The information contained in this report was submitted pursuant to 49 CFR §573

Part 573 Safety Recall Report

Manufacturer Name :	REV Recreation Group
Submission Date :	MAR 14, 2023
NHTSA Recall No. :	23V-166
Manufacturer Recall No. :	230224REV

Manufacturer Information :

Manufacturer Name :	REV Recreation Group
Address :	1031 U.S. 224 E
	P.O. Box 31 Decatur IN 46733
Company phone :	800 509 3417

Vehicle Information :

Vehicle 1:	2023-2023 Flee	twood Bounder	•		
Vehicle Type :	LOW VOLUME V	/EHICLES			
Body Style :	OTHER				
Power Train :	GAS				
Descriptive Information :	determined an i doors for motor MRL-41210-200	ssue which rela ized RV produc D6. There is the rom the motorh	tes to n ts built possibi	onducted a thorough inve notor vehicle safety may e with Global Link Motorize lity the latch may malfund appert has filed an equipm	exist in certain entry ed Rotary Latch ction and pose an
Production Dates :	OCT 06, 2022 - I	FEB 16, 2023			
VIN Range 1:	Begin :	NR	End :	NR	Not sequential
Vehicle Type : Body Style : Power Train :		/EHICLES			
Descriptive Information :	determined an i doors for motor MRL-41210-200	ssue which rela ized RV produc D6. There is the rom the motork	tes to n ts built possibi	nducted a thorough inves notor vehicle safety may e with Global Link Motorize lity the latch may malfund ppert has filed an equipm	exist in certain entry ed Rotary Latch ction and pose an
Production Dates :	OCT 07, 2022 - I	FEB 09, 2023			



Number of potentially involved : 479 Estimated percentage with defect : 5 %

Population :

23V-166

23V-166

Page 2

venicie 5:	2023-2023	Fleetwood Flex	[
Vehicle Type :	LOW VOLUM	IE VEHICLES		
Body Style :				
Power Train :	GAS			
Descriptive Information :	determined doors for mo MRL-41210	an issue which otorized RV pro -2006. There is xit from the mo	oducts built with Global Lii	afety may exist in certain entry nk Motorized Rotary Latch ay malfunction and pose an
Production Dates :	OCT 06, 202	2 - FEB 16, 202	23	
VIN Range 1:	Begin :	NR	End: NR	☐ Not sequential
Vehicle 4:	2023-2023 1	Fleetwood Fort	is	
Vehicle Type :	LOW VOLUM	IE VEHICLES		
Body Style :				
Power Train :			ppert has conducted a thor	
Duo du sti se Det	MRL-41210 issue with ex NHTSA 23E-	-2006. There is xit from the mo -008.	the possibility the latch m ptorhome. Lippert has filed	nk Motorized Rotary Latch ay malfunction and pose an an equipment recall with
Production Dates :				
VIN Range 1:	Begin :	NR	End: NR	Not sequential
Vehicle 5:	2023-2023	Holiday Rambl	er Admiral	
Vehicle Type :		IE VEHICLES		
Body Style :				
Power Train :				
Descriptive Information :	determined doors for mo MRL-41210	an issue which otorized RV pro -2006. There is xit from the mo	oducts built with Global Lii	afety may exist in certain entry hk Motorized Rotary Latch ay malfunction and pose an
Production Dates :	OCT 11, 202	2 - FEB 02, 202	23	
VIN Range 1:	Begin :	NR	End: NR	□ Not sequential

The information contained in this report was submitted pursuant to 49 CFR \$573

23V-166

	2023-2023 Ho	°	ler Eclipse		
• •	LOW VOLUME	E VEHICLES			
Body Style : Power Train :					
		tod rocall Is	nnort has co	nductod o th	arough investigation and
Descriptive Information :	determined an doors for mot MRL-41210-2	n issue whicl orized RV pr 2006. There i t from the m	n relates to m oducts built s the possibil	otor vehicle with Global I lity the latch	safety may exist in certain entry ink Motorized Rotary Latch may malfunction and pose an ed an equipment recall with
Production Dates :	OCT 06, 2022	- FEB 13, 20	23		
VIN Range 1:	Begin :	NR	End :	NR	☐ Not sequential
Vehicle 7:	2023-2023 Ho	oliday Ramb	ler Invicta		
U 1	LOW VOLUME	E VEHICLES			
Body Style :					
Power Train :	GAS				
	doors for mot MRL-41210-2	orized RV pr 2006. There i t from the m	oducts built s the possibi	with Global I lity the latch	safety may exist in certain entry .ink Motorized Rotary Latch may malfunction and pose an ed an equipment recall with
Production Dates :	OCT 21, 2022	- FEB 15, 20	23		
VIN Range 1:	Begin :	NR	End :	NR	Not sequential
Vehicle 8:	2023-2023 Fl	eetwood Sou	thwind		
Vehicle Type :	LOW VOLUME	E VEHICLES			
Body Style :					
Power Train :	GAS				
Descriptive Information :	determined an doors for mot MRL-41210-2	n issue whicl orized RV pr 2006. There i t from the m	n relates to m oducts built s the possibi	notor vehicle with Global I lity the latch	orough investigation and safety may exist in certain entry .ink Motorized Rotary Latch may malfunction and pose an ed an equipment recall with
Production Dates :	OCT 20, 2022	- FEB 14, 20	23		
VIN Range 1:	Begin :	NR	End :	NR	□ Not sequential

23V-166

	2023-2023 Но	liday Ramble	r Vacationer		
	LOW VOLUME	VEHICLES			
Body Style :					
Power Train :	GAS				
Descriptive Information :	determined an doors for moto MRL-41210-20	issue which prized RV pro 006. There is from the mot	relates to motor ve ducts built with Gl the possibility the	d a thorough investigation an chicle safety may exist in cert obal Link Motorized Rotary I latch may malfunction and p as filed an equipment recall	tain entry Latch ose an
Production Dates :	OCT 14, 2022 -	FEB 16, 2023	3		
VIN Range 1:	Begin :	NR	End: NR	□ Not s	sequential
Vehicle 10:	2023-2023 Fle	etwood Disco	overy		
Vehicle Type :	LOW VOLUME	VEHICLES			
Body Style :					
Power Train :	DIESEL				
	doors for moto MRL-41210-20	orized RV pro 006. There is from the mot	ducts built with Gl the possibility the	chicle safety may exist in cert obal Link Motorized Rotary I latch may malfunction and p as filed an equipment recall	Latch ose an
Production Dates :	OCT 13, 2022 -	FEB 27, 2023	3		
VIN Range 1:	Begin :	NR	End: NR	□ Not s	sequentia
Vehicle 11:	2023-2023 Fle	etwood Disco	overy LXE		
Vehicle Type :	LOW VOLUME	VEHICLES			
Body Style :					
Power Train :	DIESEL				
	Supplier initiat		nert has conducted	d a thorough investigation an	nd
Descriptive Information :	determined an doors for moto MRL-41210-20	orized RV pro 006. There is from the mot	relates to motor ve ducts built with Gl the possibility the	chicle safety may exist in cert obal Link Motorized Rotary I latch may malfunction and p as filed an equipment recall	tain entry Latch ose an
Descriptive Information : Production Dates :	determined an doors for moto MRL-41210-20 issue with exit NHTSA 23E-00	orized RV pro 006. There is from the mot 08.	relates to motor ve ducts built with Gl the possibility the torhome. Lippert h	obal Link Motorized Rotary I latch may malfunction and p	tain entry Latch ose an

The information contained in this report was submitted pursuant to 49 CFR §573

23V-166

Page 5

d					
i	loors for motoriz MRL-41210-2006	sue which relat ed RV product 5. There is the p	es to m s built v oossibil	nducted a thorough invest otor vehicle safety may ex with Global Link Motorized ity the latch may malfunct opert has filed an equipme	ist in certain entry l Rotary Latch ion and pose an
Production Dates : 0					
VIN Range 1 : Be	egin :	NR	End :	NR	Not sequential
Vehicle 13: 2 Vehicle Type: L Body Style: C Power Train: L	OTHER		GTX		
d N i:	letermined an iss loors for motoriz MRL-41210-2006	sue which relat ed RV product 5. There is the p	es to m s built v oossibil	nducted a thorough invest otor vehicle safety may ex with Global Link Motorized ity the latch may malfunct opert has filed an equipme	ist in certain entry l Rotary Latch ion and pose an
Production Dates : 0	OCT 27, 2022 - FE	B 21, 2023			
VIN Range 1: Be	egin :	NR	End :	NR	Not sequential
Vehicle 14: 2 Vehicle Type: L Body Style: C Power Train: L	OTHER		ow		
d M i:	letermined an iss loors for motoriz MRL-41210-2006	sue which relat ed RV product 6. There is the p	es to m s built v ossibili	nducted a thorough invest otor vehicle safety may ex with Global Link Motorized ity the latch may malfunct opert has filed an equipme	ist in certain entry d Rotary Latch ion and pose an
Production Dates : 0	OCT 19, 2022 - FE	B 27, 2023			
VIN Range 1: Be	egin :	NR	End :	NR	Not sequential

The information contained in this report was submitted pursuant to 49 CFR \$573

23V-166

doc MR issu NH Production Dates : OC VIN Range 1 : Begi Vehicle 16 : 202 Vehicle Type : LO Body Style : OT Power Train : DIE Descriptive Information : Sup det doc	HER ESEL oplier initiated ermined an iss ors for motoriz L-41210-2006 ue with exit fro TSA 23E-008. T 26, 2022 - FE n : 23-2023 Holida W VOLUME VE HER ESEL	recall. Lipper sue which rela ed RV product 5. There is the om the motorh EB 24, 2023 NR ANR ANR ANR ANR EHICLES	tes to motor v ts built with G possibility the ome. Lippert l End : NR	ehicle safety may lobal Link Motoriz	exist in certain entry zed Rotary Latch action and pose an
Power Train : DIE Descriptive Information : Sup det doc MR issu NH Production Dates : OC VIN Range 1 : Begi Vehicle 16 : 202 Vehicle Type : LOV Body Style : OT Power Train : DIE Descriptive Information : Sup det doc	ESEL oplier initiated ermined an iss ors for motoriz L-41210-2006 ie with exit fro TSA 23E-008. Γ 26, 2022 - FE n : 23-2023 Holida W VOLUME VE HER ESEL oplier initiated	sue which rela and RV product 5. There is the form the motorh EB 24, 2023 NR ay Rambler En EHICLES	tes to motor v ts built with G possibility the ome. Lippert l End : NR	ehicle safety may lobal Link Motoriz latch may malfun	exist in certain entry zed Rotary Latch action and pose an ment recall with
Descriptive Information : Sup det doc MR issu NH Production Dates : OC VIN Range 1 : Begi Vehicle 16 : 202 Vehicle Type : LOV Body Style : OT Power Train : DIE Descriptive Information : Sup det doc	oplier initiated ermined an iss ors for motoriz L-41210-2006 ie with exit fro TSA 23E-008. T 26, 2022 - FE n : 23-2023 Holida W VOLUME VE HER ESEL oplier initiated	sue which rela and RV product 5. There is the form the motorh EB 24, 2023 NR ay Rambler En EHICLES	tes to motor v ts built with G possibility the ome. Lippert l End : NR	ehicle safety may lobal Link Motoriz latch may malfun	exist in certain entry zed Rotary Latch action and pose an ment recall with
det doo MR issu NH Production Dates : OC VIN Range 1 : Begi Vehicle 16 : 202 Vehicle Type : LO Body Style : OT Power Train : DIE Descriptive Information : Sup det doo	ermined an iss ors for motoriz L-41210-2006 le with exit fro TSA 23E-008. T 26, 2022 - FE n : 23-2023 Holida W VOLUME VE HER ESEL oplier initiated	sue which rela and RV product 5. There is the form the motorh EB 24, 2023 NR ay Rambler En EHICLES	tes to motor v ts built with G possibility the ome. Lippert l End : NR	ehicle safety may lobal Link Motoriz latch may malfun	exist in certain entry zed Rotary Latch action and pose an ment recall with
VIN Range 1 : Begi Vehicle 16 : 202 Vehicle Type : LOV Body Style : OT Power Train : DIE Descriptive Information : Sup det doo	n : 23-2023 Holida W VOLUME VE HER ESEL oplier initiated	NR ay Rambler En EHICLES			Not sequential
Vehicle 16 : 202 Vehicle Type : LOV Body Style : OT Power Train : DIE Descriptive Information : Sup det doo	23-2023 Holida W VOLUME VE HER ESEL oplier initiated	ay Rambler En EHICLES			Not sequential
Vehicle Type : LOV Body Style : OT Power Train : DIE Descriptive Information : Sup det doo	W VOLUME VE HER ESEL oplier initiated	EHICLES	ideavor		
Vehicle Type : LOV Body Style : OT Power Train : DIE Descriptive Information : Sup det doo	W VOLUME VE HER ESEL oplier initiated	EHICLES			
Power Train : DIE Descriptive Information : Sup det doc	ESEL oplier initiated	recall Linner			
Descriptive Information : Sup det doc	oplier initiated	recall Linner			
det doc		recall Linner			
issu	ors for motoriz L-41210-2006	zed RV product 6. There is the	ts built with G possibility the	lobal Link Motoriz	zed Rotary Latch action and pose an
Production Dates : OC	Г 25, 2022 - FE	EB 21, 2023			
VIN Range 1 : Begi	n :	NR	End: NR		Not sequential
Vehicle 17: 202	23-2023 Holida	ay Rambler Na	vigator		
Vehicle Type : LOV		•	C		
Body Style : OT					
Power Train : DIE	ESEL				
doo MR issu	ermined an iss ors for motoriz L-41210-2006	sue which rela zed RV product 3. There is the	tes to motor v ts built with G possibility the	ehicle safety may lobal Link Motoriz	exist in certain entry zed Rotary Latch action and pose an
Production Dates : NO	V 10, 2022 - FI	EB 21, 2023			
VIN Range 1 : Begi	n :	NR	End: NR		Not sequential

The information contained in this report was submitted pursuant to 49 CFR §573

23V-166

Page 7

Vehicle 18: 2	023-2023 Holiday Ramble	er Nautica	
• -	OW VOLUME VEHICLES		
Body Style : 0			
Power Train : D	IESEL		
Descriptive Information : S			
			safety may exist in certain entry
			ink Motorized Rotary Latch may malfunction and pose an
			ed an equipment recall with
	HTSA 23E-008.		
Production Dates : 0	OCT 27, 2022 - FEB 27, 202	3	
VIN Range 1: Be	gin: NR	End: NR	☐ Not sequential
		· · · · · · · · · · · · · · · · · · ·	
	023-2023 American Coach	n American Tradition	
01	OW VOLUME VEHICLES		
Body Style: O Power Train: D			
Descriptive Information : S			safety may exist in certain entry
			ink Motorized Rotary Latch
			may malfunction and pose an
is	ssue with exit from the mo		ed an equipment recall with
	HTSA 23E-008.		
Production Dates : N	IOV 17, 2022 - JAN 13, 202		
VIN Range 1 : Be	gin: NR	End: NR	☐ Not sequential
Decentration of Defects			
Description of Defect :			
Description of the Defect	: A portion of the latch m	ay break off when attemp	pting to exit the coach
FMVSS 1	: NR		
FMVSS 2	: NR		
Description of the Safety Risk		the latch may malfunction	n and pose an issue with exit
	from the motorhome.		
Description of the Cause			ting to make a more secure
	attachment groove for t attachment point.	he retaining ring, but ina	dvertently created a weakened
Identification of Any Warning	-	Cannot open door from in	uside the coach
that can Occur			
Involved Components :			

The information contained in this report was submitted pursuant to 49 CFR \$573

Component Name 1 :Global Latch by Global Link Distribution, CorpComponent Description :Global Latch LK702 used in Lippert series 3500 and 920 Entry DoorsComponent Part Number :2021097898 used in Lippert series 3500 and 920 Entry Doors

Supplier Identification :

Component Manufacturer

Name : Lippert Address : PO BOX 2888 ELKHART Indiana 46515 Country : United States

Chronology :

Please Reference Lippert's 23E-008 Part 573 Safety Recall Report Lippert determined an issue which relates to motor vehicle safety may exist in certain entry doors for motorized RV product built with Global Link Motorized Rotary Latch MRL-41210-2006. Lippert informed Rev Recreation Group on 2/23/2023 of their decision to file equipment recall 23E-008 with NHTSA. Lippert supplied REV Recreation Group with a list of purchase orders that contained shipments of doors supplied with suspect latches. REV Recreation Group began an investigation into potential products and scope of the issue. Extensive cross matching occurred as part of this analysis. REV compiled a list of affected vehicles and on 03.14.23 filed Part 573 Safety Recall Report

Description of Remedy :

Description of Remedy Program :	On some motorhomes affected by this Recall campaign, may have a potential for an entry door latch failure. Reimbursement of inspection not defective and parts and labor of defective latches as determined by the Lippert Entry Door Latch Inspection / Replacement Instructions. Lippert's Customer Service department may be reached via email at recall@lci1.com or via phone at 574-538-4514 if there are any questions.
	The new latches have been redesigned and can be distinguished by the size of the spun rivet located inside the latch assembly. Rivet opening of $6 \text{ mm}/6.5 \text{ mm}$ indicates a good latch.
0	The recall condition was corrected in production when Lippert teams inspected all product and began replacing suspect latches with new product supplied by vendor which addressed and corrected the concern
The information	contained in this report was submitted pursuant to 49 CFR §573

23V-166

Recall Schedule :

Description of Recall Schedule :Dealer notification will be conducted via e-mail and US mail Owner
notifications will be conducted via US mailPlanned Dealer Notification Date :MAY 09, 2023 - MAY 09, 2023Planned Owner Notification Date :MAY 12, 2023 - MAY 12, 2023

* NR - Not Reported

The information contained in this report was submitted pursuant to 49 CFR §573