



U.S. Department  
of Transportation

National Highway  
Traffic Safety  
Administration

## Part 573 Safety Recall Report

## 25V383

**Manufacturer Name:** Keystone RV Company

**Submission Date:** Jun 10, 2025

**NHTSA Recall No.:** 25V383

**Manufacturer Recall No.:** 25-471

### Manufacturer Information

### Population

**Manufacturer Name:** Keystone RV Company

**Address:** PO Box 2000  
2642 Hackberry Drive  
Goshen IN, 46527

**Total number of potentially involved:** 424

**Estimated percentage with defect:** 100%

### Vehicle Information

**Vehicle 1:** 2025-2025 KEYSTONE FUZION

**Product Category:** Trailers

**Product Type:**

**Fuel / Propulsion:**

**Production Dates:** Aug 05, 2024 - May 08, 2025

**Number of potentially involved:** 201

**Descriptive Information:**

All Models

201 Fuzions

**Vehicle 2:** 2025-2025 KEYSTONE RAPTOR

**Product Category:** Trailers

**Product Type:**

**Fuel / Propulsion:**

**Production Dates:** Aug 12, 2024 - May 05, 2025

**Number of potentially involved:** 223

**Descriptive Information:**

All Models

223 Raptors

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## Defect / Noncompliance Description

### Description of the defect or noncompliance:

It has been decided that the vehicles in the recall population may have had the fuel lines for the generator hooked up incorrectly.

### FMVSS1:

### FMVSS2:

### Description of the safety risk, including crash, fire, death, injury:

Under certain conditions during operation of the generator fuel can feed into the incorrect side of the carburetor, leading to an increased risk of fire.

### Description of the cause:

The fuel feed line and the fuel evaporator line hoses may be reversed.

### Identification of any warning that can occur:

The generator will not run and may leak fuel.

## Component Manufacturer

### Tier of Supplier:

### Supplier Type:

### Name:

### Address:

### Country:

## Involved Components

**Component Name 1:** Generator – Kit – Flex Power – 5500iHt

**Component Description:** Generator - Kit - Flex Power - 5500iHT - DF - Installed - No Cradle - White - Keystone

**Component Part Number:** 732091

**Component Name 2:** Generator - Kit - Flex Power - 4000iHT

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**Component Description:** Generator - Kit - Flex Power - 4000iHT - DF - Installed - No Cradle – White - Keystone

**Component Part Number:** 732092

## Chronology

5/13/2025 – Report was made.

5/13/2025 – Investigation opened. All affected units not shipped were put on hold and were inspected and repaired

5/13/2025 – Warranty claims for Generator fuel and vapor lines include 1 claim, claim created start date 5/13/2025 to claim created end date 05/13/2025

6/04/2025 – Keystone Safety Committee reviewed the information and concluded that the data reviewed indicated a unanimous vote for a voluntary recall. Investigation called for to determine affected unit range.

6/05/2025 – Investigation concluded and scope completed.

**Related NHTSA Recall Number:**

## Description of Remedy

**Remedy Type:** Repair

**Consumer Advisories:** ☐ Do Not Drive ☐ Park Outside

**Description of remedy program:**

The remedy is to locate the generator, identify both fuel and vapor hoses coming from the generator to ensure proper connection. Manufacturer Reimbursement Plan on file as of 10/3/2024. General reimbursement plan to be updated every two years. New vehicles are covered under warranty.

**How remedy component differs from recalled component:**

2 – Crimp rings may need replaced. The repair is to move affected fuel line hoses to the correct location.

**Identify how/when recall condition was corrected in production:**

Units were quarantined, inspected then repaired as indicated by inspection.

## Reimbursement Plan

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Manufacturer used general reimbursement plan on file.

**Recall Schedule****Description of recall schedule:**

Keystone will notify the dealers and owners of the recreational vehicles by letter. A final copy of the owner letter will be provided to NHTSA, along with the dealer repair procedures.

**Planned Dealer Notification Date:**☐ No Dealers**Planned Interim Owner Notification Date:**☐ No Owners**Planned Remedy Owner Notification Date:**☐ Phased Recall**Date when VIN will be searchable:**