OMB Control No.: 2127-0004

Part 573 Safety Recall Report

25V-218

Manufacturer Name : Alliance RV, LLC
Submission Date : APR 08, 2025
NHTSA Recall No. : 25V-218

Manufacturer Recall No.: n/a, will use yours.



Manufacturer Information:

Manufacturer Name: Alliance RV, LLC

Address: 301 Benchmark Drive

Elkhart IN 46516

Company phone: 1-574-218-7165

Population:

Number of potentially involved: 152 Estimated percentage with defect: 100 %

Vehicle Information:

Vehicle 1: 2025-2025 Alliance Avenue 23ML

Vehicle Type: TRAILERS
Body Style: OTHER
Power Train: NR

Descriptive Information: The Federal Tag on these select models is inaccurate and does not have the correct

UVW (unloaded vehicle weight rating) which also affects the CCC (cargo carrying capacity). The population of 'in scope' product was determined by a weight report audit. The population of affected product differs from non recalled product in that the weight of the RV was miscalculated. There are a total of affected units is 152 Alliance

Avenues, model year 2025 and model 23ML

Production Dates: JAN 09, 2025 - MAR 31, 2025

VIN Range 1 : Begin : NR End : NR Not sequential

Description of Defect:

Description of the Defect: The RVs UVW was miscalculated which resulted in an inaccurate Federal Data

tag that displays incorrect UVW as well as cargo carrying capacity.

FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: Inaccurate weight of the RV which provides a false ccc that can lead to an end

user unknowingly overloading the RV which could result in adverse towing

conditions, up to and including a crash and/or death.

Description of the Cause: A miscalculation of the weight of the RV. The weight was established with the

landing legs down which bears some of the weight and gives an inaccurate

scale reading which drives the creation of the federal id tag

Identification of Any Warning Adverse towing due to overloading.

that can Occur:

Involved Components:

Component Name 1 : Federal ID Tag. Component Description : Federal ID Tag.

Component Part Number: 11102

Supplier Identification:

Component Manufacturer

Name: Alliance RV

Address: 301 Benchmark Drive

Elkhart Indiana 46516

Country: United States

Chronology:

A weight report audit lead to findings of a miscalculated UVW on the RV. Upon identifying this concern, a hold put on product to further investigate the root problem. The miscalculation cause was identified and remedied. A scope was developed and now a recall being issues.

Description of Remedy:

Description of Remedy Program: The remedy is to ensure that this model of RV is weight properly and

without the landing legs bearing weight during the weighing process. Alliance RV will issue a recall to replace the inaccurate Fed tags that will

have accurate weights on it for safe loading and handling. The reimbursement plan will be in line with our global reimbursement

standards.

How Remedy Component Differs The remedied RVs (satisfied recall) will have proper weights on the data

from Recalled Component: tag which will allow for an accurate CCC for loading and towing.

Identify How/When Recall Condition the recall condition was corrected by ensuring this model is weight

was Corrected in Production : properly and that the landing legs are not down during the weight process

which provides false weight readings.

Recall Schedule:

Description of Recall Schedule: Alliance RV will immediately develop instructions for both dealers and

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retail owners to be submitted for approval (when required) and sent out to kick off the recall to allow opportunity for this to be addressed through

our normal warranty and recall process.

Planned Dealer Notification Date : JUN 06, 2025 - JUN 06, 2025 Planned Owner Notification Date : JUN 06, 2025 - JUN 06, 2025

* NR - Not Reported