Submission Date : JUN 02, 2023 NHTSA Recall No. : 23V-397 Manufacturer Recall No. : 23517

Manufacturer Name : Navistar, Inc.

Manufacturer Information :

Manufacturer Name : Navistar, Inc. Address : 2701 Navistar Drive Lisle IL 60532 Company phone : 331-332-1590

Vehicle Information :

Vehicle 1:	2018-2020 International 1300FBC Stripped chassis
Vehicle Type :	BUSES, MEDIUM & HEAVY VEHICLES
Body Style :	OTHER
Power Train :	DIESEL
Descriptive Information :	 The suspect population is identified by models equipped with feature code 04100 (Brake system, hydraulic [WABCO] Split System). The inclusive dates of manufacture were determined by when feature code 04100 went into production through the date the issue was contained in manufacturing. The vehicles in the suspect population were built with feature code 04100 and all similar vehicles not subject to this recall were not built with feature code 04100. There are 317 2018 to 2020 FBC1300 stripped chassis in the suspect population.
Production Dates :	NOV 29, 2017 - AUG 09, 2019
VIN Range 1:	Begin : NR End : NR Not sequential



Number of potentially involved : 6,786 Estimated percentage with defect : 100 %

Population :

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	2023-2024 I	nternational 1	300FBC Stripped chassis	
Vehicle Type :	BUSES, MED	IUM & HEAVY	VEHICLES	
Body Style :	OTHER			
Power Train :	DIESEL			
Descriptive Information :	04100 (Brak • The i 04100 went manufacturit • The v	e system, hyd nclusive dates into productio ng. vehicles in the	raulic [WABCO] Split Systen s of manufacture were deter on through the date the issue	mined by when feature code e was contained in hilt with feature code 04100
		52 2023 to 202	24 FBC1300 stripped chassis	in the suspect population.
Production Dates :				r - r - r - r - r - r - r - r - r - r -
VIN Range 1:		NR	End: NR	Not sequential
	 The i 04100 went manufacturing The v and all similar 04100. 	nclusive dates into productiong. vehicles in the ar vehicles not	on through the date the issue	mined by when feature code e was contained in hilt with feature code 04100 hot built with feature code
		5 - JAN 29, 201	5	
Production Dates :	JAN 07, 2015	, ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		
				□ Not coquenti
Production Dates : VIN Range 1 :		NR	End: NR	☐ Not sequentia

Vehicle 4:	2019-2024	International N	ΛV	
Vehicle Type :		OIUM & HEAVY	VEHICLES	
Body Style :				
Power Train :			······	
Descriptive Information :	04100 (Bral • The 04100 went manufacturi • The and all simil 04100.	ke system, hyd inclusive dates into productio ing. vehicles in the ar vehicles not	raulic [WABCO] Split Systen s of manufacture were deter on through the date the issue	mined by when feature code e was contained in uilt with feature code 04100 not built with feature code
Production Dates :				
VIN Range 1:		NR	End: NR	🗌 Not sequentia
	 manufacturi The and all simil 04100. 	ing. vehicles in the ar vehicles not	on through the date the issue suspect population were bu t subject to this recall were r ercial buses in the suspect p	uilt with feature code 04100 not built with feature code
Production Dates :	NOV 26, 201	18 - JAN 05, 202	22	
VIN Range 1:	Begin :	NR	End: NR	Not sequentia

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Vehicle 6:	2019-2024 IC Bus TC Cor	nmercial bus	
Vehicle Type :	BUSES, MEDIUM & HEAV	Y VEHICLES	
Body Style :	OTHER		
Power Train :	DIESEL		
Descriptive Information :	 04100 (Brake system, hyden) The inclusive date 04100 went into product manufacturing. The vehicles in the and all similar vehicles not output output	draulic [WABCO] Split System es of manufacture were deten ion through the date the issu	rmined by when feature code le was contained in uilt with feature code 04100 not built with feature code
Production Dates :	MAY 24, 2018 - MAY 15, 2	2023	
			☐ Not sequential
-	ect : These vehicles may ha		ressure switch assembly that
Description of Defect : Description of the Defe	ect : These vehicles may ha allows brake fluid to l The brake fluid may s brake pressure switch	ive been built with a brake p eak beyond the diaphragm s	
Description of Defect : Description of the Defe FMVSS	ect : These vehicles may ha allows brake fluid to l The brake fluid may s	ive been built with a brake p eak beyond the diaphragm s eep into the switch's electric	ressure switch assembly that eal into the pressure switch.
Description of Defect : Description of the Defe FMVSS FMVSS Description of the Safety Ri	ect : These vehicles may ha allows brake fluid to I The brake fluid may s brake pressure switch 51: NR 52: NR sk : If brake fluid shorts th circuit can generate ex property damage or p	ave been built with a brake p eak beyond the diaphragm s eep into the switch's electric a and the associated fuse. The brake pressure switch and accessive heat that can result ersonal injury to the operato	ressure switch assembly that eal into the pressure switch. al components and short the I the associated fuse, the in a fire that may result in or.
Description of Defect : Description of the Defe FMVSS FMVSS	 allows brake fluid to l The brake fluid may s brake pressure switch 1: NR 2: NR sk : If brake fluid shorts th circuit can generate ex property damage or p se : A zinc nickel plating a switch assembly may 	we been built with a brake p eak beyond the diaphragm s eep into the switch's electric and the associated fuse. The brake pressure switch and excessive heat that can result ersonal injury to the operato nd sealant used to inhibit co cause delamination of the se iderneath the diaphragm du	ressure switch assembly that eal into the pressure switch. al components and short the I the associated fuse, the in a fire that may result in or. rrosion within the pressure alant which results in small

The information contained in this report was submitted pursuant to 49 CFR §573

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Component Name 1:	Switch, park brake, HPB system
Component Description :	Brake pressure switch assembly
Component Part Number :	4052584C1 or 4166720C1

Supplier Identification :

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Component Manufacturer

Name : Kodiak Controls (Kodiak) Address : 734 Oakridge Dr. Romeoville Illinois 60446 Country : United States

Chronology:

The Chronology exceeds the 2000 character limit and will be submitted as a miscellaneous supporting document

Description of Remedy :

Description of Remedy Program :	 The remedy will involve replacing the brake pressure switch assembly and any wire harness found with brake fluid at the brake pressure switch connector or the associated fuse. Navistar's plan for reimbursement of pre-notification remedies, on file with NHTSA and dated 05/06/2022, applies and reimbursement instructions will be included in the customer notification.
5	The remedy brake pressure switch assembly is built without the corrosion inhibitor sealant where the recalled brake pressure switch assembly was built with the corrosion inhibitor sealant.
	05/22/2023 – Navistar Manufacturing began use of a redesigned brake pressure switch assembly (without the corrosion inhibitor sealant).

Recall Schedule :

Description of Recall Schedule :	It is estimated that the Customer and Dealer notification letters will be
	mailed by 08/01/2023.
Planned Dealer Notification Date :	AUG 01, 2023 - AUG 01, 2023
Planned Owner Notification Date :	AUG 01, 2023 - AUG 01, 2023

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* NR - Not Reported

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