



U.S. Department  
of Transportation

National Highway  
Traffic Safety  
Administration

## Part 573 Safety Recall Report

## 25V503

**Manufacturer Name:** International Motors, LLC

**Submission Date:** Aug 06, 2025

**NHTSA Recall No.:** 25V503

**Manufacturer Recall No.:** 25510

### Manufacturer Information

### Population

**Manufacturer Name:** International Motors, LLC

**Address:** 2701 Navistar Drive  
Lisle IL, 60532

**Total number of potentially involved:** 16,553

**Estimated percentage with defect:** 100%

### Vehicle Information

**Vehicle 1:** 2016-2023 IC BUS CESB

**Product Category:** Buses, Medium & Heavy Vehicles

**Product Type:**

**Fuel / Propulsion:**

**Production Dates:** Jun 04, 2015 - Dec 14, 2023

**Number of potentially involved:** 16,553

#### Descriptive Information:

The basis for how the recall population was determined:

· The suspect population was identified by vehicles remedied under Safety Recall 23V-398 (International 23518) and manufactured without a silicone block harness, 6/4/2015 thru 12/14/2023 with feature codes 0004198, 0004240 (Brake system, hydraulic with Hydromax brake booster).

How the recalled products differ from products that were not included in the recall

· The vehicles in the suspect population were identified by their recall remedy completion status, manufactured without a silicone block harness, build dates and feature codes: 0004198, 0004240 (Brake system, hydraulic with Hydromax brake booster). All other similar vehicles, which are not subject to this recall or have not yet had the remedy for Safety Recall 23V-398 (International 23518) performed, are excluded.

### Defect / Noncompliance Description

**Description of the defect or noncompliance:**

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- These vehicles may have been built with a brake pressure switch assembly that allows brake fluid to leak beyond the diaphragm seal into the pressure switch. The brake fluid may seep into the switch's electrical components and short the brake pressure switch.

**FMVSS1:**

**FMVSS2:**

**Description of the safety risk, including crash, fire, death, injury:**

- If brake fluid shorts the brake pressure switch and the associated fuse, the circuit can generate excessive heat that can result in a fire increasing the risk of property damage or personal injury to the operator.

**Description of the cause:**

**Identification of any warning that can occur:**

- This condition may set a "service brake system" malfunction indicator lamp. Until the recall remedy is performed, affected owners are advised to park their vehicles outdoors.

## Component Manufacturer

**Tier of Supplier:**

**Supplier Type:**

**Name:**

**Address:**

**Country:**

## Involved Components

**Component Name 1:** SWITCH

**Component Description:** HYDRUALIC BRAKE PRESSURE SWITCH

**Component Part Number:** 4052584C2

## Chronology

6/13/2025 – International opens an investigation for vehicles that were built after the suspect population of Recall 23V-266 (International 23511), Safety Recall 23V-397 (International 23517), Safety Recall 23V-

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398 (International 23518).

6/18 – 7/17/2025 – International Field Service coordinates 90 inspections on vehicles built without a silicone block brake pressure switch/fuse harness.

7/16/2025 – Certain vehicles inspected revealed the presence of brake fluid within the wiring of the fuse holder on vehicles manufactured with an improved brake pressure switch.

7/17/2025 – International requests switch and brake wiring harness to be returned for part analysis.

7/31/2025 – International receives and confirms brake fluid within the wiring of the fuse holder.

7/31/2025- International finalizes suspect population.

7/31/2025 – International declares a safety recall.

**Related NHTSA Recall Number:**

## Description of Remedy

**Remedy Type:** Replace

**Consumer Advisories:** ☐ Do Not Drive ☒ Park Outside

**Description of remedy program:**

- Vehicles that were remedied under Safety Recall 23V-398 (International 23518) and manufactured without the silicone block harness will have a new silicone block jumper harness installed that contains an anti-capillary wire that will block fluid from wicking up the copper.
- The service procedure for vehicles not yet remedied under Safety Recall 23V-398 (International 23518) will be modified to eliminate the harness inspection and will require the replacement of the switch and silicone block jumpers installed under International 23518.

**How remedy component differs from recalled component:**

**Identify how/when recall condition was corrected in production:**

**Part 573 Safety Recall Report****25V503****Reimbursement Plan**

Manufacturer used general reimbursement plan on file.

**Recall Schedule****Description of recall schedule:**

- It is estimated that the dealer notification letter will be mailed by 9/22/2025.
- It is estimated that the Customer notification letter will be mailed by 9/29/2025.

**Planned Dealer Notification Date:**☐ No Dealers**Planned Interim Owner Notification Date:**☐ No Owners**Planned Remedy Owner Notification Date:**☐ Phased Recall**Date when VIN will be searchable:**