OMB Control No.: 2127-0004

Part 573 Safety Recall Report

Manufacturer Name :Alliance RV, LLCSubmission Date :SEP 30, 2024NHTSA Recall No. :24V-675Manufacturer Recall No. :24V675

Manufacturer Information :

Manufacturer Name : Alliance RV, LLC Address : 301 Benchmark Drive Elkhart IN 46516

Company phone : 1-574-218-7165

Vehicle Information :

Vehicle 1:	2024-2025 Alliance Paradigm 295MK / 310RL / 340RL / 370FB / 375RD / 380MP / 382RK / 385FL / 395DS	
Vehicle Type :	TRAILERS	
Body Style :	OTHER	
Power Train :	NR	
Descriptive Information :	A mis-wired connection in the 7way was identified. A recalled product (mis-wired) will not engage the trailer brakes in the event of a detachment from the tow vehicle. The non recalled product does not have this possibility and will engage brakes in a detachment scenario. The recalled product also has disc brakes (option) when the non recalled product has standard drum brakes. There are a total of 154 rvs suspect, in scope.	
Production Dates :	JUL 20, 2023 - SEP 05, 2024	
VIN Range 1:	Begin :7M5FP4325RB203666End :7M5FP4229SB205525Image: The sequential	

Description of Defect :

Description of the Defect :	In the event that a tow vehicle comes detached from the RV, there is a chance that the brake actuator may not engage to lock the brakes up as it should.
FMVSS 1 :	NR
FMVSS 2 :	NR
Description of the Safety Risk :	In the event the RV would come detached from the tow vehicle, the brakes would not engage which could allow the RV to not stop itself.
Description of the Cause :	The cause is due to a miswiring in the 7 way connection point.
Identification of Any Warning that can Occur :	no warning at this point would precede this condition

Involved Components :

The information contained in this report was submitted pursuant to 49 CFR §573



Number of potentially involved : 154 Estimated percentage with defect : 100 %

Population :

24V-675

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Component Name 1: n/a

Component Description : n/a

Component Part Number : n/a

Supplier Identification :

Component Manufacturer

Name : NR

Address : NR NR Country : NR

Chronology:

During routine inspection it was found that the actuator was not engaging when the breakaway safety cord is pulled. A mis-wire in the 7 way connection was identified.

Description of Remedy :

Description of Remedy Program :	The wiring will be inspected and corrected. This would then allow the brakes to engage in the event the RV becomes detached from the tow vehicle.
v 1	The remedied component will have a correctly wired 7 way junction box hat would then allow the brakes to engage in a detach event.
Identify How/When Recall Condition was Corrected in Production :	A review and reinforcement of the install and testing process has been established and rolled out.

Recall Schedule :

Description of Recall Schedule :	NR
Planned Dealer Notification Date :	DEC 12, 2024 - DEC 12, 2024
Planned Owner Notification Date :	DEC 12, 2024 - DEC 12, 2024

* NR - Not Reported

The information contained in this report was submitted pursuant to 49 CFR §573