

Part 573 Safety Recall Report

25V-194

Manufacturer Name : BMW of North America, LLC**Submission Date :** MAR 27, 2025**NHTSA Recall No. :** 25V-194**Manufacturer Recall No. :** NR**Manufacturer Information :****Manufacturer Name :** BMW of North America, LLC**Address :** P.O. Box 1227

Westwood NJ 07675-1227

Company phone : 18005257417**Population :****Number of potentially involved :** 51**Estimated percentage with defect :** 100 %**Vehicle Information :****Vehicle 1 :** 2024-2025 BMW M 1000 XR, M 1000 R**Vehicle Type :** MOTORCYCLES**Body Style :****Power Train :** GAS**Descriptive Information :** Approximately 51 motorcycles were manufactured with a steering damper that may not have been produced by the supplier according to specifications.**Basis for recall population determination:**

Motorcycle manufacturing information and supplier production records were reviewed to determine the number and production date range of potentially affected motorcycles.

Recall component difference to non-recall component: Potentially affected motorcycles were manufactured with a steering damper that may not have been produced by the supplier according to specifications.

Production Dates : OCT 07, 2024 - JAN 17, 2025**VIN Range 1 : Begin :**

NR

End : NR☐ Not sequential**Description of Defect :****Description of the Defect :** This safety recall involves the steering damper which may not have been produced by the supplier according to specifications. Specifically, the valve pin inside the damper may not have been properly fastened within the housing.

As a consequence, the valve pin may wander from its location, which could reduce the flow path capacity within the damper.

If this occurs, the movement of the steering damper may become stiff.

FMVSS 1 : NR

FMVSS 2 : NR

Description of the Safety Risk : Increased steering effort by the rider would be needed at low speeds (less than 30 km/h), which could increase the risk of a crash.

Description of the Cause : NR

Identification of Any Warning that can Occur : NR

Involved Components :

Component Name 1 : Steering Damper

Component Description : Steering Damper

Component Part Number : 32767108148 - M1000XR // 32761664531 - M1000R

Supplier Identification :

Component Manufacturer

Name : Marzocchi Suspension

Address : Via dei Lombardi 3/5
Zola Predosa Bologna Foreign States 40069

Country : Italy

Chronology :

Please refer to the attached document which contains the chronology.

Description of Remedy :

Description of Remedy Program :	Steering dampers will be replaced with new parts from an improved manufacturing process.		
	Owners will be notified by First Class mail and instructed to take their motorcycle to an authorized BMW motorcycle dealer to have the remedy performed for free. If this condition were to occur to a potentially affected motorcycle prior to this recall, the remedy would be covered by the BMW New Vehicle Limited Warranty program. Therefore, reimbursement for a pre-notification remedy re Part 573.13 and Part 577.11 is not necessary.		
How Remedy Component Differs from Recalled Component :	Recall component – Steering damper		
	32 76 7 108 148	Steering damper	M 1000 XR
	32 76 1 664 531	Steering damper	M 1000 R
Identify How/When Recall Condition was Corrected in Production :	NR		

Recall Schedule :

Description of Recall Schedule :	Notification to dealers is planned to begin and end on March 27, 2025. Notification to owners is planned to begin and end on May 19, 2025.		
Planned Dealer Notification Date :	MAR 27, 2025 - MAR 27, 2025		
Planned Owner Notification Date :	MAY 19, 2025 - MAY 19, 2025		

* NR - Not Reported