

**NCAP-KAR-DR-20-01
NEW CAR ASSESSMENT PROGRAM (NCAP)
DYNAMIC ROLLOVER RESISTANCE TEST**

TESLA INC.

2020 TESLA MODEL Y AWD 5-DOOR MPV

**PREPARED BY:
APPLUS IDIADA KARCO ENGINEERING, LLC.
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ADELANTO, CA 92301**



NOVEMBER 25, 2020

FINAL REPORT

**PREPARED FOR:
U.S. DEPARTMENT OF TRANSPORTATION
NATIONAL HIGHWAY TRAFFIC SAFETY ADMINISTRATION
NEW CAR ASSESSMENT PROGRAM
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1200 NEW JERSEY AVE, SE
WASHINGTON, D.C. 20590**

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TECHNICAL REPORT DOCUMENTATION PAGE

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16. Abstract <p>An NCAP Dynamic Rollover Maneuver (Fishhook) Test was conducted on a 2020 Tesla Model Y AWD 5-Door MPV by Applus+ IDIADA KARCO Engineering, LLC. on November 18, 2020. The vehicle did not experience two-wheel lift. The vehicle's steering angle at 0.3 g lateral acceleration at 50 mph was 19.1 degrees</p>			
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SECTION I INTRODUCTION

The National Highway Traffic Safety Administration (NHTSA) has engaged Applus+ IDIADA KARCO Engineering, LLC to conduct dynamic rollover testing and gather data from that testing as part of NHTSA's New Car Assessment Program (NCAP).

The purpose of the testing reported herein was to determine if a 2020 Tesla Model Y AWD 5-Door MPV would experience tip-up, defined as simultaneous two-wheel lift of two inches or more at an entry speed of 50 mph or less in the Dynamic Rollover Test Procedure developed by NHTSA. This procedure may be found at www.regulations.gov, docket item NHTSA-2006-26555-0136

The testing reported herein was accomplished under contract 693JJ920D000011.

SECTION II

VEHICLE PREPARATION

A. TEST VEHICLE

The test vehicle was new or in as-new condition, meaning the vehicle had been driven no more than 500 miles prior to the start of dynamic rollover testing. It was acquired through a commercial rental/leasing company. Details of the test vehicle are given in Table 1.

B. TIRES

All tires used were new, and of the same make, model, size, and DOT specification of those installed on the vehicle when purchased new. Tire inflation pressures were in accordance with the recommendations indicated on each vehicle's identification placard. To further reduce the possibility of tire debanding, the tires were mounted to the rims without the use of tire mounting lubricant. Tire specifications are listed in Table 2.

C. VEHICLE LOADING

The multi-passenger load, described in the Fishhook Procedure, was used for all tests. The load and positioning of the load in the vehicle are listed in Table 3.

In addition to water dummies, the loading included instrumentation, a steering machine, and outriggers. Test vehicle bumper assemblies were removed for outrigger installation. The reduction in vehicle weight due to the removal of the bumpers was offset by the additional weight of the outriggers and their mounting system. The outrigger system typically outweighs the bumper assemblies.

Table 1. Test Vehicle Data

General Data					
Model year, make, model	2020 Tesla Model Y				
VIN	5YJYGDEE5LF05xxxx				
Body style	MPV				
Number of doors	5				
Trim level	Dual Motor				
Seating positions	Front:	2 nd row	3 rd row	4 th row	5 th row
	2	3			
Electronic stability control	Yes				
4-Wheel ABS (Yes/No)	Yes				
Power steering (Yes/No)	Yes				
Major optional equipment	-				
Odometer at start of testing	4 miles				
Drivetrain					
Engine cylinder arrangement	N/A				
Engine displacement	N/A				
Transmission type	Automatic				
Drive arrangement	AWD				
Chassis					
Track width	F: 64.0 in (1625 mm), R: 64.2 in (1630 mm)				
Wheelbase	113.6 in (2885 mm)				
Curb weight	4382 lb (1987.5 kg)				
Certification Data from Vehicle's Label					
Vehicle manufactured by	TESLA, Inc.				
Date of manufacture	10/20				
GVWR	5302 lb (2405 kg)				
GAWR Front	3004 lb (1363 kg)				
GAWR Rear	3307 lb (1500 kg)				

Table 2. Tire Information

Tire Manufacturer	Goodyear
Tire Model	Eagle F1
Tire Size	Front: 255/40R20 Rear: 255/40R20
Load rating	Front: 101 Rear: 101
Speed rating	Front: W Rear: W
Treadwear grade	Front: 500 Rear: 500
Traction grade	Front: A Rear: A
Temperature grade	Front: A Rear: A
Location of "Recommended Tire Pressure" label	Driver's door jamb
Recommended cold tire pressure	Front: 42 psi, (290 kPa) Rear: 42 psi, (290 kPa)
DOT code (8 first digits)	Front: M673 JY1R Rear: M673 JY1R

Table 3. Vehicle Loading

Water dummy and other loading	Multi-Passenger Configuration
Water dummy weight	304.2 lb (138.0 kg)
Fuel level	N/A
Weight as Tested	
Left front	1268 lb (575.0 kg)
Right front	1291 lb (585.5 kg)
Left rear	1400 lb (635.0 kg)
Right rear	1344 lb (609.5 kg)
Total weight	5303 lb (2405.0 kg)

D. STEERING CONTROLLER

Precise steering control is accomplished using a steering machine designed and constructed by ABD. It can provide up to 45 ft-lb torque and at rates over 1000 deg/sec. The integrated angle encoder has an unlimited range with a resolution of 0.25 degrees and an accuracy of ± 0.25 degrees. The steering motor is controlled by RC8 software from ABD, which also acts as the data acquisition system.

E. REAL-TIME CONTROLLER AND DATA ACQUISITION

Data acquisition is achieved using a MOSES Meas X, which also serves as the real-time system for the steering controller. Data from the OXTS, including Longitudinal, Lateral, and Vertical Acceleration, Roll, Yaw, and Pitch Rate, Forward and Lateral Velocity, Roll and Pitch Angle, are sent over Ethernet to the MOSES MeasX. The Oxford IMUs are calibrated per the manufacturer's recommended schedule (Table 5).

Two video cameras were used to record the Fishhook runs. They were positioned nominally as shown in Figure 1. The recorded video was reviewed after the Fishhook runs to check for any two wheel lift. If any two wheel lift was observed, four infrared distance measuring sensors for measurement of wheel lift (two sensors at each wheel) were then mounted for use in subsequent confirmation Fishhook tests.

F. EQUIPMENT WEIGHT

Table 4 lists the equipment and associated weights outlined in the NHTSA Laboratory Test Procedure for Dynamic Rollover and the equipment at Applus+ IDIADA KARCO Engineering, LLC used for this specific test program.

Table 4. Weight of In-Cab Test Equipment

Equipment	Location	Equipment Weight (lb)	
		NHTSA*	IDIADA
Data Acquisition System	Front passenger seat	58	35
GPS Inertial unit	At the chassis in a flat and rigid surface		7
Steering Machine	Handwheel	31	51
Steering Machine Electronics Box	Passenger row foot well behind the front passenger seat. If vehicle does not have a rear passenger row foot well, the Electronics Box should be placed in the front passenger seat footwell.	39	39
	Total	128	132

* Table A.1 from US DOT NHTSA - Laboratory Test Procedure for Dynamic Rollover - The Fishhook Maneuver Test Procedure - New Car Assessment Program (NCAP) - March 2013

G. SENSORS

A list of the sensors is given in Table 5.

H. OTHER VEHICLE PREPARATION

In addition to installation and preparation discussed above, the test vehicle was prepared as follows:

- Front and rear bumpers were removed
- Outrigger mounts were installed in the bumper locations and titanium outriggers were fastened to these mounts
- Airbags were removed or otherwise disabled

Photographs of the vehicle tested are given in Appendix A.

Table 5. Sensor Specifications

Type	Measured Variable	Sensor	Range	Resolution	Accuracy	Specifics	Serial Number	Calibration	Unit
<i>Multi-Axis Inertial Sensing System</i>	Longitudinal speed	GPS inertial unit	-	0.01 %/s 0.01 m/s ²	±0.1	OXTS (RT)	1611	By: IDIADA Date: 6/16/2020 Due: 6/16/2022	km/h
	Lateral speed		-		±0.1				km/h
<i>Distance Measuring System</i>	Longitudinal acc.		±100		±0.1				m/s ²
	Lateral acc.		±100		±0.05				°
<i>Radar Speed Sensor</i>	Roll angle		±100		±0.05				°
	Pitch angle		±100		±0.1				°
	Yaw angle		±100		±0.1				%/s
	Roll rate		±100		±0.1				%/s
	Pitch rate		±100		±0.1				%/s
	Yaw rate		±100		±0.1				%/s
<i>Angle Encoder¹</i>	Steering angle	Steering wheel robot	>1000	0.25 deg	±0.20	ABD	769/17	By: IDIADA Date: 8/01/2019 Due: 8/01/2021	°
<i>Data Flag (Handwheel Command Flag)</i>	Steering torque		60		±0.25				Nm
<i>Infrared Distance Measuring System</i>	Tire wheel lift	Height sensors	300-700	0.01 mm	±0.8	OPTImess	OMS 4140-3098 OMS 4140-4506 OMS 4140-4508 OMS 4140-4509	By: IDIADA Date: 7/7/2020 Due: 7/7/2021	mm
<i>Load Cell</i>	Brake Pedal Force	Load Cell	±600	-	±0.5	Novatech	48305	By: IDIADA Date: 3/27/2020 Due: 3/27/2021	N
<i>Acquisition system</i>	-	Acquisition system	200	-	-	IDIADA Moses MEAS X	180749	By: IDIADA Date: 05/21/2020 Due: 05/21/2022	-

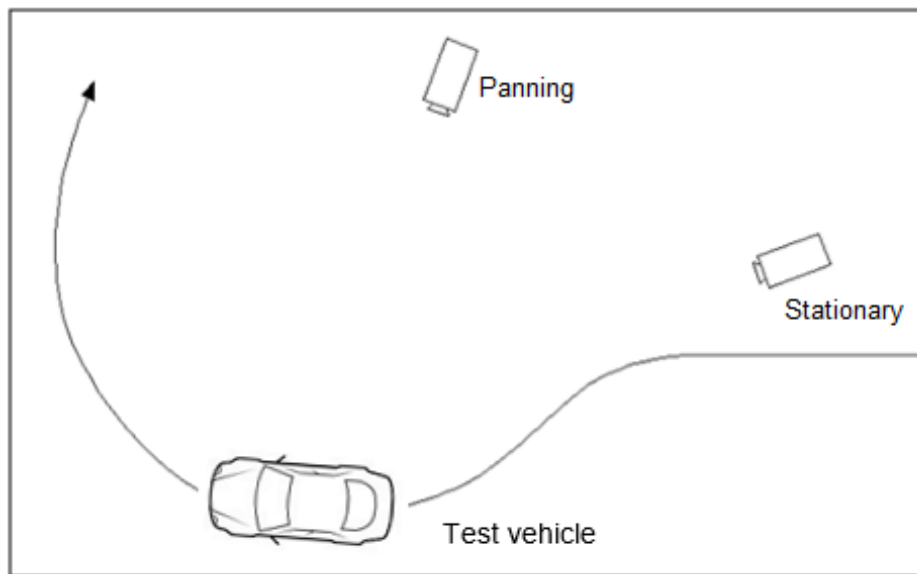


Figure 1. Nominal Position of Video Cameras for Fishhook Tests

SECTION III TEST PROCEDURES

A. TEST PROCEDURE OVERVIEW

This test was conducted in accordance with NHTSA's NCAP Rollover Resistance Test Procedure (Fishhook) as described in the Federal Register (68 FR 59250). Detailed descriptions of the test procedure, pass/fail criteria, and data acquisition specifications may be found at docket NHTSA-2001-9663.

There are two major components of the test procedure, the Slowly Increasing Steer (SIS) pre-test and the Fishhook test.

The Slowly Increasing Steer (SIS) maneuver was used to characterize the steady state lateral dynamics of each vehicle, and is based on the "Constant Speed, Variable Steer" test defined in SAE J266. The maneuver is used to determine the handwheel angle that produces a lateral acceleration of 0.3 g at 50 mph. This handwheel angle is then used to determine the magnitude of steering to be used for the NHTSA Fishhook maneuver.

SIS tests were performed at a constant speed of 50 mph. Handwheel angle was input at a rate of 13.5 deg/sec, from 0 to an angle that provided at least 0.55 g. Three tests were conducted in each direction, and the data for the six runs were averaged to obtain the handwheel angle that produced 0.3 g at 50 mph.

The Fishhook test is a programmed steering maneuver that is implemented via the steering controller. The vehicle was initially steered in one direction and then the steering was reversed. The timing, magnitude and rate of the steering were prescribed by the Fishhook Procedure.

To begin the maneuver, the vehicle was driven in a straight line at a speed slightly greater than the desired entrance speed. The driver then released the throttle. When the vehicle was at the target speed, the steering controller automatically initiated the steering maneuver. Following completion of the steering reversal, the handwheel position was maintained for three seconds, and then returned to zero angle in 2 seconds.

The tests were conducted in both left-right and right-left directions. The “Default” test series used a handwheel angle equal to 6.5 times the handwheel angle that produced 0.3 g at 50 mph in the SIS tests, and initial vehicle speeds beginning at 35 mph and concluding up to 50 mph (if no two-wheel lift occurs). Supplemental tests were also done, as specified in the Fishhook Procedure.

A. TEST CONDITIONS

1. Test Surface

The tests were conducted on the Vehicle Dynamics Area at HONDA Proving Center facility, located in Cantil, California, on 11/18/2020. The VDA has a smooth, flat (slope less than 0.5% throughout) asphaltic concrete surface. Its dimensions are as shown in Figure 2. The test was accomplished using an ASTM E1136 tire with an inflation pressure of 35 (± 0.5) psi at a test speed of 40 (± 0.5) mph. The net slip angle of the test tire for each test run was 7.5 deg. The surface friction measurement results are shown in Table 6.

Table 6. Lateral Surface Friction

Date of surface friction measurements	11/18/2020
Average lateral friction coefficient	0.91

2. Fishhook Handwheel Angles

The 0.3 g handwheel angle obtained from the SIS tests and the handwheel angles used in the Fishhook tests are shown in Table 7.

Table 7. Handwheel Angles

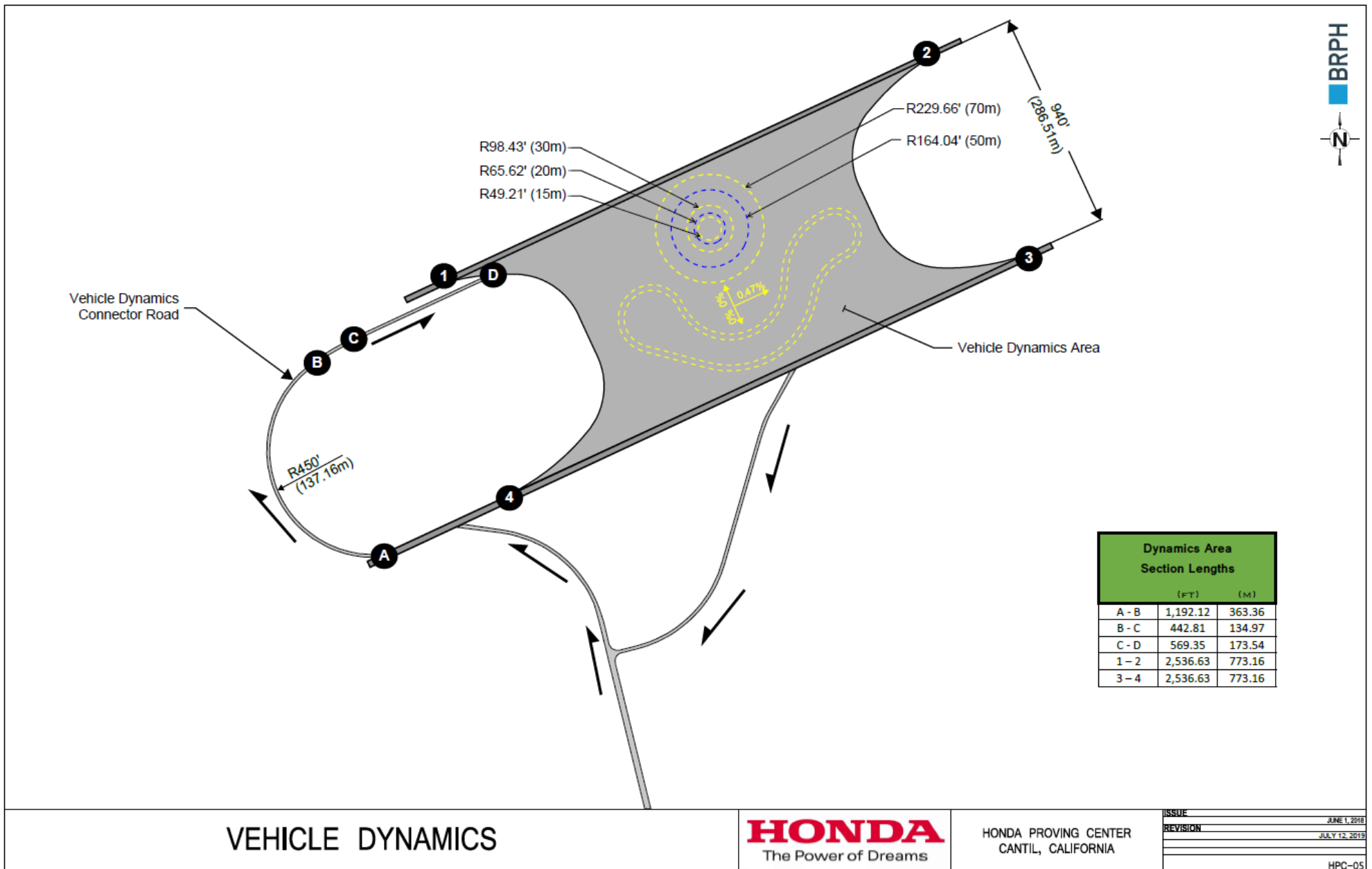
0.3 g handwheel angle (from SIS tests at 50 mph)	19.1°
5.5 scalar handwheel angle for Fishhook Test	105.1°
6.5 scalar handwheel angle for Fishhook Test	124.2°

3. Weather Conditions

The weather conditions, recorded at the end of testing, are shown in Table 8.

Table 8. Weather Conditions

Ambient temperature	68.5 °F (20.3 °C)
Wind Speed	19.4 mph (8.67 m/s)
Wind Direction	W



VEHICLE DYNAMICS

Figure 2. Vehicle Dynamics Area at Honda Proving Center

SECTION IV

RESULTS

There is Appendix A with the photographic documentation. The test run log is given in Appendix B. A summary of the Slowly Increasing Steer Test is given in Appendix C. Appendix D contains time history plots for the 50 mph runs and any runs which resulted in two-wheel lift. For the 2020 Tesla Model Y AWD 5-Door MPV, there was no two-wheel lift at any test condition.

**APPENDIX A
PHOTOGRAPHS**

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TESLA MODEL Y Long Range AWD

Vehicle Identification Number **5YJYGDEE5LF06** Transportation Method **Truck**
 Date Of Manufacture **10/2020** Delivered to **TESLA MOTORS, INC. Fremont, California, USA**

STANDARD FEATURES	
TECHNICAL Three phase, four pole, induction motor (Front) Three phase, six pole, internal permanent magnet motor (Rear) Drive inverter with regenerative braking system Microprocessor controlled, lithium-ion battery Onboard charger and mobile connector 120 volt and J1772 charging adapters SAFETY Seven cameras, forward radar and twelve ultrasonic sensors Six front row and two side curtain airbags Three point safety belts with belt-reminders for driver and four passengers Two LATCH (Lower Anchors and Tethers for Children) in second row Electronic stability and traction control Four wheel antilock disc brakes with electronic parking brake Child safety locks and manual cargo door release mechanisms Anti-Theft Alarm System OFF-ROAD ASSIST	INTERIOR 15 inch capacitive touchscreen Onboard maps and navigation WiFi and Mobile network connectivity FM radio Hands free talking with Bluetooth Voice activated controls High definition backup camera One touch power windows Dual zone climate control 12 volt power outlet and four USB ports EXTERIOR Full LED lighting

AS CONFIGURED	
Model Y	\$41,000
All Black Premium Interior	INCLUDED
Base Autopilot	INCLUDED
Long Range Dual Motor All-Wheel Drive	\$8,890
20" Induction Wheels	\$2,000
Deep Blue Metallic Paint	\$1,000
Dual Motor All-Wheel Drive	INCLUDED
Premium Interior	INCLUDED
Pay-as-you-go Supercharging	INCLUDED
Five Seat Interior	INCLUDED
Destination and Regulatory Doc Fee \$1,200	
Total vehicle price	\$54,190

GOVERNMENT 5-STAR SAFETY RATINGS
 This vehicle has not been rated by the government for overall vehicle score, frontal crash, side crash, or rollover risk.
 Source: National Highway Traffic Safety Administration (NHTSA) www.safercar.gov or 1-888-327-4236

PARTS CONTENT INFORMATION
 FOR THIS VEHICLE:
US/CANADIAN PARTS CONTENT: 55%
MAJOR SOURCES OF FOREIGN PARTS CONTENT MEXICO: 20%
 Note: Parts content does not include final assembly, distribution or other non-parts costs.
 FOR THIS VEHICLE:
 FINAL ASSEMBLY POINT: FREMONT, CA
 COUNTRY OF ORIGIN: USA
 MOTOR ASSEMBLY: USA
 GEARBOX/TRANSMISSION: USA

ADDITIONAL ASSEMBLY INFORMATION
 FOR THIS VEHICLE:
 BATTERY FINAL ASSEMBLY POINT: FREMONT, CA, USA
 ON-BOARD CHARGER FINAL ASSEMBLY POINT: FREMONT, CA, USA

EPA DOT Fuel Economy and Environment Electric Vehicle

These estimates reflect new EPA methods beginning with 2017 models. Small sport utility vehicle cuts range from 18 to 120 MPGe. The best vehicle rates 136 MPGe.

121 MPGe (combined city/hwy)
 127 city, 114 highway, 28 kW-hr per 100 miles
 Charge Time: 10 hours (240V) **316 miles** Driving Range

You save \$4,750 in fuel costs over 5 years compared to the average new vehicle.

Annual fuel cost \$550

Fuel Economy & Greenhouse Gas Rating (tailpipe only) **10** Best
 This vehicle emits 0 grams CO₂ per mile. The best emits 0 grams per mile (tailpipe only). Producing and distributing fuel also create emissions: learn more at fueleconomy.gov.

Smog Rating (tailpipe only) **10** Best

Actual results will vary for many reasons, including driving conditions and how you drive and maintain your vehicle. The average new vehicle gets 27 MPG and costs \$ 7,500 to fuel over 5 years. Cost estimates are based on 15,000 miles per year at 0.12 per kW-hr. MPGe is miles per gasoline gallon equivalent. Vehicle emissions are a significant cause of climate change and smog.

fueleconomy.gov
 Calculate personalized estimates and compare vehicles

Smartphone QR Code

Figure A1. Monroney Label



Figure A2. Right Front View, Test Vehicle As-Delivered



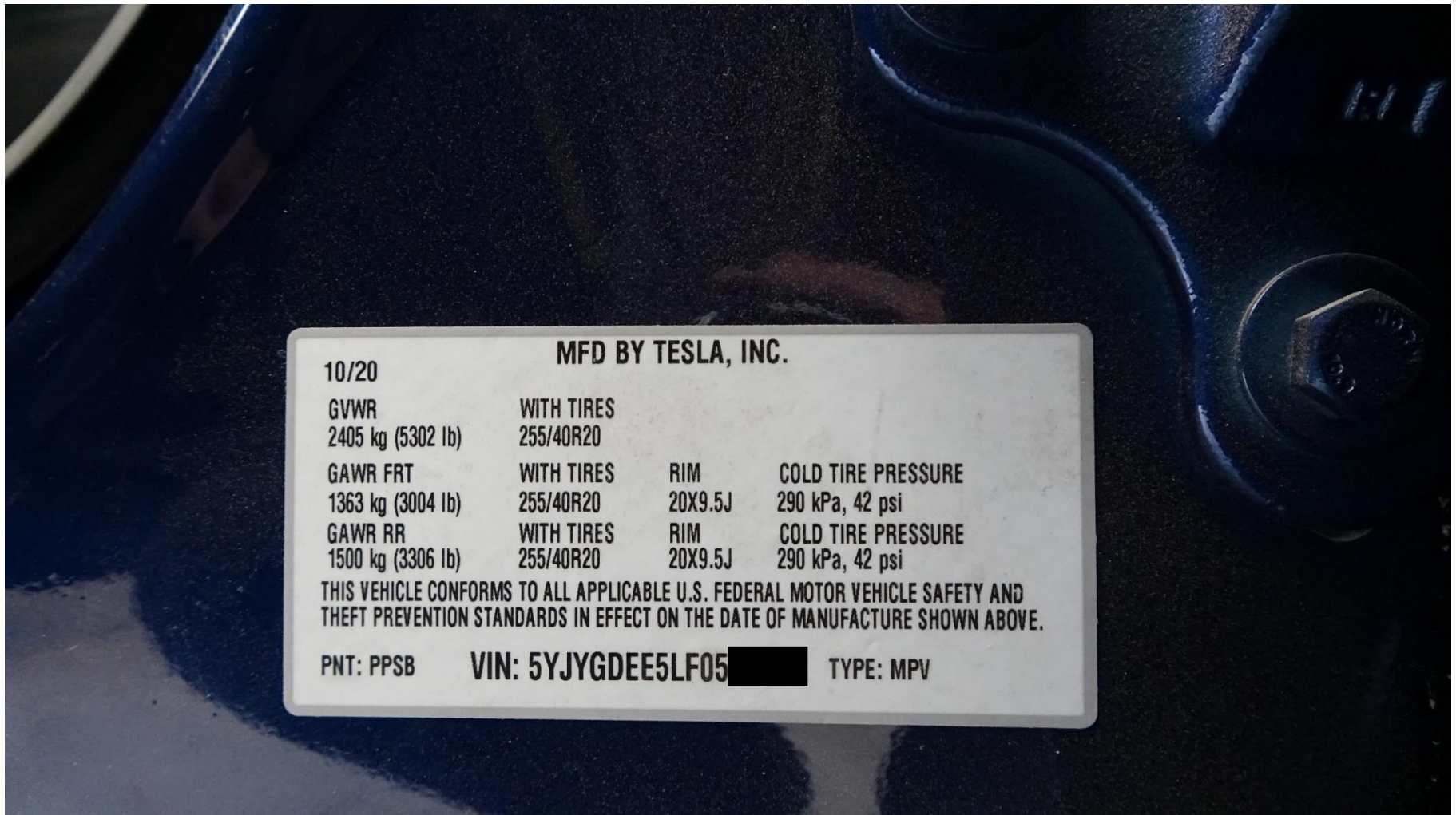
Figure A3. Left Rear View, Test Vehicle As-Delivered



Figure A4. Left Front View, Test Vehicle in Test Condition



Figure A5. Right Rear View, Test Vehicle in Test Condition



10/20

MFD BY TESLA, INC.

GVWR
2405 kg (5302 lb)

WITH TIRES
255/40R20

GAWR FRT
1363 kg (3004 lb)

WITH TIRES
255/40R20

RIM
20X9.5J

COLD TIRE PRESSURE
290 kPa, 42 psi

GAWR RR
1500 kg (3306 lb)

WITH TIRES
255/40R20

RIM
20X9.5J

COLD TIRE PRESSURE
290 kPa, 42 psi

THIS VEHICLE CONFORMS TO ALL APPLICABLE U.S. FEDERAL MOTOR VEHICLE SAFETY AND THEFT PREVENTION STANDARDS IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE.

PNT: PPSB

VIN: 5YJYGDEE5LF05

TYPE: MPV

Figure A6. Vehicle's Certification Label

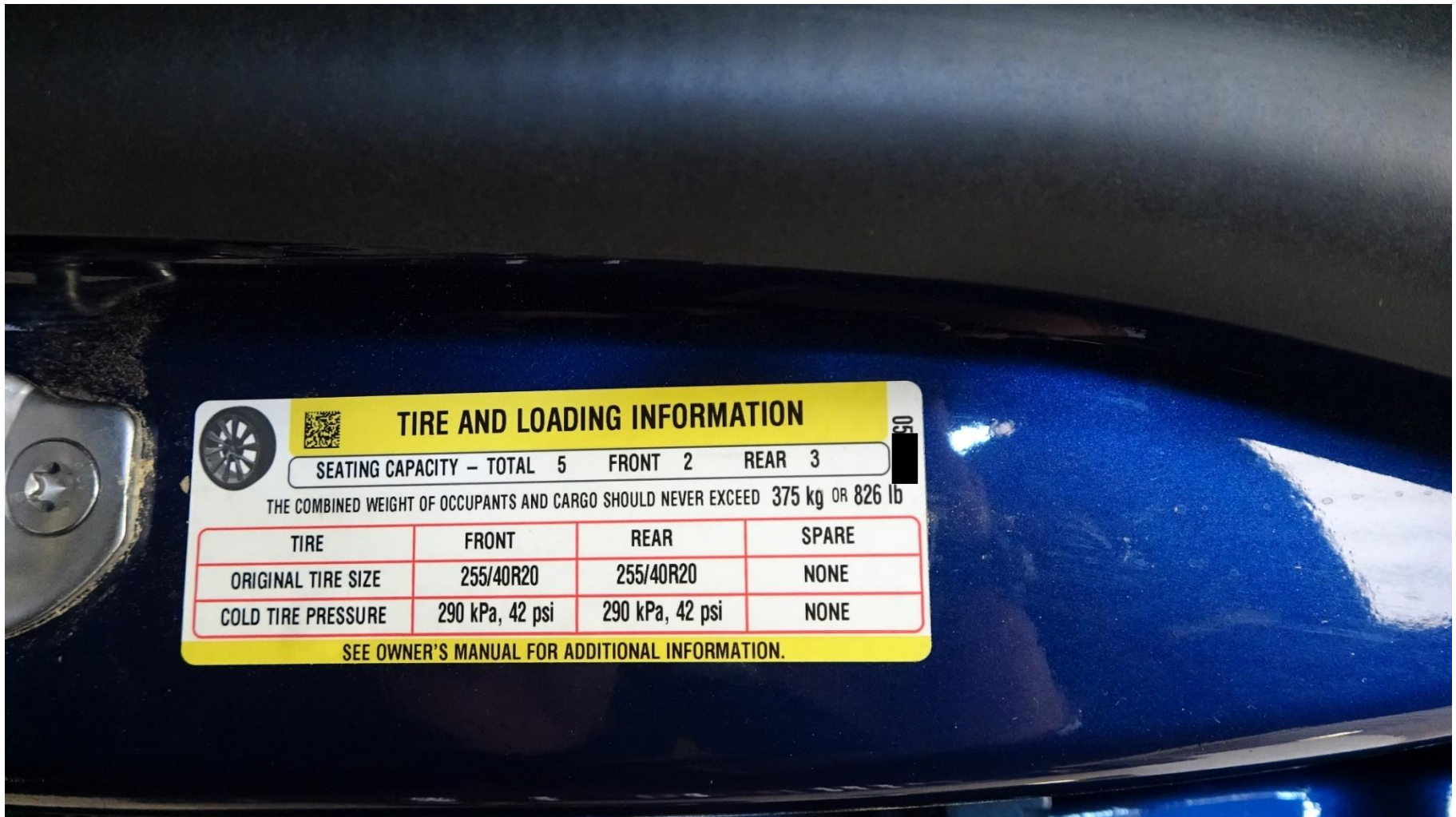


Figure A7. Vehicle's Tire Information Placard



Figure A8. Instrumentation in Test Vehicle



Figure A9. Steering Controller and Computer



Figure A10. Ballast Condition

**APPENDIX B
TEST RUN LOG**

Run Number	Test Type	Speed (mph)	Handwheel Angle (deg)	Dir. of First Steer	2 Wheel Lift	Notes
1	Tire Warm-Up	35	30.0	Left	N/A	Resulted in ay = 0.30g
2	"	"	40.6	"	"	Resulted in ay = 0.42g
3	"	"	"	"	"	
4	"	"	"	"	"	
5	2x SWA last cycle	"	81.2	"	"	2x SWA last cycle
6	Static	0	0	N/A	N/A	
7	Steady State	21.5	0	N/A	"	
8	Slowly Increasing Steer	50	30.0	Left	N/A	
9	"	"	28.0	Left	"	HW angle at 0.3 g = -18.8
10	"	"	"	Left	"	HW angle at 0.3 g = -18.6
11	"	"	"	Left	"	HW angle at 0.3 g = -18.9
12	"	"	"	Right	"	HW angle at 0.3 g = 19.5
13	"	"	"	Right	"	HW angle at 0.3 g = 19.4
14	"	"	"	Right	"	HW angle at 0.3 g = 19.1
						Average = 19.1
15	Fishhook 6.5 Scalar	35	124.2	Left	No	
16	"	40	"	"	"	
17	"	45	"	"	"	
18	"	47.5	"	"	"	
19	"	50	"	"	"	
20	Fishhook 5.5 Scalar	45	105.1	Left	No	
21	"	47.5	"	"	"	
22	"	50	"	"	"	

Run Number	Test Type	Speed (mph)	Handwheel Angle (deg)	Dir. of First Steer	2 Wheel Lift	Notes
23	Fishhook 6.5 Scalar	35	124.2	Right	No	
24	"	40	"	"	"	
25	"	45	"	"	"	
26	"	47.5	"	"	"	
27	"	50	"	"	"	
28	Fishhook 5.5 Scalar	45	105.1	Right	No	
29	"	47.5	"	"	"	
30	"	50	"	"	"	

APPENDIX C
SLOWLY INCREASING STEER TEST WORKSHEET

2020 Tesla Model Y AWD 5-Door MPV, Multi-Passenger Configuration,
 Test Date: 11/18/2020



Slowly Increasing Steer



Vehicle: 2020 Tesla Model Y
 Test Date: 11/18/2020
 Analysis Date: 11/18/2020
 Analysed by: EL
 Executed by: OG
 Configuration: ESC on

Weight Condition: Test condition
 Test Track: Dynamic Platform
 Test Speed: 80 km/h

Run	Dir of Steer	Start speed [mph]	End speed [mph]	Speed red [%]	Index of ay	HW angle [deg] at 0.3g	ay [g] 0.3g index	6.5x HW angle [deg] at 6.5x	Ramp time [sec] at 6.5x	5.5x HW angle [deg] at 5.5x	Ramp time [sec] at 5.5x	R2	Zero Begin index	Zero End index
SIS1	L	49.6	0.5	98.9	880	-18.8	-0.300	-121.9	-0.1693	-103.2	-0.1433	0.9976	309	509
SIS2	L	49.6	0.2	99.6	878	-18.6	-0.299	-121.2	-0.1684	-102.6	-0.1425	0.9986	315	515
SIS3	L	49.3	0.1	99.7	885	-18.9	-0.300	-123.1	-0.1710	-104.2	-0.1447	0.9974	309	509
SIS4	R	48.9	0.3	99.3	895	19.5	0.300	126.9	0.1762	107.3	0.1491	0.9920	320	520
SIS5	R	49.3	-0.1	100.2	891	19.4	0.300	125.9	0.1749	106.5	0.1480	0.9943	319	519
SIS6	R	50.3	0.6	98.7	886	19.1	0.300	124.3	0.1726	105.2	0.1461	0.9906	319	519

Mean: 19.1

Steering Controller Input values

Scalar 6.5 values:

Initial HW angle: 124.2 deg

Reversal HW angle: -124.2 deg

Scalar 5.5 values:

Initial HW angle: 105.1 deg

Reversal HW angle: -105.1 deg

APPENDIX D
TIME HISTORY PLOTS

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D7	Yaw Rate, Roll Rate, and Lateral Acceleration Time History Plots for Default Test Series, R-L, 50 mph	D-7
D8	Pitch Rate and Longitudinal Acceleration Time History Plots for Default Test Series, R-L, 50 mph	D-8
D9	Vehicle Speed, Handwheel Angle, and Roll Angle Time History Plots for Supplemental 2 Test Series, L-R, 50 mph	D-9
D10	Steering Machine Operation Time History Plots for Supplemental 2 Test Series, L-R, 50 mph	D-10
D11	Yaw Rate, Roll Rate, and Lateral Acceleration Time History Plots for Supplemental 2 Test Series, L-R, 50 mph	D-11
D12	Pitch Rate and Longitudinal Acceleration Time History Plots for Supplemental 2 Test Series, L-R, 50 mph	D-12
D13	Vehicle Speed, Handwheel Angle, and Roll Angle Time History Plots for Supplemental 2 Test Series, R-L, 50 mph	D-13
D14	Steering Machine Operation Time History Plots for Supplemental 2 Test Series, R-L, 50 mph	D-14
D15	Yaw Rate, Roll Rate, and Lateral Acceleration Time History Plots for Supplemental 2 Test Series, R-L, 50 mph	D-15
D16	Pitch Rate and Longitudinal Acceleration Time History Plots for Supplemental 2 Test Series, R-L, 50 mph	D-16

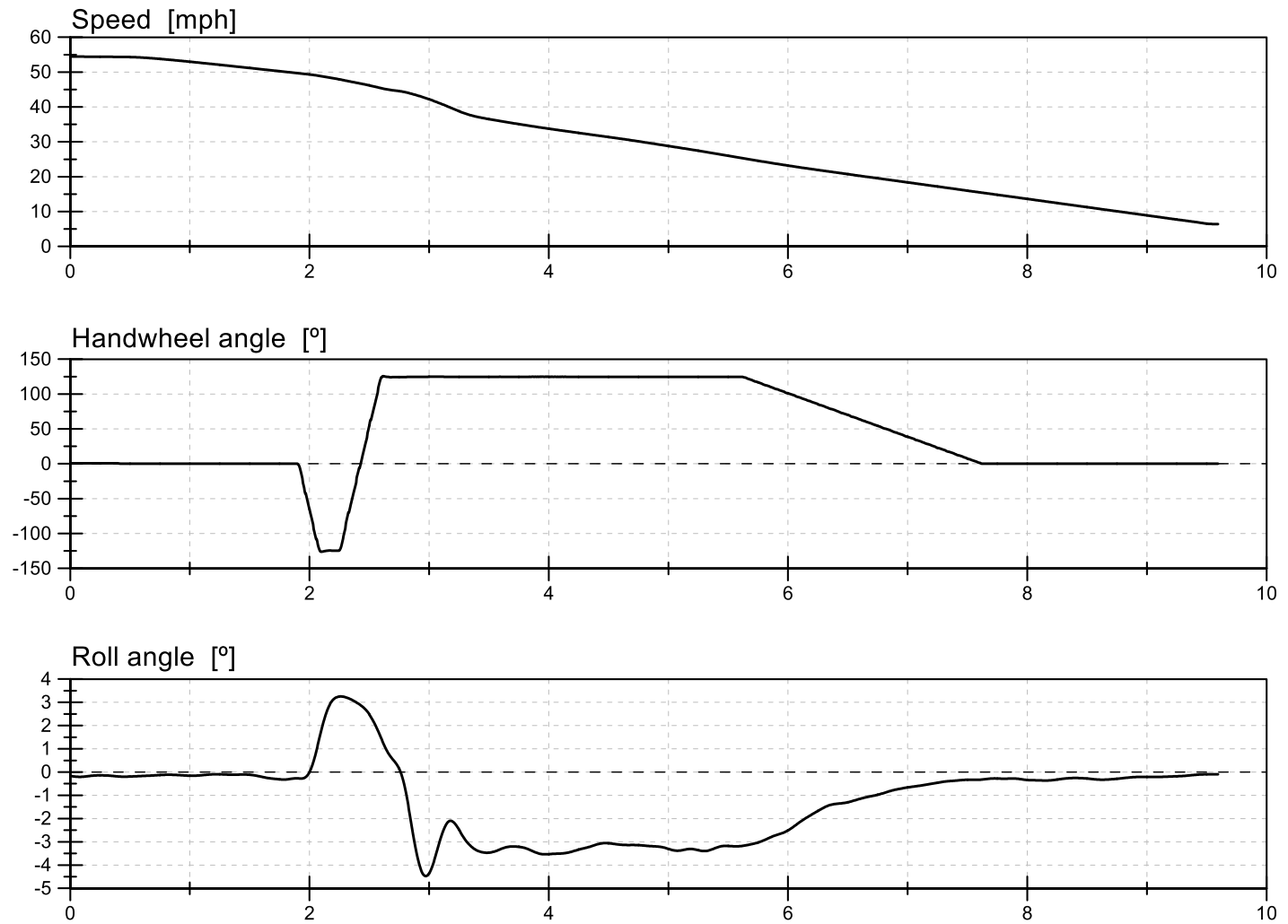


Figure D1. Vehicle Speed, Handwheel Angle, and Roll Angle Time History Plots for Default Test Series, L-R, 50 mph

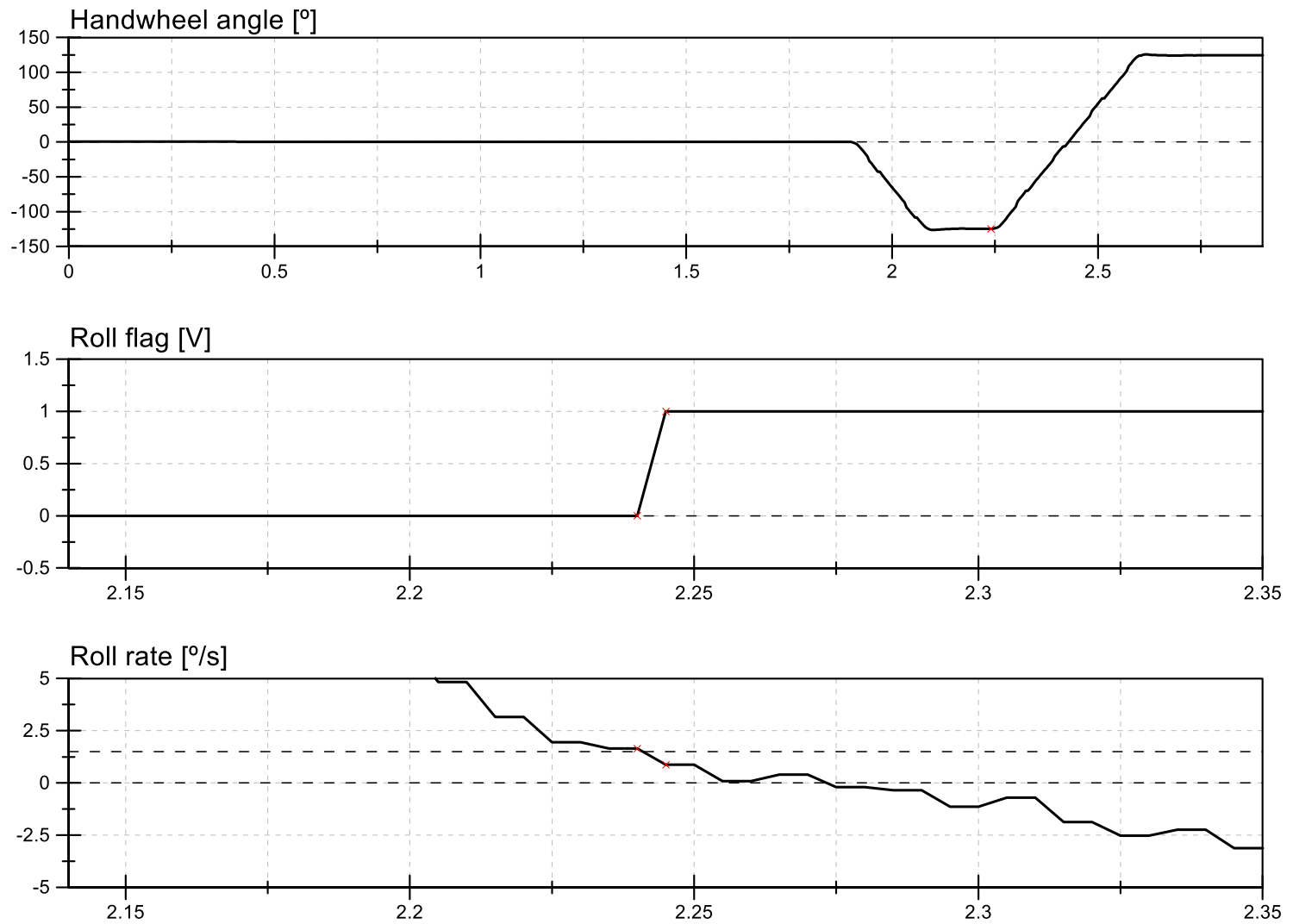


Figure D2. Steering Machine Operation Time History Plots for Default Test Series, L-R, 50 mph

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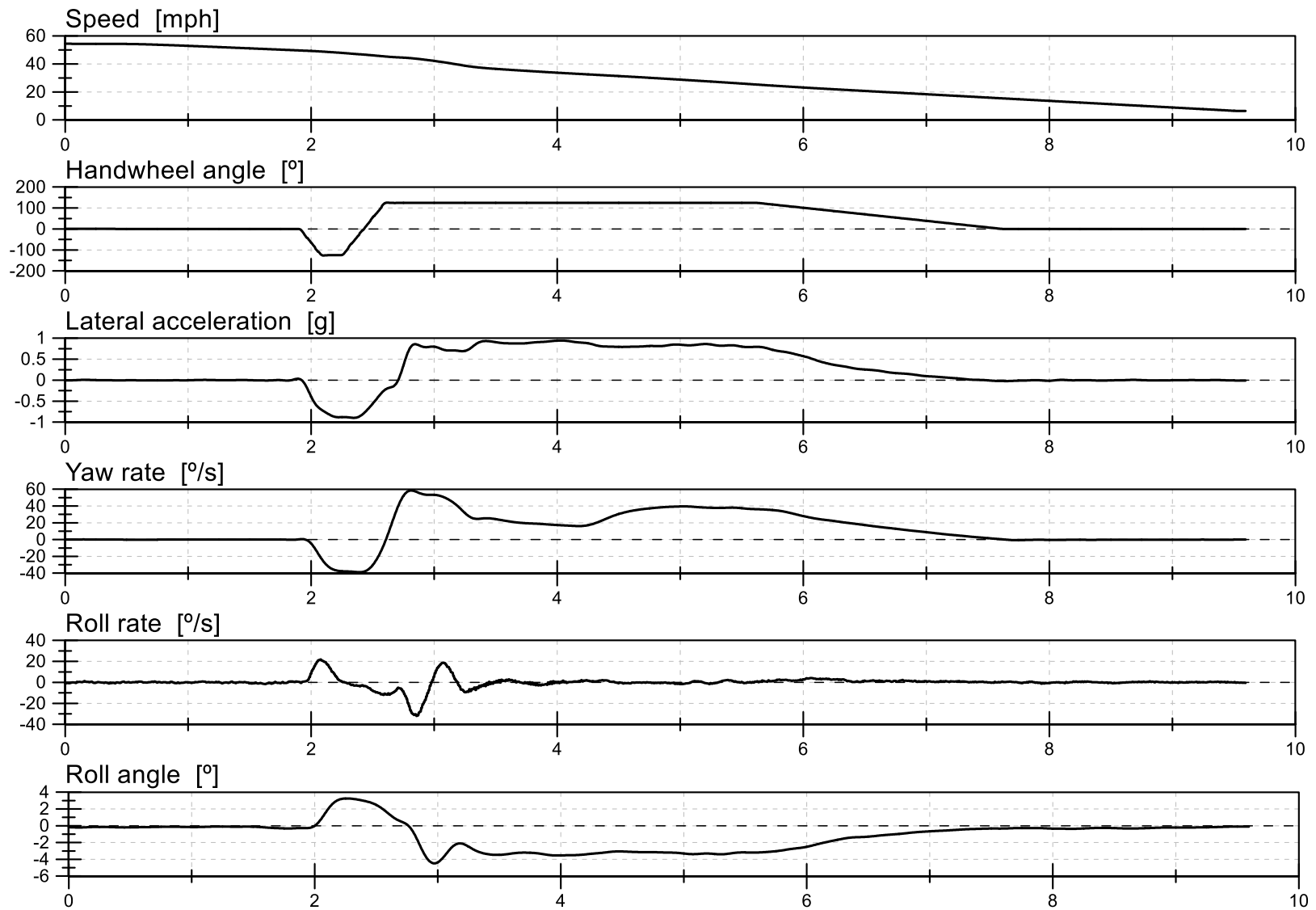


Figure D3. Yaw Rate, Roll Rate, and Lateral Acceleration Time History Plots For Default Test Series, L-R, 50 mph

FILENAME: FH003

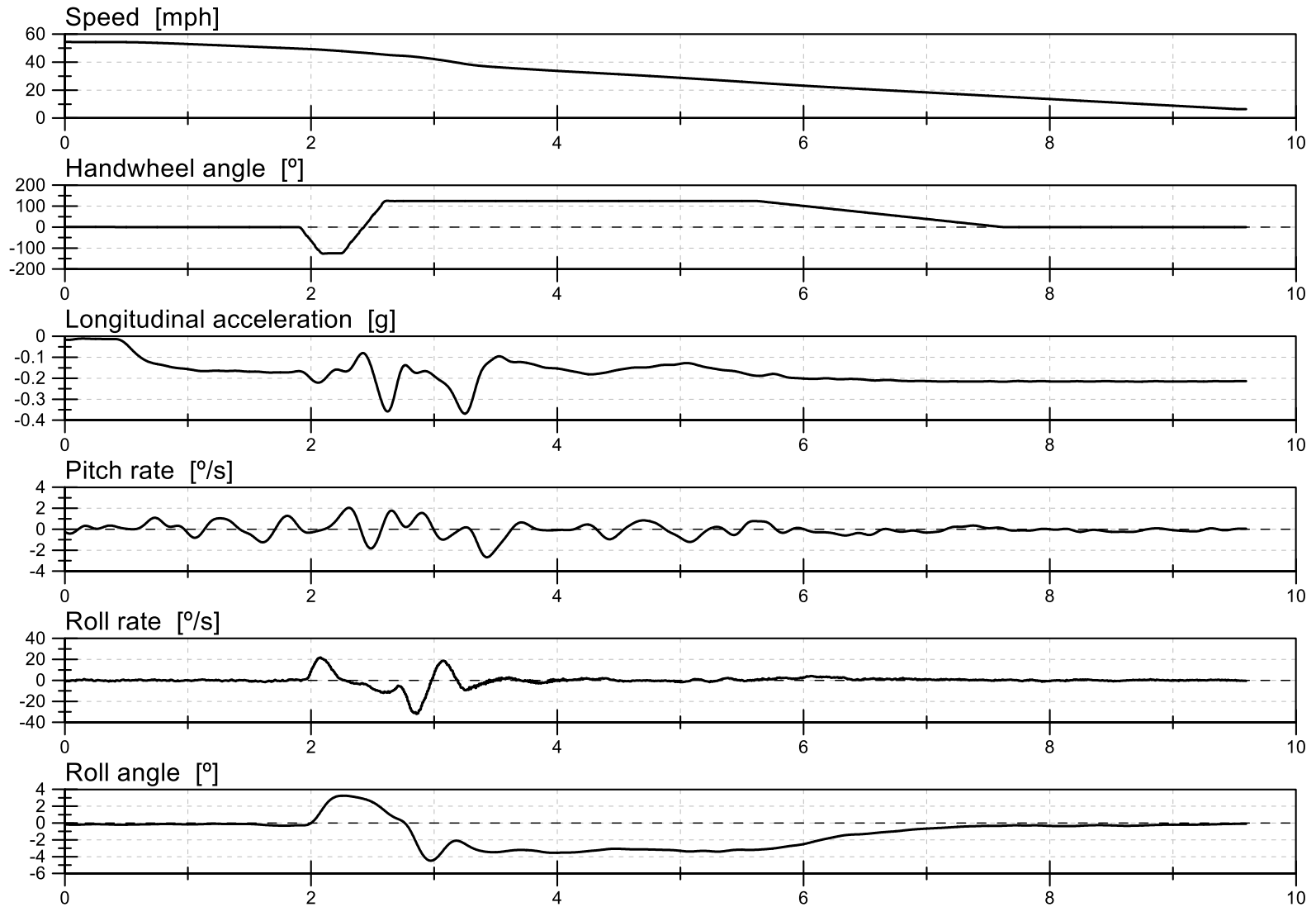


Figure D4. Pitch Rate and Longitudinal Acceleration Time History Plots for Default Test Series, L-R, 50 mph

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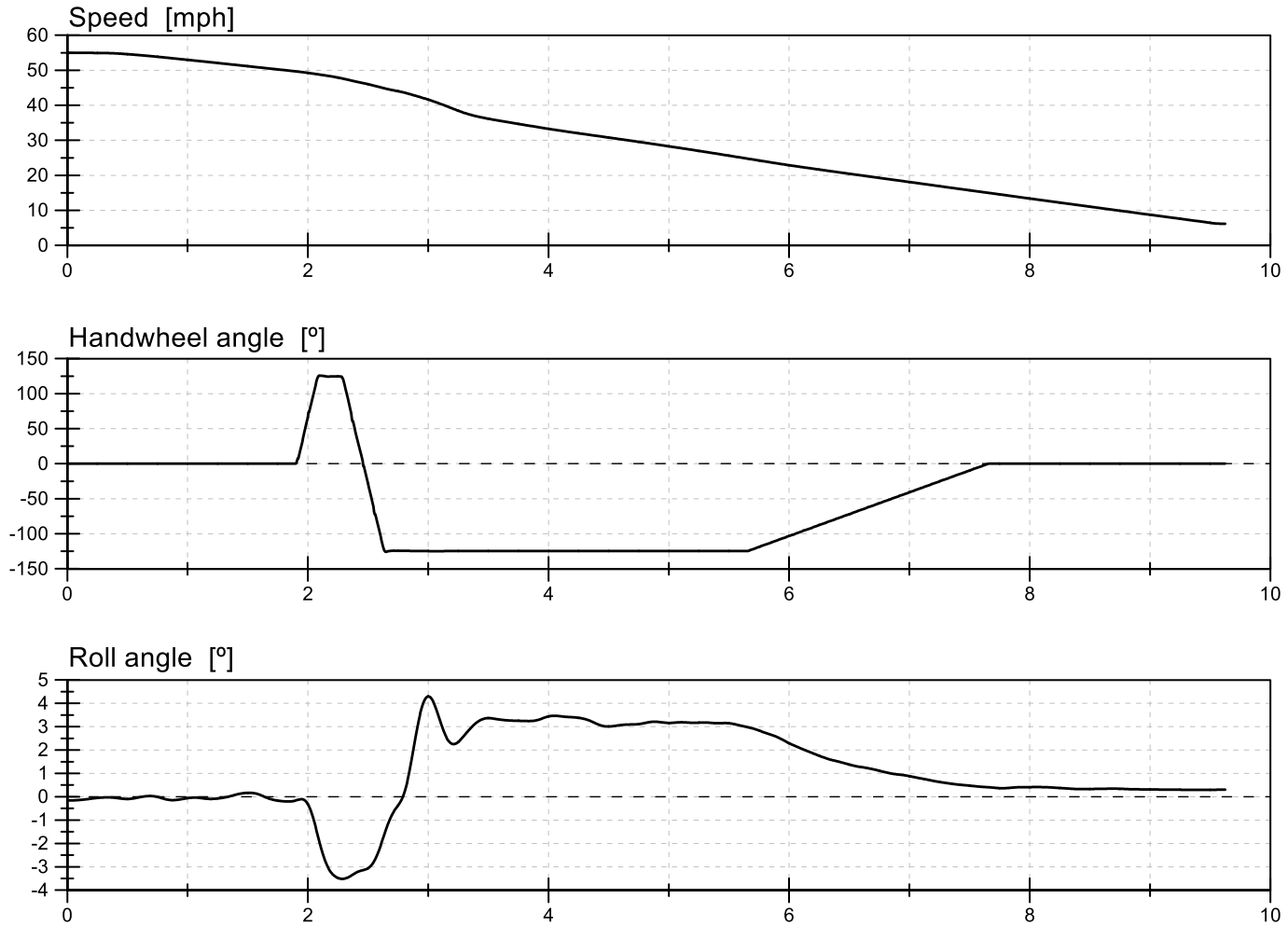


Figure D5. Vehicle Speed, Handwheel Angle, and Roll Angle Time History Plots for Default Test Series, R-L, 50 mph

FILENAME: FH008

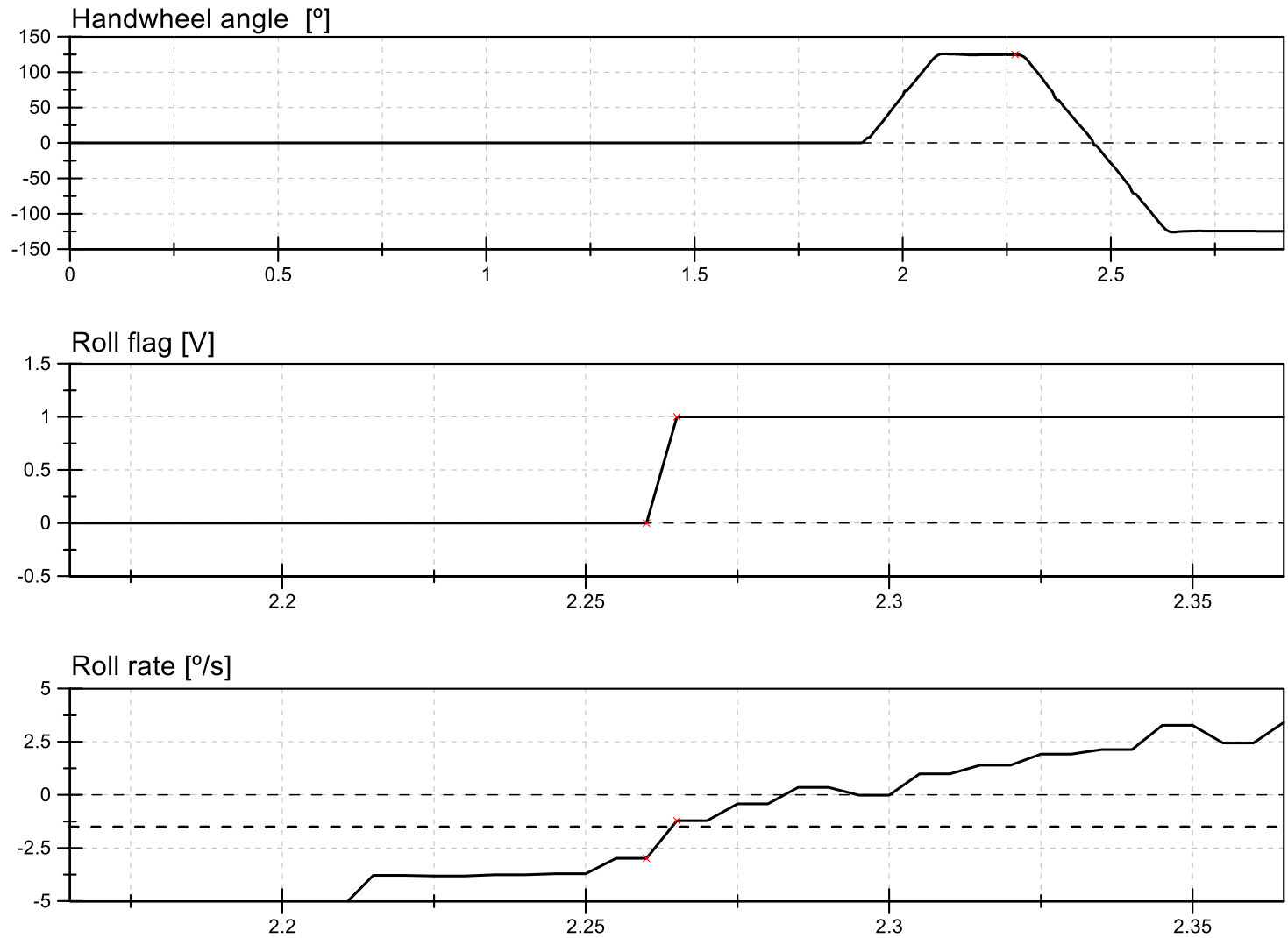


Figure D6. Steering Machine Operation Time History Plots for Default Test Series, R-L, 50 mph

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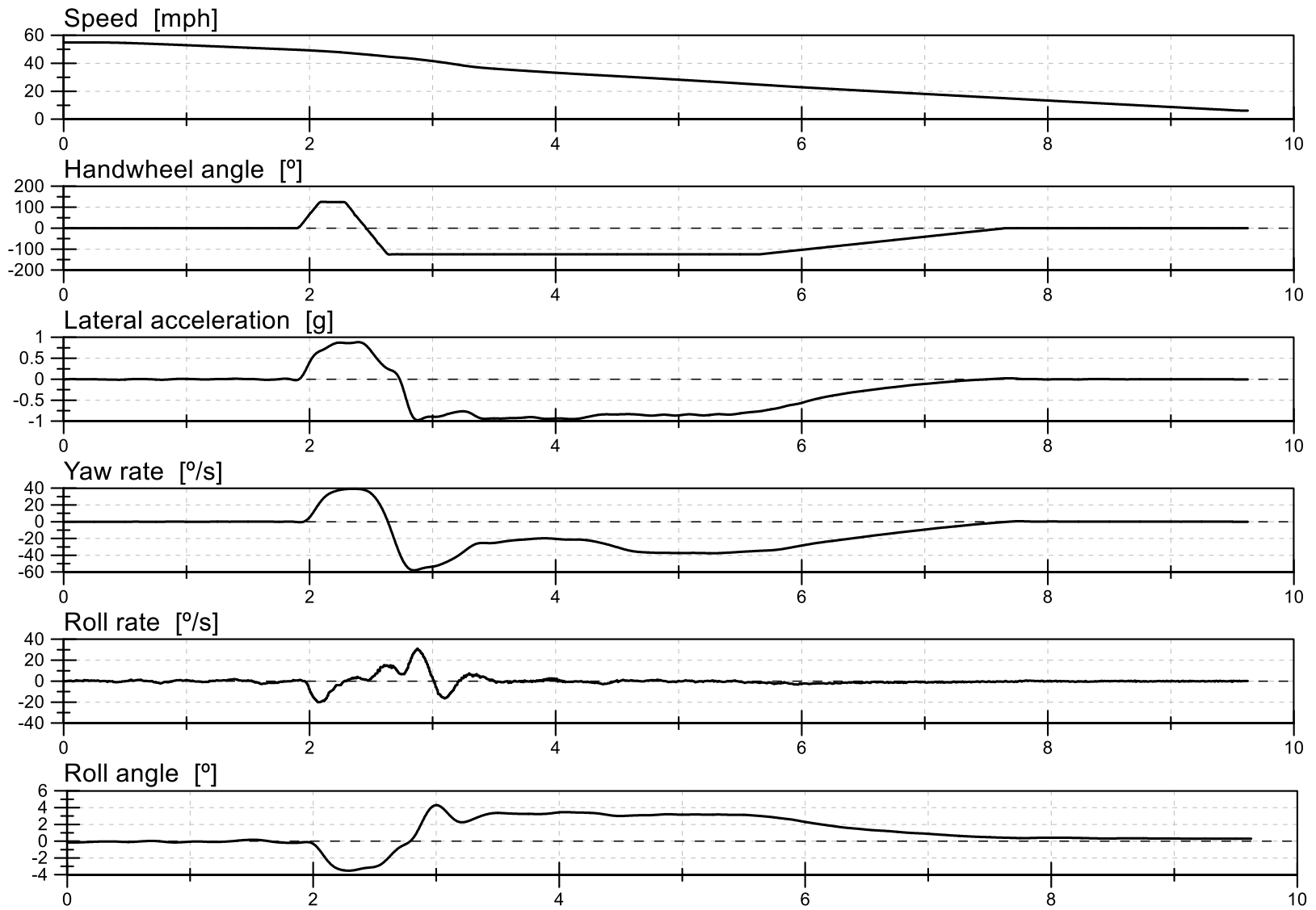


Figure D7. Yaw Rate, Roll Rate, and Lateral Acceleration Time History Plots for Default Test Series, R-L, 50 mph

FILENAME: FH008

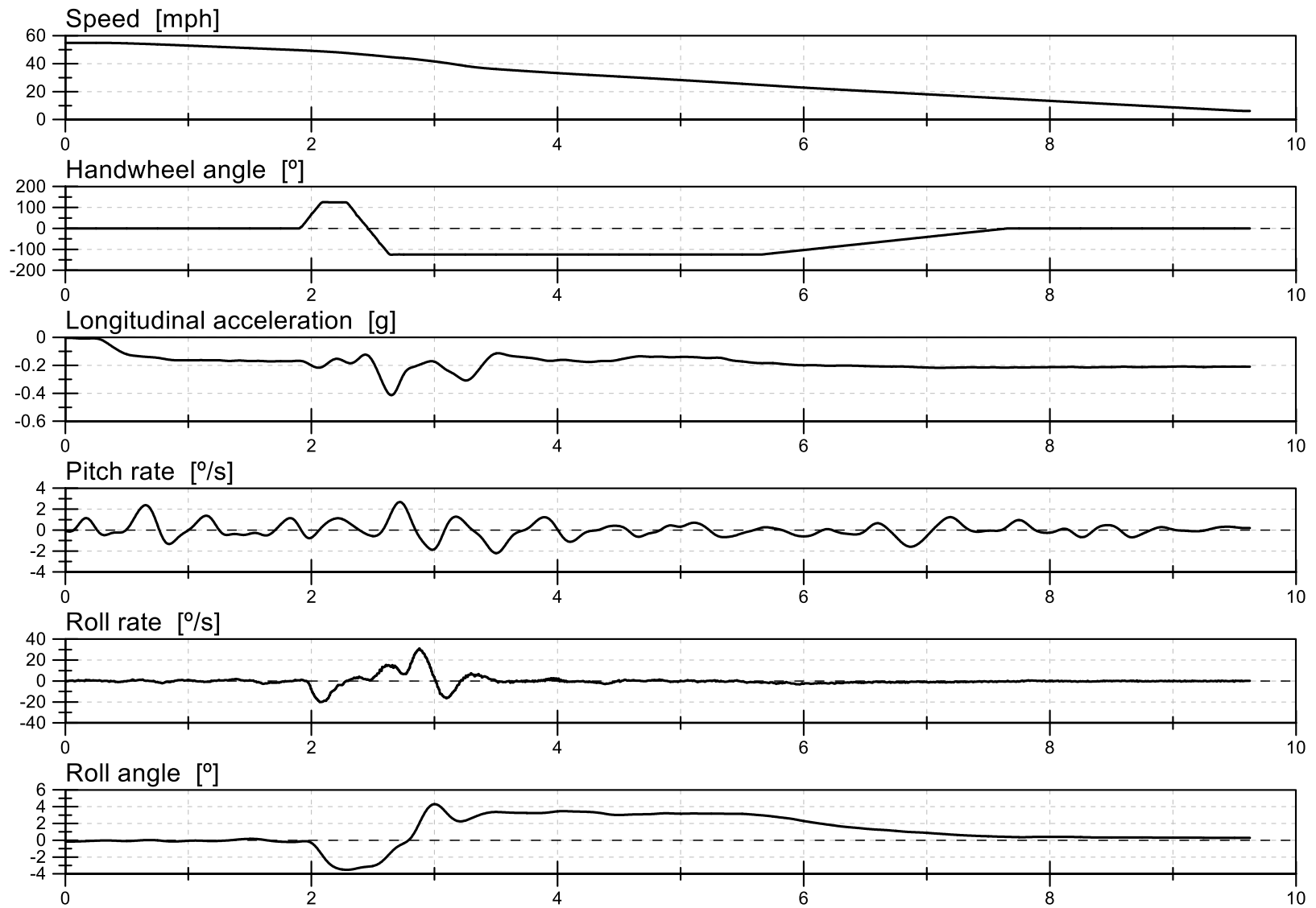


Figure D8. Pitch Rate and Longitudinal Acceleration Time History Plots or Default Test Series, R-L, 50 mph

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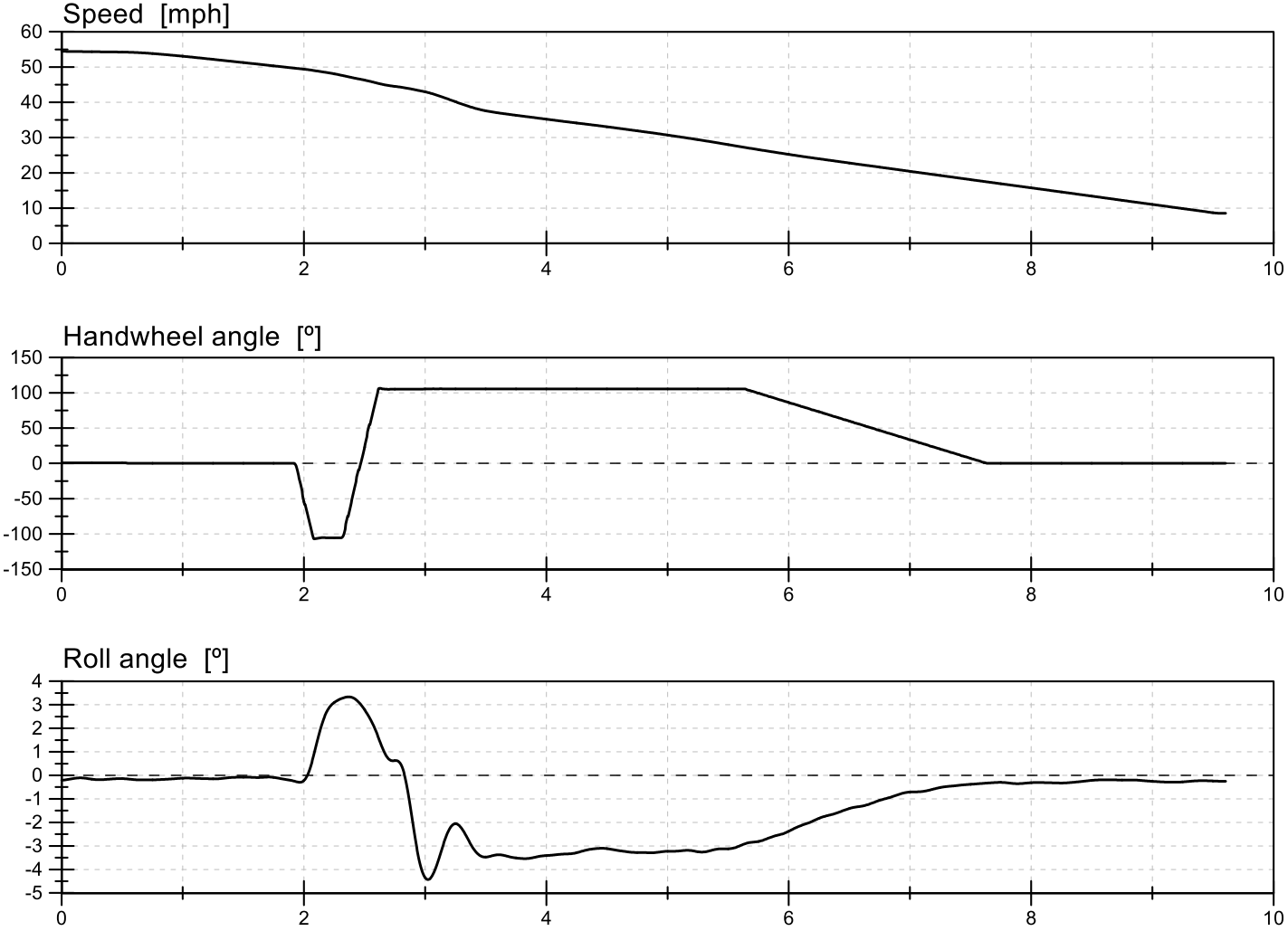


Figure D9. Vehicle Speed, Handwheel Angle, and Roll Angle Time History Plots for Supplemental 2 Test Series, L-R, 50 mph

FILENAME: FH011

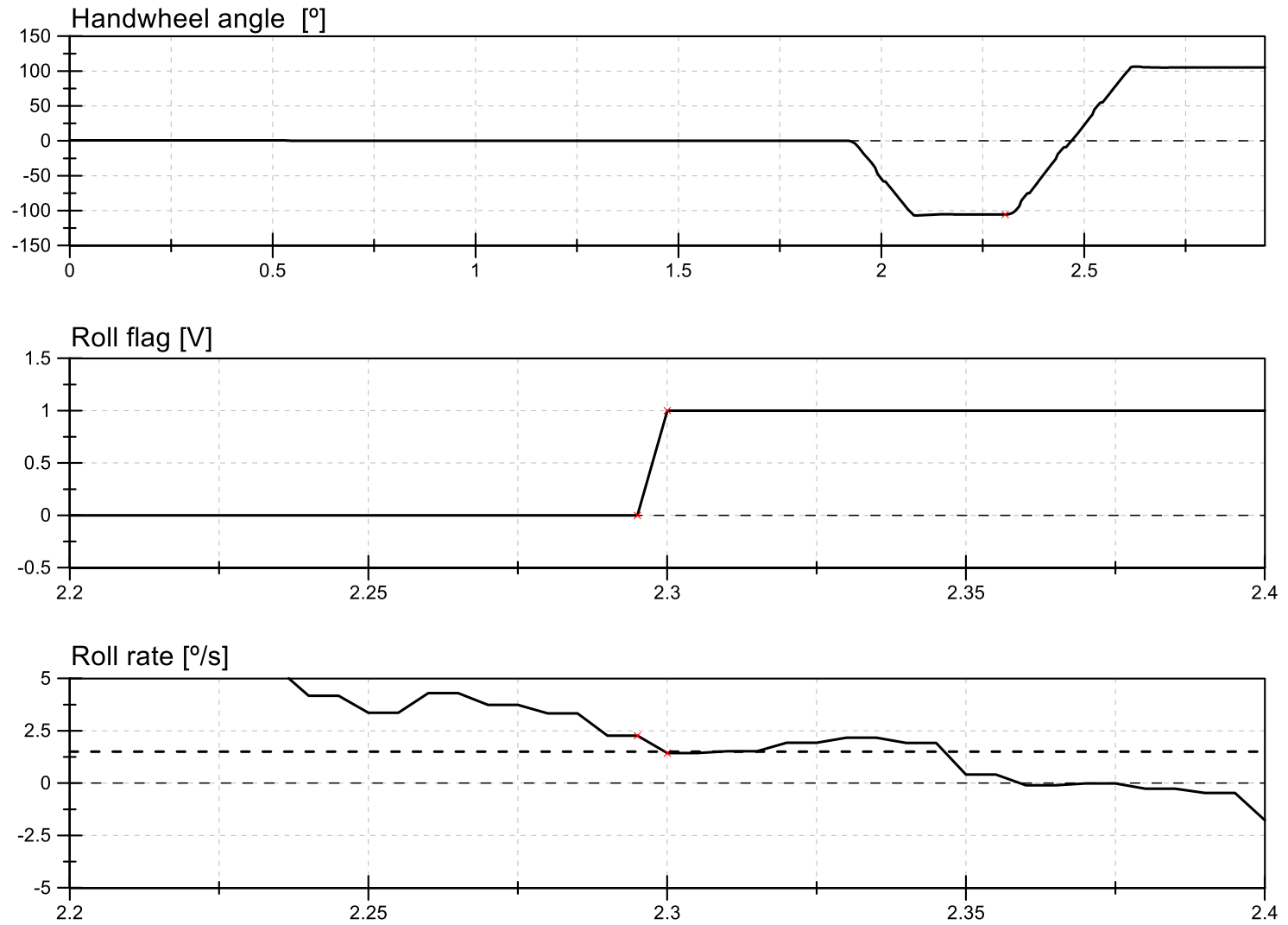


Figure D10. Steering Machine Operation Time History Plots for Supplemental 2 Test Series, L-R, 50 mph

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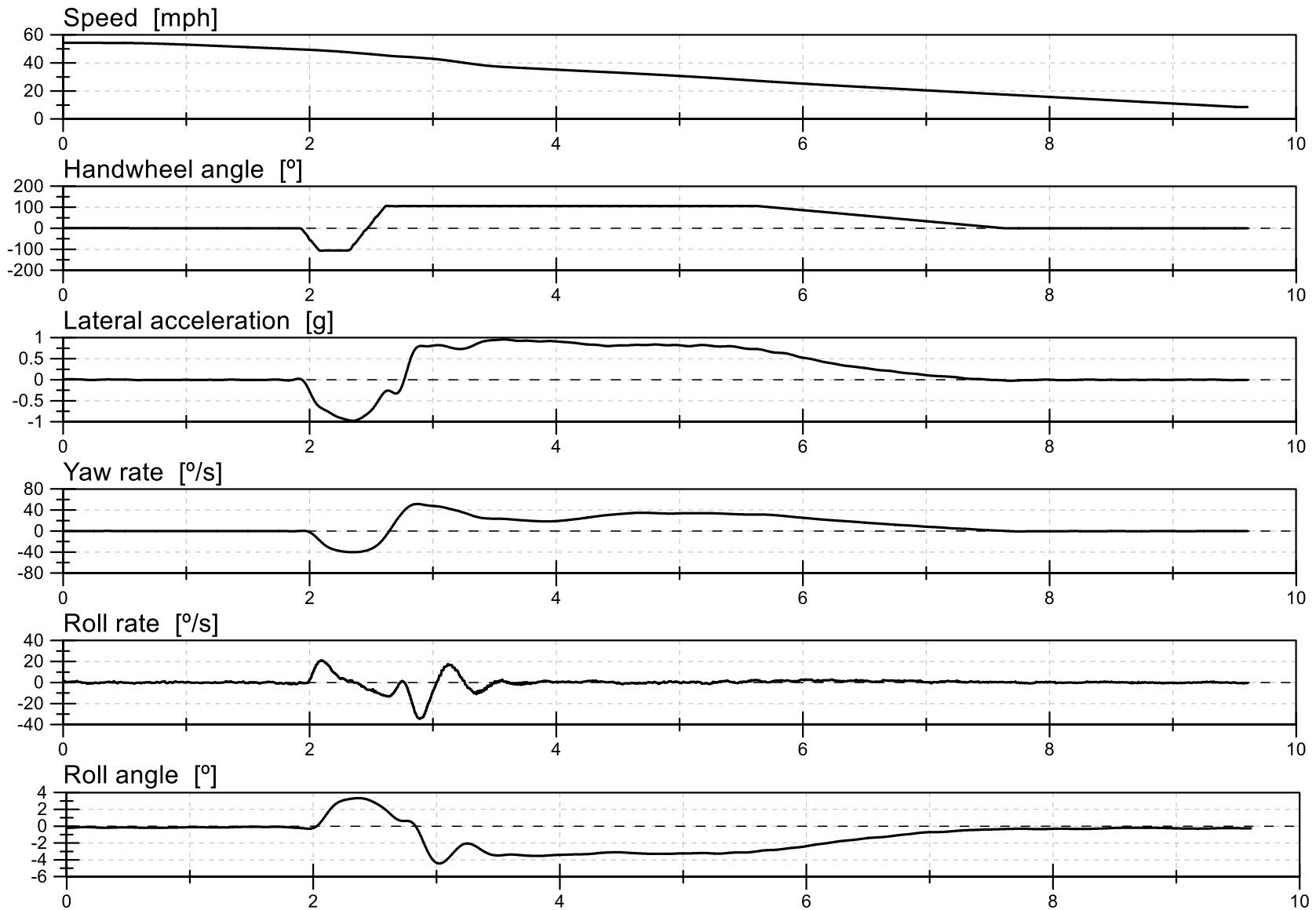


Figure D11. Yaw Rate, Roll Rate, and Lateral Acceleration Time History Plots for Supplemental 2 Test Series, L-R, 50 mph

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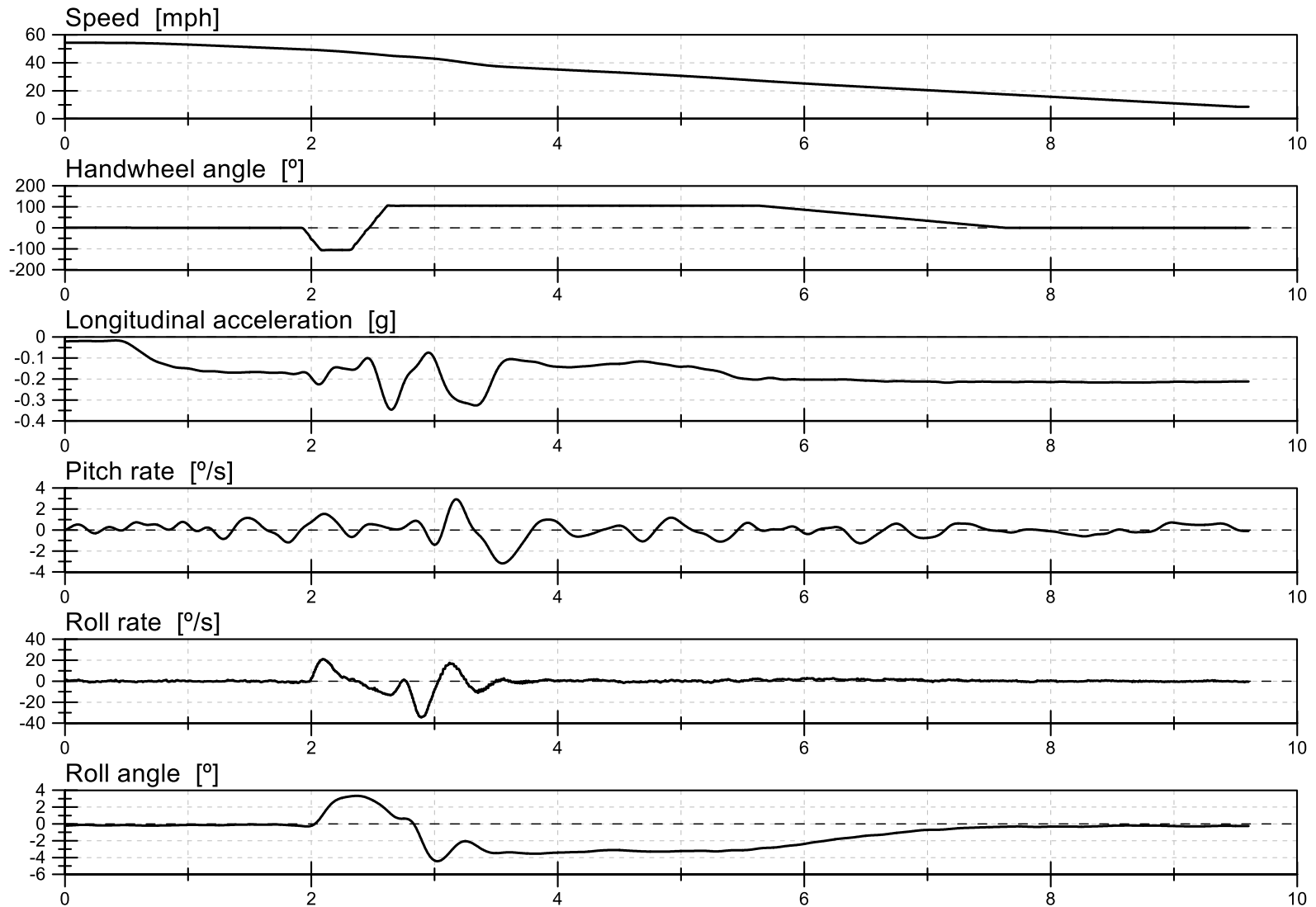


Figure D12. Pitch Rate and Longitudinal Acceleration Time History Plots for Supplemental 2 Test Series, L-R, 50 mph

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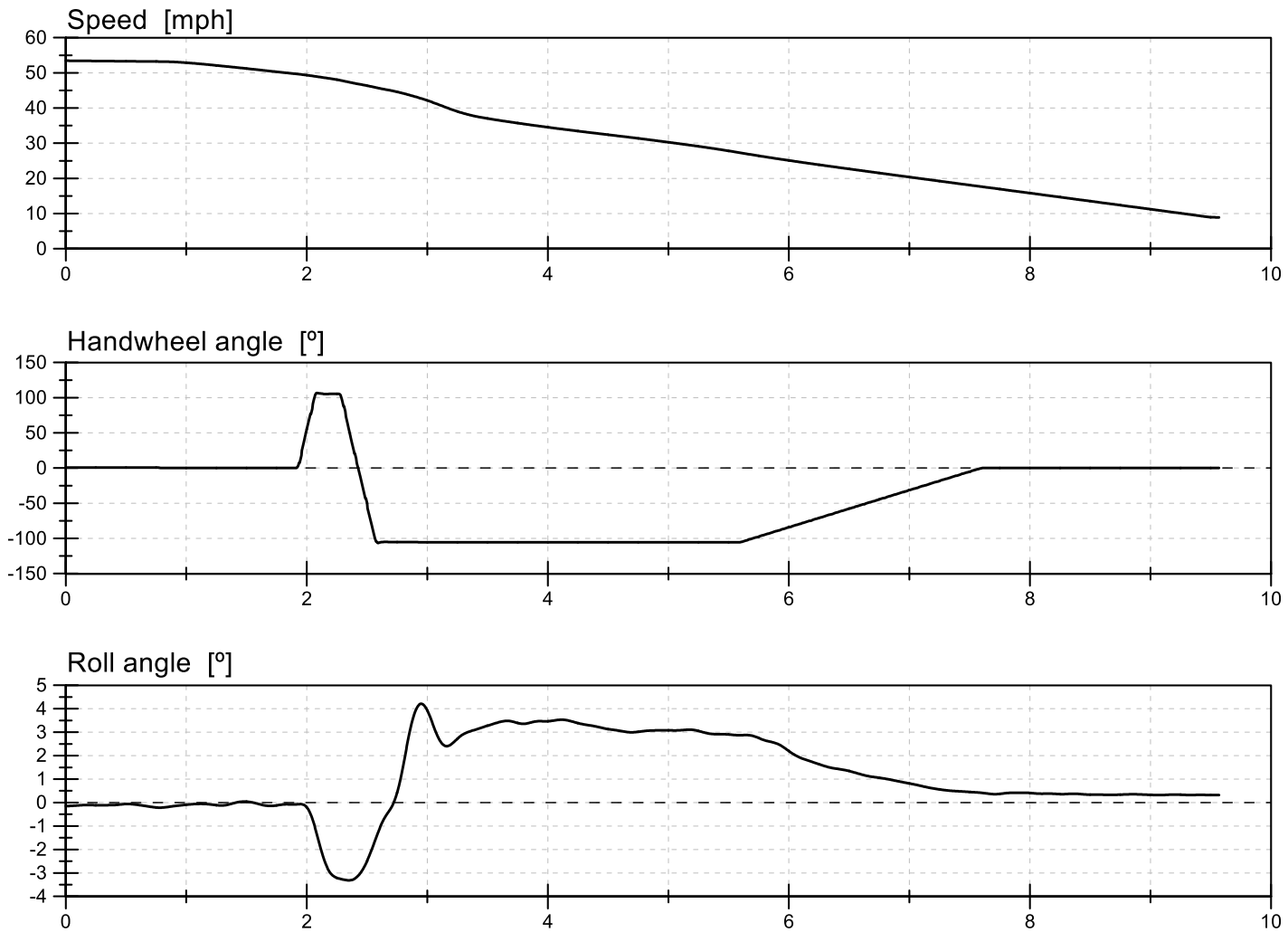


Figure D13. Vehicle Speed, Handwheel Angle, and Roll Angle Time History Plots for Supplemental 2 Test Series, R-L, 50 mph

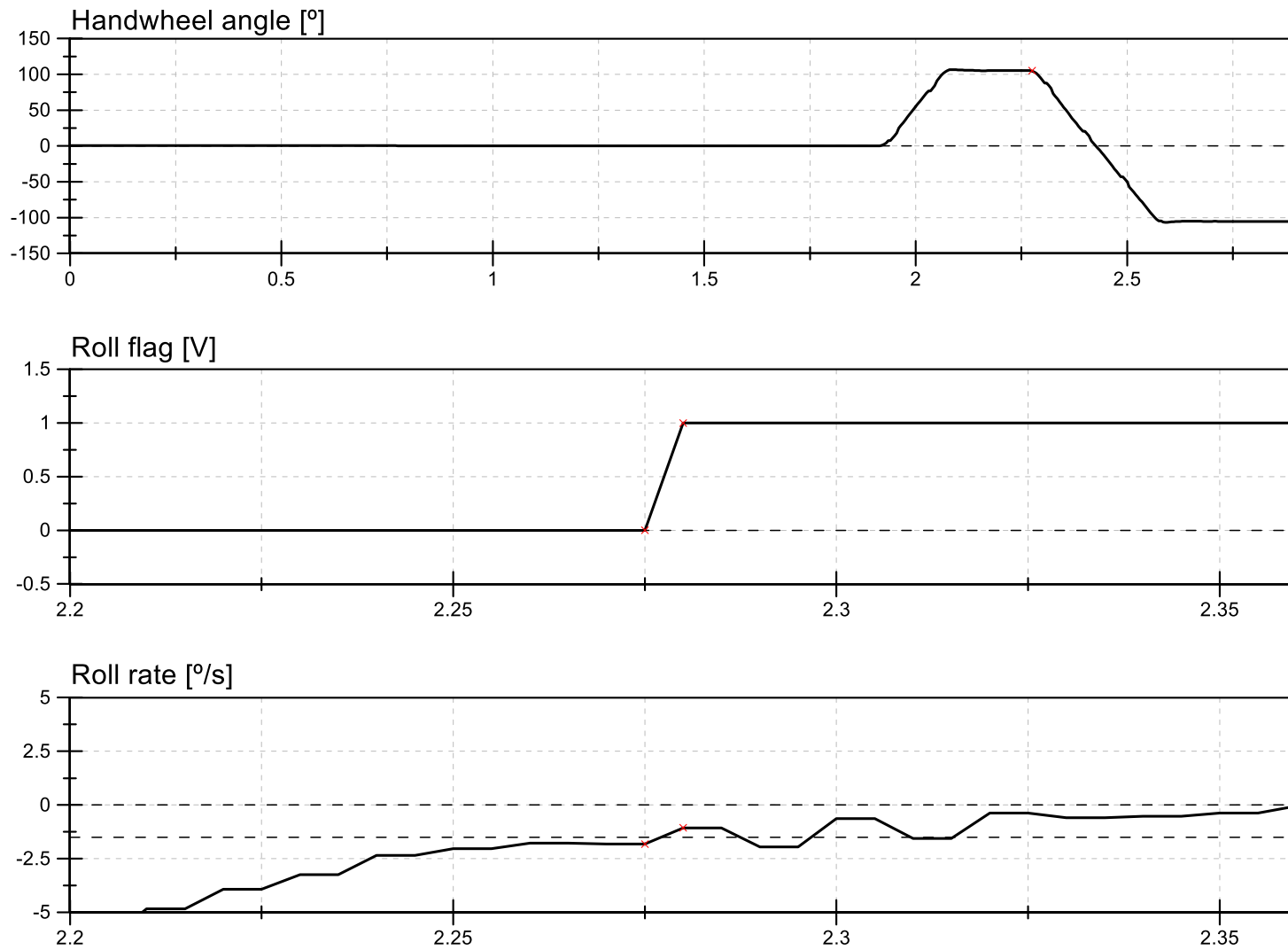


Figure D14. Steering Machine Operation Time History Plots for Supplemental 2 Test Series, R-L, 50 mph

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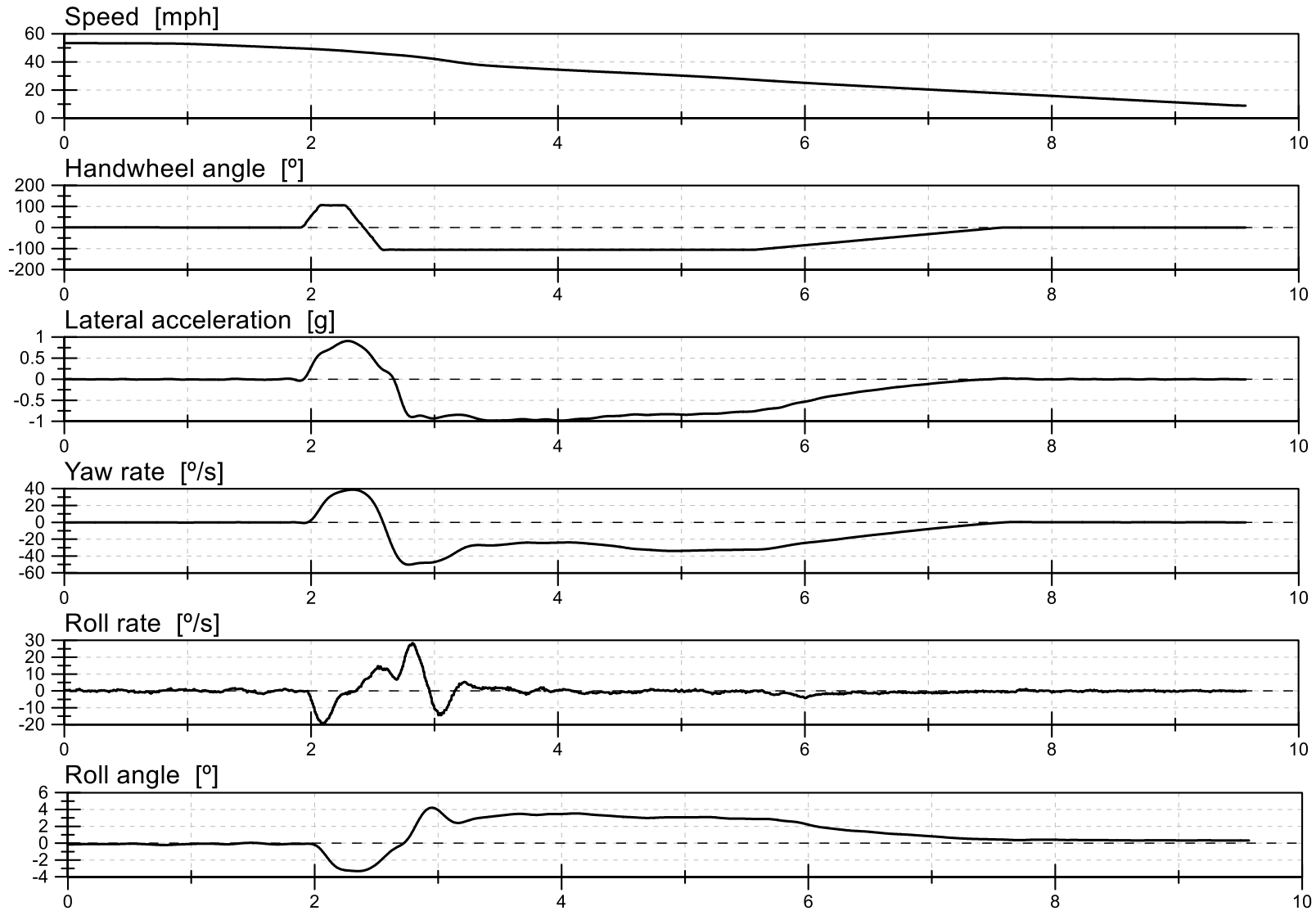


Figure D15. Yaw Rate, Roll Rate, and Lateral Acceleration Time History Plots for Supplemental 2 Test Series, R-L, 50 mph

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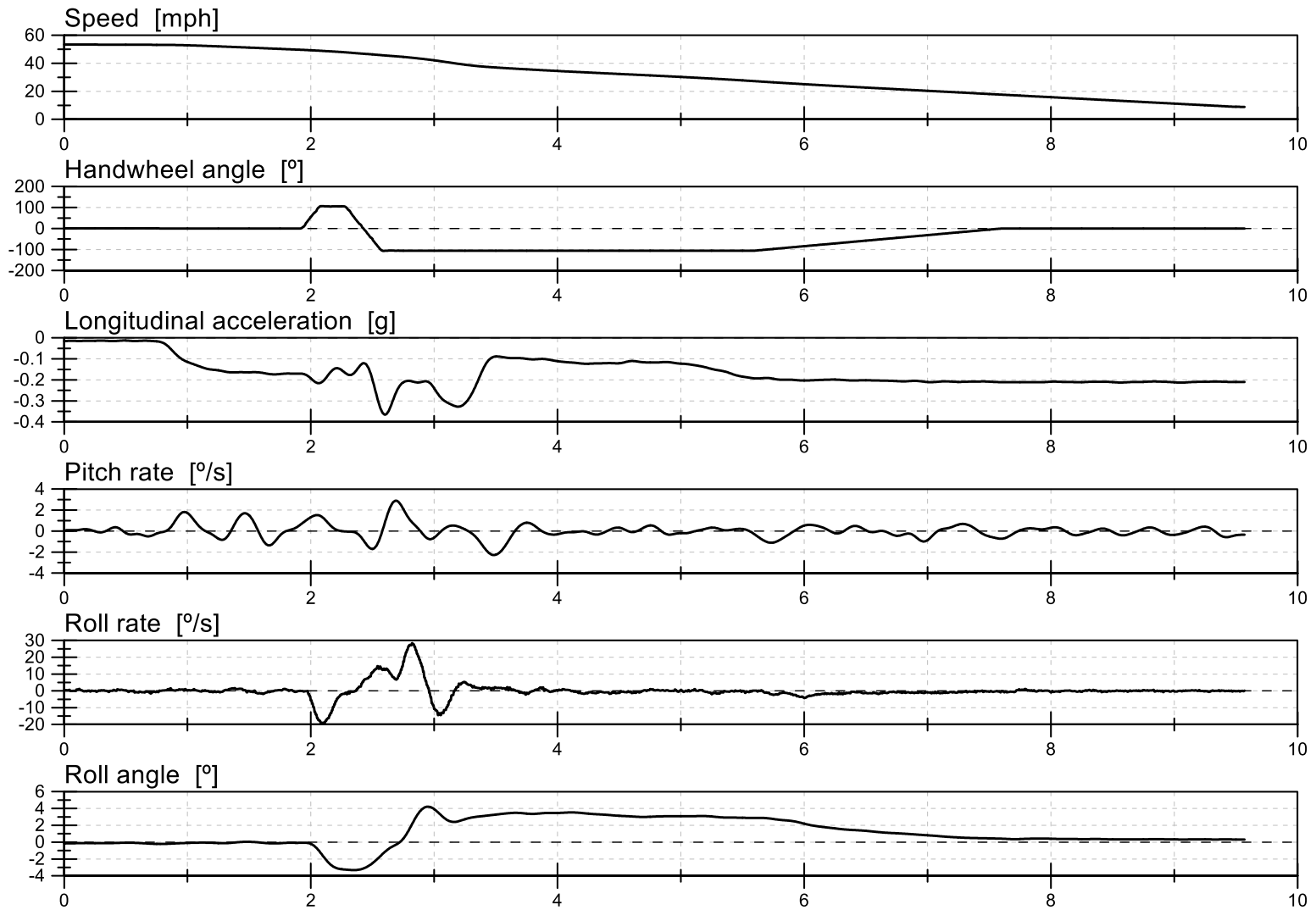


Figure D16. Pitch Rate and Longitudinal Acceleration Time History Plots for Supplemental 2 Test Series, R-L, 50 mph