#### REPORT NUMBER: TWG-TRC-19-03

NEW CAR ASSESSMENT PROGRAM (NCAP) Side Airbag Out-of-Position Test

GENERAL MOTORS LLC 2019 Cadillac XT4 SUV

NHTSA NUMBER: M20190102TWG2 TRC TEST NUMBER: 190710-2

PREPARED BY: TRANSPORTATION RESEARCH CENTER INC. 10820 State Route 347 P.O. BOX B-67 East Liberty, OH 43319



Test Date: July 10, 2019

FINAL REPORT

Alpha Technology Associate, Inc. 2810 Old Lee Highway, Suite 120 Fairfax, VA 22031 This Final Test Report was prepared for the U.S. Department of Transportation, National Highway Traffic Safety Administration, under Contract No. DTNH22-13-D-00311L, Alpha Technology PO 15GT153. This document is disseminated under the sponsorship of the U.S. Department of Transportation in the interest of information exchange. The United States Government assumes no liability for its contents or use thereof.

Prepared By: <u>ILO Projects Operations Group</u>

Approved By:

John Shultz Project Manager

Approval Date: June 26, 2020

FINAL REPORT ACCEPTANCE BY:

Accepted By: \_\_\_\_\_

Acceptance Date: \_\_\_\_\_

# TECHNICAL REPORT DOCUMENTATION PAGE

1. <u>REPORT NO.</u> TWG-TRC-19-03 2. <u>GOVERNMEN</u>	IT ACCESSION NO.	3. <u>RECIPIENT</u>	'S CATALO	<u>G NO.</u>	
4. TITLE AND SUBTITLE		5. Report Date			
Final Report of New Car Assessmen	t Program	June 26, 202			
Side Air Bag Out-of-Position Testing of		6. PERFORMI			
2019 Cadillac XT4 SUV		TRC			
NHTSA No. M20190102TWG2					
7. AUTHOR(S)		8. PERFORMI	NG ORGAN	IZATION I	REPORT NO.
John Shultz, Project Manager		190710-2			
9. PERFORMING ORGANIZATION NAI	ME AND ADDRESS	10. WORK UN	IT NO.		
Transportation Research Center Inc.					
10820 State Route 347		11. CONTRAC			
East Liberty, OH 43319		DTNH22-1	3-D-003111	-	
12. SPONSORING AGENCY NAME AM	ND ADDRESS	13. <u>TYPE OF F</u>	REPORT AN	ND PERIO	D COVERED
Alpha Technology Associate, Inc.		Final Test			
2810 Old Lee Hwy, Suite 120		July 10, 2019 – June 26, 2020			
Fairfax, VA 22031		14. SPONSOR			
		NRM-110			
15. SUPPLEMENTARY NOTES					
16. <u>ABSTRACT</u> A side air bag out of position test was conducted on the specifications of the Office of Crashworthiness Stand generation of consumer information on vehicle side air b Transportation Research Center Inc. in East Liberty, Ohi The curtain and torso side air bags were deployed a camera and three high speed cameras recorded the eve deployment was 21.5°C.		ards SAB OOP ag protection. Th o, on July 10, 20 nd responses we	NCAP Labo ne test was )19. ere measure	oratory Tes conducted ed on a SII	at Procedure for the at the by D-IIs. One real-time
	Section 3.3.5.3 – SI	D-IIs – Position	2		
Measurement Description	Units	IARV	/		Result
Head Injury Criteria (HIC15)	N/A	779			35
Nij	N/A	1			0.30
Upper Neck Tension	Newton	2070	)		105.1
Upper Neck Compression	Newton	2520			-875.9
Maximum Chest Compression	mm	34			
Maximum Chest Compression rate	m/sec	8.2			
17. KEY WORDS		18. DISTRIBU	TION STAT	EMENT	
New Car Assessment Program					from the following:
Side Air Bag		Alpha Technology Associate, Inc.			
Out-of-position (OOP)		2810 Old Lee Hwy, Suite 120			
Technical Working Group (TWG)		Fairfax, VA 22031			
			Phone: (703) 876-0010		
		FAX: (703)			
		Attn: Steve			
19. SECURITY CLASSIFICATION OF	20. SECURITY		21. <u>NO. OF</u>	PAGES	22. PRICE
REPORT	CLASSIFICATIO		<u> 01</u>		
Unclassified	Unclassifi		49	9	
	0			-	

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#### SECTION 1 – TEST PURPOSE AND PROCEDURE

This side air bag out-of-position test is part of the MY19 New Car Assessment Program (NCAP), sponsored by the National Highway Traffic Safety Administration (NHTSA), under contract number DTNH22-13-D-00311L. The purpose of this test is to obtain data on the performance of side air bags with an out-of-position occupant in a 2019 Cadillac XT4 SUV. The air bag test was conducted in accordance with the Office of Crashworthiness Standard's Laboratory Test Procedure, dated April 2018.

#### SECTION 2 – SUMMARY OF TEST RESULTS

The effects of both a seat-mounted side air bag and a curtain air bag deployment in a 2019 Cadillac XT4 SUV on an out-of-position SID-IIs were evaluated. The test was performed by TRC on July 10, 2019. Pre and post-test photographs of the vehicle and ATD can be found in Appendix A.

The vehicle had previously undergone crash testing as part of the NCAP. After conducting the crash test and before conducting the air bag deployment test, the vehicle was inspected for damage. The vehicle was found to be in good condition to undergo the air bag deployment test.

One real-time camera and three high-speed cameras were used to record the air bag deployment event. High speed images were recorded at rates of 1,000 frames per second. Cameras were placed relative to the position 2 and were positioned to capture the deployment event from the side, the front, and the oblique views.

The SID-IIs was placed in the right front (passenger) seat situated inboard facing. This placement followed the ATD placement instructions in the NCAP Laboratory Test Procedure as well as the Recommended Procedures for Evaluating Occupant Injury Risk from Deploying Side Airbags as prepared by the Side Airbag Out-of-Position Injury Technical Working Group (TWG). The specific test section was section 3.3.5.3.

The SID-IIs was instrumented with head X, Y, and Z accelerometers, a six-axis upper neck load cell, and a six-axis lower neck load cell. During the air bag deployment, a total of twenty-two channels of data were recorded using an on-board data acquisition system. Appendix B contains the ATD response data traces and Appendix C contains the instrumentation list and calibration information. Appendix D contains the dummy's pre-test qualification performance verification data.

No Injury Reference Values were exceeded during the test. The occupant data is summarized below:

Measurement Description	Units	Passenger ATD SID-IIs			
Measurement Description	Units	IARV	Result		
Head Injury Criteria (HIC15)	N/A	779	35		
Nij	N/A	1	0.30		
Upper Neck Tension	N	2070	105.1		
Upper Neck Compression	N	2520	-875.9		
Thorax Compression	mm	34			
Thorax Compression rate	m/sec	8.2			

## **SECTION 3 DATA SHEET**

#### DATA SHEET NO. 1 TEST SUMMARY

Test Vehicle:2019 Cadillac XT4 SUVTest Program:Side Air Bag Out-of-Position Test

 NHTSA No.:
 M20190102TWG2

 Test Date:
 7/10/2019

#### **TEST SUMMARY**

#### **TEST CONFIGURATION INFORMATION**

Seating Position:	P2	Right Front Seating Position
Test Section:	3.3.5.3	Roof-Rail-Mounted, Inboard Facing
Airbag 1:	Seat	Seat mounted – outside seam
Airbag 2:	Side Rail	Side curtain airbag
Booster Block:	N/A	N/A
ATD Type/Serial No.:	SID-IIs	DI8818
Vehicle	Cadillac	XT4
Previous Crash Test	MDB	2/21/2019 and M20190102

#### **EQUIPMENT INFORMATION**

Number of Data Channels	22
Number of High Speed Video Cameras	3
Number of Real Time Video Cameras	1

## **VISIBLE DUMMY CONTACT POINTS**

Head	None Visible
Upper Torso	None Visible
Lower Torso	None Visible
Knee	None Visible

# DATA SHEET NO. 2 GENERAL TEST AND VEHICLE PARAMETER DATA

Test Vehicle:	2019 Cadillac XT4 SUV	NHTSA No.:	M20190102TWG2
Test Program:	Side Air Bag Out-of-Position Test	Test Date:	7/10/2019

NHTSA No.	M20190102
Model Year	2019
Make	Cadillac
Model	XT4
Body Style	MPV
VIN	1GYAZAR45KF122319
Body Color	Radiant Silver Metallic
Odometer Reading (km/mi)	128 mi
Engine Displacement (L)	2.0
Type/No. Cylinders	Gas/4
Engine Placement	Front Transverse
Transmission Type	Automatic
Transmission Speeds	9
Overdrive	Yes
Final Drive	FWD
Roof Rack	No
Sunroof/T-Top	No
Running Boards	No
Tilt Steering Wheel	Yes
Power Seats	Yes
Anti-Lock Brakes (ABS)	Yes

# **TEST CONFIGURATION INFORMATION**

FORMATION	
Traction Control System (TCS)	Yes
Auto-Leveling System	No
Automatic Door Locks (ADL)	Yes
Power Window Auto-Reverse	Yes
Other Optional Feature	No
Driver Front Airbag	Yes
Driver Curtain Airbag	Yes
Driver Head/Torso Airbag	No
Driver Torso Airbag	No
Driver Torso/Pelvis Airbag	Yes
Driver Pelvis Airbag	No
Driver Knee Airbag	Yes
Rear Pass. Curtain Airbag	Yes
Rear Pass. Head/Torso Airbag	No
Rear Pass. Torso Airbag	No
Rear Pass. Torso/Pelvis Airbag	No
Rear Passenger Pelvis Airbag	No
Driver Seat Belt Pretensioner	Yes
Rear Pass. Seat Belt Pretensioner	No
Driver Load Limiter	Yes
Rear Passenger Load Limiter	No
Other Safety Restraint	No

## DATA FROM CERTIFICATION LABEL

Manufactured By	GENERAL MOTORS LLC	GVWR (kg)	2250
Date of Manufacture	10/18	GAWR Front (kg)	1220
Vehicle Type	MPV	GAWR Rear (kg)	1200

# VEHICLE SEATING AND CAPACITY WEIGHT INFORMATION

Measured Parameter	Front	Rear	Third	Total	
Designated Seating Capacity DSC)	2	3	N/A	5	
Capacity Weight (VCW) (kg)				511.0	(A)
DSC x 68.04 (kg)				340.2	(B)
Cargo Weight (RCLW) (kg)				170.8	(A-B)

#### VEHICLE SEAT TYPE

Seating Location		Туре о	f Seat Par	1	Type of Seat Back		
	Bucket	Donoh	Split	Contourod	Fixed	Adjustable	
	Bucket Bench Bench	Bench	Contoured	Fixed	w/ Lever	w/ Knob	
Front Seat	Yes	N/A	N/A		N/A	N/A	Yes
Rear or Second Row Seat	N/A	N/A	Yes	Yes	Yes	N/A	N/A
Third Row Seat	N/A	N/A	N/A	N/A	N/A	N/A	N/A

## DATA SHEET NO. 3 SEAT ADJUSTMENT DATA

Test Vehicle:	2019 Cadillac XT4 SUV	NHTSA No.:	M20190102TWG2
Test Program:	Side Air Bag Out-of-Position Test	Test Date:	7/10/2019

# **VEHICLE SEAT FORE/AFT POSITION**

Continu	Total Fore/Aft Travel		Test Position from Forwardmost Position		
Seat Location	mm	# Detents	mm	# Detents	
Front Right	240	N/A	0	N/A	
Rear Right	N/A	N/A	N/A	N/A	

Seat Fore/Aft Position Per TWG Guidelines	Full forward
Reason for Deviation from TWG Guidelines	No deviations

#### VEHICLE SEAT BACK ANGLE ADJUSTMENT

Seat Location	Total Seat Back Angle Range		Test Position from Most Upright (Vertical)		
Seal Location	Degrees	# Detents	Degrees	# Detents	
Front Right	65.4	N/A	-8.9	N/A	
Rear Right	N/A	N/A	N/A	N/A	

OEM Back Angle Design Position	-8.9 degrees on headrest upper rod
Method of Measuring Back Angle Position	Inclineometer at headrest post
Seat Back Angle Position Per TWG Guidelines	Manufacturer's design angle
Reason for Deviation from TWG Guidelines	No deviations

#### VEHICLE SEAT HEIGHT ADJUSTMENT

Sect Location	Total Height Adjustment Range		Test Position from Lowest Position		
Seat Location	mm	# Detents	mm	# Detents	
Front Right	51	N/A	51	N/A	
Rear Right	Fixed	N/A	N/A	N/A	

Seat Height Adjustment Per TWG Guidelines	Highest position
Reason for Deviation from TWG Guidelines	No deviations

# DATA SHEET NO. 4 DUMMY SETUP AND POSITIONING DATA

Test Vehicle:	2019 Cadillac XT4 SUV	NHTSA No.:	M20190102TWG2
Test Program:	Side Air Bag Out-of-Position Test	Test Date:	7/10/2019

#### **DUMMY INFORMATION**

АТД Туре	SID-IIs
Serial Number	DI8818
Qualification Date	June 26, 2019
Qualification Type	Partial
Clothing	Cotton shirt and shoes
Other ATD Prep	Electrical tape on skull cap seam, baby power on head

# **DUMMY POSITIONING INFORMATION**

TWG Setup Instructions	As specified in the 3.3.5.3 Test Procedure; Seat is adjusted to its highest position; ATD positioned to 3.3.5.3.1
Actual Setup	The vehicle seat height adjustment is set to full up. The seat track is set to the full forward position in order to minimize the vertical distance between the dummy head and the roof rail airbag. The seat back angle set as close as possible to the design position as called out in the Form 1. The dummy's skull cap is powdered and the seam is taped. The dummy is facing toward the center of the vehicle with its back in contact with the vehicle's arm rest. The head CG is directly under the projected deployment trajectory of the side curtain airbag. The head is neither in flexion or extension in this position.

# DATA SHEET NO. 5 DUMMY INJURY CRITERIA DATA

Test Vehicle: 2019 Cadillac XT4 SUV			NHTSA N	lo.: M20190 <sup>-</sup>	102TWG2	
Test Program: Side	Test Program: Side Air Bag Out-of-Position Test			Test Date	: 7/10/201	9
	RECOF		A - MINIMUMS		IMS	
Channel	Unit	CFC	Maximum	Time (ms)	Minimum	Time (ms)
Head X	G	1000	30.26	26.80	-2.96	292.96
Head Y	G	1000	14.16	32.88	-20.87	8.72
Head Z	G	1000	18.07	7.44	-6.72	13.68
Head Resultant	G	1000	33.35	26.88		
Head Red X	G	1000	31.15	26.80	-3.18	295.04
Head Red Y	G	1000	14.73	32.80	-21.28	8.64
Head Red Z	G	1000	17.92	7.44	-7.68	13.68
Head Red Resultant	G	1000	34.27	27.04		
Upper Neck X	N	1000	53.62	25.28	-179.65	16.48
Upper Neck Y	N	1000	430.87	22.40	-73.46	145.28
Upper Neck Z	N	1000	105.13	96.24	-875.85	11.20
Upper Neck Resultant	N	1000	888.13	11.20		
Upper Neck X	Nm	600	26.53	17.20	-11.79	52.72
Upper Neck Y	Nm	600	8.48	23.52	-13.60	39.52
Upper Neck Z	Nm	600	5.08	158.56	-6.27	84.40
Upper Neck Resultant	Nm	600	28.86	17.04		
Lower Neck X	N	1000	138.92	12.88	-242.13	21.44
Lower Neck Y	N	1000	424.93	15.76	-91.89	282.96
Lower Neck Z	N	1000	94.61	238.72	-752.92	13.04
Lower Neck Resultant	N	1000	811.16	13.04		
Lower Neck X	Nm	600	17.84	146.32	-49.12	37.44
Lower Neck Y	Nm	600	41.67	13.04	-8.72	51.52
Lower Neck Z	Nm	600	20.42	15.84	-7.06	79.60
Lower Neck Resultant	Nm	600	54.35	33.92		

# HEAD INJURY SUMMARY

HIC15	T1 (ms)	T2 (ms)	HIC36	T1 (ms)	T2 (ms)
35	19.04	34.08	38	18.24	39.52

# DATA SHEET NO. 5 DUMMY INJURY CRITERIA DATA (CONTINUED)

Test Vehicle:	2019 Cadillac XT4 SUV	NHTSA No.:	M20190102TWG2
Test Program:	Side Air Bag Out-of-Position Test	Test Date:	7/10/2019

# NECK INJURY SUMMARY

Injury Criteria	Value	Time (ms)
Upper Neck NTF	0.05	115.92
Upper Neck NTE	0.19	49.60
Upper Neck NCF	0.21	22.96
Upper Neck NCE	0.30	34.08
Peak Tension <sup>1</sup>	105.13	96.24
Peak Compression	-875.85	11.20

# **CHEST INJURY SUMMARY**

Injury Criteria	Value	Time (ms)
[Chest/Rib] Deflection		
Deflection Rate <sup>1</sup>		

<sup>1</sup>[Describe deflection rate calculation method]

#### **RESEARCH INJURY SUMMARY**

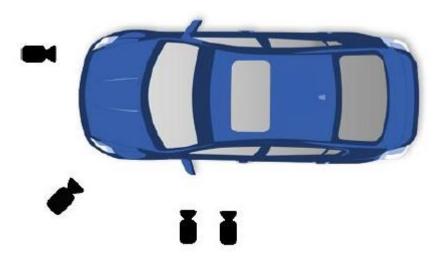
Research Injury Criteria <sup>2</sup>	Value	Time (ms)
Upper Neck Lateral Moment		
Upper Neck Twist Moment		
Lower Neck Flexion Moment		
Lower Neck Extension Moment		
Lower Neck Lateral Moment		
Lower Neck Twist Moment		
Lower Neck Tension		
Lower Neck Compression		
Spine Acceleration		

<sup>2</sup>These injury criteria are only monitored and not considered pass/fail

# DATA SHEET NO. 6 CAMERA SETUP AND DESCRIPTION

Test Vehicle:2019 Cadillac XT4 SUVNHTSA No.:M20190102TWG2Test Program:Side Air Bag Out-of-Position TestTest Date:7/10/2019

# CAMERA SETUP DIAGRAM FOR SAB OOP TESTS



No. Camera View		Location (mm) <sup>1</sup>			Lens (mm)	Speed (fps)
NO.		Х	Y	Z		Speed (ips)
1	Left View	0	-2589	-1236	20	1000
2	Oblique View	2311	-1723	-1500	28	1000
3	Front View	2247	271	-1623	50	1000
4	Real Time	-172	-2713	-1159	Zoom	30

<sup>1</sup> +X forward of vehicle, +Y right of vehicle, +Z into ground

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Figure A-1 Right Front <sup>3</sup>/<sub>4</sub> View of Test Vehicle as Delivered

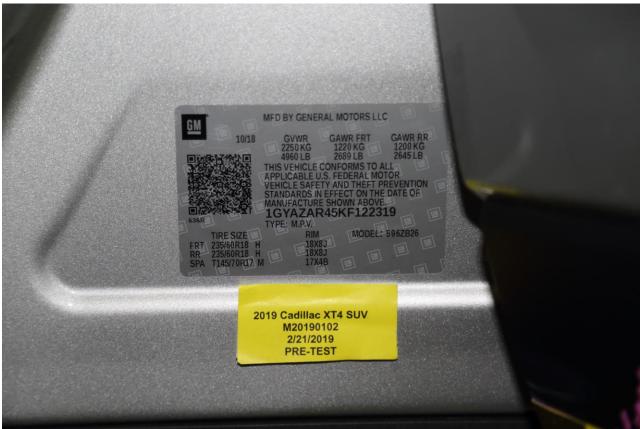


Figure A-2 Vehicle Certification Label



Figure A-3 Pre-Test Vehicle Left Side View



Figure A-4 Post-Test Vehicle Left Side View



Figure A-5 Pre-Test Vehicle Location of Air Bag 1



Figure A-6 Pre-Test Vehicle Location of Air Bag 2



Figure A-7 Pre-Test Vehicle Location of Air Bag 3



Figure A-8 Pre-Test Vehicle Seat Back Angle



Figure A-9 Pre-Test Dummy Left Side View



Figure A-10 Post-Test Dummy Left Side View



Figure A-11 Pre-Test Dummy Left Side Close-up View



Figure A-12 Post-Test Dummy Left Side Close-up View



Figure A-13 Pre-Test Dummy Left <sup>3</sup>/<sub>4</sub> Front View



Figure A-14 Post-Test Dummy Left ¾ Front View



Figure A-15 Pre-Test Dummy Left <sup>3</sup>/<sub>4</sub> Front Close-up View



Figure A-16 Post-Test Dummy Left <sup>3</sup>/<sub>4</sub> Front Close-up View



Figure A-17 Pre-Test Dummy Front View



Figure A-18 Post-Test Dummy Front View



Figure A-19 Pre-Test Dummy Front Close-up View



Figure A-20 Post-Test Dummy Front Close-up View



Figure A-21 Pre-Test Dummy Right <sup>3</sup>/<sub>4</sub> Front View



Figure A-22 Post-Test Dummy Right <sup>3</sup>/<sub>4</sub> Front View



Figure A-23 Pre-Test Dummy Right Side Front View



Figure A-24 Post-Test Dummy Right Side Front View



Figure A-25 Post-Test Dummy Right Side Front View

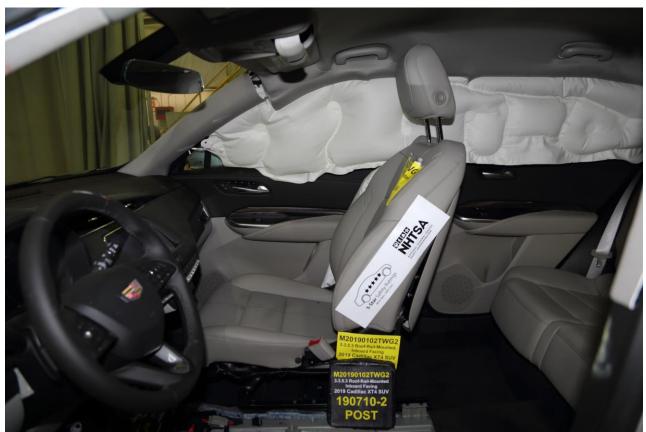


Figure A-26 Post-Test Curtain Air Bag Left Side View



Figure A-27 Post-Test Curtain Air Bag Left <sup>3</sup>/<sub>4</sub> Front View



Figure A-28 Post-Test Curtain Air Bag Front View

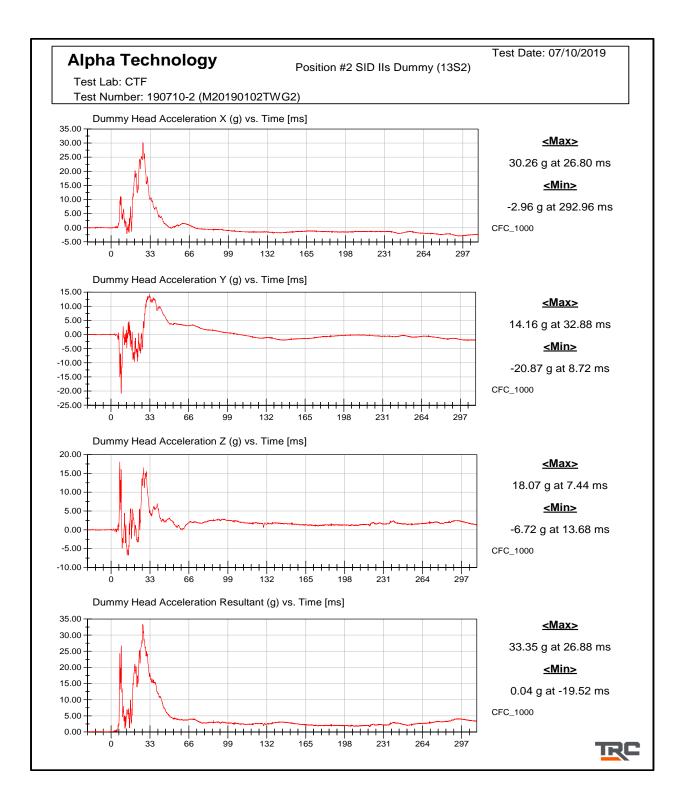


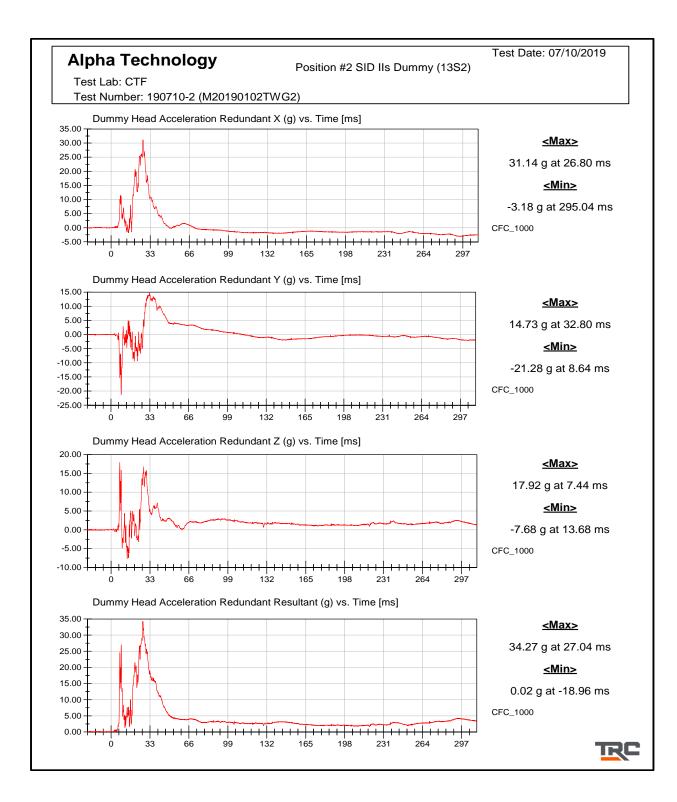
Figure A-29 Post-Test Curtain Air Bag Right Side View

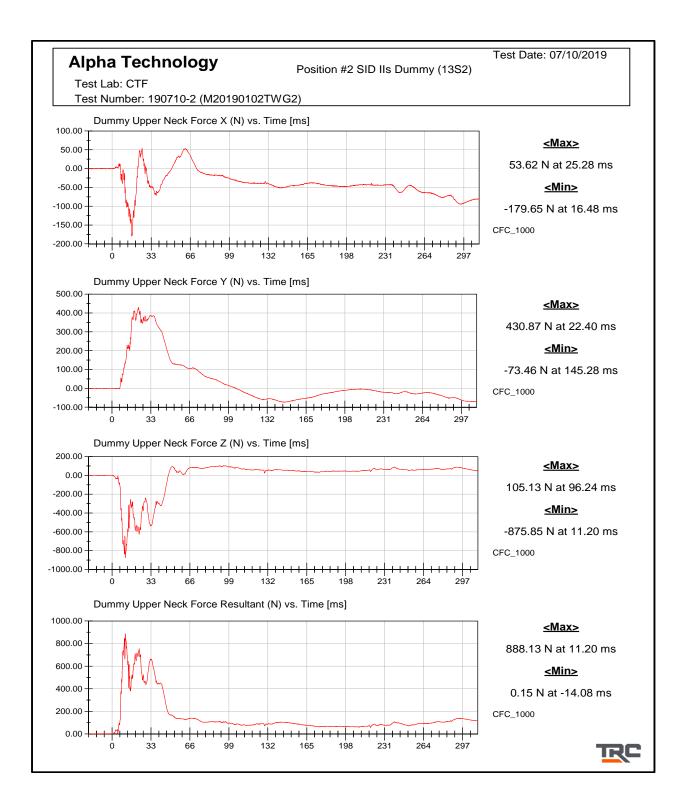
# **APPENDIX B**

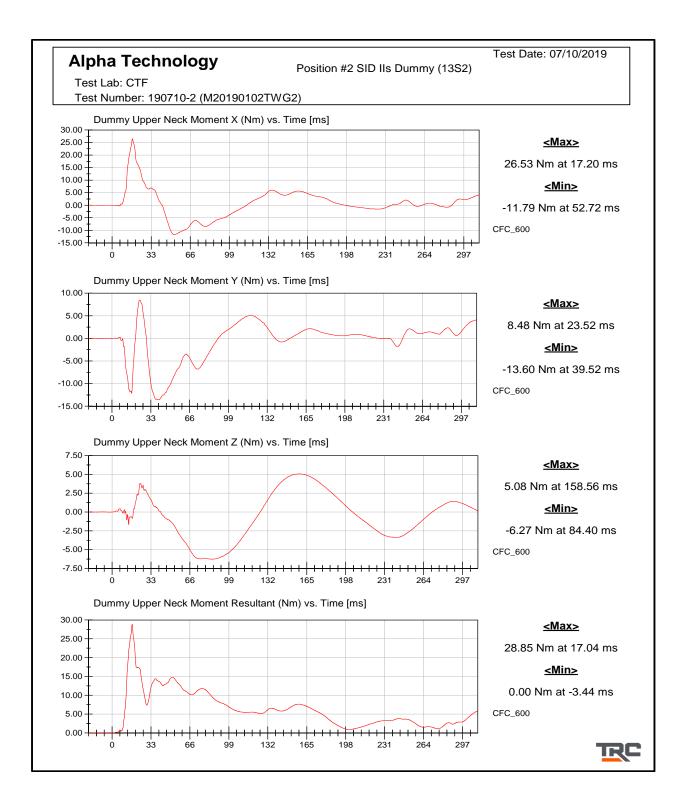
# DUMMY RESPONSE DATA PLOTS

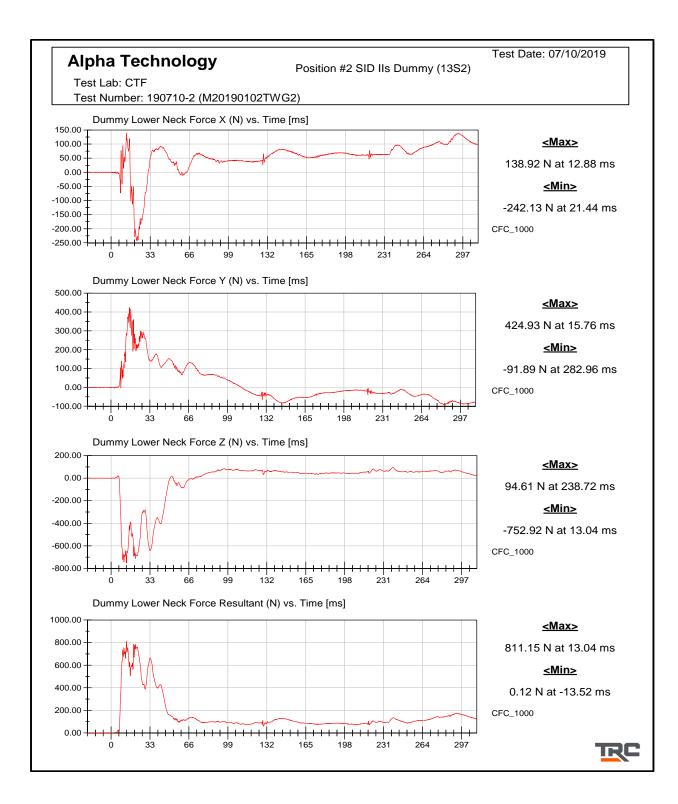
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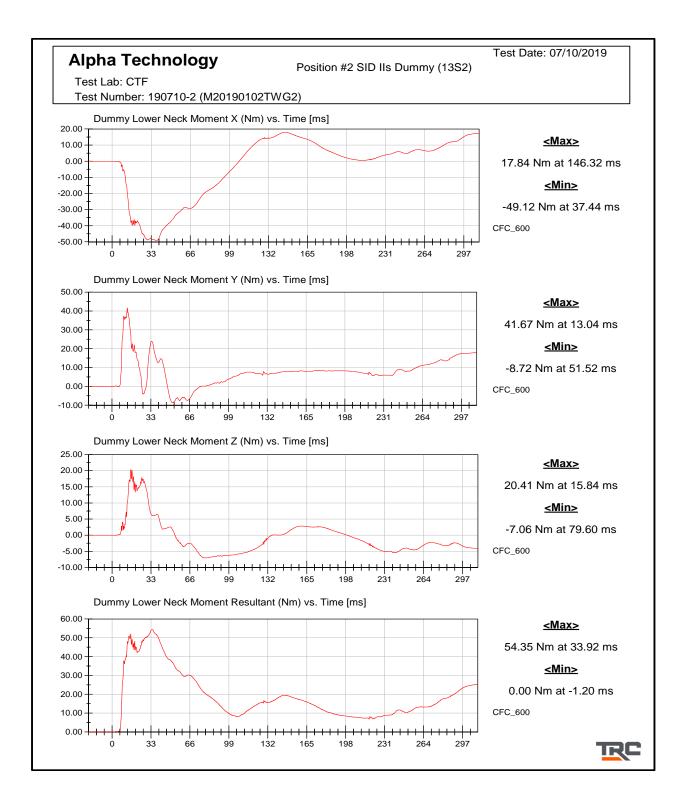




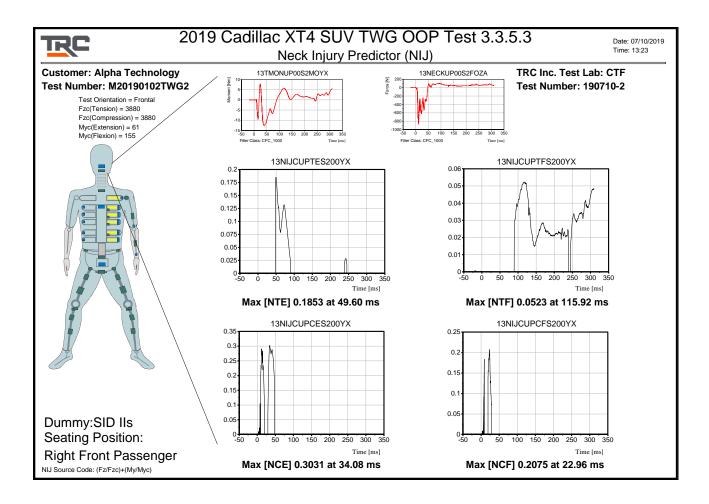


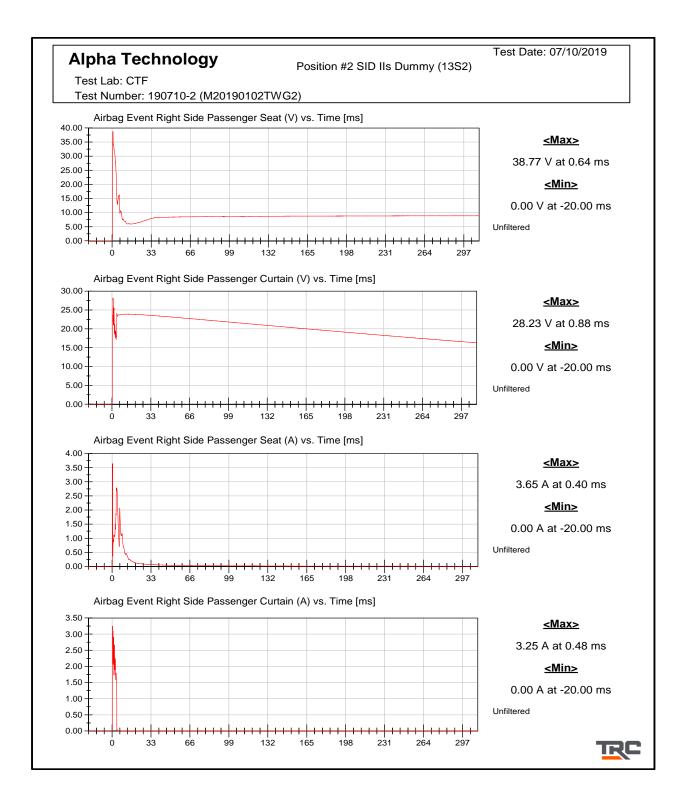






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### **APPENDIX C**

### DUMMY QUALIFICATION DATA

Pre-Test Calibration Sheets Passenger S/N DI8818

# **Transportation Research Center Inc.**

Right Lateral Head Drop SID IIs Serial No. DI8818 Certification No. 27-1 Test Date: 6/26/2019

Test Parameter	Specification	<b>Test Results</b>	Pass
Temperature	18.9 <b>-</b> 25.6 °C	20.8 °C	Yes
Relative Humidity	10 - 70 %	58 %	Yes
Peak Head Resultant Acceleration	115 <b>-</b> 137 g	129. <b>5</b> g	Yes
Peak Head Longitudinal Acceleration	(-15) - 15 g	-5.0 g	Yes
Is Head Resultant Acceleration Curve Unimodal within 15% of Peak?	< 15 %	1.40 %	Yes

#### Test meets specifications.

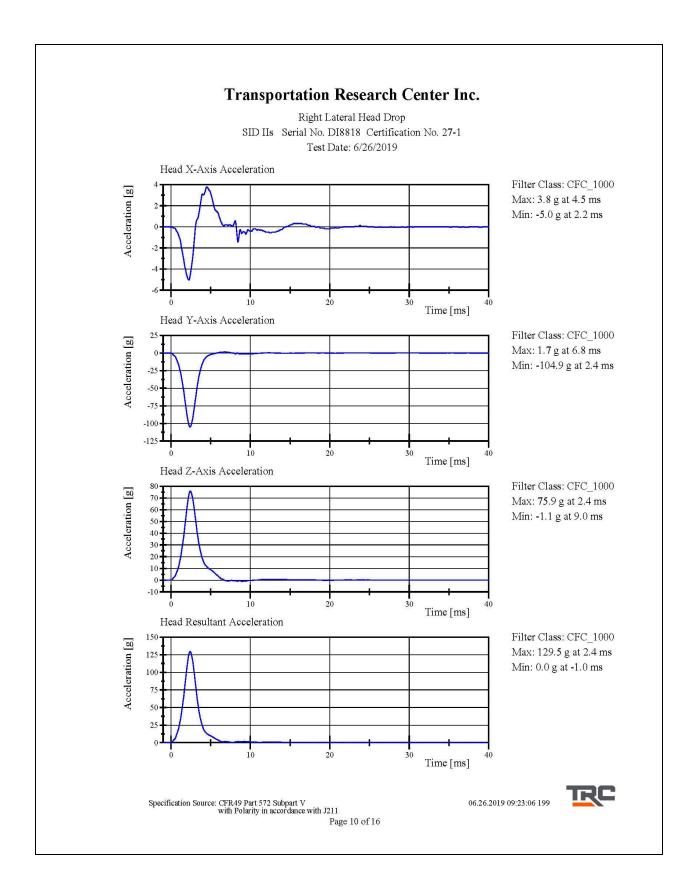
Condition: Used

Comments: Head Skin S/N: DI6457

06.26.2019 09:22:03 199



Specification Source: CFR49 Part 572 Subpart V with Polarity in accordance with J211 Page 9 of 16



# **Transportation Research Center Inc.**

Right Lateral Neck SID IIs Serial No. DI8818 Certification No. 27-1 Test Date: 6/26/2019

Test Parameter	Specification	<b>Test Results</b>	Pass
Temperature	20.6 <b>-</b> 22.2 °C	20.8 °C	Yes
Relative Humidity	10 - 70 %	59 %	Yes
Pendulum Velocity Pendulum Integrated Velocity	5.51 - 5.63 m/s	5.581 m/s	Yes
Change at 10 ms	(-2.20) - (-2.80) m/s	-2.447 m/s	Yes
Change at 15 ms	(-3.30) - (-4.10) m/s	-3.626 m/s	Yes
Change at 20 ms	(-4.40) - (-5.40) m/s	-4.902 m/s	Yes
Change at 25 ms	(-5.40) - (-6.10) m/s	-5.905 m/s	Yes
Change at 25 to 100 ms Maximum Headform Flexion occurring between 50ms and 70ms	(-5.50) - (-6.20) m/s	-6.078 m/s	Yes
Peak	71 - 81 deg	71.3 deg	Yes
Time of Peak	50 - 70 ms	62.2 ms	Yes
Total Neck Occipital Condyles Mor Total Neck Occipital Condyles Mor		-39.0 N·m	Yes
Decay Time to 0 N·m	102 - 126 ms	121.6 ms	Yes

#### Test meets specifications.

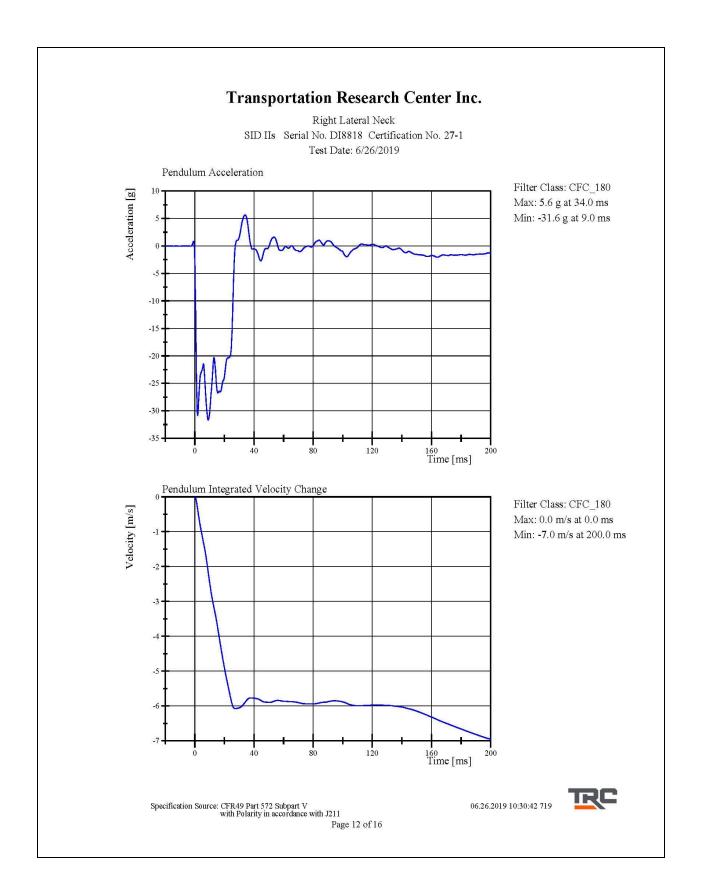
Condition: Used

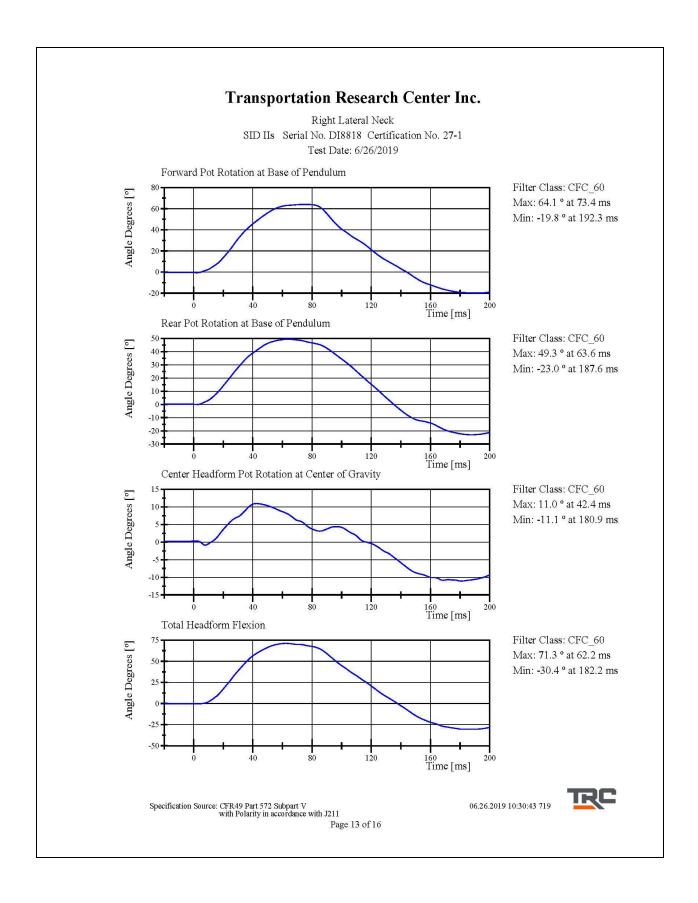
Comments: Neck S/N: DJ1259

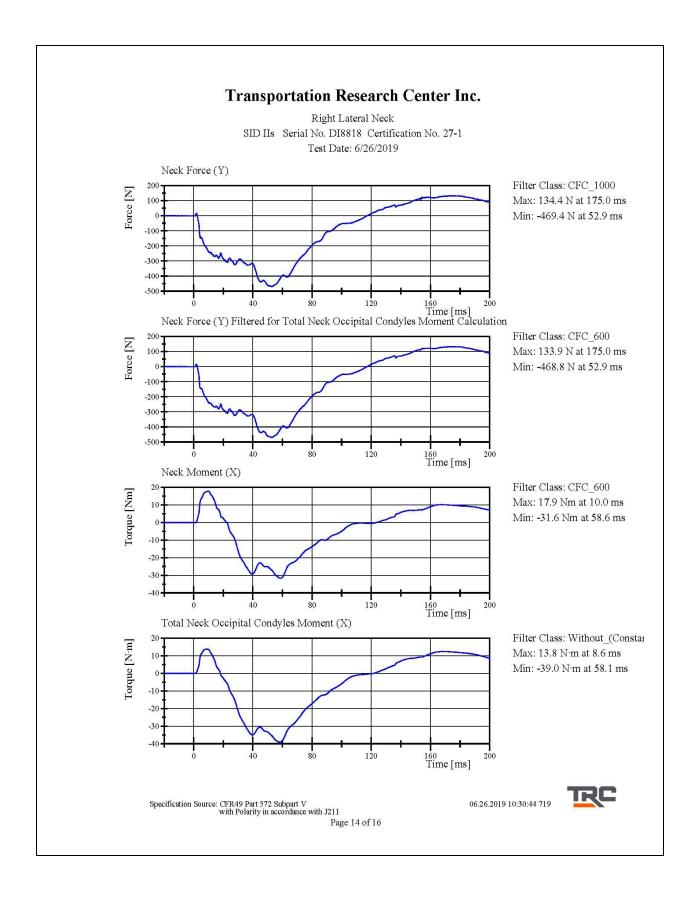
06.26.2019 10:28:59 719



Specification Source: CFR49 Part 572 Subpart V with Polarity in accordance with J211 Page 11 of 16







			Serial Number	Manufacturer and Model #	Calibration Date	Date Due
ATD		N/A	DI8818	FTSS	26-Jun-2019	
	Primary	Х	P97682	Endevco	26-Jun-2019	26-Dec-2019
		Y	P97834	Endevco	27-Jun-2019	27-Dec-2019
Head		Z	P97883	Endevco	27-Jun-2019	27-Dec-2019
Accelerometers	Redundant	Х	P97692	Endevco	27-Jun-2019	28-Dec-2019
		Y	P97543	Endevco	27-Jun-2019	27-Dec-2019
		Z	P97848	Endevco	27-Jun-2019	27-Dec-2019
Upper Neck Load Cell		Fx, Fy, Fz, Mx, My, Mz	DK7373S	FTSS	27-Jun-2019	26-Jun-2020
Lower Neck Load Cell		Fx, Fy, Fz, Mx, My, Mz	151	Denton	2-Apr-2019	1-Apr-2020
Chest Potentiometer		Dx				
Sternum Accelerometer		Х				
Spine Accelerometer		Х				
Data System		N/A	223	Kayser-Threde	10-Jul-2019	
Inclinometer		N/A	DP-7	Mitutoyo Pro 360	19-Oct-2018	19-Oct-2019

### **APPENDIX D – TEST EQUIPMENT AND INSTRUMENTATION CALIBRATION**