Part 573 Safety Recall Report

Manufacturer Name :Volvo Trucks North AmericaSubmission Date :JUN 04, 2024NHTSA Recall No. :24V-397Manufacturer Recall No. :RVXX2403

Manufacturer Information :

Manufacturer Name :Volvo Trucks North AmericaAddress :7900 National Service RoadGreensboro NC 274096800 528 6586

Vehicle Information :

Vehicle 1:	2025-2025 Volvo VN/VHD
Vehicle Type :	BUSES, MEDIUM & HEAVY VEHICLES
Body Style :	OTHER
Power Train :	DIESEL
Descriptive Information :	The recall population is defined by vehicles built from January 1 2024 to April 5 2024 that were not able to be inspected by the factory for the suspect ZF Steering Gears. Volvo/VNL,VNR,VHD/2025
	V0IV0/ VINL, VINK, VIID/ 2023
Production Dates :	JAN 02, 2024 - APR 05, 2024
VIN Range 1:	Begin: 4V4NC9EH2RN656611 End: 4V4NC9EH6SN66791 Not sequential

Population :

Description of Defect :

Description of the Defect :	Vehicles may have been built with steering gears that may have an improperly seated plug (rivet) in the valve housing.
FMVSS 1 :	NR
FMVSS 2 :	NR
Description of the Safety Risk :	The loss of the plug (rivet) could lead to a sudden loss of power steering assist which may increase the risk of a crash.
Description of the Cause :	Improper manufacturing process controls at our supplier.
Identification of Any Warning that can Occur :	There is no warning prior to occurrence.

Involved Components :

The information contained in this report was submitted pursuant to 49 CFR \$573

24V-397



Number of potentially involved : 424 Estimated percentage with defect : 2 %

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Component Name 1 : Steering Gear Component Description : THP60 Component Part Number : 23455547

Supplier Identification :

Component Manufacturer

Name : ZF Active Safety Address : Av Las Fuentes 29 El Marques Foreign States 76246 Country : Mexico

Chronology :

March 21, 2024: Volvo notified of sudden loss of power steering fluid from gear.

March 27, 2024: Product Safety Evaluation Committee informed of a potential issue involving the loss of Power Steering Fluid and an investigation is opened.

May 28, 2024: Product Safety Evaluation Committee evaluates the case information and raises to Product Safety Committee.

May 30, 2024: Product Safety Committee determination of product defect.

There have been no accidents or injuries associated with this issue, there have been 17 warranty claims, 3 field reports and no customer complaints.

Description of Remedy :

Description of Remedy Program :	Vehicles will be recalled. The remedy will consist of an inspection of the plug and replacing the steering gear with a conforming steering gear from our manufacturer if the plug is not properly seated. Reimbursement for the recall will be covered by Manufacturer's Reimbursement Plan on file with NHTSA.
How Remedy Component Differs from Recalled Component :	Remedied component will have a properly installed plug. 23455547, Steering Gear, THP60
dentify How/When Recall Condition was Corrected in Production :	An internal campaign was launched to correct vehicles in production March 29, 2024.

Recall Schedule :

The information contained in this report was submitted pursuant to 49 CFR §573

Description of Recall Schedule :	Dealer notification will begin on June 11, 2024 and owner notification
	will begin on or before August 3, 2024.
Planned Dealer Notification Date :	JUN 11, 2024 - JUN 11, 2024
Planned Owner Notification Date :	AUG 02, 2024 ⁻ AUG 02, 2024

* NR - Not Reported

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