

# Part 573 Safety Recall Report

## 25V-121

**Manufacturer Name :** REV Recreation Group**Submission Date :** FEB 26, 2025**NHTSA Recall No. :** 25V-121**Manufacturer Recall No. :** 250221REV**Manufacturer Information :****Population :**

Manufacturer Name : REV Recreation Group

Number of potentially involved : 2,666

Address : 1031 U.S. 224 E

Estimated percentage with defect : 100 %

P.O. Box 31 Decatur IN 46733

Company phone : 800 509 3417

**Vehicle Information :**

Vehicle 1 : 2022-2025 FLEETWOOD BOUNDER

Vehicle Type : LOW VOLUME VEHICLES

Body Style : OTHER

Power Train : GAS

**Descriptive Information :** On Ford chassis class A motor homes, the main engine exhaust tip is secured with a weld. The weld can break and allow the tip to become detached. Ford's Body Builder Manual changed the requirements in 2022 model year to clamp the exhaust. Previously the requirements were to either weld or clamp. This requirement change was overlooked by REV RV. Units in the population will need to be remedied.

Production Dates : JUN 04, 2021 - FEB 11, 2025

VIN Range 1 : Begin :

NR

End : NR

☐ Not sequential

Vehicle 2 : 2022-2025 FLEETWOOD FLAIR

Vehicle Type : LOW VOLUME VEHICLES

Body Style : OTHER

Power Train : GAS

**Descriptive Information :** On Ford chassis class A motor homes, the main engine exhaust tip is secured with a weld. The weld can break and allow the tip to become detached. Ford's Body Builder Manual changed the requirements in 2022 model year to clamp the exhaust. Previously the requirements were to either weld or clamp. This requirement change was overlooked by REV RV. Units in the population will need to be remedied.

Production Dates : MAY 26, 2021 - FEB 11, 2025

VIN Range 1 : Begin :

NR

End : NR

☐ Not sequential

Vehicle 3 : 2023-2025 FLEETWOOD FLEX

Vehicle Type : LOW VOLUME VEHICLES

Body Style : OTHER

Power Train : GAS

Descriptive Information : On Ford chassis class A motor homes, the main engine exhaust tip is secured with a weld. The weld can break and allow the tip to become detached. Ford's Body Builder Manual changed the requirements in 2022 model year to clamp the exhaust. Previously the requirements were to either weld or clamp. This requirement change was overlooked by REV RV. Units in the population will need to be remedied.

Production Dates : APR 18, 2022 - FEB 11, 2025

VIN Range 1 : Begin :

NR

End : NR

☐ Not sequential

Vehicle 4 : 2022-2025 FLEETWOOD FORTIS

Vehicle Type : LOW VOLUME VEHICLES

Body Style : OTHER

Power Train : GAS

Descriptive Information : On Ford chassis class A motor homes, the main engine exhaust tip is secured with a weld. The weld can break and allow the tip to become detached. Ford's Body Builder Manual changed the requirements in 2022 model year to clamp the exhaust. Previously the requirements were to either weld or clamp. This requirement change was overlooked by REV RV. Units in the population will need to be remedied.

Production Dates : MAY 28, 2021 - FEB 11, 2025

VIN Range 1 : Begin :

NR

End : NR

☐ Not sequential

Vehicle 5 : 2022-2023 FLEETWOOD SOUTHWIND

Vehicle Type : LOW VOLUME VEHICLES

Body Style : OTHER

Power Train : GAS

Descriptive Information : On Ford chassis class A motor homes, the main engine exhaust tip is secured with a weld. The weld can break and allow the tip to become detached. Ford's Body Builder Manual changed the requirements in 2022 model year to clamp the exhaust. Previously the requirements were to either weld or clamp. This requirement change was overlooked by REV RV. Units in the population will need to be remedied.

Production Dates : JUN 23, 2021 - APR 13, 2023

VIN Range 1 : Begin :

NR

End : NR

☐ Not sequential

Vehicle 6 : 2022-2025 HOLIDAY RAMBLER ADMIRAL

Vehicle Type : LOW VOLUME VEHICLES

Body Style : OTHER

Power Train : GAS

Descriptive Information : On Ford chassis class A motor homes, the main engine exhaust tip is secured with a weld. The weld can break and allow the tip to become detached. Ford's Body Builder Manual changed the requirements in 2022 model year to clamp the exhaust. Previously the requirements were to either weld or clamp. This requirement change was overlooked by REV RV. Units in the population will need to be remedied.

Production Dates : MAY 28, 2021 - FEB 11, 2025

VIN Range 1 : Begin :

NR

End : NR

☐ Not sequential

Vehicle 7 : 2023-2025 HOLIDAY RAMBLER ECLIPSE

Vehicle Type : LOW VOLUME VEHICLES

Body Style : OTHER

Power Train : GAS

Descriptive Information : On Ford chassis class A motor homes, the main engine exhaust tip is secured with a weld. The weld can break and allow the tip to become detached. Ford's Body Builder Manual changed the requirements in 2022 model year to clamp the exhaust. Previously the requirements were to either weld or clamp. This requirement change was overlooked by REV RV. Units in the population will need to be remedied.

Production Dates : MAR 23, 2022 - FEB 11, 2025

VIN Range 1 : Begin :

NR

End : NR

☐ Not sequential

Vehicle 8 : 2022-2025 HOLIDAY RAMBLER INVICTA

Vehicle Type : LOW VOLUME VEHICLES

Body Style : OTHER

Power Train : GAS

Descriptive Information : On Ford chassis class A motor homes, the main engine exhaust tip is secured with a weld. The weld can break and allow the tip to become detached. Ford's Body Builder Manual changed the requirements in 2022 model year to clamp the exhaust. Previously the requirements were to either weld or clamp. This requirement change was overlooked by REV RV. Units in the population will need to be remedied.

Production Dates : MAY 28, 2021 - FEB 11, 2025

VIN Range 1 : Begin :

NR

End : NR

☐ Not sequential

Vehicle 9 : 2022-2025 HOLIDAY RAMBLER VACATIONER

Vehicle Type : LOW VOLUME VEHICLES

Body Style : OTHER

Power Train : GAS

Descriptive Information : On Ford chassis class A motor homes, the main engine exhaust tip is secured with a weld. The weld can break and allow the tip to become detached. Ford's Body Builder Manual changed the requirements in 2022 model year to clamp the exhaust. Previously the requirements were to either weld or clamp. This requirement change was overlooked by REV RV. Units in the population will need to be remedied.

Production Dates : JUN 10, 2021 - FEB 11, 2025

VIN Range 1 : Begin :

NR

End : NR

☐ Not sequential

### Description of Defect :

Description of the Defect : The main engine exhaust tip can become detached in certain circumstances due to a REV RV weld failure on Ford chassis class A motor homes. Ford's Body Builder Manual changed the requirements in 2022 model year to clamp the exhaust. Previously the requirements were to either weld or clamp. It was determined that installation change resulted in a REV RV oversight.

FMVSS 1 : NR

FMVSS 2 : NR

Description of the Safety Risk : Carbon monoxide poisoning in the vehicle and the potential for the compartment liner near the exhaust to melt. Carbon Monoxide exposure could lead to injury or death. The detached exhaust tip could present a road hazard for other road users which could lead to accidents.

Description of the Cause : Ford exhaust tip installation is outlined in the Ford Body Builder Manual for the up-fitter to follow. In 2022 MY Ford Body Builder Manual, Ford changed the attachment procedure of the exhaust tip from clamping or welding to only installing with an exhaust clamp.

Identification of Any Warning that can Occur : The carbon monoxide detector may alarm. The compartment liner melting may cause a detectable odor.

### Involved Components :

Component Name 1 : Exhaust Tip

Component Description : Exhaust - Muffler Outlet Pipe

Component Part Number : GU94-5263-AA

Supplier Identification :

Component Manufacturer

Name : Ford Motor Company  
Address : 330 Town Center Drive  
Dearborn Michigan 48126-2738  
Country : United States

Chronology :

1/07/2025 REV RV received a claim stating the main engine exhaust tip had detached on a 2024 Flair class A, motor home on a Ford Motor Company chassis.  
1/08 REV RV analyzed the photos to learn more about the situation.  
1/13 REV RV requested engineering to review the claim details.  
1/15 REV RV engineering starts an investigation.  
1/16 Investigation to include motor homes in the field begins.  
1/20 REV RV warranty starts a claim analysis.  
1/28 Field investigation is ongoing.  
2/10 Investigation analysis concluded that the Ford exhaust tip based upon the Body Builder Manual should have been clamped and not welded starting in 2022 MY. Production corrections were implemented  
2/14 Investigation data, field reports and claim data supported a meeting with the safety committee. Scope to discuss would include all Ford Class A chassis units from 2022 MY to 2025 MY.  
02/21 Safety Committee met and sent recommendation to declare a voluntary safety campaign to REV Senior Leadership Team for consideration and review. DIR Approval to proceed with Part 573 Safety Recall Report.

Description of Remedy :

Description of Remedy Program :	An authorized REV RV Dealer or Service Center will need to perform the remedy including installing a clamp to properly secure the exhaust tip to the exhaust pipe. Technicians will be provided with technical instructions by REV RV to inspect and perform repairs. REV will reimburse owners that have previously paid for a repair that is within the scope of this defect under this recall upon presentation of a paid receipt.
How Remedy Component Differs from Recalled Component :	Recall population will have a clamp added to secure the exhaust tip. Units needing the recall will not have a clamp securing the exhaust tip to the exhaust pipe per the Ford Body Builder Manual.

Identify How/When Recall Condition was Corrected in Production :	Production corrections were implemented 2/10/2025. Immediately after the conclusion of the investigation regarding the detached exhaust tip, REV RV Engineering approved securing the exhaust tip with a clamp consistent with the requirements of the Ford Body Builder manual. The clamp design was implemented in manufacturing instead of welding to secure the exhaust tip.
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Recall Schedule :

Description of Recall Schedule :	Dealer notifications will be conducted via email and phone. Owner notifications will be conducted via US mail.
Planned Dealer Notification Date :	APR 23, 2025 - APR 23, 2025
Planned Owner Notification Date :	APR 26, 2025 - APR 26, 2025

\* NR - Not Reported