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Part 573 Safety Recall Report

Manufacturer Name :Alliance RV, LLCSubmission Date :APR 22, 2025NHTSA Recall No. :25V-267Manufacturer Recall No. :n/a, will use yours.

Manufacturer Information :

Manufacturer Name : Alliance RV, LLC

Address : 301 Benchmark Drive Elkhart IN 46516 Company phone : 1-574-218-7165

Vehicle Information :

Vehicle 1:	2025-2025 Alliance Benchmark 42LFT
Vehicle Type :	TRAILERS
Body Style :	
Power Train :	NR
Descriptive Information :	The recall population was determined when a letter from Morryde (the mfgr of the defective part) notified us of the issue with the item. At that point, a search performed to identify the cocahes we use this part on was identified to develop scope. The recalled product differs from the non recalled product becuase the product not being recalled either hasn't been built (which they will be built with the new and correct part) or was placed on hold and fixed prior to shipping. Three are a total of 32 RVs under this recall.
Production Dates :	NOV 07, 2024 - MAR 27, 2025
VIN Range 1:	Begin :NREnd :NRNot sequential

Description of Defect :

Description of the Defect :	Morryde recall # 25E026: the receiver for the step that is installed on to the bracket was not installed with the required thread locking compound.
FMVSS 1 :	NR
FMVSS 2 :	NR
Description of the Safety Risk :	The step could come loose from the bracket and cause a fall causing injury.
Description of the Cause :	The part built (the receiving bracket for the step) was not built properly with the locking compound.
Identification of Any Warning that can Occur :	A loose step receiver bracket.

Involved Components :

The information contained in this report was submitted pursuant to 49 CFR \$573



Number of potentially involved :

Estimated percentage with defect : 100 %

Population :

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Component Name 1:	Step Bracket
Component Description :	Bracket - Mounting - Step - Folding Patio
Component Part Number :	Vendor p/n: STP57-515 (Alliance P/N: 22107)

Supplier Identification :

Component Manufacturer

Name :	MORryde
Address :	1966 Sterling Avene
	Elkhart Indiana 46515
Country :	United States

Chronology:

Alliance RV received a recall letter from Morryde identifying the issue. Upon receipt, Alliance RV developed a scope, put all affected models on hold to have anything on site or that hasn't shipped repaired.

Description of Remedy :

Description of Remedy Program :	The remedy is to replace the step bracket with a properly built bracket.
	The remedied RVs will have a bracket that was built with the thread locking compound that will prevent the bracket from coming loose.
	the recall condition will be corrected because the new parts coming in will be built properly by Morryde. The properly built brackets will be used in place of defective ones that we've received in the past.

Recall Schedule :

Description of Recall Schedule : NR Planned Dealer Notification Date : JUN 20, 2025 - JUN 20, 2025 Planned Owner Notification Date : JUN 20, 2025 - JUN 20, 2025

* NR - Not Reported

The information contained in this report was submitted pursuant to 49 CFR §573