REPORT NUMBER: SPNCAP-CAL-20-007

NEW CAR ASSESSMENT PROGRAM (NCAP)
SIDE IMPACT POLE TEST

Ford Motor CO.
2020 Ford Explorer Hybrid
SUV

NHTSA No: M20200204

PREPARED BY:
CALSPAN CORPORATION
P.O. BOX 400
BUFFALO, NEW YORK 14225

May 28, 2020

FINAL REPORT

PREPARED FOR:
U.S. DEPARTMENT OF TRANSPORTATION
NATIONAL HIGHWAY TRAFFIC SAFETY ADMINISTRATION
OFFICE OF CRASHWORTHINESS STANDARDS
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Prepared by: Matthew Pronko Date: May 28, 2020
Matthew Pronko, Test Engineer

Approved by: Vanessa Hansen Date: May 28, 2020
Vanessa Hansen, Operations Manager

FINAL REPORT ACCEPTANCE BY OCWS:

_____
Division Chief, New Car Assessment Program
NHTSA, Office of Crashworthiness Standards

Date: _____

_____
COTR, New Car Assessment Program
NHTSA, Office of Crashworthiness Standards

Date: _____

TECHNICAL REPORT DOCUMENTATION PAGE

1. Report No. SPNCAP-CAL-20-007	***2. Government Accession No.***	***3. Recipient's Catalog No.***
4. Title and Subtitle Final Report of New Car Assessment Program Side Impact Pole Testing of a 2020 Ford Explorer Hybrid SUV NHTSA No.: M20200204		***5. Report Date*** May 28, 2020 ***6. Performing Organization Code*** CAL
7. Author(s) Matthew Pronko, Test Engineer Vanessa Hansen, Operations Manager		***8. Performing Organization Report No.*** CAL-DOT-2020-007
9. Performing Organization Name and Address Calspan Corporation Transportation Test Operation P.O. Box 400 Buffalo, New York 14225		***10. Work Unit No.*** ***11. Contract or Grant No.*** DTNH22-14-D-00352
12. Sponsoring Agency Name and Address U.S. Department of Transportation National Highway Traffic Safety Administration Office of Crashworthiness Standards (NRM-110) 1200 New Jersey Ave., SE, Room W43-410 Washington, D.C. 20590		***13. Type of Report and Period Covered:*** Final Test Report, March 23, 2020 - May 28, 2020 ***14. Sponsoring Agency Code*** NRM-110
15. *Supplementary Notes*		

16. Abstract

A 32.20 km/h (20 mph), 75° oblique impact Side NCAP Test was conducted on the subject 2020 Ford Explorer Hybrid SUV in accordance with the specifications of the Office of Crashworthiness Standards Side NCAP Pole Laboratory Test Procedure for the generation of consumer information on vehicle side pole crash protection. This test was conducted at Calspan Corporation's Transportation Test Operations facility in Buffalo, New York on March 23, 2020.

The impact velocity of the vehicle was 32.53 km/h, and the ambient temperature at the struck (driver's) side of the target vehicle was 21°C. The target vehicle's maximum post-test static crush was 312 mm located at level 3. The test vehicle's occupant performance data is as follows:

Measurement Description	Driver ATD (SID-IIs) (Serial No. DG8012)		
	Units	Threshold	Result
Head Injury Criteria (HIC_{36})		1000	287.851
Resultant Lower Spine Acceleration	G	82	39.426
Total Pelvic Force (sum of acetabular and iliac forces)	N	5525	2546.933
Maximum Thoracic Rib Deflection	mm	38	21.360
Maximum Abdomen Rib Deflection	mm	45	22.838

The two doors on the struck side of the vehicle did not separate from the body at the hinges or latches and the opposite doors did not open during the side impact event.

17. Key Words New Car Assessment Program (NCAP) Side Impact Pole Part 572V SID-IIs	***18. Distribution Statement*** Copies of this report are available from: National Highway Traffic Safety Administration Technical Information Services Division 1200 New Jersey Ave. SE Washington, D.C. 20590

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UNCLASSIFIED	UNCLASSIFIED	123	

Form DOT F1700.7 (8-72)

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SECTION 1

TEST PURPOSE AND PROCEDURE

This side impact test was conducted as part of the MY 2020 New Car Assessment Program Side Impact Test Program, sponsored by the National Highway Traffic Safety Administration (NHTSA), under Contract No. DTNH22-14-D-00352. The purpose of this test is to generate comparative side impact performance in a 2020 Ford Explorer Hybrid SUV. The side impact test was conducted in accordance with the Office of Crashworthiness Standard's Side NCAP Pole Laboratory Test Procedure, dated October 2015.

SECTION 2

SUMMARY OF TEST RESULTS

A rigid pole side impact test was conducted on a 2020 Ford Explorer Hybrid SUV. The subject vehicle was towed into the rigid pole at an angle of 75° and a velocity of 32.53 km/h. The test was conducted by Calspan Corporation's Transportation Test Operations facility in Buffalo, New York on March 23, 2020. Pre-test and post-test photographs of the test vehicle and side impact dummy (SID-IIs) are included in Appendix A of this report.

One Part 572V (SID-IIs) dummy was placed in the driver designated seating position according to instructions specified in the OCWS Side NCAP Pole Laboratory Test Procedure, dated October 2015. Camera locations and other pertinent camera information are included on page 3-11 in this report.

The Part 572V (SID-IIs) dummy was instrumented accordingly:

Head CG tri-axial accelerometers
Thorax upper, middle, and lower rib displacement potentiometers
Abdomen upper and lower rib displacement potentiometers
Lower spine tri-axial accelerometers
Iliac load cell
Acetabulum load cell

Appendix B contains the dummy response data. Dummy configuration and performance verification data can be found in Appendix C of this report. Appendix D identifies all serial numbers, manufacturers, and calibration dates for test equipment, dummy sensors, potentiometers, and load cells used to collect data during the test.

Injury readings for the SID-IIs dummy were recorded as follows:

INJURY READINGS

Measurement Description	Driver ATD (SID-IIs)		
	Units	IARV	Result
Head Injury Criteria (HIC_{36})		1000	287.851
Resultant Lower Spine Acceleration	g	82	39.426
Total Pelvic Force (sum of acetabular and iliac forces)	N	5525	2546.933
Maximum Thoracic Rib Deflection	mm	38*	21.360
Maximum Abdominal Rib Deflection	mm	45*	22.838

***Proposed IARV

Supplemental restraint information was recorded as follows:

SUPPLEMENTAL RESTRAINT INFORMATION

Restraint Type	Left Front (Driver) Occupant Location 1		Left Rear (Passenger) Occupant Location 4	
	Mounted	Deployed	Mounted	Deployed
Frontal Airbag	Yes	No		
Knee Airbag	Yes	No		
Side Airbag 1 - Curtain	Yes	Yes	Yes	Yes
Side Airbag 2 – Torso/Pelvis	Yes	Yes	No	N/A
Seat Belt Pretensioner	Yes	Yes	Yes	Yes
Seat Belt Load Limiter	Yes	Yes	Yes	Yes
Other				

GENERAL COMMENTS:

1. P1 serial number – DG8012

Data Anomalies:

- Left Front Sill Y Acceleration, Channel failed after 31.7 ms
- Left B-Pillar at Sill Y Acceleration, Questionable Spike at 20 ms
- Left A-Pillar Sill Y Acceleration, Questionable Spike at 54 ms.
- Load Cell Pole Barrier #2 Fy, Saturated 29ms to 36.8ms
- Firewall Y Acceleration, Questionable data throughout
- Photo placards had a misprint and should have stated vehicle as a "2020 Ford Explorer Hybrid"

SECTION 3

OCCUPANT AND VEHICLE INFORMATION

This section contains information reporting for the following Data Sheets:

Data Sheet No. 1 – General Test and Vehicle Parameter Data

Data Sheet No. 2 – Seat, Seat Belt, Steering Wheel Adjustment and Fuel Systems Data

Data Sheet No. 3 – Dummy Longitudinal Clearance Dimensions

Data Sheet No. 4 – Dummy Lateral Clearance Dimensions

Data Sheet No. 5 – Camera and instrumentation Data

Data Sheet No. 6 – Vehicle Accelerometer Data

Data Sheet No. 7 – Rigid Pole Load Cell Data

Data Sheet No. 8 – Post-Test Observations

Data Sheet No. 9 – Test Vehicle Profile Measurements

Data Sheet No. 10 – Test Vehicle Exterior Crush Measurements

Data Sheet No. 11 – Vehicle Damage Profile Distances

Data Sheet No. 12 – FMVSS No. 301 Static Rollover Results

Data Sheet No. 13 – Dummy / Vehicle Temperature and Humidity Stabilization Data

DATA SHEET NO. 1
GENERAL TEST AND VEHICLE PARAMETER DATA

Test Vehicle: 2020 Ford Explorer Hybrid SUV
NHTSA No.: M20200204
Test Program: NCAP Side Pole Impact Test
Test Date: 3/23/2020

TEST VEHICLE INFORMATION AND OPTIONS

NHTSA No.	M20200204
Model Year	2020
Make	Ford
Model	Explorer Hybrid
Body Style	SUV
VIN	1FM5K7FW9LGA90809
Body Color	Red
Odometer Reading (km/mi)	169 mi
Engine Displacement (L)	3.3
Type / No. Cylinders	Hybrid
Engine Placement	Inline
Transmission Type	Automatic
Transmission Speeds	10-Speed
Overdrive	Yes
Final Drive	Rear Wheel Drive
Roof Rack	No
Sunroof / T-Top	No
Running Boards	No
Tilt Steering Wheel	Yes
Power Seats	Yes
Anti-Lock Brakes (ABS)	Yes

Traction Control System (TCS)	Yes
Auto-Leveling System	No
Automatic Door Locks (ADL)	Yes
Power Window Auto-Reverse	No
Other Optional Feature	-
Driver Front Airbag	Yes
Driver Curtain Airbag	Yes
Driver Head/Torso Airbag	No
Driver Torso Airbag	No
Driver Torso / Pelvis Airbag	Yes
Driver Pelvis Airbag	No
Driver Knee Airbag	Yes
Rear Pass. Curtain Airbag	Yes
Rear Pass. Head / Torso Airbag	No
Rear Pass. Torso Airbag	No
Rear Pass. Torso / Pelvis Airbag	No
Rear Pass. Pelvis Airbag	No
Driver Seat Belt Pretensioner	Yes
Rear Pass. Seat Belt Pretensioner	Yes
Driver Load Limiter	Yes
Rear Pass. Load Limiter	Yes
Other Safety Restraint	-

Does owner's manual provide instructions to turn off automatic door locks? No

DATA FROM CERTIFICATION LABEL

Manufactured By	Ford Motor CO.
Date of Manufacture	10/19
Vehicle Type	MPV

GVWR (kg)	2903
GAWR Front (kg)	1329
GAWR Rear (kg)	1619

VEHICLE SEATING AND WEIGHT CAPACITY DATA

Measured Parameter	Front	Rear	Third	Total	
Designated Seating Capacity (DSC)	2	3	2	7	
Capacity Weight (VCW) (kg)				596	(A)
DSC X 68.04 kg				476.28	(B)
Cargo Weight (RCLW) (kg)				119.72	(A-B)

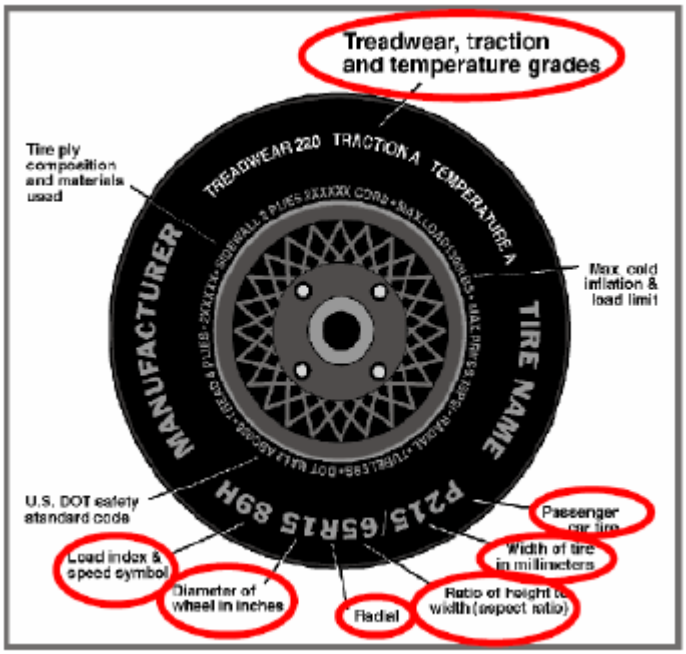
VEHICLE SEAT TYPE

Seating Location	Type of Seat Pan				Type of Seat Back		
	Bucket	Bench	Split Bench	Contoured	Fixed	Adjustable	
						W/ Lever	W/ Knob
Front Seat	X						X
Rear or Second Row Seat			X			X	
Third Row seat		X			X		

DATA SHEET NO. 1 … (CONTINUED)
GENERAL TEST AND VEHICLE PARAMETER DATA

Test Vehicle:	2020 Ford Explorer Hybrid SUV	NHTSA No.:	M20200204
Test Program:	NCAP Side Pole Impact Test	Test Date:	3/23/2020

Collected for year, make, model, & VIN, all items circled in red, tire manufacturer and tire name.



VEHICLE TIRE INFORMATION

Measured Parameter	Front	Rear
Maximum Tire Pressure (kPa)	340	340
Cold Pressure (kPa)	270	270
Recommended Tire Size	255/55R20	255/55R20
Tire Size on Vehicle	255/55R20	255/55R20
Tire Manufacturer	Michelin	Michelin
Tire Model	Primacy	Primacy
Treadwear	540	540
Traction	A	A
Temperature Grades	A	A
Tire Plies Sidewall	2 Polyester	2 Polyester
Tire Plies Body	2 Polyester, 1 Polyamide, 2 Steel	2 Polyester, 1 Polyamide, 2 Steel
Load Index/Speed Symbol	110V	110V
Tire Material	Rubber	Rubber
DOT Safety Code Left	B9CF00JX2319	B9CF00JX2319
DOT Safety Code Right	B9CF00JX2319	B9CF00JX2319

DATA SHEET NO. 1 … (CONTINUED)
GENERAL TEST AND VEHICLE PARAMETER DATA

Test Vehicle: 2020 Ford Explorer Hybrid SUV NHTSA No.: M20200204
Test Program: NCAP Side Pole Impact Test Test Date: 3/23/2020

TIRE PRESSURES

	Units	LF	RF	LR	RR
As Delivered	kPa	313	305	303	305
Tire Placard	kPa	270	270	270	270
Owner's Manual	kPa	270	270	270	270
As Tested	kPa	270	270	270	270

TEST VEHICLE AXLE WEIGHTS

	Units	As Delivered (UVW)			As Tested (ATW)			Fully Loaded		
		Front	Rear	Total	Front	Rear	Total	Front	Rear	Total
Left	kg	582	546		595	613		589	637	
Right	kg	595	551		604	625		589	634	
Ratio	%	51.8	48.2		49.2	50.8		48.1	51.9	
Totals	kg	1177	1097	2274	1199	1238	2437	1178	1271	2449

TARGET TEST WEIGHT CALCULATION

Measured Parameter	Units	Value	
Total As Delivered Weight (UVW)	kg	2274	(A)
Actual Weight of 1 P572V (SID-IIs) ATD Used	kg	50	(B)
Rated Cargo / Luggage Weight (RCLW)	kg	119.72	(C)
Calculated Vehicle Target Weight (TVTW)	kg	2443.72	(A+B+C)

Does the measured As Test Vehicle Weight lie within the required weight range (i.e. Calculated Test Vehicle Target Weight – 4.5 kg to – 9 kg)? [X] **Yes** [ ] **No**

TEST VEHICLE ATTITUDES AND CG

Measurement Description	Units	As Delivered	As Tested	Fully Loaded	Meets Rqmt***
Driver Door Sill Angle (front-to-rear)*	Deg	-0.30	-0.60	-0.80	Yes
Front Passenger Sill Angle (front-to-rear)*	Deg	-0.80	-0.65	-0.30	Yes
Front Bumper-Line Angle (left-to-right)**	Deg	+0.20	-0.20	-0.30	Yes
Rear Bumper-Line Angle (left-to-right)**	Deg	-0.30	-0.20	-0.20	Yes
Vehicle CG (Aft of Front Axle)	mm	1457	1534	1567	
Vehicle CG (Left (+) / Right (-) from Longitudinal Centerline)	mm	-7	-7	1	

* ND = Nose Down (-), NU = Nose Up (+)
** LD = Left Down (-), LU = Left Up (+)
*** The "As Tested" vehicle attitude measurements must be equal to or between the "As Delivered" and "Fully Loaded" vehicle attitude measurements. Indicate "Yes" or "No" for Meets Requirement"

DATA SHEET NO. 1 … (CONTINUED)
GENERAL TEST AND VEHICLE PARAMETER DATA

Test Vehicle:	2020 Ford Explorer Hybrid SUV	NHTSA No.:	M20200204
Test Program:	NCAP Side Pole Impact Test	Test Date:	3/23/2020

WEIGHT OF BALLAST AND VEHICLE COMPONENTS REMOVED TO MEET TVTW

Component Description	Weight (kg)
Trunk Carpeting	6
Spare Tire	19
Jack	3.5
Ballast / Equipment Added	105

Test Height – Adjustable Suspension Setting, if Applicable	N/A

DATA SHEET NO. 2
SEAT, SEAT BELT, STEERING WHEEL ADJUSTMENT AND FUEL SYSTEMS DATA

Test Vehicle:	2020 Ford Explorer Hybrid SUV	NHTSA No.:	M20200204
Test Program:	NCAP Side Pole Impact Test	Test Date:	3/23/2020

SEAT POSITIONING

The driver's seat, front center seat (if applicable), and right front passenger's seat should be set to the forward-most, mid-height, mid-angle position. The struck-side rear passenger's seat, rear center seat, and non-struck side rear passenger's seats should be set to the rear-most, lowest, mid-angle position.

SCRL ANGLE RANGE

Seat	SCRL (º)		
	Max	Min	Mid
Driver Seat	20.4	10.3	15.4
Front Passenger Seat	20.3	10.2	15.3
Front Center Seat	N/A	N/A	N/A
Struck Side Rear Seat	Fixed	Fixed	Fixed
Non-Struck Side Rear Seat	Fixed	Fixed	Fixed
Rear Center Seat	Fixed	Fixed	Fixed

SEAT HEIGHT AND ANGLE

Seat	As Tested SCRL Angle (Mid) (º)	As Tested SCRP Height (mm)	SCRP Height Position	SCRP Height (mm)		
				Rearmost	Mid-Fore / Aft	Forward-Most
Driver Seat	15.4	40	Max	56	63	68
			Mid	28	35	40
			Min	0	7	12
Front Passenger Seat	15.3	42	Max	54	61	69
			Mid	27	34	42
			Min	0	7	15
Front Center Seat	N/A	N/A	Max	-	-	-
			Mid	-	-	-
			Min	-	-	-
Struck Side Rear Seat	Fixed	Fixed	Max	-	-	-
			Mid	-	-	-
			Min	-	-	-
Non-Struck Side Rear Seat	Fixed	Fixed	Max	-	-	-
			Mid	-	-	-
			Min	-	-	-
Rear Center Seat	Fixed	Fixed	Max	-	-	-
			Mid	-	-	-
			Min	-	-	-

DATA SHEET NO. 2 … (CONTINUED)
SEAT, SEAT BELT, STEERING WHEEL ADJUSTMENT AND FUEL SYSTEMS DATA

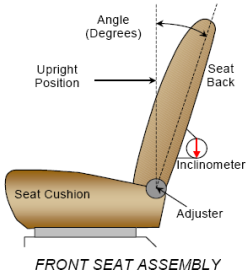
Test Vehicle: 2020 Ford Explorer Hybrid SUV NHTSA No.: M20200204
Test Program: NCAP Side Pole Impact Test Test Date: 3/23/2020

SEAT FORE / AFT POSITION

Seat	Total Fore / Aft Travel		Test Position from Forward most Position	
	mm	Detents*	mm	Detents*
Driver Seat	255	N/A	0	N/A
Front Passenger Seat	255	N/A	0	N/A
Front Center Seat	N/A	N/A	N/A	N/A
Struck Side Rear Seat	150	15	150	15
Non-Struck Side Rear Seat	150	15	150	15
Rear Center Seat	Fixed	Fixed	Fixed	Fixed

SEAT BACK ANGLE ADJUSTMENT

The driver's seat back is positioned such that the dummy's head is level. The front center and front passenger's seat backs are positioned in a similar manner as the driver's seat back. The struck-side rear passenger seat back is positioned in accordance with the information provided by the manufacturer on Form No. 1 for the 5th percentile female dummy in a Side NCAP MDB test. The rear center and non-struck side rear passenger's seat back are set to match the struck-side rear seat back.



FRONT SEAT ASSEMBLY

Seat	Total Seat Back Angle Range		Test Position from Most Upright	
	Degrees	Detents*	Degrees	Detents*
Driver Seat w/Seated Dummy	60.5	N/A	1.9	N/A
Front Passenger Seat	60.4	N/A	1.9	N/A
Front Center Seat	N/A	N/A	N/A	N/A
Struck Side Rear Seat	9.3	6	3.0	0
Non-Struck Side Rear Seat	9.1	6	3.1	0
Rear Center Seat	9.3	6	3.1	0

SEAT BELT ANCHORAGE ADJUSTMENT

Seat belt anchorages are adjusted in accordance with the information provided by the manufacturer on Form No. 1. Zero is defined as the uppermost detent

Seat	Total # of Positions	Placed in Position #
Driver Seat	4 (0-3)	0

HEAD RESTRAINT ADJUSTMENT

The driver's head restraint is adjusted to the lowest and most full forward in-use position.

Seat	Total # of Positions	Placed in Position #
Driver Seat	3 (0-2)	Lowest

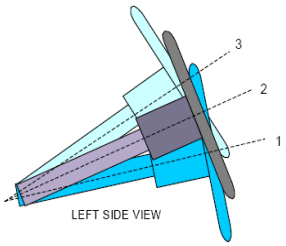
DATA SHEET NO. 2 … (CONTINUED)
SEAT, SEAT BELT, STEERING WHEEL ADJUSTMENT AND FUEL SYSTEMS DATA

Test Vehicle:	2020 Ford Explorer Hybrid SUV	NHTSA No.:	M20200204
Test Program:	NCAP Side Pole Impact Test	Test Date:	3/23/2020

STEERING COLUMN ADJUSTMENT

Steering wheel and column adjustments are made so that the steering wheel hub is at the center of its geometric locus it describes when it moves through its full range of motion.

	Degrees	Fore / Aft Position (mm)
Lowermost – Position 1	21.3	
Geometric Center – Position 2	24.7	
Uppermost – Position 3	28.1	
Telescoping Steering Wheel Travel		70
Test Position	24.7	35

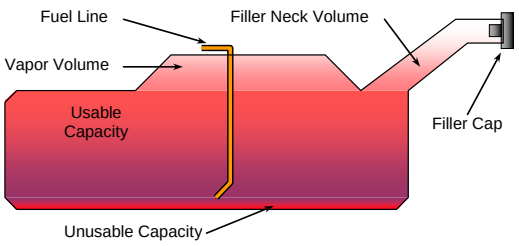


STEERING COLUMN ASSEMBLY

FUEL PUMP

Describe the fuel pump type, details about how it operates, and the location of the fuel filler neck.

The vehicle is equipped with an electric fuel pump. The fuel filler neck is on the left side of the vehicle. The pump creates positive pressure in the fuel lines, pushing the gasoline to the engine. See form 1 for more information.



VEHICLE FUEL TANK ASSEMBLY

FUEL TANK CAPACITY DATA

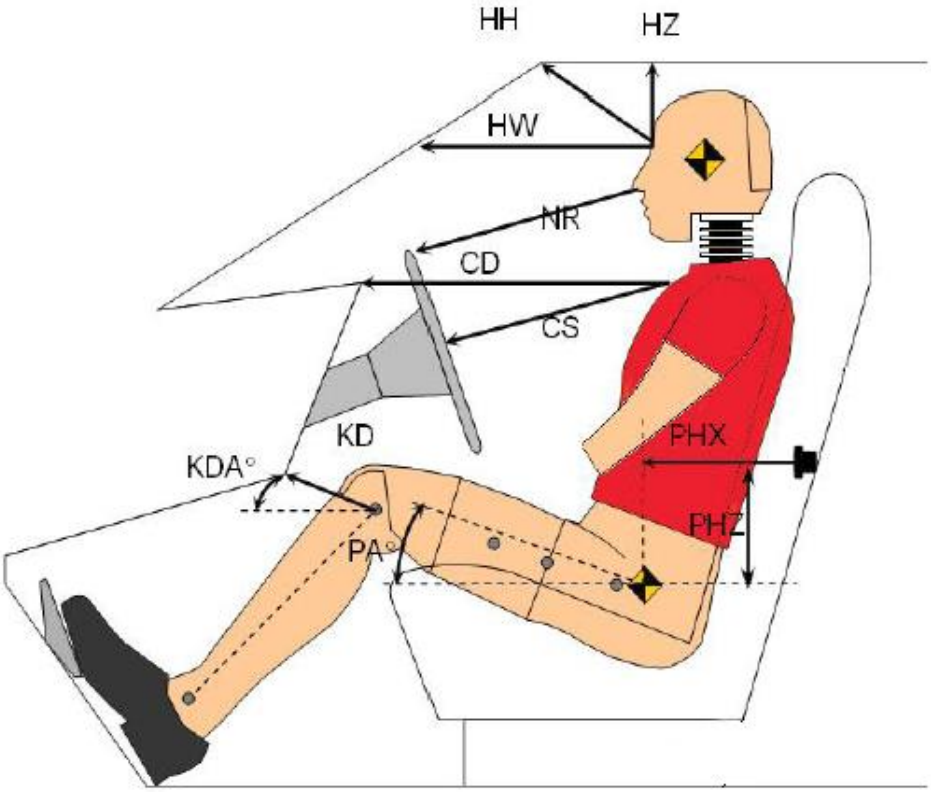
Description			Liters
Usable Capacity of “Standard Tank”	-	see Form No. 1	73.1
Usable Capacity of “Optional Tank”	-	see Form No. 1	N/A
Usable Capacity of “Standard Tank”	-	see Owner’s Manual	73.1
Usable Capacity of “Optional Tank”	-	see Owner’s Manual	N/A
93% of Usable Capacity			63.3
Actual Amount of Solvent Used in Test			63.3
1/3 of Usable Capacity			22.7

Is the Actual Amount of Solvent Used in the test equal to 93% ±1% of the Usable Capacity stated in Form No. 1?

[X] Yes [ ] No

DATA SHEET NO. 3
DUMMY LONGITUDINAL CLEARANCE DIMENSIONS

Test Vehicle:	2020 Ford Explorer Hybrid SUV	NHTSA No.:	M20200204
Test Program:	NCAP Side Pole Impact Test	Test Date:	3/23/2020



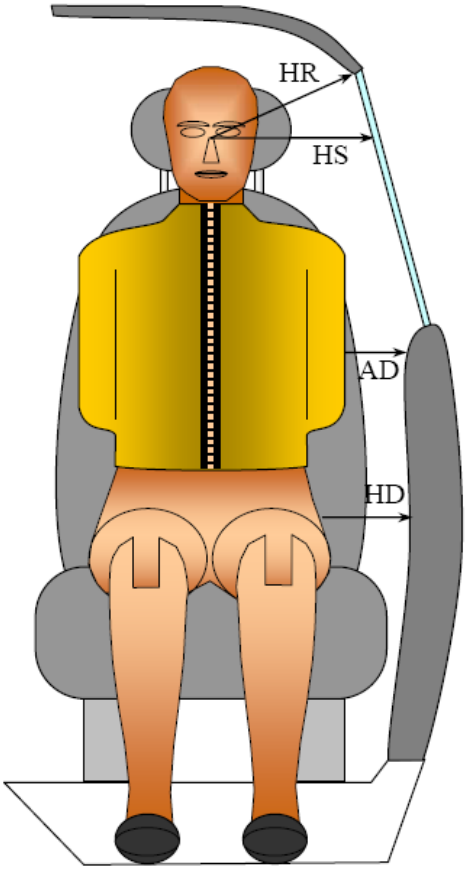
Left Side View

DUMMY LONGITUDINAL CLEARANCE DIMENSION INFORMATION

Driver Code	Description	Driver (Serial No. DG8012)	
		Length (mm)	Angle (◦)
HH	Head to Header	292	
HW	Head to Windshield	575	
HZ	Head to Roof Liner	208	
NR	Nose to Rim	240	
CD	Chest to Dash	429	
CS	Chest to Steering Wheel	195	
KD(L) / KDA(L)◦	Left Knee to Dash	118	22.4
KD(R) / KDA(R)◦	Right Knee to Dash	120	19.4
PAX◦	Pelvic Tilt Angle (X-Axis)		21.2
PAY◦	Pelvic Tilt Angle (Y-Axis)		0.2
PHX	Hip Point to Striker (X-Axis)	369	
PHZ	Hip Point to Striker (Z-Axis)	88	

DATA SHEET NO. 4
DUMMY LATERAL CLEARANCE DIMENSIONS

Test Vehicle:	2020 Ford Explorer Hybrid SUV	NHTSA No.:	M20200204
Test Program:	NCAP Side Pole Impact Test	Test Date:	3/23/2020



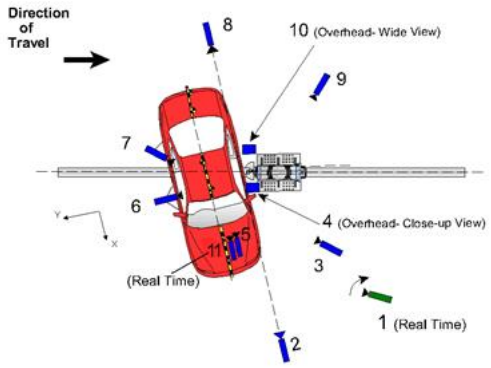
FRONT VIEW OF DUMMY

DUMMY LATERAL CLEARANCE DIMENSION INFORMATION

Code	Measurement Description	Units	Driver - Length (Serial No. DG8012)
HR	Head To Side Header	mm	265
HS	Head to Side Window	mm	424
AD	Arm to Door	mm	184
HD	Hip Point to Door	mm	184

DATA SHEET NO. 5
CAMERA AND INSTRUMENTATION DATA

Test Vehicle: 2020 Ford Explorer Hybrid SUV NHTSA No.: M20200204
Test Program: NCAP Side Pole Impact Test Test Date: 3/23/2020



CAMERA LOCATIONS AND DATA

No.	Camera View	Coordinates (mm)			Lens Length (mm)	Operating Frame Rate (fps)
		X	Y	Z		
1	Real-time (24 - 30 fps) pan view of impact				Zoom	60
2	Front ground level - impact view	8423	0	-1310	28	1000
3	Impact side 45º - forward pole view	5827	-1146	-1443	24	1000
4	Overhead Close-up view of impact	0	0	-9370	28	1000
5	Onboard - dummy front view				25	1000
6	Onboard - dummy side view				12.5	1000
7	Onboard - dummy rear oblique view				12.5	1000
8	Rear ground level - impact view	-8429	0	-1271	28	1000
9	Impact side 45º - rearward pole view	-4294	-3574	-1440	24	1000
10	Overhead wide - view of impact	0	0	-9370	12.5	1000
11	Real-time (24 - 30 fps) - dummy front view				Zoom	60

Notes: *Reference - From Point of Impact for X and Y; from Ground for Z*
+X = Forward of vehicle, +Y = Right of vehicle, +Z = Down
** All measurements accurate to ± 6 mm.* *Vehicle is at a 75º angle to the rigid pole.*

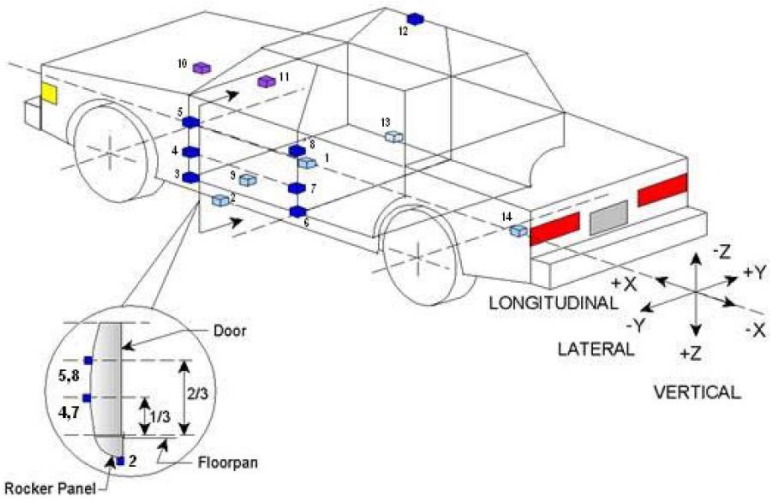
Comments: All cameras operated as intended.

INSTRUMENTATION

Description	Number of Channels
Driver Dummy Channels	16
Vehicle Structure Accelerometers	18
Pole Load Cells	8
Total	42

DATA SHEET NO. 6
VEHICLE ACCELEROMETER DATA

Test Vehicle:	2020 Ford Explorer Hybrid SUV	NHTSA No.:	M20200204
Test Program:	NCAP Side Pole Impact Test	Test Date:	3/23/2020



TEST VEHICLE ACCELEROMETER LOCATIONS

No.	Accelerometer Location	Coordinates (mm)		
		X	Y	Z
1	Vehicle CG	2837	44	-129
2	Left Floor Sill	3096	-747	218
3	A-Pillar Sill	3479	-711	138
4	A-Pillar Low	3537	-713	-65
5	A-Pillar Mid	3402	-694	-595
6	B-Pillar Sill	2492	-717	123
7	B-Pillar Low	2454	-731	-180
8	B-Pillar Mid	2395	-721	-553
9	Driver Seat Track	2735	-592	117
10	Engine Top	4112	83	-391
11	Firewall	3854	32	-397
12	Right Roof	2439	671	-1083
13	Right Floor Sill	3104	739	219
14	Rear Floorpan	902	-27	152

Reference: *X – Rear surface of vehicle (+ forward)*
Y – Vehicle centerline (+ to right)
Z – Ground plane (+ down)

DATA SHEET NO. 7
RIGID POLE LOAD CELL DATA

Test Vehicle:	2020 Ford Explorer Hybrid SUV	NHTSA No.:	M20200204
Test Program:	NCAP Side Pole Impact Test	Test Date:	3/23/2020

POLE BARRIER

RIGID POLE LOAD CELL LOCATIONS

ID	Units	Height From Ground
1	mm	200
2	mm	590
3	mm	750
4	mm	1075
5	mm	1260
6	mm	1740
7	mm	1920
8	mm	2300

DATA SHEET NO. 8
POST-TEST OBSERVATIONS

Test Vehicle:	2020 Ford Explorer Hybrid SUV	NHTSA No.:	M20200204
Test Program:	NCAP Side Pole Impact Test	Test Date:	3/23/2020

TEST DUMMY INFORMATION AND CONTACT POINTS

Dummy Body Part	Driver Seat Dummy (SID-IIs)
Face	Curtain Airbag
Top of Head	Curtain Airbag
Left Side of Head	Curtain Airbag
Back of Head	Curtain Airbag & Headrest
Left Shoulder	Seatback & Torso/Pelvis Airbag
Upper Torso	Seatback
Lower Torso	Seatback & Torso/Pelvis Airbag
Left Hip	Seatpan & Torso/Pelvis Airbag
Left Knee	Driver Door

POST-TEST DOOR PERFORMANCE

Description	Struck Side		Non-Struck Side		Rear Hatch/ Other
	Front	Rear	Front	Rear	
Remained Closed and Operational	No	No	Yes	Yes	Yes
Total Separation from Vehicle at Hinges or Latches	No	No	No	No	No
Latch or Hinge Systems Pulled Out of Their Anchorages	No	No	No	No	No
Disengaged from Latched Position	No	No	No	No	No
Latch Separated from Striker	No	No	No	No	No
Jammed Shut	Yes	Yes	No	No	No
If Door Opened at Striker, Width of Opening at Striker (mm)	0	0	0	0	0

POST-TEST SEAT PERFORMANCE

Description	Struck Side		Non-Struck Side	
	Front	Rear	Front	Rear
Seat Movement Along Seat Track	No	No	No	No
Seat Disengagement from Floor Pan	No	No	No	No
Seat Back Movement from Initial Position	No	No	No	No
Seat Back Collapse	No	No	No	No

DATA SHEET NO. 8 … (CONTINUED)
POST-TEST OBSERVATIONS

Test Vehicle: 2020 Ford Explorer Hybrid SUV NHTSA No.: M20200204
Test Program: NCAP Side Pole Impact Test Test Date: 3/23/2020

POST-TEST STRUCTURAL OBSERVATIONS

Critical Areas of Performance	Observations and Conclusions
Pillar Performance	A-Pillar & C-Pillar Buckled
Sill Separation	None
Windshield Damage	Cracks throughout with separation along Driver's A-Pillar, roof and lower edge
Side Window Damage	Driver window has cracks throughout
Other Notable Effects	None

SUPPLEMENTAL RESTRAINT SYSTEM INFORMATION

Restraint Type	Struck Side Driver		Struck Side Rear Passenger	
	Mounted	Deployed	Mounted	Deployed
Frontal Airbag	Yes	No		
Knee Airbag	Yes	No		
Side Airbag 1 - Curtain	Yes	Yes	Yes	Yes
Side Airbag 2 – Torso/Pelvis	Yes	Yes	No	N/A
Seat Belt Pretensioner	Yes	Yes	Yes	Yes
Seat Belt Load Limiter	Yes	Yes	Yes	Yes
Other				

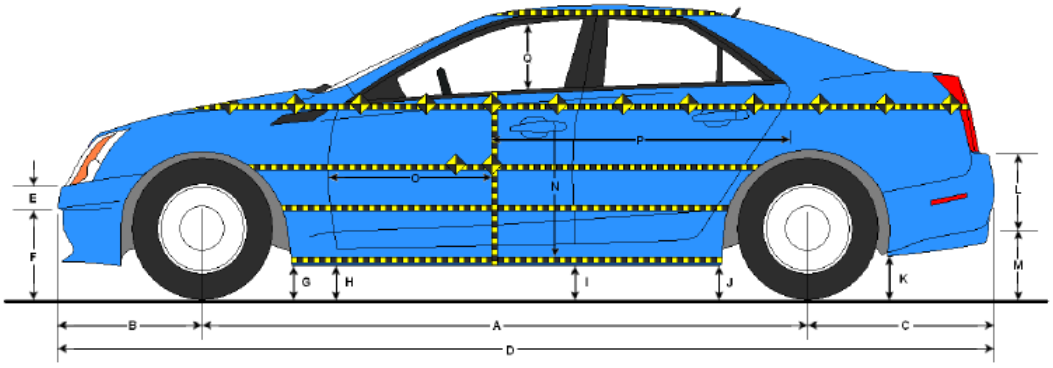
VEHICLE SPEED, VEHICLE ANGLE AT IMPACT AND IMPACT POINT LOCATION DATA

Measured Parameter		Units	Tolerance	Value
Vertical Impact Ref Line	- Aft of Front Axle, Intended Impact Pt	mm		1258
Actual Impact Point	- Aft of Front Axle	mm		1258
Horizontal Offset (+ forward / - rearward)		mm	+/- 38 *	0
Angle Between Vehicle's Longitudinal Centerline and Line of Forward Motion		deg	75 +/- 3	75.0
Trap No. 1 Velocity	- Primary	kph	31.4 to 33.0	32.53
Trap No. 2 Velocity	- Redundant	kph	31.4 to 33.0	32.50

* Of Intended Impact Point

DATA SHEET NO. 9
TEST VEHICLE PROFILE MEASUREMENTS

Test Vehicle:	2020 Ford Explorer Hybrid SUV	NHTSA No.:	M20200204
Test Program:	NCAP Side Pole Impact Test	Test Date:	3/23/2020



LEFT SIDE VIEW

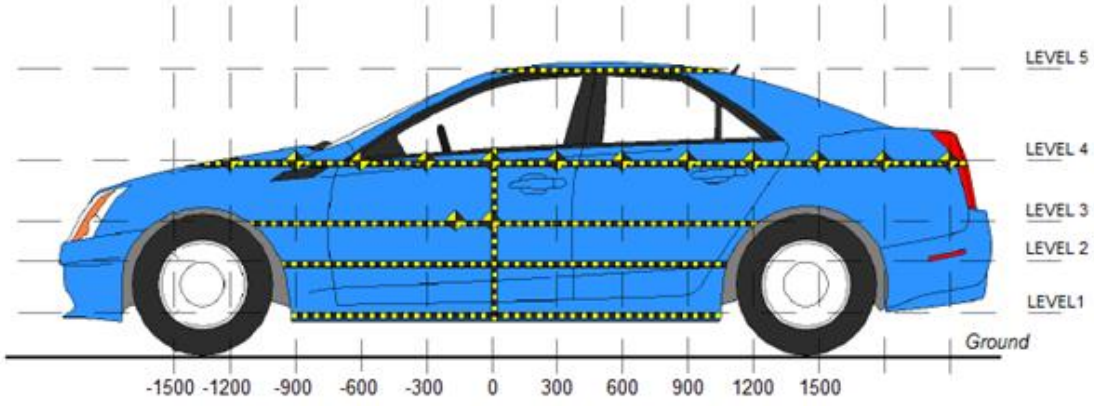
VEHICLE PRE- AND POST-TEST MEASUREMENT INFORMATION

Code	Description	Pre-Test	Post-Test	Difference
A	Vehicle Wheelbase	3020	3026	-6
B	Front Axle to FSOV	860	830	30
C	Rear Axle to RSOV	1172	1170	2
D	Total Length at Centerline	5052	5027	25
E	Front Bumper Thickness	295	295	0
F	Front Bumper Bottom to Ground	325	350	-25
G	Sill Height at Front Wheel Well	262	238	24
H	Sill Height at Front Door Leading Edge	258	244	14
I	Sill Height at B-Pillar	258	262	-4
J1	Sill Height at Rear Wheel Well	275	297	-22
J2	Pinch Weld Height at Rear Wheel Well	274	290	-16
K	Sill Height Aft of Rear Wheel Well	302	321	-19
L	Rear Bumper Thickness	160	160	0
M	Rear Bumper Bottom to Ground	464	456	8
N	Sill Height to Bottom of Front Window Sill	923	928	-5
O	Front Door Leading Edge to Impact CL	653	596	57
P	Rear Door Trailing Edge to Impact CL	1637	1582	55
Q	Front Window Opening	438	431	7
R	Right Side Length	4954	4951	3
S	Left Side Length	4957	4917	40
T	Vehicle Width at B-Pillars	1982	1915	67

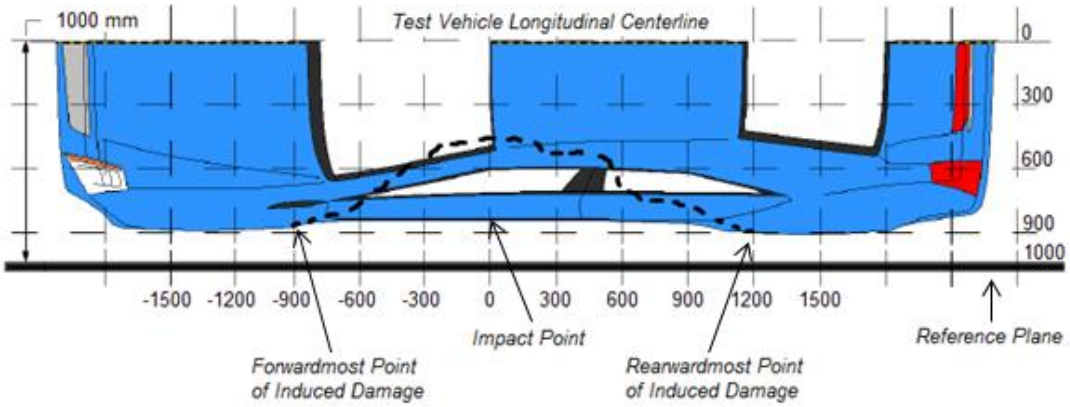
* All measurements in mm with tolerance of ± 3mm

DATA SHEET NO. 10
TEST VEHICLE EXTERIOR CRUSH MEASUREMENTS

Test Vehicle:	2020 Ford Explorer Hybrid SUV	NHTSA No.:	M20200204
Test Program:	NCAP Side Pole Impact Test	Test Date:	3/23/2020



Left Side View



Overhead View

MAXIMUM EXTERIOR CRUSH MEASUREMENTS

Level	Measurement Description	Units	Height Above Ground	Maximum Exterior Static Crush	Distance from Impact
1	Sill Top	mm	313	248	0
2	Occupant Hip Point	mm	777	310	0
3	Mid - Door	mm	831	312	0
4	Window Sill	mm	1151	272	0
5	Window Top	mm	1651	96	0

NOTE: *The above measurements should be taken along the vertical impact reference line. Vehicle measurements forward of the vertical impact reference line are negative.*

DATA SHEET NO. 10 … (CONTINUED)
TEST VEHICLE EXTERIOR CRUSH MEASUREMENTS

Test Vehicle: 2020 Ford Explorer Hybrid SUV NHTSA No.: M20200204
Test Program: NCAP Side Pole Impact Test Test Date: 3/23/2020

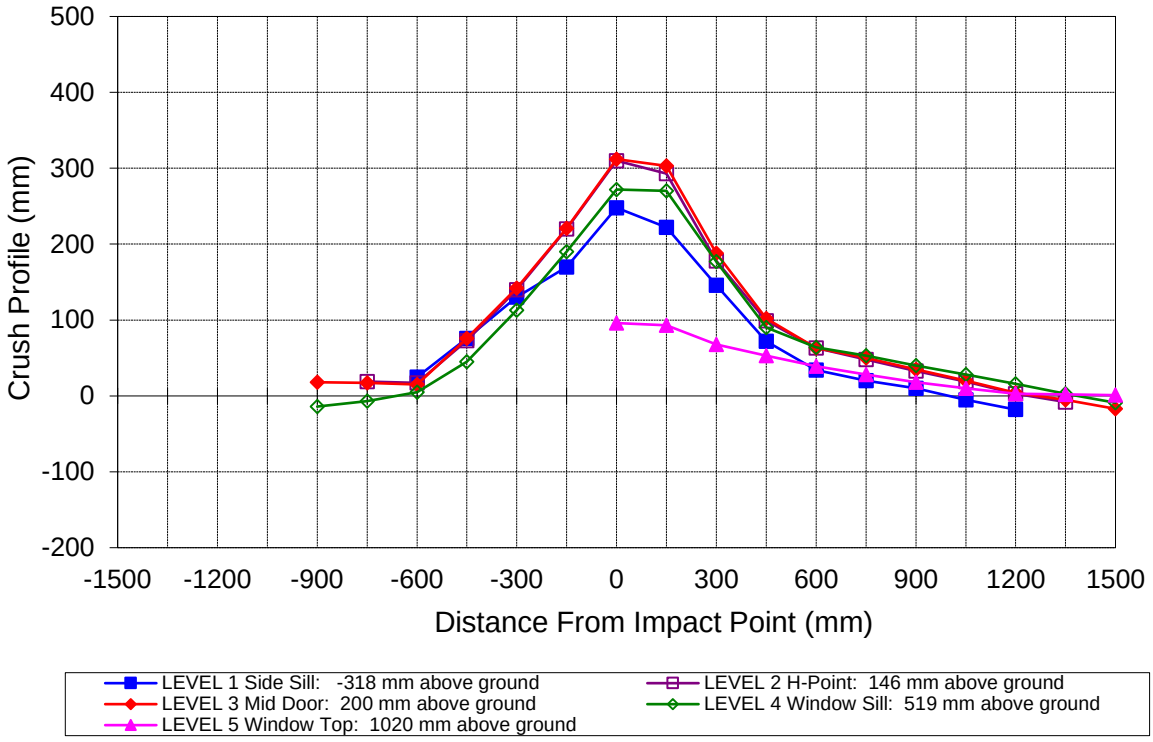
EXTERIOR CRUSH MEASUREMENTS AT EACH LEVEL

	Pre-Test					Post-Test					Difference				
	1	2	3	4	5	1	2	3	4	5	1	2	3	4	5
-1500															
-1350															
-1200															
-1050															
-900			993	852				975	866				18	-14	
-750		983	979	870			964	962	877			19	17	-7	
-600	921	968	967	883		896	951	952	878		25	17	15	5	
-450	916	964	964	896		840	891	888	851		76	73	76	45	
-300	915	965	966	908		785	825	824	795		130	140	142	113	
-150	914	966	969	919		744	746	748	729		170	220	221	190	
0	914	968	971	927	694	666	658	659	655	598	248	310	312	272	96
150	913	970	974	935	705	691	677	671	665	612	222	293	303	270	93
300	913	972	976	940	710	767	794	788	763	642	146	178	188	177	68
450	911	973	978	944	712	839	874	876	854	659	72	99	102	90	53
600	911	973	979	947	714	877	910	916	883	675	34	63	63	64	39
750	909	973	979	949	716	889	925	929	896	688	20	48	50	53	28
900	908	976	979	948	716	898	943	944	908	698	10	33	35	40	18
1050	909	983	983	946	715	914	964	963	918	705	-5	19	20	28	10
1200	929	991	989	941	713	947	988	985	925	710	-18	3	4	16	3
1350		992	998	950	708		1000	1003	947	706		-8	-5	3	2
1500			1004	926	700			1021	935	699			-17	-9	1

NOTE: *Pre-test measurements are taken when the vehicle is in the "As Tested" weight condition. Vehicle measurements forward of the vertical impact reference line are negative. The crush profile grid is established prior to the test based on an estimated impact point. The final distance from impact is determined after the final dummy positioning and the pole is aligned with the center of gravity of the dummy's head.*

DATA SHEET NO. 10 … (CONTINUED)
TEST VEHICLE EXTERIOR CRUSH MEASUREMENTS

Test Vehicle:	2020 Ford Explorer Hybrid SUV	NHTSA No.:	M20200204
Test Program:	NCAP Side Pole Impact Test	Test Date:	3/23/2020

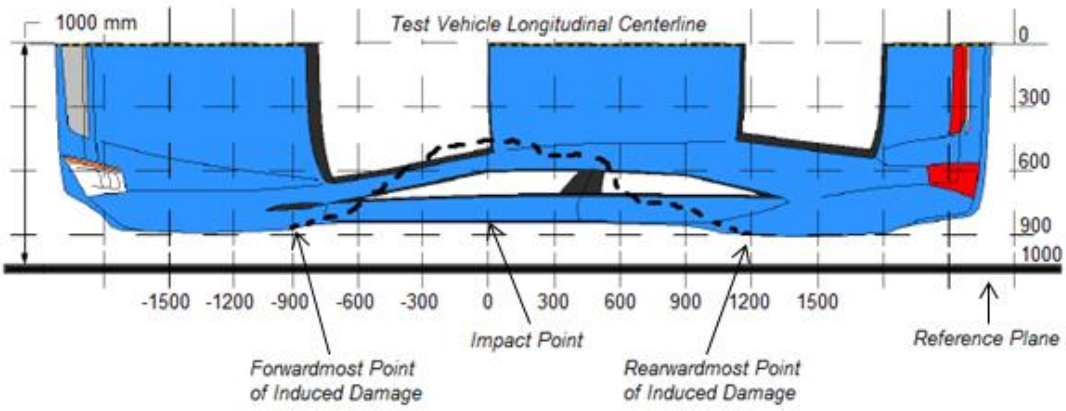


Vehicle Exterior Crush Measurements - Visual Representation

DATA SHEET NO. 11
VEHICLE DAMAGE PROFILE DISTANCES

Test Vehicle:	2020 Ford Explorer Hybrid SUV	NHTSA No.:	M20200204
Test Program:	NCAP Side Pole Impact Test	Test Date:	3/23/2020

For guidance regarding damage profile distance measurements, please refer to the latest version of the *NHTSA Test Reference Guide, Volume 1: Vehicle Tests.*



Overhead View

VEHICLE DAMAGE PROFILE DISTANCES

DPD	Distance From Impact Point (mm)	Level	Post-Test (mm)	Pre-Test (mm)	Crush (mm)
1	-900	3	25	7	18
2	-420	3	125	36	89
3	60	3	336	28	308
4	540	3	100	21	79
5	1020	3	41	18	23
6	1500	3	-21	-4	-17

DATA SHEET NO. 12
FMVSS NO. 301 STATIC ROLLOVER RESULTS

Test Vehicle:	2020 Ford Explorer Hybrid SUV	NHTSA No.:	M20200204
Test Program:	NCAP Side MDB Impact Test	Test Date:	3/23/2020
Test Time:	11:12 AM	Temperature:	21° C

A. From impact until vehicle motion ceases: (Maximum allowable is 1 oz.) — 0 oz.

B. For the 5-minute period after motion ceases: (Maximum allowable is 5 oz.) — 0 oz.

C. For the following 25 minutes: (Maximum allowable is 1 oz./minute) — 0 oz.

D. Spillage Details: — No Spillage Occurred

FMVSS NO. 301 STATIC ROLLOVER DATA

ROLLOVER SOLVENT COLLECTION TIME TABLE IN SECONDS

Test Phase	Rotation Time	Hold Time	Total Time
0° to 90°	68	300	368
90° to 180°	70	300	370
180° to 270°	71	300	371
270° to 360°	71	300	371

FMVSS NO. 301 ROLLOVER SPILLAGE TABLE

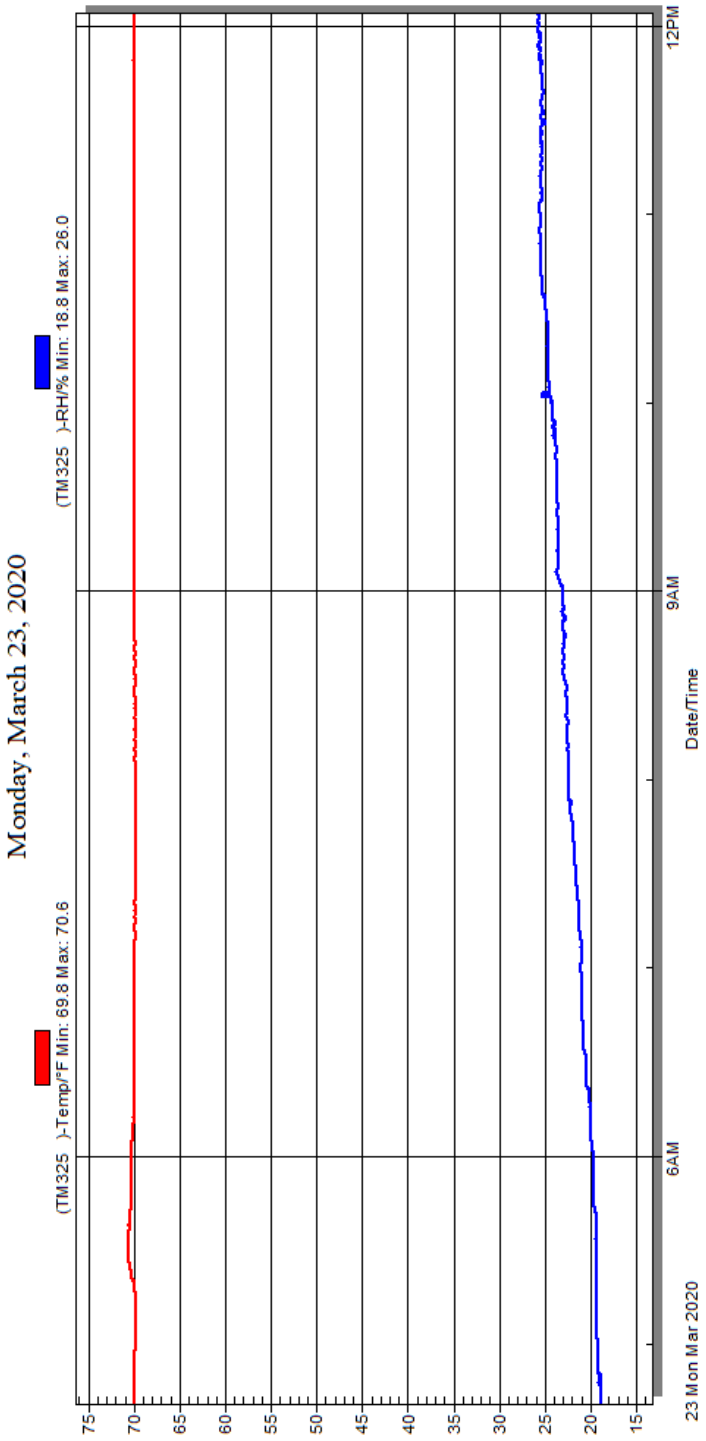
Test Phase	First 5 Minutes	Sixth Minute	Seventh Minute	Eighth Minute
0° to 90°	0	0	0	0
90° to 180°	0	0	0	0
180° to 270°	0	0	0	0
270° to 360°	0	0	0	0

ROLLOVER SOLVENT SPILLAGE LOCATION TABLE

Test Phase	Spillage Location
0° to 90°	No Spillage Occurred
90° to 180°	No Spillage Occurred
180° to 270°	No Spillage Occurred
270° to 360°	No Spillage Occurred

DATA SHEET NO. 13
DUMMY / VEHICLE TEMPERATURE AND HUMIDITY STABILIZATION DATA

Test Vehicle:	2020 Ford Explorer Hybrid SUV	NHTSA No.:	M20200204
Test Program:	NCAP Side Pole Impact Test	Test Date:	3/23/2020



Temperature and Humidity Stabilization Chart / Data for Dummies and Test Vehicle

APPENDIX A

PHOTOGRAPHS

TABLE OF PHOTOGRAPHS

Figure A-1: As Delivered Right Front ¾ View of Test Vehicle

Figure A-2: As Delivered Left Rear ¾ View of Test Vehicle

Figure A-3: Pre-Test Frontal View of Test Vehicle

Figure A-4: Post-Test Frontal View of Test Vehicle

Figure A-5: Pre-Test Left Front ¾ View of Test Vehicle

Figure A-6: Post-Test Left Front ¾ View of Test Vehicle

Figure A-7: Pre-Test Left Side View of Test Vehicle

Figure A-8: Post-Test Left Side View of Test Vehicle

Figure A-9: Pre-Test Left Rear ¾ View of Test Vehicle

Figure A-10: Post-Test Left Rear ¾ View of Test Vehicle

Figure A-11: Pre-Test Rear View of Test Vehicle

Figure A-12: Post-Test Rear View of Test Vehicle

Figure A-13: Pre-Test Right Side View of Test Vehicle

Figure A-14: Post-Test Right Side View of Test Vehicle

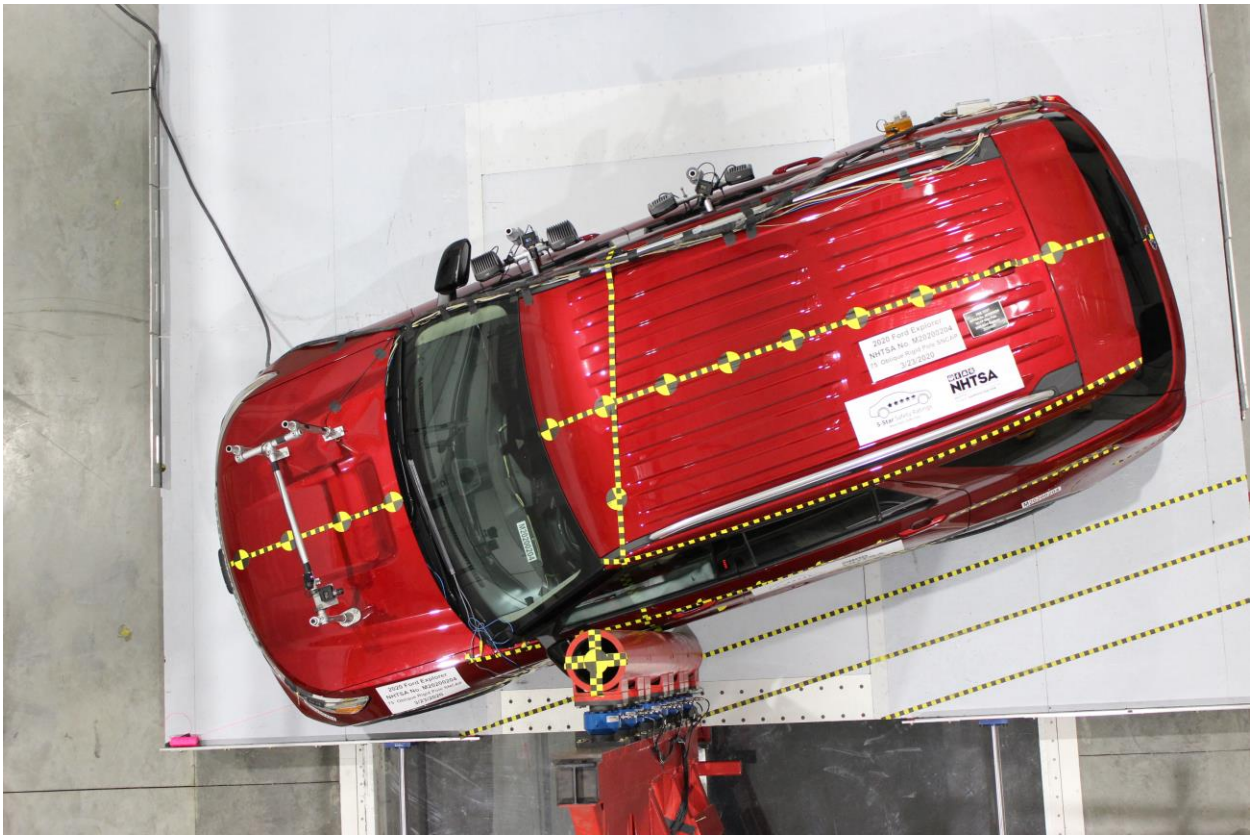


Figure A-15: Pre-Test Overhead View of Test Area

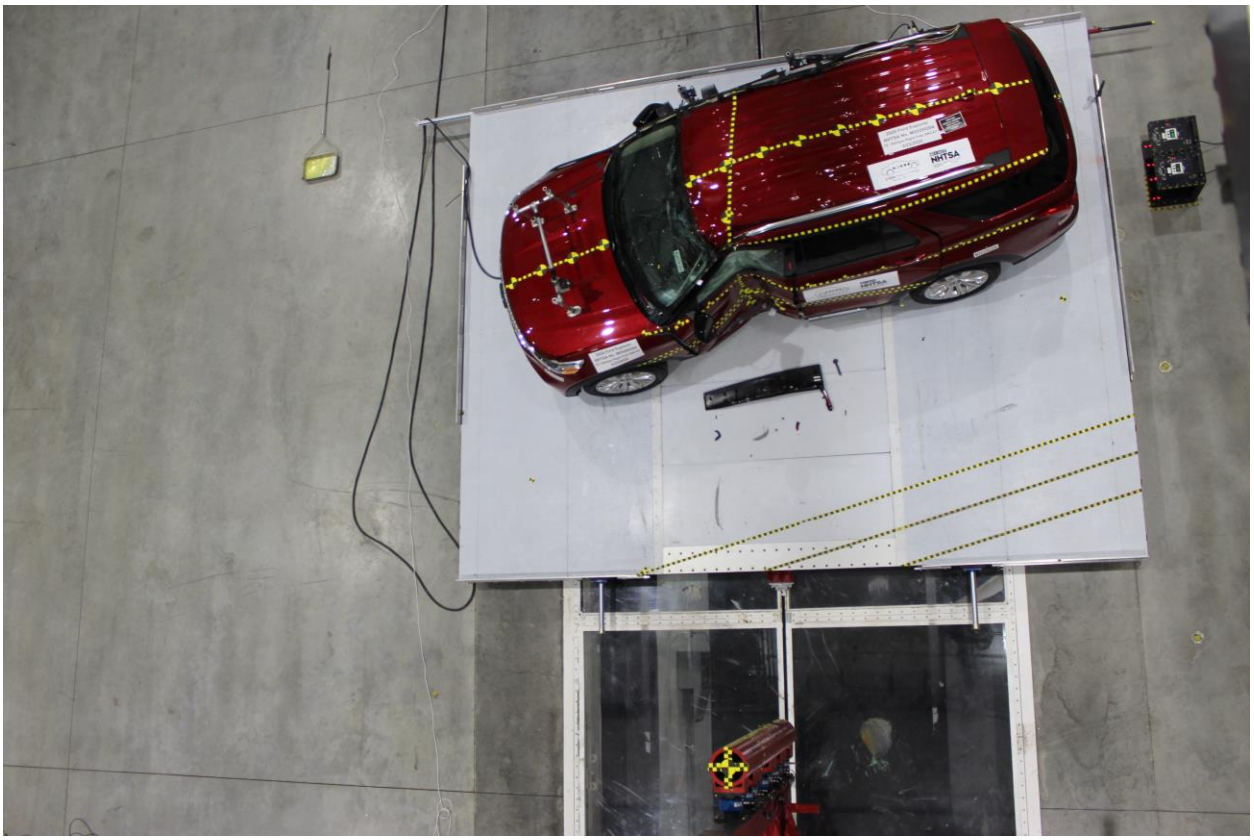


Figure A-16: Post-Test Overhead View of Test Area

Figure A-17: Pre-Test Left Side View of Pole Positioned Against Side of Vehicle

Figure A-18: Pre-Test Right Side View of Pole Positioned Against Side of Vehicle

Figure A-19: Pre-Test Close-Up View of Impact Point Target

Figure A-20: Post-Test Close-Up View of Impact Point Target Showing Impact Location

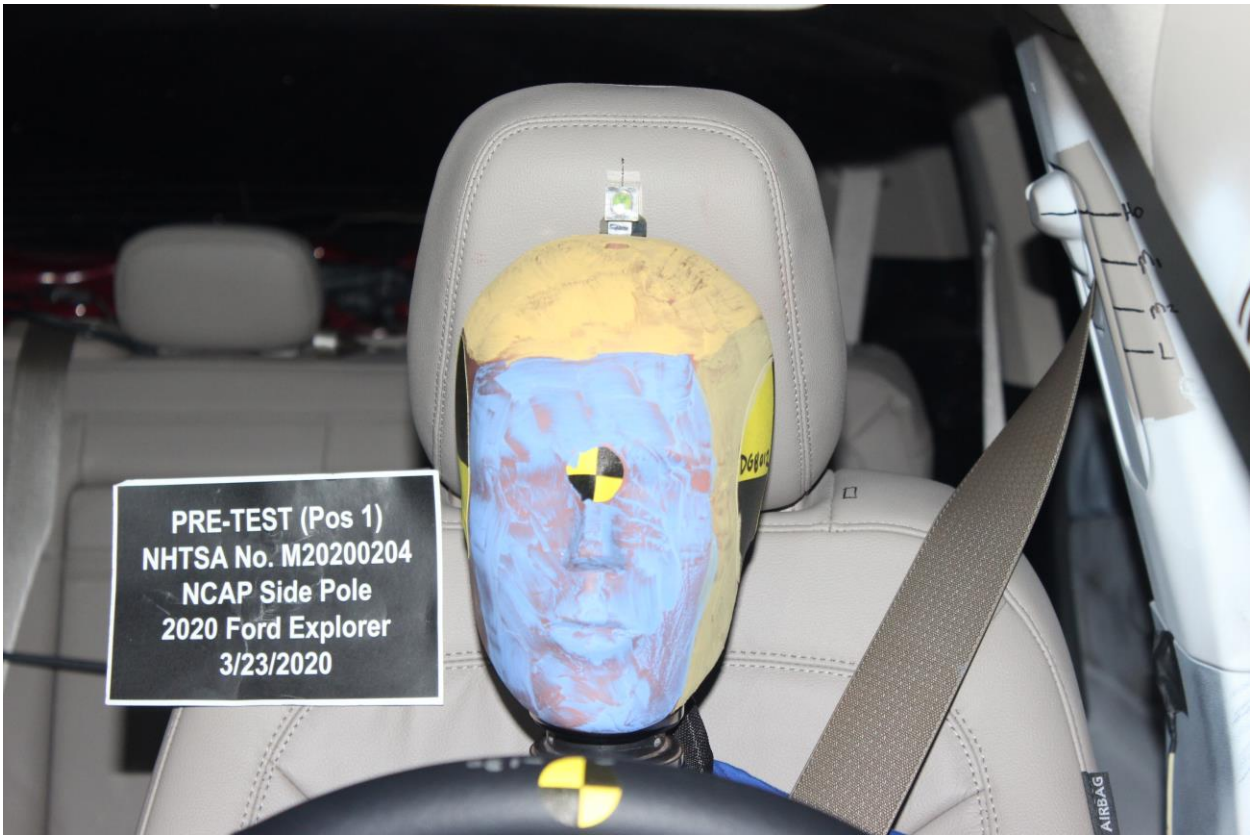


Figure A-21: Pre-Test Front Close-Up View of Dummy Head and Chest

Figure A-22: Post-Test Front Close-Up View of Dummy

Figure A-23: Pre-Test Left Side View of Dummy Showing Belt and Chalking

Figure A-24: Pre-Test Left Side View of Dummy Shoulder and Door Top View

Figure A-25: Post-Test Left Side View of Dummy Shoulder and Door Top View

Figure A-26: Pre-Test Frontal View of Seat Back Prior to Dummy Positioning

Figure A-27: Pre-Test Frontal Close-Up View of Dummy Head / Shoulders in Relation to Head Restraint

Figure A-28: Pre-Test Frontal View of Seat Pan Prior to Dummy Positioning

Figure A-29: Pre-Test Overhead View of Dummy Thighs on Seat Pan

Figure A-30: Pre-Test Left Side View of Dummy's Neck Showing Position of Adjustable Neck Bracket

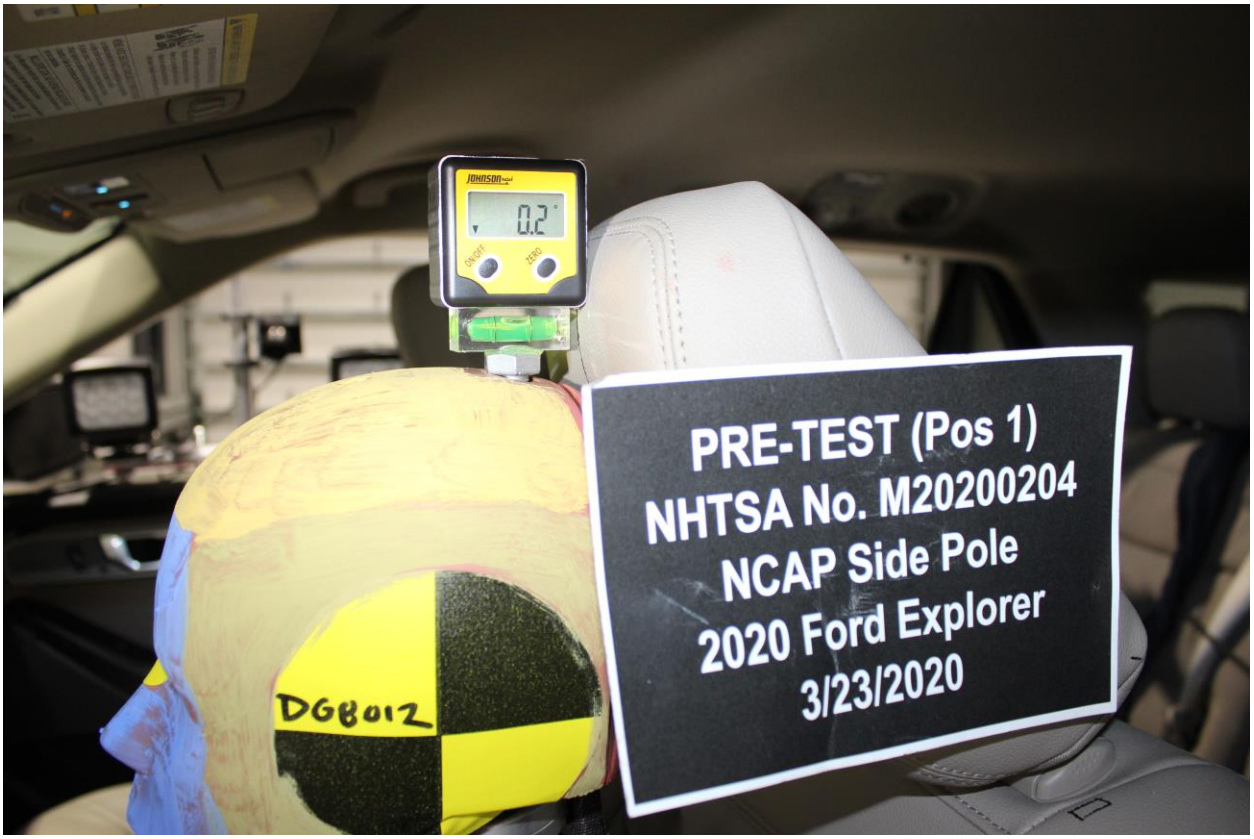


Figure A-31: Pre-Test Left Side View of Dummy's Head Showing Dummy's Head is Level

Figure A-32: Pre-Test Placement of Dummy's Feet

Figure A-33: Pre-Test View of Belt Anchorage for Dummy

Figure A-34: Pre-Test Left Side View of Steering Wheel

Figure A-35: Pre-Test View of Disengaged Parking Brake

Figure A-36: Pre-Test View of Parking Brake

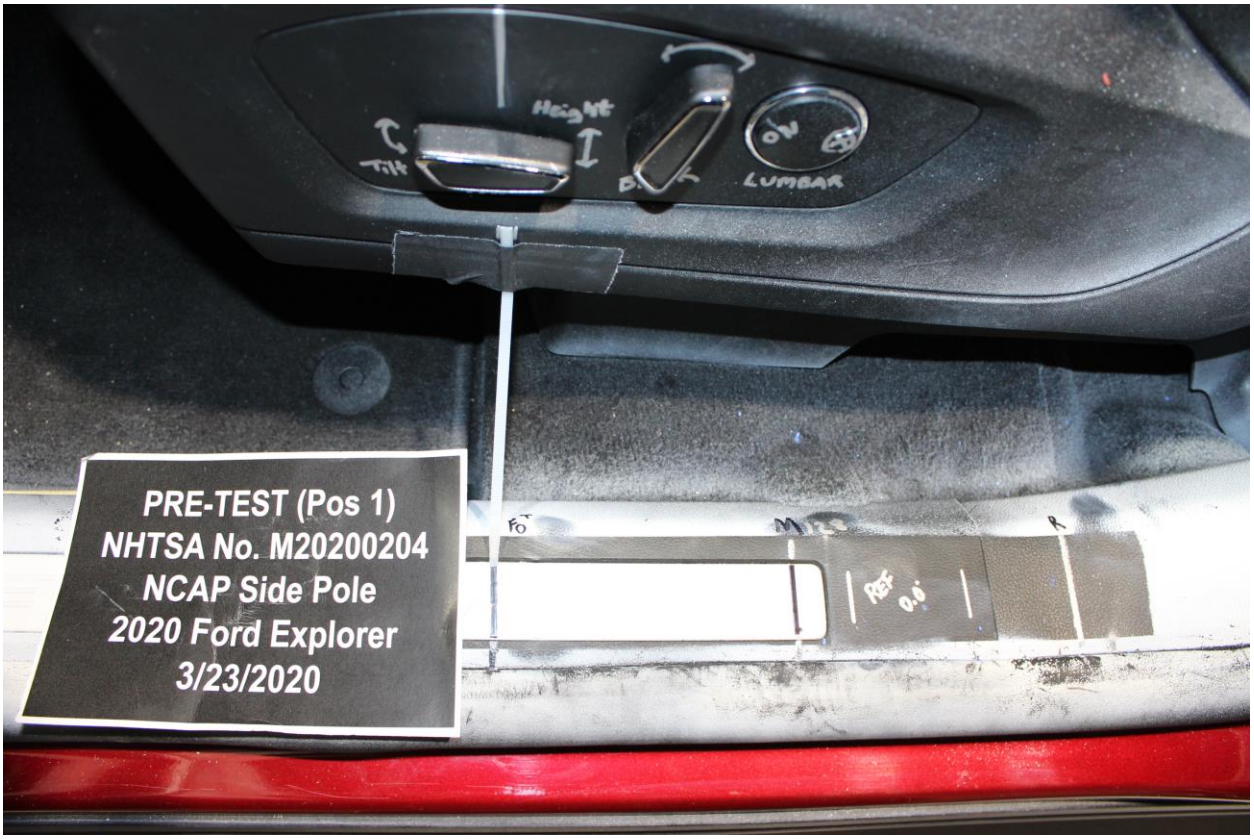


Figure A-37: Pre-Test Close-Up Left Side View of Driver Seat Track

Figure A-38: Pre-Test Close-Up Left Side View of Driver Seat Back

Figure A-39: Pre-Test Close-Up View of Driver Seat Back or Head Restraint

Figure A-40: Pre-Test Dummy and Door Clearance View

Figure A-41: Post-Test Dummy and Door Clearance View

Figure A-42: Pre-Test Right Side View of Dummy and Front Seat of Occupant Compartment

Figure A-43: Post-Test Right Side View of Dummy and Front Seat of Occupant Compartment

Figure A-44: Pre-Test Inner Door Panel View

Figure A-45: Post-Test Inner Door Panel View Showing Dummy Contact Location

Figure A-46: Post-Test Dummy Close-Up Head Contact with Vehicle Interior View

Figure A-47: Post-Test Dummy Close-Up Head Contact with Side Airbag View

Figure A-48: Post-Test Dummy Close-Up Torso Contact with Vehicle Interior View

Figure A-49: Post-Test Dummy Close-Up Torso Contact with Side Airbag View

Figure A-50: Post-Test Dummy Close-Up Pelvis Contact with Vehicle Interior View

Figure A-51: Post-Test Dummy Close-Up Pelvis Contact with Side Airbag View

Figure A-52: Post-Test Dummy Close-Up Knee Contact with Vehicle Interior View

Figure A-53: Pre-Test View of Fuel Filler Cap or Fuel Filler Neck

Figure A-54: Post-Test View of Fuel Filler Cap or Fuel Filler Neck

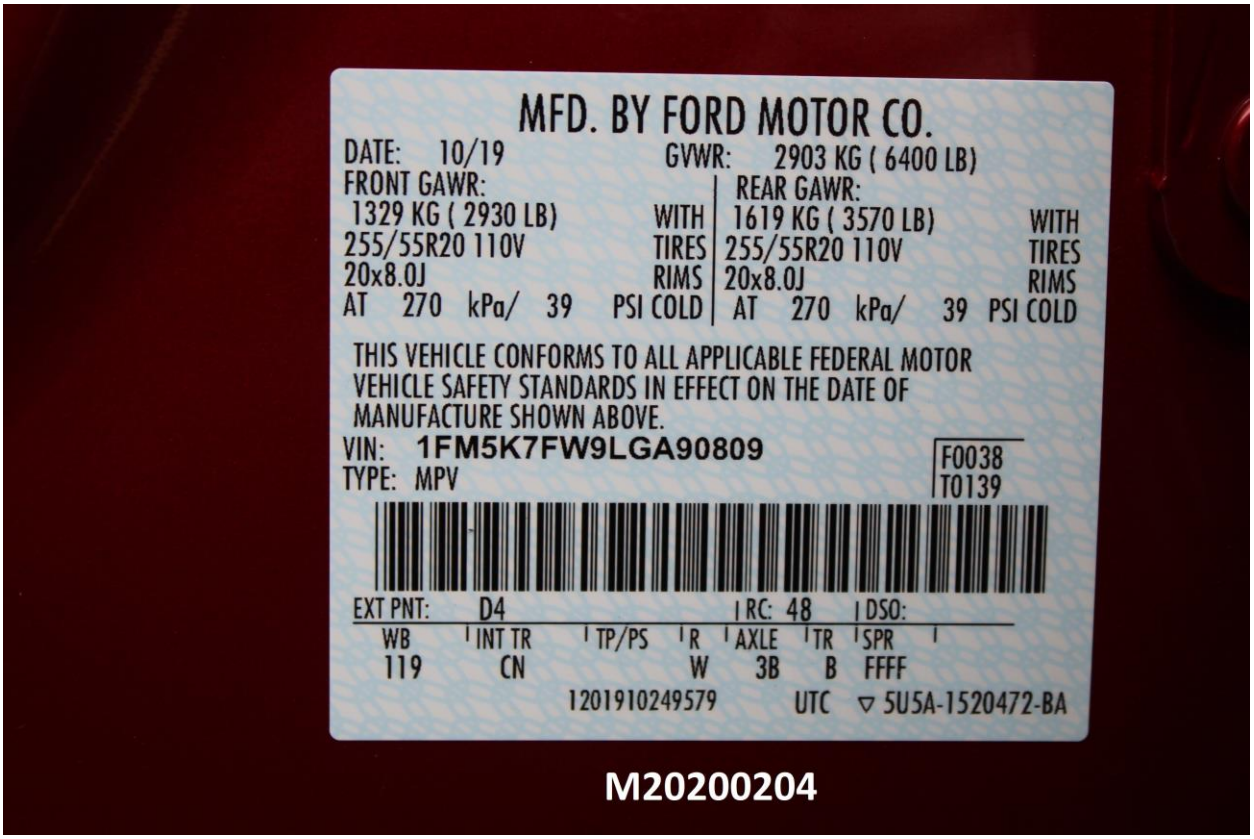


Figure A-55: Close-Up View of Vehicle's Certification Label

Photo Not Applicable

Figure A-55a: Close-Up View of Reduced Load Capacity Label

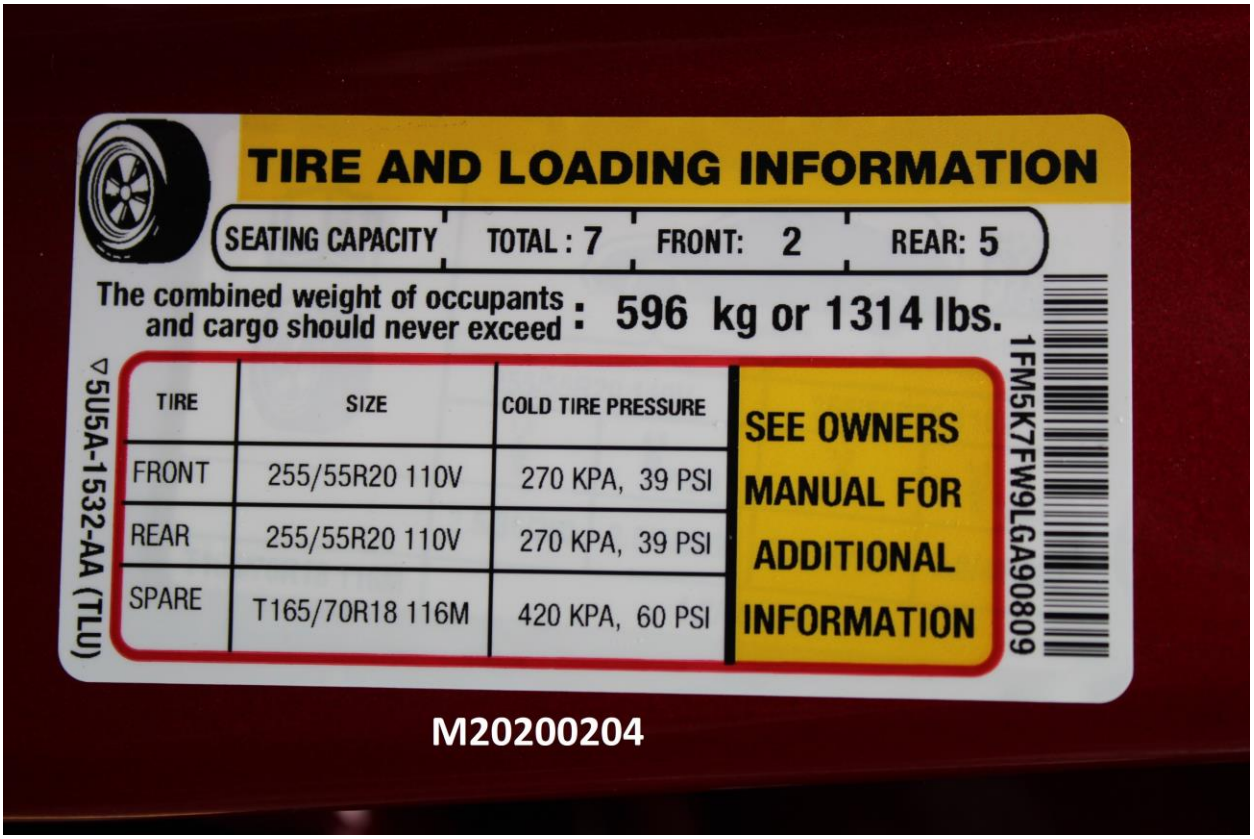


Figure A-56: Close-Up View of Vehicle's Tire Information Placard or Label

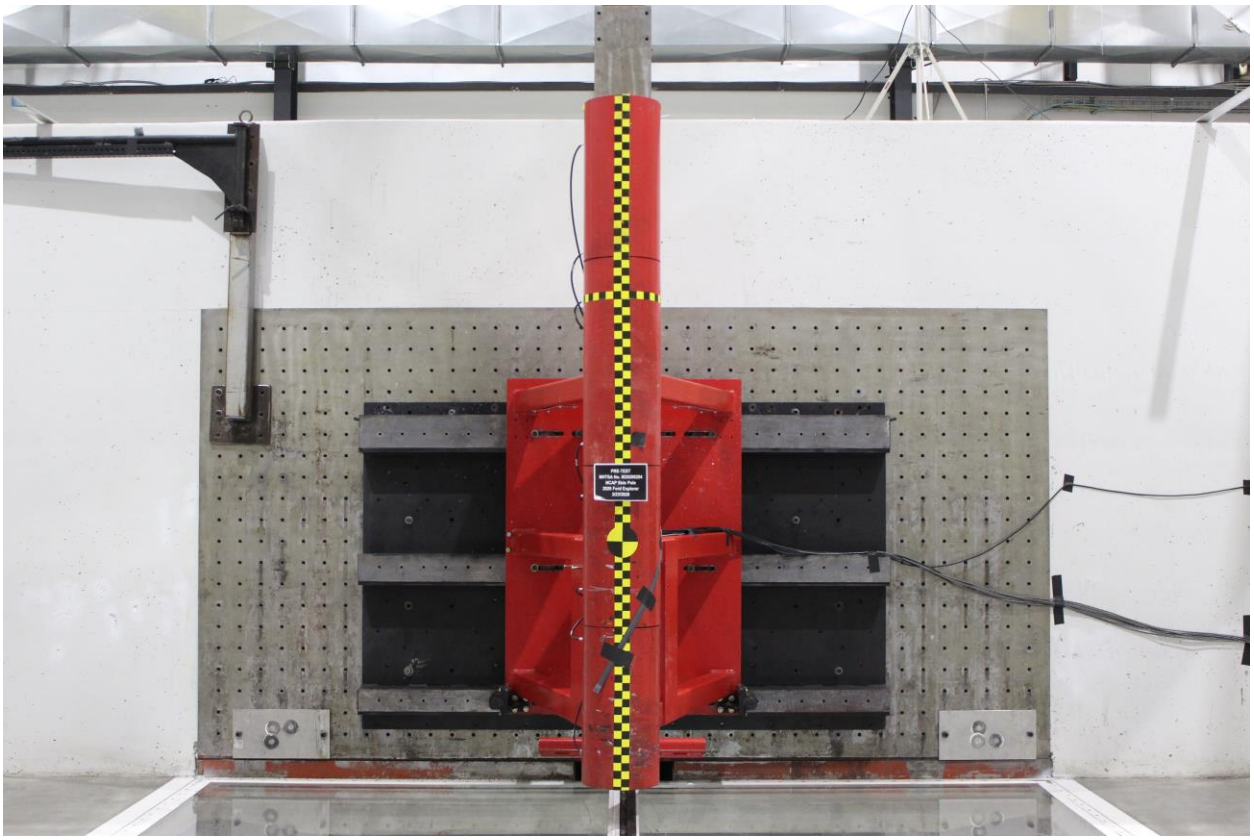


Figure A-57: Pre-Test Pole Barrier Front View

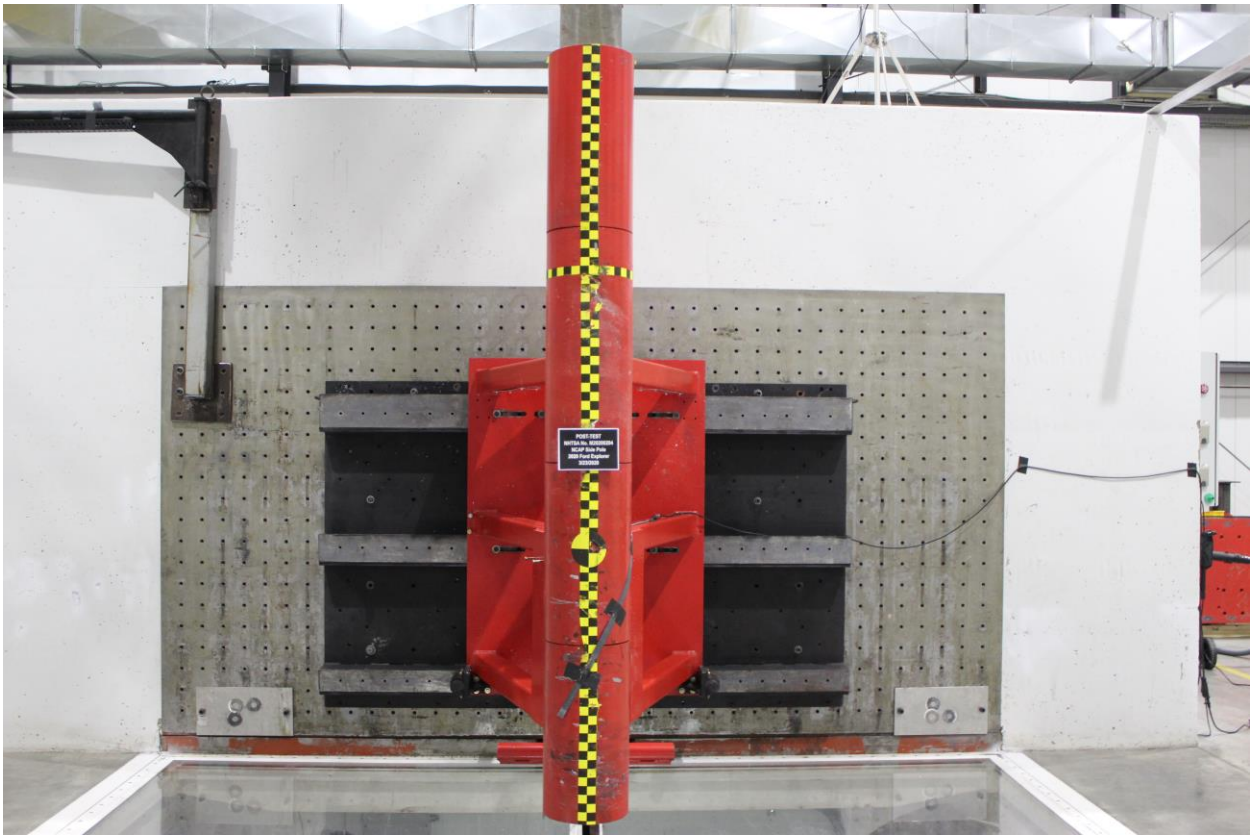


Figure A-58: Post-Test Pole Barrier Front View

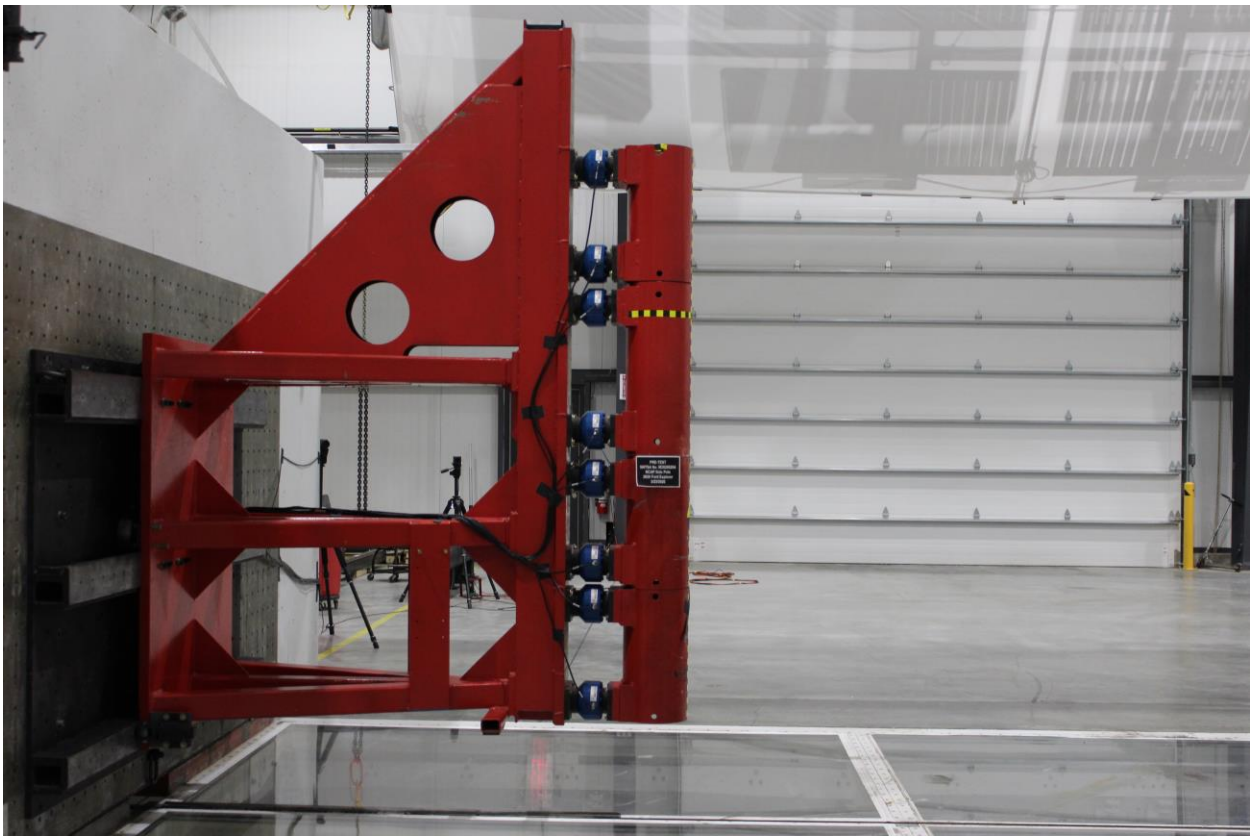


Figure A-59: Pre-Test Pole Barrier Side View

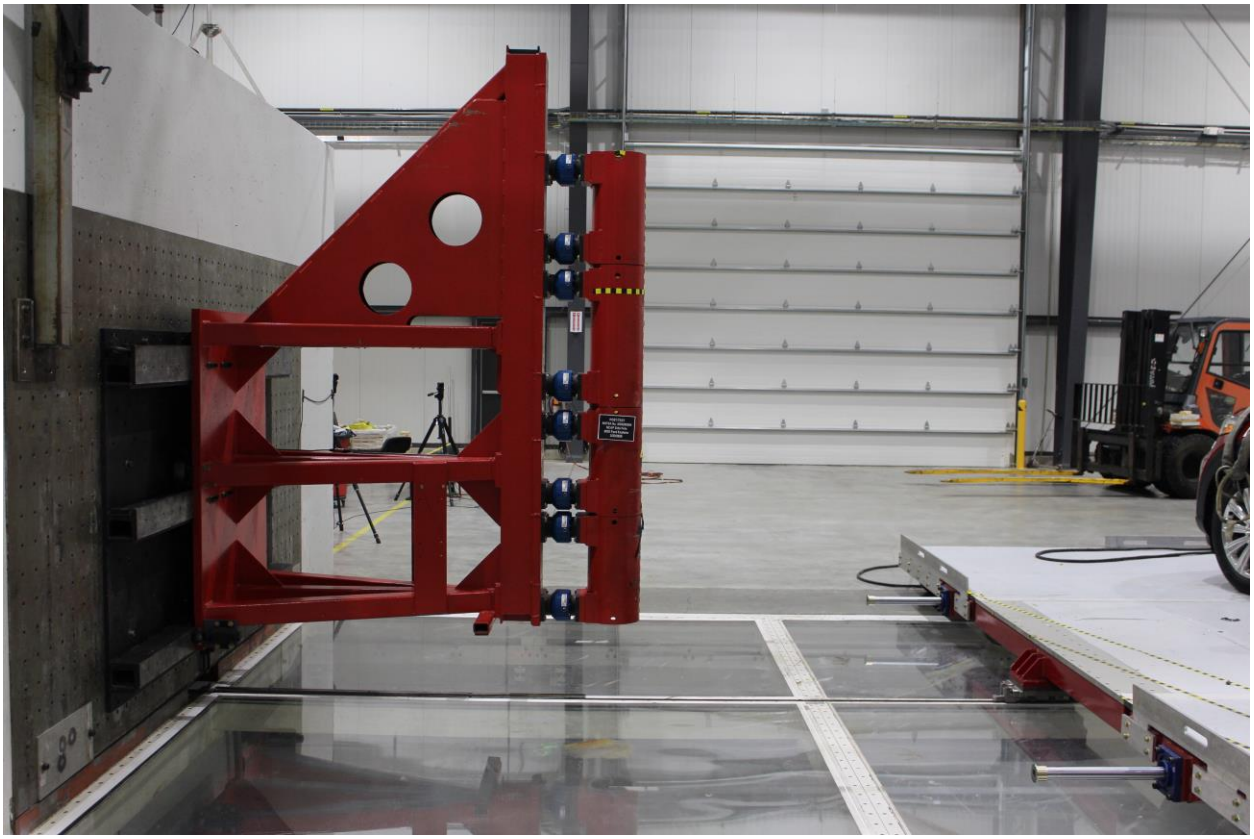


Figure A-60: Post-Test Pole Barrier Side View

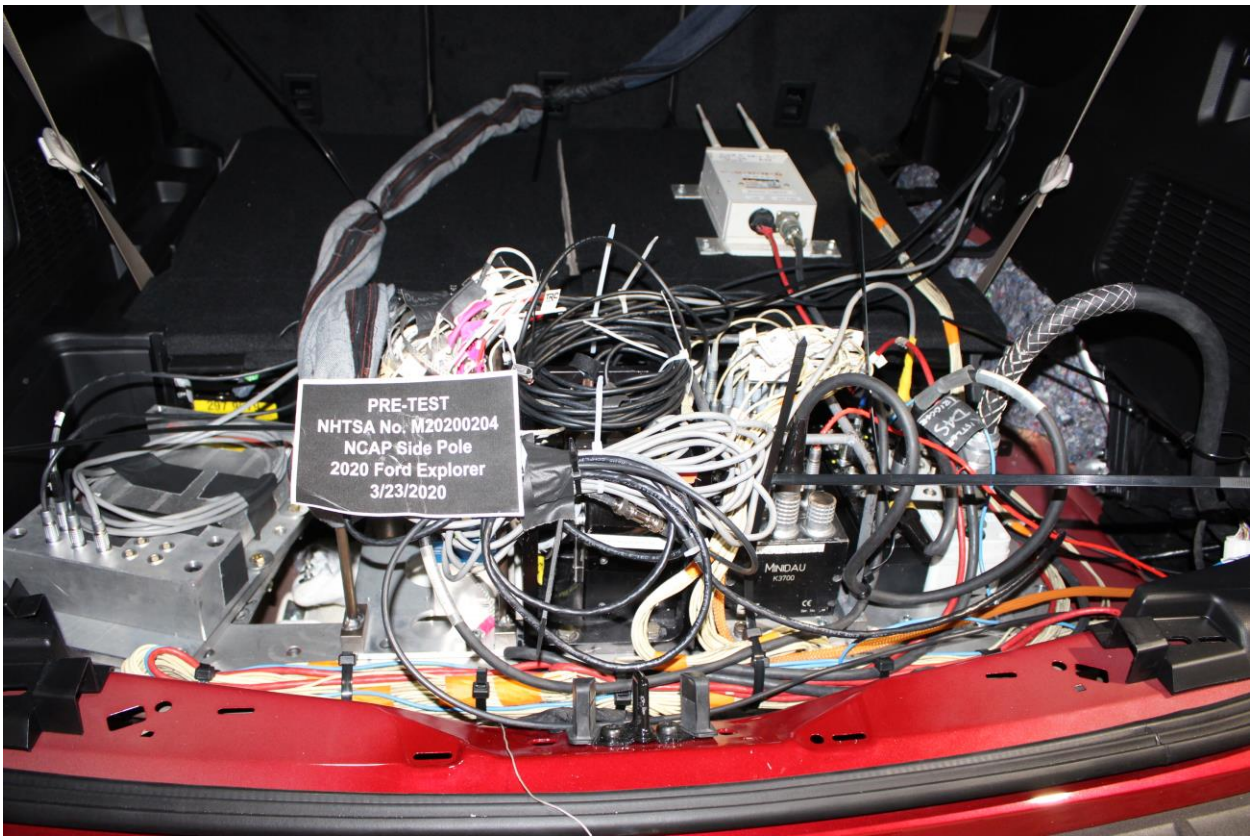


Figure A-61: Pre-Test Ballast View

Figure A-62: Post-Test Primary and Redundant Speed Trap Read-Out

Figure A-63: FMVSS No. 301 Static Rollover 0 Degrees

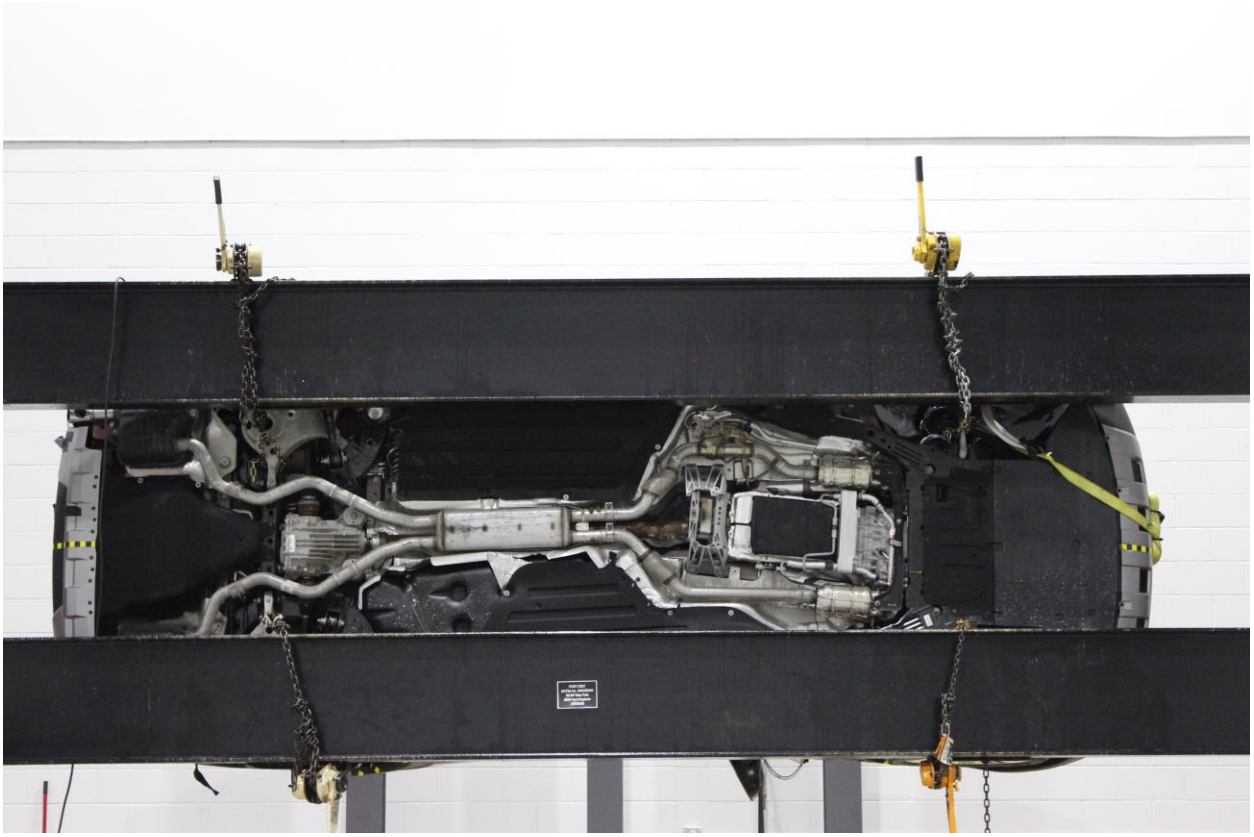


Figure A-64: FMVSS No. 301 Static Rollover 90 Degrees

Figure A-65: FMVSS No. 301 Static Rollover 180 Degrees

Figure A-66: FMVSS No. 301 Static Rollover 270 Degrees

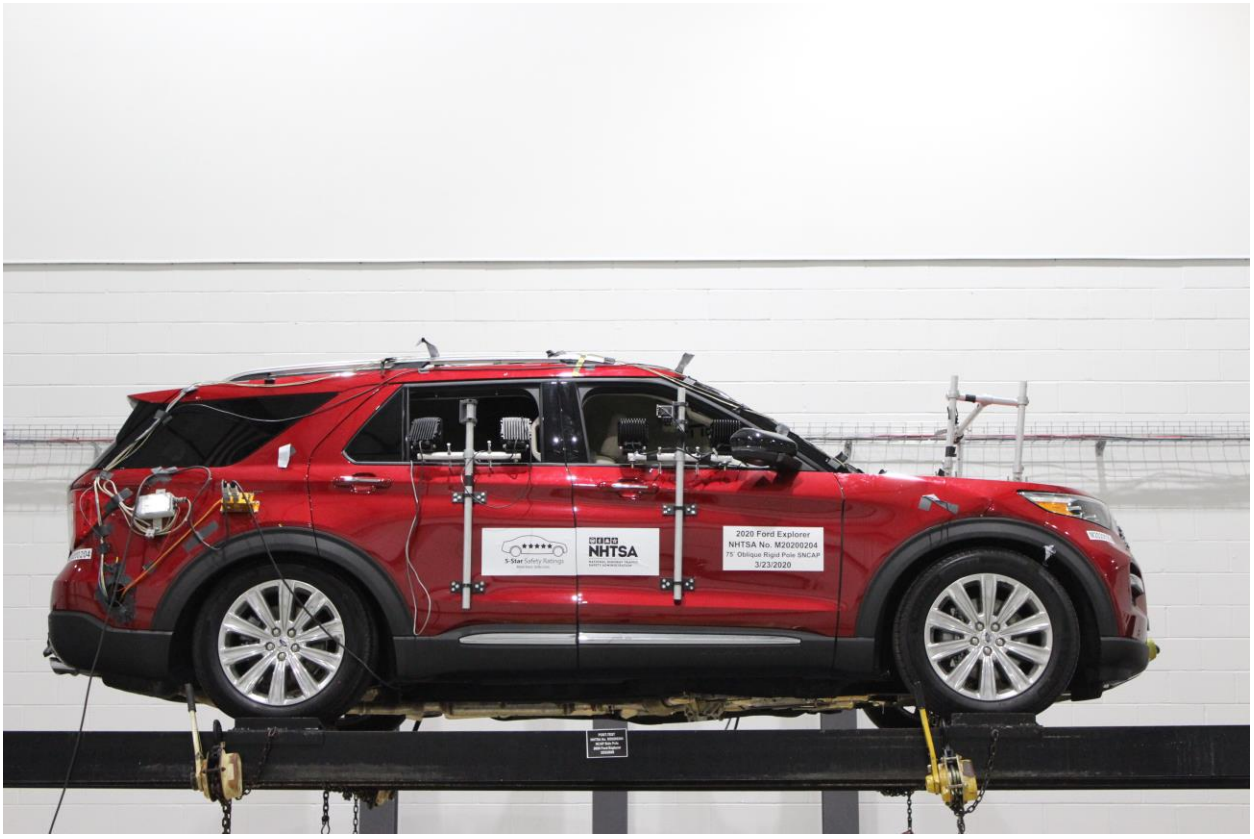


Figure A-67: FMVSS No. 301 Static Rollover 360 Degrees

Figure A-68: Impact Event

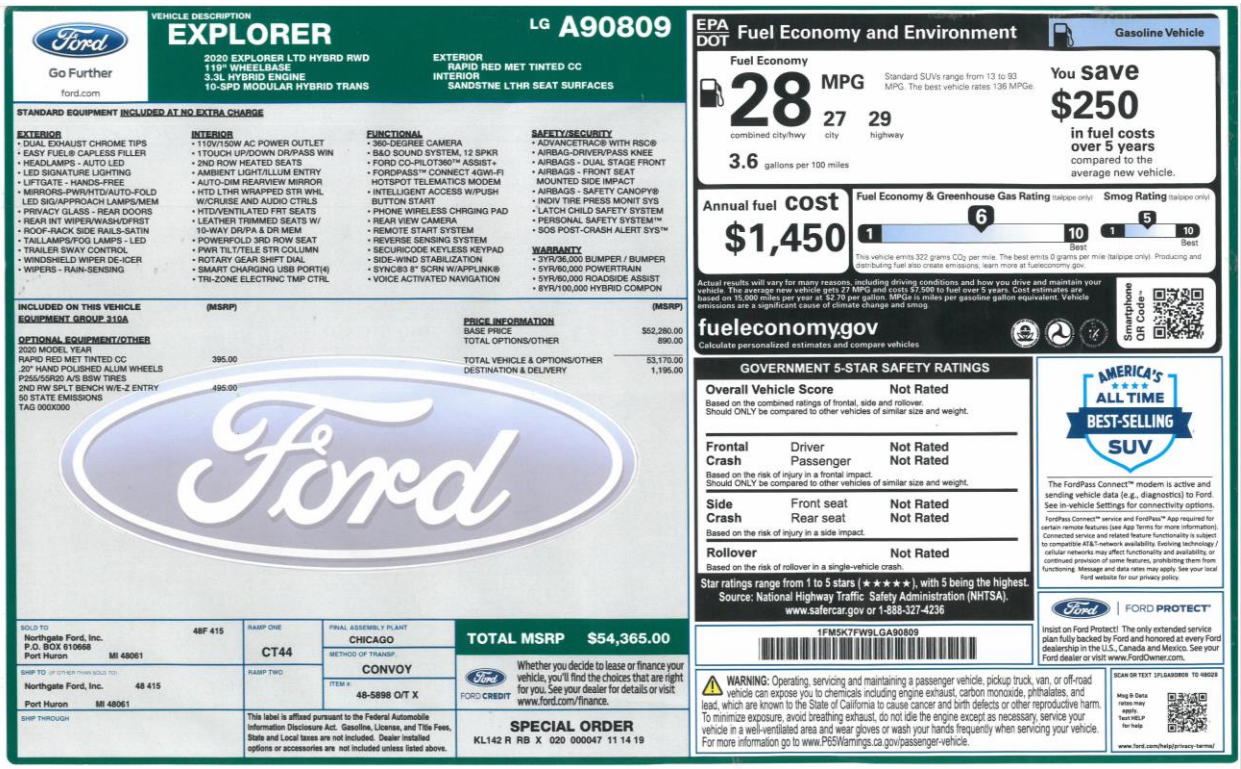


Figure A-69: Monroney Label

Seats

WARNING: The head restraint is a safety device. Whenever possible it should be installed and properly adjusted when the seat is occupied. Failure to adjust the head restraint properly could reduce its effectiveness during certain impacts.

Note: *Adjust the seat backrest to an upright driving position before adjusting the head restraint. Adjust the head restraint so that the top of it is level with the top of your head and as far forward as possible. Make sure that you remain comfortable. If you are extremely tall, adjust the head restraint to its highest position.*

Adjusting the Head Restraints

Front Seat Head Restraints

E291139

The head restraints consist of:

A An energy absorbing head restraint.

B Two steel stems.

C Guide sleeve adjust and release button.

Raising the Head Restraint

Pull the head restraint up.

Lowering the Head Restraint

1. Press and hold button C.
2. Push the head restraint down.

Second Row Center Seat Head Restraint (If Equipped)

E286400

The head restraints consist of:

A An energy absorbing head restraint.

B Two steel stems.

C Guide sleeve adjust and release buttons.

Removing the Head Restraint

1. Press and hold both C buttons.
2. Pull the head restraint up.

Installing the Head Restraint

Align the steel stems into the guide sleeves and push the head restraint down until it locks.

142

Figure A-70: Head Restraint Use and Adjustment Information from Vehicle Owner's Manual

Photo Not Applicable

Figure A-71: Post-Test View of Shattered Vehicle Inner Door Panel (if applicable)

APPENDIX B

VEHICLE AND DUMMY RESPONSE DATA PLOTS

TABLE OF DATA PLOTS

Driver Dummy Instrumentation Plots

The following additional data for this test can be obtained from the Research and Development section of the NHTSA website. The website can be found at www.NHTSA.gov.

Additional Driver Dummy Instrumentation Data

Driver Head Acceleration Redundant (X)
Driver Head Acceleration Redundant (Y)
Driver Head Acceleration Redundant (Z)
Driver Upper Thorax Rib Deflection (Y)
Driver Middle Thorax Rib Deflection (Y)
Driver Lower Thorax Rib Deflection (Y)
Driver Upper Abdomen Rib Deflection (Y)
Driver Lower Abdomen Rib Deflection (Y)

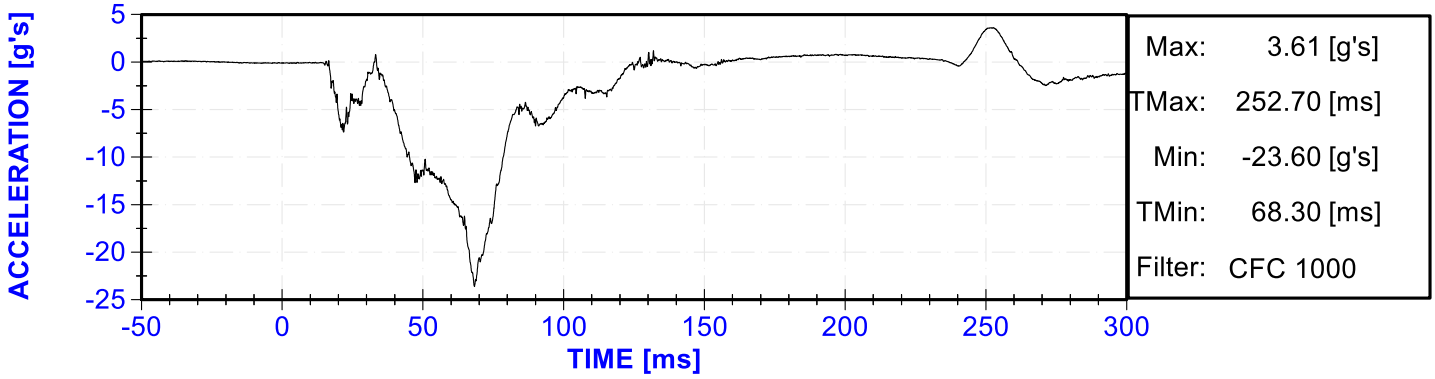
Vehicle Instrumentation Data

Vehicle Center of Gravity Acceleration (X)
Vehicle Center of Gravity Acceleration (Y)
Vehicle Center of Gravity Acceleration (Z)
Left Floor Sill Acceleration (Y)
Left A-Pillar Sill Acceleration (Y)
Left Lower A-Pillar Acceleration (Y)
Left Mid A-Pillar Acceleration (Y)
Left B-Pillar Sill Acceleration (Y)
Left Lower B-Pillar Acceleration (Y)
Left Mid B-Pillar Acceleration (Y)
Driver Seat Track at Dummy Hip Point Acceleration (Y)
Engine Top Acceleration (X)
Engine Top Acceleration (Y)
Firewall Center Acceleration (Y)
Right Roof at Vertical Impact Reference Line Acceleration (Y)
Right Sill at Vertical Impact Reference Line Acceleration (Y)
Rear Floorpan Behind Rear Axle at Centerline Acceleration (X)
Rear Floorpan Behind Rear Axle at Centerline Acceleration (Y)

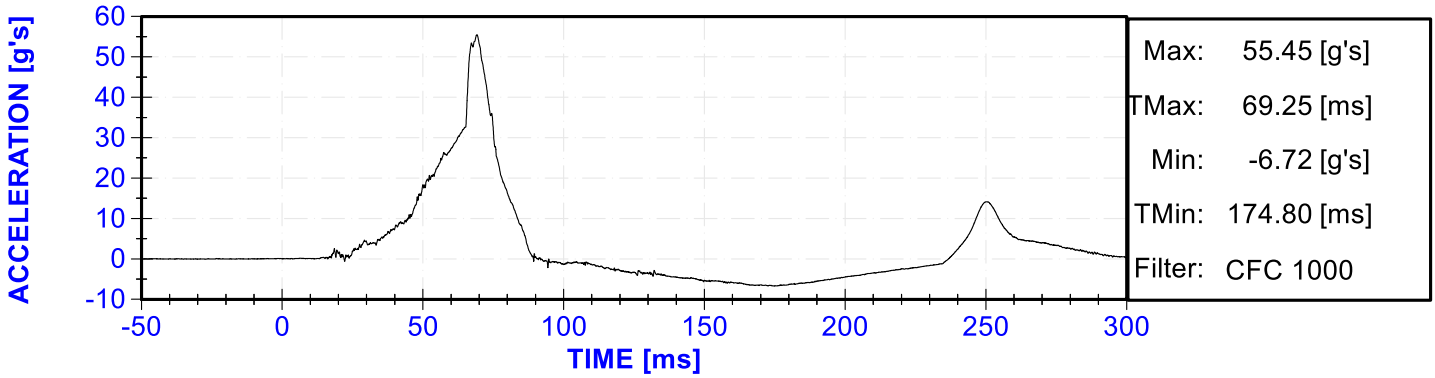
Pole Instrumentation Data

Load Cell Pole Barrier #1 Force (Y)
Load Cell Pole Barrier #2 Force (Y)
Load Cell Pole Barrier #3 Force (Y)
Load Cell Pole Barrier #4 Force (Y)
Load Cell Pole Barrier #5 Force (Y)
Load Cell Pole Barrier #6 Force (Y)
Load Cell Pole Barrier #7 Force (Y)
Load Cell Pole Barrier #8 Force (Y)

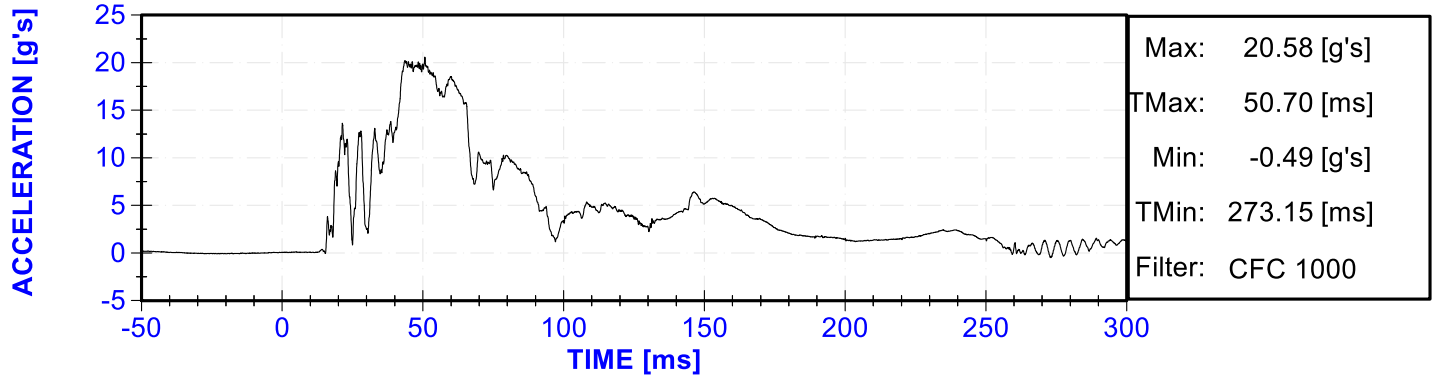
Driver Head Acceleration (X) Primary vs. Time



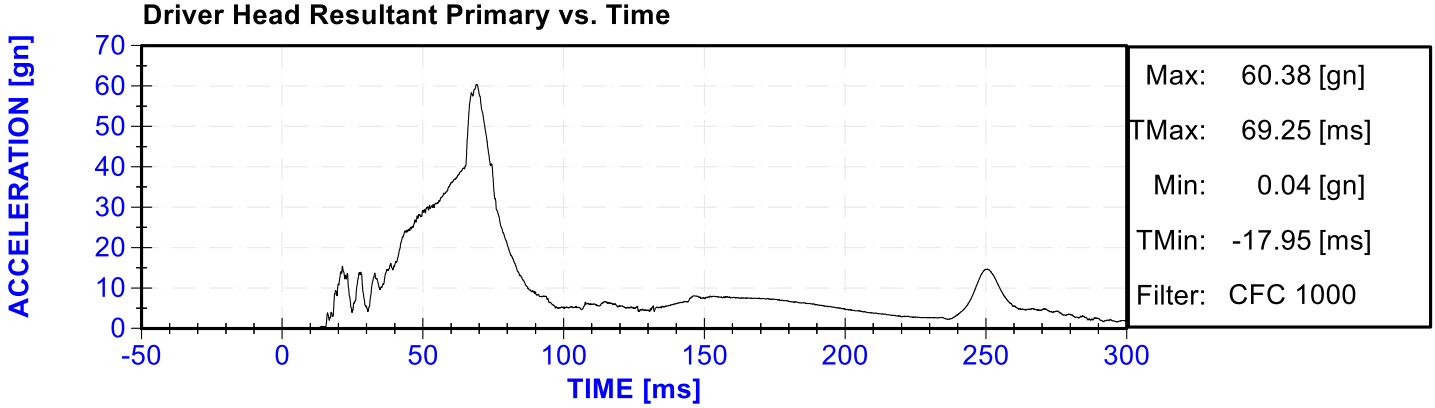
Driver Head Acceleration (Y) Primary vs. Time



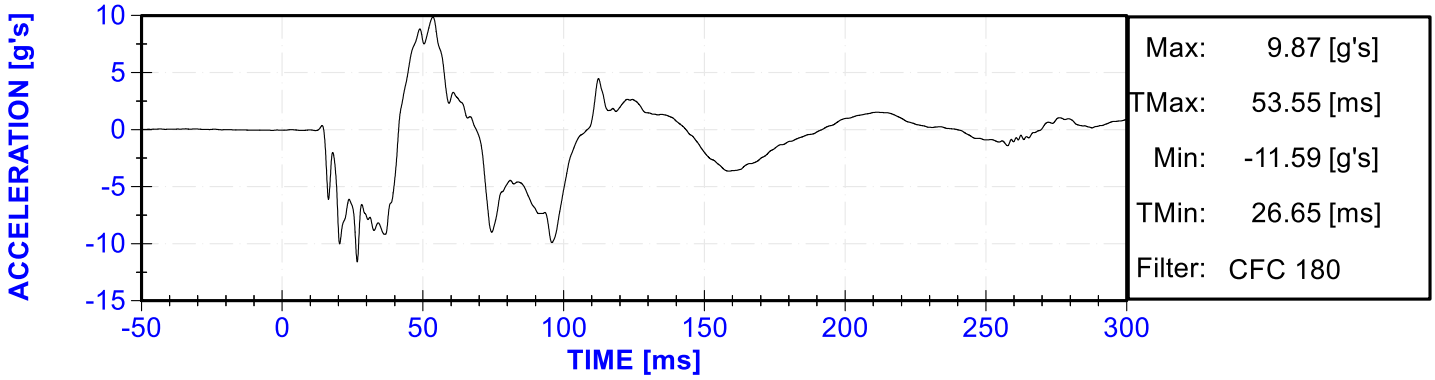
Driver Head Acceleration (Z) Primary vs. Time



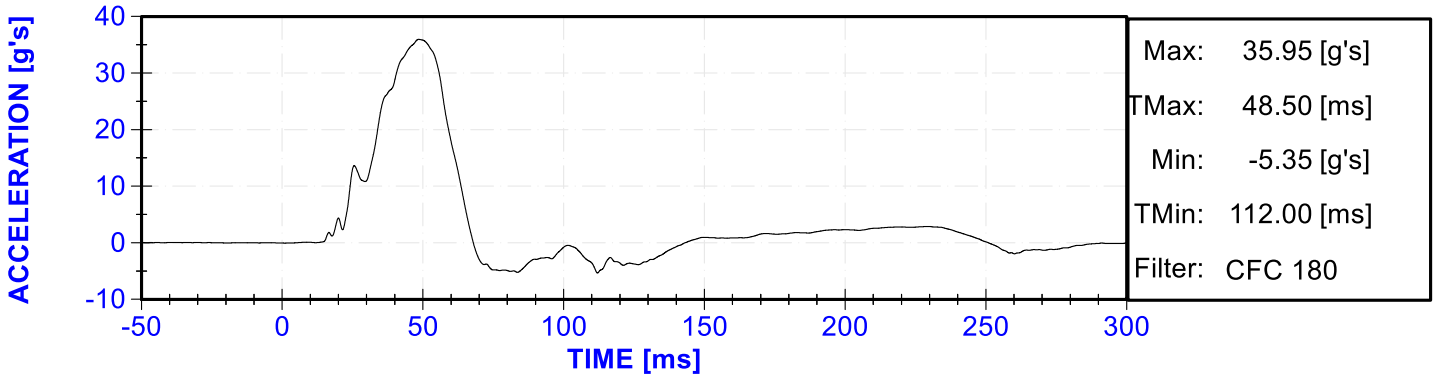
Driver Head Resultant Primary vs. Time



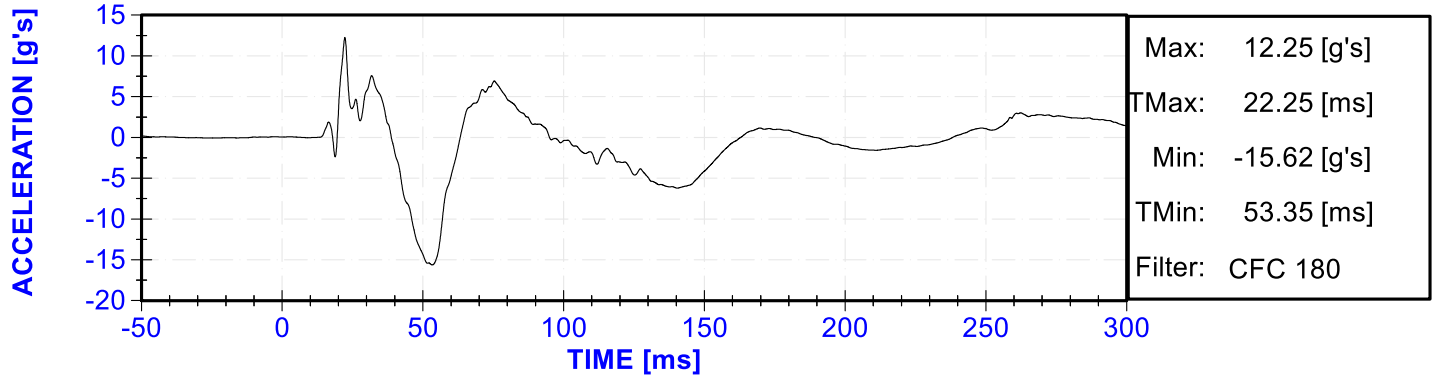
Driver Lower Spine T12 Acceleration (X) vs. Time



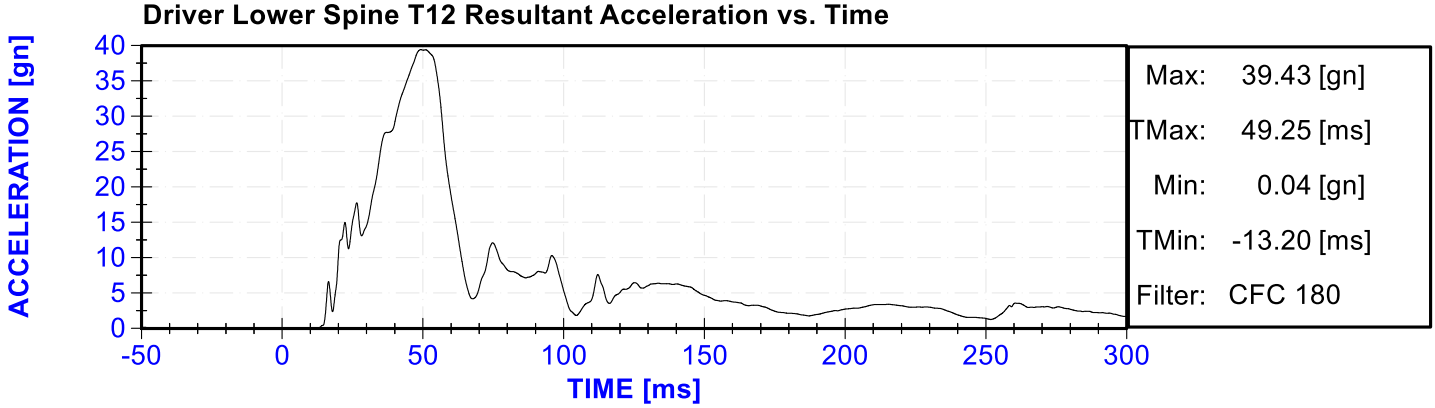
Driver Lower Spine T12 Acceleration (Y) vs. Time



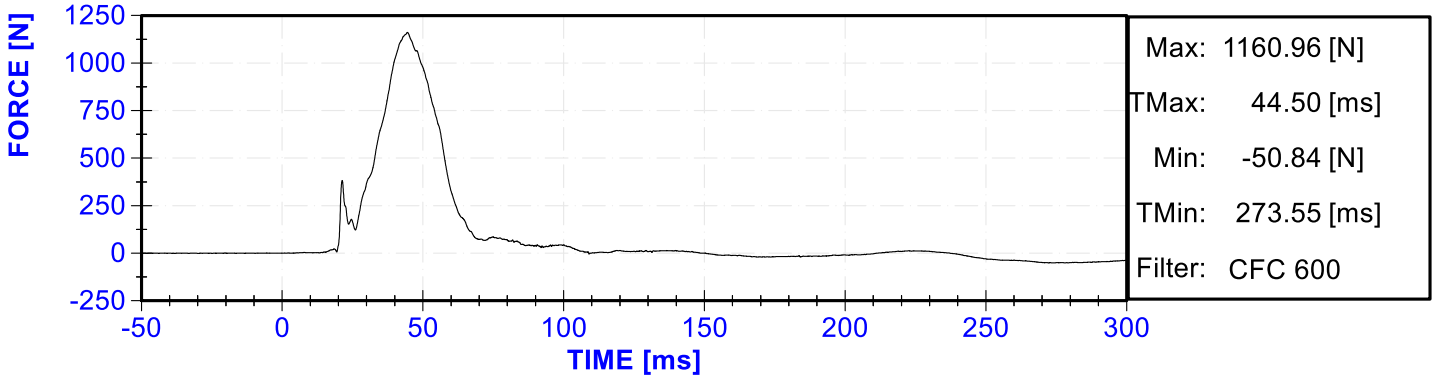
Driver Lower Spine T12 Acceleration (Z) vs. Time



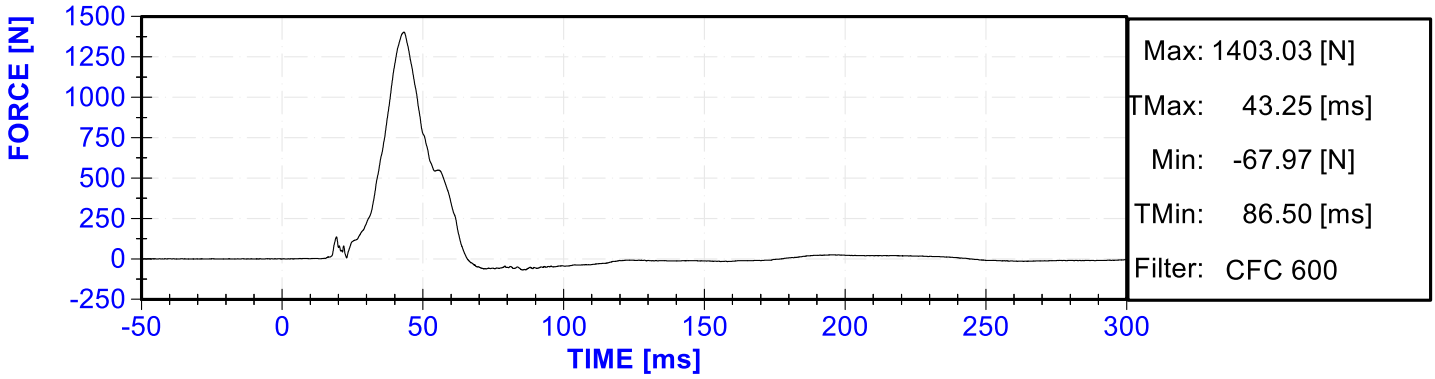
Driver Lower Spine T12 Resultant Acceleration vs. Time



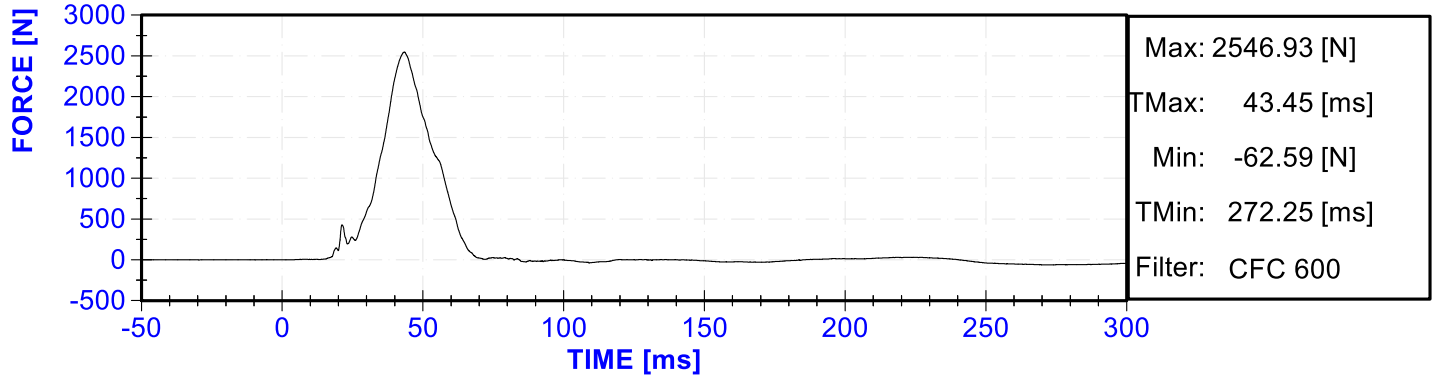
Driver Iliac Wing Force on Impact Side (Y) vs. Time



Driver Acetabulum Force on Impact Side (Y) vs. Time



Driver Total Pelvis Force on Impact Side (Y) vs. Time



APPENDIX C

DUMMY CONFIGURATION AND PERFORMANCE VERIFICATION DATA

CALIBRATION TEST RESULTS

PRE-TEST

SID-IIS 5TH PERCENTILE FEMALE - DRIVER ATD

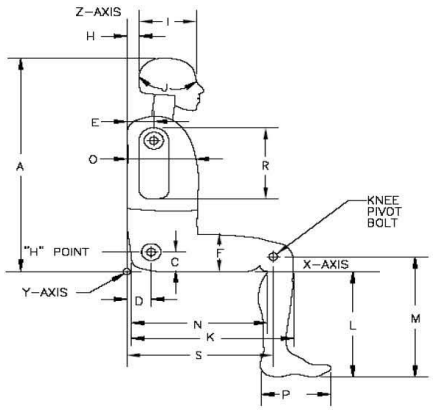
SERIAL NO: DG8012

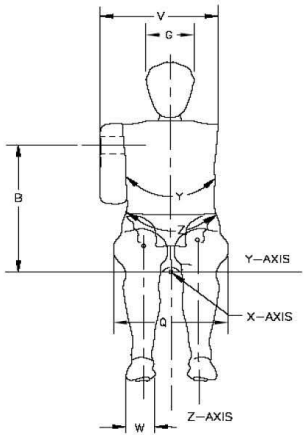
(CONFIGURED FOR LEFT SIDE IMPACT)

External Measurements - SID-IIs

Technician: K. Dutton Date: 03/10/2020

Dummy Serial Number: DG8012





Symbol	Description	Specification (mm)		Result (mm)	Pass/Fail
A	Sitting Height	772	788	779	Pass
B	Shoulder Pivot Height	437	453	446	Pass
C	H-point Height	79	89	85	Pass
D	H-point from seatback	141	151	146	Pass
E	Shoulder Pivot from Backline	97	107	103	Pass
F	Thigh Clearance	119	135	126	Pass
G	Head Breadth	140	148	144	Pass
H	Head Back from Backline	40	46	44	Pass
I	Head Depth	178	188	185	Pass
J	Head Circumference	541	551	547	Pass
K	Buttock to Knee Length	514	540	532	Pass
L	Popliteal Height	343	369	357	Pass
M	Knee Pivot to floor height	392	409	404	Pass
N	Buttock Popliteal Length	416	442	433	Pass
O	Chest Depth w/o jacket	195	211	205	Pass
P	Foot Length	216	232	224	Pass
Q	Hip Breadth (w/pelvic plugs)	313	323	318	Pass
R	Arm Length	249	259	255	Pass
S	Knee Joint to seatback	477	493	486	Pass
V	Shoulder Width	341	357	345	Pass
W	Foot Width	78	94	85	Pass
Y	Chest Circumference w/jacket	851	881	867	Pass
Z	Waist Circumference	761	791	781	Pass

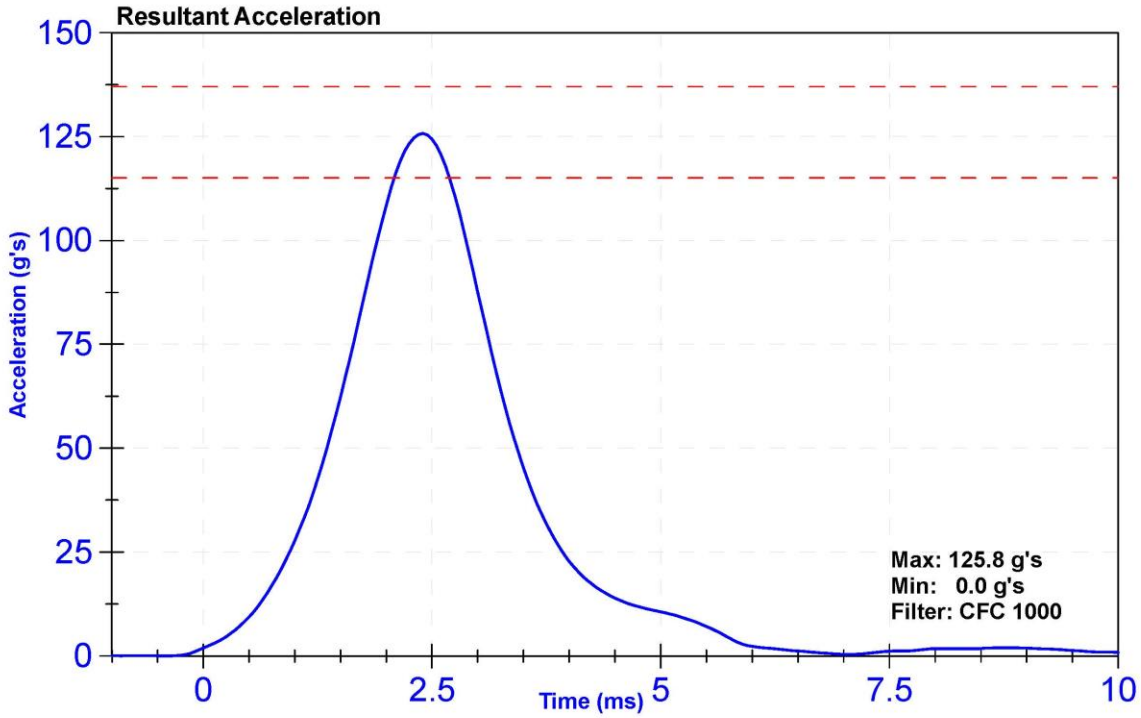
ATD Manufacturer	FTSS	Test Technician	M. Dudek
ATD Serial Number	DG8012	Laboratory Supervisor	K. Brogan

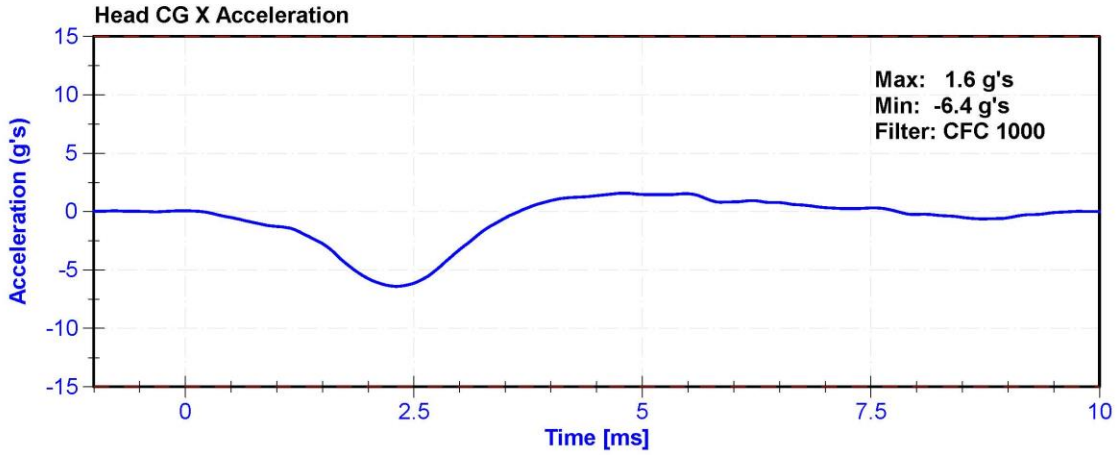
Results

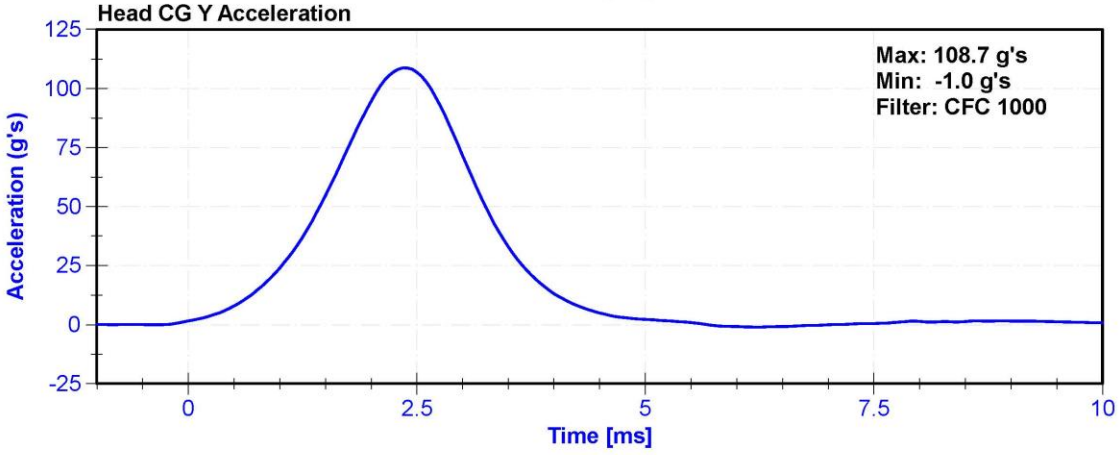
Test Parameter	Minimum Specification	Maximum Specification	Unit	Result	Pass/Fail
Temperature	20.6	22.2	ºC	21	Pass
Humidity	10	70	%	27.1	Pass
Resultant Acceleration	115	137	g's	125.8	Pass
Oscillation	0	15	%	1.6	Pass
Fore-Aft Acceleration	-15	15	g's	-6.4	Pass

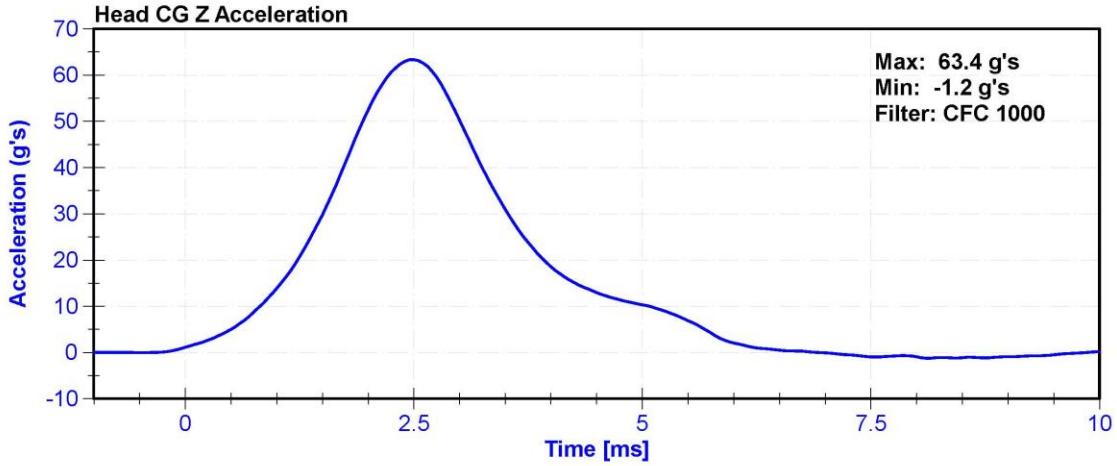
Transducer Calibrations

Channel	Manufacturer	Serial Number	Calibration Date	Calibration Due Date
X Accelerometer	ENDEVCO 7264	AC-P74788	10/28/2019	4/27/2020
Y Accelerometer	ENDEVCO 7264CT	AC-P83432	10/28/2019	4/27/2020
Z Accelerometer	ENDEVCO 7264	AC-P83319	10/28/2019	4/27/2020




Head CG X Acceleration
Max: 1.6 g's
Min: -6.4 g's
Filter: CFC 1000
Acceleration (g's)
15
10
5
0
-5
-10
-15
0
2.5
5
7.5
10
Time [ms]


Head CG Y Acceleration
Max: 108.7 g's
Min: -1.0 g's
Filter: CFC 1000
Acceleration (g's)
125
100
75
50
25
0
-25
0
2.5
5
7.5
10
Time [ms]


Head CG Z Acceleration
Max: 63.4 g's
Min: -1.2 g's
Filter: CFC 1000
Acceleration (g's)
70
60
50
40
30
20
10
0
-10
0
2.5
5
7.5
10
Time [ms]

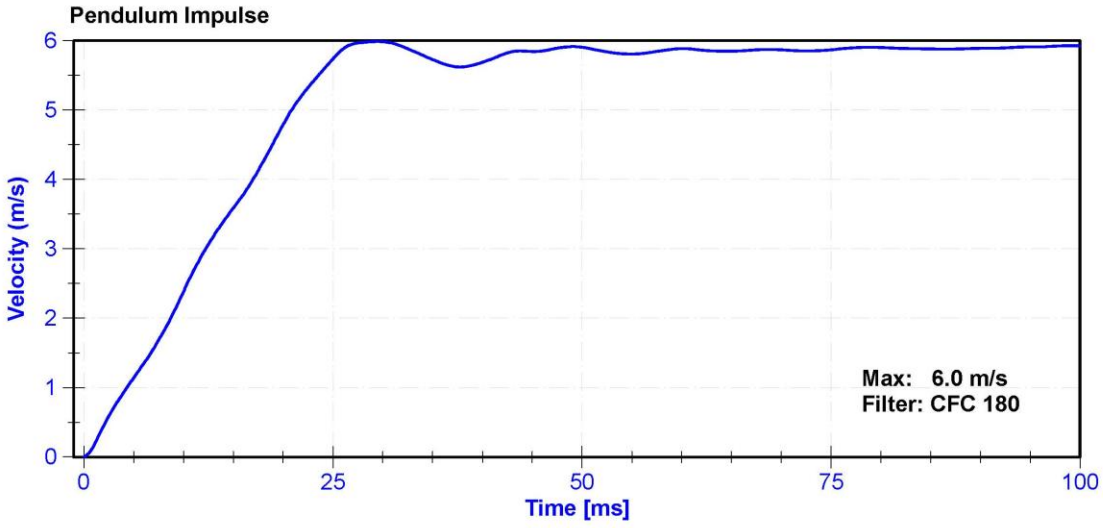
ATD Manufacturer	FTSS	Test Technician	C. Mantell
ATD Serial Number	DG8012	Laboratory Supervisor	K. Brogan

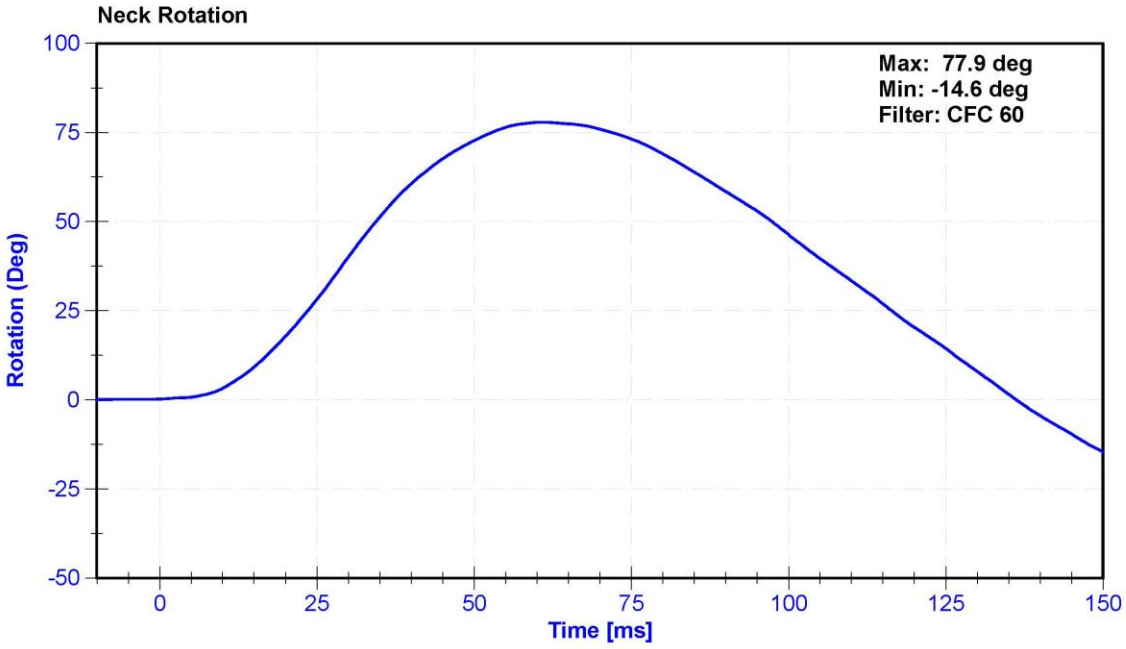
Results

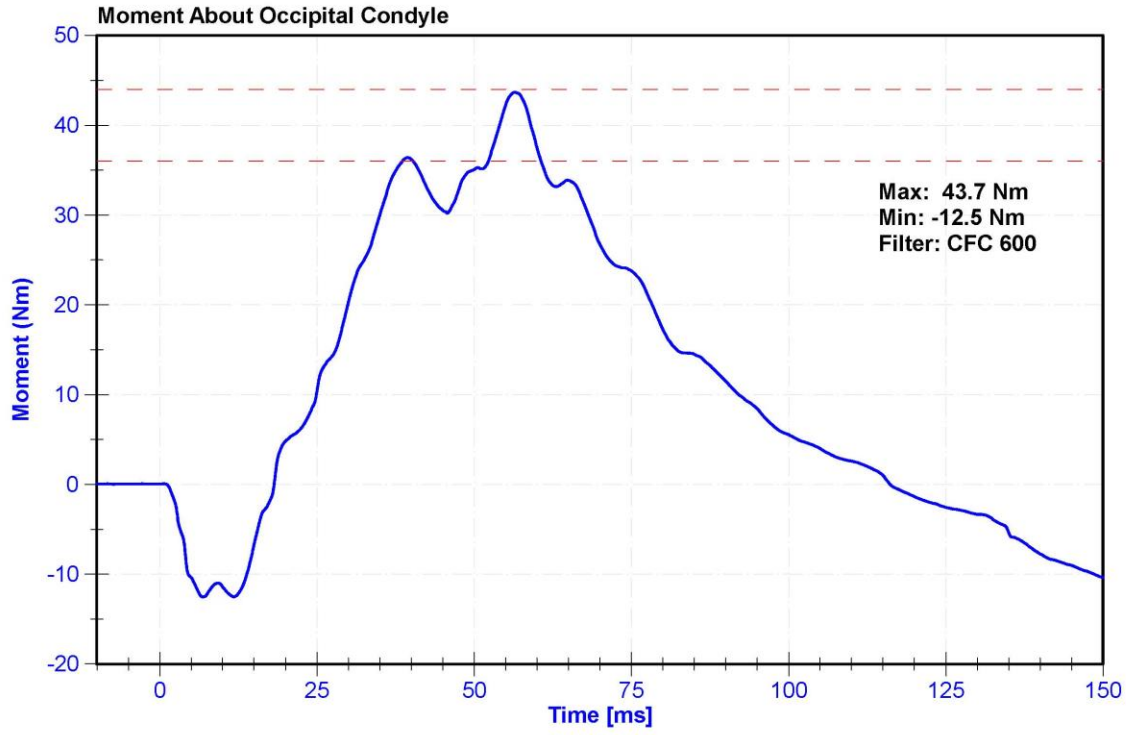
Test Parameter	Minimum Specification	Maximum Specification	Unit	Result	Pass/Fail
Temperature	20.6	22.2	ºC	21.8	Pass
Humidity	10	70	%	31.4	Pass
Velocity	5.51	5.63	m/s	5.549	Pass
Pendulum Impulse at 10ms	2.2	2.8	m/s	2.38	Pass
Pendulum Impulse at 15ms	3.3	4.1	m/s	3.59	Pass
Pendulum Impulse at 20ms	4.4	5.4	m/s	4.79	Pass
Pendulum Impulse at 25ms	5.4	6.1	m/s	5.73	Pass
Pendulum Impulse from 25 to 100ms	5.5	6.2	m/s	5.99	Pass
Neck Rotation	71	81	deg	77.9	Pass
Time at Maximum Rotation	50	70	ms	60.8	Pass
Moment about the OC	36	44	Nm	43.7	Pass
Moment Decay to 0 Nm	102	126	ms	116.2	Pass

Transducer Calibrations

Channel	Manufacturer	Serial Number	Calibration Date	Calibration Due Date
Pendulum Accelerometer	ENDEVCO 7231CT	AC-AH5M9 Pend	1/30/2020	1/29/2021
Pendulum Potentiometer	Denton 78051-342	DS-184Pend	11/4/2019	11/3/2020
Condyle Potentiometer	Denton 78051-342	DS-185Pend	11/4/2019	11/3/2020
Upper Neck Load Cell	Denton 1716A	LC-2192Fy	6/20/2019	6/19/2020




Neck Rotation
Max: 77.9 deg
Min: -14.6 deg
Filter: CFC 60
Rotation (Deg)
100
75
50
25
0
-25
-50
0
25
50
75
100
125
150
Time [ms]


Moment About Occipital Condyle
Max: 43.7 Nm
Min: -12.5 Nm
Filter: CFC 600
Moment (Nm)
50
40
30
20
10
0
-10
-20
0
25
50
75
100
125
150
Time [ms]

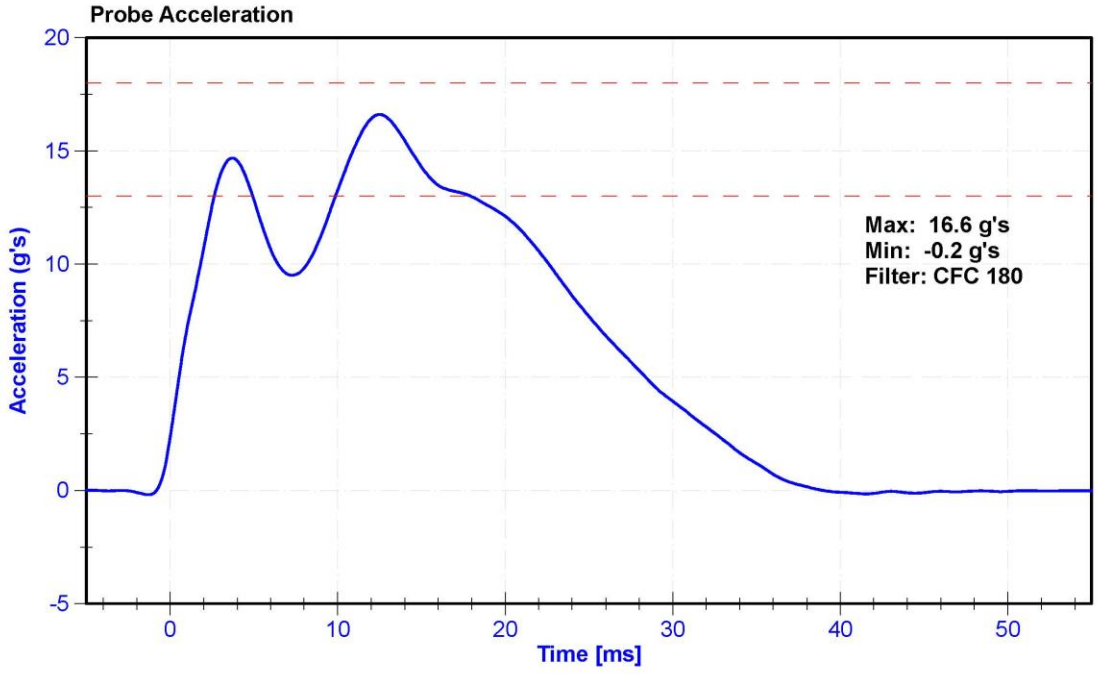
ATD Manufacturer	FTSS	Test Technician	D.Reinhard
ATD Serial Number	DG8012	Laboratory Supervisor	K. Brogan

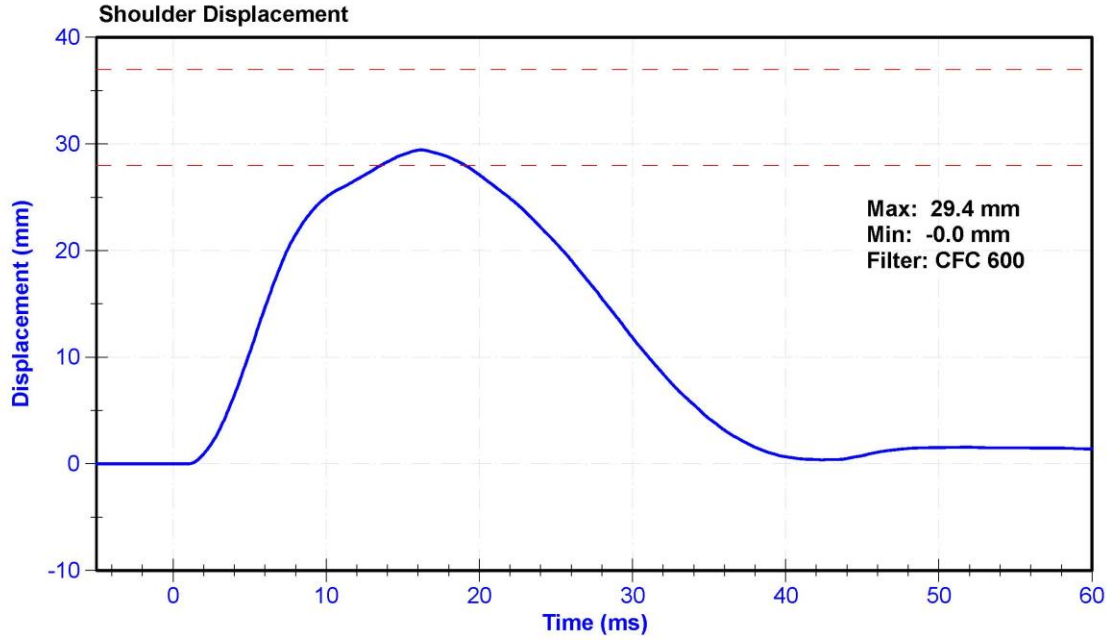
Results

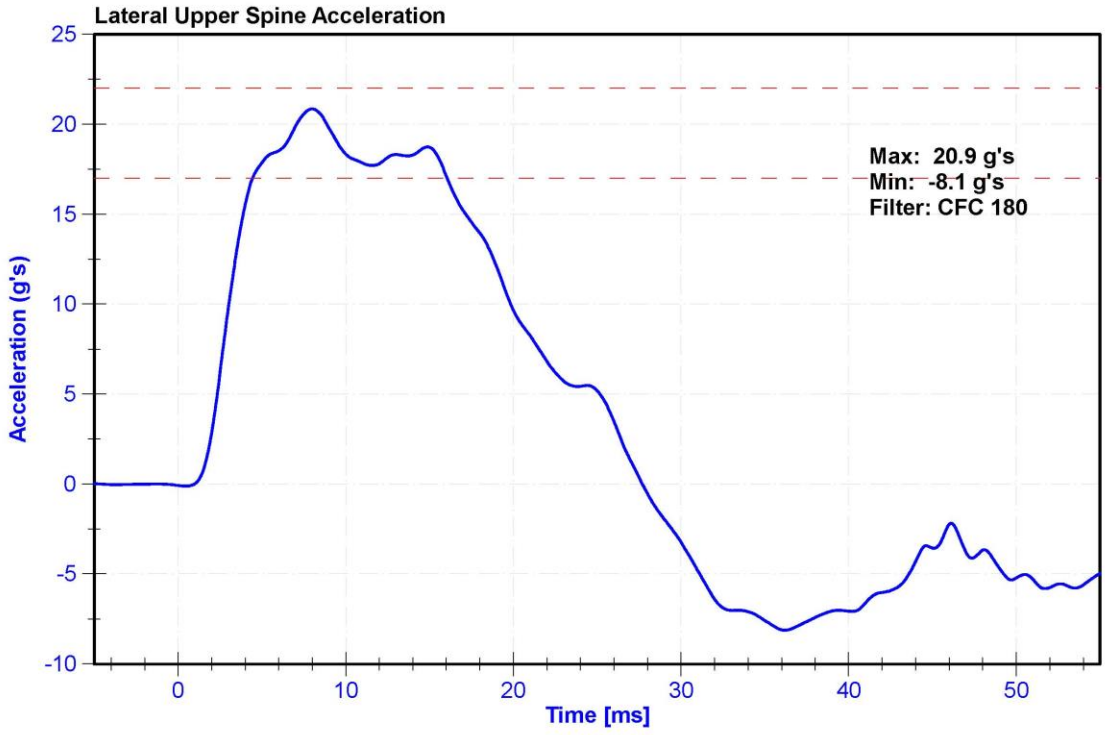
Test Parameter	Minimum Specification	Maximum Specification	Unit	Result	Pass/Fail
Temperature	20.6	22.2	ºC	20.7	Pass
Humidity	10	70	%	29	Pass
Velocity	4.2	4.4	m/s	4.39	Pass
Probe Acceleration	13	18	g's	16.6	Pass
Shoulder Deflection	28	37	mm	29.4	Pass
Lateral Upper Spine Acceleration	17	22	g's	20.9	Pass

Transducer Calibrations

Channel	Manufacturer	Serial Number	Calibration Date	Calibration Due Date
Pendulum Accelerometer	MSI 64C-2000	A286228	1/29/2020	7/29/2020
Shoulder Potentiometer	Servo 08TC1-3745	DS-1845GFE	10/28/2019	4/27/2020
Upper Spine Y Accelerometer	ENDEVCO 7264CT	AC-P64148	10/28/2019	4/27/2020




Shoulder Displacement
Displacement (mm)
Time (ms)
Max: 29.4 mm
Min: -0.0 mm
Filter: CFC 600


Lateral Upper Spine Acceleration
Acceleration (g's)
Time [ms]
Max: 20.9 g's
Min: -8.1 g's
Filter: CFC 180

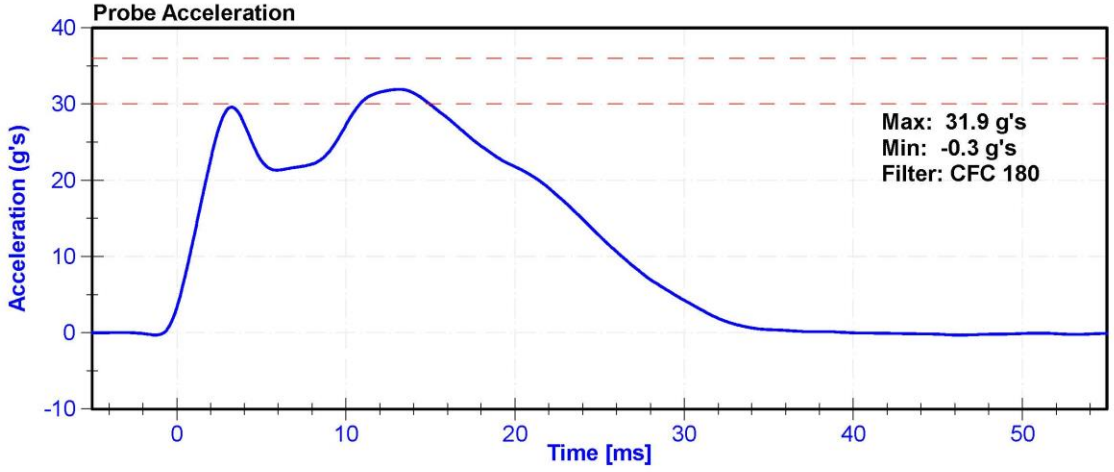
ATD Manufacturer	FTSS	Test Technician	D.Reinhard
ATD Serial Number	DG8012	Laboratory Supervisor	K. Brogan

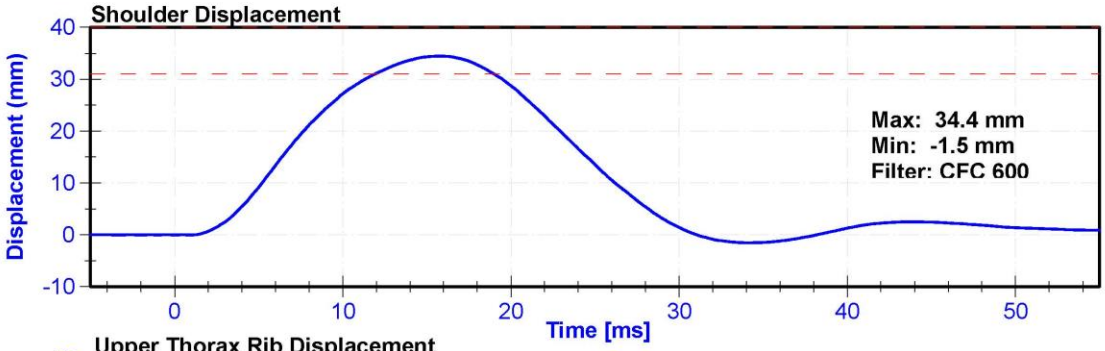
Results

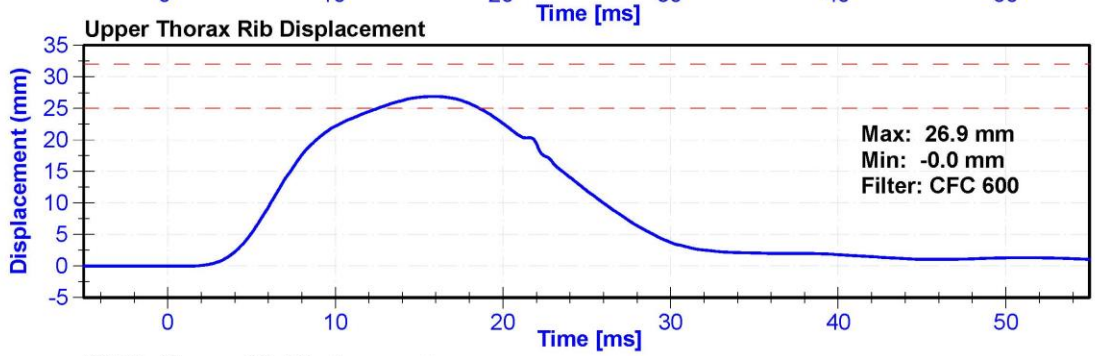
Test Parameter	Minimum Specification	Maximum Specification	Unit	Result	Pass/Fail
Temperature	20.6	22.2	ºC	20.7	Pass
Humidity	10	70	%	27.0	Pass
Velocity	6.6	6.8	m/s	6.80	Pass
Probe Acceleration after 5 ms	30	36	g's	31.9	Pass
Lateral Upper Spine Acceleration	34	43	g's	36.8	Pass
Lateral Lower Spine Acceleration	29	37	g's	29.8	Pass
Shoulder Deflection	31	40	mm	34.4	Pass
Upper Thorax Rib Deflection	25	32	mm	26.9	Pass
Mid Thorax Rib Deflection	30	36	mm	32.6	Pass
Lower Thorax Rib Deflection	32	38	mm	36.9	Pass

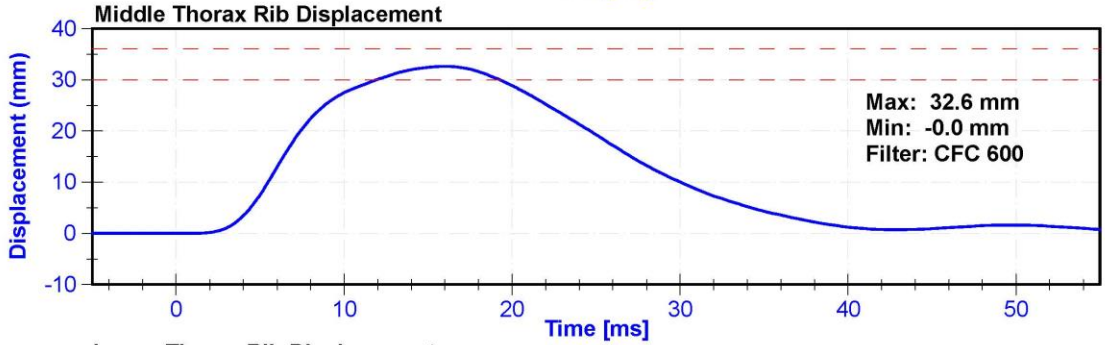
Transducer Calibrations

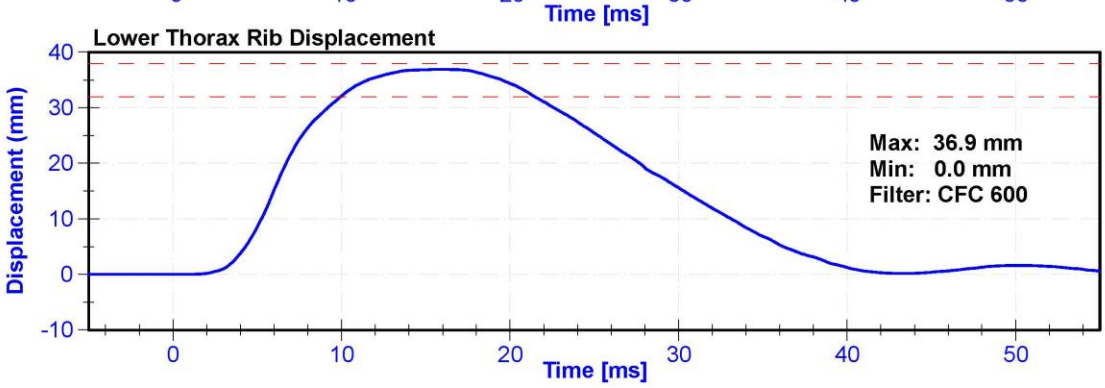
Channel	Manufacturer	Serial Number	Calibration Date	Calibration Due Date
Pendulum Accelerometer	MSI 64C-2000	A286228	1/29/2020	7/29/2020
Upper Spine T1 Y Accelerometer	ENDEVCO 7264CT	AC-P64148	10/28/2019	4/27/2020
Upper Spine T12 Y Accelerometer	ENDEVCO 7264CT	AC-P51327	9/30/2019	3/31/2020
Shoulder Potentiometer	Servo 08TC1-3745	DS-1845GFE	10/28/2019	4/27/2020
Upper Thorax Rib Potentiometer	Servo 1246	DS-2165GFE	10/28/2019	4/27/2020
Middle Thorax Rib Potentiometer	Servo 08TC1-3621	DS-45 GFE	10/28/2019	4/27/2020
Lower Thorax Rib Potentiometer	Servo 08TC1-3787	DS-011GFE	10/28/2019	4/27/2020

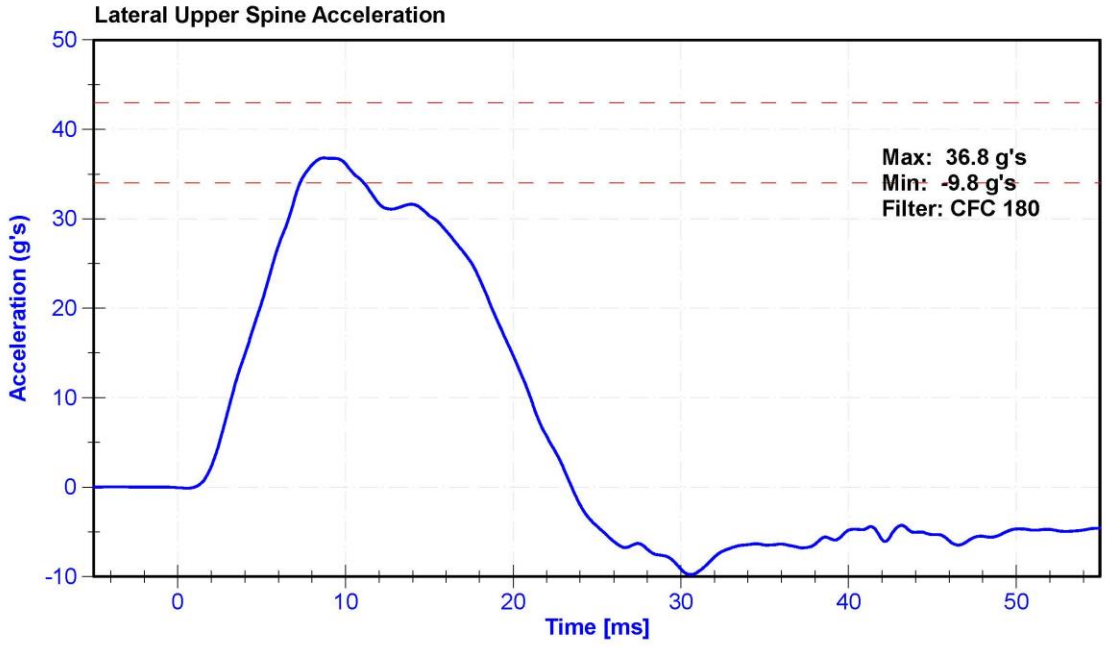


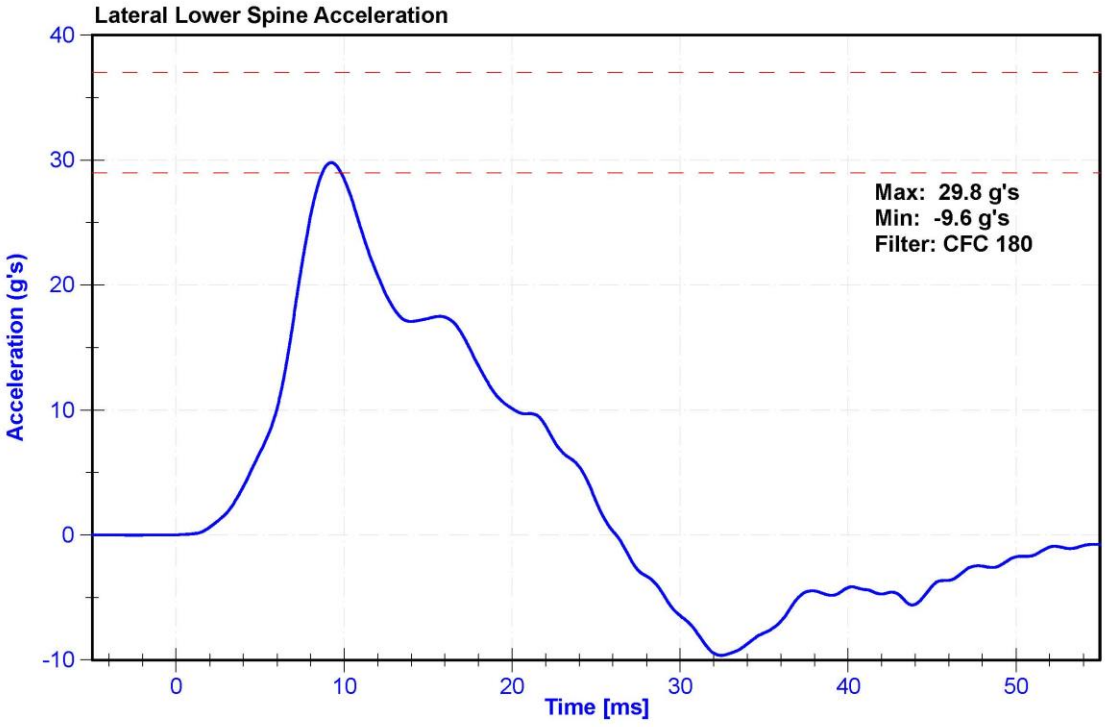

Shoulder Displacement
Displacement (mm)
Time [ms]
Max: 34.4 mm
Min: -1.5 mm
Filter: CFC 600


Upper Thorax Rib Displacement
Displacement (mm)
Time [ms]
Max: 26.9 mm
Min: -0.0 mm
Filter: CFC 600


Middle Thorax Rib Displacement
Displacement (mm)
Time [ms]
Max: 32.6 mm
Min: -0.0 mm
Filter: CFC 600


Lower Thorax Rib Displacement
Displacement (mm)
Time [ms]
Max: 36.9 mm
Min: 0.0 mm
Filter: CFC 600


Lateral Upper Spine Acceleration
Max: 36.8 g's
Min: -9.8 g's
Filter: CFC 180
Acceleration (g's)
Time [ms]
50
40
30
20
10
0
-10
0
10
20
30
40
50


Lateral Lower Spine Acceleration
Max: 29.8 g's
Min: -9.6 g's
Filter: CFC 180
Acceleration (g's)
Time [ms]
40
30
20
10
0
-10
0
10
20
30
40
50

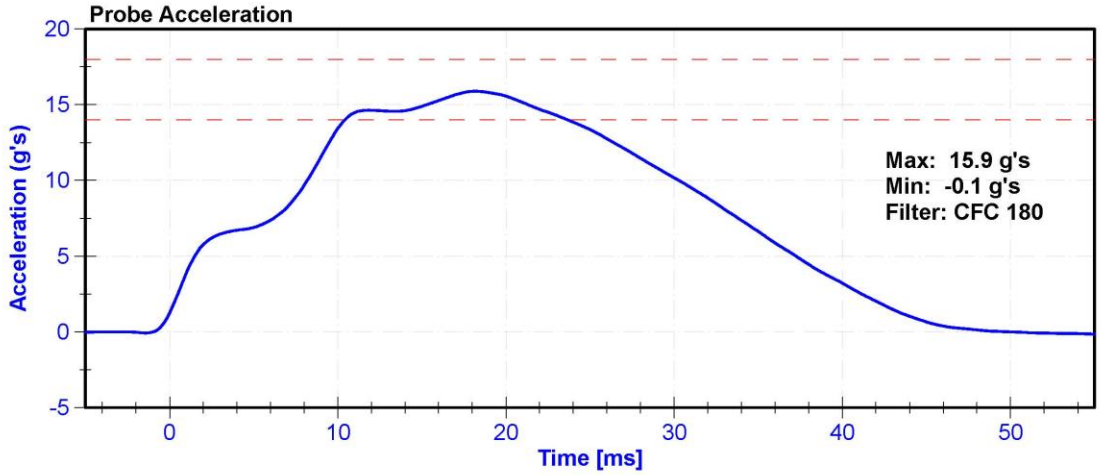
ATD Manufacturer	FTSS	Test Technician	D.Reinhard
ATD Serial Number	DG8012	Laboratory Supervisor	K. Brogan

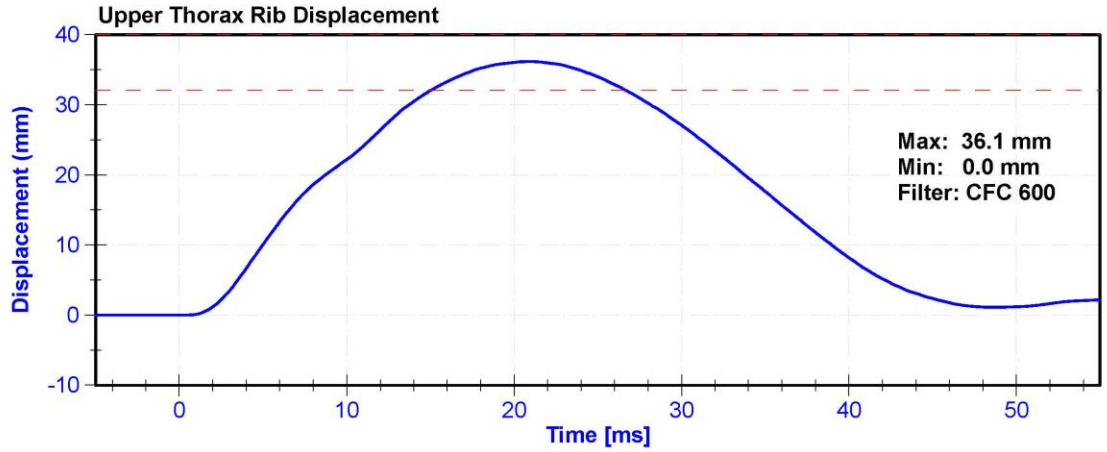
Results

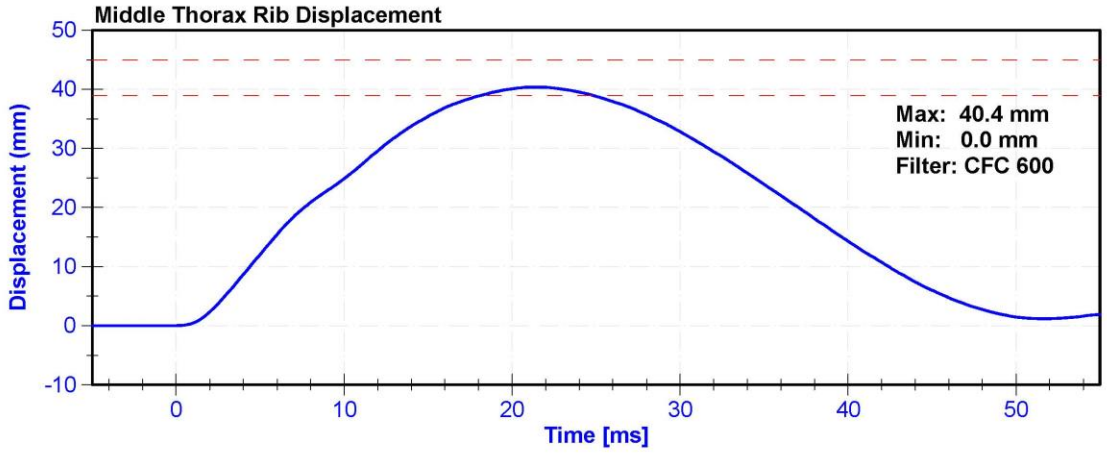
Test Parameter	Minimum Specification	Maximum Specification	Unit	Result	Pass/Fail
Temperature	20.6	22.2	ºC	20.8	Pass
Humidity	10	70	%	30	Pass
Velocity	4.2	4.4	m/s	4.22	Pass
Probe Acceleration	14	18	g's	15.9	Pass
Lateral Upper Spine Acceleration	13	17	g's	14.5	Pass
Lateral Lower Spine Acceleration	7	11	g's	8.9	Pass
Upper Thorax Rib Deflection	32	40	mm	36.1	Pass
Middle Thorax Rib Deflection	39	45	mm	40.4	Pass
Lower Thorax Rib Deflection	35	43	mm	37.4	Pass

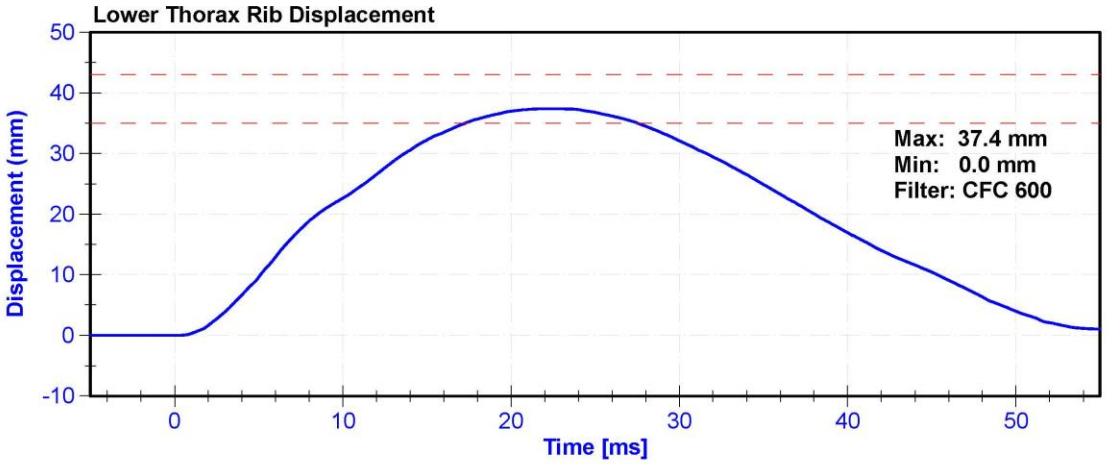
Transducer Calibrations

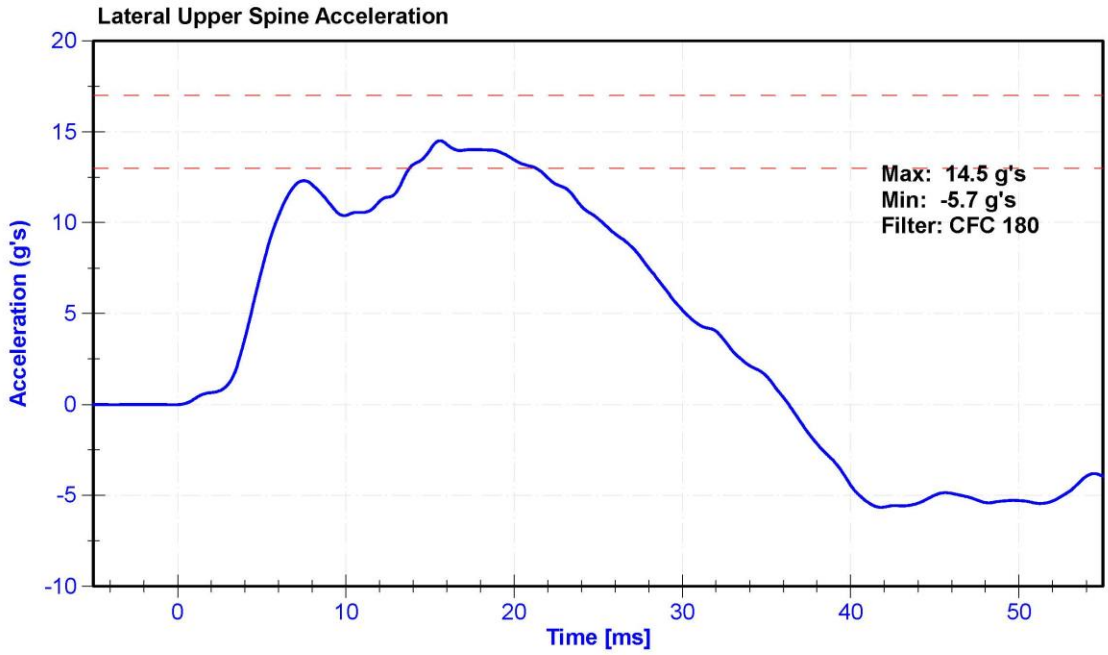
Channel	Manufacturer	Serial Number	Calibration Date	Calibration Due Date
Pendulum Accelerometer	MSI 64C-2000	A286228	1/29/2020	7/29/2020
Upper Spine Y Accelerometer	ENDEVCO 7264CT	AC-P64148	10/28/2019	4/27/2020
Lower Spine Y Accelerometer	ENDEVCO 7264CT	AC-P51327	9/30/2019	3/31/2020
Upper Thorax Rib Potentiometer	Servo 1246	DS-2165GFE	10/28/2019	4/27/2020
Middle Thorax Rib Potentiometer	Servo 08TC1-3621	DS-45 GFE	10/28/2019	4/27/2020
Lower Thorax Rib Potentiometer	Servo 08TC1-3787	DS-011GFE	10/28/2019	4/27/2020

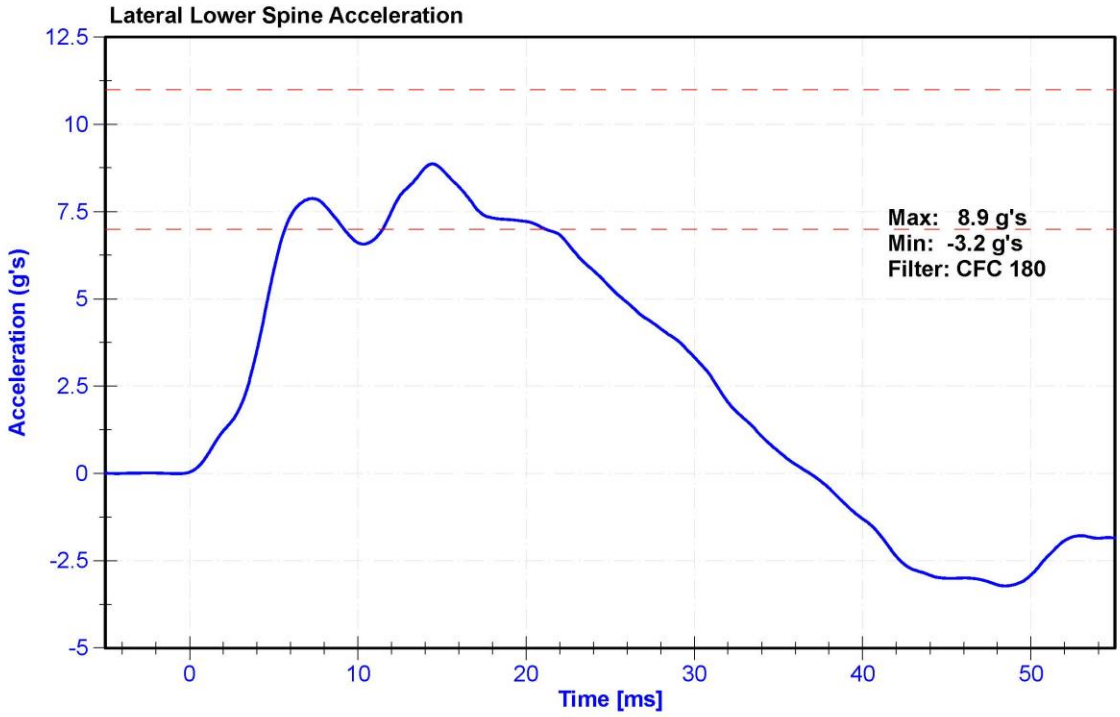



Upper Thorax Rib Displacement
Displacement (mm)
Time [ms]
Max: 36.1 mm
Min: 0.0 mm
Filter: CFC 600


Middle Thorax Rib Displacement
Displacement (mm)
Time [ms]
Max: 40.4 mm
Min: 0.0 mm
Filter: CFC 600


Lower Thorax Rib Displacement
Displacement (mm)
Time [ms]
Max: 37.4 mm
Min: 0.0 mm
Filter: CFC 600


Lateral Upper Spine Acceleration
Max: 14.5 g's
Min: -5.7 g's
Filter: CFC 180
Acceleration (g's)
Time [ms]
20
15
10
5
0
-5
-10
0
10
20
30
40
50


Lateral Lower Spine Acceleration
Max: 8.9 g's
Min: -3.2 g's
Filter: CFC 180
Acceleration (g's)
Time [ms]
12.5
10
7.5
5
2.5
0
-2.5
-5
0
10
20
30
40
50

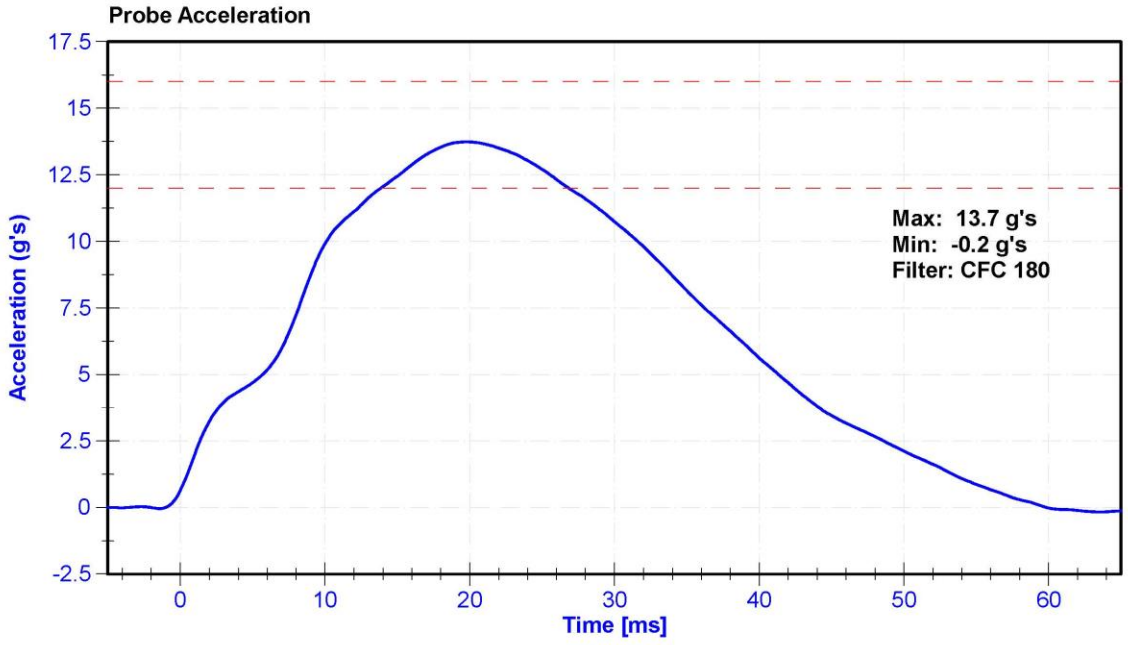
ATD Manufacturer	FTSS	Test Technician	D.Reinhard
ATD Serial Number	DG8012	Laboratory Supervisor	K. Brogan

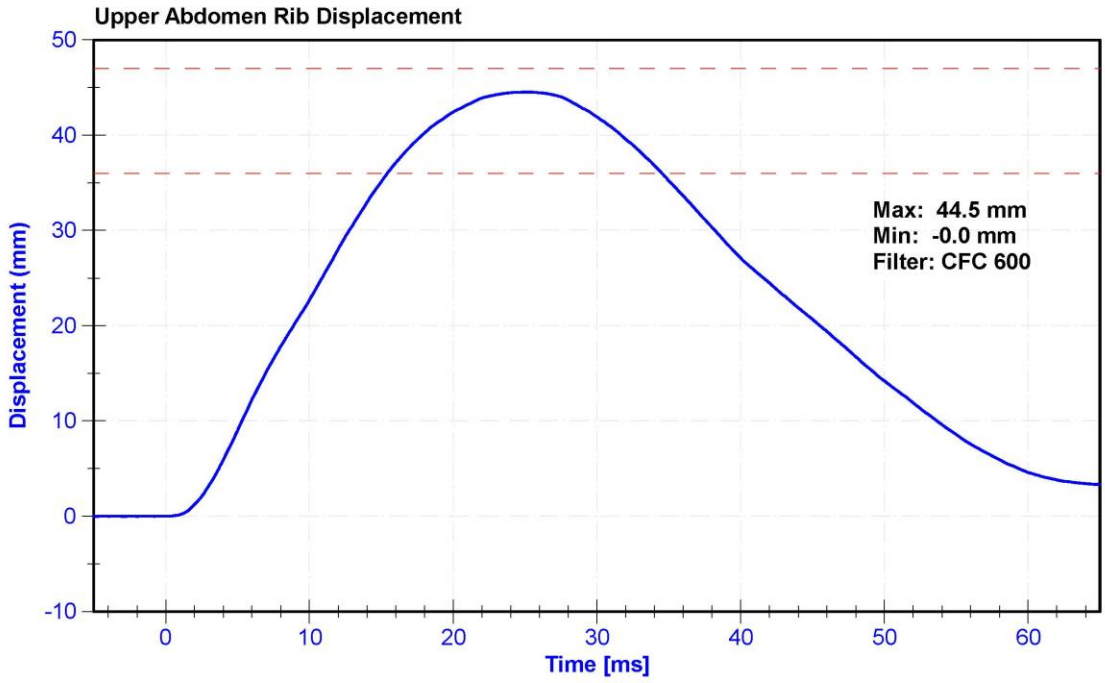
Results

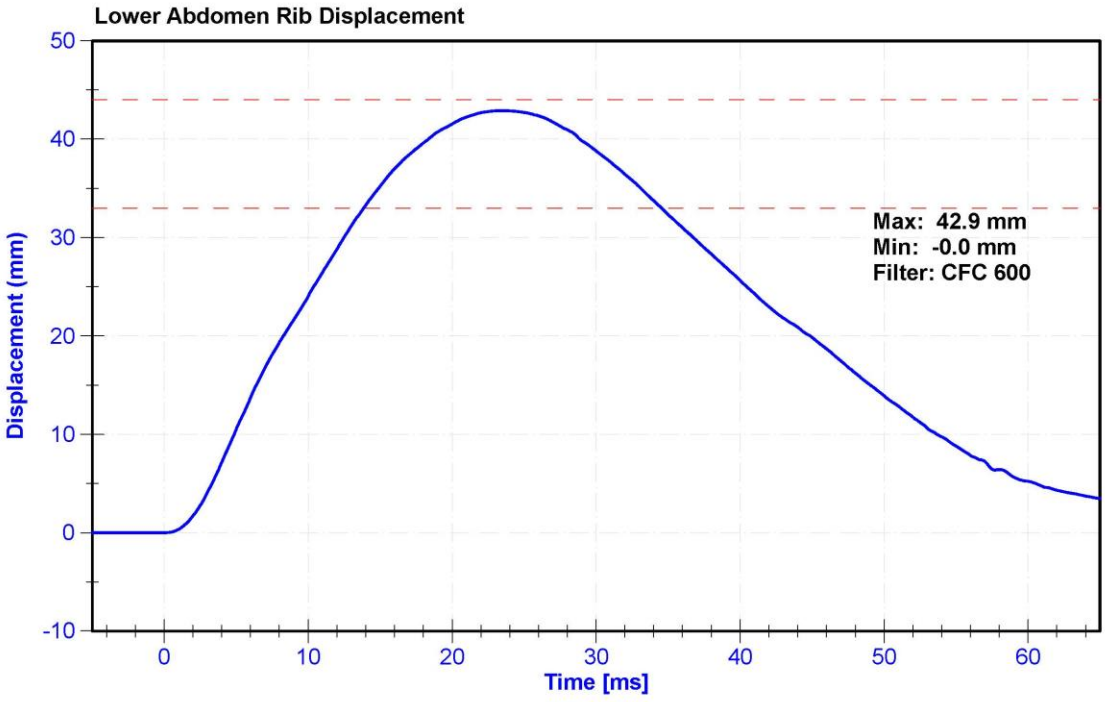
Test Parameter	Minimum Specification	Maximum Specification	Unit	Result	Pass/Fail
Temperature	20.6	22.2	ºC	20.8	Pass
Humidity	10	70	%	22.0	Pass
Velocity	4.2	4.4	m/s	4.22	Pass
Probe Acceleration	12	16	g's	13.7	Pass
Lateral Lower Spine Acceleration	9	14	g's	9.4	Pass
Upper Abdomen Rib Deflection	36	47	mm	44.5	Pass
Lower Abdomen Rib Deflection	33	44	mm	42.9	Pass

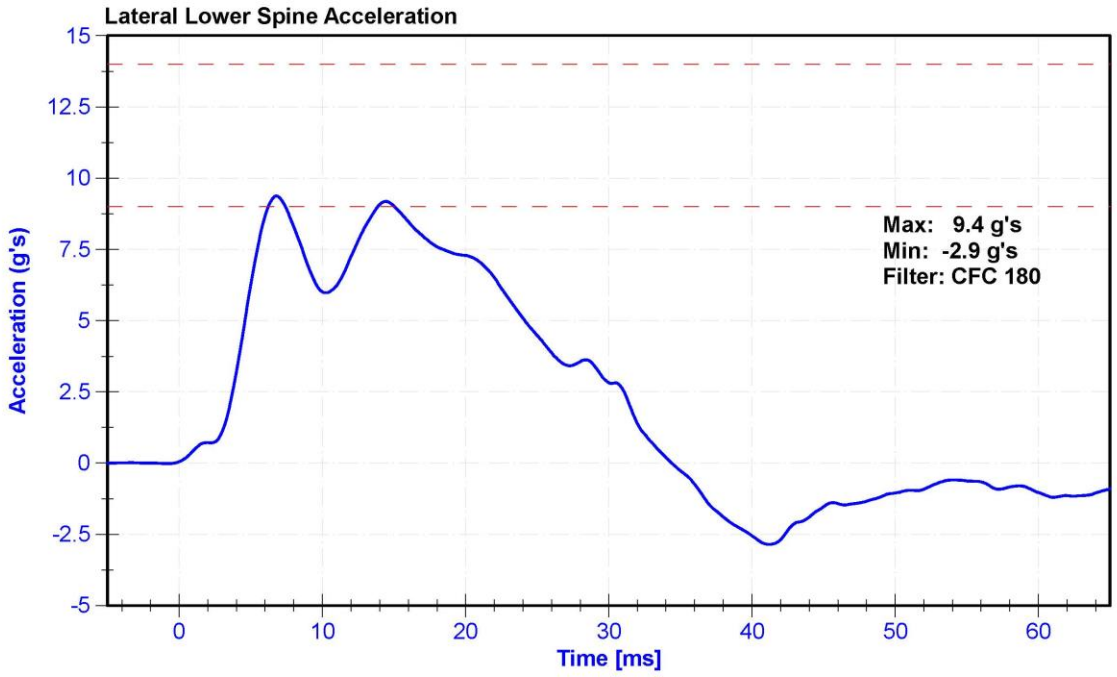
Transducer Calibrations

Channel	Manufacturer	Serial Number	Calibration Date	Calibration Due Date
Probe Accelerometer	MSI 64C-2000	A286228	1/29/2020	7/29/2020
Lower Spine Y Accelerometer	ENDEVCO 7264CT	AC-P51327	9/30/2019	3/31/2020
Upper Abdomen Rib Potentiometer	Servo 08TC1-3725	DS-008GFE	10/28/2019	4/27/2020
Lower Abdomen Rib Potentiometer	Servo 08TC1-3745	DS-1774GFE	10/28/2019	4/27/2020




Upper Abdomen Rib Displacement
Displacement (mm)
Time [ms]
Max: 44.5 mm
Min: -0.0 mm
Filter: CFC 600


Lower Abdomen Rib Displacement
Displacement (mm)
Time [ms]
Max: 42.9 mm
Min: -0.0 mm
Filter: CFC 600


Lateral Lower Spine Acceleration
Acceleration (g's)
15
12.5
10
7.5
5
2.5
0
-2.5
-5
0
10
20
30
40
50
60
Time [ms]
Max: 9.4 g's
Min: -2.9 g's
Filter: CFC 180

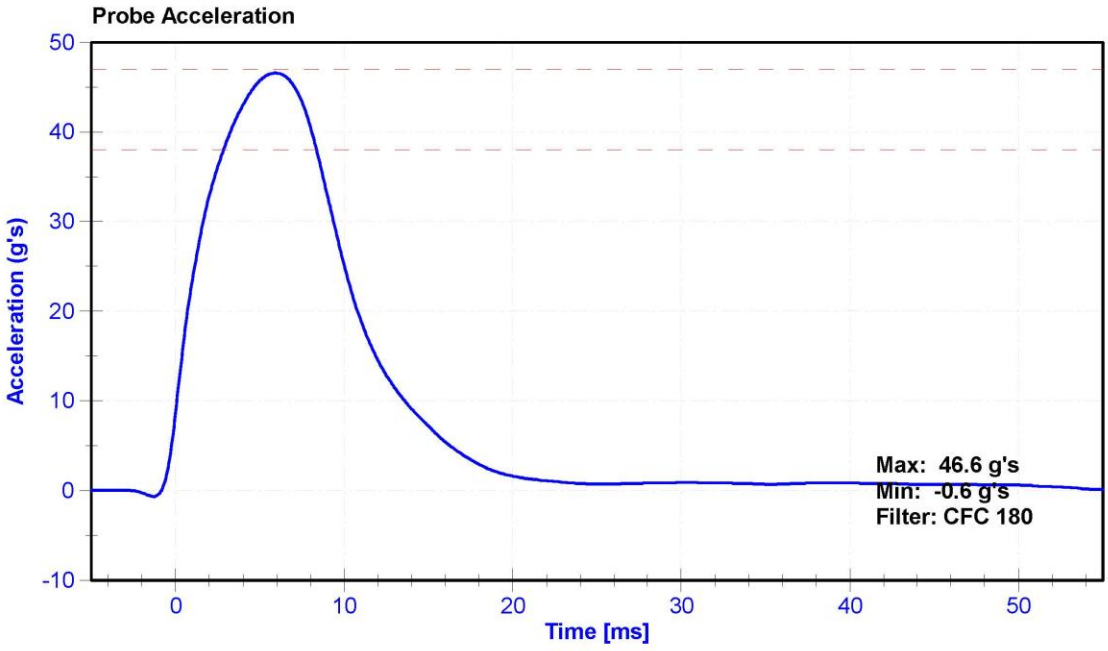
ATD Manufacturer	FTSS	Test Technician	D.Reinhard
ATD Serial Number	DG8012	Laboratory Supervisor	K. Brogan

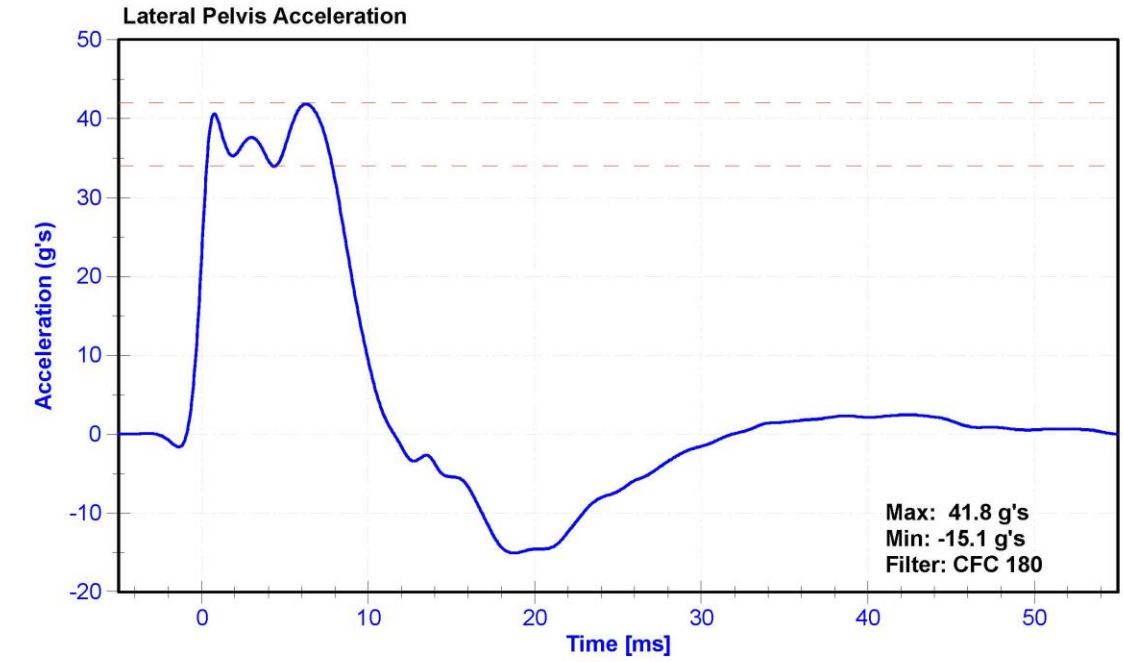
Results

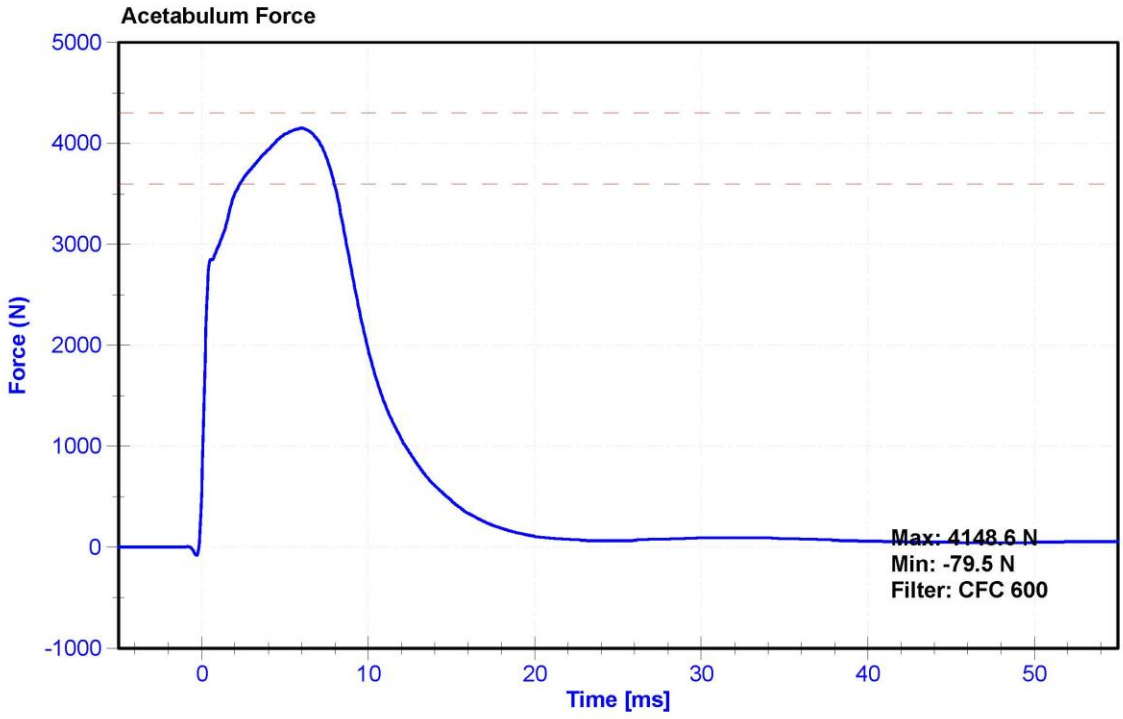
Test Parameter	Minimum Specification	Maximum Specification	Unit	Result	Pass/Fail
Temperature	20.6	22.2	ºC	20.7	Pass
Humidity	10	70	%	29	Pass
Velocity	6.6	6.8	m/s	6.61	Pass
Probe Acceleration	38	47	g's	46.6	Pass
Lateral Pelvis Acceleration after 6ms	34	42	g's	41.8	Pass
Acetabulum Force	3600	4300	N	4148.6	Pass

Transducer Calibrations

Channel	Manufacturer	Serial Number	Calibration Date	Calibration Due Date
Pendulum Accelerometer	MSI 64C-2000	A286228	1/29/2020	7/29/2020
Pelvis Y Accelerometer	ENDEVCO 7264CT	AC-P51875	10/28/2019	4/27/2020
Acetabulum Load Cell	Denton 3249J	LC-4986Fy	6/14/2019	6/13/2020
Certification Plug	SACO	12769	01/17/2019	N/A
Crash Test Plug	SACO	12658	11/21/2018	N/A




Lateral Pelvis Acceleration
Acceleration (g's)
50
40
30
20
10
0
-10
-20
0
10
20
30
40
50
Time [ms]
Max: 41.8 g's
Min: -15.1 g's
Filter: CFC 180


Acetabulum Force
Force (N)
5000
4000
3000
2000
1000
0
-1000
0
10
20
30
40
50
Time [ms]
Max: 4148.6 N
Min: -79.5 N
Filter: CFC 600

DG 8012 3/11/2020
Certy

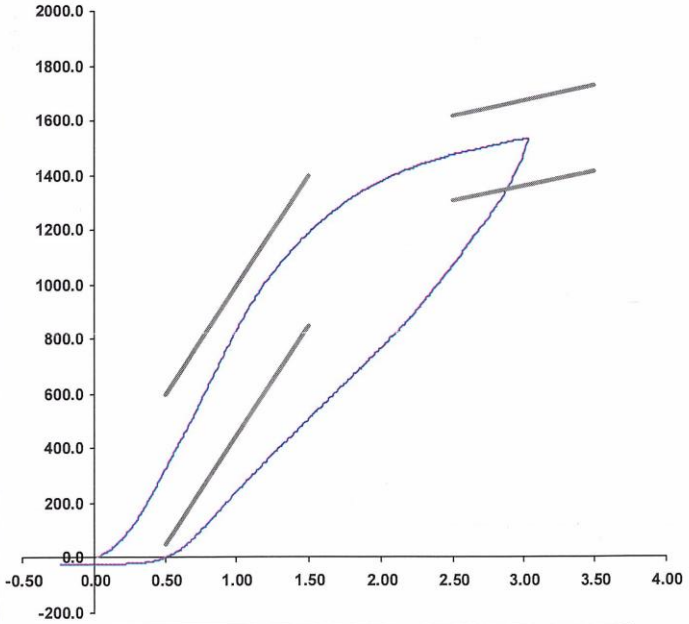
SACO RESEARCH

SID-IIs Pelvis Plug Certification Test

Plug S/N 12769
Test Number 8101
Report Number 8131
Test Date 1/17/2019 9:28:20 AM

	Test Results	Spec Min	Spec Max
Force @ 0.5 mm (N)	328.07	50.00	600.00
Force @ 1.5 mm (N)	1,191.01	850.00	1,400.00
Force @ 2.5 mm (N)	1,473.24	1,306.00	1,618.00
Force @ 3.0 mm (N)	1,530.07	1,361.00	1,673.00

Force (-N) vs Extension (-mm)



Testing Machine STM-20 5965542
Load Cell S/N (FI360947), Units (LBS) 1000
Preload Value (-N) 22.24
Crosshead Speed (mm / min) or Rate 12.7
Extension or Position Measured by XHD_100 (XHD100)

Notes:

Operator

Part Number 180-4450

Template No 107 **17-Jan-19**
SACO Research

By : DC Date : 1/17/2019

SACO Research 41735 Elm St, #401 Murrieta, CA 92562 Tel 310-694-2082 FAX

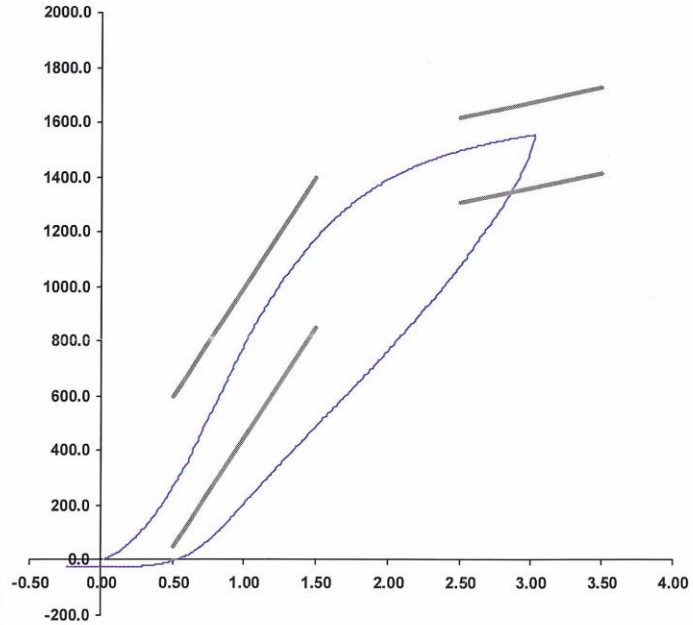
3/11/20 Crash Plug
DG8012

SID-IIs Pelvis Plug Certification Test

Plug S/N 12658
Test Number 7659
Report Number 7688
Test Date 11/21/2018 9:48:01 AM

	Test Results	Spec Min	Spec Max
Force @ 0.5 mm (N)	275.28	50.00	600.00
Force @ 1.5 mm (N)	1,176.70	850.00	1,400.00
Force @ 2.5 mm (N)	1,496.71	1,306.00	1,618.00
Force @ 3.0 mm (N)	1,553.74	1,361.00	1,673.00

Force (-N) vs Extension (-mm)



Testing Machine STM-20 5965542
Load Cell S/N (FI360947), Units (LBS) 1000
Preload Value (-N) 22.24
Crosshead Speed (mm / min) or Rate 12.7
Extension or Position Measured by XHD_100 (XHD100)

Notes:

Operator

Part Number 180-4450

Template No 107 21-Nov-18
SACO Research

By : DC Date : 11/21/2018

SACO Research 41735 Elm St, #401 Murrieta, CA 92562 Tel 310-694-2082 FAX

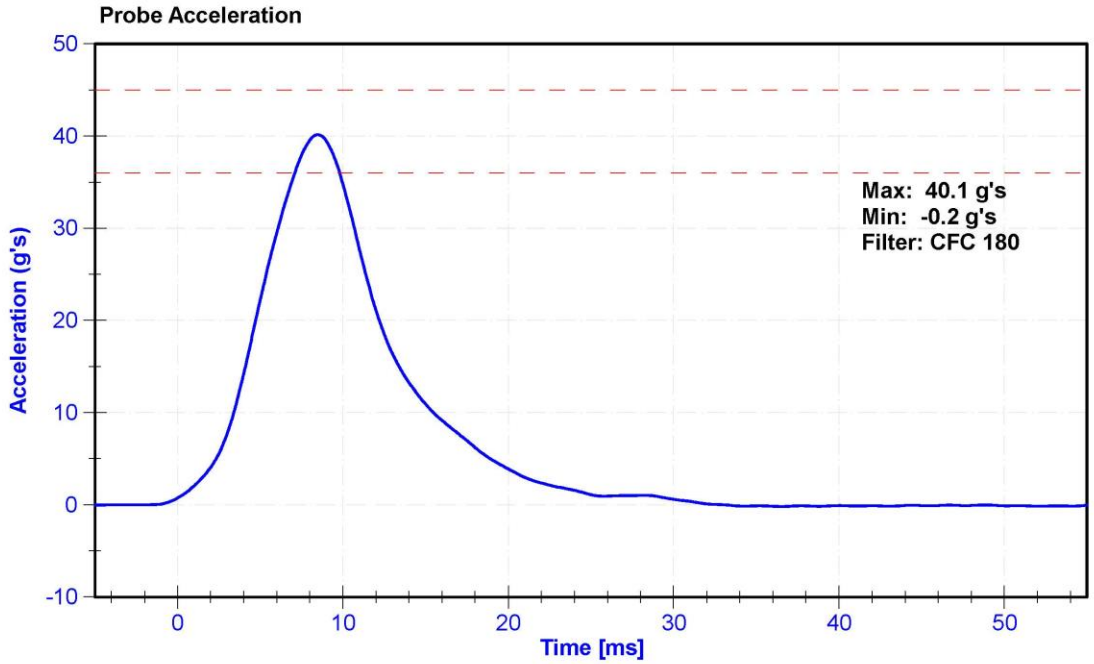
ATD Manufacturer	FTSS	Test Technician	D.Reinhard
ATD Serial Number	DG8012	Laboratory Supervisor	K. Brogan

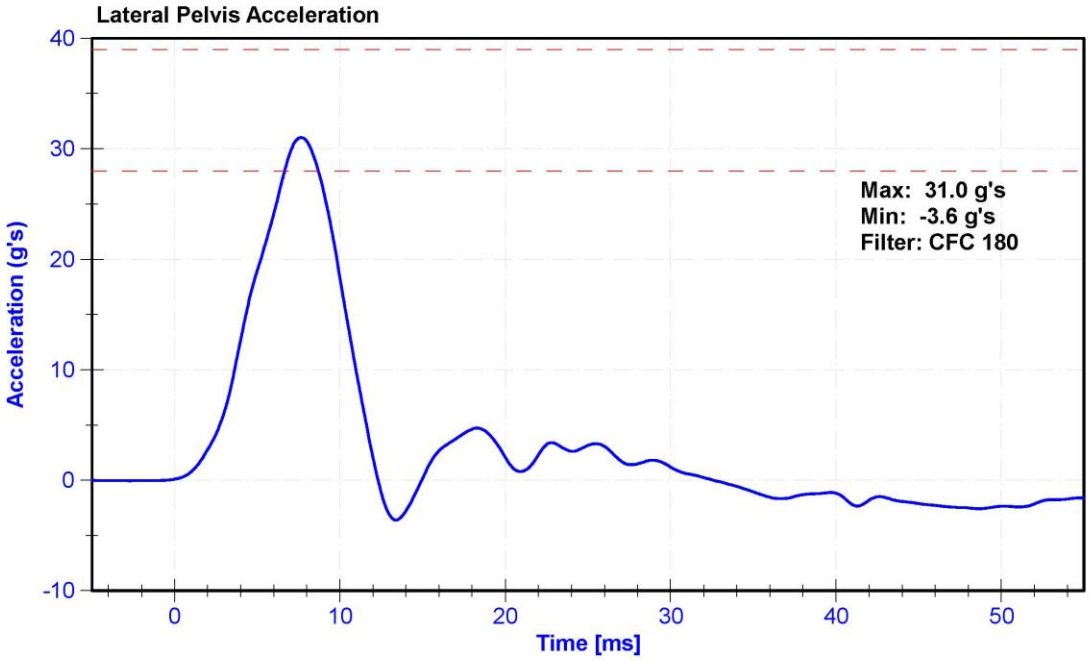
Results

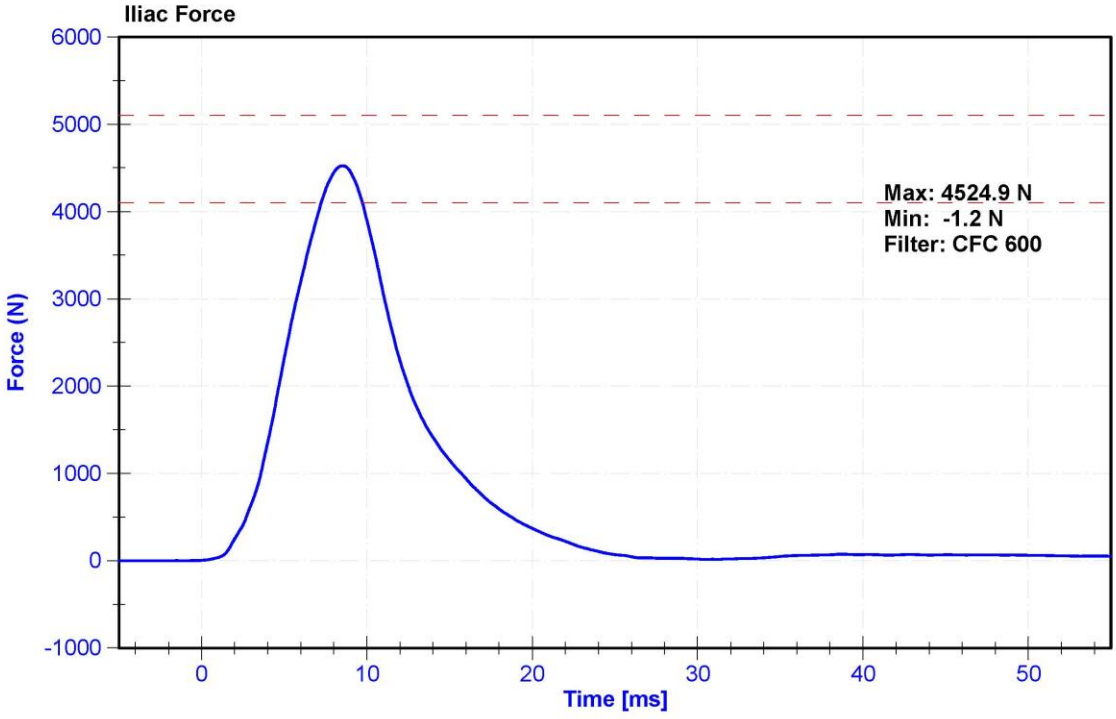
Test Parameter	Minimum Specification	Maximum Specification	Unit	Result	Pass/Fail
Temperature	20.6	22.2	ºC	21.0	Pass
Humidity	10	70	%	43.0	Pass
Velocity	4.2	4.4	m/s	4.36	Pass
Probe Acceleration	36	45	g's	40.1	Pass
Lateral Pelvis Acceleration	28	39	g's	31.0	Pass
Iliac Force	4100	5100	N	4524.9	Pass

Transducer Calibrations

Channel	Manufacturer	Serial Number	Calibration Date	Calibration Due Date
Pendulum Accelerometer	MSI 64C-2000	A286228	1/29/2020	7/29/2020
Pelvis Y Accelerometer	ENDEVCO 7264CT	AC-P51875	10/28/2019	4/27/2020
Iliac Load Cell	DENTON 3228J	LC-290Fy	9/25/2019	9/24/2020




Lateral Pelvis Acceleration
Max: 31.0 g's
Min: -3.6 g's
Filter: CFC 180
Acceleration (g's)
Time [ms]
40
30
20
10
0
-10
0
10
20
30
40
50


Iliac Force
Max: 4524.9 N
Min: -1.2 N
Filter: CFC 600
Force (N)
Time [ms]
6000
5000
4000
3000
2000
1000
0
-1000
0
10
20
30
40
50

CALIBRATION TEST RESULTS

POST-TEST

SID-IIS 5TH PERCENTILE FEMALE - DRIVER ATD

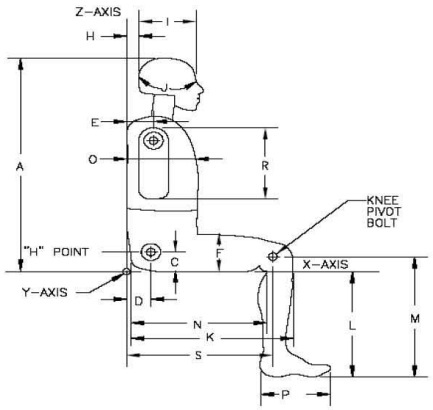
SERIAL NO: DG8012

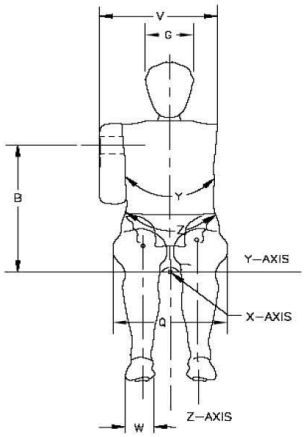
(CONFIGURED FOR LEFT SIDE IMPACT)

External Measurements - SID-IIs

Technician: K. Dutton Date: 03/25/2020

Dummy Serial Number: DG8012





Symbol	Description	Specification (mm)		Result (mm)	Pass/Fail
A	Sitting Height	772	788	779	Pass
B	Shoulder Pivot Height	437	453	446	Pass
C	H-point Height	79	89	85	Pass
D	H-point from seatback	141	151	146	Pass
E	Shoulder Pivot from Backline	97	107	103	Pass
F	Thigh Clearance	119	135	126	Pass
G	Head Breadth	140	148	144	Pass
H	Head Back from Backline	40	46	44	Pass
I	Head Depth	178	188	185	Pass
J	Head Circumference	541	551	547	Pass
K	Buttock to Knee Length	514	540	533	Pass
L	Popliteal Height	343	369	357	Pass
M	Knee Pivot to floor height	392	409	405	Pass
N	Buttock Popliteal Length	416	442	433	Pass
O	Chest Depth w/o jacket	195	211	205	Pass
P	Foot Length	216	232	222	Pass
Q	Hip Breadth (w/pelvic plugs)	313	323	318	Pass
R	Arm Length	249	259	255	Pass
S	Knee Joint to seatback	477	493	486	Pass
V	Shoulder Width	341	357	345	Pass
W	Foot Width	78	94	85	Pass
Y	Chest Circumference w/jacket	851	881	867	Pass
Z	Waist Circumference	761	791	781	Pass

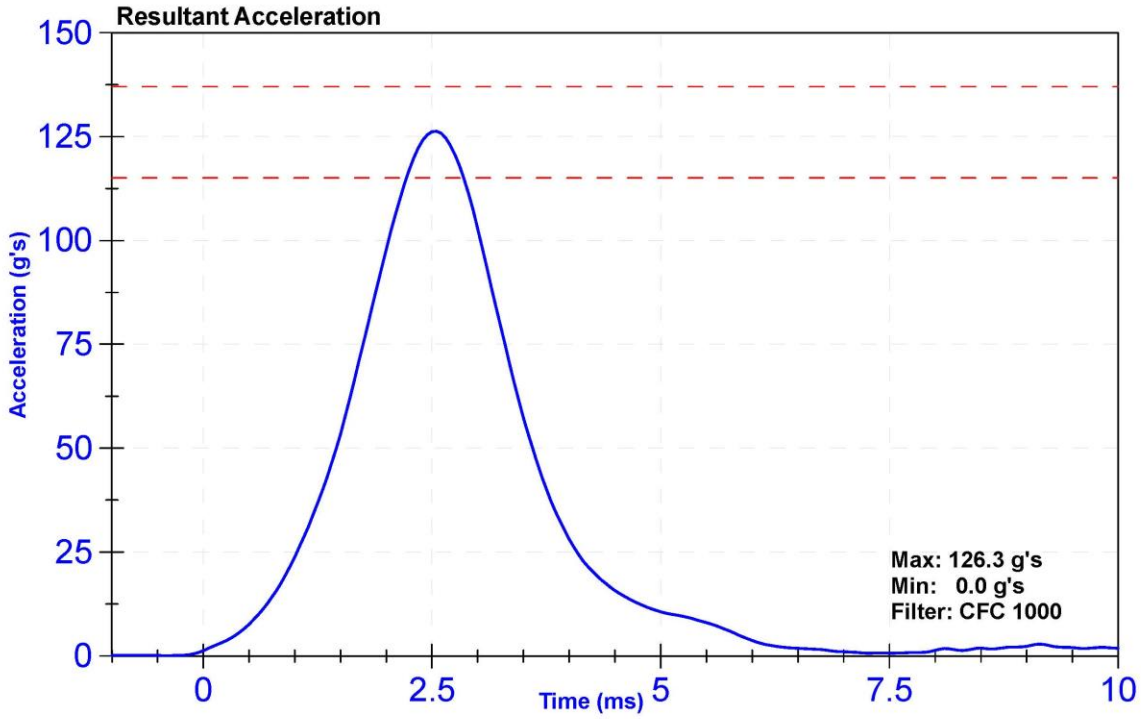
ATD Manufacturer	FTSS	Test Technician	E. Helenbrook
ATD Serial Number	DG8012	Laboratory Supervisor	K. Brogan

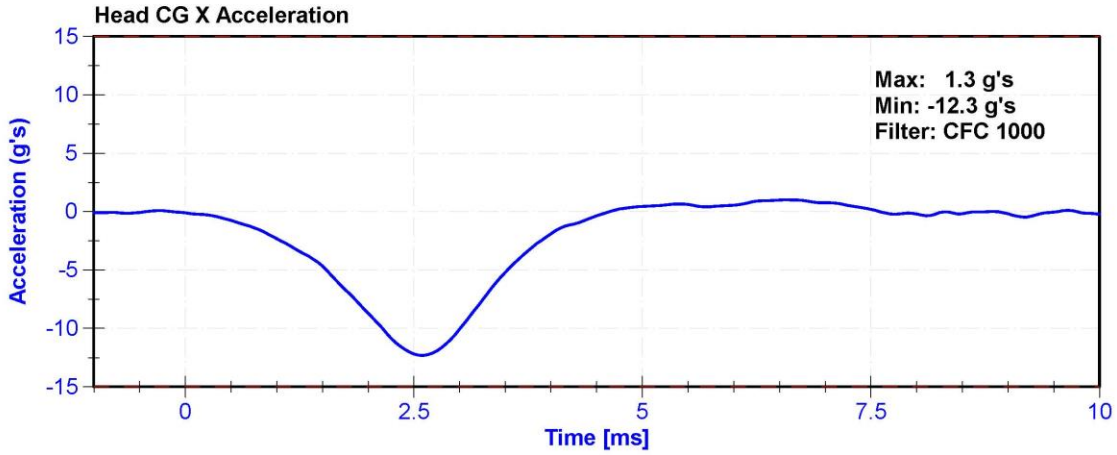
Results

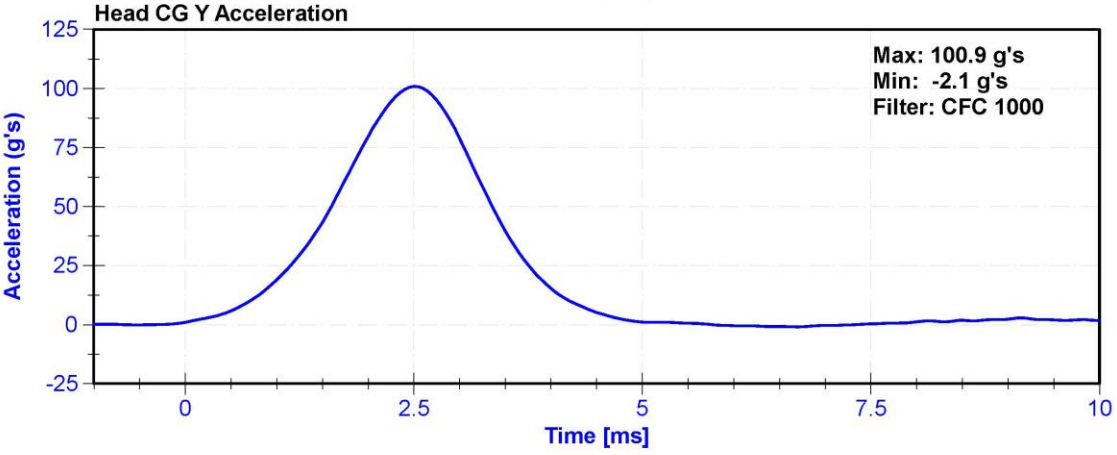
Test Parameter	Minimum Specification	Maximum Specification	Unit	Result	Pass/Fail
Temperature	20.6	22.2	ºC	21.5	Pass
Humidity	10	70	%	37.6	Pass
Resultant Acceleration	115	137	g's	126.3	Pass
Oscillation	0	15	%	2.4	Pass
Fore-Aft Acceleration	-15	15	g's	-12.3	Pass

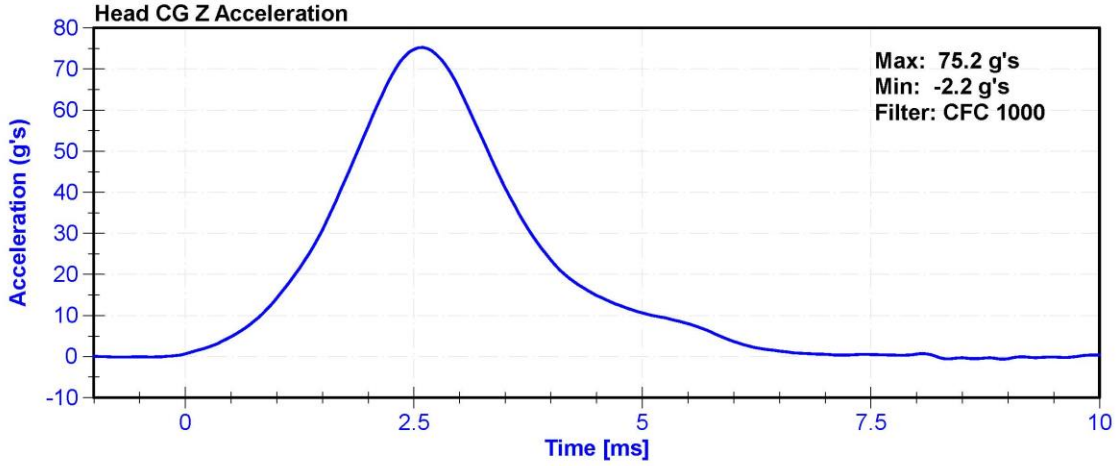
Transducer Calibrations

Channel	Manufacturer	Serial Number	Calibration Date	Calibration Due Date
X Accelerometer	ENDEVCO 7264-X	P74788	4/11/2019	4/10/2020
Y Accelerometer	ENDEVCO 7264CT-Z	P83432	4/11/2019	4/10/2020
Z Accelerometer	ENDEVCO 7264-Y	P83319	4/11/2019	4/10/2020




Head CG X Acceleration
Max: 1.3 g's
Min: -12.3 g's
Filter: CFC 1000
Acceleration (g's)
15
10
5
0
-5
-10
-15
0
2.5
5
7.5
10
Time [ms]


Head CG Y Acceleration
Max: 100.9 g's
Min: -2.1 g's
Filter: CFC 1000
Acceleration (g's)
125
100
75
50
25
0
-25
0
2.5
5
7.5
10
Time [ms]


Head CG Z Acceleration
Max: 75.2 g's
Min: -2.2 g's
Filter: CFC 1000
Acceleration (g's)
80
70
60
50
40
30
20
10
0
-10
0
2.5
5
7.5
10
Time [ms]

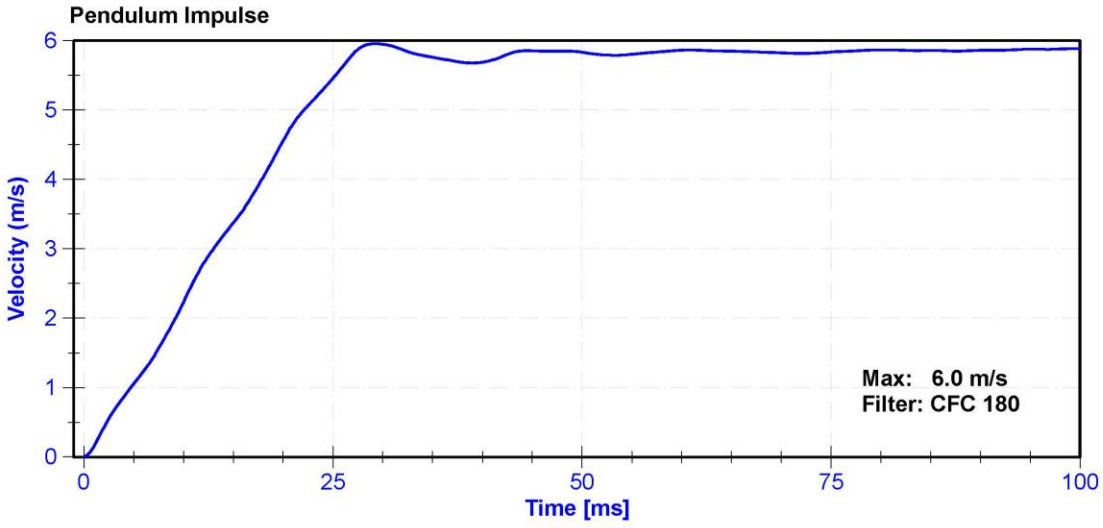
ATD Manufacturer	FTSS	Test Technician	C. Mantell
ATD Serial Number	DG8012	Laboratory Supervisor	K. Brogan

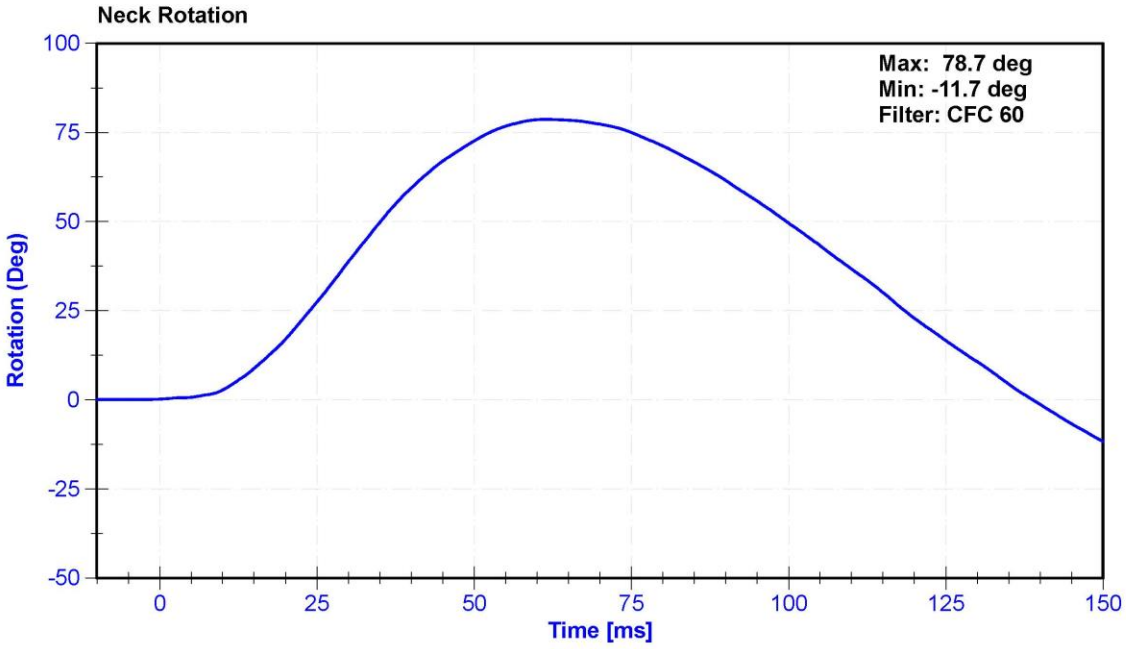
Results

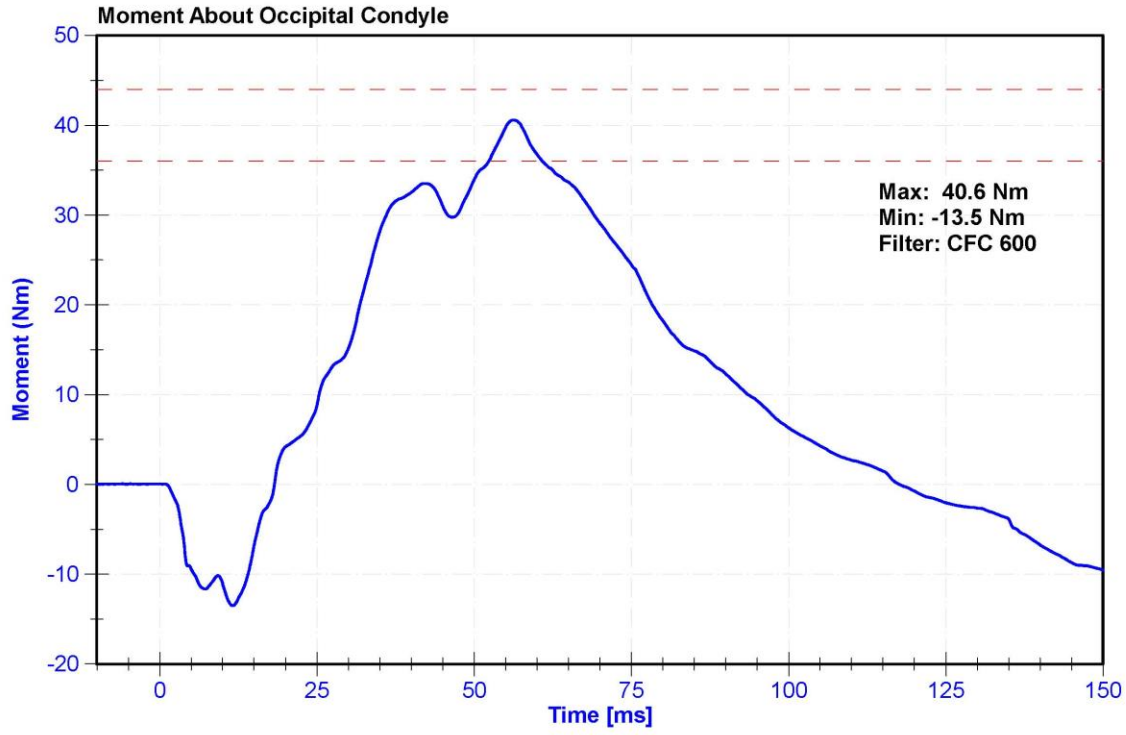
Test Parameter	Minimum Specification	Maximum Specification	Unit	Result	Pass/Fail
Temperature	20.6	22.2	ºC	21.7	Pass
Humidity	10	70	%	32.1	Pass
Velocity	5.51	5.63	m/s	5.549	Pass
Pendulum Impulse at 10ms	2.2	2.8	m/s	2.23	Pass
Pendulum Impulse at 15ms	3.3	4.1	m/s	3.37	Pass
Pendulum Impulse at 20ms	4.4	5.4	m/s	4.55	Pass
Pendulum Impulse at 25ms	5.4	6.1	m/s	5.45	Pass
Pendulum Impulse from 25 to 100ms	5.5	6.2	m/s	5.95	Pass
Neck Rotation	71	81	deg	78.7	Pass
Time at Maximum Rotation	50	70	ms	61.3	Pass
Moment about the OC	36	44	Nm	40.6	Pass
Moment Decay to 0 Nm	102	126	ms	117.6	Pass

Transducer Calibrations

Channel	Manufacturer	Serial Number	Calibration Date	Calibration Due Date
Pendulum Accelerometer	ENDEVCO 7231CT	AC-AH5M9 Pend	1/30/2020	1/29/2021
Pendulum Potentiometer	Denton 78051-342	DS-184Pend	11/4/2019	11/3/2020
Condyle Potentiometer	Denton 78051-342	DS-185Pend	11/4/2019	11/3/2020
Upper Neck Load Cell	Denton 1716A	LC-2192Fy	6/20/2019	6/19/2020




Neck Rotation
Max: 78.7 deg
Min: -11.7 deg
Filter: CFC 60
Rotation (Deg)
Time [ms]
100
75
50
25
0
-25
-50
0
25
50
75
100
125
150


Moment About Occipital Condyle
Max: 40.6 Nm
Min: -13.5 Nm
Filter: CFC 600
Moment (Nm)
Time [ms]
50
40
30
20
10
0
-10
-20
0
25
50
75
100
125
150

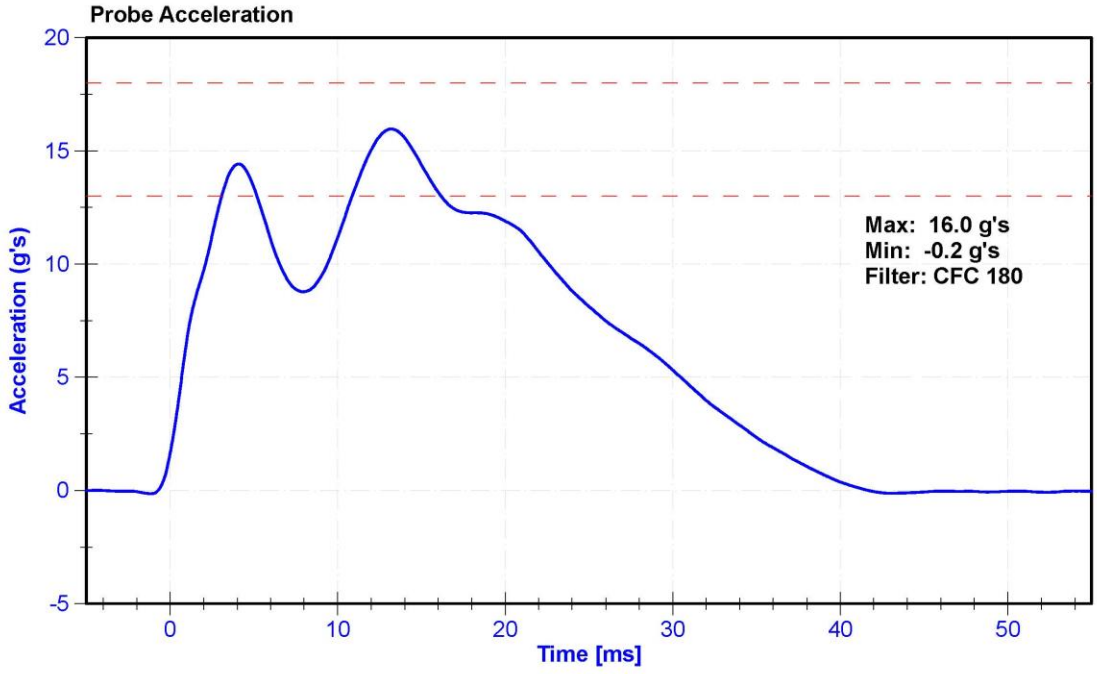
ATD Manufacturer	FTSS	Test Technician	D.Reinhard
ATD Serial Number	DG8012	Laboratory Supervisor	K. Brogan

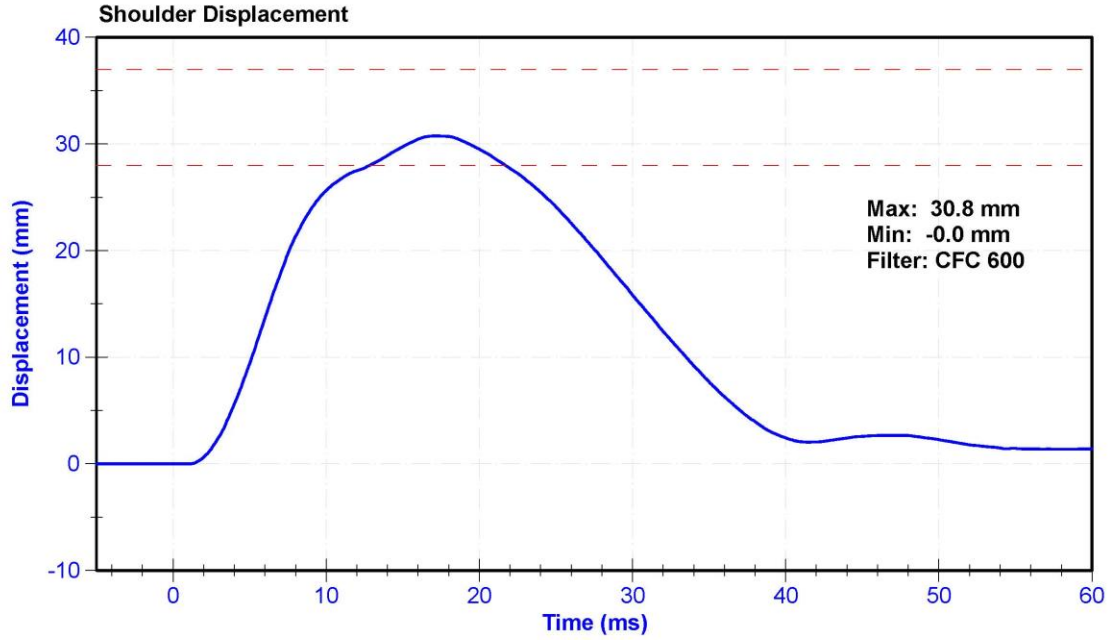
Results

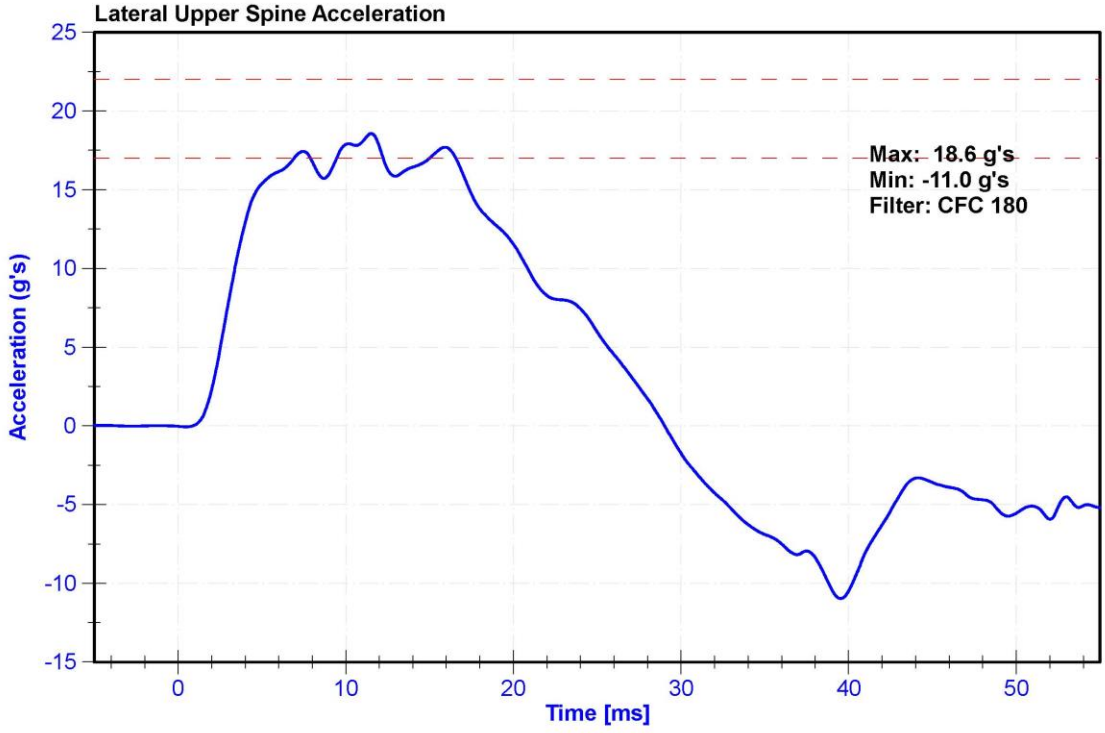
Test Parameter	Minimum Specification	Maximum Specification	Unit	Result	Pass/Fail
Temperature	20.6	22.2	ºC	22	Pass
Humidity	10	70	%	33	Pass
Velocity	4.2	4.4	m/s	4.38	Pass
Probe Acceleration	13	18	g's	16.0	Pass
Shoulder Deflection	28	37	mm	30.8	Pass
Lateral Upper Spine Acceleration	17	22	g's	18.6	Pass

Transducer Calibrations

Channel	Manufacturer	Serial Number	Calibration Date	Calibration Due Date
Pendulum Accelerometer	MSI 64C-2000	A286228	1/29/2020	7/29/2020
Shoulder Potentiometer	Servo 08TC1-3745	DS-1845GFE	10/28/2019	4/27/2020
Upper Spine Y Accelerometer	ENDEVCO 7264CT	AC-P64148	10/28/2019	4/27/2020




Shoulder Displacement
Displacement (mm)
Time (ms)
Max: 30.8 mm
Min: -0.0 mm
Filter: CFC 600


Lateral Upper Spine Acceleration
Acceleration (g's)
Time [ms]
Max: 18.6 g's
Min: -11.0 g's
Filter: CFC 180

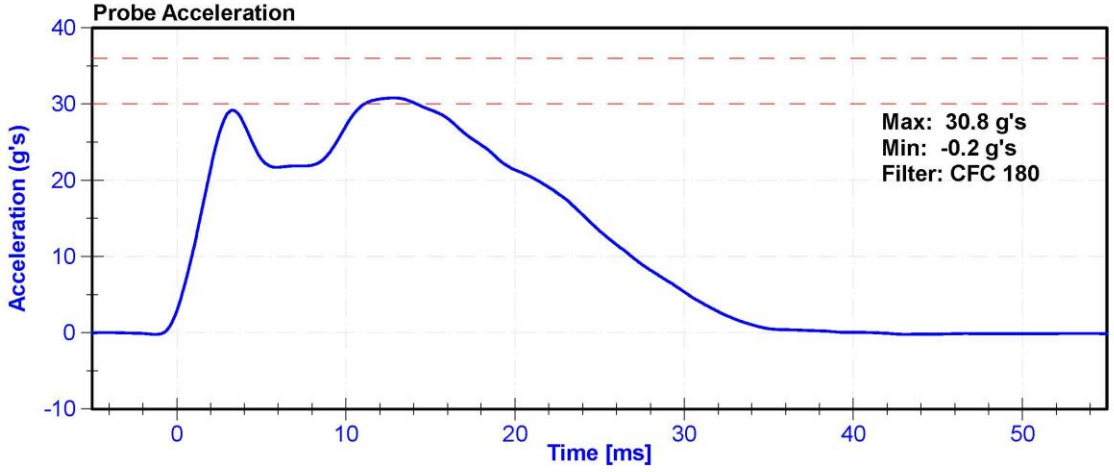
ATD Manufacturer	FTSS	Test Technician	D.Reinhard
ATD Serial Number	DG8012	Laboratory Supervisor	K. Brogan

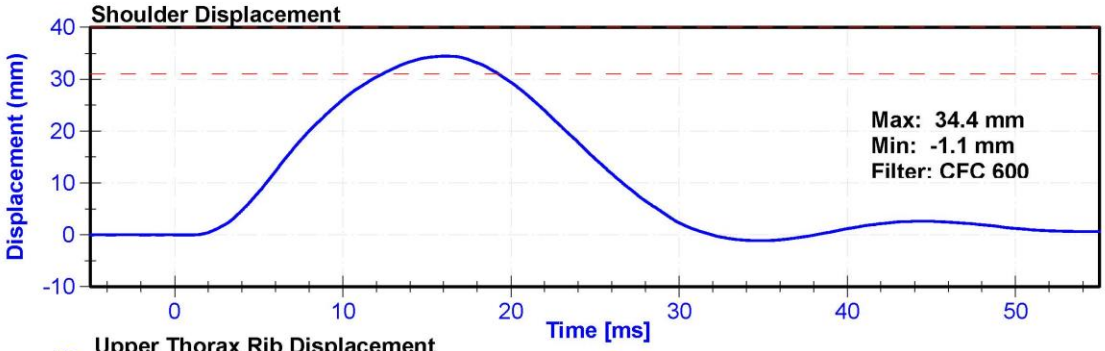
Results

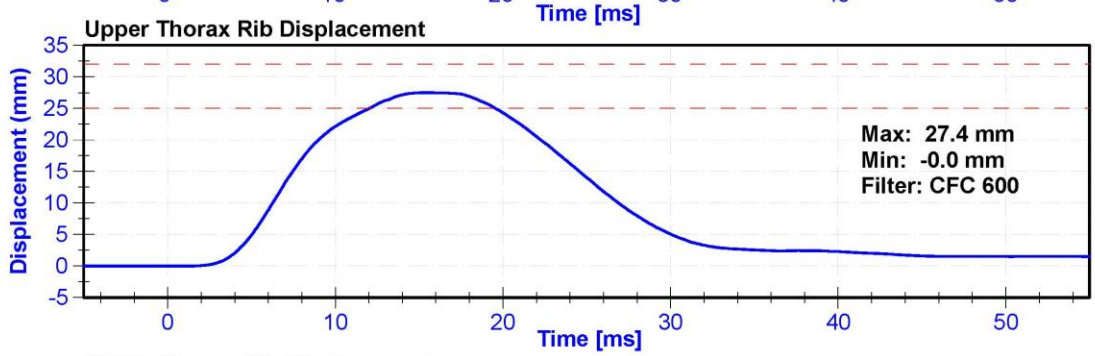
Test Parameter	Minimum Specification	Maximum Specification	Unit	Result	Pass/Fail
Temperature	20.6	22.2	ºC	22	Pass
Humidity	10	70	%	30	Pass
Velocity	6.6	6.8	m/s	6.79	Pass
Probe Acceleration after 5 ms	30	36	g's	30.8	Pass
Lateral Upper Spine Acceleration	34	43	g's	34.7	Pass
Lateral Lower Spine Acceleration	29	37	g's	29.1	Pass
Shoulder Deflection	31	40	mm	34.4	Pass
Upper Thorax Rib Deflection	25	32	mm	27.4	Pass
Mid Thorax Rib Deflection	30	36	mm	33.0	Pass
Lower Thorax Rib Deflection	32	38	mm	38.0	Pass

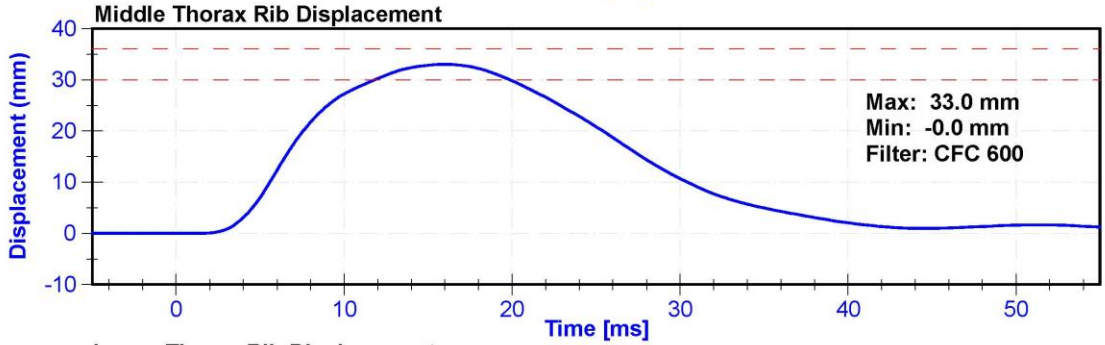
Transducer Calibrations

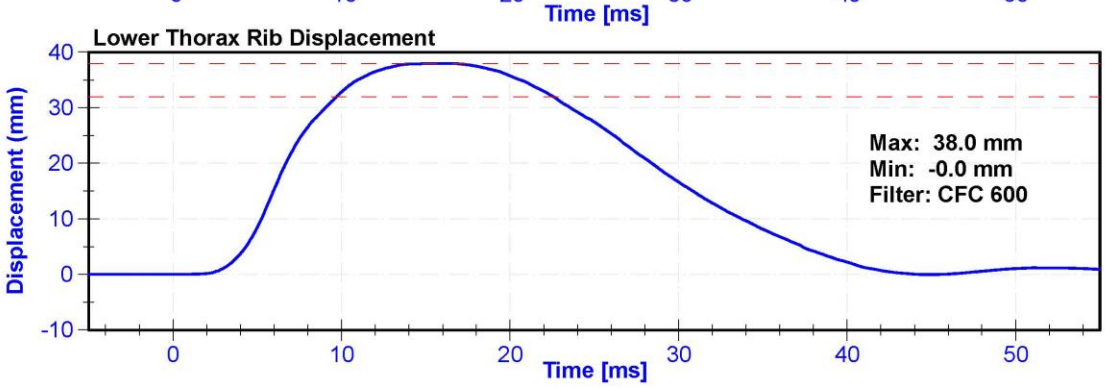
Channel	Manufacturer	Serial Number	Calibration Date	Calibration Due Date
Pendulum Accelerometer	MSI 64C-2000	A286228	1/29/2020	7/29/2020
Upper Spine T1 Y Accelerometer	ENDEVCO 7264CT	AC-P64148	10/28/2019	4/27/2020
Upper Spine T12 Y Accelerometer	ENDEVCO 7264CT	AC-P51327	9/30/2019	3/31/2020
Shoulder Potentiometer	Servo 08TC1-3745	DS-1845GFE	10/28/2019	4/27/2020
Upper Thorax Rib Potentiometer	Servo 1246	DS-2165GFE	10/28/2019	4/27/2020
Middle Thorax Rib Potentiometer	Servo 08TC1-3621	DS-45 GFE	10/28/2019	4/27/2020
Lower Thorax Rib Potentiometer	Servo 08TC1-3787	DS-011GFE	10/28/2019	4/27/2020

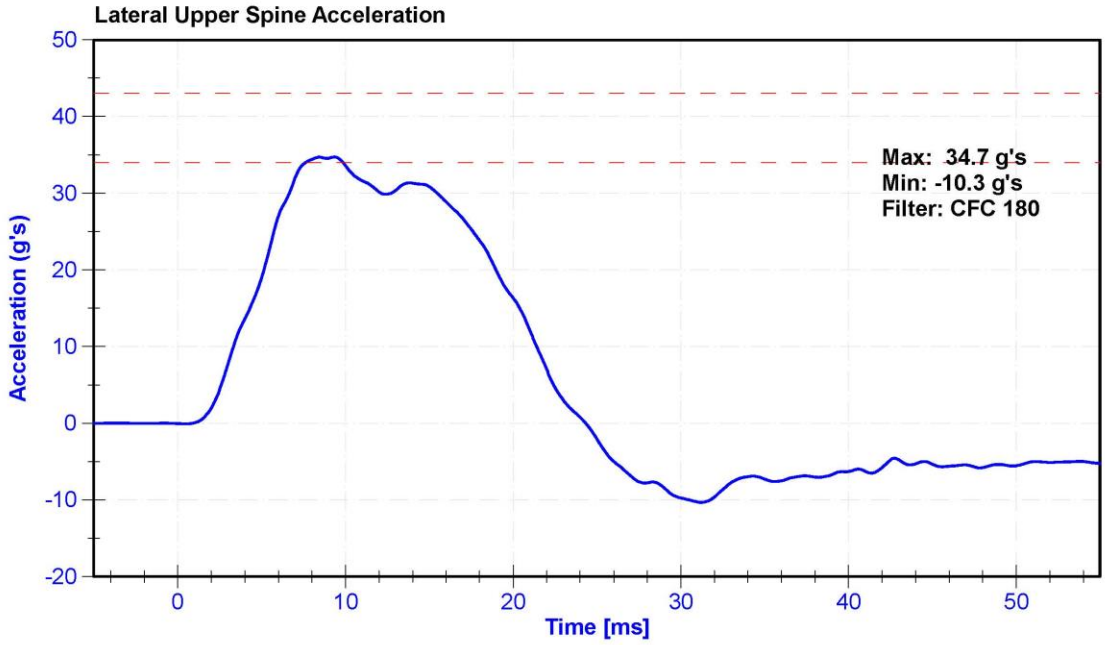


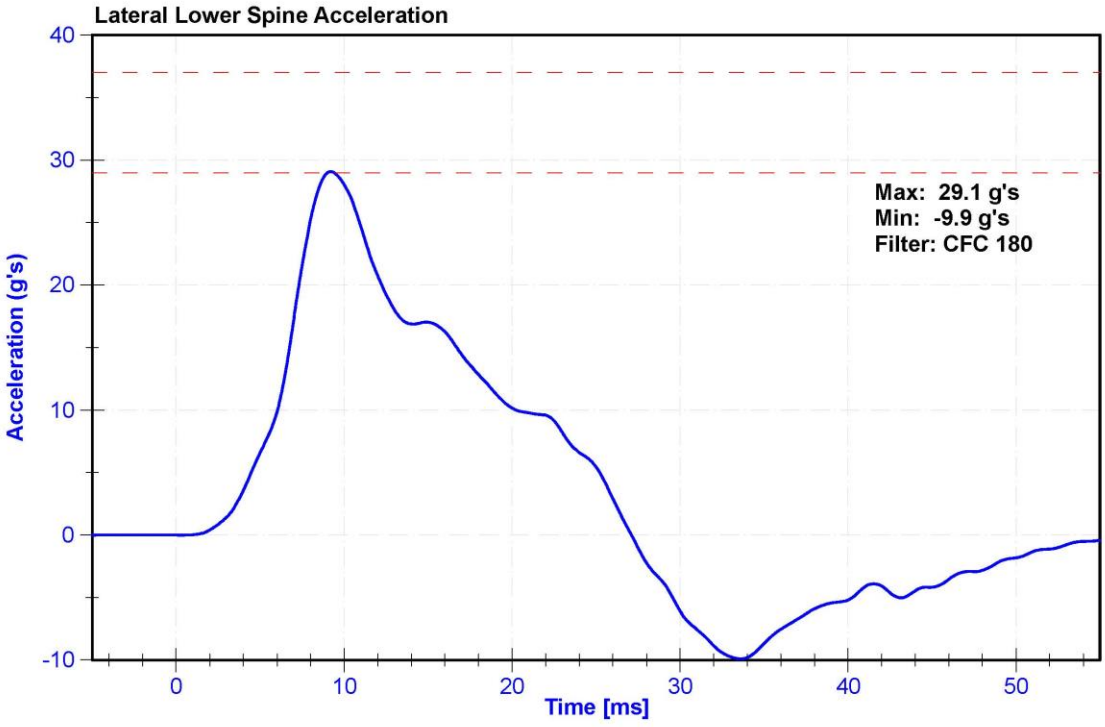

Shoulder Displacement
Displacement (mm)
Time [ms]
Max: 34.4 mm
Min: -1.1 mm
Filter: CFC 600


Upper Thorax Rib Displacement
Displacement (mm)
Time [ms]
Max: 27.4 mm
Min: -0.0 mm
Filter: CFC 600


Middle Thorax Rib Displacement
Displacement (mm)
Time [ms]
Max: 33.0 mm
Min: -0.0 mm
Filter: CFC 600


Lower Thorax Rib Displacement
Displacement (mm)
Time [ms]
Max: 38.0 mm
Min: -0.0 mm
Filter: CFC 600


Lateral Upper Spine Acceleration
Max: 34.7 g's
Min: -10.3 g's
Filter: CFC 180
Acceleration (g's)
Time [ms]
50
40
30
20
10
0
-10
-20
0
10
20
30
40
50


Lateral Lower Spine Acceleration
Max: 29.1 g's
Min: -9.9 g's
Filter: CFC 180
Acceleration (g's)
Time [ms]
40
30
20
10
0
-10
0
10
20
30
40
50

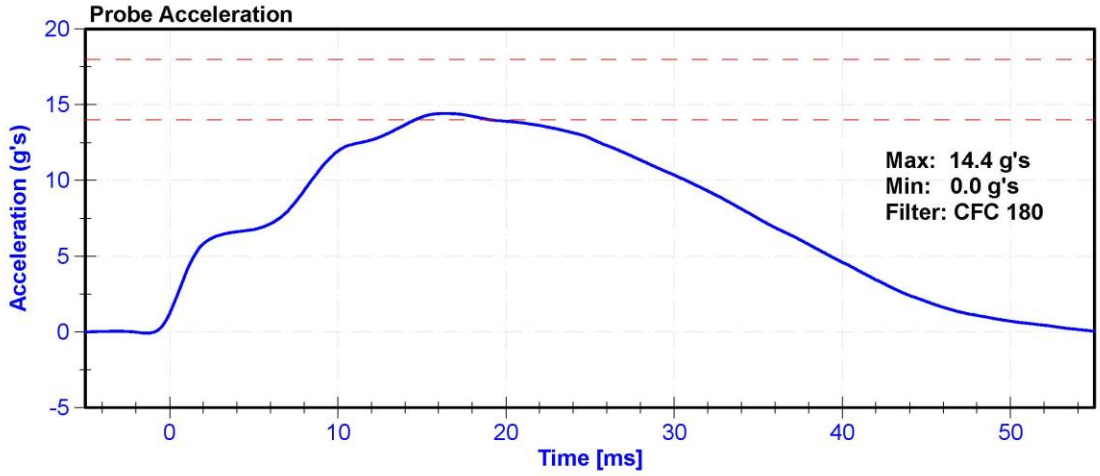
ATD Manufacturer	FTSS	Test Technician	D.Reinhard
ATD Serial Number	DG8012	Laboratory Supervisor	K. Brogan

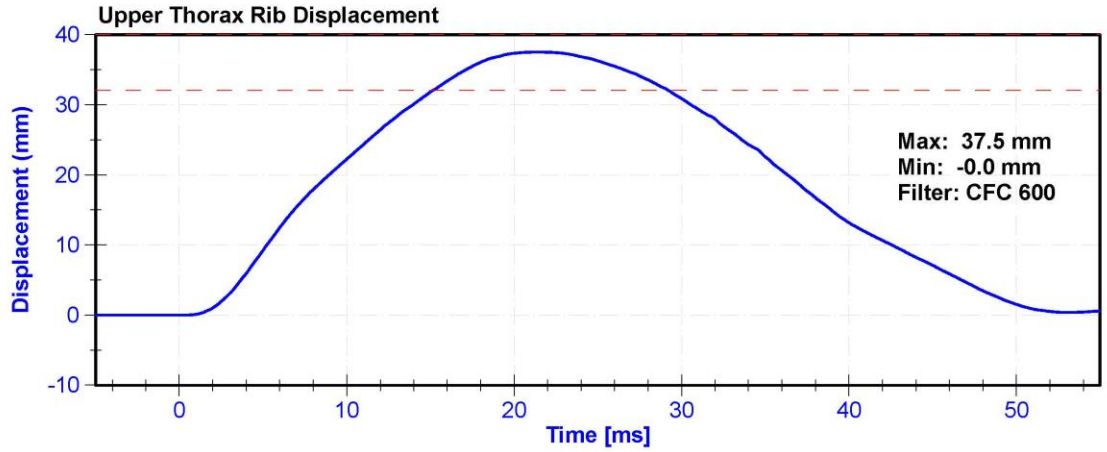
Results

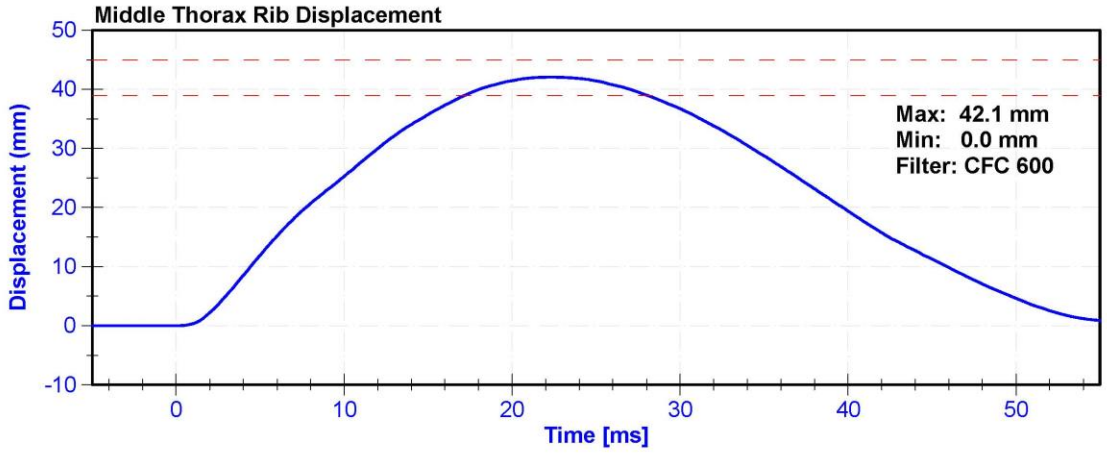
Test Parameter	Minimum Specification	Maximum Specification	Unit	Result	Pass/Fail
Temperature	20.6	22.2	ºC	22	Pass
Humidity	10	70	%	30	Pass
Velocity	4.2	4.4	m/s	4.23	Pass
Probe Acceleration	14	18	g's	14.4	Pass
Lateral Upper Spine Acceleration	13	17	g's	13.3	Pass
Lateral Lower Spine Acceleration	7	11	g's	7.6	Pass
Upper Thorax Rib Deflection	32	40	mm	37.5	Pass
Middle Thorax Rib Deflection	39	45	mm	42.1	Pass
Lower Thorax Rib Deflection	35	43	mm	41.5	Pass

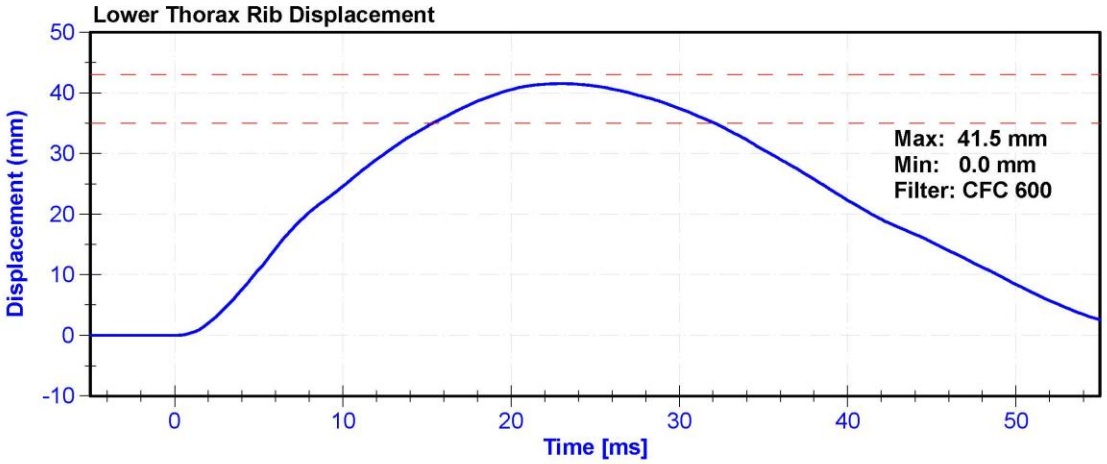
Transducer Calibrations

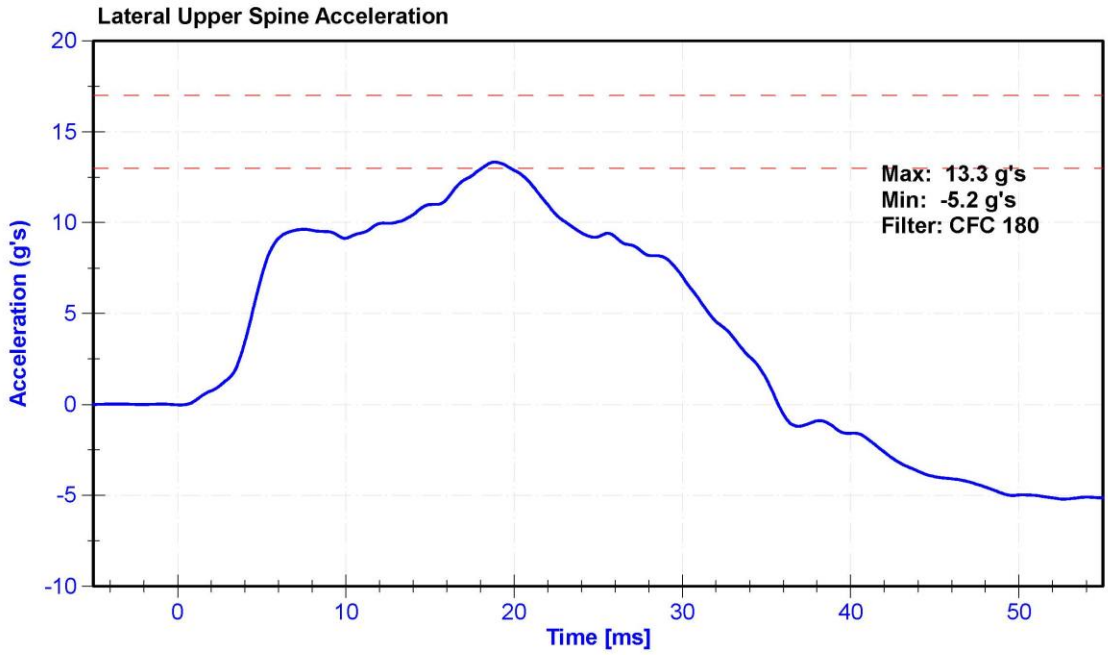
Channel	Manufacturer	Serial Number	Calibration Date	Calibration Due Date
Pendulum Accelerometer	MSI 64C-2000	A286228	1/29/2020	7/29/2020
Upper Spine Y Accelerometer	ENDEVCO 7264CT	AC-P64148	10/28/2019	4/27/2020
Lower Spine Y Accelerometer	ENDEVCO 7264CT	AC-P51327	9/30/2019	3/31/2020
Upper Thorax Rib Potentiometer	Servo 1246	DS-2165GFE	10/28/2019	4/27/2020
Middle Thorax Rib Potentiometer	Servo 08TC1-3621	DS-45 GFE	10/28/2019	4/27/2020
Lower Thorax Rib Potentiometer	Servo 08TC1-3787	DS-011GFE	10/28/2019	4/27/2020

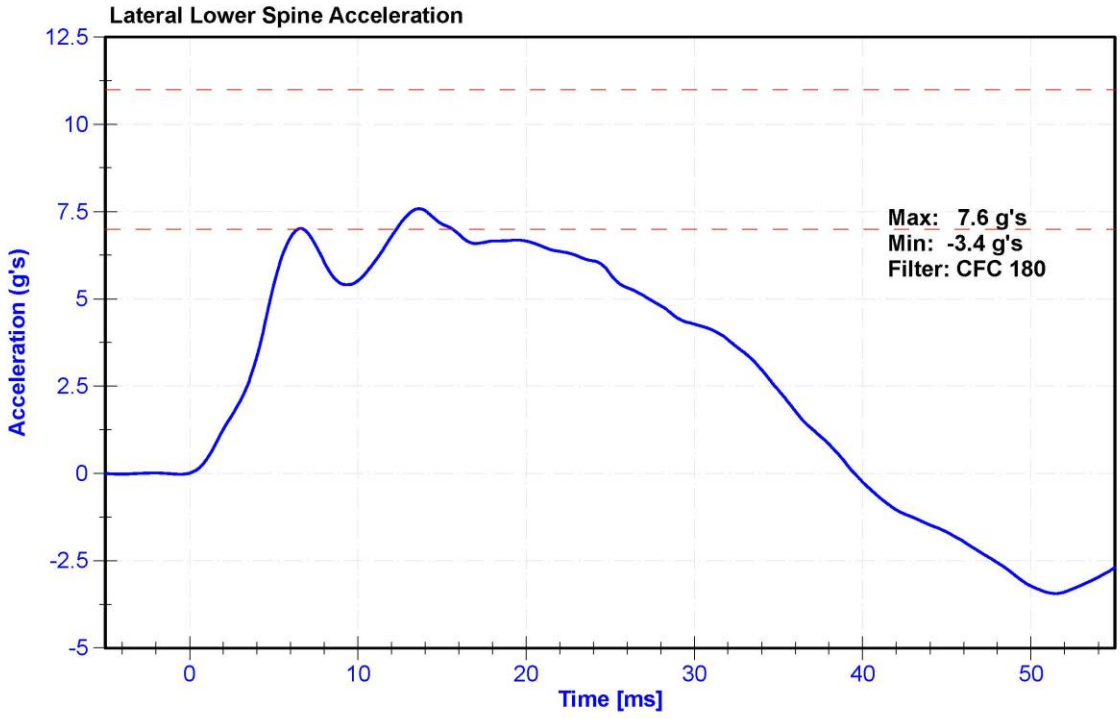



Upper Thorax Rib Displacement
Displacement (mm)
Time [ms]
Max: 37.5 mm
Min: -0.0 mm
Filter: CFC 600


Middle Thorax Rib Displacement
Displacement (mm)
Time [ms]
Max: 42.1 mm
Min: 0.0 mm
Filter: CFC 600


Lower Thorax Rib Displacement
Displacement (mm)
Time [ms]
Max: 41.5 mm
Min: 0.0 mm
Filter: CFC 600


Lateral Upper Spine Acceleration
Acceleration (g's)
Time [ms]
Max: 13.3 g's
Min: -5.2 g's
Filter: CFC 180


Lateral Lower Spine Acceleration
Acceleration (g's)
Time [ms]
Max: 7.6 g's
Min: -3.4 g's
Filter: CFC 180

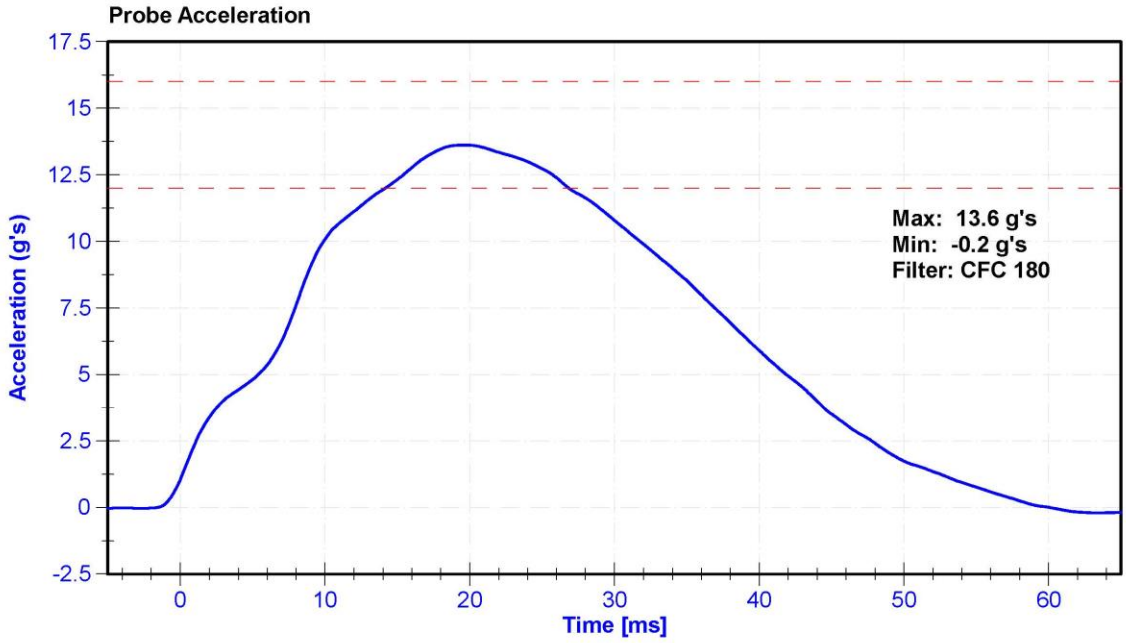
ATD Manufacturer	FTSS	Test Technician	D.Reinhard
ATD Serial Number	DG8012	Laboratory Supervisor	K. Brogan

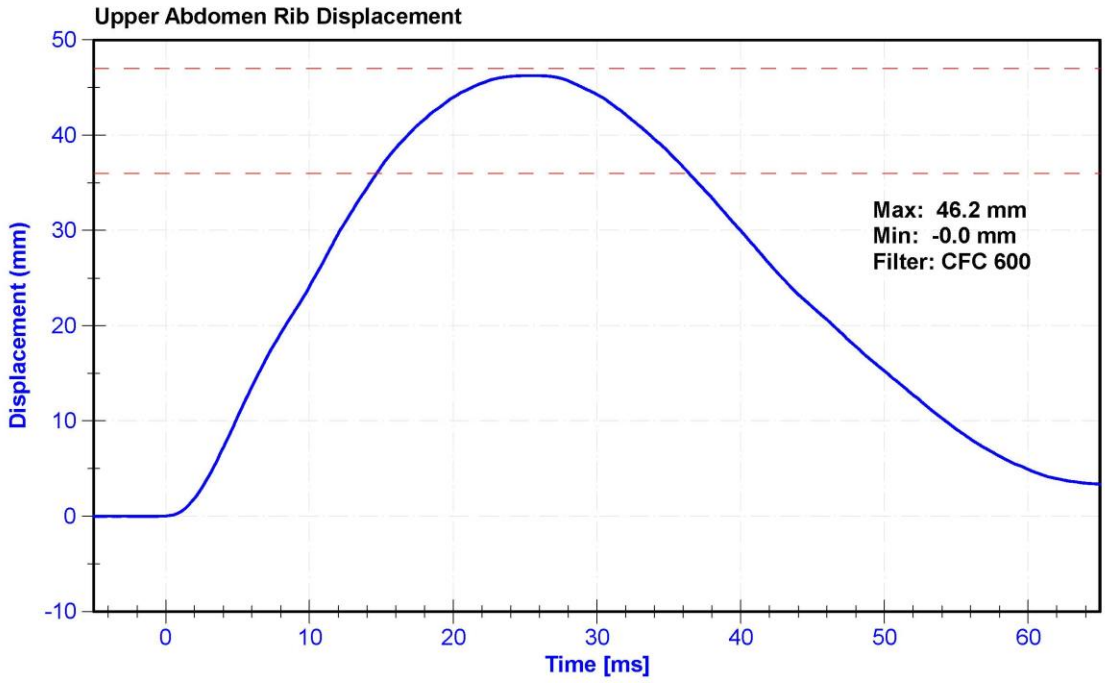
Results

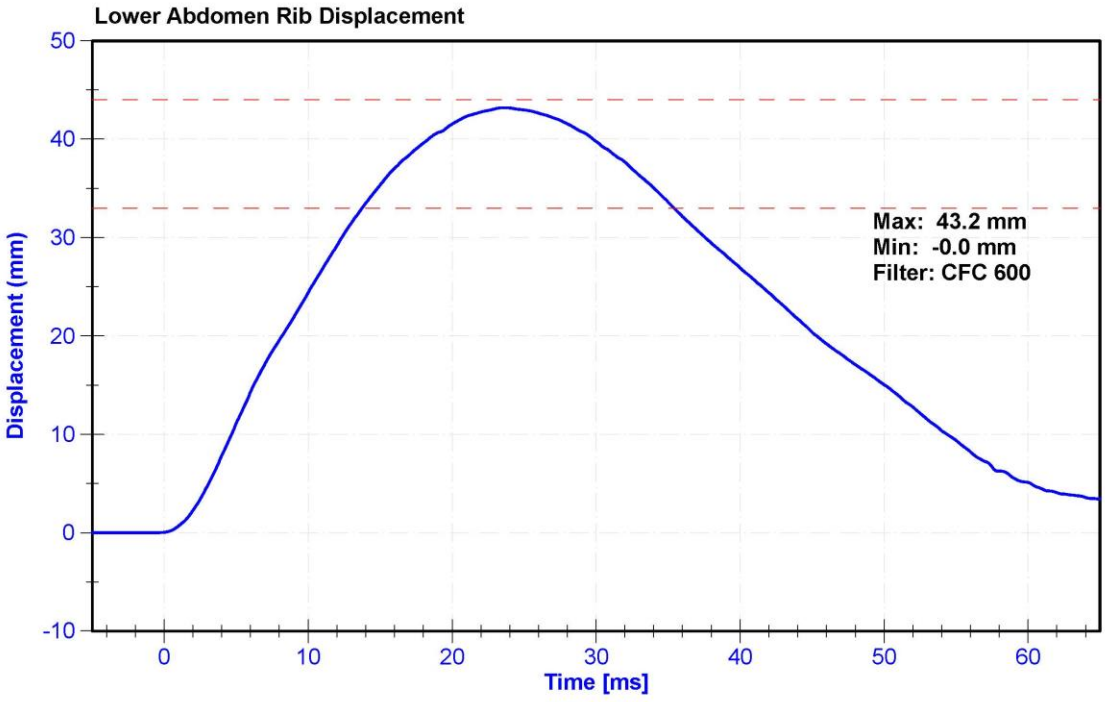
Test Parameter	Minimum Specification	Maximum Specification	Unit	Result	Pass/Fail
Temperature	20.6	22.2	ºC	22.0	Pass
Humidity	10	70	%	30.0	Pass
Velocity	4.2	4.4	m/s	4.22	Pass
Probe Acceleration	12	16	g's	13.6	Pass
Lateral Lower Spine Acceleration	9	14	g's	9.2	Pass
Upper Abdomen Rib Deflection	36	47	mm	46.2	Pass
Lower Abdomen Rib Deflection	33	44	mm	43.2	Pass

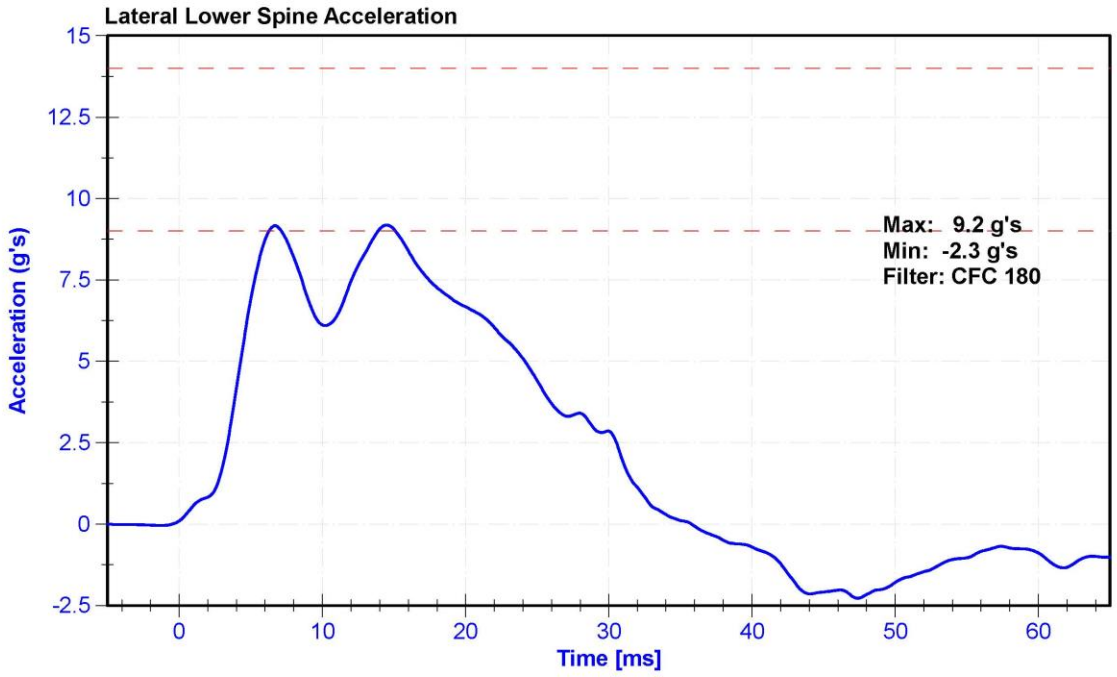
Transducer Calibrations

Channel	Manufacturer	Serial Number	Calibration Date	Calibration Due Date
Probe Accelerometer	MSI 64C-2000	A286228	1/29/2020	7/29/2020
Lower Spine Y Accelerometer	ENDEVCO 7264CT	AC-P51327	9/30/2019	3/31/2020
Upper Abdomen Rib Potentiometer	Servo 08TC1-3725	DS-008GFE	10/28/2019	4/27/2020
Lower Abdomen Rib Potentiometer	Servo 08TC1-3745	DS-1774GFE	10/28/2019	4/27/2020




Upper Abdomen Rib Displacement
Displacement (mm)
Time [ms]
Max: 46.2 mm
Min: -0.0 mm
Filter: CFC 600


Lower Abdomen Rib Displacement
Displacement (mm)
Time [ms]
Max: 43.2 mm
Min: -0.0 mm
Filter: CFC 600


Lateral Lower Spine Acceleration
Acceleration (g's)
15
12.5
10
7.5
5
2.5
0
-2.5
0
10
20
30
40
50
60
Time [ms]
Max: 9.2 g's
Min: -2.3 g's
Filter: CFC 180

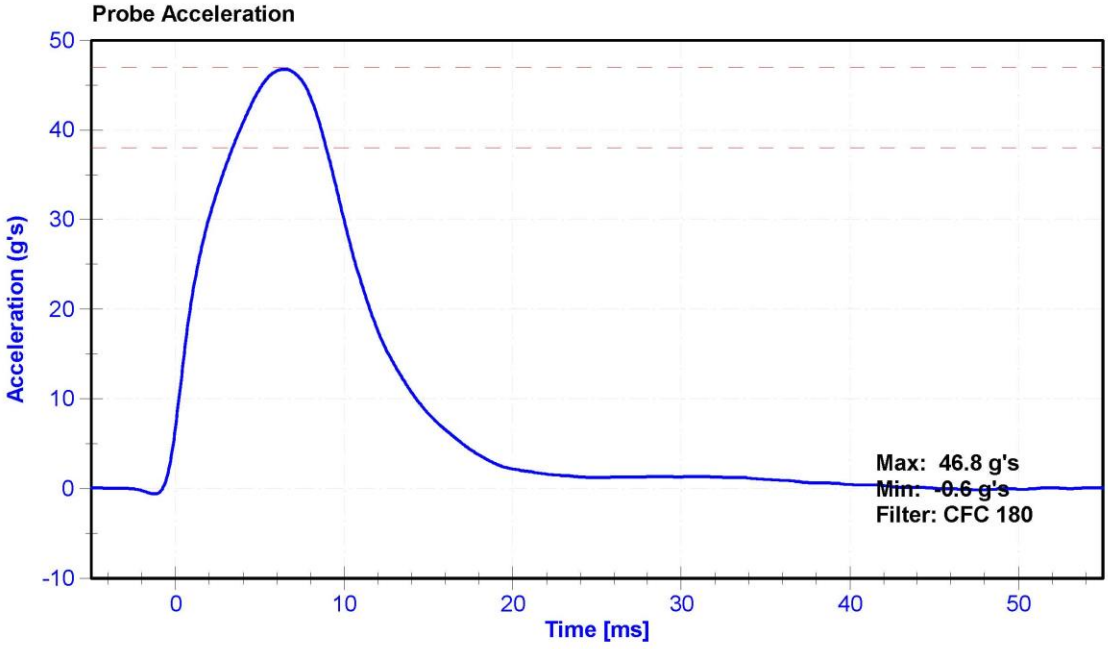
ATD Manufacturer	FTSS	Test Technician	D.Reinhard
ATD Serial Number	DG8012	Laboratory Supervisor	K. Brogan

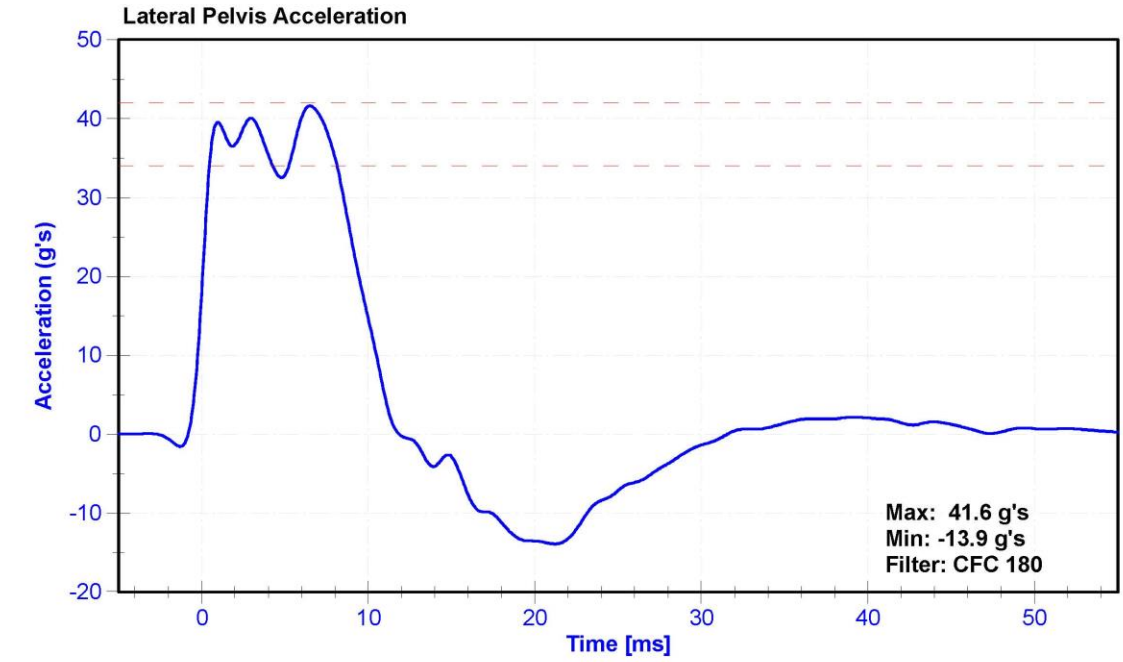
Results

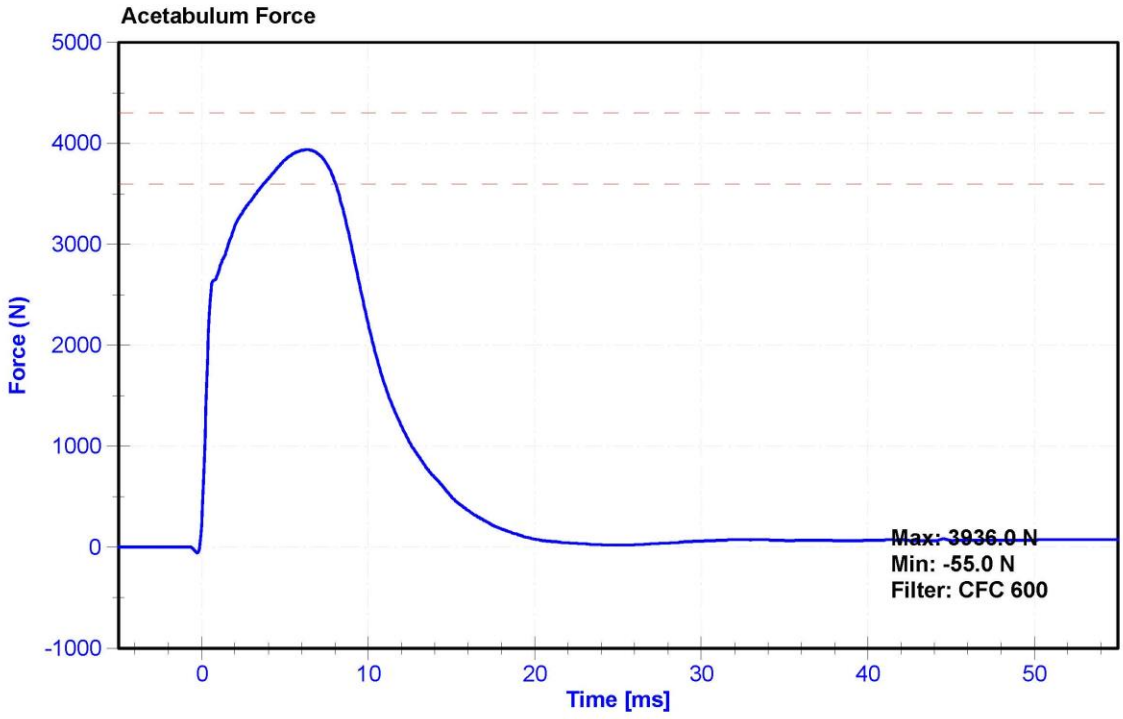
Test Parameter	Minimum Specification	Maximum Specification	Unit	Result	Pass/Fail
Temperature	20.6	22.2	ºC	21.9	Pass
Humidity	10	70	%	30	Pass
Velocity	6.6	6.8	m/s	6.63	Pass
Probe Acceleration	38	47	g's	46.8	Pass
Lateral Pelvis Acceleration after 6ms	34	42	g's	41.6	Pass
Acetabulum Force	3600	4300	N	3936.0	Pass

Transducer Calibrations

Channel	Manufacturer	Serial Number	Calibration Date	Calibration Due Date
Pendulum Accelerometer	MSI 64C-2000	A286228	1/29/2020	7/29/2020
Pelvis Y Accelerometer	ENDEVCO 7264CT	AC-P51875	10/28/2019	4/27/2020
Acetabulum Load Cell	Denton 3249J	LC-4986Fy	6/14/2019	6/13/2020
Certification Plug	SACO	13603	9/25/2019	N/A
Crash Test Plug	SACO	13446	9/20/2019	N/A




Lateral Pelvis Acceleration
Acceleration (g's)
50
40
30
20
10
0
-10
-20
0
10
20
30
40
50
Time [ms]
Max: 41.6 g's
Min: -13.9 g's
Filter: CFC 180


Acetabulum Force
Force (N)
5000
4000
3000
2000
1000
0
-1000
0
10
20
30
40
50
Time [ms]
Max: 3936.0 N
Min: -55.0 N
Filter: CFC 600

8012
Crash Plug 3/26/20

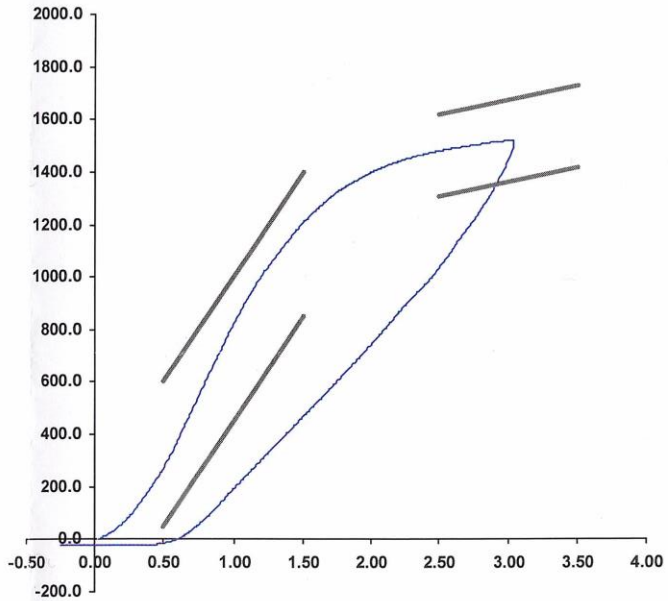
SACO RESEARCH

SID-IIs Pelvis Plug Certification Test

Plug S/N 13446
Test Number 11089
Report Number 11127
Test Date 9/20/2019 8:46:48 AM

	Test Results	Spec Min	Spec Max
Force @ 0.5 mm (N)	277.93	50.00	600.00
Force @ 1.5 mm (N)	1,211.85	850.00	1,400.00
Force @ 2.5 mm (N)	1,481.40	1,306.00	1,618.00
Force @ 3.0 mm (N)	1,521.56	1,361.00	1,673.00

Force (-N) vs Extension (-mm)



Testing Machine STM-20 5965542
Load Cell S/N (FI360947), Units (LBS 1000

Crosshead Speed (mm / min) or Rat 12.7
Extension or Position Measured by XHD_100 (XHD100)

Notes:

Operator

Part Number 180-4450

Template No 107 20-Sep-19
SACO Research

By : DC Date : 9/20/2019

SACO Research 41735 Elm St, #401 Murrieta, CA 92562 Tel 310-694-2082 FAX

DG8012
Cert2 3/25/20

SID-IIs Pelvis Plug Certification Test

Plug S/N 13603
Test Number 11247
Report Number 11285
Test Date 9/25/2019 1:00:11 PM

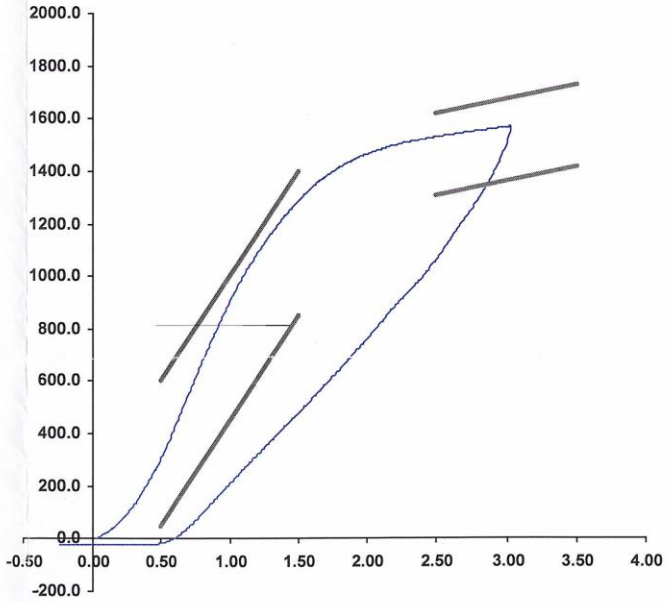
	Test Results	Spec Min	Spec Max
Force @ 0.5 mm (N)	314.81	50.00	600.00
Force @ 1.5 mm (N)	1,293.86	850.00	1,400.00
Force @ 2.5 mm (N)	1,531.55	1,306.00	1,618.00
Force @ 3.0 mm (N)	1,568.67	1,361.00	1,673.00

Testing Machine STM-20 5965542
Load Cell S/N (FI360947), Units (LBS 1000

Crosshead Speed (mm / min) or Rat 12.7
Extension or Position Measured by XHD_100 (XHD100)

Notes:

Force (-N) vs Extension (-mm)



Operator

Part Number 180-4450

Template No 107 25-Sep-19
SACO Research

By : DC. Date : 9/25/2019

SACO Research 41735 Elm St, #401 Murrieta, CA 92562 Tel 310-694-2082 FAX

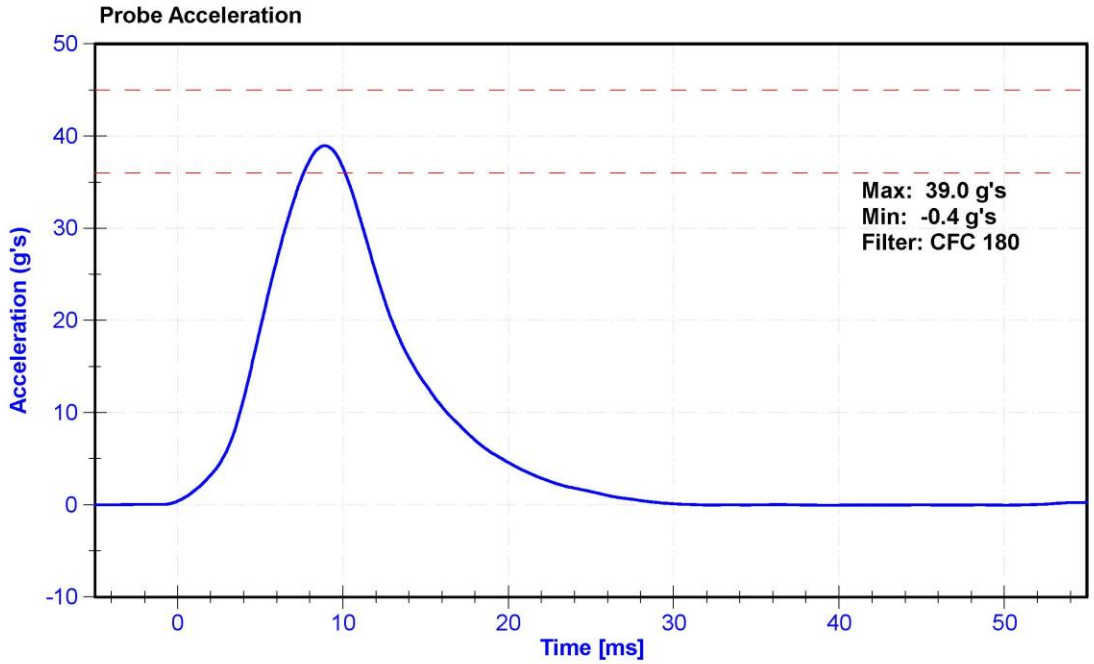
ATD Manufacturer	FTSS	Test Technician	D.Reinhard
ATD Serial Number	DG8012	Laboratory Supervisor	K. Brogan

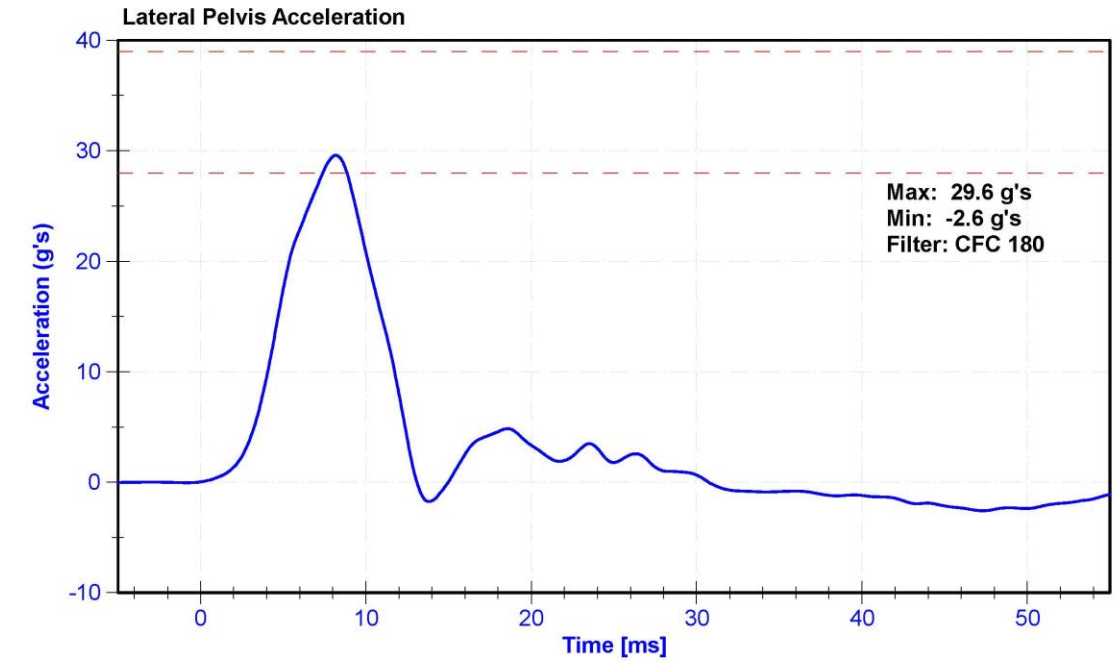
Results

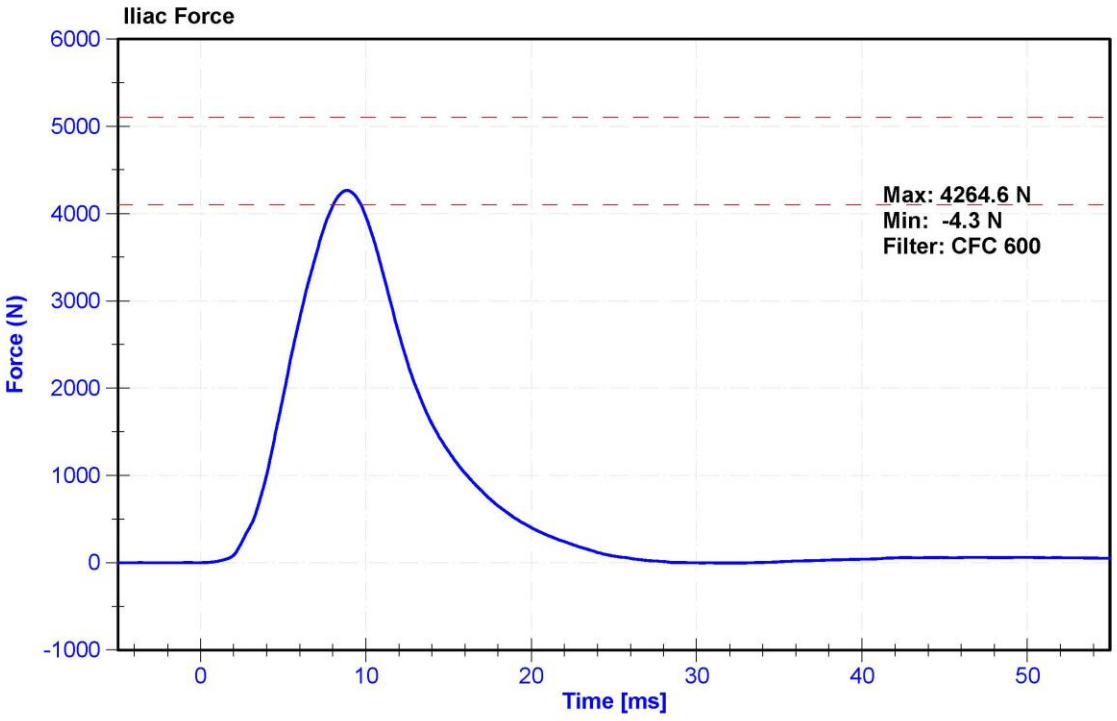
Test Parameter	Minimum Specification	Maximum Specification	Unit	Result	Pass/Fail
Temperature	20.6	22.2	ºC	20.6	Pass
Humidity	10	70	%	32.0	Pass
Velocity	4.2	4.4	m/s	4.37	Pass
Probe Acceleration	36	45	g's	39.0	Pass
Lateral Pelvis Acceleration	28	39	g's	29.6	Pass
Iliac Force	4100	5100	N	4264.6	Pass

Transducer Calibrations

Channel	Manufacturer	Serial Number	Calibration Date	Calibration Due Date
Pendulum Accelerometer	MSI 64C-2000	A286228	1/29/2020	7/29/2020
Pelvis Y Accelerometer	ENDEVCO 7264CT	AC-P51875	10/28/2019	4/27/2020
Iliac Load Cell	DENTON 3228J	LC-290Fy	9/25/2019	9/24/2020




Lateral Pelvis Acceleration
Acceleration (g's)
Time [ms]
Max: 29.6 g's
Min: -2.6 g's
Filter: CFC 180


Iliac Force
Force (N)
Time [ms]
Max: 4264.6 N
Min: -4.3 N
Filter: CFC 600

APPENDIX D

TEST EQUIPMENT AND INSTRUMENTATION CALIBRATION DATA

Table 1 – Dummy Instrumentation (SID-IIs)

				SID-IIs S/N: DG8012		
				Serial Number	Manufacturer	Calibration Date
Head Accelerometers			X	AC-P74788	ENDEVCO	10/28/2019
			Y	AC-P83432	ENDEVCO	10/28/2019
			Z	AC-P83319	ENDEVCO	10/28/2019
Head Accelerometers - Redundant			X	AC-P80334	ENDEVCO	10/28/2019
			Y	AC-P63841	ENDEVCO	10/28/2019
			Z	AC-P83322	ENDEVCO	10/28/2019
Displacement Potentiometer	Shoulder		Y			
	Thoracic Rib	Upper	Y	DS-2165GFE	Servo	10/28/2019
		Middle	Y	DS-45 GFE	Servo	10/28/2019
		Lower	Y	DS-011GFE	Servo	10/28/2019
	Abdominal Rib	Upper	Y	DS-008GFE	Servo	10/28/2019
		Lower	Y	DS-1774GFE	Servo	10/28/2019
Lower Spine Accelerometers (T12)			X	AC-P52040	ENDEVCO	9/30/2019
			Y	AC-P51327	ENDEVCO	9/30/2019
			Z	AC-P52067	ENDEVCO	9/30/2019
Acetabulum Load Cell			Y	LC-4986Fy	Denton	6/14/2019
Lilac Wing Load Cell			Y	LC-290Fy	Denton	9/25/2019
Pelvis Plug (Struck Side)				12658	SACO	11/21/2018
Pelvis Plug (Non-Struck Side)						

Table 2 – Vehicle Instrumentation

Vehicle Instrumentation		Serial Number	Manufacturer	Calibration Date
Vehicle Center of Gravity	X	A315889	MSI 1201-1000	9/27/2019
Vehicle Center of Gravity	Y	A315891	MSI 1201-1000	9/27/2019
Vehicle Center of Gravity	Z	A315894	MSI 1201-1000	9/27/2019
Left Floor Sill	Y	AC-A280175	MSI 1201-1000	3/11/2020
A-Pillar Sill	Y	AC-A255995	MSI 1201-1000	2/27/2020
A-Pillar Low	Y	AC-A280995	MSI 1201-1000	1/13/2020
A-Pillar Mid	Y	AC-A255876	MSI 1201-1000	2/22/2020
B-Pillar Sill	Y	A280834	MSI 1201-1000	3/11/2020
B-Pillar Low	Y	AC-A280844	MSI 1201-1000	3/6/2020
B-Pillar Mid	Y	A284281	MSI 1201-1000	3/11/2020
Driver Seat	Y	AC-A255851	MSI 1201-1000	3/6/2020
Engine Top	X	AC-A280884	MSI 1201-1000	2/24/2020
Engine Top	Y	AC-A280971	MSI 1201-1000	12/17/2019
Firewall	Y	AC-A280366	MSI 1201-1000	3/14/2020
Right Roof	Y	AC-A262049	MSI 1201-1000	3/14/2020
Right Floor Sill	Y	AC-A281023	MSI 1201-1000	2/22/2020
Rear Floorpan	X	A281456	MSI 1201-1000	2/20/2020
Rear Floorpan	Y	A283627	MSI 1201-1000	2/20/2020

Table 3 – Pole Instrumentation

Pole Instrumentation	Serial Number	Manufacturer	Calibration Date
Load Cell 1	LC_1117012	Interface	10/16/2019
Load Cell 2	LC_1117020	Interface	10/25/2019
Load Cell 3	LC_1117025	Interface	10/25/2019
Load Cell 4	LC_1117019	Interface	10/25/2019
Load Cell 5	LC_1117011	Interface	10/25/2019
Load Cell 6	LC_1117017	Interface	10/25/2019
Load Cell 7	LC_1117035	Interface	10/25/2019
Load Cell 8	LC_1117006	Interface	10/7/2019