

Part 573 Safety Recall Report

25V-283

Manufacturer Name : Keystone RV Company**Submission Date :** MAY 01, 2025**NHTSA Recall No. :** 25V-283**Manufacturer Recall No. :** 25-465**Manufacturer Information :**

Manufacturer Name : Keystone RV Company

Address : PO Box 2000
2642 Hackberry Drive Goshen IN
46527

Company phone : 574-535-2100

Population :

Number of potentially involved : 70

Estimated percentage with defect : 100 %

Vehicle Information :

Vehicle 1 : 2025-2025 Keystone Kodiak 2900FKSP, 308BHSL

Vehicle Type : TRAILERS

Body Style :

Power Train : NR

Descriptive Information : Floor Plans using these struts and support systems

Production Dates : SEP 04, 2024 - FEB 20, 2025

VIN Range 1 : Begin : 4YDTKDP29SJ970381 End : 4YDTKDP25SJ970765 ☒ Not sequential**Description of Defect :**

Description of the Defect : It has been decided that the vehicles in the recall population may have patios installed with inadequately rated struts.

FMVSS 1 : NR

FMVSS 2 : NR

Description of the Safety Risk : Under certain conditions during operation, the patio may be too heavy for one operator leading to an increased risk of personal injury.

Description of the Cause : The struts and support may be inadequate for the weight of the patio.

Identification of Any Warning that can Occur : While letting down the patio, the operator may be subjected to more weight than they are capable of handling.

Involved Components :

Component Name 1 : Patio frame with latch bracket attached

Component Description : Support - Deck Frame - 62 x 93 7/8" - LPMWB - Aluminum Powder Coated - Black Component

Component Part Number : 752295

Supplier Identification :

Component Manufacturer

Name : NR

Address : NR

NR

Country : NR

Chronology :

- 4/2/2025 – Report was made from the training manager.
- 4/25/2025 – Investigation opened. All affected were put on hold and yard units were inspected. Production has fixed all yard units.
- 4/2/2025– Warranty claims for inadequate support include 0 claims.
- 4/25/2025 – Keystone Safety Committee reviewed the information and concluded that the data reviewed indicated a unanimous vote for a voluntary recall. Investigation called for determining affected unit range.
- 4/28/2025 – Investigation concluded, and scope completed.

Description of Remedy :

Description of Remedy Program : The remedy is to install bolts, affix a warning label, and replace struts. Manufacturer Reimbursement Plan on file as of 10/3/2024. General reimbursement plan to be updated every two years. New vehicles are covered under warranty.

How Remedy Component Differs from Recalled Component : 753366 - Strut - Gas - 28" - 300# - 12mm Rod will now be a 300lb strut on each side. Previous struts were only 200lb.

Identify How/When Recall Condition was Corrected in Production : Units were quarantined, inspected, then repaired as indicated by inspection.

Recall Schedule :

Description of Recall Schedule : Keystone will notify the dealers and owners of the recreational vehicles

Planned Dealer Notification Date : JUN 22, 2025 - JUN 22, 2025
Planned Owner Notification Date : JUN 22, 2025 - JUN 22, 2025

by letter. A final copy of the owner letter will be provided to NHTSA, along with the dealer repair procedures.

* NR - Not Reported