OMB Control No.: 2127-0004

Part 573 Safety Recall Report

21V-714

Manufacturer Name: Daimler Trucks North America, LLC

Submission Date: SEP 15, 2021 NHTSA Recall No.: 21V-714 Manufacturer Recall No.: FL-902



Manufacturer Information:

Manufacturer Name: Daimler Trucks North America, LLC

Address: 4747 N. Channel Avenue

Portland OR 97217-3849

Company phone: 800-745-8000

Population:

Number of potentially involved : 50 Estimated percentage with defect : 50 %

Vehicle Information:

Vehicle 1: 2022-2022 Thomas Built Buses Saf-T-Liner HDX School Bus

Vehicle Type: BUSES, MEDIUM & HEAVY VEHICLES

Body Style : Power Train : NR

Descriptive Information: Certain school buses equipped with an L9 engine and manufactured

10/26/2020 and 06/10/2021.

Production Dates: OCT 26, 2020 - JUN 10, 2021

VIN Range 1 : Begin : NR End : NR Not sequential

Description of Defect:

Description of the Defect: On the affected vehicles, the fan drive pulley assembly bolts may be incorrect

or have been improperly

installed. Incorrect bolts or improperly installed bolts may lead to a loose fan

belt and eventually a disabled school bus.

FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: A disabled school bus evacuation procedure in an uncontrolled traffic

situation, may increase the risk of

injury.

Description of the Cause: NR Identification of Any Warning NR

that can Occur:

Involved Components:

Component Name 1: Mounting Bolt

Component Description: Screw-Cap, Hex M10x35 10.9 ZN

Component Part Number: 61370886

Supplier Identification:

Component Manufacturer

Name: NR Address: NR

NR

Country: NR

Chronology:

At the end of May 2021, DTNA received a notification from a drive-away company that some of the fan drive pulley assembly mounting bolts sheared off. The bus was parked and idling when the driver heard a noise and turned off the engine. The driver opened the engine cover and found that the fan drive pulley had shifted and the fan belt lost tension. DTNA arranged to have the bus brought to a dealership for service and requested that the dealer identify the grade of bolts used. DTNA then requested the drive-away company identify the grade of bolts present of other buses they were delivering. DTNA immediately began in investigation to determine the scope of the issue. In or around June through August 2021 DTNA undertook a detailed review of warranty and field reports. Two addition instances were identified related to the fan drive mounting bolts. In total 8 buses were identified with potential issues related to the fan drive pulley assembly mounting bolts. There were no occurrences that led to a disabled bus while it was in operation. On September 10, 2021, DTNA with an abundance of caution, decided to conduct a voluntary recall campaign on certain Thomas Built Buses Saf-T-Liner HDX school buses that may have improper or improperly installed fan drive pulley assembly mounting fasteners.

Description of Remedy:

Description of Remedy Program: The fan drive pulley assembly mounting fastenerswill be inspected and

repaired as necessary. Repairs

will be performed by Daimler Trucks North America authorized service

facilities. Details of the

reimbursement plan will be included in the owner's notification letter.

How Remedy Component Differs NR from Recalled Component:

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Identify How/When Recall Condition NR was Corrected in Production :

Recall Schedule:

Description of Recall Schedule: Customer notification will be made by first class mail using Daimler

Trucks North America records to determine the customers affected.

Planned Dealer Notification Date : NOV 08, 2021 - NOV 08, 2021 Planned Owner Notification Date : NOV 08, 2021 - NOV 08, 2021

^{*} NR - Not Reported