### The information contained in this report was submitted pursuant to 49 CFR §573

## OMB Control No.: 2127-0004 22V-697

# Part 573 Safety Recall Report

Manufacturer Name : Autocar, LLC Submission Date : SEP 16, 2022 NHTSA Recall No.: 22V-697 Manufacturer Recall No.: ACX-2205

## **Manufacturer Information :**

Manufacturer Name : Autocar, LLC Address : 551 S WASHINGTON STREET **HAGERSTOWN IN 47346** Company phone: 7654895499

## **Vehicle Information :**

Vehicle 1:	2022-2	2022 Autocar ACX (Xpedi	tor)		
Vehicle Type :	BUSES, MEDIUM & HEAVY VEHICLES				
Body Style :	OTHER	2			
Power Train :	NR				
Descriptive Information :	The suspect list is determined by axle serial number. All ACX (Xpeditor) units manufactured with the axle serial numbers and suspect tie rod clamps are included.				
Production Dates :	<b>OCT 0</b> 4	4, 2021 - FEB 07, 2022			
VIN Range 1:	Begin :	5VCACRCE3NC238165	End :	5VCACLEF5NC239112	✓ Not sequential

## **Description of Defect :**

Description of the Defect :	Per Meritor, the tie rod clamps may have been improperly heat treated and may fail structurally.
FMVSS 1 :	NR
FMVSS 2 :	NR
Description of the Safety Risk :	If the tie rod tube clamp fails or becomes loose the threaded tie rod ends could become loose and potentially disconnect' resulting in a sudden loss of steering, increasing the risk of a crash.
Description of the Cause :	Per Meritor, a manufacturing error resulted in improper heat treatment.
Identification of Any Warning that can Occur :	

## **Involved Components :**

Number of potentially involved : 236 Estimated percentage with defect : 100 %

**Population :** 



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Component Name 1 :Meritor Tie Rod Tube ClampComponent Description :Meritor Tie Rod Tube ClampComponent Part Number :Meritor Tie Rod Tube Clamp

### **Supplier Identification :**

#### **Component Manufacturer**

Name : Meritor Inc Address : 2535 W Maple Rd Troy Michigan 48084 Country : United States

### Chronology :

August 2022 During manufacturing, Autocar personnel discovered a structural crack in a tie rod clamp and an internal investigation began. Autocar contacted Meritor regarding the concern and were informed of a heat treatment error that occurred during production of the tie rod clamp. Meritor provided a list of suspect axle serial numbers that were sold to Autocar and an immediate quarantine was set in place for the axles in Autocar inventory. September 9, 2022 all relevant information was presented to Autocar management team and Autocar decided to perform a voluntary safety recall.

### **Description of Remedy :**

	The tie rod clamps will be replaced at no charge to the owner. Autocar will voluntarily initiate an owner notification and recall of all affected vehicles. Autocar will distribute to owners of affected vehicles an Owner Notification Letter, which will describe the defect and provide instructions for scheduling the inspection/repair of the vehicle at no cost to the vehicle's owner. The owner letter will instruct vehicle owners who have paid to have this condition remedied prior to this campaign to seek reimbursement pursuant to Autocar's General Reimbursement Plan, on file with the agency pursuant to 49 C.F.R. 573.6(c)(8)(i) and 49 C.F.R 573.13.
How Remedy Component Differs from Recalled Component :	The tie rod clamps will be replaced with properly heat treated clamps.
	The suspect axles were identified by serial number and quarantined to establish a clean point for production.

22V-697

Description of Recall Schedule :	Customer and dealer notifications will begin November 14, 2022 and end
	November 15, 2022
Planned Dealer Notification Date :	NOV 14, 2022 - NOV 15, 2022
Planned Owner Notification Date :	NOV 14, 2022 - NOV 15, 2022

\* NR - Not Reported

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