

**NCAP-KAR-DR-21-15
NEW CAR ASSESSMENT PROGRAM (NCAP)
DYNAMIC ROLLOVER RESISTANCE TEST**

FORD MOTOR CO.

2021 FORD F-250 TREMOR 4WD 4-DOOR TRUCK

PREPARED BY:

APPLUS IDIADA KARCO ENGINEERING, LLC.

9270 HOLLY ROAD

ADELANTO, CA 92301



SEPTEMBER 30, 2021

FINAL REPORT

PREPARED FOR:

U.S. DEPARTMENT OF TRANSPORTATION

NATIONAL HIGHWAY TRAFFIC SAFETY ADMINISTRATION

NEW CAR ASSESSMENT PROGRAM

MAIL CODE: NRM-110

1200 NEW JERSEY AVE, SE

WASHINGTON, D.C. 20590

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Date: September 30, 2021

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15. Supplementary Notes			
16. Abstract An NCAP Dynamic Rollover Maneuver (Fishhook) Test was conducted on a 2021 Ford F-250 Tremor 4WD 4-Door Truck by Applus+ IDIADA KARCO Engineering, LLC. on September 23, 2021. The vehicle did not experience two-wheel lift. The vehicle's steering angle at 0.3 g lateral acceleration at 50 mph was 47.4 degrees.			
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SECTION I
INTRODUCTION

The National Highway Traffic Safety Administration (NHTSA) has engaged Applus+ IDIADA KARCO Engineering, LLC to conduct dynamic rollover testing and gather data from that testing as part of NHTSA's New Car Assessment Program (NCAP).

The purpose of the testing reported herein was to determine if a 2021 Ford F-250 Tremor 4WD 4-Door Truck would experience tip-up, defined as simultaneous two-wheel lift of two inches or more at an entry speed of 50 mph or less in the Dynamic Rollover Test Procedure developed by NHTSA. This procedure may be found at www.regulations.gov, docket item NHTSA-2006-26555-0136.

The testing reported herein was accomplished under contract 693JJ920D000011.

SECTION II

VEHICLE PREPARATION

A. TEST VEHICLE

The test vehicle was new or in as-new condition, meaning the vehicle had been driven no more than 500 miles prior to the start of dynamic rollover testing. It was acquired through a commercial rental/leasing company. Details of the test vehicle are given in Table 1.

B. TIRES

All tires used were new, and of the same make, model, size, and DOT specification of those installed on the vehicle when purchased new. Tire inflation pressures were in accordance with the recommendations indicated on each vehicle's identification placard. To further reduce the possibility of tire debanding, the tires were mounted to the rims without the use of tire mounting lubricant. Tire specifications are listed in Table 2.

C. VEHICLE LOADING

The multi-passenger load, described in the Fishhook Procedure, was used for all tests. The load and positioning of the load in the vehicle are listed in Table 3.

In addition to water dummies, the loading included instrumentation, a steering machine, and outriggers. Test vehicle bumper assemblies were removed for outrigger installation. The reduction in vehicle weight due to the removal of the bumpers was offset by the additional weight of the outriggers and their mounting system. The outrigger system typically outweighs the bumper assemblies.

Table 1. Test Vehicle Data

General Data					
Model year, make, model	2021 Ford F-250				
VIN	1FT7W2BNXMEE0xxxx				
Body style	Truck				
Number of doors	4				
Trim level	Tremor				
Seating positions	Front:	2 nd row	3 rd row	4 th row	5 th row
	3	3			
Electronic stability control	Yes				
4-Wheel ABS (Yes/No)	Yes				
Power steering (Yes/No)	Yes				
Major optional equipment	-				
Odometer at start of testing	490 miles				
Drivetrain					
Engine cylinder arrangement	V8				
Engine displacement	7.3 L				
Transmission type	Automatic				
Drive arrangement	4WD				
Chassis					
Track width	F: 72.0 in (1830 mm), R: 70.9 in (1800 mm)				
Wheelbase	160.0 in (4065 mm)				
Curb weight	7085 lb (3213.5 kg)				
Certification Data from Vehicle's Label					
Vehicle manufactured by	Ford Motor Co.				
Date of manufacture	04/21				
GVWR	10000 lb (4536 kg)				
GAWR Front	4800 lb (2177 kg)				
GAWR Rear	6340 lb (2876 kg)				

Table 2. Tire Information

Tire Manufacturer	Goodyear
Tire Model	Wrangler Durotrac
Tire Size	Front: LT 285/75R18 Rear: LT 285/75R18
Load rating	Front: 129 Rear: 129
Speed rating	Front: Q Rear: Q
Treadwear grade	Front: 500 Rear: 500
Traction grade	Front: B Rear: B
Temperature grade	Front: B Rear: B
Location of "Recommended Tire Pressure" label	Driver's door jamb
Recommended cold tire pressure	Front: 60 psi, (420 kPa) Rear: 80 psi, (550 kPa)
DOT code (8 first digits)	Front: PJYT A61V Rear: PJYT A61V

Table 3. Vehicle Loading

Water dummy and other loading	Multi-Passenger Configuration 3 water dummies in second row
Water dummy weight	525.1 lb (238.2 kg)
Fuel level	Full
Weight as Tested	
Left front	2355 lb (1068.0 kg)
Right front	2261 lb (1025.5 kg)
Left rear	1762 lb (799.0 kg)
Right rear	1670 lb (757.5 kg)
Total weight	8047 lb (3650.0 kg)

D. STEERING CONTROLLER

Precise steering control is accomplished using a steering machine designed and constructed by ABD. It can provide up to 45 ft-lb torque and at rates over 1000 deg/sec. The integrated angle encoder has an unlimited range with a resolution of 0.25 degrees and an accuracy of ± 0.25 degrees. The steering motor is controlled by RC8 software from ABD, which also acts as the data acquisition system.

E. REAL-TIME CONTROLLER AND DATA ACQUISITION

Data acquisition is achieved using a MOSES Meas X, which also serves as the real-time system for the steering controller. Data from the OXTS, including Longitudinal, Lateral, and Vertical Acceleration, Roll, Yaw, and Pitch Rate, Forward and Lateral Velocity, Roll and Pitch Angle, are sent over Ethernet to the MOSES MeasX. The Oxford IMUs are calibrated per the manufacturer's recommended schedule (Table 5).

Two video cameras were used to record the Fishhook runs. They were positioned nominally as shown in Figure 1. The recorded video was reviewed after the Fishhook runs to check for any two-wheel lift. If any two-wheel lift was observed, four infrared distance measuring sensors for measurement of wheel lift (two sensors at each wheel) were then mounted for use in subsequent confirmation Fishhook tests.

F. EQUIPMENT WEIGHT

Table 4 lists the equipment and associated weights outlined in the NHTSA Laboratory Test Procedure for Dynamic Rollover and the equipment at Applus+ IDIADA KARCO Engineering, LLC used for this specific test program.

Table 4. Weight of In-Cab Test Equipment

Equipment	Location	Equipment Weight (lb)	
		NHTSA*	IDIADA
Data Acquisition System	Front passenger seat	58	35
GPS Inertial unit	At the chassis in a flat and rigid surface		7
Steering Machine	Handwheel	31	51
Steering Machine Electronics Box	Passenger row foot well behind the front passenger seat. If vehicle does not have a rear passenger row foot well, the Electronics Box should be placed in the front passenger seat footwell.	39	39
	Total	128	132

* Table A.1 from US DOT NHTSA - Laboratory Test Procedure for Dynamic Rollover - The Fishhook Maneuver Test Procedure - New Car Assessment Program (NCAP) - March 2013

G. SENSORS

A list of the sensors is given in Table 5.

H. OTHER VEHICLE PREPARATION

In addition to installation and preparation discussed above, the test vehicle was prepared as follows:

- Front and rear bumpers were removed.
- Outrigger mounts were installed in the bumper locations and titanium outriggers were fastened to these mounts.
- Airbags were removed or otherwise disabled.

Photographs of the vehicle tested are given in Appendix A.

Table 5. Sensor Specifications

Type	Measured Variable	Sensor	Range	Resolution	Accuracy	Specifics	Serial Number	Calibration	Unit
<i>Multi-Axis Inertial Sensing System</i>	Longitudinal speed	GPS inertial unit	-	0.01 %/s 0.01 m/s ²	±0.1	OXTS (RT)	1611	By: IDIADA Date: 6/16/2020 Due: 6/16/2022	km/h
<i>Distance Measuring System</i>	Lateral speed		-		±0.1				km/h
	Longitudinal acc.		±100		±0.1				m/s ²
<i>Radar Speed Sensor</i>	Lateral acc.		±100		±0.05				°
	Roll angle		±100		±0.05				°
<i>Data Flag (Roll Rate Flag)</i>	Pitch angle		±100		±0.1				%/s
	Yaw angle		±100		±0.1				%/s
	Roll rate		±100		±0.1				%/s
	Pitch rate		±100		±0.1				%/s
<i>Angle Encoder¹</i>	Steering angle		Steering wheel robot		>1000				0.25 deg
<i>Data Flag (Handwheel Command Flag)</i>	Steering torque	60		Nm					
<i>Infrared Distance Measuring System</i>	Tire wheel lift	Height sensors	300-700	0.01 mm	±0.8	OPTImess	OMS 4140-9155 OMS 4140-9156 OMS 4140-9157 OMS 4140-9158	By: IDIADA Date: 10/16/2020 Due: 10/16/2021	mm
<i>Load Cell</i>	Brake Pedal Force	Load Cell	±600	-	±0.5	Novatech	29730	By: IDIADA Date: 01/18/2021 Due: 01/18/2022	N
<i>Acquisition system</i>	-	Acquisition system	200	-	-	IDIADA Moses MEAS X	180749	By: IDIADA Date: 05/21/2020 Due: 05/21/2022	-

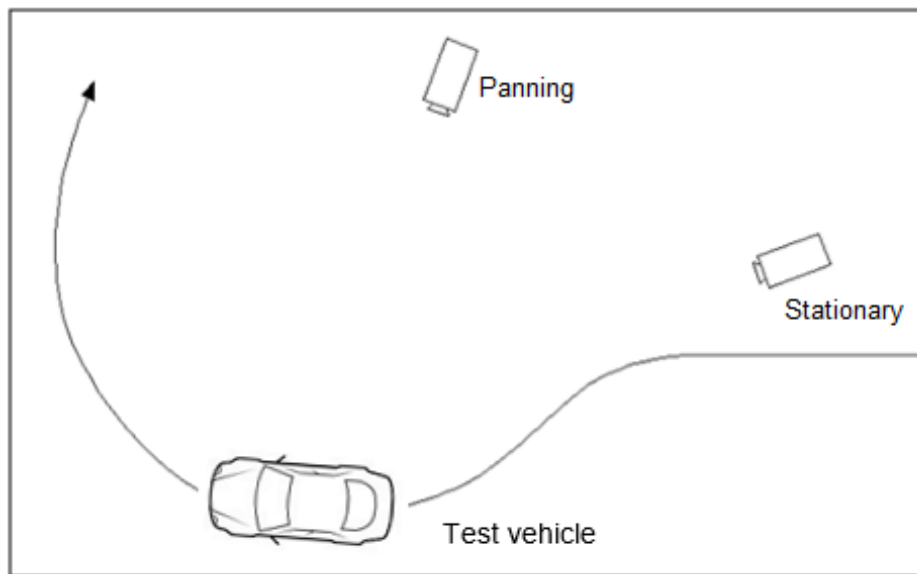


Figure 1. Nominal Position of Video Cameras for Fishhook Tests

SECTION III TEST PROCEDURES

A. TEST PROCEDURE OVERVIEW

This test was conducted in accordance with NHTSA's NCAP Rollover Resistance Test Procedure (Fishhook) as described in the Federal Register (68 FR 59250). Detailed descriptions of the test procedure, pass/fail criteria, and data acquisition specifications may be found at docket NHTSA-2001-9663.

There are two major components of the test procedure, the Slowly Increasing Steer (SIS) pre-test and the Fishhook test.

The Slowly Increasing Steer (SIS) maneuver was used to characterize the steady state lateral dynamics of each vehicle, and is based on the "Constant Speed, Variable Steer" test defined in SAE J266. The maneuver is used to determine the handwheel angle that produces a lateral acceleration of 0.3 g at 50 mph. This handwheel angle is then used to determine the magnitude of steering to be used for the NHTSA Fishhook maneuver.

SIS tests were performed at a constant speed of 50 mph. Handwheel angle was input at a rate of 13.5 deg/sec, from 0 to an angle that provided at least 0.55 g. Three tests were conducted in each direction, and the data for the six runs were averaged to obtain the handwheel angle that produced 0.3 g at 50 mph.

The Fishhook test is a programmed steering maneuver that is implemented via the steering controller. The vehicle was initially steered in one direction and then the steering was reversed. The timing, magnitude and rate of the steering were prescribed by the Fishhook Procedure.

To begin the maneuver, the vehicle was driven in a straight line at a speed slightly greater than the desired entrance speed. The driver then released the throttle. When the vehicle was at the target speed, the steering controller automatically initiated the steering maneuver. Following completion of the steering reversal, the handwheel position was maintained for 3 seconds, and then returned to zero angle in 2 seconds.

The tests were conducted in both left-right and right-left directions. The “Default” test series used a handwheel angle equal to 6.5 times the handwheel angle that produced 0.3 g at 50 mph in the SIS tests, and initial vehicle speeds beginning at 35 mph and concluding up to 50 mph (if no two-wheel lift occurs). Supplemental tests were also done, as specified in the Fishhook Procedure.

A. TEST CONDITIONS

1. Test Surface

The tests were conducted on the Vehicle Dynamics Area (VDA) at HONDA Proving Center facility, located in Cantil, California, on 9/23/2021. The VDA has a smooth, flat (slope less than 0.5% throughout) asphaltic concrete surface. Its dimensions are as shown in Figure 2. The test was accomplished using an ASTM E1136 tire with an inflation pressure of 35 (± 0.5) psi at a test speed of 40 (± 0.5) mph. The net slip angle of the test tire for each test run was 7.5 deg. The surface friction measurement results are shown in Table 6.

Table 6. Lateral Surface Friction

Date of surface friction measurements	9/23/2021
Average lateral friction coefficient	0.94
Date of peak braking friction measurements	11/9/2020
Peak braking coefficient	0.92

2. Fishhook Handwheel Angles

The 0.3 g handwheel angle obtained from the SIS tests and the handwheel angles used in the Fishhook tests are shown in Table 7.

Table 7. Handwheel Angles

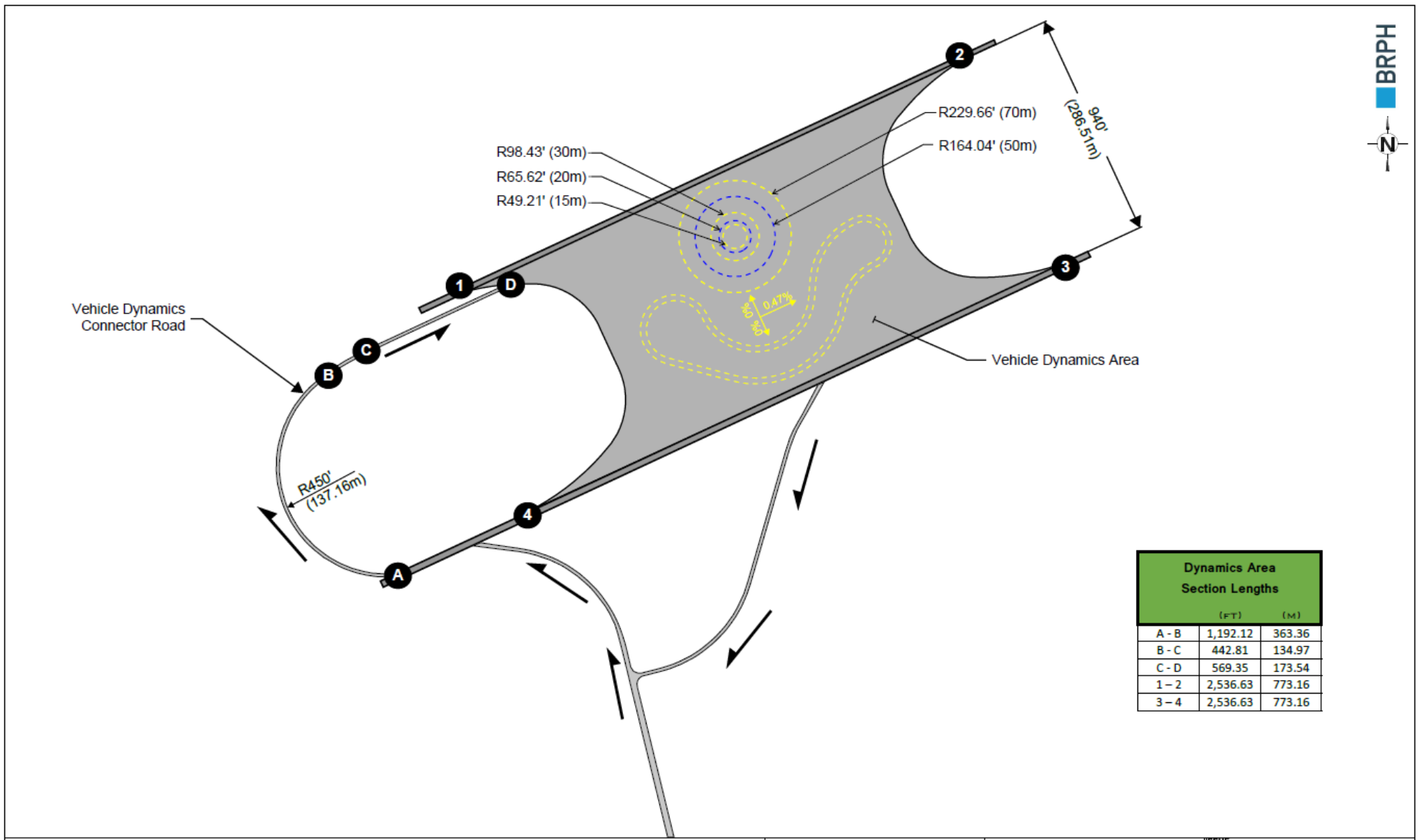
0.3 g handwheel angle (from SIS tests at 50 mph)	47.4°
5.5 scalar handwheel angle for Fishhook Test	260.7°
6.5 scalar handwheel angle for Fishhook Test	308.1°

3. Weather Conditions

The weather conditions, recorded at the end of testing, are shown in Table 8.

Table 8. Weather Conditions

Ambient temperature	85.2 °F (29.6 °C)
Wind Speed	5.9 mph (2.6 m/s)
Wind Direction	S



Dynamics Area Section Lengths		
	(FT)	(M)
A - B	1,192.12	363.36
B - C	442.81	134.97
C - D	569.35	173.54
1 - 2	2,536.63	773.16
3 - 4	2,536.63	773.16

VEHICLE DYNAMICS



HONDA PROVING CENTER
CANTIL, CALIFORNIA

ISSUE	JUNE 1, 2018
REVISION	JULY 12, 2019
	HPC-05

Figure 2. Vehicle Dynamics Area at Honda Proving Center

SECTION IV


RESULTS

There is Appendix A with the photographic documentation. The test run log is given in Appendix B. A summary of the Slowly Increasing Steer Test is given in Appendix C. Appendix D contains time history plots for the 50 mph runs and any runs which resulted in two-wheel lift. For the 2021 Ford F-250 Tremor 4WD 4-Door Truck there was no two-wheel lift at any test condition.

**APPENDIX A
PHOTOGRAPHS**

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VEHICLE DESCRIPTION

SUPER DUTY

2021 F250 SRW 4X4 CREW CAB
XLT 180" WB STYLESIDE
7.3L DEVCT NA PFI V8 ENGINE
10-SPEED AUTOMATIC

ME E0

Go Further

ford.com


EXTERIOR
AGATE BLACK

INTERIOR
MEDIUM EARTH GRAY

STANDARD EQUIPMENT INCLUDED AT NO EXTRA CHARGE

<p>EXTERIOR</p> <ul style="list-style-type: none"> • BOXLINK™ • BUMPERS - CHROME • HEADLAMPS - AUTO HIGH BEAM • HEADLAMPS - AUTOLAMP (ON/OFF) • PICKUP BOX, TIE DOWN HOOKS -NA W/BOX DLT • POWER TAILGATE LOCK • PRIVACY GLASS - REAR DOORS • SPARE TIRE AND WHEEL LOCK -NA W/BOX DLT • TOW HOOKS • TRAILER BRAKE CONTROLLER • TRAILER SWAY CONTROL 	<p>INTERIOR</p> <ul style="list-style-type: none"> • 110V/400W OUTLET • 1TOUCH UP/DOWN DR/PASS WIN • 4.2" PRODUCTIVITY SCREEN • 60/40 REAR BENCH W/FLIP-UP /FLIP-DOWN W/ HEAD RSTRNT • AIR COND, MANUAL FRONT • CLOTH SUN VISORS • OUTSIDE TEMP DISPLAY • PARTICULATE AIR FILTER • POWER LOCKS AND WINDOWS • STEERING:TILT/TELESCOPE, CRUISE & AUDIO CONTROLS 	<p>FUNCTIONAL</p> <ul style="list-style-type: none"> • BLIS W/CROSS-TRAFFIC ALERT • FORDPASS™ CONNECT 4GWI-FI HOTSPOT TELEMATICS MODEM • HILL START ASSIST • MONO BEAM COIL SPRING FRNT SUSPENSION W/STAB BAR • MYKEY® • PRE-COLLISION ASSIST W/AEB • REAR VIEW CAMERA NA W/BOX DLT • REMOTE KEYLESS ENTRY • SIRIUSXM® - SVC N/A AK&HI • SYNC®3 8" SCR N W/APLINK®
<p>SAFETY/SECURITY</p> <ul style="list-style-type: none"> • ADVANCED SECURITY PACK • ADVANCETRAC® WITH RSC® • AIRBAGS - SAFETY CANOPY® • BELT-MINDER CHIME • DRIVER/PASSENGER AIR BAGS • SOS POST-CRASH ALERT SYS™ 	<p>WARRANTY</p> <ul style="list-style-type: none"> • 3YR/36,000 BUMPER / BUMPER • 5YR/60,000 POWERTRAIN • 5YR/60,000 ROADSIDE ASSIST • 5YR/100,000 DIESEL ENGINE 	

INCLUDED ON THIS VEHICLE	(MSRP)			(MSRP)
OPTIONAL EQUIPMENT/OTHER			PRICE INFORMATION	
PREFERRED EQUIPMENT PKG.603A			BASE PRICE	\$46,300.00
7.3L DEVCT NA PFI V8 ENGINE	2,045.00		TOTAL OPTIONS/OTHER	11,340.00
10-SPEED AUTOMATIC	NO CHARGE		TOTAL VEHICLE & OPTIONS/OTHER	57,640.00
4.30 ELECTRONIC-LOCKING AXLE	NO CHARGE		DESTINATION & DELIVERY	1,695.00
CHROME PACKAGE	NO CHARGE		TOTAL BEFORE DISCOUNTS	59,335.00
XLT PREMIUM PACKAGE	2,995.00		TREMOR W/CHROME	- 570.00
.FOG LAMPS			TOTAL SAVINGS	- 570.00
REVERSE VEHICLE AID SENSOR				
HEATED FRONT SEATS				
TREMOR OFF-ROAD PACKAGE	3,975.00			
.35" OFF ROAD LT285/75R18E AT				
.SKID PLATES				
LOW GLOSS BLCK PNT ALUM-18"W				
8-WAY POWER SEAT-DRIVER	NO CHARGE			
10000# GVWR PACKAGE	60.00			
50 STATE EMISSIONS	1,495.00			
BACKGLASS DEFROST	NO CHARGE			
POWER MOONROOF TWIN PANEL	280.00			
SPARE TIRE AND WHEEL				
POWERSCOPE TRAILER TOW MIRROR				
JACK	165.00			
UPFITTER SWITCHES	115.00			
397 AMP ALTERNATOR	210.00			
DUAL BATTERY				

	RAMP ONE				
	CM1K				
		CONVOY			
	RAMP TWO	ITEM #:			
		48-5004 O/T 2			
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			TOTAL MSRP	\$58,765.00	
				Whether you decide to lease or finance your vehicle, you'll find the choices that are right for you. See your dealer for details or visit www.ford.com/finance .	
			MD071 N RB 2X	115 004371	04 07 21

California Air Resources Board


Gasoline Vehicle

Environmental Performance

These ratings are not directly comparable to the U.S. EPA/DOT light-duty vehicle label ratings. For information on how to compare, please see www.arb.ca.gov/ep_label.


Protect the environment. Choose vehicles with **higher ratings**:

Greenhouse Gas Rating (tailpipe only)




Cleaner

Smog Rating (tailpipe only)



Cleaner

Vehicle emissions are a primary contributor to climate change and smog. Ratings are determined by the California Air Resources Board based on this vehicle's measured emissions.




GOVERNMENT 5-STAR SAFETY RATINGS

Overall Vehicle Score		Not Rated
Based on the combined ratings of frontal, side and rollover. Should ONLY be compared to other vehicles of similar size and weight.		
Frontal Crash	Driver Passenger	★★★★★ ★★★★★
Based on the risk of injury in a frontal impact. Should ONLY be compared to other vehicles of similar size and weight.		
Side Crash	Front seat Rear seat	Not Rated Not Rated
Based on the risk of injury in a side impact.		
Rollover		Not Rated
Based on the risk of rollover in a single-vehicle crash.		

Star ratings range from 1 to 5 stars (★ ★ ★ ★ ★), with 5 being the highest. Source: National Highway Traffic Safety Administration (NHTSA). www.safercar.gov or 1-888-327-4236

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Msg & Data rates may apply. Text HELP for help.

www.ford.com/telematics/privacy

Figure A1. Monroney Label



Figure A2. Right Front View, Test Vehicle As-Delivered



Figure A3. Left Rear View, Test Vehicle As-Delivered




Figure A4. Left Front View, Test Vehicle in Test Condition



Figure A5. Right Rear View, Test Vehicle in Test Conditio

MFD. BY FORD MOTOR CO. DATE: 04/21 GVWR: 4536 KG (10000 LB)
 FRONT GAWR: 2177 KG (4800 LB) REAR GAWR: 2876 KG (6340 LB)
 WITH LT285/75R18E 129/126Q TIRES WITH LT285/75R18E 129/126Q TIRES
 18x8.0J RIMS 18x8.0J RIMS
 AT 420 kPa/ 60 PSI COLD AT 550 kPa/ 80 PSI COLD
 THIS VEHICLE CONFORMS TO ALL APPLICABLE FEDERAL MOTOR VEHICLE
 SAFETY STANDARDS IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE.
 VIN: 1FT7W2BNXMEE06 TYPE: Truck



EXT PNT: UM RC: 48 DSO:

WB	INT TR	TP/PS	R	AXLE	TR	SPR	
160	3S		5	4M	G	66NN	F0195 T1162

MADE IN U.S.A. ULC ▽ 5U5A-3520472-AA

Figure A6. Vehicle's Certification Label



Figure A7. Vehicle's Tire Information Placard

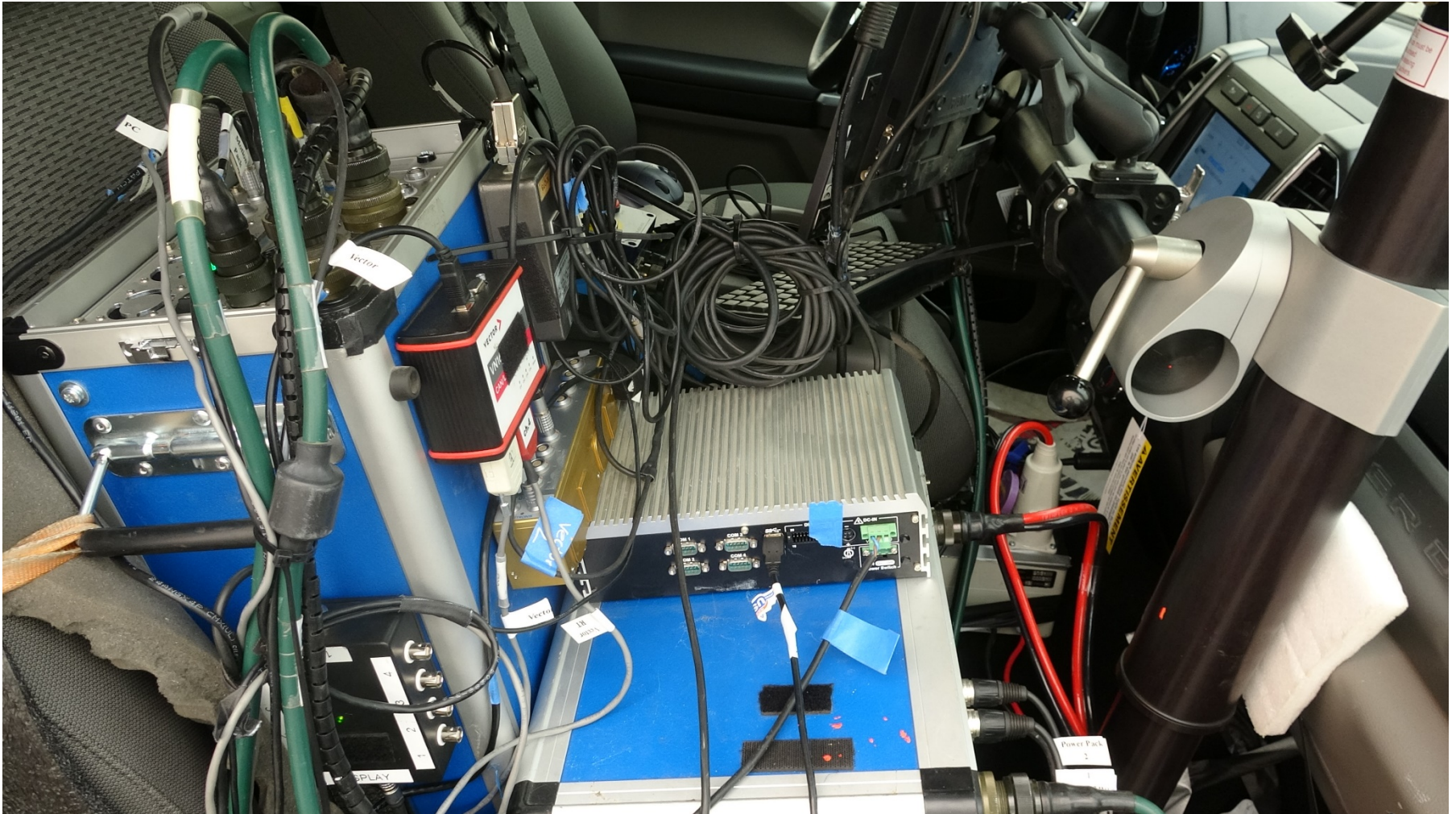


Figure A8. Instrumentation in Test Vehicle



Figure A9. Steering Controller and Computer



Figure A10. Ballast Condition

**APPENDIX B
TEST RUN LOG**

Run Number	Test Type	Speed (mph)	Handwheel Angle (deg)	Dir. of First Steer	2 Wheel Lift	Notes
1	Tire Warm-Up	35	30.0	Left	N/A	Resulted in ay = 0.08 g
2	"	"	168.5	"	"	Resulted in ay = 0.42 g
3	"	"	"	"	"	
4	"	"	"	"	"	
5	2x SWA last cycle	"	337.0	"	"	2x SWA last cycle
6	Static	0	0	N/A	N/A	
7	Steady State	50	0	N/A	N/A	
8	Slowly Increasing Steer	50	30.0	Left	N/A	
9	"	"	74.7	Left	"	HW angle at 0.3 g = -48.7
10	"	"	"	Left	"	HW angle at 0.3 g = -47.5
11	"	"	"	Left	"	HW angle at 0.3 g = -46.9
12	"	"	"	Right	"	HW angle at 0.3 g = 46.1
13	"	"	"	Right	"	HW angle at 0.3 g = 48.5
14	"	"	"	Right	"	HW angle at 0.3 g = 46.7
						Average = 47.4
15	Fishhook 6.5 Scalar	35	308.1	Left	No	
16	"	40	"	"	"	
17	"	45	"	"	"	
18	"	47.5	"	"	"	
19	"	50	"	"	"	
20	Fishhook 6.5 Scalar	35	308.1	Right	No	
21	"	40	"	"	"	
22	"	45	"	"	"	

Run Number	Test Type	Speed (mph)	Handwheel Angle (deg)	Dir. of First Steer	2 Wheel Lift	Notes
23	"	47.5	"	"	"	
24	"	50	"	"	"	
25	Fishhook 5.5 Scalar	45	260.7	Left	No	
26	"	47.5	"	"	"	
27	"	50	"	"	"	
28	Fishhook 5.5 Scalar	45	260.7	Right	No	
29	"	47.5	"	"	"	
30	"	50	"	"	"	

APPENDIX C
SLOWLY INCREASING STEER TEST WORKSHEET

2021 Ford F-250 Tremor 4WD 4-Door Truck, Multi-Passenger Configuration,
 Test Date: 9/23/2021



Slowly Increasing Steer



Vehicle: 2021 Ford F-250 Tremor
 Test Date: 9/23/2021
 Analysis Date: 9/23/2021
 Analysed by: EL
 Executed by: OG
 Configuration: ESC on

Weight Condition: Test condition
 Test Track: Dynamic Platform
 Test Speed: 50 mph

Run	Dir of Steer	Start speed [mph]	End speed [mph]	Speed red [%]	Index of ay	HW angle [deg] at 0.3g	ay [g] 0.3g index	6.5x HW angle [deg]	Ramp time [sec] at 6.5x	5.5x HW angle [deg]	Ramp time [sec] at 5.5x	R2	Zero Begin index	Zero End index
sis_001	L	49.8	0.1	99.8	913	-48.7	-0.300	-316.5	-0.4396	-267.8	-0.3720	0.9898	139	339
sis_002	L	50.5	0.3	99.4	916	-47.5	-0.300	-308.5	-0.4285	-261.1	-0.3626	0.9958	128	328
sis_003	L	50.3	0.2	99.7	878	-46.9	-0.300	-304.7	-0.4232	-257.8	-0.3581	0.9761	113	313
sis_004	R	50.8	0.7	98.5	889	46.1	0.300	299.4	0.4158	253.3	0.3518	0.9913	103	303
sis_005	R	50.7	0.7	98.5	949	48.5	0.300	315.3	0.4380	266.8	0.3706	0.9909	131	331
sis_006	R	50.2	0.1	99.8	893	46.7	0.300	303.5	0.4216	256.8	0.3567	0.9956	73	273

Mean: 47.4

Steering Controller Input values

Scalar 6.5 values:

Initial HW angle: 308.1 deg

Reversal HW angle: -308.1 deg

Scalar 5.5 values:

Initial HW angle: 260.7 deg

Reversal HW angle: -260.7 deg

APPENDIX D
TIME HISTORY PLOTS

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FILENAME: FH_019

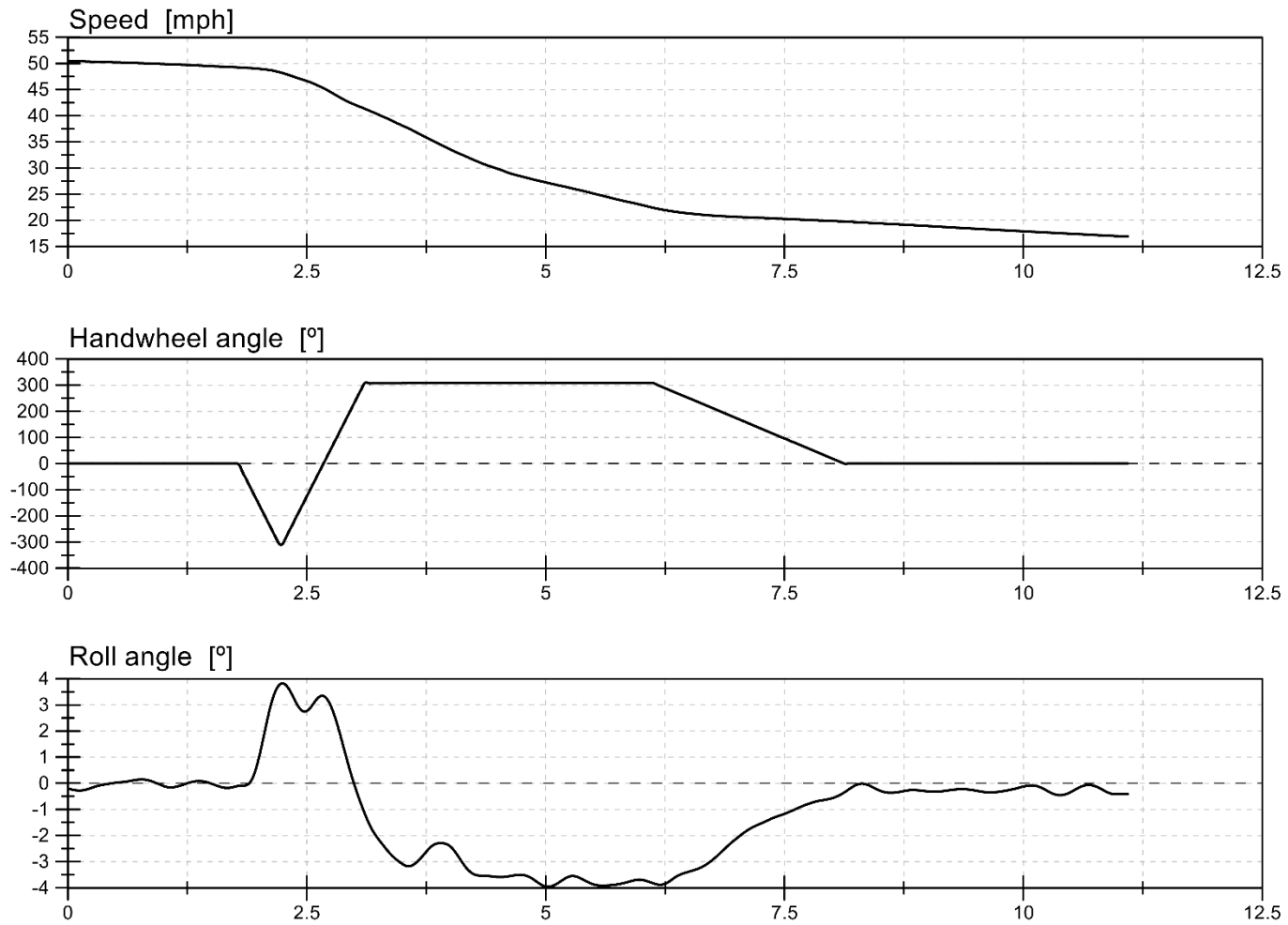


Figure D1. Vehicle Speed, Handwheel Angle, and Roll Angle Time History Plots for Default Test Series, L-R, 50 mph

FILENAME: FH_019

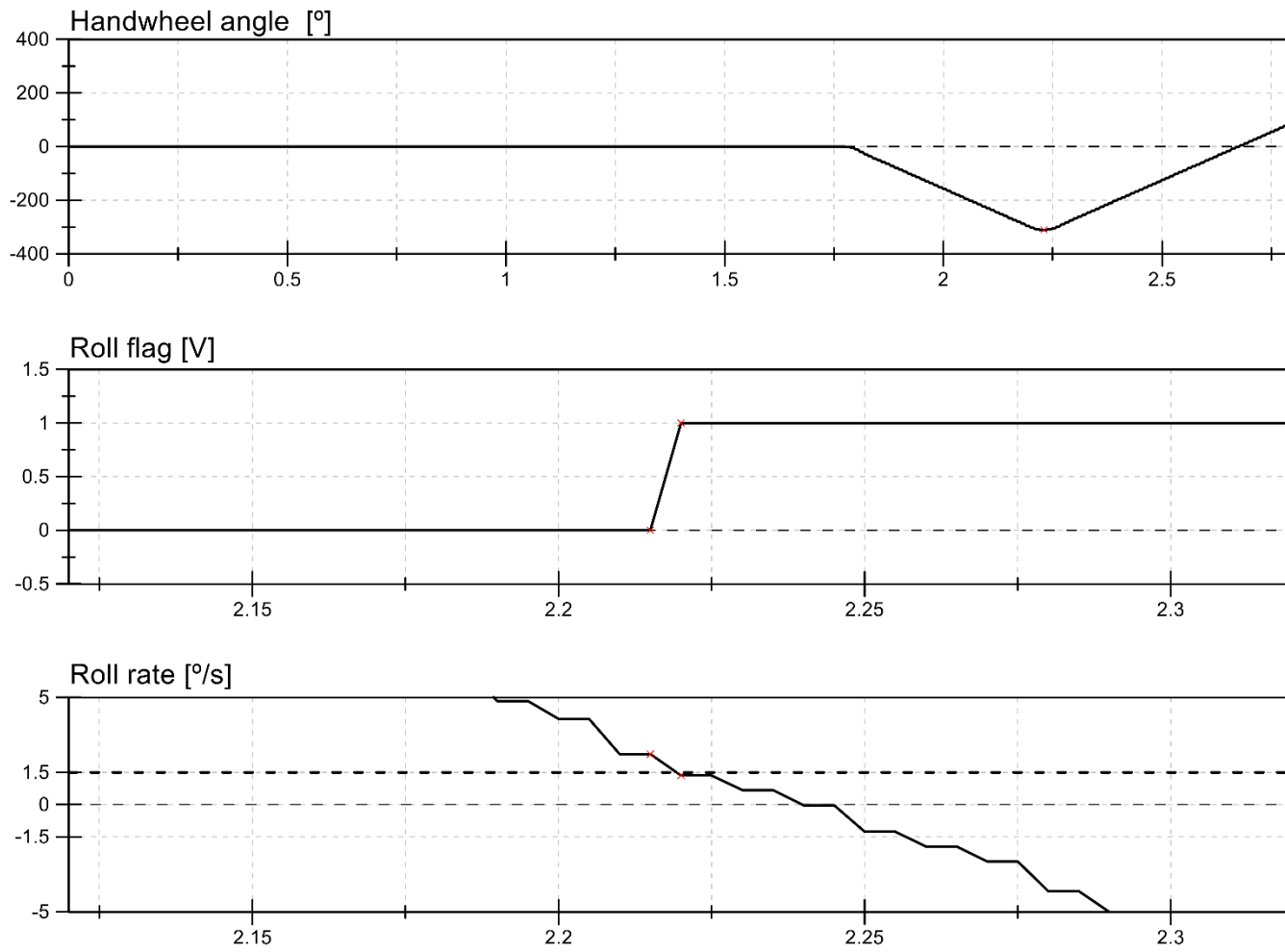


Figure D2. Steering Machine Operation Time History Plots for Default Test Series, L-R, 50 mph

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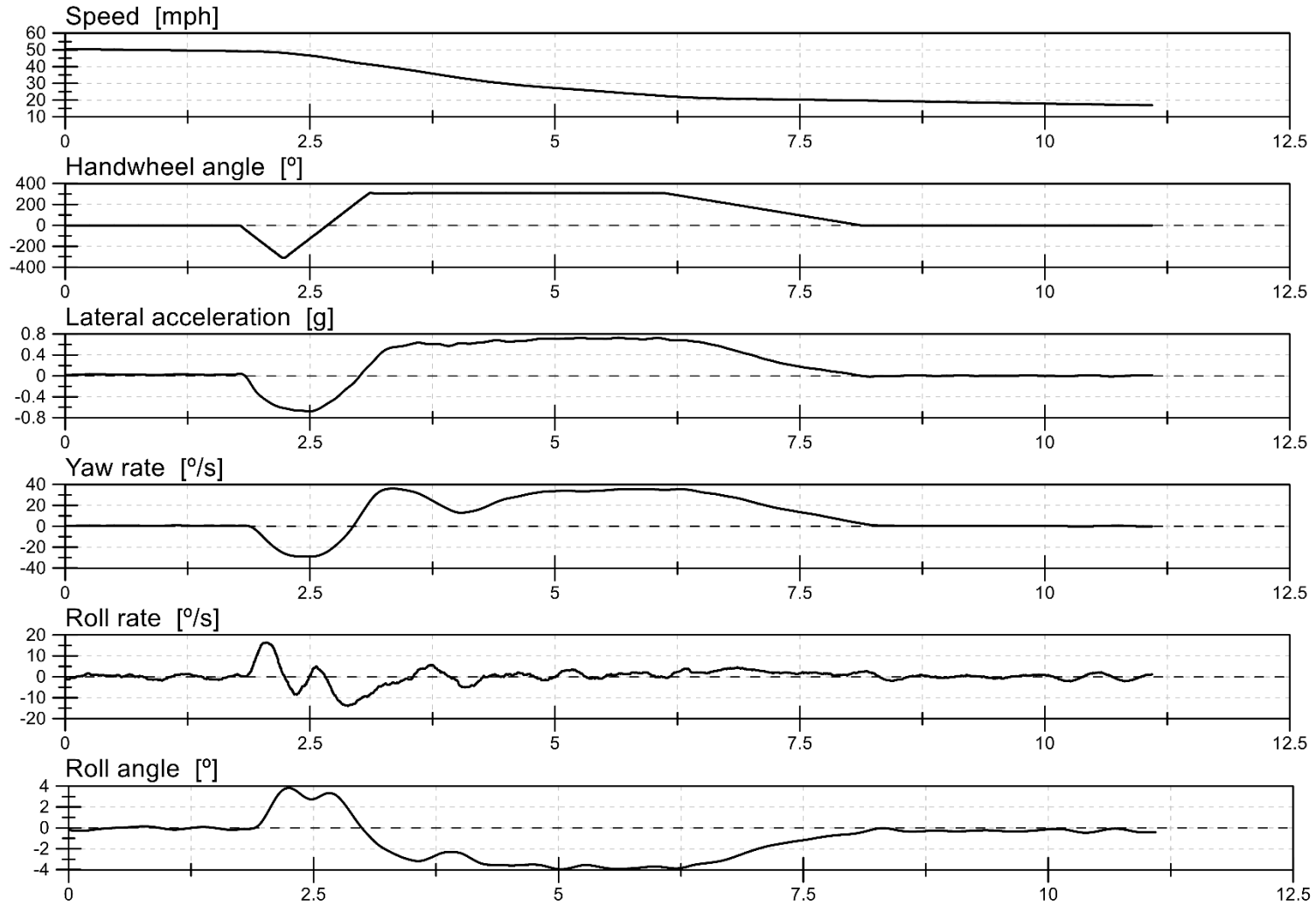


Figure D3. Yaw Rate, Roll Rate, and Lateral Acceleration Time History Plots For Default Test Series, L-R, 50 mph

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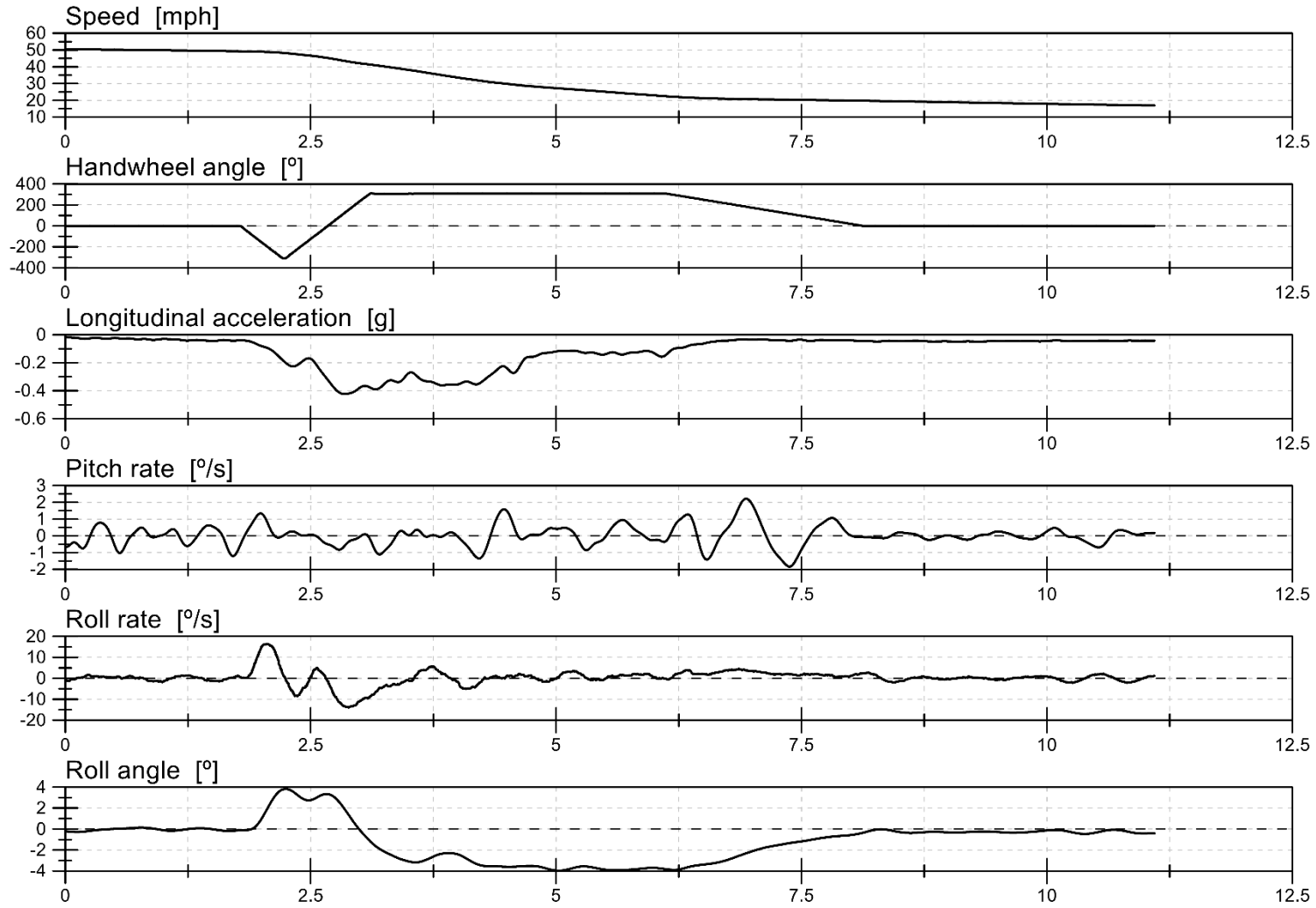


Figure D4. Pitch Rate and Longitudinal Acceleration Time History Plots for Default Test Series, L-R, 50 mph

FILENAME: FH_024

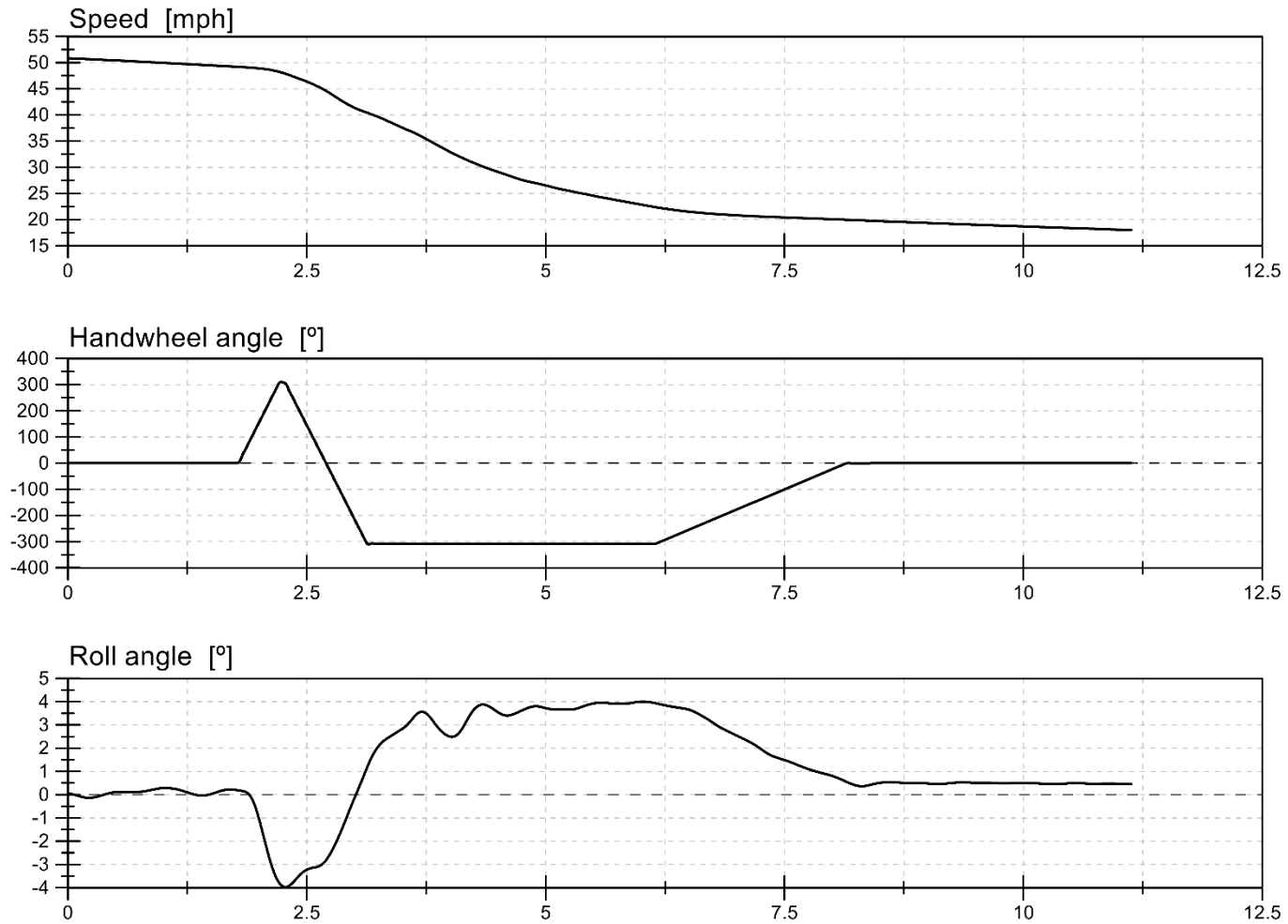


Figure D5. Vehicle Speed, Handwheel Angle, and Roll Angle Time History Plots for Default Test Series, R-L, 50 mph

FILENAME: FH_024

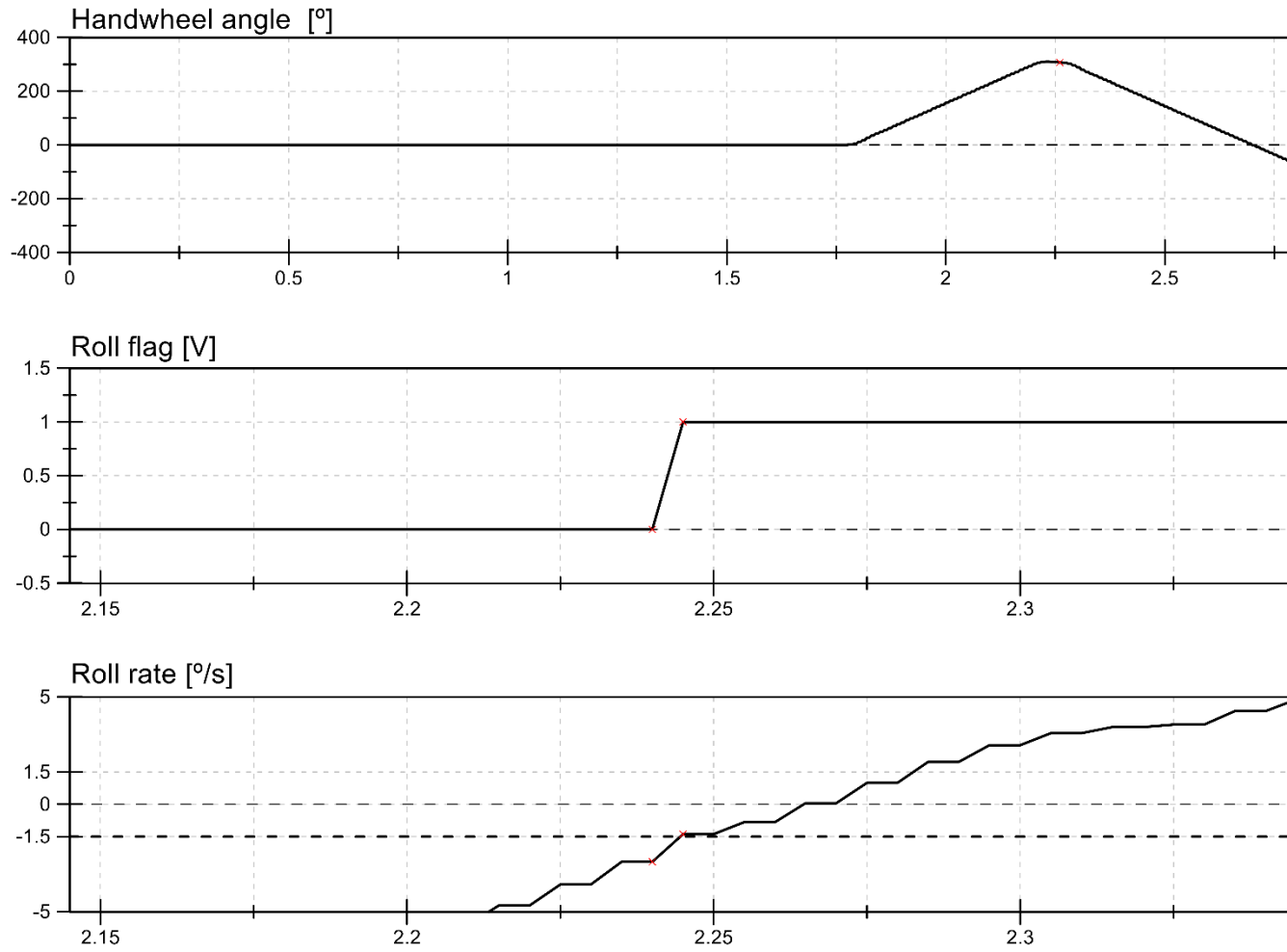


Figure D6. Steering Machine Operation Time History Plots for Default Test Series, R-L, 50 mph

FILENAME: FH_024

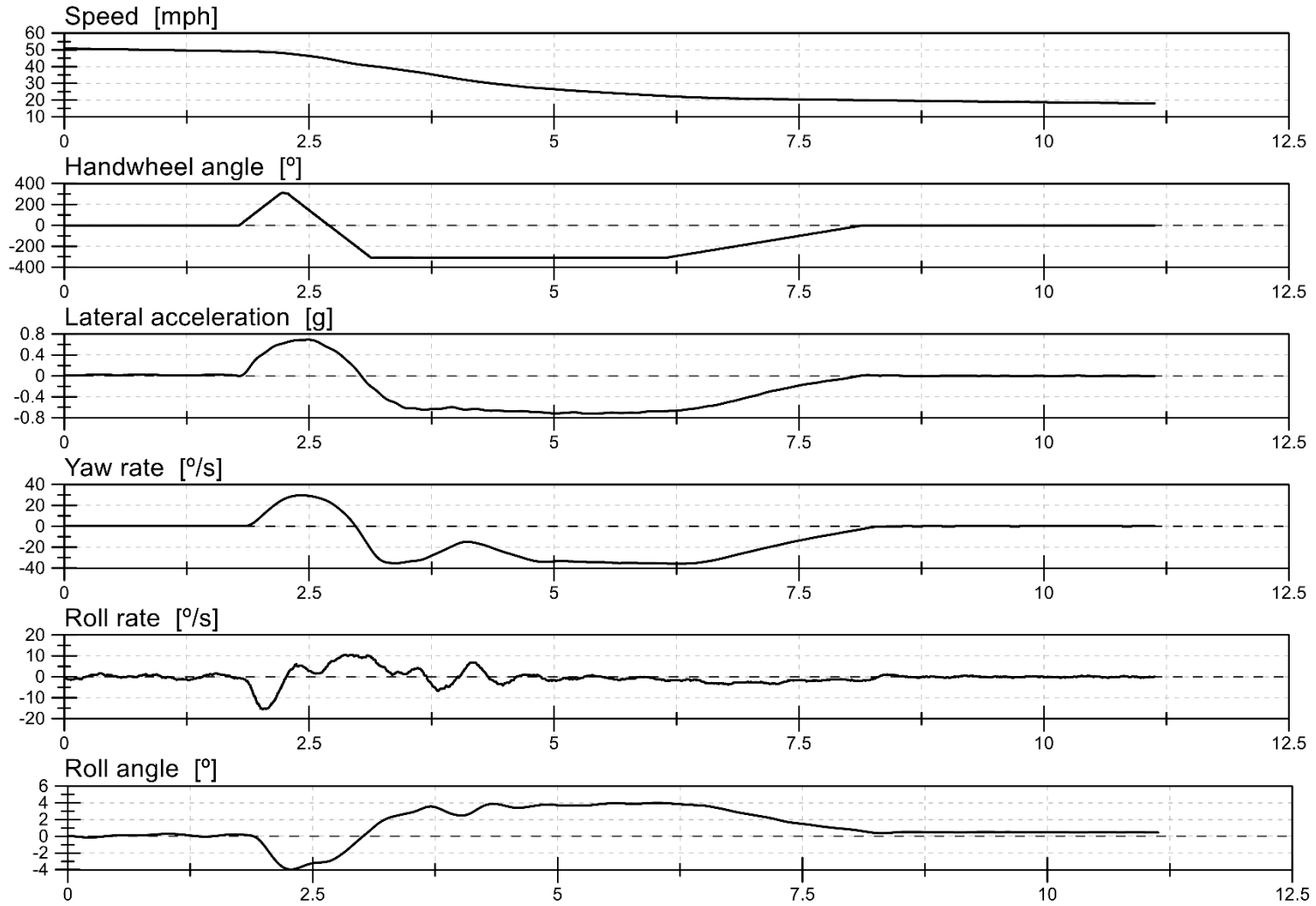


Figure D7. Yaw Rate, Roll Rate, and Lateral Acceleration Time History Plots for Default Test Series, R-L, 50 mph

FILENAME: FH_024

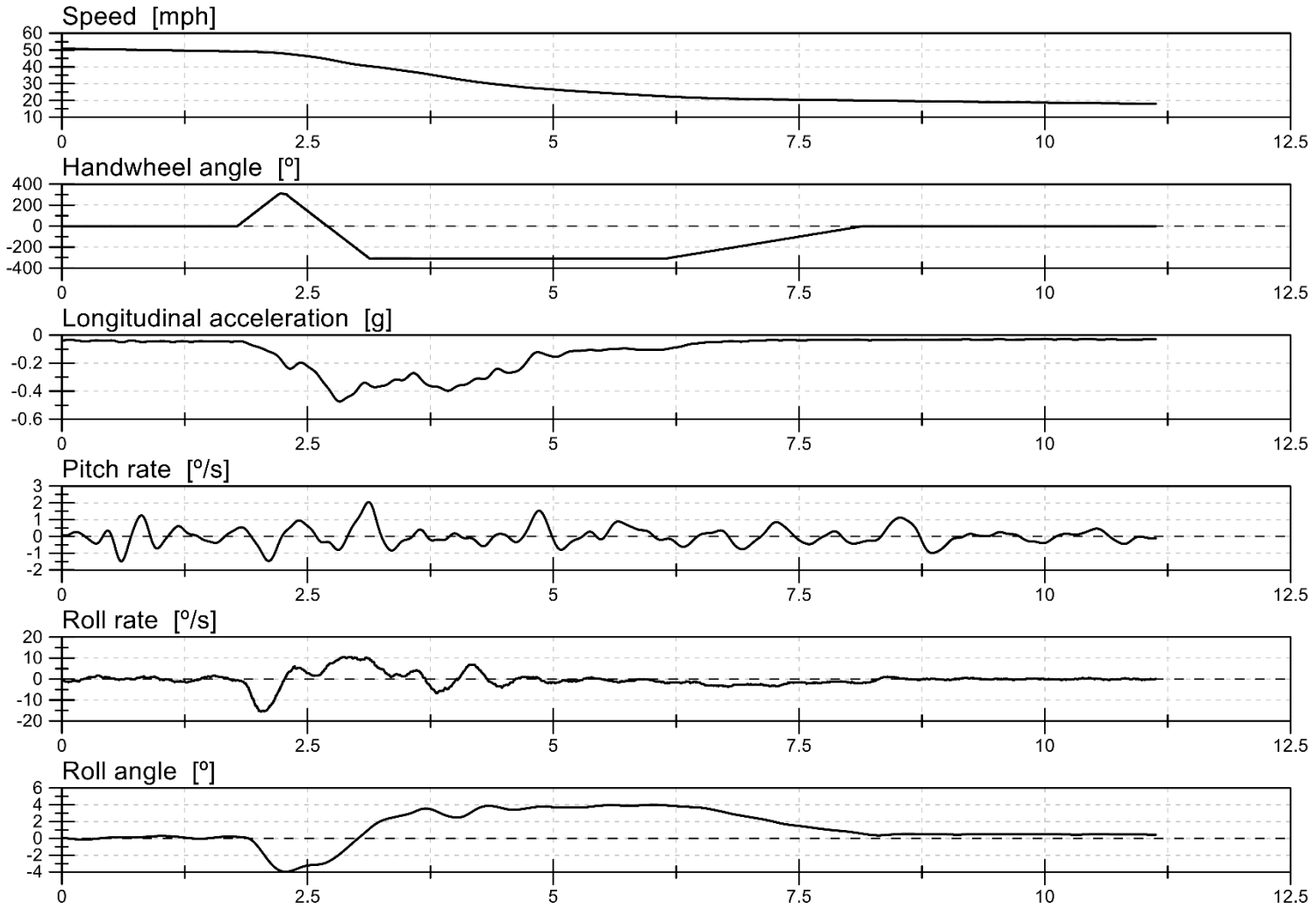


Figure D8. Pitch Rate and Longitudinal Acceleration Time History Plots or Default Test Series, R-L, 50 mph

FILENAME: FH_027

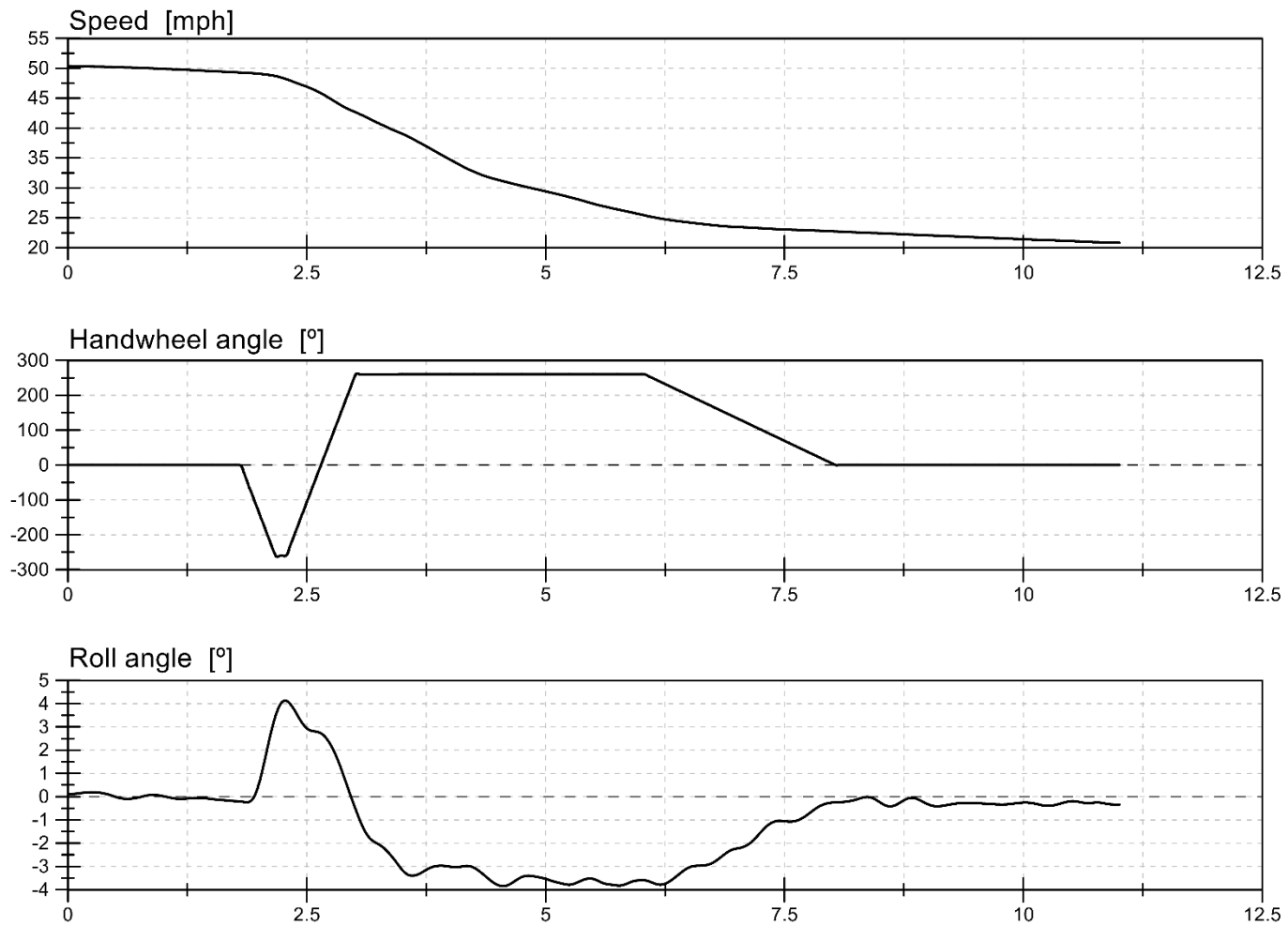


Figure D9. Vehicle Speed, Handwheel Angle, and Roll Angle Time History Plots for Supplemental 2 Test Series, L-R, 50 mph

FILENAME: FH_027

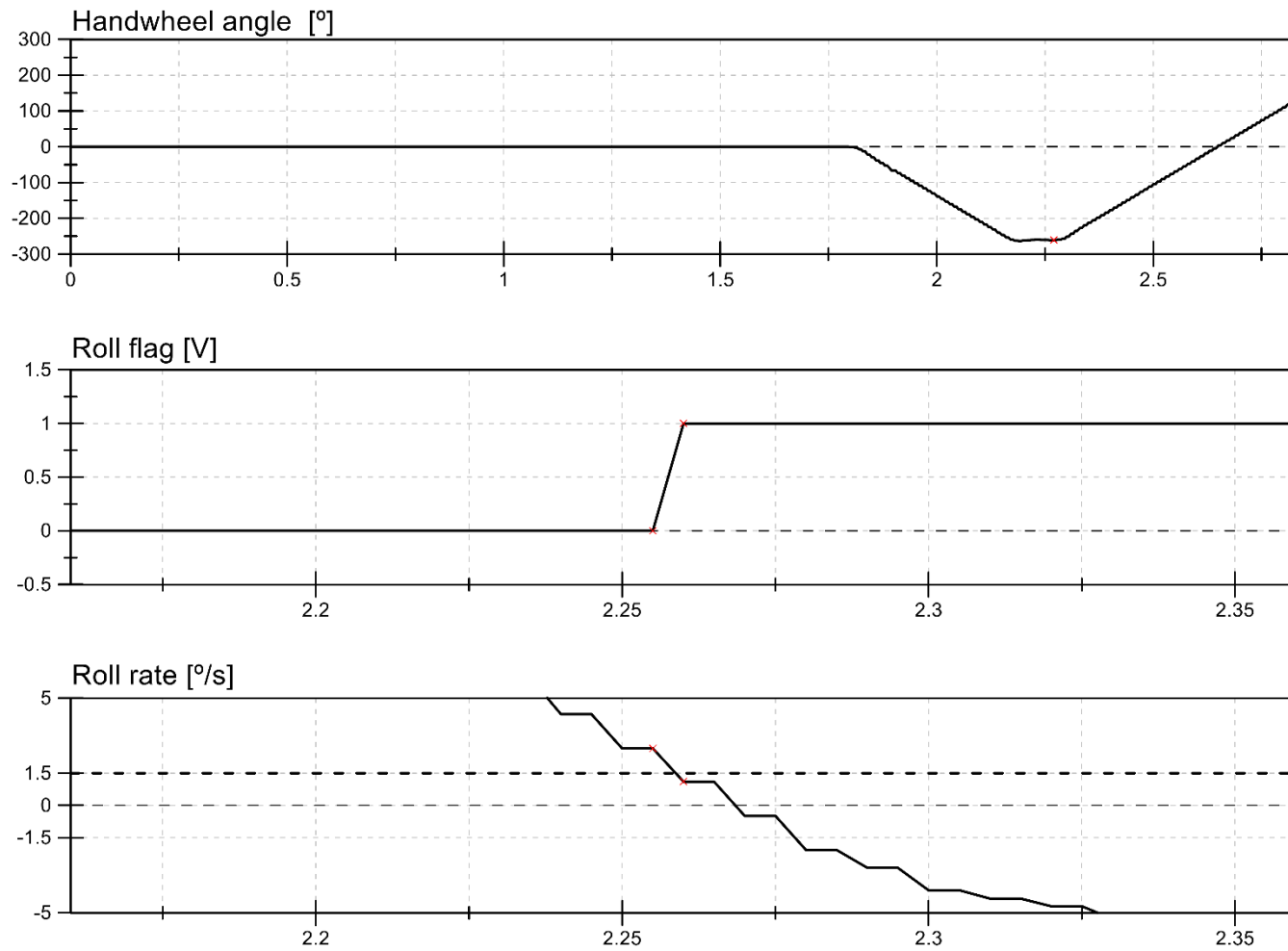


Figure D10. Steering Machine Operation Time History Plots for Supplemental 2 Test Series, L-R, 50 mph

FILENAME: FH_027

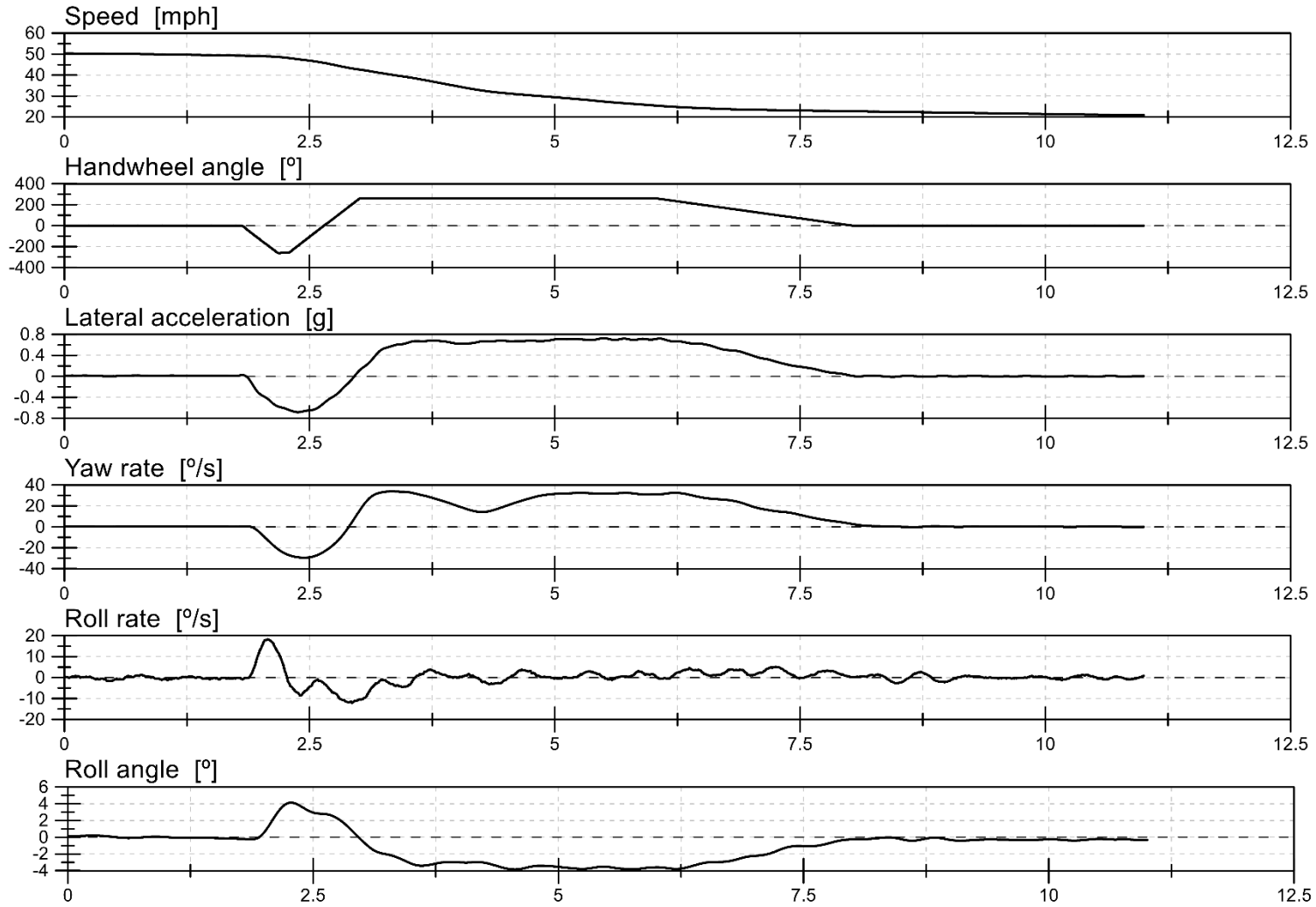


Figure D11. Yaw Rate, Roll Rate, and Lateral Acceleration Time History Plots for Supplemental 2 Test Series, L-R, 50 mph

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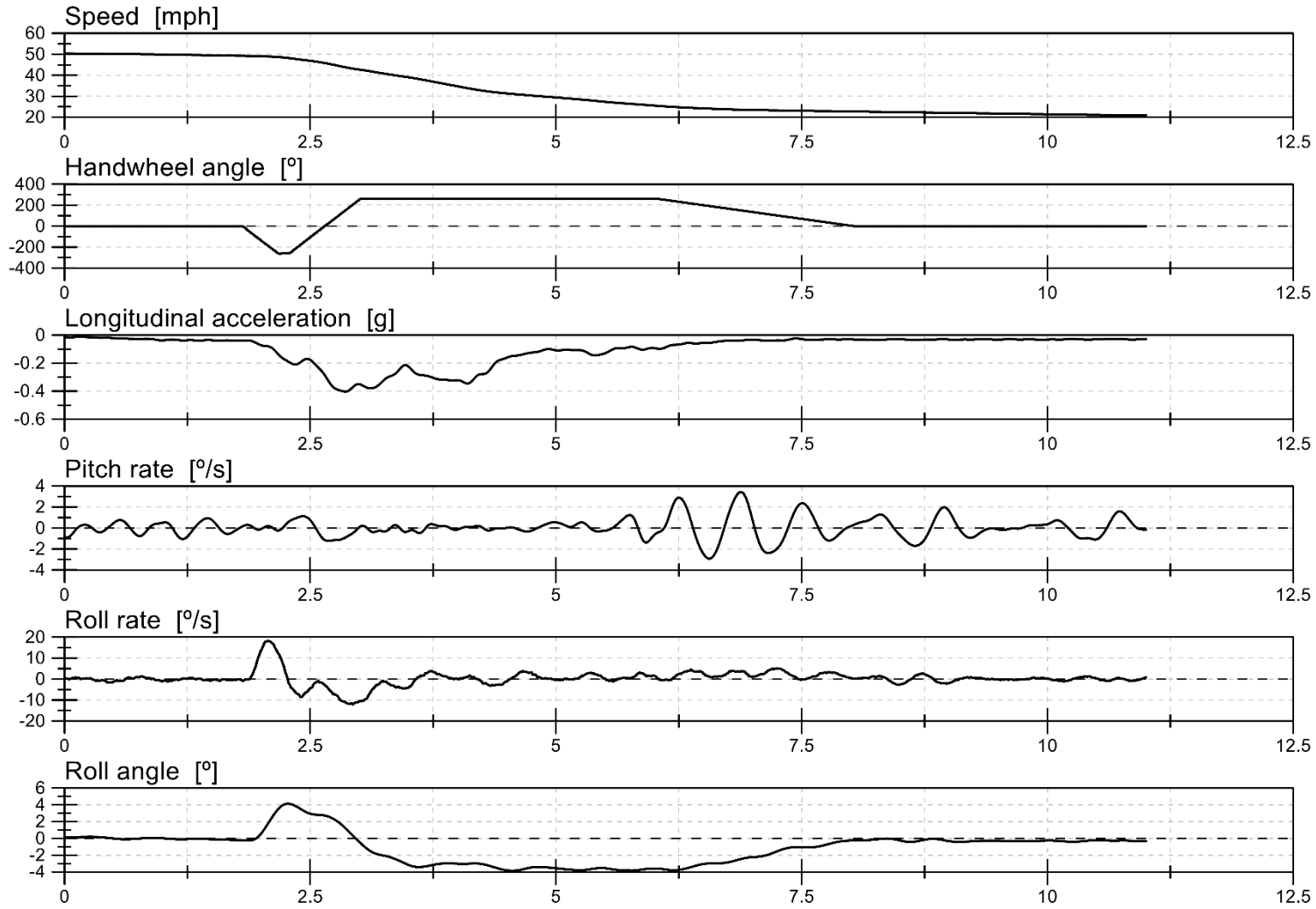


Figure D12. Pitch Rate and Longitudinal Acceleration Time History Plots for Supplemental 2 Test Series, L-R, 50 mph

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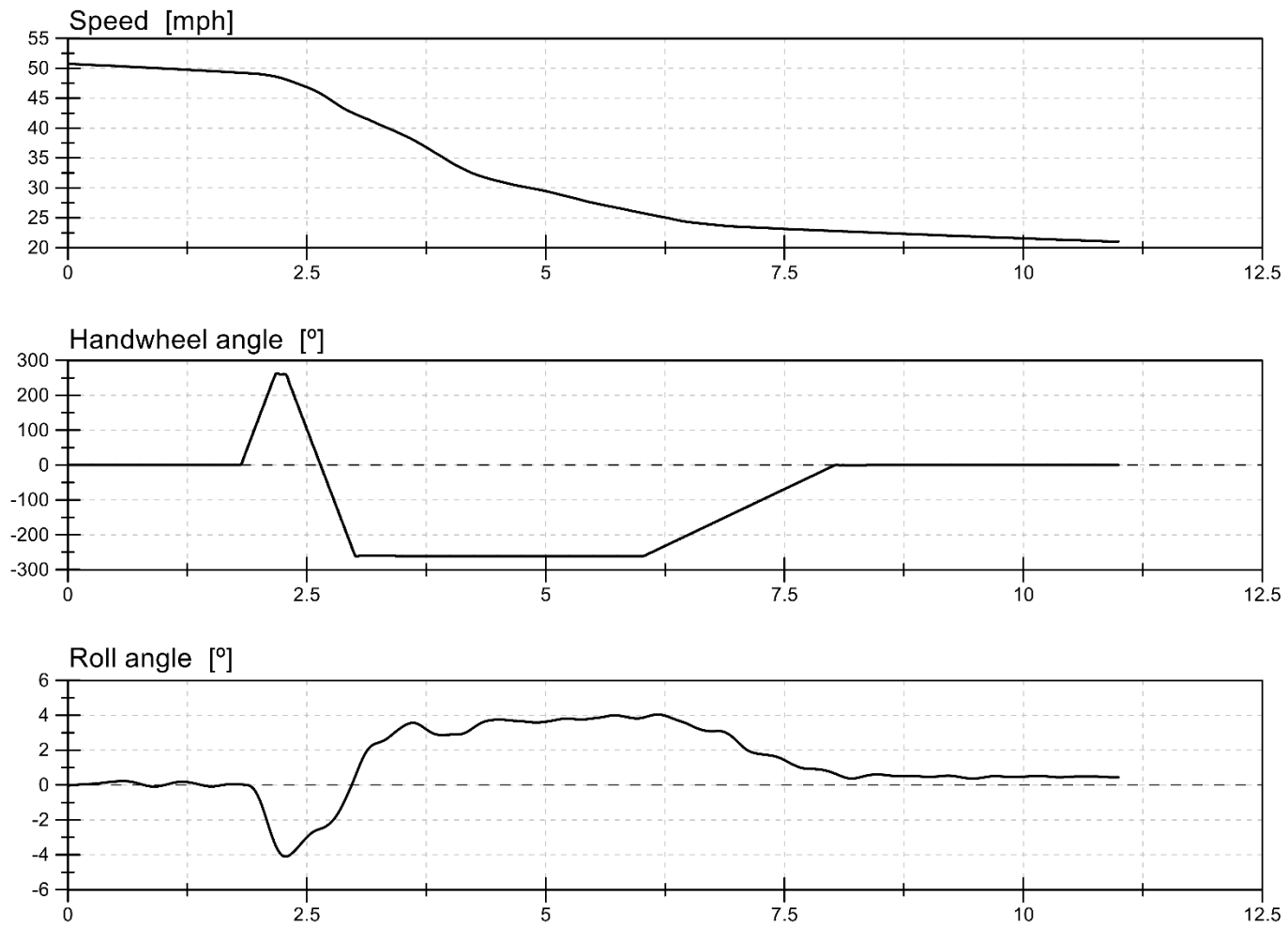


Figure D13. Vehicle Speed, Handwheel Angle, and Roll Angle Time History Plots for Supplemental 2 Test Series, R-L, 50 mph

FILENAME: FH_030

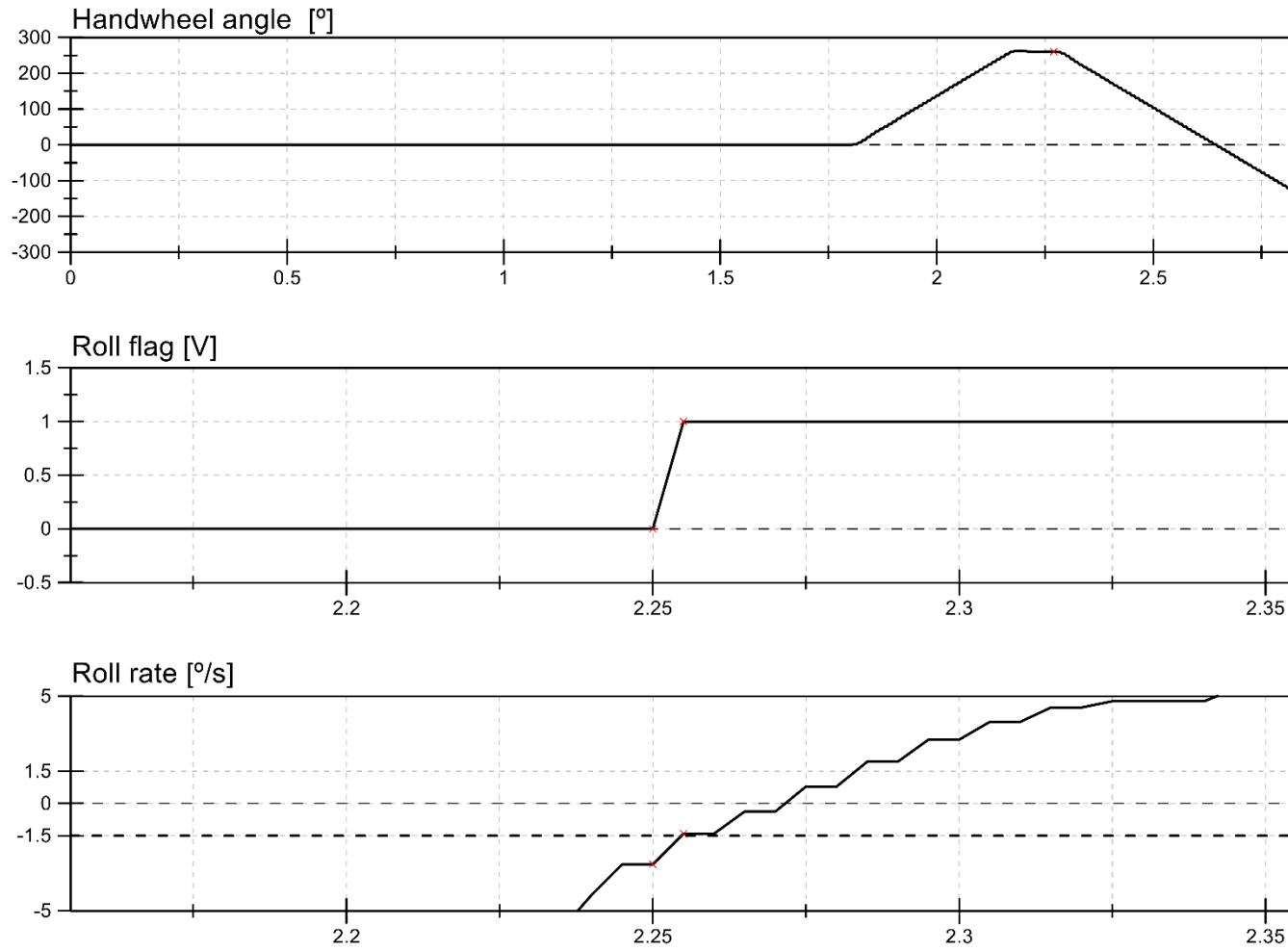


Figure D14. Steering Machine Operation Time History Plots for Supplemental 2 Test Series, R-L, 50 mph

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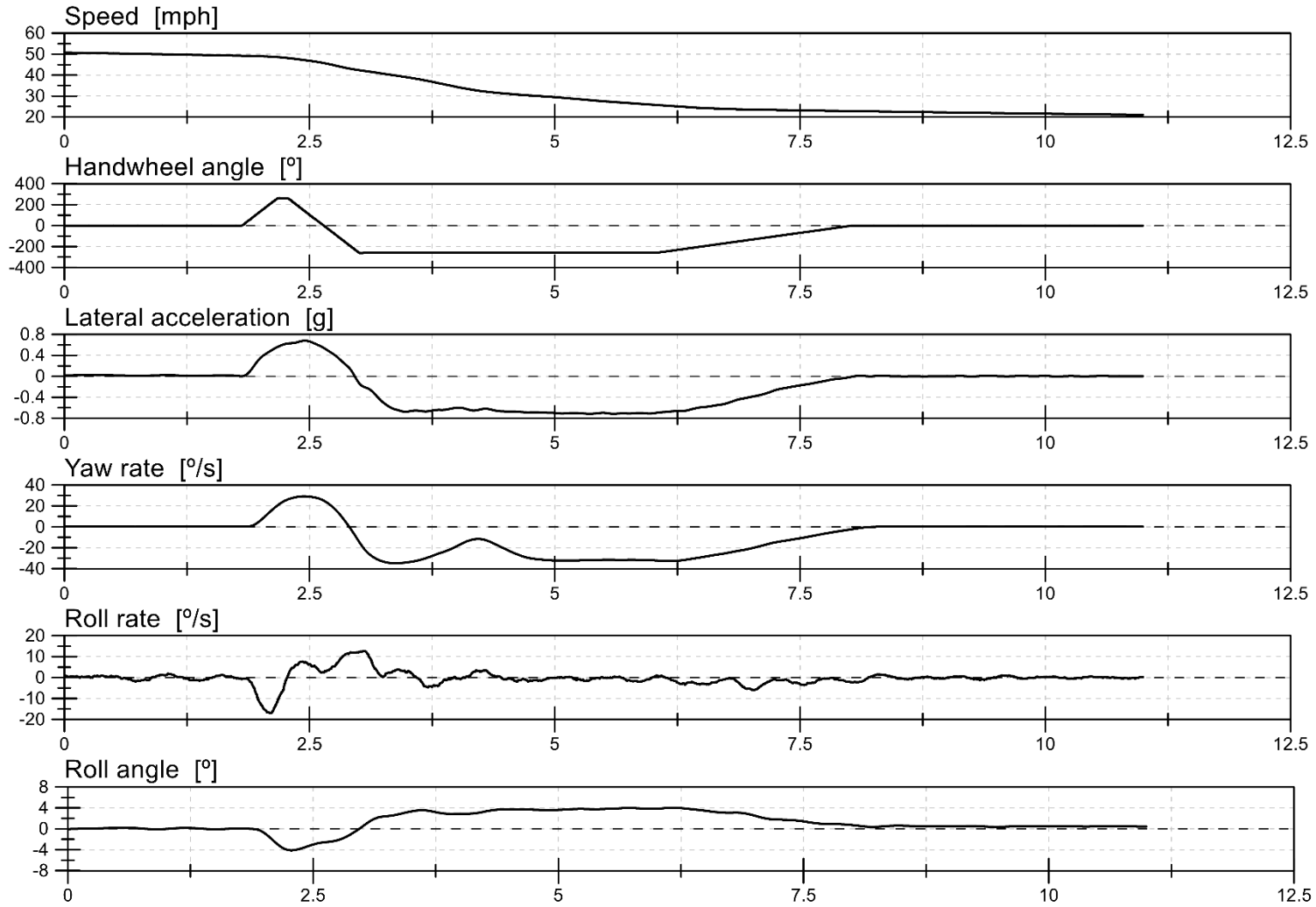


Figure D15. Yaw Rate, Roll Rate, and Lateral Acceleration Time History Plots for Supplemental 2 Test Series, R-L, 50 mph

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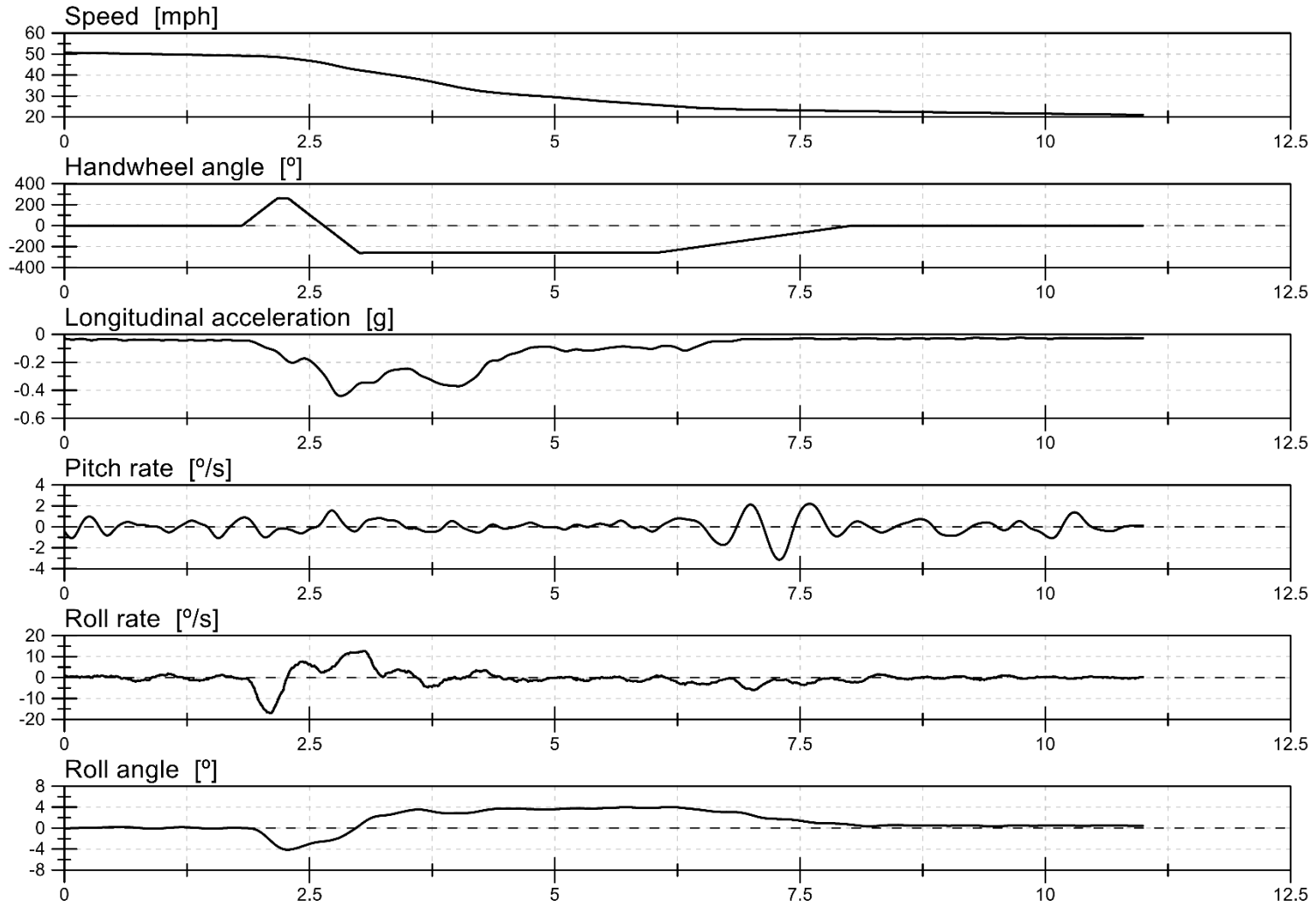


Figure D16. Pitch Rate and Longitudinal Acceleration Time History Plots for Supplemental 2 Test Series, R-L, 50 mph