NEW CAR ASSESSMENT PROGRAM (NCAP) DYNAMIC ROLLOVER RESISTANCE TEST

NISSAN MOTOR CO., LTD.

2020 Nissan Titan 5.6 Liter Endurance V8 SL 4x4 CC

TEST NUMBER: NCAP-DRI-RR-20-19

Final Report 12 June 2020



Prepared by:

Dynamic Research, Inc. 355 Van Ness Ave. #200 Torrance, CA 90501

Prepared for:

National Highway Traffic Safety Administration New Car Assessment Program 1200 New Jersey Avenue S.E. Washington, DC 20590

The United States Government assumes no liability for the contents of this report or use thereof If trade or manufacturers' names or products are mentioned, it is only because they are considered essential to the object of the publication and should not be construed as are endorsement. The United States Government does not endorse products or manufacturers.
Dynamic Research, Inc. does not endorse or certify products of manufacturers. The manufacturer's name appears solely to identify the test article. Dynamic Research, Inc. assumes no liability for the report or use thereof. It is responsible for the facts and the accuracy of the data presented herein. This report does not constitute a standard, specification, or regulation.
Report Prepared by:
John Lenkeit, Program Manager Date: 12 June 2020
Jonathan Robel, Test Engineer

Technical Report Documentation Page

1.	Report No.	2. Government	Accession No. 3	. Recipient's Catalog No	0.	
	NCAP-DRI-RR-20-19					
4.	Title and Subtitle		5	. Report Date		
	NCAP Dynamic Rollover Resistance Maneuver (Fishhook) Test of a 2020 Nissan Titan 5.		5.6 Liter	12 June 2020		
	Endurance V8 SL 4x4 CC		6	Performing Organization	on Code	
				DRI		
7.	Author(s) John Lenkeit, Program Mana	ager	8	. Performing Organization	on Report No.	
	Jonathan Robel, Test Engine			DRI- TM-19-125		
9.	Performing Organization Name	and Address	1	0. Work Unit No. (TRAIS)	
	Dynamic Research, Inc. 355 Van Ness Ave. #200		1	1. Contract or Grant No.		
	Torrance, CA 90501			DTNH22-14-D-00332		
12.	Sponsoring Agency Name and	Address	1	3. Type of Report and Pe	eriod Covered	
	National Highway Traffic Safety	Administration		Final Report April to June 2020		
New Car Assessment Program 1200 New Jersey Avenue S.E. Washington, DC 20590			April to Julie 2020			
				4. Sponsoring Agency Co	ode	
	NRM-110					
15.	15. Supplemental Notes					
16.	Abstract					
V8 9	NCAP Dynamic Rollover Maneu SL 4x4 CC at Dynamic Research ering angle at 0.3 g lateral accele	, Inc. on April 21, 20	20. The vehicle did r			
17.	17. Key Words 18. Distribution Statement					
	New Car Assessment Program Copies of this report are available from: Rollover					
	Fishhook Test NHTSA Technical Reference Division National Highway Traffic Safety Administration					
			1200 New Jer	sey Avenue, SE	Istration	
	Washington, DC 20590					
19.	Security Classif. (of this report)	20. Security Cla	ssif. (of this page)	21. Number of Pages	22. Price	
	Unclassified	Unclassified		56		

Form DOT F 1700.7 (8-72)

Reproduction of completed page authorized

TABLE OF CONTENTS

				Page
I.	INTE	RODUC	CTION	1
II.	VEH	IICLE F	PREPARATION	2
	A.	Test V	/ehicle	2
	B.	Tires.		2
	C.	Vehicl	le Loading	2
	D.	Steeri	ng Controller	5
	E.	Real-	Time Controller and Data Acquisition	5
	F.	Equip	ment Weight	5
	G.	Senso	ors	6
	Н.	Other	Vehicle Preparation	6
III.	TES	T PRO	CEDURES	9
	A.	Test F	Procedure Overview	9
	B.	Test C	Conditions	. 10
IV.	RES	ULTS.		. 13
APP	END	IX A	Photographs	A-1
APP	END	IX B	Test Run Log	B-1
APP	END	IX C	Slowly Increasing Steer Test Worksheet	C-1
APP	END	IX D	Time History Plots	D-1

LIST OF FIGURES

		Page
1.	Nominal Position of Video Cameras for Fishhook Tests	8
2.	DRI-Minter Vehicle Dynamics Area	12

LIST OF TABLES

		Page
1.	Test Vehicle Data	3
2.	Tire Information	4
3.	Vehicle Loading	4
	Weight of In-Cab Test equipment	
5.	Sensor Specifications	7
6.	Surface Friction	10
7.	Handwheel Angles	10
	Weather Conditions	

Section I

INTRODUCTION

Beginning with the 2006 fiscal year, the National Highway Traffic Safety Administration (NHTSA) has engaged Dynamic Research, Inc. (DRI) of Torrance, CA to conduct dynamic rollover testing and gather data from that testing as part of NHTSA's New Car Assessment Program (NCAP).

The purpose of the testing reported herein was to determine if a typical 2020 Nissan Titan 5.6 Liter Endurance V8 SL 4x4 CC would experience tip-up, defined as simultaneous two-wheel lift of two inches or more at an entry speed of 50 mph or less in the Fishhook Procedure developed by NHTSA. This procedure may be found at www.regulations.gov, docket item NHTSA-2006-26555-0136.

The testing reported herein was accomplished under contract DTNH22-14-D-00332. The task order is entitled, "NCAP Dynamic Rollover Testing."

Section II

VEHICLE PREPARATION

A. Test Vehicle

The test vehicle was new or in as-new condition, meaning the vehicle had been driven no more than 500 miles prior to the start of dynamic rollover testing. It was acquired through a commercial rental/leasing company. Details of the test vehicle are given in Table 1.

B. Tires

All tires used were new, and of the same make, model, size, and DOT specification of those installed on the vehicle when purchased new. Tire inflation pressures were in accordance with the recommendations indicated on each vehicle's identification placard. To further reduce the possibility of tire debeading, the tires were mounted to the rims without the use of tire mounting lubricant. Tire specifications are listed in Table 2.

C. Vehicle Loading

The multi-passenger load, described in the Fishhook Procedure, was used for all tests. The load and positioning of the load in the vehicle are listed in Table 3.

In addition to water dummies, the loading included instrumentation, a steering machine, and outriggers. Test vehicle bumper assemblies were removed for outrigger installation. The reduction in vehicle weight due to the removal of the bumpers was offset by the additional weight of the outriggers and their mounting system. The outrigger system typically outweighs the bumper assemblies.

Table 1. Test Vehicle Data

General Data						
Model year, make, model 2020 Nissan Titan 5.6 Liter Endurance V8 SL 4x4 CC						
VIN	1N6AA1E	D6LN50xxx	X			
Vehicle type/Body style	Truck/Cre	w Cab Pick	up Truck			
Number of doors	4		-			
Trim level	5.6-Liter E	ndurance \	/8 SL			
Seating positions	Front:	2 nd row	3 rd row	4 th row	5 th row	
	2	3	0	0	0	
Electronic stability control	Yes			l		
4-Wheel ABS (Yes/No)	Yes					
Power steering (Yes/No)	Yes					
Major optional equipment Moonroof Package, SL Tow Package, Protection Package, Splash Guards, Rear Seat Entertainment, Floor Mats-Carpet, Illuminated Kick Plate, Electronic Locking Tailgate.					ainment,	
Odometer at start of testing						
	Drivetra	ain				
Engine cylinder arrangement V-8						
Engine displacement 5.6 L						
Transmission type Automatic						
Drive arrangement	4WD					
	Chass	is				
Track width	F: 68.25 ir	n (1733.6 m	m), R: 68.2	25 in (1733.	6 mm)	
Wheelbase	140 in (35	56 mm)				
Curb weight	6000 lb (2	721.6 kg)				
Certification Data from Vehicle's Label						
Vehicle manufactured by	NISSAN N	OTOR CO	., LTD.			
Date of manufacture	02/20					
GVWR 7300 lb (3311 kg)						
GAWR Front 3800 lb (1724 kg)						
GAWR Rear	4012 lb (1	820 kg)				

Table 2. Tire Information

Tire Manufacturer	Goodyear
Tire Model	Wrangler SR-A
Tire Size	Front: P275/60R20 Rear: P275/60R20
Load rating	Front:114 Rear:114
Speed rating	Front: S Rear: S
Treadwear grade	Front: 500 Rear: 500
Traction grade	Front: A Rear: A
Temperature grade	Front: B Rear: B
Location of "Recommended Tire Pressure" label	Driver's door jamb
Recommended cold tire pressure	Front: 36 psi, (250 kPa) Rear: 36 psi, (250 kPa)
First 8 digits of DOT code	Front: M6YN EXER Rear: M6YN EXER

Table 3. Vehicle Loading

Water dummy and other loading	Ballast weight moved behind front passenger.3 water dummies in second row		
Water dummy weight	175 lb (79.4 kg)		
Fuel level	Full		
Weight as Tested			
Left front	1954 lb (886.3 kg)		
Right front	1887 lb (855.9 kg)		
Left rear	1549 lb (702.6 kg)		
Right rear	1512 lb (685.8 kg)		

D. Steering Controller

Precise controlled steering is accomplished using a steering machine designed and constructed by DRI. DRI has used its Automated Vehicle Controller (AVC) steering machine for many vehicle tests including FMVSS 126 tests. It can provide up to 65 ft-lb torque and rates over 1300 deg/sec. The integrated angle encoder has an unlimited range with a resolution of 0.045 degrees and an accuracy of ±0.045 degrees. The steering motor is controlled by a MicroAutoBox II from dSPACE, which also acts as the data acquisition system.

E. Real-Time Controller and Data Acquisition

Data acquisition is achieved using a MicroAutoBox II from dSPACE, which also serves as the real-time system for the steering controller. Data from the Oxford IMU, including Longitudinal, Lateral, and Vertical Acceleration, Roll, Yaw, and Pitch Rate, Forward and Lateral Velocity, Roll and Pitch Angle, are sent over Ethernet to the Micro AutoBox. The Oxford IMUs are calibrated per the manufacturer's recommended schedule (Table 5). The MicroAutoBox II specifications are:

Model: dSPACE Micro-Autobox II 1401/1513

Base Board SN 549068 I/O Board SN 588523

Two video cameras were used to record the Fishhook runs. They were positioned nominally as shown in Figure 1. The recorded videotapes were reviewed after the Fishhook runs to check for any two-wheel lift. If any two-wheel lift was observed, eight infrared distance-measuring sensors for measurement of wheel lift (two sensors at each wheel) were then mounted for use in subsequent confirmation Fishhook tests.

F. Equipment Weight

Table 4 lists the equipment and associated weights outlined in the NHTSA Laboratory Test Procedure for Dynamic Rollover and the equipment at DRI used for this specific test program. The equipment used at DRI for this test program differs slightly from the equipment that was previously used by NHTSA for rollover testing. Because DRI's equipment is lighter than NHTSA's equipment, DRI uses ballast to maintain a consistent weight and weight distribution in the vehicle.

Table 4. Weight of In-Cab Test Equipment

Equipment	Location	Equipment \ (lb)	Weight
		NHTSA*	DRI
Data Acquisition System	Front passenger seat	58	
Steering Machine	Handwheel	31	31
Steering Machine Electronics Box	Passenger row foot well behind the front passenger seat. If vehicle does not have a rear passenger row foot well, the Electronics Box should be placed in the front passenger seat foot well.	39	
MABX, and laptop	Front passenger seat		21
Motor control and power supply	Front passenger footwell		26
Ballast	Front passenger footwell		50
_	Total	128	128

Total 128 128

G. Sensors

A list of the sensors is given in Table 5.

H. Other Vehicle Preparation

In addition to installation and preparation discussed above, the test vehicle was prepared as follows:

- Front and rear bumpers were removed
- Outrigger mounts were installed in the bumper locations and titanium outriggers were fastened to these mounts
- Airbags were removed or otherwise disabled
- Photographs of the vehicle tested are given in Appendix A.

^{*} Table A.1 from US DOT NHTSA - Laboratory Test Procedure for Dynamic Rollover - The Fishhook Maneuver Test Procedure - New Car Assessment Program (NCAP) - March 2013

Table 5. Sensors

Measured Variable	Sensor	Range	Resolution	Accuracy	Specifics	Serial Number	Calibration
Vehicle Tire Pressure	Tire Pressure Gauge	0-100 psi 0-690 kPa	0.01 psi 6.89 kPa	< 1% error between 20 and 100 psi	Omega DPG8001	17042707002	By: DRI Date: 7/3/2019 Due: 7/3/2020
Vehicle Total,	Platform Scales (Minter)	1200 lb/platform 5338 N/platform	1 lb 4.4 N	0.5% of applied load	Intercomp SWI	1110M206352	By: DRI Date: 1/6/2020 Due: 1/6/2021
Wheel, and Axle Load	Platform Scales (Torrance)	1200 lb/platform 5338 N/platform	1 lb 4.4 N	0.5% of applied load	Intercomp SW500	0828MA19001	By: DRI Date: 9/12/2019 Due: 9/12/2020
Handwheel Angle	Steering Angle Encoder (Automated Steering Controller)	±800 deg	0.045 deg	±0.045 deg	DRI Automatic Vehicle Controller using dSPACE Micro-Autobox II	NA	Verified by DRI at installation ¹
Longitudinal, Lateral, and Vertical Acceleration Roll, Yaw, and Pitch Rate, Forward and Lateral Velocity, Roll and Pitch Angle	Multi-Axis Inertial Sensing System	Accels ± 5 g, Angular Rate ±300 deg/s, Angle >45 deg, Velocity >200 km/h	Accels .001 g, Angular Rate 0.01 deg/s, Angle 0.05 deg, Velocity 0.1 km/h	Accels .001g, Angular Rate 0.01 deg/s, Angle 0.05 deg, Velocity 0.1 km/h	Oxford xNav 550	015360	By: Oxford Technical Solutions Date: 2/10/2020 Due: 2/10/2022

¹ The steering encoder is checked prior to beginning tests to verify that there are no faults. The steering controller is installed in the vehicle and the steering wheel is turned through two complete revolutions while recording data. The data are then reviewed for any dropouts or other nonlinearities that would indicate dust intrusion or faulty sectors.

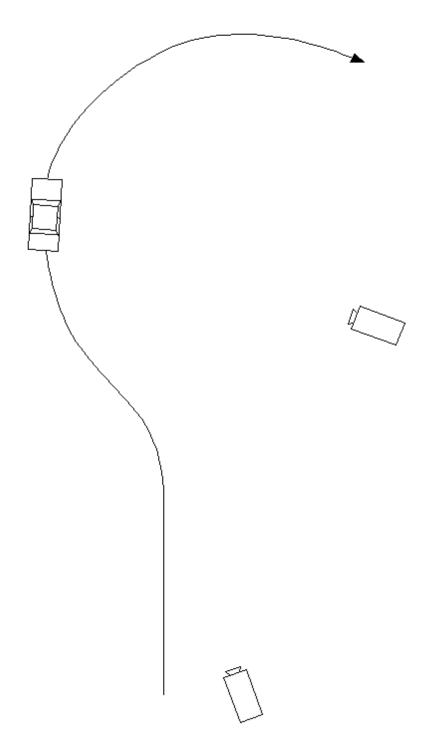


Figure 1. Nominal Position of Video Cameras for Fishhook Tests

Section III

TEST PROCEDURES

This section includes a general overview of the test procedures and details of the particular test.

A. Test Procedure Overview

This test was conducted in accordance with NHTSA's NCAP Rollover Resistance Test Procedure (Fishhook) as described in the Federal Register (68 FR 59250). Detailed descriptions of the test procedure, pass/fail criteria, and data acquisition specifications may be found at docket NHTSA-2001-9663.

There are two major components of the test procedure, the Slowly Increasing Steer (SIS) pre-test and the Fishhook test.

The Slowly Increasing Steer (SIS) maneuver was used to characterize the steady state lateral dynamics of each vehicle, and is based on the "Constant Speed, Variable Steer" test defined in SAE J266. The maneuver is used to determine the handwheel angle that produces a lateral acceleration of 0.3 g at 50 mph. This handwheel angle is then used to determine the magnitude of steering to be used for the NHTSA Fishhook maneuver.

SIS tests were performed at a constant speed of 50 mph. Handwheel angle was input at a rate of 13.5 deg/sec, from 0 to an angle that provided at least 0.55 g. Three tests were conducted in each direction, and the data for the six runs were averaged to obtain the handwheel angle that produced 0.3 g at 50 mph.

The Fishhook test is a programmed steering maneuver that is implemented via the steering controller. The vehicle was initially steered in one direction and then the steering was reversed. The timing, magnitude, and rate of the steering were prescribed by the Fishhook Procedure.

To begin the maneuver, the vehicle was driven in a straight line at a speed slightly greater than the desired entrance speed. The driver then released the throttle. When the vehicle was at the target speed, the steering controller automatically initiated the steering maneuver. Following completion of the steering reversal, the handwheel position was maintained for three seconds and then returned to zero angle in 1 second.

The tests were conducted in both left-right and right-left directions. The "Default" test series used a handwheel angle equal to 6.5 times the handwheel angle that produced 0.3 g at 50 mph in the SIS tests, and initial vehicle speeds beginning at 35 mph and concluding up to 50 mph (if no two-wheel lift occurs). Supplemental tests were also done, as specified in the Fishhook Procedure.

B. Test Conditions

1. TEST SURFACE

The tests were conducted on the Vehicle Dynamics Area at DRI's Minter Field facility, located near Bakersfield, California, on 4/21/2020. The VDA has a smooth, flat (slope less than 0.5% throughout) asphaltic concrete surface. Its dimensions are as shown in Figure 2. It was built in the spring of 2005.

VDA surface friction measurements were accomplished using the DRI Mobile Tire Tester. Three runs were done, one at each of three previously determined locations. Each run provided for a minimum of 3 seconds of tire friction at constant normal load, slip angle, and speed in a free rolling condition. The test was accomplished using an ASTM E1136 tire with an inflation pressure of 35 (± 0.5) psi at a test speed of 40 (± 0.5) mph. The net slip angle of the test tire for each test run was 7.5 deg. The test tire was no older than 6 months from the date of manufacture. The surface friction measurement results are shown in Table 6.

Table 6. Surface Friction

Date of surface friction measurements	4/22/2020
Average normalized lateral force	0.786

2. FISHHOOK HANDWHEEL ANGLES

The 0.3 g handwheel angle obtained from the SIS tests and the handwheel angles used in the Fishhook tests are shown in Table 7.

Table 7. Handwheel Angles

0.3 g handwheel angle (from SIS tests at 50 mph)	38.6°
5.5 scalar handwheel angle for Fishhook Test	212°
6.5 scalar handwheel angle for Fishhook Test	251°

3. WEATHER CONDITIONS

The weather conditions, recorded at the end of testing, are shown in Table 8.

Table 8. Weather Conditions

Ambient temperature	68° F (20° C)			
Wind Speed	6 mph (2.3 m/s)			
Wind Direction	300° (WNW)			

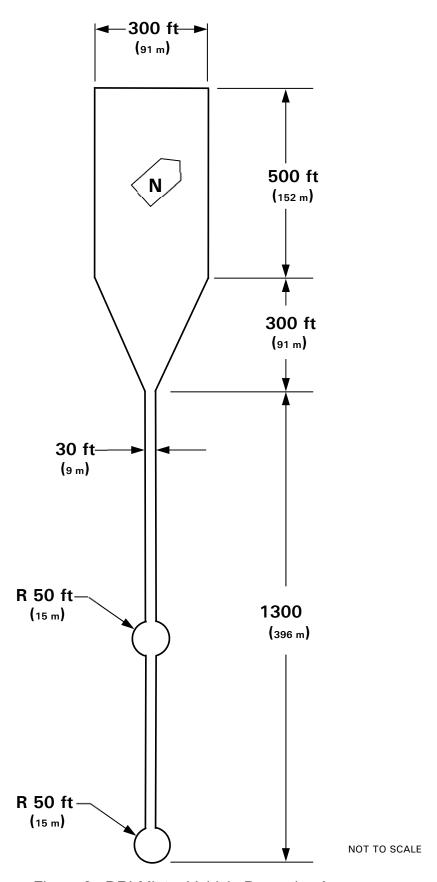


Figure 2. DRI-Minter Vehicle Dynamics Area

Section IV

RESULTS

The test run log is given in Appendix B. The Slowly Increasing Steer Test Worksheet is given in Appendix C. Appendix D contains time history plots for the 50 mph runs and any runs which resulted in two-wheel lift. There was no two-wheel lift at any test condition for the 2020 Nissan Titan 5.6 Liter Endurance V8 SL 4x4 CC.

APPENDIX A

Photographs

LIST OF FIGURES

		Page
A1.	Window Sticker	A-3
A2.	Front View, Test Vehicle As-Delivered	A-4
A3.	Rear View, Test Vehicle As-Delivered	A-5
A4.	Front View, Test Vehicle in Test Condition	A-6
A5.	Rear View, Test Vehicle in Test Condition	A-7
A6.	Certification Label	A-8
A7.	Tire Placard	A-9
A8.	Instrumentation in Test Vehicle	A-10
A9.	Steering Controller and Computer	A-11
A10.	Ballast Condition	A-12



Figure A1. Window Sticker



Figure A2. Front View, Test Vehicle As-Delivered



Figure A3. Rear View, Test Vehicle As-Delivered



Figure A4. Front View, Test Vehicle in Test Condition



Figure A5. Rear View, Test Vehicle in Test Condition

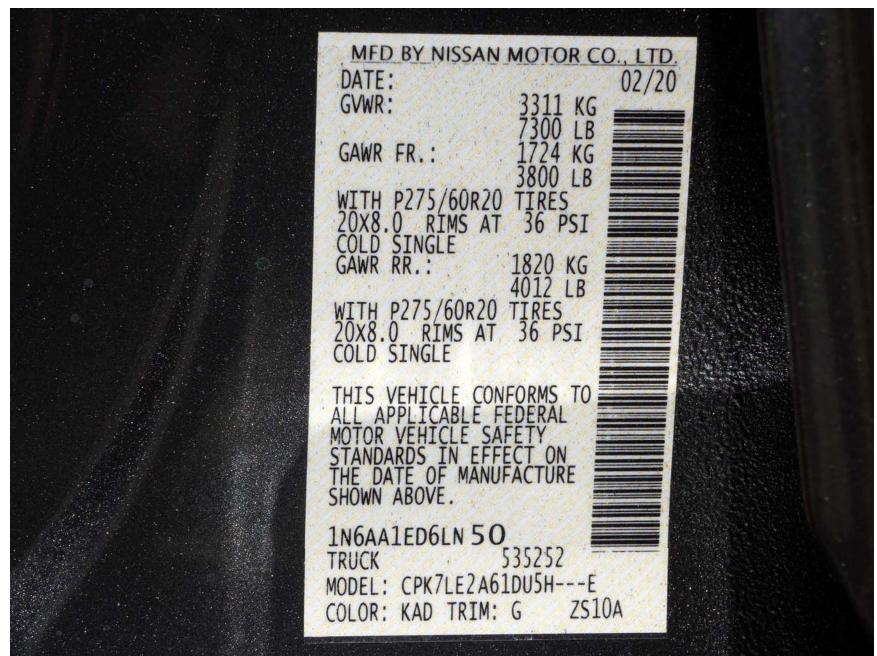


Figure A6. Certification Label



Figure A7. Tire Placard





Figure A8. Instrumentation in Test Vehicle

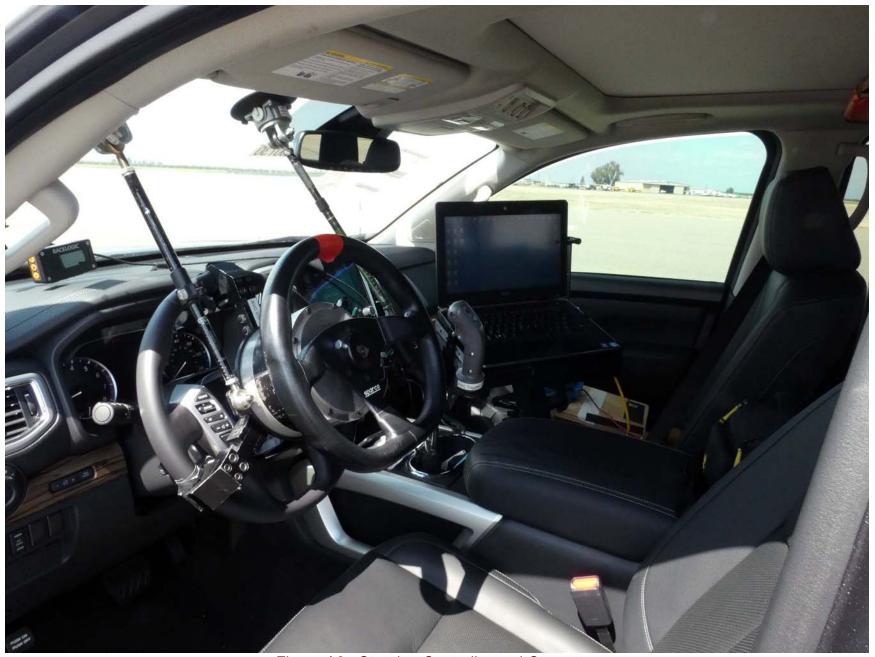


Figure A9. Steering Controller and Computer





Figure A10. Ballast Condition

APPENDIX B

Test Run Log

2020 Nissan Titan 5.6 Liter Endurance V8 SL Vehicle:

4x4 CC

Run Number	Test Type	Speed (mph)	Handwheel Angle (deg)	Dir. of First Steer	2 Wheel Lift	Notes
1	Tire Warm-Up	35	60	Right	NA	
2	"	"	100	"	"	
3	"	"	"	"	"	
4	"	"	"	"	"	
5	2x SWA last cycle					
6	Static	0	0			
7	Steady State	50	0			
8	Slowly Increasing Steer	50	60	Left	NA	
9	"	11	"	Left	"	
10	"	11	"	Left	"	
11	11	11	"	Right	11	
12	"	"	"	Right	"	
13	"	" " "		Right	"	
14	6.5 Scalar Fishhook	35	251	Left	No	
15	"	40	"	"	"	
16	11	45	"	"	"	

Driver: Jonathan Robel Test Date: 4/21/2020

Run Number	Test Type	Speed (mph)	Handwheel Angle (deg)	Dir. of First Steer	2 Wheel Lift	Notes
17	"	47.5	"	"	"	
18	"	50	"	"	"	
19	5.5 Scalar Fishhook	45	212	Left	No	
20	"	47.5	"	"	"	
21	"	50	"	"	"	
22	6.5 Scalar Fishhook	35	251	Right	No	
23	11	40	"	"	"	
24	"	45	"	"	"	
25	"	47.5	"	"	"	
26	"	50	"	"	"	
27	5.5 Scalar Fishhook	45	212	Right	No	
28	11	47.5	II	"	"	
29	"	50	"	"	"	

APPENDIX C

Slowly Increasing Steer Test Worksheet

NCAP, 2020 Nissan Titan 5.6 Liter Endurance V8 SL 4x4 CC, Multi-Passenger Load,

Test Date: 4/21/2020 SIS_out_v2

Run	Dir of Steer	Start Speed (mph)	End Speed (mph)	Speed Red. (%)	Index of ay @ 0.3g	HW Angle (deg) at 0.3g	ay (g) @ 0.3g index	6.5x HW Angle (deg)	Ramp Time (sec) at 6.5x	5.5x HW Angle (deg)	Ramp Time (sec) at 5.5x	R2	Zero Begin Index	Zero End Index
8	L	50.0	1.9	96.2	1390	-39.4	-0.302	-255.9	-0.3554	-216.5	-0.3007	0.9981	601	800
9	L	49.9	3.9	92.2	1392	-39.5	-0.293	-256.9	-0.3568	-217.4	-0.3019	0.9978	600	800
10	L	50.3	1.0	98.0	1373	-38.3	-0.298	-248.6	-0.3453	-210.4	-0.2922	0.9969	601	800
11	R	50.1	1.2	97.6	1370	38.1	0.2970	247.6	0.3439	209.5	0.2910	0.9951	601	800
12	R	50.1	3.9	92.3	1372	38.3	0.3120	249.1	0.3460	210.8	0.2928	0.9941	601	800
13	R	50.3	2.1	95.9	1370	38.2	0.3040	248.0	0.3445	209.9	0.2915	0.9955	600	800

Mean: 38.6 0.301 251 0.349 212 0.295

Steering Controller Input Values

Scalar 6.5 values:

Initial HW angle: 251 deg
Initial time: 0.349 s
Reversal HW angle: -251 deg
Reversal time: 0.697 s

Scalar 5.5 values:

Initial HW angle: 212 deg
Initial time: 0.295 s
Reversal HW angle: -212 deg
Reversal time: 0.59 s

APPENDIX D

Time History Plots

LIST OF FIGURES

		Page
D1.	Vehicle Speed, Handwheel Angle, and Roll Angle Time History Plots	
	for Default Test Series, L-R, 50 mph	D-3
	Steering Machine Operation Time History Plots for Default	
	Test Series, L-R, 50 mph	D-4
D3.	Yaw Rate, Roll Rate, and Lateral Acceleration Time History Plots for	
	Default Test Series, L-R, 50 mph	D-5
D4.	Pitch Rate and Longitudinal Acceleration Time History Plots for	
	Default Test Series, L-R, 50 mph	D-6
D5.	Vehicle Speed, Handwheel Angle, and Roll Angle Time History Plots	
	for Default Test Series, R-L, 50 mph	D-7
D6.	Steering Machine Operation Time History Plots for	
	Default Test Series, R-L, 50 mph	D-8
D7.	Yaw Rate, Roll Rate, and Lateral Acceleration Time History Plots for	
	Default Test Series, R-L, 50 mph	D-9
D8.	Pitch Rate and Longitudinal Acceleration Time History Plots for	
	Default Test Series, R-L, 50 mph	D-10
D9.	Vehicle Speed, Handwheel Angle, and Roll Angle Time History Plots	
	for Supplemental 2 Test Series, L-R, 50 mph	D-11
D10.	Steering Machine Operation Time History Plots for	
	Supplemental 2 Test Series, L-R, 50 mph	D-12
D11.	Yaw Rate, Roll Rate, and Lateral Acceleration Time History Plots for	
	Supplemental 2 Test Series, L-R, 50 mph	D-13
D12.	Pitch Rate and Longitudinal Acceleration Time History Plots for	
	Supplemental 2 Test Series, L-R, 50 mph	D-14
D13.	Vehicle Speed, Handwheel Angle, and Roll Angle Time History Plots	
	for Supplemental 2 Test Series, R-L, 50 mph	D-15
D14.	Steering Machine Operation Time History Plots for	
	Supplemental 2 Test Series, R-L, 50 mph	D-16
D15.	Yaw Rate, Roll Rate, and Lateral Acceleration Time History Plots for	
	Supplemental 2 Test Series, R-L, 50 mph	D-17
D16.	Pitch Rate and Longitudinal Acceleration Time History Plots for	
	Supplemental 2 Test Series, R-L, 50 mph	D-18

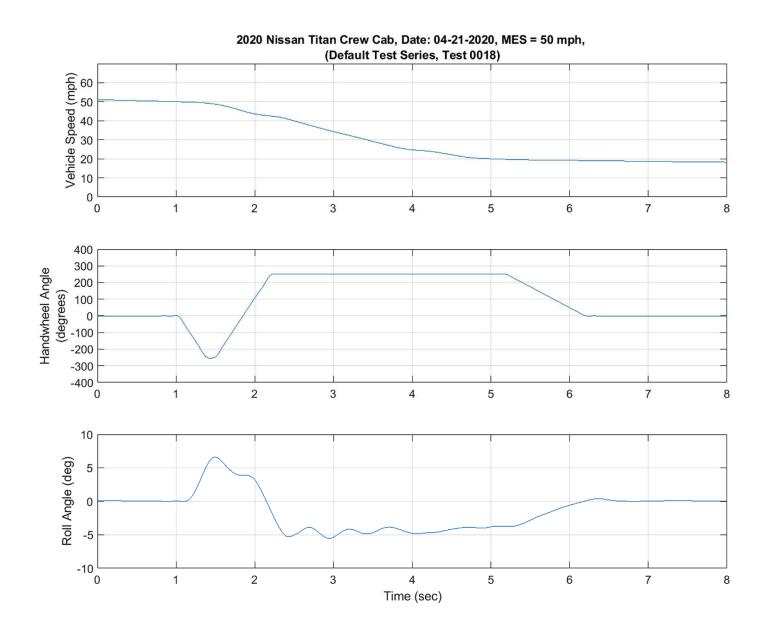


Figure D1. Vehicle Speed, Handwheel Angle, and Roll Angle Time History Plots for Default Test Series, L-R, 50 mph

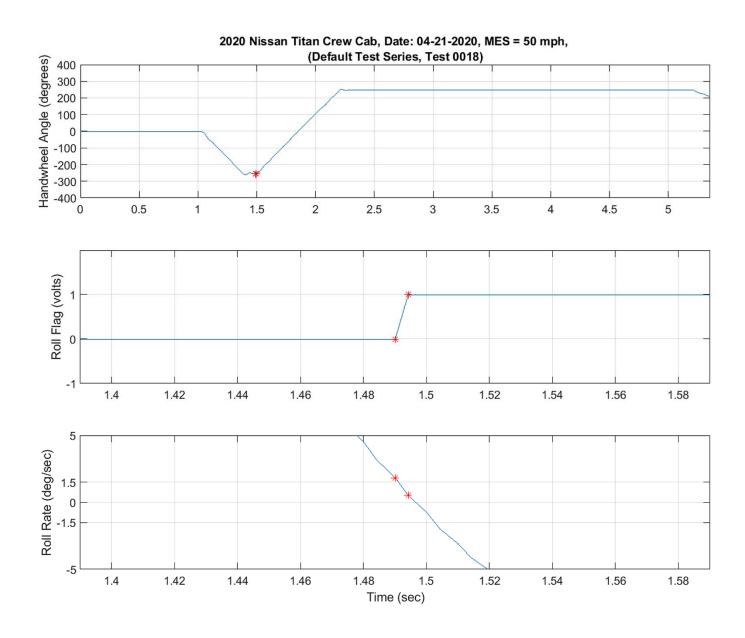


Figure D2. Steering Machine Operation Time History Plots for Default Test Series, L-R, 50 mph

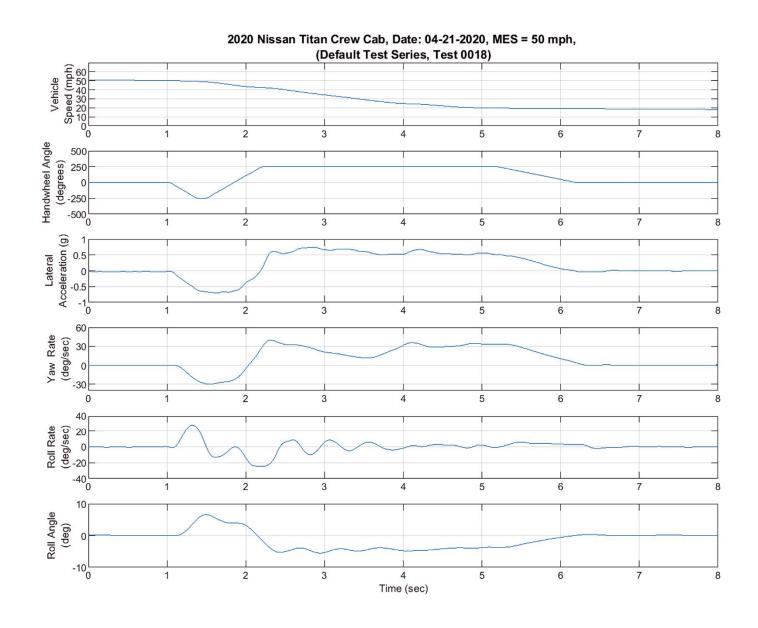


Figure D3. Yaw Rate, Roll Rate, and Lateral Acceleration Time History Plots For Default Test Series, L-R, 50 mph

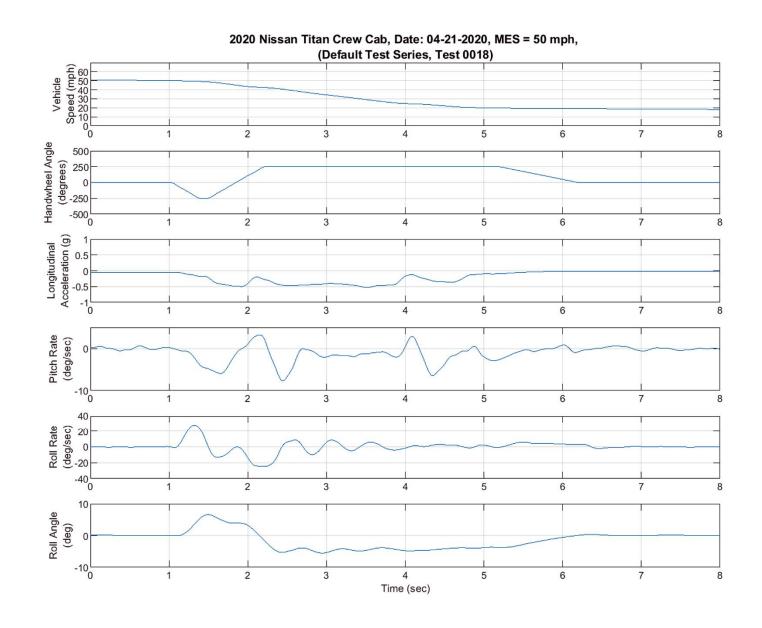


Figure D4. Pitch Rate and Longitudinal Acceleration Time History Plots for Default Test Series, L-R, 50 mph

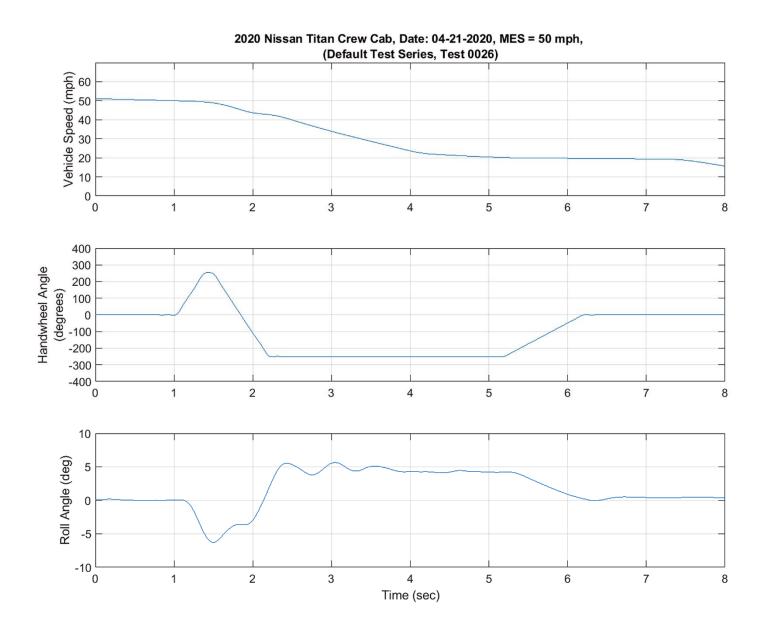


Figure D5. Vehicle Speed, Handwheel Angle, and Roll Angle Time History Plots for Default Test Series, R-L, 50 mph

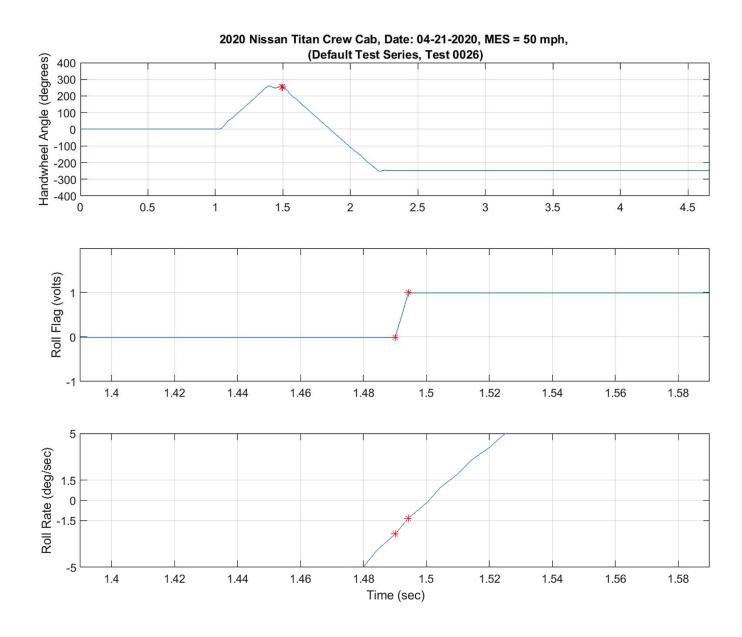


Figure D6. Steering Machine Operation Time History Plots for Default Test Series, R-L, 50 mph

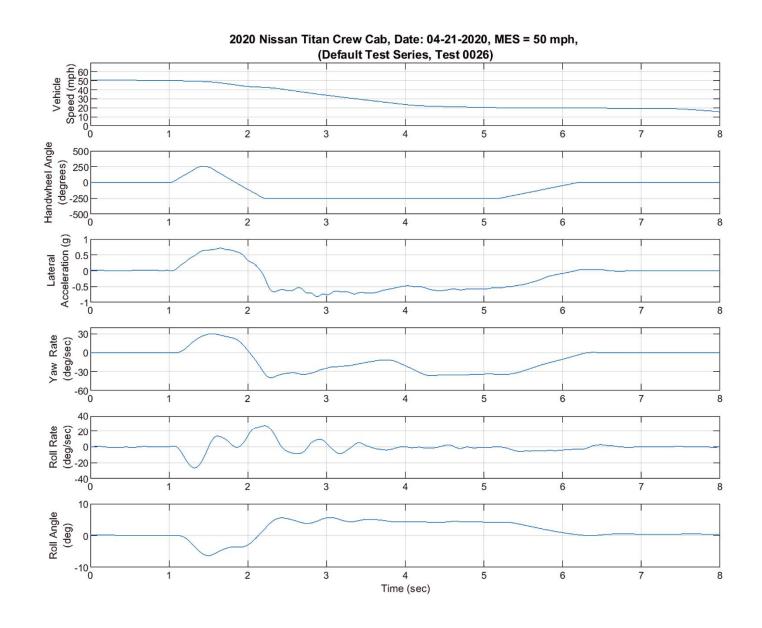


Figure D7. Yaw Rate, Roll Rate, and Lateral Acceleration Time History Plots for Default Test Series, R-L, 50 mph

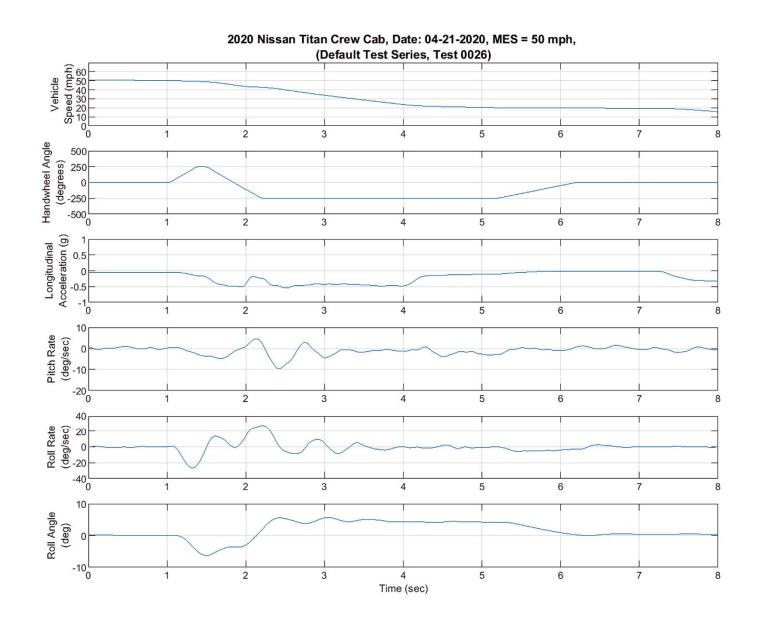


Figure D8. Pitch Rate and Longitudinal Acceleration Time History Plots or Default Test Series, R-L, 50 mph

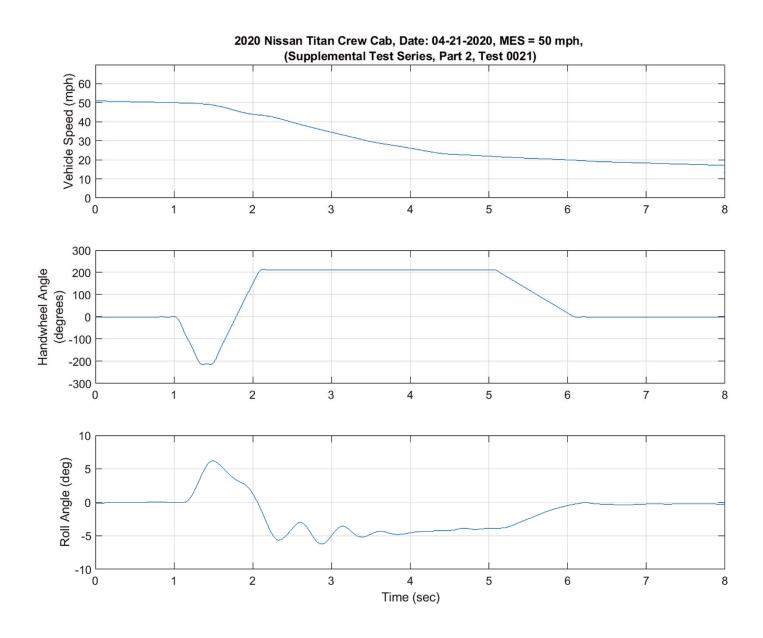


Figure D9. Vehicle Speed, Handwheel Angle, and Roll Angle Time History Plots for Supplemental 2 Test Series, L-R, 50 mph

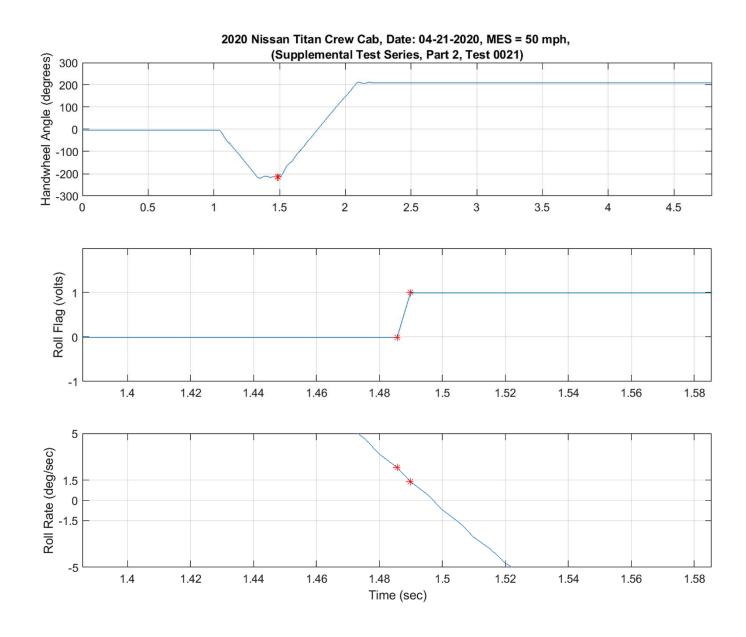


Figure D10. Steering Machine Operation Time History Plots for Supplemental 2 Test Series, L-R, 50 mph

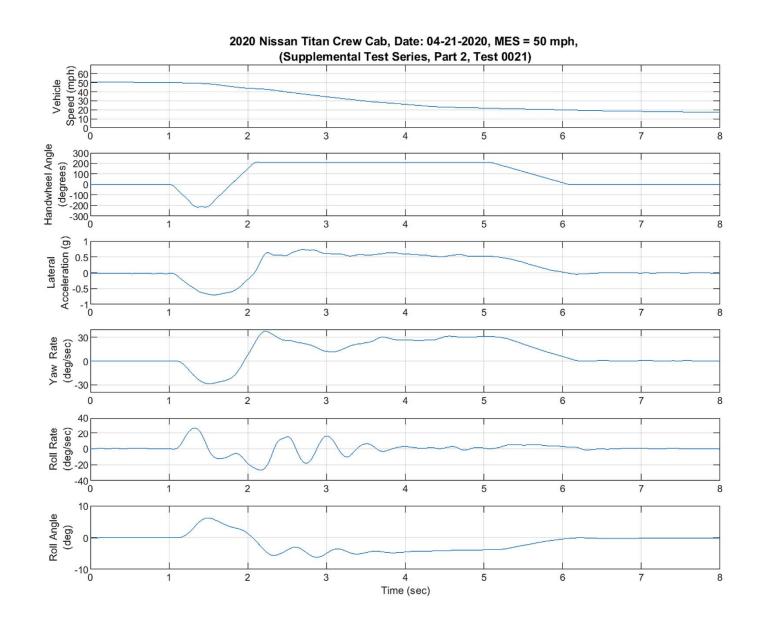


Figure D11. Yaw Rate, Roll Rate, and Lateral Acceleration Time History Plots for Supplemental 2 Test Series, L-R, 50 mph

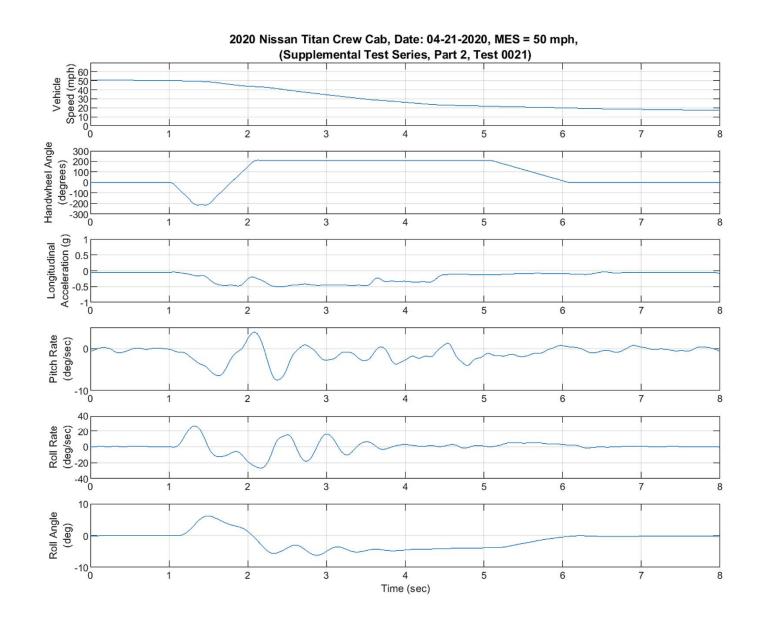


Figure D12. Pitch Rate and Longitudinal Acceleration Time History Plots for Supplemental 2 Test Series, L-R, 50 mph

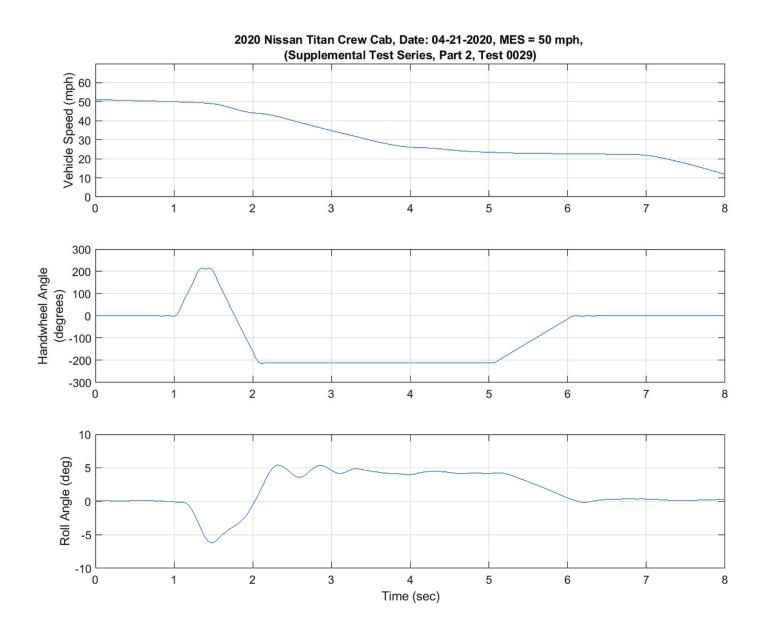


Figure D13. Vehicle Speed, Handwheel Angle, and Roll Angle Time History Plots for Supplemental 2 Test Series, R-L, 50 mph

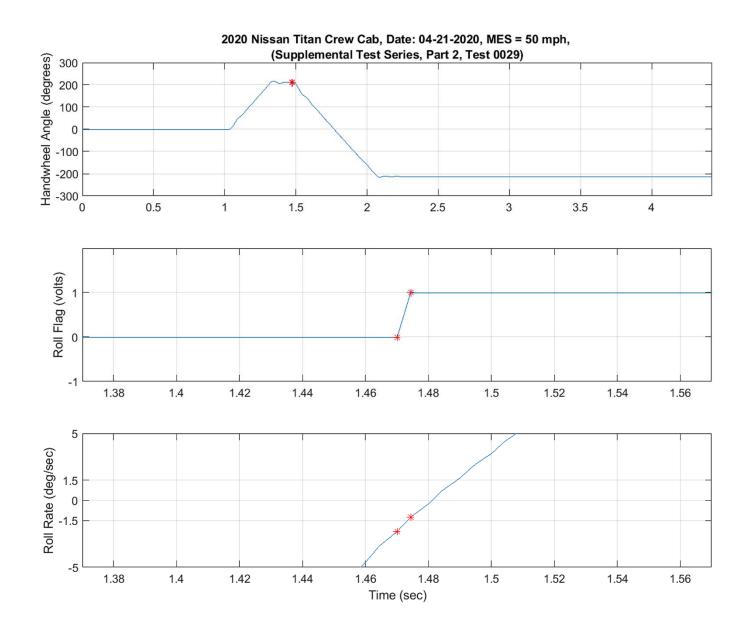


Figure D14. Steering Machine Operation Time History Plots for Supplemental 2 Test Series, R-L, 50 mph

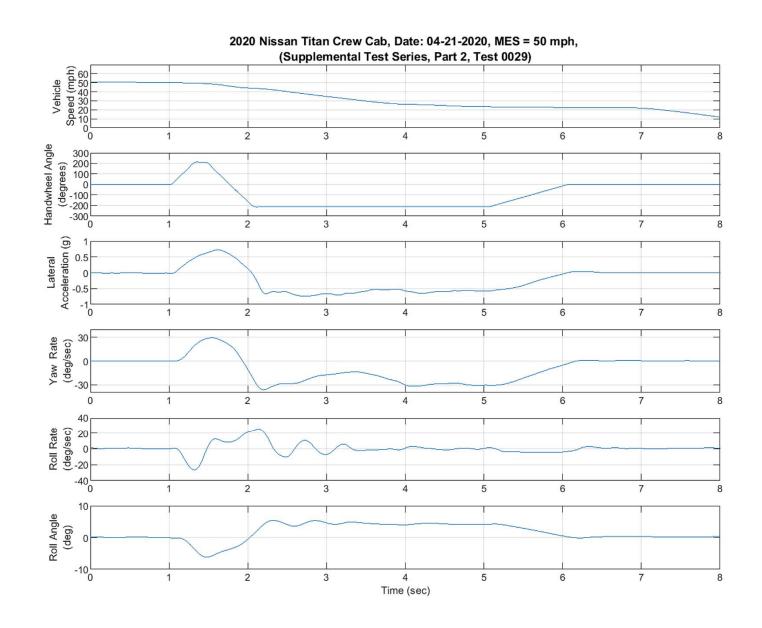


Figure D15. Yaw Rate, Roll Rate, and Lateral Acceleration Time History Plots for Supplemental 2 Test Series, R-L, 50 mph

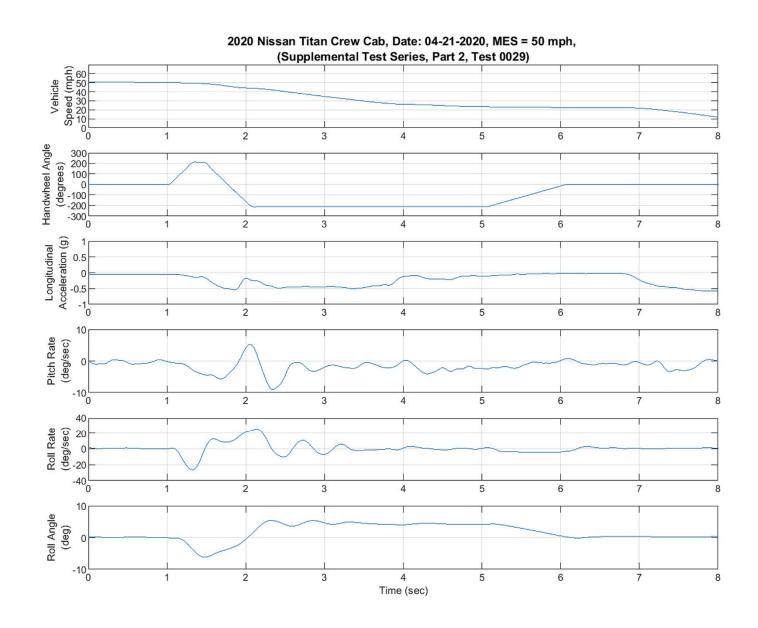


Figure D16. Pitch Rate and Longitudinal Acceleration Time History Plots for Supplemental 2 Test Series, R-L, 50 mph