OMB Control No.: 2127-0004

Part 573 Safety Recall Report

24V-709

Manufacturer Name: Textron Specialized Vehicles

Submission Date: OCT 24, 2024 **NHTSA Recall No.:** 24V-709 **Manufacturer Recall No.:** FSB05-24



Manufacturer Information:

Manufacturer Name: Textron Specialized Vehicles

Address: 1451 Marvin Griffin Road

Augusta GA 30906

Company phone: 7067994768

Population:

Number of potentially involved : 1,137 Estimated percentage with defect : $100\,\%$

Vehicle Information:

Vehicle 1: 2024-2025 E-Z-GO Liberty LSV

Vehicle Type: LIGHT VEHICLES

Body Style: OTHER

Power Train: HYBRID ELECTRIC

Descriptive Information: The recall affects all 2024 and 2025 E-Z-Go and Cushman LSV's with hydraulic brakes.

Production Dates: JUL 24, 2023 - SEP 07, 2024

VIN Range 1: Begin: 10RBE4LL0R3615233 End: 10RBE4LLXS3643174 Not sequential

Vehicle 2: 2024-2025 CUSHMAN Tour LSV

Vehicle Type: LIGHT VEHICLES

Body Style: OTHER

Power Train: HYBRID ELECTRIC

Descriptive Information: The recall affects all 2024 and 2025 E-Z-Go and Cushman LSV's with hydraulic brakes.

Production Dates: JUL 24, 2023 - SEP 07, 2024

Vehicle 3: 2024-2025 CUSHMAN Hauler Pro

Vehicle Type :
Body Style :
Power Train : NR

Descriptive Information: The recall affects all 2024 and 2025 E-Z-Go and Cushman LSV's with hydraulic brakes.

Production Dates: JUL 24, 2023 - SEP 07, 2024

Description of Defect:

Description of the Defect: The hydraulic brake linkage rod, pn:10047664, connecting the pedal and bell

crank, was found during testing to be insufficient to meet the 250-lb proof load

specified in the voluntary compliance standard SAE J2358,

FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: The linkage rod could bend when subjected to forces approaching 250

pounds, which could cause issues actuating the hydraulic brake system and lead to a crash hazard. To date there have been no failures reported in the

field.

Description of the Cause: NR

Identification of Any Warning NR

that can Occur:

Involved Components:

Component Name 1: LINKAGE ROD ASSEMBLY

Component Description: Linkage rod assembly from brake pedal to bell crank

Component Part Number: 10047664

Supplier Identification:

Component Manufacturer

Name: G3 Industries Inc. Address: 1450 Dons Way

Kronenwetter 54455

Country: United States

Chronology:

Testing conducted in January of 2023 passed the compliance requirements of a 250lbs proof load test. The linkage rod went into production 7/24/2023. However, the engineering analysis did not account for the increase in side load associated with the tolerance stack. During a subsequent project this Spring/Summer using the same rod assembly, 10047664, it was discovered that the rod was not consistently meeting the proof load tests. 9/7/2024 the replacement linkage rod went down the manufacturing line. The product safety

review board reviewed the matter on 9/9/2024 and the decision was made to perform a recall.

Description of Remedy:

Description of Remedy Program: Customers will be notified and instructed to take their unit to an E-Z-Go or

Cushman dealer to have the linkage rod replaced at no cost. There are no records of warranty claims against this component. In the event of any pre-notification remedy, this component would have been covered under

the vehicles existing warranty.

How Remedy Component Differs The replacement rod has a shorter exposed thread length making it more

from Recalled Component: robust under bending and compression loading.

Identify How/When Recall Condition The assembly line started building products with the updated linkage

was Corrected in Production: rod,10099472, on 9/7/2024.

Recall Schedule:

Description of Recall Schedule: Dealer notifications and customer letters are being created. Planned

notification dates will be provided in the near future. They will be

distributed by 11/23/2024.

Planned Dealer Notification Date : NR - NR Planned Owner Notification Date : NR - NR

* NR - Not Reported