NCAP-KAR-DR-21-05 NEW CAR ASSESSMENT PROGRAM (NCAP) DYNAMIC ROLLOVER RESISTANCE TEST

SAIC GENERAL MOTORS CORPORATION

2021 BUICK ENVISION FWD 5-DOOR SUV

PREPARED BY: APPLUS IDIADA KARCO ENGINEERING, LLC. 9270 HOLLY ROAD ADELANTO, CA 92301



MARCH 12, 2021

**FINAL REPORT** 

PREPARED FOR: U.S. DEPARTMENT OF TRANSPORTATION NATIONAL HIGHWAY TRAFFIC SAFETY ADMINISTRATION NEW CAR ASSESSMENT PROGRAM MAIL CODE: NRM-110 1200 NEW JERSEY AVE, SE WASHINGTON, D.C. 20590 The United States Government assumes no liability for the contents of this report or use thereof. If trade or manufacturers' names or products are mentioned, it is only because they are considered essential to the object of the publication and should not be construed as an endorsement. The United States Government does not endorse products or manufacturers.

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Prepared By: <u>Mr. Eduard Lucas, Project Engineer</u> Applus IDIADA KARCO Engineering, LLC.

Approved By: <u>Mr. Bernat Ferrer, Program Manager</u> Applus IDIADA KARCO Engineering, LLC.

Date: <u>March 12, 2021</u>

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An NCAP Dynamic Rollover Maneuver (Fishho IDIADA KARCO Engineering, LLC. on March 5 0.3 g lateral acceleration at 50 mph was 28.1 d	5, 2021. The vehicle did not experience		
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# SECTION I

The National Highway Traffic Safety Administration (NHTSA) has engaged Applus+ IDIADA KARCO Engineering, LLC to conduct dynamic rollover testing and gather data from that testing as part of NHTSA's New Car Assessment Program (NCAP).

The purpose of the testing reported herein was to determine if a 2021 Buick Envision FWD 5-Door SUV would experience tip-up, defined as simultaneous two-wheel lift of two inches or more at an entry speed of 50 mph or less in the Dynamic Rollover Test Procedure developed by NHTSA. This procedure may be found at www.regulations.gov, docket item NHTSA-2006-26555-0136.

The testing reported herein was accomplished under contract 693JJ920D000011.

### SECTION II VEHICLE PREPARATION

#### A. TEST VEHICLE

The test vehicle was new or in as-new condition, meaning the vehicle had been driven no more than 500 miles prior to the start of dynamic rollover testing. It was acquired through a commercial rental/leasing company. Details of the test vehicle are given in Table 1.

#### B. TIRES

All tires used were new, and of the same make, model, size, and DOT specification of those installed on the vehicle when purchased new. Tire inflation pressures were in accordance with the recommendations indicated on each vehicle's identification placard. To further reduce the possibility of tire debeading, the tires were mounted to the rims without the use of tire mounting lubricant. Tire specifications are listed in Table 2.

#### C. VEHICLE LOADING

The multi-passenger load, described in the Fishhook Procedure, was used for all tests. The load and positioning of the load in the vehicle are listed in Table 3.

In addition to water dummies, the loading included instrumentation, a steering machine, and outriggers. Test vehicle bumper assemblies were removed for outrigger installation. The reduction in vehicle weight due to the removal of the bumpers was offset by the additional weight of the outriggers and their mounting system. The outrigger system typically outweighs the bumper assemblies.

General Data						
Model year, make, model 2021 Buick Envision						
VIN	LRBFZRF	LRBFZRR49MD05xxxx				
Body style	SUV					
Number of doors	5					
Trim level	Avenir					
Seating positions	Front:	Front: 2 <sup>nd</sup> row 3 <sup>rd</sup> row 4 <sup>th</sup> row 5 <sup>th</sup> r				
	2	3				
Electronic stability control	Yes				1	
4-Wheel ABS (Yes/No)	Yes					
Power steering (Yes/No)	Yes					
Major optional equipment	-					
Odometer at start of testing	132 miles					
	Drivetra	ain				
Engine cylinder arrangement	Inline 4					
Engine displacement	2.0 L	2.0 L				
Transmission type	Automatic	Automatic				
Drive arrangement	FWD	FWD				
	Chass	is				
Track width	F: 67.5 in	(1715 mm)	, R: 67.5 in	(1715 mm)		
Wheelbase	109.6 in (2	109.6 in (2785 mm)				
Curb weight	3772 lb (1	3772 lb (1711.0 kg)				
Certifica	ation Data from	n Vehicle's	Label			
Vehicle manufactured by	SAIC Gen	eral Motors	Corporatio	n		
Date of manufacture	11/20					
GVWR	5070 lb	(2300 kg)				
GAWR Front	2645 lb	2645 lb (1200 kg)				
GAWR Rear	2535 lb	(1150 kg)				

Table 1. Test Vehicle Data

Tire Manufacturer	Continental
Tire Model	Pro Contact TX
Tire Size	Front: 245/45R20 Rear: 245/45R20
Load rating	Front: 99 Rear: 99
Speed rating	Front: H Rear: H
Treadwear grade	Front: 500 Rear: 500
Traction grade	Front: A Rear: A
Temperature grade	Front: A Rear: A
Location of "Recommended Tire Pressure" label	Driver's door jamb
Recommended cold tire pressure	Front: 35 psi, (240 kPa) Rear: 35 psi, (240 kPa)
DOT code (8 first digits)	Front: 1LF OFBBXY Rear: 1LF OFBBXY

Table 2. Tire Information

Table 3. Vehicle Loading

	able 5. Verhele Loading				
Water dummy and other loading	Multi-Passenger Configuration 3 water dummies in second row				
Water dummy weight 456.4 lb (207.0 kg)					
Fuel level Full					
Weight as Tested					
Left front	1366 lb (619.5 kg)				
Right front	1325 lb (601.0 kg)				
Left rear	1066 lb (483.5 kg)				
Right rear	1041 lb (472.5 kg)				
Total weight	4798 lb (2176.5 kg)				

#### D. STEERING CONTROLLER

Precise steering control is accomplished using a steering machine designed and constructed by ABD. It can provide up to 45 ft-lb torque and at rates over 1000 deg/sec. The integrated angle encoder has an unlimited range with a resolution of 0.25 degrees and an accuracy of  $\pm 0.25$  degrees. The steering motor is controlled by RC8 software from ABD, which also acts as the data acquisition system.

#### E. REAL-TIME CONTROLLER AND DATA ACQUISITION

Data acquisition is achieved using a MOSES Meas X, which also serves as the real-time system for the steering controller. Data from the OXTS, including Longitudinal, Lateral, and Vertical Acceleration, Roll, Yaw, and Pitch Rate, Forward and Lateral Velocity, Roll and Pitch Angle, are sent over Ethernet to the MOSES MeasX. The Oxford IMUs are calibrated per the manufacturer's recommended schedule (Table 5).

Two video cameras were used to record the Fishhook runs. They were positioned nominally as shown in Figure 1. The recorded video was reviewed after the Fishhook runs to check for any two-wheel lift. If any two-wheel lift was observed, four infrared distance measuring sensors for measurement of wheel lift (two sensors at each wheel) were then mounted for use in subsequent confirmation Fishhook tests.

#### F. EQUIPMENT WEIGHT

Table 4 lists the equipment and associated weights outlined in the NHTSA Laboratory Test Procedure for Dynamic Rollover and the equipment at Applus+ IDIADA KARCO Engineering, LLC used for this specific test program.

Equipment	Location	Equipment Weight (Ib)		
		NHTSA*	IDIADA	
Data Acquisition System	Front passenger seat	58	35	
GPS Inertial unit	At the chassis in a flat and rigid surface		7	
Steering Machine	Handwheel	31	51	
Steering Machine Electronics Box	Passenger row foot well behind the front passenger seat. If vehicle does not have a rear passenger row foot well, the Electronics Box should be placed in the front passenger seat footwell.	39	39	
	Total	128	132	

#### Table 4. Weight of In-Cab Test Equipment

\* Table A.1 from US DOT NHTSA - Laboratory Test Procedure for Dynamic Rollover - The Fishhook Maneuver Test Procedure - New Car Assessment Program (NCAP) - March 2013

#### G. SENSORS

A list of the sensors is given in Table 5.

#### H. OTHER VEHICLE PREPARATION

In addition to installation and preparation discussed above, the test vehicle was prepared as follows:

- Front and rear bumpers were removed.
- Outrigger mounts were installed in the bumper locations and titanium outriggers were fastened to these mounts.
- Airbags were removed or otherwise disabled.

Photographs of the vehicle tested are given in Appendix A.

Table 5. Sensor Specifications

Туре	Measured Variable	Sensor	Range	Resolutio n	Accuracy	Specifics	Serial Number	Calibration	Unit
Multi-Axis Inertial Sensing System Distance Measuring System Radar Speed Sensor Data Flag (Roll Rate Flag)	Longitudinal speed Lateral speed Longitudinal acc. Lateral acc. Roll angle Pitch angle Yaw angle Roll rate Pitch rate Yaw rate	GPS inertial unit	- ±100 ±100 ±100 ±100 ±100 ±100 ±100 ±10	0.01 º/s 0.01 m/s2	$\begin{array}{c} \pm 0.1 \\ \pm 0.1 \\ \pm 0.1 \\ \pm 0.1 \\ \pm 0.05 \\ \pm 0.05 \\ \pm 0.1 \end{array}$	OXTS (RT)	1611	By: IDIADA Date: 6/16/2020 Due: 6/16/2022	km/h km/s² m/s² o o o o/s o/s o/s o/s
Angle Encoder <sup>1</sup> Data Flag (Handwheel Command Flag)	Steering angle Steering torque	Steering wheel robot	>1000 60	0.25 deg	±0.20 ±0.25	ABD	769/17	By: IDIADA Date: 8/01/2019 Due: 8/01/2021	∘ Nm
Infrared Distance Measuring System	Tire wheel lift	Height sensors	300- 700	0.01 mm	±0.8	OPTImess	OMS 4140- 3098 OMS 4140- 4506 OMS 4140- 4508 OMS 4140- 4509	By: IDIADA Date: 7/7/2020 Due: 7/7/2021	mm
Load Cell	Brake Pedal Force	Load Cell	±600	-	±0.5	Novatech	48305	By: IDIADA Date: 3/27/2020 Due: 3/27/2021	N
Acquisition system	-	Acquisition system	200	-	-	IDIADA Moses MEAS X	180749	By: IDIADA Date: 05/21/2020 Due: 05/21/2022	-

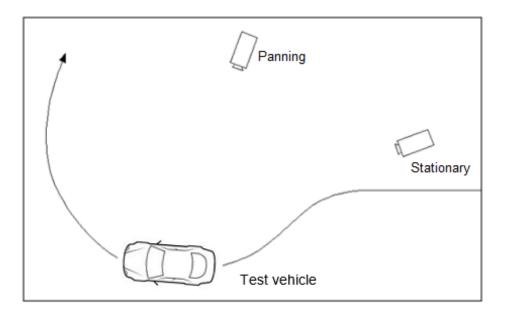


Figure 1. Nominal Position of Video Cameras for Fishhook Tests

#### SECTION III TEST PROCEDURES

#### A. TEST PROCEDURE OVERVIEW

This test was conducted in accordance with NHTSA's NCAP Rollover Resistance Test Procedure (Fishhook) as described in the Federal Register (68 FR 59250). Detailed descriptions of the test procedure, pass/fail criteria, and data acquisition specifications may be found at docket NHTSA-2001-9663.

There are two major components of the test procedure, the Slowly Increasing Steer (SIS) pre-test and the Fishhook test.

The Slowly Increasing Steer (SIS) maneuver was used to characterize the steady state lateral dynamics of each vehicle, and is based on the "Constant Speed, Variable Steer" test defined in SAE J266. The maneuver is used to determine the handwheel angle that produces a lateral acceleration of 0.3 g at 50 mph. This handwheel angle is then used to determine the magnitude of steering to be used for the NHTSA Fishhook maneuver.

SIS tests were performed at a constant speed of 50 mph. Handwheel angle was input at a rate of 13.5 deg/sec, from 0 to an angle that provided at least 0.55 g. Three tests were conducted in each direction, and the data for the six runs were averaged to obtain the handwheel angle that produced 0.3 g at 50 mph.

The Fishhook test is a programmed steering maneuver that is implemented via the steering controller. The vehicle was initially steered in one direction and then the steering was reversed. The timing, magnitude and rate of the steering were prescribed by the Fishhook Procedure.

To begin the maneuver, the vehicle was driven in a straight line at a speed slightly greater than the desired entrance speed. The driver then released the throttle. When the vehicle was at the target speed, the steering controller automatically initiated the steering maneuver. Following completion of the steering reversal, the handwheel position was maintained for 3 seconds, and then returned to zero angle in 2 seconds.

The tests were conducted in both left-right and right-left directions. The "Default" test series used a handwheel angle equal to 6.5 times the handwheel angle that produced 0.3 g at 50 mph in the SIS tests, and initial vehicle speeds beginning at 35 mph and concluding up to 50 mph (if no two-wheel lift occurs). Supplemental tests were also done, as specified in the Fishhook Procedure.

#### A. TEST CONDITIONS

#### 1. Test Surface

The tests were conducted on the Vehicle Dynamics Area (VDA) at HONDA Proving Center facility, located in Cantil, California, on 3/5/2021. The VDA has a smooth, flat (slope less than 0.5% throughout) asphaltic concrete surface. Its dimensions are as shown in Figure 2. The test was accomplished using an ASTM E1136 tire with an inflation pressure of 35 (±0.5) psi at a test speed of 40 (±0.5) mph. The net slip angle of the test tire for each test run was 7.5 deg. The surface friction measurement results are shown in Table 6.

Table 6. Lateral Surface Friction

Date of surface friction measurements	3/5/2021
Average lateral friction coefficient	0.93
Peak braking coefficient	0.92

#### 2. Fishhook Handwheel Angles

The 0.3 g handwheel angle obtained from the SIS tests and the handwheel angles used in the Fishhook tests are shown in Table 7.

0.3 g handwheel angle (from SIS tests at 50 mph)	28.1°
5.5 scalar handwheel angle for Fishhook Test	154.6°
6.5 scalar handwheel angle for Fishhook Test	182.7°

#### 3. Weather Conditions

The weather conditions, recorded at the end of testing, are shown in Table 8.

Ambient temperature	70.5 °F (21.4 °C)
Wind Speed	8.9 mph (4.0 m/s)
Wind Direction	E

Table 8. Weather Conditions

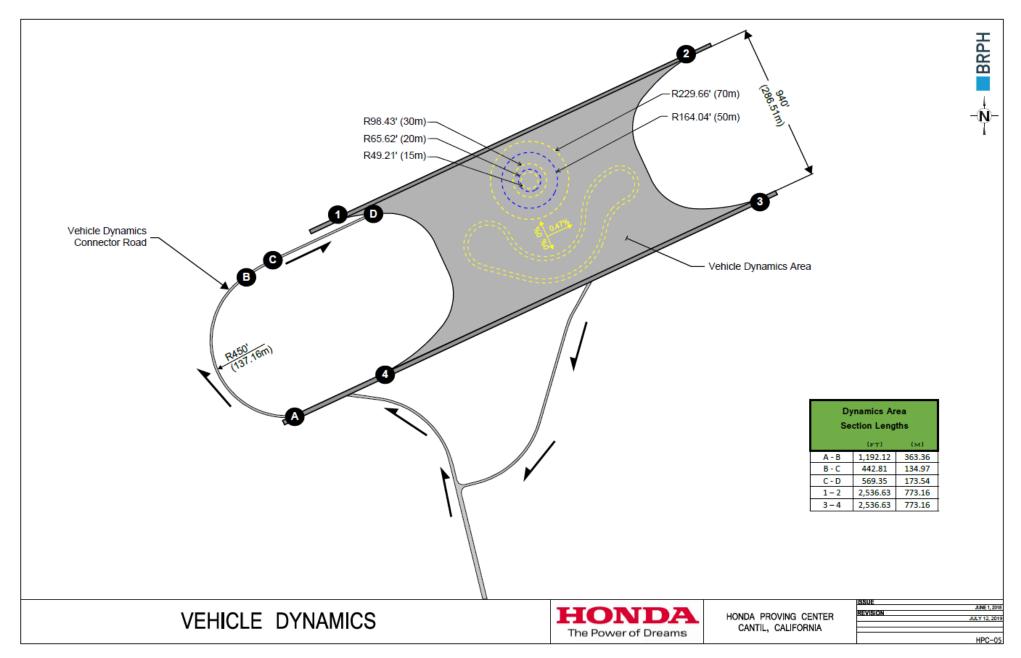


Figure 2. Vehicle Dynamics Area at Honda Proving Center

## SECTION IV

#### RESULTS

There is Appendix A with the photographic documentation. The test run log is given in Appendix B. A summary of the Slowly Increasing Steer Test is given in Appendix C. Appendix D contains time history plots for the 50 mph runs and any runs which resulted in two-wheel lift. For the 2021 Buick Envision FWD 5-Door SUV, there was no two-wheel lift at any test condition.

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#### **2021 ENVISION AVENIR FWD**

EXTERIOR: SUMMIT WHITE INTERIOR: WHISPER BEIGE W/ EBONY

ECOTEC ENGINE, 2.0L TURBO, TRANSMISSION, 9-SPD AUTOMATIC

Numerican and an analysis and analysis	DOIC						Visit us a	t www.buick.com		
Corr       Fuel Economy       Small SU's range from 16 to 125 MP. To be at vehicle rates 141 MPG.       Small SU's range from 16 to 125 MP. To be at vehicle rates 141 MPG.       Small SU's range from 16 to 125 MP. To be at vehicle rates 141 MPG.       Small SU's range from 16 to 125 MP. To be at vehicle rates 141 MPG.       Small SU's range from 16 to 125 MP. To be at vehicle rates 141 MPG.       Small SU's range from 16 to 125 MP. To be at vehicle rates 141 MPG.       Small SU's range from 16 to 125 MP. To be at vehicle rates 141 MPG.       Small SU's range from 16 to 125 MP. To be at vehicle rates 141 MPG.       Small SU's range from 16 to 125 MP. To be at vehicle rates 141 MPG.       Small SU's range from 16 to 125 MP. To be at vehicle rates 141 MPG.       Small SU's range from 16 to 125 MP. To be at vehicle rates 141 MPG.       Small SU's range from 16 to 125 MP. To be at vehicle rates 141 MPG.       Small SU's range from 16 to 125 MP. To be at vehicle rates 141 MPG.       Small SU's range from 16 to 125 MP. To be at vehicle rates 141 MPG.       Small SU's range from 16 to 125 MP. To be at vehicle rates 141 MPG.       Small SU's range from 16 to 125 MP. To be at vehicle rates 141 MPG.       Small SU's range from 16 to 125 MP. To be at vehicle rates 141 MPG.       Small SU's range from 16 to 125 MP. To be at vehicle rates 141 MPG.       Small SU's range from 16 to 125 MP. To be at vehicle rates 141 MPG.       Small SU's range from 16 to 125 MP. To be at vehicle rate.       Small SU's range from 16 to 125 MP. To be at vehicle rate.       Small SU's range from 16 to 125 MP. To be at vehicle rate.       Small SU's range from 16 to 125 MP. To be at the risk of right y and inflax rate of the risk of right y and inflax rate of to file yehicle crate.       Small S	ITEMS FRATURED BELOW ARE INCLUEED AT NO BATRA CHARGE IN THE STANDARD VERICE PRICE BROWN OWNER BENEFITS 9 YEAR / 36,000 MILE* BUMPER-TO-BUMPER LIMITED WARRANTY • 5 YEAR / 06,000 MILE* POWERTRAIN LIMITED WARRANTY, ROADSIDE ASSISTANCE & COURTESY TRANSPORTATION • FIRST MAINTEDWARRANTY, ROADSIDE ASSISTANCE & COURTESY TRANSPORTATION • FIRST MAINTEDWARRANTY, * WHICHEVER COMES FIRST SEE BUICK COM OR DEALER FOR TERMS, DETAILS & LIMITS <b>PERFORMANCE &amp; MECHANICAL</b> • 20" ALUMINUM WHEELS • 20" ALUMINUM WHEELS • 17" SPARE WHEEL • ENGINE STOP START W/DISABLE SWITCH	STABILITRAK-TRACTION CONTROL CONNECTIVITY & TECHNOLOGY BUICK INFOTAINMENT SYSTEM W/ NAVIGATION, 10* TOUCH DISPLAY, VOICE RECOGNITION, BLUETOOTH AUDIO STREAMING, WIRELESS ANDROID AUTO CAPABLE, PERSONALIZED PROFILES, IN-VEH. APPS CAPABLE ONSTAR (R) SERVICES & 4G LTE WI-FI (R) AVAILABLE; SEE ONSTAR.COM FOR TERMS SIRIUSXM PADIO CAPABLE, ALL ACCESS TRIAL W/ SUBSCRIPTION SOLD SEPAPATELY HEAD-UP DISPLAY REMOTE VEHICLE STARTER SYSTEM KEYLESS ENTRY & START	INTERIOR • BUICK QUIETTUNING WITH ACTIVE NOISE CANCELLATION • LEATHER WRAPPED STEERIN WHEEL • HEATED STEERING WHEEL • HEATED STEERING WHEEL • WAY POWER DRIVER SEAT • WAY POWER LUMBAR WITH MASSAGE FEATURE • B-WAY POWER LUMBAR WITH MASSAGE SEATS • HEATED DRIVER & FRONT PASSENGER SEATS • HEATED DRIVER AFRONT PASSENGER SEATS • HEATED DRIVER & AFRONT PASSENGER SEATS • HEATED DRIVER & AFRONT PASSENGER SEATS • HEATED DRIVER AFRONT • HEATED CHARTER • HEATED CHARTER	g With Nger Mbar Ver Ats	AIR IONIZER WITH AIF INDICATOR     BOSE 9-SPEAKER PR AUDIO SYSTEM     CARGO COMPARTME EXTERIOR     HANDS FREE, PROGR POWER LIFTCATE WIT LOGO PROJECTION     LED HEADLAMPS     MANUAL-FOLDING, P ADJUSTABLE, OUTSID REARVIEW MIRRORS V DRWER-SIDE LIGHT SI LUGGAGE RACK, ROO SAFETY & SECURIT BUICK DRIVER CONFIL FRONT PEDESTRAN LANE KEEP ASSIST W DEPARTURE WARNING	emium NT Cover Ammable H Wer E Heated With Ensitive I-Fails Y Dence Plus: Braking J Cane G	FOLLOWIN     INTELLIBEX     LANE CHAN SIDE BLIND     REAR CROS     REAR PARN     HD SURROL     TEEN DRNB     SAFETY ALI     TIRE PRESS     FRONT PAR     STANDARD     OPTIONS     OPTIONS     OPTIONS     OPTIONS     TOTAL OPTIO	S DISTANCE INDICATOR M-AUTO HIGH BEAM ISG ALERT WITH ZONE ALERT SS TRAFFIC ALERT ASSIST IND VISION R ET SEAT SURE MONITOR SYSTEM K ASSIST MANUFACTURER'S SUGGESTED RETAIL PRICE VEHICLE PRICE \$40,200,00 R PRICING D BY THE MANUFACTURER (MAY REPLACE ENT SHOWN)	-	
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Figure A1. Monroney Label



Figure A2. Right Front View, Test Vehicle As-Delivered



Figure A3. Left Rear View, Test Vehicle As-Delivered



Figure A4. Left Front View, Test Vehicle in Test Condition

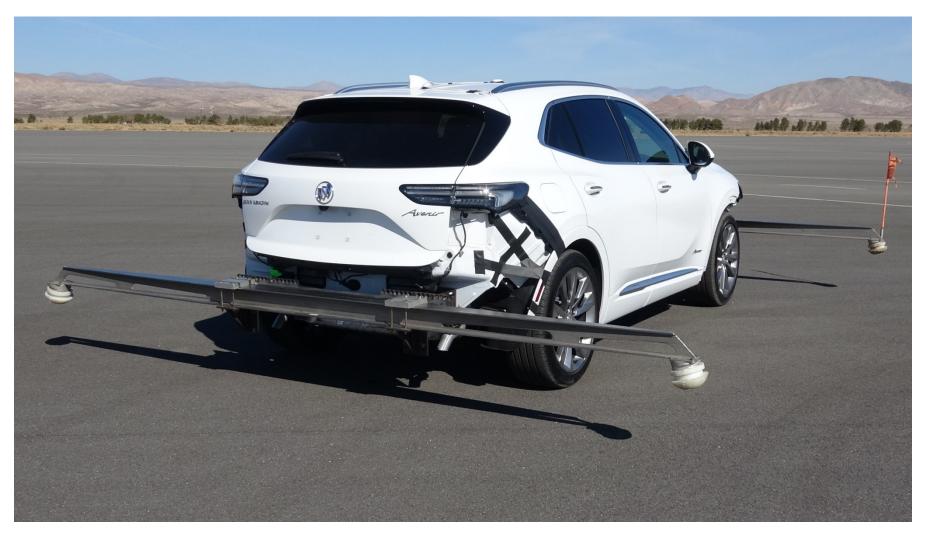


Figure A5. Right Rear View, Test Vehicle in Test Condition

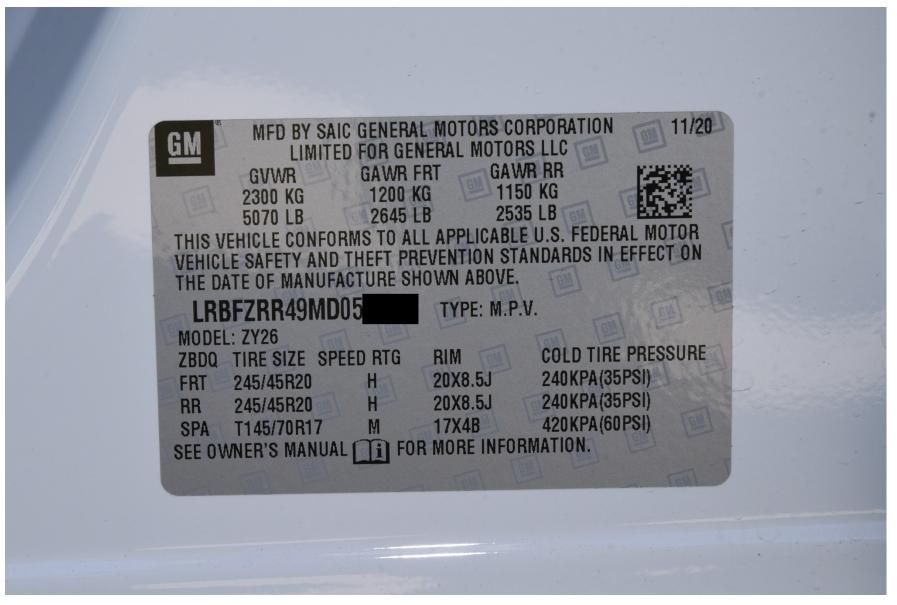


Figure A6. Vehicle's Certification Label

	TIRE AND	LOADING INFOR	MATION
The combine		TOTAL 5   FRONT 2 argo should never exceed 582 kg	REAR 3
TIRE	ORIGINAL SIZE	COLD TIRE PRESSURE	SEE OWNER'S
FRONT	245/45R20 H	240 kPa, 35 PSI	MANUAL FOR
REAR	245/45R20 H	240 kPa, 35 PSI	ADDITIONAL INFORMATION
SPARE	T145/70R17 M	420 kPa, 60 PSI	and they be also

Figure A7. Vehicle's Tire Information Placard

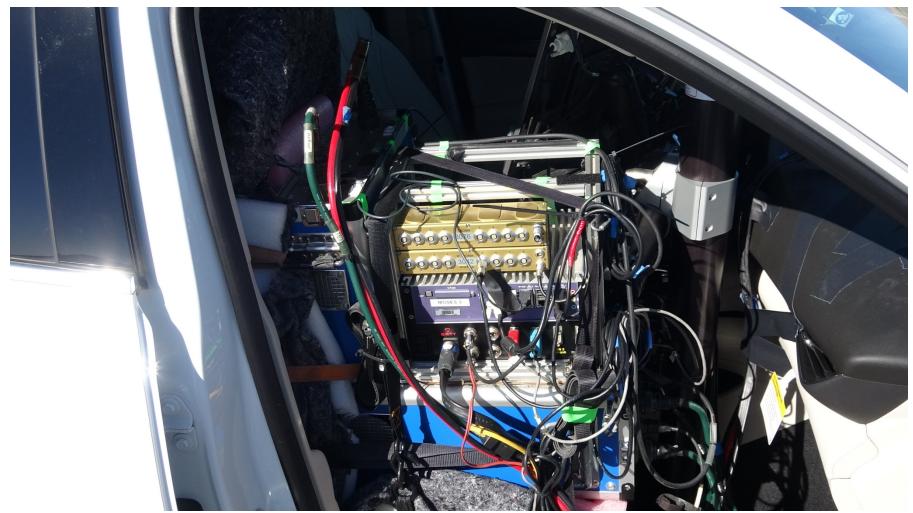


Figure A8. Instrumentation in Test Vehicle

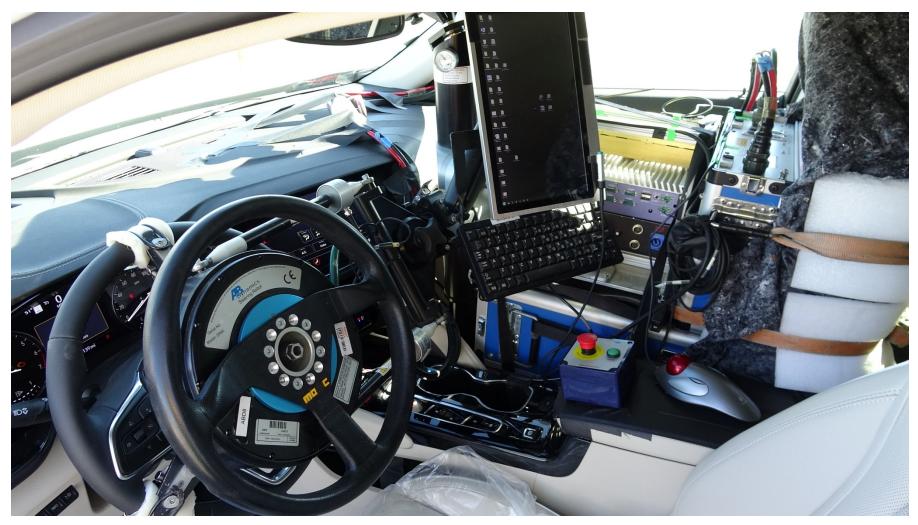


Figure A9. Steering Controller and Computer



Figure A10. Ballast Condition

APPENDIX B TEST RUN LOG

#### Vehicle: 2021 BUICK ENVISION FWD 5-DOOR SUV

Driver: **Omar Gonzalez** 

Date: 3/5/2021

Run Number	Test Type	Speed (mph)	Handwheel Angle (deg)	Dir. of First Steer	2 Wheel Lift	Notes
1	Tire Warm-Up	35	30.0	Left	N/A	Resulted in $ay = 0.21g$
2	II	II	65.4	"	"	Resulted in $ay = 0.39g$
3	II	II	"	"	"	
4	"	II	"	"	"	
5	2x SWA last cycle	"	130.8	"	"	2x SWA last cycle
6	Static	0	0	N/A	N/A	
7	Steady State	50	0	N/A	N/A	
8	Slowly Increasing Steer	50	30.0	Left	N/A	
9	II	"	39.8	Left	"	HW angle at 0.3 g = -28.1
10	n	"	"	Left	"	HW angle at 0.3 g = -29.1
11	"	"	"	Left	"	HW angle at 0.3 g = -29.2
12	II	"	"	Right	"	HW angle at 0.3 g = 27.4
13	II	"	"	Right	"	HW angle at 0.3 g = 27.4
14	II	"	"	Right	"	HW angle at 0.3 g = 27.3
						Average = <b>28.1</b>
15	Fishhook 6.5 Scalar	35	182.7	Left	No	
16	"	40	"	"	"	
17	11	45	II	"	II	
18	n	47.5	"	"	"	
19	11	50	"	II	II	
20	Fishhook 6.5 Scalar	35	182.7	Right	No	
21	11	40	"	"	"	
22	11	45	"	"	"	

#### Vehicle: 2021 BUICK ENVISION FWD 5-DOOR SUV

Driver: Omar Gonzalez

Run Number	Test Type	Speed (mph)	Handwheel Angle (deg)	Dir. of First Steer	2 Wheel Lift	Notes
23	"	47.5	"	"	"	
24	11	50	"	=	=	
25	Fishhook 5.5 Scalar	45	154.6	Left	No	
26	I	47.5	"	"	"	
27	"	50	=	=	=	
28	Fishhook 5.5 Scalar	45	154.6	Right	No	
29	H	47.5	"	"	"	
30	I	50	"	"	"	

APPENDIX C SLOWLY INCREASING STEER TEST WORKSHEET

#### 2021 Buick Envision FWD 5-Door SUV, Multi-Passenger Configuration, Test Date: 3/5/2021



#### Slowly Increasing Steer



Vehicle: 2021 Buick Envision Test Date: 3/5/2021 Analysis Date: 3/5/2021 Analysed by: EL Executed by: OG Configuration: ESC on Weight Condition: Test condition Test Track: Dynamic Platform Test Speed: 50 mph

Run	Dir	Start	End	Speed	Index	HW angle	ay [g]	6.5x HW	Ramp	5.5x HW	Ramp	R2	Zero	Zero
	of	speed	speed	red	of ay	[deg]	0.3g	angle	time [sec]	angle	time [sec]		Begin	End
	Steer	[mph]	[mph]	[%]		at 0.3g	index	[deg]	at 6.5x	[deg]	at 5.5x		index	index
sis_008	L	49.9	0.6	98.8	1025	-28.1	-0.300	-182.9	-0.2540	-154.8	-0.2149	0.9965	356	556
sis_009	L	49.4	-0.5	101.1	1029	-29.1	-0.300	-189.4	-0.2630	-160.2	-0.2225	0.9960	378	578
sis_010	L	49.2	-0.4	100.9	1034	-29.2	-0.300	-189.6	-0.2633	-160.4	-0.2228	0.9952	379	579
sis_011	R	49.4	0.1	99.9	1011	27.4	0.300	177.9	0.2470	150.5	0.2090	0.9943	335	535
sis_012	R	50.3	0.4	99.2	1022	27.4	0.300	178.3	0.2477	150.9	0.2096	0.9938	351	551
sis_013	R	50.4	0.2	99.7	1015	27.3	0.300	177.3	0.2462	150.0	0.2083	0.9954	356	556

Mean:

28.1

#### Steering Controller Input values

Scalar 6.5 values:

Initial HW angle: 182.7 deg

Reversal HW angle: -182.7 deg

Scalar 5.5 values:

Initial HW angle: 154.6 deg

Reversal HW angle: -154.6 deg

APPENDIX D TIME HISTORY PLOTS

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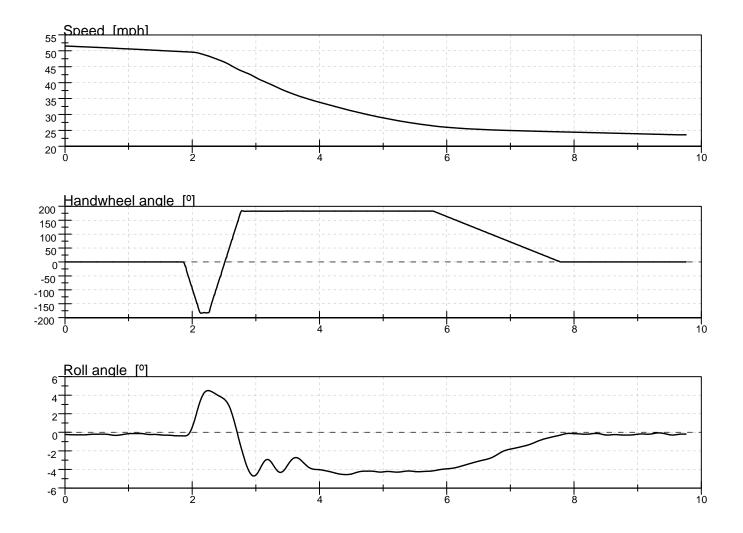


Figure D1. Vehicle Speed, Handwheel Angle, and Roll Angle Time History Plots for Default Test Series, L-R, 50 mph

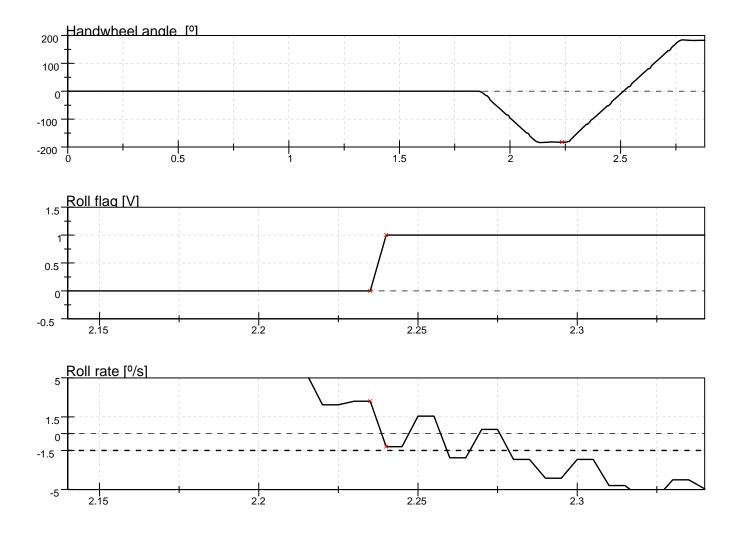
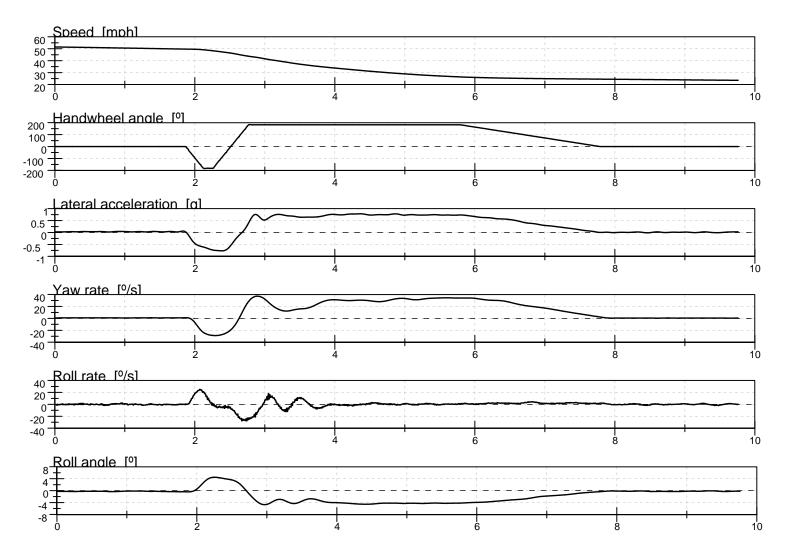
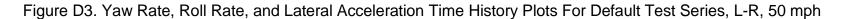


Figure D2. Steering Machine Operation Time History Plots for Default Test Series, L-R, 50 mph





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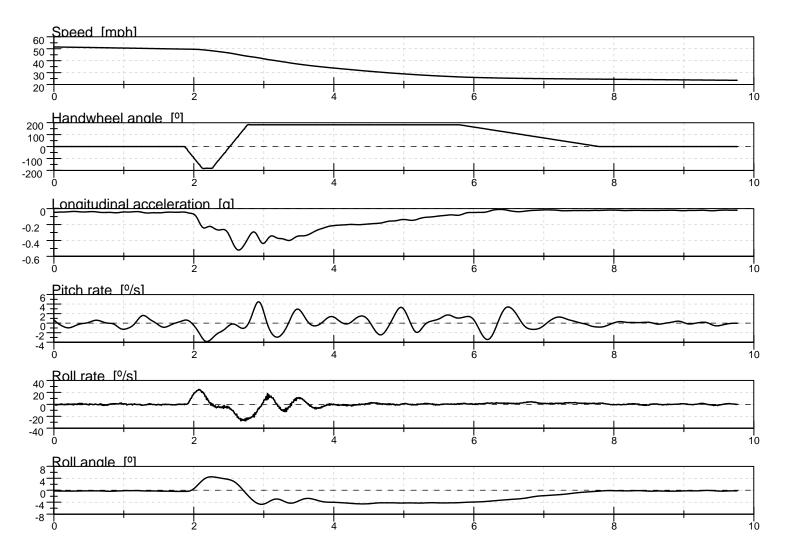


Figure D4. Pitch Rate and Longitudinal Acceleration Time History Plots for Default Test Series, L-R, 50 mph

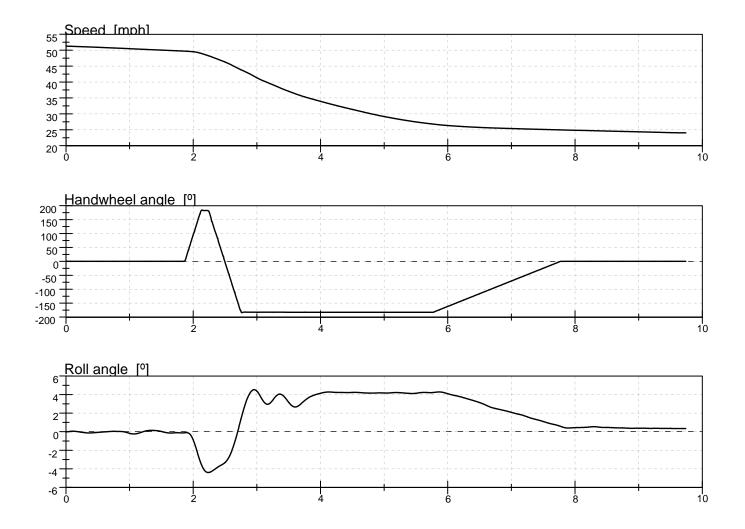


Figure D5. Vehicle Speed, Handwheel Angle, and Roll Angle Time History Plots for Default Test Series, R-L, 50 mph

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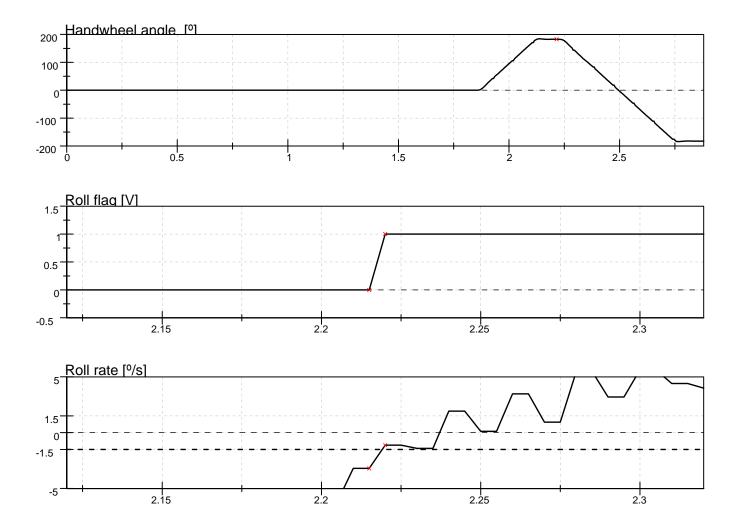


Figure D6. Steering Machine Operation Time History Plots for Default Test Series, R-L, 50 mph

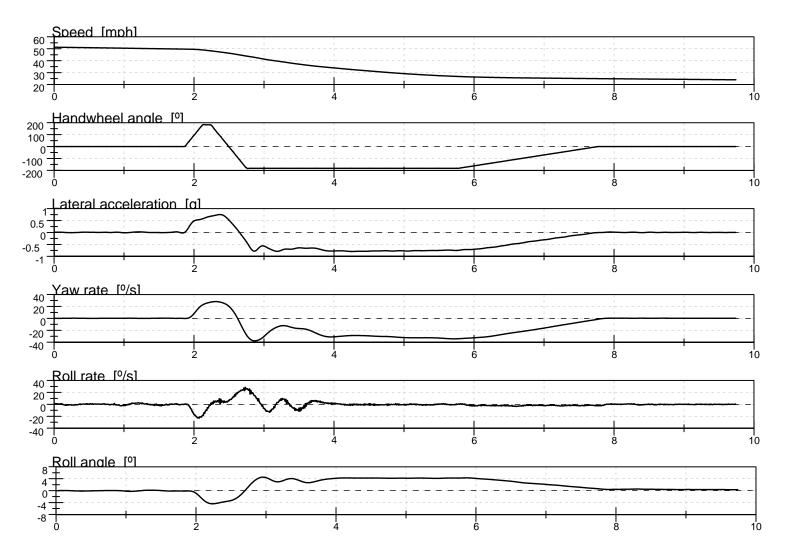


Figure D7. Yaw Rate, Roll Rate, and Lateral Acceleration Time History Plots for Default Test Series, R-L, 50 mph

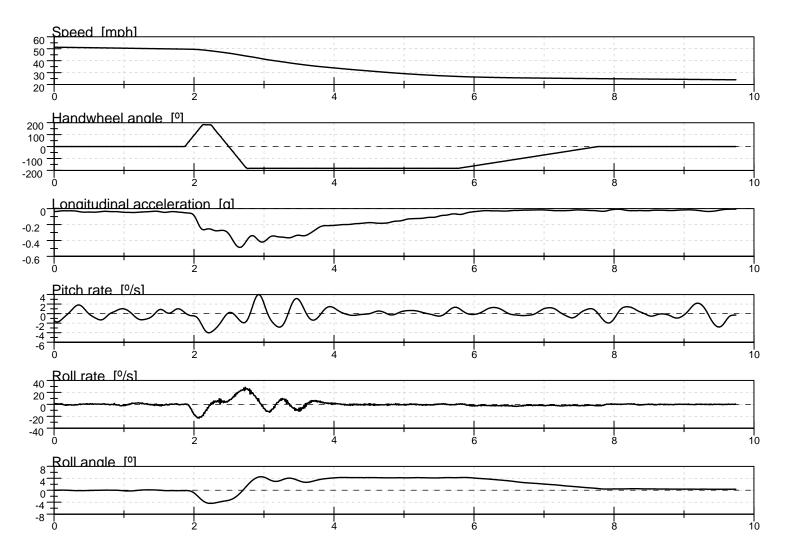


Figure D8. Pitch Rate and Longitudinal Acceleration Time History Plots or Default Test Series, R-L, 50 mph

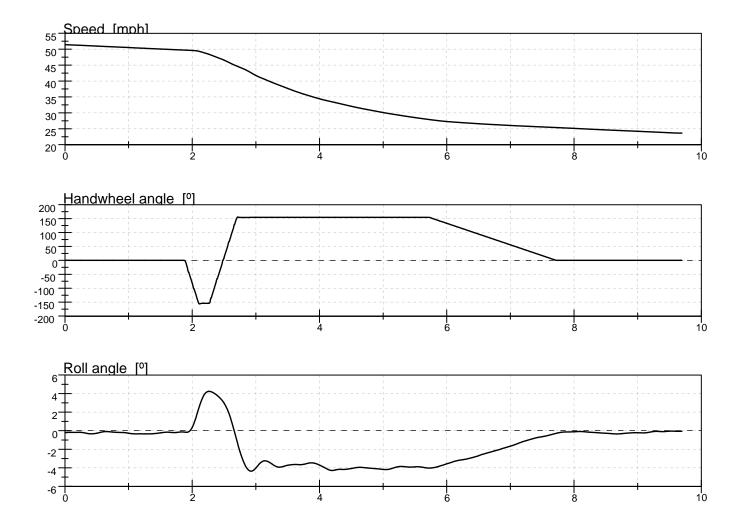


Figure D9. Vehicle Speed, Handwheel Angle, and Roll Angle Time History Plots for Supplemental 2 Test Series, L-R, 50 mph

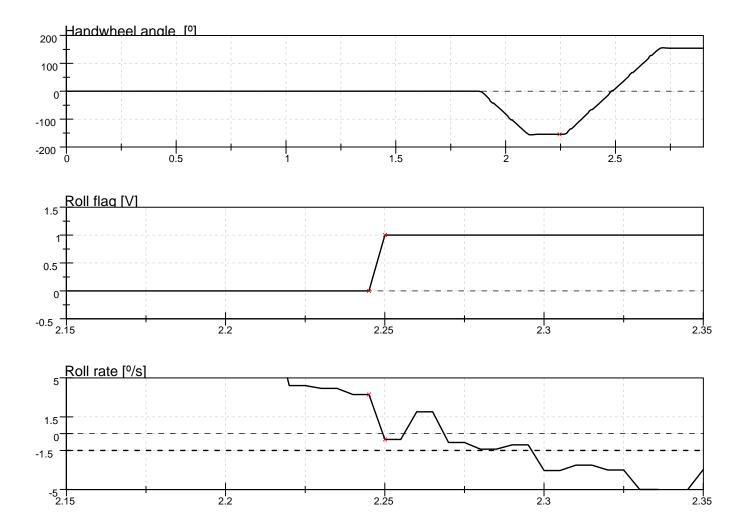


Figure D10. Steering Machine Operation Time History Plots for Supplemental 2 Test Series, L-R, 50 mph

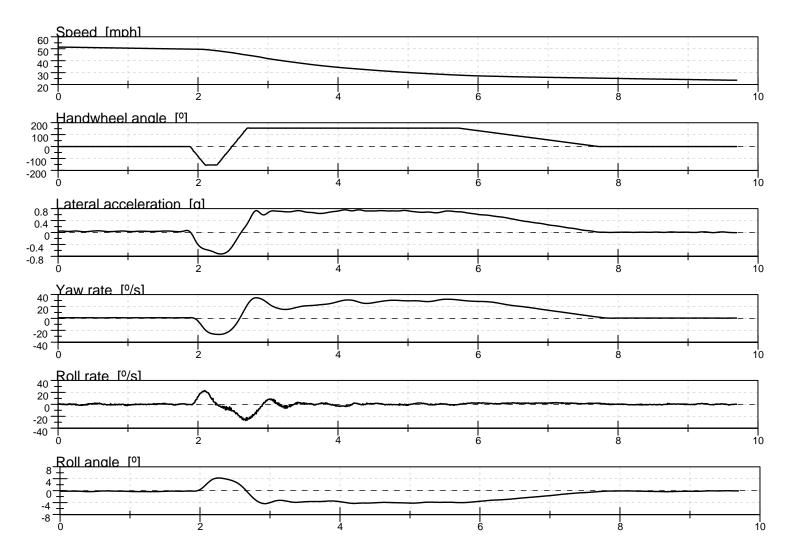


Figure D11. Yaw Rate, Roll Rate, and Lateral Acceleration Time History Plots for Supplemental 2 Test Series, L-R, 50 mph

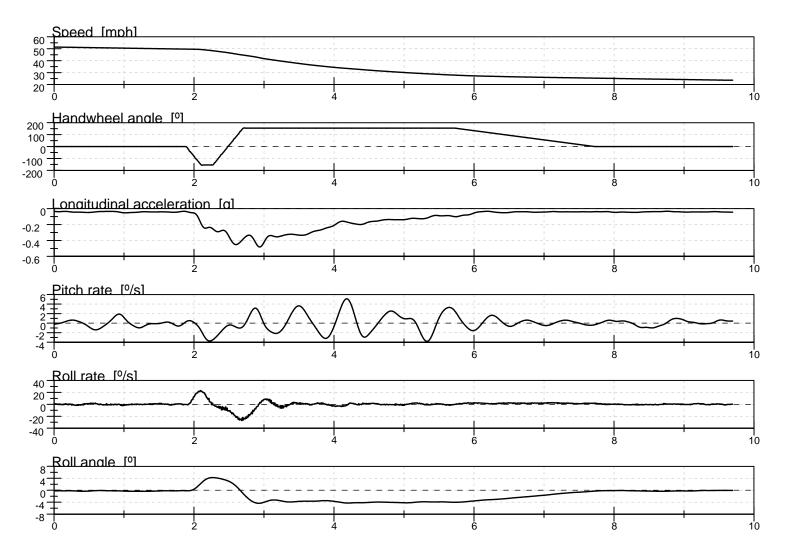


Figure D12. Pitch Rate and Longitudinal Acceleration Time History Plots for Supplemental 2 Test Series, L-R, 50 mph

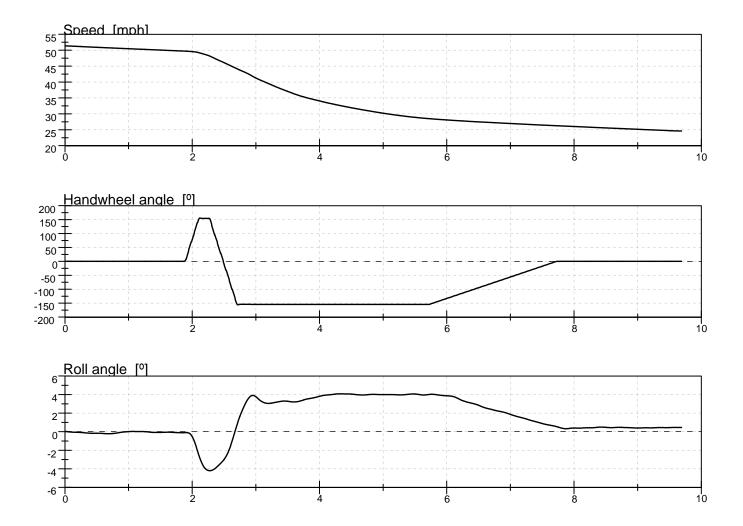


Figure D13. Vehicle Speed, Handwheel Angle, and Roll Angle Time History Plots for Supplemental 2 Test Series, R-L, 50 mph

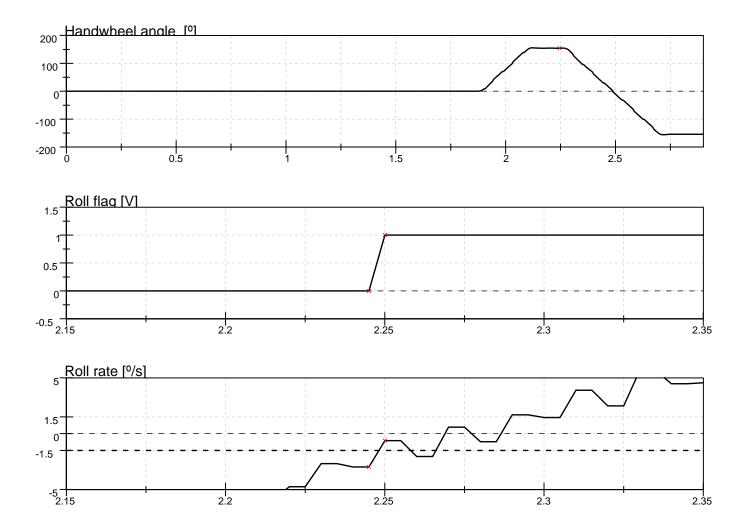


Figure D14. Steering Machine Operation Time History Plots for Supplemental 2 Test Series, R-L, 50 mph

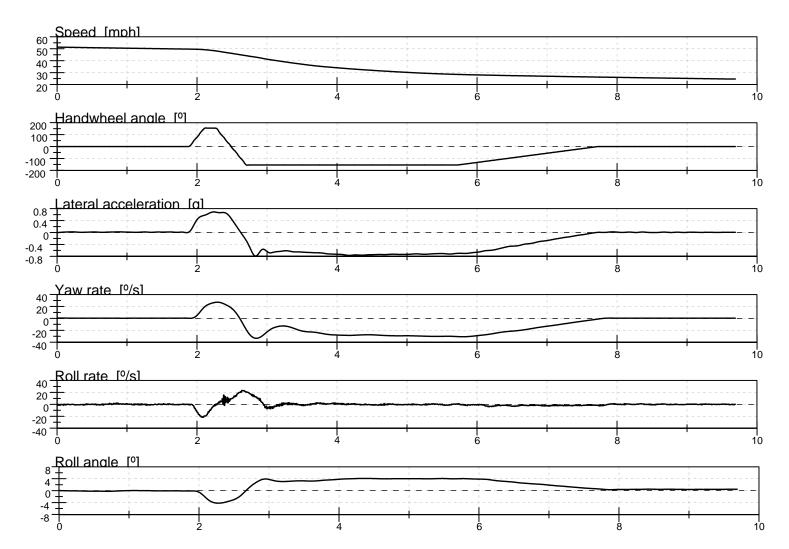


Figure D15. Yaw Rate, Roll Rate, and Lateral Acceleration Time History Plots for Supplemental 2 Test Series, R-L, 50 mph

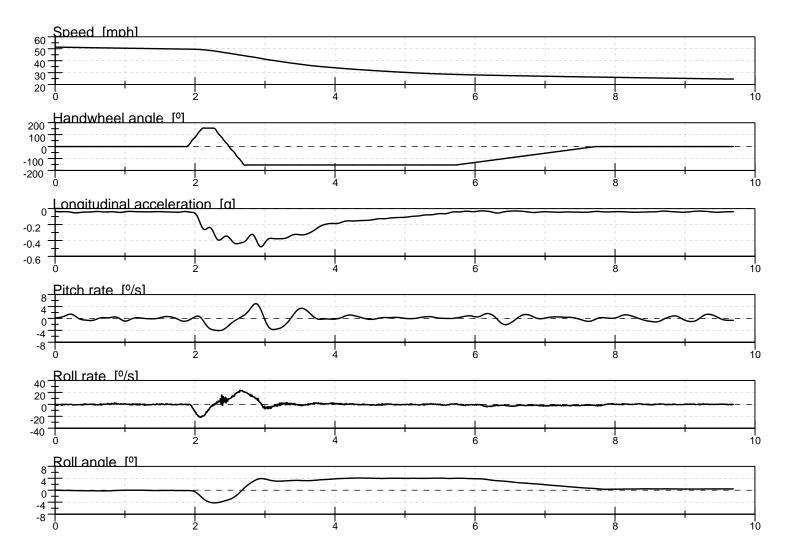


Figure D16. Pitch Rate and Longitudinal Acceleration Time History Plots for Supplemental 2 Test Series, R-L, 50 mph