OMB Control No.: 2127-0004

Part 573 Safety Recall Report

24V-663

Manufacturer Name : Alliance RV, LLC
Submission Date : SEP 10, 2024
NHTSA Recall No. : 24V-663

Manufacturer Recall No.: N/A, will use yours.



Manufacturer Information:

Manufacturer Name: Alliance RV, LLC

Address: 301 Benchmark Drive

Elkhart IN 46516

Company phone: 1-574-218-7165

Population:

Number of potentially involved: 64 Estimated percentage with defect: 100 %

Vehicle Information:

Vehicle 1: 2024-2025 Alliance Valor 31T13

Vehicle Type : TRAILERS
Body Style : OTHER
Power Train : NR

Descriptive Information: Alliance RV received feedback from a dealers PDI process that this particular model

was missing the GFI recept in the front bathroom. With this information Alliance RV was able to start looking into this. Alliance RV had some previously built 31T13 on site that had the proper recept in the proper location. We then checked with our production team and identified when we last had these in the correct location. Anything after these is suspect and in scope. There are 64 total units in this scope

Model year 2024 and 2025 Valor 31T13s

Production Dates: JUN 12, 2023 - JUL 26, 2024

VIN Range 1 : Begin : NR End : NR Not sequential

Description of Defect:

Description of the Defect: The GFI recept that should be in the front bathroom is not present. It is not

linked to the GFI circuit.

FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: Safety risk is electrical shock.

Description of the Cause: The cause is that a GFI recept was not installed in the correct location.

Identification of Any Warning There would not be a warning that would occur unless an incident that

that can Occur: required the GFI recep took place that surfaced the fact that it does not posess

the proper protection on that circuit at that recep.

Involved Components:

Component Name 1: 110 V Receptacle

Component Description: 110 V receptacle. To be clear, this is not a defect of the component, we put it in

the wrong spot.

Component Part Number: 11248

Supplier Identification:

Component Manufacturer

Name: This is not a defective component.

Address: NR

NR

Country: NR

Chronology:

Feedback from a dealers PDI process notified us to this issue. Upon receiving this information Alliance RV took steps to investigate product and identify a window in order to determine a comprehensive scope of vehicles affected. Alliance RV has verified process moving forward that this same error will not be repeated. Alliance RV is now, based on the events leading to this point, submitting our voluntary safety recall to correct this error.

Description of Remedy:

Description of Remedy Program: The remedy, at this point, is to replace the standard recept in the front

bathroom with a GFI recept. This will allow the proper circuitry in the RV

to be GFI protected and ensure safe operation.

How Remedy Component Differs The remedied component will have a GFI recep installed in the front

from Recalled Component: bathroom of this model. The coaches under recall that have not been fixed

yet will be lacking this recept in the front bathroom.

Identify How/When Recall Condition The recall was corrected in production by ensuring our electrical team is was Corrected in Production: installing the proper safety equipment in this model along with all others.

Recall Schedule:

Description of Recall Schedule: Alliance RV, will, upon receiving our recall confirmation from you, start

letters, instructions, submittals and distribution of this recall to the

parties affected (retail customers and dealerships)

Planned Dealer Notification Date: DEC 10, 2024 - DEC 10, 2024

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Planned Owner Notification Date: DEC 10, 2024 - DEC 10, 2024

* NR - Not Reported

The information contained in this report was submitted pursuant to 49 CFR §573