



U.S. Department
of Transportation

National Highway
Traffic Safety
Administration

Part 573 Safety Recall Report

25V522

Manufacturer Name: International Motors, LLC

Submission Date: Aug 12, 2025

NHTSA Recall No.: 25V522

Manufacturer Recall No.: 25511

Manufacturer Information

Population

Manufacturer Name: International Motors, LLC

Address: 2701 Navistar Drive
Lisle IL, 60532

Total number of potentially involved: 3,230

Estimated percentage with defect: 100%

Vehicle Information

Vehicle 1: 2025-2025 IC BUS EVSB

Product Category: Buses, Medium & Heavy Vehicles

Product Type:

Fuel / Propulsion:

Production Dates: Oct 14, 2024 - Oct 21, 2024

Number of potentially involved:

Descriptive Information:

The basis for how the recall population was determined:

· The suspect population was identified by certain vehicles built 9/21/2023 thru 7/28/2025 with feature code 0004100 (Hydraulic Brakes) and without 0004GAS (Powered Park Brake).

How the recalled products differ from products that were not included in the recall

· The vehicles in the suspect population were identified by build dates and feature codes: with 0004100 (Hydraulic Brakes) and without 0004GAS (Powered Park Brake). All other similar vehicles, which are not subject to this recall, are excluded.

Vehicle 2: 2024-2026 IC BUS CESB

Product Category: Buses, Medium & Heavy Vehicles

Product Type:

Fuel / Propulsion:

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Production Dates: Sep 21, 2023 - Jul 28, 2025

Number of potentially involved: 3,230

Descriptive Information:

The basis for how the recall population was determined:

- The suspect population was identified by certain vehicles built 9/21/2023 thru 7/28/2025 with feature code 0004100 (Hydraulic Brakes) and without 0004GAS (Powered Park Brake).

How the recalled products differ from products that were not included in the recall

- The vehicles in the suspect population were identified by build dates and feature codes: with 0004100 (Hydraulic Brakes) and without 0004GAS (Powered Park Brake). All other similar vehicles, which are not subject to this recall, are excluded.

Defect / Noncompliance Description

Description of the defect or noncompliance:

- The park brake tension spring was not coated properly allowing spring to corrode and/or fracture.

FMVSS1:

FMVSS2:

Description of the safety risk, including crash, fire, death, injury:

- Corrosion of the park brake tension spring may reduce pressure in the parking brake assembly resulting in a vehicle unexpectedly moving, increasing the risk of property damage or personal injury.

Description of the cause:

Identification of any warning that can occur:

- A noticeably reduced force felt through foot operated control when applying the parking brake would indicate the park brake potentially being applied with a reduced holding capacity.

Component Manufacturer

Tier of Supplier:

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25V522**Supplier Type:****Name:** ORSCHELN PRODUCTS LLC**Address:** 1177 N Morley St
Moberly 65270**Country:**

Involved Components

Component Name 1: CABLE**Component Description:** WB 4300**Component Part Number:** 4443663C1**Component Name 2:** CABLE**Component Description:** WB 4900**Component Part Number:** 4443664C1**Component Name 3:** CABLE**Component Description:** WB 5500**Component Part Number:** 4445269C1**Component Name 4:** CABLE**Component Description:** WB 6000**Component Part Number:** 4445270C1**Component Name 5:** CABLE**Component Description:** WB 6450**Component Part Number:** 4445271C1**Component Name 6:** CABLE**Component Description:** WB 7000**Component Part Number:** 4445272C1**Component Name 7:** CABLE

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Component Description: WB 4000
Component Part Number: 4445273C1

Component Name 8: CABLE
Component Description: PARKING BRAKE
Component Part Number: 4573291C1

Component Name 9: CABLE
Component Description: PARKING BRAKE
Component Part Number: 4573297C1

Chronology

7/28/2025 – ORSCHELN PRODUCTS LLC notified International of parking brake tension springs not properly coated.

7/28/2025 – International initiates a delivery stop on school buses with Orscheln's park brake cables at the Tulsa Bus Assembly Plant, finding 220 vehicles, and establishes the clean point.

7/30/2025 – International places a quality hold on all suspect parking brake cables at its Parts Distribution Centers.

7/31 – 8/4/2025 – International continues its analysis of material data and concludes the tension spring was not coated properly allowing spring to corrode and/or fracture.

8/6/2025 – International finalizes suspect population.

8/7/2025 – International declares a Safety Recall.

Related NHTSA Recall Number:

Description of Remedy

Remedy Type: Replace

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Consumer Advisories: ☐ Do Not Drive ☐ Park Outside

Description of remedy program:

- Replace forward parking brake cable and adjust the parking brake.

How remedy component differs from recalled component:

Identify how/when recall condition was corrected in production:

Reimbursement Plan

Manufacturer used general reimbursement plan on file.

Recall Schedule

Description of recall schedule:

- It is estimated that the dealer notification letter will be mailed by 10/6/2025.
- It is estimated that the Customer notification letter will be mailed by 10/13/2025.

Planned Dealer Notification Date:

☐ No Dealers

Planned Interim Owner Notification Date:

☐ No Owners

Planned Remedy Owner Notification Date:

☐ Phased Recall

Date when VIN will be searchable: