

**REPORT NUMBER: SideNCAPMDB-MGA-21-009**

**NEW CAR ASSESSMENT PROGRAM (NCAP)  
Moving Deformable Barrier Side Impact Test**

**TOYOTA MOTOR CORPORATION  
2021 Toyota Corolla Hybrid LE 4-Door Sedan  
NHTSA No.: O20215104**

**MGA RESEARCH CORPORATION  
5000 Warren Road  
Burlington, WI 53105**



**Test Date: November 16, 2020**

**Final Report Date: November 23, 2020**

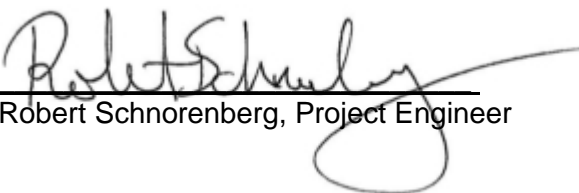
**FINAL REPORT**

**U.S. DEPARTMENT OF TRANSPORTATION  
National Highway Traffic Safety Administration  
Office of Crashworthiness Standards  
Mail Code: NRM-100  
1200 New Jersey Ave, SE  
Room W43-410  
Washington, DC 20590**

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Approval Date: November 23, 2020

FINAL REPORT ACCEPTANCE BY OCWS:

\_\_\_\_\_  
Division Chief, New Car Assessment Program  
NHTSA, Office of Crashworthiness Standards

Date: \_\_\_\_\_

\_\_\_\_\_  
COR, New Car Assessment Program  
NHTSA, Office of Crashworthiness Standards

Date: \_\_\_\_\_

**TECHNICAL REPORT DOCUMENTATION PAGE**

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**15. Supplementary Notes**

**16. Abstract**

A 55/28 km/h 90° Moving Deformable Barrier NCAP Side Impact Test was conducted on the subject 2021 Toyota Corolla Hybrid LE 4-Door Sedan in accordance with the specifications of the Office of Crashworthiness Standards Side NCAP MDB Test Procedure for the generation of consumer information on vehicle side crash protection. The test was conducted at the MGA Research Corporation facility in Burlington, Wisconsin on November 16, 2020.

The impact velocity of the Moving Deformable Barrier (MDB) was 62.23 km/h, and the ambient temperature at the struck (driver's) side of the target vehicle at the time of impact was 21.1°C. The target vehicle post-test maximum crush was 180 mm at level 3. The test vehicle's performance was as follows:

Measurement Description	Units	Driver ATD (ES-2re)	
		Threshold	Result
Head Injury Criteria (HIC <sub>36</sub> )		1000	92
Maximum Thorax Rib Deflection	mm	44	23
Total Abdominal Force	N	2500	576
Pubic Symphysis Force	N	6000	1469
Resultant Lower Spine Acceleration	g	82*	27

Measurement Description	Units	Passenger ATD (SID-IIs)	
		Threshold	Result
Head Injury Criteria (HIC <sub>36</sub> )		1000	137
Resultant Lower Spine Acceleration	g	82	43
Total Pelvic Force (sum of acetabular and iliac forces)	N	5525	1633
Maximum Thoracic Rib Deflection	mm	38*	29
Maximum Abdomen Rib Deflection	mm	45*	15

\*Proposed IARV

The two doors on the struck side of the vehicle did not separate from the body at the hinges or latches and the opposite door(s) did not open during the side impact event.

<b>17. Key Words</b> New Car Assessment Program (NCAP) Side Impact MDB ES-2re SID-IIs	<b>18. Distribution Statement</b> Copies of this report are available from: National Highway Traffic Safety Administration Technical Information Services Division 1200 New Jersey Ave, SE Washington, DC 20590
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## **SECTION 1 PURPOSE AND SUMMARY OF TEST**

### **PURPOSE**

This moving deformable barrier side impact test is part of the MY 2021 New Car Assessment Program Side Impact Test Program, sponsored by the National Highway Traffic Safety Administration (NHTSA), under Contract No. DTNH22-14-D-00353. The purpose of this test is to generate comparative side impact performance in a 2021 Toyota Corolla Hybrid LE 4-Door Sedan. The side impact test was conducted in accordance with the Office of Crashworthiness Standard's Side NCAP Laboratory Test Procedure dated March 2020.

### **SUMMARY**

A 2021 Toyota Corolla Hybrid LE 4-Door Sedan was impacted on the left (driver's) side by a Moving Deformable Barrier (MDB) which was moving forward in a 27° crabbed position to the tow road guidance system at a velocity of 62.23 km/h. The target vehicle was stationary and was positioned at an angle of 63° to the line of forward motion. The side impact test was conducted by MGA Research Corporation in Burlington, Wisconsin on November 16, 2020. Pre-test and post-test photographs of the test vehicle, the MDB, and the dummies (ES-2re and SID-IIs) are included in this report.

Dummies were placed in the driver and left rear designated seating positions according to instructions specified in the OCWS NCAP Side Laboratory Test Procedure dated March 2020. The side impact event was documented by eleven (11) cameras. Camera locations are included in this report.

The dummies were instrumented in the following manner:

#### **DRIVER ATD (ES-2re)**

- Primary and Redundant Head CG Triaxial Accelerometers
- Chest Upper Rib, Middle Rib, and Lower Rib Y-Axis Displacement Potentiometers
- Abdomen Forward, Middle, and Rear Y-Axis Load Cells
- Lower Spine (T12) Triaxial Accelerometers
- Pubic Symphysis Y-Axis Load Cell

#### **PASSENGER ATD (SID-IIs)**

- Primary and Redundant Head CG Triaxial Accelerometers
- Head Triaxial Angular Rate Sensors
- Chest Upper Rib, Middle Rib, and Lower Rib Y-Axis Displacement Potentiometers
- Abdomen Upper Rib and Lower Rib Y-Axis Displacement Potentiometers
- Lower Spine (T12) Triaxial Accelerometers
- Acetabulum and Iliac Wing Y-Axis Load Cells

Appendix B contains the dummy response data. Dummy configuration and performance verification data can be found in Appendix C of this report. Appendix D contains the test equipment and instrumentation calibration data.

Dummy Injury readings were recorded as follows:

### DUMMY INJURY VALUES

Measurement Description	Units	Driver ATD (ES-2re)	
		Threshold	Result
Head Injury Criteria (HIC <sub>36</sub> )		1000	92
Maximum Thorax Rib Deflection	mm	44	23
Total Abdominal Force	N	2500	576
Pubic Symphysis Force	N	6000	1469
Resultant Lower Spine Acceleration	g	82*	27

Measurement Description	Units	Passenger ATD (SID-IIs)	
		Threshold	Result
Head Injury Criteria (HIC <sub>36</sub> )		1000	137
Resultant Lower Spine Acceleration	g	82	43
Total Pelvic Force (sum of acetabular and iliac forces)	N	5525	1633
Maximum Thoracic Rib Deflection	mm	38*	29
Maximum Abdomen Rib Deflection	mm	45*	15

\*Proposed IARV

Supplemental restraint information is given below:

Restraint Type	Left Front (Driver) Occupant Location 1		Left Rear (Passenger) Occupant Location 4	
	Mounted	Deployed	Mounted	Deployed
Frontal Airbag	Yes	No		
Knee Airbag	Yes	No		
Side Curtain Airbag	Yes	Yes	Yes	Yes
Side Torso/Pelvis Airbag	Yes	Yes	Yes	Yes
Side Airbag (Other)				
Seat Belt Pretensioner	Yes	Yes	No	
Seat Belt Load Limiter	Yes		No	
Other:	No		No	

The test data can be found on the NHTSA website at [www.nhtsa.gov](http://www.nhtsa.gov)

### GENERAL COMMENTS

Photo No. 305-01 to 305-23: NHTSA No. written as 020215104. Correct NHTSA No. is O20215104.

Left Mid A-Post Y recorded no valid data after 25 ms.

Left Mid B-Post Y recorded no valid data after 5 ms.

MGA does not endorse or certify products. The manufacturer's name appears solely for identification purposes.

**SECTION 2**  
**OCCUPANT AND VEHICLE INFORMATION / DATA SHEETS**

**DATA SHEET NO. 1  
GENERAL TEST AND VEHICLE PARAMETER DATA**

Test Vehicle: 2021 Toyota Corolla Hybrid LE 4-Door Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20215104  
 Test Date: 11/16/2020

**TEST VEHICLE INFORMATION AND OPTIONS**

NHTSA No.	O20215104	Traction Control System (TCS)	Yes
Model Year	2021	Auto-Leveling System	No
Make	Toyota	Automatic Door Locks (ADL)	Yes
Model	Corolla Hybrid LE	Power Window Auto-Reverse	Yes
Body Style	4-Door Sedan	Other Optional Feature	No
VIN	JTDEAMDEXMJ012589	Driver Front Airbag	Yes
Body Color	Celestite Gray Metallic	Driver Curtain Airbag	Yes
Odometer Reading (km/mi)	19 mi	Driver Head/Torso Airbag	No
Engine Displacement (L)	1.8 L	Driver Torso Airbag	No
Type/No. Cylinders	Inline 4	Driver Torso/Pelvis Airbag	Yes
Engine Placement	Lateral	Driver Pelvis Airbag	No
Transmission Type	Automatic	Driver Knee Airbag	Yes
Transmission Speeds	CVT	Rear Pass. Curtain Airbag	Yes
Overdrive	Yes	Rear Pass. Head/Torso Airbag	No
Final Drive	FWD	Rear Pass. Torso Airbag	No
Roof Rack	No	Rear Pass. Torso/Pelvis Airbag	Yes
Sunroof/T-Top	No	Rear Pass. Pelvis Airbag	No
Running Boards	No	Driver Seat Belt Pretensioner	Yes
Tilt Steering Wheel	Yes	Rear Pass. Seat Belt Pretensioner	No
Power Seats	No	Driver Load Limiter	Yes
Anti-Lock Brakes (ABS)	Yes	Rear Pass. Load Limiter	No
		Other Safety Restraint	N/A

Does owner's manual provide instruction to turn off automatic door locks?	No
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**DATA FROM CERTIFICATION LABEL**

Manufactured By	TOYOTA MOTOR CORPORATION	GVWR (kg)	1776
Date of Manufacture	08/20	GAWR Front (kg)	1050
Vehicle Type	Passenger Car	GAWR Rear (kg)	971

**VEHICLE SEATING AND WEIGHT CAPACITY DATA**

Measured Parameter	Front	Rear	Third	Total	
Designated Seating Capacity (DSC)	2	3		5	
Capacity Weight (VCW) (kg)				375	(A)
DSC x 68.04 kg				340	(B)
Rated Cargo and Luggage Weight (RCLW) (kg)				33	(A-B)

\* Rated Cargo and Luggage Weight (RCLW) reduced by 2 kg to account for Load Capacity Reduction Label.

**VEHICLE SEAT TYPE**

Seating Location	Type of Seat Pan				Type of Seat Back		
	Bucket	Bench	Split Bench	Contoured	Fixed	Adjustable	
						w/ Lever	w/ Knob
Front Seat	X					X	
Rear or Second Row				X	X		
Third Row Seat							

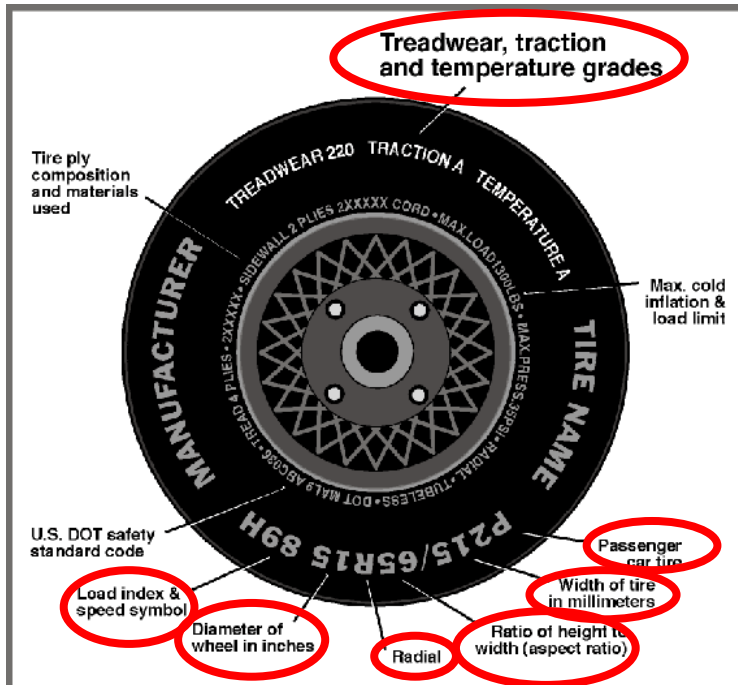


**DATA SHEET NO. 1 (CONTINUED)**  
**GENERAL TEST AND VEHICLE PARAMETER DATA**

Test Vehicle: 2021 Toyota Corolla Hybrid LE 4-Door Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20215104  
 Test Date: 11/16/2020

**VEHICLE TIRE INFORMATION**



Measured Parameter	Front	Rear
Max. Tire Pressure (kPa)	350	350
Cold Pressure (kPa)	260	250
Recommended Tire Size	195/65R15	195/65R15
Tire Size on Vehicle	195/65R15	195/65R15
Tire Manufacturer	Yokohama	Yokohama
Tire Model	Avid GT	Avid GT
Treadwear	280	280
Traction	B	B
Temperature Grade	A	A
Tire Plies Sidewall	1 Polyester	1 Polyester
Tire Plies Body	1 Polyester, 2 Steel, 1 Nylon	1 Polyester, 2 Steel, 1 Nylon
Load Index/Speed Symbol	91S	91S
Tire Material	Rubber	Rubber
DOT Safety Code Left	FD9N-V253220	FD9N-V253220
DOT Safety Code Right	FD9N-V253220	FD9N-V253120

**DATA SHEET NO. 1 (CONTINUED)**  
**GENERAL TEST AND VEHICLE PARAMETER DATA**

Test Vehicle: 2021 Toyota Corolla Hybrid LE 4-Door Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20215104  
 Test Date: 11/16/2020

**TEST VEHICLE TIRE PRESSURES**

	Units	LF	RF	LR	RR
As Delivered	kPa	240	245	240	240
Tire Placard	kPa	260	260	250	250
Owner's Manual	kPa	260	260	250	250
As Tested	kPa	260	260	250	250

**MDB TIRE SPECIFICATIONS**

	Requirement	Units	LF	RF	LR	RR
Tire Size	P205/75R15	N/A	P205/75R15	P205/75R15	P205/75R15	P205/75R15
Tire Pressure	200 ± 21	kPa	200	200	200	200

**TEST VEHICLE AXLE WEIGHTS**

	Units	As Delivered (UVW)			As Tested (ATW)			Fully Loaded		
		Front	Rear	Total	Front	Rear	Total	Front	Rear	Total
Left	kg	425.5	250.5		443.5	364.5		439.0	287.0	
Right	kg	416.0	285.0		441.5	282.5		453.0	359.5	
Ratio	%	61.1%	38.9%		57.8%	42.2%		58.0%	42.0%	
Totals	kg	841.5	535.5	1377.0	885.0	647.0	1532.0	892.0	646.5	1538.5

**TARGET TEST WEIGHT CALCULATION**

Measured Parameter	Units	Value	
Total Delivered Weight (UVW)	kg	1377.0	(A)
Sum of Actual Weight of 2 P572 ATDs Used	kg	129	(B)
Rated Cargo/Luggage Weight (RCLW)	kg	33	(C)
Calculated Test Vehicle Target Weight (TVTWTW)	kg	1539.0	(A+B+C)

Does the measured As Tested Vehicle Weight lie within the required weight range  
 (i.e. Calculated Test Vehicle Target Weight – 4.5 kg to 9 kg)? **YES**

**TEST VEHICLE ATTITUDES AND CG**

	Units	Fully Loaded	As Tested	Meets Requirement*
Left Front	mm	659	667	Yes
Right Front	mm	665	668	Yes
Right Rear	mm	662	669	Yes
Left Rear	mm	656	650	Yes
Vehicle CG (Aft of Front Axle)	mm	1136	1142	
Vehicle CG (Left (+) / Right (-) from Longitudinal Centerline)	mm	-43	42	

\* ND=Nose Down (-), NU=Nose Up (+)    \*\* LD=Left Down (-), LU=Left Up (+)

\*\*\* The "As Tested" vehicle attitude measurements must be equal to or within ± 10 mm of the "Fully Loaded" vehicle attitude measurements at each wheel well.

Test height adjustable suspension setting, if applicable:	Not Applicable
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**DATA SHEET NO. 1 (CONTINUED)**  
**GENERAL TEST AND VEHICLE PARAMETER DATA**

Test Vehicle: 2021 Toyota Corolla Hybrid LE 4-Door Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20215104  
 Test Date: 11/16/2020

**WEIGHT OF BALLAST AND VEHICLE COMPONENTS REMOVED TO MEET TVTW**

Component Description	Units	Weight
Weight of Ballast Added	kg	0
Components Removed: Cargo area carpet/trim/divider, RF/RR floor mat, LR/RR tail light, underbody plastic, rear bumper fascia, rear bumper, front bumper fascia, LF/RF headlight	kg	32

**TEST SURFACE MARKINGS**

	Units	Distance from 63° Impact Angle Line
Fore 25 mm Target	mm	878
Aft 25 mm Target	mm	883
Pre-Impact Angle Line	mm	100

Parallel Track Target	Units	X Location	Y Location
A	mm	0	0
B	mm		
C	mm		
D	mm		

**DATA SHEET NO. 2**  
**SEAT, SEAT BELT, STEERING WHEEL ADJUSTMENT AND FUEL SYSTEM DATA**

Test Vehicle: 2021 Toyota Corolla Hybrid LE 4-Door Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20215104  
 Test Date: 11/16/2020

**SEAT POSITIONING**

The driver's seat, front center seat (if applicable), and right front passenger's seat should be set to the mid-track, lowest, mid-angle position. The struck-side rear passenger's seat, rear center seat, and non-struck side rear passenger's seats should be set to the rear-most, lowest, mid-angle position.

**SCRL ANGLE RANGE**

Seat	SCRL (°)		
	Max	Min	Mid
Driver Seat	19.9	14.9	17.4
Front Passenger Seat	Fixed	Fixed	Fixed
Front Center Seat			
Struck Side Rear Seat	Fixed	Fixed	Fixed
Non-Struck Side Rear Seat	Fixed	Fixed	Fixed
Rear Center Seat	Fixed	Fixed	Fixed

**SEAT HEIGHT AND ANGLE**

Seat	As-Tested SCRL Angle (Mid) (°)	As-Tested SCRP Height (mm)	SCRP Height Position	SCRP Height (mm)		
				Rear-Most	Mid	Forward-Most
Driver Seat	17.4	Fixed	Max	Fixed	Fixed	Fixed
			Mid	Fixed	Fixed	Fixed
			Min	Fixed	Fixed	Fixed
Front Passenger Seat	Fixed	Fixed	Max	Fixed	Fixed	Fixed
			Mid	Fixed	Fixed	Fixed
			Min	Fixed	Fixed	Fixed
Front Center Seat			Max			
			Mid			
			Min			
Struck Side Rear Seat	Fixed	Fixed	Max	Fixed	Fixed	Fixed
			Mid	Fixed	Fixed	Fixed
			Min	Fixed	Fixed	Fixed
Non-Struck Side Rear Seat	Fixed	Fixed	Max	Fixed	Fixed	Fixed
			Mid	Fixed	Fixed	Fixed
			Min	Fixed	Fixed	Fixed
Rear Center Seat	Fixed	Fixed	Max	Fixed	Fixed	Fixed
			Mid	Fixed	Fixed	Fixed
			Min	Fixed	Fixed	Fixed

**DATA SHEET NO. 2 (CONTINUED)**  
**SEAT, SEAT BELT, STEERING WHEEL ADJUSTMENT AND FUEL SYSTEM DATA**

Test Vehicle: 2021 Toyota Corolla Hybrid LE 4-Door Sedan  
 Test Program: NCAP Side MDB Impact Test

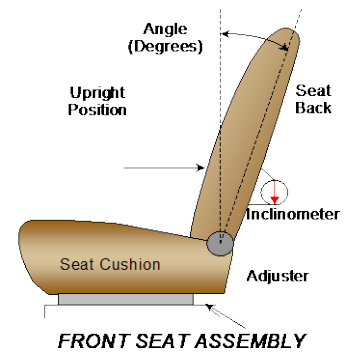
NHTSA No.: O20215104  
 Test Date: 11/16/2020

**SEAT FORE/AFT POSITIONS**

Seat	Total Fore/Aft Travel		Test Position from Forward-Most Position	
	mm	Detents (1 <sup>st</sup> as 1)	mm	Detent (1 <sup>st</sup> as 0)
Driver Seat	260	27	130	13
Front Passenger Seat	260	27	130	13
Front Center Seat				
Struck Side Rear Seat	Fixed		Fixed	
Non-Struck Side Rear Seat	Fixed		Fixed	
Rear Center Seat	Fixed		Fixed	

**SEAT BACK ANGLE ADJUSTMENT**

The driver's seat back is positioned to the manufacturer's designated design angle. The front center and front passenger's seat backs are positioned in a similar manner as the driver's seat back. The struck side rear seat back is positioned such that the dummy's head is level. The rear center and non-struck side rear outboard seat backs are positioned in a similar manner as the struck-side rear seat back.



Seat	Total Seat Back Angle Range		Test Position from Vertical	
	Degrees	Detents (1 <sup>st</sup> as 1)	Degrees	Detent (1 <sup>st</sup> as 0)
Driver Seat	52.0	27	4.1	5
Front Passenger Seat	52.1	27	3.9	5
Front Center Seat				
Struck Side Rear Seat	Fixed		N/A	
Non-Struck Side Rear Seat	Fixed		N/A	
Rear Center Seat	Fixed		N/A	

Seat back angles measured on outboard headrest post.

**DATA SHEET NO. 2 (CONTINUED)**  
**SEAT, SEAT BELT, STEERING WHEEL ADJUSTMENT AND FUEL SYSTEM DATA**

Test Vehicle: 2021 Toyota Corolla Hybrid LE 4-Door Sedan  
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**SEAT BELT ANCHORAGE ADJUSTMENT**

Seat belt anchorages are adjusted in accordance with the information provided by the manufacturer on S1 - Vehicle Setup Information.

	Total # of Positions	Placed in Position #
Driver Seat	4	0 (Uppermost as 0)
Rear Seat	Fixed	

**HEAD RESTRAINT ADJUSTMENT**

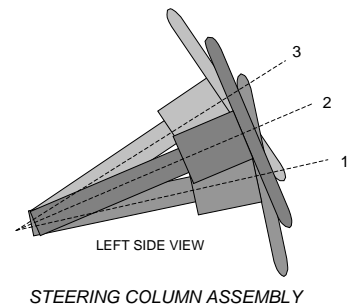
The driver's head restraint is adjusted to the highest and most full forward in-use position. The struck-side rear passenger's head restraint is adjusted to the lowest and most full forward in-use position.

	Total # of Positions	Placed in Position #
Driver Seat	3	2 (Lowest as 0) / Fixed Fore-Aft
Rear Seat	Fixed	

**STEERING COLUMN ADJUSTMENT**

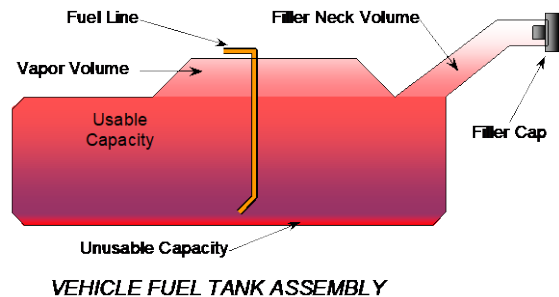
Steering wheel and column adjustments are made so that the steering wheel hub is at the center of its geometric locus it describes when it moves through its full range of motion.

	Wheel Angle (°)	Fore/Aft Position (mm)
Lowermost, Position 1	70.4	
Geometric Center, Position 2	68.4	
Uppermost, Position 3	66.4	
Telescoping Steering Wheel Travel		47
Test Position	68.4	24



**FUEL PUMP**

The vehicle is equipped with an electronic fuel pump. The fuel pump is activated when the ignition is turned on. The filler neck is located on the driver's side.



**DATA SHEET NO. 2 (CONTINUED)**  
**SEAT, SEAT BELT, STEERING WHEEL ADJUSTMENT AND FUEL SYSTEM DATA**

Test Vehicle: 2021 Toyota Corolla Hybrid LE 4-Door Sedan  
 Test Program: NCAP Side MDB Impact Test

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**FUEL TANK CAPACITY DATA**

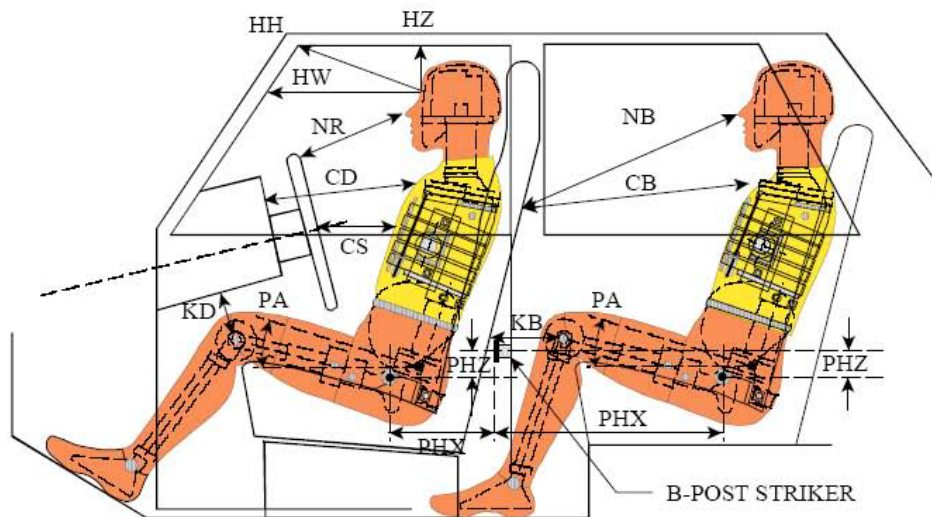
	<b>Liters</b>
Usable Capacity of Standard Tank (see S1 - Vehicle Setup Information)	43.2
Usable Capacity of Optional Tank (see S1 - Vehicle Setup Information)	
Usable Capacity of Standard Tank as Specified in Owner's Manual	43.2
Usable Capacity of Optional Tank as Specified in Owner's Manual	
93% of Usable Capacity	40.1
Actual Amount of Solvent Used	40.1
1/3 of Usable Capacity	14.4

Is the actual amount of solvent used in the test equal to 93%  $\pm$  1%  
 of the Usable Capacity stated in S1 - Vehicle Setup Information? **YES**

**DATA SHEET NO. 3  
DUMMY LONGITUDINAL CLEARANCE DIMENSIONS**

Test Vehicle: 2021 Toyota Corolla Hybrid LE 4-Door Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20215104  
 Test Date: 11/16/2020



**LEFT SIDE VIEW**

NOTE: 2-DOOR VEHICLE SHOWN.  
 REAR DUMMY PHX & PHZ  
 MEASUREMENTS FOR A 4-DOOR  
 VEHICLE WOULD USE THE C-POST  
 STRIKER AS A REFERENCE POINT

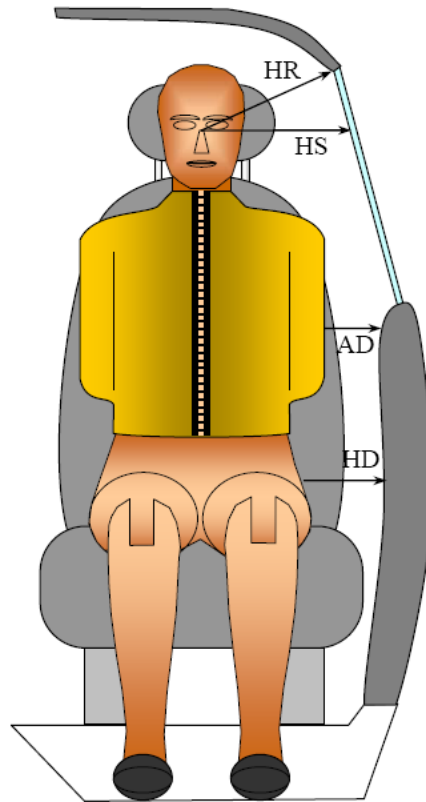
Driver Code	Pass. Code	Measurement Description	Driver		Passenger	
			Length (mm)	Angle (°)	Length (mm)	Angle (°)
HH		Head to Header	393	14.8		
HW		Head to Windshield	646	0		
HZ	HZ	Head to Roof Liner	128	90	234	90
NR	NB	Nose to Rim/Seat Back	446	16.3	563	17.0
CD	CB	Chest to Dashboard/Seat Back	554	7.4	553	10.1
CS		Chest to Steering Wheel	367	10.0		
KDL	KBL	Left Knee to Dash/Seat Back	165	45.4	283	25.1
KDR	KBR	Right Knee to Dash/Seat Back	160	37.0	285	25.0
PAX	PAX	Pelvic Tilt Angle X		20.5		28.4
PAY	PAY	Pelvic Tilt Angle Y		-1.2		-0.6
PHX	PHX	Hip Point to Striker (X-Axis)	186		246	
PHZ	PHZ	Hip Point to Striker (Z-Axis)	197		313	



**DATA SHEET NO. 4**  
**DUMMY LATERAL CLEARANCE DIMENSIONS**

Test Vehicle: 2021 Toyota Corolla Hybrid LE 4-Door Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20215104  
 Test Date: 11/16/2020

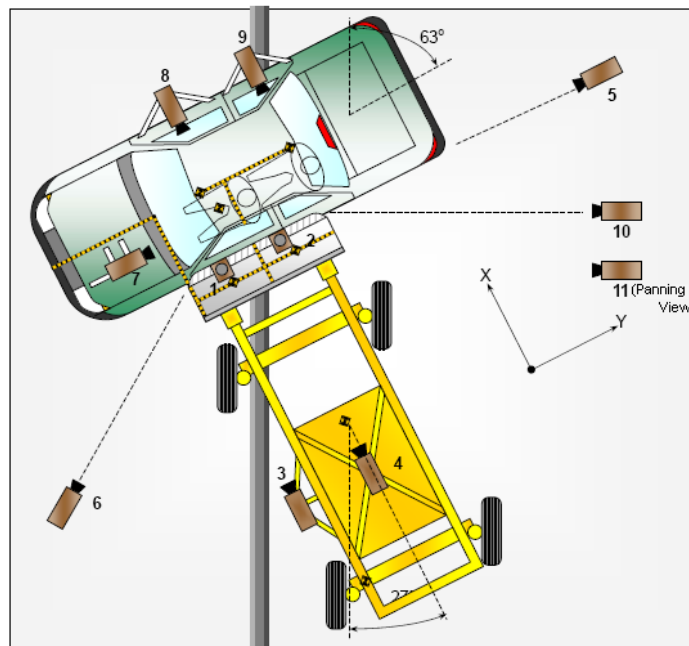


Code	Measurement Description	Driver	Passenger
		Length (mm)	
HR	Head to Side Header	182	224
HS	Head to Side Window	298	369
AD	Arm to Door	92	194
HD	Hip Point to Door	156	177

**DATA SHEET NO. 5  
CAMERA AND INSTRUMENTATION DATA**

Test Vehicle: 2021 Toyota Corolla Hybrid LE 4-Door Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20215104  
 Test Date: 11/16/2020



**CAMERA LOCATIONS AND DATA**

No.	Camera View	Coordinates* (mm)			Lens (mm)	Frame Rate (fps)
		X	Y	Z		
1	Overhead Overall	900	525	-4880	8.5	1000
2	Overhead Close-Up	320	10	-4955	20	1000
3	Left Impact Point (MDB)				50	1000
4	Side Overall (MDB)				16	1000
5	Rear	-15	6185	-1470	24	1000
6	Left Front	2065	-5900	-1495	24	1000
7	Driver Front (OB)				16	1000
8	Driver Side (OB)				8	1000
9	Passenger Side (OB)				8	1000
10	Real Time Left Rear					30
11	Real Time Inrun					30

Reference: Impact Point projected to Ground; +X = To Front of MDB, +Y = To Right of MDB, +Z = Down

\*All measurements accurate to  $\pm 6$  mm

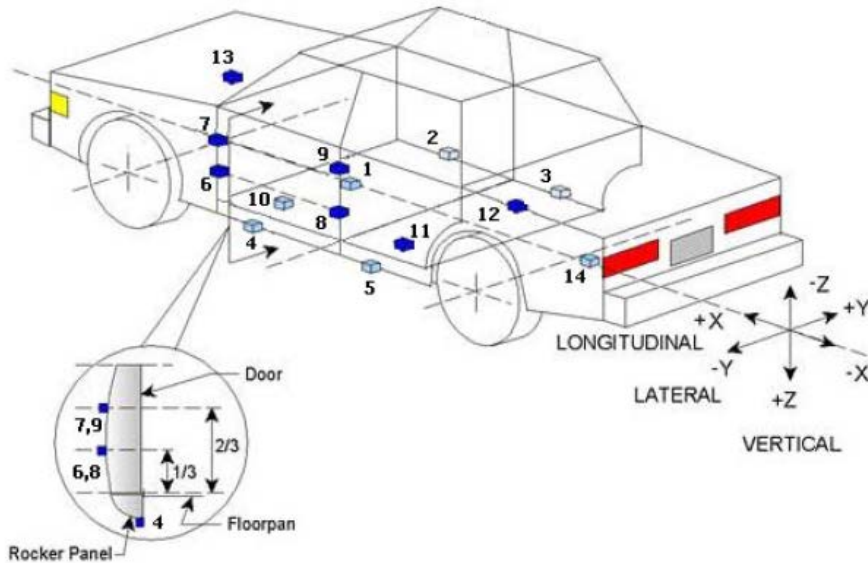
**INSTRUMENTATION**

	Number of Channels
Driver Dummy	16
Passenger Dummy	19
Vehicle Structure	23
MDB Accelerometers	5
Total	63

**DATA SHEET NO. 6  
TEST VEHICLE ACCELEROMETER LOCATIONS**

Test Vehicle: 2021 Toyota Corolla Hybrid LE 4-Door Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20215104  
 Test Date: 11/16/2020



**TEST VEHICLE ACCELEROMETER LOCATIONS**

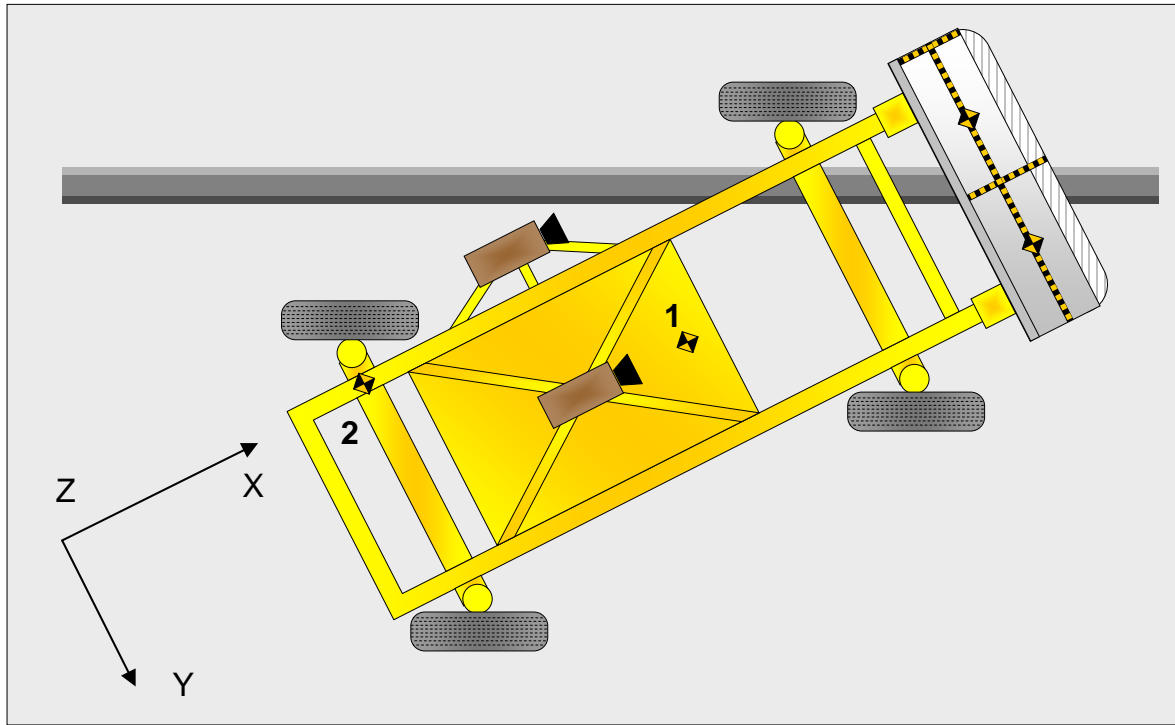
No.	ID	Coordinates (mm)		
		X	Y	Z
1	Vehicle CG	2405	196	-187
2	Right Sill at Front Seat	2230	710	-203
3	Right Sill at Rear Seat	1280	710	-192
4	Left Sill at Front Door	2495	-710	-195
5	Left Sill at Rear Door	1444	-710	-202
6	Left Lower A-Post	3000	-810	-522
7	Left Middle A-Post	3020	-810	-732
8	Left Lower B-Post	2060	-663	-545
9	Left Middle B-Post	2050	-678	-765
10	Front Seat Track	2145	-387	-236
11	Rear Seat Structure	1715	-358	-222
12	Rt. Rear Occ. Compartment	1715	358	-222
13	Engine Block	3765	0	-806
14	Rear Above Axle	865	0	-516

Reference: X – Rear Surface of Vehicle (+ forward)  
 Y – Vehicle Centerline (+ to right)  
 Z – Ground Plane (+ down)

**DATA SHEET NO. 7  
MDB ACCELEROMETER LOCATIONS**

Test Vehicle: 2021 Toyota Corolla Hybrid LE 4-Door Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20215104  
 Test Date: 11/16/2020



**MDB ACCELEROMETER LOCATIONS**

No.	Accelerometer Location	Coordinates (mm)		
		X	Y	Z
1	MDB CG	-1105	0	-330
2	MDB Rear	-2580	-650	-625

Reference: X – MDB Face (+ forward)  
 Y – MDB Centerline (+ to right)  
 Z – Ground Plane (+ down)

Width between left and right MDB contact switches	mm	1397
---	----	------

**DATA SHEET NO. 8  
POST-TEST OBSERVATIONS**

Test Vehicle: 2021 Toyota Corolla Hybrid LE 4-Door Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20215104  
 Test Date: 11/16/2020

**TEST DUMMY INFORMATION AND CONTACT POINTS**

Description	Front Seat Dummy (ES-2re)	Rear Seat Dummy (SID-IIs)
Face	Curtain Airbag	Curtain Airbag
Top of Head	Curtain Airbag, Headliner	Curtain Airbag, Headliner
Left Side of Head	Curtain Airbag, Headliner	Curtain Airbag
Back of Head	Curtain Airbag, Headliner, Headrest	Curtain Airbag, Seatback, Center Headrest
Left Shoulder	Side Torso/Pelvis Airbag, Seatback	Side Torso/Pelvis Airbag, C-Pillar Trim
Upper Torso	Side Torso/Pelvis Airbag, Seatback	Seat Back
Lower Torso	Side Torso/Pelvis Airbag, Seatback	Side Torso/Pelvis Airbag, Seatback, C-Pillar Trim
Left Hip	Side Torso/Pelvis Airbag	Side Torso/Pelvis Airbag, Seat Cushion
Left Knee	None	Door Panel

**POST-TEST DOOR PERFORMANCE**

Description	Struck Side		Non-Struck Side		Rear Hatch
	Front	Rear	Front	Rear	
Remained Closed and Operational	No	No	Yes	Yes	
Total Separation from Vehicle at Hinges or Latches	No	No	No	No	
Latch or Hinge Systems Pulled Out of Their Anchorages	No	No	No	No	
Disengaged from Latched Position	No	No	No	No	
Latch Separated from Striker	No	No	No	No	
Jammed Shut	Yes	Yes	No	No	
If Door Opened at Striker, Record Width of Opening at Striker (mm)					

**POST-TEST SEAT PERFORMANCE**

Description	Struck Side		Non-Struck Side	
	Front	Rear	Front	Rear
Seat Movement Along Seat Track	No	No	No	No
Seat Disengagement from Floor Pan	No	No	No	No
Seat Back Movement from Initial Position	No	No	No	No
Seat Back Collapse	No	No	No	No

**POST-TEST STRUCTURAL OBSERVATIONS**

Critical Areas of Performance	Observations and Conclusions
Pillar Performance	No Separation
Sill Separation	None
Windshield Damage	None
Side Window Damage	LF, LR window broken
Other Notable Effects	None

**DATA SHEET NO. 8 (CONTINUED)  
POST-TEST OBSERVATIONS**

Test Vehicle: 2021 Toyota Corolla Hybrid LE 4-Door Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20215104  
 Test Date: 11/16/2020

**SUPPLEMENTAL RESTRAINT SYSTEM INFORMATION**

Restraint Type	Struck Side Driver		Struck Side Left Rear Passenger	
	Mounted	Deployed	Mounted	Deployed
	Frontal Airbag	Yes	No	
Knee Airbag	Yes	No		
Side Curtain Airbag	Yes	Yes	Yes	Yes
Side Torso/Pelvis Airbag	Yes	Yes	Yes	Yes
Side Airbag (Other)				
Seat Belt Pretensioner	Yes	Yes	No	
Seat Belt Load Limiter	Yes		No	
Other:	No		No	

**IMPACT POINT LOCATION DATA**

Measured Parameter	Units	Tolerance	Value
Vehicle Wheel Base	mm		2703
Vertical Impact Reference Line (Aft of Front Axle) (Intended Impact Point)	mm		412
Actual Impact Point (Aft of Front Axle)	mm		394
Horizontal Offset (+forward / -rearward)	mm	+/- 50 of intended impact point	18
Vertical Offset (+down / -up)	mm	+/- 20 of intended impact point	5

**DATA SHEET NO. 9  
MDB SUMMARY OF RESULTS**

Test Vehicle: 2021 Toyota Corolla Hybrid LE 4-Door Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20215104  
 Test Date: 11/16/2020

**MDB SPECIFICATIONS**

Measurement Description	Length (mm)
Overall Width of Framework Carriage	1250
Overall Length Including Honeycomb Face	4119
Wheelbase of Framework Carriage	2591
CG Location aft of Front Axle	1127

**MDB WEIGHTS**

	Units	Front Axle	Rear Axle	Total
Left	kg	368.2	320.6	
Right	kg	400.7	271.4	
Ratio	%	56.5	43.5	
Totals	kg	768.9	592.0	1360.9

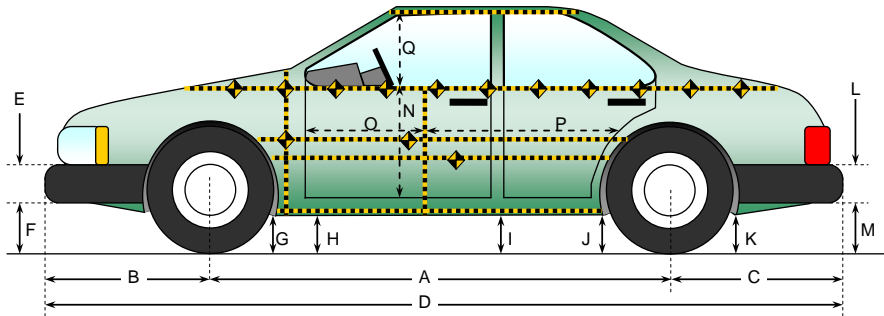
**SPEED AND ANGLE AT IMPACT DATA**

Measured Parameter	Units	Requirement	Value
Trap No. 1 Velocity (Primary)	km/h	61.1 to 62.7	62.23
Trap No. 2 Velocity (Redundant)	km/h	61.1 to 62.7	61.87
MDB CL to Target Vehicle CL	degrees	88.5 to 91.5	90.9
MDB Forward Line of Motion to Target Vehicle CL	degrees	62.5 to 63.5	62.9
MDB Crabbed Angle to MDB Forward Line of Motion	degrees	26 to 28	27.1

**DATA SHEET NO. 10**  
**TEST VEHICLE PROFILE MEASUREMENTS**

Test Vehicle: 2021 Toyota Corolla Hybrid LE 4-Door Sedan  
Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20215104  
Test Date: 11/16/2020



All measurements in (mm) with tolerance of  $\pm 3$  mm

**LEFT SIDE VIEW**

**VEHICLE PRE- AND POST-TEST MEASUREMENT INFORMATION**

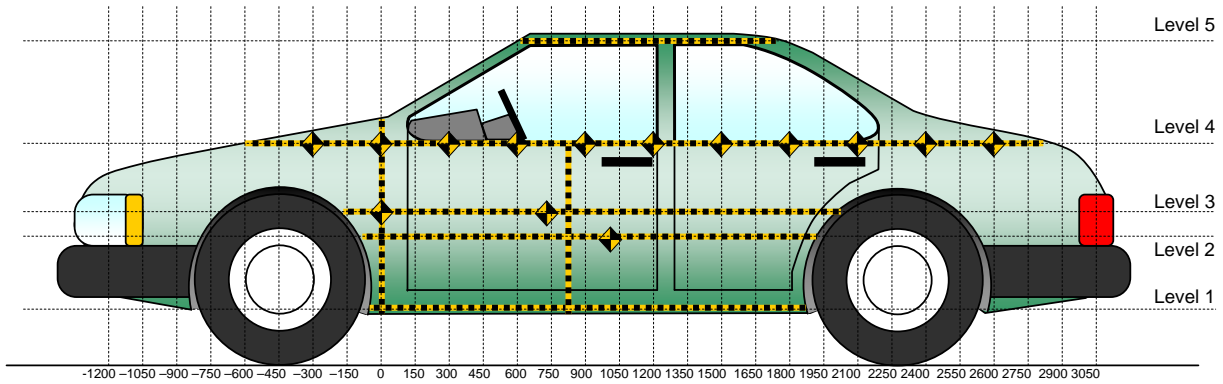
Code	Measurement Description	Pre-Test	Post-Test	Difference
A	Wheelbase	2703	2693	10
B	Front Axle to FSOV	914	917	-3
C	Rear Axle to RSOV	950	871	79
D	Total Length at Centerline	4567	4481	86
E	Front Bumper Thickness	120	120	0
F	Front Bumper Bottom to Ground	172	169	3
G	Sill Height at Front Wheel Well	160	165	-5
H	Sill Height at Front Door Leading Edge	153	158	-5
I	Sill Height at B Pillar	161	162	-1
J1	Sill Height at Rear Wheel Well	166	160	6
J2	Pinch Weld Height at Rear Wheel Well	160	155	5
K	Sill Height Aft of Rear Wheel Well	199	208	-9
L	Rear Bumper Thickness	100	100	0
M	Rear Bumper Bottom to Ground	247	262	-15
N	Sill Height to Window Bottom Sill	710	686	24
O	Front Door Leading Edge to Impact CL	783	770	13
P	Rear Door Trailing Edge to Impact CL	1110	1043	67
Q	Front Window Opening	446	460	-14
R	Right Side Length	3369	3271	98
S	Left Side Length	3369	3254	115
T	Vehicle Width at B Post	1777	1755	22
U	Front Wheel Track Width	1530		
V	Rear Wheel Track Width	1530		



**DATA SHEET NO. 11  
TEST VEHICLE EXTERIOR CRUSH MEASUREMENTS**

Test Vehicle: 2021 Toyota Corolla Hybrid LE 4-Door Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20215104  
 Test Date: 11/16/2020



All Measurements Shown in mm

**LEFT SIDE VIEW**

**MAXIMUM EXTERIOR CRUSH MEASUREMENTS**

Level	Measurement Description	Height Above Ground	Maximum Exterior Static Crush	Distance from Impact
1	Sill Top	284	80	750
2	Occupant H-Point	505	176	1350
3	Mid Door	589	178	1500
4	Window Sill	876	172	1650
5	Window Top	1355	23	1350

Note: The measurements are taken along the vertical impact reference line. Vehicle measurements forward of the vertical impact reference line are negative.

**DATA SHEET NO. 11 (CONTINUED)**  
**TEST VEHICLE EXTERIOR CRUSH MEASUREMENTS**

Test Vehicle: 2021 Toyota Corolla Hybrid LE 4-Door Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20215104  
 Test Date: 11/16/2020

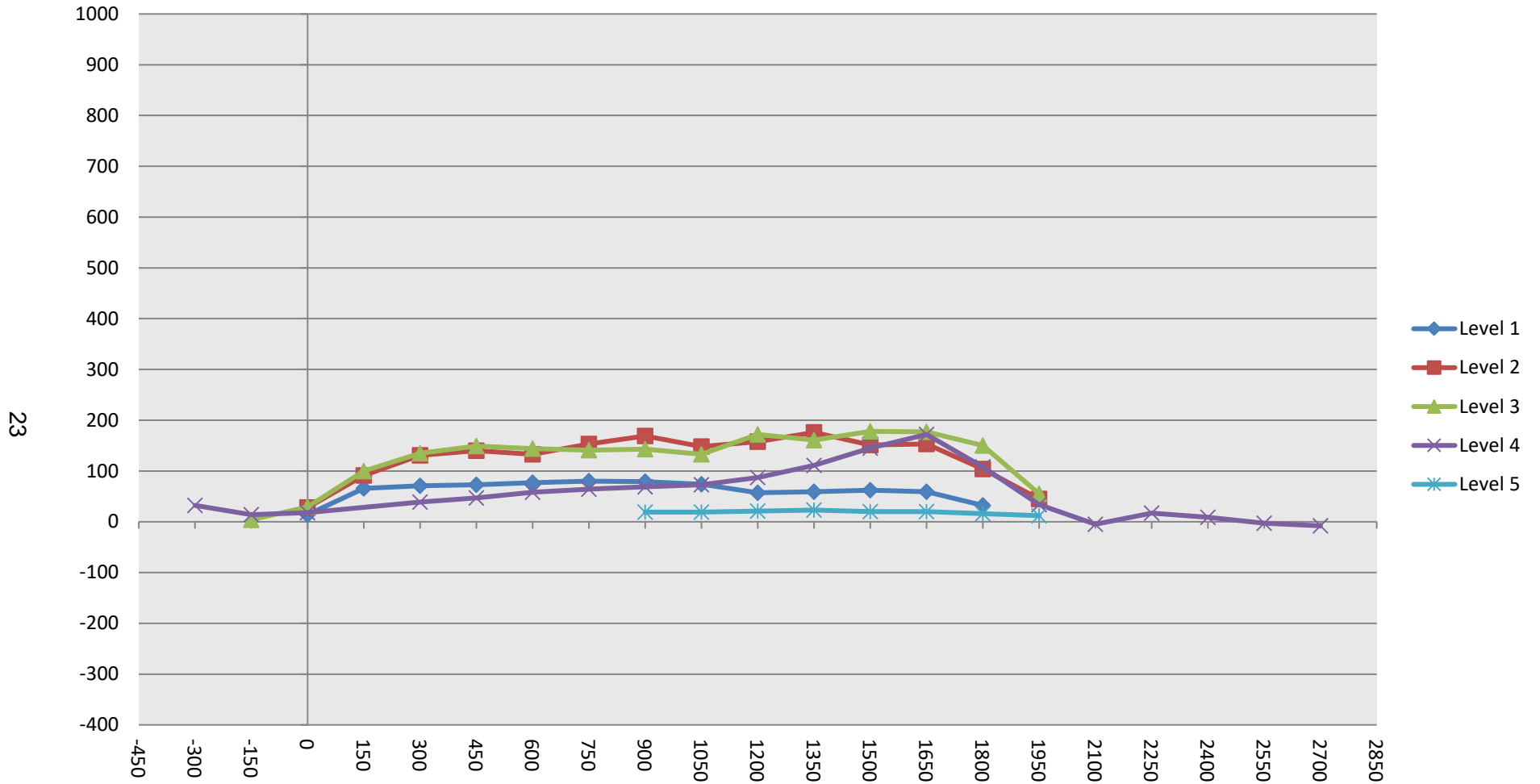
	Pre-Test					Post-Test					Difference				
	1	2	3	4	5	1	2	3	4	5	1	2	3	4	5
-2100															
-1950															
-1800															
-1650															
-1500															
-1350															
-1200															
-1050															
-900															
-750															
-600															
-450															
-300				332					364					32	
-150			211	316				215	330				4	14	
0	221	214	216	307		235	242	245	325		14	28	29	18	
150	232	219	217			298	310	317			66	91	100		
300	234	221	217	293		305	352	352	332		71	131	135	39	
450	229	222	216	283		302	362	365	330		73	140	149	47	
600	227	222	216	268		304	355	360	326		77	133	144	58	
750	226	222	214	258		306	375	355	322		80	153	141	64	
900	228	221	214	249	529	307	390	357	318	548	79	169	143	69	19
1050	231	222	215	245	523	305	370	348	318	542	74	148	133	73	19
1200	234	223	216	247	518	291	381	388	334	539	57	158	172	87	21
1350	238	225	218	251	517	297	401	379	362	540	59	176	161	111	23
1500	242	229	222	255	520	304	380	400	400	540	62	151	178	145	20
1650	242	233	226	261	526	301	386	403	433	546	59	153	177	172	20
1800	242	231	229	267	536	274	335	379	375	552	32	104	150	108	16
1950		218	219	254	567		263	274	288	579		45	55	34	12
2100				279					274						-5
2250				287					304						17
2400				298					307						9
2550				311					308						-3
2700				327					319						-8
2850															
3000															
3150															
3300															
3450															
3600															
3750															
3900															

NOTE: Pre-test measurements are taken when the vehicle is in the "As Tested" weight condition. Vehicle measurements forward of the vertical impact reference line are negative. The crush profile grid is established prior to the test based on an estimated impact point.

**DATA SHEET NO. 11 (CONTINUED)**  
**TEST VEHICLE EXTERIOR CRUSH MEASUREMENTS**

Test Vehicle: 2021 Toyota Corolla Hybrid LE 4-Door Sedan  
Test Program: NCAP Side MDB Impact Test

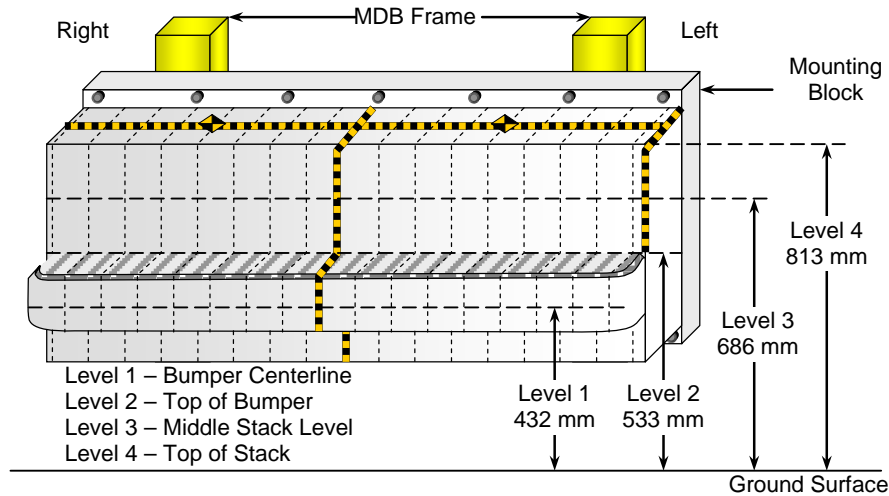
NHTSA No.: O20215104  
Test Date: 11/16/2020



**DATA SHEET NO. 12**  
**MDB EXTERIOR STATIC CRUSH MEASUREMENTS**

Test Vehicle: 2021 Toyota Corolla Hybrid LE 4-Door Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20215104  
 Test Date: 11/16/2020



**FRONT VIEW**

**MAXIMUM STATIC CRUSH OF HONEYCOMB IMPACT FACE**

Row	Vertical Location		From Centerline		Maximum Crush (mm)
	Description	Height (mm)	Distance (mm)	Direction	
A	Center of Bumper	432	700	Left	209
B	Top of Bumper	533	800	Left	146
C	Mid-Level	686	800	Left	155
D	Top of Stack	813	800	Left	168

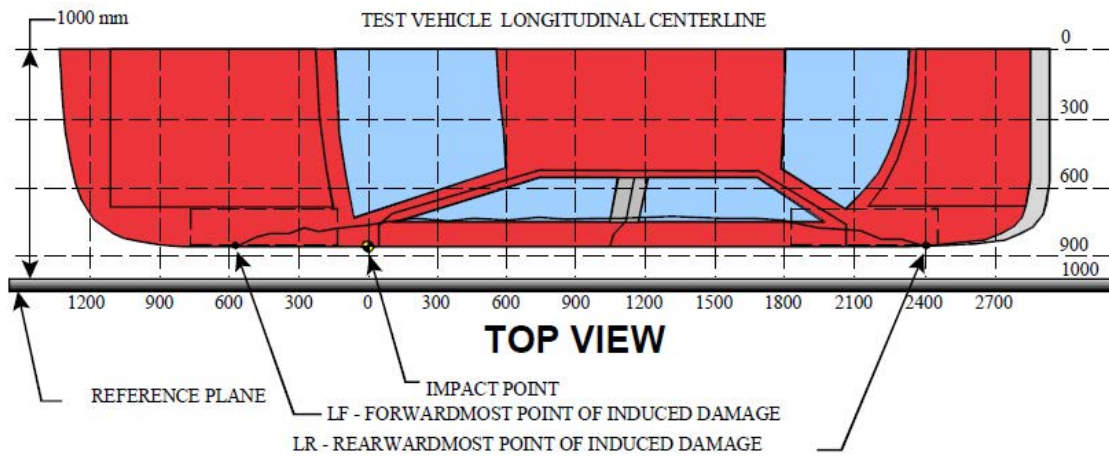
**DEFORMABLE BARRIER STATIC CRUSH**

Stack Level	Distance Right of Center (mm)								C <sub>L</sub>	Distance Left of Center (mm)							
	800	700	600	500	400	300	200	100		0	100	200	300	400	500	600	700
4	25	5	10	25	47	94	105	105	89	89	100	100	100	101	113	127	168
3	41	43	37	35	41	56	89	72	50	46	41	40	43	55	69	90	155
2	124	127	123	127	122	90	95	92	83	100	100	110	116	116	105	121	146
1	184	177	167	162	162	164	163	163	163	161	162	162	160	167	177	209	194

**DATA SHEET NO. 13  
VEHICLE AND MDB DAMAGE PROFILE DISTANCES**

Test Vehicle: 2021 Toyota Corolla Hybrid LE 4-Door Sedan  
Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20215104  
Test Date: 11/16/2020



**VEHICLE DAMAGE PROFILE DISTANCES**

DPD	Distance from Impact Point (mm)	Level	Post-Test (mm)	Pre-Test (mm)	Max. Static Crush (mm)
1	1945	3	270	223	47
2	1568	3	404	224	180
3	1191	3	382	216	166
4	814	3	367	214	153
5	437	3	368	216	152
6	60	3	306	216	90

**MDB DAMAGE PROFILE DISTANCES**

DPD	Distance from Impact Point (mm)	Level	Post-Test (mm)	Pre-Test (mm)	Max. Static Crush (mm)
1	800 mm right of center	1	660	476	184
2	480 mm right of center	1	634	463	171
3	160 mm right of center	1	621	463	158
4	160 mm left of center	1	618	463	155
5	480 mm left of center	1	641	463	178
6	800 mm left of center	1	670	476	194

**DATA SHEET NO. 14  
FMVSS NO. 301 STATIC ROLLOVER RESULTS**

Test Vehicle: 2021 Toyota Corolla Hybrid LE 4-Door Sedan  
Test Program: NCAP Side MDB Impact Test

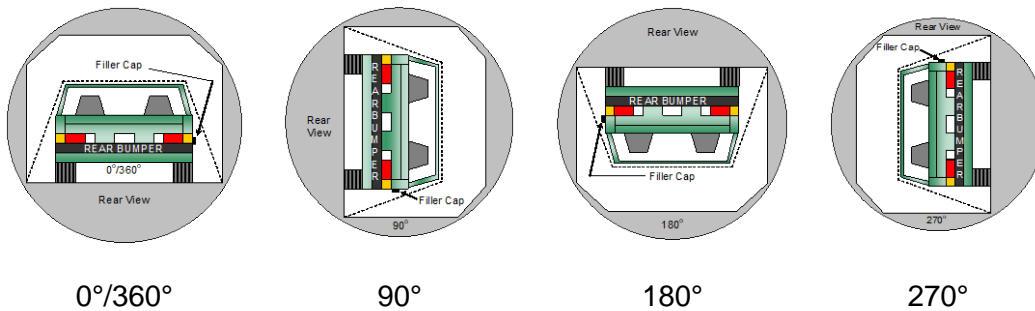
NHTSA No.: O20215104  
Test Date: 11/16/2020

Test Time: 12:39 pm

Temperature: 21.1°C

- A. From impact until vehicle motion ceases: (Maximum Allowable = 1 ounce) 0.0 oz.  
B. For the 5 minute period after motion ceases: (Maximum Allowable = 5 ounces) 0.0 oz.  
C. For the following 25 minutes: (Maximum Allowable = 1 ounce / minute) None  
D. Spillage Details: None

**FMVSS 301 STATIC ROLLOVER DATA**



**ROLLOVER SOLVENT COLLECTION TIME TABLE IN SECONDS**

Test Phase	Rotation Time	Hold Time	Total Time
0° to 90°	111	300	411
90° to 180°	111	300	411
180° to 270°	107	300	407
270° to 360°	110	300	410

**FMVSS 301 ROLLOVER SPILLAGE TABLE (UNITS IN OUNCES)**

Test Phase	First 5 Minutes	Sixth Minute	Seventh Minute	Eighth Minute
0° to 90°	0.0	0.0	0.0	
90° to 180°	0.0	0.0	0.0	
180° to 270°	0.0	0.0	0.0	
270° to 360°	0.0	0.0	0.0	

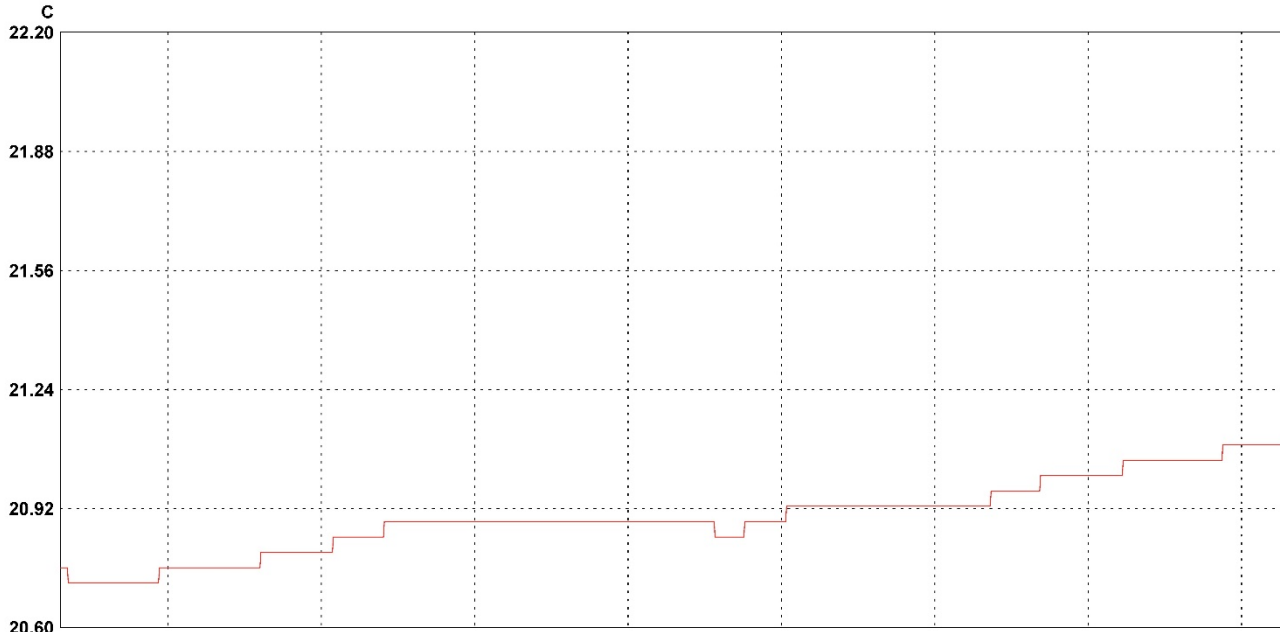
**ROLLOVER SOLVENT SPILLAGE LOCATION TABLE**

Test Phase	Spillage Location
0° to 90°	
90° to 180°	
180° to 270°	
270° to 360°	

**DATA SHEET NO. 15**  
**DUMMY/VEHICLE TEMPERATURE AND HUMIDITY STABILIZATION DATA**

Test Vehicle: 2021 Toyota Corolla Hybrid LE 4-Door Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20215104  
 Test Date: 11/16/2020



11/19/2020 8:39:00 AM      11/19/2020 9:30:00 AM      11/19/2020 10:00:00 AM      11/19/2020 10:30:00 AM      11/19/2020 11:00:00 AM      11/19/2020 11:30:00 AM      11/19/2020 12:00:00 PM      11/19/2020 12:39:00 PM

30 minutes/div    4 hours    (M/d/yyyy h:mm:ss tt)    Central Time    Graph file (truncated): O20215104 2021 Toyota Corolla Hybrid LE 4-Door Sedan Side MDB NC

LN	Serial #	Description	CH	Value	Maximum	Average	Minimum	Units	CH description	Logger file
1	14182020	VSC_North_Hall	1	21.09	20.90	20.72	C	Temperature	14182020_VSC_North_Hall.spl	

**DATA SHEET NO. 305-1  
GENERAL TEST AND VEHICLE PARAMETER DATA  
FOR INDICANT FMVSS NO. 305 TESTING**

Test Vehicle: 2021 Toyota Corolla Hybrid LE 4-Door Sedan  
Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20215104  
Test Date: 11/16/2020

**ELECTRIC VEHICLE PROPULSION SYSTEM**

	Units	Observations and Conclusions
Type of Electric Vehicle		Gas-Electric Hybrid
Propulsion Battery Type		Li-ion
Nominal Voltage	V	207.2
Physical Location of Automatic Propulsion Battery Disconnect		Physically contained within the Hybrid Battery system.
Auxiliary Battery Type		Lead-Acid Battery

**PROPULSION BATTERY SYSTEM DATA**

	Units	Observations and Conclusions
Electrolyte Fluid Type		Flammable Liquid Electrolyte
Electrolyte Fluid Specific Gravity	g/L	1.3
Electrolyte Fluid Kinematic Viscosity	cSt	4.0
Electrolyte Fluid Color		Clear
Propulsion Battery Coolant Type, Color, Specific Gravity (if applicable)		Air-Cooled
Location of Battery Modules		X Inside Passenger Compartment
		Outside Passenger Compartment
		The high-voltage battery is located below the 2 <sup>nd</sup> row seat cushion.

**PROPULSION BATTERY STATE OF CHARGE**

<i>For all battery types:</i>	
Voltage range corresponding to <b>useable energy</b> of the battery:	
Minimum State of Charge	
Maximum State of Charge	
95% of Maximum State of Charge	
Test Voltage - No less than 95% of maximum State of Charge	
<i>For batteries that are rechargeable ONLY by an energy source on the vehicle:</i>	
Voltage range corresponding to <b>useable energy</b> of the battery:	
Minimum State of Charge	115.2 V
Maximum State of Charge	233.8 V
Test Voltage – Maximum practicable State of Charge within Normal Operating Range	233 V



**DATA SHEET NO. 305-2  
PRE-IMPACT DATA  
FOR INDICANT FMVSS NO. 305 TESTING**

Test Vehicle: 2021 Toyota Corolla Hybrid LE 4-Door Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20215104  
 Test Date: 11/16/2020

**VEHICLE CHASSIS GROUND POINT(S) LOCATION(S)**

Details of Vehicle Chassis Ground Point(s) & Location(s)	Right rear fender near electrical isolation measurement equipment
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**PROPULSION BATTERY SYSTEM**

Details of Electric Energy Storage/Conversion System Test Points	Connected at + and – terminal ends of propulsion system
Additional Comments	None

**DATA SHEET NO. 305-3  
PRE-IMPACT ELECTRICAL ISOLATION MEASUREMENTS AND CALCULATIONS  
FOR INDICANT FMVSS NO. 305 TESTING**

Test Vehicle: 2021 Toyota Corolla Hybrid LE 4-Door Sedan  
Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20215104  
Test Date: 11/16/2020

**VOLTMETER INFORMATION**

	Units	Observations and Conclusions
Make		Fluke
Model		179
Serial Number		35120026
Internal Impedance Value	MΩ	> 10 MΩ < 100 pF
Resolution	V	0.001
Last Calibration Date		9/25/2020

**PROPULSION BATTERY VOLTAGE**

Measurement shall be made with Energy Storage/Conversion System connected to the vehicle propulsion system, and the vehicle in the "ready-to-drive" (propulsion system energized) position.

NOTE: If voltage measurement is not at the voltage or within the normal operating voltage range specified by the manufacturer, the battery must be charged.

Vb	V	205.0
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**ELECTRIC ISOLATION MEASUREMENTS  
PROPULSION BATTERY TO VEHICLE CHASSIS**

Vehicle chassis point(s) determined and supplied to contractor by COR.

V1	V	97.8
V2	V	105.4

**PROPULSION BATTERY TO VEHICLE CHASSIS ACROSS RESISTOR**

The known resistance  $R_o$  (in ohms) should be approximately 500 times the normal operating voltage of the vehicle (in volts) per SAE J1766.

$R_o$	Ω	110,000
V1' Pre-Impact	V	15.7
V2' Pre-Impact	V	15.5

**DATA SHEET NO. 305-3 (CONTINUED)**  
**PRE-IMPACT ELECTRICAL ISOLATION MEASUREMENTS AND CALCULATIONS**  
**FOR INDICANT FMVSS NO. 305 TESTING**

Test Vehicle: 2021 Toyota Corolla Hybrid LE 4-Door Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20215104  
 Test Date: 11/16/2020

**ELECTRICAL ISOLATION CALCULATIONS**

NOTE: If measured voltage is zero and results in a division by zero, record "Zero Volts".  
 This "zero voltage" condition is considered as being compliant.

$R_{i1} = R_o (1 + V_2/V_1) [(V_1 - V_1')/V_1']$		
Ri1 Pre-Impact	Ω	1,195,146
$R_{i2} = R_o (1 + V_1/V_2) [(V_2 - V_2')/V_2']$		
Ri2 Pre-Impact	Ω	1,229,996
Ri = The lesser of Ri1 and Ri2		
Ri Pre-Impact	Ω	1,195,146
$R_i / V_b = \text{Electrical Isolation Value} / \text{Nominal Battery Voltage}$		
Ri / Vb Pre-Impact	Ω	5,830

NOTE: The minimum Electrical Isolation Value is 500 Ω/V.

	Yes	No (Fail)
Is the measured Electrical Isolation Value ≥ 500 Ω/V?	X	
Additional Comments	None	

**DATA SHEET NO. 305-4  
POST-IMPACT DATA  
FOR INDICANT FMVSS NO. 305 TESTING**

Test Vehicle: 2021 Toyota Corolla Hybrid LE 4-Door Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20215104  
 Test Date: 11/16/2020

**VOLTMETER INFORMATION**

	Units	Observations and Conclusions
Make		Fluke
Model		179
Serial Number		35120026
Internal Impedance Value	MΩ	> 10 MΩ < 100 pF
Resolution	V	0.001
Last Calibration Date		9/25/2020

**ELECTRICAL ISOLATION MEASUREMENTS**

Vb Post-Impact	V	0.2
----------------	---	-----

V1 Post-Impact	V	2.3	Impact Time	1	Minutes	13	Seconds
V2 Post-Impact	V	2.5		1	Minutes	15	Seconds
V1' Post-Impact	V	0.1		1	Minutes	22	Seconds
V2' Post-Impact	V	0.1		1	Minutes	18	Seconds

**DATA SHEET NO. 305-4 (CONTINUED)**  
**POST-IMPACT DATA**  
**FOR INDICANT FMVSS NO. 305 TESTING**

Test Vehicle: 2021 Toyota Corolla Hybrid LE 4-Door Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20215104  
 Test Date: 11/16/2020

**ELECTRICAL ISOLATION CALCULATIONS**

NOTE: If measured voltage is zero and results in a division by zero, record "Zero Volts".  
 This "zero voltage" condition is considered as being compliant.

$R_{i1} = R_o (1 + V_2/V_1) [(V_1 - V_1')/V_1']$							
Ri1 Post-Impact	Ω	5,050,435	Impact Time	1	Minutes	22	Seconds
$R_{i2} = R_o (1 + V_1/V_2) [(V_2 - V_2')/V_2']$							
Ri2 Post-Impact	Ω	5,068,800	Impact Time	1	Minutes	18	Seconds
Ri = The lesser of Ri1 and Ri2							
Ri Post-Impact	Ω	5,050,435	Impact Time	1	Minutes	22	Seconds
$R_i / V_b = \text{Electrical Isolation Value} / \text{Nominal Battery Voltage}$							
Ri / Vb Post-Impact	Ω	25,252,174	Impact Time	1	Minutes	22	Seconds

NOTE: The minimum Electrical Isolation Value is 500 Ω/V.

	Yes	No (Fail)
Is the measured Electrical Isolation Value ≥ 500 Ω/V?	X	
Additional Comments	None	

**DATA SHEET NO. 305-4 (CONTINUED)**  
**POST-IMPACT DATA**  
**FOR INDICANT FMVSS NO. 305 TESTING**

Test Vehicle: 2021 Toyota Corolla Hybrid LE 4-Door Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20215104  
 Test Date: 11/16/2020

**PROPULSION BATTERY SYSTEM COMPONENTS**

Describe any Propulsion Battery Module movement within the passenger compartment [Supply photographs as appropriate]:
Not Applicable

	Yes (Fail)	No
Has the Propulsion Battery Module moved within the passenger compartment?		X

Describe intrusion of an outside Propulsion Battery Component into the passenger compartment [Supply photographs as appropriate]:
No Intrusion

	Yes (Fail)	No
Has an outside Propulsion Battery Component intruded into the passenger compartment?		X

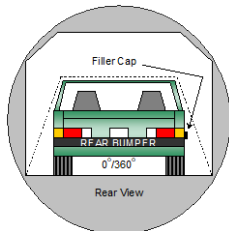
	Yes (Fail)	No
Is the Propulsion Battery Electrolyte Spillage visible in the passenger compartment?		X

**DATA SHEET NO. 305-5  
STATIC ROLLOVER TEST DATA  
FOR INDICANT FMVSS NO. 305 TESTING**

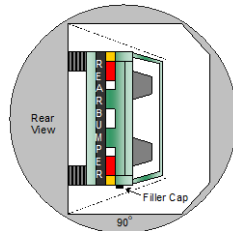
Test Vehicle: 2021 Toyota Corolla Hybrid LE 4-Door Sedan  
Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20215104  
Test Date: 11/16/2020

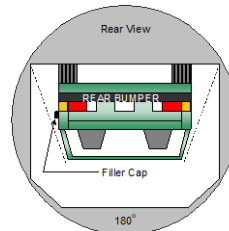
**PROPULSION BATTERY SYSTEM COMPONENTS**



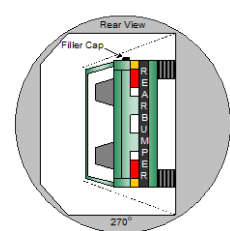
**0°/360°**



**90°**



**180°**



**270°**

**PROPULSION BATTERY ELECTROLYTE COLLECTION TIME PERIOD**

Test Phase	Rotation Time (spec. 1-3 min)				FMVSS 301 Hold Time		Total Time				Next Whole Minute Interval	
	min	sec	min	sec	min	sec	min	sec	min	sec	min	sec
0° - 90°	1	51	5	6	6	51	7	51	6	51	7	51
90° - 180°	1	51	5	6	6	51	7	51	6	51	7	51
180° - 270°	1	47	5	6	6	47	7	47	6	47	7	47
270° - 360°	1	50	5	6	6	50	7	50	6	50	7	50

**TEST VEHICLE PROPULSION BATTERY ELECTROLYTE SPILLAGE**

NOTE: The maximum allowable Propulsion Battery Electrolyte Spillage is 5.0 Liters.

Test Phase	Propulsion Battery Electrolyte Spillage (L)	Spillage Location
0° to 90°	0	Not Applicable
90° to 180°	0	Not Applicable
180° to 270°	0	Not Applicable
270° to 360°	0	Not Applicable
Total Spillage	0	

	Yes (Fail)	No
Is the total Propulsion Battery Electrolyte Spillage greater than 5.0 Liters?		X
Is the Propulsion Battery Electrolyte Spillage visible in the passenger compartment?		X

**DATA SHEET NO. 305-5 (CONTINUED)  
 STATIC ROLLOVER TEST DATA  
 FOR INDICANT FMVSS NO. 305 TESTING**

Test Vehicle: 2021 Toyota Corolla Hybrid LE 4-Door Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20215104  
 Test Date: 11/16/2020

**VOLTMETER INFORMATION**

	Units	Observations and Conclusions
Make		Fluke
Model		179
Serial Number		35120026
Internal Impedance Value	MΩ	> 10 MΩ < 100 pF
Resolution	V	0.001
Last Calibration Date		9/25/2020

**ELECTRICAL ISOLATION MEASUREMENTS**

Vb Post-Impact	V	0.0
----------------	---	-----

Record V1, V2, V1', V2' voltage measurements at the start of each successive increment of 90°, 180°, 270°, and 360° of the static rollover test.

	Voltage	Units	Test Phase	Time			
V1	0.0	V	0°	min	38	sec	
	0.0		90°				3
	0.0		180°				3
	0.0		270°				3
	0.0		360°				2
V2	0.0	V	0°	min	39	sec	
	0.0		90°				3
	0.0		180°				3
	0.0		270°				3
	0.0		360°				2
V1'	0.0	V	0°	min	47	sec	
	0.0		90°				3
	0.0		180°				3
	0.0		270°				3
	0.0		360°				3
V2'	0.0	V	0°	min	42	sec	
	0.0		90°				3
	0.0		180°				3
	0.0		270°				3
	0.0		360°				3



**DATA SHEET NO. 305-5 (CONTINUED)**  
**STATIC ROLLOVER TEST DATA**  
**FOR INDICANT FMVSS NO. 305 TESTING**

Test Vehicle: 2021 Toyota Corolla Hybrid LE 4-Door Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20215104  
 Test Date: 11/16/2020

**ELECTRICAL ISOLATION CALCULATIONS**

NOTE: If measured voltage is zero and results in a division by zero, record "Zero Volts".  
 This "zero voltage" condition is considered as being compliant.

	Voltage	Units	Test Phase	Time		
$Ri1 = Ro (1 + V2/V1) [(V1-V1')/V1']$						
Ri1	Zero Volts	Ω	0°		min	
	Zero Volts		90°	3		47
	Zero Volts		180°	3		22
	Zero Volts		270°	3		45
	Zero Volts		360°	3		08
$Ri2 = Ro (1 + V1/V2) [(V2-V2')/V2']$						
Ri2	Zero Volts	Ω	0°		min	
	Zero Volts		90°	3		42
	Zero Volts		180°	3		19
	Zero Volts		270°	3		42
	Zero Volts		360°	3		03
Ri = The lesser of Ri1 and Ri2						
Ri	Zero Volts	Ω	0°		min	
	Zero Volts		90°	3		47
	Zero Volts		180°	3		22
	Zero Volts		270°	3		45
	Zero Volts		360°	3		08
$Ri / Vb = \text{Electrical Isolation Value} / \text{Nominal Battery Voltage}$						
Ri / Vb	Zero Volts	Ω/V	0°		min	
	Zero Volts		90°	3		47
	Zero Volts		180°	3		22
	Zero Volts		270°	3		45
	Zero Volts		360°	3		08

NOTE: The minimum Electrical Isolation Value is 500 Ω/V.

	Yes	No (Fail)
Is the measured Electrical Isolation Value ≥ 500 Ω/V?	X	
Additional Comments	None	

**APPENDIX A  
PHOTOGRAPHS**

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Photo No. 001 - As Delivered Right Front Three-Quarter View of Test Vehicle



Photo No. 002 - As Delivered Left Rear Three-Quarter View of Test Vehicle





Photo No. 003 - Pre-Test Frontal View of Test Vehicle

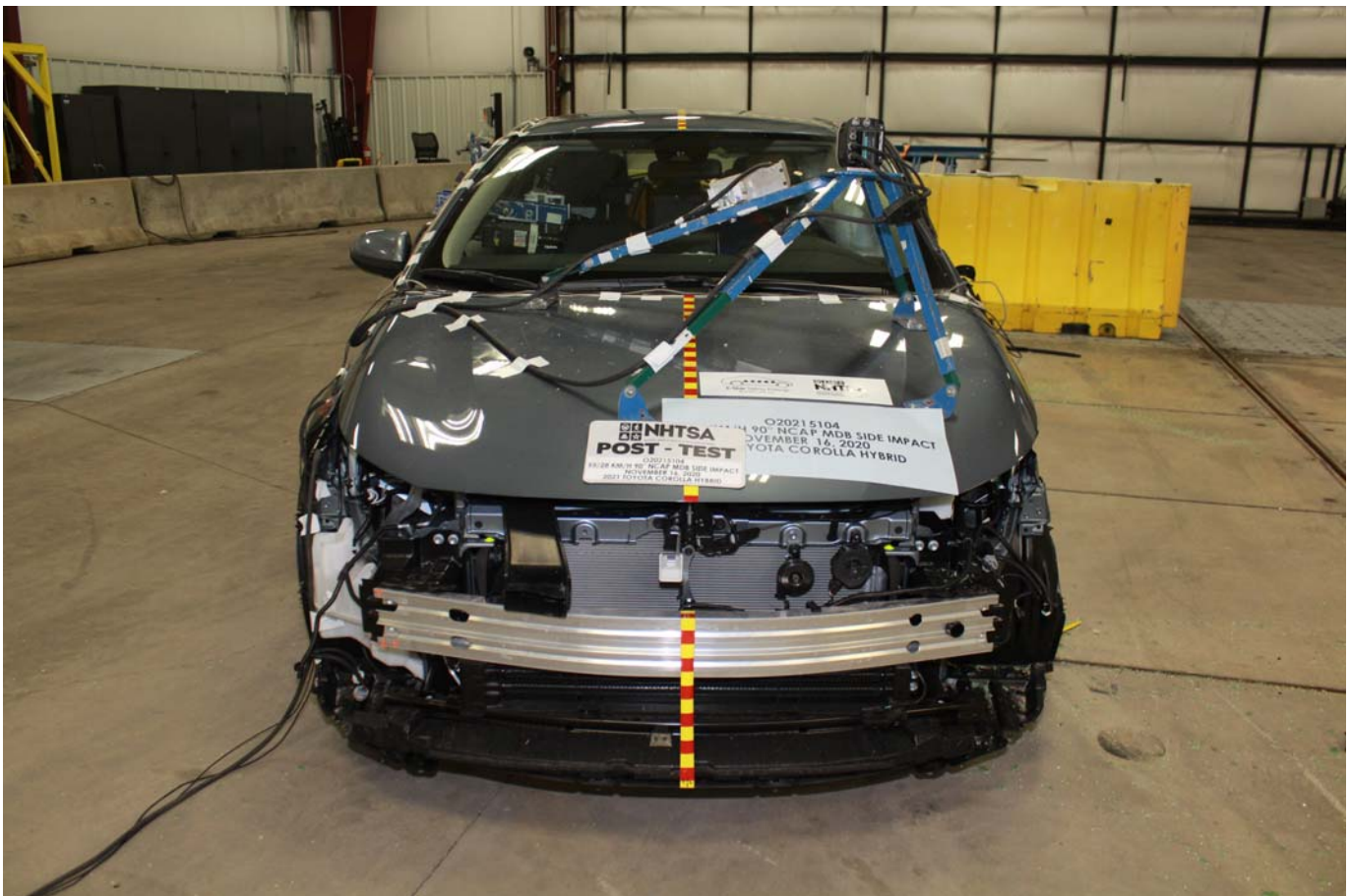


Photo No. 004 - Post-Test Frontal View of Test Vehicle



Photo No. 005 - Pre-Test Left Front Three-Quarter View of Test Vehicle



Photo No. 006 - Post-Test Left Front Three-Quarter View of Test Vehicle



Photo No. 007 - Pre-Test Left Side View of Test Vehicle



Photo No. 008 - Post-Test Left Side View of Test Vehicle



Photo No. 009 - Pre-Test Left Three-Quarter Rear View of Test Vehicle

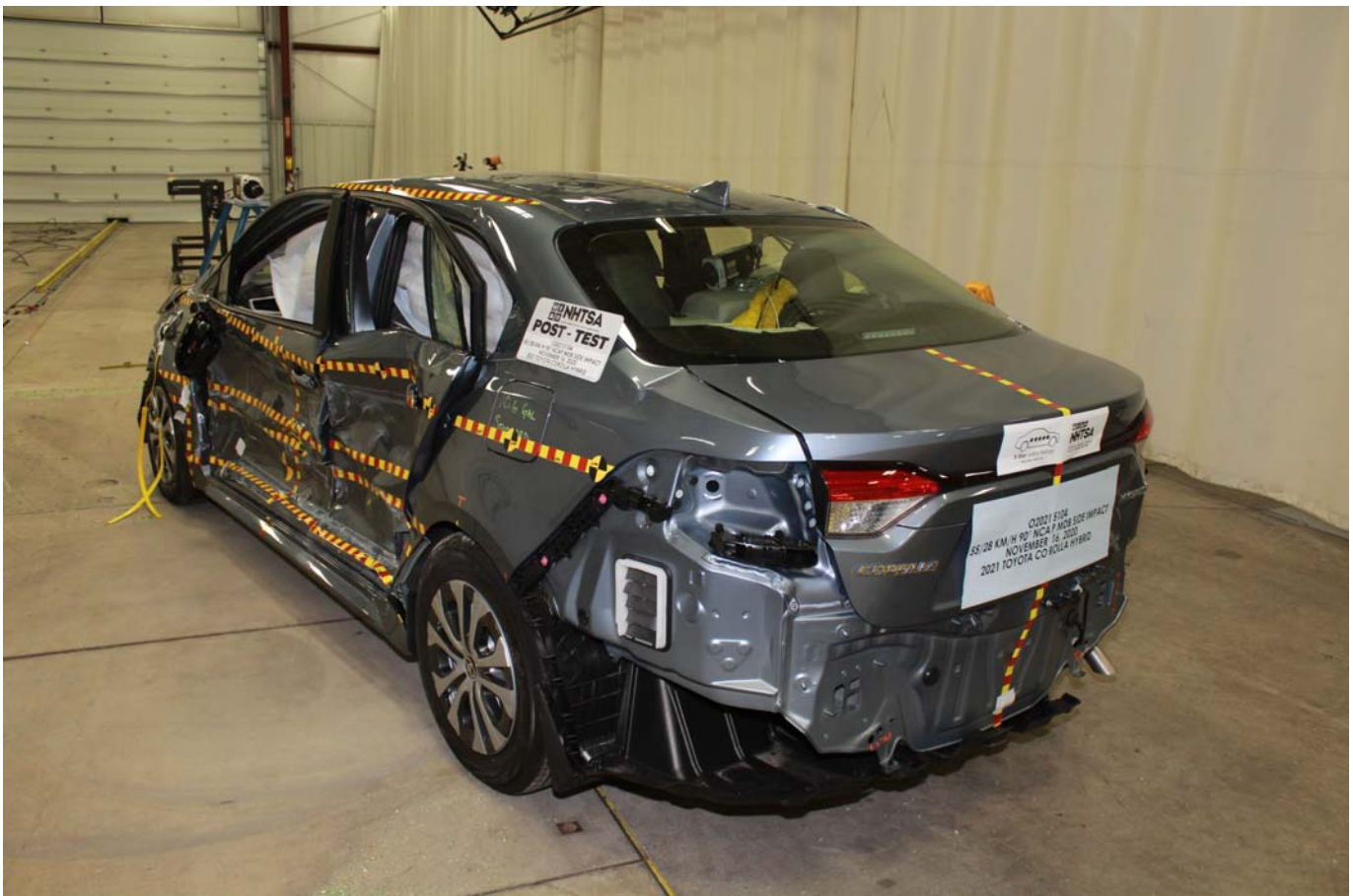


Photo No. 010 - Post-Test Left Three-Quarter Rear View of Test Vehicle



Photo No. 011 - Pre-Test Rear View of Test Vehicle



Photo No. 012 - Post-Test Rear View of Test Vehicle

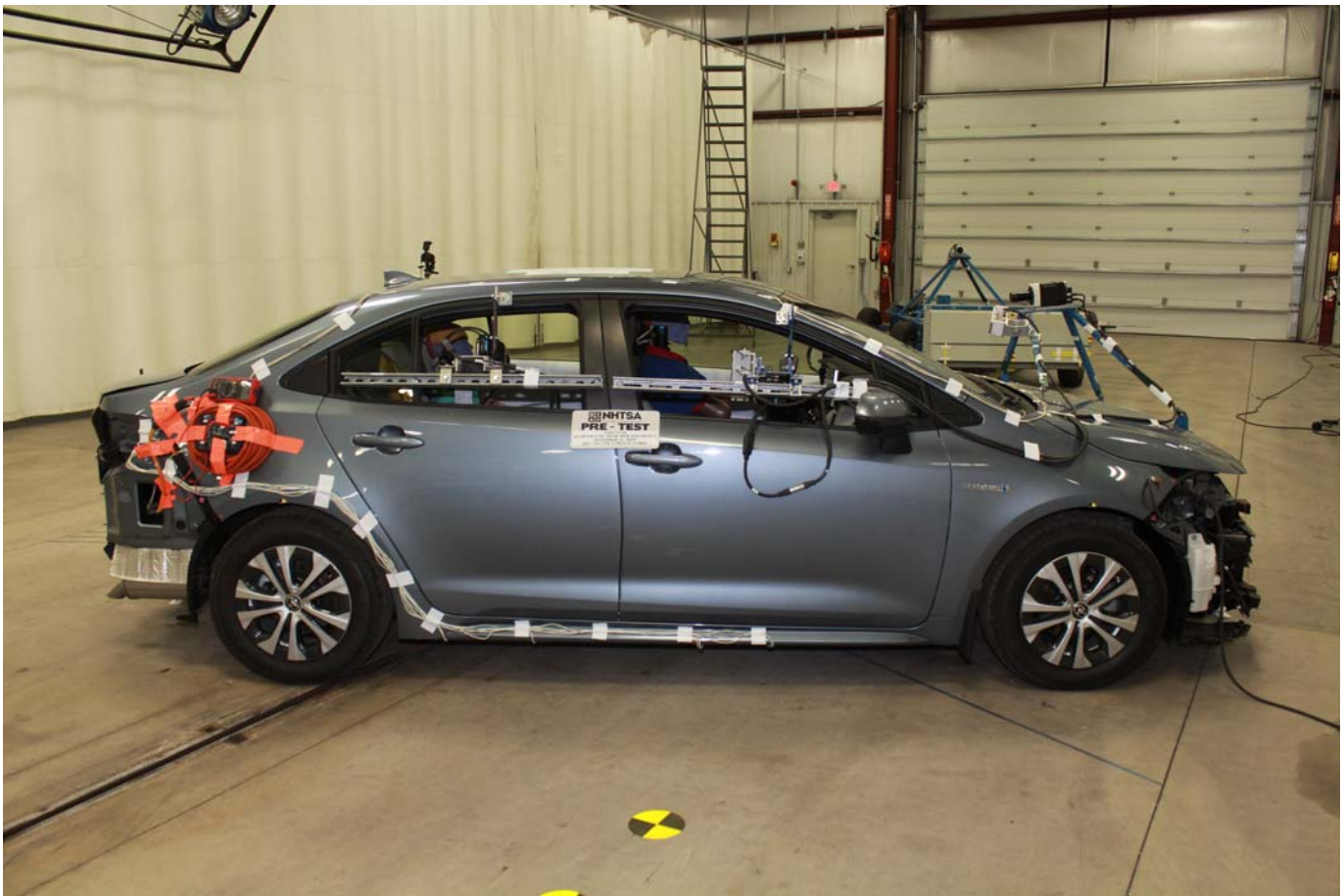


Photo No. 013 - Pre-Test Right Side View of Test Vehicle



Photo No. 014 - Post-Test Right Side View of Test Vehicle

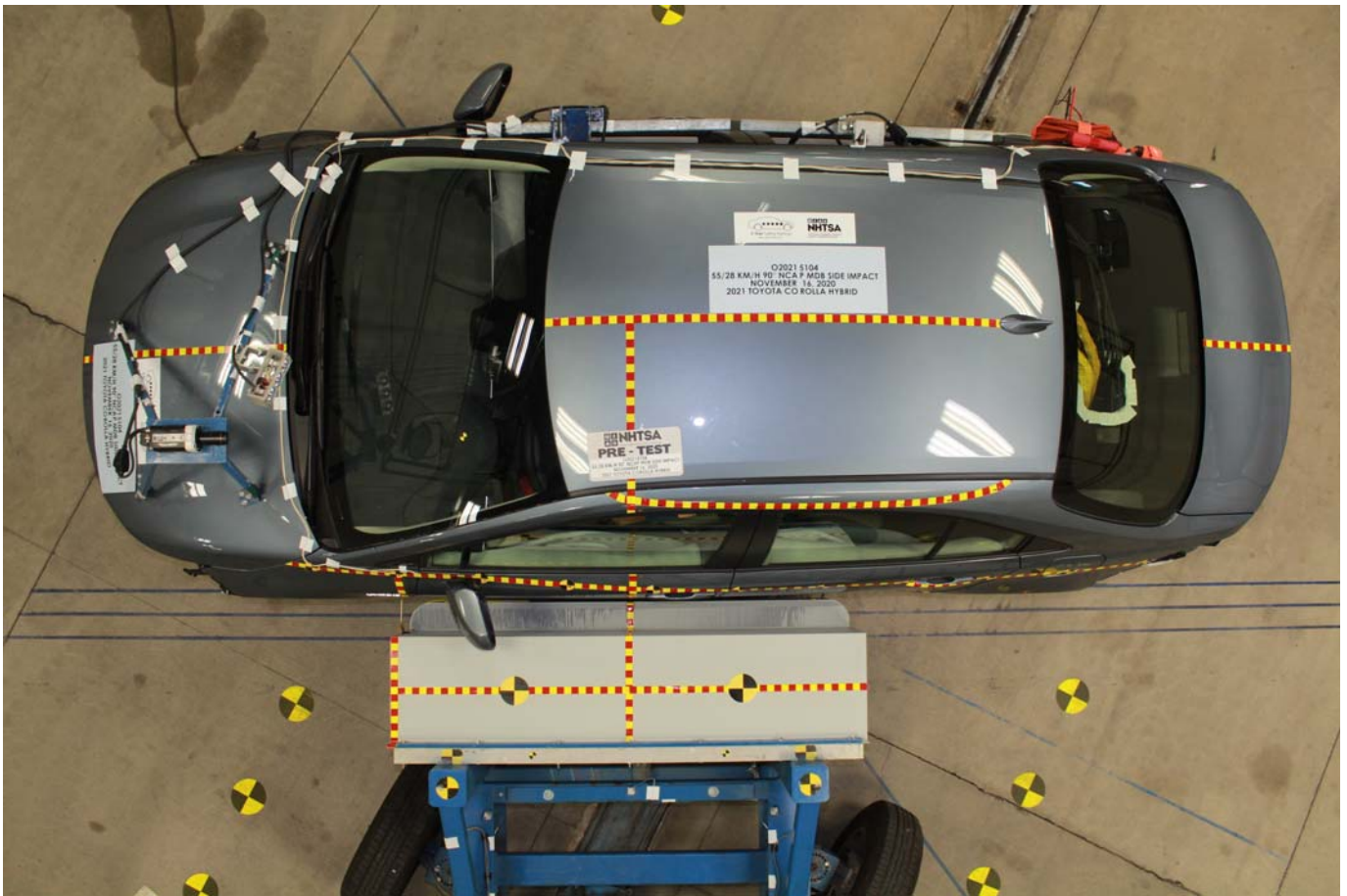


Photo No. 015 - Pre-Test Overhead View of Test Area



Photo No. 016 - Post-Test Overhead View of Test Area



Photo No. 017 - Pre-Test Left Side View of MDB Positioned Against Side of Test Vehicle



Photo No. 018 - Pre-Test Right Side View of MDB Positioned Against Side of Test Vehicle





Photo No. 019 - Pre-Test Close-Up View of Impact Point Target

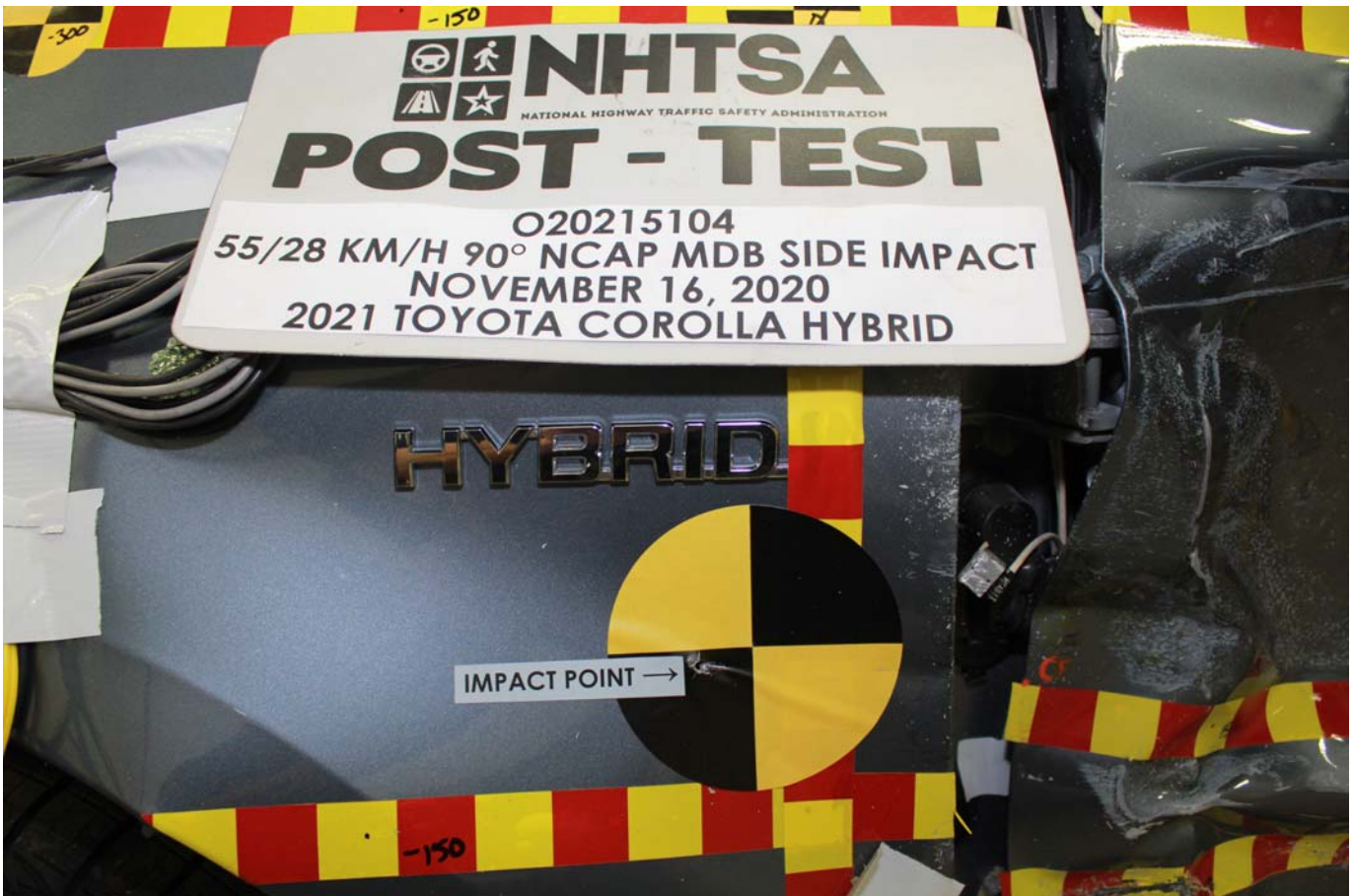


Photo No. 020 - Post-Test Close-Up View of Impact Point Target



Photo No. 021 - Pre-Test Left Front Door Latch Close-Up



Photo No. 022 - Post-Test Left Front Door Latch Close-Up



Photo No. 023 - Pre-Test Left Rear Door Latch Close-Up



Photo No. 024 - Post-Test Left Rear Door Latch Close-Up



Photo No. 025 - Pre-Test Front Close-Up View of Driver Dummy



Photo No. 026 - Post-Test Front Close-Up View of Driver Dummy



Photo No. 027 - Pre-Test Left Side View of Driver Dummy Showing Belt and Chalking



Photo No. 028 - Pre-Test Left Side View of Driver Dummy Shoulder and Door Top View



Photo No. 029 - Post-Test Left Side View of Driver Dummy Shoulder and Door Top View



Photo No. 030 - Pre-Test Frontal View of Driver Seat Back Prior to Dummy Positioning

**PHOTOGRAPH NOT AVAILABLE**

Photo No. 031 - Pre-Test Frontal View of Driver Dummy Head and Shoulders in Relation to Head Restraint



Photo No. 032 - Pre-Test Frontal View of Driver Seat Pan Prior to Dummy Positioning

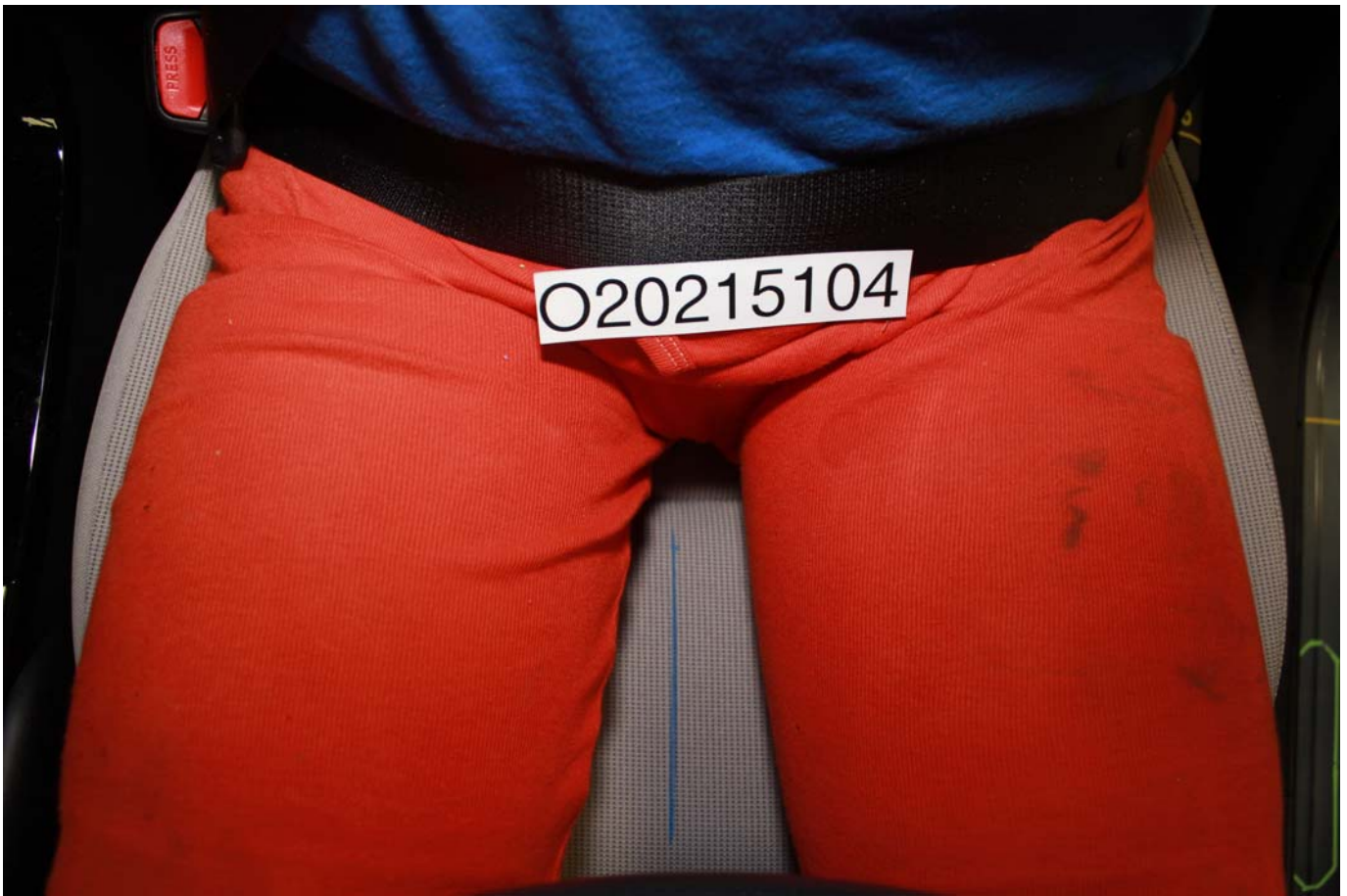


Photo No. 033 - Pre-Test Overhead View of Driver Dummy Thighs on Seat Pan



Photo No. 034 - Pre-Test Placement of Driver Dummy Feet





Photo No. 035 - Pre-Test View of Belt Anchorage for Driver Dummy



Photo No. 036 - Pre-Test Left Side View of Steering Wheel



Photo No. 037 - Pre-Test View of Disengaged Parking Brake



Photo No. 038 - Pre-Test View of Parking Brake



Photo No. 039 - Pre-Test Close-Up Left Side View of Driver Seat Track



Photo No. 040 - Pre-Test Close-Up Left Side View of Driver Seat Back



Photo No. 041 - Pre-Test Close-Up View of Driver Seat Back or Head Restraint



Photo No. 042 - Pre-Test Driver Dummy and Door Clearance View



Photo No. 043 - Post-Test Driver Dummy and Door Clearance View



Photo No. 044 - Pre-Test Right Side View of Driver Dummy and Front Seat of Occupant Compartment



Photo No. 045 - Post-Test Right Side View of Driver Dummy and Front Seat of Occupant Compartment

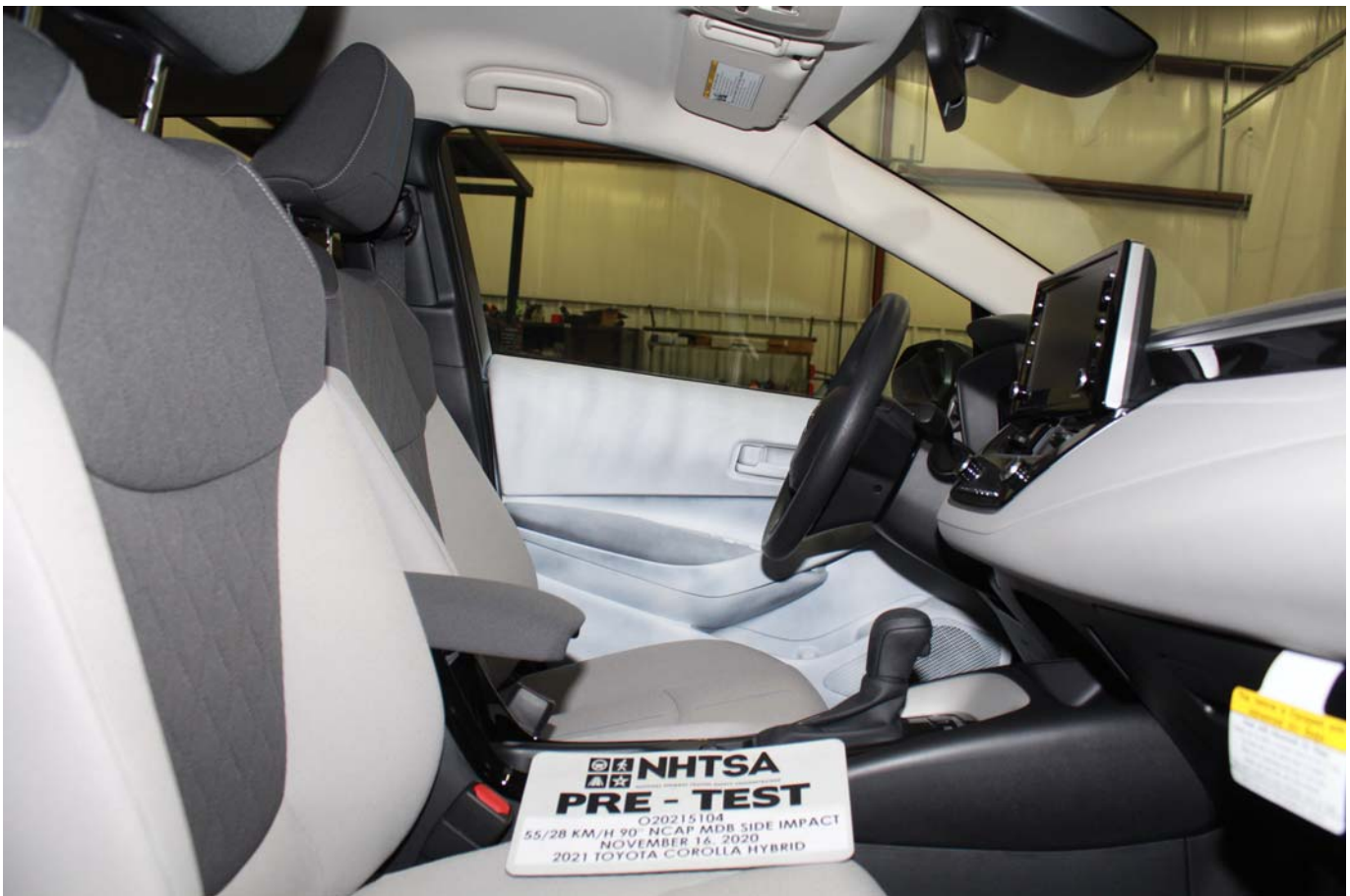


Photo No. 046 - Pre-Test Driver Inner Door Panel View



Photo No. 047 - Post-Test Driver Inner Door Panel View



Photo No. 048 - Post-Test Driver Dummy Close-up Head Contact with Vehicle Interior View



Photo No. 049 - Post-Test Driver Dummy Close-up Head Contact with Side Airbag View

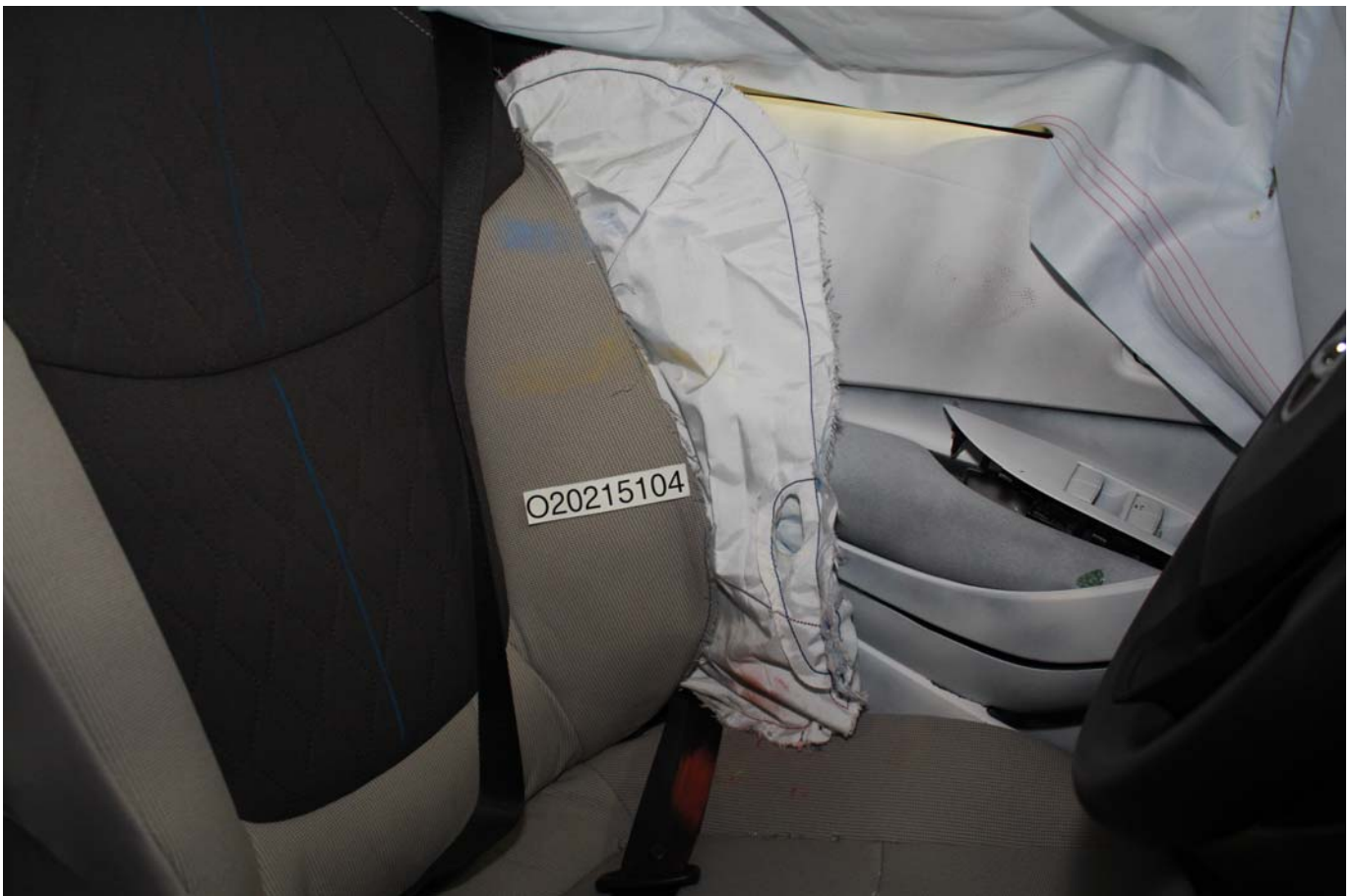


Photo No. 050 - Post-Test Driver Dummy Close-up Torso Contact with Vehicle Interior View





Photo No. 051 - Post-Test Driver Dummy Close-up Torso Contact with Side Airbag View

**PHOTOGRAPH NOT APPLICABLE**

Photo No. 052 - Post-Test Driver Dummy Close-up Pelvis Contact with Vehicle Interior View



Photo No. 053 - Post-Test Driver Dummy Close-up Pelvis Contact with Side Airbag View

**PHOTOGRAPH NOT APPLICABLE**

Photo No. 054 - Post-Test Driver Dummy Close-up Knee Contact View



Photo No. 055 - Pre-Test Left Side View of Rear Passenger Dummy Showing Belt and Chalking



Photo No. 056 - Pre-Test Left Side View of Rear Passenger Dummy Shoulder and Door Top View



Photo No. 057 - Post-Test Left Side View of Rear Passenger Dummy Shoulder and Door Top View



Photo No. 058 - Pre-Test Frontal View of Rear Passenger Seat Back Prior to Dummy Positioning

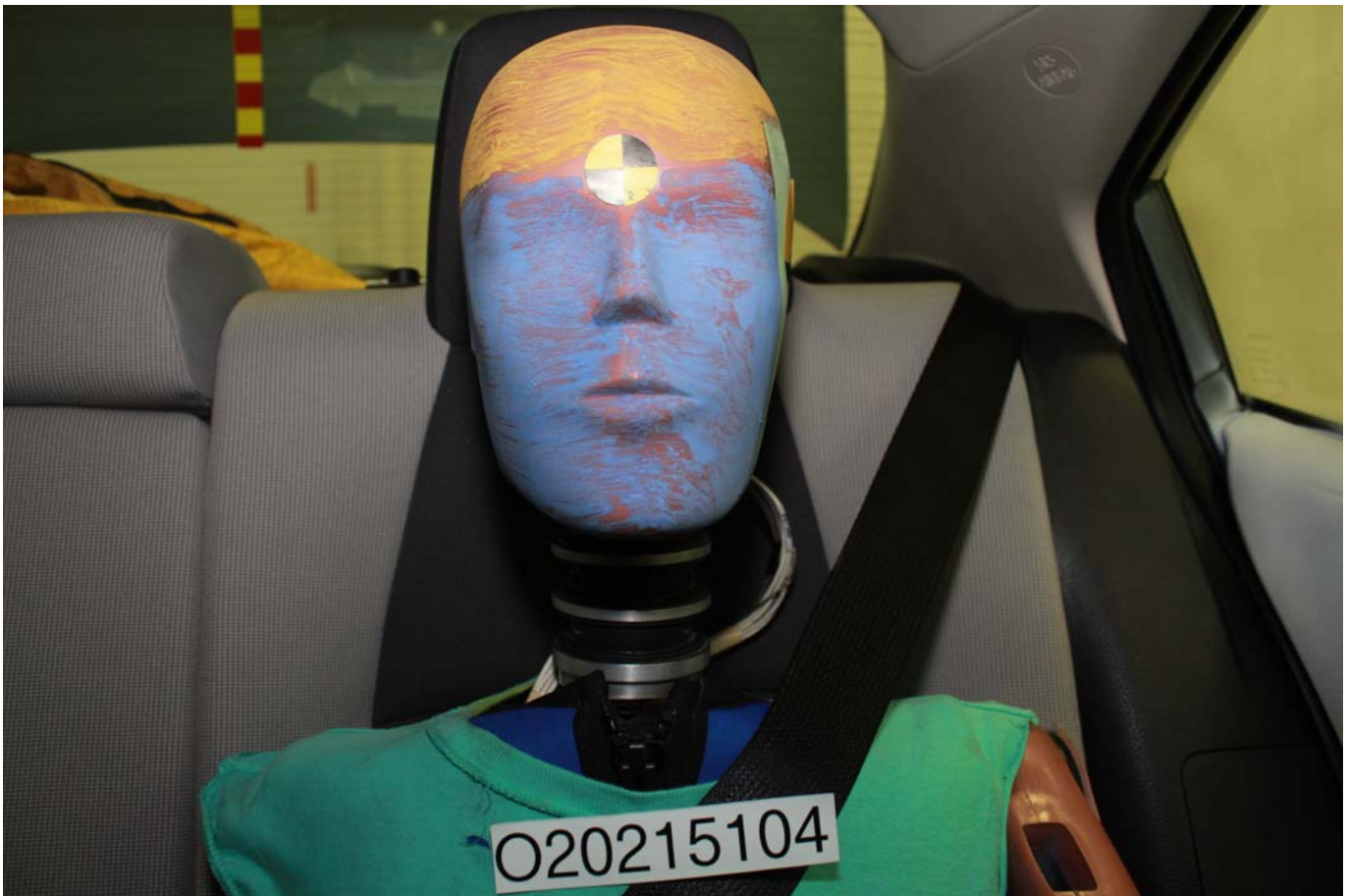


Photo No. 059 - Pre-Test Frontal View of Rear Passenger Dummy Head and Shoulders in Relation to Head Restraint



Photo No. 060 - Pre-Test Overhead View of Rear Passenger Seat Pan Prior to Dummy Positioning



Photo No. 061 - Pre-Test Overhead View of Rear Passenger Dummy Thighs on Seat Pan



Photo No. 062 - Pre-Test View of Rear Passenger Dummy Neck Showing Position of Adjustable Neck Bracket



Photo No. 063 - Pre-Test View of Rear Passenger Dummy Head Showing Dummy Head is Level



Photo No. 064 - Pre-Test Placement of Rear Passenger Dummy Feet



Photo No. 065 - Pre-Test View of Belt Anchorage for Rear Passenger Dummy



Photo No. 066 - Pre-Test Close-Up Left Side View of Rear Passenger Seat Track





Photo No. 067 - Pre-Test Close-Up Left Side View of Rear Passenger Seat Back

**PHOTOGRAPH NOT APPLICABLE**

Photo No. 068 - Pre-Test Close-up View of Rear Passenger Seat Back or Head Restraint



Photo No. 069 - Pre-Test Rear Passenger Dummy and Door Clearance View



Photo No. 070 - Post-Test Rear Passenger Dummy and Door Clearance View



Photo No. 071 - Pre-Test Right Side View of Rear Passenger Dummy and Rear Seat Occupant Compartment



Photo No. 072 - Post-Test Right Side View of Rear Passenger Dummy and Rear Seat Occupant Compartment



Photo No. 073 - Pre-Test Rear Passenger Inner Door Panel View



Photo No. 074 - Post-Test Rear Passenger Inner Door Panel View



Photo No. 075 - Post-Test Rear Passenger Dummy Close-up Head Contact with Vehicle Interior View



Photo No. 076 - Post-Test Rear Passenger Dummy Close-up Head Contact with Side Airbag View



Photo No. 077 - Post-Test Rear Passenger Dummy Close-up Torso Contact with Vehicle Interior View



Photo No. 078 - Post-Test Rear Passenger Dummy Close-up Torso Contact with Side Airbag View

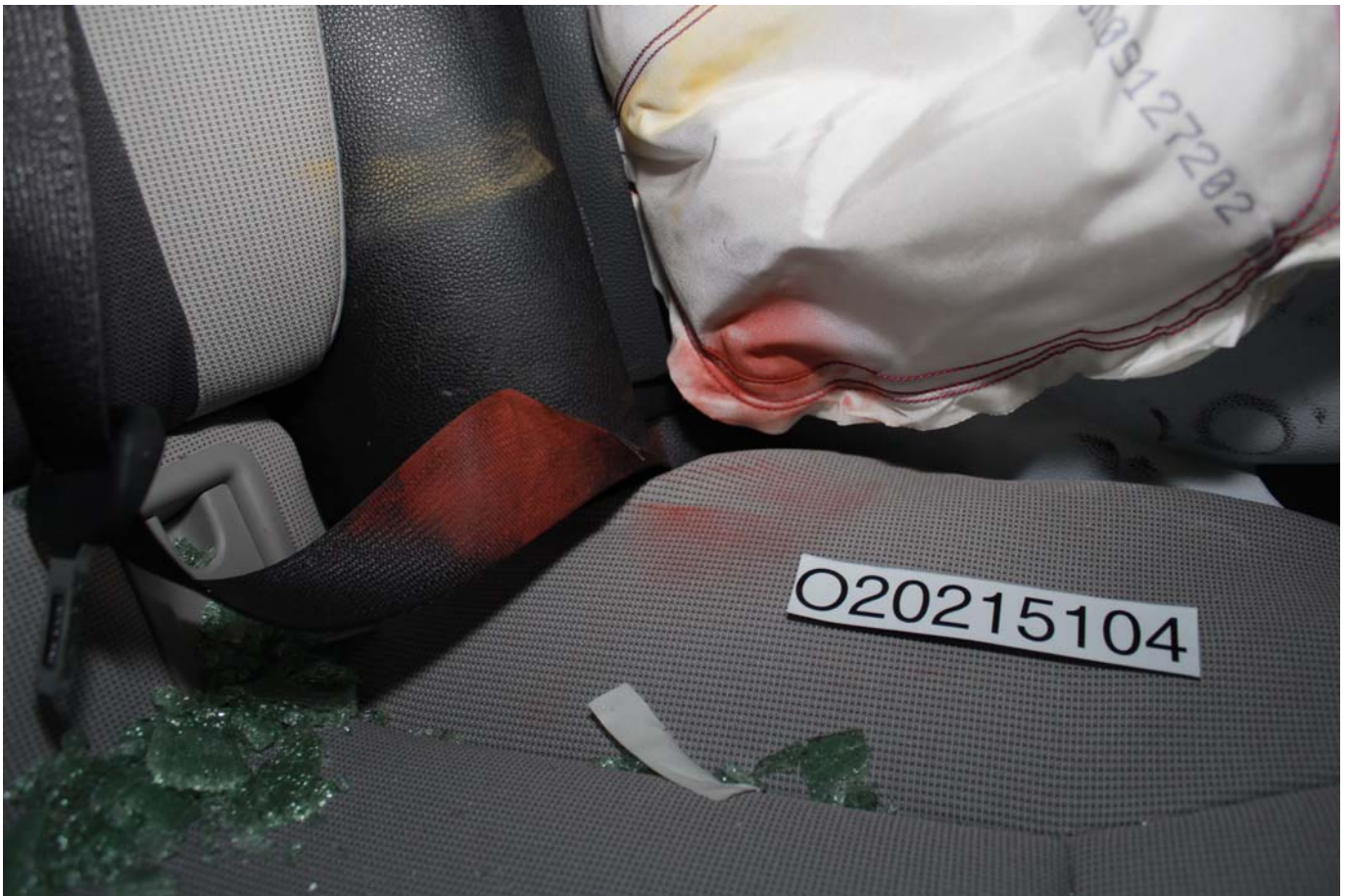


Photo No. 079 - Post-Test Rear Passenger Dummy Close-up Pelvis Contact with Vehicle Interior View



Photo No. 080 - Post-Test Rear Passenger Dummy Close-up Pelvis Contact with Side Airbag View



Photo No. 081 - Post-Test Rear Passenger Dummy Close-up Knee Contact View



Photo No. 082 - Pre-Test View of Fuel Filler Cap or Fuel Filler Neck





Photo No. 083 - Post-Test View of Fuel Filler Cap or Fuel Filler Neck



Photo No. 084 - Pre-Test Front View of MDB Impactor Face



Photo No. 085 - Post-Test Front View of MDB Impactor Face

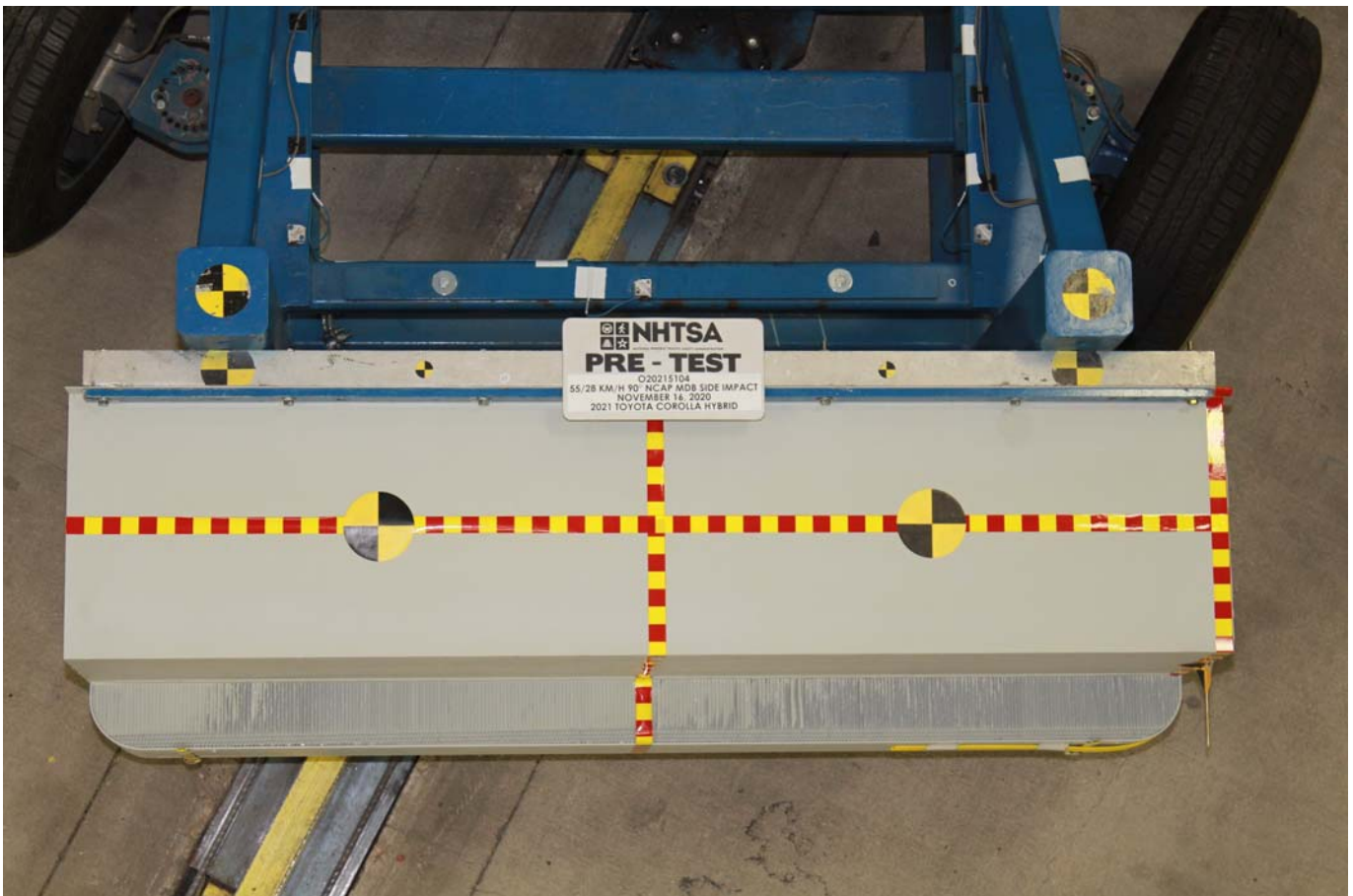


Photo No. 086 - Pre-Test Top View of MDB Impactor Face



Photo No. 087 - Post-Test Top View of MDB Impactor Face



Photo No. 088 - Pre-Test Left Side View of MDB Impactor Face



Photo No. 089 - Post-Test Left Side View of MDB Impactor Face



Photo No. 090 - Pre-Test Right Side View of MDB Impactor Face



Photo No. 091 - Post-Test Right Side View of MDB Impactor Face



Photo No. 092 - Close-Up View of Vehicle Certification Label



Photo No. 093 - Close-Up View of Vehicle Tire Information Placard or Label

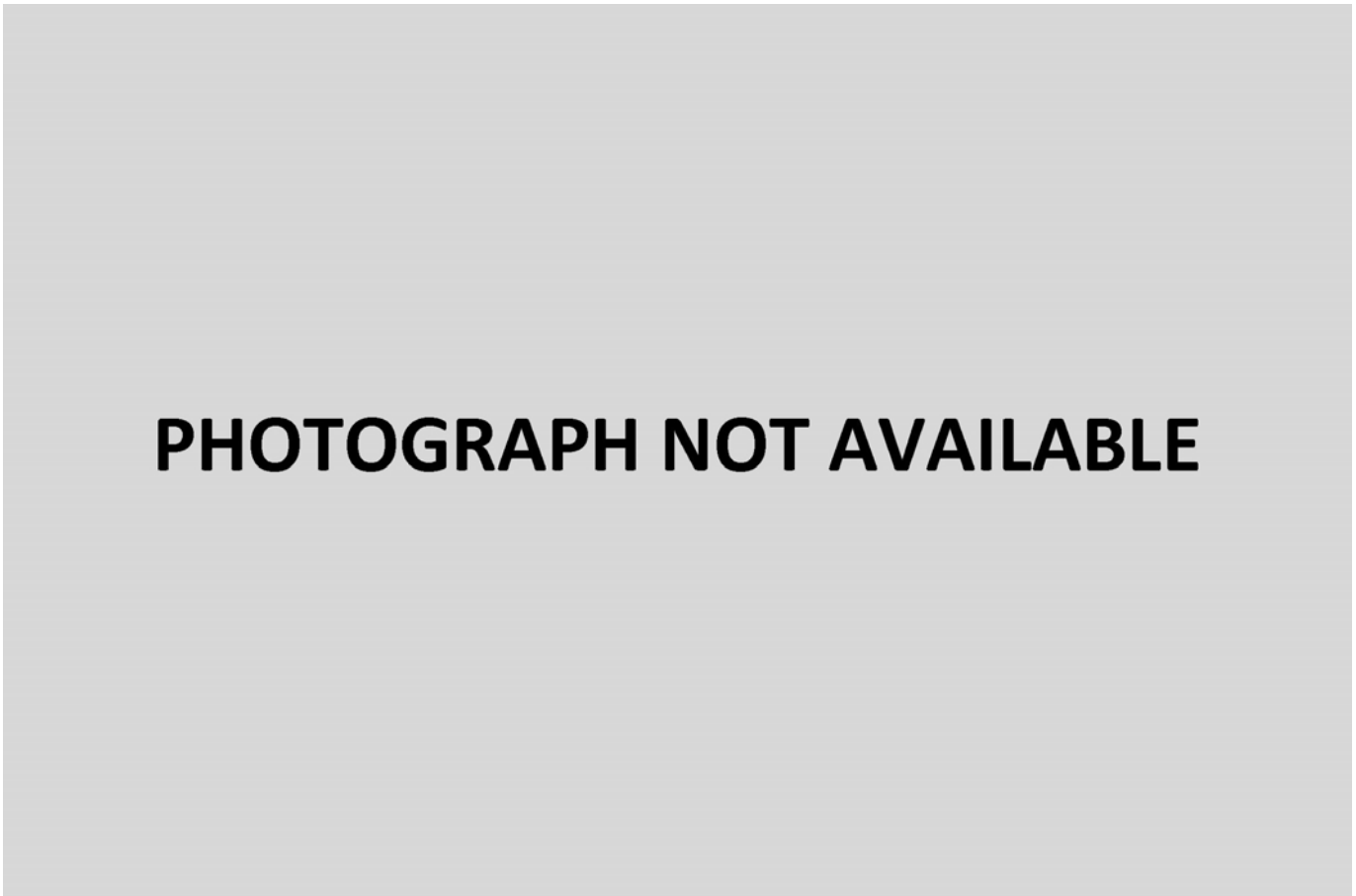


Photo No. 093a - Close-Up View of Vehicle Load Carrying Capacity Reduction Label

**PHOTOGRAPH NOT APPLICABLE**

Photo No. 094 - Pre-Test Ballast View



Photo No. 095 - Post-Test Primary and Redundant Speed Trap Read-Out



Photo No. 096 - FMVSS Photo No. 301 Static Rollover 0 Degrees

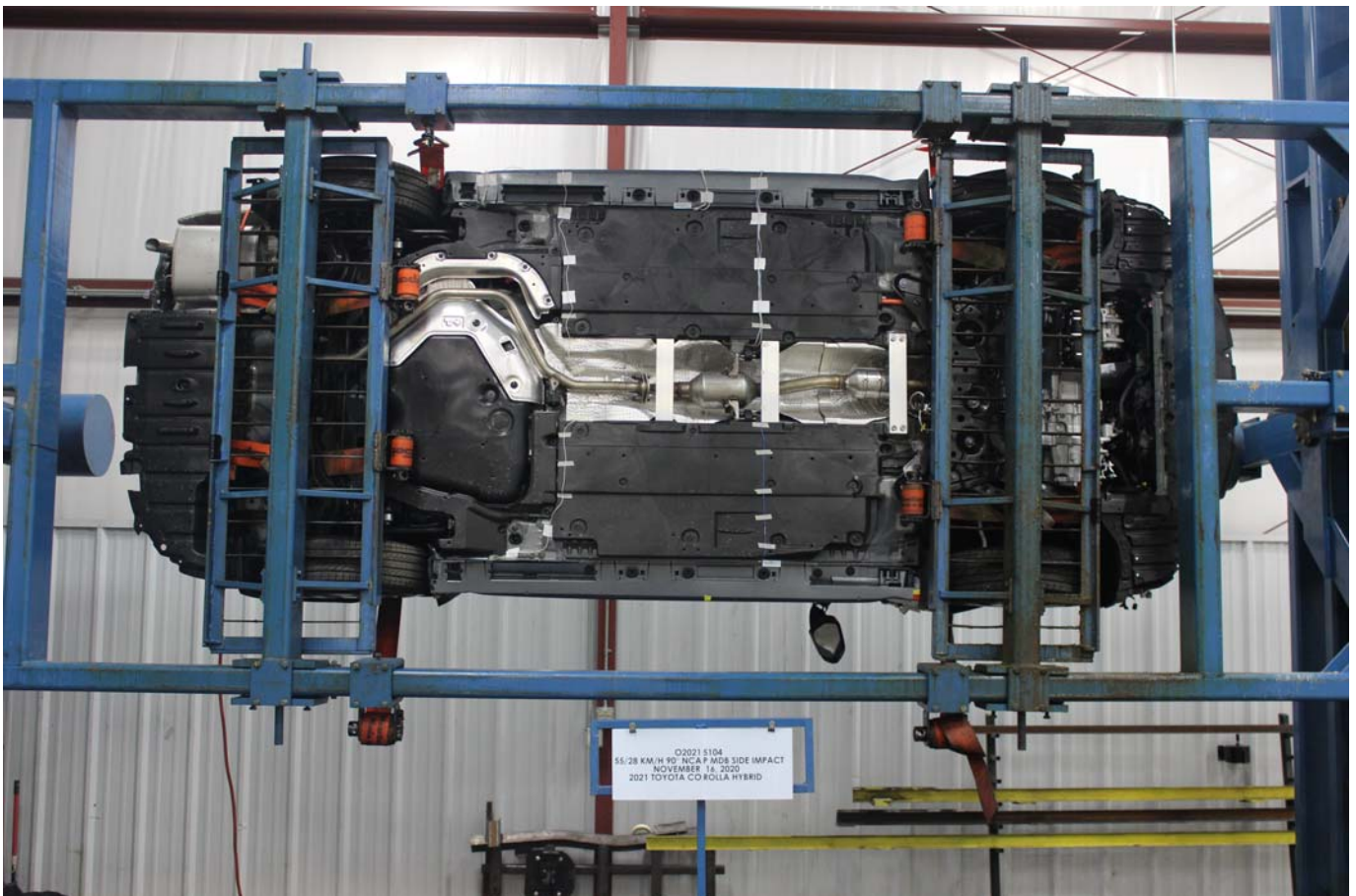


Photo No. 097 - FMVSS Photo No. 301 Static Rollover 90 Degrees





Photo No. 098 - FMVSS Photo No. 301 Static Rollover 180 Degrees



Photo No. 099 - FMVSS Photo No. 301 Static Rollover 270 Degrees



Photo No. 100 - FMVSS Photo No. 301 Static Rollover 360 Degrees



Photo No. 101 - Impact Event



DESC.: **COROLLA HYBRID** HYBRID LE SEDAN  
 VIN: **JTDEAMDEXMJ012589**  
 YR/MDL: 2021/1882A  
 CLR: CELESTITE GRAY ME/GRAPHITE (01K3/10)  
 FINAL ASSEMBLY POINT: TOYOTA, AICHI, JAPAN

**GOVERNMENT 5-STAR SAFETY RATINGS**

**Overall Vehicle Score** **Not Rated**  
 Based on the combined ratings of frontal, side and rollover.  
 Should ONLY be compared to other vehicles of similar size and weight.

**Frontal Crash** Driver **★★★★★**  
 Passenger **★★★★★**  
 Based on the risk of injury in a frontal impact.  
 Should ONLY be compared to other vehicles of similar size and weight.

**Side Crash** Front seat **Not Rated**  
 Rear seat **Not Rated**  
 Based on the risk of injury in a side impact.

**Rollover** **★★★★**  
 Based on the risk of rollover in a single-vehicle crash.

Star ratings range from 1 to 5 stars (★★★★★) with 5 being the highest.  
 Source: National Highway Traffic Safety Administration (NHTSA)  
[www.safercar.gov](http://www.safercar.gov) or 1-888-327-4236

**STANDARD EQUIPMENT**

- MECHANICAL & PERFORMANCE**
- Hybrid Engine: 1.8L, 4-cyl Dual VVT-i, Elec Continuously Variable Trans (ECVT)
  - 15-in Alloy Wheels w/Covers
- SAFETY & CONVENIENCE**
- Toyota Safety Sense 2.0: Pre-Collision Sys w/Pedestrian Detection, Full-Speed Range Dynamic Radar Cruise Control, Lane Departure Alert w/Steering Assist, Lane Tracing Assist, Automatic High Beams, Road Sign Assist
  - 10 Airbags; Star Safety System
  - Smart Key System with Push Button Start
  - Safety Connect w/1-Year Trial
- EXTERIOR**
- Black Front Grille w/Sport Mesh Insert
  - Bi-LED Headlights with ORLs
  - LED Tail and Stoplights
- INTERIOR**
- Audio - 8-in Touchscreen, 6 Speakers, Hands-Free Bluetooth
  - Android Auto & Apple CarPlay Compatible, SiriusXM w/3-Month All Access Trial
  - Fabric Adjustable Driver & Front Passenger Seats
  - 60/40 Split Fold-Down Rear Seat
  - \*\*\*Full Tank of Gas\*\*\*

MANUFACTURER'S SUGGESTED RETAIL PRICE **\$23,400.00**

**OPTIONAL EQUIPMENT**

- FE 50 State Emissions 249.00  
 CF Carpet Mat Package 125.00  
 D5 Door Edge Guards  
 DK Preferred Owner's Portfolio 79.00  
 EF Rear Bumper Protector 129.00  
 MF Mudguards

**EPA DOT Fuel Economy and Environment** Gasoline Vehicle

**Fuel Economy** **52** MPG Compacts range from 14 to 113 MPG. The best vehicle rates 141 MPG.  
 53 52  
 combined city/hwy city highway  
 1.9 gallons per 100 miles

**You save \$3,500** in fuel costs over 5 years compared to the average new vehicle.

**Annual fuel COST \$800**

**Fuel Economy & Greenhouse Gas Rating** (tailpipe only) **9** Smog Rating (tailpipe only) **7**

This vehicle emits 170 grams CO2 per mile, the best emits 0 grams per mile (tailpipe only). Producing and distributing fuel also create emissions. Learn more at [fuelconomy.gov](http://fuelconomy.gov)

Actual results will vary for many reasons, including driving conditions and how you drive and maintain your vehicle. The average new vehicle gets 27 MPG and costs \$7,500 to fuel over 5 years. Cost estimates are based on 15,000 miles per year at \$2.70 per gallon. MPG is miles per gasoline gallon equivalent. Vehicle emissions are a significant cause of climate change and smog.

**fuelconomy.gov**  
 Calculate personalized estimates and compare vehicles

DELIVERY PROCESSING AND HANDLING FEE 995.00

TOTAL **\$24,977.00**

The New Vehicle Limited Warranty provides 3-year/36,000 mile basic coverage, 5-year/60,000 mile powertrain coverage, 5-year/unlimited mile corrosion perforation coverage, 8-year/100,000 mile coverage for specific hybrid components and 10-year/100,000 mile coverage for the hybrid battery. Some components may have longer coverage under California emissions warranty applicable in CA, CT, DE, HI, IL, IN, MD, MI, MN, NY, OH, PA, RI, VT, WA, District of Columbia. See Warranty and Maintenance Guide for details. An extended service contract may be available for the vehicle. Ask dealer for details. Manufacturer's suggested retail includes manufacturer's recommended pre-delivery service. Gasoline, tires and title fees, applicable federal, state and local taxes and dealer and distributor fees. Dealer's accessories are not included in the manufacturer's suggested retail price. ToyotaCare, which covers normal factory scheduled maintenance for two years or 25,000 miles, whichever occurs first. It is included as part of the sales price of the vehicle for qualifying buyers. See participating dealer for eligibility and coverage details.

Delivered by Truck to: 31177  
 MAGUIRE TOYOTA  
 370 ELMIRA ROAD  
 ITHACA NY 14850

Photo No. 102 - Monroney Label

**136 3-3. Adjusting the seats**

**Head restraints**

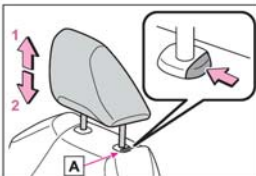
Head restraints are provided for all seats.

**WARNING**

- Head restraint precautions**  
 Observe the following precautions regarding the head restraints. Failure to do so may result in death or serious injury.
- Use the head restraints designed for each respective seat.
  - Adjust the head restraints to the correct position at all times.
  - After adjusting the head restraints, push down on them and make sure they are locked in position.
  - Do not drive with the head restraints removed.

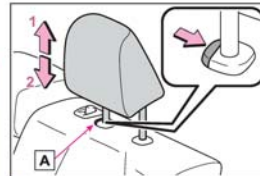
**Adjusting a head restraint**

**Front seats**



- 1 Up  
Pull the head restraints up.
- 2 Down  
Push the head restraint down while pressing the lock release button **A**.

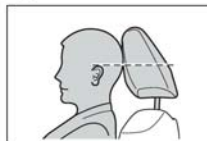
**Rear outside seats (adjustable type)**



- 1 Up  
Pull the head restraints up.
- 2 Down  
Push the head restraint down while pressing the lock release button **A**.

**Adjusting the height of the head restraints (front seats)**

Make sure that the head restraints are adjusted so that the center of the head restraint is closest to the top of your ears.

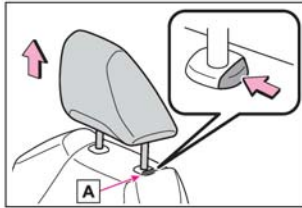


**Removing the head restraints**

**Front seats**

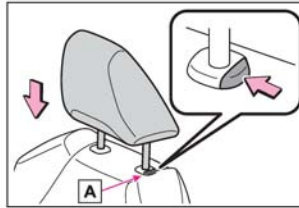
- Pull the head restraint up while pressing the lock release button **A**.

Photo No. 103 - Driver Head Restraint Use and Adjustment Information from Vehicle Owner's Manual



■ Rear outside seats (adjustable type)

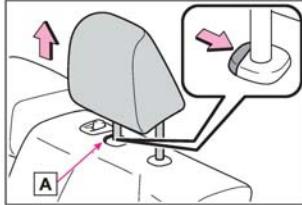
Pull the head restraint up while pressing the lock release button **A**.



■ Rear outside seats (adjustable type)

Align the head restraint with the installation holes and push it down to the lock position.

Press and hold the lock release button **A** when lowering the head restraint.

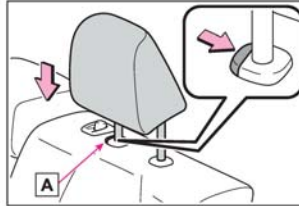


**Installing the head restraints**

■ Front seats

Align the head restraint with the installation holes and push it down to the lock position.

Press and hold the lock release button **A** when lowering the head restraint.



3

Before driving

Photo No. 104 - Left Rear Passenger Head Restraint Use and Adjustment Information from Vehicle Owner's Manual

**PHOTOGRAPH NOT APPLICABLE**

Photo No. 305-01 - Auxiliary Power Module Warning Label



Photo No. 305-02 - Power Inverter Warning Label

**PHOTOGRAPH NOT APPLICABLE**

Photo No. 305-03 - First Responder Warning Label

# PHOTOGRAPH NOT APPLICABLE

Photo No. 305-04 - First Responder Warning Location



Photo No. 305-05 - Other Vehicle Label(s) Related to Electrical Propulsion System

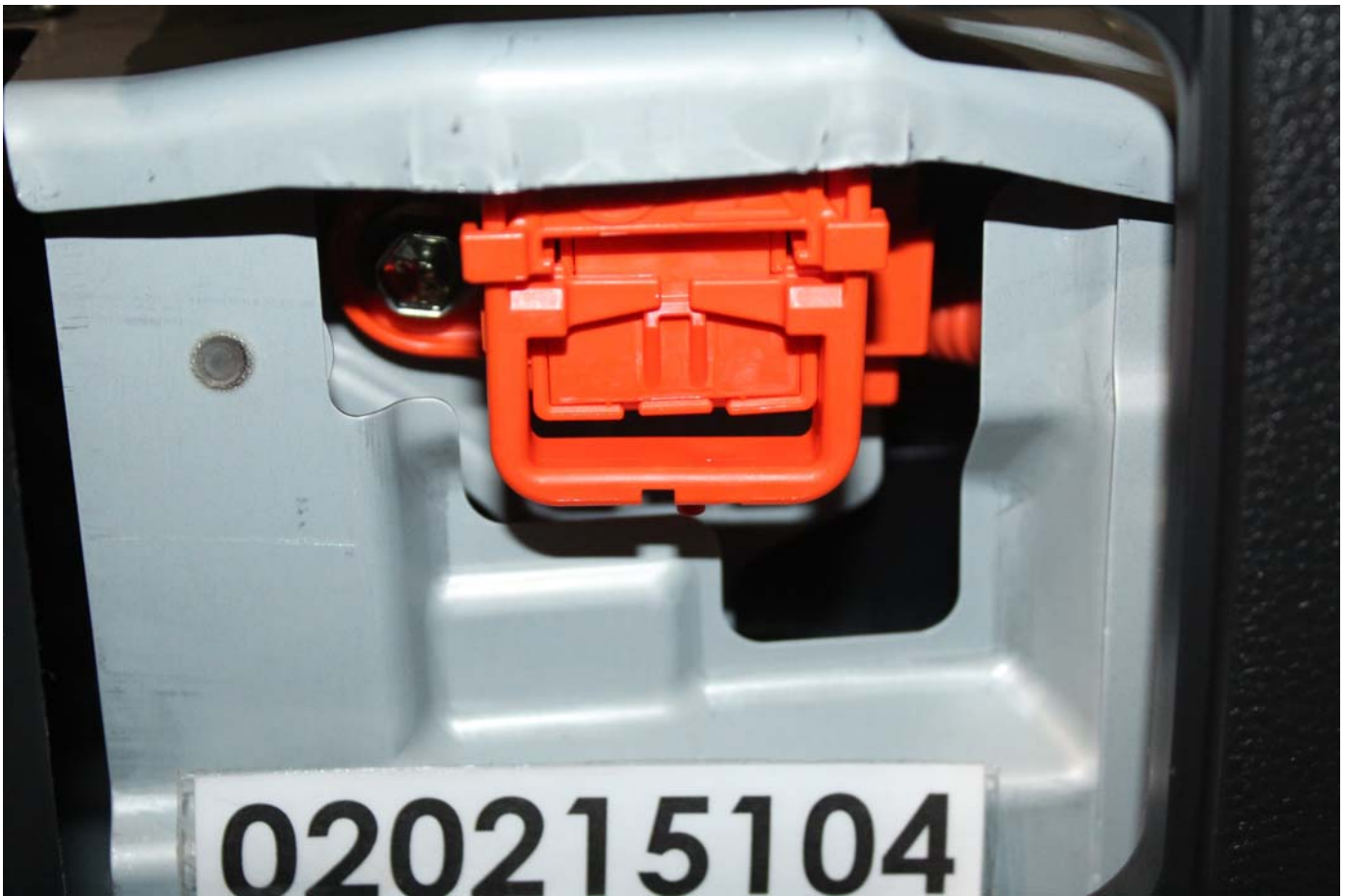


Photo No. 305-06 - Manual High Voltage Service Disconnect in Place



Photo No. 305-07 - Manual High Voltage Service Disconnect Removed



Photo No. 305-08 - Manual High Voltage Service Disconnect Removed



Photo No. 305-09 - Pre-Impact View of Propulsion Battery



**PHOTOGRAPH NOT AVAILABLE**

Photo No. 305-10 - Post-Impact Front View of Propulsion Battery

**PHOTOGRAPH NOT AVAILABLE**

Photo No. 305-11 - Post-Impact Rear View of Propulsion Battery

**PHOTOGRAPH NOT AVAILABLE**

Photo No. 305-12 - Pre-Impact View of Battery Box(s) or Container(s) Which Holds Individual Battery Modules

**PHOTOGRAPH NOT AVAILABLE**

Photo No. 305-13 - Post-Impact View of Battery Box(s) or Container(s) Which Holds Individual Battery Modules

**PHOTOGRAPH NOT AVAILABLE**

Photo No. 305-14 - Pre-Impact View of Propulsion Battery Module(s)

**PHOTOGRAPH NOT AVAILABLE**

Photo No. 305-15 - Post-Impact View of Propulsion Battery Module(s)

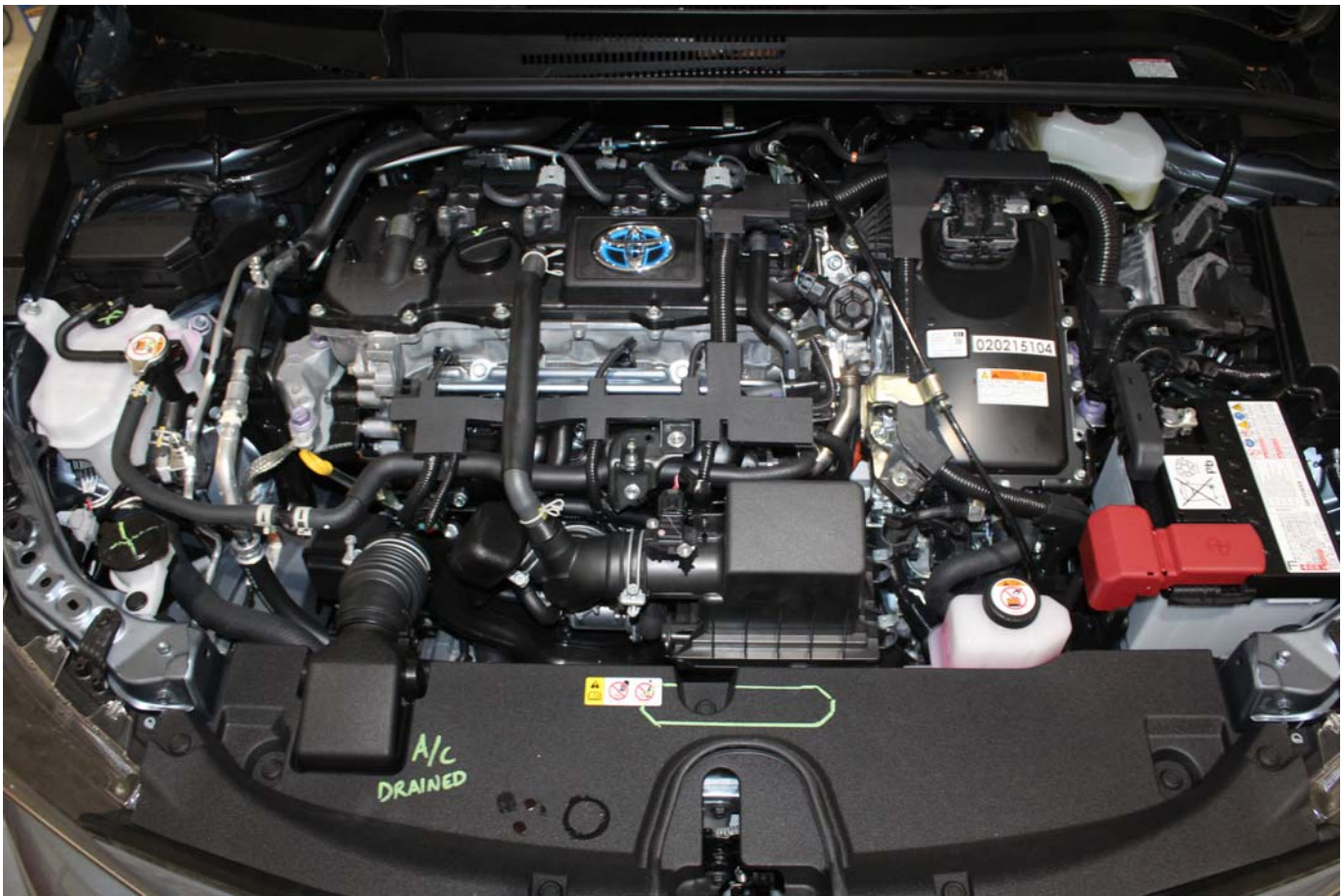


Photo No. 305-16 - Pre-Impact View of Electric Propulsion Drive

**PHOTOGRAPH NOT AVAILABLE**

Photo No. 305-17 - Post-Impact View of Electric Propulsion Drive

**PHOTOGRAPH NOT APPLICABLE**

Photo No. 305-18 - Pre-Impact View of High Voltage Interconnect(s)

**PHOTOGRAPH NOT APPLICABLE**

Photo No. 305-19 - Pre-Impact View Propulsion Battery Venting System(s)

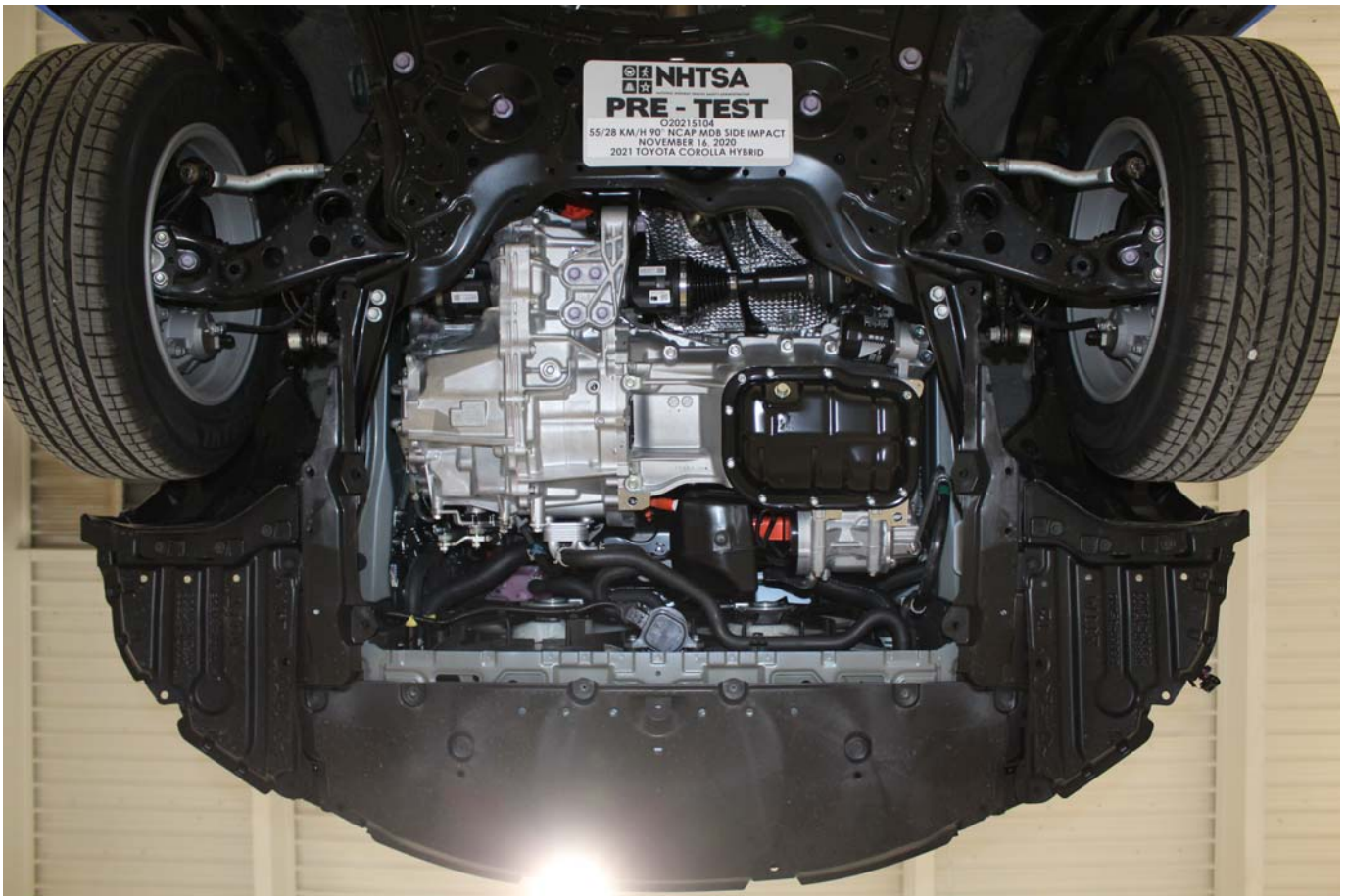


Photo No. 305-20 - Pre-Impact View of Other Visible Electric Propulsion Components

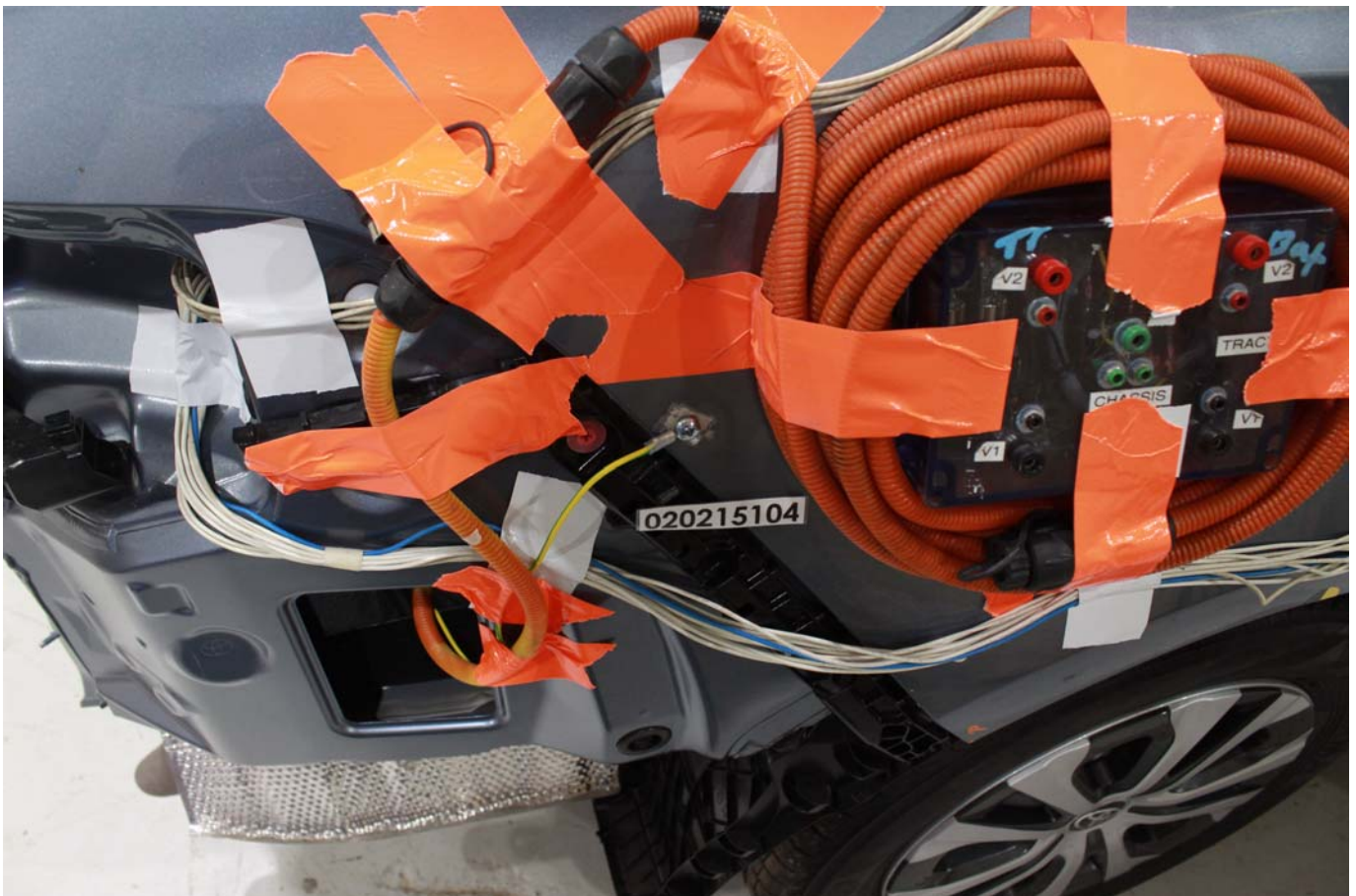


Photo No. 305-21 - Pre-Impact View of Ground Lead Attached

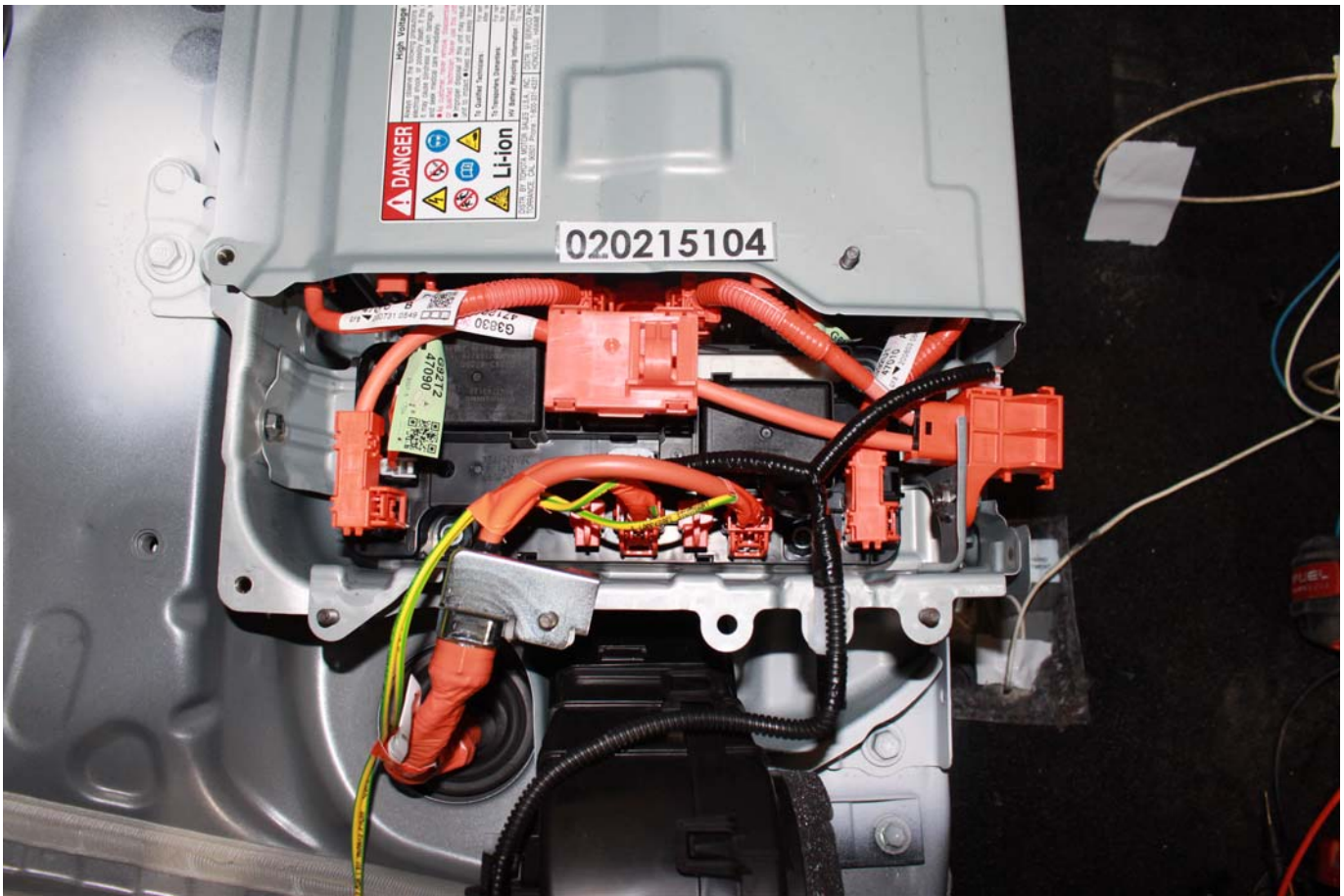


Photo No. 305-22 - Pre-Impact View of High Voltage Leads Attached



Photo No. 305-23 - Pre-Impact Close-Up View of High Voltage Leads Attached



Photo No. 305-24 - Pre-Impact View of Installed Test Interface Port



Photo No. 305-25 - Post-Impact View of Installed Test Interface Port



**PHOTOGRAPH NOT APPLICABLE**

Photo No. 305-26 - Pre-Impact View of Other Test Devices

**PHOTOGRAPH NOT APPLICABLE**

Photo No. 305-27 - Post-Impact View of Other Test Devices



Photo No. 305-28 - FMVSS No. 305 Static Rollover at 90 Degrees



Photo No. 305-29 - FMVSS No. 305 Static Rollover at 180 Degrees



Photo No. 305-30 - FMVSS No. 305 Static Rollover at 270 Degrees



Photo No. 305-31 - FMVSS No. 305 Static Rollover at 360 Degrees



Photo No. 305-32 - Pre-Impact View of the Vehicle Passenger Compartment Adjacent to Propulsion Battery



Photo No. 305-33 - Post-Impact View of the Vehicle Passenger Compartment Adjacent to Propulsion Battery

**PHOTOGRAPH NOT APPLICABLE**

Photo No. 305-34 - Post-Impact Propulsion Battery System Mounting and-or Intrusion Failure(s)

**PHOTOGRAPH NOT APPLICABLE**

Photo No. 305-35 - Post-Impact View of Battery Component Intrusion

**PHOTOGRAPH NOT APPLICABLE**

Photo No. 305-36 - Post-Impact View of Battery Module Movement or Retention Loss

**PHOTOGRAPH NOT APPLICABLE**

Photo No. 305-37 - Post-Impact View of Propulsion Battery Electrolyte Spillage Location

**PHOTOGRAPH NOT APPLICABLE**

Photo No. 305-38 - Post-Test View of Propulsion Battery Electrolyte Spillage Location

**APPENDIX B**  
**DUMMY RESPONSE DATA PLOTS**



**TABLE OF DATA PLOTS**  
**Driver Dummy Instrumentation Plots**

<b><u>No.</u></b>	<b><u>Description</u></b>	<b><u>Page No.</u></b>
Figure No. 1.	Driver Head Acceleration (X) Primary vs. Time	B-1
Figure No. 2.	Driver Head Acceleration (Y) Primary vs. Time	B-1
Figure No. 3.	Driver Head Acceleration (Z) Primary vs. Time	B-1
Figure No. 4.	Driver Head Resultant Acceleration Primary vs. Time	B-1
Figure No. 5.	Driver Upper Thorax Rib Deflection (Y) vs. Time	B-2
Figure No. 6.	Driver Middle Thorax Rib Deflection (Y) vs. Time	B-2
Figure No. 7.	Driver Lower Thorax Rib Deflection (Y) vs. Time	B-2
Figure No. 8.	Driver Thorax Rib Deflection Maximum vs. Time	B-2
Figure No. 9.	Driver Anterior Abdomen Force (Y) vs. Time	B-3
Figure No. 10.	Driver Middle Abdomen Force (Y) vs. Time	B-3
Figure No. 11.	Driver Posterior Abdomen Force (Y) vs. Time	B-3
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Figure No. 13.	Driver Pubic Symphysis Force (Y) vs. Time	B-4
Figure No. 14.	Passenger Head Acceleration (X) Primary vs. Time	B-5
Figure No. 15.	Passenger Head Acceleration (Y) Primary vs. Time	B-5
Figure No. 16.	Passenger Head Acceleration (Z) Primary vs. Time	B-5
Figure No. 17.	Passenger Head Resultant Acceleration Primary vs. Time	B-5
Figure No. 18.	Passenger Lower Spine T12 Acceleration (X) vs. Time	B-6
Figure No. 19.	Passenger Lower Spine T12 Acceleration (Y) vs. Time	B-6
Figure No. 20.	Passenger Lower Spine T12 Acceleration (Z) vs. Time	B-6
Figure No. 21.	Passenger Lower Spine T12 Resultant Acceleration vs. Time	B-6
Figure No. 22.	Passenger Iliac Force on Impact Side (Y) vs. Time	B-7
Figure No. 23.	Passenger Acetabulum Force on Impact Side (Y) vs. Time	B-7
Figure No. 24.	Passenger Total Pelvic Force on Impact Side (Y) vs. Time	B-7

The following additional data for this test can be obtained from the Research and Development section of the NHTSA website. The website can be found at [www.nhtsa.gov](http://www.nhtsa.gov)

**Additional Driver & Passenger Dummy Instrumentation Data**

Passenger Head Angular Velocity (X)  
Passenger Head Angular Velocity (Y)  
Passenger Head Angular Velocity (Z)  
Driver Lower Spine T12 Acceleration (X)  
Driver Lower Spine T12 Acceleration (Y)  
Driver Lower Spine T12 Acceleration (Z)  
Passenger Upper Thorax Rib Deflection (Y)  
Passenger Middle Thorax Rib Deflection (Y)  
Passenger Lower Thorax Rib Deflection (Y)  
Passenger Upper Abdomen Rib Deflection (Y)  
Passenger Lower Abdomen Rib Deflection (Y)  
Driver Head Acceleration Redundant (X)  
Driver Head Acceleration Redundant (Y)  
Driver Head Acceleration Redundant (Z)  
Passenger Head Acceleration Redundant (X)  
Passenger Head Acceleration Redundant (Y)  
Passenger Head Acceleration Redundant (Z)

### **Vehicle Instrumentation Data**

Vehicle Center of Gravity Acceleration (X)  
Vehicle Center of Gravity Acceleration (Y)  
Vehicle Center of Gravity Acceleration (Z)  
Right Side Sill at Front Seat Acceleration (X)  
Right Side Sill at Front Seat Acceleration (Y)  
Right Side Sill at Front Seat Acceleration (Z)  
Right Side Sill at Rear Seat Acceleration (X)  
Right Side Sill at Rear Seat Acceleration (Y)  
Right Side Sill at Rear Seat Acceleration (Z)  
Left Side Sill at Front Seat Acceleration (Y)  
Left Side Sill at Rear Seat Acceleration (Y)  
Lower A-Post Acceleration (Y)  
Middle A-Post Acceleration (Y)  
Lower B-Post Acceleration (Y)  
Middle B-Post Acceleration (Y)  
Front Seat Track Acceleration (Y)  
Rear Seat Track Acceleration (Y)  
Right Rear Occupant Compartment Acceleration (Y)  
Engine Block (X)  
Engine Block (Y)  
Rear Floorpan Above Axle Acceleration (X)  
Rear Floorpan Above Axle Acceleration (Y)  
Rear Floorpan Above Axle Acceleration (Z)

### **MDB Instrumentation Data**

MDB Center of Gravity Acceleration (X)

MDB Center of Gravity Acceleration (Y)

MDB Center of Gravity Acceleration (Z)

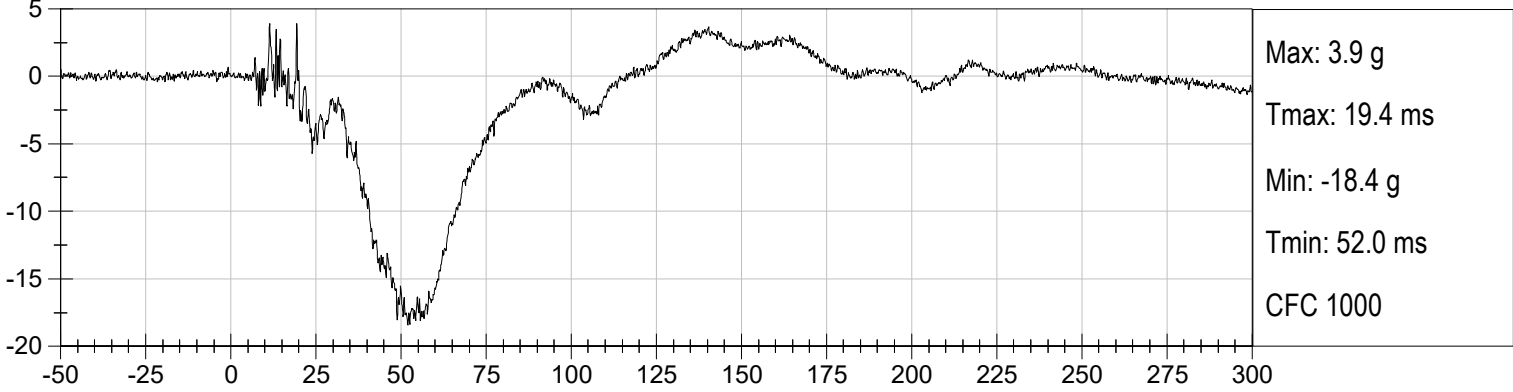
MDB Rear Acceleration (X)

MDB Rear Acceleration (Y)

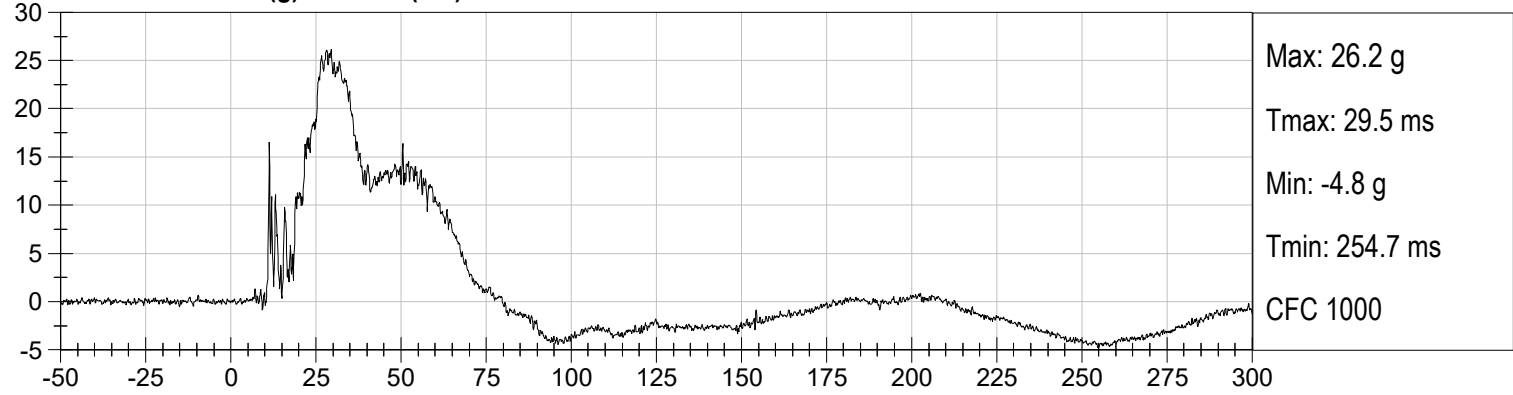
Left MDB Contact Switch

Right MDB Contact Switch

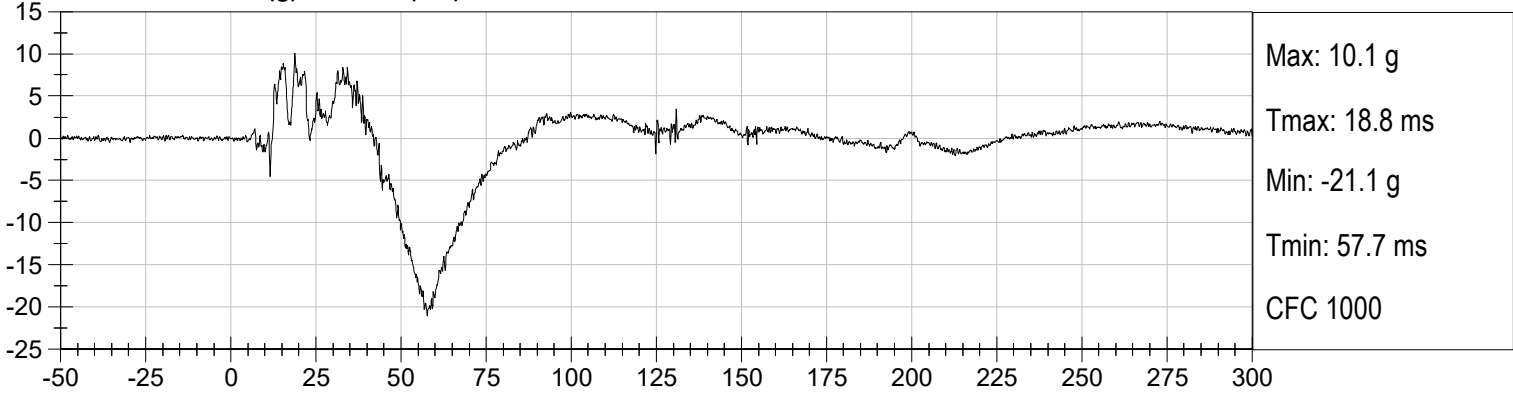
**DRIVER HEAD X (g) vs Time (ms)**



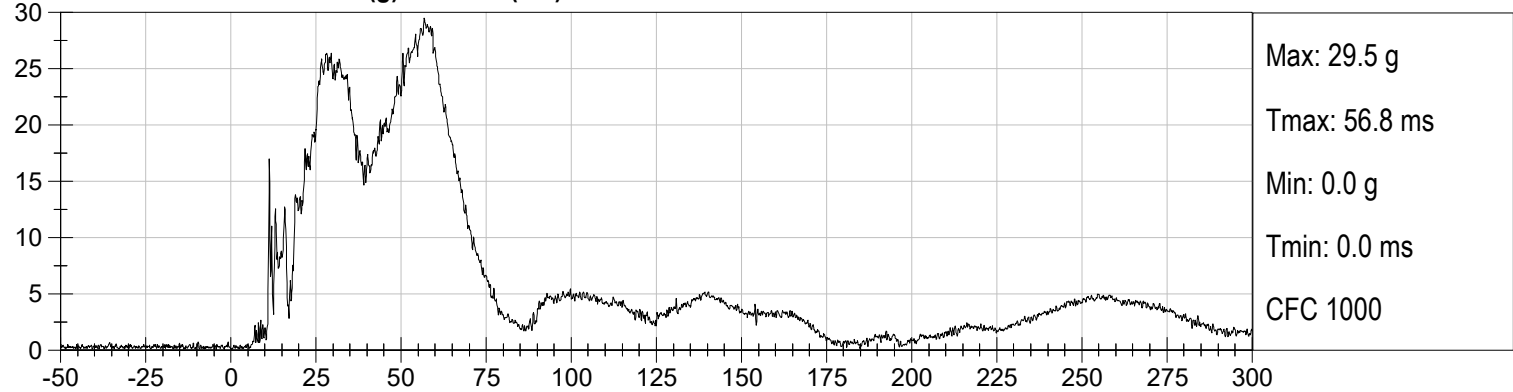
**DRIVER HEAD Y (g) vs Time (ms)**



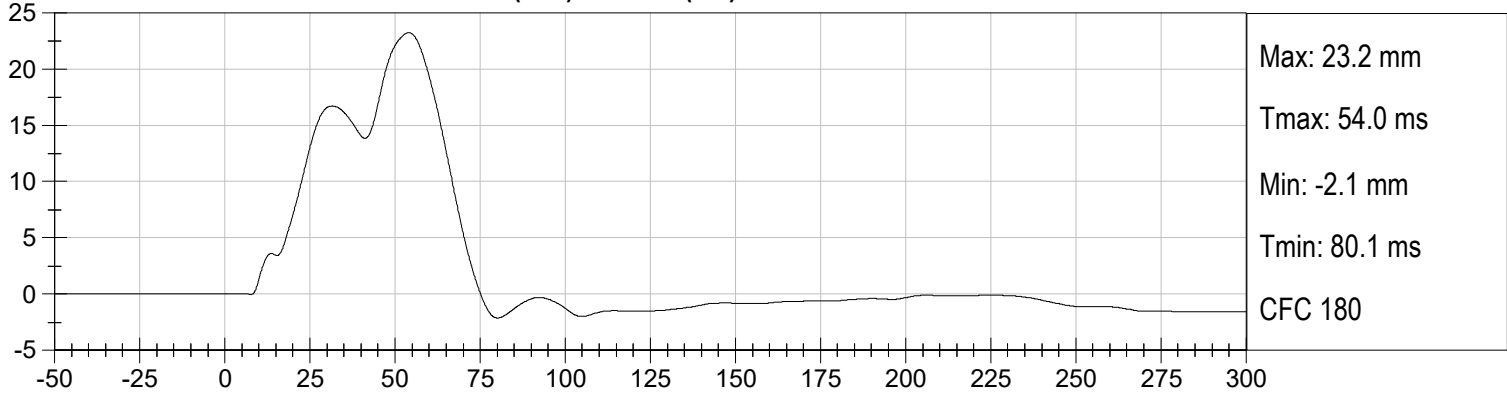
**DRIVER HEAD Z (g) vs Time (ms)**



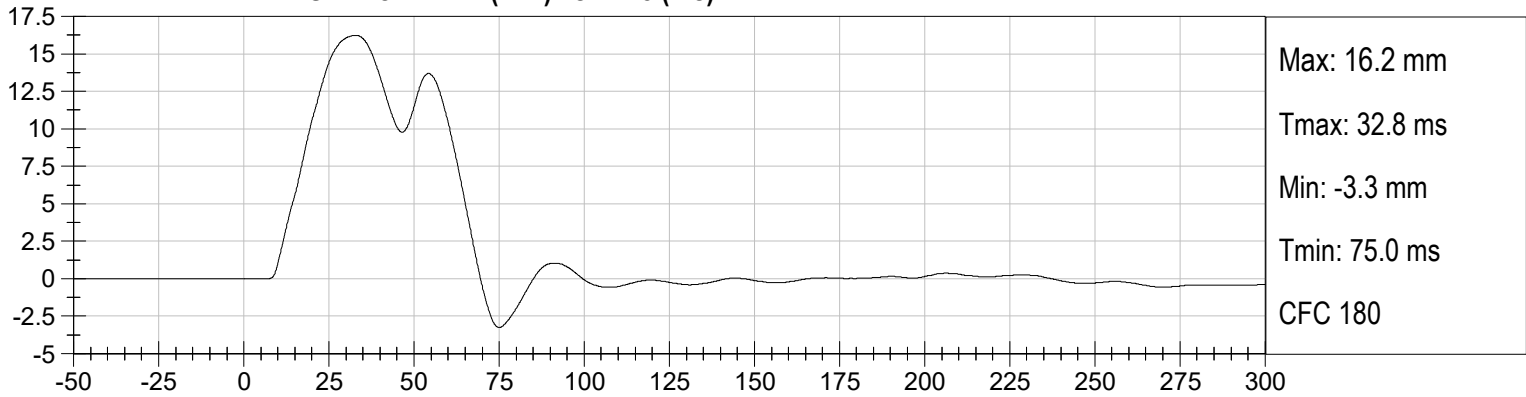
**DRIVER HEAD Resultant (g) vs Time (ms)**



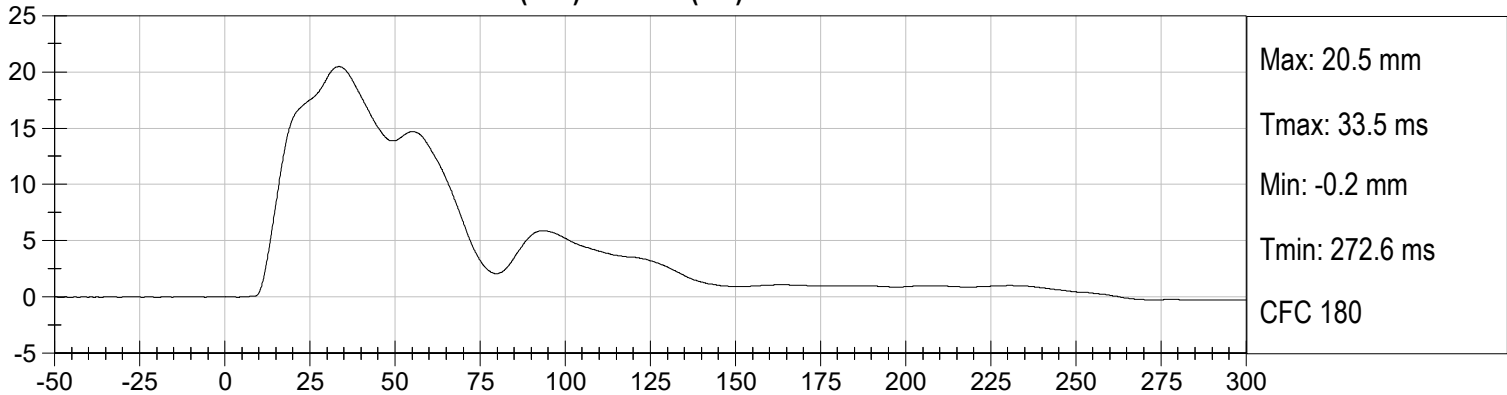
**DRIVER UPPER RIB DISPLACEMENT (mm) vs Time (ms)**



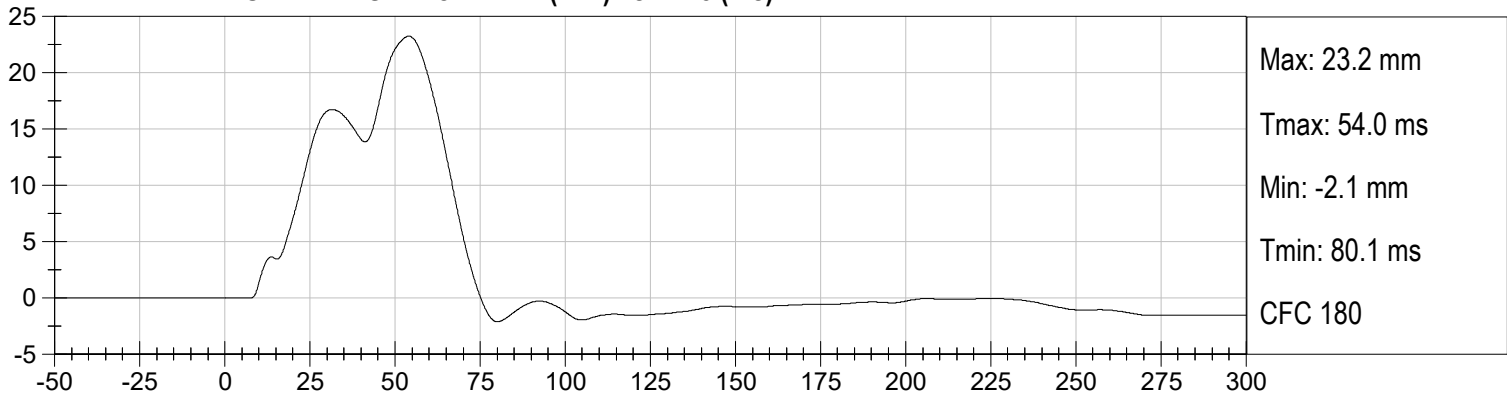
**DRIVER MID RIB DISPLACEMENT (mm) vs Time (ms)**



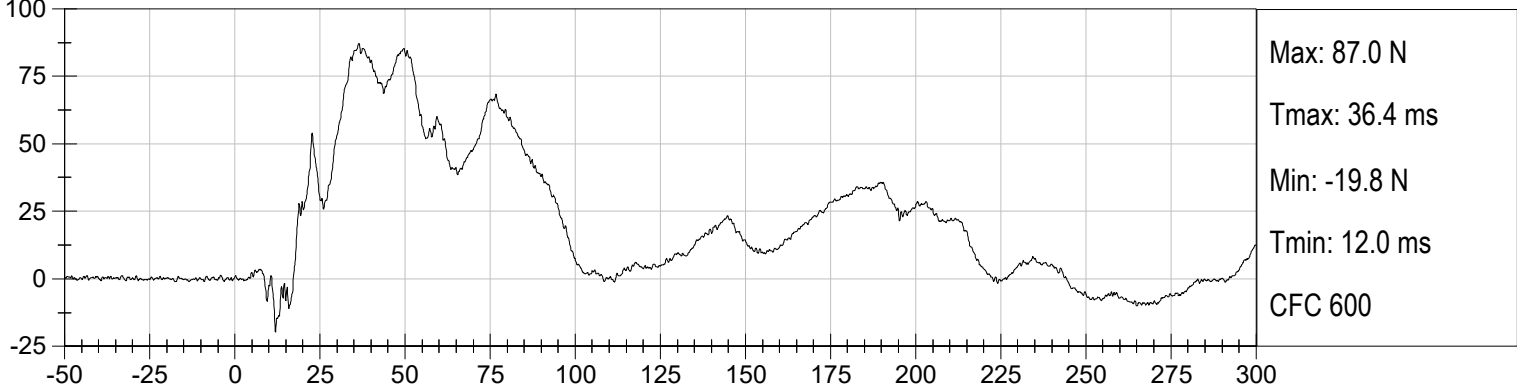
**DRIVER LOWER RIB DISPLACEMENT (mm) vs Time (ms)**



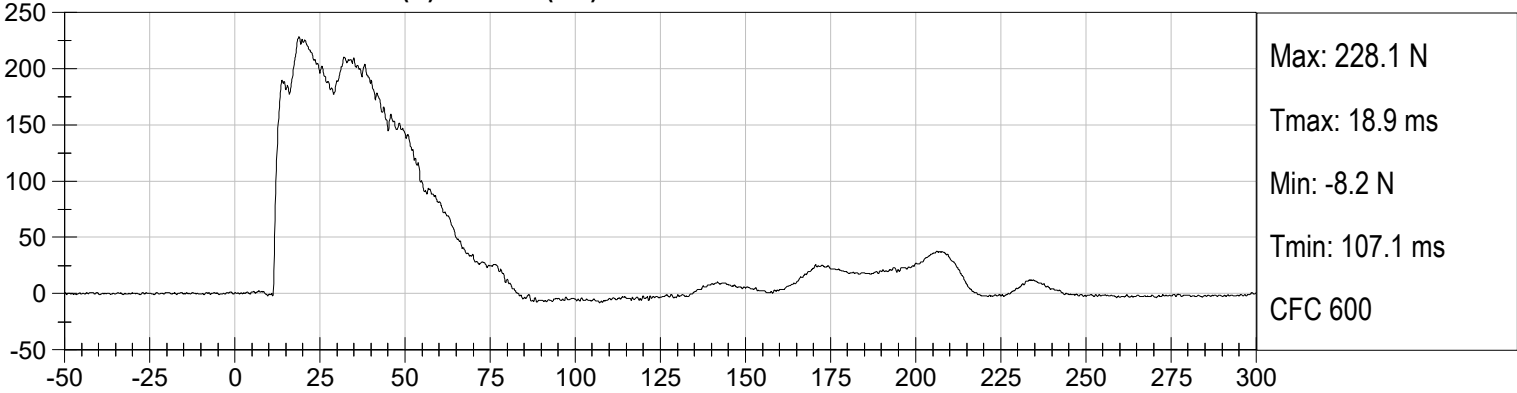
**DRIVER MAXIMUM RIB DISPLACEMENT (mm) vs Time (ms)**



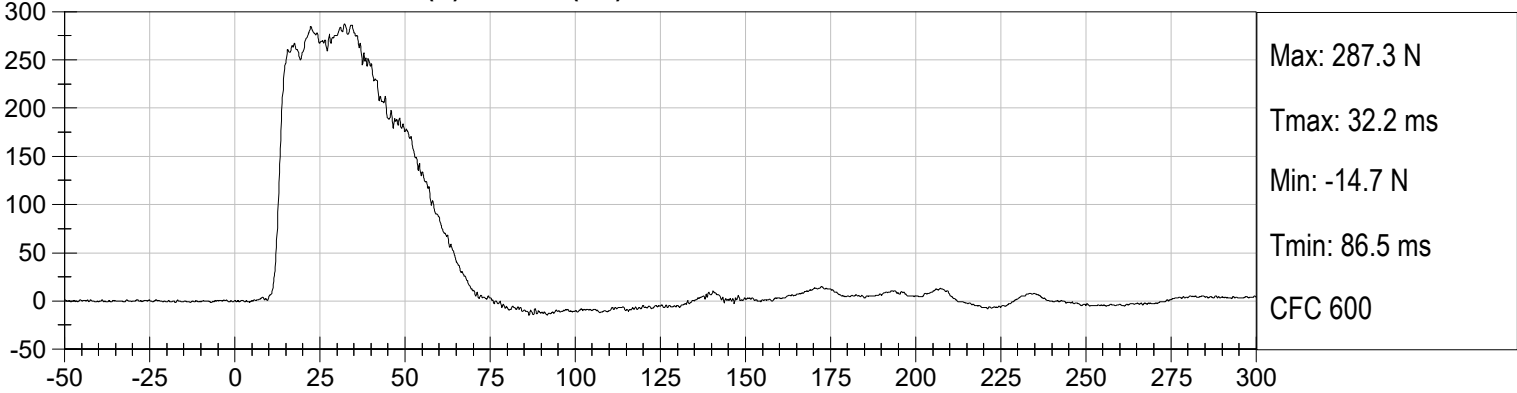
**DRIVER FRONT ABDOMEN FY (N) vs Time (ms)**



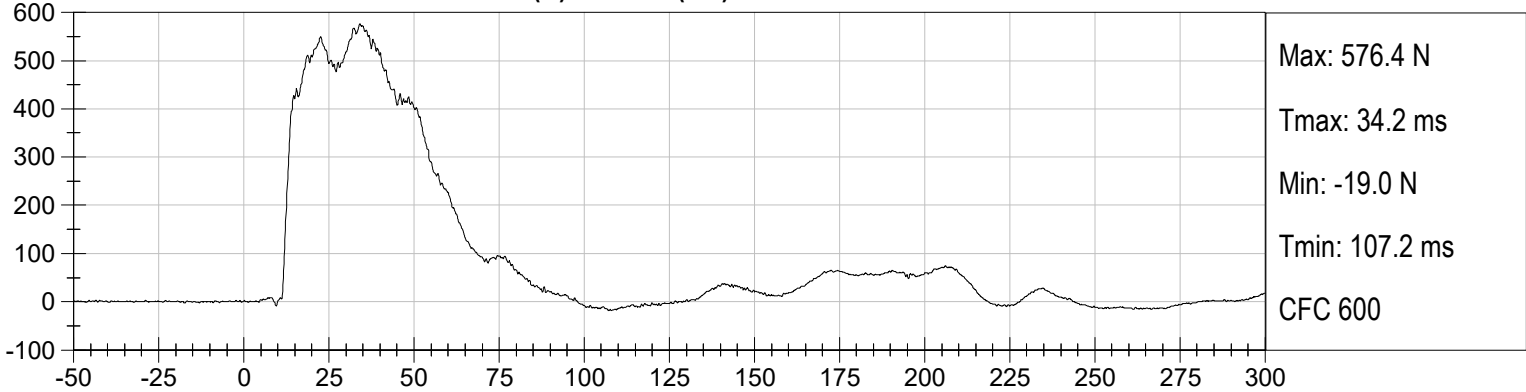
**DRIVER MID ABDOMEN FY (N) vs Time (ms)**

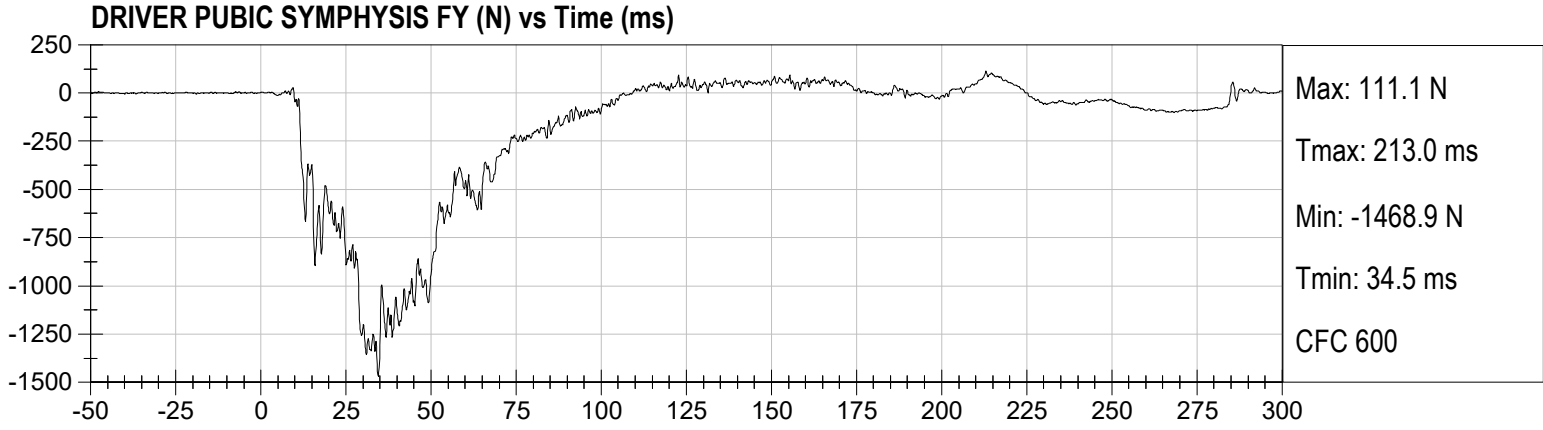


**DRIVER REAR ABDOMEN FY (N) vs Time (ms)**



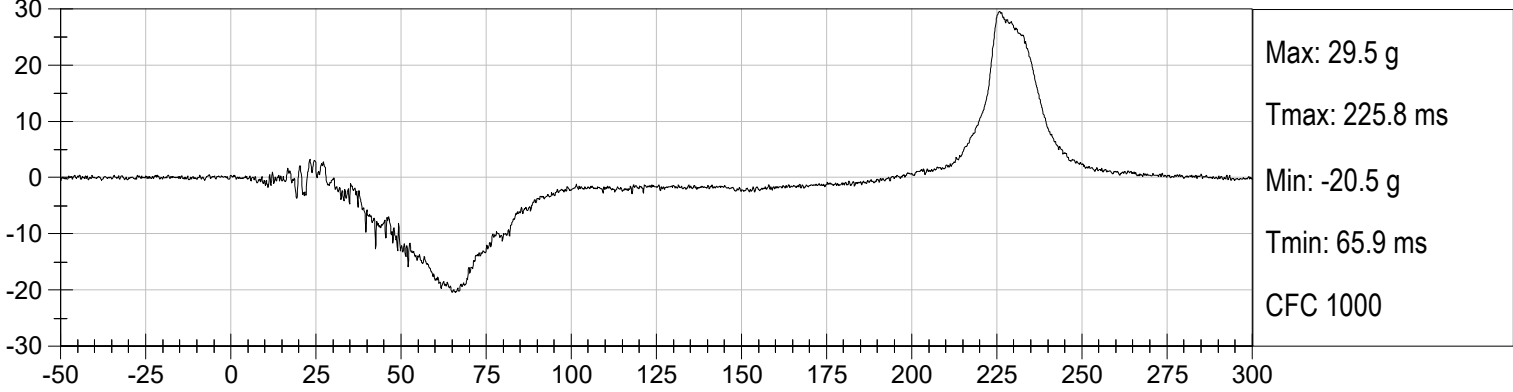
**DRIVER SUMMED ABDOMEN FORCE (N) vs Time (ms)**



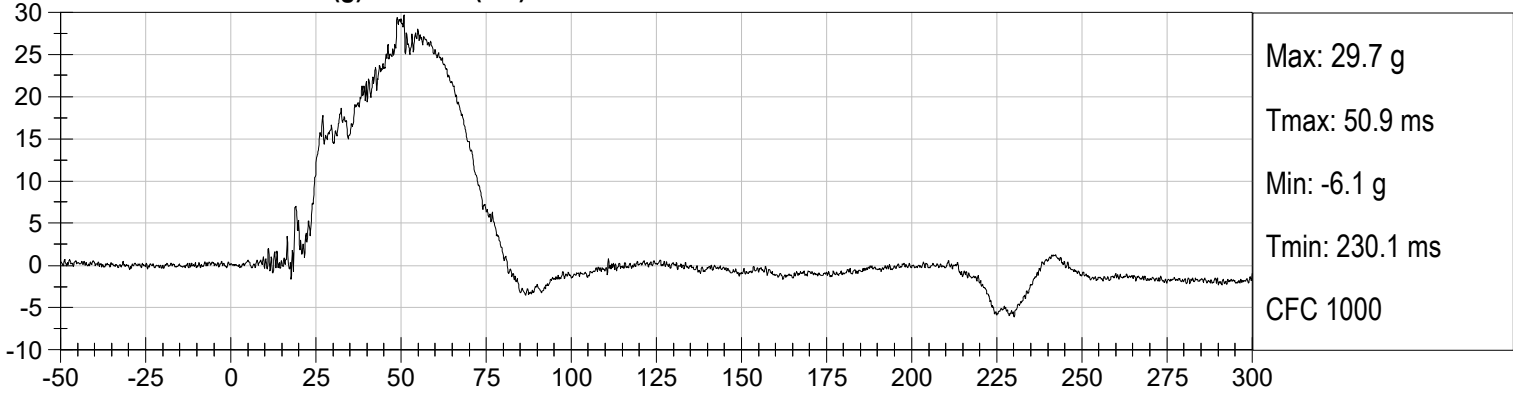




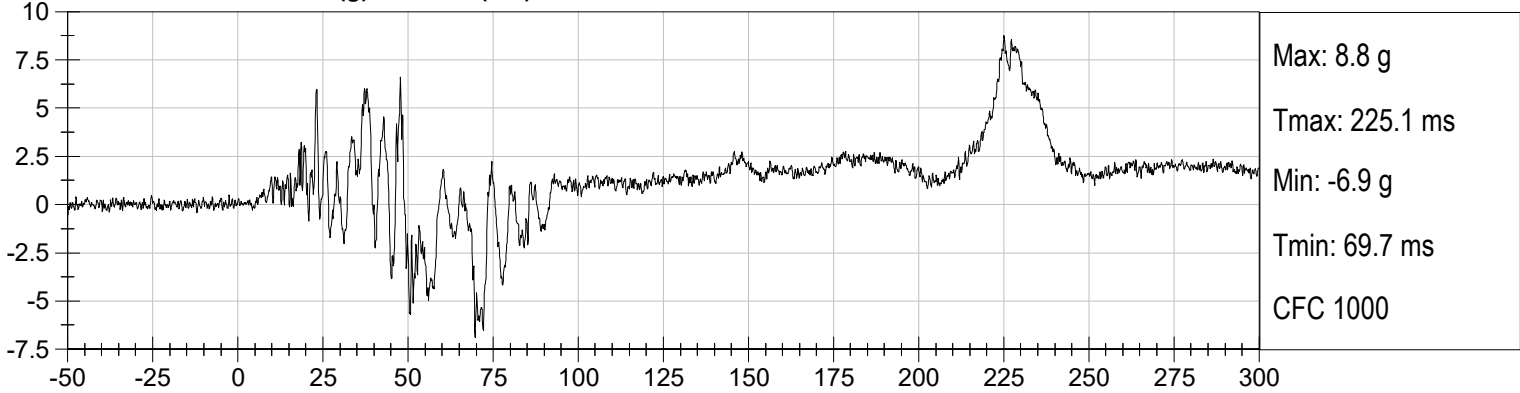
**PASSENGER HEAD X (g) vs Time (ms)**



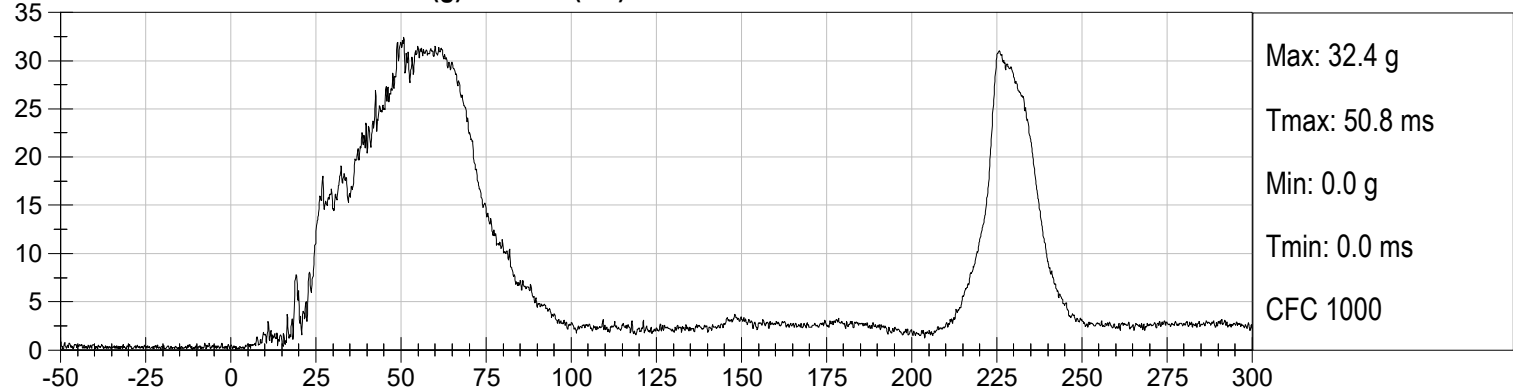
**PASSENGER HEAD Y (g) vs Time (ms)**



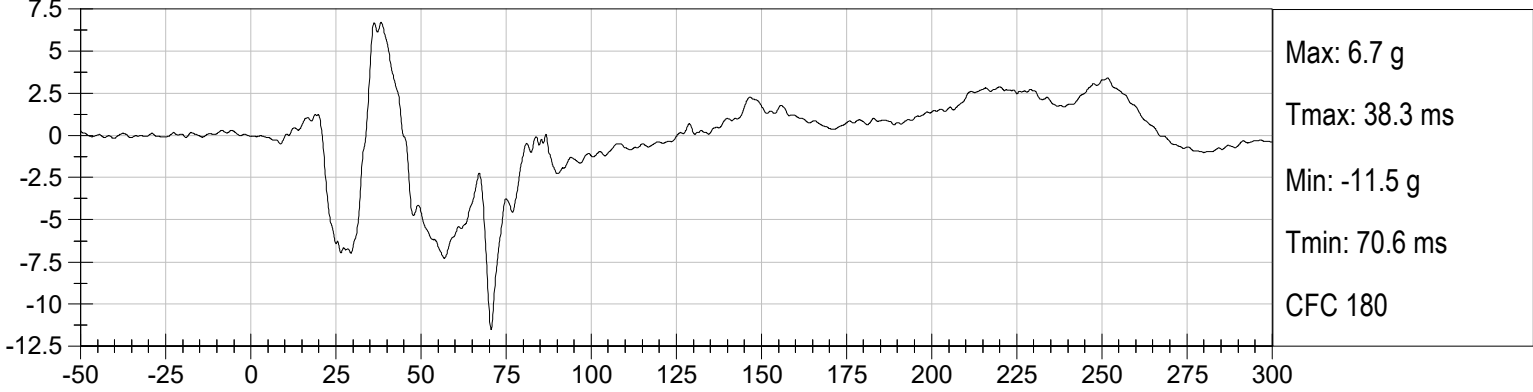
**PASSENGER HEAD Z (g) vs Time (ms)**



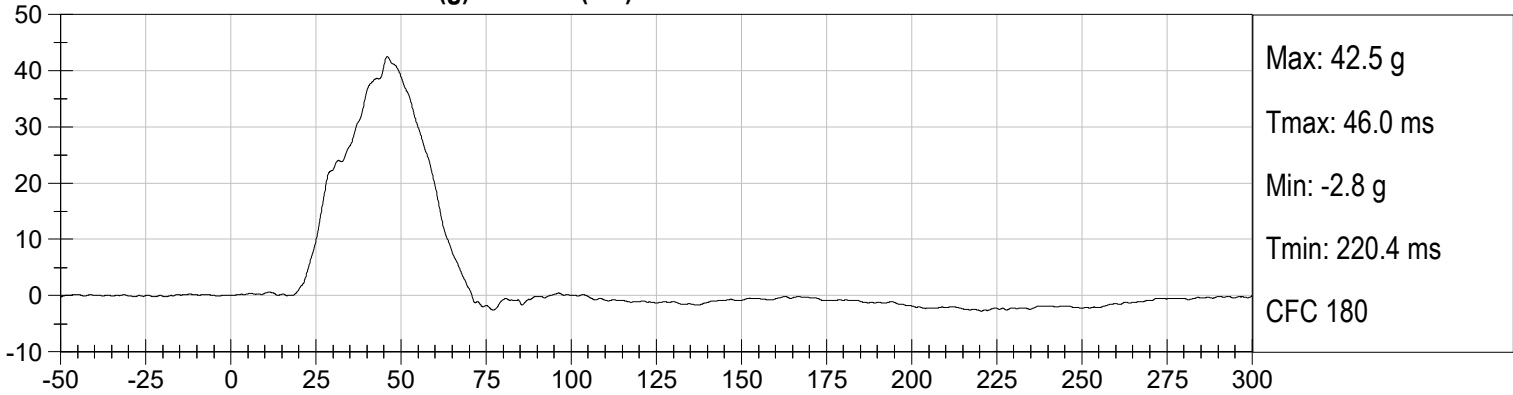
**PASSENGER HEAD Resultant (g) vs Time (ms)**



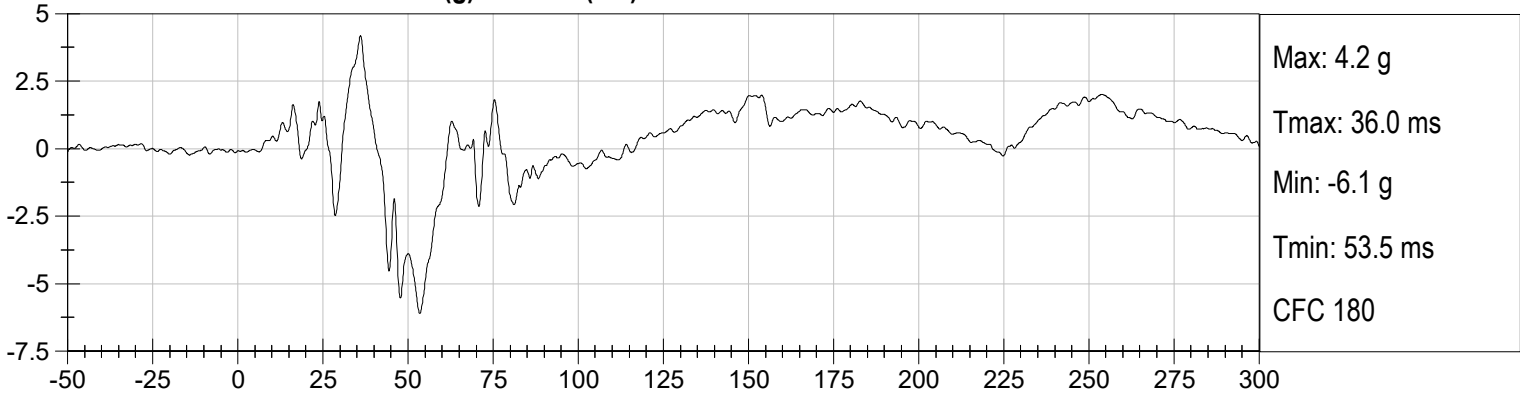
**PASSENGER LOWER SPINE X (g) vs Time (ms)**



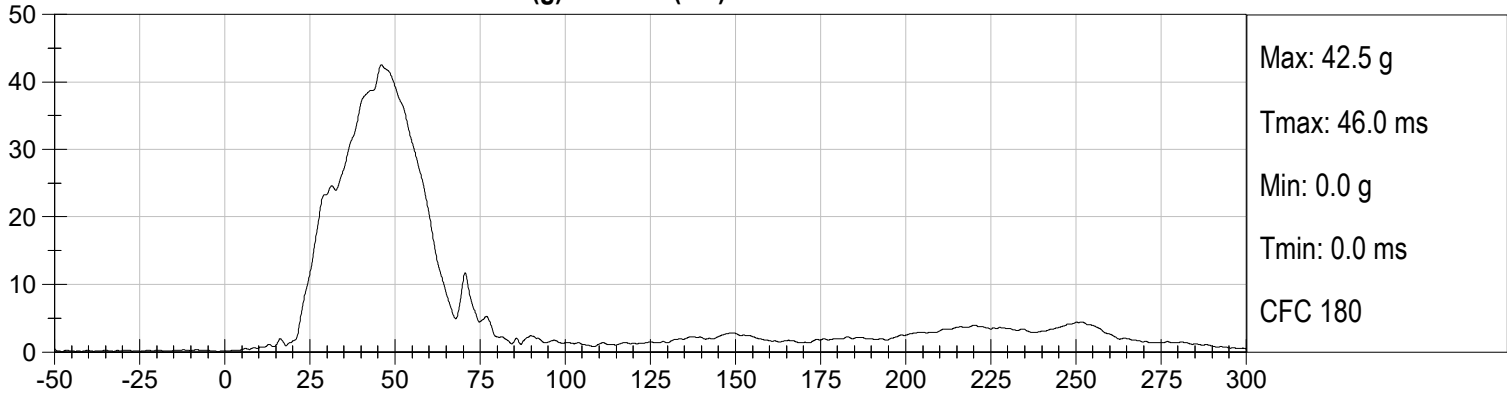
**PASSENGER LOWER SPINE Y (g) vs Time (ms)**



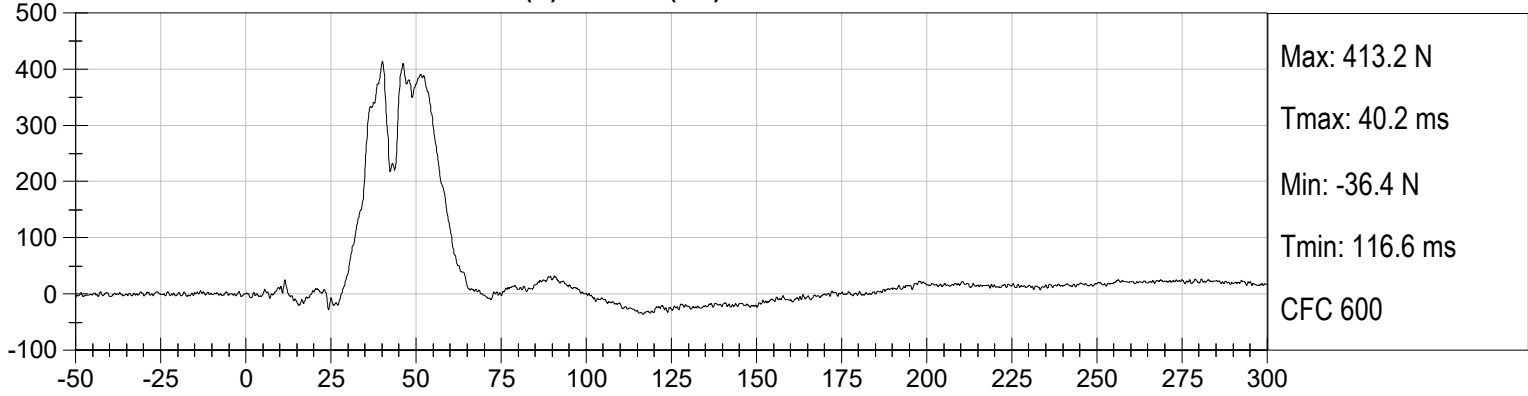
**PASSENGER LOWER SPINE Z (g) vs Time (ms)**



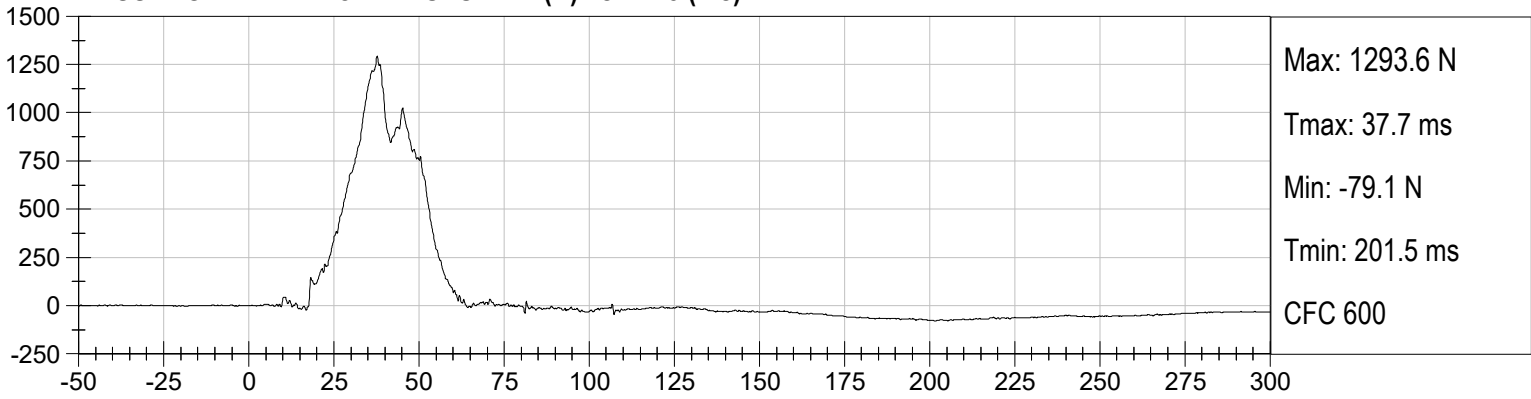
**PASSENGER LOWER SPINE Resultant (g) vs Time (ms)**



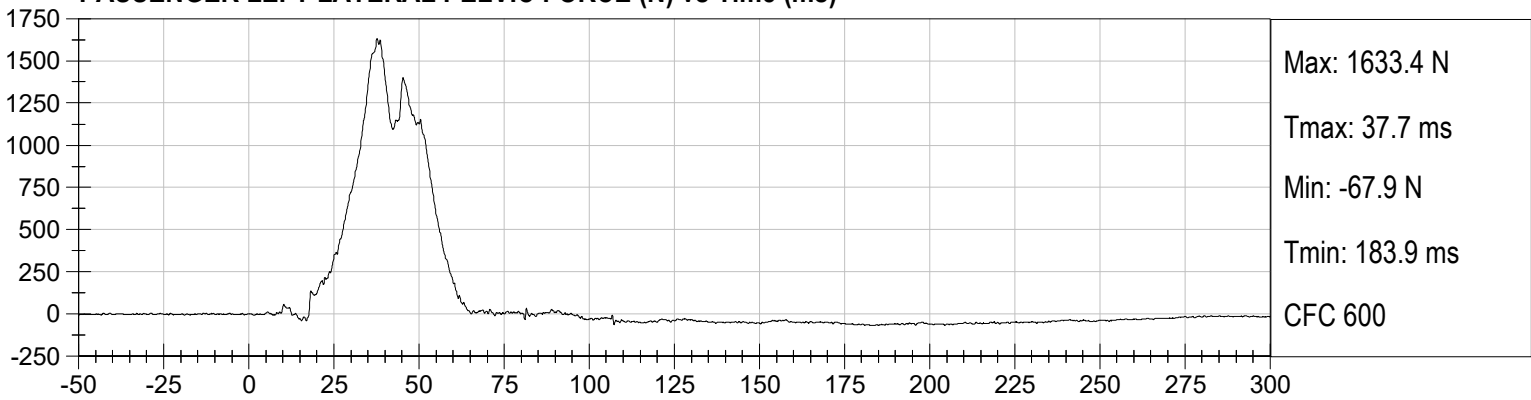
**PASSENGER LEFT ILIUM CREST FY (N) vs Time (ms)**



**PASSENGER LEFT ACETABULUM FY (N) vs Time (ms)**



**PASSENGER LEFT LATERAL PELVIC FORCE (N) vs Time (ms)**



**APPENDIX C**  
**DUMMY CONFIGURATION AND PERFORMANCE VERIFICATION DATA**

**CALIBRATION TEST RESULTS**

**PRE-TEST**

**EUROSID 2 (ES-2RE) MALE – DRIVER ATD**

**ES-2re External Measurements  
SN: F032**


<b>No.</b>	<b>Name</b>	<b>Spec. (mm)</b>	<b>Result</b>	<b>Pass/Fail</b>
1	Sitting Height	900 - 918	915	Pass
2	Seat to Shoulder Joint	558 - 572	568	Pass
3	Seat to Lower Face of Thoracic Spine Box	346 - 356	355	Pass
4	Seat to Hip Joint (center of bolt)	97 - 103	98	Pass
5	Sole to Seat, Sitting	333 - 451	440	Pass
6	Head Width	152 - 158	157	Pass
7	Shoulder/Arm Width	461 - 479	464	Pass
8	Thorax Width	322 - 332	323	Pass
9	Abdomen Width	273 - 287	281	Pass
10	Pelvis Lap Width	359 - 373	370	Pass
11	Head Depth	196 - 206	203	Pass
12	Thorax Depth	262 - 272	264	Pass
13	Abdomen Depth	194 - 204	196	Pass
14	Pelvis Depth	235 - 245	236	Pass
15	Back of Buttocks to Hip Joint (center of bolt)	150 - 160	151	Pass
16	Back of Buttocks to Front Knee	597 - 615	607	Pass

**MGA RESEARCH CORPORATION**  
**HEAD DROP TEST**  
**ES-2re DUMMY**


ATD Serial No:       F032      

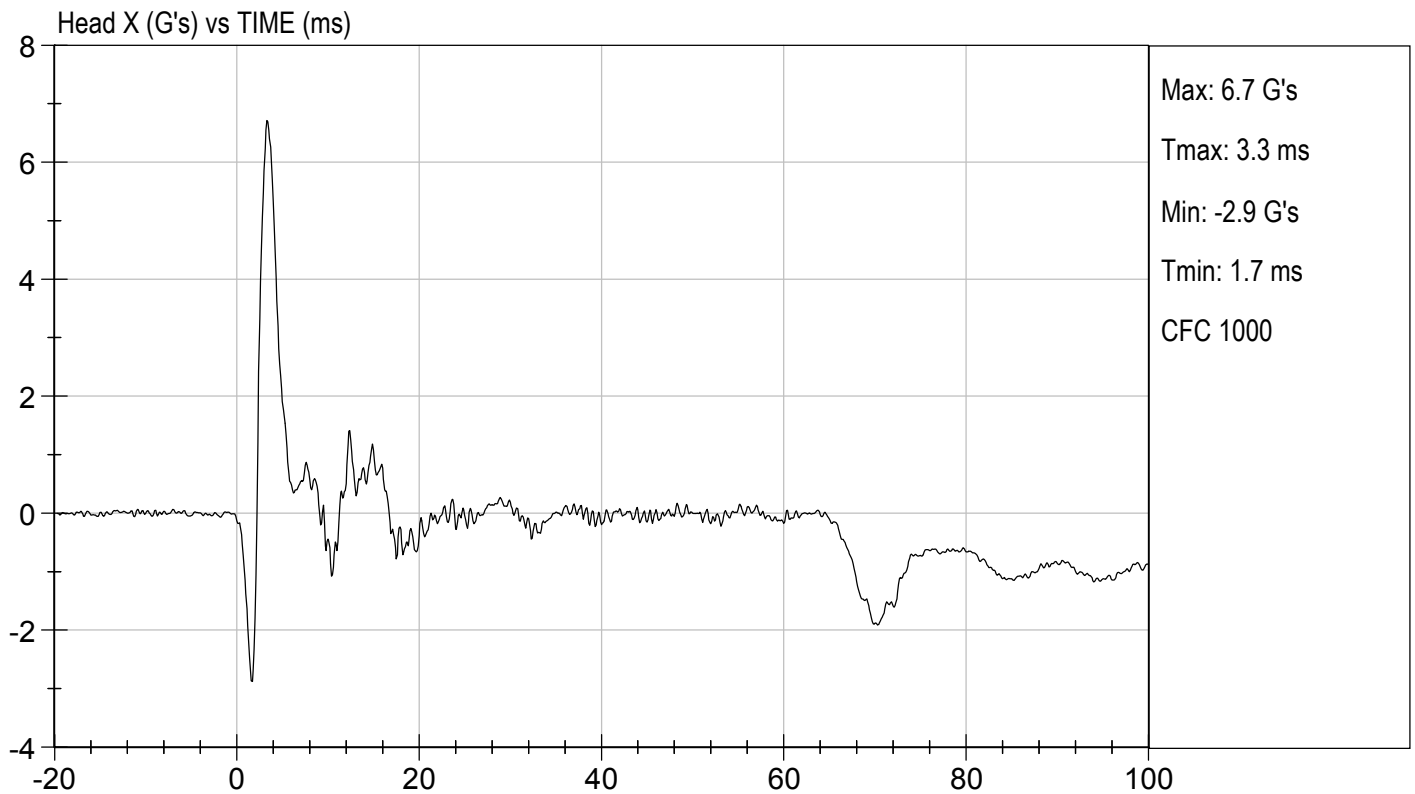
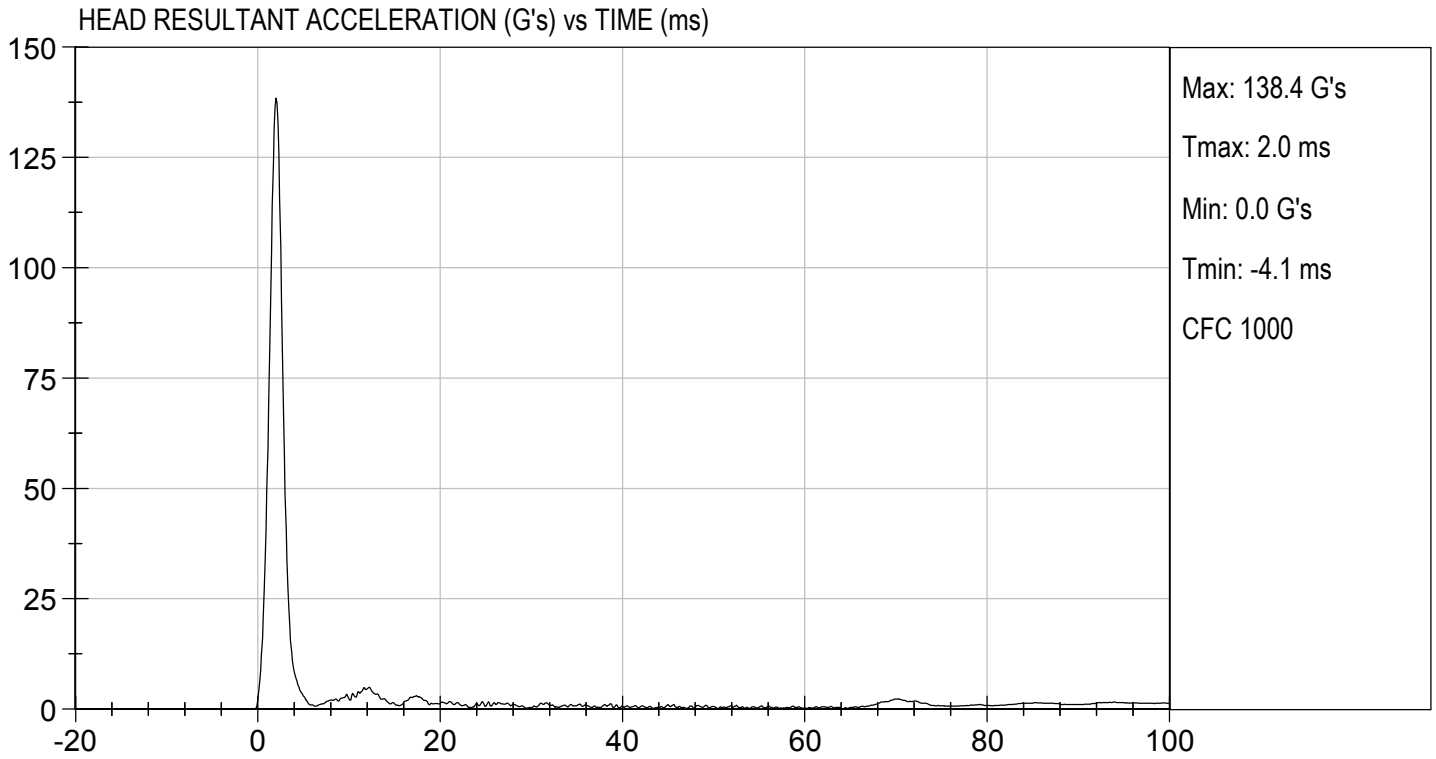
Test ID:       D202721      

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	21.2	Pass
Laboratory Relative Humidity	%	10 to 70	23	Pass
Peak Resultant Acceleration	G's	125 to 155	138	Pass
Peak Longitudinal Acceleration	G's	<= +/- 15.0	6.7	Pass
Unimodal	N/A	Yes	Yes	Pass
Oscillations	N/A	within 15% of peak	Yes	Pass
<b>Overall Test Results</b>				<b>Pass</b>

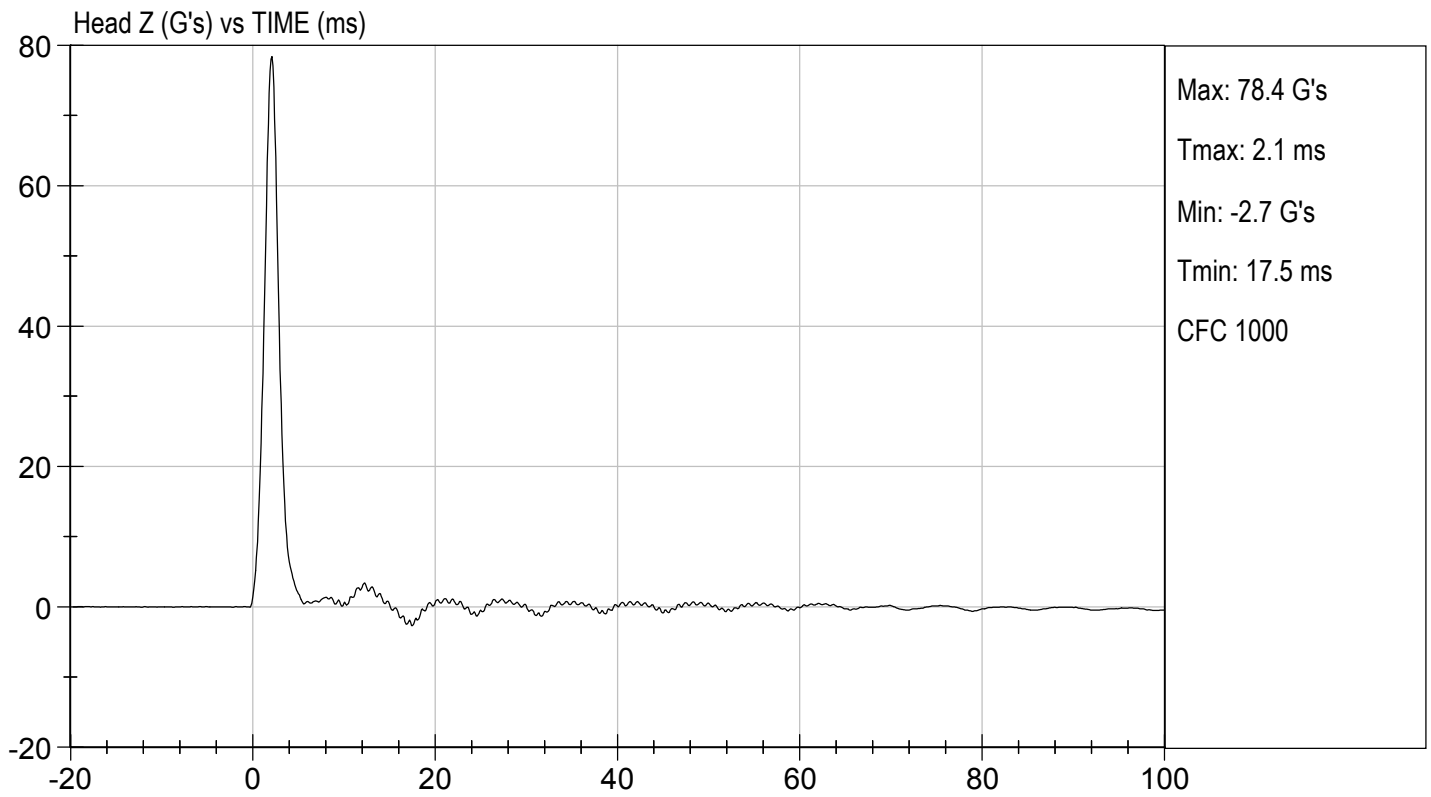
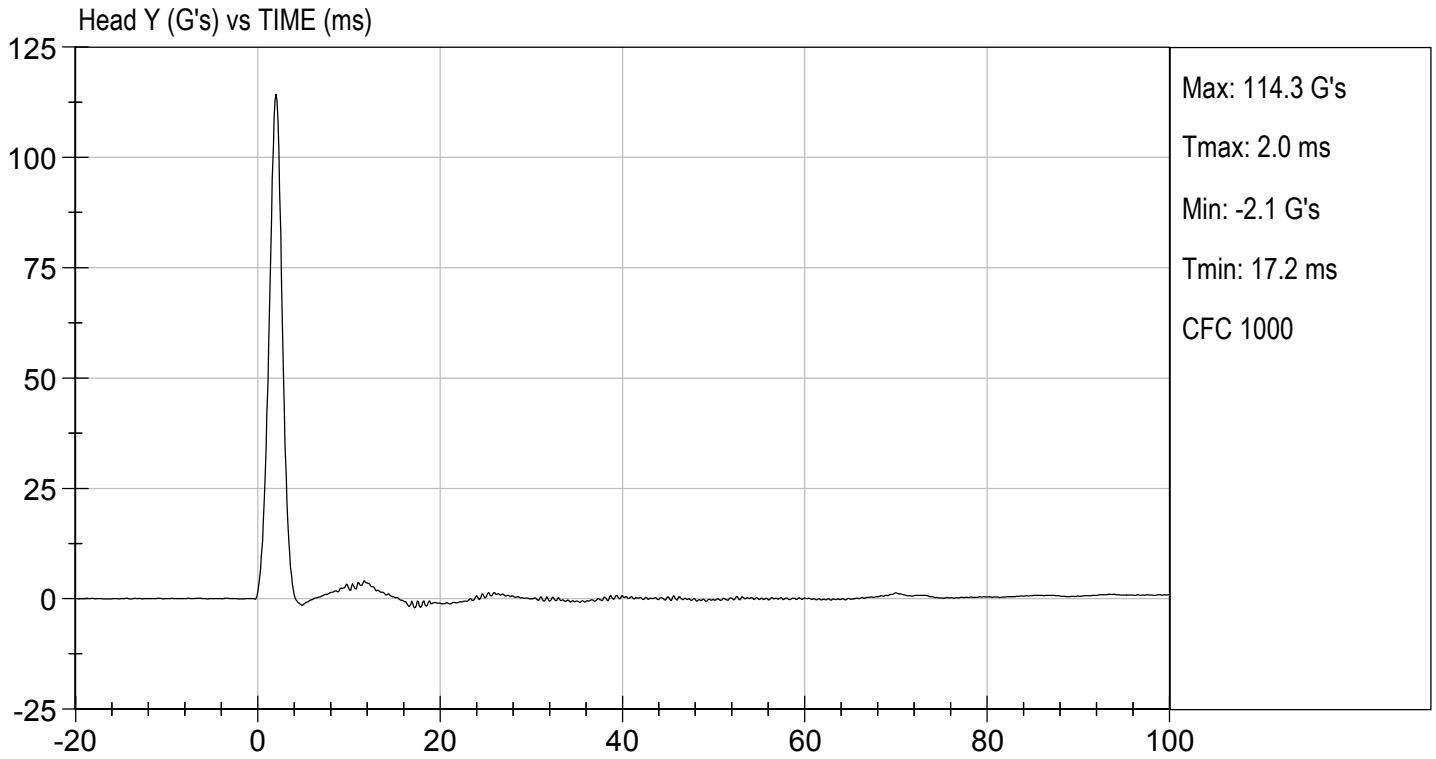
  
 Laboratory Technician

10/28/2020  
 Test Date

  
 Approved By








**MGA RESEARCH CORPORATION  
NECK PENDULUM TEST  
ES-2re DUMMY**

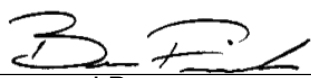
**ATD Serial No:** F032

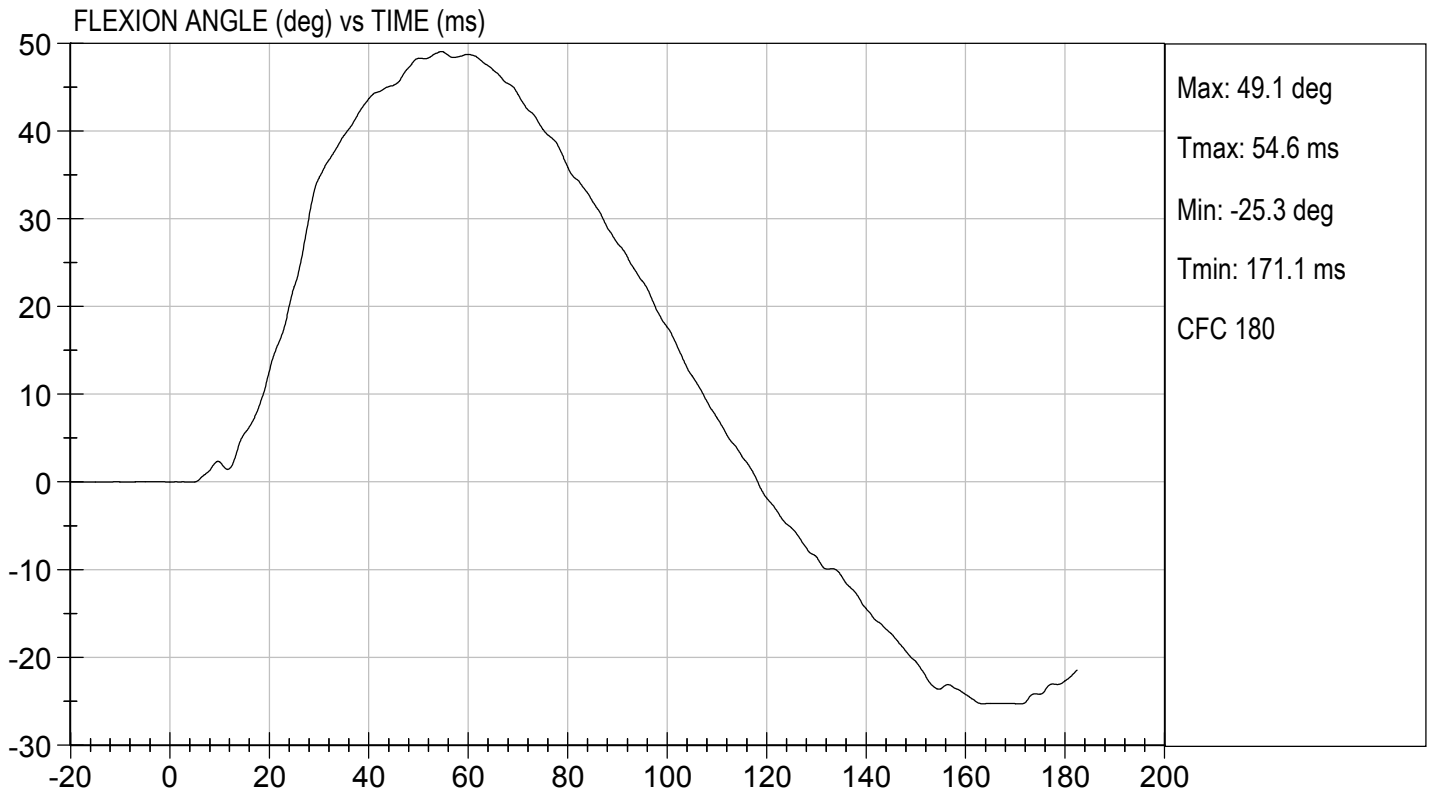
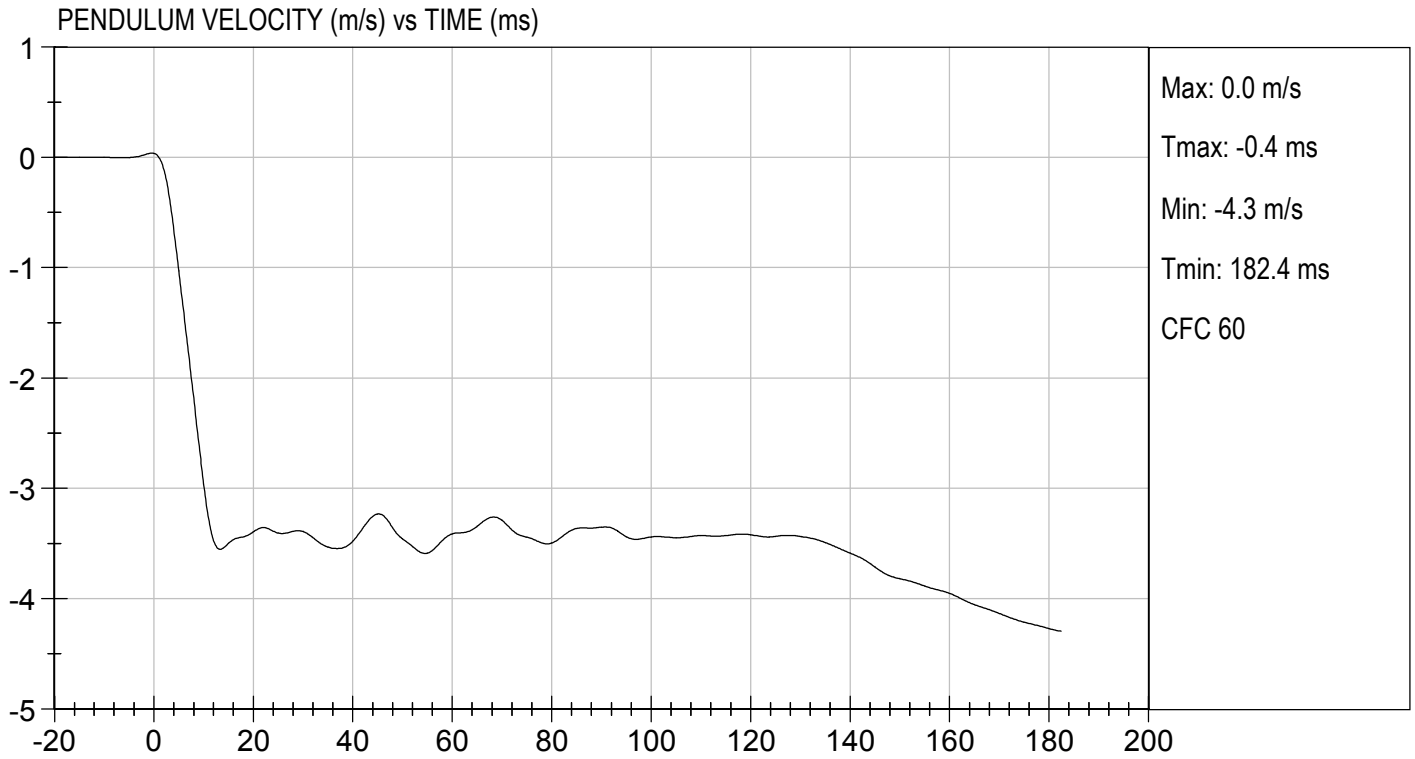
**Test I.D.:** D202722

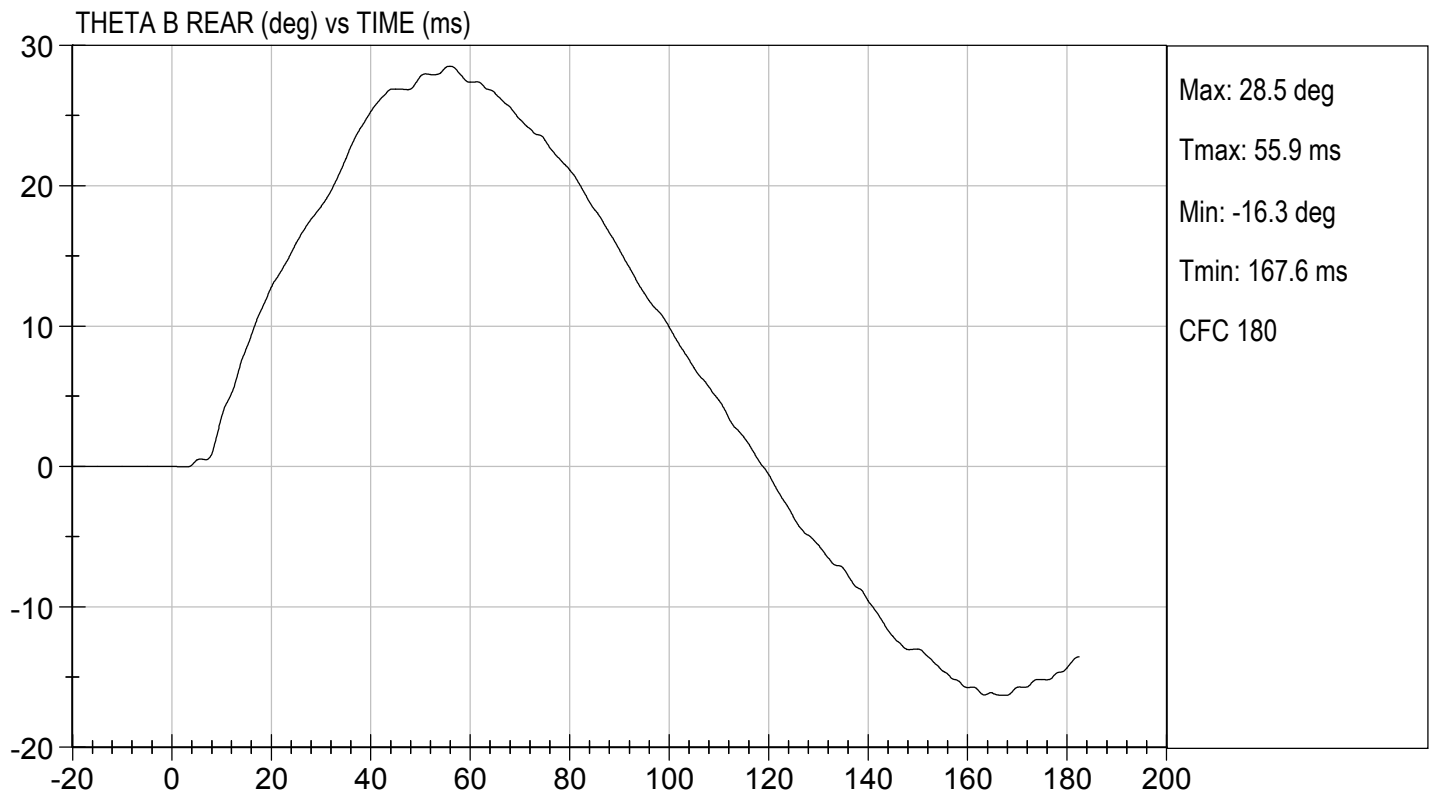
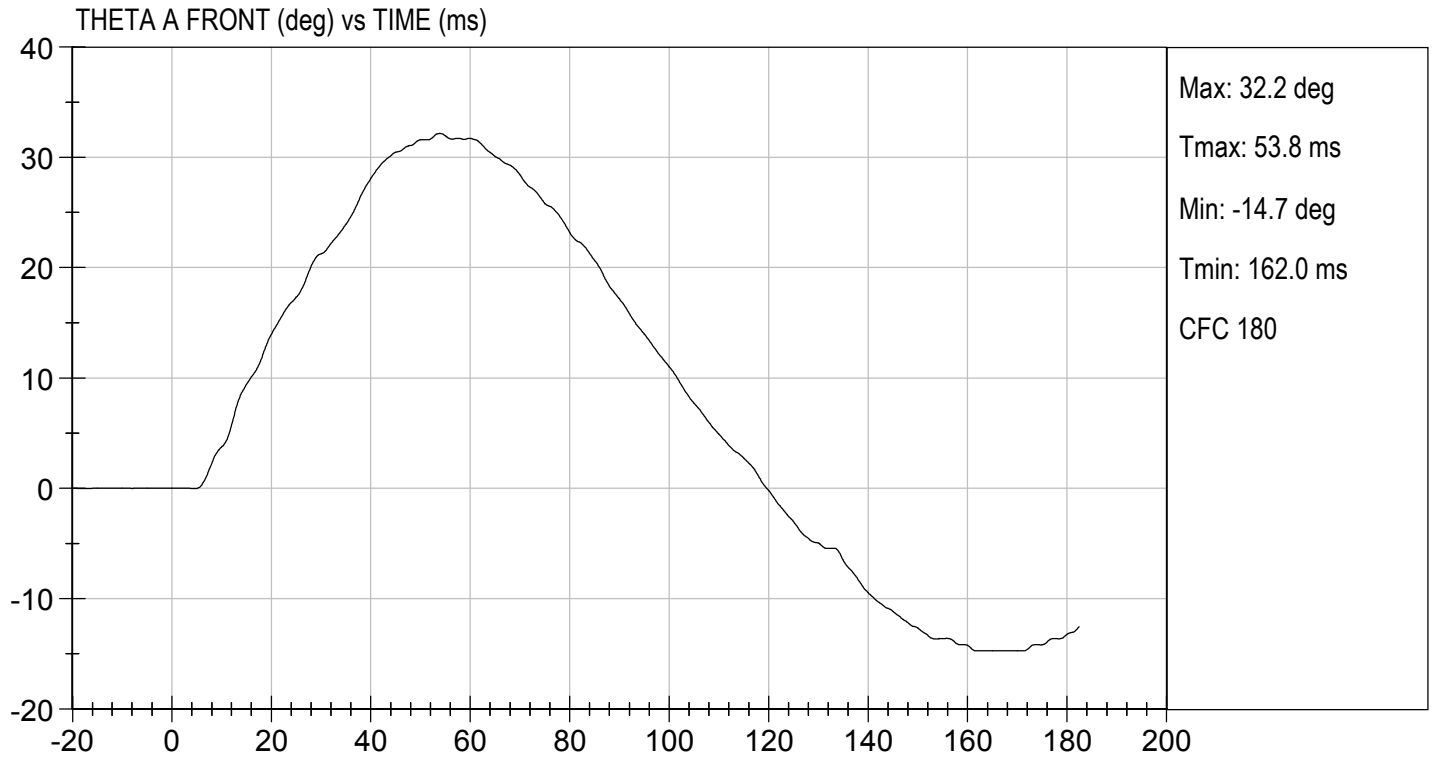
Tested Parameter	Units	Specification	Result	Pass/Fail	
Laboratory Temperature	deg C	20.6 to 22.2	21.2	Pass	
Laboratory Relative Humidity	%	10 to 70	22	Pass	
Pendulum Speed	m/s	3.30 to 3.50	3.49	Pass	
Pendulum Velocity	1 ms	m/s	-0.05 to 0.00	0.00	Pass
	3 ms	m/s	-0.25 to -0.375	-0.33	Pass
	14 ms	m/s	-3.20 to -3.70	-3.54	Pass
	17 ms	m/s	>= -3.70	-3.45	Pass
Maximum Flexion Angle	deg	49.0 to 59.0	49.1	Pass	
Time of Maximum Flexion Angle	ms	54.0 to 66.0	54.6	Pass	
Head Rotation Decay Time to 0 Degree	ms	53.0 to 88.0	63.7	Pass	
Overall Results				Pass	

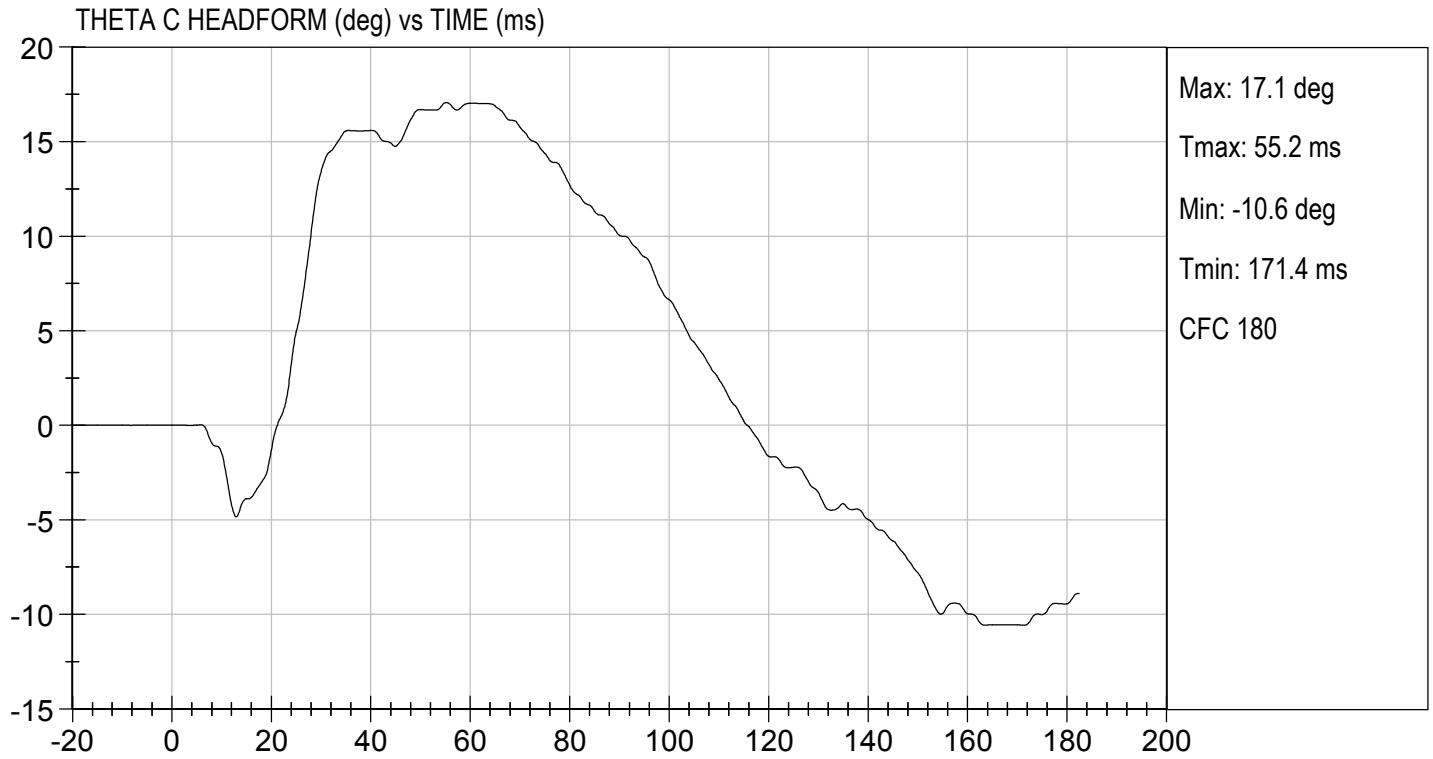
  
Laboratory Technician

10/28/2020  
Test Date

  
Approved By





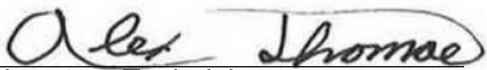


**MGA RESEARCH CORPORATION**  
**SHOULDER IMPACT TEST**  
**ES-2re DUMMY**

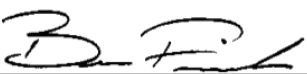
ATD Serial No:       F032      

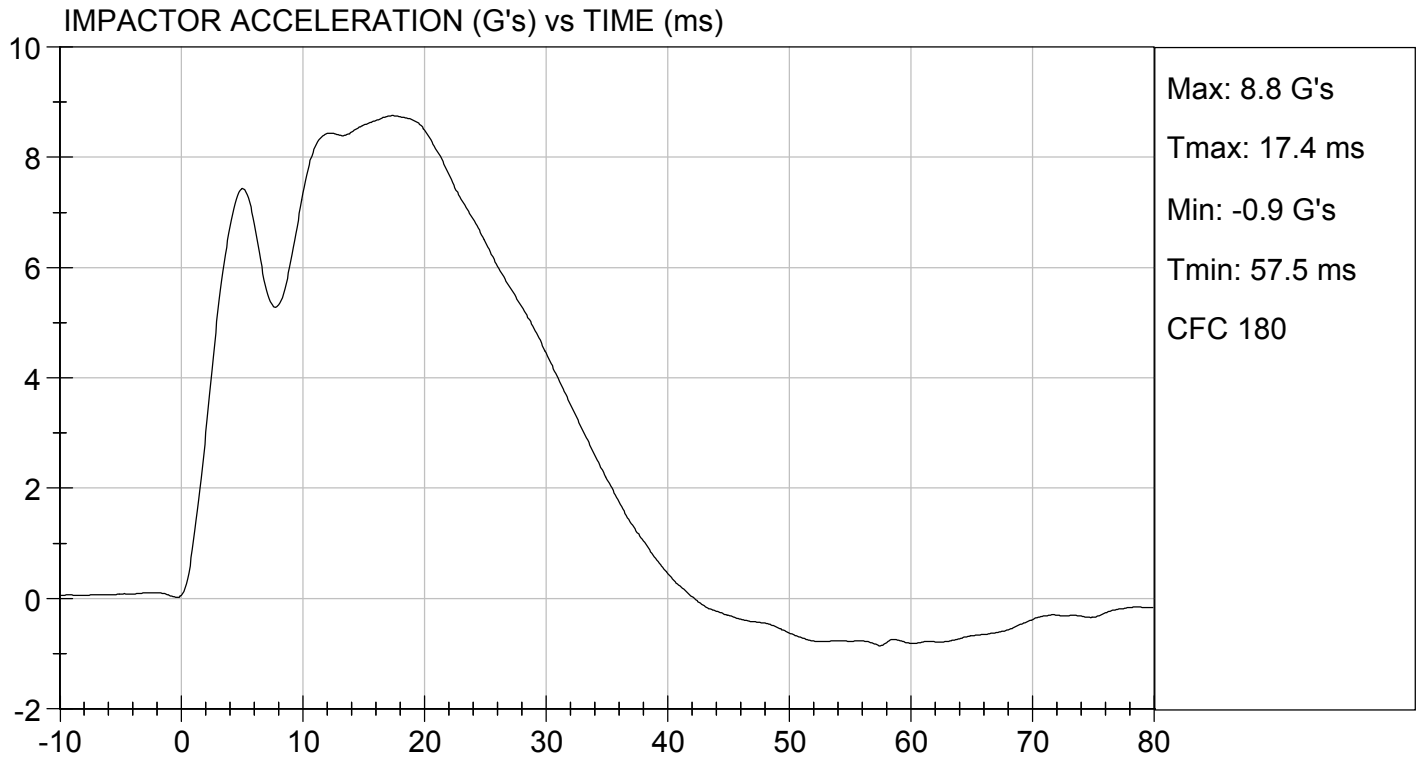
Test I.D:       D202723      

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.2	Pass
Laboratory Relative Humidity	%	10 to 70	22	Pass
Pendulum Speed	m/s	4.20 to 4.40	4.23	Pass
Peak Impactor Acceleration	G's	7.5 to 10.5	8.8	Pass
Overall Test Results				Pass

  
 Laboratory Technician

10/28/2020  
 Test Date

  
 Approved By



MGA RESEARCH CORPORATION

UPPER RIB TEST

ES-2re DUMMY

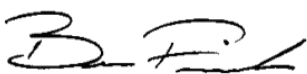
ATD Serial No: F032

Test I.D: D202724

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.5	Pass
Laboratory Relative Humidity	%	10 to 70	22	Pass
Displacement at 459 mm	mm	36.0 to 40.0	37.9	Pass
Displacement at 815 mm	mm	46.0 to 51.0	47.4	Pass
Overall Test Results				Pass

  
Laboratory Technician

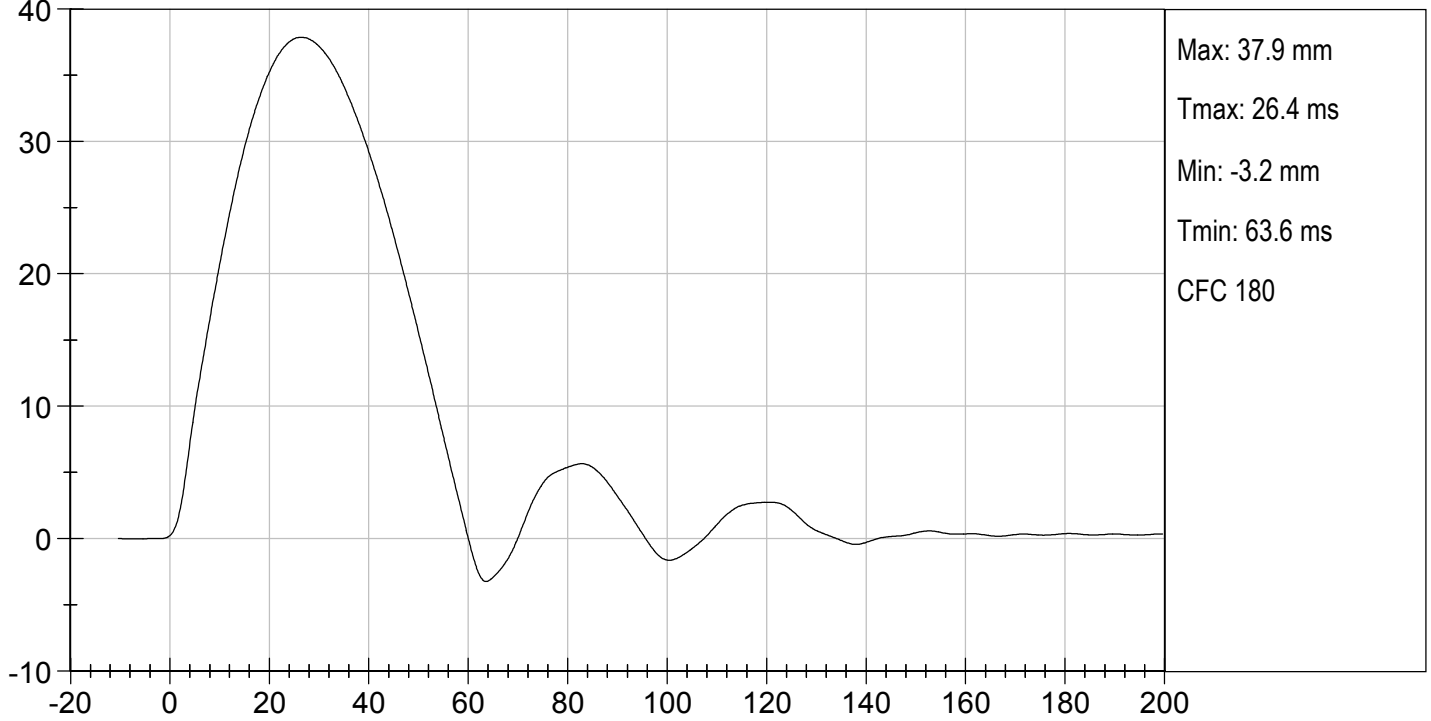
10/29/2020  
Test Date

  
Approved By

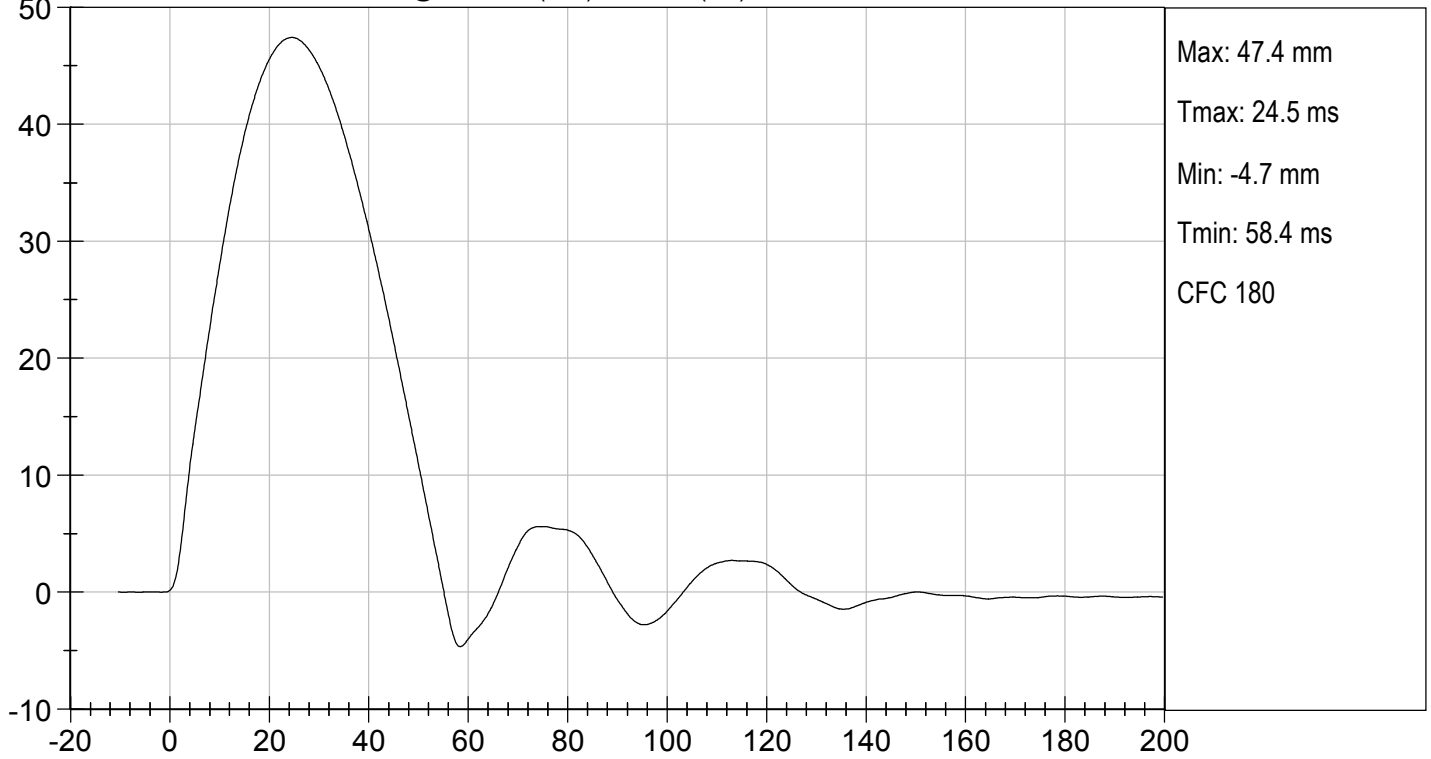




UPPER RIB DISPLACEMENT @ 459 mm (mm) vs TIME (ms)



UPPER RIB DISPLACEMENT @ 815 mm (mm) vs TIME (ms)



MGA RESEARCH CORPORATION

MID RIB TEST

ES-2re DUMMY

ATD Serial No: F032

Test I.D: D202725

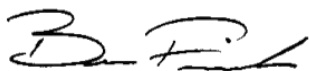
Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.5	Pass
Laboratory Relative Humidity	%	10 to 70	22	Pass
Displacement at 459 mm	mm	36.0 to 40.0	40.0	Pass
Displacement at 815 mm	mm	46.0 to 51.0	49.3	Pass
Overall Test Results				Pass



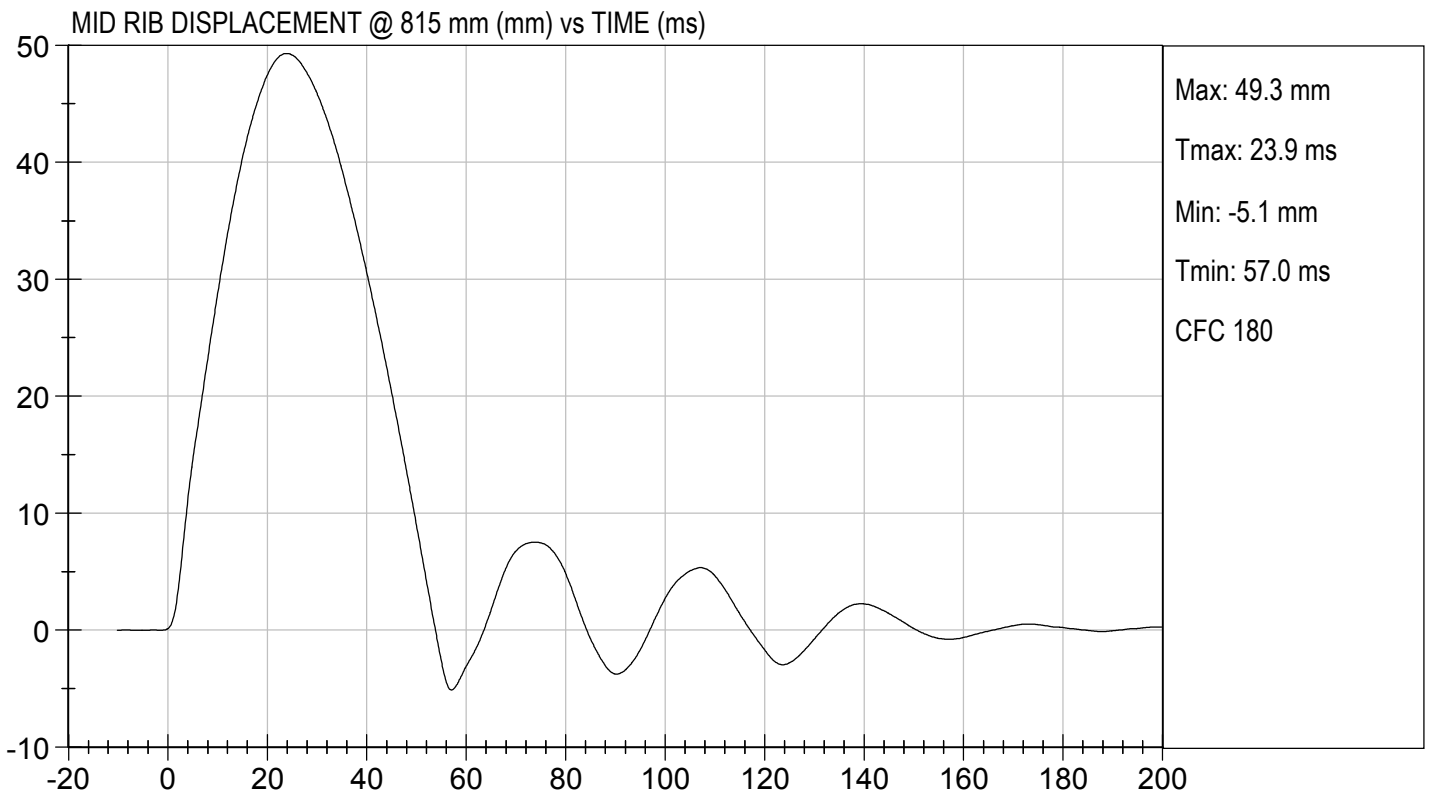
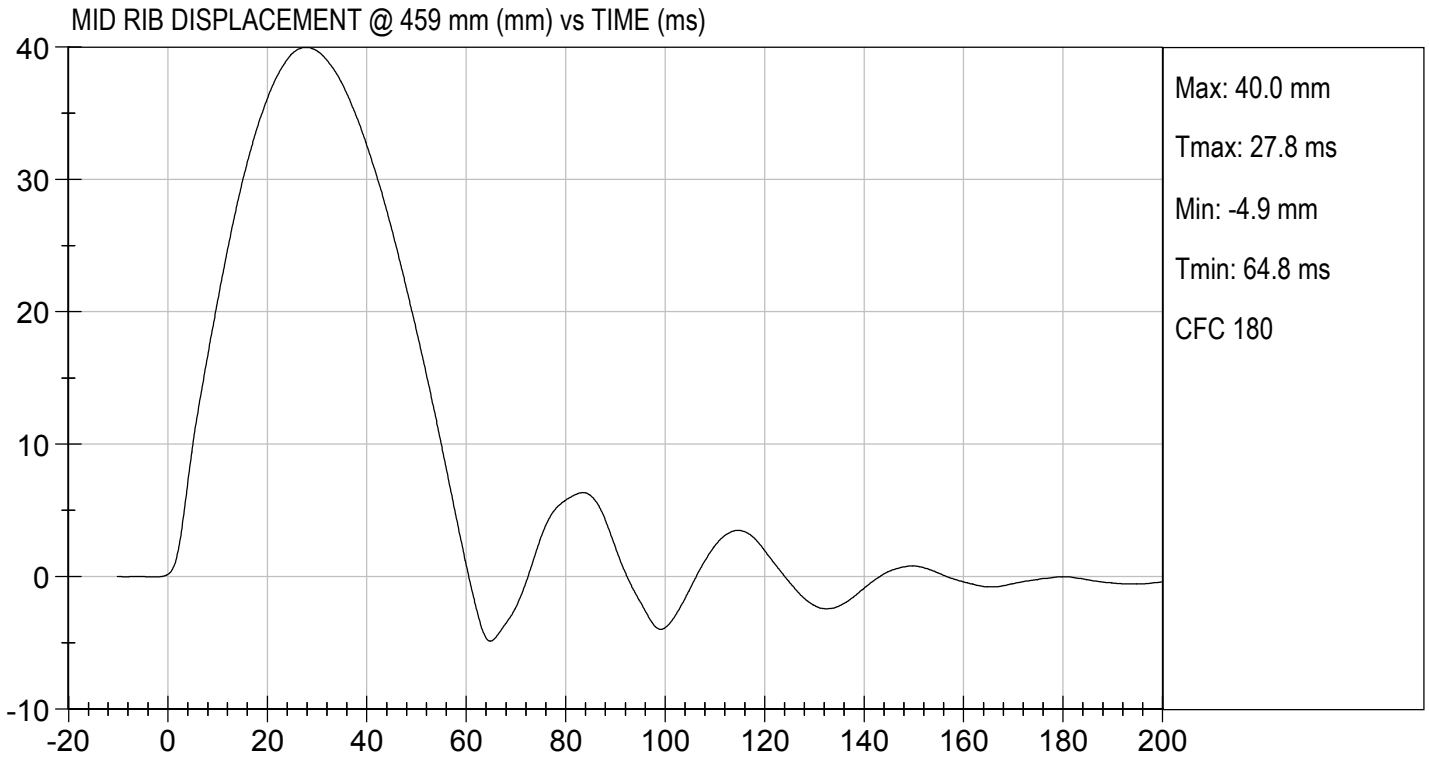
Laboratory Technician

10/29/2020

Test Date



Approved By



MGA RESEARCH CORPORATION

LOWER RIB TEST

ES-2re DUMMY

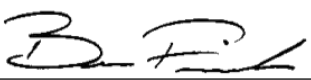
ATD Serial No: F032

Test I.D: D202726

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.5	Pass
Laboratory Relative Humidity	%	10 to 70	22	Pass
Displacement at 459 mm	mm	36.0 to 40.0	39.6	Pass
Displacement at 815 mm	mm	46.0 to 51.0	50.6	Pass
Overall Test Results				Pass

  
Laboratory Technician

10/29/2020  
Test Date

  
Approved By

MGA RESEARCH CORPORATION

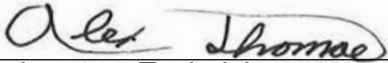
ABDOMEN TEST

ES-2re DUMMY

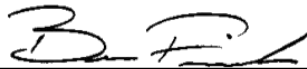
ATD Serial No:       F032      

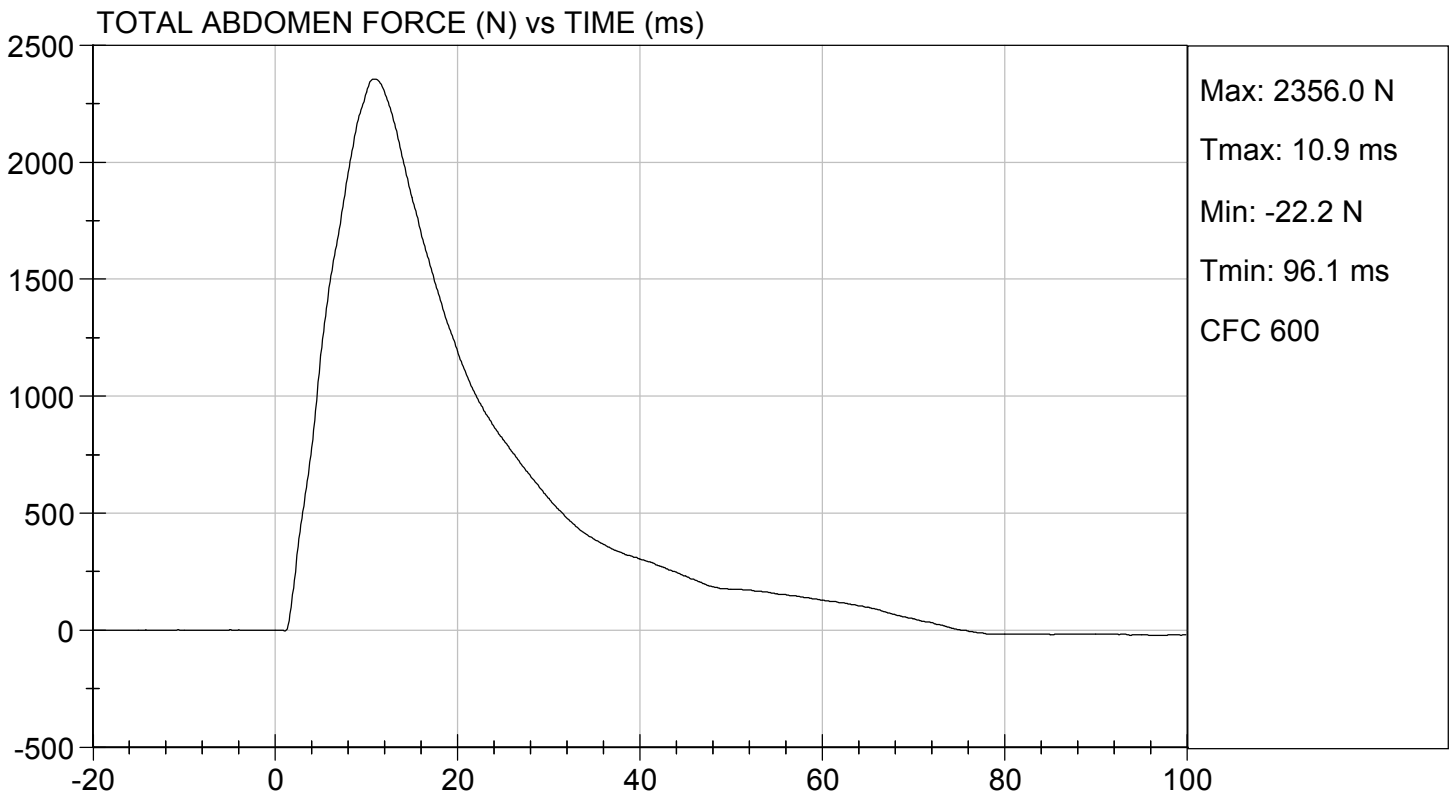
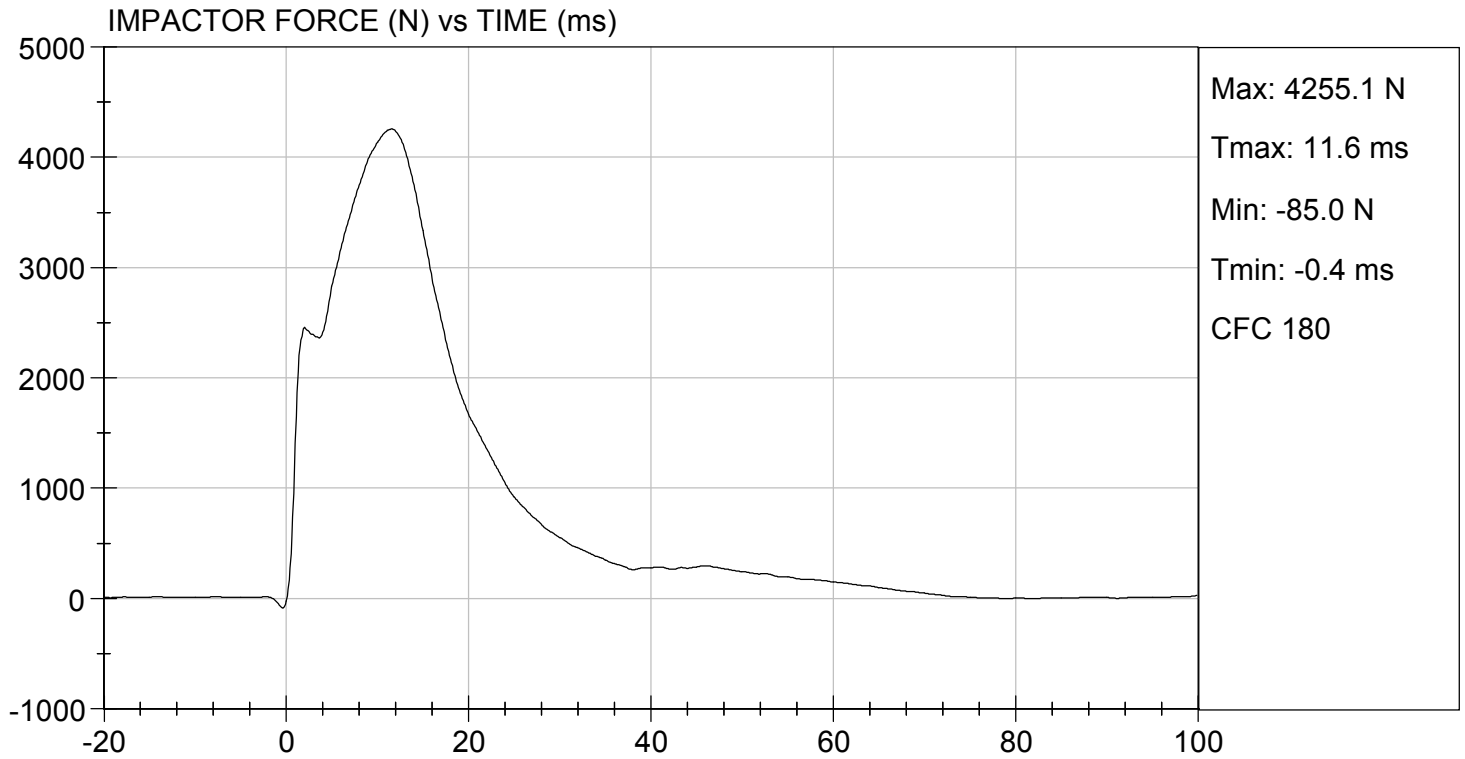
Test I.D:       D202727      

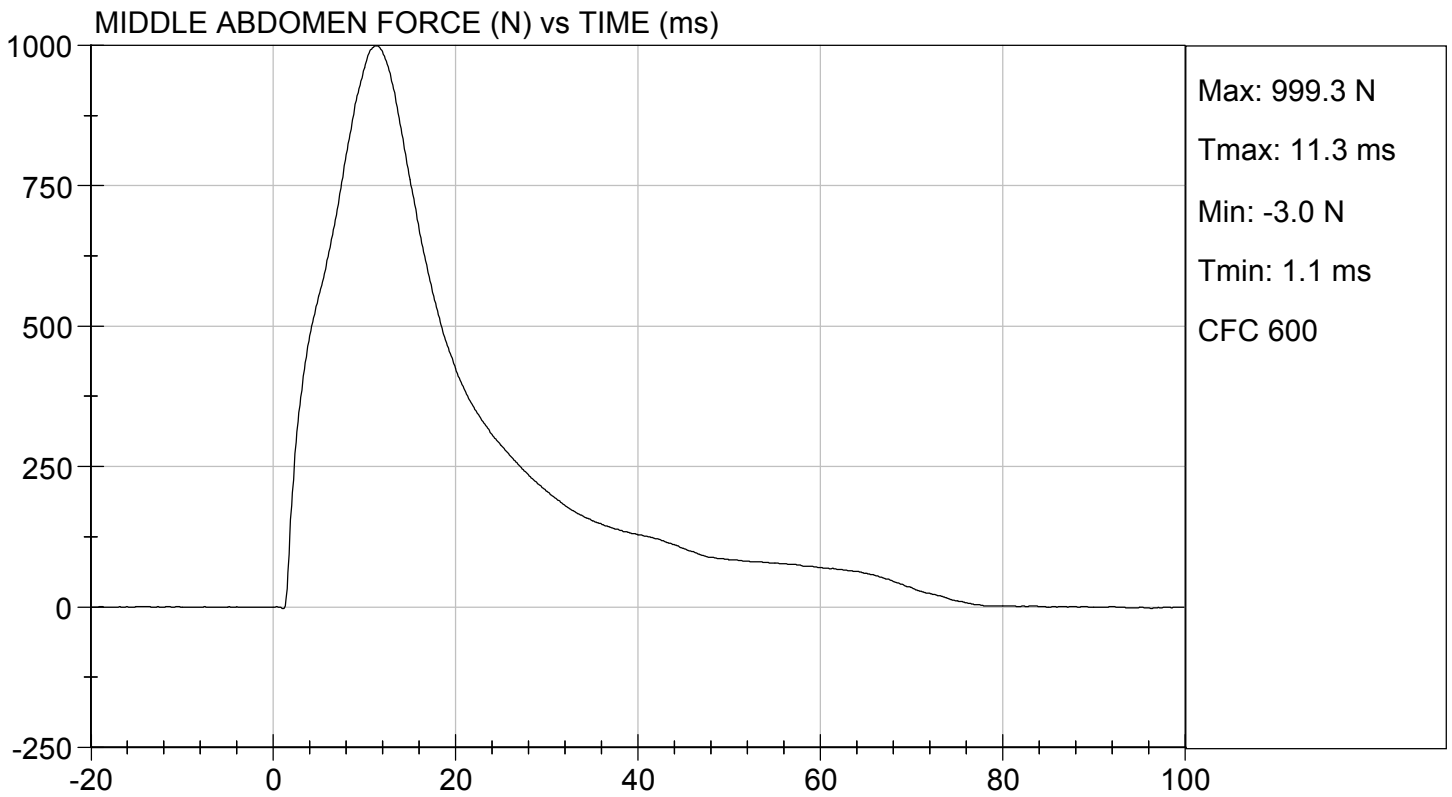
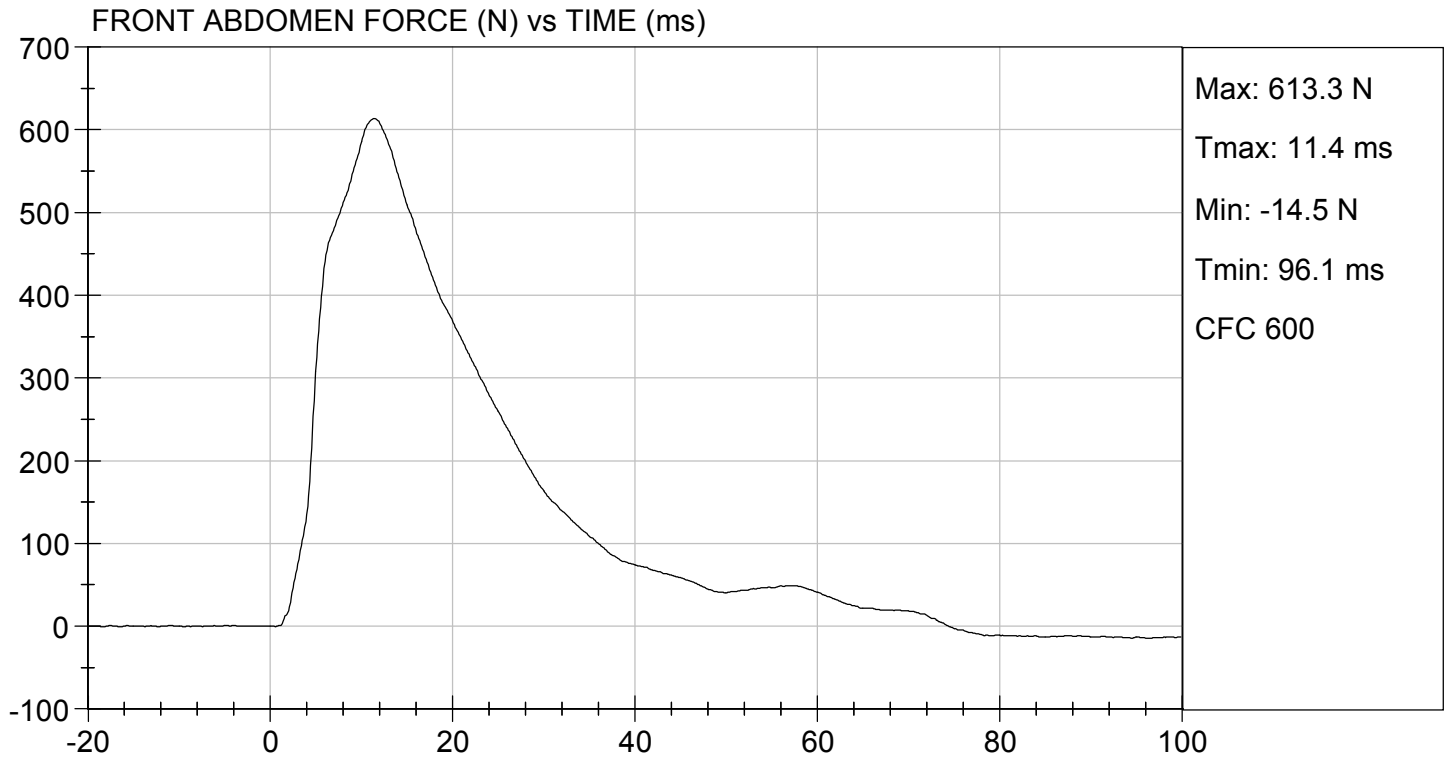
Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.2	Pass
Laboratory Relative Humidity	%	10 to 70	22	Pass
Probe Speed	m/s	3.90 to 4.10	4.10	Pass
Maximum Impactor Force	N	4000 to 4800	4255	Pass
Time of Maximum Impactor Force	ms	10.6 to 13.0	11.6	Pass
Maximum Total Abdomen Force	N	2200 to 2700	2356	Pass
Time of Maximum Abdomen Force	ms	10.0 to 12.3	10.9	Pass
Overall Test Results				Pass

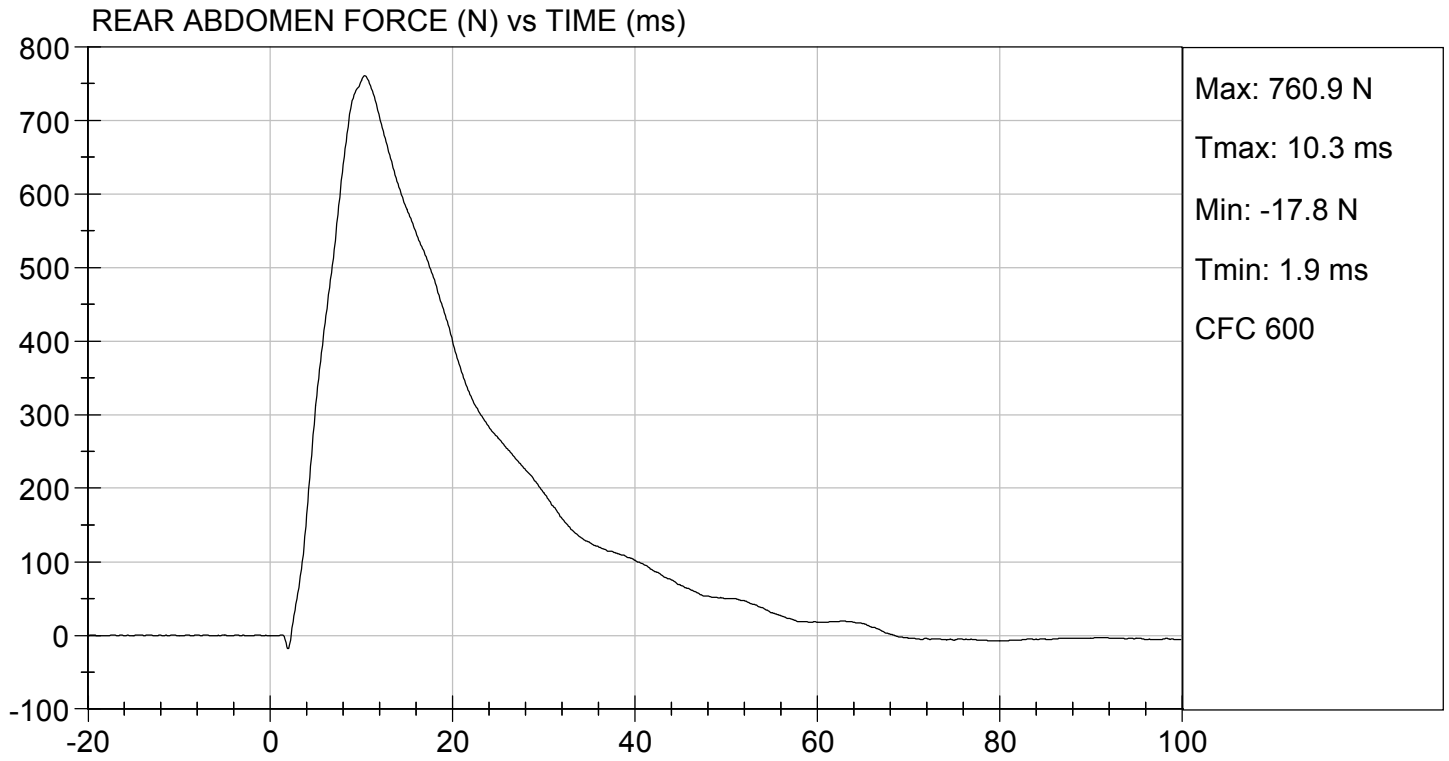
  
\_\_\_\_\_  
Laboratory Technician

      10/28/2020        
Test Date

  
\_\_\_\_\_  
Approved By



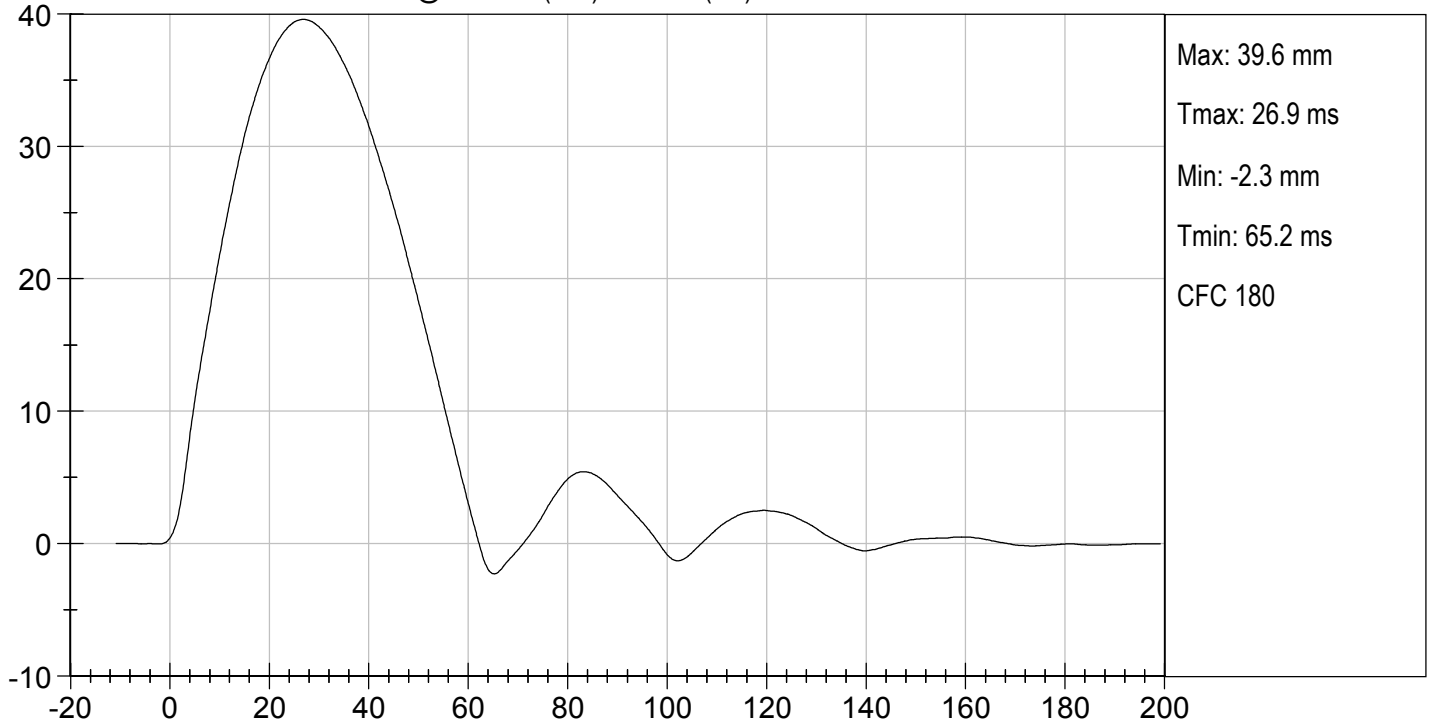




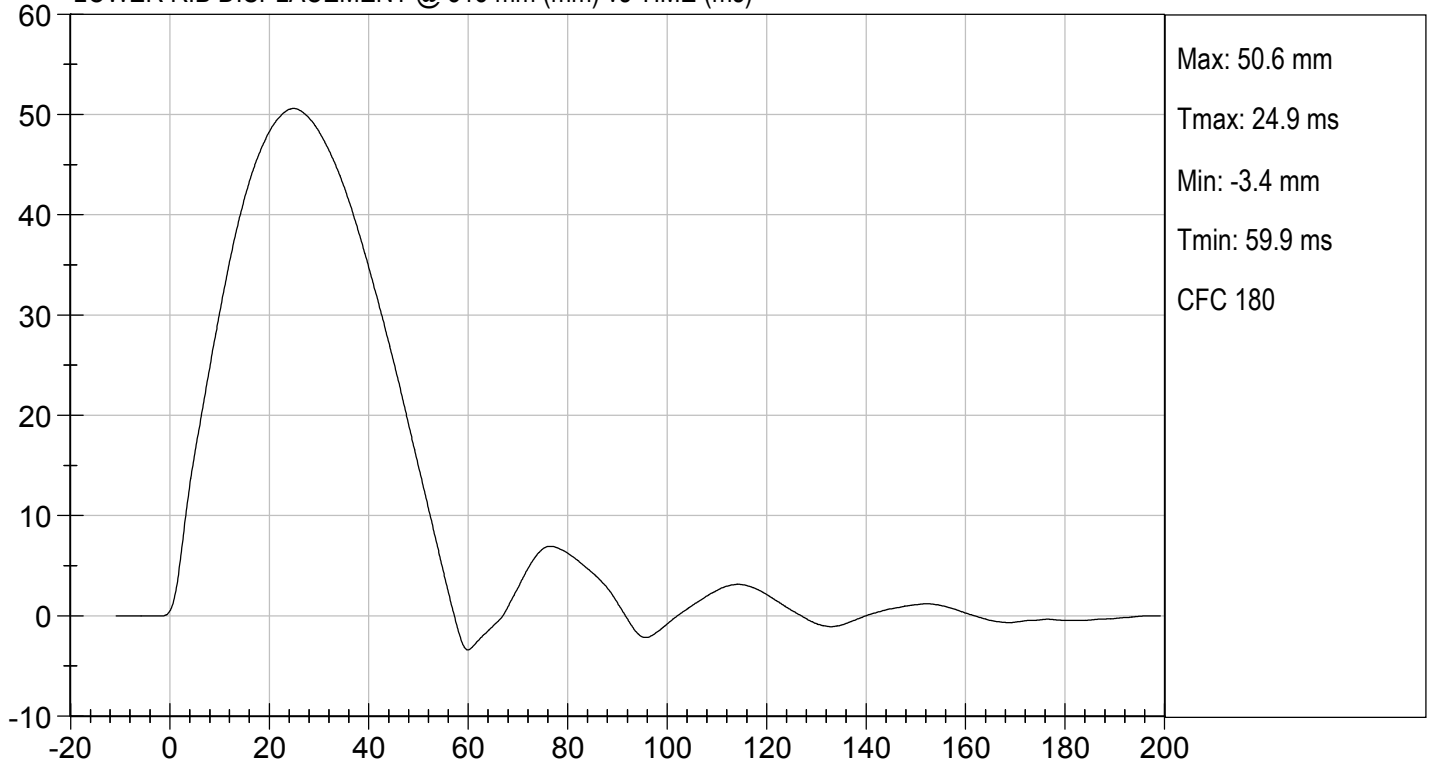




LOWER RIB DISPLACEMENT @ 459 mm (mm) vs TIME (ms)



LOWER RIB DISPLACEMENT @ 815 mm (mm) vs TIME (ms)



**MGA RESEARCH CORPORATION**  
**LUMBAR SPINE TEST**  
**ES-2re DUMMY**

**ATD Serial No:**           F032          

**Test I.D.:**           D202728          

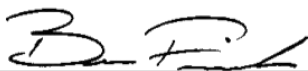
Tested Parameter	Units	Specification	Result	Pass/Fail	
Laboratory Temperature	deg C	20.6 to 22.2	21.2	Pass	
Laboratory Relative Humidity	%	10 to 70	22	Pass	
Pendulum Speed	m/s	5.95 to 6.15	6.12	Pass	
Pendulum Velocity	1 ms	m/s	-0.05 to 0.00	-0.02	Pass
	3.7 ms	m/s	-0.425 to -0.24	-0.403	Pass
	27 ms	m/s	-6.50 to -5.80	-6.11	Pass
	30 ms	m/s	>= -6.50	-5.97	Pass
Maximum Flexion Angle	deg	45.0 to 55.0	46.0	Pass	
Time of Maximum Flexion Angle	ms	39.0 to 53.0	44.0	Pass	
Headform Rotation Decay to Initial Position	ms	37 to 57	37	Pass	
<b>Overall Results</b>				<b>Pass</b>	



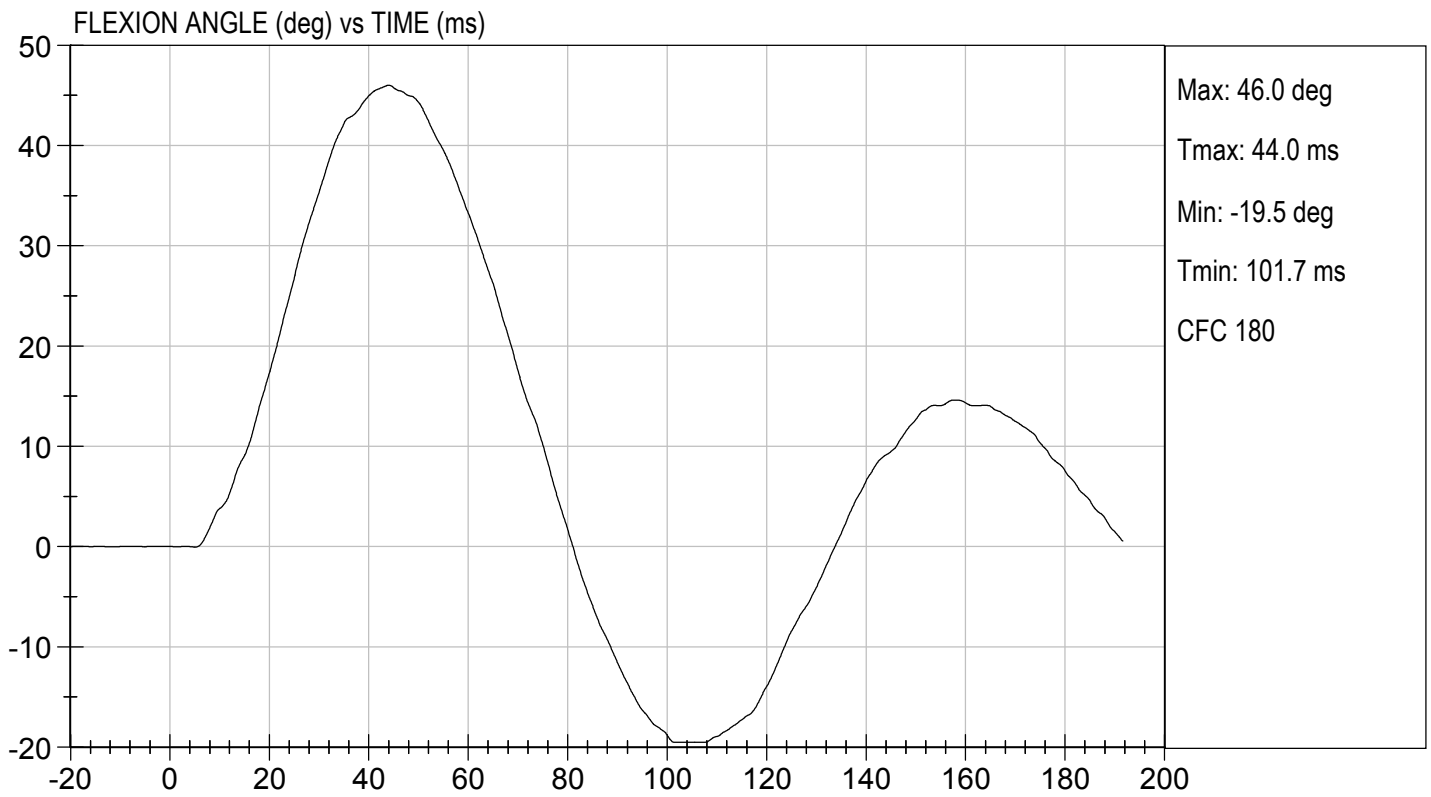
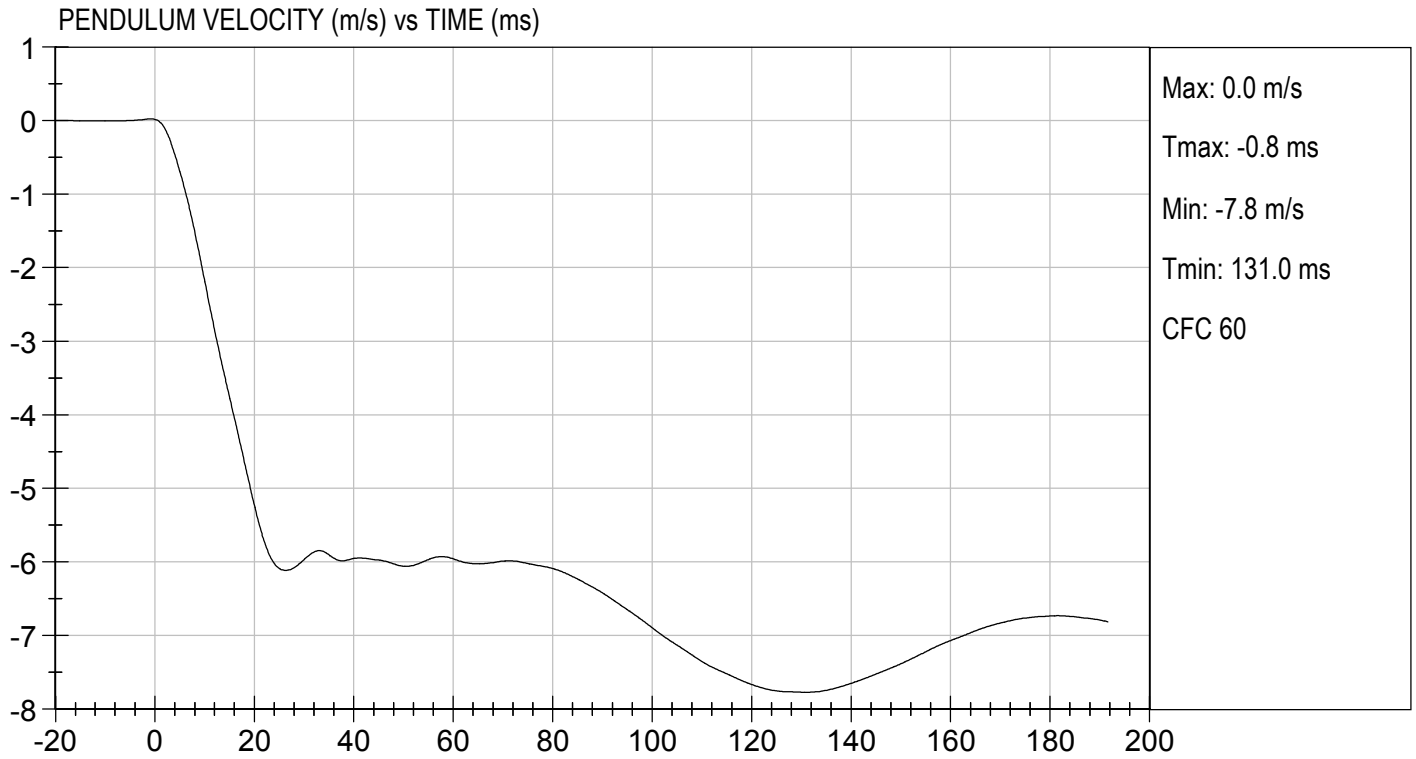
Laboratory Technician

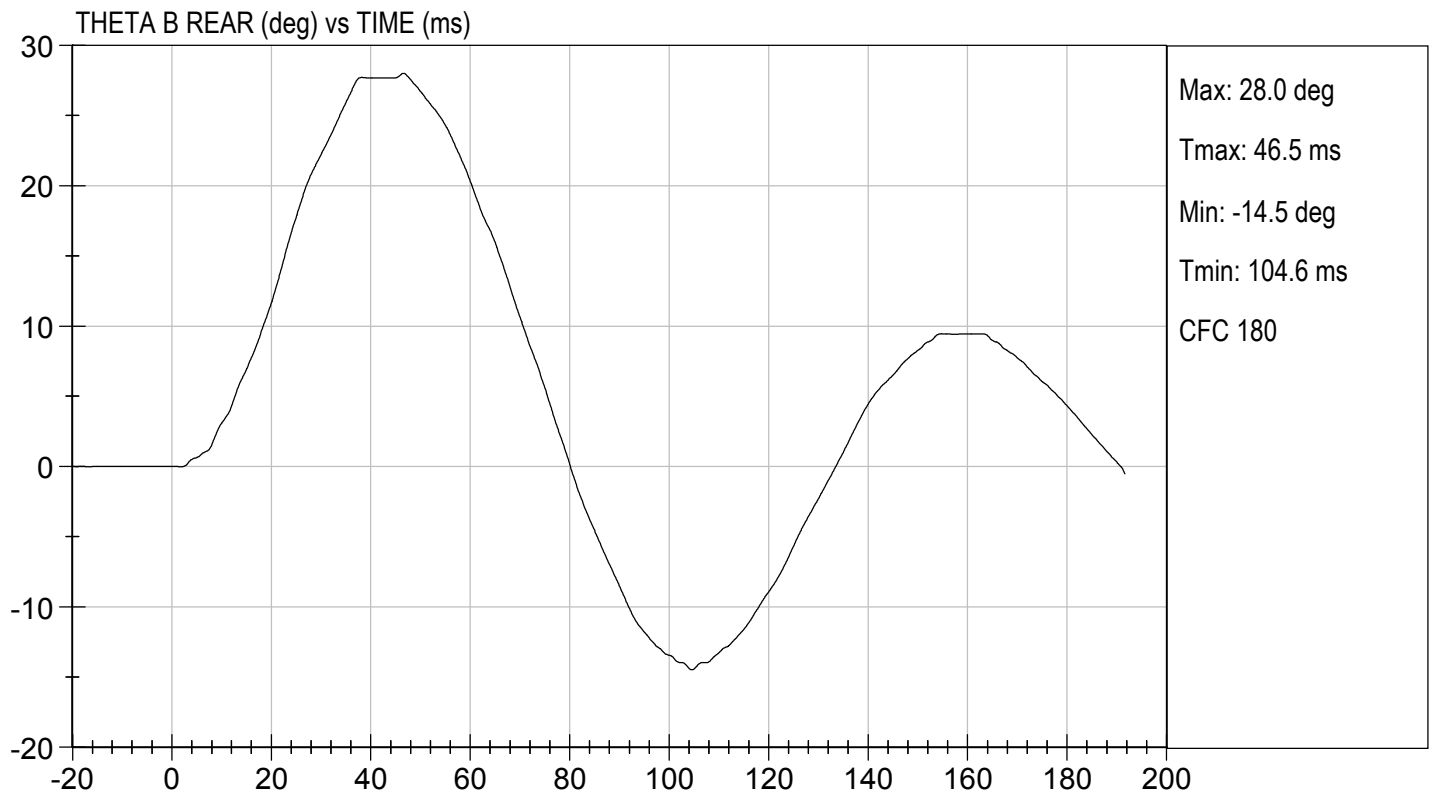
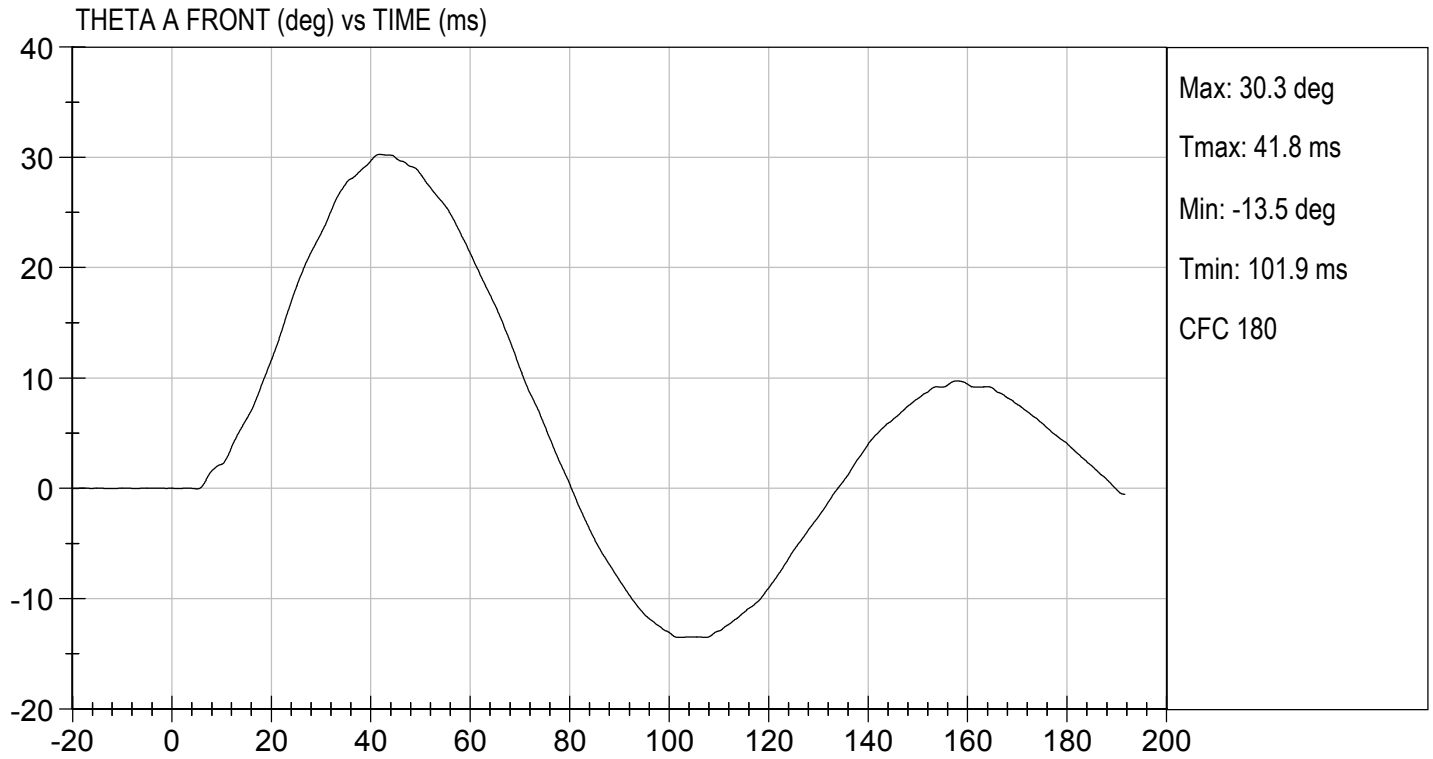
          10/28/2020          

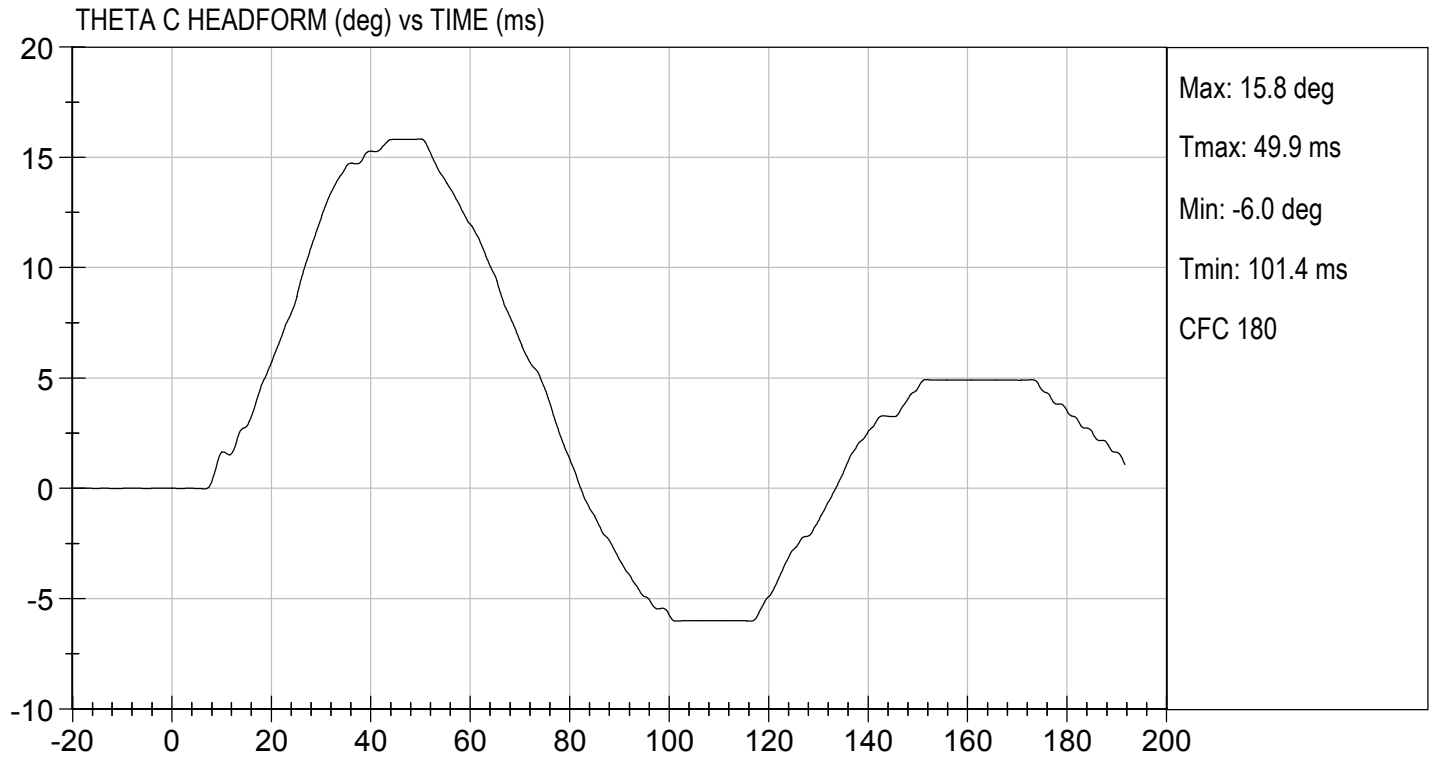
Test Date



Approved By







**MGA RESEARCH CORPORATION**


**PELVIS TEST**

**ES-2re DUMMY**


**ATD Serial No:**       F032      

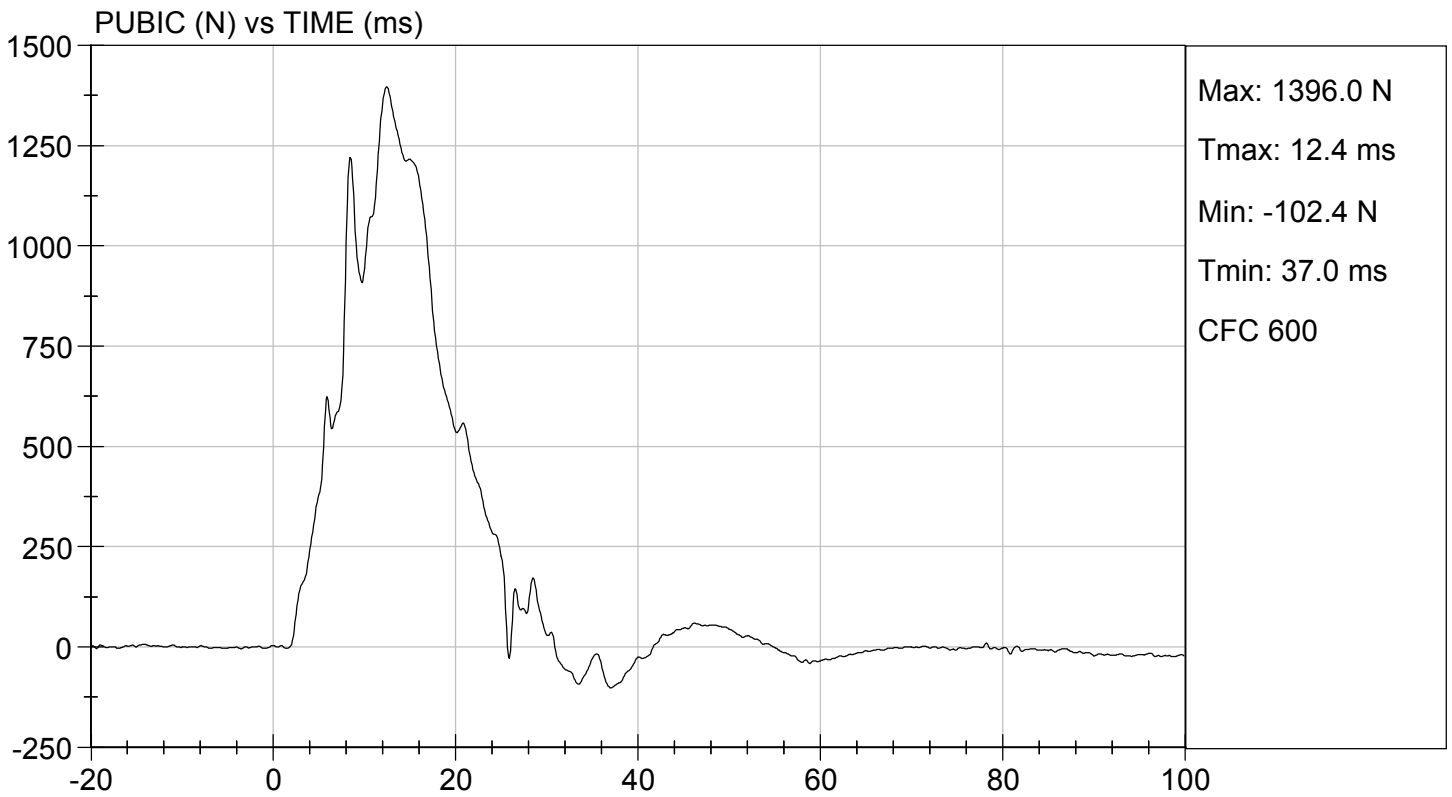
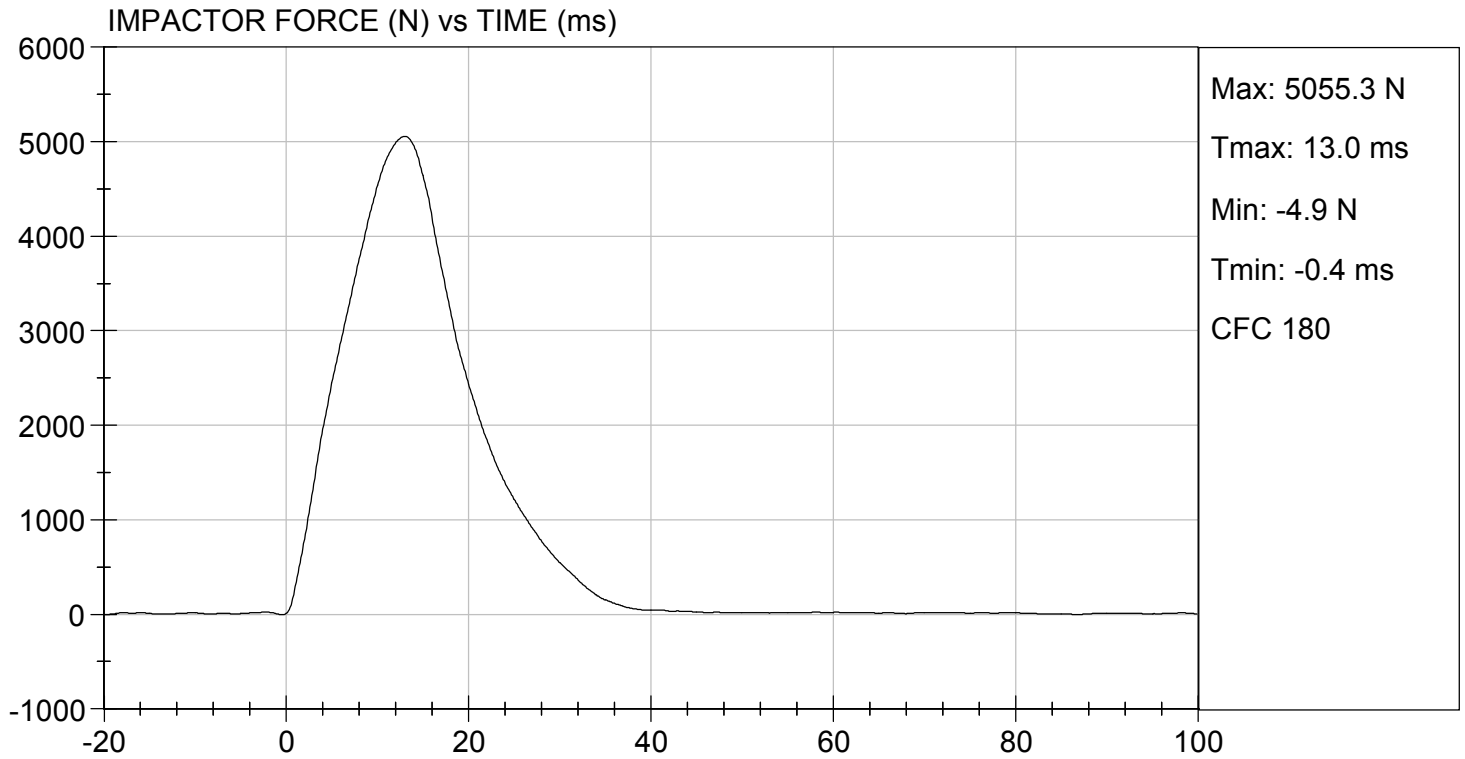
**Test I.D:**       D202729      

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.2	Pass
Laboratory Relative Humidity	%	10 to 70	22	Pass
Probe Speed	m/s	4.20 to 4.40	4.23	Pass
Maximum Impactor Force	N	4700 to 5400	5055	Pass
Time of Maximum Impactor Force	ms	11.8 to 16.1	13.0	Pass
Maximum Pubic Force	N	1230 to 1590	1396	Pass
Time of Maximum Pubic Force	ms	12.2 to 17.0	12.4	Pass
<b>Overall Test Results</b>				<b>Pass</b>

  
 Laboratory Technician

10/28/2020  
 Test Date

  
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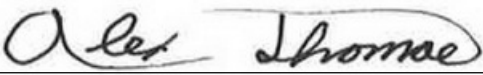


**MGA RESEARCH CORPORATION**  
**THORAX IMPACT TEST**  
**ES-2re DUMMY**

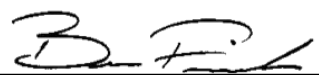
ATD Serial No:       F032      

Test I.D:       D202720      

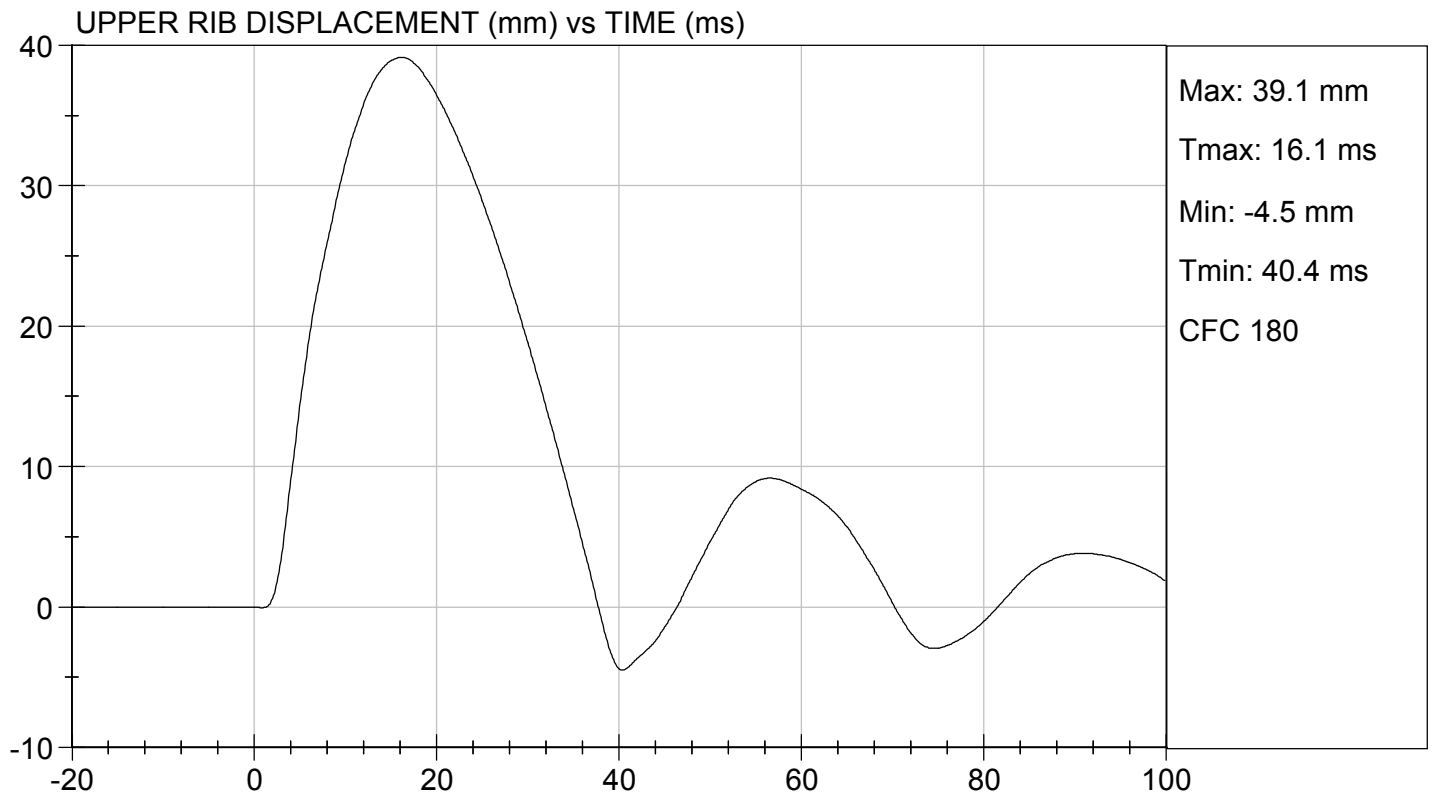
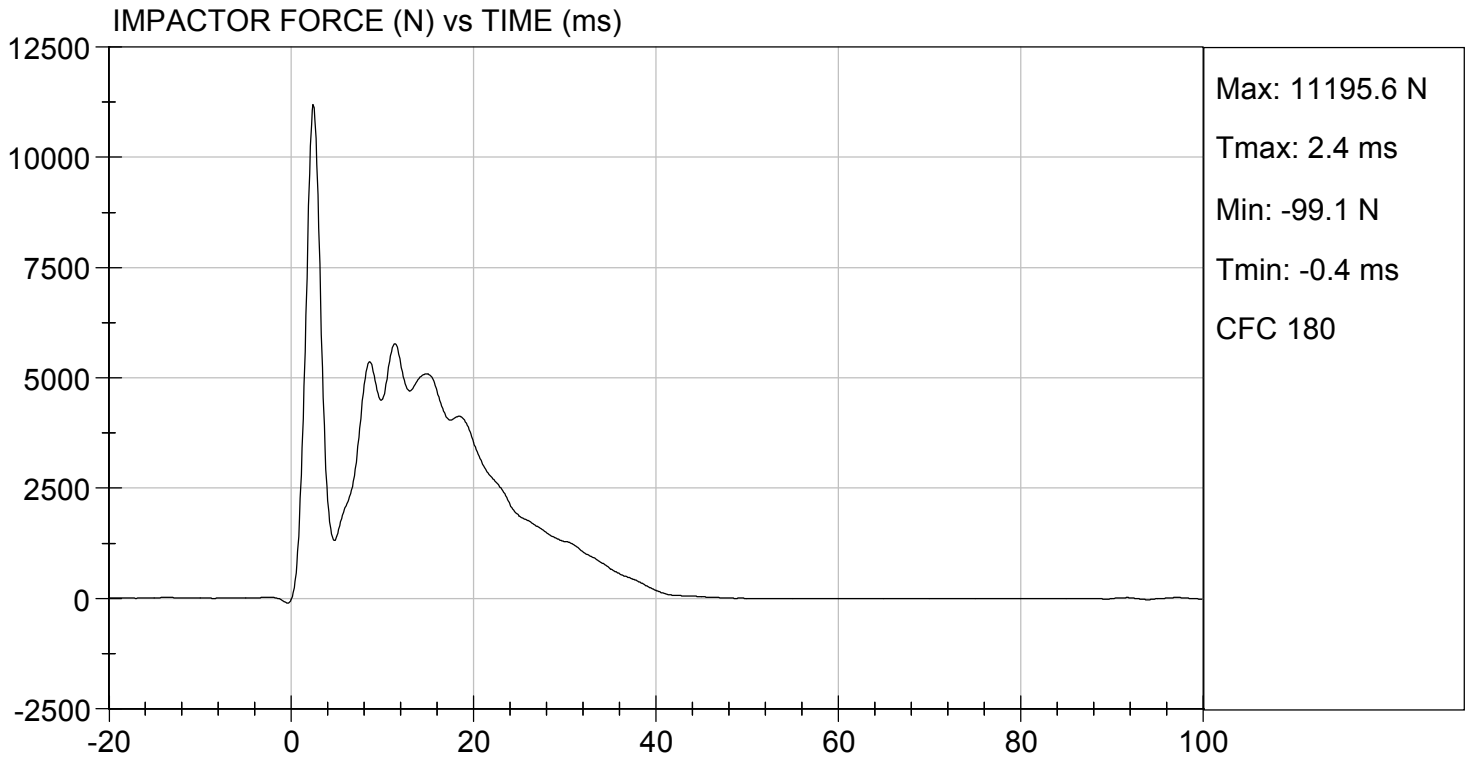
Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.2	Pass
Humidity	%	10 to 70	22	Pass
Probe Speed	m/s	5.40 to 5.60	5.58	Pass
Maximum Impactor Force (after 6 ms)	N	5100 to 6200	5775	Pass
Upper Rib Displacement	mm	34.0 to 41.0	39.1	Pass
Middle Rib Displacement	mm	37.0 to 45.0	41.1	Pass
Lower Rib Displacement	mm	37.0 to 44.0	42.6	Pass
Overall Test Results				Pass

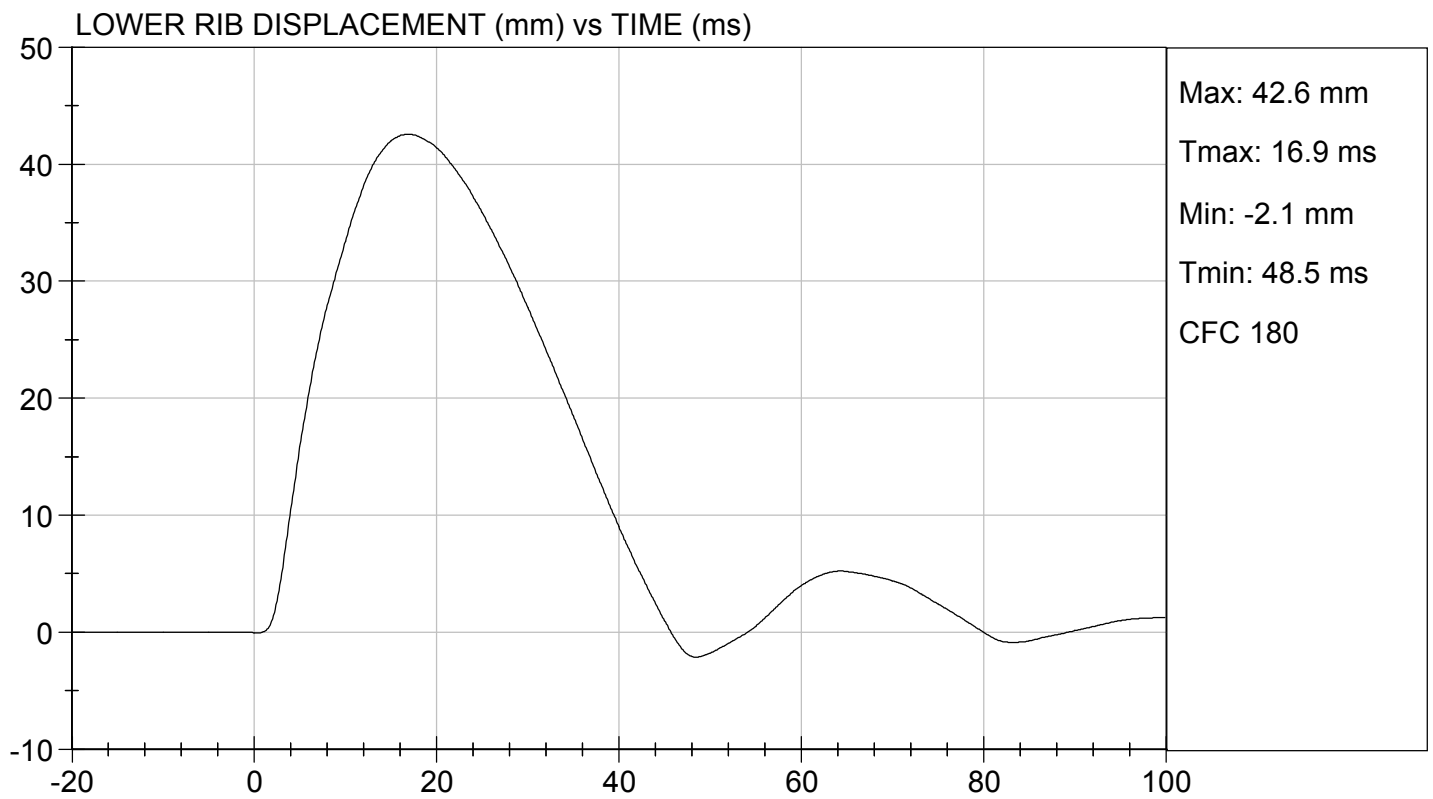
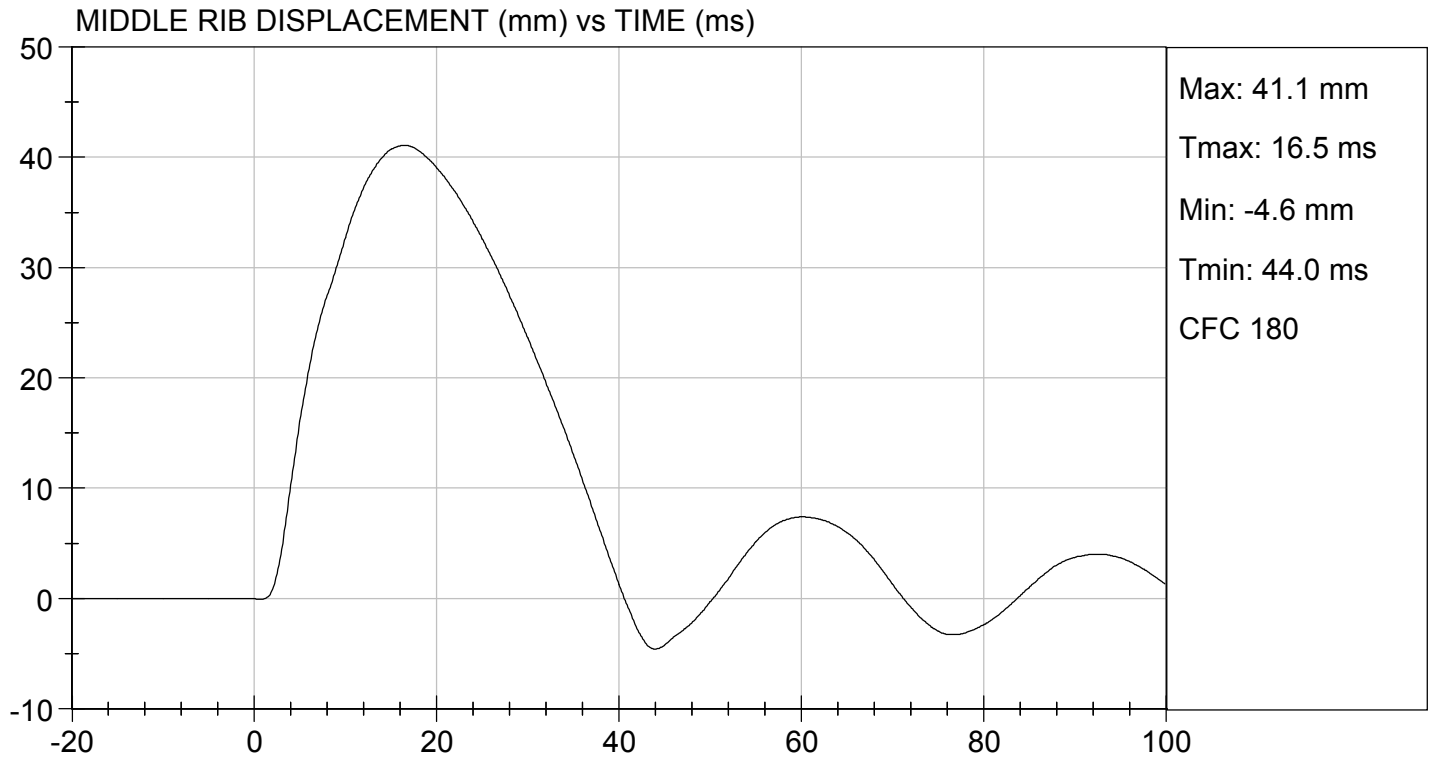
  
 Laboratory Technician

10/28/2020  
 Test Date

  
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**CALIBRATION TEST RESULTS**

**POST-TEST**

**EUROSID 2 (ES-2RE) MALE – DRIVER ATD**

**ES-2re External Measurements  
SN: F032**

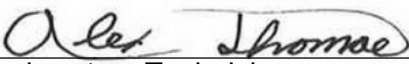
<b>No.</b>	<b>Name</b>	<b>Spec. (mm)</b>	<b>Result</b>	<b>Pass/Fail</b>
1	Sitting Height	900 - 918	915	Pass
2	Seat to Shoulder Joint	558 - 572	568	Pass
3	Seat to Lower Face of Thoracic Spine Box	346 - 356	355	Pass
4	Seat to Hip Joint (center of bolt)	97 - 103	98	Pass
5	Sole to Seat, Sitting	333 - 451	440	Pass
6	Head Width	152 - 158	157	Pass
7	Shoulder/Arm Width	461 - 479	464	Pass
8	Thorax Width	322 - 332	323	Pass
9	Abdomen Width	273 - 287	281	Pass
10	Pelvis Lap Width	359 - 373	370	Pass
11	Head Depth	196 - 206	203	Pass
12	Thorax Depth	262 - 272	264	Pass
13	Abdomen Depth	194 - 204	196	Pass
14	Pelvis Depth	235 - 245	236	Pass
15	Back of Buttocks to Hip Joint (center of bolt)	150 - 160	151	Pass
16	Back of Buttocks to Front Knee	597 - 615	607	Pass

**MGA RESEARCH CORPORATION**  
**HEAD DROP TEST**  
**ES-2re DUMMY**

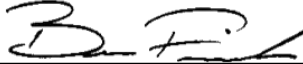
ATD Serial No:       F032      

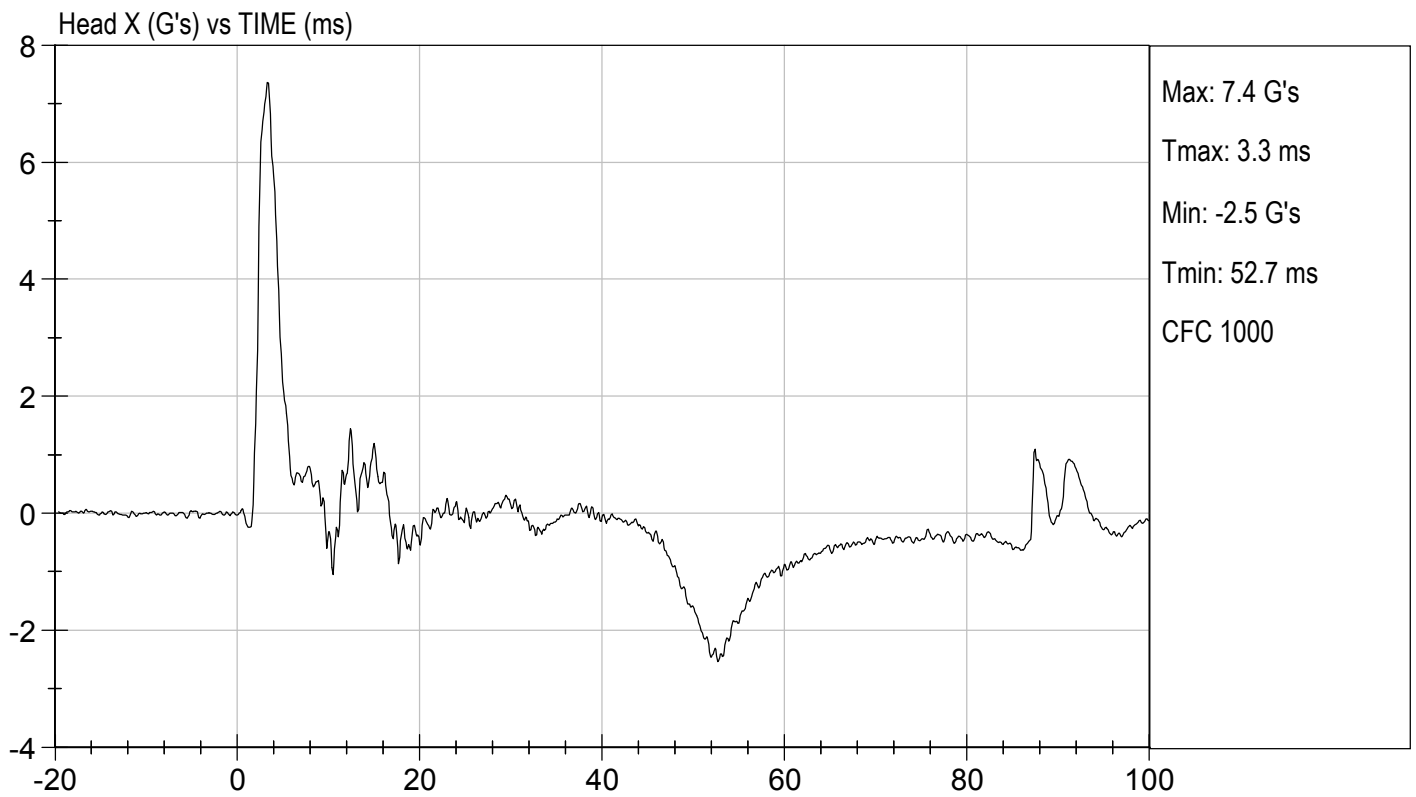
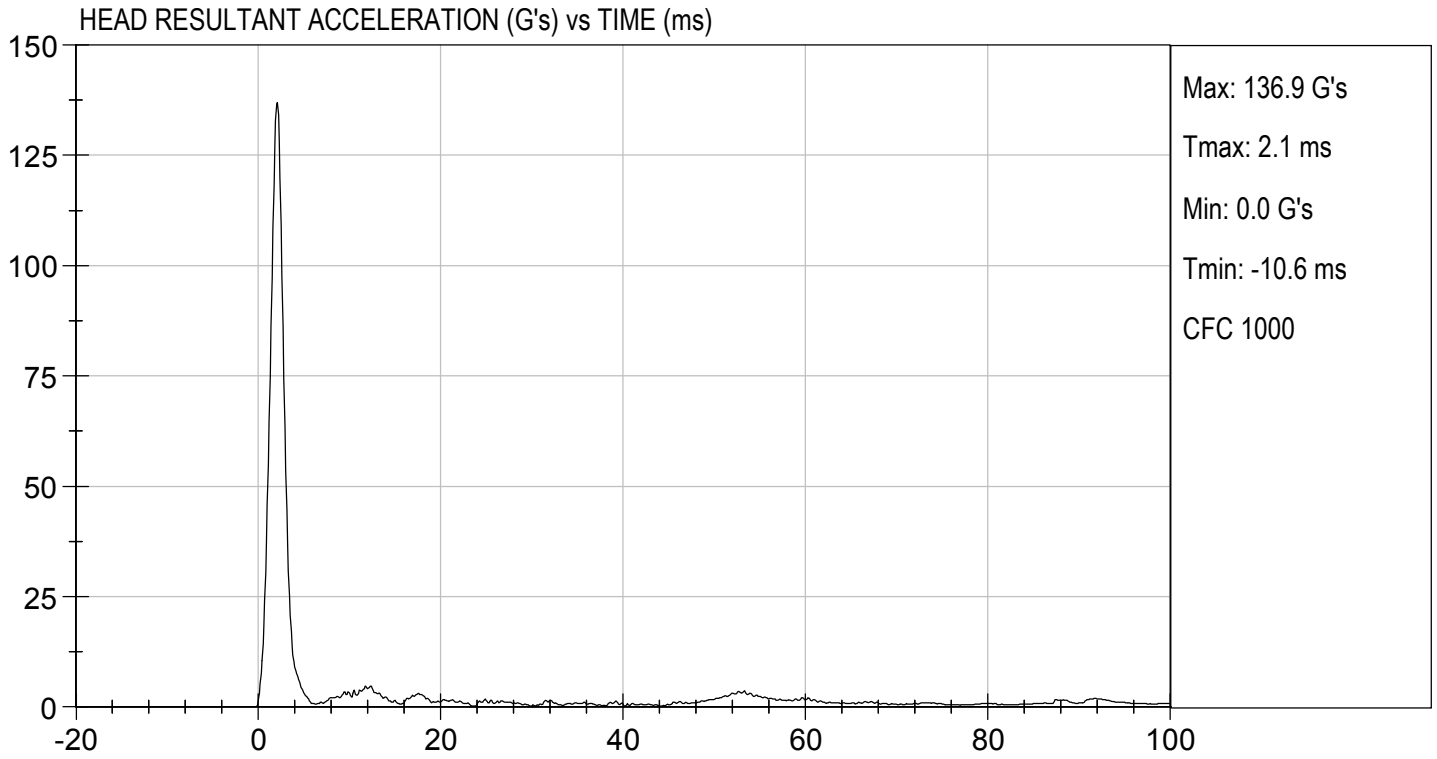
Test ID:       D202981      

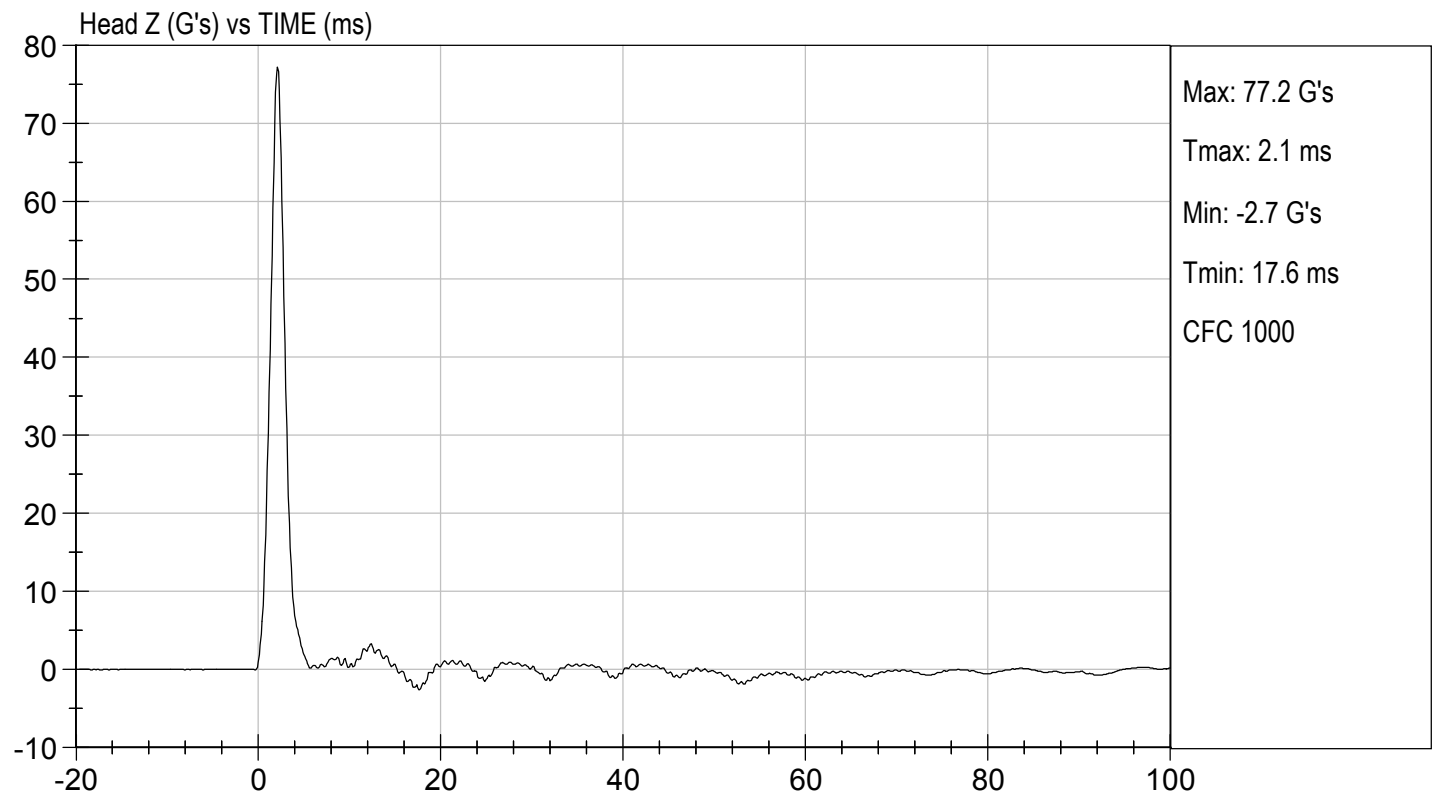
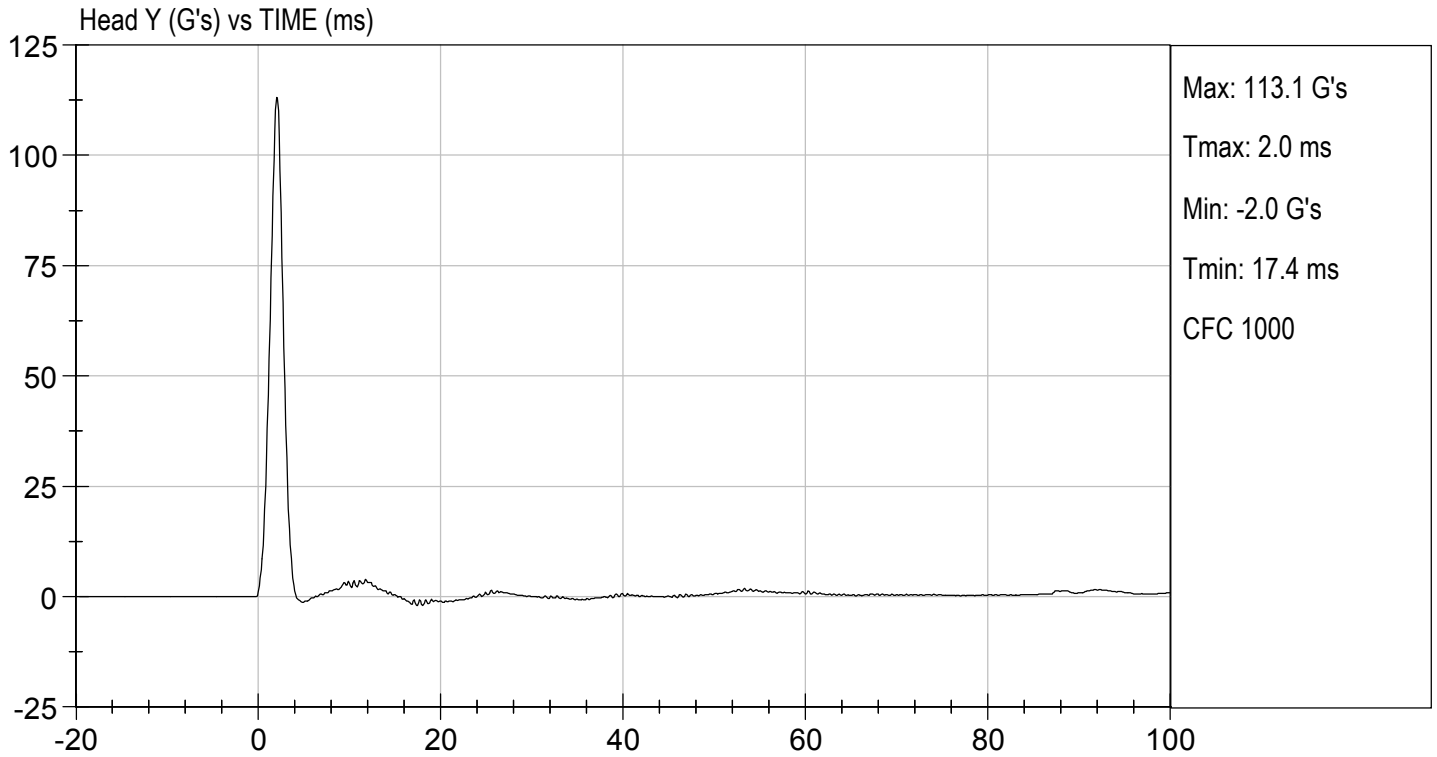
Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	21.7	Pass
Laboratory Relative Humidity	%	10 to 70	28	Pass
Peak Resultant Acceleration	G's	125 to 155	137	Pass
Peak Longitudinal Acceleration	G's	<= +/- 15.0	7.4	Pass
Unimodal	N/A	Yes	Yes	Pass
Oscillations	N/A	within 15% of peak	Yes	Pass
<b>Overall Test Results</b>				<b>Pass</b>

  
 Laboratory Technician

11/17/2020  
 Test Date

  
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**MGA RESEARCH CORPORATION**  
**NECK PENDULUM TEST**  
**ES-2re DUMMY**

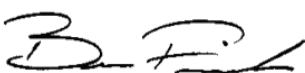
**ATD Serial No:**           F032          

**Test I.D.:**           D202982          

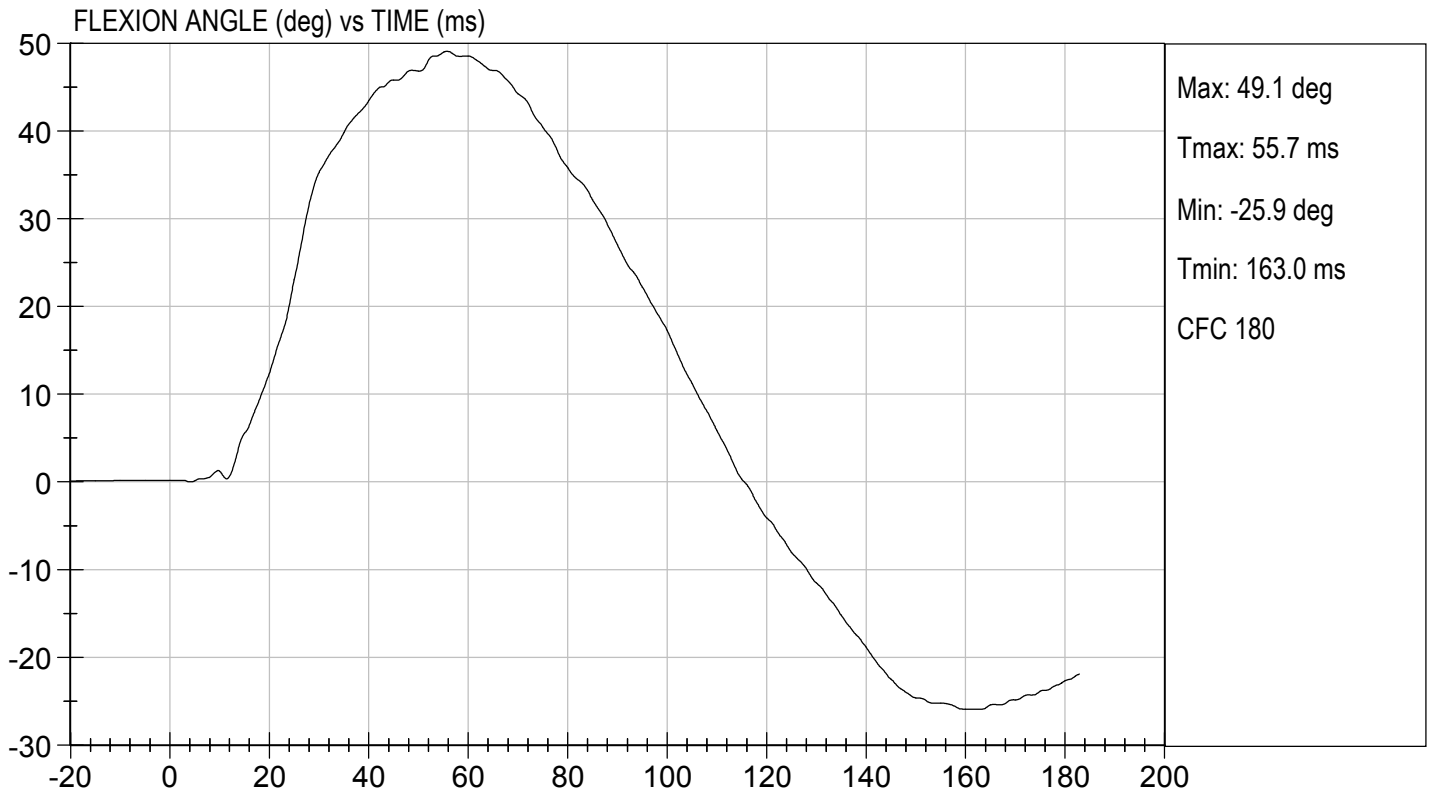
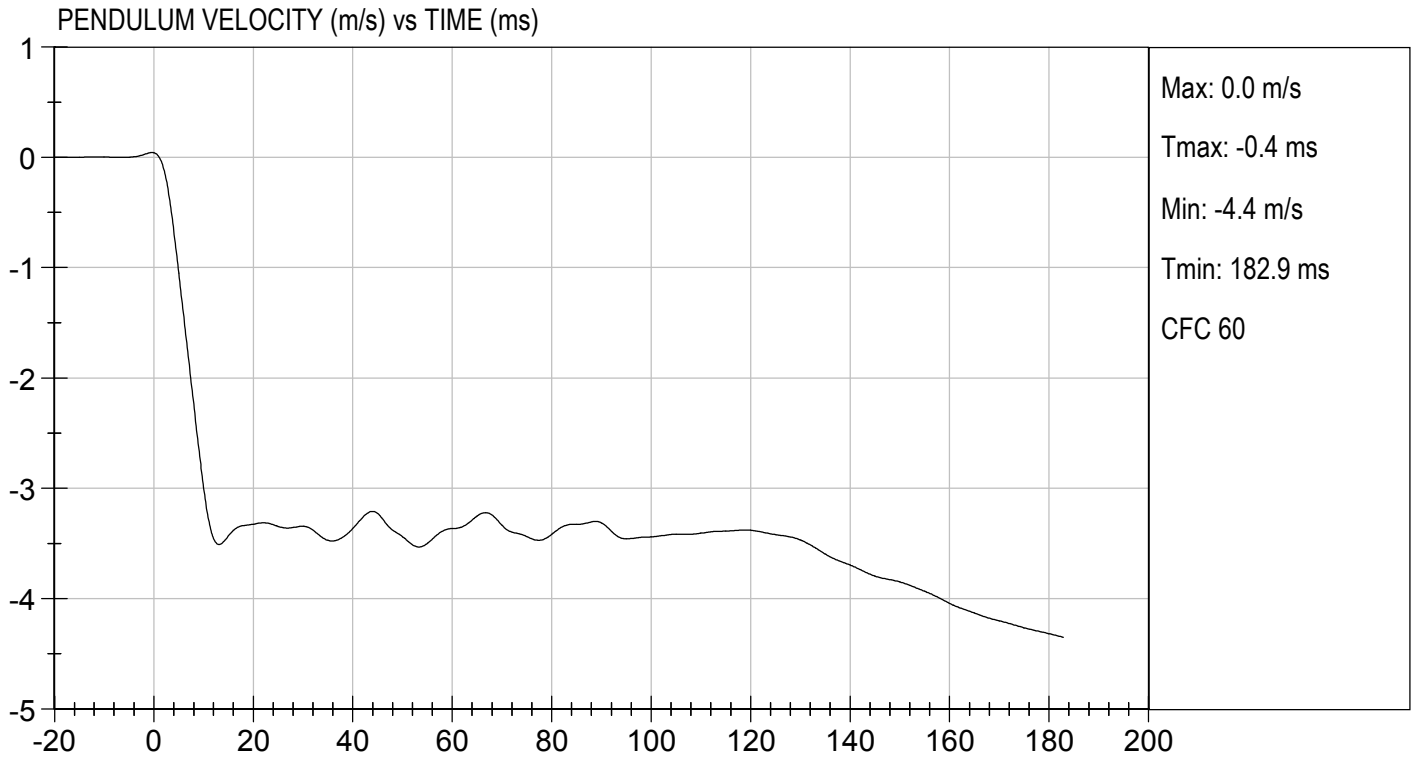
Tested Parameter	Units	Specification	Result	Pass/Fail	
Laboratory Temperature	deg C	20.6 to 22.2	21.6	Pass	
Laboratory Relative Humidity	%	10 to 70	25	Pass	
Pendulum Speed	m/s	3.30 to 3.50	3.50	Pass	
Pendulum Velocity	1 ms	m/s	-0.05 to 0.00	0.00	Pass
	3 ms	m/s	-0.25 to -0.375	-0.34	Pass
	14 ms	m/s	-3.20 to -3.70	-3.48	Pass
	17 ms	m/s	>= -3.70	-3.35	Pass
Maximum Flexion Angle	deg	49.0 to 59.0	49.1	Pass	
Time of Maximum Flexion Angle	ms	54.0 to 66.0	55.7	Pass	
Head Rotation Decay Time to 0 Degree	ms	53.0 to 88.0	59.9	Pass	
<b>Overall Results</b>				<b>Pass</b>	

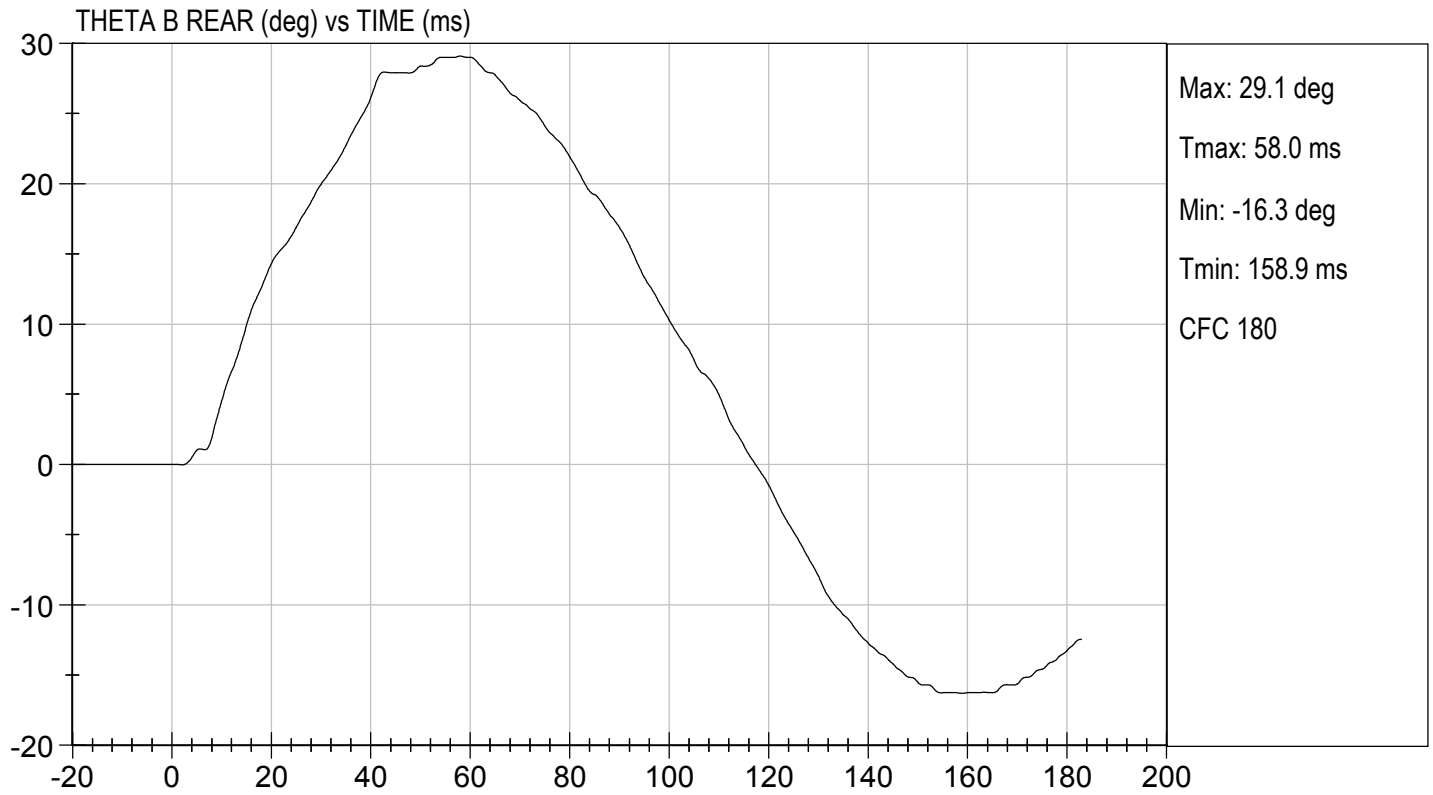
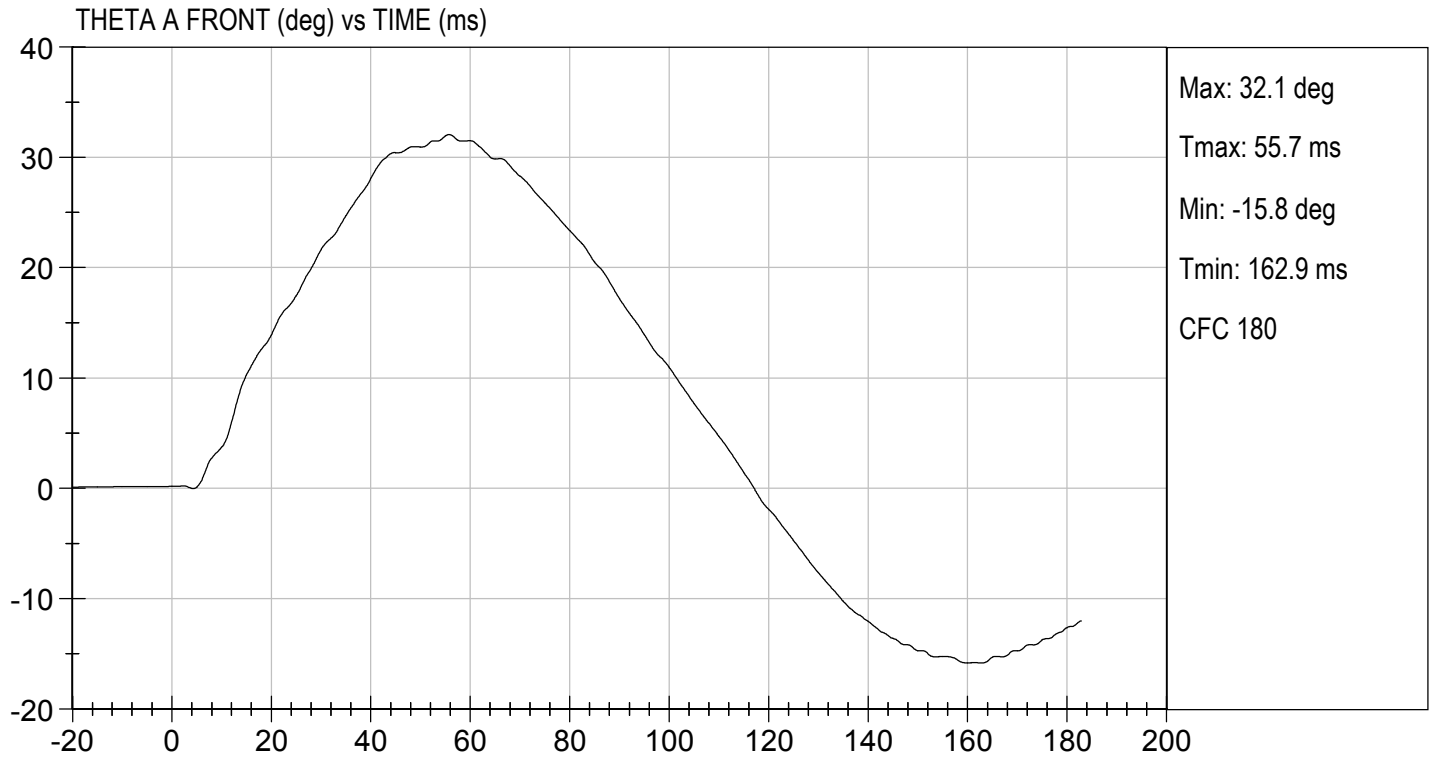
  
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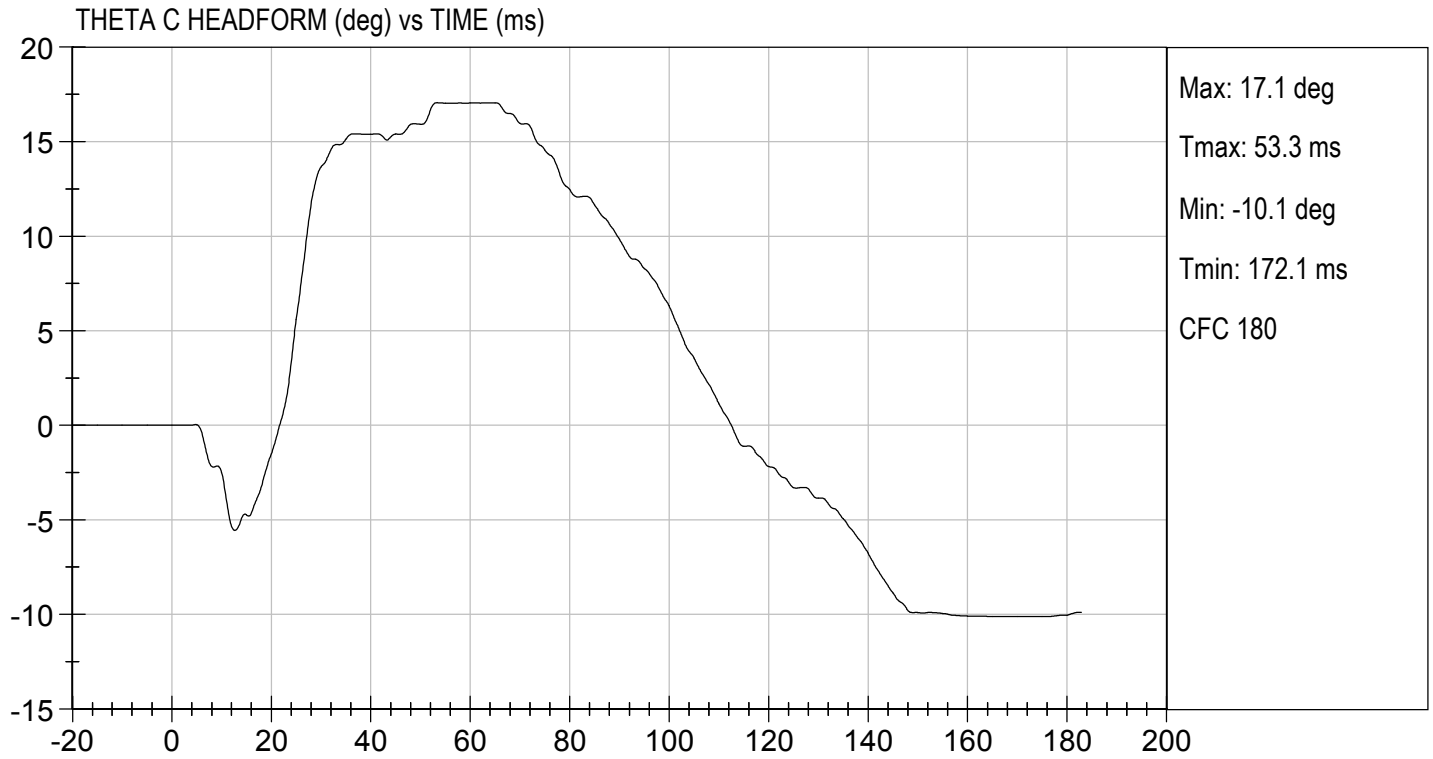
          11/17/2020            
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**MGA RESEARCH CORPORATION**  
**SHOULDER IMPACT TEST**  
**ES-2re DUMMY**


**ATD Serial No:**       F032      

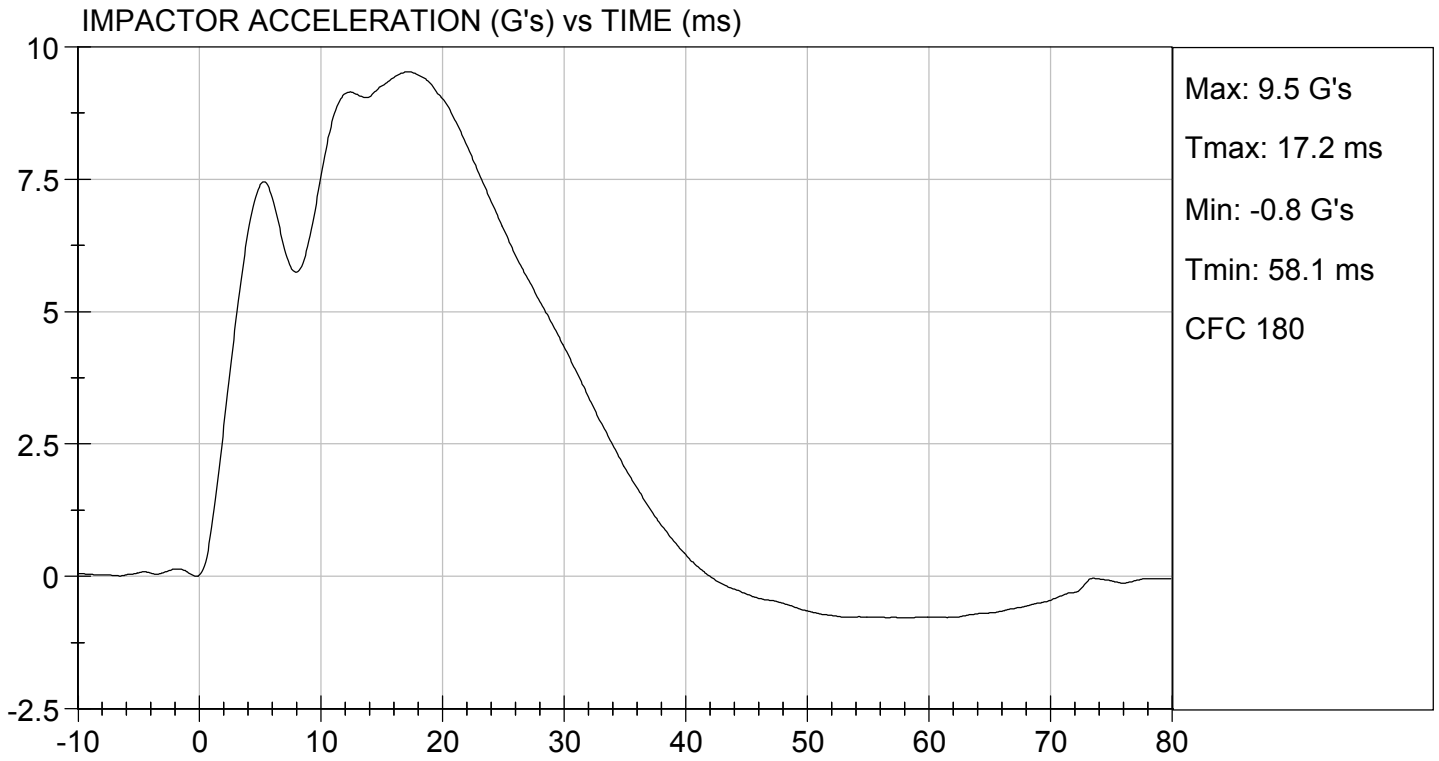
**Test I.D:**       D202983      

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.1	Pass
Laboratory Relative Humidity	%	10 to 70	20	Pass
Pendulum Speed	m/s	4.20 to 4.40	4.23	Pass
Peak Impactor Acceleration	G's	7.5 to 10.5	9.5	Pass
Overall Test Results				Pass

  
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11/17/2020  
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UPPER RIB TEST

ES-2re DUMMY

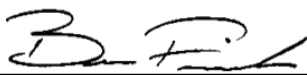
ATD Serial No: F032

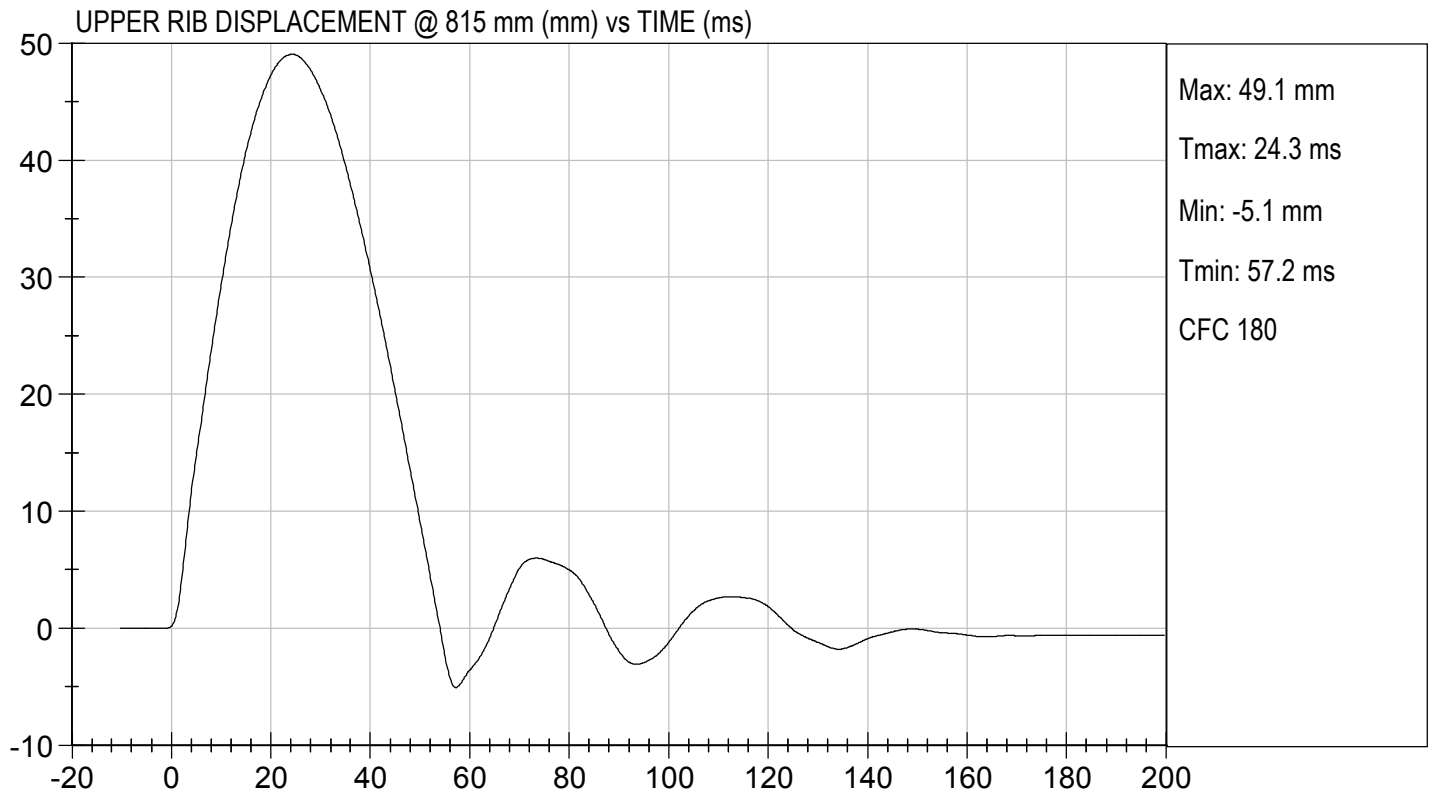
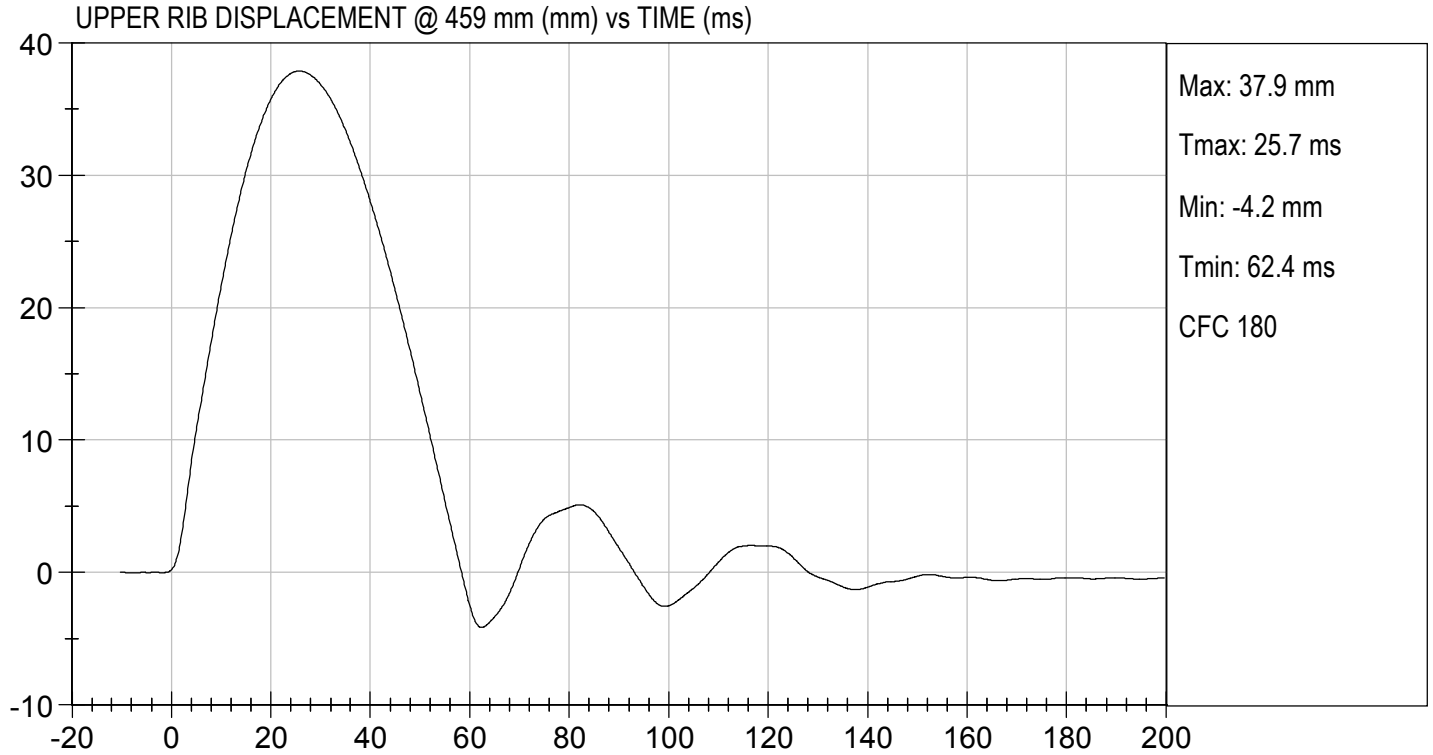
Test I.D: D202984

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.7	Pass
Laboratory Relative Humidity	%	10 to 70	28	Pass
Displacement at 459 mm	mm	36.0 to 40.0	37.9	Pass
Displacement at 815 mm	mm	46.0 to 51.0	49.1	Pass
Overall Test Results				Pass

  
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MID RIB TEST

ES-2re DUMMY

ATD Serial No: F032

Test I.D: D202985

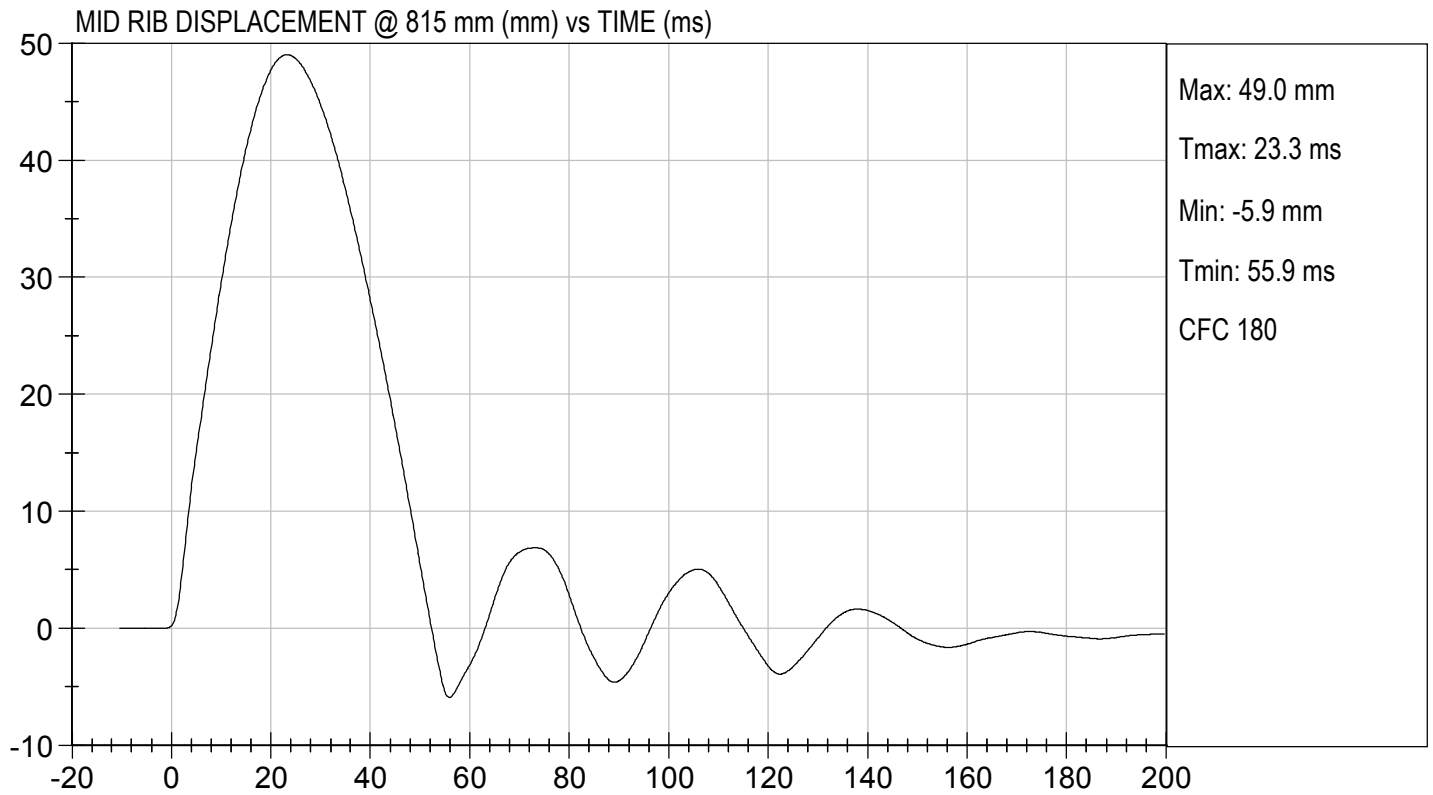
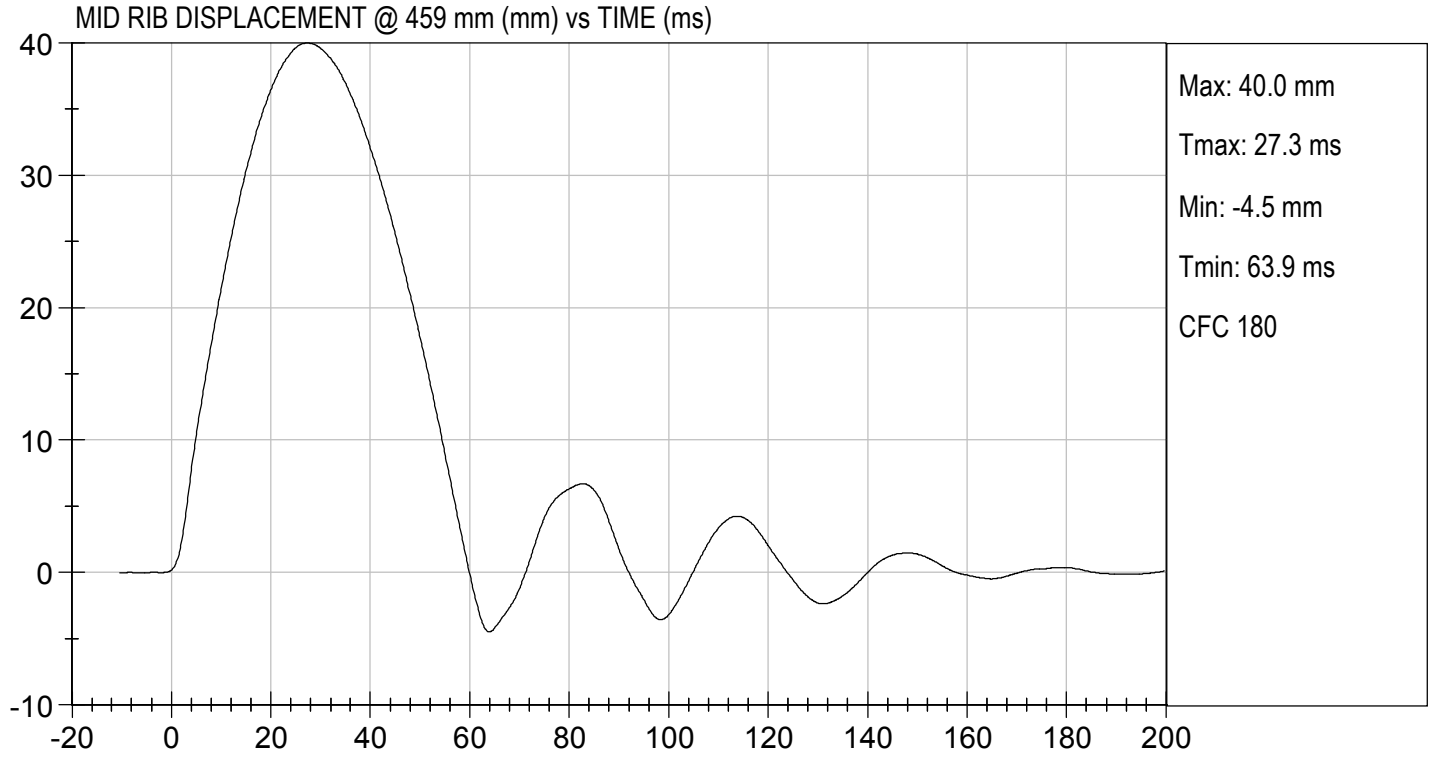
Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.7	Pass
Laboratory Relative Humidity	%	10 to 70	28	Pass
Displacement at 459 mm	mm	36.0 to 40.0	40.0	Pass
Displacement at 815 mm	mm	46.0 to 51.0	49.1	Pass
Overall Test Results				Pass

  
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LOWER RIB TEST

ES-2re DUMMY

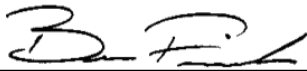
ATD Serial No: F032

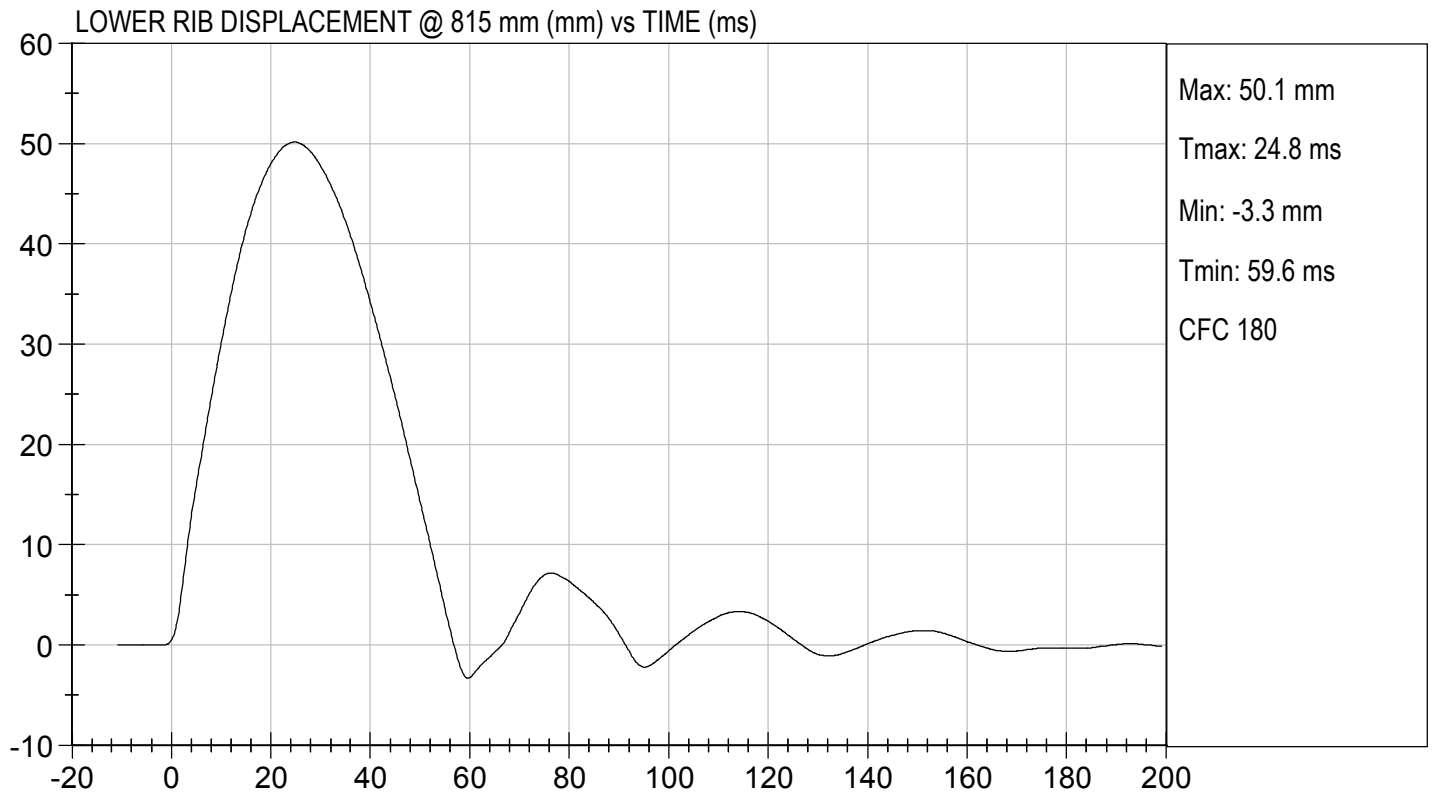
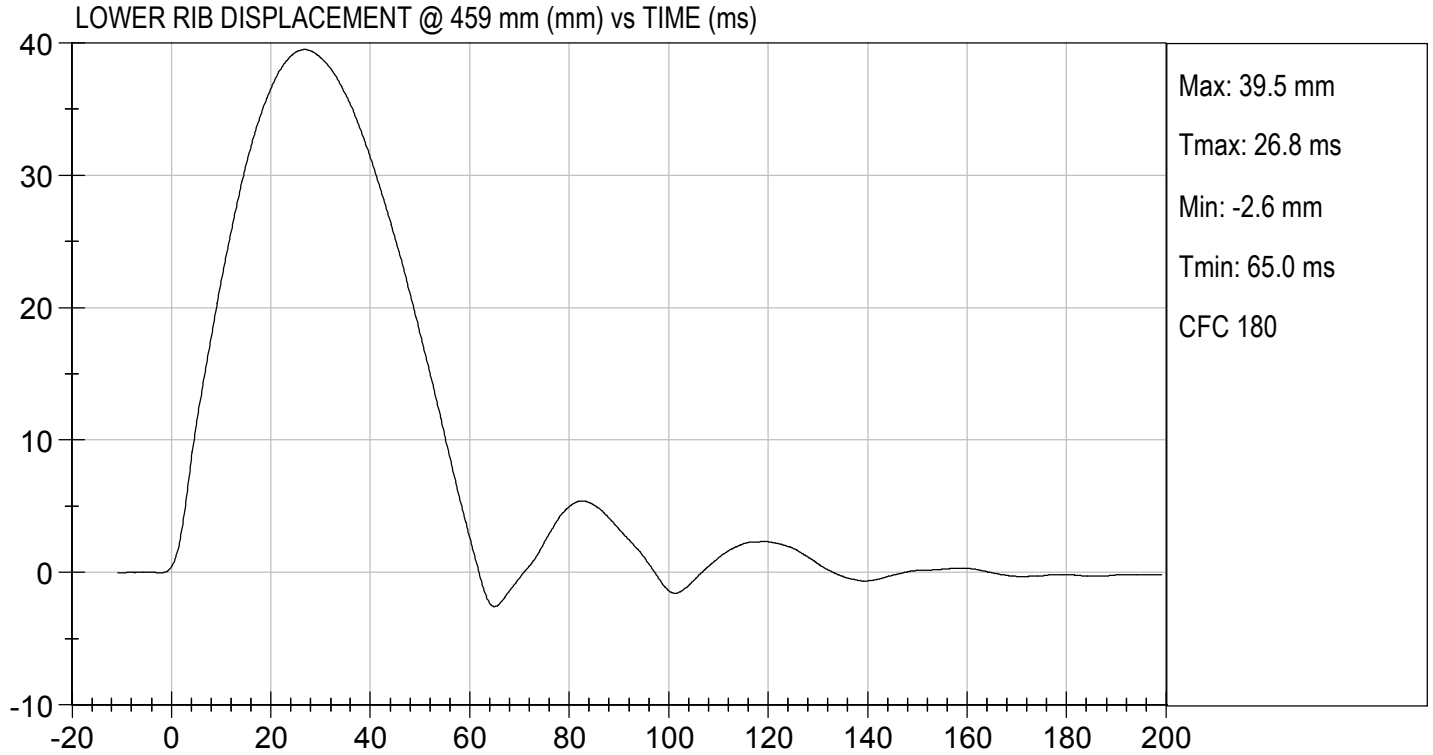
Test I.D: D202986

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.7	Pass
Laboratory Relative Humidity	%	10 to 70	28	Pass
Displacement at 459 mm	mm	36.0 to 40.0	39.5	Pass
Displacement at 815 mm	mm	46.0 to 51.0	50.1	Pass
Overall Test Results				Pass

  
Laboratory Technician

11/17/2020  
Test Date

  
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**MGA RESEARCH CORPORATION**


**ABDOMEN TEST**

**ES-2re DUMMY**

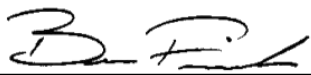
**ATD Serial No:**       F032      

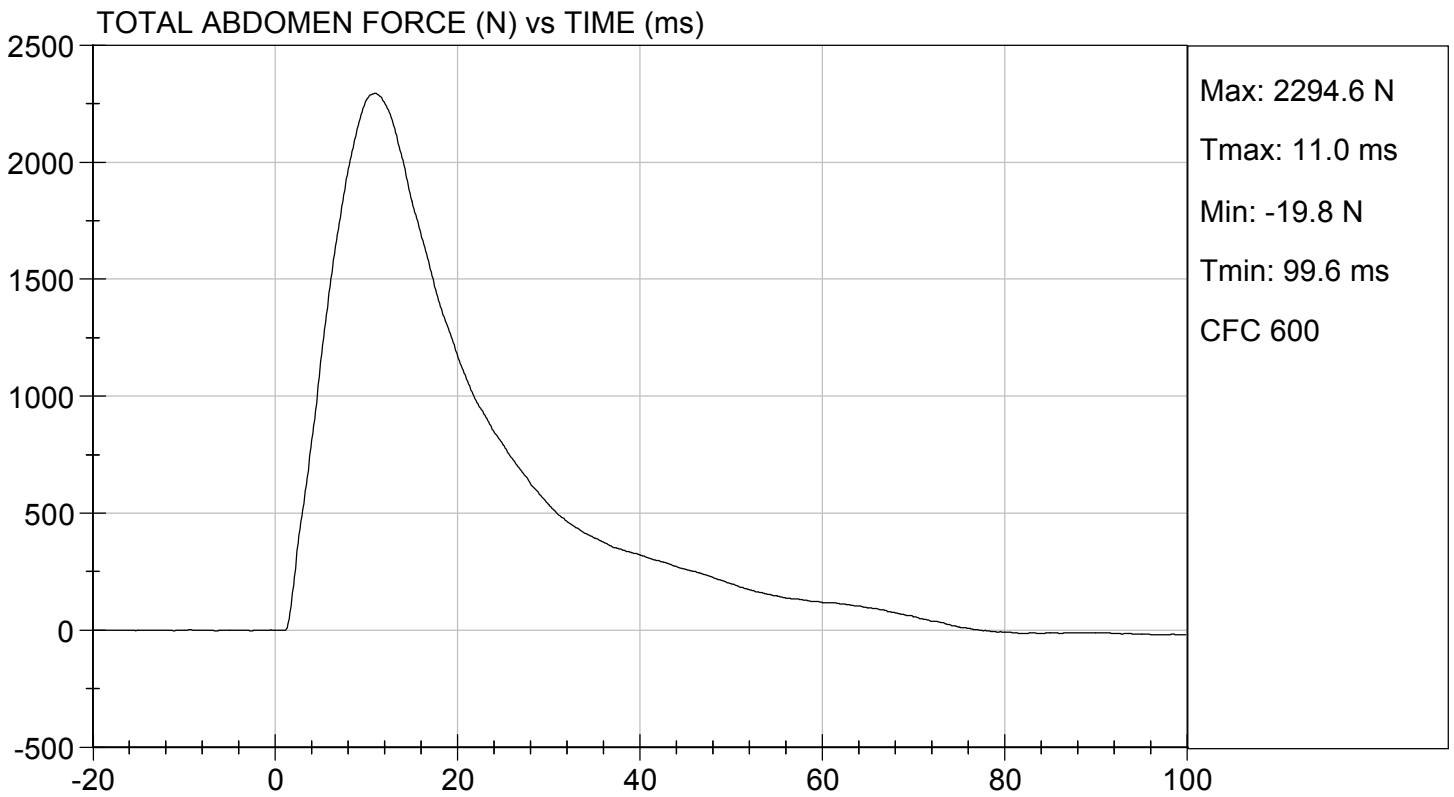
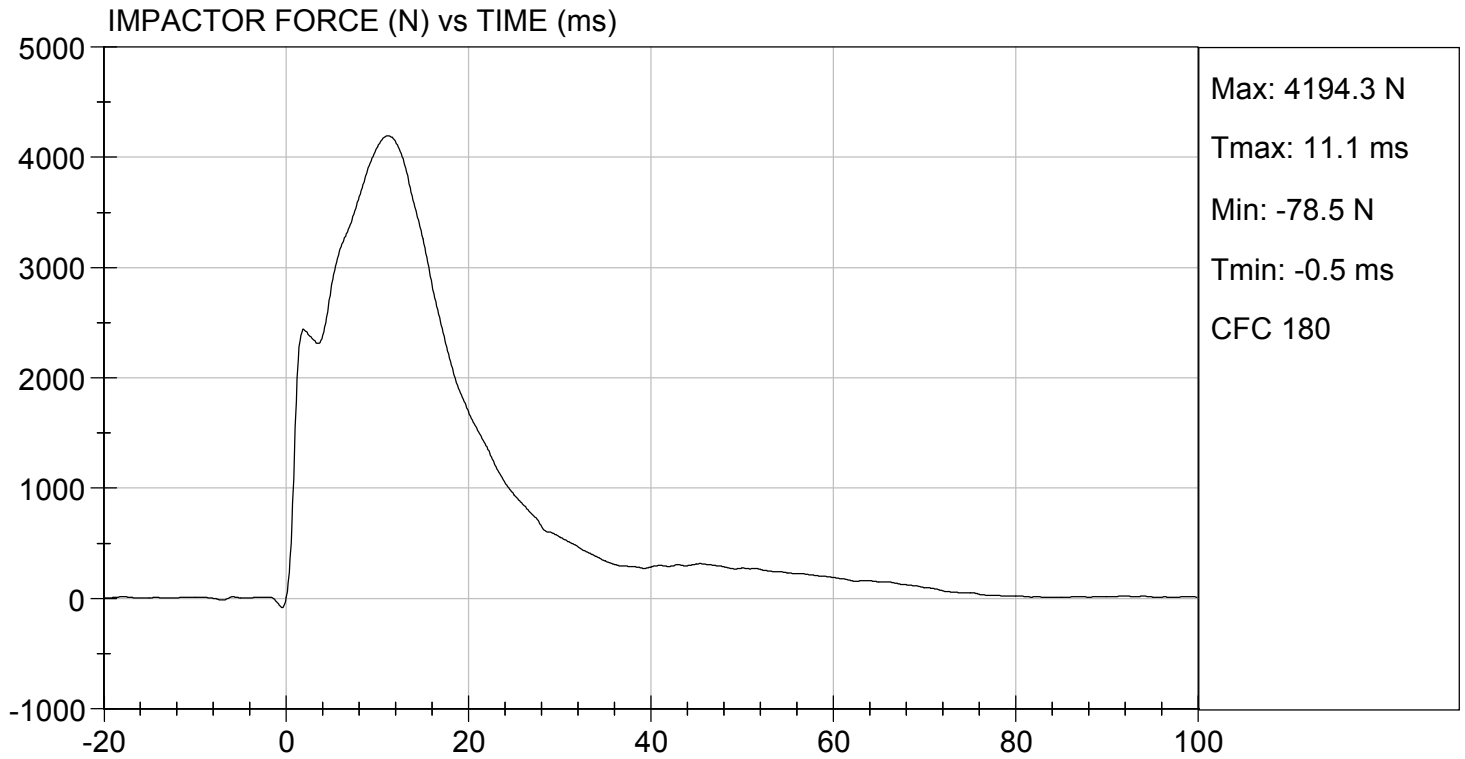
**Test I.D:**       D202987      

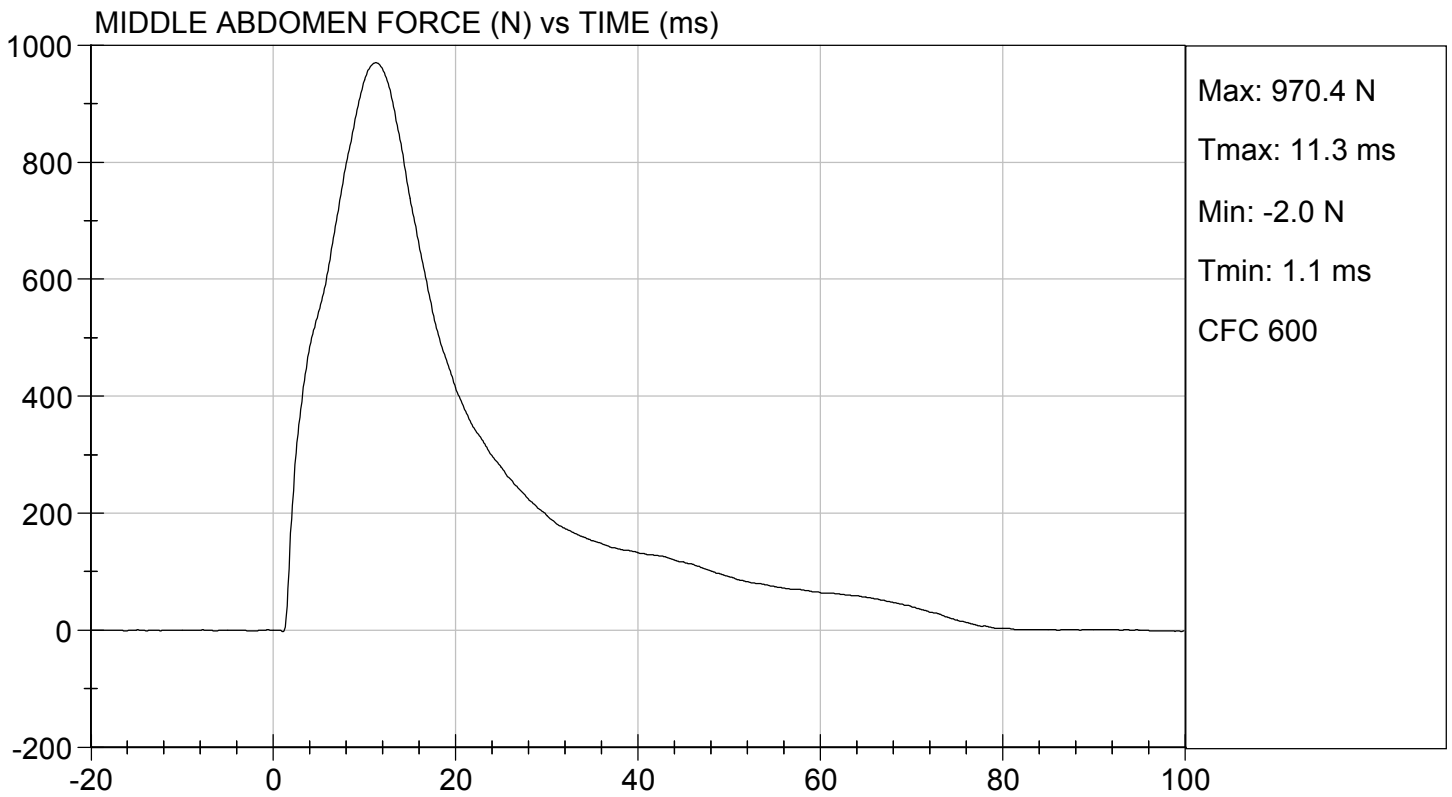
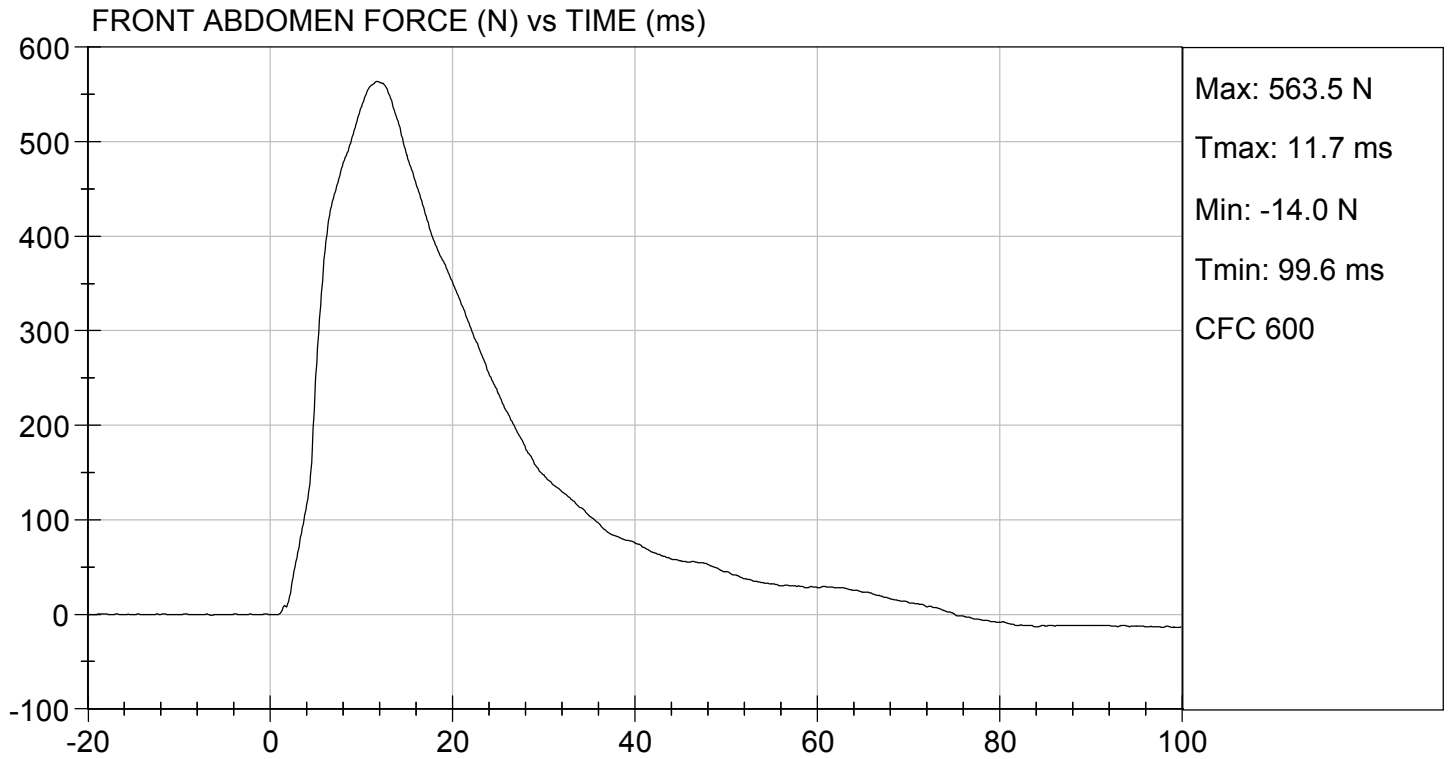
Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.1	Pass
Laboratory Relative Humidity	%	10 to 70	20	Pass
Probe Speed	m/s	3.90 to 4.10	4.10	Pass
Maximum Impactor Force	N	4000 to 4800	4194	Pass
Time of Maximum Impactor Force	ms	10.6 to 13.0	11.1	Pass
Maximum Total Abdomen Force	N	2200 to 2700	2295	Pass
Time of Maximum Abdomen Force	ms	10.0 to 12.3	11.0	Pass
<b>Overall Test Results</b>				<b>Pass</b>

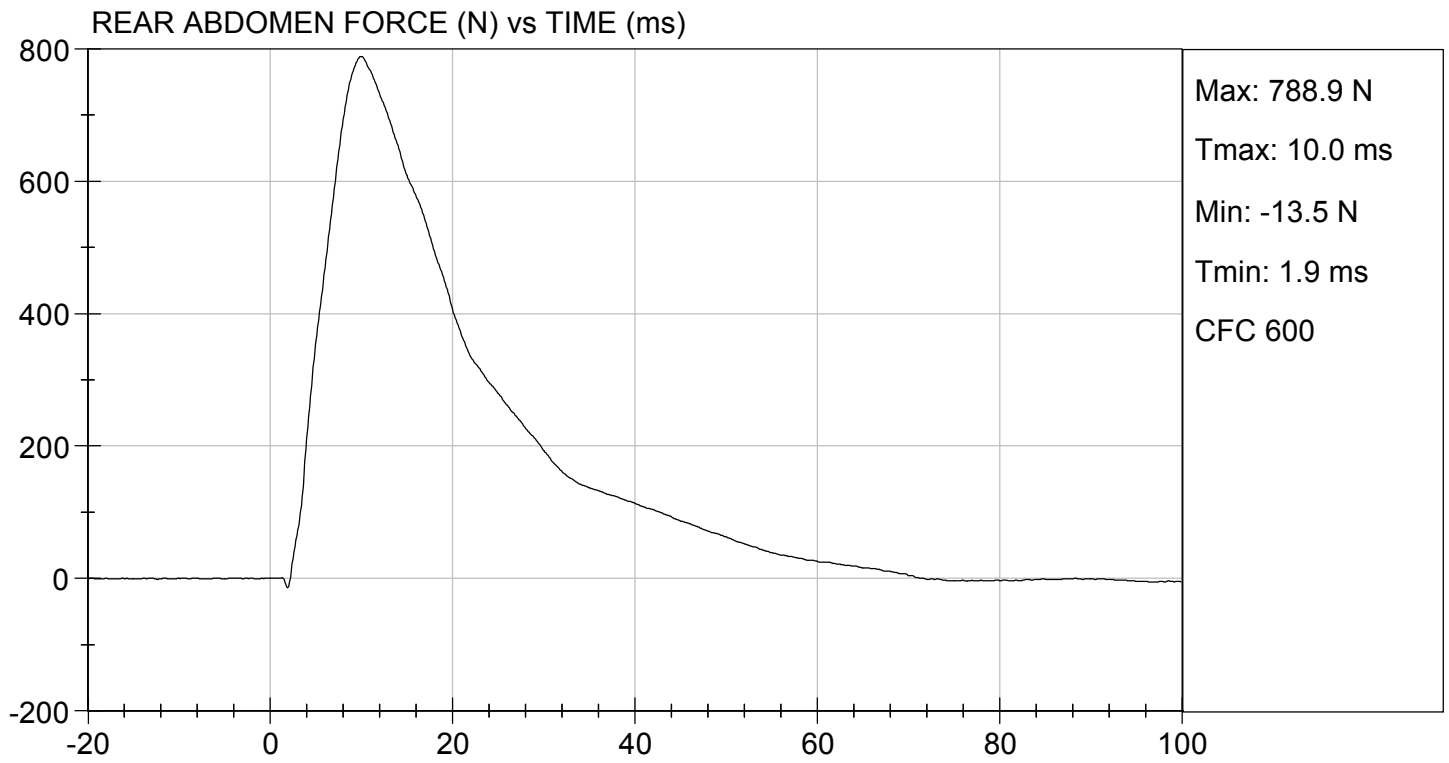
  
 \_\_\_\_\_  
 Laboratory Technician

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 Test Date

  
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**MGA RESEARCH CORPORATION**  
**LUMBAR SPINE TEST**  
**ES-2re DUMMY**

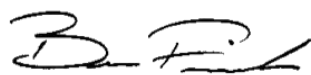
**ATD Serial No:**           F032          

**Test I.D.:**           D202988          

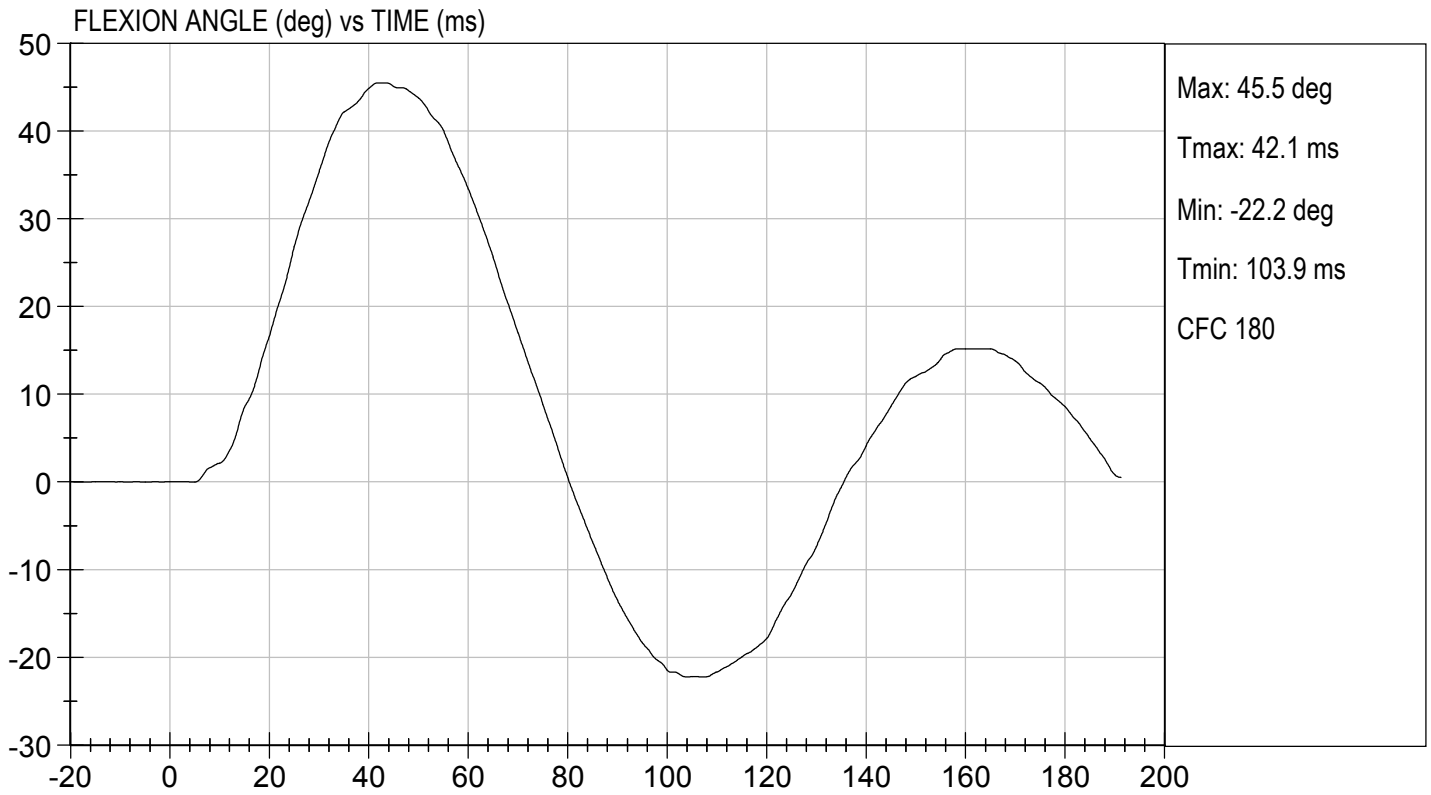
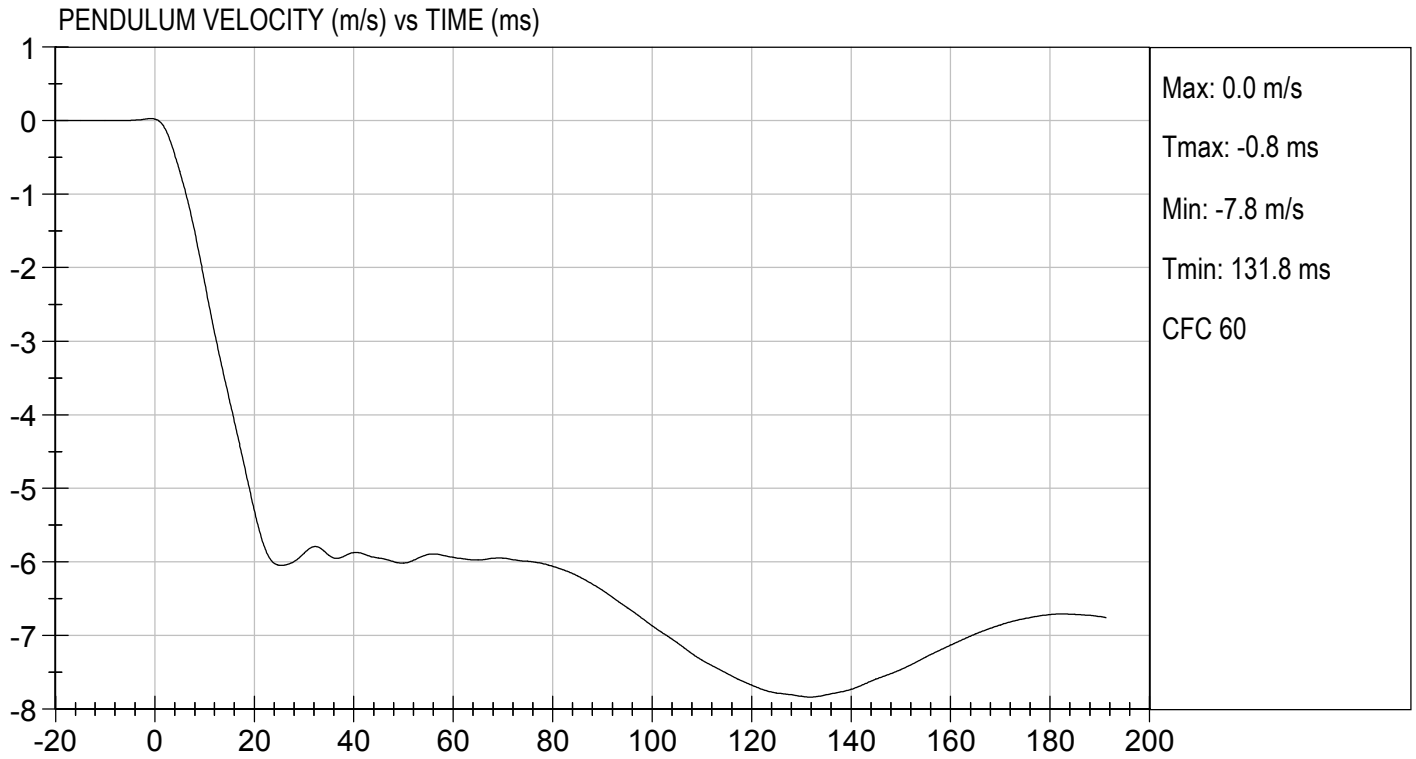
Tested Parameter	Units	Specification	Result	Pass/Fail	
Laboratory Temperature	deg C	20.6 to 22.2	21.6	Pass	
Laboratory Relative Humidity	%	10 to 70	25	Pass	
Pendulum Speed	m/s	5.95 to 6.15	6.15	Pass	
Pendulum Velocity	1 ms	m/s	-0.05 to 0.00	-0.02	Pass
	3.7 ms	m/s	-0.425 to -0.24	-0.401	Pass
	27 ms	m/s	-6.50 to -5.80	-6.03	Pass
	30 ms	m/s	>= -6.50	-5.88	Pass
Maximum Flexion Angle	deg	45.0 to 55.0	45.5	Pass	
Time of Maximum Flexion Angle	ms	39.0 to 53.0	42.1	Pass	
Headform Rotation Decay to Initial Position	ms	37 to 57	38	Pass	
<b>Overall Results</b>				<b>Pass</b>	

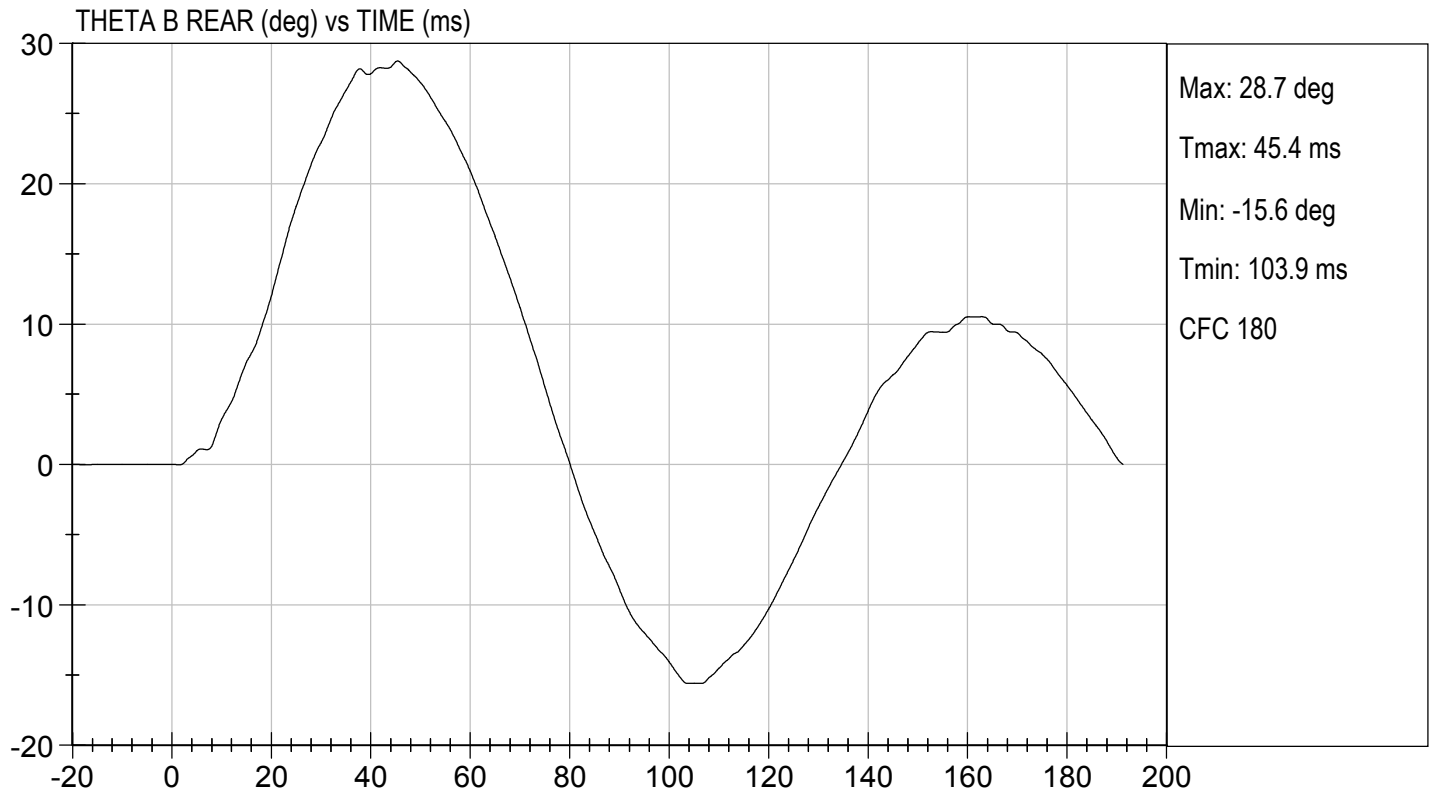
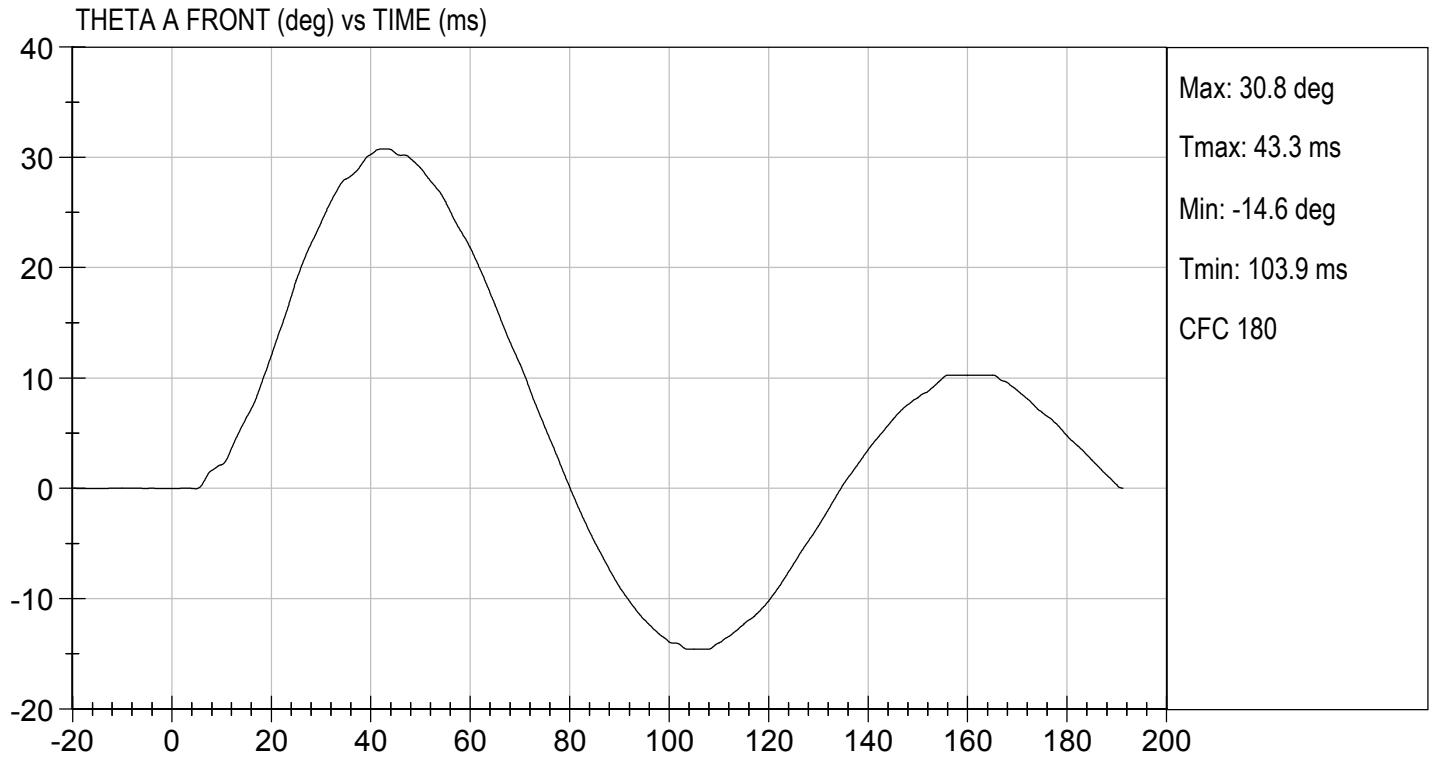
  
 Laboratory Technician

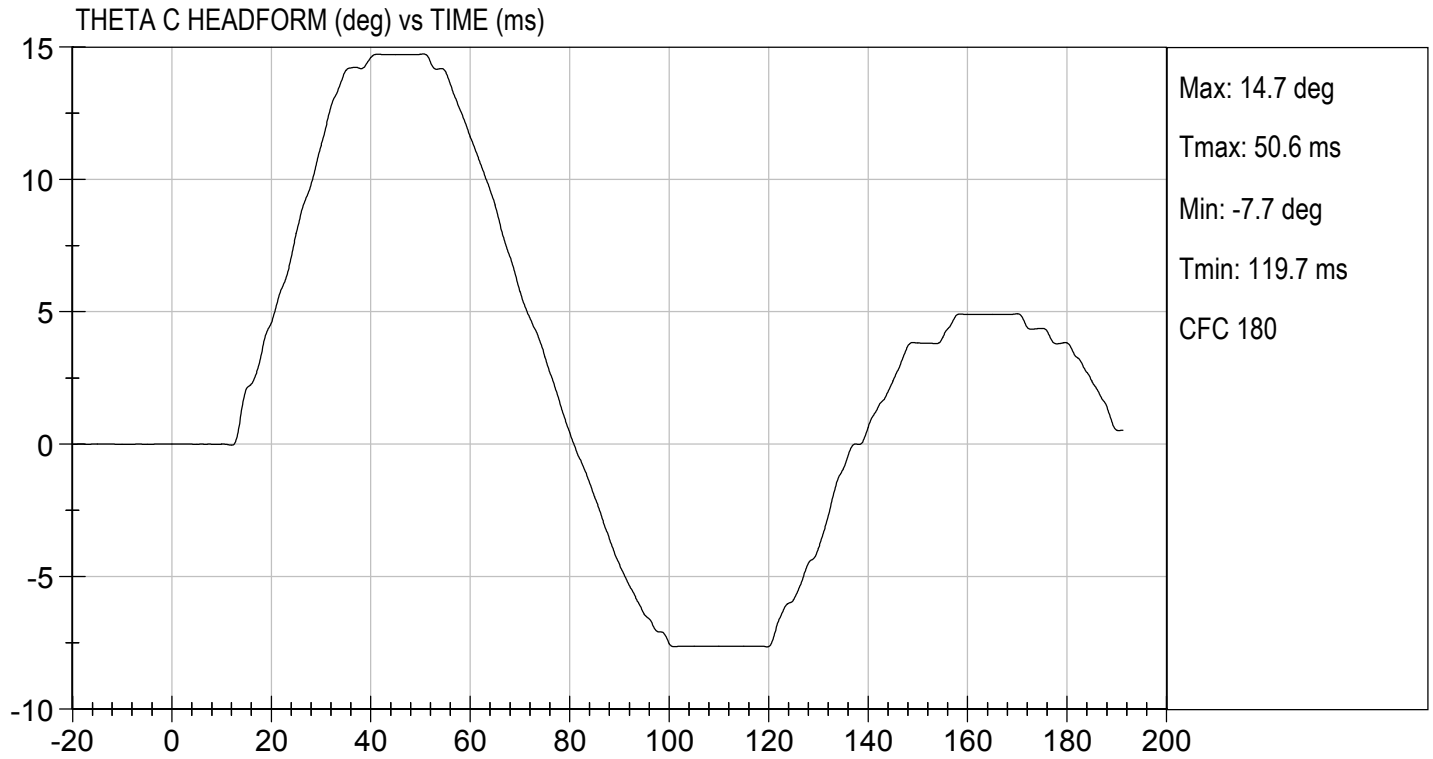
          11/17/2020            
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**MGA RESEARCH CORPORATION**


**PELVIS TEST**

**ES-2re DUMMY**

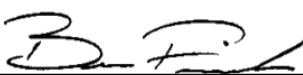
**ATD Serial No:**       F032      

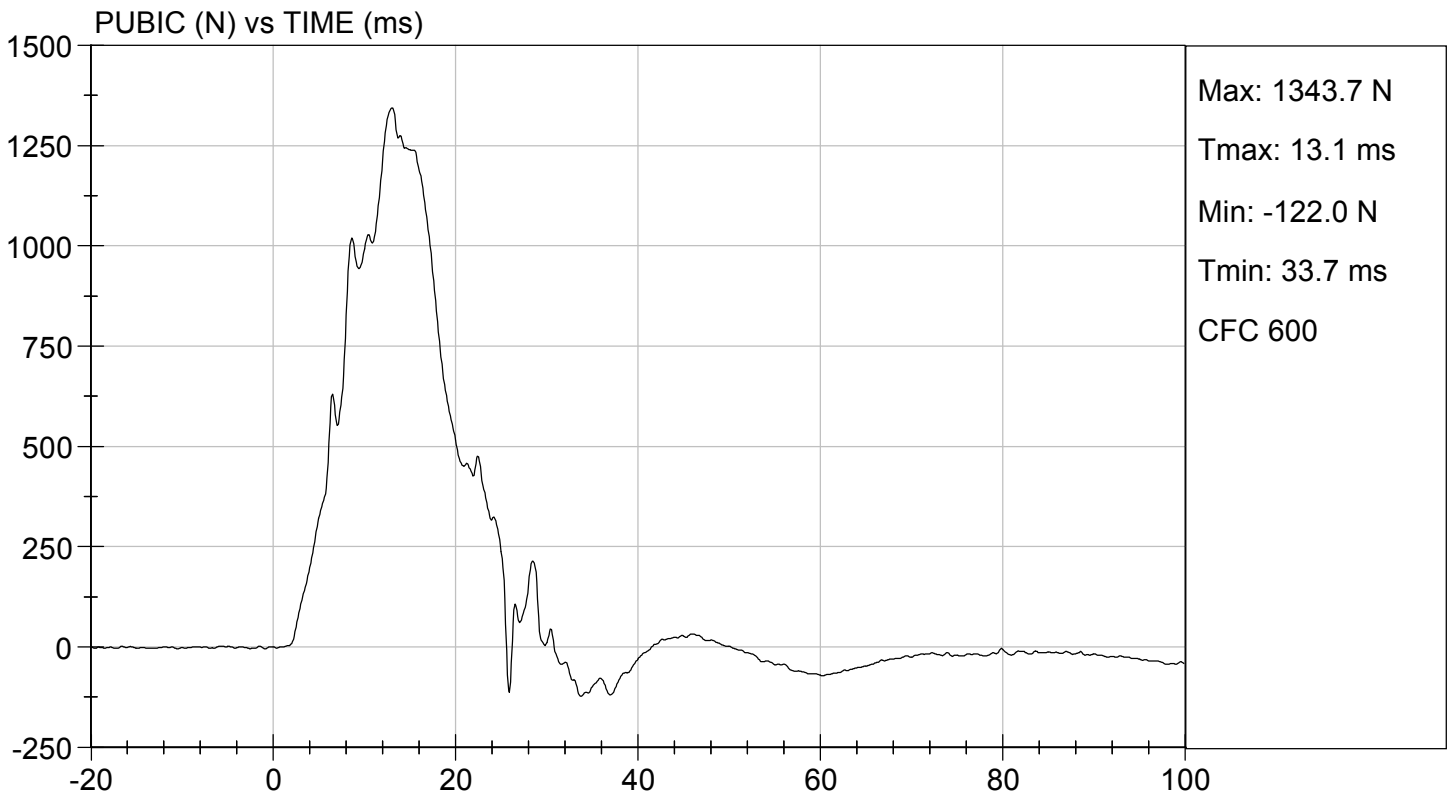
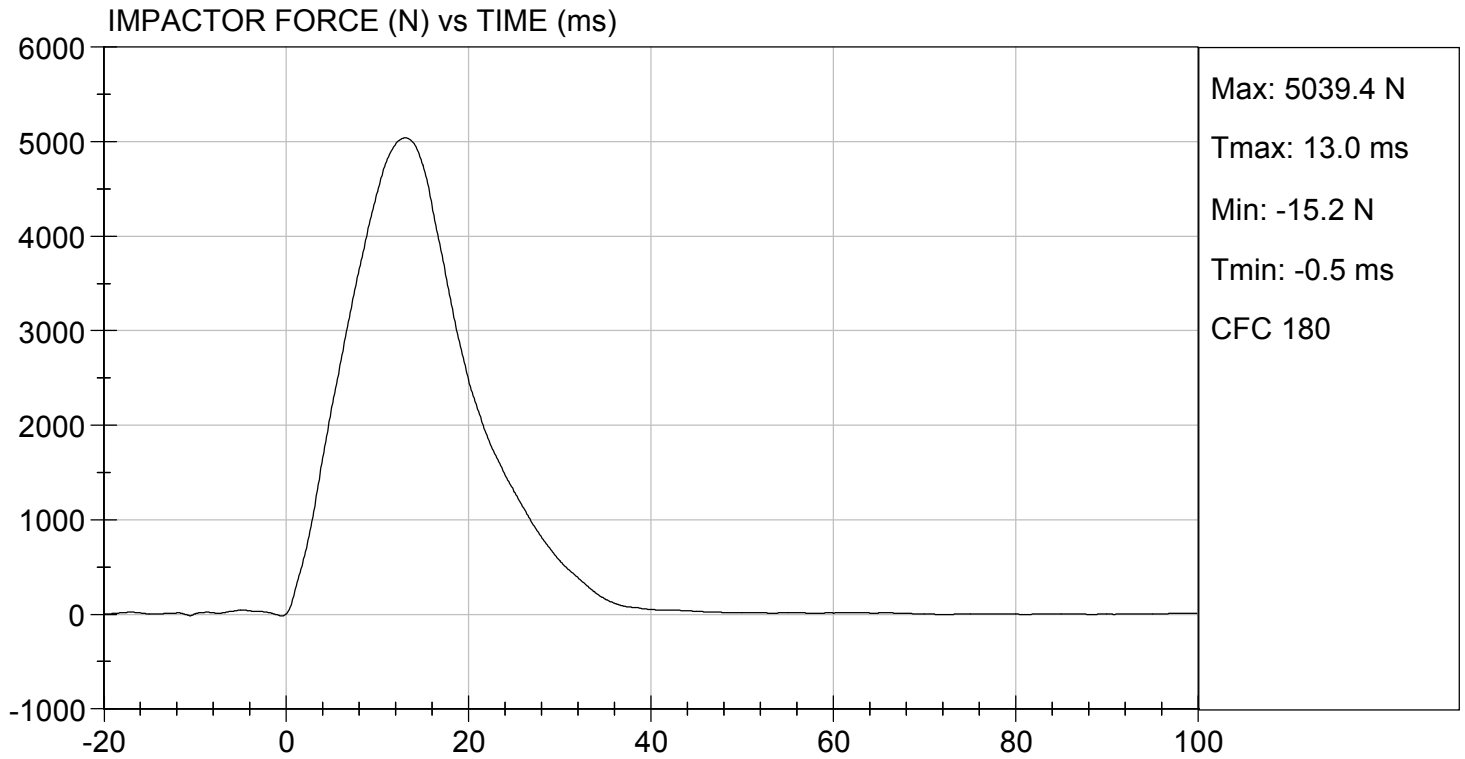
**Test I.D:**       D202989      

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.1	Pass
Laboratory Relative Humidity	%	10 to 70	20	Pass
Probe Speed	m/s	4.20 to 4.40	4.23	Pass
Maximum Impactor Force	N	4700 to 5400	5039	Pass
Time of Maximum Impactor Force	ms	11.8 to 16.1	13.0	Pass
Maximum Pubic Force	N	1230 to 1590	1344	Pass
Time of Maximum Pubic Force	ms	12.2 to 17.0	13.1	Pass
<b>Overall Test Results</b>				<b>Pass</b>

  
 \_\_\_\_\_  
 Laboratory Technician

11/17/2020  
 \_\_\_\_\_  
 Test Date

  
 \_\_\_\_\_  
 Approved By



**MGA RESEARCH CORPORATION**  
**THORAX IMPACT TEST**  
**ES-2re DUMMY**

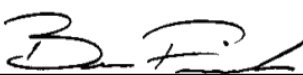
ATD Serial No:       F032      

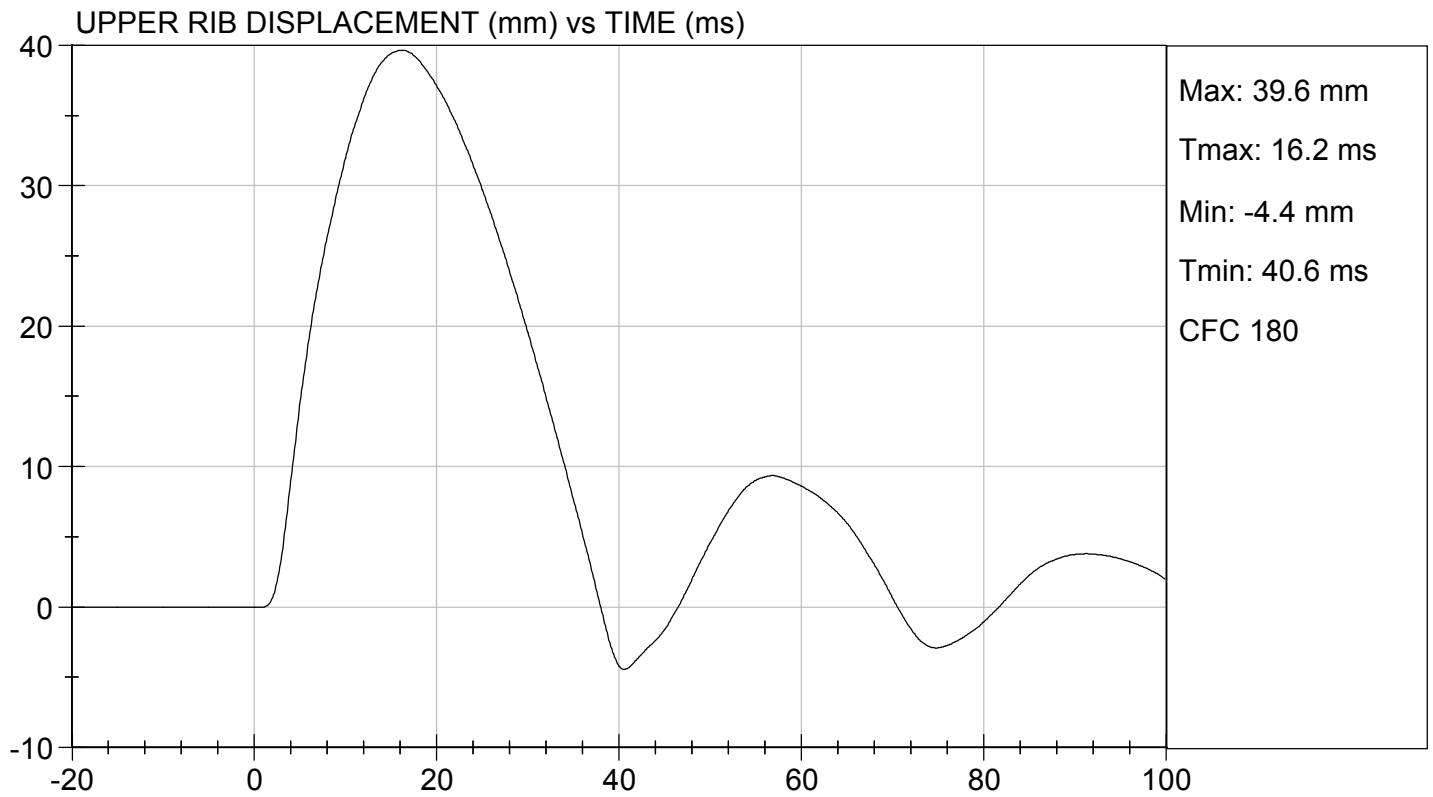
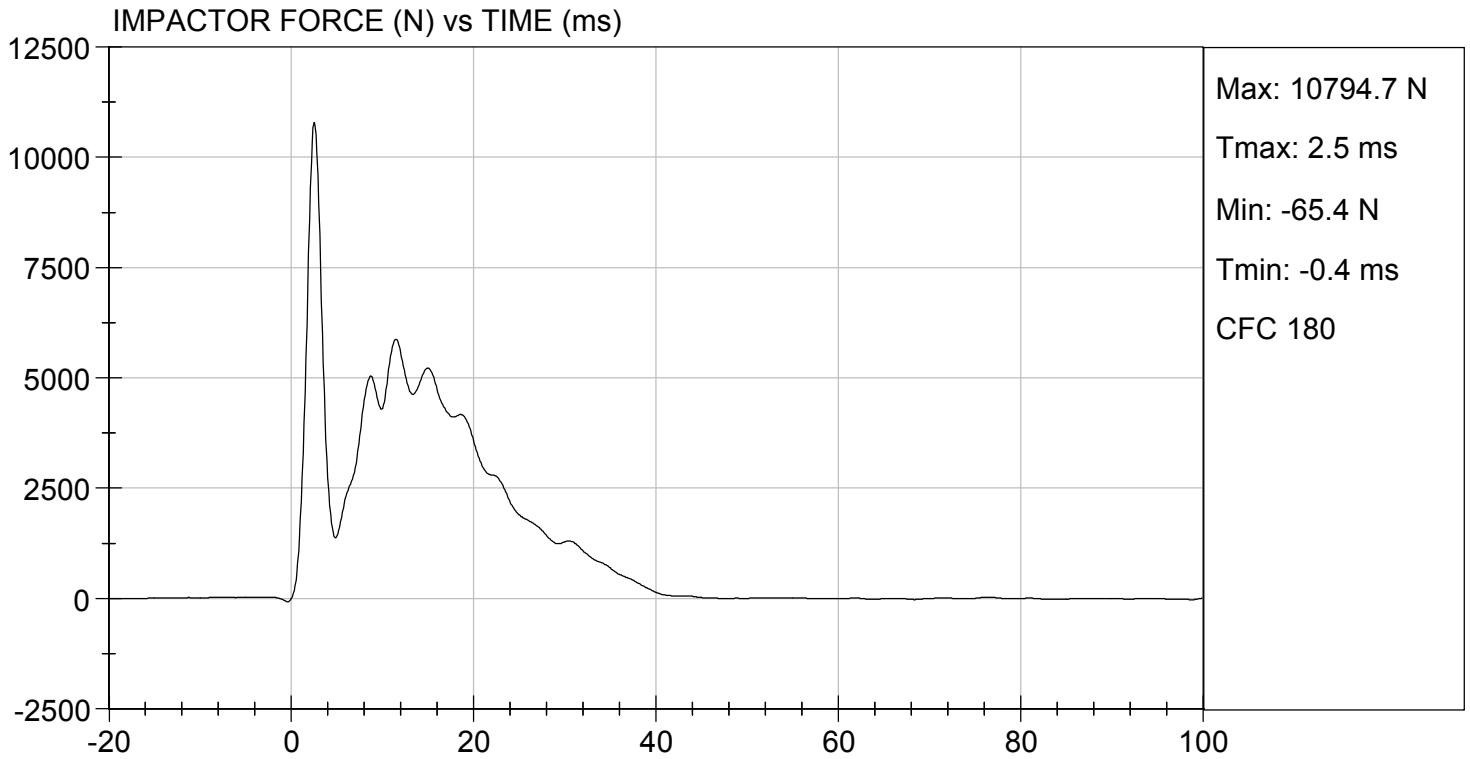
Test I.D:       D202980      

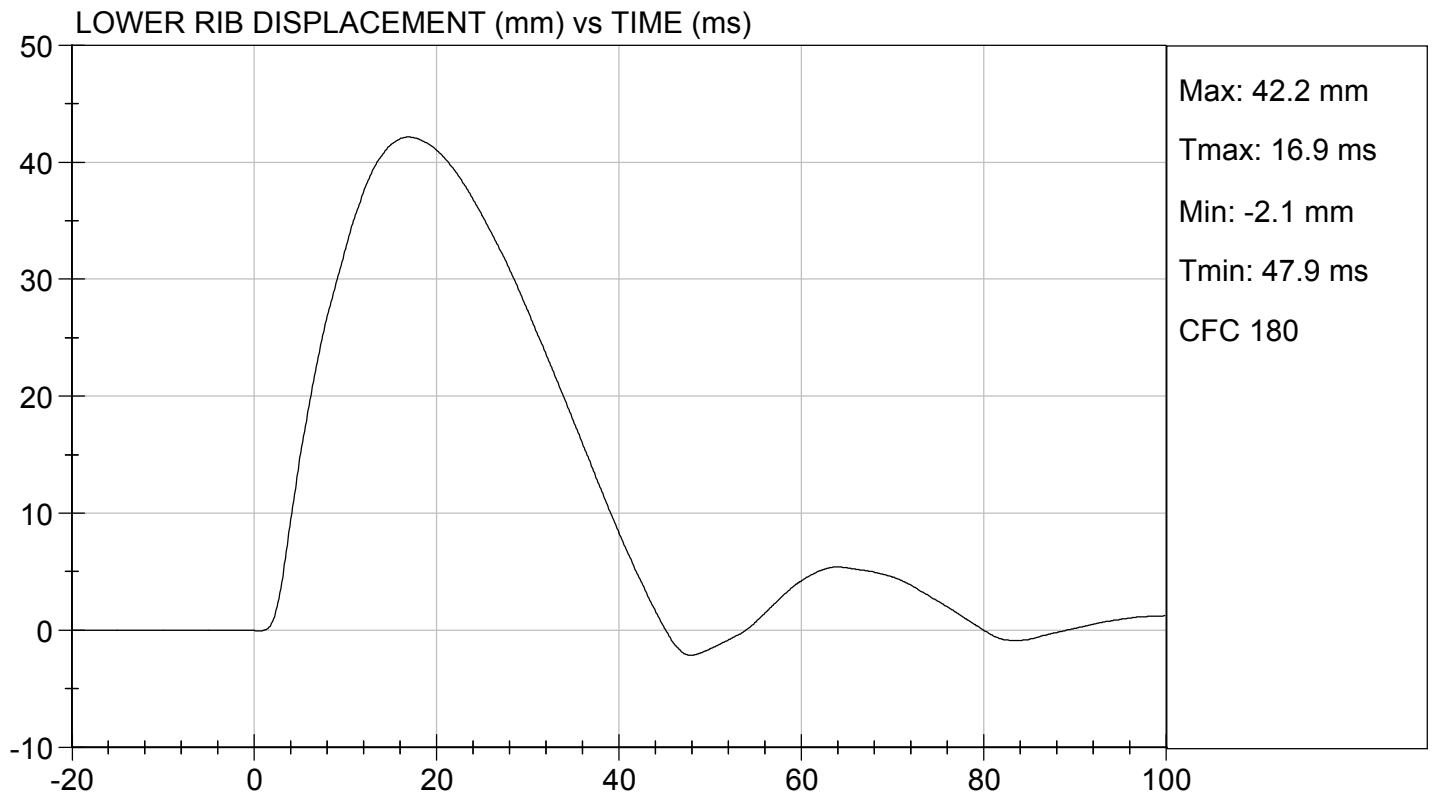
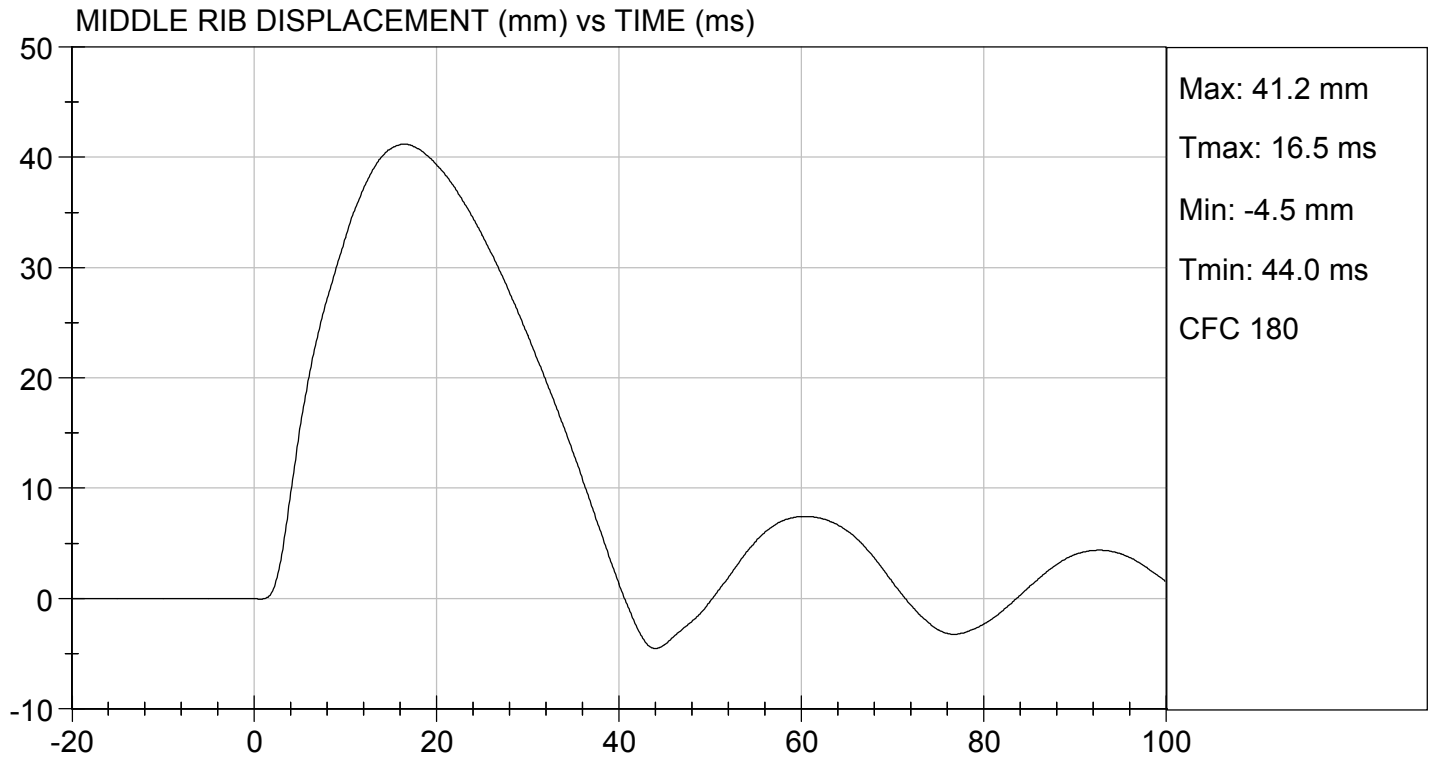
Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.1	Pass
Humidity	%	10 to 70	20	Pass
Probe Speed	m/s	5.40 to 5.60	5.52	Pass
Maximum Impactor Force (after 6 ms)	N	5100 to 6200	5872	Pass
Upper Rib Displacement	mm	34.0 to 41.0	39.6	Pass
Middle Rib Displacement	mm	37.0 to 45.0	41.2	Pass
Lower Rib Displacement	mm	37.0 to 44.0	42.2	Pass
Overall Test Results				Pass

  
 \_\_\_\_\_  
 Laboratory Technician

      11/17/2020        
 \_\_\_\_\_  
 Test Date

  
 \_\_\_\_\_  
 Approved By







**CALIBRATION TEST RESULTS**

**PRE-TEST**

**SID-IIS 5TH PERCENTILE FEMALE - PASSENGER ATD**

**SID-IIsD External Measurements**  
**SN: 296**

<b>No.</b>	<b>Name</b>	<b>Spec. (mm)</b>	<b>Result</b>	<b>Pass/Fail</b>
<b>A</b>	Sitting Height	772 - 788	784	Pass
<b>B</b>	Shoulder Pivot Height	437 - 453	442	Pass
<b>C</b>	H-point Height	79 - 89	83	Pass
<b>D</b>	H-point from Seatback	141 - 151	145	Pass
<b>E</b>	Shoulder Pivot from Backline	97 - 107	99	Pass
<b>F</b>	Thigh Clearance	119 - 135	121	Pass
<b>G</b>	Head Breadth	140 - 148	142	Pass
<b>H</b>	Head Back from Backline	40 - 46	45	Pass
<b>I</b>	Head Depth	178 - 188	180	Pass
<b>J</b>	Head Circumference	541 - 551	548	Pass
<b>K</b>	Buttock to Knee Length	514 - 540	535	Pass
<b>L</b>	Popliteal Height	343 - 369	358	Pass
<b>M</b>	Knee Pivot to Floor Height	392 - 409	404	Pass
<b>N</b>	Buttock Popliteal Length	416 - 442	435	Pass
<b>O</b>	Chest Depth w/o Jacket	195 - 211	206	Pass
<b>P</b>	Foot Length	216 - 232	219	Pass
<b>Q</b>	Hip Breadth (w/ pelvic plugs)	313 - 323	316	Pass
<b>R</b>	Arm Length	249 - 259	250	Pass
<b>S</b>	Knee Joint to Seatback	477 - 493	481	Pass
<b>V</b>	Shoulder Width	341 - 357	346	Pass
<b>W</b>	Foot Width	78 - 94	85	Pass
<b>Y</b>	Chest Circumference w/ jacket	851 - 881	870	Pass
<b>Z</b>	Waist Circumference	761 - 791	772	Pass

**MGA RESEARCH CORPORATION**  
**HEAD DROP TEST**  
**SID-IIs BUILD LEVEL D DUMMY**

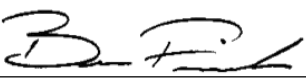
ATD Serial No: 296

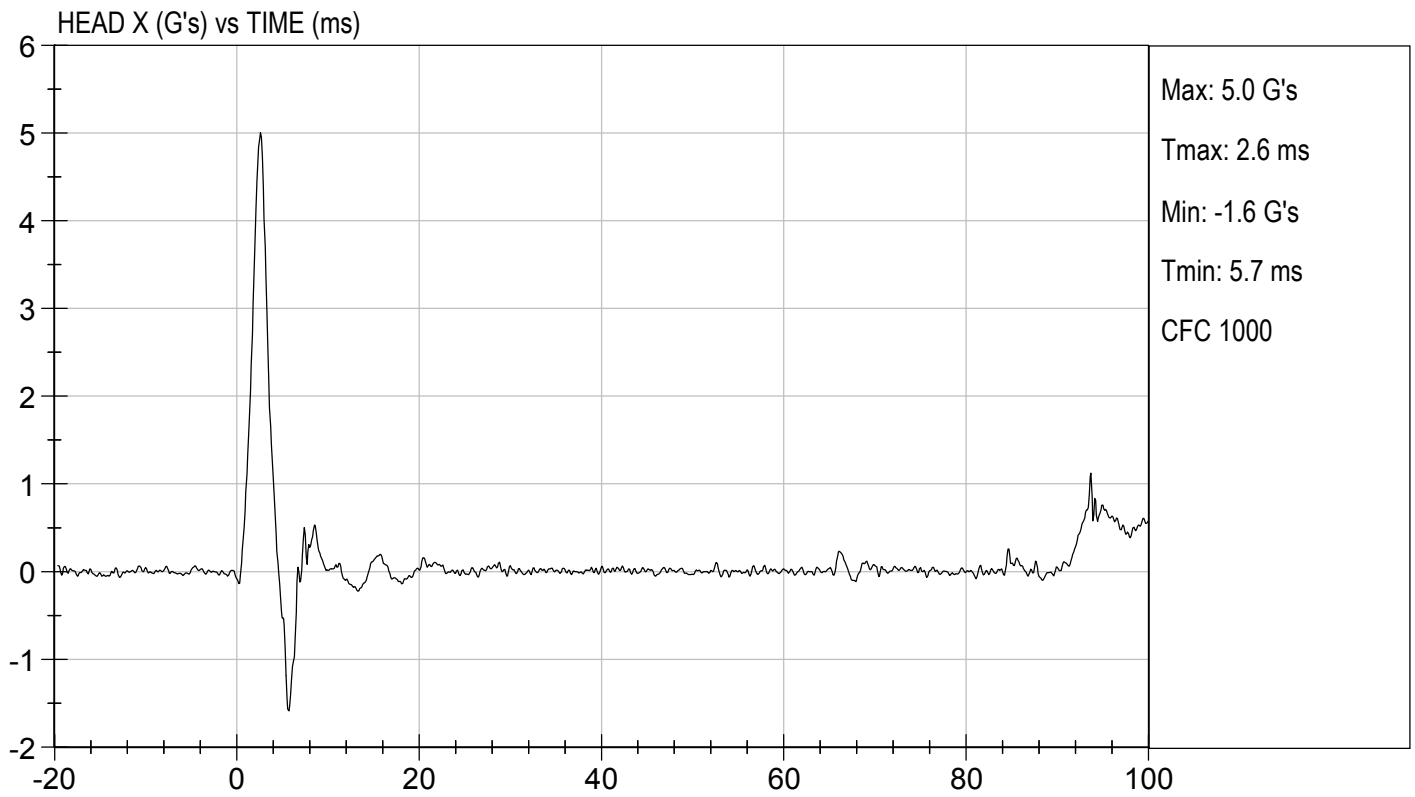
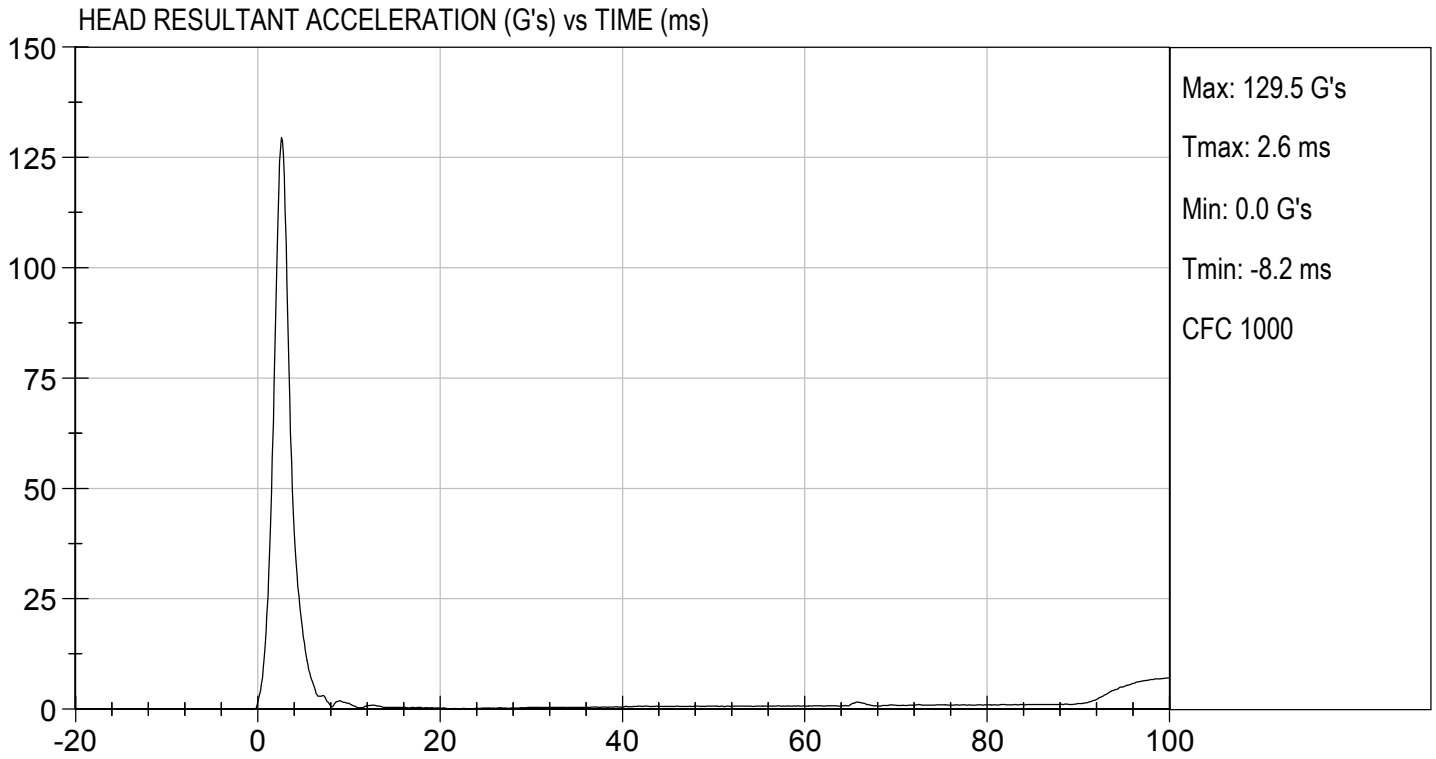
Test ID: D202731

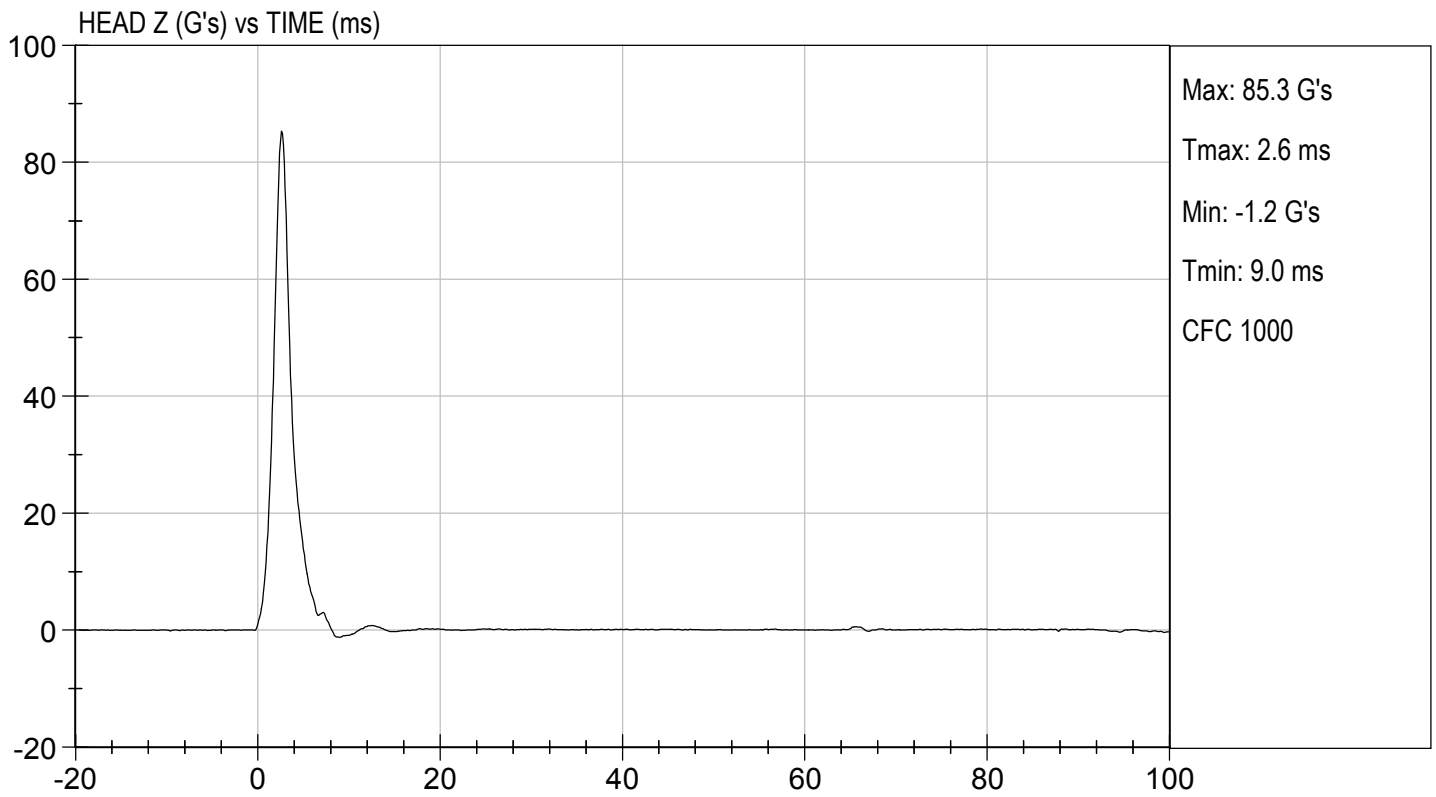
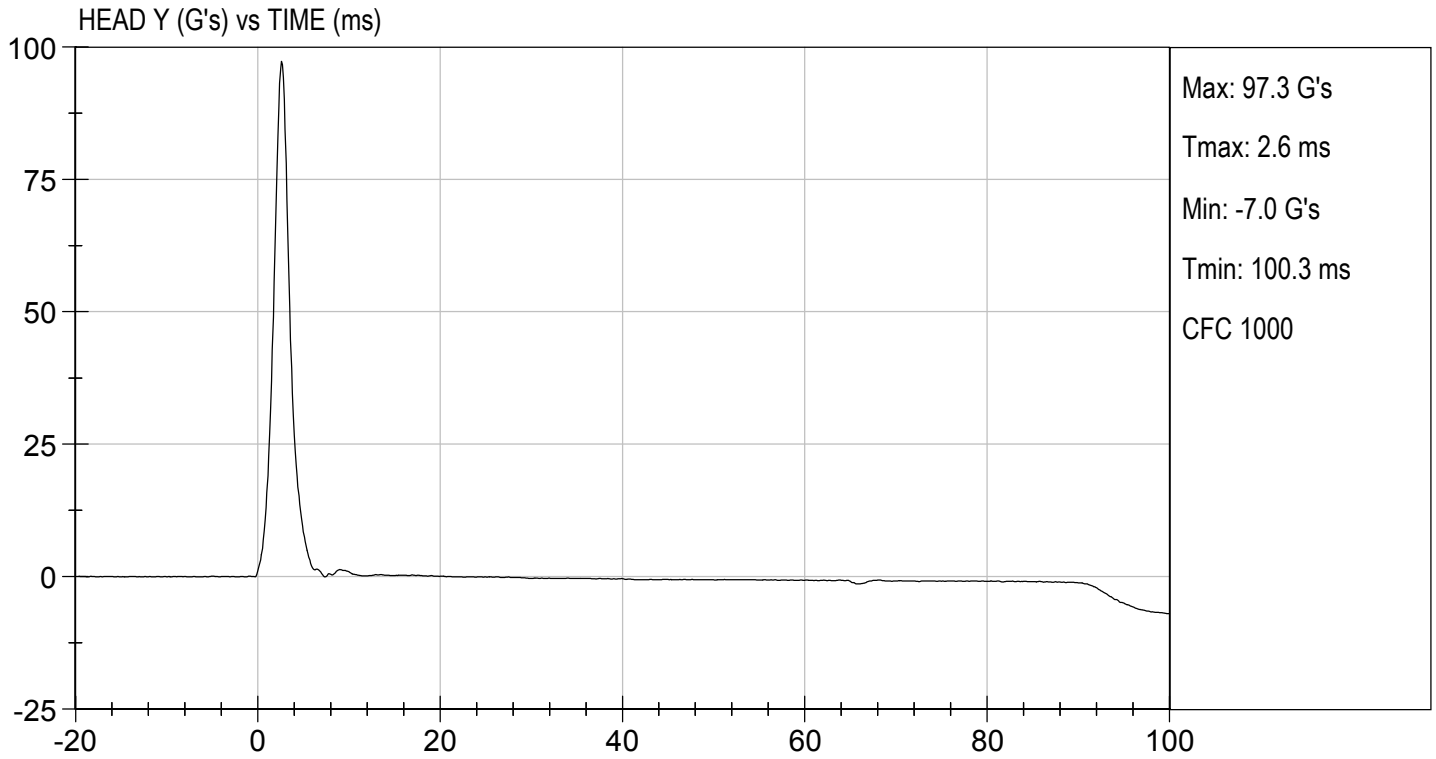
Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.2	Pass
Laboratory Relative Humidity	%	10 to 70	23	Pass
Peak Resultant Acceleration	G's	115 to 137	130	Pass
Peak Longitudinal Acceleration	G's	+/- 15	5.0	Pass
Unimodal	N/A	Yes	Yes	Pass
Oscillations	N/A	<15%	Yes	Pass
Overall Test Results				Pass

  
 \_\_\_\_\_  
 Laboratory Technician

10/28/2020  
 \_\_\_\_\_  
 Test Date

  
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 Approved By





**MGA RESEARCH CORPORATION  
LATERAL NECK PENDULUM TEST  
SID-IIs BUILD LEVEL D DUMMY**

ATD Serial No: 296

Test I.D: D202732

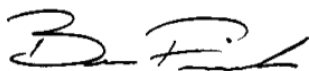
Tested Parameter	Units	Specification	Result	Pass/Fail	
Temperature	deg C	20.6 to 22.2	21.2	Pass	
Humidity	%	10 to 70	23	Pass	
Impact Velocity	m/s	5.51 to 5.63	5.58	Pass	
Pendulum Velocity	10 ms	m/s	2.20 to 2.80	2.64	Pass
	15 ms	m/s	3.30 to 4.10	3.88	Pass
	20 ms	m/s	4.40 to 5.40	5.27	Pass
	25 ms	m/s	5.40 to 6.10	5.76	Pass
	25-100 ms	m/s	5.50 to 6.20	5.76	Pass
Maximum D-Plane Rotation	deg	71 to 81	71	Pass	
Time of Maximum D-Plane Rotation	ms	50 to 70	66	Pass	
Maximum Occipital Condyle Moment	Nm	-44 to -36	-39	Pass	
Time of Moment Decay to 0 Nm	ms	102 to 126	121	Pass	
<b>Overall Test Results</b>				<b>Pass</b>	



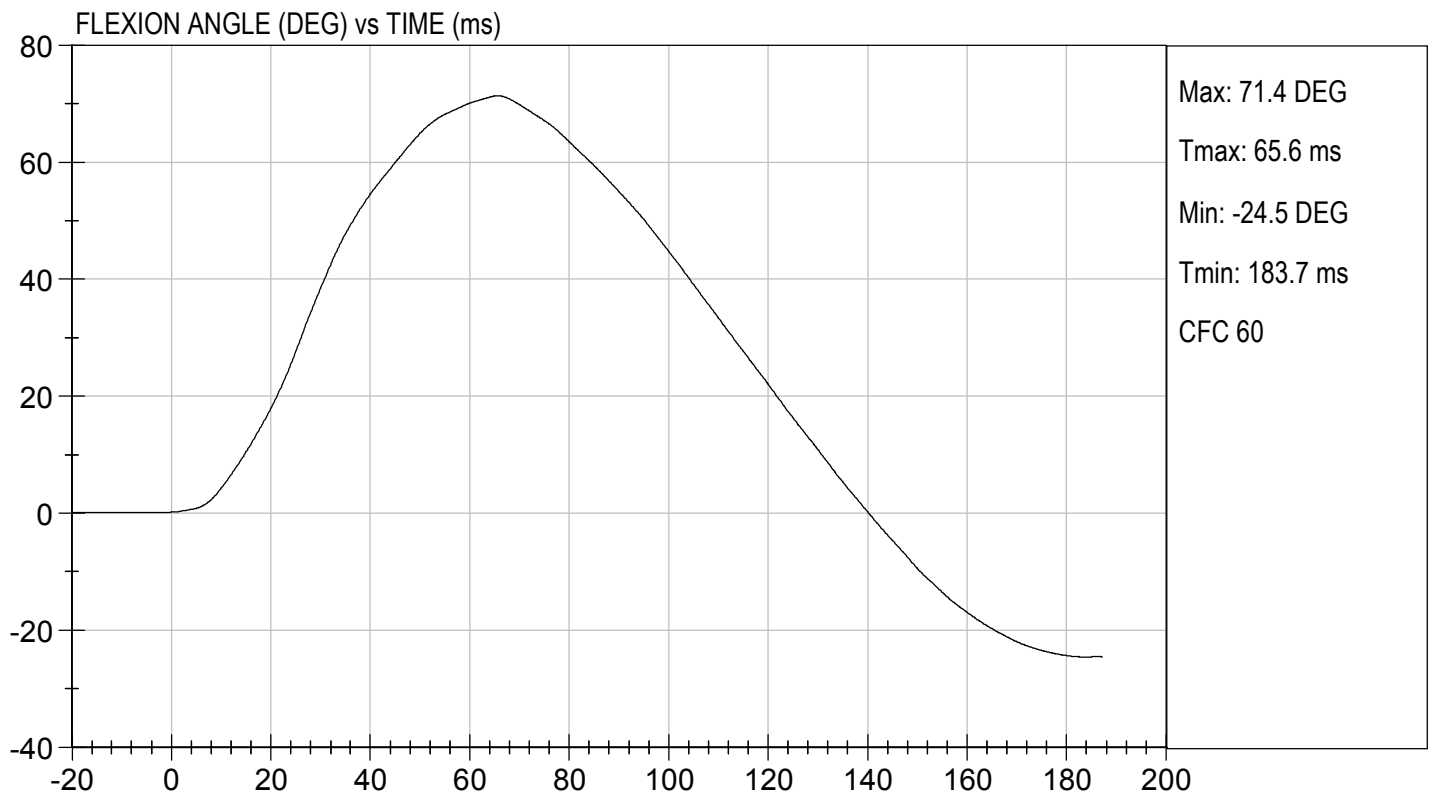
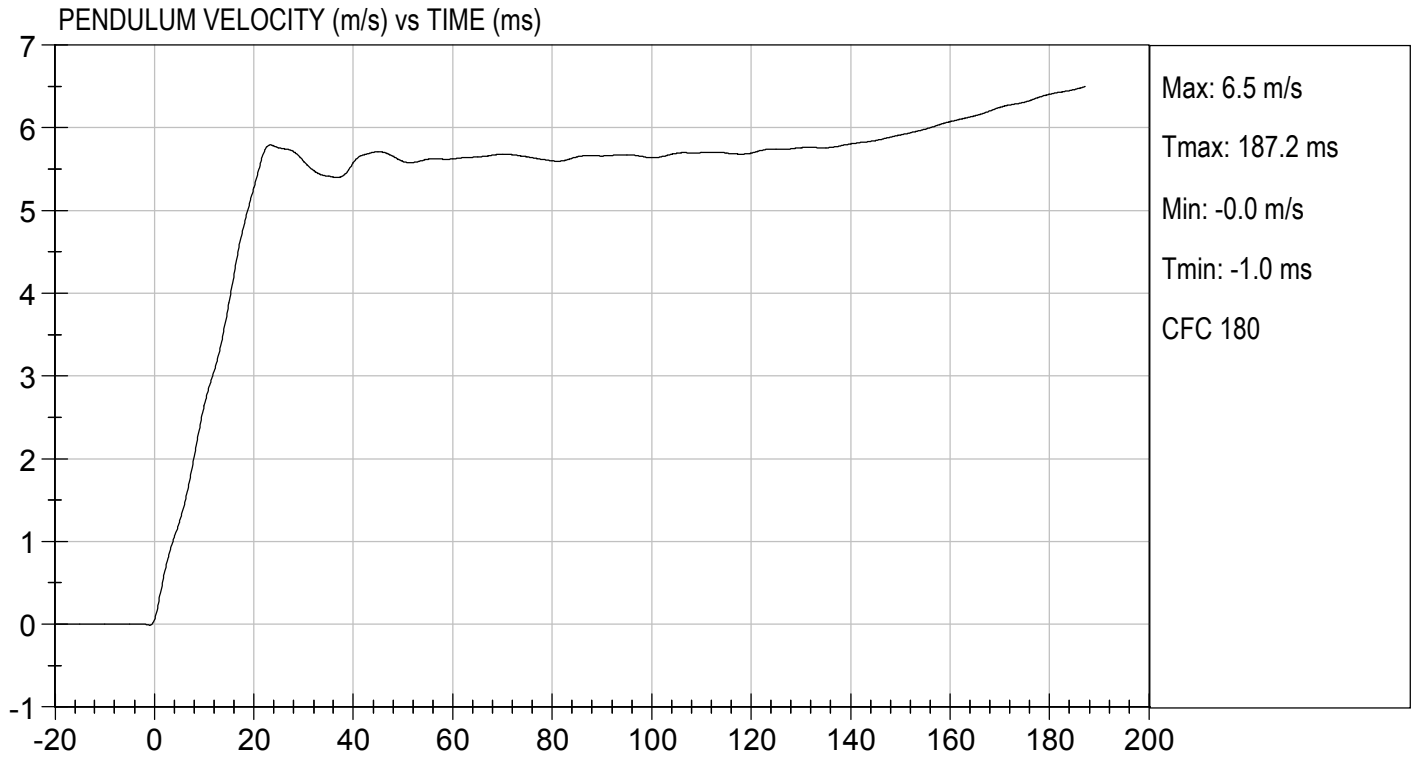
Laboratory Technician

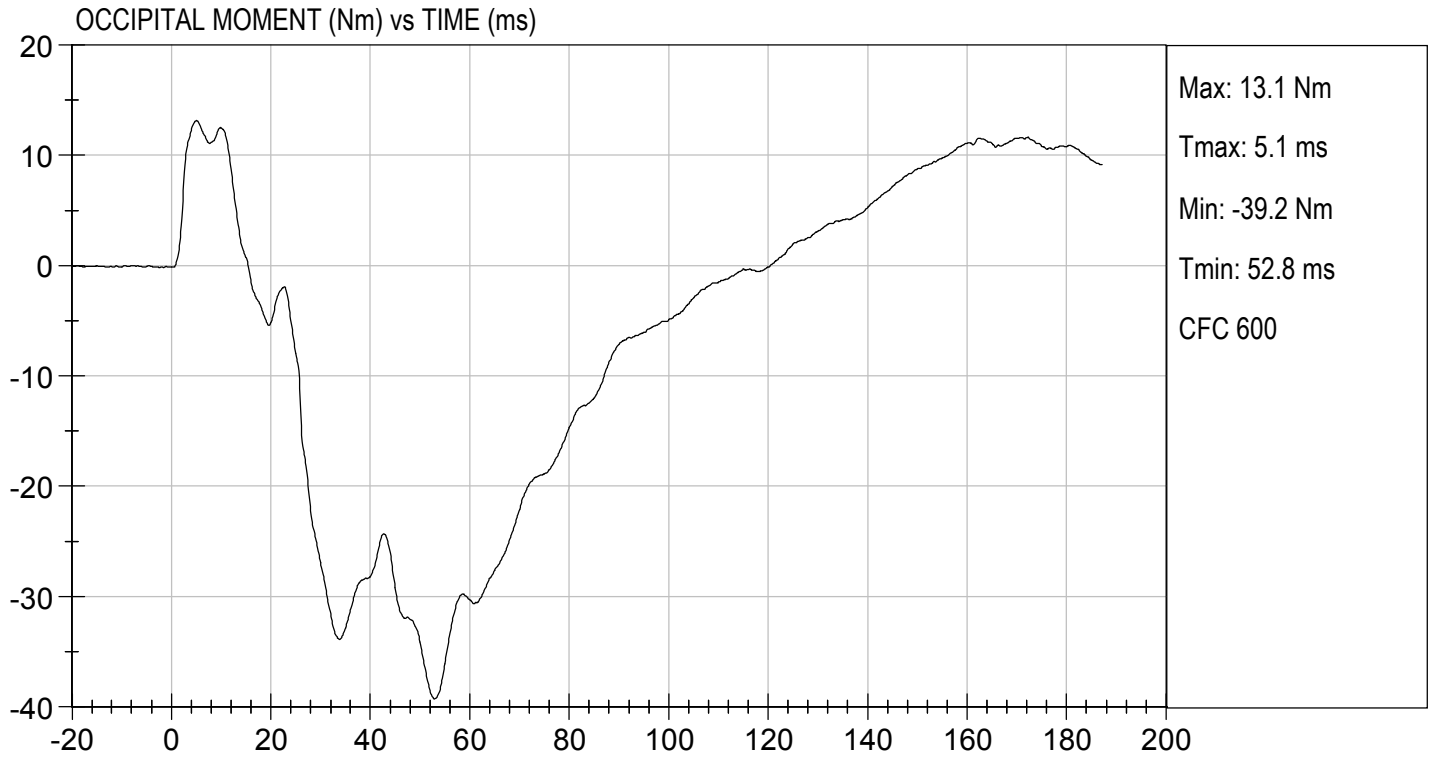
10/28/2020

Test Date



Approved By







**MGA RESEARCH CORPORATION**  
**SHOULDER IMPACT TEST**  
**SID-IIs BUILD LEVEL D DUMMY**

ATD Serial No: 296

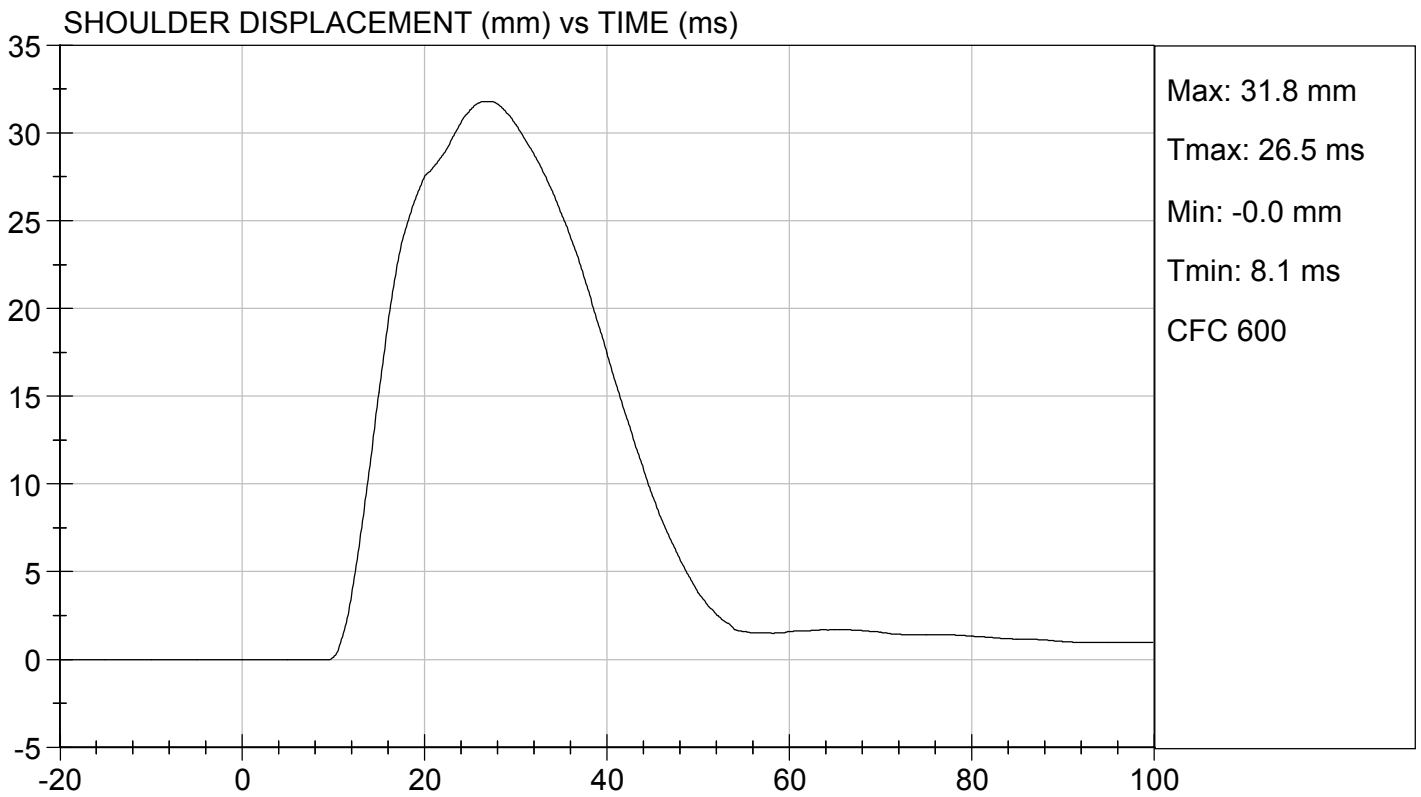
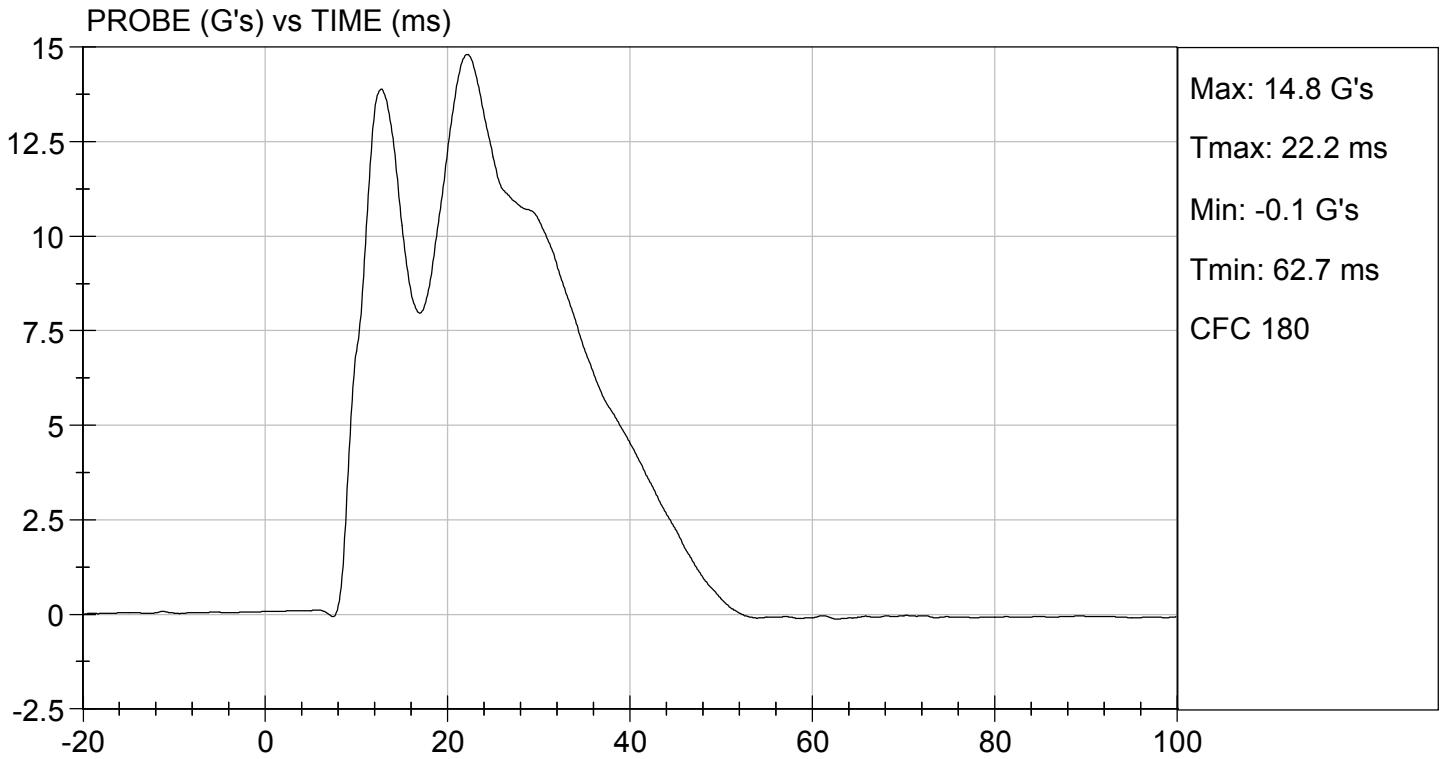
Test ID: D202733

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.2	Pass
Laboratory Relative Humidity	%	10 to 70	22	Pass
Impact Velocity	m/s	4.20 to 4.40	4.34	Pass
Maximum Probe Acceleration	G's	13 to 18	15	Pass
Shoulder Displacement	mm	28 to 37	32	Pass
Upper Spine (T1) Y Acceleration	G's	17 to 22	18	Pass
Overall Test Results				Pass

  
 \_\_\_\_\_  
 Laboratory Technician

10/28/2020  
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 Test Date

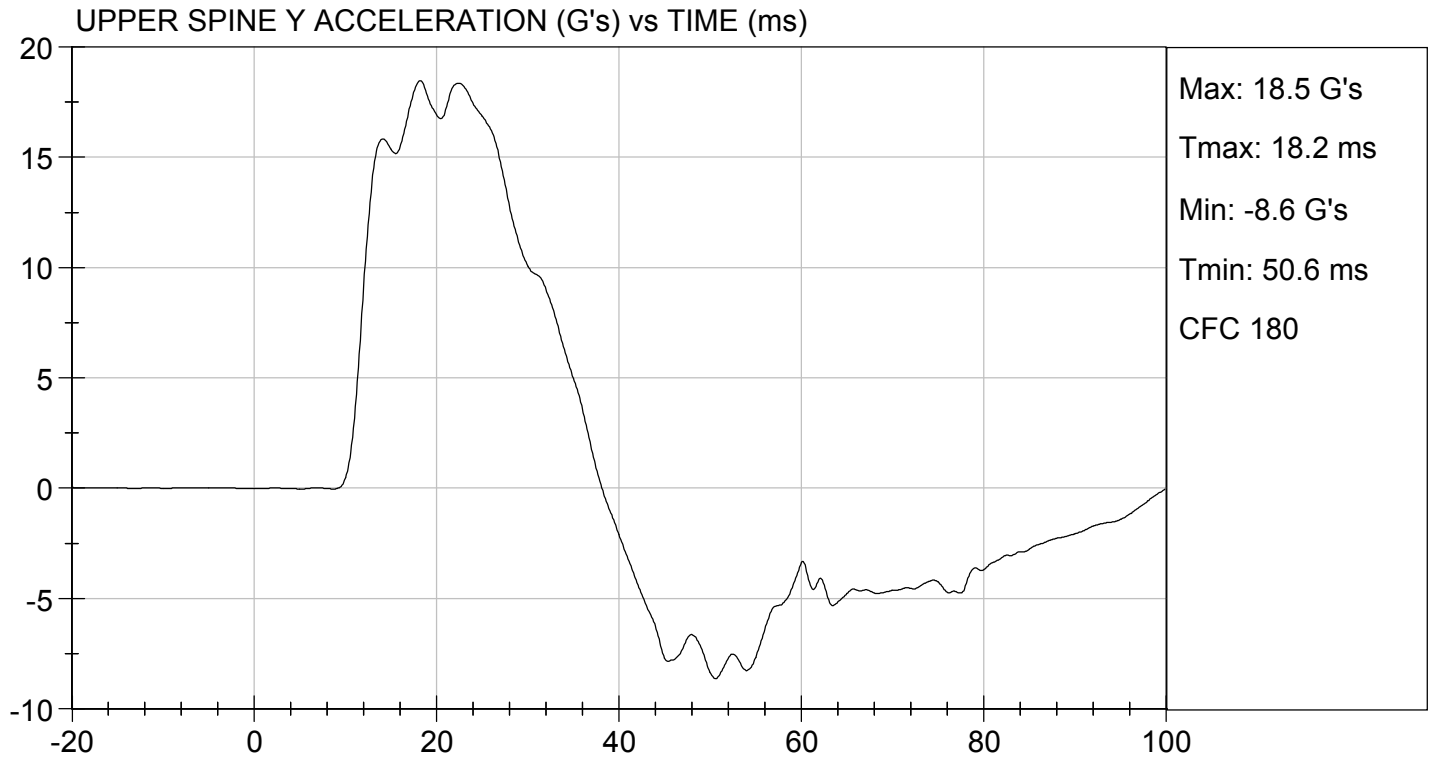
  
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 Approved By





TEST DESC: SHOULDER IMPACT  
VELOCITY: 14.25 ft/s, 4.34 m/s

TEST DATE: 10/28/2020  
TEST #: D202733



**MGA RESEARCH CORPORATION**  
**THORAX (WITH ARM) IMPACT TEST**  
**SID-IIs BUILD LEVEL D DUMMY**

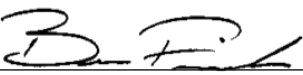
ATD Serial No: 296

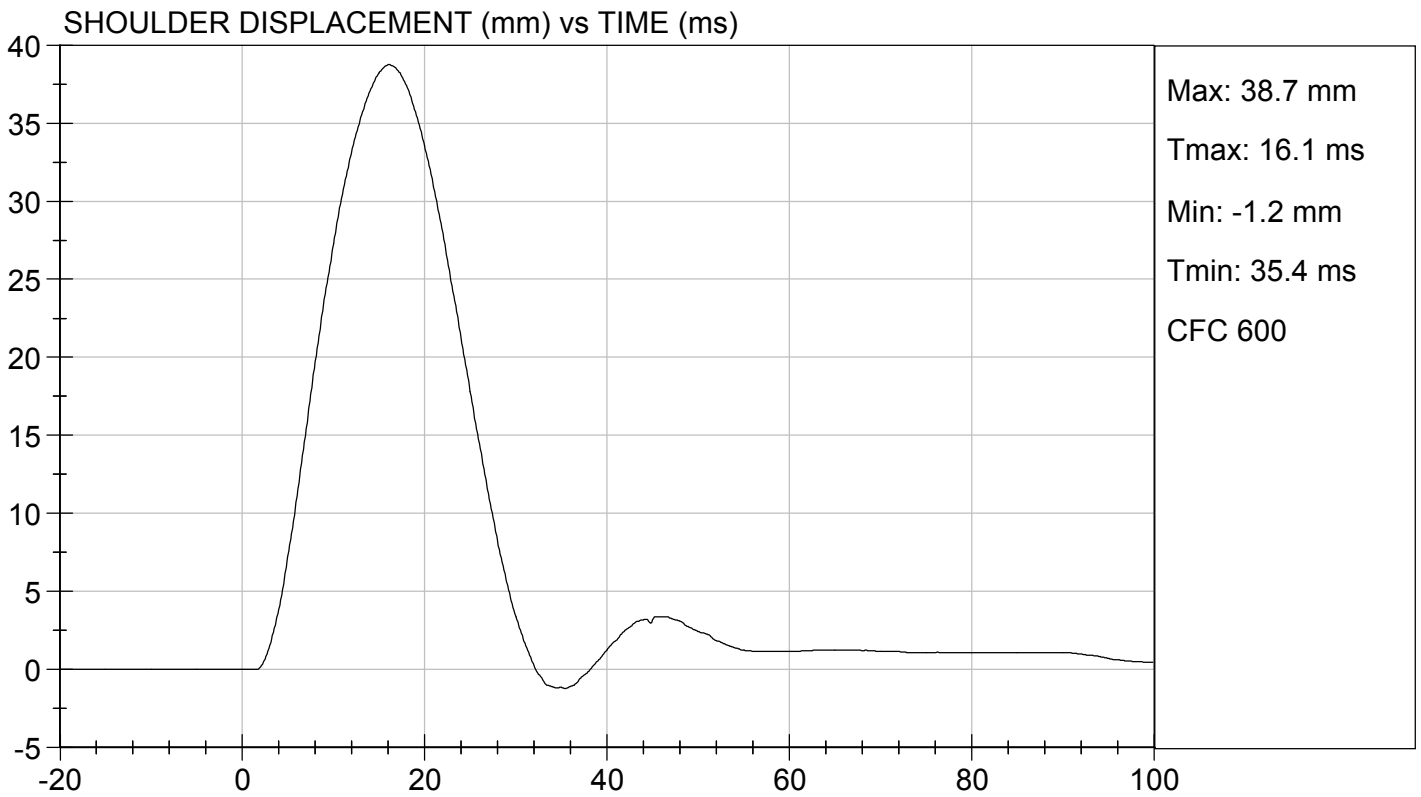
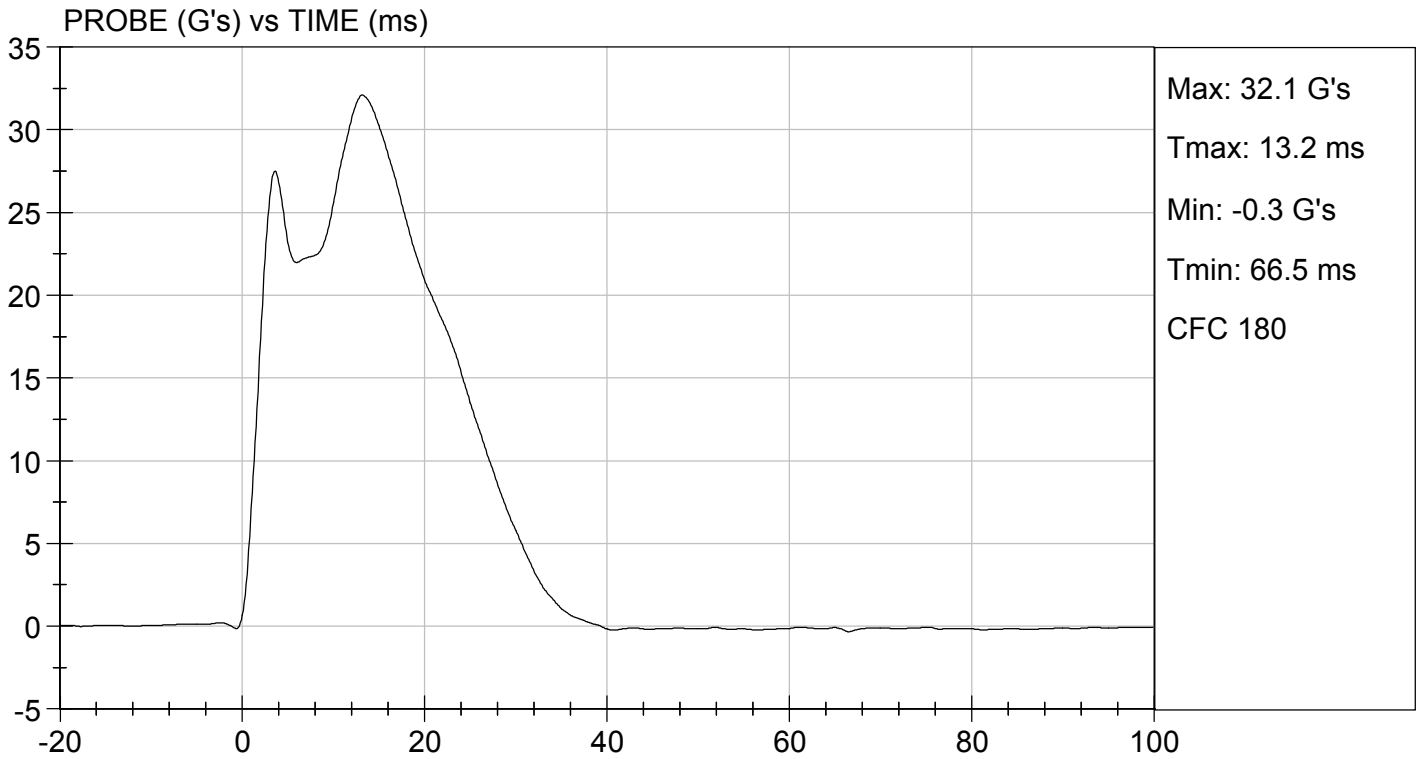
Test I.D: D202734

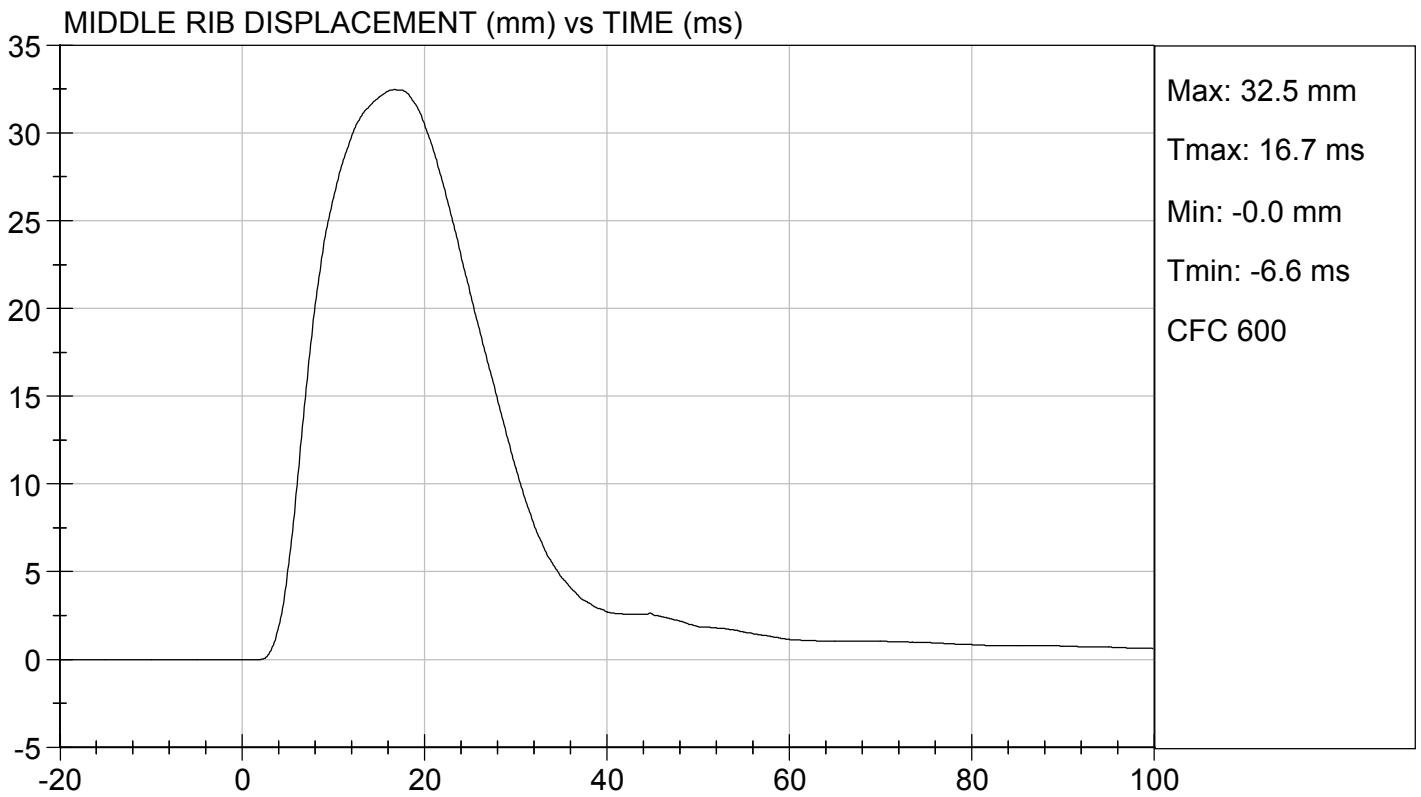
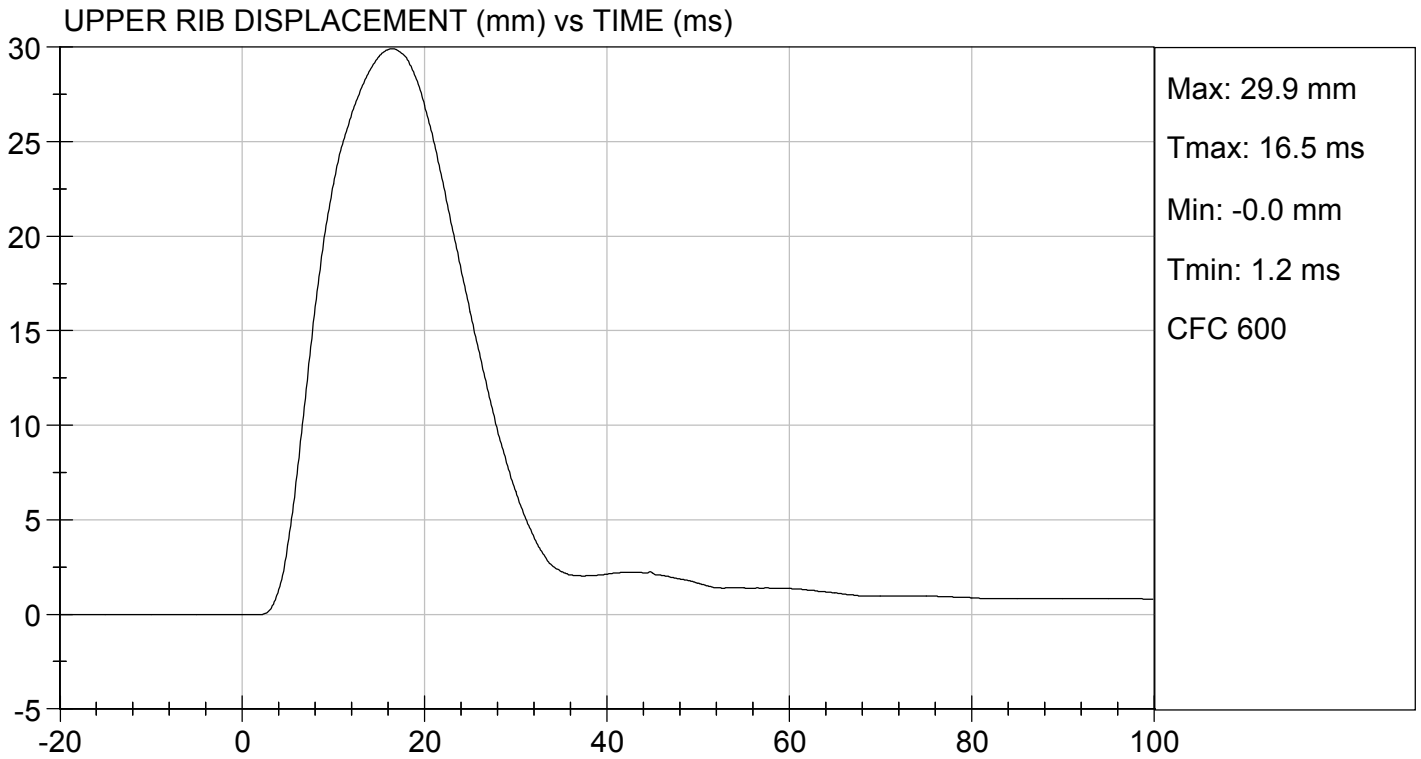
Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.2	Pass
Humidity	%	10 to 70	22	Pass
Impact Velocity	m/s	6.60 to 6.80	6.77	Pass
Maximum Probe Acceleration	G's	30 to 36	32	Pass
Shoulder Displacement	mm	31 to 40	39	Pass
Upper Rib Displacement	mm	25 to 32	30	Pass
Middle Rib Displacement	mm	30 to 36	32	Pass
Lower Rib Displacement	mm	32 to 38	33	Pass
Upper Spine (T1) Y Acceleration	G's	34 to 43	38	Pass
Lower Spine (T12) Y Acceleration	G's	29 to 37	33	Pass
Overall Test Results				Pass

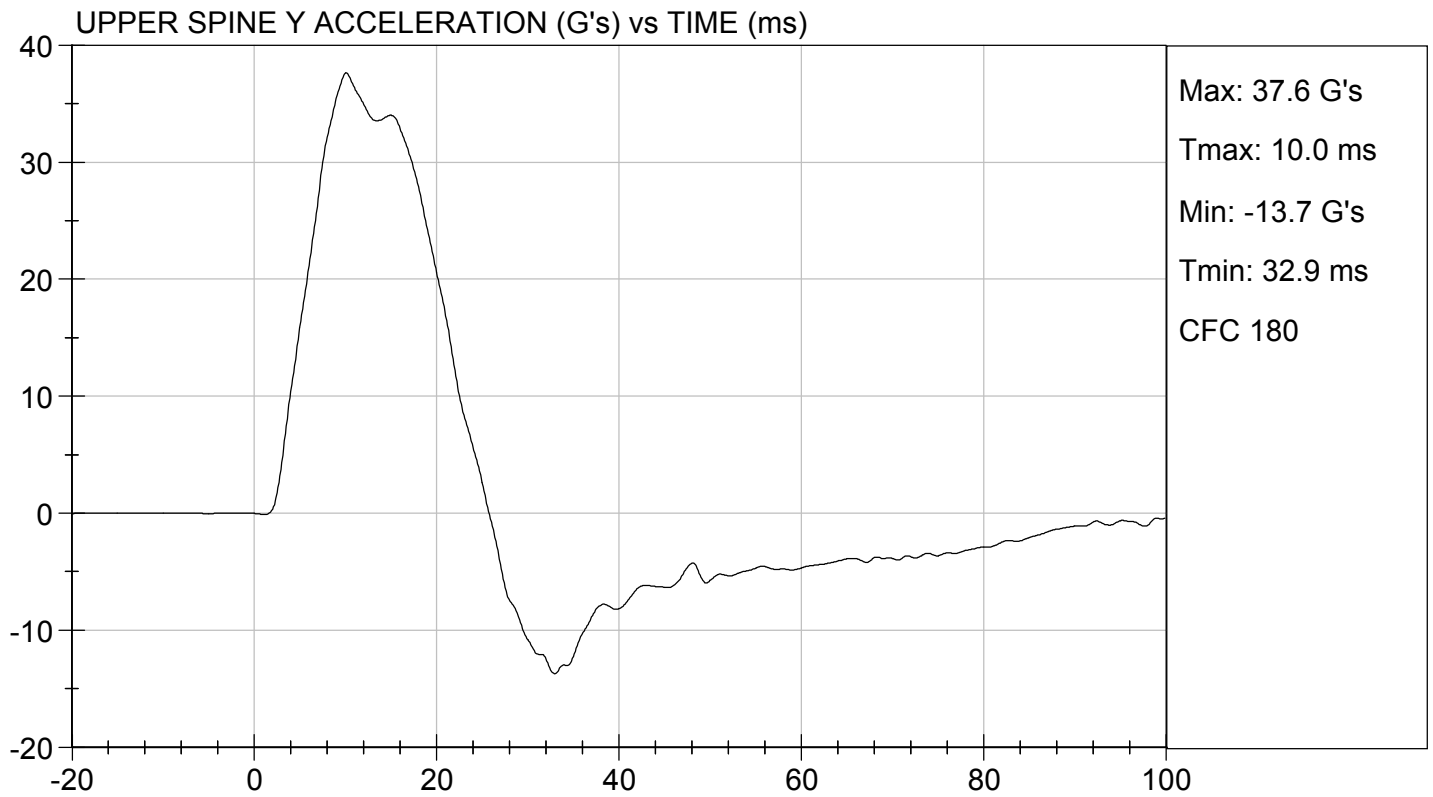
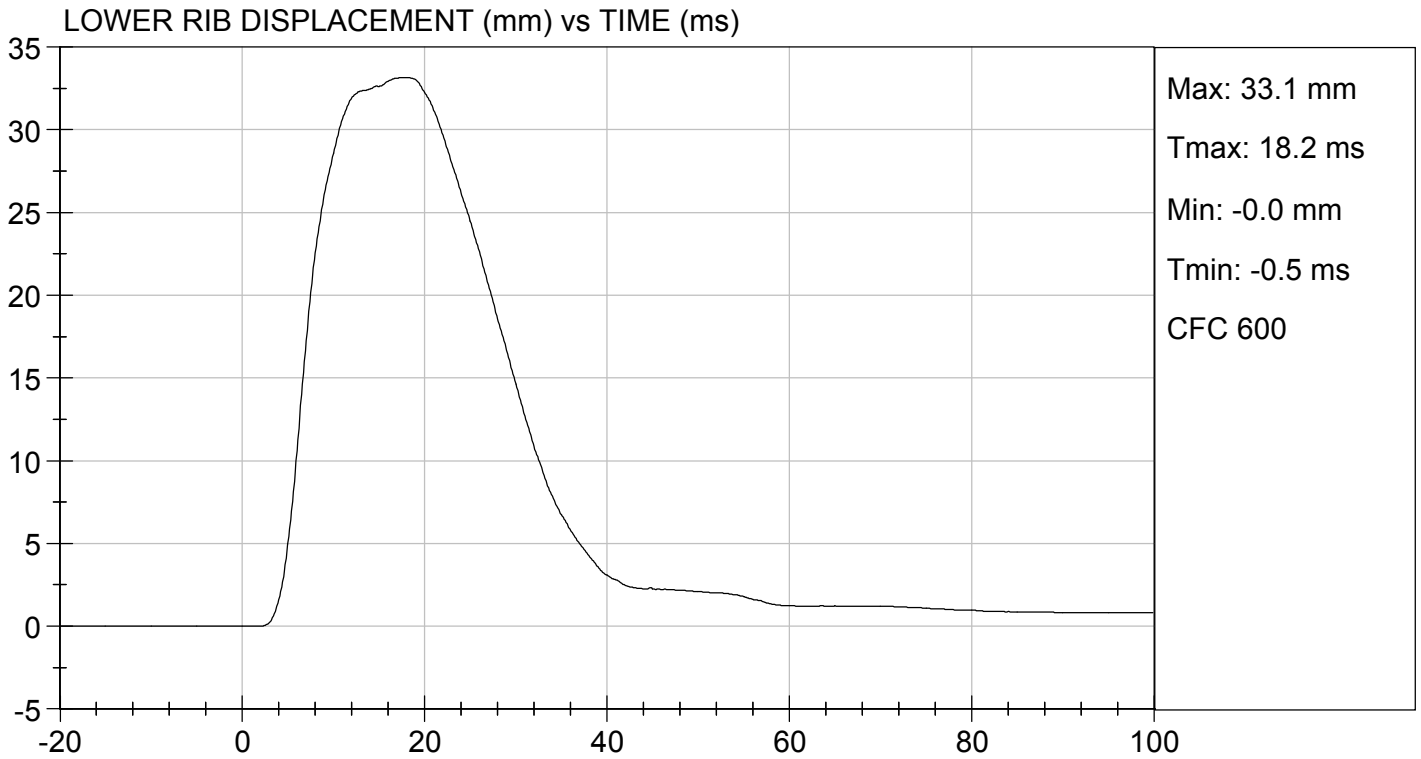
  
 \_\_\_\_\_  
 Laboratory Technician

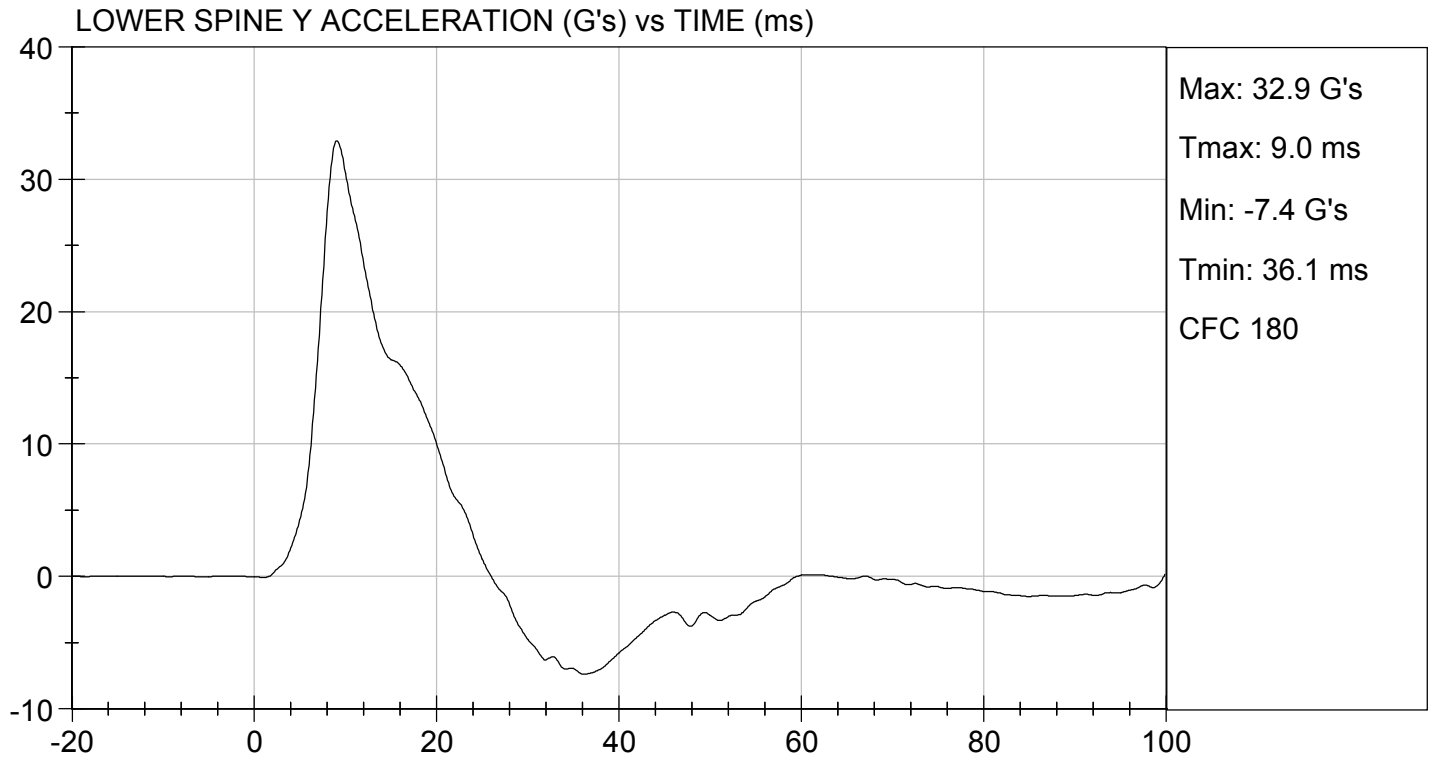
10/28/2020  
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 Test Date

  
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 Approved By











**MGA RESEARCH CORPORATION**  
**THORAX (WITHOUT ARM) IMPACT TEST**  
**SID-IIs BUILD LEVEL D DUMMY**

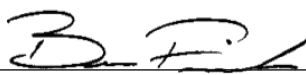
ATD Serial No: 296

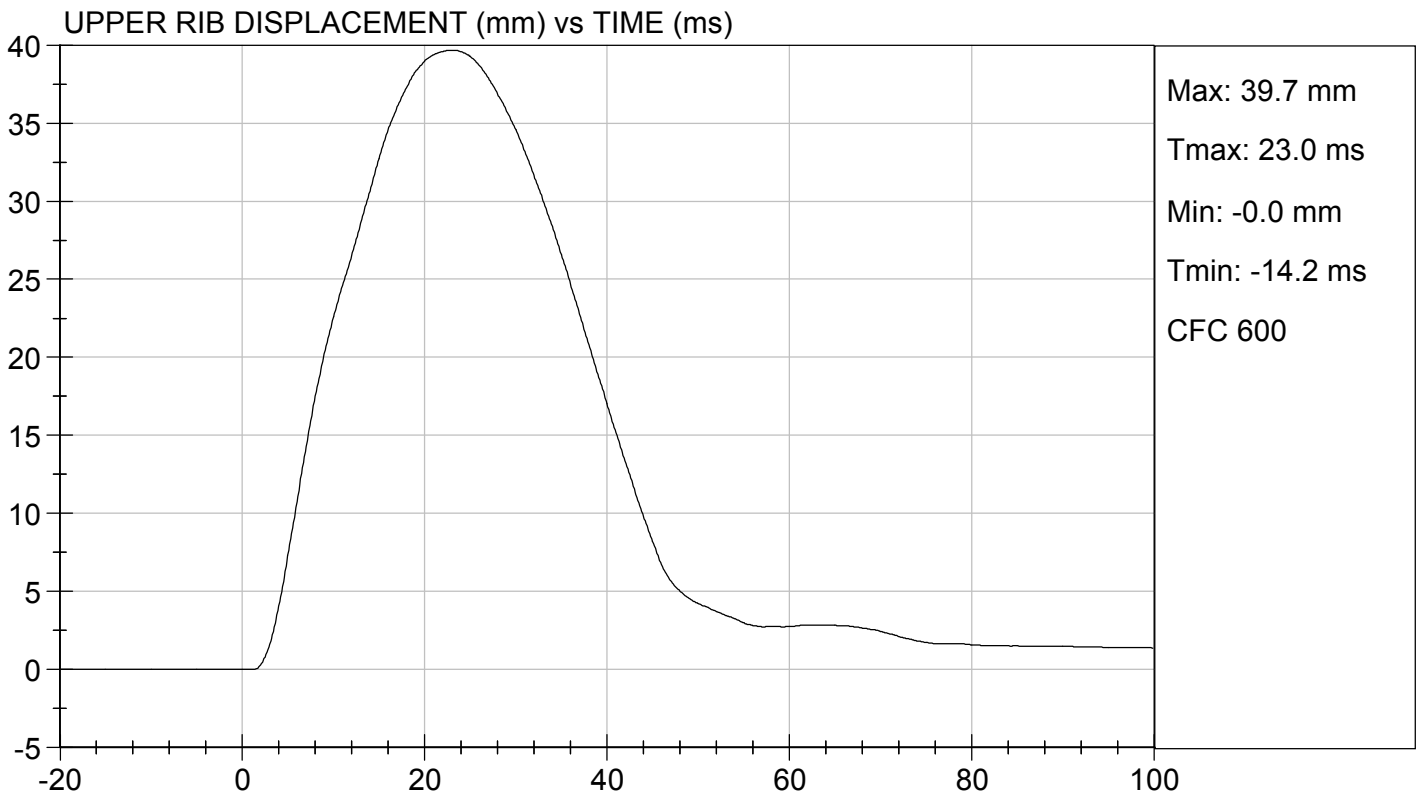
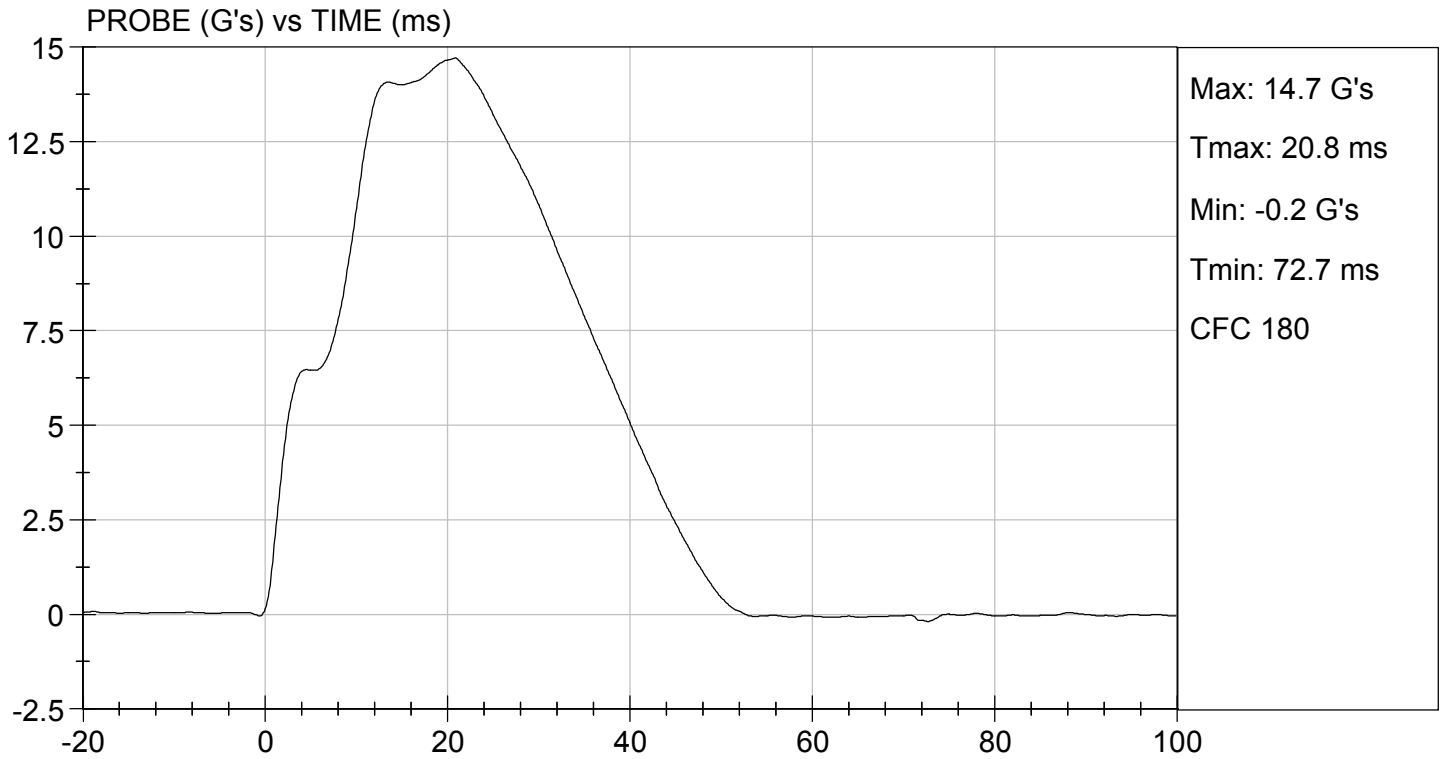
Test I.D: D202735

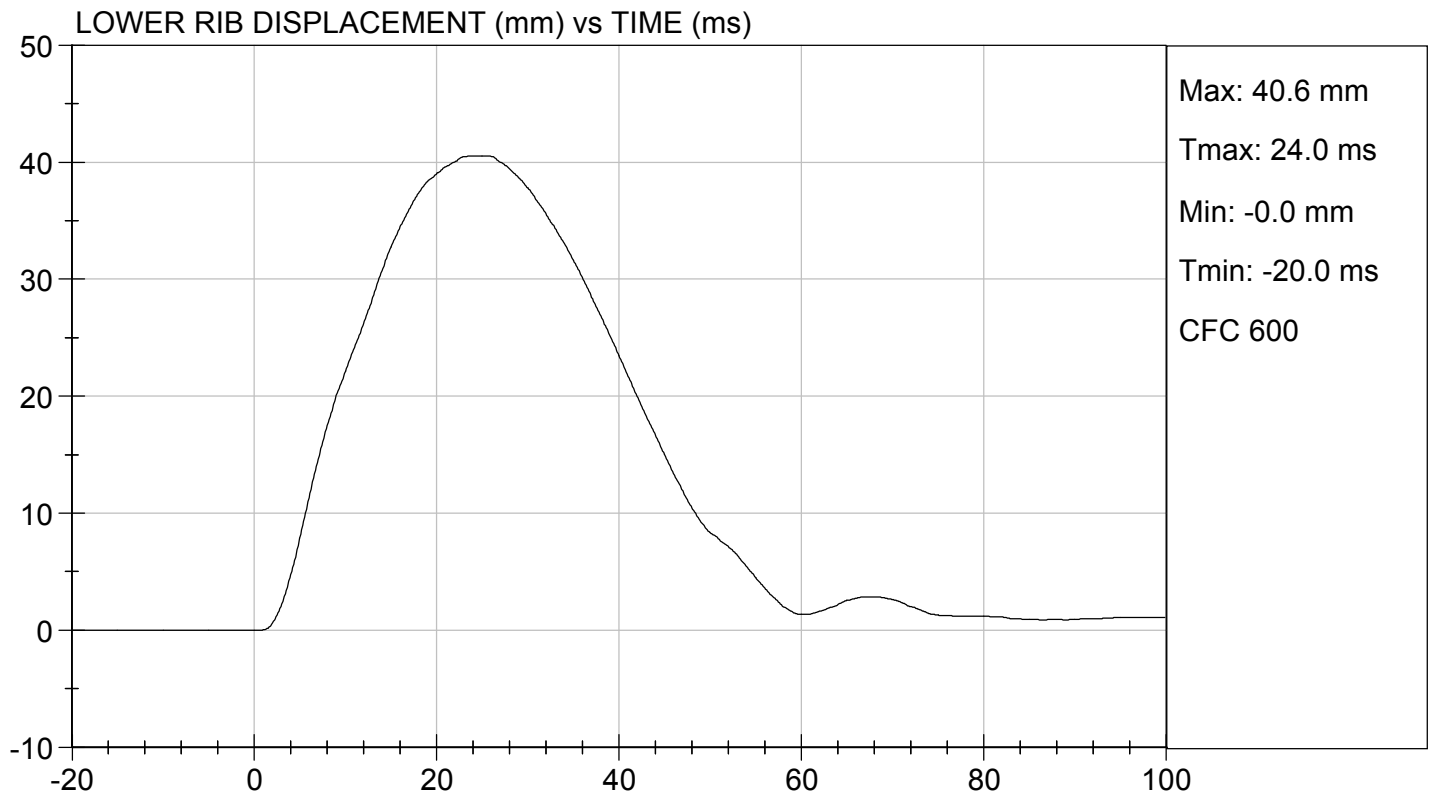
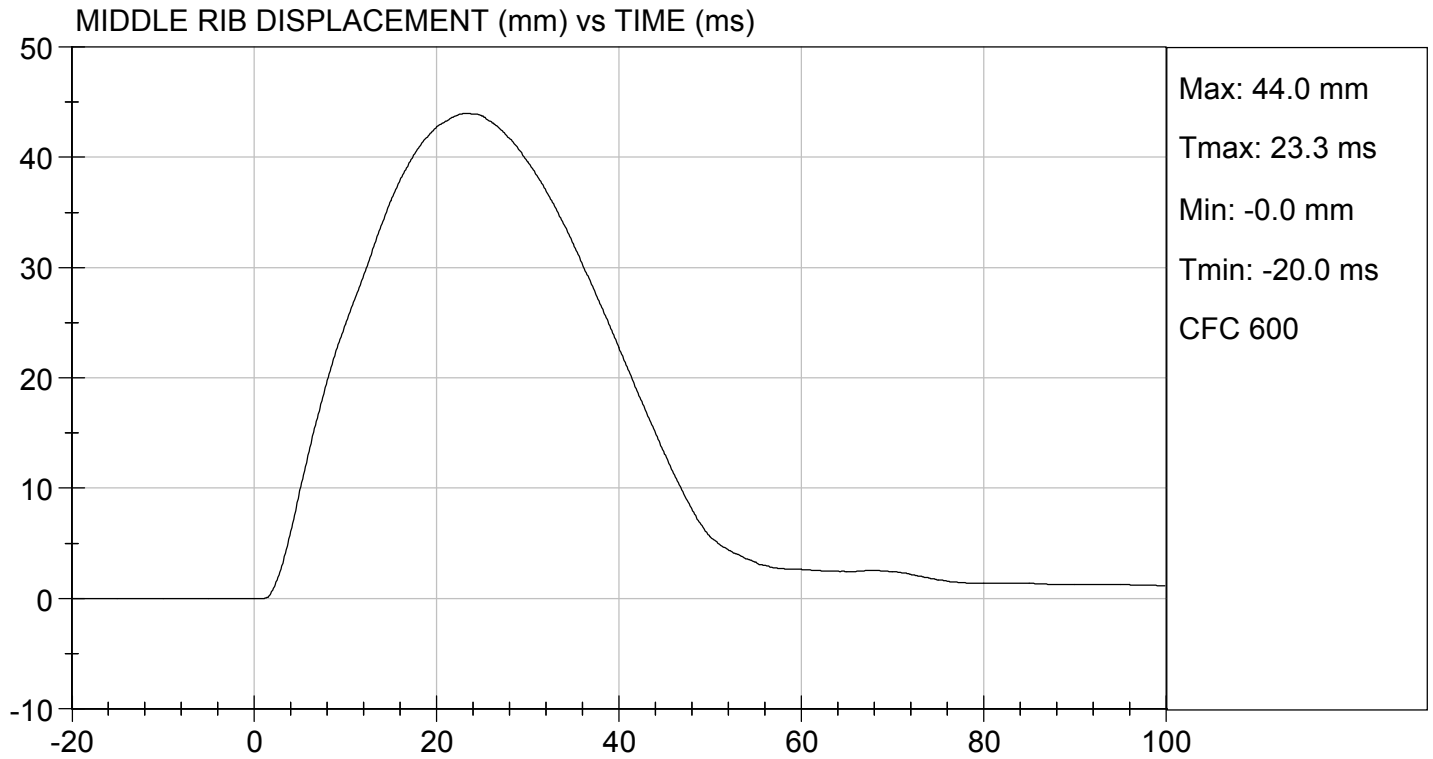
Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.2	Pass
Humidity	%	10 to 70	22	Pass
Impact Velocity	m/s	4.20 to 4.40	4.23	Pass
Maximum Probe Acceleration	G's	14 to 18	15	Pass
Upper Rib Displacement	mm	32 to 40	40	Pass
Middle Rib Displacement	mm	39 to 45	44	Pass
Lower Rib Displacement	mm	35 to 43	41	Pass
Upper Spine (T1) Y Acceleration	G's	13 to 17	15	Pass
Lower Spine (T12) Y Acceleration	G's	7 to 11	9	Pass
<b>Overall Test Results</b>				<b>Pass</b>

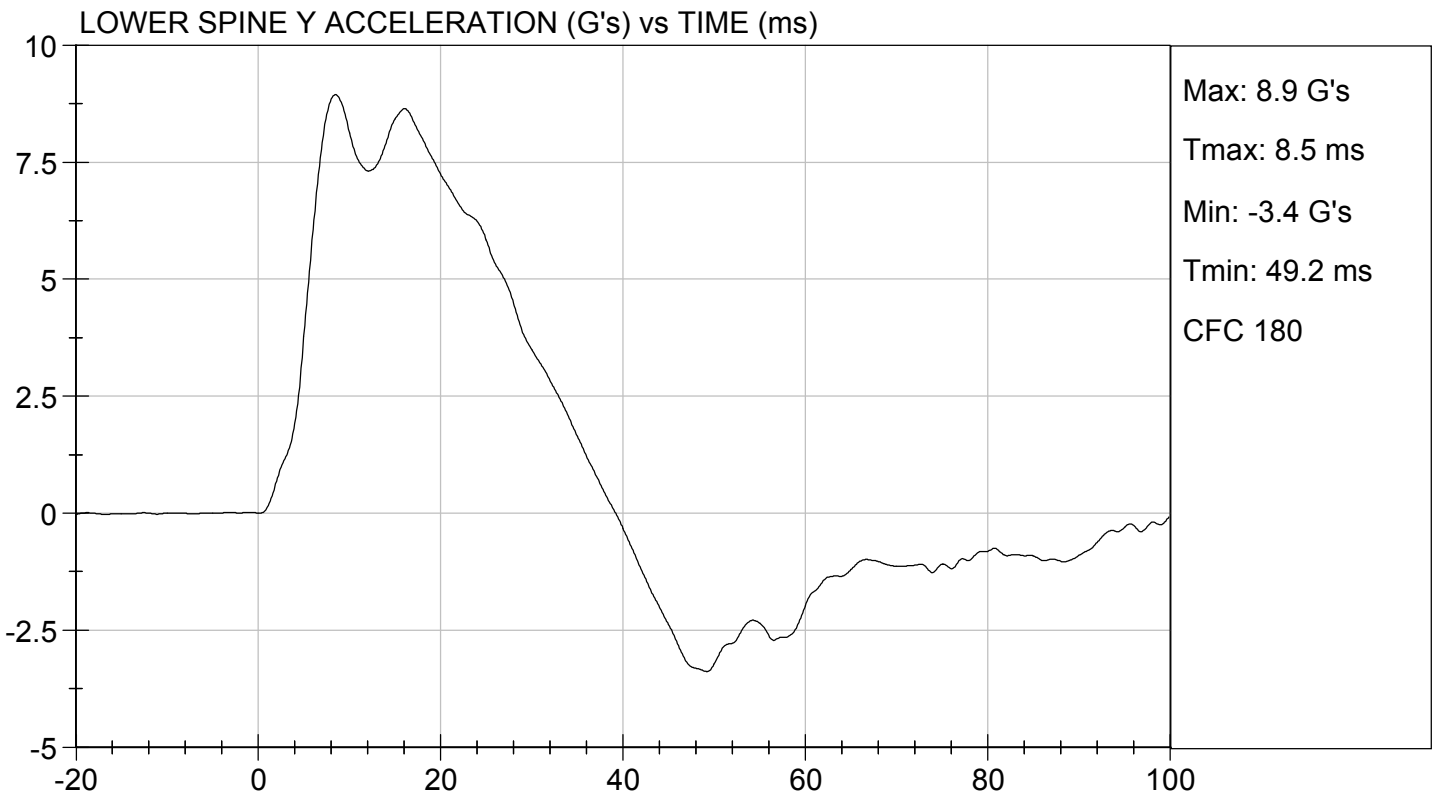
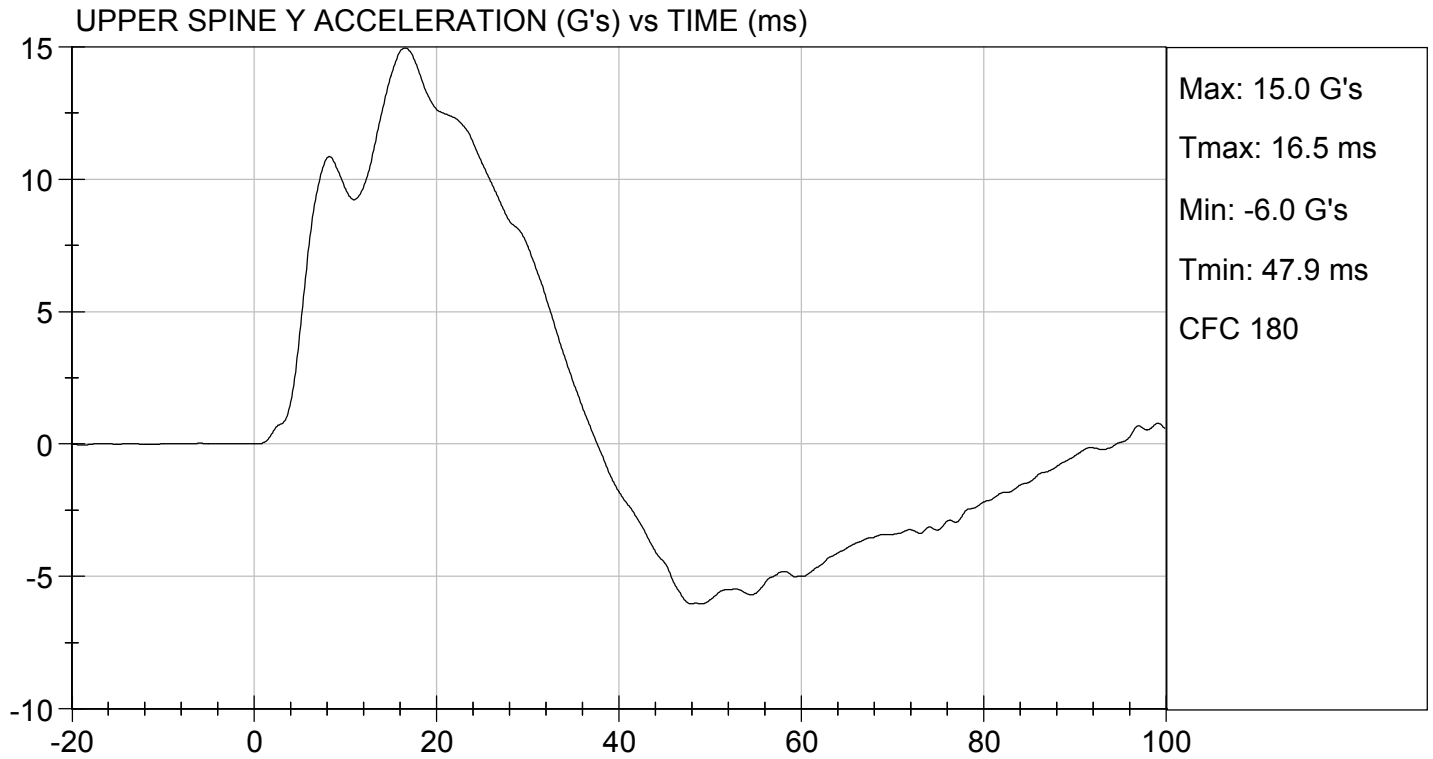
  
 \_\_\_\_\_  
 Laboratory Technician

10/28/2020  
 \_\_\_\_\_  
 Test Date

  
 \_\_\_\_\_  
 Approved By







**MGA RESEARCH CORPORATION**  
**ABDOMINAL IMPACT TEST**  
**SID-IIs BUILD LEVEL D DUMMY**

ATD Serial No: 296

Test I.D: D202736

Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.2	Pass
Humidity	%	10 to 70	22	Pass
Impact Velocity	m/s	4.20 to 4.40	4.30	Pass
Maximum Probe Acceleration	G's	12 to 16	14	Pass
Upper Abdomen Rib Displacement	mm	36 to 47	43	Pass
Lower Abdomen Rib Displacement	mm	33 to 44	39	Pass
Lower Spine (T12) Y Acceleration	G's	9 to 14	11	Pass
Overall Test Results				Pass

*Gerald Guerrero*

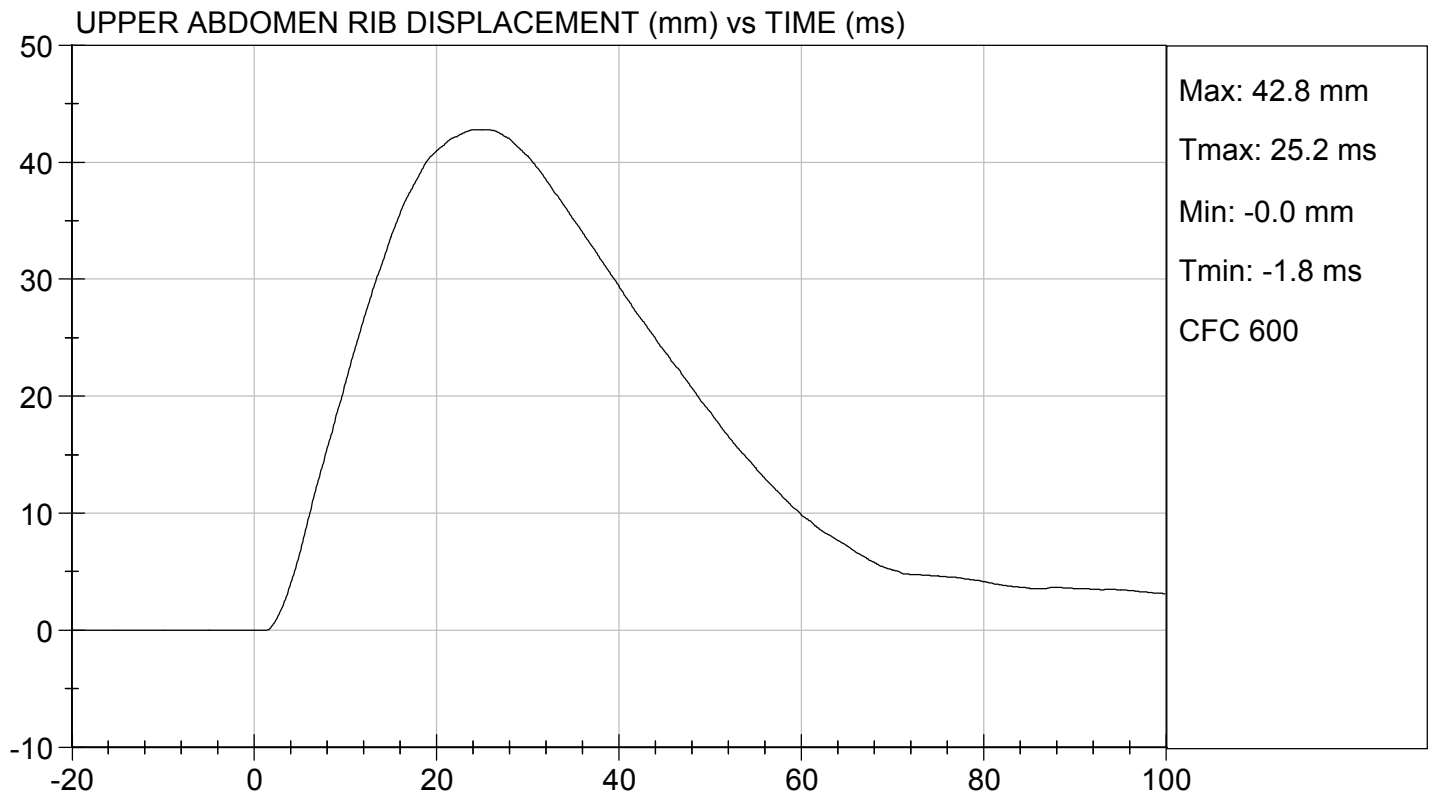
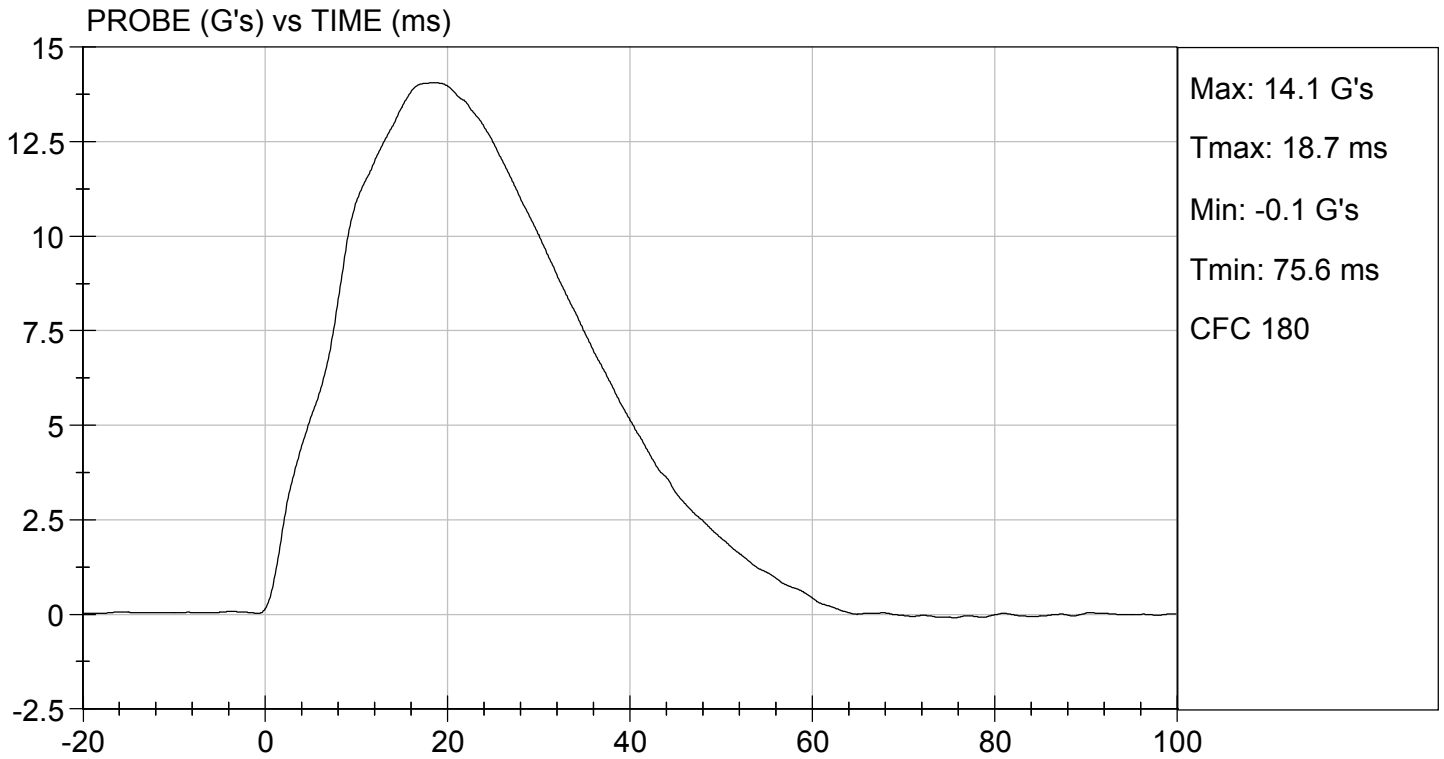
Laboratory Technician

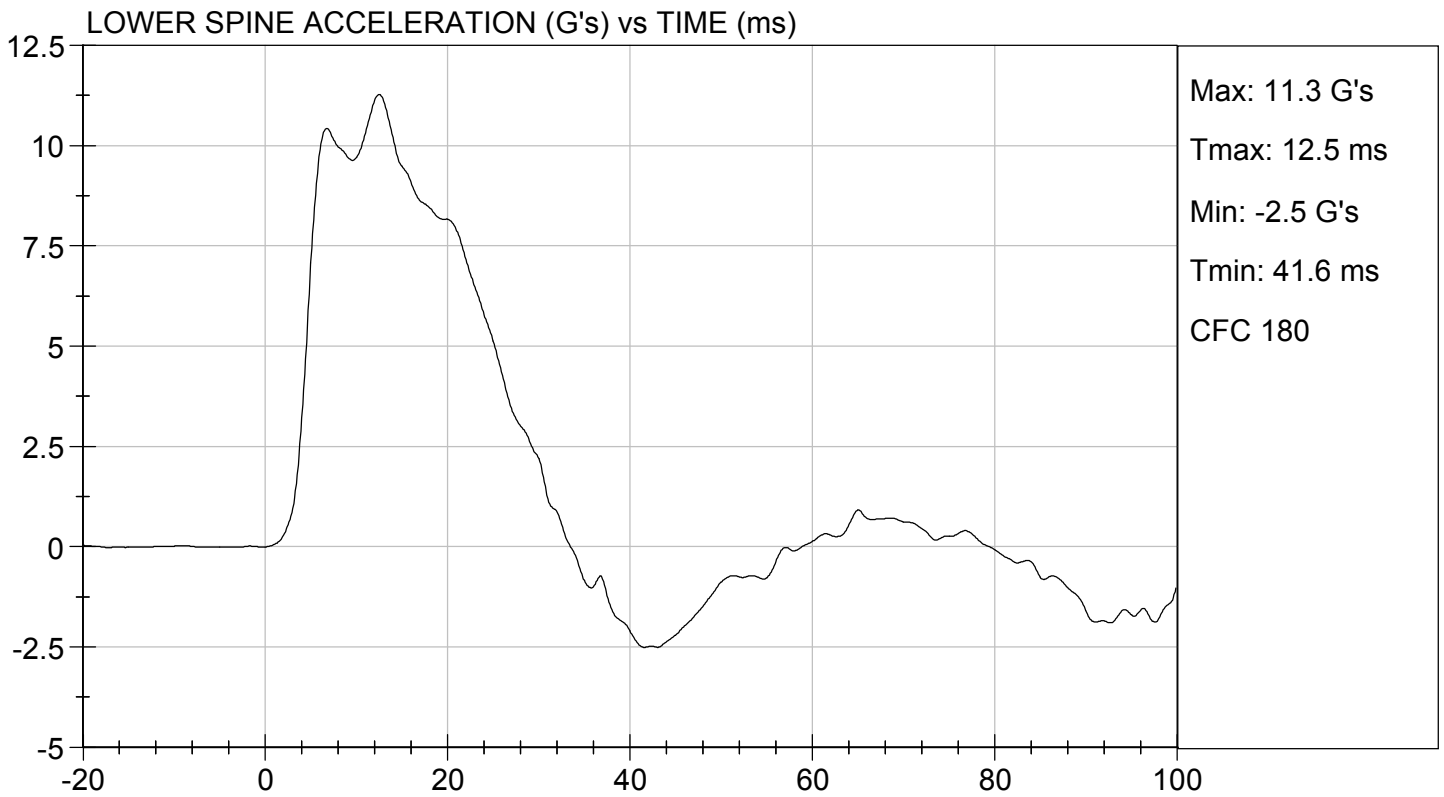
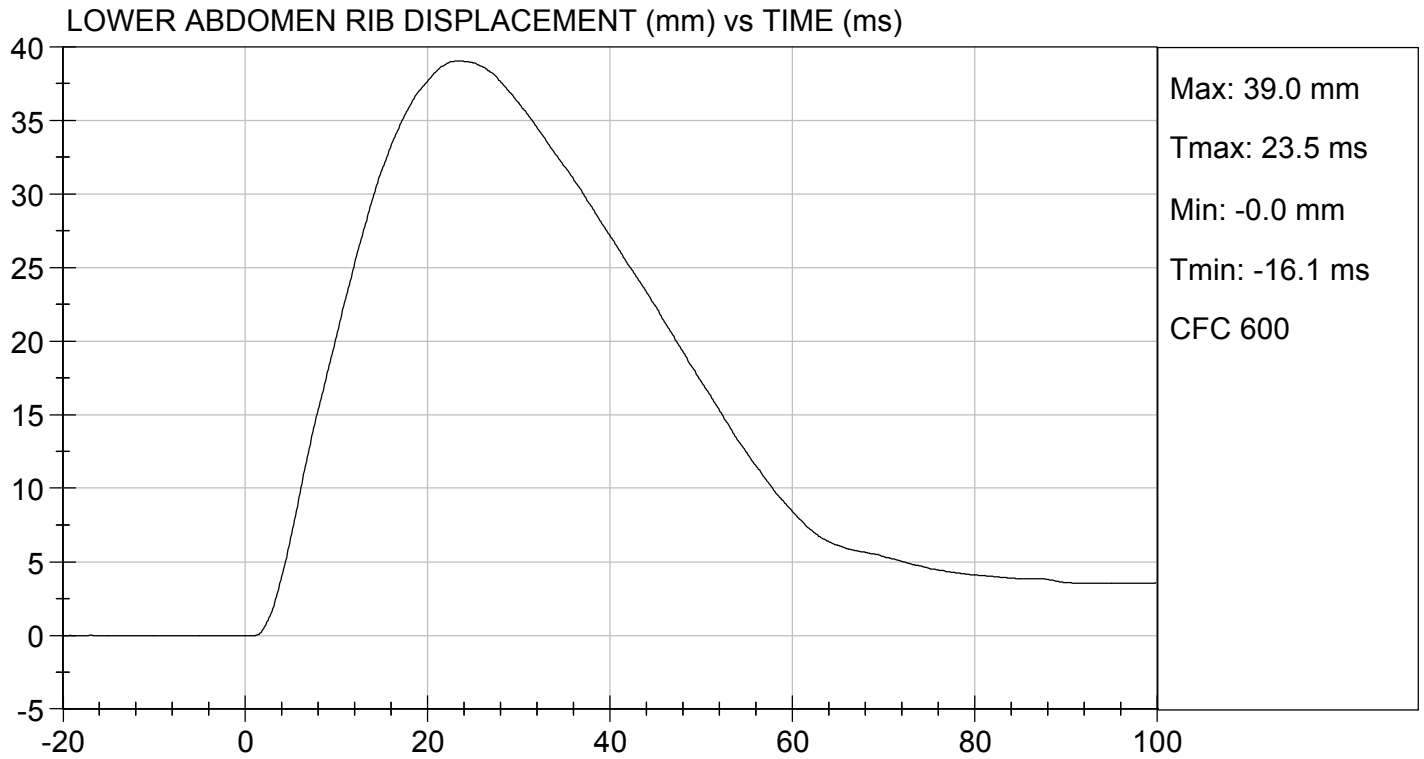
10/28/2020

Test Date

*B. Fick*

Approved By





**MGA RESEARCH CORPORATION**  
**PELVIS IMPACT TEST**  
**SID-IIs BUILD LEVEL D DUMMY**

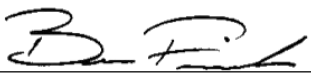
ATD Serial No: 296

Test I.D: D202737

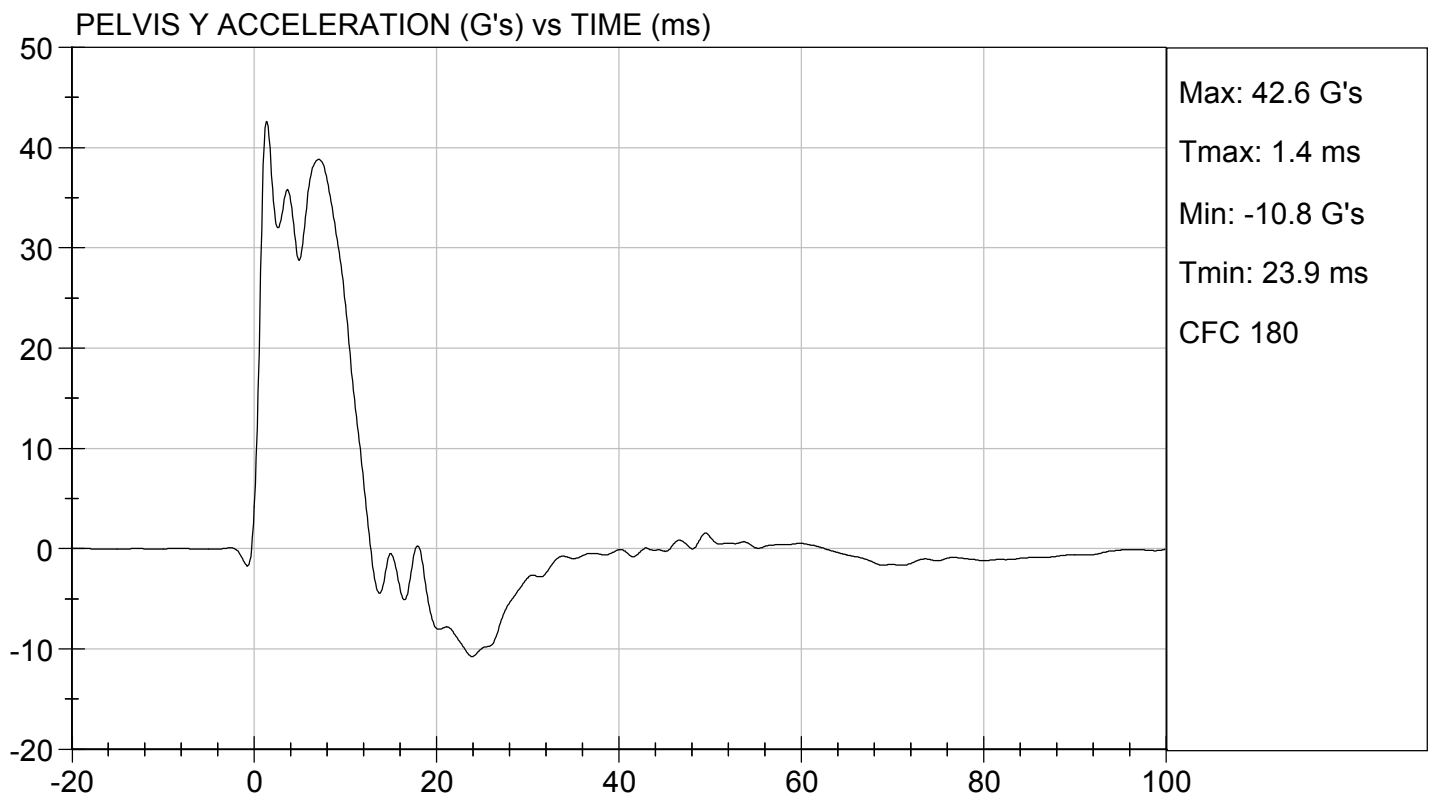
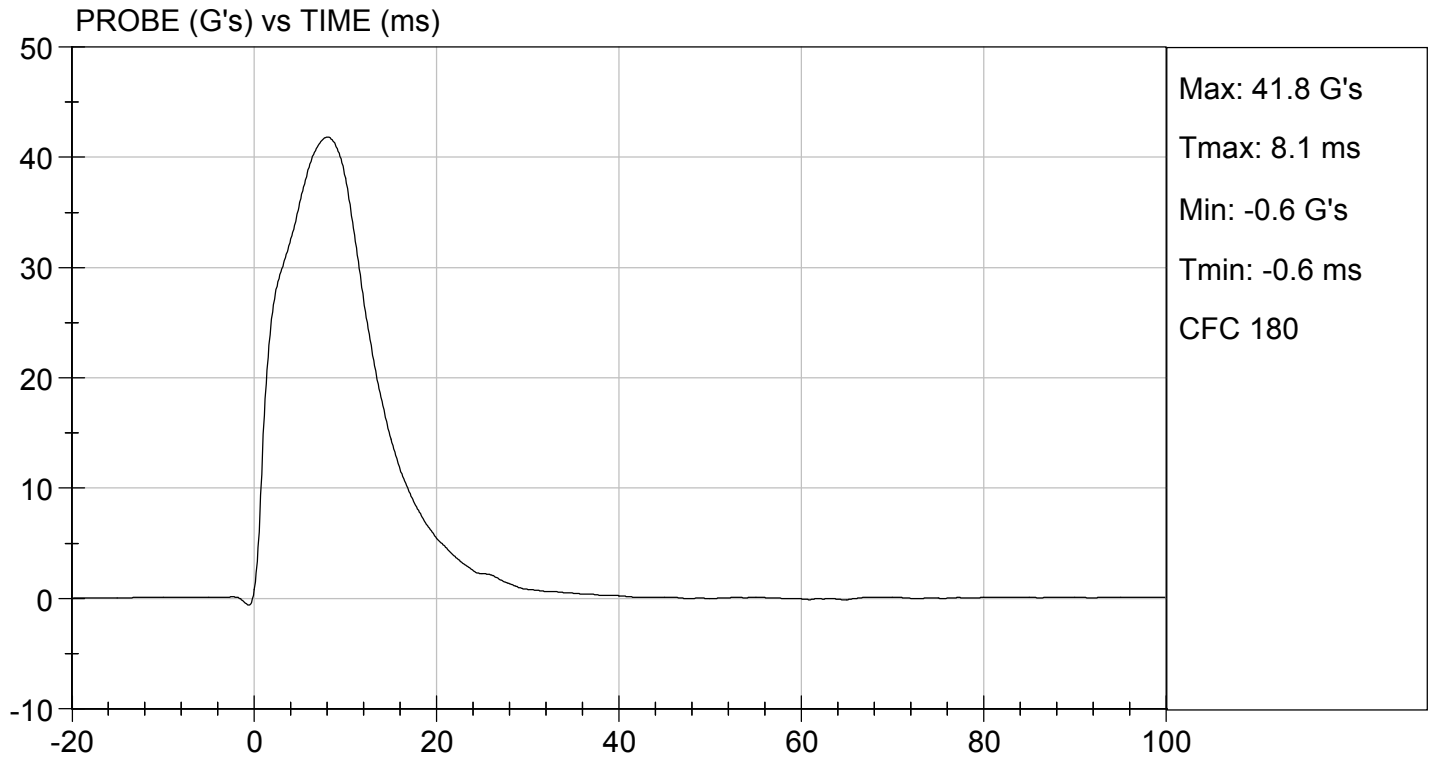
Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.2	Pass
Humidity	%	10 to 70	22	Pass
Impact Velocity	m/s	6.60 to 6.80	6.77	Pass
Maximum Probe Acceleration	G's	38 to 47	42	Pass
Pelvis Y Acceleration After 6 ms	G's	34 to 42	39	Pass
Peak Acetabulum Force	N	3600 to 4300	3,949	Pass
Overall Test Results				Pass

  
 \_\_\_\_\_  
 Laboratory Technician

10/28/2020  
 \_\_\_\_\_  
 Test Date

  
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 Approved By

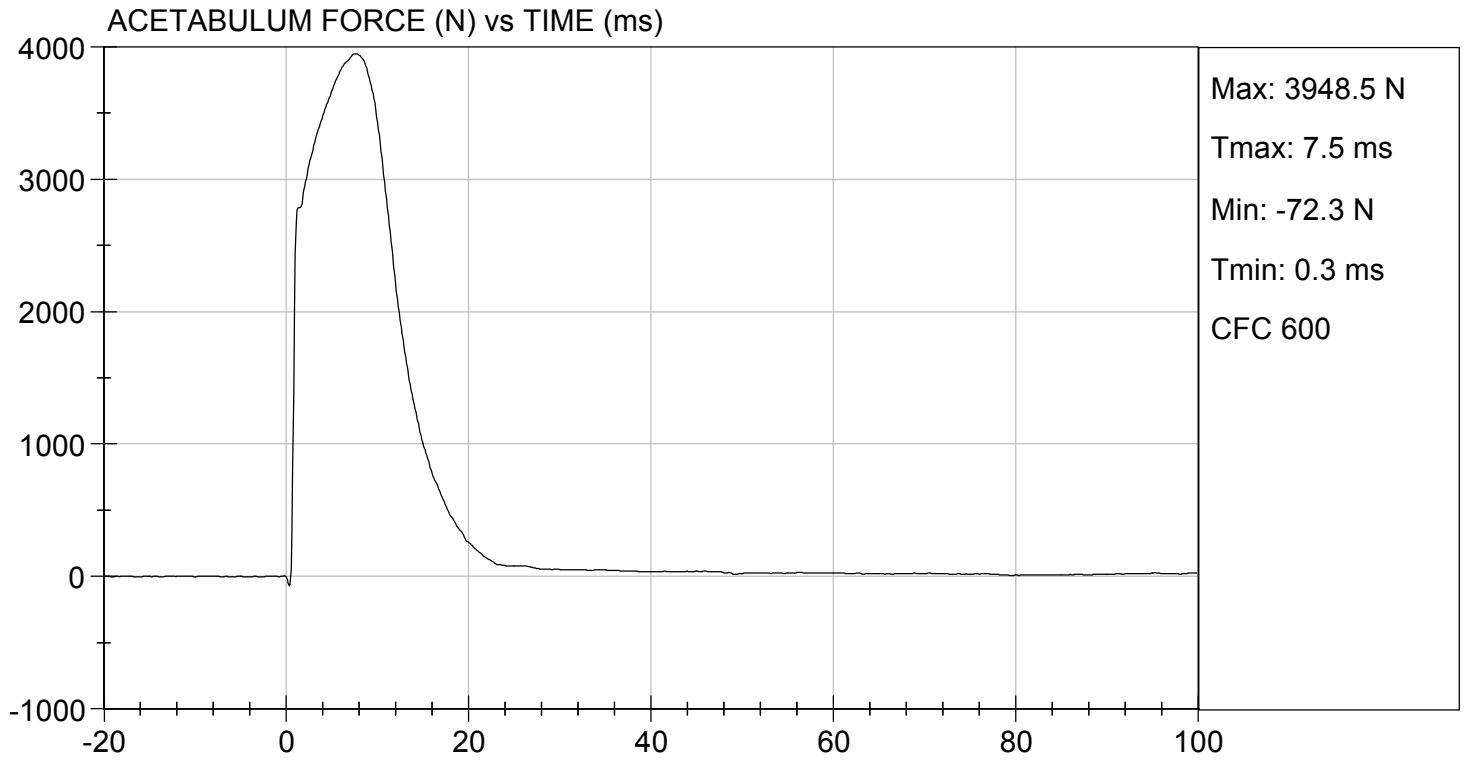






TEST DESC: PELVIS IMPACT  
VELOCITY: 22.22 ft/s, 6.77 m/s

TEST DATE: 10/28/2020  
TEST #: D202737



**MGA RESEARCH CORPORATION**  
**ILIAC IMPACT TEST**  
**SID-IIs BUILD LEVEL D DUMMY**

ATD Serial No: 296

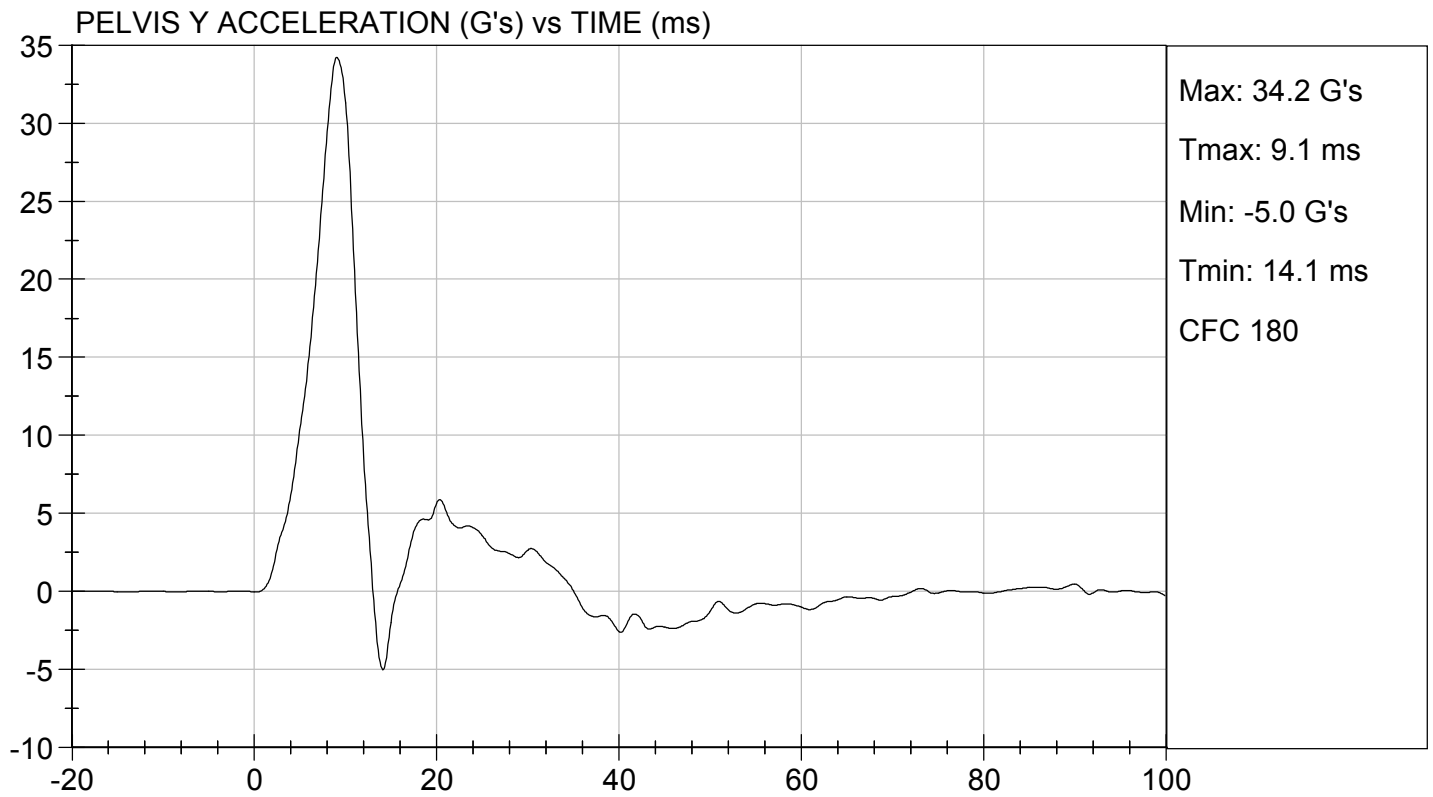
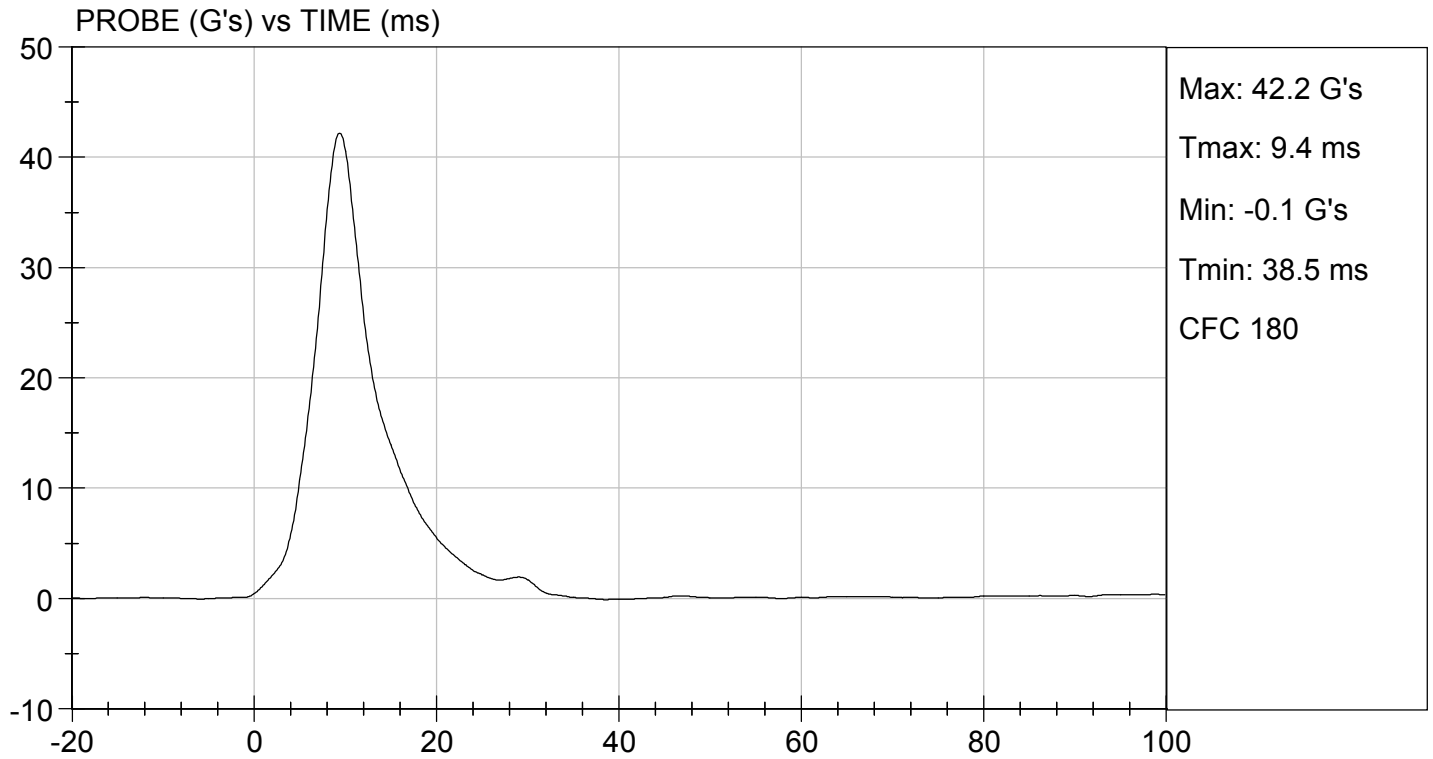
Test I.D: D202738

Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.2	Pass
Humidity	%	10 to 70	22	Pass
Impact Velocity	m/s	4.20 to 4.40	4.34	Pass
Maximum Probe Acceleration	G's	36 to 45	42	Pass
Pelvis Y Acceleration	G's	28 to 39	34	Pass
Peak Pelvis Iliac Force	N	4100 to 5100	4,983	Pass
Overall Test Results				Pass

  
 \_\_\_\_\_  
 Laboratory Technician

10/28/2020  
 \_\_\_\_\_  
 Test Date

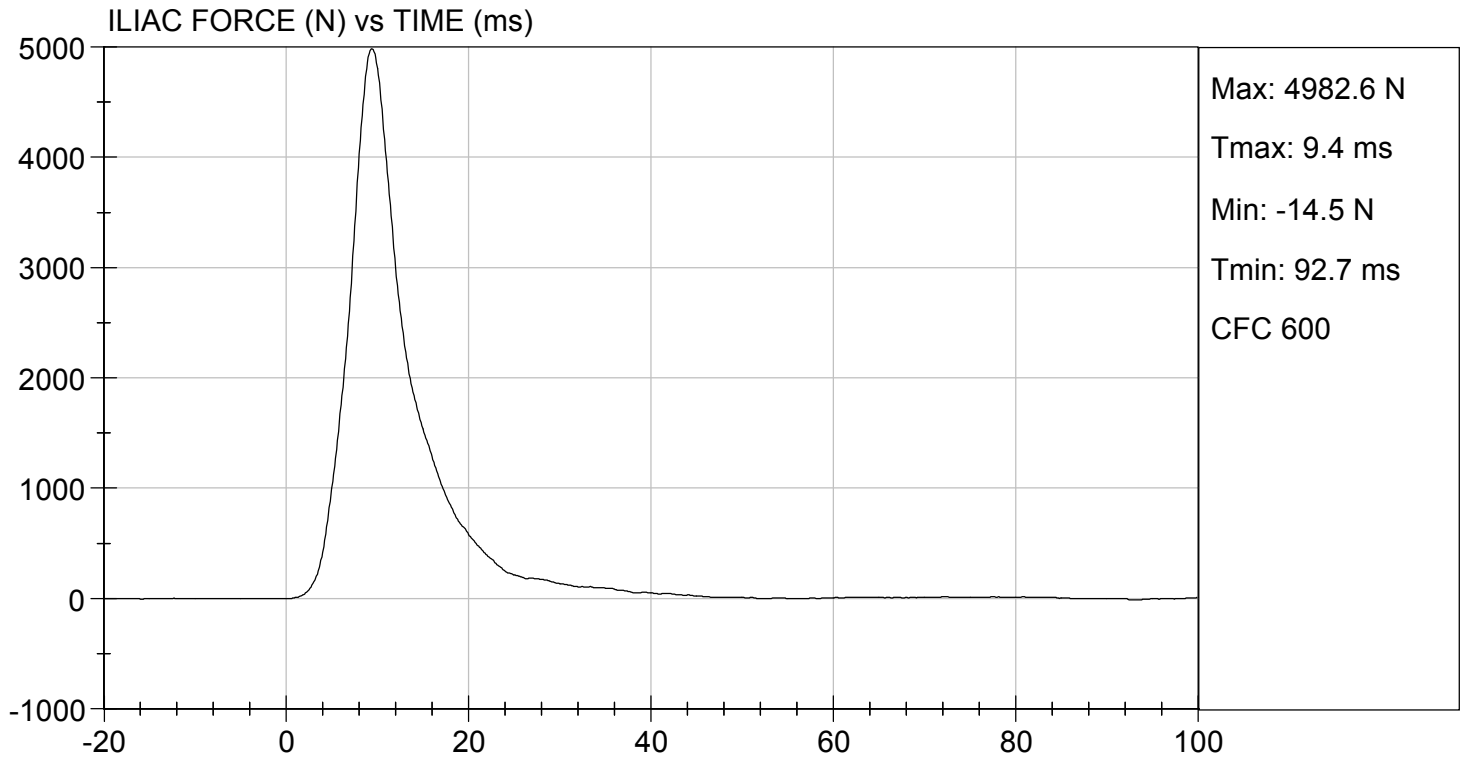
  
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 Approved By





TEST DESC: ILLIAC  
VELOCITY: 14.24 ft/s, 4.34 m/s

TEST DATE: 10/28/2020  
TEST #: D202738



**CALIBRATION TEST RESULTS**

**POST-TEST**

**SID-IIS 5TH PERCENTILE FEMALE - PASSENGER ATD**

**SID-IIsD External Measurements**  
**SN: 296**

<b>No.</b>	<b>Name</b>	<b>Spec. (mm)</b>	<b>Result</b>	<b>Pass/Fail</b>
<b>A</b>	Sitting Height	772 - 788	784	Pass
<b>B</b>	Shoulder Pivot Height	437 - 453	442	Pass
<b>C</b>	H-point Height	79 - 89	83	Pass
<b>D</b>	H-point from Seatback	141 - 151	145	Pass
<b>E</b>	Shoulder Pivot from Backline	97 - 107	99	Pass
<b>F</b>	Thigh Clearance	119 - 135	121	Pass
<b>G</b>	Head Breadth	140 - 148	142	Pass
<b>H</b>	Head Back from Backline	40 - 46	45	Pass
<b>I</b>	Head Depth	178 - 188	180	Pass
<b>J</b>	Head Circumference	541 - 551	548	Pass
<b>K</b>	Buttock to Knee Length	514 - 540	535	Pass
<b>L</b>	Popliteal Height	343 - 369	358	Pass
<b>M</b>	Knee Pivot to Floor Height	392 - 409	404	Pass
<b>N</b>	Buttock Popliteal Length	416 - 442	435	Pass
<b>O</b>	Chest Depth w/o Jacket	195 - 211	206	Pass
<b>P</b>	Foot Length	216 - 232	219	Pass
<b>Q</b>	Hip Breadth (w/ pelvic plugs)	313 - 323	316	Pass
<b>R</b>	Arm Length	249 - 259	250	Pass
<b>S</b>	Knee Joint to Seatback	477 - 493	481	Pass
<b>V</b>	Shoulder Width	341 - 357	346	Pass
<b>W</b>	Foot Width	78 - 94	85	Pass
<b>Y</b>	Chest Circumference w/ jacket	851 - 881	870	Pass
<b>Z</b>	Waist Circumference	761 - 791	772	Pass

**MGA RESEARCH CORPORATION**  
**HEAD DROP TEST**  
**SID-IIs BUILD LEVEL D DUMMY**

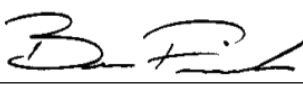
ATD Serial No: 296

Test ID: D202961

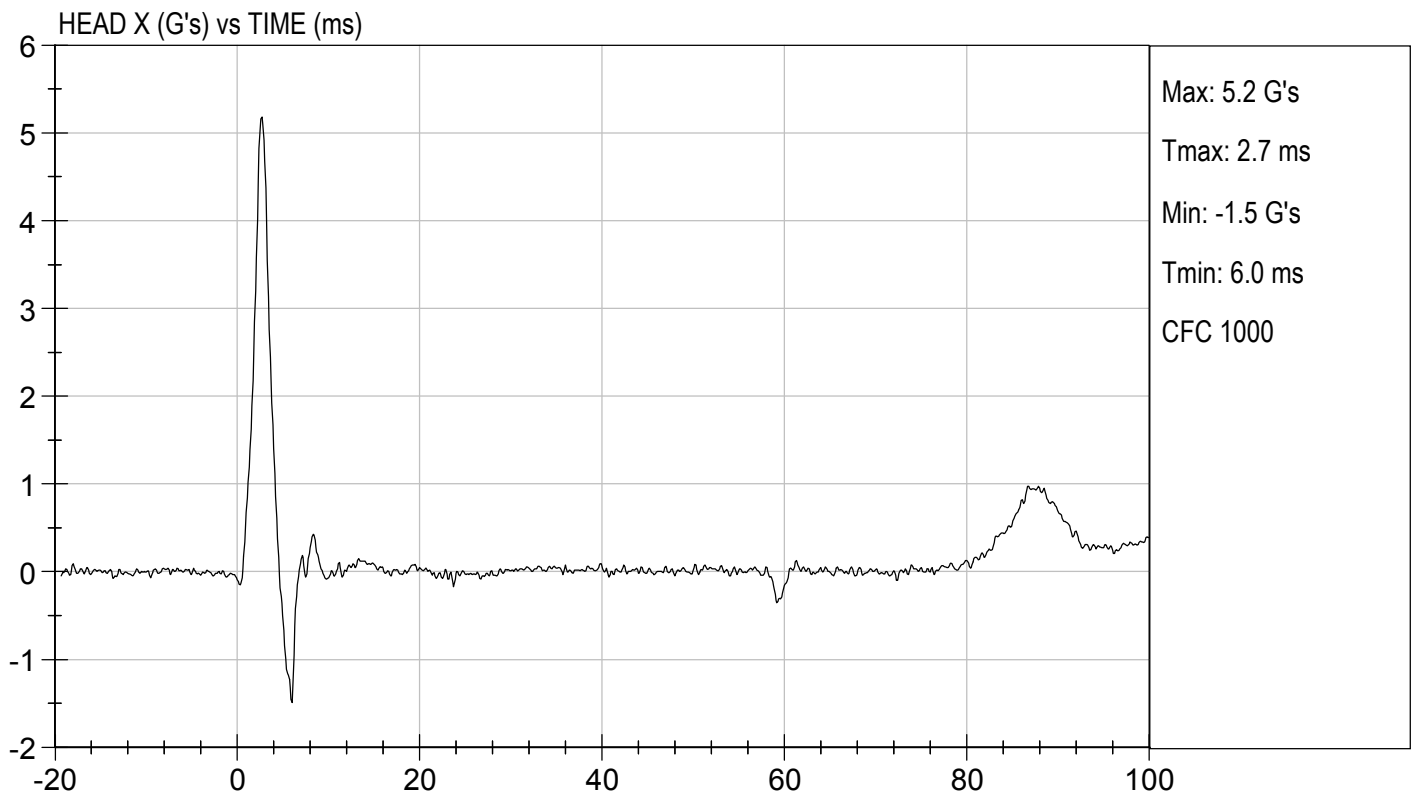
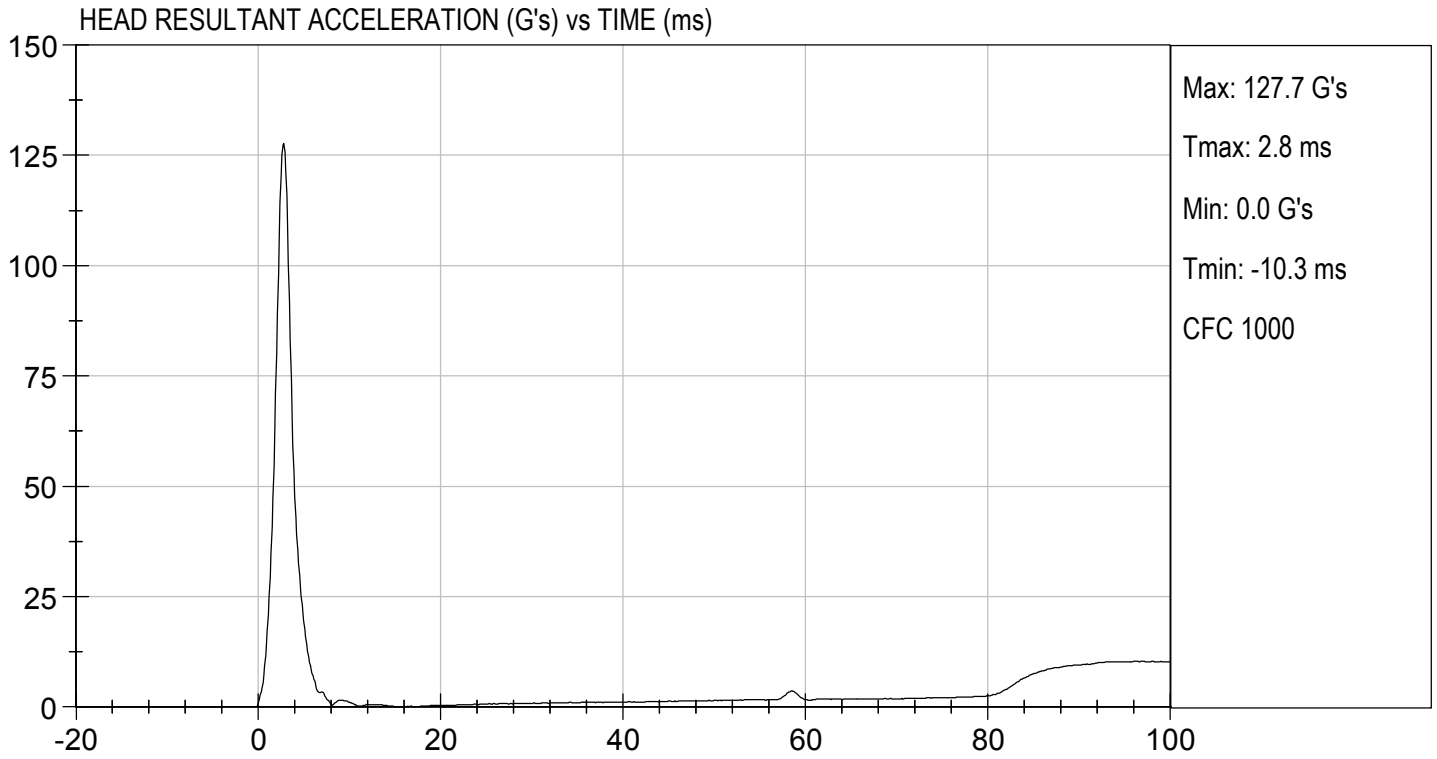
Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.4	Pass
Laboratory Relative Humidity	%	10 to 70	20	Pass
Peak Resultant Acceleration	G's	115 to 137	128	Pass
Peak Longitudinal Acceleration	G's	+/- 15	5.2	Pass
Unimodal	N/A	Yes	Yes	Pass
Oscillations	N/A	<15%	Yes	Pass
Overall Test Results				Pass

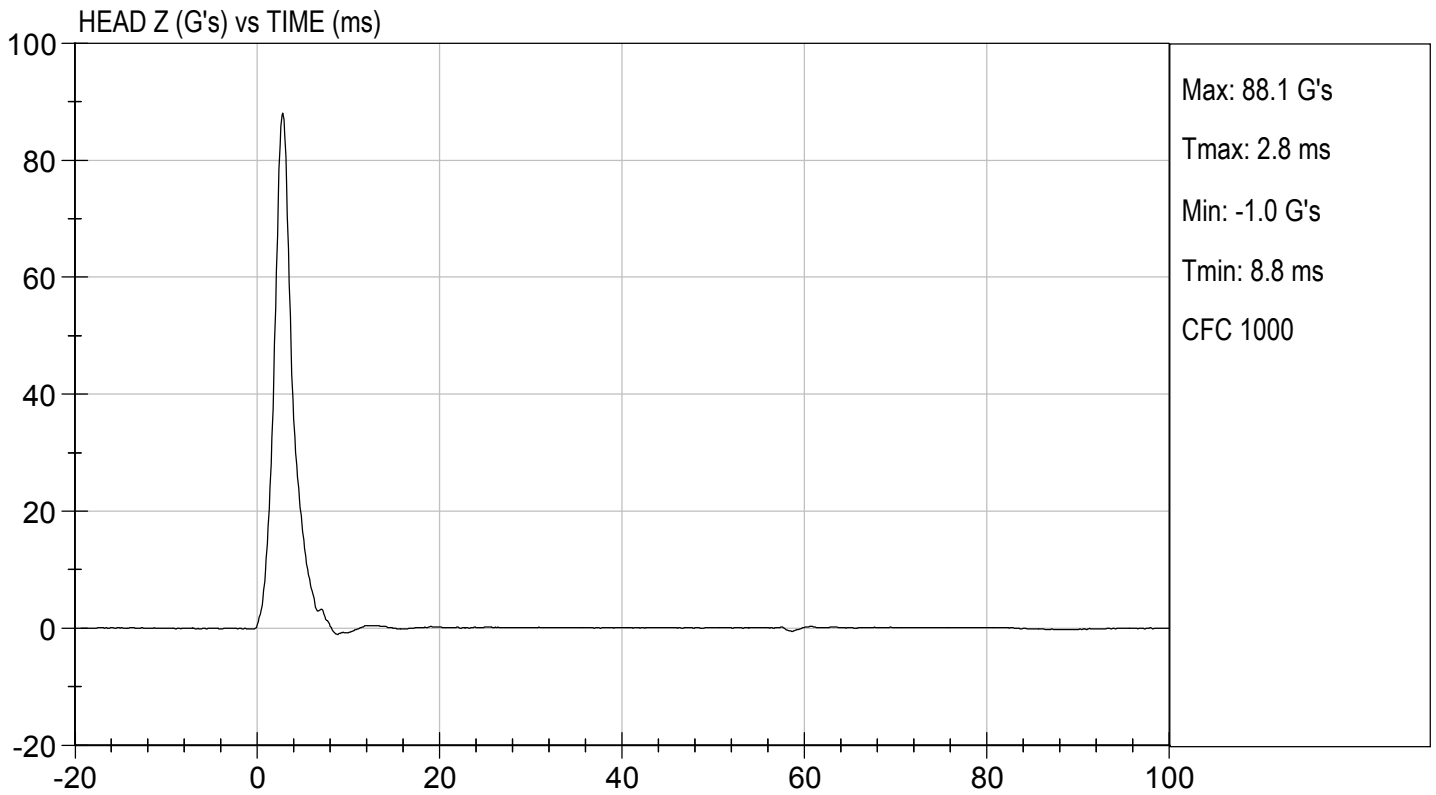
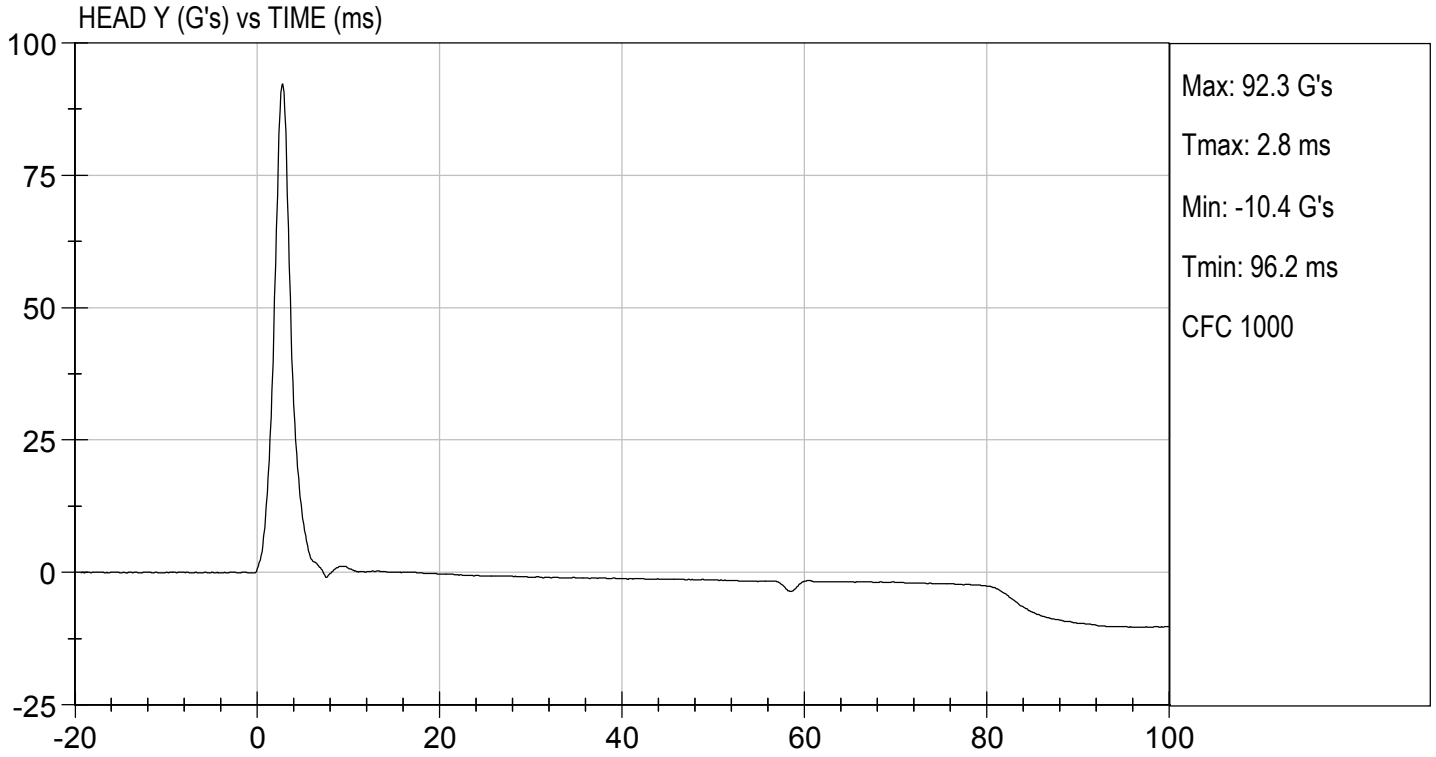
  
 \_\_\_\_\_  
 Laboratory Technician

11/18/2020  
 \_\_\_\_\_  
 Test Date

  
 \_\_\_\_\_  
 Approved By







**MGA RESEARCH CORPORATION  
LATERAL NECK PENDULUM TEST  
SID-IIs BUILD LEVEL D DUMMY**

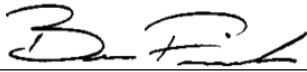
**ATD Serial No:** 296

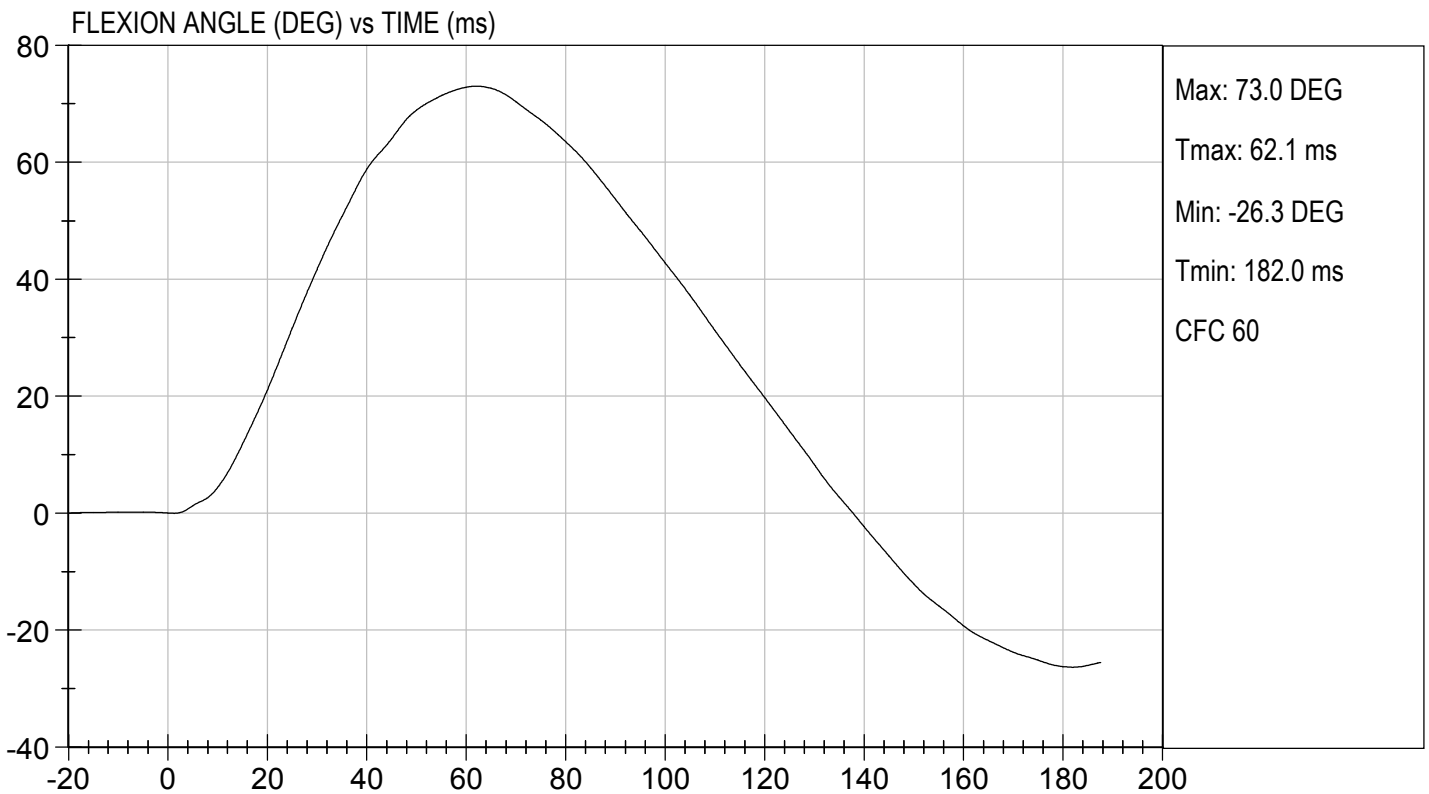
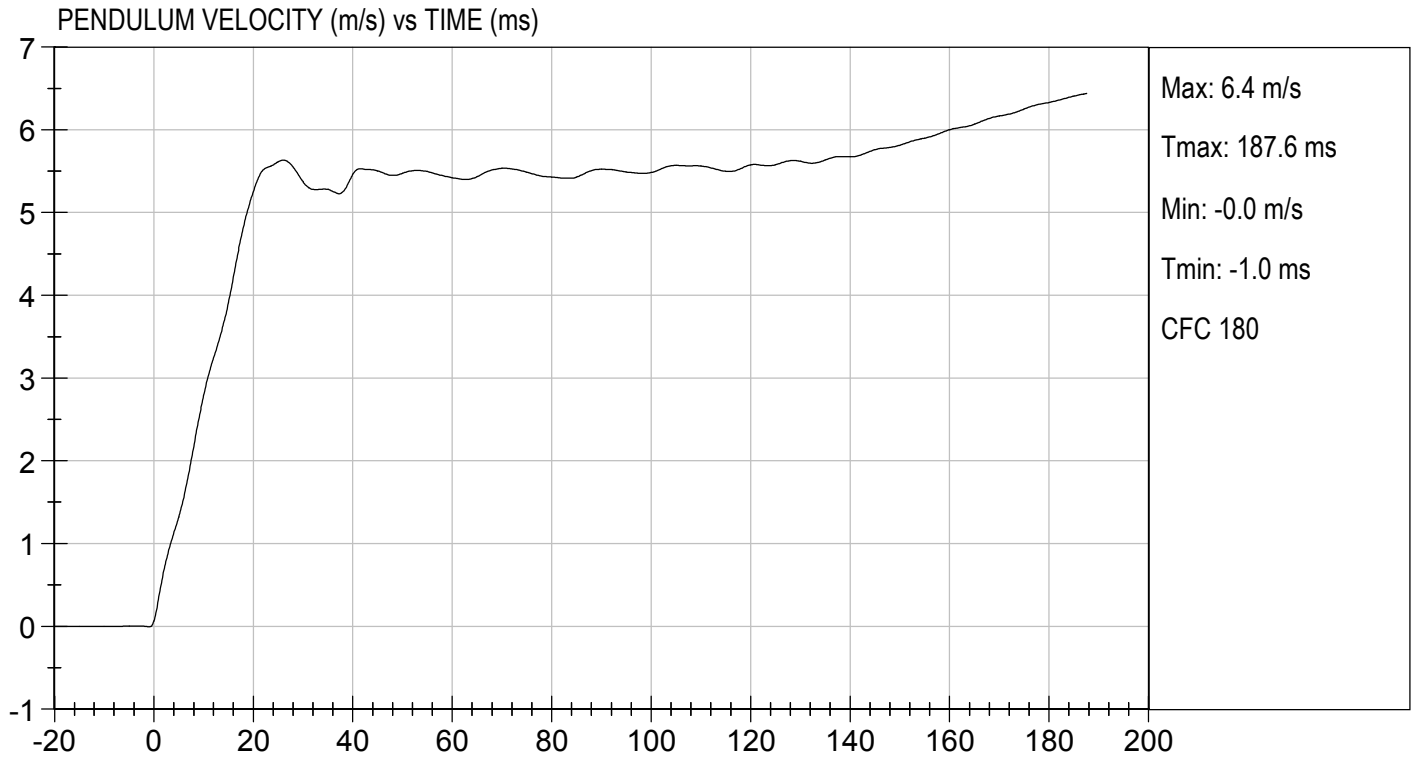
**Test I.D.:** D202962

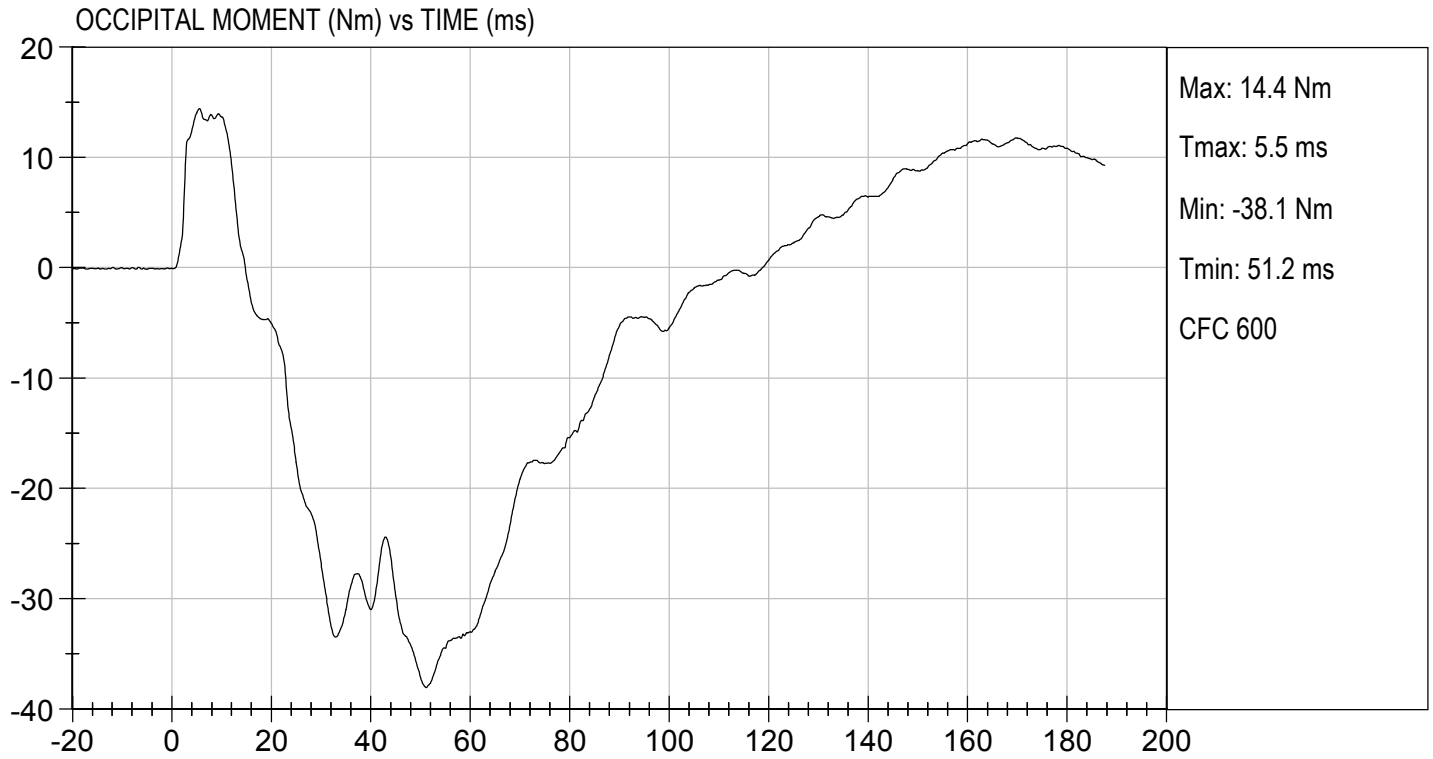
Tested Parameter		Units	Specification	Result	Pass/Fail
Temperature		deg C	20.6 to 22.2	21.4	Pass
Humidity		%	10 to 70	20	Pass
Impact Velocity		m/s	5.51 to 5.63	5.61	Pass
Pendulum Velocity	10 ms	m/s	2.20 to 2.80	2.79	Pass
	15 ms	m/s	3.30 to 4.10	3.91	Pass
	20 ms	m/s	4.40 to 5.40	5.25	Pass
	25 ms	m/s	5.40 to 6.10	5.61	Pass
	25-100 ms	m/s	5.50 to 6.20	5.63	Pass
Maximum D-Plane Rotation		deg	71 to 81	73	Pass
Time of Maximum D-Plane Rotation		ms	50 to 70	62	Pass
Maximum Occipital Condyle Moment		Nm	-44 to -36	-38	Pass
Time of Moment Decay to 0 Nm		ms	102 to 126	119	Pass
<b>Overall Test Results</b>					<b>Pass</b>

  
Laboratory Technician

11/18/2020  
Test Date

  
Approved By





**MGA RESEARCH CORPORATION  
SHOULDER IMPACT TEST  
SID-IIs BUILD LEVEL D DUMMY**

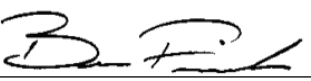
ATD Serial No: 296

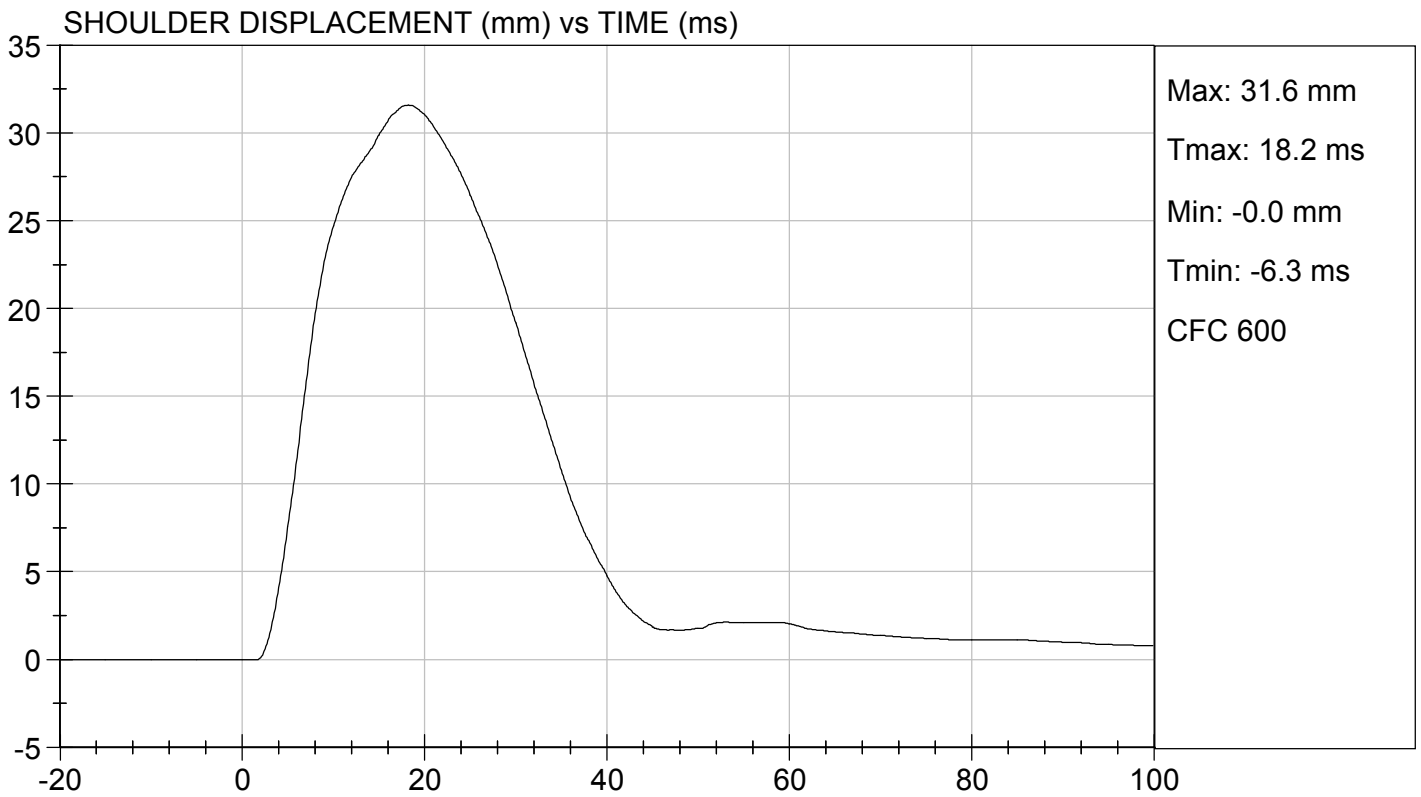
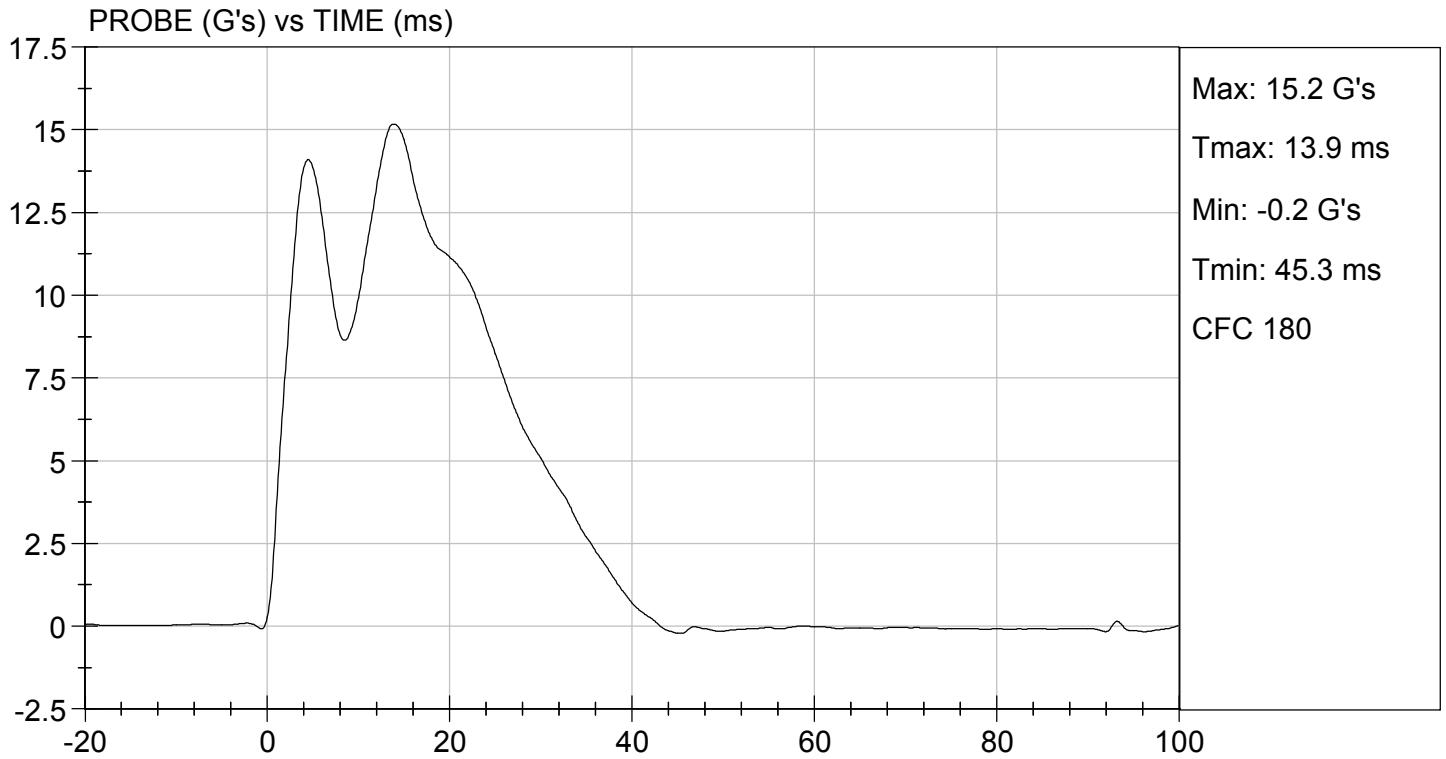
Test ID: D202963

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.1	Pass
Laboratory Relative Humidity	%	10 to 70	20	Pass
Impact Velocity	m/s	4.20 to 4.40	4.38	Pass
Maximum Probe Acceleration	G's	13 to 18	15	Pass
Shoulder Displacement	mm	28 to 37	32	Pass
Upper Spine (T1) Y Acceleration	G's	17 to 22	19	Pass
Overall Test Results				Pass

  
Laboratory Technician

11/17/2020  
Test Date

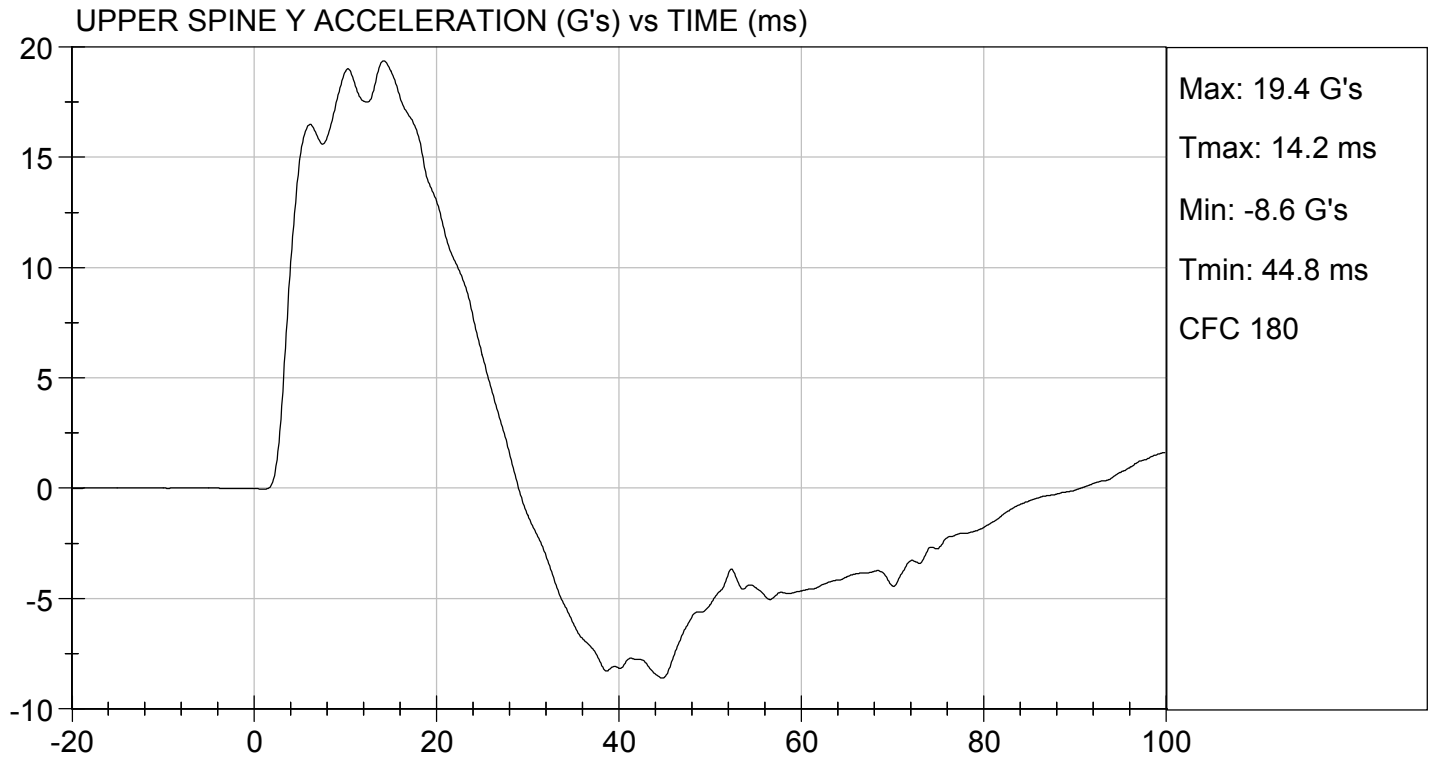
  
Approved By





TEST DESC: SHOULDER IMPACT  
VELOCITY: 14.37 ft/s, 4.38 m/s

TEST DATE: 11/17/2020  
TEST #: D202963





**MGA RESEARCH CORPORATION**  
**THORAX (WITH ARM) IMPACT TEST**  
**SID-IIs BUILD LEVEL D DUMMY**

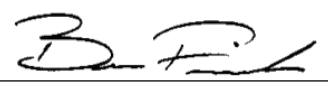
ATD Serial No: 296

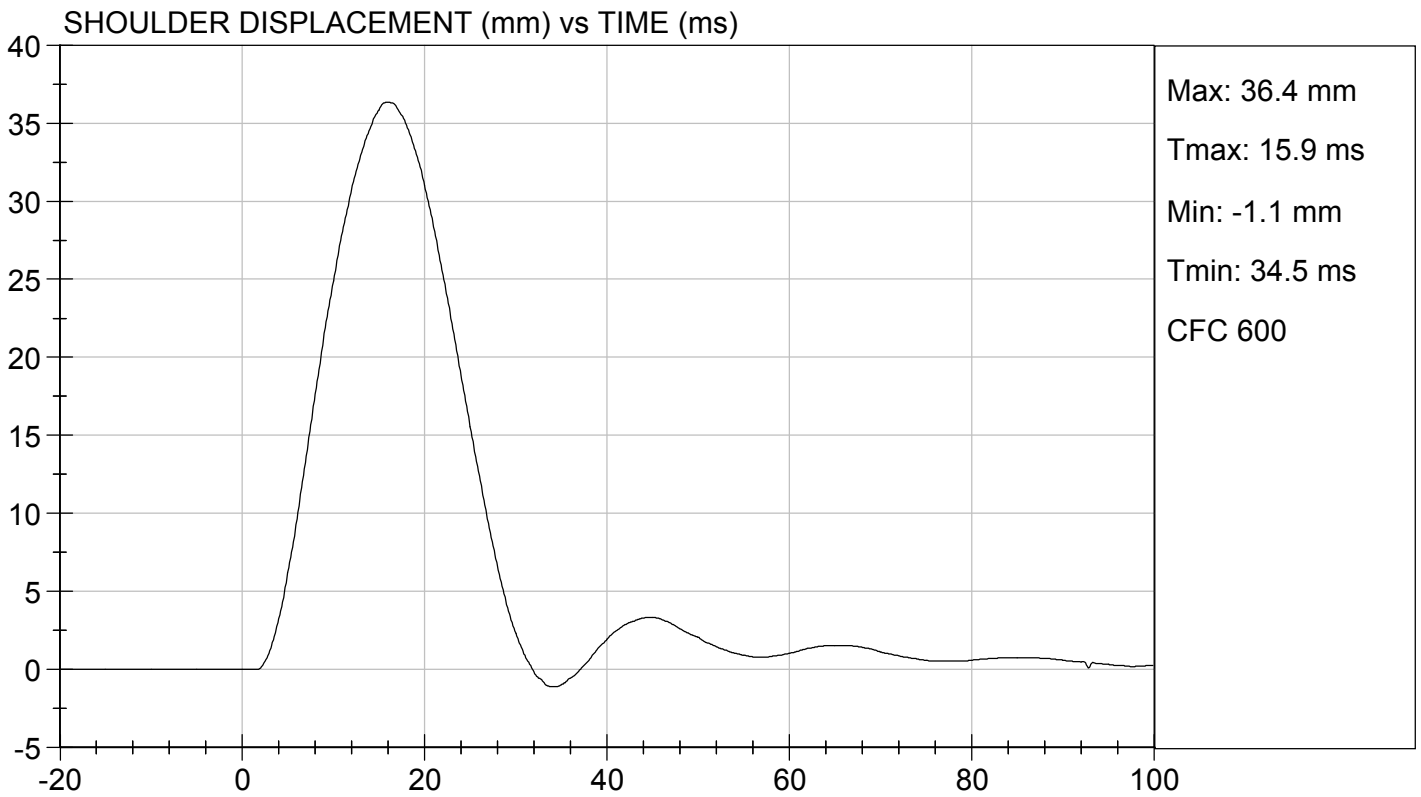
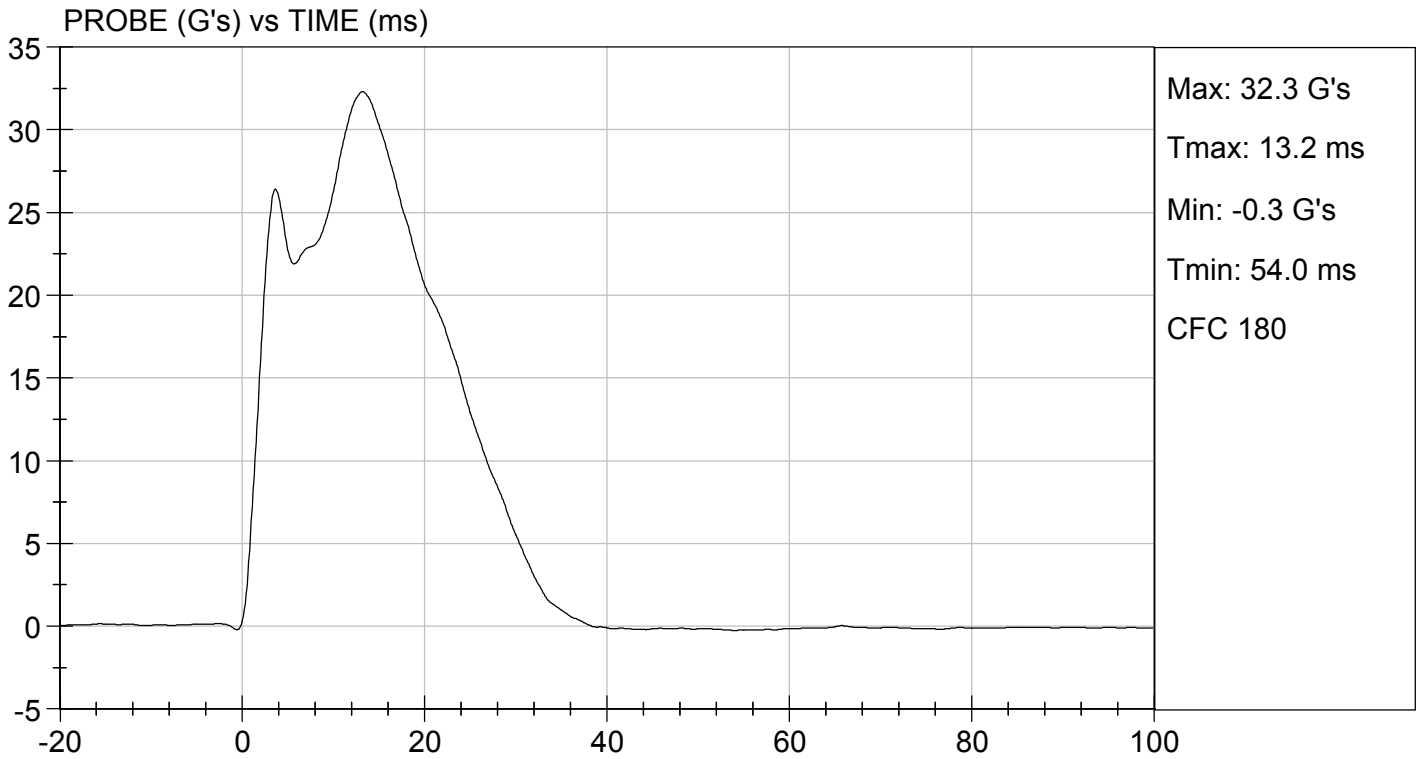
Test I.D: D202964

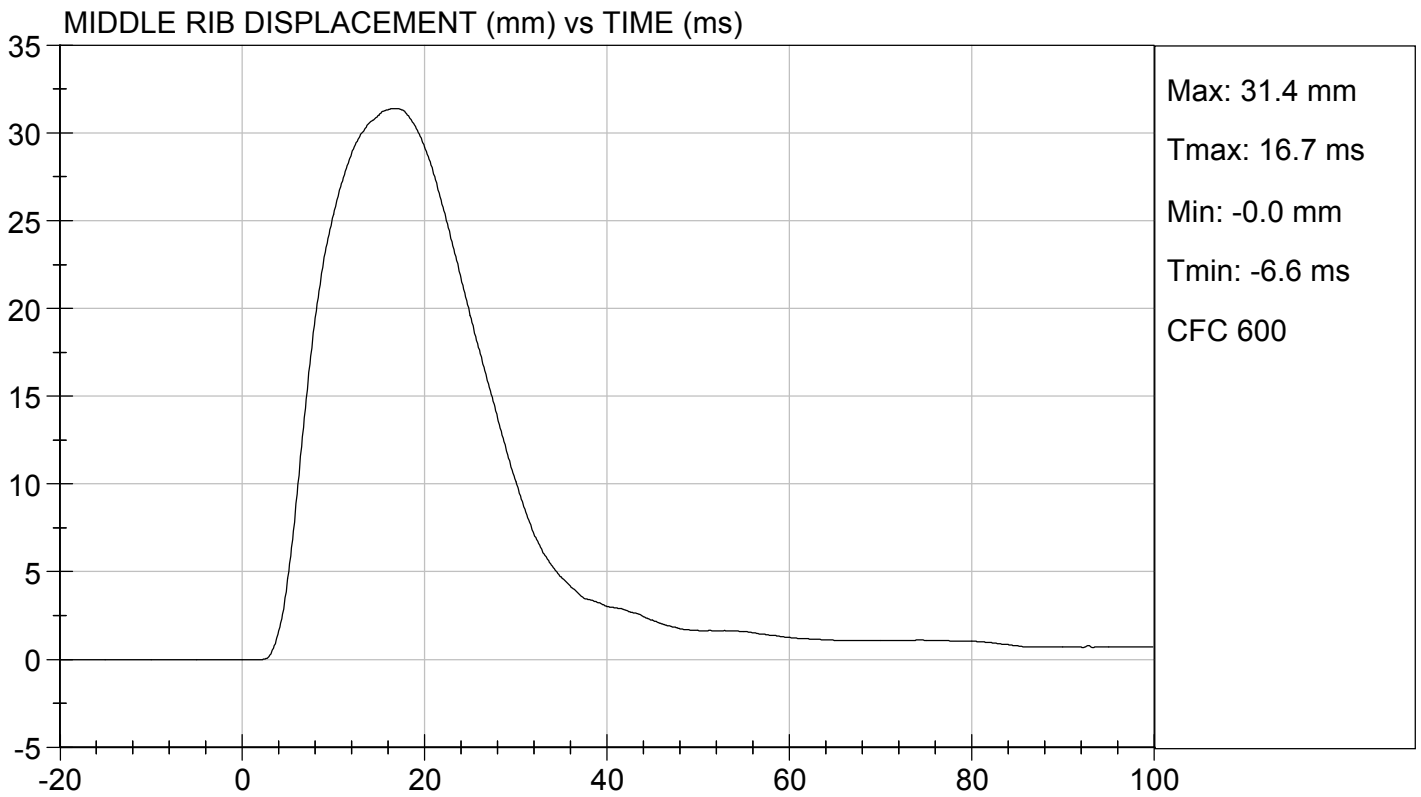
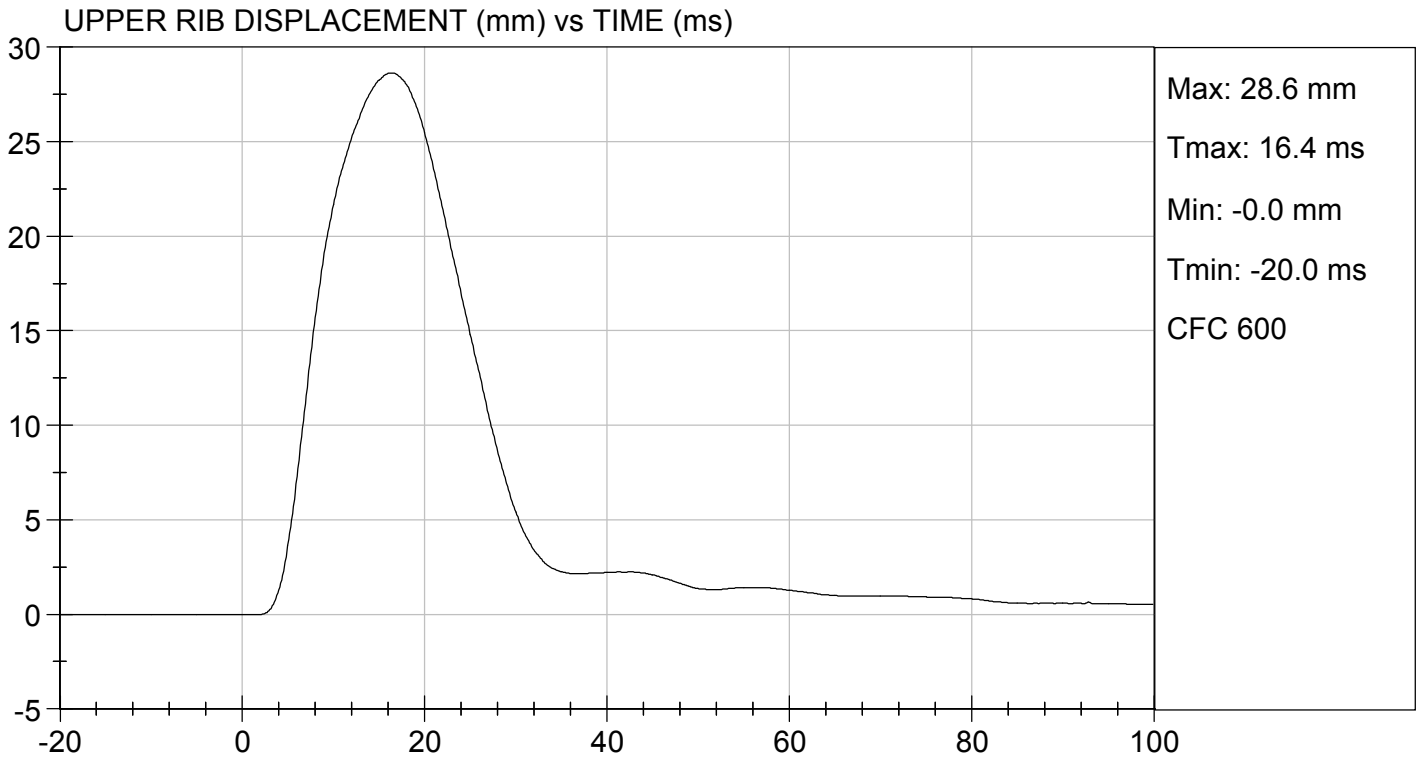
Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.1	Pass
Humidity	%	10 to 70	20	Pass
Impact Velocity	m/s	6.60 to 6.80	6.77	Pass
Maximum Probe Acceleration	G's	30 to 36	32	Pass
Shoulder Displacement	mm	31 to 40	36	Pass
Upper Rib Displacement	mm	25 to 32	29	Pass
Middle Rib Displacement	mm	30 to 36	31	Pass
Lower Rib Displacement	mm	32 to 38	33	Pass
Upper Spine (T1) Y Acceleration	G's	34 to 43	37	Pass
Lower Spine (T12) Y Acceleration	G's	29 to 37	33	Pass
Overall Test Results				Pass

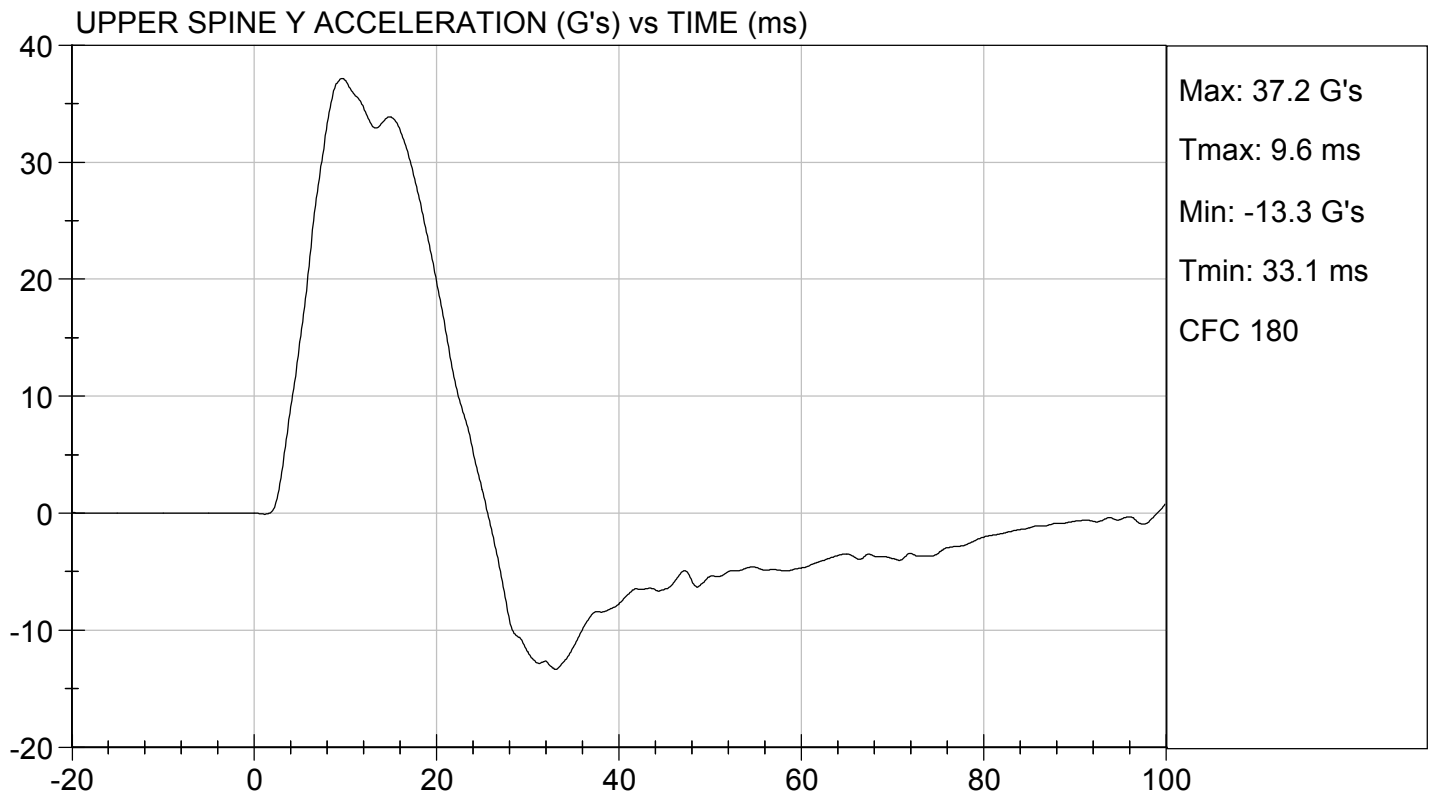
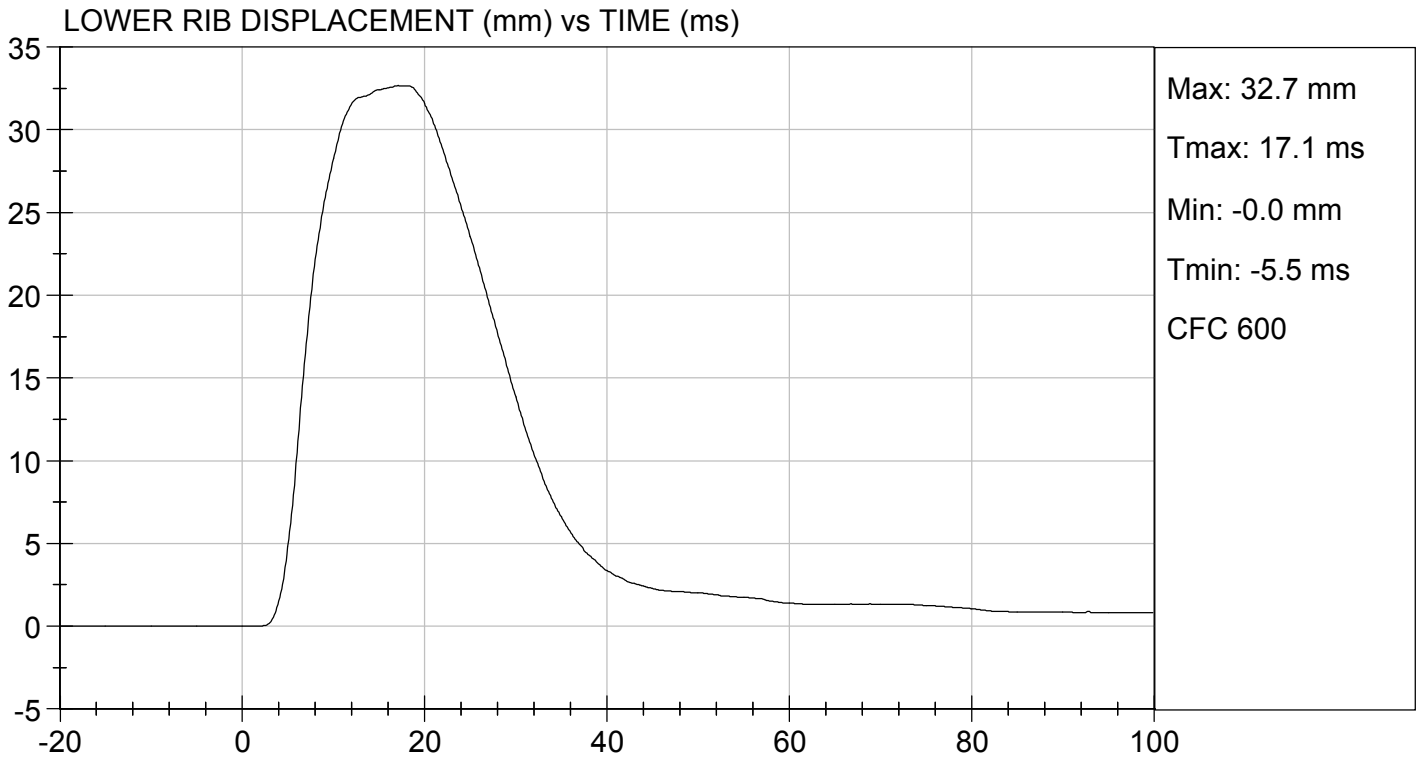
  
 \_\_\_\_\_  
 Laboratory Technician

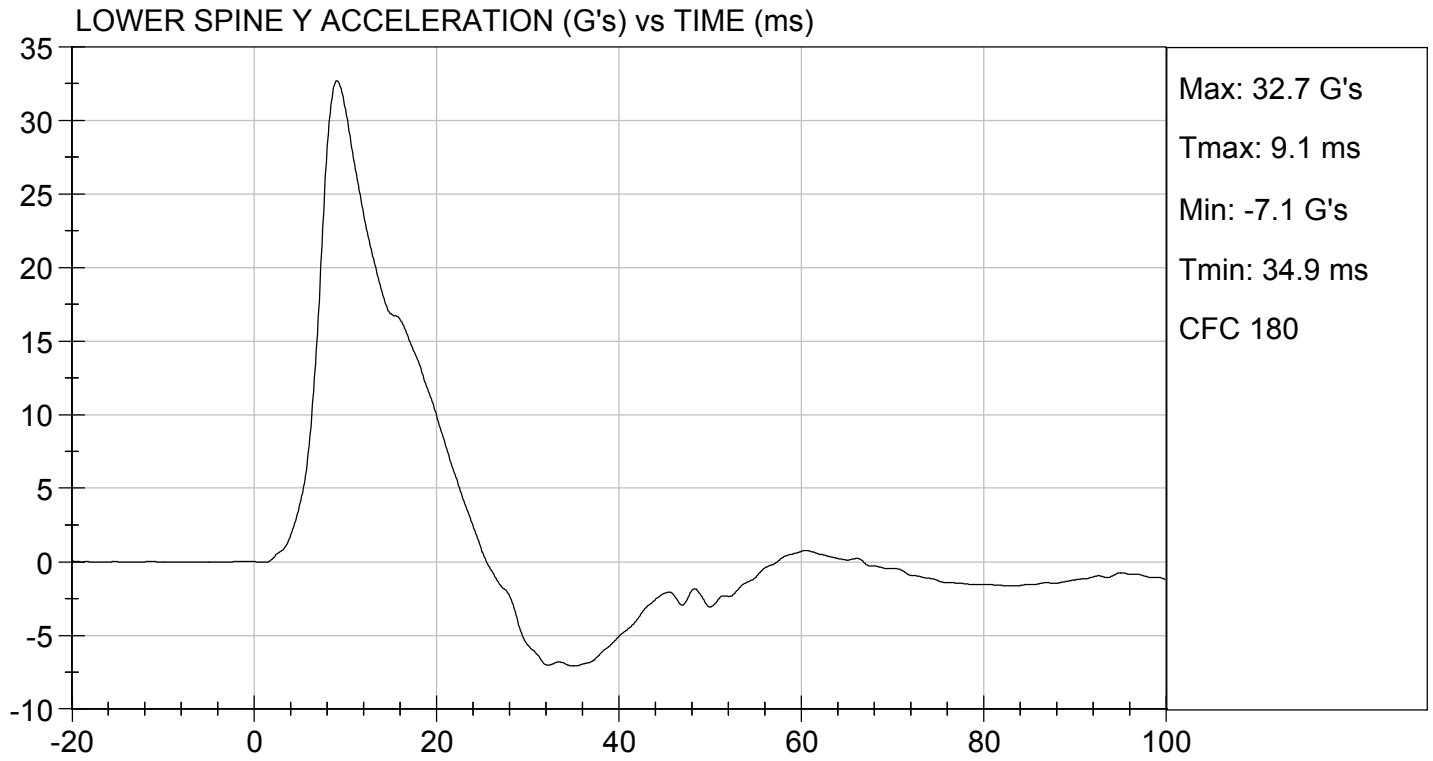
11/17/2020  
 \_\_\_\_\_  
 Test Date

  
 \_\_\_\_\_  
 Approved By









**MGA RESEARCH CORPORATION**  
**THORAX (WITHOUT ARM) IMPACT TEST**  
**SID-IIs BUILD LEVEL D DUMMY**

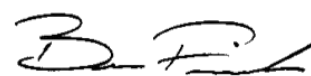
ATD Serial No: 296

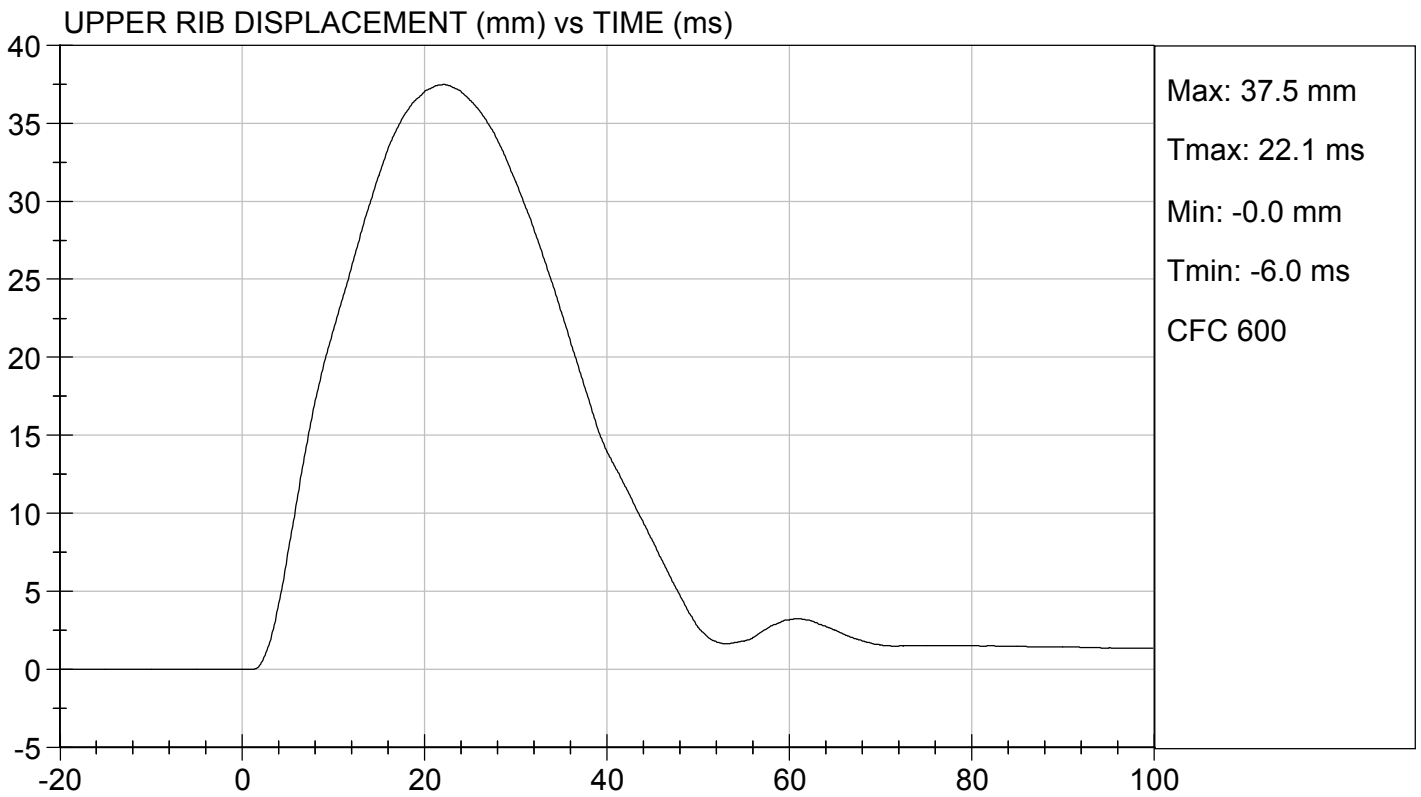
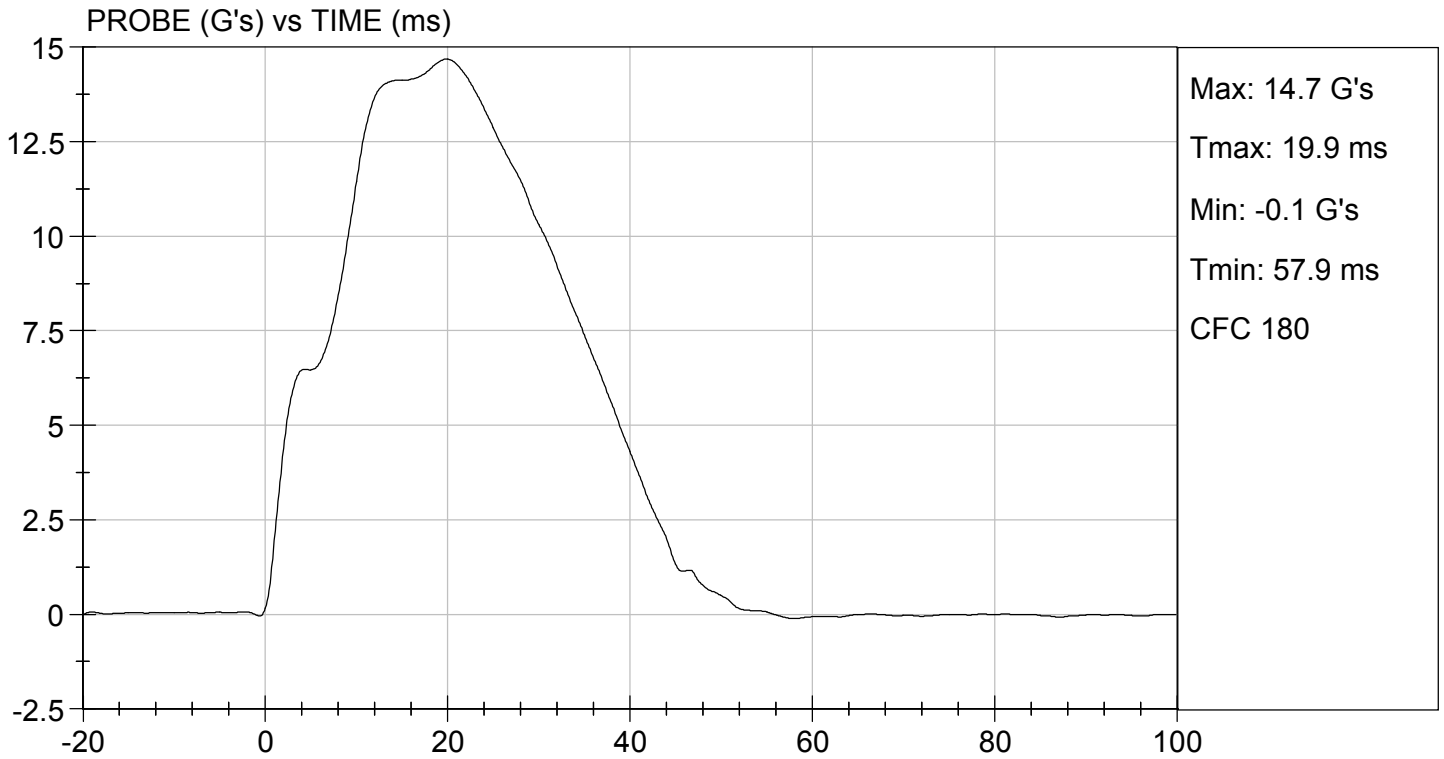
Test I.D: D202965

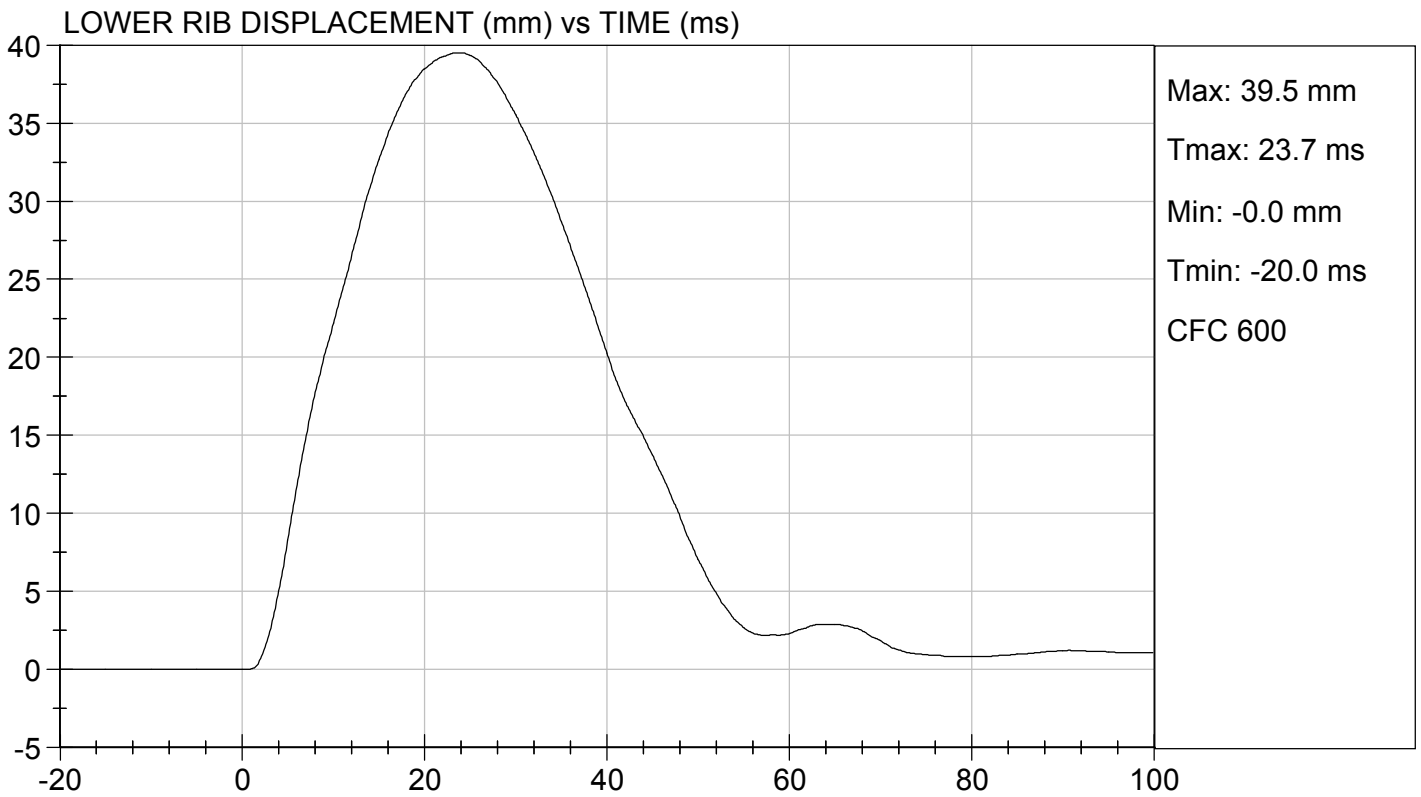
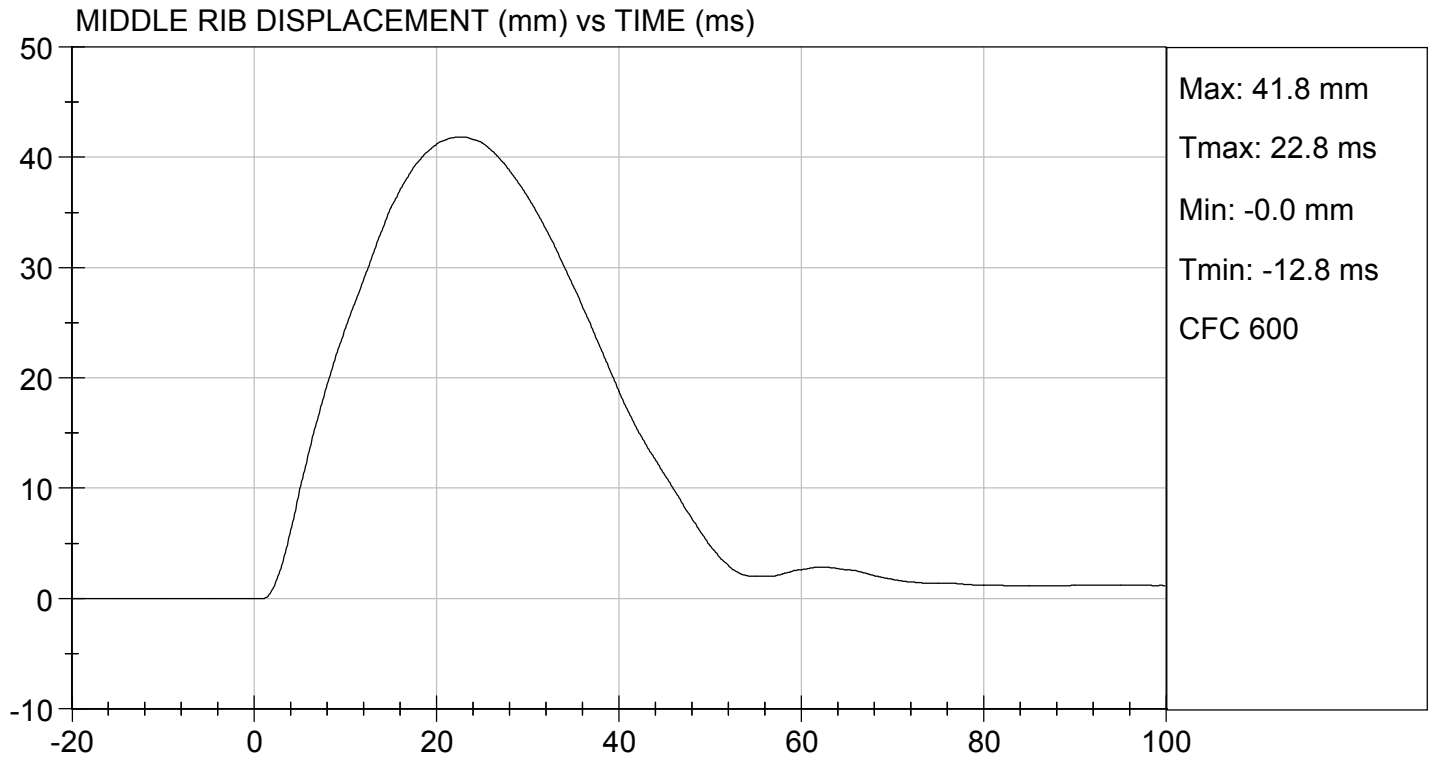
Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.1	Pass
Humidity	%	10 to 70	20	Pass
Impact Velocity	m/s	4.20 to 4.40	4.20	Pass
Maximum Probe Acceleration	G's	14 to 18	15	Pass
Upper Rib Displacement	mm	32 to 40	37	Pass
Middle Rib Displacement	mm	39 to 45	42	Pass
Lower Rib Displacement	mm	35 to 43	40	Pass
Upper Spine (T1) Y Acceleration	G's	13 to 17	15	Pass
Lower Spine (T12) Y Acceleration	G's	7 to 11	9	Pass
<b>Overall Test Results</b>				<b>Pass</b>

  
 \_\_\_\_\_  
 Laboratory Technician

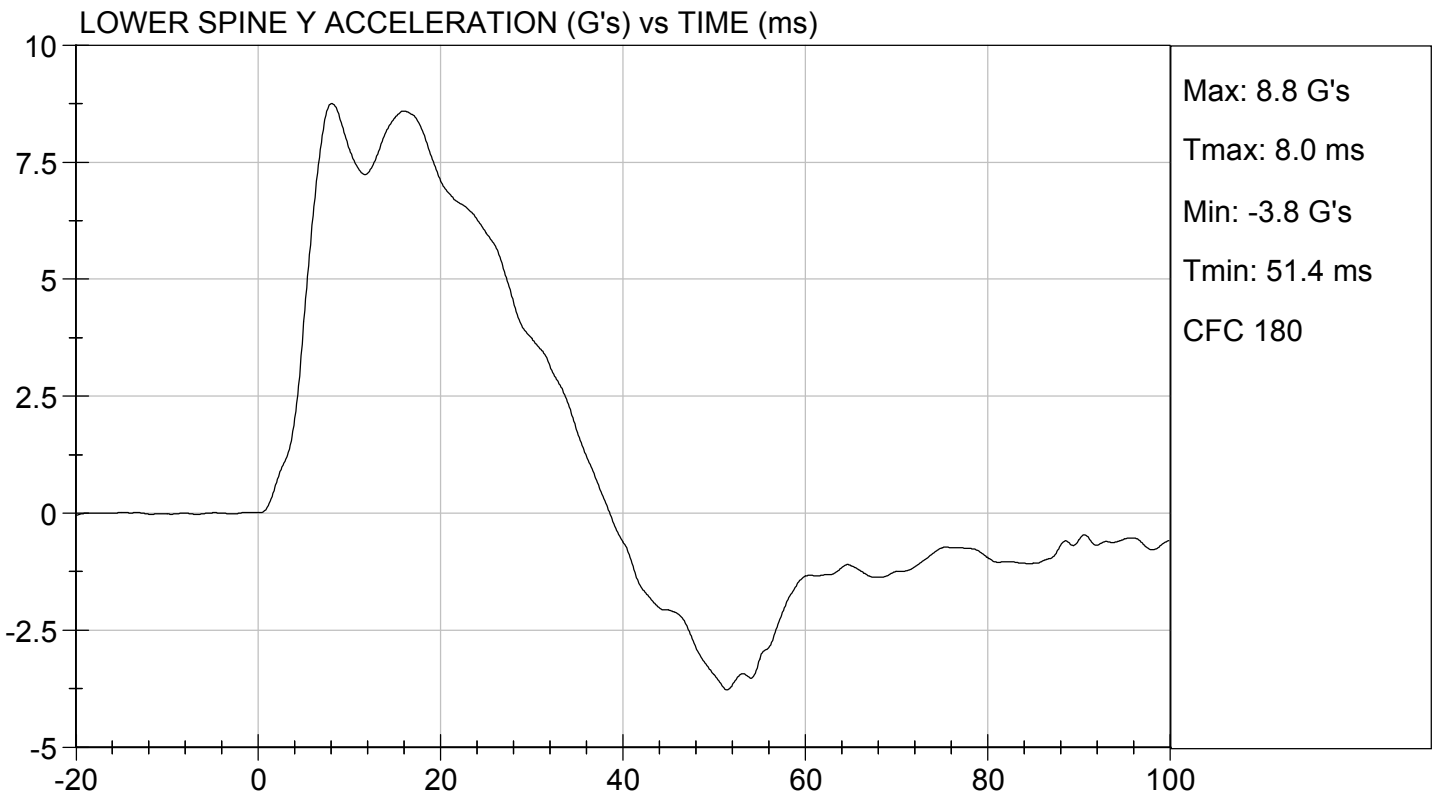
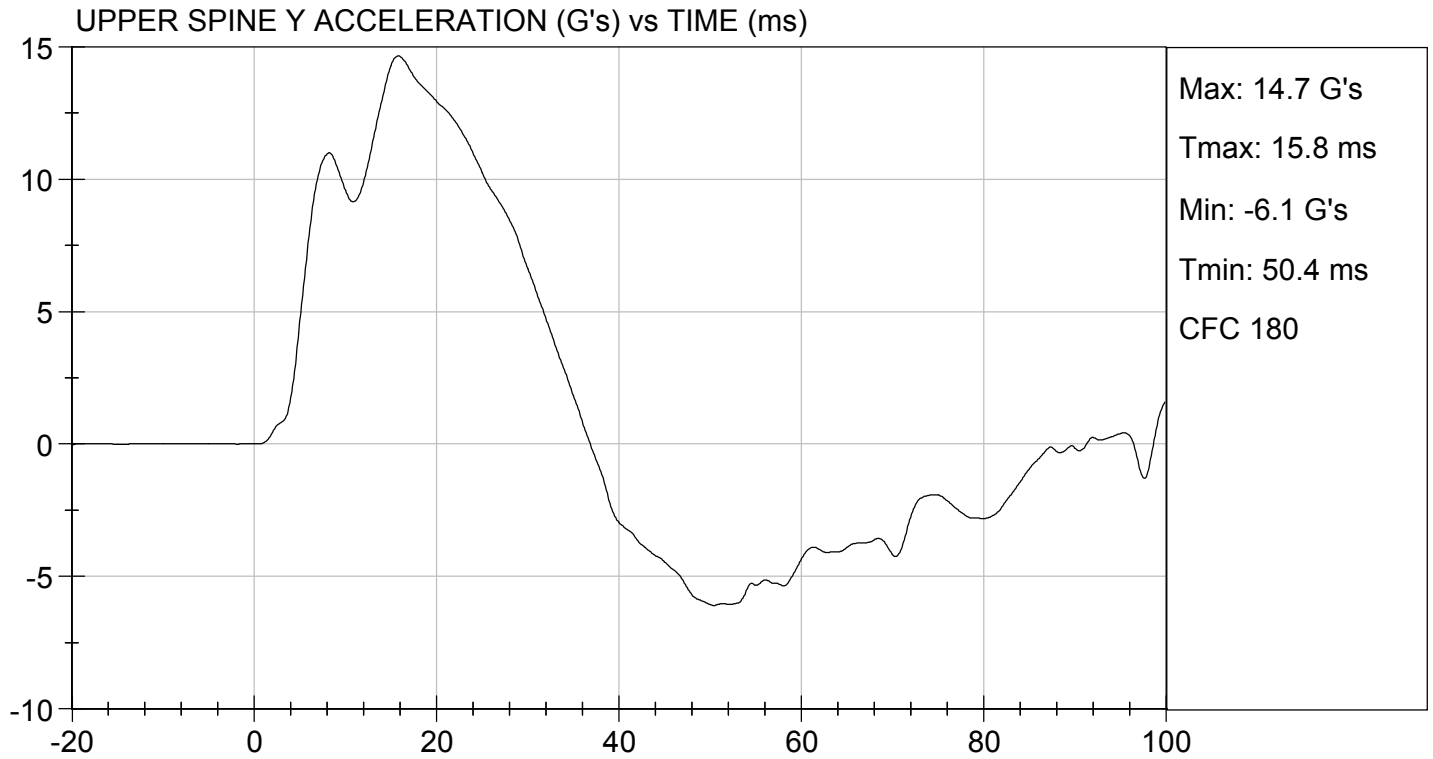
11/17/2020  
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 Test Date

  
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 Approved By










**MGA RESEARCH CORPORATION  
 ABDOMINAL IMPACT TEST  
 SID-IIs BUILD LEVEL D DUMMY**

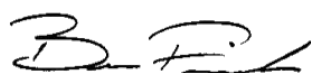
**ATD Serial No:** 296

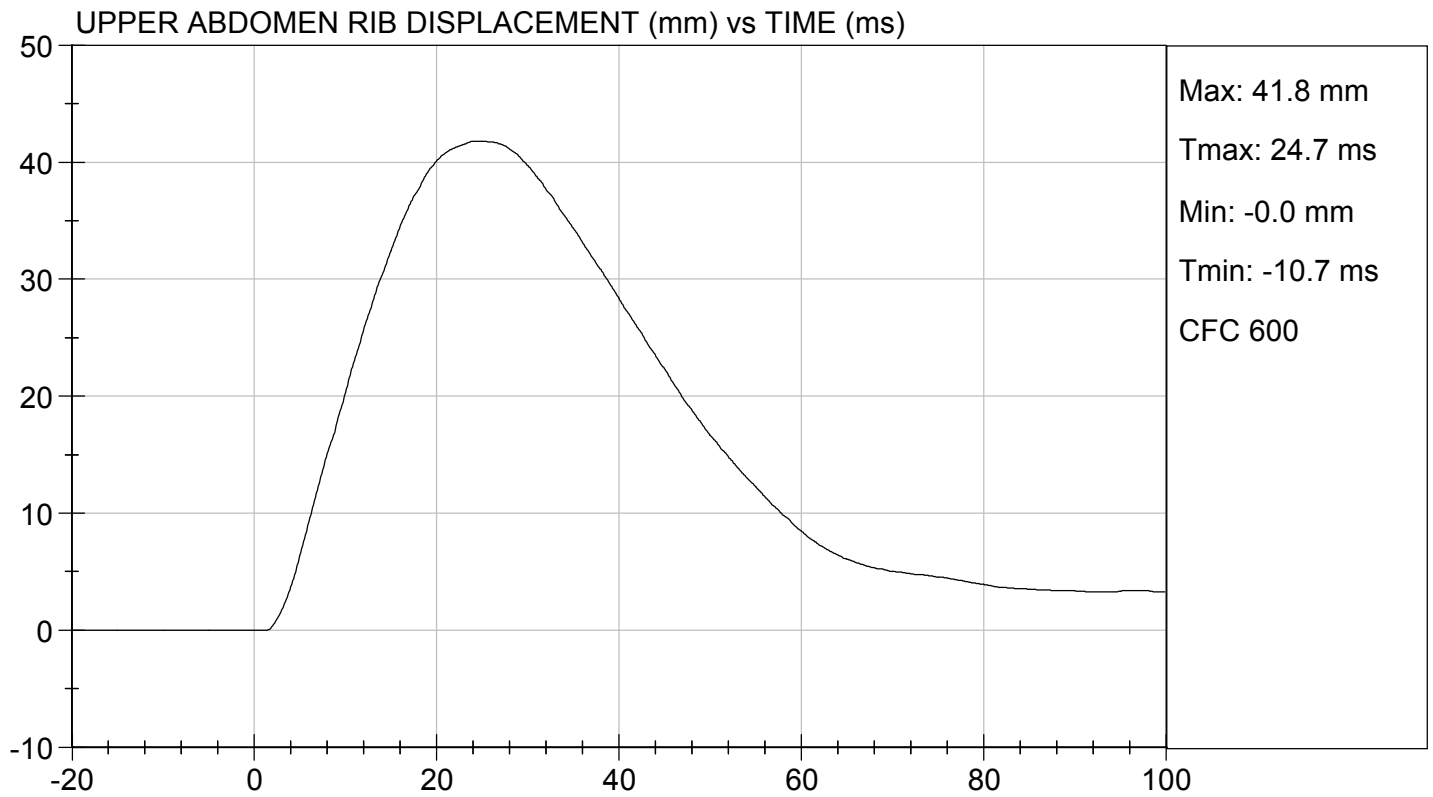
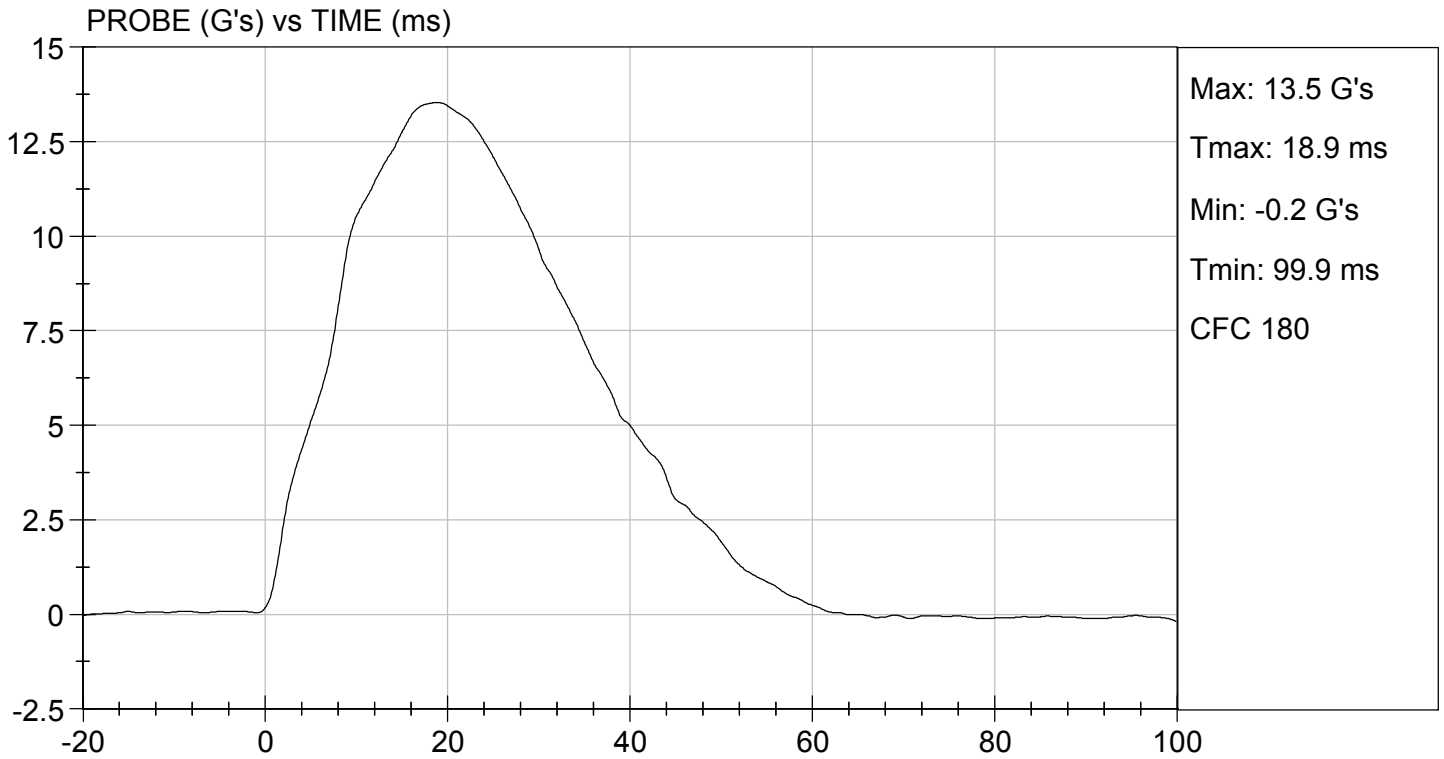
**Test I.D:** D202966

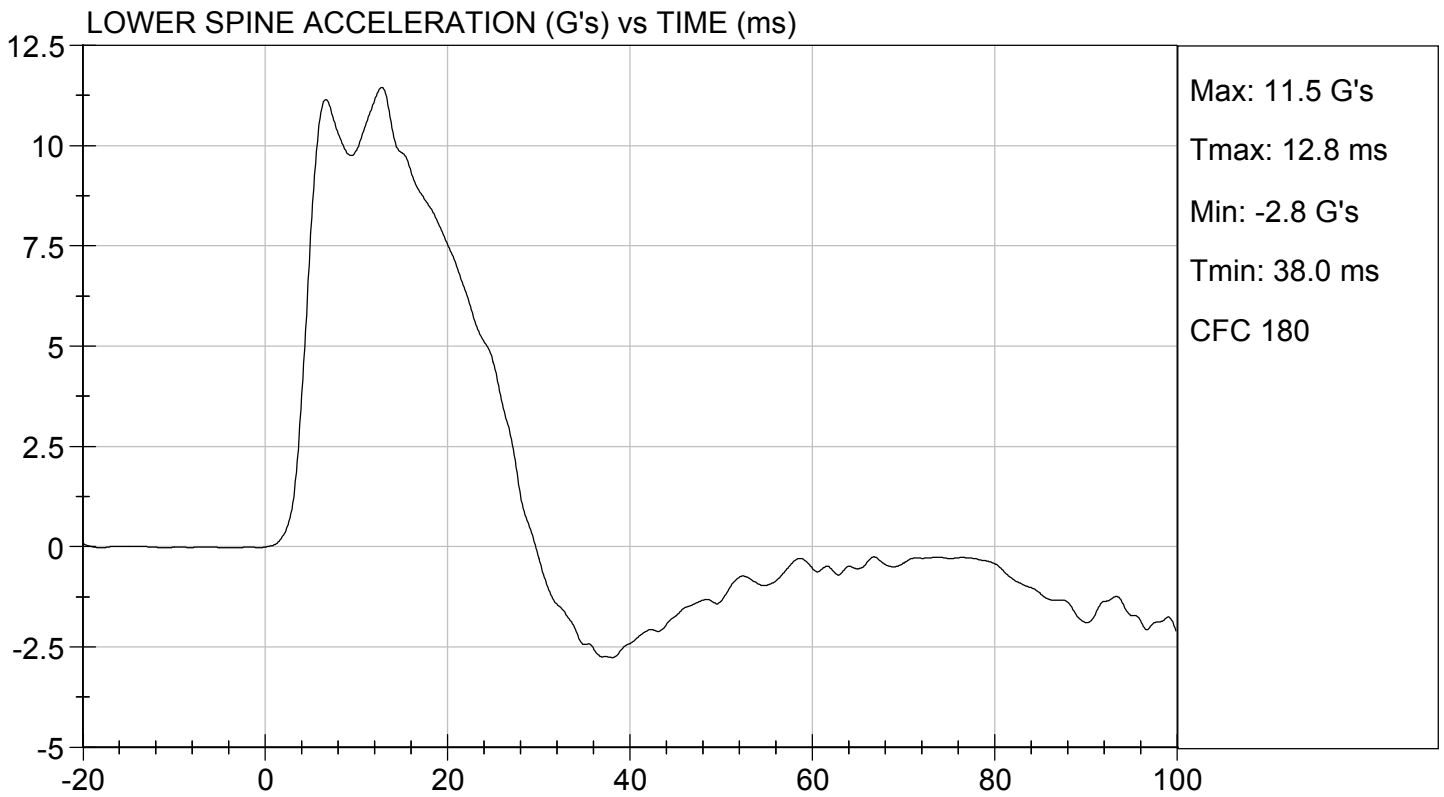
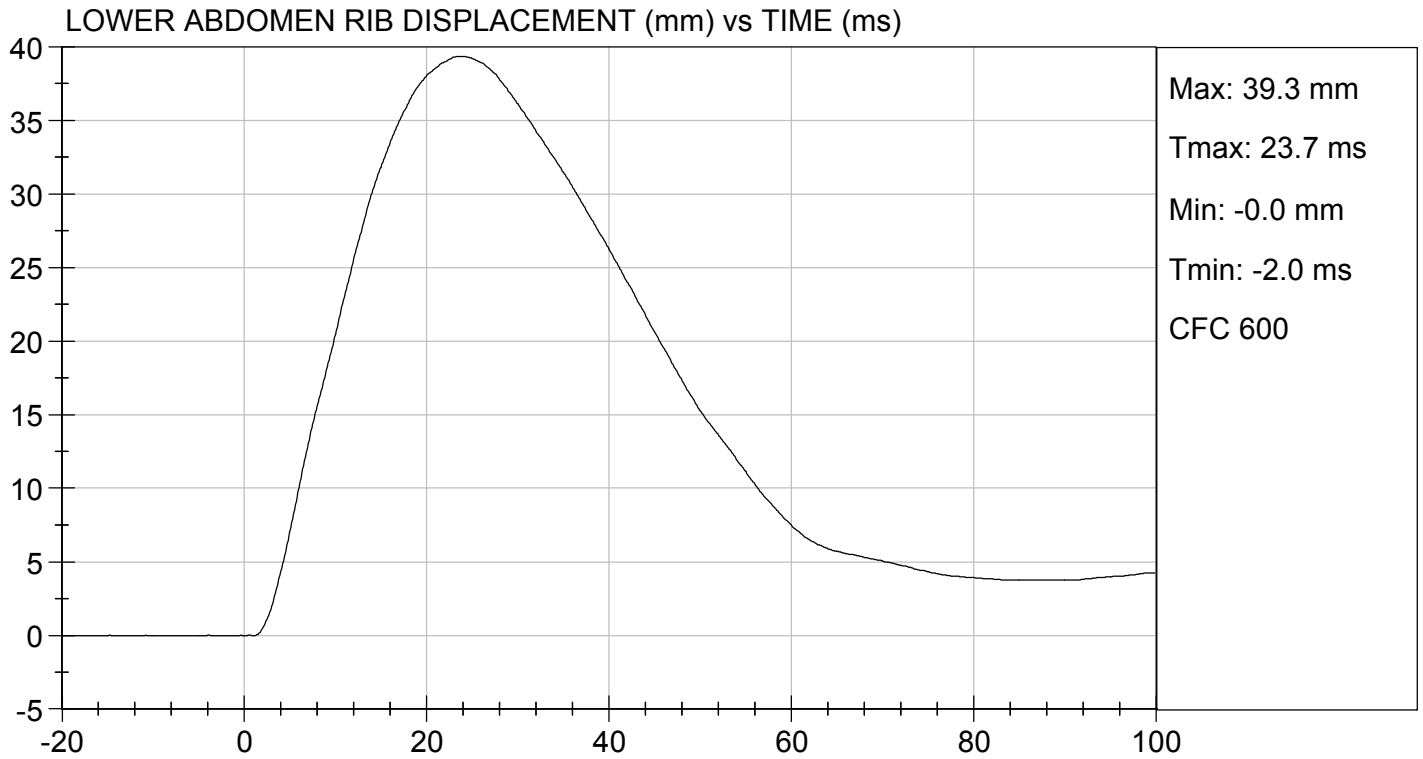
Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.1	Pass
Humidity	%	10 to 70	20	Pass
Impact Velocity	m/s	4.20 to 4.40	4.34	Pass
Maximum Probe Acceleration	G's	12 to 16	14	Pass
Upper Abdomen Rib Displacement	mm	36 to 47	42	Pass
Lower Abdomen Rib Displacement	mm	33 to 44	39	Pass
Lower Spine (T12) Y Acceleration	G's	9 to 14	11	Pass
Overall Test Results				Pass

  
 Laboratory Technician

11/17/2020  
 Test Date

  
 Approved By





**MGA RESEARCH CORPORATION**  
**PELVIS IMPACT TEST**  
**SID-IIs BUILD LEVEL D DUMMY**

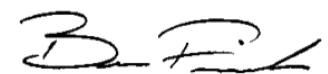
ATD Serial No: 296

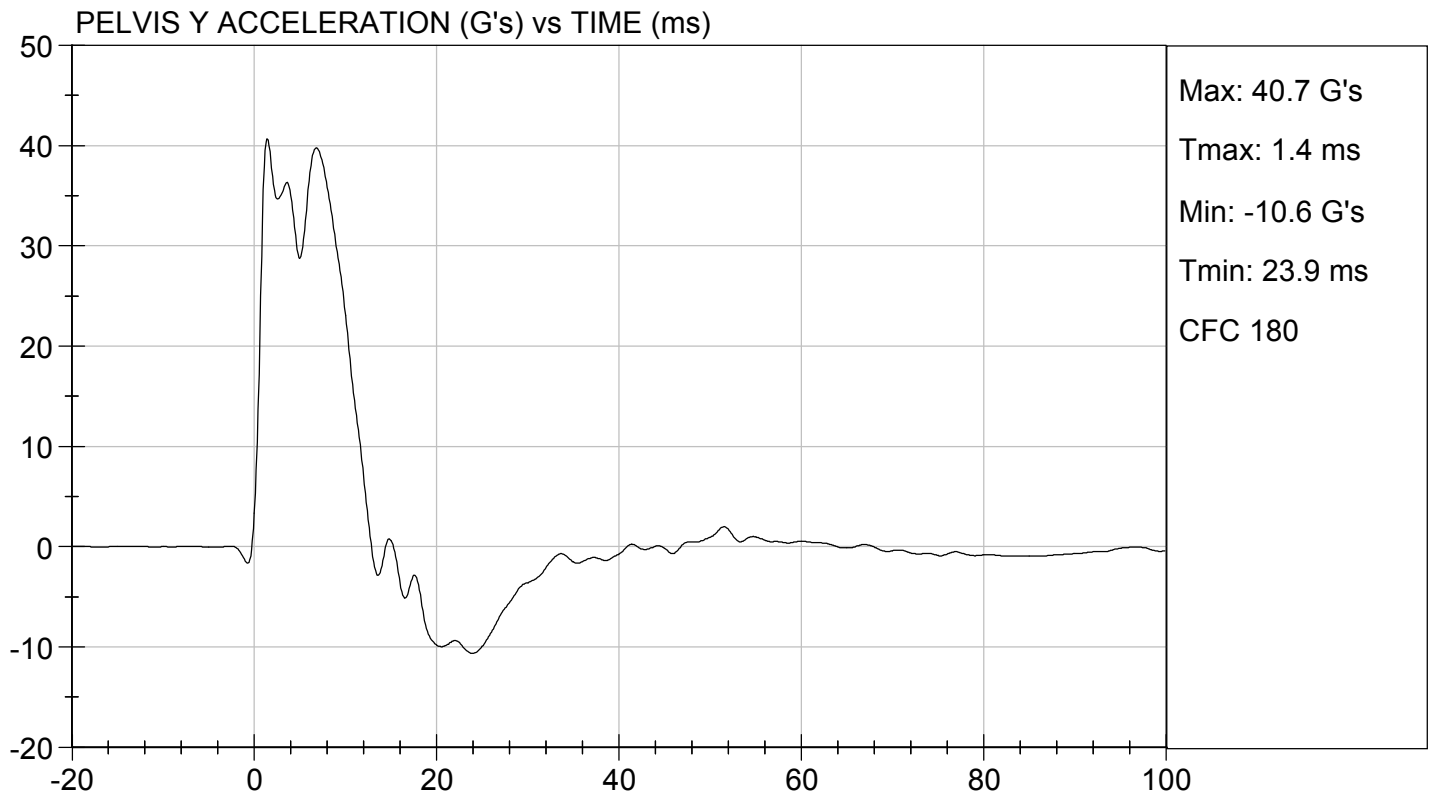
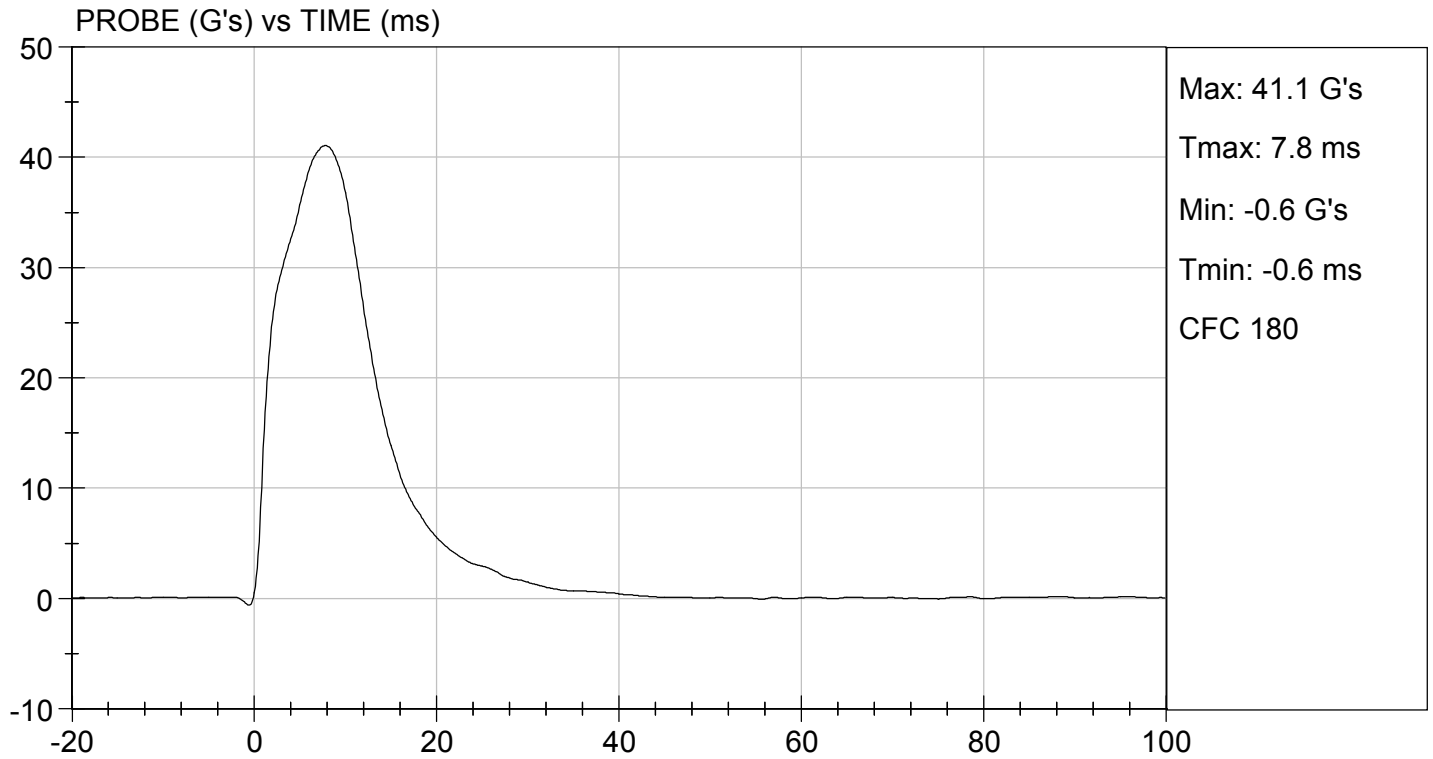
Test I.D: D202967

Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.1	Pass
Humidity	%	10 to 70	20	Pass
Impact Velocity	m/s	6.60 to 6.80	6.68	Pass
Maximum Probe Acceleration	G's	38 to 47	41	Pass
Pelvis Y Acceleration After 6 ms	G's	34 to 42	40	Pass
Peak Acetabulum Force	N	3600 to 4300	3,883	Pass
<b>Overall Test Results</b>				<b>Pass</b>

  
 Laboratory Technician

11/17/2020  
 Test Date

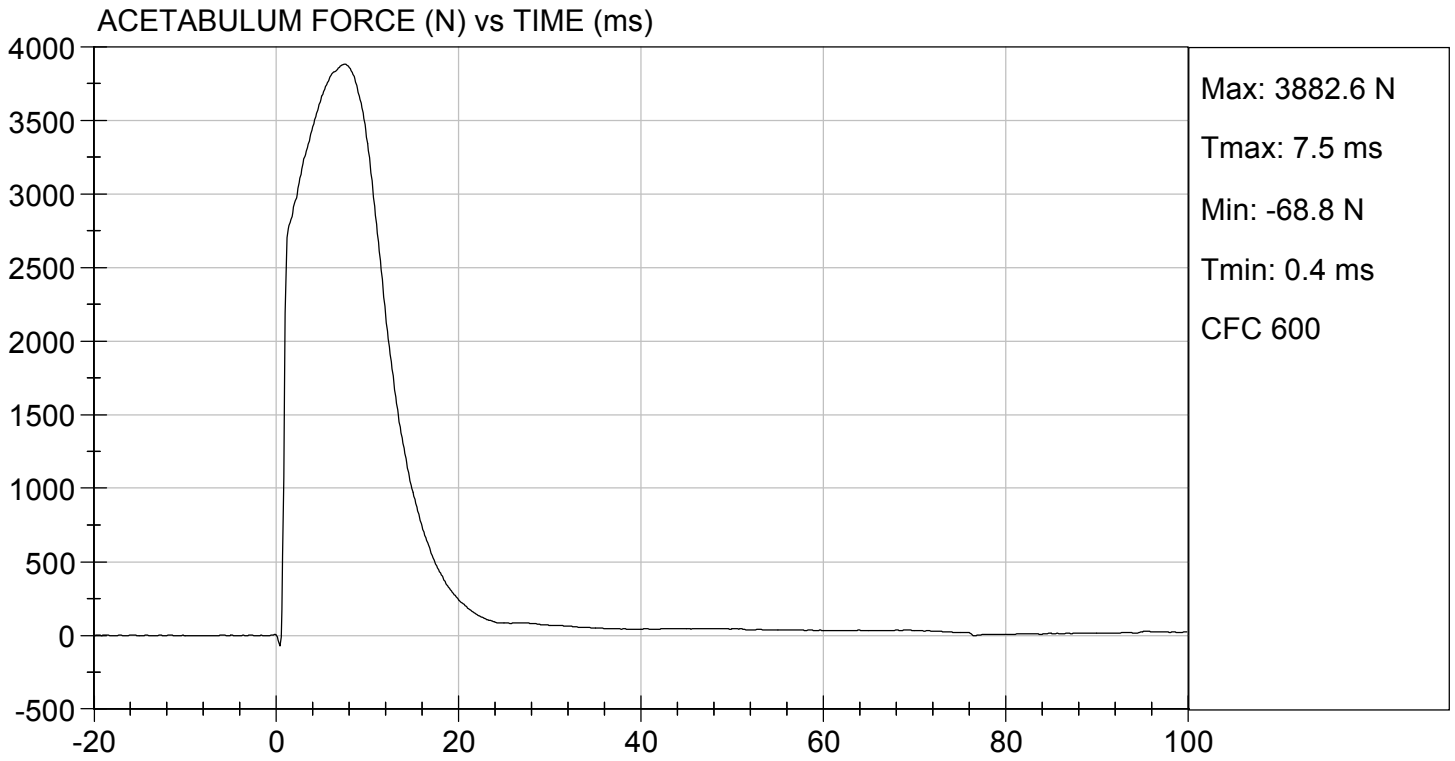
  
 Approved By





TEST DESC: PELVIS IMPACT  
VELOCITY: 21.93 ft/s, 6.68 m/s

TEST DATE: 11/17/2020  
TEST #: D202967



**MGA RESEARCH CORPORATION**  
**ILIAC IMPACT TEST**  
**SID-IIs BUILD LEVEL D DUMMY**

ATD Serial No: 296

Test I.D: D202968

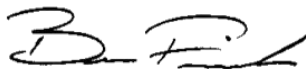
Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.1	Pass
Humidity	%	10 to 70	20	Pass
Impact Velocity	m/s	4.20 to 4.40	4.23	Pass
Maximum Probe Acceleration	G's	36 to 45	42	Pass
Pelvis Y Acceleration	G's	28 to 39	36	Pass
Peak Pelvis Iliac Force	N	4100 to 5100	4,997	Pass
Overall Test Results				Pass



Laboratory Technician

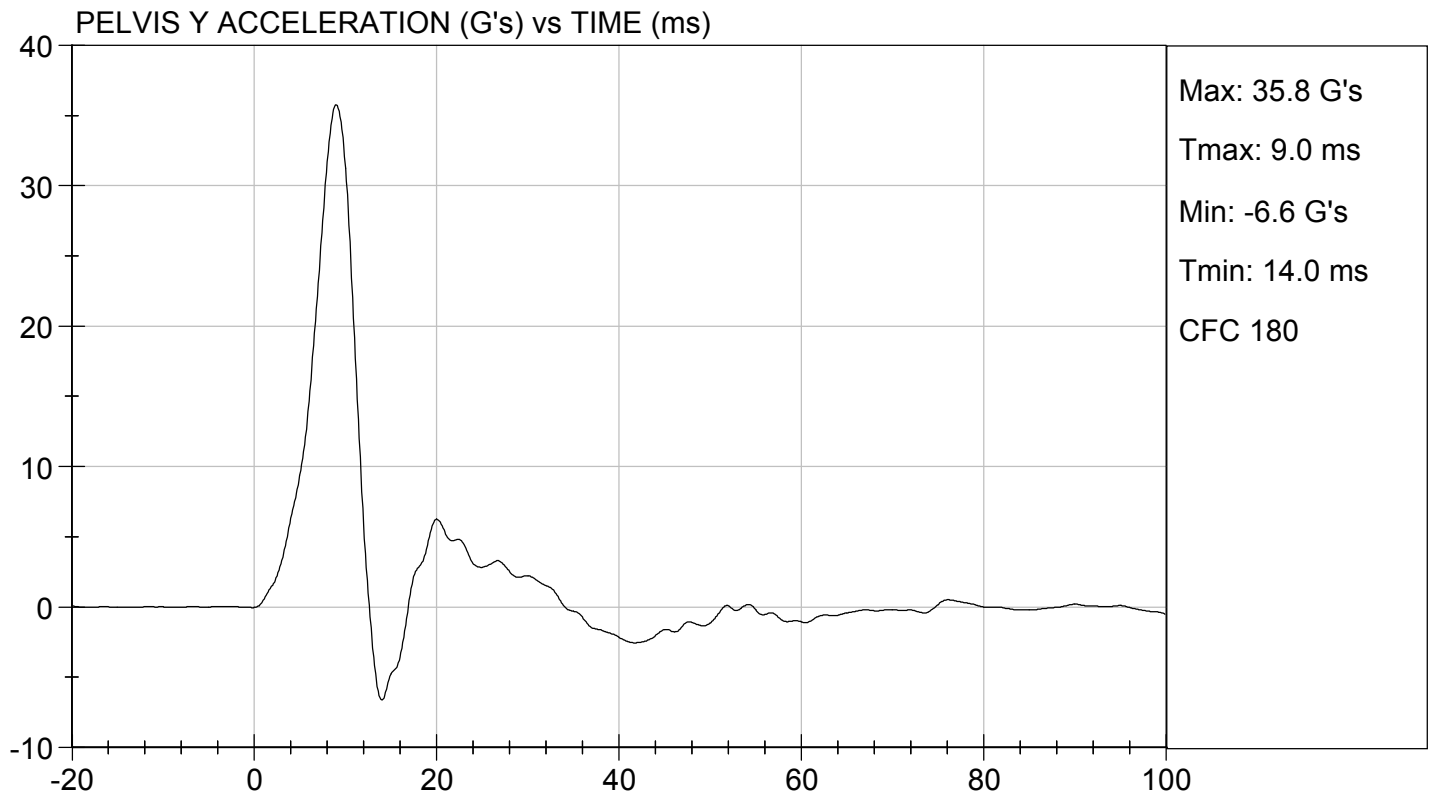
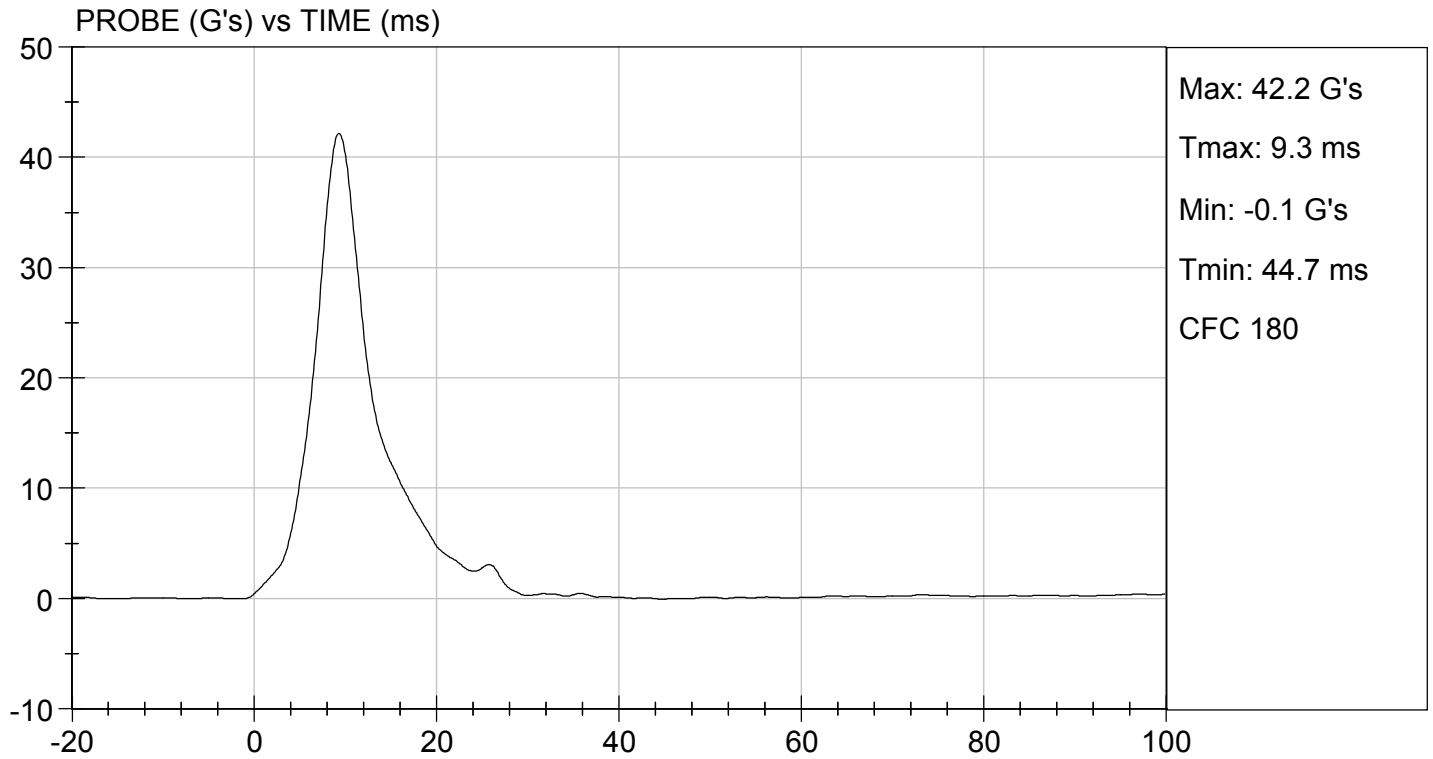
11/17/2020

Test Date



Approved By

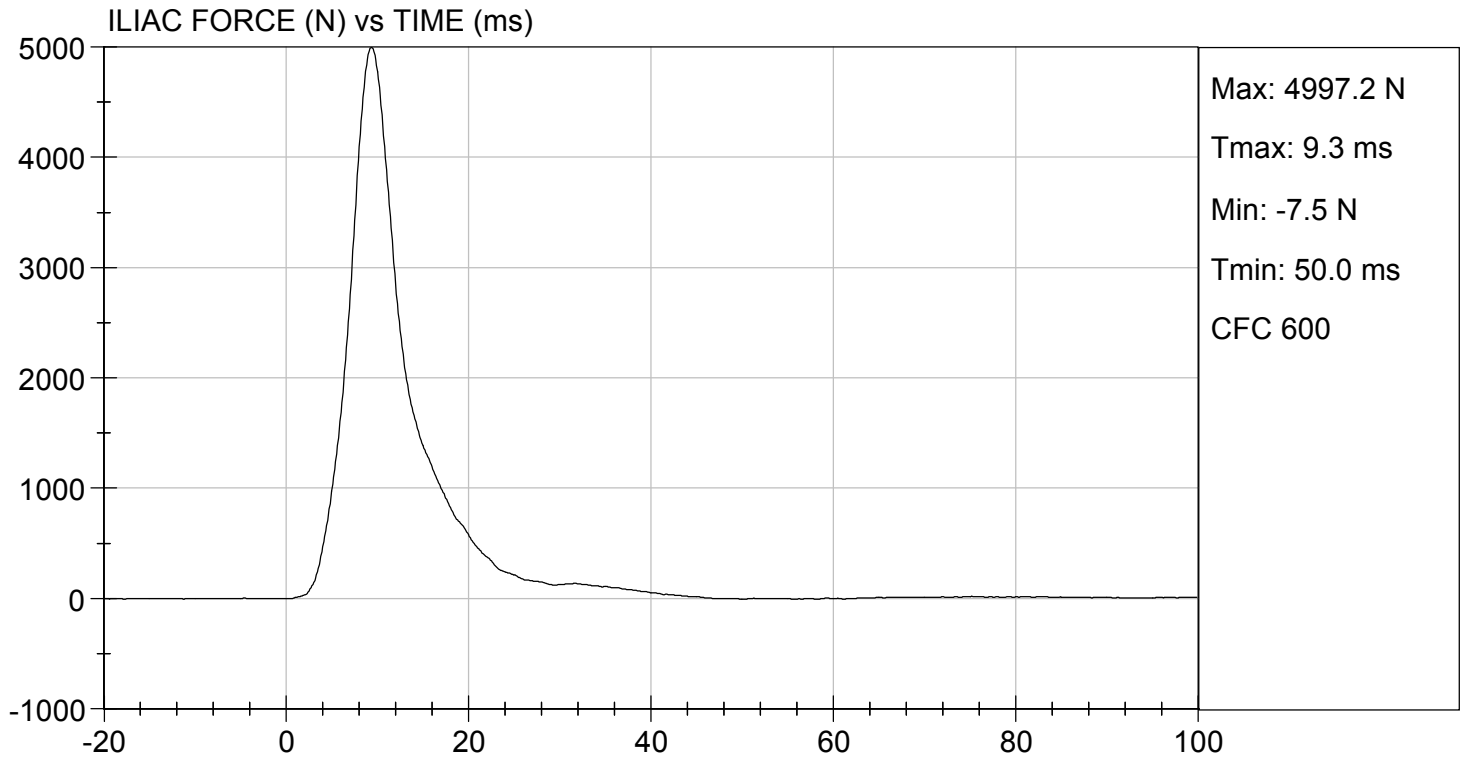






TEST DESC: ILLIAC  
VELOCITY: 13.89 ft/s, 4.23 m/s

TEST DATE: 11/17/2020  
TEST #: D202968

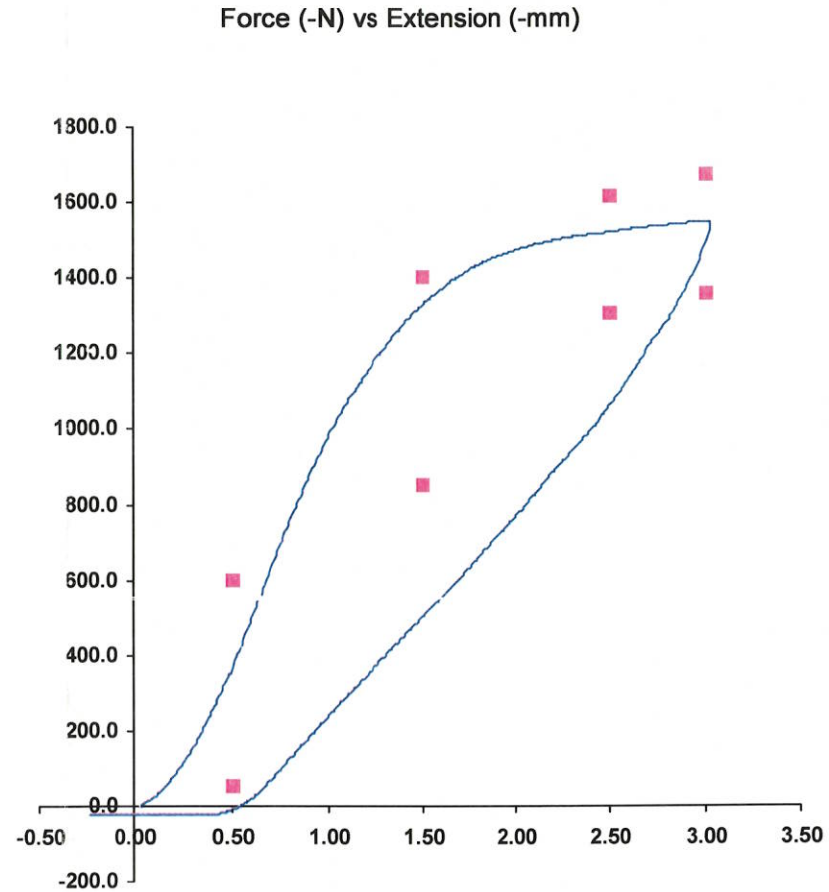




**SID-IIs Pelvis Plug Certification Test**

Plug S/N 13711  
 Test Number 12339  
 Report Number 12382  
 Test Date 2/6/2020 12:47:58 PM

	<u>Test Results</u>	<u>Spec Min</u>	<u>Spec Max</u>
Force @ 0.5 mm (N)	368.86	50.00	600.00
Force @ 1.5 mm (N)	1,327.95	850.00	1,400.00
Force @ 2.5 mm (N)	1,522.74	1,306.00	1,618.00
Force @ 3.0 mm (N)	1,549.58	1,361.00	1,673.00



Testing Machine STM-20 5965542  
 Load Cell S/N (TI240813), Units (LBS) 1000  
 Crosshead Speed ( mm / min ) or Rate 12.7  
 Extension or Position Measured by XHD\_100 (XHD100)

Notes:

Operator \_\_\_\_\_  
 Part Number 180-4450

Template No 107 06-Feb-20  
 SACO Research

By: DC Date: 2/6/2020  
 SACO Research 41735 Elm St, #401 Murrieta, CA 92569 Tel 310-694-2082 FAX



**SID-IIs Pelvis Plug Certification Test**

Plug S/N 13540

Test Number 11184

Report Number 11222

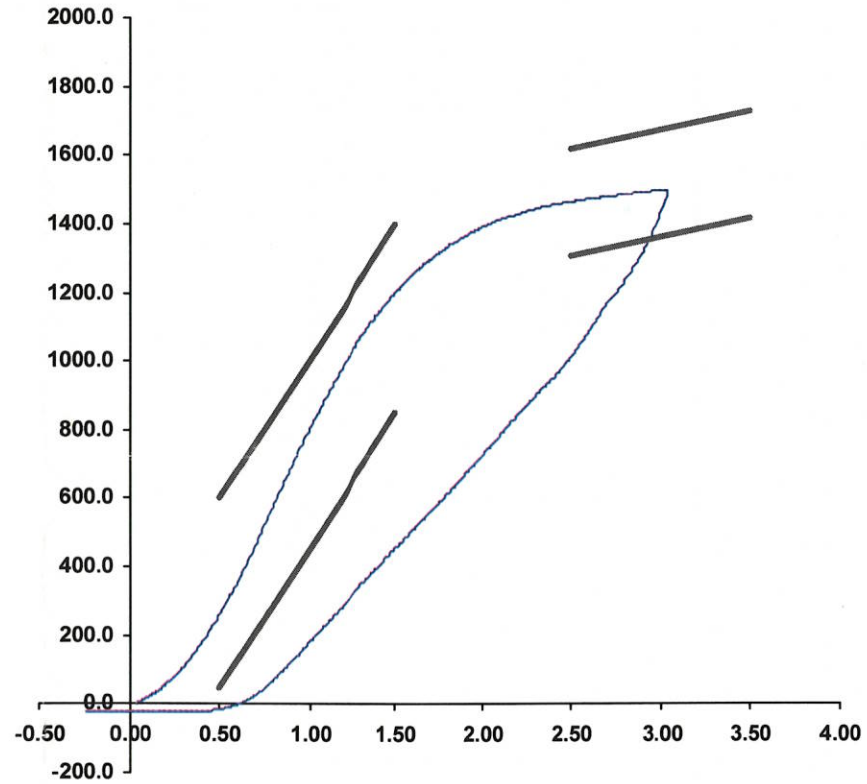
Test Date 9/23/2019 11:52:24 AM

	<u>Test Results</u>	<u>Spec Min</u>	<u>Spec Max</u>
Force @ 0.5 mm (N)	268.48	50.00	600.00
Force @ 1.5 mm (N)	1,203.03	850.00	1,400.00
Force @ 2.5 mm (N)	1,465.63	1,306.00	1,618.00
Force @ 3.0 mm (N)	1,498.31	1,361.00	1,673.00

Testing Machine STM-20 5965542  
 Load Cell S/N (F1360947), Units (LBS) 1000  
 Crosshead Speed ( mm / min ) or Rat 12.7  
 Extension or Position Measured by XHD\_100 ( XHD100 )

Notes:

Force (-N) vs Extension (-mm)



Operator

Part Number 180-4450

Template No 107 23-Sep-19  
 SACO Research

By: DC Date: 9/23/2019

**APPENDIX D**  
**TEST EQUIPMENT AND INSTRUMENTATION CALIBRATION DATA**

**Table 1 – Dummy Instrumentation (ES-2re)**

		ES-2re S/N F032			
		Serial Number	Manufacturer	Calibration Date	
Head CG Accelerometers		X	P79711	Endevco	06/12/2020
		Y	P79712	Endevco	06/12/2020
		Z	P79750	Endevco	06/12/2020
		Xr	P79751	Endevco	06/12/2020
		Yr	P79753	Endevco	06/12/2020
		Zr	P88170	Endevco	06/12/2020
Thorax Rib Displacement Potentiometers	Upper	Y	G176	Honeywell	06/12/2020
	Middle	Y	G169	Honeywell	06/12/2020
	Lower	Y	G164	Honeywell	06/12/2020
Abdomen Load Cells	Forward	Y	ABG1513FY	Denton	07/27/2020
	Middle	Y	ABG1531FY	Denton	07/27/2020
	Rear	Y	ABG1536FY	Denton	07/27/2020
Lower Spine Accelerometers (T12)		X	P79574	Endevco	06/12/2020
		Y	P82603	Endevco	06/12/2020
		Z	P82097	Endevco	06/12/2020
Public Symphysis Load Cell		Y	PG462FY	Denton	07/27/2020

**Table 2 – Dummy Instrumentation (SID-IIs)**

			SID-IIs S/N 296			
			Serial Number	Manufacturer	Calibration Date	
Head CG Accelerometers			X	P85003	Endevco	06/30/2020
			Y	P94783	Endevco	06/30/2020
			Z	P94786	Endevco	06/30/2020
			Xr	P94938	Endevco	06/30/2020
			Yr	P96854	Endevco	06/30/2020
			Zr	P97386	Endevco	06/30/2020
Head Angular Rate Sensors			X	ARS7325	DTS	09/14/2020
			Y	ARS7354	DTS	08/04/2020
			Z	ARS7371	DTS	09/14/2020
Displacement Potentiometers	Thoracic Rib	Upper	Y	G012	Servo	06/30/2020
		Middle	Y	G1163	Servo	06/30/2020
		Lower	Y	G1158	Servo	06/30/2020
	Abdominal Rib	Upper	Y	G1146	FTSS	06/30/2020
		Lower	Y	G1126	FTSS	06/30/2020
Lower Spine Accelerometers (T12)			X	P79418	Endevco	06/30/2020
			Y	P79439	Endevco	06/30/2020
			Z	P79614	Endevco	06/30/2020
Acetabulum Load Cell			Y	ACG111FY	FTSS	02/24/2020
Iliac Wing Load Cell			Y	IWG226FY	FTSS	02/24/2020
Pelvis Plug (struck side)				13711	SACO	02/06/2020
Pelvis Plug (non-struck side)				13540	SACO	09/23/2019

**Table 3 – Vehicle Instrumentation**

			Serial Number	Manufacturer	Calibration Date
1	Vehicle Center of Gravity	X	T17839	Endevco	06/09/2020
	Vehicle Center of Gravity	Y	T20383	Endevco	06/17/2020
	Vehicle Center of Gravity	Z	T20408	Endevco	06/18/2020
2	Right Sill at Front Seat	X	T22578	Endevco	08/04/2020
	Right Sill at Front Seat	Y	T22828	Endevco	08/04/2020
	Right Sill at Front Seat	Z	T22557	Endevco	08/04/2020
3	Right Sill at Rear Seat	X	T22771	Endevco	08/04/2020
	Right Sill at Rear Seat	Y	T22672	Endevco	08/05/2020
	Right Sill at Rear Seat	Z	T22685	Endevco	08/04/2020
4	Left Sill at Front Door	Y	PCB1408	PCB	07/21/2020
5	Left Sill at Rear Door	Y	T22576	Endevco	08/04/2020
6	Left A-Post Lower	Y	A340749	MSI	10/11/2020
7	Left A-Post Middle	Y	A340727	MSI	10/11/2020
8	Left B-Post Lower	Y	T19992	Endevco	07/13/2020
9	Left B-Post Middle	Y	T19952	Endevco	07/13/2020
10	Front Seat Track	Y	A305708	MSI	06/29/2020
11	Rear Seat Track or Structure	Y	PCB1163	PCB	06/17/2020
12	Right Rear Occ. Compartment	Y	A337170	MSI	11/12/2020
13	Engine Block	X	T22732	Endevco	11/03/2020
	Engine Block	Y	T22731	Endevco	11/03/2020
14	Rear Floorpan Above Axle	X	PCB1344	PCB	08/05/2020
	Rear Floorpan Above Axle	Y	PCB1336	PCB	08/05/2020
	Rear Floorpan Above Axle	Z	PCB1308	PCB	08/05/2020

**Table 4 – MDB Instrumentation**

		Serial Number	Manufacturer	Calibration Date
MDB Center of Gravity	X	PCB796D	PCB	06/03/2020
MDB Center of Gravity	Y	PCB246D	PCB	06/03/2020
MDB Center of Gravity	Z	PCB794D	PCB	06/03/2020
Left Frame at Rear Axle Centerline	X	PCB1653D	PCB	06/03/2020
Left Frame at Rear Axle Centerline	Y	PCB1423D	PCB	06/03/2020