The information contained in this report was submitted pursuant to 49 CFR §573

OMB Control No.: 2127-0004

Part 573 Safety Recall Report

Keystone RV Company
MAR 25, 2025
25V-183
25-464

Manufacturer Information :

Manufacturer Name : Keystone RV Company Address : PO Box 2000 2642 Hackberry Drive Goshen IN 46527 Company phone : 574-535-2100

Vehicle Information :

Vehicle 1:	2025-2025 Keystone Kodiak 2900FKSP, 308BHSL
Vehicle Type :	TRAILERS
Body Style :	
Power Train :	NR
Descriptive Information :	Floor plans using the patio latch with screws
Production Dates :	SEP 04, 2024 - FEB 20, 2025
VIN Range 1:	Begin :4YDTKDP29SJ970381End :4YDTKDP25SJ970765Image: Comparison of the sequential

Description of Defect :

Description of the Defect :	It has been decided that the vehicles in the recall population have a patio latch that may come detached.
FMVSS 1 :	NR
FMVSS 2 :	NR
Description of the Safety Risk :	Under certain conditions during travel, the travel latch can become detached leading to an increased risk of personal injury.
Description of the Cause :	The screws used to hold the latch in place are not sufficient for the weight of the patio.
Identification of Any Warning that can Occur :	Latch may become loose and begin to move.

Involved Components :

Population :

Number of potentially involved :70Estimated percentage with defect :100 %



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Component Name 1:	Patio frame with latch bracket attached	
Component Description :	Support - Deck Frame - 62 x 93 7/8" - LPMWB - Aluminum Black Component	Powder Coated -
Component Part Number :	752295	

Supplier Identification :

Component Manufacturer

Name : NR

Address : NR

NR Country: NR

Chronology:

3/14/2025 - Report was made by email
3/14/2025 - Investigation opened. All affected units were put on hold and all yard units were inspected.
Production fixed all yard units
3/14/2025 - Warranty claims for patio latch include 1 claim, claim created start date 3/14/2025 to claim created end date 3/14/2025
3/17/2025 - Keystone Safety Committee reviewed the information and concluded that the data reviewed

3/17/2025 – Reystone Safety Committee reviewed the information and concluded that the data reviewed indicated a unanimous vote for a voluntary recall. Investigation called for to determine affected unit range. 3/20/2025 – Investigation concluded, and scope completed.

Description of Remedy :

Description of Remedy Program :	The remedy is to remove the screws and replace them with bolts and locking nuts. Manufacturer Reimbursement Plan on file as of 10/3/2024. General reimbursement plan to be updated every two years. New vehicles are covered under warranty.
v 1	The bolts and locking nuts replace the screws holding the latching bracket to the frame. Part # 752295 Support - Deck Frame - 62 x 93 7/8" - LPMWB - Aluminum - Powder Coated - Black
Identify How/When Recall Condition was Corrected in Production :	Units were quarantined, inspected, then repaired as indicated by inspection.

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Description of Recall Schedule :	Keystone will notify the dealers and owners of the recreational vehicles by letter. A final copy of the owner letter will be provided to NHTSA,
	along with the dealer repair procedures.
Planned Dealer Notification Date :	MAY 15, 2025 - MAY 15, 2025
Planned Owner Notification Date :	MAY 15, 2025 ⁻ MAY 15, 2025

* NR - Not Reported

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