

Part 573 Safety Recall Report

25V-154

Manufacturer Name : BMW of North America, LLC**Submission Date :** MAR 12, 2025**NHTSA Recall No. :** 25V-154**Manufacturer Recall No. :** NR**Manufacturer Information :**

Manufacturer Name : BMW of North America, LLC

Address : P.O. Box 1227

Westwood NJ 07675-1227

Company phone : 18005257417

Population :

Number of potentially involved : 192

Estimated percentage with defect : 1 %

Vehicle Information :

Vehicle 1 : 2025-2025 BMW X3 30 xDrive, X3 M50 xDrive

Vehicle Type : LIGHT VEHICLES

Body Style : SUV

Power Train : GAS

Descriptive Information : Approximately 192 vehicles have been manufactured with rear brake hoses that may not have been produced by the supplier to specifications.

Basis for recall population determination: Vehicle assembly information and supplier production records were used to determine the specific dates of potentially affected vehicles.

Recall component difference to non-recall component: The rear brake hoses may not have been produced by the supplier to specifications.

Production Dates : FEB 06, 2025 - FEB 07, 2025

VIN Range 1 : Begin :

NR

End : NR

☐ Not sequential**Description of Defect :**

Description of the Defect : This safety recall involves the rear brake hoses. The rear brake hoses may not have been produced by the supplier to specifications. A certain portion of the hoses may not have been crimped as required. A leak could develop which could lead to a loss of rear brake performance, and a loss of functionality of the Antilock Brake System (ABS) and Dynamic Stability Control (DSC) system.

However, if this condition occurs, automatic activation of the Electric Parking Brake (EPB) on the rear axle will engage to help slow and stop the vehicle.

FMVSS 1 : NR

FMVSS 2 : NR

Description of the Safety Risk : These conditions could increase the risk of a crash.

Description of the Cause : NR

Identification of Any Warning that can Occur : A warning symbol and warning message will be illuminated.

Involved Components :

Component Name 1 : Rear Brake Hose

Component Description : Rear Brake Hose

Component Part Number : 8832138

Supplier Identification :

Component Manufacturer

Name : Hwaseung TR Otomotiv San. Tic. Ltd.

Address : Sevkatiye, Uelker Sk. No. 102
Kartepe / Kocaeli Foreign States 41285

Country : Turkey

Chronology :

On February 7, 2025, during brake testing at a vehicle assembly plant, it was noticed that a leak had developed within the rear brake circuit. Preliminary information suggested that a portion of one of the rear brake hoses had separated from a fitting. An engineering review was initiated.

Additional vehicles were selected and tested, and also showed similar results. Analyses were performed, including a review of the rear brake circuit construction and assembly. It was found that a portion of the hose had not been crimped as required.

On February 10th, a vehicle hold was issued.

The supplier was contacted. Further analyses were performed at the supplier and at the vehicle assembly plant, including additional brake tests. A review of supply chain records was performed to identify potentially suspect parts.

Vehicle assembly information and supplier production records were reviewed to determine the number and

production dates of potentially affected vehicles,

On March 5, 2025, BMW decided to conduct a voluntary safety recall.

BMW is not aware of any warranty claims, customer complaints, or field reports related to this issue. BMW has not received any reports, nor is BMW otherwise aware, of any accidents or injuries related to this issue.

Description of Remedy :

Description of Remedy Program : The rear brake hoses will be replaced.

Owners will be notified by First Class mail and instructed to take their vehicle to an authorized BMW dealer to have the remedy performed for free. If this condition were noticed on a potentially affected vehicle prior to this recall, the remedy would be covered by the BMW New Vehicle Limited Warranty program. Therefore, reimbursement for a pre-notification remedy re Part 573.13 and Part 577.11 is not necessary.

How Remedy Component Differs from Recalled Component : Recalled Component: Rear Brake Hose; p/n -8832138

Identify How/When Recall Condition was Corrected in Production : NR

Recall Schedule :

Description of Recall Schedule : Dealer notification is planned to begin and end on March 12, 2025.
Owner notification is planned to begin and end on May 2, 2025.

Planned Dealer Notification Date : MAR 12, 2025 - MAR 12, 2025

Planned Owner Notification Date : MAY 02, 2025 - MAY 02, 2025

* NR - Not Reported