OMB Control No.: 2127-0004

Part 573 Safety Recall Report

21V-227

Manufacturer Name: Navistar, Inc. **Submission Date:** APR 01, 2021 NHTSA Recall No.: 21V-227 Manufacturer Recall No.: 21503



Manufacturer Information:

Manufacturer Name: Navistar, Inc.

Address: 2701 Navistar Drive

Lisle IL 60532

Company phone: 331-332-1590

Population:

Number of potentially involved: 845 Estimated percentage with defect: 100 %

Vehicle Information:

Vehicle 1: 2021-2021 International LT

Vehicle Type: BUSES, MEDIUM & HEAVY VEHICLES

Body Style: OTHER Power Train: DIESEL

Descriptive Information: • The suspect population is identified by models built with a Bendix air brake system

and a suspect SC-3 single check valve which is a component of the SR-7 valve. • The inclusive dates of manufacture were determined by vehicle manufacturing records when Navistar began installing SR-7 valves with suspect SC-3 single check

valves through the date the suspect single check valves were removed from

production based on shipping records from Bendix.

• The vehicles in the suspect population were built with suspect SC-3 single check

valve supplied on the SR-7 valve and all similar vehicles not subject to this

notification were not.

There are 14 LT series trucks in the suspect population.

Production Dates: AUG 11, 2020 - SEP 28, 2020

End: NR Not sequential VIN Range 1 : Begin : NR

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Vehicle	e 2: 2021-2021 I	2021-2021 International RH					
Vehicle Ty	pe: BUSES, MED	IUM & HEAVY	VEHICLES				
v	yle: OTHER						
ŭ	ain: DIESEL						
Descriptive Informati	 and a suspect The inclusion records when valves throut production the transfer of the valve supplies the transfer of the tra	 The suspect population is identified by models built with a Bendix air brake system and a suspect SC-3 single check valve which is a component of the SR-7 valve. The inclusive dates of manufacture were determined by vehicle manufacturing records when Navistar began installing SR-7 valves with suspect SC-3 single check valves through the date the suspect single check valves were removed from production based on shipping records from Bendix. The vehicles in the suspect population were built with suspect SC-3 single check valve supplied on the SR-7 valve and all similar vehicles not subject to this notification were not. There are 6 RH series trucks in the suspect population 					
Production Da	tes: SEP 01, 2020) - SEP 24, 202	20				
VIN Range	e 1:Begin:	NR	End:	NR		■ Not sequential	
Vehicle	e 3: 2021-2021 I	nternational N	MV				
Vehicle Ty	pe: BUSES, MED	BUSES, MEDIUM & HEAVY VEHICLES					
v	yle: OTHER						
·	ain: DIESEL						
Descriptive Informati	and a suspect of the inclusion of the vehicle of th	et SC-3 single of we dates of man Navistar begingh the date the pased on shippes in the suspend on the SR-7 were not.	check valve wanufacture wanufacture wan installing e suspect sing records feet population valve and all ucks in the su	which is a co ere determ g SR-7 valve gle check va from Bendia n were built l similar ve	omponent of the ined by vehicle s with suspect S alves were rema x. t with suspect S hicles not subje	e SR-7 valve. manufacturing SC-3 single check oved from C-3 single check	
Production Dates: SEP 04, 2020 - SEP 15, 2020							
VIN Range	e 1:Begin:	NR	End:	NR		☐ Not sequential	

Vehicle 4: 2021-2021 International HV

Vehicle Type: BUSES, MEDIUM & HEAVY VEHICLES

Body Style: OTHER Power Train: DIESEL

Descriptive Information: • The suspect population is identified by models built with a Bendix air brake system and a suspect SC-3 single check valve which is a component of the SR-7 valve.

 The inclusive dates of manufacture were determined by vehicle manufacturing records when Navistar began installing SR-7 valves with suspect SC-3 single check valves through the date the suspect single check valves were removed from

production based on shipping records from Bendix.

 The vehicles in the suspect population were built with suspect SC-3 single check valve supplied on the SR-7 valve and all similar vehicles not subject to this

notification were not.

There are 809 HV series trucks in the suspect population.

Production Dates: JUL 28, 2020 - OCT 02, 2020

VIN Range 1 : Begin :

End: NR

☐ Not sequential

Description of Noncompliance:

Description of the As reported by Bendix in 20E-015; a retainer was not properly seated during

Noncompliance: assembly of the SC-3 single check valve, such that when air pressure is applied,

it may no longer provide source air isolation as defined and required in FMVSS

121.

FMVSS 1: 121 - Air brake systems

FMVSS 2: NR

Description of the Safety Risk: As reported by Bendix in 20E-015; A spring brake application that is not

commanded by the driver may result. The degree of the spring brake application being vehicle schematic and secondary reservoir failure

dependent. The uncommanded spring brake application may increase the risk

of a crash.

Description of the Cause: As reported by Bendix in 20E-015; a set-up error at the supplier caused the

retainer to not be pressed to the correct depth in the part.

Identification of Any Warning As reported by Bendix in 20E-015; such an occurrence may become known to a

that can Occur: vehicle operator upon a secondary reservoir circuit failure. The secondary

circuit failure may trigger a low pressure warning on the vehicle.

Involved Components :		

Component Name 1: SC-3

Component Description: single check valve Component Part Number: Bendix P/N K094964

Supplier Identification:

Component Manufacturer

Name: Bendix Commercial Vehicle Systems LLC (B

Address: 901 Cleveland St.

Elyria Ohio 44035

Country: United States

Chronology:

- 03/05/2021 Navistar receives communication from Bendix advising they had submitted a 573 defect report to NHTSA for the SC-3 single check valve (check valve).
- 03/06/2021 Navistar receives a copy of Bendix's 573 defect report.
- 03/06/2021 Navistar and Bendix initiate investigation to determine the part numbers of the suspect check valves sent to Navistar manufacturing and the impact to International vehicles.
- 03/16/2021 Bendix provides shipping records of the suspect valves to Navistar plants.
- 03/23/2021 Navistar and Bendix complete their investigation and determine the suspect population.
- 03/25/2021 Navistar declares a Safety Recall for Non Compliance.

Description of Remedy:

- Description of Remedy Program: The remedy will involve replacing the suspect SC-3 check valves with correctly assembled check valves.
 - Navistar's plan for reimbursement of pre-notification remedies, on file with NHTSA and dated 10/03/2018, applies and reimbursement instructions will be included in the customer notification.

How Remedy Component Differs The remedy SC-3 check valves were assembled with the retainer installed from Recalled Component: to the correct depth, where the suspect check valve retainer was not installed to the correct depth.

Identify How/When Recall Condition 10/02/2020 – Navistar manufacturing begins using SR-7 valves with SC-3 was Corrected in Production: check valves with the retainer installed to the correct depth.

Recall Schedule:

Description of Recall Schedule: It is estimated that the Customer and Dealer notification letters will be

mailed by 05/31/2021.

Planned Dealer Notification Date : MAY 31, 2021 - MAY 31, 2021 Planned Owner Notification Date : MAY 31, 2021 - MAY 31, 2021

* NR - Not Reported