Part 573 Safety Recall Report

Manufacturer Name :Winnebago Industries, IncSubmission Date :OCT 27, 2020NHTSA Recall No. :20V-659Manufacturer Recall No. :NR

Manufacturer Information :

Manufacturer Name : Winnebago Industries, Inc Address : PO BOX 152 605 W. Crystal Lake Rd. Forest City IA 50436 Company phone : 1-641-585-3535

Vehicle Information :

Vehicle 1:	2012-2021 Winnebago Era 170X
Vehicle Type :	BUSES, MEDIUM & HEAVY VEHICLES
Body Style :	VAN
Power Train :	NR
Descriptive Information :	The recall population was determined by identifying all units with the seatbelt bracket which was incorrectly assembled. The Era 170X was the only unit built with this specific bracket. Other brackets similar to the Era 170X's were verified as correctly assembled.
Production Dates :	MAR 03, 2011 - SEP 24, 2020
VIN Range 1:	Begin :NREnd :NRImage: Not sequential

Description of Noncompliance :

Description of the
Noncompliance :The weld nut was installed on the wrong side of the bracket where the
shoulder belt attaches, reducing the retention strength of the seatbelt.FMVSS 1 :210 - Seat belt assembly anchorages
FMVSS 2 :FMVSS 2 :NRDescription of the Safety Risk :In the event of an accident, the shoulder belt upper anchorage may not
provide adequate protection to the passenger.Description of the Cause :Improper assembly of the bracket used for attachment of the shoulder belt
upper anchorage.Identification of Any Warning
that can Occur :NR

Involved Components :

The information contained in this report was submitted pursuant to 49 CFR §573



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Number of potentially involved : 1,806 Estimated percentage with defect : 100 %

Population:

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Component Name 1: Bracket-D Ring

Component Description : Shoulder belt upper anchorage bracket Component Part Number : 178547-02

Supplier Identification :

Component Manufacturer

Name : NR Address : NR NR Country : NR

Chronology :

On September 18, 2020 Winnebago Quality Control contacted the product safety department to review an identified defect with the Bracket-D Ring. An investigation began immediately to understand the scope of this defect. Winnebago Quality issued Internal Hold Notice 891 to stop all Era 170X units from shipment and have the bracket replaced. On October 22, 2020 the Winnebago Safety Committee met to review the investigation findings and decided to issue a voluntary recall. On October 27, 2020 the 573 Report was submitted to NHTSA.

Description of Remedy :

Description of Remedy Program :	Winnebago will coordinate the inspection of affected units and application of the remedy through authorized service centers. This will be at Winnebago's expense.
	The remedy component includes verification of the weld nut location, and if necessary the addition of a serrated flange nut in the intended weld nut location.
	The piece part assembly process was corrected and units built and remaining in house had the incorrect bracket removed and the correct bracket installed.

Recall Schedule :

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Description of Recall Schedule :	Recall notifications will be sent prior to the 60 day requirement.
Planned Dealer Notification Date :	DEC 07, 2020 - DEC 07, 2020
Planned Owner Notification Date :	DEC 21, 2020 - DEC 21, 2020

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* NR - Not Reported

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