OMB Control No.: 2127-0004

Part 573 Safety Recall Report

20E-055

Manufacturer Name: WATSON & CHALIN MANUFACTURING, INC.

Submission Date: AUG 18, 2020 **NHTSA Recall No.:** 20E-055 **Manufacturer Recall No.:** W&C2020-01



Manufacturer Information:

Manufacturer Name: WATSON & CHALIN

MANUFACTURING, INC.

Address: 725 EAST UNIVERSITY DRIVE

MCKINNEY TX 75069

Company phone: 972-547-6020

Population:

 $Number\ of\ potentially\ involved: 1,853$

Estimated percentage with defect : 66 %

Equipment Information:

Brand / Trade 1: Watson and Chalin

Model: SL2065

Part No.: Multiple part no's.

Size: 20,000 lb. rated capacity

Function: Lift axle

Descriptive Information: A limited number of Watson & Chalin ("W&C") Model SL2065 steerable lift axle

suspensions systems may be equipped with lower rear pivot cap screws that are not long enough to sufficiently engage the locking feature of the corresponding

nuts.

Production Dates: NOV 13, 2019 - APR 30, 2020

Description of Defect:

Description of the Defect: The above-referenced lower rear pivot cap screws may not be long enough to

sufficiently engage the locking feature of the corresponding nuts.

FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: In some cases, the above-referenced condition may cause a loss of clamp load

of the corresponding pivot joint. Extended use of the suspension in this condition can result in the fracture or loss of the cap screw and related washers and nut. This can further result in foreign object debris on the roadway, increasing the risk of a crash and/or injury. W&C has not received

any field reports of accidents due to a cap screw fracture or loss.

Description of the Cause: W&C has determined some of the affected lower rear pivot cap screws that

were manufactured at the extreme low side of the length tolerance specification may not sufficiently engage the locking feature of the

corresponding nuts during installation.

Identification of Any Warning Possible warning signs that may appear before a lower rear pivot cap screw that can Occur: fracture or loss include an insufficient number of cap screw threads extending beyond the end of the pivot nut, a missing pivot nut, failure of the suspension to lift or lower properly, and suspension noise and vibration.

Involved Components:

Component Name: NR

Component Description: NR

Component Part Number: NR

Supplier Identification:

Component Manufacturer

Name: NR

Address: NR

NR

Country: NR

Chronology:

03/26/20 - W&C warranty group reviewed first field complaint for a loose lower rear pivot fastener on a W&C SL2065 suspension. W&C engineering group initiated a preliminary investigation.

04/20/20 - W&C learned that PACCAR's service group had received some field reports of loose lower rear pivot fasteners on SL2065 suspensions.

05/01/20 – W&C engineering and manufacturing implemented a corrective change from an 11.5 in. nominal length cap screw to a 12.0 in. nominal length cap screw.

06/15/20 - W&C engineering group attended conference call with PACCAR (Kenworth and Peterbilt) to discuss the pivot fastener matter.

06/18/20 – W&C engineering group initiated testing and further analysis of the subject pivot fasteners.

06/20/20 – W&C engineering group concluded the pivot fastener testing.

07/20/20 – W&C engineering group attended conference call with Daimler Trucks North America to discuss the pivot fastener matter.

07/22/20 - W&C engineering group reviewed with PACCAR (Kenworth and Peterbilt) test results and conclusions regarding the affected pivot fasteners in the field.

08/04/20 - W&C engineering group reviewed with Navistar test results and conclusions regarding the affected pivot fasteners in the field.

08/13/20 - W&C engineering and technical service groups narrowed the population list of suspect SL2065

suspensions and affected W&C customers.

08/17/20 - W&C engineering group further conferred with PACCAR (Kenworth and Peterbilt) regarding a proposed field campaign for inspecting affected SL2065 suspensions and replacing, as-needed, lower rear pivot fasteners using a W&C replacement service kit.

Description of Remedy:

Description of Remedy Program: W&C will notify its affected vehicle OEM and aftermarket equipment

installer customers of this issue, and recommend they and/or their applicable customers who own any vehicles equipped with the subject SL2065 suspension systems to: (1) inspect the suspensions and determine whether the lower rear pivot cap screws meet the criteria for threads extending beyond the respective nuts; (2) if such criteria are not met, contact W&C to order a replacement lower rear pivot fastener service kit free of charge; and (3) use W&C's instructions for installing such

replacement fasteners. W&C will manage and track all orders it receives for replacement service kits, as well as its shipments of such kits. W&C will provide a standard allocation of labor hours for installation of the

replacement service kits.

from Recalled Component: field.

How Remedy Component Differs The replacement cap screw is longer than the affected cap screw in the

Identify How/When Recall Condition On 05/01/20, W&C engineering and manufacturing implemented a was Corrected in Production: corrective change from an 11.5 in. nominal length cap screw to a 12.0 in.

nominal length cap screw.

Recall Schedule:

Description of Recall Schedule: W&C has begun informally notifying its applicable customers of this

matter. Formal notification will start within 30 days.

Planned Dealer Notification Date: NR - NR Planned Owner Notification Date: NR - NR

Purchaser Information:

The following manufacturers purchased this defective/noncompliant equipment for possible use or installation in new motor vehicles or new items of motor vehicle equipment:

Name: Kenworth Truck Company Address: 10630 NE 38TH Place

Kirkland WA 98033

Country: US

Company Phone: 425-828-5201

Name: Peterbilt Motors Company

Address: 3200 Airport Road

Denton TX 76207

Country: US

Company Phone: 940-220-2760

Name: Daimler Trucks North America LLC

Address: 4555 N Channel Ave.

Portland OR 97217

Country: US

Company Phone: 503-745-7385

Name: Riverview Industries, Inc.

Address: 3012 Route 9

Cold Spring NY 10516

Country: US

Company Phone: 845-265-5284

Name: Central States Thermo King St. Louis

Address: 420 East Carrie Ave.

St. Louis MO 63147

Country: US

Company Phone: 314-256-5350

Name: Tony Sanchez, Ltd.

Address: P.O. Box 649

Stanhope NJ 07874

Country: US

Company Phone: 973-398-3398

Name: Assembly Systems, Inc. Address: 1505 South Central Ave.

M 10 11 M 7 4 4 4 0 0 4 0 0

Marshfield WI 54449-0189

Country: US

Company Phone: 715-486-8800

Name: Cook Brothers Truck Parts

Address: 15 Walter Avenue

Binghamton NY 13901

Country: US

Company Phone: 607-723-7481

Name : Dayton Parts, LLC Address : 490 Railroad Ave.

Shiremanstown PA 17011

Country: US

Company Phone: 717-255-8547

Name: FleetPride, Inc.

Address: 600 E. Las Colinas Boulevard, Suite 400.

Irving TX 75039

Country: US Company Phone: NR

Name: Henderson Truck Equipment

Address: 916 South 10th Street

Manchester IA 52057

Country: US

Company Phone: 563-927-7871

Name: PACCAR Parts, division of PACCAR Inc

Address: 750 Houser Way N

Renton WA 98057

Country: US

Company Phone: 425-254-4085

Name: Scientific Brake & Equipment Company

Address: 1455 Dickerson Rd.

Gaylord MI 49735

Country: US

Company Phone: 800-292-0235

Name: Stainless & Repair Inc. Address: 8765 East 29th Street

Marshfield WI 54449

Country: US

Company Phone: 715-591-4933

Name: Suffolk County Brake Service Inc.

Address: 862 Lincoln Avenue

Bohemia NY 11716

Country: US

Company Phone: 631-244-7120

Name: ViCar, Inc.

Address: 3984 S. 500 West

Murray UT 84123

Country: US

Company Phone: 801 266-6656

Name: Navistar, Inc.

Address: 2701 Navistar Drive

Lisle IL 60532

Country: US

Company Phone: 331-332-5169

Name: Calabrese Truck Repair

Address: 36 Rice Court

Medford NY 11763

Country: US

Company Phone: 631-924-2220

Name: Thruway Spring

Address: 1609 Mt. Read Blvd.

Rochester NY 14606

Country: US

Company Phone: 585-254-6100

Name: Mack Trucks, Inc.

Address: 7825 National Service Rd.

Greensboro NC 27409

Country: US

Company Phone: 336-543-8533

Name: Hilbilt Sales Corp.

Address: 20036 I-30

Benton AR 72019-8045

Country: US

Company Phone: 501-316-2500

Name: Illinois Conveyor Enterprises, Inc.

Address: 21W161 Hill Avenue

Glen Ellyn 60137

Country: US

Company Phone: 630-469-1300

Name: Northern Truck & Equipment, LLC

Address: 11298 Rt. 149

Ft. Ann NY 12827

Country: US

Company Phone: 518-639-1020

Name: Stiman Steel

Address: 760 West River Rd.

Augusta ME 04330

Country: US

Company Phone: 207-622-3945

Name: Valley Fab and Equipment

Address: 9776 Trevett Rd.

Boston NY 14025

Country: US

Company Phone: 716-912-9667

Name: Volvo Trucks North America Address: 7900 National Service Road

Greensboro NC 27409

Country: US

Company Phone: 336-543-8533

^{*} NR - Not Reported