OMB Control No.: 2127-0004

Part 573 Safety Recall Report

24V-097

Manufacturer Name: Ford Motor Company

NHTSA Recall No.: 24V-097

Manufacturer Recall No.: 24S07



Manufacturer Information:

Manufacturer Name: Ford Motor Company

Address: 330 Town Center Drive

Suite 500 Dearborn MI 48126-2738

Company phone: 1-866-436-7332

Population:

Number of potentially involved: 16,543 Estimated percentage with defect: 8 %

Vehicle Information:

Vehicle 1: 2021-2022 Ford E-350

Vehicle Type: BUSES, MEDIUM & HEAVY VEHICLES

Body Style: ALL Power Train: NR

Descriptive Information : Ford's team reviewed service records to determine the population of vehicles that

received a passing inspection for Ford Field Service Action 22S08 (NHTSA Campaign Number 22V-089) on or after January 29, 2023. Additionally, vehicles that have not yet had 22S08 completed are also included in this new safety recall with improved

service instructions.

These vehicles are not produced in VIN order. Information as to the applicability of this action to specific vehicles can best be obtained by either calling Ford's toll-free line (1-866-436-7332) or by contacting a local Ford or Lincoln dealer who can obtain specific information regarding the vehicles from the Ford On-line Automotive Service

Information System (OASIS) database.

5,914 E-350 vehicles are affected.

Production Dates: MAY 11, 2019 - JUN 17, 2021

VIN Range 1 : Begin : NR End : NR Not sequential

Vehicle 2: 2021-2022 Ford E-450

Vehicle Type: BUSES, MEDIUM & HEAVY VEHICLES

Body Style: ALL Power Train: NR

Descriptive Information: Ford's team reviewed service records to determine the population of vehicles that

received a passing inspection for Ford Field Service Action 22S08 (NHTSA Campaign Number 22V-089) on or after January 29, 2023. Additionally, vehicles that have not yet had 22S08 completed are also included in this new safety recall with improved

service instructions.

These vehicles are not produced in VIN order. Information as to the applicability of this action to specific vehicles can best be obtained by either calling Ford's toll-free line (1-866-436-7332) or by contacting a local Ford or Lincoln dealer who can obtain specific information regarding the vehicles from the Ford On-line Automotive Service Information System (OASIS) database.

10,629 E-450 vehicles are affected.

Production Dates: MAY 11, 2019 - JUN 17, 2021

VIN Range 1 : Begin : NR End: NR Not sequential

Description of Defect:

Description of the Defect: The power steering pressure line in affected vehicles may be inadequately

connected to the brake Hydroboost unit, which may result in a leak or sudden

loss of power steering fluid.

FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: Sudden loss of power steering fluid may result in a loss of power steering

assist, requiring increased steering effort, and loss of power brake assist, requiring increased force on the pedal to brake, potentially resulting in increased stopping distance. A sudden loss of power steering assist and

power brake assist increases the risk of a crash.

Description of the Cause: The fitting between the power steering pressure line and the brake Hydroboost

unit may not have been adequately connected during the assembly process.

Identification of Any Warning A power steering fluid leak may occur, resulting in steering fluid on the ground

that can Occur: underneath the vehicle. Some drivers report hearing an audible "pop" if the power steering pressure line fitting becomes disconnected while driving.

| Involved | Components : | • |
|----------|--------------|---|
| 11110110 | | • |

Component Name 1: HOS ASY PWR STNG PRESS LN

Component Description : Power Steering Pressure Line, Cutaway Units

Component Part Number: LC24-3F523-AD

Component Name 2: HOS ASY PWR STNG PRESS LN

Component Description: Power Steering Pressure Line, Stripped Chassis Units

Component Part Number: LC24-3F523-BC

Component Name 3: HOS ASY-PWR STNG PRESS LN LH

Component Description: Power Steering Jumper Line

Component Part Number: 4C24-3F524-GA

Supplier Identification:

Component Manufacturer

Name: NR Address: NR

NR

Country: NR

Chronology:

See attached.

Description of Remedy:

Description of Remedy Program: Owners will be notified by mail and instructed to take their vehicle to a Ford or Lincoln dealer to have the power steering pressure line and Hydroboost jumper line replaced. There will be no charge for this service.

> Ford provided the general reimbursement plan for the cost of remedies paid for by vehicle owners prior to notification of a safety recall in May 2023. The ending date for reimbursement eligibility is estimated to be May 31, 2024.

> Ford will forward a copy of the notification letters to dealers to the agency when available.

How Remedy Component Differs The power steering lines LC24-3F523-AD/BC will be replaced with power from Recalled Component: steering lines LC24-3F523-AE/BD or RC24-3F523-AA/BA. The power steering lines 4C24-3F524-GA will be replaced with power steering lines 4C24- 3F524-GB/C. The revised power steering lines incorporate revised routing and connection angle at the Hydroboost unit.

Identify How/When Recall Condition On June 21, 2021, power steering lines with revised routing and was Corrected in Production: connection angle at the Hydroboost unit were introduced into production based on ergonomic feedback from assembly plant personnel.

Recall Schedule:

Description of Recall Schedule: Notification to dealers is expected to occur on February 12, 2024.

Mailing of owner notification letters is expected to begin March 25, 2024

and is expected to be completed by March 29, 2024.

Planned Dealer Notification Date: FEB 12, 2024 - FEB 12, 2024 Planned Owner Notification Date: MAR 25, 2024 - MAR 29, 2024

* NR - Not Reported