



U.S. Department
of Transportation

National Highway
Traffic Safety
Administration

Part 573 Safety Recall Report

25V318

Manufacturer Name: Alliance RV, LLC

Submission Date: May 13, 2025

NHTSA Recall No.: 25V318

Manufacturer Recall No.: n/a, will use yours.

Manufacturer Information

Population

Manufacturer Name: Alliance RV, LLC

Address: 301 Benchmark Drive
Elkhart IN, 46516

Total number of potentially involved: 50

Estimated percentage with defect: 100%

Vehicle Information

Vehicle 1: 2023-2023 Paradigm & Avenue 295MK / 23RLS

Product Category: Trailers

Product Type:

Fuel / Propulsion:

Production Dates: Jul 23, 2021 - Jul 31, 2022

Number of potentially involved:

Descriptive Information:

The scope was determined by reviewing warranty data regarding fresh tank failure (coming free from it's mounted location). This recall population differs from others not under recall by the way the fresh tank was mounted. There are a total of 50 RVs in scope. x5 of these are Paradigm 295MK's and the remaining 45 are Avenue 32RLS'.

Defect / Noncompliance Description

Description of the defect or noncompliance:

The defect is in how the cradles that holds the fresh tank in place is mounted to the bottom of the supporting rails vs. resting on.

FMVSS1:

FMVSS2:

Description of the safety risk, including crash, fire, death, injury:

The safety risk is that the tank could come detached from the trailer and pose a safety risk while traveling by coming loose from the trailer and causing an accident.

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25V318**Description of the cause:**

The cause is in how we mounted the fresh tank support cradle.

Identification of any warning that can occur:

Visible dropped underbelly from the tank falling from its mount.

Component Manufacturer

Tier of Supplier:**Supplier Type:****Name:****Address:**

Country: United States

Involved Components

Component Name 1: Fresh Tank Support Cradle

Component Description: Steel cage / cradle that holds the fresh tank in it's place

Component Part Number: n/a, this is not a component issue, it's how we mounted it.

Chronology

This year, early this year, some correspondence with NHTSA (Robert Nguyen / Jonathan Harrison / Joshua Neff / Bill Martin) have discussed this issue from a previous recall and due to seeing more failures outside of the original scope on recall 24V286 we have decided, as of this week, to expand the scope. Rather than piggy backing on the original recall, we are creating a new one.

Related NHTSA Recall Number:

Description of Remedy

Remedy Type:

Consumer Advisories: ☐ Do Not Drive ☐ Park Outside

Description of remedy program:

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The remedy is to inspect and repair the mounting of the tank support. the tank support will need dropped and then reinstalled on top of the rails it would currently be mounted to on the affected product.

How remedy component differs from recalled component:

The remedied component will have the support cradle / cage mounted on top of the support rails, as outlined in the repair instructions.

Identify how/when recall condition was corrected in production:

Ensuring that production plants are mounting these cradles in, what we've identified, as the best practice.

Reimbursement Plan

Description of reimbursement program:

Period of reimbursement:

Costs to be reimbursed:

Address for reimbursement claims:

Recall Schedule

Description of recall schedule:

Submitting for the recall number, immediately upon receipt, we will be drafting owners letters along with dealer notifications and getting those sent out.

Planned Dealer Notification Date: Aug 13, 2025 - Aug 13, 2025

☐ No Dealers

Planned Interim Owner Notification Date:

☐ No Owners

Planned Remedy Owner Notification Date: Aug 13, 2025 - Aug 13, 2025

☐ Phased Recall

Date when VIN will be searchable: