Part 573 Safety Recall Report

Manufacturer Name :BMW of North America, LLCSubmission Date :DEC 05, 2024NHTSA Recall No. :24V-910Manufacturer Recall No. :NR

Manufacturer Information :

Manufacturer Name : BMW of North America, LLC Address : P.O. Box 1227 Westwood NJ 07675-1227 Company phone : 18005257417

Vehicle Information :

Vehicle 1:	2025-2025 BMW X4 xDrive30i, X4 M40i, X4 M		
Vehicle Type :	LIGHT VEHICLES		
Body Style :	SUV		
Power Train :	GAS		
Descriptive Information :	Approximately 130 vehicles have been manufactured with an inner-left roof frame that may not have been produced by the supplier according to specifications.		
	Basis for recall population determination: Vehicle assembly information and suppli production process records were used to determine the specific dates of potentially affected vehicles.		
	Recall component difference to non-recall component: The inner-left roof frame manot have been produced by the supplier according to specifications.	ıy	
Production Dates :	NOV 01, 2024 - NOV 15, 2024		
VIN Range 1:	Begin :NREnd :NRNot sequential	l	
Description of Defect :			

Description of the Defect :This safety recall involves the inner-left roof frame which may not have been
produced by the supplier according to specifications. Specifically, the frame in
the vicinity of the head air bag could have a small crack.FMVSS 1 :NR
FMVSS 2 :FMVSS 2 :NRDescription of the Safety Risk :In a crash, the head air bag could be damaged during deployment, which
could increase the risk of injury.Description of the Cause :NR

The information contained in this report was submitted pursuant to 49 CFR \$573



24V-910

Population :

Number of potentially involved :	130
Estimated percentage with defect :	5%

Part 573 Safety Recall Report

Page 2

Identification of Any Warning NR that can Occur :

Involved Components :

Component Name 1 : Inner-Left Roof Frame Component Description : Inner-Left Roof Frame Component Part Number : 7423499

Supplier Identification :

Component Manufacturer

Name : Autokiniton Address : 72 Briskin Ln Lebanon Tennessee 37087 Country : United States

Chronology :

On November 16, 2024, a crack was noticed on a vehicle at the vehicle assembly plant.

A vehicle hold was implemented, the supplier was contacted, and an engineering investigation was initiated.

The supplier performed a review of their production processes and supply chain logistics.

The engineering investigation indicated that vehicle performance during a crash could be affected, specifically that the head air bag could be damaged during deployment.

Vehicle assembly information and supplier production records were reviewed to determine the number and production dates of potentially affected vehicles.

On November 27, 2024, BMW decided to conduct a voluntary safety recall.

BMW is not aware of any warranty claims, customer complaints, or field reports related to this issue. BMW has not received any reports, nor is BMW otherwise aware, of any accidents or injuries related to this issue.

The information contained in this report was submitted pursuant to 49 CFR §573

Part 573 Safety Recall Report

Page 3

Description of Remedy :

Owners will be notified by First Class mail and instructed to take their vehicle to an authorized BMW dealer to have the remedy performed for free. If this condition were noticed on a potentially affected vehicle prior to this recall, the remedy would be covered by the BMW New Vehicle Limited Warranty program. Therefore, reimbursement for a pre- notification remedy re Part 573.13 and Part 577.11 is not necessary.How Remedy Component Differs from Recalled Component:Recalled Component: Inner-Left Roof Frame; p/n – 7423499Identify How/When Recall ConditionNR	Description of Remedy Program :	The inner-left roof frame will be inspected and, if necessary, repaired.
from Recalled Component :		vehicle to an authorized BMW dealer to have the remedy performed for free. If this condition were noticed on a potentially affected vehicle prior to this recall, the remedy would be covered by the BMW New Vehicle Limited Warranty program. Therefore, reimbursement for a pre-
Identify How/When Recall Condition NR	5 1	1 1
was Corrected in Production :		NR

Recall Schedule :

Description of Recall Schedule :	Dealer notification is planned to begin and end on December 5, 2024. Owner notification is planned to begin and end on January 27, 2025.
Planned Dealer Notification Date : Planned Owner Notification Date :	

* NR - Not Reported