

REPORT NUMBER: SideNCAPMDB-MGA-21-025

**NEW CAR ASSESSMENT PROGRAM (NCAP)
Moving Deformable Barrier Side Impact Test**

**TOYOTA MOTOR MANUFACTURING, INDIANA, INC.
2021 Toyota Sienna Hybrid LE Minivan
NHTSA No.: O20215110**

**MGA RESEARCH CORPORATION
5000 Warren Road
Burlington, WI 53105**



Test Date: March 4, 2021

Final Report Date: June 22, 2021

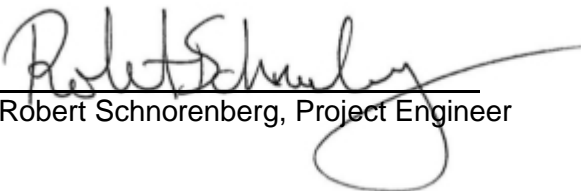
FINAL REPORT

**U.S. DEPARTMENT OF TRANSPORTATION
National Highway Traffic Safety Administration
Office of Crashworthiness Standards
Mail Code: NRM-100
1200 New Jersey Ave, SE
Room W43-410
Washington, DC 20590**

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Approval Date: June 22, 2021

FINAL REPORT ACCEPTANCE BY OCWS:

Division Chief, New Car Assessment Program
NHTSA, Office of Crashworthiness Standards

Date: _____

COR, New Car Assessment Program
NHTSA, Office of Crashworthiness Standards

Date: _____

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15. Supplementary Notes

16. Abstract

A 55/28 km/h 90° Moving Deformable Barrier NCAP Side Impact Test was conducted on the subject 2021 Toyota Sienna Hybrid LE Minivan in accordance with the specifications of the Office of Crashworthiness Standards Side NCAP MDB Test Procedure for the generation of consumer information on vehicle side crash protection. The test was conducted at the MGA Research Corporation facility in Burlington, Wisconsin on March 4, 2021.

The impact velocity of the Moving Deformable Barrier (MDB) was 62.13 km/h, and the ambient temperature at the struck (driver's) side of the target vehicle at the time of impact was 22.1°C. The target vehicle post-test maximum crush was 216 mm at level 3. The test vehicle's performance was as follows:

Measurement Description	Units	Driver ATD (ES-2re)	
		Threshold	Result
Head Injury Criteria (HIC ₃₆)		1000	42
Maximum Thorax Rib Deflection	mm	44	12
Total Abdominal Force	N	2500	545
Pubic Symphysis Force	N	6000	1550
Resultant Lower Spine Acceleration	g	82*	20

Measurement Description	Units	Passenger ATD (SID-IIs)	
		Threshold	Result
Head Injury Criteria (HIC ₃₆)		1000	52
Resultant Lower Spine Acceleration	g	82	30
Total Pelvic Force (sum of acetabular and iliac forces)	N	5525	2411
Maximum Thoracic Rib Deflection	mm	38*	11
Maximum Abdomen Rib Deflection	mm	45*	10

*Proposed IARV

The two doors on the struck side of the vehicle did not separate from the body at the hinges or latches and the opposite door(s) did not open during the side impact event.

17. Key Words

New Car Assessment Program (NCAP)
Side Impact
MDB
ES-2re
SID-IIs

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SECTION 1 PURPOSE AND SUMMARY OF TEST

PURPOSE

This moving deformable barrier side impact test is part of the MY 2021 New Car Assessment Program Side Impact Test Program, sponsored by the National Highway Traffic Safety Administration (NHTSA), under Contract No. DTNH22-14-D-00353. The purpose of this test is to generate comparative side impact performance in a 2021 Toyota Sienna Hybrid LE Minivan. The side impact test was conducted in accordance with the Office of Crashworthiness Standard's Side NCAP Laboratory Test Procedure dated March 2020.

SUMMARY

A 2021 Toyota Sienna Hybrid LE Minivan was impacted on the left (driver's) side by a Moving Deformable Barrier (MDB) which was moving forward in a 27° crabbed position to the tow road guidance system at a velocity of 62.13 km/h. The target vehicle was stationary and was positioned at an angle of 63° to the line of forward motion. The side impact test was conducted by MGA Research Corporation in Burlington, Wisconsin on March 4, 2021. Pre-test and post-test photographs of the test vehicle, the MDB, and the dummies (ES-2re and SID-IIs) are included in this report.

Dummies were placed in the driver and left rear designated seating positions according to instructions specified in the OCWS NCAP Side Laboratory Test Procedure dated March 2020. The side impact event was documented by eleven (11) cameras. Camera locations are included in this report.

The dummies were instrumented in the following manner:

DRIVER ATD (ES-2re)

- Primary and Redundant Head CG Triaxial Accelerometers
- Chest Upper Rib, Middle Rib, and Lower Rib Y-Axis Displacement Potentiometers
- Abdomen Forward, Middle, and Rear Y-Axis Load Cells
- Lower Spine (T12) Triaxial Accelerometers
- Pubic Symphysis Y-Axis Load Cell

PASSENGER ATD (SID-IIs)

- Primary and Redundant Head CG Triaxial Accelerometers
- Head Triaxial Angular Rate Sensors
- Chest Upper Rib, Middle Rib, and Lower Rib Y-Axis Displacement Potentiometers
- Abdomen Upper Rib and Lower Rib Y-Axis Displacement Potentiometers
- Lower Spine (T12) Triaxial Accelerometers
- Acetabulum and Iliac Wing Y-Axis Load Cells

Appendix B contains the dummy response data. Dummy configuration and performance verification data can be found in Appendix C of this report. Appendix D contains the test equipment and instrumentation calibration data.

Dummy Injury readings were recorded as follows:

DUMMY INJURY VALUES

Measurement Description	Units	Driver ATD (ES-2re)	
		Threshold	Result
Head Injury Criteria (HIC ₃₆)		1000	42
Maximum Thorax Rib Deflection	mm	44	12
Total Abdominal Force	N	2500	545
Pubic Symphysis Force	N	6000	1550
Resultant Lower Spine Acceleration	g	82*	20

Measurement Description	Units	Passenger ATD (SID-IIs)	
		Threshold	Result
Head Injury Criteria (HIC ₃₆)		1000	52
Resultant Lower Spine Acceleration	g	82	30
Total Pelvic Force (sum of acetabular and iliac forces)	N	5525	2411
Maximum Thoracic Rib Deflection	mm	38*	11
Maximum Abdomen Rib Deflection	mm	45*	10

*Proposed IARV

Supplemental restraint information is given below:

Restraint Type	Left Front (Driver) Occupant Location 1		Left Rear (Passenger) Occupant Location 4	
	Mounted	Deployed	Mounted	Deployed
Frontal Airbag	Yes	No		
Knee Airbag	Yes	No		
Side Curtain Airbag	Yes	Yes	Yes	Yes
Side Torso/Pelvis Airbag	Yes	Yes	Yes	Yes
Side Airbag (Other)				
Seat Belt Pretensioner	Yes	Yes	No	
Seat Belt Load Limiter	Yes		No	
Other:	No		No	

The test data can be found on the NHTSA website at www.nhtsa.gov

GENERAL COMMENTS

Right Rear Sill Y recorded no valid data after 40 ms.
 Left Lower B-Post Y was not installed.
 Left Mid B-Post Y was not installed.

Photo No. 031, 033, 035, 036, 037, 038, 040, 041, 059, 061, 062, 065, 063, 067, 068, 092, 093, 093a, as well as the real-time Documentation Video have an incorrect NHTSA No. displayed (M20210210). Correct NHTSA No. is O20215110.

MGA does not endorse or certify products. The manufacturer's name appears solely for identification purposes.

SECTION 2
OCCUPANT AND VEHICLE INFORMATION / DATA SHEETS

**DATA SHEET NO. 1
GENERAL TEST AND VEHICLE PARAMETER DATA**

Test Vehicle: 2021 Toyota Sienna Hybrid LE Minivan
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20215110
 Test Date: 3/4/2021

TEST VEHICLE INFORMATION AND OPTIONS

NHTSA No.	O20215110	Traction Control System (TCS)	Yes
Model Year	2021	Auto-Leveling System	No
Make	Toyota	Automatic Door Locks (ADL)	Yes
Model	Sienna Hybrid LE	Power Window Auto-Reverse	Yes
Body Style	Minivan	Other Optional Feature	No
VIN	5TDKRKEC5MS003721	Driver Front Airbag	Yes
Body Color	Sunset Bronze Mica	Driver Curtain Airbag	Yes
Odometer Reading (km/mi)	16 km / 10 mi	Driver Head/Torso Airbag	No
Engine Displacement (L)	2.5 L	Driver Torso Airbag	No
Type/No. Cylinders	Inline 4	Driver Torso/Pelvis Airbag	Yes
Engine Placement	Lateral	Driver Pelvis Airbag	No
Transmission Type	Automatic	Driver Knee Airbag	Yes
Transmission Speeds	CVT	Rear Pass. Curtain Airbag	Yes
Overdrive	Yes	Rear Pass. Head/Torso Airbag	No
Final Drive	FWD	Rear Pass. Torso Airbag	No
Roof Rack	No	Rear Pass. Torso/Pelvis Airbag	Yes
Sunroof/T-Top	No	Rear Pass. Pelvis Airbag	No
Running Boards	No	Driver Seat Belt Pretensioner	Yes
Tilt Steering Wheel	Yes	Rear Pass. Seat Belt Pretensioner	No
Power Seats	Yes	Driver Load Limiter	Yes
Anti-Lock Brakes (ABS)	Yes	Rear Pass. Load Limiter	No
		Other Safety Restraint	N/A

Does owner's manual provide instruction to turn off automatic door locks?	Yes
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DATA FROM CERTIFICATION LABEL

Manufactured By	TOYOTA MOTOR MANUFACTURING, INDIANA, INC.	GVWR (kg)	2800
Date of Manufacture	10/20	GAWR Front (kg)	1590
Vehicle Type	MPV	GAWR Rear (kg)	1590

VEHICLE SEATING AND WEIGHT CAPACITY DATA

Measured Parameter	Front	Rear	Third	Total	
Designated Seating Capacity (DSC)	2	3	3	8	
Capacity Weight (VCW) (kg)				645	(A)
DSC x 68.04 kg				544	(B)
Rated Cargo and Luggage Weight (RCLW) (kg)				94	(A-B)

* Rated Cargo and Luggage Weight (RCLW) reduced by 7 kg to account for Load Carrying Capacity Reduction Label.

VEHICLE SEAT TYPE

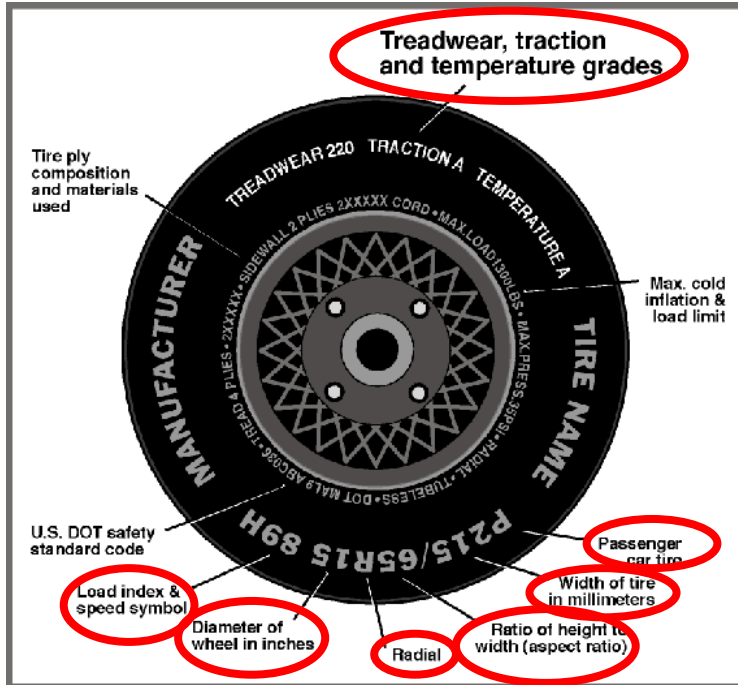
Seating Location	Type of Seat Pan				Type of Seat Back		
	Bucket	Bench	Split Bench	Contoured	Fixed	Adjustable	
						w/ Lever	w/ Knob
Front Seat	X					X	
Rear or Second Row			X			X	
Third Row Seat			X		X		

DATA SHEET NO. 1 (CONTINUED)
GENERAL TEST AND VEHICLE PARAMETER DATA

Test Vehicle: 2021 Toyota Sienna Hybrid LE Minivan
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20215110
 Test Date: 3/4/2021

VEHICLE TIRE INFORMATION



Measured Parameter	Front	Rear
Max. Tire Pressure (kPa)	350	350
Cold Pressure (kPa)	240	240
Recommended Tire Size	235/65R17	235/65R17
Tire Size on Vehicle	235/65R17	235/65R17
Tire Manufacturer	Yokohama	Yokohama
Tire Model	BluEarth S34	BluEarth S34
Treadwear	500	500
Traction	A	A
Temperature Grade	B	B
Tire Plies Sidewall	1 Polyester	1 Polyester
Tire Plies Body	1 Polyester, 2 Steel, 1 Nylon	1 Polyester, 2 Steel, 1 Nylon
Load Index/Speed Symbol	103T	103T
Tire Material	Rubber	Rubber
DOT Safety Code Left	4UL8 6J1 1820	4UL8 6J1 1820
DOT Safety Code Right	4UL8 6J1 1820	4UL8 6J1 1820

DATA SHEET NO. 1 (CONTINUED)
GENERAL TEST AND VEHICLE PARAMETER DATA

Test Vehicle: 2021 Toyota Sienna Hybrid LE Minivan
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20215110
 Test Date: 3/4/2021

TEST VEHICLE TIRE PRESSURES

	Units	LF	RF	LR	RR
As Delivered	kPa	285	285	285	285
Tire Placard	kPa	240	240	240	240
Owner's Manual	kPa	240	240	240	240
As Tested	kPa	240	240	240	240

MDB TIRE SPECIFICATIONS

	Requirement	Units	LF	RF	LR	RR
Tire Size	P205/75R15	N/A	P205/75R15	P205/75R15	P205/75R15	P205/75R15
Tire Pressure	200 ± 21	kPa	200	200	200	200

TEST VEHICLE AXLE WEIGHTS

	Units	As Delivered (UVW)			As Tested (ATW)			Fully Loaded		
		Front	Rear	Total	Front	Rear	Total	Front	Rear	Total
Left	kg	558.0	477.5		599.0	570.5		589.0	590.5	
Right	kg	591.0	436.5		607.5	500.5		596.5	510.0	
Ratio	%	55.7%	44.3%		53.0%	47.0%		51.9%	48.1%	
Totals	kg	1149.0	914.0	2063.0	1206.5	1071.0	2277.5	1185.5	1100.5	2286.0

TARGET TEST WEIGHT CALCULATION

Measured Parameter	Units	Value	
Total Delivered Weight (UVW)	kg	2063.0	(A)
Sum of Actual Weight of 2 P572 ATDs Used	kg	129	(B)
Rated Cargo/Luggage Weight (RCLW)	kg	94	(C)
Calculated Test Vehicle Target Weight (TVTWTW)	kg	2286.0	(A+B+C)

Does the measured As Tested Vehicle Weight lie within the required weight range
 (i.e. Calculated Test Vehicle Target Weight – 4.5 kg to 9 kg)? **YES**

TEST VEHICLE ATTITUDES AND CG

	Units	Fully Loaded	As Tested	Meets Requirement*
Left Front	mm	775	781	Yes
Right Front	mm	791	783	Yes
Right Rear	mm	785	795	Yes
Left Rear	mm	781	776	Yes
Vehicle CG (Aft of Front Axle)	mm	1478	1444	
Vehicle CG (Left (+) / Right (-) from Longitudinal Centerline)	mm	27	23	

* ND=Nose Down (-), NU=Nose Up (+) ** LD=Left Down (-), LU=Left Up (+)

*** The "As Tested" vehicle attitude measurements must be equal to or within ± 10 mm of the "Fully Loaded" vehicle attitude measurements at each wheel well.

Test height adjustable suspension setting, if applicable:	Not Applicable
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DATA SHEET NO. 1 (CONTINUED)
GENERAL TEST AND VEHICLE PARAMETER DATA

Test Vehicle: 2021 Toyota Sienna Hybrid LE Minivan
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20215110
 Test Date: 3/4/2021

WEIGHT OF BALLAST AND VEHICLE COMPONENTS REMOVED TO MEET TVTW

Component Description	Units	Weight
Weight of Ballast Added	kg	26
Components Removed: none	kg	

TEST SURFACE MARKINGS

	Units	Distance from 63° Impact Angle Line
Fore 25 mm Target	mm	975
Aft 25 mm Target	mm	979
Pre-Impact Angle Line	mm	100

Parallel Track Target	Units	X Location	Y Location
A	mm	0	0
B	mm		
C	mm		
D	mm		

DATA SHEET NO. 2
SEAT, SEAT BELT, STEERING WHEEL ADJUSTMENT AND FUEL SYSTEM DATA

Test Vehicle: 2021 Toyota Sienna Hybrid LE Minivan
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20215110
 Test Date: 3/4/2021

SEAT POSITIONING

The driver's seat, front center seat (if applicable), and right front passenger's seat should be set to the mid-track, lowest, mid-angle position. The struck-side rear passenger's seat, rear center seat, and non-struck side rear passenger's seats should be set to the rear-most, lowest, mid-angle position.

SCRL ANGLE RANGE

Seat	SCRL (°)		
	Max	Min	Mid
Driver Seat	17.8	7.1	12.5
Front Passenger Seat	Fixed	Fixed	Fixed
Front Center Seat			
Struck Side Rear Seat	Fixed	Fixed	Fixed
Non-Struck Side Rear Seat	Fixed	Fixed	Fixed
Rear Center Seat	Fixed	Fixed	Fixed

SEAT HEIGHT AND ANGLE

Seat	As-Tested SCRL Angle (Mid) (°)	As-Tested SCRP Height (mm)	SCRP Height Position	SCRP Height (mm)		
				Rear-Most	Mid	Forward-Most
Driver Seat	12.5	0	Max	55	55	55
			Mid	28	28	28
			Min	0	0	0
Front Passenger Seat	Fixed	Fixed	Max	Fixed	Fixed	Fixed
			Mid	Fixed	Fixed	Fixed
			Min	Fixed	Fixed	Fixed
Front Center Seat			Max			
			Mid			
			Min			
Struck Side Rear Seat	Fixed	Fixed	Max	Fixed	Fixed	Fixed
			Mid	Fixed	Fixed	Fixed
			Min	Fixed	Fixed	Fixed
Non-Struck Side Rear Seat	Fixed	Fixed	Max	Fixed	Fixed	Fixed
			Mid	Fixed	Fixed	Fixed
			Min	Fixed	Fixed	Fixed
Rear Center Seat	Fixed	Fixed	Max	Fixed	Fixed	Fixed
			Mid	Fixed	Fixed	Fixed
			Min	Fixed	Fixed	Fixed

DATA SHEET NO. 2 (CONTINUED)
SEAT, SEAT BELT, STEERING WHEEL ADJUSTMENT AND FUEL SYSTEM DATA

Test Vehicle: 2021 Toyota Sienna Hybrid LE Minivan
 Test Program: NCAP Side MDB Impact Test

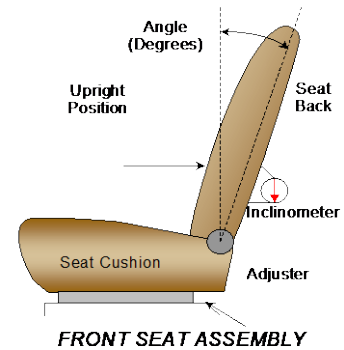
NHTSA No.: O20215110
 Test Date: 3/4/2021

SEAT FORE/AFT POSITIONS

Seat	Total Fore/Aft Travel		Test Position from Forward-Most Position	
	mm	Detents (1 st as 1)	mm	Detent (1 st as 0)
Driver Seat	240		120	
Front Passenger Seat	240	25	120	12
Front Center Seat				
Struck Side Rear Seat	286	19	286	18
Non-Struck Side Rear Seat	286	19	286	18
Rear Center Seat	286	19	286	18

SEAT BACK ANGLE ADJUSTMENT

The driver's seat back is positioned to the manufacturer's designated design angle. The front center and front passenger's seat backs are positioned in a similar manner as the driver's seat back. The struck side rear seat back is positioned such that the dummy's head is level. The rear center and non-struck side rear outboard seat backs are positioned in a similar manner as the struck-side rear seat back.



Seat	Total Seat Back Angle Range		Test Position from Vertical	
	Degrees	Detents (1 st as 1)	Degrees	Detent (1 st as 0)
Driver Seat	52.2		1.1	
Front Passenger Seat	51.8	27	1.1	5
Front Center Seat				
Struck Side Rear Seat	23.2	12	-2.2	0
Non-Struck Side Rear Seat	23.2	12	-2.2	0
Rear Center Seat	23.2	12	-2.2	0

Seat back angles measured on outboard headrest post.

DATA SHEET NO. 2 (CONTINUED)
SEAT, SEAT BELT, STEERING WHEEL ADJUSTMENT AND FUEL SYSTEM DATA

Test Vehicle: 2021 Toyota Sienna Hybrid LE Minivan
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NHTSA No.: O20215110
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SEAT BELT ANCHORAGE ADJUSTMENT

Seat belt anchorages are adjusted in accordance with the information provided by the manufacturer on S1 - Vehicle Setup Information.

	Total # of Positions	Placed in Position #
Driver Seat	4	0 (Uppermost as 0)
Rear Seat	4	0 (Uppermost as 0)

HEAD RESTRAINT ADJUSTMENT

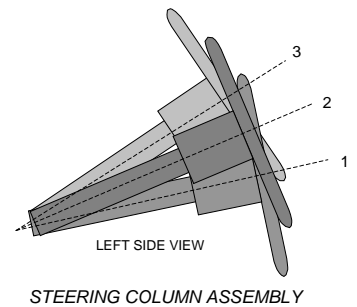
The driver's head restraint is adjusted to the highest and most full forward in-use position. The struck-side rear passenger's head restraint is adjusted to the lowest and most full forward in-use position.

	Total # of Positions	Placed in Position #
Driver Seat	3	2 (Lowest as 0) / Fixed Fore-Aft
Rear Seat	2	0 (Lowest as 0) / Fixed Fore-Aft

STEERING COLUMN ADJUSTMENT

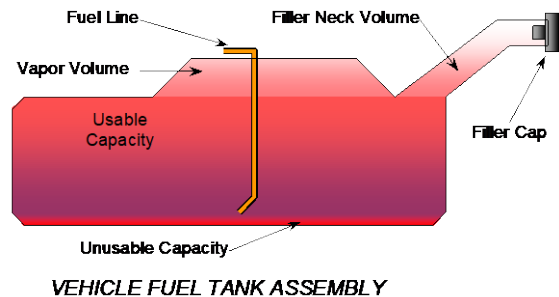
Steering wheel and column adjustments are made so that the steering wheel hub is at the center of its geometric locus it describes when it moves through its full range of motion.

	Wheel Angle (°)	Fore/Aft Position (mm)
Lowermost, Position 1	66.7	
Geometric Center, Position 2	64.5	
Uppermost, Position 3	62.2	
Telescoping Steering Wheel Travel		50
Test Position	64.5	25



FUEL PUMP

The vehicle is equipped with an electronic fuel pump. The filler neck is located on the driver's side.



DATA SHEET NO. 2 (CONTINUED)
SEAT, SEAT BELT, STEERING WHEEL ADJUSTMENT AND FUEL SYSTEM DATA

Test Vehicle: 2021 Toyota Sienna Hybrid LE Minivan
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FUEL TANK CAPACITY DATA

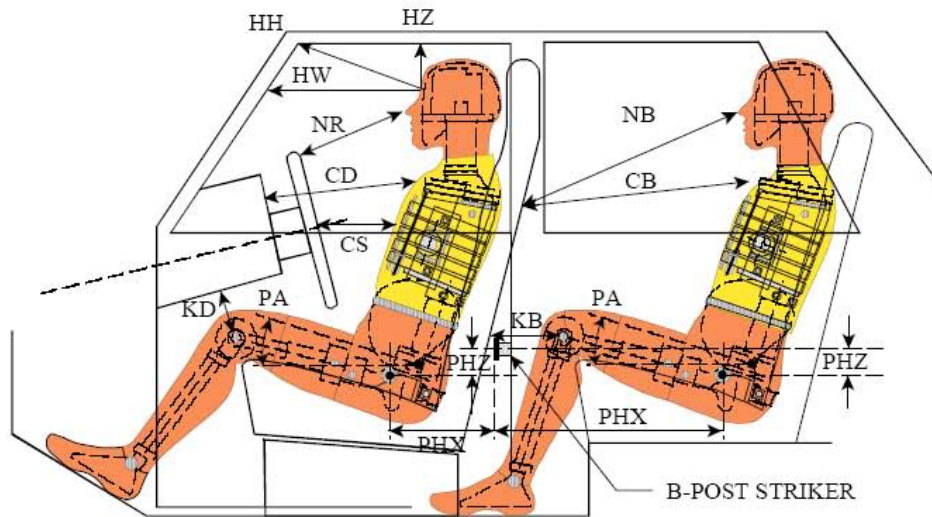
	Liters
Usable Capacity of Standard Tank (see S1 - Vehicle Setup Information)	67.4
Usable Capacity of Optional Tank (see S1 - Vehicle Setup Information)	
Usable Capacity of Standard Tank as Specified in Owner's Manual	67.4
Usable Capacity of Optional Tank as Specified in Owner's Manual	
93% of Usable Capacity	62.7
Actual Amount of Solvent Used	62.5
1/3 of Usable Capacity	22.5

Is the actual amount of solvent used in the test equal to 93% \pm 1%
 of the Usable Capacity stated in S1 - Vehicle Setup Information? **YES**

**DATA SHEET NO. 3
DUMMY LONGITUDINAL CLEARANCE DIMENSIONS**

Test Vehicle: 2021 Toyota Sienna Hybrid LE Minivan
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20215110
 Test Date: 3/4/2021



LEFT SIDE VIEW

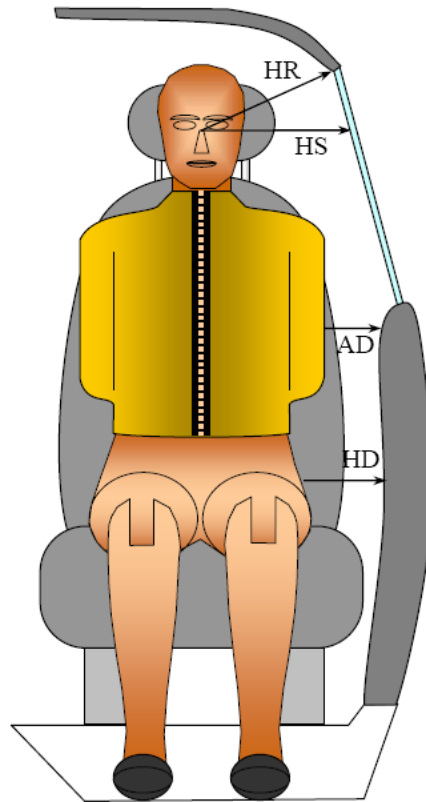
NOTE: 2-DOOR VEHICLE SHOWN.
 REAR DUMMY PHX & PHZ
 MEASUREMENTS FOR A 4-DOOR
 VEHICLE WOULD USE THE C-POST
 STRIKER AS A REFERENCE POINT

Driver Code	Pass. Code	Measurement Description	Driver		Passenger	
			Length (mm)	Angle (°)	Length (mm)	Angle (°)
HH		Head to Header	418	16.9		
HW		Head to Windshield	705	0		
HZ	HZ	Head to Roof Liner	191	90	288	90
NR	NB	Nose to Rim/Seat Back	451	20.6	672	16.4
CD	CB	Chest to Dashboard/Seat Back	550	11.5	674	3.0
CS		Chest to Steering Wheel	336	7.8		
KDL	KBL	Left Knee to Dash/Seat Back	184	29.9	447	4.4
KDR	KBR	Right Knee to Dash/Seat Back	198	27.5	450	4.5
PAX	PAX	Pelvic Tilt Angle X		20.0		22.3
PAY	PAY	Pelvic Tilt Angle Y		-0.9		1.1
PHX	PHX	Hip Point to Striker (X-Axis)	198		310	
PHZ	PHZ	Hip Point to Striker (Z-Axis)	197		225	

DATA SHEET NO. 4
DUMMY LATERAL CLEARANCE DIMENSIONS

Test Vehicle: 2021 Toyota Sienna Hybrid LE Minivan
Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20215110
Test Date: 3/4/2021

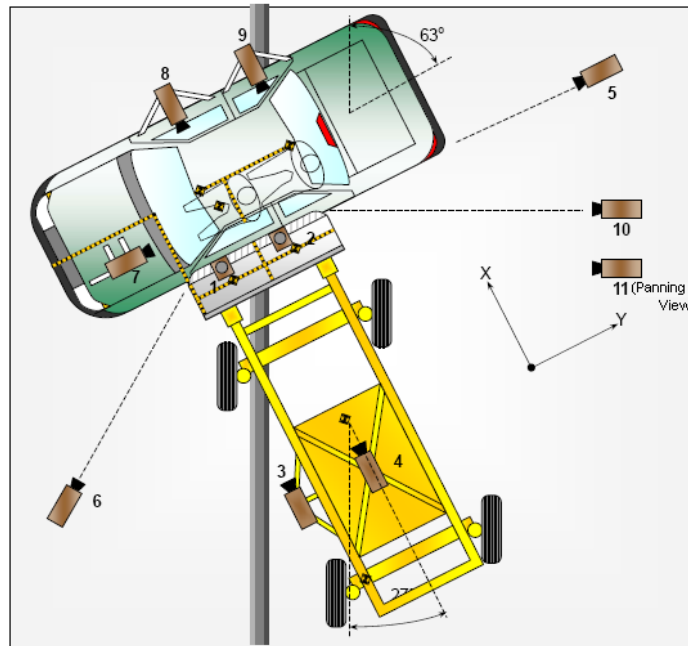


Code	Measurement Description	Driver	Passenger
		Length (mm)	
HR	Head to Side Header	195	240
HS	Head to Side Window	355	385
AD	Arm to Door	108	178
HD	Hip Point to Door	147	255

**DATA SHEET NO. 5
CAMERA AND INSTRUMENTATION DATA**

Test Vehicle: 2021 Toyota Sienna Hybrid LE Minivan
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20215110
 Test Date: 3/4/2021



CAMERA LOCATIONS AND DATA

No.	Camera View	Coordinates* (mm)			Lens (mm)	Frame Rate (fps)
		X	Y	Z		
1	Overhead Overall	575	675	-4995	8.5	1000
2	Overhead Close-Up	0	120	-4895	20	1000
3	Left Impact Point (MDB)				50	1000
4	Side Overall (MDB)				16	1000
5	Rear	120	6665	-1500	24	1000
6	Left Front	2335	-6540	-1535	24	1000
7	Driver Front (OB)				16	1000
8	Driver Side (OB)				8	1000
9	Passenger Side (OB)				8	1000
10	Real Time Left Rear					30
11	Real Time Inrun					30

Reference: Impact Point projected to Ground; +X = To Front of MDB, +Y = To Right of MDB, +Z = Down

*All measurements accurate to ±6 mm

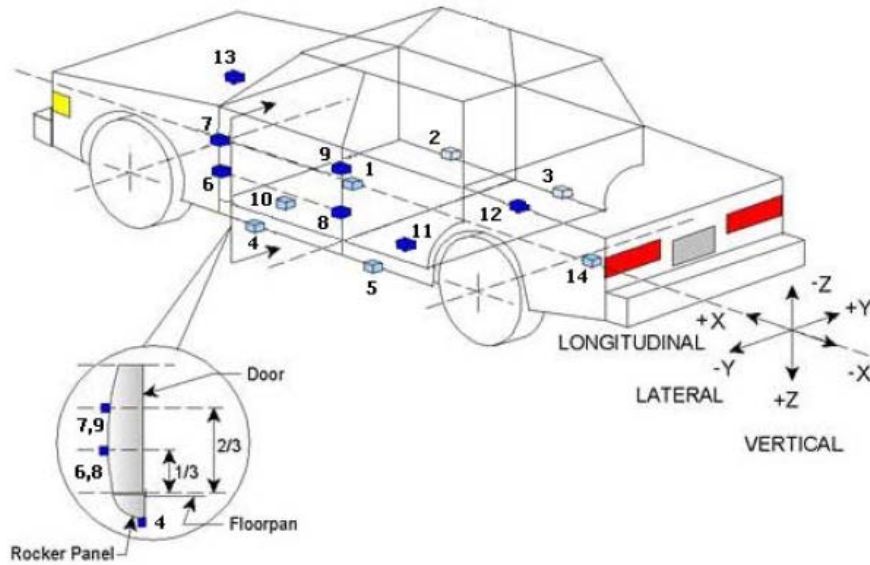
INSTRUMENTATION

	Number of Channels
Driver Dummy	16
Passenger Dummy	19
Vehicle Structure	21
MDB Accelerometers	5
Total	61

**DATA SHEET NO. 6
TEST VEHICLE ACCELEROMETER LOCATIONS**

Test Vehicle: 2021 Toyota Sienna Hybrid LE Minivan
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20215110
 Test Date: 3/4/2021



TEST VEHICLE ACCELEROMETER LOCATIONS

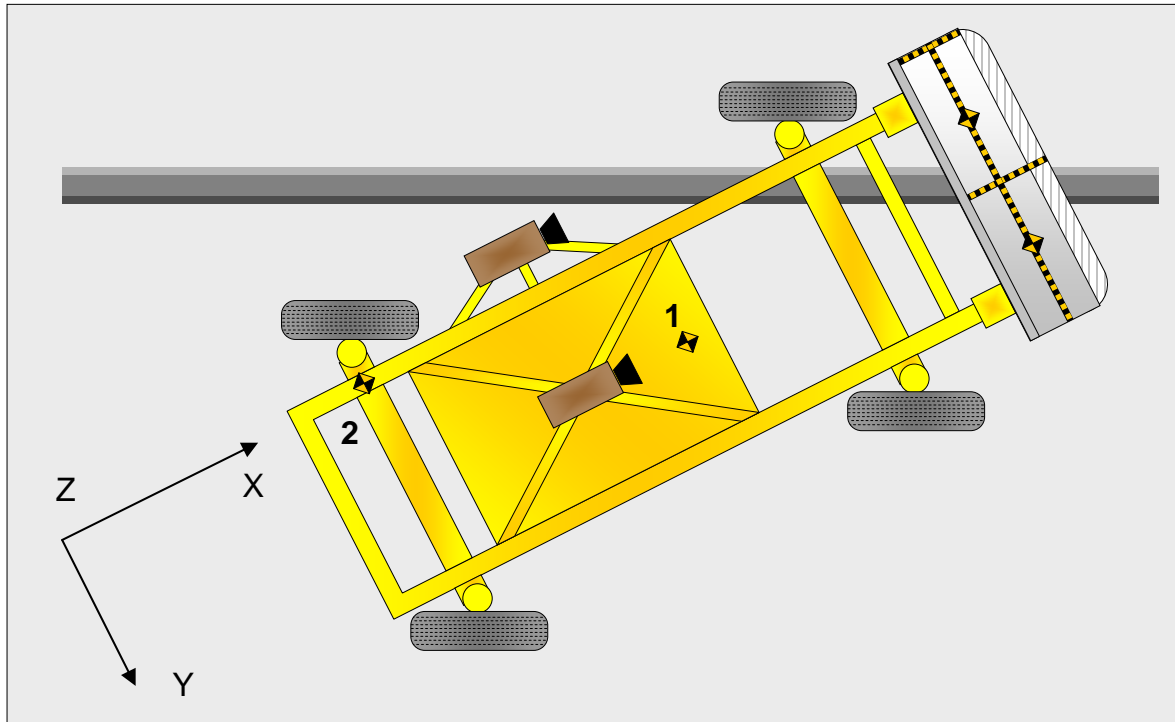
No.	ID	Coordinates (mm)		
		X	Y	Z
1	Vehicle CG	2755	0	-338
2	Right Sill at Front Seat	2868	827	-240
3	Right Sill at Rear Seat	1789	827	-243
4	Left Sill at Front Door	3181	-827	-240
5	Left Sill at Rear Door	2001	-827	-243
6	Left Lower A-Post	3691	-940	-668
7	Left Middle A-Post	3724	-932	-903
8	Left Lower B-Post			
9	Left Middle B-Post			
10	Front Seat Track	2739	-411	-447
11	Rear Seat Structure	1812	-447	-452
12	Rt. Rear Occ. Compartment	1812	447	-452
13	Engine Block	4413	63	-856
14	Rear Above Axle	1205	107	-540

Reference: X – Rear Surface of Vehicle (+ forward)
 Y – Vehicle Centerline (+ to right)
 Z – Ground Plane (+ down)

**DATA SHEET NO. 7
MDB ACCELEROMETER LOCATIONS**

Test Vehicle: 2021 Toyota Sienna Hybrid LE Minivan
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20215110
 Test Date: 3/4/2021



MDB ACCELEROMETER LOCATIONS

No.	Accelerometer Location	Coordinates (mm)		
		X	Y	Z
1	MDB CG	-1105	0	-330
2	MDB Rear	-2580	-650	-625

Reference: X – MDB Face (+ forward)
 Y – MDB Centerline (+ to right)
 Z – Ground Plane (+ down)

Width between left and right MDB contact switches	mm	1405
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**DATA SHEET NO. 8
POST-TEST OBSERVATIONS**

Test Vehicle: 2021 Toyota Sienna Hybrid LE Minivan
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20215110
 Test Date: 3/4/2021

TEST DUMMY INFORMATION AND CONTACT POINTS

Description	Front Seat Dummy (ES-2re)	Rear Seat Dummy (SID-IIs)
Face	Curtain Airbag	Curtain Airbag
Top of Head	Curtain Airbag, Headliner	Curtain Airbag, Headliner
Left Side of Head	Curtain Airbag, Headliner	Curtain Airbag
Back of Head	Curtain Airbag, Headliner	Curtain Airbag, Headrest
Left Shoulder	None	Side Torso/Pelvis Airbag, Seatback
Upper Torso	Side Torso/Pelvis Airbag, Seatback	Side Torso/Pelvis Airbag, Seatback
Lower Torso	Side Torso/Pelvis Airbag, Seatback	Side Torso/Pelvis Airbag, Seatback
Left Hip	Side Torso/Pelvis Airbag, Seatback	Side Torso/Pelvis Airbag, Seatback
Left Knee	None	Door Panel

POST-TEST DOOR PERFORMANCE

Description	Struck Side		Non-Struck Side		Rear Hatch
	Front	Rear	Front	Rear	
Remained Closed and Operational	No	No	Yes	Yes	Yes
Total Separation from Vehicle at Hinges or Latches	No	No	No	No	No
Latch or Hinge Systems Pulled Out of Their Anchorages	No	No	No	No	No
Disengaged from Latched Position	No	No	No	No	No
Latch Separated from Striker	No	No	No	No	No
Jammed Shut	Yes	Yes	No	No	No
If Door Opened at Striker, Record Width of Opening at Striker (mm)					

POST-TEST SEAT PERFORMANCE

Description	Struck Side		Non-Struck Side	
	Front	Rear	Front	Rear
Seat Movement Along Seat Track	No	No	No	No
Seat Disengagement from Floor Pan	No	No	No	No
Seat Back Movement from Initial Position	No	No	No	No
Seat Back Collapse	No	No	No	No

POST-TEST STRUCTURAL OBSERVATIONS

Critical Areas of Performance	Observations and Conclusions
Pillar Performance	No Separation
Sill Separation	None
Windshield Damage	None
Side Window Damage	LR window broken
Other Notable Effects	None

**DATA SHEET NO. 8 (CONTINUED)
POST-TEST OBSERVATIONS**

Test Vehicle: 2021 Toyota Sienna Hybrid LE Minivan
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20215110
 Test Date: 3/4/2021

SUPPLEMENTAL RESTRAINT SYSTEM INFORMATION

Restraint Type	Struck Side Driver		Struck Side Left Rear Passenger	
	Mounted	Deployed	Mounted	Deployed
	Frontal Airbag	Yes	No	
Knee Airbag	Yes	No		
Side Curtain Airbag	Yes	Yes	Yes	Yes
Side Torso/Pelvis Airbag	Yes	Yes	Yes	Yes
Side Airbag (Other)				
Seat Belt Pretensioner	Yes	Yes	No	
Seat Belt Load Limiter	Yes		No	
Other:	No		No	

IMPACT POINT LOCATION DATA

Measured Parameter	Units	Tolerance	Value
Vehicle Wheelbase	mm		3070
Vertical Impact Reference Line (Aft of Front Axle) (Intended Impact Point)	mm		508
Actual Impact Point (Aft of Front Axle)	mm		510
Horizontal Offset (+forward / -rearward)	mm	+/- 50 of intended impact point	-2
Vertical Offset (+down / -up)	mm	+/- 20 of intended impact point	-7

**DATA SHEET NO. 9
MDB SUMMARY OF RESULTS**

Test Vehicle: 2021 Toyota Sienna Hybrid LE Minivan
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20215110
 Test Date: 3/4/2021

MDB SPECIFICATIONS

Measurement Description	Length (mm)
Overall Width of Framework Carriage	1250
Overall Length Including Honeycomb Face	4119
Wheelbase of Framework Carriage	2591
CG Location aft of Front Axle	1127

MDB WEIGHTS

	Units	Front Axle	Rear Axle	Total
Left	kg	368.2	320.6	
Right	kg	400.7	271.4	
Ratio	%	56.5	43.5	
Totals	kg	768.9	592.0	1360.9

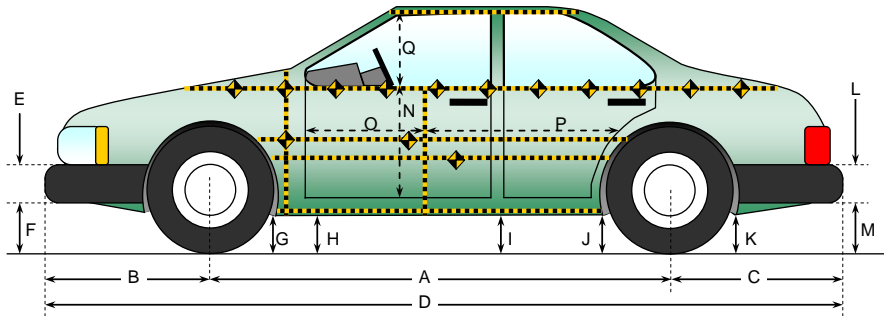
SPEED AND ANGLE AT IMPACT DATA

Measured Parameter	Units	Requirement	Value
Trap No. 1 Velocity (Primary)	km/h	61.1 to 62.7	62.13
Trap No. 2 Velocity (Redundant)	km/h	61.1 to 62.7	62.26
MDB CL to Target Vehicle CL	degrees	88.5 to 91.5	91.1
MDB Forward Line of Motion to Target Vehicle CL	degrees	62.5 to 63.5	63.0
MDB Crabbed Angle to MDB Forward Line of Motion	degrees	26 to 28	27.3

DATA SHEET NO. 10
TEST VEHICLE PROFILE MEASUREMENTS

Test Vehicle: 2021 Toyota Sienna Hybrid LE Minivan
Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20215110
Test Date: 3/4/2021



All measurements in (mm) with tolerance of ± 3 mm

LEFT SIDE VIEW

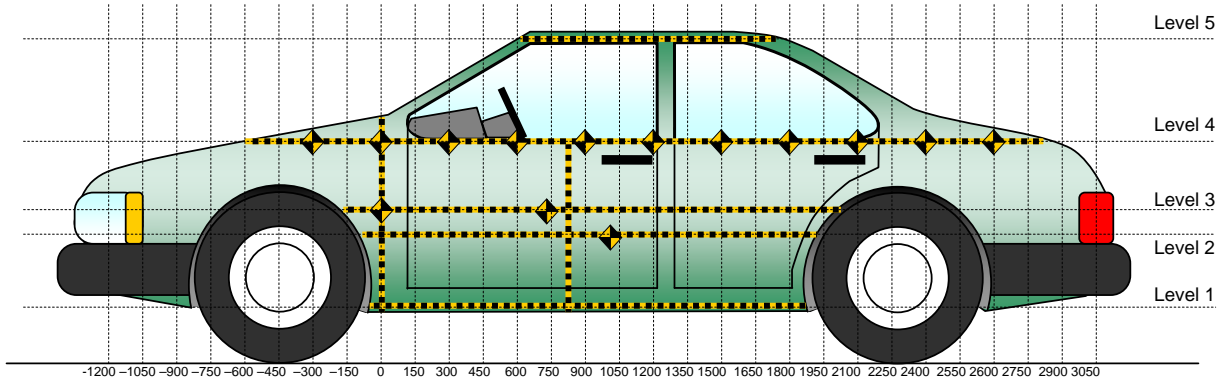
VEHICLE PRE- AND POST-TEST MEASUREMENT INFORMATION

Code	Measurement Description	Pre-Test	Post-Test	Difference
A	Wheelbase	3070	3065	5
B	Front Axle to FSOV	952	964	-12
C	Rear Axle to RSOV	1152	1155	-3
D	Total Length at Centerline	5174	5184	-10
E	Front Bumper Thickness	134	134	0
F	Front Bumper Bottom to Ground	229	225	4
G	Sill Height at Front Wheel Well	212	213	-1
H	Sill Height at Front Door Leading Edge	212	213	-1
I	Sill Height at B Pillar	200	205	-5
J1	Sill Height at Rear Wheel Well	215	218	-3
J2	Pinch Weld Height at Rear Wheel Well	215	222	-7
K	Sill Height Aft of Rear Wheel Well	247	263	-16
L	Rear Bumper Thickness	108	108	0
M	Rear Bumper Bottom to Ground	316	327	-11
N	Sill Height to Window Bottom Sill	900	827	73
O	Front Door Leading Edge to Impact CL	870	744	126
P	Rear Door Trailing Edge to Impact CL	1354	1266	88
Q	Front Window Opening	516	507	9
R	Right Side Length	4360	4363	-3
S	Left Side Length	4360	4365	-5
T	Vehicle Width at B Post	2004	2004	0
U	Front Wheel Track Width	1722		
V	Rear Wheel Track Width	1726		

DATA SHEET NO. 11
TEST VEHICLE EXTERIOR CRUSH MEASUREMENTS

Test Vehicle: 2021 Toyota Sienna Hybrid LE Minivan
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20215110
 Test Date: 3/4/2021



All Measurements Shown in mm

LEFT SIDE VIEW

MAXIMUM EXTERIOR CRUSH MEASUREMENTS

Level	Measurement Description	Height Above Ground	Maximum Exterior Static Crush	Distance from Impact
1	Sill Top	281	16	900
2	Mid Door	691	211	1500
3	Occupant H-Point	715	216	1500
4	Window Sill	1060	178	1500
5	Window Top	1655	15	1050

Note: The measurements are taken along the vertical impact reference line. Vehicle measurements forward of the vertical impact reference line are negative.

DATA SHEET NO. 11 (CONTINUED)
TEST VEHICLE EXTERIOR CRUSH MEASUREMENTS

Test Vehicle: 2021 Toyota Sienna Hybrid LE Minivan
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20215110
 Test Date: 3/4/2021

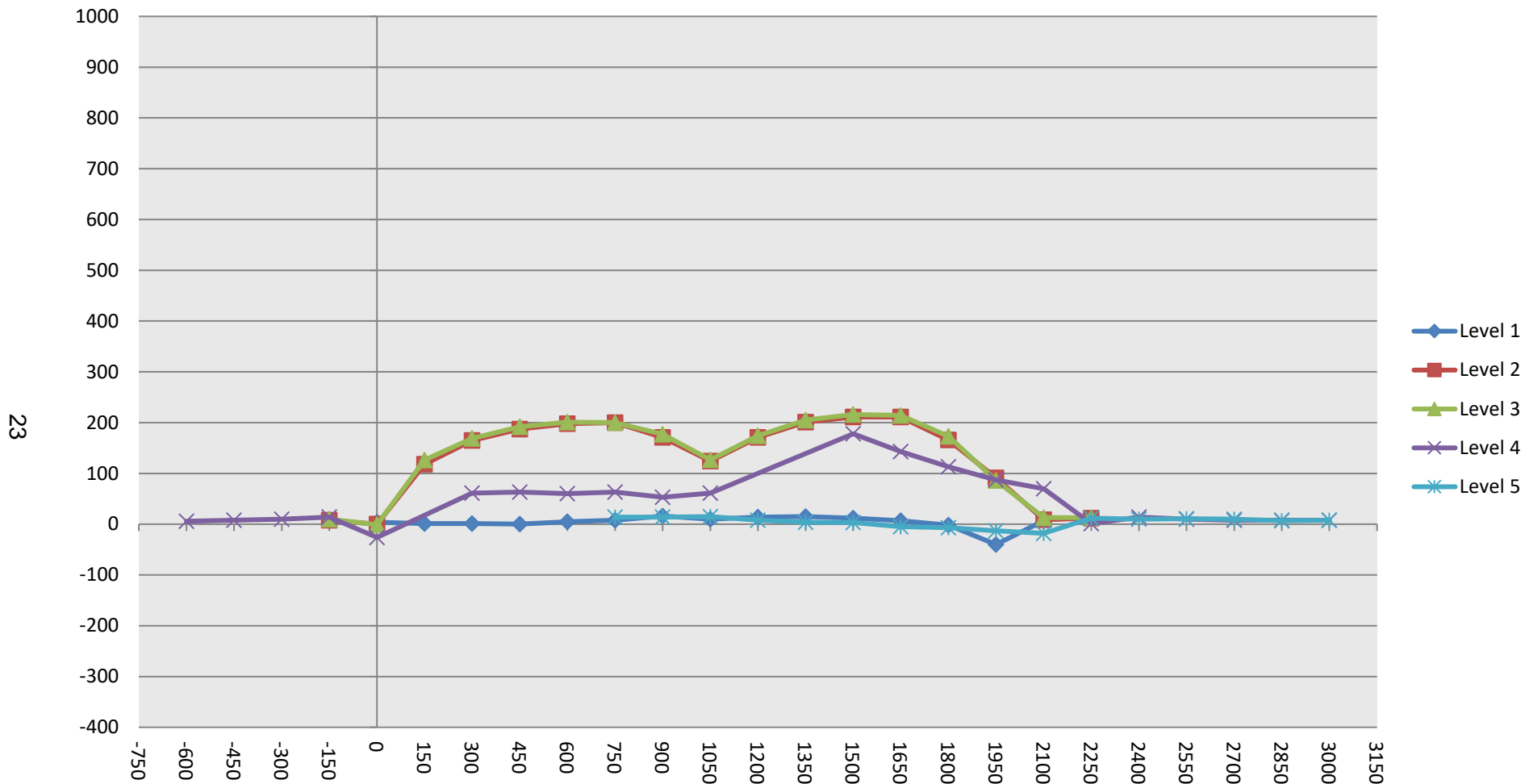
	Pre-Test					Post-Test					Difference				
	1	2	3	4	5	1	2	3	4	5	1	2	3	4	5
-2100															
-1950															
-1800															
-1650															
-1500															
-1350															
-1200															
-1050															
-900															
-750															
-600				208					214					6	
-450				196					204					8	
-300				186					196					10	
-150		101	100	182			109	110	196			8	10	14	
0	138	105	104	177		142	105	103	151		4	0	-1	-26	
150	139	105	103			140	223	229			1	118	126		
300	139	104	103	161		140	269	272	222		1	165	169	61	
450	140	105	103	151		140	292	295	214		0	187	192	63	
600	141	106	104	144		146	304	305	204		5	198	201	60	
750	142	107	106	137	418	150	307	306	200	432	8	200	200	63	14
900	144	109	108	147	406	160	280	285	200	420	16	171	177	53	14
1050	146	113	112	128	400	156	237	239	189	415	10	124	127	61	15
1200	147	116	115		398	161	287	289		406	14	171	174		8
1350	151	122	119		396	166	323	324		400	15	201	205		4
1500	152	130	126	122	394	164	341	342	300	397	12	211	216	178	3
1650	154	139	136	122	394	161	350	350	265	389	7	211	214	143	-5
1800	157	145	145	124	394	155	311	318	237	387	-2	166	173	113	-7
1950	143	129	131	128	397	103	220	217	215	384	-40	91	86	87	-13
2100	144	116	116	130	402	151	125	129	200	384	7	9	13	70	-18
2250		107	106	136	408		119	119	137	420		12	13	1	12
2400				146	415				160	425				14	10
2550				157	424				167	435				10	11
2700				170	437				178	447				8	10
2850				183	455				191	462				8	7
3000				199	478				207	486				8	8
3150															
3300															
3450															
3600															
3750															
3900															

NOTE: Pre-test measurements are taken when the vehicle is in the "As Tested" weight condition. Vehicle measurements forward of the vertical impact reference line are negative. The crush profile grid is established prior to the test based on an estimated impact point.

DATA SHEET NO. 11 (CONTINUED)
TEST VEHICLE EXTERIOR CRUSH MEASUREMENTS

Test Vehicle: 2021 Toyota Sienna Hybrid LE Minivan
 Test Program: NCAP Side MDB Impact Test

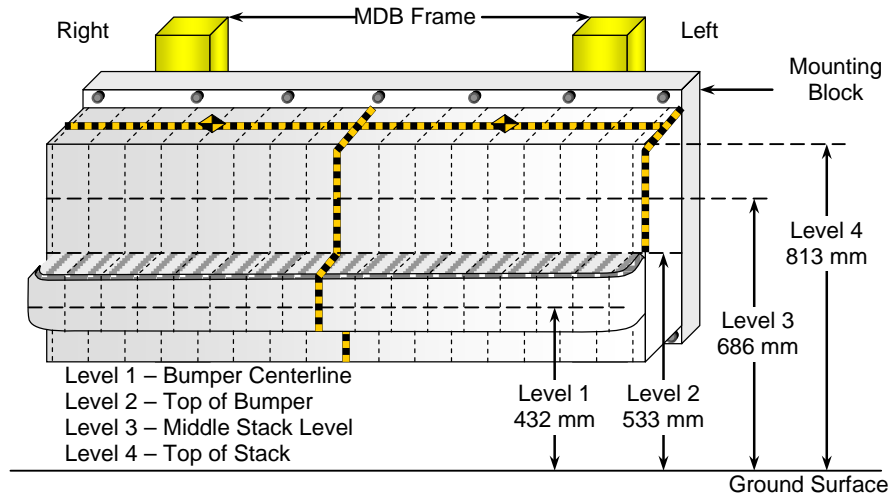
NHTSA No.: O20215110
 Test Date: 3/4/2021



DATA SHEET NO. 12
MDB EXTERIOR STATIC CRUSH MEASUREMENTS

Test Vehicle: 2021 Toyota Sienna Hybrid LE Minivan
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20215110
 Test Date: 3/4/2021



FRONT VIEW

MAXIMUM STATIC CRUSH OF HONEYCOMB IMPACT FACE

Row	Vertical Location		From Centerline		Maximum Crush (mm)
	Description	Height (mm)	Distance (mm)	Direction	
A	Center of Bumper	432	100	Right	265
B	Top of Bumper	533	800	Left	157
C	Mid-Level	686	100	Right	129
D	Top of Stack	813	0	Centerline	143

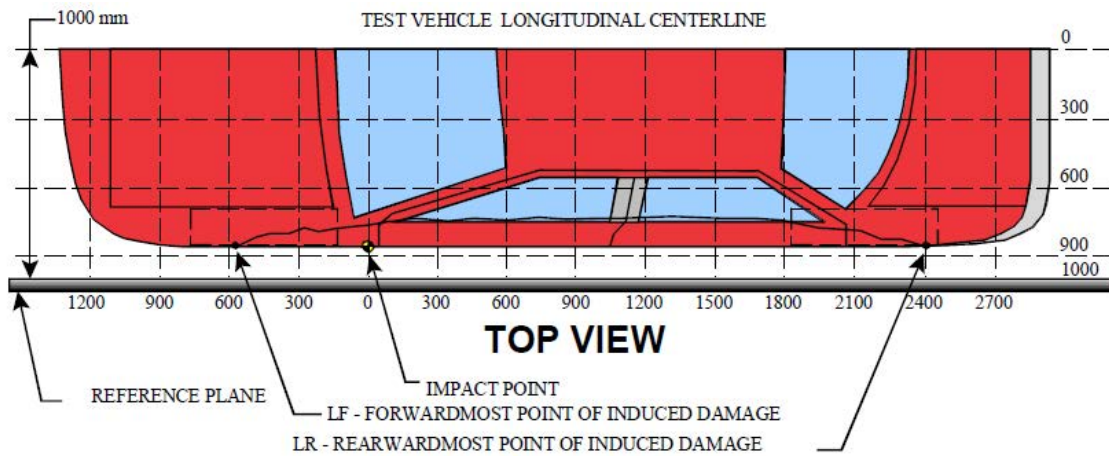
DEFORMABLE BARRIER STATIC CRUSH

Stack Level	Distance Right of Center (mm)								C _L	Distance Left of Center (mm)							
	800	700	600	500	400	300	200	100		0	100	200	300	400	500	600	700
4	76	39	85	36	71	93	128	134	143	114	95	94	95	88	103	123	138
3	82	47	40	43	46	63	95	129	118	94	70	63	63	67	79	94	124
2	115	129	126	127	131	133	132	135	139	131	135	137	133	134	133	141	157
1	242	245	240	240	247	250	260	265	252	243	239	237	235	236	232	233	233

DATA SHEET NO. 13
VEHICLE AND MDB DAMAGE PROFILE DISTANCES

Test Vehicle: 2021 Toyota Sienna Hybrid LE Minivan
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20215110
 Test Date: 3/4/2021



MEASUREMENT CONVENTIONS:
 Forward of the impact point (towards front of vehicle) is considered negative (—).
 Rearward of the impact point (toward rearend of vehicle) is considered positive (+).

VEHICLE DAMAGE PROFILE DISTANCES

DPD	Distance from Impact Point (mm)	Level	Post-Test (mm)	Pre-Test (mm)	Max. Static Crush (mm)
1	2190	3	83	128	-45
2	1745	3	345	142	203
3	1300	3	312	118	194
4	855	3	297	107	190
5	410	3	293	103	190
6	-35	3	79	103	-24

MDB DAMAGE PROFILE DISTANCES

DPD	Distance from Impact Point (mm)	Level	Post-Test (mm)	Pre-Test (mm)	Max. Static Crush (mm)
1	800 mm right of center	1	718	476	242
2	480 mm right of center	1	713	463	250
3	160 mm right of center	1	720	463	257
4	160 mm left of center	1	701	463	238
5	480 mm left of center	1	701	463	238
6	800 mm left of center	1	709	476	233

**DATA SHEET NO. 14
FMVSS NO. 301 STATIC ROLLOVER RESULTS**

Test Vehicle: 2021 Toyota Sienna Hybrid LE Minivan
Test Program: NCAP Side MDB Impact Test

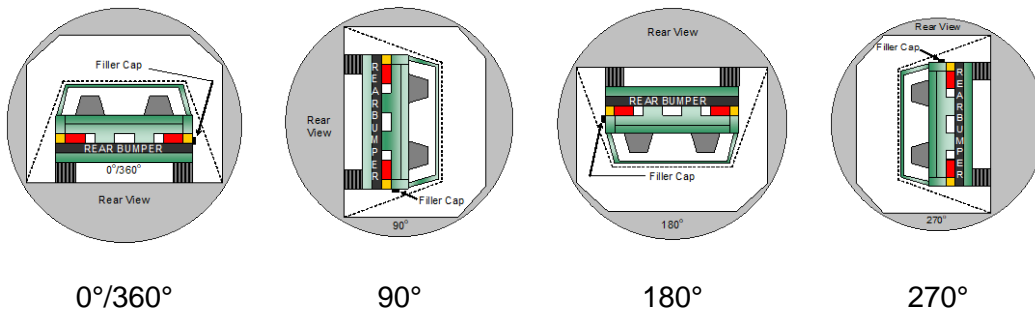
NHTSA No.: O20215110
Test Date: 3/4/2021

Test Time: 12:38 pm

Temperature: 22.1°C

- A. From impact until vehicle motion ceases: (Maximum Allowable = 1 ounce) 0.0 oz.
B. For the 5 minute period after motion ceases: (Maximum Allowable = 5 ounces) 0.0 oz.
C. For the following 25 minutes: (Maximum Allowable = 1 ounce / minute) None
D. Spillage Details: None

FMVSS 301 STATIC ROLLOVER DATA



ROLLOVER SOLVENT COLLECTION TIME TABLE IN SECONDS

Test Phase	Rotation Time	Hold Time	Total Time
0° to 90°	112	300	412
90° to 180°	110	300	410
180° to 270°	106	300	406
270° to 360°	112	300	412

FMVSS 301 ROLLOVER SPILLAGE TABLE (UNITS IN OUNCES)

Test Phase	First 5 Minutes	Sixth Minute	Seventh Minute	Eighth Minute
0° to 90°	0.0	0.0	0.0	
90° to 180°	0.0	0.0	0.0	
180° to 270°	0.0	0.0	0.0	
270° to 360°	0.0	0.0	0.0	

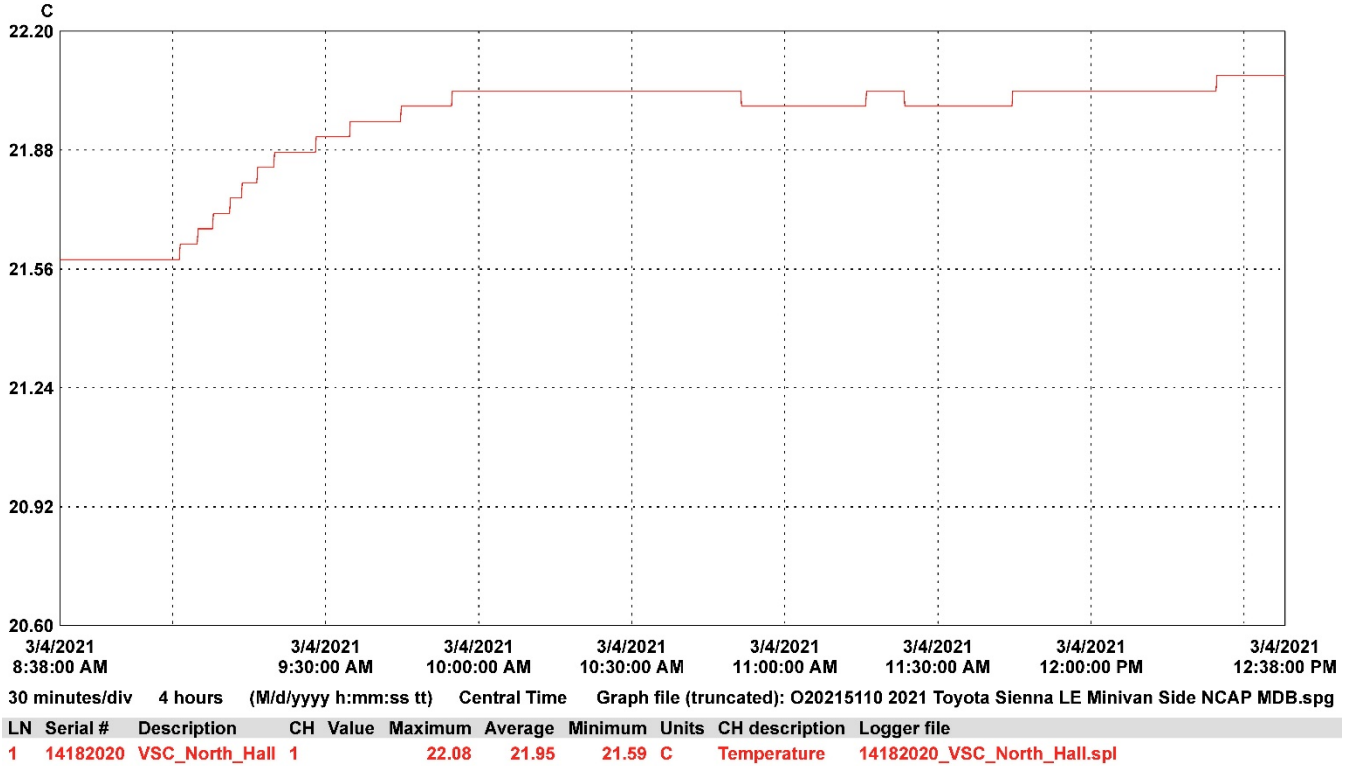
ROLLOVER SOLVENT SPILLAGE LOCATION TABLE

Test Phase	Spillage Location
0° to 90°	
90° to 180°	
180° to 270°	
270° to 360°	

DATA SHEET NO. 15
DUMMY/VEHICLE TEMPERATURE AND HUMIDITY STABILIZATION DATA

Test Vehicle: 2021 Toyota Sienna Hybrid LE Minivan
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20215110
 Test Date: 3/4/2021



**DATA SHEET NO. 305-1
GENERAL TEST AND VEHICLE PARAMETER DATA
FOR INDICANT FMVSS NO. 305 TESTING**

Test Vehicle: 2021 Toyota Sienna Hybrid LE Minivan
Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20215110
Test Date: 3/4/2021

ELECTRIC VEHICLE PROPULSION SYSTEM

	Units	Observations and Conclusions
Type of Electric Vehicle		Gas-Electric Hybrid
Propulsion Battery Type		Ni-MH
Nominal Voltage	V	288
Physical Location of Automatic Propulsion Battery Disconnect		Physically located within the Hybrid Battery system
Auxiliary Battery Type		Lead-Acid

PROPULSION BATTERY SYSTEM DATA

	Units	Observations and Conclusions
Electrolyte Fluid Type		KOH (Potassium Hydroxide)
Electrolyte Fluid Specific Gravity	g/L	1.3
Electrolyte Fluid Kinematic Viscosity	cSt	2.3
Electrolyte Fluid Color		Clear
Propulsion Battery Coolant Type, Color, Specific Gravity (if applicable)		Air-Cooled
Location of Battery Modules		X Inside Passenger Compartment
		Outside Passenger Compartment
		The high-voltage battery is located below the driver and front passenger seats.

PROPULSION BATTERY STATE OF CHARGE

<i>For all battery types:</i>	
Voltage range corresponding to useable energy of the battery:	
Minimum State of Charge	
Maximum State of Charge	
95% of Maximum State of Charge	
Test Voltage - No less than 95% of maximum State of Charge	
<i>For batteries that are rechargeable ONLY by an energy source on the vehicle:</i>	
Voltage range corresponding to useable energy of the battery:	
Minimum State of Charge	240 V
Maximum State of Charge	330 V
Test Voltage – Maximum practicable State of Charge within Normal Operating Range	324.7 V

**DATA SHEET NO. 305-2
PRE-IMPACT DATA
FOR INDICANT FMVSS NO. 305 TESTING**

Test Vehicle: 2021 Toyota Sienna Hybrid LE Minivan
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20215110
 Test Date: 3/4/2021

VEHICLE CHASSIS GROUND POINT(S) LOCATION(S)

Details of Vehicle Chassis Ground Point(s) & Location(s)	Chassis grounding bolt near high-voltage battery pack
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PROPULSION BATTERY SYSTEM

Details of Electric Energy Storage/Conversion System Test Points	Connected at + and – terminal ends of propulsion system
Additional Comments	None

**DATA SHEET NO. 305-3
PRE-IMPACT ELECTRICAL ISOLATION MEASUREMENTS AND CALCULATIONS
FOR INDICANT FMVSS NO. 305 TESTING**

Test Vehicle: 2021 Toyota Sienna Hybrid LE Minivan
Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20215110
Test Date: 3/4/2021

VOLTMETER INFORMATION

	Units	Observations and Conclusions
Make		Fluke
Model		289
Serial Number		32910090
Internal Impedance Value	MΩ	> 10 MΩ < 100 pF
Resolution	V	0.001
Last Calibration Date		11/19/2020

PROPULSION BATTERY VOLTAGE

Measurement shall be made with Energy Storage/Conversion System connected to the vehicle propulsion system, and the vehicle in the "ready-to-drive" (propulsion system energized) position.

NOTE: If voltage measurement is not at the voltage or within the normal operating voltage range specified by the manufacturer, the battery must be charged.

Vb	V	324.7
----	---	-------

**ELECTRIC ISOLATION MEASUREMENTS
PROPULSION BATTERY TO VEHICLE CHASSIS**

Vehicle chassis point(s) determined and supplied to contractor by COR.

V1	V	151.3
V2	V	161.0

PROPULSION BATTERY TO VEHICLE CHASSIS ACROSS RESISTOR

The known resistance R_o (in ohms) should be approximately 500 times the normal operating voltage of the vehicle (in volts) per SAE J1766.

R_o	Ω	158,200
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V1' Pre-Impact	V	27.3
V2' Pre-Impact	V	27.7

DATA SHEET NO. 305-3 (CONTINUED)
PRE-IMPACT ELECTRICAL ISOLATION MEASUREMENTS AND CALCULATIONS
FOR INDICANT FMVSS NO. 305 TESTING

Test Vehicle: 2021 Toyota Sienna Hybrid LE Minivan
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20215110
 Test Date: 3/4/2021

ELECTRICAL ISOLATION CALCULATIONS

NOTE: If measured voltage is zero and results in a division by zero, record "Zero Volts".
 This "zero voltage" condition is considered as being compliant.

$R_{i1} = R_o (1 + V_2/V_1) [(V_1 - V_1')/V_1']$		
Ri1 Pre-Impact	Ω	1,483,196
$R_{i2} = R_o (1 + V_1/V_2) [(V_2 - V_2')/V_2']$		
Ri2 Pre-Impact	Ω	1,476,736
Ri = The lesser of Ri1 and Ri2		
Ri Pre-Impact	Ω	1,476,736
$R_i / V_b = \text{Electrical Isolation Value} / \text{Nominal Battery Voltage}$		
Ri / Vb Pre-Impact	Ω	4,548

NOTE: The minimum Electrical Isolation Value is 500 Ω/V.

	Yes	No (Fail)
Is the measured Electrical Isolation Value ≥ 500 Ω/V?	X	
Additional Comments	None	

**DATA SHEET NO. 305-4
POST-IMPACT DATA
FOR INDICANT FMVSS NO. 305 TESTING**

Test Vehicle: 2021 Toyota Sienna Hybrid LE Minivan
Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20215110
Test Date: 3/4/2021

VOLTMETER INFORMATION

	Units	Observations and Conclusions
Make		Fluke
Model		289
Serial Number		32910090
Internal Impedance Value	MΩ	> 10 MΩ < 100 pF
Resolution	V	0.001
Last Calibration Date		11/19/2020

ELECTRICAL ISOLATION MEASUREMENTS

Vb Post-Impact	V	1.1					
V1 Post-Impact	V	0.7	Impact Time	1	Minutes	12	Seconds
V2 Post-Impact	V	1.7		1	Minutes	15	Seconds
V1' Post-Impact	V	0.1		1	Minutes	23	Seconds
V2' Post-Impact	V	0.1		1	Minutes	19	Seconds

DATA SHEET NO. 305-4 (CONTINUED)
POST-IMPACT DATA
FOR INDICANT FMVSS NO. 305 TESTING

Test Vehicle: 2021 Toyota Sienna Hybrid LE Minivan
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20215110
 Test Date: 3/4/2021

ELECTRICAL ISOLATION CALCULATIONS

NOTE: If measured voltage is zero and results in a division by zero, record "Zero Volts".
 This "zero voltage" condition is considered as being compliant.

$R_{i1} = R_o (1 + V_2/V_1) [(V_1 - V_1')/V_1']$							
Ri1 Post-Impact	Ω	3,254,400	Impact Time	1	Minutes	15	Seconds
$R_{i2} = R_o (1 + V_1/V_2) [(V_2 - V_2')/V_2']$							
Ri2 Post-Impact	Ω	3,573,459	Impact Time	1	Minutes	12	Seconds
Ri = The lesser of Ri1 and Ri2							
Ri Post-Impact	Ω	3,254,400	Impact Time	1	Minutes	15	Seconds
$R_i / V_b = \text{Electrical Isolation Value} / \text{Nominal Battery Voltage}$							
Ri / Vb Post-Impact	Ω	2,958,545	Impact Time	1	Minutes	23	Seconds

NOTE: The minimum Electrical Isolation Value is 500 Ω/V.

	Yes	No (Fail)
Is the measured Electrical Isolation Value ≥ 500 Ω/V?	X	
Additional Comments	None	

DATA SHEET NO. 305-4 (CONTINUED)
POST-IMPACT DATA
FOR INDICANT FMVSS NO. 305 TESTING

Test Vehicle: 2021 Toyota Sienna Hybrid LE Minivan
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20215110
 Test Date: 3/4/2021

PROPULSION BATTERY SYSTEM COMPONENTS

Describe any Propulsion Battery Module movement within the passenger compartment [Supply photographs as appropriate]:
Not Applicable

	Yes (Fail)	No
Has the Propulsion Battery Module moved within the passenger compartment?		X

Describe intrusion of an outside Propulsion Battery Component into the passenger compartment [Supply photographs as appropriate]:
No Intrusion

	Yes (Fail)	No
Has an outside Propulsion Battery Component intruded into the passenger compartment?		X

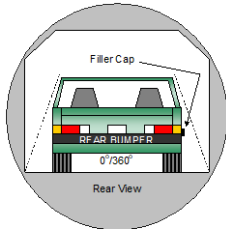
	Yes (Fail)	No
Is the Propulsion Battery Electrolyte Spillage visible in the passenger compartment?		X

**DATA SHEET NO. 305-5
STATIC ROLLOVER TEST DATA
FOR INDICANT FMVSS NO. 305 TESTING**

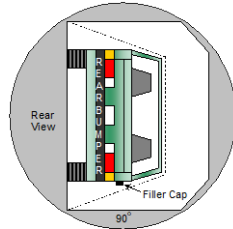
Test Vehicle: 2021 Toyota Sienna Hybrid LE Minivan
Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20215110
Test Date: 3/4/2021

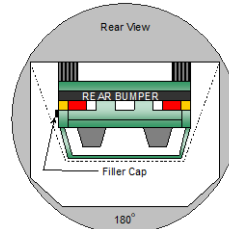
PROPULSION BATTERY SYSTEM COMPONENTS



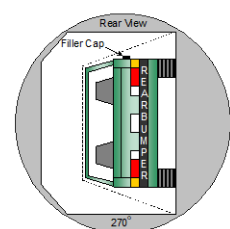
0°/360°



90°



180°



270°

PROPULSION BATTERY ELECTROLYTE COLLECTION TIME PERIOD

Test Phase	Rotation Time (spec. 1-3 min)				FMVSS 301 Hold Time		Total Time				Next Whole Minute Interval	
	1	min	52	sec	5	min	6	min	52	sec	7	min
0° - 90°	1	min	52	sec	5	min	6	min	52	sec	7	min
90° - 180°	1	min	50	sec	5	min	6	min	50	sec	7	min
180° - 270°	1	min	46	sec	5	min	6	min	46	sec	7	min
270° - 360°	1	min	52	sec	5	min	6	min	52	sec	7	min

TEST VEHICLE PROPULSION BATTERY ELECTROLYTE SPILLAGE

NOTE: The maximum allowable Propulsion Battery Electrolyte Spillage is 5.0 Liters.

Test Phase	Propulsion Battery Electrolyte Spillage (L)	Spillage Location
0° to 90°	0	Not Applicable
90° to 180°	0	Not Applicable
180° to 270°	0	Not Applicable
270° to 360°	0	Not Applicable
Total Spillage	0	

	Yes (Fail)	No
Is the total Propulsion Battery Electrolyte Spillage greater than 5.0 Liters?		X
Is the Propulsion Battery Electrolyte Spillage visible in the passenger compartment?		X

DATA SHEET NO. 305-5 (CONTINUED)
STATIC ROLLOVER TEST DATA
FOR INDICANT FMVSS NO. 305 TESTING

Test Vehicle: 2021 Toyota Sienna Hybrid LE Minivan
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20215110
 Test Date: 3/4/2021

VOLTMETER INFORMATION

	Units	Observations and Conclusions
Make		Fluke
Model		289
Serial Number		32910090
Internal Impedance Value	MΩ	> 10 MΩ < 100 pF
Resolution	V	0.001
Last Calibration Date		11/19/2020

ELECTRICAL ISOLATION MEASUREMENTS

Vb Post-Impact	V	0.0
----------------	---	-----

Record V1, V2, V1', V2' voltage measurements at the start of each successive increment of 90°, 180°, 270°, and 360° of the static rollover test.

	Voltage	Units	Test Phase	Time			
V1	2.6	V	0°				
	2.6		90°	2	min	28	sec
	2.6		180°	2		35	
	0.1		270°	3		21	
	0.1		360°	2		14	
V2	2.6	V	0°				
	2.6		90°	2	min	31	sec
	2.6		180°	2		39	
	0.1		270°	3		25	
	0.1		360°	2		18	
V1'	0.2	V	0°				
	0.2		90°	2	min	39	sec
	0.2		180°	2		46	
	0.0		270°	3		34	
	0.0		360°	2		25	
V2'	0.2	V	0°				
	0.2		90°	2	min	35	sec
	0.2		180°	2		43	
	0.0		270°	3		29	
	0.0		360°	2		21	

DATA SHEET NO. 305-5 (CONTINUED)
STATIC ROLLOVER TEST DATA
FOR INDICANT FMVSS NO. 305 TESTING

Test Vehicle: 2021 Toyota Sienna Hybrid LE Minivan
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20215110
 Test Date: 3/4/2021

ELECTRICAL ISOLATION CALCULATIONS

NOTE: If measured voltage is zero and results in a division by zero, record "Zero Volts".
 This "zero voltage" condition is considered as being compliant.

	Voltage	Units	Test Phase	Time		
$Ri1 = Ro (1 + V2/V1) [(V1-V1')/V1']$						
Ri1	3,796,800	Ω	0°		min	
	3,796,800		90°	2		31
	3,796,800		180°	2		39
	Zero Volts		270°	3		25
	Zero Volts		360°	2		18
$Ri2 = Ro (1 + V1/V2) [(V2-V2')/V2']$						
Ri2	3,796,800	Ω	0°		min	
	3,796,800		90°	2		28
	3,796,800		180°	2		35
	Zero Volts		270°	3		21
	Zero Volts		360°	2		14
$Ri = \text{The lesser of } Ri1 \text{ and } Ri2$						
Ri	3,796,800	Ω	0°		min	
	3,796,800		90°	2		31
	3,796,800		180°	2		39
	Zero Volts		270°	3		25
	Zero Volts		360°	2		18
$Ri / Vb = \text{Electrical Isolation Value} / \text{Nominal Battery Voltage}$						
Ri / Vb	Zero Volts	Ω/V	0°		min	
	Zero Volts		90°	2		35
	Zero Volts		180°	2		43
	Zero Volts		270°	3		29
	Zero Volts		360°	2		21

NOTE: The minimum Electrical Isolation Value is 500 Ω/V.

	Yes	No (Fail)
Is the measured Electrical Isolation Value ≥ 500 Ω/V?	X	
Additional Comments	None	

**APPENDIX A
PHOTOGRAPHS**

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Photo No. 001 - As Delivered Right Front Three-Quarter View of Test Vehicle



Photo No. 002 - As Delivered Left Rear Three-Quarter View of Test Vehicle

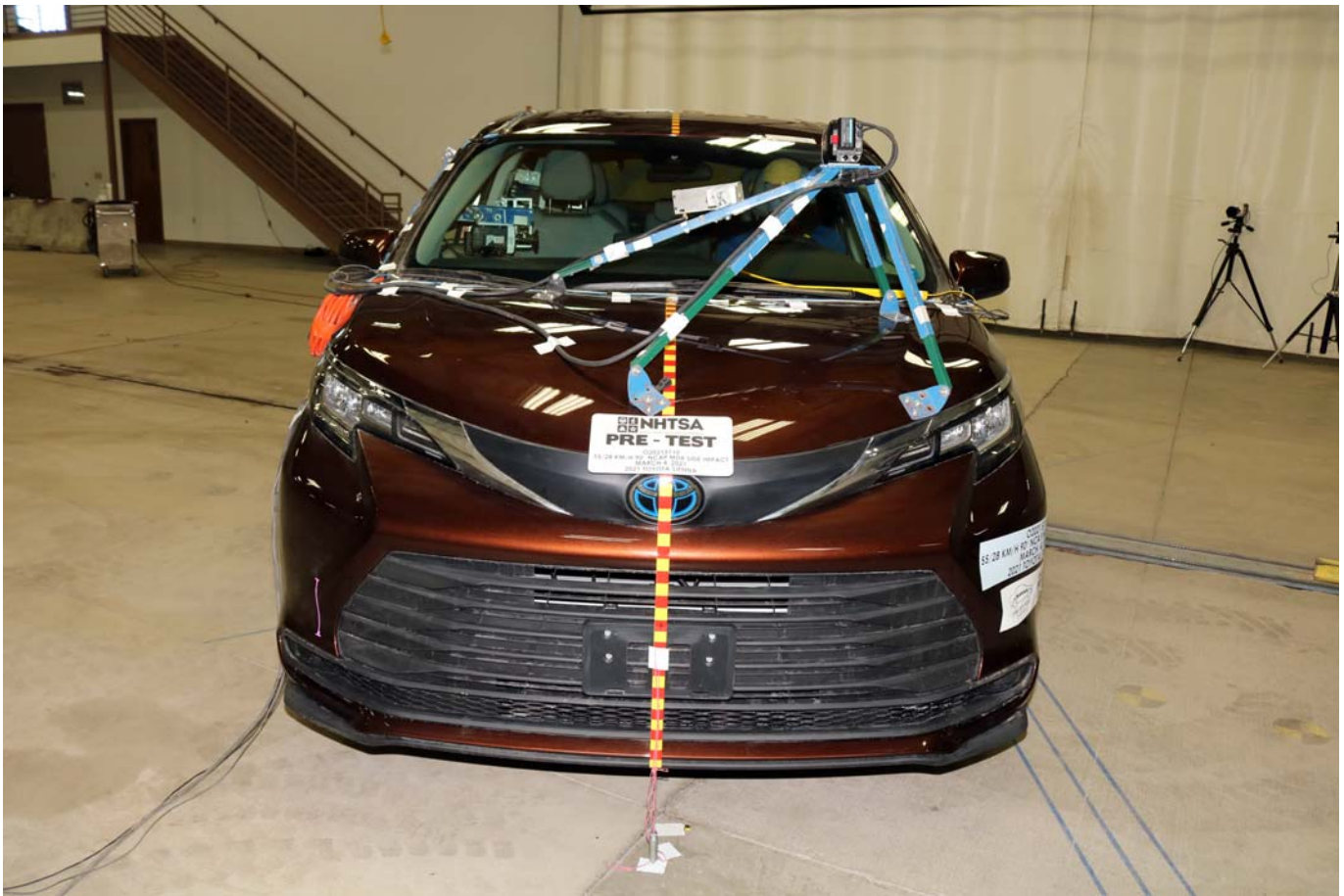


Photo No. 003 - Pre-Test Frontal View of Test Vehicle

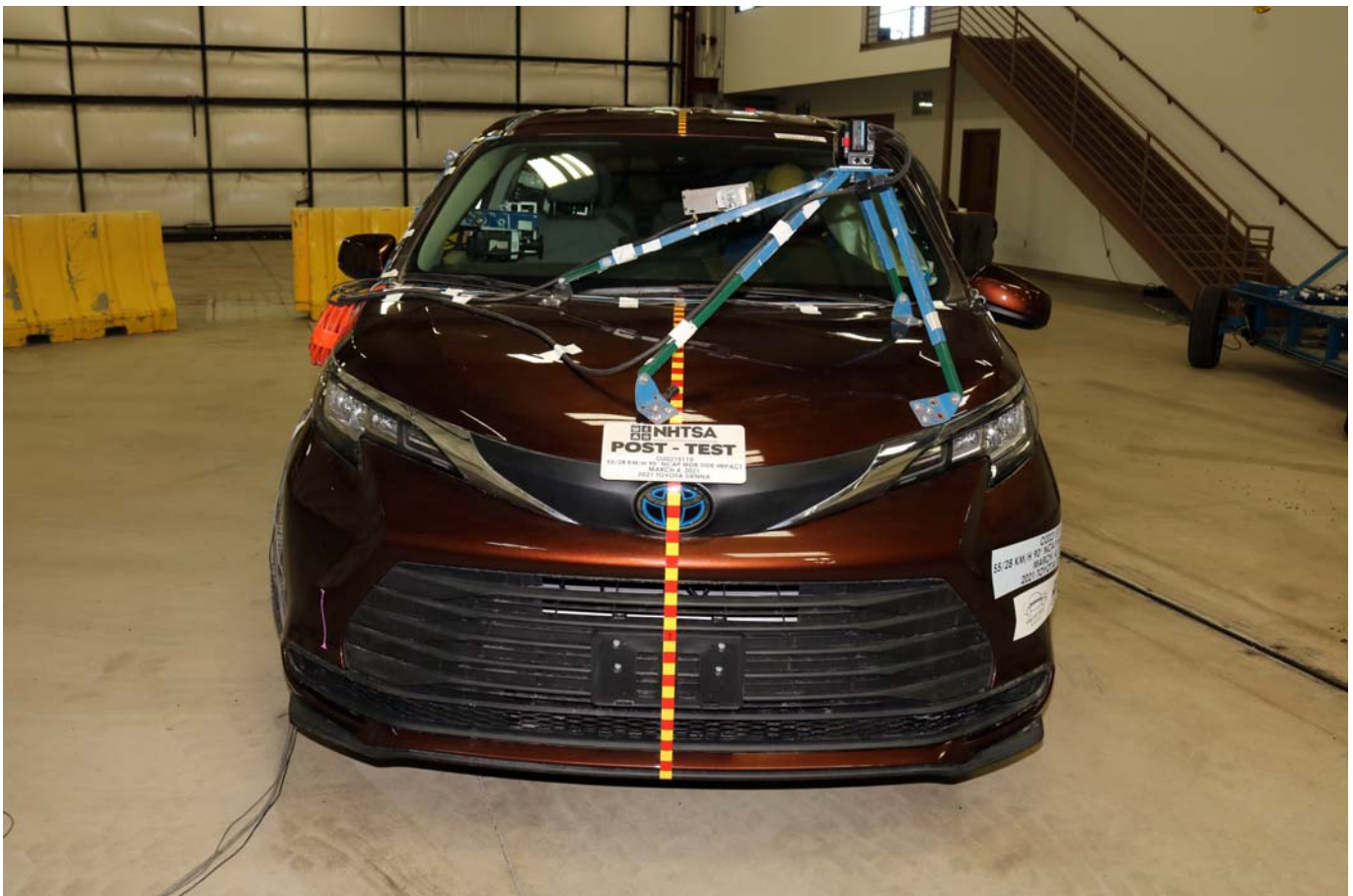


Photo No. 004 - Post-Test Frontal View of Test Vehicle



Photo No. 005 - Pre-Test Left Front Three-Quarter View of Test Vehicle



Photo No. 006 - Post-Test Left Front Three-Quarter View of Test Vehicle

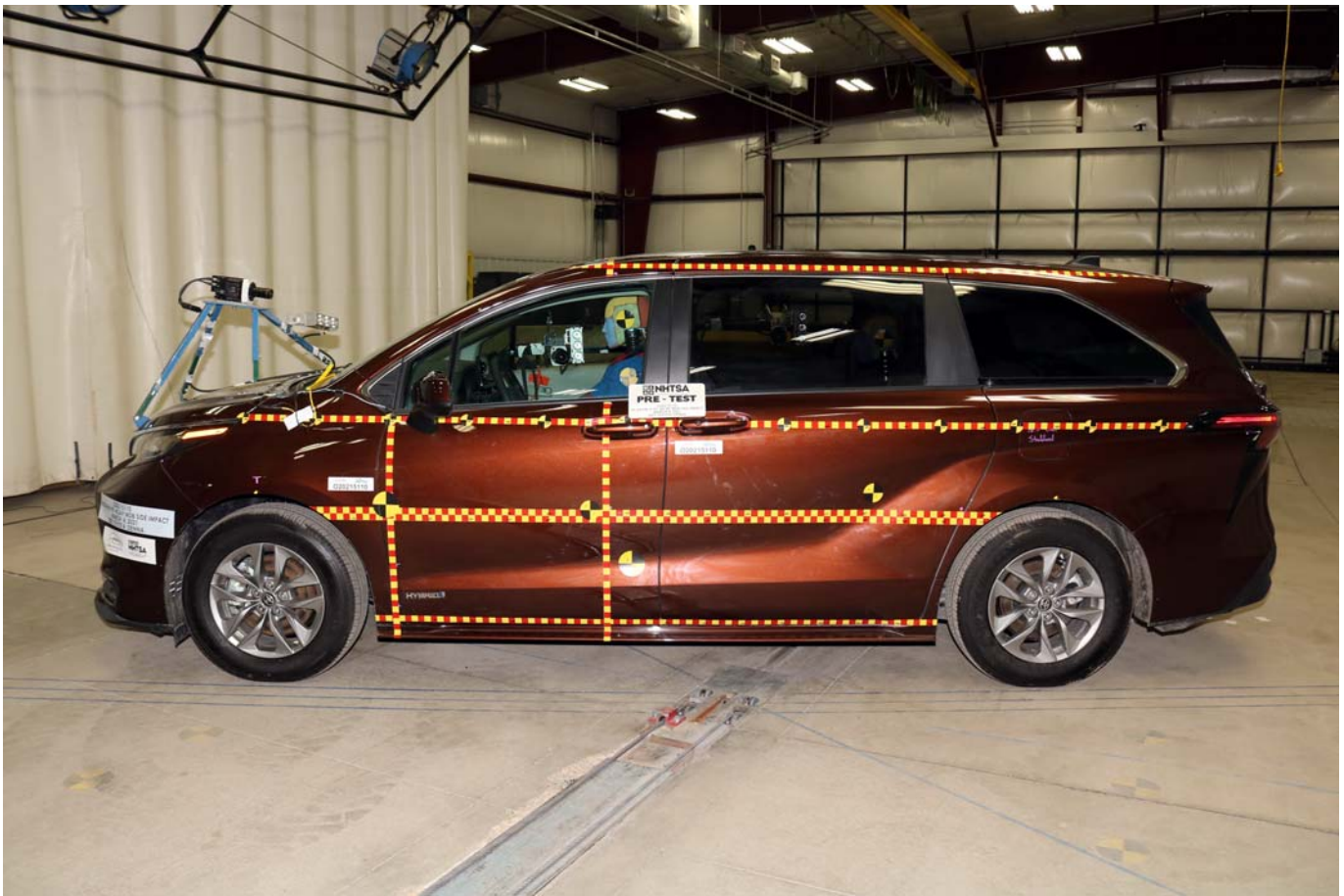


Photo No. 007 - Pre-Test Left Side View of Test Vehicle

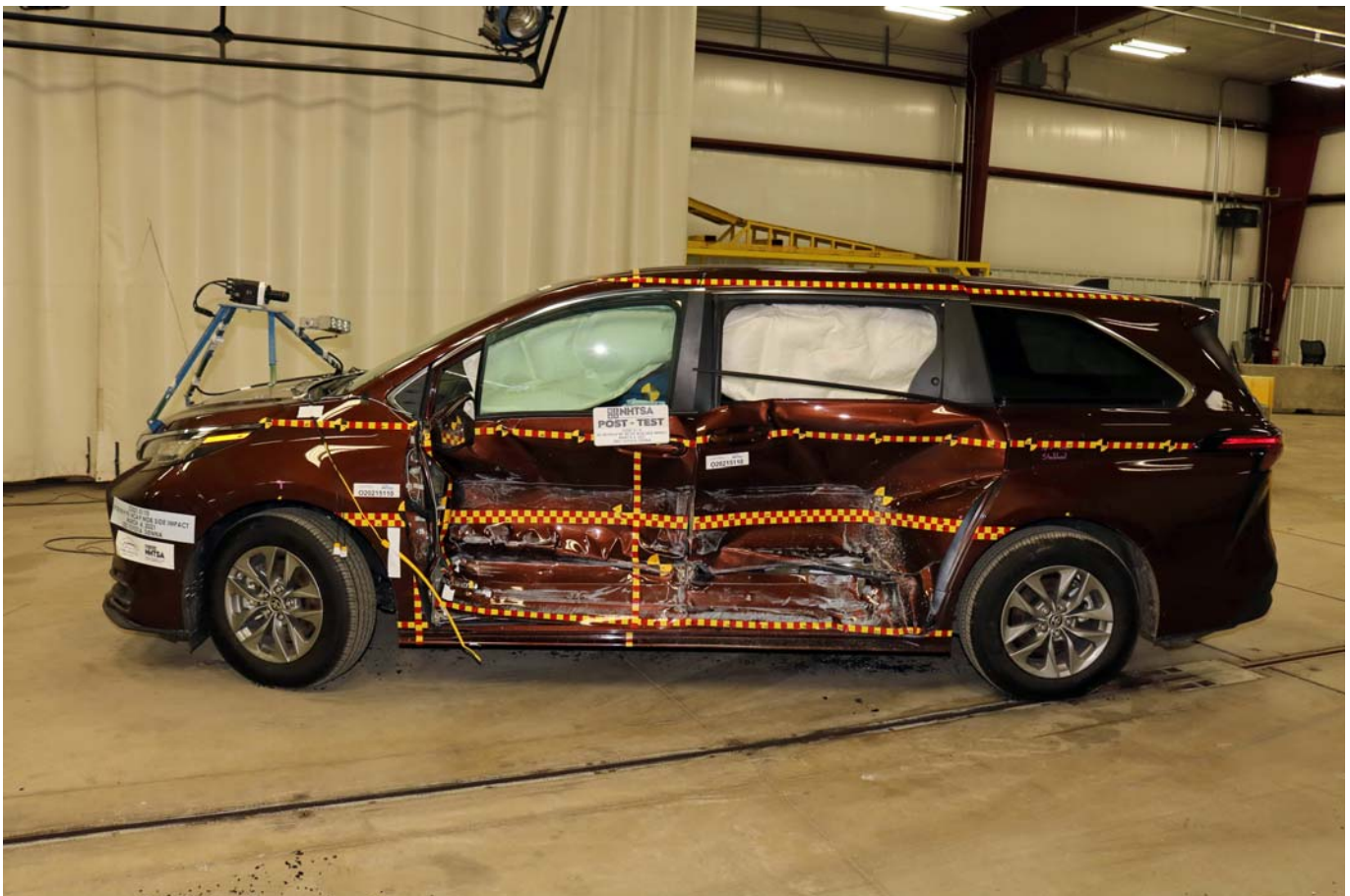


Photo No. 008 - Post-Test Left Side View of Test Vehicle



Photo No. 009 - Pre-Test Left Three-Quarter Rear View of Test Vehicle



Photo No. 010 - Post-Test Left Three-Quarter Rear View of Test Vehicle

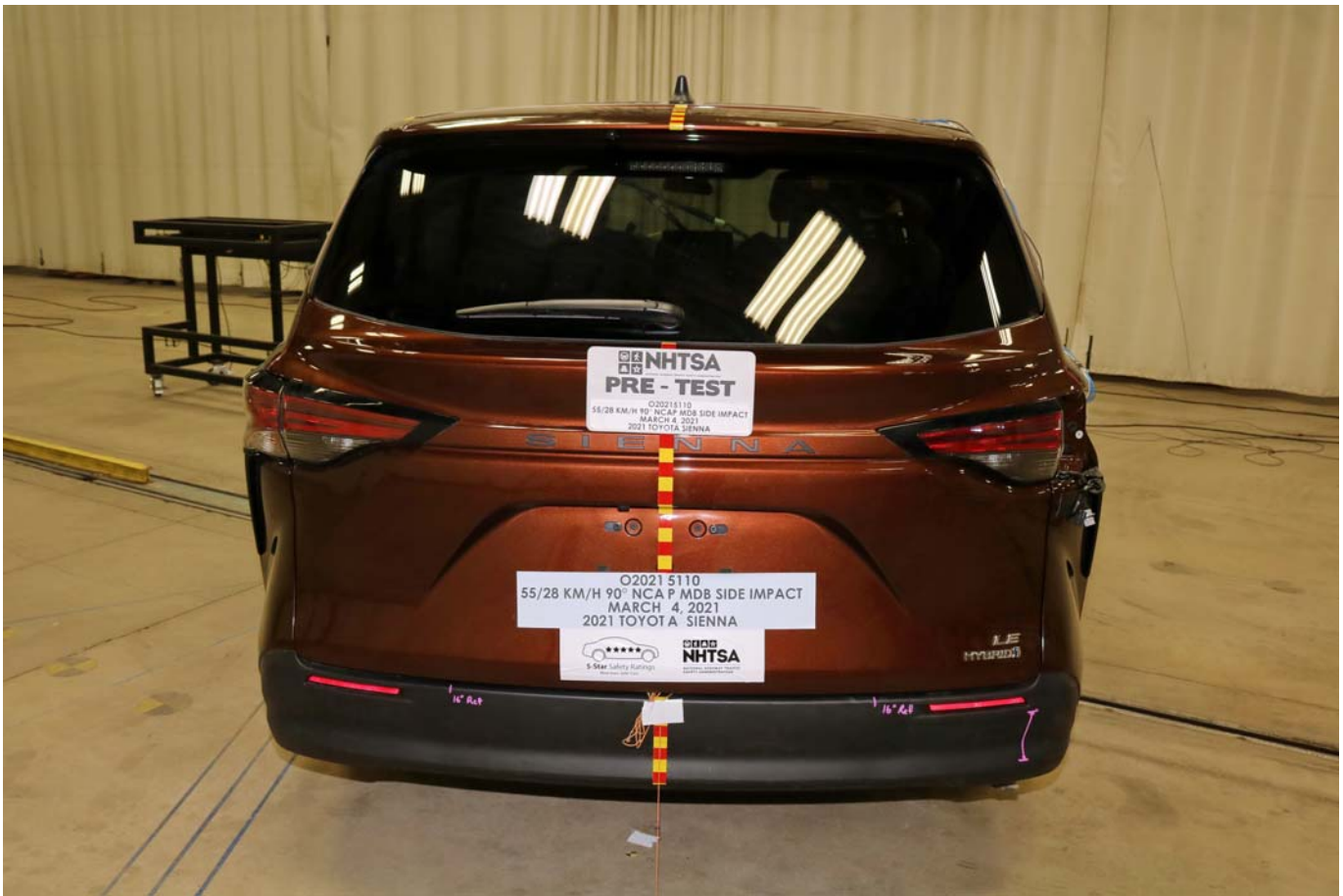


Photo No. 011 - Pre-Test Rear View of Test Vehicle

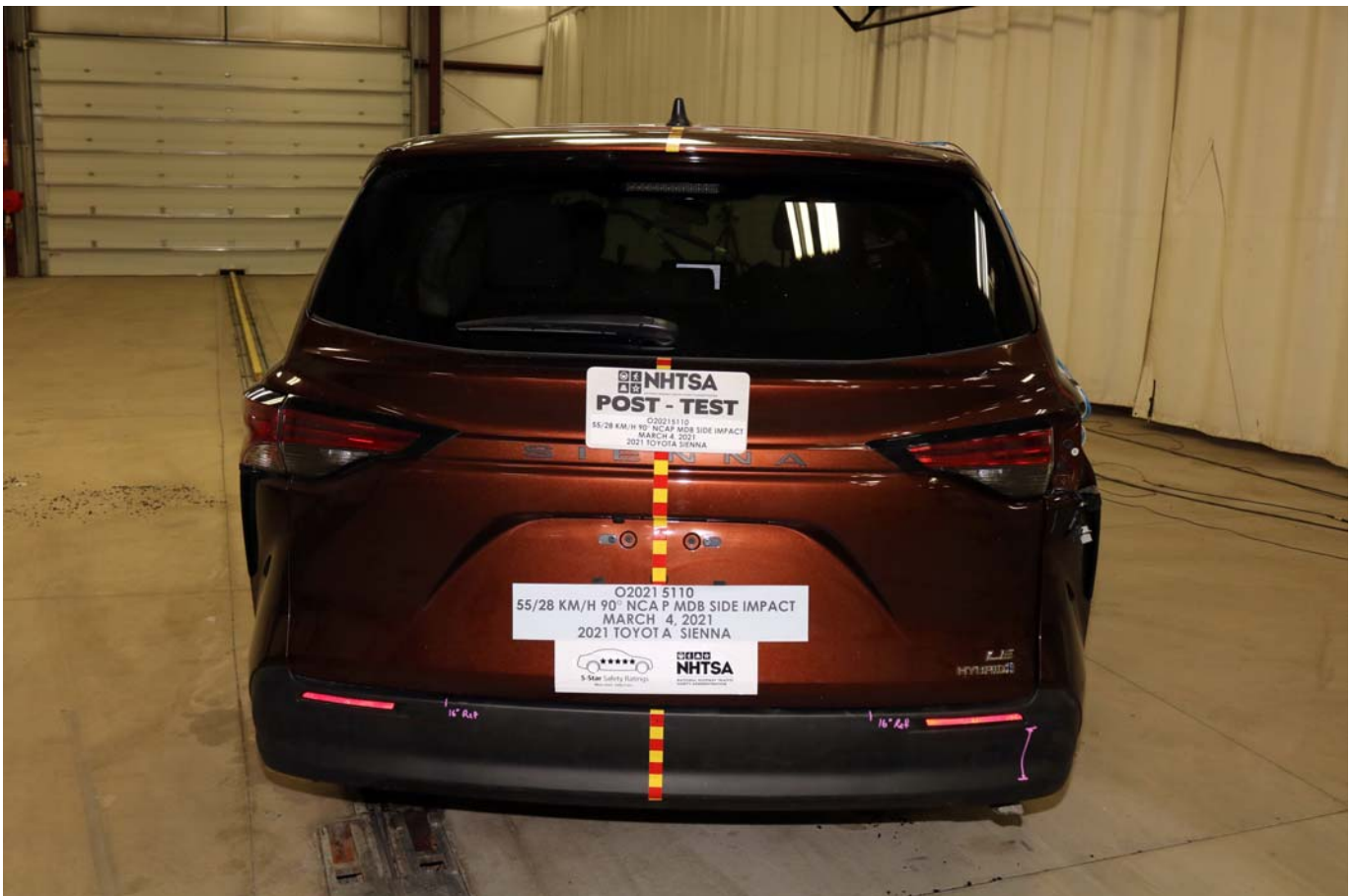


Photo No. 012 - Post-Test Rear View of Test Vehicle



Photo No. 013 - Pre-Test Right Side View of Test Vehicle



Photo No. 014 - Post-Test Right Side View of Test Vehicle



Photo No. 015 - Pre-Test Overhead View of Test Area

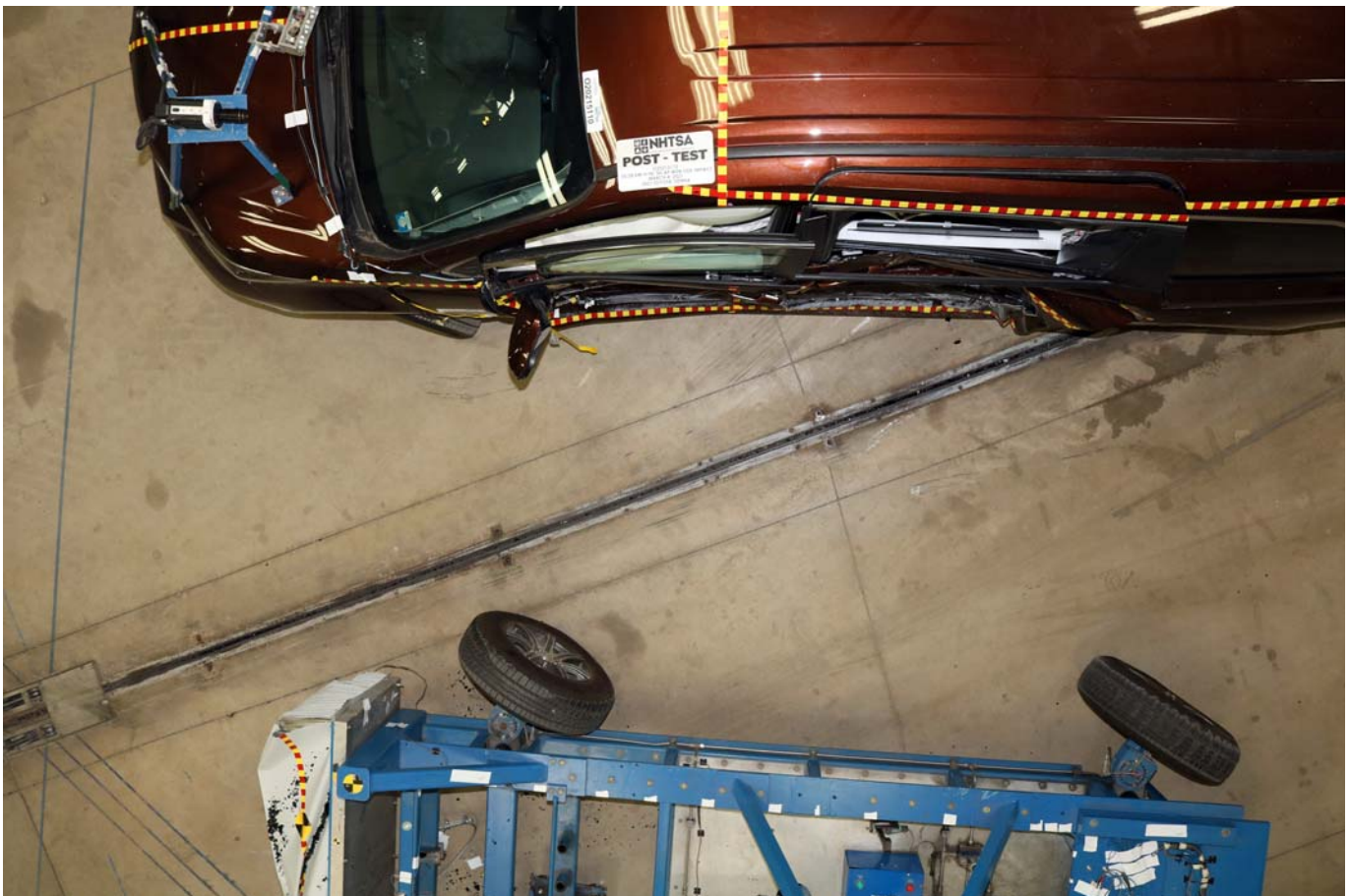


Photo No. 016 - Post-Test Overhead View of Test Area



Photo No. 017 - Pre-Test Left Side View of MDB Positioned Against Side of Test Vehicle



Photo No. 018 - Pre-Test Right Side View of MDB Positioned Against Side of Test Vehicle

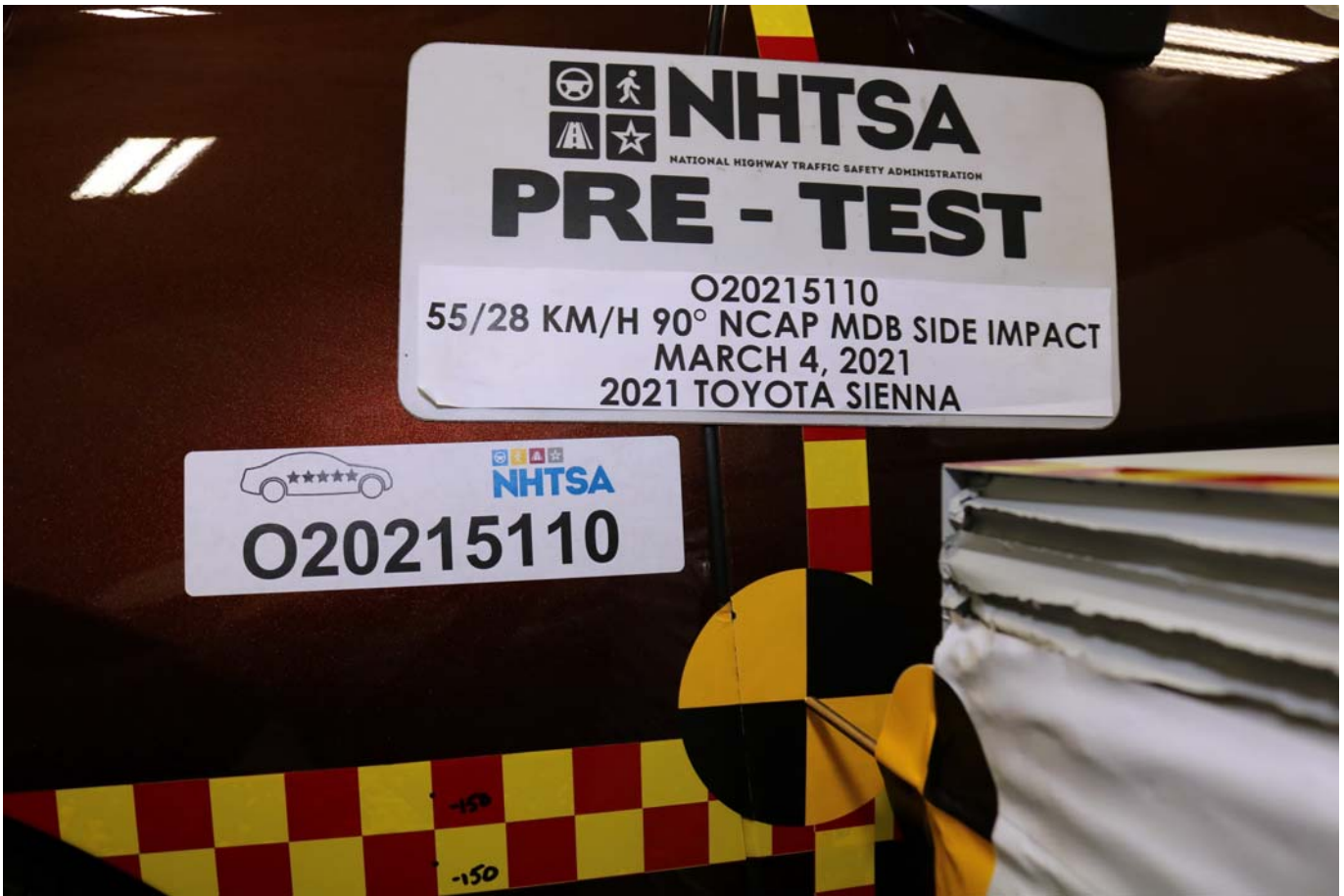


Photo No. 019 - Pre-Test Close-Up View of Impact Point Target



Photo No. 020 - Post-Test Close-Up View of Impact Point Target



Photo No. 021 - Pre-Test Left Front Door Latch Close-Up



Photo No. 022 - Post-Test Left Front Door Latch Close-Up

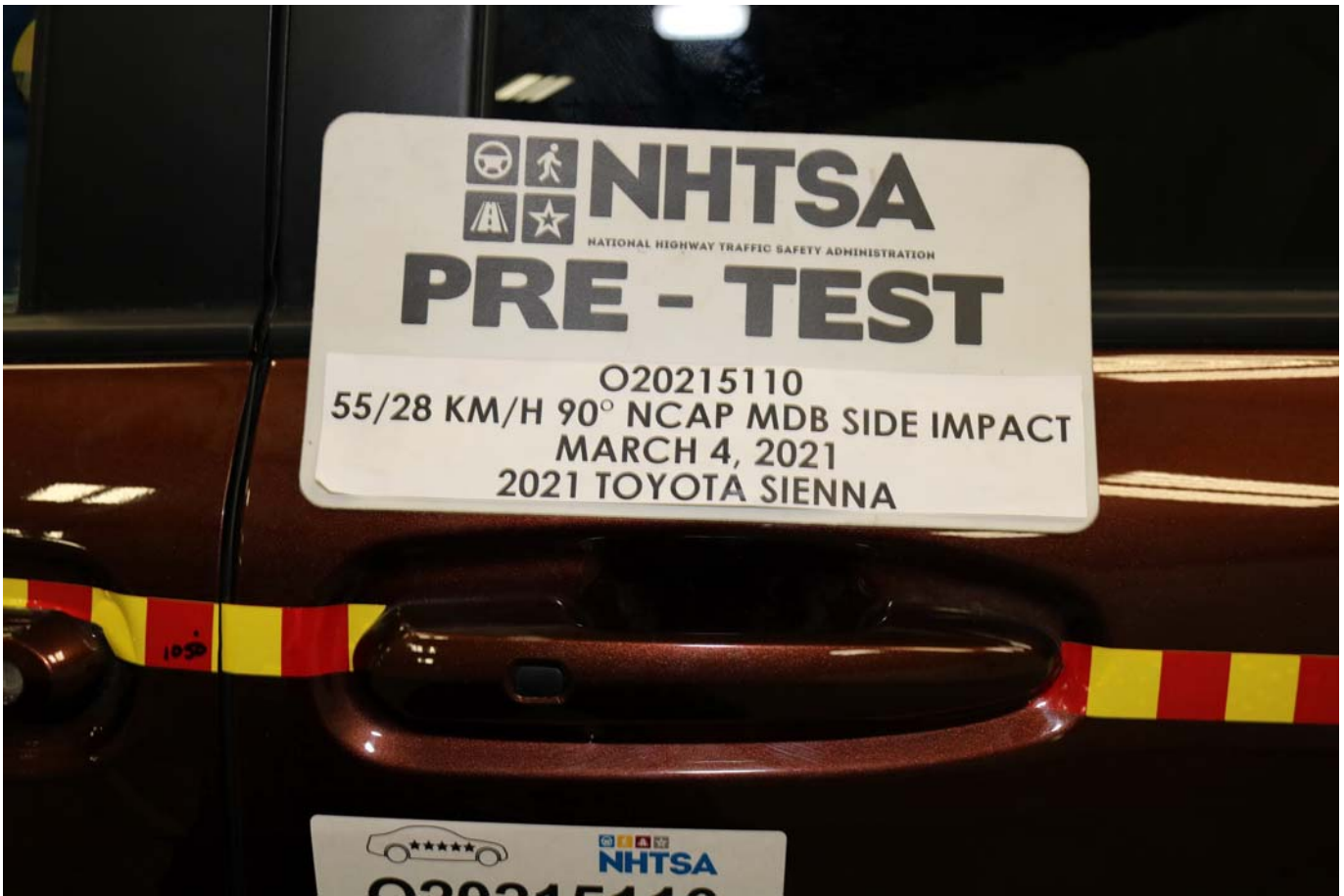


Photo No. 023 - Pre-Test Left Rear Door Latch Close-Up



Photo No. 024 - Post-Test Left Rear Door Latch Close-Up



Photo No. 025 - Pre-Test Front Close-Up View of Driver Dummy



Photo No. 026 - Post-Test Front Close-Up View of Driver Dummy



Photo No. 027 - Pre-Test Left Side View of Driver Dummy Showing Belt and Chalking



Photo No. 028 - Pre-Test Left Side View of Driver Dummy Shoulder and Door Top View



Photo No. 029 - Post-Test Left Side View of Driver Dummy Shoulder and Door Top View



Photo No. 030 - Pre-Test Frontal View of Driver Seat Back Prior to Dummy Positioning



Photo No. 031 - Pre-Test Frontal View of Driver Dummy Head and Shoulders in Relation to Head Restraint



Photo No. 032 - Pre-Test Frontal View of Driver Seat Pan Prior to Dummy Positioning

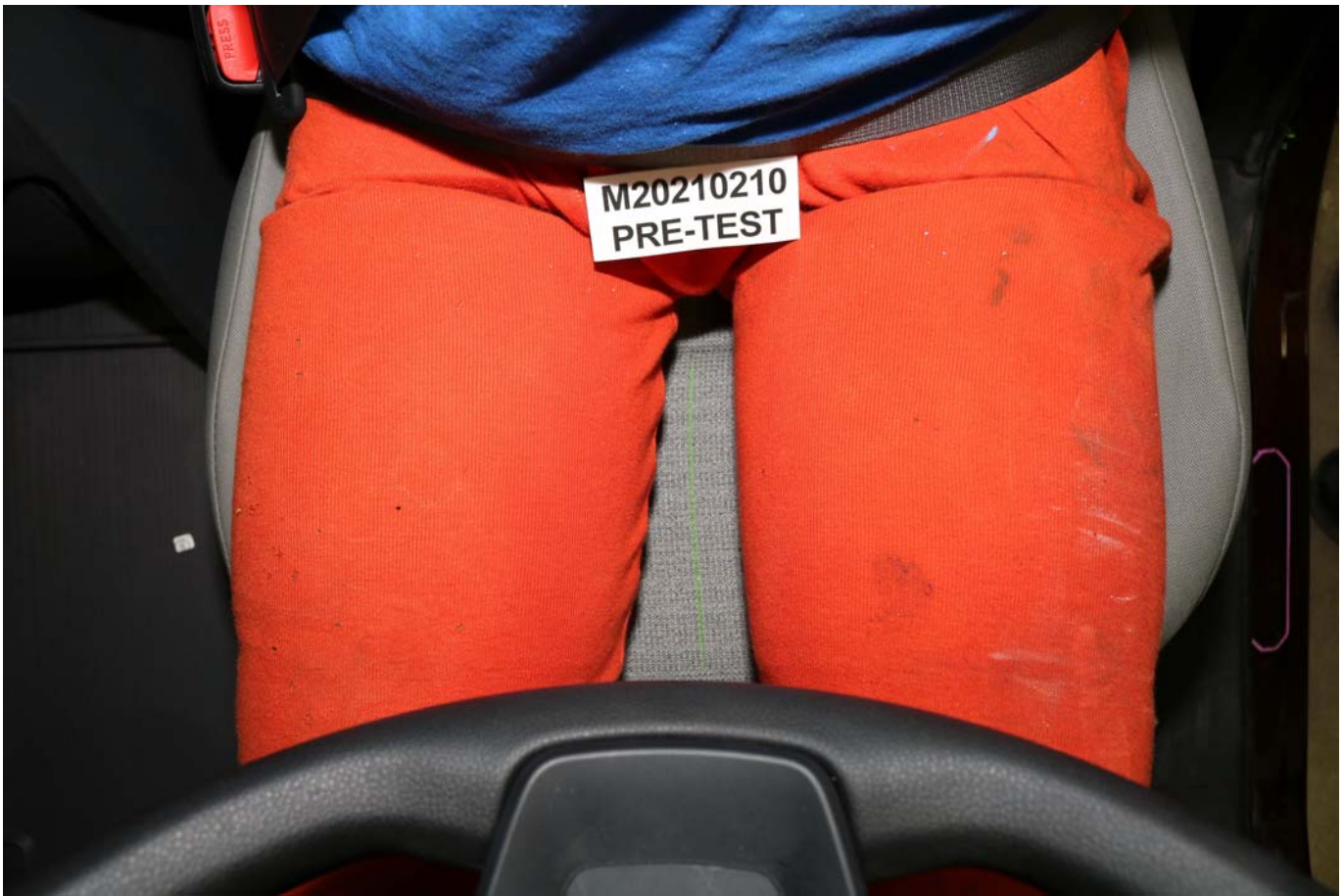


Photo No. 033 - Pre-Test Overhead View of Driver Dummy Thighs on Seat Pan



Photo No. 034 - Pre-Test Placement of Driver Dummy Feet



Photo No. 035 - Pre-Test View of Belt Anchorage for Driver Dummy



Photo No. 036 - Pre-Test Left Side View of Steering Wheel



Photo No. 037 - Pre-Test View of Disengaged Parking Brake



Photo No. 038 - Pre-Test View of Parking Brake



Photo No. 039 - Pre-Test Close-Up Left Side View of Driver Seat Track



Photo No. 040 - Pre-Test Close-Up Left Side View of Driver Seat Back



Photo No. 041 - Pre-Test Close-Up View of Driver Seat Back or Head Restraint



Photo No. 042 - Pre-Test Driver Dummy and Door Clearance View



Photo No. 043 - Post-Test Driver Dummy and Door Clearance View



Photo No. 044 - Pre-Test Right Side View of Driver Dummy and Front Seat of Occupant Compartment



Photo No. 045 - Post-Test Right Side View of Driver Dummy and Front Seat of Occupant Compartment



Photo No. 046 - Pre-Test Driver Inner Door Panel View



Photo No. 047 - Post-Test Driver Inner Door Panel View



Photo No. 048 - Post-Test Driver Dummy Close-up Head Contact with Vehicle Interior View



Photo No. 049 - Post-Test Driver Dummy Close-up Head Contact with Side Airbag View



Photo No. 050 - Post-Test Driver Dummy Close-up Torso Contact with Vehicle Interior View

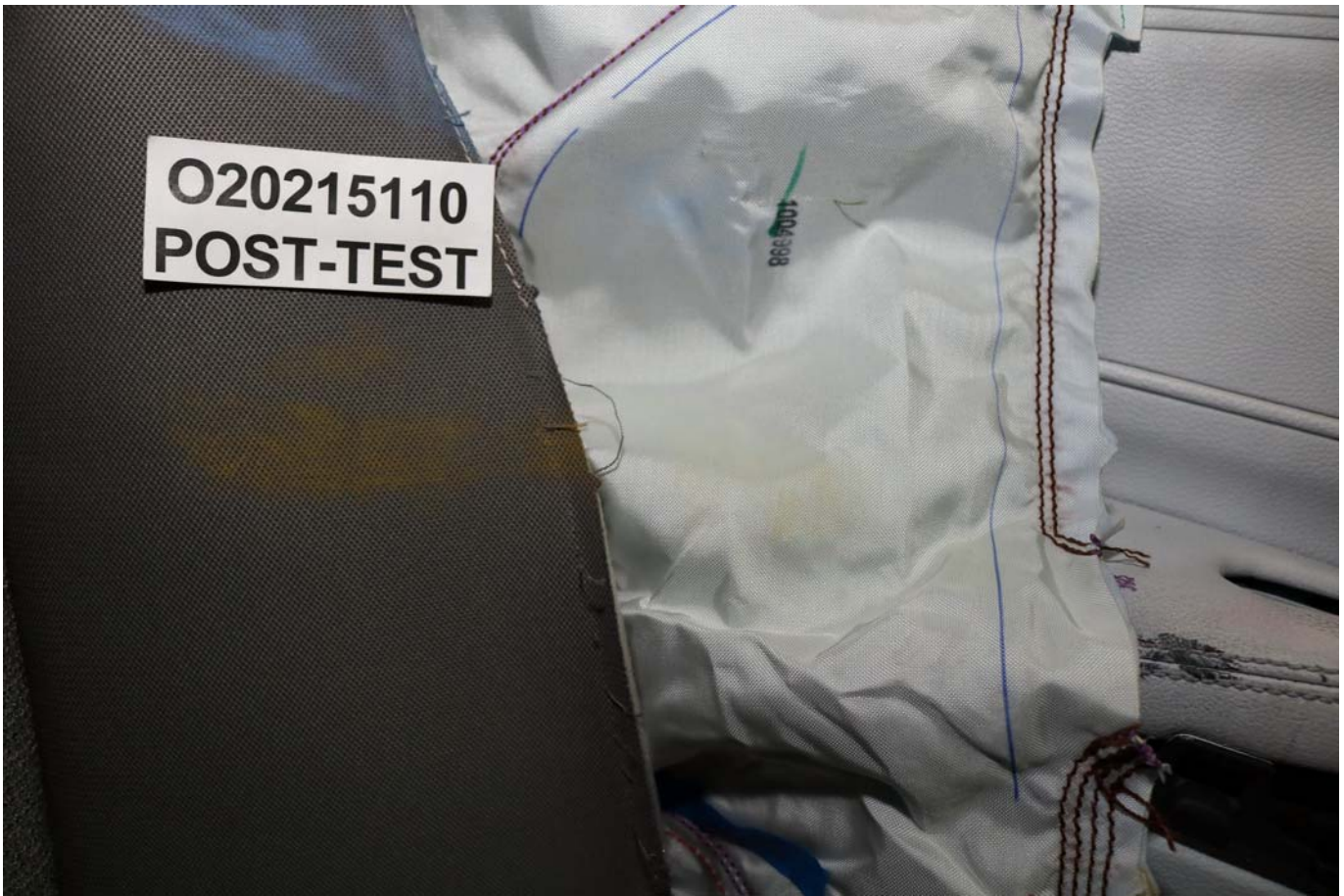


Photo No. 051 - Post-Test Driver Dummy Close-up Torso Contact with Side Airbag View



Photo No. 052 - Post-Test Driver Dummy Close-up Pelvis Contact with Vehicle Interior View



Photo No. 053 - Post-Test Driver Dummy Close-up Pelvis Contact with Side Airbag View

PHOTOGRAPH NOT APPLICABLE

Photo No. 054 - Post-Test Driver Dummy Close-up Knee Contact View



Photo No. 055 - Pre-Test Left Side View of Rear Passenger Dummy Showing Belt and Chalking



Photo No. 056 - Pre-Test Left Side View of Rear Passenger Dummy Shoulder and Door Top View



Photo No. 057 - Post-Test Left Side View of Rear Passenger Dummy Shoulder and Door Top View



Photo No. 058 - Pre-Test Frontal View of Rear Passenger Seat Back Prior to Dummy Positioning



Photo No. 059 - Pre-Test Frontal View of Rear Passenger Dummy Head and Shoulders in Relation to Head Restraint



Photo No. 060 - Pre-Test Overhead View of Rear Passenger Seat Pan Prior to Dummy Positioning



Photo No. 061 - Pre-Test Overhead View of Rear Passenger Dummy Thighs on Seat Pan



Photo No. 062 - Pre-Test View of Rear Passenger Dummy Neck Showing Position of Adjustable Neck Bracket



Photo No. 063 - Pre-Test View of Rear Passenger Dummy Head Showing Dummy Head is Level



Photo No. 064 - Pre-Test Placement of Rear Passenger Dummy Feet



Photo No. 065 - Pre-Test View of Belt Anchorage for Rear Passenger Dummy



Photo No. 066 - Pre-Test Close-Up Left Side View of Rear Passenger Seat Track



Photo No. 067 - Pre-Test Close-Up Left Side View of Rear Passenger Seat Back



Photo No. 068 - Pre-Test Close-up View of Rear Passenger Seat Back or Head Restraint



Photo No. 069 - Pre-Test Rear Passenger Dummy and Door Clearance View



Photo No. 070 - Post-Test Rear Passenger Dummy and Door Clearance View



Photo No. 071 - Pre-Test Right Side View of Rear Passenger Dummy and Rear Seat Occupant Compartment



Photo No. 072 - Post-Test Right Side View of Rear Passenger Dummy and Rear Seat Occupant Compartment



Photo No. 073 - Pre-Test Rear Passenger Inner Door Panel View



Photo No. 074 - Post-Test Rear Passenger Inner Door Panel View



Photo No. 075 - Post-Test Rear Passenger Dummy Close-up Head Contact with Vehicle Interior View



Photo No. 076 - Post-Test Rear Passenger Dummy Close-up Head Contact with Side Airbag View



Photo No. 077 - Post-Test Rear Passenger Dummy Close-up Torso Contact with Vehicle Interior View

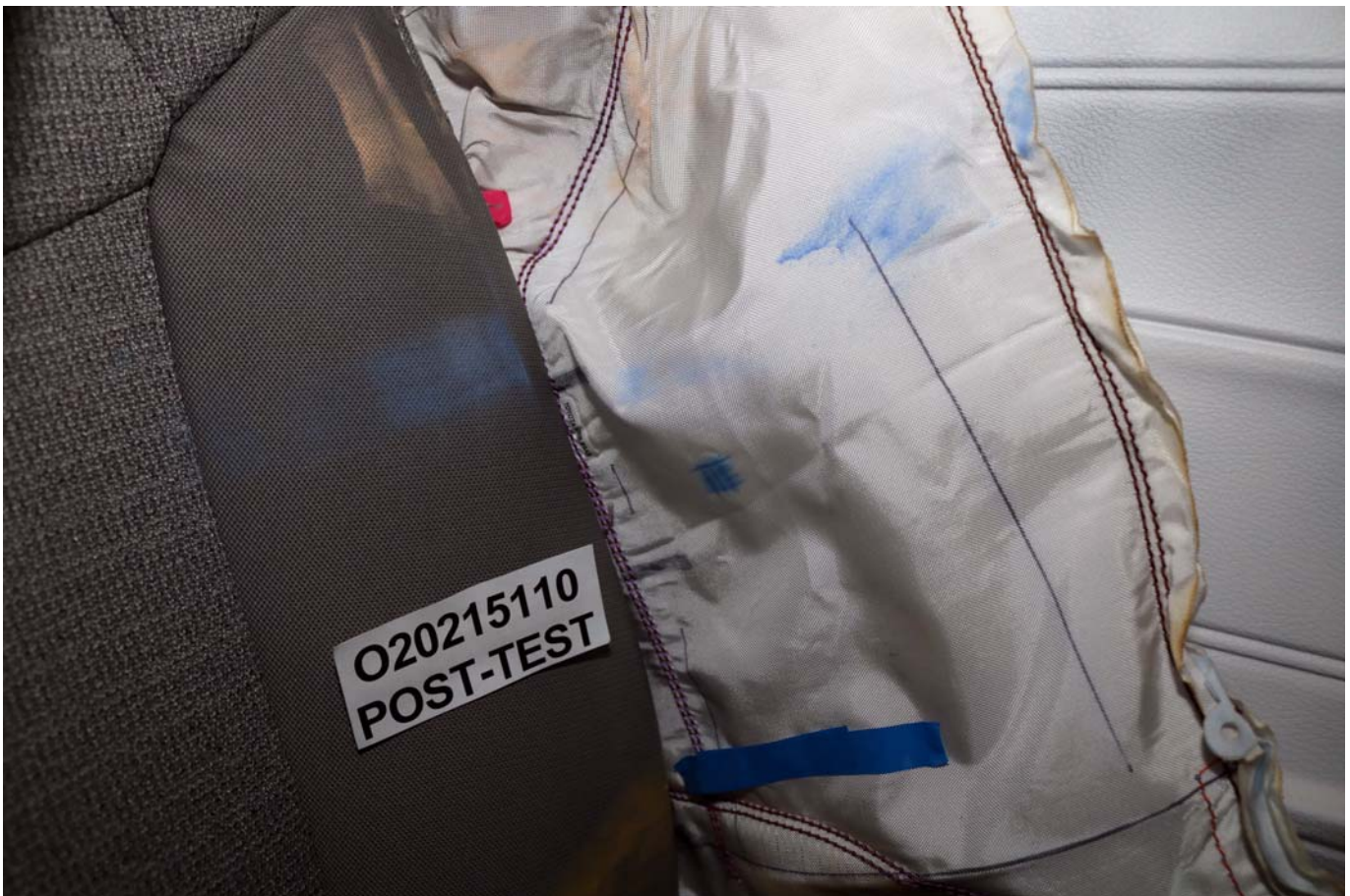


Photo No. 078 - Post-Test Rear Passenger Dummy Close-up Torso Contact with Side Airbag View



Photo No. 079 - Post-Test Rear Passenger Dummy Close-up Pelvis Contact with Vehicle Interior View



Photo No. 080 - Post-Test Rear Passenger Dummy Close-up Pelvis Contact with Side Airbag View



Photo No. 081 - Post-Test Rear Passenger Dummy Close-up Knee Contact View



Photo No. 082 - Pre-Test View of Fuel Filler Cap or Fuel Filler Neck



Photo No. 083 - Post-Test View of Fuel Filler Cap or Fuel Filler Neck



Photo No. 084 - Pre-Test Front View of MDB Impactor Face

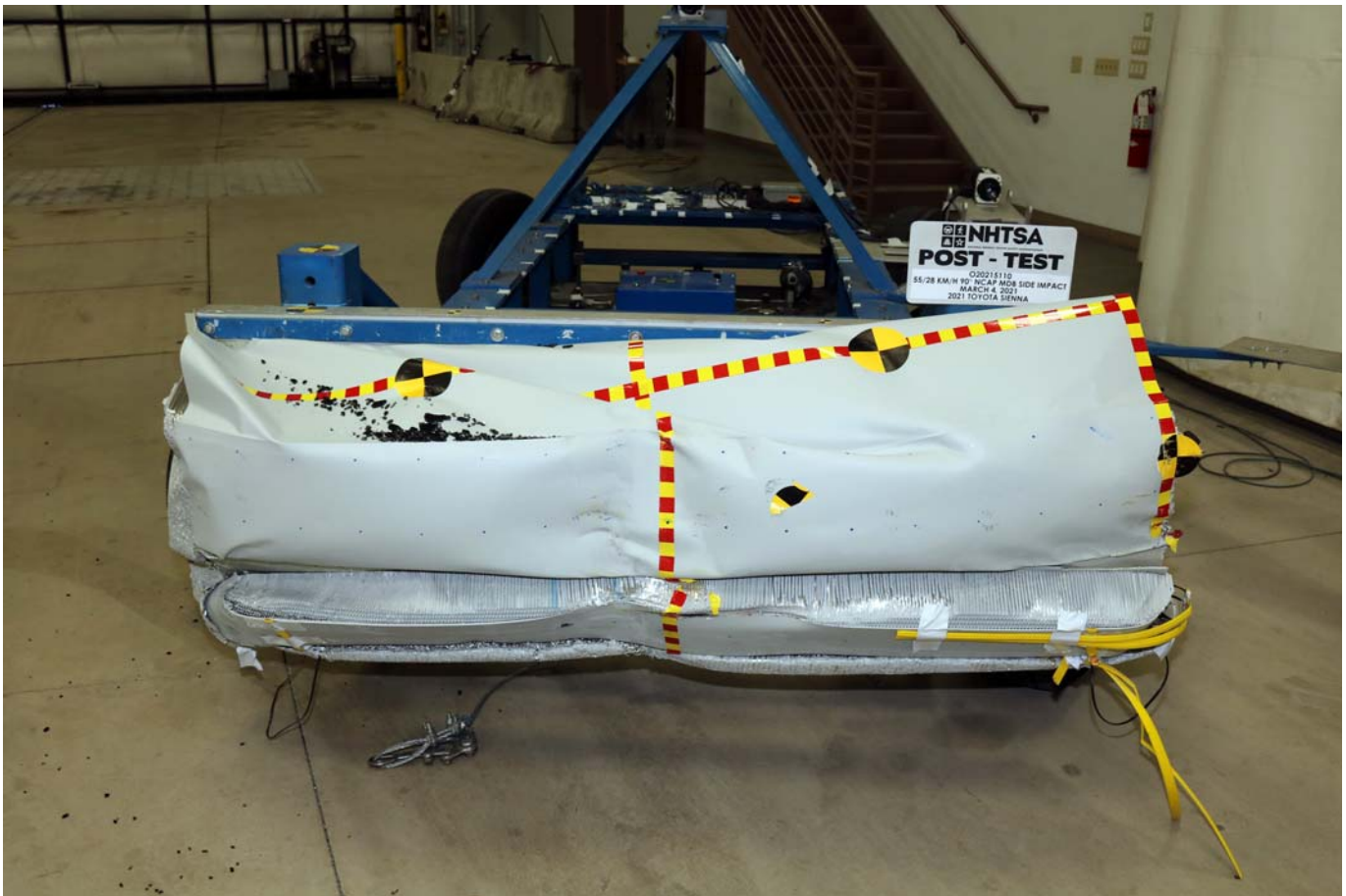


Photo No. 085 - Post-Test Front View of MDB Impactor Face

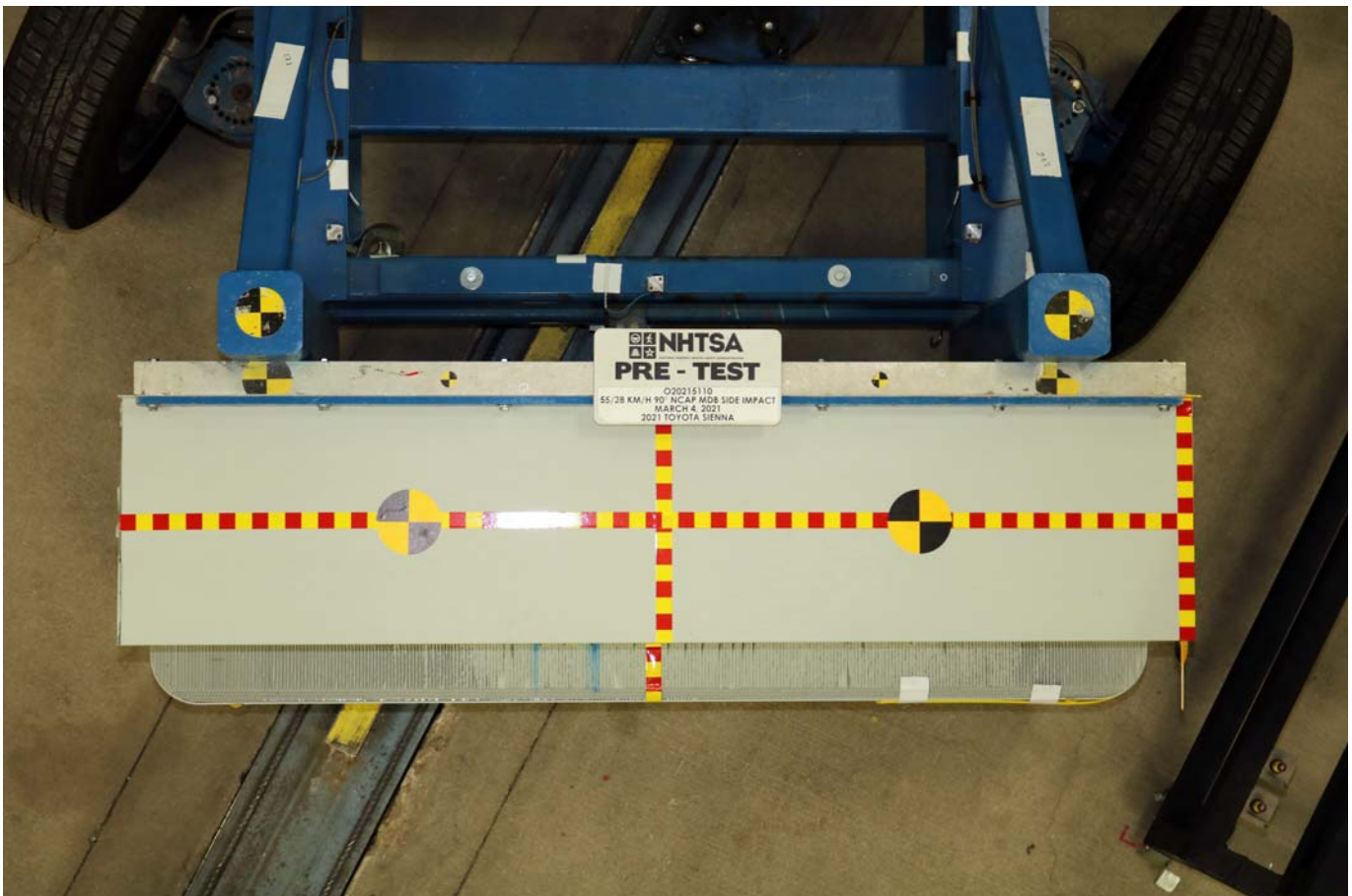


Photo No. 086 - Pre-Test Top View of MDB Impactor Face



Photo No. 087 - Post-Test Top View of MDB Impactor Face



Photo No. 088 - Pre-Test Left Side View of MDB Impactor Face



Photo No. 089 - Post-Test Left Side View of MDB Impactor Face



Photo No. 090 - Pre-Test Right Side View of MDB Impactor Face



Photo No. 091 - Post-Test Right Side View of MDB Impactor Face



Photo No. 092 - Close-Up View of Vehicle Certification Label



Photo No. 093 - Close-Up View of Vehicle Tire Information Placard or Label



Photo No. 093a - Close-Up View of Vehicle Load Carrying Capacity Reduction Label



Photo No. 094 - Pre-Test Ballast View



Photo No. 095 - Post-Test Primary and Redundant Speed Trap Read-Out

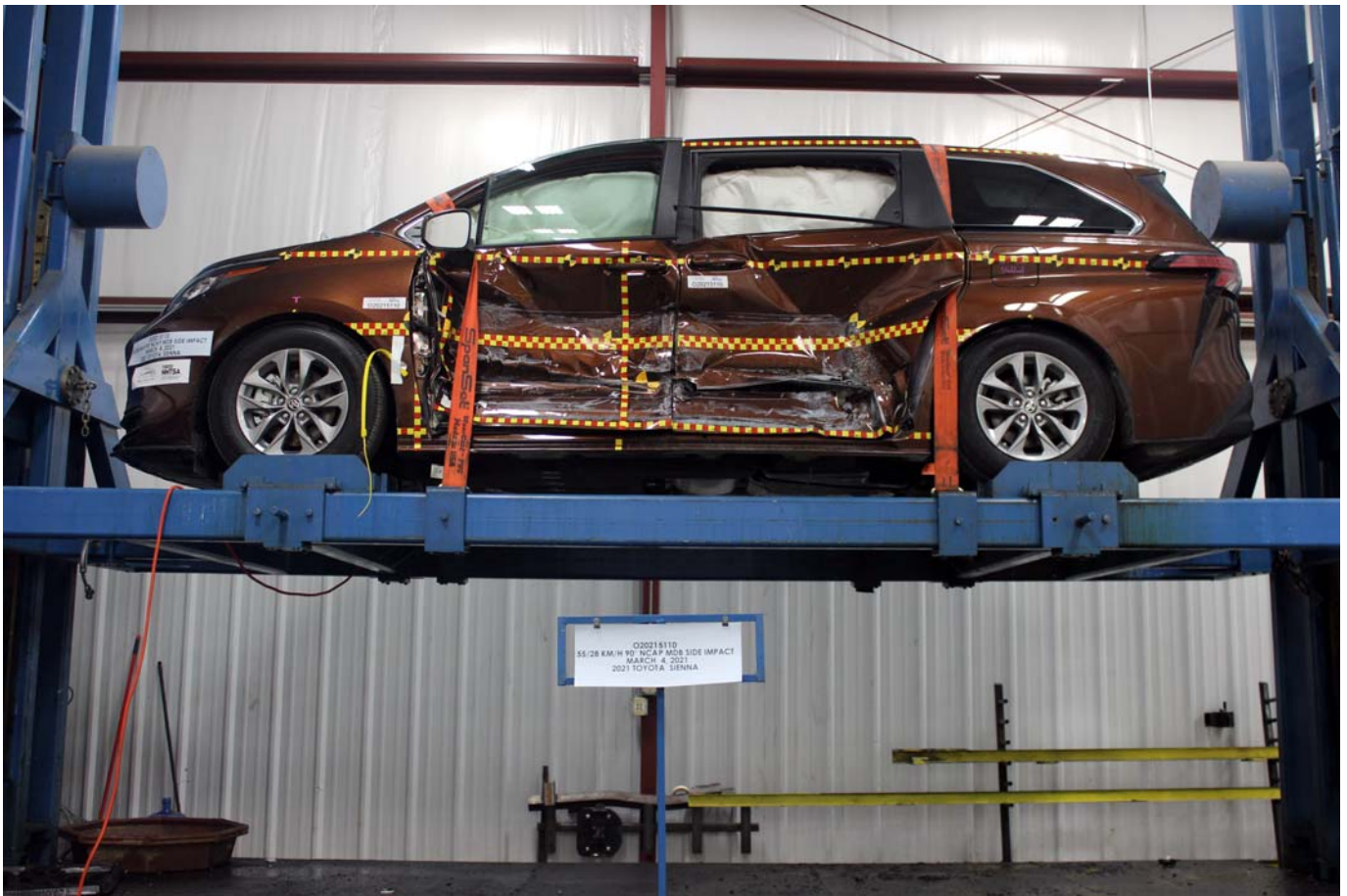


Photo No. 096 - FMVSS Photo No. 301 Static Rollover 0 Degrees



Photo No. 097 - FMVSS Photo No. 301 Static Rollover 90 Degrees



Photo No. 098 - FMVSS Photo No. 301 Static Rollover 180 Degrees



Photo No. 099 - FMVSS Photo No. 301 Static Rollover 270 Degrees

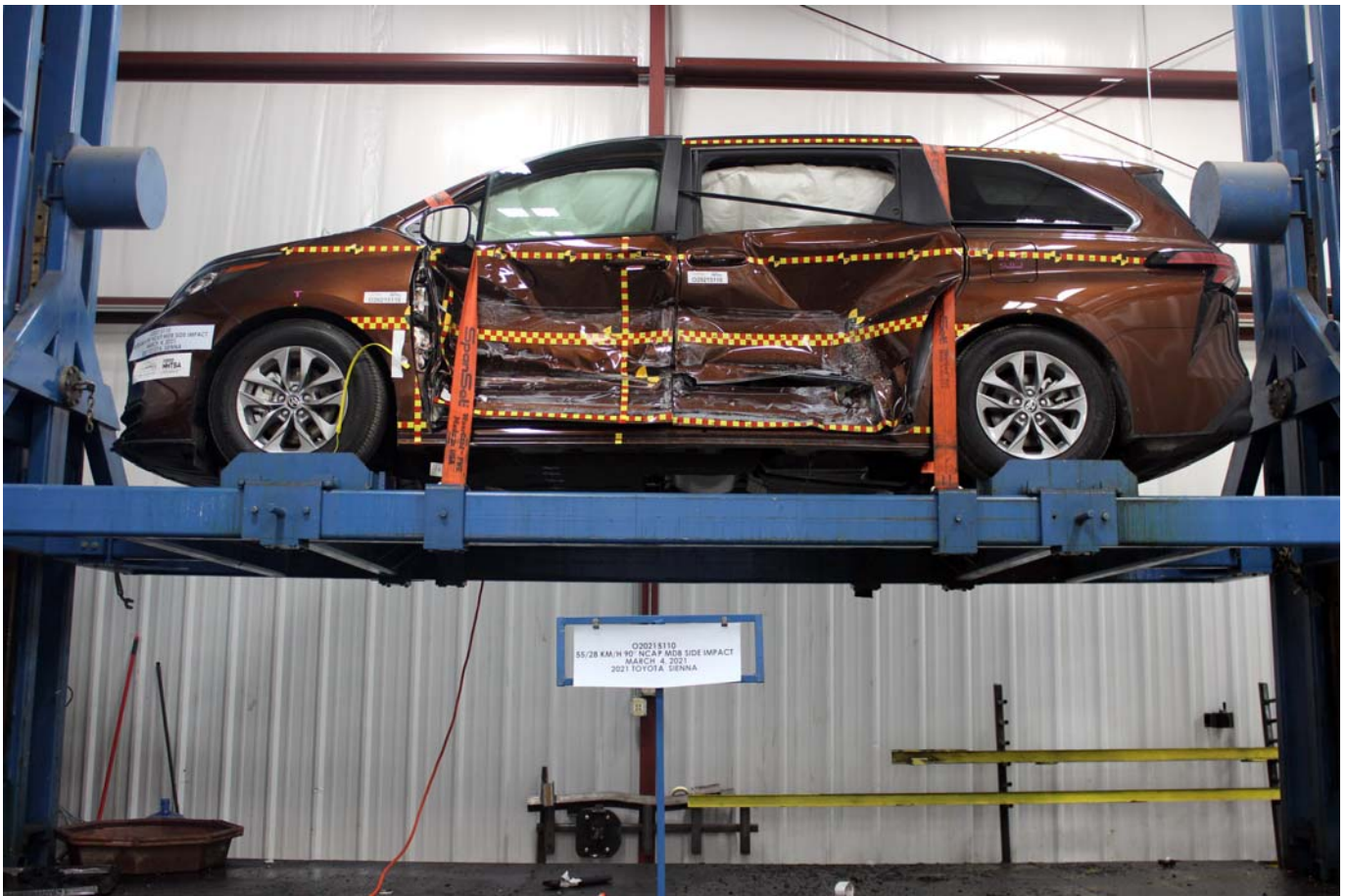


Photo No. 100 - FMVSS Photo No. 301 Static Rollover 360 Degrees



Photo No. 101 - Impact Event



DESC: **SIENNA LE** 8 PASSENGER
 VIN: **5TDKRKEC5MS003721**
 YR/MDL: 2021/5402A
 CLR: SUNSET BRONZE MICA/FA10 (04U/10)
 FINAL ASSEMBLY POINT: PRINCETON, INDIANA, U.S.A.

GOVERNMENT 5-STAR SAFETY RATINGS

This vehicle has not been rated by the government for overall vehicle score, frontal crash, side crash or rollover risk.

Star ratings range from 1 to 5 stars (★★★★★) with 5 being the highest.
 Source: National Highway Traffic Safety Administration (NHTSA)
www.safercar.gov or 1-888-327-4236

STANDARD EQUIPMENT

- MECHANICAL & PERFORMANCE**
- 2.5L 4-Cylinder Engine
 - 245 Combined Net Horsepower
 - Electronic Continuous Var. Tran. (ECVT)
 - 17-in Alloy Wheels
- SAFETY & CONVENIENCE**
- Toyota Safety Sense 2.0: Pre-Collision Sys w/ Pedestrian Detection, Full-Speed Range Dynamic Radar Cruise Control, Lane Departure Alert w/ Steering Assist, Lane Tracing Assist, Automatic High Beams, Road Sign Assist
 - STAR Safety System
 - LATCH-Lower Anchor & Tether for Children
 - Blind Spot Monitor w/ RCTA
 - Remote Keyless Entry & Push Button Start
 - Safety Connect w/ 1-Year Trial
- EXTERIOR**
- LED Headlights with Auto on/off feature
 - Dual Power Sliding Side Doors
 - Color-Keyed Power Outside heated Mirrors with Integrated Blind Spot Warning
- INTERIOR**
- Audio - 9-in Touchscreen, 6 Spkr, HandsFree Bluetooth Phone/Music, USB Media Port, 6 USB Charge Ports, SiriusXM w/ 3-Month All Access Trial, Android Auto & Apple CarPlay Compatible
 - Three Zone Auto Climate Control w/ Rear Cabin Controls
 - Fabric-Trimmed Seats, Power Driver Seat, 2nd-Row Bench w/ Stowable Center Seat, 60/40 Split and Stow 3rd Row Seat w/ One-Motion Slow Rear Seat Reminder
 - For Full Product Details, Please Visit Toyota.com/Sienna
 - ***Full Tank of Gas***

MANUFACTURER'S SUGGESTED RETAIL PRICE **\$34,460.00**

OPTIONAL EQUIPMENT

FE 50 State Emissions 220.00
 ZT All Weather Floor Liners 220.00

EPA DOT Fuel Economy and Environment Gasoline Vehicle

Fuel Economy
36 MPG (combined city/hwy)
 36 city 36 highway
 2.8 gallons per 100 miles

You save \$2,000 in fuel costs over 5 years compared to the average new vehicle.

Annual fuel cost \$1,100

Fuel Economy & Greenhouse Gas Rating (8) **Smog Rating** (7)

Actual results will vary for many reasons, including driving conditions and how you drive and maintain your vehicle. The average new vehicle gets 27 MPG and costs \$7,500 to fuel over 5 years. Cost estimates are based on 15,000 miles per year at \$2.70 per gallon. MPG is miles per gasoline gallon equivalent. Vehicle emissions are a significant cause of climate change and smog.

fuel economy.gov
 Calculate personalized estimates and compare vehicles

DELIVERY PROCESSING AND HANDLING FEE 1,175.00

TOTAL **\$35,855.00**

The New Vehicle Limited Warranty provides 3-year/36,000 mile basic coverage, 5-year/60,000 mile powertrain coverage, plus 8-year/unlimited mile corrosion perforation coverage. See Warranty and Maintenance Guide for details. An advanced service contract may be available for the vehicle. Ask dealer for details. Manufacturer's suggested retail price includes manufacturer's recommended pre-delivery service. Gasoline, license and title fees, applicable federal, state and local taxes and dealer and distributor installed options and accessories are not included in the manufacturer's suggested retail price.

ToyotaCare, which covers normal factory scheduled maintenance for two years or 25,000 miles, whichever occurs first, is included as part of the sales price of the vehicle for qualifying buyers. See participating dealer for eligibility and coverage details.

Delivered by Truck to:
 NORTH TOWN TOYOTA
 1135 MILLERSPORT HIGHWAY
 AMHERST NY 14226



Photo No. 102 - Monroney Label

182 3-3. Adjusting the seats

Head restraints

Head restraints are provided for all seats.

WARNING

Head restraint precautions
 Observe the following precautions regarding the head restraints. Failure to do so may result in death or serious injury.

- Use the head restraints designed for each respective seat.
- Adjust the head restraints to the correct position at all times.
- After adjusting the head restraints, push down on them and make sure they are locked in position.
- Do not drive with the head restraints removed.

Vertical adjustment

Front and second outside seats

1 Up
Pull the head restraints up.
2 Down
Push the head restraint down while pressing the lock release button

Second center* and third center seats

1 Up
Pull the head restraints up.
2 Down
Push the head restraint down while pressing the lock release button

8-passenger models only

Third outside seats

1 To use
Pull the head restraints up.
2 To fold
Press the button.

Adjusting the height of the head restraints (Front and second outside seats)

Make sure that the head restraints are adjusted so that the center of the head restraint is closest to the

3-3. Adjusting the seats 183

top of your ears.

Adjusting the center seat head restraint

Always raise the head restraint one level from the stowed position when using.

Removing the head restraints

Front and second outside seats

Pull the head restraint up while pressing the lock release button [A].

If the head restraint touches the ceiling, making the removal difficult, change the seat height or angle. (→P.169)

Second center* and third center seats

Pull the head restraint up while pressing the lock release button [A].

8-passenger models only

Third outside seats

The head restraint cannot be removed.

Installing the head restraints

Front and second outside seats

Align the head restraint with the installation holes and push it down to the lock position. Press and hold the lock release button [A] when lowering the head restraint.

Second center* and third center seats

Align the head restraint with the installation holes and push it down to the lowest lock position.

3 Before driving

Photo No. 103 - Driver Head Restraint Use and Adjustment Information from Vehicle Owner's Manual

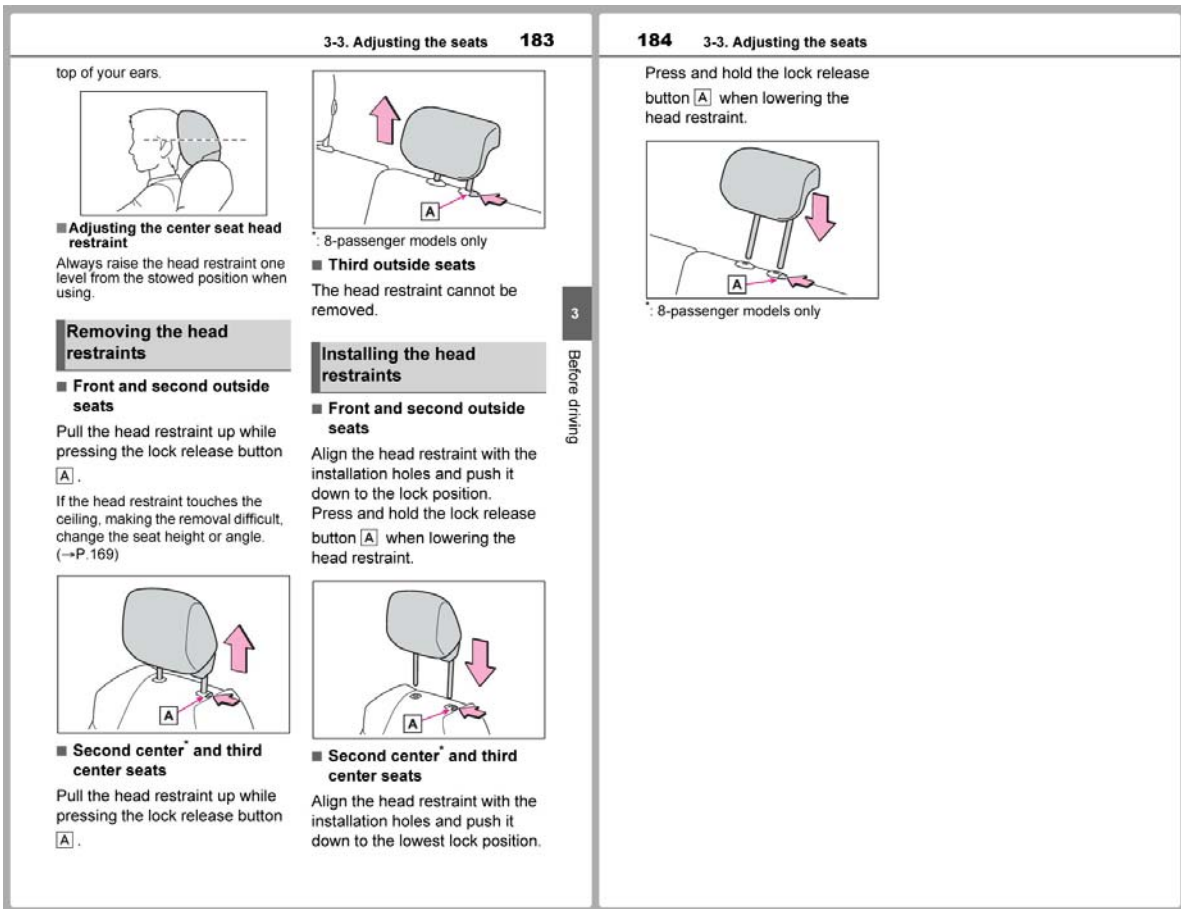


Photo No. 104 - Left Rear Passenger Head Restraint Use and Adjustment Information from Vehicle Owner's Manual



Photo No. 305-01 - Auxiliary Power Module Warning Label



Photo No. 305-02 - Power Inverter Warning Label



Photo No. 305-03 - First Responder Warning Label



Photo No. 305-04 - First Responder Warning Location



Photo No. 305-05 - Other Vehicle Label(s) Related to Electrical Propulsion System



Photo No. 305-06 - Manual High Voltage Service Disconnect in Place



Photo No. 305-07 - Manual High Voltage Service Disconnect Removed

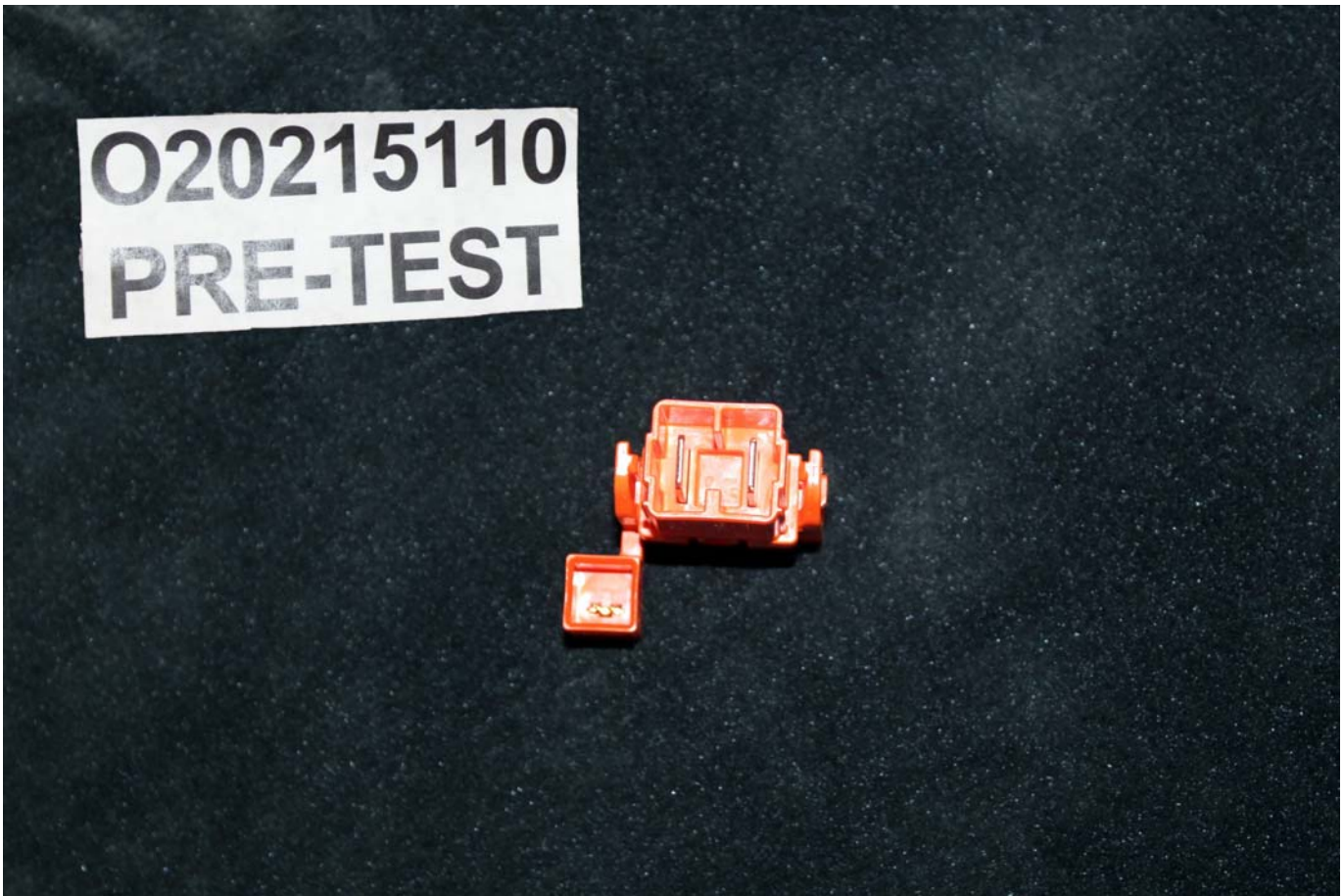


Photo No. 305-08 - Manual High Voltage Service Disconnect Removed



Photo No. 305-09 - Pre-Impact View of Propulsion Battery



Photo No. 305-10 - Post-Impact Front View of Propulsion Battery



Photo No. 305-11 - Post-Impact Rear View of Propulsion Battery

PHOTOGRAPH NOT APPLICABLE

Photo No. 305-12 - Pre-Impact View of Battery Box(s) or Container(s) Which Holds Individual Battery Modules

PHOTOGRAPH NOT APPLICABLE

Photo No. 305-13 - Post-Impact View of Battery Box(s) or Container(s) Which Holds Individual Battery Modules

PHOTOGRAPH NOT APPLICABLE

Photo No. 305-14 - Pre-Impact View of Propulsion Battery Module(s)

PHOTOGRAPH NOT APPLICABLE

Photo No. 305-15 - Post-Impact View of Propulsion Battery Module(s)



Photo No. 305-16 - Pre-Impact View of Electric Propulsion Drive



Photo No. 305-17 - Post-Impact View of Electric Propulsion Drive

PHOTOGRAPH NOT APPLICABLE

Photo No. 305-18 - Pre-Impact View of High Voltage Interconnect(s)

PHOTOGRAPH NOT APPLICABLE

Photo No. 305-19 - Pre-Impact View Propulsion Battery Venting System(s)

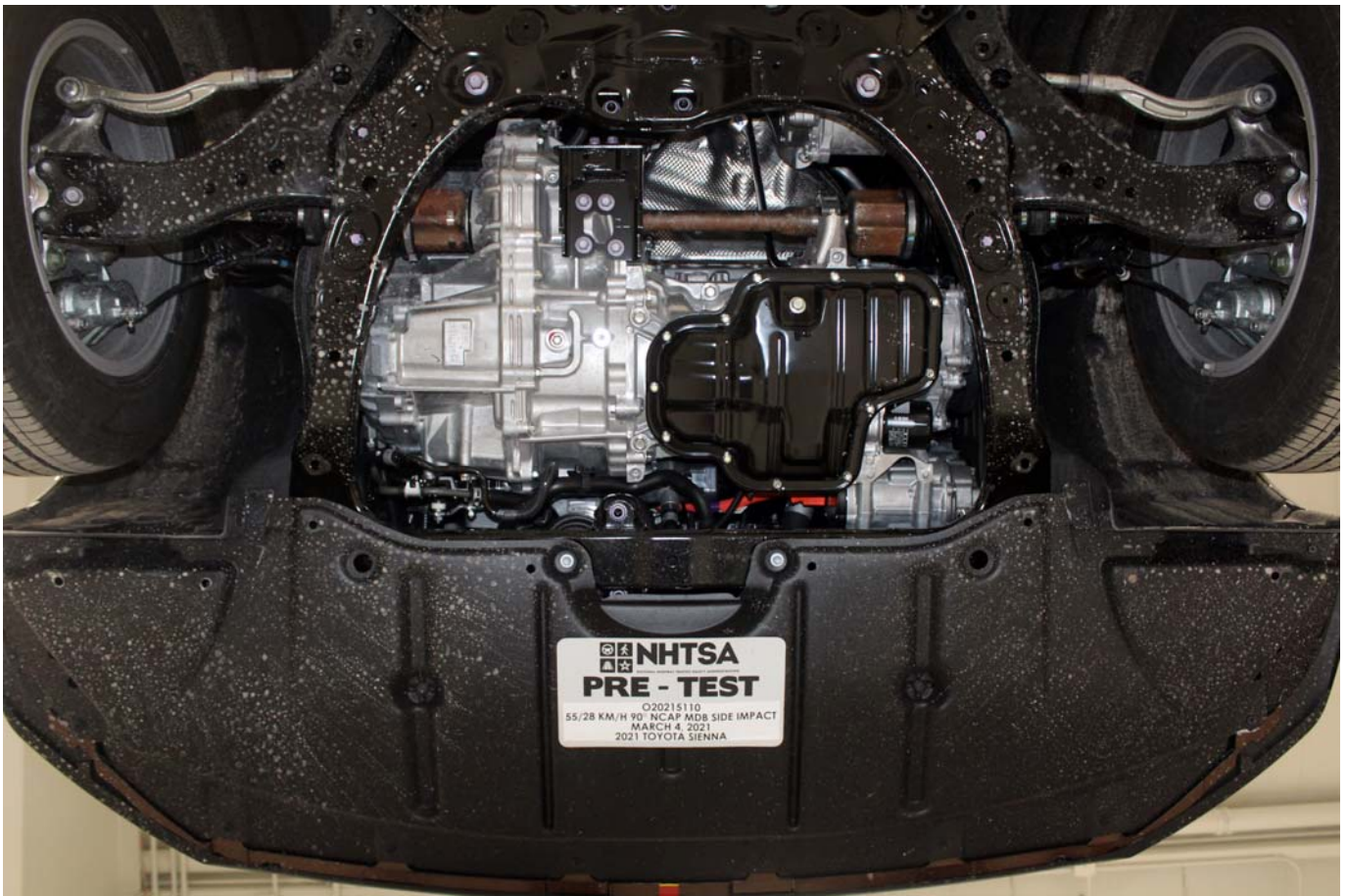


Photo No. 305-20 - Pre-Impact View of Other Visible Electric Propulsion Components

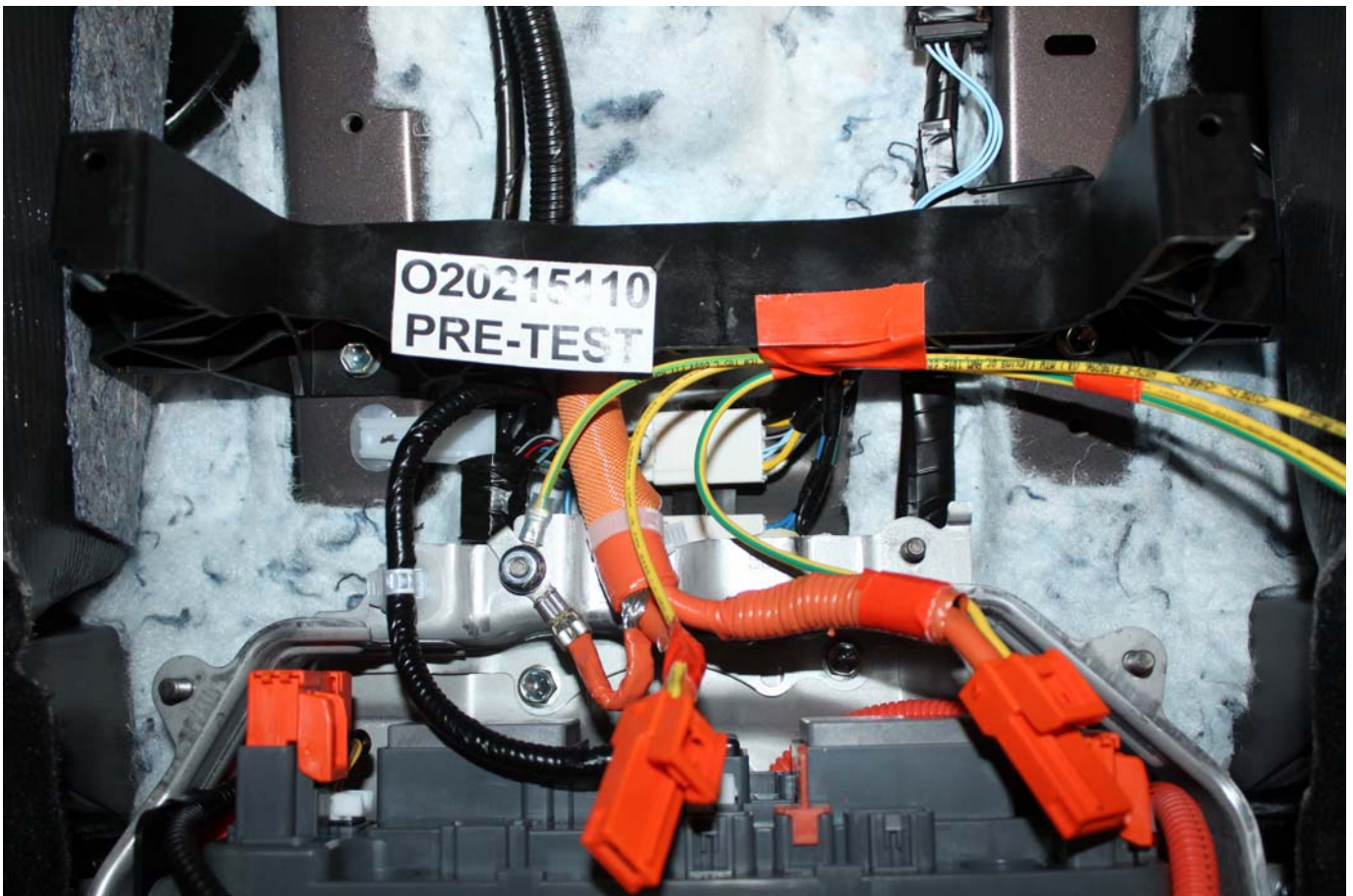


Photo No. 305-21 - Pre-Impact View of Ground Lead Attached



Photo No. 305-22 - Pre-Impact View of High Voltage Leads Attached

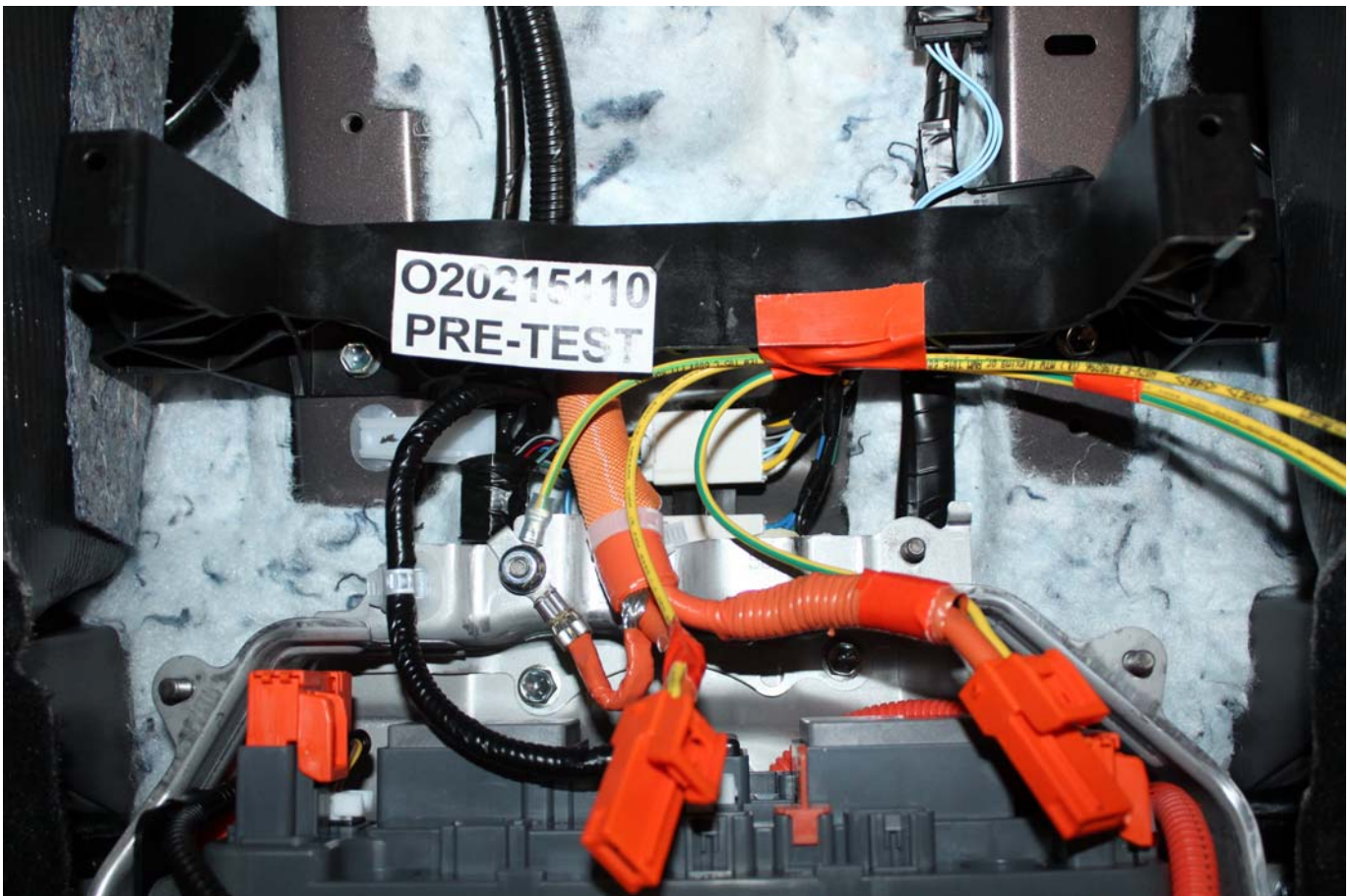


Photo No. 305-23 - Pre-Impact Close-Up View of High Voltage Leads Attached



Photo No. 305-24 - Pre-Impact View of Installed Test Interface Port

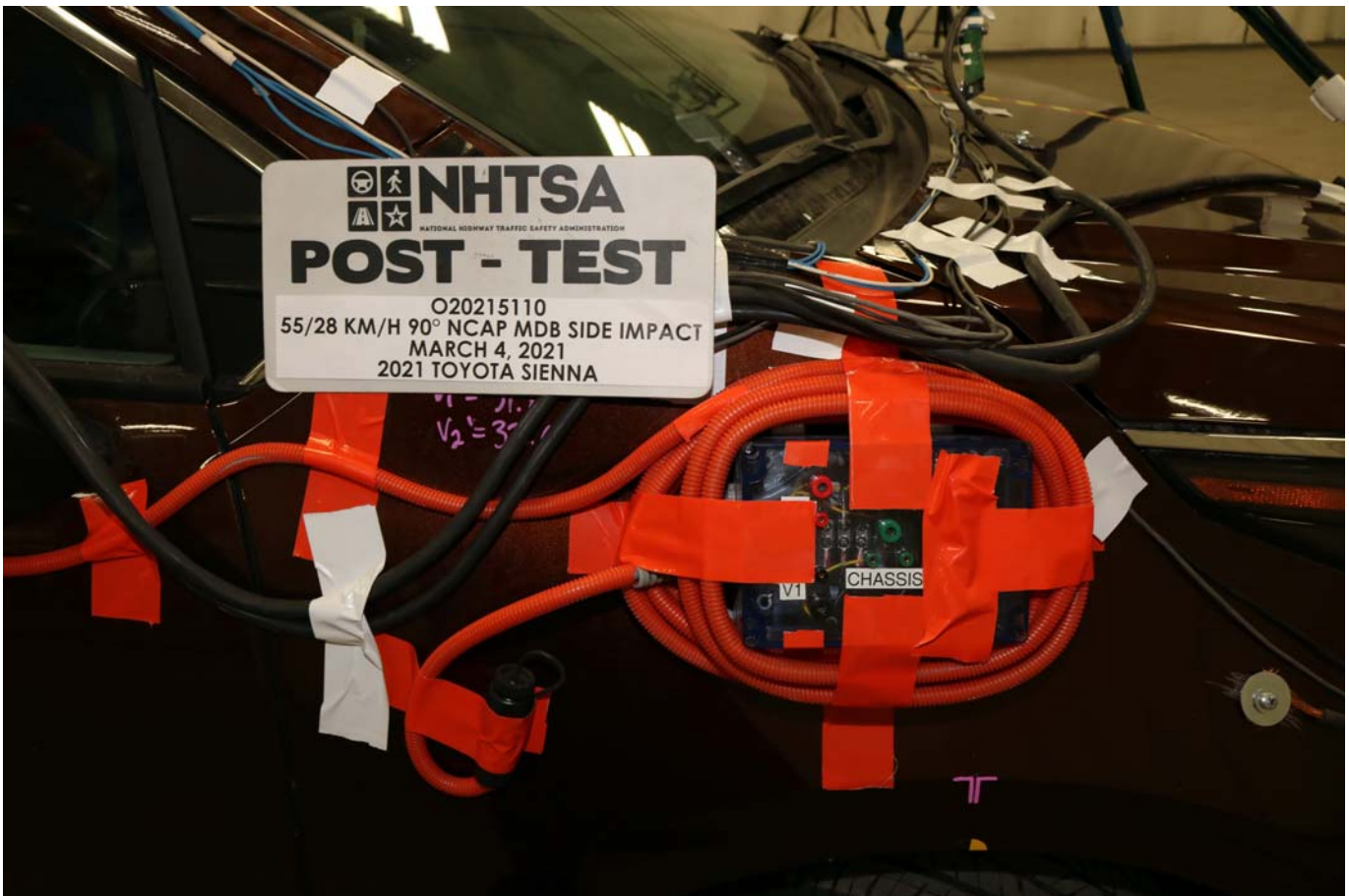


Photo No. 305-25 - Post-Impact View of Installed Test Interface Port

PHOTOGRAPH NOT AVAILABLE

Photo No. 305-26 - Pre-Impact View of Other Test Devices

PHOTOGRAPH NOT AVAILABLE

Photo No. 305-27 - Post-Impact View of Other Test Devices



Photo No. 305-28 - FMVSS No. 305 Static Rollover at 90 Degrees



Photo No. 305-29 - FMVSS No. 305 Static Rollover at 180 Degrees



Photo No. 305-30 - FMVSS No. 305 Static Rollover at 270 Degrees

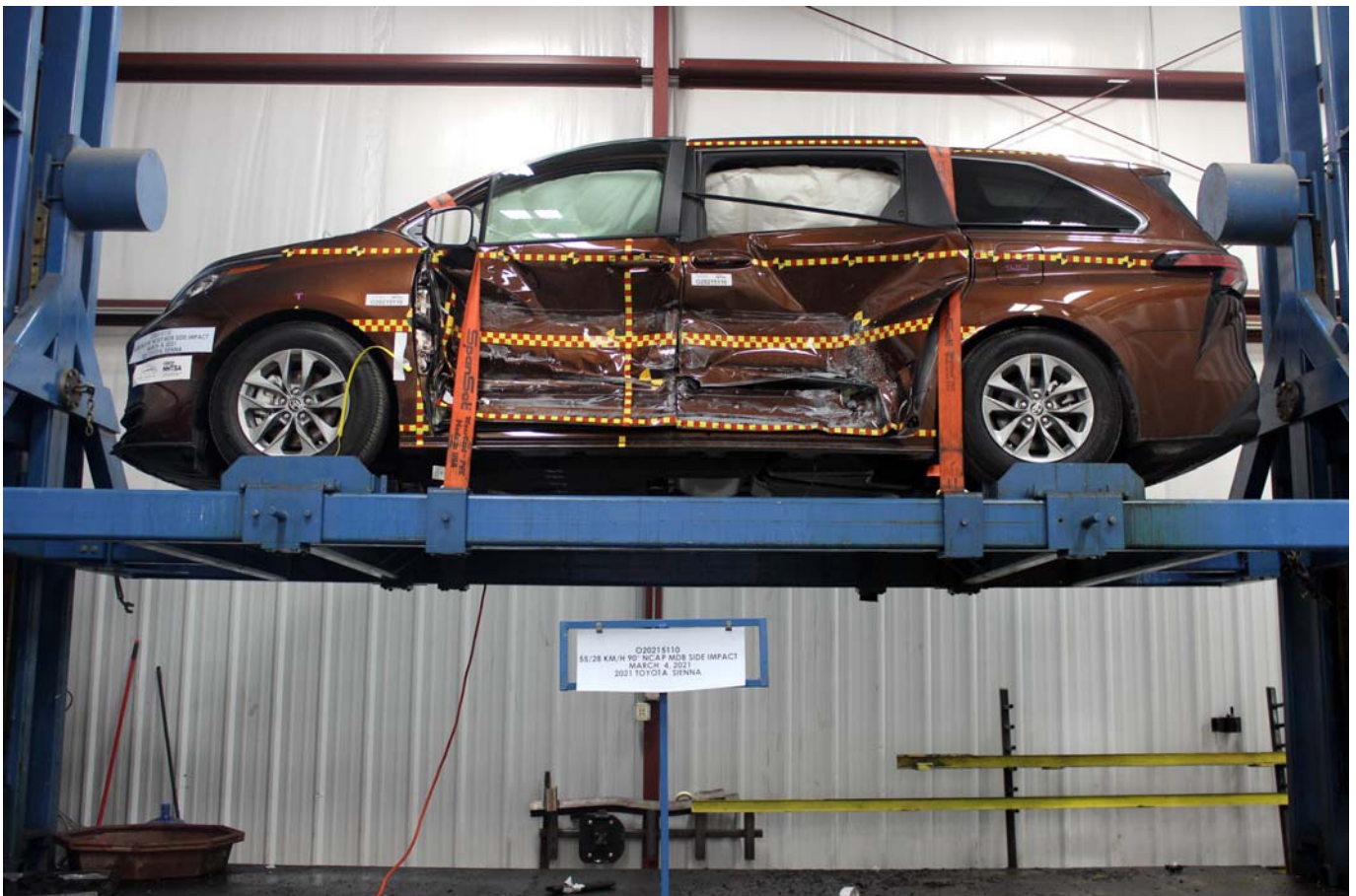


Photo No. 305-31 - FMVSS No. 305 Static Rollover at 360 Degrees



Photo No. 305-32 - Pre-Impact View of the Vehicle Passenger Compartment Adjacent to Propulsion Battery



Photo No. 305-33 - Post-Impact View of the Vehicle Passenger Compartment Adjacent to Propulsion Battery

PHOTOGRAPH NOT APPLICABLE

Photo No. 305-34 - Post-Impact Propulsion Battery System Mounting and-or Intrusion Failure(s)

PHOTOGRAPH NOT APPLICABLE

Photo No. 305-35 - Post-Impact View of Battery Component Intrusion

PHOTOGRAPH NOT APPLICABLE

Photo No. 305-36 - Post-Impact View of Battery Module Movement or Retention Loss

PHOTOGRAPH NOT APPLICABLE

Photo No. 305-37 - Post-Impact View of Propulsion Battery Electrolyte Spillage Location

PHOTOGRAPH NOT APPLICABLE

Photo No. 305-38 - Post-Test View of Propulsion Battery Electrolyte Spillage Location

APPENDIX B
DUMMY RESPONSE DATA PLOTS

TABLE OF DATA PLOTS
Driver Dummy Instrumentation Plots

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Figure No. 7.	Driver Lower Thorax Rib Deflection (Y) vs. Time	B-2
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Figure No. 24.	Passenger Total Pelvic Force on Impact Side (Y) vs. Time	B-7

The following additional data for this test can be obtained from the Research and Development section of the NHTSA website. The website can be found at www.nhtsa.gov

Additional Driver & Passenger Dummy Instrumentation Data

Passenger Head Angular Velocity (X)
Passenger Head Angular Velocity (Y)
Passenger Head Angular Velocity (Z)
Driver Lower Spine T12 Acceleration (X)
Driver Lower Spine T12 Acceleration (Y)
Driver Lower Spine T12 Acceleration (Z)
Passenger Upper Thorax Rib Deflection (Y)
Passenger Middle Thorax Rib Deflection (Y)
Passenger Lower Thorax Rib Deflection (Y)
Passenger Upper Abdomen Rib Deflection (Y)
Passenger Lower Abdomen Rib Deflection (Y)
Driver Head Acceleration Redundant (X)
Driver Head Acceleration Redundant (Y)
Driver Head Acceleration Redundant (Z)
Passenger Head Acceleration Redundant (X)
Passenger Head Acceleration Redundant (Y)
Passenger Head Acceleration Redundant (Z)

Vehicle Instrumentation Data

Vehicle Center of Gravity Acceleration (X)
Vehicle Center of Gravity Acceleration (Y)
Vehicle Center of Gravity Acceleration (Z)
Right Side Sill at Front Seat Acceleration (X)
Right Side Sill at Front Seat Acceleration (Y)
Right Side Sill at Front Seat Acceleration (Z)
Right Side Sill at Rear Seat Acceleration (X)
Right Side Sill at Rear Seat Acceleration (Y)
Right Side Sill at Rear Seat Acceleration (Z)
Left Side Sill at Front Seat Acceleration (Y)
Left Side Sill at Rear Seat Acceleration (Y)
Lower A-Post Acceleration (Y)
Middle A-Post Acceleration (Y)
Lower B-Post Acceleration (Y)
Middle B-Post Acceleration (Y)
Front Seat Track Acceleration (Y)
Rear Seat Track Acceleration (Y)
Right Rear Occupant Compartment Acceleration (Y)
Engine Block (X)
Engine Block (Y)
Rear Floorpan Above Axle Acceleration (X)
Rear Floorpan Above Axle Acceleration (Y)
Rear Floorpan Above Axle Acceleration (Z)

MDB Instrumentation Data

MDB Center of Gravity Acceleration (X)

MDB Center of Gravity Acceleration (Y)

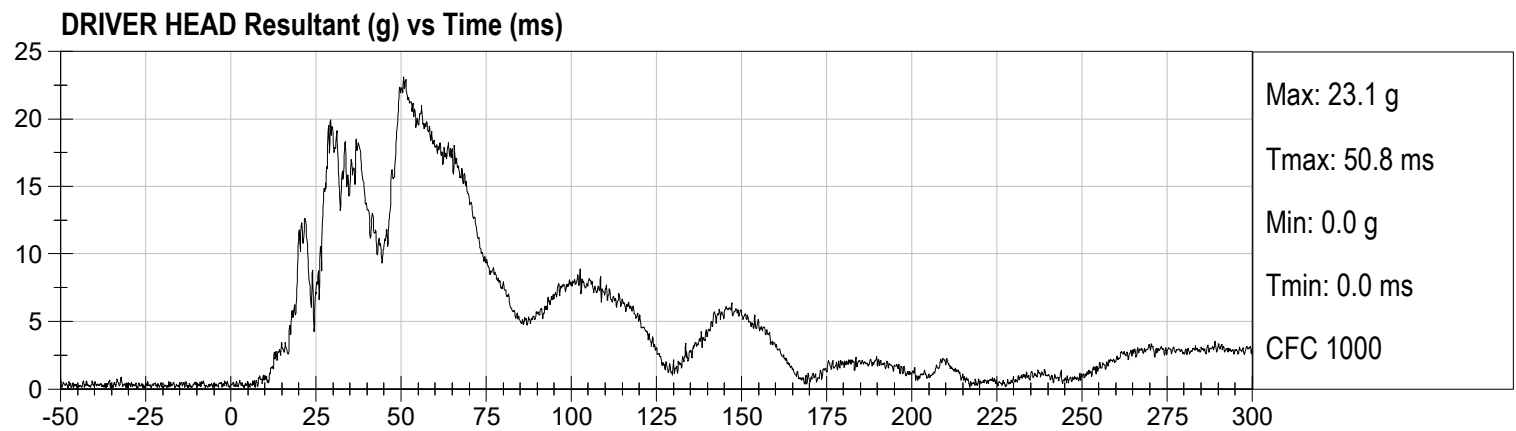
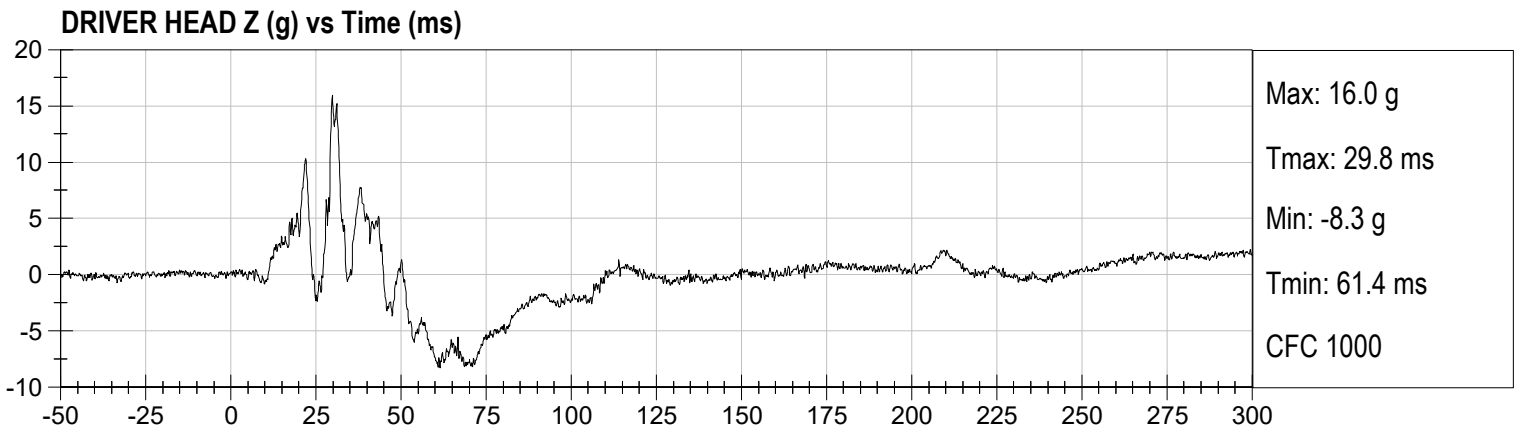
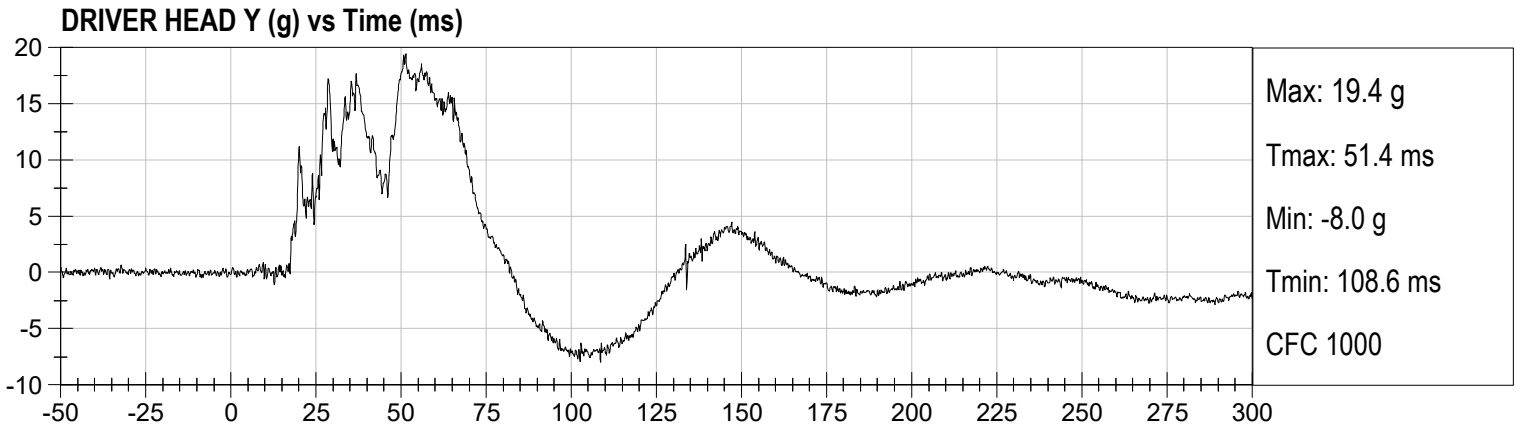
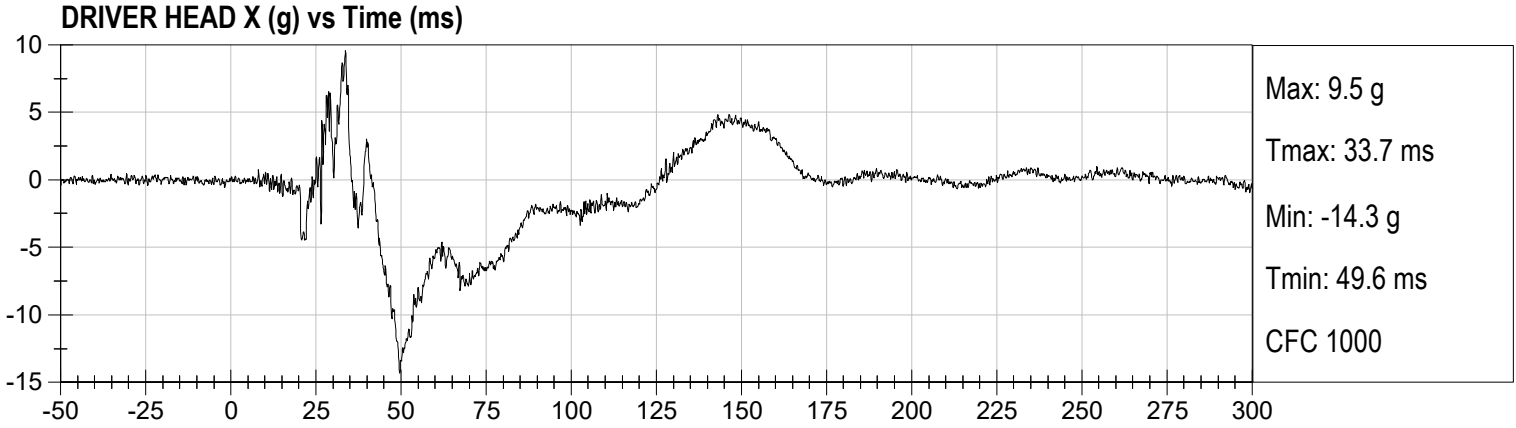
MDB Center of Gravity Acceleration (Z)

MDB Rear Acceleration (X)

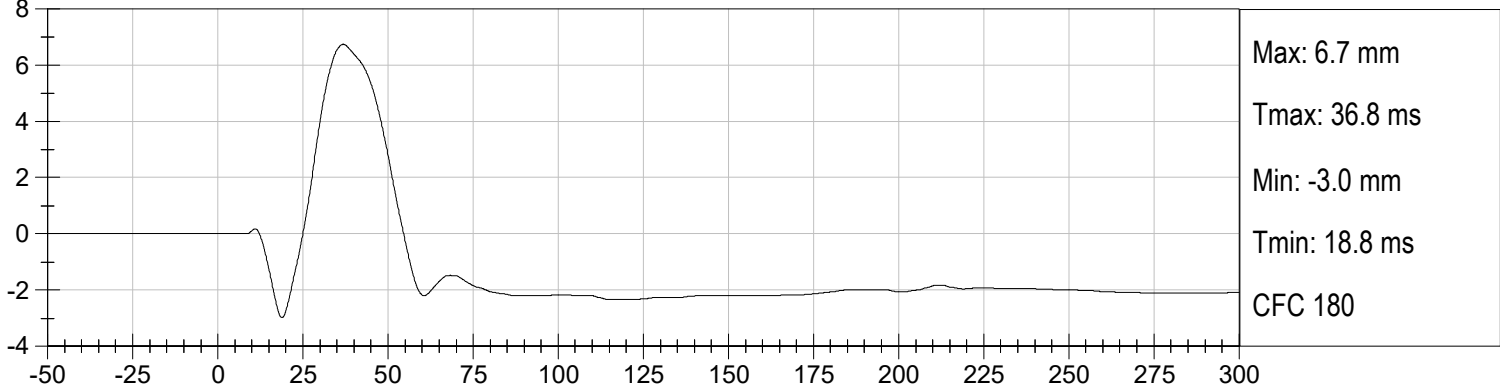
MDB Rear Acceleration (Y)

Left MDB Contact Switch

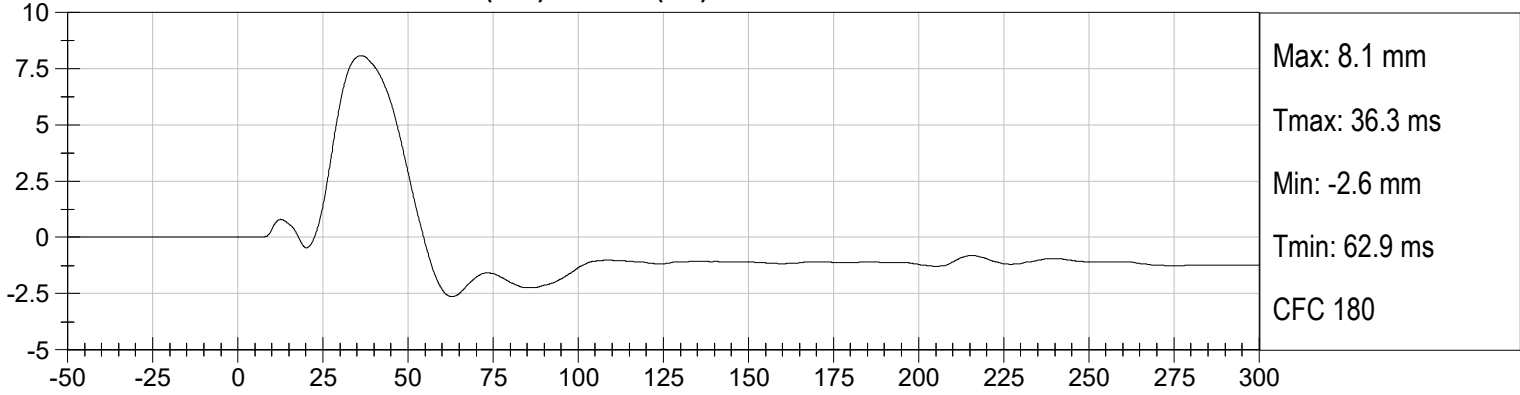
Right MDB Contact Switch



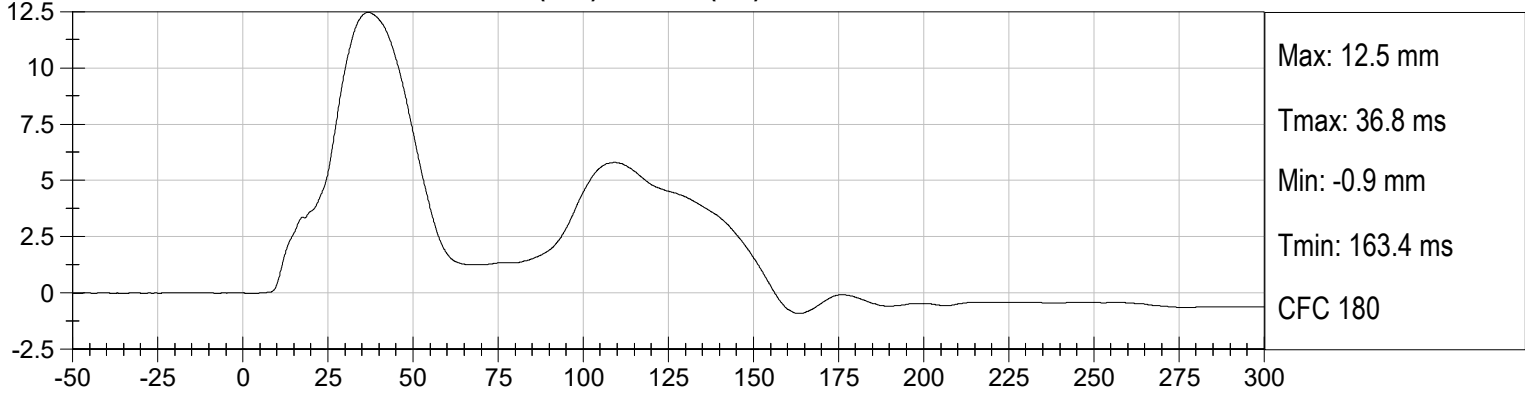
DRIVER UPPER RIB DISPLACEMENT (mm) vs Time (ms)



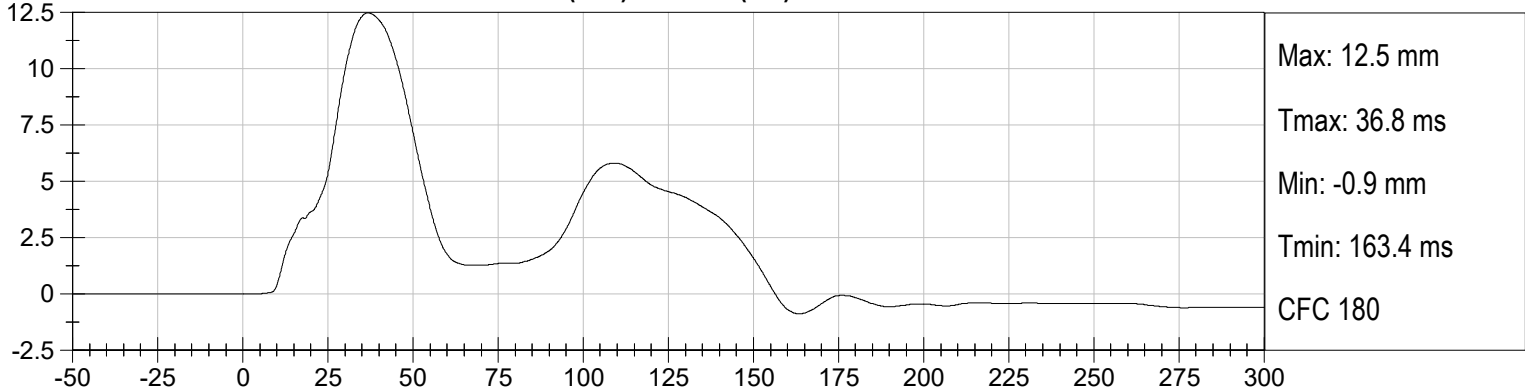
DRIVER MID RIB DISPLACEMENT (mm) vs Time (ms)



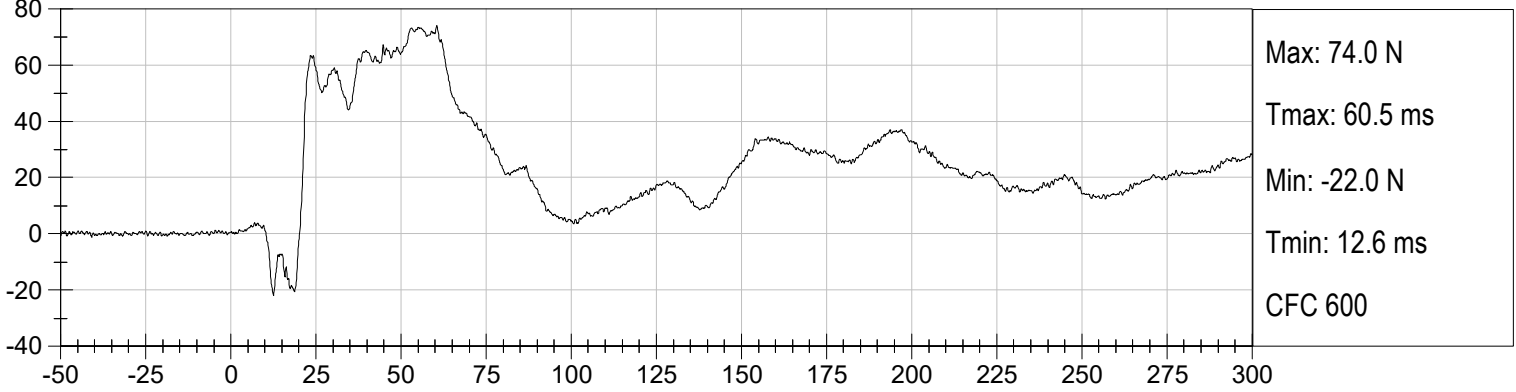
DRIVER LOWER RIB DISPLACEMENT (mm) vs Time (ms)



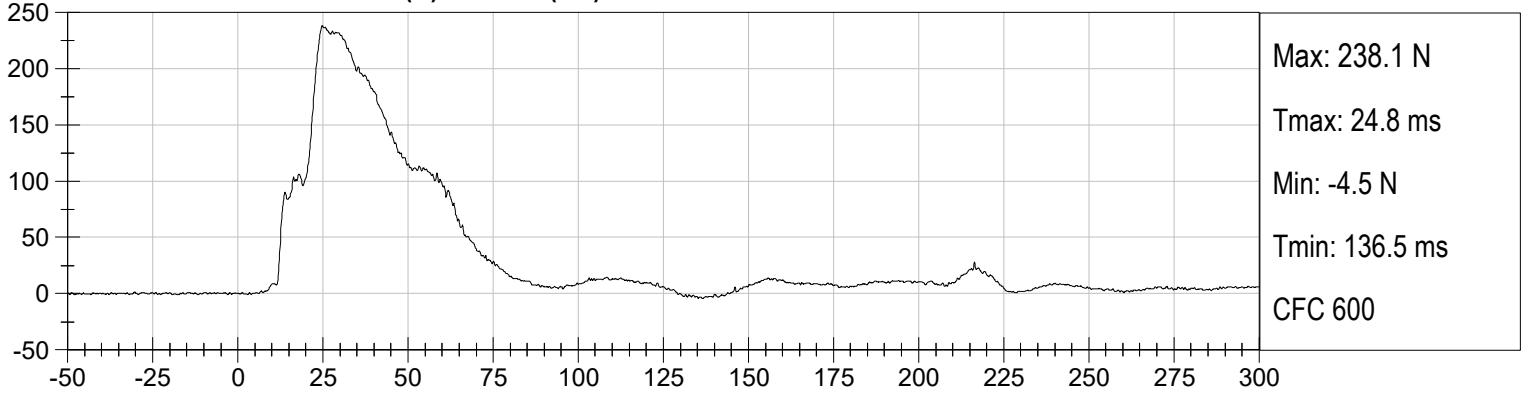
DRIVER MAXIMUM RIB DISPLACEMENT (mm) vs Time (ms)



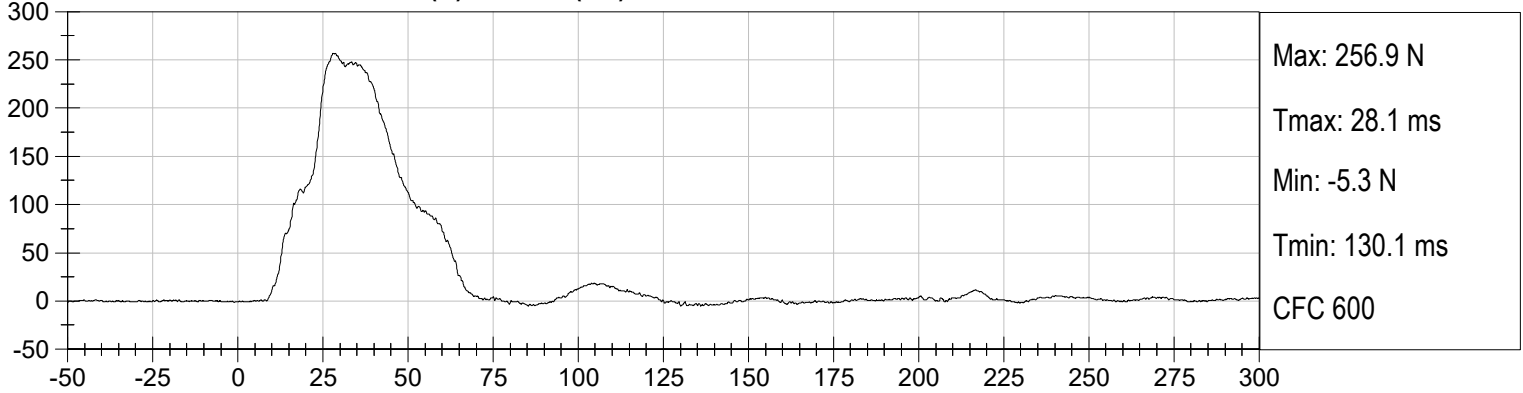
DRIVER FRONT ABDOMEN FY (N) vs Time (ms)



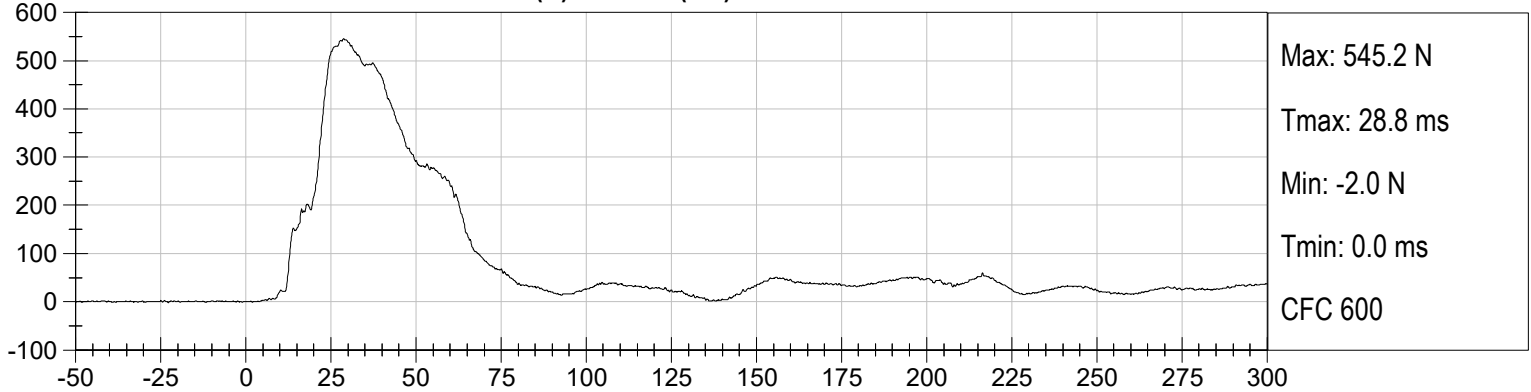
DRIVER MID ABDOMEN FY (N) vs Time (ms)

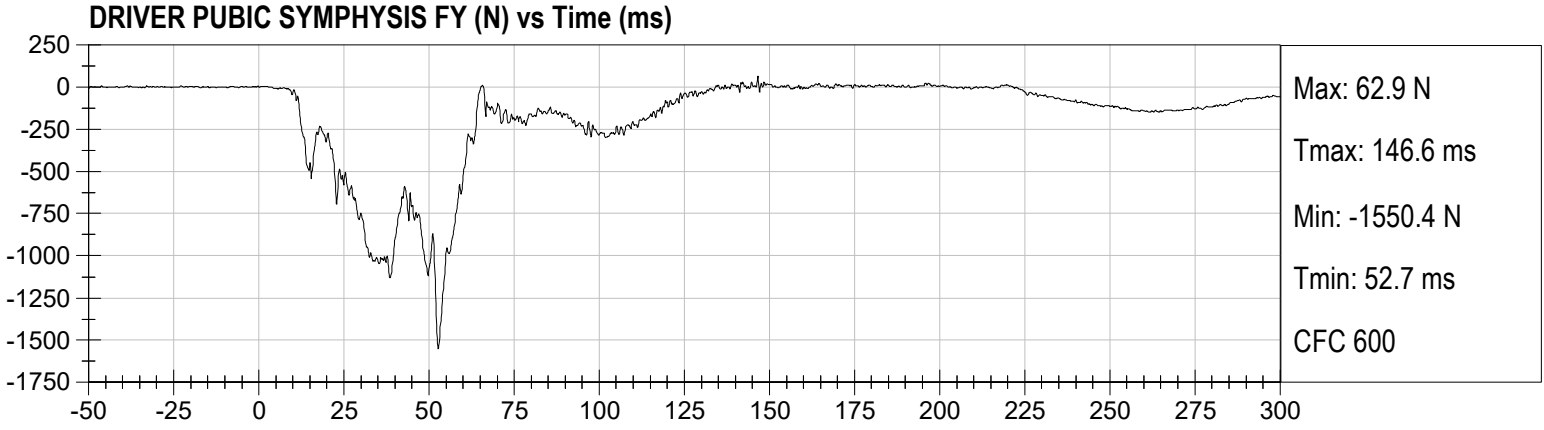


DRIVER REAR ABDOMEN FY (N) vs Time (ms)

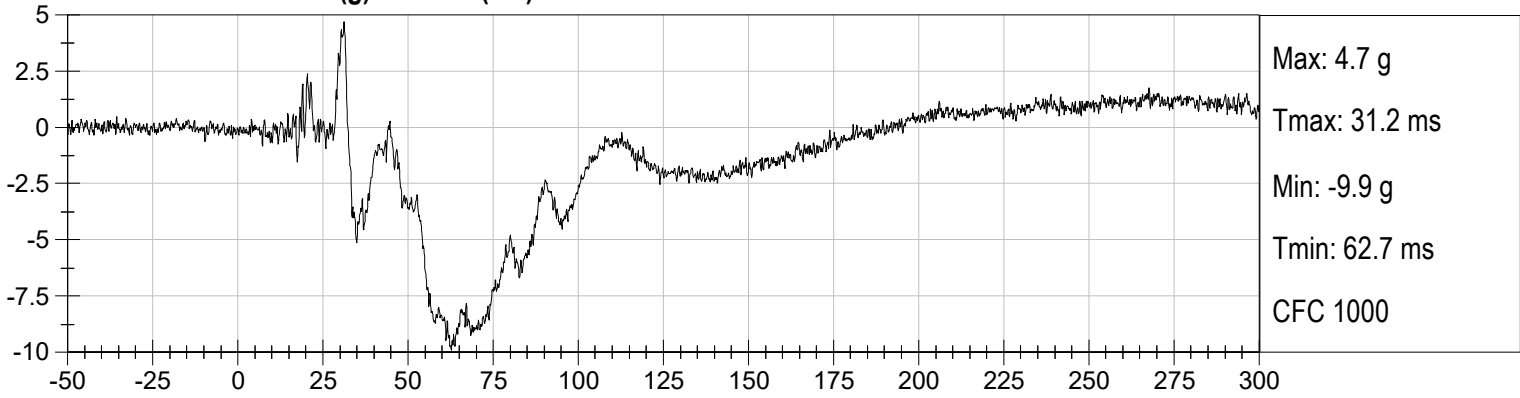


DRIVER SUMMED ABDOMEN FORCE (N) vs Time (ms)

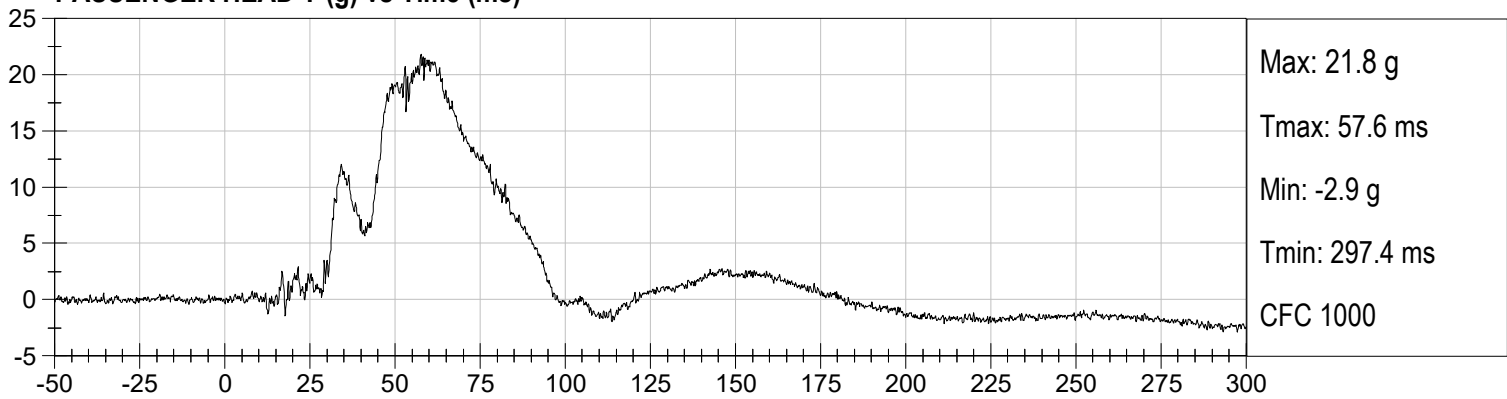




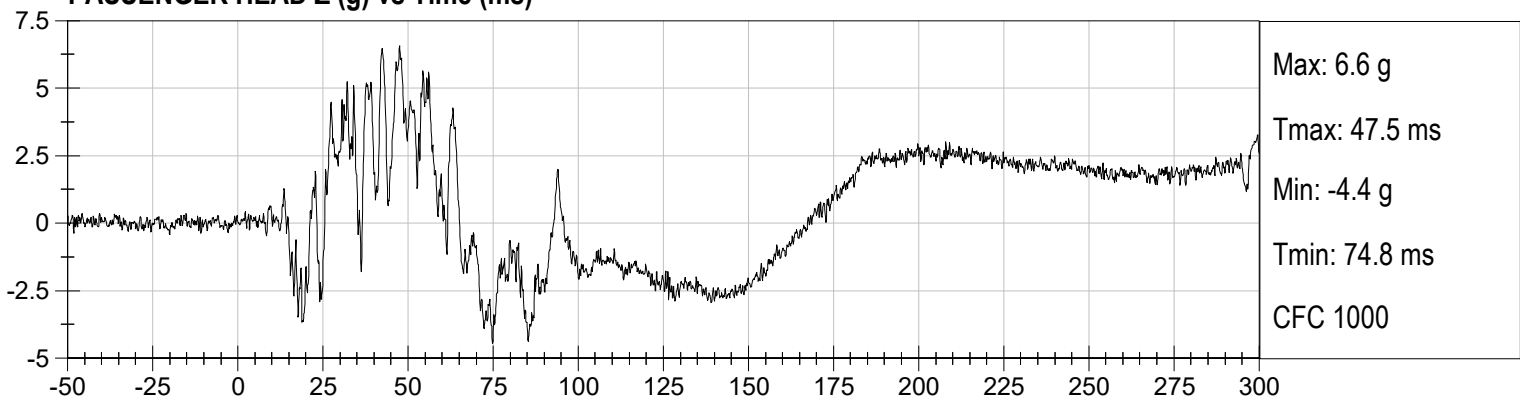
PASSENGER HEAD X (g) vs Time (ms)



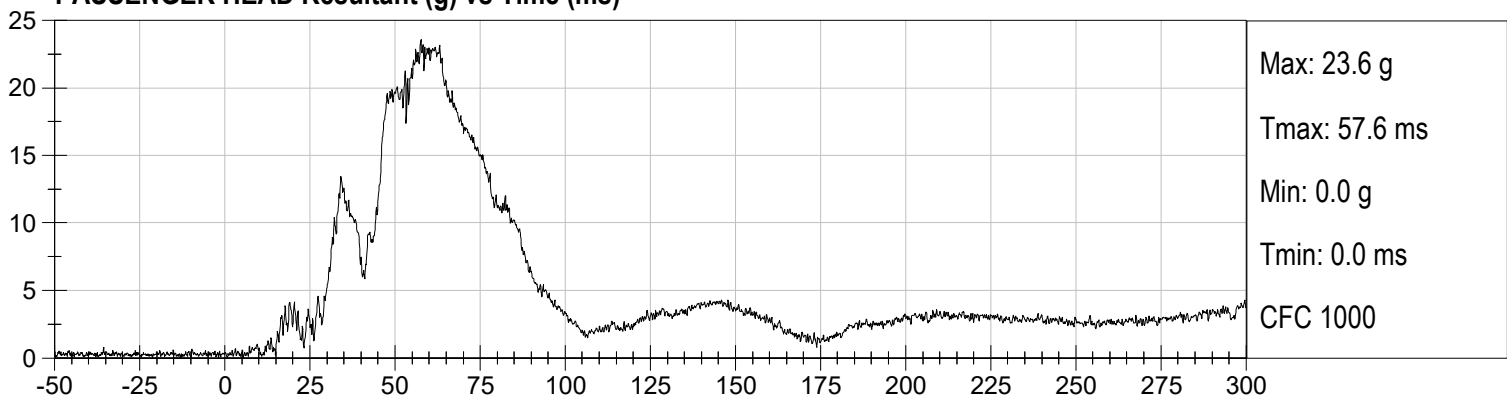
PASSENGER HEAD Y (g) vs Time (ms)

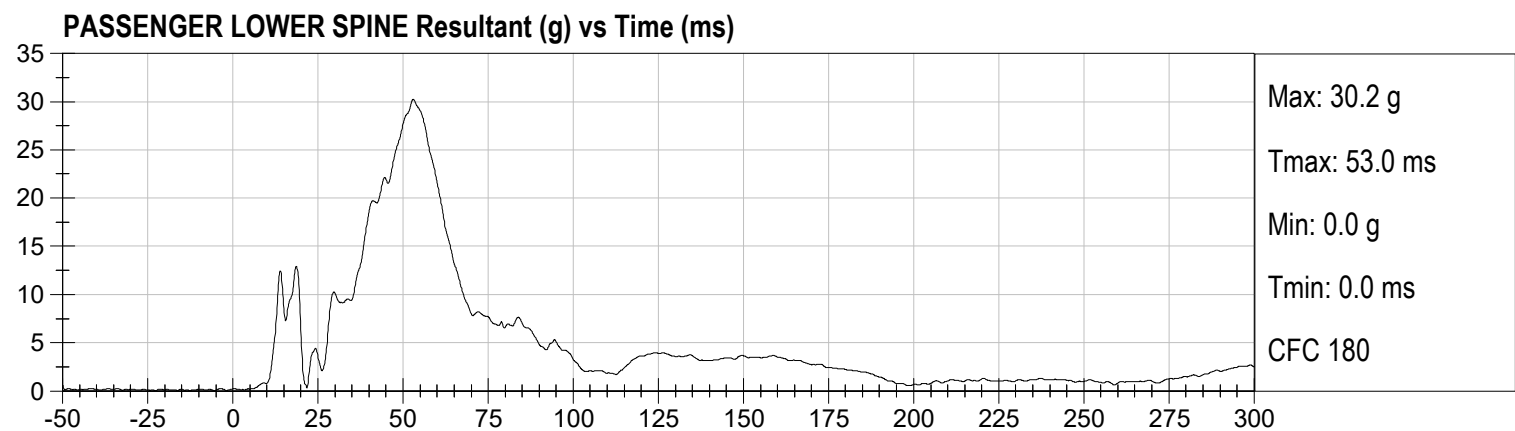
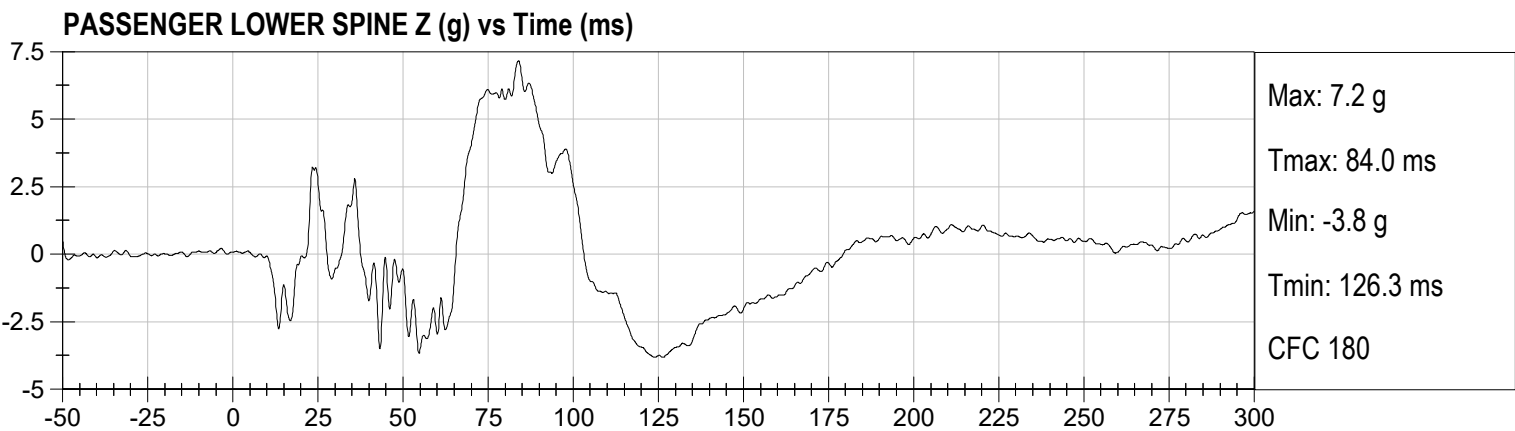
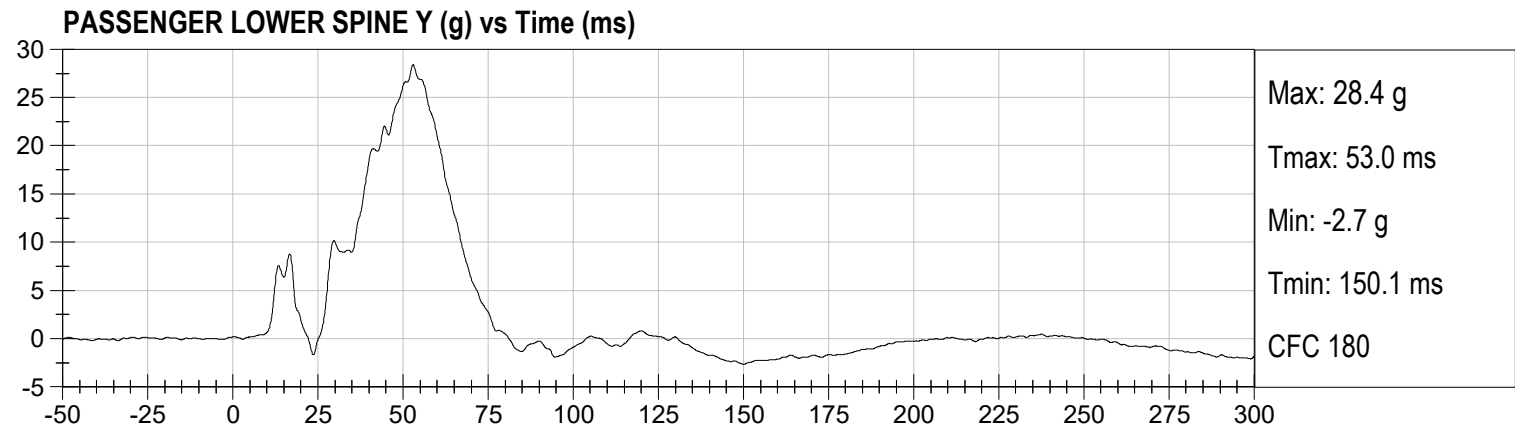
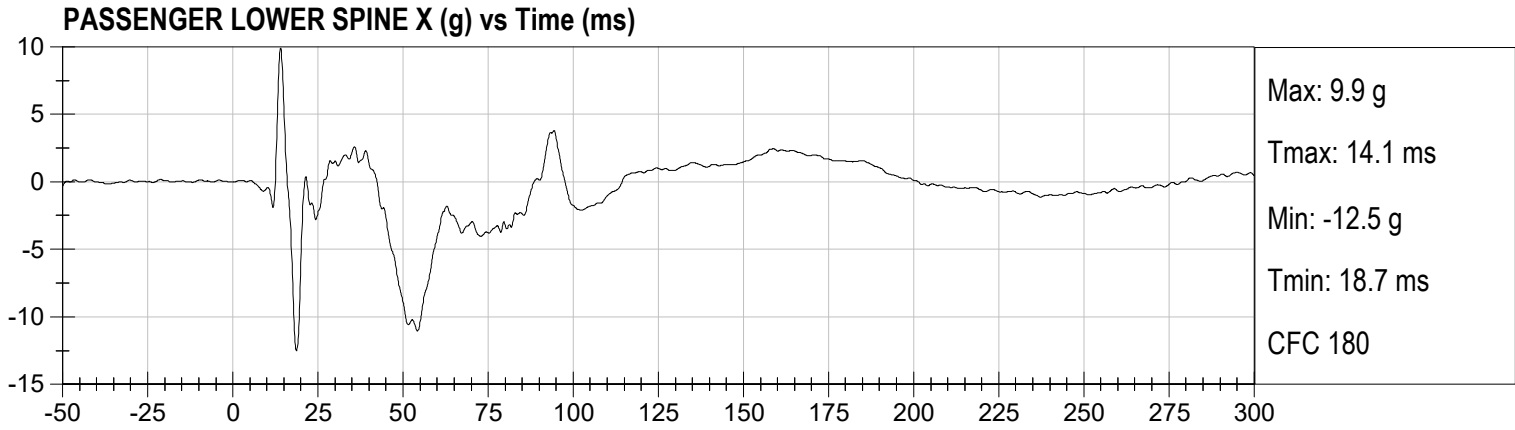


PASSENGER HEAD Z (g) vs Time (ms)

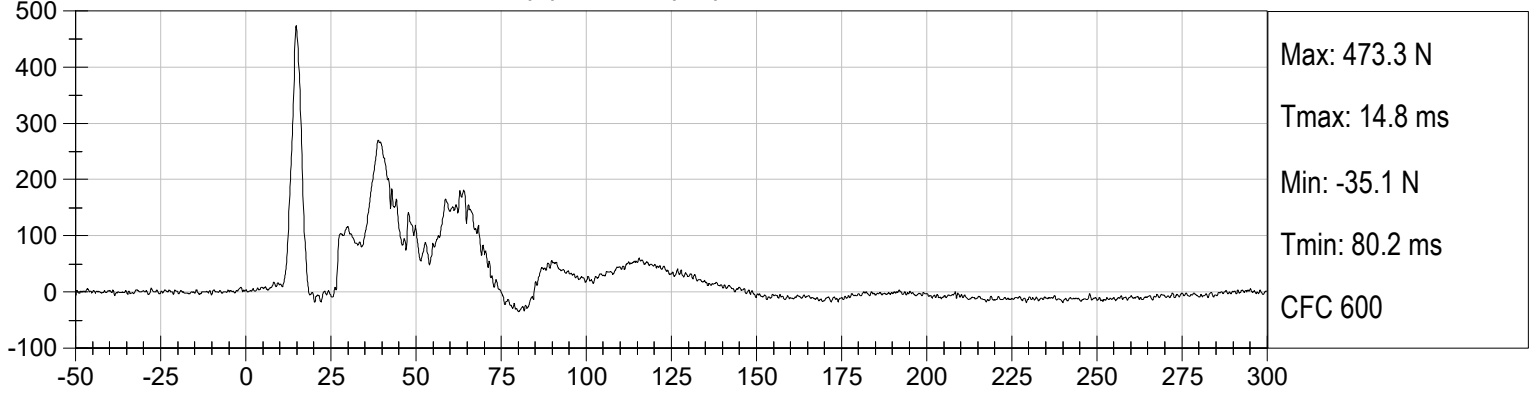


PASSENGER HEAD Resultant (g) vs Time (ms)

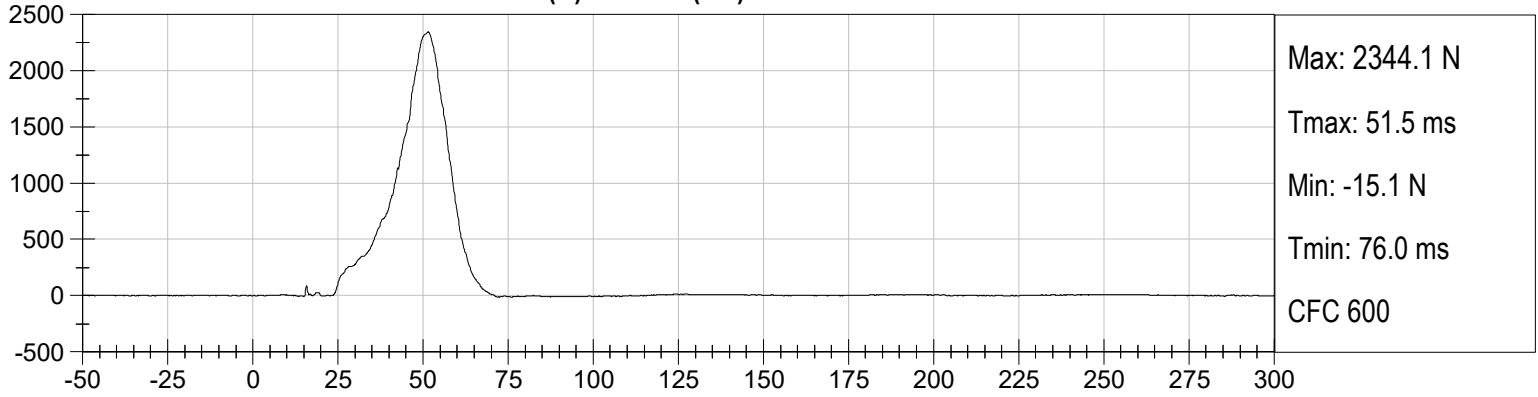




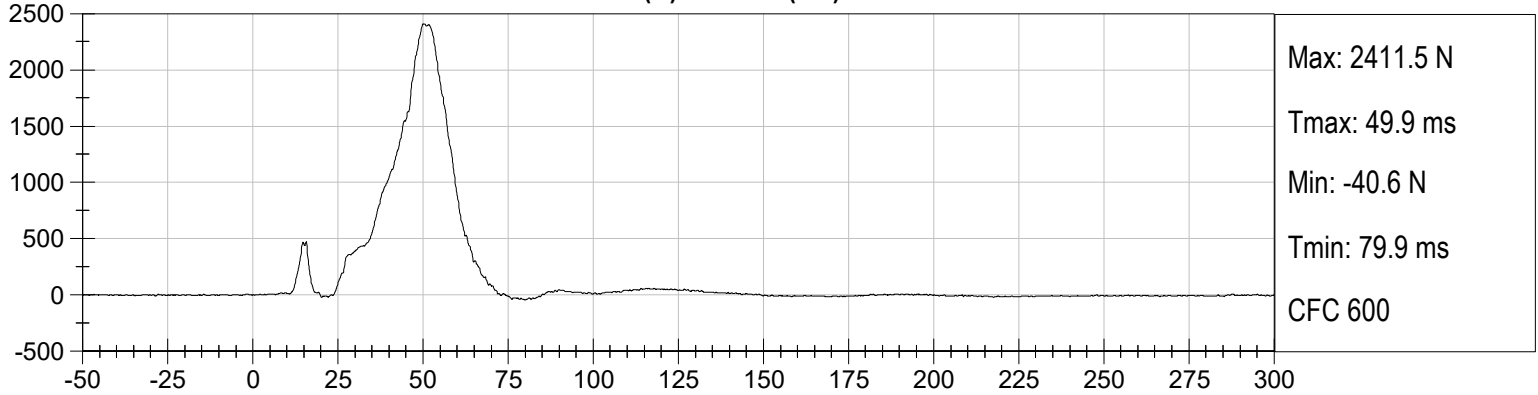
PASSENGER LEFT ILIUM CREST FY (N) vs Time (ms)



PASSENGER LEFT ACETABULUM FY (N) vs Time (ms)



PASSENGER LEFT LATERAL PELVIC FORCE (N) vs Time (ms)



APPENDIX C
DUMMY CONFIGURATION AND PERFORMANCE VERIFICATION DATA

CALIBRATION TEST RESULTS

PRE-TEST

EUROSID 2 (ES-2RE) MALE – DRIVER ATD

**ES-2re External Measurements
SN: F032**

No.	Name	Spec. (mm)	Result	Pass/Fail
1	Sitting Height	900 - 918	915	Pass
2	Seat to Shoulder Joint	558 - 572	568	Pass
3	Seat to Lower Face of Thoracic Spine Box	346 - 356	355	Pass
4	Seat to Hip Joint (center of bolt)	97 - 103	98	Pass
5	Sole to Seat, Sitting	333 - 451	440	Pass
6	Head Width	152 - 158	157	Pass
7	Shoulder/Arm Width	461 - 479	464	Pass
8	Thorax Width	322 - 332	323	Pass
9	Abdomen Width	273 - 287	281	Pass
10	Pelvis Lap Width	359 - 373	370	Pass
11	Head Depth	196 - 206	203	Pass
12	Thorax Depth	262 - 272	264	Pass
13	Abdomen Depth	194 - 204	196	Pass
14	Pelvis Depth	235 - 245	236	Pass
15	Back of Buttocks to Hip Joint (center of bolt)	150 - 160	151	Pass
16	Back of Buttocks to Front Knee	597 - 615	607	Pass

MGA RESEARCH CORPORATION
HEAD DROP TEST
ES-2re DUMMY

ATD Serial No: F032

Test ID: D210501

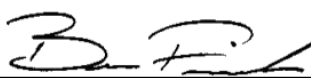
Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	21.7	Pass
Laboratory Relative Humidity	%	10 to 70	21	Pass
Peak Resultant Acceleration	G's	125 to 155	136	Pass
Peak Longitudinal Acceleration	G's	<= +/- 15.0	7.2	Pass
Unimodal	N/A	Yes	Yes	Pass
Oscillations	N/A	within 15% of peak	Yes	Pass
Overall Test Results				Pass



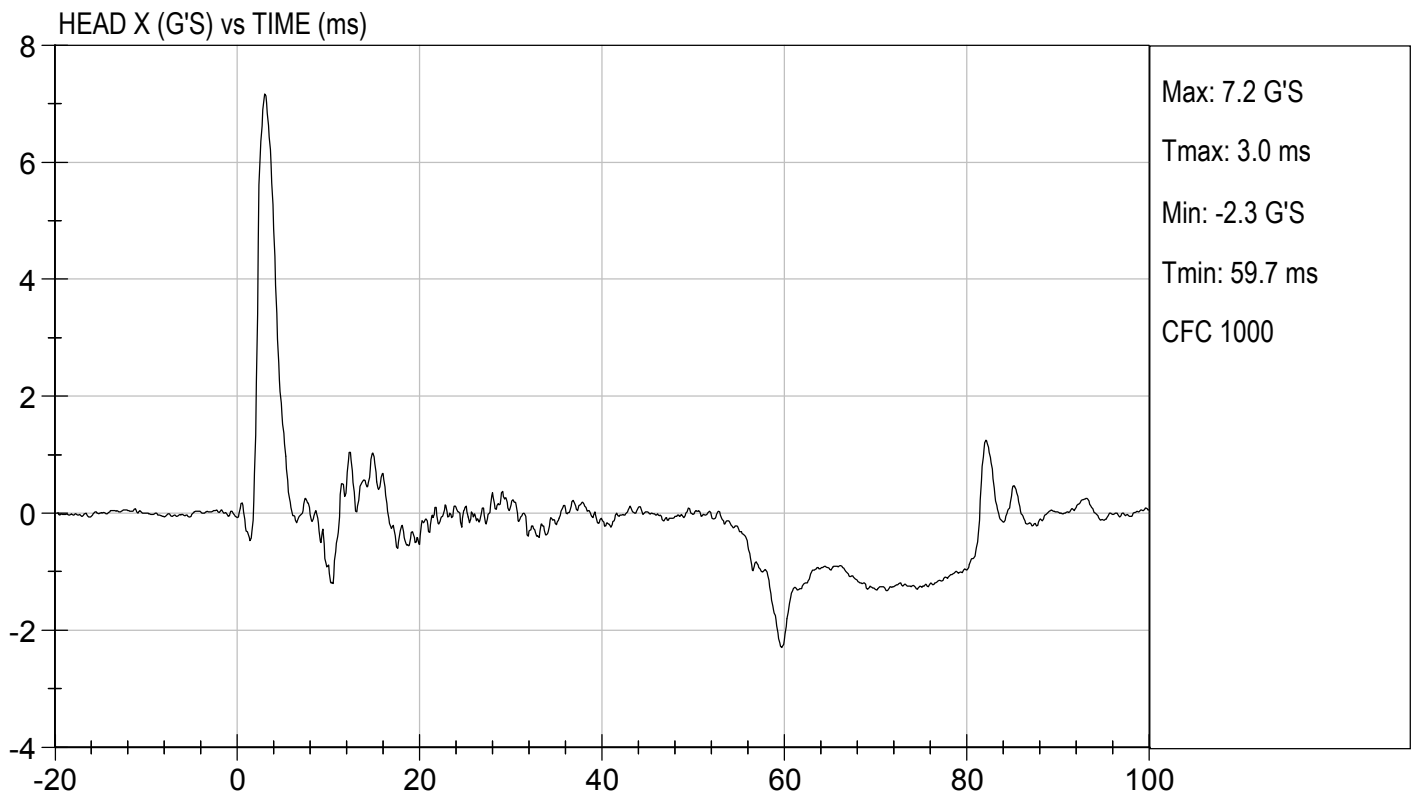
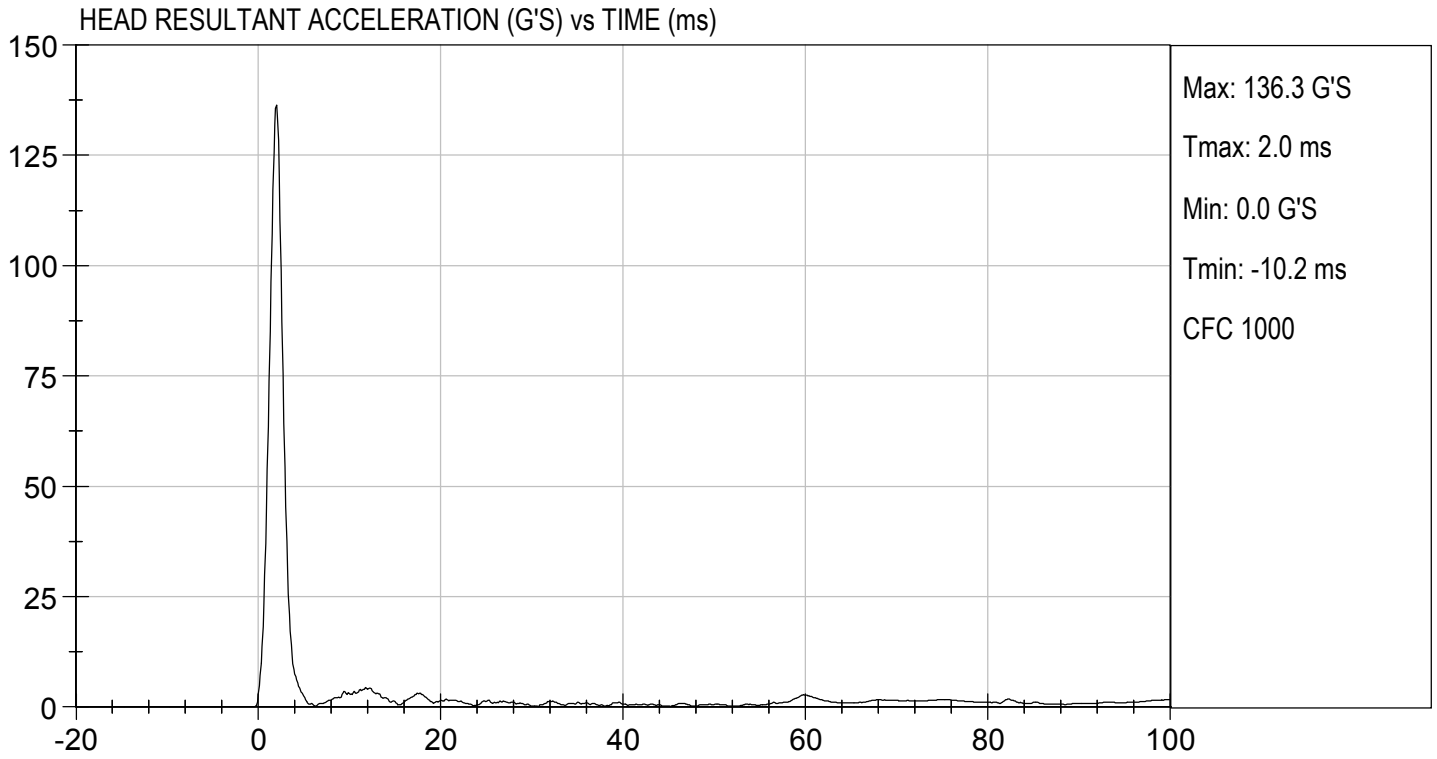
 Laboratory Technician

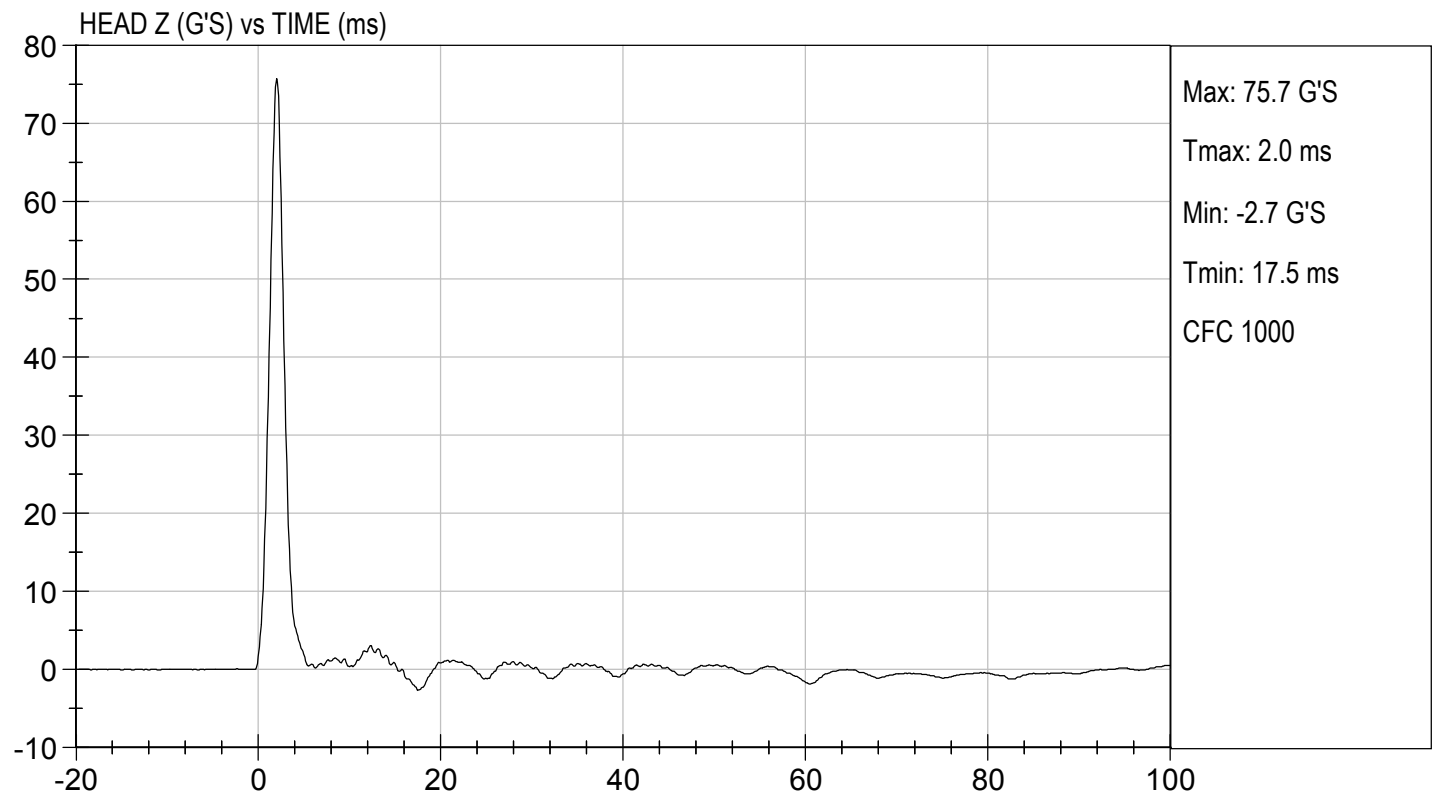
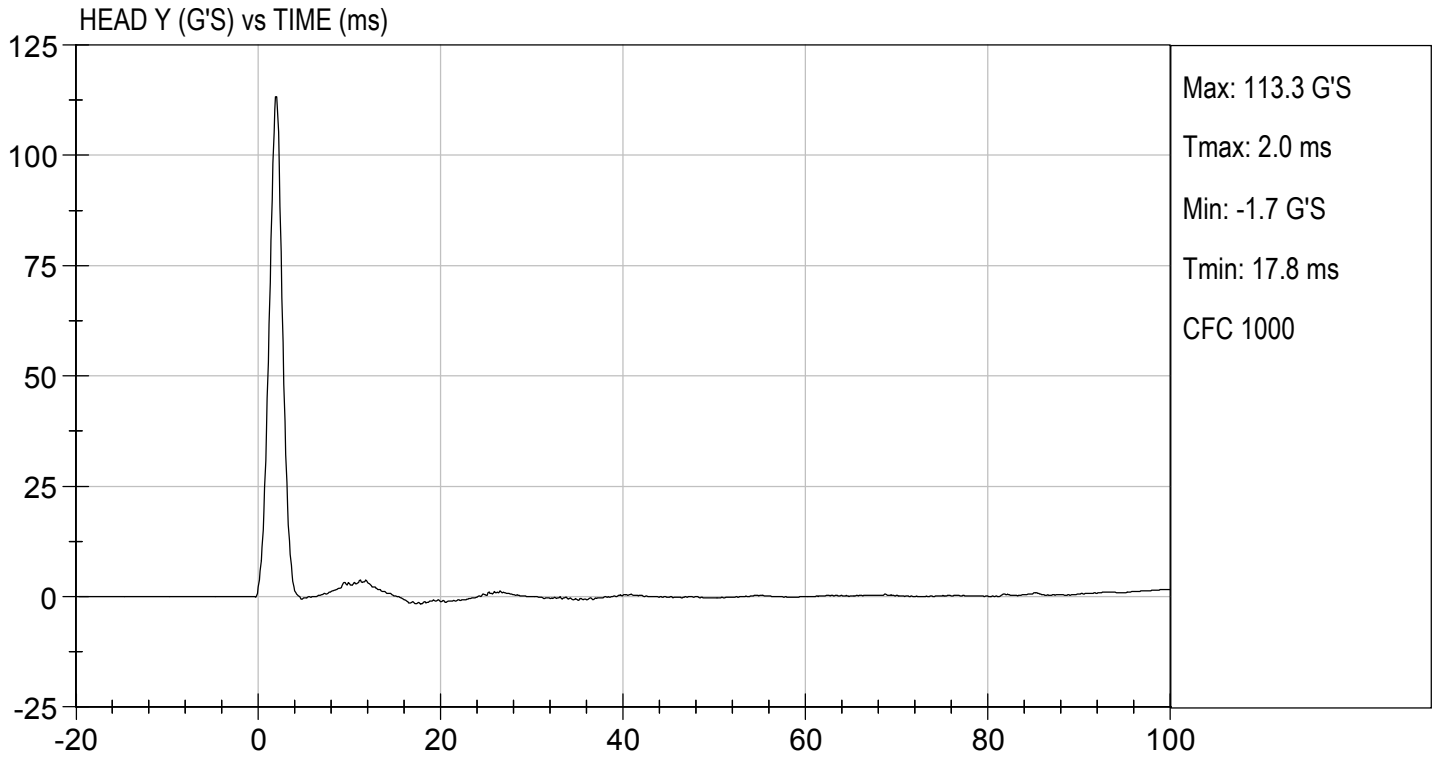
02/19/2021

 Test Date



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MGA RESEARCH CORPORATION
NECK PENDULUM TEST
ES-2re DUMMY

ATD Serial No: F032

Test I.D.: D210502

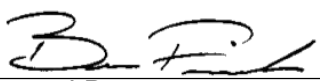
Tested Parameter		Units	Specification	Result	Pass/Fail
Laboratory Temperature		deg C	20.6 to 22.2	21.7	Pass
Laboratory Relative Humidity		%	10 to 70	20	Pass
Pendulum Speed		m/s	3.30 to 3.50	3.50	Pass
Pendulum Velocity	1 ms	m/s	-0.05 to 0.00	-0.01	Pass
	3 ms	m/s	-0.25 to -0.375	-0.33	Pass
	14 ms	m/s	-3.20 to -3.70	-3.52	Pass
	17 ms	m/s	>= -3.70	-3.56	Pass
Maximum Flexion Angle		deg	49.0 to 59.0	50.0	Pass
Time of Maximum Flexion Angle		ms	54.0 to 66.0	54.7	Pass
Head Rotation Decay Time to 0 Degree		ms	53.0 to 88.0	61.7	Pass
Overall Results					Pass



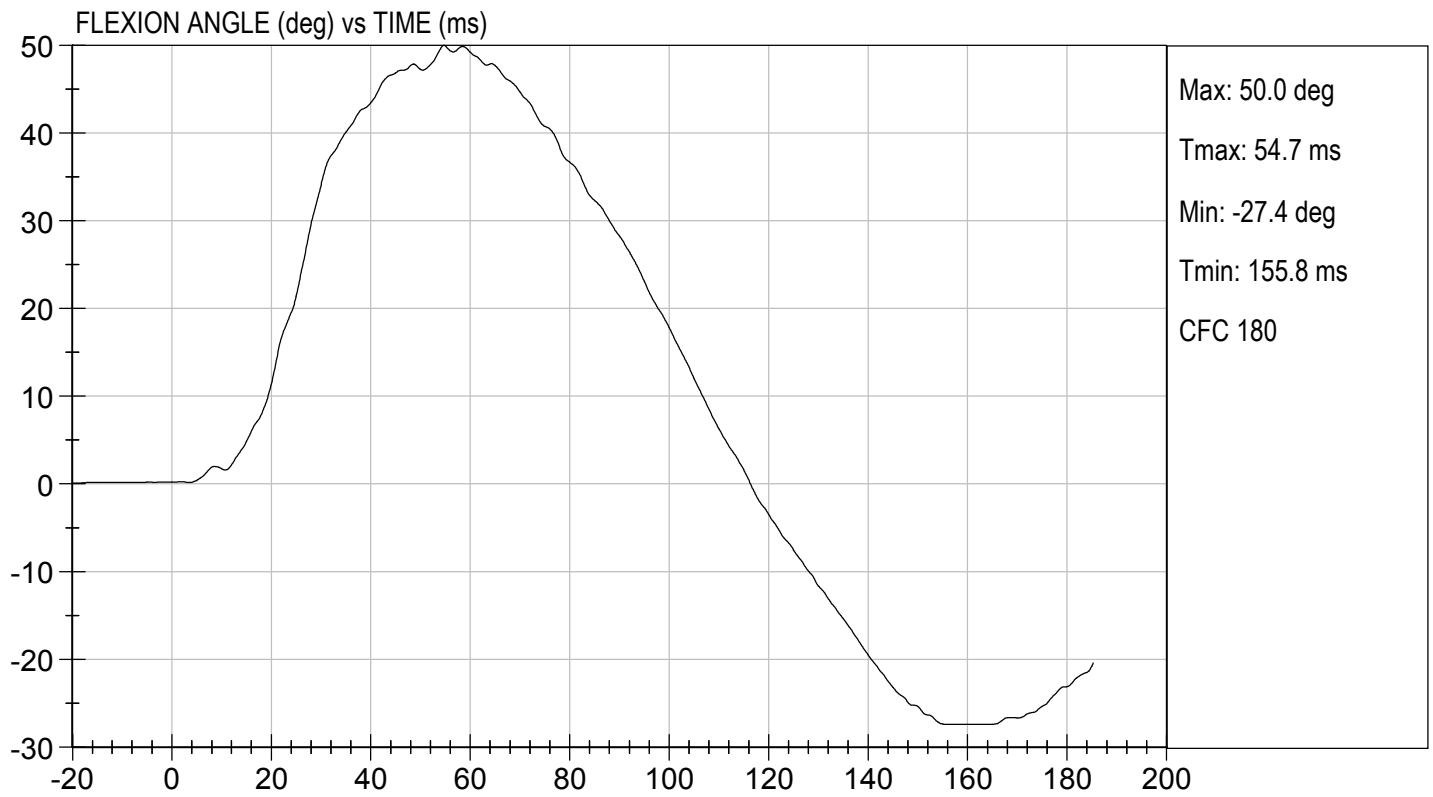
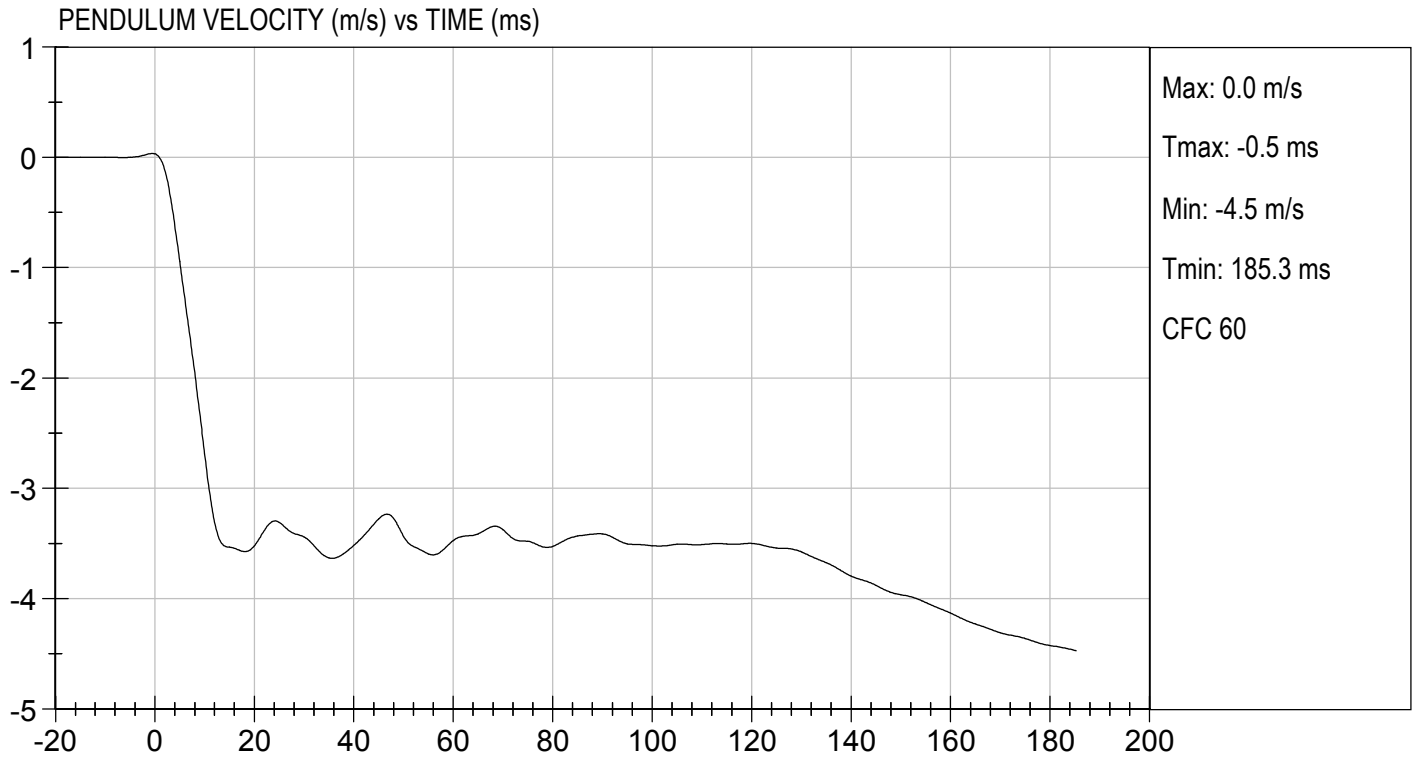
 Laboratory Technician

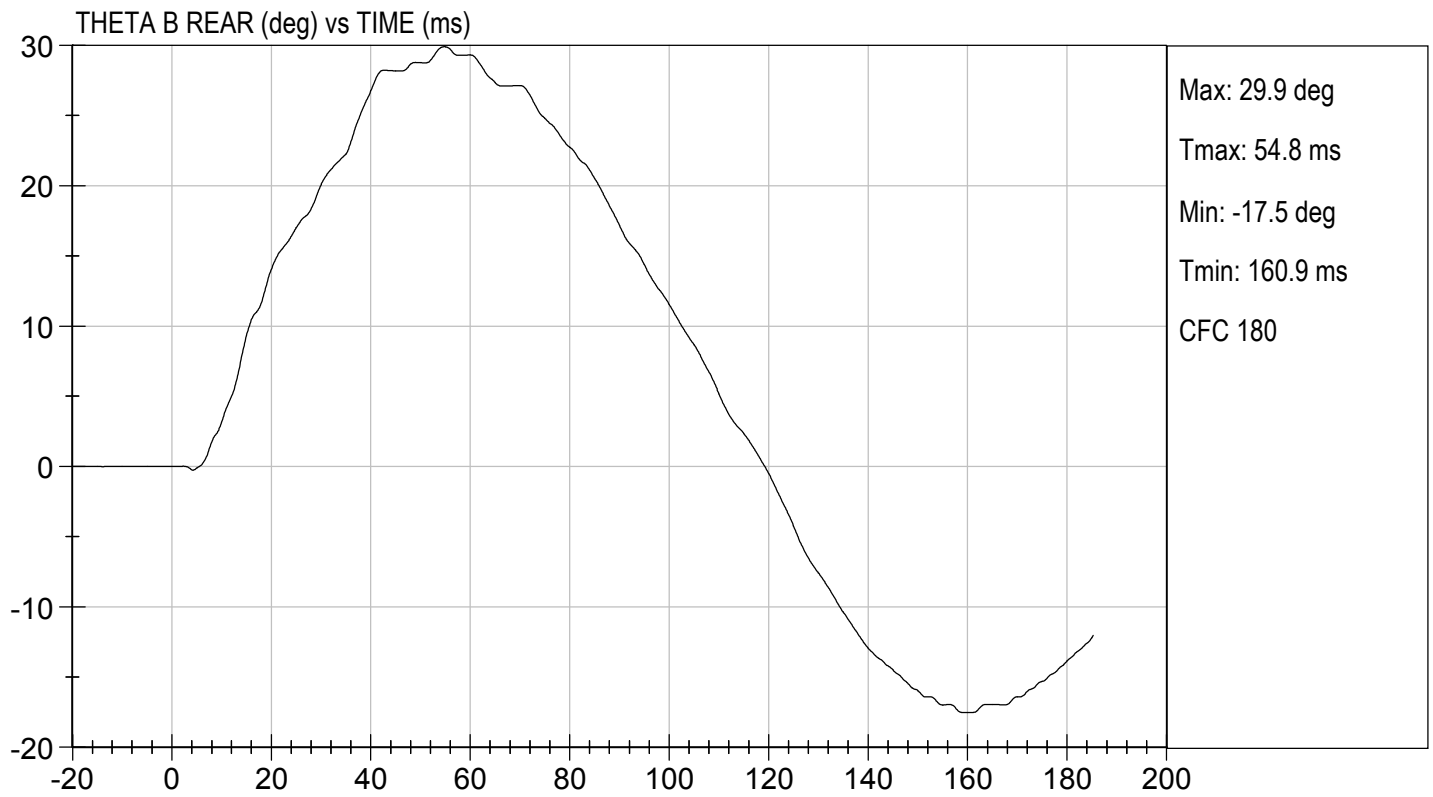
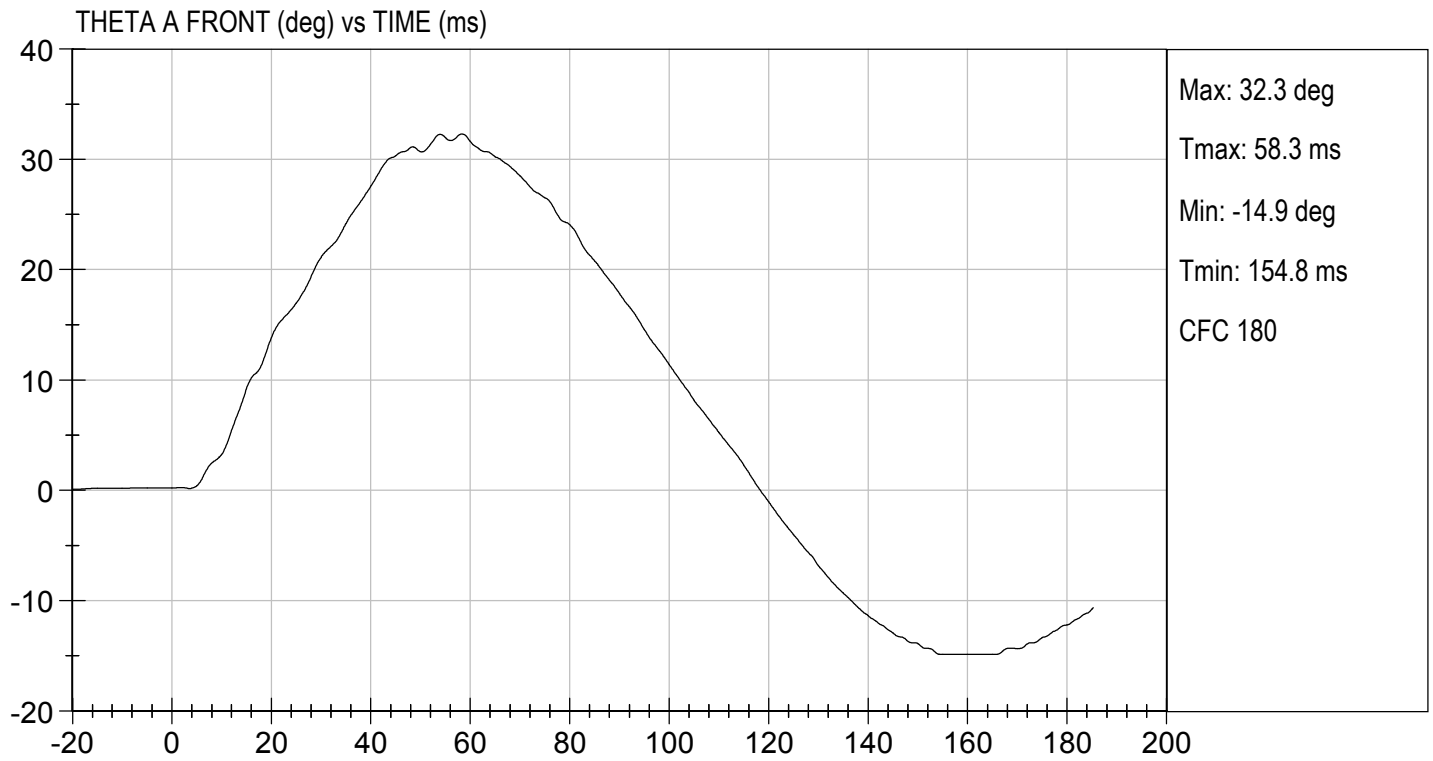
02/19/2021

 Test Date



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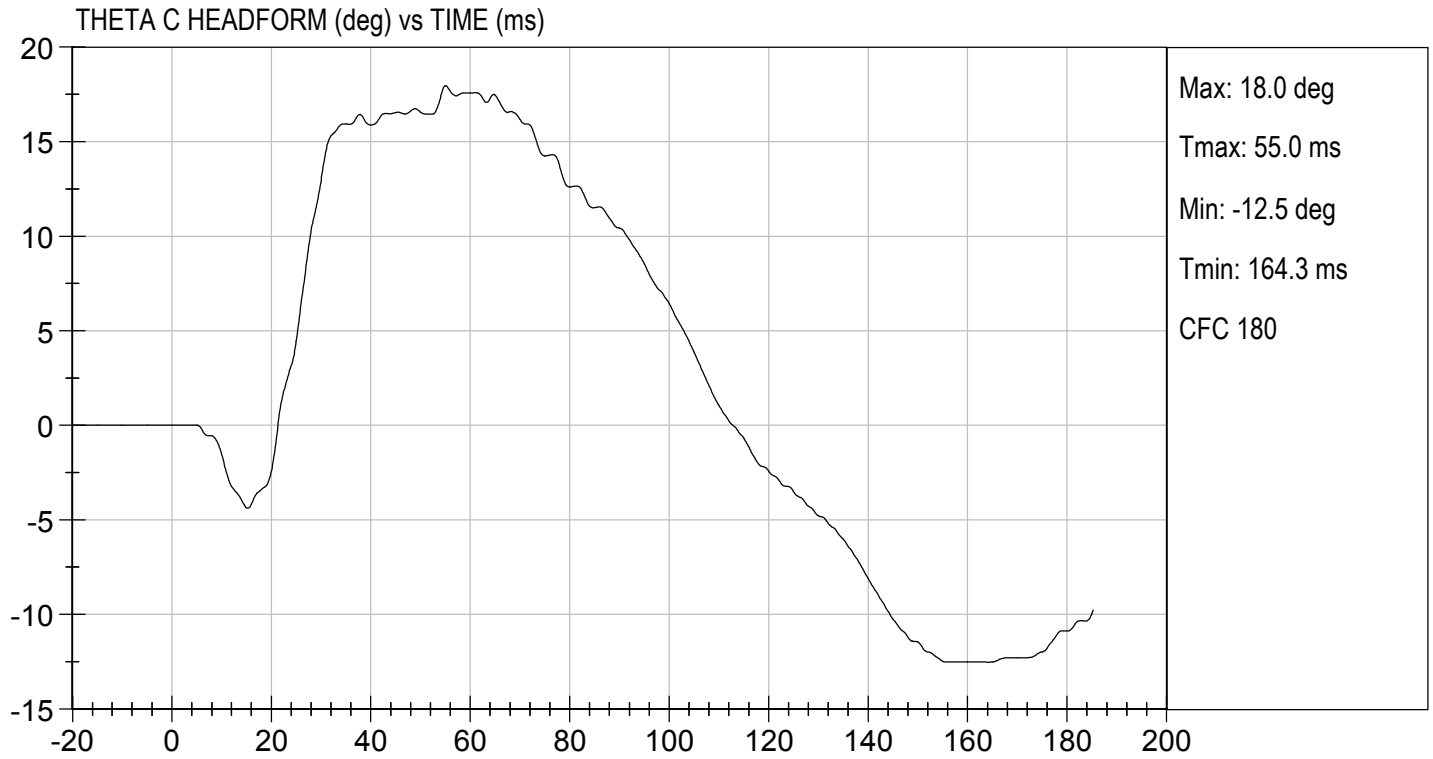






TEST DESC: NECK BENDING
VELOCITY: 11.49 ft/s, 3.50 m/s

TEST DATE: 02/19/2021
TEST #: D210502



MGA RESEARCH CORPORATION
SHOULDER IMPACT TEST
ES-2re DUMMY

ATD Serial No: F032

Test I.D: D210503

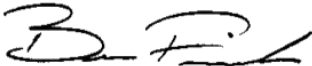
Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21	Pass
Laboratory Relative Humidity	%	10 to 70	15	Pass
Pendulum Speed	m/s	4.20 to 4.40	4.2	Pass
Peak Impactor Acceleration	G's	7.5 to 10.5	8.2	Pass
Overall Test Results				Pass



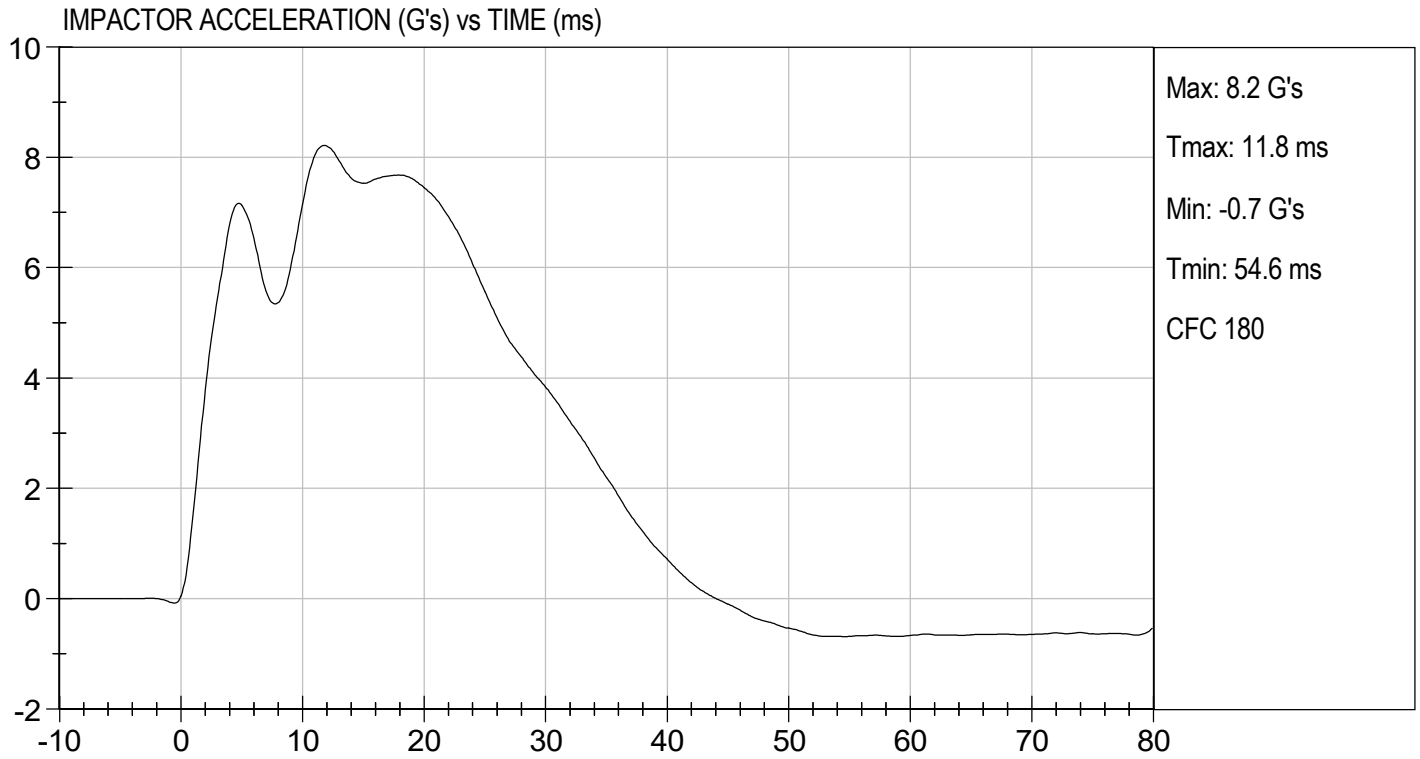
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UPPER RIB TEST

ES-2re DUMMY

ATD Serial No: F032

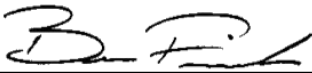
Test I.D: D210504

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.7	Pass
Laboratory Relative Humidity	%	10 to 70	21	Pass
Displacement at 459 mm	mm	36.0 to 40.0	37.1	Pass
Displacement at 815 mm	mm	46.0 to 51.0	47.1	Pass
Overall Test Results				Pass

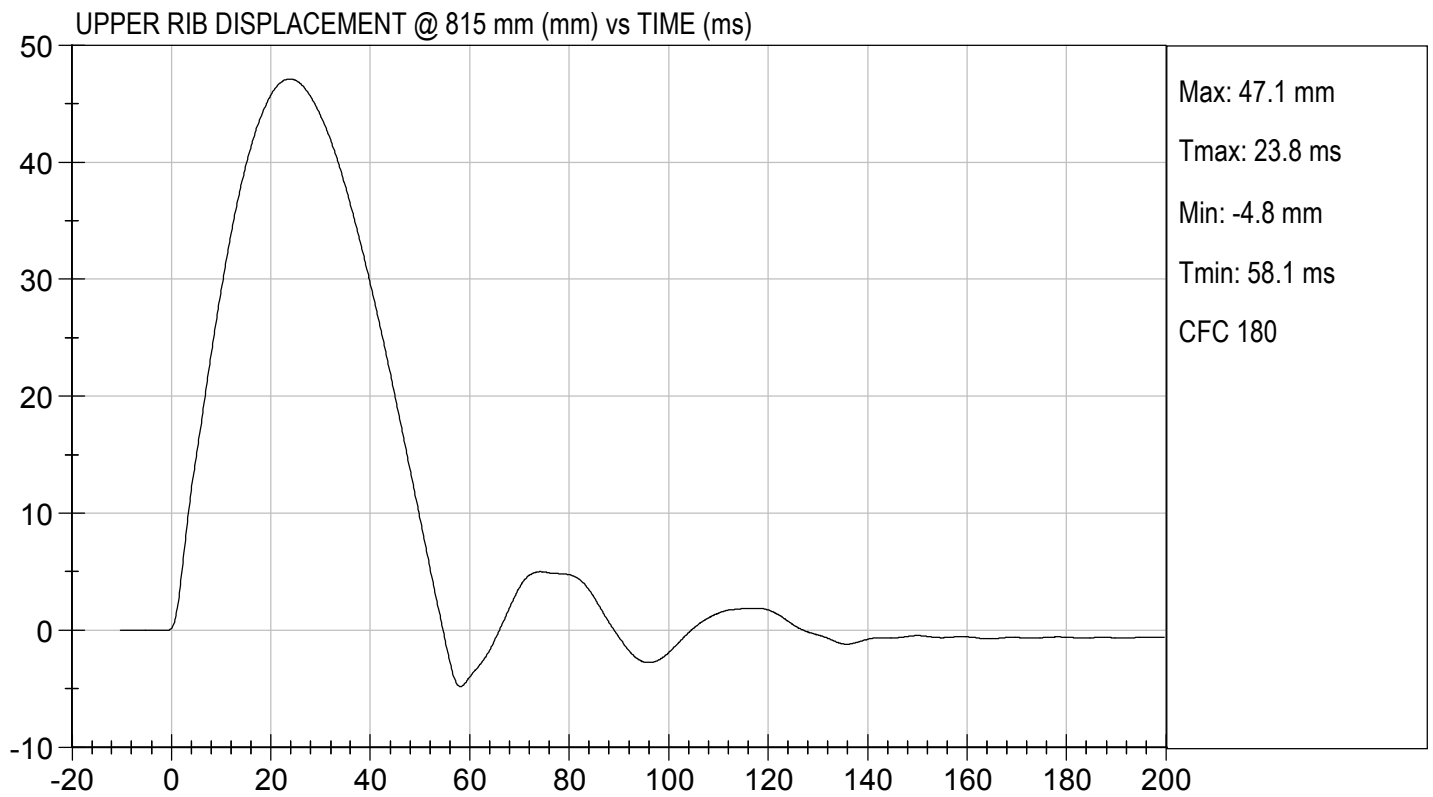
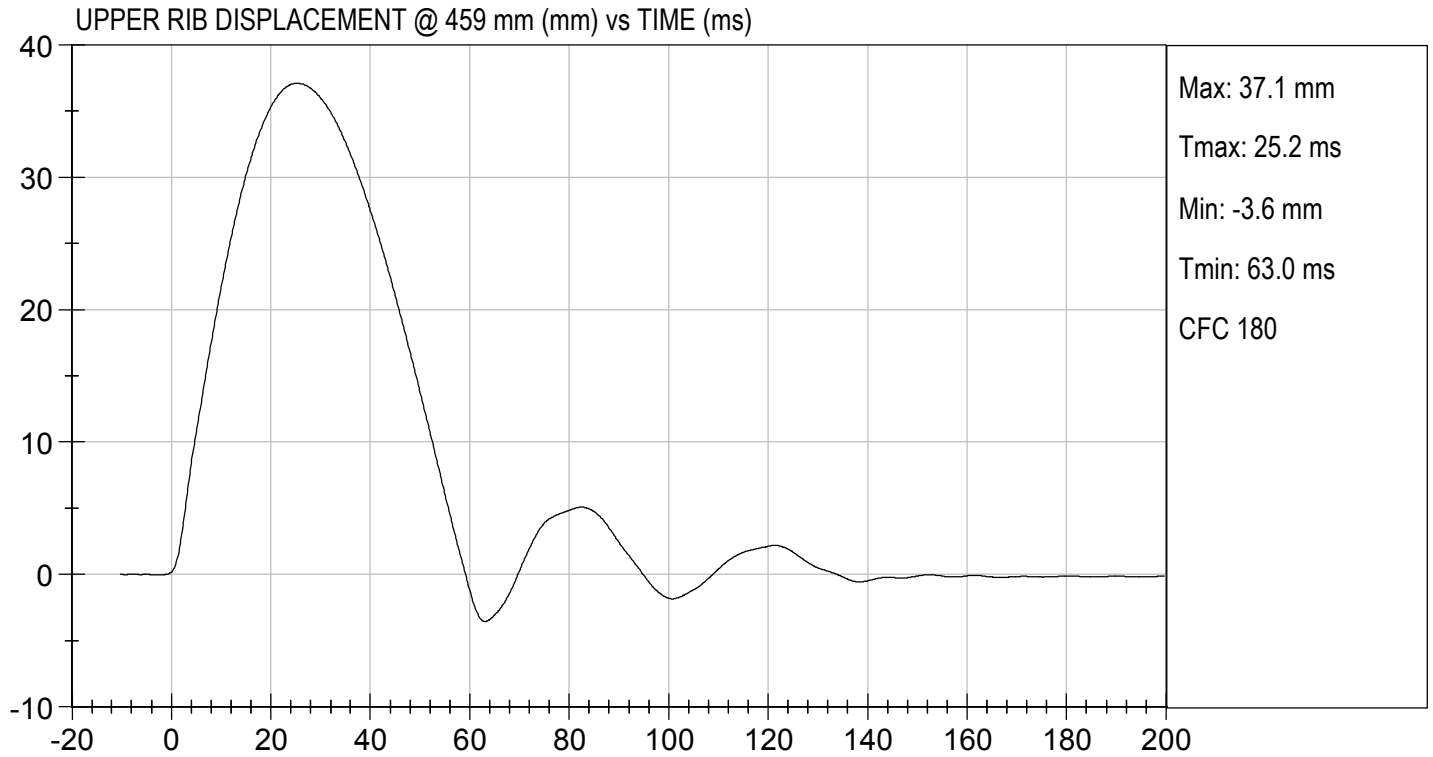


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02/19/2021
Test Date



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MID RIB TEST

ES-2re DUMMY

ATD Serial No: F032

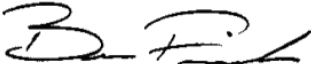
Test I.D: D210505

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.7	Pass
Laboratory Relative Humidity	%	10 to 70	21	Pass
Displacement at 459 mm	mm	36.0 to 40.0	38.9	Pass
Displacement at 815 mm	mm	46.0 to 51.0	47.9	Pass
Overall Test Results				Pass

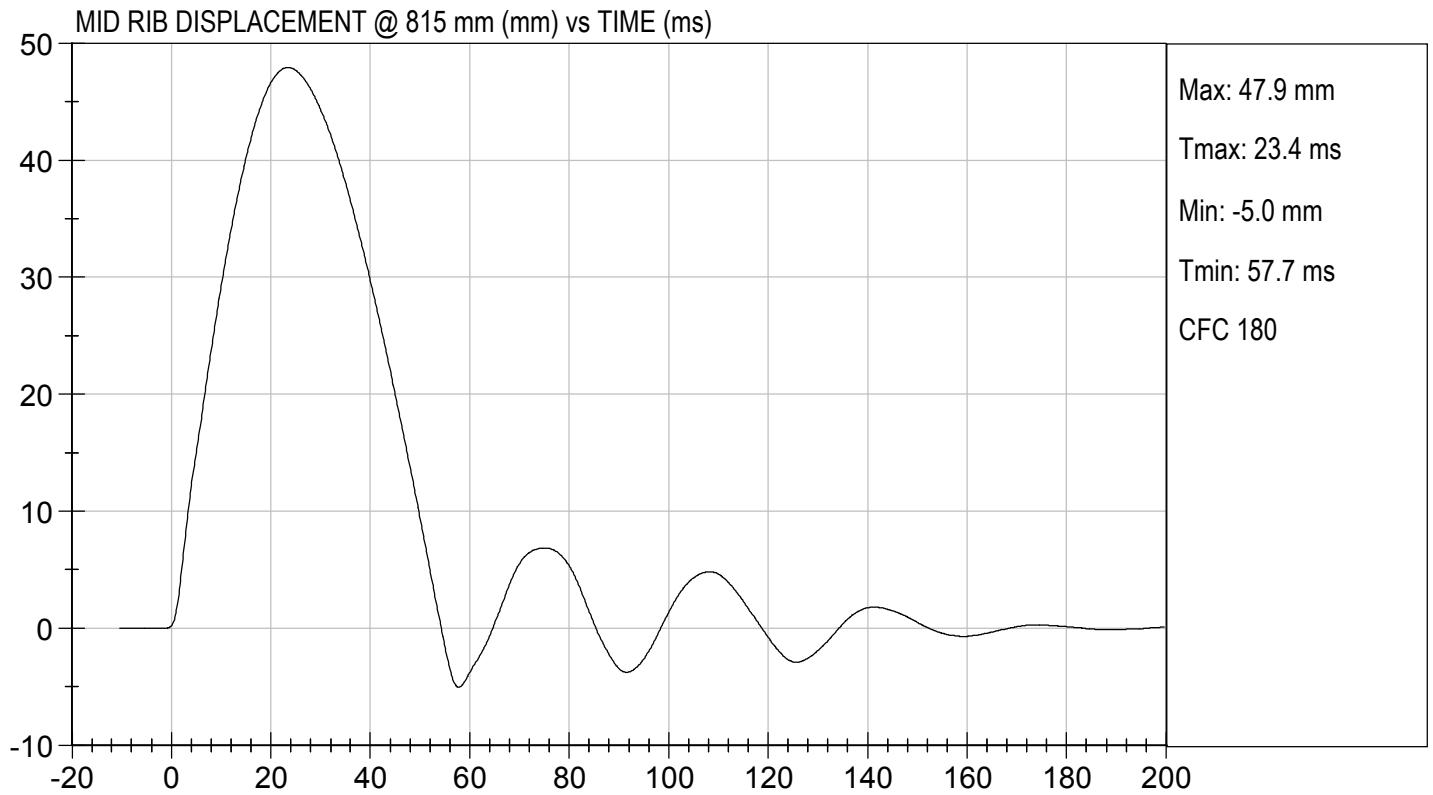
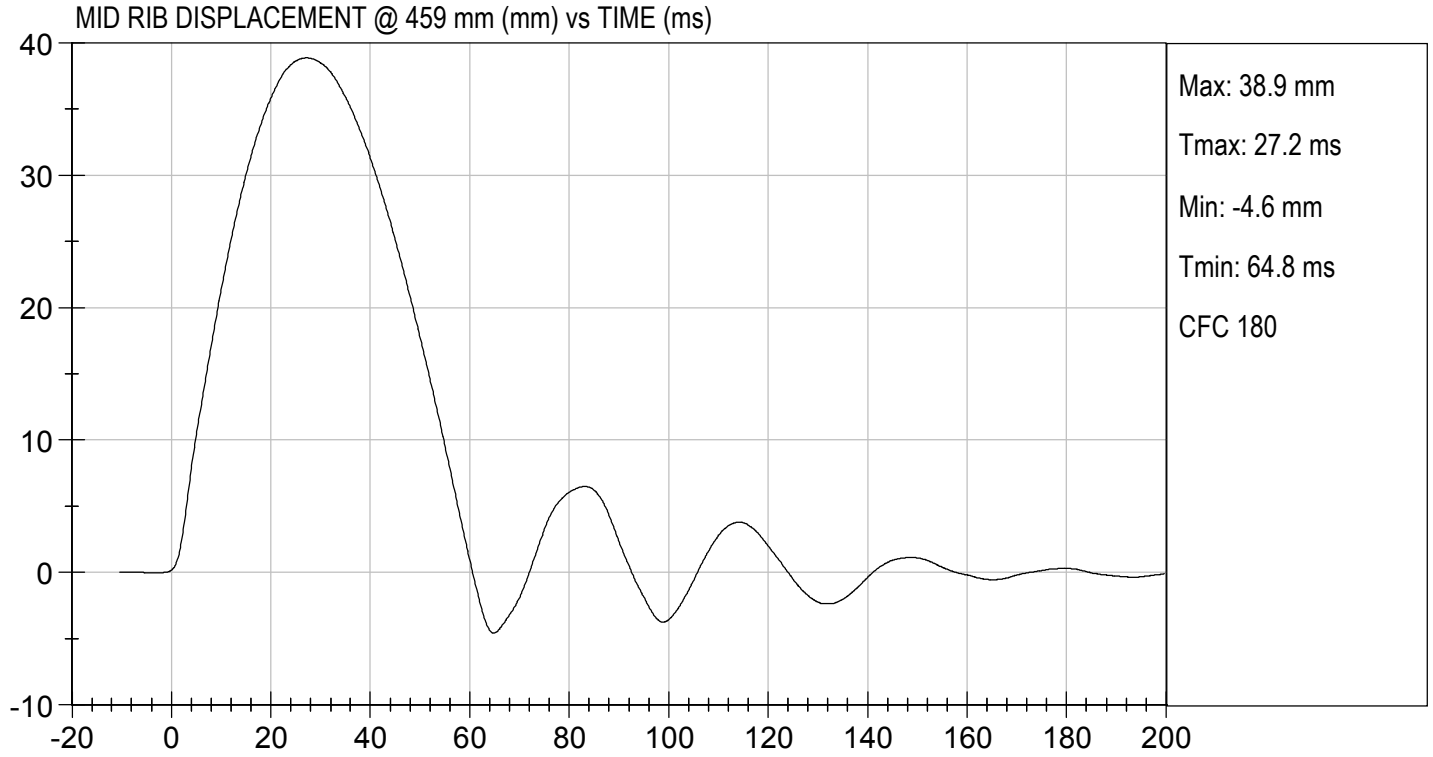


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02/19/2021
Test Date



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MGA RESEARCH CORPORATION

LOWER RIB TEST

ES-2re DUMMY

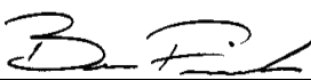
ATD Serial No: F032

Test I.D: D210506

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.7	Pass
Laboratory Relative Humidity	%	10 to 70	21	Pass
Displacement at 459 mm	mm	36.0 to 40.0	36.8	Pass
Displacement at 815 mm	mm	46.0 to 51.0	47.3	Pass
Overall Test Results				Pass

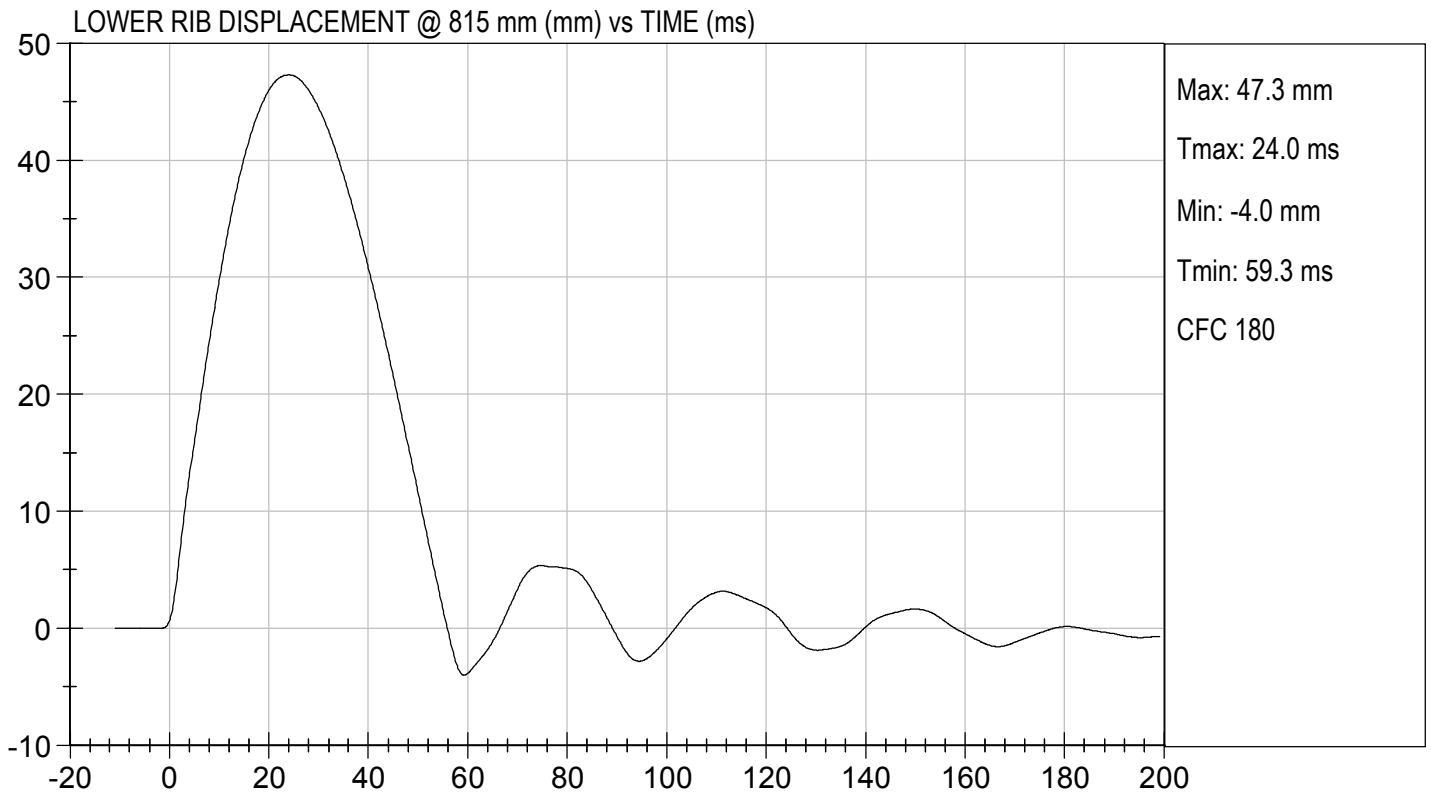
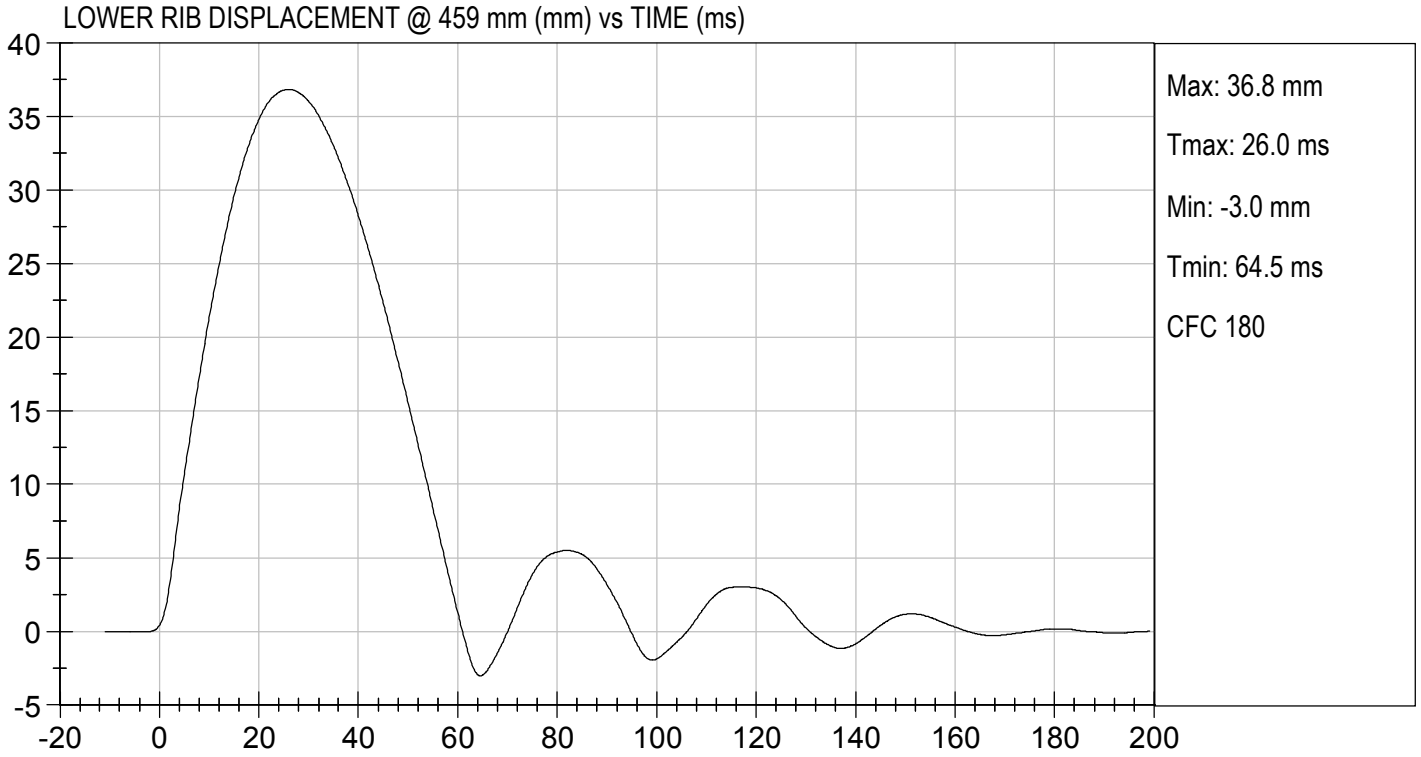


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02/19/2021
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ABDOMEN TEST

ES-2re DUMMY

ATD Serial No: F032

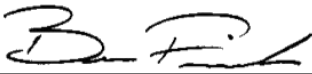
Test I.D: D210507

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21	Pass
Laboratory Relative Humidity	%	10 to 70	15	Pass
Probe Speed	m/s	3.90 to 4.10	4.03	Pass
Maximum Impactor Force	N	4000 to 4800	4256	Pass
Time of Maximum Impactor Force	ms	10.6 to 13.0	10.8	Pass
Maximum Total Abdomen Force	N	2200 to 2700	2296	Pass
Time of Maximum Abdomen Force	ms	10.0 to 12.3	10.3	Pass
Overall Test Results				Pass

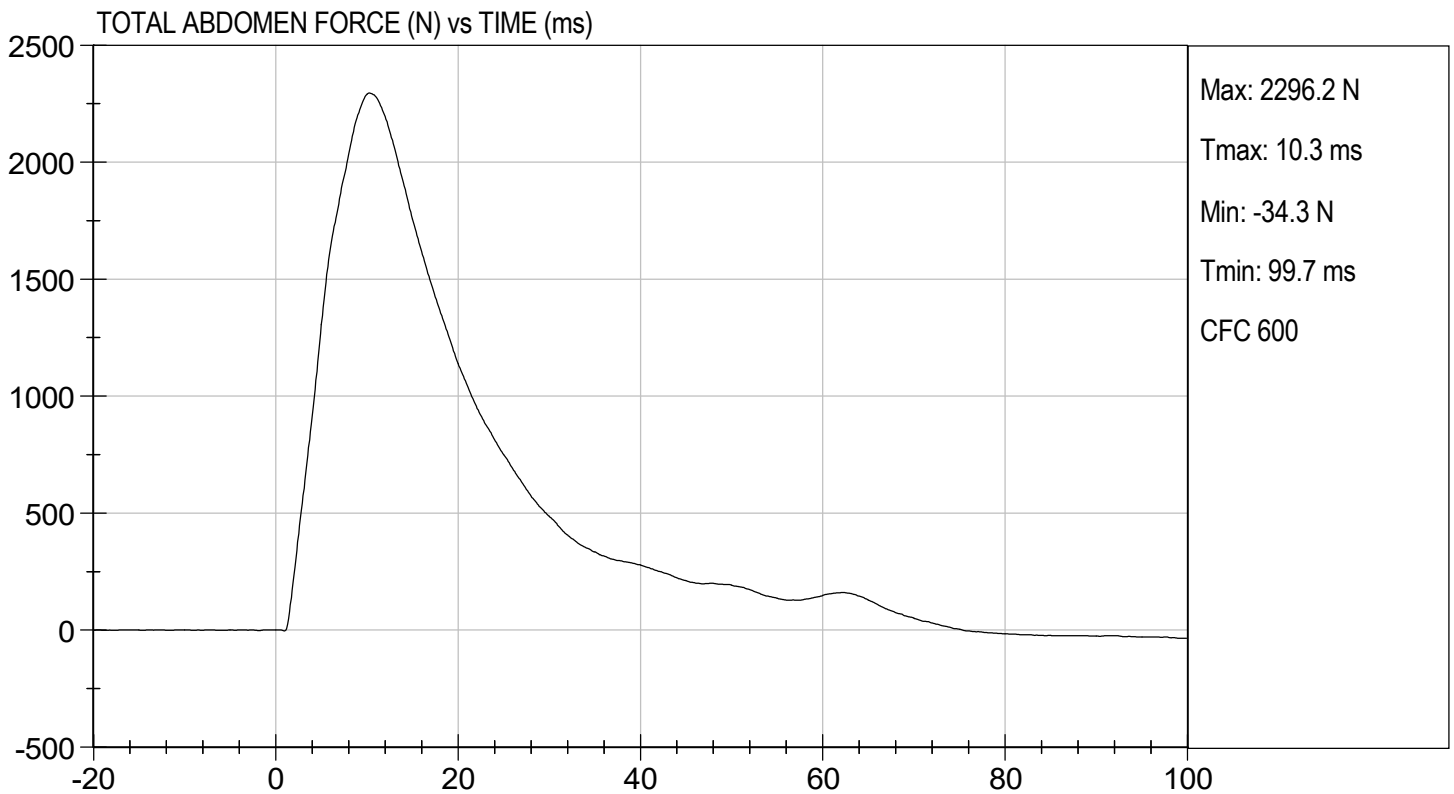
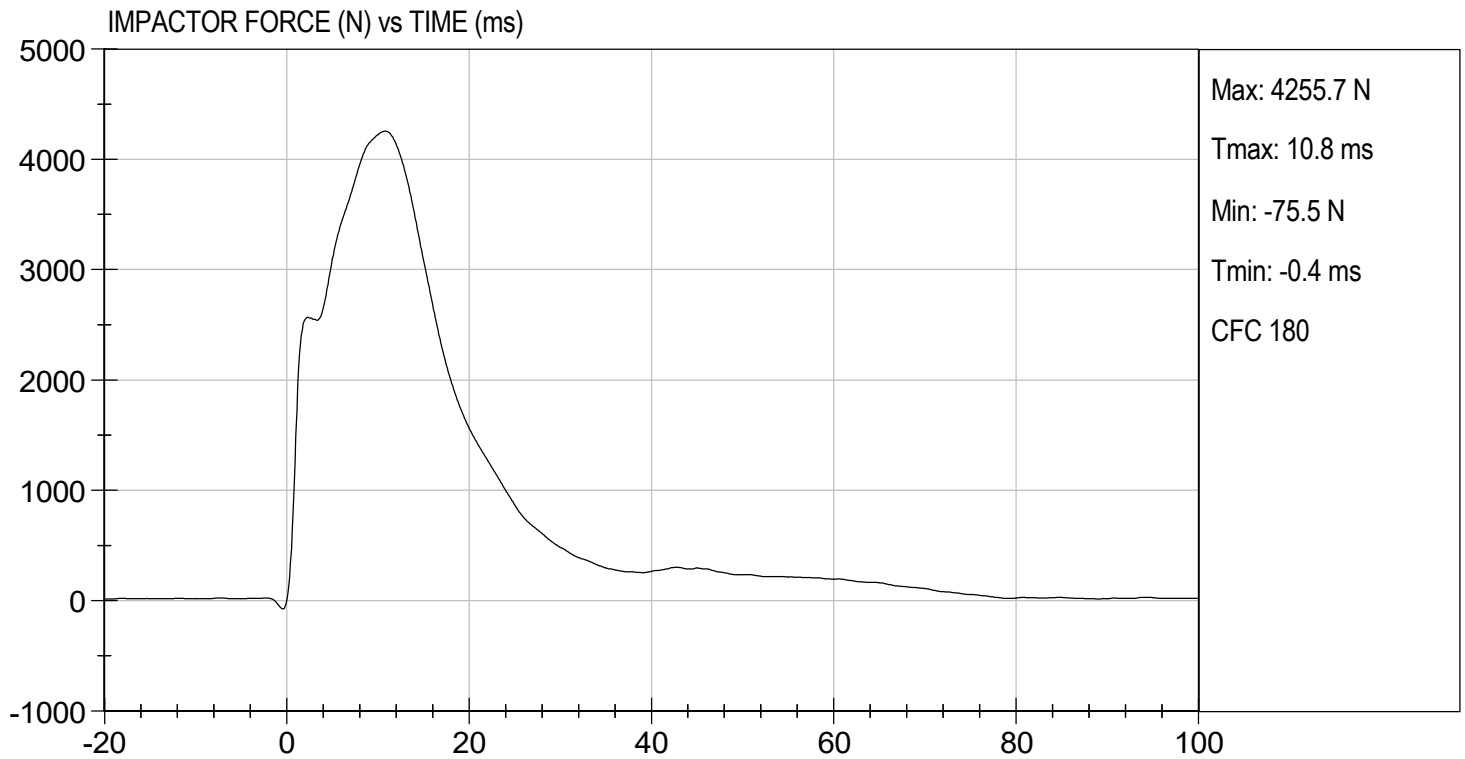


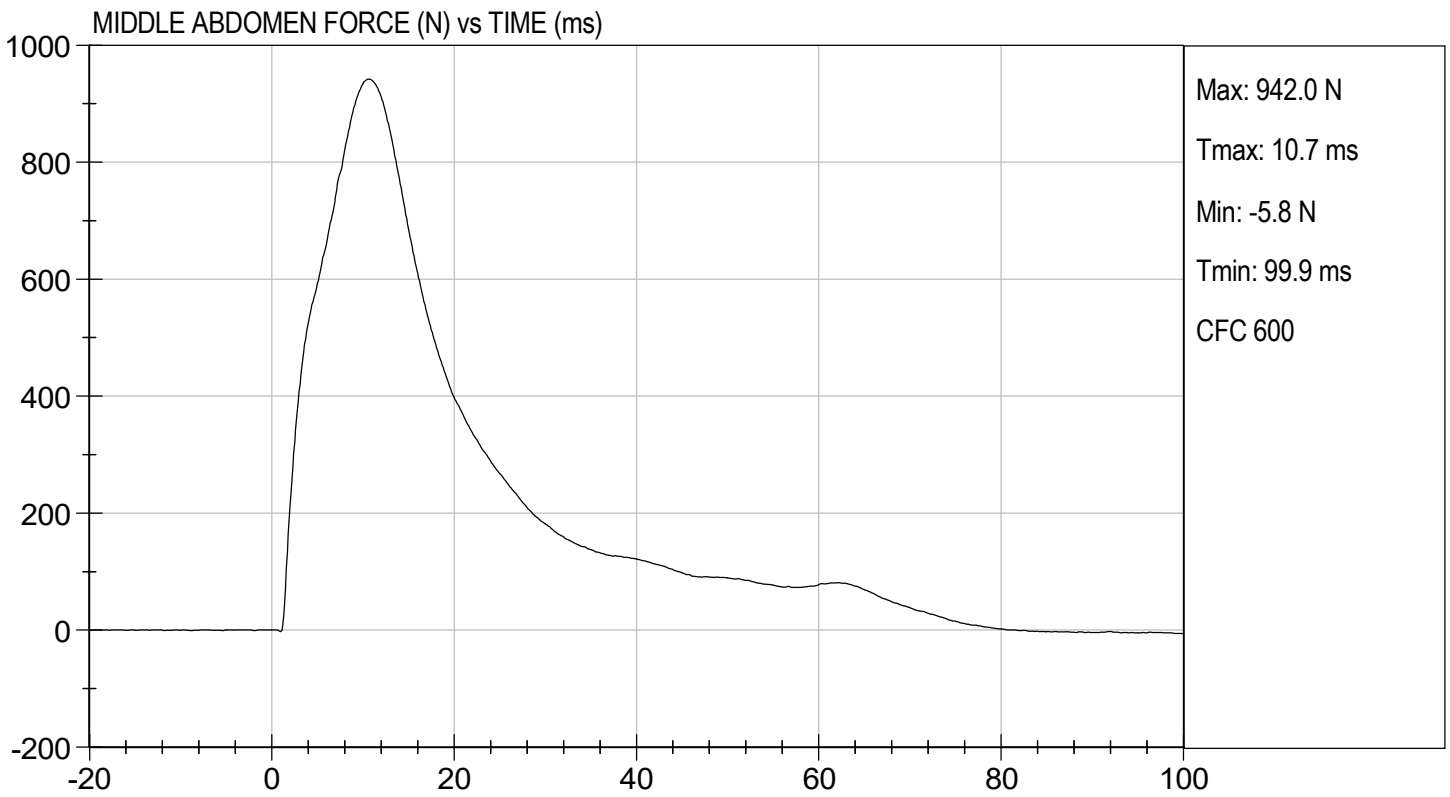
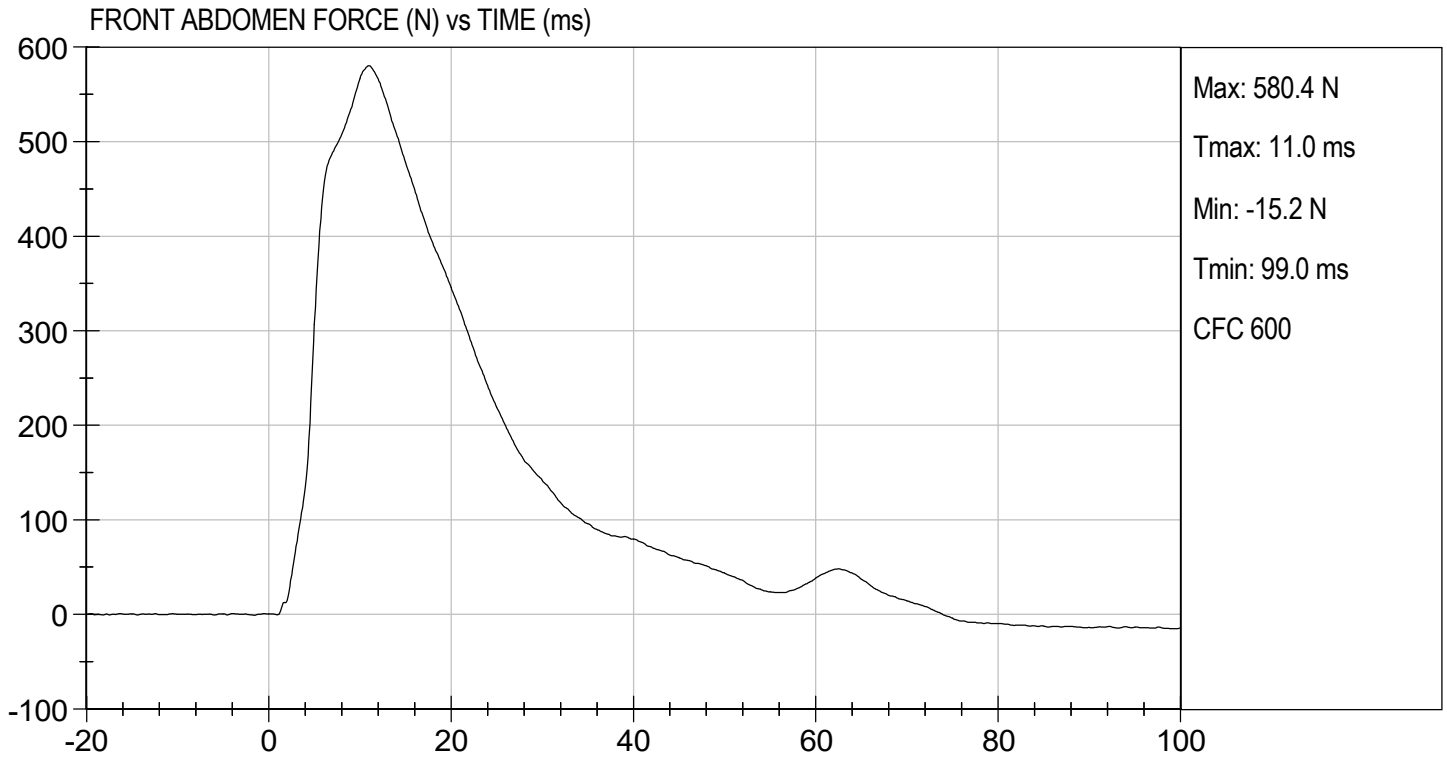
Laboratory Technician

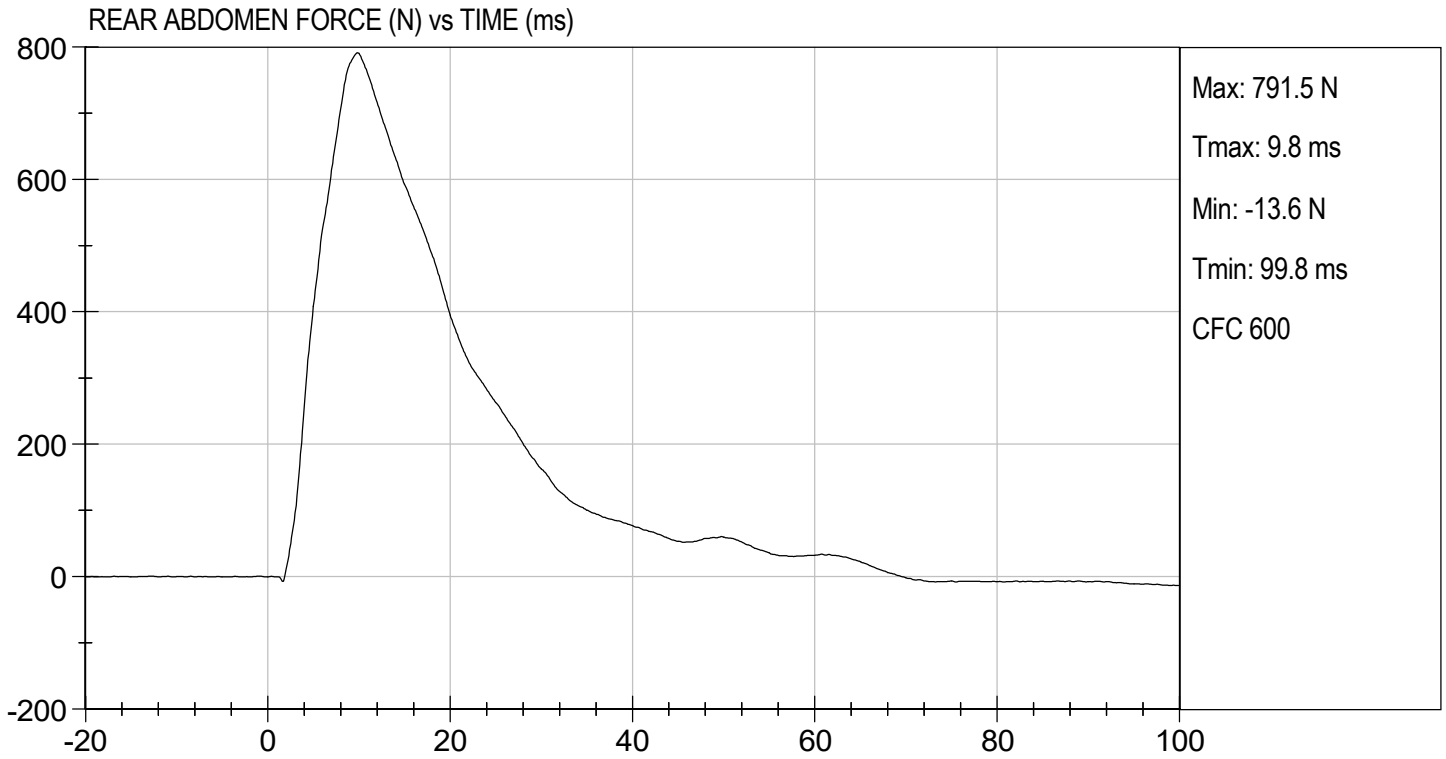
02/19/2021
Test Date



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MGA RESEARCH CORPORATION
LUMBAR SPINE TEST
ES-2re DUMMY

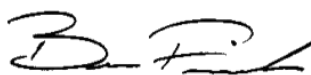
ATD Serial No: F032

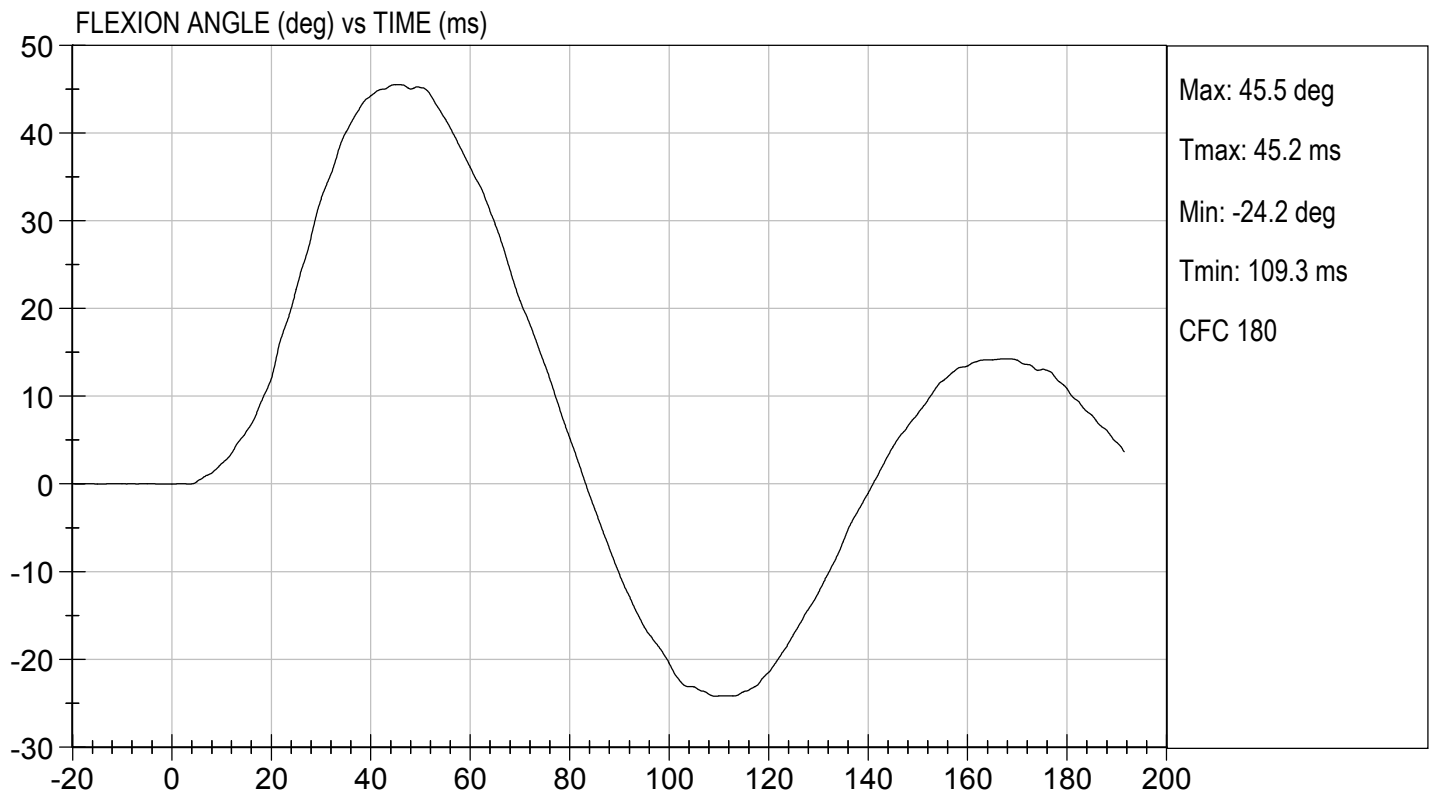
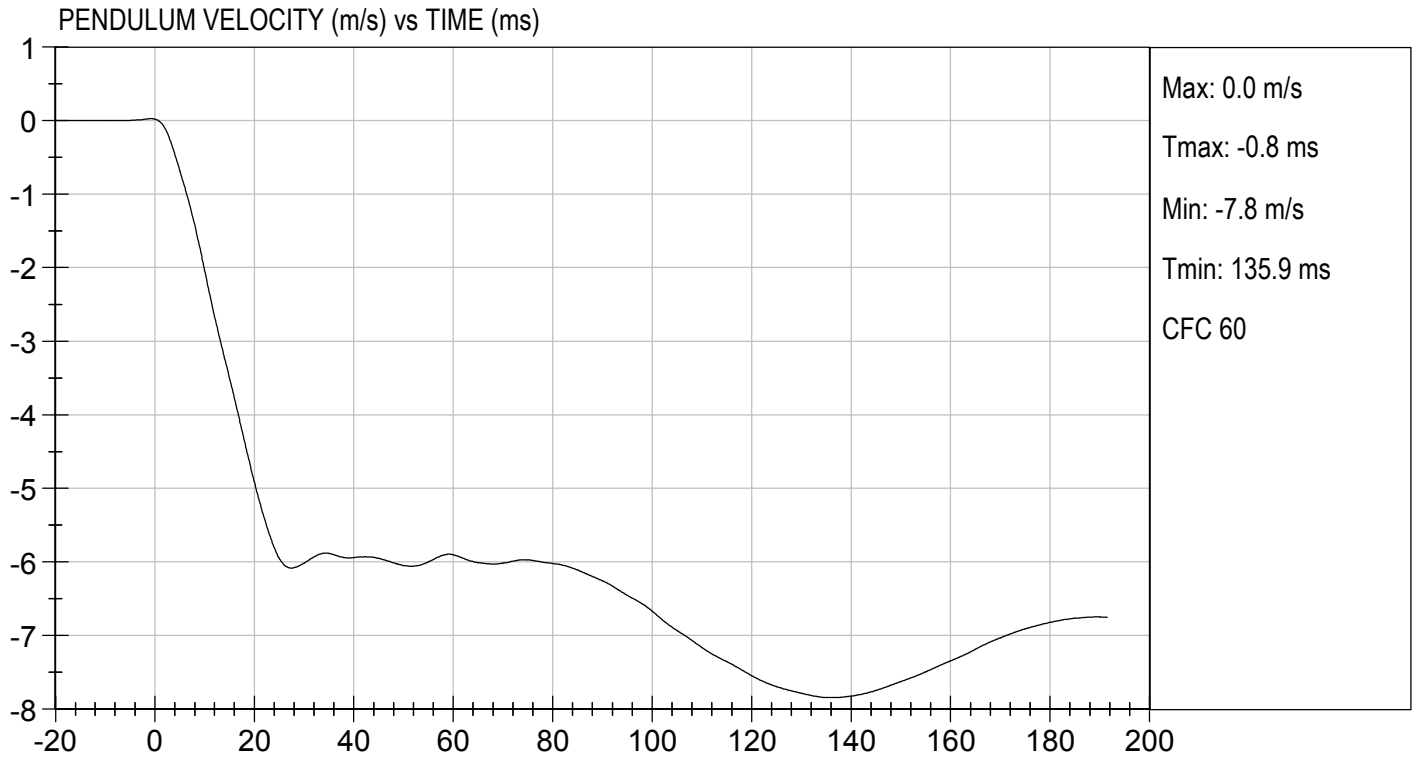
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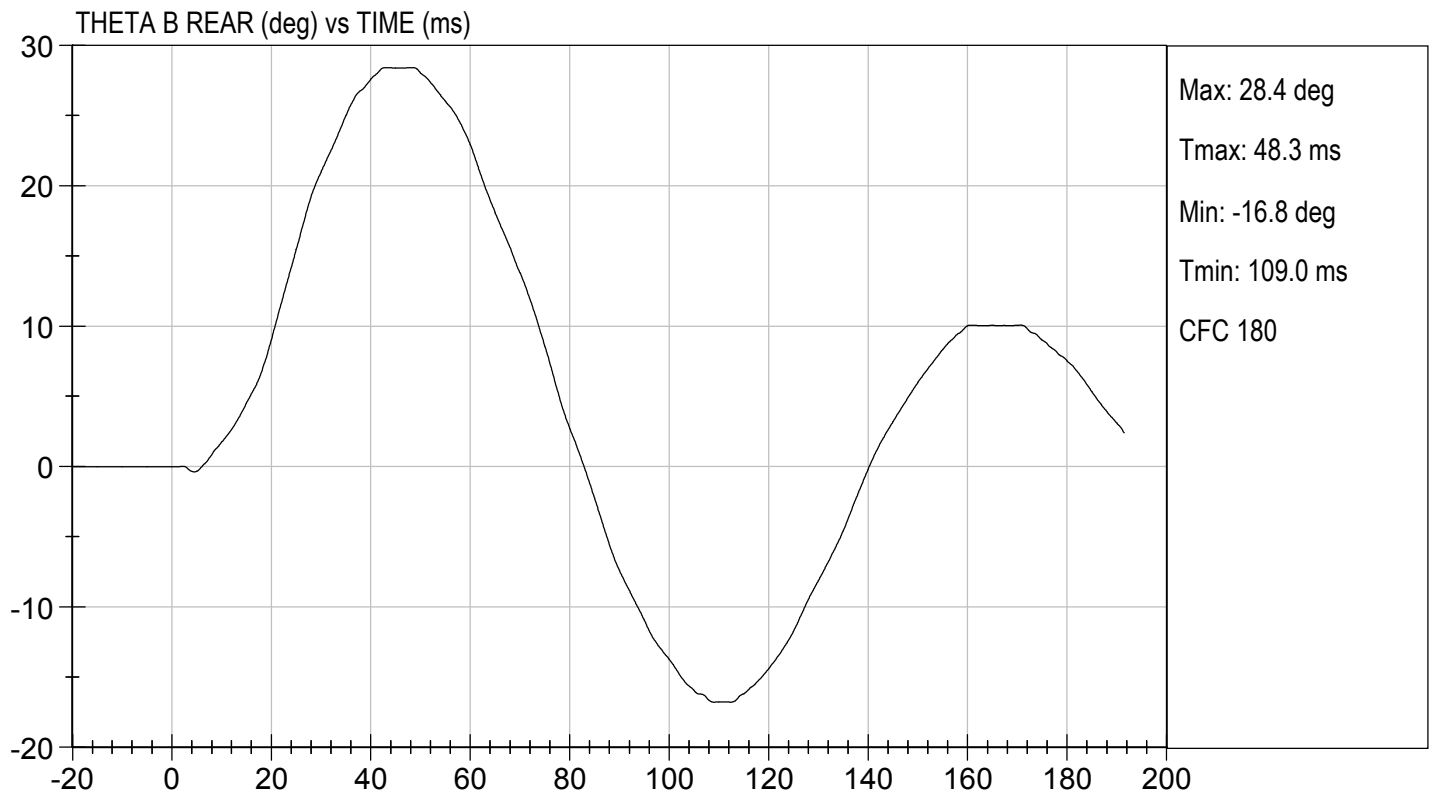
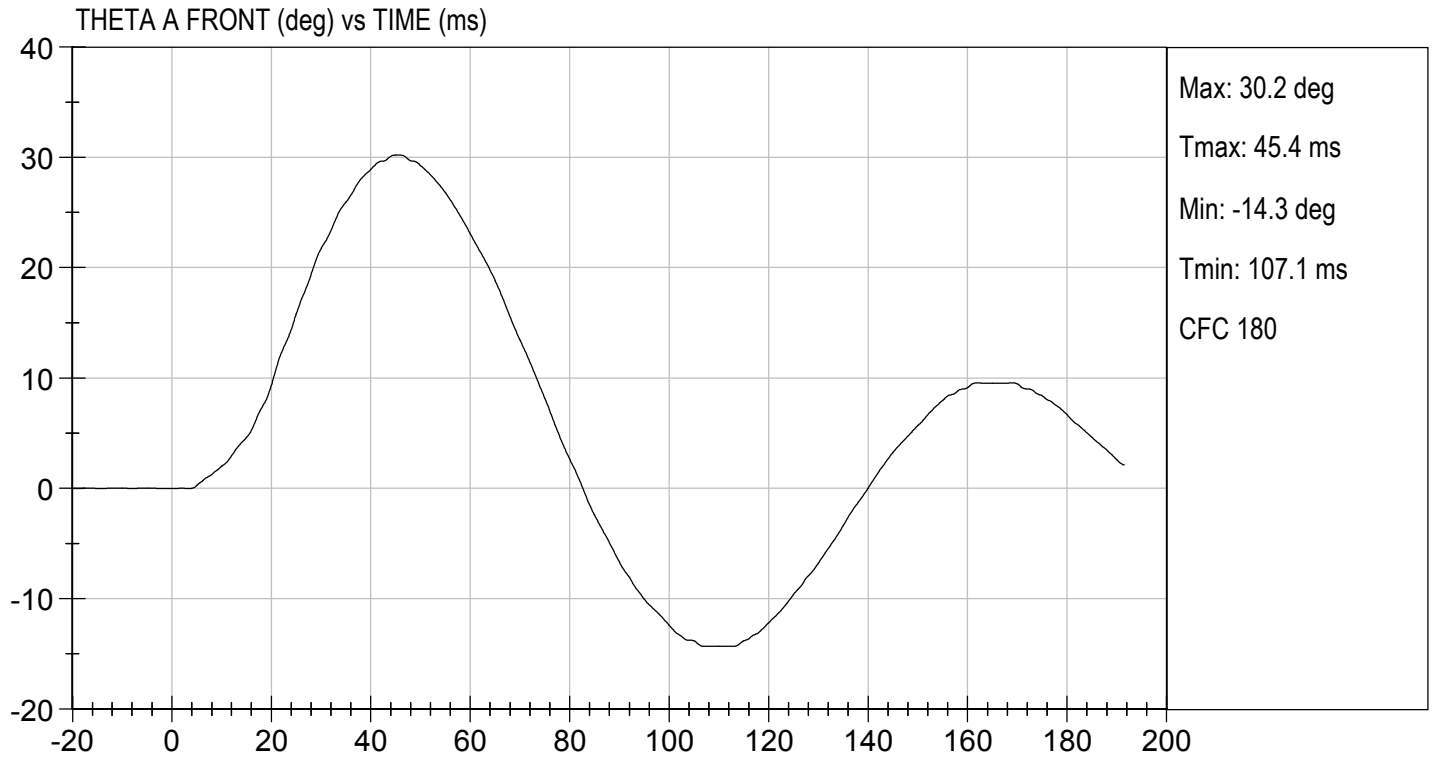
Tested Parameter		Units	Specification	Result	Pass/Fail
Laboratory Temperature		deg C	20.6 to 22.2	21.7	Pass
Laboratory Relative Humidity		%	10 to 70	20	Pass
Pendulum Speed		m/s	5.95 to 6.15	6.12	Pass
Pendulum Velocity	1 ms	m/s	-0.05 to 0.00	-0.02	Pass
	3.7 ms	m/s	-0.425 to -0.24	-0.392	Pass
	27 ms	m/s	-6.50 to -5.80	-6.08	Pass
	30 ms	m/s	>= -6.50	-6.02	Pass
Maximum Flexion Angle		deg	45.0 to 55.0	45.5	Pass
Time of Maximum Flexion Angle		ms	39.0 to 53.0	45.2	Pass
Headform Rotation Decay to Initial Position		ms	37 to 57	38	Pass
Overall Results					Pass

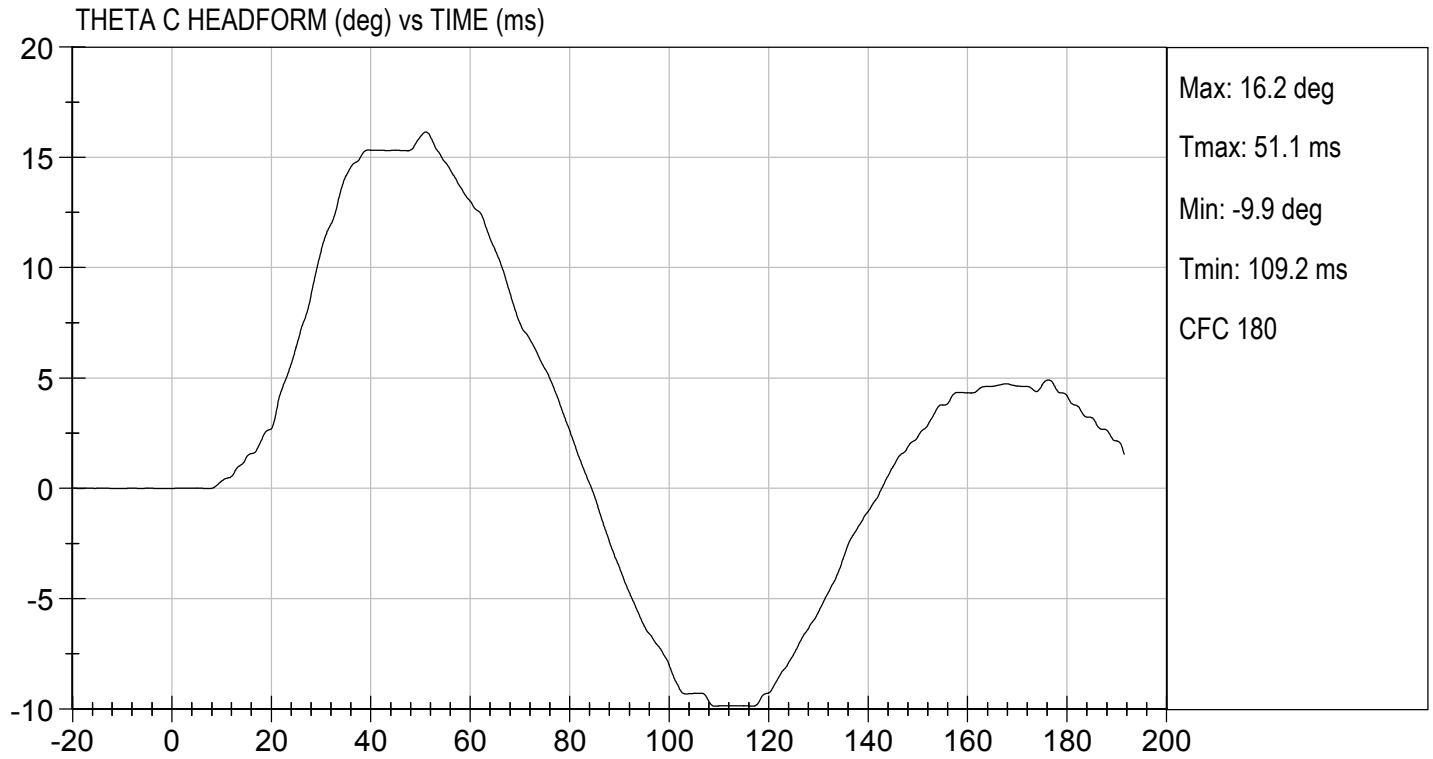

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**PELVIS TEST
ES-2re DUMMY**

ATD Serial No: F032

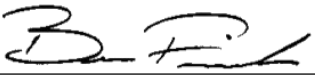
Test I.D: D210509

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21	Pass
Laboratory Relative Humidity	%	10 to 70	15	Pass
Probe Speed	m/s	4.20 to 4.40	4.23	Pass
Maximum Impactor Force	N	4700 to 5400	5196	Pass
Time of Maximum Impactor Force	ms	11.8 to 16.1	12.8	Pass
Maximum Pubic Force	N	1230 to 1590	1449	Pass
Time of Maximum Pubic Force	ms	12.2 to 17.0	13.3	Pass
Overall Test Results				Pass

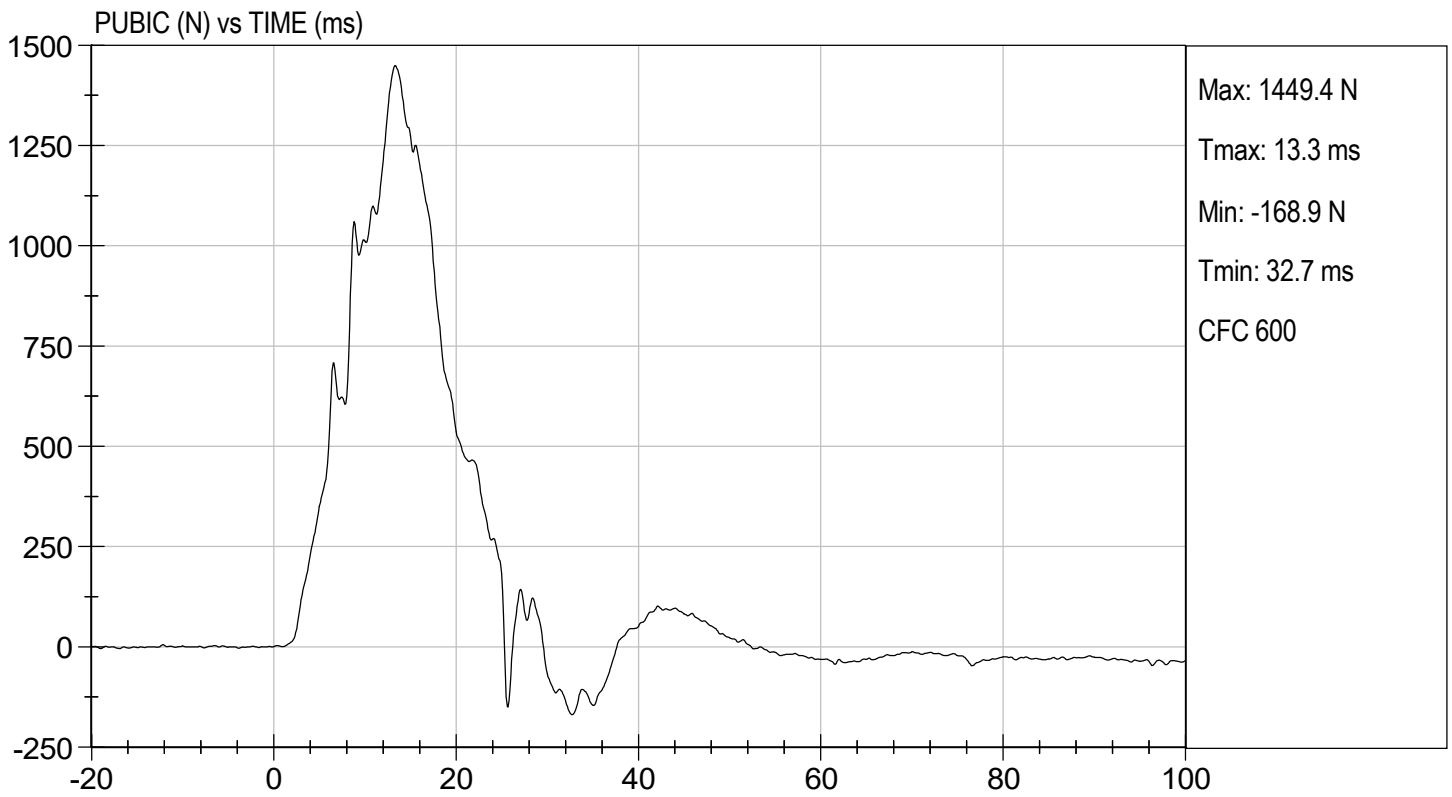
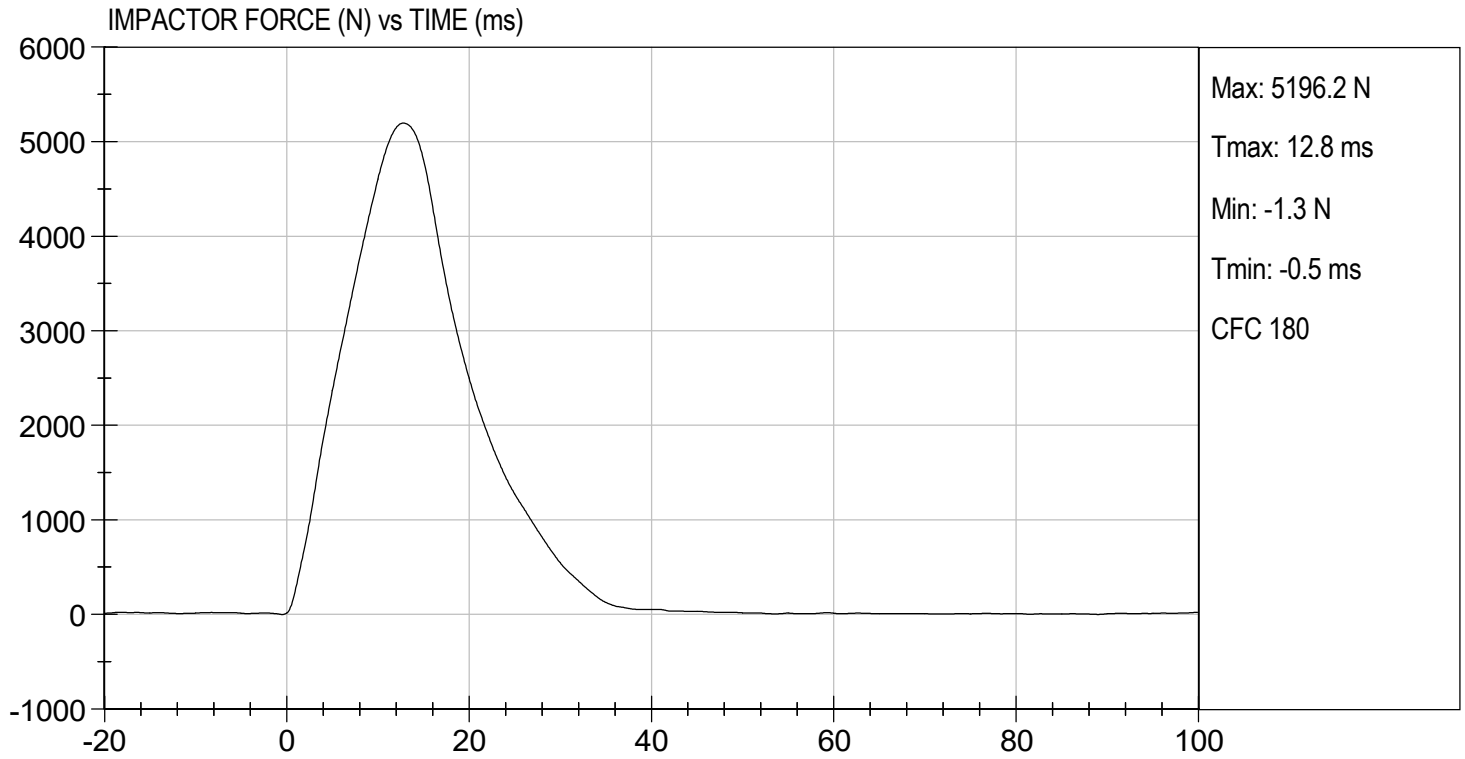


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02/19/2021
Test Date



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MGA RESEARCH CORPORATION
THORAX IMPACT TEST
ES-2re DUMMY

ATD Serial No: F032

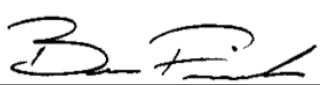
Test I.D.: D210500

Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21	Pass
Humidity	%	10 to 70	15	Pass
Probe Speed	m/s	5.40 to 5.60	5.52	Pass
Maximum Impactor Force (after 6 ms)	N	5100 to 6200	6008	Pass
Upper Rib Displacement	mm	34.0 to 41.0	39.4	Pass
Middle Rib Displacement	mm	37.0 to 45.0	40.5	Pass
Lower Rib Displacement	mm	37.0 to 44.0	40.4	Pass
Overall Test Results				Pass

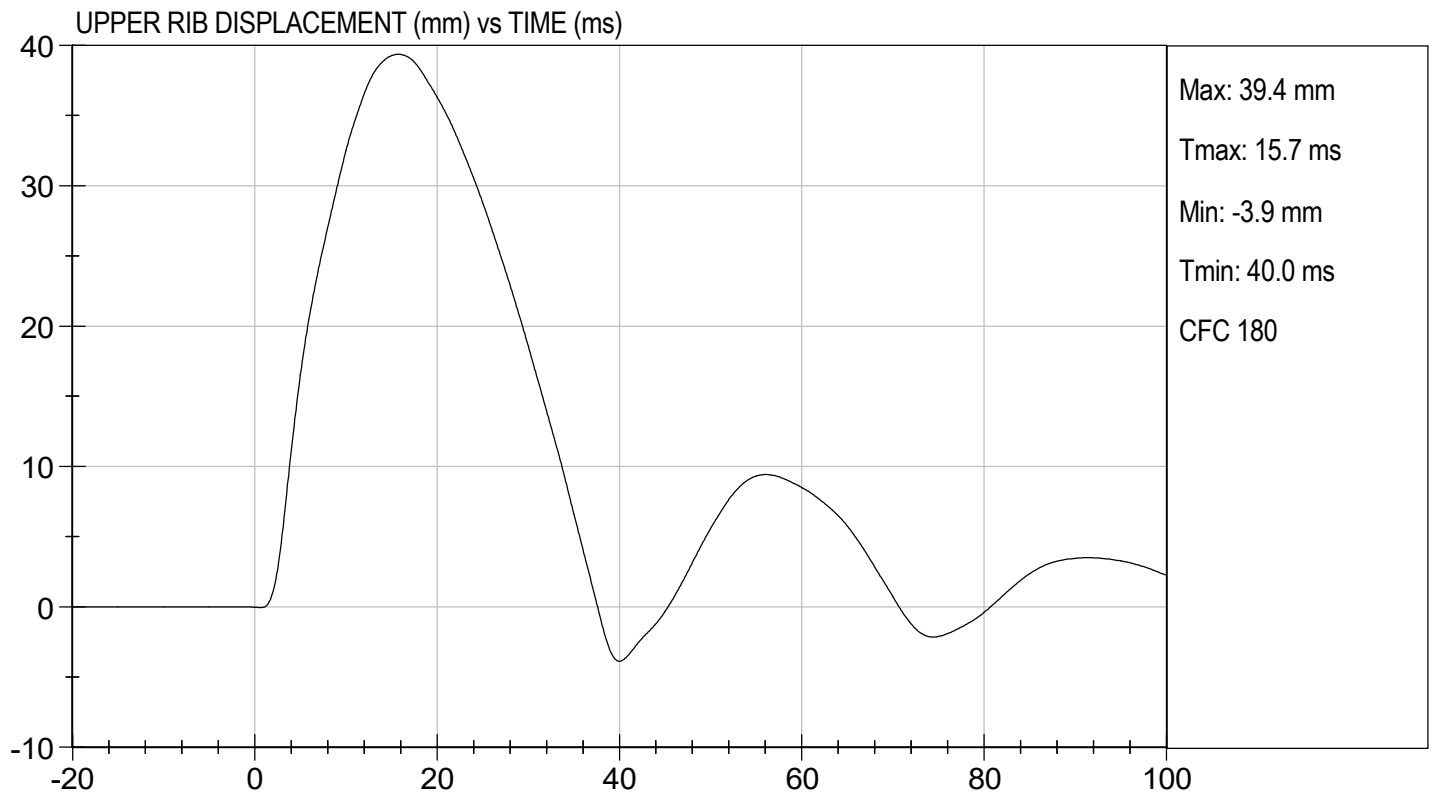
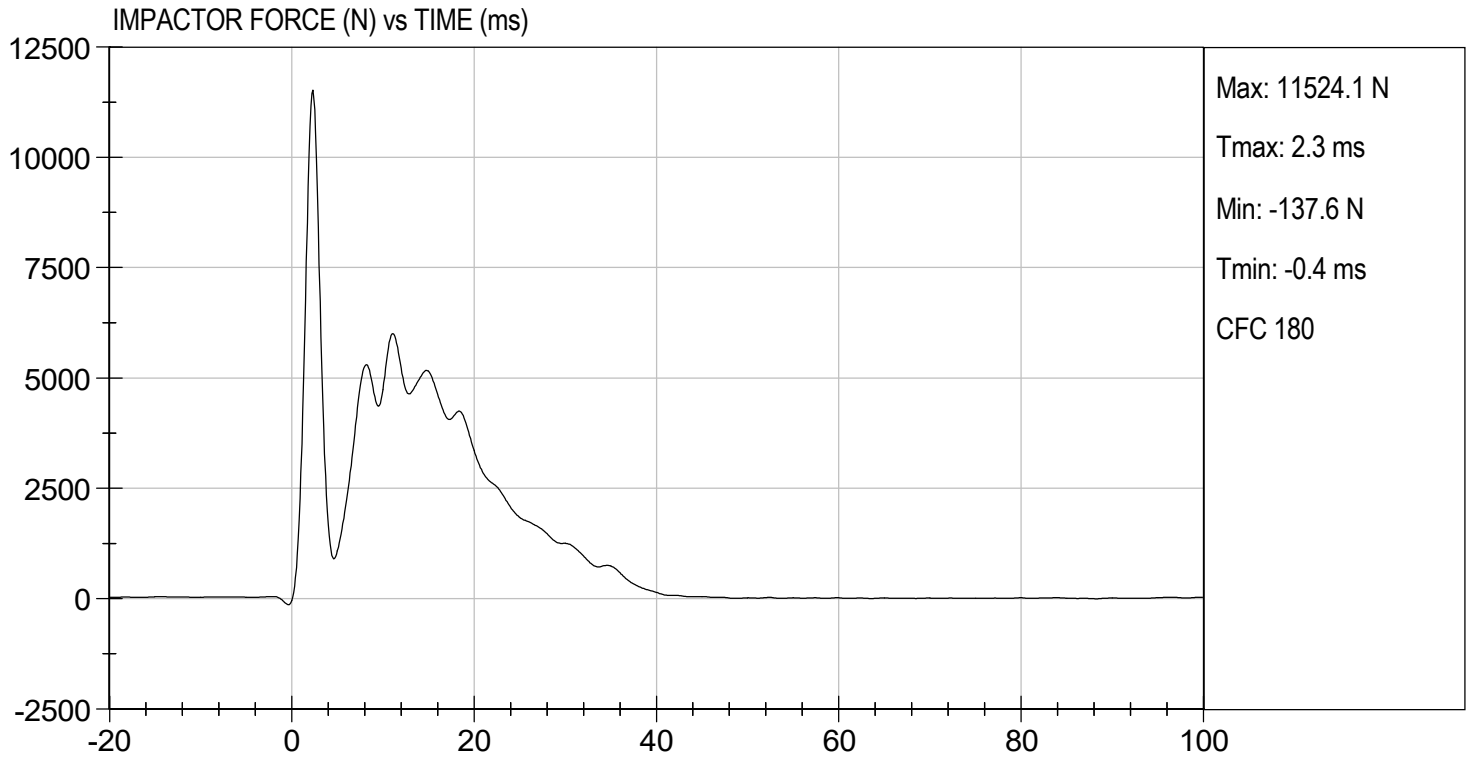


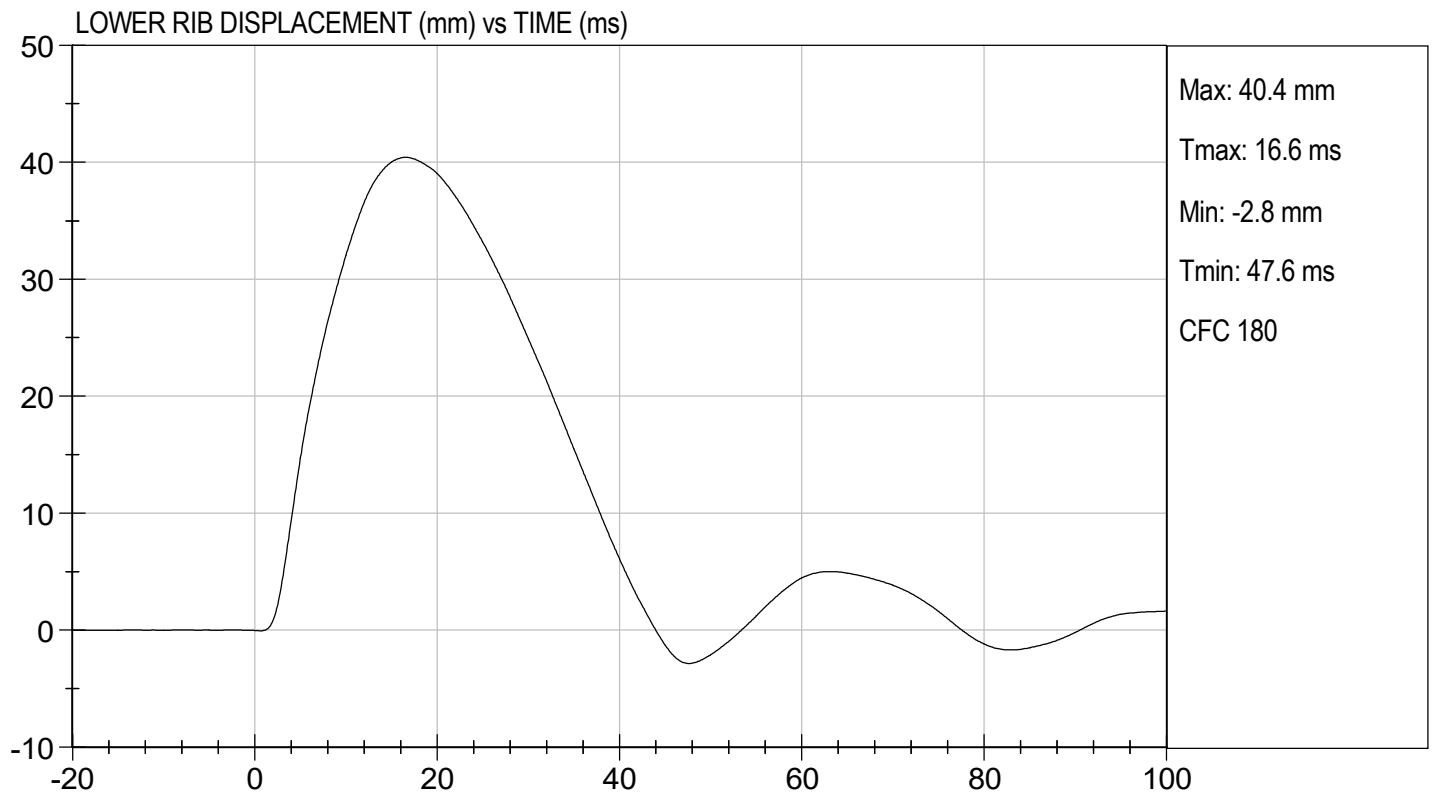
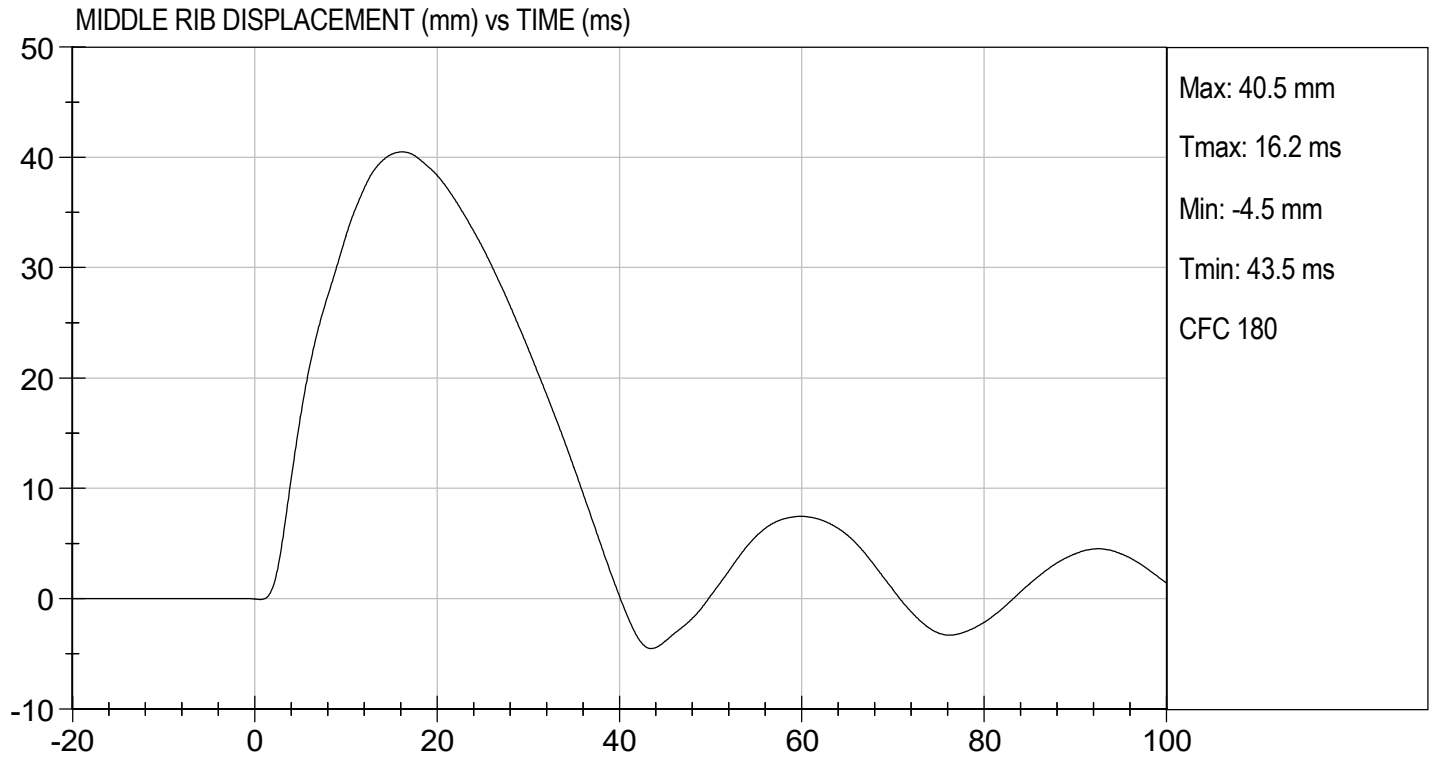
 Laboratory Technician

 02/19/2021
 Test Date



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CALIBRATION TEST RESULTS

POST-TEST

EUROSID 2 (ES-2RE) MALE – DRIVER ATD

**ES-2re External Measurements
SN: F032**

No.	Name	Spec. (mm)	Result	Pass/Fail
1	Sitting Height	900 - 918	915	Pass
2	Seat to Shoulder Joint	558 - 572	568	Pass
3	Seat to Lower Face of Thoracic Spine Box	346 - 356	355	Pass
4	Seat to Hip Joint (center of bolt)	97 - 103	98	Pass
5	Sole to Seat, Sitting	333 - 451	440	Pass
6	Head Width	152 - 158	157	Pass
7	Shoulder/Arm Width	461 - 479	464	Pass
8	Thorax Width	322 - 332	323	Pass
9	Abdomen Width	273 - 287	281	Pass
10	Pelvis Lap Width	359 - 373	370	Pass
11	Head Depth	196 - 206	203	Pass
12	Thorax Depth	262 - 272	264	Pass
13	Abdomen Depth	194 - 204	196	Pass
14	Pelvis Depth	235 - 245	236	Pass
15	Back of Buttocks to Hip Joint (center of bolt)	150 - 160	151	Pass
16	Back of Buttocks to Front Knee	597 - 615	607	Pass

MGA RESEARCH CORPORATION
HEAD DROP TEST
ES-2re DUMMY

ATD Serial No: F032

Test ID: D210671

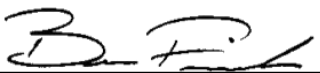
Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	21.8	Pass
Laboratory Relative Humidity	%	10 to 70	22	Pass
Peak Resultant Acceleration	G's	125 to 155	134	Pass
Peak Longitudinal Acceleration	G's	<= +/- 15.0	7.1	Pass
Unimodal	N/A	Yes	Yes	Pass
Oscillations	N/A	within 15% of peak	Yes	Pass
			Overall Test Results	Pass



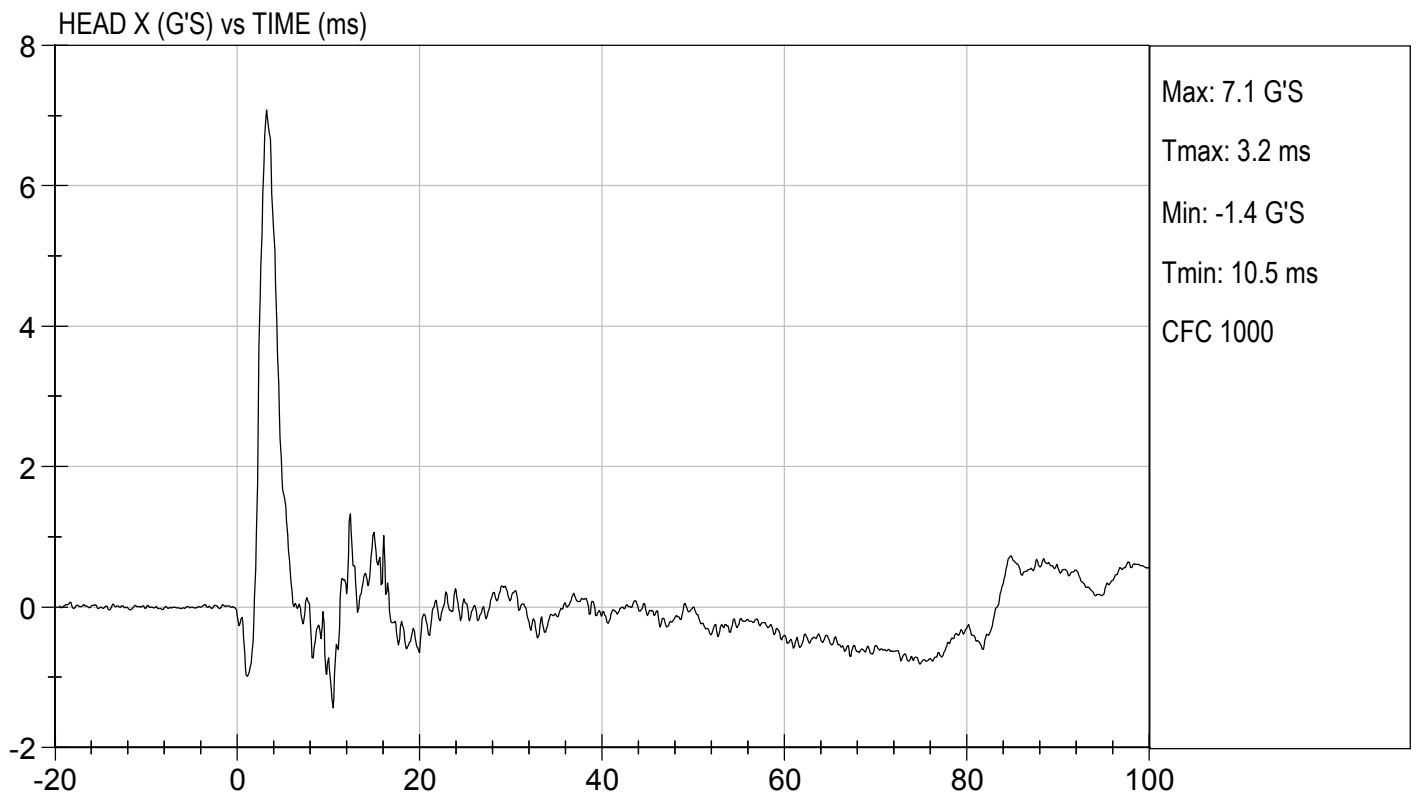
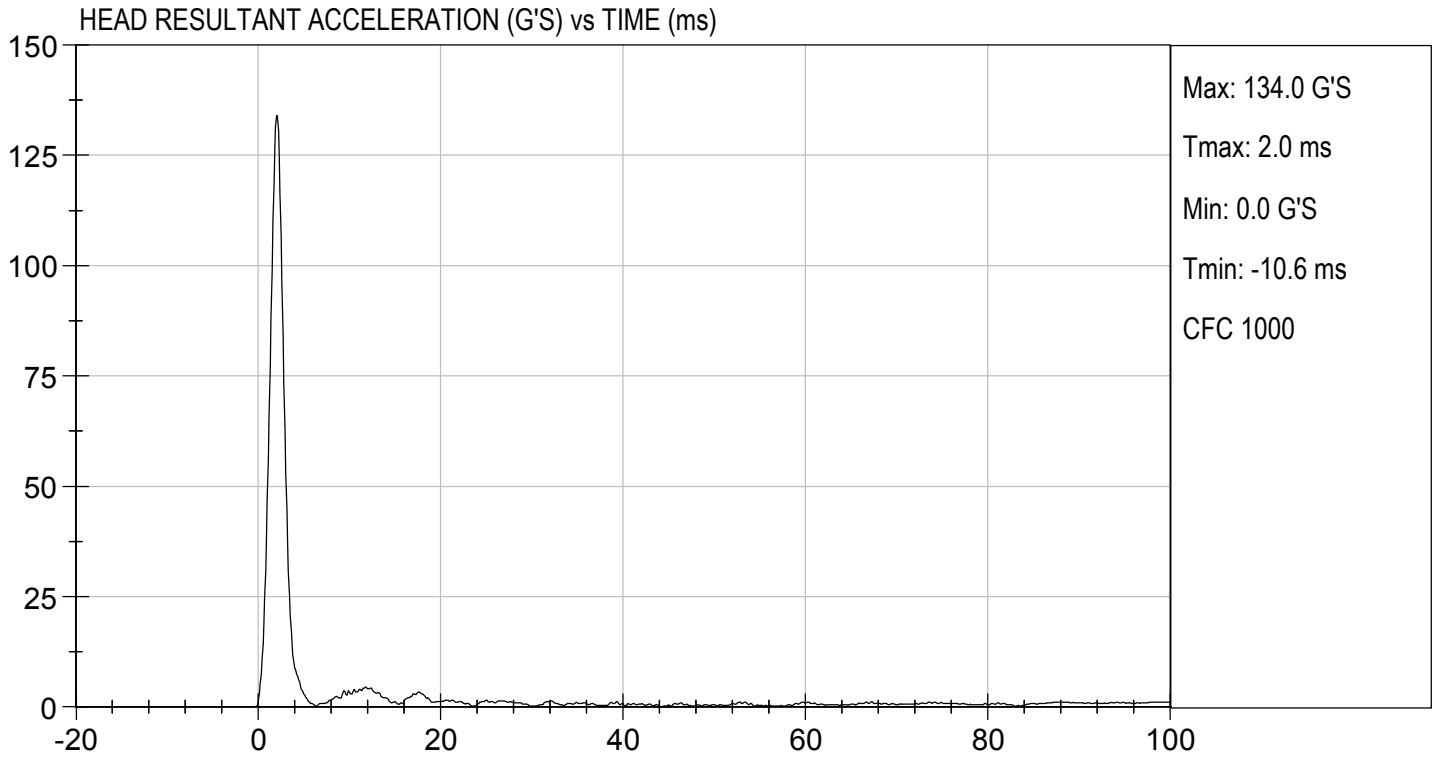
 Laboratory Technician

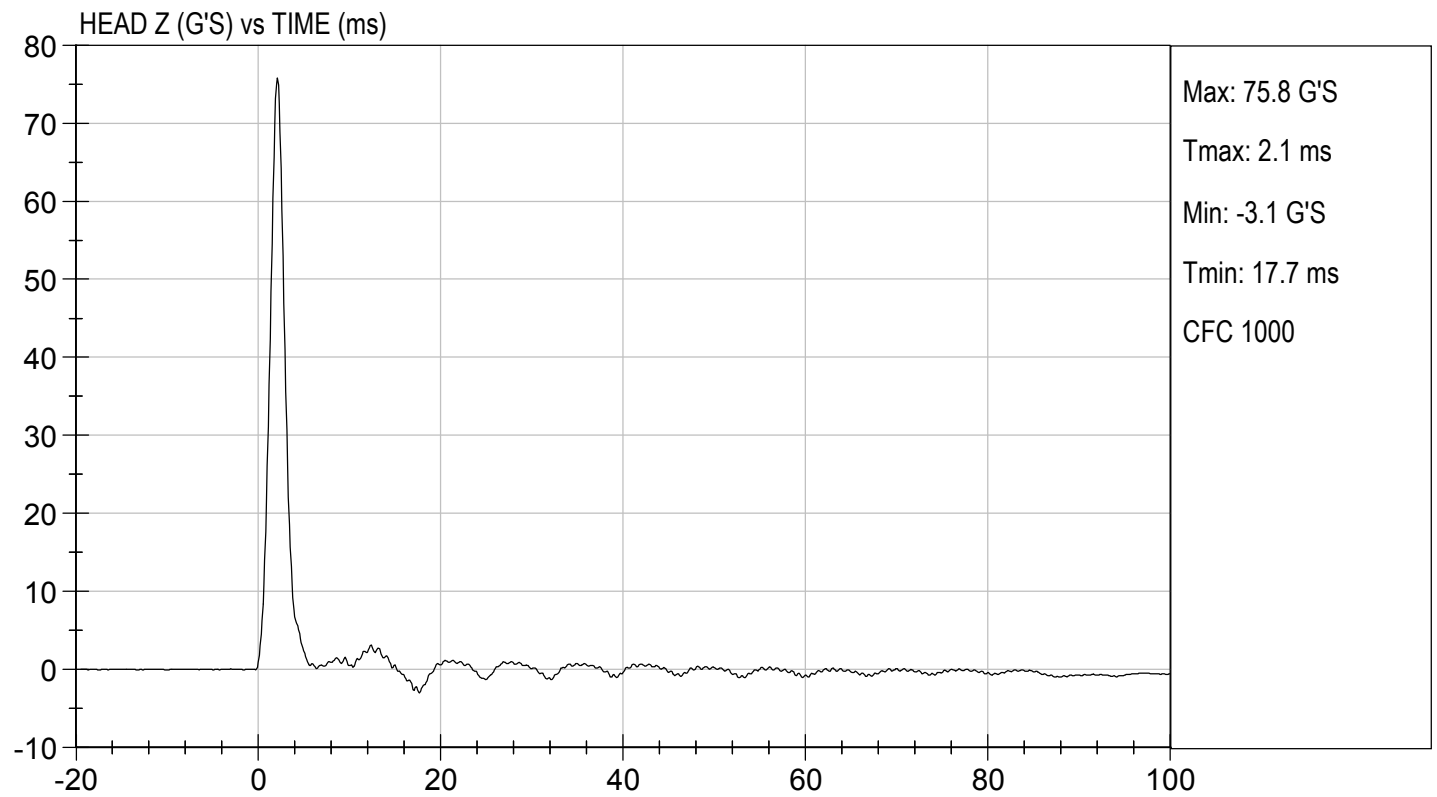
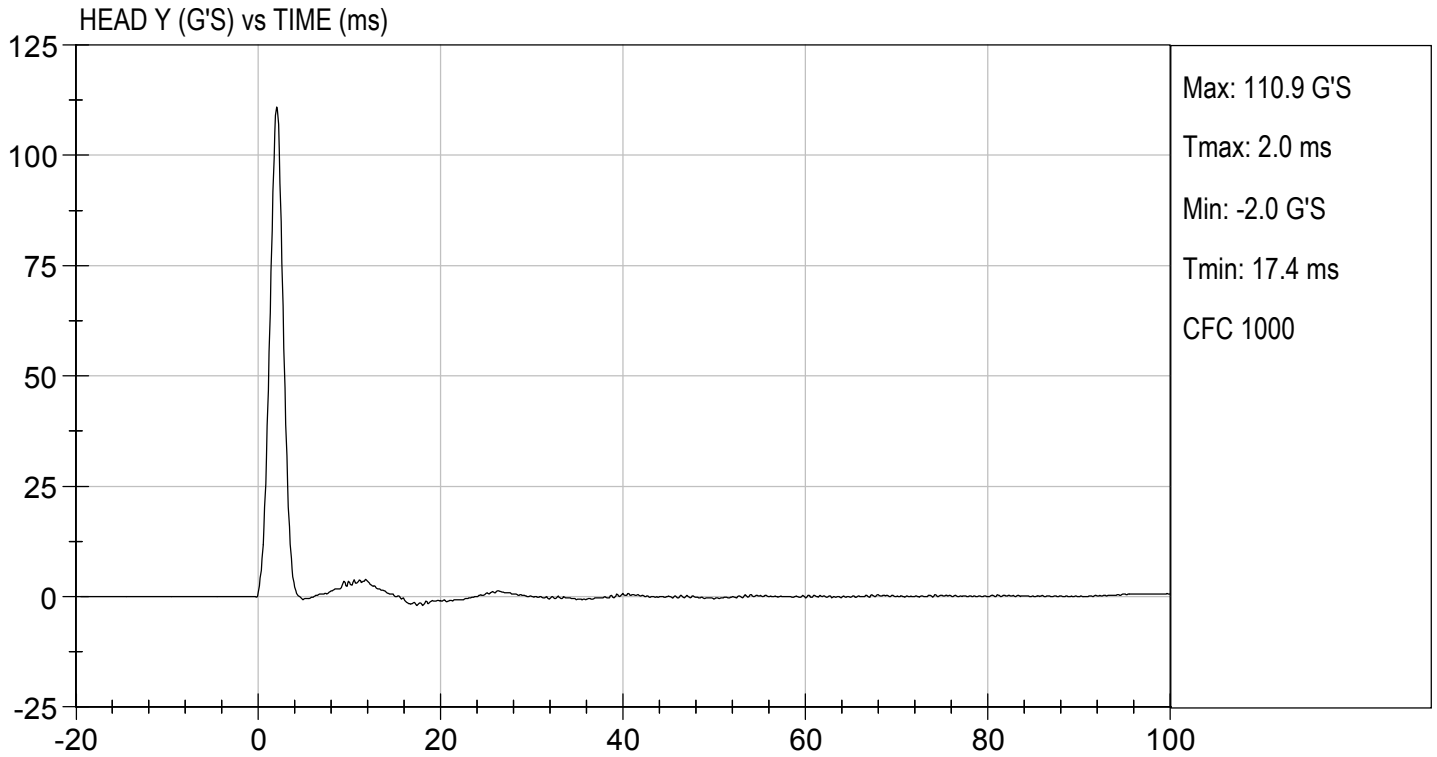
03/05/2021

 Test Date



 Approved By





MGA RESEARCH CORPORATION
NECK PENDULUM TEST
ES-2re DUMMY

ATD Serial No: F032

Test I.D.: D210672

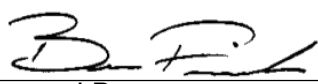
Tested Parameter		Units	Specification	Result	Pass/Fail
Laboratory Temperature		deg C	20.6 to 22.2	21.8	Pass
Laboratory Relative Humidity		%	10 to 70	21	Pass
Pendulum Speed		m/s	3.30 to 3.50	3.50	Pass
Pendulum Velocity	1 ms	m/s	-0.05 to 0.00	-0.01	Pass
	3 ms	m/s	-0.25 to -0.375	-0.32	Pass
	14 ms	m/s	-3.20 to -3.70	-3.50	Pass
	17 ms	m/s	>= -3.70	-3.55	Pass
Maximum Flexion Angle		deg	49.0 to 59.0	51.0	Pass
Time of Maximum Flexion Angle		ms	54.0 to 66.0	56.4	Pass
Head Rotation Decay Time to 0 Degree		ms	53.0 to 88.0	61.6	Pass
Overall Results					Pass



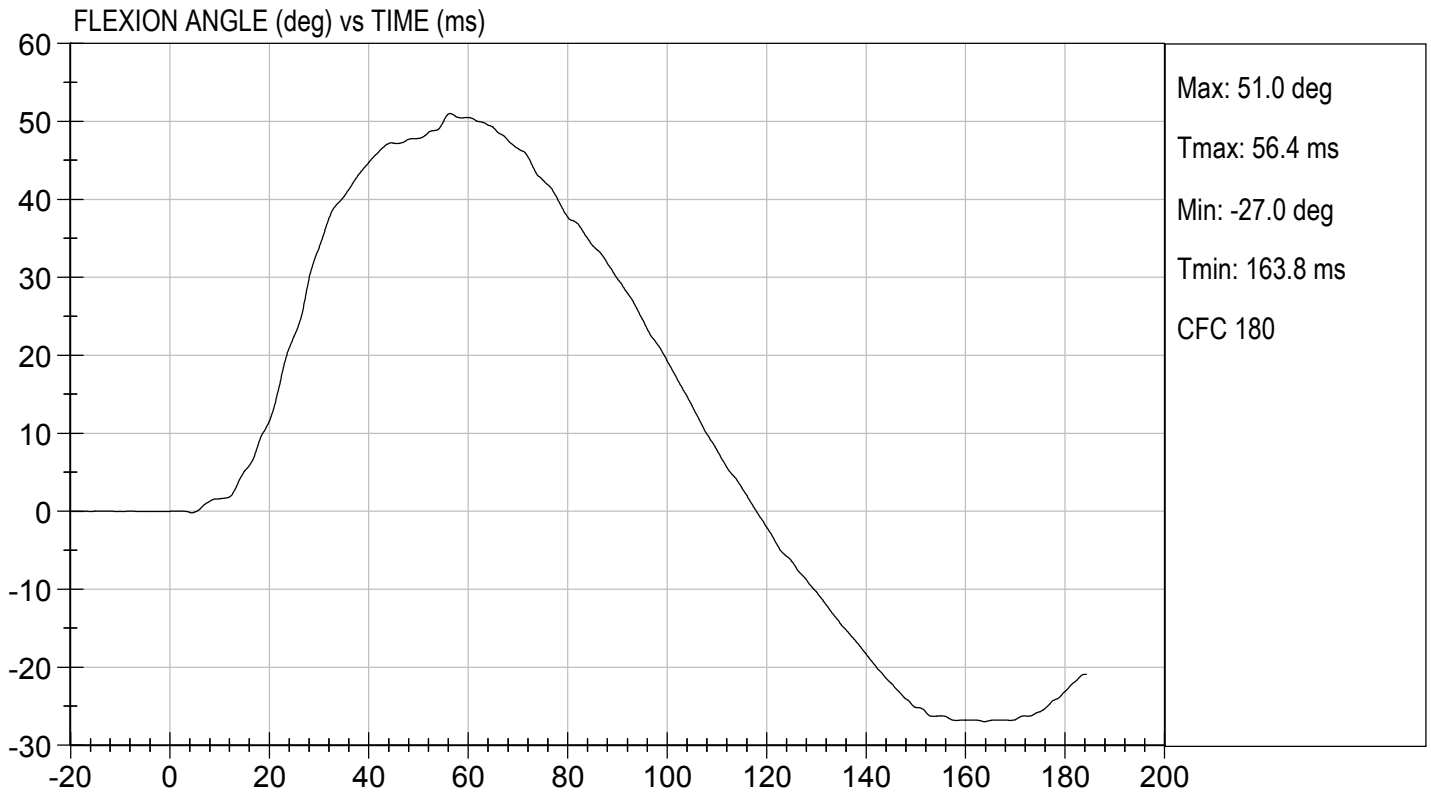
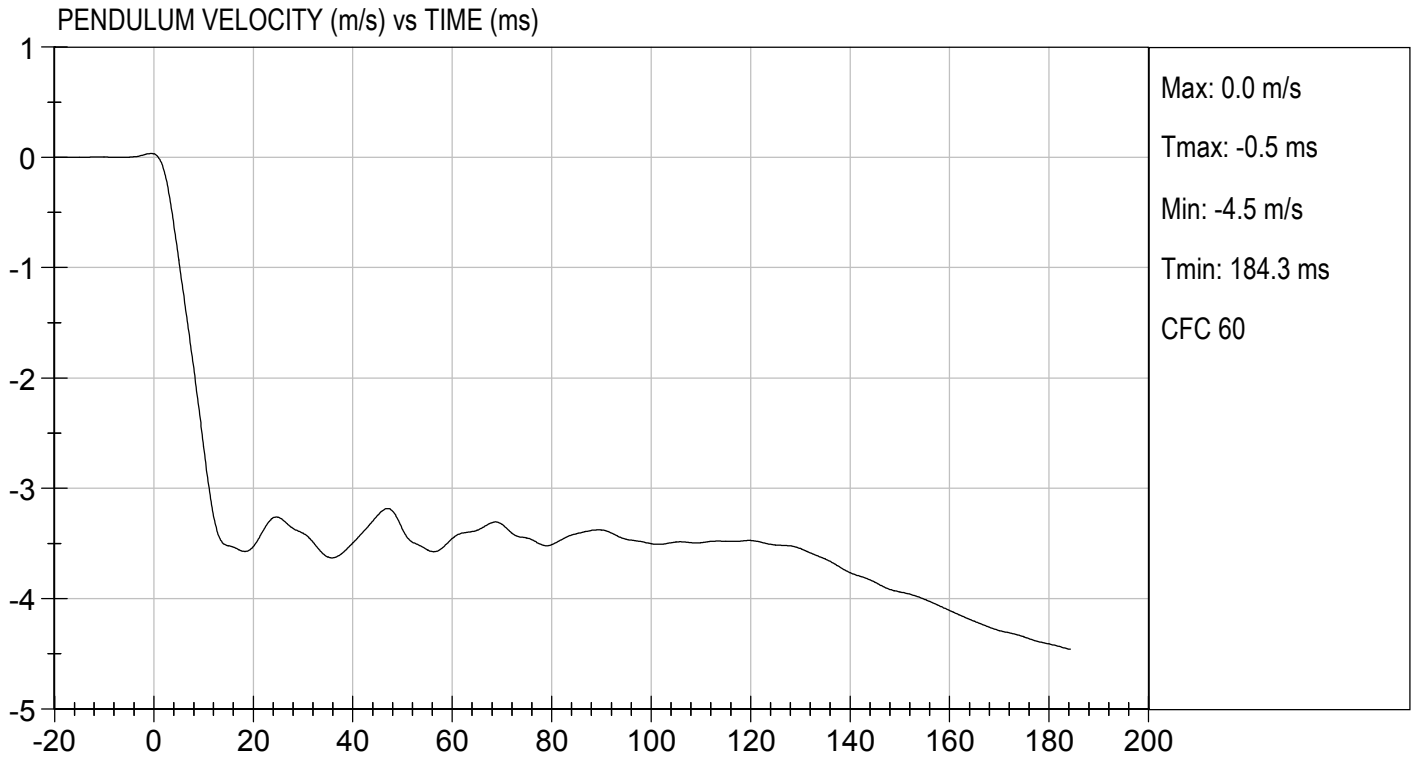
 Laboratory Technician

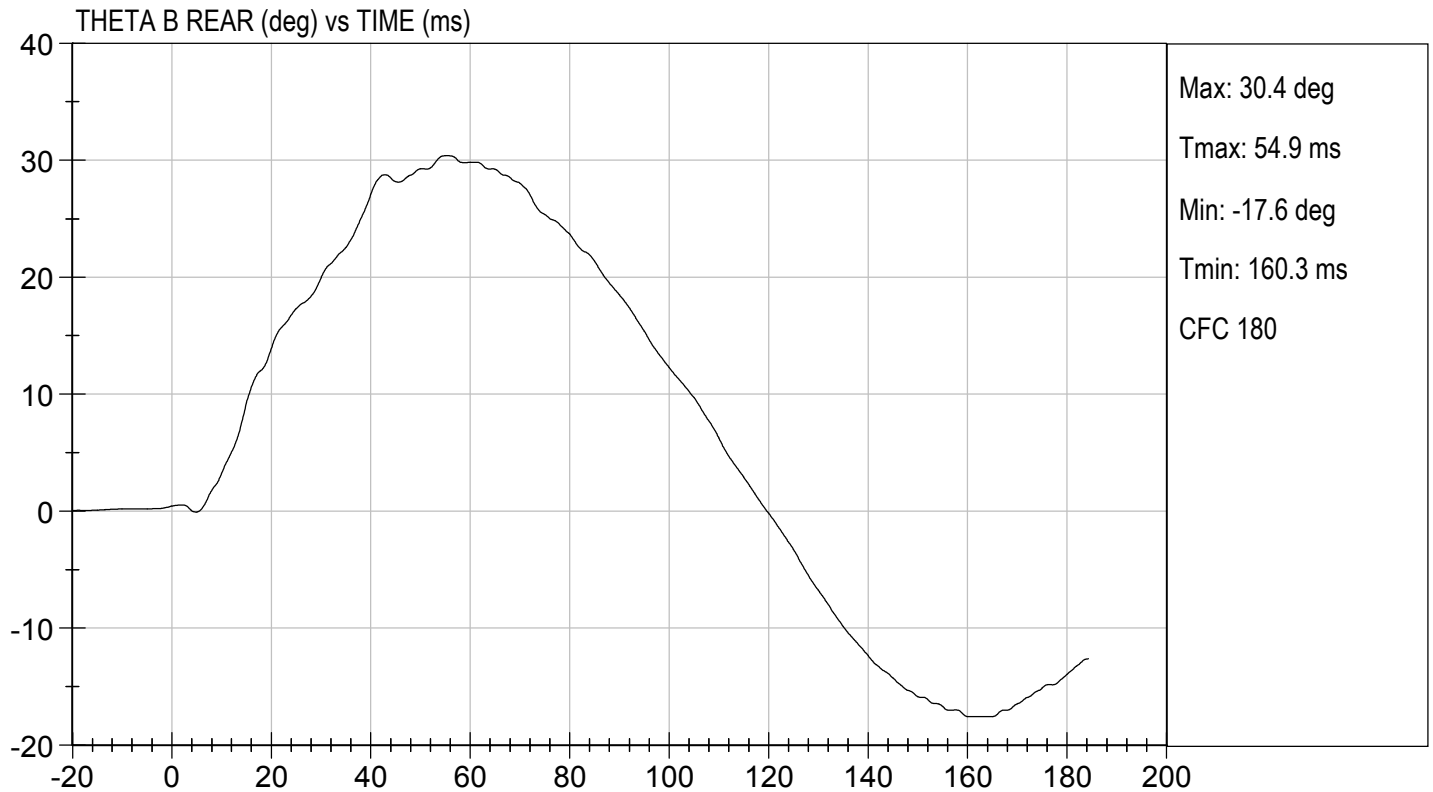
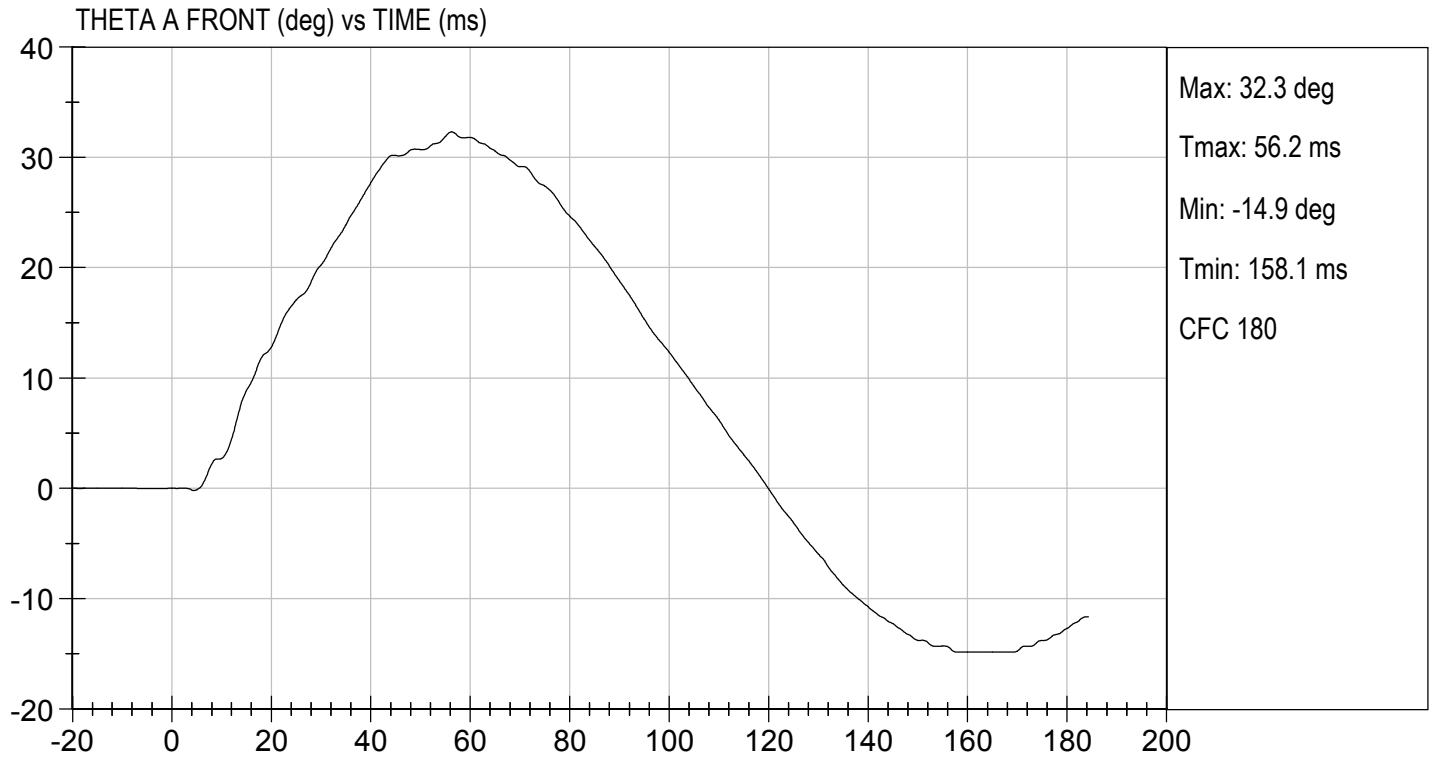
03/05/2021

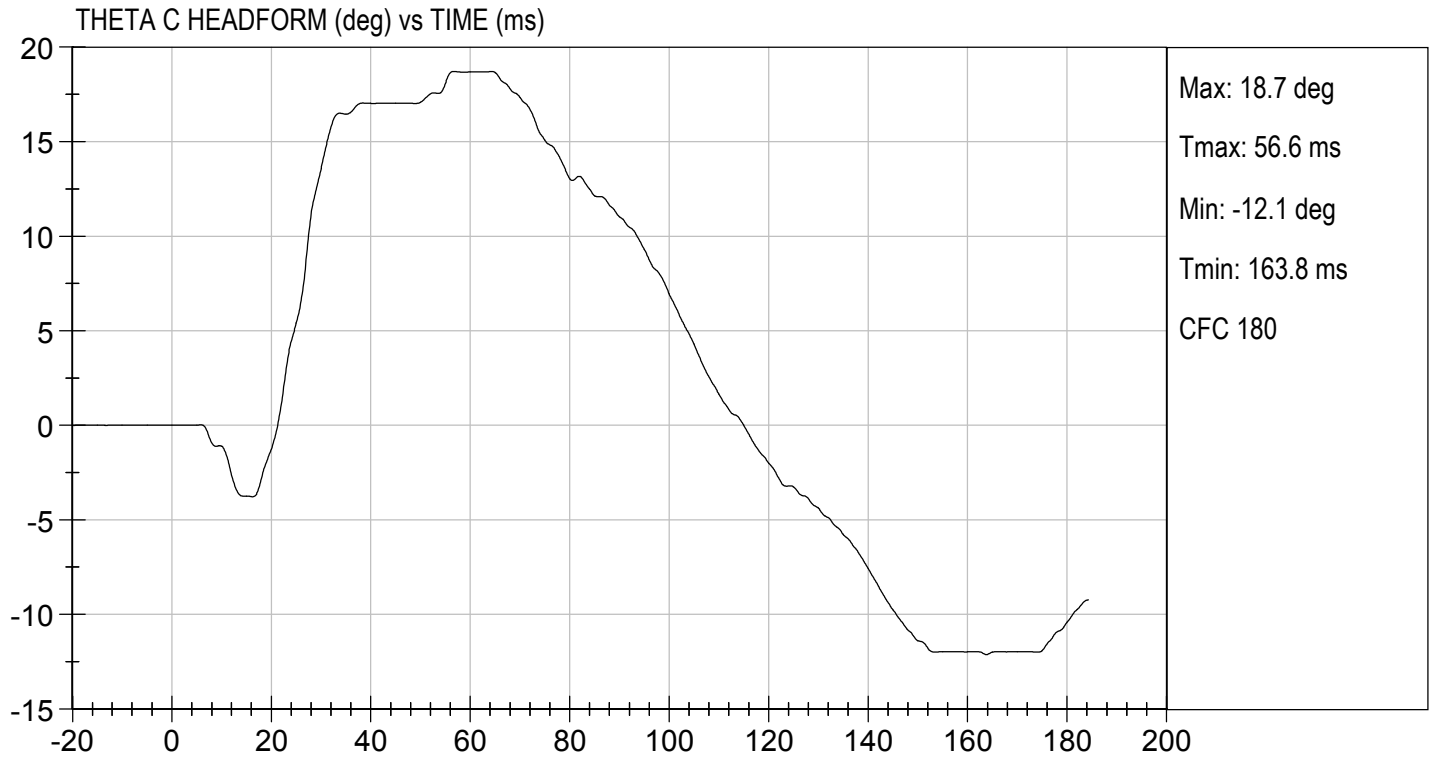
 Test Date



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MGA RESEARCH CORPORATION
SHOULDER IMPACT TEST
ES-2re DUMMY

ATD Serial No: F032

Test I.D: D210673

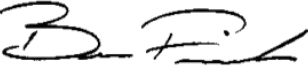
Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.5	Pass
Laboratory Relative Humidity	%	10 to 70	20	Pass
Pendulum Speed	m/s	4.20 to 4.40	4.2	Pass
Peak Impactor Acceleration	G's	7.5 to 10.5	9.6	Pass
Overall Test Results				Pass



 Laboratory Technician

03/05/2021

 Test Date

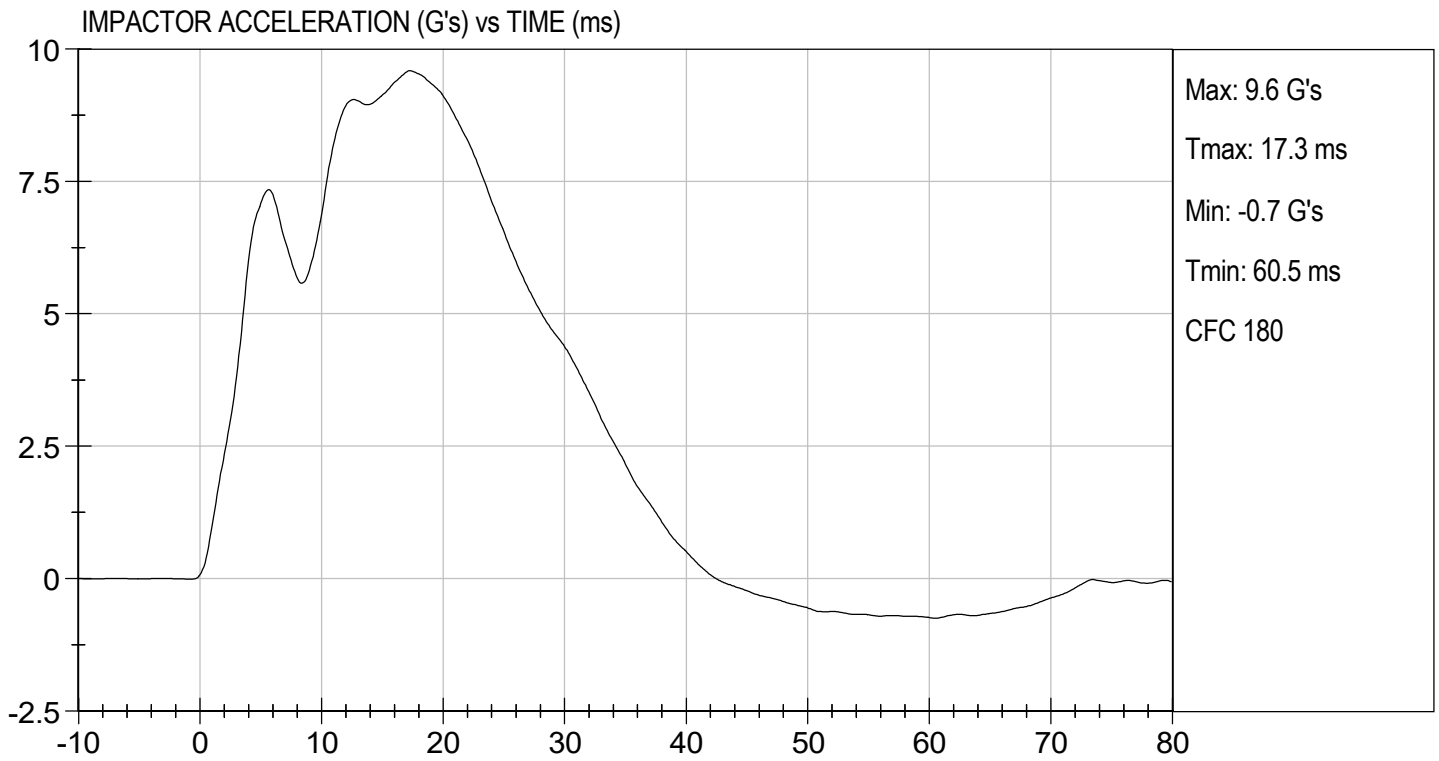


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TEST DESC: SHOULDER IMPACT
VELOCITY: 13.77 ft/s, 4.2 m/s

TEST DATE: 03/05/2021
TEST #: D210673



MGA RESEARCH CORPORATION

UPPER RIB TEST

ES-2re DUMMY

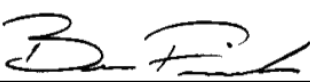
ATD Serial No: F032

Test I.D: D210674

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.8	Pass
Laboratory Relative Humidity	%	10 to 70	22	Pass
Displacement at 459 mm	mm	36.0 to 40.0	37.7	Pass
Displacement at 815 mm	mm	46.0 to 51.0	47.9	Pass
Overall Test Results				Pass

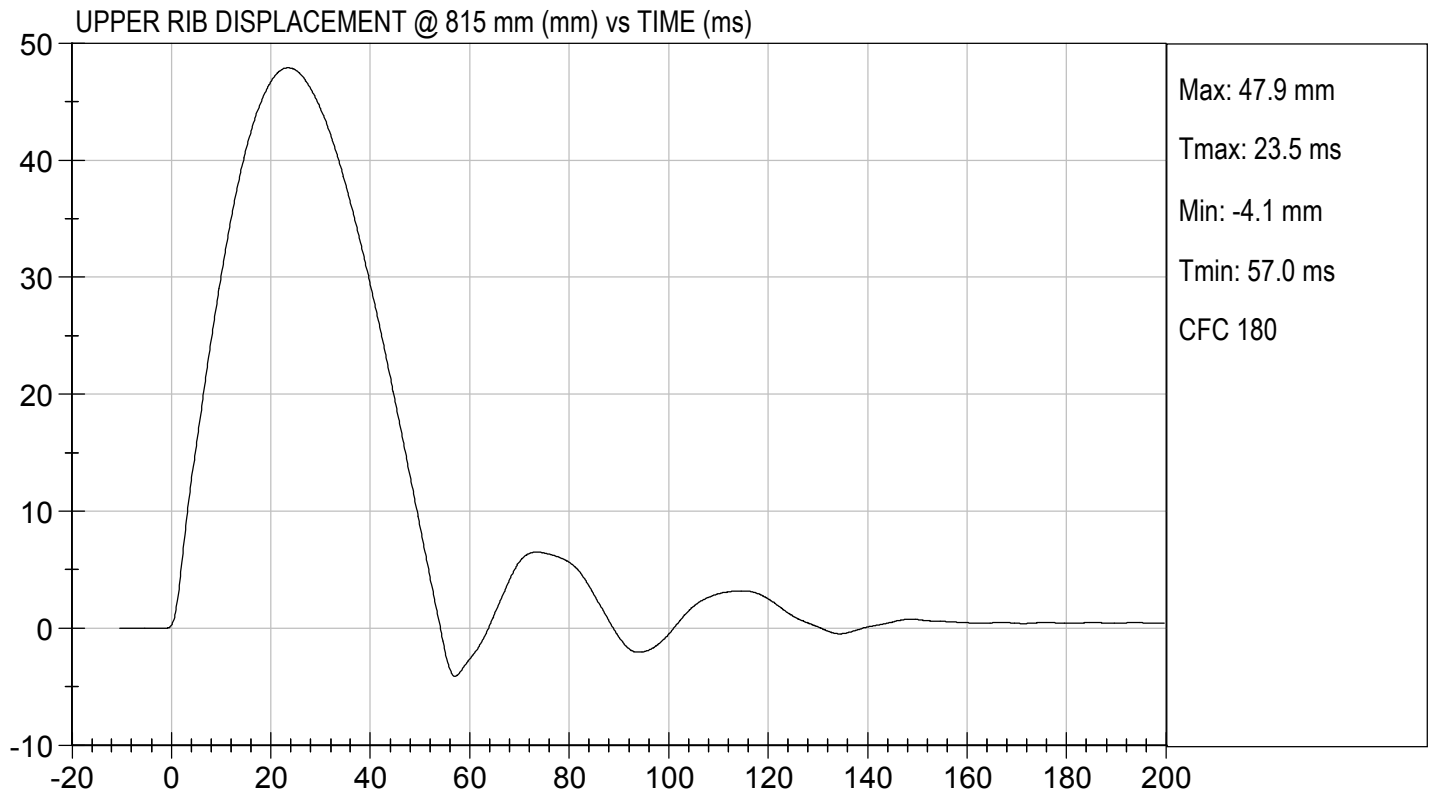
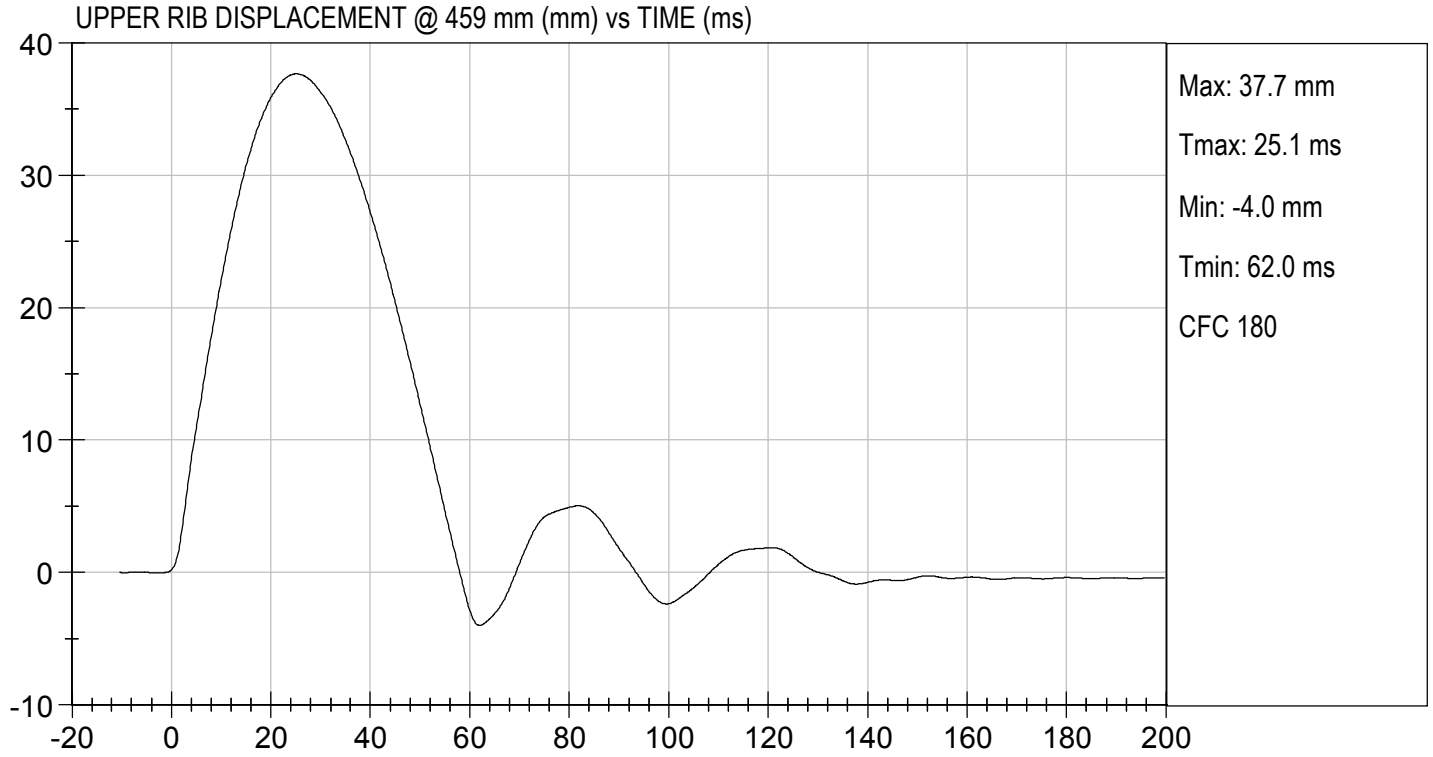


Laboratory Technician



Approved By

03/05/2021
Test Date



MGA RESEARCH CORPORATION

MID RIB TEST

ES-2re DUMMY

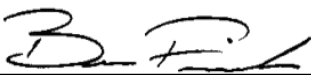
ATD Serial No: F032

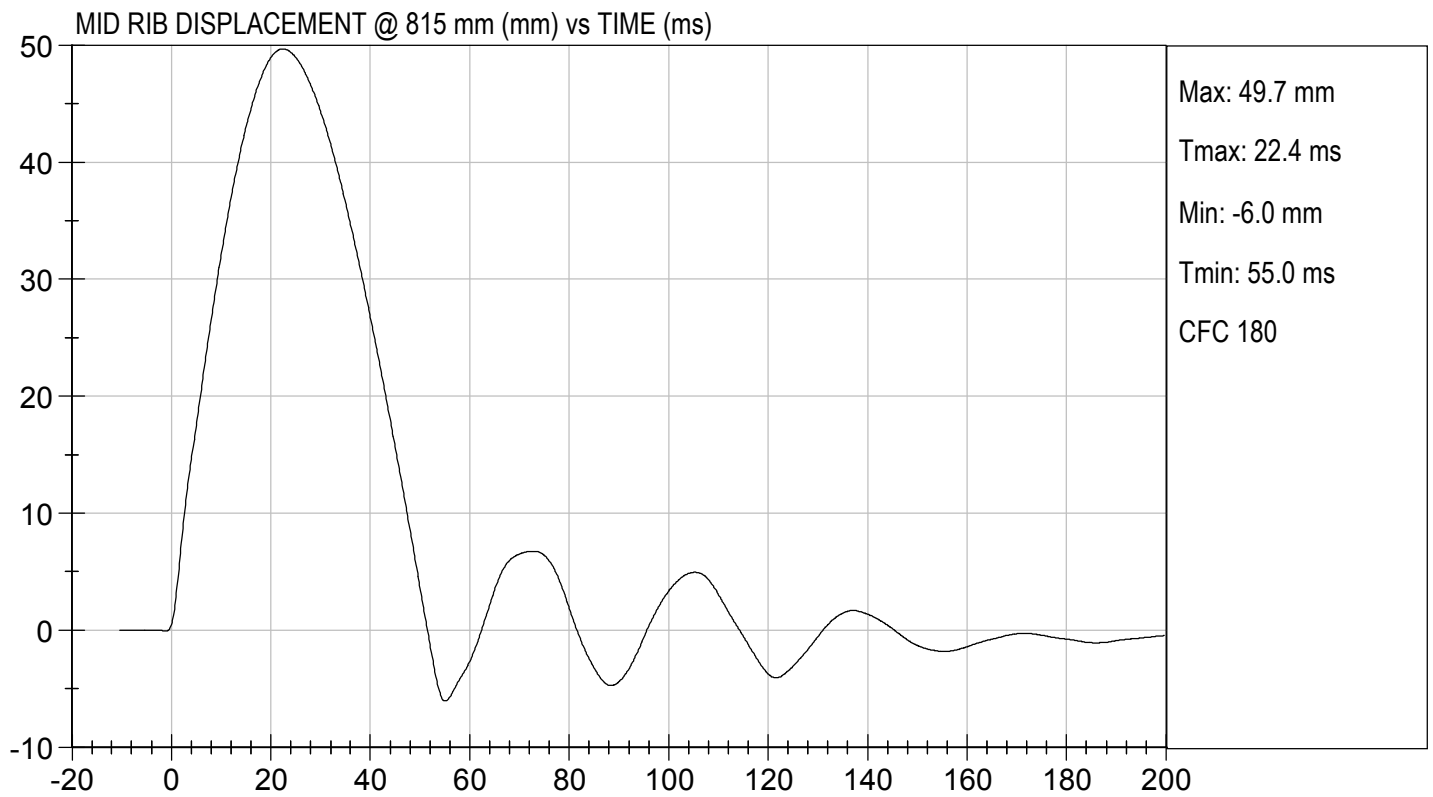
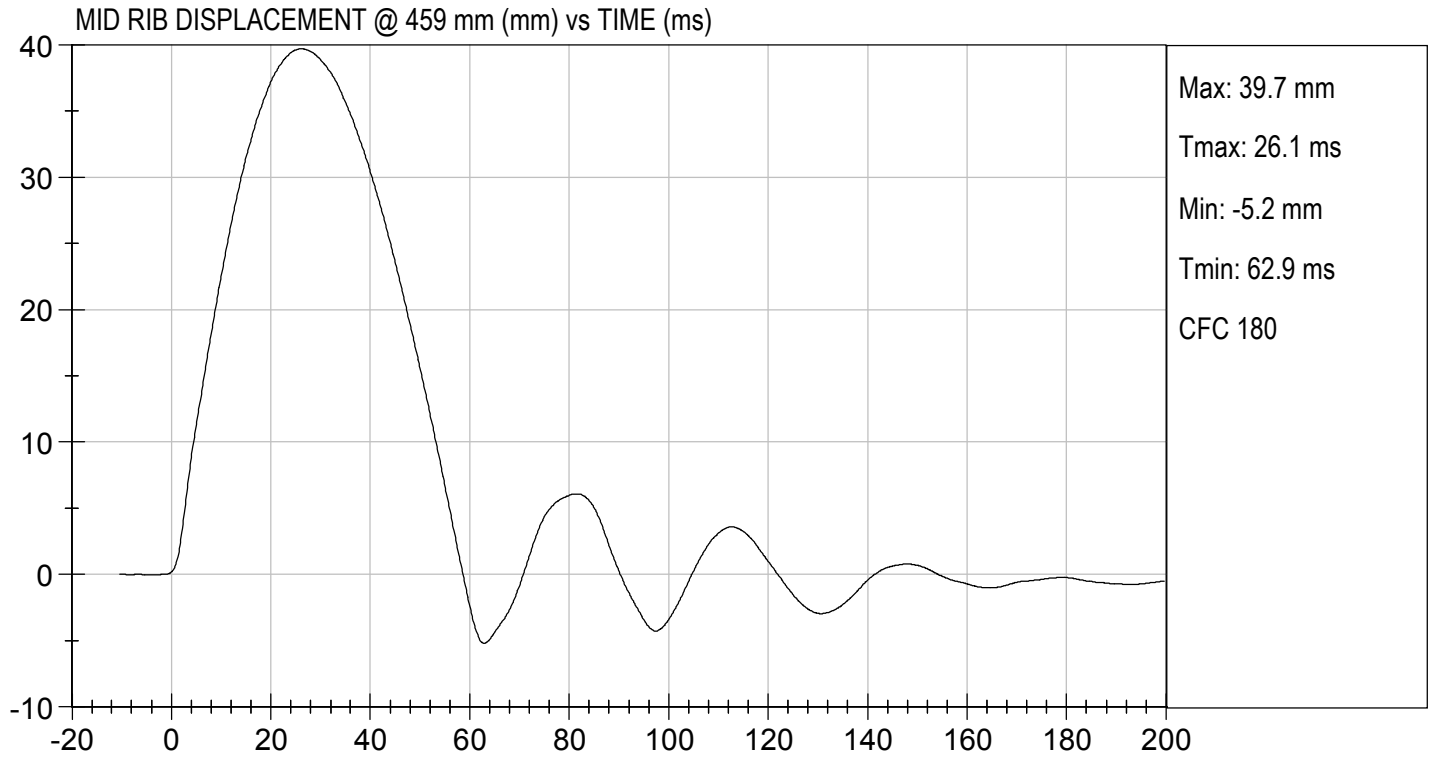
Test I.D: D210675

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.8	Pass
Laboratory Relative Humidity	%	10 to 70	22	Pass
Displacement at 459 mm	mm	36.0 to 40.0	39.7	Pass
Displacement at 815 mm	mm	46.0 to 51.0	49.7	Pass
Overall Test Results				Pass


Laboratory Technician

03/05/2021
Test Date


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MGA RESEARCH CORPORATION

LOWER RIB TEST

ES-2re DUMMY

ATD Serial No: F032

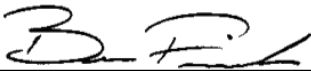
Test I.D: D210676

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.8	Pass
Laboratory Relative Humidity	%	10 to 70	22	Pass
Displacement at 459 mm	mm	36.0 to 40.0	38.2	Pass
Displacement at 815 mm	mm	46.0 to 51.0	47.7	Pass
Overall Test Results				Pass

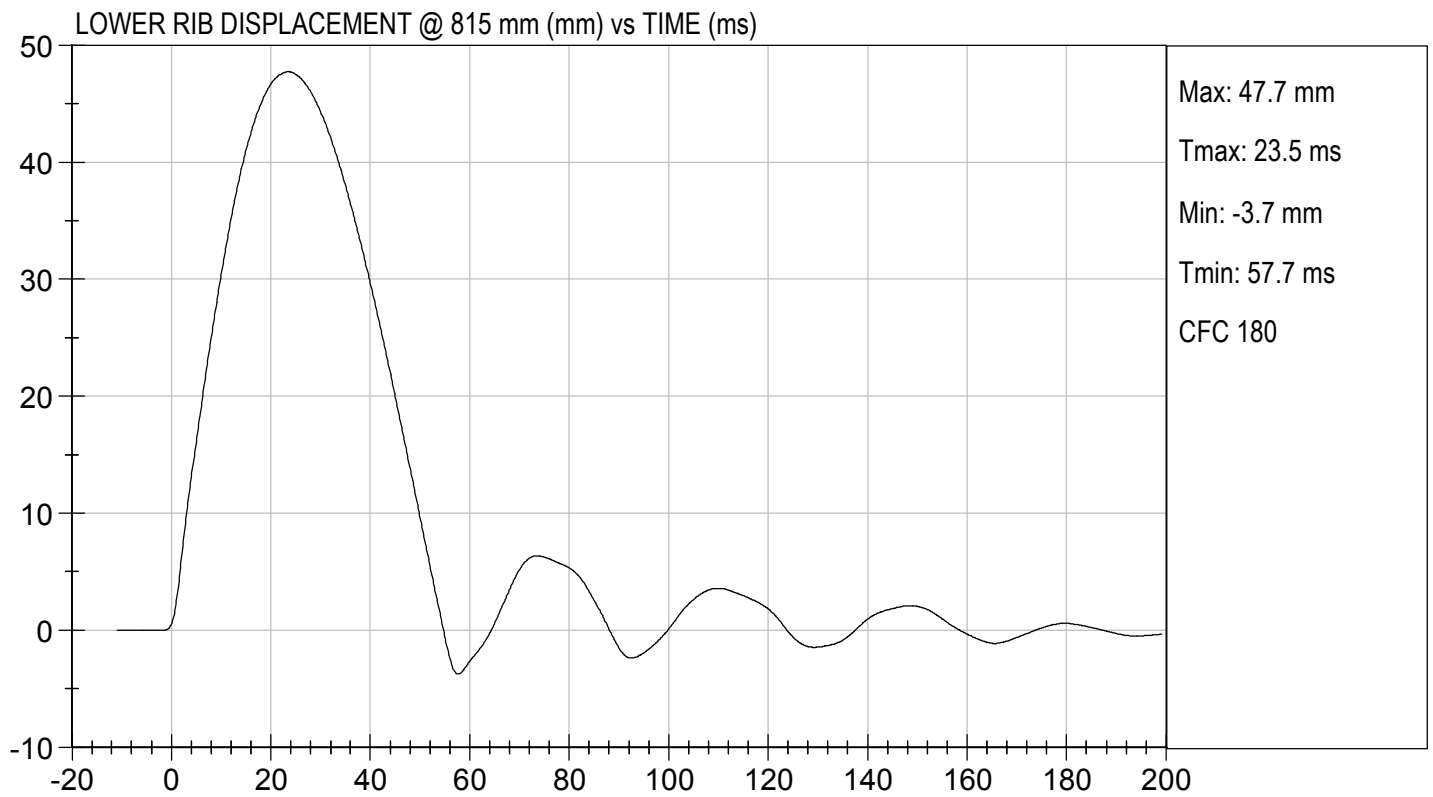
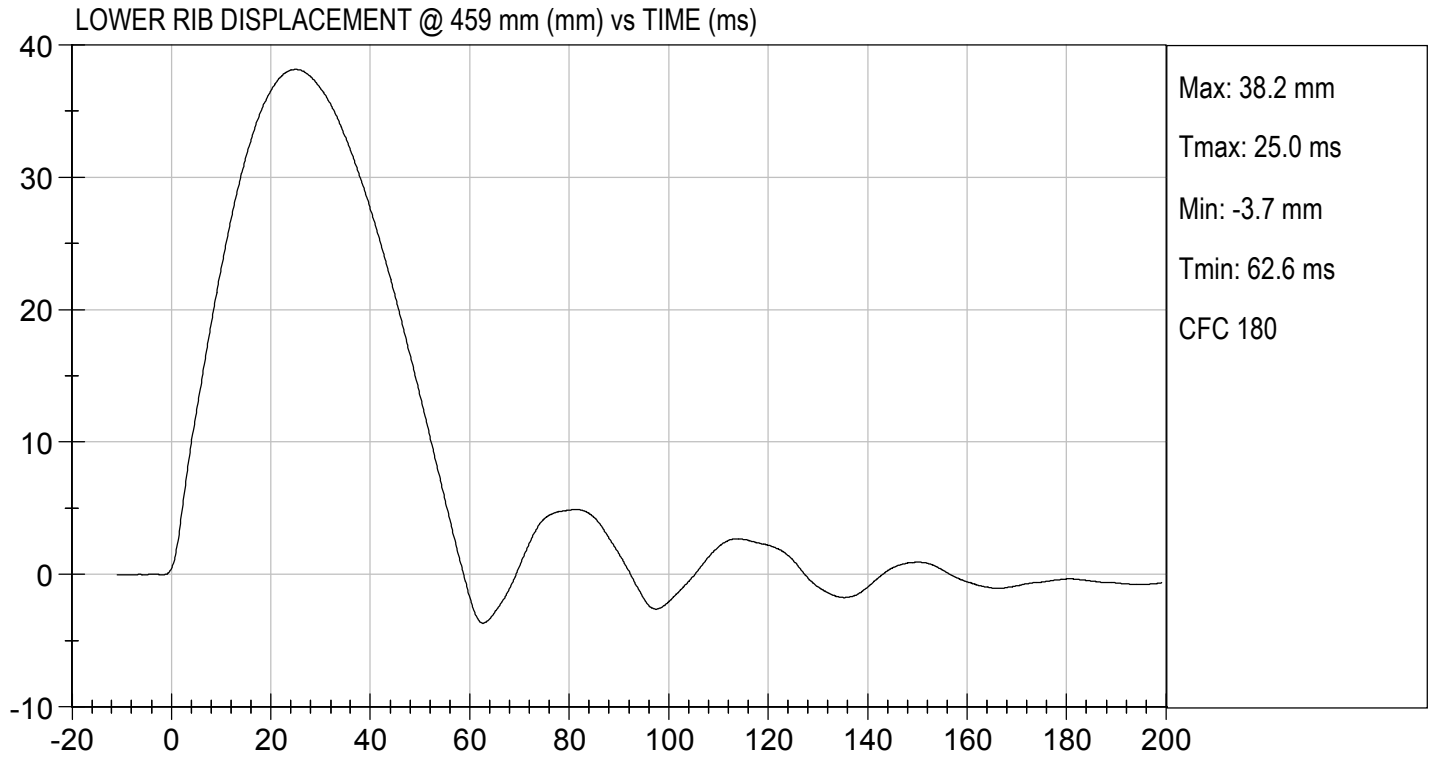


Laboratory Technician

03/05/2021
Test Date



Approved By



MGA RESEARCH CORPORATION

ABDOMEN TEST

ES-2re DUMMY

ATD Serial No: F032

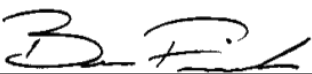
Test I.D: D210677

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.5	Pass
Laboratory Relative Humidity	%	10 to 70	20	Pass
Probe Speed	m/s	3.90 to 4.10	4.06	Pass
Maximum Impactor Force	N	4000 to 4800	4215	Pass
Time of Maximum Impactor Force	ms	10.6 to 13.0	11.1	Pass
Maximum Total Abdomen Force	N	2200 to 2700	2254	Pass
Time of Maximum Abdomen Force	ms	10.0 to 12.3	10.7	Pass
Overall Test Results				Pass

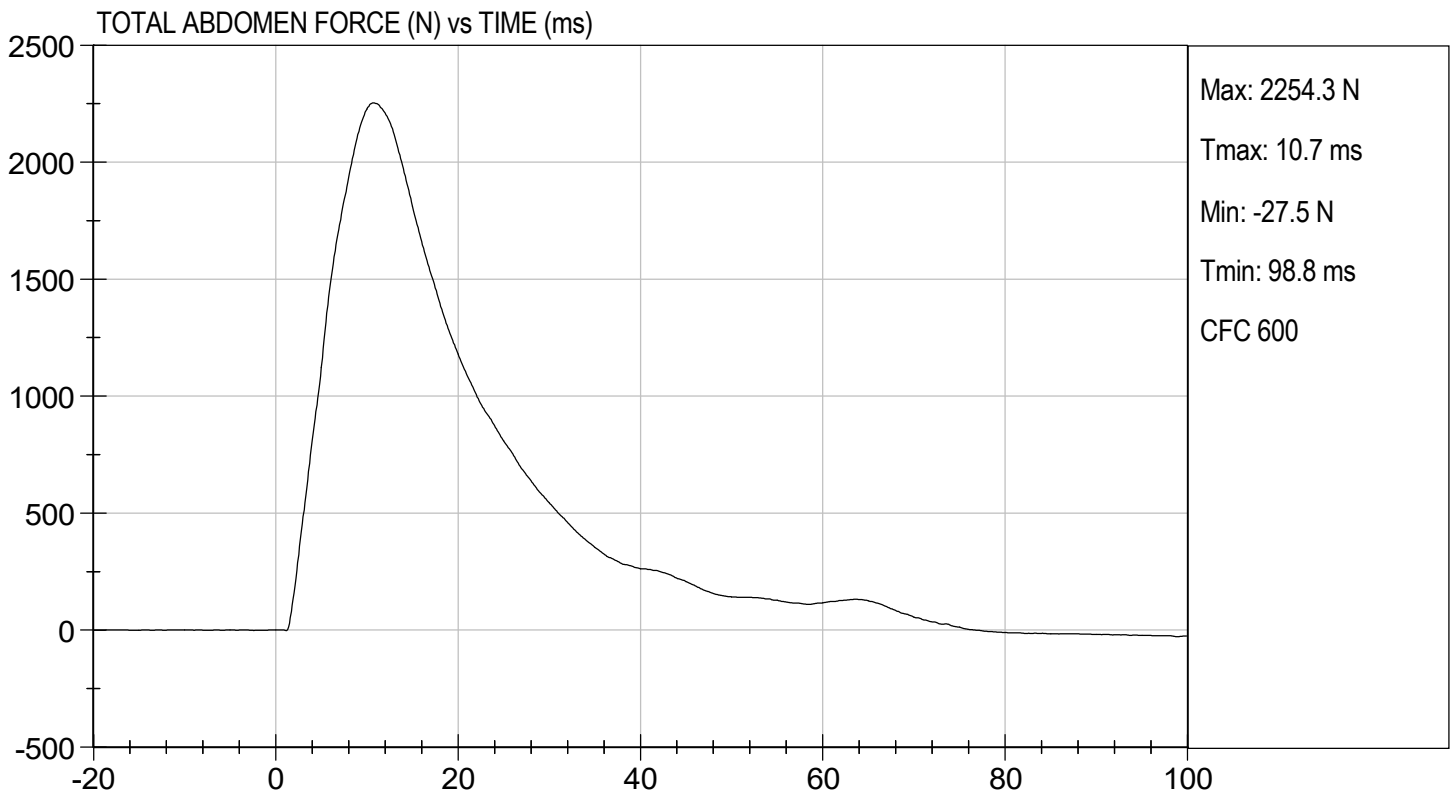
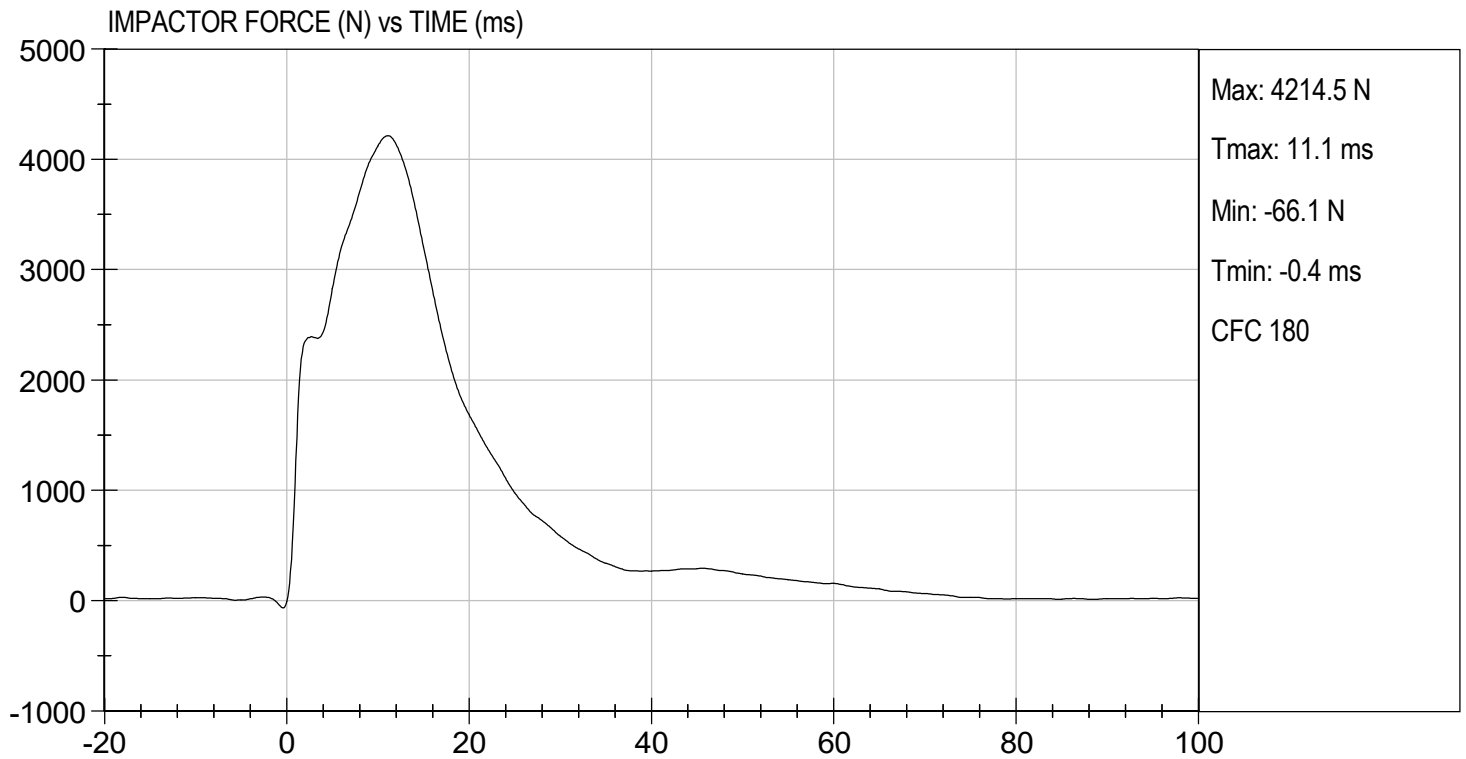


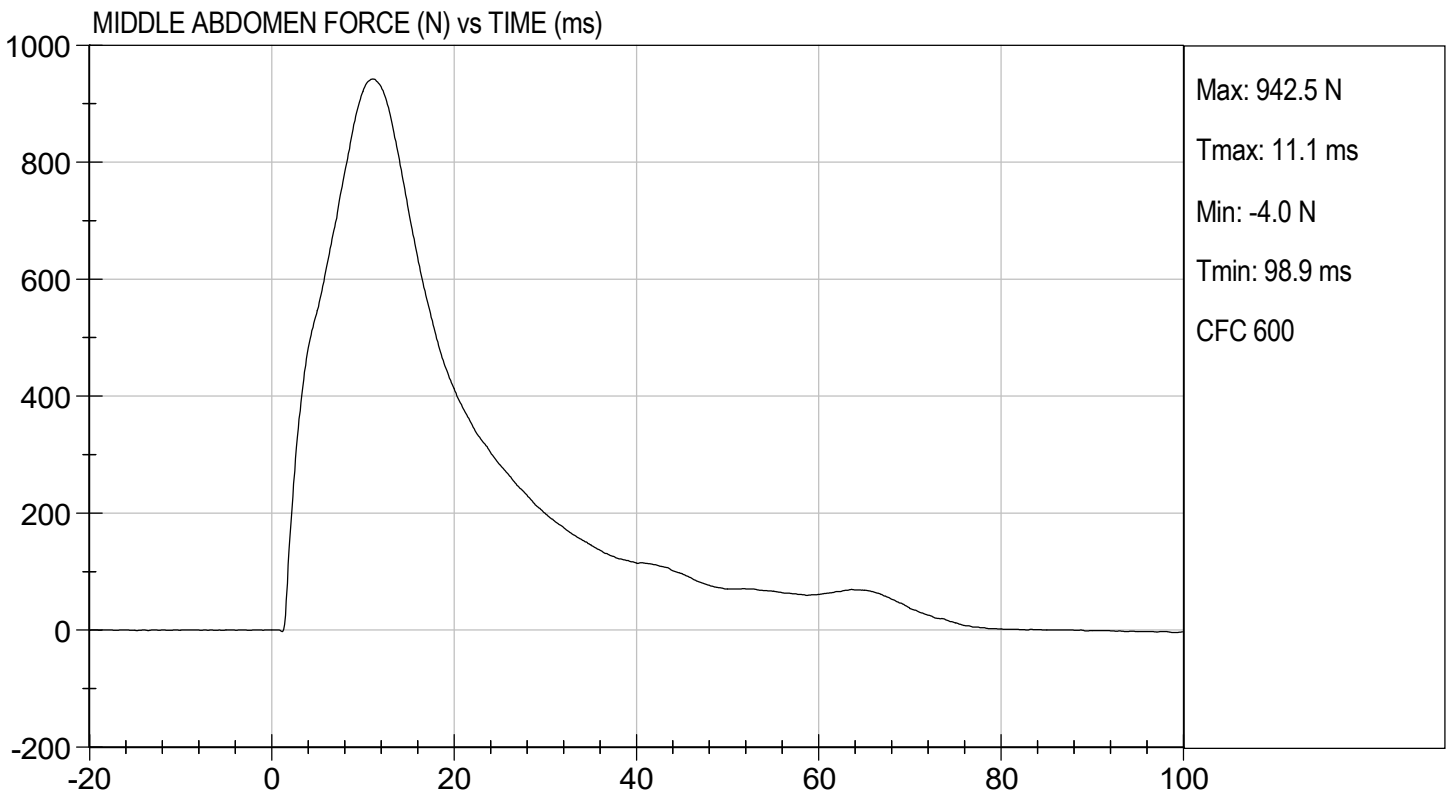
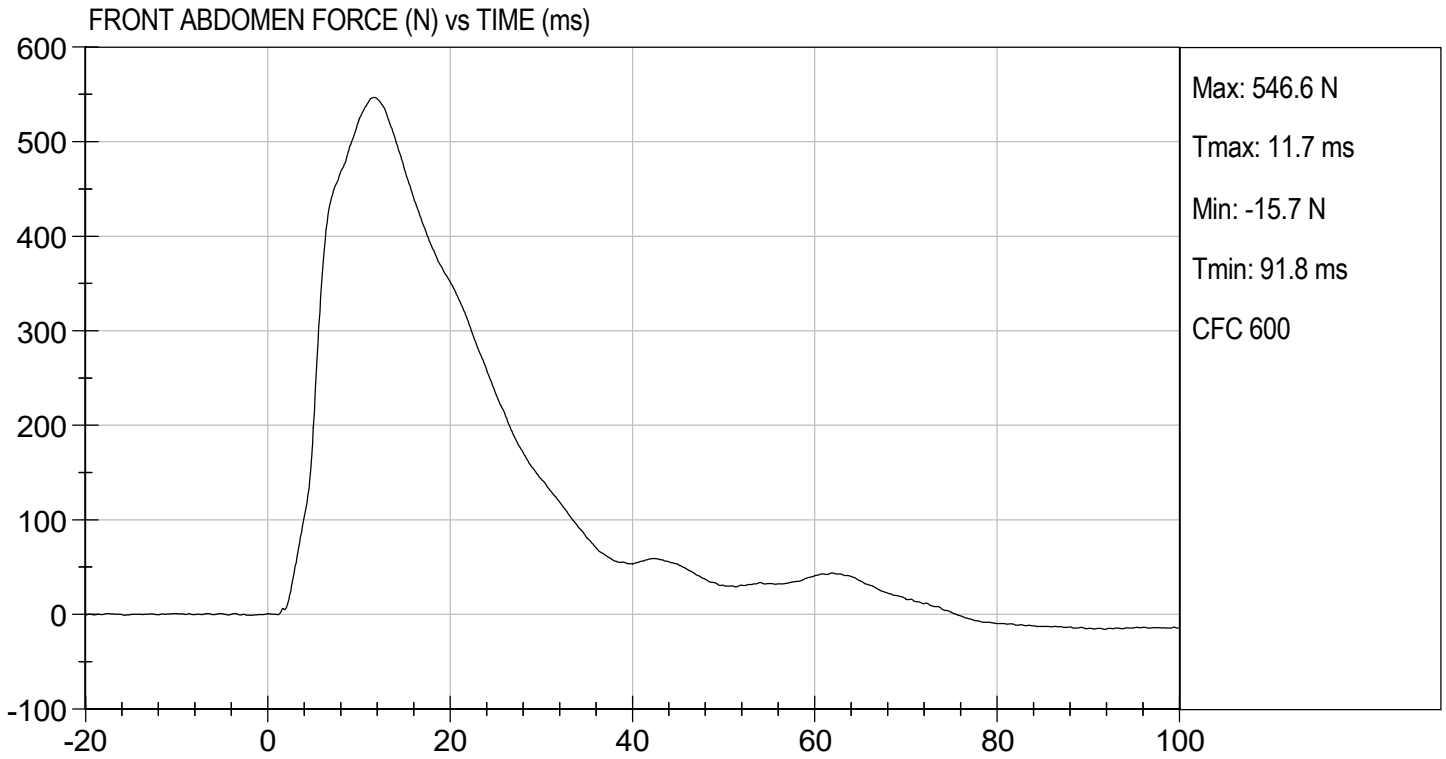
Laboratory Technician

03/05/2021
Test Date



Approved By

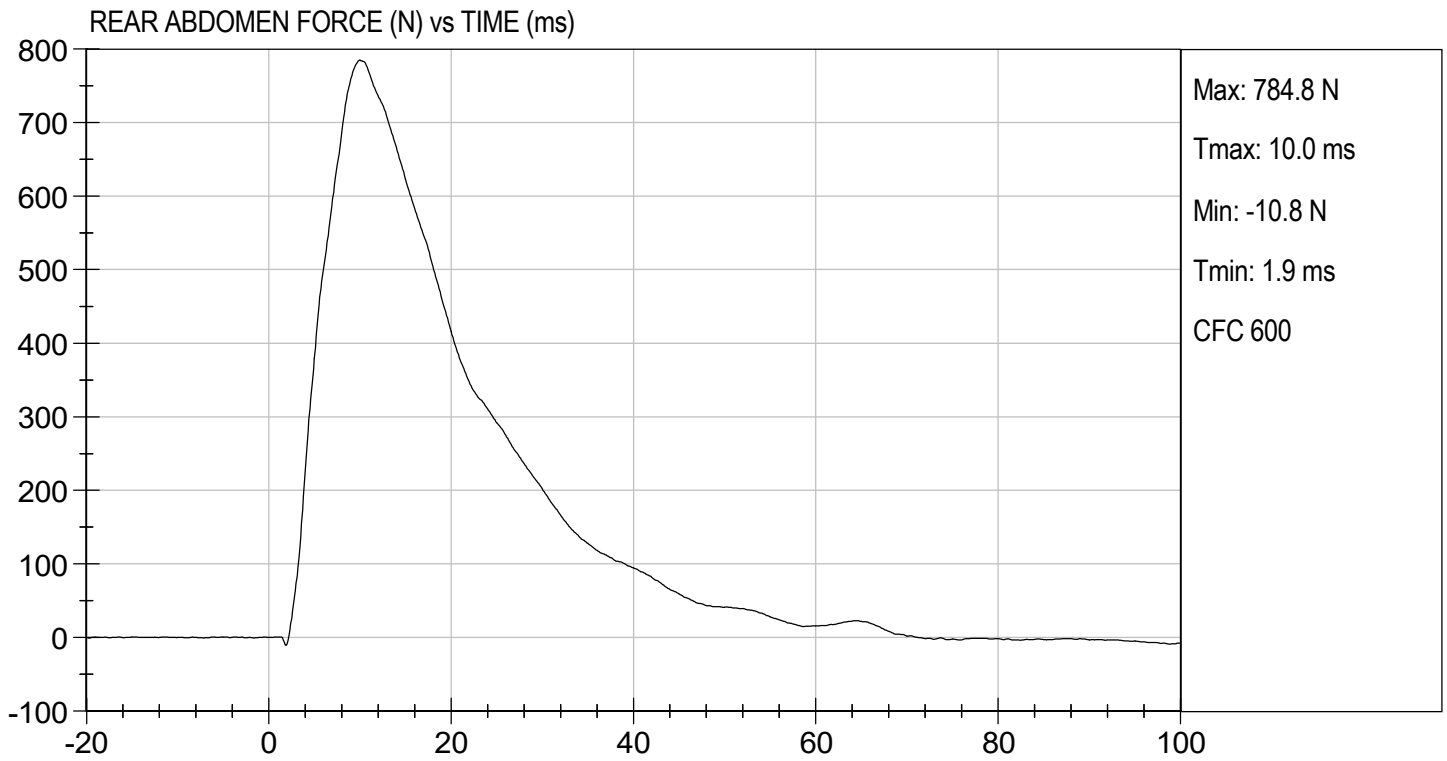






TEST DESC: ABDOMEN IMPACT
VELOCITY: 13.33 ft/s, 4.06 m/s

TEST DATE: 03/05/2021
TEST #: D210677



MGA RESEARCH CORPORATION
LUMBAR SPINE TEST
ES-2re DUMMY

ATD Serial No: F032

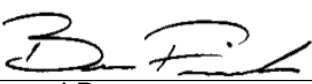
Test I.D.: D210678

Tested Parameter		Units	Specification	Result	Pass/Fail
Laboratory Temperature		deg C	20.6 to 22.2	21.8	Pass
Laboratory Relative Humidity		%	10 to 70	21	Pass
Pendulum Speed		m/s	5.95 to 6.15	6.12	Pass
Pendulum Velocity	1 ms	m/s	-0.05 to 0.00	-0.03	Pass
	3.7 ms	m/s	-0.425 to -0.24	-0.389	Pass
	27 ms	m/s	-6.50 to -5.80	-6.07	Pass
	30 ms	m/s	>= -6.50	-6.01	Pass
Maximum Flexion Angle		deg	45.0 to 55.0	46.6	Pass
Time of Maximum Flexion Angle		ms	39.0 to 53.0	44.3	Pass
Headform Rotation Decay to Initial Position		ms	37 to 57	39	Pass
Overall Results					Pass

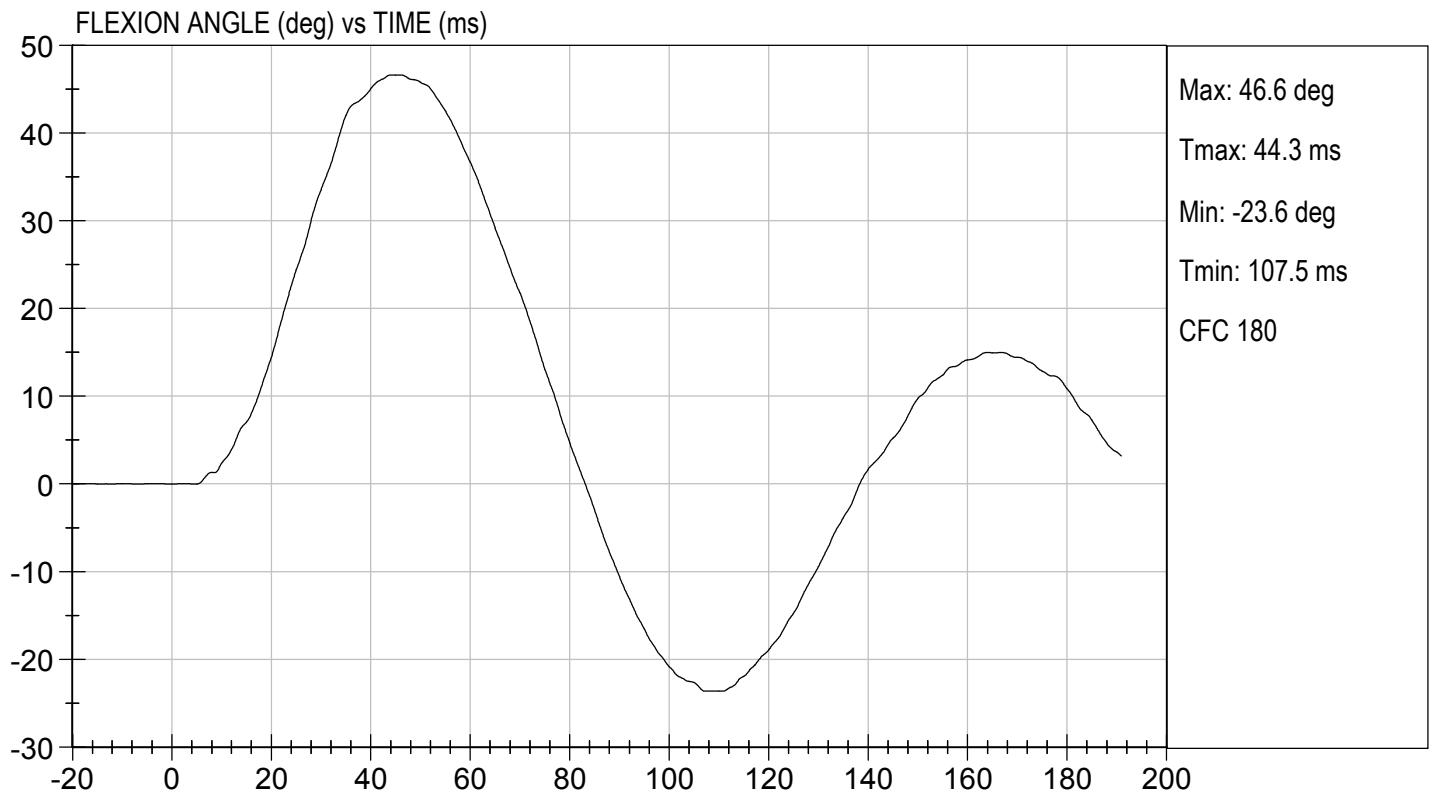
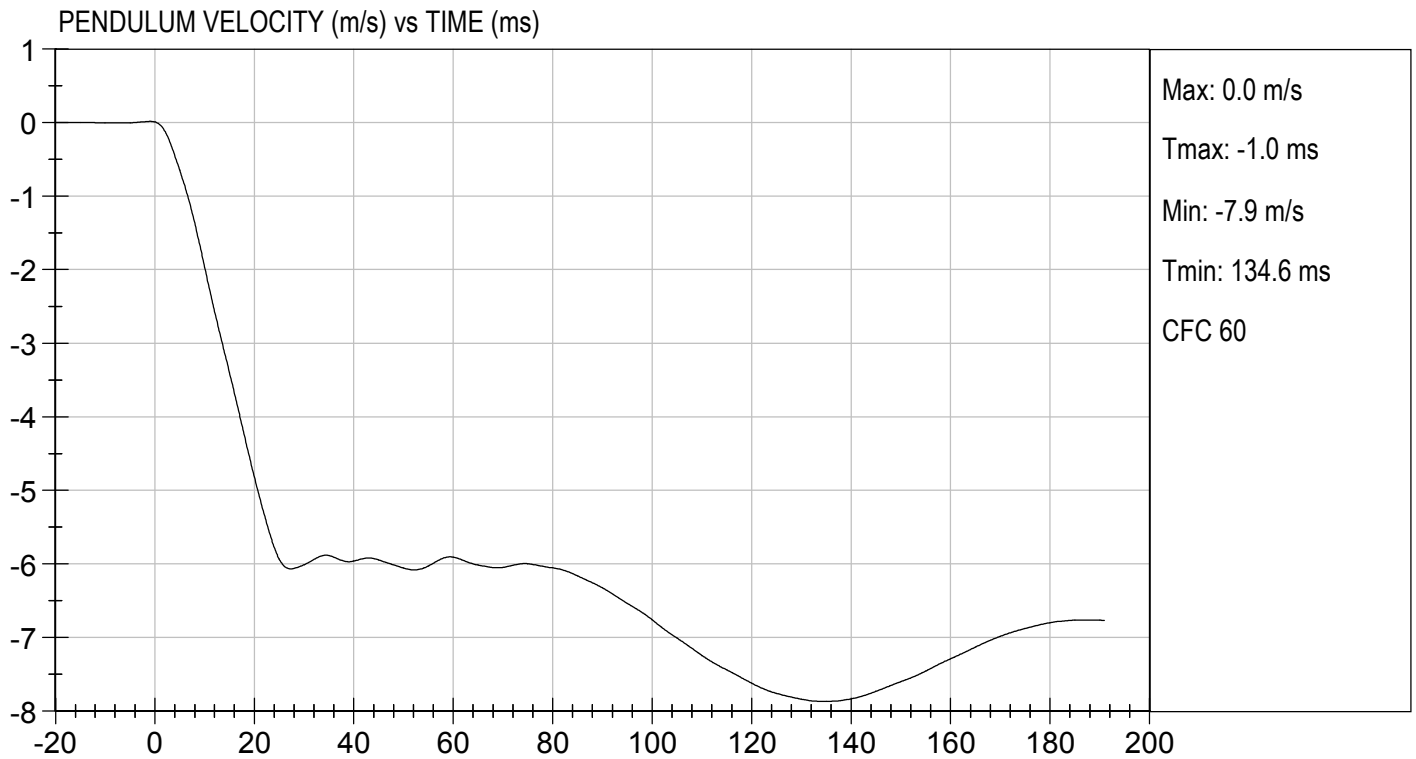


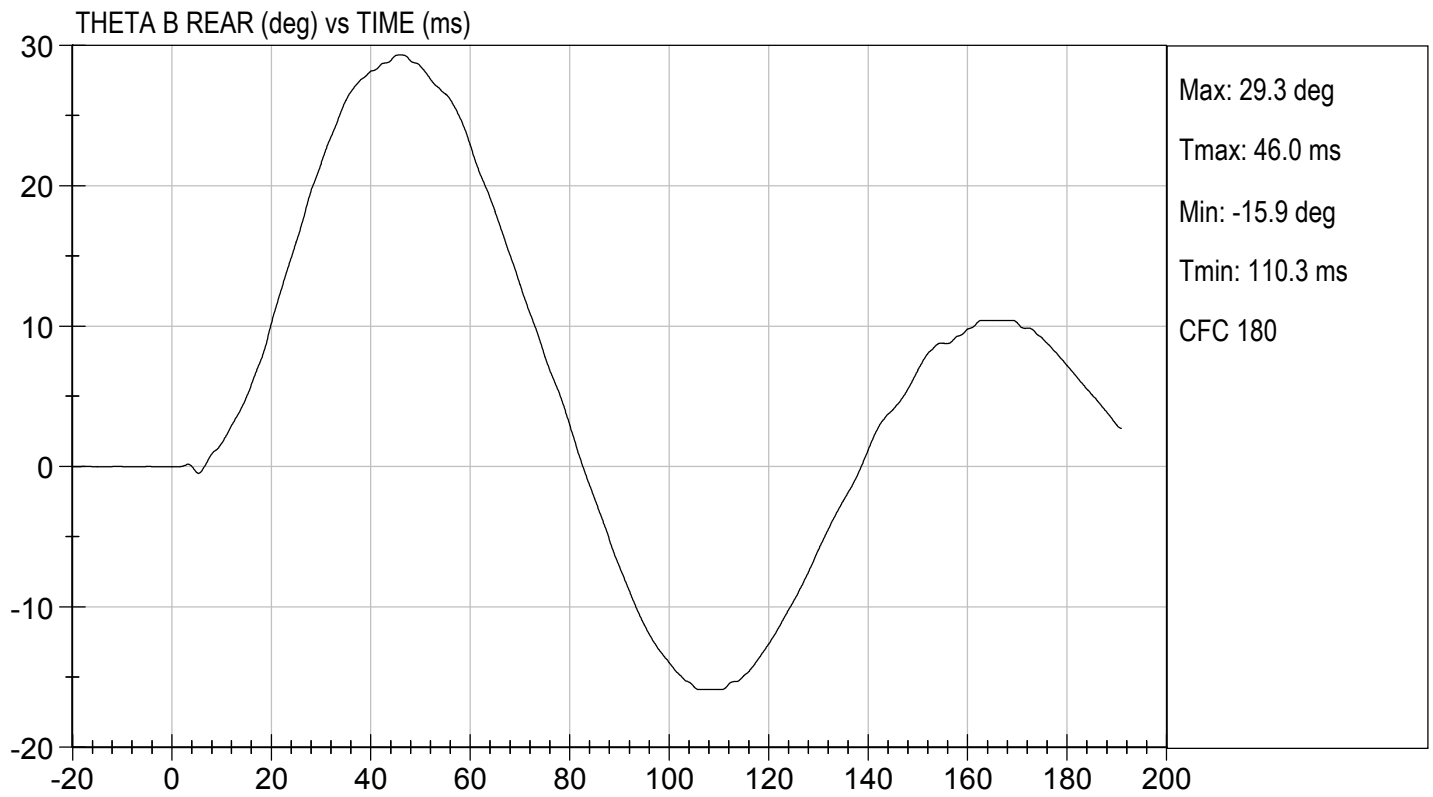
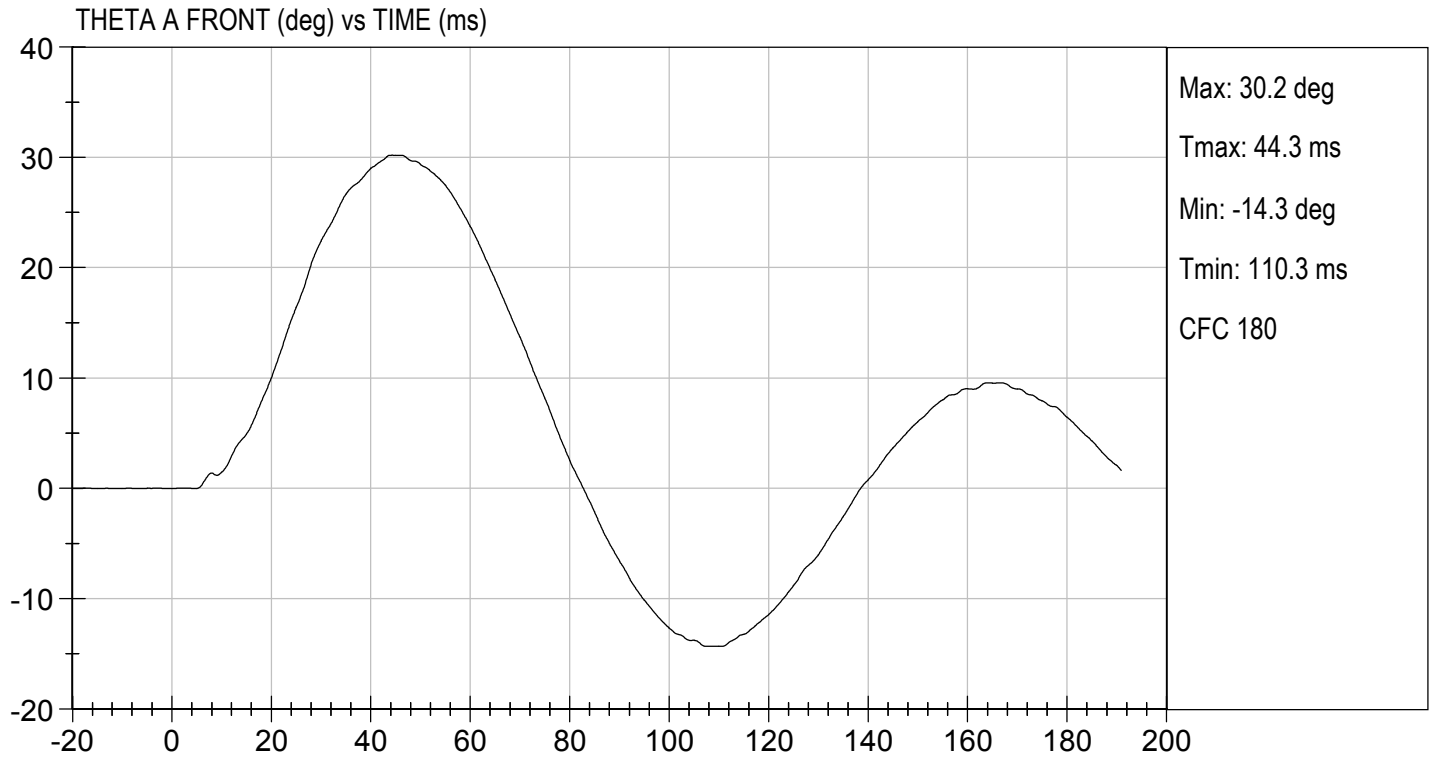
 Laboratory Technician

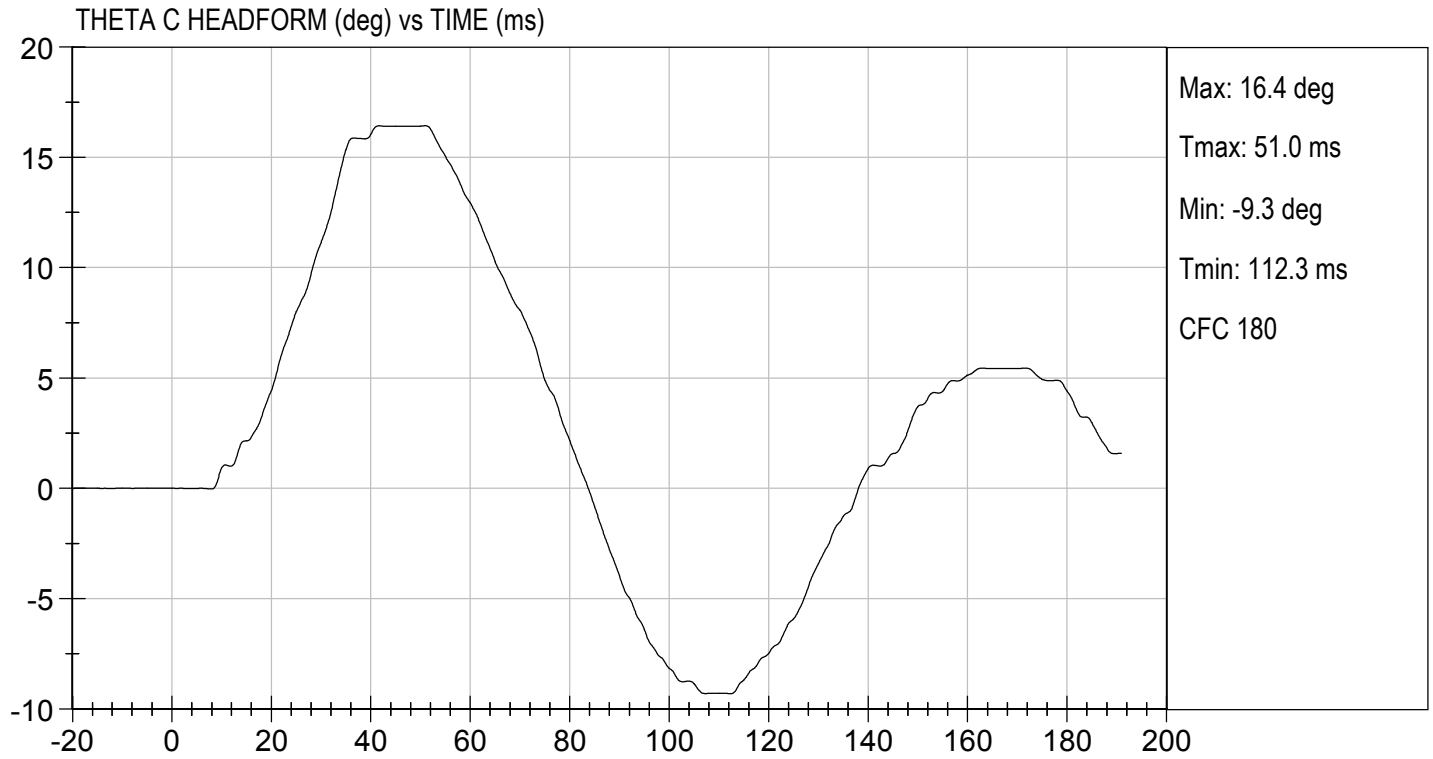
 03/05/2021
 Test Date



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MGA RESEARCH CORPORATION

**PELVIS TEST
ES-2re DUMMY**

ATD Serial No: F032

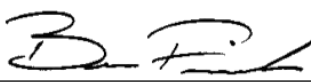
Test I.D: D210679

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.5	Pass
Laboratory Relative Humidity	%	10 to 70	20	Pass
Probe Speed	m/s	4.20 to 4.40	4.23	Pass
Maximum Impactor Force	N	4700 to 5400	5071	Pass
Time of Maximum Impactor Force	ms	11.8 to 16.1	12.7	Pass
Maximum Pubic Force	N	1230 to 1590	1346	Pass
Time of Maximum Pubic Force	ms	12.2 to 17.0	12.3	Pass
Overall Test Results				Pass

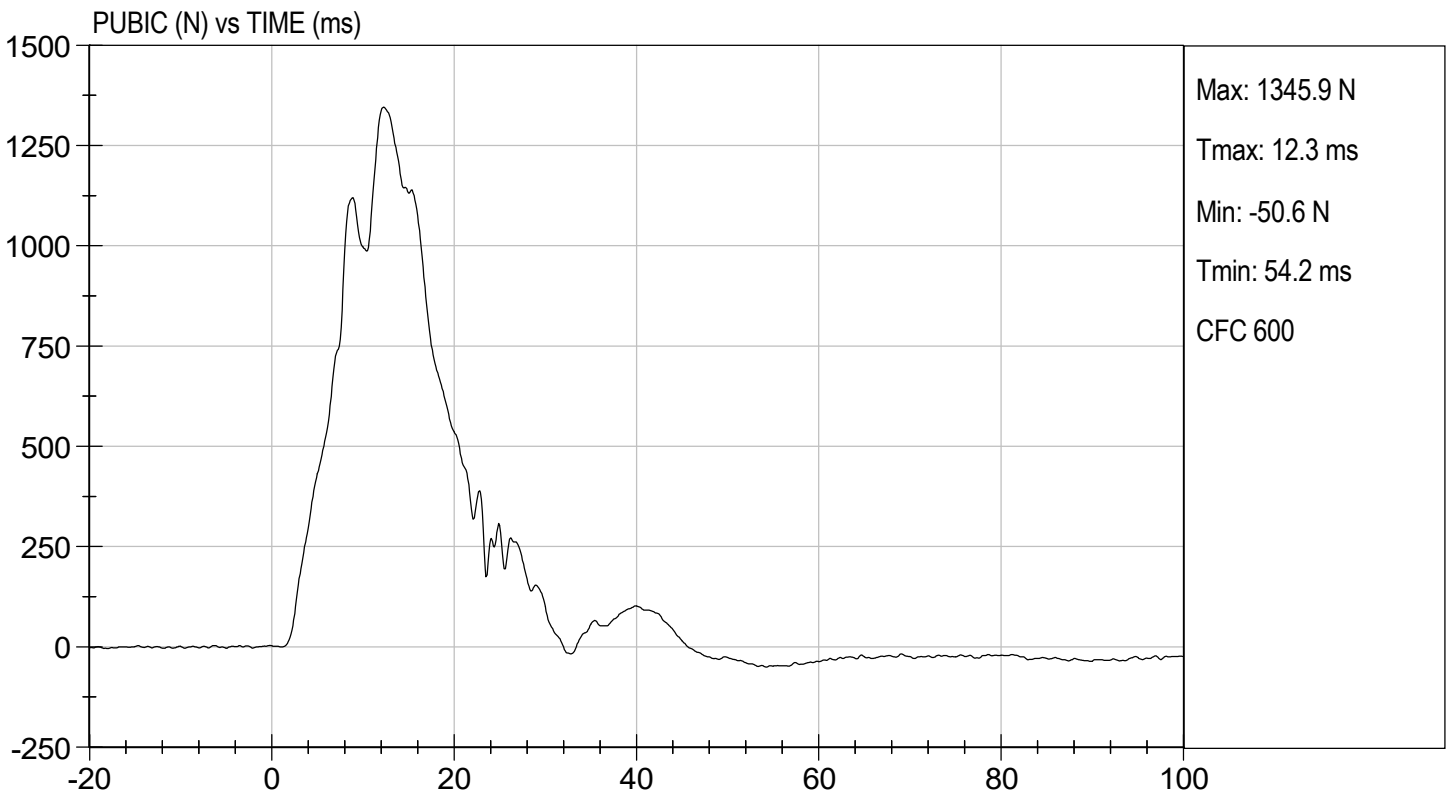
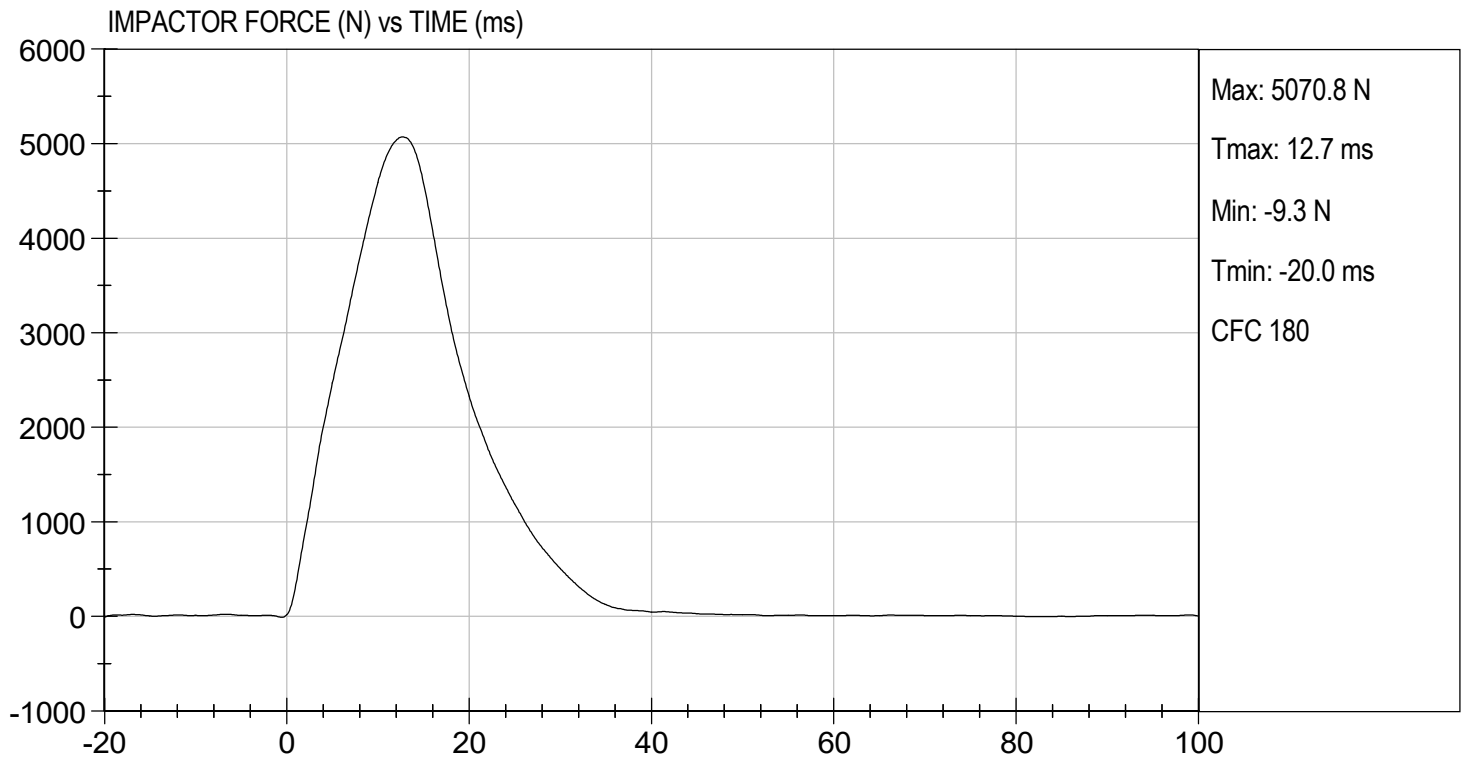


Laboratory Technician

03/05/2021
Test Date



Approved By



MGA RESEARCH CORPORATION
THORAX IMPACT TEST
ES-2re DUMMY

ATD Serial No: F032

Test I.D: D210670

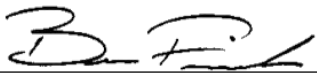
Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.5	Pass
Humidity	%	10 to 70	20	Pass
Probe Speed	m/s	5.40 to 5.60	5.52	Pass
Maximum Impactor Force (after 6 ms)	N	5100 to 6200	6065	Pass
Upper Rib Displacement	mm	34.0 to 41.0	39.8	Pass
Middle Rib Displacement	mm	37.0 to 45.0	40.8	Pass
Lower Rib Displacement	mm	37.0 to 44.0	41.1	Pass
Overall Test Results				Pass



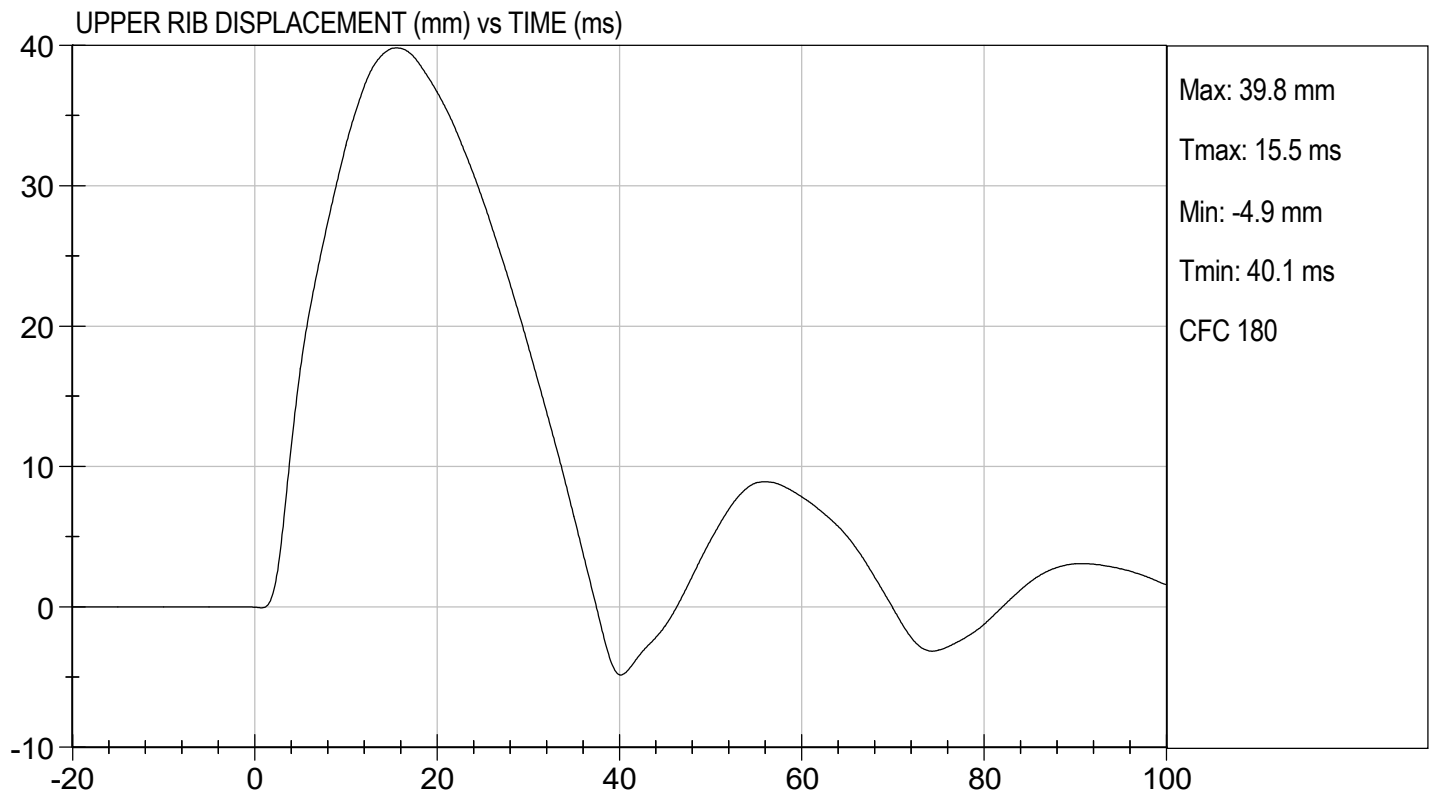
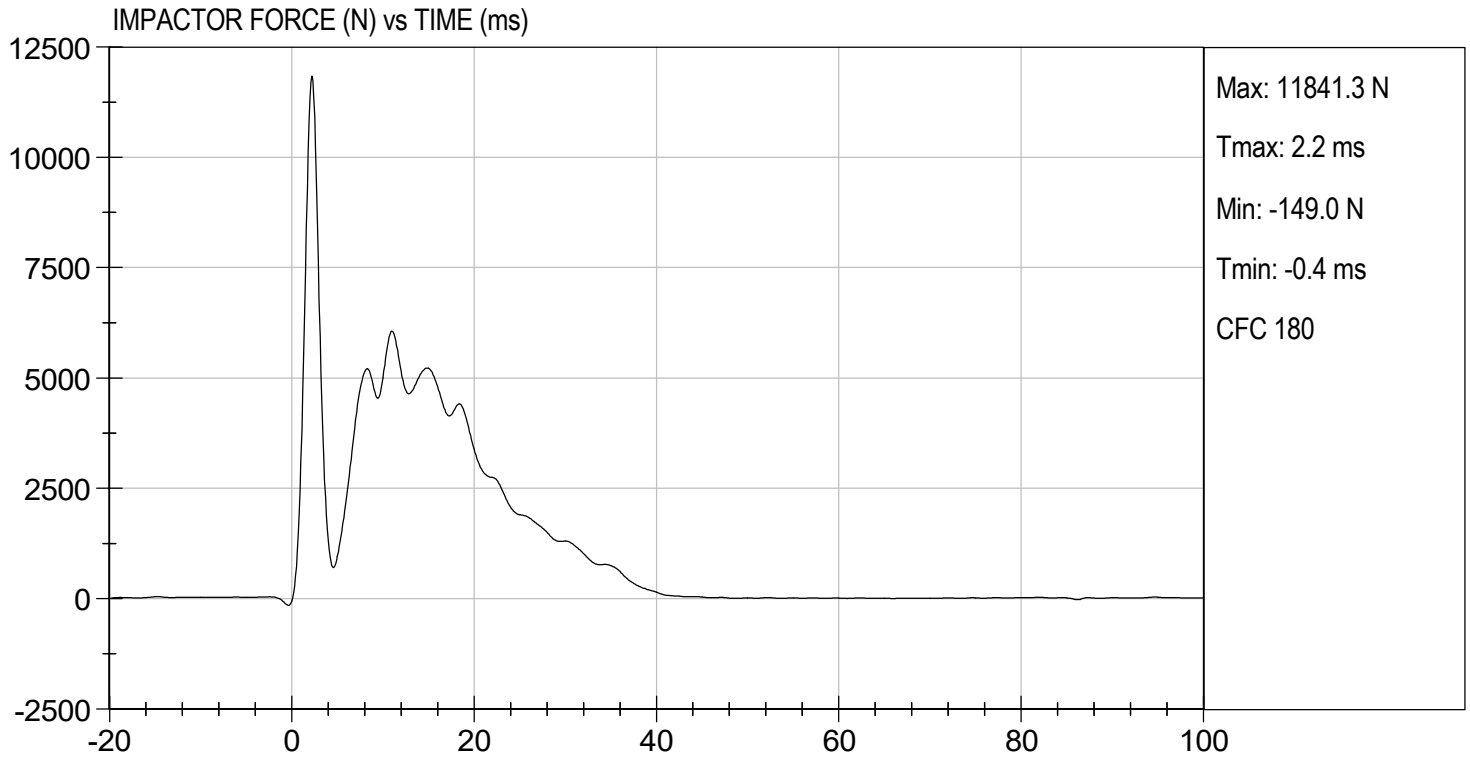
 Laboratory Technician

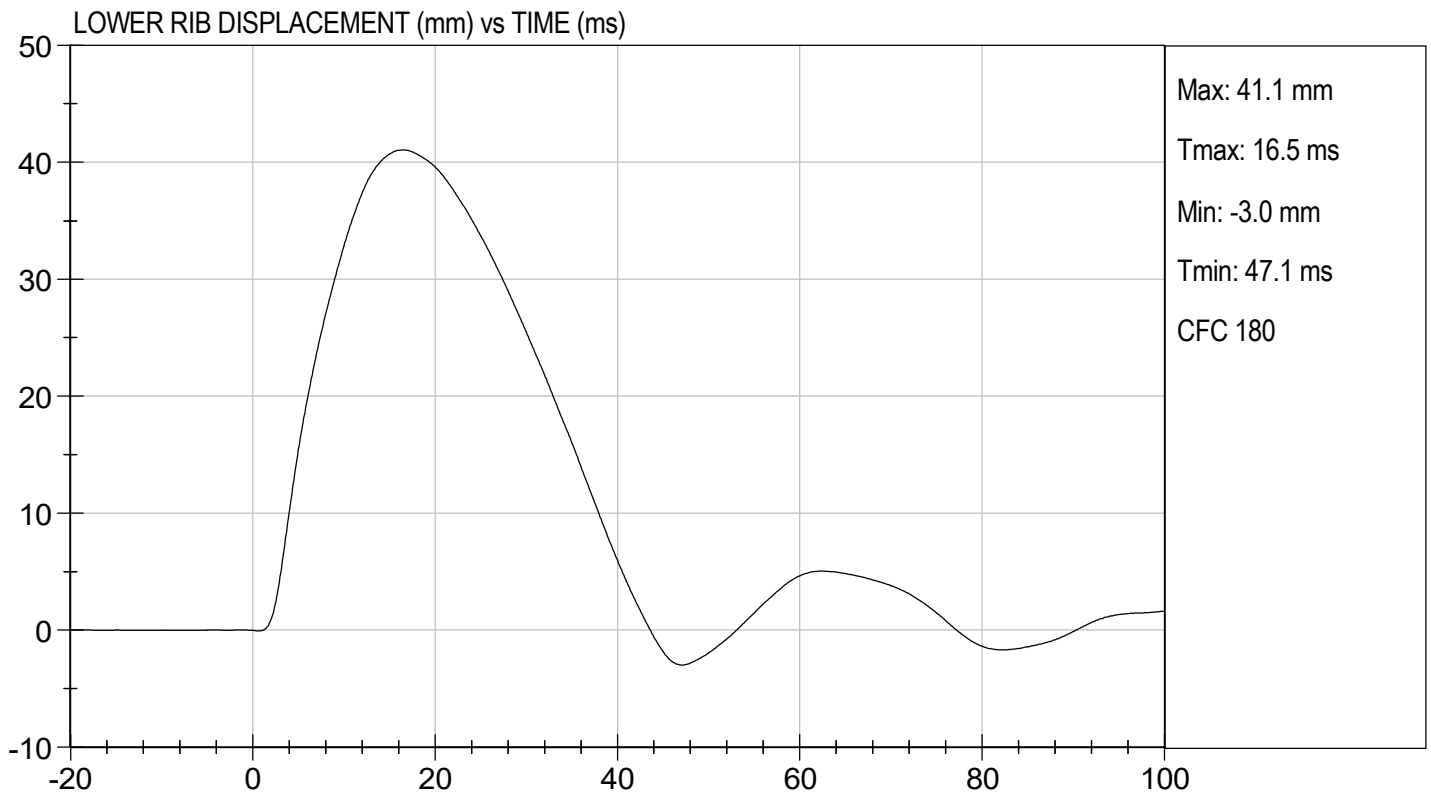
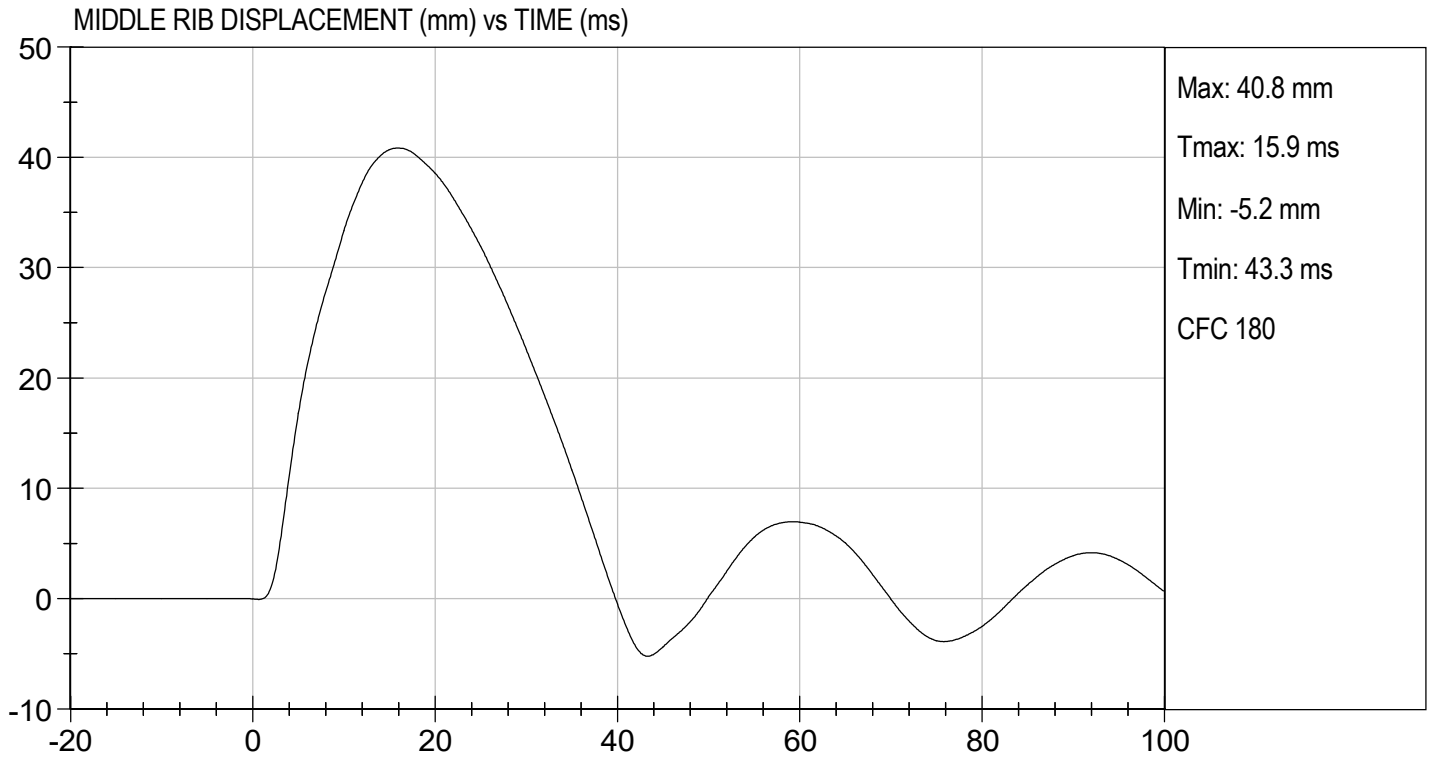
03/05/2021

 Test Date



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CALIBRATION TEST RESULTS

PRE-TEST

SID-IIS 5TH PERCENTILE FEMALE - PASSENGER ATD

SID-IIsD External Measurements
SN: 306

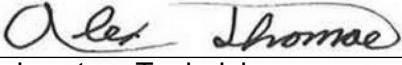
No.	Name	Spec. (mm)	Result	Pass/Fail
A	Sitting Height	772 - 788	785	Pass
B	Shoulder Pivot Height	437 - 453	449	Pass
C	H-point Height	79 - 89	86	Pass
D	H-point from Seatback	141 - 151	147	Pass
E	Shoulder Pivot from Backline	97 - 107	99	Pass
F	Thigh Clearance	119 -135	120	Pass
G	Head Breadth	140 - 148	141	Pass
H	Head Back from Backline	40 - 46	45	Pass
I	Head Depth	178 - 188	182	Pass
J	Head Circumference	541 - 551	550	Pass
K	Buttock to Knee Length	514 - 540	538	Pass
L	Popliteal Height	343 - 369	349	Pass
M	Knee Pivot to Floor Height	392 - 409	394	Pass
N	Buttock Popliteal Length	416 - 442	435	Pass
O	Chest Depth w/o Jacket	195 - 211	198	Pass
P	Foot Length	216 - 232	222	Pass
Q	Hip Breadth (w/ pelvic plugs)	313 - 323	317	Pass
R	Arm Length	249 - 259	250	Pass
S	Knee Joint to Seatback	477 - 493	483	Pass
V	Shoulder Width	341 - 357	351	Pass
W	Foot Width	78 - 94	82	Pass
Y	Chest Circumference w/ jacket	851 - 881	863	Pass
Z	Waist Circumference	761 - 791	782	Pass

MGA RESEARCH CORPORATION
HEAD DROP TEST
SID-IIs BUILD LEVEL D DUMMY

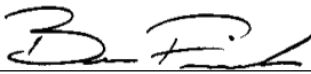
ATD Serial No: 306

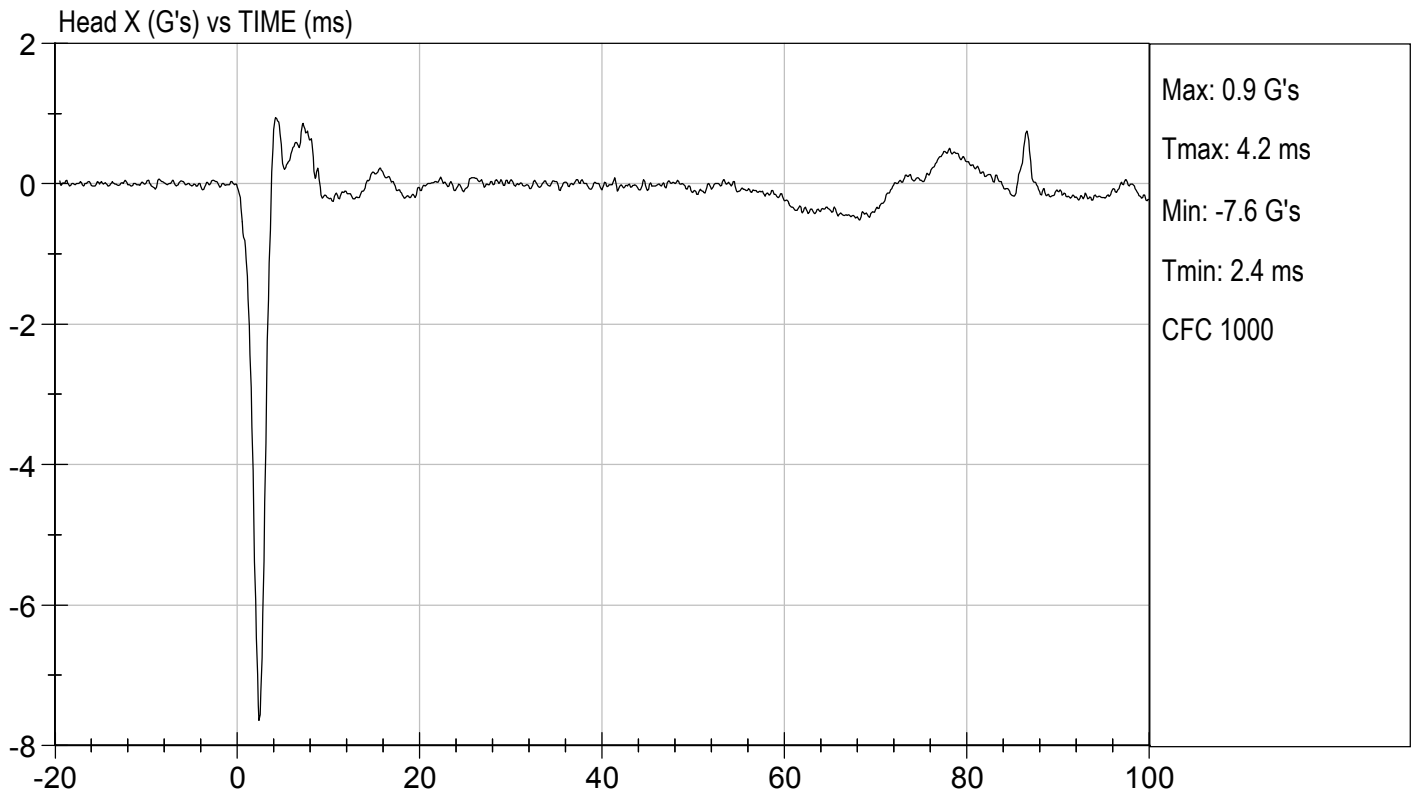
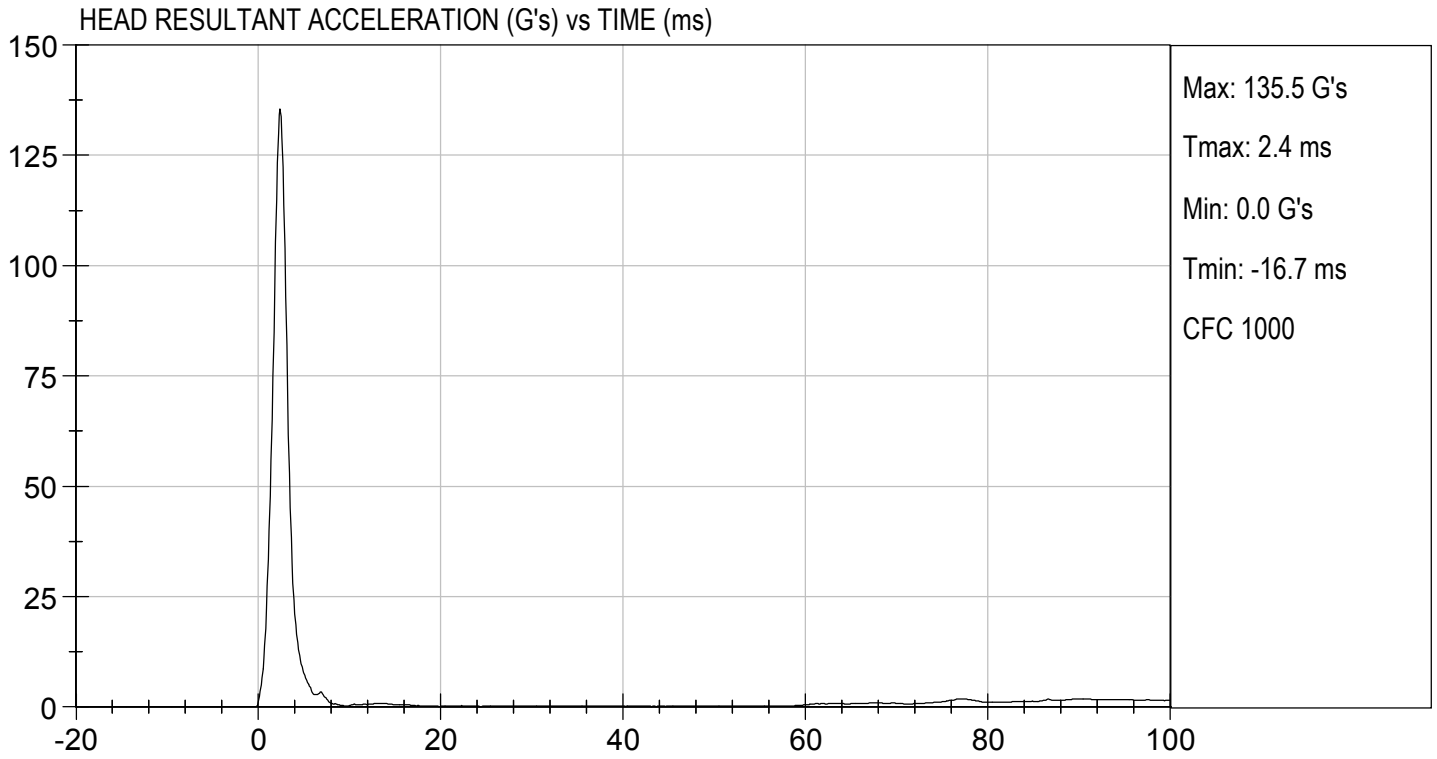
Test ID: D210481

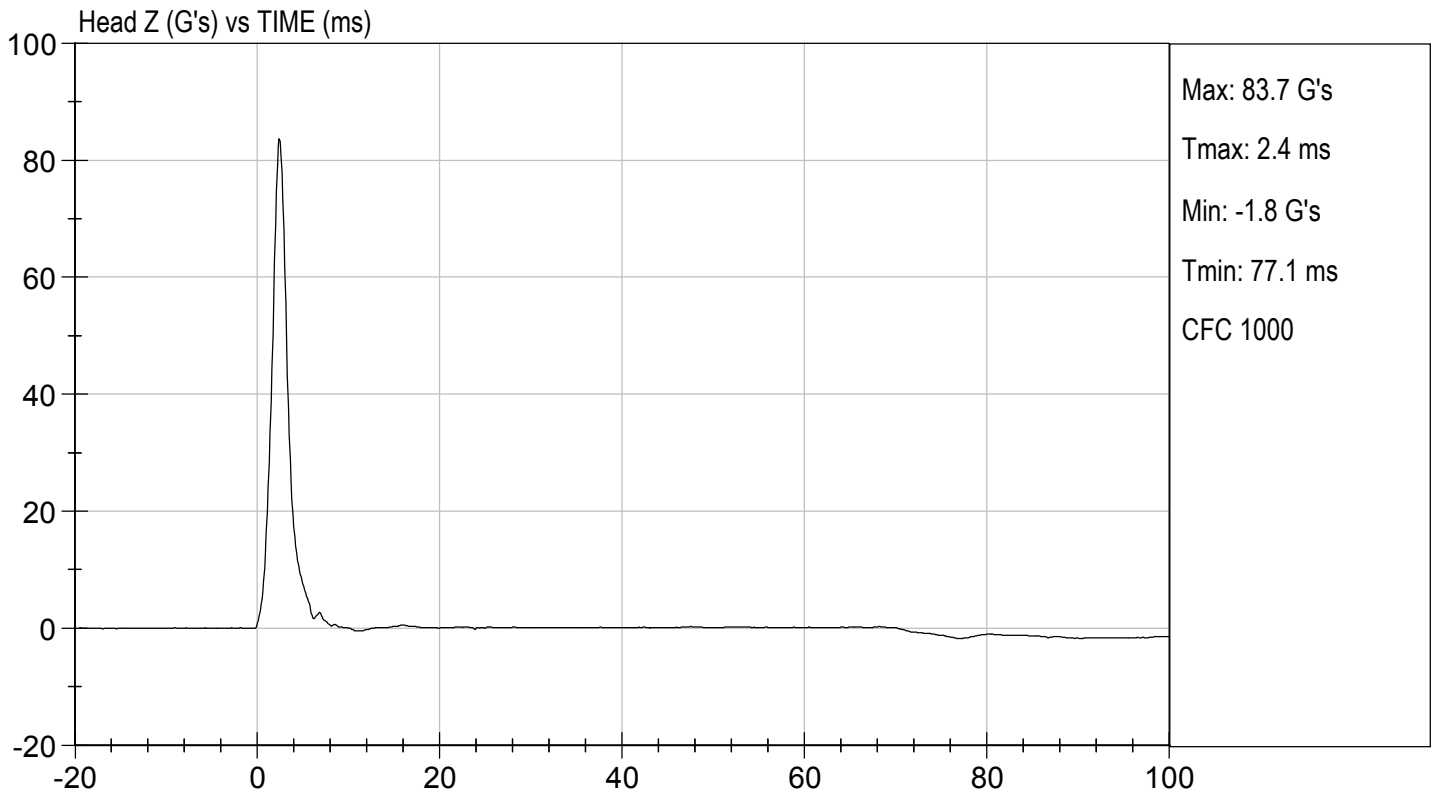
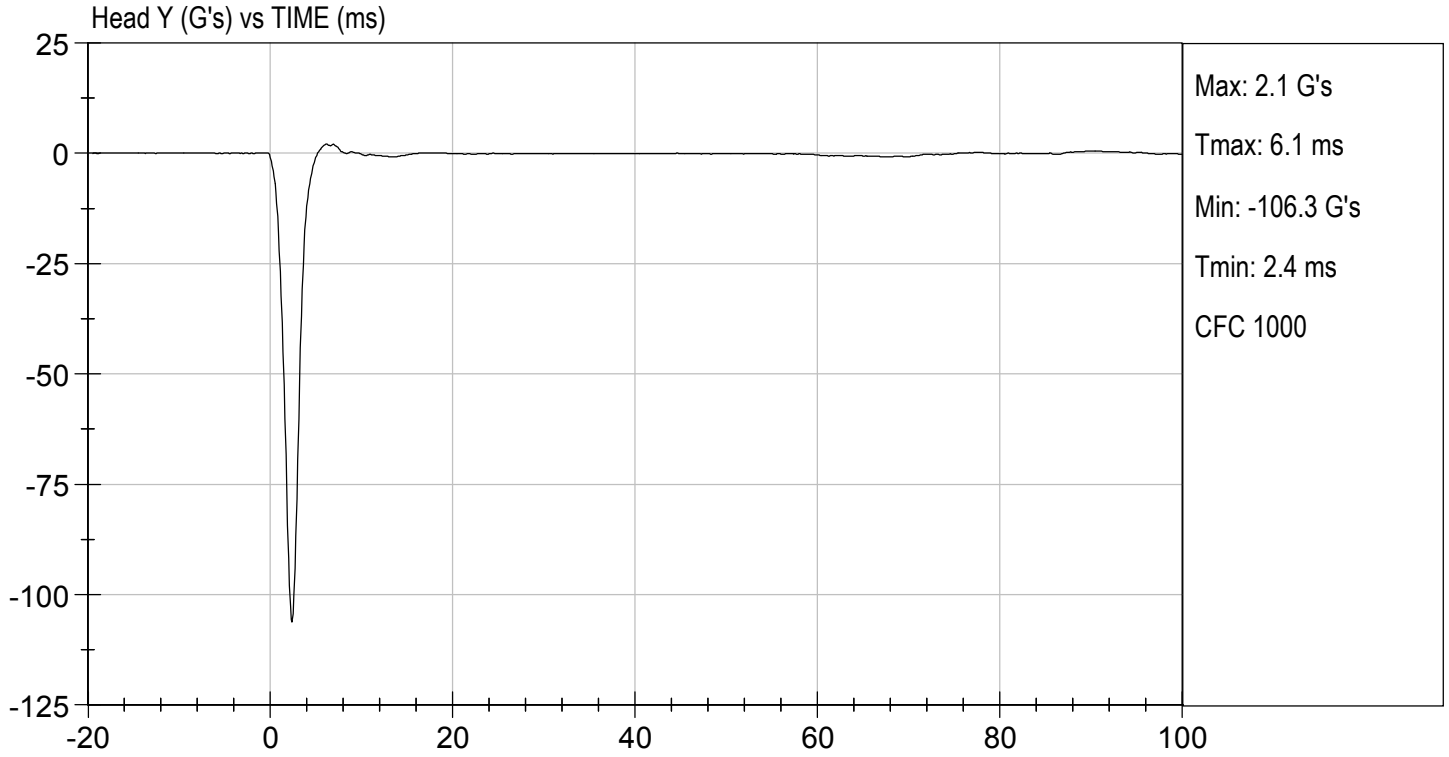
Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.3	Pass
Laboratory Relative Humidity	%	10 to 70	19	Pass
Peak Resultant Acceleration	G's	115 to 137	135	Pass
Peak Longitudinal Acceleration	G's	+/- 15	-7.6	Pass
Unimodal	N/A	Yes	Yes	Pass
Oscillations	N/A	<15%	Yes	Pass
Overall Test Results				Pass


 Laboratory Technician

02/19/2021
 Test Date


 Approved By



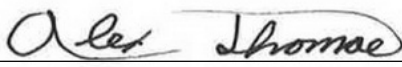


**MGA RESEARCH CORPORATION
LATERAL NECK PENDULUM TEST
SID-IIs BUILD LEVEL D DUMMY**

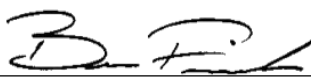
ATD Serial No: 306

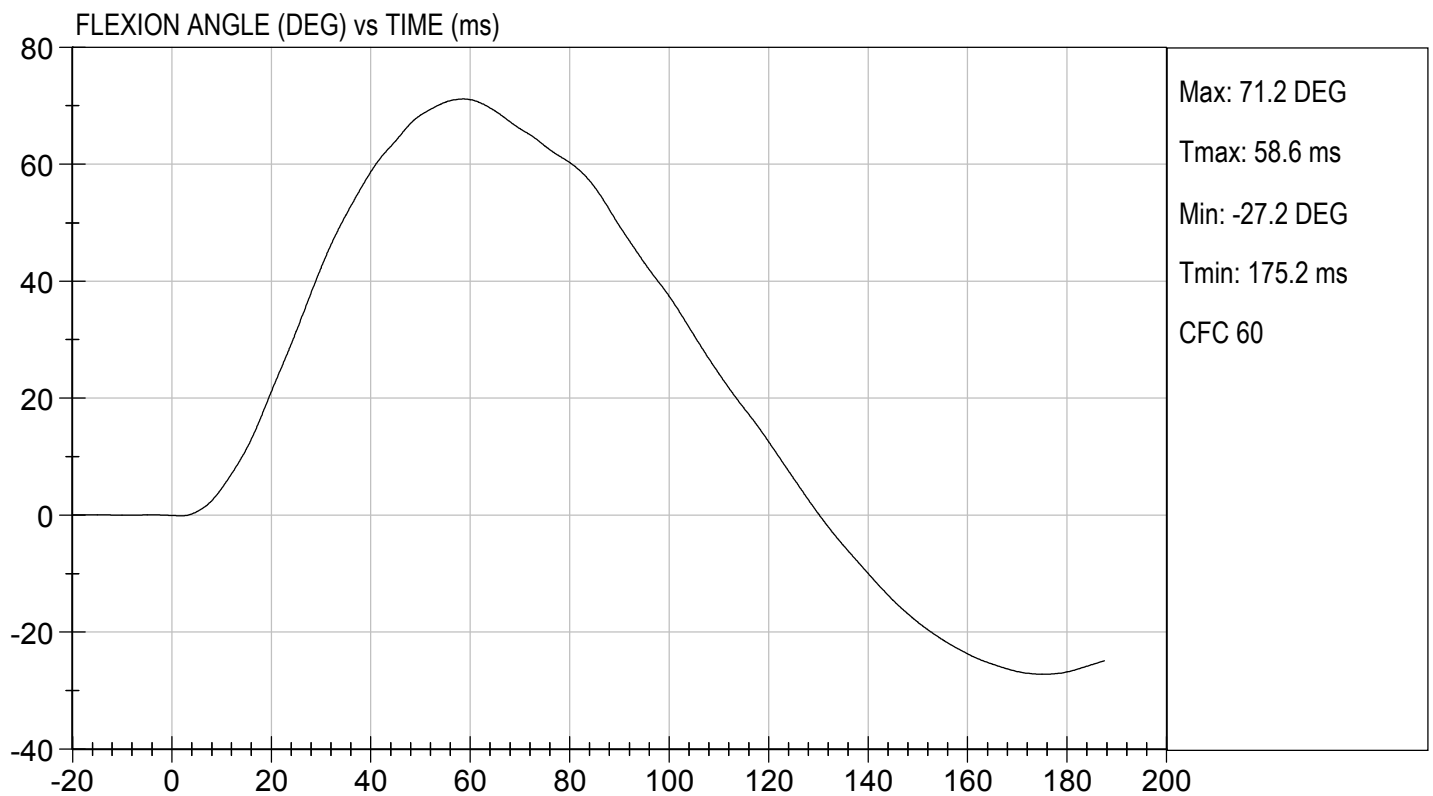
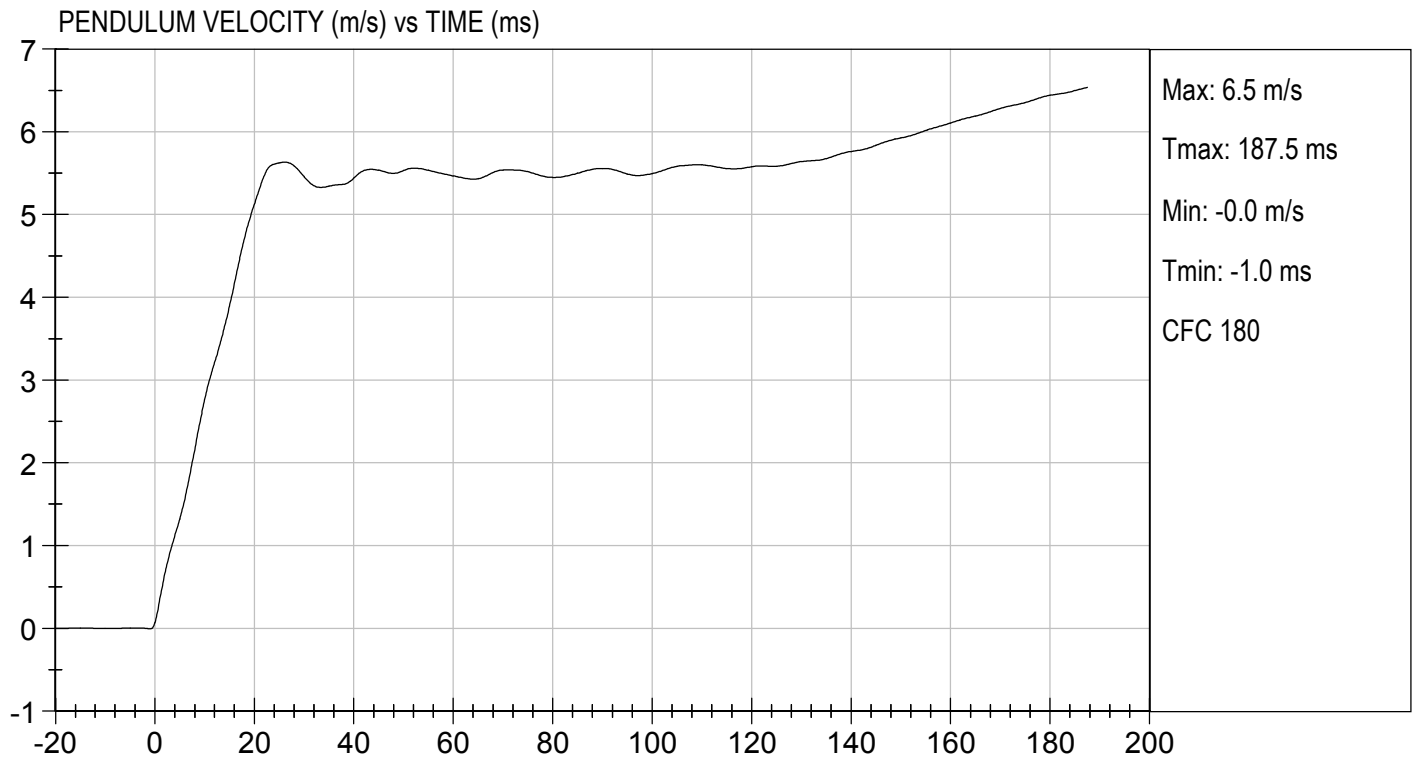
Test I.D.: D210482

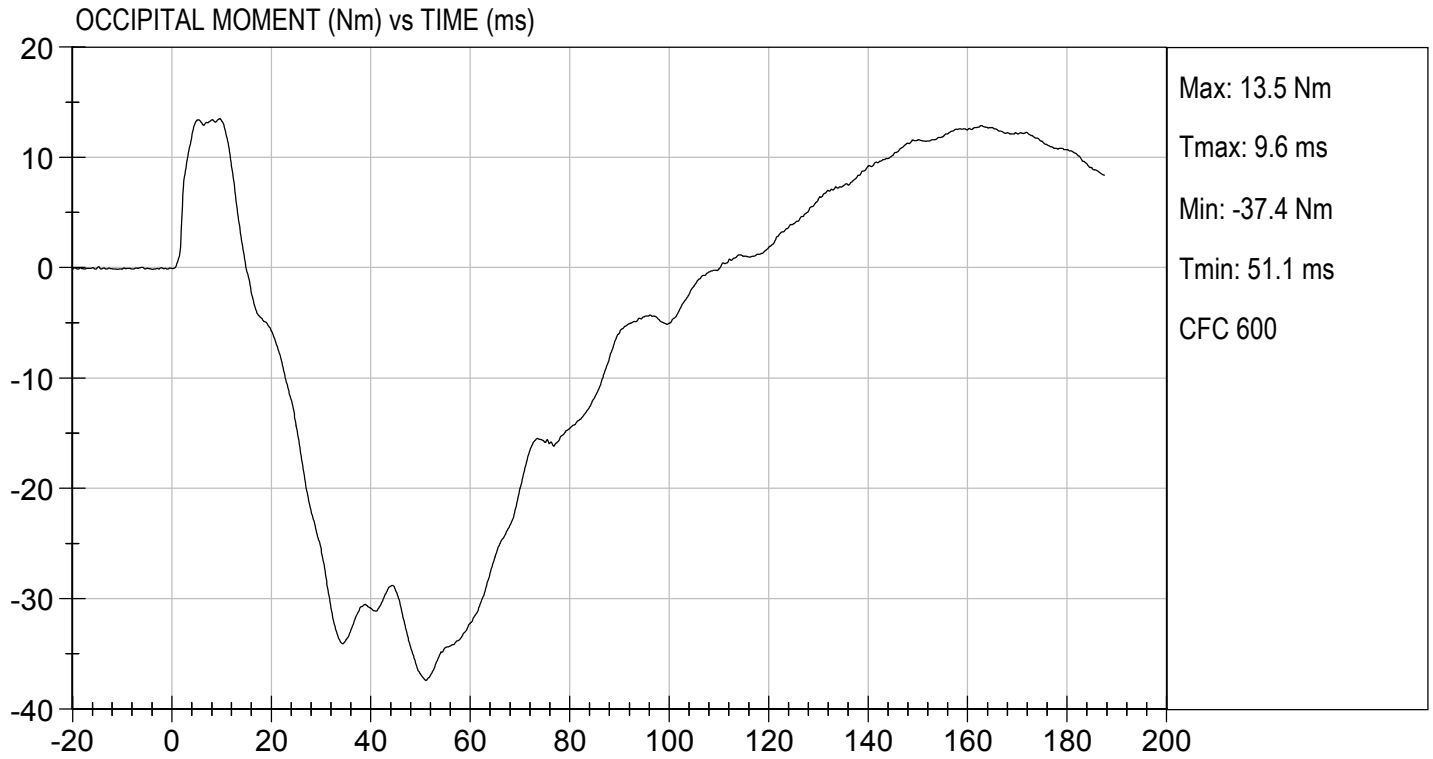
Tested Parameter	Units	Specification	Result	Pass/Fail	
Temperature	deg C	20.6 to 22.2	21.6	Pass	
Humidity	%	10 to 70	24	Pass	
Impact Velocity	m/s	5.51 to 5.63	5.58	Pass	
Pendulum Velocity	10 ms	m/s	2.20 to 2.80	2.76	Pass
	15 ms	m/s	3.30 to 4.10	3.89	Pass
	20 ms	m/s	4.40 to 5.40	5.13	Pass
	25 ms	m/s	5.40 to 6.10	5.62	Pass
	25-100 ms	m/s	5.50 to 6.20	5.63	Pass
Maximum D-Plane Rotation	deg	71 to 81	71	Pass	
Time of Maximum D-Plane Rotation	ms	50 to 70	59	Pass	
Maximum Occipital Condyle Moment	Nm	-44 to -36	-37	Pass	
Time of Moment Decay to 0 Nm	ms	102 to 126	110	Pass	
Overall Test Results				Pass	


Laboratory Technician

02/18/2021
Test Date


Approved By






MGA RESEARCH CORPORATION
SHOULDER IMPACT TEST
SID-IIs BUILD LEVEL D DUMMY

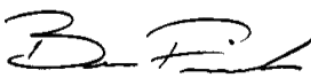
ATD Serial No: 306

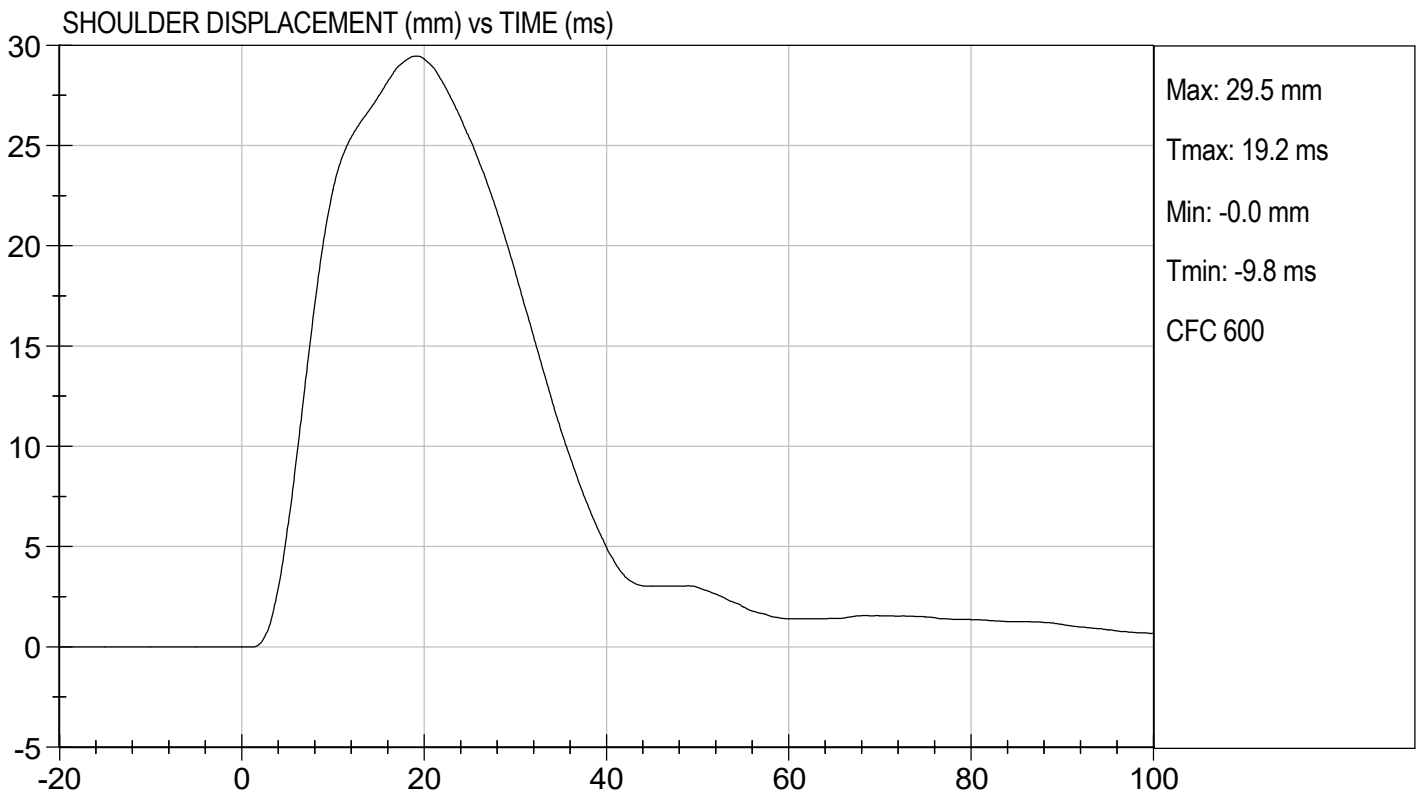
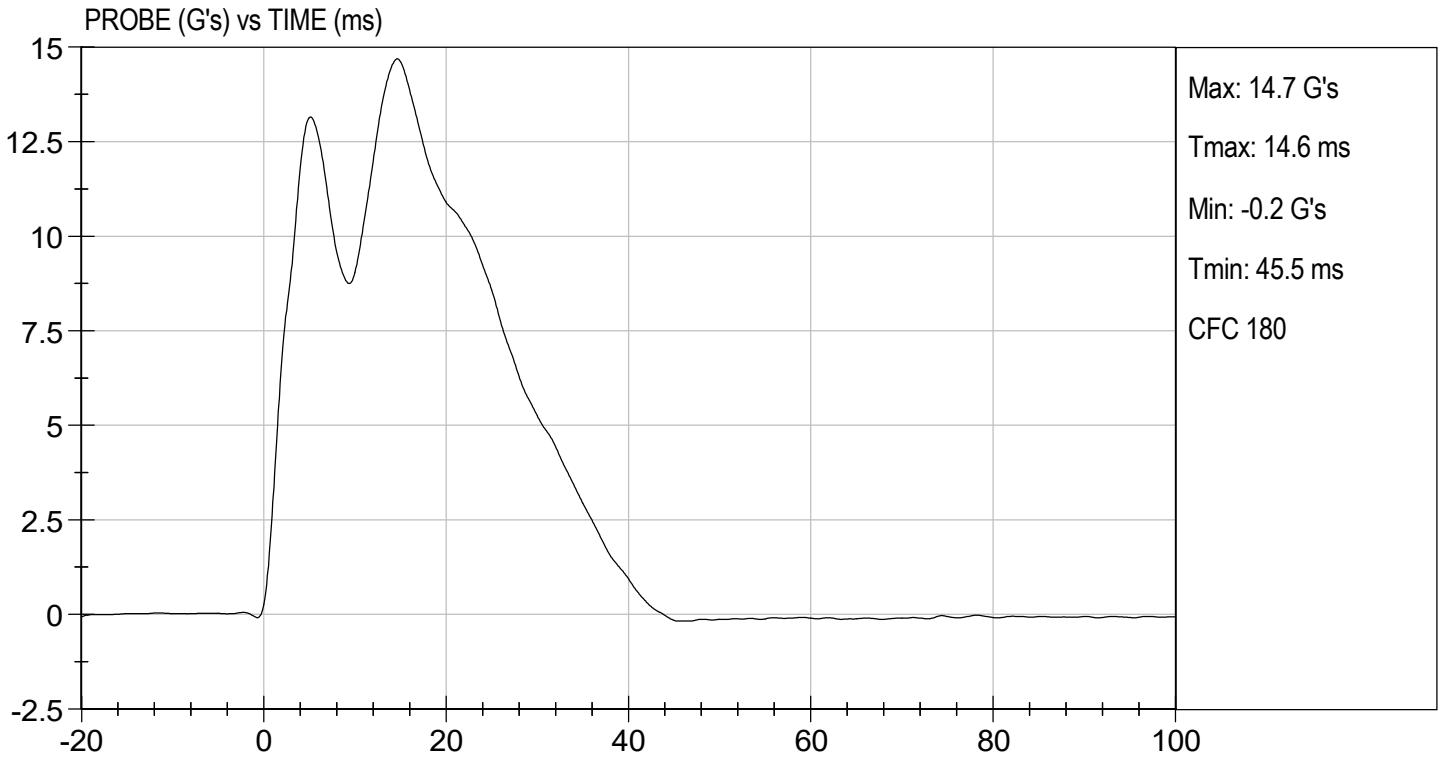
Test ID: D210483

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.8	Pass
Laboratory Relative Humidity	%	10 to 70	23	Pass
Impact Velocity	m/s	4.20 to 4.40	4.23	Pass
Maximum Probe Acceleration	G's	13 to 18	15	Pass
Shoulder Displacement	mm	28 to 37	29	Pass
Upper Spine (T1) Y Acceleration	G's	17 to 22	18	Pass
Overall Test Results				Pass


 Laboratory Technician

02/19/2021
 Test Date

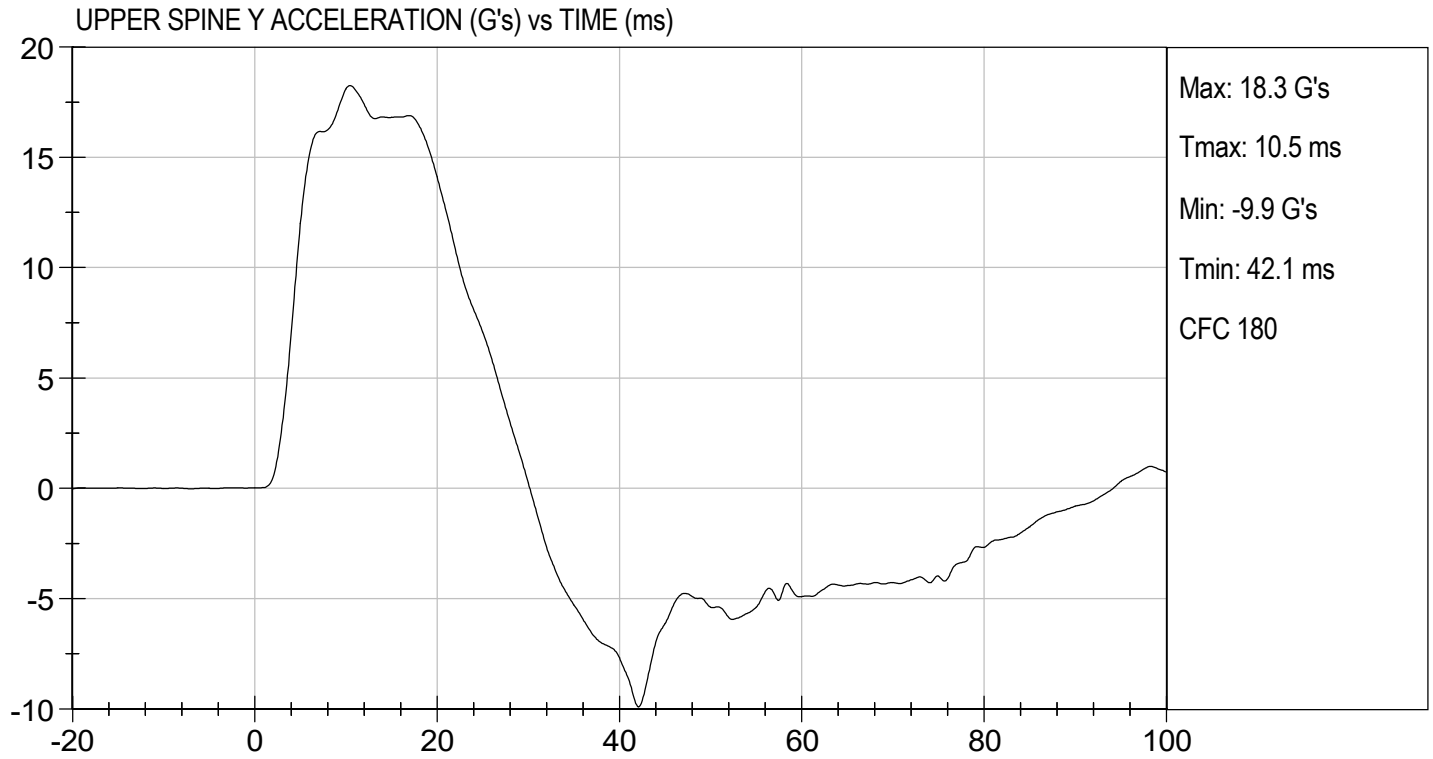

 Approved By





TEST DESC: SHOULDER IMPACT
VELOCITY: 13.89 ft/s, 4.23 m/s

TEST DATE: 02/19/2021
TEST #: D210483



**MGA RESEARCH CORPORATION
THORAX (WITH ARM) IMPACT TEST
SID-IIs BUILD LEVEL D DUMMY**

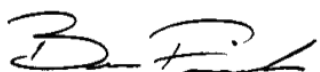
ATD Serial No: 306

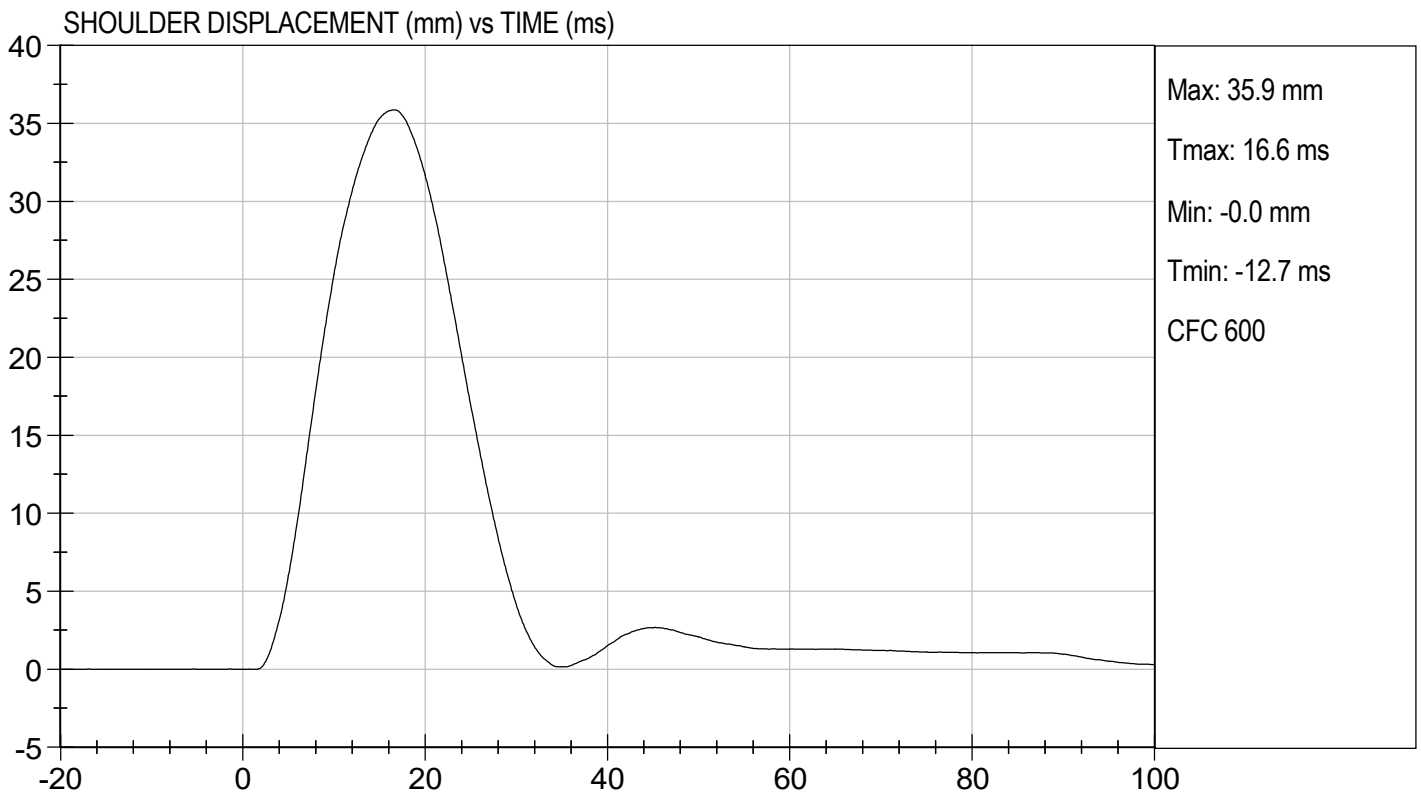
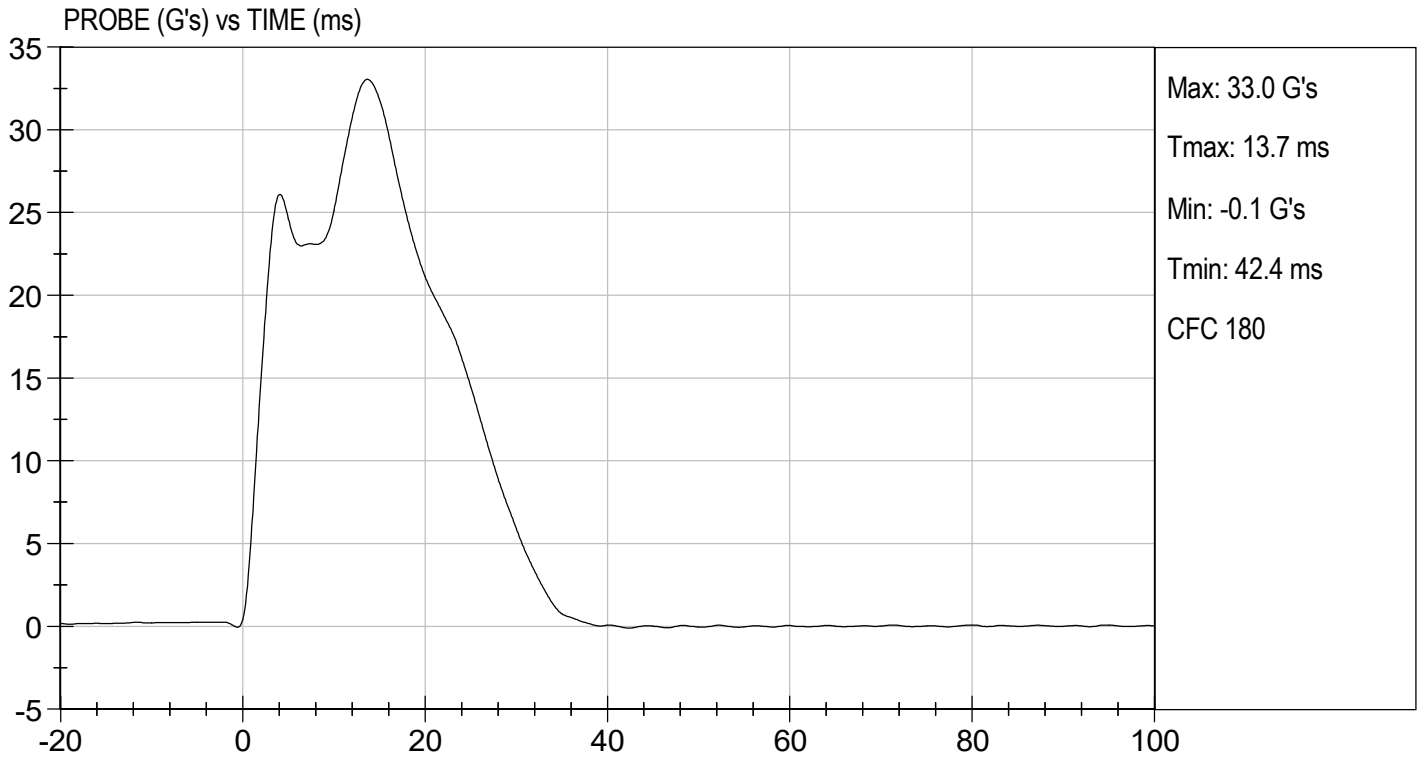
Test I.D: D210484

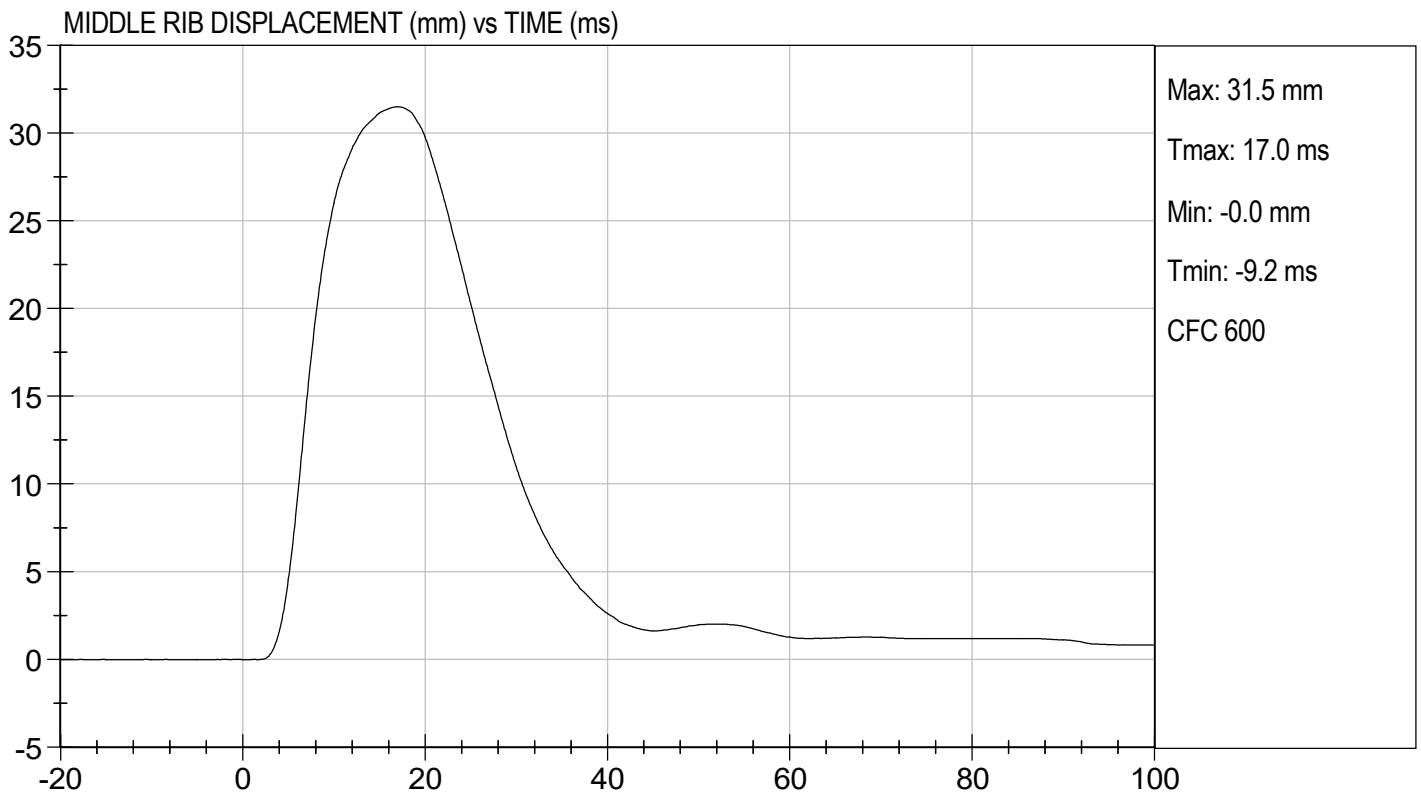
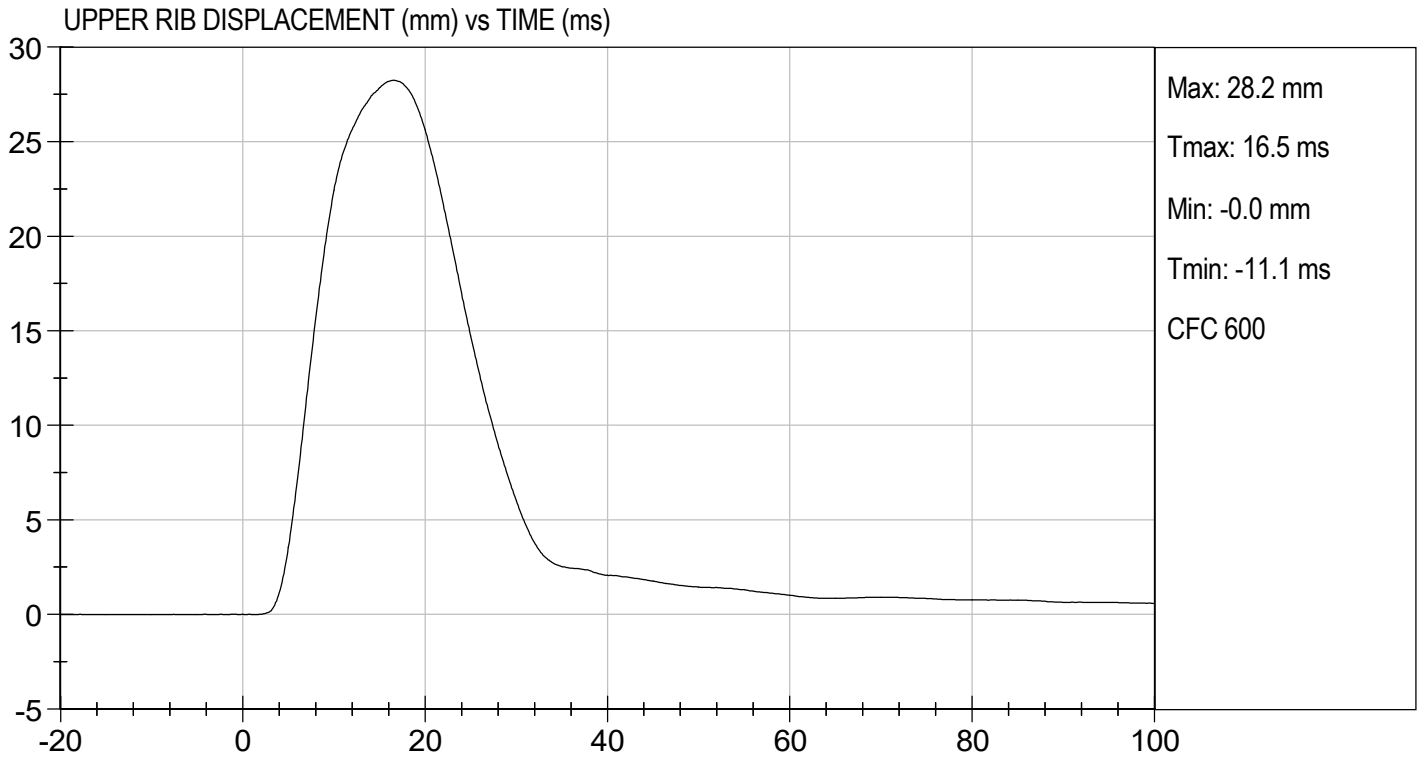
Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.8	Pass
Humidity	%	10 to 70	23	Pass
Impact Velocity	m/s	6.60 to 6.80	6.77	Pass
Maximum Probe Acceleration	G's	30 to 36	33	Pass
Shoulder Displacement	mm	31 to 40	36	Pass
Upper Rib Displacement	mm	25 to 32	28	Pass
Middle Rib Displacement	mm	30 to 36	31	Pass
Lower Rib Displacement	mm	32 to 38	34	Pass
Upper Spine (T1) Y Acceleration	G's	34 to 43	40	Pass
Lower Spine (T12) Y Acceleration	G's	29 to 37	32	Pass
Overall Test Results				Pass

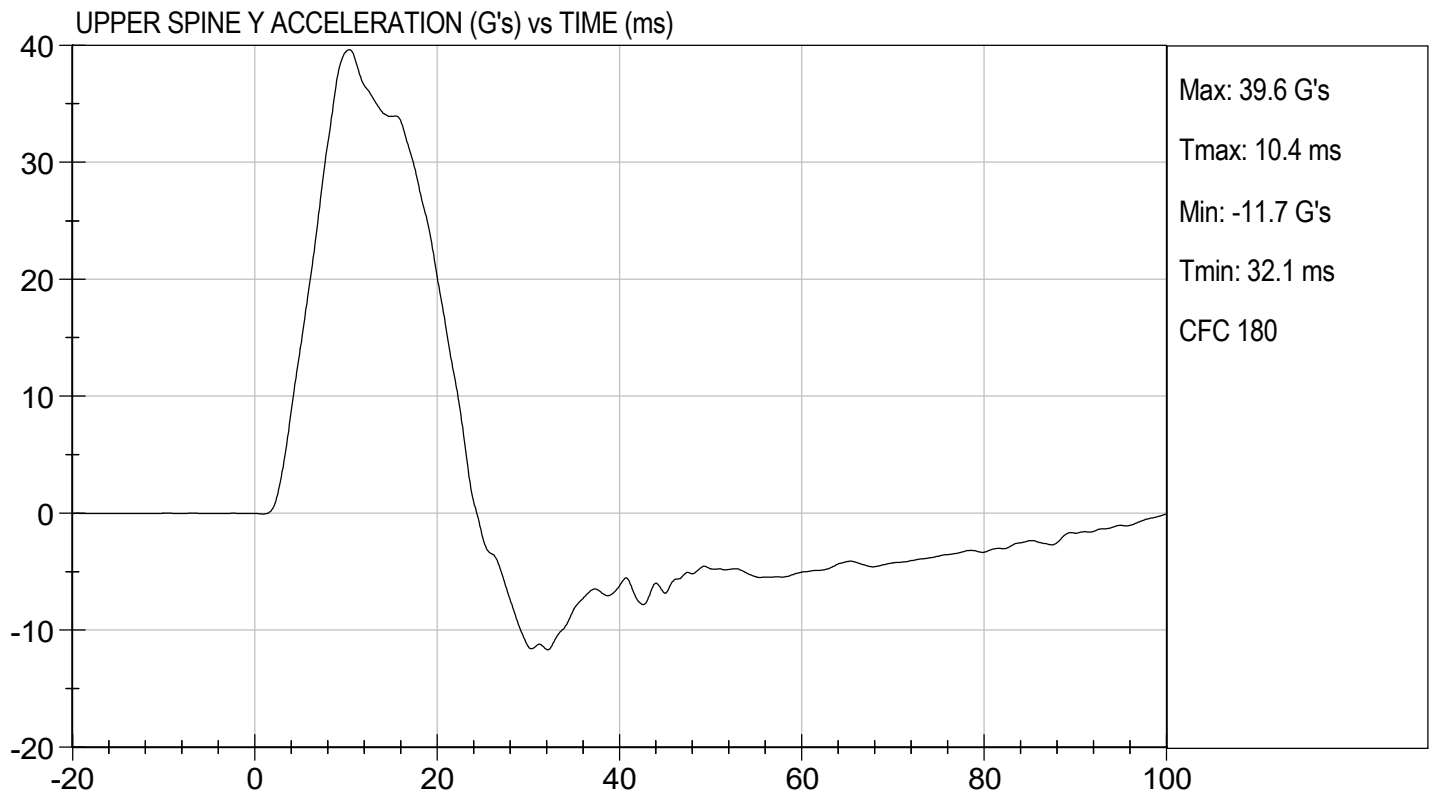
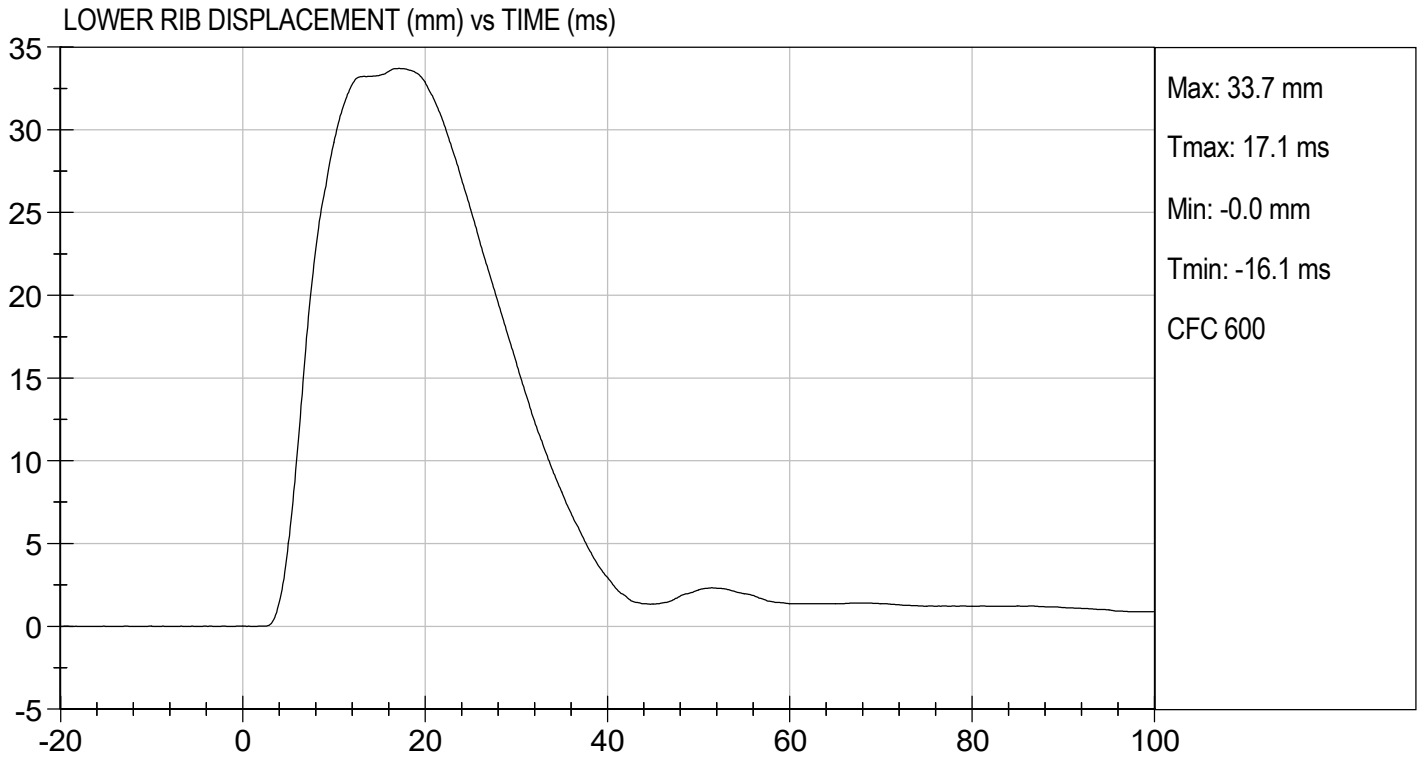

Laboratory Technician

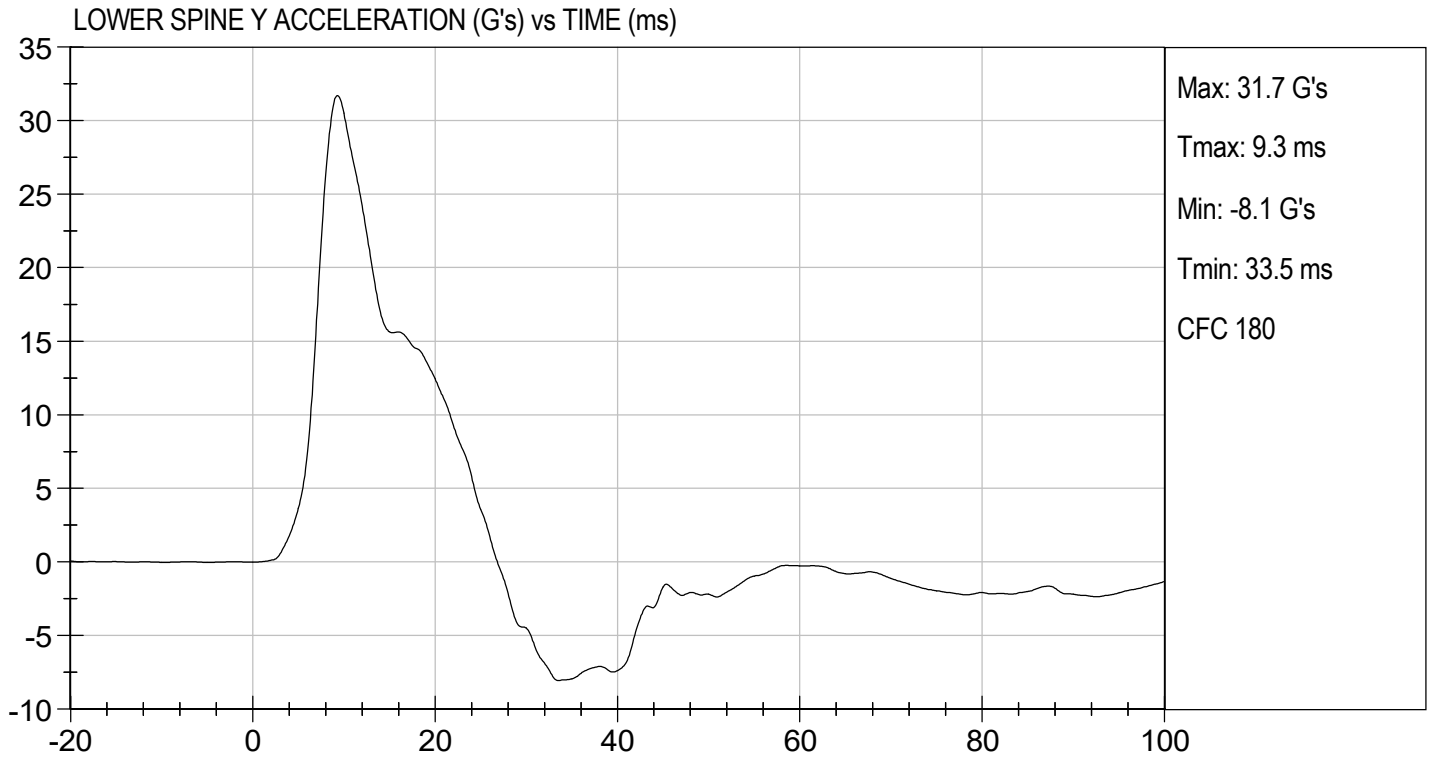
02/19/2021
Test Date


Approved By









MGA RESEARCH CORPORATION
THORAX (WITHOUT ARM) IMPACT TEST
SID-IIs BUILD LEVEL D DUMMY

ATD Serial No: 306

Test I.D: D210485

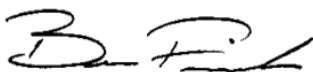
Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.8	Pass
Humidity	%	10 to 70	23	Pass
Impact Velocity	m/s	4.20 to 4.40	4.23	Pass
Maximum Probe Acceleration	G's	14 to 18	15	Pass
Upper Rib Displacement	mm	32 to 40	38	Pass
Middle Rib Displacement	mm	39 to 45	42	Pass
Lower Rib Displacement	mm	35 to 43	39	Pass
Upper Spine (T1) Y Acceleration	G's	13 to 17	15	Pass
Lower Spine (T12) Y Acceleration	G's	7 to 11	10	Pass
Overall Test Results				Pass



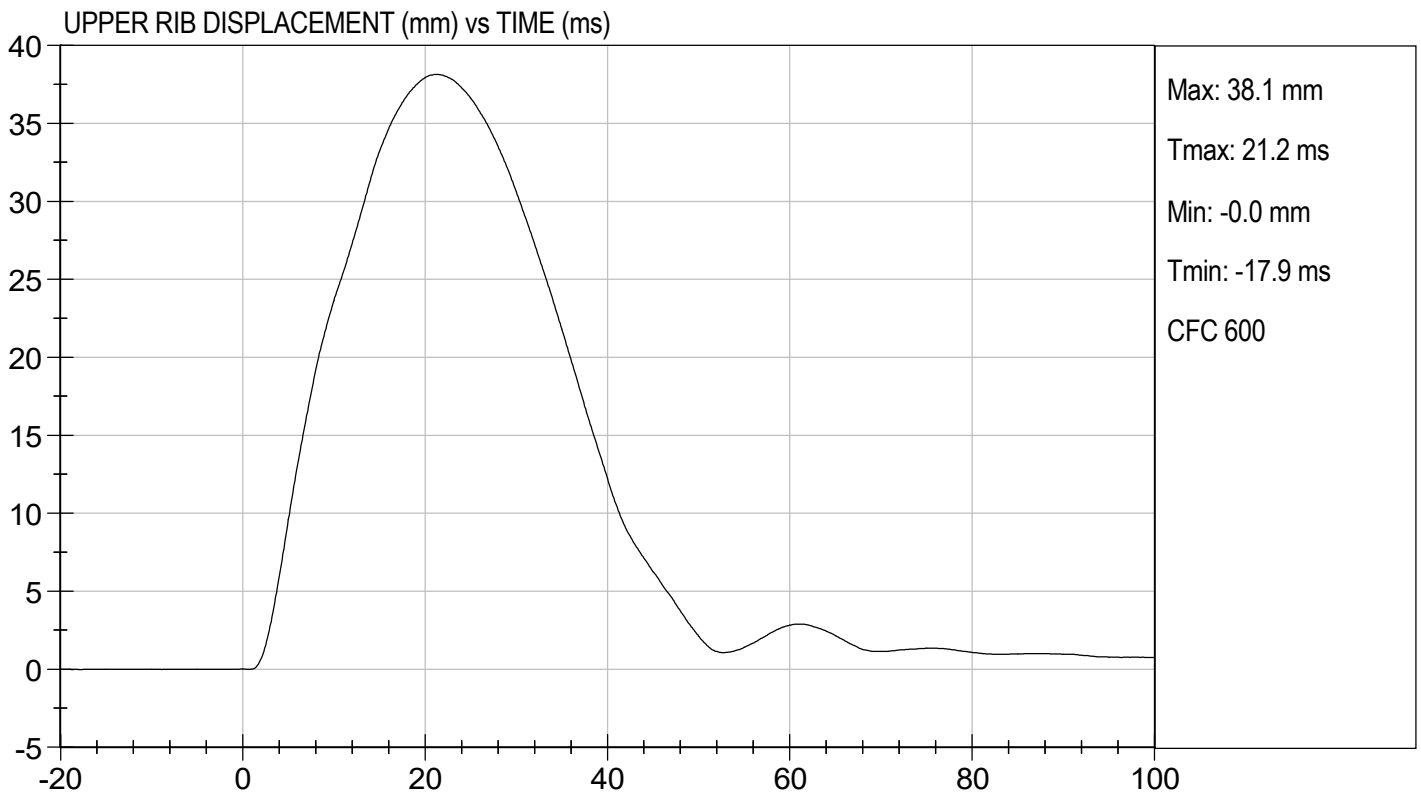
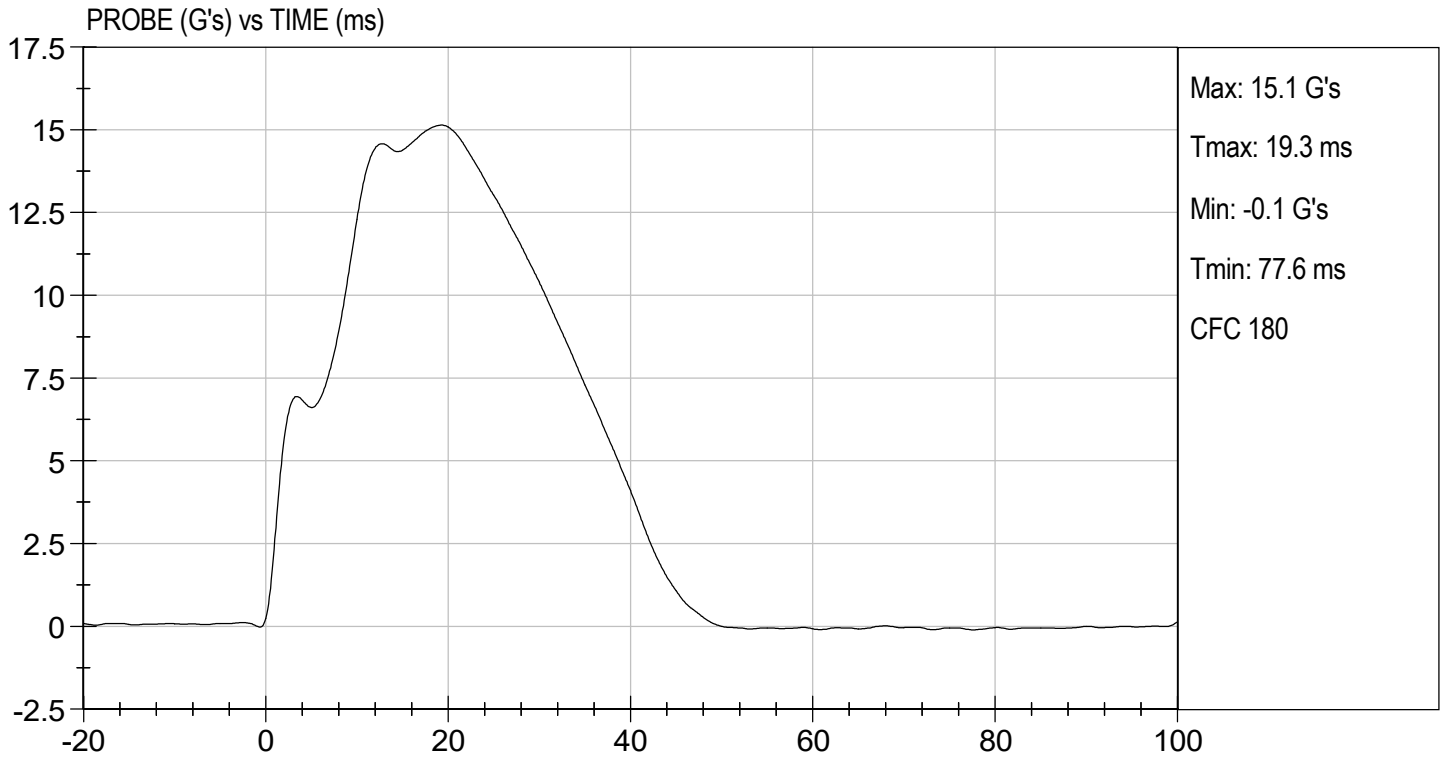
Laboratory Technician

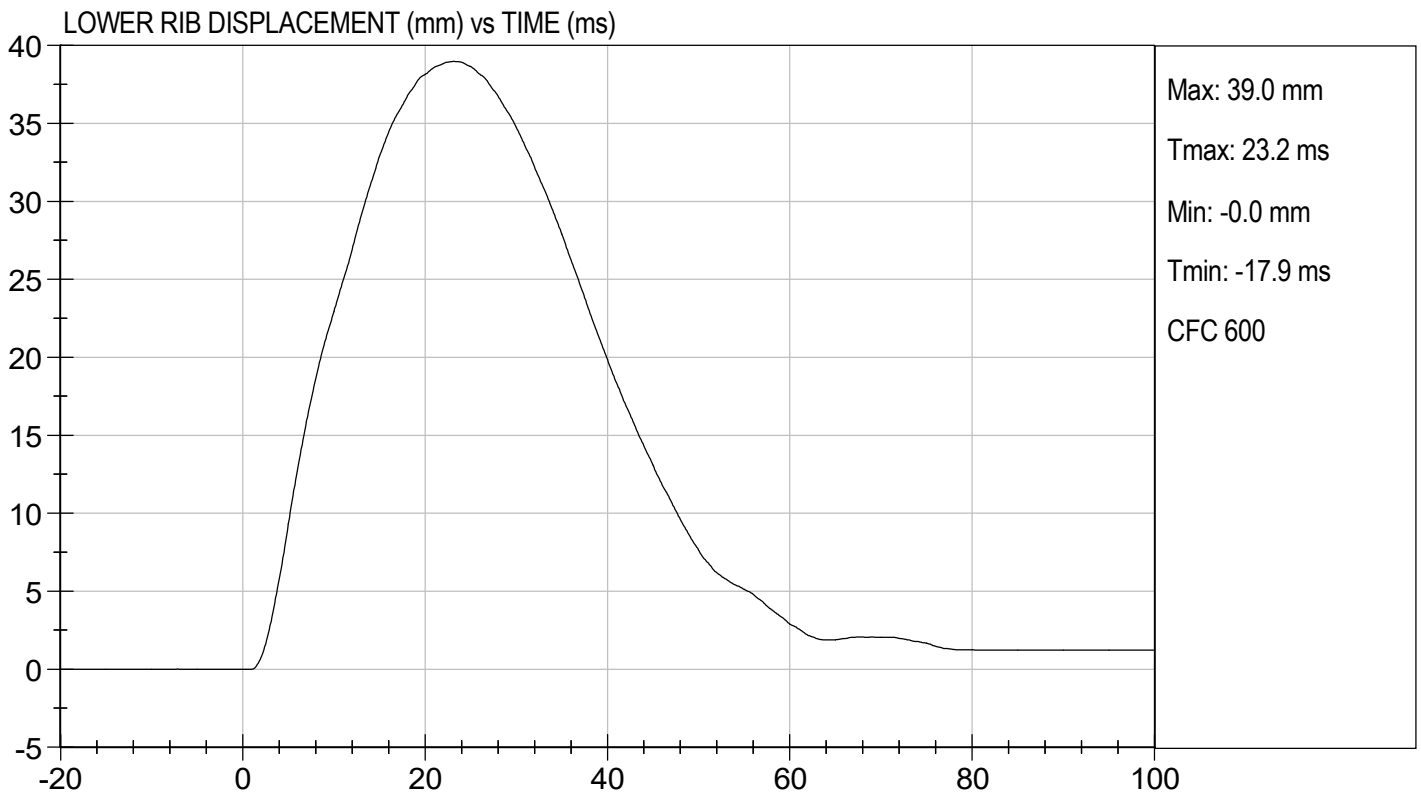
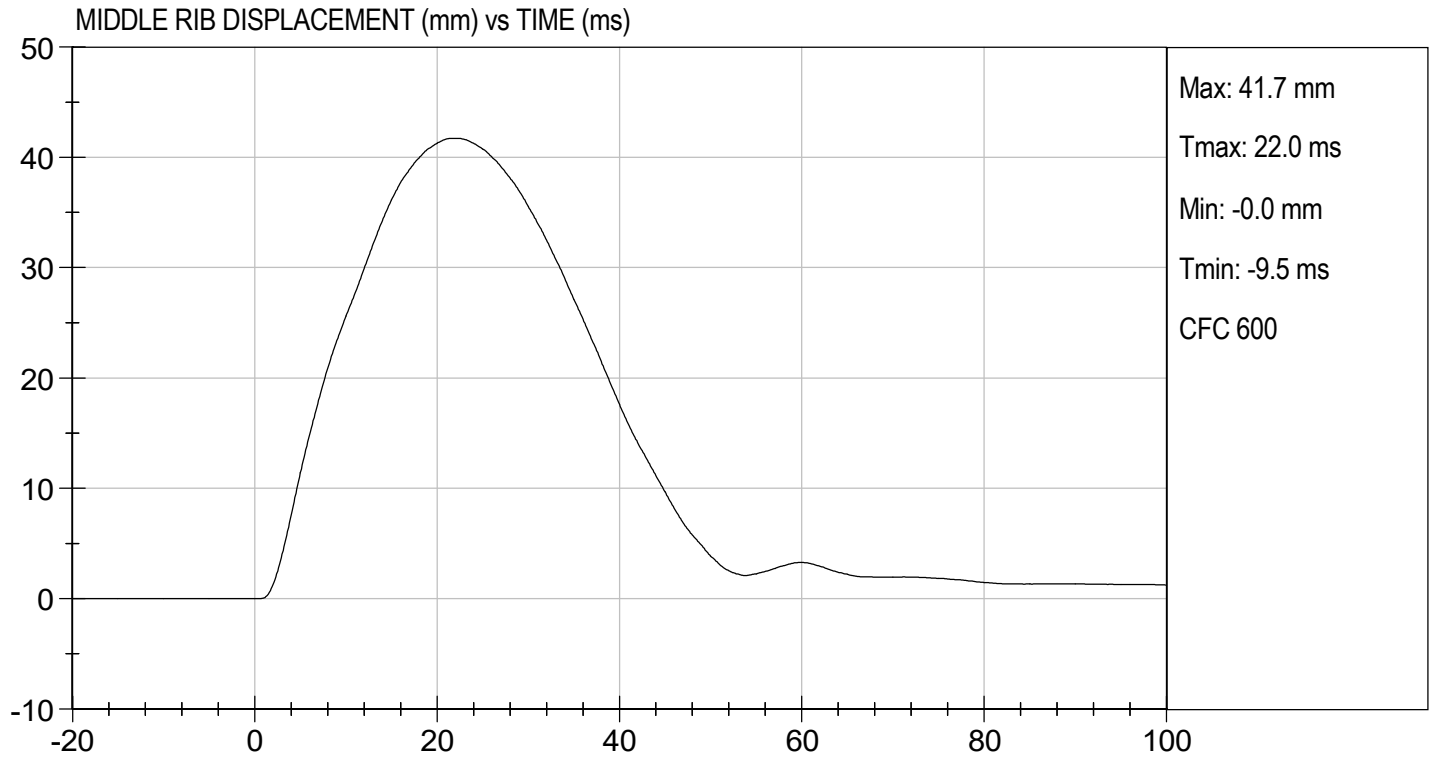
02/19/2021

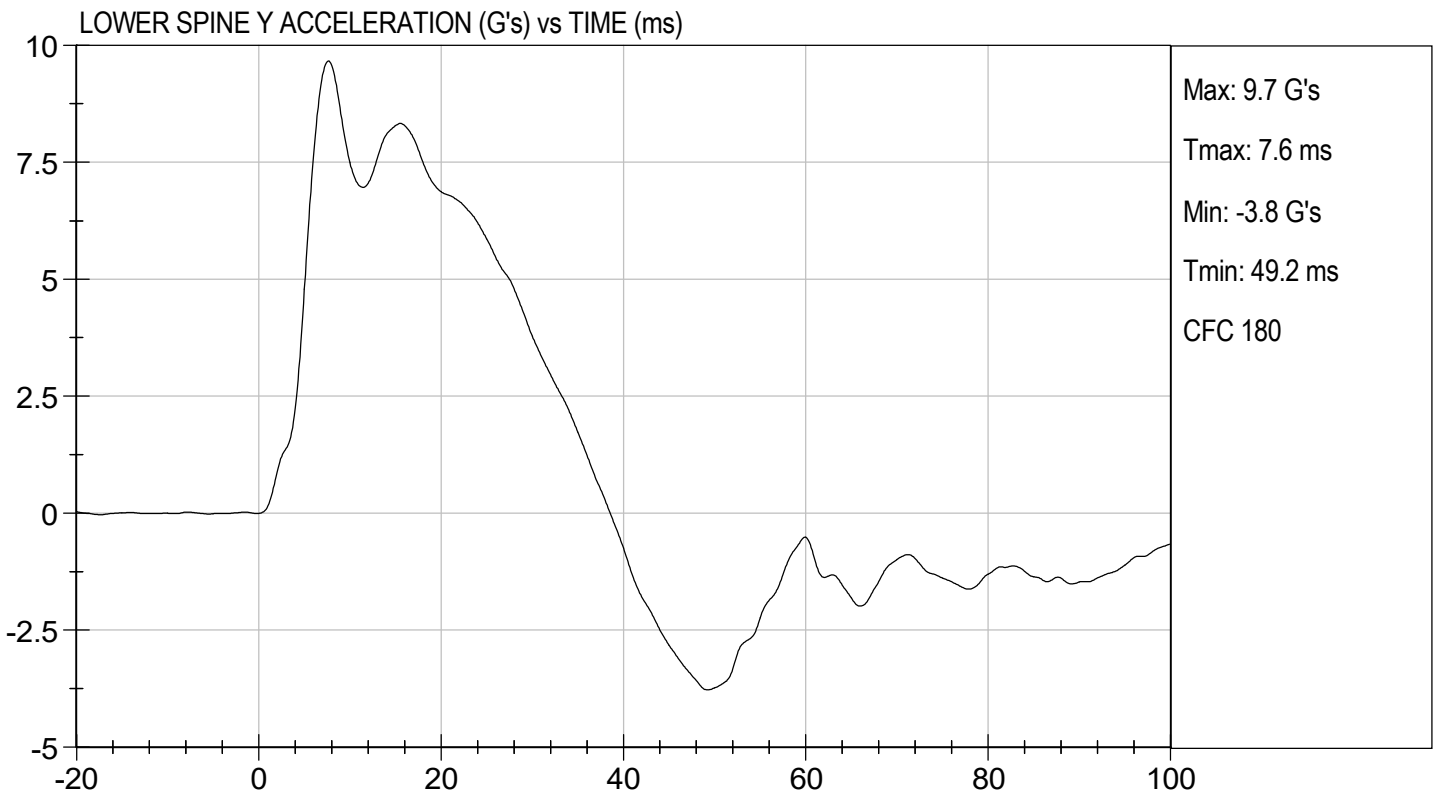
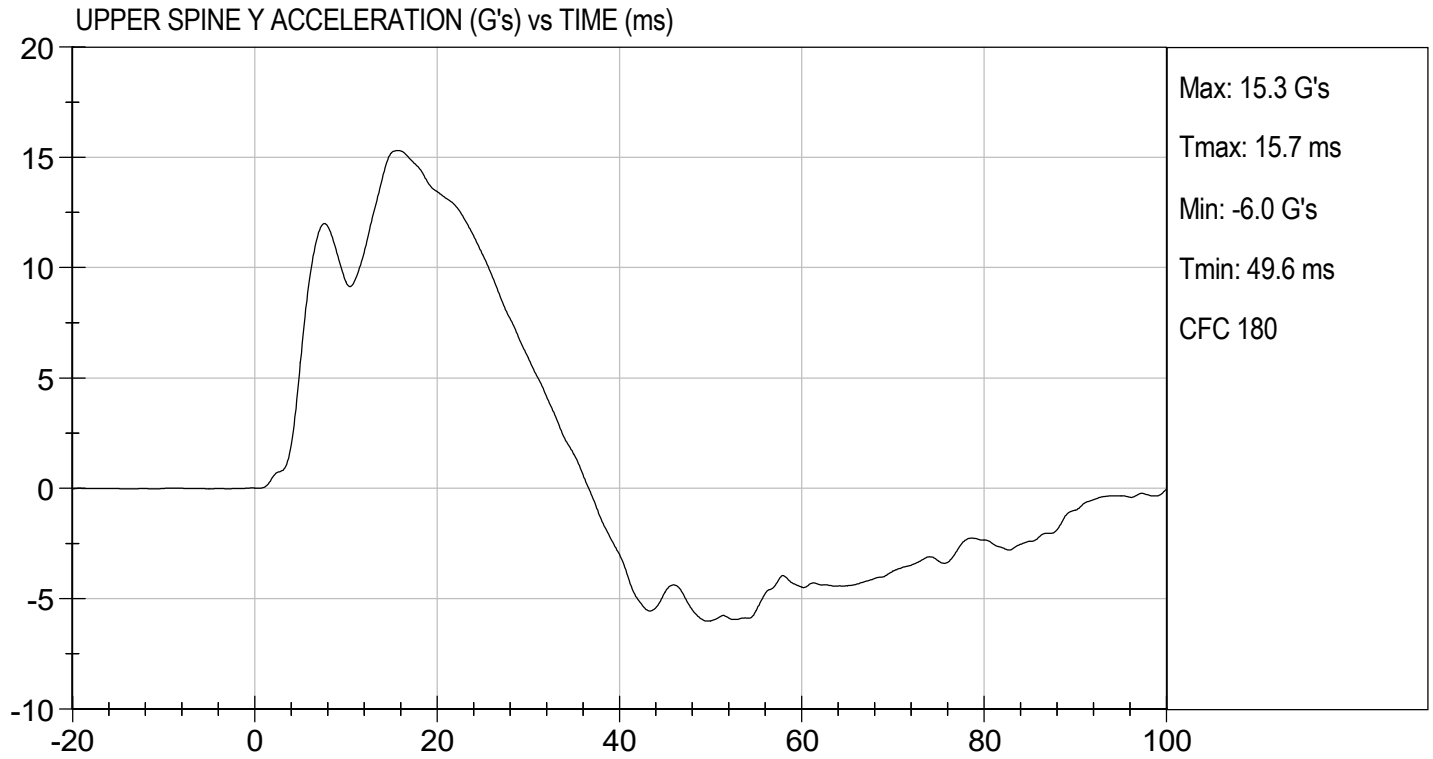
Test Date



Approved By







MGA RESEARCH CORPORATION
ABDOMINAL IMPACT TEST
SID-IIs BUILD LEVEL D DUMMY

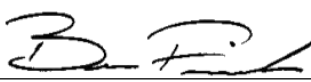
ATD Serial No: 306

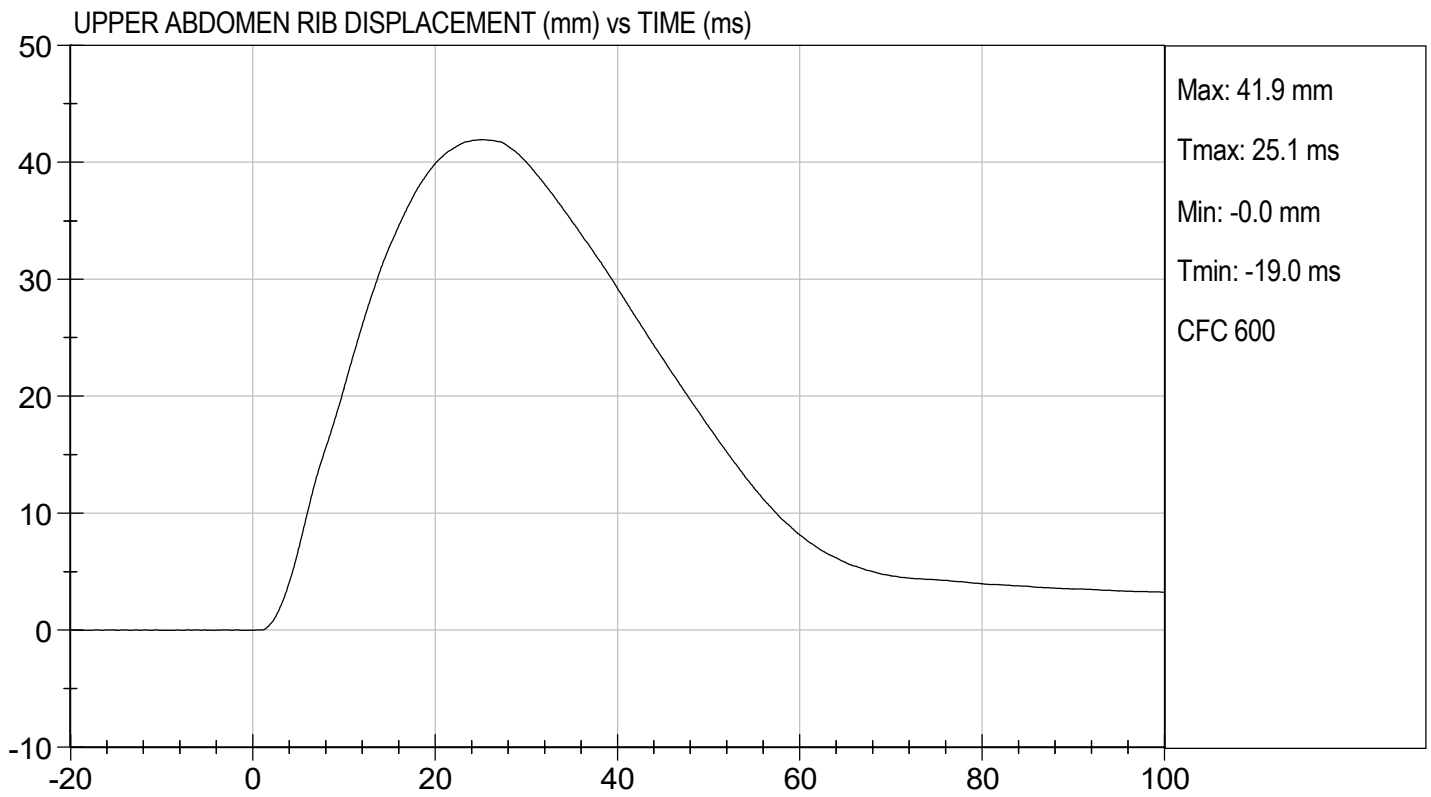
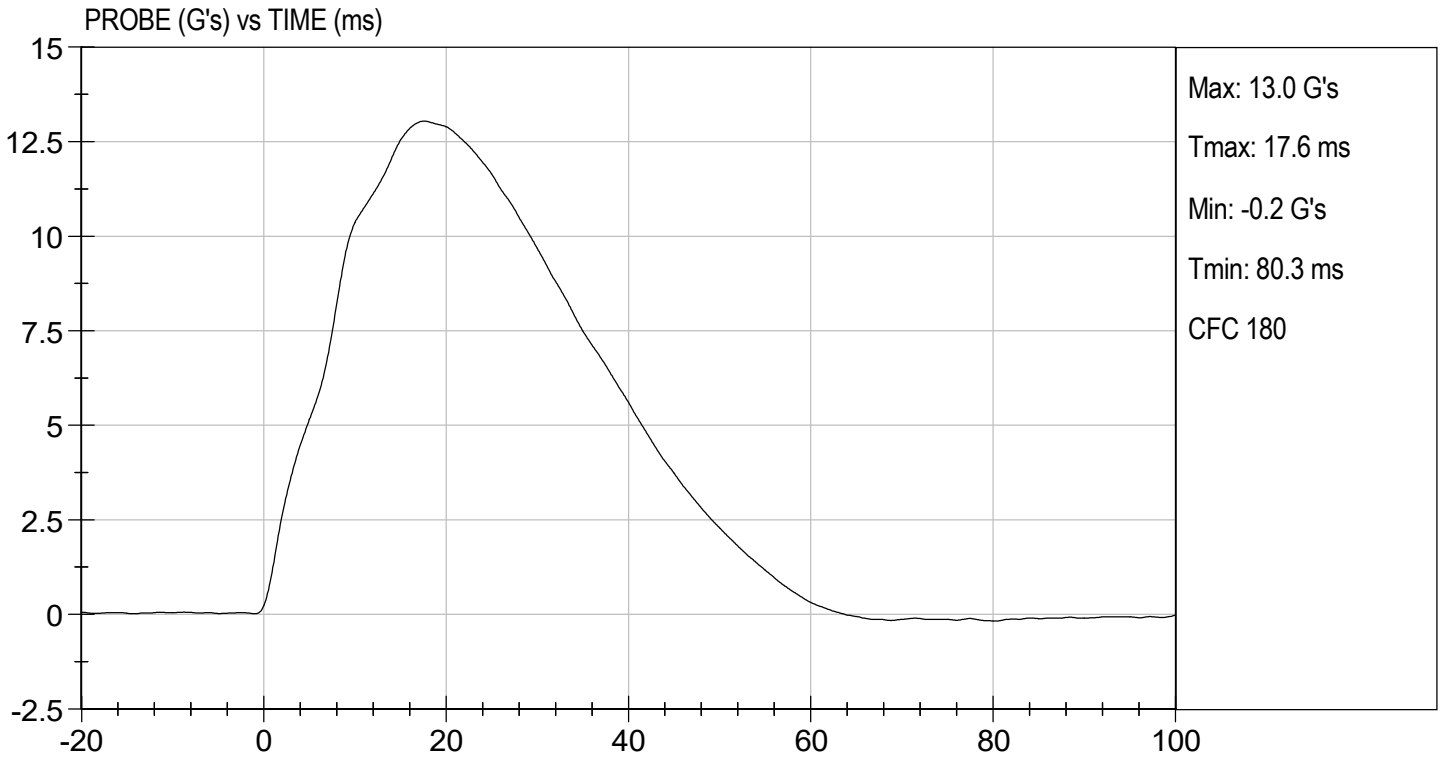
Test I.D: D210486

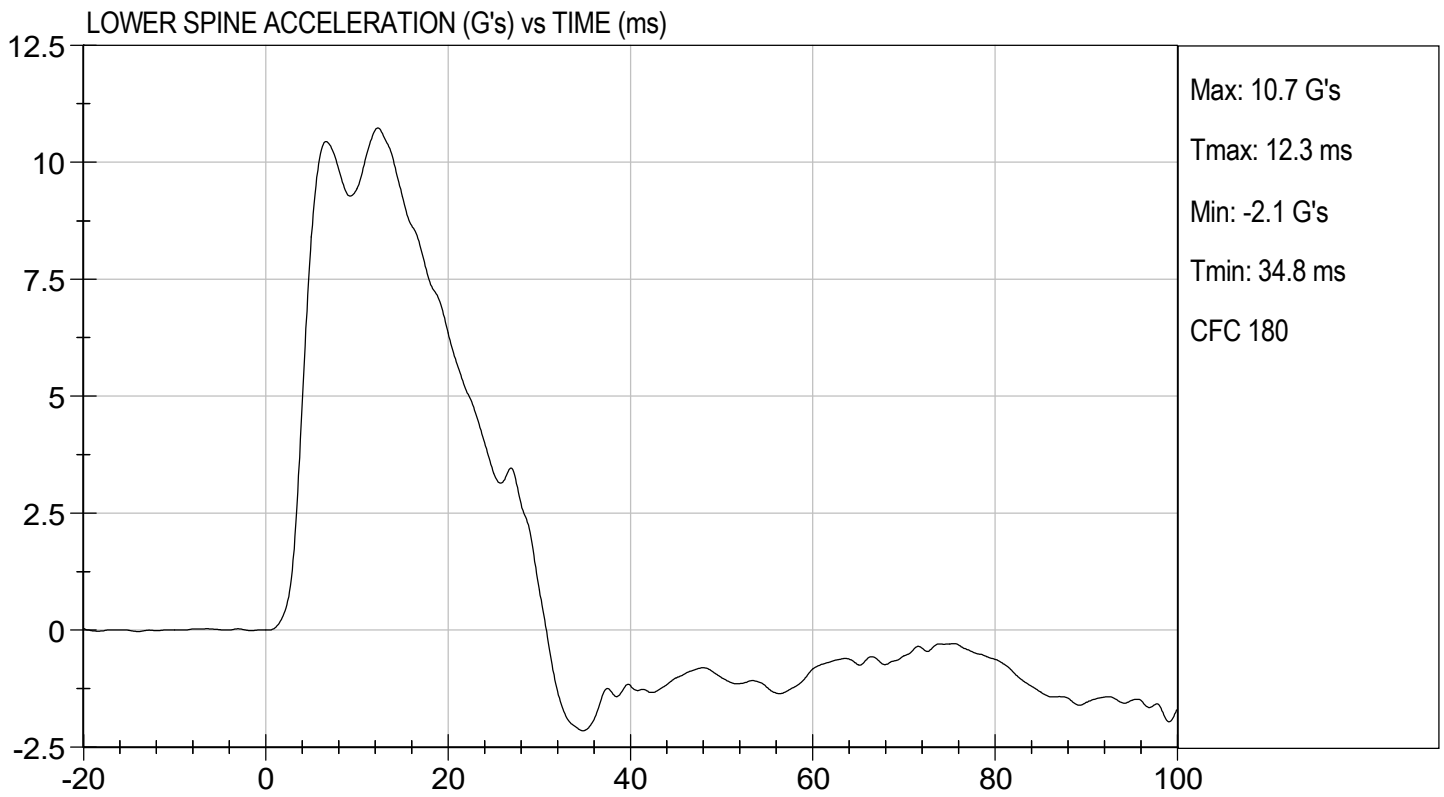
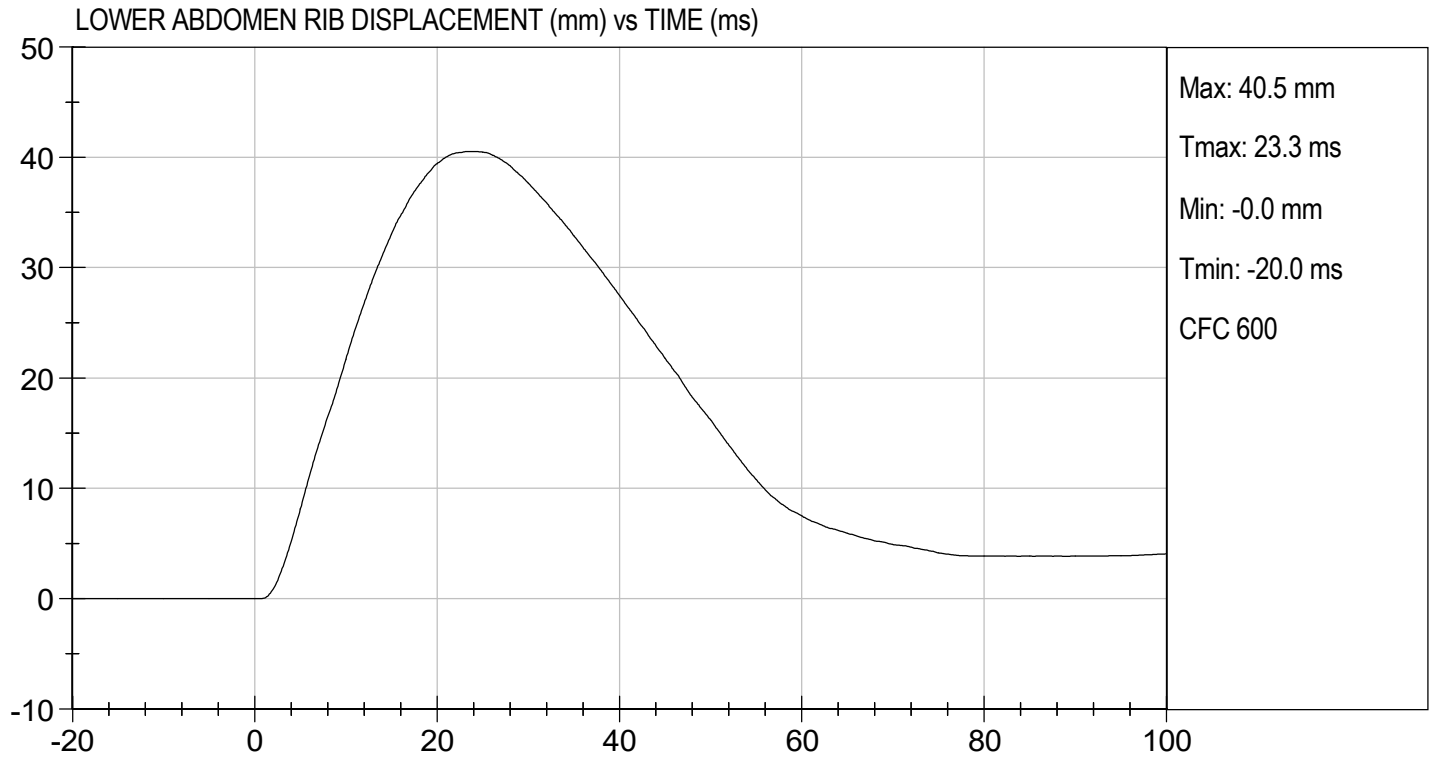
Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.8	Pass
Humidity	%	10 to 70	23	Pass
Impact Velocity	m/s	4.20 to 4.40	4.34	Pass
Maximum Probe Acceleration	G's	12 to 16	13	Pass
Upper Abdomen Rib Displacement	mm	36 to 47	42	Pass
Lower Abdomen Rib Displacement	mm	33 to 44	41	Pass
Lower Spine (T12) Y Acceleration	G's	9 to 14	11	Pass
Overall Test Results				Pass


 Laboratory Technician

02/19/2021
 Test Date


 Approved By





MGA RESEARCH CORPORATION
PELVIS IMPACT TEST
SID-IIs BUILD LEVEL D DUMMY

ATD Serial No: 306

Test I.D: D210487

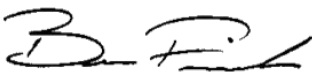
Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.8	Pass
Humidity	%	10 to 70	23	Pass
Impact Velocity	m/s	6.60 to 6.80	6.60	Pass
Maximum Probe Acceleration	G's	38 to 47	42	Pass
Pelvis Y Acceleration After 6 ms	G's	34 to 42	40	Pass
Peak Acetabulum Force	N	3600 to 4300	3,714	Pass
Overall Test Results				Pass



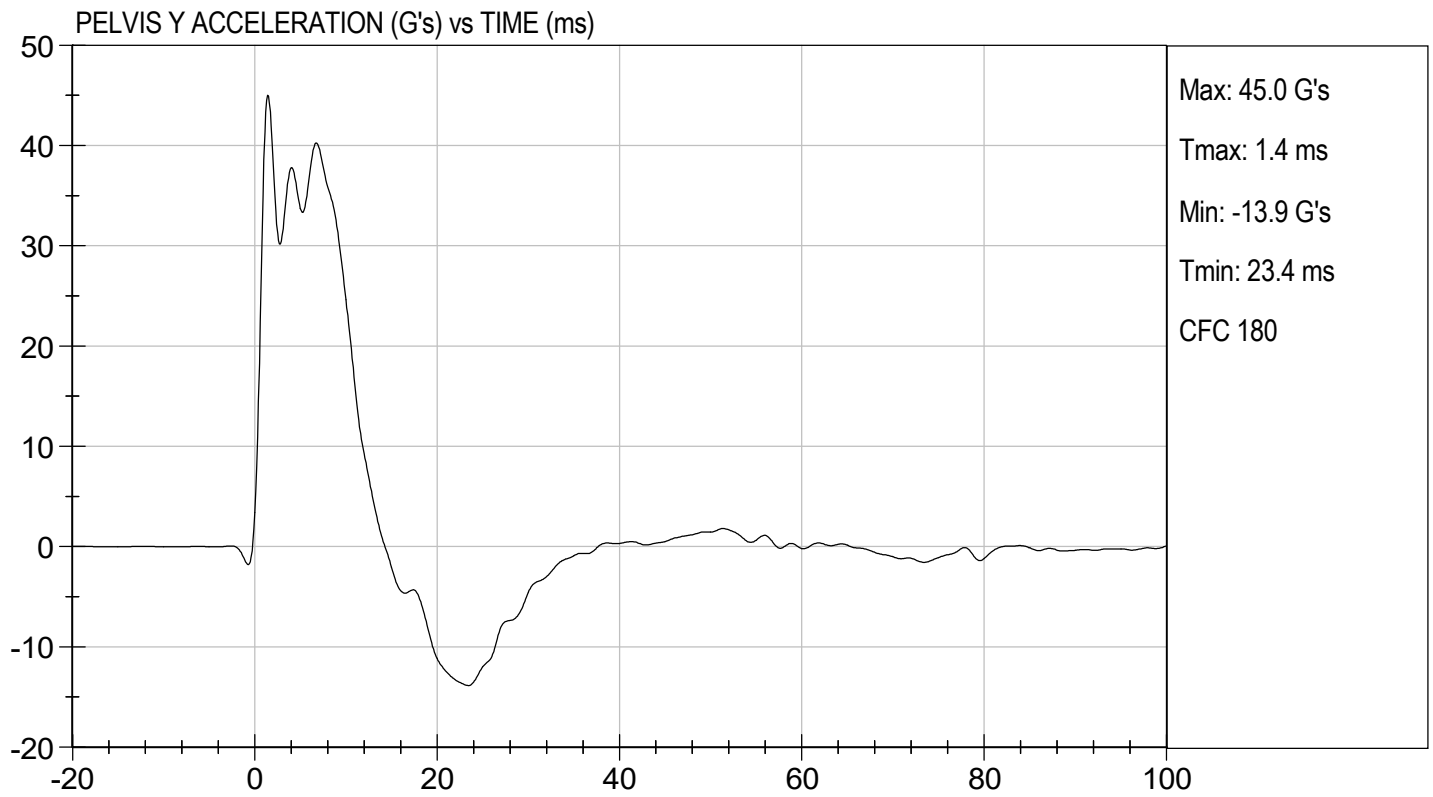
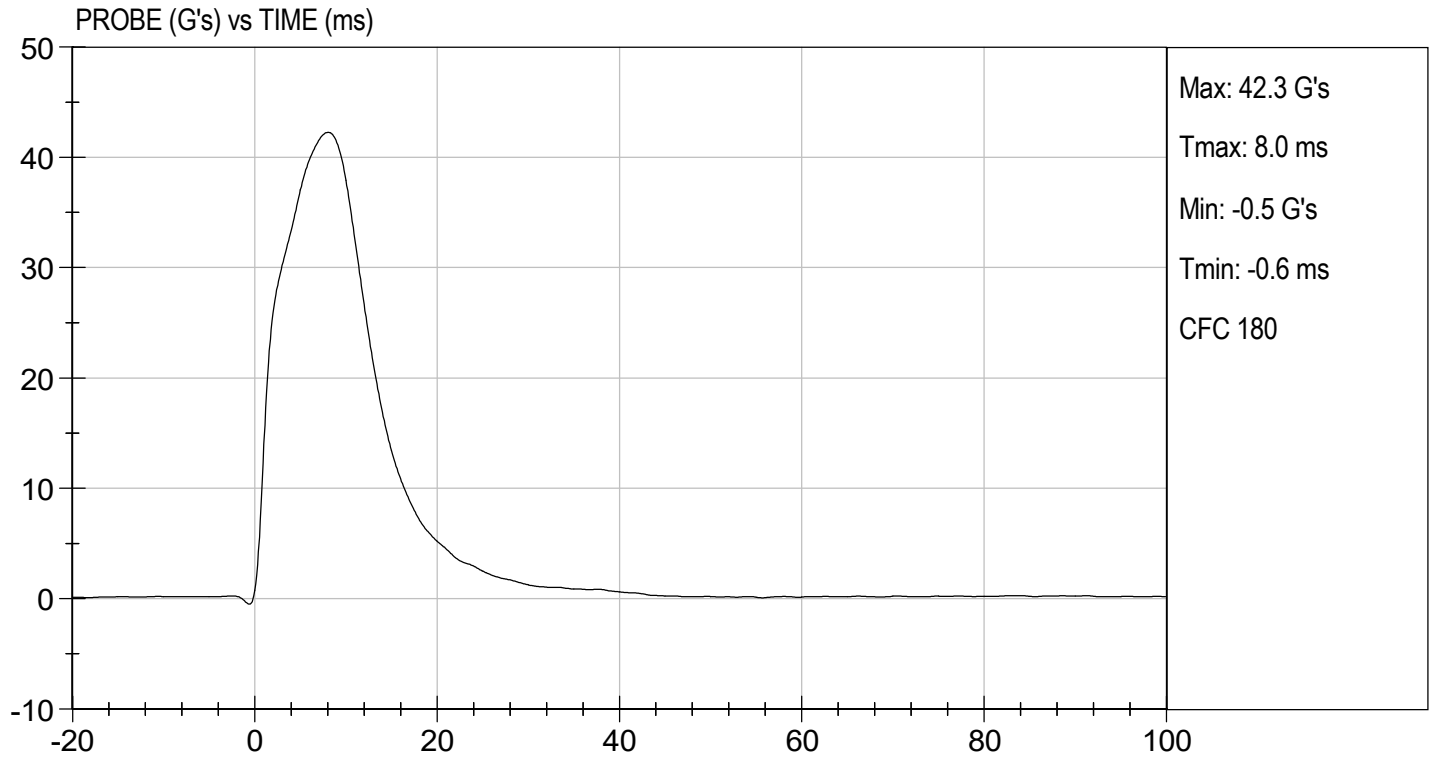
Laboratory Technician

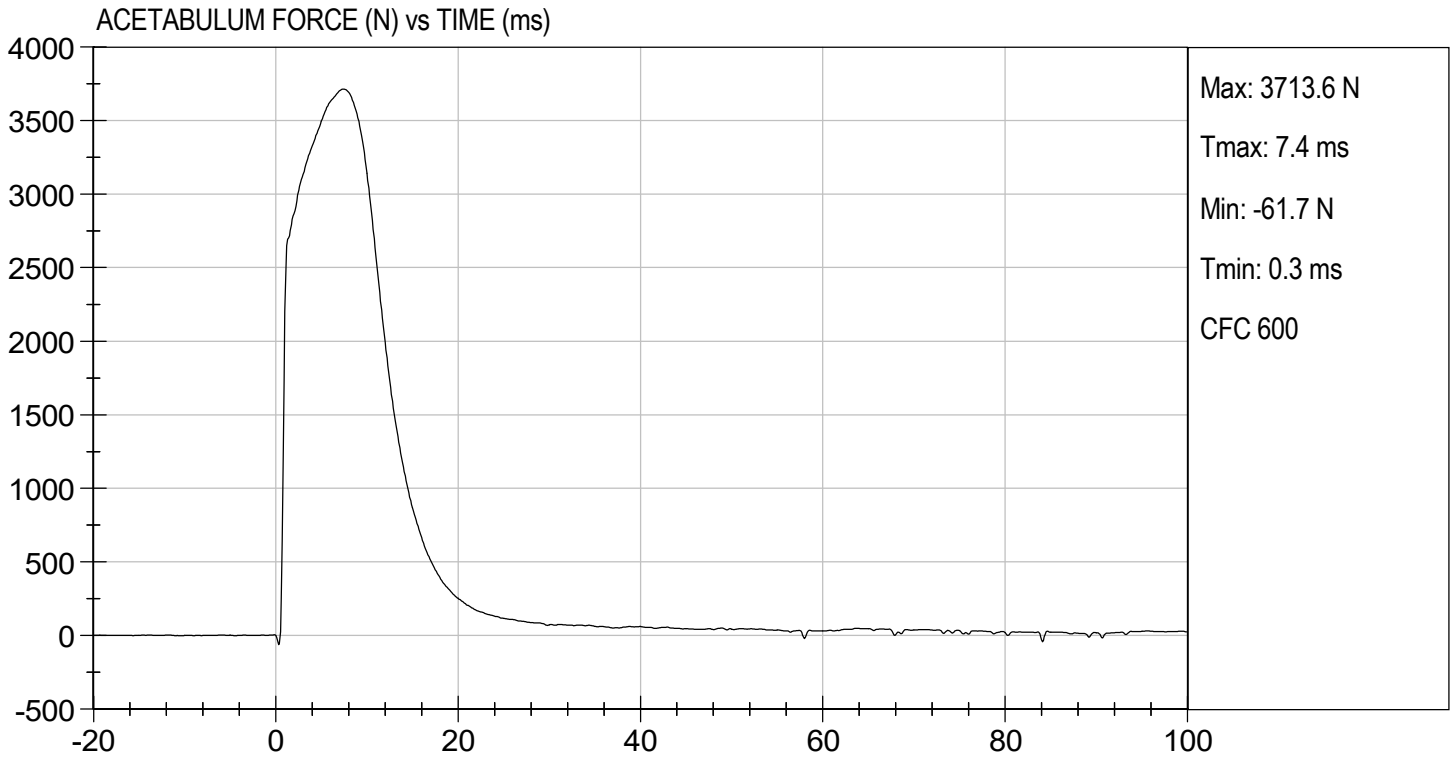
02/19/2021

Test Date



Approved By






MGA RESEARCH CORPORATION
ILIAC IMPACT TEST
SID-IIs BUILD LEVEL D DUMMY

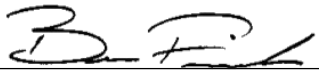
ATD Serial No: 306

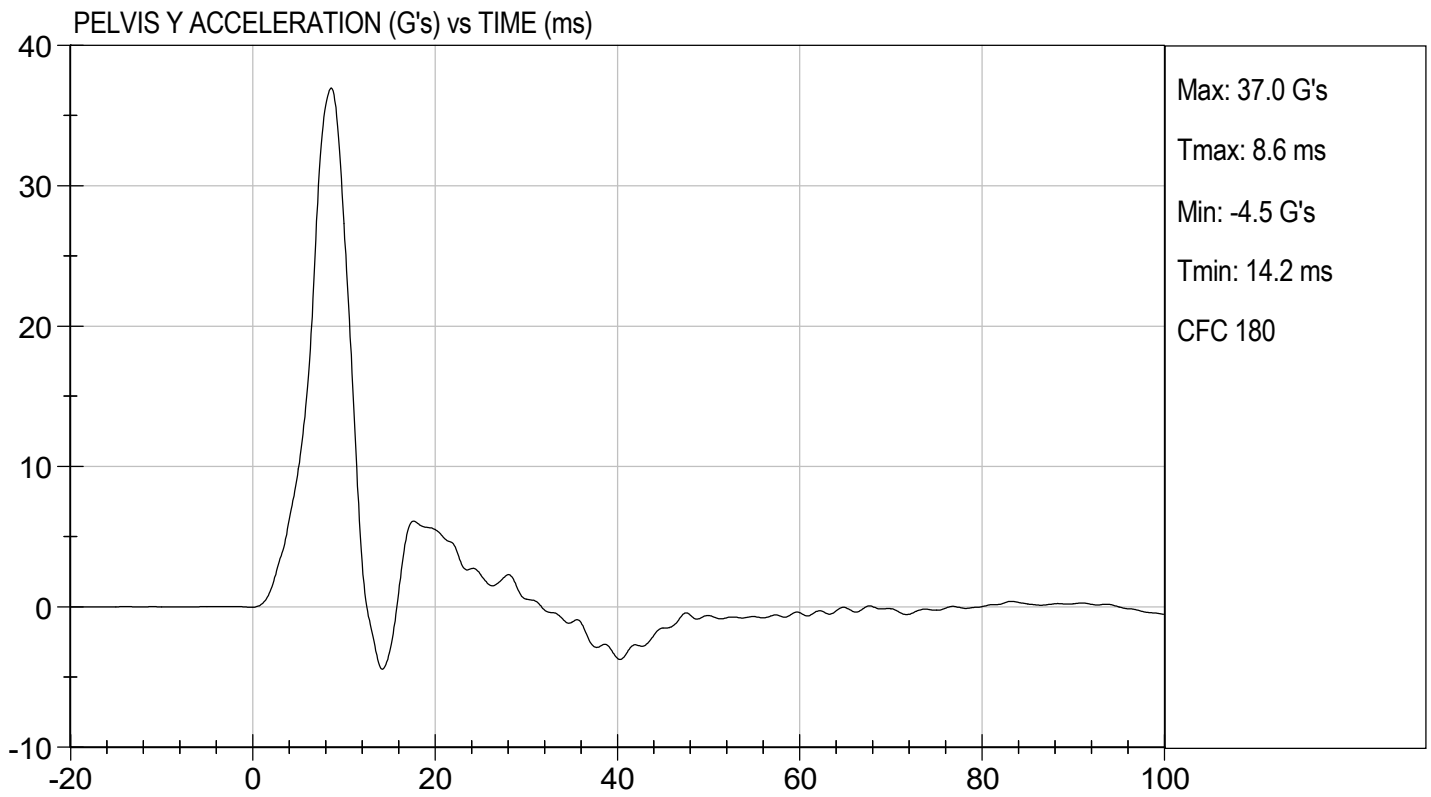
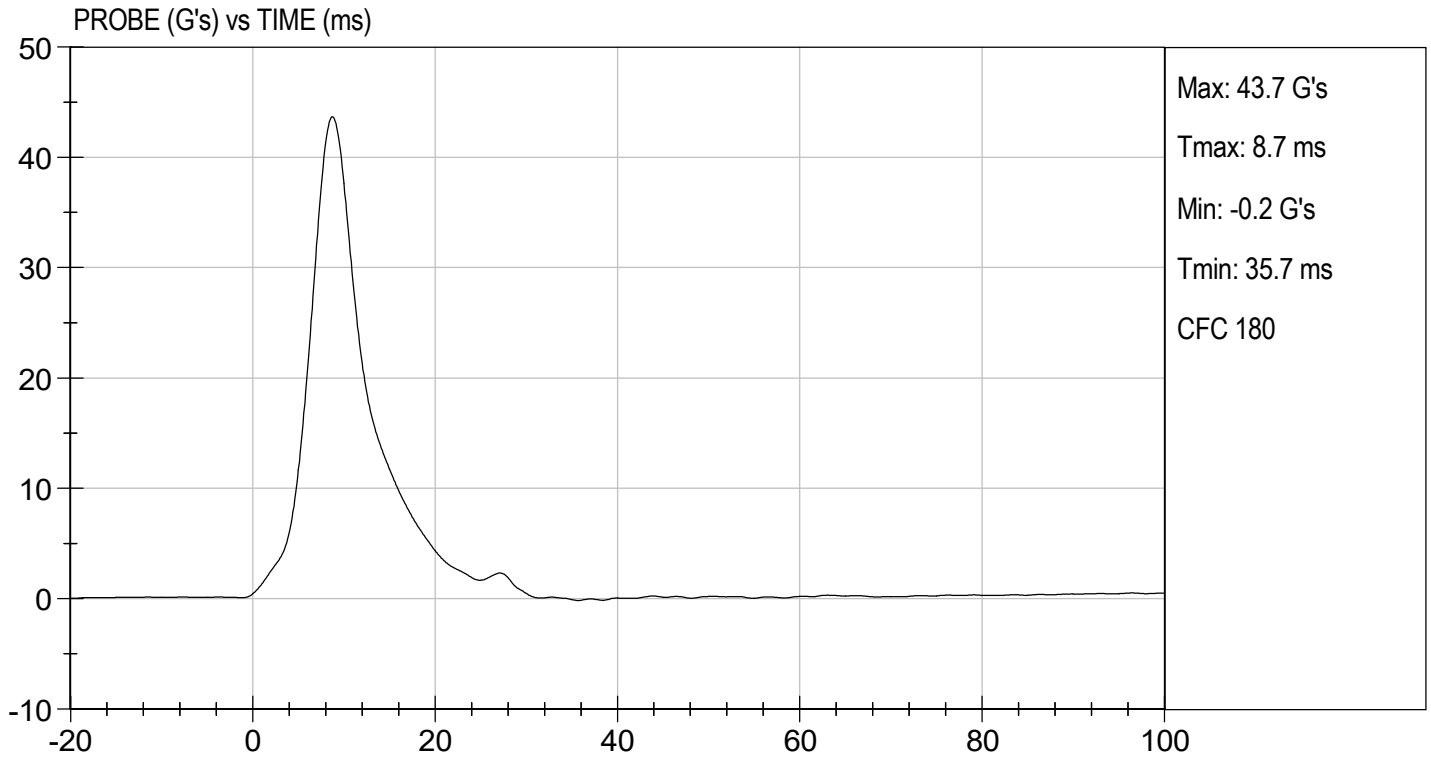
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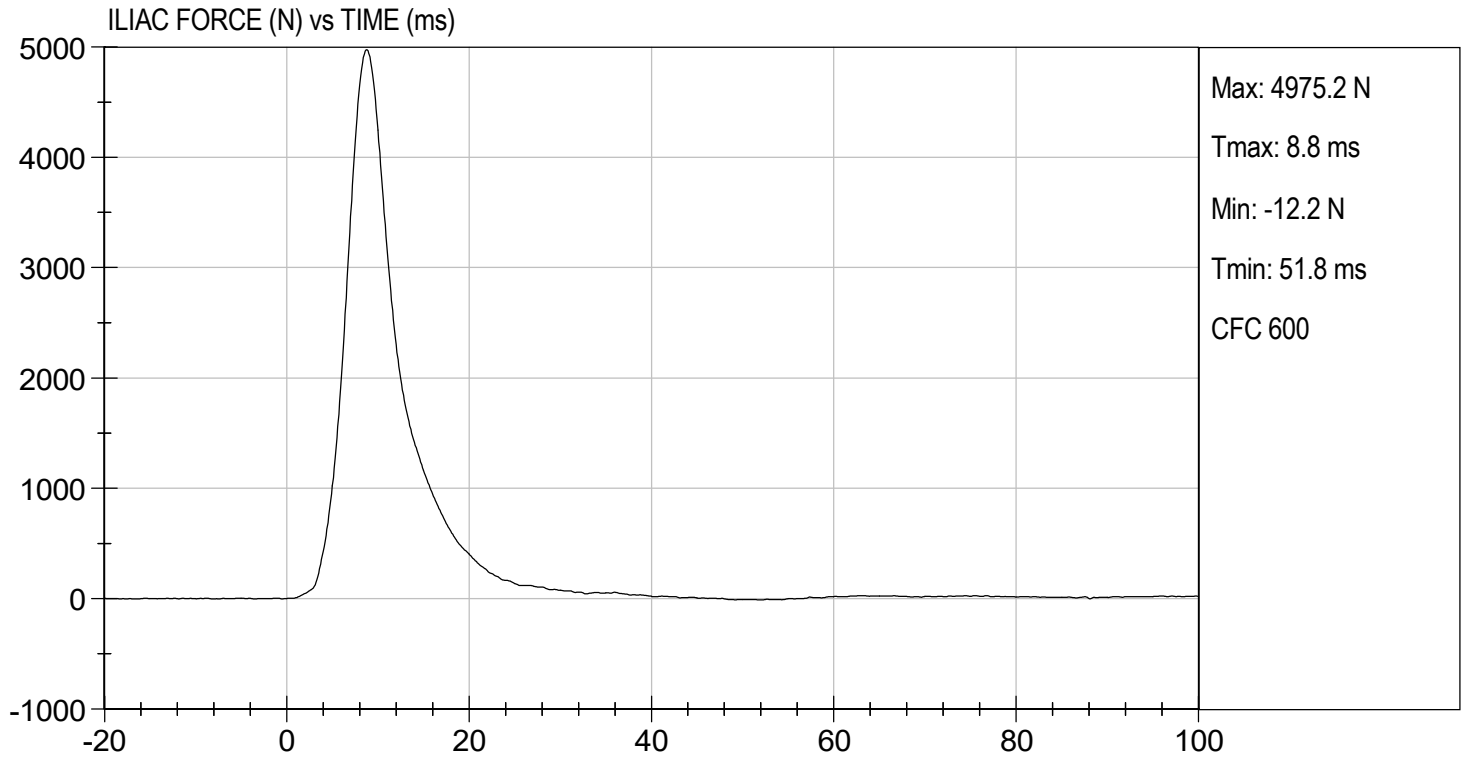
Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.8	Pass
Humidity	%	10 to 70	23	Pass
Impact Velocity	m/s	4.20 to 4.40	4.20	Pass
Maximum Probe Acceleration	G's	36 to 45	44	Pass
Pelvis Y Acceleration	G's	28 to 39	37	Pass
Peak Pelvis Iliac Force	N	4100 to 5100	4,975	Pass
Overall Test Results				Pass


 Laboratory Technician

02/19/2021
 Test Date


 Approved By





CALIBRATION TEST RESULTS

POST-TEST

SID-IIS 5TH PERCENTILE FEMALE - PASSENGER ATD

SID-IIsD External Measurements
SN: 306

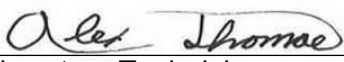
No.	Name	Spec. (mm)	Result	Pass/Fail
A	Sitting Height	772 - 788	785	Pass
B	Shoulder Pivot Height	437 - 453	449	Pass
C	H-point Height	79 - 89	86	Pass
D	H-point from Seatback	141 - 151	147	Pass
E	Shoulder Pivot from Backline	97 - 107	99	Pass
F	Thigh Clearance	119 -135	120	Pass
G	Head Breadth	140 - 148	141	Pass
H	Head Back from Backline	40 - 46	45	Pass
I	Head Depth	178 - 188	182	Pass
J	Head Circumference	541 - 551	550	Pass
K	Buttock to Knee Length	514 - 540	538	Pass
L	Popliteal Height	343 - 369	349	Pass
M	Knee Pivot to Floor Height	392 - 409	394	Pass
N	Buttock Popliteal Length	416 - 442	435	Pass
O	Chest Depth w/o Jacket	195 - 211	198	Pass
P	Foot Length	216 - 232	222	Pass
Q	Hip Breadth (w/ pelvic plugs)	313 - 323	317	Pass
R	Arm Length	249 - 259	250	Pass
S	Knee Joint to Seatback	477 - 493	483	Pass
V	Shoulder Width	341 - 357	351	Pass
W	Foot Width	78 - 94	82	Pass
Y	Chest Circumference w/ jacket	851 - 881	863	Pass
Z	Waist Circumference	761 - 791	782	Pass

MGA RESEARCH CORPORATION
HEAD DROP TEST
SID-IIs BUILD LEVEL D DUMMY

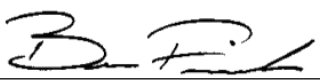
ATD Serial No: 306

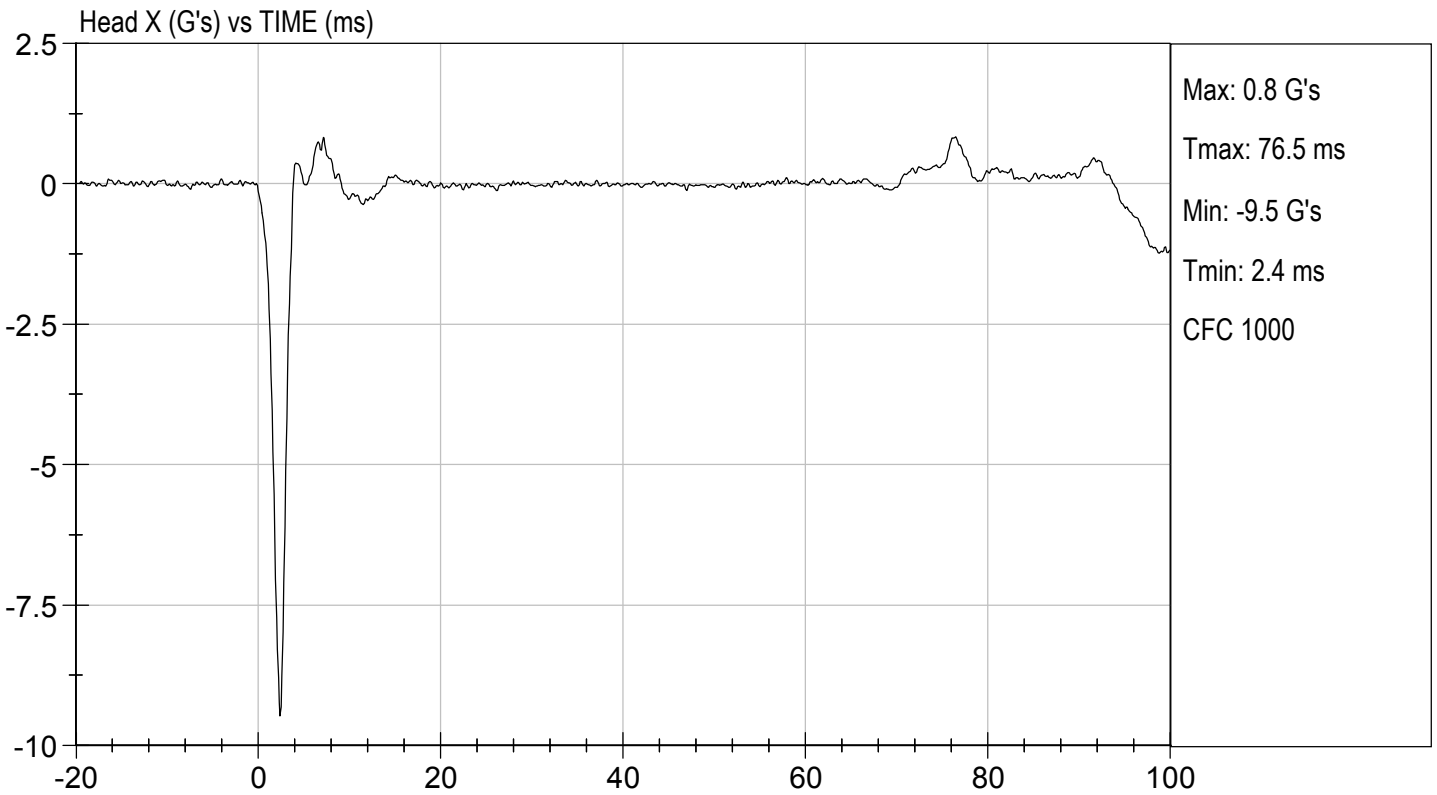
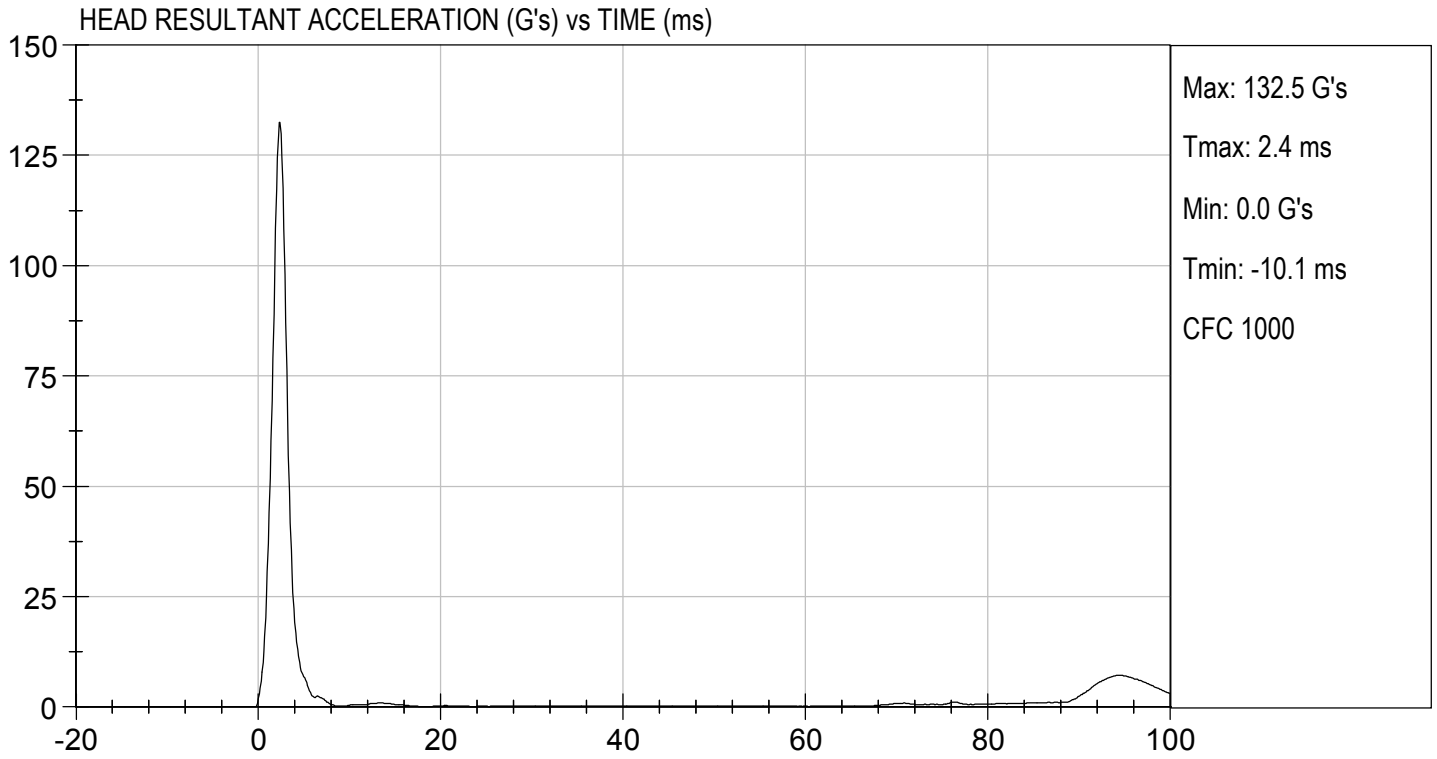
Test ID: D210681

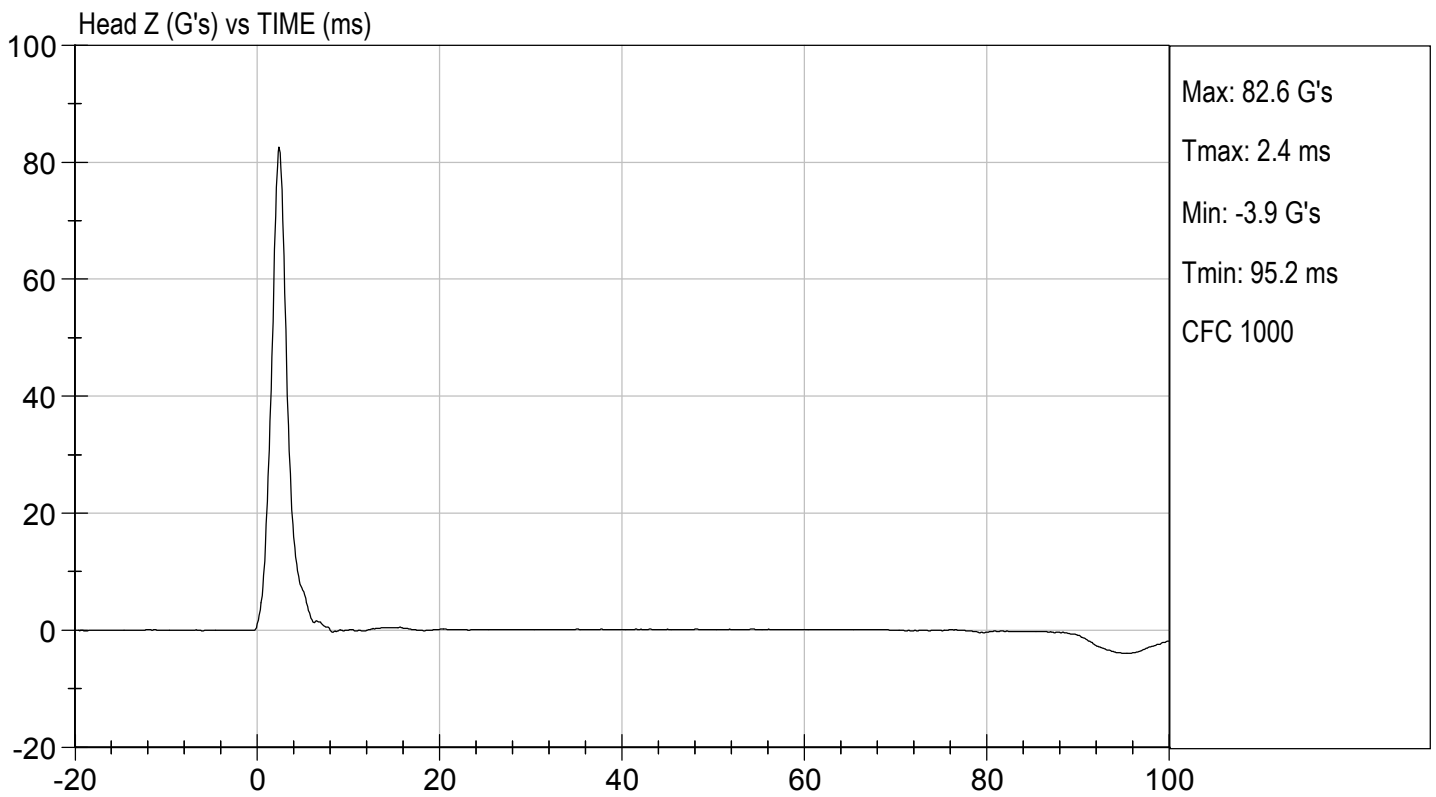
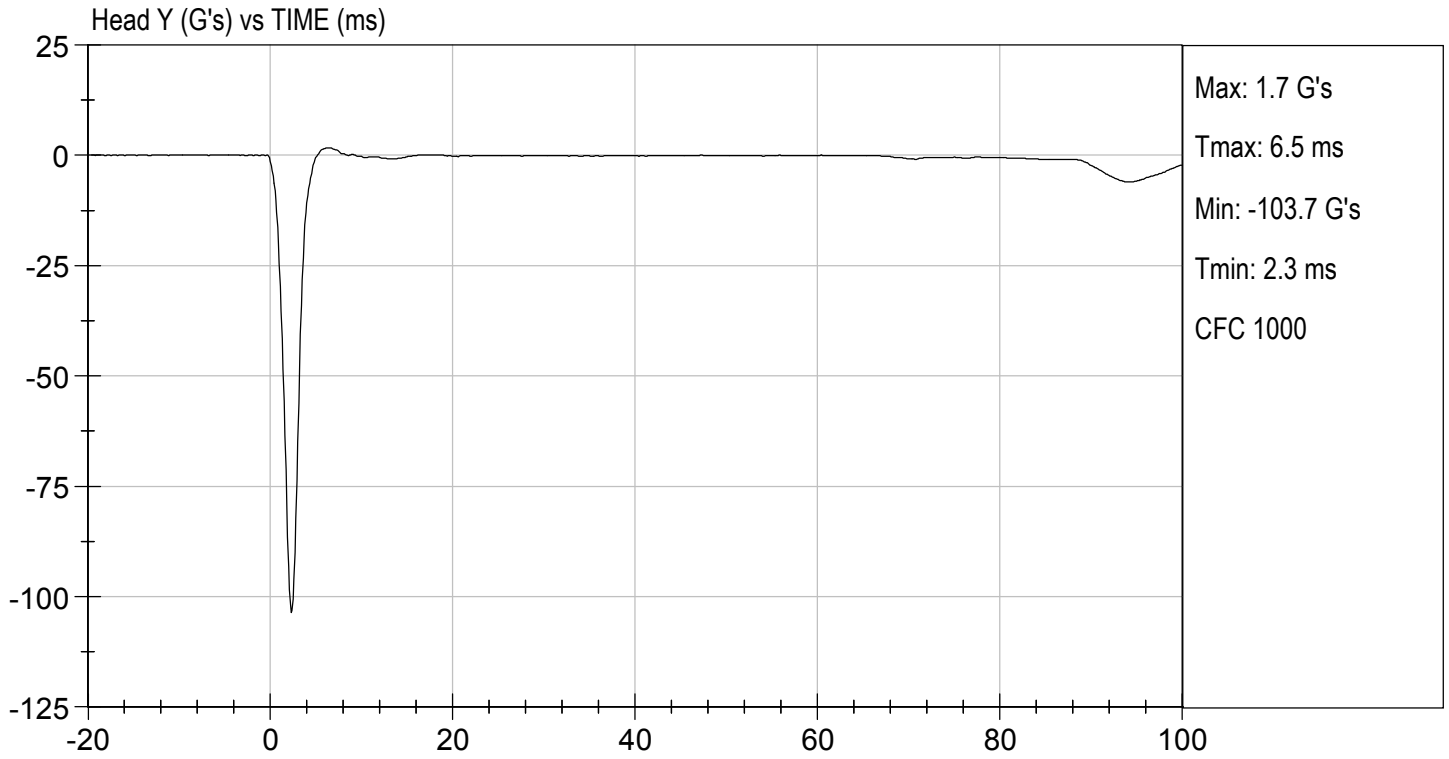
Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.7	Pass
Laboratory Relative Humidity	%	10 to 70	25	Pass
Peak Resultant Acceleration	G's	115 to 137	133	Pass
Peak Longitudinal Acceleration	G's	+/- 15	-9.5	Pass
Unimodal	N/A	Yes	Yes	Pass
Oscillations	N/A	<15%	Yes	Pass
Overall Test Results				Pass


 Laboratory Technician

03/05/2021
 Test Date


 Approved By





**MGA RESEARCH CORPORATION
LATERAL NECK PENDULUM TEST
SID-IIs BUILD LEVEL D DUMMY**

ATD Serial No: 306

Test I.D.: D210682

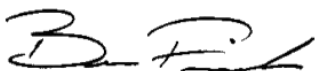
Tested Parameter	Units	Specification	Result	Pass/Fail	
Temperature	deg C	20.6 to 22.2	21.8	Pass	
Humidity	%	10 to 70	21	Pass	
Impact Velocity	m/s	5.51 to 5.63	5.58	Pass	
Pendulum Velocity	10 ms	m/s	2.20 to 2.80	2.64	Pass
	15 ms	m/s	3.30 to 4.10	3.82	Pass
	20 ms	m/s	4.40 to 5.40	5.19	Pass
	25 ms	m/s	5.40 to 6.10	5.61	Pass
	25-100 ms	m/s	5.50 to 6.20	5.65	Pass
Maximum D-Plane Rotation	deg	71 to 81	73	Pass	
Time of Maximum D-Plane Rotation	ms	50 to 70	61	Pass	
Maximum Occipital Condyle Moment	Nm	-44 to -36	-37	Pass	
Time of Moment Decay to 0 Nm	ms	102 to 126	112	Pass	
Overall Test Results				Pass	



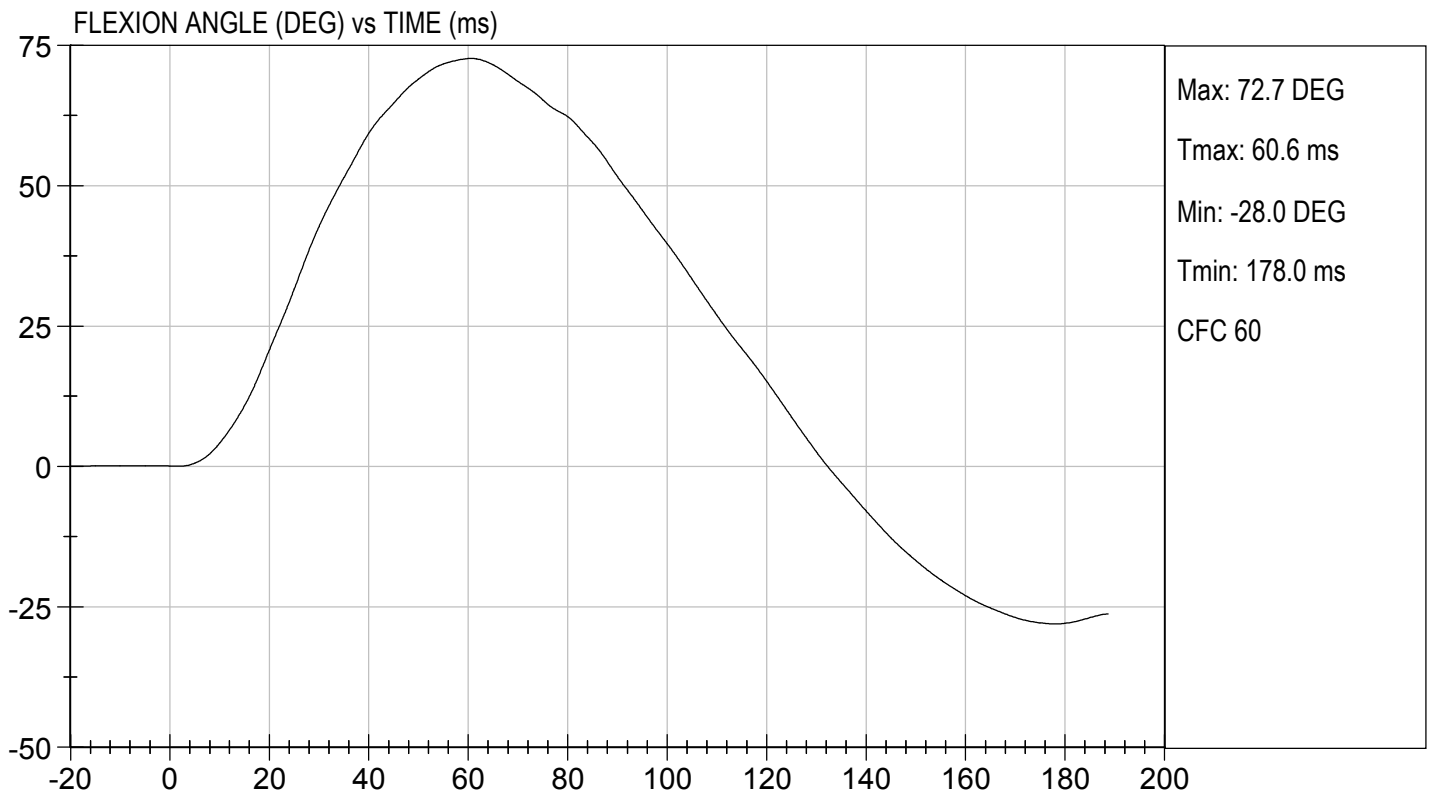
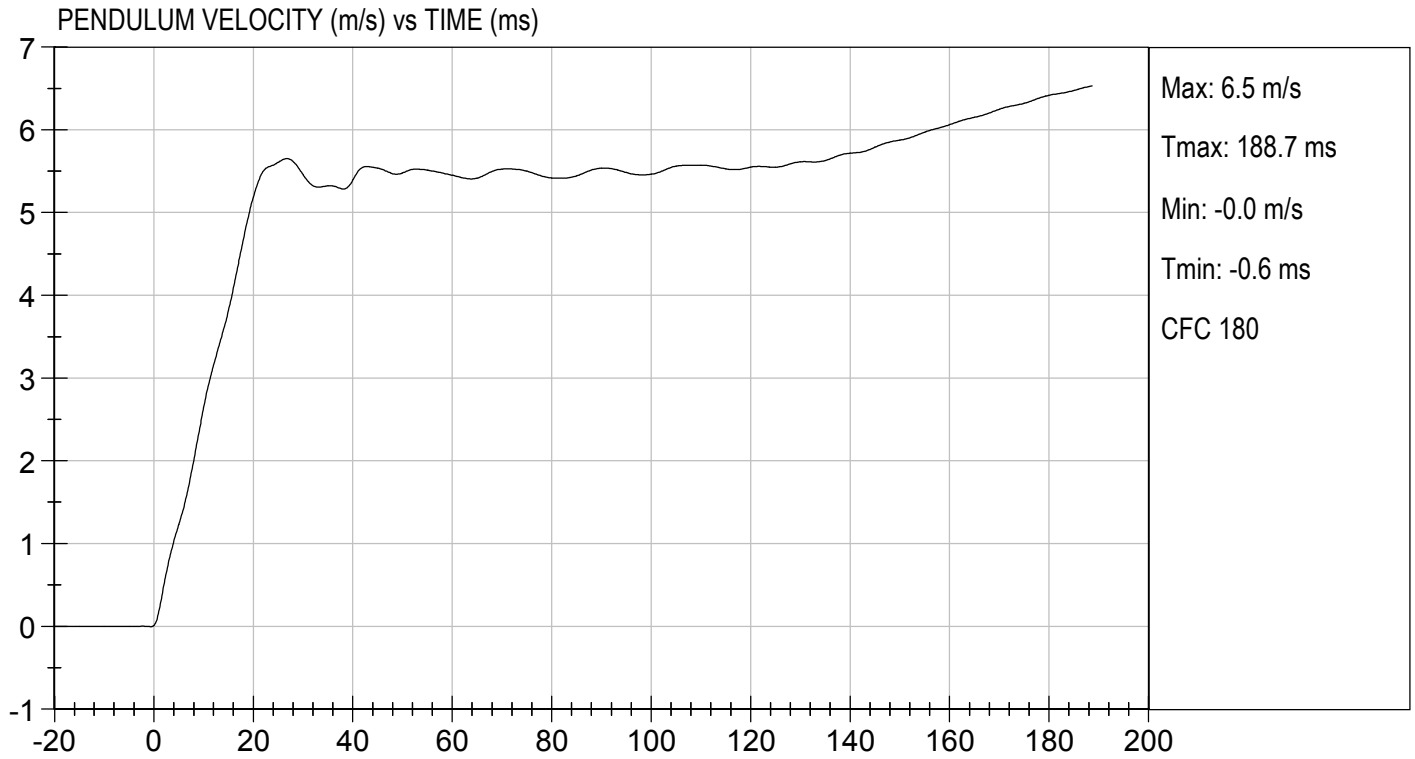
Laboratory Technician

03/05/2021

Test Date



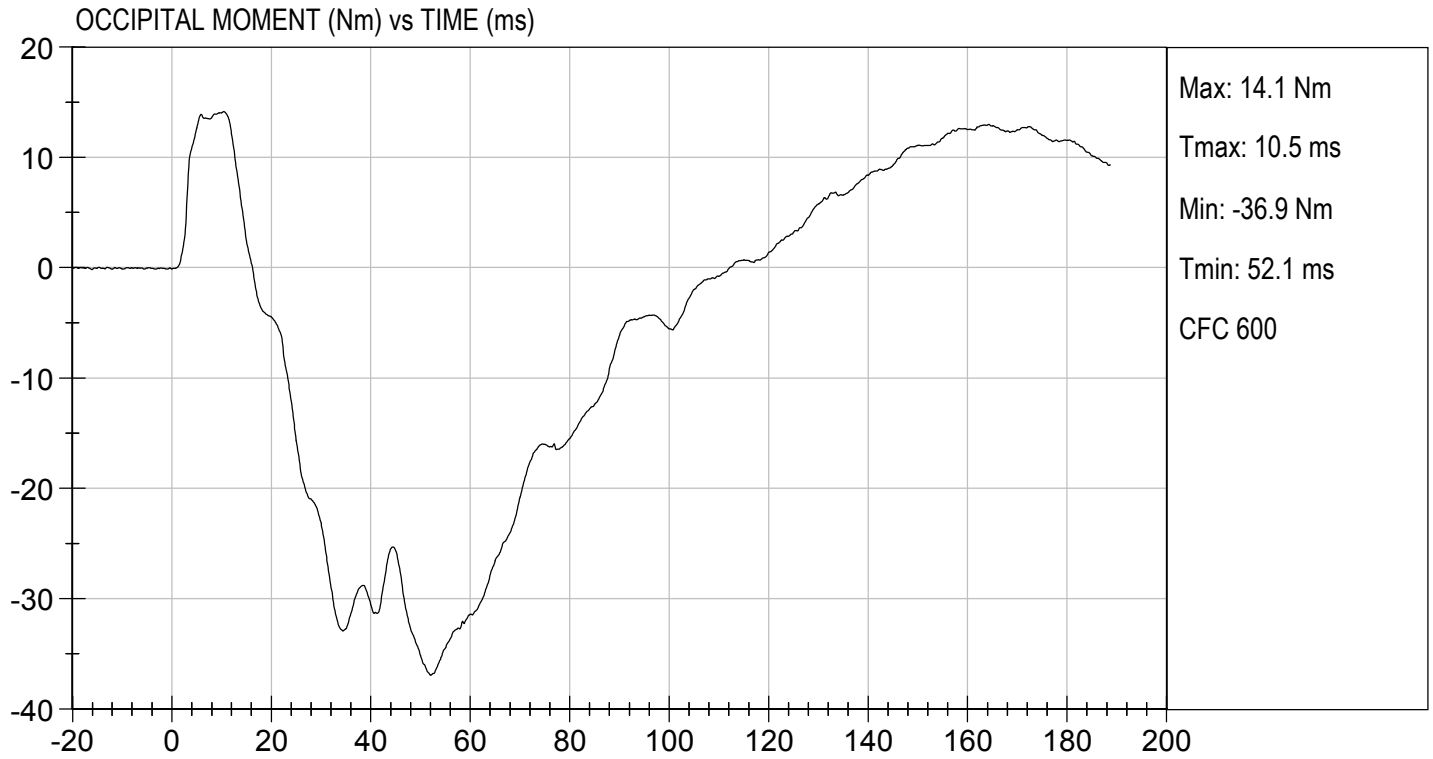
Approved By





TEST DESC: NECK BENDING
VELOCITY: 18.32 ft/s, 5.58 m/s

TEST DATE: 03/05/2021
TEST #: D210682



MGA RESEARCH CORPORATION
SHOULDER IMPACT TEST
SID-IIs BUILD LEVEL D DUMMY

ATD Serial No: 306

Test ID: D210683

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.8	Pass
Laboratory Relative Humidity	%	10 to 70	28	Pass
Impact Velocity	m/s	4.20 to 4.40	4.30	Pass
Maximum Probe Acceleration	G's	13 to 18	15	Pass
Shoulder Displacement	mm	28 to 37	29	Pass
Upper Spine (T1) Y Acceleration	G's	17 to 22	18	Pass
Overall Test Results				Pass



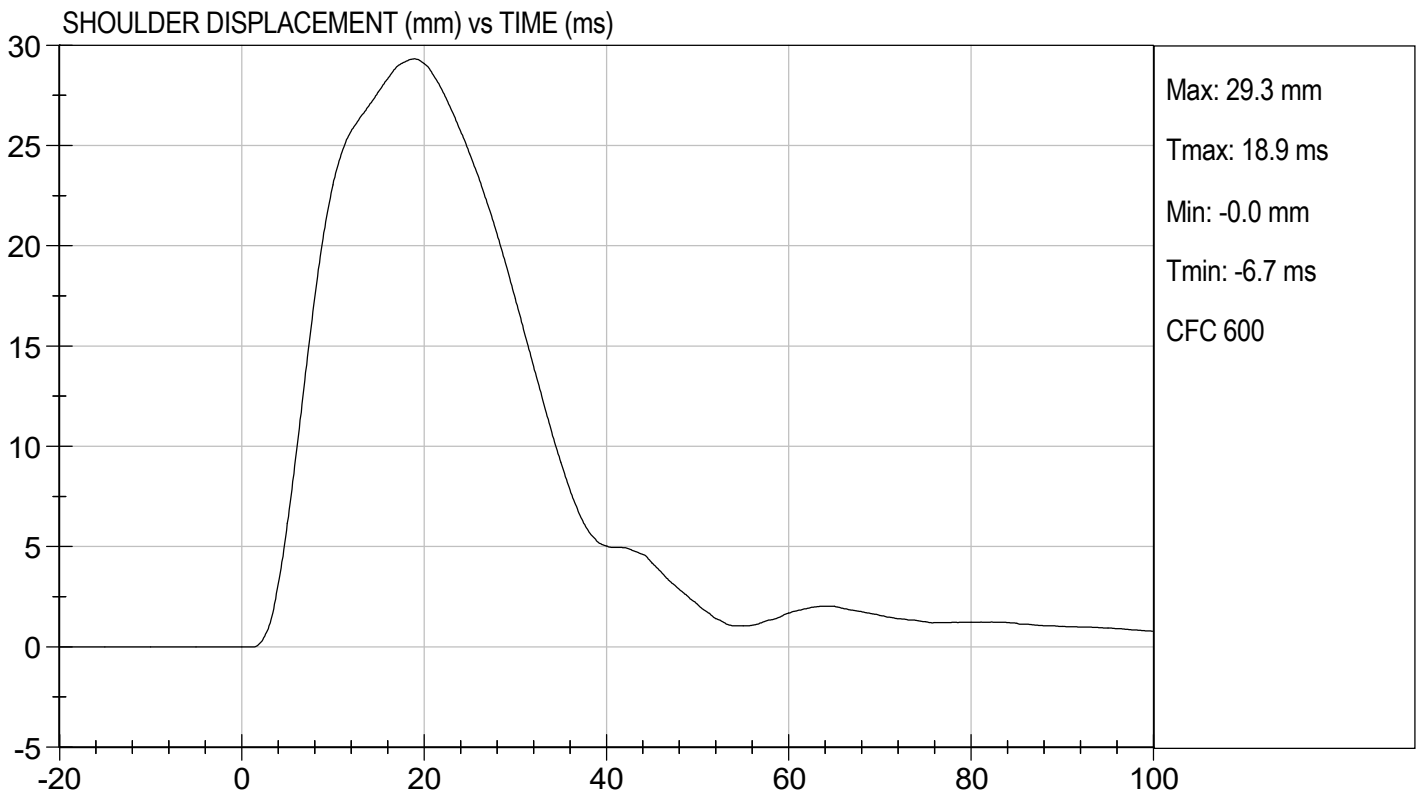
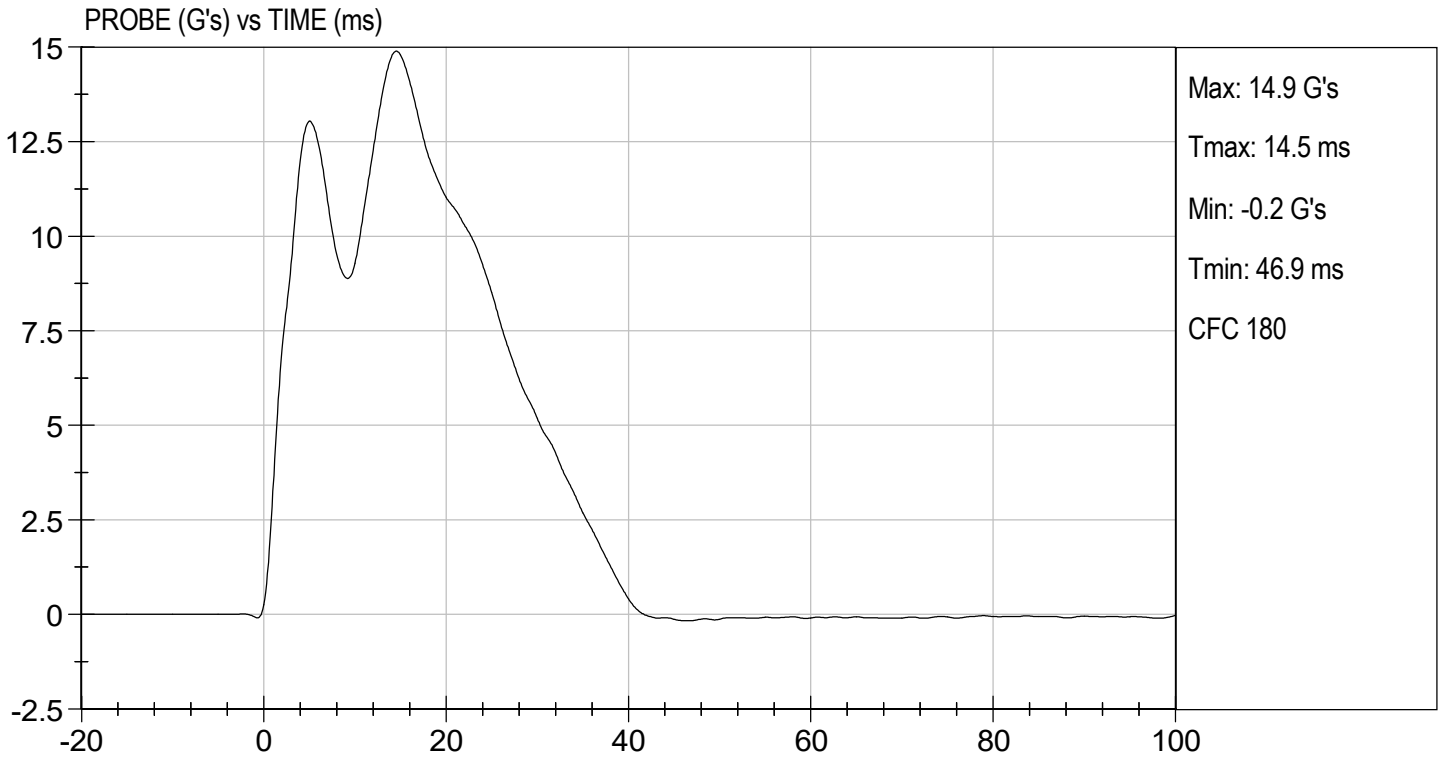
 Laboratory Technician

03/08/2021

 Test Date



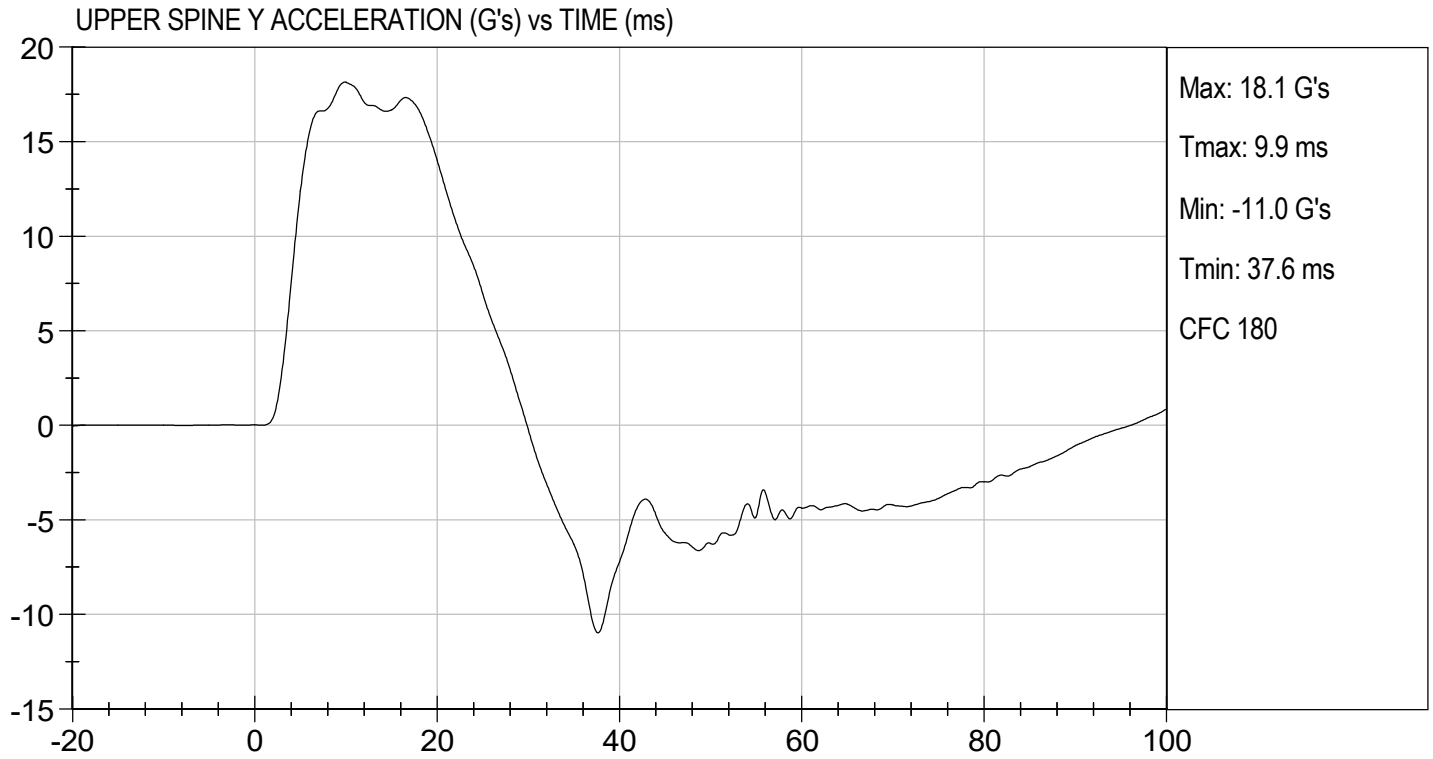
 Approved By





TEST DESC: SHOULDER IMPACT
VELOCITY: 14.12 ft/s, 4.30 m/s

TEST DATE: 03/08/2021
TEST #: D210683



**MGA RESEARCH CORPORATION
THORAX (WITH ARM) IMPACT TEST
SID-IIs BUILD LEVEL D DUMMY**

ATD Serial No: 306

Test I.D: D210684

Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.8	Pass
Humidity	%	10 to 70	28	Pass
Impact Velocity	m/s	6.60 to 6.80	6.77	Pass
Maximum Probe Acceleration	G's	30 to 36	34	Pass
Shoulder Displacement	mm	31 to 40	36	Pass
Upper Rib Displacement	mm	25 to 32	28	Pass
Middle Rib Displacement	mm	30 to 36	31	Pass
Lower Rib Displacement	mm	32 to 38	33	Pass
Upper Spine (T1) Y Acceleration	G's	34 to 43	40	Pass
Lower Spine (T12) Y Acceleration	G's	29 to 37	33	Pass
Overall Test Results				Pass

Gerald Cervero

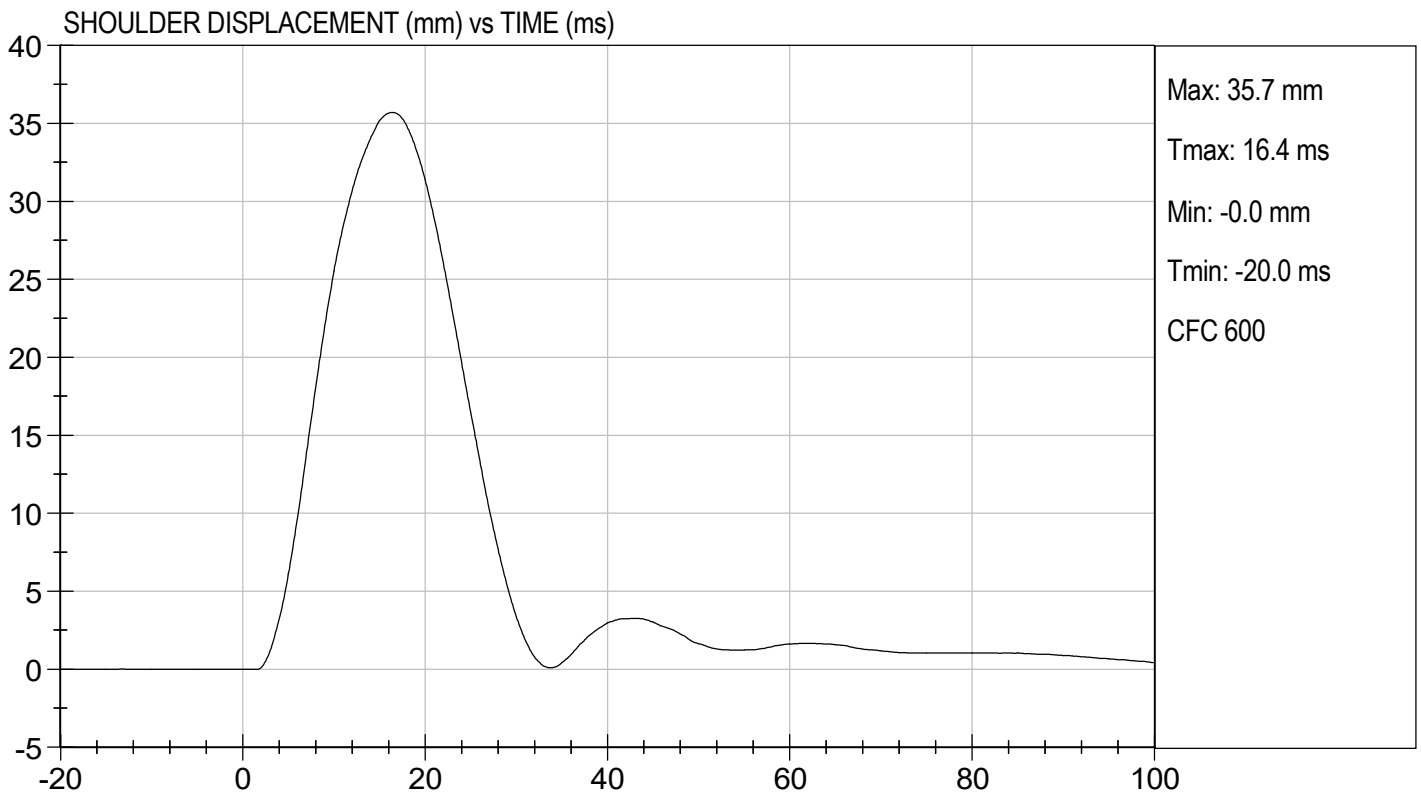
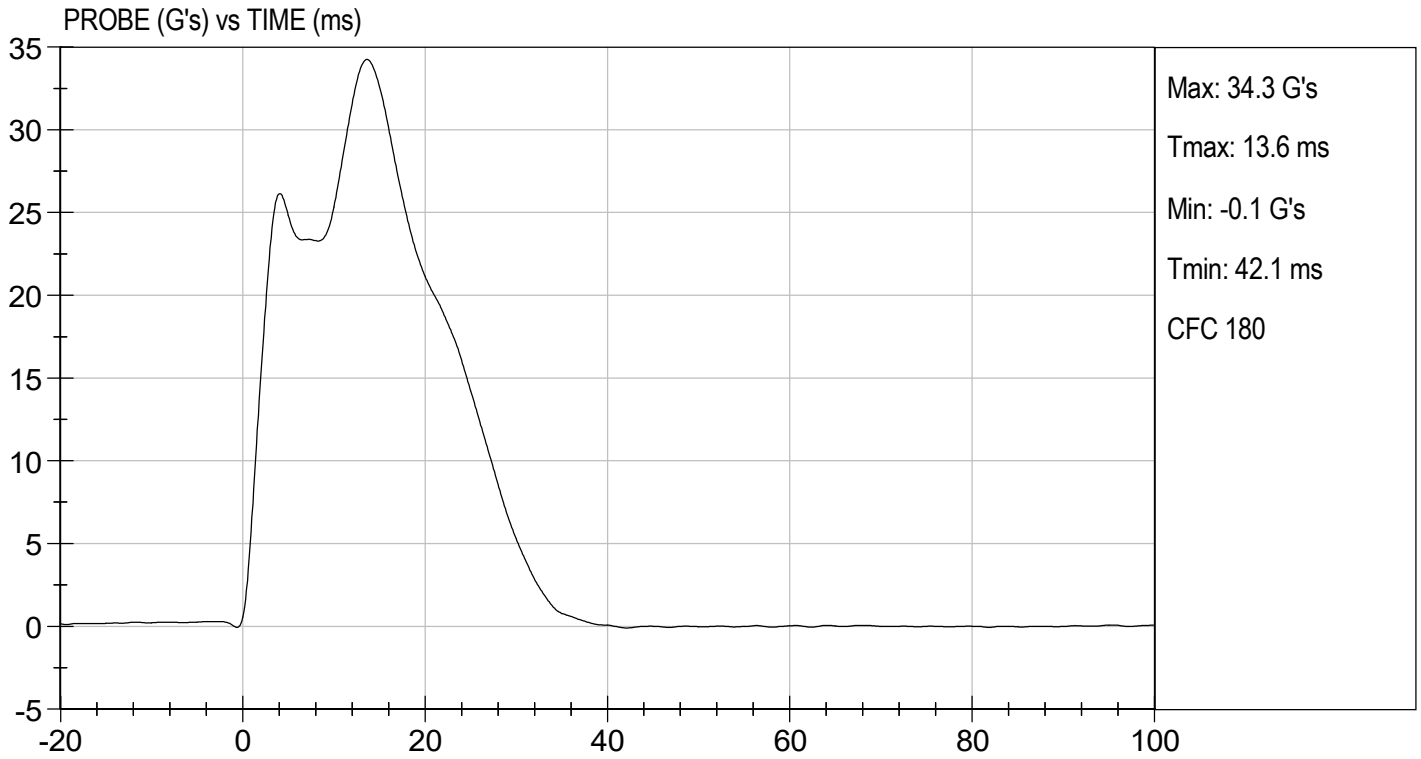
Laboratory Technician

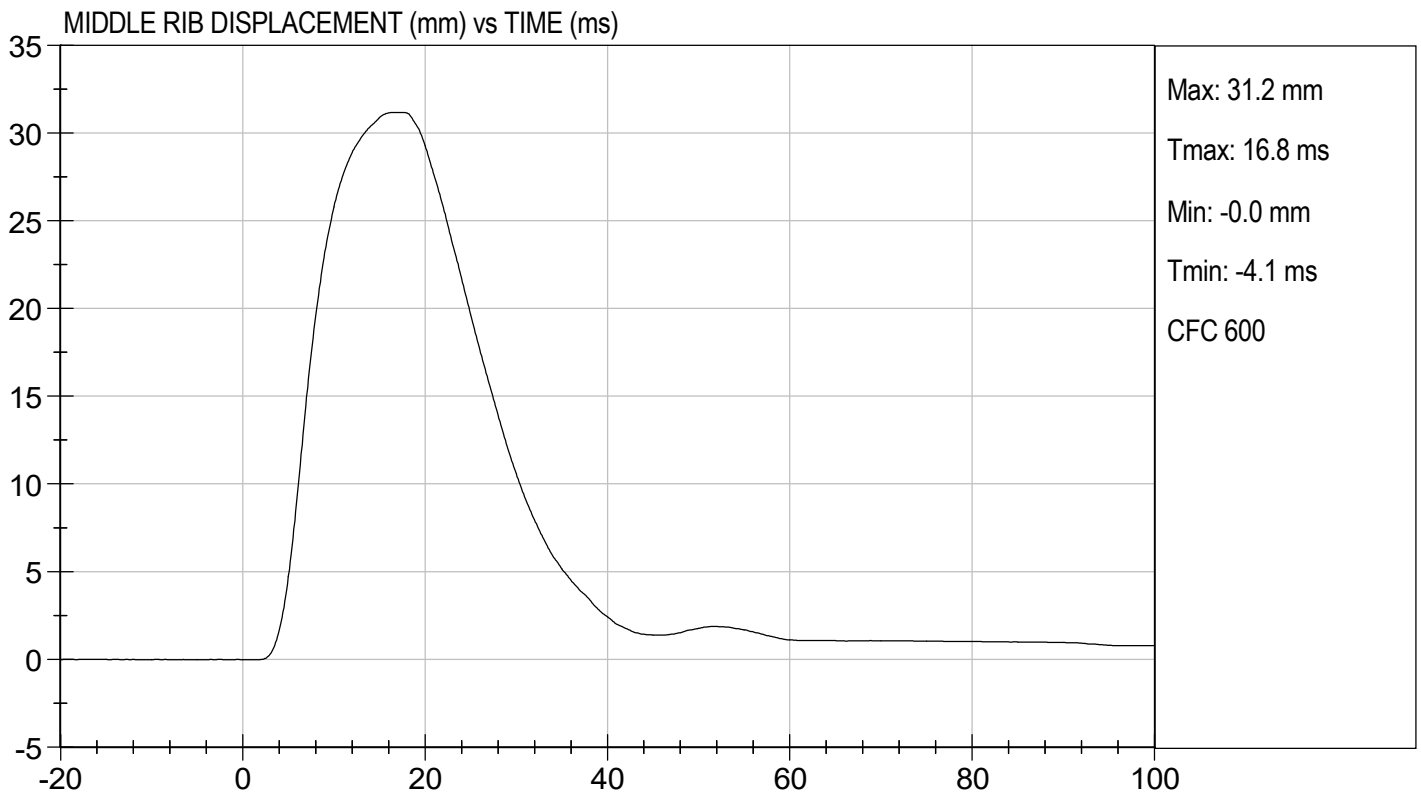
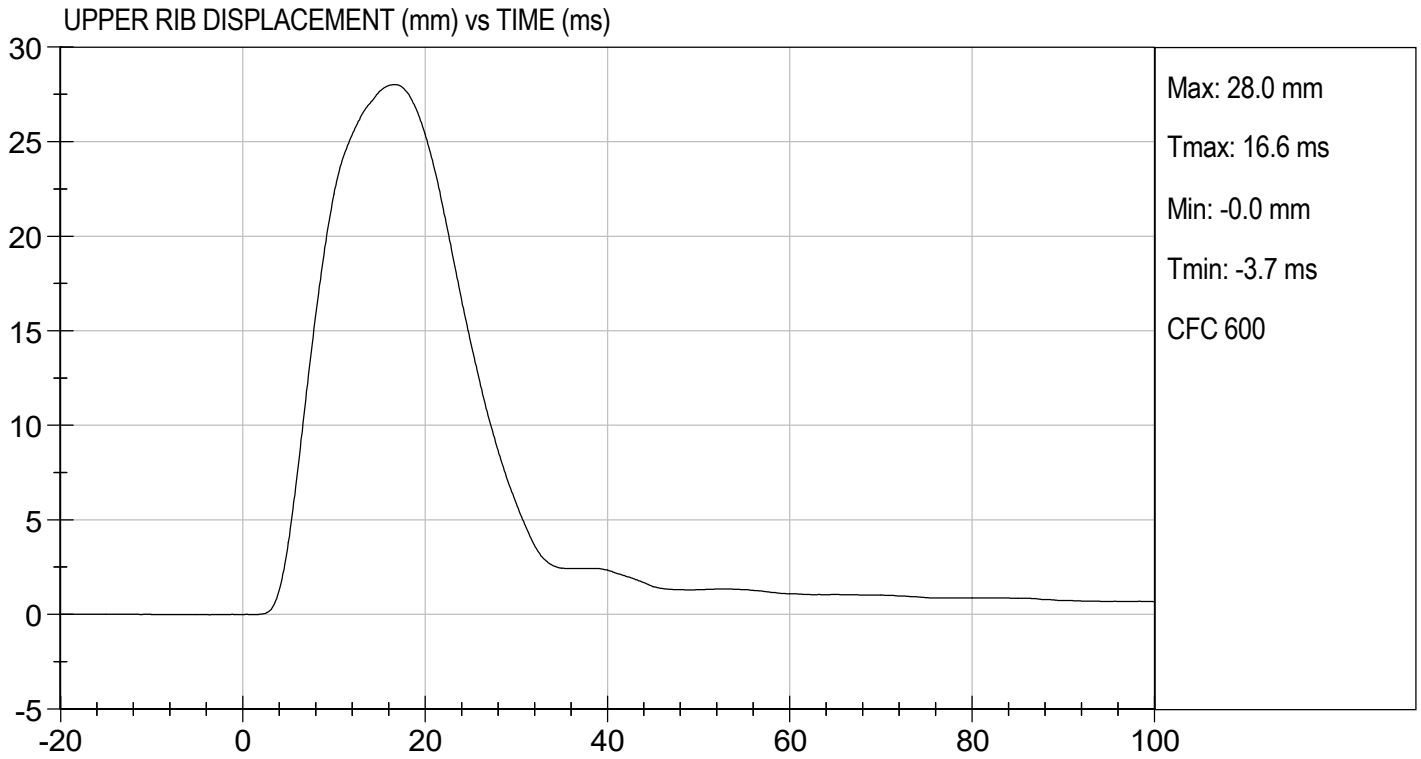
03/08/2021

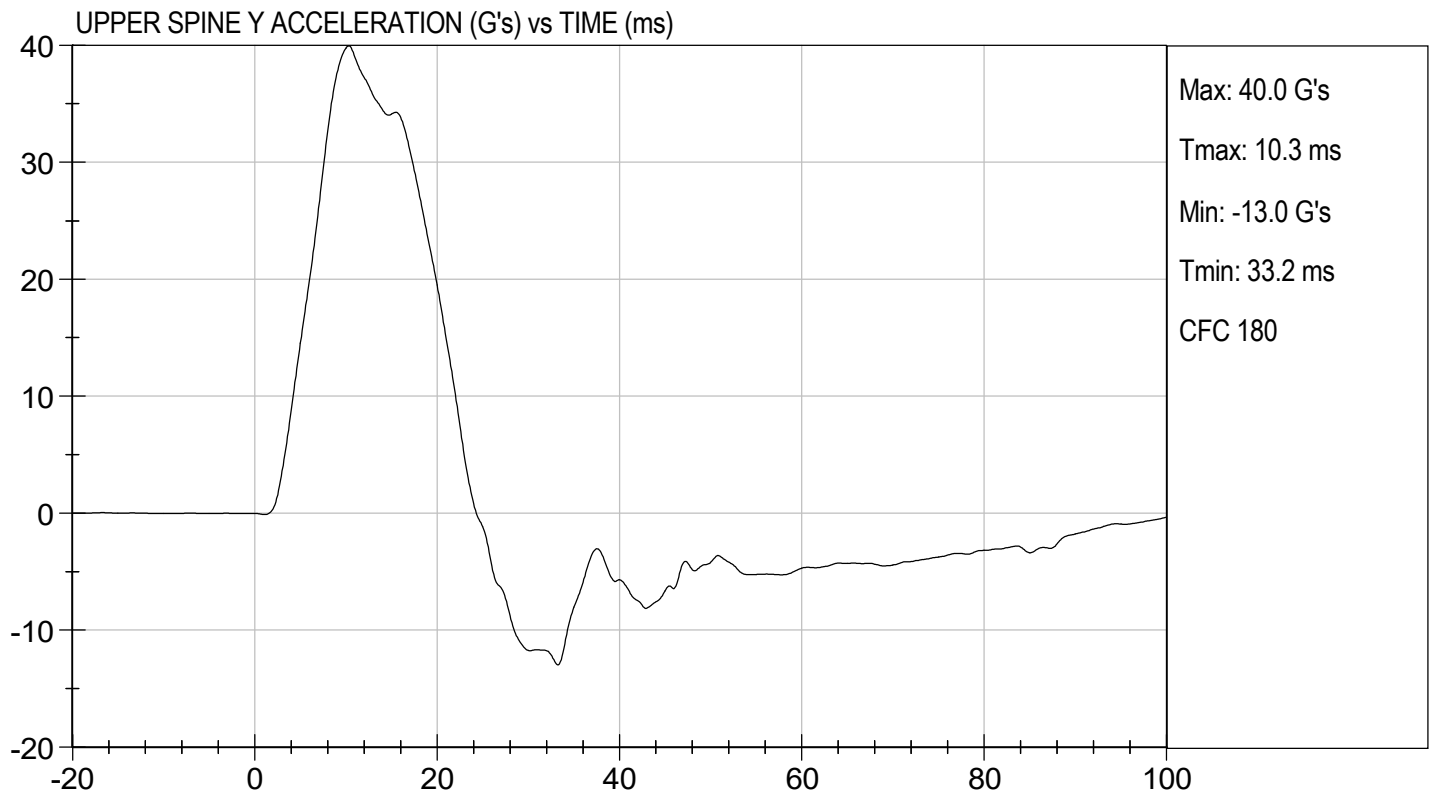
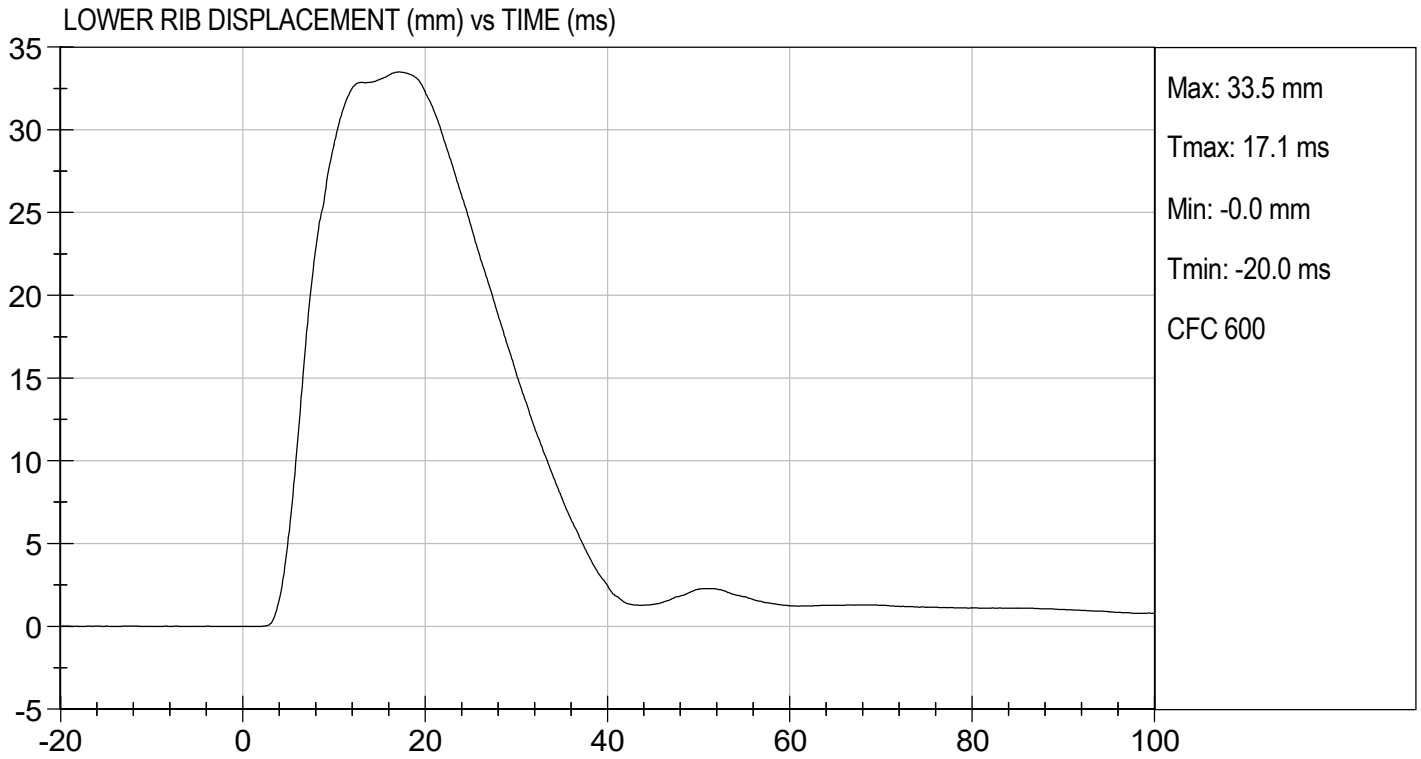
Test Date

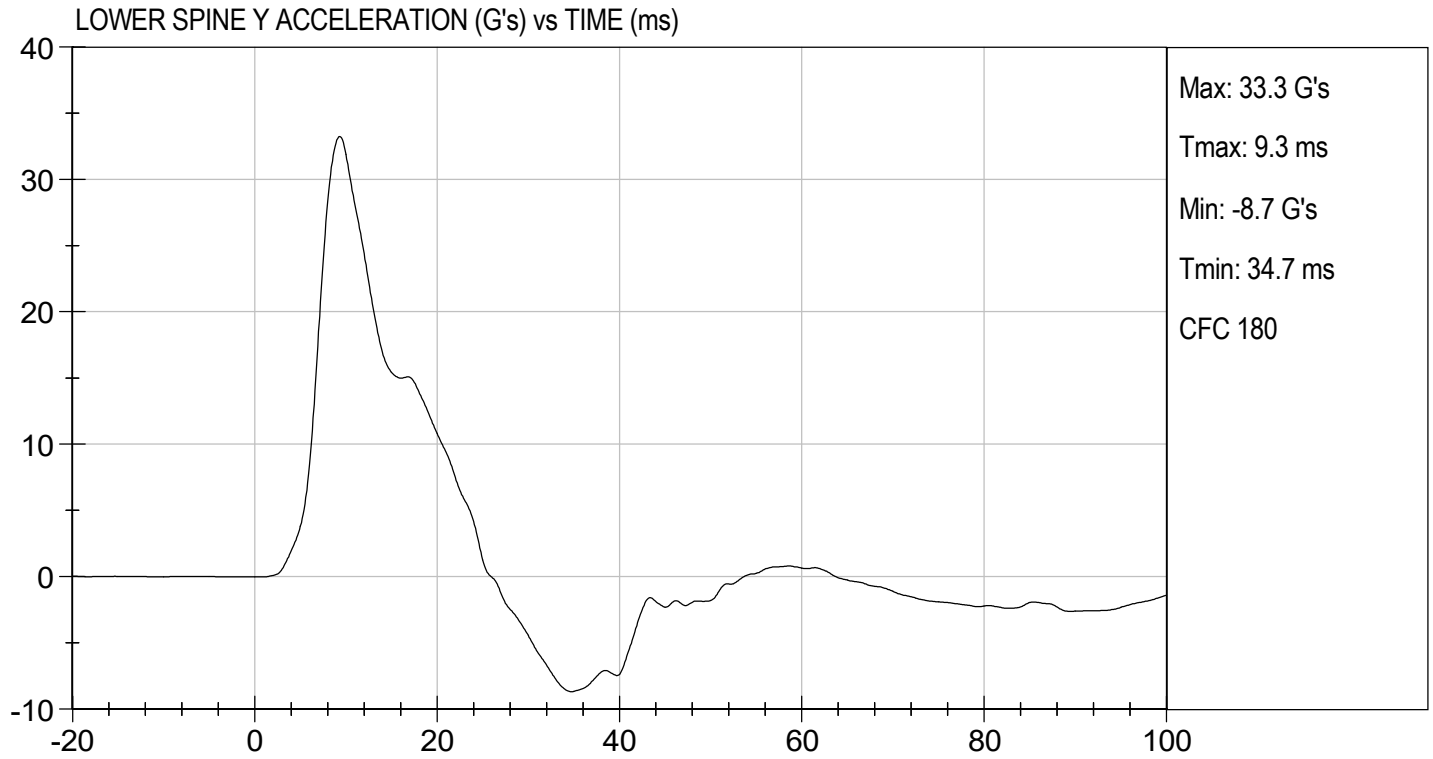
B. F. L.

Approved By









MGA RESEARCH CORPORATION
THORAX (WITHOUT ARM) IMPACT TEST
SID-IIs BUILD LEVEL D DUMMY

ATD Serial No: 306

Test I.D: D210685


Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.8	Pass
Humidity	%	10 to 70	28	Pass
Impact Velocity	m/s	4.20 to 4.40	4.27	Pass
Maximum Probe Acceleration	G's	14 to 18	15	Pass
Upper Rib Displacement	mm	32 to 40	39	Pass
Middle Rib Displacement	mm	39 to 45	42	Pass
Lower Rib Displacement	mm	35 to 43	38	Pass
Upper Spine (T1) Y Acceleration	G's	13 to 17	16	Pass
Lower Spine (T12) Y Acceleration	G's	7 to 11	9	Pass
Overall Test Results				Pass



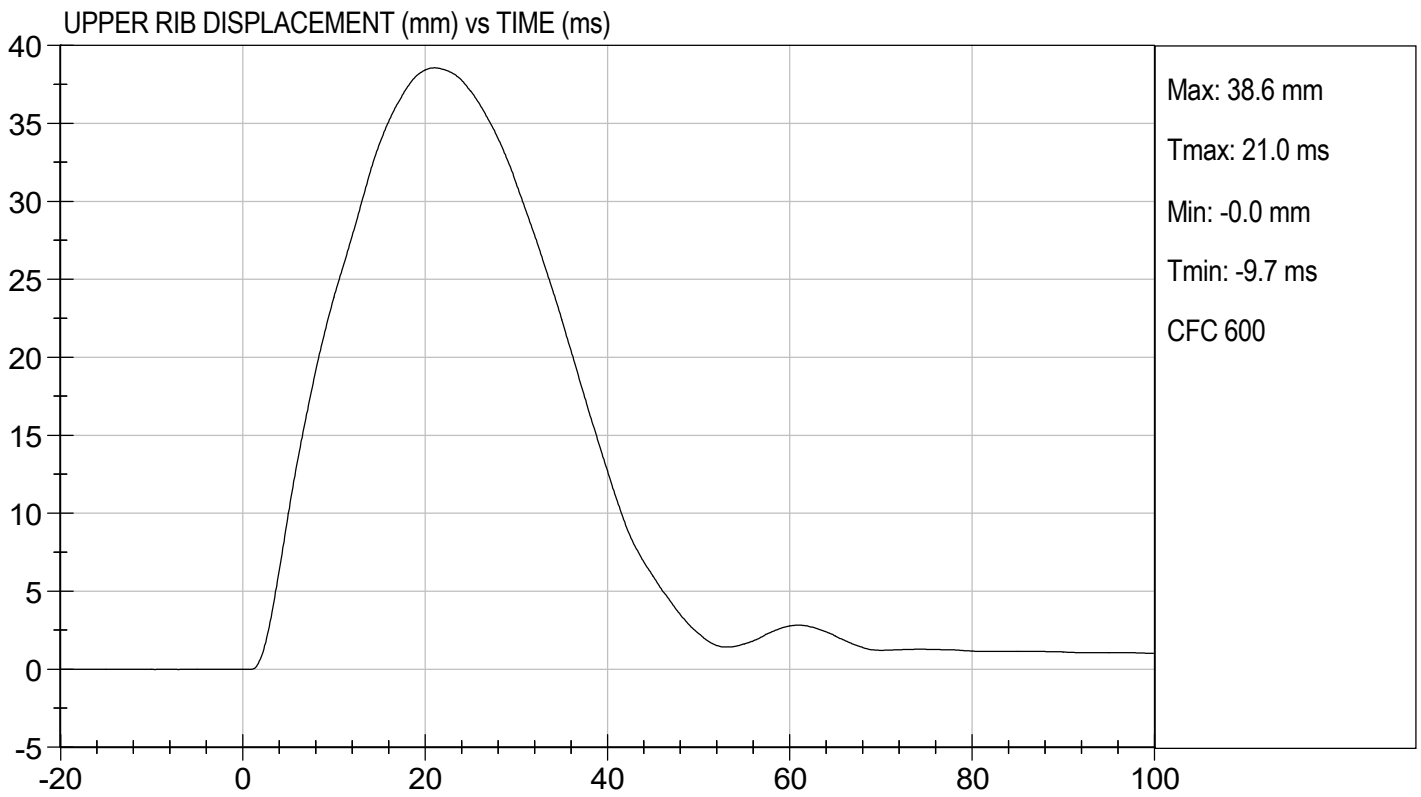
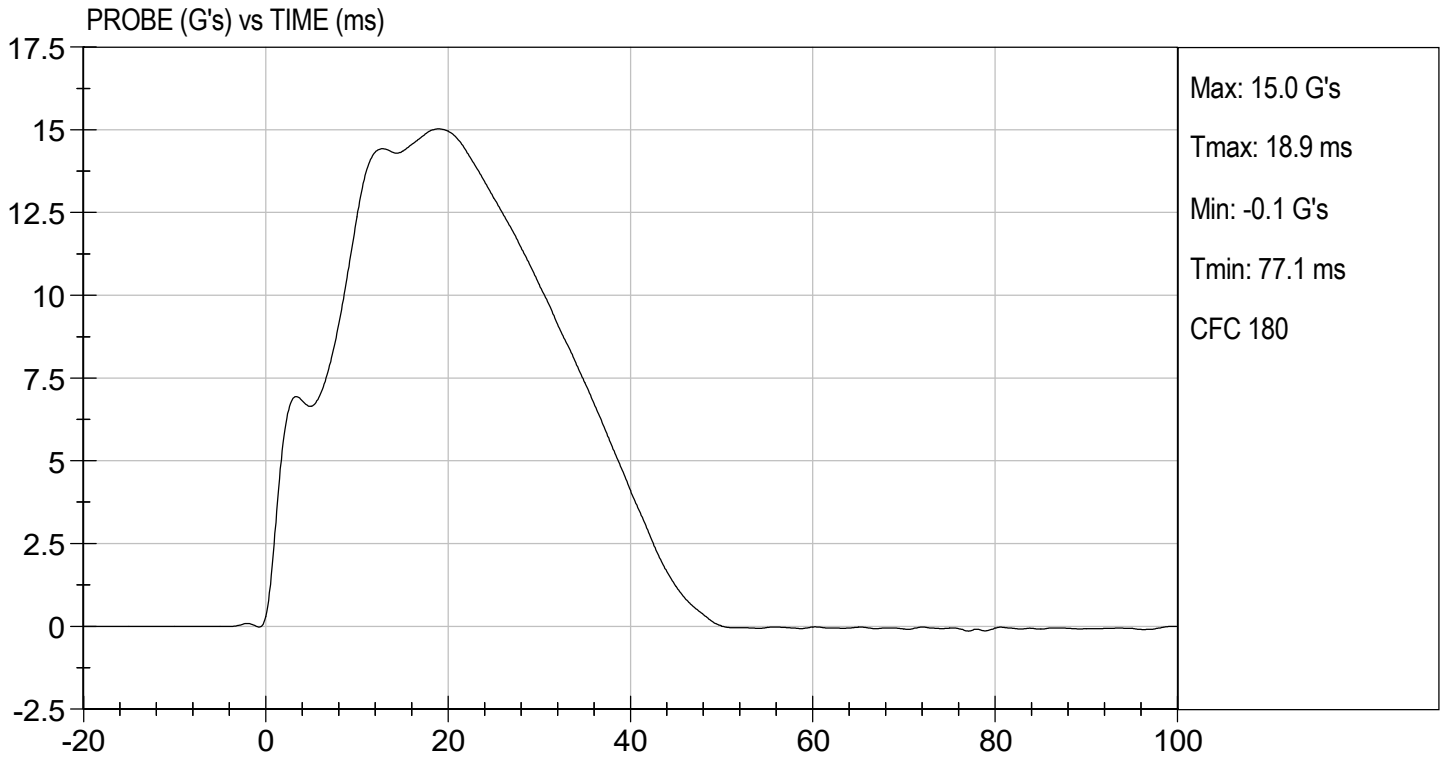
 Laboratory Technician

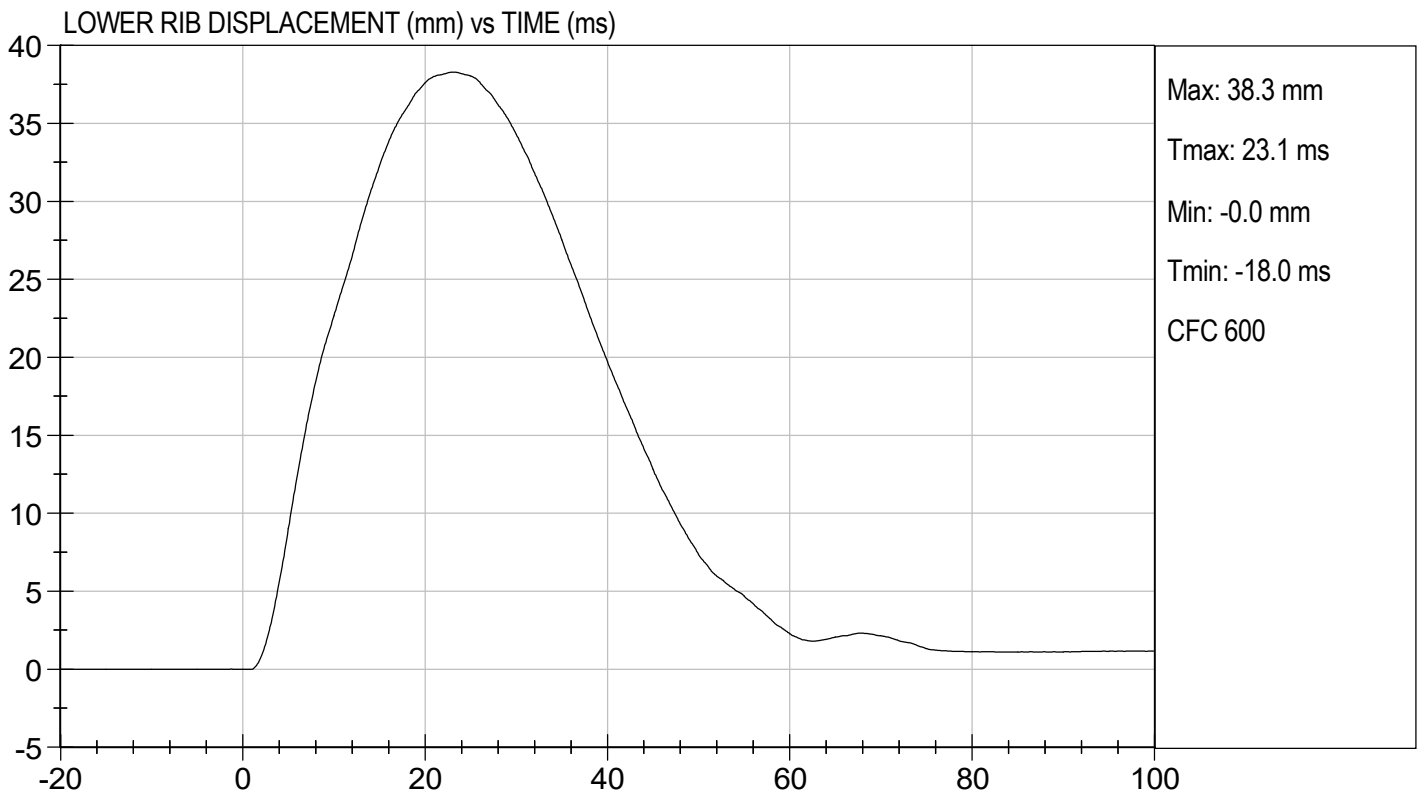
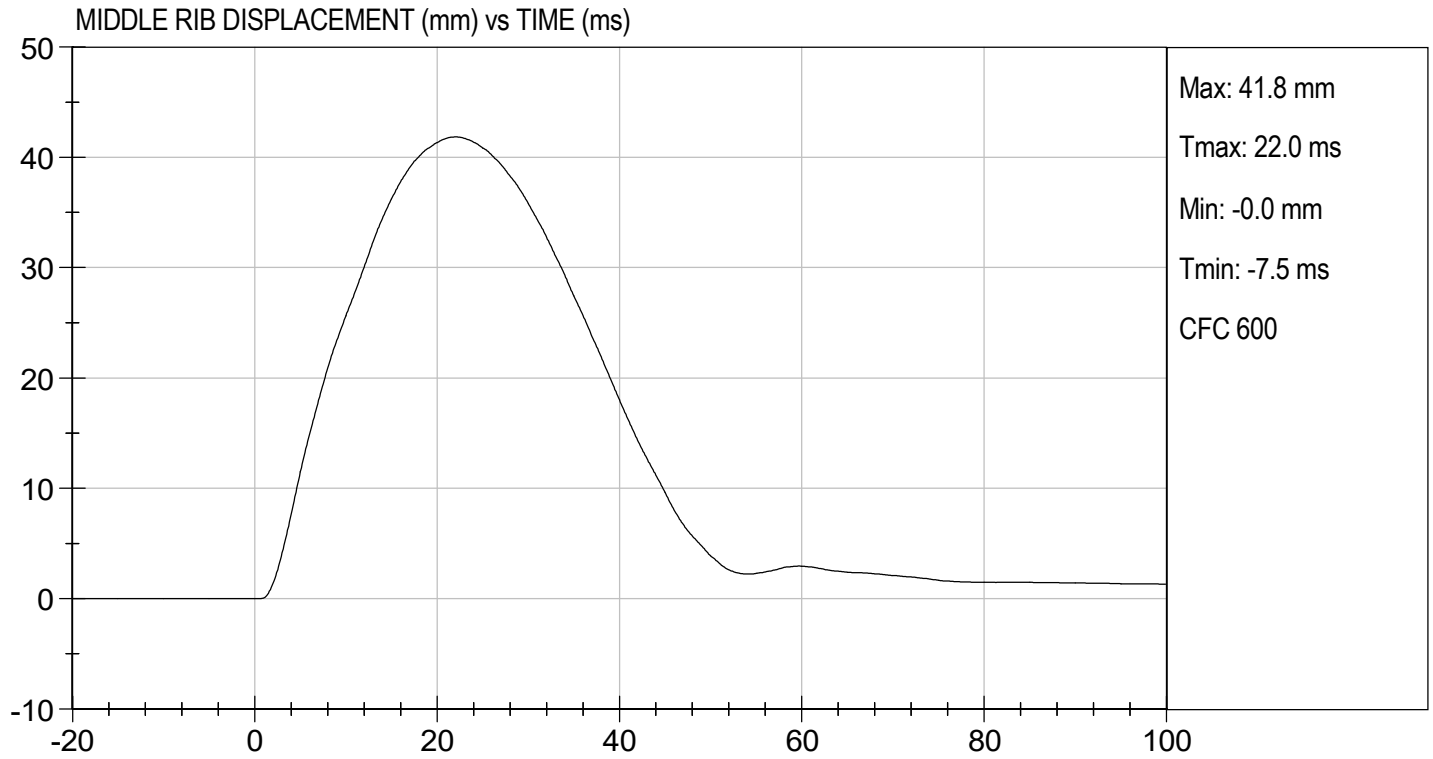
03/08/2021

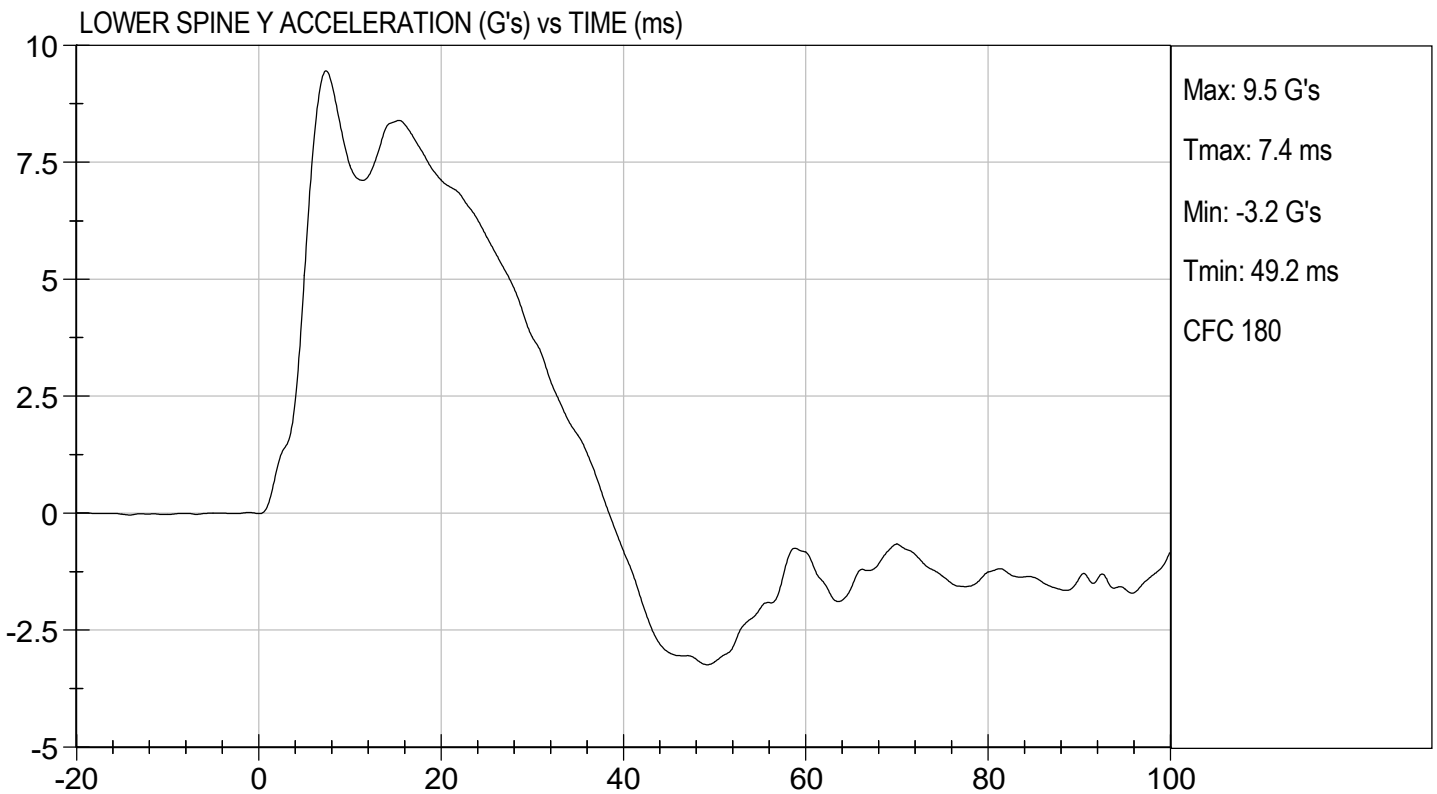
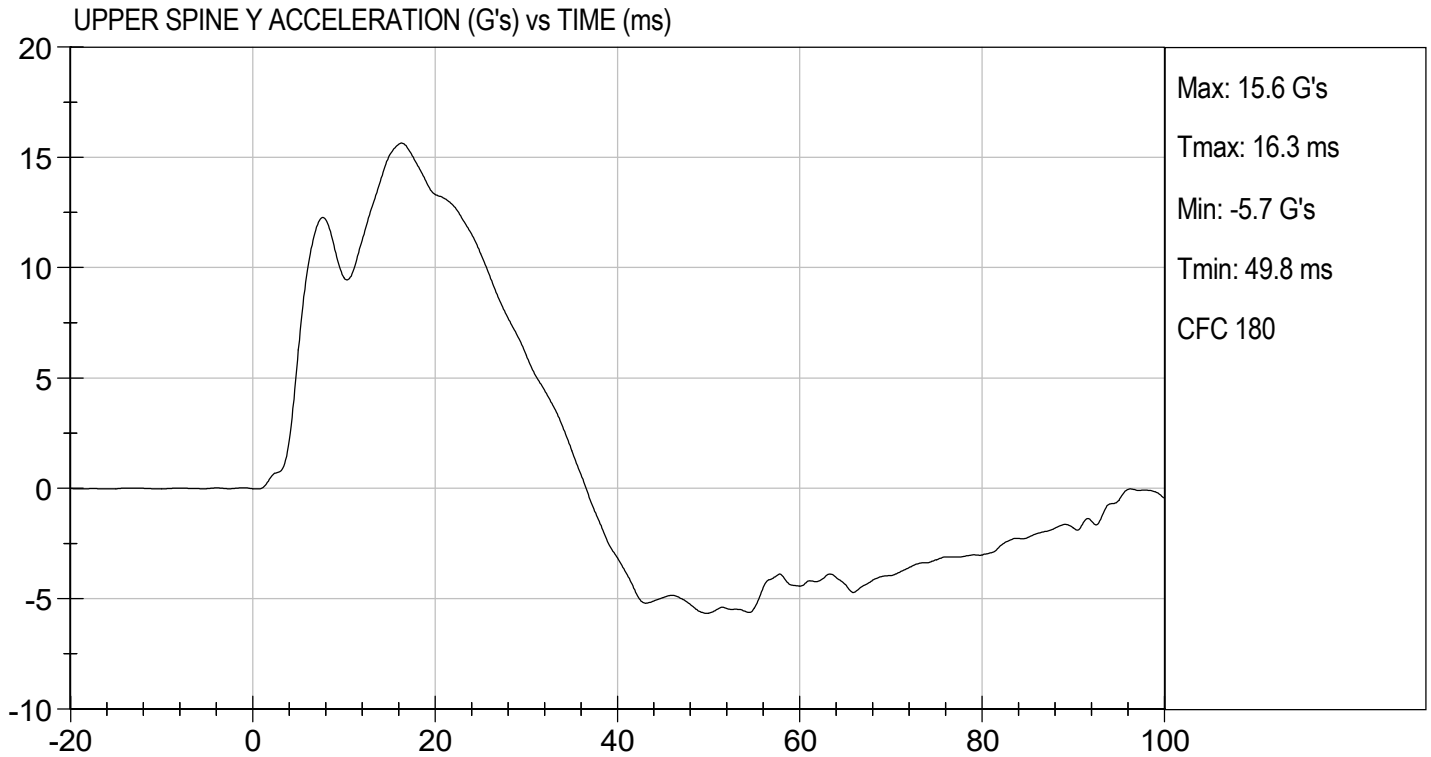
 Test Date



 Approved By







MGA RESEARCH CORPORATION
ABDOMINAL IMPACT TEST
SID-IIs BUILD LEVEL D DUMMY

ATD Serial No: 306

Test I.D: D210686

Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.8	Pass
Humidity	%	10 to 70	28	Pass
Impact Velocity	m/s	4.20 to 4.40	4.34	Pass
Maximum Probe Acceleration	G's	12 to 16	14	Pass
Upper Abdomen Rib Displacement	mm	36 to 47	41	Pass
Lower Abdomen Rib Displacement	mm	33 to 44	37	Pass
Lower Spine (T12) Y Acceleration	G's	9 to 14	12	Pass
Overall Test Results				Pass

Gerald Cherrero

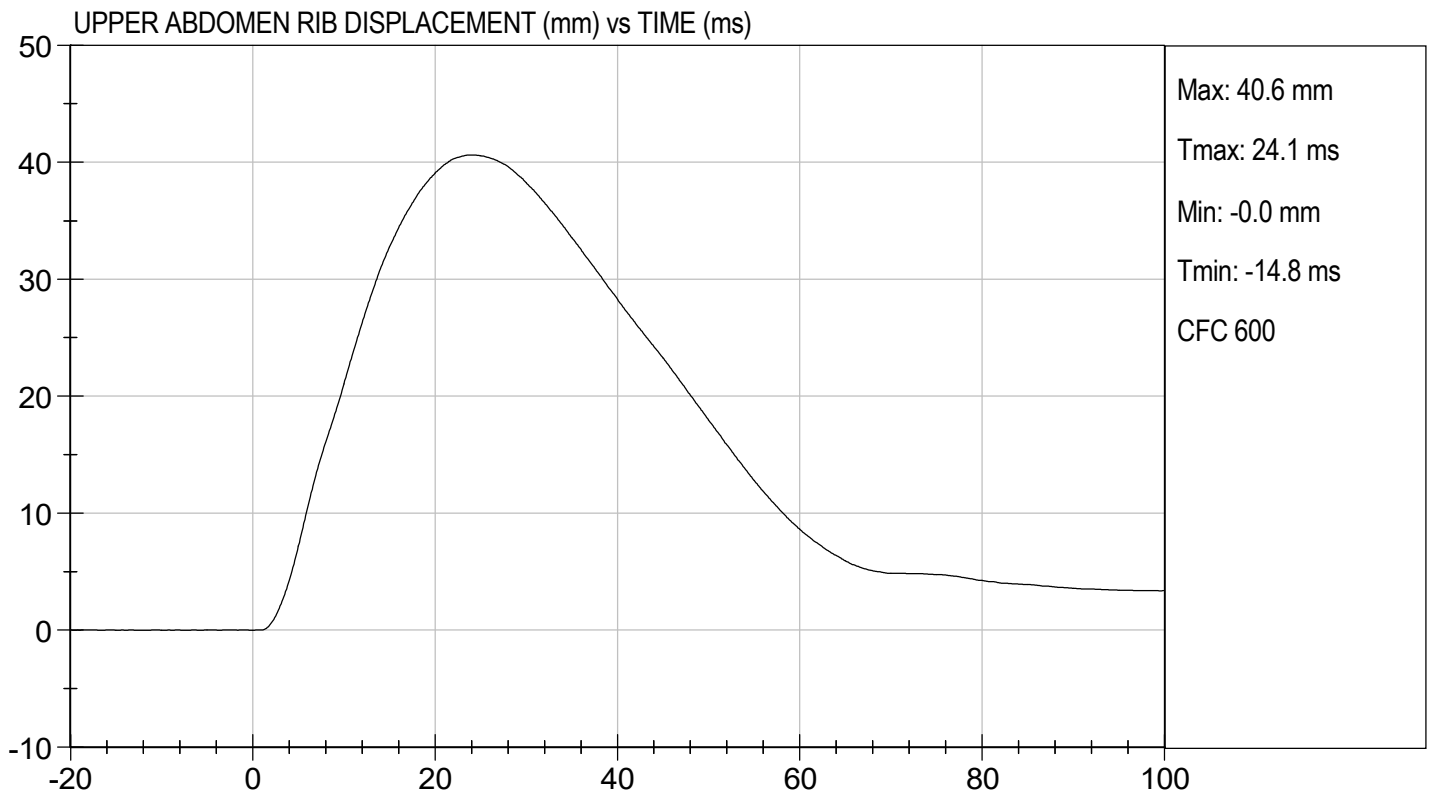
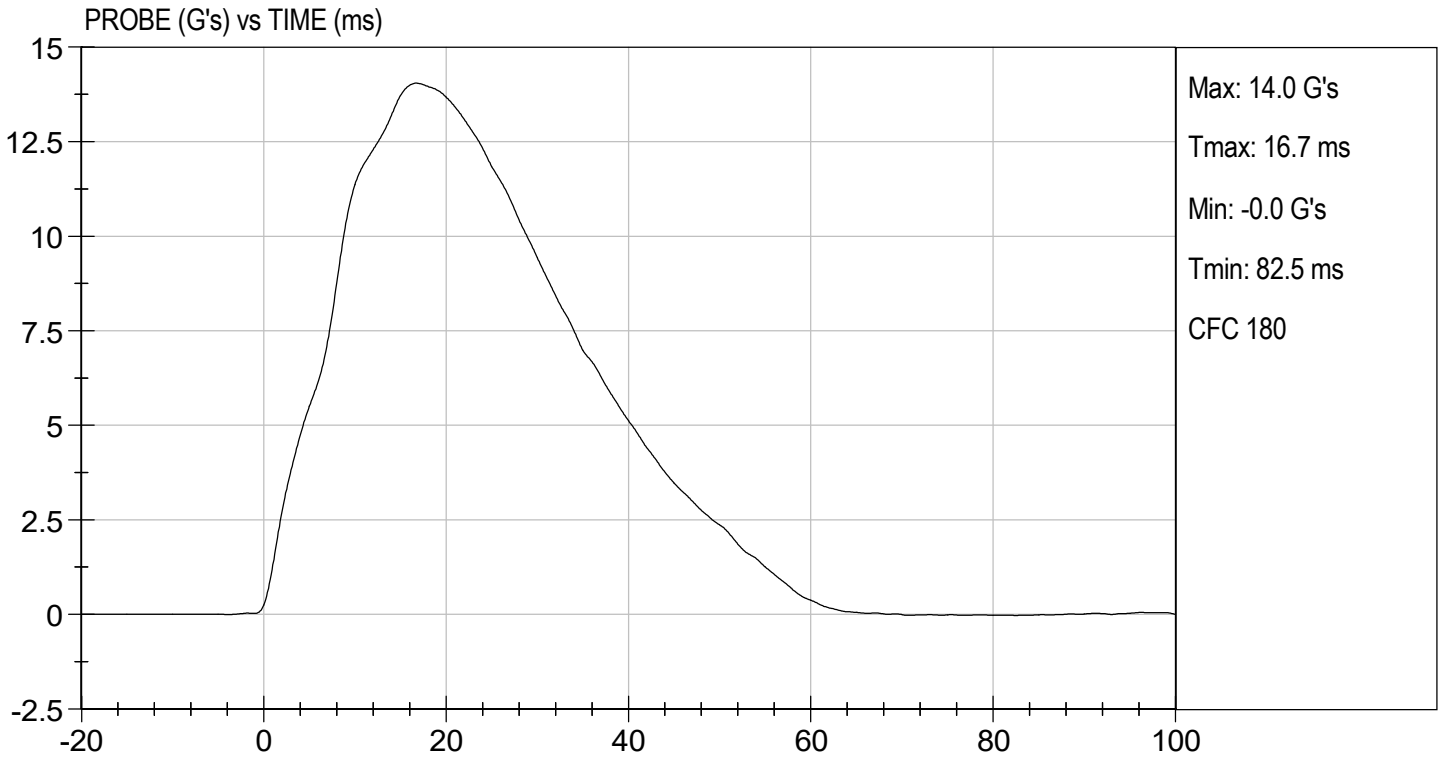
Laboratory Technician

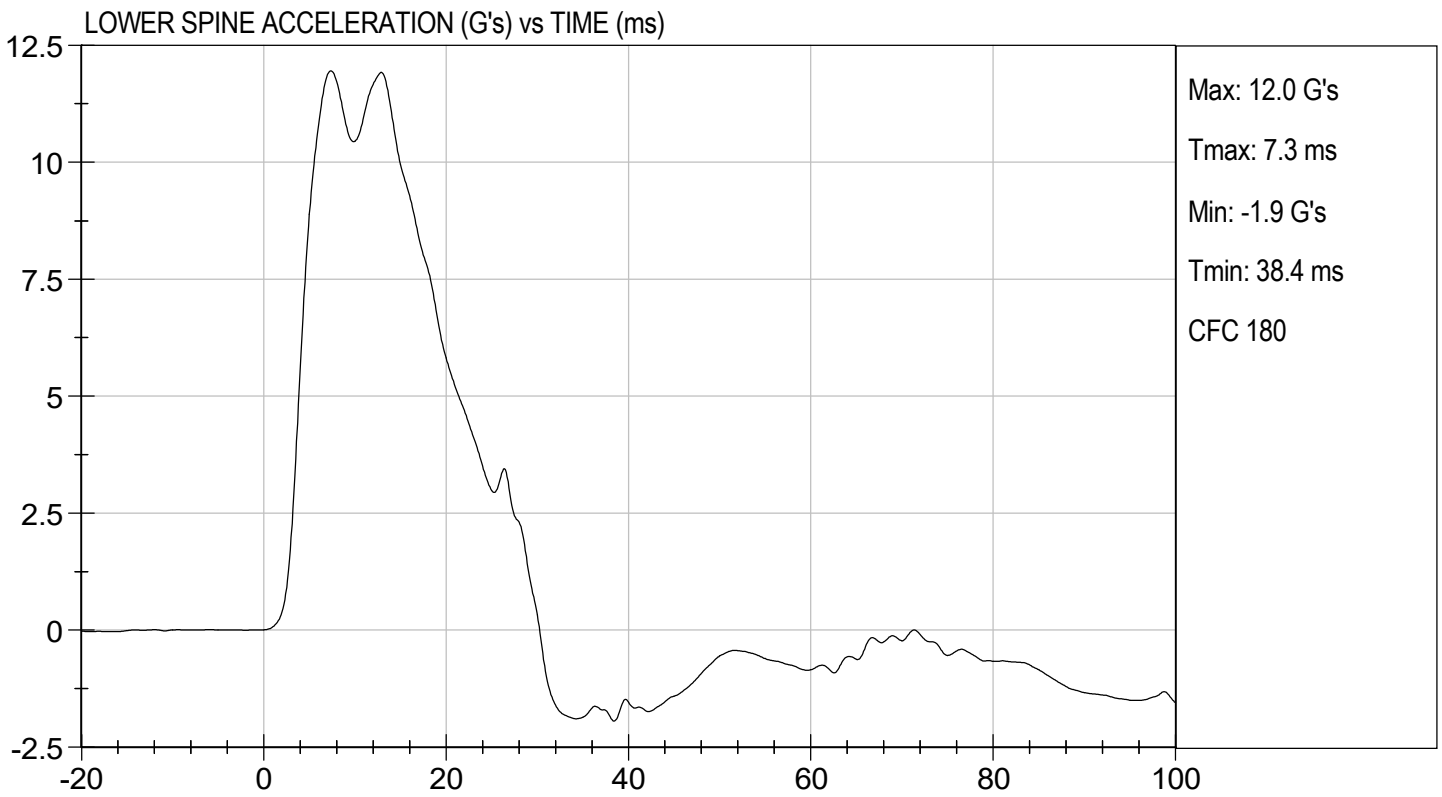
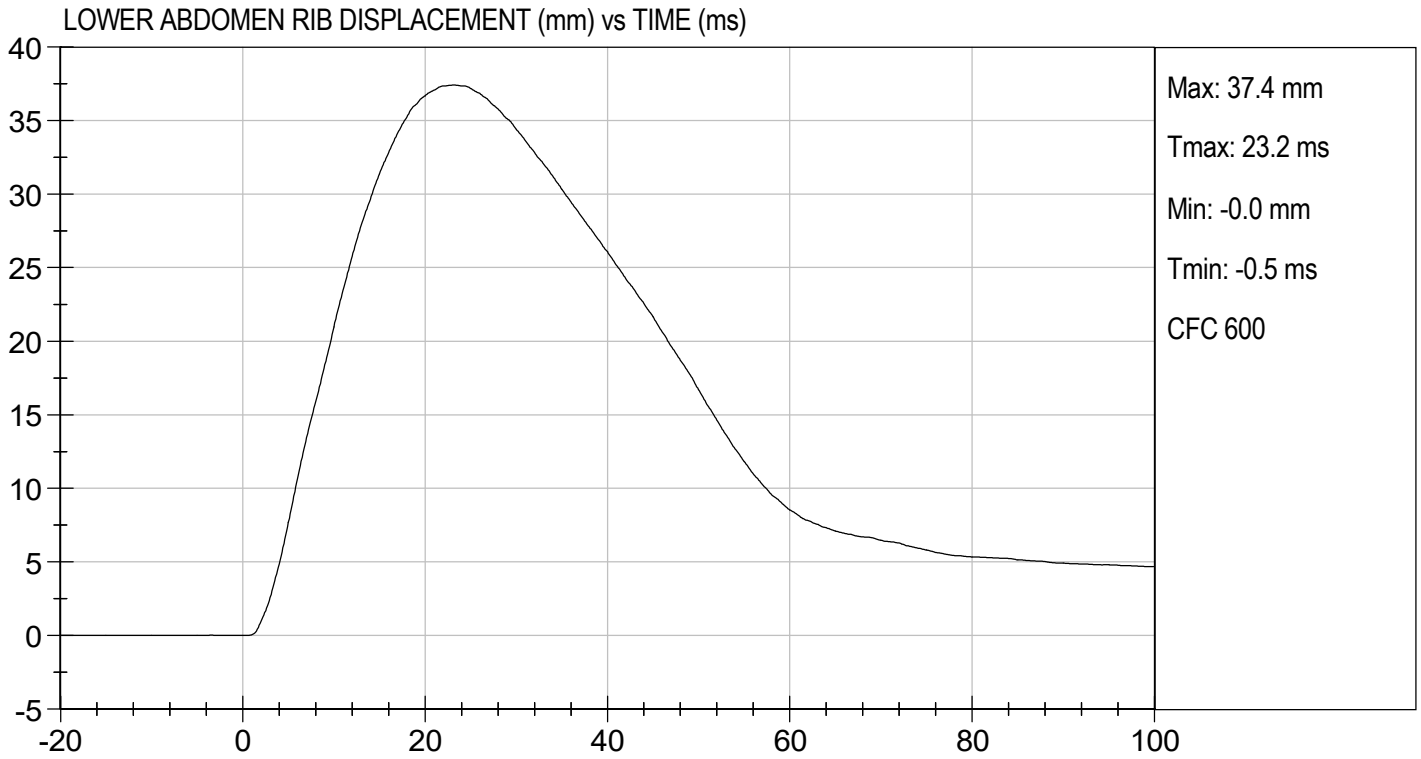
03/08/2021

Test Date

B. F. H.

Approved By





MGA RESEARCH CORPORATION
PELVIS IMPACT TEST
SID-IIs BUILD LEVEL D DUMMY

ATD Serial No: 306

Test I.D: D210687

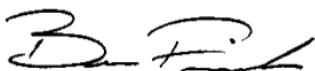
Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.8	Pass
Humidity	%	10 to 70	28	Pass
Impact Velocity	m/s	6.60 to 6.80	6.60	Pass
Maximum Probe Acceleration	G's	38 to 47	43	Pass
Pelvis Y Acceleration After 6 ms	G's	34 to 42	38	Pass
Peak Acetabulum Force	N	3600 to 4300	3,932	Pass
Overall Test Results				Pass



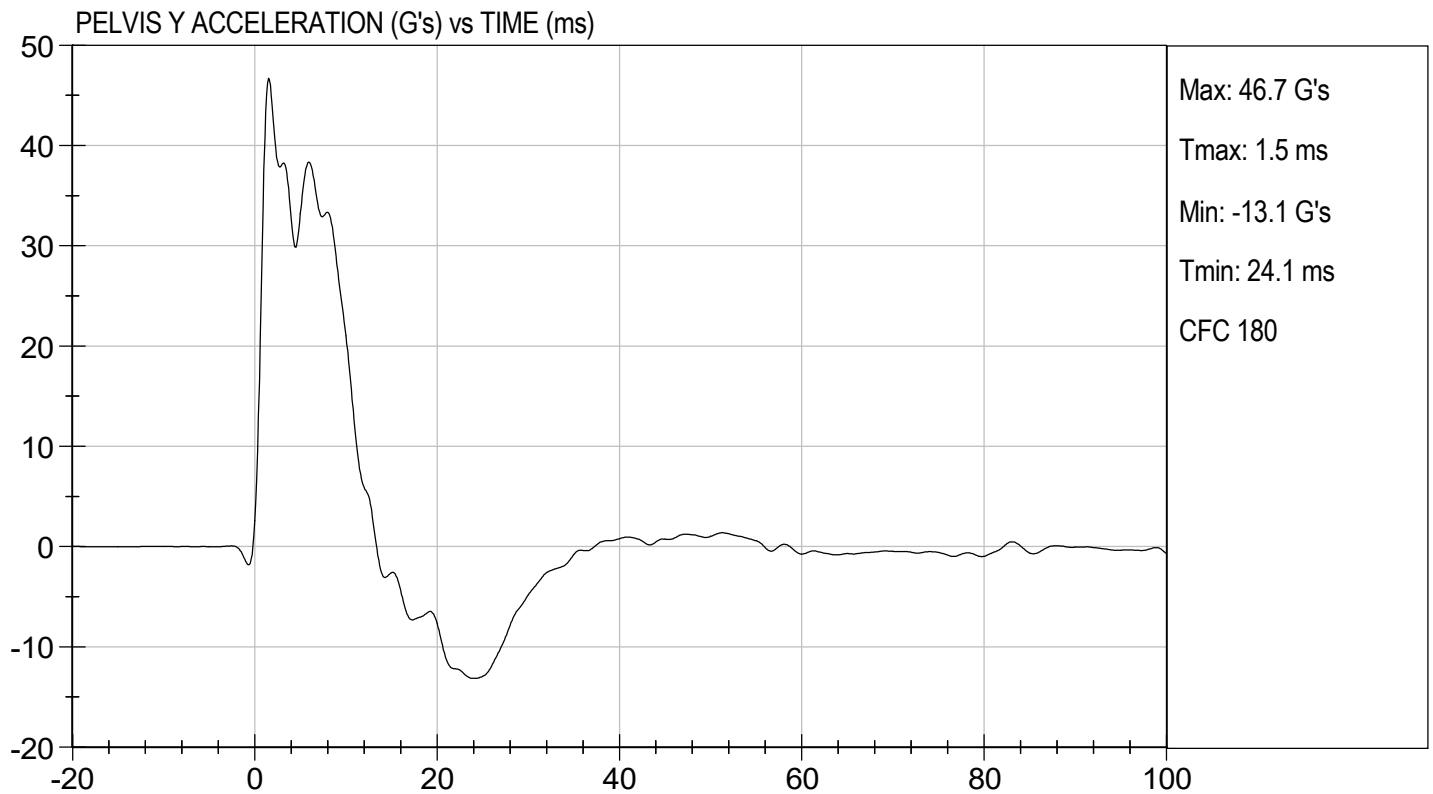
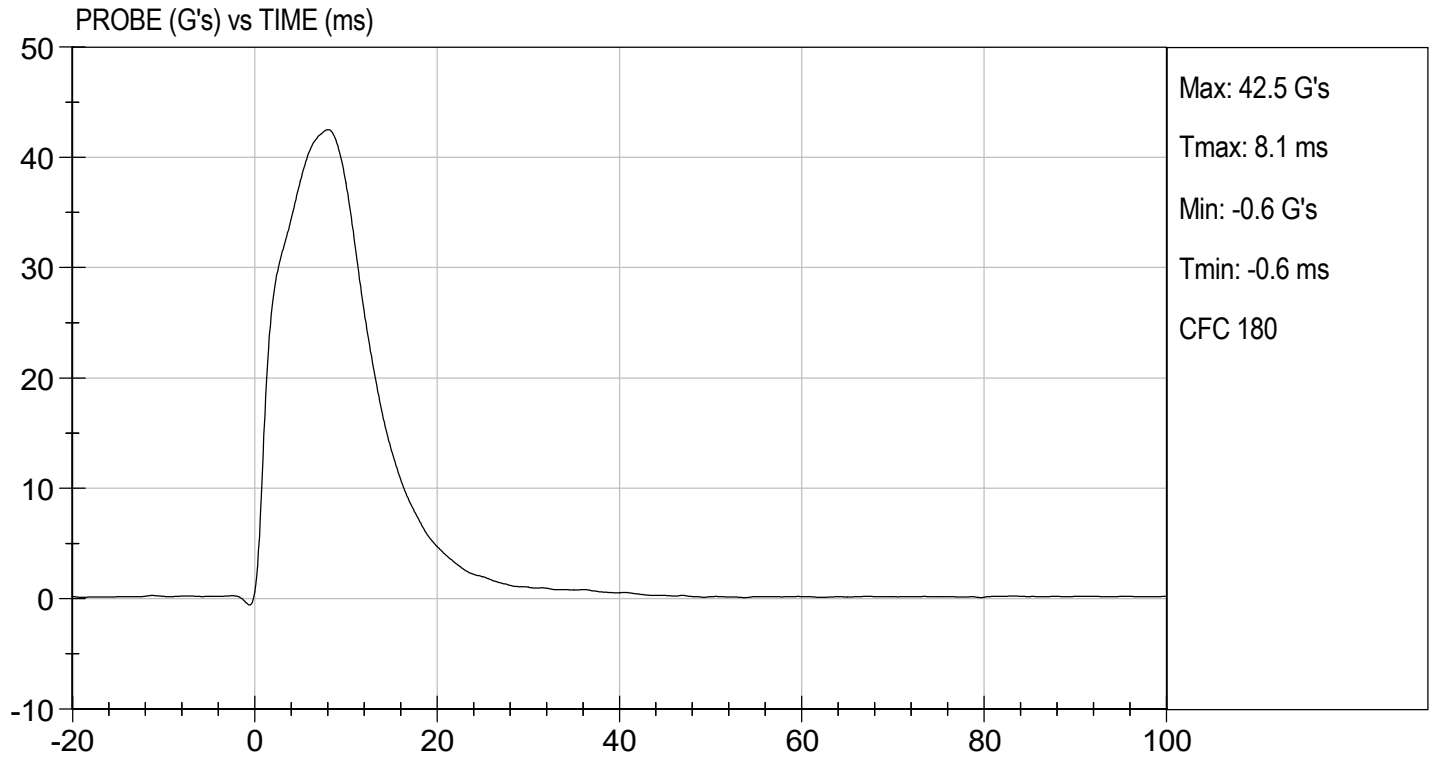
Laboratory Technician

03/08/2021

Test Date



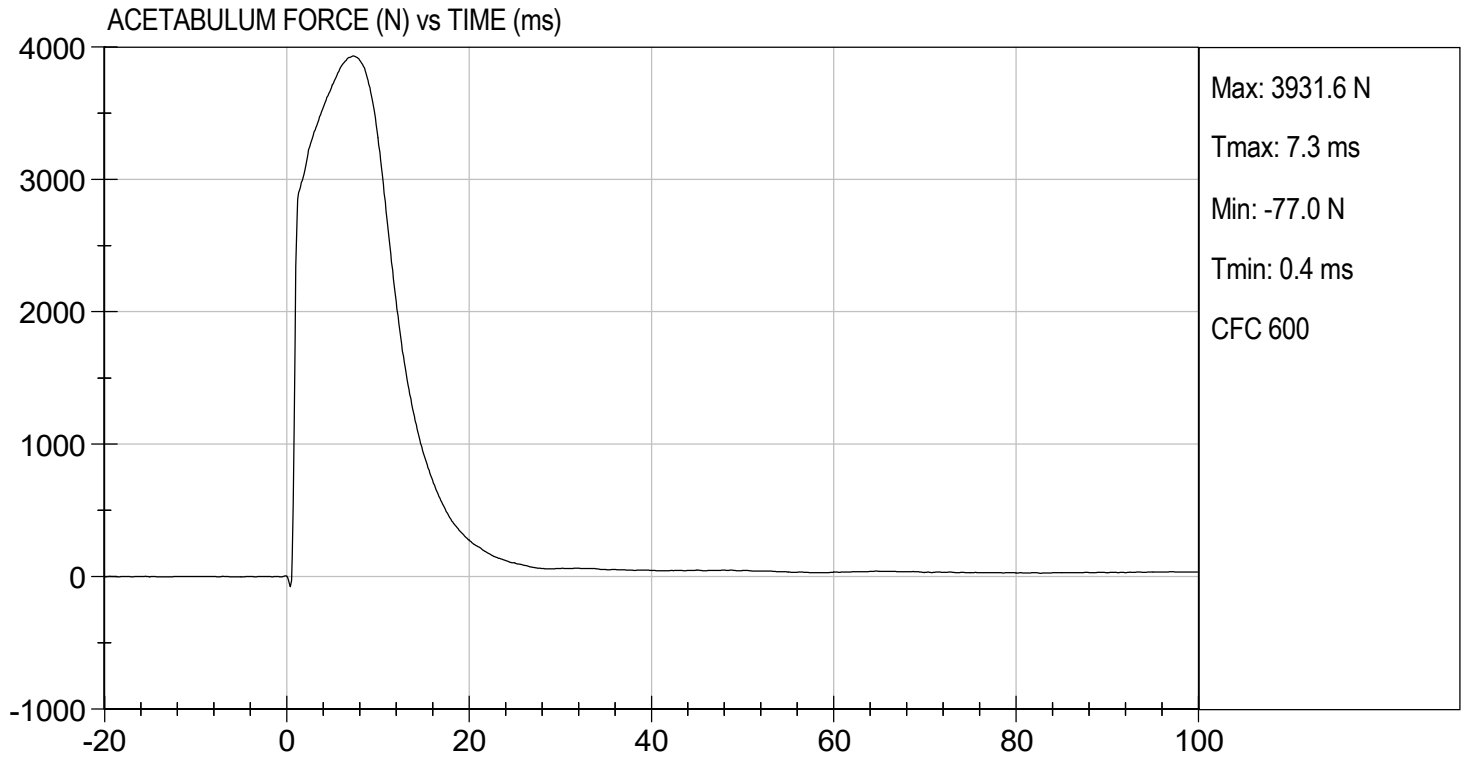
Approved By





TEST DESC: PELVIS IMPACT
VELOCITY: 21.65 ft/s, 6.60 m/s

TEST DATE: 03/08/2021
TEST #: D210687



MGA RESEARCH CORPORATION
ILIAC IMPACT TEST
SID-IIs BUILD LEVEL D DUMMY

ATD Serial No: 306

Test I.D: D210688

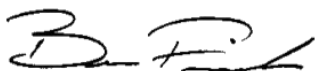
Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.8	Pass
Humidity	%	10 to 70	28	Pass
Impact Velocity	m/s	4.20 to 4.40	4.30	Pass
Maximum Probe Acceleration	G's	36 to 45	43	Pass
Pelvis Y Acceleration	G's	28 to 39	35	Pass
Peak Pelvis Iliac Force	N	4100 to 5100	4,764	Pass
Overall Test Results				Pass



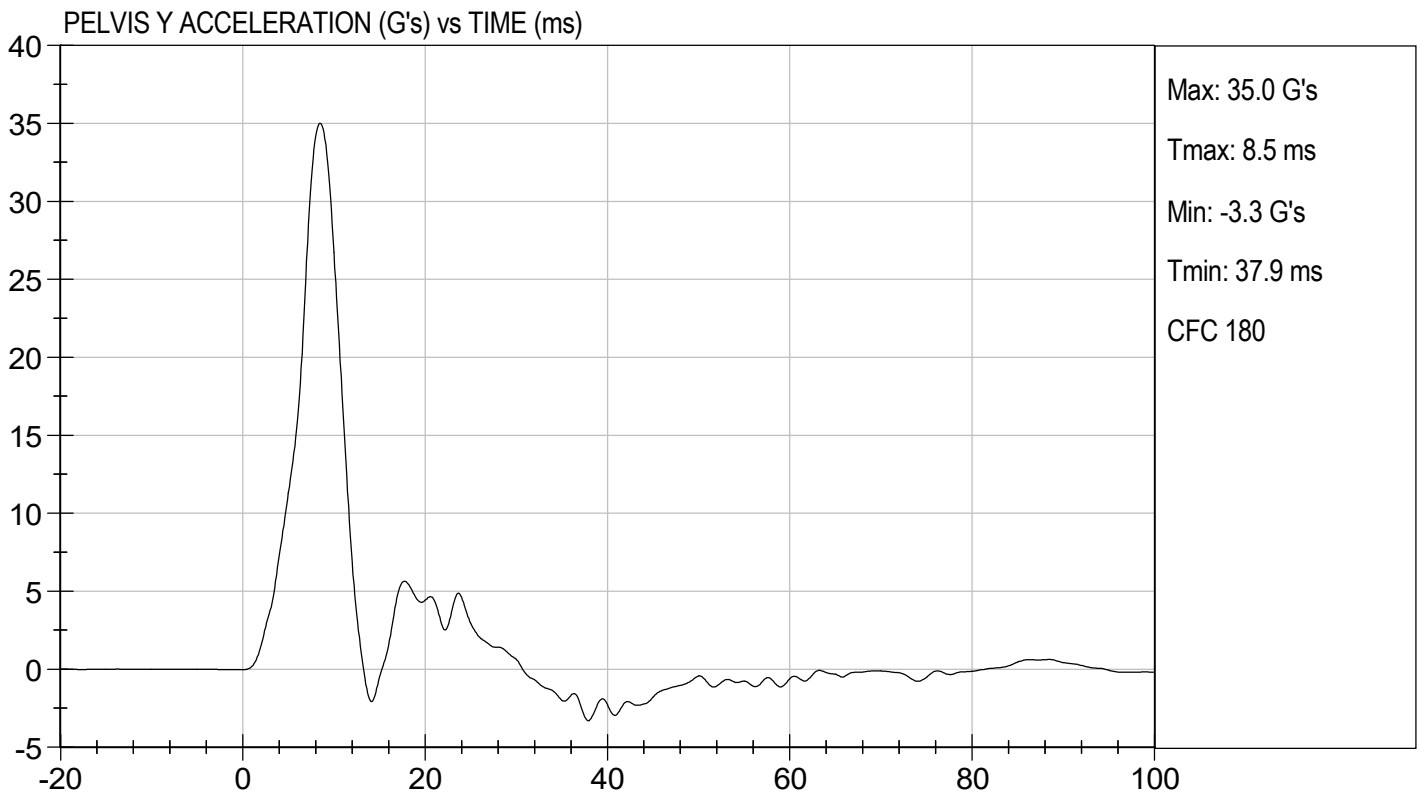
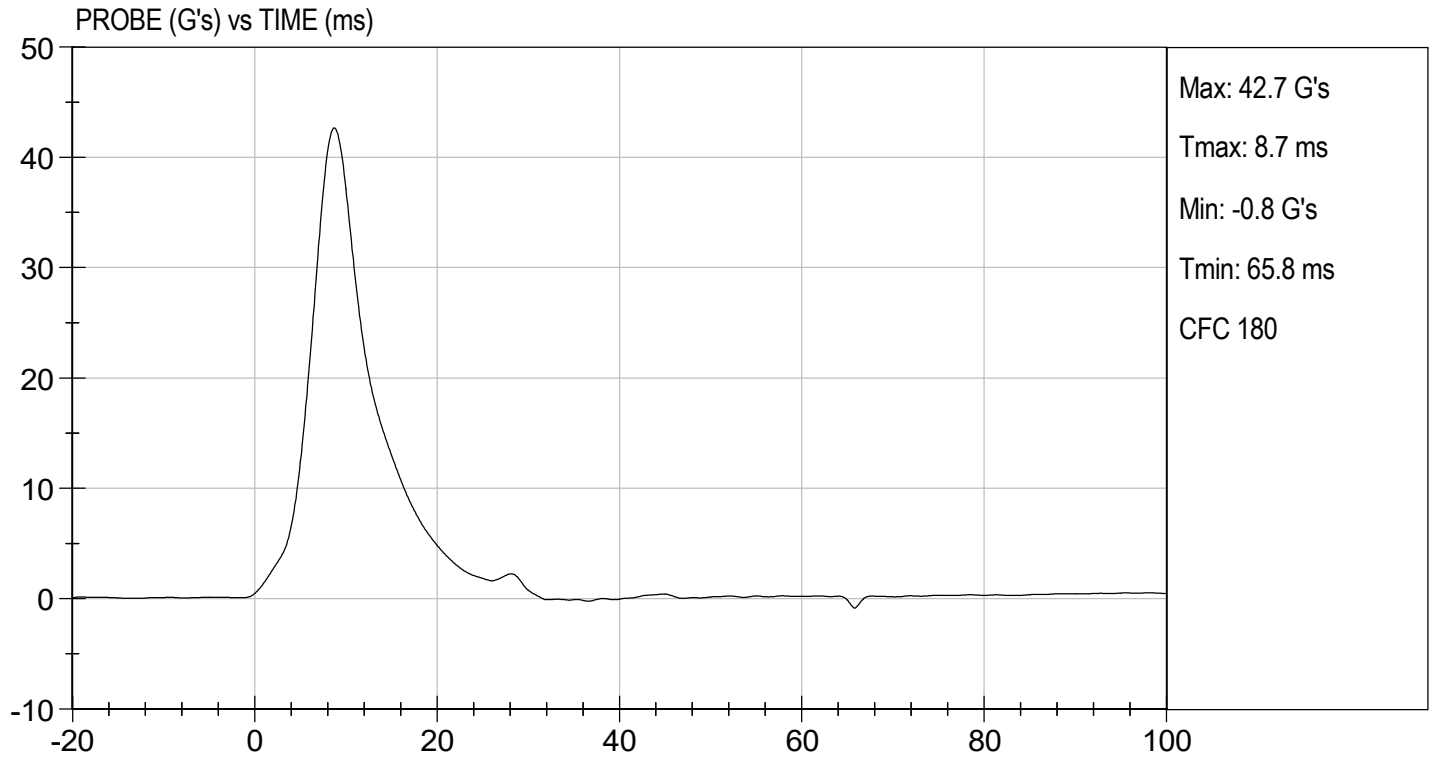
Laboratory Technician

03/08/2021

Test Date



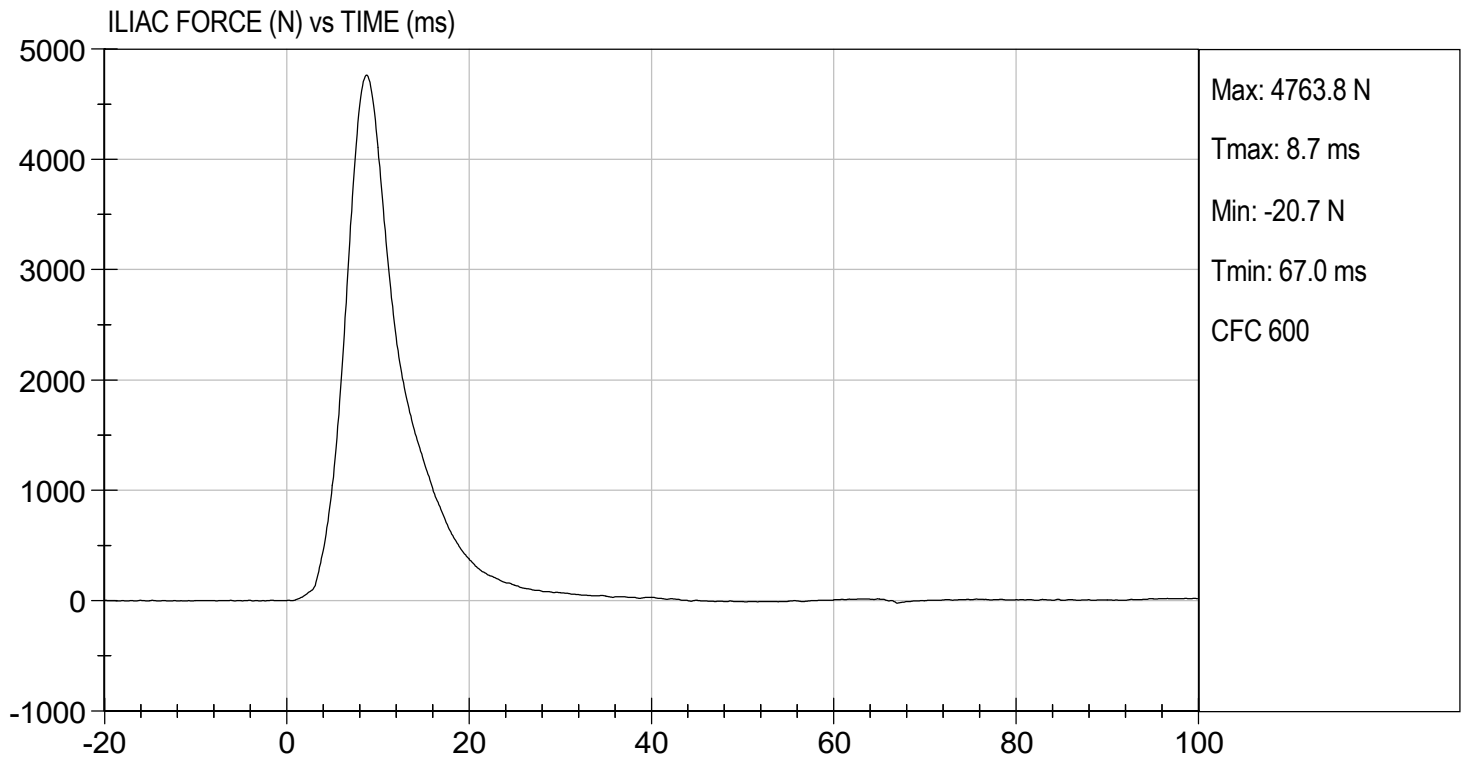
Approved By





TEST DESC: ILLIAC
VELOCITY: 14.12 ft/s, 4.30 m/s

TEST DATE: 03/08/2021
TEST #: D210688





SID-IIs Pelvis Plug Certification Test

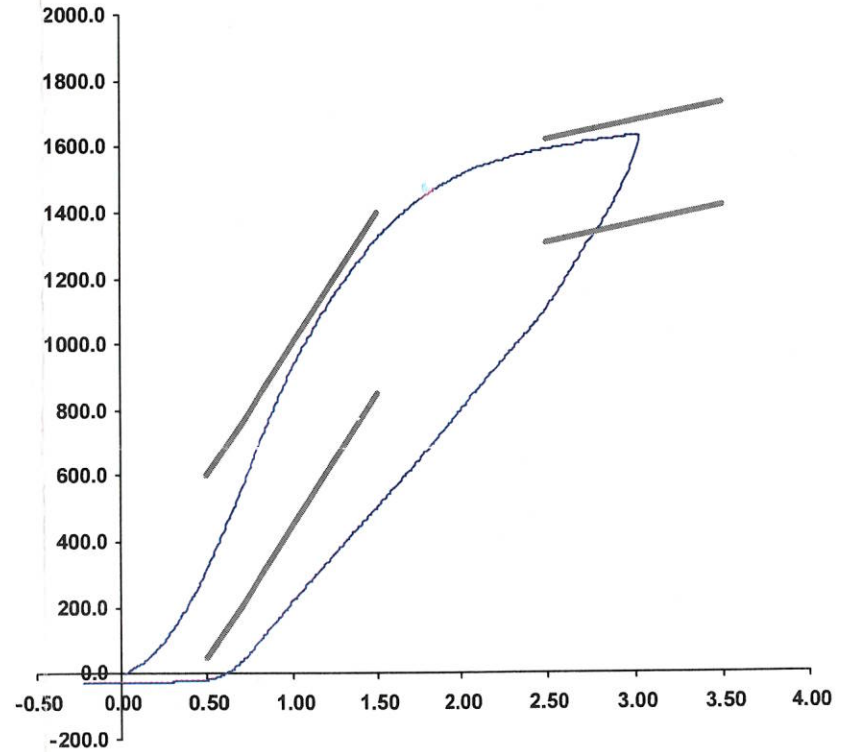
Plug S/N 13072
 Test Number 10392
 Report Number 10427
 Test Date 7/30/2019 2:54:56 PM

	<u>Test Results</u>	<u>Spec Min</u>	<u>Spec Max</u>
Force @ 0.5 mm (N)	325.11	50.00	600.00
Force @ 1.5 mm (N)	1,318.03	850.00	1,400.00
Force @ 2.5 mm (N)	1,591.62	1,306.00	1,618.00
Force @ 3.0 mm (N)	1,630.31	1,361.00	1,673.00

Testing Machine STM-20 5965542
 Load Cell S/N (FI360947), Units (LBS) 1000
 Crosshead Speed (mm / min) or Rate 12.7
 Extension or Position Measured by XHD_100 (XHD100)

Notes:

Force (-N) vs Extension (-mm)



Operator _____
 Part Number 180-4450

Template No 107 30-Jul-19
 SACO Research

By: DC Date: 7/30/2019



SID-IIs Pelvis Plug Certification Test

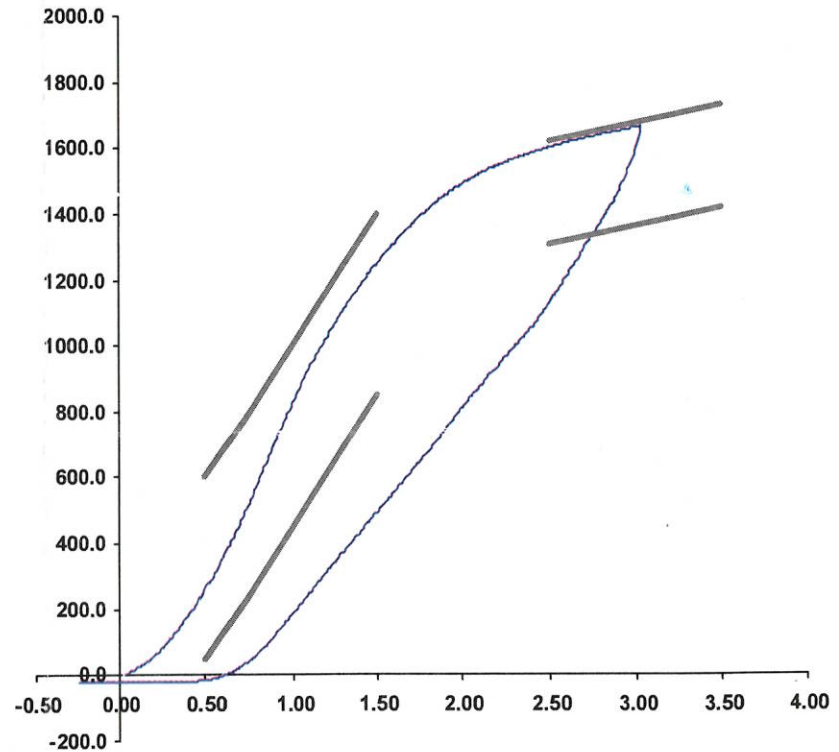
Plug S/N 13083
 Test Number 10403
 Report Number 10438
 Test Date 7/30/2019 4:27:20 PM

	<u>Test Results</u>	<u>Spec Min</u>	<u>Spec Max</u>
Force @ 0.5 mm (N)	278.21	50.00	600.00
Force @ 1.5 mm (N)	1,250.16	850.00	1,400.00
Force @ 2.5 mm (N)	1,602.05	1,306.00	1,618.00
Force @ 3.0 mm (N)	1,660.85	1,361.00	1,673.00

Testing Machine STM-20 5965542
 Load Cell S/N (FI360947), Units (LBS) 1000
 Crosshead Speed (mm / min) or Rate 12.7
 Extension or Position Measured by XHD_100 (XHD100)

Notes:

Force (-N) vs Extension (-mm)



Operator

Part Number 180-4450

Template No 107 30-Jul-19
 SACO Research

By : De Date : 7/30/2019

APPENDIX D
TEST EQUIPMENT AND INSTRUMENTATION CALIBRATION DATA

Table 1 – Dummy Instrumentation (ES-2re)

		ES-2re S/N F032			
		Serial Number	Manufacturer	Calibration Date	
Head CG Accelerometers		X	P79750	Endevco	01/20/2021
		Y	P79751	Endevco	01/20/2021
		Z	P79753	Endevco	01/20/2021
		Xr	P79711	Endevco	01/20/2021
		Yr	P79712	Endevco	01/20/2021
		Zr	P88170	Endevco	01/20/2021
Thorax Rib Displacement Potentiometers	Upper	Y	G176	Honeywell	12/21/2020
	Middle	Y	G169	Honeywell	12/21/2020
	Lower	Y	G164	Honeywell	12/21/2020
Abdomen Load Cells	Forward	Y	ABG1513	Denton	07/27/2020
	Middle	Y	ABG1531	Denton	07/27/2020
	Rear	Y	ABG1536	Denton	07/27/2020
Lower Spine Accelerometers (T12)		X	P79574	Endevco	01/20/2021
		Y	P82097	Endevco	01/20/2021
		Z	P82603	Endevco	01/20/2021
Public Symphysis Load Cell		Y	PG462	Denton	07/27/2020

Table 2 – Dummy Instrumentation (SID-IIs)

			SID-IIs S/N 306			
			Serial Number	Manufacturer	Calibration Date	
Head CG Accelerometers			X	P79445	Endevco	01/18/2021
			Y	P79721	Endevco	01/18/2021
			Z	P79724	Endevco	01/18/2021
			Xr	P84999	Endevco	01/18/2021
			Yr	P85000	Endevco	01/18/2021
			Zr	P85001	Endevco	01/18/2021
Head Angular Rate Sensors			X	ARS7391	DTS	08/04/2020
			Y	ARS7475	DTS	08/04/2020
			Z	ARS7516	DTS	08/04/2020
Displacement Potentiometers	Thoracic Rib	Upper	Y	G033	FTSS	12/22/2020
		Middle	Y	2403	Servo	12/31/2020
		Lower	Y	G1270	FTSS	12/22/2020
	Abdominal Rib	Upper	Y	G032	FTSS	12/22/2020
		Lower	Y	G1304	FTSS	12/22/2020
Lower Spine Accelerometers (T12)			X	P96332	Endevco	01/18/2021
			Y	P96335	Endevco	01/18/2021
			Z	P96341	Endevco	01/18/2021
Acetabulum Load Cell			Y	ACG268	Denton	11/23/2020
Iliac Wing Load Cell			Y	IWG273	Denton	11/23/2020
Pelvis Plug (struck side)				13072	SACO	07/30/2019
Pelvis Plug (non-struck side)				13083	SACO	07/30/2019

Table 3 – Vehicle Instrumentation

			Serial Number	Manufacturer	Calibration Date
1	Vehicle Center of Gravity	X	A340714	MSI	10/08/2020
	Vehicle Center of Gravity	Y	A340800	MSI	09/23/2020
	Vehicle Center of Gravity	Z	A361001	MSI	12/10/2020
2	Right Sill at Front Seat	X	T22622	Endevco	02/17/2021
	Right Sill at Front Seat	Y	T22879	Endevco	02/17/2021
	Right Sill at Front Seat	Z	A337221	MSI	02/17/2021
3	Right Sill at Rear Seat	X	A360956	MSI	12/09/2020
	Right Sill at Rear Seat	Y	PCB899	PCB	11/23/2020
	Right Sill at Rear Seat	Z	A305675	MSI	12/30/2020
4	Left Sill at Front Door	Y	PCB1270	PCB	02/19/2021
5	Left Sill at Rear Door	Y	A340810	MSI	10/07/2020
6	Left A-Post Lower	Y	PCB1400	PCB	02/09/2021
7	Left A-Post Middle	Y	T22632	Endevco	02/09/2021
8	Left B-Post Lower	Y			
9	Left B-Post Middle	Y			
10	Front Seat Track	Y	PCB1430	PCB	02/19/2021
11	Rear Seat Track or Structure	Y	A356220	MSI	12/18/2020
12	Right Rear Occ. Compartment	Y	A360986	MSI	12/10/2020
13	Engine Block	X	PCB1080	PCB	02/19/2021
	Engine Block	Y	PCB1315	PCB	02/19/2021
14	Rear Floorpan Above Axle	X	A340753	MSI	09/23/2020
	Rear Floorpan Above Axle	Y	A340748	MSI	10/08/2020
	Rear Floorpan Above Axle	Z	A340743	MSI	09/23/2020

Table 4 – MDB Instrumentation

		Serial Number	Manufacturer	Calibration Date
MDB Center of Gravity	X	PCB796D	PCB	06/03/2020
MDB Center of Gravity	Y	PCB246D	PCB	06/03/2020
MDB Center of Gravity	Z	PCB794D	PCB	06/03/2020
Left Frame at Rear Axle Centerline	X	PCB1653D	PCB	06/03/2020
Left Frame at Rear Axle Centerline	Y	PCB1423D	PCB	06/03/2020