#### OMB Control No.: 2127-0004

# Part 573 Safety Recall Report

# 23V-333

**Manufacturer Name:** Daimler Trucks North America, LLC

Submission Date: MAY 09, 2023 NHTSA Recall No.: 23V-333 Manufacturer Recall No.: FL973



#### **Manufacturer Information:**

Manufacturer Name: Daimler Trucks North America, LLC

Address: 4747 N. Channel Avenue

Portland OR 97217-3849

Company phone: 800-745-8000

# **Population:**

Number of potentially involved: 23,603 Estimated percentage with defect: 100 %

#### **Vehicle Information:**

Vehicle 1: 2021-2024 Thomas Built Bus SAF-T-LINER C2

Vehicle Type: BUSES, MEDIUM & HEAVY VEHICLES

Body Style: OTHER Power Train: DIESEL

Descriptive Information: One particular interior body panel joint formed at the last rafter, near the structure of

the D-pillar, on certain Thomas Built Buses (TBB) Saf-T-Liner C2 school buses may not meet the tensile requirements of FMVSS 221 School bus body joint strength.

Production Dates: JAN 24, 2020 - APR 18, 2023

## **Description of Defect:**

Description of the Defect: On certain TBB Saf-T-Liner C2 school buses, the rear interior joint formed by

the D-panel overlapping the side-sheet at the last rafter may not meet the joint

strength requirement of FMVSS 221 School bus body joint strength.

FMVSS 1: 221 - School bus body joint strength

FMVSS 2: NR

Description of the Safety Risk: A body Joint on a school bus that does not meet the joint strength

requirement of FMVSS 221 may increase the risk of injury in a crash.

**Description of the Cause: NR** 

Identification of Any Warning NR

that can Occur:

# **Involved Components:**

Component Name 1: Side Sheet Joint

Component Description: Side Sheet Joint - Interior

Component Part Number: NR

# **Supplier Identification:**

# **Component Manufacturer**

Name: Daimler Truck North America

Address: NR

NR

**Country: United States** 

# **Chronology:**

In mid-April 2023, TBB identified a possible production mis-installation at the interior D-pillar joint where the D-panel overlaps the side-sheet at the last rafter. TBB promptly corrected production installation process and began an investigation to determine the scope and potential consequences of the issue. Later in April 2023, while Thomas Built Buses continued working to identify potential affected vehicles, Thomas Built Buses began conducting FMVSS 221 strength testing to determine if the panels, as built, would be noncompliant. In early May TBB conducted a field inspection to further assess the scope of the affected vehicles. In early May 2023, DTNA decided to initiate a voluntary noncompliance recall for certain Thomas Built Buses C2 school buses that may not meet the joint strength requirements of FMVSS 221 at the lower D-pillar. There are no warranty claims, field or service reports, nor any known accidents, injuries, or deaths.

#### **Description of Remedy:**

Description of Remedy Program: Additional mechanical fasteners will be added to the joints on affected

vehicles in order to bring the vehicles into compliance. The repair will be conducted by a Daimler Truck North America authorized service facilities. Daimler Truck North America shall be offering a refund for owner-paid repairs covered by this recall if the repair was performed prior to the date indicated in the reimbursement plan, which will be posted with owner's notification letter. Owners are directed to seek reimbursement through

authorized dealers.

How Remedy Component Differs NR

from Recalled Component:

Identify How/When Recall Condition NR

was Corrected in Production:

#### **Recall Schedule:**

Description of Recall Schedule: Customer notification will be made by first class mail using Daimler

Truck North America records to determine the customers affected.

Planned Dealer Notification Date : JUL 08, 2023 - JUL 08, 2023 Planned Owner Notification Date : JUL 08, 2023 - JUL 08, 2023

\* NR - Not Reported