

**REPORT NUMBER: SideNCAPPole-MGA-21-029**

**NEW CAR ASSESSMENT PROGRAM (NCAP)  
Side Impact Pole Test**

**FORD MOTOR CO.  
2021 Ford F-150 4x2 SuperCrew  
NHTSA No.: M20210208**

**MGA RESEARCH CORPORATION  
5000 Warren Road  
Burlington, WI 53105**



**Test Date: March 12, 2021**

**Final Report Date: September 28, 2021**

**FINAL REPORT**

**U.S. DEPARTMENT OF TRANSPORTATION  
National Highway Traffic Safety Administration  
Office of Crashworthiness Standards  
Mail Code: NRM-100  
1200 New Jersey Ave, SE  
Room W43-410  
Washington, DC 20590**

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Approval Date: September 28, 2021

FINAL REPORT ACCEPTANCE BY OCWS:

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Division Chief, New Car Assessment Program  
NHTSA, Office of Crashworthiness Standards

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COR, New Car Assessment Program  
NHTSA, Office of Crashworthiness Standards

## TECHNICAL REPORT DOCUMENTATION PAGE

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<b>4. Title and Subtitle</b> Final Report of New Car Assessment Program Side Impact Pole Testing of a 2021 Ford F-150 4x2 SuperCrew NHTSA No.: M20210208		<b>5. Report Date</b> September 28, 2021																											
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<b>12. Sponsoring Agency Name and Address</b> United States Department of Transportation National Highway Traffic Safety Administration Office of Crashworthiness Standards Mail Code: NRM-100 1200 New Jersey Ave, SE, Room W43-410 Washington, DC 20590		<b>13. Type of Report and Period Covered:</b> Final Test Report March 12, 2021 to September 28, 2021																											
		<b>14. Sponsoring Agency Code</b> NRM-100																											
<b>15. Supplementary Notes</b>																													
<b>16. Abstract</b> <p>A 32.20 km/h, 75° oblique impact Side NCAP Test was conducted on the subject 2021 Ford F-150 4x2 SuperCrew in accordance with the specifications of the Office of Crashworthiness Standards Side NCAP Pole Laboratory Test Procedure for the generation of consumer information on vehicle side pole crash protection. The test was conducted at the MGA Research Corporation facility in Burlington, Wisconsin on March 12, 2021.</p> <p>The impact velocity was 32.27 km/h, and the ambient temperature at the struck (driver's) side of the target vehicle at the time of impact was 22.0°C. The test vehicle post-test maximum crush was 334 mm at level 3. The test vehicle's performance was as follows:</p> <table border="1" style="margin: 10px auto; border-collapse: collapse;"> <thead> <tr> <th rowspan="2" style="text-align: center;">Measurement Description</th> <th rowspan="2" style="text-align: center;">Units</th> <th colspan="2" style="text-align: center;">Driver ATD (SID-IIs)</th> </tr> <tr> <th style="text-align: center;">Threshold</th> <th style="text-align: center;">Result</th> </tr> </thead> <tbody> <tr> <td>Head Injury Criteria (HIC<sub>36</sub>)</td> <td></td> <td style="text-align: center;">1000</td> <td style="text-align: center;">187</td> </tr> <tr> <td>Resultant Lower Spine Acceleration</td> <td style="text-align: center;">g</td> <td style="text-align: center;">82</td> <td style="text-align: center;">38</td> </tr> <tr> <td>Total Pelvic Force (sum of acetabular and iliac forces)</td> <td style="text-align: center;">N</td> <td style="text-align: center;">5525</td> <td style="text-align: center;">2327</td> </tr> <tr> <td>Maximum Thoracic Rib Deflection</td> <td style="text-align: center;">mm</td> <td style="text-align: center;">38*</td> <td style="text-align: center;">23</td> </tr> <tr> <td>Maximum Abdomen Rib Deflection</td> <td style="text-align: center;">mm</td> <td style="text-align: center;">45*</td> <td style="text-align: center;">21</td> </tr> </tbody> </table> <p style="text-align: center;">*Proposed IARV</p> <p>The two doors on the struck side of the vehicle did not separate from the body at the hinges or latches and the opposite door(s) did not open during the side impact event.</p>				Measurement Description	Units	Driver ATD (SID-IIs)		Threshold	Result	Head Injury Criteria (HIC <sub>36</sub> )		1000	187	Resultant Lower Spine Acceleration	g	82	38	Total Pelvic Force (sum of acetabular and iliac forces)	N	5525	2327	Maximum Thoracic Rib Deflection	mm	38*	23	Maximum Abdomen Rib Deflection	mm	45*	21
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<b>17. Key Words</b> New Car Assessment Program (NCAP) Side Impact Pole Part 572V SID-IIs		<b>18. Distribution Statement</b> Copies of this report are available from: National Highway Traffic Safety Administration Technical Information Services Division 1200 New Jersey Ave, SE Washington, DC 20590																											
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## SECTION 1 PURPOSE AND SUMMARY OF TEST

### PURPOSE

This side pole impact test is part of the MY 2021 New Car Assessment Program Side Impact Test Program, sponsored by the National Highway Traffic Safety Administration (NHTSA), under Contract No. DTNH22-14-D-00353. The purpose of this test is to generate comparative side impact performance in a 2021 Ford F-150 4x2 SuperCrew. The side impact test was conducted in accordance with the Office of Crashworthiness Standard's Side NCAP Pole Laboratory Test Procedure, dated March 2020.

### SUMMARY

A rigid pole side impact test was conducted on a 2021 Ford F-150 4x2 SuperCrew. The subject vehicle was towed into the rigid pole at an angle of 75° and a velocity of 32.27 km/h. The test was conducted by MGA Research Corporation in Burlington, Wisconsin on March 12, 2021. Pre-test and post-test photographs of the test vehicle and side impact dummy (SID-IIs) are included in Appendix A of this report.

One Part 572V (SID-IIs) dummy was placed in the driver designated seating position according to instructions specified in the OCWS Side NCAP Pole Laboratory Test Procedure dated March 2020. Camera locations and other pertinent camera information are included in this report.

The Part 572V (SID-IIs) dummy was instrumented accordingly:

- Primary and Redundant Head CG Triaxial Accelerometers
- Head Triaxial Angular Rate Sensors
- Thorax Upper, Middle, and Lower Rib Displacement Potentiometers
- Abdomen Upper Rib and Lower Rib Displacement Potentiometers
- Lower Spine (T12) Triaxial Accelerometers
- Iliac Load Cell
- Acetabulum Load Cell

Appendix B contains the vehicle and dummy response data. Dummy configuration and performance verification data can be found in Appendix C of this report. Appendix D contains the test equipment and instrumentation calibration data.

Injury readings for the SID-IIs dummy were recorded as follows:

Measurement Description	Units	Driver ATD (SID-IIs)	
		Threshold	Result
Head Injury Criteria (HIC36)		1000	187
Resultant Lower Spine Acceleration	g	82	38
Total Pelvic Force (sum of acetabular and iliac forces)	N	5525	2327
Maximum Thoracic Rib Deflection	mm	38*	23
Maximum Abdomen Rib Deflection	mm	45*	21

\*Proposed IARV

Supplemental restraint information is given below:

Restraint Type	Left Front (Driver) Occupant Location 1		Left Rear (Passenger) Occupant Location 4	
	Mounted	Deployed	Mounted	Deployed
Frontal Airbag	Yes	No		
Knee Airbag	Yes	No		
Side Curtain Airbag	Yes	Yes	Yes	Yes
Side Torso/Pelvis Airbag	Yes	Yes	No	
Side Airbag (Other)				
Seat Belt Pretensioner	Yes	Yes	Yes	
Seat Belt Load Limiter	Yes		Yes	
Other:	No		No	

The test data can be found on the NHTSA website at [www.nhtsa.gov](http://www.nhtsa.gov)

#### GENERAL COMMENTS

Load Cell Pole #8 Fy recorded no valid data.

MGA does not endorse or certify products. The manufacturer's name appears solely for identification purposes.

**SECTION 2**  
**OCCUPANT AND VEHICLE INFORMATION / DATA SHEETS**

**DATA SHEET NO. 1  
GENERAL TEST AND VEHICLE PARAMETER DATA**

Test Vehicle: 2021 Ford F-150 4x2 SuperCrew  
Test Program: NCAP Side Pole Impact Test

NHTSA No.: M20210208  
Test Date: 3/12/2021

**TEST VEHICLE INFORMATION AND OPTIONS**

NHTSA No.	M20210208	Traction Control System (TCS)	Yes
Model Year	2021	Auto-Leveling System	No
Make	Ford	Automatic Door Locks (ADL)	Yes
Model	F-150 4x2 SuperCrew	Power Window Auto-Reverse	Yes
Body Style	4-Door Pickup Truck	Other Optional Feature	No
VIN	1FTEW1CP0MFA67235	Driver Front Airbag	Yes
Body Color	Velocity Blue	Driver Curtain Airbag	Yes
Odometer Reading (km/mi)	304 km / 189 mi	Driver Head/Torso Airbag	No
Engine Displacement (L)	2.7 L	Driver Torso Airbag	No
Type/No. Cylinders	V6	Driver Torso/Pelvis Airbag	Yes
Engine Placement	Longitudinal	Driver Pelvis Airbag	No
Transmission Type	Automatic	Driver Knee Airbag	Yes
Transmission Speeds	10	Rear Pass. Curtain Airbag	Yes
Overdrive	Yes	Rear Pass. Head/Torso Airbag	No
Final Drive	RWD	Rear Pass. Torso Airbag	No
Roof Rack	No	Rear Pass. Torso/Pelvis Airbag	No
Sunroof/T-Top	No	Rear Pass. Pelvis Airbag	No
Running Boards	No	Driver Seat Belt Pretensioner	Yes
Tilt Steering Wheel	Yes	Rear Pass. Seat Belt Pretensioner	Yes
Power Seats	No	Driver Load Limiter	Yes
Anti-Lock Brakes (ABS)	Yes	Rear Pass. Load Limiter	Yes
		Other Safety Restraint	N/A

Does owner's manual provide instruction to turn off automatic door locks?	Yes
---------------------------------------------------------------------------	-----

**DATA FROM CERTIFICATION LABEL**

Manufactured By	FORD MOTOR CO.	GVWR (kg)	2903
Date of Manufacture	01/21	GAWR Front (kg)	1429
Vehicle Type	Truck	GAWR Rear (kg)	1542

**VEHICLE SEATING AND WEIGHT CAPACITY DATA**

Measured Parameter	Front	Rear	Third	Total	
Designated Seating Capacity (DSC)	2	3		5	
Capacity Weight (VCW) (kg)				766	(A)
DSC x 68.04 kg				340	(B)
Rated Cargo and Luggage Weight (RCLW) (kg)				136	(A-B)

\* Rated Cargo and Luggage Weight (RCLW) limited to maximum of 300 lbs (136 kg).

**VEHICLE SEAT TYPE**

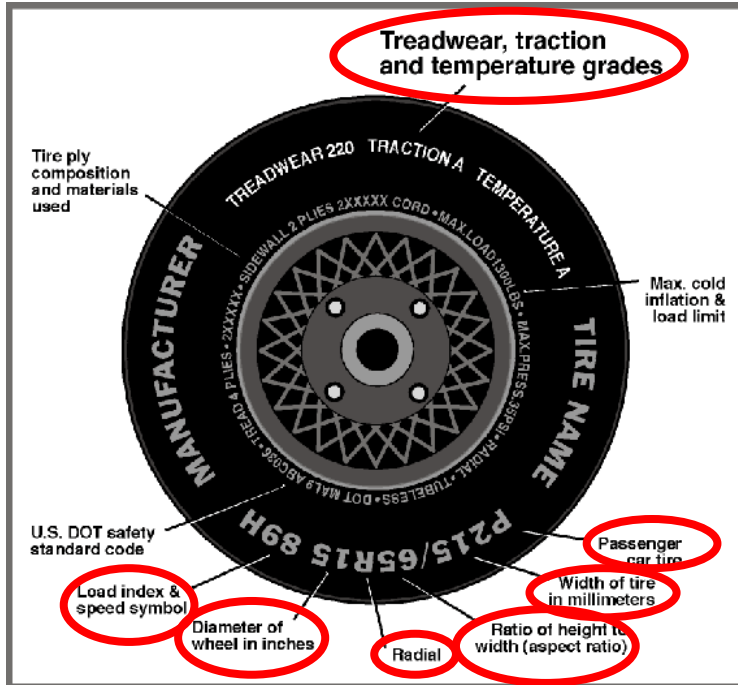
Seating Location	Type of Seat Pan				Type of Seat Back		
	Bucket	Bench	Split Bench	Contoured	Fixed	Adjustable	
						w/ Lever	w/ Knob
Front Seat	X					X	
Rear or Second Row			X		X		
Third Row Seat							

**DATA SHEET NO. 1 (CONTINUED)**  
**GENERAL TEST AND VEHICLE PARAMETER DATA**

Test Vehicle: 2021 Ford F-150 4x2 SuperCrew  
 Test Program: NCAP Side Pole Impact Test

NHTSA No.: M20210208  
 Test Date: 3/12/2021

**VEHICLE TIRE INFORMATION**



Measured Parameter	Front	Rear
Max. Tire Pressure (kPa)	350	350
Cold Pressure (kPa)	240	240
Recommended Tire Size	275/60R20	275/60R20
Tire Size on Vehicle	275/60R20	275/60R20
Tire Manufacturer	Goodyear	Goodyear
Tire Model	Wrangler Territory HT	Wrangler Territory HT
Treadwear	680	680
Traction	A	A
Temperature Grade	B	B
Tire Plies Sidewall	2 Polyester	2 Polyester
Tire Plies Body	2 Polyester, 2 Steel, 1 Polyamide	2 Polyester, 2 Steel, 1 Polyamide
Load Index/Speed Symbol	115T	115T
Tire Material	Rubber	Rubber
DOT Safety Code Left	4BW0 JU1R	4BW0 JU1R
DOT Safety Code Right	4BW0 JU1R	4BW0 JU1R

**DATA SHEET NO. 1 (CONTINUED)**  
**GENERAL TEST AND VEHICLE PARAMETER DATA**

Test Vehicle: 2021 Ford F-150 4x2 SuperCrew  
 Test Program: NCAP Side Pole Impact Test

NHTSA No.: M20210208  
 Test Date: 3/12/2021

**TEST PRESSURES**

	Units	LF	RF	LR	RR
As Delivered	kPa	260	255	260	260
Tire Placard	kPa	240	240	240	240
Owner's Manual	kPa	240	240	240	240
As Tested	kPa	240	240	240	240

**TEST AXLE VEHICLE WEIGHTS**

	Units	As Delivered (UVW)			As Tested (ATW)			Fully Loaded		
		Front	Rear	Total	Front	Rear	Total	Front	Rear	Total
Left	kg	623.0	437.5		639.5	520.5		636.5	533.5	
Right	kg	620.5	446.5		630.5	519.5		613.0	532.5	
Ratio	%	58.4%	41.6%		55.0%	45.0%		54.0%	46.0%	
Totals	kg	1243.5	884.0	2127.5	1270.0	1040.0	2310.0	1249.5	1066.0	2315.5

**TARGET TEST WEIGHT CALCULATION**

Measured Parameter	Units	Value	
Total Delivered Weight (UVW)	kg	2127.5	(A)
Actual Weight of 1 P572 ATD (SID-IIs) Used	kg	52	(B)
Rated Cargo/Luggage Weight (RCLW)	kg	136	(C)
Calculated Test Vehicle Target Weight (TVTWTW)	kg	2315.5	(A+B+C)

Does the measured As Tested Vehicle Weight lie within the required weight range (i.e. Calculated Test Vehicle Target Weight – 4.5 kg to 9 kg)? **YES**

**TEST VEHICLE ATTITUDES AND CG**

	Units	As Delivered	As Tested	Fully Loaded	Meets Requirement
Driver Door Sill Angle (front-to-back)*	deg	-1.8	-1.6	-1.6	Yes
Front Pass. Door Sill Angle (front-to-back)*	deg	-1.8	-1.5	-1.4	Yes
Front Bumper Angle (left-to-right)**	deg	0.2	0.0	0.0	Yes
Rear Bumper Angle (left-to-right)**	deg	-0.3	-0.4	-0.5	Yes
Vehicle CG (Aft of Front Axle)	mm	1539	1668	1705	
Vehicle CG (Left (+) / Right (-) from Longitudinal Centerline)	mm	-3	4	9	

\* ND=Nose Down (-), NU=Nose Up (+) \*\* LD=Left Down (-), LU=Left Up (+)

\*\*\* The "As Tested" vehicle attitude measurements must be equal to or between the "As Delivered" and "Fully Loaded" vehicle attitude measurements.

**WEIGHT OF BALLAST AND VEHICLE COMPONENTS REMOVED TO MEET TVTWTW**

Component Description	Units	Weight
Weight of Ballast Added	kg	93
Components Removed: none	kg	

Test height adjustable suspension setting, if applicable:	Not Applicable
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**DATA SHEET NO. 1 (CONTINUED)**  
**GENERAL TEST AND VEHICLE PARAMETER DATA**

Test Vehicle: 2021 Ford F-150 4x2 SuperCrew  
Test Program: NCAP Side Pole Impact Test

NHTSA No.: M20210208  
Test Date: 3/12/2021

**TEST SURFACE MARKINGS**

	Distance from 75° Impact Location Line (mm)
Fore 25 mm Target	1038
Aft 25 mm Target	1041

**DATA SHEET NO. 2**  
**SEAT, SEAT BELT, STEERING WHEEL ADJUSTMENT AND FUEL SYSTEM DATA**

Test Vehicle: 2021 Ford F-150 4x2 SuperCrew  
 Test Program: NCAP Side Pole Impact Test

NHTSA No.: M20210208  
 Test Date: 3/12/2021

**SEAT POSITIONING**

The driver's seat, front center seat (if applicable), and right front passenger's seat should be set to the forward-most, mid-height, mid-angle position. The struck-side rear passenger's seat, rear center seat, and non-struck side rear passenger's seats should be set to the rear-most, lowest, mid-angle position.

**SCRL ANGLE RANGE**

Seat	SCRL (°)		
	Max	Min	Mid
Driver Seat	Fixed	Fixed	Fixed
Front Passenger Seat	Fixed	Fixed	Fixed
Front Center Seat			
Struck Side Rear Seat	Fixed	Fixed	Fixed
Non-Struck Side Rear Seat	Fixed	Fixed	Fixed
Rear Center Seat	Fixed	Fixed	Fixed

**SEAT HEIGHT AND ANGLE**

Seat	As-Tested SCRL Angle (Mid) (°)	As-Tested SCRP Height (mm)	SCRP Height Position	SCRP Height (mm)		
				Rear-Most	Mid	Forward-Most
Driver Seat	Fixed	Fixed	Max	Fixed	Fixed	Fixed
			Mid	Fixed	Fixed	Fixed
			Min	Fixed	Fixed	Fixed
Front Passenger Seat	Fixed	Fixed	Max	Fixed	Fixed	Fixed
			Mid	Fixed	Fixed	Fixed
			Min	Fixed	Fixed	Fixed
Front Center Seat			Max			
			Mid			
			Min			
Struck Side Rear Seat	Fixed	Fixed	Max	Fixed	Fixed	Fixed
			Mid	Fixed	Fixed	Fixed
			Min	Fixed	Fixed	Fixed
Non-Struck Side Rear Seat	Fixed	Fixed	Max	Fixed	Fixed	Fixed
			Mid	Fixed	Fixed	Fixed
			Min	Fixed	Fixed	Fixed
Rear Center Seat	Fixed	Fixed	Max	Fixed	Fixed	Fixed
			Mid	Fixed	Fixed	Fixed
			Min	Fixed	Fixed	Fixed



**DATA SHEET NO. 2 (CONTINUED)**  
**SEAT, SEAT BELT, STEERING WHEEL ADJUSTMENT, AND FUEL SYSTEM DATA**

Test Vehicle: 2021 Ford F-150 4x2 SuperCrew  
 Test Program: NCAP Side Pole Impact Test

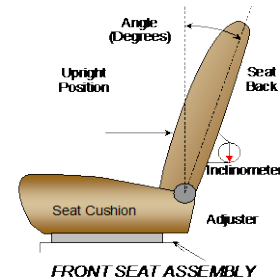
NHTSA No.: M20210208  
 Test Date: 3/12/2021

**SEAT FORE/AFT POSITIONS**

Seat	Total Fore/Aft Travel		Test Position from Forward-Most Position	
	mm	Detents (1 <sup>st</sup> as 1)	mm	Detent (1 <sup>st</sup> as 0)
Driver Seat	255	38	0	0
Front Passenger Seat	241	36	0	0
Front Center Seat				
Struck Side Rear Seat	Fixed		Fixed	
Non-Struck Side Rear Seat	Fixed		Fixed	
Rear Center Seat	Fixed		Fixed	

**SEAT BACK ANGLE ADJUSTMENT**

The driver's seat back is positioned such that the dummy's head is level. The front center and front passenger's seat backs are positioned in a similar manner as the driver's seat back. The struck-side rear passenger seat back is positioned in accordance with the information provided by the manufacturer on S1 – Vehicle Setup Information for the 5<sup>th</sup> percentile female dummy in a Side NCAP MDB test. The rear center and non-struck side rear passenger's seat back is set to match the struck-side rear seat back.



Seat	Total Seat Back Angle Range		Test Position from Vertical	
	Degrees	Detents (1 <sup>st</sup> as 1)	Degrees	Detent (1 <sup>st</sup> as 0)
Driver Seat	60.8	33	-4.7	5
Front Passenger Seat	60.5	33	-4.8	5
Front Center Seat				
Struck Side Rear Seat	Fixed		Fixed	
Non-Struck Side Rear Seat	Fixed		Fixed	
Rear Center Seat	Fixed		Fixed	

All seat back angles measured on outboard headrest post.

**SEAT BELT ANCHORAGE ADJUSTMENT**

Seat belt anchorages are adjusted in accordance with the information provided by the manufacturer on S1 – Vehicle Setup Information.

	Total # of Positions	Placed in Position #
Driver Seat	4	0 (Uppermost as 0)

**HEAD RESTRAINT ADJUSTMENT**

Head restraints are adjusted to the lowest and most full forward in-use position.

	Total # of Positions	Placed in Position #
Driver Seat	3	0 (Lowest as 0) / Forward

**DATA SHEET NO. 2 (CONTINUED)**  
**SEAT, SEAT BELT, STEERING WHEEL ADJUSTMENT, AND FUEL SYSTEM DATA**

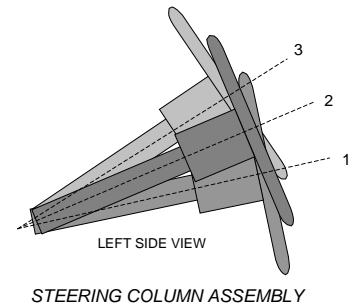
Test Vehicle: 2021 Ford F-150 4x2 SuperCrew  
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**STEERING COLUMN ADJUSTMENT**

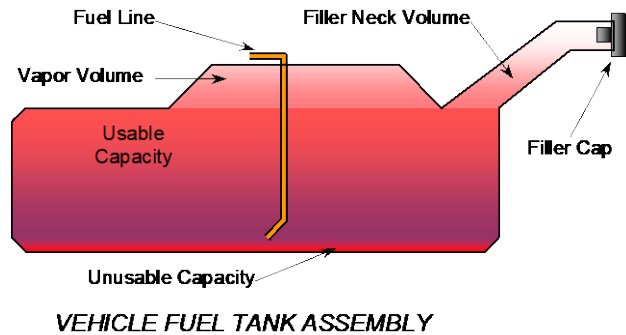
Steering wheel and column adjustments are made so that the steering wheel geometric locus is described when it moves through its full range of motion.

	Wheel Angle (°)	Fore/Aft Position (mm)
Lowermost, Position 1	61.7	
Geometric Center, Position 2	64.5	
Uppermost, Position 3	67.3	
Telescoping Steering Wheel Travel		51
Test Position	64.5	26



**FUEL PUMP**

The vehicle is equipped with an electronic fuel pump. The electric fuel pump operates for 3 seconds to pressurize the fuel system following the actuation of the ignition. If no attempt has been made to start the engine within 3 seconds following ignition actuation the fuel pump will shut off. The fuel pump operates continuously while the engine is running. If the engine stalls the fuel pump is deactivated. Also, the fuel pump is shut-off by the restraint control module to stop fuel flow to the engine if the vehicle sustains an impact above a certain magnitude. The filler neck is located on the driver's side.



**FUEL TANK CAPACITY DATA**

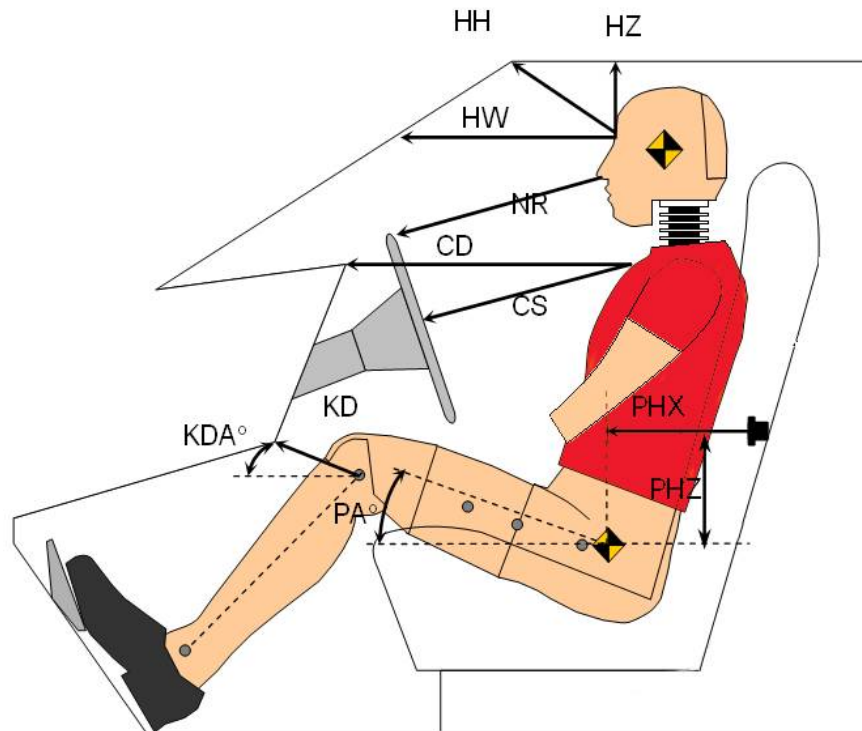
	Liters
Usable Capacity of Standard Tank (see S1 – Vehicle Setup Information)	102.2
Usable Capacity of Optional Tank (see S1 – Vehicle Setup Information)	140.4
Usable Capacity of Standard Tank as Specified in Owner's Manual	102.2
Usable Capacity of Optional Tank as Specified in Owner's Manual	140.4
93% of Usable Capacity	95.1
Actual Amount of Solvent Used	95.0
1/3 of Usable Capacity	34.1

Is the actual amount of solvent used in the test equal to 93% ± 1% of the Usable Capacity stated in S1 – Vehicle Setup Information? **YES**

**DATA SHEET NO. 3  
DUMMY LONGITUDINAL CLEARANCE DIMENSIONS**

Test Vehicle: 2021 Ford F-150 4x2 SuperCrew  
 Test Program: NCAP Side Pole Impact Test

NHTSA No.: M20210208  
 Test Date: 3/12/2021



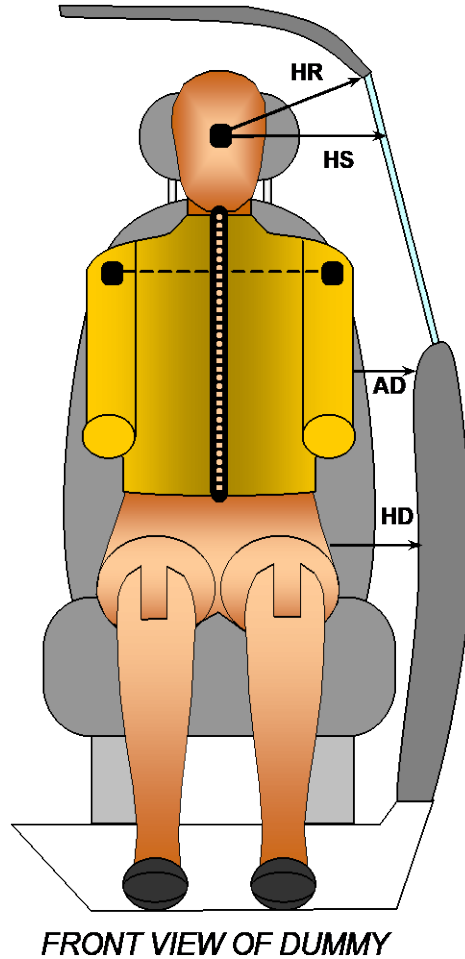
**LEFT SIDE VIEW**

Code	Measurement Description	Driver	
		Length (mm)	Angle (°)
HH	Head to Header	349	
HW	Head to Windshield	670	
HZ	Head to Roof Liner	251	
NR	Nose to Rim/Seat Back	238	
CD	Chest to Dashboard/Seat Back	459	
CS	Chest to Steering Wheel	185	
KDL / KDAL	Left Knee to Dash/Seat Back	138	27.5
KDR / KDAL	Right Knee to Dash/Seat Back	144	29.1
PAX	Pelvic Tilt Angle X		22.3
PAY	Pelvic Tilt Angle Y		-0.3
PHX	Hip Point to Striker (X-Axis)	451	
PHZ	Hip Point to Striker (Z-Axis)	57	

**DATA SHEET NO. 4  
DUMMY LATERAL CLEARANCE DIMENSIONS**

Test Vehicle: 2021 Ford F-150 4x2 SuperCrew  
 Test Program: NCAP Side Pole Impact Test

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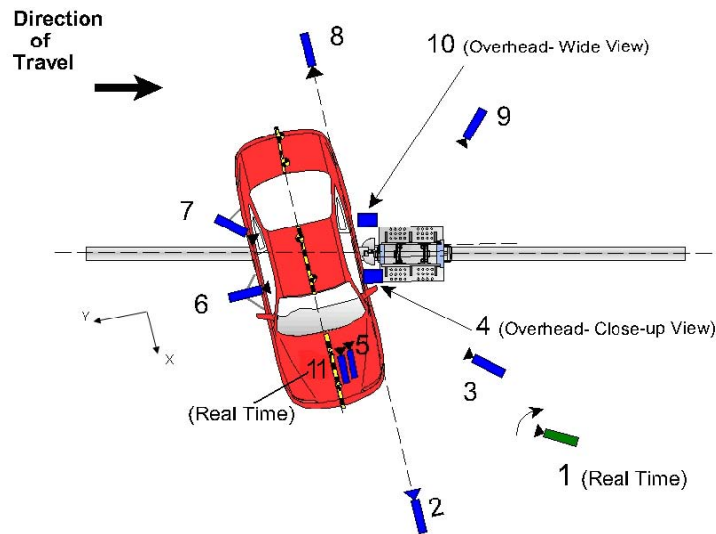


Code	Measurement Description	Driver
		Length (mm)
HR	Head to Side Header	270
HS	Head to Side Window	394
AD	Arm to Door	194
HD	Hip Point to Door	183

**DATA SHEET NO. 5  
CAMERA AND INSTRUMENTATION DATA**

Test Vehicle: 2021 Ford F-150 4x2 SuperCrew  
 Test Program: NCAP Side Pole Impact Test

NHTSA No.: M20210208  
 Test Date: 3/12/2021



Reference: (from Point of Impact for X and Y; from Ground for Z):  
 +X = Forward of Impact, + Y = Right of Impact, +Z = Down

No.	Camera View	Coordinates* (mm)			Lens (mm)	Frame Rate (fps)
		X	Y	Z		
1	Real-Time Pan View					30
2	Front Ground Level	6800	-4095	-1800	24	1000
3	Impact Side 45° Forward	4090	-1995	-1815	12	1000
4	Overhead Closeup	0	0	-6700	85	1000
5	Onboard – Driver Front				16	1000
6	Onboard – Driver Side				8	1000
7	Onboard – Driver Rear				8	1000
8	Rear Ground Level	-7970	-35	-1820	24	1000
9	Impact Side 45° Rearward	-4505	-4290	-1795	12	1000
10	Overhead Wide View	290	950	-6540	12	1000
11	Real-Time Dummy Front View					30

\*All measurements accurate to ±6 mm

Note: Vehicle was positioned at a 75° angle to the rigid pole.

Explain why camera(s) did not operate as intended: None

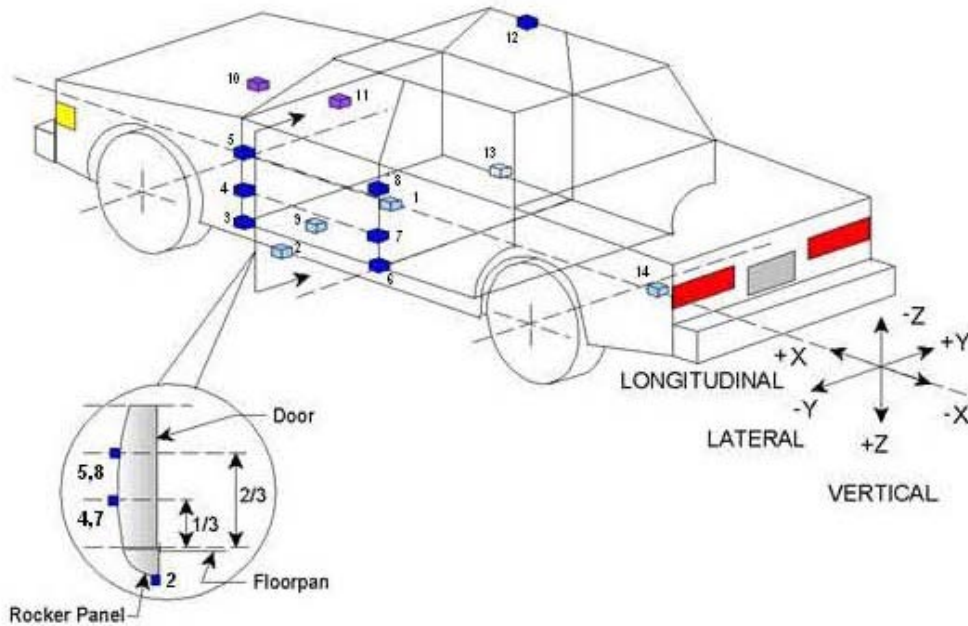
**INSTRUMENTATION**

	Number of Channels
Driver Dummy	19
Vehicle Structure	18
Pole Load Cells	8
Total	45

**DATA SHEET NO. 6  
TEST VEHICLE ACCELEROMETER LOCATIONS**

Test Vehicle: 2021 Ford F-150 4x2 SuperCrew  
 Test Program: NCAP Side Pole Impact Test

NHTSA No.: M20210208  
 Test Date: 3/12/2021



**TEST VEHICLE ACCELEROMETER LOCATIONS**

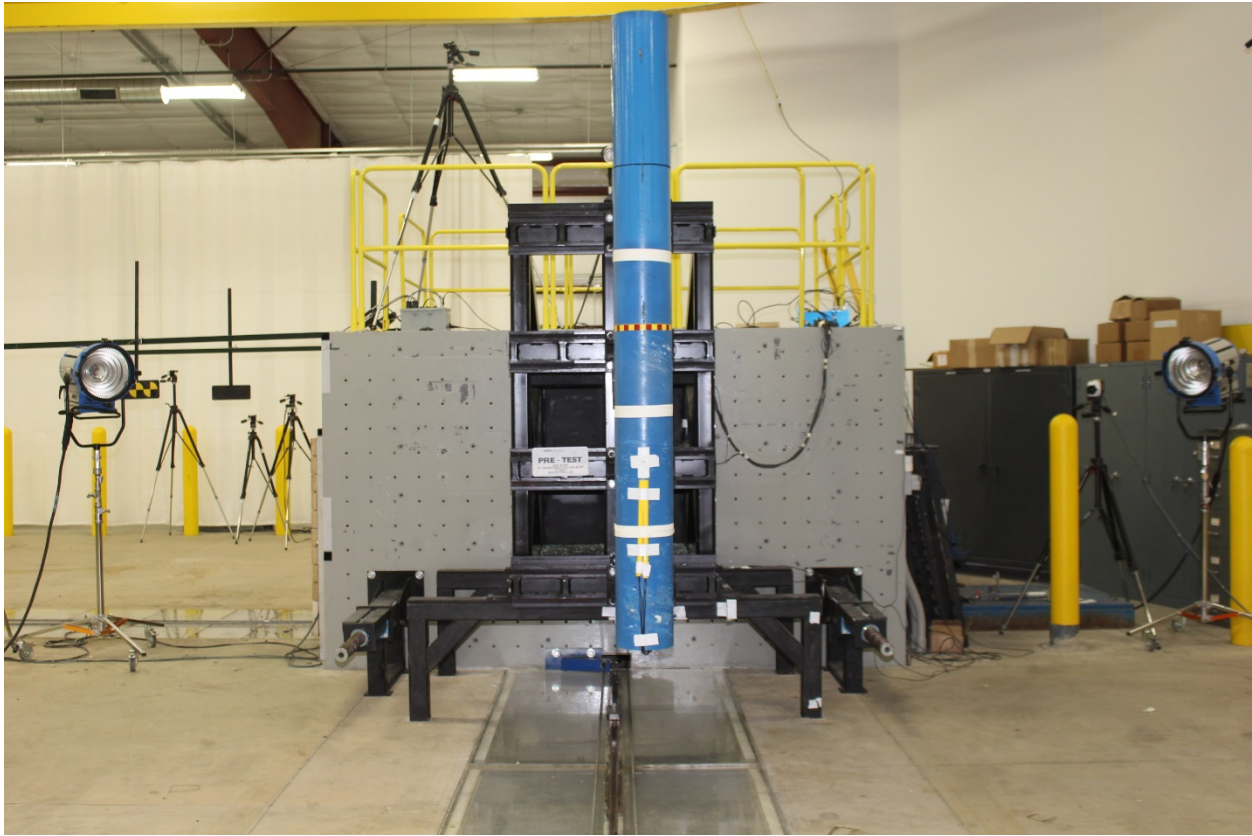
No.	ID	Coordinates (mm)		
		X	Y	Z
1	Vehicle CG	3221	0	-596
2	Left Floor Sill	3986	-835	-405
3	A Pillar Sill	4278	-835	-400
4	A Pillar Low	4216	-897	-680
5	A Pillar Mid	4222	-900	-890
6	B Pillar Sill	3059	-835	-423
7	B Pillar Low	2986	-790	-790
8	B Pillar Mid	2997	-790	-1040
9	Driver Seat Track	3306	-445	-585
10	Engine Top	4842	10	-1077
11	Firewall	4767	0	-1253
12	Right Roof	1235	634	-1873
13	Right Floor Sill	3986	835	-403
14	Rear Floorpan	1294	0	-795

Reference: X – Test Vehicle Rear Bumper (+forward)  
 Y – Test Vehicle Centerline (+ to right)  
 Z – Ground Plane (+ down)

**DATA SHEET NO. 7  
RIGID POLE LOAD CELL DATA**

Test Vehicle: 2021 Ford F-150 4x2 SuperCrew  
 Test Program: NCAP Side Pole Impact Test

NHTSA No.: M20210208  
 Test Date: 3/12/2021



254 mm Diameter Rigid Pole

Load Cell Locations	
ID	Height from Impact Surface (mm)
1	182
2	470
3	698
4	986
5	1212
6	1641
7	1854
8	2053



**DATA SHEET NO. 8  
POST-TEST OBSERVATIONS**

Test Vehicle: 2021 Ford F-150 4x2 SuperCrew  
 Test Program: NCAP Side Pole Impact Test

NHTSA No.: M20210208  
 Test Date: 3/12/2021

**TEST DUMMY INFORMATION AND CONTACT POINTS**

Description	Driver Dummy (SID-IIs)
Face	Curtain Airbag
Top of Head	Curtain Airbag
Left Side of Head	Curtain Airbag
Back of Head	Curtain Airbag, Headrest
Left Shoulder	Side Torso/Pelvis Airbag, Seatback
Upper Torso	Seatback
Lower Torso	Seatback
Left Hip	Side Torso/Pelvis Airbag, Seat Cushion
Left Knee	None

**POST-TEST DOOR PERFORMANCE**

Description	Struck Side		Non-Struck Side		Rear Hatch
	Front	Rear	Front	Rear	
Remained Closed and Operational	No	No	Yes	Yes	
Total Separation from Vehicle at Hinges or Latches	No	No	No	No	
Latch or Hinge Systems Pulled Out of Their Anchorages	No	No	No	No	
Disengaged from Latched Position	No	No	No	No	
Latch Separated from Striker	No	No	No	No	
Jammed Shut	Yes	Yes	No	No	
If Door Opened at Striker, Record Width of Opening at Striker (mm)					

**POST-TEST SEAT PERFORMANCE**

Description	Struck Side		Non-Struck Side	
	Front	Rear	Front	Rear
Seat Movement Along Seat Track	No	No	No	No
Seat Disengagement from Floor Pan	No	No	No	No
Seat Back Movement from Initial Position	No	No	No	No
Seat Back Collapse	No	No	No	No

**POST-TEST STRUCTURAL OBSERVATIONS**

Critical Areas of Performance	Observations and Conclusions
Pillar Performance	No Separation
Sill Separation	No Separation
Windshield Damage	Cracked
Side Window Damage	LF window cracked
Other Notable Effects	None



**DATA SHEET NO. 8 (CONTINUED)  
POST-TEST OBSERVATIONS**

Test Vehicle: 2021 Ford F-150 4x2 SuperCrew  
 Test Program: NCAP Side Pole Impact Test

NHTSA No.: M20210208  
 Test Date: 3/12/2021

**SUPPLEMENTAL RESTRAINT SYSTEM INFORMATION**

Restraint Type	Struck Side Driver		Struck Side Left Rear Passenger	
	Mounted	Deployed	Mounted	Deployed
	Frontal Airbag	Yes	No	
Knee Airbag	Yes	No		
Side Curtain Airbag	Yes	Yes	Yes	Yes
Side Torso/Pelvis Airbag	Yes	Yes	No	
Side Airbag (Other)				
Seat Belt Pretensioner	Yes	Yes	Yes	
Seat Belt Load Limiter	Yes		Yes	
Other:	No		No	

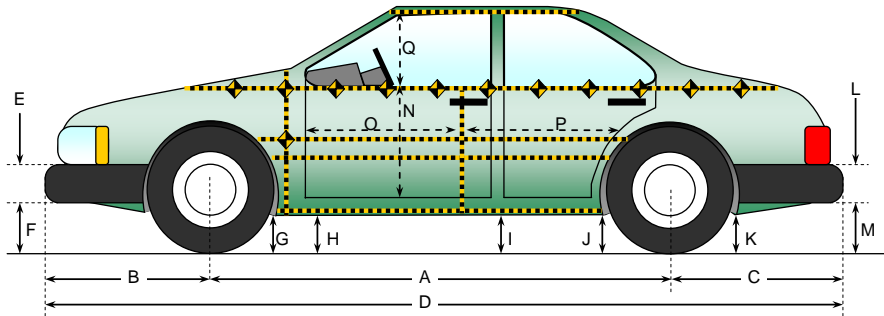
**SPEED, ANGLE AT IMPACT, AND IMPACT POINT LOCATION DATA**

Measured Parameter	Units	Tolerance	Value
Vertical Impact Reference Line (Aft of Front Axle) (Intended Impact Point)	mm		1257
Actual Impact Point (Aft of Front Axle)	mm		1261
Horizontal Offset (+forward / -rearward)	mm	+/- 38 of Intended Impact Point	-4
Angle Between Vehicle's Longitudinal Centerline and Line of Forward Motion	degrees	75 +/- 3	75.1
Trap No. 1 Velocity (Primary)	km/h	31.4 to 33.0	32.27
Trap No. 2 Velocity (Redundant)	km/h	31.4 to 33.0	32.31

**DATA SHEET NO. 9**  
**TEST VEHICLE PROFILE MEASUREMENTS**

Test Vehicle: 2021 Ford F-150 4x2 SuperCrew  
Test Program: NCAP Side Pole Impact Test

NHTSA No.: M20210208  
Test Date: 3/12/2021



All measurements in (mm) with tolerance of  $\pm 3$  mm

**LEFT SIDE VIEW**

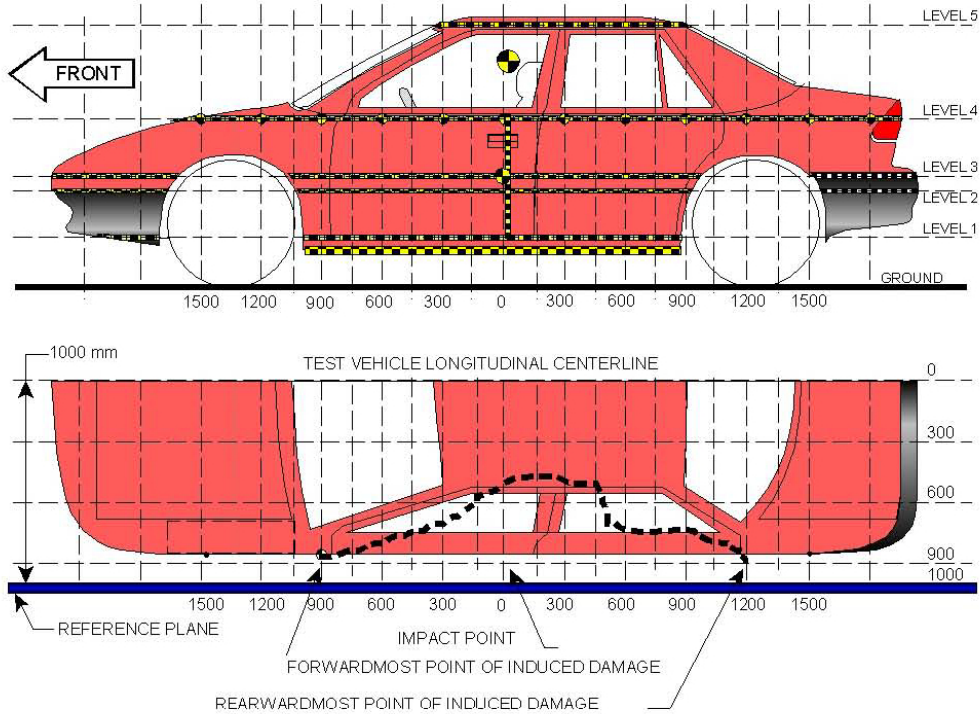
**VEHICLE PRE- AND POST-TEST MEASUREMENT INFORMATION**

Code	Measurement Description	Pre-Test	Post-Test	Difference
A	Wheelbase	3704	3670	34
B	Front Axle to FSOV	953	994	-41
C	Rear Axle to RSOV	1226	1204	22
D	Total Vehicle Length at Centerline	5883	5868	15
E	Front Bumper Thickness	230	230	0
F	Front Bumper Bottom to Ground	329	325	4
G	Sill Height at Front Wheel Well	378	358	20
H	Sill Height at Front Door Leading Edge	381	361	20
I	Sill Height at B-Pillar	401	384	17
J1	Sill Height at Rear Wheel Well	422	450	-28
J2	Pinch Weld Height at Rear Wheel Well	411	431	-20
K	Sill Height Aft of Rear Wheel Well	450	495	-45
L	Rear Bumper Thickness	165	165	0
M	Rear Bumper Bottom to Ground	400	399	1
N	Sill Height to Bottom of Front Window Sill	806	813	-7
O	Front Door Leading Edge to Impact CL	604	513	91
P	Rear Door Trailing Edge to Impact CL	1608	1535	73
Q	Front Window Opening	611	590	21
R	Right Side Length	5516	5525	-9
S	Left Side Length	5516	5405	111
T	Vehicle Width at B-Pillars	2056	2056	0
U	Front Wheel Track Width	1721		
V	Rear Wheel Track Width	1736		

**DATA SHEET NO. 10**  
**TEST VEHICLE EXTERIOR CRUSH MEASUREMENTS**

Test Vehicle: 2021 Ford F-150 4x2 SuperCrew  
 Test Program: NCAP Side Pole Impact Test

NHTSA No.: M20210208  
 Test Date: 3/12/2021



NOTE: The measurements are taken along the vertical impact reference line.  
 Vehicle measurements forward of the vertical impact reference line are negative.

**MAXIMUM EXTERIOR CRUSH MEASUREMENTS**

Level	Measurement Description	Height Above Ground	Maximum Exterior Static Crush	Distance from Impact
1	Sill Top	466	321	75
2	Mid Door	777	331	75
3	Occupant H-Point	924	334	75
4	Window Sill	1173	319	75
5	Window Top	1860	66	75

**DATA SHEET NO. 10 (CONTINUED)**  
**TEST VEHICLE EXTERIOR CRUSH MEASUREMENTS**

Test Vehicle: 2021 Ford F-150 4x2 SuperCrew  
 Test Program: NCAP Side Pole Impact Test

NHTSA No.: M20210208  
 Test Date: 3/12/2021

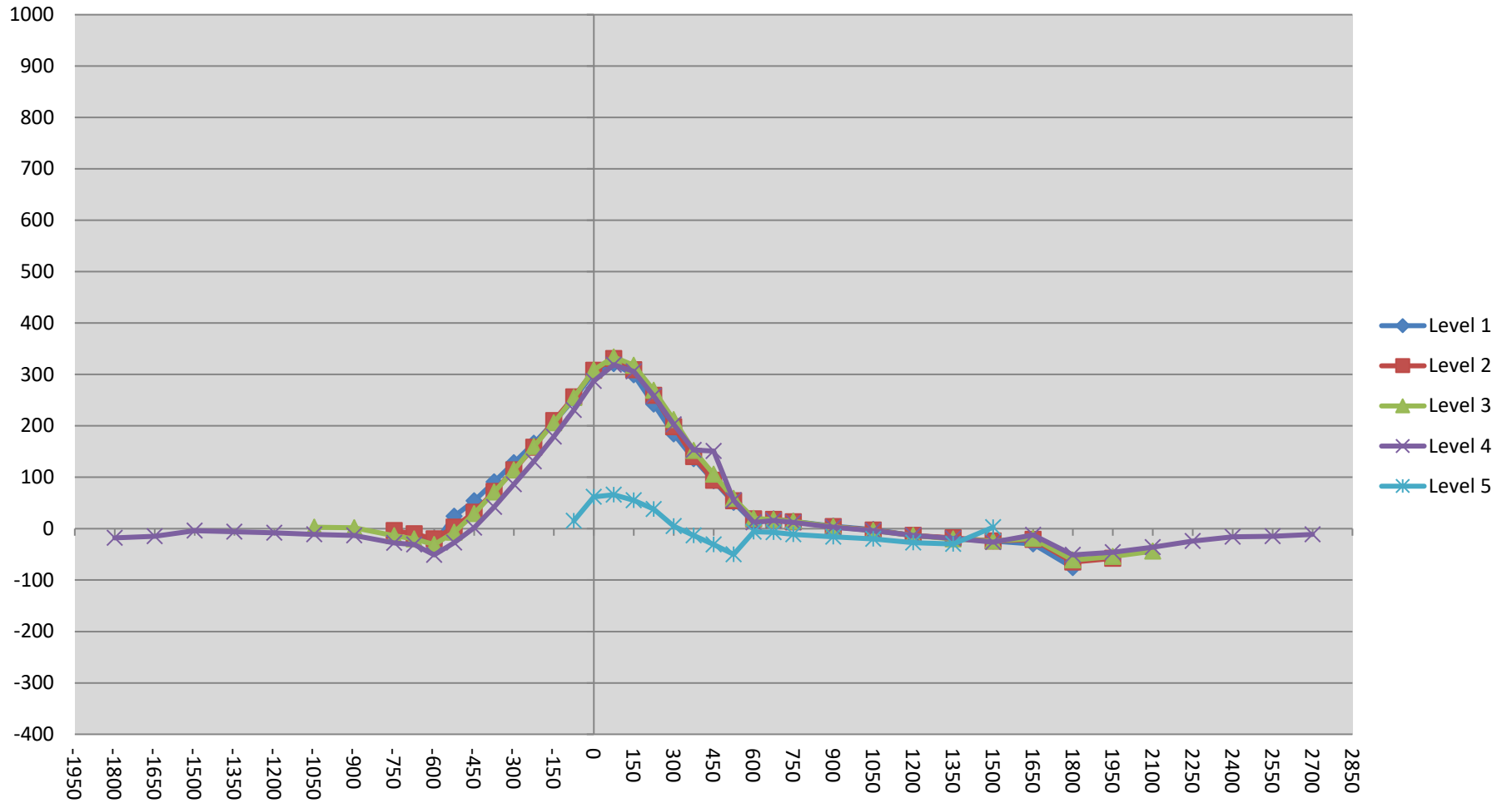
Pre-test measurements are taken when the vehicle is in the "As Tested" weight condition. Vehicle measurements forward of the vertical impact reference line are negative. The crush profile grid is established prior to the test based on an estimated impact point.

	Pre-Test					Post-Test					Difference				
	1	2	3	4	5	1	2	3	4	5	1	2	3	4	5
-2700															
-2550															
-2400															
-2250															
-2100															
-1950															
-1800				243					225					-18	
-1650				207					192					-15	
-1500				182					178					-4	
-1350				164					158					-6	
-1200				150					142					-8	
-1050			83	138				86	127				3	-11	
-900			82	130				84	117				2	-13	
-825															
-750		86	93	120			82	79	92			-4	-14	-28	
-675	106	90	93	121		91	80	73	90		-15	-10	-20	-31	
-600	115	95	96	117		86	75	65	66		-29	-20	-31	-51	
-525	114	95	95	121		138	98	88	94		24	3	-7	-27	
-450	113	97	95	119		167	129	124	121		54	32	29	2	
-375	113	98	93	117		204	170	164	159		91	72	71	42	
-300	111	98	91	114		239	212	205	200		128	114	114	86	
-225	110	98	90	112		276	256	250	243		166	158	160	131	
-150	109	97	89	110		316	307	295	289		207	210	206	179	
-75	109	96	89	108	382	361	352	344	339	397	252	256	255	231	15
0	108	95	88	103	368	412	403	397	390	430	304	308	309	287	62
75	108	94	87	98	365	429	425	421	417	431	321	331	334	319	66
150	106	94	86	96	362	405	403	404	402	417	299	309	318	306	55
225	106	93	86	95	361	348	352	355	353	399	242	259	269	258	38
300	106	93	85	94	359	290	291	297	297	364	184	198	212	203	5
375	106	92	85	92	359	242	232	237	245	346	136	140	152	153	-13
450	105	91	84	92	358	198	185	190	243	327	93	94	106	151	-31
525	106	90	83	91	353	157	144	142	146	303	51	54	59	55	-50
600	105	90	83	90	353	117	109	103	102	347	12	19	20	12	-6
675	105	90	83	91	352	124	108	101	107	345	19	18	18	16	-7
750	106	92	83	90	352	120	105	97	102	341	14	13	14	12	-11
825															
900	107	93	84	90	352	112	97	88	93	336	5	4	4	3	-16
1050	108	94	85	90	351	106	91	81	86	331	-2	-3	-4	-4	-20
1200	110	95	86	90	351	97	82	73	77	324	-13	-13	-13	-13	-27
1350	112	95	88	92	350	93	77	68	73	320	-19	-18	-20	-19	-30
1500	116	97	87	92	347	92	73	63	66	350	-24	-24	-24	-26	3
1650	120	97	89	95		90	76	70	83		-30	-21	-19	-12	
1800	129	107	101	104		53	42	40	53		-76	-65	-61	-51	
1950		89	96	106			31	42	60			-58	-54	-46	
2100			85	107				41	71				-44	-36	
2250				107					83					-24	
2400				103					87					-16	
2550				107					92					-15	
2700				118					107					-11	

**DATA SHEET NO. 10 (CONTINUED)**  
**TEST VEHICLE EXTERIOR CRUSH MEASUREMENTS**

Test Vehicle: 2021 Ford F-150 4x2 SuperCrew  
 Test Program: NCAP Side Pole Impact Test

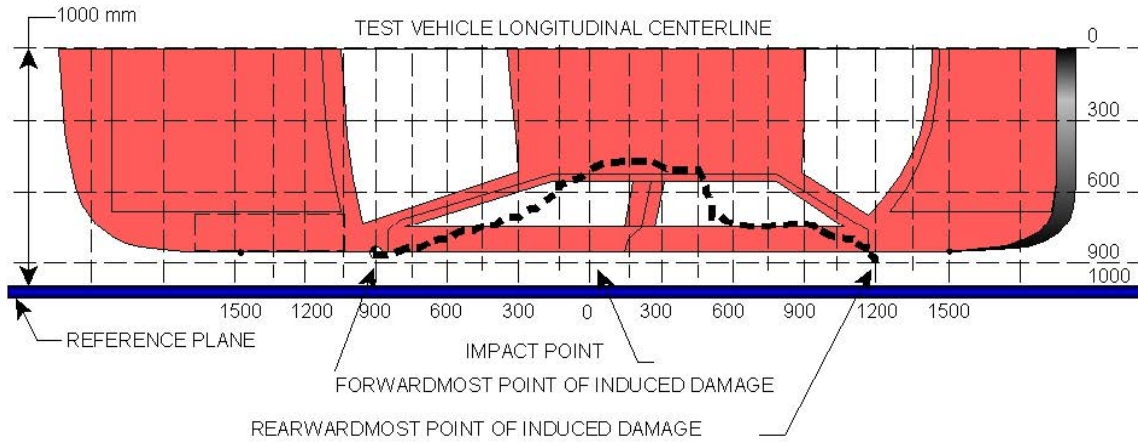
NHTSA No.: M20210208  
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**DATA SHEET NO. 10 (CONTINUED)**  
**TEST VEHICLE EXTERIOR CRUSH MEASUREMENTS**

Test Vehicle: 2021 Ford F-150 4x2 SuperCrew  
 Test Program: NCAP Side Pole Impact Test

NHTSA No.: M20210208  
 Test Date: 3/12/2021



**VEHICLE DAMAGE PROFILE DISTANCES**

DPD	Distance from Impact Point (mm)	Level	Pre-Test (mm)	Post-Test (mm)	Max. Static Crush (mm)
1	615	3	83	96	13
2	370	3	85	242	157
3	125	3	86	413	327
4	-120	3	89	317	228
5	-365	3	93	172	79
6	-610	3	96	61	-35

**DATA SHEET NO. 11  
FMVSS NO. 301 STATIC ROLLOVER RESULTS**

Test Vehicle: 2021 Ford F-150 4x2 SuperCrew  
Test Program: NCAP Side Pole Impact Test

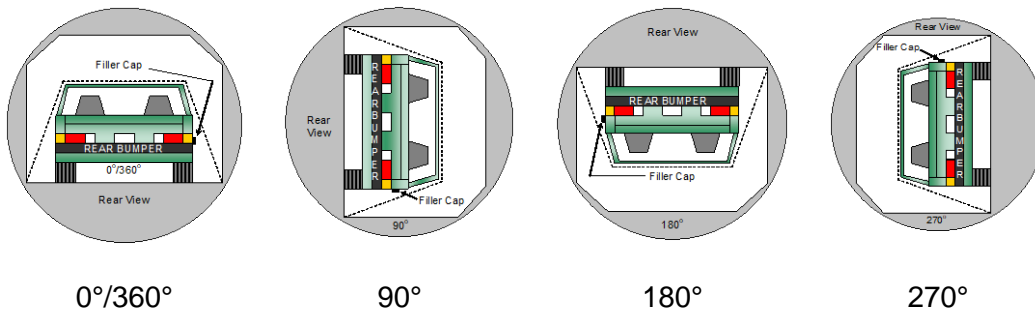
NHTSA No.: M20210208  
Test Date: 3/12/2021

Test Time: 2:47 pm

Temperature: 22.0°C

- A. From impact until vehicle motion ceases: (Maximum Allowable = 1 ounce) 0.0 oz.  
 B. For the 5 minute period after motion ceases: (Maximum Allowable = 5 ounces) 0.0 oz.  
 C. For the following 25 minutes: (Maximum Allowable = 1 ounce / minute) None  
 D. Spillage Details: None

**FMVSS 301 STATIC ROLLOVER DATA**



**ROLLOVER SOLVENT COLLECTION TIME TABLE IN SECONDS**

Test Phase	Rotation Time	Hold Time	Total Time
0° to 90°	93	300	393
90° to 180°	91	300	391
180° to 270°	82	300	382
270° to 360°	89	300	389

**FMVSS 301 ROLLOVER SPILLAGE TABLE (UNITS IN OUNCES)**

Test Phase	First 5 Minutes	Sixth Minute	Seventh Minute	Eighth Minute
0° to 90°	0.0	0.0	0.0	
90° to 180°	0.0	0.0	0.0	
180° to 270°	0.0	0.0	0.0	
270° to 360°	0.0	0.0	0.0	

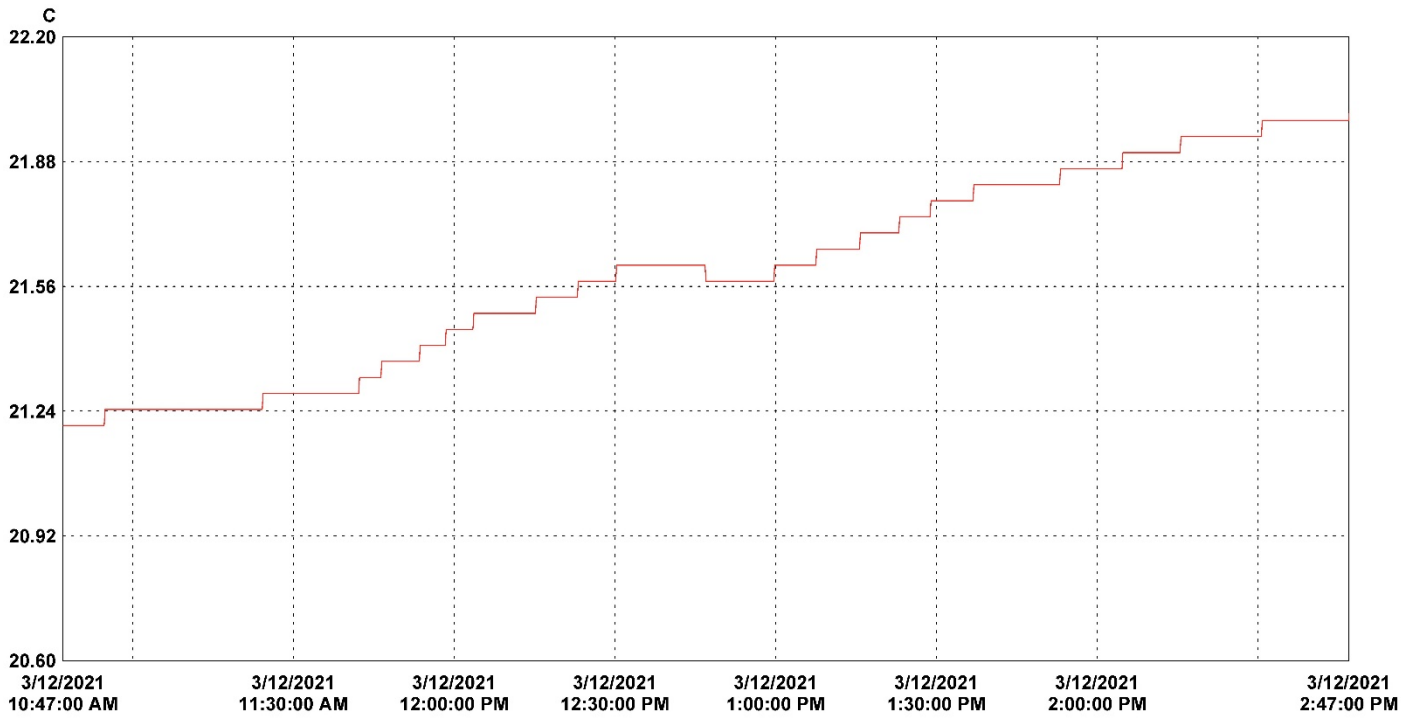
**ROLLOVER SOLVENT SPILLAGE LOCATION TABLE**

Test Phase	Spillage Location
0° to 90°	
90° to 180°	
180° to 270°	
270° to 360°	

**DATA SHEET NO. 12**  
**DUMMY/VEHICLE TEMPERATURE AND HUMIDITY STABILIZATION DATA**

Test Vehicle: 2021 Ford F-150 4x2 SuperCrew  
 Test Program: NCAP Side Pole Impact Test

NHTSA No.: M20210208  
 Test Date: 3/12/2021



30 minutes/div 4 hours (M/d/yyyy h:mm:ss tt) Central Time Graph file (truncated): M20210208 2021 Ford F-150 4x2 SuperCrew Side NCAP Pole.spg

LN	Serial #	Description	CH	Value	Maximum	Average	Minimum	Units	CH description	Logger file
1	12032257	VSC_South_Hall	1		21.99	21.60	21.20	C	Temperature	12032257_VSC_South_Hall.spl



**APPENDIX A  
PHOTOGRAPHS**

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Photo No. 001 - As Delivered Right Front Three-Quarter View of Test Vehicle



Photo No. 002 - As Delivered Left Rear Three-Quarter View of Test Vehicle





Photo No. 003 - Pre-Test Frontal View of Test Vehicle

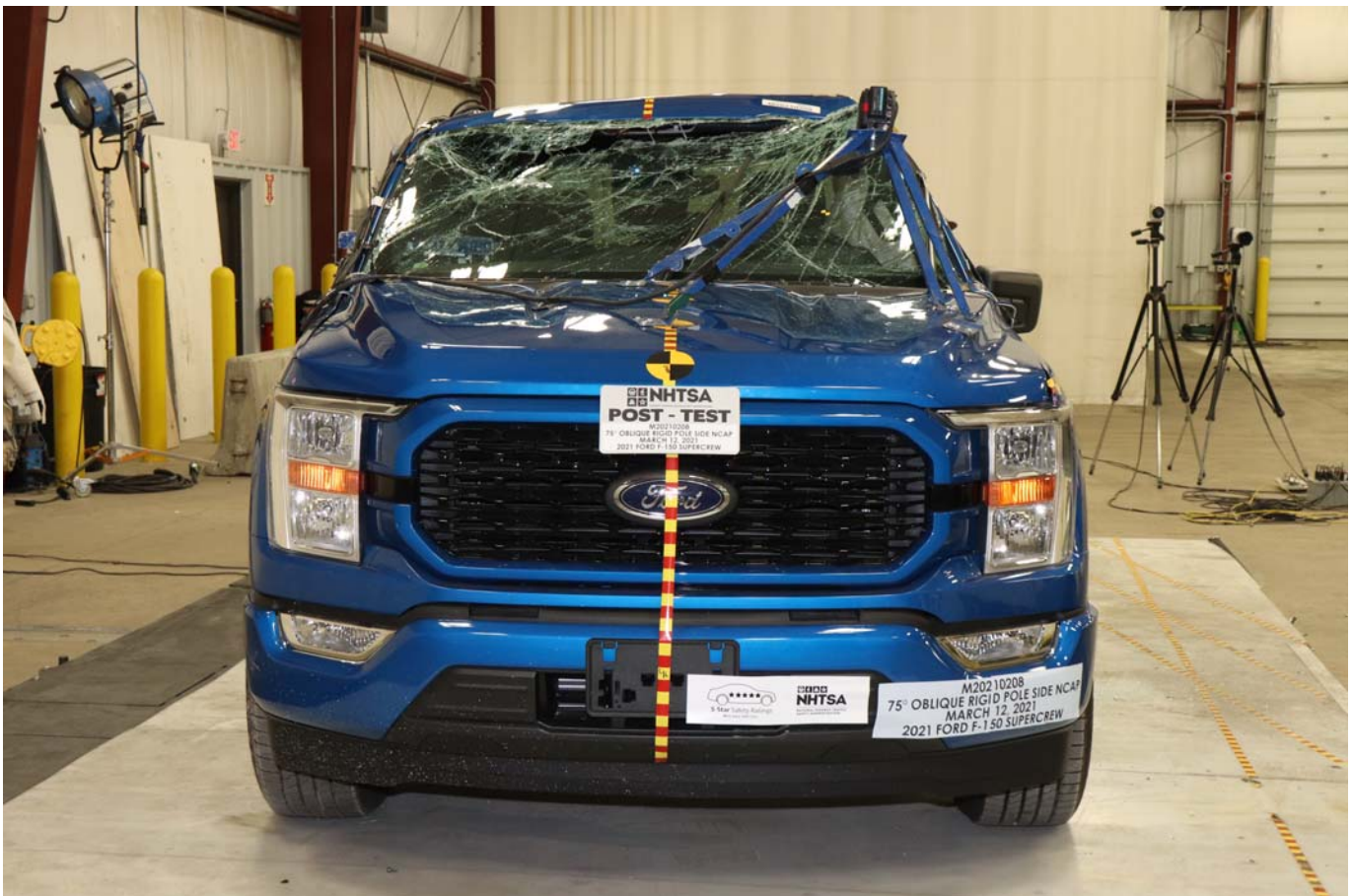


Photo No. 004 - Post-Test Frontal View of Test Vehicle





Photo No. 005 - Pre-Test Left Front Three-Quarter View of Test Vehicle



Photo No. 006 - Post-Test Left Front Three-Quarter View of Test Vehicle



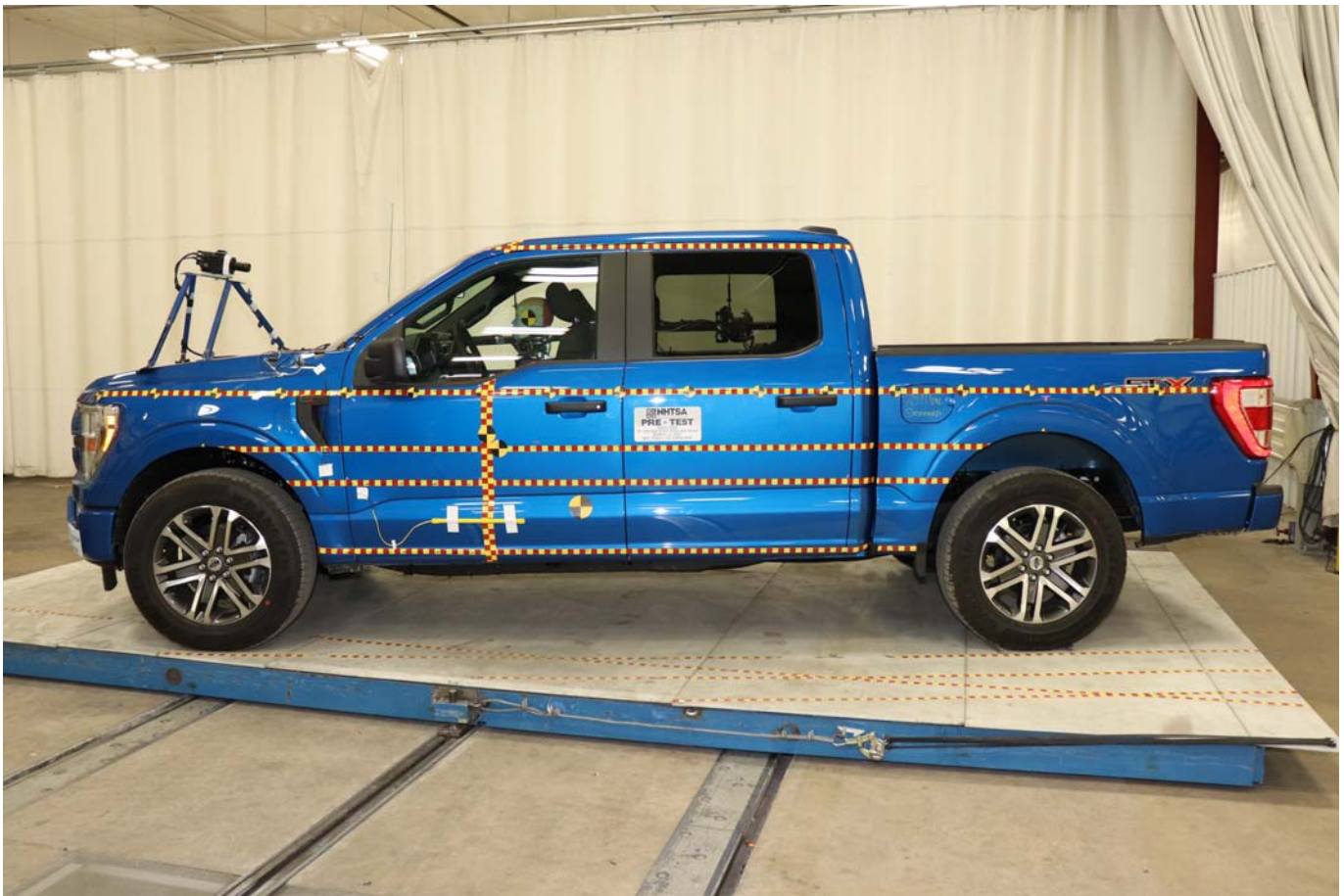


Photo No. 007 - Pre-Test Left Side View of Test Vehicle



Photo No. 008 - Post-Test Left Side View of Test Vehicle





Photo No. 009 - Pre-Test Left Rear Three-Quarter View of Test Vehicle



Photo No. 010 - Post-Test Left Rear Three-Quarter View of Test Vehicle





Photo No. 011 - Pre-Test Rear View of Test Vehicle



Photo No. 012 - Post-Test Rear View of Test Vehicle





Photo No. 013 - Pre-Test Right Side View of Test Vehicle

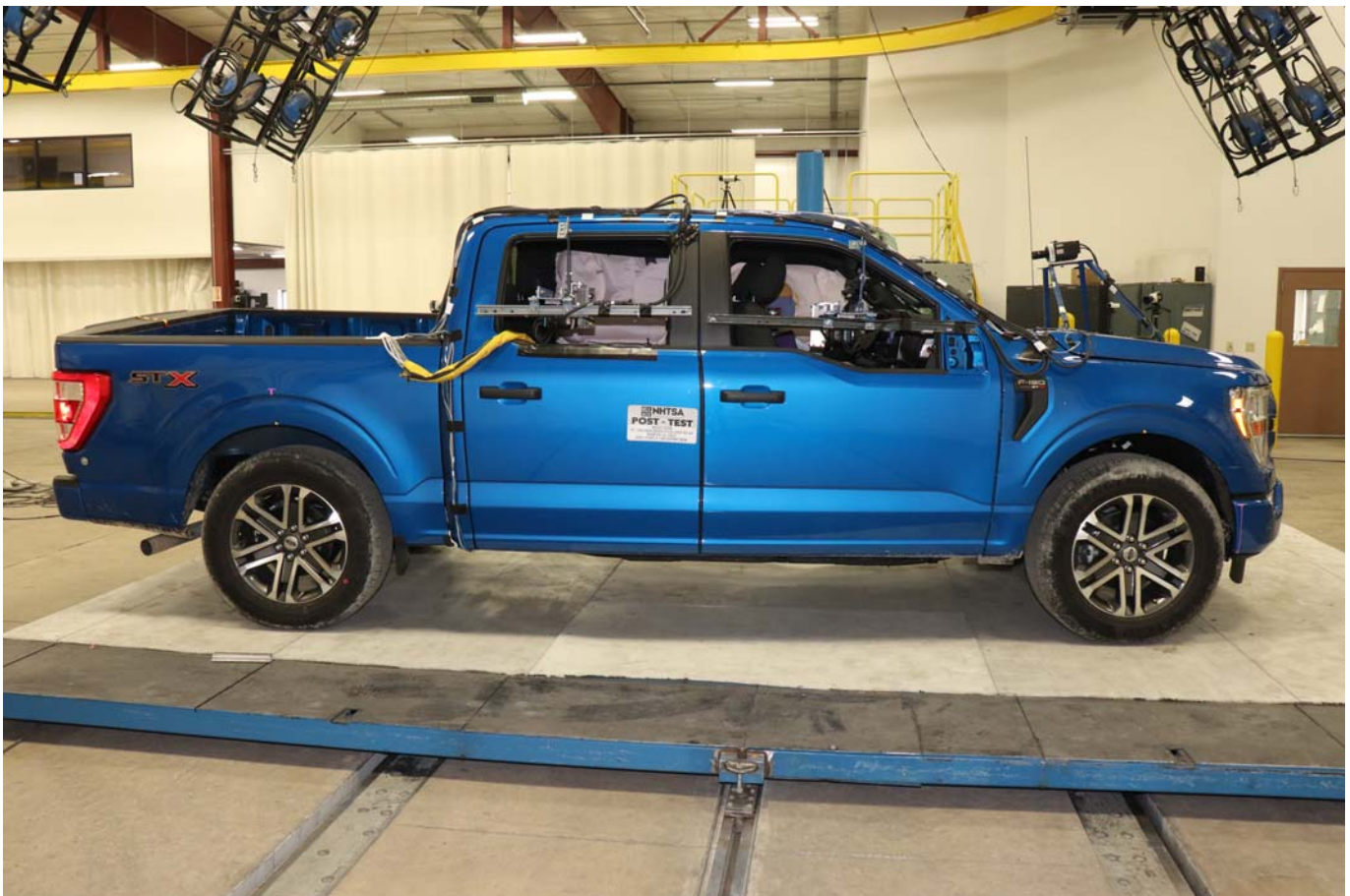


Photo No. 014 - Post-Test Right Side View of Test Vehicle



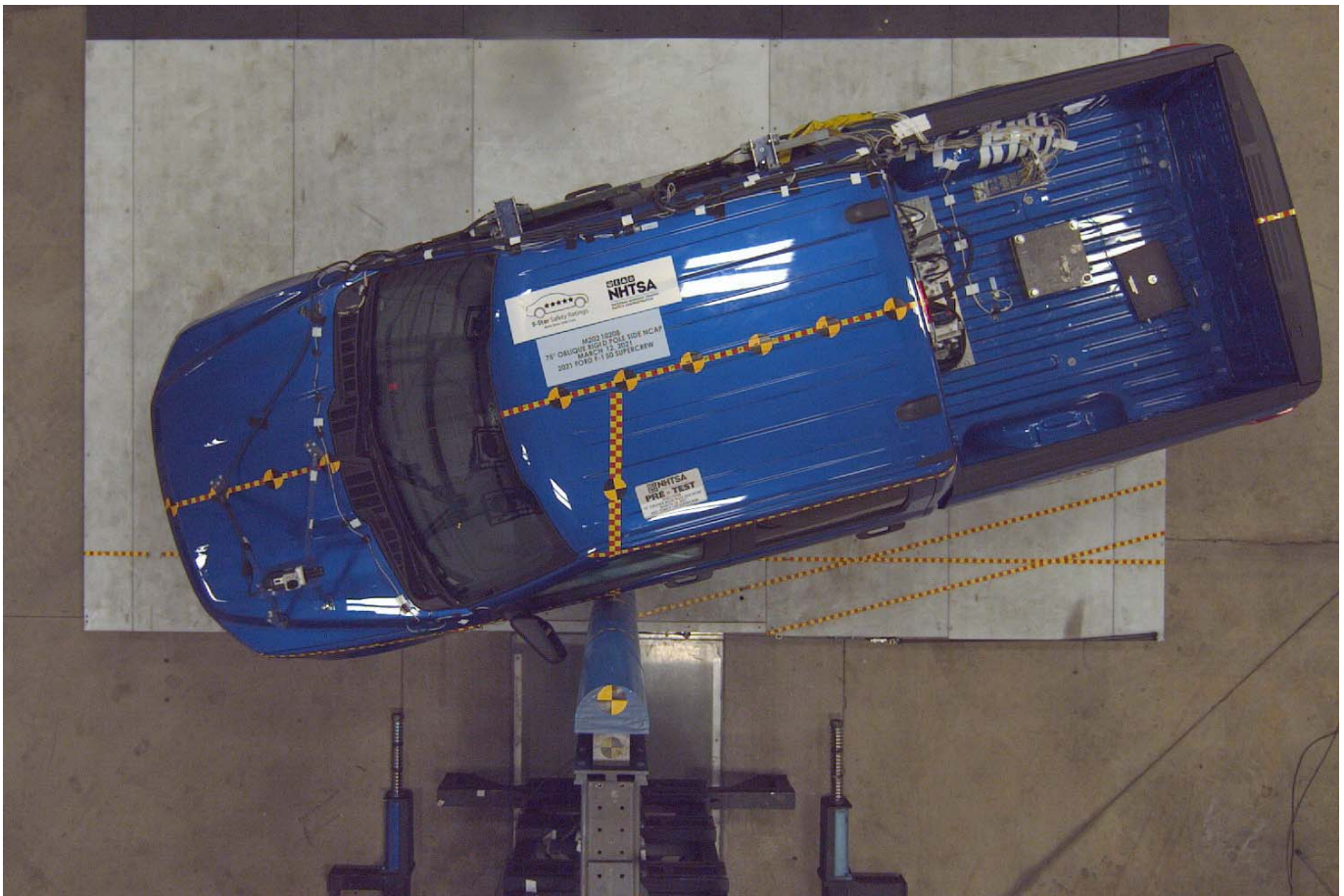


Photo No. 015 - Pre-Test Overhead View of Test Area

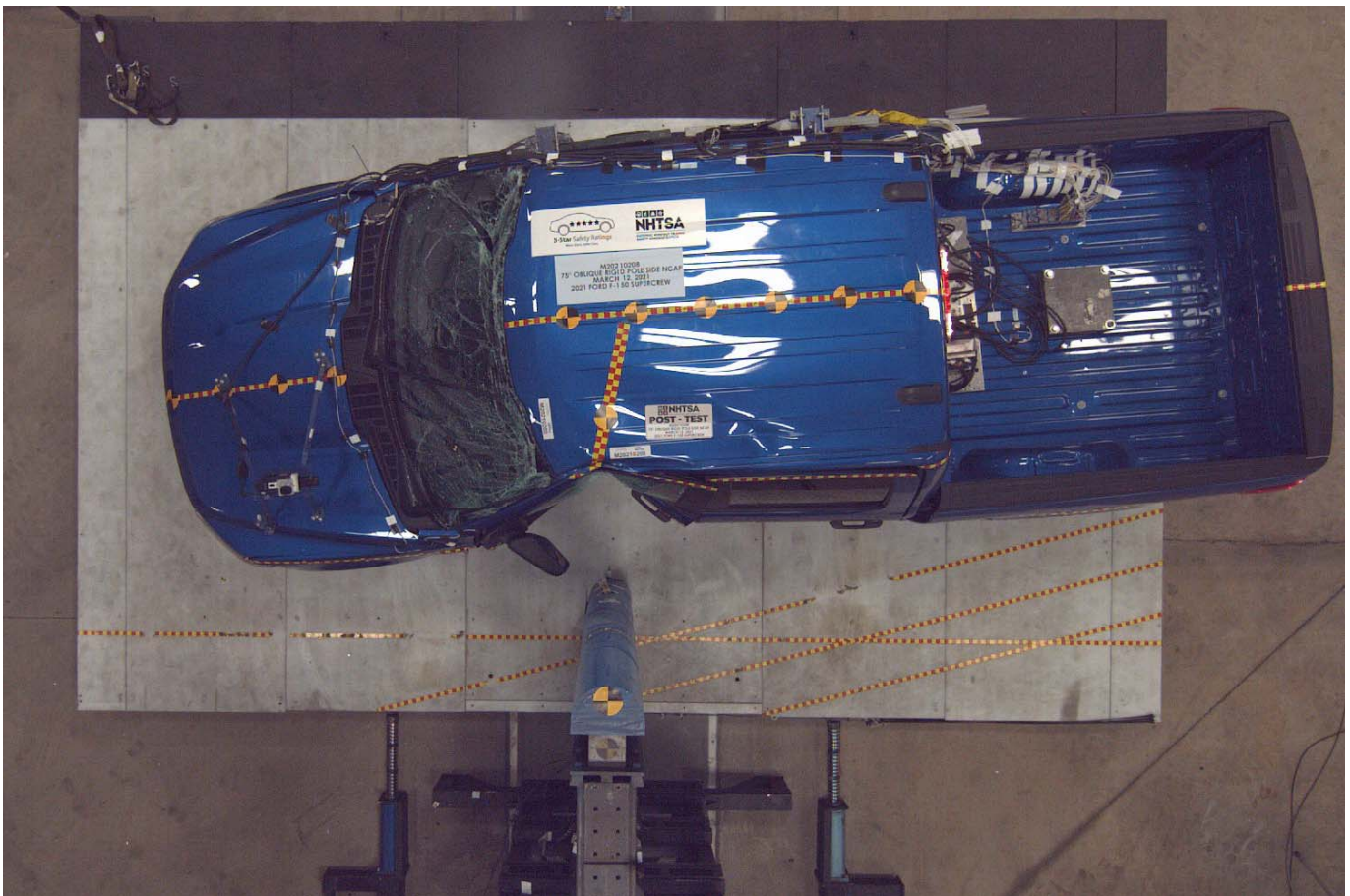


Photo No. 016 - Post-Test Overhead View of Test Area





Photo No. 017 - Pre-Test Left Side View of Pole Positioned Against Side of Vehicle



Photo No. 018 - Pre-Test Right Side View of Pole Positioned Against Side of Vehicle





Photo No. 019 - Pre-Test Close-Up View of Impact Point Target

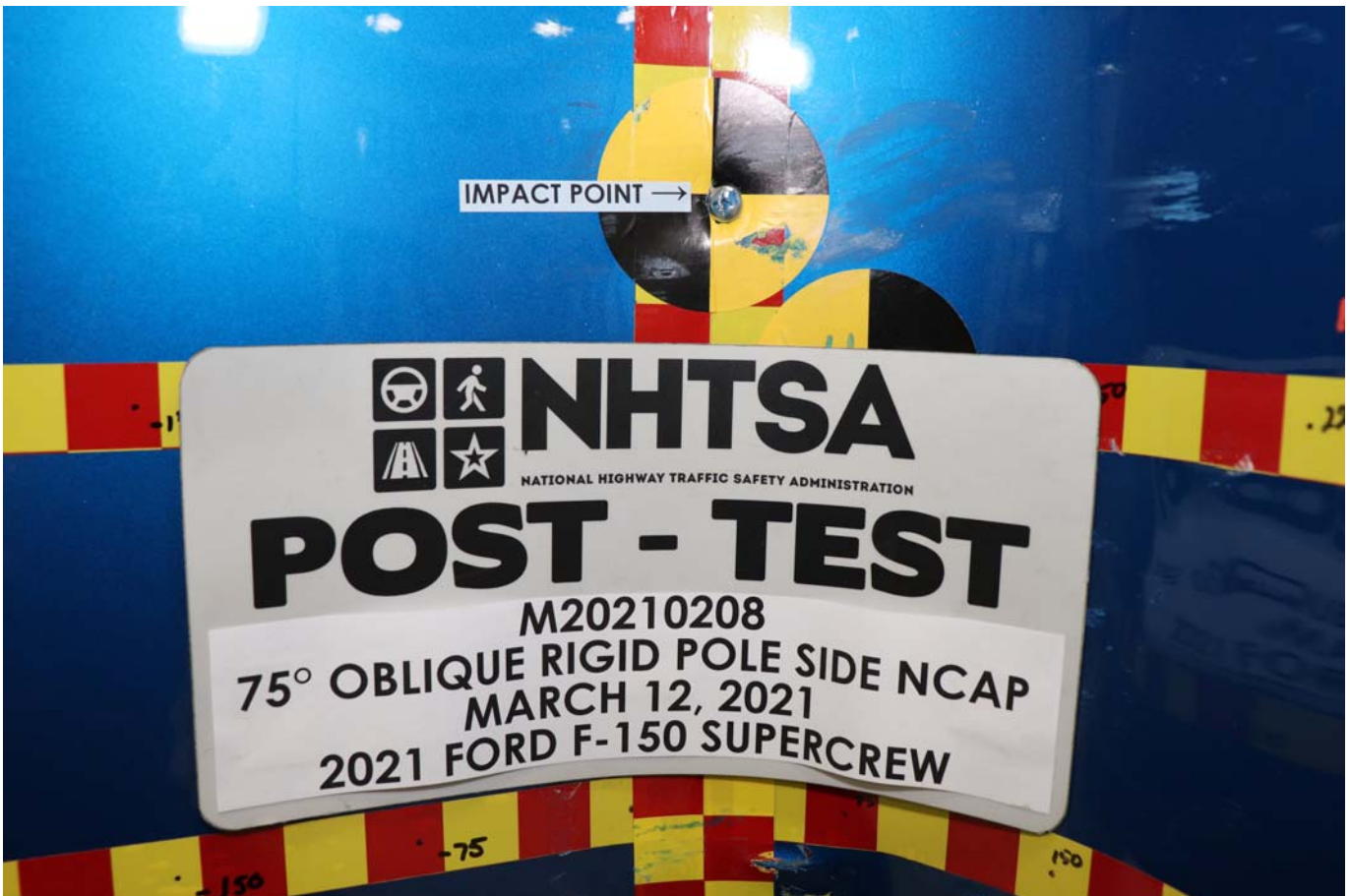


Photo No. 020 - Post-Test Close-Up View of Impact Point Target Showing Impact Location





Photo No. 021 - Pre-Test Front Close-Up View of Dummy Head and Chest



Photo No. 022 - Post-Test Front Close-Up View of Dummy





Photo No. 023 - Pre-Test Left Side View of Dummy Showing Belt and Chalking



Photo No. 024 - Pre-Test Left Side View of Dummy Shoulder and Door Top View





Photo No. 025 - Post-Test Left Side View of Dummy Shoulder and Door Top View



Photo No. 026 - Pre-Test Front View of Seat Back Prior to Dummy Positioning





Photo No. 027 - Pre-Test Front Close-Up View of Dummy Head and Shoulders in Relation to Head Restraint



Photo No. 028 - Pre-Test Front View of Seat Pan Prior to Dummy Positioning



Photo No. 029 - Pre-Test Overhead View of Dummy Thighs on Seat Pan



Photo No. 030 - Pre-Test Left Side View of Dummy Neck Showing Position of Adjustable Neck Bracket



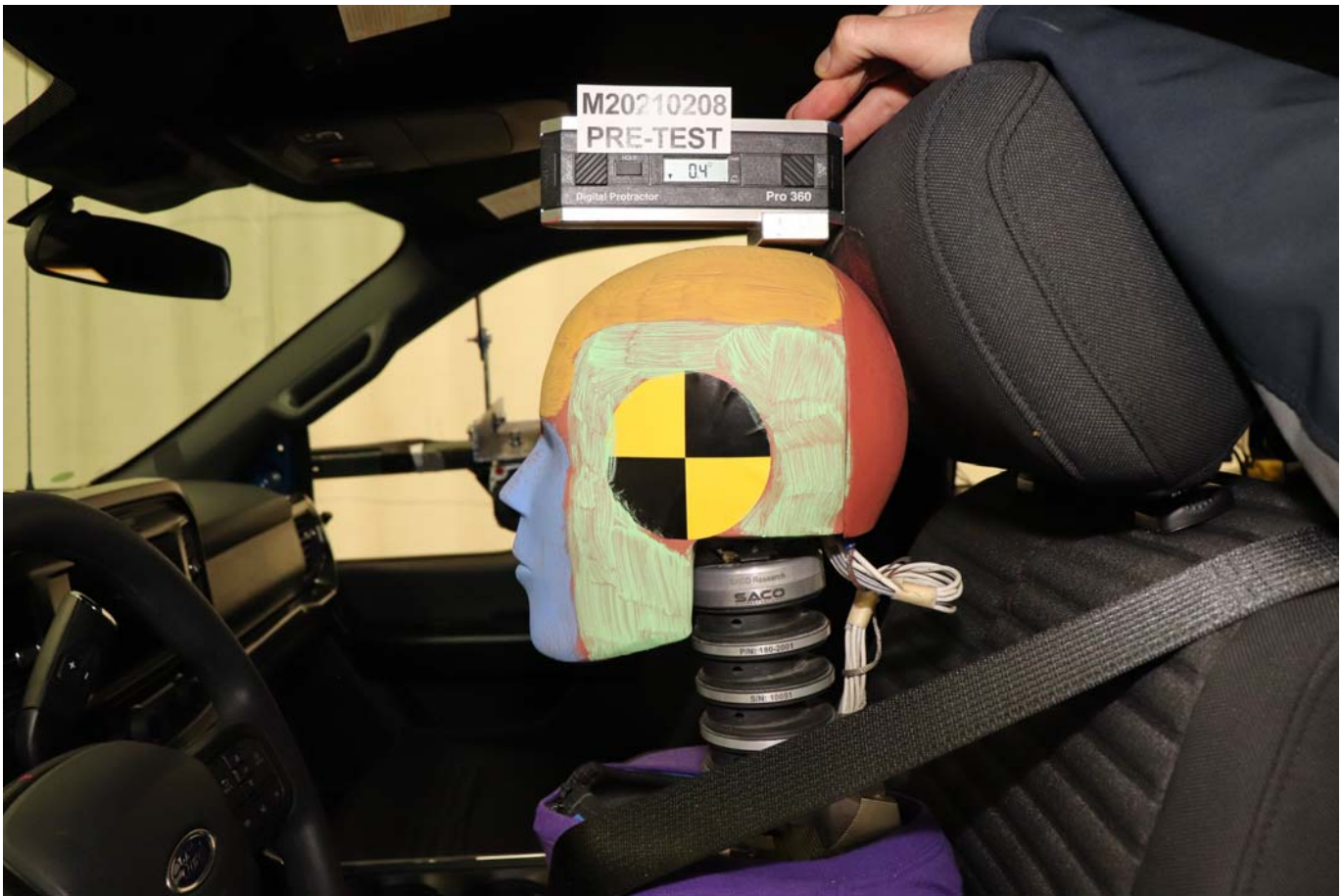


Photo No. 031 - Pre-Test Left Side View of Dummy Head Showing Dummy Head is Level



Photo No. 032 - Pre-Test Placement of Dummy Feet





Photo No. 033 - Pre-Test View of Belt Anchorage for Dummy



Photo No. 034 - Pre-Test Left Side View of Steering Wheel



Photo No. 035 - Pre-Test View of Disengaged Parking Brake



Photo No. 036 - Pre-Test View of Parking Brake





Photo No. 037 - Pre-Test Close-Up Left Side View of Driver Seat Track



Photo No. 038 - Pre-Test Close-Up Left Side View of Driver Seat Back



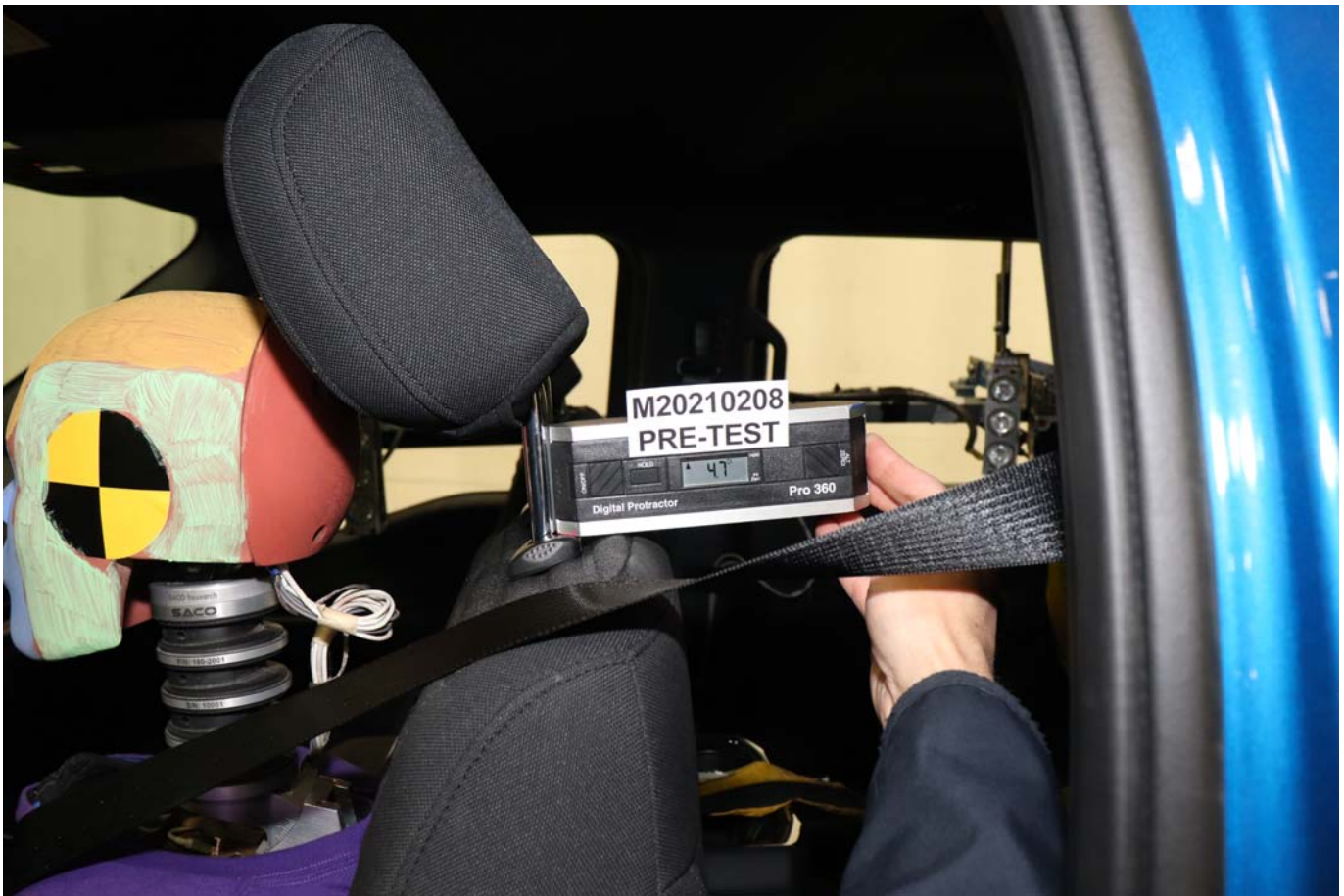


Photo No. 039 - Pre-Test Close-Up View of Driver Seat Back or Head Restraint



Photo No. 040 - Pre-Test Dummy and Door Clearance View





Photo No. 041 - Post-Test Dummy and Door Clearance View



Photo No. 042 - Pre-Test Right Side View of Dummy and Front Seat of Occupant Compartment





Photo No. 043 - Post-Test Right Side View of Dummy and Front Seat of Occupant Compartment



Photo No. 044 - Pre-Test Inner Door Panel View





Photo No. 045 - Post-Test Inner Door Panel View Showing Dummy Contact Location



Photo No. 046 - Post-Test Dummy Close-Up Head Contact with Vehicle Interior View





Photo No. 047 - Post-Test Dummy Close-Up Head Contact with Side Air Bag View



Photo No. 048 - Post-Test Dummy Close-Up Torso Contact with Vehicle Interior View





Photo No. 049 - Post-Test Dummy Close-Up Torso Contact with Side Air Bag View

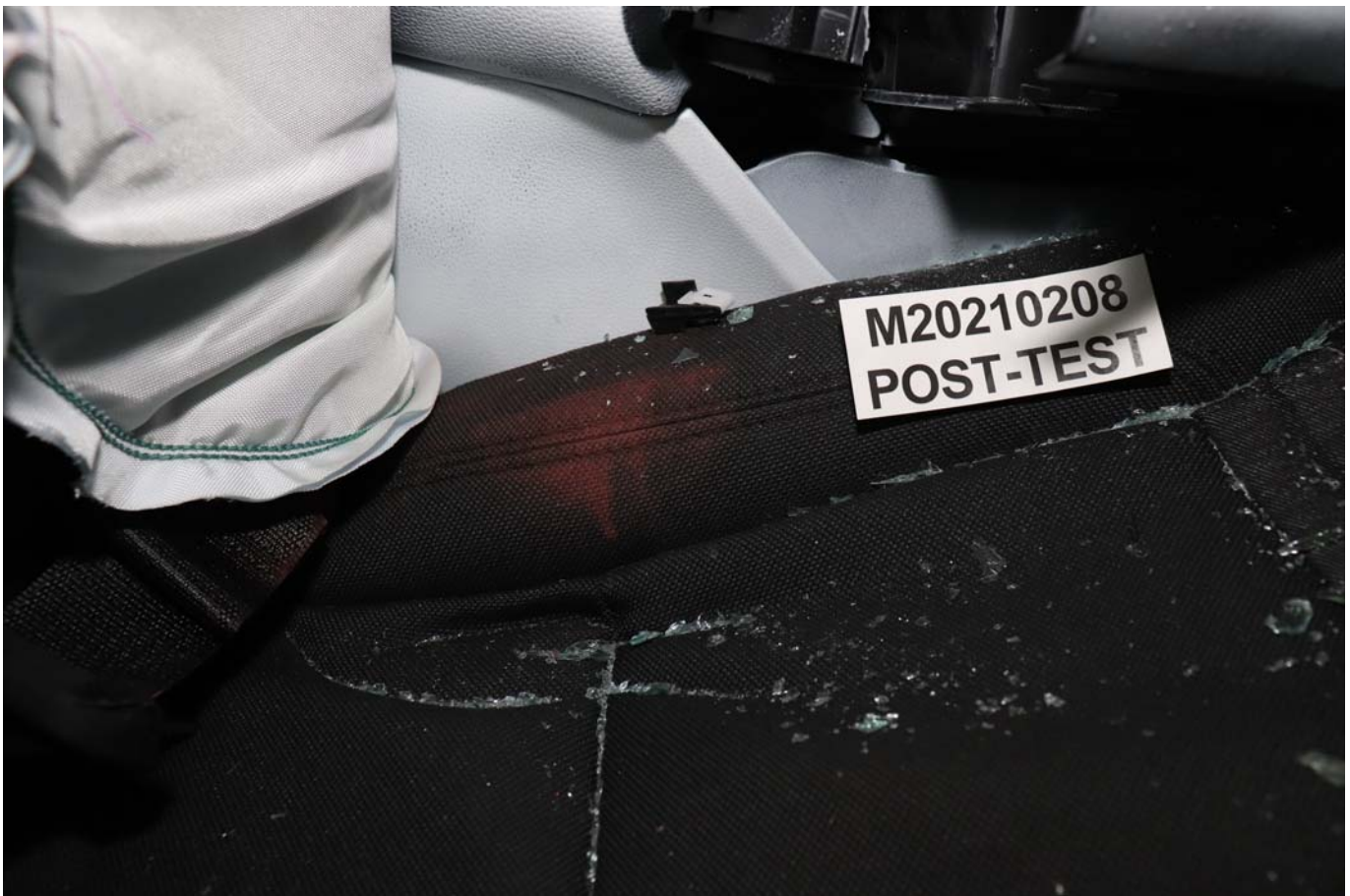


Photo No. 050 - Post-Test Dummy Close-Up Pelvis Contact with Vehicle Interior View



Photo No. 051 - Post-Test Dummy Close-Up Pelvis Contact with Side Air Bag View

**PHOTOGRAPH NOT APPLICABLE**

Photo No. 052 - Post-Test Dummy Close-Up Knee Contact with Vehicle Interior View





Photo No. 053 - Post-Test Right Side View of Dummy and Rear Seat of Occupant Compartment

**PHOTOGRAPH NOT APPLICABLE**

Photo No. 054 - Post-Test Inner Rear Passenger Torso Air Bag Deployment View



Photo No. 055 - Pre-Test View of Fuel Filler Cap or Fuel Filler Neck



Photo No. 056 - Post-Test View of Fuel Filler Cap or Fuel Filler Neck





Photo No. 057 - Close-Up View of Vehicle Certification Label



Photo No. 058 - Close-Up View of Vehicle Tire Information Placard or Label

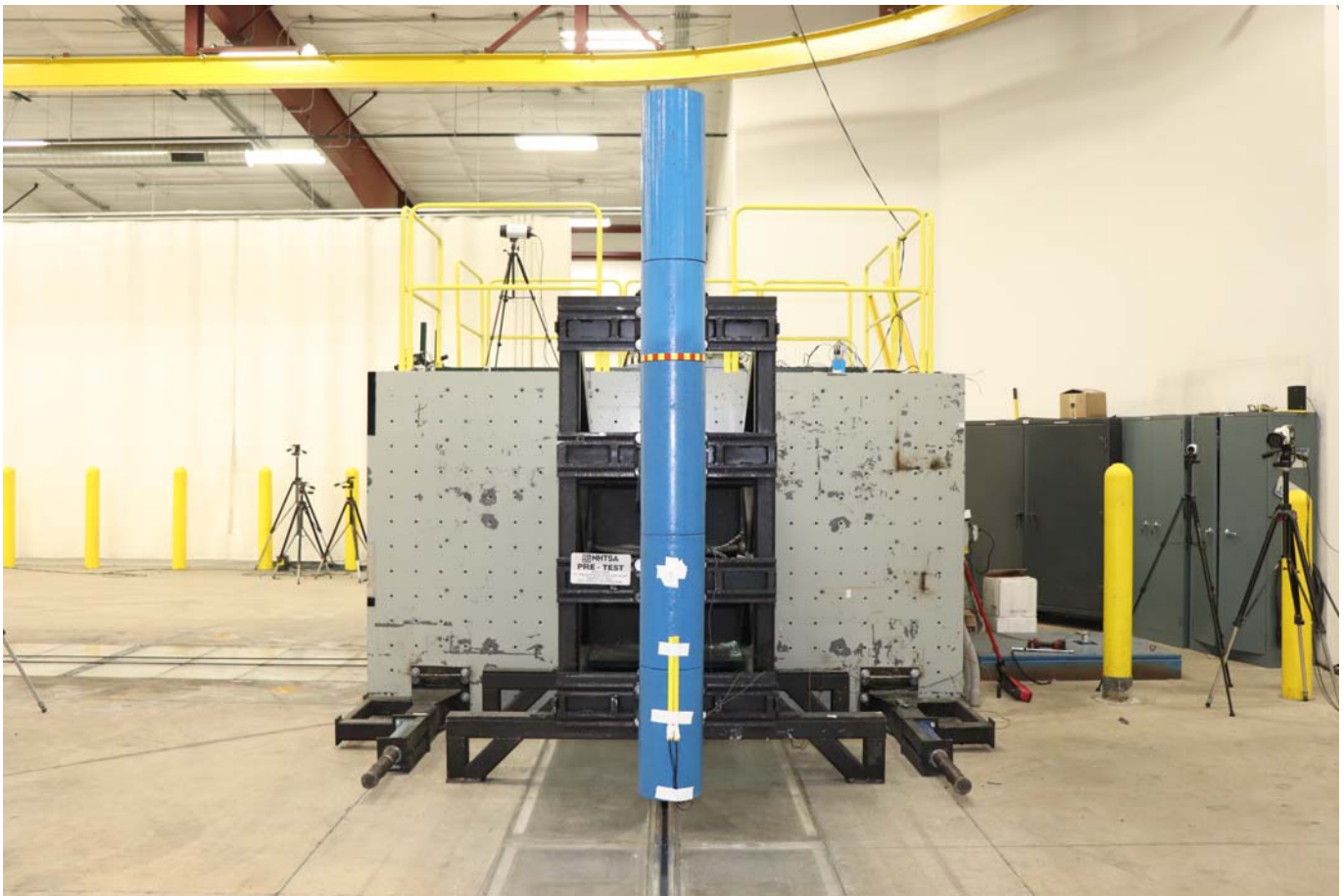


Photo No. 059 - Pre-Test Pole Barrier Front View



Photo No. 060 - Post-Test Pole Barrier Front View





Photo No. 061 - Pre-Test Pole Barrier Side View



Photo No. 062 - Post-Test Pole Barrier Side View



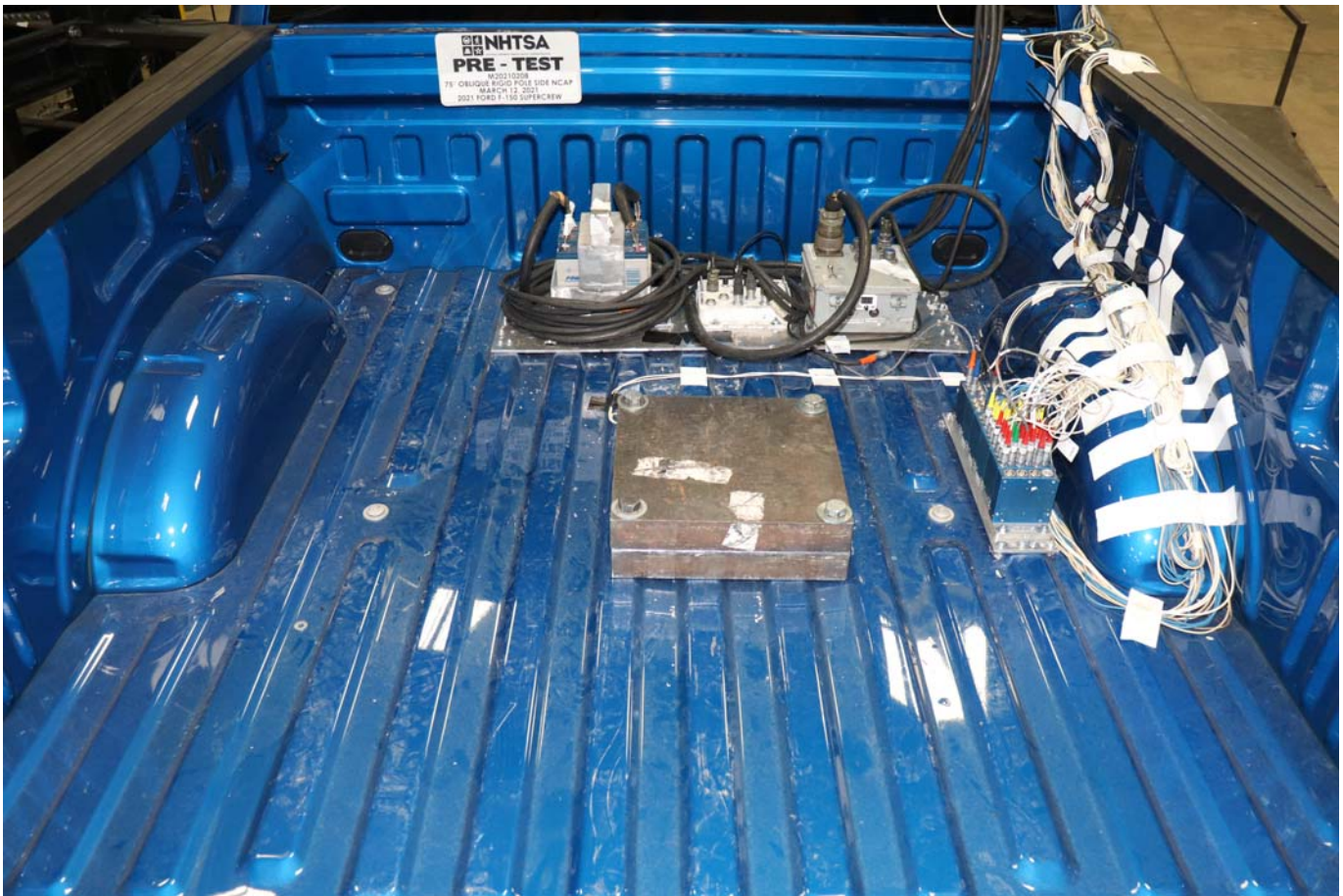


Photo No. 063 - Pre-Test Ballast View



Photo No. 064 - Post-Test Primary and Redundant Speed Trap Read-Out





Photo No. 065 - FMVSS Photo No. 301 Static Rollover 0 Degrees

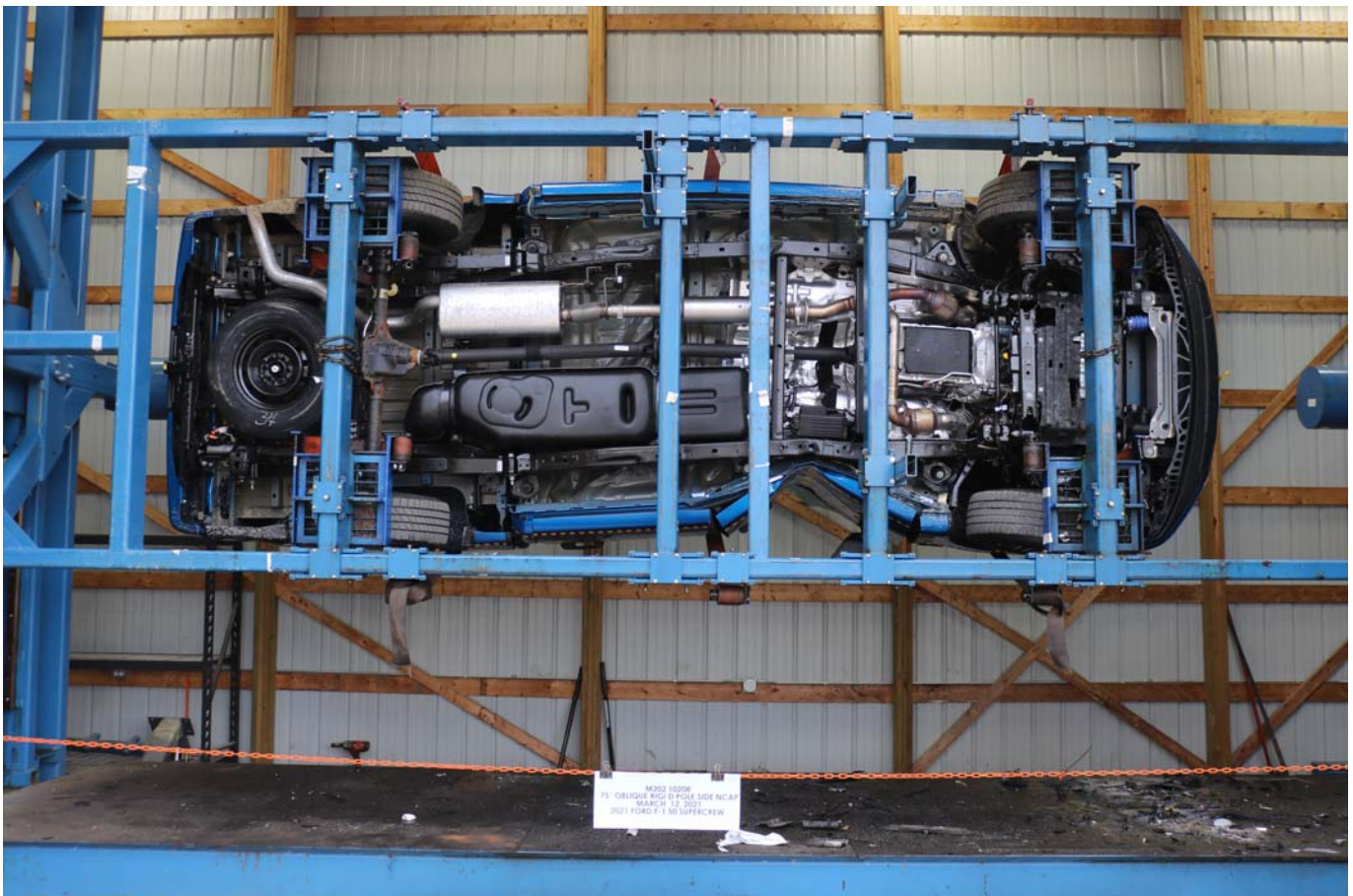


Photo No. 066 - FMVSS Photo No. 301 Static Rollover 90 Degrees





Photo No. 067 - FMVSS Photo No. 301 Static Rollover 180 Degrees



Photo No. 068 - FMVSS Photo No. 301 Static Rollover 270 Degrees





Photo No. 069 - FMVSS Photo No. 301 Static Rollover 360 Degrees



Photo No. 070 - Impact Event



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**VEHICLE DESCRIPTION**  
**F-150**  
2021 F-150 4X2 SUPERCREW  
145" WHEELBASE  
2.7L V6 ECOBOOST  
ELEC TEN-SPEED AUTO W/TOW M

**EXTERIOR**  
VELOCITY BLUE  
INTERIOR  
BLACK SPORT CLOTH40/CON40

**MF A67235**

**STANDARD EQUIPMENT INCLUDED AT NO EXTRA CHARGE**

**EXTERIOR**  
• DAYTIME RUNNING LAMPS  
• EASY FUEL® CAPLESS FILLER  
• FULLY BOXED STEEL FRAME  
• HALOGEN HEADLAMPS  
• HEADLAMPS - AUTO HIGH BEAM  
• HEADLAMPS - AUTOLAMP (ON/OFF)  
• LOCKING REMOVABLE TAILGATE  
• PICKUP BOX TIE DOWN HOOKS  
• TRAILER SWAY CONTROL  
• WIPERS - INTERMITTENT

**INTERIOR**  
• 4" PRODUCTIVITY SCREEN  
• 60/40 FOLD-DOWN REAR BENCH SEAT  
• DUAL SUNVISORS  
• MESSAGE CTR. OUTSIDE TEMP. COMPASS, TRIP COMPUTER  
• POWERPOINTS - 12V  
• TILT/TELESCOPE STR COLUMN

**FUNCTIONAL**  
• AUTO HOLD  
• AUTO START STOP TECH  
• CURVE CONTROL  
• DYNAMIC HITCH ASSIST  
• FAIL-SAFE COOLING SYSTEM  
• FORDPASS CONNECT™ 4G  
• HOTSPOT TELEMATICS MODEM  
• GAS-CHARGED SHOCKS  
• HILL START ASSIST  
• OUTBOARD MNTD REAR SHOCKS  
• PRE-COLLISION ASSIST W/AEB  
• PWR RACK AND PRION STEER  
• REAR VIEW CAMERA  
• SELECTSHIFT®

**SAFETY/SECURITY**  
• ADVANSETRAC® WITH RSC®  
• AIRBAGS - FRONT SEAT MOUNTED SIDE IMPACT  
• AIRBAGS - SAFETY CANOPY®  
• CTR HIGH MOUNT STOP LAMP  
• SECURILOCK® ANTI-THEFT SYS™  
• SOS POST-CRASH ALERT SYS™  
• TIRE PRESSURE MONIT SYS

**WARRANTY**  
• 3YR/36,000 BUMPER / BUMPER  
• 5YR/100,000 DIESEL ENGINE  
• 5YR/60,000 POWERTRAIN  
• 5YR/60,000 ROADSIDE ASSIST  
• 8YR/100,000 HYBRID BATTERY

**INCLUDED ON THIS VEHICLE (MSRP)**

<b>EQUIPMENT GROUP 101A</b>	920.00
XL SERIES	
XL POWER EQUIPMENT GROUP	
CRUISE CONTROL	
REVERSE SENSING SYSTEM	
<b>OPTIONAL EQUIPMENT/OTHER</b>	
2.7L V6 ECOBOOST	1,195.00
27S/60R20 BSW ALL-SEASON	NO CHARGE
3.55 RATIO REGULAR AXLE	NO CHARGE
6400# GVWR PACKAGE	
FRONT LICENSE PLATE BRACKET	NO CHARGE
COLOR-COORDINATED CARPET	145.00
ENGINE BLOCK HEATER	90.00
50 STATE EMISSIONS	NO CHARGE
CLASS IV TRAILER HITCH	205.00
STX APPEARANCE PACKAGE	1,780.00
REAR-WINDOW DEFROSTER	
FOG LAMPS	
PRIVACY GLASS	
20" 8-SPOKE MAGNETIC PKT WHLS	1,000.00
EXTENDED RANGE 36GAL FUEL TANK	445.00
STX SPORT CLOTH 40/CON40	295.00

**PRICE INFORMATION (MSRP)**

BASE PRICE	\$36,650.00
TOTAL OPTIONS/OTHER	6,075.00
TOTAL VEHICLE & OPTIONS/OTHER DESTINATION & DELIVERY	42,725.00
TOTAL BEFORE DISCOUNTS	44,420.50
XL HIGH DISCOUNT	- 750.00
STX APPEARANCE DISCT	- 750.00
XL HIGH STX WHEEL	- 595.00
TOTAL SAVINGS	- 2,095.00

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CG59

**FINAL ASSEMBLY PLANT** DEARBORN

**METHOD OF TRANSIT** CONVOY

**ITEM #** 41-0004 O/T 2

**FORD CREDIT**

Whether you decide to lease or finance your vehicle, you'll find the choices that are right for you. See your dealer for details or visit [www.ford.com/finance](http://www.ford.com/finance).

**TOTAL MSRP \$42,325.00**

LM171 N RB 2X 125 005397 12 17 20

**EPA DOT Fuel Economy and Environment** Gasoline Vehicle

**Fuel Economy**  
**22** MPG combined city/hwy  
20 city  
26 highway  
4.5 gallons per 100 miles

Standard Pickup Trucks range from 14 to 27 MPG. The best vehicle rates 141 MPGe.

**You spend \$1,750 more in fuel costs over 5 years** compared to the average new vehicle.

**Annual fuel cost \$1,850**

**Fuel Economy & Greenhouse Gas Rating** (tailpipe only) Smog Rating (tailpipe only)

**1** **4** **10** **1** **6** **10**  
Best Best

This vehicle emits 406 grams CO<sub>2</sub> per mile. The best emits 0 grams per mile (tailpipe only). Producing and distributing fuel also create emissions. Learn more at [fuelconomy.gov](http://fuelconomy.gov).

Actual results will vary for many reasons, including driving conditions and how you drive and maintain your vehicle. The average new vehicle gets 27 MPG and costs \$7,500 to fuel over 5 years. Cost estimates are based on 15,000 miles per year at \$2.70 per gallon. MPGe is miles per gasoline gallon equivalent. Vehicle emissions are a significant cause of climate change and smog.

**fuelconomy.gov**  
Calculate personalized estimates and compare vehicles

**GOVERNMENT 5-STAR SAFETY RATINGS**

**Overall Vehicle Score Not Rated**  
Based on the combined ratings of frontal, side and rollover. Should ONLY be compared to other vehicles of similar size and weight.

<b>Frontal Crash</b>	<b>Driver Passenger</b>	<b>Not Rated</b>
----------------------	-------------------------	------------------

Based on the risk of injury in a frontal impact. Should ONLY be compared to other vehicles of similar size and weight.

<b>Side Crash</b>	<b>Front seat</b>	<b>Not Rated</b>
<b>Crash</b>	<b>Rear seat</b>	<b>Not Rated</b>

Based on the risk of injury in a side impact.

<b>Rollover</b>	<b>Not Rated</b>
-----------------	------------------

Based on the risk of rollover in a single-vehicle crash.

Star ratings range from 1 to 5 stars (★★★★★), with 5 being the highest. Source: National Highway Traffic Safety Administration (NHTSA). [www.safercar.gov](http://www.safercar.gov) or 1-888-327-4236

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AMERICA'S BEST SELLING TRUCKS  
BUILT TOUGH

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FordPass Connect service™ and FordPass App™ required for certain remote features. (See App Terms for more information). Connected service and related feature functionality is subject to compatibility, AT&T-network availability, evolving technology or cellular networks may affect functionality and availability, or continued provision of some features, prohibiting them from functioning. Message and data rates may apply. See your local Ford website for privacy policy.

**Ford** | **FORD PROTECT™**  
In-Store or Ford Protect! The only extended service plan fully backed by Ford and honored at every Ford dealership in the U.S., Canada and Mexico. See your Ford dealer or visit [www.ford.com](http://www.ford.com).

**1FTEW1CP0MFA67235**

**WARNING:** Operating, servicing and maintaining a passenger vehicle, pickup truck, van, or off-road vehicle can expose you to chemicals including engine exhaust, carbon monoxide, phthalates, and lead, which are known to the State of California to cause cancer and birth defects or other reproductive harm. To minimize exposure, avoid breathing exhaust, do not idle the engine except as necessary, service your vehicle in a well-ventilated area and wear gloves or wash your hands frequently when servicing your vehicle. For more information go to [www.P65Warnings.ca.gov/passenger-vehicle](http://www.P65Warnings.ca.gov/passenger-vehicle).

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Help & Data rates may apply. Text HELP for help.

[www.ford.com/help/privacy-stm](http://www.ford.com/help/privacy-stm)

Photo No. 071 - Monroney Label

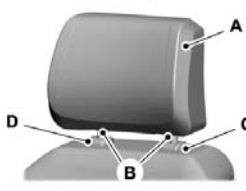
**Front Seats**

• Bend your legs slightly so that you can press the pedals fully.  
• Position the shoulder strap of the seatbelt over the center of your shoulder and position the lap strap tightly across your hips.

Make sure that your driving position is comfortable and that you can maintain full control of your vehicle.

**MANUAL SEATS (If Equipped)**

**Head Restraint Components**



The head restraints consist of:

- A An energy absorbing head restraint.
- B Two steel stems.
- C Guide sleeve adjust and release button.
- D Guide sleeve unlock and remove button (if equipped).

**Adjusting the Head Restraint**  
4-Way Head Restraints

- Adjust the seat backrest to an upright driving or riding position.

**WARNING:** Fully adjust the head restraint before you sit in or operate your vehicle. This will help minimize the risk of neck injury in the event of a crash. Do not adjust the head restraint when your vehicle is moving.

**WARNING:** The head restraint is a safety device. Whenever possible it should be installed and properly adjusted when the seat is occupied. Failure to adjust the head restraint properly could reduce its effectiveness during certain impacts.


**Note:** Adjust the seat backrest to an upright driving position before adjusting the head restraint. Adjust the head restraint so that the top of it is level with the top of your head and as far forward as possible. Make sure that you remain comfortable. If you are extremely tall, adjust the head restraint to its highest position.

Pull the head restraint up to raise it.  
To lower the head restraint:

- Press and hold the adjust and release button.
- Push the head restraint down.

To tilt the head restraint:

- Press and hold the adjust and release button.
- Push the head restraint down.



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F-150 (FTEC) Canada/United States of America, and USA. Edition date: 202003. First Printing.

**Front Seats**

- Pivot the head restraint forward toward your head to the preferred position.

After the head restraint reaches the forward-most tilt position, pivot it forward again to release it to the rearward, untilted position.

**Note:** Do not attempt to force the head restraint backward after it is tilted. Instead, continue tilting it forward until the head restraint releases to the upright position.

**Removing the Head Restraint**

- Pull up the head restraint until it reaches the highest adjustment position.
- Press and hold the adjust and release button and the unlock and remove button.
- Pull up the head restraint.

**Note:** You cannot remove head restraints that have audio system speakers.

**Installing the Head Restraint**

Align the steel stems into the guide sleeves and push the head restraint down until it locks.

**Moving the Seat Backward and Forward**  
Manual Seat Adjustment



**Adjusting the Seat Backrest**  
Manual Seat Adjustment



**WARNING:** Do not adjust the driver seat or seat backrest when your vehicle is moving. This may result in sudden seat movement, causing the loss of control of your vehicle.

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F-150 (FTEC) Canada/United States of America, and USA. Edition date: 202003. First Printing.

Photo No. 072 - Head Restraint Use and Adjustment Information from Vehicle Owners Manual



Photo No. 073 - Post-Test View of Shattered Vehicle Inner Door Panel



**APPENDIX B**  
**DUMMY RESPONSE DATA PLOTS**

**TABLE OF DATA PLOTS**  
**Driver Dummy Instrumentation Plots**

		<u>Page No.</u>
Figure No. 1.	Driver Head CG Acceleration (X) vs. Time	B-1
Figure No. 2.	Driver Head CG Acceleration (Y) vs. Time	B-1
Figure No. 3.	Driver Head CG Acceleration (Z) vs. Time	B-1
Figure No. 4.	Driver Head CG Resultant Acceleration (X) vs. Time	B-1
Figure No. 5.	Driver Lower Spine T12 Acceleration (X) vs. Time	B-2
Figure No. 6.	Driver Lower Spine T12 Acceleration (Y) vs. Time	B-2
Figure No. 7.	Driver Lower Spine T12 Acceleration (Z) vs. Time	B-2
Figure No. 8.	Driver Lower Spine T12 Resultant Acceleration vs. Time	B-2
Figure No. 9.	Driver Iliac Wing Force on Impact Side (Y) vs. Time	B-3
Figure No. 10.	Driver Acetabulum Force on Impact Side (Y) vs. Time	B-3
Figure No. 11.	Driver Total Pelvis Force on Impact Side (Y) vs. Time	B-3

**The following additional data for this test can be obtained from the Research and Development section of the NHTSA website. The website can be found at [www.nhtsa.gov](http://www.nhtsa.gov)**

**Additional Driver Dummy Instrumentation Data**

Driver Head CG Redundant Acceleration (X) vs. Time

Driver Head CG Redundant Acceleration (Y) vs. Time

Driver Head CG Redundant Acceleration (Z) vs. Time

Driver Head Angular Velocity X (Deg/Sec) vs. Time

Driver Head Angular Velocity Y (Deg/Sec) vs. Time

Driver Head Angular Velocity Z (Deg/Sec) vs. Time

Driver Upper Thorax Rib Deflection (Y)

Driver Middle Thorax Rib Deflection (Y)

Driver Lower Thorax Rib Deflection (Y)

Driver Upper Abdomen Rib Deflection (Y)

Driver Lower Abdomen Rib Deflection (Y)



### **Vehicle Instrumentation Data**

Vehicle Center of Gravity Acceleration (X)

Vehicle Center of Gravity Acceleration (Y)

Vehicle Center of Gravity Acceleration (Z)

Left Floor Sill Acceleration (Y)

Left A-Pillar Sill Acceleration (Y)

Left Lower A-Pillar Acceleration (Y)

Left Mid A-Pillar Acceleration (Y)

Left B-Pillar Sill Acceleration (Y)

Left Lower B-Pillar Acceleration (Y)

Left Mid B-Pillar Acceleration (Y)

Driver Seat Track at Dummy Hip Point Acceleration (Y)

Engine Top Acceleration (X)

Engine Top Acceleration (Y)

Firewall Center Acceleration (Y)

Right Roof at Vertical Impact Reference Line Acceleration (Y)

Right Sill at Vertical Impact Reference Line Acceleration (Y)

Rear Floorpan Behind Rear Axle at Centerline Acceleration (X)

Rear Floorpan Behind Rear Axle at Centerline Acceleration (Y)

### **Pole Instrumentation Data**

Load Cell Pole Barrier #1 Force (Y)

Load Cell Pole Barrier #2 Force (Y)

Load Cell Pole Barrier #3 Force (Y)

Load Cell Pole Barrier #4 Force (Y)

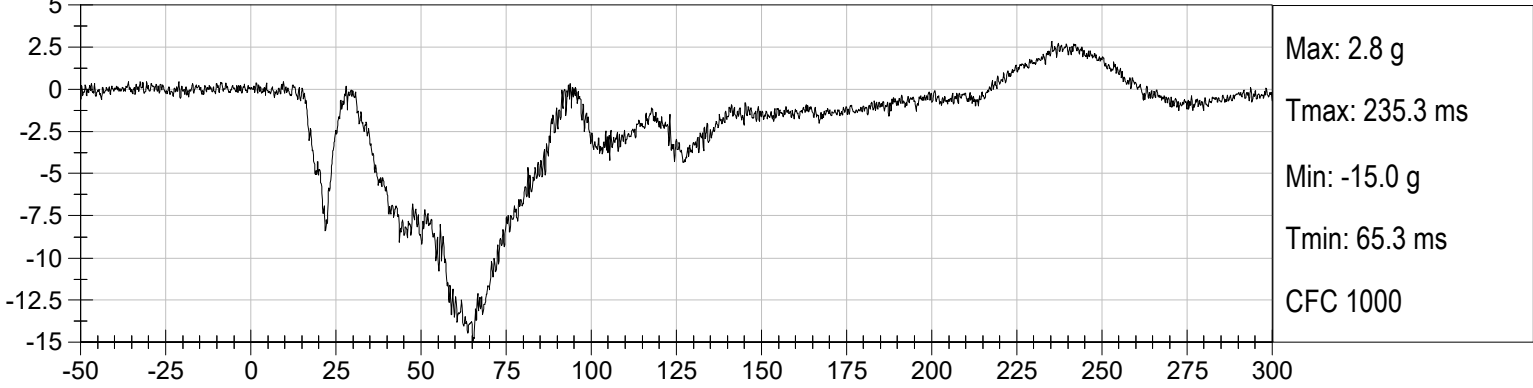
Load Cell Pole Barrier #5 Force (Y)

Load Cell Pole Barrier #6 Force (Y)

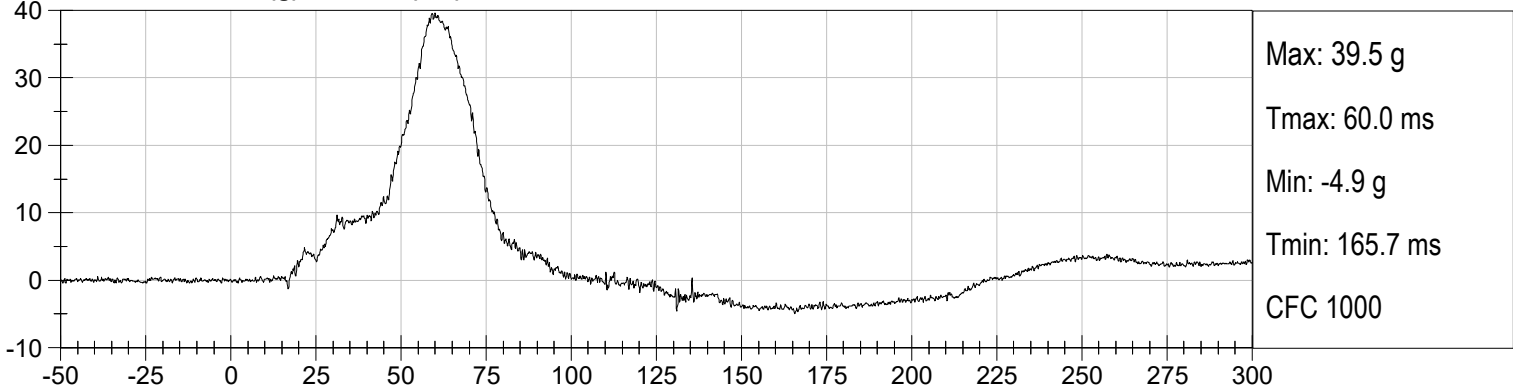
Load Cell Pole Barrier #7 Force (Y)

Load Cell Pole Barrier #8 Force (Y)

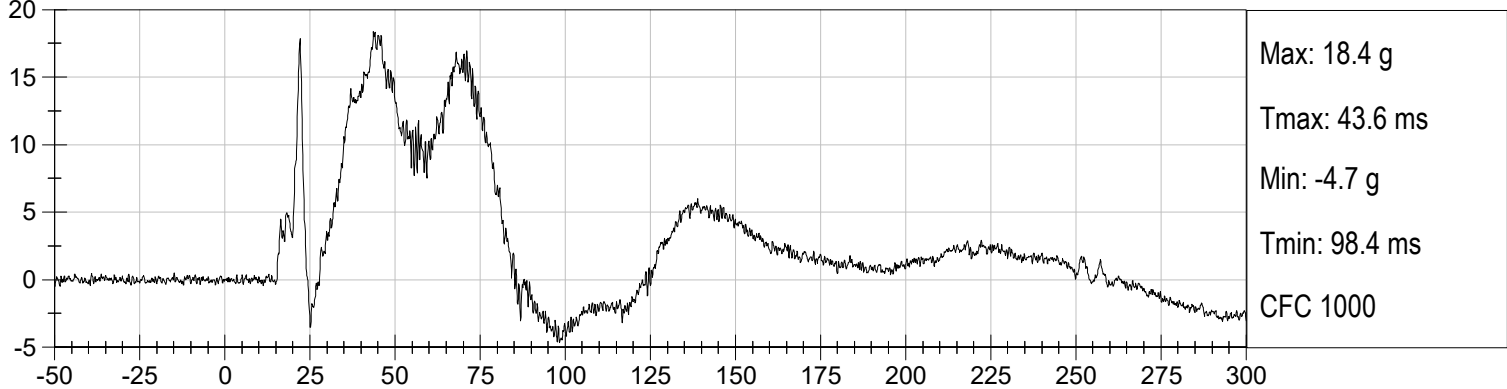
**DRIVER HEAD X (g) vs Time (ms)**



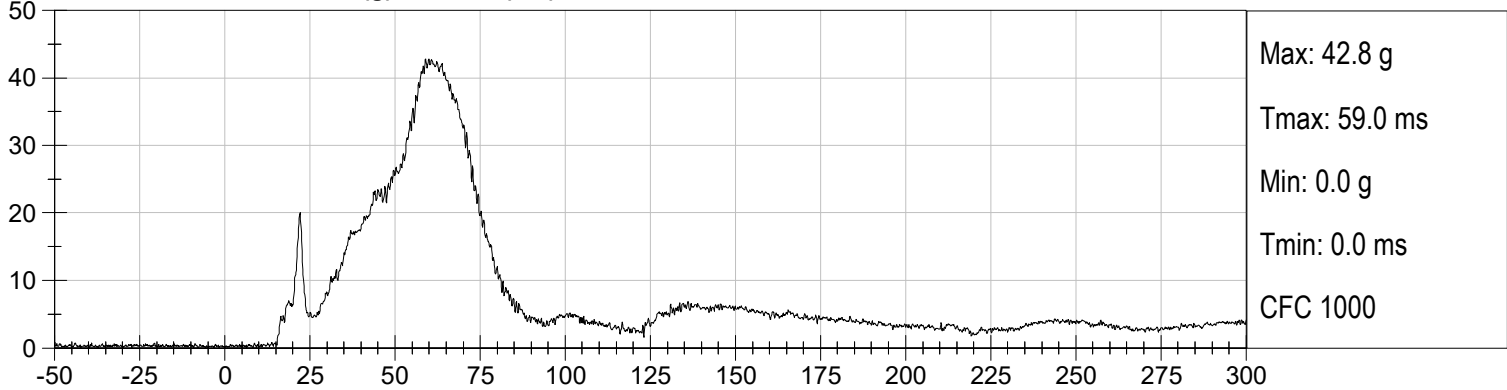
**DRIVER HEAD Y (g) vs Time (ms)**

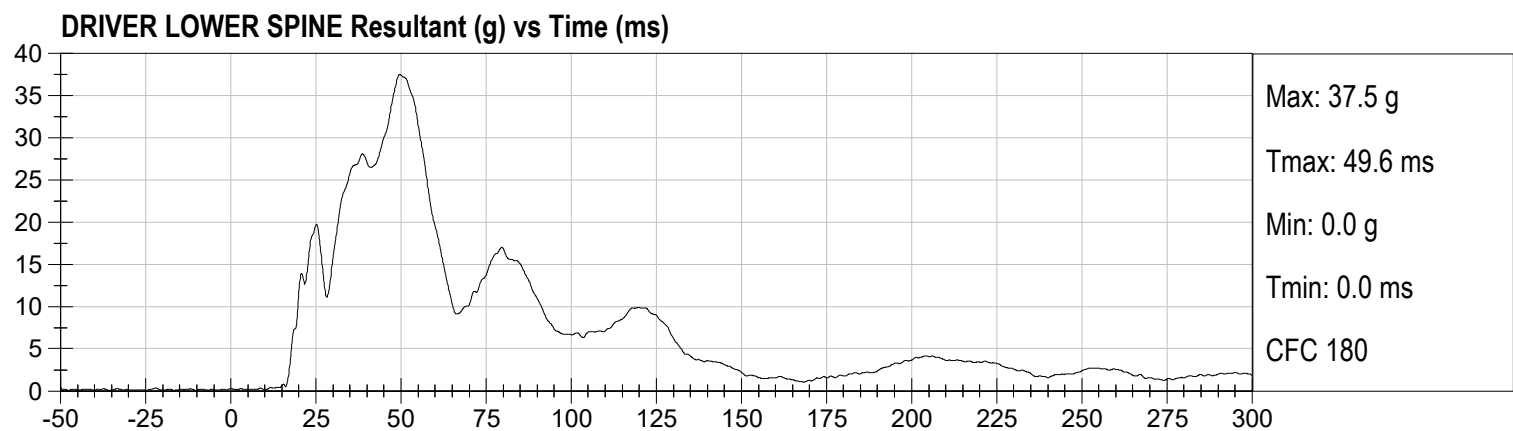
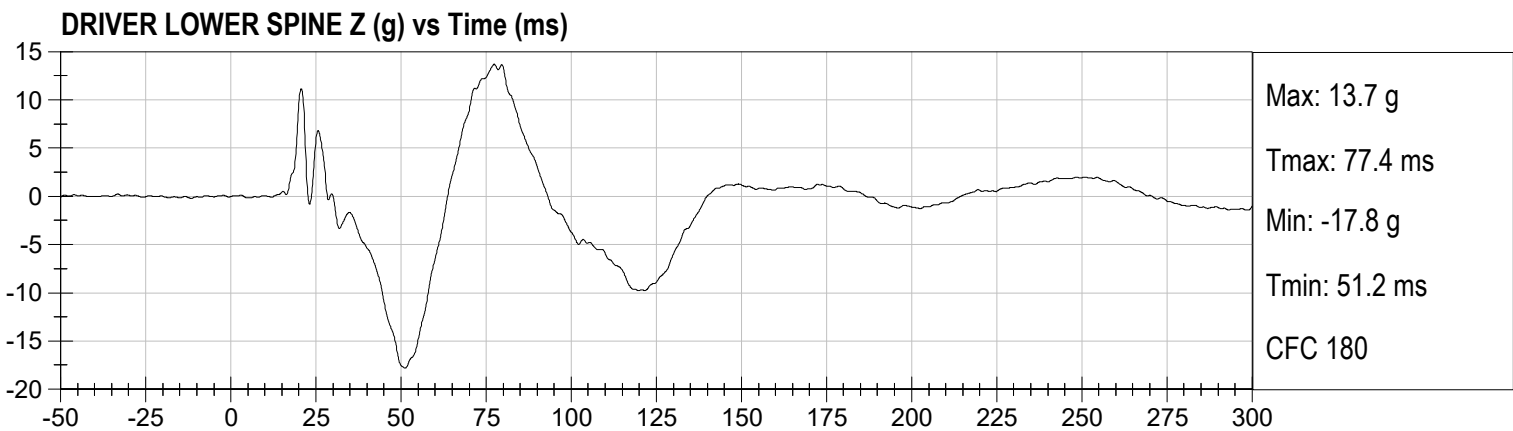
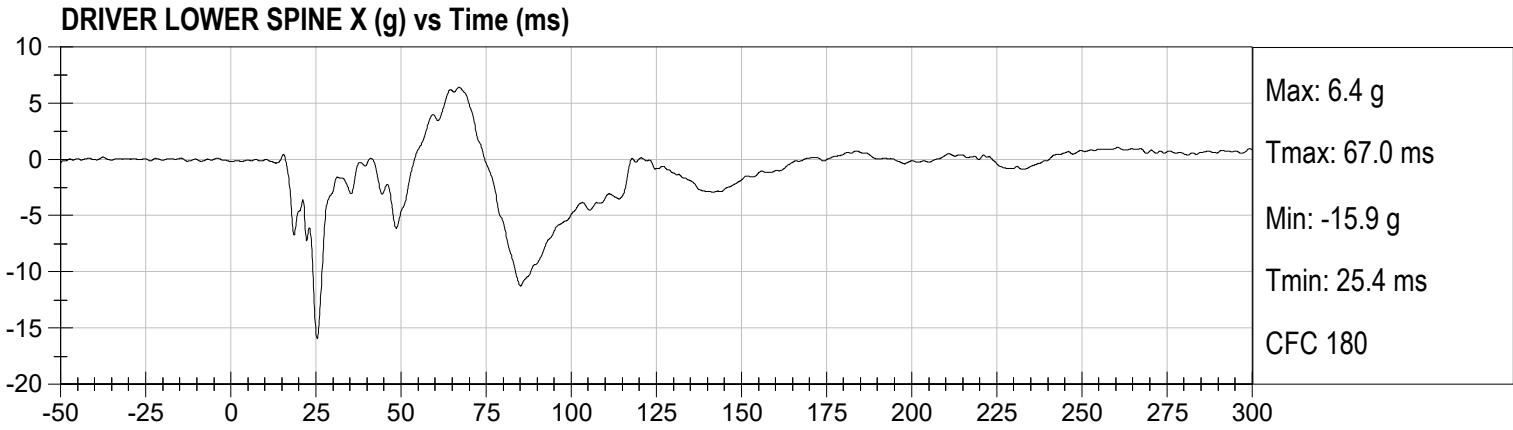


**DRIVER HEAD Z (g) vs Time (ms)**



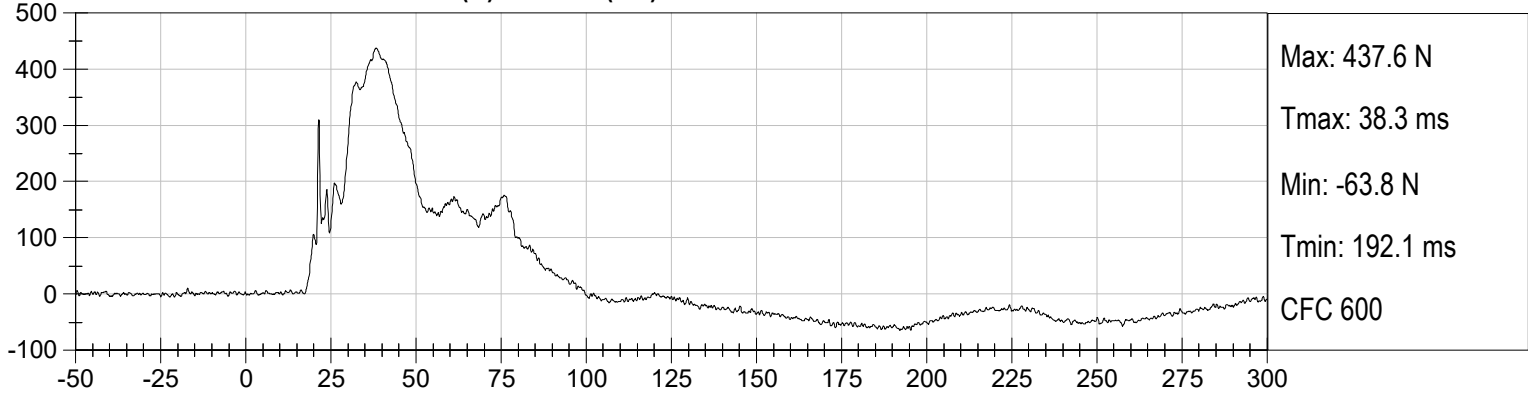
**DRIVER HEAD Resultant (g) vs Time (ms)**



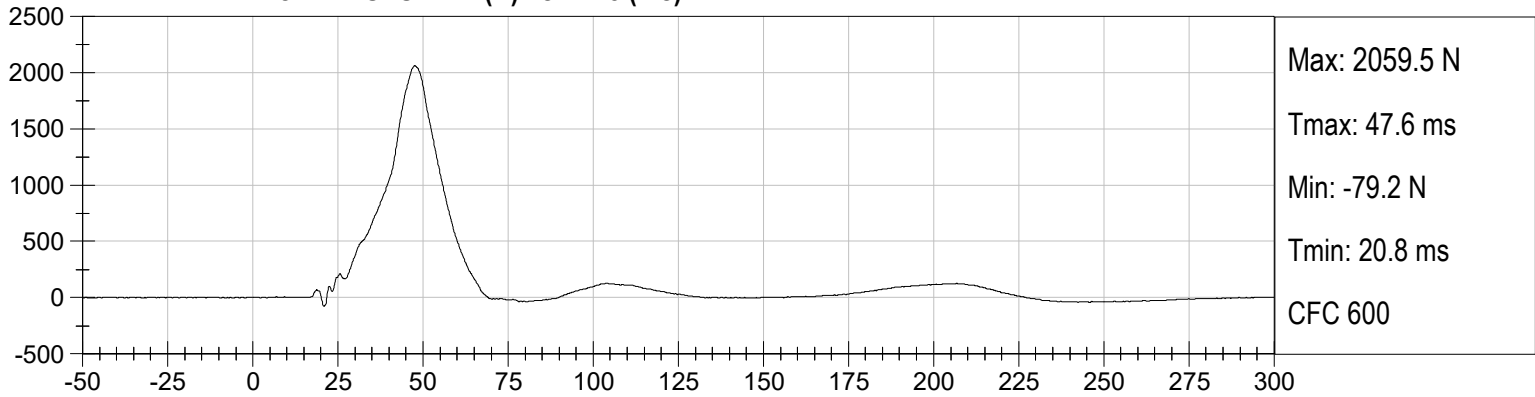




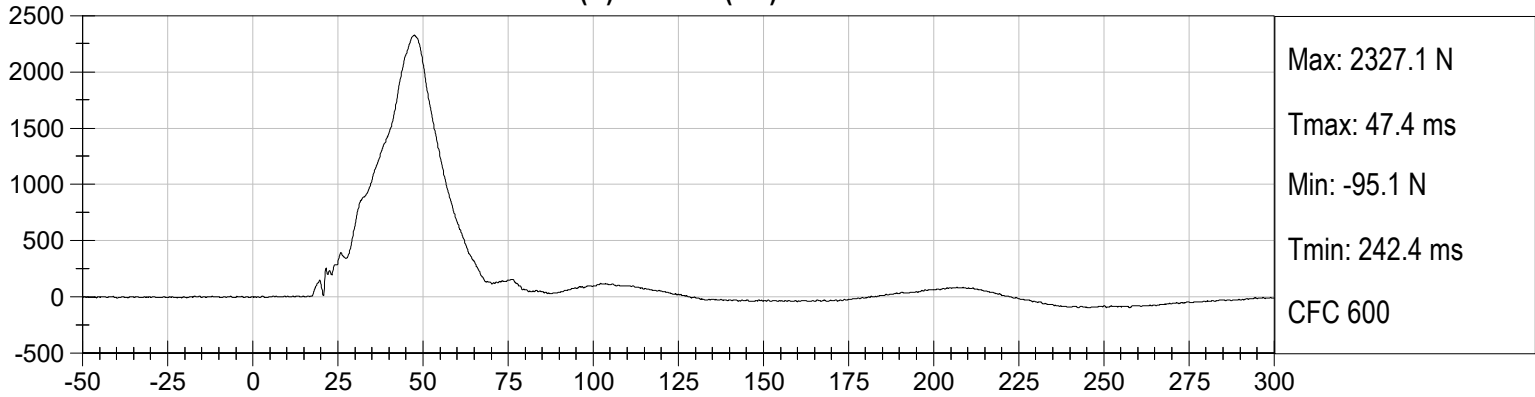
**DRIVER LEFT ILIUM CREST FY (N) vs Time (ms)**



**DRIVER LEFT ACETABULUM FY (N) vs Time (ms)**



**DRIVER LEFT LATERAL PELVIC FORCE (N) vs Time (ms)**



**APPENDIX C**  
**DUMMY CONFIGURATION AND PERFORMANCE VERIFICATION DATA**

**CALIBRATION TEST RESULTS**

**PRE-TEST**

**SID-IIS 5<sup>TH</sup> PERCENTILE FEMALE - DRIVER ATD**



**SID-IIsD External Measurements**  
**SN: 296**

<b>No.</b>	<b>Name</b>	<b>Spec. (mm)</b>	<b>Result</b>	<b>Pass/Fail</b>
<b>A</b>	Sitting Height	772 - 788	784	Pass
<b>B</b>	Shoulder Pivot Height	437 - 453	442	Pass
<b>C</b>	H-point Height	79 - 89	83	Pass
<b>D</b>	H-point from Seatback	141 - 151	145	Pass
<b>E</b>	Shoulder Pivot from Backline	97 - 107	99	Pass
<b>F</b>	Thigh Clearance	119 - 135	121	Pass
<b>G</b>	Head Breadth	140 - 148	142	Pass
<b>H</b>	Head Back from Backline	40 - 46	45	Pass
<b>I</b>	Head Depth	178 - 188	180	Pass
<b>J</b>	Head Circumference	541 - 551	548	Pass
<b>K</b>	Buttock to Knee Length	514 - 540	535	Pass
<b>L</b>	Popliteal Height	343 - 369	358	Pass
<b>M</b>	Knee Pivot to Floor Height	392 - 409	404	Pass
<b>N</b>	Buttock Popliteal Length	416 - 442	435	Pass
<b>O</b>	Chest Depth w/o Jacket	195 - 211	206	Pass
<b>P</b>	Foot Length	216 - 232	219	Pass
<b>Q</b>	Hip Breadth (w/ pelvic plugs)	313 - 323	316	Pass
<b>R</b>	Arm Length	249 - 259	250	Pass
<b>S</b>	Knee Joint to Seatback	477 - 493	481	Pass
<b>V</b>	Shoulder Width	341 - 357	346	Pass
<b>W</b>	Foot Width	78 - 94	85	Pass
<b>Y</b>	Chest Circumference w/ jacket	851 - 881	870	Pass
<b>Z</b>	Waist Circumference	761 - 791	772	Pass

**MGA RESEARCH CORPORATION**  
**HEAD DROP TEST**  
**SID-IIs BUILD LEVEL D DUMMY**

ATD Serial No: 296

Test ID: D210721

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.8	Pass
Laboratory Relative Humidity	%	10 to 70	22	Pass
Peak Resultant Acceleration	G's	115 to 137	131	Pass
Peak Longitudinal Acceleration	G's	+/- 15	-4.1	Pass
Unimodal	N/A	Yes	Yes	Pass
Oscillations	N/A	<15%	Yes	Pass
Overall Test Results				Pass

*Gerald Guerrero*

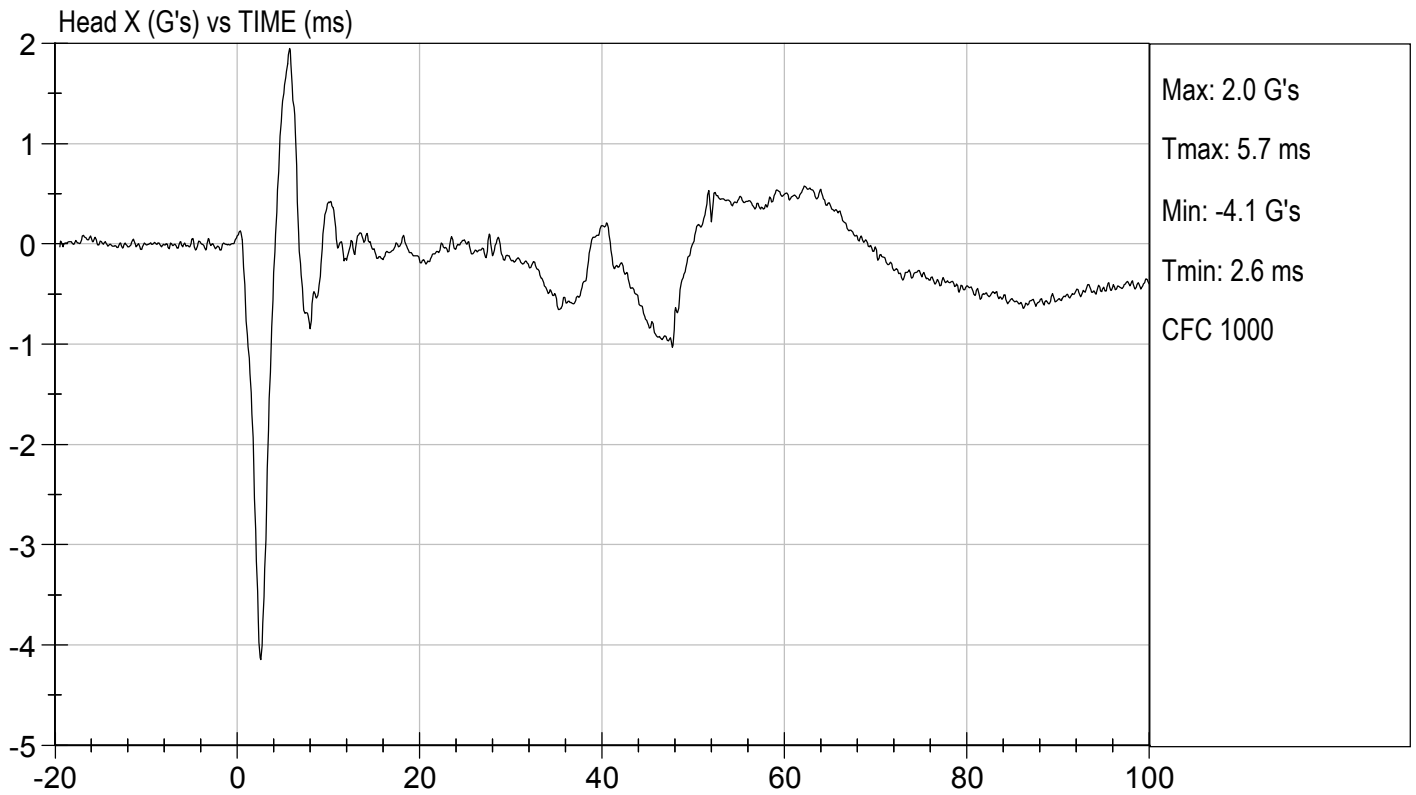
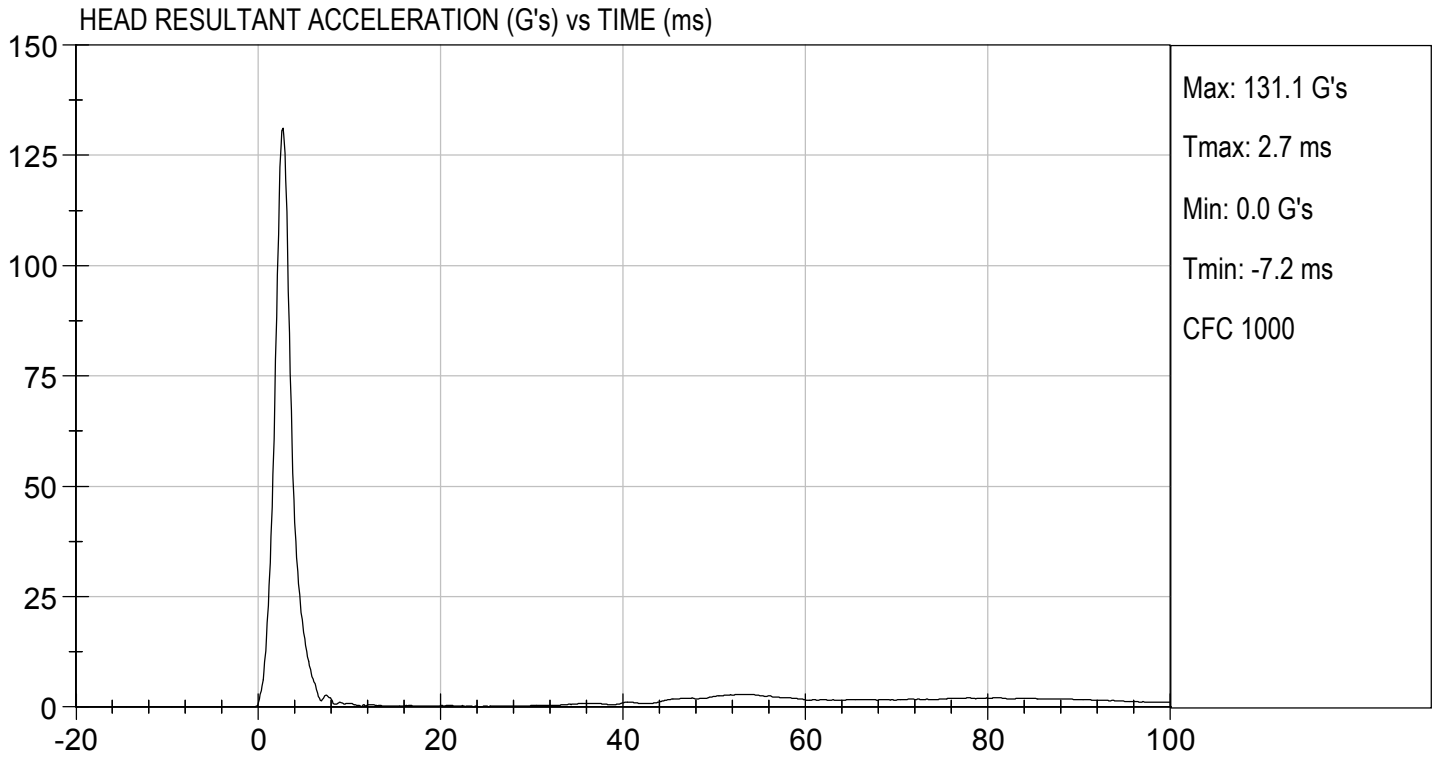
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 Laboratory Technician

03/05/2021

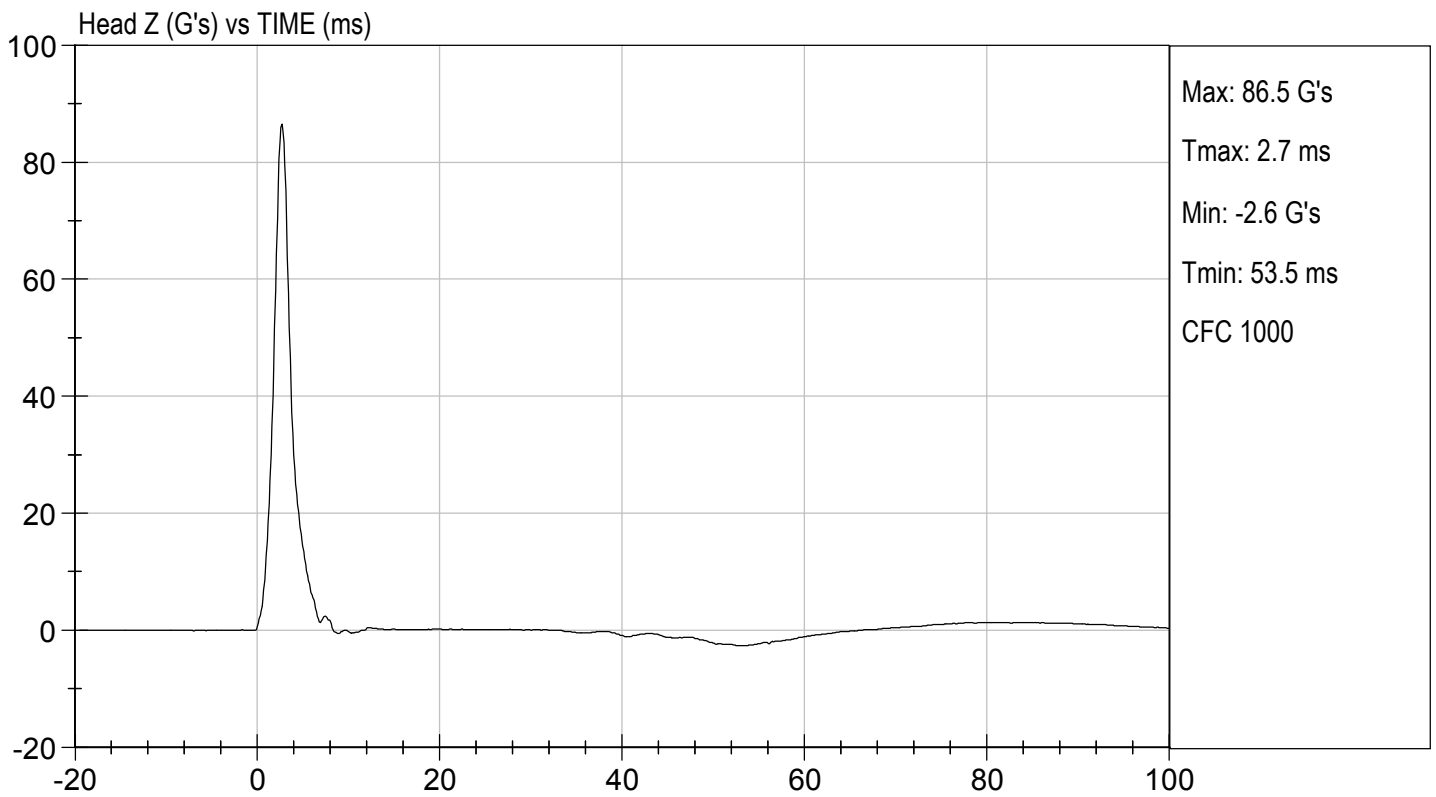
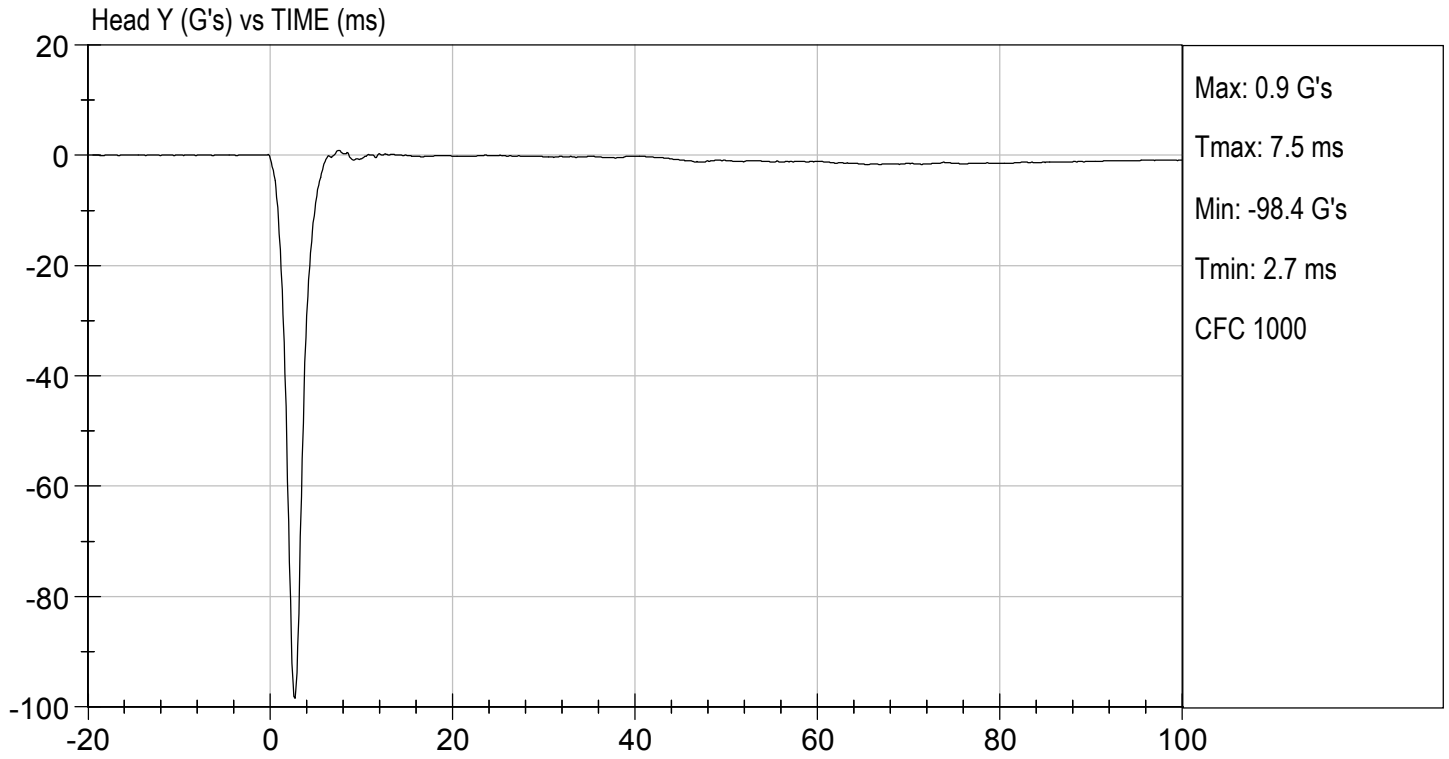
\_\_\_\_\_  
 Test Date

*B. F. H.*

\_\_\_\_\_  
 Approved By







**MGA RESEARCH CORPORATION  
LATERAL NECK PENDULUM TEST  
SID-IIs BUILD LEVEL D DUMMY**

ATD Serial No: 296

Test I.D.: D210722

Tested Parameter	Units	Specification	Result	Pass/Fail	
Temperature	deg C	20.6 to 22.2	21.5	Pass	
Humidity	%	10 to 70	23	Pass	
Impact Velocity	m/s	5.51 to 5.63	5.58	Pass	
Pendulum Velocity	10 ms	m/s	2.20 to 2.80	2.75	Pass
	15 ms	m/s	3.30 to 4.10	3.92	Pass
	20 ms	m/s	4.40 to 5.40	5.34	Pass
	25 ms	m/s	5.40 to 6.10	5.65	Pass
	25-100 ms	m/s	5.50 to 6.20	5.67	Pass
Maximum D-Plane Rotation	deg	71 to 81	75	Pass	
Time of Maximum D-Plane Rotation	ms	50 to 70	60	Pass	
Maximum Occipital Condyle Moment	Nm	-44 to -36	-38	Pass	
Time of Moment Decay to 0 Nm	ms	102 to 126	119	Pass	
<b>Overall Test Results</b>				<b>Pass</b>	

*Gerald Guerrero*

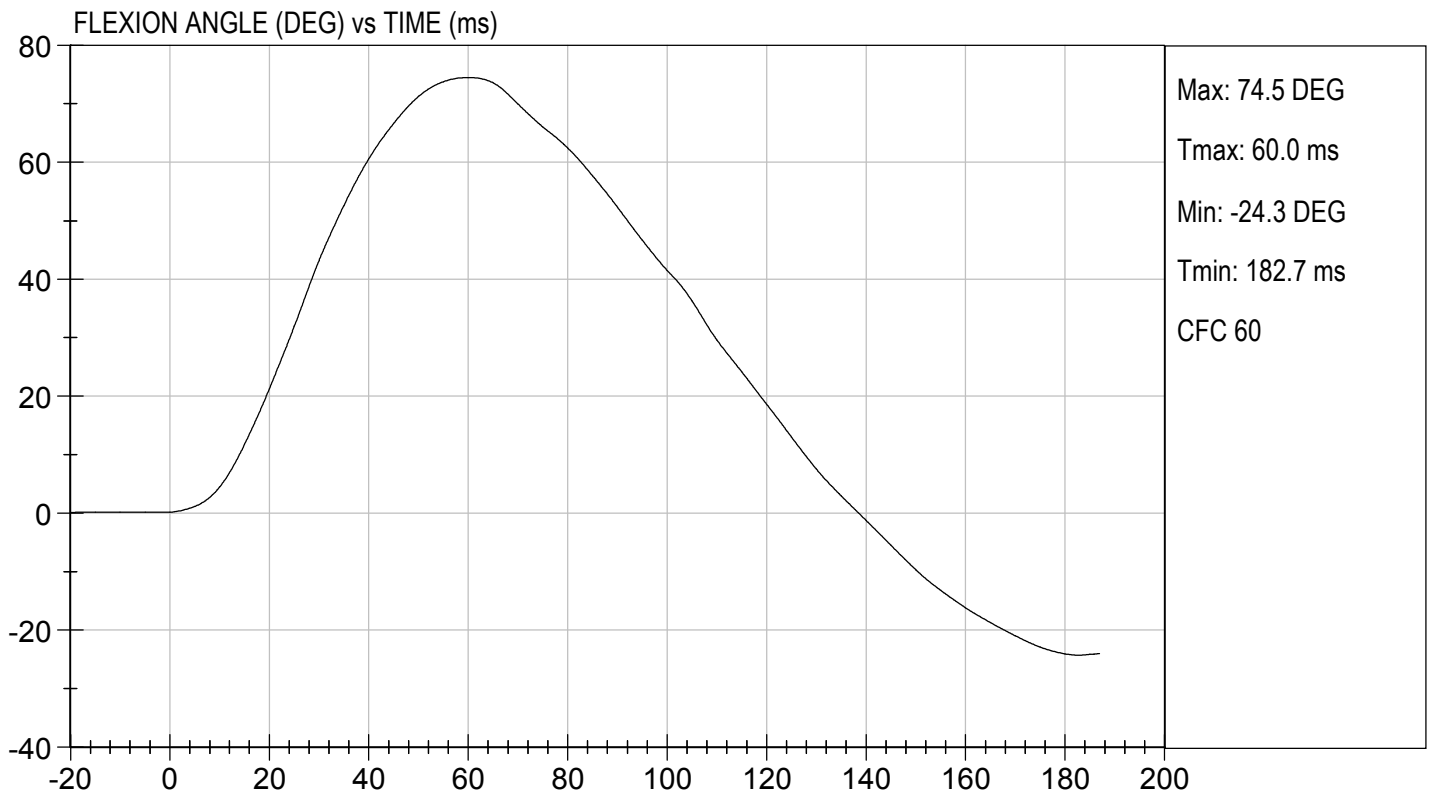
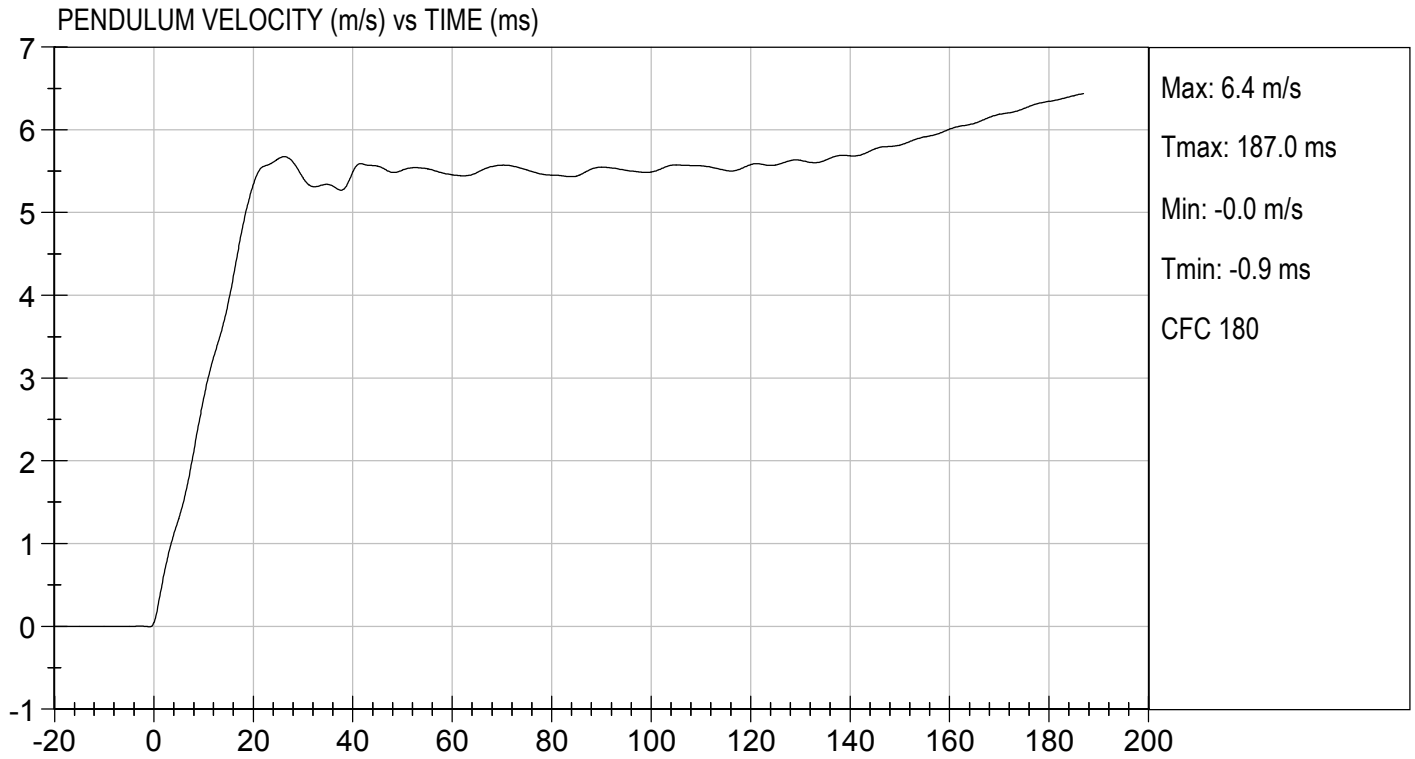
Laboratory Technician

03/08/2021

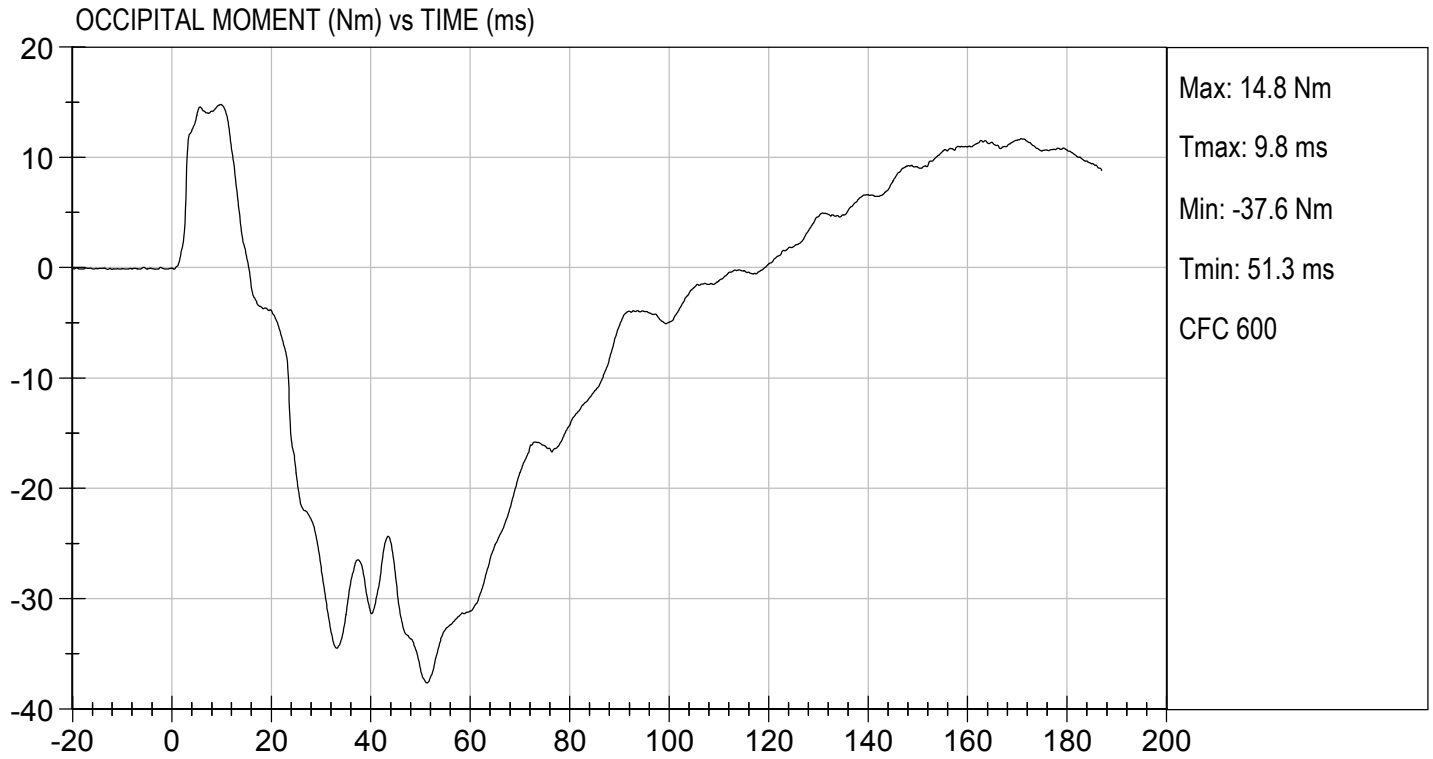
Test Date

*Ben Fink*

Approved By







**MGA RESEARCH CORPORATION  
SHOULDER IMPACT TEST  
SID-IIs BUILD LEVEL D DUMMY**

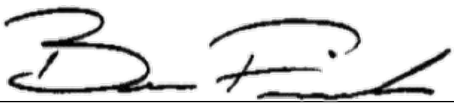
**ATD Serial No:** 296

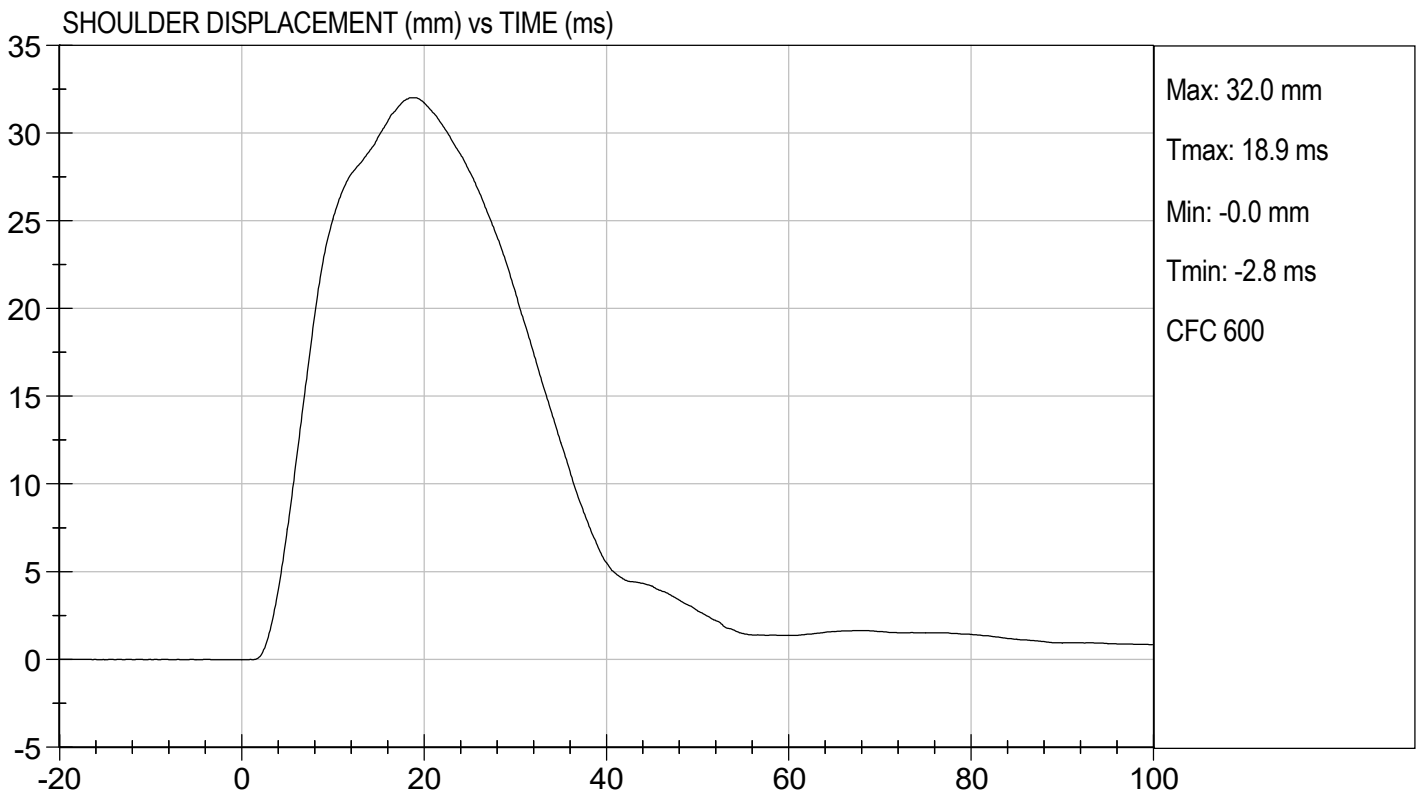
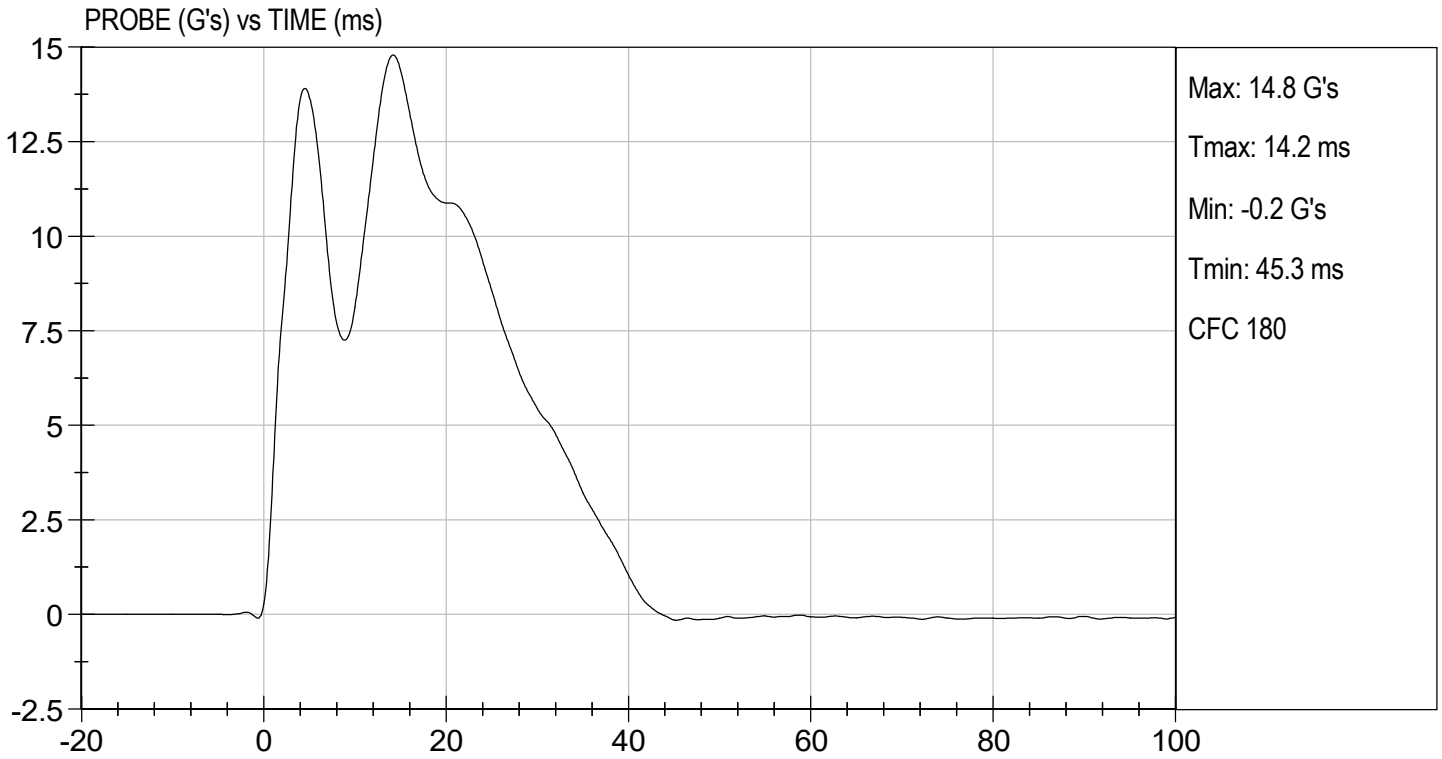
**Test ID:** D210723

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.8	Pass
Laboratory Relative Humidity	%	10 to 70	28	Pass
Impact Velocity	m/s	4.20 to 4.40	4.27	Pass
Maximum Probe Acceleration	G's	13 to 18	15	Pass
Shoulder Displacement	mm	28 to 37	32	Pass
Upper Spine (T1) Y Acceleration	G's	17 to 22	18	Pass
Overall Test Results				Pass

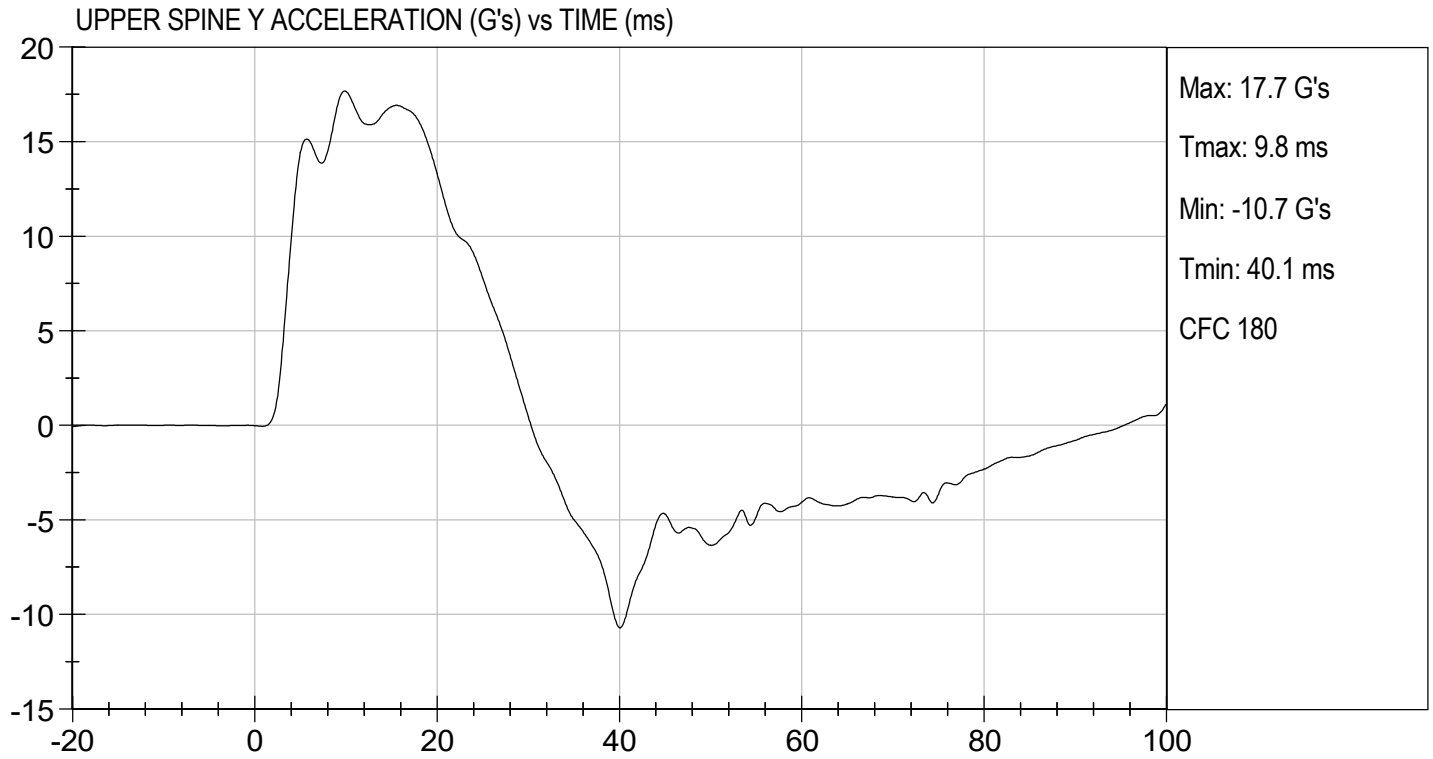
  
Laboratory Technician

03/08/2021  
Test Date

  
Approved By







**MGA RESEARCH CORPORATION**  
**THORAX (WITH ARM) IMPACT TEST**  
**SID-IIs BUILD LEVEL D DUMMY**

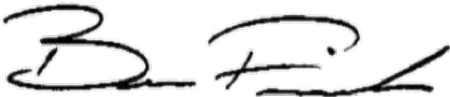
ATD Serial No: 296

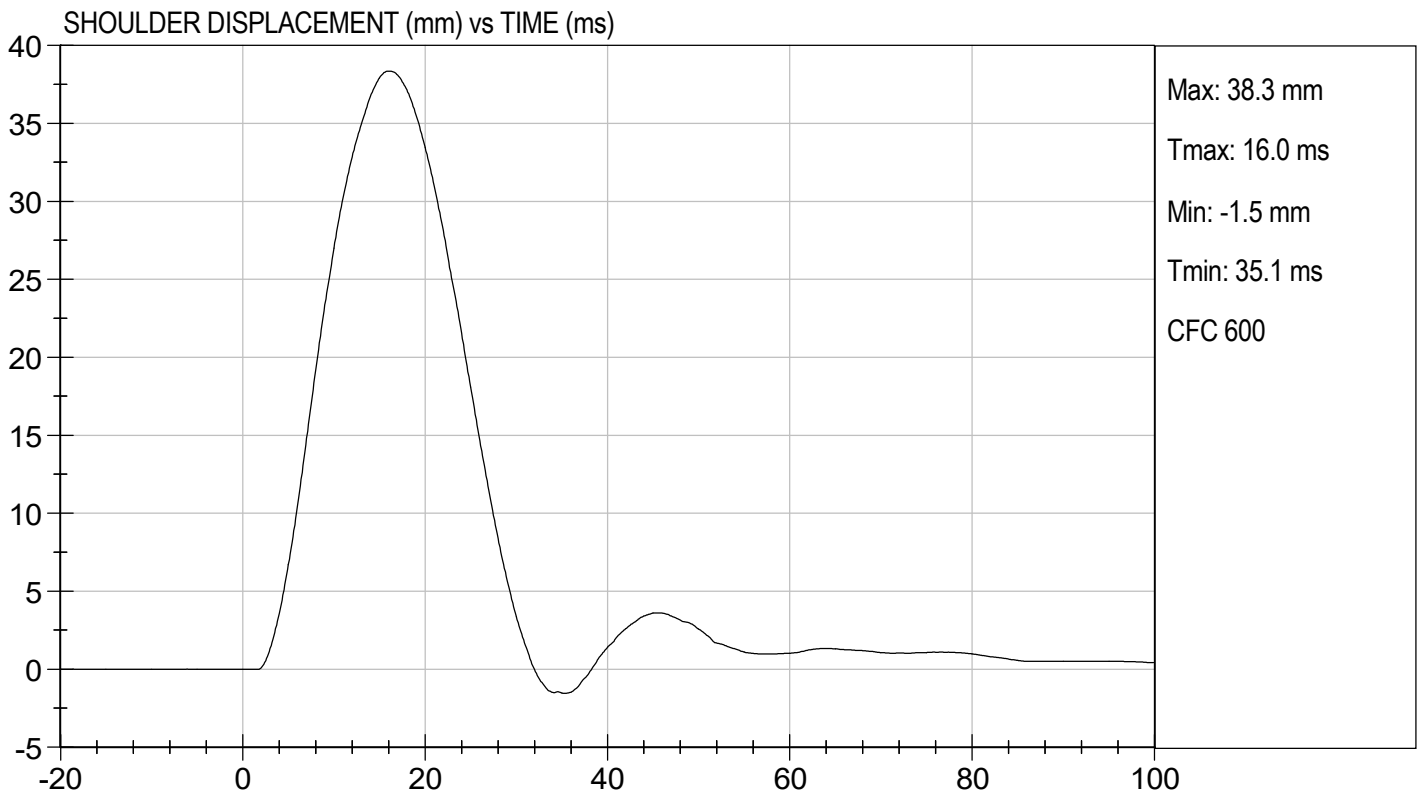
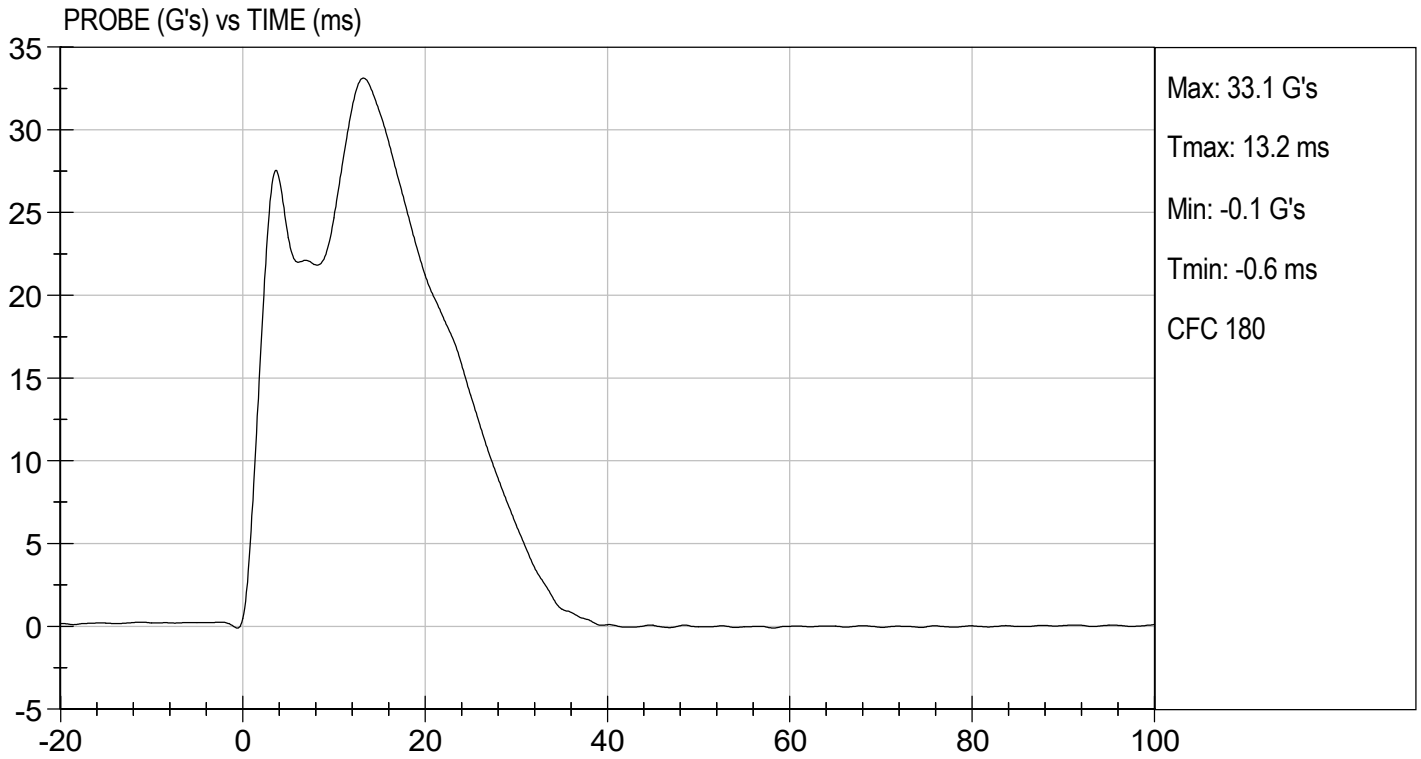
Test I.D: D210724

Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.8	Pass
Humidity	%	10 to 70	28	Pass
Impact Velocity	m/s	6.60 to 6.80	6.77	Pass
Maximum Probe Acceleration	G's	30 to 36	33	Pass
Shoulder Displacement	mm	31 to 40	38	Pass
Upper Rib Displacement	mm	25 to 32	30	Pass
Middle Rib Displacement	mm	30 to 36	32	Pass
Lower Rib Displacement	mm	32 to 38	34	Pass
Upper Spine (T1) Y Acceleration	G's	34 to 43	37	Pass
Lower Spine (T12) Y Acceleration	G's	29 to 37	33	Pass
Overall Test Results				Pass

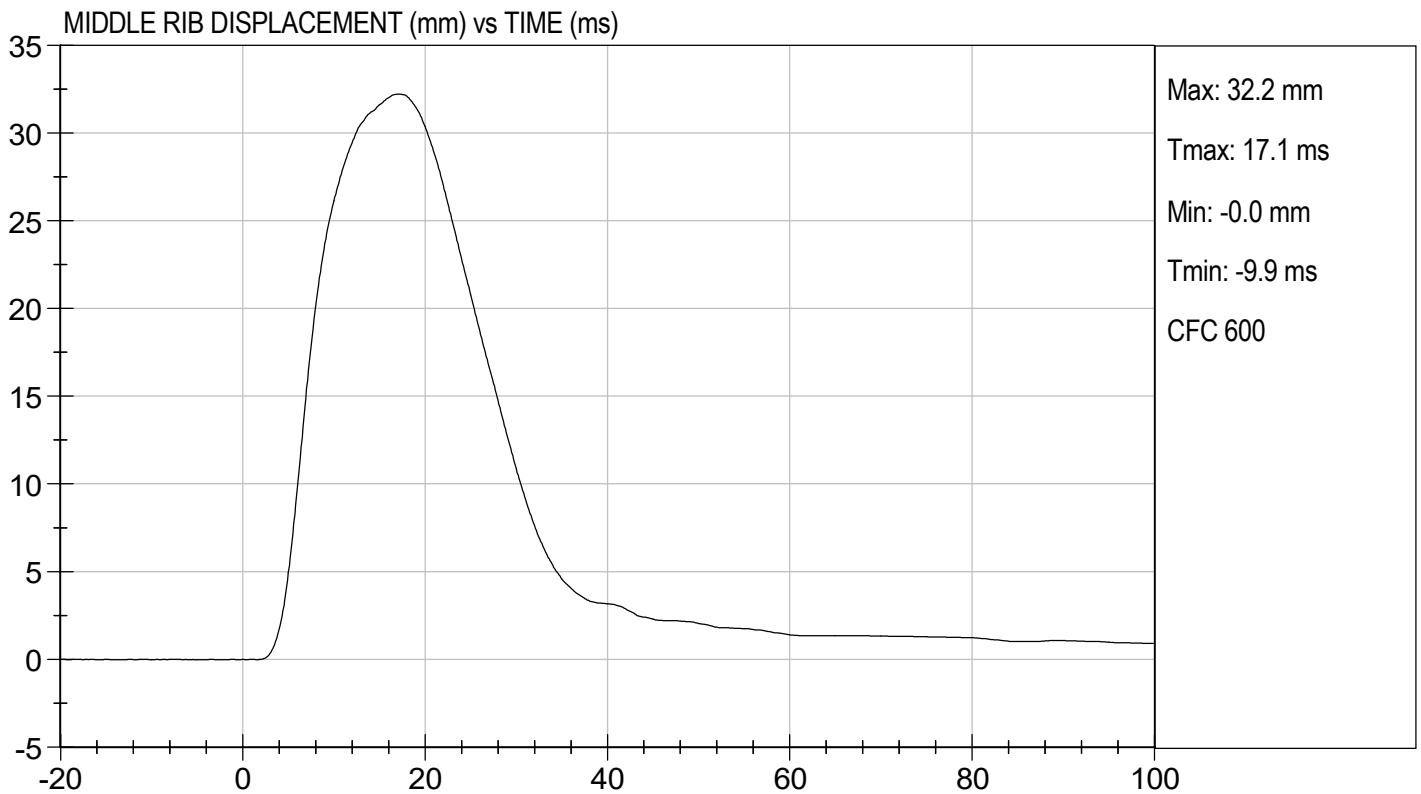
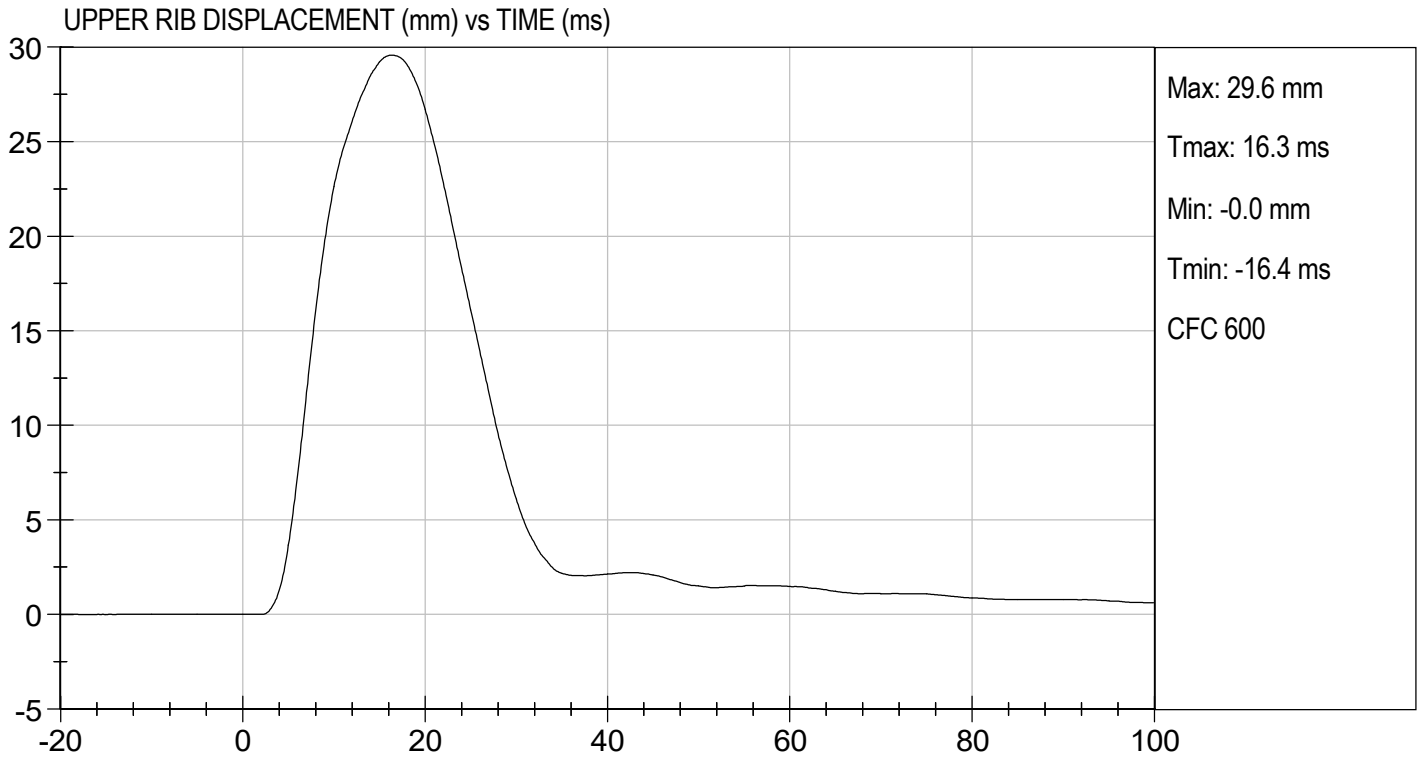
  
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 Laboratory Technician

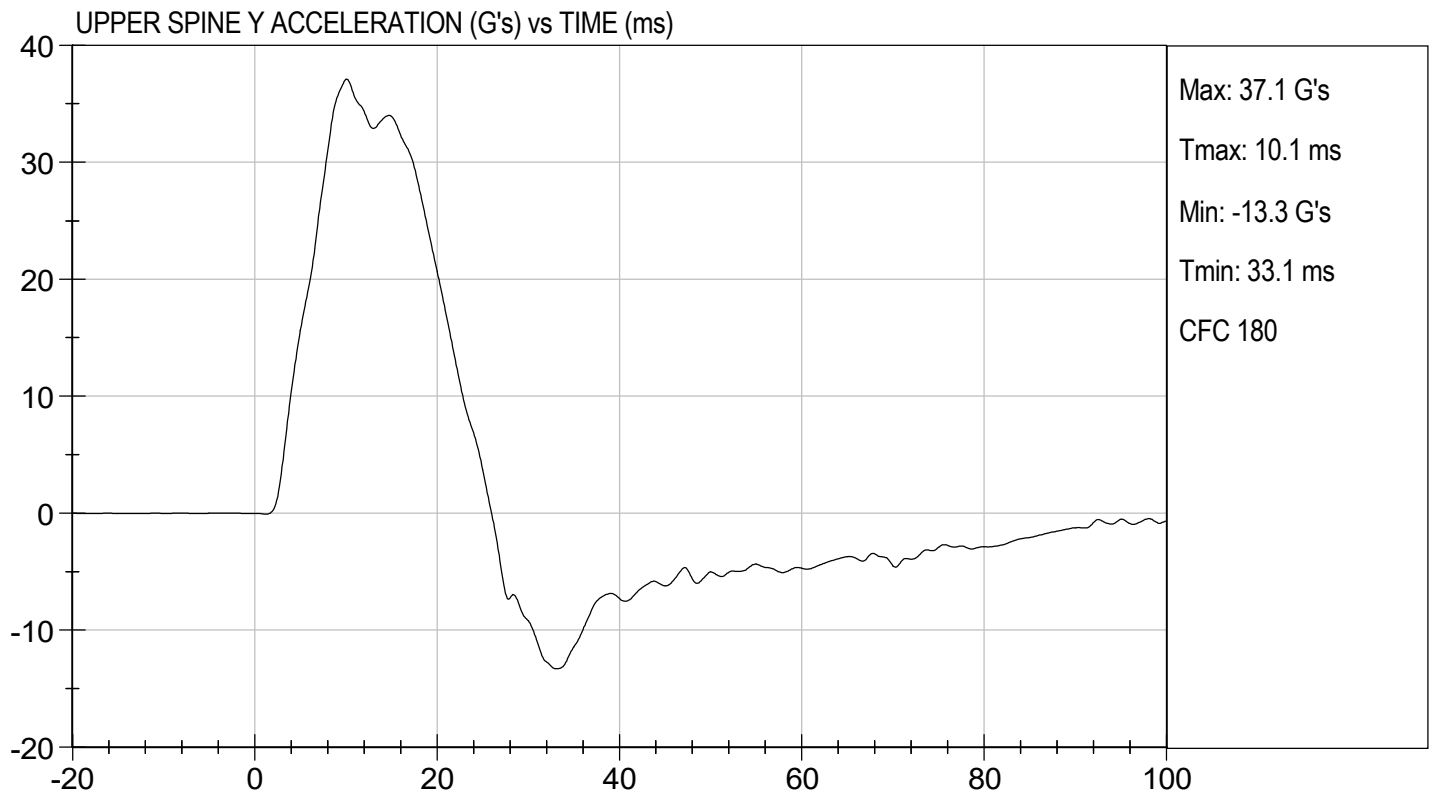
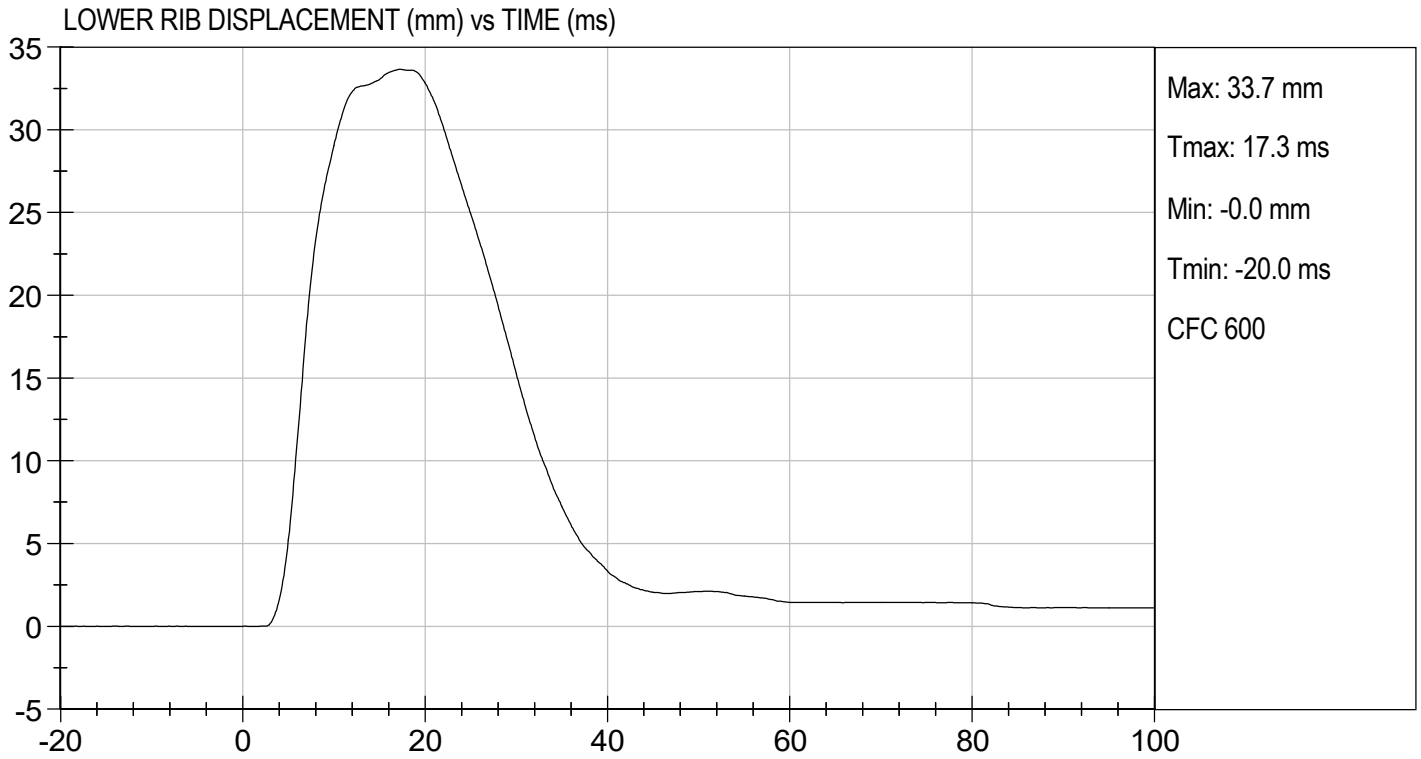
03/08/2021  
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 Test Date

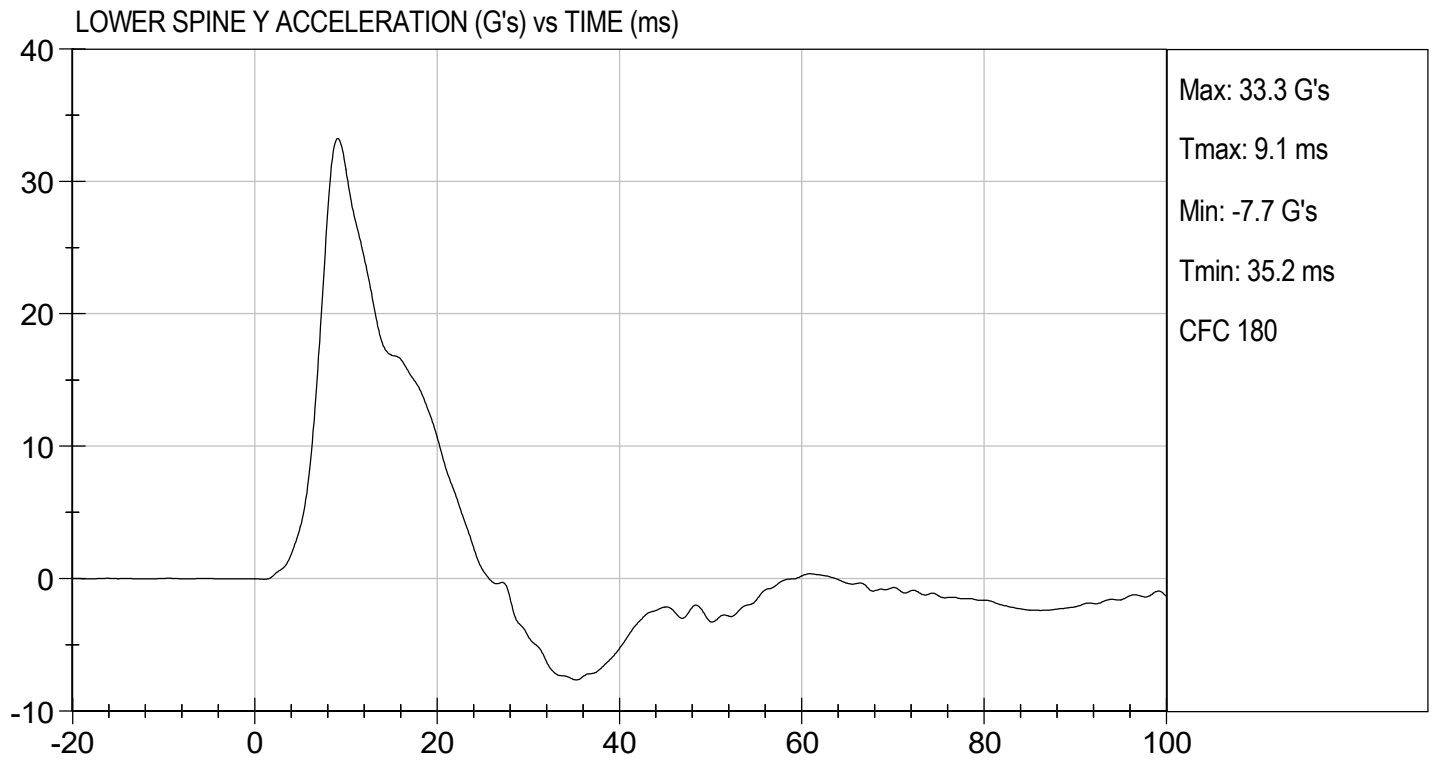
  
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 Approved By













**MGA RESEARCH CORPORATION**  
**THORAX (WITHOUT ARM) IMPACT TEST**  
**SID-IIs BUILD LEVEL D DUMMY**

ATD Serial No: 296

Test I.D: D210725

Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.8	Pass
Humidity	%	10 to 70	28	Pass
Impact Velocity	m/s	4.20 to 4.40	4.27	Pass
Maximum Probe Acceleration	G's	14 to 18	15	Pass
Upper Rib Displacement	mm	32 to 40	38	Pass
Middle Rib Displacement	mm	39 to 45	43	Pass
Lower Rib Displacement	mm	35 to 43	40	Pass
Upper Spine (T1) Y Acceleration	G's	13 to 17	14	Pass
Lower Spine (T12) Y Acceleration	G's	7 to 11	9	Pass
<b>Overall Test Results</b>				<b>Pass</b>

*Gerald Guerrero*

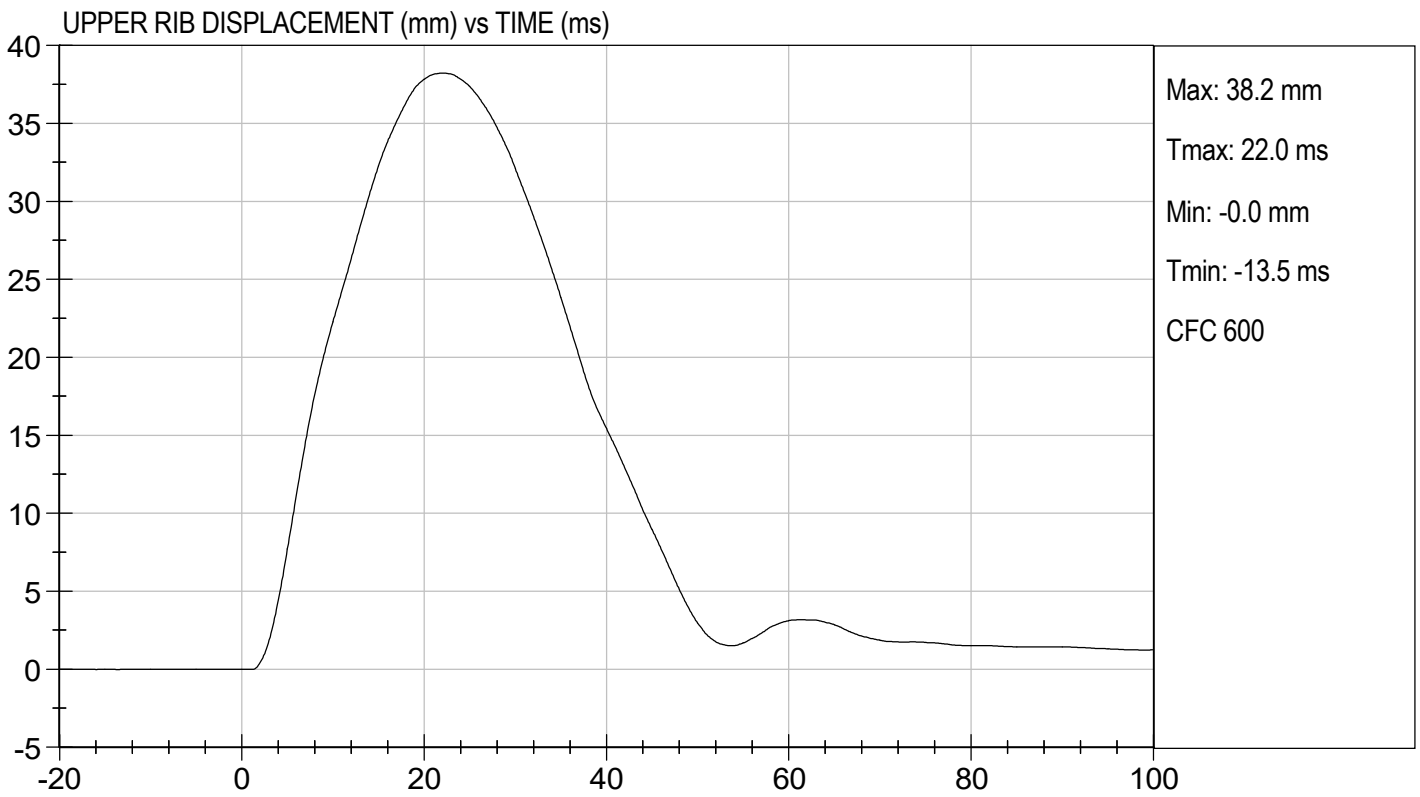
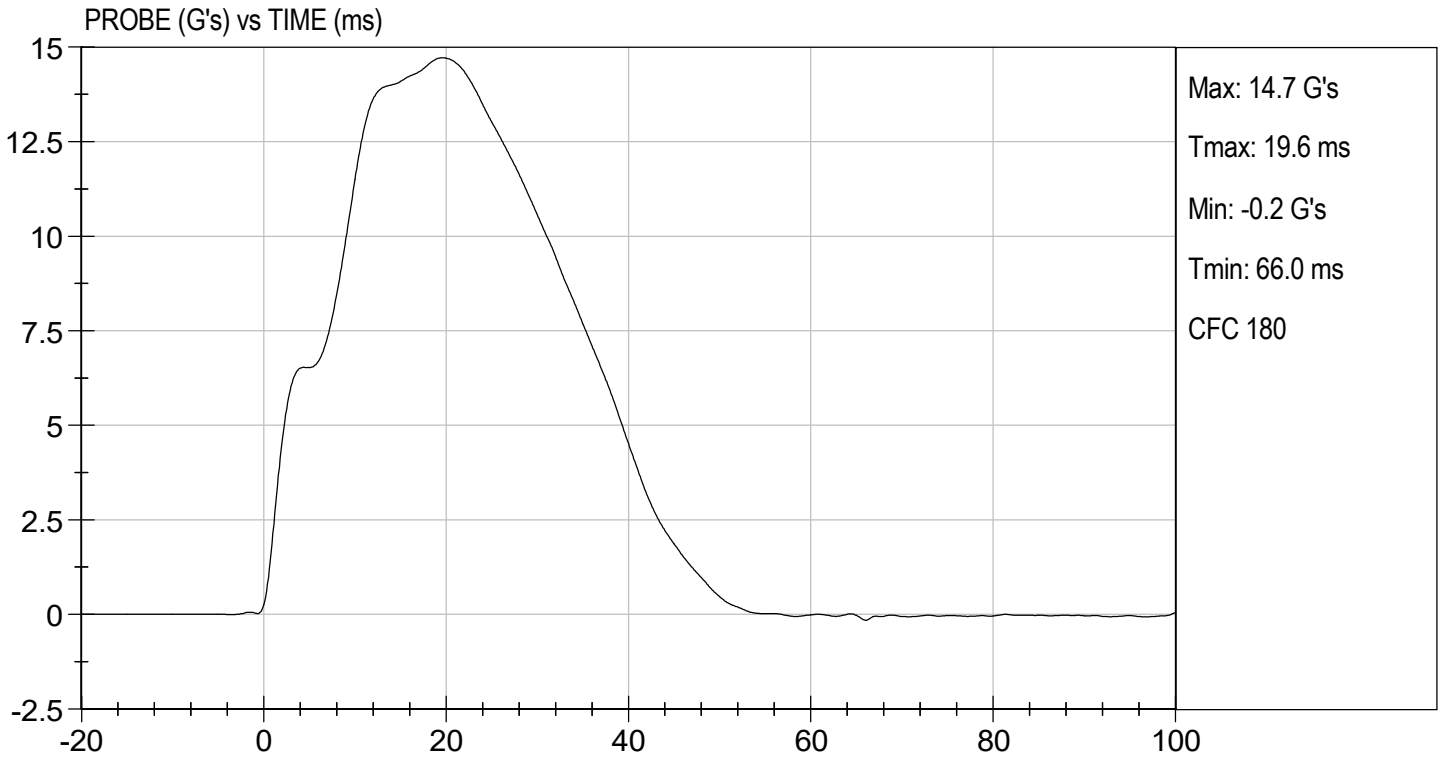
Laboratory Technician

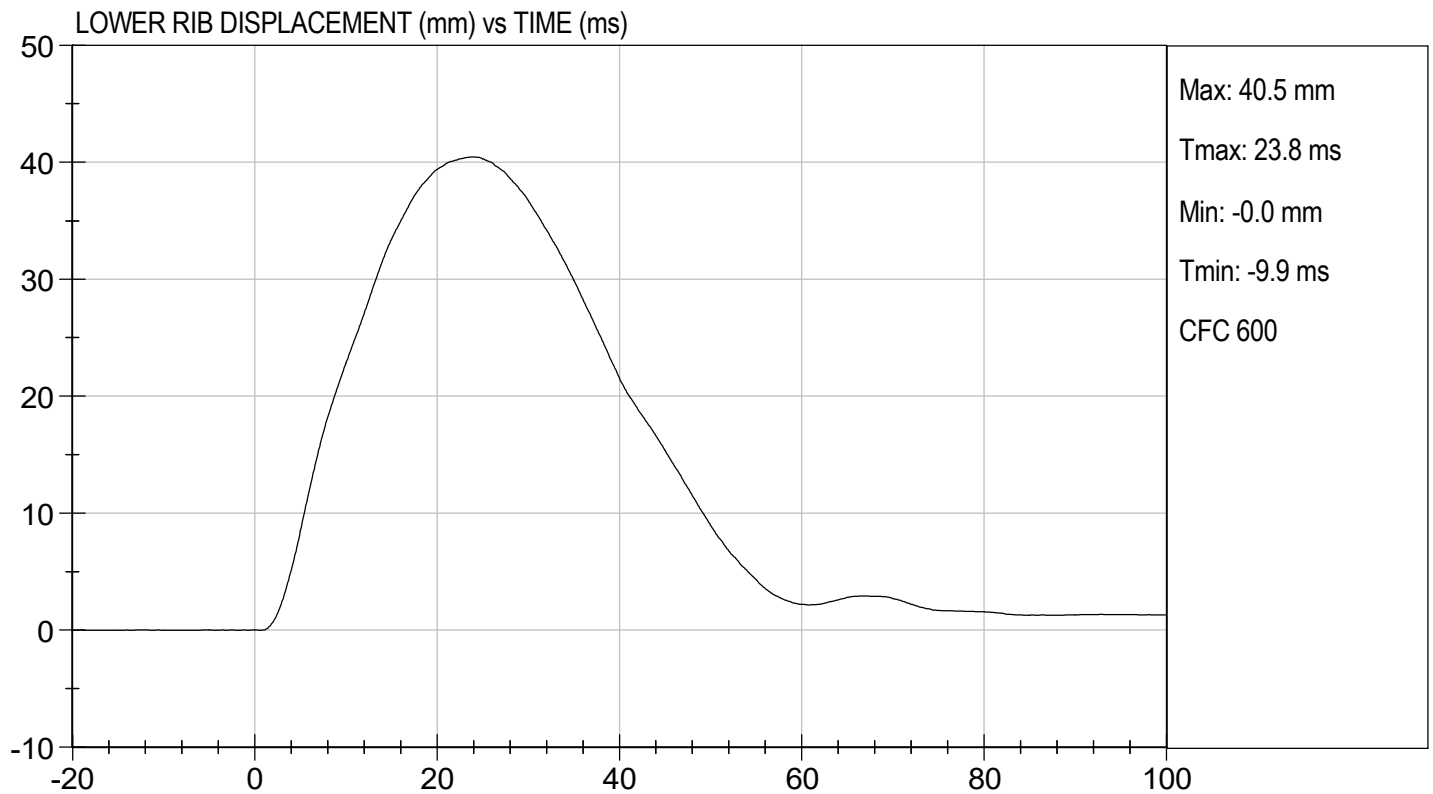
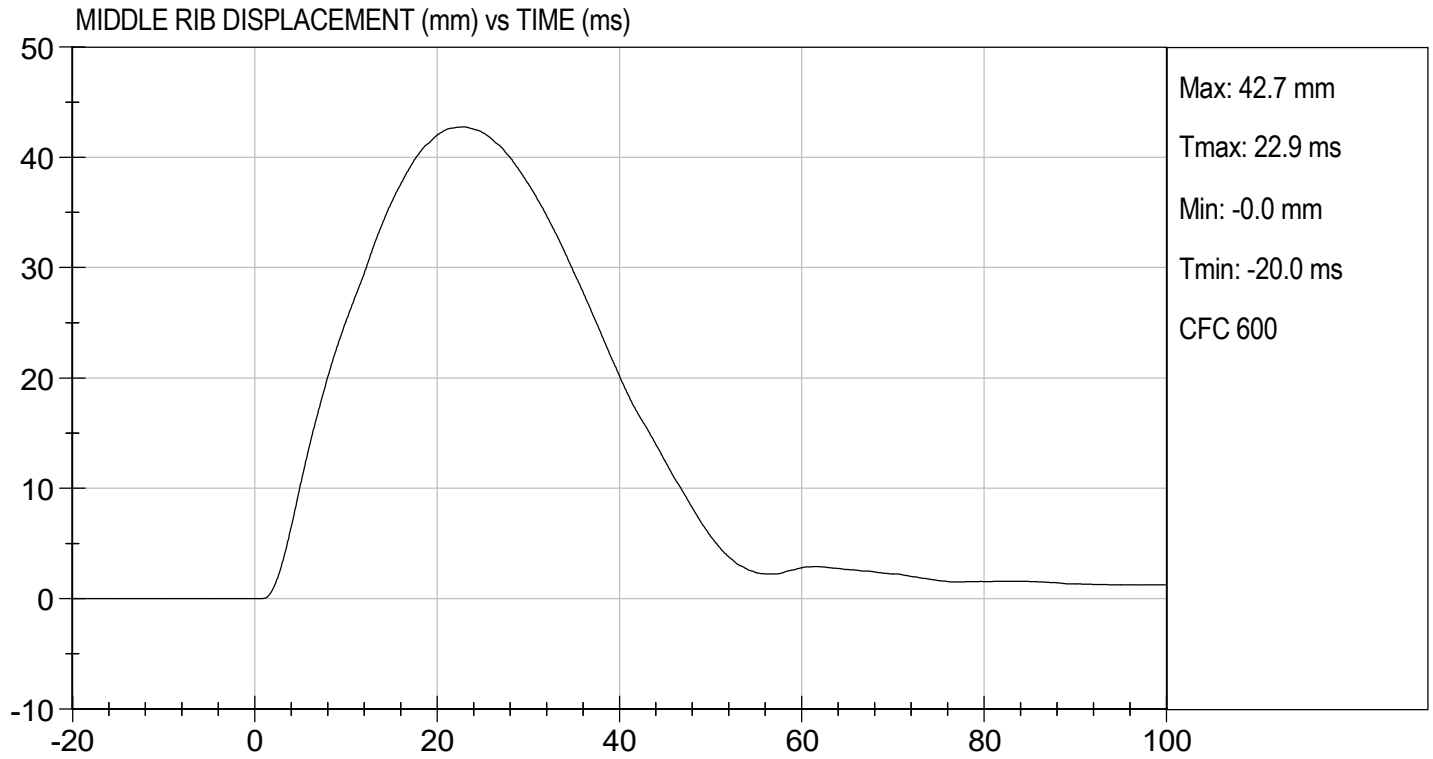
03/08/2021

Test Date

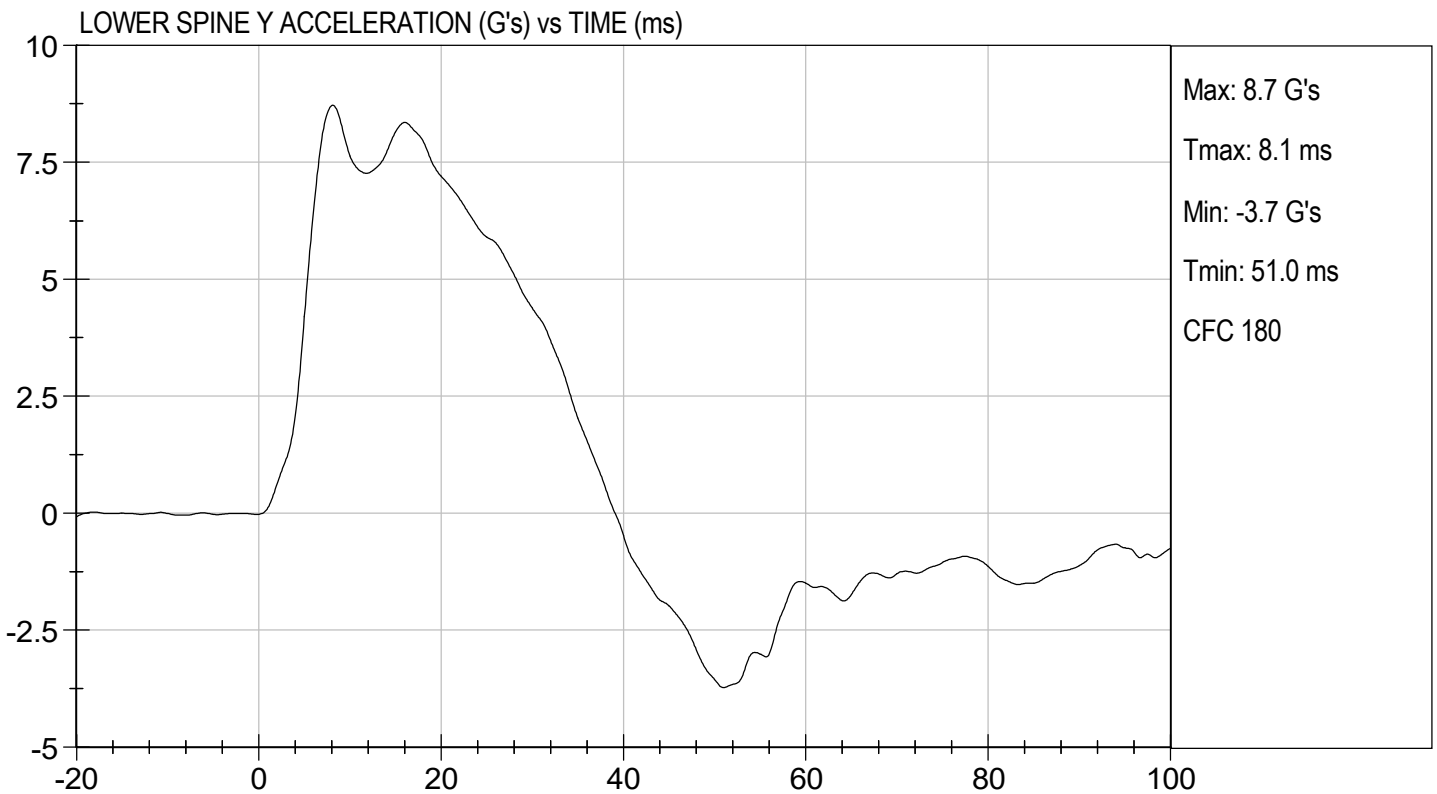
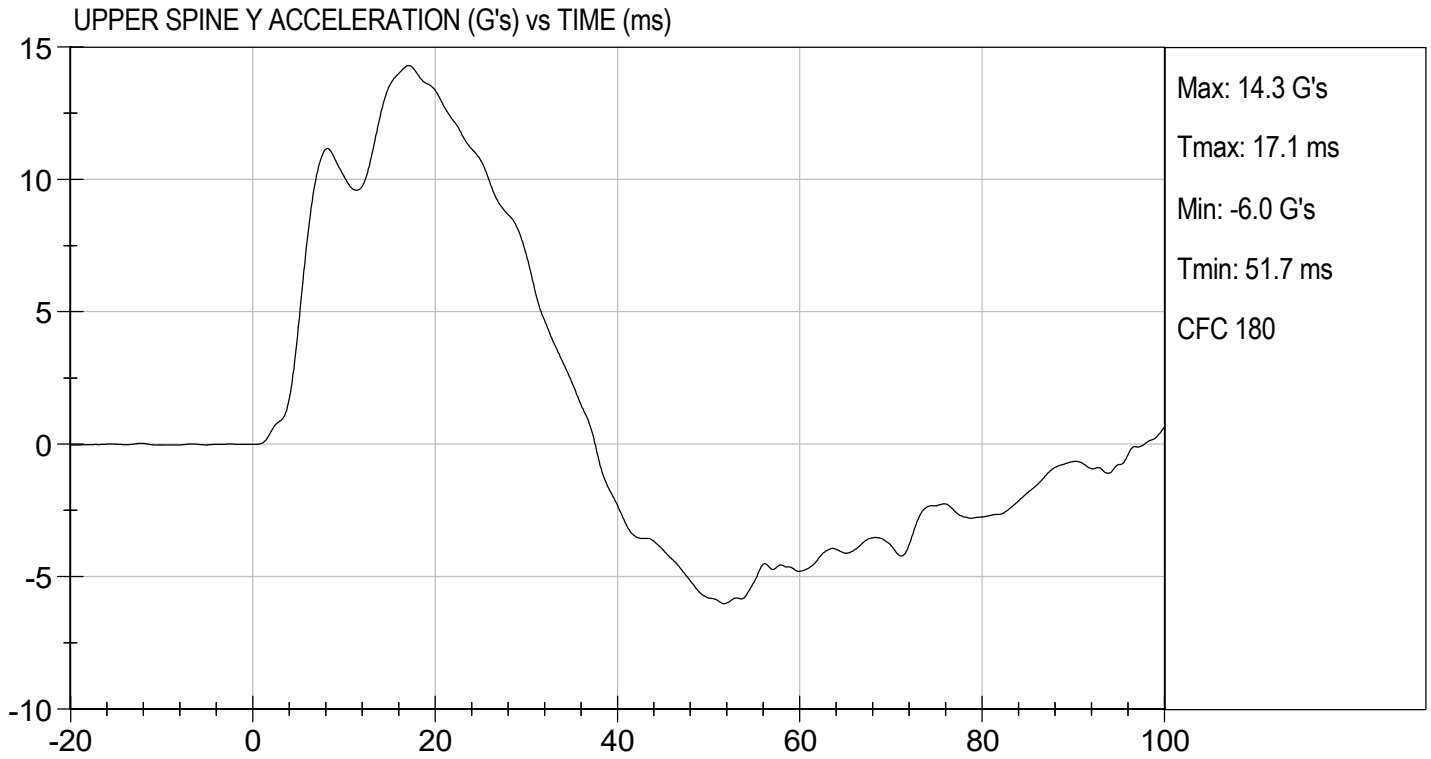
*Ben Fink*

Approved By









**MGA RESEARCH CORPORATION**  
**ABDOMINAL IMPACT TEST**  
**SID-IIs BUILD LEVEL D DUMMY**

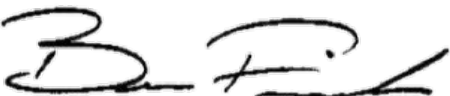
ATD Serial No: 296

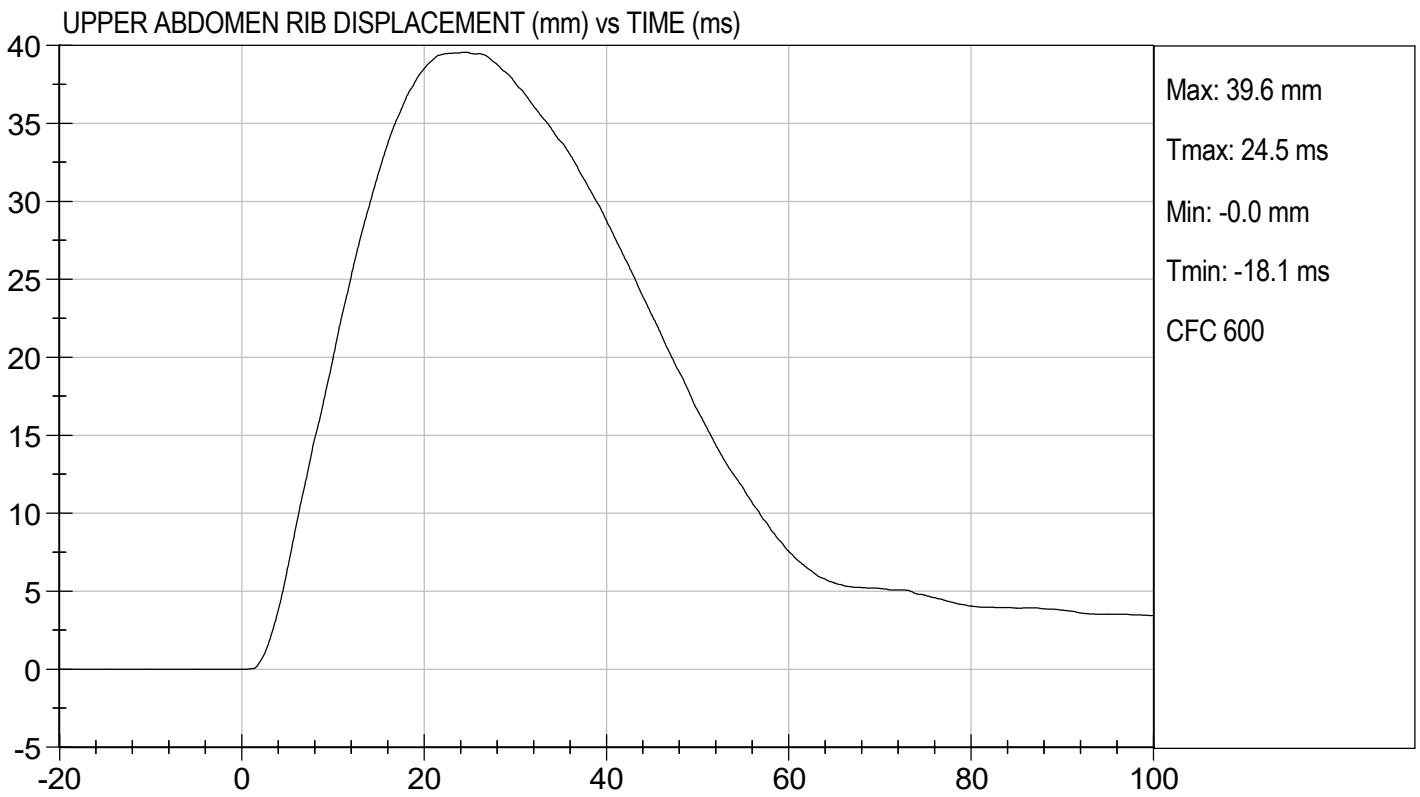
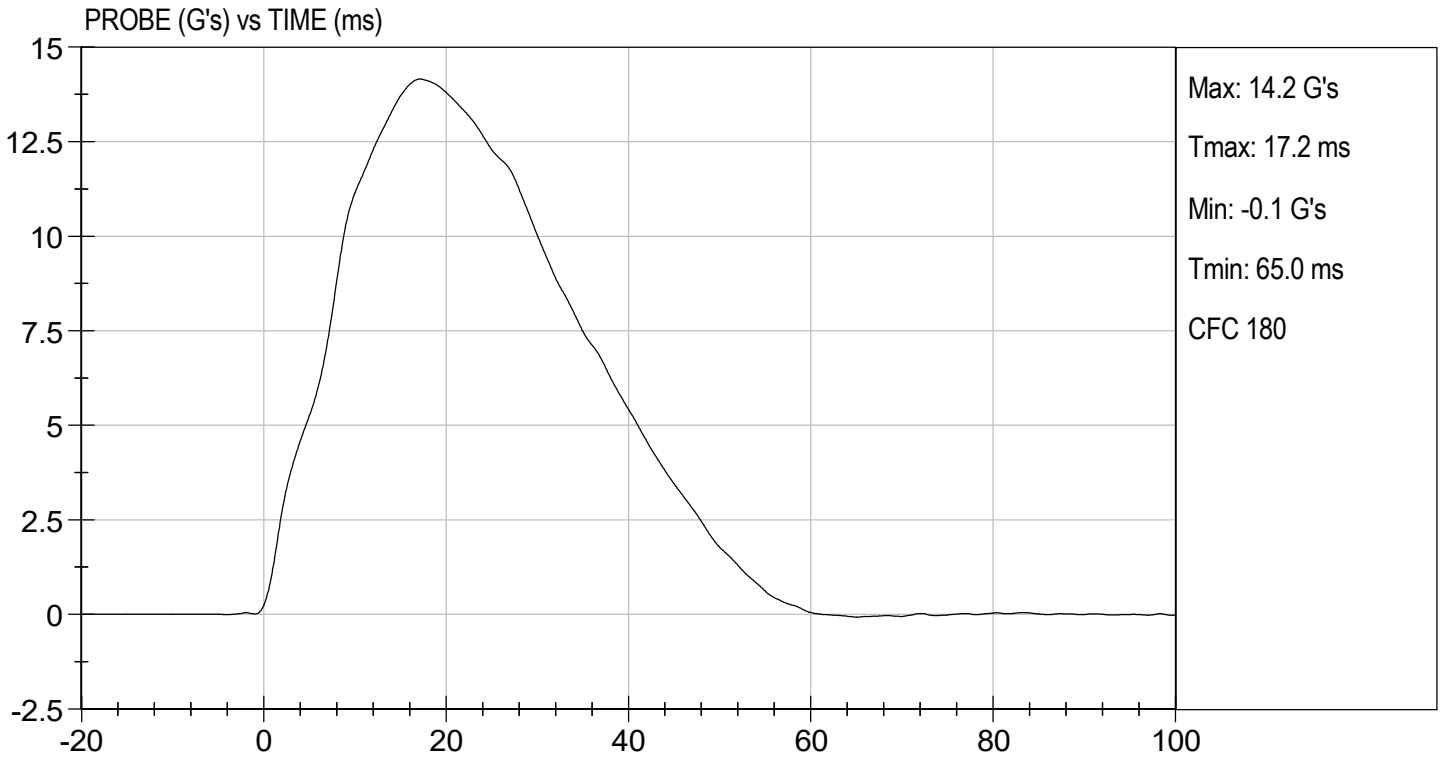
Test I.D: D210726

Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21	Pass
Humidity	%	10 to 70	27	Pass
Impact Velocity	m/s	4.20 to 4.40	4.34	Pass
Maximum Probe Acceleration	G's	12 to 16	14	Pass
Upper Abdomen Rib Displacement	mm	36 to 47	40	Pass
Lower Abdomen Rib Displacement	mm	33 to 44	39	Pass
Lower Spine (T12) Y Acceleration	G's	9 to 14	12	Pass
Overall Test Results				Pass

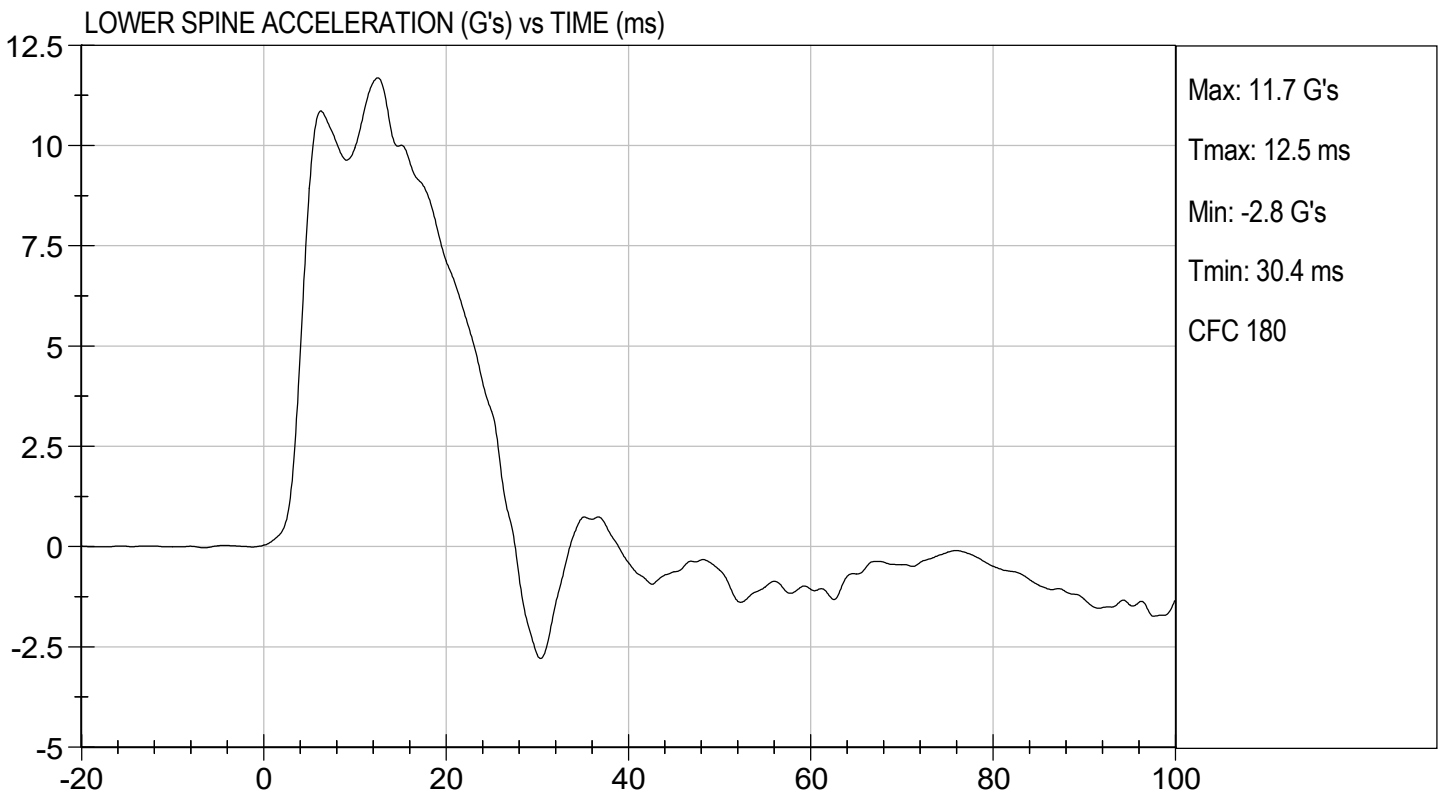
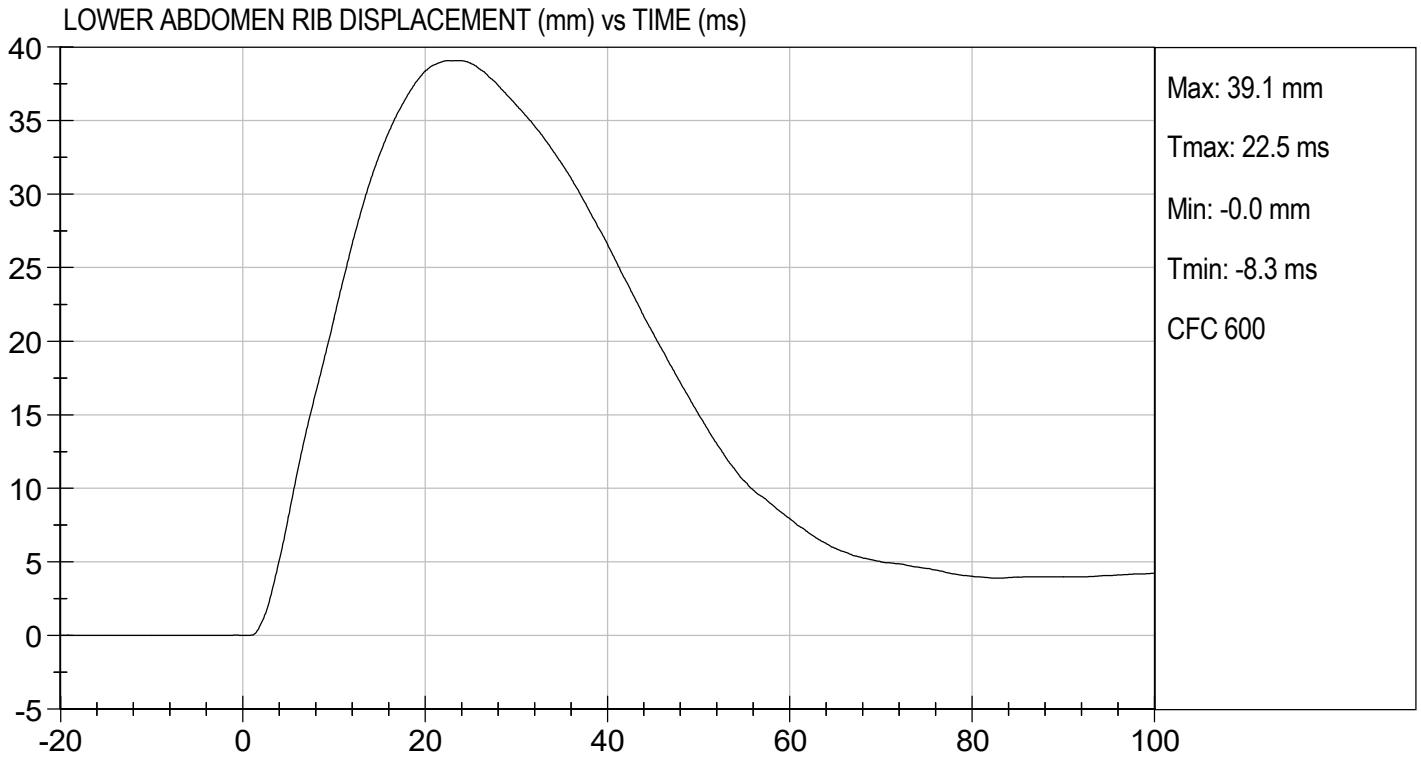
  
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 Laboratory Technician

03/09/2021  
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 Test Date

  
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 Approved By







**MGA RESEARCH CORPORATION**  
**PELVIS IMPACT TEST**  
**SID-IIs BUILD LEVEL D DUMMY**

**ATD Serial No:** 296

**Test I.D:** D210727

Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21	Pass
Humidity	%	10 to 70	27	Pass
Impact Velocity	m/s	6.60 to 6.80	6.60	Pass
Maximum Probe Acceleration	G's	38 to 47	41	Pass
Pelvis Y Acceleration After 6 ms	G's	34 to 42	38	Pass
Peak Acetabulum Force	N	3600 to 4300	3,949	Pass
<b>Overall Test Results</b>				<b>Pass</b>

*Gerald Cherrero*

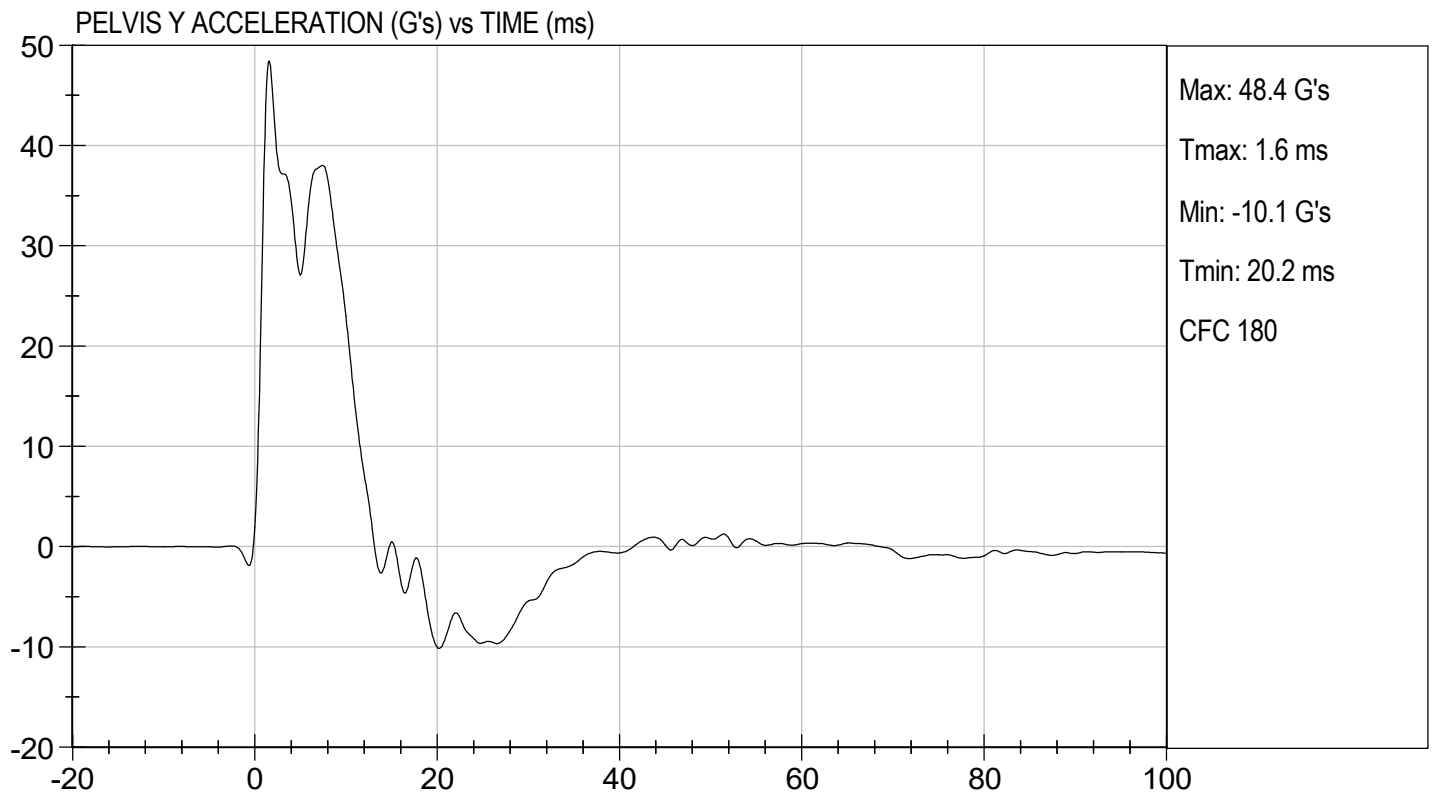
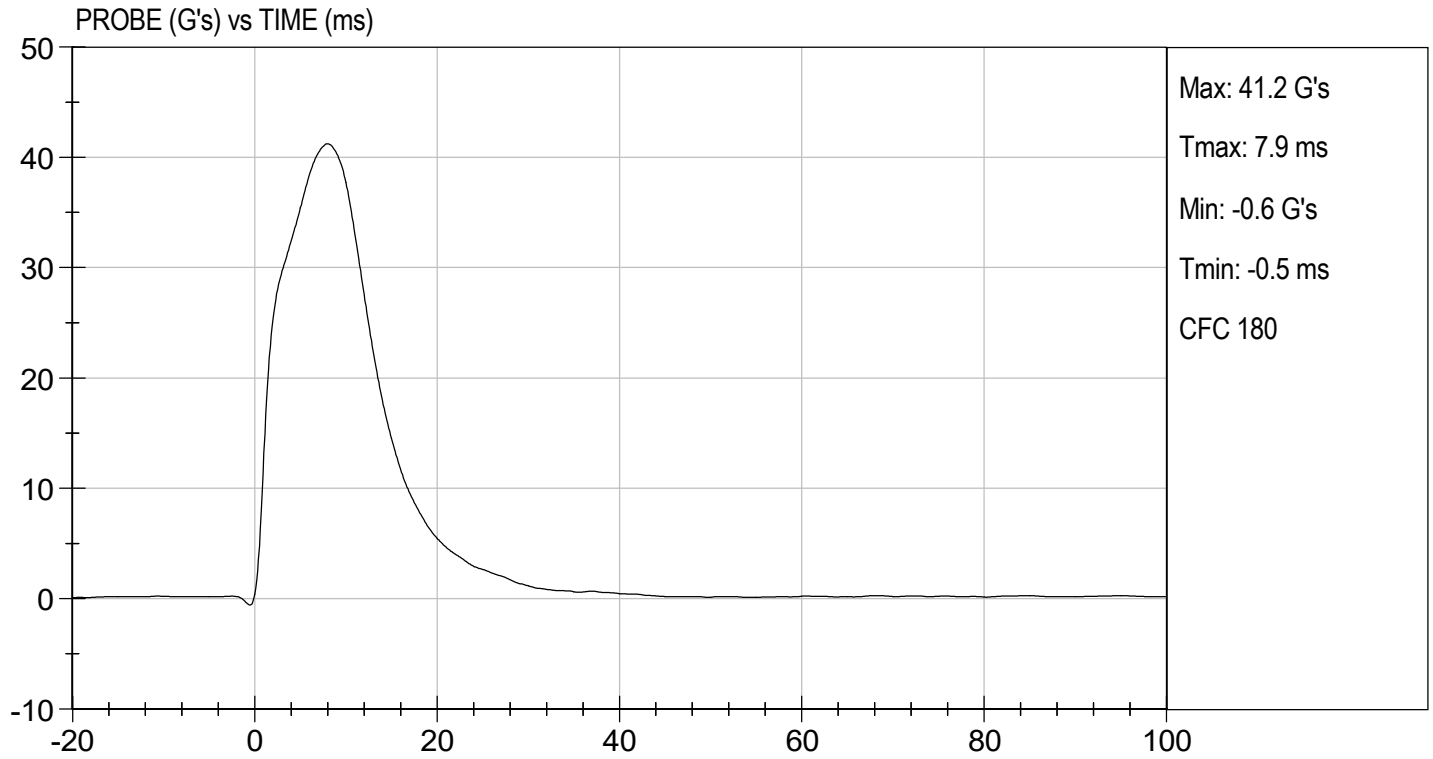
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 Laboratory Technician

03/09/2021

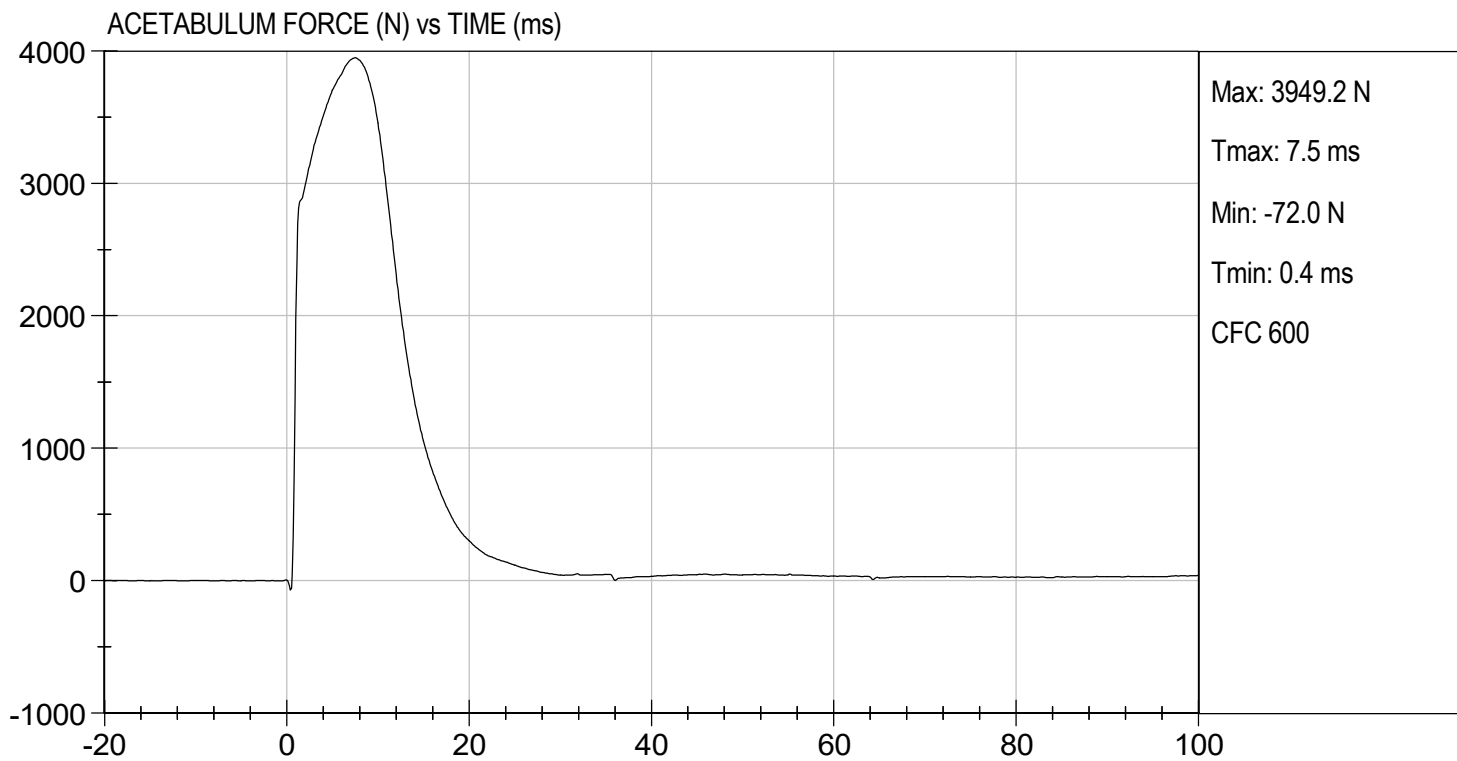
\_\_\_\_\_  
 Test Date

*B. F. H.*

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 Approved By







**MGA RESEARCH CORPORATION**  
**ILIAC IMPACT TEST**  
**SID-IIs BUILD LEVEL D DUMMY**

**ATD Serial No:** 296

**Test I.D:** D210728

Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.5	Pass
Humidity	%	10 to 70	23	Pass
Impact Velocity	m/s	4.20 to 4.40	4.34	Pass
Maximum Probe Acceleration	G's	36 to 45	42	Pass
Pelvis Y Acceleration	G's	28 to 39	34	Pass
Peak Pelvis Iliac Force	N	4100 to 5100	4,851	Pass
<b>Overall Test Results</b>				<b>Pass</b>

*Gerald Cherrero*

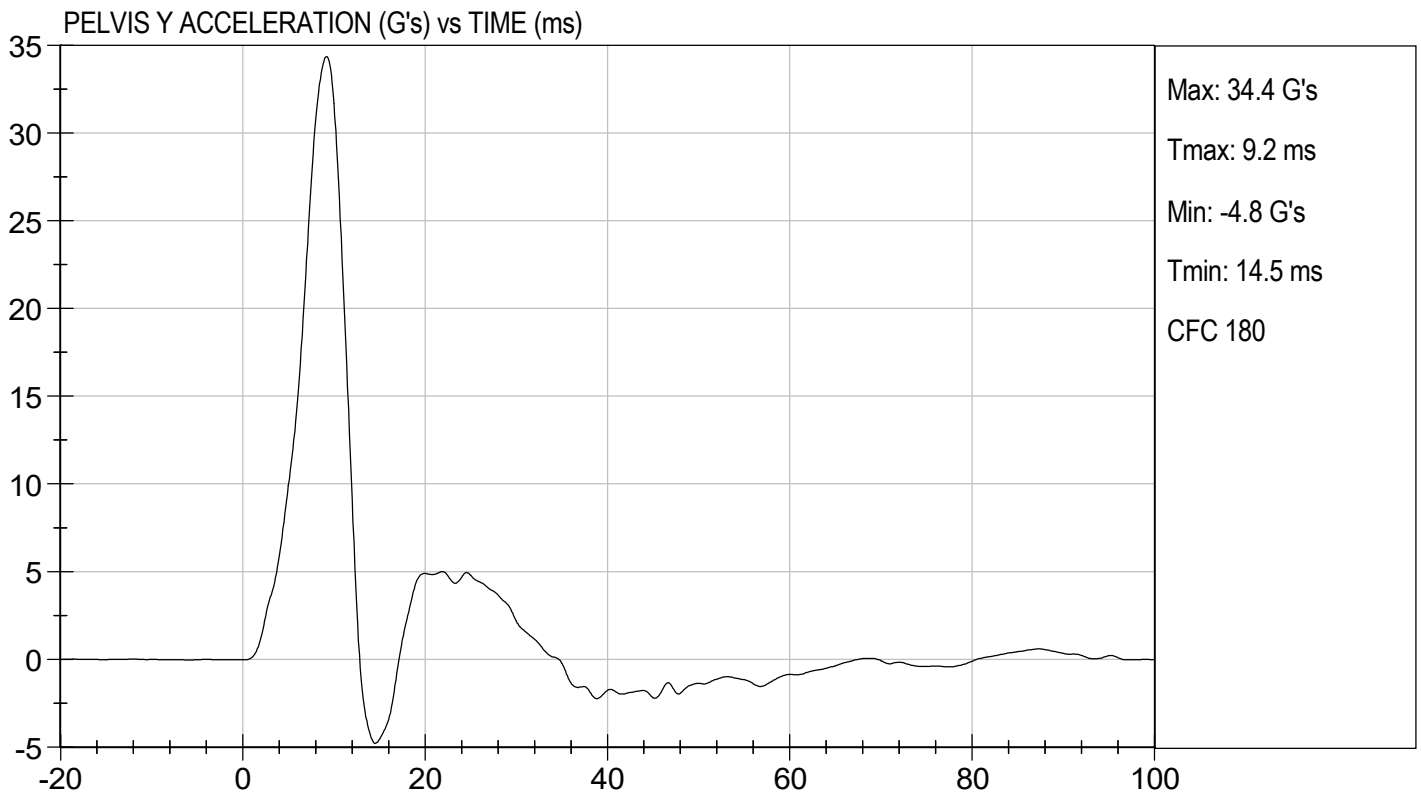
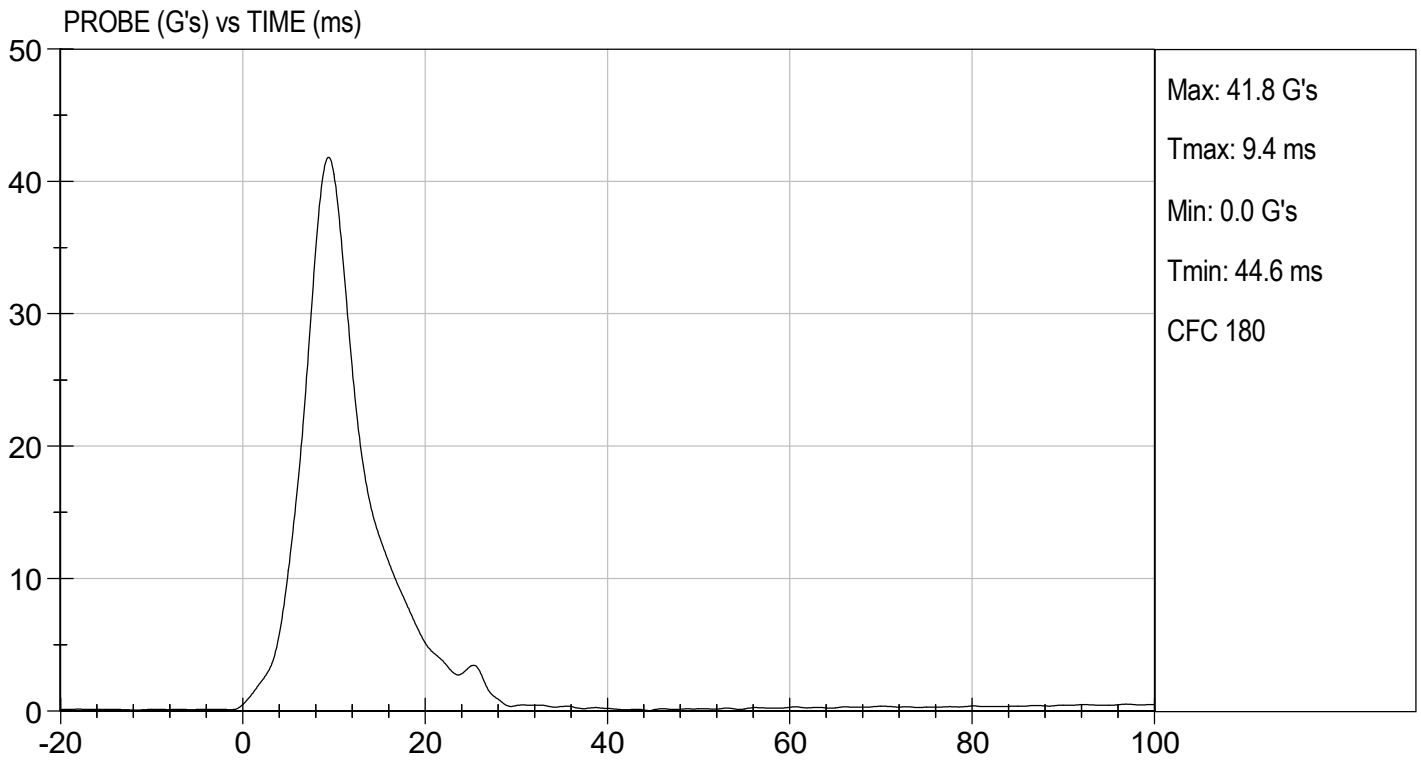
Laboratory Technician

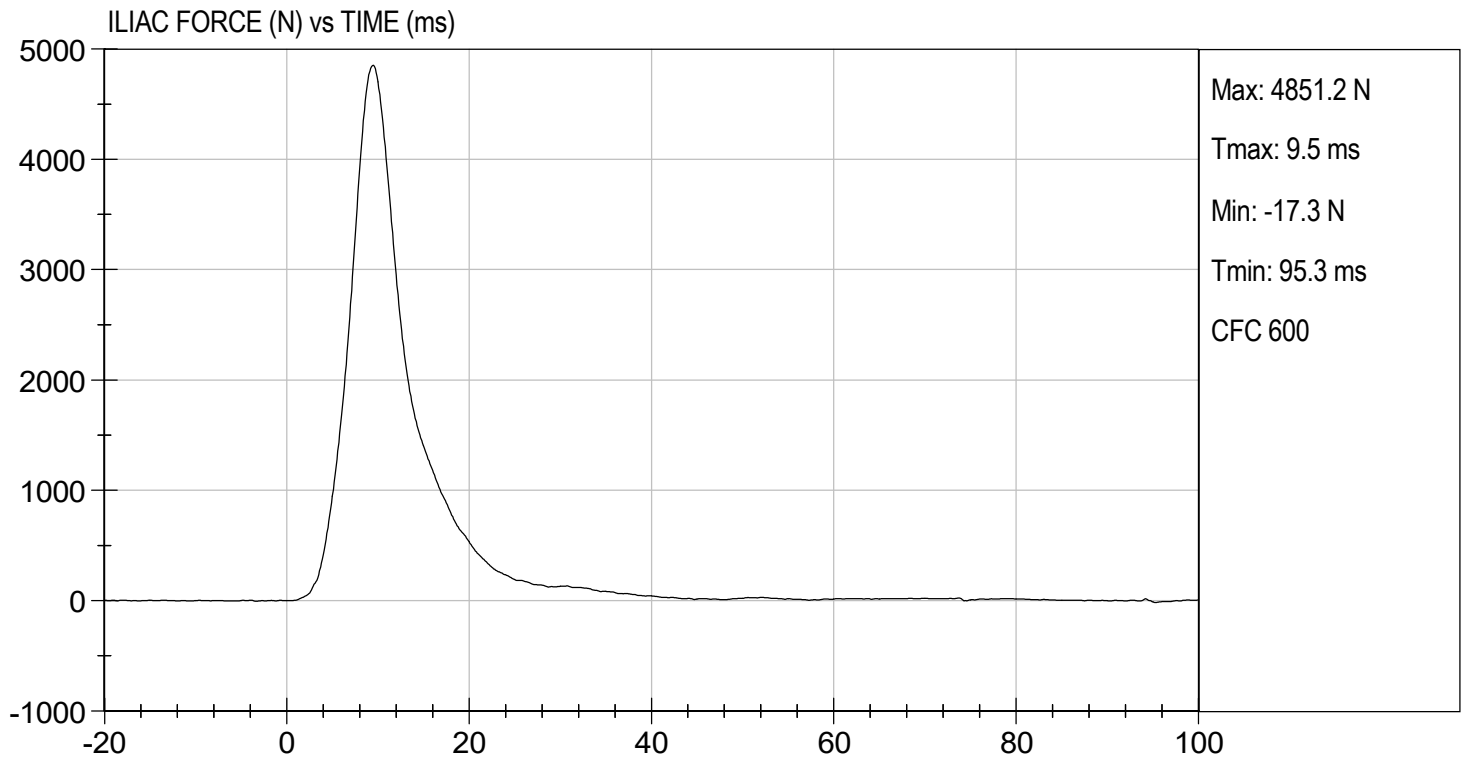
03/08/2021

Test Date

*B. Fink*

Approved By







**CALIBRATION TEST RESULTS**

**POST-TEST**

**SID-IIS 5<sup>TH</sup> PERCENTILE FEMALE - DRIVER ATD**

**SID-IIsD External Measurements**  
**SN: 296**

<b>No.</b>	<b>Name</b>	<b>Spec. (mm)</b>	<b>Result</b>	<b>Pass/Fail</b>
<b>A</b>	Sitting Height	772 - 788	784	Pass
<b>B</b>	Shoulder Pivot Height	437 - 453	442	Pass
<b>C</b>	H-point Height	79 - 89	83	Pass
<b>D</b>	H-point from Seatback	141 - 151	145	Pass
<b>E</b>	Shoulder Pivot from Backline	97 - 107	99	Pass
<b>F</b>	Thigh Clearance	119 - 135	121	Pass
<b>G</b>	Head Breadth	140 - 148	142	Pass
<b>H</b>	Head Back from Backline	40 - 46	45	Pass
<b>I</b>	Head Depth	178 - 188	180	Pass
<b>J</b>	Head Circumference	541 - 551	548	Pass
<b>K</b>	Buttock to Knee Length	514 - 540	535	Pass
<b>L</b>	Popliteal Height	343 - 369	358	Pass
<b>M</b>	Knee Pivot to Floor Height	392 - 409	404	Pass
<b>N</b>	Buttock Popliteal Length	416 - 442	435	Pass
<b>O</b>	Chest Depth w/o Jacket	195 - 211	206	Pass
<b>P</b>	Foot Length	216 - 232	219	Pass
<b>Q</b>	Hip Breadth (w/ pelvic plugs)	313 - 323	316	Pass
<b>R</b>	Arm Length	249 - 259	250	Pass
<b>S</b>	Knee Joint to Seatback	477 - 493	481	Pass
<b>V</b>	Shoulder Width	341 - 357	346	Pass
<b>W</b>	Foot Width	78 - 94	85	Pass
<b>Y</b>	Chest Circumference w/ jacket	851 - 881	870	Pass
<b>Z</b>	Waist Circumference	761 - 791	772	Pass

**MGA RESEARCH CORPORATION**  
**HEAD DROP TEST**  
**SID-IIs BUILD LEVEL D DUMMY**

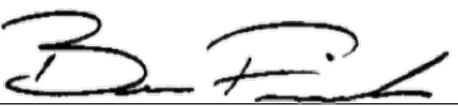
ATD Serial No: 296

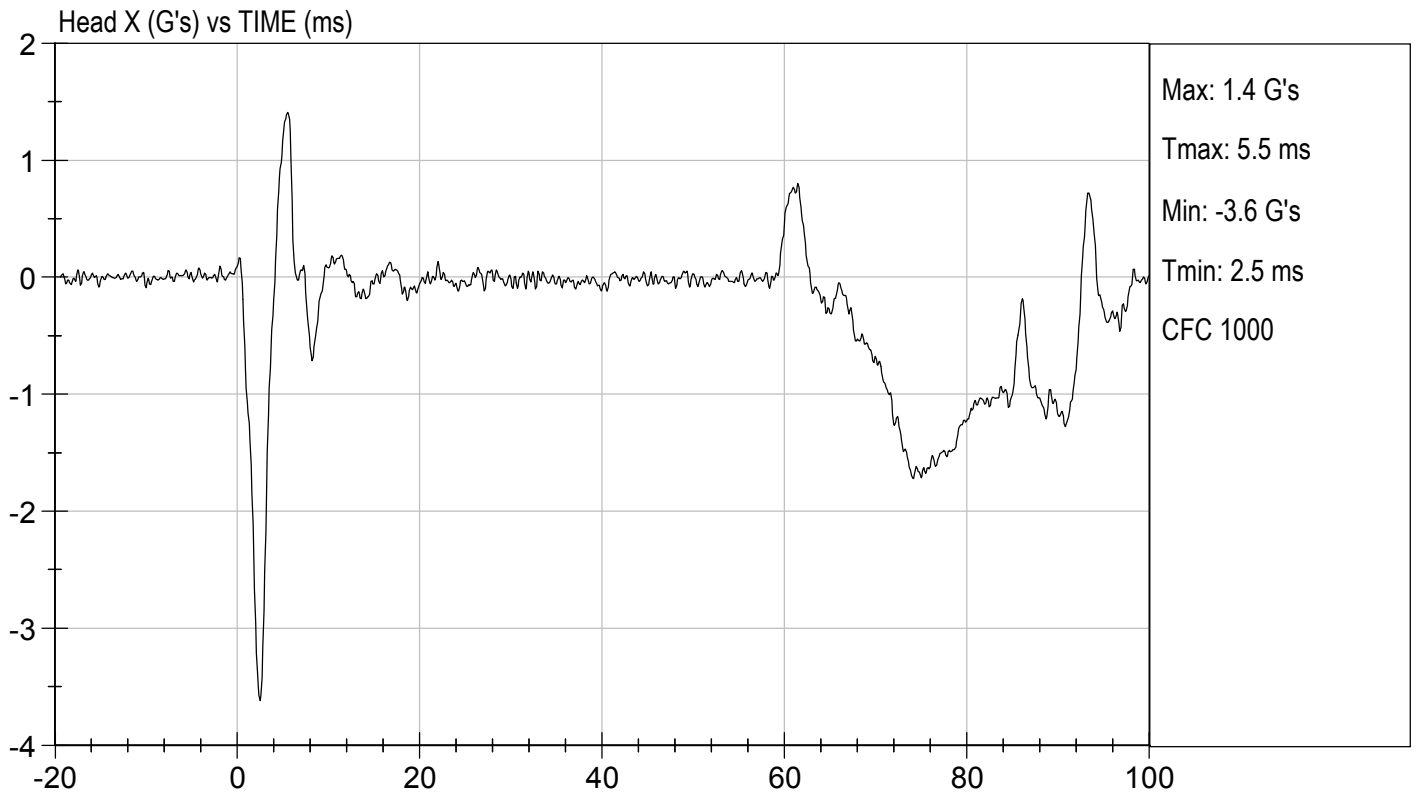
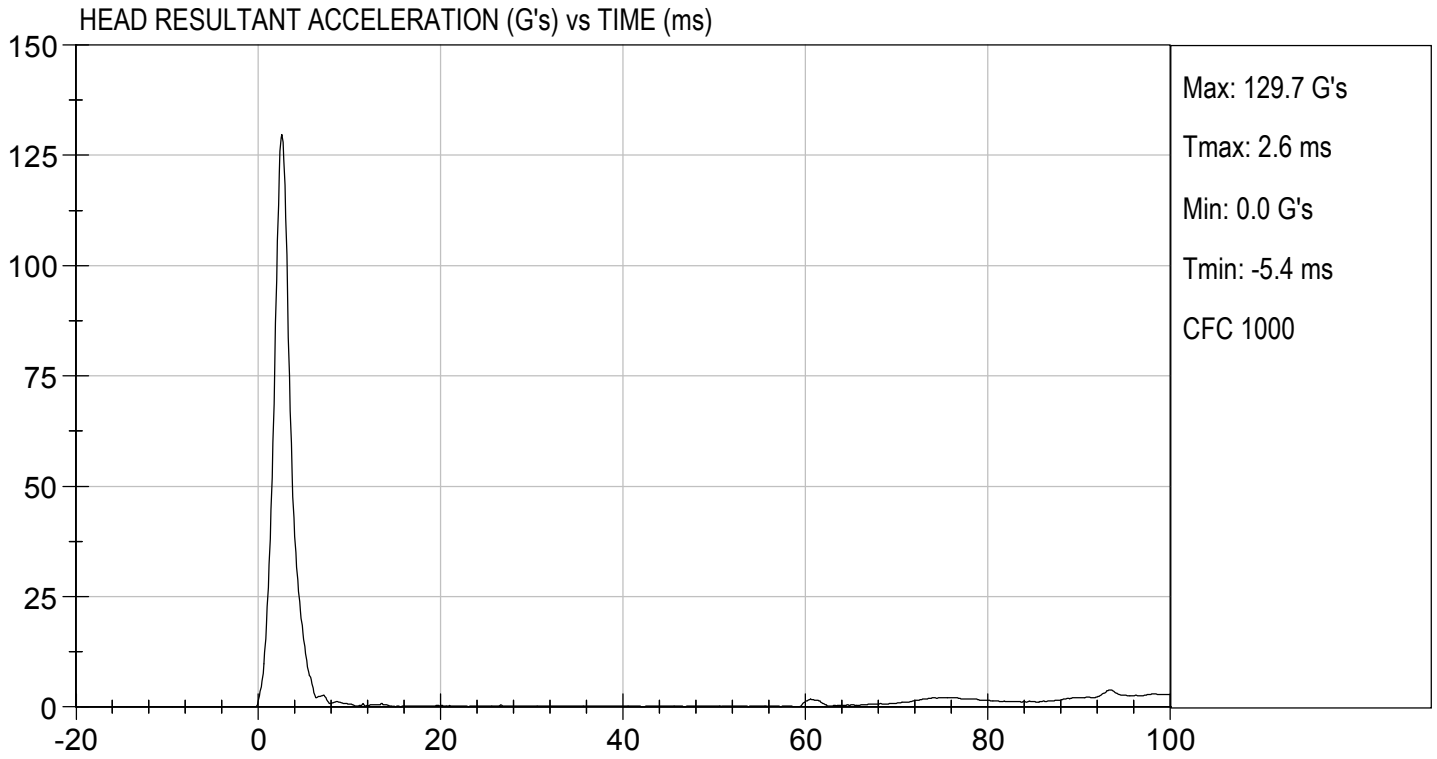
Test ID: D210871

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.1	Pass
Laboratory Relative Humidity	%	10 to 70	24	Pass
Peak Resultant Acceleration	G's	115 to 137	130	Pass
Peak Longitudinal Acceleration	G's	+/- 15	-3.6	Pass
Unimodal	N/A	Yes	Yes	Pass
Oscillations	N/A	<15%	Yes	Pass
Overall Test Results				Pass

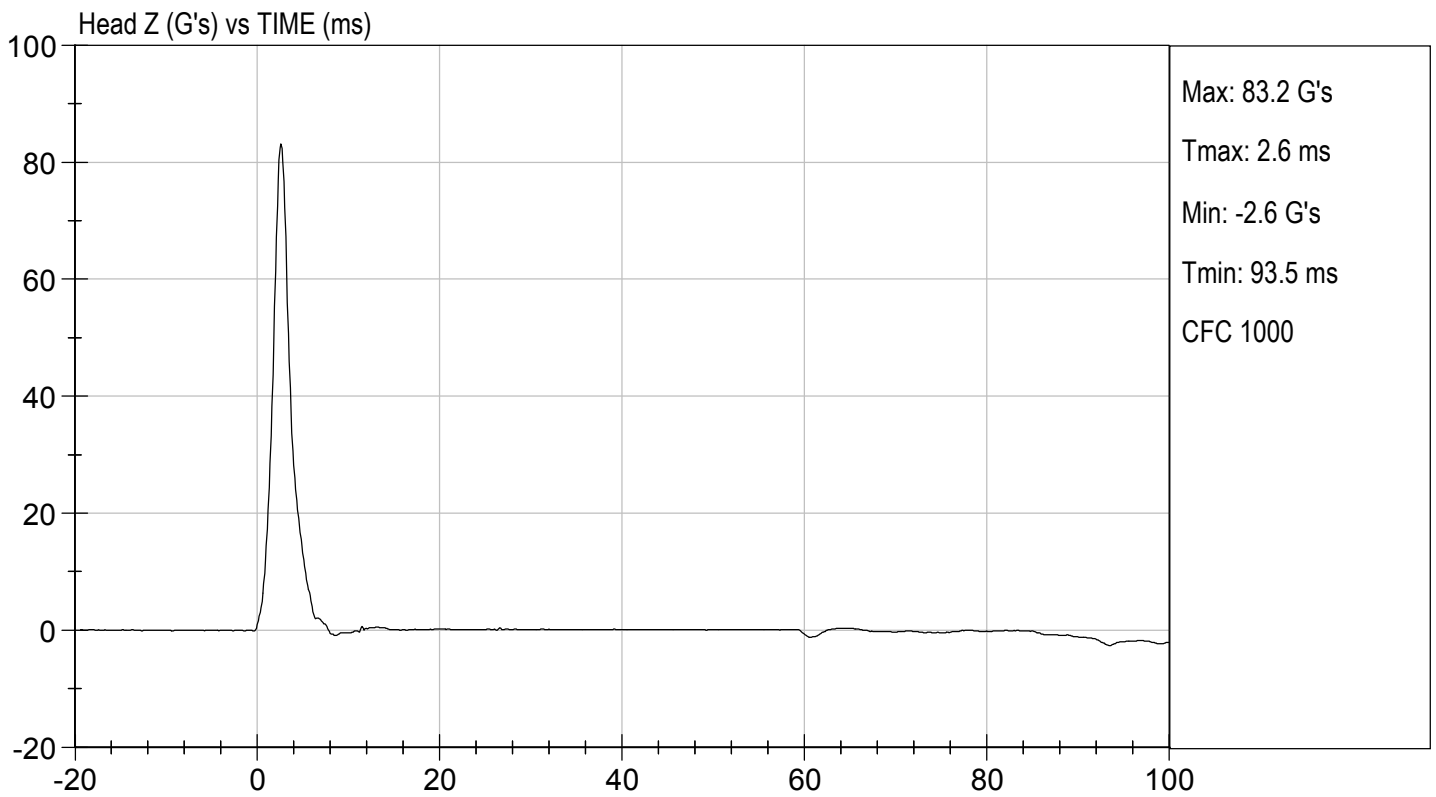
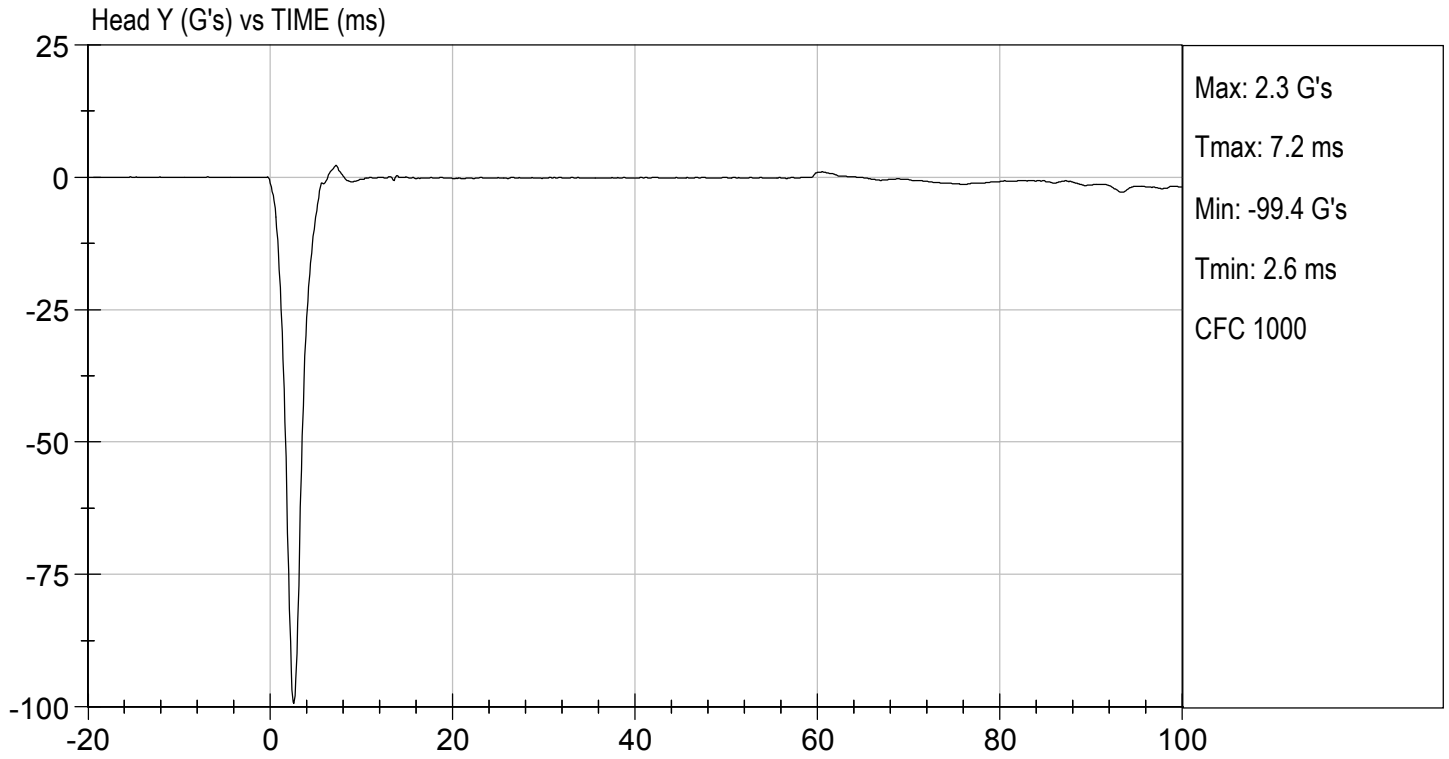
  
 Laboratory Technician

03/16/2021  
 Test Date

  
 Approved By







**MGA RESEARCH CORPORATION  
LATERAL NECK PENDULUM TEST  
SID-IIs BUILD LEVEL D DUMMY**

**ATD Serial No:** 296

**Test I.D.:** D210872

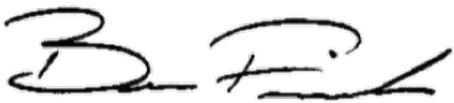
Tested Parameter	Units	Specification	Result	Pass/Fail	
Temperature	deg C	20.6 to 22.2	21.1	Pass	
Humidity	%	10 to 70	23	Pass	
Impact Velocity	m/s	5.51 to 5.63	5.58	Pass	
Pendulum Velocity	10 ms	m/s	2.20 to 2.80	2.72	Pass
	15 ms	m/s	3.30 to 4.10	3.87	Pass
	20 ms	m/s	4.40 to 5.40	5.31	Pass
	25 ms	m/s	5.40 to 6.10	5.67	Pass
	25-100 ms	m/s	5.50 to 6.20	5.69	Pass
Maximum D-Plane Rotation	deg	71 to 81	72	Pass	
Time of Maximum D-Plane Rotation	ms	50 to 70	63	Pass	
Maximum Occipital Condyle Moment	Nm	-44 to -36	-38	Pass	
Time of Moment Decay to 0 Nm	ms	102 to 126	120	Pass	
<b>Overall Test Results</b>				<b>Pass</b>	



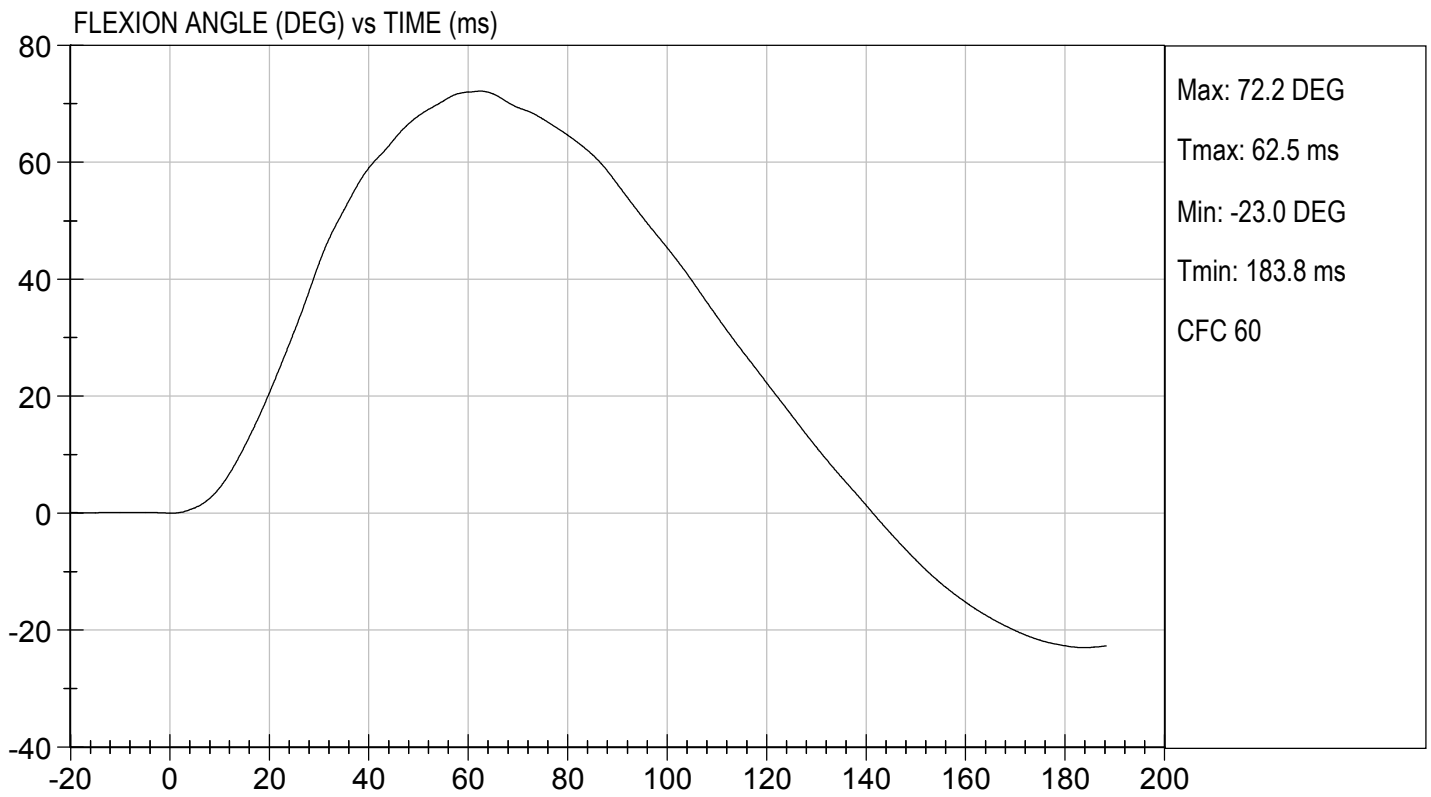
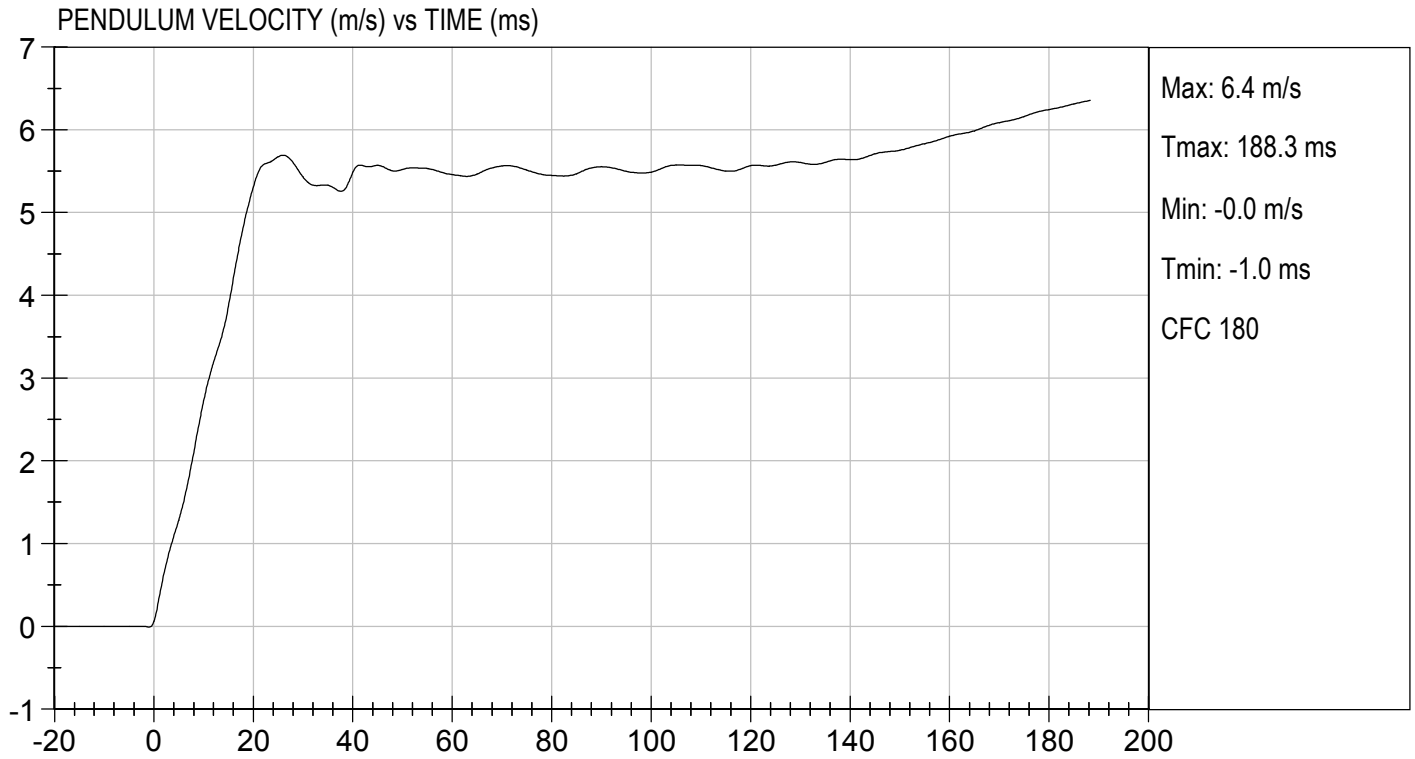
Laboratory Technician

03/16/2021

Test Date



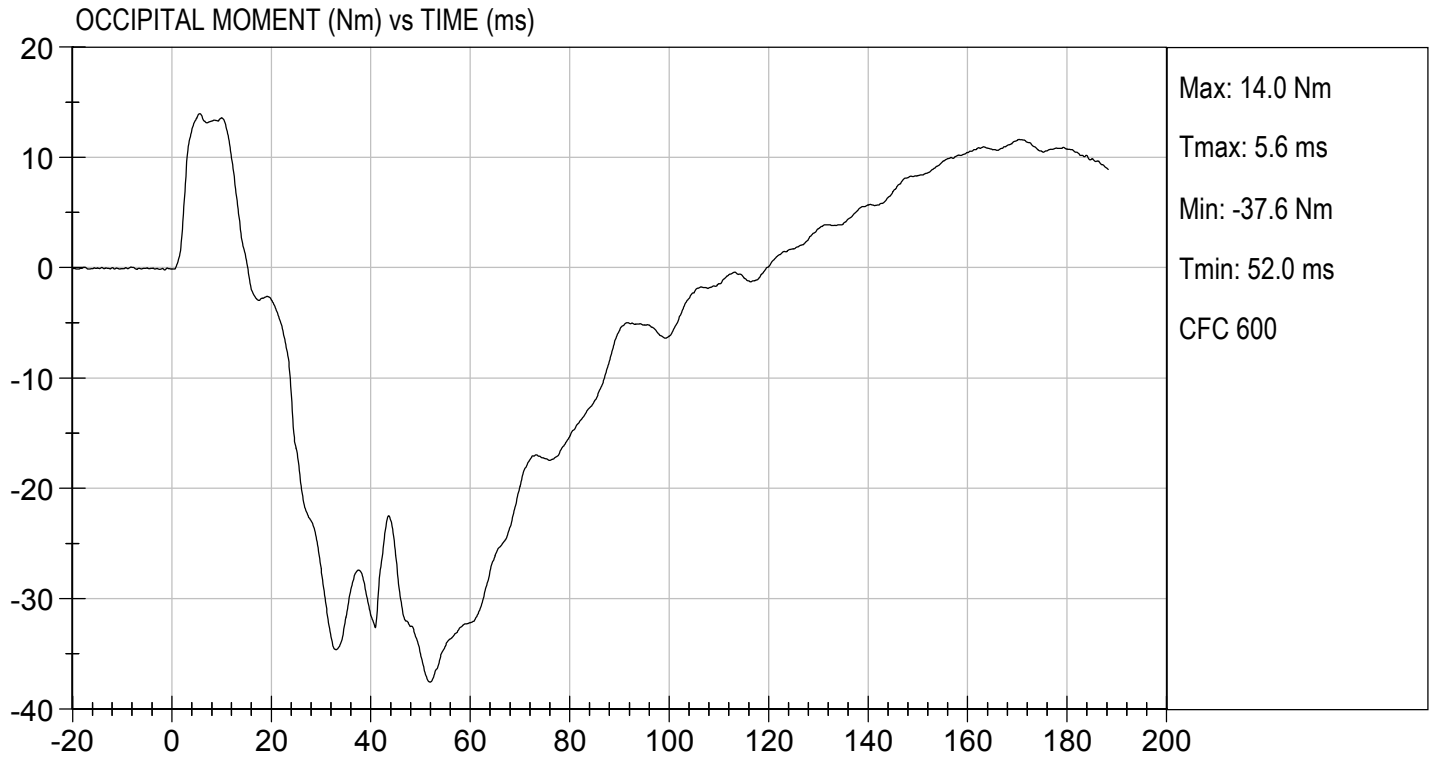
Approved By





TEST DESC: NECK BENDING  
VELOCITY: 18.32 ft/s, 5.58 m/s

TEST DATE: 03/16/2021  
TEST #: D210872





**MGA RESEARCH CORPORATION  
SHOULDER IMPACT TEST  
SID-IIs BUILD LEVEL D DUMMY**

**ATD Serial No:** 296

**Test ID:** D210873

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.7	Pass
Laboratory Relative Humidity	%	10 to 70	20	Pass
Impact Velocity	m/s	4.20 to 4.40	4.30	Pass
Maximum Probe Acceleration	G's	13 to 18	15	Pass
Shoulder Displacement	mm	28 to 37	32	Pass
Upper Spine (T1) Y Acceleration	G's	17 to 22	18	Pass
Overall Test Results				Pass

*Gerald Guerrero*

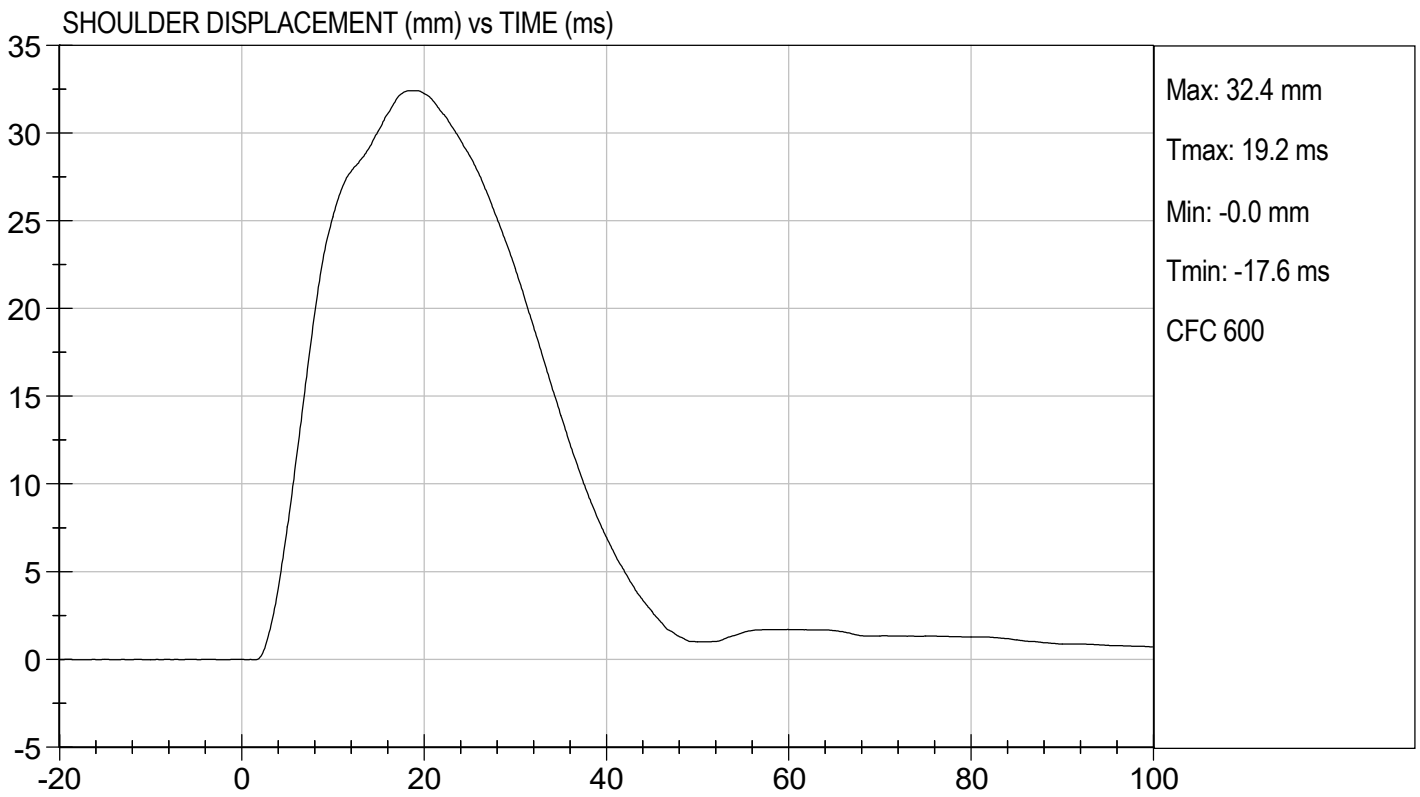
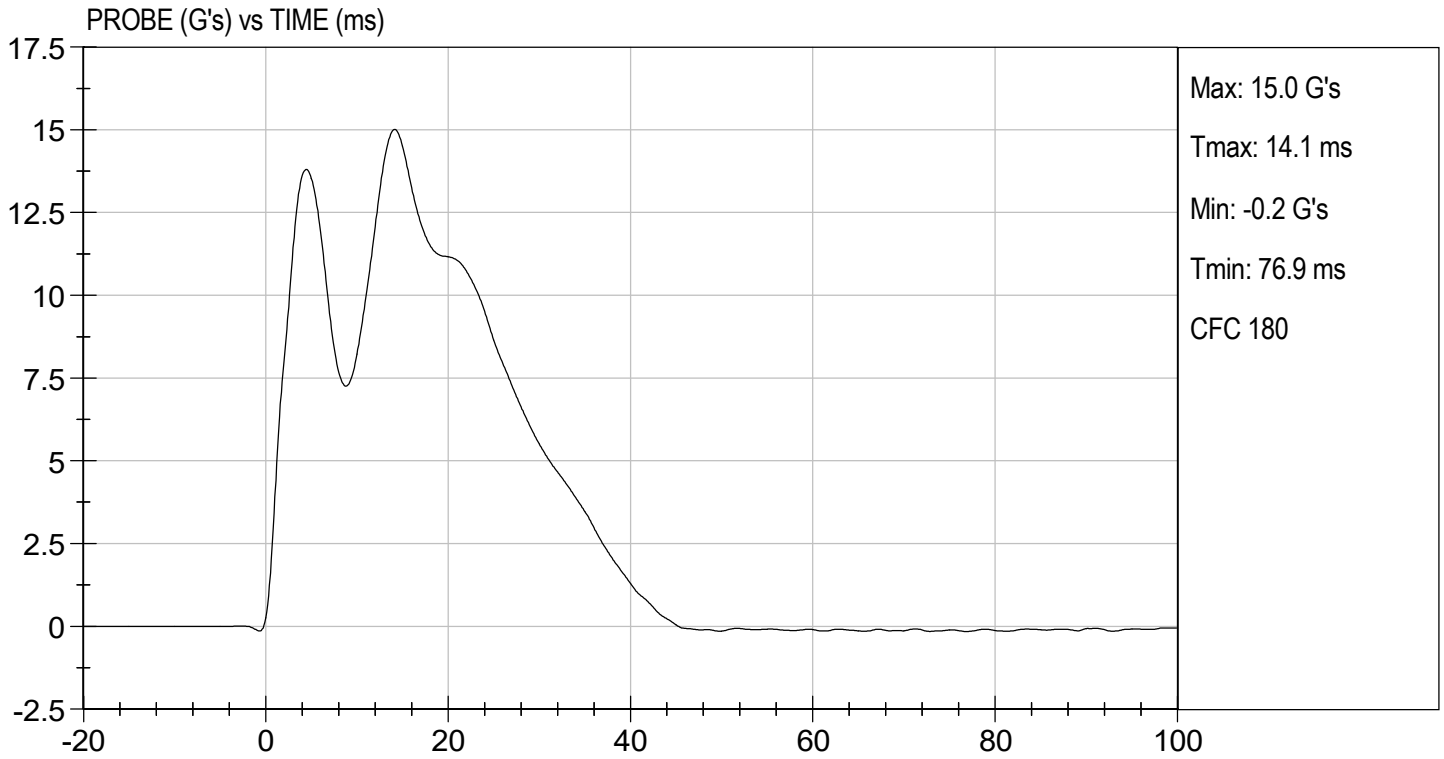
Laboratory Technician

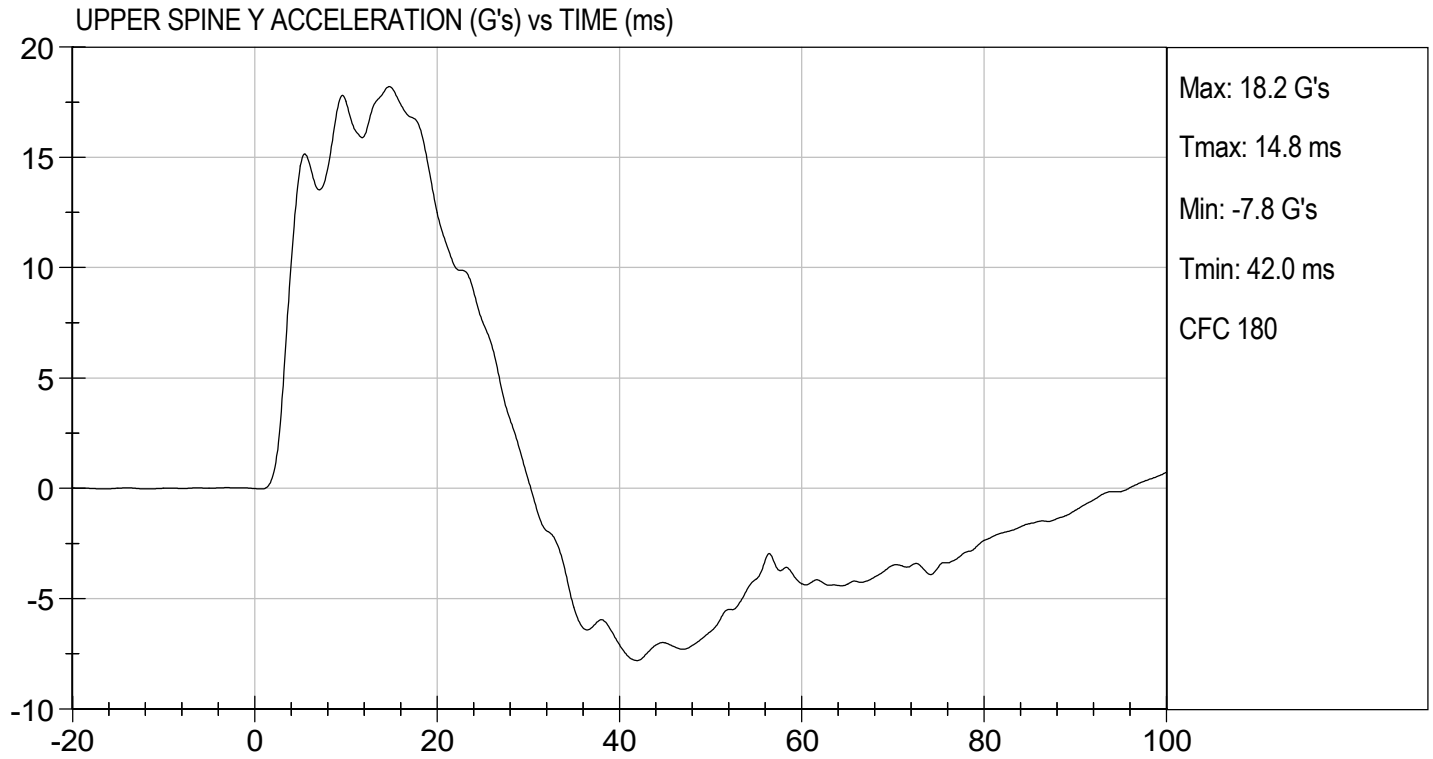
03/15/2021

Test Date

*B. Fink*

Approved By





**MGA RESEARCH CORPORATION  
THORAX (WITH ARM) IMPACT TEST  
SID-IIs BUILD LEVEL D DUMMY**

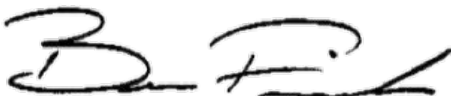
**ATD Serial No:** 296

**Test I.D:** D210874

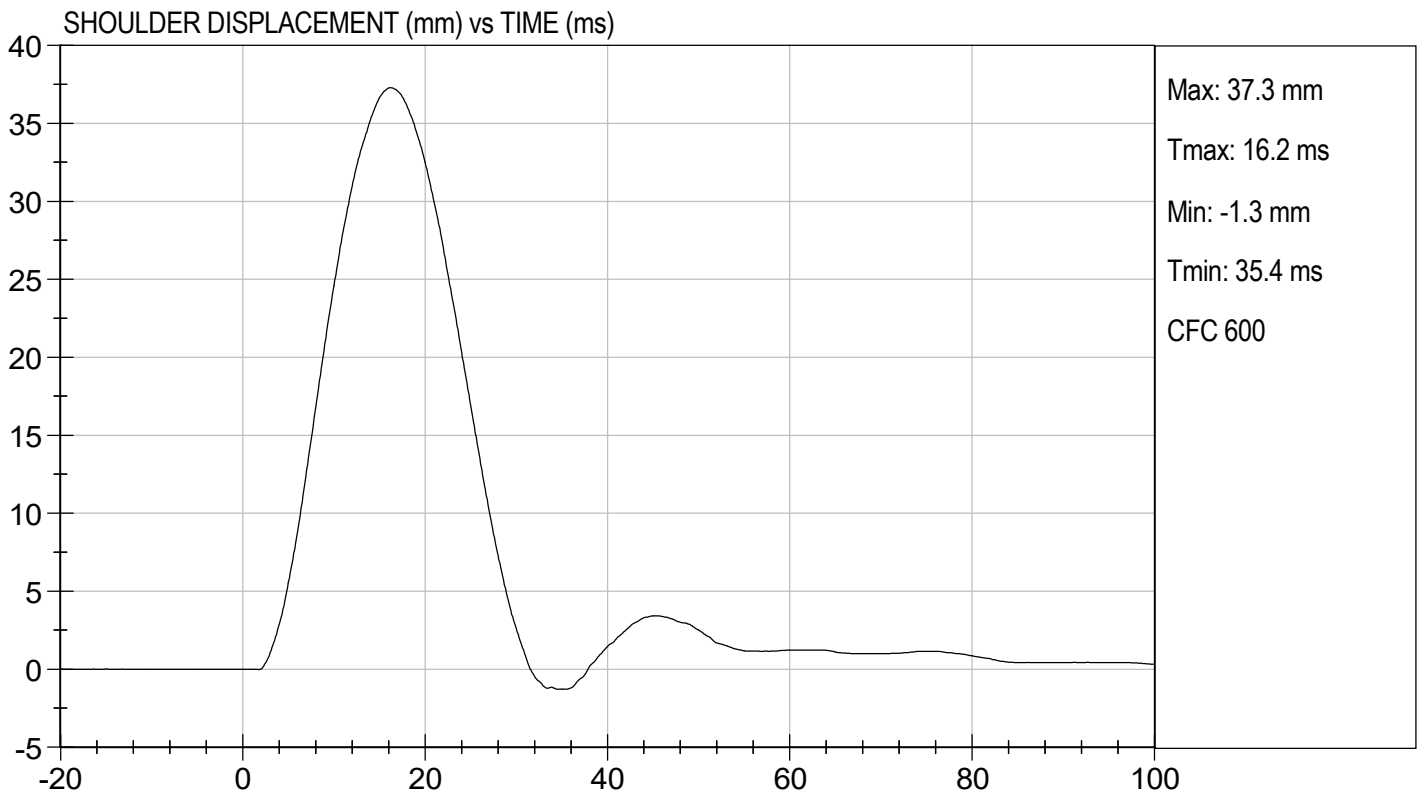
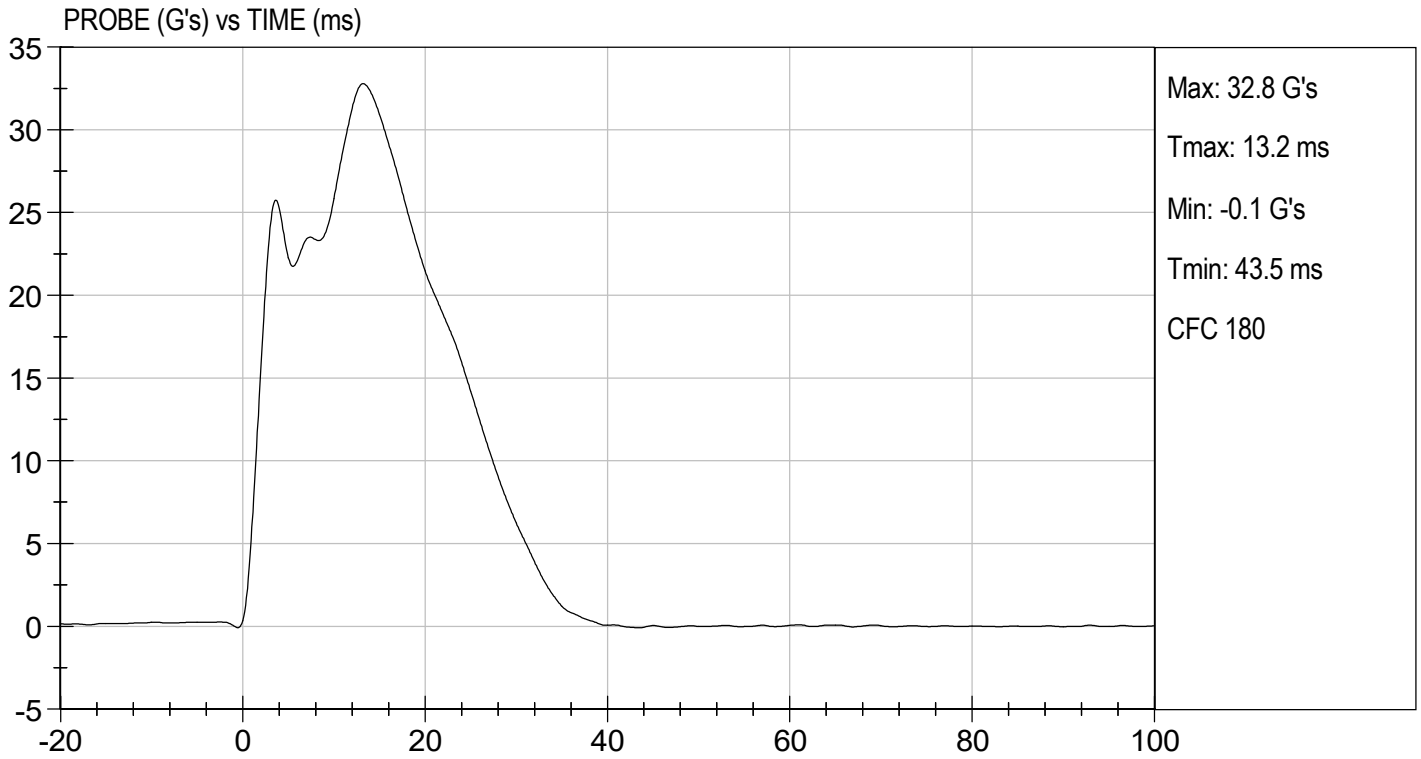
Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.7	Pass
Humidity	%	10 to 70	20	Pass
Impact Velocity	m/s	6.60 to 6.80	6.77	Pass
Maximum Probe Acceleration	G's	30 to 36	33	Pass
Shoulder Displacement	mm	31 to 40	37	Pass
Upper Rib Displacement	mm	25 to 32	29	Pass
Middle Rib Displacement	mm	30 to 36	32	Pass
Lower Rib Displacement	mm	32 to 38	34	Pass
Upper Spine (T1) Y Acceleration	G's	34 to 43	37	Pass
Lower Spine (T12) Y Acceleration	G's	29 to 37	33	Pass
<b>Overall Test Results</b>				<b>Pass</b>

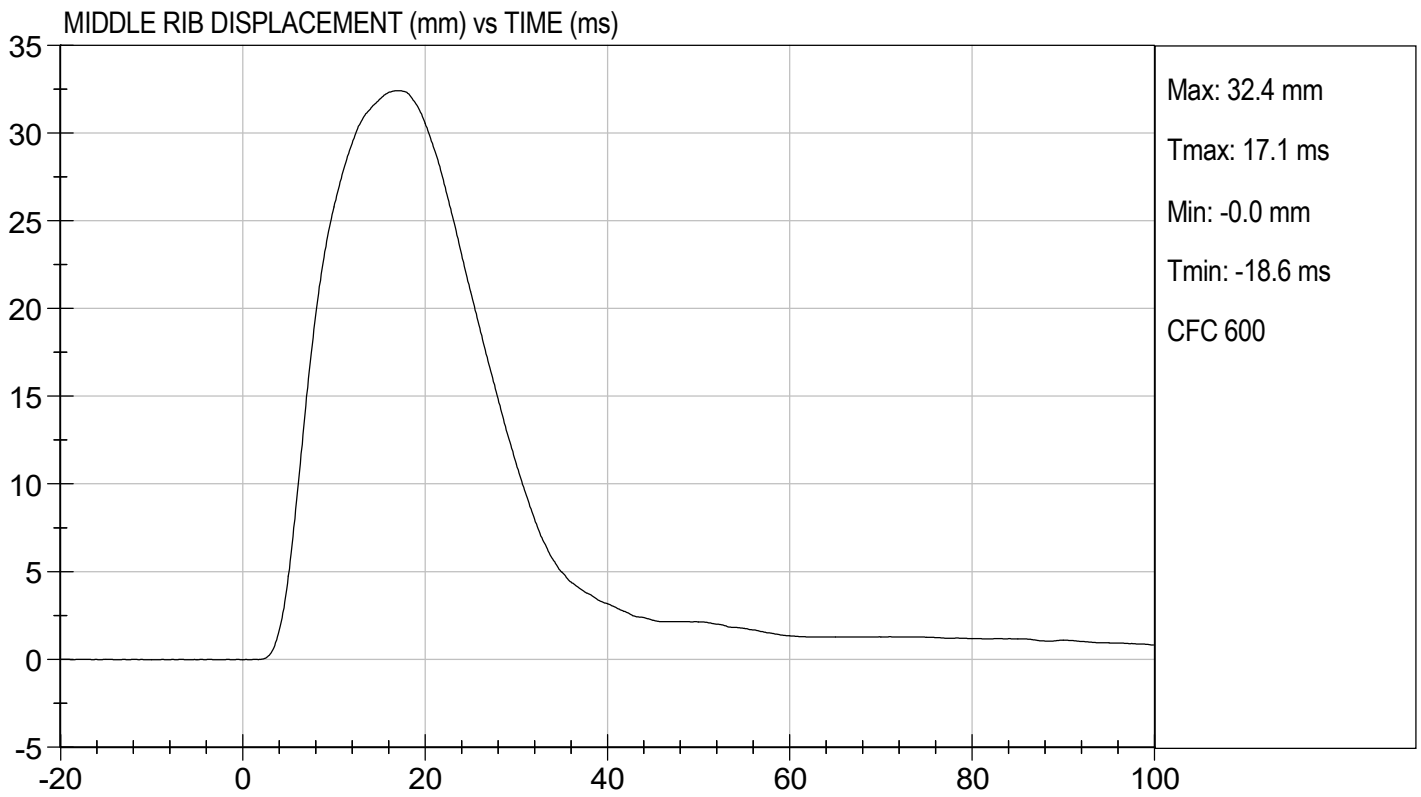
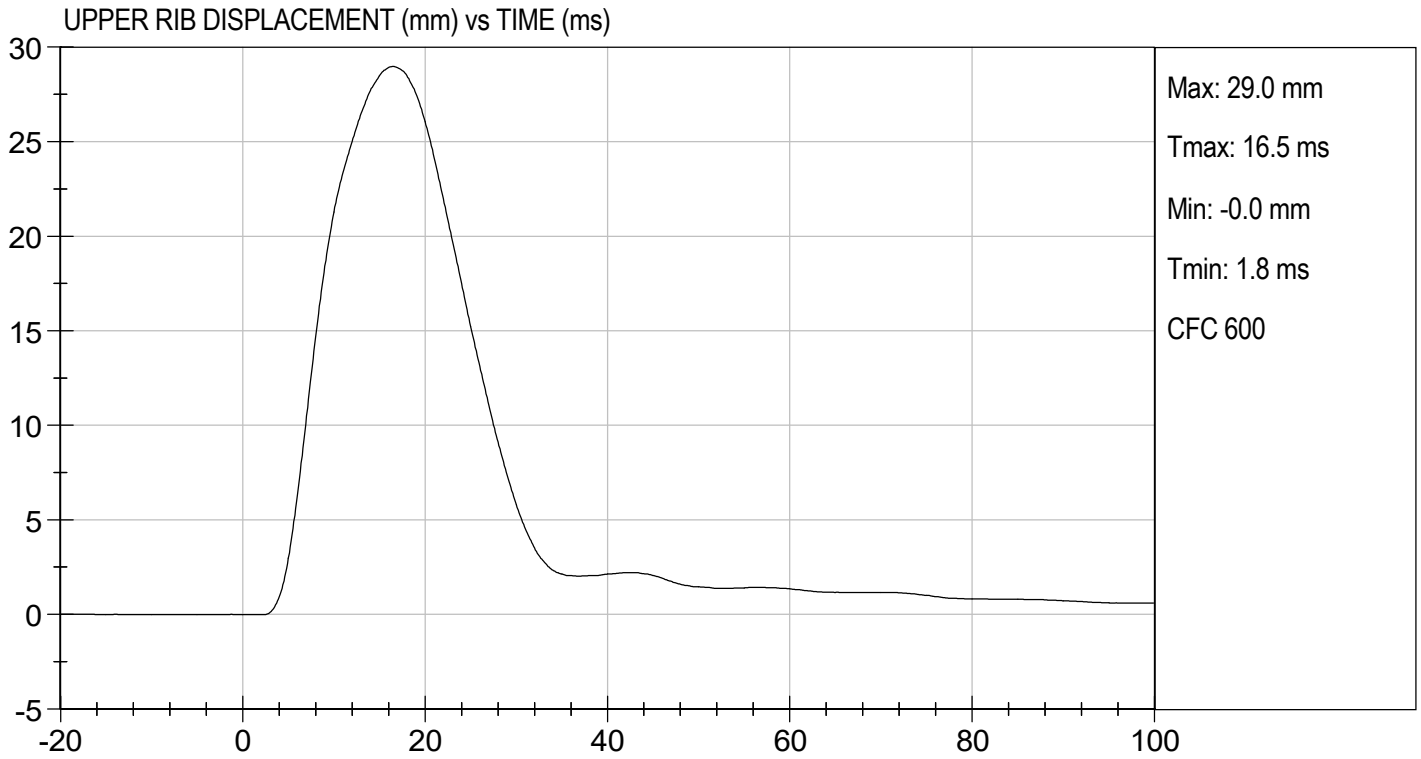
  
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 Laboratory Technician

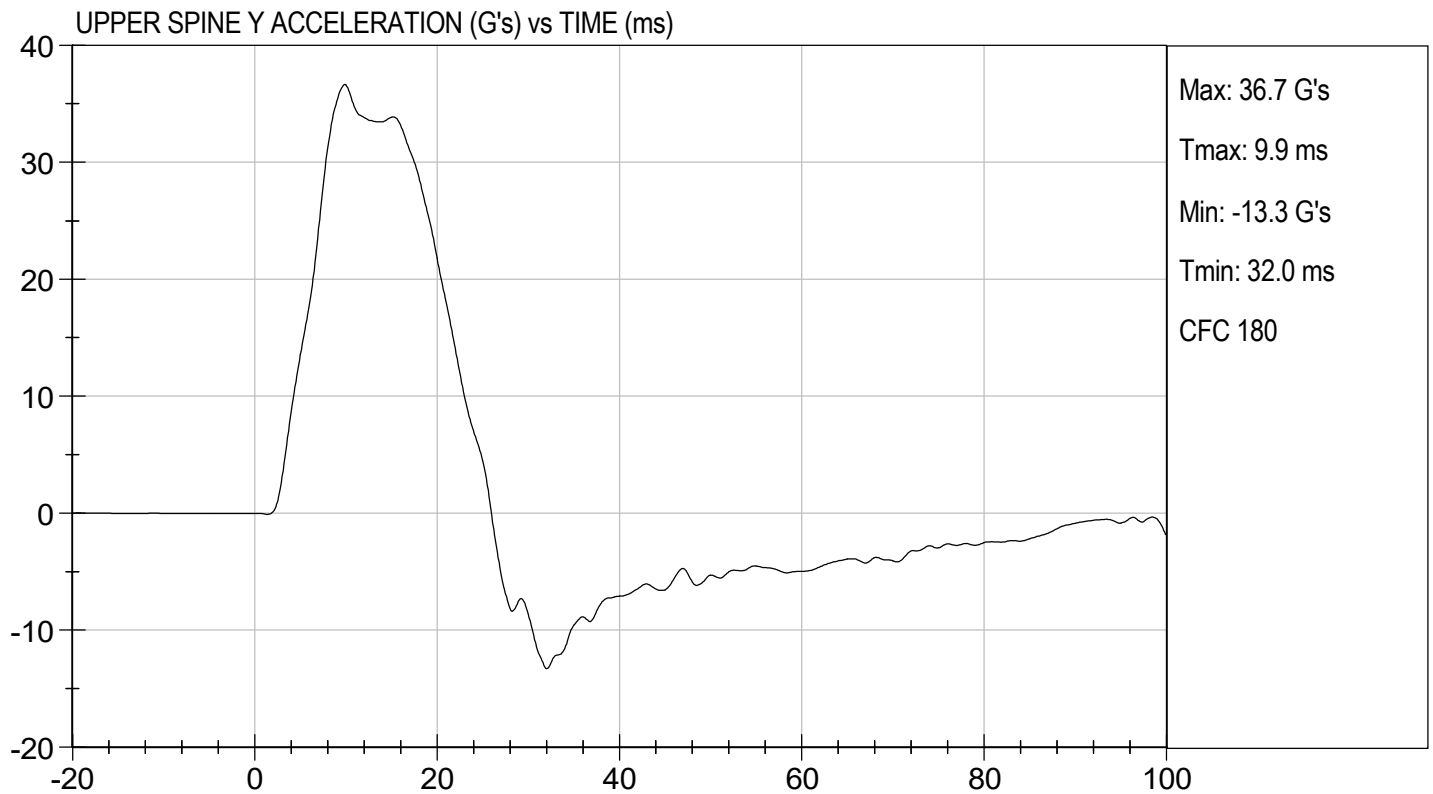
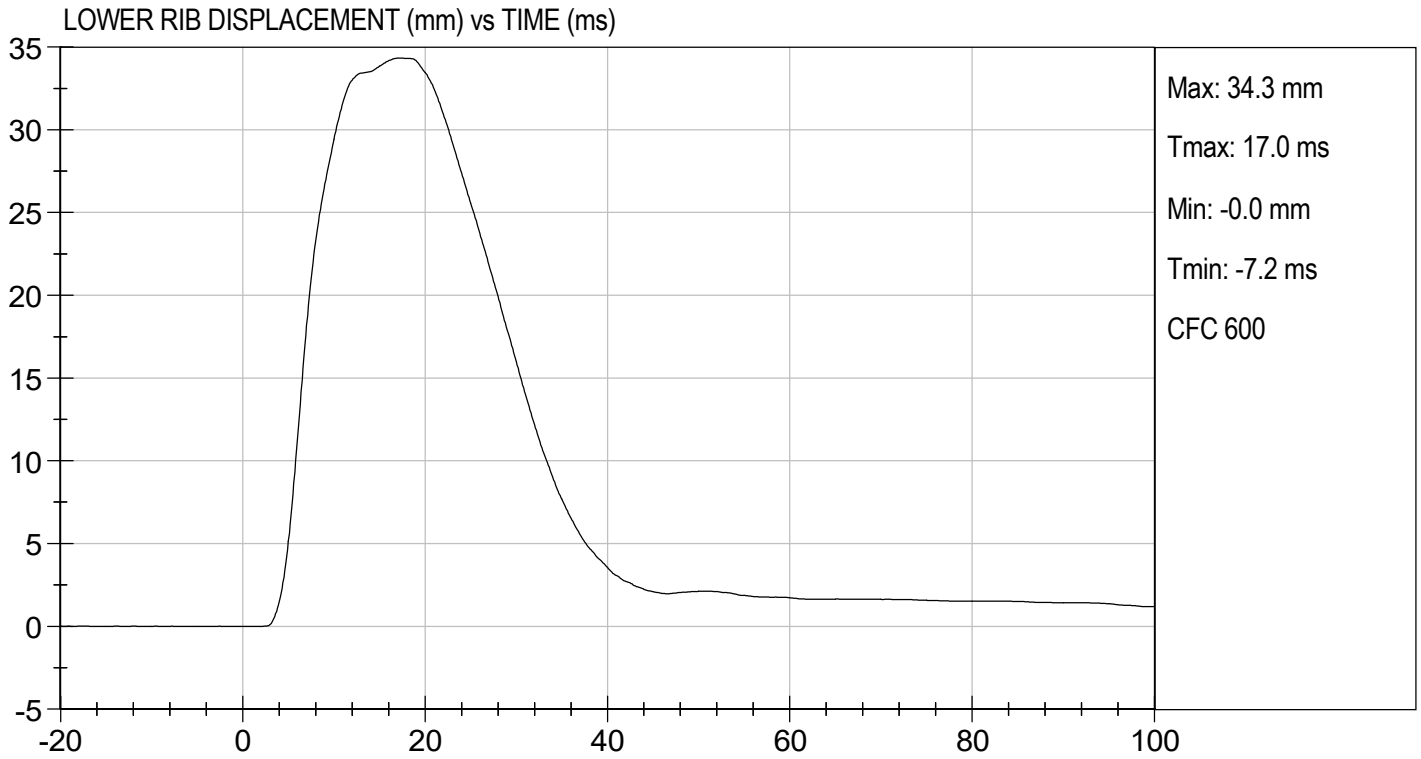
03/15/2021  
 \_\_\_\_\_  
 Test Date

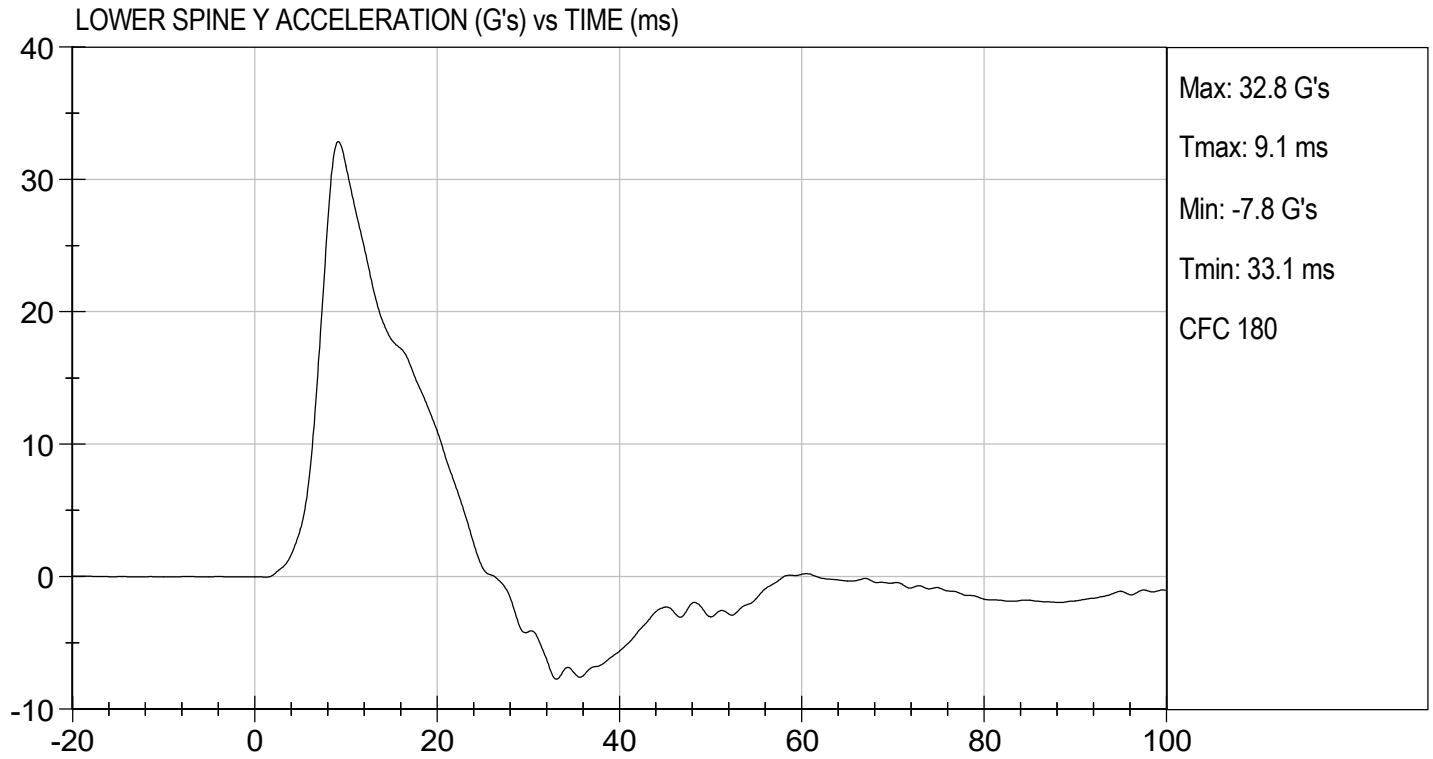
  
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 Approved By













**MGA RESEARCH CORPORATION**  
**THORAX (WITHOUT ARM) IMPACT TEST**  
**SID-IIs BUILD LEVEL D DUMMY**

**ATD Serial No:** 296

**Test I.D:** D210875

Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.7	Pass
Humidity	%	10 to 70	20	Pass
Impact Velocity	m/s	4.20 to 4.40	4.30	Pass
Maximum Probe Acceleration	G's	14 to 18	15	Pass
Upper Rib Displacement	mm	32 to 40	38	Pass
Middle Rib Displacement	mm	39 to 45	42	Pass
Lower Rib Displacement	mm	35 to 43	40	Pass
Upper Spine (T1) Y Acceleration	G's	13 to 17	14	Pass
Lower Spine (T12) Y Acceleration	G's	7 to 11	9	Pass
<b>Overall Test Results</b>				<b>Pass</b>

*Gerald Cervero*

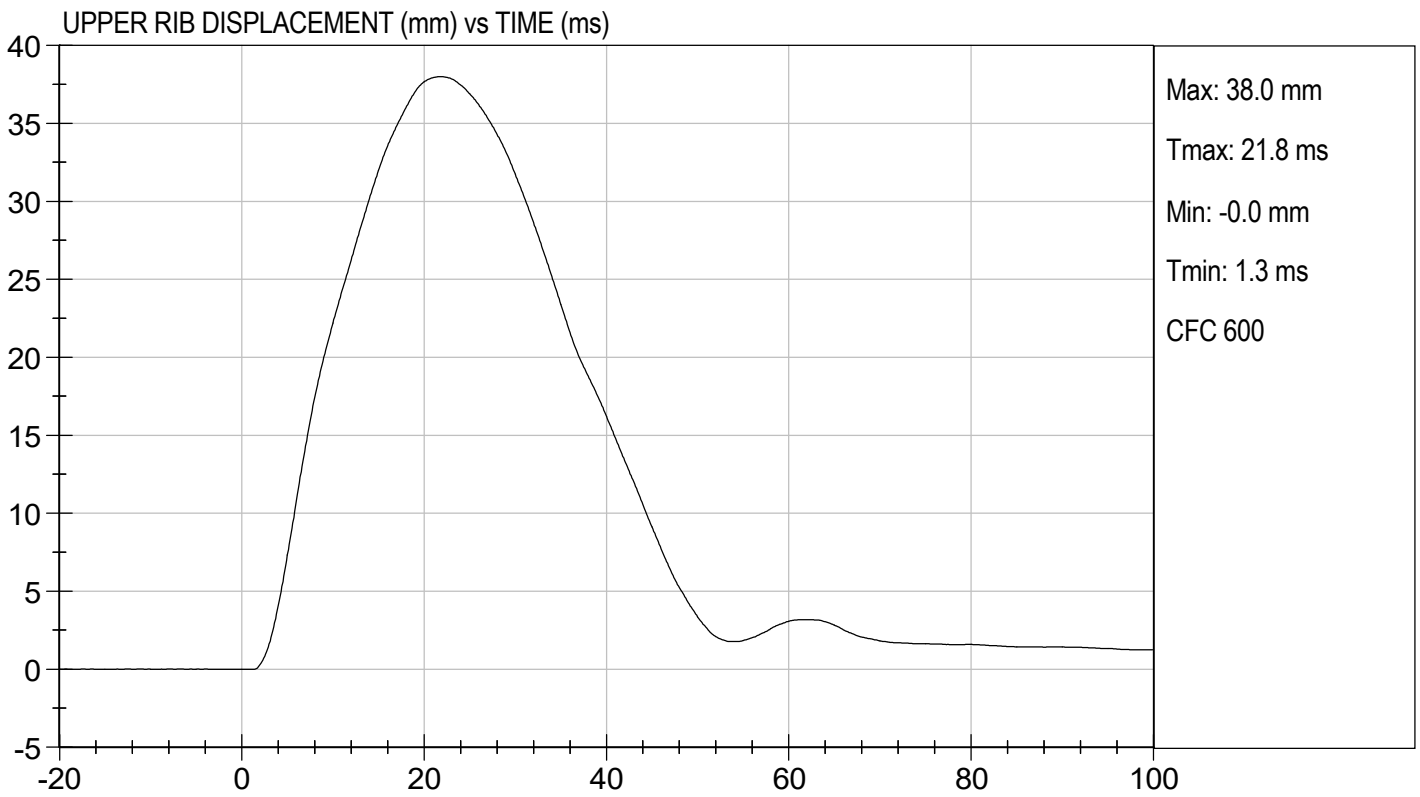
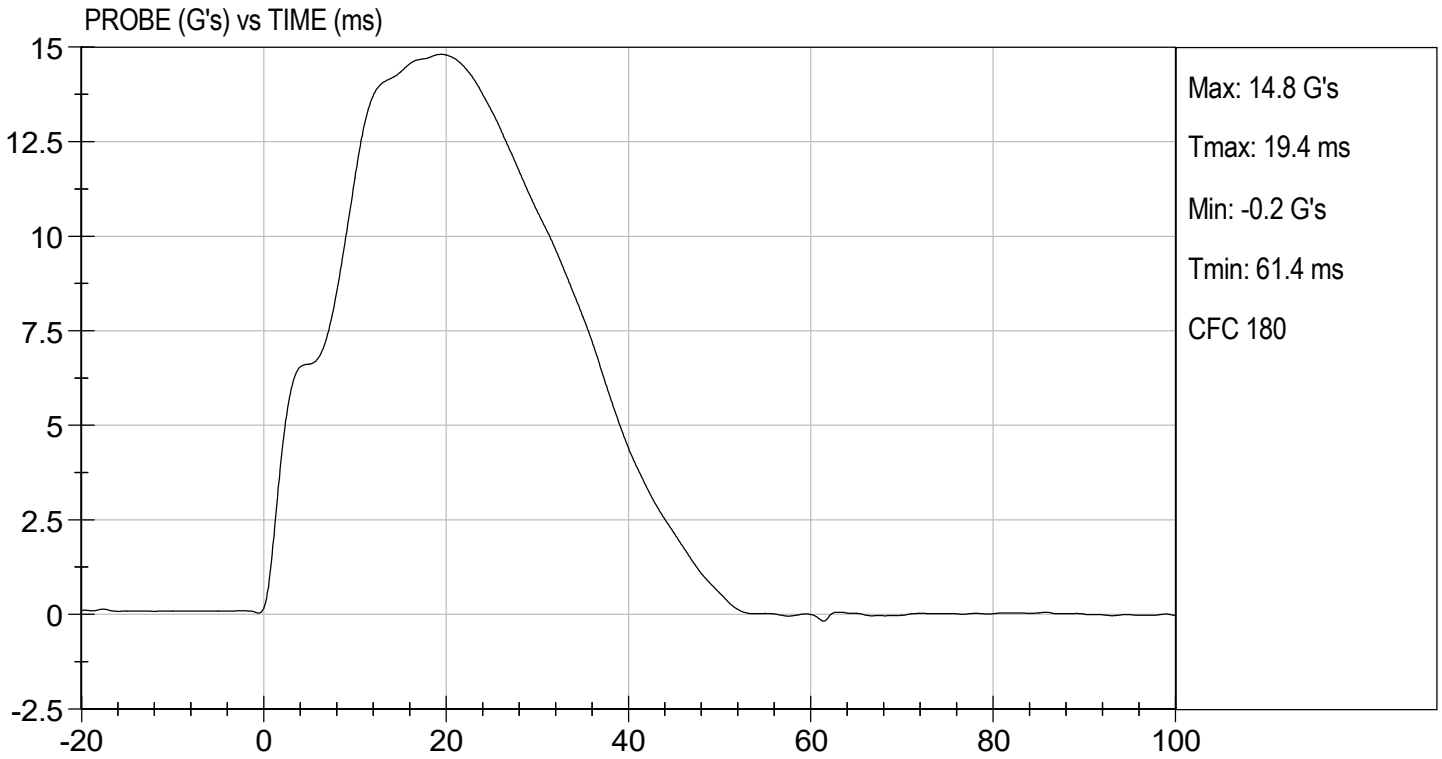
Laboratory Technician

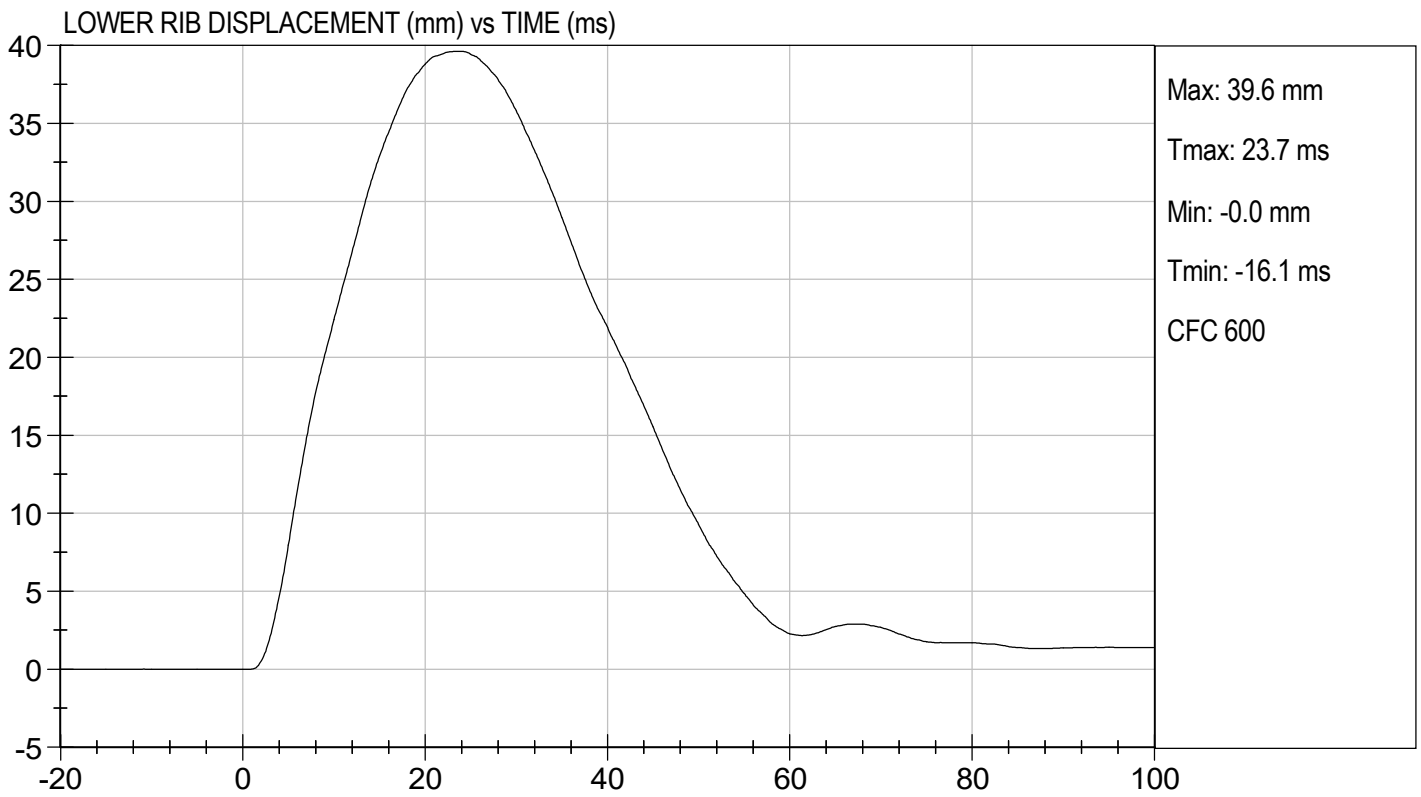
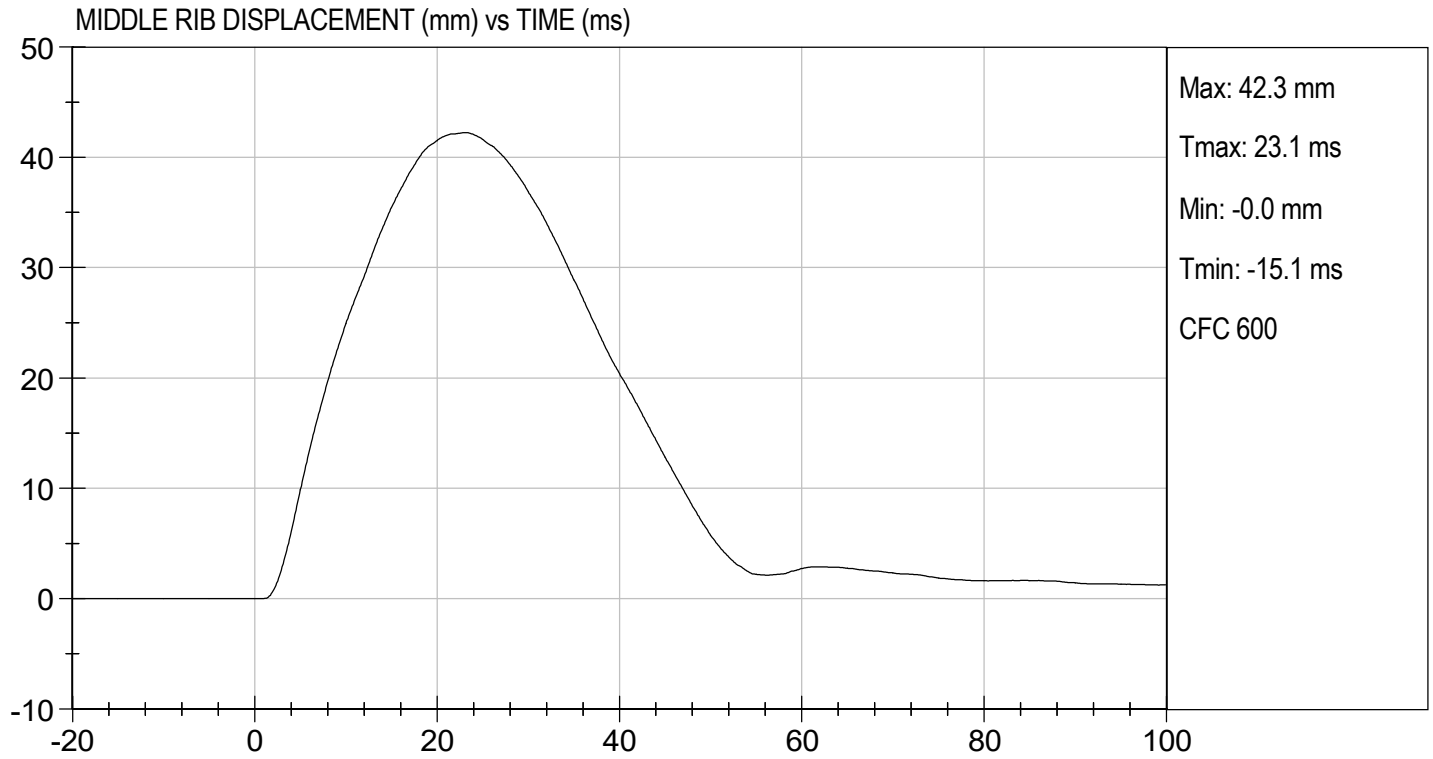
03/15/2021

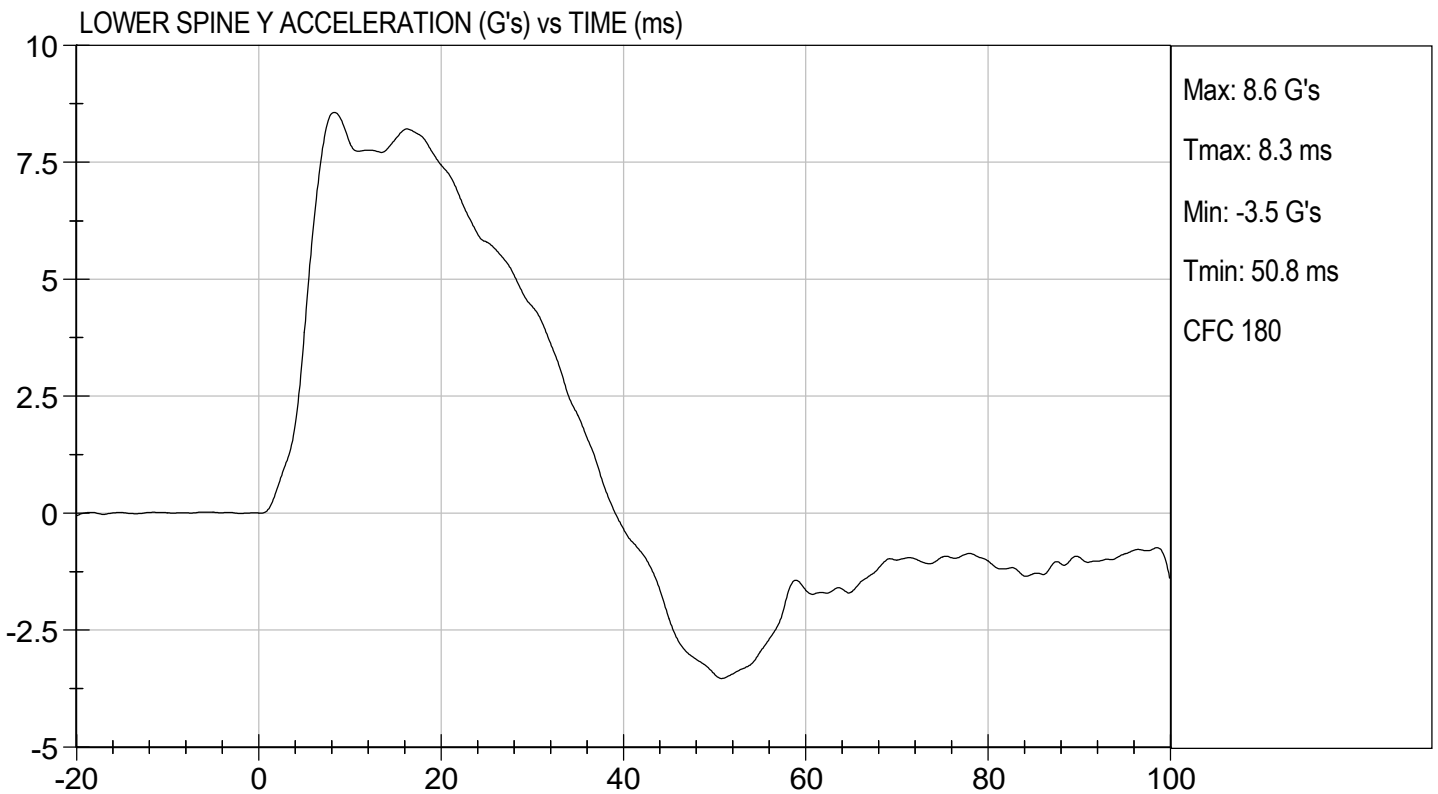
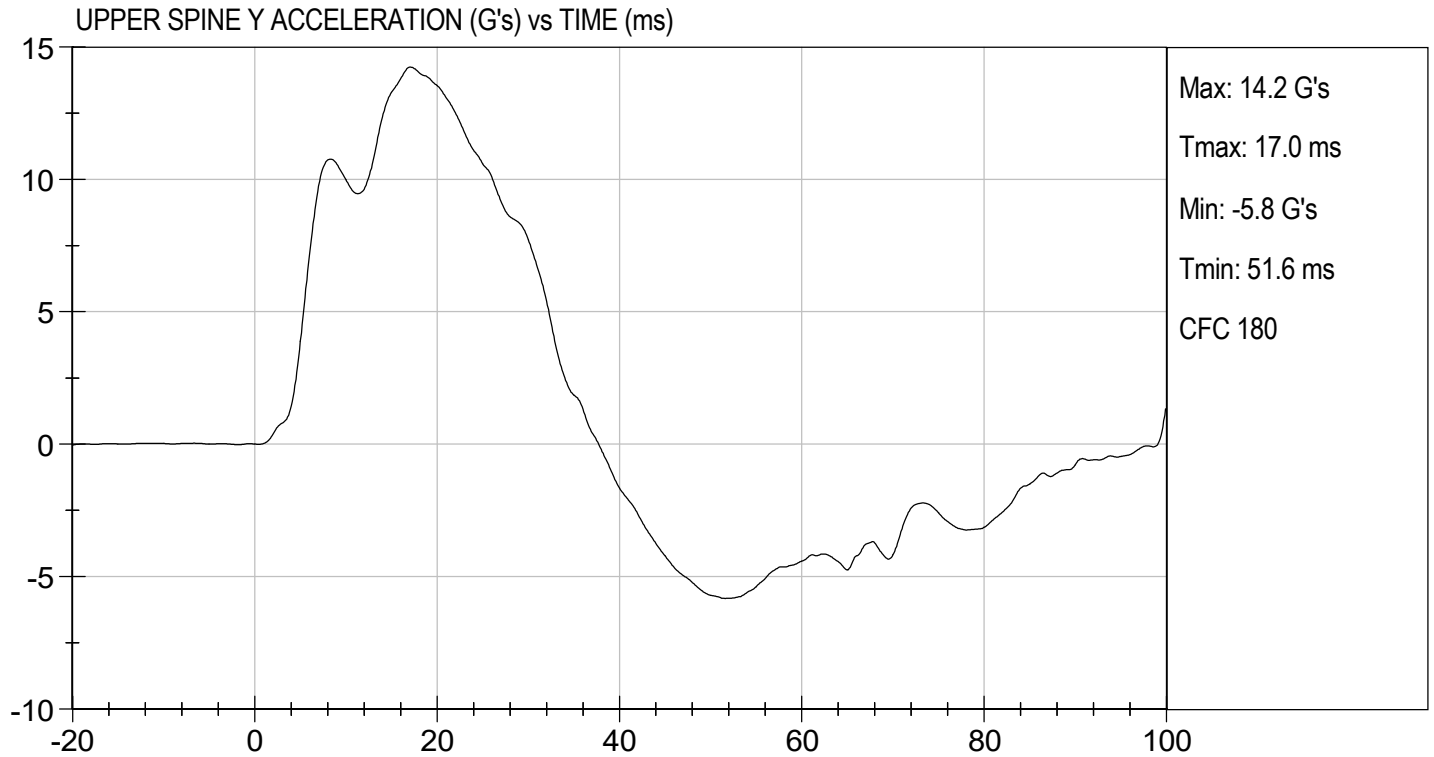
Test Date

*B. F. H.*

Approved By









**MGA RESEARCH CORPORATION**  
**ABDOMINAL IMPACT TEST**  
**SID-IIs BUILD LEVEL D DUMMY**

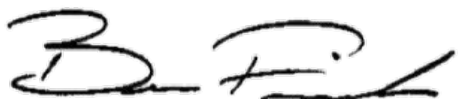
ATD Serial No: 296

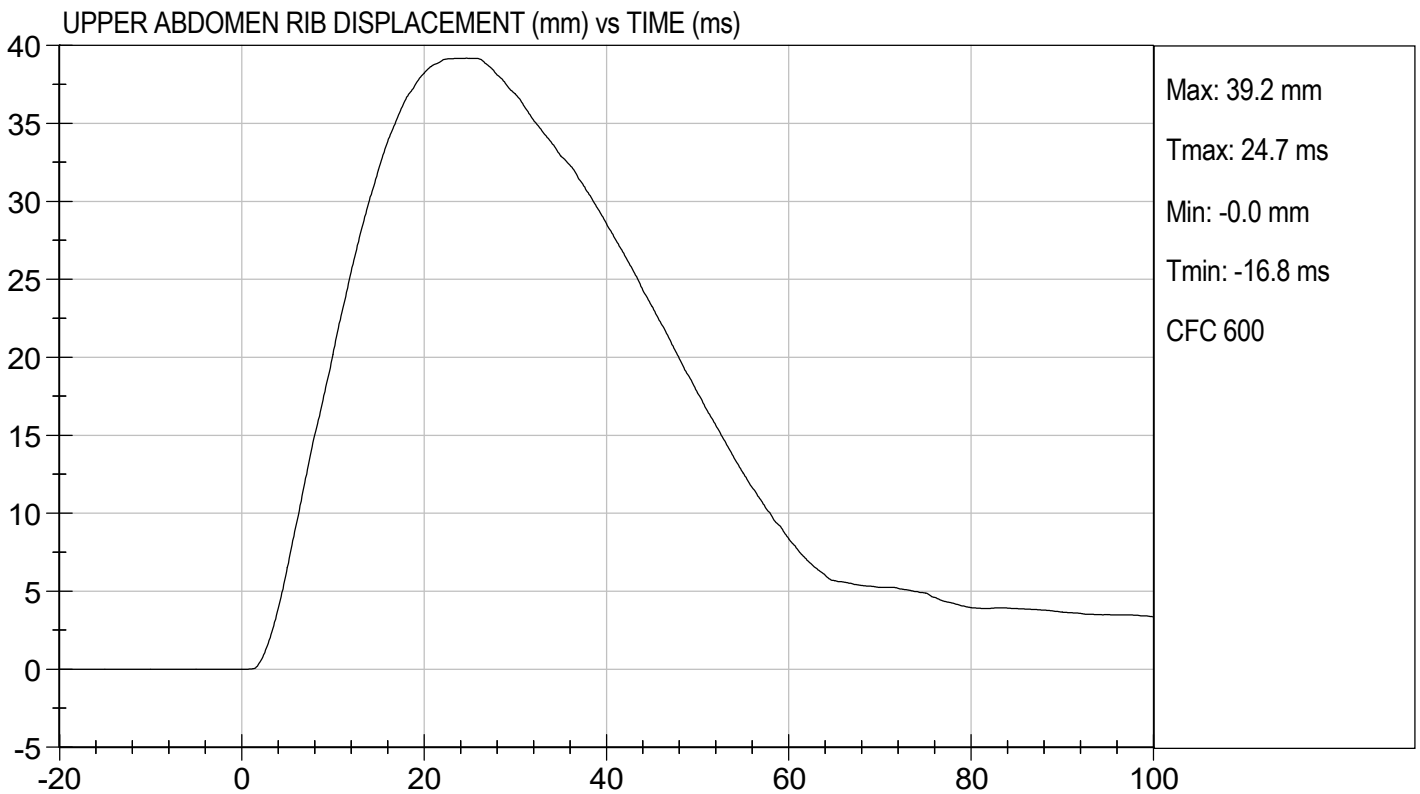
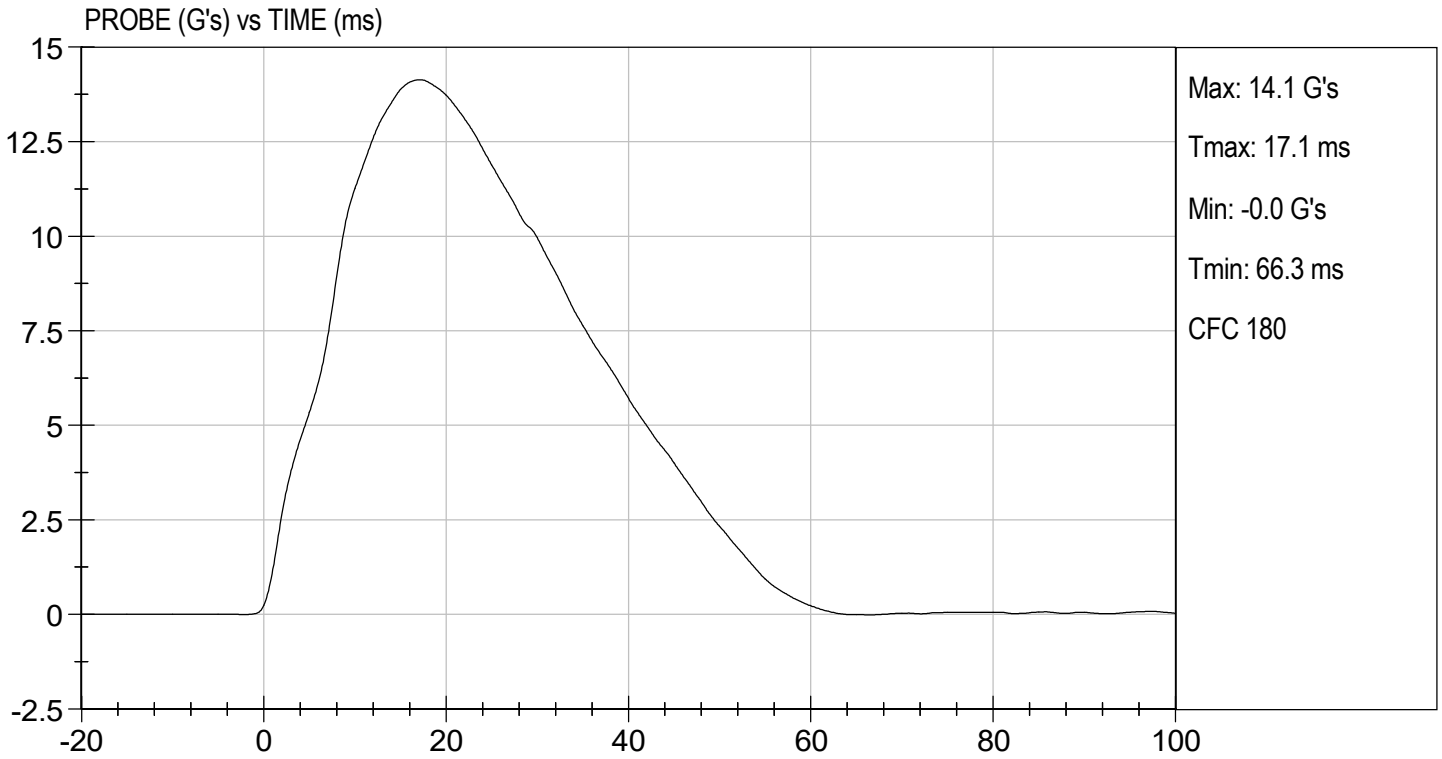
Test I.D: D210876

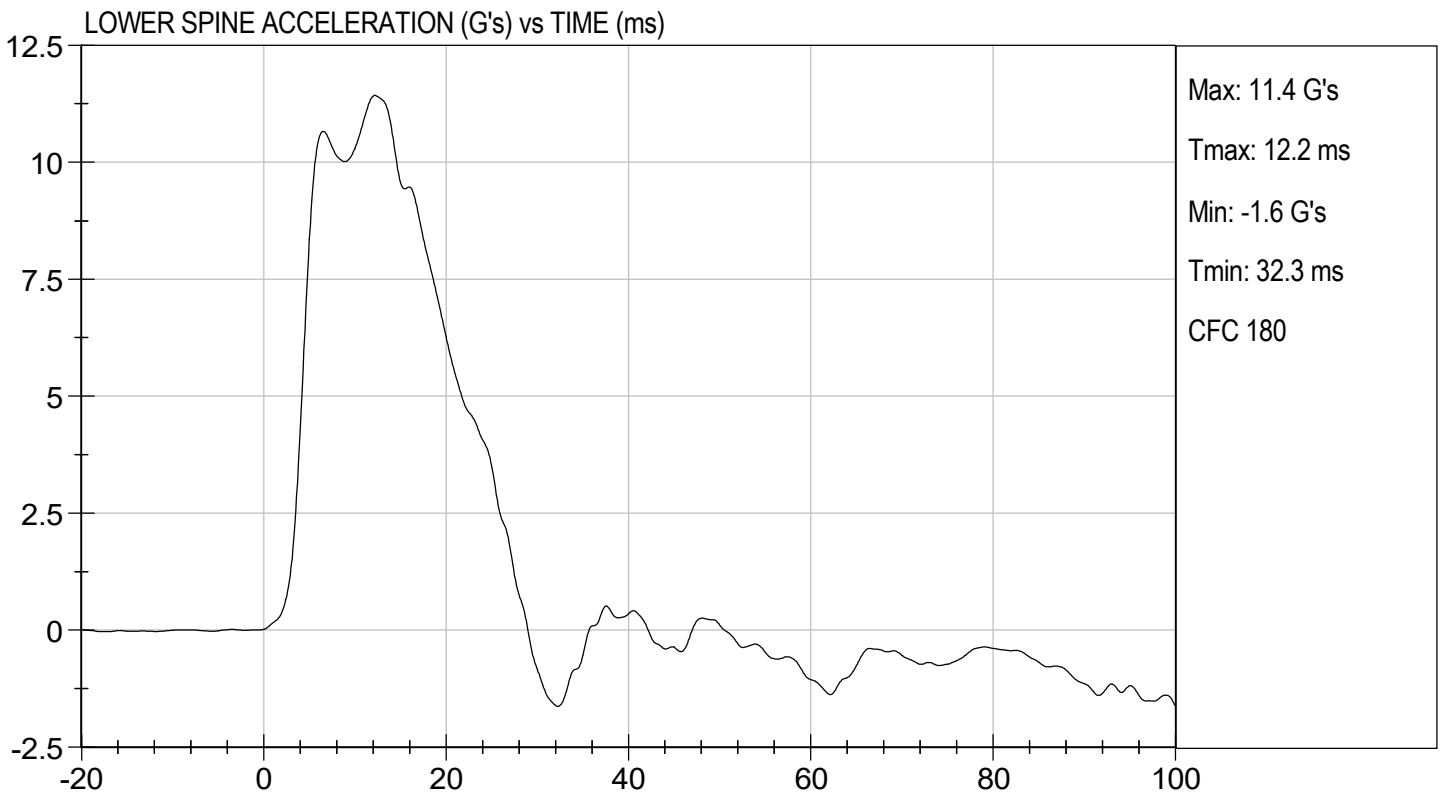
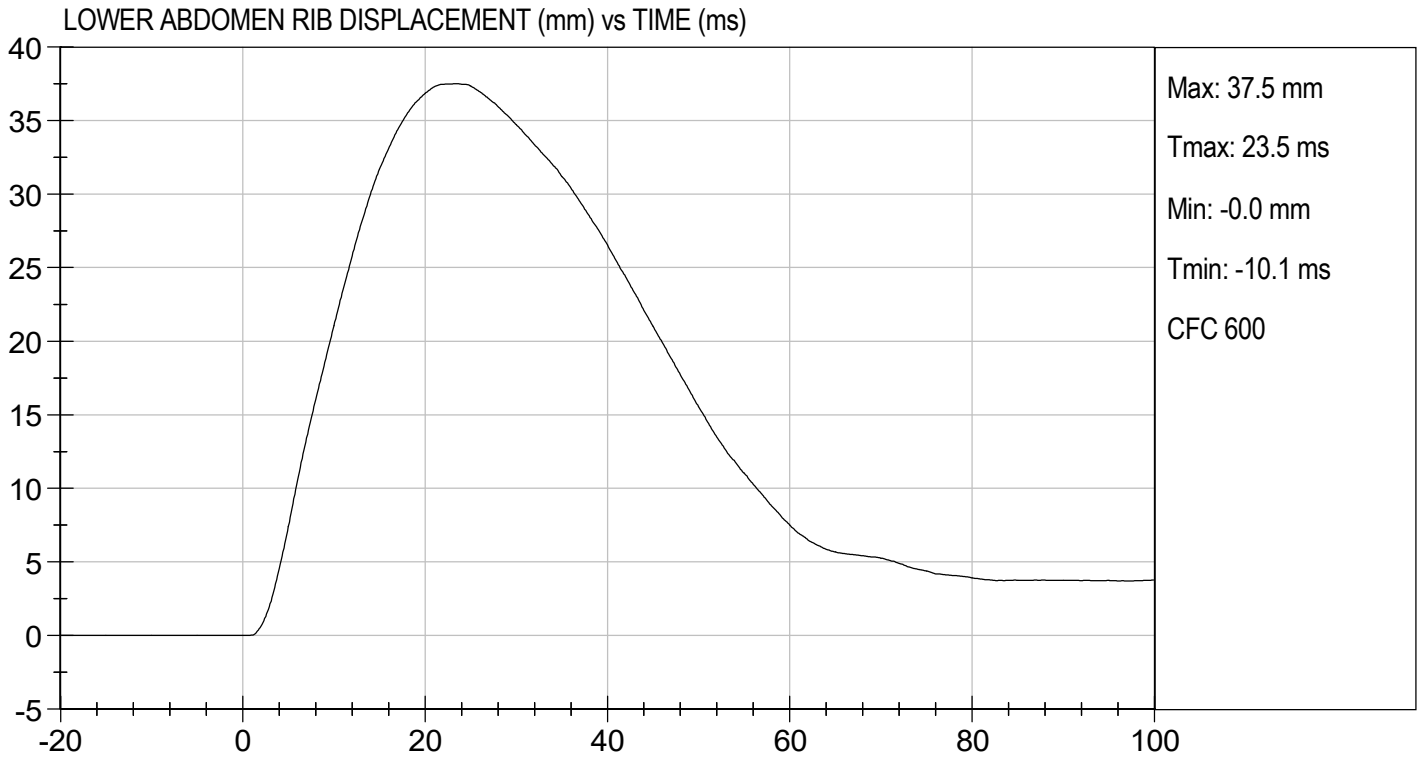
Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.7	Pass
Humidity	%	10 to 70	20	Pass
Impact Velocity	m/s	4.20 to 4.40	4.34	Pass
Maximum Probe Acceleration	G's	12 to 16	14	Pass
Upper Abdomen Rib Displacement	mm	36 to 47	39	Pass
Lower Abdomen Rib Displacement	mm	33 to 44	37	Pass
Lower Spine (T12) Y Acceleration	G's	9 to 14	11	Pass
Overall Test Results				Pass

  
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 Laboratory Technician

03/15/2021  
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 Test Date

  
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 Approved By





**MGA RESEARCH CORPORATION**  
**PELVIS IMPACT TEST**  
**SID-IIs BUILD LEVEL D DUMMY**

ATD Serial No: 296

Test I.D: D210877

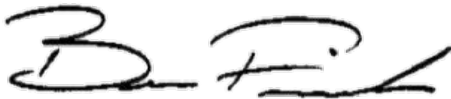
Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.7	Pass
Humidity	%	10 to 70	20	Pass
Impact Velocity	m/s	6.60 to 6.80	6.60	Pass
Maximum Probe Acceleration	G's	38 to 47	41	Pass
Pelvis Y Acceleration After 6 ms	G's	34 to 42	37	Pass
Peak Acetabulum Force	N	3600 to 4300	3,805	Pass
<b>Overall Test Results</b>				<b>Pass</b>



Laboratory Technician

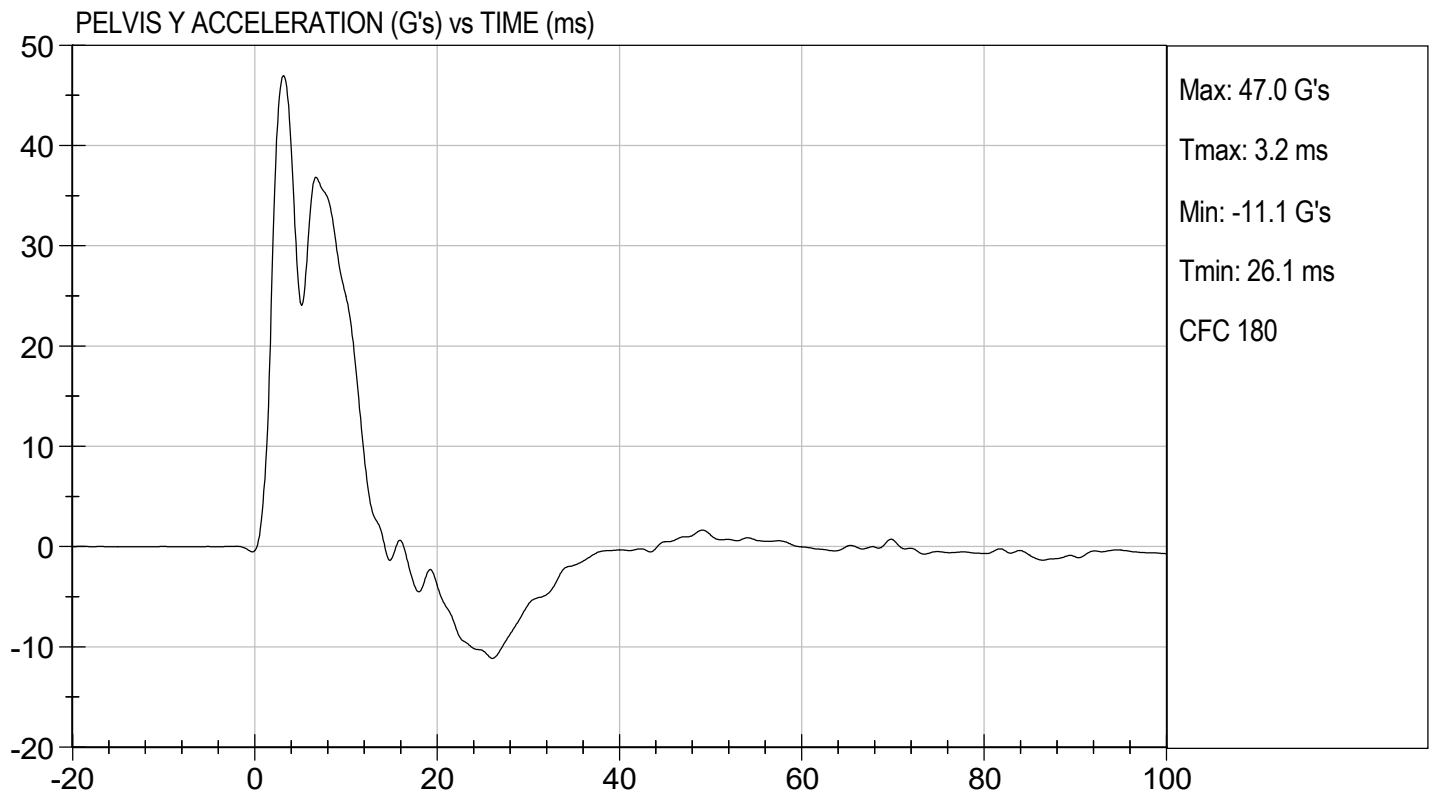
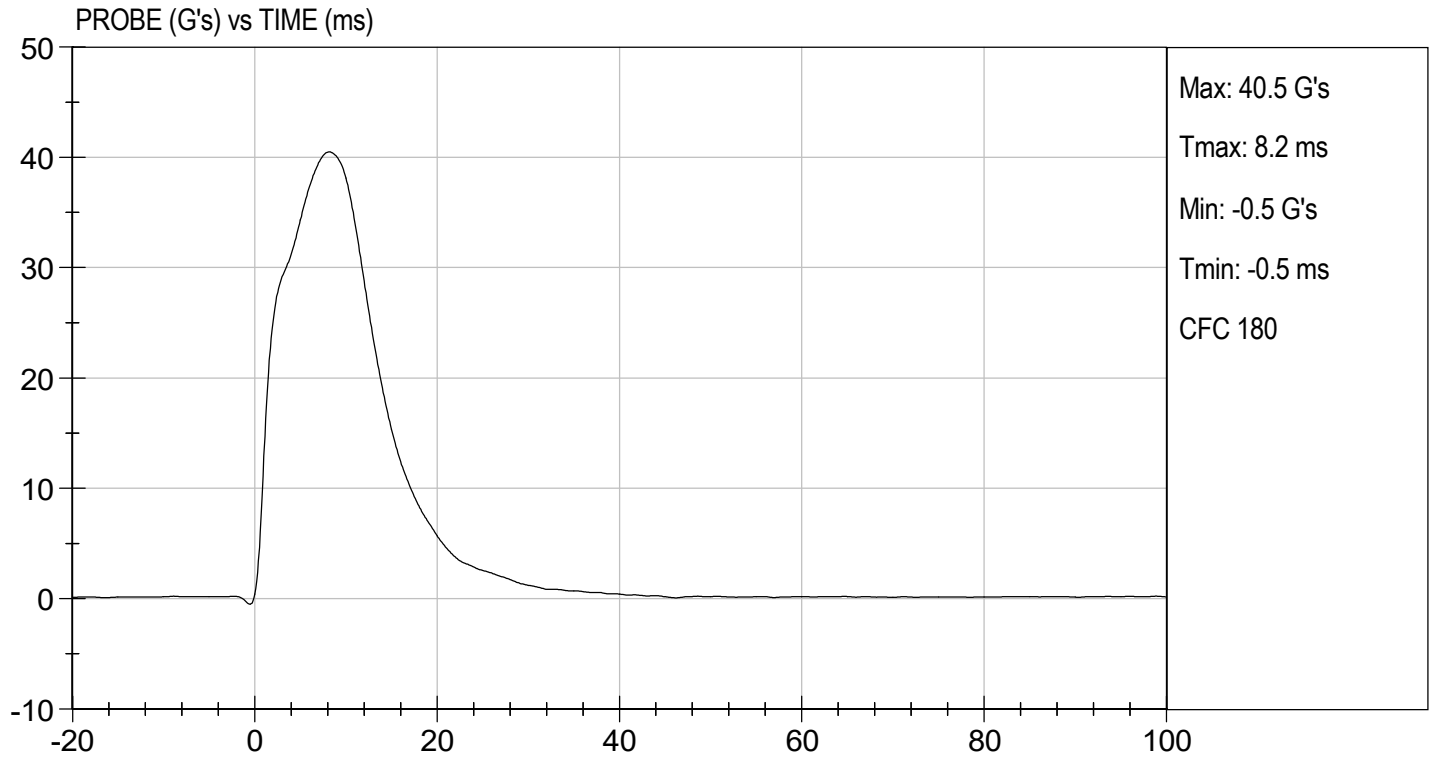
03/15/2021

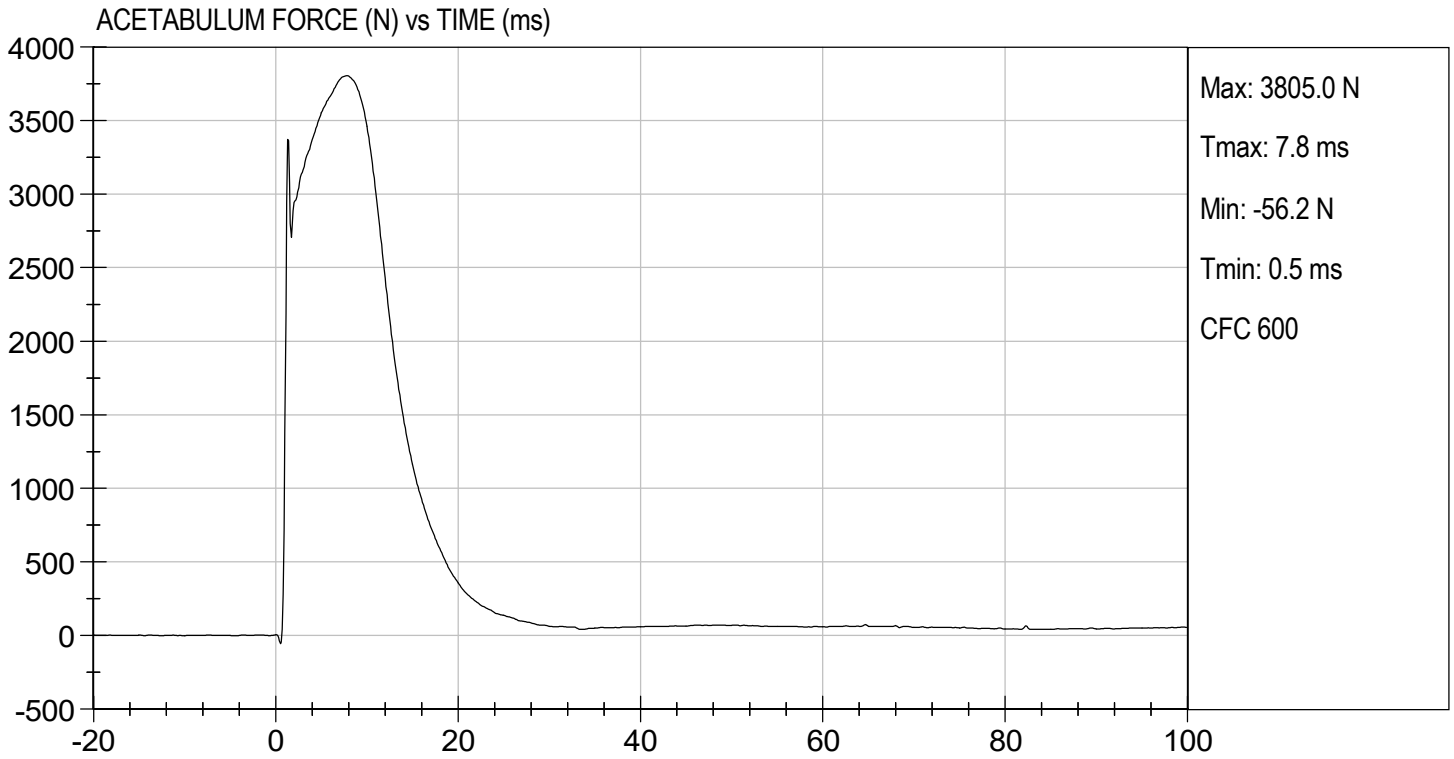
Test Date



Approved By







**MGA RESEARCH CORPORATION**  
**ILIAC IMPACT TEST**  
**SID-IIs BUILD LEVEL D DUMMY**

**ATD Serial No:** 296

**Test I.D:** D210878

Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.1	Pass
Humidity	%	10 to 70	20	Pass
Impact Velocity	m/s	4.20 to 4.40	4.30	Pass
Maximum Probe Acceleration	G's	36 to 45	43	Pass
Pelvis Y Acceleration	G's	28 to 39	36	Pass
Peak Pelvis Iliac Force	N	4100 to 5100	5,050	Pass
<b>Overall Test Results</b>				<b>Pass</b>

*Gerald Herrera*

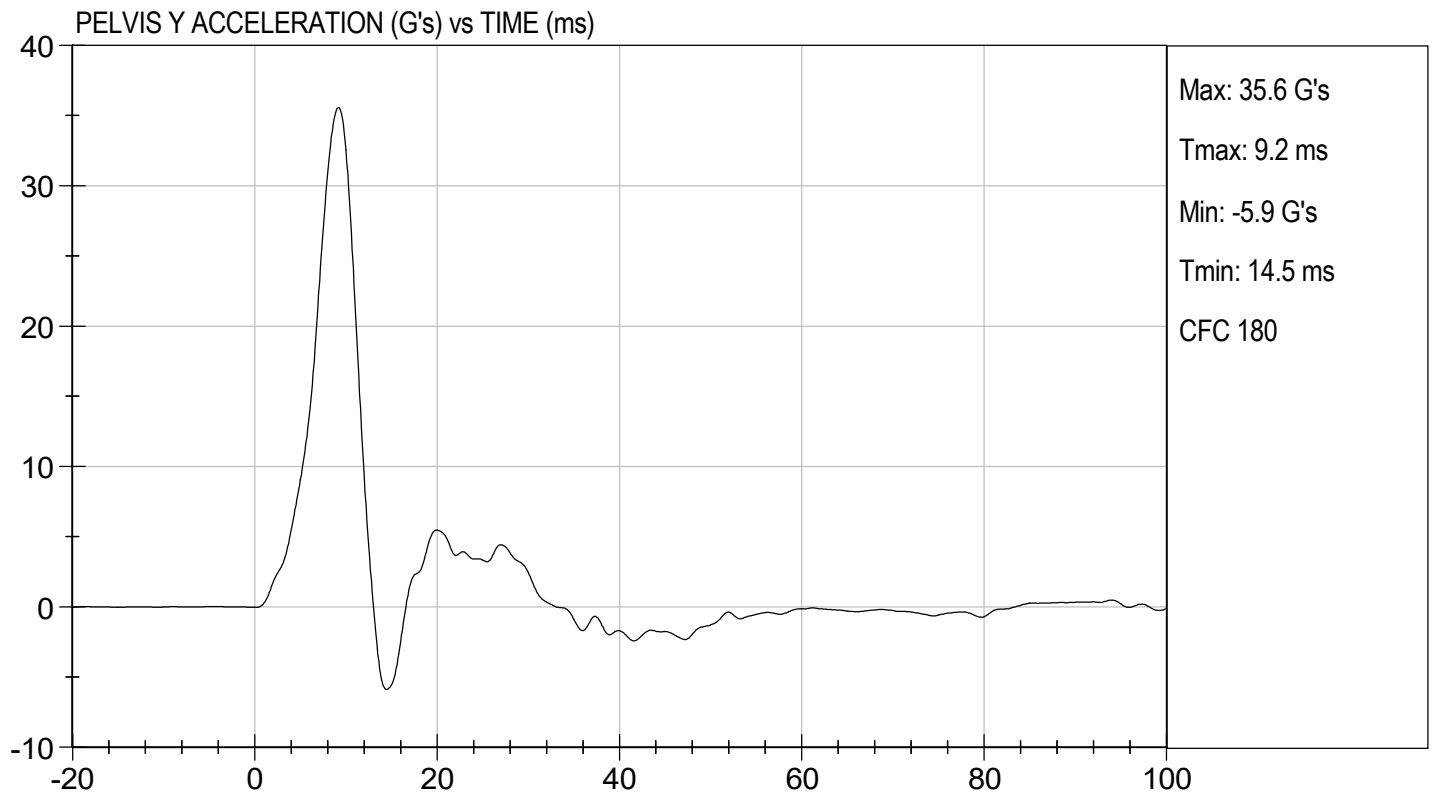
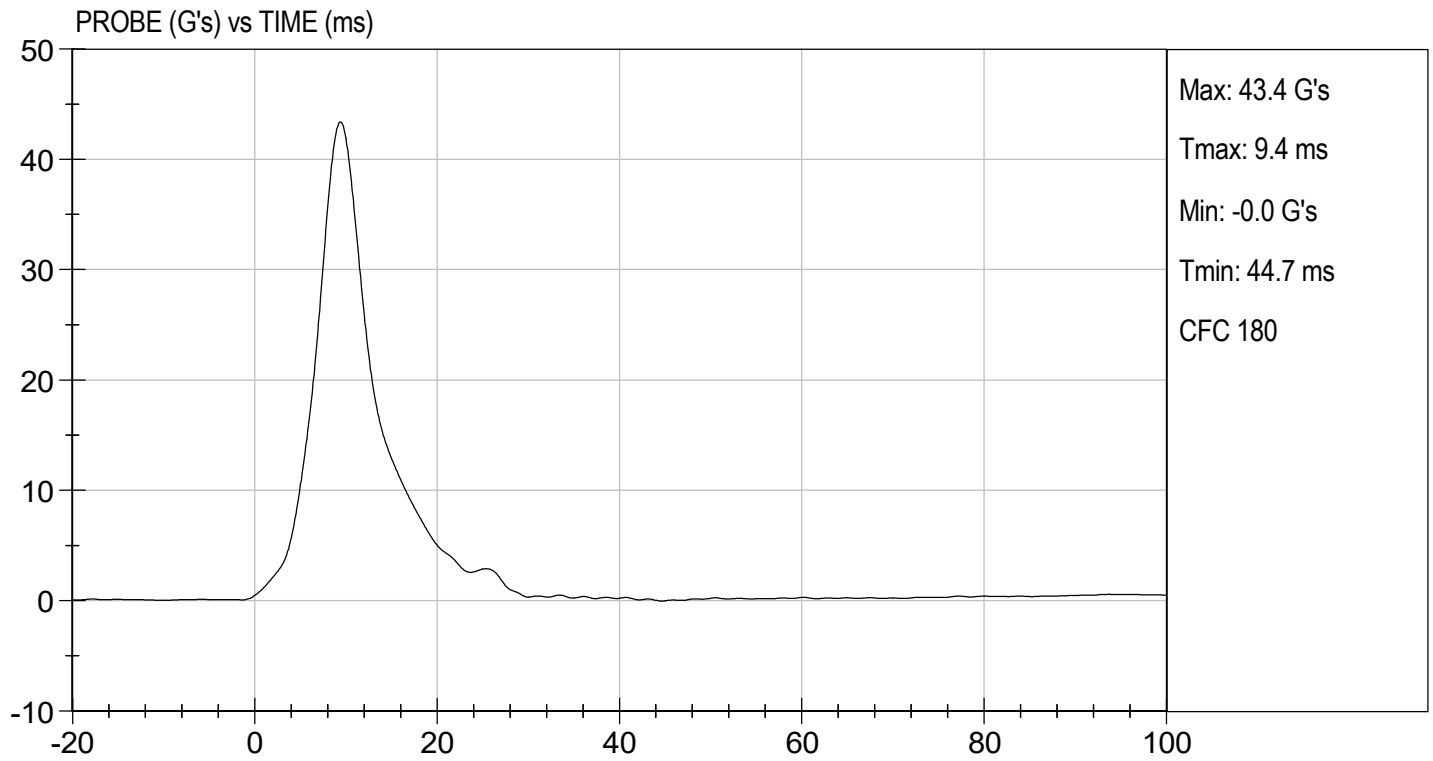
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 Laboratory Technician

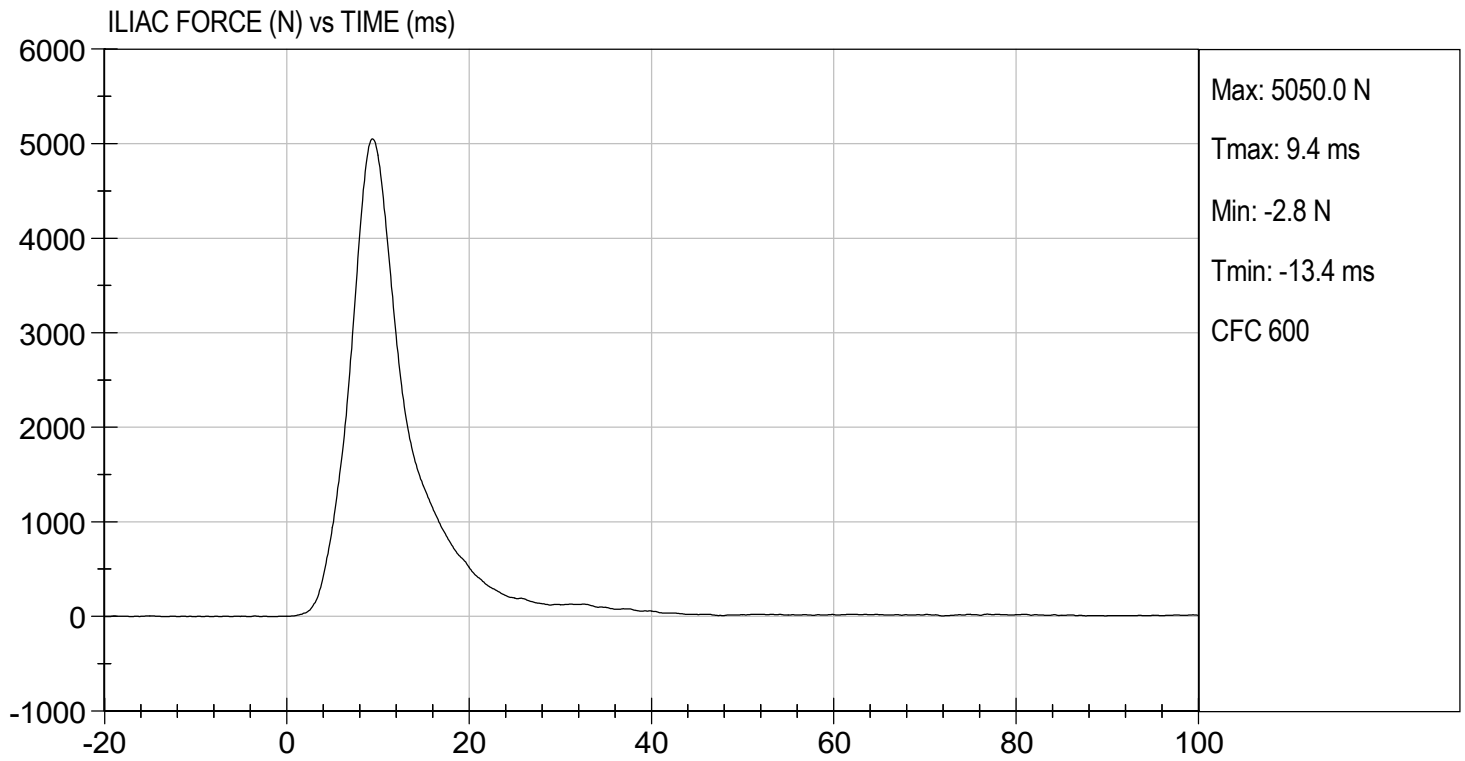
03/15/2021

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 Test Date

*Ben Fink*

\_\_\_\_\_  
 Approved By









### SID-IIs Pelvis Plug Certification Test

Plug S/N 14036

Test Number 13510

Report Number 13555

Test Date 5/22/2020 1:04:11 PM

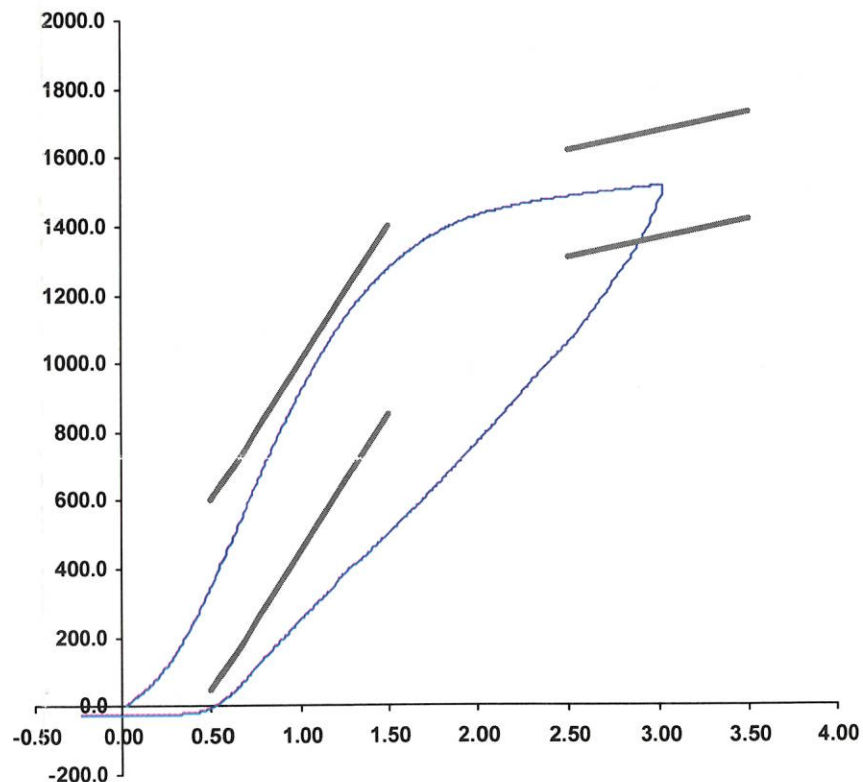
	<u>Test Results</u>	<u>Spec Min</u>	<u>Spec Max</u>
Force @ 0.5 mm (N)	359.78	50.00	600.00
Force @ 1.5 mm (N)	1,278.20	850.00	1,400.00
Force @ 2.5 mm (N)	1,483.29	1,306.00	1,618.00
Force @ 3.0 mm (N)	1,515.10	1,361.00	1,673.00

Testing Machine STM-20 5965542  
Load Cell S/N (FI360947), Units (LBS) 1000

Crosshead Speed ( mm / min ) or Rate 12.7  
Extension or Position Measured by XHD\_100 (XHD100)

Notes:

Force (-N) vs Extension (-mm)



Operator

Part Number 180-4450

Template No 107  
SACO Research

22-May-20

By: DC

Date: 5-22-2020



**SID-IIs Pelvis Plug Certification Test**

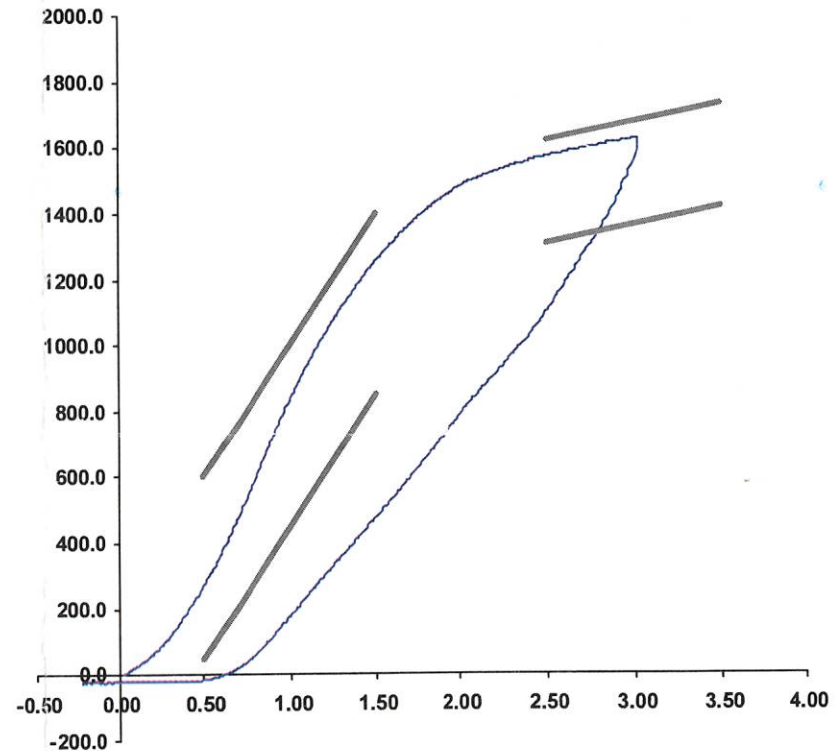
Plug S/N 13095  
 Test Number 10415  
 Report Number 10450  
 Test Date 7/30/2019 4:45:40 PM

	<u>Test Results</u>	<u>Spec Min</u>	<u>Spec Max</u>
Force @ 0.5 mm (N)	281.39	50.00	600.00
Force @ 1.5 mm (N)	1,259.09	850.00	1,400.00
Force @ 2.5 mm (N)	1,572.76	1,306.00	1,618.00
Force @ 3.0 mm (N)	1,622.44	1,361.00	1,673.00

Testing Machine STM-20 5965542  
 Load Cell S/N (FI360947), Units (LBS) 1000  
 Crosshead Speed ( mm / min ) or Rate 12.7  
 Extension or Position Measured by XHD\_100 (XHD100)

Notes:

Force (-N) vs Extension (-mm)



Operator \_\_\_\_\_  
 Part Number 180-4450

Template No 107 30-Jul-19  
 SACO Research

By: DC Date: 7/30/2019

**APPENDIX D**  
**TEST EQUIPMENT AND INSTRUMENTATION CALIBRATION DATA**

**Table 1 – Dummy Instrumentation**

			SID-IIs S/N 296			
			Serial Number	Manufacturer	Calibration Date	
Head CG Accelerometers			X	P85003	Endevco	01/18/2021
			Y	P94783	Endevco	01/18/2021
			Z	P94786	Endevco	01/18/2021
			Xr	P94938	Endevco	01/18/2021
			Yr	P96854	Endevco	01/18/2021
			Zr	P97386	Endevco	01/18/2021
Head Angular Rate Sensors			X	ARS7325	DTS	09/14/2020
			Y	ARS7354	DTS	08/04/2020
			Z	ARS7371	DTS	09/14/2020
Displacement Potentiometers	Thoracic Rib	Upper	Y	G012	Servo	12/23/2020
		Middle	Y	G1163	FTSS	12/23/2020
		Lower	Y	G1158	FTSS	12/23/2020
	Abdominal Rib	Upper	Y	G1146	FTSS	12/23/2020
		Lower	Y	G1126	FTSS	12/23/2020
Lower Spine Accelerometers (T12)			X	P79418	Endevco	01/18/2021
			Y	P79439	Endevco	01/18/2021
			Z	P79614	Endevco	01/18/2021
Acetabulum Load Cell			Y	ACG4285	FTSS	02/10/2021
Iliac Wing Load Cell			Y	IWG3023	FTSS	02/10/2021
Pelvis Plug (struck side)				14036	SACO	05/22/2020
Pelvis Plug (non-struck side)				13095	SACO	07/30/2019

**Table 2 – Vehicle Instrumentation**

		Serial Number	Manufacturer	Calibration Date
Vehicle Center of Gravity	X	PCB1441	PCB	02/17/2021
Vehicle Center of Gravity	Y	PCB1137	PCB	02/15/2021
Vehicle Center of Gravity	Z	PCB1320	PCB	02/17/2021
Left Floor Sill	Y	A356243	MSI	12/05/2020
A-Pillar Sill	Y	A356214	MSI	12/14/2020
A-Pillar Low	Y	PCB1226	PCB	02/09/2021
A-Pillar Mid	Y	T19994	Endevco	09/28/2020
B-Pillar Sill	Y	PCB1138	PCB	11/02/2020
B-Pillar Low	Y	PCB1263	PCB	12/31/2020
B-Pillar Mid	Y	A340789	MSI	12/05/2020
Driver Seat	Y	A337171	MSI	11/12/2020
Engine Top	X	A337227	MSI	09/22/2020
Engine Top	Y	A356215	MSI	12/12/2020
Firewall	Y	A360966	MSI	12/14/2020
Right Roof	Y	A370381	MSI	03/11/2021
Right Floor Sill	Y	T22745	Endevco	11/02/2020
Rear Floorpan	X	A370352	MSI	03/09/2021
Rear Floorpan	Y	A370344	MSI	03/09/2021

**Table 3 – Pole Instrumentation**

	Serial Number	Manufacturer	Calibration Date
Load Cell 1	DG6277	FTSS	07/30/2018
Load Cell 2	DG6278	FTSS	07/30/2018
Load Cell 3	DG6279	FTSS	07/30/2018
Load Cell 4	DG6280	FTSS	07/30/2018
Load Cell 5	DG6281	FTSS	07/30/2018
Load Cell 6	DG6283	FTSS	07/30/2018
Load Cell 7	DG6284	FTSS	07/30/2018
Load Cell 8	DG6582	FTSS	07/30/2018