

LAMPS, REFLECTIVE DEVICES AND ASSOCIATED EQUIPMENT FMVSS-108

Haze Study - 2003 to 2007 Toyota Corolla VOR Replaceable Bulb Headlamp

CALCOAST - ITL
Lighting Technology
683 Thornton Street
San Leandro, CA 94577



23 June 2018

FINAL INDICANT REPORT

PREPARED FOR

U.S. DEPARTMENT OF TRANSPORTATION
National Highway Traffic Safety Administration
1200 New Jersey Avenue SE
Washington, D.C. 20590

This publication is distributed by the U.S. Department of Transportation, National Highway Traffic Safety Administration, in the interest of information exchange. The opinions, findings and conclusions expressed in this publication are those of the author(s) and not necessarily those of the Department of Transportation or the National Highway Traffic Safety Administration. The United States Government assumes no liability for its contents or use thereof. If trade or manufacturers' names or products are mentioned, it is only because they are considered essential to the object of the publication and should not be construed as an endorsement. The United States Government does not endorse products or manufacturers.


NHTSA Report No. 108-CAN-18-010-I

Prepared By: 

Approved By: 

Approval Date: 23 June 2018

FINAL REPORT ACCEPTANCE BY OVSC:

Accepted By:  _____

Acceptance Date: 2/21/2019

HS# 645808

TECHNICAL REPORT STANDARD TITLE PAGE

1. Report No. 108-CAN-18-010-I	2. Government Accession No. N/A	3. Recipient's Catalog No. N/A	
4. Title and Subtitle Haze Study - 2003 to 2007 Toyota Corolla VOR Replaceable Bulb Headlamp		5. Report Date 23 June 2018	
7. Author(s) Douglas Cummins, Photometric Engineer Mark Evans, Laboratory Director		6. Performing Organization Code N/A	
9. Performing Organization Name and Address Calcoast - ITL 683 Thornton Street San Leandro, CA 94577		8. Performing Organization Report No. 180409-03A	
12. Sponsoring Agency Name and Address U.S. Department of Transportation National Highway Traffic Safety Administration Office of Vehicle Safety Compliance 1200 New Jersey Avenue SE West Building - 4 th Floor - NVS222 Washington, D.C. 20590		10. Work Unit No. N/A	
15. Supplementary Notes		11. Contract or Grant No. DTNH22-14-D-00370L	
16. Abstract The scope of this testing was to compare the performance from aged headlamps with lens haze against the performance from a brand new headlamp with no haze.		13. Type of Report and Period Covered	
17. Key Words Federal Motor Vehicle Safety Standard 108 Lamps, Reflective Devices and Associated Equipment		14. Sponsoring Agency Code	
19. Security Classif. (of this report) Unclassified		18. Distribution Statement Unlimited	
20. Security Classif. (of this report) Unclassified	21. No. of Pages 20	22. Price N/A	



INDUSTRIAL TESTING LABORATORY

Report No.: 180409-03A

Page 1 of 20

INDICANT TEST REPORT

Report Date: 23 June 2018

Project Name: Haze Study -
2003 to 2007 Toyota Corolla VOR Replaceable Bulb Headlamp
NHTSA Indicant Report 108-CAN-18-010-I

Submitted by: NHTSA Office of Vehicle Safety Compliance
Washington, D.C. 20590

Test Laboratory: Calcoast - ITL
San Leandro, CA 94577

Samples Submitted: One (1) new 2007 Toyota Corolla LH Replaceable Bulb
Headlamp, purchased by CCITL, designated "LH1"

Four (4) aged 2003 to 2007 Toyota Corolla LH
Replaceable Bulb Headlamps, supplied by NHTSA,
designated "H-LH1" to "H-LH4"

SUMMARY

The above samples' Lower Beam function were measured and compared to
determine the effect of haze due to age and exposure.

Written by:

Approved by:

A handwritten signature in blue ink, appearing to read "Douglas G. Cummins".

Douglas G. Cummins
Photometric Engineer

A handwritten signature in blue ink, appearing to read "Mark A. Evans".

Mark A. Evans
Laboratory Director

SUMMARY SHEET

Project Name: Haze Study - 2003 to 2007 Toyota Corolla VOR Replaceable Bulb Headlamp

DESCRIPTION:

Four (4) aged driver's side (Left Hand or LH) headlamps from 2003 to 2007 Toyota Corollas were purchased by NHTSA from various auto recycling yards and sent directly to CCITL. CCITL labeled the headlamps H-LH1 through H-LH4.

Brand new 2007 Toyota Corolla Headlamps were purchased from a local Toyota Dealership by CCITL as a part of NHTSA Compliance Report No. 108-CAN-18-010. Sample LH1 was used as a comparison to the aged headlamps. LH1's bulb was used as a light source for the aged headlamps.

Aged lamp H-LH4 was not measured due to a significant scuff mark across the headlamp lens which made it unsuitable for the test program.

PROCEDURE:

Samples mounted on headlamp fixture provided by the lamp manufacturer. Headlamp fixture was mounted on level goniometer with Lower Beam light source located at goniometer center of rotation and tilt with fixture markings aligned parallel and perpendicular to detector axis at HV, then adjusted the headlamp aim hardware until the Lower Beam cutoff was located at H/2.0R and balanced from H/1.0R to H/3.0R (VOR aim). If the Lower Beam cutoff was not suitable for aiming photoelectrically (e.g. on lamps with noticeable haze), the test engineer would attempt to aim the beam visually. If the beam was not able to be aimed visually, the Lower Beam maximum was placed at the same approximate vertical location as on the new headlamp.

After aiming, each sample was tested to FMVSS 108 Table XIX Lower Beam requirements and its color measured at 1.5D/2.0R. Then the luminous intensity from 5U to 10D, 20L to 20R was measured in 0.5° increments and compiled into an isoscan plot. Two additional 5° x 5° isoscan sub-plots were provided to highlight key areas in the scan. The luminous intensity in vertical slices from 10U to 10D in 0.1° increments was also measured at the 1L and V horizontal locations.

The isoscan measured data was then used to generate an isolux plot of the illuminance on the road. The data from the single LH headlamp sample was used to produce the isolux plot of a pair of headlamps with the given mounting height and lamp separation. No data was provided on the headlamps' mounting height or separation so arbitrary values were used representing the mounting height and separation of a similar vehicle's headlamps.

PHOTOMETRIC TEST DATA SHEET

Project Name: Haze Study - 2003 to 2007 Toyota Corolla VOR Replaceable Bulb Headlamp

Headlamp Aim

LH1 (New)

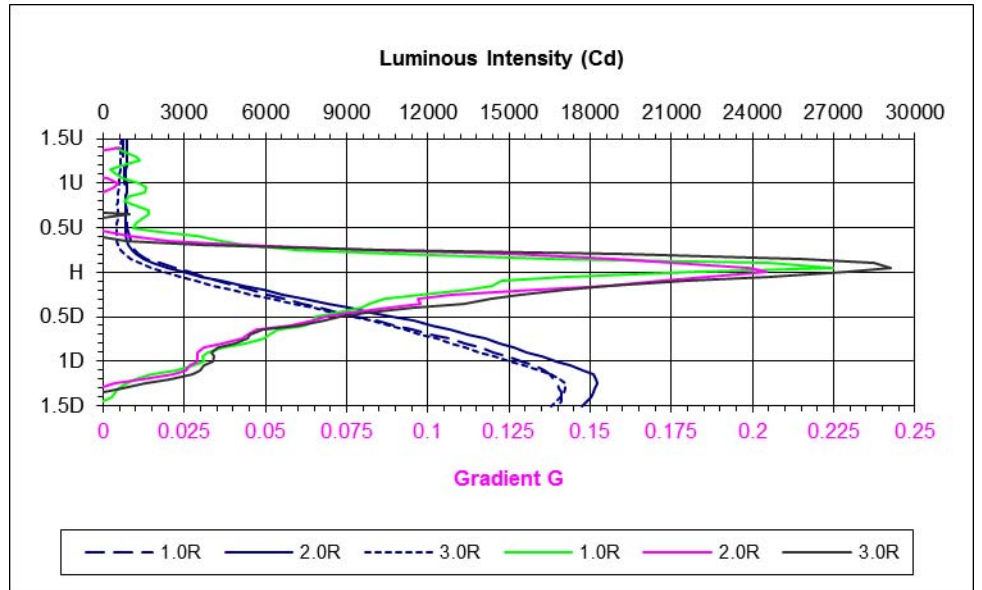
VOR Aim

Maximum Vertical Gradient

Location	Value	Required
0.05U/1.0R	0.225	> 0.13
H/2.0R	0.204	
0.05U/3.0R	0.243	

Horizontal width of cutoff is greater than 2° centered at 2.0R.

Maximum inclination of cutoff is within ±0.2°.



H-LH1 (Haze)

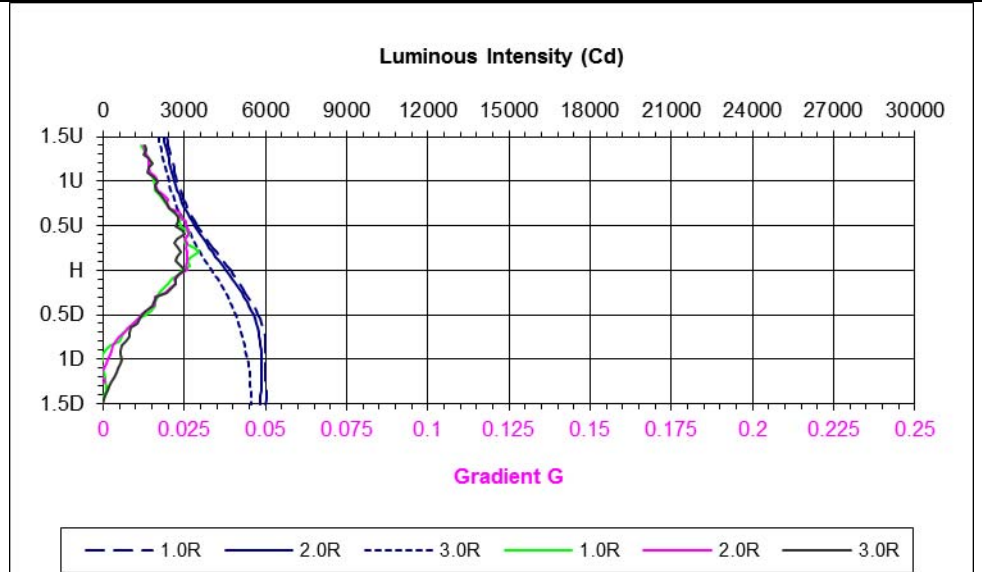
VOR Aim

Maximum Vertical Gradient

Location	Value	Required
0.20U/1.0R	0.029*	> 0.13
0.45U/2.0R	0.026*	
H/3.0R	0.025*	

* - denotes failure.

Maximum inclination of cutoff is **NOT** within ±0.2°.



New sample meets S10.18.9 Visual/Optical Aiming cutoff requirements.
 Aged samples do **NOT** meet S10.18.9 Visual/Optical Aiming cutoff requirements.

PHOTOMETRIC TEST DATA SHEET

Project Name: Haze Study - 2003 to 2007 Toyota Corolla VOR Replaceable Bulb Headlamp

Headlamp Aim

H-LH2 (Haze)

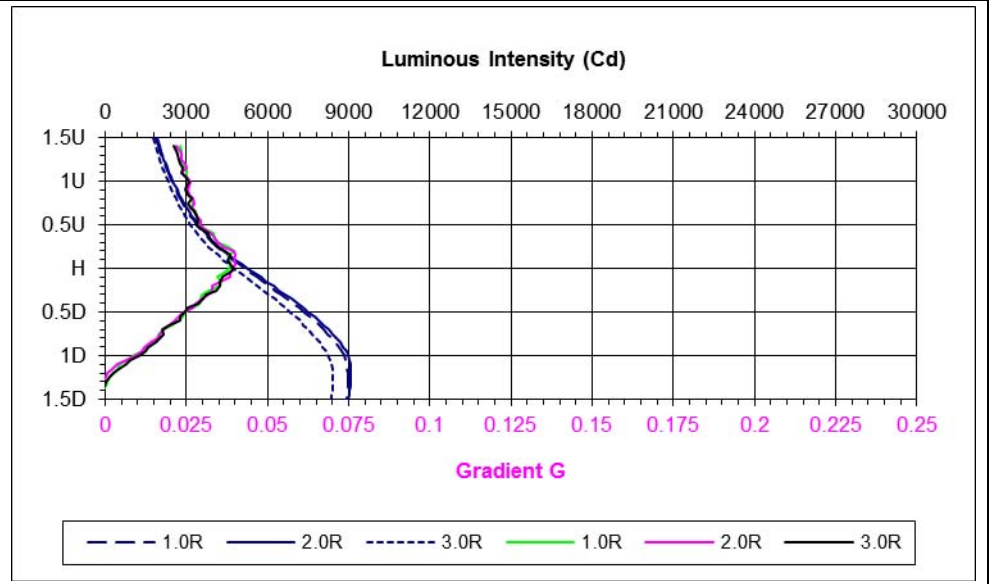
VOR Aim

Maximum Vertical Gradient

Location	Value	Required
0.20U/1.0R	0.040*	> 0.13
0.15U/2.0R	0.040*	
H/3.0R	0.040*	

* - denotes failure.

Maximum inclination of cutoff is **NOT** within $\pm 0.2^\circ$.



H-LH3 (Haze)

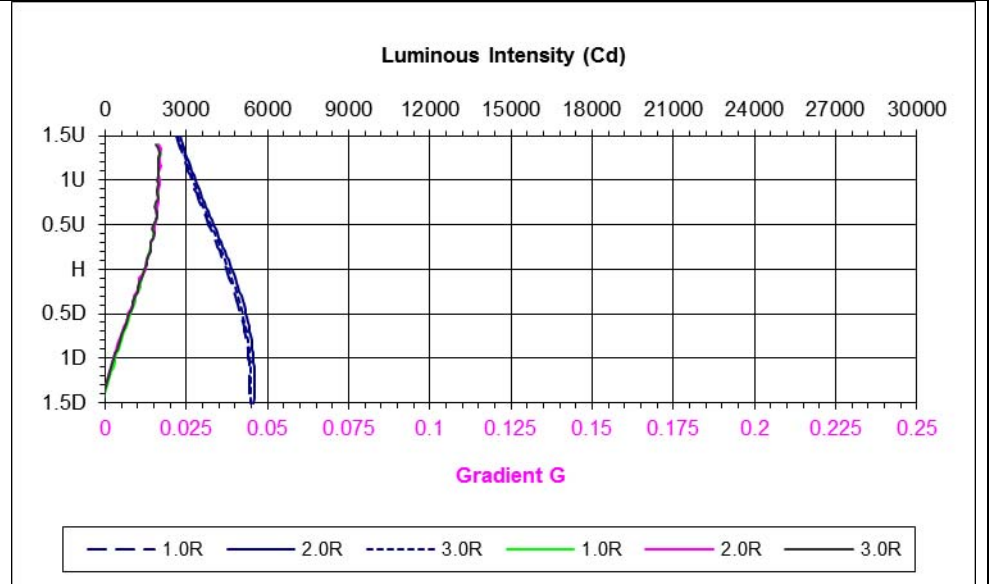
VOR Aim

Maximum Vertical Gradient

Location	Value	Required
1.30U/1.0R	0.017*	> 0.13
1.35U/2.0R	0.017*	
1.30U/3.0R	0.017*	

* - denotes failure.

Maximum inclination of cutoff is **NOT** within $\pm 0.2^\circ$.



New sample meets S10.18.9 Visual/Optical Aiming cutoff requirements.
 Aged samples do **NOT** meet S10.18.9 Visual/Optical Aiming cutoff requirements.

PHOTOMETRIC TEST DATA SHEET

Project Name: Haze Study - 2003 to 2007 Toyota Corolla VOR Replaceable Bulb
Headlamp

Sample Number: LH1 (new)

Specification: FMVSS108 Table XIX-a: LB2V (VO Headlamp - 2 Lamp System)

Color: White, Lower Beam

Luminous Intensity, Candela

Test Point	Location	Measured	Reaim	Minimum	Maximum
4.0U 8.0L		241.53		64	-
4.0U 8.0R		121.57		64	-
2.0U 4.0L		224.85		135	-
1.5U 1.0R TO 3.0R	3.0R	677.13		200	-
1.5U 1.0R TO R	2.1R	881.80		-	1400
1.0U 1.5L TO L	1.5L	281.09		-	700
0.5U 1.5L TO L	1.5L	321.09		-	1000
0.5U 1.0R TO 3.0R	3.0R	483.08	678.61	500	-
0.5U 1.0R TO 3.0R	1.1R	931.63		-	2700
H 8.0L		343.59		64	-
H 4.0L		463.84		135	-
H V		2556.98		-	-
0.6D 1.3R		11636.11		10000	-
0.9D 3.5L		3850.24		1800	12000
0.9D V		10825.73		4500	-
1.5D 2.0R		17671.63		15000	-
2.0D 15.0L		2251.59		1000	-
2.0D 9.0L		4742.21		1250	-
2.0D 9.0R		6669.72		1250	-
2.0D 15.0R		1775.01		1000	-
4.0D 20.0L		1211.80		300	-
4.0D V		7066.25		-	-
4.0D 4.0R		6617.23		-	12500
4.0D 20.0R		372.08		300	-
MAXIMUM	1.2D 2.3R	18332.17		-	-
MX(10U-90U/90L-90R)	10.0U 11.6L	45.71		-	125

Sample meets test requirements at all points.

Bulb: Seasoned Sylvania HB4 furnished with sample @ 12.80V / 4.236A

Aim: Sample mounted on fixture provided by NAL. Fixture mounted on level goniometer with HB4 filament located at goniometer center of rotation and tilt with fixture markings aligned parallel and perpendicular to detector axis at HV. Adjusted aim hardware until LB Gmax located at H/2.0R and level from H/1.0R to H/3.0R (VOR aim).

PHOTOMETRIC TEST DATA SHEET

Project Name: Haze Study - 2003 to 2007 Toyota Corolla VOR Replaceable Bulb
Headlamp

Sample Number: H-LH1 (aged)

Specification: FMVSS108 Table XIX-a: LB2V (VO Headlamp - 2 Lamp System)

Color: White, Lower Beam

Luminous Intensity, Candela

Test Point	Location	Measured	Reaim	Minimum	Maximum
4.0U 8.0L		739.87		64	-
4.0U 8.0R		595.58		64	-
2.0U 4.0L		1454.82		135	-
1.5U 1.0R TO 3.0R	3.0R	2043.71		200	-
1.5U 1.0R TO R	1.0R	2303.01	2144.83*	-	1400
1.0U 1.5L TO L	1.5L	2391.81	2150.24*	-	700
0.5U 1.5L TO L	1.5L	2725.50	2495.39*	-	1000
0.5U 1.0R TO 3.0R	3.0R	3087.54		500	-
0.5U 1.0R TO 3.0R	1.0R	3495.72	3021.88*	-	2700
H 8.0L		1693.94		64	-
H 4.0L		2365.57		135	-
H V		4424.95		-	-
0.6D 1.3R		5829.27	5936.41*	10000	-
0.9D 3.5L		3469.42		1800	12000
0.9D V		5608.77		4500	-
1.5D 2.0R		5741.06	5786.58*	15000	-
2.0D 15.0L		1450.38		1000	-
2.0D 9.0L		2729.93		1250	-
2.0D 9.0R		2460.78		1250	-
2.0D 15.0R		793.61	793.61*	1000	-
4.0D 20.0L		762.64		300	-
4.0D V		3191.52		-	-
4.0D 4.0R		3006.10		-	12500
4.0D 20.0R		175.60	177.47*	300	-
MAXIMUM	1.3D 1.1R	5953.71		-	-
MX(10U-90U/90L-90R)	10.0U V	306.00*		-	125

* - Denotes Failure.

Bulb: Seasoned Sylvania HB4 furnished with "LH1" sample @ 12.80V / 4.236A

Aim: Sample mounted on fixture provided by NAL. Fixture mounted on level goniometer with HB4 filament located at goniometer center of rotation and tilt with fixture markings aligned parallel and perpendicular to detector axis at HV. Due to lack of a strong cutoff it was not possible to aim using VOR photoelectric aim or visual aim methodology. The lamp was adjusted vertically until the maximum was located as approximately the same vertical location as the new test lamps.

PHOTOMETRIC TEST DATA SHEET

Project Name: Haze Study - 2003 to 2007 Toyota Corolla VOR Replaceable Bulb
Headlamp

Sample Number: H-LH2 (aged)

Specification: FMVSS108 Table XIX-a: LB2V (VO Headlamp - 2 Lamp System)

Color: White, Lower Beam

Luminous Intensity, Candela

Test Point	Location	Measured	Reaim	Minimum	Maximum
4.0U 8.0L		380.30		64	-
4.0U 8.0R		406.78		64	-
2.0U 4.0L		947.81		135	-
1.5U 1.0R TO 3.0R	3.0R	1773.71		200	-
1.5U 1.0R TO R	1.4R	1894.08	1668.33*	-	1400
1.0U 1.5L TO L	1.5L	1896.63	1620.34*	-	700
0.5U 1.5L TO L	1.5L	2342.49	2047.50*	-	1000
0.5U 1.0R TO 3.0R	3.0R	3188.89		500	-
0.5U 1.0R TO 3.0R	1.3R	3461.78	2919.18*	-	2700
H 8.0L		1385.91		64	-
H 4.0L		2044.48		135	-
H V		4458.41		-	-
0.6D 1.3R		7864.41	8703.08*	10000	-
0.9D 3.5L		3872.34		1800	12000
0.9D V		7402.56		4500	-
1.5D 2.0R		8949.42	9072.65*	15000	-
2.0D 15.0L		1580.86		1000	-
2.0D 9.0L		2925.32		1250	-
2.0D 9.0R		3267.34		1250	-
2.0D 15.0R		926.16	926.39*	1000	-
4.0D 20.0L		753.80		300	-
4.0D V		4378.61		-	-
4.0D 4.0R		4039.56		-	12500
4.0D 20.0R		214.83	214.95*	300	-
MAXIMUM	1.4D 1.2R	9071.97		-	-
MX(10U-90U/90L-90R)	10.0U 1.5R	171.05*		-	125

* - Denotes Failure.

Bulb: Seasoned Sylvania HB4 furnished with "LH1" sample @ 12.80V / 4.236A

Aim: Sample mounted on fixture provided by NAL. Fixture mounted on level goniometer with HB4 filament located at goniometer center of rotation and tilt with fixture markings aligned parallel and perpendicular to detector axis at HV. Due to lack of a strong cutoff it was not possible to aim using VOR photoelectric aim or visual aim methodology. The lamp was adjusted vertically until the maximum was located as approximately the same vertical location as the new test lamps.

PHOTOMETRIC TEST DATA SHEET

Project Name: Haze Study - 2003 to 2007 Toyota Corolla VOR Replaceable Bulb Headlamp

Sample Number: H-LH3 (aged)

Specification: FMVSS108 Table XIX-a: LB2V (VO Headlamp - 2 Lamp System)

Color: White, Lower Beam

Luminous Intensity, Candela

Test Point	Location	Measured	Reaim	Minimum	Maximum
4.0U 8.0L		484.23		64	-
4.0U 8.0R		621.47		64	-
2.0U 4.0L		1229.20		135	-
1.5U 1.0R TO 3.0R	1.0R	2608.90		200	-
1.5U 1.0R TO R	1.9R	2734.51	2477.75*	-	1400
1.0U 1.5L TO L	1.5L	2411.52	2109.73*	-	700
0.5U 1.5L TO L	1.5L	2721.62	2501.94*	-	1000
0.5U 1.0R TO 3.0R	1.0R	3789.41		500	-
0.5U 1.0R TO 3.0R	1.8R	3988.53	3633.20*	-	2700
H 8.0L		1466.19		64	-
H 4.0L		2265.47		135	-
H V		3963.09		-	-
0.6D 1.3R		5148.35	5361.29*	10000	-
0.9D 3.5L		3090.56		1800	12000
0.9D V		4729.48		4500	-
1.5D 2.0R		5490.30	5509.00*	15000	-
2.0D 15.0L		960.81	983.59*	1000	-
2.0D 9.0L		1862.42		1250	-
2.0D 9.0R		2525.52		1250	-
2.0D 15.0R		855.56	856.17*	1000	-
4.0D 20.0L		472.51		300	-
4.0D V		3368.28		-	-
4.0D 4.0R		3381.08		-	12500
4.0D 20.0R		235.14	235.47*	300	-
MAXIMUM	1.3D 2.0R	5510.77		-	-
MX(10U-90U/90L-90R)	10.0U 2.1R	186.61*		-	125

* - Denotes Failure.

Bulb: Seasoned Sylvania HB4 furnished with "LH1" sample @ 12.80V / 4.239A

Aim: Sample mounted on fixture provided by NAL. Fixture mounted on level goniometer with HB4 filament located at goniometer center of rotation and tilt with fixture markings aligned parallel and perpendicular to detector axis at HV. Due to lack of a strong cutoff it was not possible to aim using VOR photoelectric aim or visual aim methodology. The lamp was adjusted vertically until the maximum was located as approximately the same vertical location as the new test lamps.

COLOR TEST DATA SHEET

Project Name: Haze Study - 2003 to 2007 Toyota Corolla VOR Replaceable Bulb Headlamp

Requirement: FMVSS 108 S14.4.1 Color Test

Test Method: FMVSS 108 S14.4.1.4 Tristimulus Method
Average of 3 reads

Instrument: Photo Research PR-655 Spectroradiometer with SRS-3 Target

Location: 1.5D/2.0R (Lower Beam), 25 ft

Voltages: 12.8V (Lower Beam)

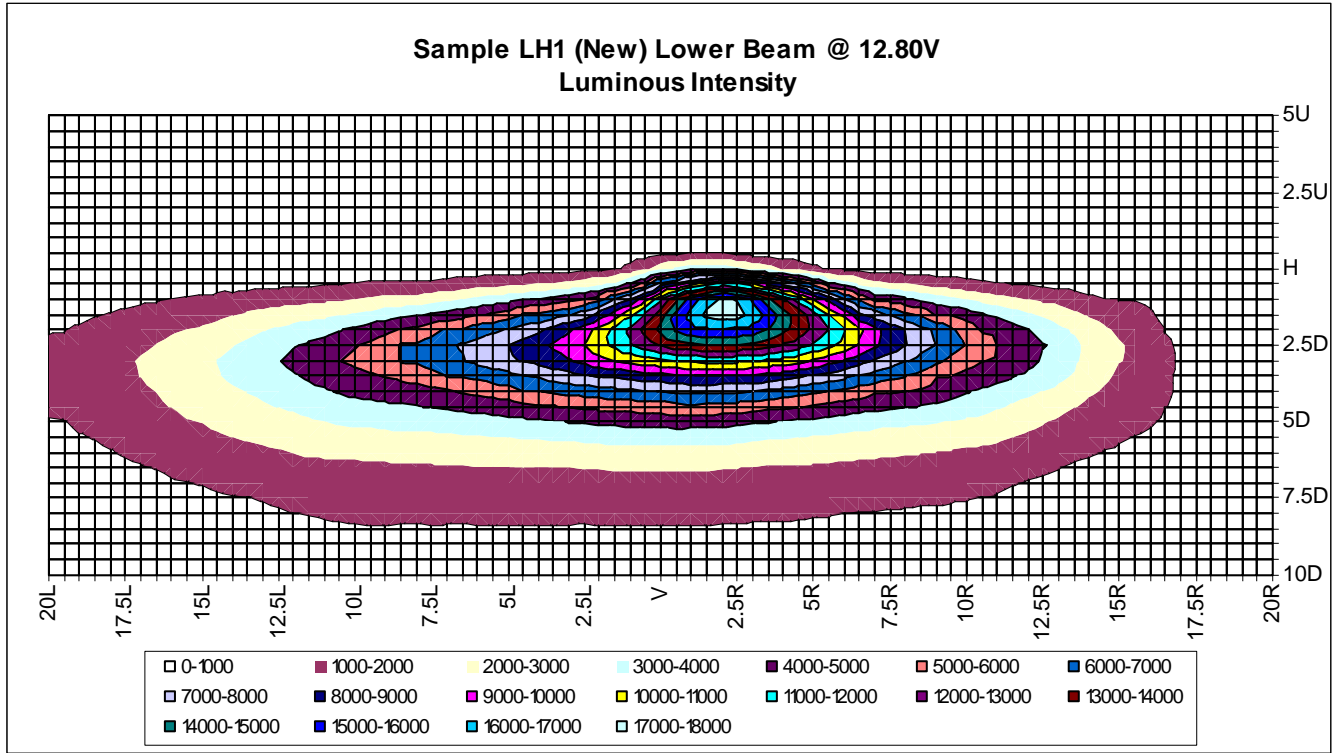
Measured (x, y)	Required	Chart
<u>New</u> LH1 (0.4307, 0.4028)	$0.31 \leq x \leq 0.50$ $0.38 \leq y \leq 0.44$ $y \geq 0.75x + 0.05$ $y \leq 0.64x + 0.15$	<p>The chart, titled 'FMVSS 108 White', plots color coordinates x (horizontal axis, 0.30 to 0.52) and y (vertical axis, 0.27 to 0.45). A magenta boundary defines the white region. Two data points are plotted: a blue diamond for 'Lower Beam' at approximately (0.43, 0.40) and an orange square for 'Aged Lower Beam' at approximately (0.44, 0.41). Both points are within the white boundary.</p>
<u>Aged</u> H-LH1 (0.4404, 0.4084)		
H-LH2 (0.4527, 0.4128)		
H-LH3 (0.4505, 0.4123)		

PHOTOMETRIC TEST DATA SHEET

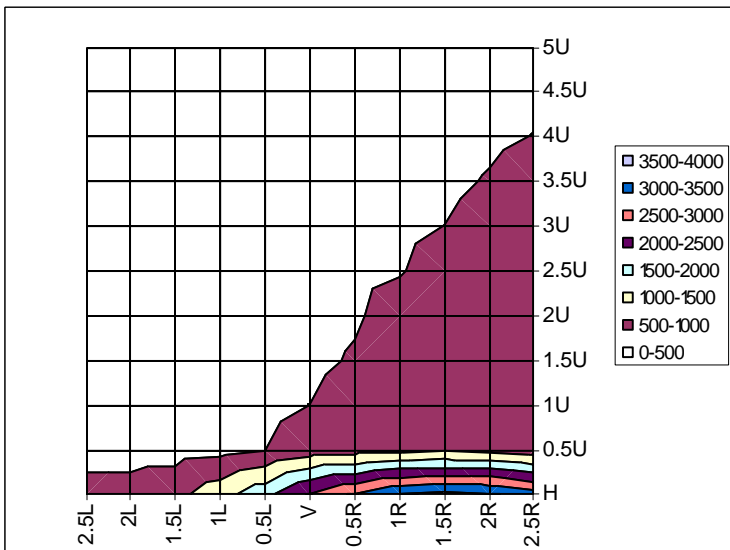
Project Name: Haze Study - 2003 to 2007 Toyota Corolla VOR Replaceable Bulb Headlamp

ISO Scans

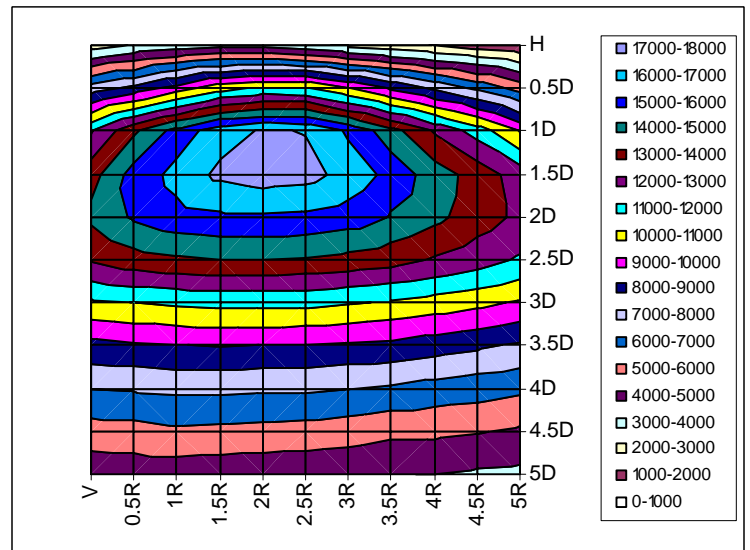
5U to 10D / 20L to 20R / 0.5° increments



Max Intensity: 17505 Cd @ 1.5D / 2.0R
Beam Flux: 350 Lm



5U to H / 2.5L to 2.5R



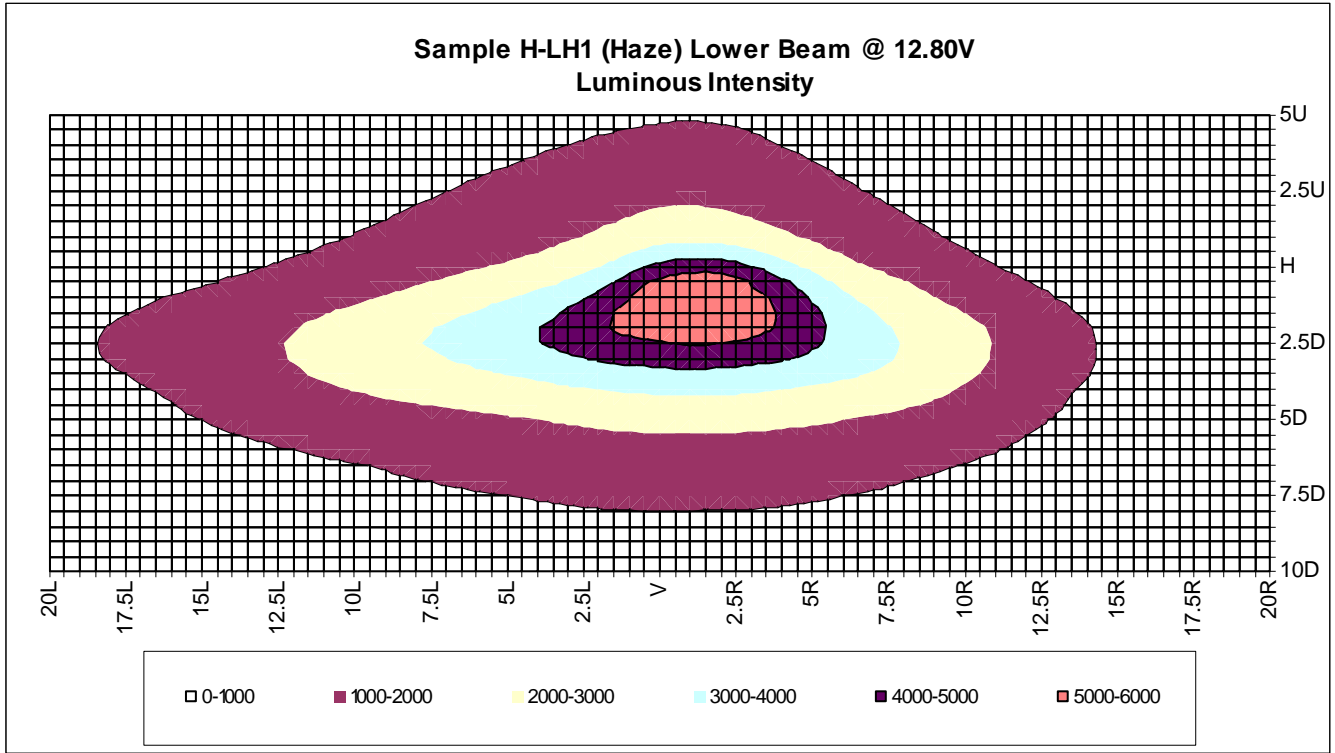
H to 5D / V to 5R

PHOTOMETRIC TEST DATA SHEET

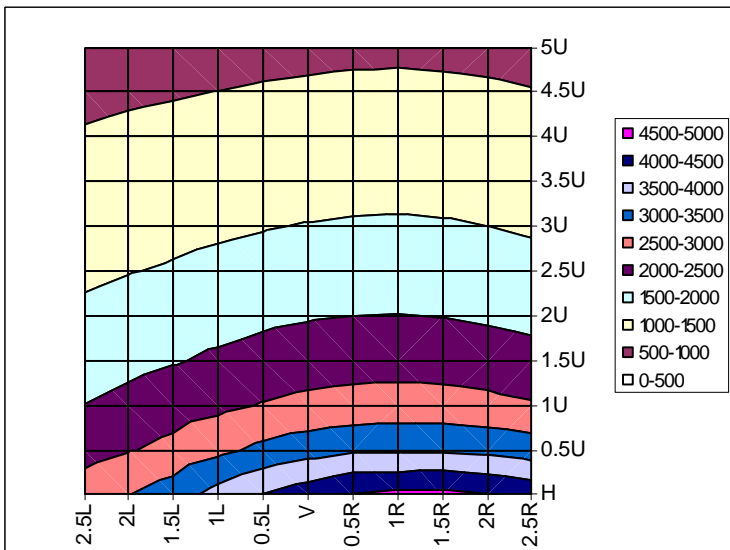
Project Name: Haze Study - 2003 to 2007 Toyota Corolla VOR Replaceable Bulb Headlamp

ISO Scans

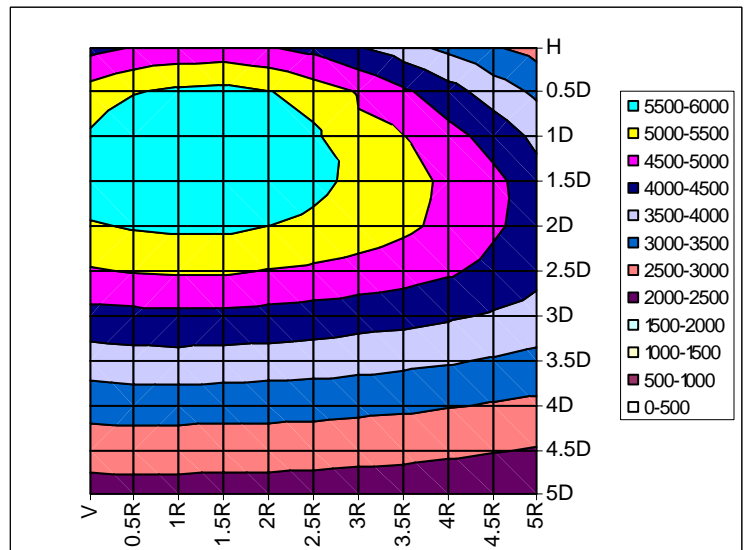
5U to 10D / 20L to 20R / 0.5° increments



Max Intensity: 6065 Cd @ 1.0D / 0.5R
Beam Flux: 236 Lm



5U to H / 2.5L to 2.5R



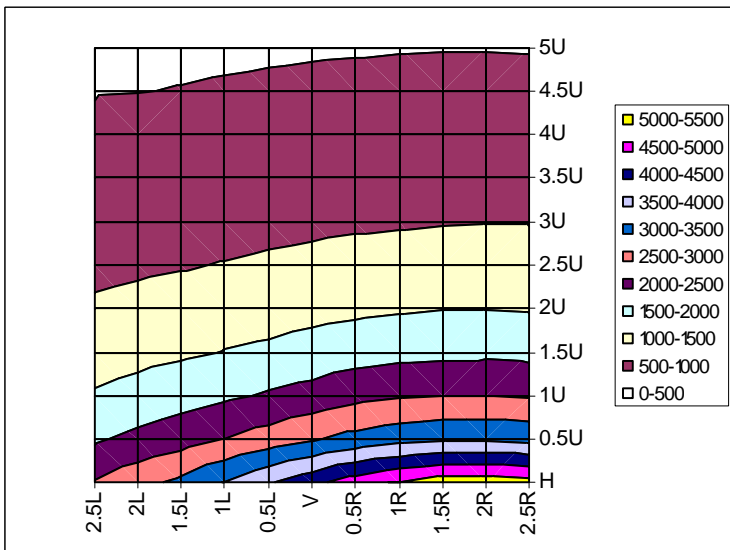
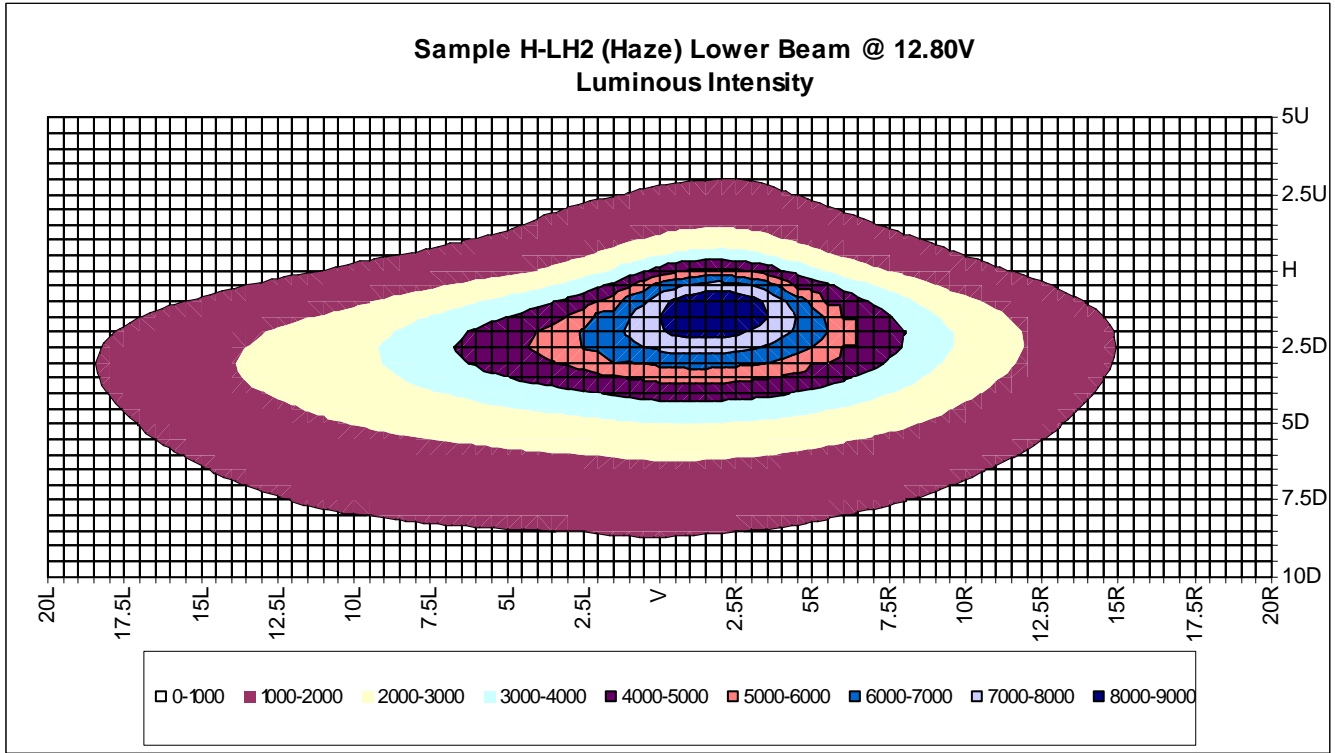
H to 5D / V to 5R

PHOTOMETRIC TEST DATA SHEET

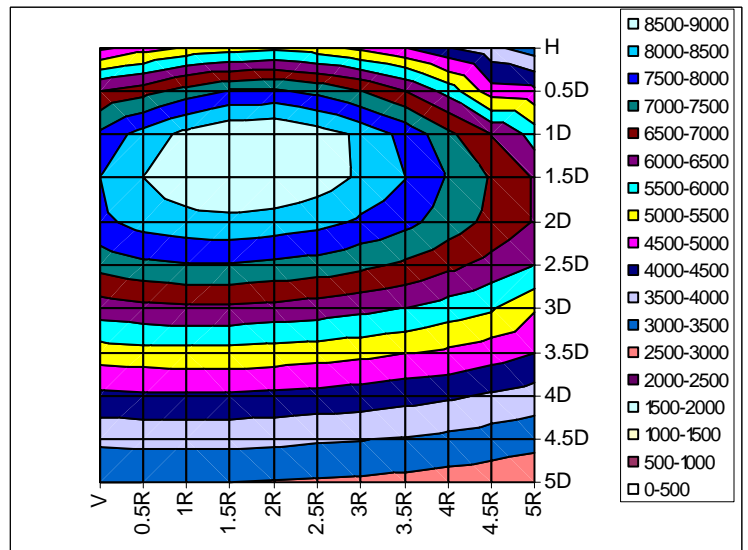
Project Name: Haze Study - 2003 to 2007 Toyota Corolla VOR Replaceable Bulb Headlamp

ISO Scans

5U to 10D / 20L to 20R / 0.5° increments



5U to H / 2.5L to 2.5R



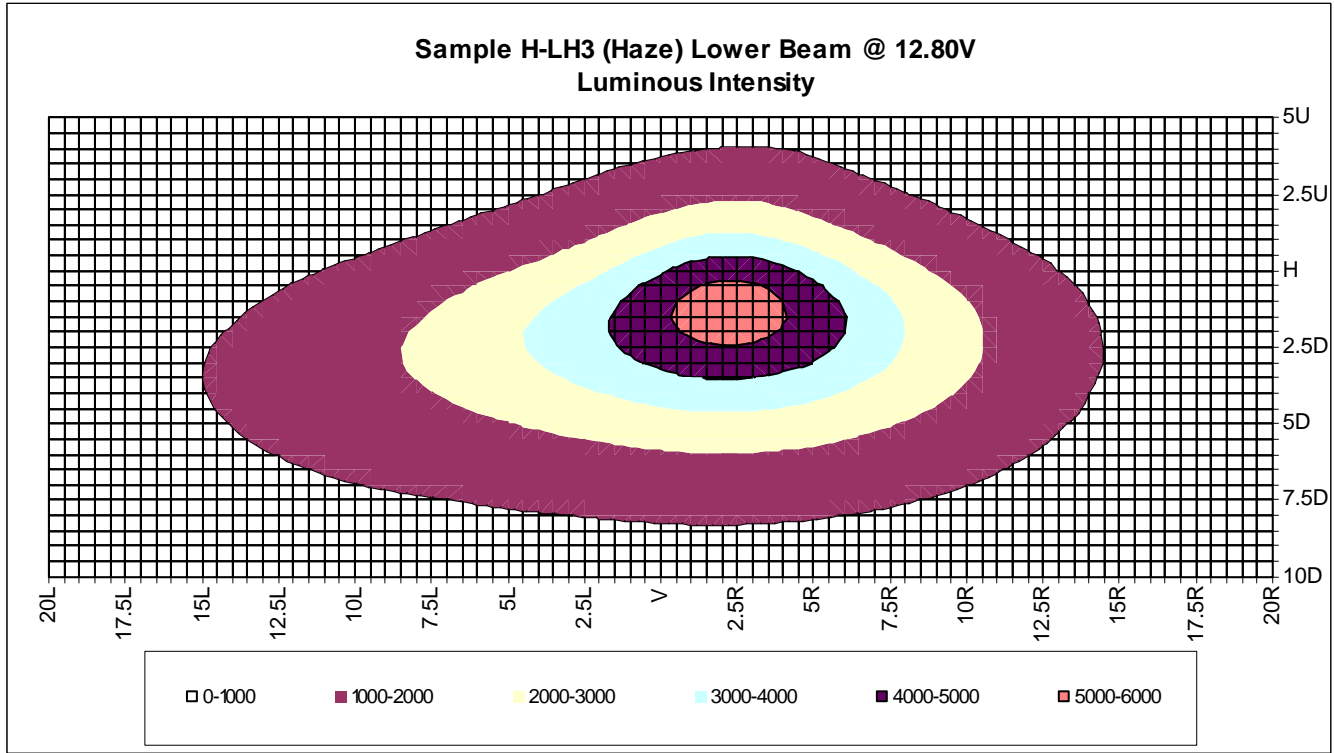
H to 5D / V to 5R

PHOTOMETRIC TEST DATA SHEET

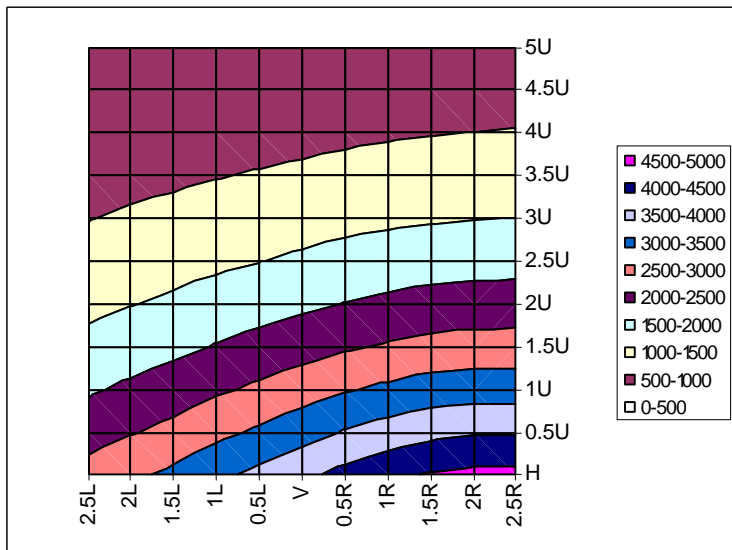
Project Name: Haze Study - 2003 to 2007 Toyota Corolla VOR Replaceable Bulb Headlamp

ISO Scans

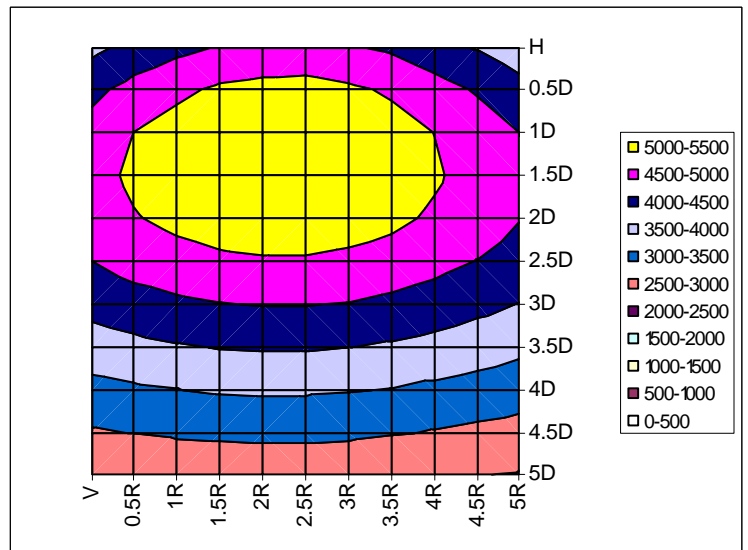
5U to 10D / 20L to 20R / 0.5° increments



Max Intensity: 5477 Cd @ 1.5D / 2.0R
Beam Flux: 231 Lm



5U to H / 2.5L to 2.5R



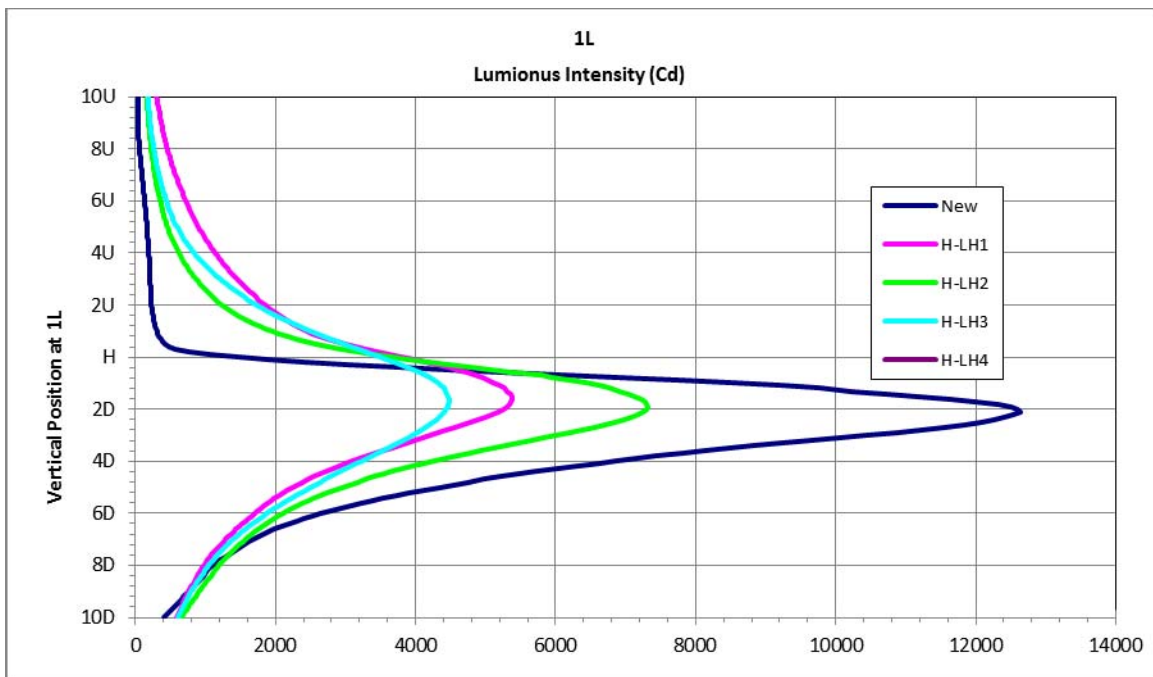
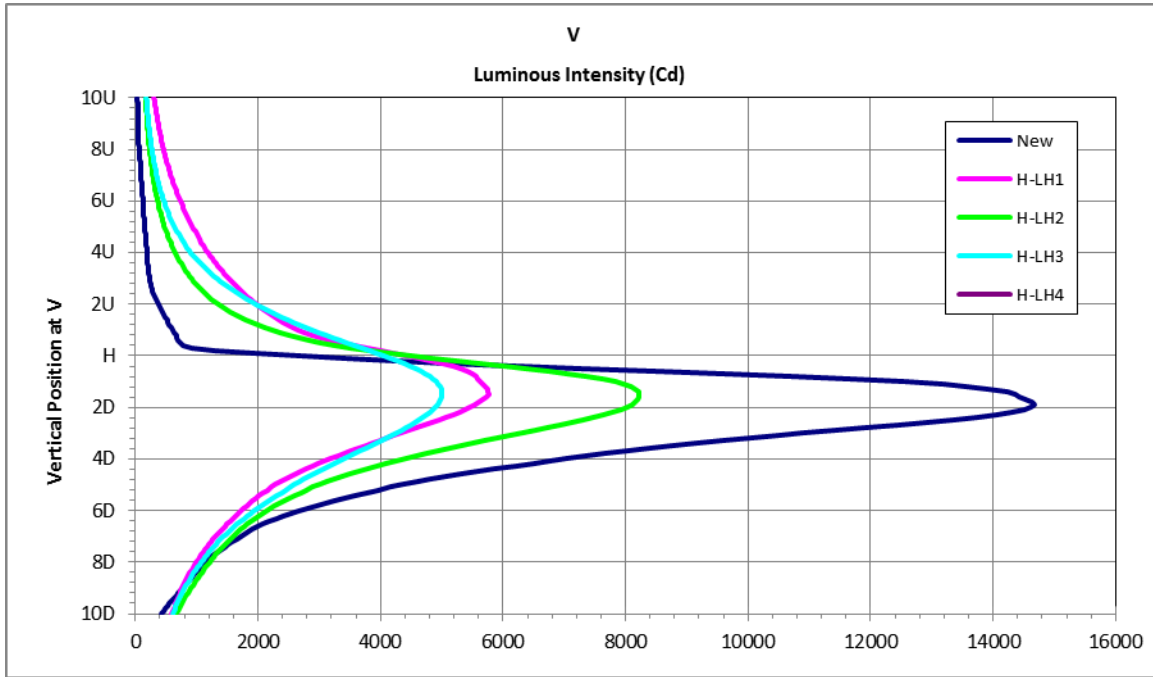
H to 5D / V to 5R

PHOTOMETRIC TEST DATA SHEET

Project Name: Haze Study - 2003 to 2007 Toyota Corolla VOR Replaceable Bulb Headlamp

Vertical Line Scans

10U to 10D / 0.1° increments along the V-V line and at 1L



PHOTOMETRIC TEST DATA SHEET

Project Name: Haze Study - 2003 to 2007 Toyota Corolla VOR Replaceable Bulb Headlamp

IsoLux projection on road

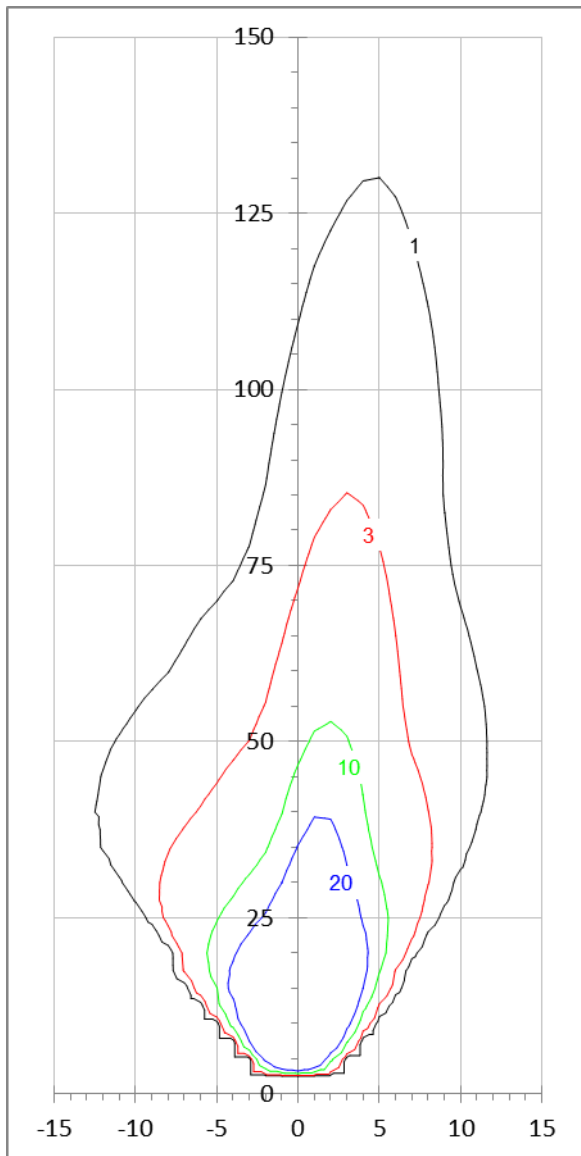
Lateral dimensions (from vehicle centerline): -15 m to 15 m, 1 m increments

Road Dimension (from lamp source): 0 m to 150 m, 2.5 m increments

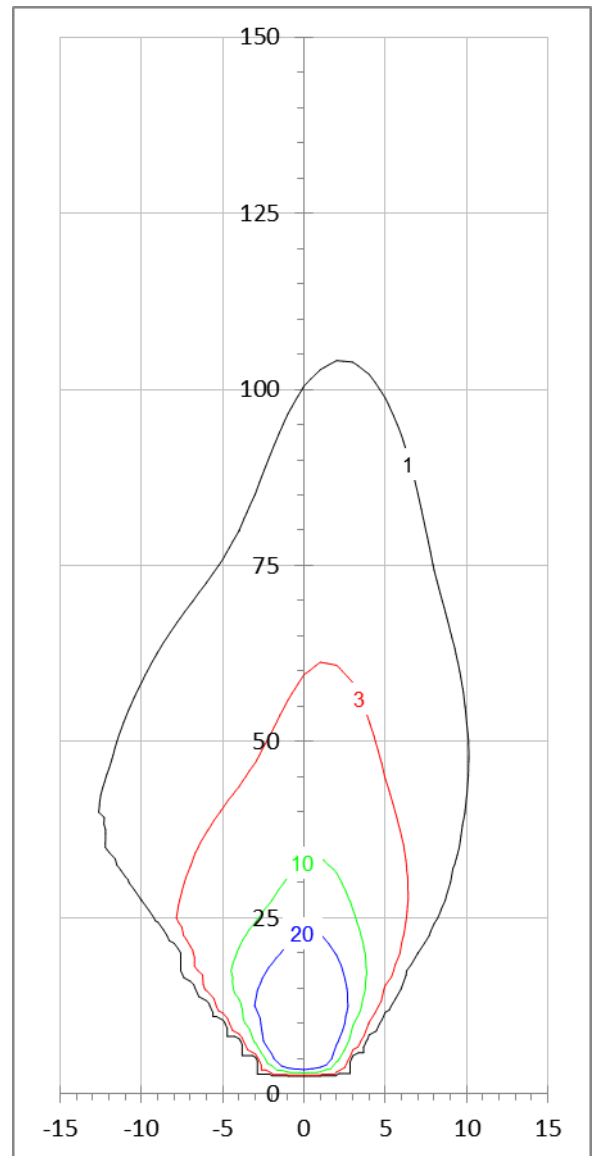
Isolux contour lines of 1, 3, 10, and 20 lux

Mounting Height: 0.75 m

Headlamp Separation: 1.4 m



LH1 (New)



H-LH1 (Haze)

PHOTOMETRIC TEST DATA SHEET

Project Name: Haze Study - 2003 to 2007 Toyota Corolla VOR Replaceable Bulb Headlamp

IsoLux projection on road

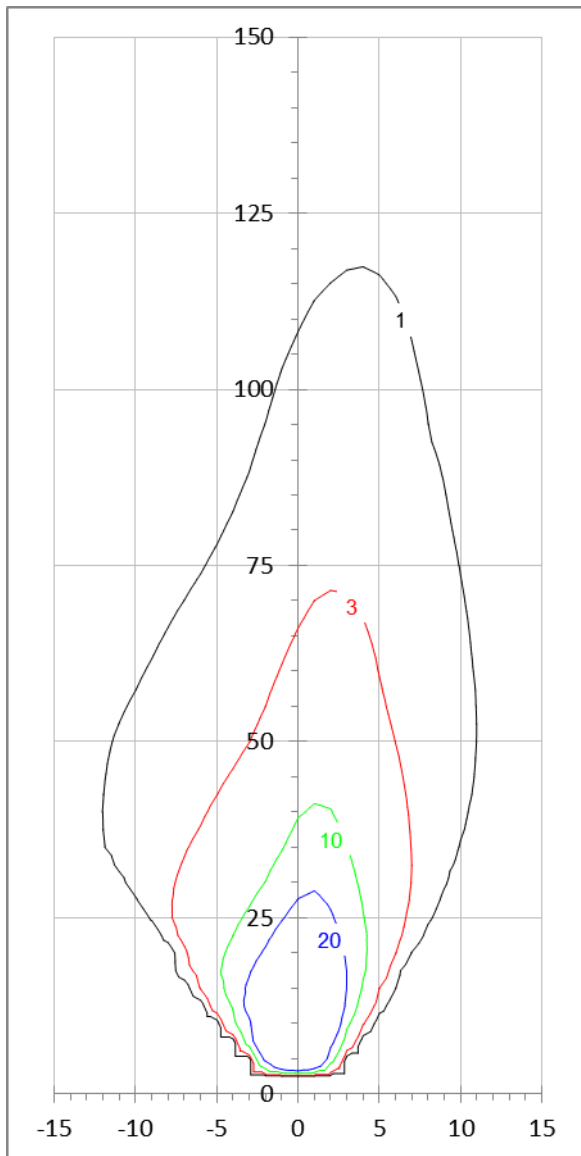
Lateral dimensions (from vehicle centerline): -15 m to 15 m, 1 m increments

Road Dimension (from lamp source): 0 m to 150 m, 2.5 m increments

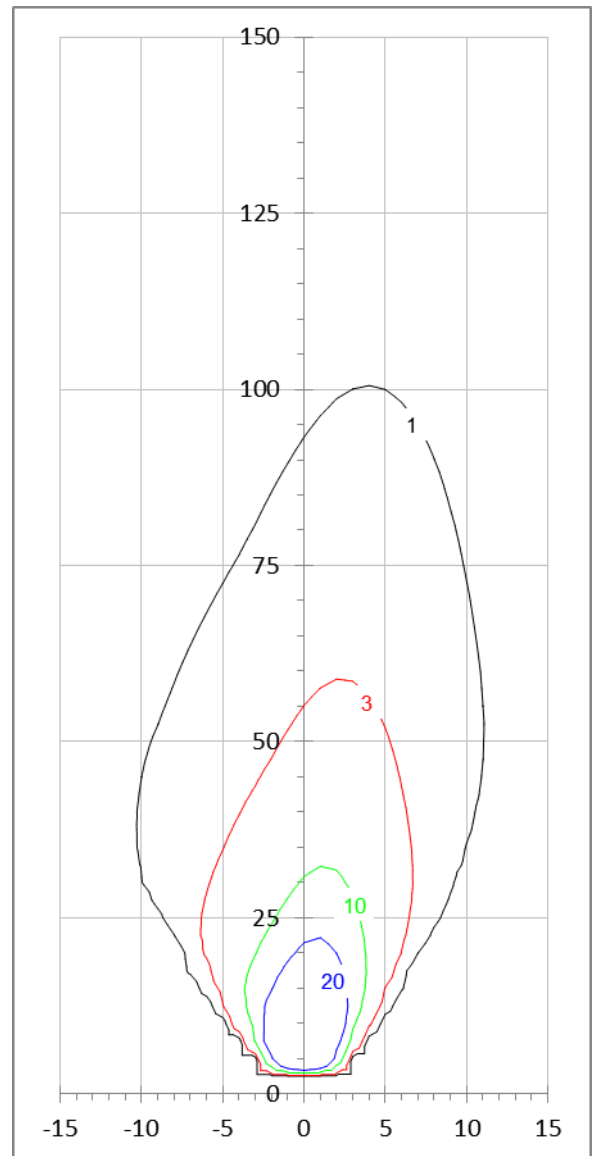
Isolux contour lines of 1, 3, 10, and 20 lux

Mounting Height: 0.75 m

Headlamp Separation: 1.4 m



H-LH2 (Haze)



H-LH3 (Haze)

PHOTOGRAPH SHEET

Project Name: Haze Study - 2003 to 2007 Toyota Corolla VOR Replaceable Bulb Headlamp



LH1 (New) for 2007 Toyota Corolla



Lamp on Provided Fixture

PHOTOGRAPH SHEET

Project Name: Haze Study - 2003 to 2007 Toyota Corolla VOR Replaceable Bulb Headlamp
Headlamp



H-LH1 from 2007 Toyota Corolla



H-LH2 from 2003 Toyota Corolla

PHOTOGRAPH SHEET

Project Name: Haze Study - 2003 to 2007 Toyota Corolla VOR Replaceable Bulb Headlamp



H-LH3 from 2007 Toyota Corolla



H-LH4 (Not Used) from 2005 Toyota Corolla

EQUIPMENT LIST

Project Name: Haze Study - 2003 to 2007 Toyota Corolla VOR Replaceable Bulb
Headlamp

PHOTOMETRY / COLOR

Last Calibrated

Goniometer

ITL Custom with Aerotech ART-330, 320 Stepper Motors07 Jan 2015
[resolution 0.001°, accuracy ±0.01°(±0.05%)][due every 5 years]

Luminous Intensity

Hoffman TSP-7501(HG), S/N 106015 Jan 2018
[0.1 Cd to 600 kCd, ±0.01 Cd, accuracy ±2.0%] [due every 12 months]

Color - Spectroradiometric

Photoresearch PR-655 w/MS-75 lens & SRS-3 target,
S/N 65160706 20 June 2018
[resolution ±2nm, (x, y) ±0.001, ±4% luminance] [due every 12 months]

ELECTRICAL

Last Calibrated

DC Power Supply

HP6652A, S/N 3347A-01634N/A
[500W, 0-20V, 0-25A] [use DMMS for measurement]

Voltage

Fluke 45 (#1), S/N 793401915 Jan 2018
[resolution 0.01V, accuracy ±0.02%] [due every 12 months]

Current

Keithley 197A (#1), S/N 74143015 Jan 2018
[resolution 0.001A, accuracy ±0.02%] [due every 12 months]