

REPORT NUMBER: SINCAP-MGA-19-059

**NEW CAR ASSESSMENT PROGRAM (NCAP)
Moving Deformable Barrier Side Impact Test**

**AUDI AG
2019 Audi A6 45 TFSI S tronic quattro 4-Door Sedan
NHTSA No.: O20195808**

**MGA RESEARCH CORPORATION
5000 Warren Road
Burlington, WI 53105**



Test Date: January 28, 2020

Final Report Date: April 29, 2020

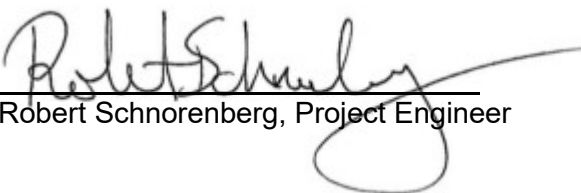
FINAL REPORT

**U.S. DEPARTMENT OF TRANSPORTATION
National Highway Traffic Safety Administration
Office of Crashworthiness Standards
Mail Code: NRM-110
1200 New Jersey Ave, SE
Room W43-410
Washington, DC 20590**

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Approval Date: April 29, 2020

FINAL REPORT ACCEPTANCE BY OCWS:

Division Chief, New Car Assessment Program
NHTSA, Office of Crashworthiness Standards

Date: _____

COTR, New Car Assessment Program
NHTSA, Office of Crashworthiness Standards

Date: _____

TECHNICAL REPORT DOCUMENTATION PAGE

1. Report No. SINCAP-MGA-19-059	2. Government Accession No.	3. Recipient's Catalog No.
4. Title and Subtitle Final Report of New Car Assessment Program Side Impact MDB Testing of 2019 Audi A6 45 TFSI S tronic quattro 4-Door Sedan, NHTSA No.: O20195808		5. Report Date April 29, 2020
7. Author(s) Ben Fischer, Project Engineer		6. Performing Organization Code MGA
9. Performing Organization Name and Address MGA Research Corporation 5000 Warren Road Burlington, WI 53105		8. Performing Organization Report No. SINCAP-MGA-19-059
12. Sponsoring Agency Name and Address U.S. Department of Transportation National Highway Traffic Safety Administration Office of Crashworthiness Standards (NRM-110) 1200 New Jersey Ave, SE, Room W43-410 Washington, D.C. 20590		10. Work Unit No.
		11. Contract or Grant No. DTNH22-14-D-00353
		13. Type of Report and Period Covered: Final Test Report January 28, 2020 to April 29, 2020
		14. Sponsoring Agency Code NRM-110

15. Supplementary Notes

16. Abstract

A 55/28 km/h 90° Moving Deformable Barrier NCAP Side Impact Test was conducted on the subject 2019 Audi A6 45 TFSI S tronic quattro 4-Door Sedan in accordance with the specifications of the Office of Crashworthiness Standards Side NCAP MDB Test Procedure for the generation of consumer information on vehicle side crash protection. The test was conducted at MGA Research Corporation in Burlington, Wisconsin on January 28, 2020.

The impact velocity of the Moving Deformable Barrier (MDB) was 61.98 km/h, and the ambient temperature at the struck (driver's) side of the target vehicle at the time of impact was 21.6°C. The target vehicle post-test maximum crush was 255 mm at level 3. The test vehicle's performance was as follows:

Measurement Description	Units	Driver ATD (ES-2re)	
		Threshold	Result
Head Injury Criteria (HIC ₃₆)		1000	135
Maximum Thorax Rib Deflection	mm	44	22
Total Abdominal Force	N	2500	775
Pubic Symphysis Force	N	6000	1167
Resultant Lower Spine Acceleration	g	82*	28

Measurement Description	Units	Passenger ATD (SID-IIs)	
		Threshold	Result
Head Injury Criteria (HIC ₃₆)		1000	135
Resultant Lower Spine Acceleration	g	82	43
Total Pelvic Force (sum of acetabular and iliac forces)	N	5525	3183
Maximum Thoracic Rib Deflection	mm	38*	17
Maximum Abdomen Rib Deflection	mm	45*	35

*Proposed IARV

The doors on the struck side of the vehicle did not separate from the body at the hinges or latches and the opposite doors did not open during the side impact event.

17. Key Words New Car Assessment Program (NCAP) Side Impact MDB ES-2re SID-IIs	18. Distribution Statement Copies of this report are available from: National Highway Traffic Safety Administration Technical Information Services Division 1200 New Jersey Ave, SE Washington, DC 20590
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19. Security Classification of Report Unclassified	20. Security Classification of Page Unclassified	21. No. of Pages 225	22. Price
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SECTION 1 PURPOSE AND SUMMARY OF TEST

PURPOSE

This moving deformable barrier side impact test is part of the MY 2019 New Car Assessment Program Side Impact Test Program, sponsored by the National Highway Traffic Safety Administration (NHTSA), under Contract No. DTNH22-14-D-00353. The purpose of this test is to generate comparative side impact performance in a 2019 Audi A6 45 TFSI S tronic quattro 4-Door Sedan. The side impact test was conducted in accordance with the Office of Crashworthiness Standard's Side NCAP Laboratory Test Procedure dated October 2018.

SUMMARY

A 2019 Audi A6 45 TFSI S tronic quattro 4-Door Sedan was impacted on the left (driver's) side by a Moving Deformable Barrier (MDB) which was moving forward in a 27° crabbed position to the tow road guidance system at a velocity of 61.98 km/h. The target vehicle was stationary and was positioned at an angle of 63° to the line of forward motion. The side impact test was conducted by MGA Research Corporation in Burlington, Wisconsin on January 28, 2020. Pre-test and post-test photographs of the test vehicle, the MDB, and the dummies (ES-2re and SID-IIs) are included in this report.

Dummies were placed in the driver and left rear designated seating positions according to instructions specified in the OCWS NCAP Side Laboratory Test Procedure dated October 2018. The side impact event was documented by eleven (11) cameras. Camera locations are included in this report.

The dummies were instrumented in the following manner:

DRIVER ATD (ES-2re)

- Primary and Redundant Head CG Triaxial Accelerometers
- Chest Upper Rib, Middle Rib, and Lower Rib Y-Axis Displacement Potentiometers
- Abdomen Forward, Middle, and Rear Y-Axis Load Cells
- Lower Spine (T12) Triaxial Accelerometers
- Pubic Symphysis Y-Axis Load Cell

PASSENGER ATD (SID-IIs)

- Primary and Redundant Head CG Triaxial Accelerometers
- Head Triaxial Angular Rate Sensors
- Chest Upper Rib, Middle Rib, and Lower Rib Y-Axis Displacement Potentiometers
- Abdomen Upper Rib and Lower Rib Y-Axis Displacement Potentiometers
- Lower Spine (T12) Triaxial Accelerometers
- Acetabulum and Iliac Wing Y-Axis Load Cells

Appendix B contains the dummy response data. Dummy configuration and performance verification data can be found in Appendix C of this report. Appendix D contains the test equipment and instrumentation calibration data. Dummy Injury readings were recorded as follows:

DUMMY INJURY VALUES

Measurement Description	Units	Driver ATD (ES-2re)	
		Threshold	Result
Head Injury Criteria (HIC ₃₆)		1000	135
Maximum Thorax Rib Deflection	mm	44	22
Total Abdominal Force	N	2500	775
Pubic Symphysis Force	N	6000	1167
Resultant Lower Spine Acceleration	g	82*	28

Measurement Description	Units	Passenger ATD (SID-IIs)	
		Threshold	Result
Head Injury Criteria (HIC ₃₆)		1000	135
Resultant Lower Spine Acceleration	g	82	43
Total Pelvic Force (sum of acetabular and iliac forces)	N	5525	3183
Maximum Thoracic Rib Deflection	mm	38*	17
Maximum Abdomen Rib Deflection	mm	45*	35

*Proposed IARV

Supplemental restraint information is given below:

Restraint Type	Struck Side Driver		Struck Side Left Rear Passenger	
	Mounted	Deployed	Mounted	Deployed
Frontal Airbag	Yes	No		
Knee Airbag	Yes	No		
Side Curtain Airbag	Yes	Yes	Yes	Yes
Side Torso/Pelvis Airbag	Yes	Yes	No	
Side Airbag (Other)				
Seat Belt Pretensioner	Yes	Yes	Yes	Yes
Seat Belt Load Limiter	Yes		Yes	
Other:	No		No	

The test data can be found on the NHTSA website at www.nhtsa.gov

GENERAL COMMENTS

Left Mid B-Post Y recorded questionable data.

Left Lower B-Post Y recorded no valid data after 7 ms.

Left Lower A-Post Y recorded questionable data from 2-5 ms.

MGA does not endorse or certify products. The manufacturer's name appears solely for identification purposes.

SECTION 2
OCCUPANT AND VEHICLE INFORMATION / DATA SHEETS

**DATA SHEET NO. 1
GENERAL TEST AND VEHICLE PARAMETER DATA**

Test Vehicle: 2019 Audi A6 45 TFSI S tronic quattro 4-Door Sedan
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20195808
 Test Date: 1/28/2020

TEST VEHICLE INFORMATION AND OPTIONS

NHTSA No.	O20195808	Traction Control System (TCS)	Yes
Model Year	2019	Auto-Leveling System	No
Make	Audi	Automatic Door Locks (ADL)	Yes
Model	A6 45 TFSI S tronic quattro	Power Window Auto-Reverse	Yes
Body Style	4-Door Sedan	Other Optional Feature	No
VIN	WAUD8AF23KN132259	Driver Front Airbag	Yes
Body Color	Florett Silver Metallic	Driver Curtain Airbag	Yes
Odometer Reading (km/mi)	27 km / 17 mi	Driver Head/Torso Airbag	No
Engine Displacement (L)	2.0 L	Driver Torso Airbag	No
Type/No. Cylinders	Inline 4	Driver Torso/Pelvis Airbag	Yes
Engine Placement	Longitudinal	Driver Pelvis Airbag	No
Transmission Type	Automatic	Driver Knee Airbag	Yes
Transmission Speeds	7	Rear Pass. Curtain Airbag	Yes
Overdrive	Yes	Rear Pass. Head/Torso Airbag	No
Final Drive	AWD	Rear Pass. Torso Airbag	No
Roof Rack	No	Rear Pass. Torso/Pelvis Airbag	No
Sunroof/T-Top	Yes	Rear Pass. Pelvis Airbag	No
Running Boards	No	Driver Seat Belt Pretensioner	Yes
Tilt Steering Wheel	Yes	Rear Pass. Seat Belt Pretensioner	Yes
Power Seats	Yes	Driver Load Limiter	Yes
Anti-Lock Brakes (ABS)	Yes	Rear Pass. Load Limiter	Yes
		Other Safety Restraint	N/A

Does owner's manual provide instruction to turn off automatic door locks?	Yes
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DATA FROM CERTIFICATION LABEL

Manufactured By	AUDI AG	GVWR (kg)	5335
Date of Manufacture	07/19	GAWR Front (kg)	2657
Vehicle Type	Passenger Car	GAWR Rear (kg)	2800

VEHICLE SEATING AND WEIGHT CAPACITY DATA

Measured Parameter	Front	Rear	Third	Total	
Designated Seating Capacity (DSC)	2	3		5	
Capacity Weight (VCW) (kg)				500	(A)
DSC x 68.04 kg				340	(B)
Rated Cargo and Luggage Weight (RCLW) (kg)				160	(A-B)

VEHICLE SEAT TYPE

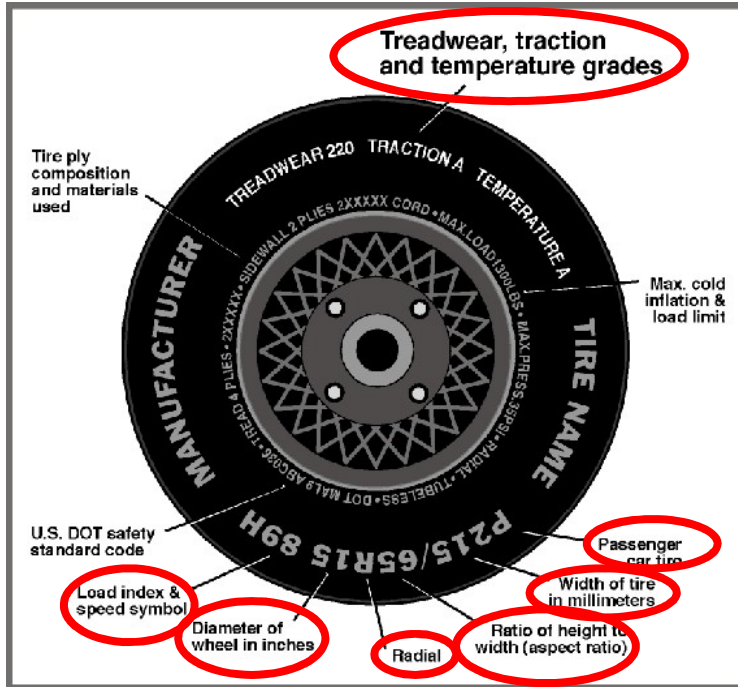
Seating Location	Type of Seat Pan				Type of Seat Back		
	Bucket	Bench	Split Bench	Contoured	Fixed	Adjustable	
						w/ Lever	w/ Knob
Front Seat	X					X	
Rear or Second Row				X	X		
Third Row Seat							

DATA SHEET NO. 1 (CONTINUED)
GENERAL TEST AND VEHICLE PARAMETER DATA

Test Vehicle: 2019 Audi A6 45 TFSI S tronic quattro 4-Door Sedan
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20195808
 Test Date: 1/28/2020

VEHICLE TIRE INFORMATION



Measured Parameter	Front	Rear
Max. Tire Pressure (kPa)	340	340
Cold Pressure (kPa)	220	240
Recommended Tire Size	245/45R19	245/45R19
Tire Size on Vehicle	245/45R19	245/45R19
Tire Manufacturer	Pirelli	Pirelli
Tire Model	Cinturato	Cinturato
Treadwear	500	500
Traction	A	A
Temperature Grade	A	A
Tire Plies Sidewall	2 Polyester	2 Polyester
Tire Plies Body	2 Polyester, 2 Steel, 1 Polyamide	2 Polyester, 2 Steel, 1 Polyamide
Load Index/Speed Symbol	102H	102H
Tire Material	Rubber	Rubber
DOT Safety Code Left	XBW2 W642 4818	XBW2 W642 4718
DOT Safety Code Right	XBW2 W642 4718	XBW2 W642 4818

DATA SHEET NO. 1 (CONTINUED)
GENERAL TEST AND VEHICLE PARAMETER DATA

Test Vehicle: 2019 Audi A6 45 TFSI S tronic quattro 4-Door Sedan
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20195808
 Test Date: 1/28/2020

TEST VEHICLE TIRE PRESSURES

	Units	LF	RF	LR	RR
As Delivered	kPa	295	285	285	290
Tire Placard	kPa	220	220	240	240
Owner's Manual	kPa	220	220	240	240
As Tested	kPa	220	220	240	240

MDB TIRE SPECIFICATIONS

	Requirement	Units	LF	RF	LR	RR
Tire Size	P205/75R15	N/A	P205/75R15	P205/75R15	P205/75R15	P205/75R15
Tire Pressure	200 + 21	kPa	200	200	200	200

TEST VEHICLE AXLE WEIGHTS

	Units	As Delivered (UVW)			As Tested (ATW)			Fully Loaded		
		Front	Rear	Total	Front	Rear	Total	Front	Rear	Total
Left	kg	489.5	409.0		529.0	535.5		519.5	553.0	
Right	kg	505.5	431.0		510.0	542.0		499.5	552.0	
Ratio	%	54.2%	45.8%		49.1%	50.9%		48.0%	52.0%	
Totals	kg	995.0	840.0	1835.0	1039.0	1077.5	2116.5	1019.0	1105.0	2124.0

TARGET TEST WEIGHT CALCULATION

Measured Parameter	Units	Value	
Total Delivered Weight (UVW)	kg	1835.0	(A)
Sum of Actual Weight of 2 P572 ATDs Used	kg	129	(B)
Rated Cargo/Luggage Weight (RCLW)	kg	160	(C)
Calculated Test Vehicle Target Weight (TVTWTW)	kg	2124.0	(A+B+C)

Does the measured As Tested Vehicle Weight lie within the required weight range
 (i.e. Calculated Test Vehicle Target Weight – 4.5 kg to 9 kg)? **YES**

TEST VEHICLE ATTITUDES AND CG

	Units	Fully Loaded	As Tested	Meets Requirement*
Left Front	mm	756	758	Yes
Right Front	mm	756	749	Yes
Right Rear	mm	724	724	Yes
Left Rear	mm	721	714	Yes
Vehicle CG (Aft of Front Axle)	mm	1524	1492	
Vehicle CG (Left (+) / Right (-) from Longitudinal Centerline)	mm	8	5	

* ND=Nose Down (-), NU=Nose Up (+) ** LD=Left Down (-), LU=Left Up (+)

*** The "As Tested" vehicle attitude measurements must be equal to or within ± 10 mm of the "Fully Loaded" vehicle attitude measurements at each wheel well.

Test height adjustable suspension setting, if applicable:	Not Applicable
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DATA SHEET NO. 1 (CONTINUED)
GENERAL TEST AND VEHICLE PARAMETER DATA

Test Vehicle: 2019 Audi A6 45 TFSI S tronic quattro 4-Door Sedan
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20195808
 Test Date: 1/28/2020

WEIGHT OF BALLAST AND VEHICLE COMPONENTS REMOVED TO MEET TVTW

Component Description	Units	Weight
Weight of Ballast Added	kg	151
Components Removed: none	kg	

TEST SURFACE MARKINGS

	Units	Distance from 63° Impact Angle Line
Fore 25 mm Target	mm	
Aft 25 mm Target	mm	
Pre-Impact Angle Line	mm	

Parallel Track Target	Units	X Location	Y Location
A	mm	0	0
B	mm		
C	mm		
D	mm		

DATA SHEET NO. 2
SEAT, SEAT BELT, STEERING WHEEL ADJUSTMENT AND FUEL SYSTEM DATA

Test Vehicle: 2019 Audi A6 45 TFSI S tronic quattro 4-Door Sedan
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20195808
 Test Date: 1/28/2020

SEAT POSITIONING

The driver's seat, front center seat (if applicable), and right front passenger's seat should be set to the mid-track, lowest, mid-angle position. The struck-side rear passenger's seat, rear center seat, and non-struck side rear passenger's seats should be set to the rear-most, lowest, mid-angle position.

SCRL ANGLE RANGE

Seat	SCRL (°)		
	Max	Min	Mid
Driver Seat	28.5	17.5	23.0
Front Passenger Seat	28.5	17.8	23.2
Front Center Seat			
Struck Side Rear Seat	Fixed	Fixed	Fixed
Non-Struck Side Rear Seat	Fixed	Fixed	Fixed
Rear Center Seat	Fixed	Fixed	Fixed

SEAT HEIGHT AND ANGLE

Seat	As-Tested SCRL Angle (Mid) (°)	As-Tested SCRP Height (mm)	SCRP Height Position	SCRP Height (mm)		
				Rear-Most	Mid	Forward-Most
Driver Seat	23.0	0	Max	68	38	68
			Mid	34	34	34
			Min	0	0	0
Front Passenger Seat	23.2	0	Max	69	69	69
			Mid	35	35	35
			Min	0	0	0
Front Center Seat			Max			
			Mid			
			Min			
Struck Side Rear Seat	Fixed	Fixed	Max	Fixed	Fixed	Fixed
			Mid	Fixed	Fixed	Fixed
			Min	Fixed	Fixed	Fixed
Non-Struck Side Rear Seat	Fixed	Fixed	Max	Fixed	Fixed	Fixed
			Mid	Fixed	Fixed	Fixed
			Min	Fixed	Fixed	Fixed
Rear Center Seat	Fixed	Fixed	Max	Fixed	Fixed	Fixed
			Mid	Fixed	Fixed	Fixed
			Min	Fixed	Fixed	Fixed

DATA SHEET NO. 2 (CONTINUED)
SEAT, SEAT BELT, STEERING WHEEL ADJUSTMENT AND FUEL SYSTEM DATA

Test Vehicle: 2019 Audi A6 45 TFSI S tronic quattro 4-Door Sedan
 Test Program: NCAP Side MDB Impact Test

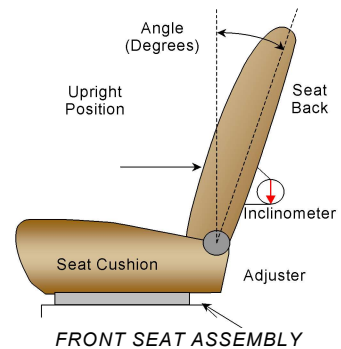
NHTSA No.: O20195808
 Test Date: 1/28/2020

SEAT FORE/AFT POSITIONS

Seat	Total Fore/Aft Travel		Test Position from Forward-Most Position	
	mm	Detents (1 st as 1)	mm	Detent (1 st as 0)
Driver Seat	246		123	
Front Passenger Seat	246		123	
Front Center Seat				
Struck Side Rear Seat	Fixed		Fixed	
Non-Struck Side Rear Seat	Fixed		Fixed	
Rear Center Seat	Fixed		Fixed	

SEAT BACK ANGLE ADJUSTMENT

The driver's seat back is positioned to the manufacturer's designated design angle. The front passenger's seat back is positioned in a similar manner as the driver's seat back. The struck side rear seat back is adjusted following Appendix C, "Positioning Dummies in the Test Vehicle" in the NCAP Laboratory Test Procedure dated October 2018. The rear center and non-struck side rear outboard seat backs are positioned to match the struck side rear seat back.



Seat	Total Seat Back Angle Range		Test Position from Vertical	
	Degrees	Detents (1 st as 1)	Degrees	Detent (1 st as 0)
Driver Seat	64.2		15.4	
Front Passenger Seat	63.7		15.0	
Front Center Seat				
Struck Side Rear Seat	Fixed		14.0	
Non-Struck Side Rear Seat	Fixed		14.0	
Rear Center Seat	Fixed		14.0	

Driver seat back angle measured on seatback center.

Left rear passenger seat back angle measured on outboard headrest post.

DATA SHEET NO. 2 (CONTINUED)
SEAT, SEAT BELT, STEERING WHEEL ADJUSTMENT AND FUEL SYSTEM DATA

Test Vehicle: 2019 Audi A6 45 TFSI S tronic quattro 4-Door Sedan
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SEAT BELT ANCHORAGE ADJUSTMENT

Seat belt anchorages are adjusted in accordance with the information provided by the manufacturer on Form No. 1.

	Total # of Positions	Placed in Position #
Driver Seat	4	0 (Uppermost as 0)
Rear Seat	Fixed	

HEAD RESTRAINT ADJUSTMENT

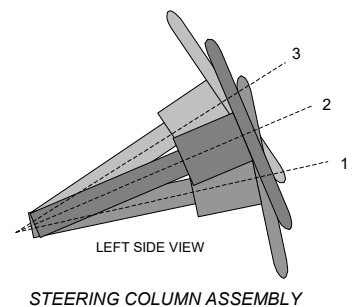
The driver's head restraint is adjusted to the highest and most full forward in-use position. The struck-side rear passenger's head restraint is adjusted to the lowest and most full forward in-use position.

	Total # of Positions	Placed in Position #
Driver Seat	5	4 (Lowest as 0) / Forward
Rear Seat	2	0 (Lowest as 0) / Fixed Fore-Aft

STEERING COLUMN ADJUSTMENT

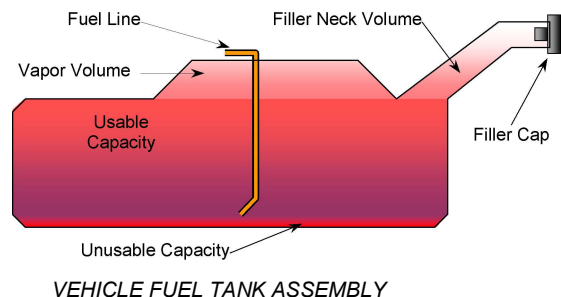
Steering wheel and column adjustments are made so that the steering wheel hub is at the center of its geometric locus it describes when it moves through its full range of motion.

	Wheel Angle (°)	Fore/Aft Position (mm)
Lowermost, Position 1	70.9	
Geometric Center, Position 2	68.5	
Uppermost, Position 3	66.1	
Telescoping Steering Wheel Travel		57
Test Position	68.5	29



FUEL PUMP

The vehicle is equipped with an electronic fuel pump. The fuel pump will run when the engine is running. The pump will also briefly run when the ignition key is turned to the "on" position. The filler neck is located on the passenger's side.



DATA SHEET NO. 2 (CONTINUED)
SEAT, SEAT BELT, STEERING WHEEL ADJUSTMENT AND FUEL SYSTEM DATA

Test Vehicle: 2019 Audi A6 45 TFSI S tronic quattro 4-Door Sedan
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FUEL TANK CAPACITY DATA

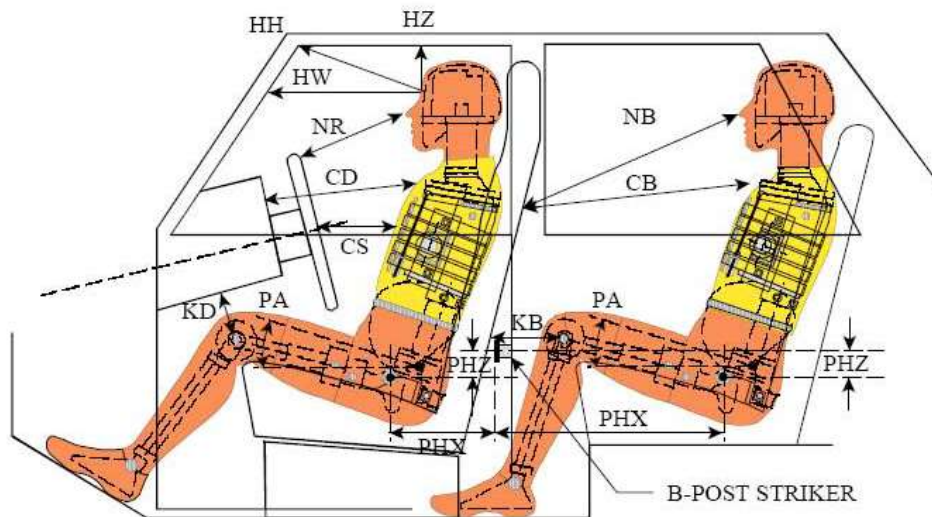
	Liters
Usable Capacity of Standard Tank (see Form No. 1)	73.1
Usable Capacity of Optional Tank (see Form No. 1)	
Usable Capacity of Standard Tank as Specified in Owner's Manual	73.1
Usable Capacity of Optional Tank as Specified in Owner's Manual	
93% of Usable Capacity	67.9
Actual Amount of Solvent Used	68.1
1/3 of Usable Capacity	24.4

Is the actual amount of solvent used in the test equal to 93% \pm 1%
 of the Usable Capacity stated in Form No. 1? **YES**

**DATA SHEET NO. 3
DUMMY LONGITUDINAL CLEARANCE DIMENSIONS**

Test Vehicle: 2019 Audi A6 45 TFSI S tronic quattro 4-Door Sedan
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20195808
 Test Date: 1/28/2020



LEFT SIDE VIEW

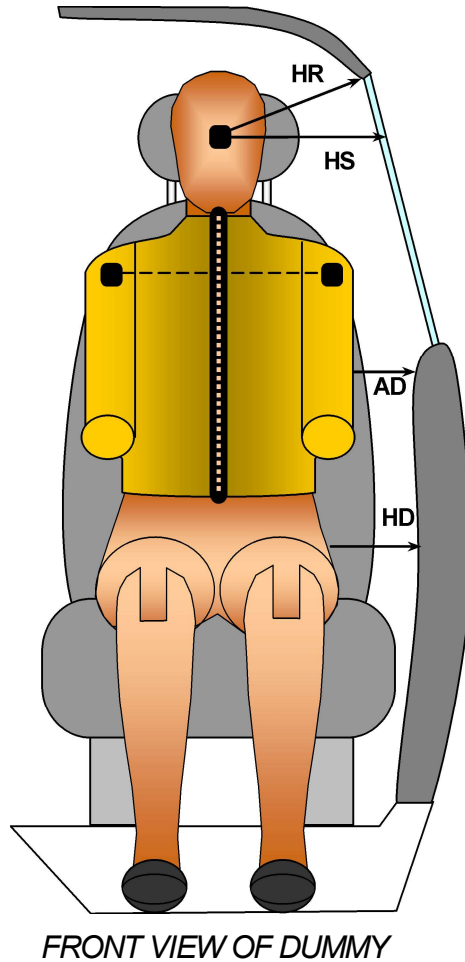
NOTE: 2-DOOR VEHICLE SHOWN.
 REAR DUMMY PHX & PHZ
 MEASUREMENTS FOR A 4-DOOR
 VEHICLE WOULD USE THE C-POST
 STRIKER AS A REFERENCE POINT

Driver Code	Pass. Code	Measurement Description	Driver		Passenger	
			Length (mm)	Angle (°)	Length (mm)	Angle (°)
HH		Head to Header	311	29.9		
HW		Head to Windshield	619	0		
HZ	HZ	Head to Roof Liner	160	90	276	90
NR	NB	Nose to Rim/Seat Back	399	9.0	589	6.8
CD	CB	Chest to Dashboard/Seat Back	542	13.9	570	14.4
CS		Chest to Steering Wheel	345	4.4		
KDL	KBL	Left Knee to Dash/Seat Back	258	30.3	281	11.5
KDR	KBR	Right Knee to Dash/Seat Back	265	30.5	281	11.5
PAX	PAX	Pelvic Tilt Angle X		18.4		30.1
PAY	PAY	Pelvic Tilt Angle Y		-0.8		-1.2
PHX	PHX	Hip Point to Striker (X-Axis)	150		190	
PHZ	PHZ	Hip Point to Striker (Z-Axis)	237		117	

DATA SHEET NO. 4
DUMMY LATERAL CLEARANCE DIMENSIONS

Test Vehicle: 2019 Audi A6 45 TFSI S tronic quattro 4-Door Sedan
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 Test Date: 1/28/2020

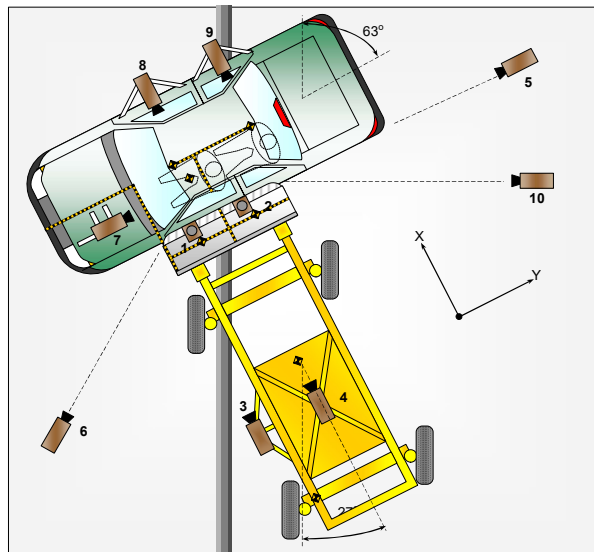


Code	Measurement Description	Driver	Passenger
		Length (mm)	
HR	Head to Side Header	194	254
HS	Head to Side Window	328	387
AD	Arm to Door	124	180
HD	Hip Point to Door	152	186

**DATA SHEET NO. 5
CAMERA AND INSTRUMENTATION DATA**

Test Vehicle: 2019 Audi A6 45 TFSI S tronic quattro 4-Door Sedan
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20195808
 Test Date: 1/28/2020



CAMERA LOCATIONS AND DATA

No.	Camera View	Coordinates* (mm)			Lens (mm)	Frame Rate (fps)
		X	Y	Z		
1	Overhead Overall	575	-790	-4950	8.5	1000
2	Overhead Close-Up	-90	20	-4970	20	1000
3	Left Impact Point (MDB)				50	1000
4	Side Overall (MDB)				16	1000
5	Rear	40	6755	-1440	24	1000
6	Left Front	-2290	-6560	-1510	24	1000
7	Driver Front (OB)				16	1000
8	Driver Side (OB)				8	1000
9	Passenger Side (OB)				8	1000
10	Real Time Left Rear					30
11	Real Time Inrun					30

Reference: Impact Point projected to Ground; +X = To Front of MDB, + Y = To Right of MDB, +Z = Down
 *All measurements accurate to ±6 mm

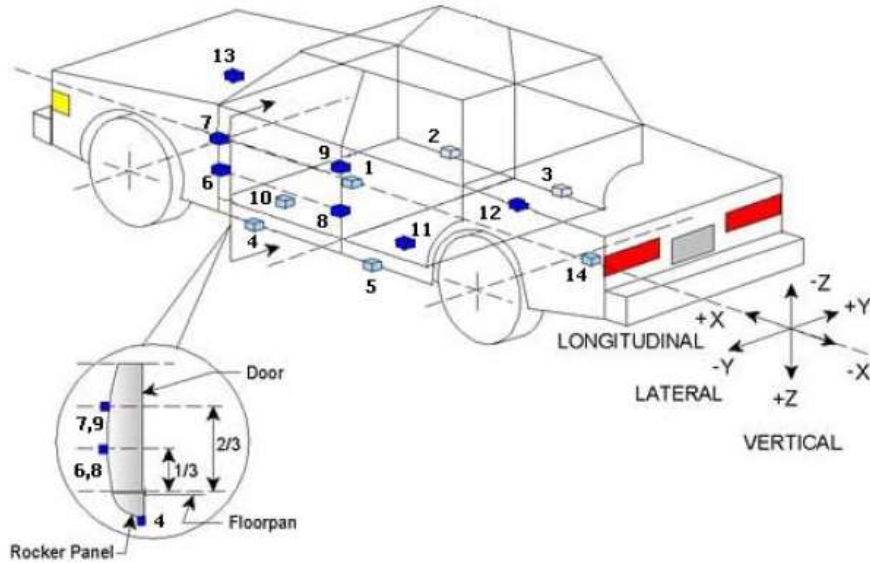
INSTRUMENTATION

	Number of Channels
Driver Dummy	16
Passenger Dummy	19
Vehicle Structure	23
MDB Accelerometers	5
MDB Contacts	2
Total	65

DATA SHEET NO. 6
TEST VEHICLE ACCELEROMETER LOCATIONS

Test Vehicle: 2019 Audi A6 45 TFSI S tronic quattro 4-Door Sedan
Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20195808
Test Date: 1/28/2020



TEST VEHICLE ACCELEROMETER LOCATIONS

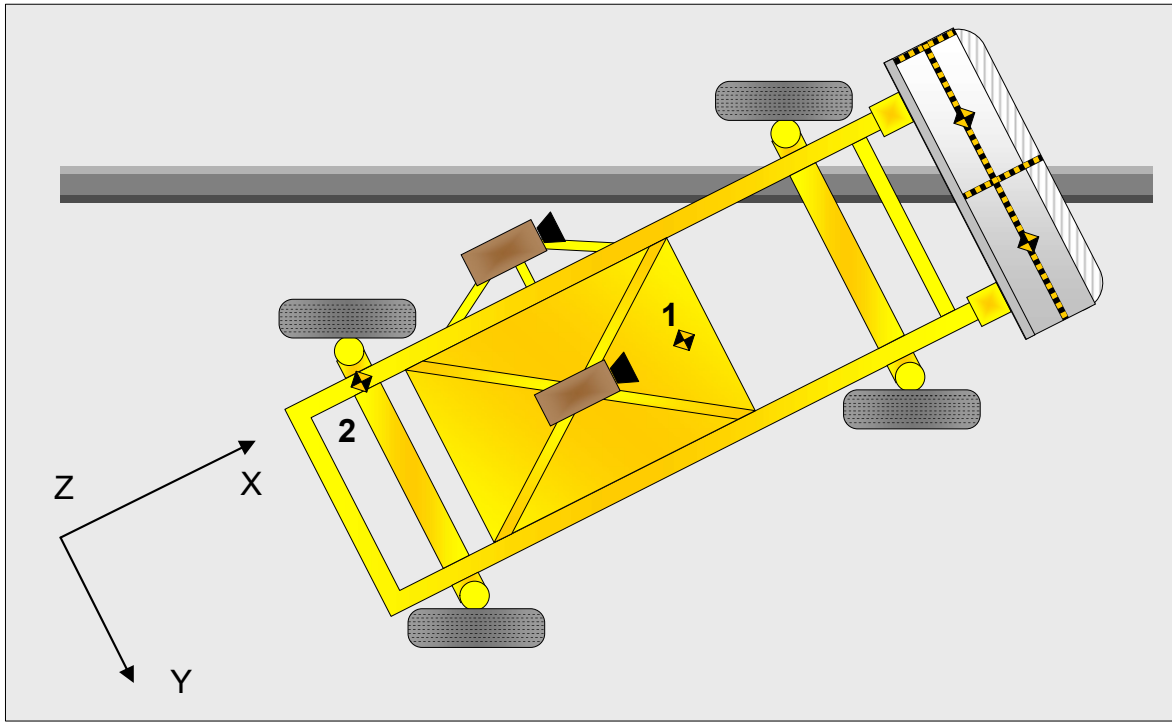
No.	ID	Coordinates (mm)		
		X	Y	Z
1	Vehicle CG	2484	370	-170
2	Right Sill at Front Seat	2790	793	-190
3	Right Sill at Rear Seat	1605	793	-185
4	Left Sill at Front Door	2888	-793	-190
5	Left Sill at Rear Door	1832	-793	-185
6	Left Lower A-Post	3380	-850	-530
7	Left Middle A-Post	3385	-850	-755
8	Left Lower B-Post	2405	-750	-430
9	Left Middle B-Post	2400	-780	-700
10	Front Seat Track	2518	-415	-200
11	Rear Seat Structure	2020	-390	-280
12	Rt. Rear Occ. Compartment	2055	360	-210
13	Engine Block	4285	35	-822
14	Rear Above Axle	865	-10	-520

Reference: X – Rear Surface of Vehicle (+ forward)
Y – Vehicle Centerline (+ to right)
Z – Ground Plane (+ down)

**DATA SHEET NO. 7
MDB ACCELEROMETER LOCATIONS**

Test Vehicle: 2019 Audi A6 45 TFSI S tronic quattro 4-Door Sedan
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20195808
 Test Date: 1/28/2020



MDB ACCELEROMETER LOCATIONS

No.	Accelerometer Location	Coordinates (mm)		
		X	Y	Z
1	MDB CG	-1105	0	-330
2	MDB Rear	-2580	-650	-625

Reference: X – MDB Face (+ forward)
 Y – MDB Centerline (+ to right)
 Z – Ground Plane (+ down)

Width between left and right MDB contact switches	mm	1401
---	----	------

**DATA SHEET NO. 8
POST-TEST OBSERVATIONS**

Test Vehicle: 2019 Audi A6 45 TFSI S tronic quattro 4-Door Sedan
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20195808
 Test Date: 1/28/2020

TEST DUMMY INFORMATION AND CONTACT POINTS

Description	Front Seat Dummy (ES-2re)	Rear Seat Dummy (SID-IIs)
Face	Curtain Airbag	Curtain Airbag
Top of Head	Curtain Airbag, Headliner	Curtain Airbag, Center Headrest
Left Side of Head	Curtain Airbag, Headliner	Curtain Airbag
Back of Head	Curtain Airbag, Headliner, Headrest	Seatback, Center Headrest
Left Shoulder	Door Panel	Door Panel, Seatback
Upper Torso	Side Torso/Pelvis Airbag, Seatback	Seatback
Lower Torso	Side Torso/Pelvis Airbag, Seatback	Door Panel, Seatback
Left Hip	Side Torso/Pelvis Airbag	Door Panel, Seat Cushion
Left Knee	Door Panel	Door Panel

POST-TEST DOOR PERFORMANCE

Description	Struck Side		Non-Struck Side		Rear Hatch
	Front	Rear	Front	Rear	
Remained Closed and Operational	No	No	Yes	Yes	
Total Separation from Vehicle at Hinges or Latches	No	No	No	No	
Latch or Hinge Systems Pulled Out of Their Anchorages	No	No	No	No	
Disengaged from Latched Position	No	No	No	No	
Latch Separated from Striker	No	No	No	No	
Jammed Shut	Yes	Yes	No	No	
If Door Opened at Striker, Record Width of Opening at Striker (mm)					

POST-TEST SEAT PERFORMANCE

Description	Struck Side		Non-Struck Side	
	Front	Rear	Front	Rear
Seat Movement Along Seat Track	No	No	No	No
Seat Disengagement from Floor Pan	No	No	No	No
Seat Back Movement from Initial Position	No	No	No	No
Seat Back Collapse	No	No	No	No

POST-TEST STRUCTURAL OBSERVATIONS

Critical Areas of Performance	Observations and Conclusions
Pillar Performance	No Separation
Sill Separation	None
Windshield Damage	None
Side Window Damage	LF, LR window broken
Other Notable Effects	None

**DATA SHEET NO. 8 (CONTINUED)
POST-TEST OBSERVATIONS**

Test Vehicle: 2019 Audi A6 45 TFSI S tronic quattro 4-Door Sedan
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20195808
 Test Date: 1/28/2020

SUPPLEMENTAL RESTRAINT SYSTEM INFORMATION

Restraint Type	Struck Side Driver		Struck Side Left Rear Passenger	
	Mounted	Deployed	Mounted	Deployed
	Frontal Airbag	Yes	No	
Knee Airbag	Yes	No		
Side Curtain Airbag	Yes	Yes	Yes	Yes
Side Torso/Pelvis Airbag	Yes	Yes	No	
Side Airbag (Other)				
Seat Belt Pretensioner	Yes	Yes	Yes	Yes
Seat Belt Load Limiter	Yes		Yes	
Other:	No		No	

IMPACT POINT LOCATION DATA

Measured Parameter	Units	Tolerance	Value
Vehicle Wheel Base	mm		2930
Vertical Impact Reference Line (Aft of Front Axle) (Intended Impact Point)	mm		508
Actual Impact Point (Aft of Front Axle)	mm		513
Horizontal Offset (+forward / -rearward)	mm	+/- 50 of intended impact point	-5
Vertical Offset (+down / -up)	mm	+/- 20 of intended impact point	-4

**DATA SHEET NO. 9
MDB SUMMARY OF RESULTS**

Test Vehicle: 2019 Audi A6 45 TFSI S tronic quattro 4-Door Sedan
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20195808
 Test Date: 1/28/2020

MDB SPECIFICATIONS

Measurement Description	Length (mm)
Overall Width of Framework Carriage	1250
Overall Length Including Honeycomb Face	4119
Wheelbase of Framework Carriage	2591
CG Location aft of Front Axle	1127

MDB WEIGHTS

	Units	Front Axle	Rear Axle	Total
Left	kg	368.2	320.6	
Right	kg	400.7	271.4	
Ratio	%	56.5	43.5	
Totals	kg	768.9	592.0	1360.9

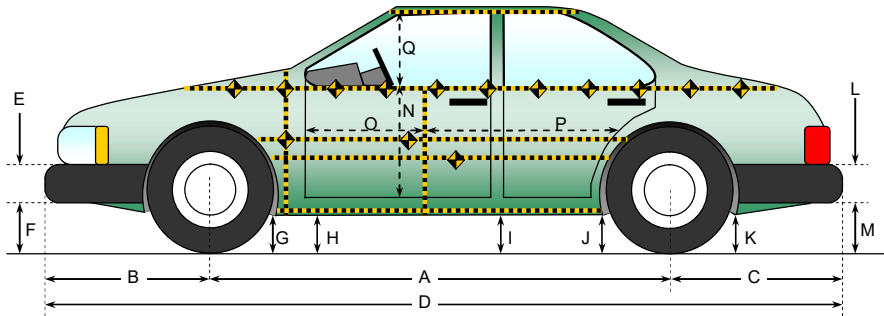
SPEED AND ANGLE AT IMPACT DATA

Measured Parameter	Units	Requirement	Value
Trap No. 1 Velocity (Primary)	km/h	61.1 to 62.7	61.98
Trap No. 2 Velocity (Redundant)	km/h	61.1 to 62.7	61.99
MDB CL to Target Vehicle CL	degrees	88.5 to 91.5	90.9
MDB Forward Line of Motion to Target Vehicle CL	degrees	62.5 to 63.5	63.1
MDB Crabbed Angle to MDB Forward Line of Motion	degrees	26 to 28	27.0

DATA SHEET NO. 10
TEST VEHICLE PROFILE MEASUREMENTS

Test Vehicle: 2019 Audi A6 45 TFSI S tronic quattro 4-Door Sedan
Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20195808
Test Date: 1/28/2020



All measurements in (mm) with tolerance of ± 3 mm

LEFT SIDE VIEW

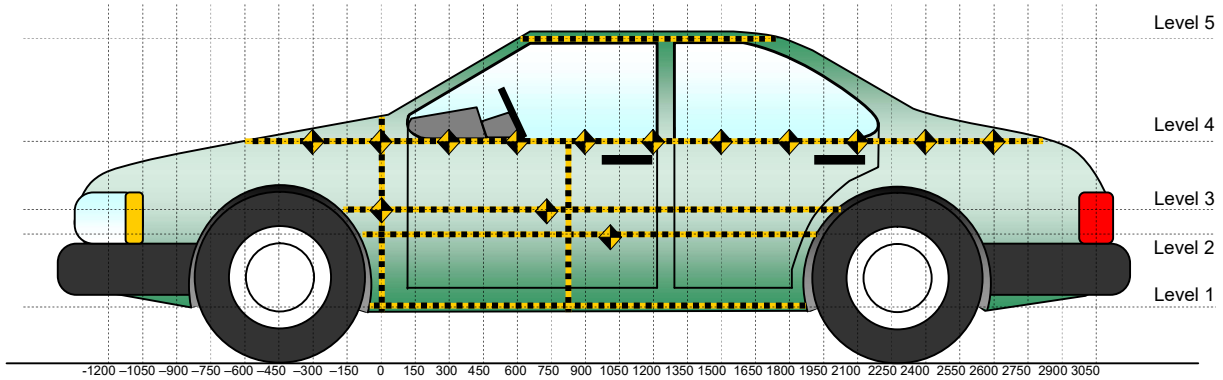
VEHICLE PRE- AND POST-TEST MEASUREMENT INFORMATION

Code	Measurement Description	Pre-Test	Post-Test	Difference
A	Wheelbase	2930	2923	7
B	Front Axle to FSOV	916	898	18
C	Rear Axle to RSOV	1066	1089	-23
D	Total Length at Centerline	4912	4910	2
E	Front Bumper Thickness	110	110	0
F	Front Bumper Bottom to Ground	191	191	0
G	Sill Height at Front Wheel Well	177	178	-1
H	Sill Height at Front Door Leading Edge	183	183	0
I	Sill Height at B Pillar	166	169	-3
J1	Sill Height at Rear Wheel Well	165	166	-1
J2	Pinch Weld Height at Rear Wheel Well	155	172	-17
K	Sill Height Aft of Rear Wheel Well	193	203	-10
L	Rear Bumper Thickness	150	150	0
M	Rear Bumper Bottom to Ground	252	259	-7
N	Sill Height to Window Bottom Sill	750	672	78
O	Front Door Leading Edge to Impact CL	777	747	30
P	Rear Door Trailing Edge to Impact CL	1240	1158	82
Q	Front Window Opening	403	377	26
R	Right Side Length	3955	3960	-5
S	Left Side Length	3955	3954	1
T	Vehicle Width at B Post	1875	1722	153
U	Front Wheel Track Width	1630		
V	Rear Wheel Track Width			

DATA SHEET NO. 11
TEST VEHICLE EXTERIOR CRUSH MEASUREMENTS

Test Vehicle: 2019 Audi A6 45 TFSI S tronic quattro 4-Door Sedan
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20195808
 Test Date: 1/28/2020



All Measurements Shown in mm

LEFT SIDE VIEW

MAXIMUM EXTERIOR CRUSH MEASUREMENTS

Level	Measurement Description	Height Above Ground	Maximum Exterior Static Crush	Distance from Impact
1	Sill Top	341	76	1050
2	Occupant H-Point	527	228	1800
3	Mid Door	628	255	1800
4	Window Sill	952	167	1650
5	Window Top	1405	18	1500

Note: The measurements are taken along the vertical impact reference line. Vehicle measurements forward of the vertical impact reference line are negative.

DATA SHEET NO. 11 (CONTINUED)
TEST VEHICLE EXTERIOR CRUSH MEASUREMENTS

Test Vehicle: 2019 Audi A6 45 TFSI S tronic quattro 4-Door Sedan
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20195808
 Test Date: 1/28/2020

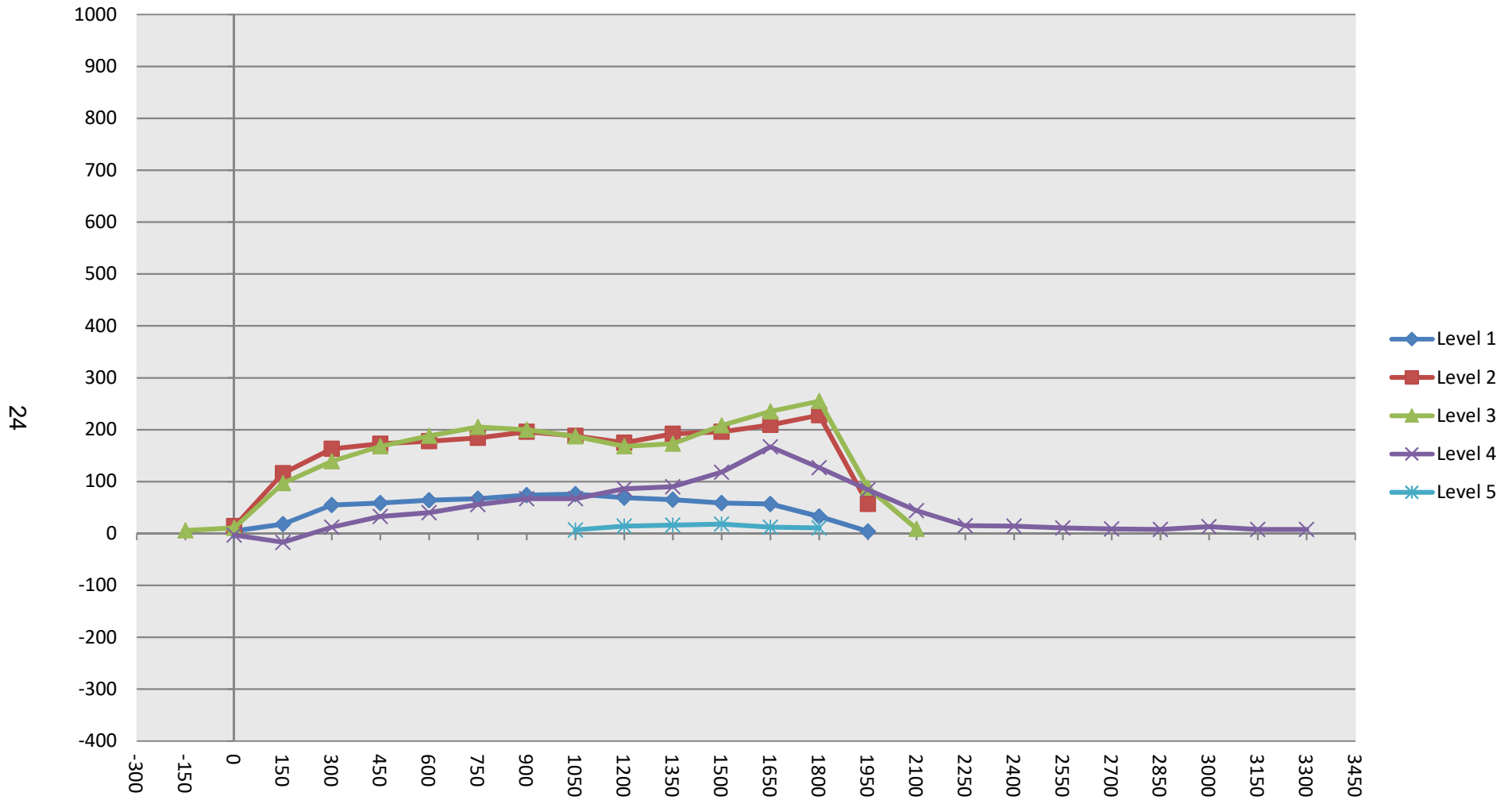
	Pre-Test					Post-Test					Difference				
	1	2	3	4	5	1	2	3	4	5	1	2	3	4	5
-2100															
-1950															
-1800															
-1650															
-1500															
-1350															
-1200															
-1050															
-900															
-750															
-600															
-450															
-300															
-150			164					170					6		
0	180	167	167	285		185	181	178	282		5	14	11	-3	
150	188	170	168	271		206	286	265	254		18	116	97	-17	
300	196	174	172	268		251	337	311	280		55	163	139	12	
450	196	177	174	264		255	350	342	297		59	173	168	33	
600	193	177	173	262		257	355	361	302		64	178	188	40	
750	190	175	172	257		257	359	377	313		67	184	205	56	
900	189	174	170	253		263	370	370	320		74	196	200	67	
1050	187	174	170	250	510	263	362	357	317	517	76	188	187	67	7
1200	187	177	173	247	504	256	352	341	333	518	69	175	168	86	14
1350	188	179	174	247	504	253	371	347	337	520	65	192	173	90	16
1500	188	181	177	248	505	247	377	385	366	523	59	196	208	118	18
1650	189	180	177	249	511	246	389	412	416	523	57	209	235	167	12
1800	189	175	172	250	519	222	403	427	377	530	33	228	255	127	11
1950	181	167	167	247		185	224	255	331		4	57	88	84	
2100			162	241				171	285				9	44	
2250				237					252					15	
2400				238					252					14	
2550				248					259					11	
2700				263					272					9	
2850				285					293					8	
3000				317					330					13	
3150				355					363					8	
3300				416					424					8	
3450															
3600															
3750															
3900															

NOTE: Pre-test measurements are taken when the vehicle is in the "As Tested" weight condition. Vehicle measurements forward of the vertical impact reference line are negative. The crush profile grid is established prior to the test based on an estimated impact point.

DATA SHEET NO. 11 (CONTINUED)
TEST VEHICLE EXTERIOR CRUSH MEASUREMENTS

Test Vehicle: 2019 Audi A6 45 TFSI S tronic quattro 4-Door Sedan
 Test Program: NCAP Side MDB Impact Test

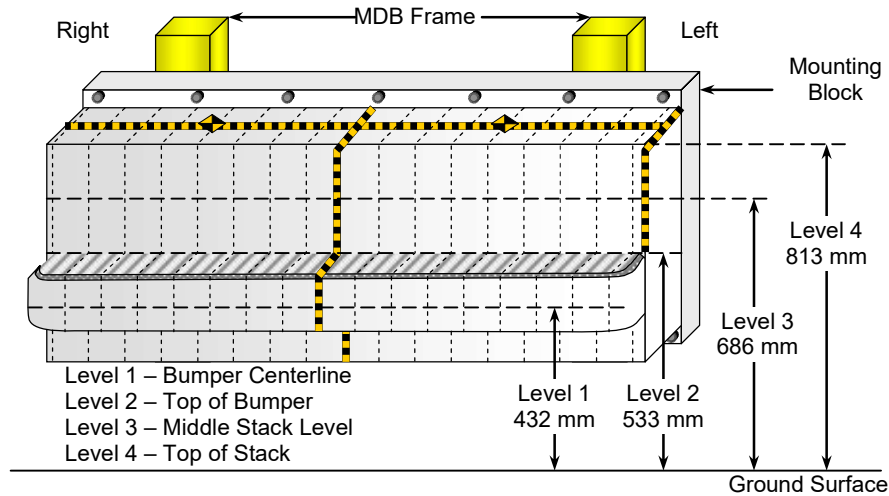
NHTSA No.: O20195808
 Test Date: 1/28/2020



DATA SHEET NO. 12
MDB EXTERIOR STATIC CRUSH MEASUREMENTS

Test Vehicle: 2019 Audi A6 45 TFSI S tronic quattro 4-Door Sedan
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20195808
 Test Date: 1/28/2020



FRONT VIEW

MAXIMUM STATIC CRUSH OF HONEYCOMB IMPACT FACE

Row	Vertical Location		From Centerline		Maximum Crush (mm)
	Description	Height (mm)	Distance (mm)	Direction	
A	Center of Bumper	432	700	Right	232
B	Top of Bumper	533	800	Left	124
C	Mid-Level	686	800	Left	155
D	Top of Stack	813	800	Left	211

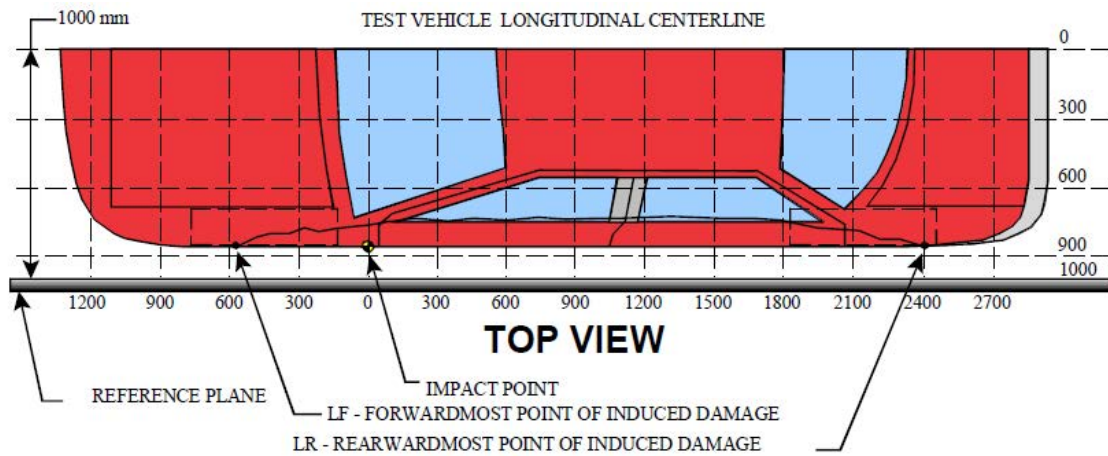
DEFORMABLE BARRIER STATIC CRUSH

Stack Level	Distance Right of Center (mm)									C _L	Distance Left of Center (mm)							
	800	700	600	500	400	300	200	100	0		100	200	300	400	500	600	700	800
4	49	17	23	45	65	107	145	141	130	125	90	90	96	125	56	186	211	
3	30	21	25	35	51	75	95	104	73	48	41	43	50	65	85	115	155	
2	100	99	95	87	85	86	87	92	80	81	94	106	105	105	108	109	124	
1	225	232	228	231	231	224	223	221	224	224	224	222	222	217	217	228	229	

**DATA SHEET NO. 13
VEHICLE AND MDB DAMAGE PROFILE DISTANCES**

Test Vehicle: 2019 Audi A6 45 TFSI S tronic quattro 4-Door Sedan
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20195808
 Test Date: 1/28/2020



VEHICLE DAMAGE PROFILE DISTANCES

DPD	Distance from Impact Point (mm)	Level	Post-Test (mm)	Pre-Test (mm)	Max. Static Crush (mm)
1	2070	3	159	172	-13
2	1668	3	413	176	237
3	1266	3	343	173	170
4	864	3	370	170	200
5	462	3	347	174	173
6	60	3	210	167	43

MDB DAMAGE PROFILE DISTANCES

DPD	Distance from Impact Point (mm)	Level	Post-Test (mm)	Pre-Test (mm)	Max. Static Crush (mm)
1	800 mm right of center	1	701	476	225
2	480 mm right of center	1	692	463	229
3	160 mm right of center	1	685	463	222
4	160 mm left of center	1	683	463	220
5	480 mm left of center	1	688	463	225
6	800 mm left of center	1	705	476	229

DATA SHEET NO. 14
FMVSS NO. 301 STATIC ROLLOVER RESULTS

Test Vehicle: 2019 Audi A6 45 TFSI S tronic quattro 4-Door Sedan
 Test Program: NCAP Side MDB Impact Test

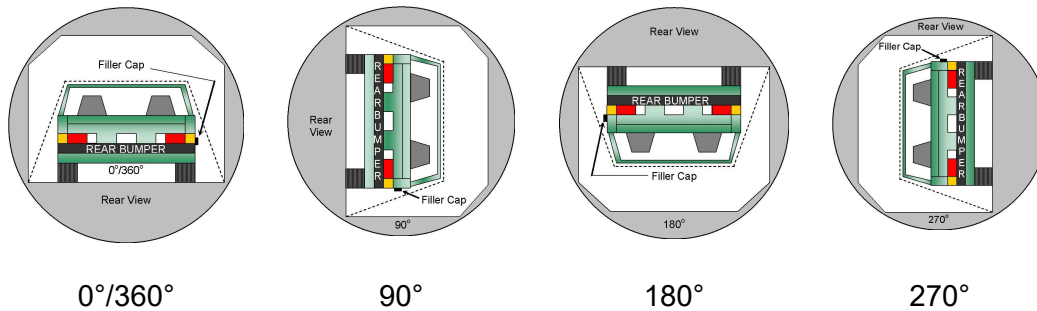
NHTSA No.: O20195808
 Test Date: 1/28/2020

Test Time: 11:28 am

Temperature: 21.6°C

- A. From impact until vehicle motion ceases: (Maximum Allowable = 1 ounce) 0.0 oz.
 B. For the 5 minute period after motion ceases: (Maximum Allowable = 5 ounces) 0.0 oz.
 C. For the following 25 minutes: (Maximum Allowable = 1 ounce / minute) None
 D. Spillage Details: None

FMVSS 301 STATIC ROLLOVER DATA



ROLLOVER SOLVENT COLLECTION TIME TABLE IN SECONDS

Test Phase	Rotation Time	Hold Time	Total Time
0° to 90°	112	300	412
90° to 180°	110	300	410
180° to 270°	107	300	407
270° to 360°	110	300	410

FMVSS 301 ROLLOVER SPILLAGE TABLE (UNITS IN OUNCES)

Test Phase	First 5 Minutes	Sixth Minute	Seventh Minute	Eighth Minute
0° to 90°	0.0	0.0	0.0	
90° to 180°	0.0	0.0	0.0	
180° to 270°	0.0	0.0	0.0	
270° to 360°	0.0	0.0	0.0	

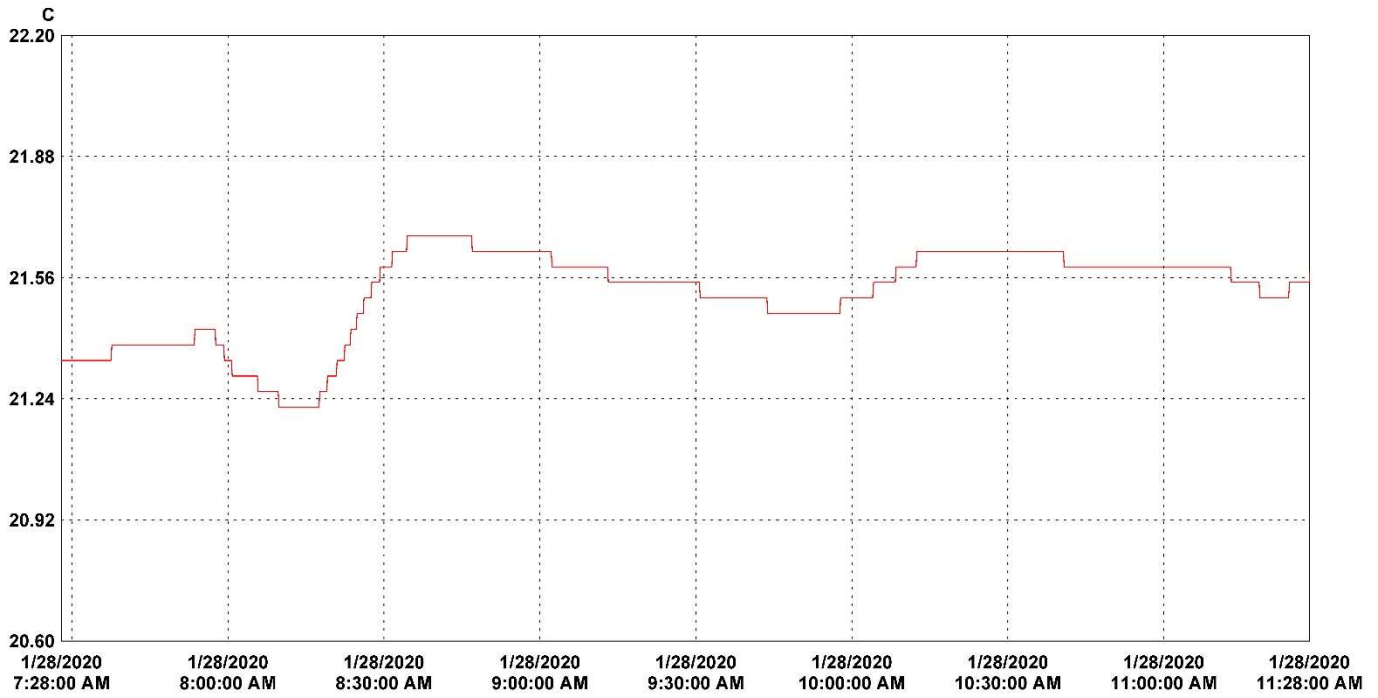
ROLLOVER SOLVENT SPILLAGE LOCATION TABLE

Test Phase	Spillage Location
0° to 90°	
90° to 180°	
180° to 270°	
270° to 360°	

DATA SHEET NO. 15
DUMMY/VEHICLE TEMPERATURE AND HUMIDITY STABILIZATION DATA

Test Vehicle: 2019 Audi A6 45 TFSI S tronic quattro 4-Door Sedan
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: O20195808
 Test Date: 1/28/2020



30 minutes/div 4 hours (M/d/yyyy h:mm:ss tt) Central Time Graph file (truncated): O20195808 2019 Audi A6 4-Door Sedan SINCAP.spg

LN	Serial #	Description	CH	Value	Maximum	Average	Minimum	Units	CH description	Logger file
1	18352040	VSC_North_Hall	1		21.67	21.52	21.22	C	Temperature	18352040_VSC_North_Hall.spl

**APPENDIX A
PHOTOGRAPHS**

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Photo No. 001 - As Delivered Right Front Three-Quarter View of Test Vehicle



Photo No. 002 - As Delivered Left Rear Three-Quarter View of Test Vehicle

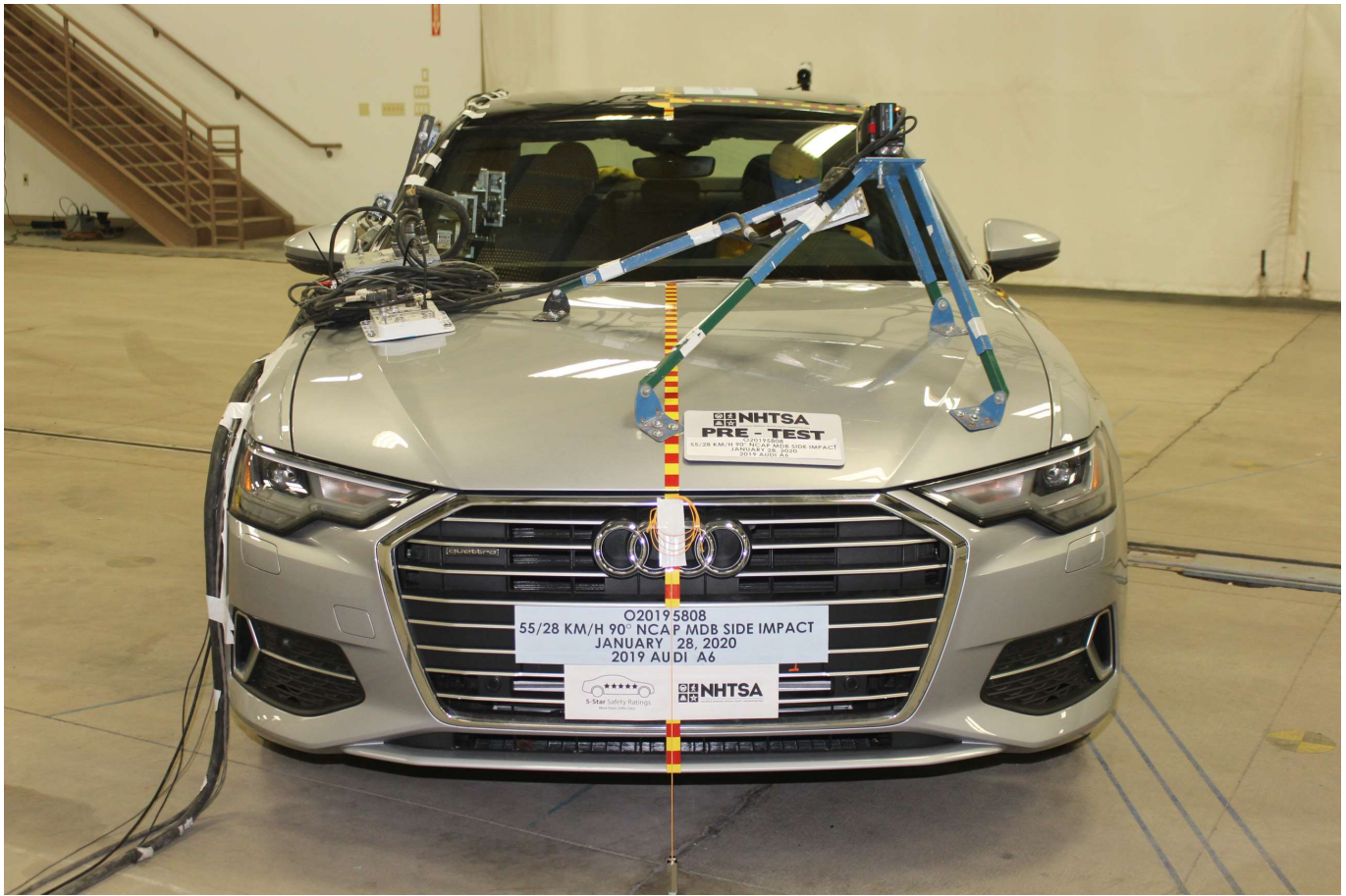


Photo No. 003 - Pre-Test Frontal View of Test Vehicle



Photo No. 004 - Post-Test Frontal View of Test Vehicle

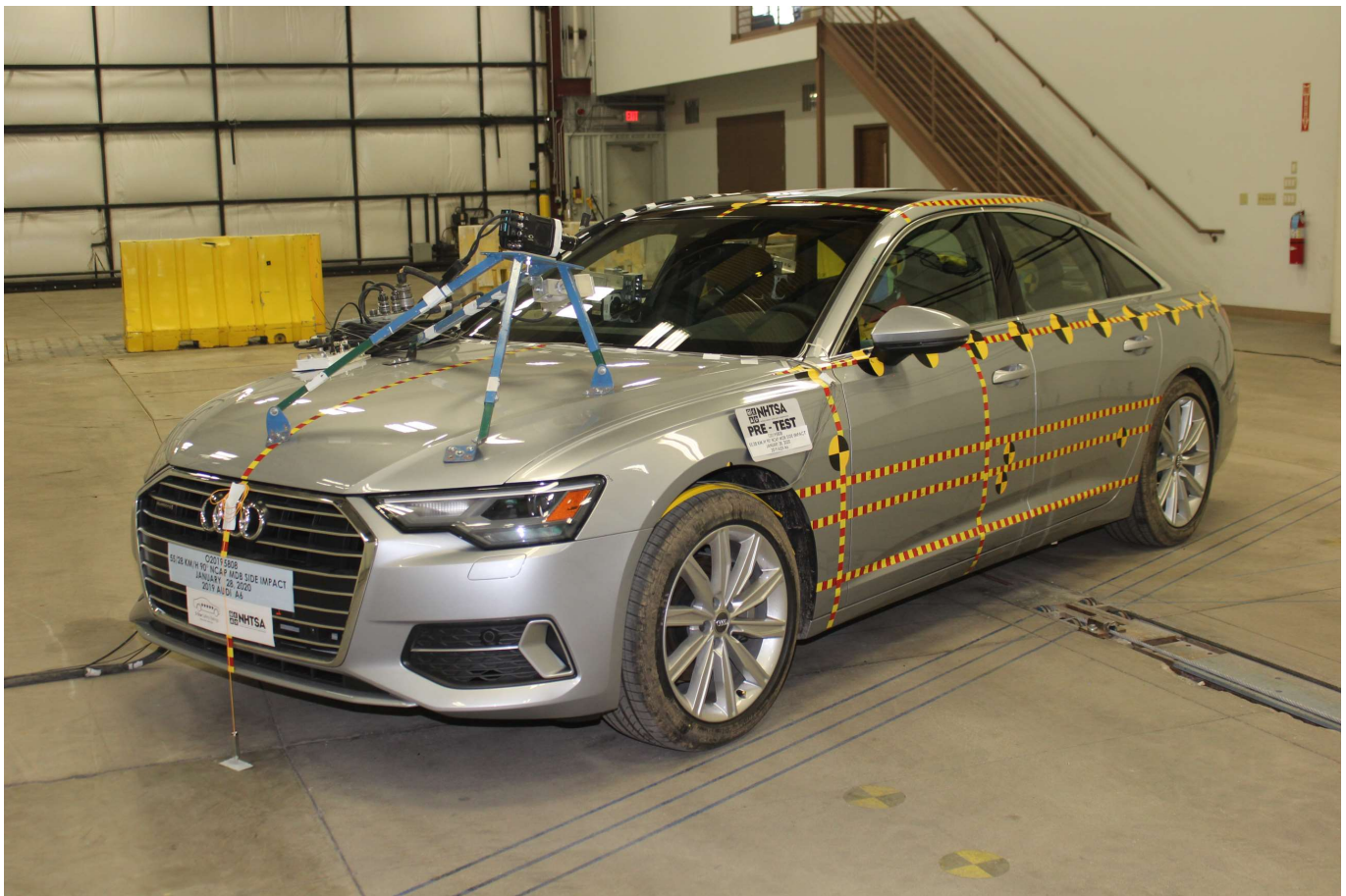


Photo No. 005 - Pre-Test Left Front Three-Quarter View of Test Vehicle



Photo No. 006 - Post-Test Left Front Three-Quarter View of Test Vehicle



Photo No. 007 - Pre-Test Left Side View of Test Vehicle



Photo No. 008 - Post-Test Left Side View of Test Vehicle



Photo No. 009 - Pre-Test Left Three-Quarter Rear View of Test Vehicle



Photo No. 010 - Post-Test Left Three-Quarter Rear View of Test Vehicle



Photo No. 011 - Pre-Test Rear View of Test Vehicle

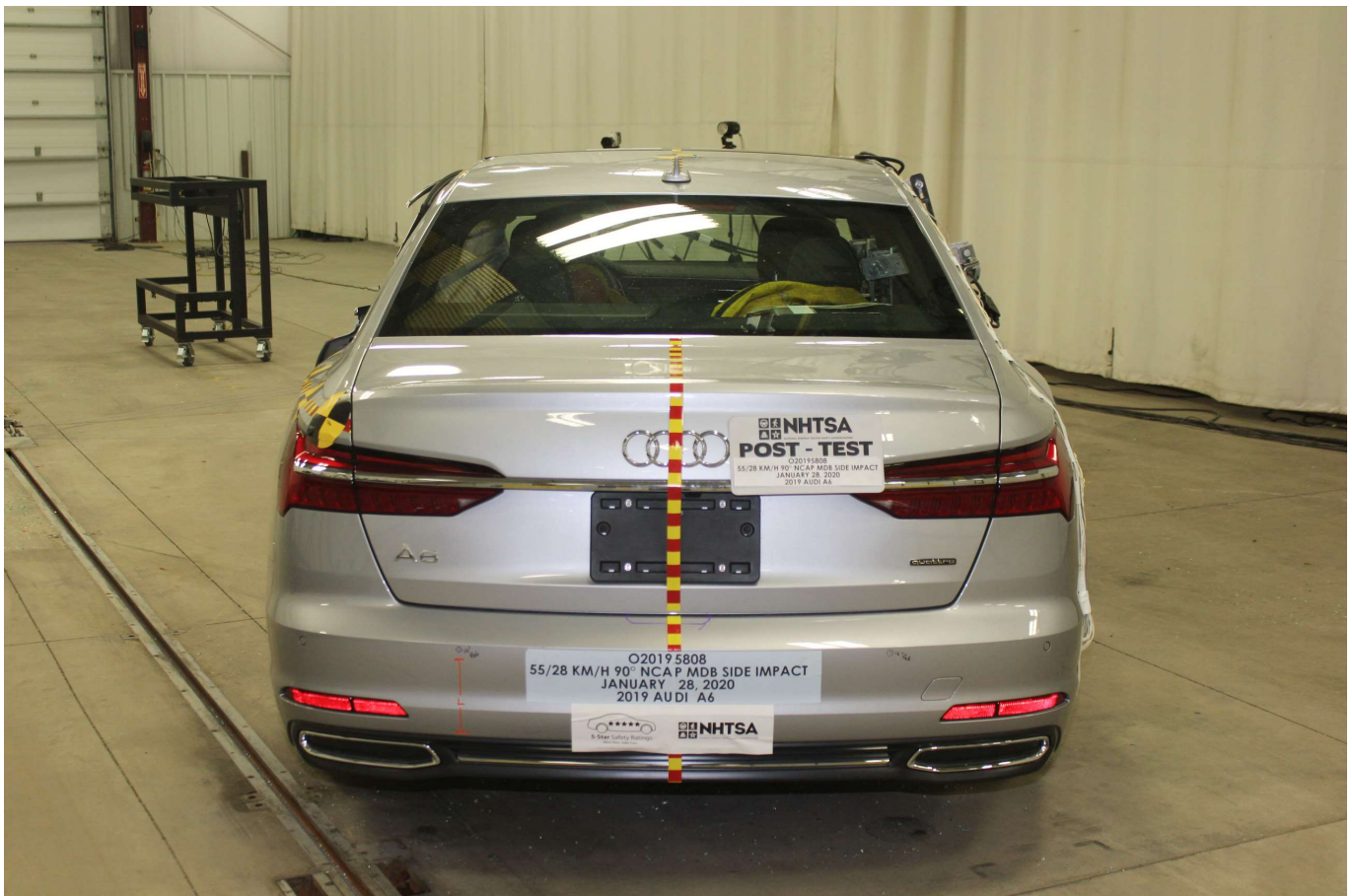


Photo No. 012 - Post-Test Rear View of Test Vehicle



Photo No. 013 - Pre-Test Right Side View of Test Vehicle



Photo No. 014 - Post-Test Right Side View of Test Vehicle

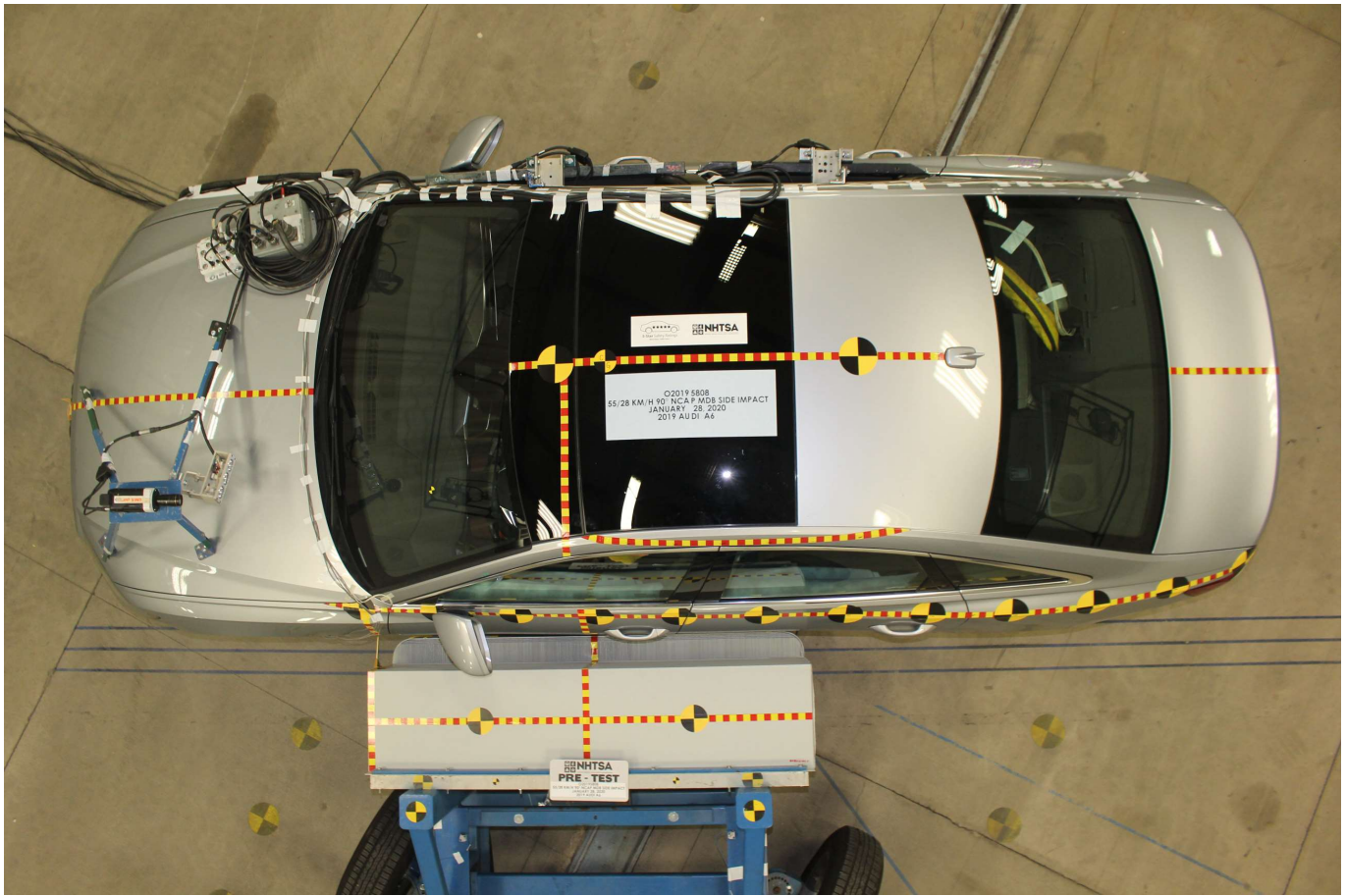


Photo No. 015 - Pre-Test Overhead View of Test Area

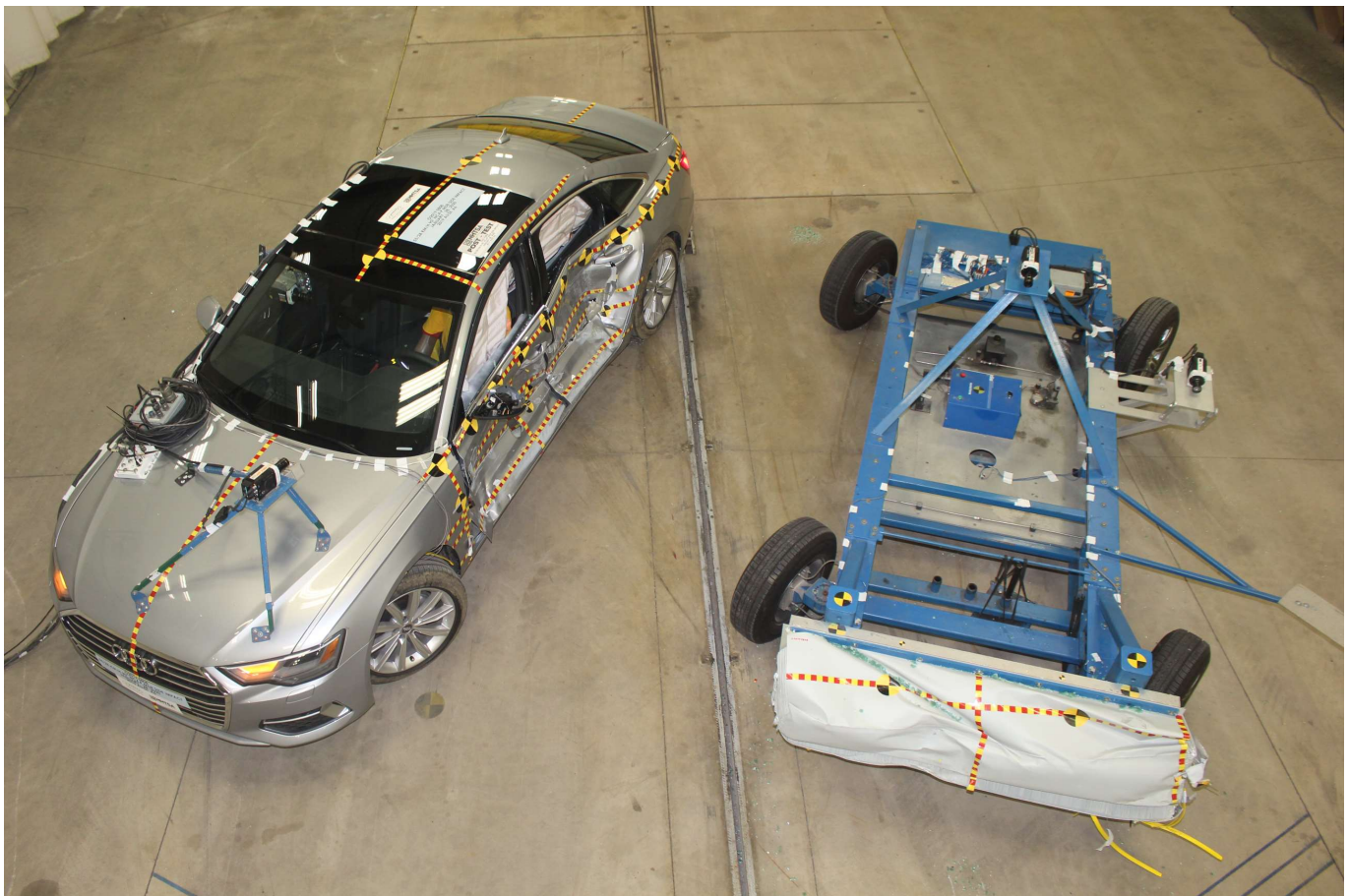


Photo No. 016 - Post-Test Overhead View of Test Area



Photo No. 017 - Pre-Test Left Side View of MDB Positioned Against Side of Test Vehicle



Photo No. 018 - Pre-Test Right Side View of MDB Positioned Against Side of Test Vehicle



Photo No. 019 - Pre-Test Close-Up View of Impact Point Target



Photo No. 020 - Post-Test Close-Up View of Impact Point Target



Photo No. 021 - Pre-Test Left Front Door Latch Close-Up



Photo No. 022 - Post-Test Left Front Door Latch Close-Up



Photo No. 023 - Pre-Test Left Rear Door Latch Close-Up



Photo No. 024 - Post-Test Left Rear Door Latch Close-Up



Photo No. 025 - Pre-Test Front Close-Up View of Driver Dummy



Photo No. 026 - Post-Test Front Close-Up View of Driver Dummy



Photo No. 027 - Pre-Test Left Side View of Driver Dummy Showing Belt and Chalking



Photo No. 028 - Pre-Test Left Side View of Driver Dummy Shoulder and Door Top View



Photo No. 029 - Post-Test Left Side View of Driver Dummy Shoulder and Door Top View



Photo No. 030 - Pre-Test Frontal View of Driver Seat Back Prior to Dummy Positioning



Photo No. 031 - Pre-Test Frontal View of Driver Dummy Head and Shoulders in Relation to Head Restraint



Photo No. 032 - Pre-Test Frontal View of Driver Seat Pan Prior to Dummy Positioning



Photo No. 033 - Pre-Test Overhead View of Driver Dummy Thighs on Seat Pan



Photo No. 034 - Pre-Test Placement of Driver Dummy Feet



Photo No. 035 - Pre-Test View of Belt Anchorage for Driver Dummy



Photo No. 036 - Pre-Test Left Side View of Steering Wheel



Photo No. 037 - Pre-Test View of Disengaged Parking Brake



Photo No. 038 - Pre-Test View of Parking Brake



Photo No. 039 - Pre-Test Close-Up Left Side View of Driver Seat Track



Photo No. 040 - Pre-Test Close-Up Left Side View of Driver Seat Back



Photo No. 041 - Pre-Test Close-Up View of Driver Seat Back or Head Restraint



Photo No. 042 - Pre-Test Driver Dummy and Door Clearance View



Photo No. 043 - Post-Test Driver Dummy and Door Clearance View



Photo No. 044 - Pre-Test Right Side View of Driver Dummy and Front Seat of Occupant Compartment



Photo No. 045 - Post-Test Right Side View of Driver Dummy and Front Seat of Occupant Compartment

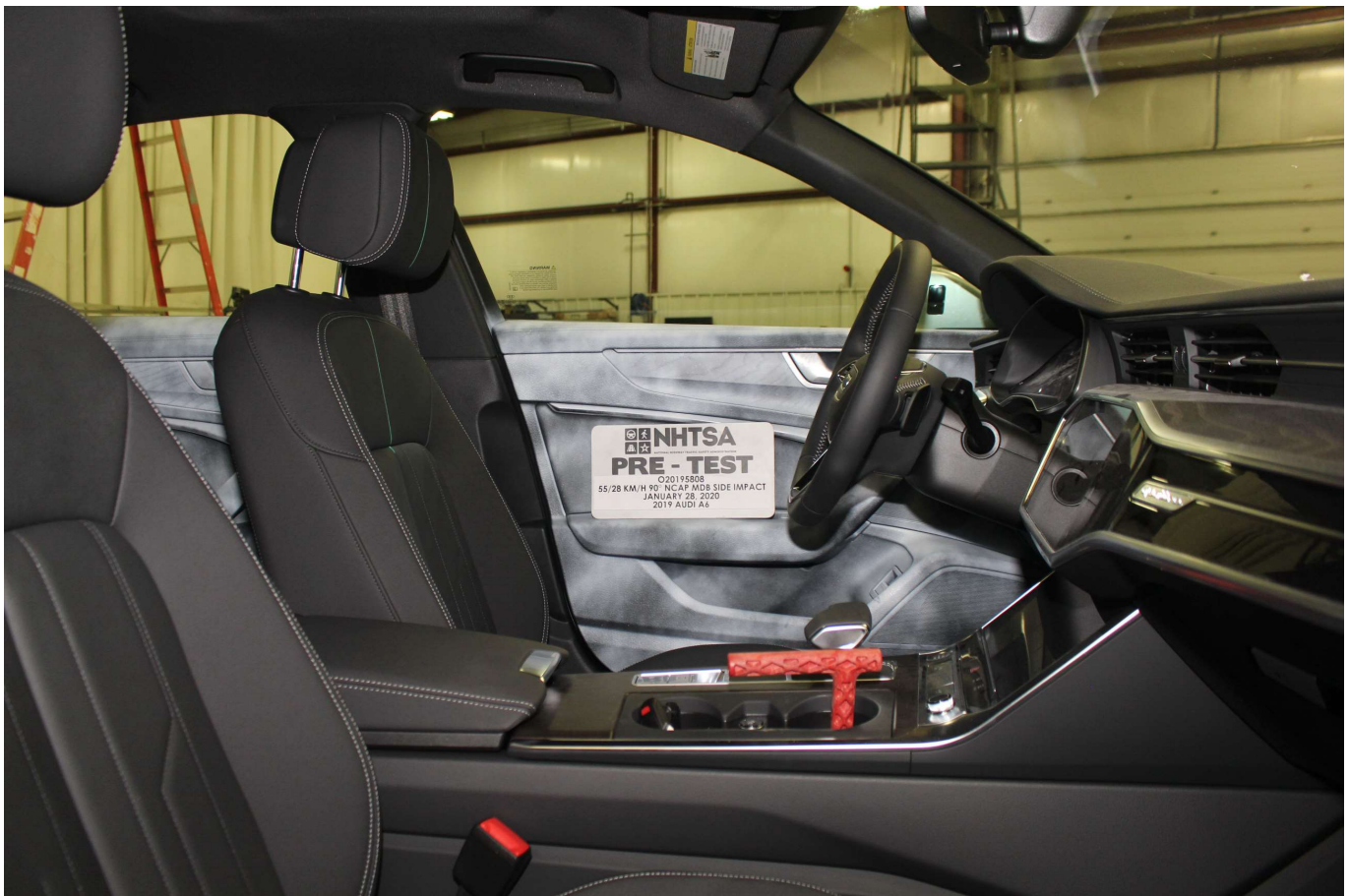


Photo No. 046 - Pre-Test Driver Inner Door Panel View



Photo No. 047 - Post-Test Driver Inner Door Panel View



Photo No. 048 - Post-Test Driver Dummy Close-up Head Contact with Vehicle Interior View



Photo No. 049 - Post-Test Driver Dummy Close-up Head Contact with Side Airbag View



Photo No. 050 - Post-Test Driver Dummy Close-up Torso Contact with Vehicle Interior View



Photo No. 051 - Post-Test Driver Dummy Close-up Torso Contact with Side Airbag View

PHOTOGRAPH NOT APPLICABLE

Photo No. 052 - Post-Test Driver Dummy Close-up Pelvis Contact with Vehicle Interior View



Photo No. 053 - Post-Test Driver Dummy Close-up Pelvis Contact with Side Airbag View



Photo No. 054 - Post-Test Driver Dummy Close-up Knee Contact View



Photo No. 055 - Pre-Test Left Side View of Rear Passenger Dummy Showing Belt and Chalking



Photo No. 056 - Pre-Test Left Side View of Rear Passenger Dummy Shoulder and Door Top View



Photo No. 057 - Post-Test Left Side View of Rear Passenger Dummy Shoulder and Door Top View



Photo No. 058 - Pre-Test Frontal View of Rear Passenger Seat Back Prior to Dummy Positioning



Photo No. 059 - Pre-Test Frontal View of Rear Passenger Dummy Head and Shoulders in Relation to Head Restraint



Photo No. 060 - Pre-Test Overhead View of Rear Passenger Seat Pan Prior to Dummy Positioning



Photo No. 061 - Pre-Test Overhead View of Rear Passenger Dummy Thighs on Seat Pan



Photo No. 062 - Pre-Test View of Rear Passenger Dummy Neck Showing Position of Adjustable Neck Bracket



Photo No. 063 - Pre-Test View of Rear Passenger Dummy Head Showing Dummy Head is Level



Photo No. 064 - Pre-Test Placement of Rear Passenger Dummy Feet



Photo No. 065 - Pre-Test View of Belt Anchorage for Rear Passenger Dummy



Photo No. 066 - Pre-Test Close-Up Left Side View of Rear Passenger Seat Track



Photo No. 067 - Pre-Test Close-Up Left Side View of Rear Passenger Seat Back



Photo No. 068 - Pre-Test Close-up View of Rear Passenger Seat Back or Head Restraint



Photo No. 069 - Pre-Test Rear Passenger Dummy and Door Clearance View



Photo No. 070 - Post-Test Rear Passenger Dummy and Door Clearance View



Photo No. 071 - Pre-Test Right Side View of Rear Passenger Dummy and Rear Seat Occupant Compartment



Photo No. 072 - Post-Test Right Side View of Rear Passenger Dummy and Rear Seat Occupant Compartment



Photo No. 073 - Pre-Test Rear Passenger Inner Door Panel View



Photo No. 074 - Post-Test Rear Passenger Inner Door Panel View

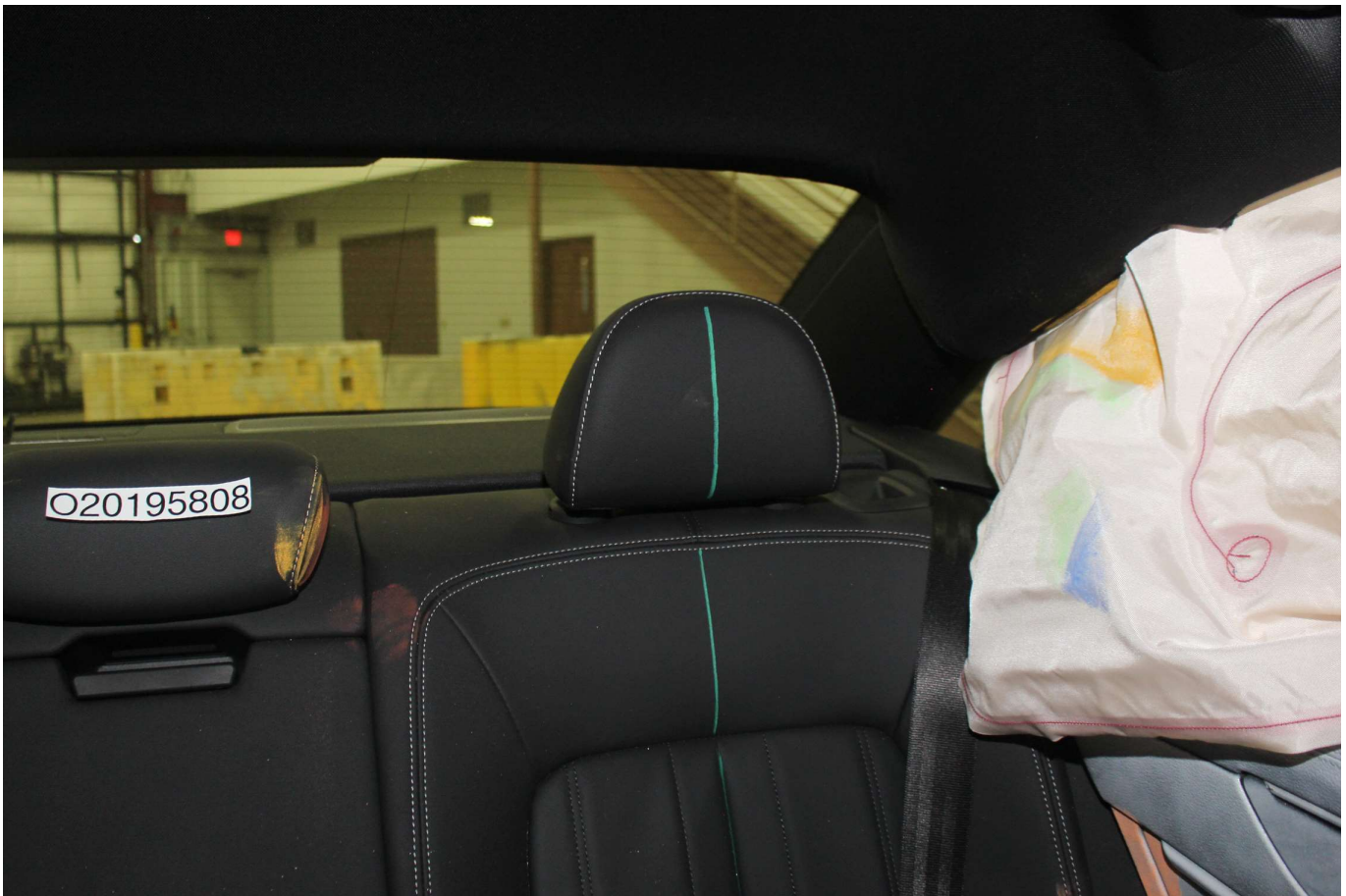


Photo No. 075 - Post-Test Rear Passenger Dummy Close-up Head Contact with Vehicle Interior View



Photo No. 076 - Post-Test Rear Passenger Dummy Close-up Head Contact with Side Airbag View



Photo No. 077 - Post-Test Rear Passenger Dummy Close-up Torso Contact with Vehicle Interior View

PHOTOGRAPH NOT APPLICABLE

Photo No. 078 - Post-Test Rear Passenger Dummy Close-up Torso Contact with Side Airbag View



Photo No. 079 - Post-Test Rear Passenger Dummy Close-up Pelvis Contact with Vehicle Interior View

PHOTOGRAPH NOT APPLICABLE

Photo No. 080 - Post-Test Rear Passenger Dummy Close-up Pelvis Contact with Side Airbag View



Photo No. 081 - Post-Test Rear Passenger Dummy Close-up Knee Contact View



Photo No. 082 - Pre-Test View of Fuel Filler Cap or Fuel Filler Neck



Photo No. 083 - Post-Test View of Fuel Filler Cap or Fuel Filler Neck

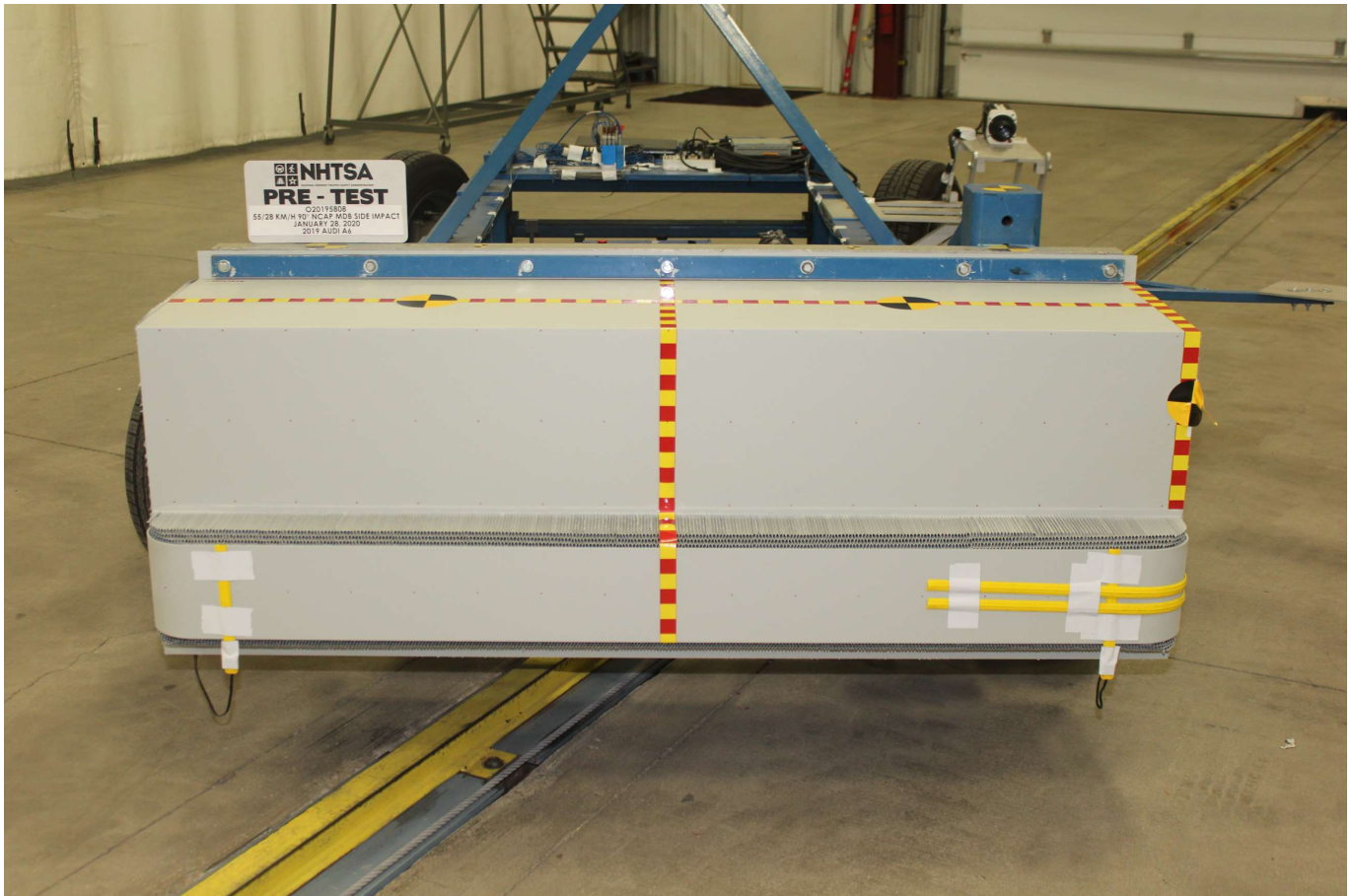


Photo No. 084 - Pre-Test Front View of MDB Impactor Face

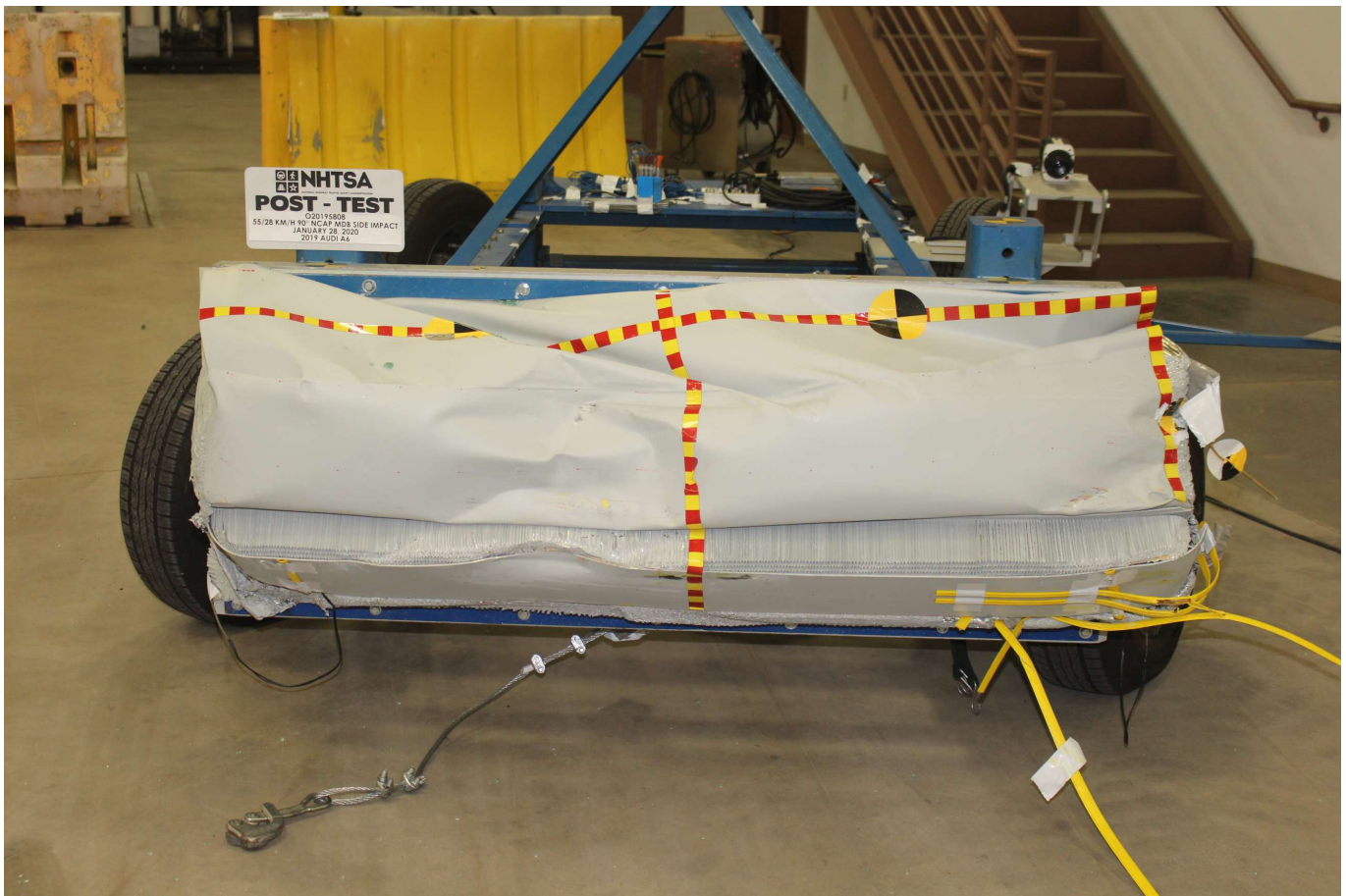


Photo No. 085 - Post-Test Front View of MDB Impactor Face

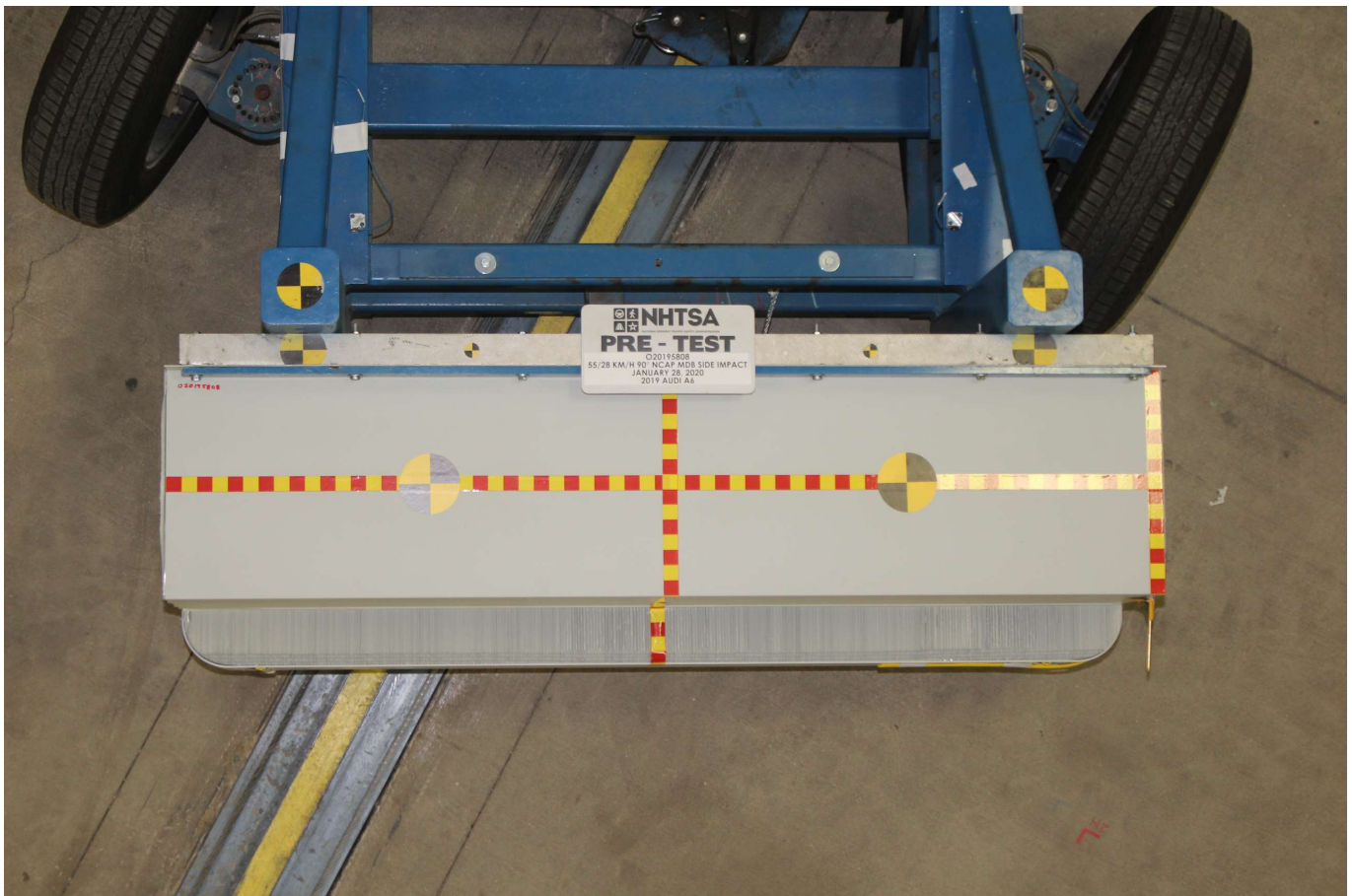


Photo No. 086 - Pre-Test Top View of MDB Impactor Face



Photo No. 087 - Post-Test Top View of MDB Impactor Face



Photo No. 088 - Pre-Test Left Side View of MDB Impactor Face

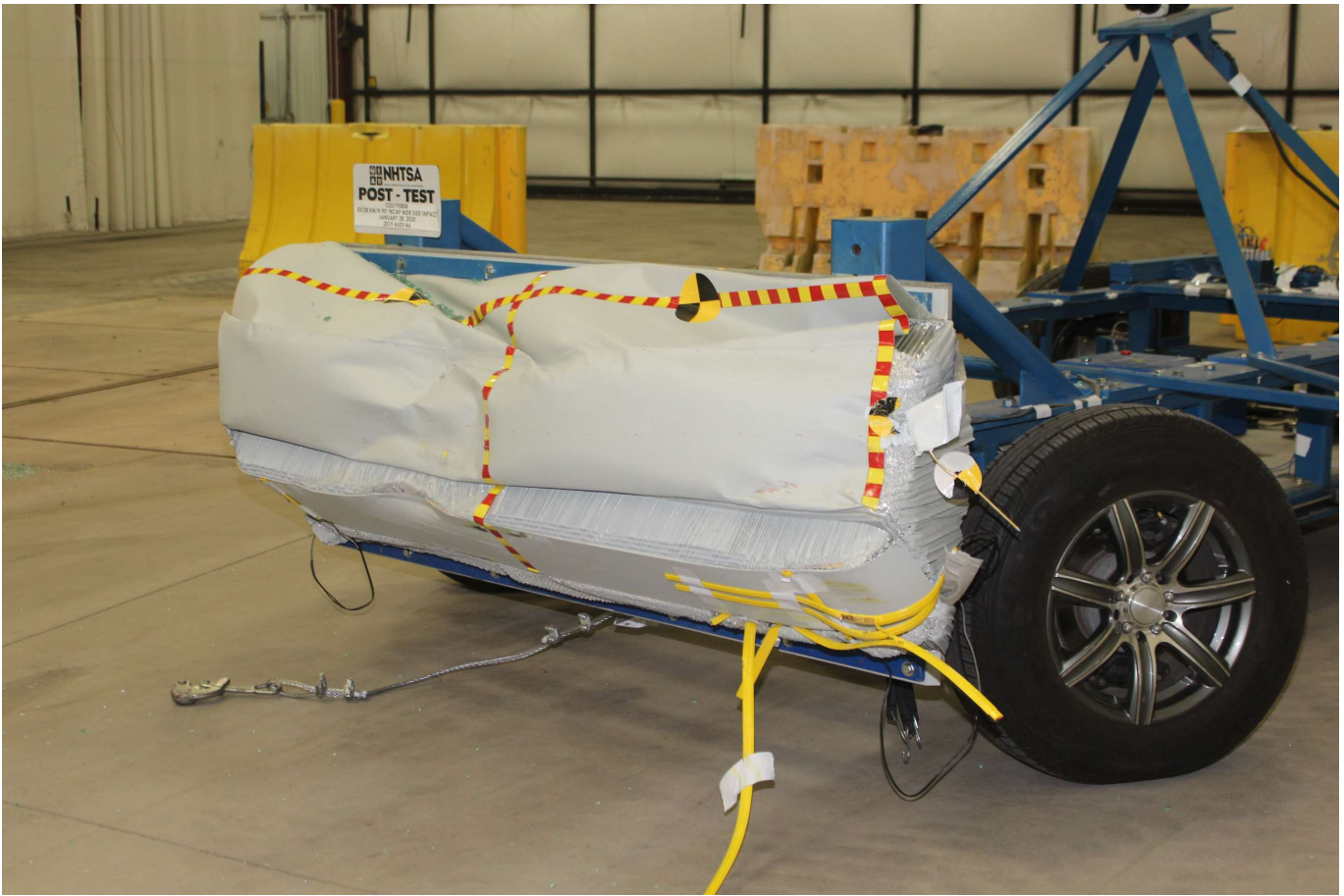


Photo No. 089 - Post-Test Left Side View of MDB Impactor Face



Photo No. 090 - Pre-Test Right Side View of MDB Impactor Face



Photo No. 091 - Post-Test Right Side View of MDB Impactor Face



Photo No. 092 - Close-Up View of Vehicle Certification Label



Photo No. 093 - Close-Up View of Vehicle Tire Information Placard or Label



Photo No. 094 - Pre-Test Ballast View



Photo No. 095 - Post-Test Primary and Redundant Speed Trap Read-Out



Photo No. 096 - FMVSS Photo No. 301 Static Rollover 0 Degrees



Photo No. 097 - FMVSS Photo No. 301 Static Rollover 90 Degrees



Photo No. 098 - FMVSS Photo No. 301 Static Rollover 180 Degrees

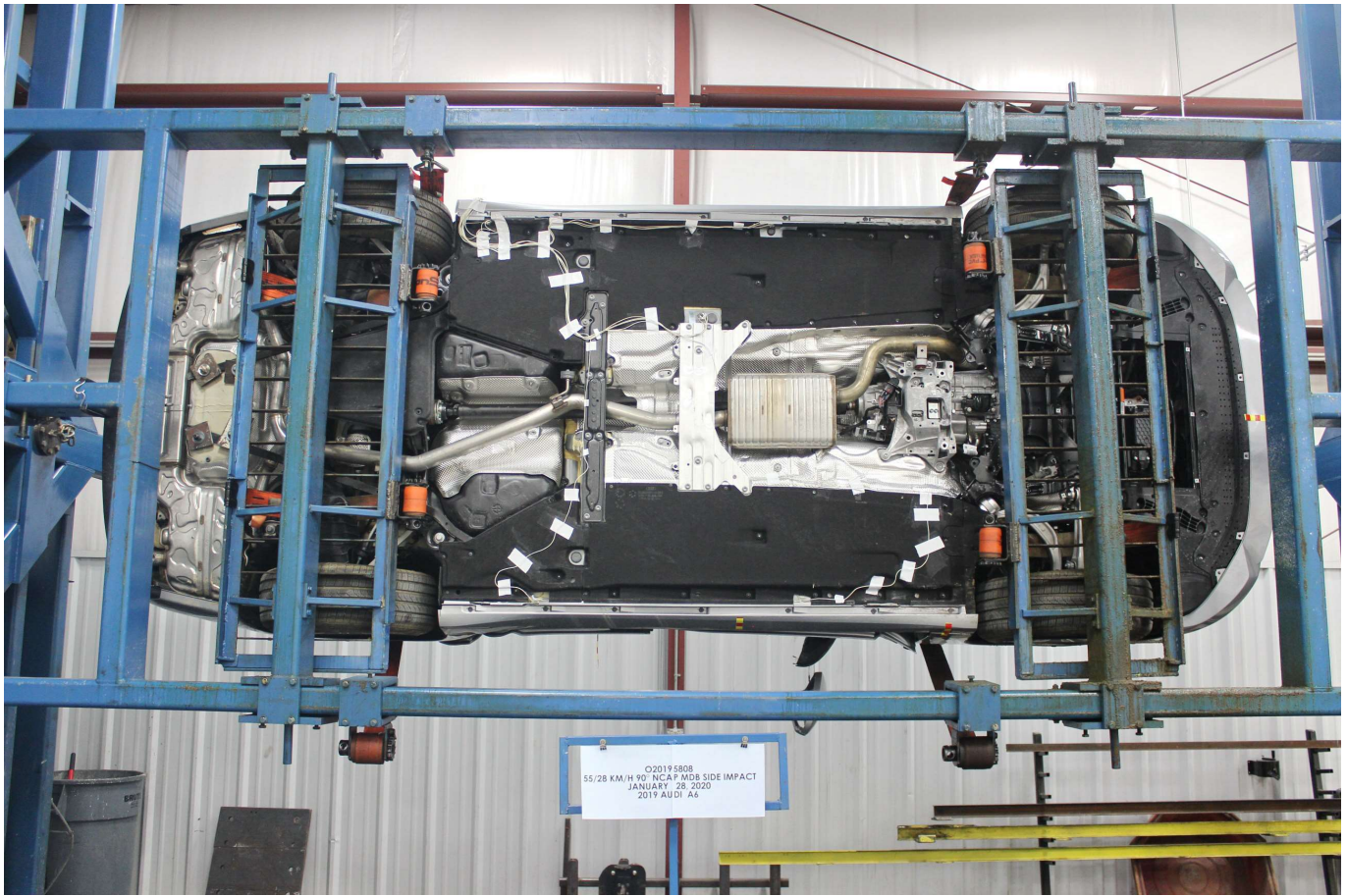


Photo No. 099 - FMVSS Photo No. 301 Static Rollover 270 Degrees



Photo No. 100 - FMVSS Photo No. 301 Static Rollover 360 Degrees



Photo No. 101 - Impact Event

2019 Audi A6 45 TFSI (2.0T) S tronic quattro



STANDARD EQUIPMENT (unless replaced by options)

- TECHNICAL**
- 2.0L TFSI® I4 engine
 - quattro® all-wheel drive system
 - 7-speed S tronic® transmission
 - 19" 10-spoke-dynamic design wheels, all-season tires
 - Energy recuperation with start-stop system
 - Space-saving spare tire
- COMFORT/TECHNOLOGY**
- Audi connect® CARE (limited time subscription)
 - Audi connect® PRIME & PLUS (6 month trial)
 - Audi MMI Navigation w/ MMI touch response
 - Audi smartphone interface
 - Audi sound system
 - Auto dimming, power-folding, heated exterior mirrors w/ memory
 - Dark Brown Walnut wood inlays
 - Garage door opener (HomeLink®)
 - Heated, 8-way power front seats w/ driver memory and 4-way lumbar adjustment
 - Leather seating surfaces
 - LED headlights with High beam assist
 - Parking system plus
 - Preparation for mobile phone (Bluetooth®)
 - Power adjustable steering column with memory
 - Power sunroof
 - Split-folding rear seat back with pass-through (40/20/40)
 - Three-zone automatic climate control
 - 3-spoke multi-function steering wheel w/ shift paddles
- SAFETY/CONVENIENCE**
- Advanced Airbag Protection System with 8 airbags
 - Anti-lock Braking System (ABS) w/ Brake Assist
 - Audi pre sense basic (preventative occupant protection)
 - Audi pre sense front
 - Child safety locks in rear doors, power
 - Electronic Stabilization Control (ESC) w/ Sport mode
 - Electronic vehicle immobilization w/ anti-theft alarm
 - LED Daytime Running Lights (DRLs)
 - LED taillights w/ dynamic turn signals
 - Lower Anchors and Tethers for Children (LATCH)
 - Rearview camera
 - Tire Pressure Monitoring System (TPMS)
- WARRANTY/MAINTENANCE**
- 4 Year/50,000 mile (whichever occurs first) New Vehicle Limited Warranty*
 - 12 Year Limited Warranty Against Corrosion Perforation
 - 1 Year/10,000 mile (whichever occurs first) First Scheduled Maintenance Service
- FREE OF CHARGE**
- 4 Years Roadside Assistance coverage provided by a third party supplier
- *Please refer to the 2019 Audi Warranty and Maintenance Booklet for complete coverage information.

MANUFACTURER'S SUGGESTED RETAIL PRICE

2019 Audi A6 45 TFSI (2.0T) S tronic quattro	\$54,100.00
PACKAGES / OPTIONS	
Florett Silver metallic	\$595.00
Black interior	Included
Convenience package	\$1,300.00
Audi phone box with wireless charging and antenna booster	Included
Audi advanced key	Included
Audi side assist, rear cross traffic, vehicle exit warning	Included
Audi pre sense rear	Included
Heated steering wheel	Included
Black cloth headliner	Included
Gray/Brown Fine Grain Ash natural wood inlays	Included
Destination Charge	\$995.00

Total Price: **\$56,990.00**
 Fuel, license, title fees, taxes and dealer-installed accessories are not included.

MODEL: 4A2B8Y
 VIN: WAUD8AF23KN132269
 DEALER: 408A79
 MOHEGAN LAKE AUDI
 1791 E. MAIN STREET
 MOHEGAN LAKE, NY 10547
 Port of Entry: DAVISVILLE
 SHIP TO: 408A79
 MOHEGAN LAKE AUDI
 1791 E. MAIN STREET
 MOHEGAN LAKE, NY 10547
 COMM NUM: WK1194
 Transportation Method: TRUCK

GOVERNMENT 5-STAR SAFETY RATINGS

Overall Vehicle Score	Not Rated	
Based on the combined ratings of frontal, side and rollover. Should ONLY be compared to other vehicles of similar size and weight.		
Frontal Crash	Driver Passenger	Not Rated
Based on the risk of injury in a frontal impact. Should ONLY be compared to other vehicles of similar size and weight.		
Side Crash	Front Seat Rear Seat	Not Rated
Based on the risk of injury in a side impact.		
Rollover	Not Rated	
Based on the risk of rollover in a single-vehicle crash.		

Star ratings range from 1 to 5 stars (★★★★★) with 5 being the highest.
 Source: National Highway Traffic Safety Administration (NHTSA).
www.safercar.gov or 1-888-327-4236

EPA DOT Fuel Economy and Environment Gasoline Vehicle

Fuel Economy

27 MPG combined city/hwy
24 MPG city
32 MPG highway

Mid-Size Cars range from 12 to 136 MPG. The best vehicle rates 136 MPG.

You spend \$1,250 more in fuel costs over 5 years compared to the average new vehicle.

Annual fuel cost \$1,650

Fuel Economy & Greenhouse Gas Rating (tailpipe only) **6** (Best)

Smog Rating (tailpipe only) **5** (Best)

This vehicle emits 329 grams of CO₂ per mile. The best emits 0 grams per mile (tailpipe only). Producing and distributing fuel also create emissions; learn more at fuelconomy.gov.

PARTS CONTENT INFORMATION	
For Vehicles In This Carline	For This Vehicle:
U.S./Canadian Parts Content:	1% Final Assembly Point: NECKARSULM, GERMANY
Major Sources Of Foreign Parts Content:	Country Of Origin:
GERMANY: 51%	ENGINE: HUNGARY
	TRANSMISSION: GERMANY

NOTE: PARTS CONTENT DOES NOT INCLUDE FINAL ASSEMBLY, DISTRIBUTION OR OTHER NON-PARTS COSTS.

Photo No. 102 - Monroney Label

- Always hold the steering wheel with your hands in the 9 o'clock and 3 o'clock positions to reduce the risk of injury if the airbag deploys.
- Never hold the steering wheel in the 12 o'clock position or with both hands on the rim or the center of the steering wheel. Holding the steering wheel incorrectly significantly increases the risk of injury to the hands, arms and head if the driver airbag deploys.

Power steering wheel position adjustment

Applies to: vehicles with power steering wheel adjustment

The steering wheel position can be adjusted electrically up/down and forward/back.



Fig. 56 Steering column: switch for adjusting the steering wheel position

- ▶ To move the steering wheel up or down, press the switch upward or downward.
- ▶ To move the steering wheel forward or back, press the switch forward or back.

The steering wheel can also be adjusted when the ignition is switched off.

In vehicles with memory function*, the steering column settings are stored together with the seat position.

Tips

The entry assistance makes entering and exiting the vehicle easier, because the steering column moves upward into the park position when the ignition is switched off. After entering the vehicle, the steering column returns to the stored position once the ignition is switched on. To use entry assistance, select

on the home screen: **VEHICLE > Seats > Additional seat settings > Driver seat entry assistance.**

Head restraints

General information



Fig. 57 Correctly adjusted head restraints

Make sure that:

- The upper edge of the head restraint is as even as possible with the top of your head
- The head restraint is as close as possible to the back of your head
- The head restraints on the occupied rear seats are positioned all the way up

WARNING

– There is one head restraint for each seat. All vehicle occupants must adjust the head restraint correctly before every trip. Having head restraints that are not adjusted correctly or not installed in the vehicle increases the risk of a neck injury during sudden or unexpected driving or braking maneuvers or in a collision.

– Only remove the rear seat head restraints if it is necessary to install a child safety seat => page 73. Stow the removed head restraints securely, for example in the luggage compartment. Reinstall the head restraints immediately once the child safety seat has been removed. Driving without head restraints increases the risk of serious neck injuries.

Front head restraints

Applies to: vehicles with adjustable head restraints

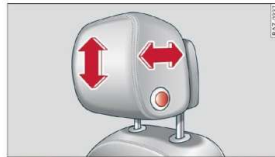


Fig. 58 Front seat: adjusting the head restraint (example)

Adjusting the head restraints

- ▶ To move the head restraint upward or forward*, slide it until it locks into place.
- ▶ To move the head restraint down or back*, press the side button and slide the head restraint in the desired direction until it locks into place.

Rear head restraints

Applies to: vehicles with adjustable head restraints



Fig. 59 Rear seat: adjusting or removing the head restraint (example)

Adjusting the head restraints

- ▶ Upward: slide the head restraint upward until it latches into place.
- ▶ Downward: press the button on the head restraint base ① => fig. 59 and slide the head restraint downward. Release the button and slide the head restraint farther until it locks into place.

Removing the head restraints

Applies to: vehicles with removable head restraints

- ▶ Move the head restraint upward all the way.

- ▶ Press the release point on the head restraint base ② => fig. 59 using the mechanical key => page 34, Key set and press the button ①. Pull the head restraint out of the backrest at the same time => ⚠ in General information on page 63.

Installing the head restraints

Applies to: vehicles with removable head restraints

- ▶ Slide the posts on the head restraint down into the guides until the posts click into place.
- ▶ Press the button ① and slide the head restraint all the way down. You should not be able to remove the head restraint from the backrest without pressing the button.

Safety belts

General information

Each seat is equipped with a three-point safety belt. Safety belts that are worn correctly are the most effective way to reduce the risk of serious or fatal injuries in a collision. Therefore, wear your safety belt correctly and make sure that all vehicle occupants also wear their safety belts correctly when the vehicle is moving.

Even though your vehicle is equipped with an airbag system, all vehicle occupants must still always wear their safety belts. In addition to their normal protective function, safety belts also hold vehicle occupants in the correct seating position in the event of a collision so that the airbags can deploy correctly and provide additional protection. Safety belts provide protection during collisions when the airbags do not deploy or if they have already deployed.

WARNING

The risk of serious or fatal injury increases if the safety belt is not fastened, if it is worn incorrectly, or if it is damaged.

– All vehicle occupants, including the driver, must fasten their safety belts correctly before every trip and must always keep their safety belts fastened during the trip, regardless of whether the seat is equipped with an airbag or not. This also applies to to children ▶

4K0012721BA

APPENDIX B
DUMMY RESPONSE DATA PLOTS

TABLE OF DATA PLOTS
Driver Dummy Instrumentation Plots

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Figure No. 2.	Driver Head Acceleration (Y) Primary vs. Time	B-1
Figure No. 3.	Driver Head Acceleration (Z) Primary vs. Time	B-1
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Figure No. 24.	Passenger Total Pelvic Force on Impact Side (Y) vs. Time	B-7

The following additional data for this test can be obtained from the Research and Development section of the NHTSA website. The website can be found at www.nhtsa.gov

Additional Driver & Passenger Dummy Instrumentation Data

Passenger Head Angular Velocity (X)
Passenger Head Angular Velocity (Y)
Passenger Head Angular Velocity (Z)
Driver Lower Spine T12 Acceleration (X)
Driver Lower Spine T12 Acceleration (Y)
Driver Lower Spine T12 Acceleration (Z)
Passenger Upper Thorax Rib Deflection (Y)
Passenger Middle Thorax Rib Deflection (Y)
Passenger Lower Thorax Rib Deflection (Y)
Passenger Upper Abdomen Rib Deflection (Y)
Passenger Lower Abdomen Rib Deflection (Y)
Driver Head Acceleration Redundant (X)
Driver Head Acceleration Redundant (Y)
Driver Head Acceleration Redundant (Z)
Passenger Head Acceleration Redundant (X)
Passenger Head Acceleration Redundant (Y)
Passenger Head Acceleration Redundant (Z)

Vehicle Instrumentation Data

Vehicle Center of Gravity Acceleration (X)
Vehicle Center of Gravity Acceleration (Y)
Vehicle Center of Gravity Acceleration (Z)
Right Side Sill at Front Seat Acceleration (X)
Right Side Sill at Front Seat Acceleration (Y)
Right Side Sill at Front Seat Acceleration (Z)
Right Side Sill at Rear Seat Acceleration (X)
Right Side Sill at Rear Seat Acceleration (Y)
Right Side Sill at Rear Seat Acceleration (Z)
Left Side Sill at Front Seat Acceleration (Y)
Left Side Sill at Rear Seat Acceleration (Y)
Lower A-Post Acceleration (Y)
Middle A-Post Acceleration (Y)
Lower B-Post Acceleration (Y)
Middle B-Post Acceleration (Y)
Front Seat Track Acceleration (Y)
Rear Seat Track Acceleration (Y)
Right Rear Occupant Compartment Acceleration (Y)
Engine Block (X)
Engine Block (Y)
Rear Floorpan Above Axle Acceleration (X)
Rear Floorpan Above Axle Acceleration (Y)
Rear Floorpan Above Axle Acceleration (Z)

MDB Instrumentation Data

MDB Center of Gravity Acceleration (X)

MDB Center of Gravity Acceleration (Y)

MDB Center of Gravity Acceleration (Z)

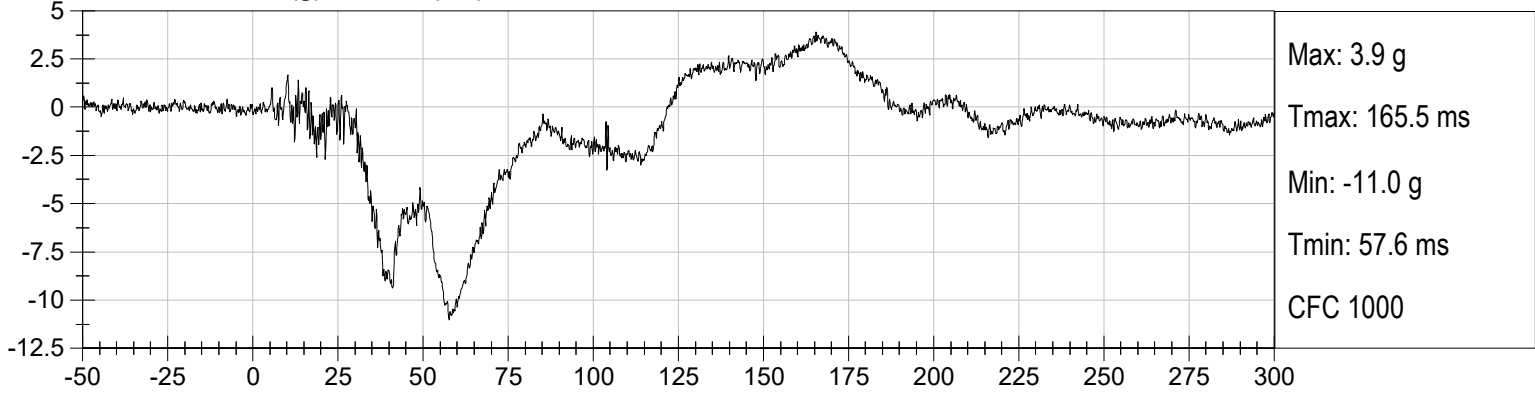
MDB Rear Acceleration (X)

MDB Rear Acceleration (Y)

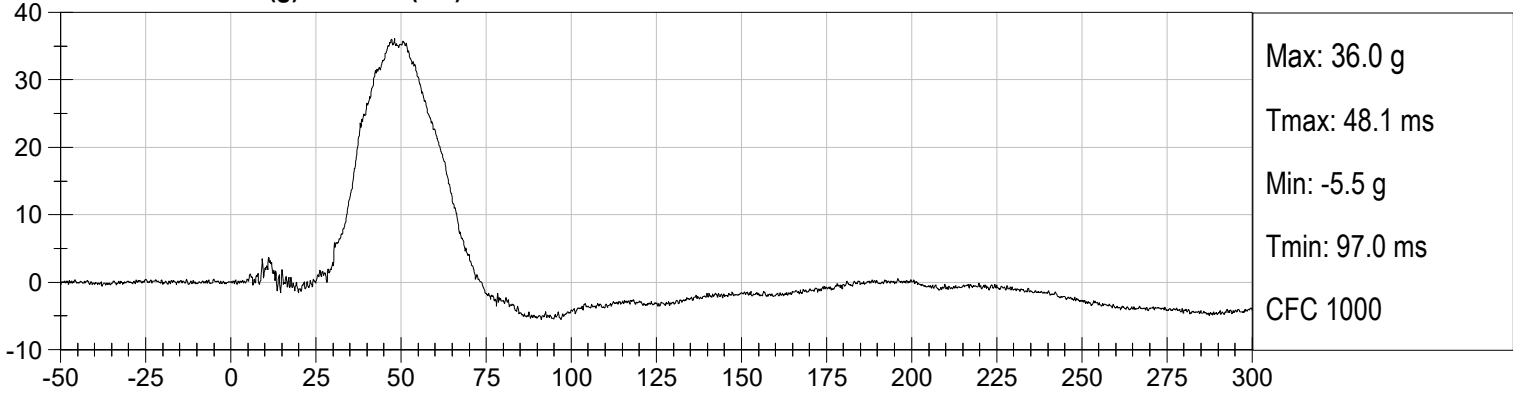
Left MDB Contact Switch

Right MDB Contact Switch

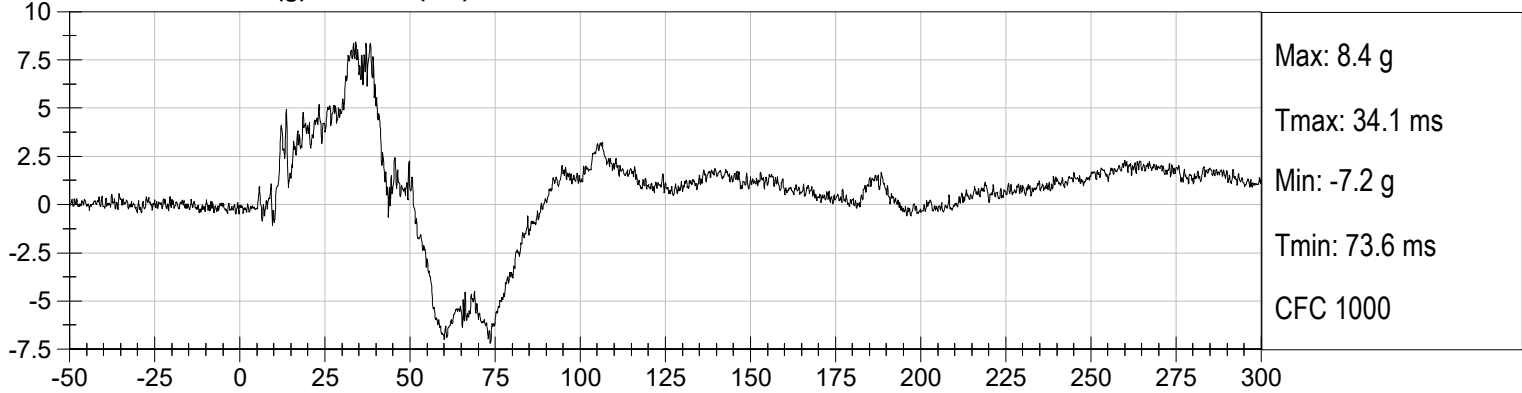
DRIVER HEAD X (g) vs Time (ms)



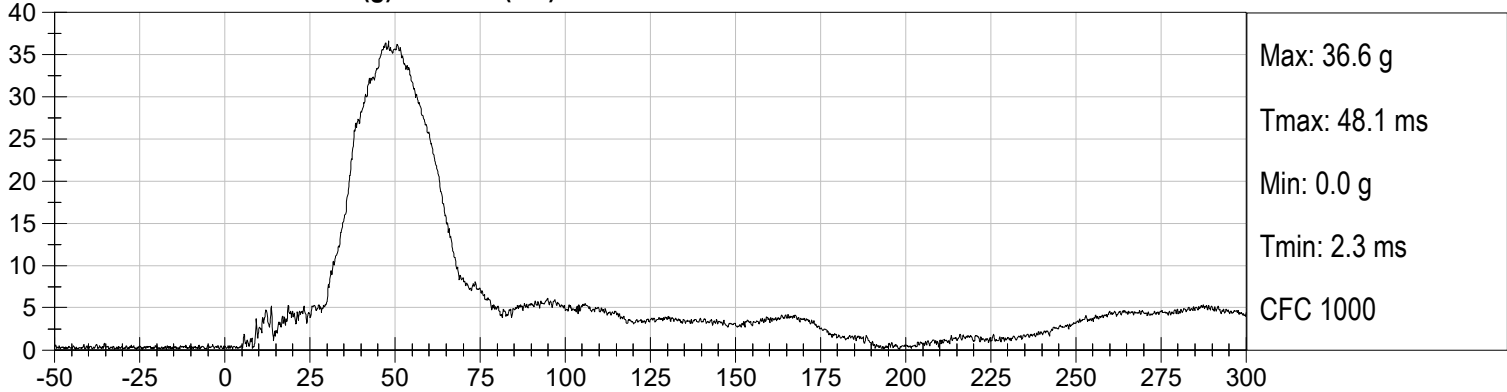
DRIVER HEAD Y (g) vs Time (ms)



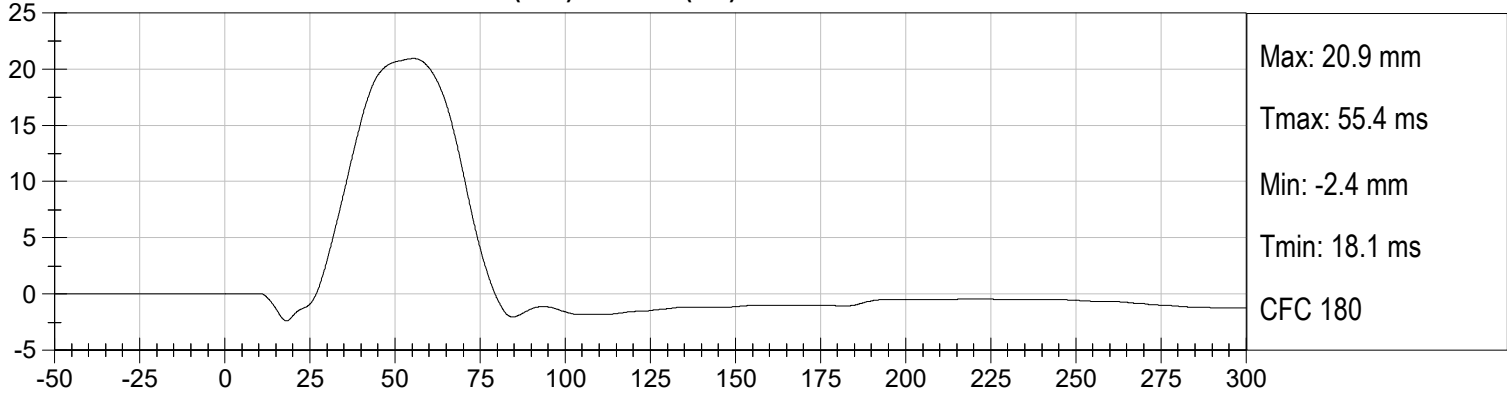
DRIVER HEAD Z (g) vs Time (ms)



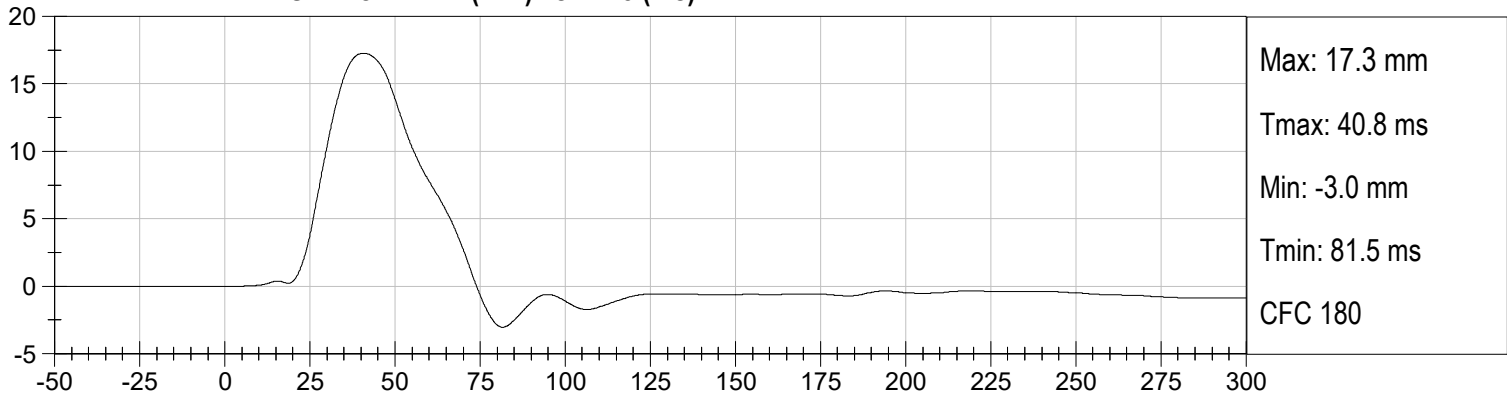
DRIVER HEAD Resultant (g) vs Time (ms)



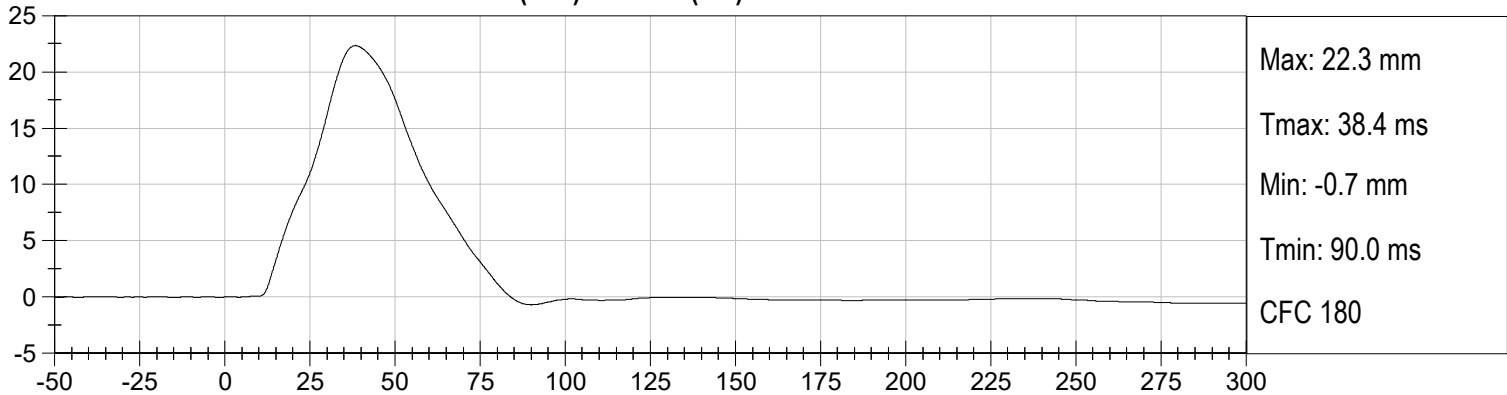
DRIVER UPPER RIB DISPLACEMENT (mm) vs Time (ms)



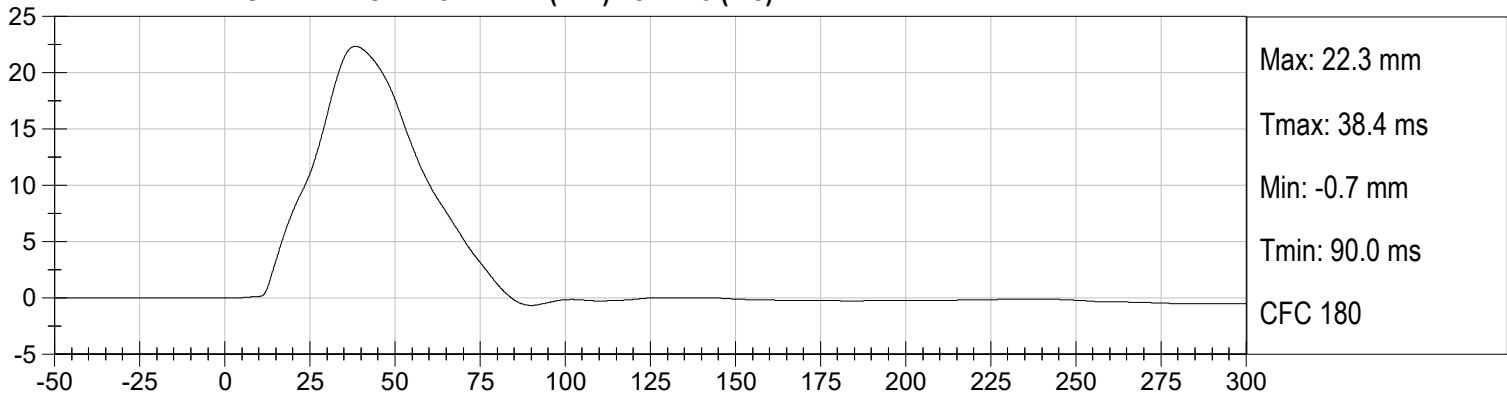
DRIVER MID RIB DISPLACEMENT (mm) vs Time (ms)



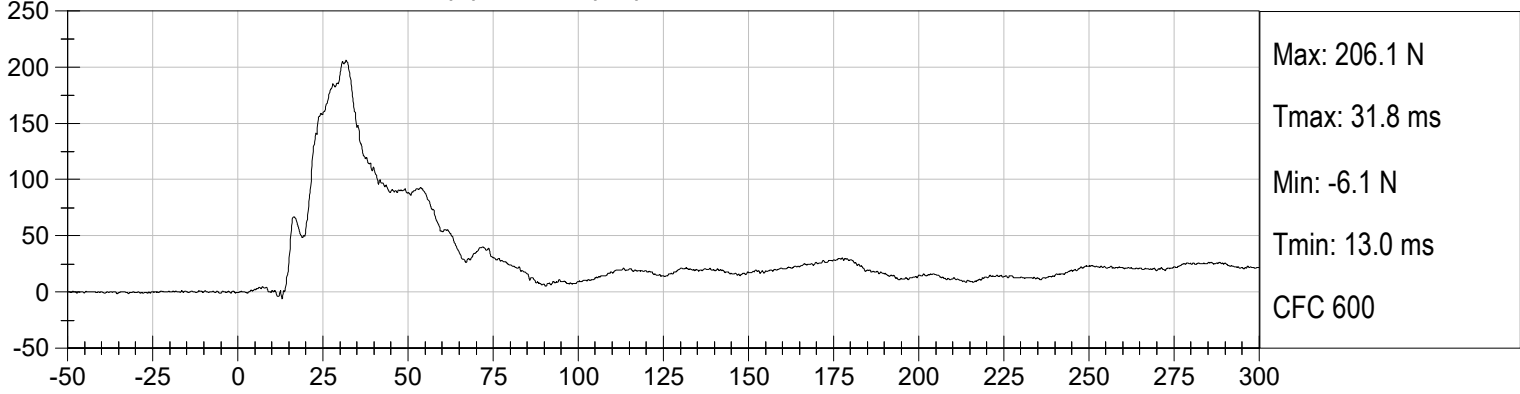
DRIVER LOWER RIB DISPLACEMENT (mm) vs Time (ms)



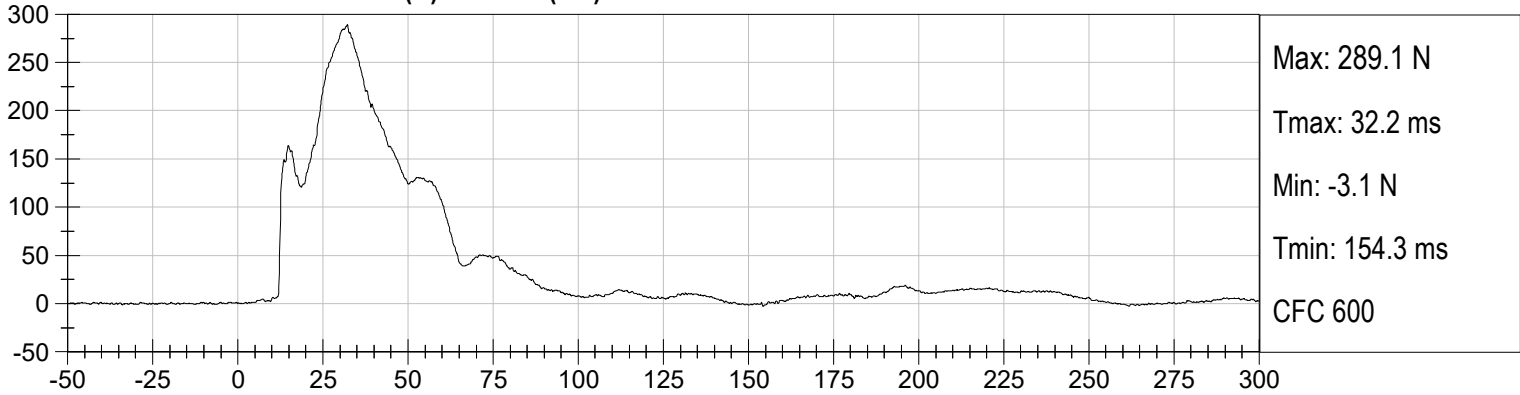
DRIVER MAXIMUM RIB DISPLACEMENT (mm) vs Time (ms)



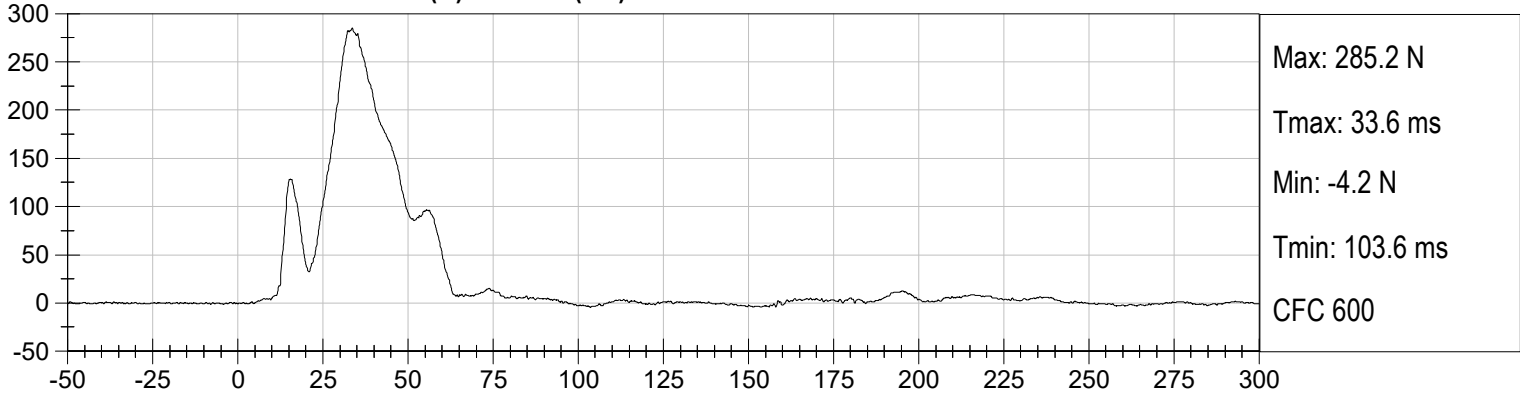
DRIVER FRONT ABDOMEN FY (N) vs Time (ms)



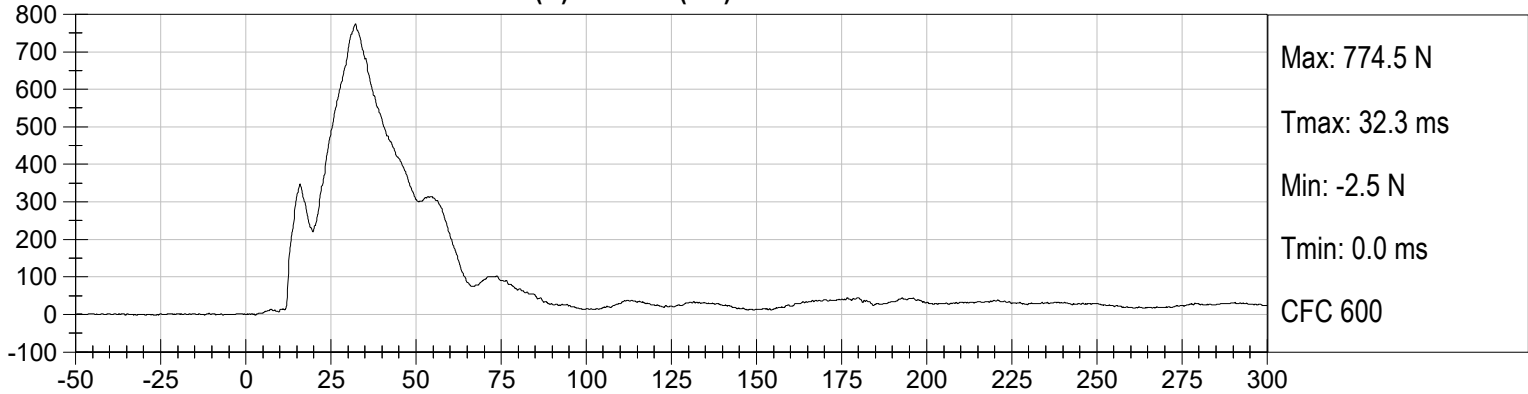
DRIVER MID ABDOMEN FY (N) vs Time (ms)

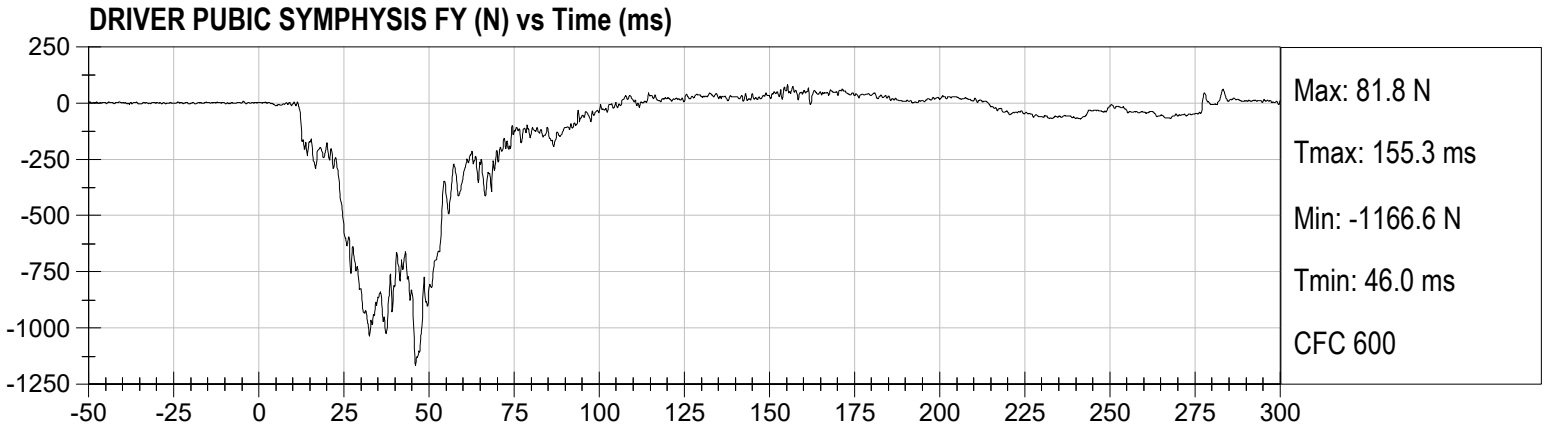


DRIVER REAR ABDOMEN FY (N) vs Time (ms)

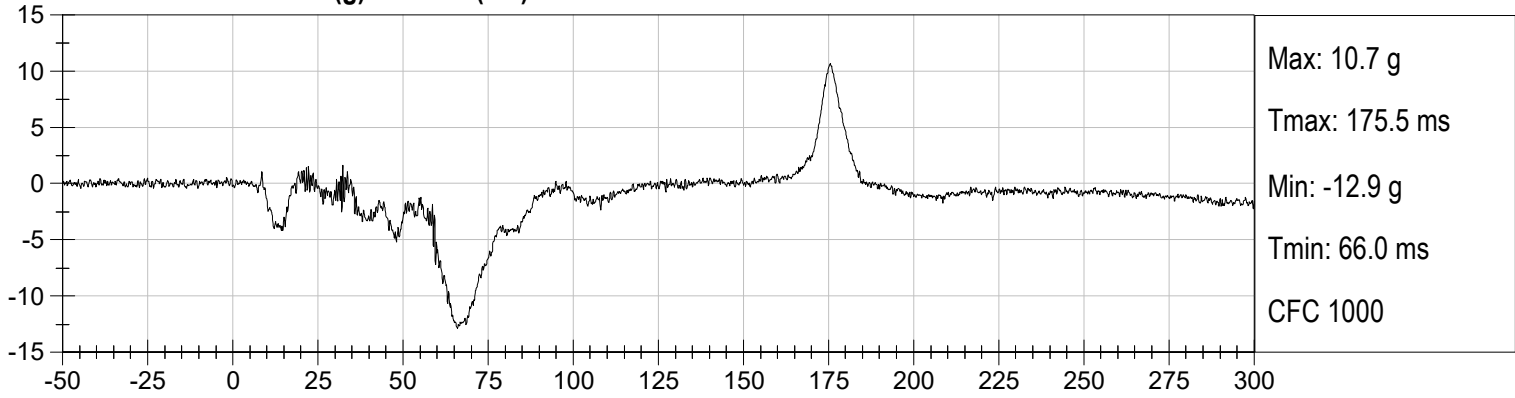


DRIVER SUMMED ABDOMEN FORCE (N) vs Time (ms)

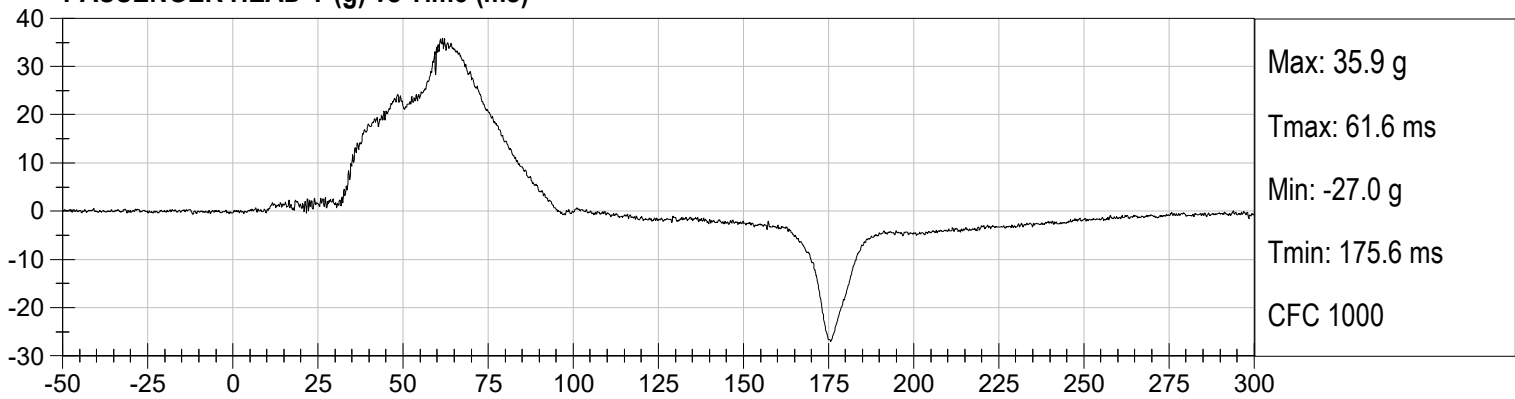




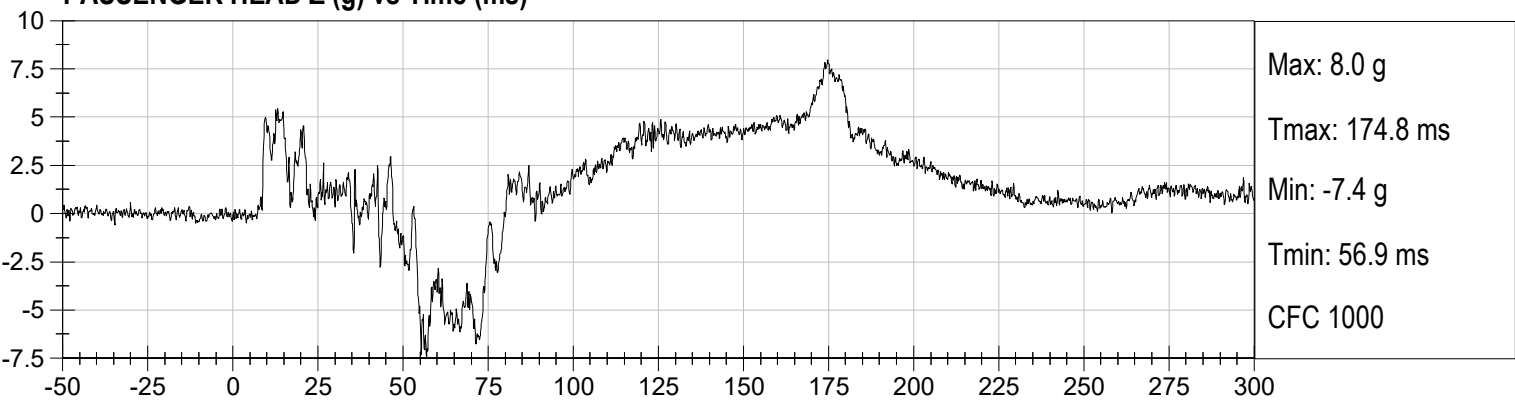
PASSENGER HEAD X (g) vs Time (ms)



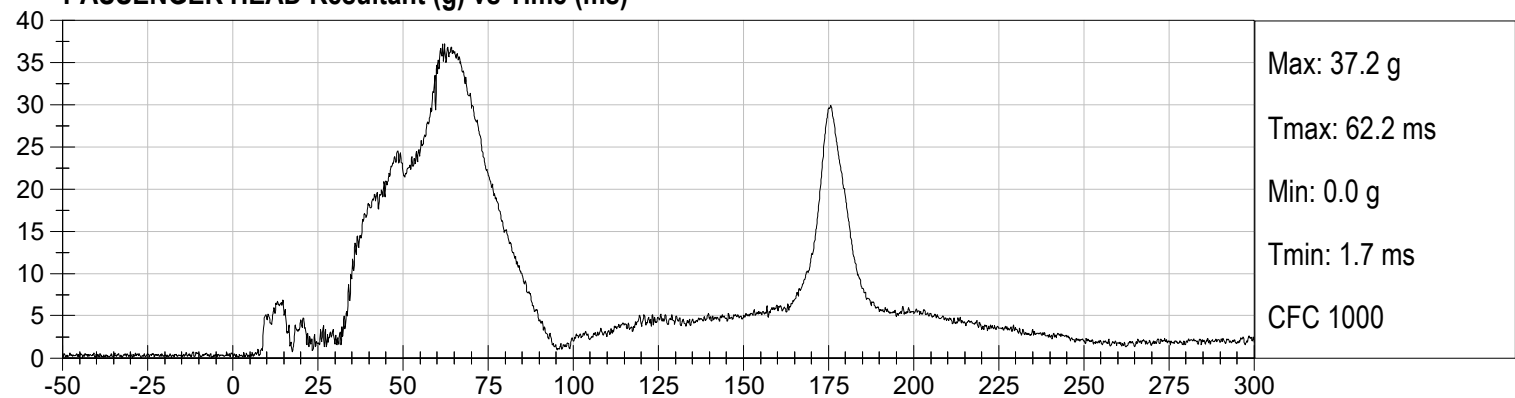
PASSENGER HEAD Y (g) vs Time (ms)



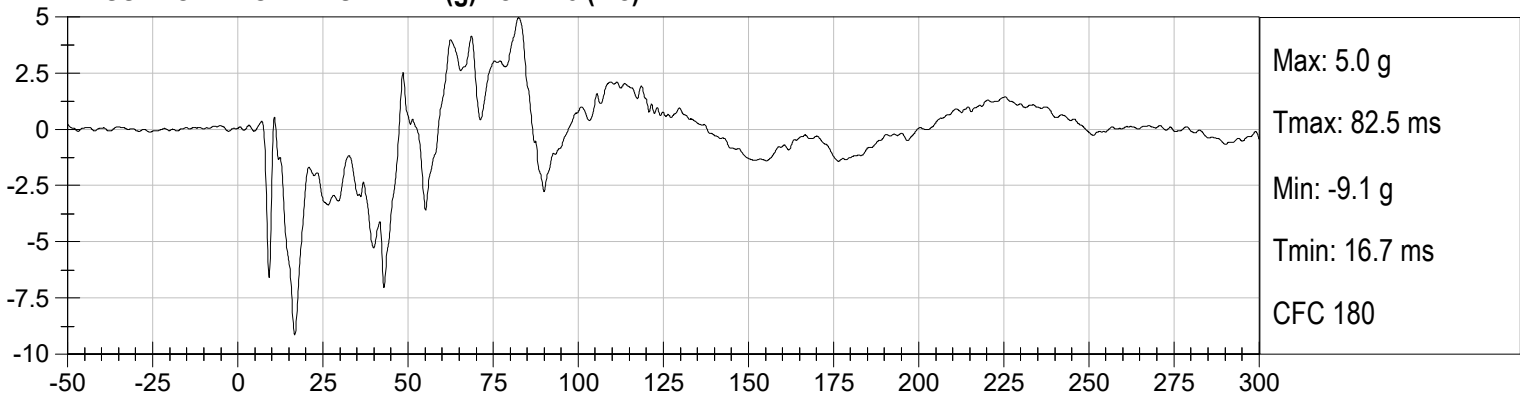
PASSENGER HEAD Z (g) vs Time (ms)



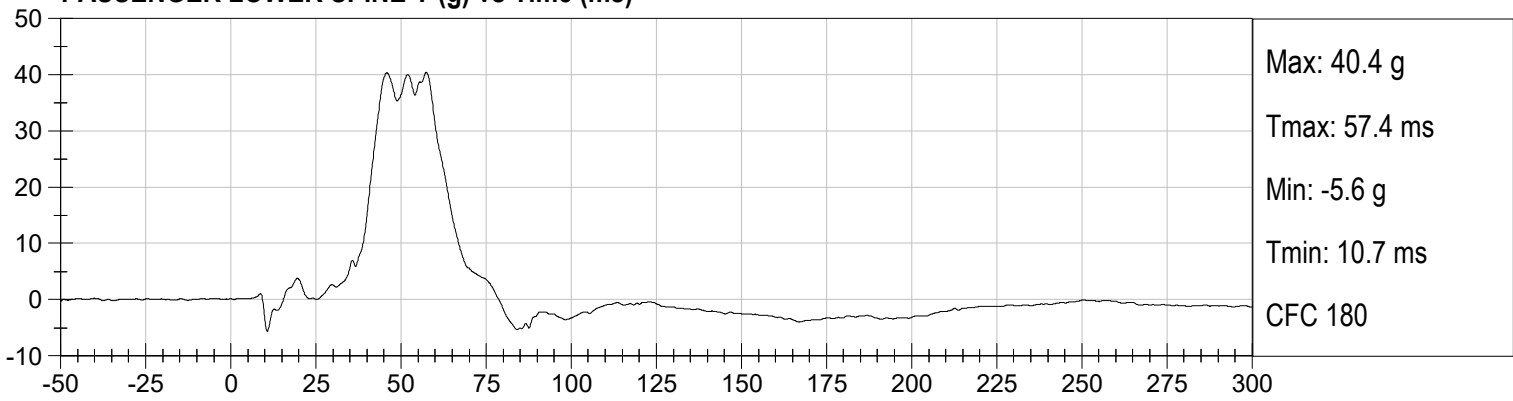
PASSENGER HEAD Resultant (g) vs Time (ms)



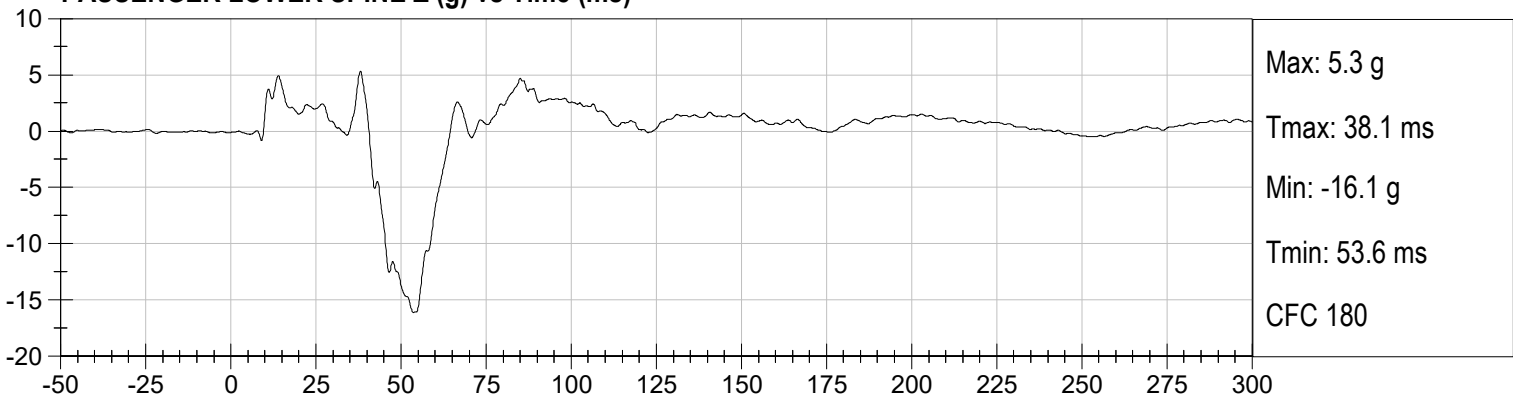
PASSENGER LOWER SPINE X (g) vs Time (ms)



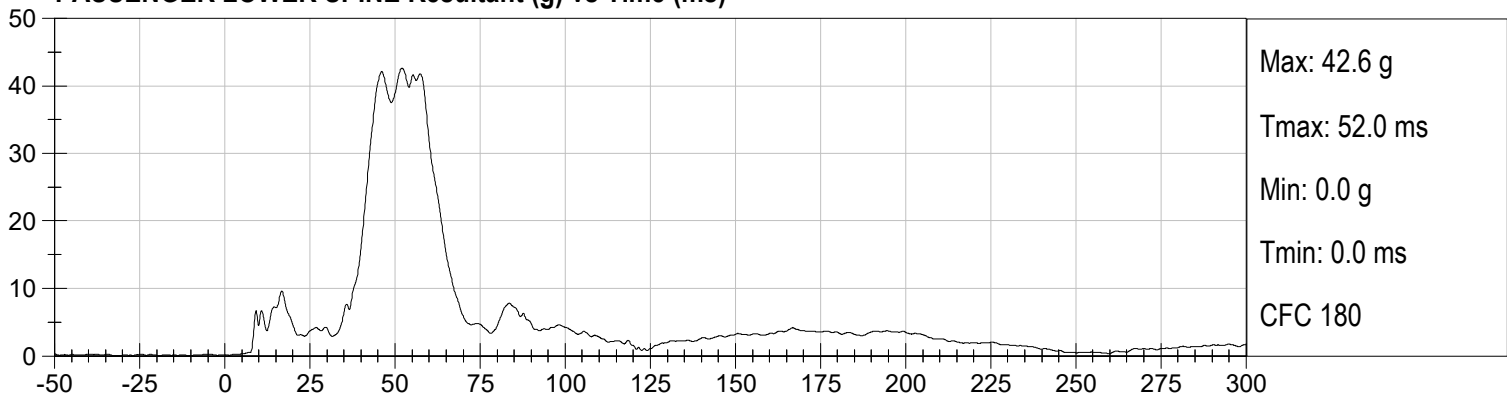
PASSENGER LOWER SPINE Y (g) vs Time (ms)



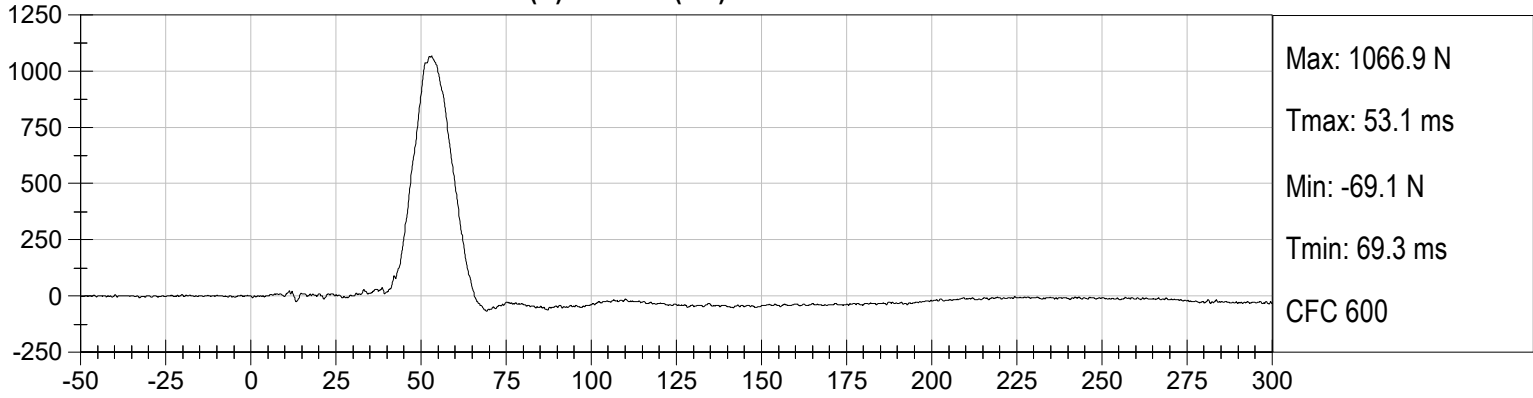
PASSENGER LOWER SPINE Z (g) vs Time (ms)



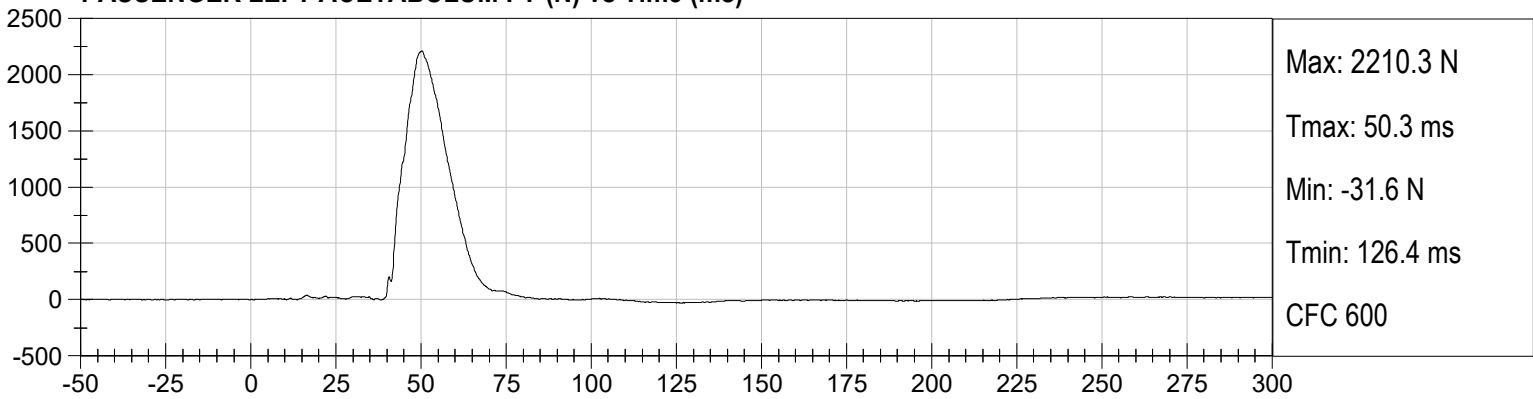
PASSENGER LOWER SPINE Resultant (g) vs Time (ms)



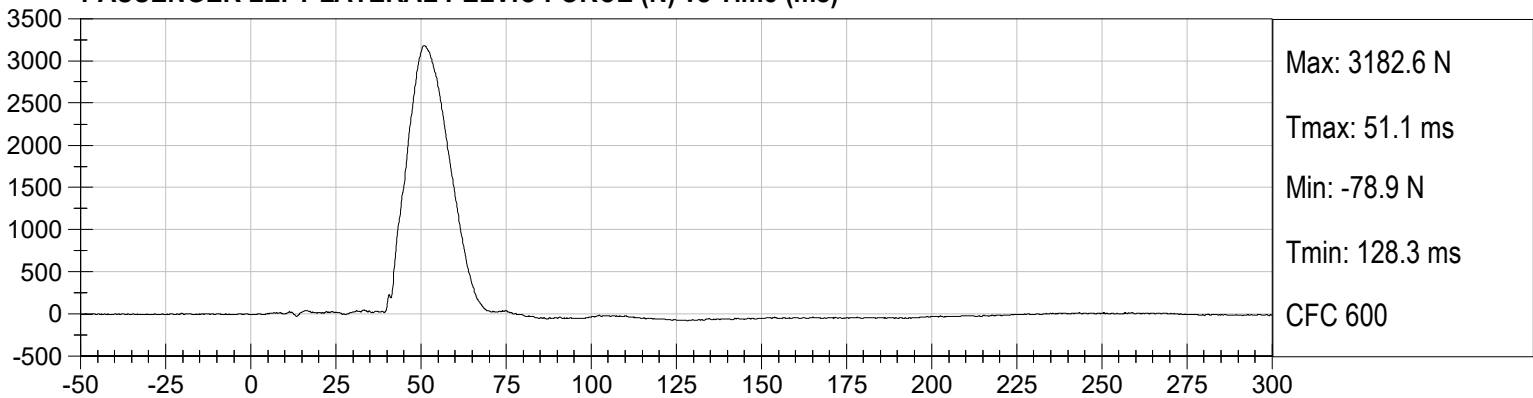
PASSENGER LEFT ILIUM CREST FY (N) vs Time (ms)



PASSENGER LEFT ACETABULUM FY (N) vs Time (ms)



PASSENGER LEFT LATERAL PELVIC FORCE (N) vs Time (ms)



APPENDIX C
DUMMY CONFIGURATION AND PERFORMANCE VERIFICATION DATA

CALIBRATION TEST RESULTS

PRE-TEST

EUROSID 2 (ES-2RE) MALE – DRIVER ATD

**ES-2re External Measurements
SN: 032**

No.	Name	Spec. (mm)	Result	Pass/Fail
1	Sitting Height	900 - 918	915	Pass
2	Seat to Shoulder Joint	558 - 572	568	Pass
3	Seat to Lower Face of Thoracic Spine Box	346 - 356	355	Pass
4	Seat to Hip Joint (center of bolt)	97 - 103	98	Pass
5	Sole to Seat, Sitting	333 - 451	440	Pass
6	Head Width	152 - 158	157	Pass
7	Shoulder/Arm Width	461 - 479	464	Pass
8	Thorax Width	322 - 332	323	Pass
9	Abdomen Width	273 - 287	281	Pass
10	Pelvis Lap Width	359 - 373	370	Pass
11	Head Depth	196 - 206	203	Pass
12	Thorax Depth	262 - 272	264	Pass
13	Abdomen Depth	194 - 204	196	Pass
14	Pelvis Depth	235 - 245	236	Pass
15	Back of Buttocks to Hip Joint (center of bolt)	150 - 160	151	Pass
16	Back of Buttocks to Front Knee	597 - 615	607	Pass

MGA RESEARCH CORPORATION
HEAD DROP TEST
ES-2re DUMMY

ATD Serial No: F032

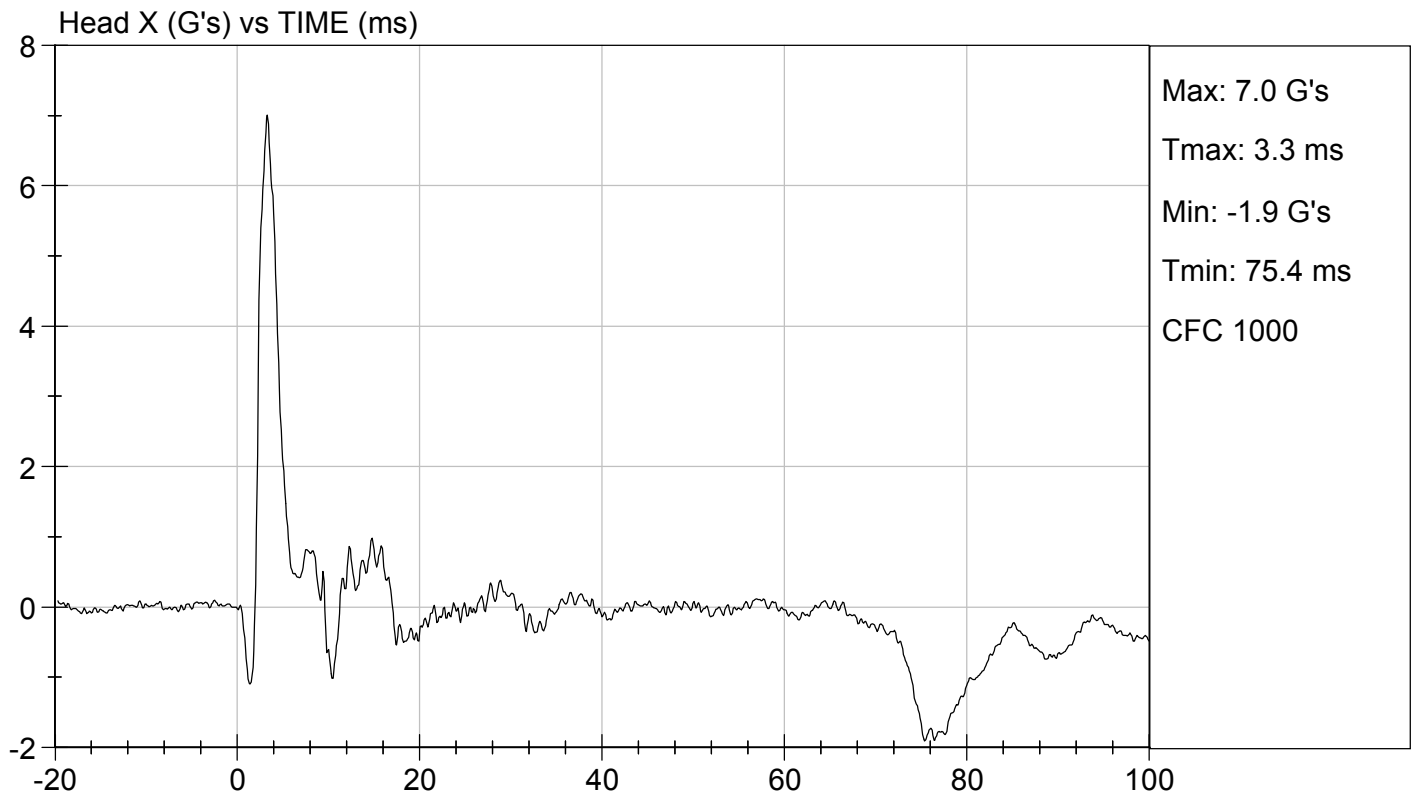
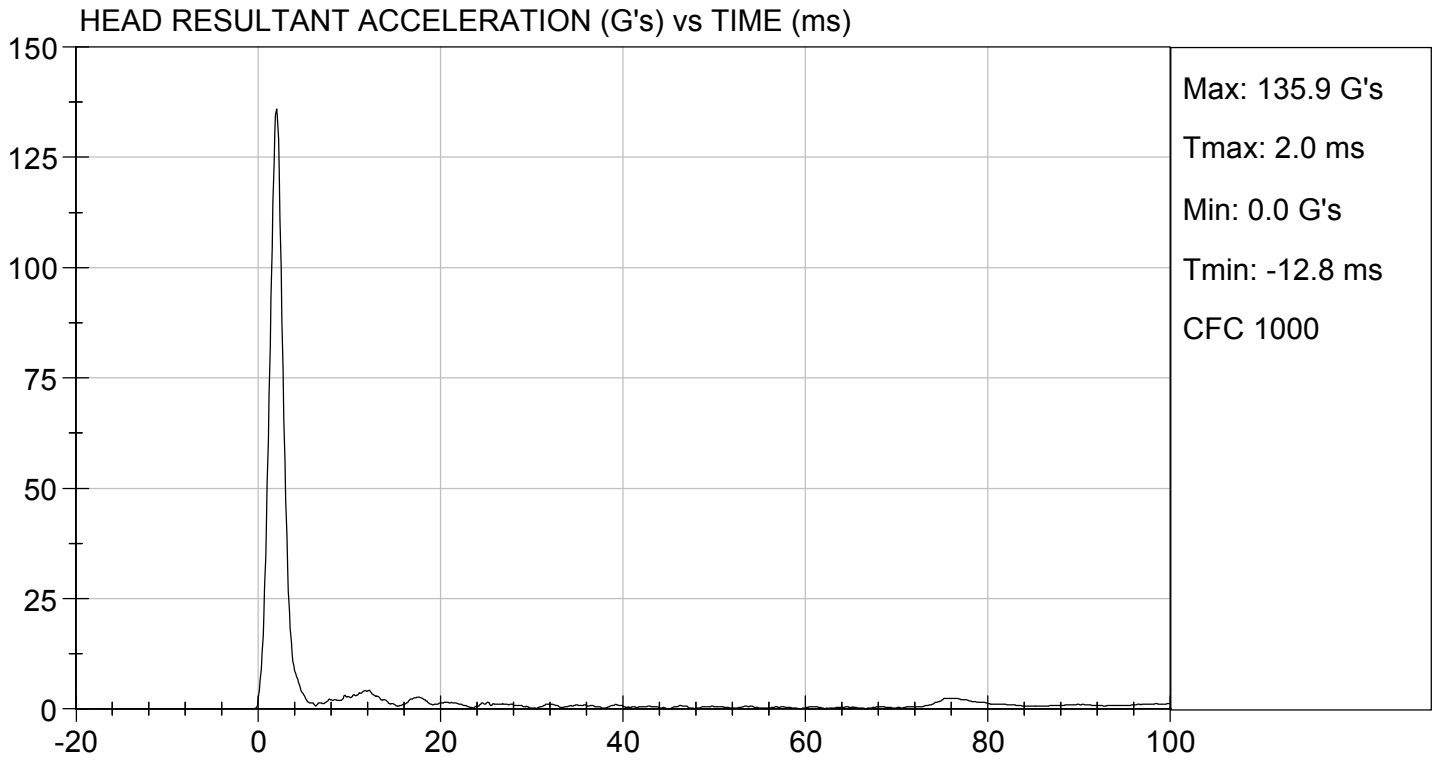
Test ID: D200091

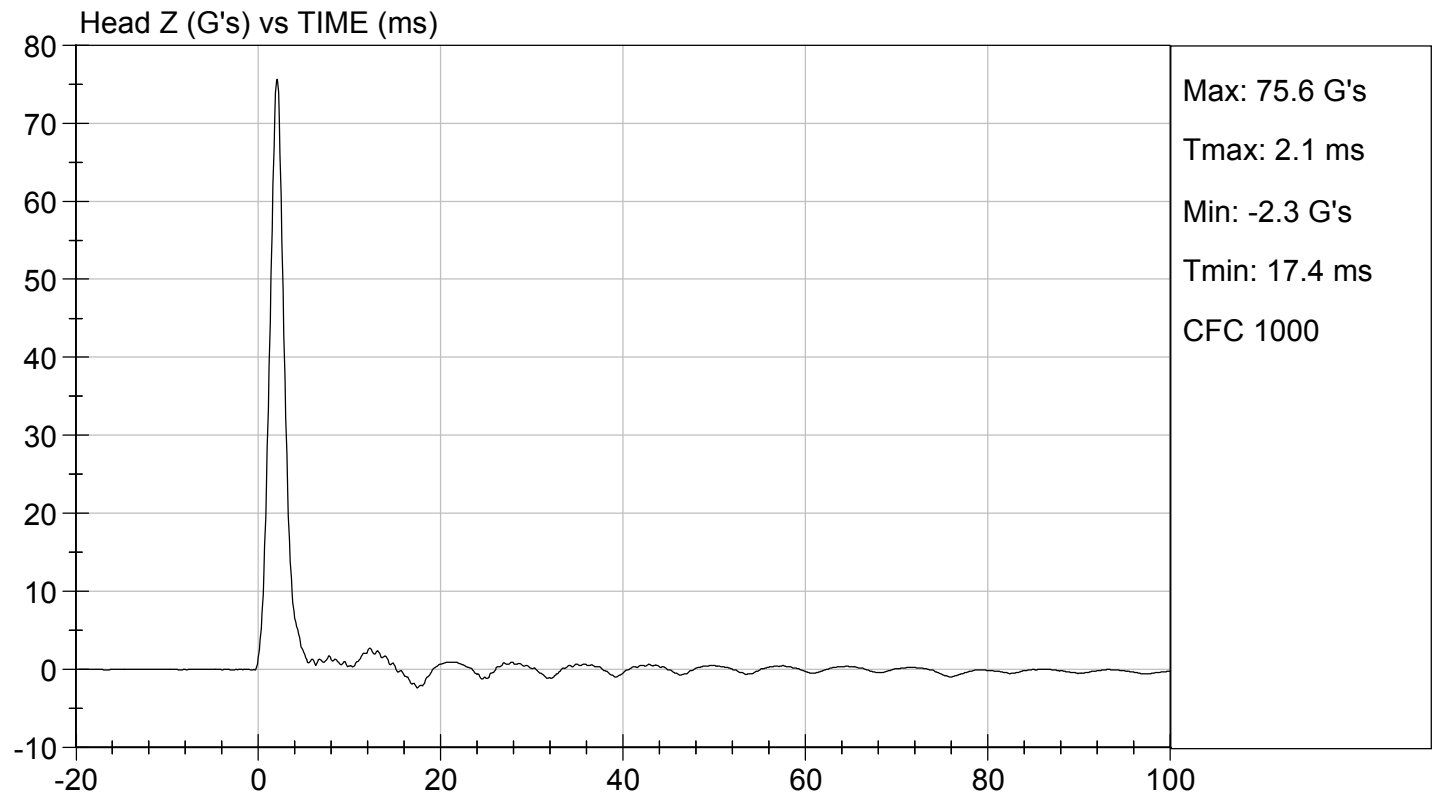
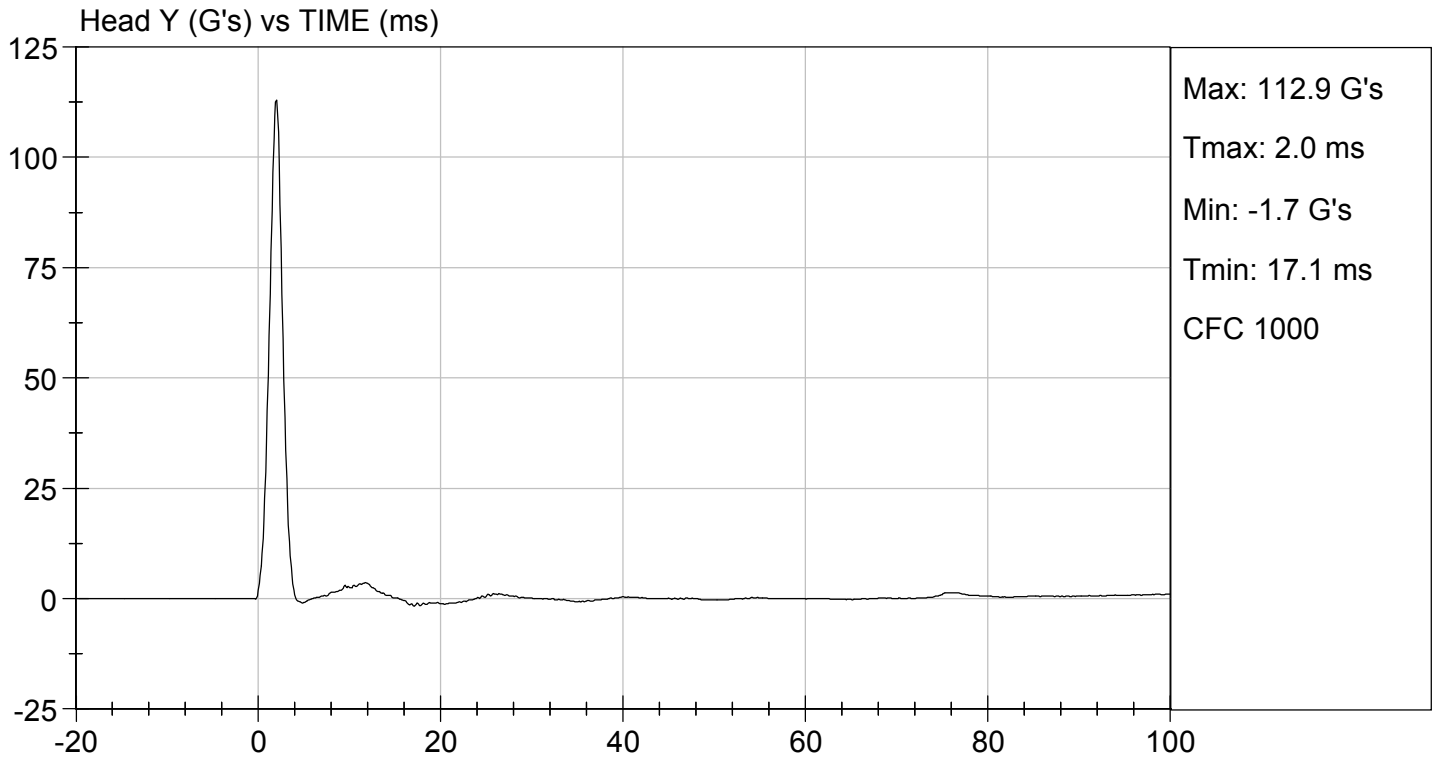
Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	21	Pass
Laboratory Relative Humidity	%	10 to 70	30	Pass
Peak Resultant Acceleration	G's	125 to 155	136	Pass
Peak Longitudinal Acceleration	G's	<= +/- 15.0	7.0	Pass
Unimodal	N/A	Yes	Yes	Pass
Oscillations	N/A	within 15% of peak	Yes	Pass
			Overall Test Results	Pass

Jacob D Taylor
 Laboratory Technician

01/10/2020
 Test Date

B. F. K.
 Approved By





MGA RESEARCH CORPORATION
NECK PENDULUM TEST
ES-2re DUMMY

ATD Serial No: F032

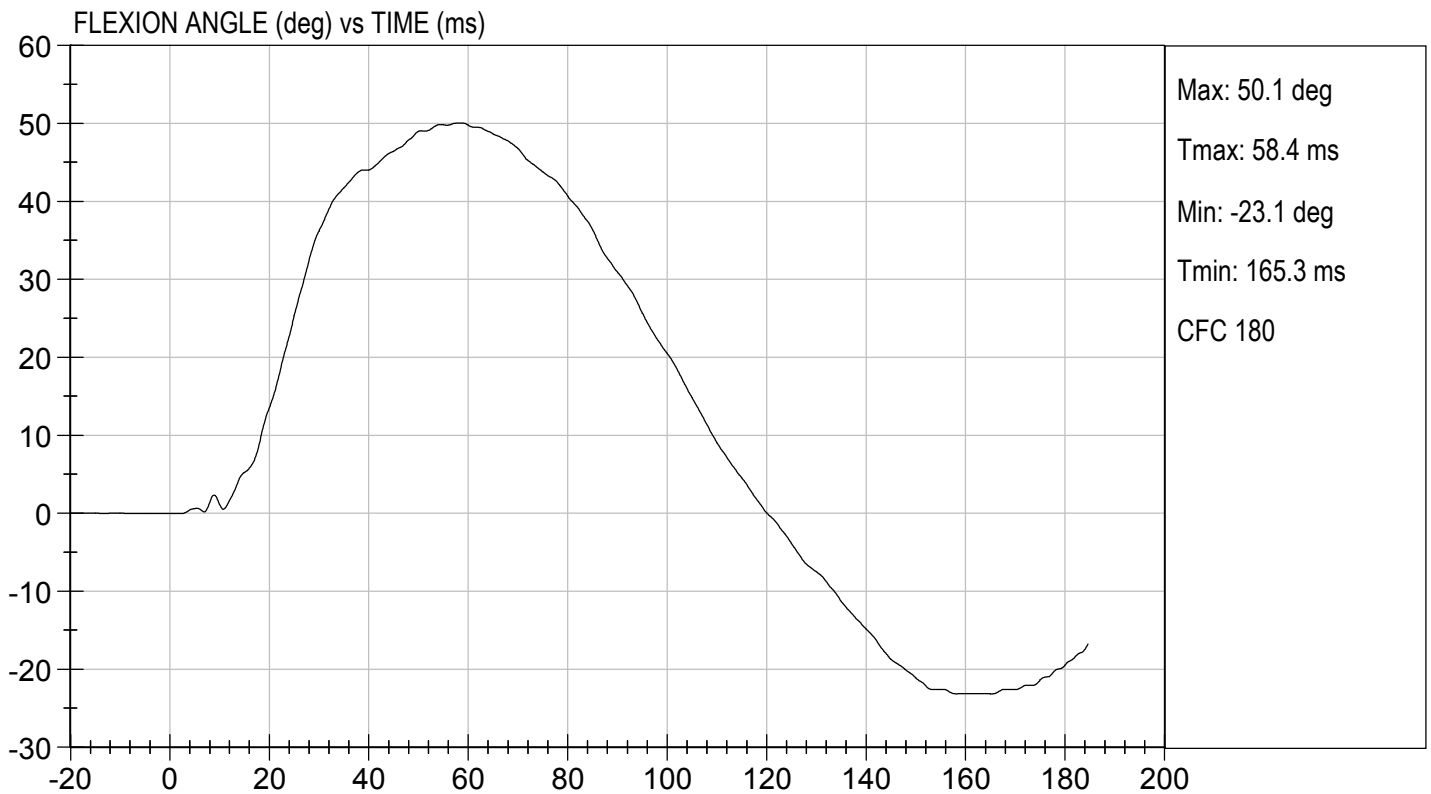
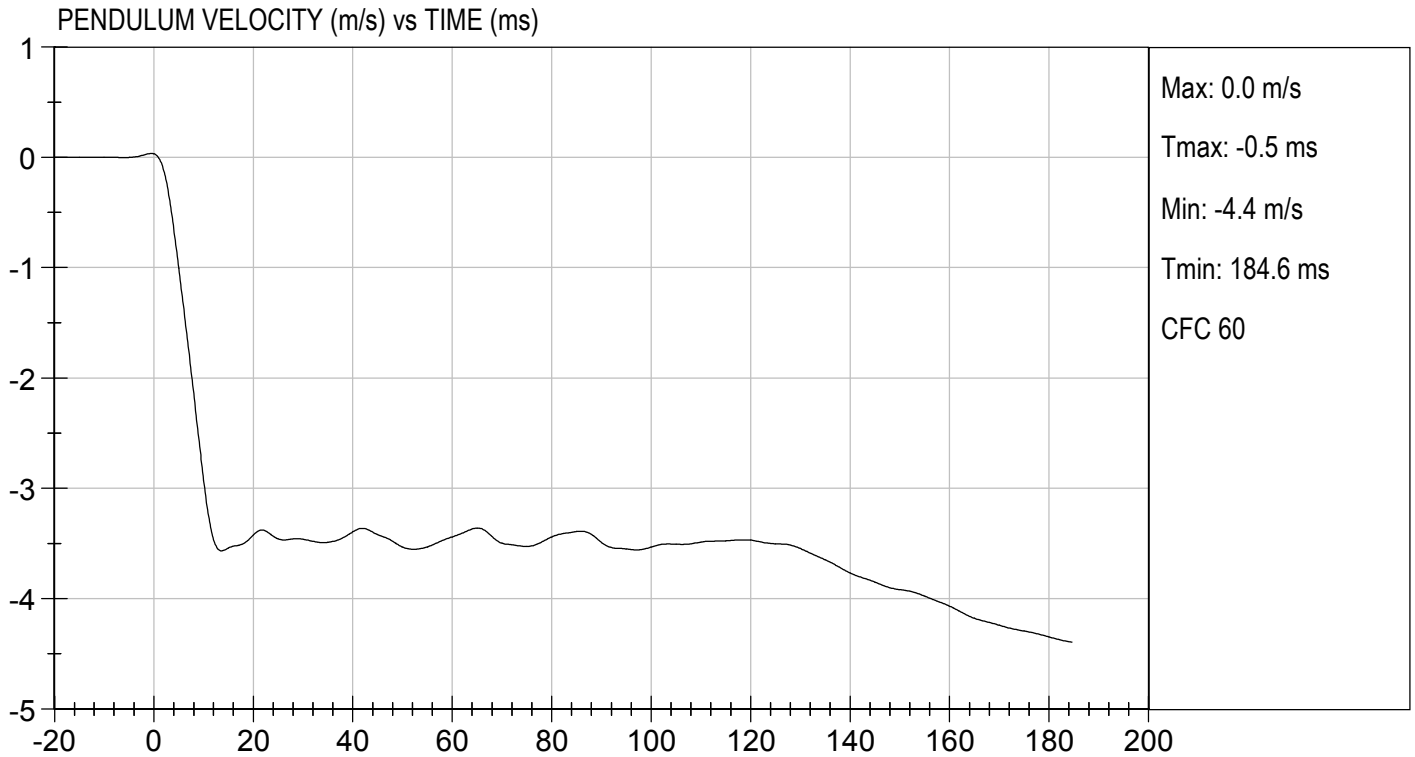
Test I.D.: D200092

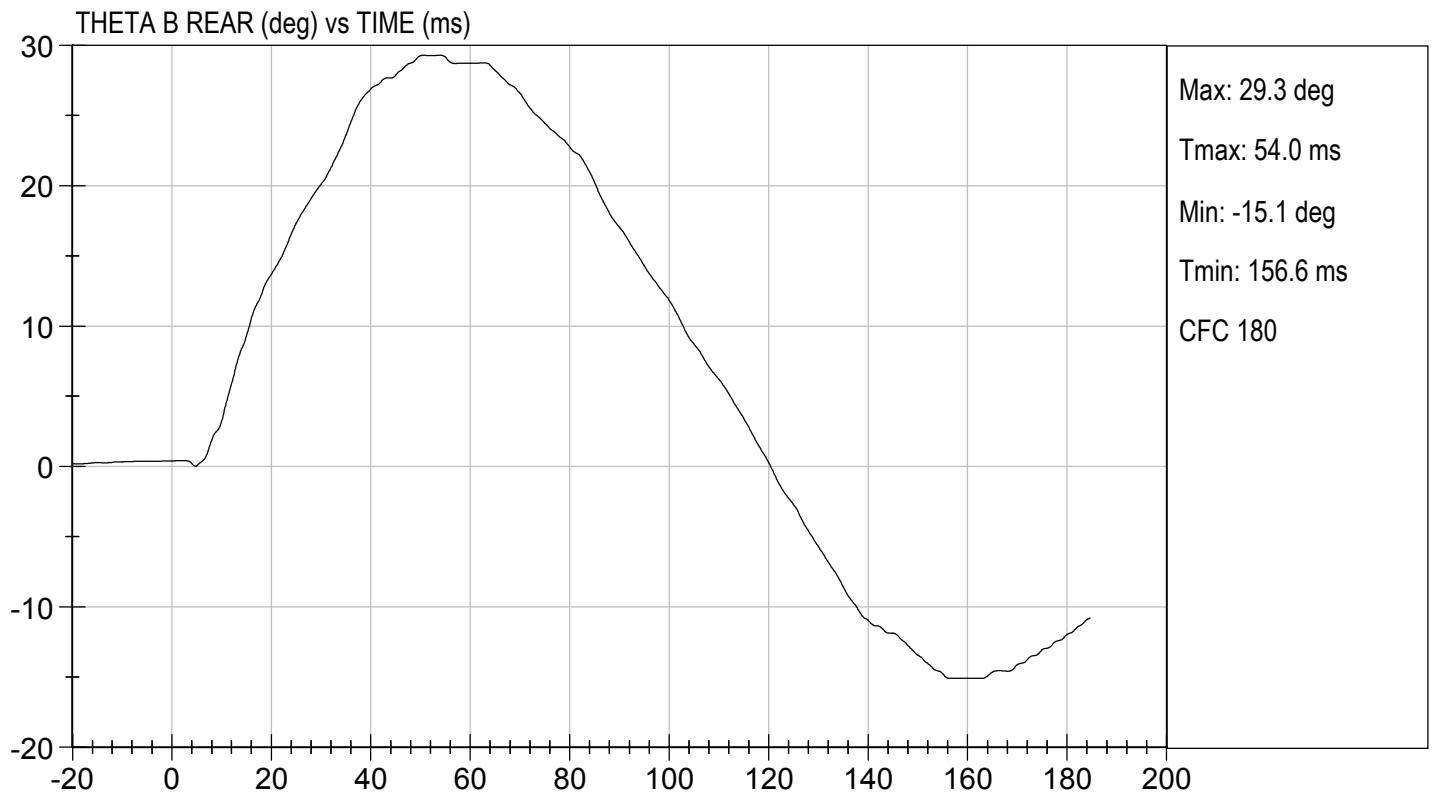
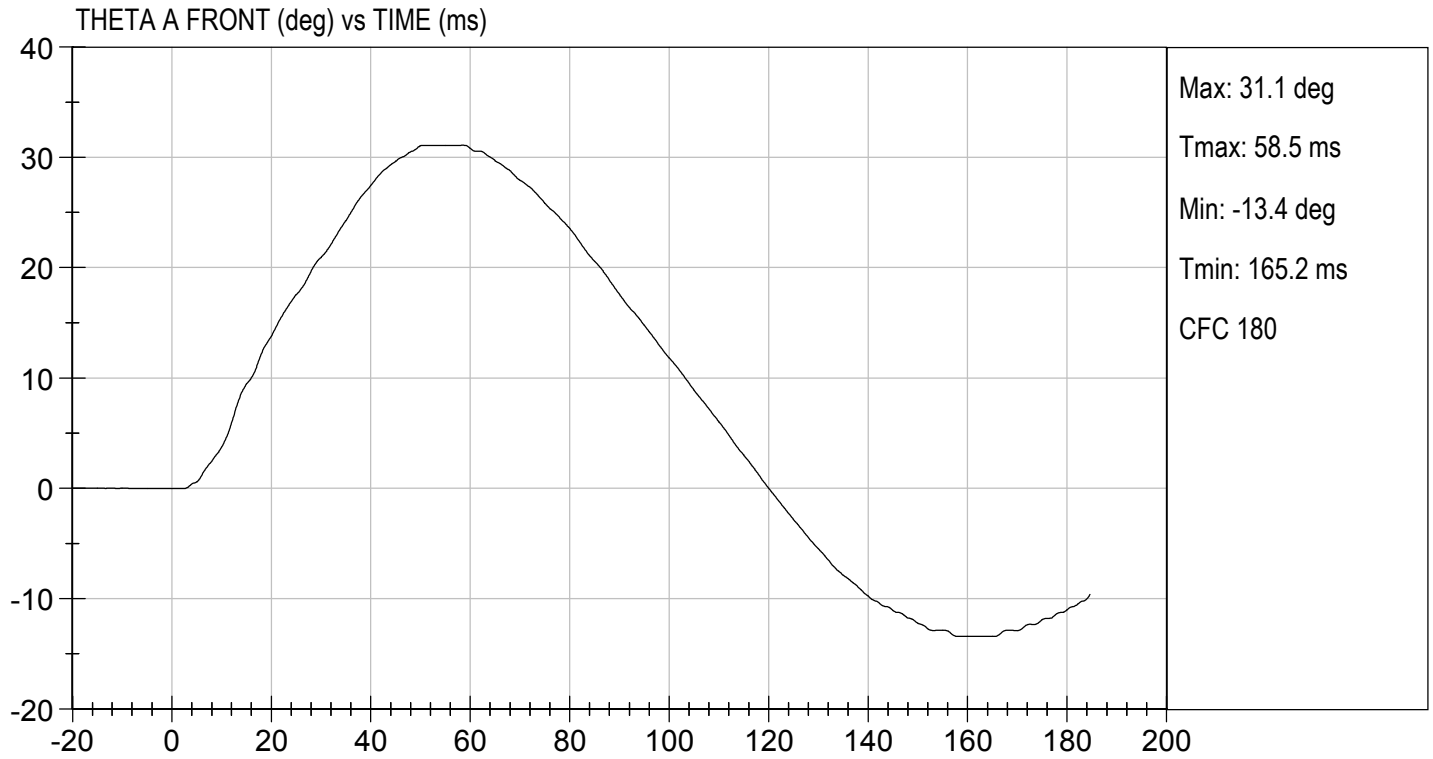
Tested Parameter	Units	Specification	Result	Pass/Fail	
Laboratory Temperature	deg C	20.6 to 22.2	20.6	Pass	
Laboratory Relative Humidity	%	10 to 70	22	Pass	
Pendulum Speed	m/s	3.30 to 3.50	3.50	Pass	
Pendulum Velocity	1 ms	m/s	-0.05 to 0.00	-0.01	Pass
	3 ms	m/s	-0.25 to -0.375	-0.34	Pass
	14 ms	m/s	-3.20 to -3.70	-3.56	Pass
	17 ms	m/s	>= -3.70	-3.52	Pass
Maximum Flexion Angle	deg	49.0 to 59.0	50.1	Pass	
Time of Maximum Flexion Angle	ms	54.0 to 66.0	58.4	Pass	
Head Rotation Decay Time to 0 Degree	ms	53.0 to 88.0	61.7	Pass	
Overall Results				Pass	

Jacob D Taylor
 Laboratory Technician

 01/09/2020
 Test Date

B. F. [Signature]
 Approved By

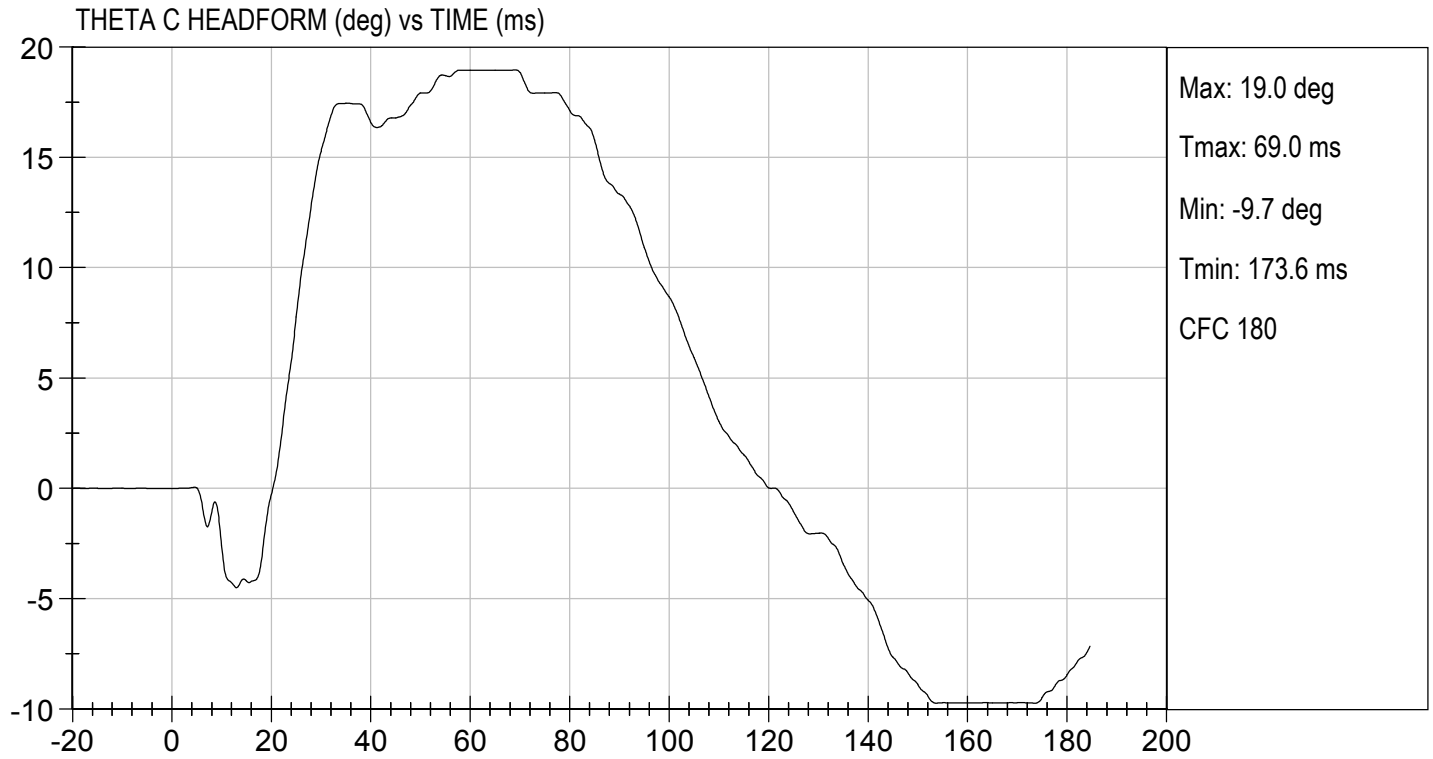






TEST DESC: NECK BENDING
VELOCITY: 11.48 ft/s, 3.50 m/s

TEST DATE: 01/09/2020
TEST #: D200092



MGA RESEARCH CORPORATION
SHOULDER IMPACT TEST
ES-2re DUMMY

ATD Serial No: F032

Test I.D: D200093

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	20.8	Pass
Laboratory Relative Humidity	%	10 to 70	14	Pass
Pendulum Speed	m/s	4.20 to 4.40	4.2	Pass
Peak Impactor Acceleration	G's	7.5 to 10.5	9.0	Pass
Overall Test Results				Pass

Jacob D Taylor
 Laboratory Technician

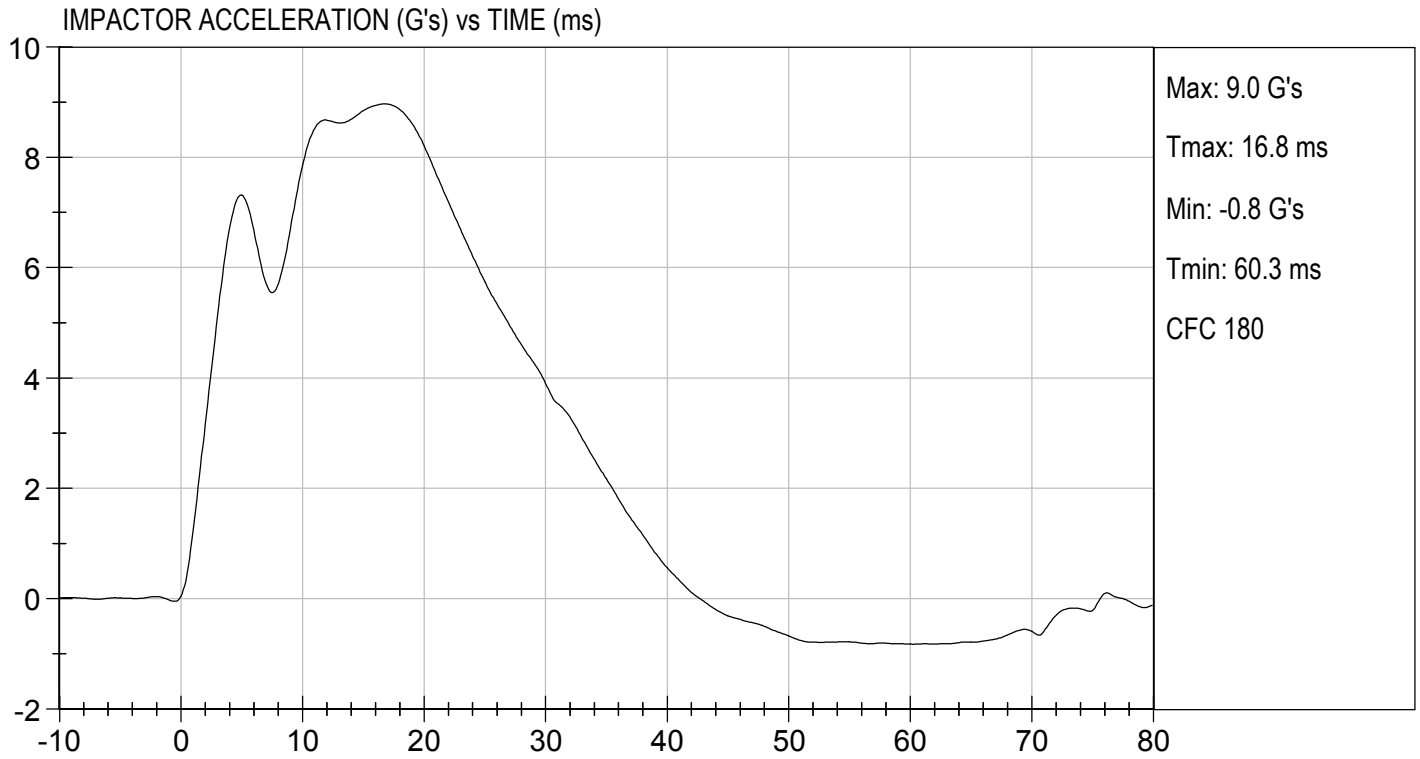
 01/08/2020
 Test Date

B. F. K.
 Approved By



TEST DESC: SHOULDER IMPACT
VELOCITY: 13.77 ft/s, 4.2 m/s

TEST DATE: 01/08/2020
TEST #: D200093



MGA RESEARCH CORPORATION

UPPER RIB TEST

ES-2re DUMMY

ATD Serial No: F032

Test I.D: D200094

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	20.8	Pass
Laboratory Relative Humidity	%	10 to 70	14	Pass
Displacement at 459 mm	mm	36.0 to 40.0	39.6	Pass
Displacement at 815 mm	mm	46.0 to 51.0	50.3	Pass
Overall Test Results				Pass

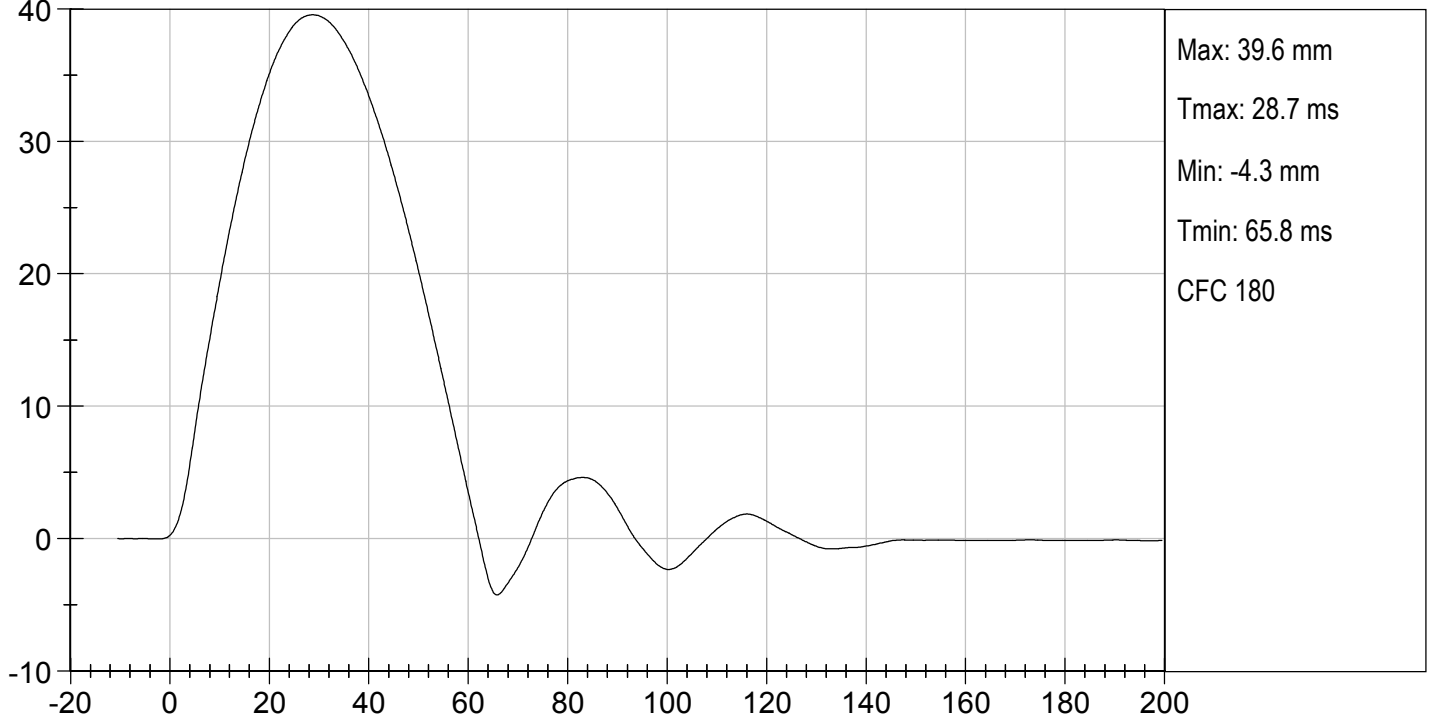
Jacob D Taylor
Laboratory Technician

01/08/2020
Test Date

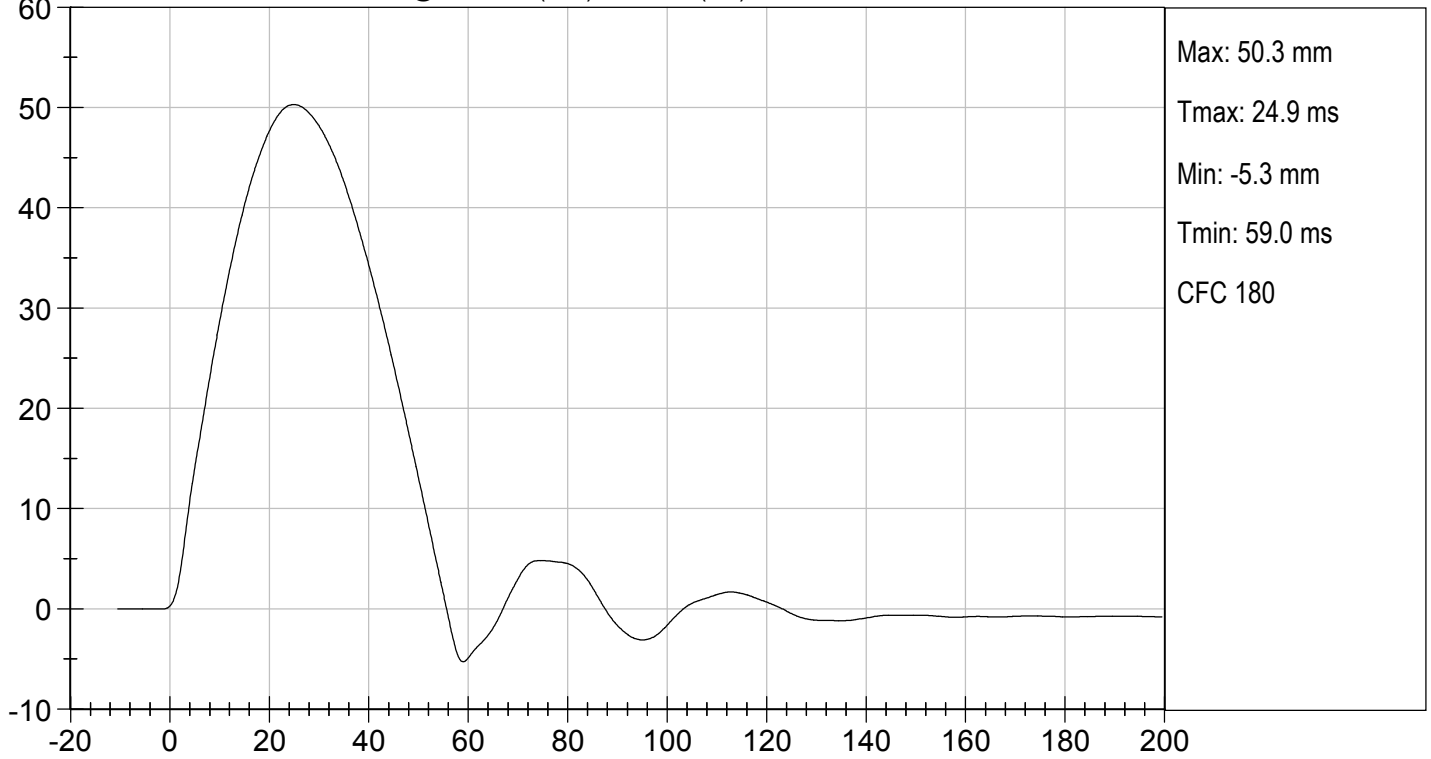
B. F. K.
Approved By



UPPER RIB DISPLACEMENT @ 459 mm (mm) vs TIME (ms)



UPPER RIB DISPLACEMENT @ 815 mm (mm) vs TIME (ms)



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MID RIB TEST

ES-2re DUMMY

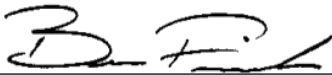
ATD Serial No: F032

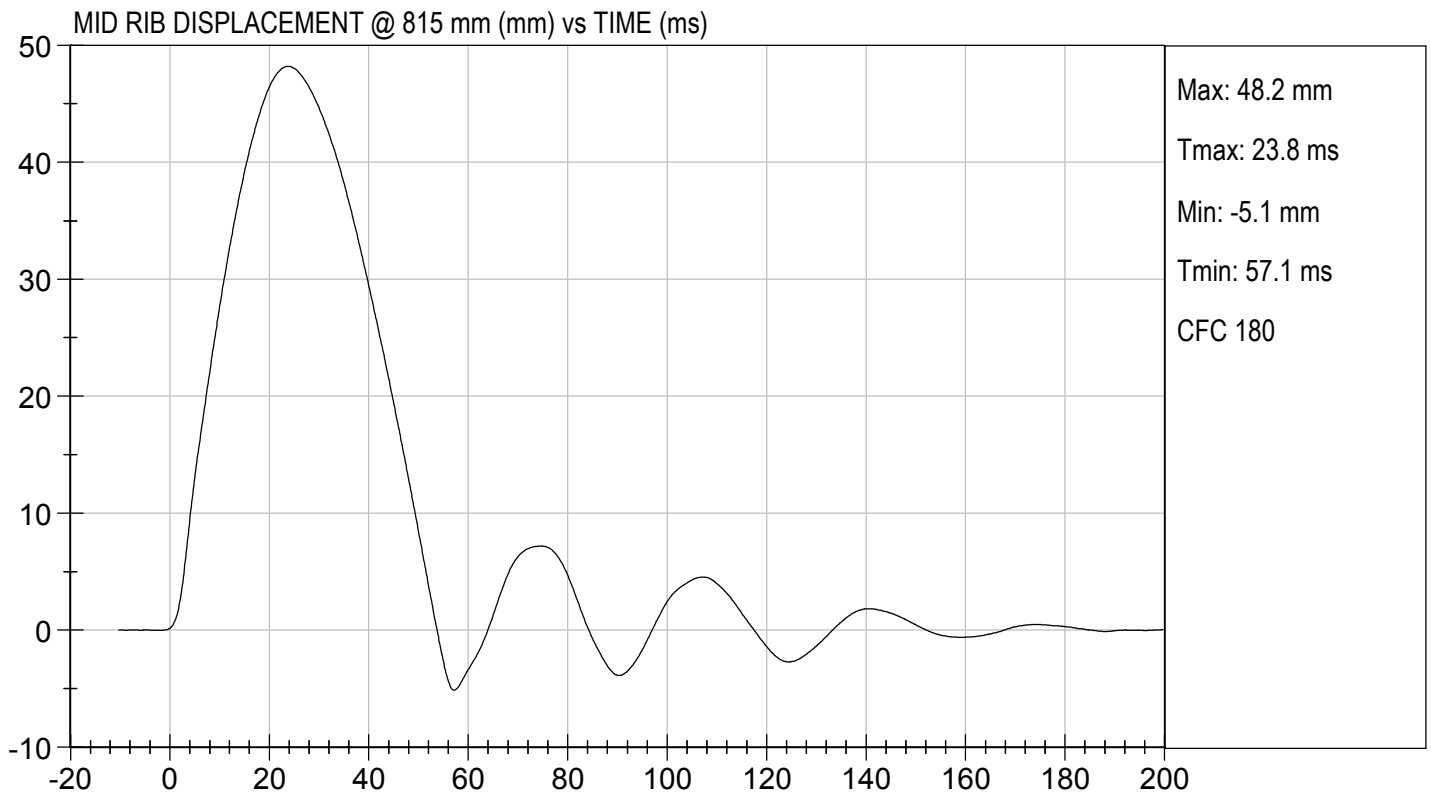
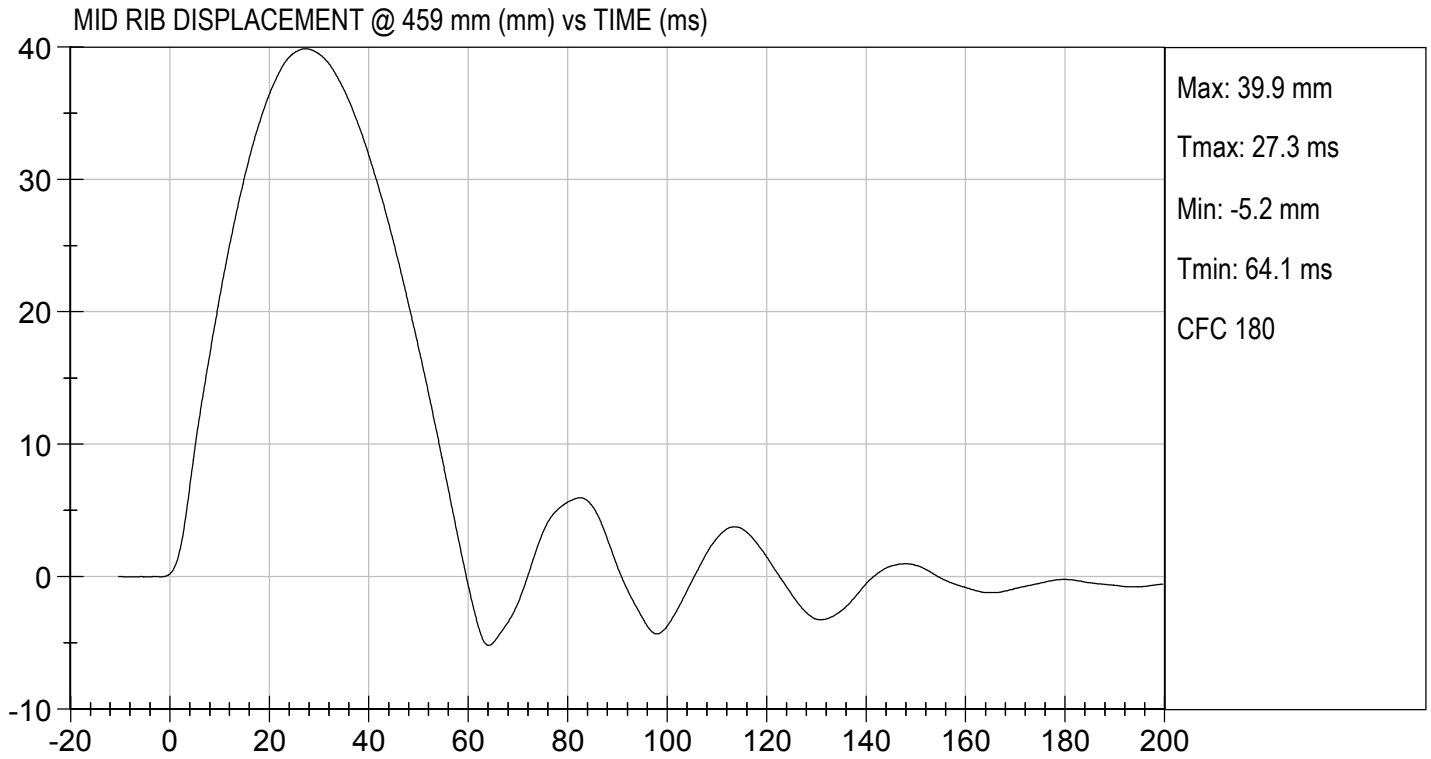
Test I.D: D200095

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	20.8	Pass
Laboratory Relative Humidity	%	10 to 70	14	Pass
Displacement at 459 mm	mm	36.0 to 40.0	39.9	Pass
Displacement at 815 mm	mm	46.0 to 51.0	48.2	Pass
Overall Test Results				Pass


Laboratory Technician

01/08/2020
Test Date


Approved By



MGA RESEARCH CORPORATION

LOWER RIB TEST

ES-2re DUMMY

ATD Serial No: F032

Test I.D: D200096

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	20.8	Pass
Laboratory Relative Humidity	%	10 to 70	14	Pass
Displacement at 459 mm	mm	36.0 to 40.0	37.6	Pass
Displacement at 815 mm	mm	46.0 to 51.0	48.2	Pass
Overall Test Results				Pass

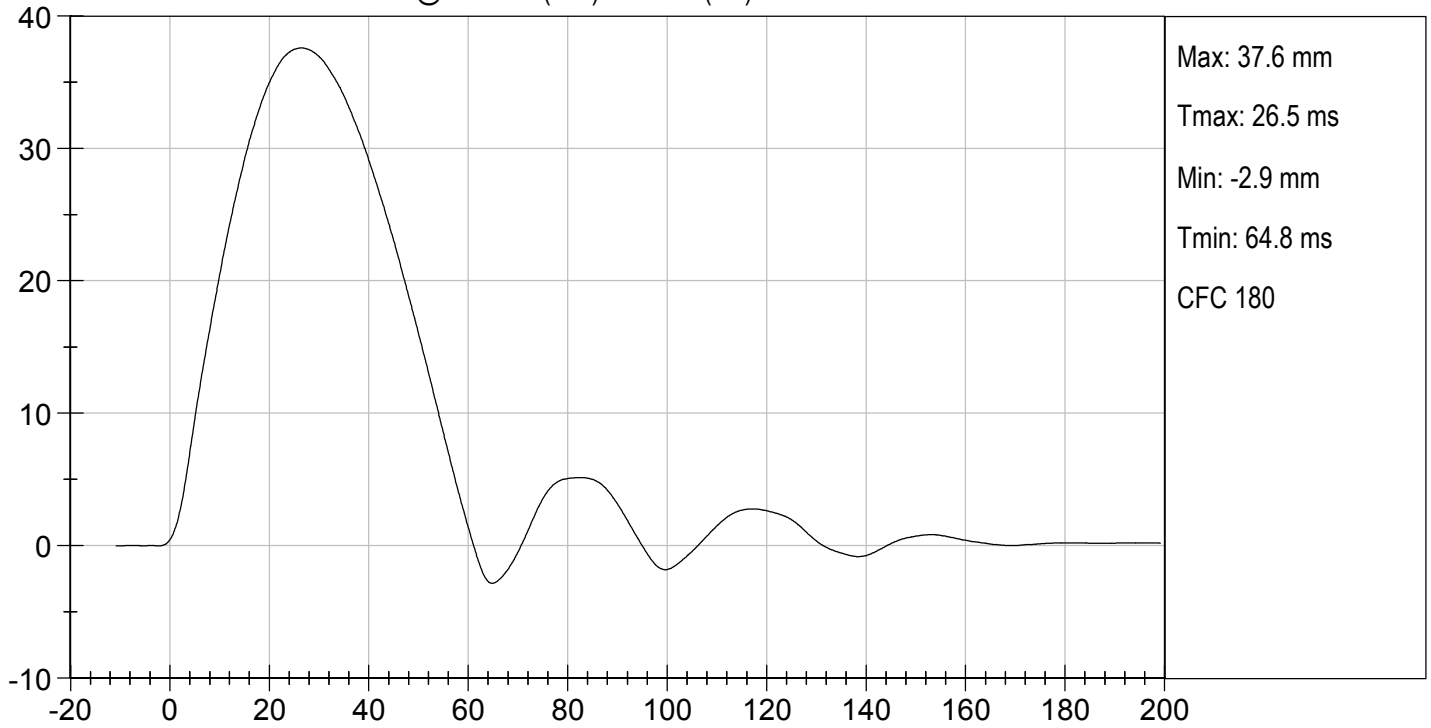
Jacob D Taylor
Laboratory Technician

 01/08/2020
Test Date

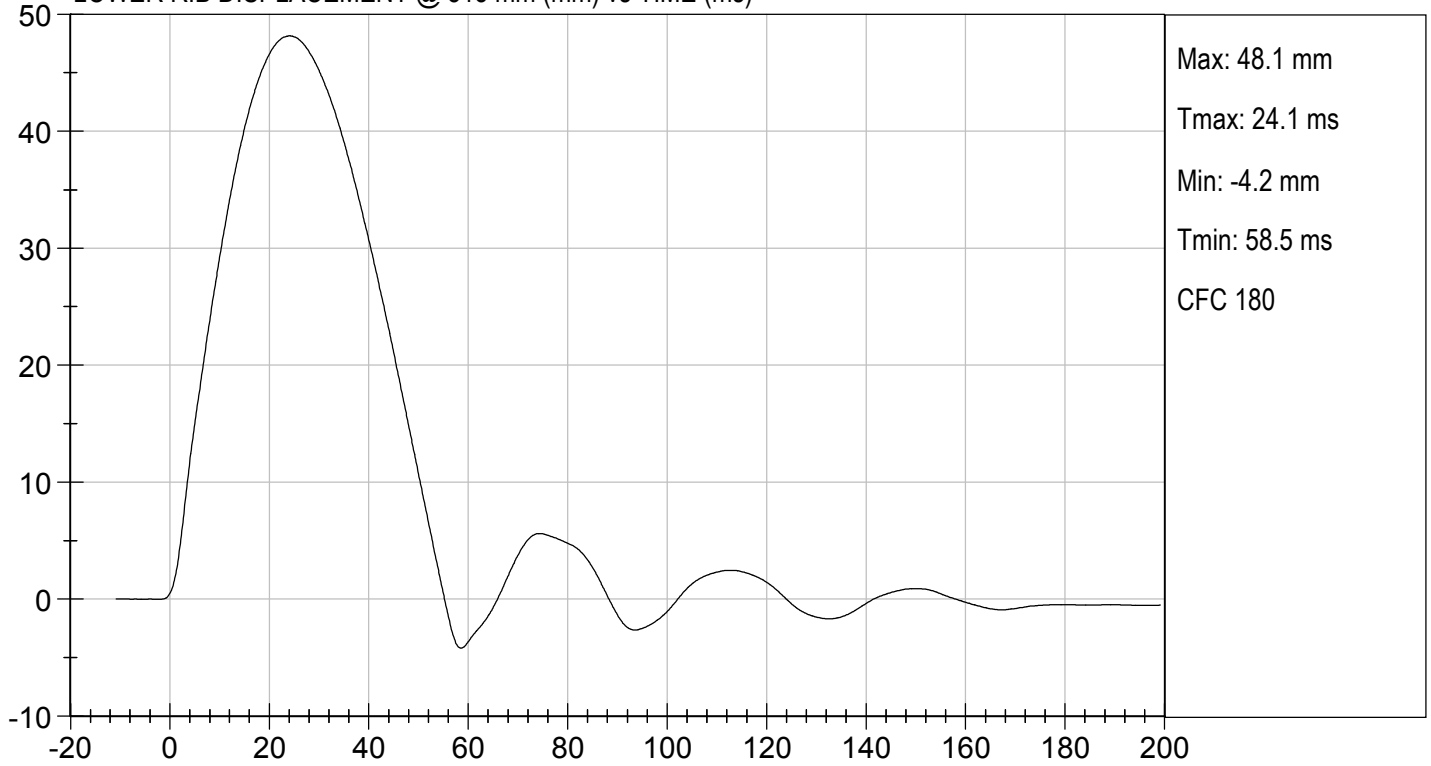
B. F. L.
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LOWER RIB DISPLACEMENT @ 459 mm (mm) vs TIME (ms)



LOWER RIB DISPLACEMENT @ 815 mm (mm) vs TIME (ms)



MGA RESEARCH CORPORATION

ABDOMEN TEST

ES-2re DUMMY

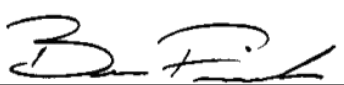
ATD Serial No: F032

Test I.D: D200097

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	20.8	Pass
Laboratory Relative Humidity	%	10 to 70	14	Pass
Probe Speed	m/s	3.90 to 4.10	4.10	Pass
Maximum Impactor Force	N	4000 to 4800	4336	Pass
Time of Maximum Impactor Force	ms	10.6 to 13.0	11.2	Pass
Maximum Total Abdomen Force	N	2200 to 2700	2399	Pass
Time of Maximum Abdomen Force	ms	10.0 to 12.3	10.7	Pass
Overall Test Results				Pass


Laboratory Technician

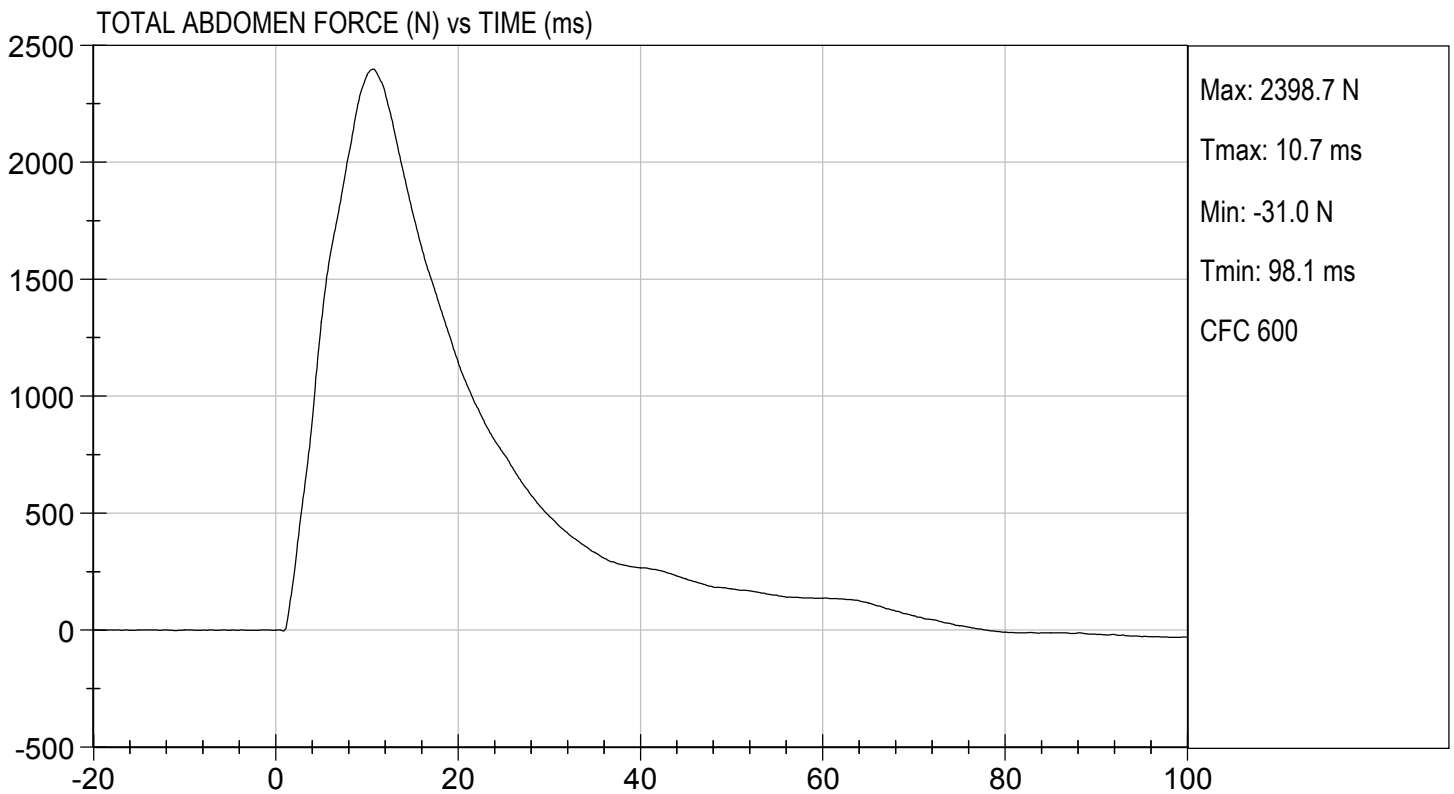
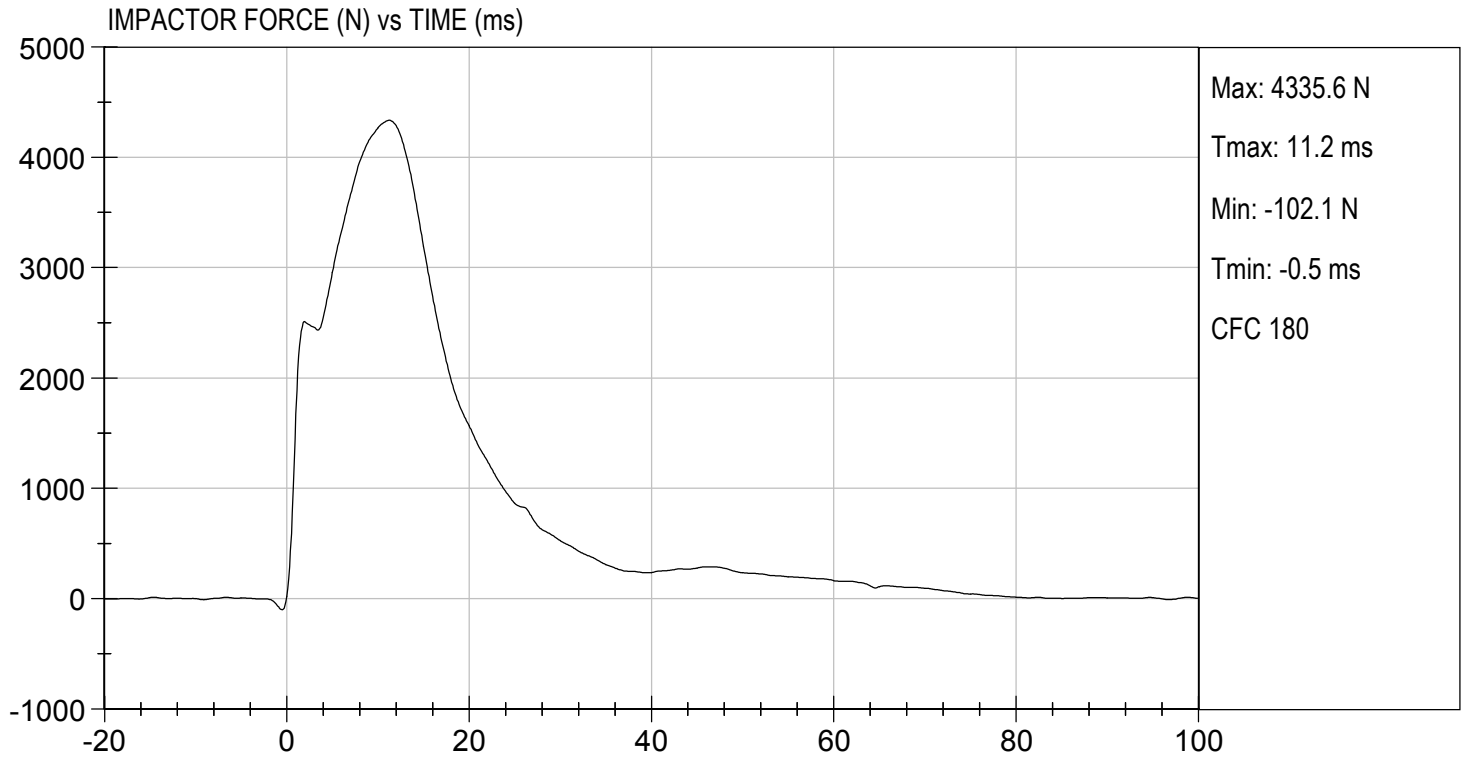
01/08/2020
Test Date

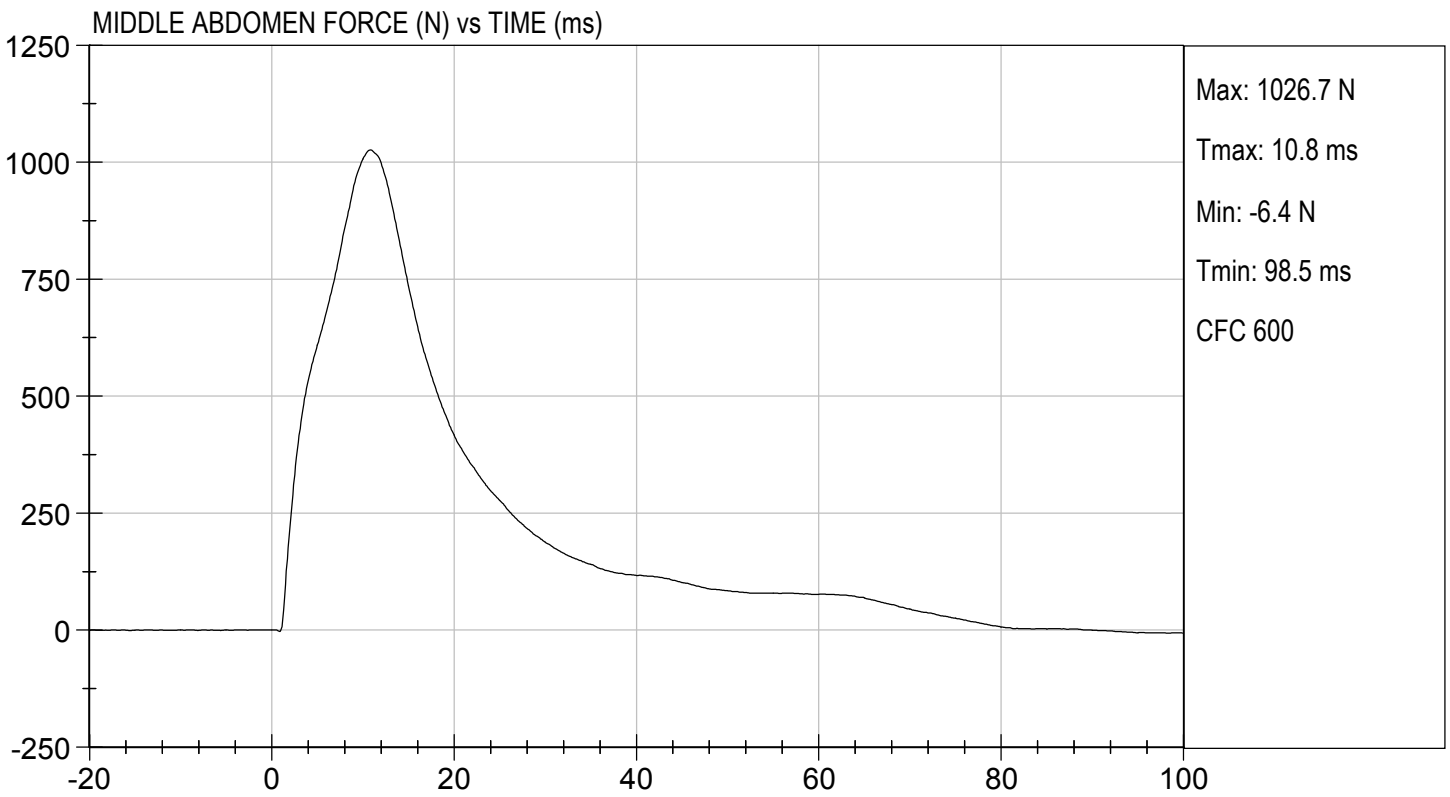
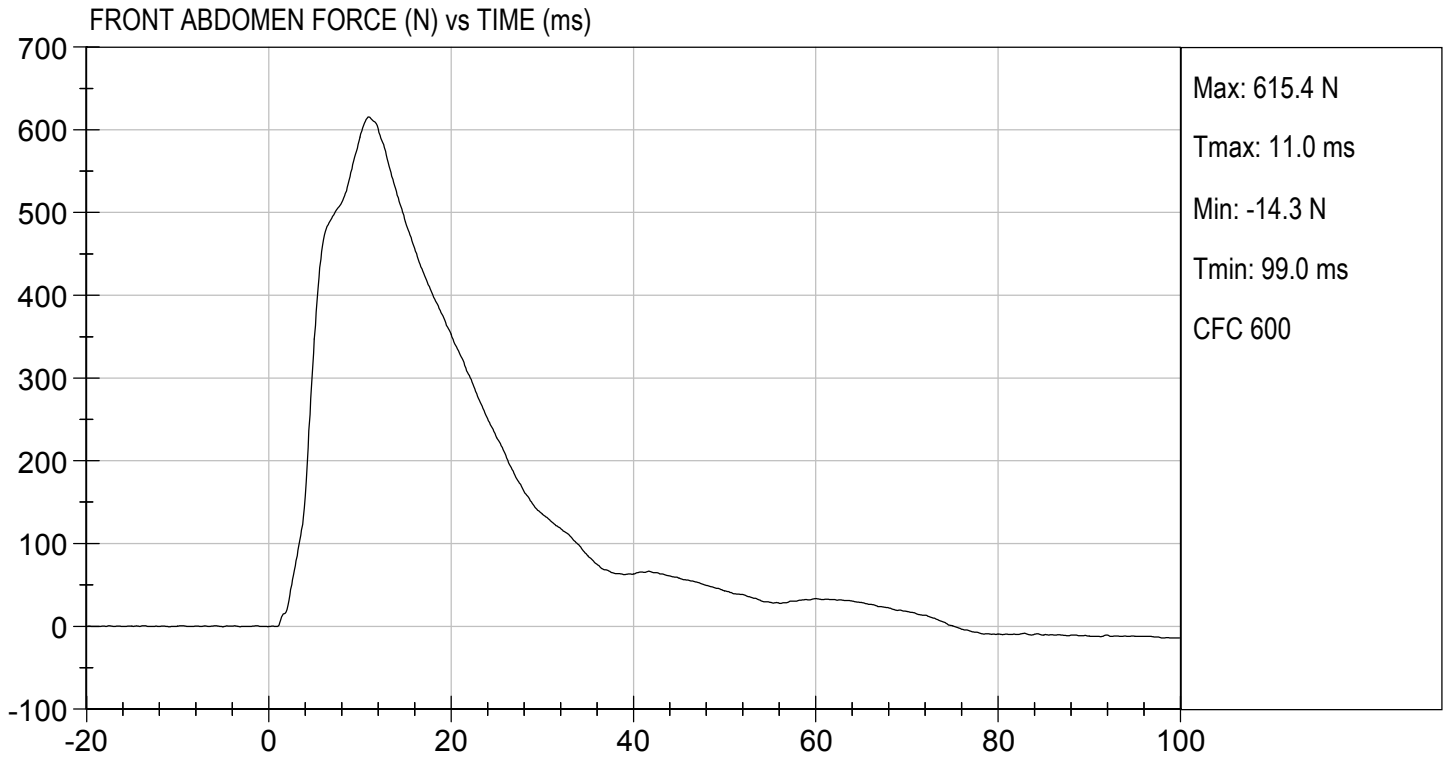

Approved By



TEST DESC: ABDOMEN IMPACT
VELOCITY: 13.45 ft/s, 4.10 m/s

TEST DATE: 01/08/2020
TEST #: D200097

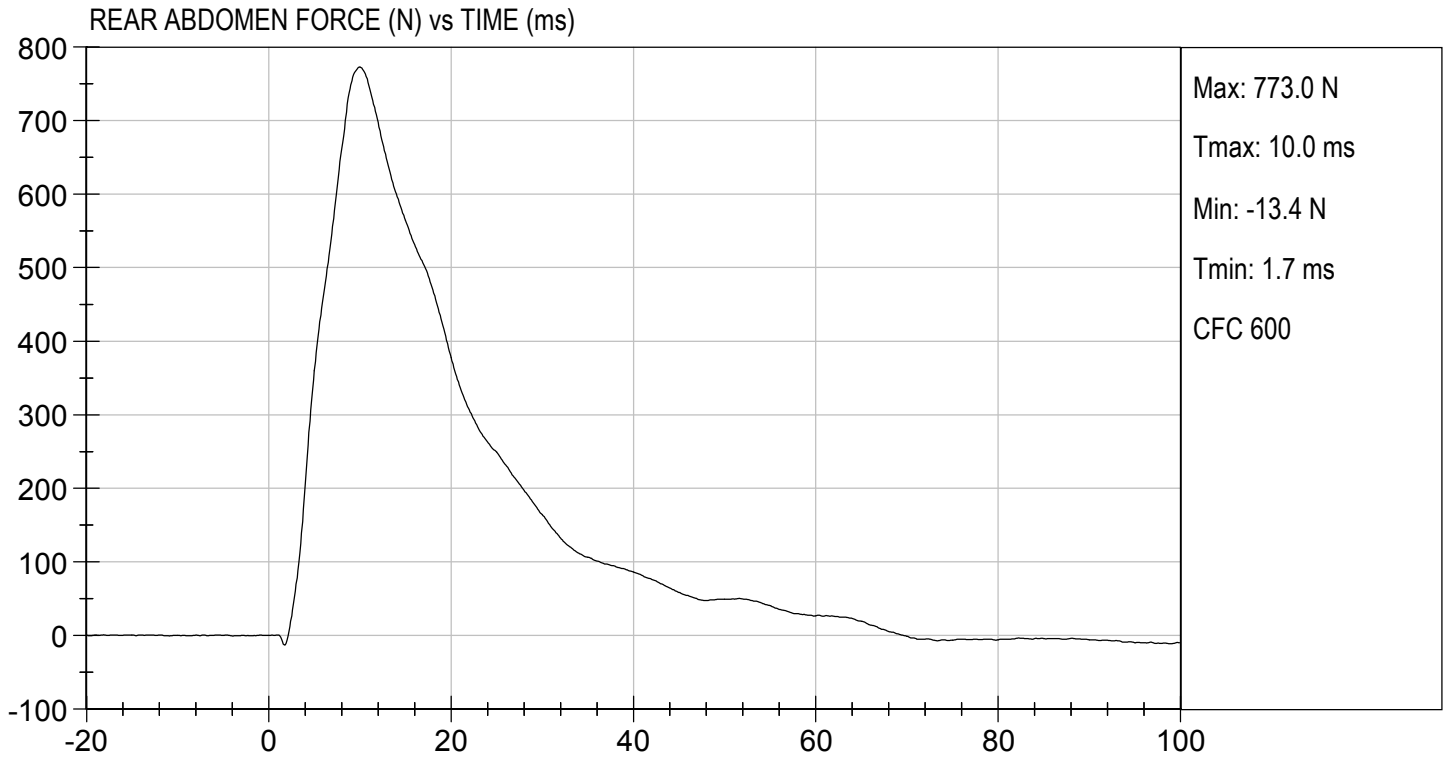






TEST DESC: ABDOMEN IMPACT
VELOCITY: 13.45 ft/s, 4.10 m/s

TEST DATE: 01/08/2020
TEST #: D200097



MGA RESEARCH CORPORATION
LUMBAR SPINE TEST
ES-2re DUMMY

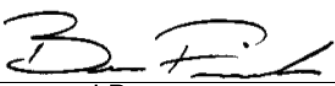
ATD Serial No: F032

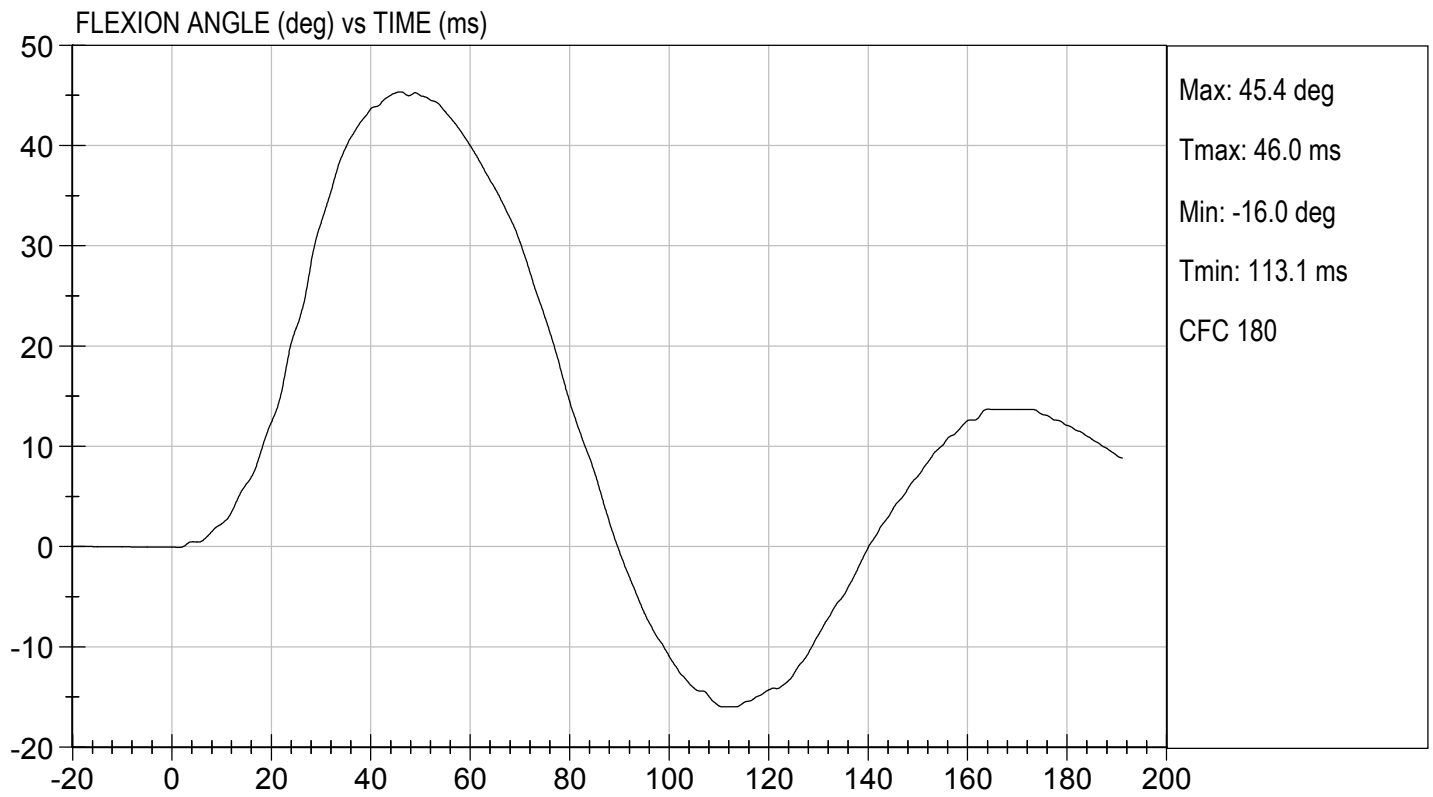
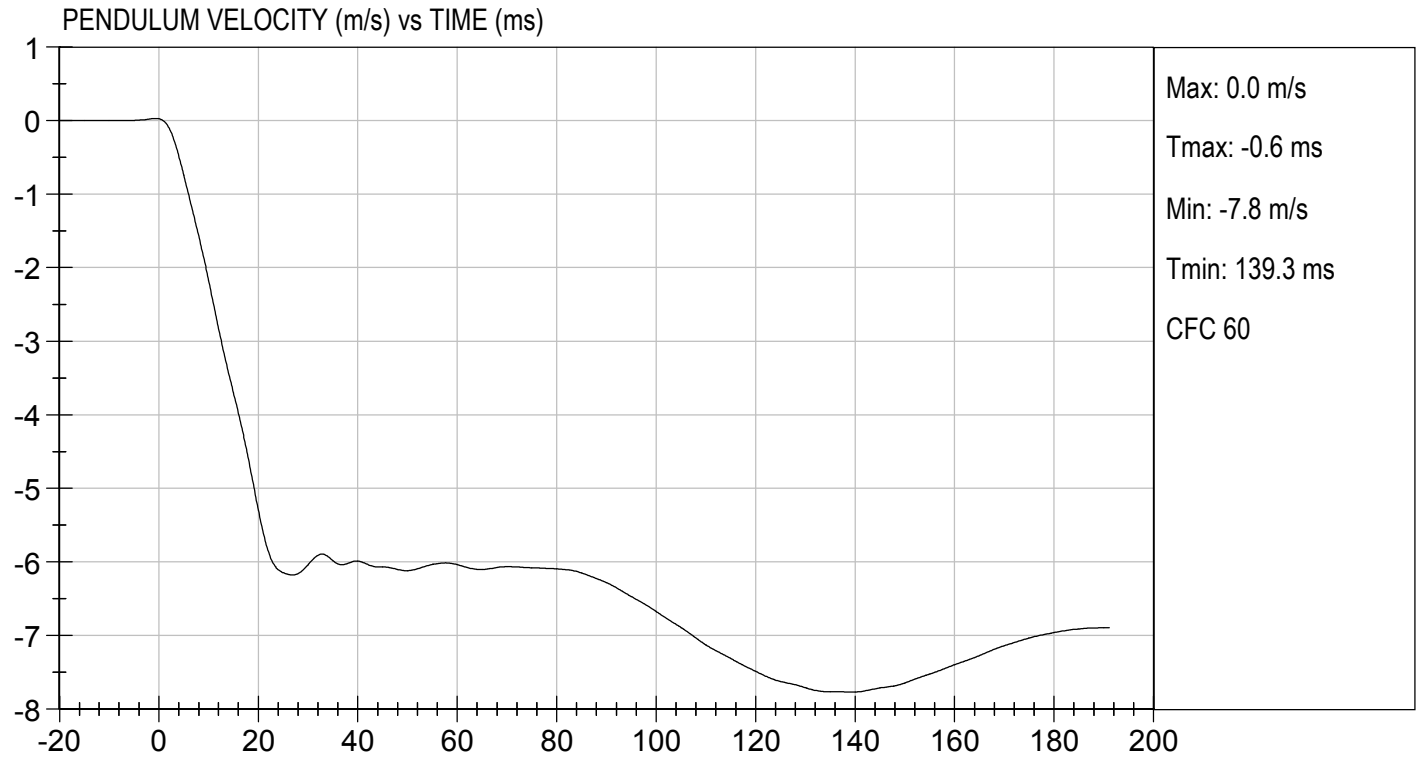
Test I.D.: D200098

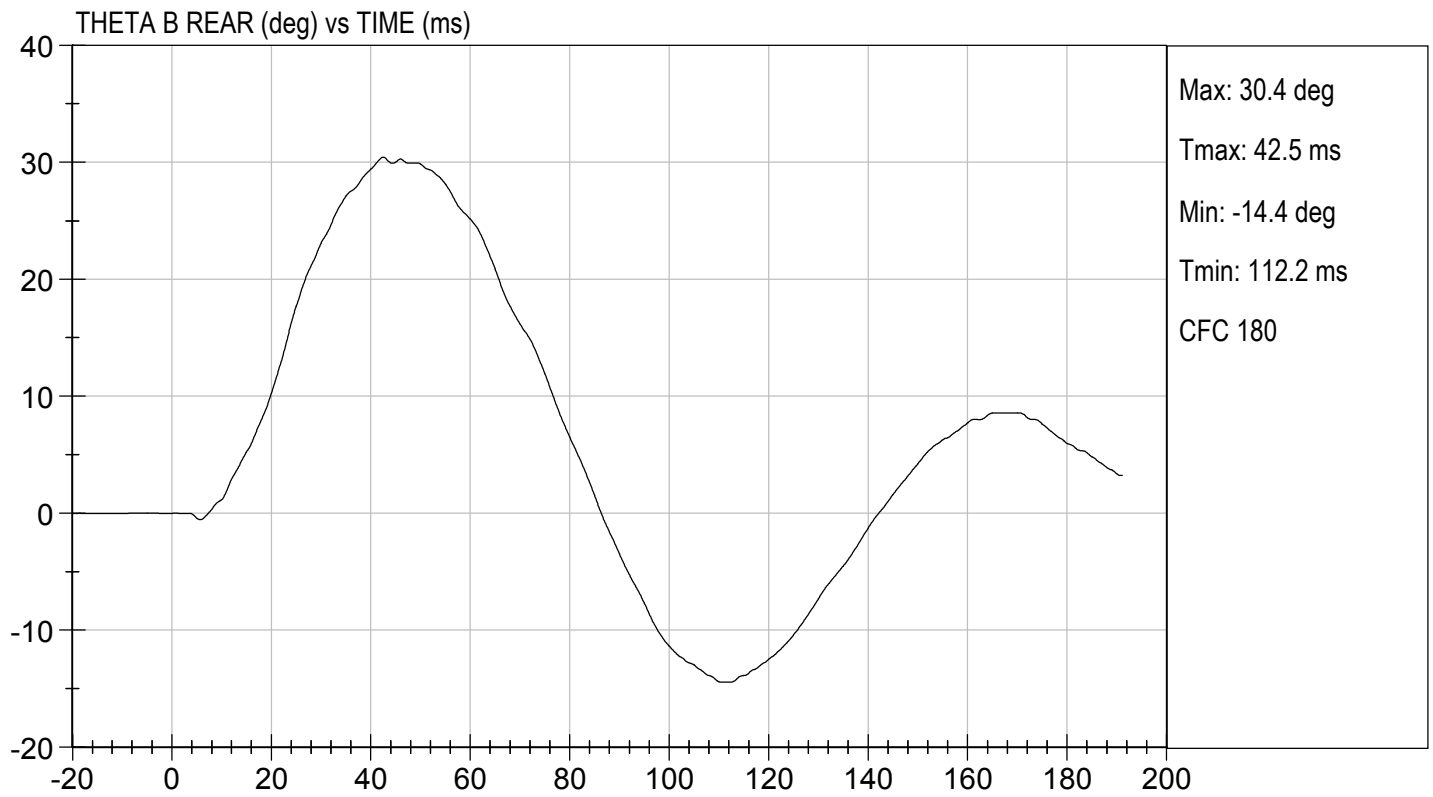
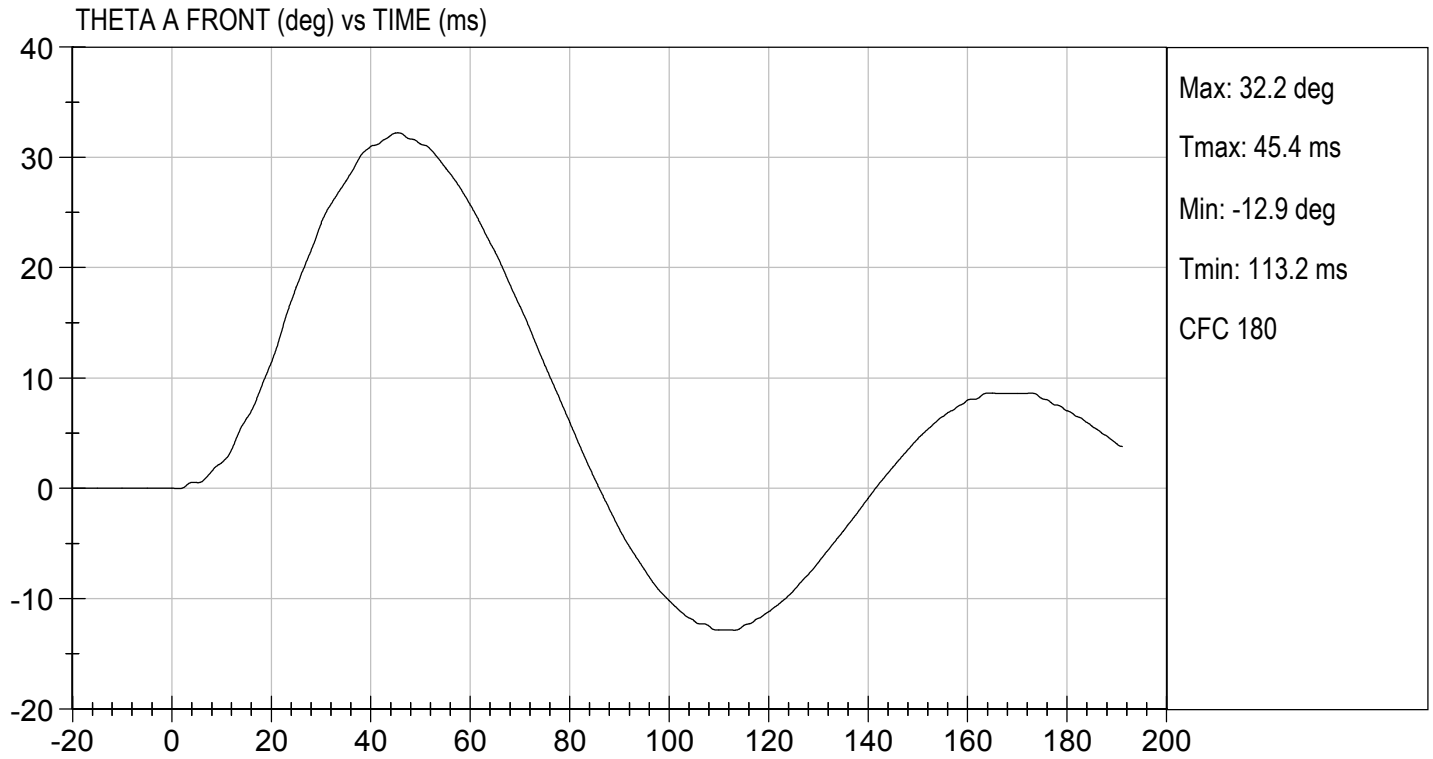
Tested Parameter	Units	Specification	Result	Pass/Fail	
Laboratory Temperature	deg C	20.6 to 22.2	20.6	Pass	
Laboratory Relative Humidity	%	10 to 70	22	Pass	
Pendulum Speed	m/s	5.95 to 6.15	6.14	Pass	
Pendulum Velocity	1 ms	m/s	-0.05 to 0.00	-0.01	Pass
	3.7 ms	m/s	-0.425 to -0.24	-0.408	Pass
	27 ms	m/s	-6.50 to -5.80	-6.18	Pass
	30 ms	m/s	>= -6.50	-6.04	Pass
Maximum Flexion Angle	deg	45.0 to 55.0	45.4	Pass	
Time of Maximum Flexion Angle	ms	39.0 to 53.0	46.0	Pass	
Headform Rotation Decay to Initial Position	ms	37 to 57	44	Pass	
Overall Results				Pass	

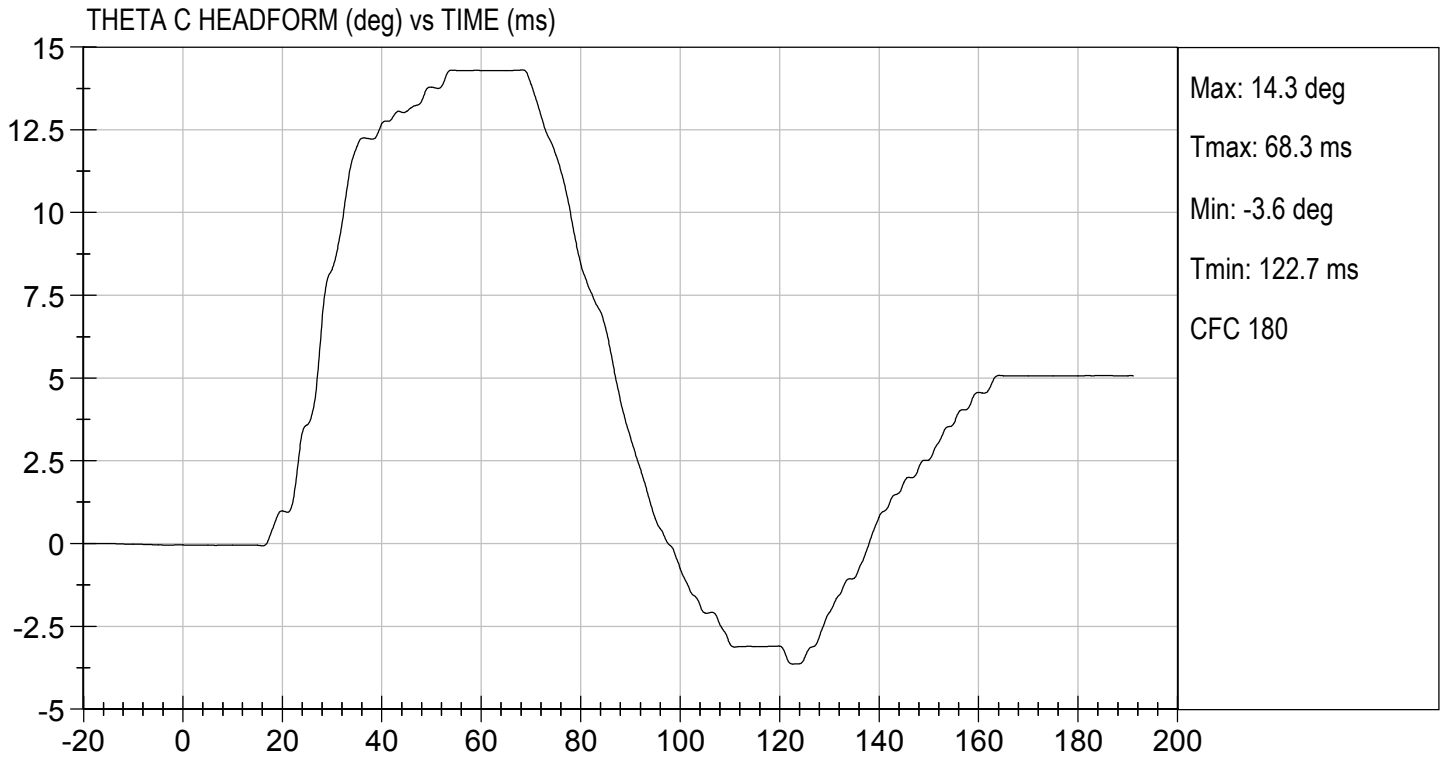

 Laboratory Technician

 01/09/2020
 Test Date


 Approved By







MGA RESEARCH CORPORATION

PELVIS TEST
ES-2re DUMMY

ATD Serial No: F032

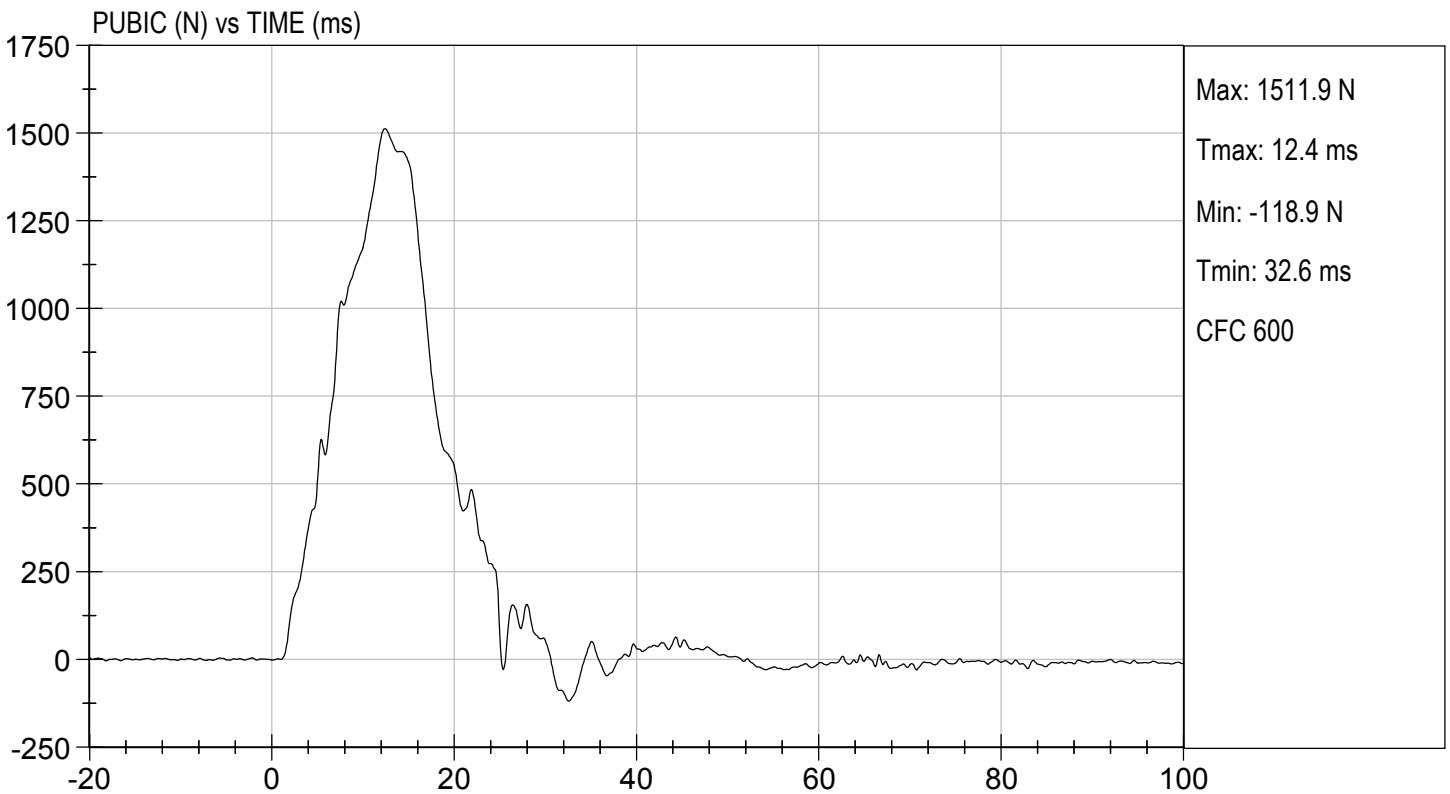
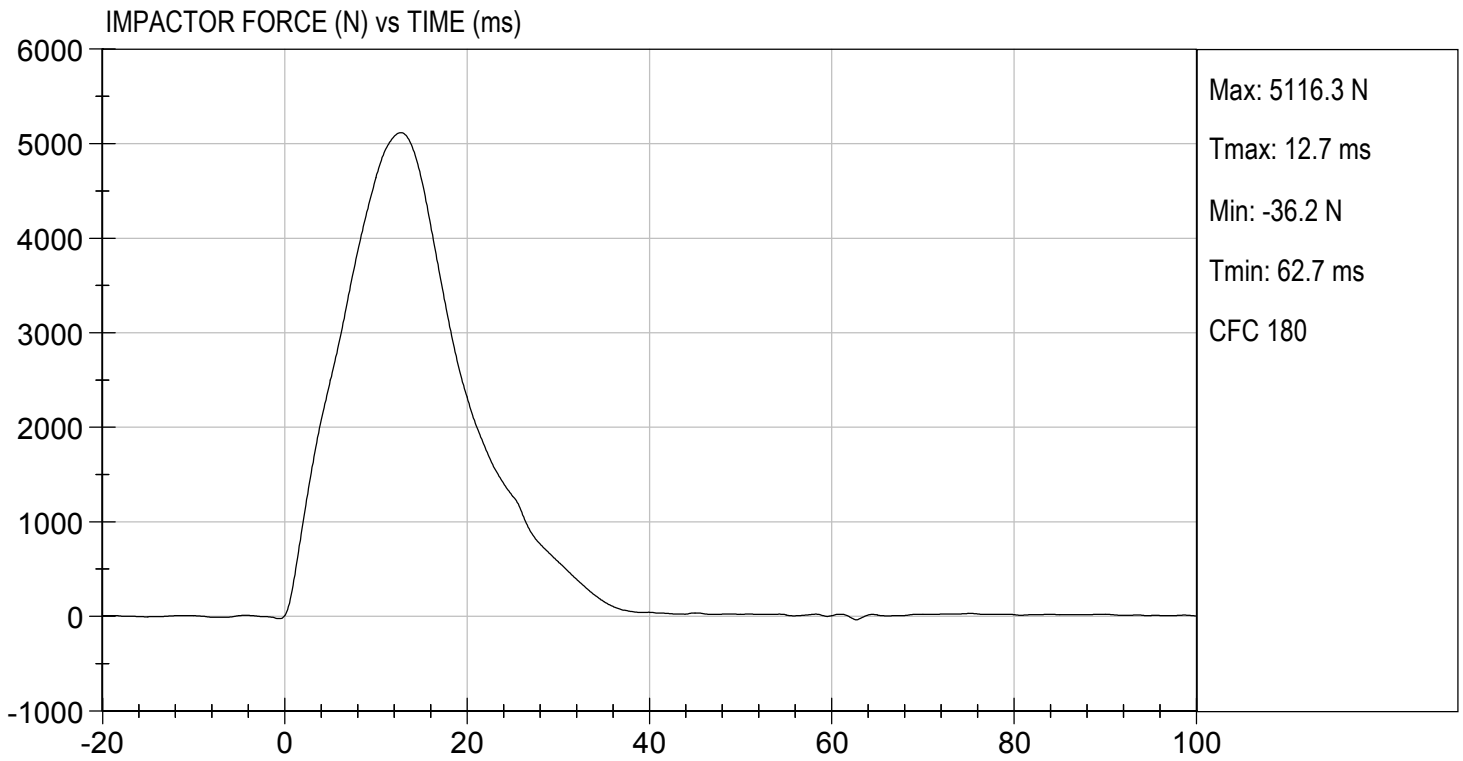
Test I.D: D200099

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	20.8	Pass
Laboratory Relative Humidity	%	10 to 70	14	Pass
Probe Speed	m/s	4.20 to 4.40	4.27	Pass
Maximum Impactor Force	N	4700 to 5400	5116	Pass
Time of Maximum Impactor Force	ms	11.8 to 16.1	12.7	Pass
Maximum Pubic Force	N	1230 to 1590	1512	Pass
Time of Maximum Pubic Force	ms	12.2 to 17.0	12.4	Pass
Overall Test Results				Pass

Jacob D Taylor
Laboratory Technician

01/08/2020
Test Date

B. F. K.
Approved By



MGA RESEARCH CORPORATION
THORAX IMPACT TEST
ES-2re DUMMY

ATD Serial No: F032

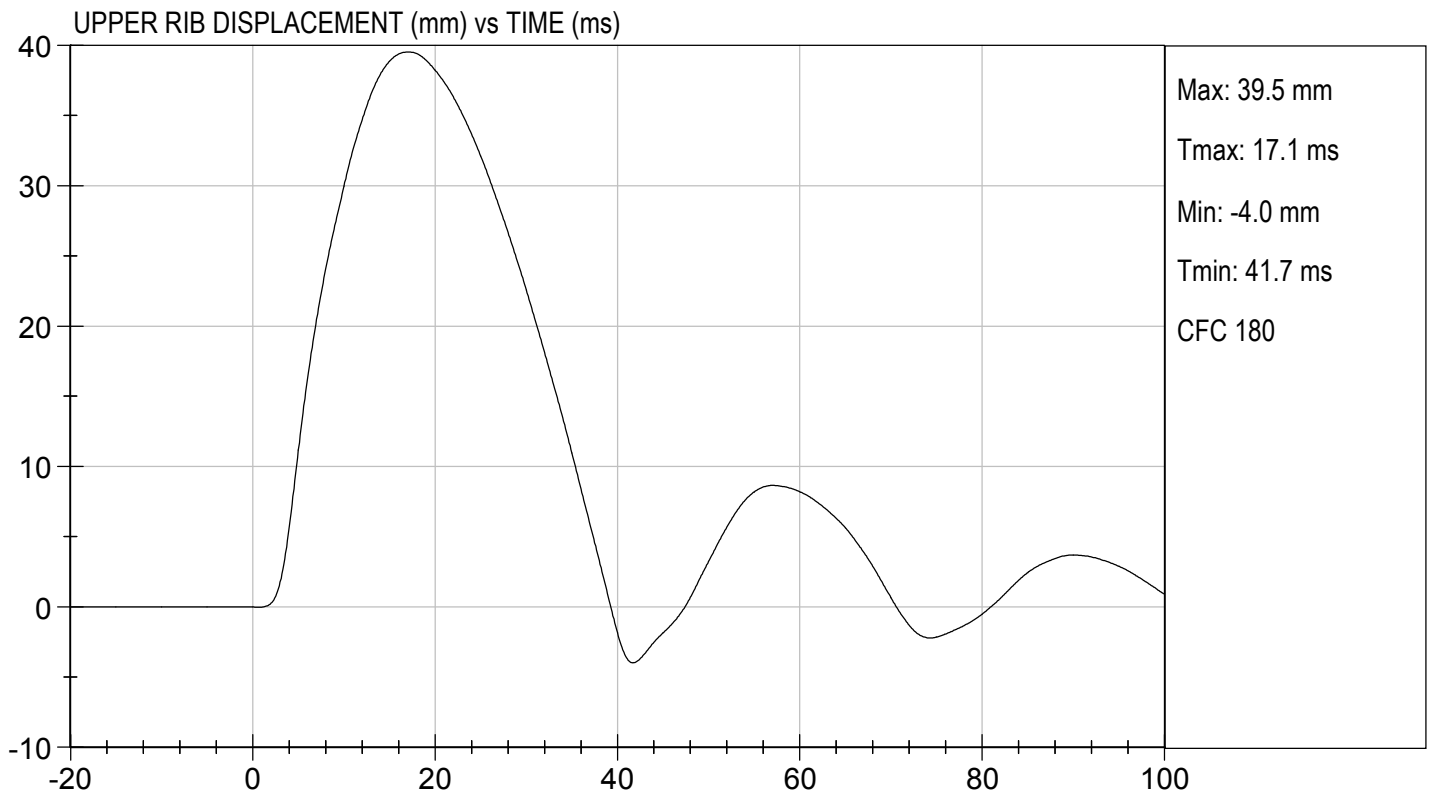
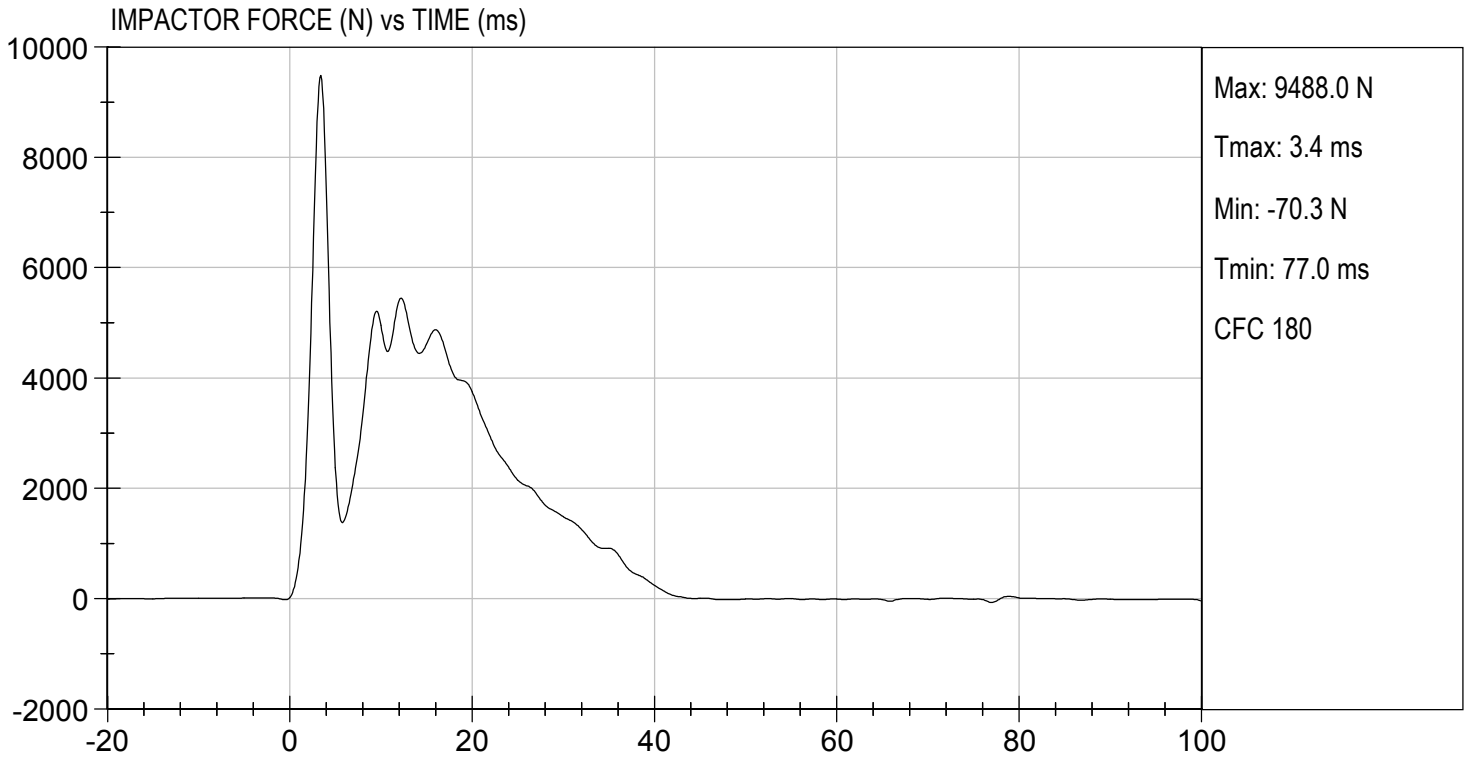
Test I.D: D200090

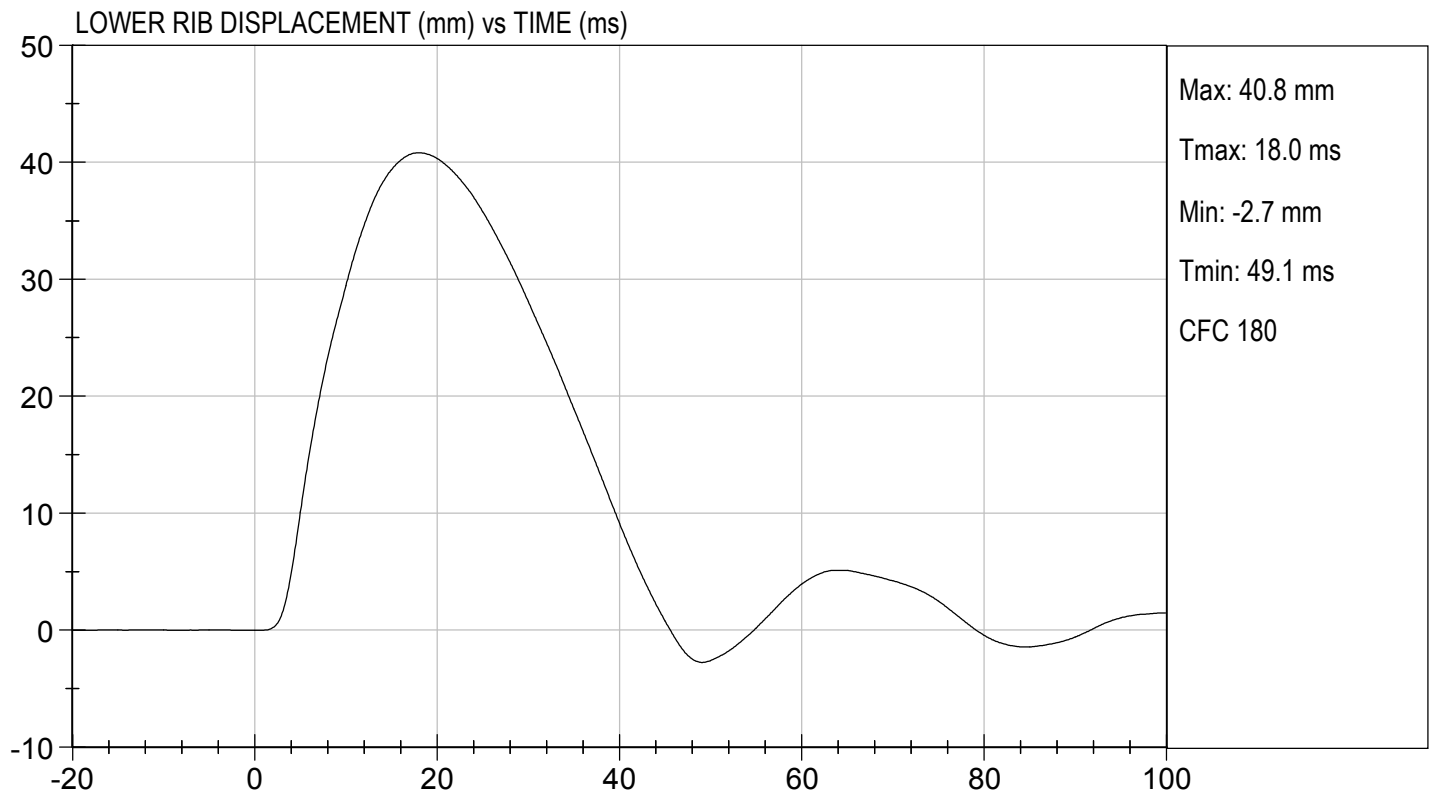
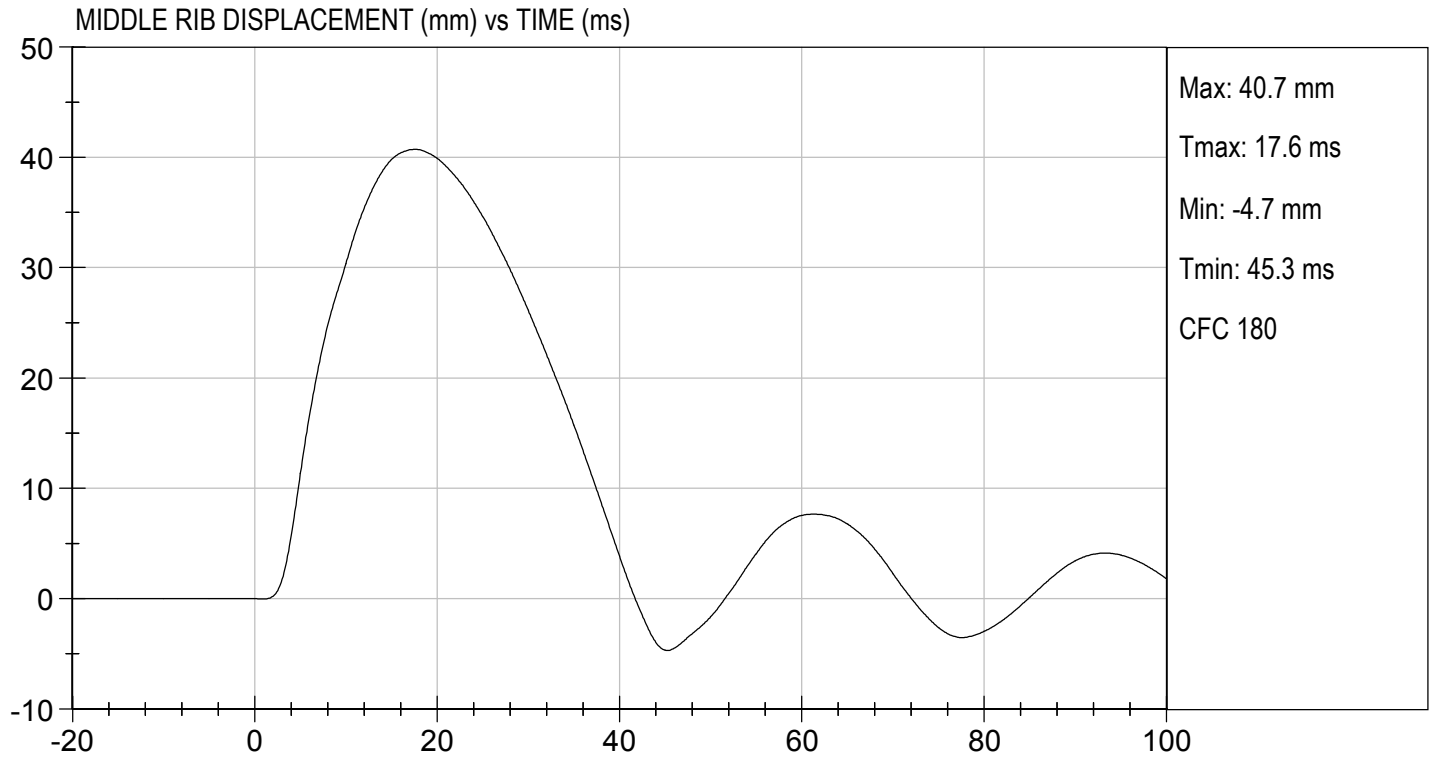
Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	20.8	Pass
Humidity	%	10 to 70	14	Pass
Probe Speed	m/s	5.40 to 5.60	5.46	Pass
Maximum Impactor Force (after 6 ms)	N	5100 to 6200	5449	Pass
Upper Rib Displacement	mm	34.0 to 41.0	39.5	Pass
Middle Rib Displacement	mm	37.0 to 45.0	40.7	Pass
Lower Rib Displacement	mm	37.0 to 44.0	40.8	Pass
Overall Test Results				Pass

Jacob D Taylor
 Laboratory Technician

01/08/2020
 Test Date

B. F. K.
 Approved By





CALIBRATION TEST RESULTS

POST-TEST

EUROSID 2 (ES-2RE) MALE – DRIVER ATD

ES-2re External Measurements
SN: 032

No.	Name	Spec. (mm)	Result	Pass/Fail
1	Sitting Height	900 - 918	915	Pass
2	Seat to Shoulder Joint	558 - 572	568	Pass
3	Seat to Lower Face of Thoracic Spine Box	346 - 356	355	Pass
4	Seat to Hip Joint (center of bolt)	97 - 103	98	Pass
5	Sole to Seat, Sitting	333 - 451	440	Pass
6	Head Width	152 - 158	157	Pass
7	Shoulder/Arm Width	461 - 479	464	Pass
8	Thorax Width	322 - 332	323	Pass
9	Abdomen Width	273 - 287	281	Pass
10	Pelvis Lap Width	359 - 373	370	Pass
11	Head Depth	196 - 206	203	Pass
12	Thorax Depth	262 - 272	264	Pass
13	Abdomen Depth	194 - 204	196	Pass
14	Pelvis Depth	235 - 245	236	Pass
15	Back of Buttocks to Hip Joint (center of bolt)	150 - 160	151	Pass
16	Back of Buttocks to Front Knee	597 - 615	607	Pass

MGA RESEARCH CORPORATION
HEAD DROP TEST
ES-2re DUMMY

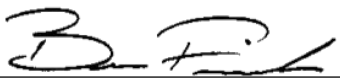
ATD Serial No: F032

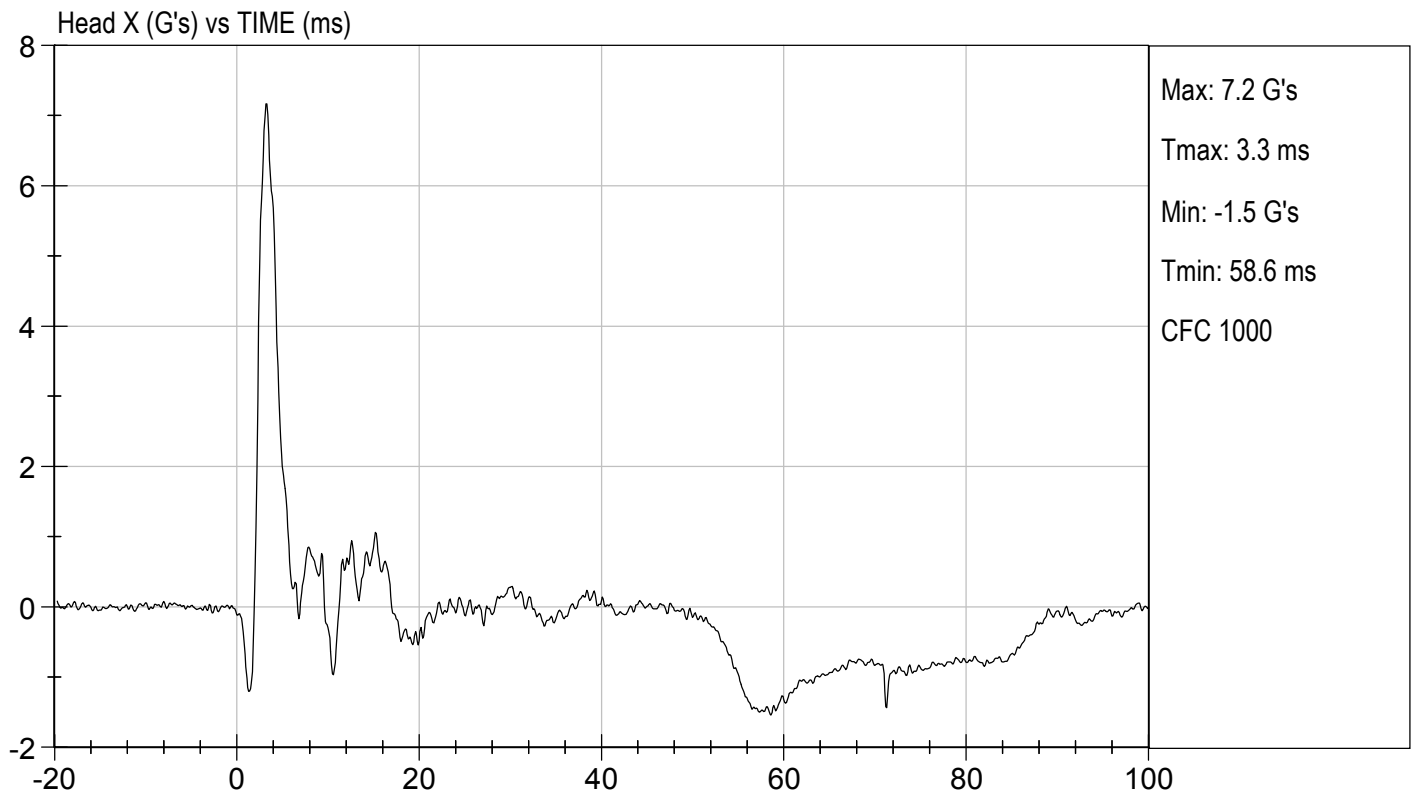
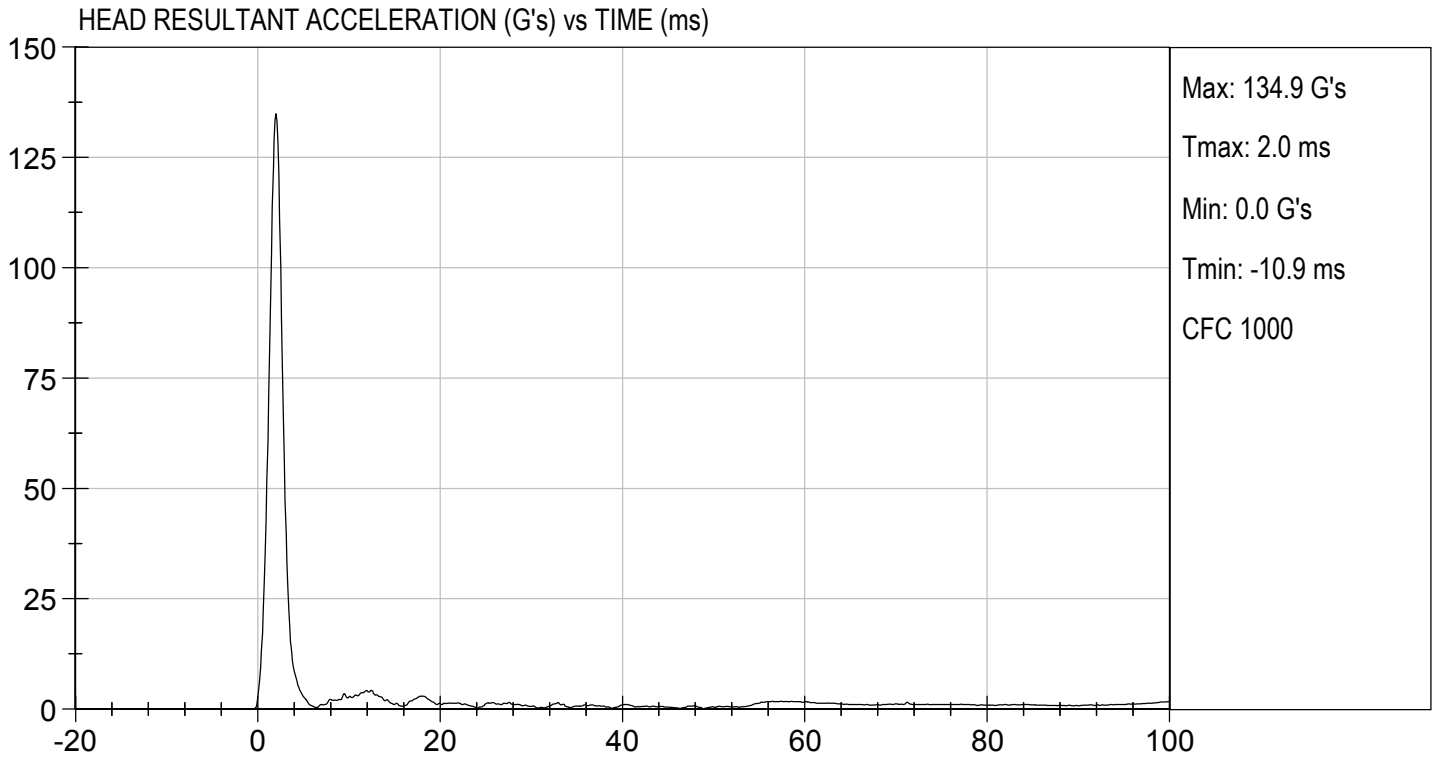
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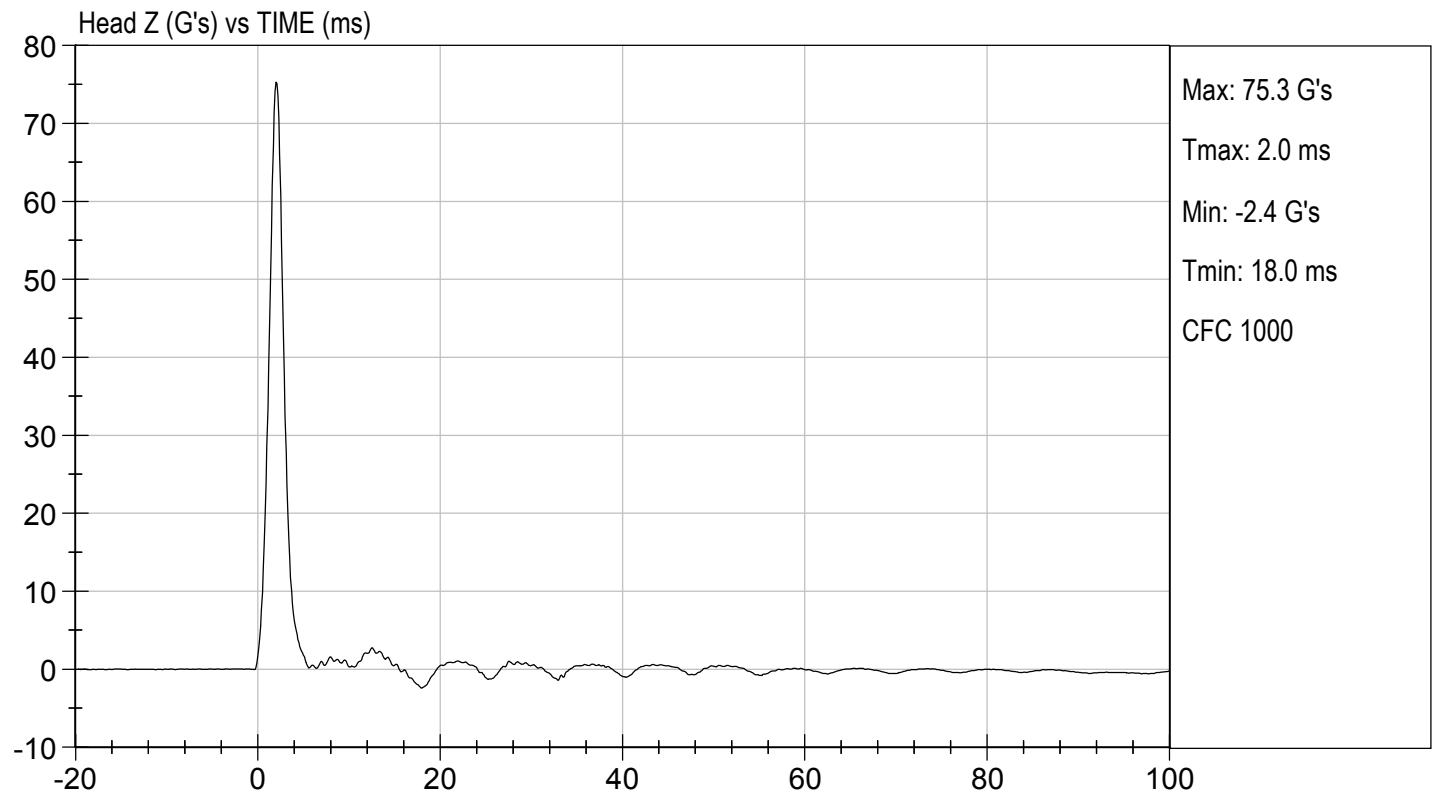
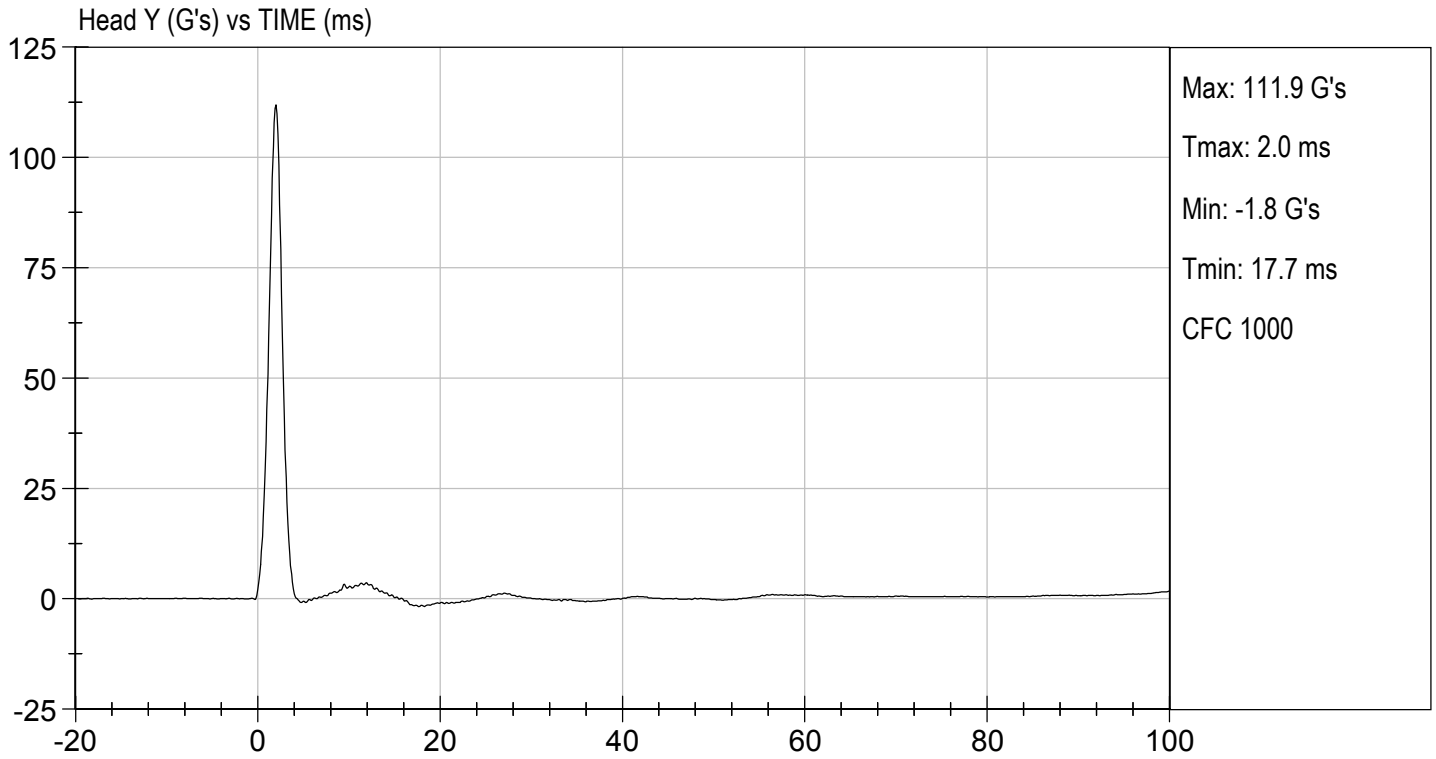
Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	21.3	Pass
Laboratory Relative Humidity	%	10 to 70	25	Pass
Peak Resultant Acceleration	G's	125 to 155	135	Pass
Peak Longitudinal Acceleration	G's	<= +/- 15.0	7.2	Pass
Unimodal	N/A	Yes	Yes	Pass
Oscillations	N/A	within 15% of peak	Yes	Pass
Overall Test Results				Pass


 Laboratory Technician

01/31/2020
 Test Date


 Approved By






MGA RESEARCH CORPORATION
NECK PENDULUM TEST
ES-2re DUMMY

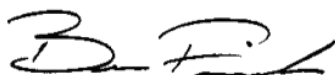
ATD Serial No: F032

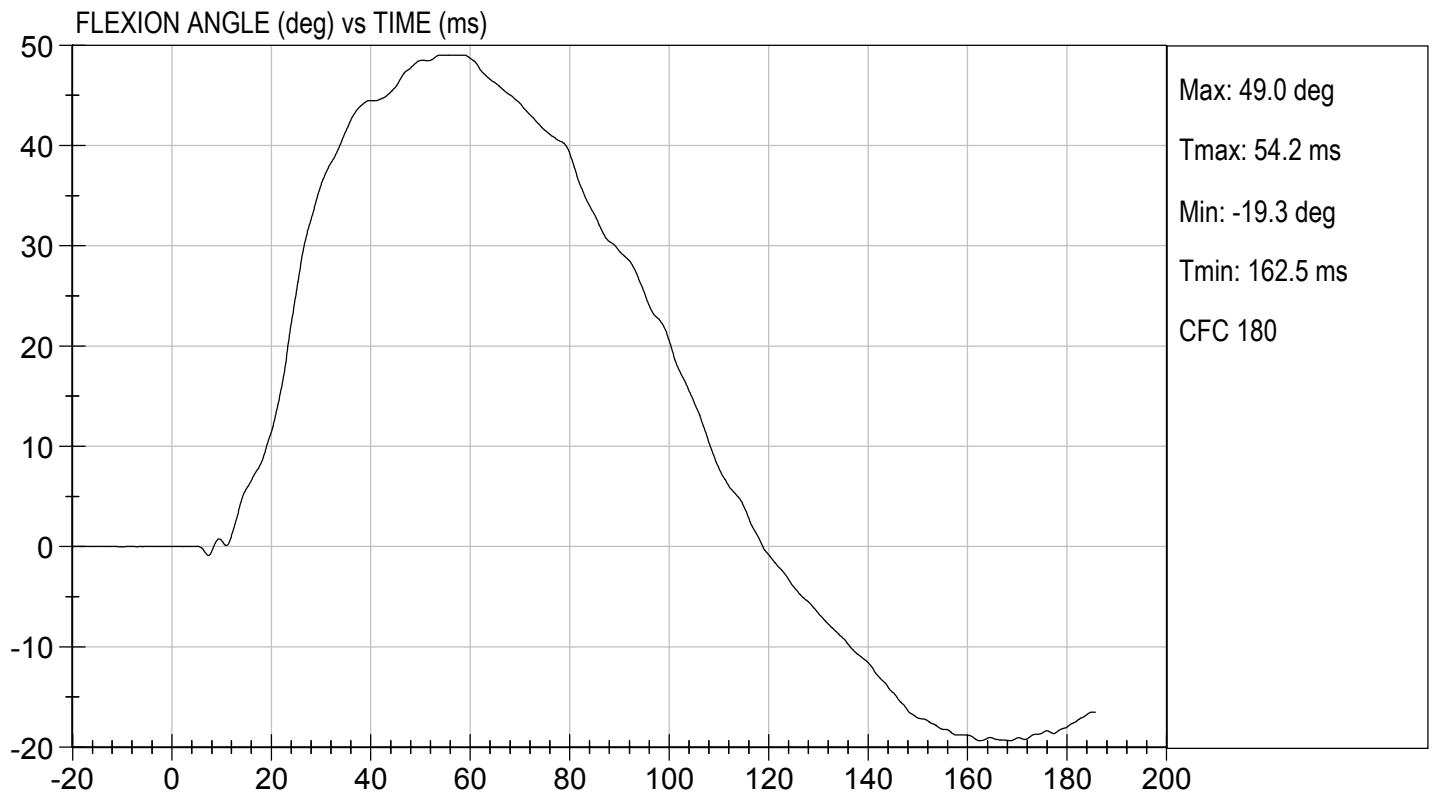
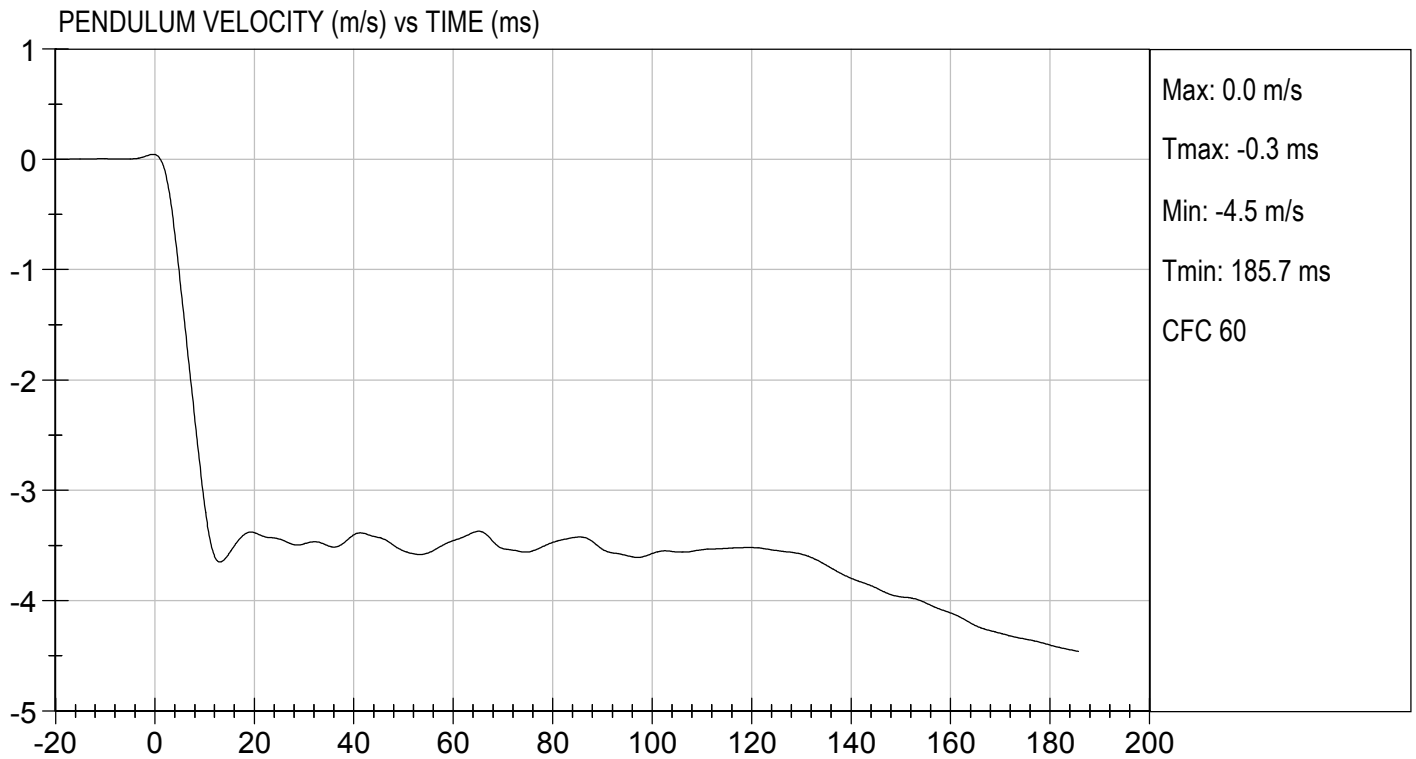
Test I.D.: D200382

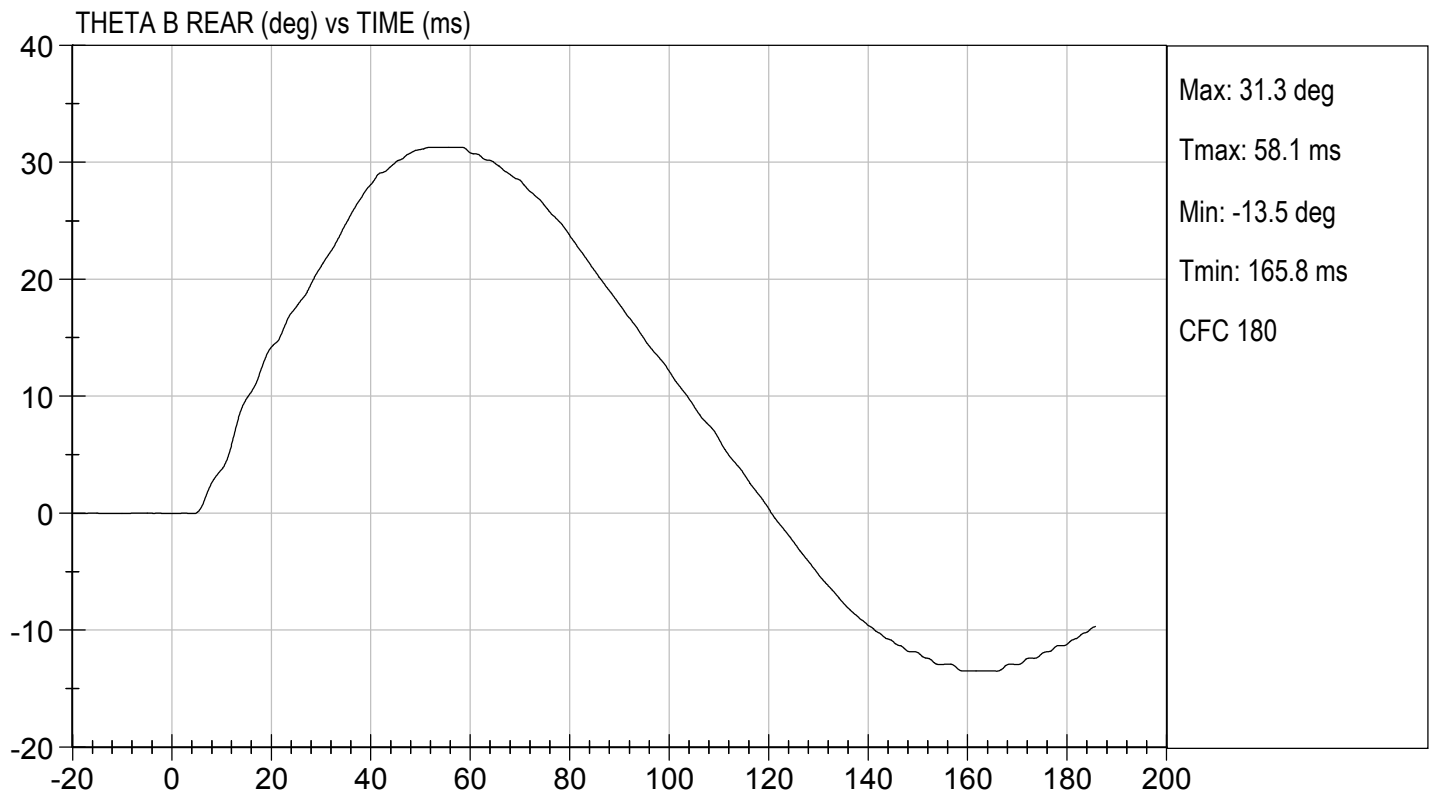
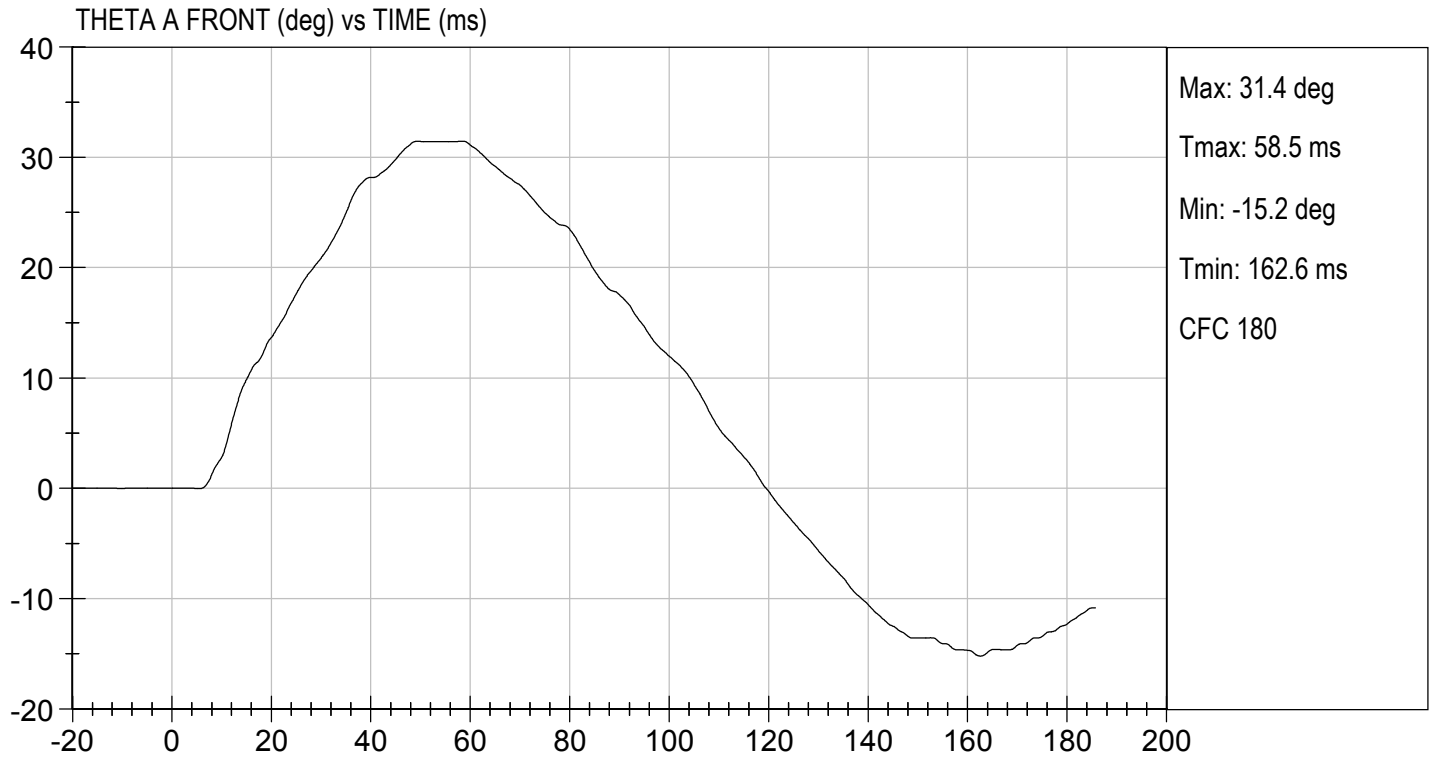
Tested Parameter		Units	Specification	Result	Pass/Fail
Laboratory Temperature		deg C	20.6 to 22.2	20.6	Pass
Laboratory Relative Humidity		%	10 to 70	23	Pass
Pendulum Speed		m/s	3.30 to 3.50	3.39	Pass
Pendulum Velocity	1 ms	m/s	-0.05 to 0.00	0.01	Pass
	3 ms	m/s	-0.25 to -0.375	-0.34	Pass
	14 ms	m/s	-3.20 to -3.70	-3.62	Pass
	17 ms	m/s	>= -3.70	-3.43	Pass
Maximum Flexion Angle		deg	49.0 to 59.0	49.0	Pass
Time of Maximum Flexion Angle		ms	54.0 to 66.0	54.2	Pass
Head Rotation Decay Time to 0 Degree		ms	53.0 to 88.0	64.6	Pass
Overall Results					Pass

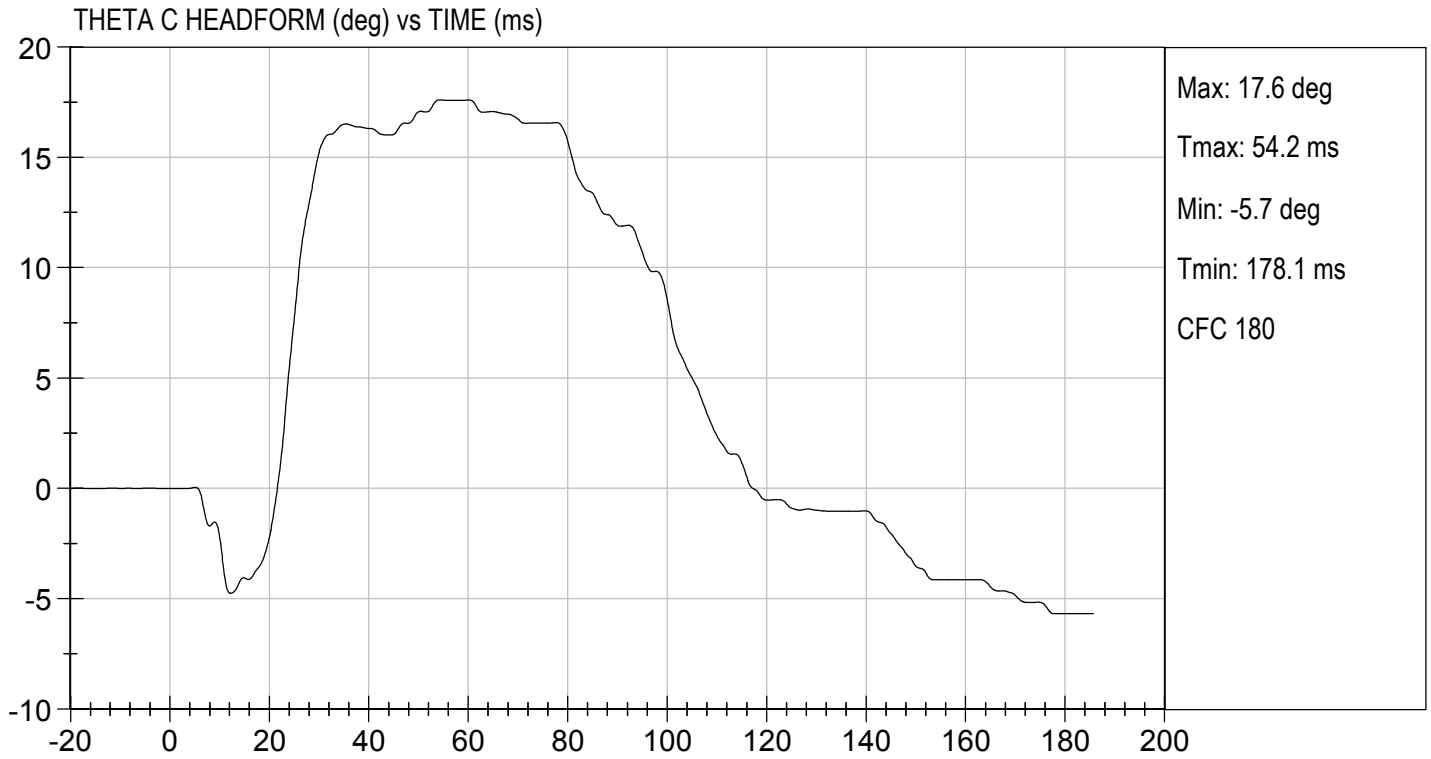

 Laboratory Technician

 01/31/2020
 Test Date


 Approved By







MGA RESEARCH CORPORATION
SHOULDER IMPACT TEST
ES-2re DUMMY

ATD Serial No: F032

Test I.D: D200383

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	20.6	Pass
Laboratory Relative Humidity	%	10 to 70	23	Pass
Pendulum Speed	m/s	4.20 to 4.40	4.2	Pass
Peak Impactor Acceleration	G's	7.5 to 10.5	9.7	Pass
Overall Test Results				Pass

Jacob D Taylor
 Laboratory Technician

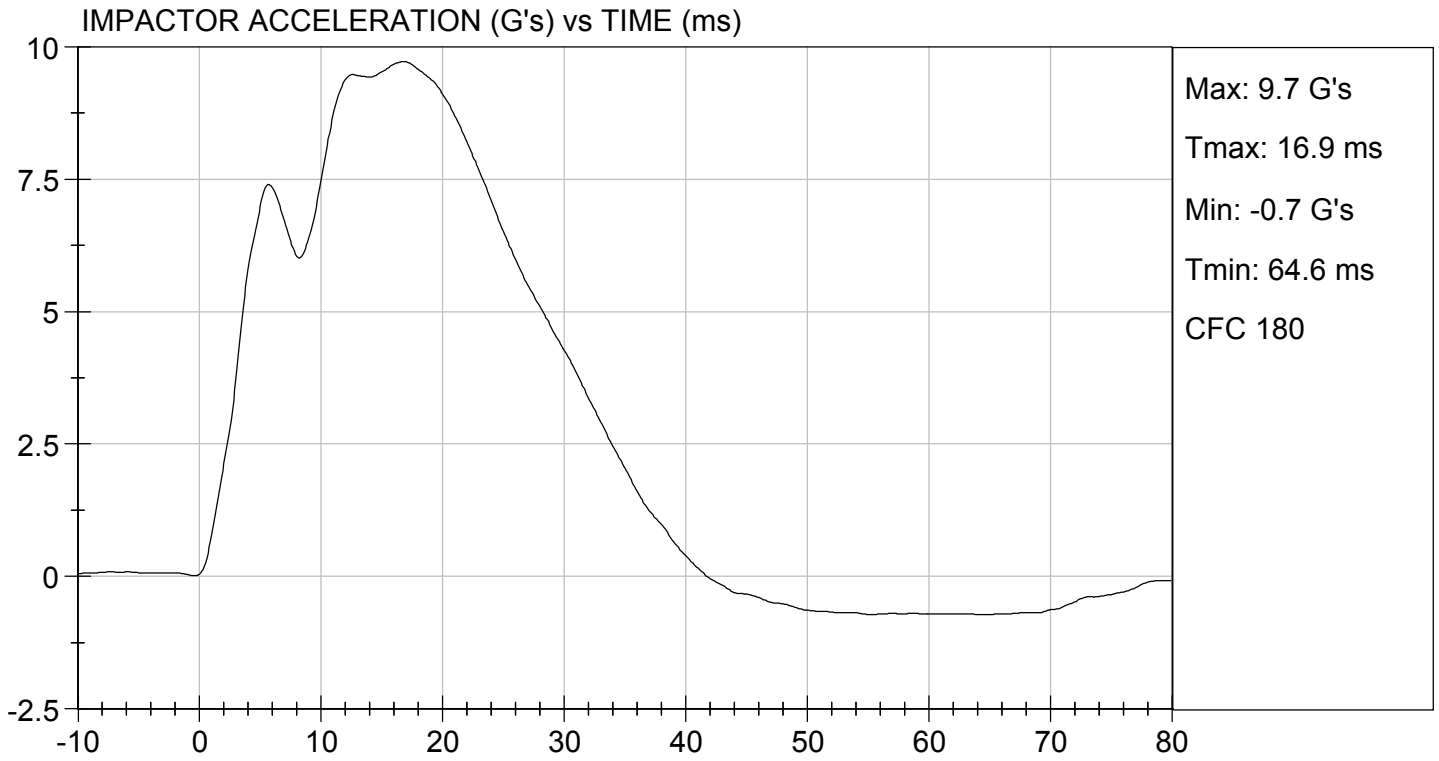
01/31/2020
 Test Date

B. F. K.
 Approved By



TEST DESC: SHOULDER IMPACT
VELOCITY: 13.77 ft/s, 4.2 m/s

TEST DATE: 01/31/2020
TEST #: D200383



MGA RESEARCH CORPORATION

UPPER RIB TEST

ES-2re DUMMY

ATD Serial No: F032

Test I.D: D200384

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.3	Pass
Laboratory Relative Humidity	%	10 to 70	25	Pass
Displacement at 459 mm	mm	36.0 to 40.0	39.2	Pass
Displacement at 815 mm	mm	46.0 to 51.0	50.1	Pass
Overall Test Results				Pass

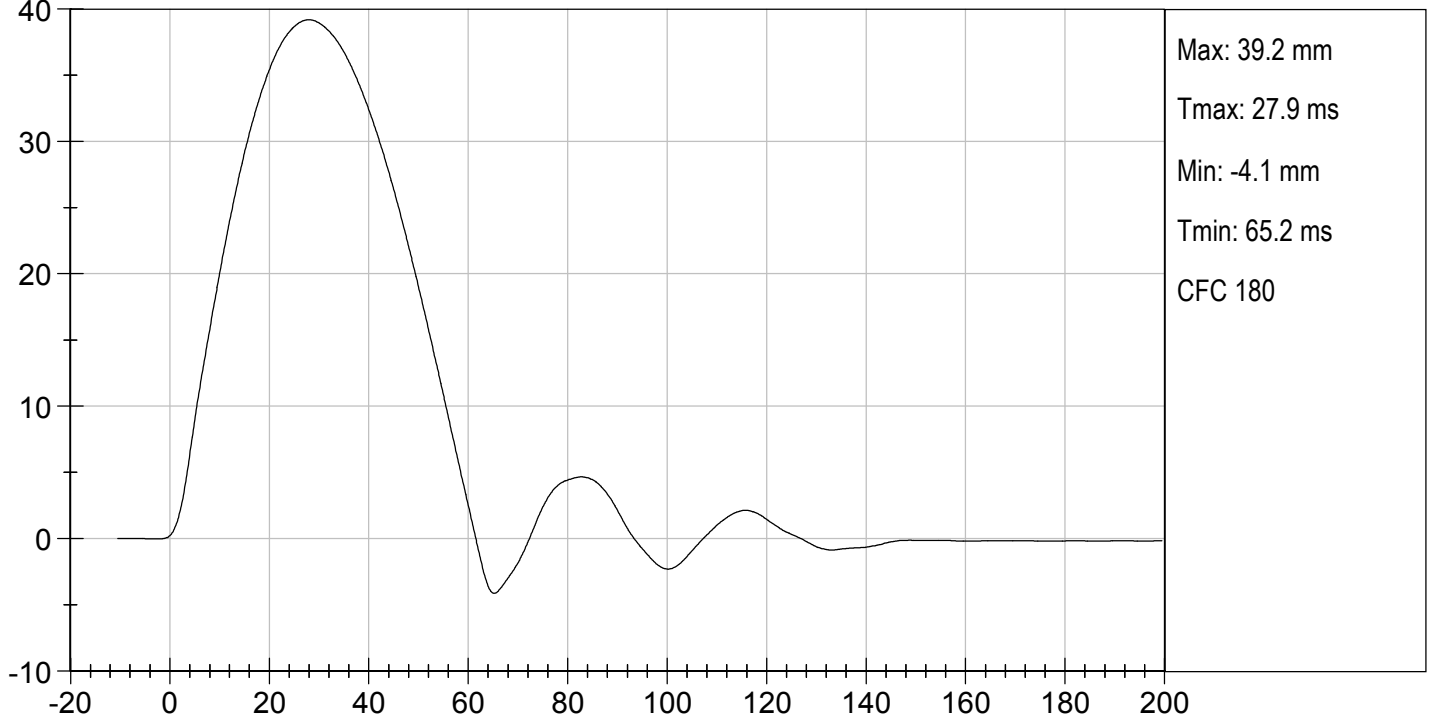
Jacob D Taylor
Laboratory Technician

01/31/2020
Test Date

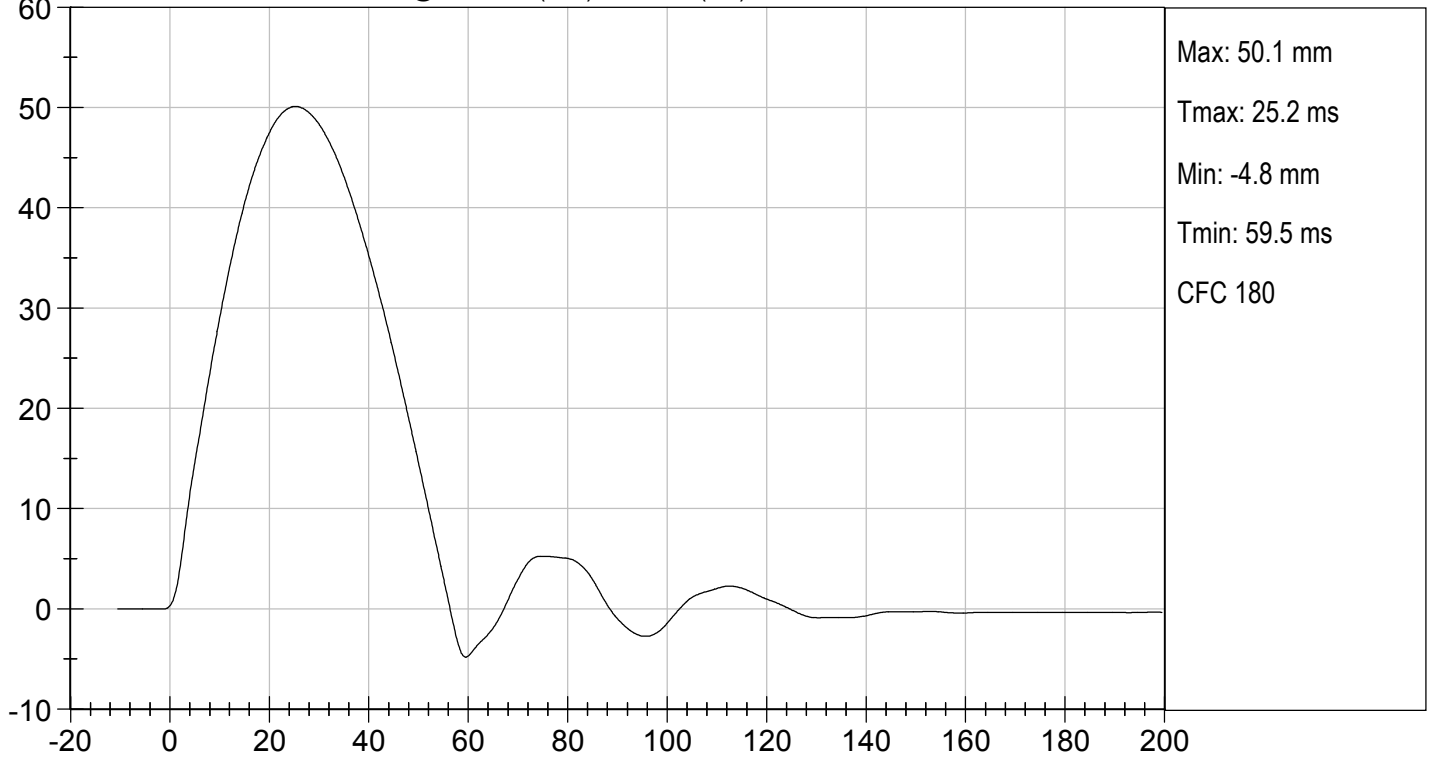
B. F. L.
Approved By



UPPER RIB DISPLACEMENT @ 459 mm (mm) vs TIME (ms)



UPPER RIB DISPLACEMENT @ 815 mm (mm) vs TIME (ms)



MGA RESEARCH CORPORATION

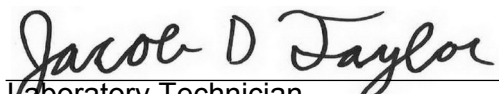
MID RIB TEST

ES-2re DUMMY


ATD Serial No: F032

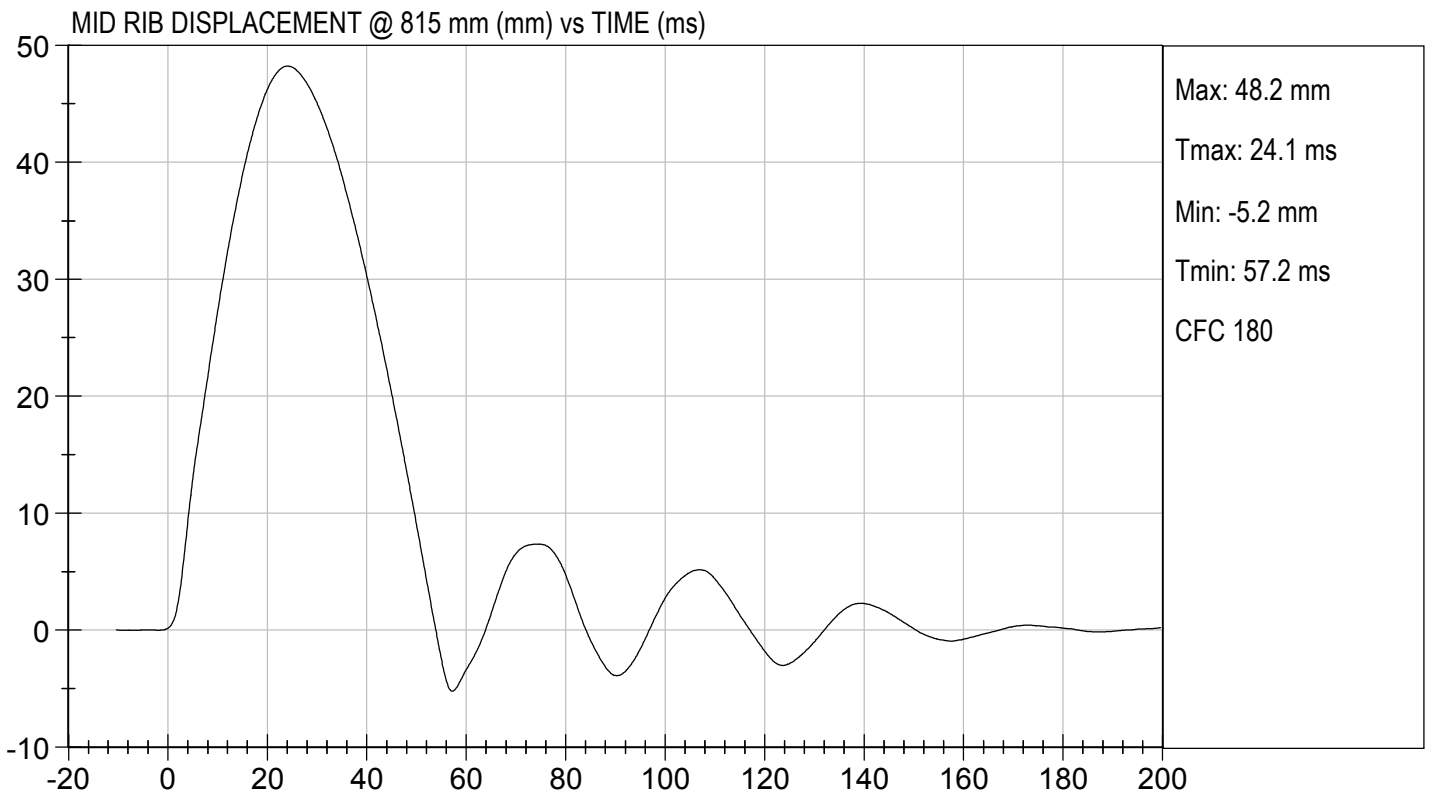
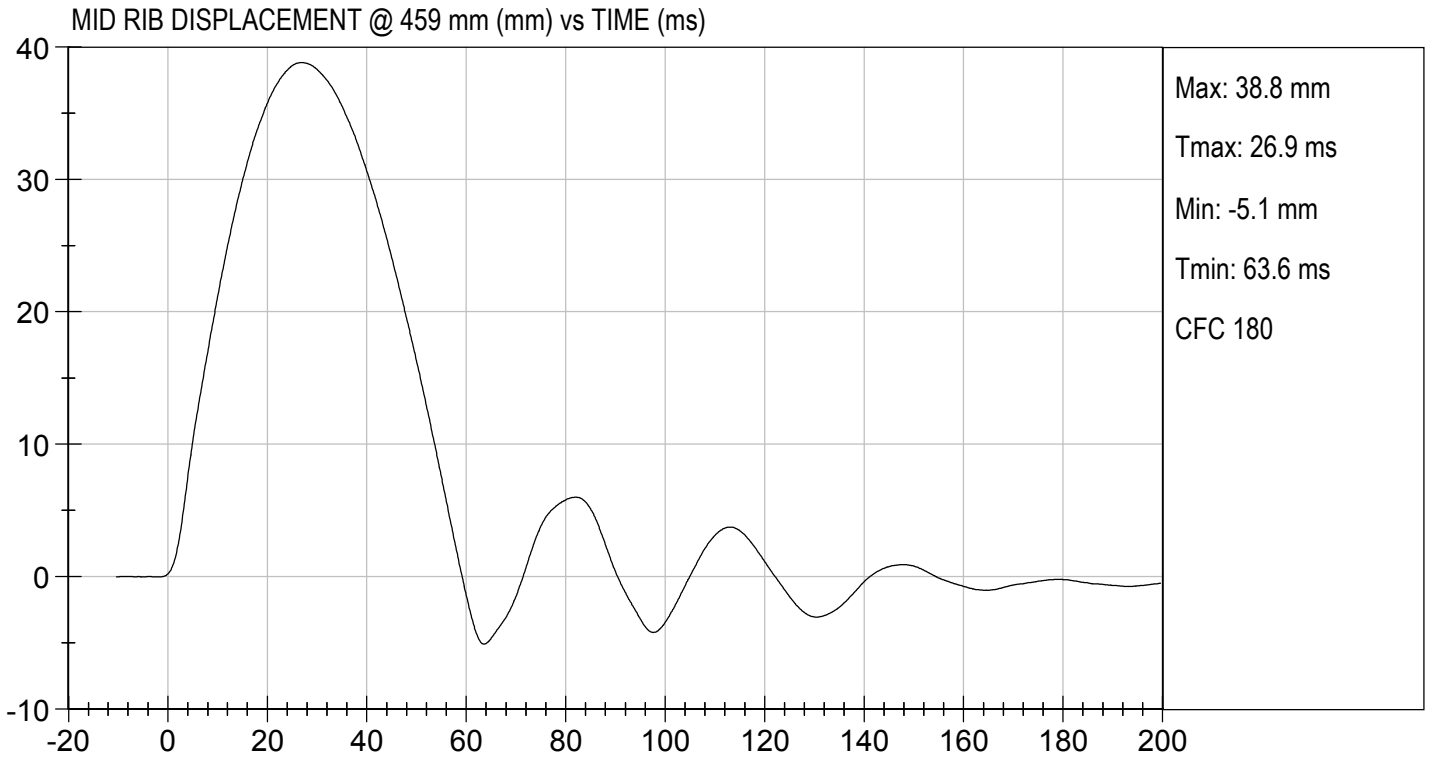
Test I.D: D200385

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.3	Pass
Laboratory Relative Humidity	%	10 to 70	25	Pass
Displacement at 459 mm	mm	36.0 to 40.0	38.8	Pass
Displacement at 815 mm	mm	46.0 to 51.0	48.2	Pass
Overall Test Results				Pass


Laboratory Technician

01/31/2020
Test Date


Approved By



MGA RESEARCH CORPORATION

LOWER RIB TEST

ES-2re DUMMY

ATD Serial No: F032

Test I.D: D200386

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.3	Pass
Laboratory Relative Humidity	%	10 to 70	25	Pass
Displacement at 459 mm	mm	36.0 to 40.0	37.1	Pass
Displacement at 815 mm	mm	46.0 to 51.0	48.5	Pass
Overall Test Results				Pass

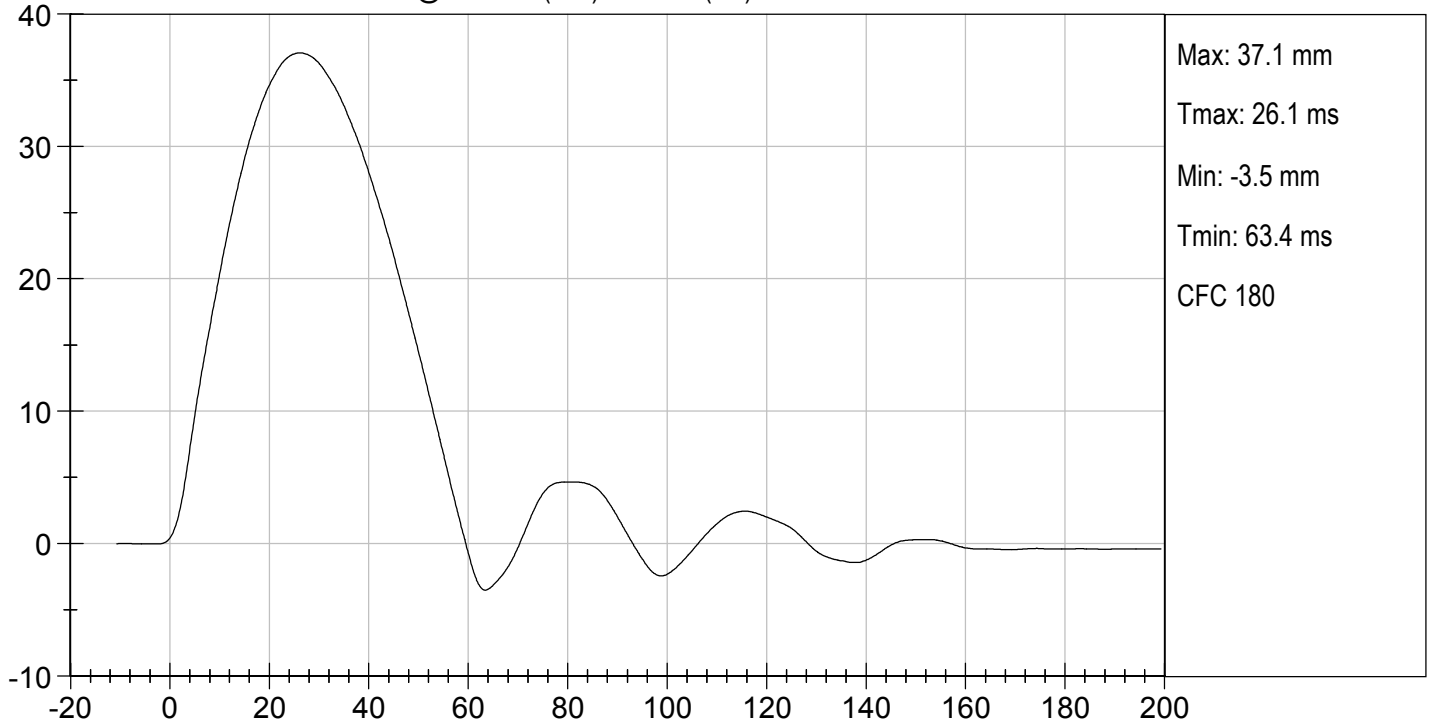
Jacob D Taylor
Laboratory Technician

01/31/2020
Test Date

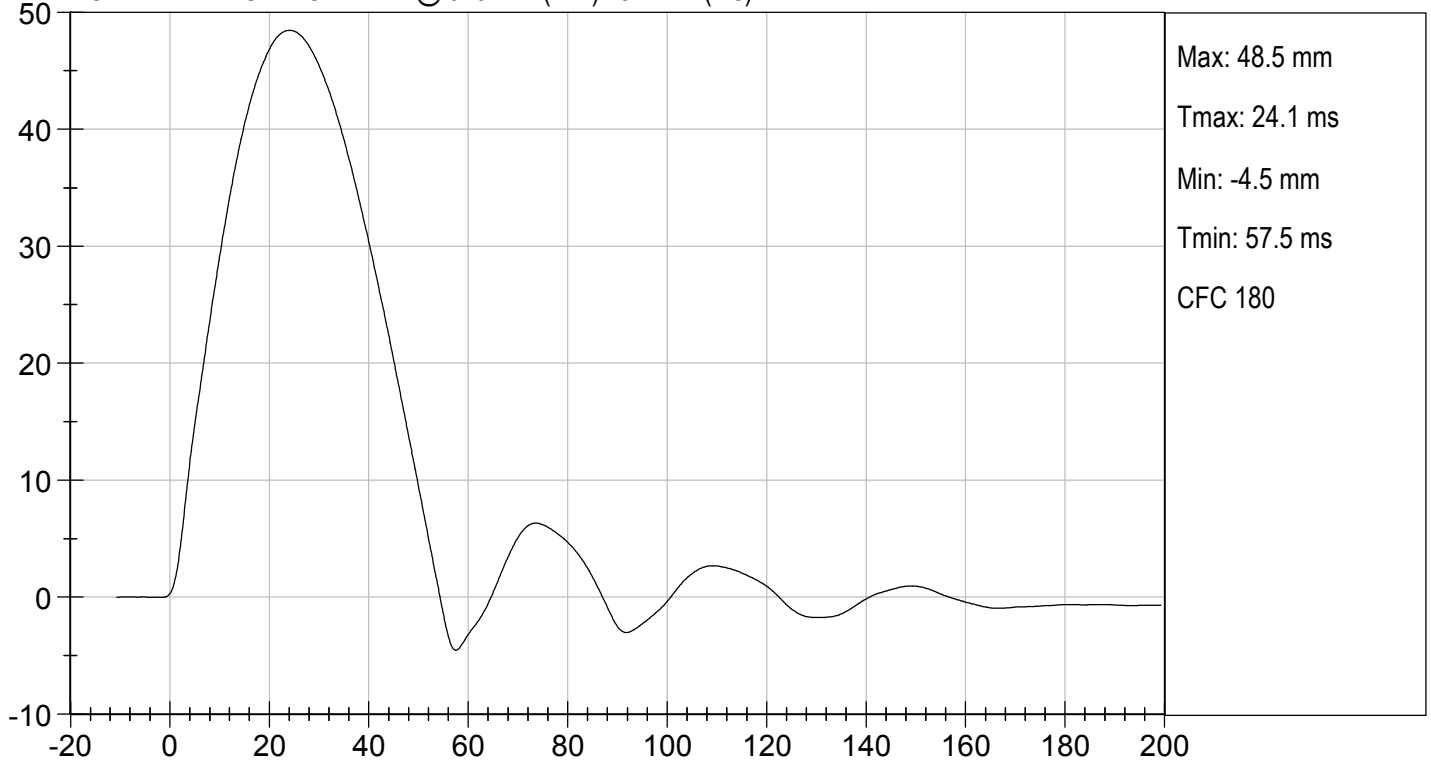
B. F. H.
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LOWER RIB DISPLACEMENT @ 459 mm (mm) vs TIME (ms)



LOWER RIB DISPLACEMENT @ 815 mm (mm) vs TIME (ms)



MGA RESEARCH CORPORATION

ABDOMEN TEST

ES-2re DUMMY

ATD Serial No: F032

Test I.D: D200387

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	20.6	Pass
Laboratory Relative Humidity	%	10 to 70	23	Pass
Probe Speed	m/s	3.90 to 4.10	4.10	Pass
Maximum Impactor Force	N	4000 to 4800	4311	Pass
Time of Maximum Impactor Force	ms	10.6 to 13.0	11.2	Pass
Maximum Total Abdomen Force	N	2200 to 2700	2417	Pass
Time of Maximum Abdomen Force	ms	10.0 to 12.3	10.5	Pass
Overall Test Results				Pass

Jacob D Taylor
Laboratory Technician

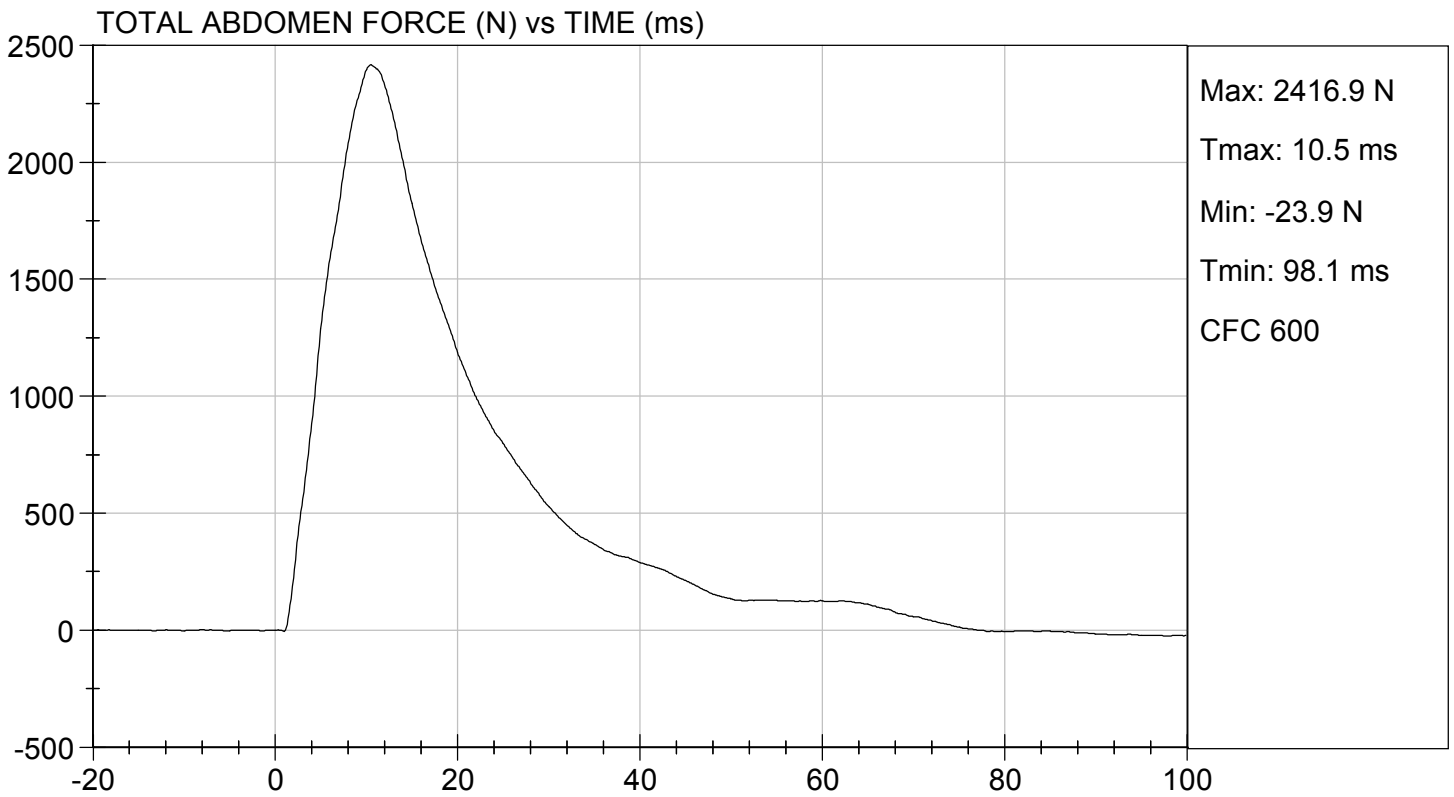
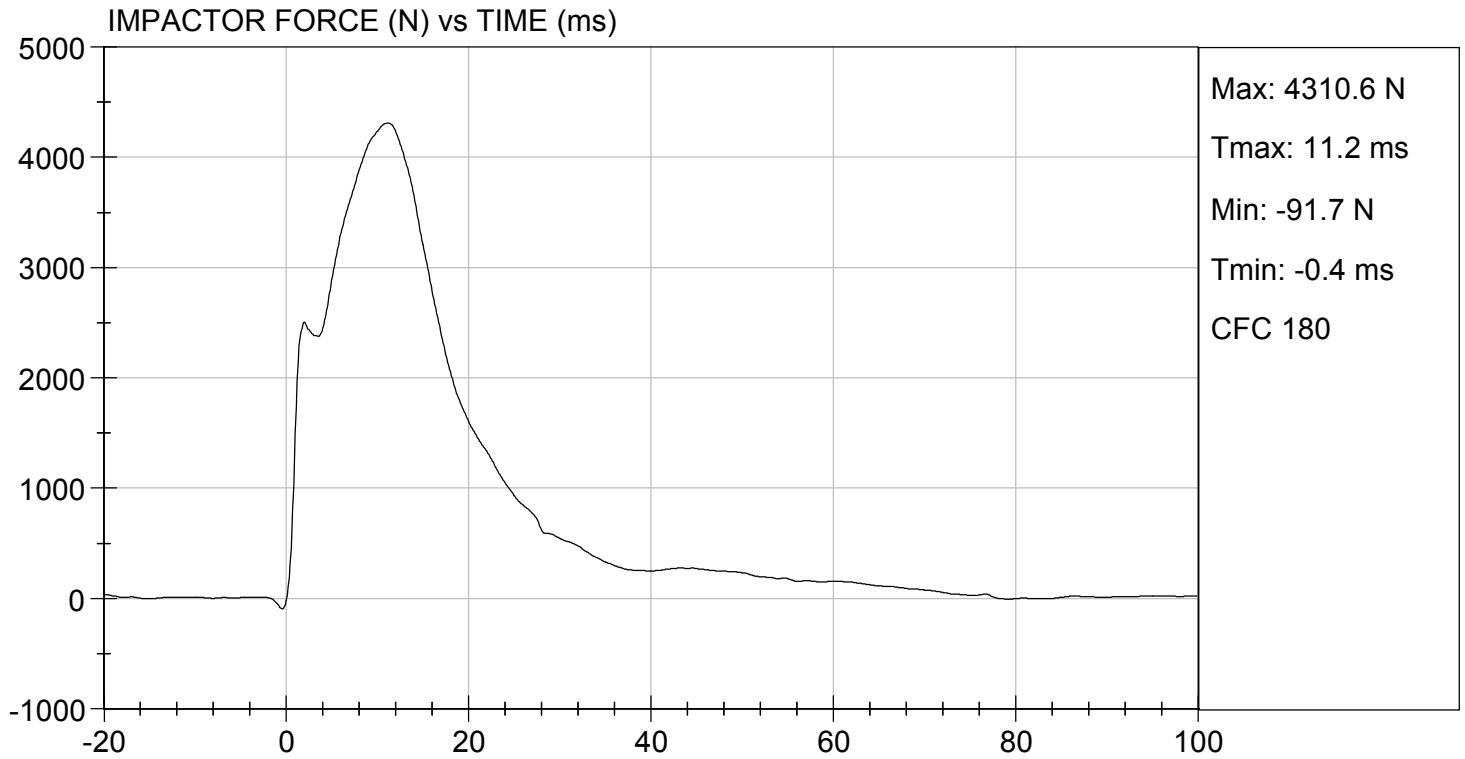
01/31/2020
Test Date

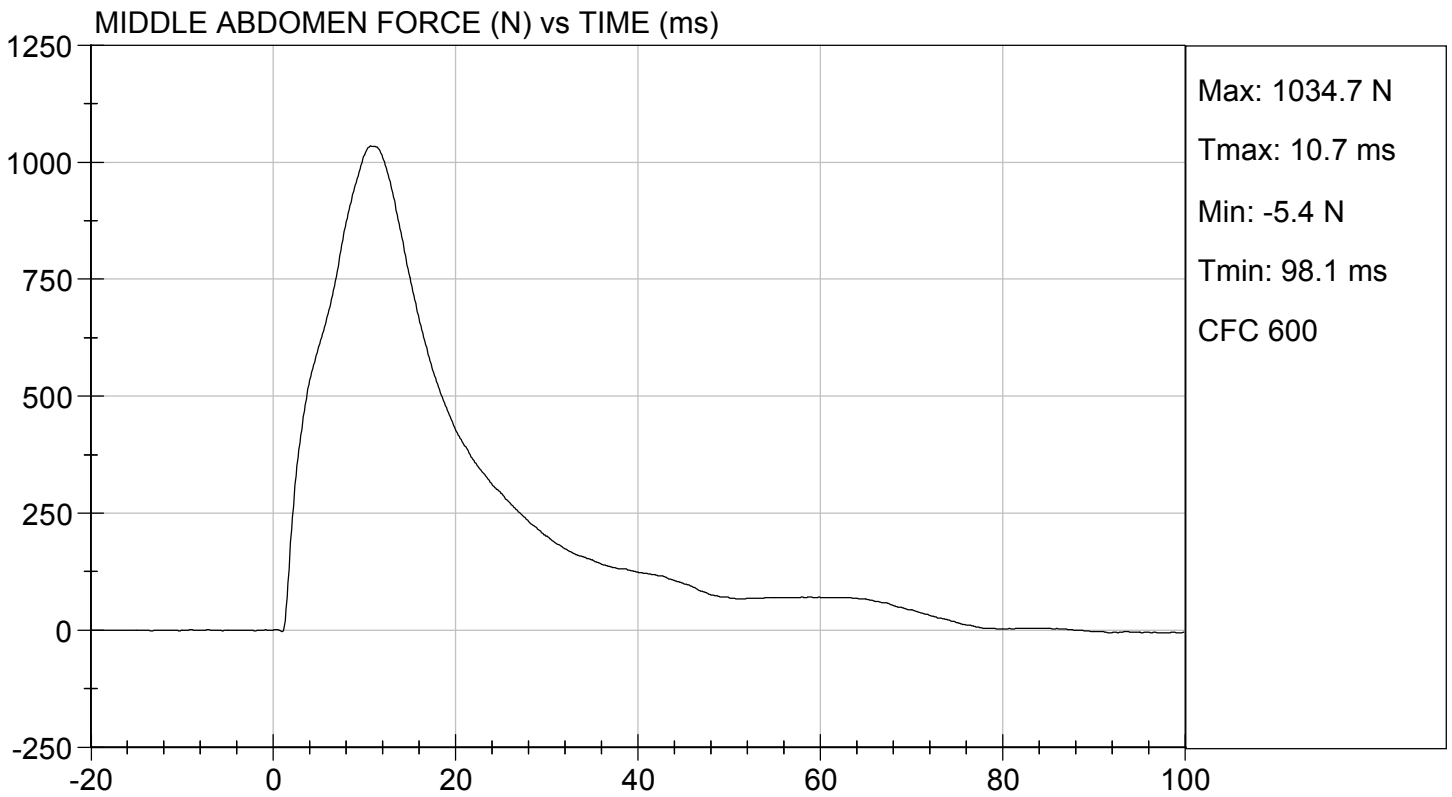
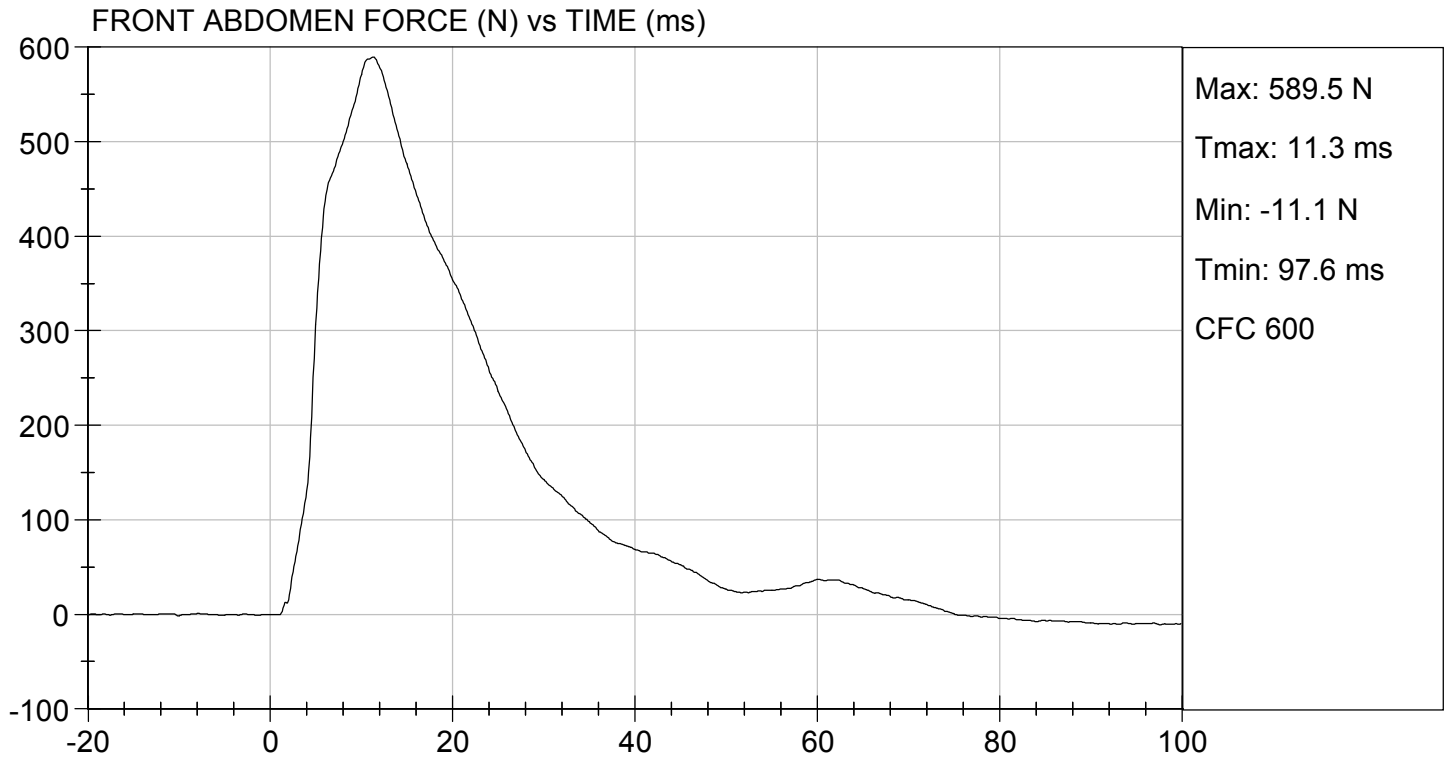
B. F. K.
Approved By



TEST DESC: ABDOMEN IMPACT
VELOCITY: 13.44 ft/s, 4.10 m/s

TEST DATE: 01/31/2020
TEST #: D200387

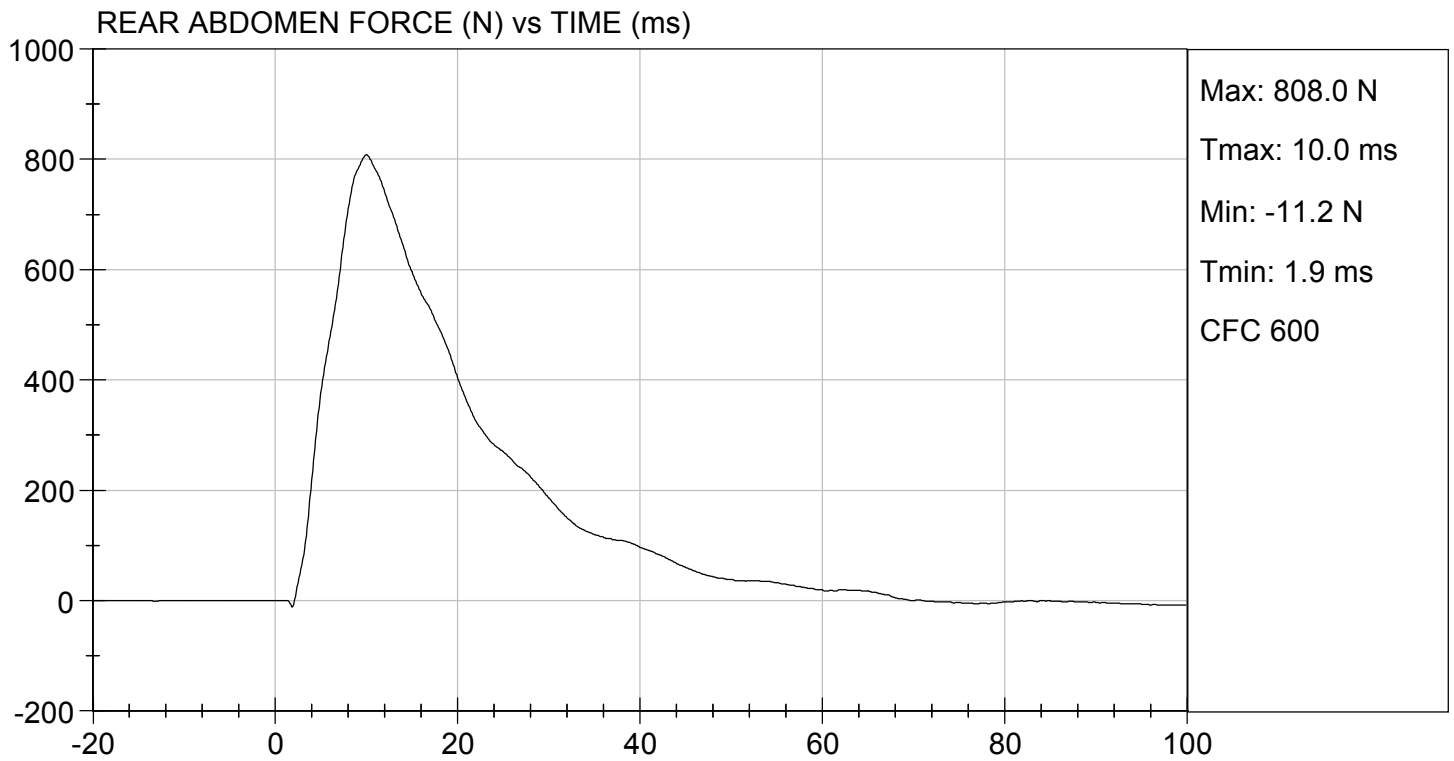






TEST DESC: ABDOMEN IMPACT
VELOCITY: 13.44 ft/s, 4.10 m/s

TEST DATE: 01/31/2020
TEST #: D200387



MGA RESEARCH CORPORATION
LUMBAR SPINE TEST
ES-2re DUMMY

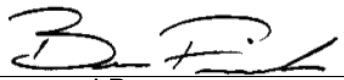
ATD Serial No: F032

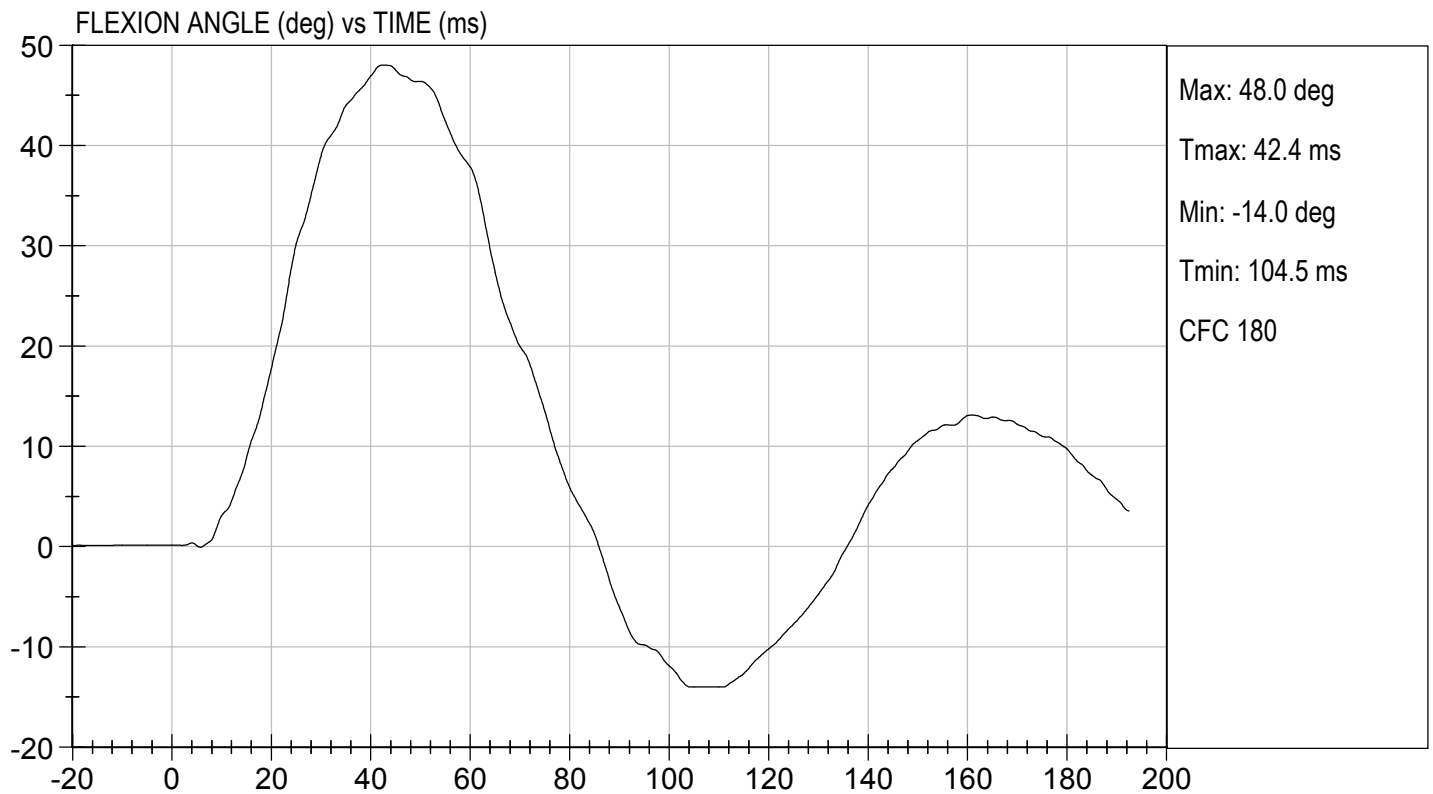
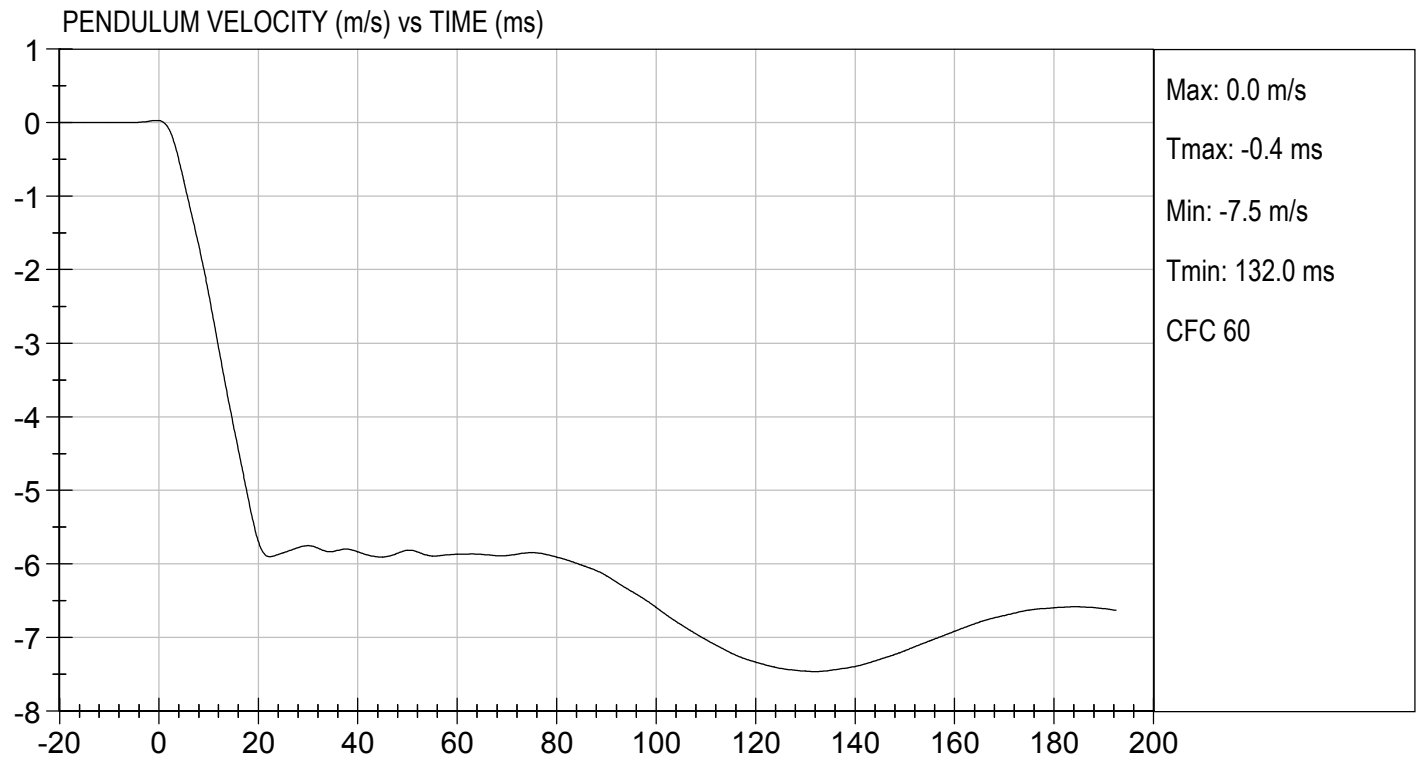
Test I.D.: D200388

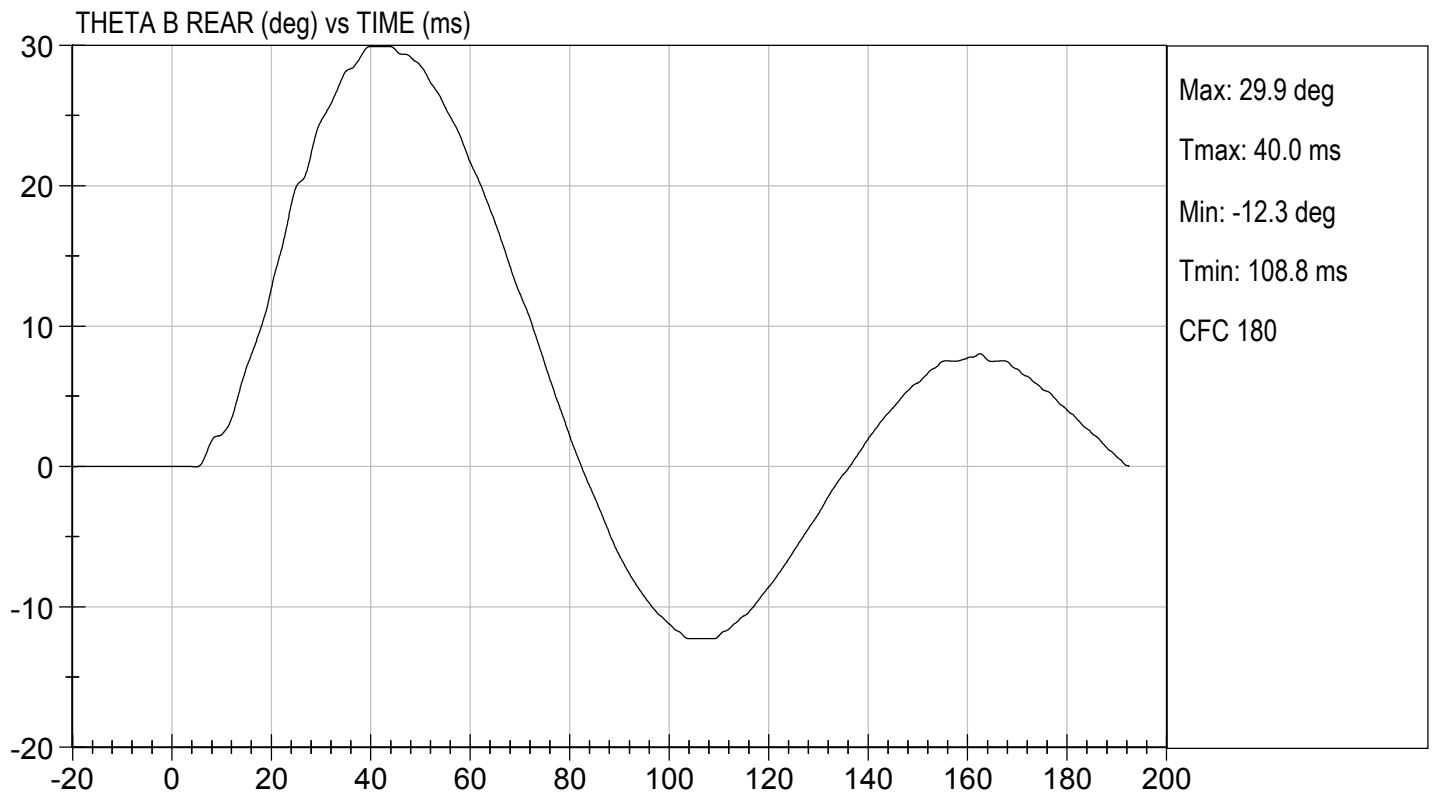
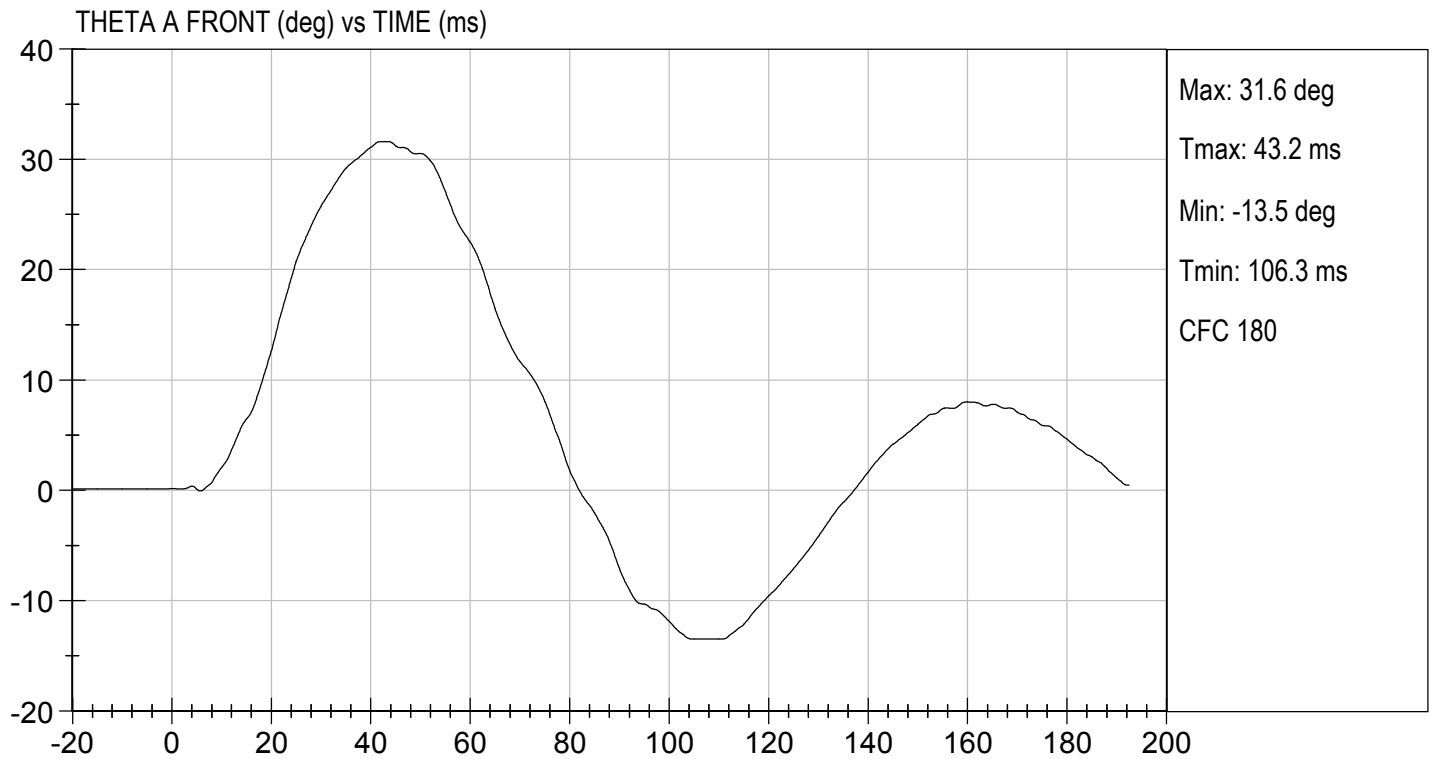
Tested Parameter		Units	Specification	Result	Pass/Fail
Laboratory Temperature		deg C	20.6 to 22.2	20.6	Pass
Laboratory Relative Humidity		%	10 to 70	23	Pass
Pendulum Speed		m/s	5.95 to 6.15	6.05	Pass
Pendulum Velocity	1 ms	m/s	-0.05 to 0.00	-0.00	Pass
	3.7 ms	m/s	-0.425 to -0.24	-0.423	Pass
	27 ms	m/s	-6.50 to -5.80	-5.80	Pass
	30 ms	m/s	>= -6.50	-5.75	Pass
Maximum Flexion Angle		deg	45.0 to 55.0	48.0	Pass
Time of Maximum Flexion Angle		ms	39.0 to 53.0	42.4	Pass
Headform Rotation Decay to Initial Position		ms	37 to 57	44	Pass
Overall Results					Pass

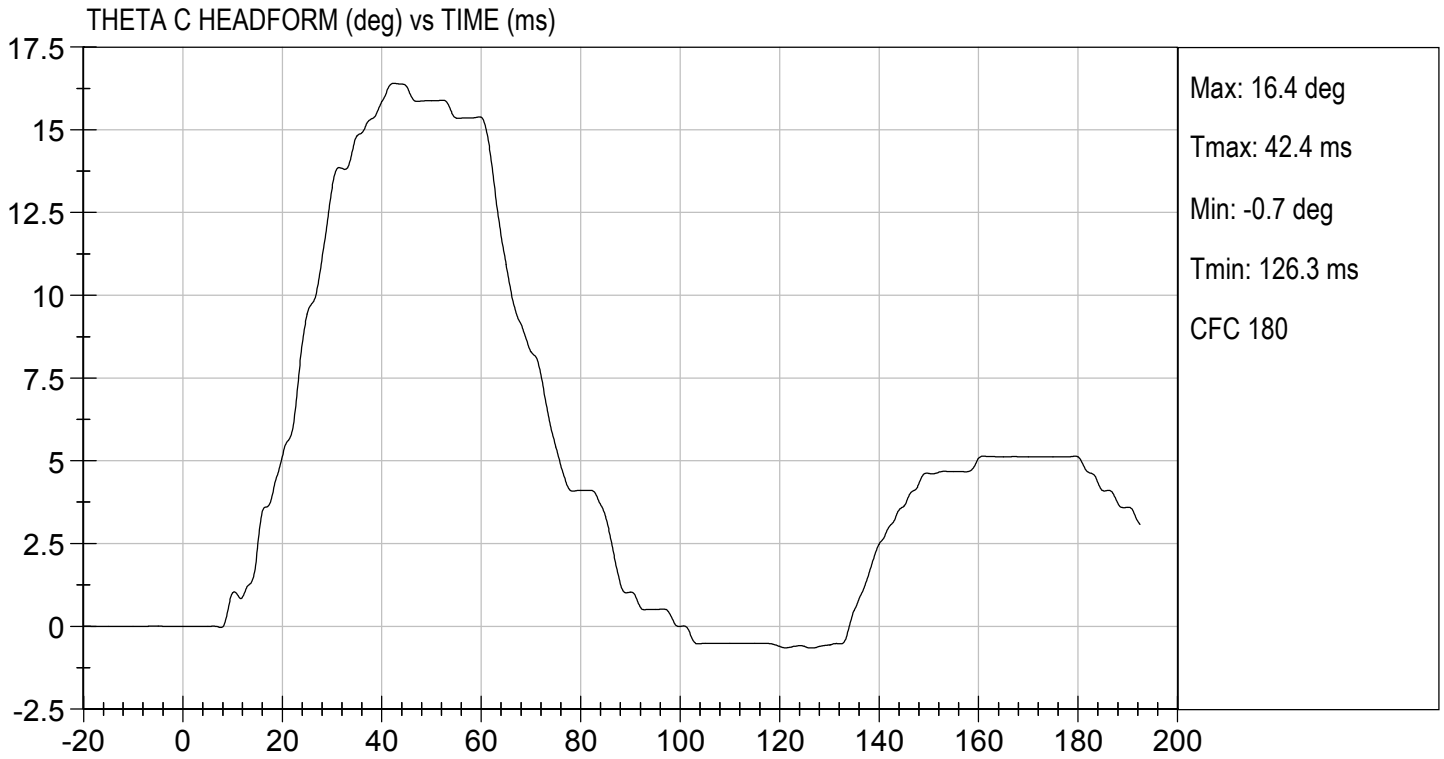

 Laboratory Technician

 01/31/2020
 Test Date


 Approved By







MGA RESEARCH CORPORATION

PELVIS TEST

ES-2re DUMMY

ATD Serial No: F032

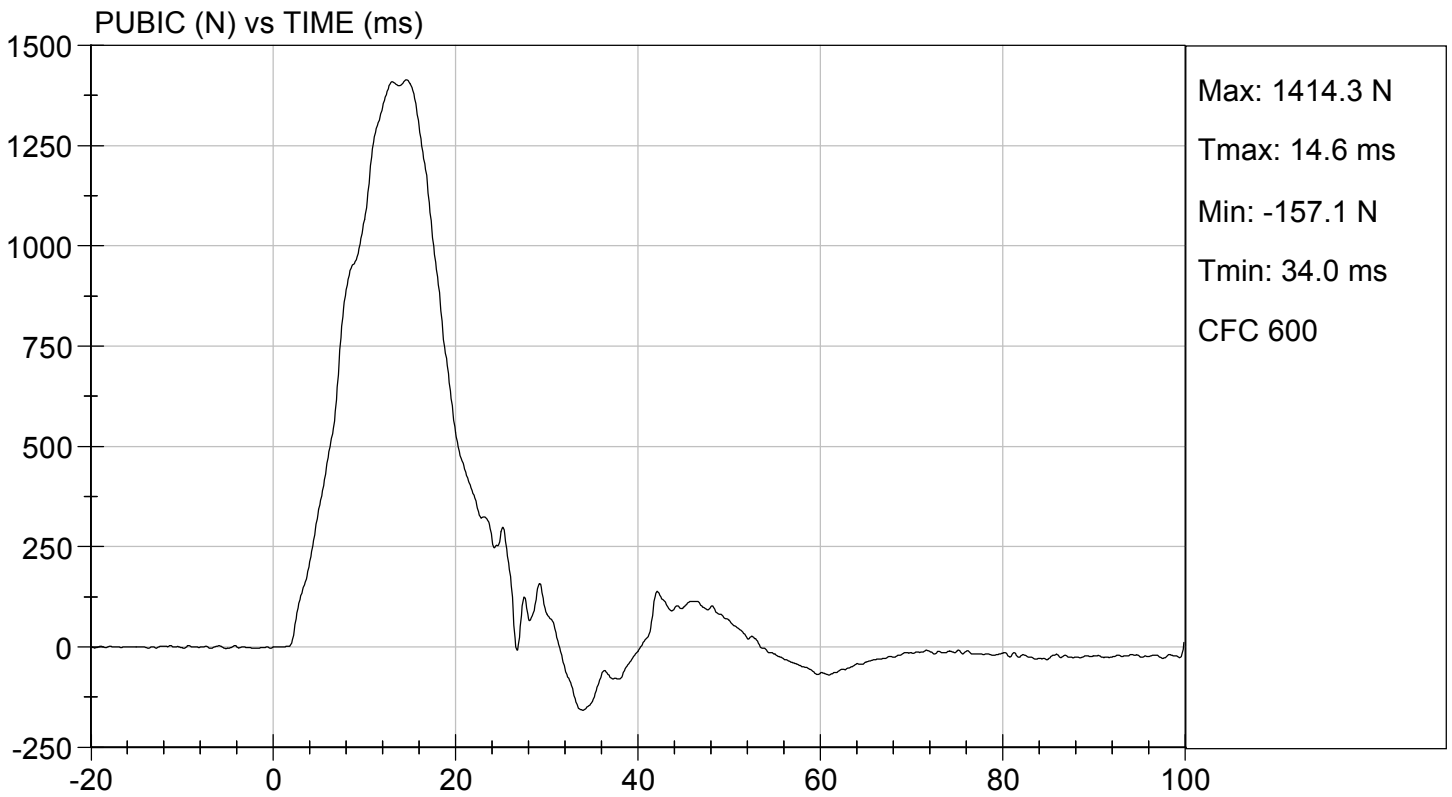
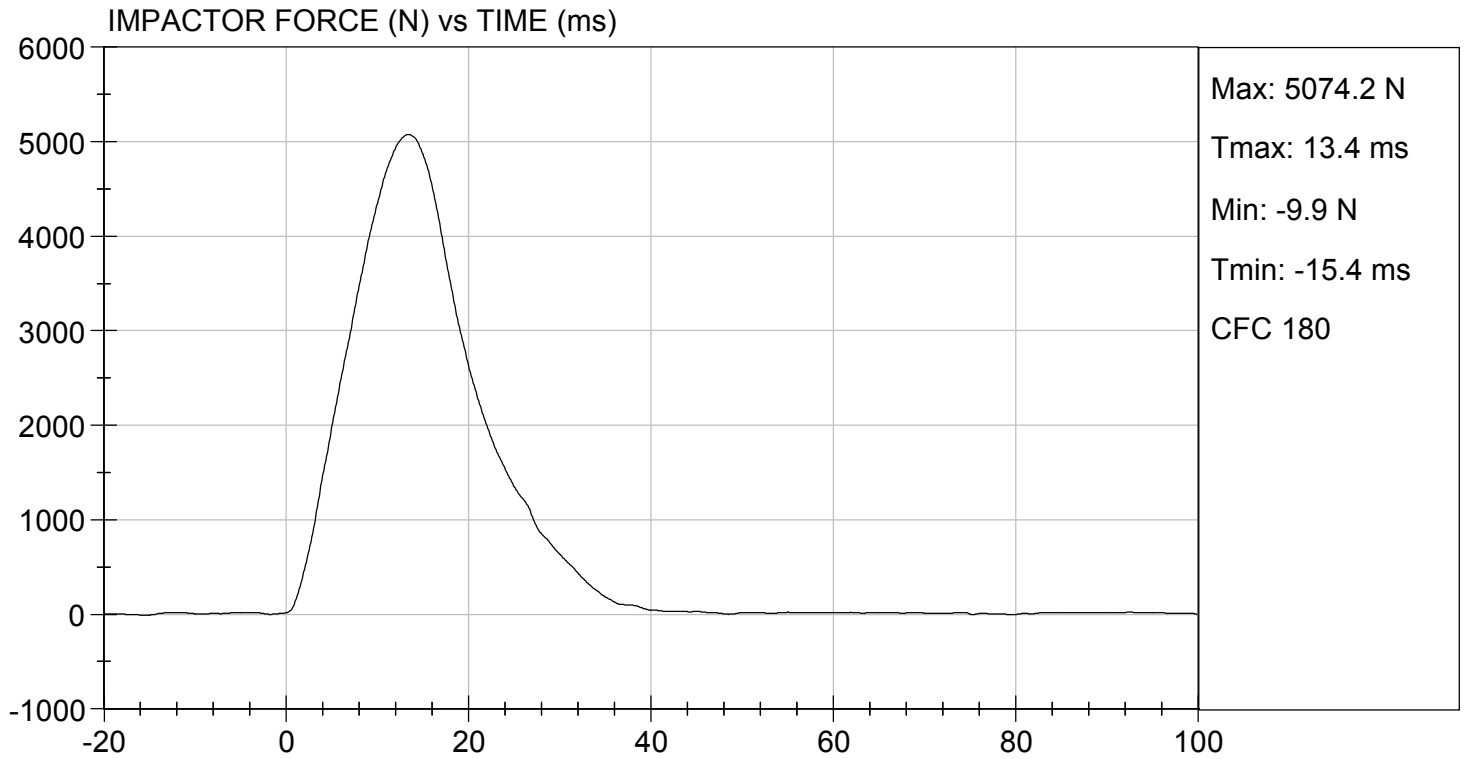
Test I.D: D200389

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	20.6	Pass
Laboratory Relative Humidity	%	10 to 70	23	Pass
Probe Speed	m/s	4.20 to 4.40	4.27	Pass
Maximum Impactor Force	N	4700 to 5400	5074	Pass
Time of Maximum Impactor Force	ms	11.8 to 16.1	13.4	Pass
Maximum Pubic Force	N	1230 to 1590	1414	Pass
Time of Maximum Pubic Force	ms	12.2 to 17.0	14.6	Pass
Overall Test Results				Pass

Jacob D Taylor
 Laboratory Technician

01/31/2020
 Test Date

B. F. K.
 Approved By



MGA RESEARCH CORPORATION
THORAX IMPACT TEST
ES-2re DUMMY

ATD Serial No: F032

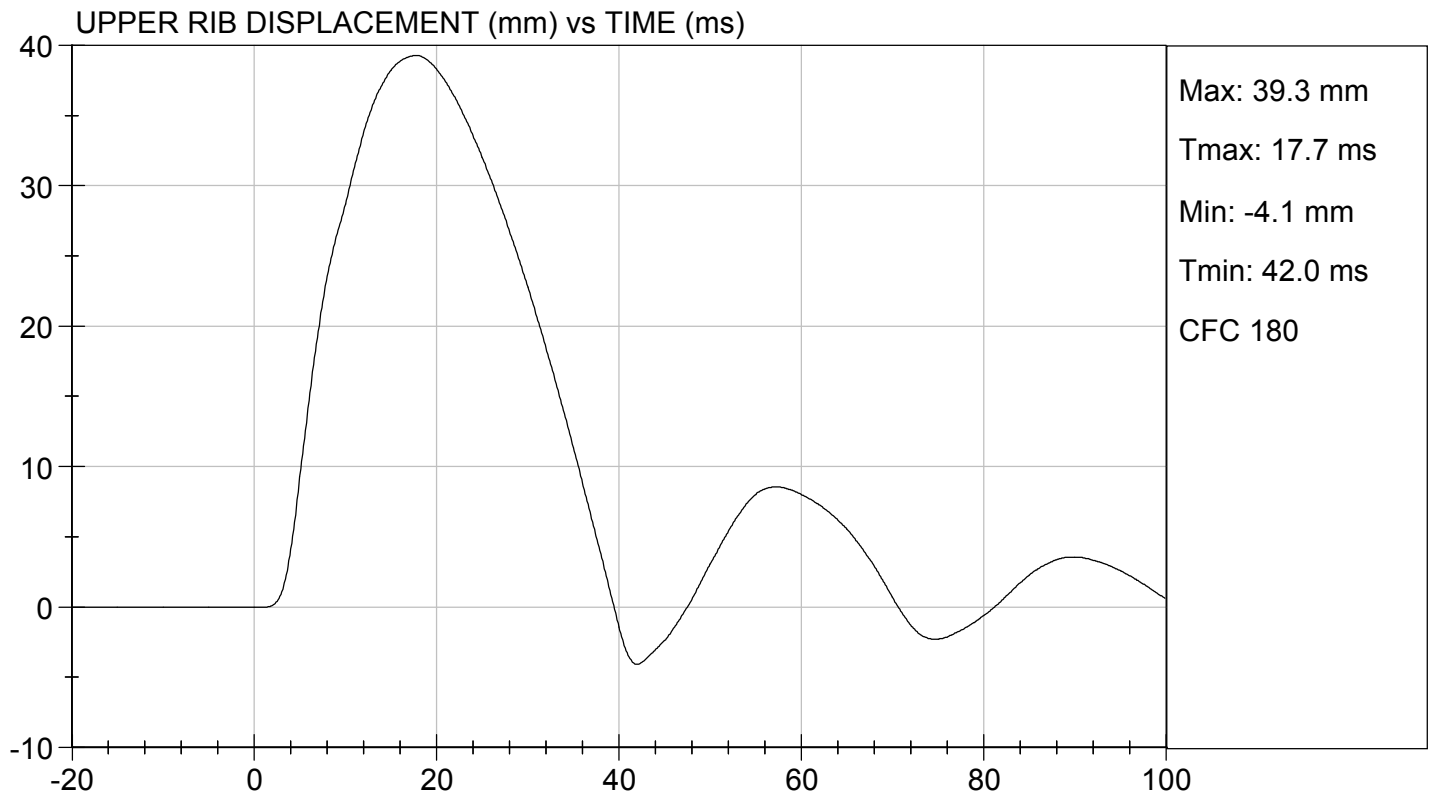
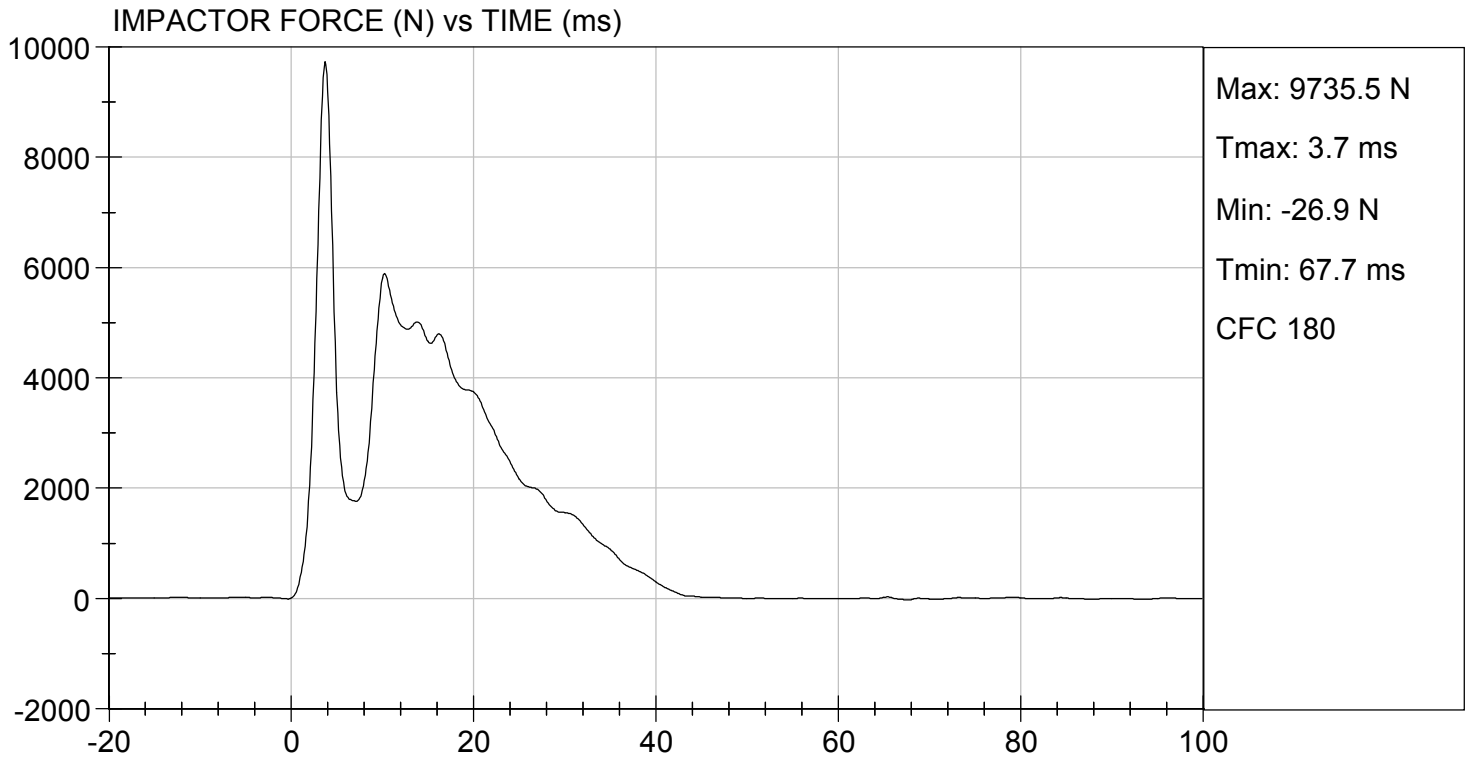
Test I.D: D200380

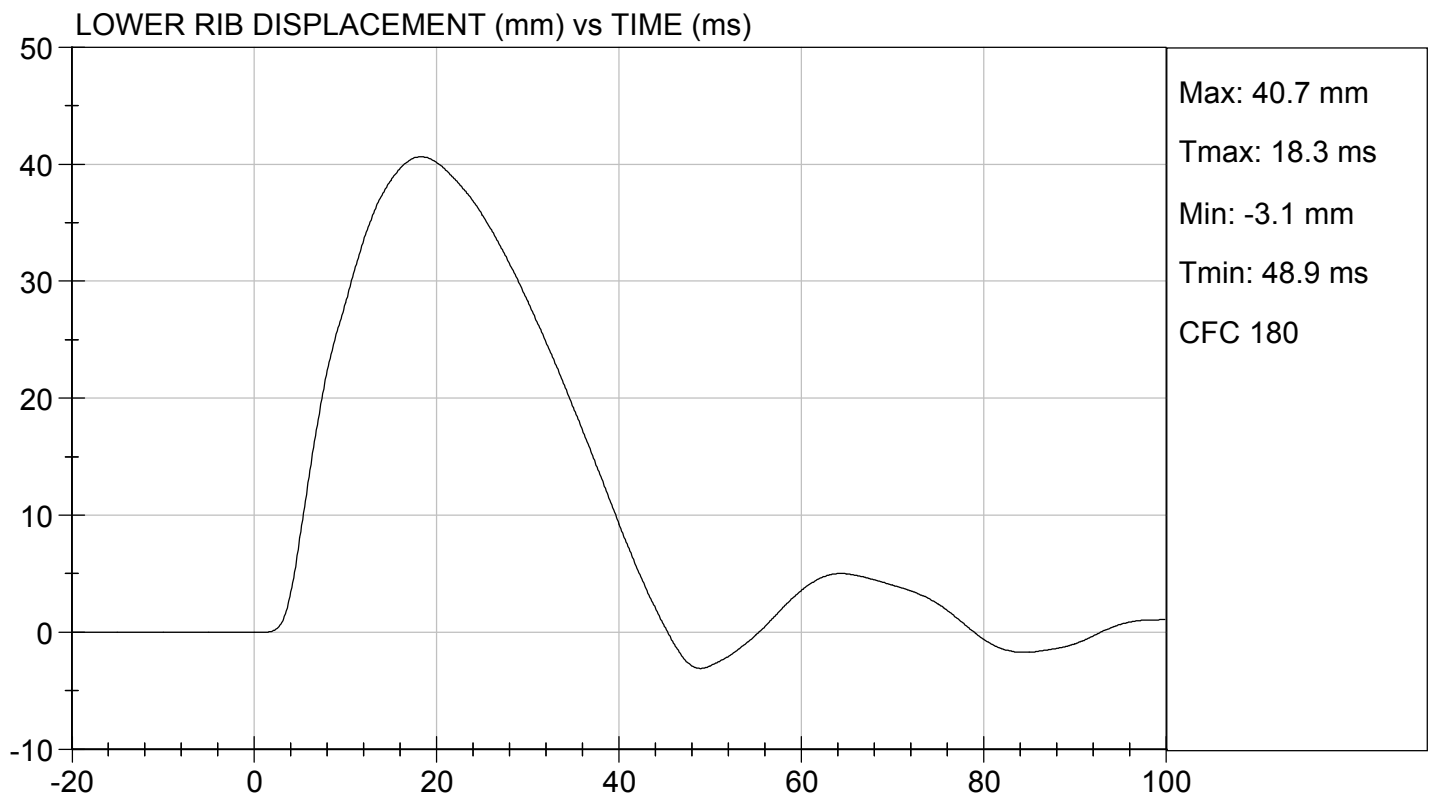
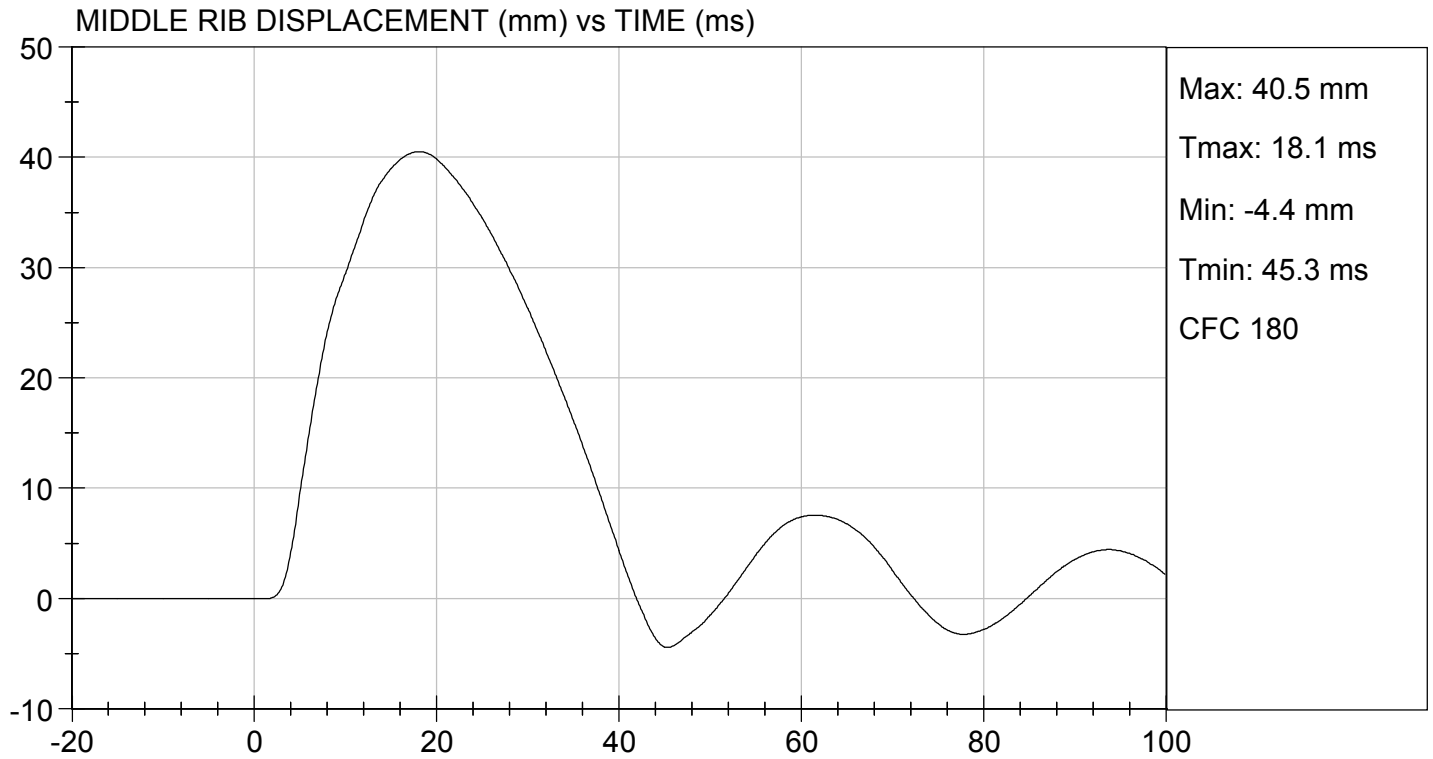
Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	20.6	Pass
Humidity	%	10 to 70	23	Pass
Probe Speed	m/s	5.40 to 5.60	5.46	Pass
Maximum Impactor Force (after 6 ms)	N	5100 to 6200	5887	Pass
Upper Rib Displacement	mm	34.0 to 41.0	39.3	Pass
Middle Rib Displacement	mm	37.0 to 45.0	40.5	Pass
Lower Rib Displacement	mm	37.0 to 44.0	40.7	Pass
Overall Test Results				Pass

Jacob D Taylor
 Laboratory Technician

01/31/2020
 Test Date

B. F. H.
 Approved By





CALIBRATION TEST RESULTS

PRE-TEST

SID-IIS 5TH PERCENTILE FEMALE - PASSENGER ATD

SID-IIsD External Measurements
SN: 296

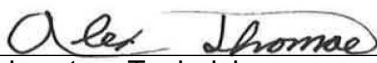
No.	Name	Spec. (mm)	Result	Pass/Fail
A	Sitting Height	772 - 788	784	Pass
B	Shoulder Pivot Height	437 - 453	442	Pass
C	H-point Height	79 - 89	83	Pass
D	H-point from Seatback	141 - 151	145	Pass
E	Shoulder Pivot from Backline	97 - 107	99	Pass
F	Thigh Clearance	119 - 135	121	Pass
G	Head Breadth	140 - 148	142	Pass
H	Head Back from Backline	40 - 46	45	Pass
I	Head Depth	178 - 188	180	Pass
J	Head Circumference	541 - 551	548	Pass
K	Buttock to Knee Length	514 - 540	535	Pass
L	Popliteal Height	343 - 369	358	Pass
M	Knee Pivot to Floor Height	392 - 409	404	Pass
N	Buttock Popliteal Length	416 - 442	435	Pass
O	Chest Depth w/o Jacket	195 - 211	206	Pass
P	Foot Length	216 - 232	219	Pass
Q	Hip Breadth (w/ pelvic plugs)	313 - 323	316	Pass
R	Arm Length	249 - 259	250	Pass
S	Knee Joint to Seatback	477 - 493	481	Pass
V	Shoulder Width	341 - 357	346	Pass
W	Foot Width	78 - 94	85	Pass
Y	Chest Circumference w/ jacket	851 - 881	870	Pass
Z	Waist Circumference	761 - 791	772	Pass

MGA RESEARCH CORPORATION
HEAD DROP TEST
SID-IIs BUILD LEVEL D DUMMY

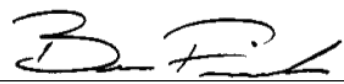
ATD Serial No: 296

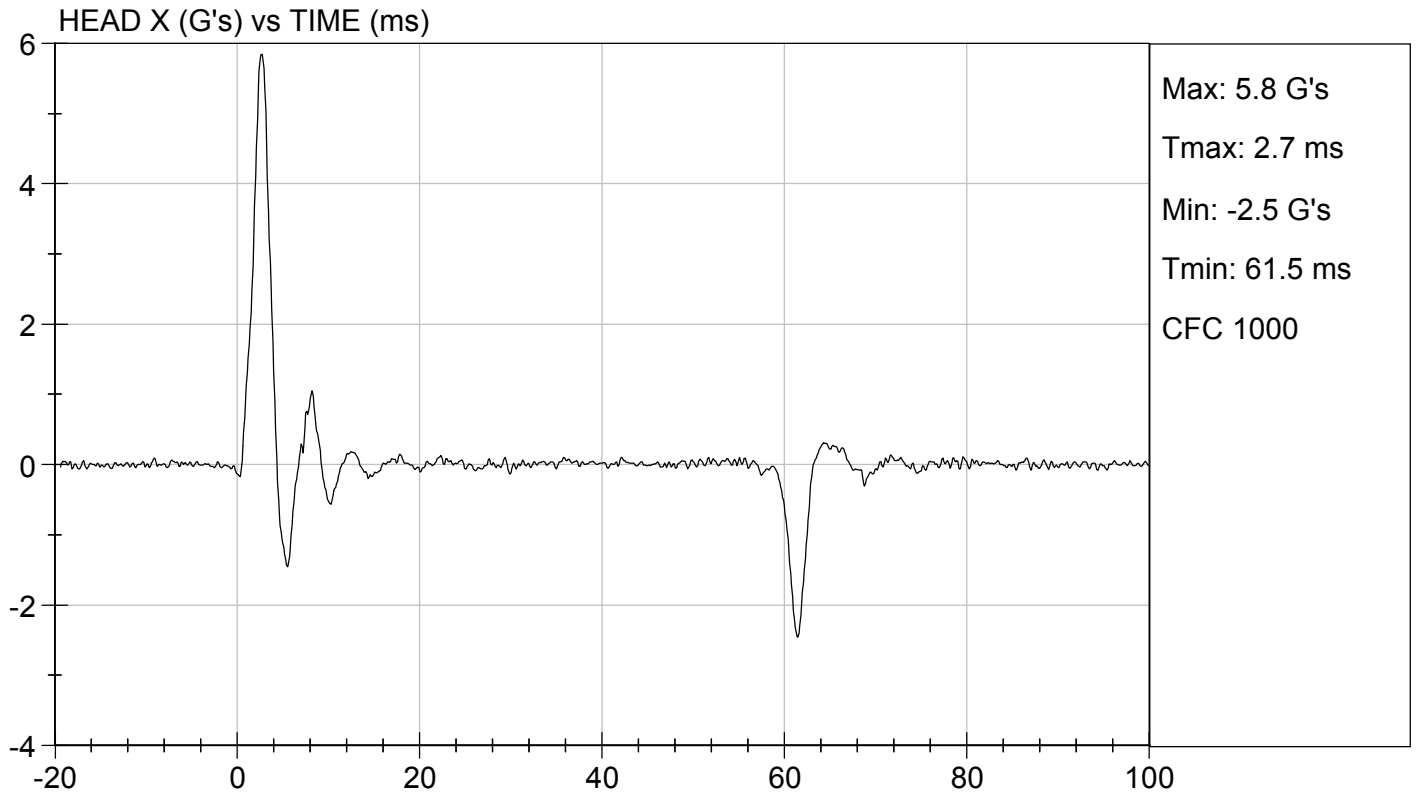
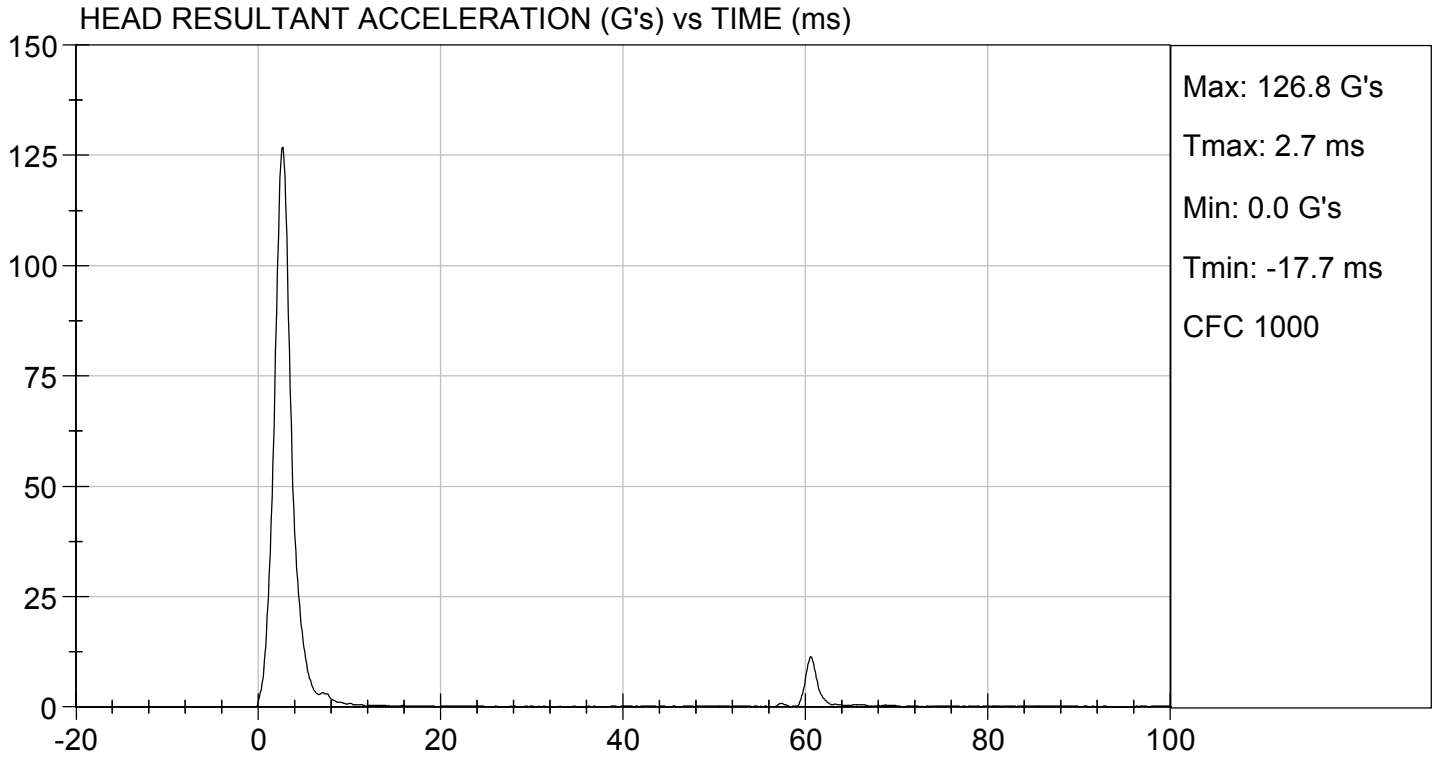
Test ID: D200101

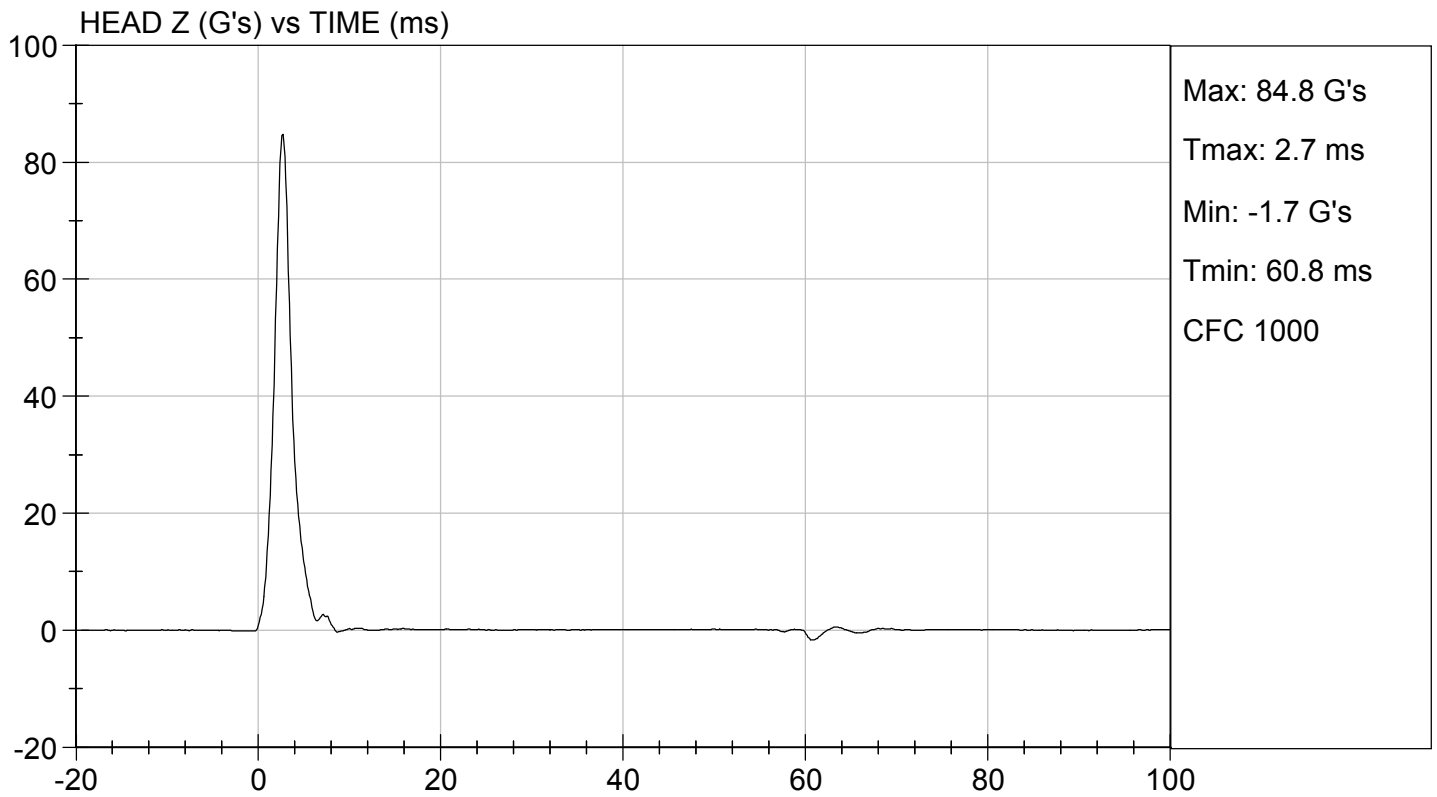
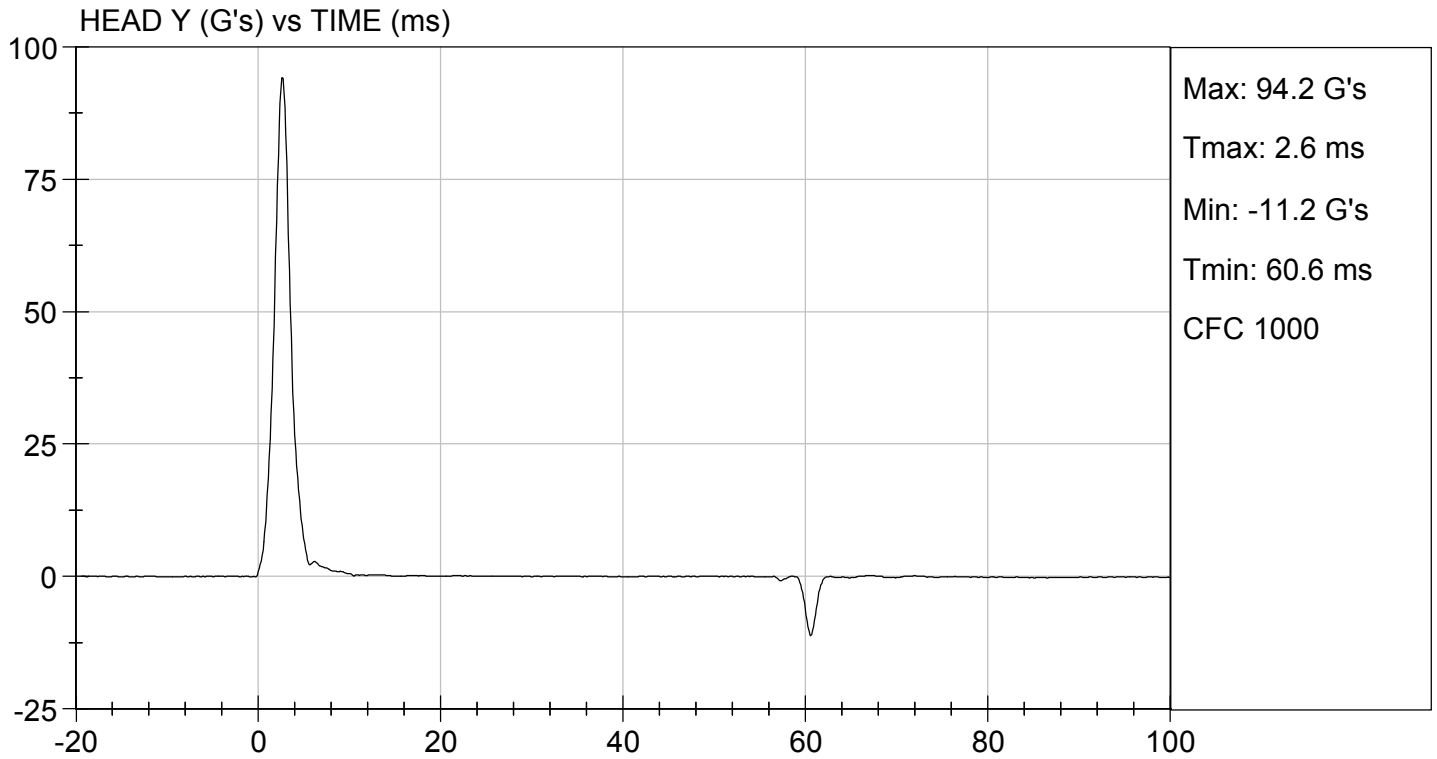
Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	20.6	Pass
Laboratory Relative Humidity	%	10 to 70	21	Pass
Peak Resultant Acceleration	G's	115 to 137	127	Pass
Peak Longitudinal Acceleration	G's	+/- 15	5.8	Pass
Unimodal	N/A	Yes	Yes	Pass
Oscillations	N/A	<15%	Yes	Pass
Overall Test Results				Pass


 Laboratory Technician

01/09/2020
 Test Date


 Approved By






**MGA RESEARCH CORPORATION
LATERAL NECK PENDULUM TEST
SID-IIs BUILD LEVEL D DUMMY**

ATD Serial No: 296

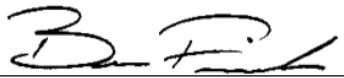
Test I.D.: D200102

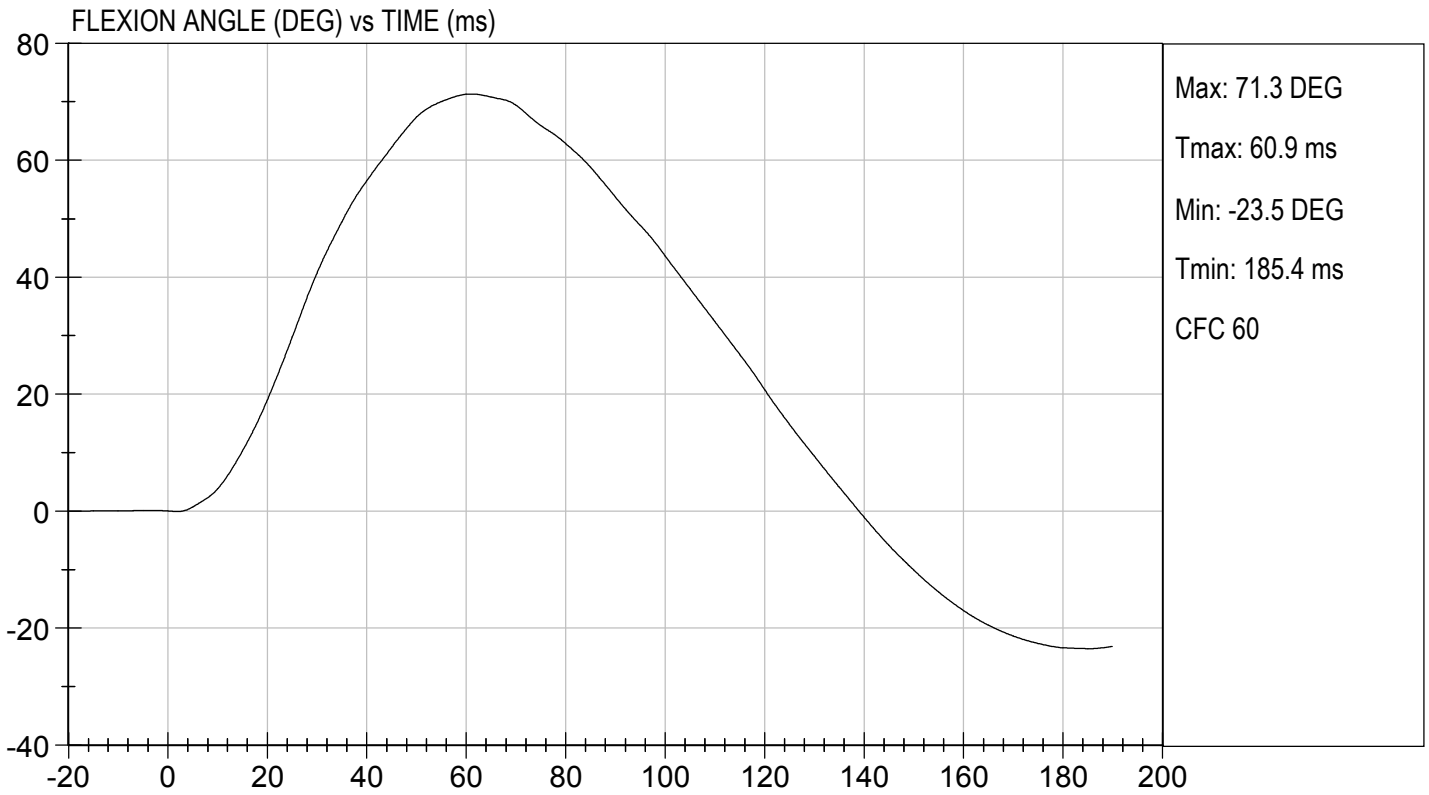
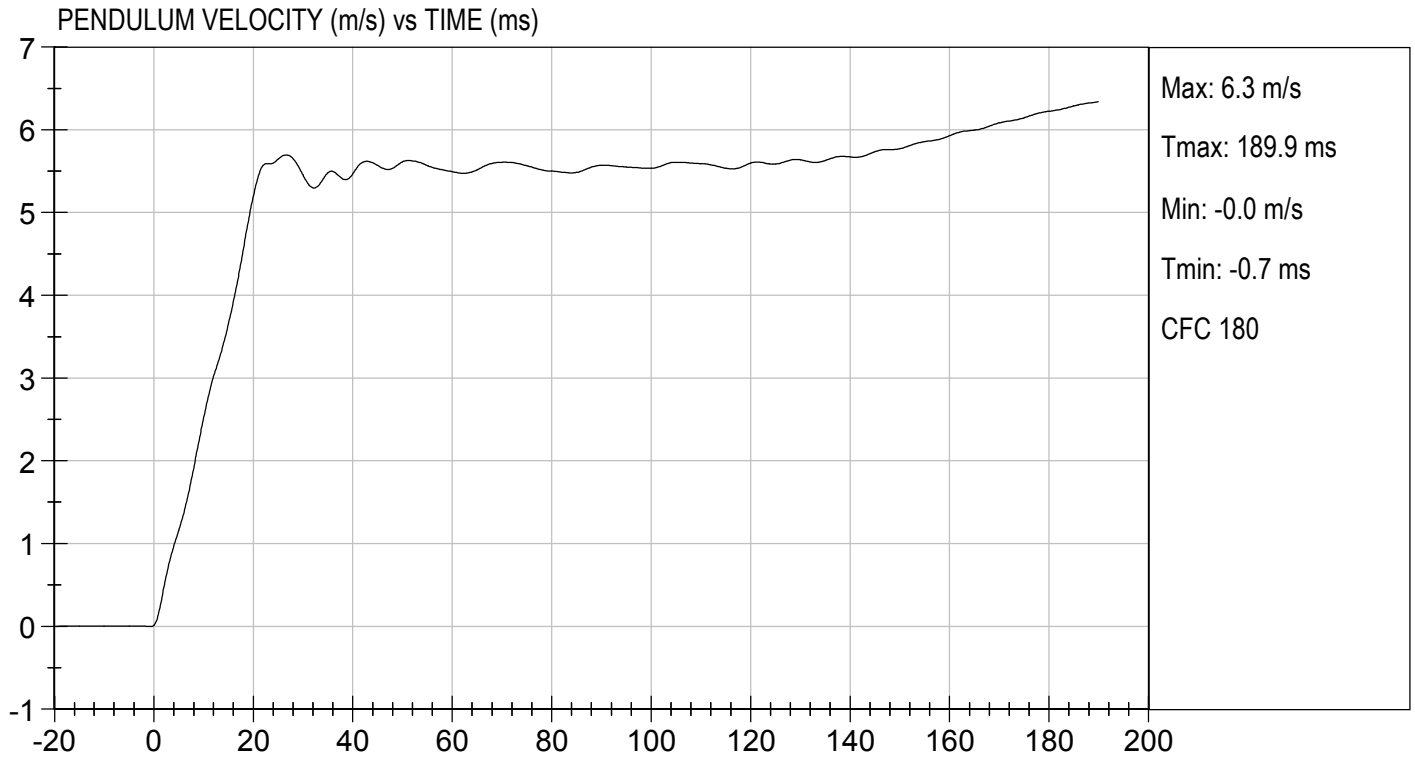
Tested Parameter		Units	Specification	Result	Pass/Fail
Temperature		deg C	20.6 to 22.2	21	Pass
Humidity		%	10 to 70	30	Pass
Impact Velocity		m/s	5.51 to 5.63	5.63	Pass
Pendulum Velocity	10 ms	m/s	2.20 to 2.80	2.52	Pass
	15 ms	m/s	3.30 to 4.10	3.66	Pass
	20 ms	m/s	4.40 to 5.40	5.20	Pass
	25 ms	m/s	5.40 to 6.10	5.65	Pass
	25-100 ms	m/s	5.50 to 6.20	5.70	Pass
Maximum D-Plane Rotation		deg	71 to 81	71	Pass
Time of Maximum D-Plane Rotation		ms	50 to 70	61	Pass
Maximum Occipital Condyle Moment		Nm	-44 to -36	-38	Pass
Time of Moment Decay to 0 Nm		ms	102 to 126	113	Pass
Overall Test Results					Pass

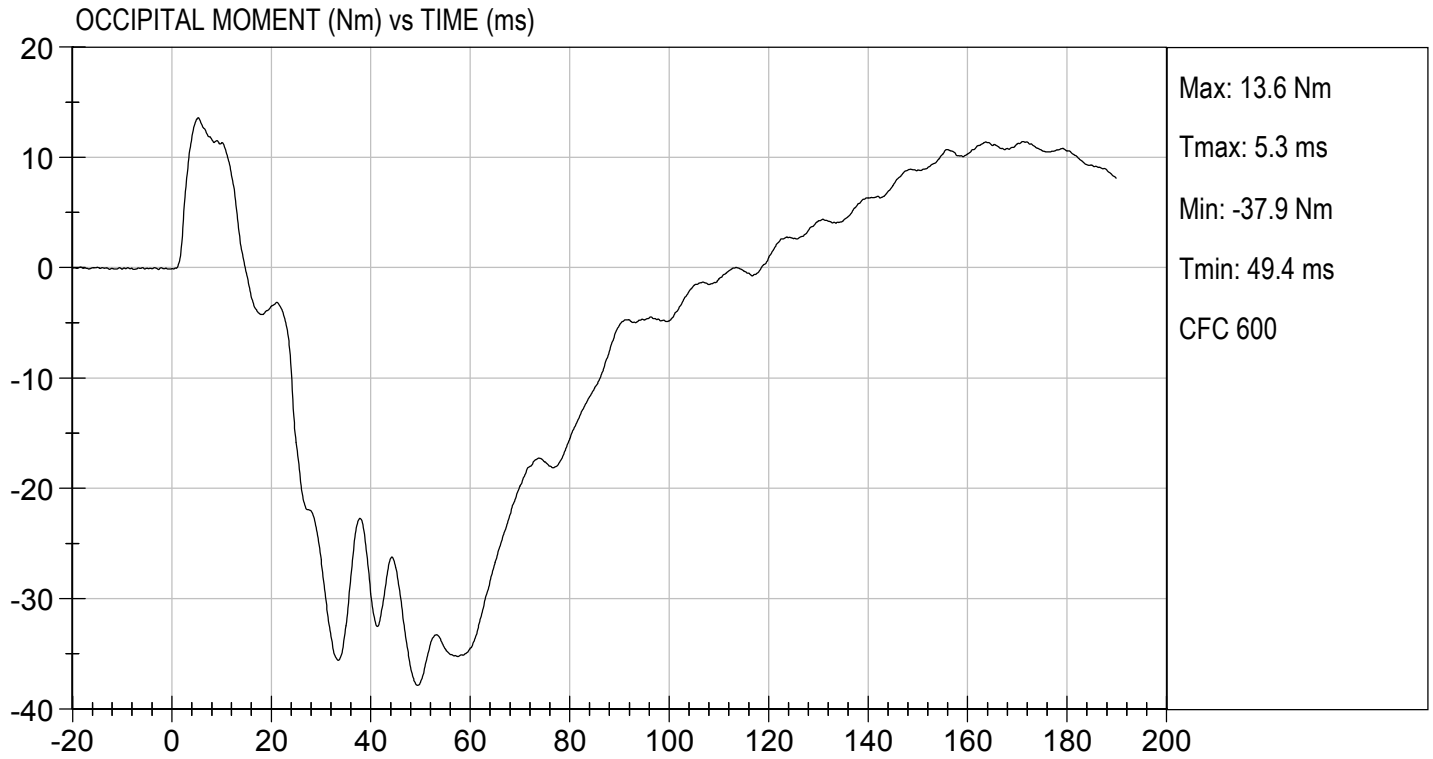

Laboratory Technician

01/10/2020

Test Date


Approved By





MGA RESEARCH CORPORATION
SHOULDER IMPACT TEST
SID-IIs BUILD LEVEL D DUMMY

ATD Serial No: 296

Test ID: D200103

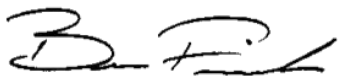
Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	20.6	Pass
Laboratory Relative Humidity	%	10 to 70	21	Pass
Impact Velocity	m/s	4.20 to 4.40	4.30	Pass
Maximum Probe Acceleration	G's	13 to 18	18	Pass
Shoulder Displacement	mm	28 to 37	28	Pass
Upper Spine (T1) Y Acceleration	G's	17 to 22	22	Pass
Overall Test Results				Pass



Laboratory Technician

01/09/2020

Test Date

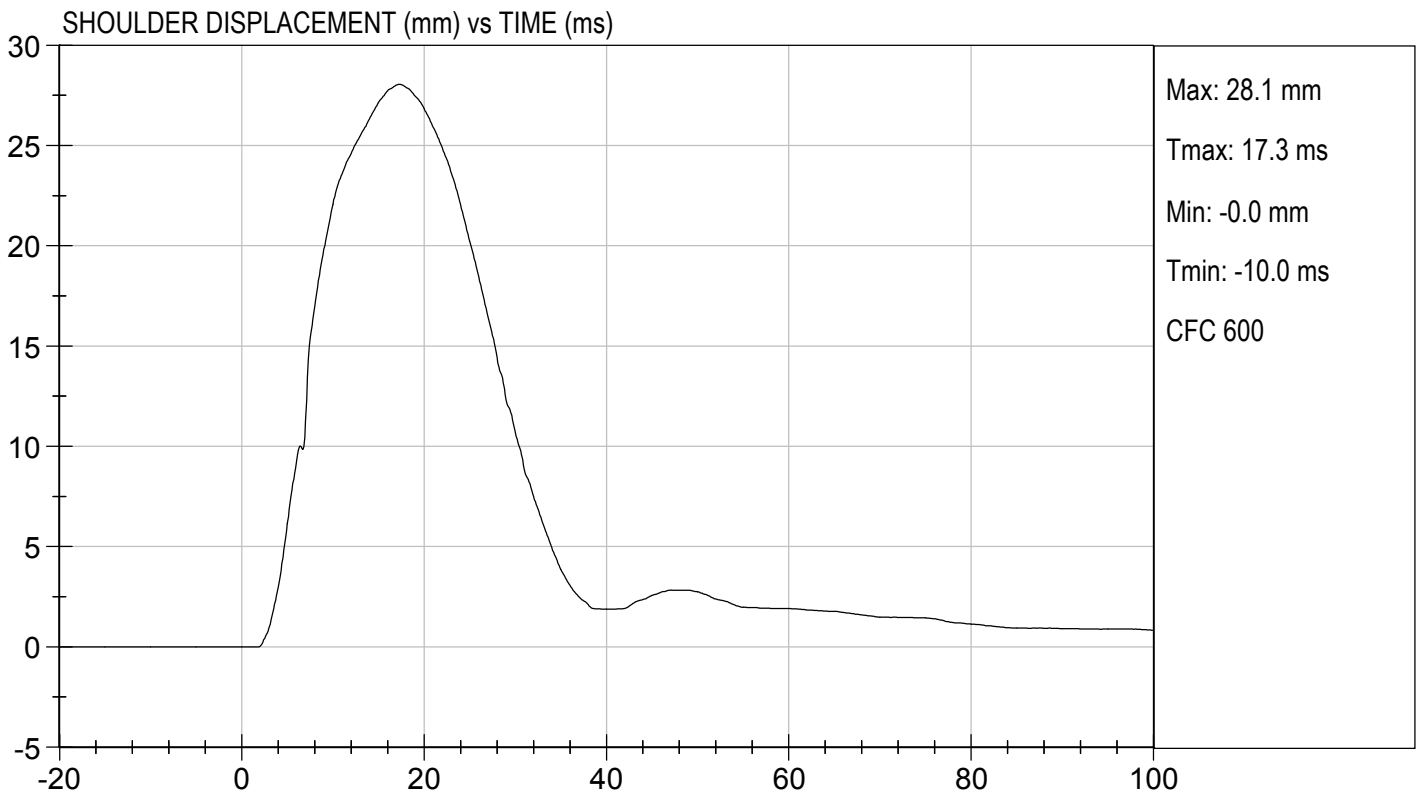
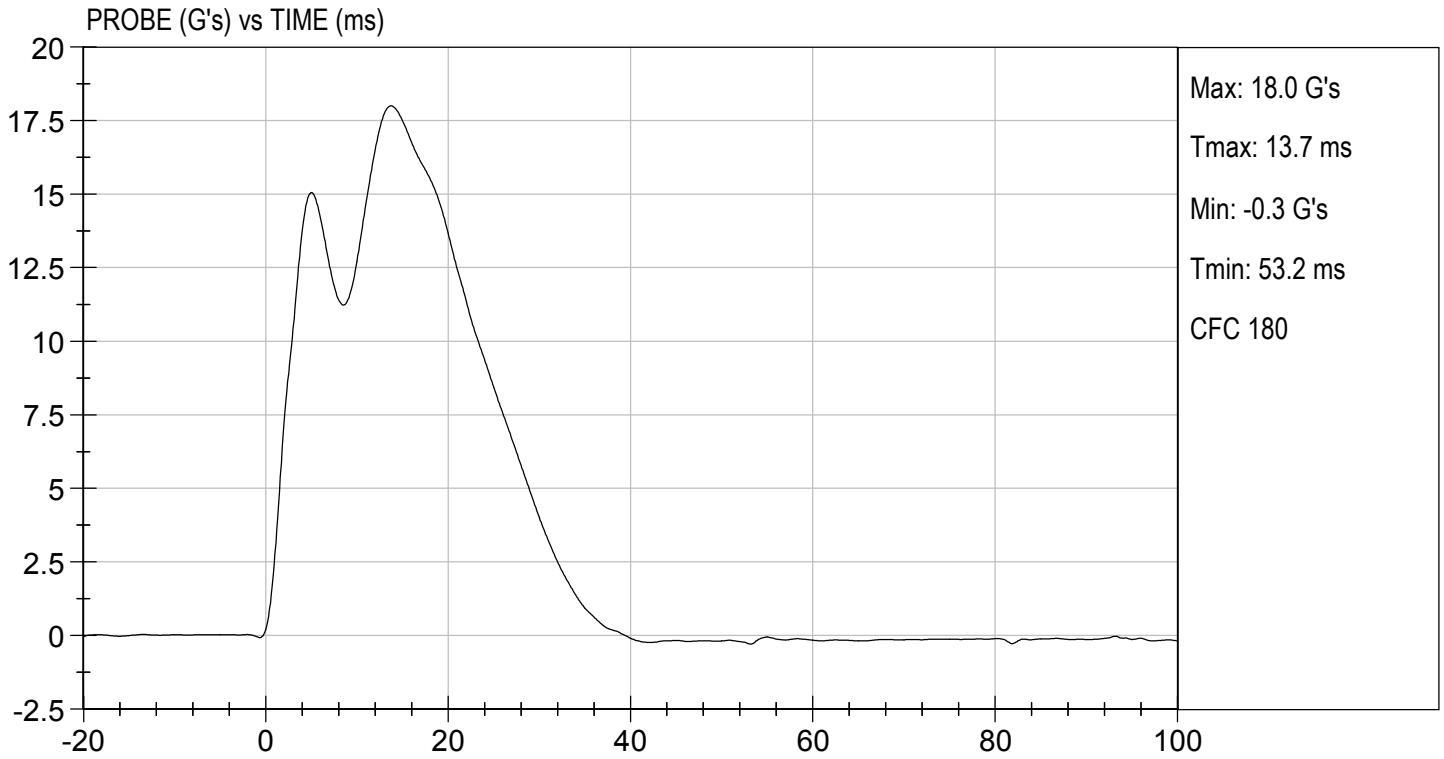


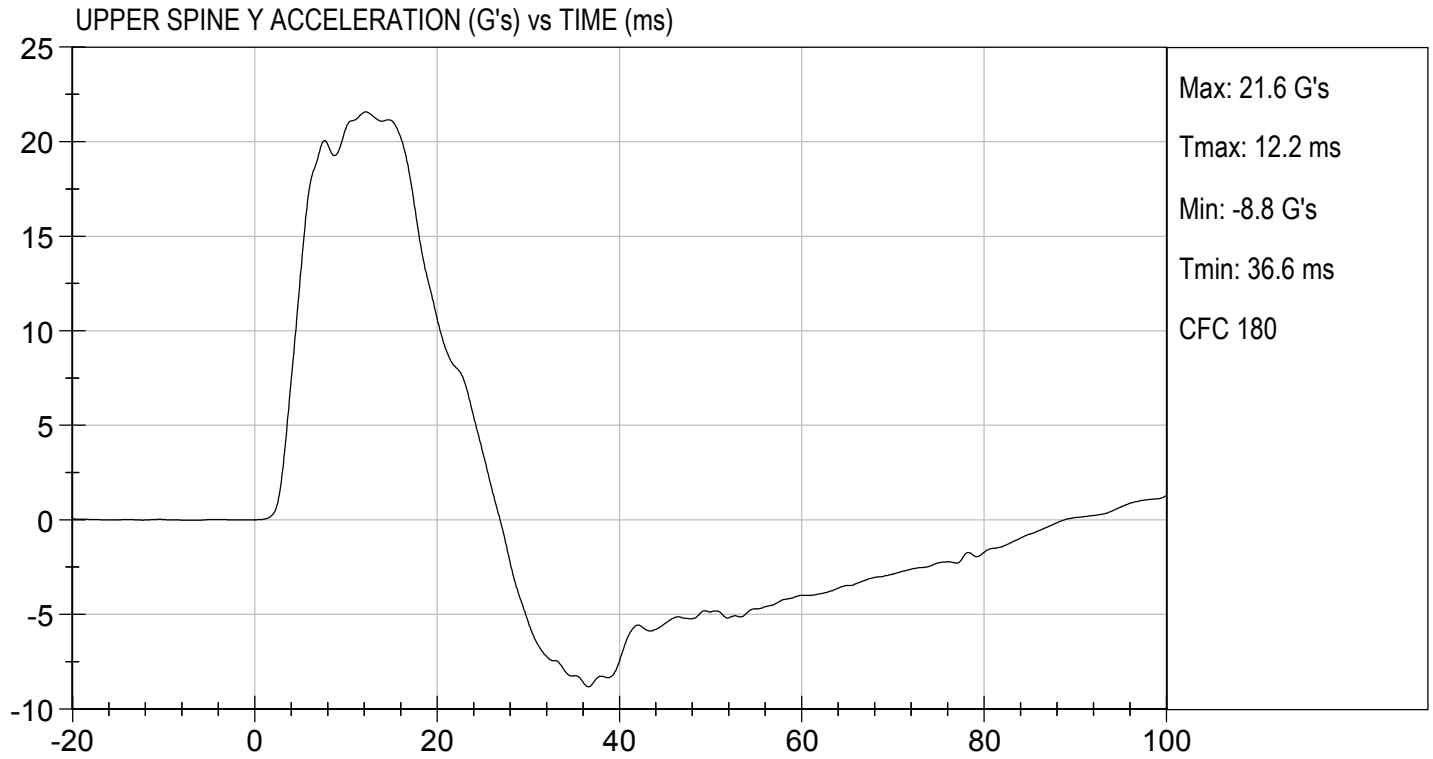
Approved By



TEST DESC: SHOULDER IMPACT
VELOCITY: 14.12 ft/s, 4.30 m/s

TEST DATE: 01/09/2020
TEST #: D200103






MGA RESEARCH CORPORATION
THORAX (WITH ARM) IMPACT TEST
SID-IIs BUILD LEVEL D DUMMY

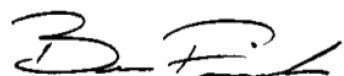
ATD Serial No: 296

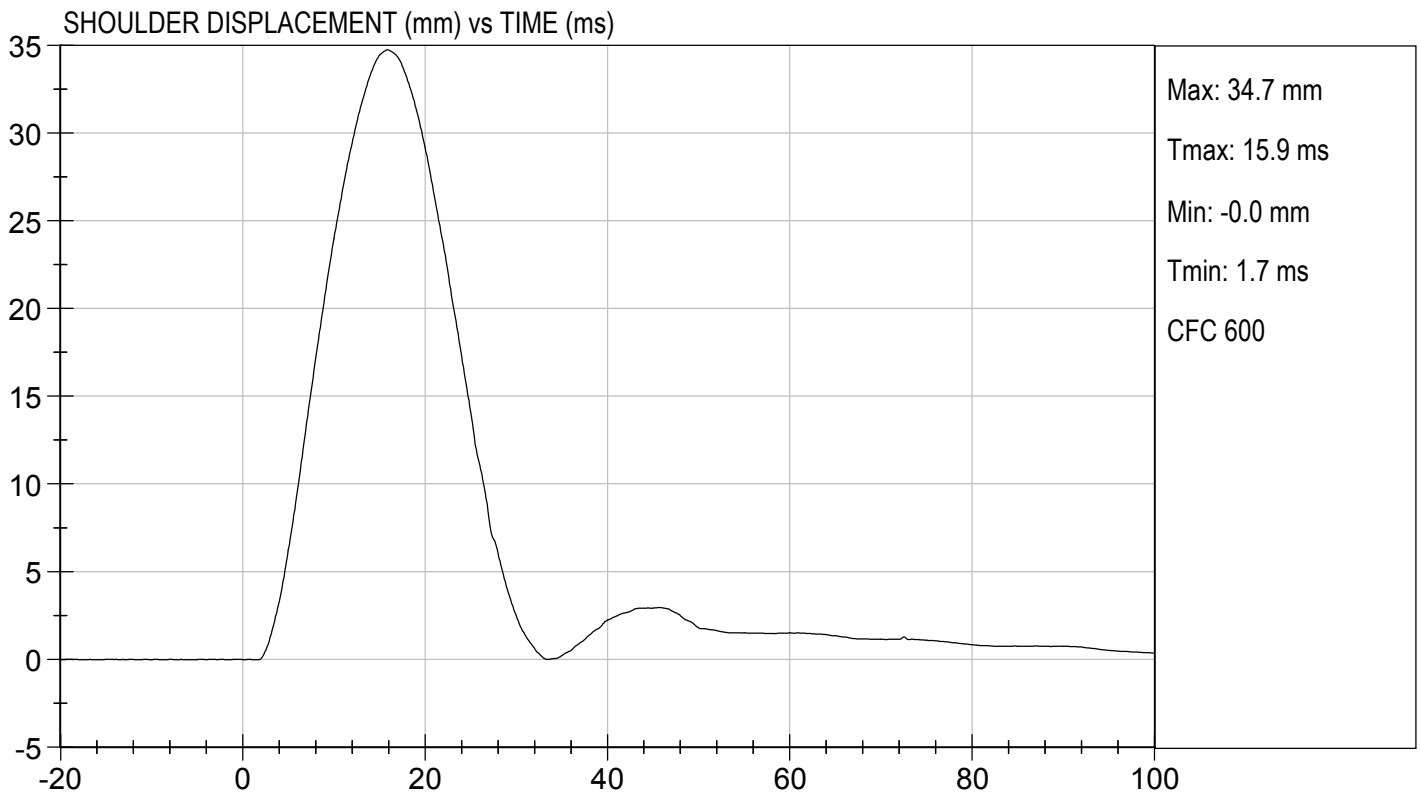
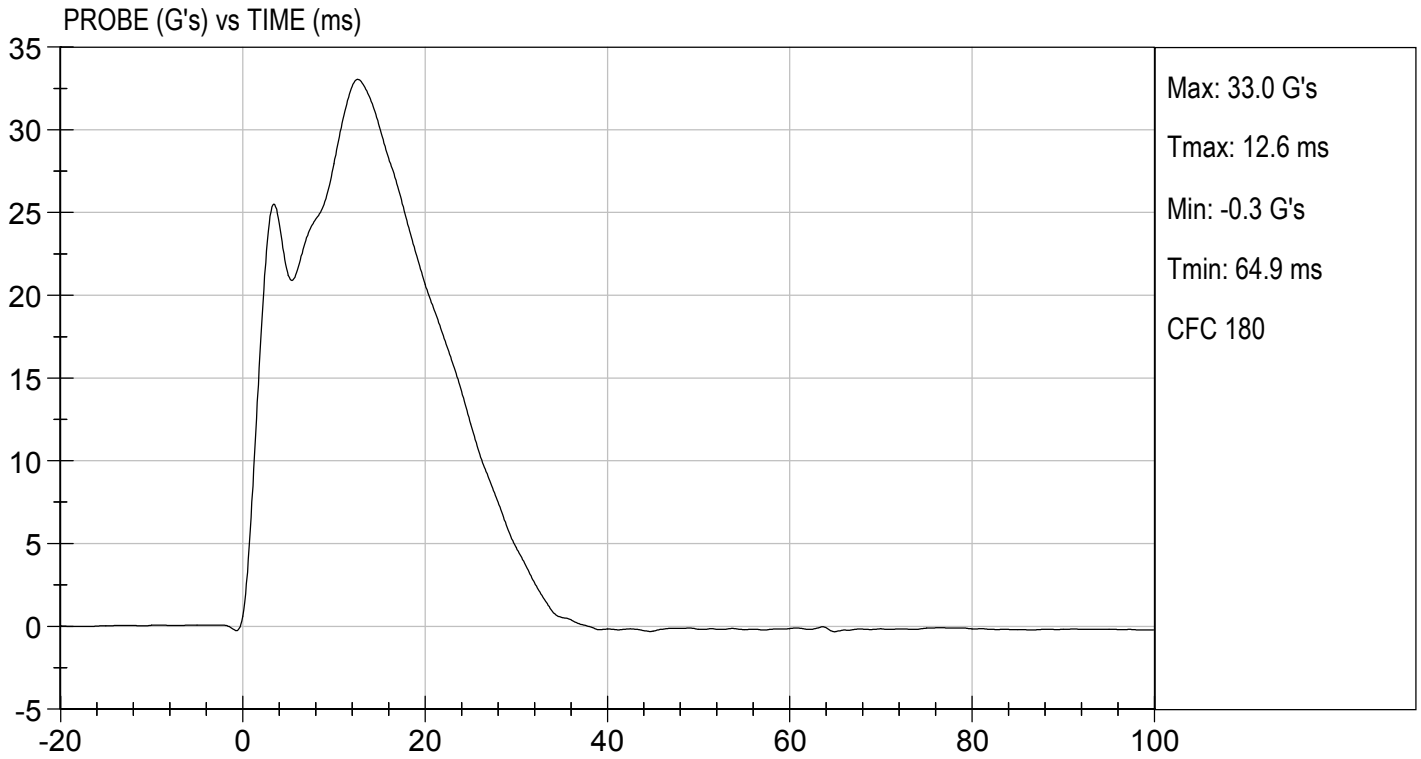
Test I.D: D200104

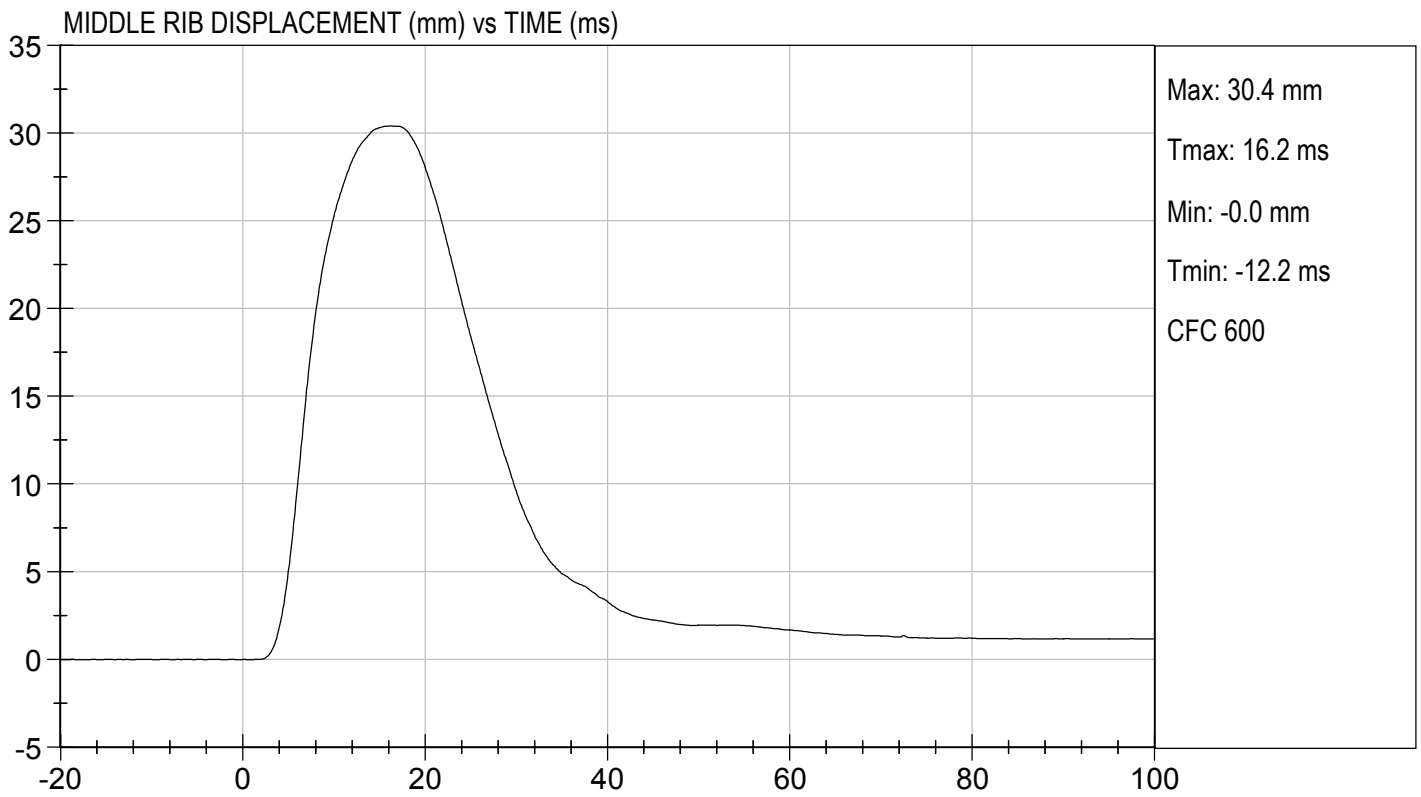
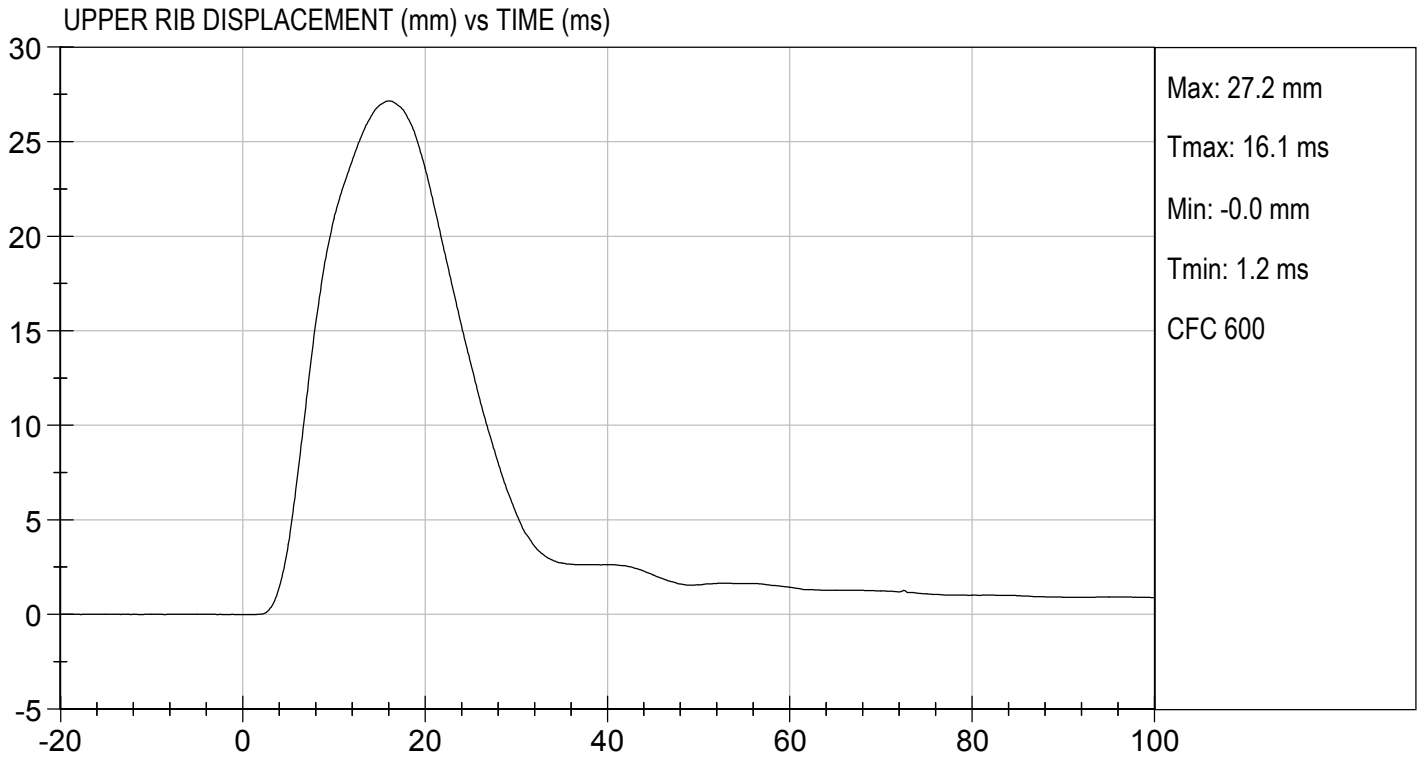
Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	20.6	Pass
Humidity	%	10 to 70	21	Pass
Impact Velocity	m/s	6.60 to 6.80	6.77	Pass
Maximum Probe Acceleration	G's	30 to 36	33	Pass
Shoulder Displacement	mm	31 to 40	35	Pass
Upper Rib Displacement	mm	25 to 32	27	Pass
Middle Rib Displacement	mm	30 to 36	30	Pass
Lower Rib Displacement	mm	32 to 38	33	Pass
Upper Spine (T1) Y Acceleration	G's	34 to 43	38	Pass
Lower Spine (T12) Y Acceleration	G's	29 to 37	35	Pass
Overall Test Results				Pass

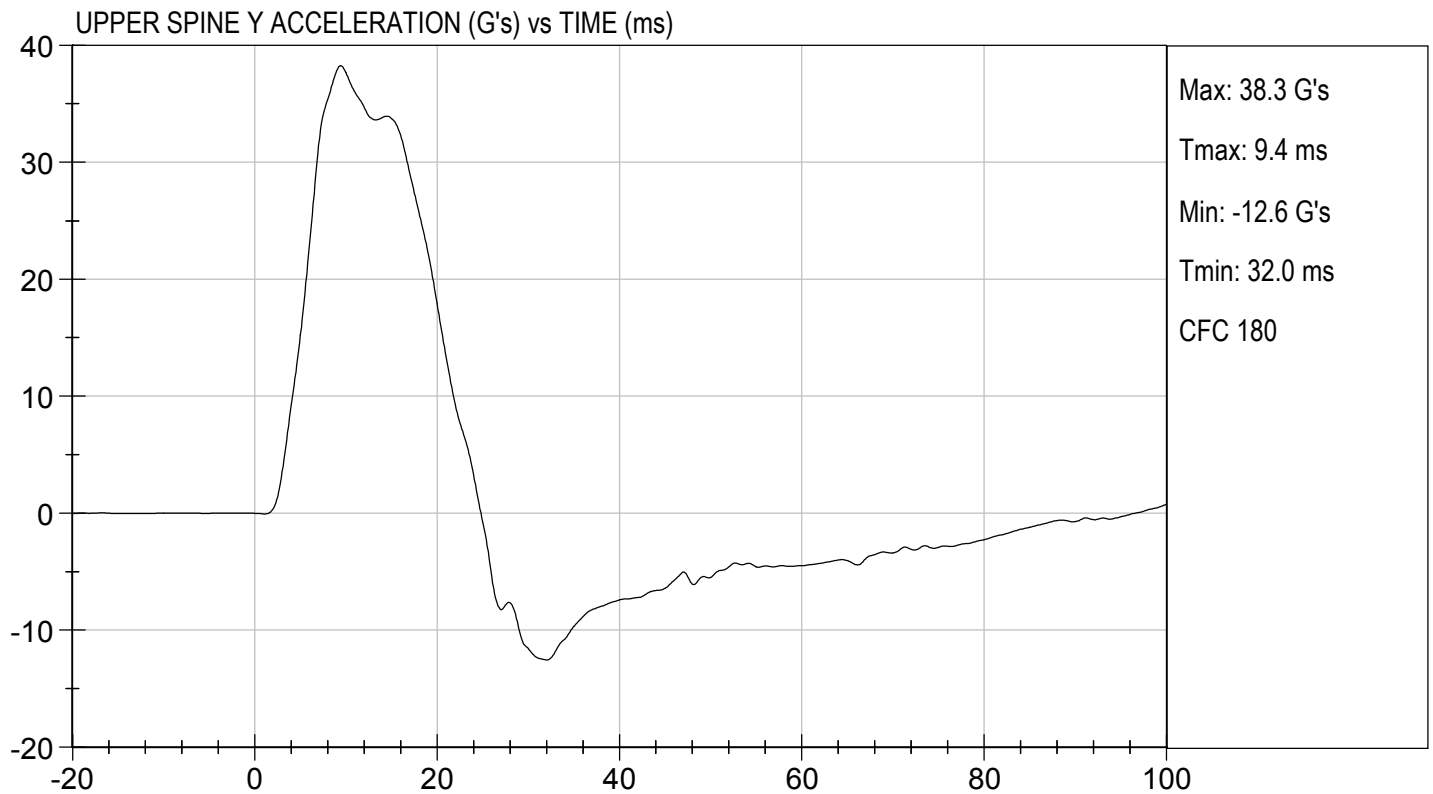
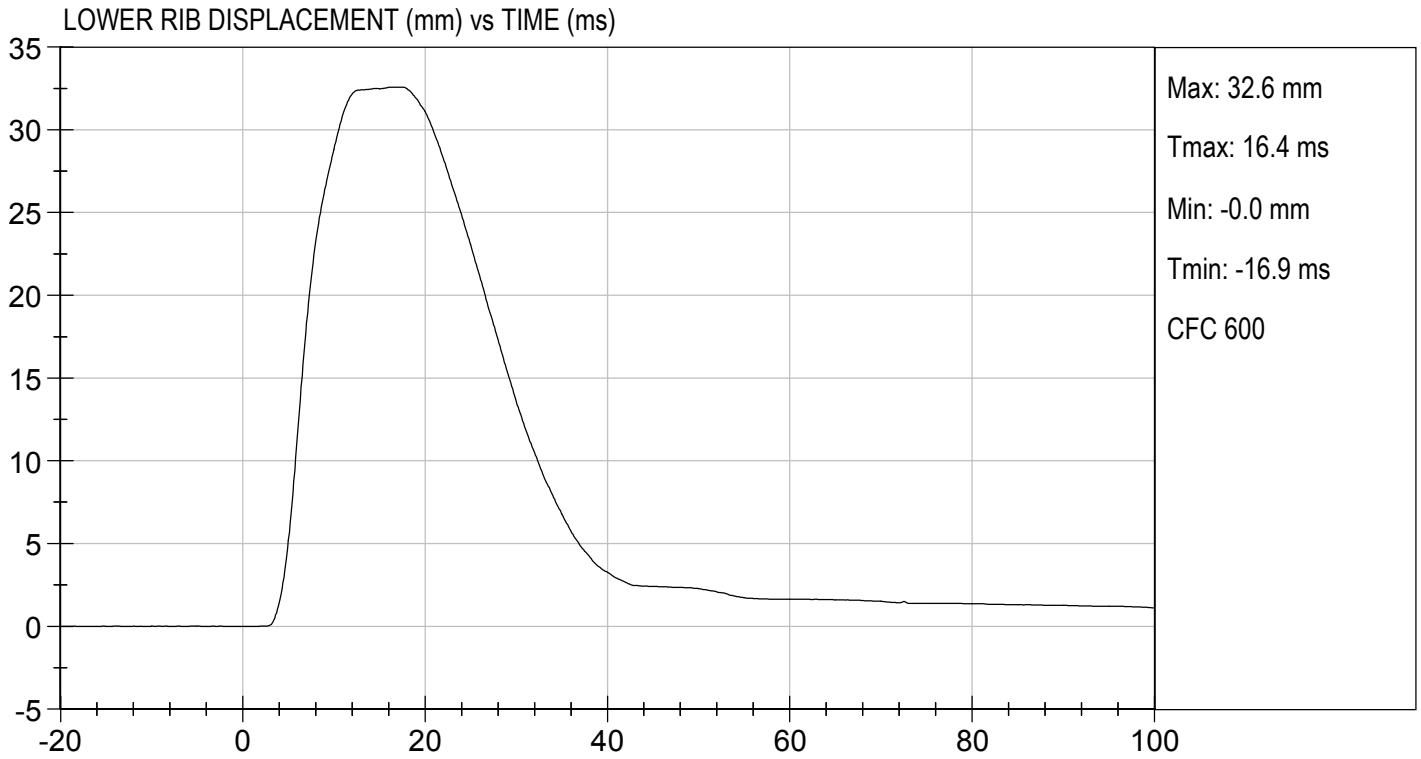

 Laboratory Technician

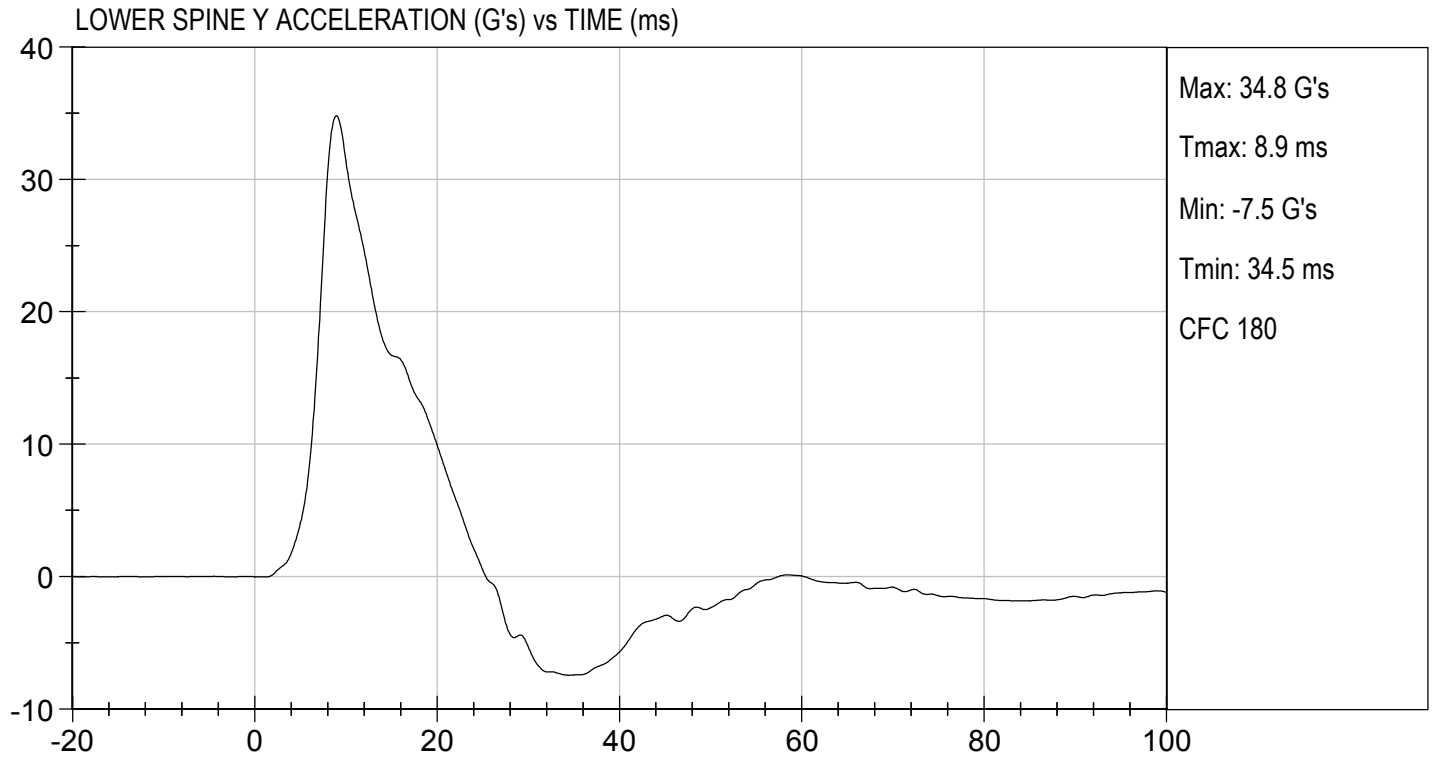
01/09/2020
 Test Date


 Approved By










MGA RESEARCH CORPORATION
THORAX (WITHOUT ARM) IMPACT TEST
SID-IIs BUILD LEVEL D DUMMY

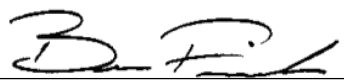
ATD Serial No: 296

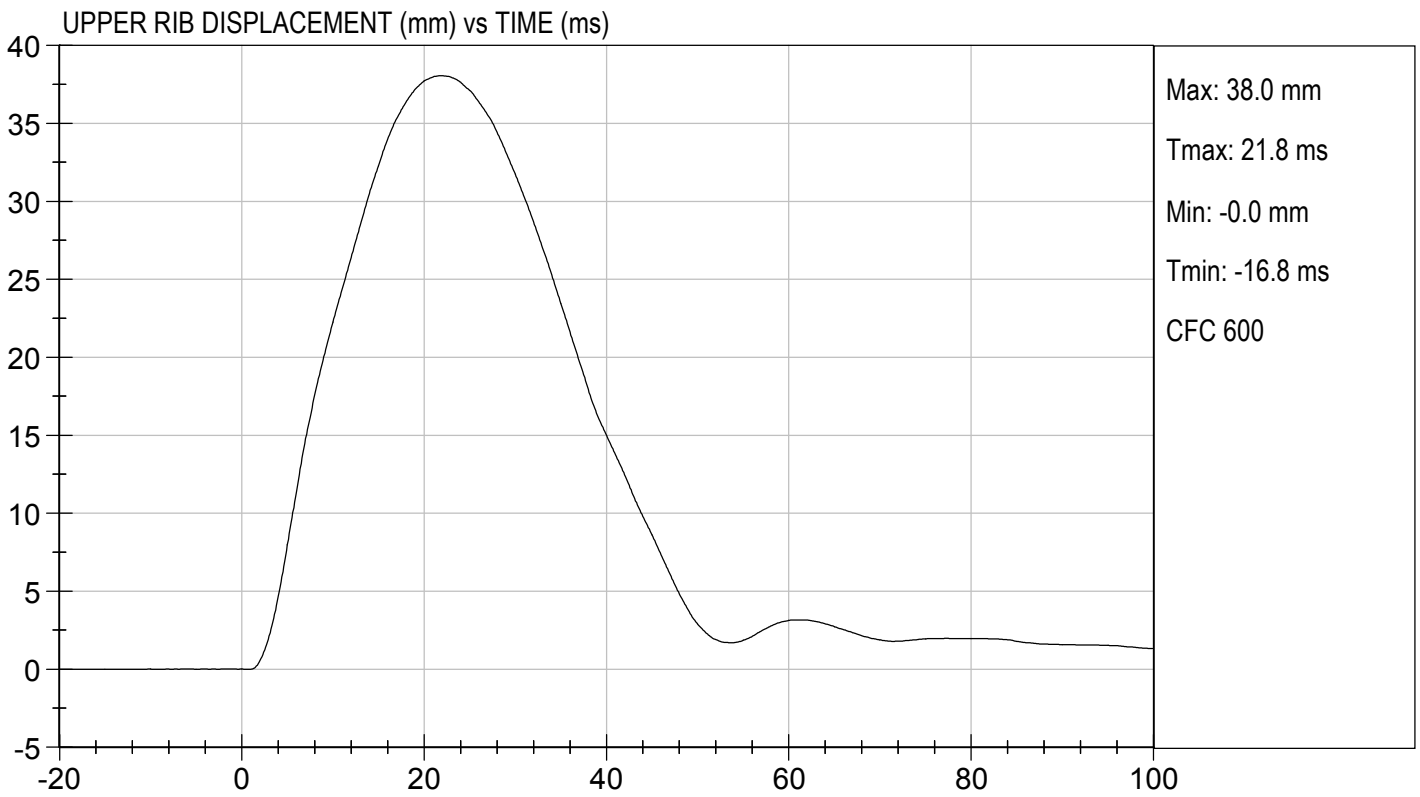
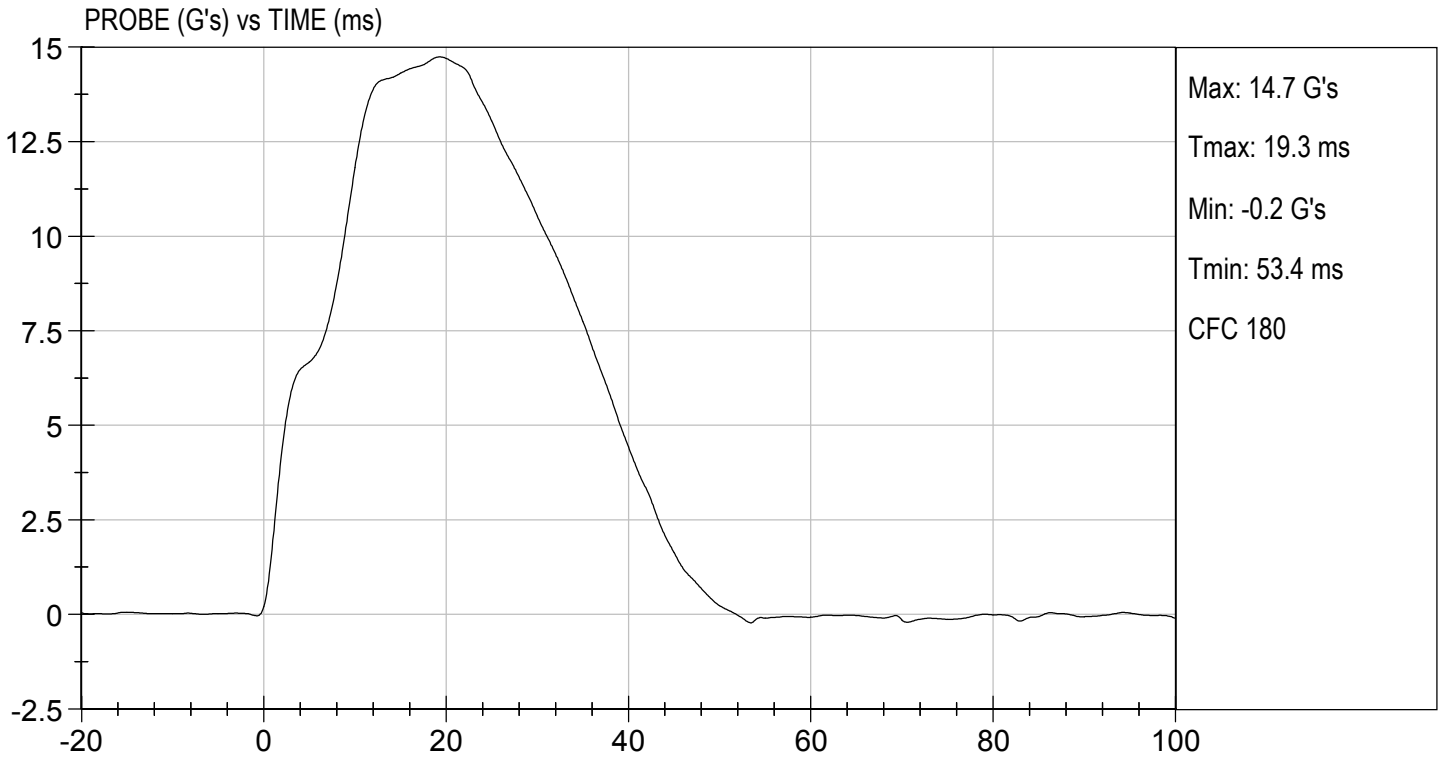
Test I.D: D200105

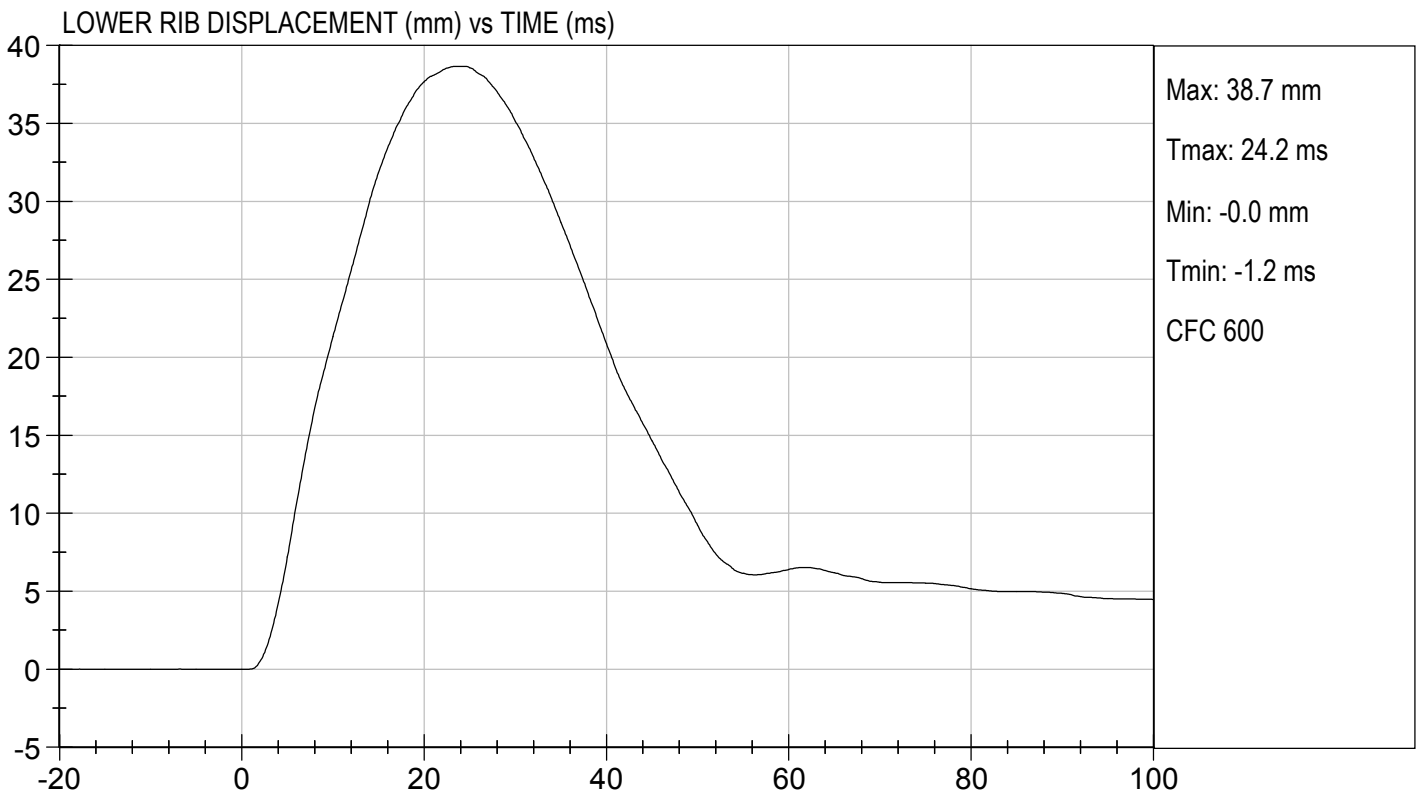
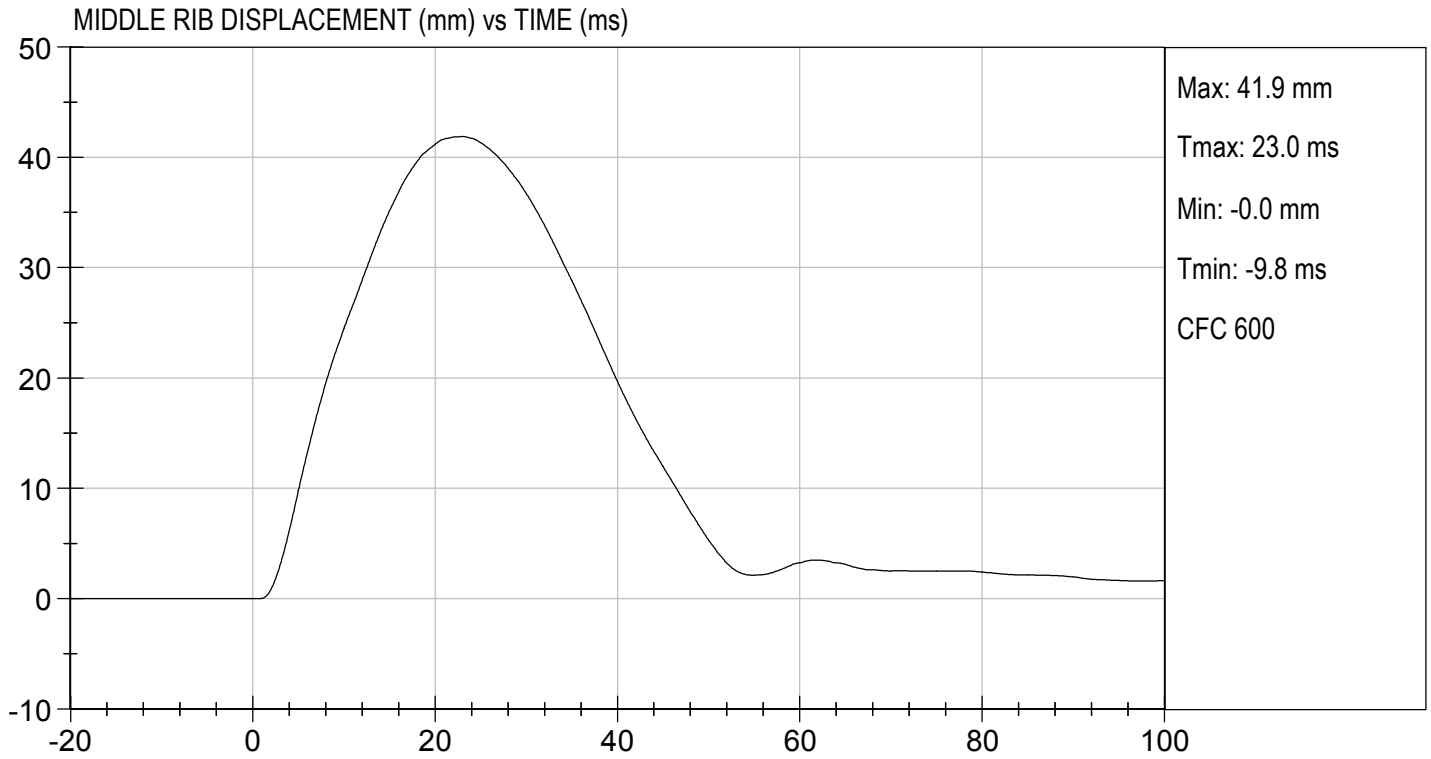
Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	20.6	Pass
Humidity	%	10 to 70	21	Pass
Impact Velocity	m/s	4.20 to 4.40	4.30	Pass
Maximum Probe Acceleration	G's	14 to 18	15	Pass
Upper Rib Displacement	mm	32 to 40	38	Pass
Middle Rib Displacement	mm	39 to 45	42	Pass
Lower Rib Displacement	mm	35 to 43	39	Pass
Upper Spine (T1) Y Acceleration	G's	13 to 17	15	Pass
Lower Spine (T12) Y Acceleration	G's	7 to 11	9	Pass
Overall Test Results				Pass

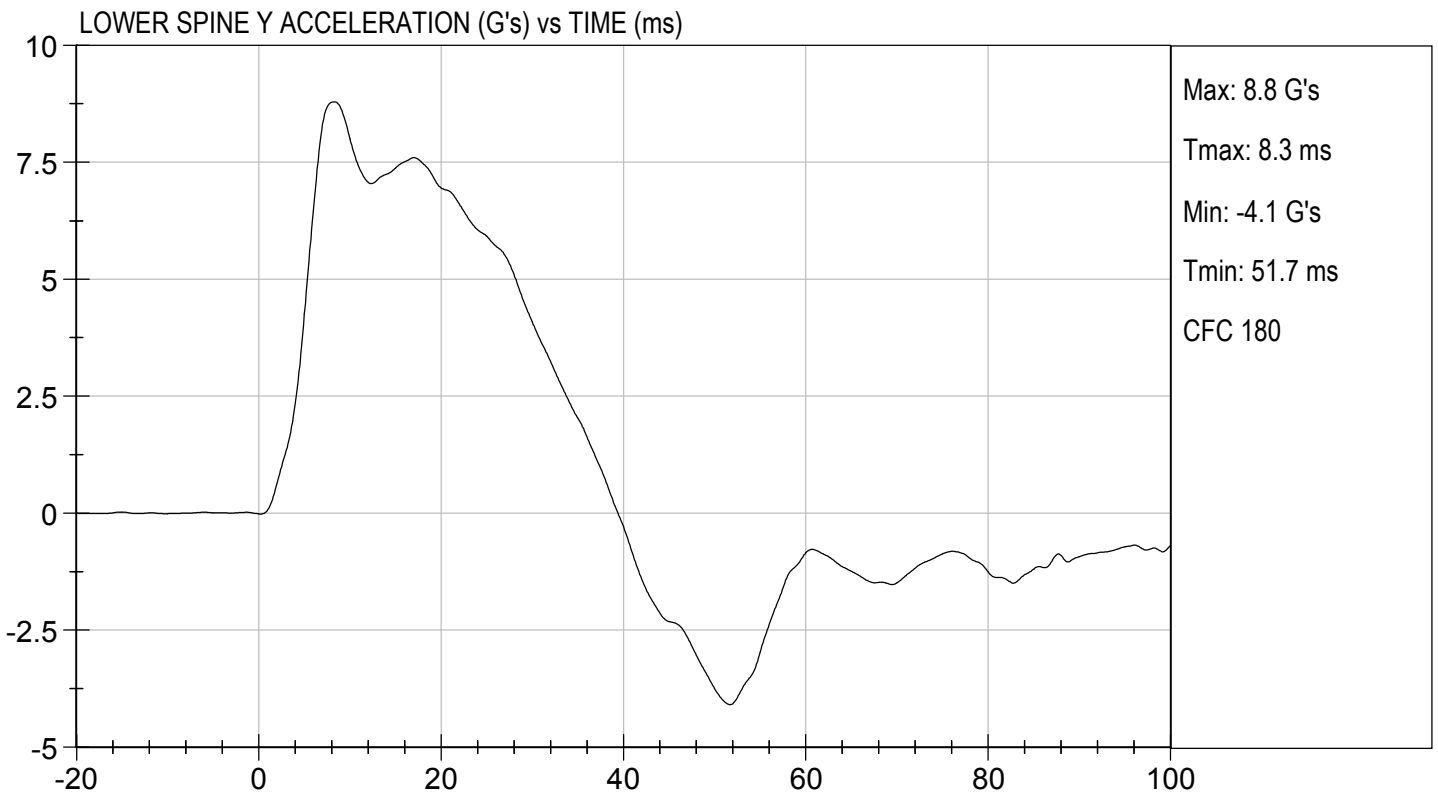
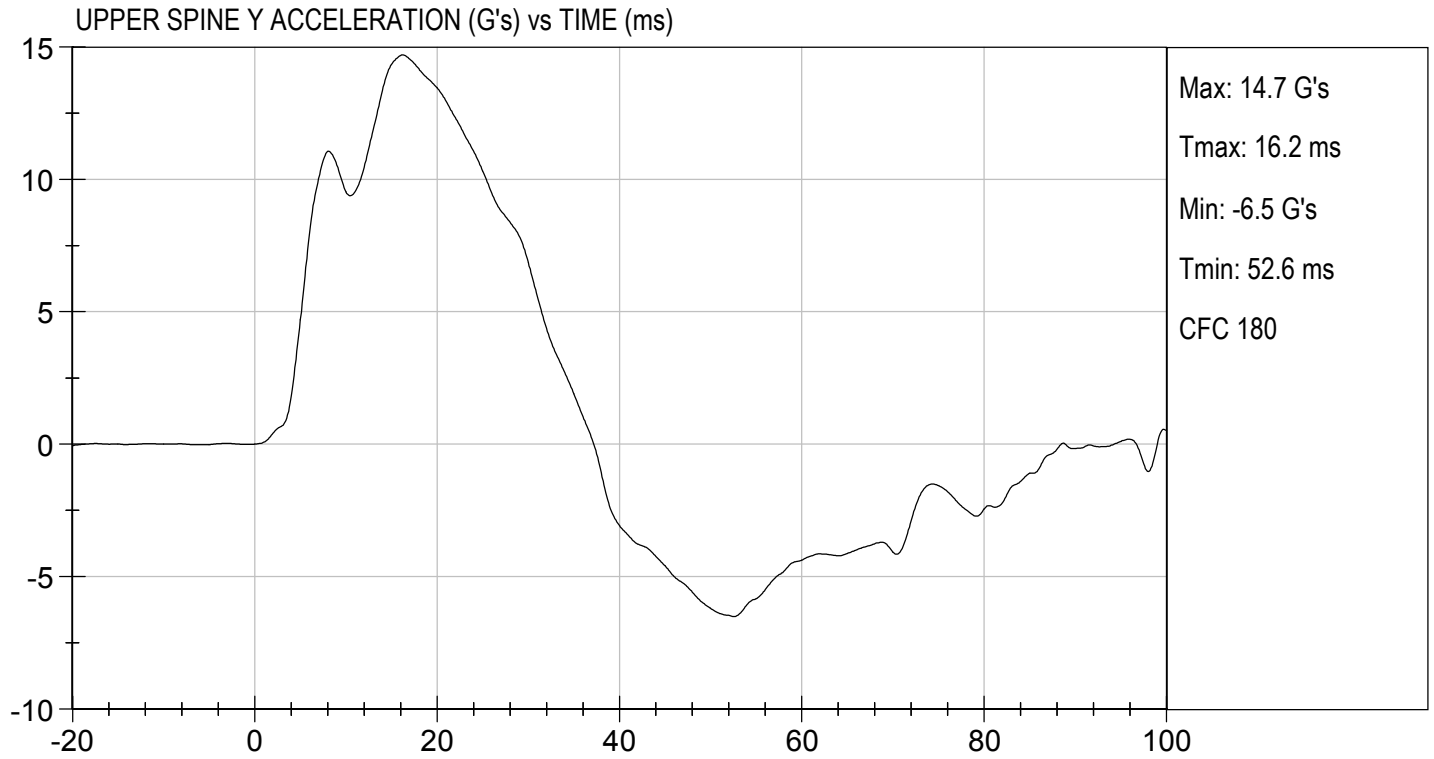

 Laboratory Technician

01/09/2020
 Test Date


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MGA RESEARCH CORPORATION
ABDOMINAL IMPACT TEST
SID-IIs BUILD LEVEL D DUMMY

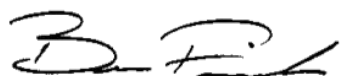
ATD Serial No: 296

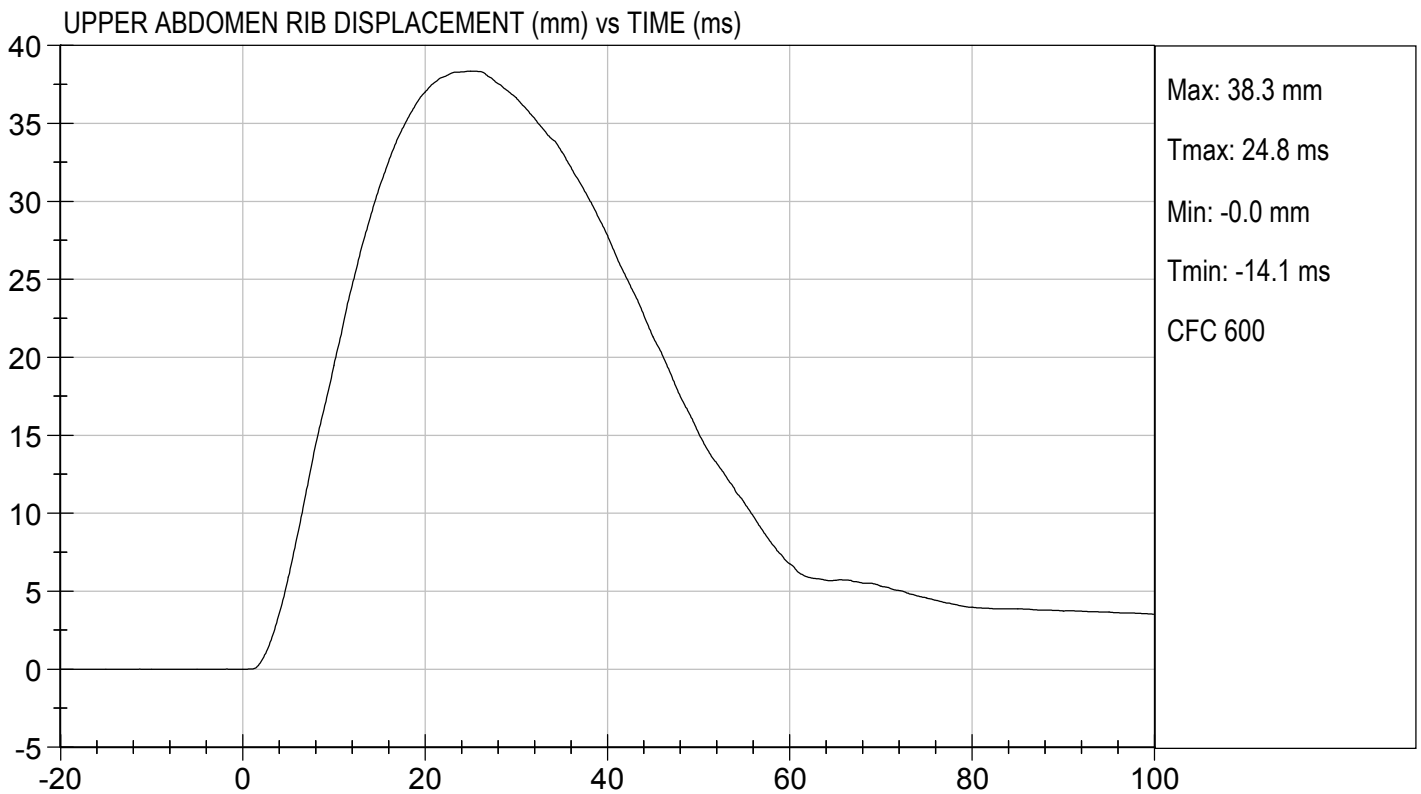
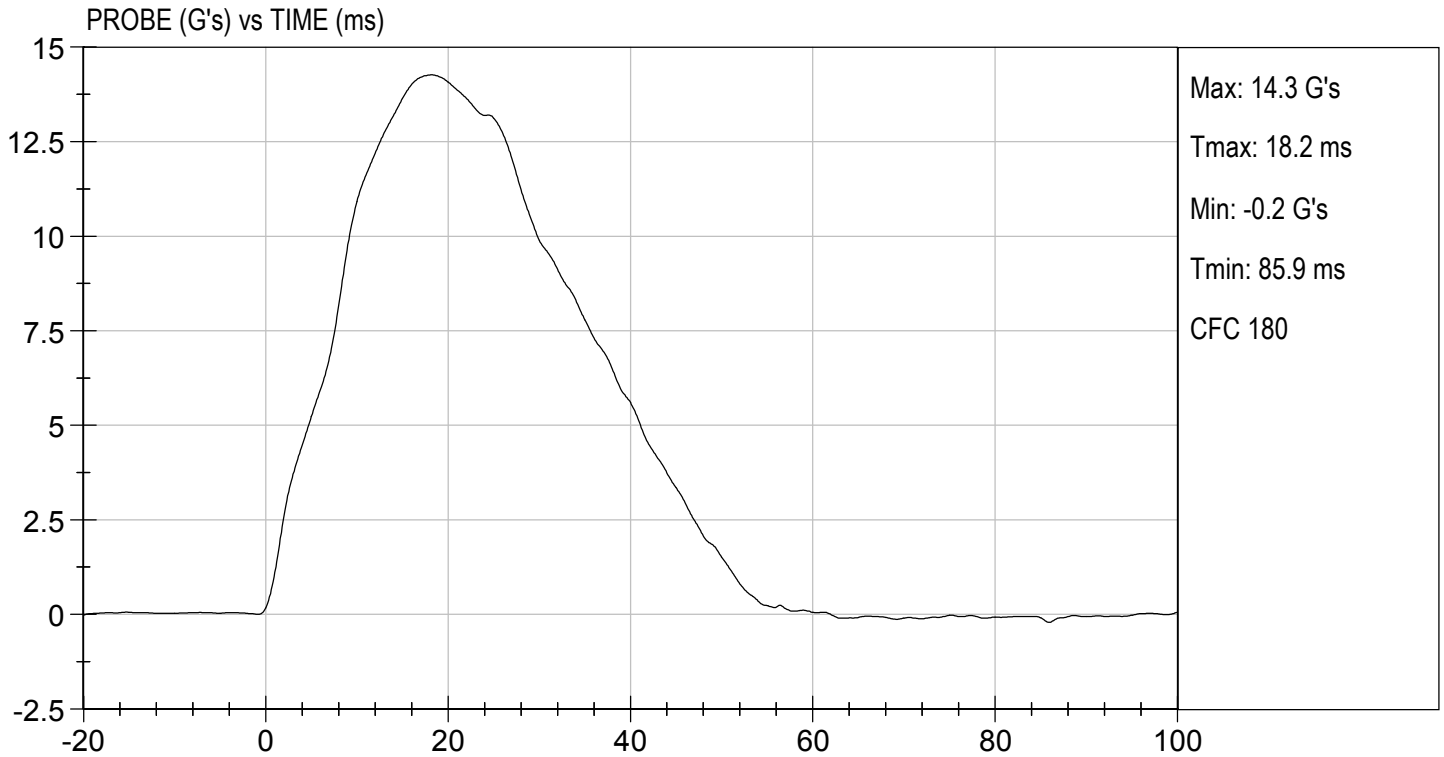
Test I.D: D200106

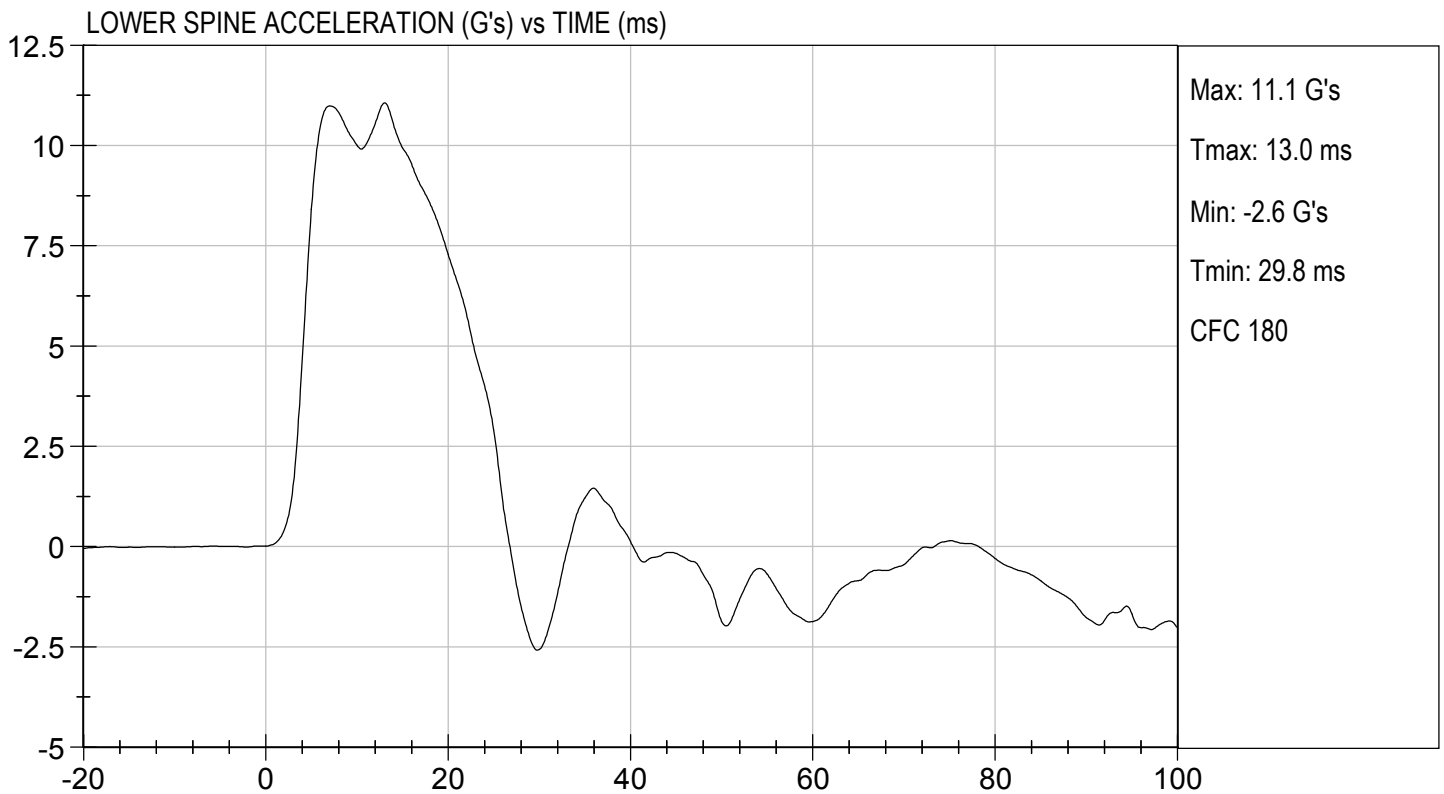
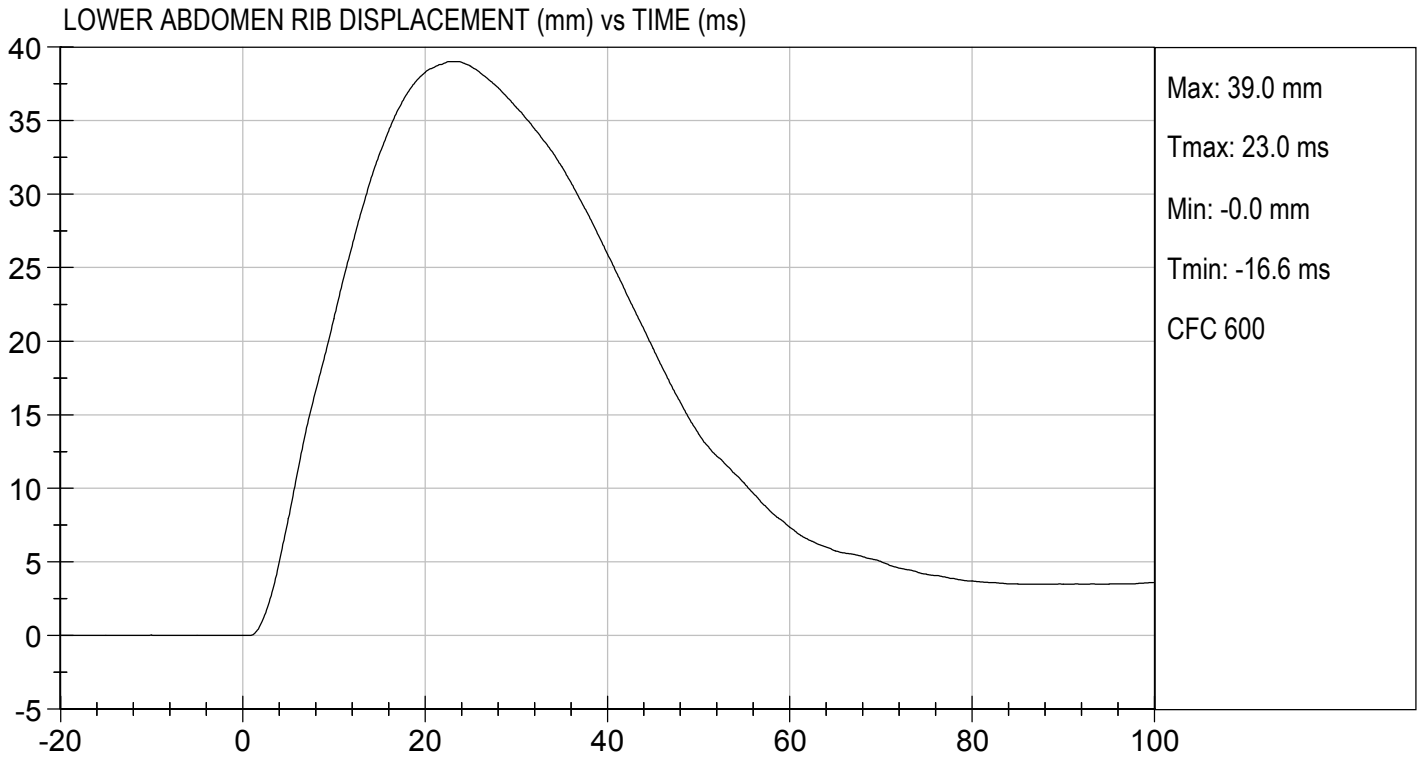
Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	20.6	Pass
Humidity	%	10 to 70	21	Pass
Impact Velocity	m/s	4.20 to 4.40	4.27	Pass
Maximum Probe Acceleration	G's	12 to 16	14	Pass
Upper Abdomen Rib Displacement	mm	36 to 47	38	Pass
Lower Abdomen Rib Displacement	mm	33 to 44	39	Pass
Lower Spine (T12) Y Acceleration	G's	9 to 14	11	Pass
Overall Test Results				Pass


 Laboratory Technician

01/09/2020
 Test Date


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MGA RESEARCH CORPORATION
PELVIS IMPACT TEST
SID-IIs BUILD LEVEL D DUMMY

ATD Serial No: 296

Test I.D: D200107

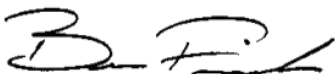
Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	20.6	Pass
Humidity	%	10 to 70	21	Pass
Impact Velocity	m/s	6.60 to 6.80	6.61	Pass
Maximum Probe Acceleration	G's	38 to 47	47	Pass
Pelvis Y Acceleration After 6 ms	G's	34 to 42	41	Pass
Peak Acetabulum Force	N	3600 to 4300	4,173	Pass
Overall Test Results				Pass



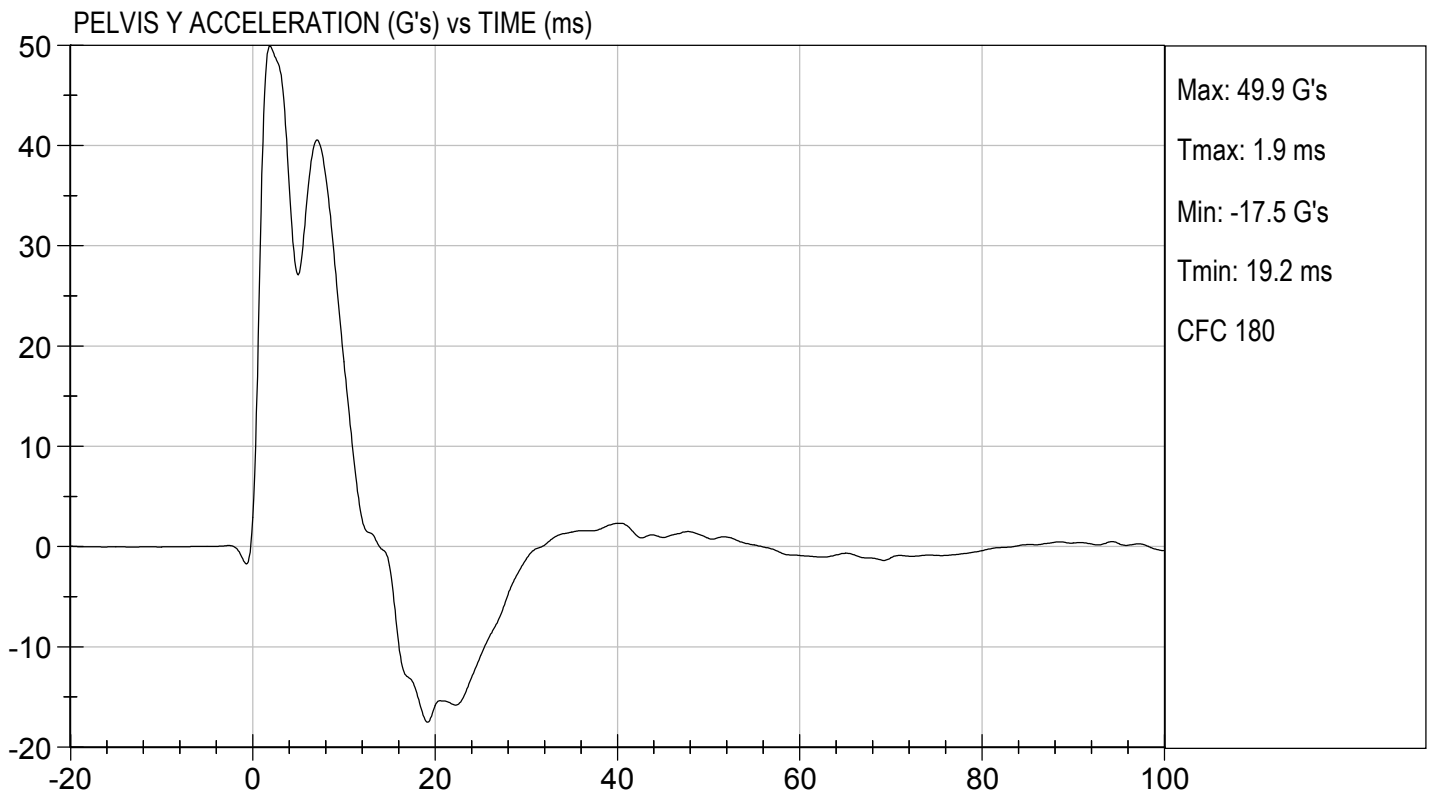
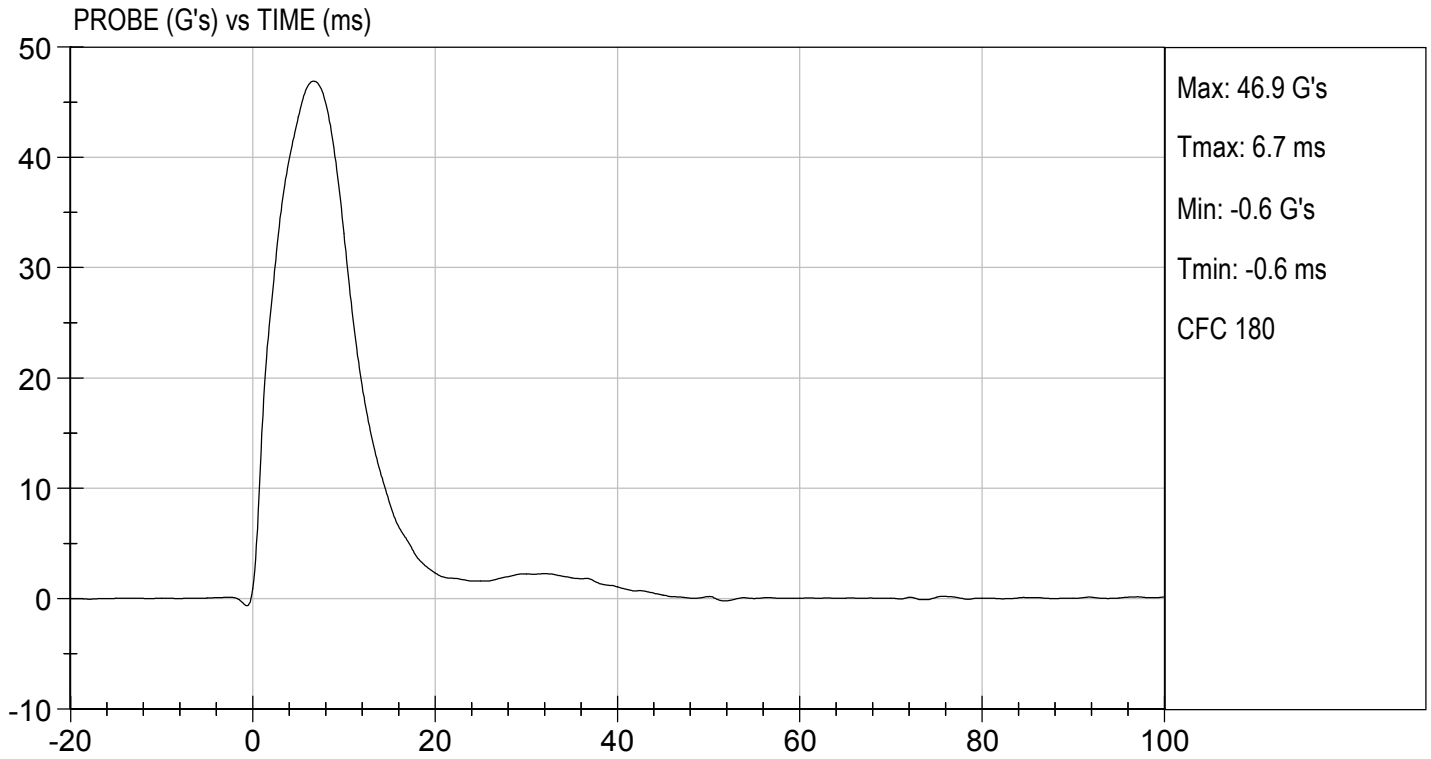
Laboratory Technician

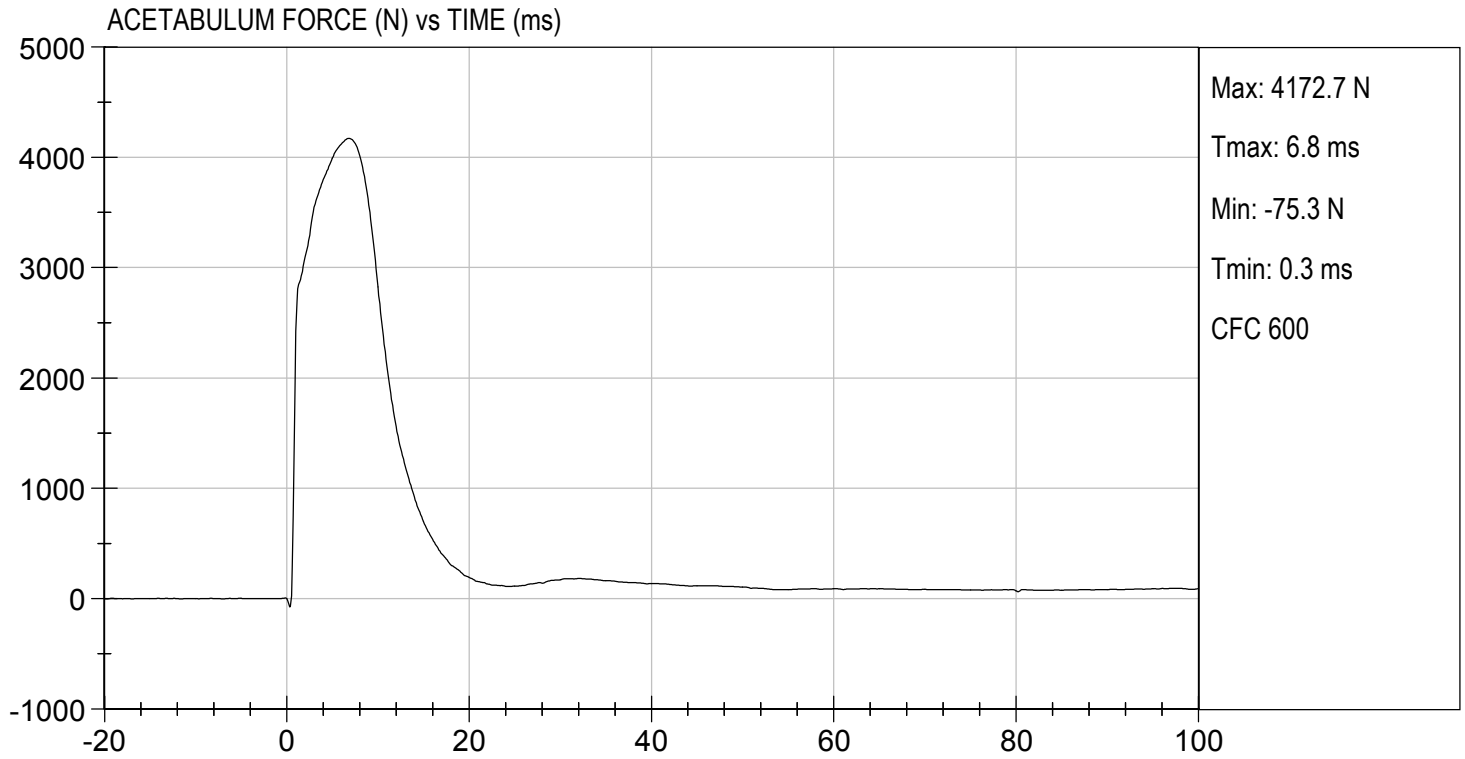
01/09/2020

Test Date



Approved By






MGA RESEARCH CORPORATION
ILIAC IMPACT TEST
SID-IIs BUILD LEVEL D DUMMY

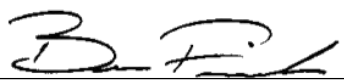
ATD Serial No: 296

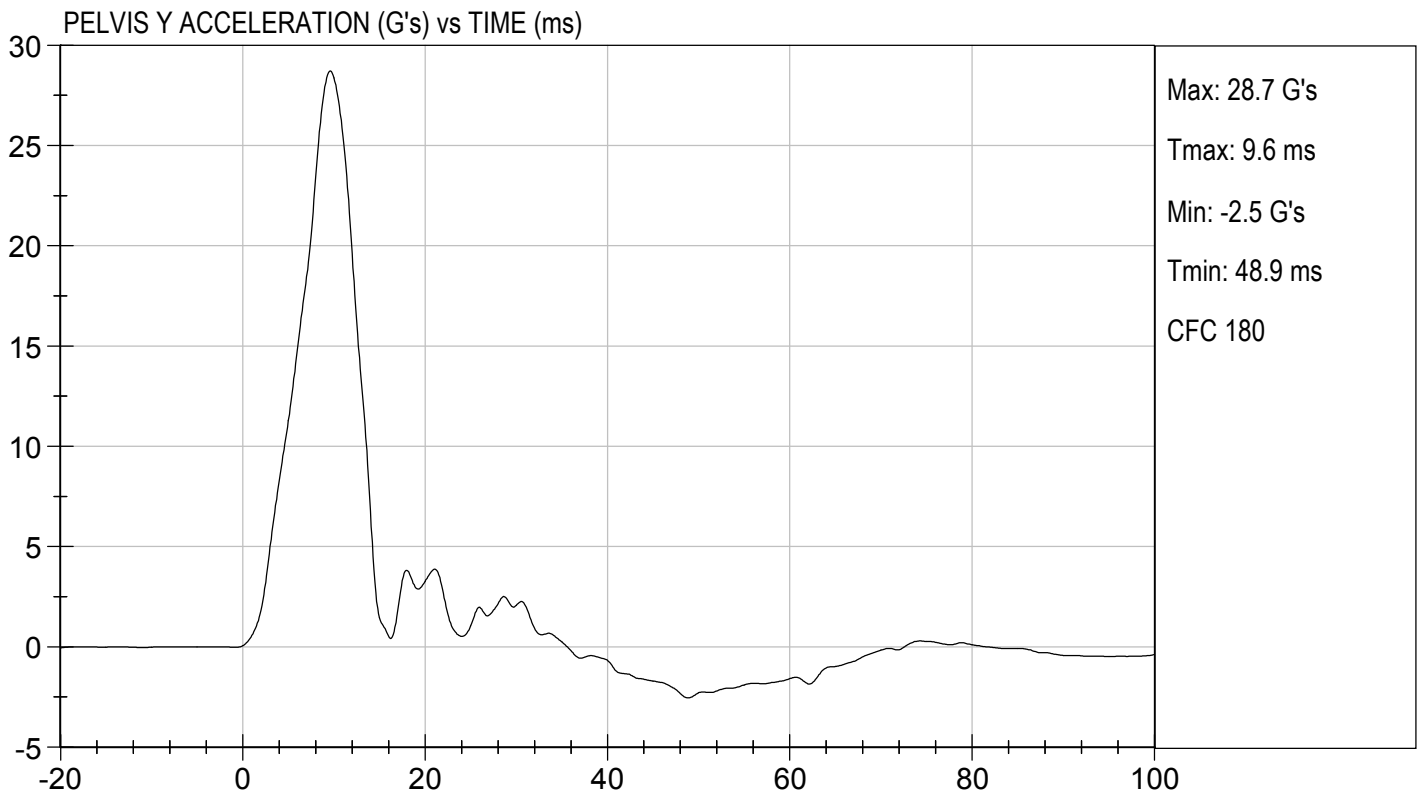
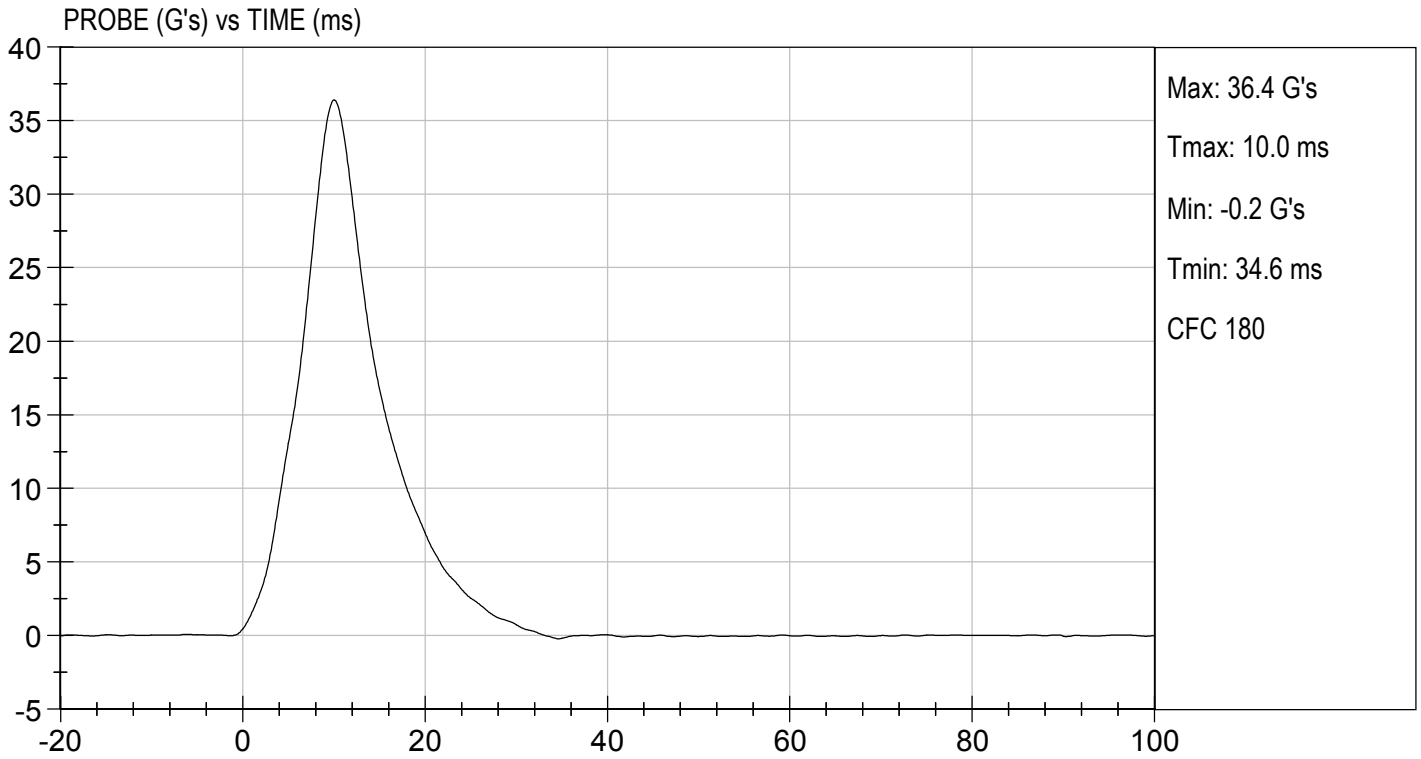
Test I.D: D200108

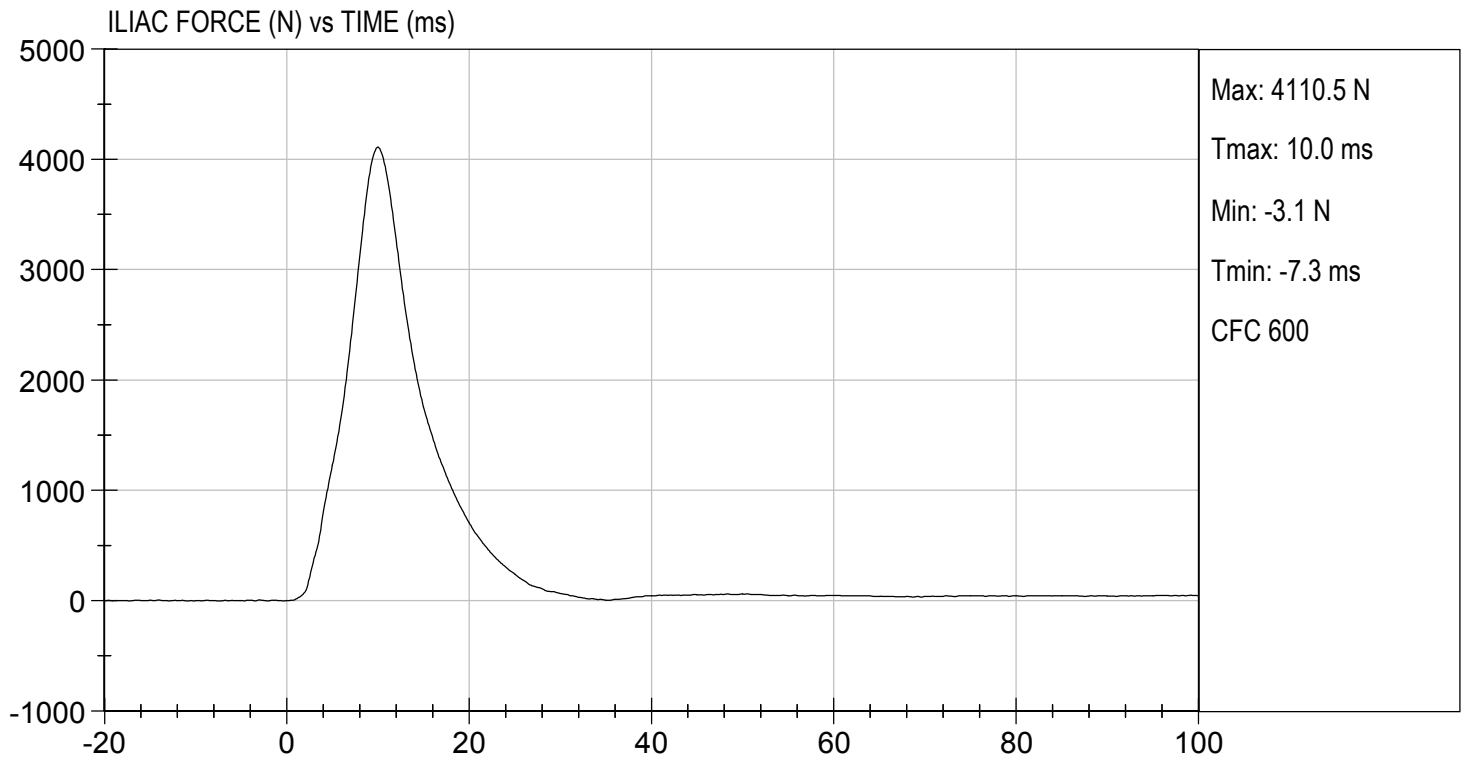
Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	20.6	Pass
Humidity	%	10 to 70	21	Pass
Impact Velocity	m/s	4.20 to 4.40	4.38	Pass
Maximum Probe Acceleration	G's	36 to 45	36	Pass
Pelvis Y Acceleration	G's	28 to 39	29	Pass
Peak Pelvis Iliac Force	N	4100 to 5100	4,110	Pass
Overall Test Results				Pass


 Laboratory Technician

01/10/2020
 Test Date


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CALIBRATION TEST RESULTS

POST-TEST

SID-IIS 5TH PERCENTILE FEMALE - PASSENGER ATD

SID-IIsD External Measurements
SN: 296

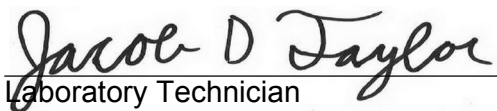
No.	Name	Spec. (mm)	Result	Pass/Fail
A	Sitting Height	772 - 788	784	Pass
B	Shoulder Pivot Height	437 - 453	442	Pass
C	H-point Height	79 - 89	83	Pass
D	H-point from Seatback	141 - 151	145	Pass
E	Shoulder Pivot from Backline	97 - 107	99	Pass
F	Thigh Clearance	119 - 135	121	Pass
G	Head Breadth	140 - 148	142	Pass
H	Head Back from Backline	40 - 46	45	Pass
I	Head Depth	178 - 188	180	Pass
J	Head Circumference	541 - 551	548	Pass
K	Buttock to Knee Length	514 - 540	535	Pass
L	Popliteal Height	343 - 369	358	Pass
M	Knee Pivot to Floor Height	392 - 409	404	Pass
N	Buttock Popliteal Length	416 - 442	435	Pass
O	Chest Depth w/o Jacket	195 - 211	206	Pass
P	Foot Length	216 - 232	219	Pass
Q	Hip Breadth (w/ pelvic plugs)	313 - 323	316	Pass
R	Arm Length	249 - 259	250	Pass
S	Knee Joint to Seatback	477 - 493	481	Pass
V	Shoulder Width	341 - 357	346	Pass
W	Foot Width	78 - 94	85	Pass
Y	Chest Circumference w/ jacket	851 - 881	870	Pass
Z	Waist Circumference	761 - 791	772	Pass

MGA RESEARCH CORPORATION
HEAD DROP TEST
SID-IIs BUILD LEVEL D DUMMY

ATD Serial No: 296

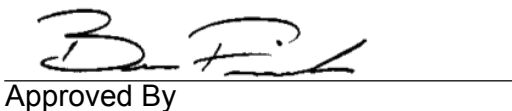
Test ID: D200371

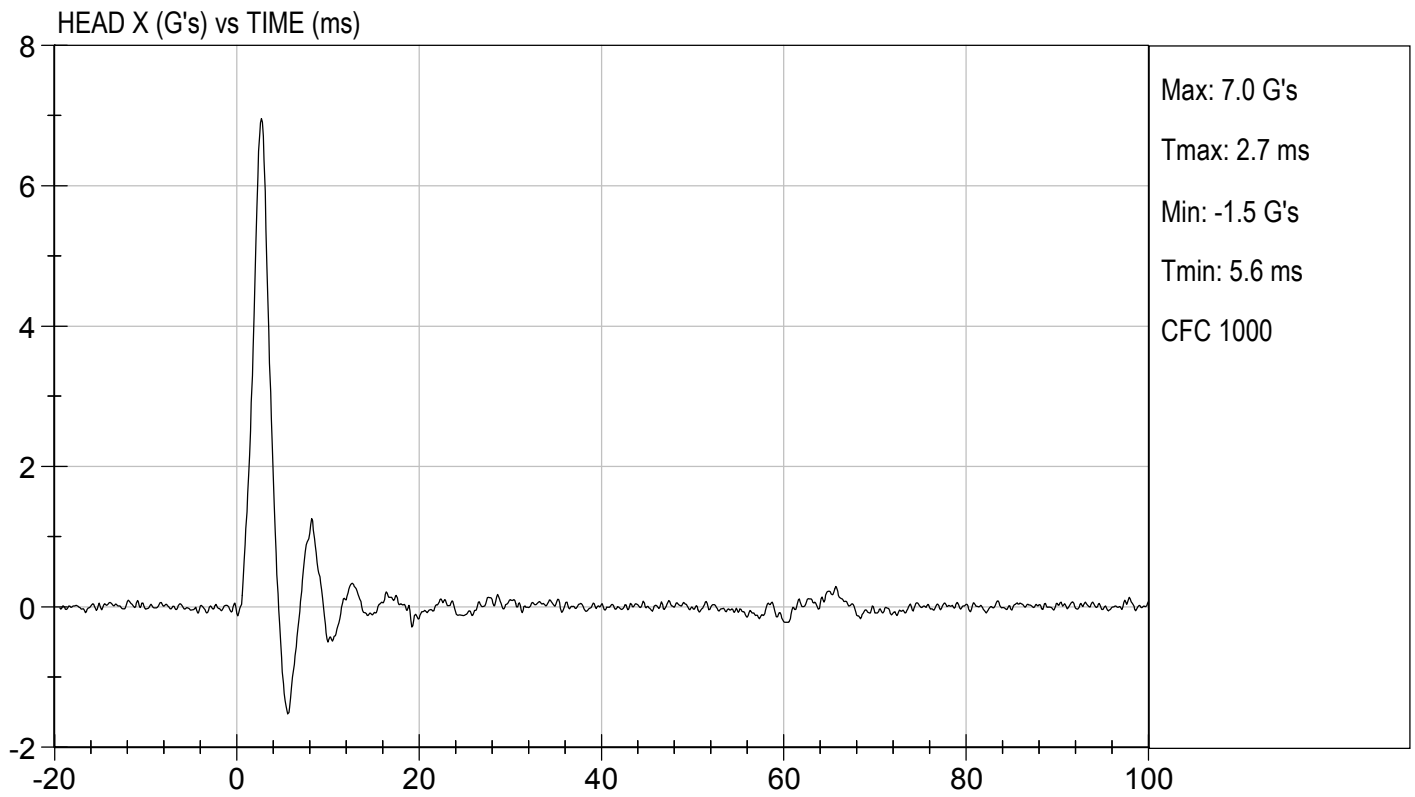
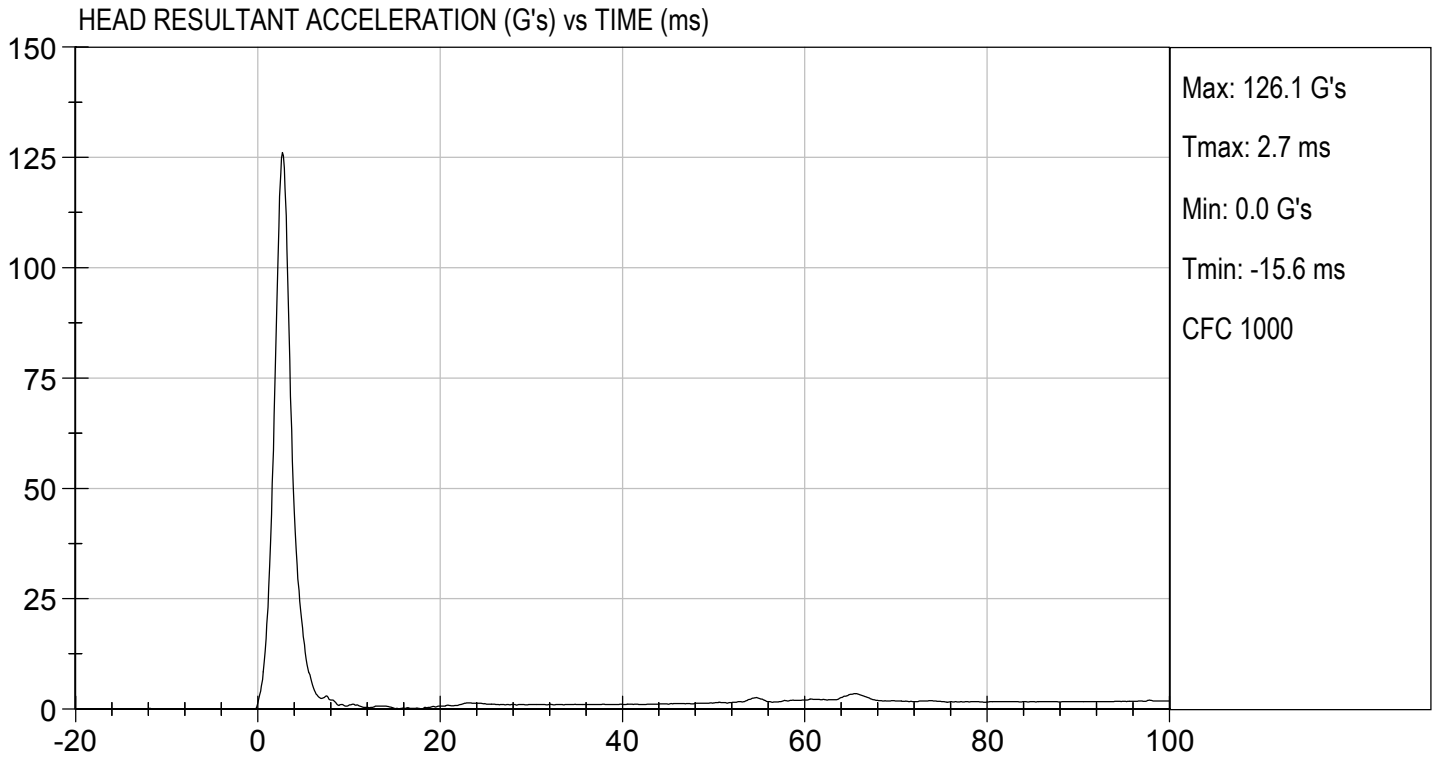
Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.3	Pass
Laboratory Relative Humidity	%	10 to 70	25	Pass
Peak Resultant Acceleration	G's	115 to 137	126	Pass
Peak Longitudinal Acceleration	G's	+/- 15	7.0	Pass
Unimodal	N/A	Yes	Yes	Pass
Oscillations	N/A	<15%	Yes	Pass
Overall Test Results				Pass

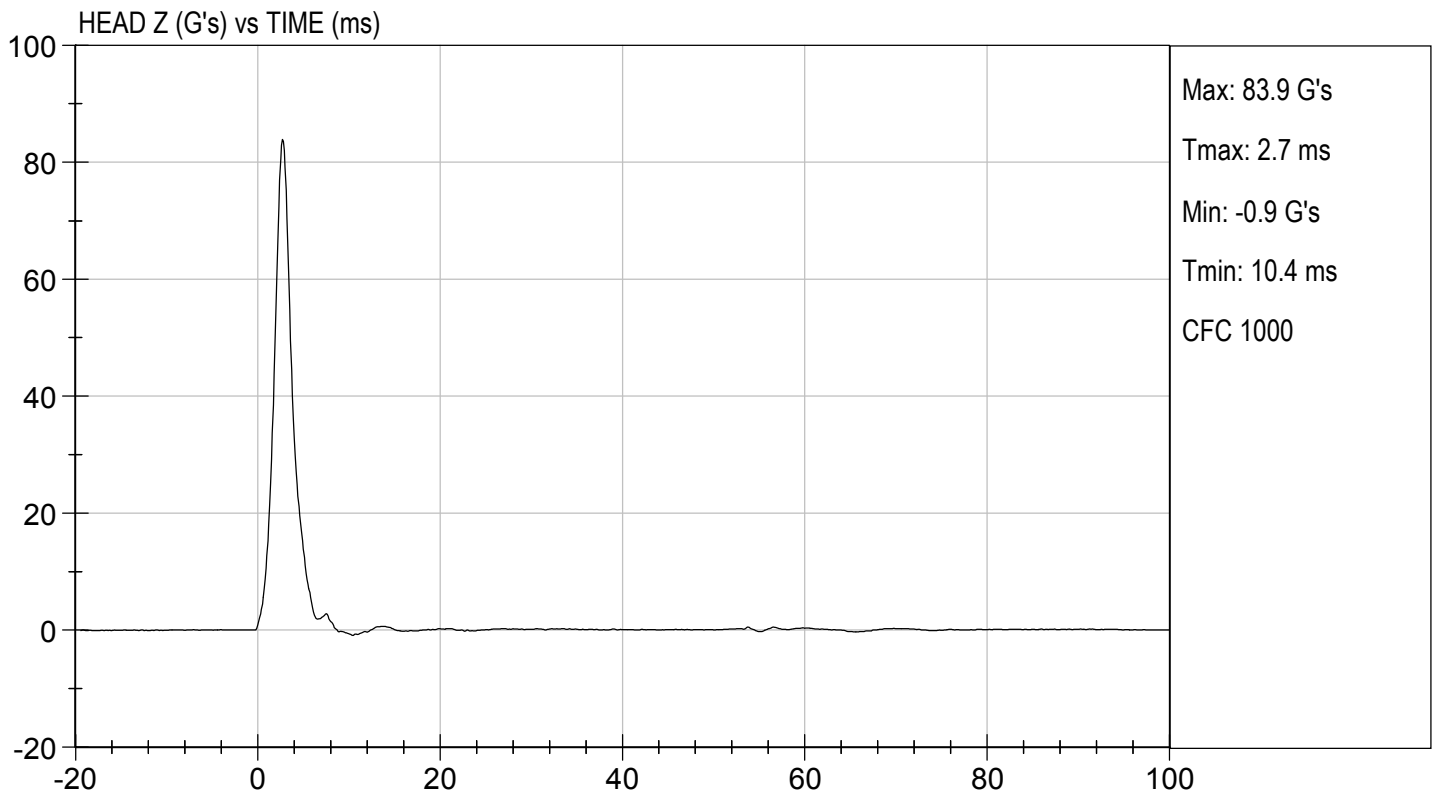
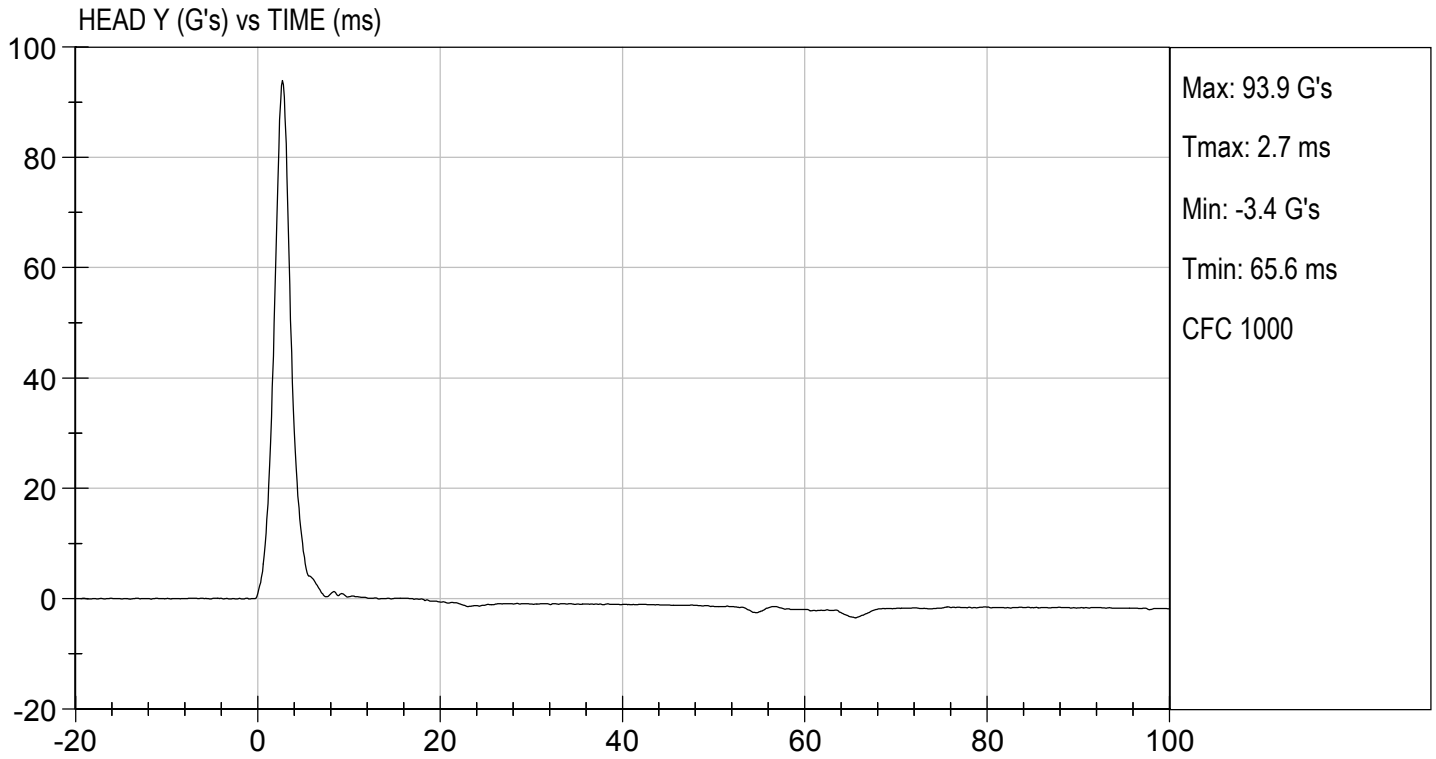

 Laboratory Technician

01/31/2020

Test Date


 Approved By





**MGA RESEARCH CORPORATION
LATERAL NECK PENDULUM TEST
SID-IIs BUILD LEVEL D DUMMY**

ATD Serial No: 296

Test I.D: D200372

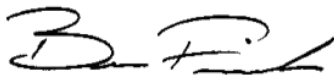
Tested Parameter	Units	Specification	Result	Pass/Fail	
Temperature	deg C	20.6 to 22.2	20.6	Pass	
Humidity	%	10 to 70	23	Pass	
Impact Velocity	m/s	5.51 to 5.63	5.58	Pass	
Pendulum Velocity	10 ms	m/s	2.20 to 2.80	2.53	Pass
	15 ms	m/s	3.30 to 4.10	3.75	Pass
	20 ms	m/s	4.40 to 5.40	5.11	Pass
	25 ms	m/s	5.40 to 6.10	6.12	Fail
	25-100 ms	m/s	5.50 to 6.20	6.19	Pass
Maximum D-Plane Rotation	deg	71 to 81	75	Pass	
Time of Maximum D-Plane Rotation	ms	50 to 70	62	Pass	
Maximum Occipital Condyle Moment	Nm	-44 to -36	-40	Pass	
Time of Moment Decay to 0 Nm	ms	102 to 126	112	Pass	
Overall Test Results				Fail	



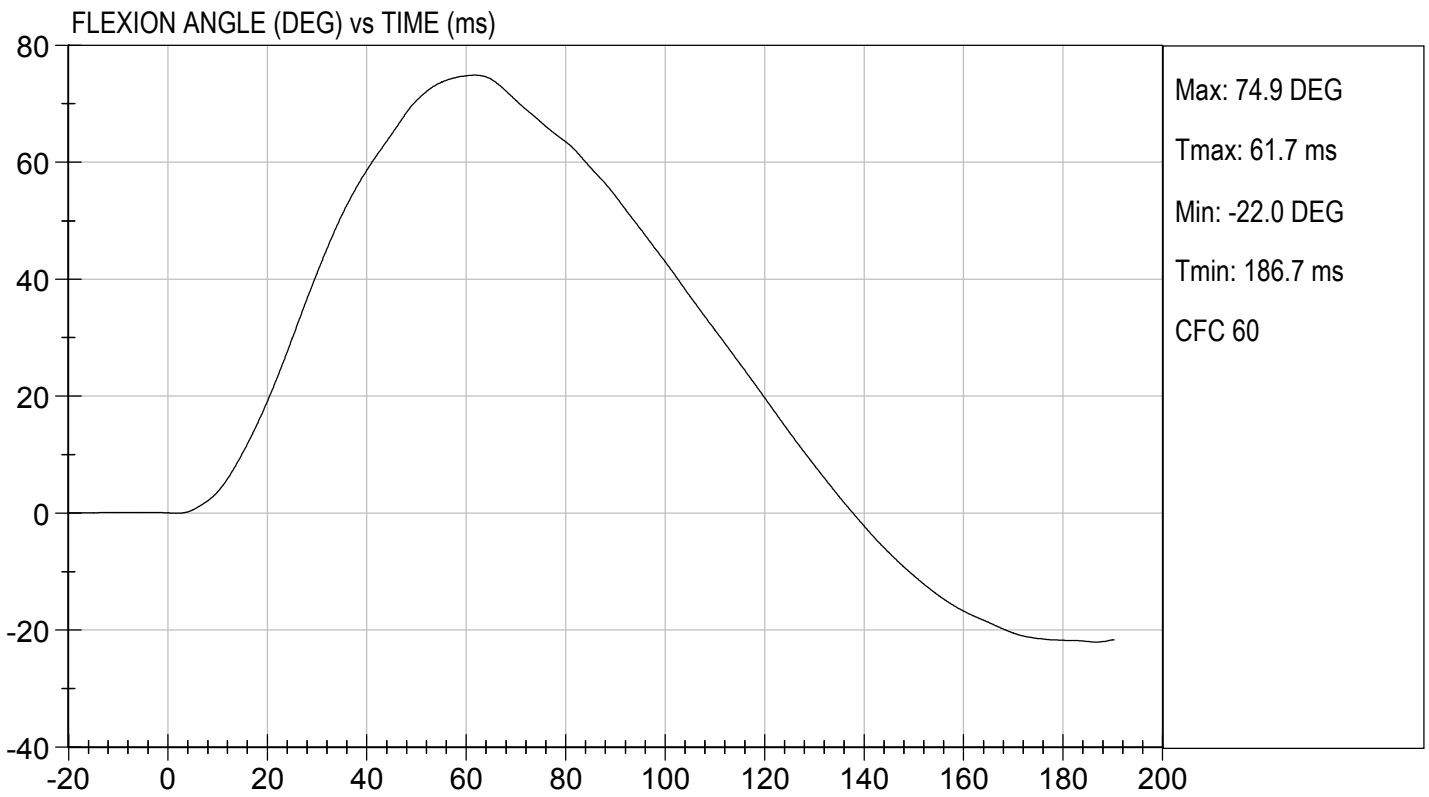
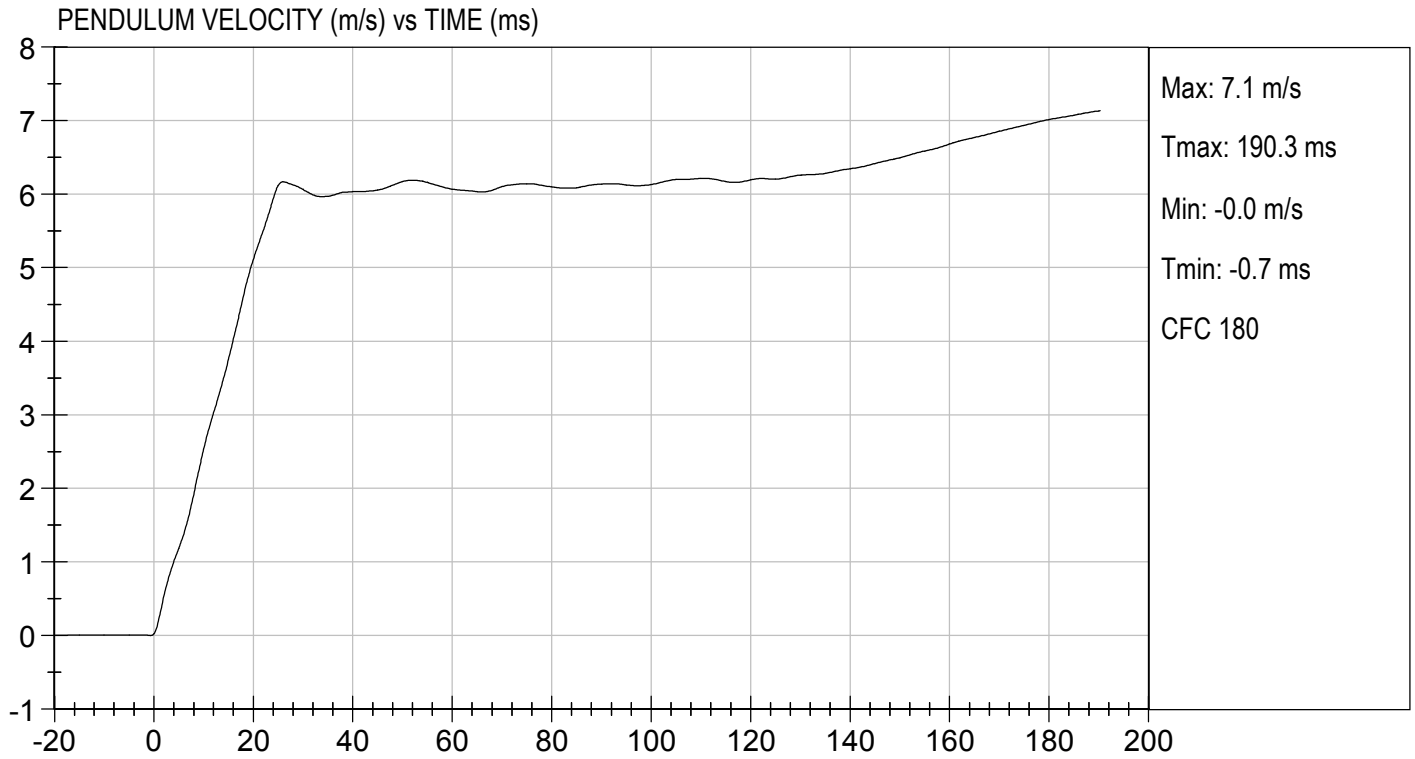
Laboratory Technician

01/31/2020

Test Date



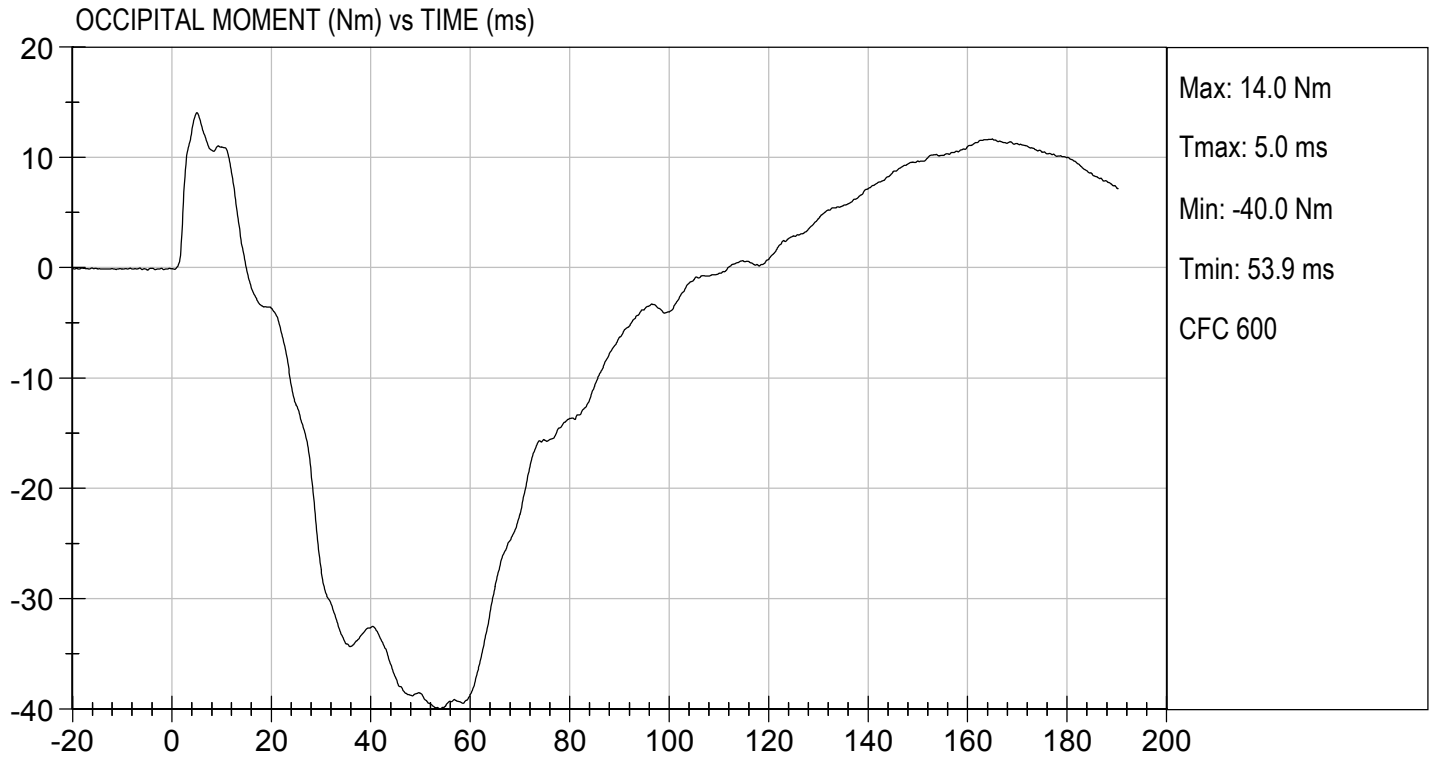
Approved By





TEST DESC: NECK BENDING
VELOCITY: 18.30 ft/s, 5.58 m/s

TEST DATE: 01/31/2020
TEST #: D200372




MGA RESEARCH CORPORATION
SHOULDER IMPACT TEST
SID-IIs BUILD LEVEL D DUMMY

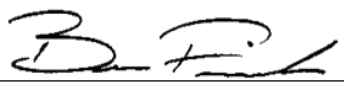
ATD Serial No: 296

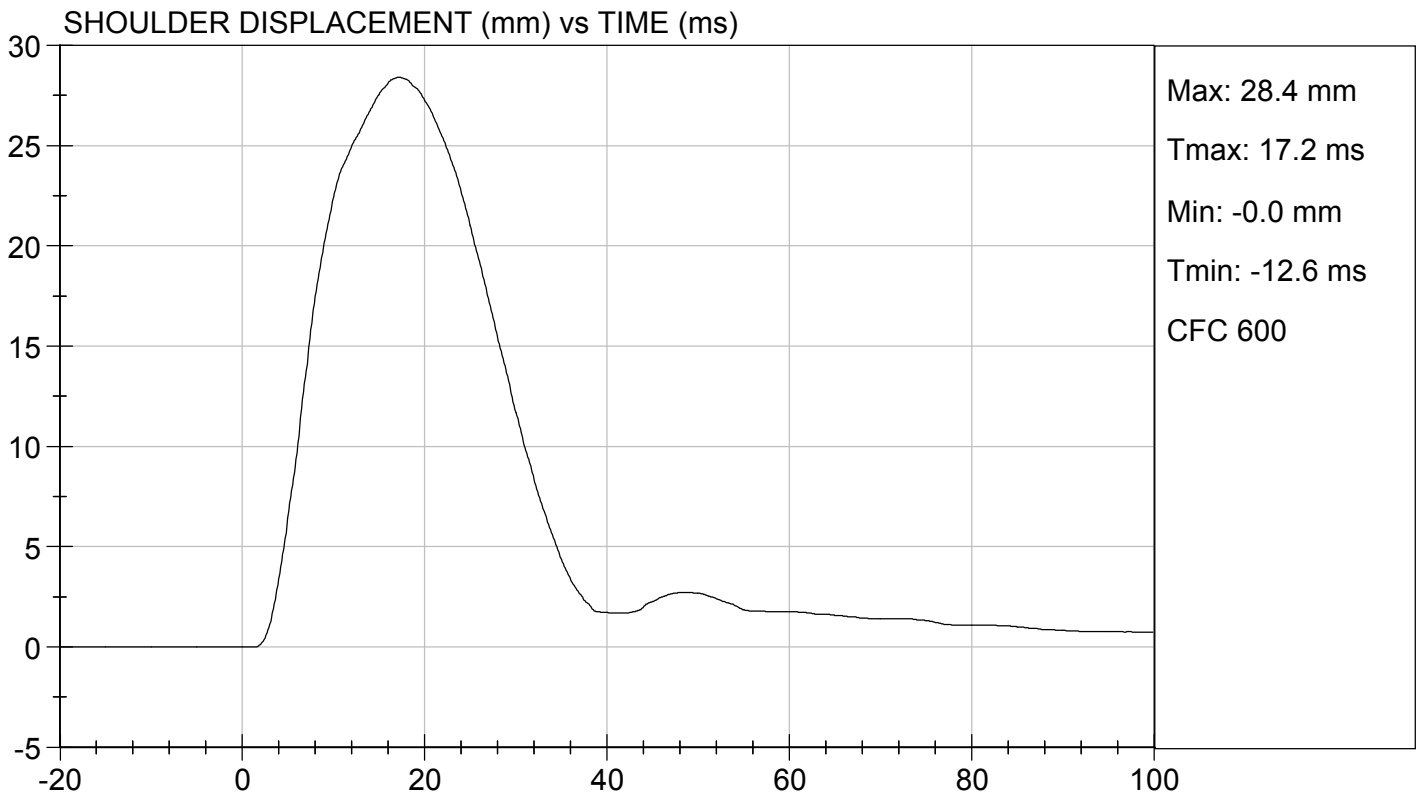
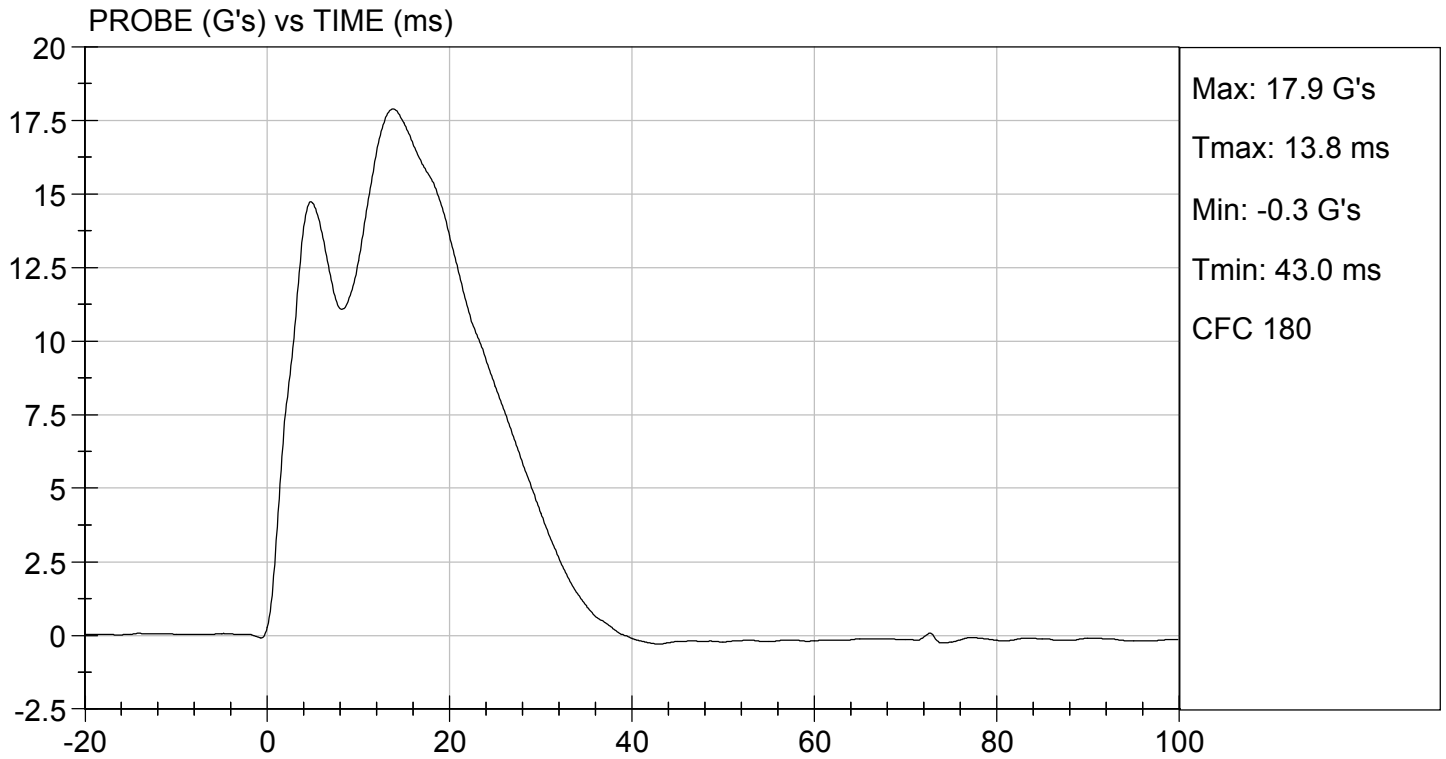
Test ID: D200373

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.7	Pass
Laboratory Relative Humidity	%	10 to 70	34	Pass
Impact Velocity	m/s	4.20 to 4.40	4.27	Pass
Maximum Probe Acceleration	G's	13 to 18	18	Pass
Shoulder Displacement	mm	28 to 37	28	Pass
Upper Spine (T1) Y Acceleration	G's	17 to 22	22	Pass
Overall Test Results				Pass


 Laboratory Technician

01/30/2020
 Test Date

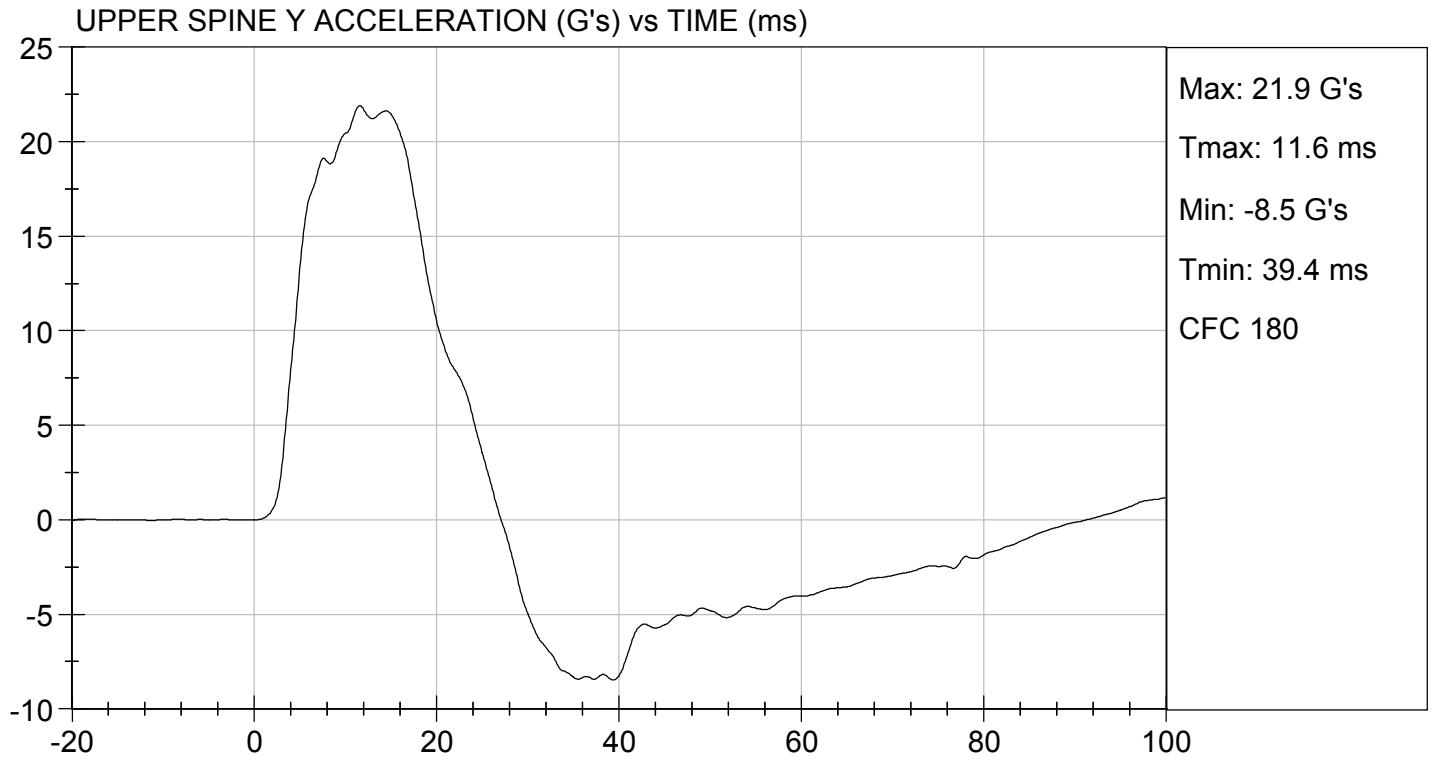

 Approved By





TEST DESC: SHOULDER IMPACT
VELOCITY: 14.01 ft/s, 4.27 m/s

TEST DATE: 01/30/2020
TEST #: D200373




**MGA RESEARCH CORPORATION
THORAX (WITH ARM) IMPACT TEST
SID-IIs BUILD LEVEL D DUMMY**

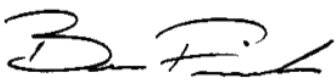
ATD Serial No: 296

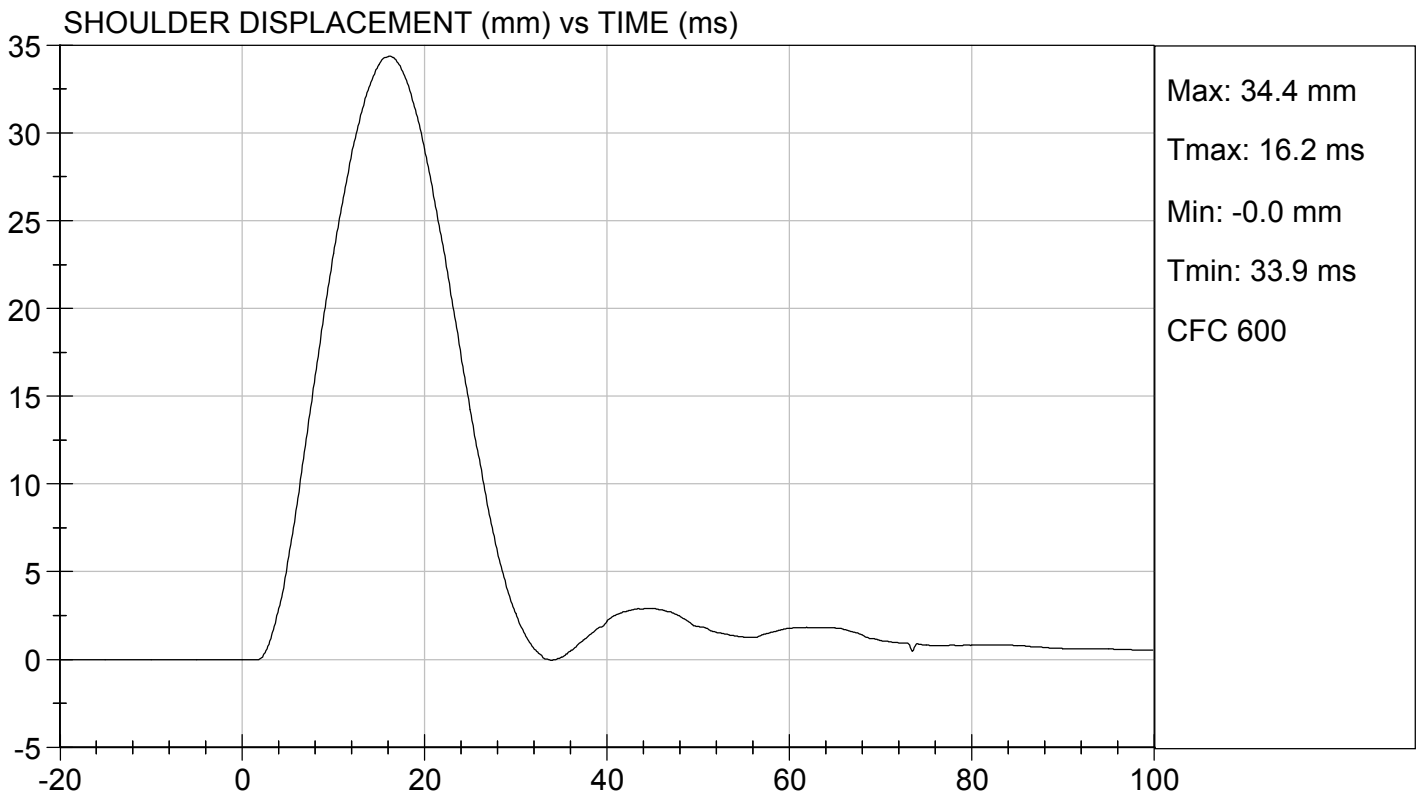
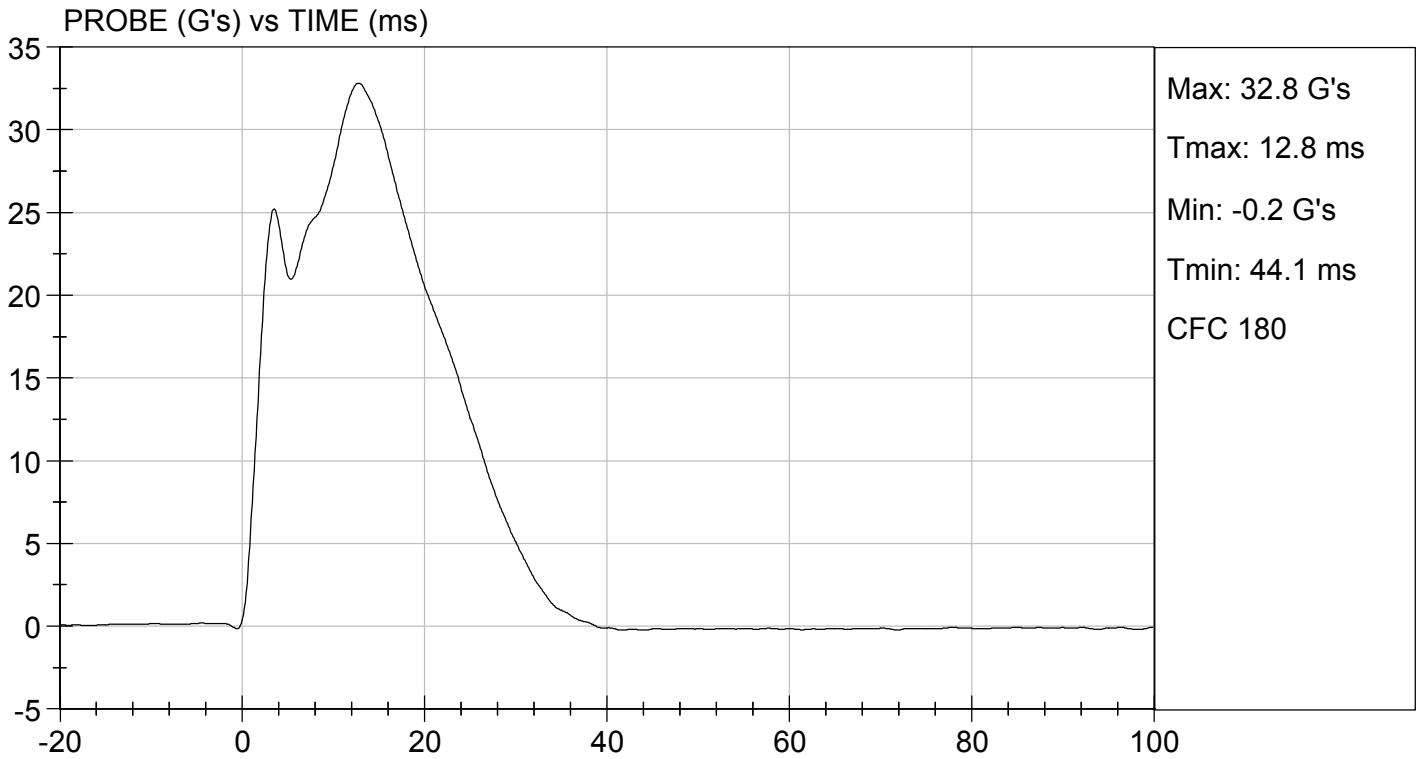
Test I.D: D200374

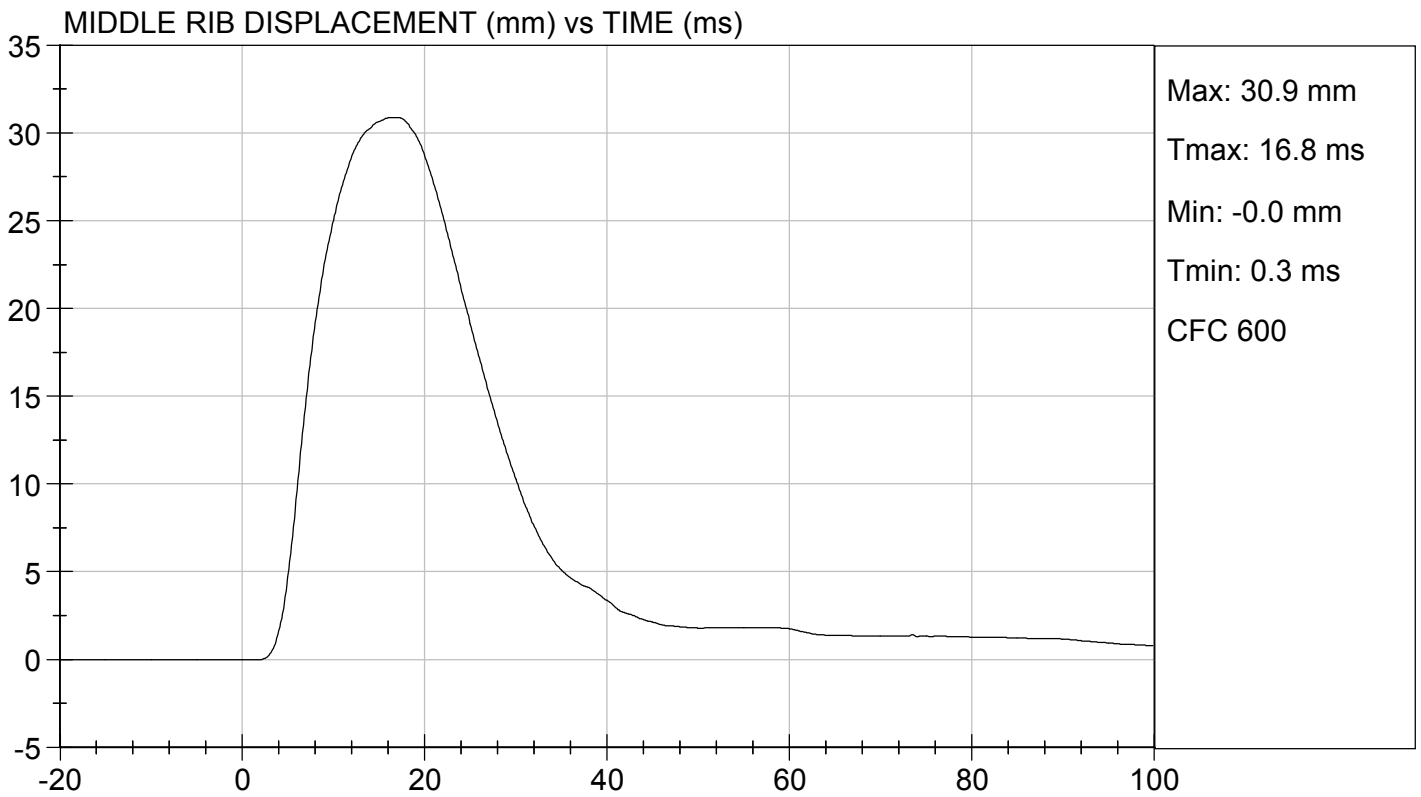
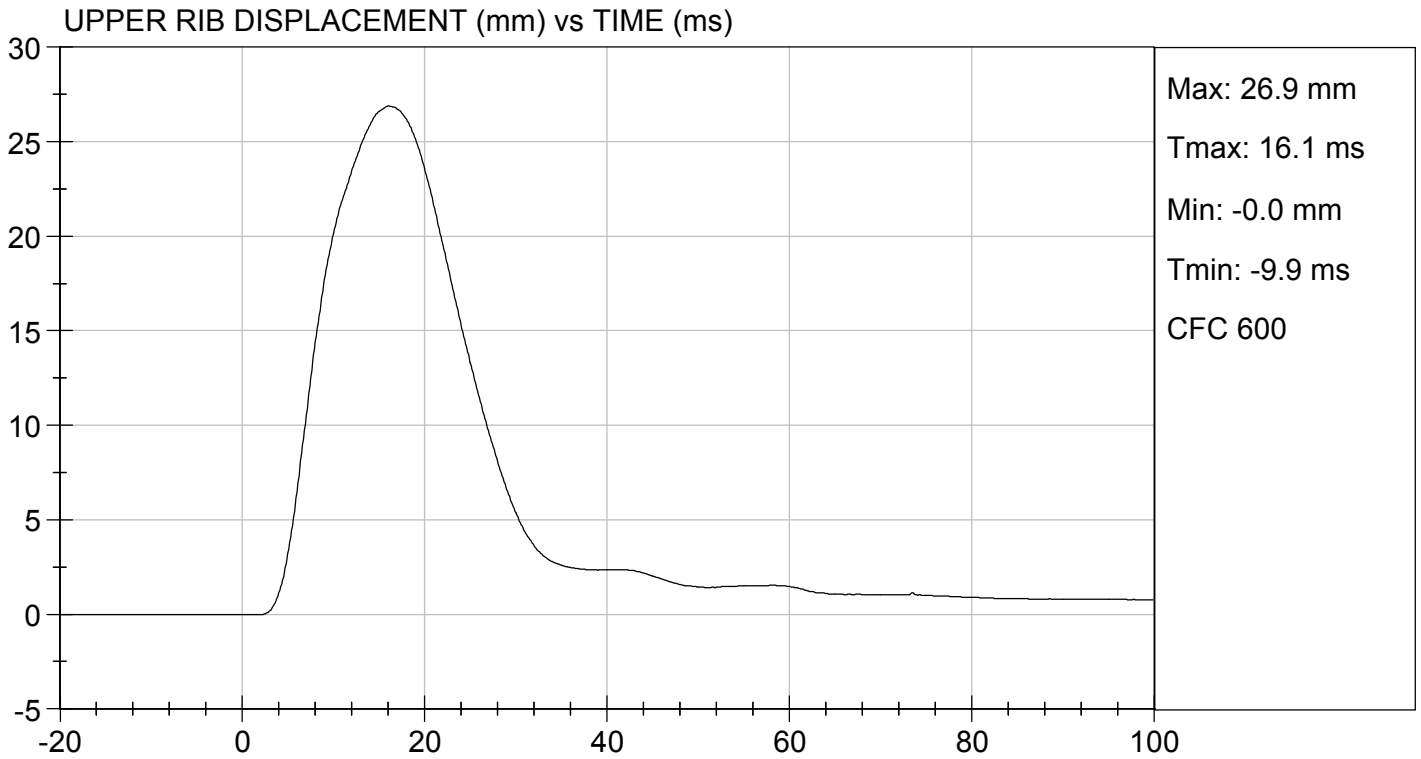
Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.7	Pass
Humidity	%	10 to 70	34	Pass
Impact Velocity	m/s	6.60 to 6.80	6.77	Pass
Maximum Probe Acceleration	G's	30 to 36	33	Pass
Shoulder Displacement	mm	31 to 40	34	Pass
Upper Rib Displacement	mm	25 to 32	27	Pass
Middle Rib Displacement	mm	30 to 36	31	Pass
Lower Rib Displacement	mm	32 to 38	34	Pass
Upper Spine (T1) Y Acceleration	G's	34 to 43	38	Pass
Lower Spine (T12) Y Acceleration	G's	29 to 37	33	Pass
Overall Test Results				Pass

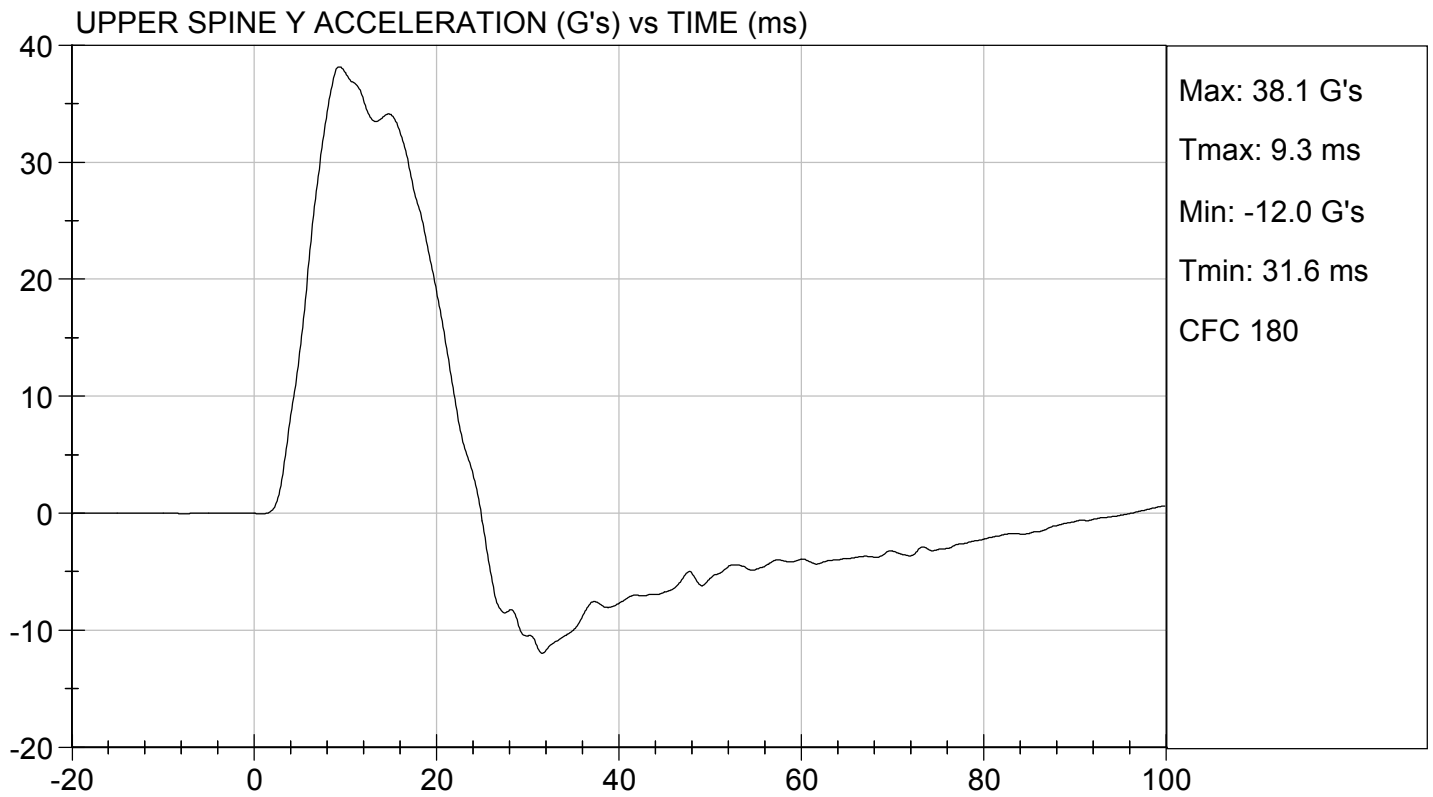
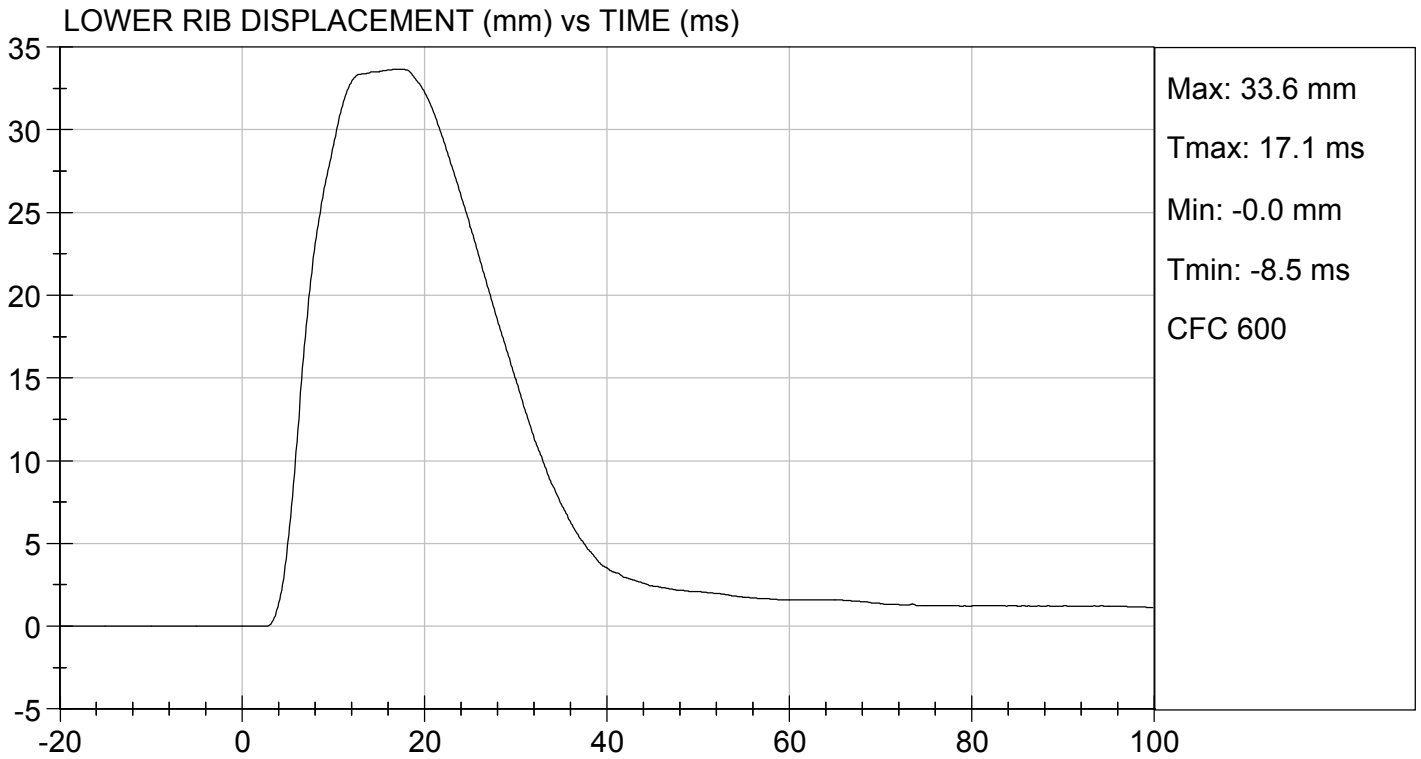

Laboratory Technician

01/30/2020
Test Date


Approved By



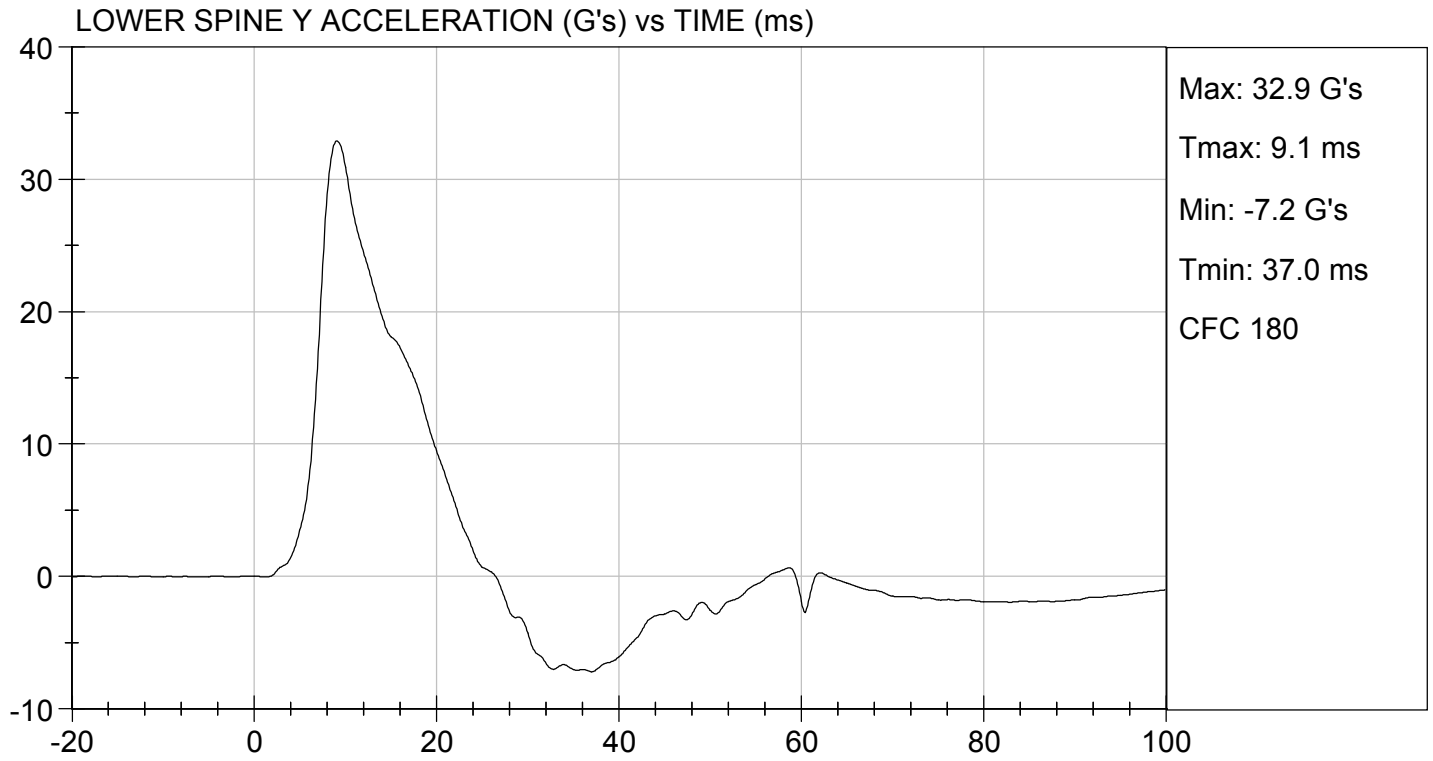






TEST DESC: THORAX IMPACT WITH ARM
VELOCITY: 22.22 ft/s, 6.77 m/s

TEST DATE: 01/30/2020
TEST #: D200374

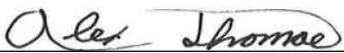


MGA RESEARCH CORPORATION
THORAX (WITHOUT ARM) IMPACT TEST
SID-IIs BUILD LEVEL D DUMMY

ATD Serial No: 296

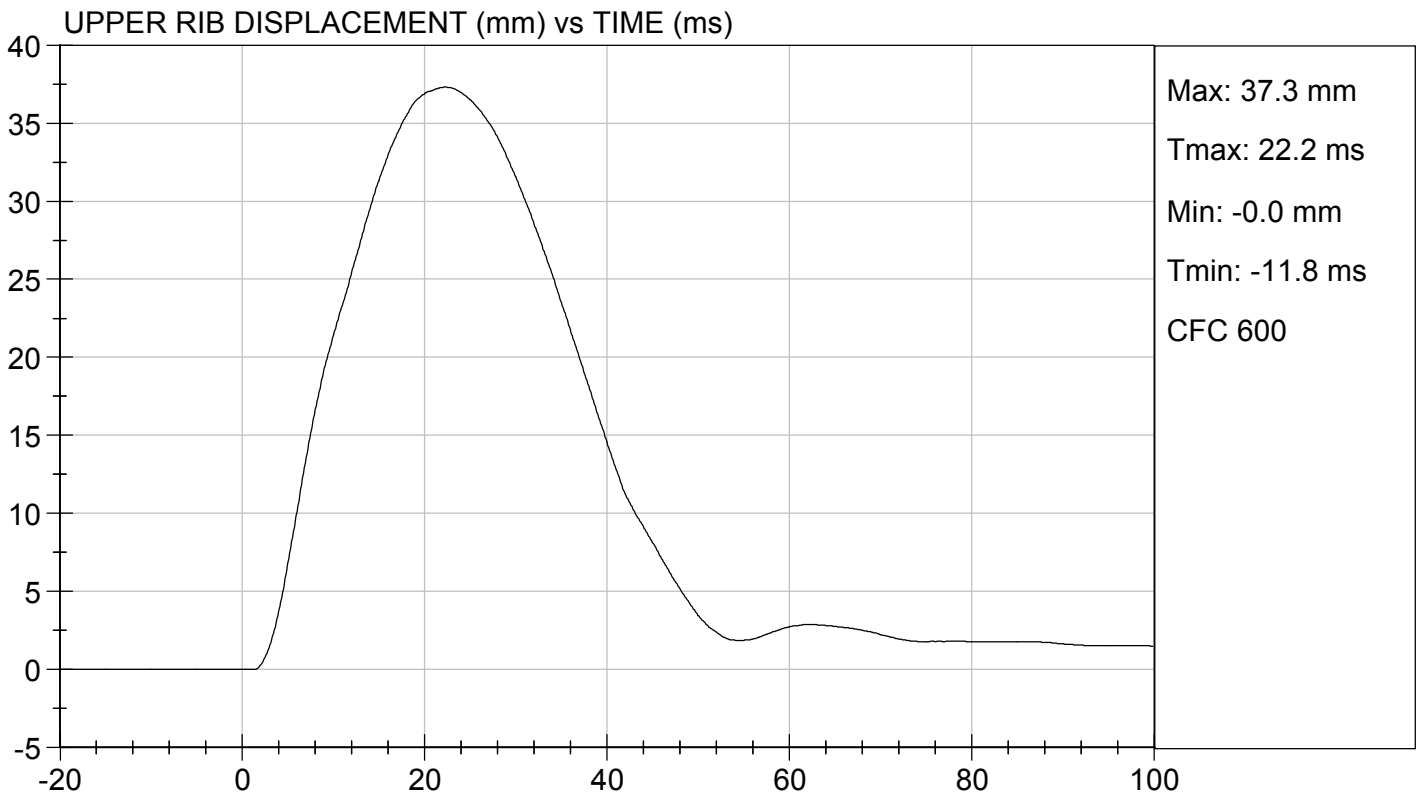
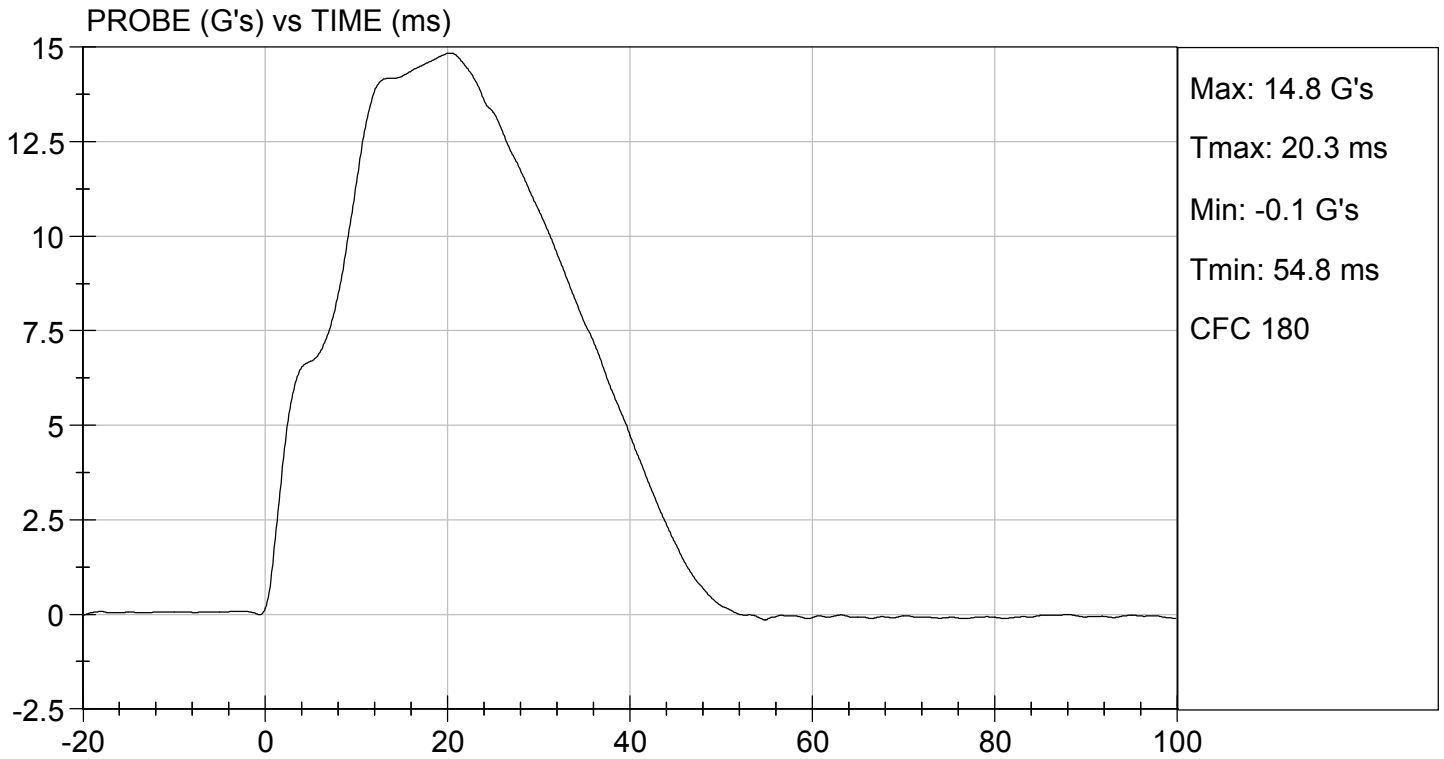
Test I.D: D200375

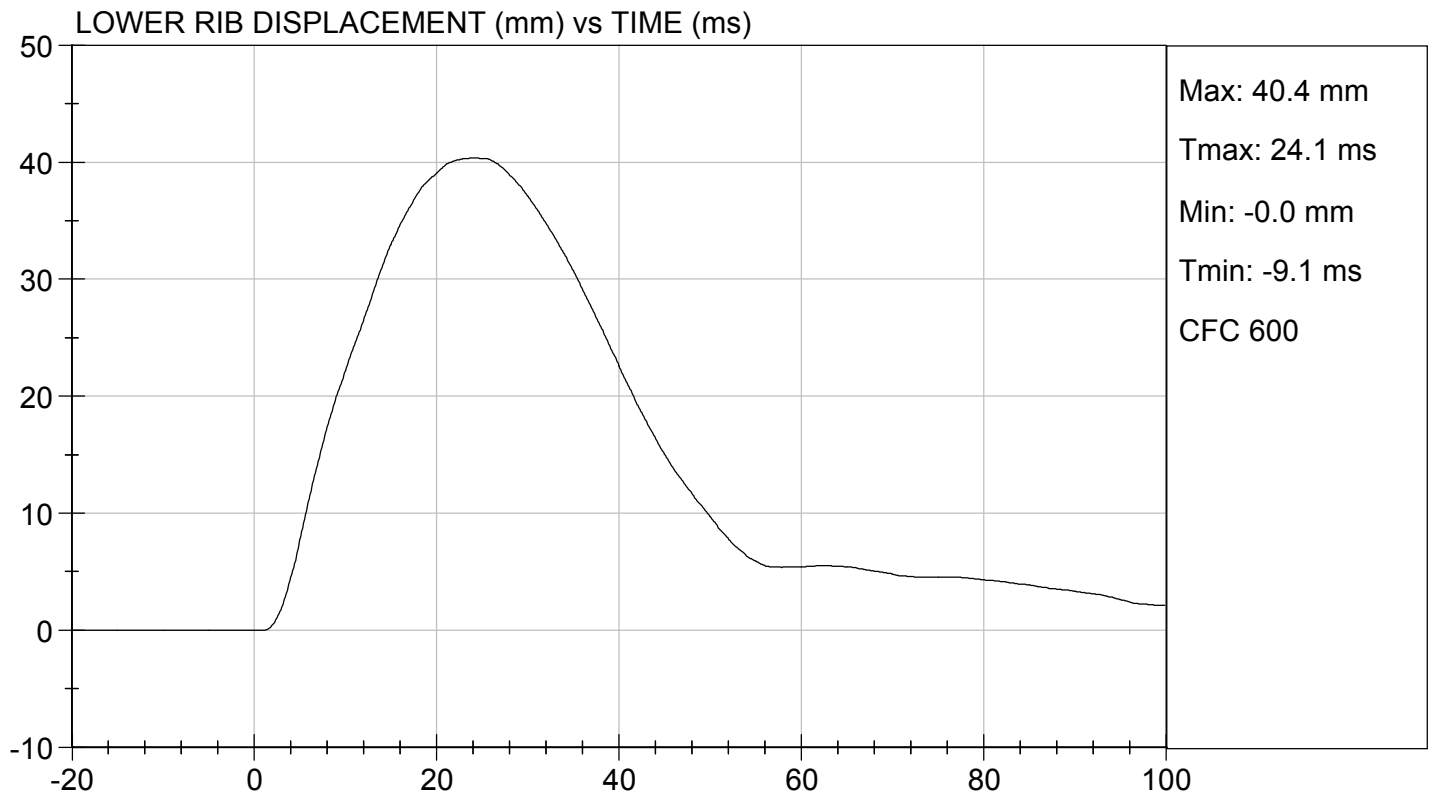
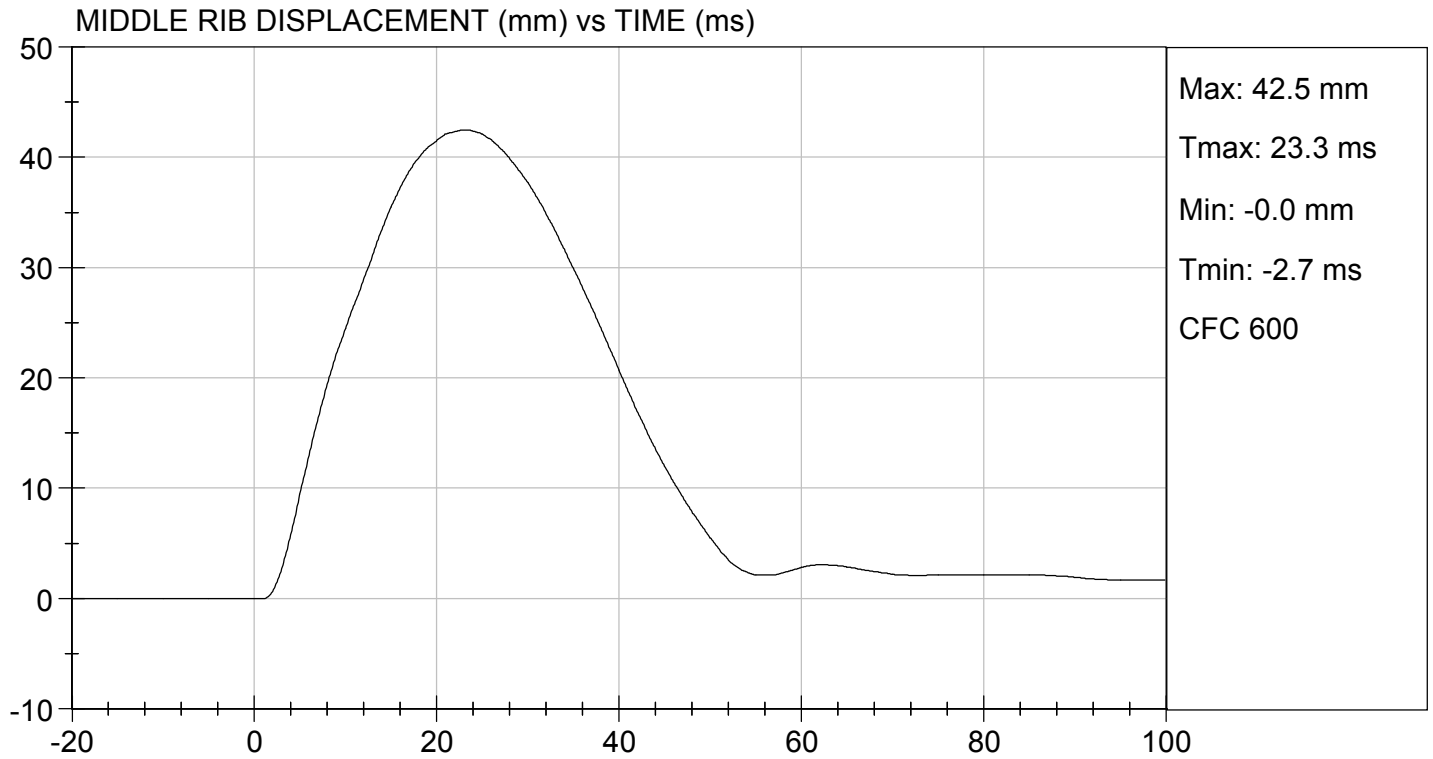
Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.7	Pass
Humidity	%	10 to 70	34	Pass
Impact Velocity	m/s	4.20 to 4.40	4.30	Pass
Maximum Probe Acceleration	G's	14 to 18	15	Pass
Upper Rib Displacement	mm	32 to 40	37	Pass
Middle Rib Displacement	mm	39 to 45	42	Pass
Lower Rib Displacement	mm	35 to 43	40	Pass
Upper Spine (T1) Y Acceleration	G's	13 to 17	15	Pass
Lower Spine (T12) Y Acceleration	G's	7 to 11	9	Pass
Overall Test Results				Pass

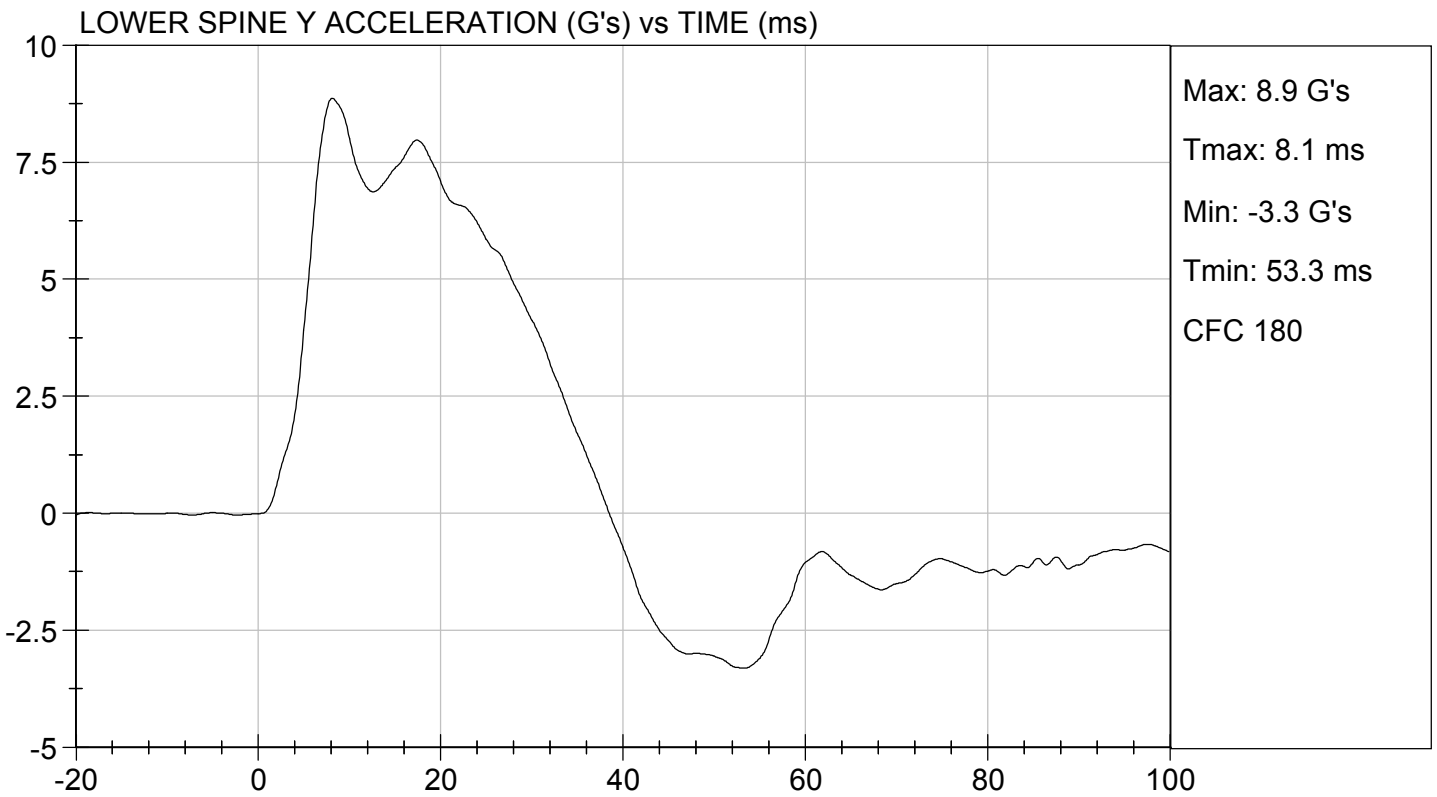
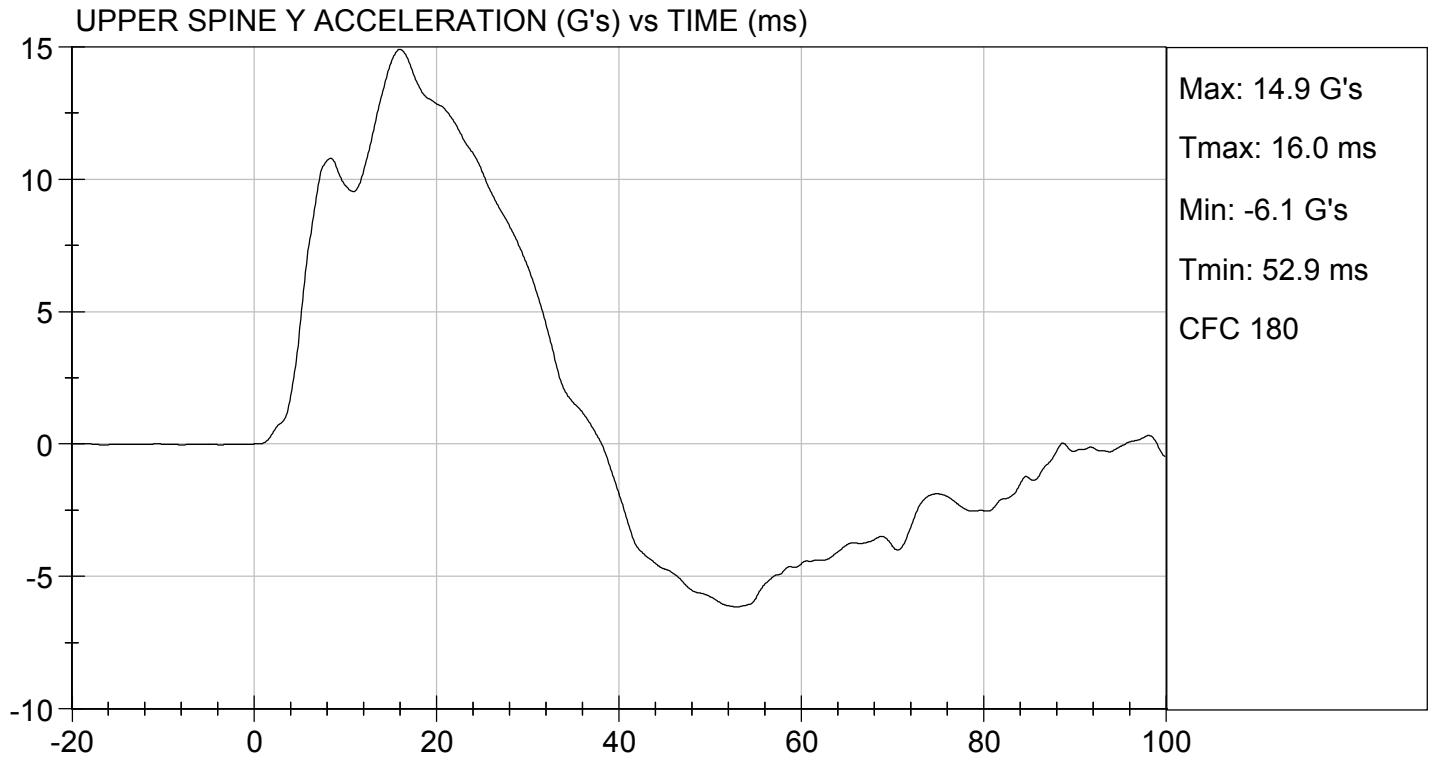

 Laboratory Technician

01/30/2020
 Test Date


 Approved By







MGA RESEARCH CORPORATION
ABDOMINAL IMPACT TEST
SID-IIs BUILD LEVEL D DUMMY

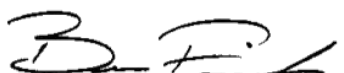
ATD Serial No: 296

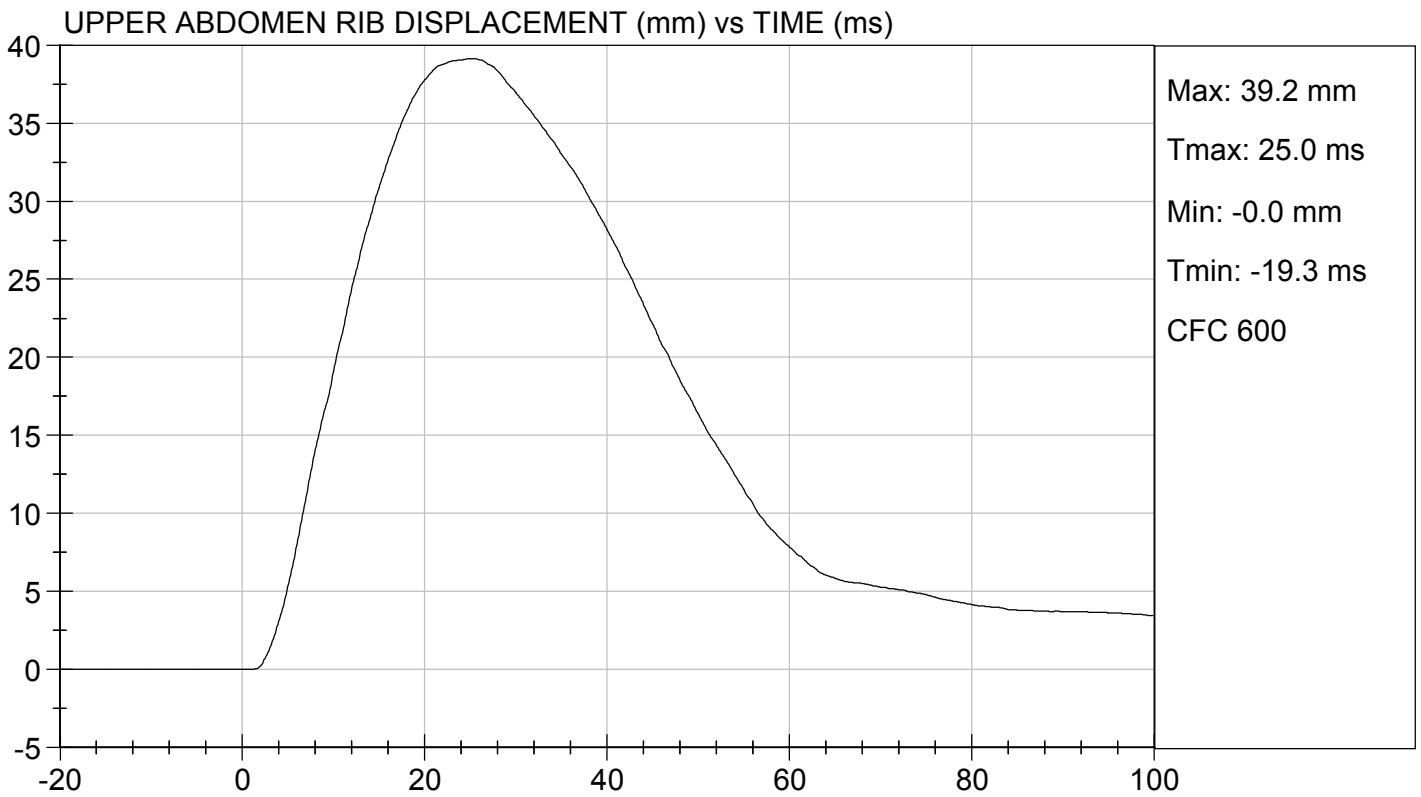
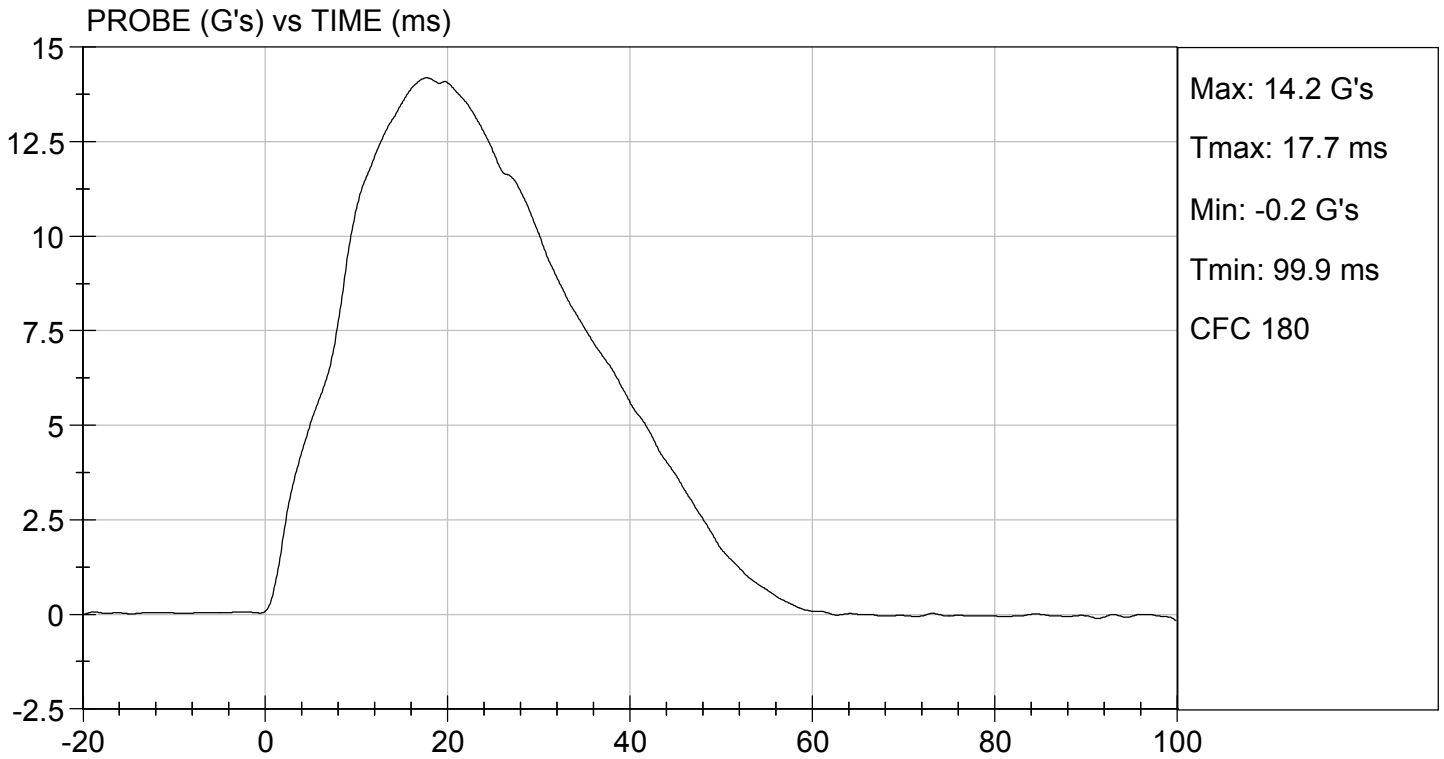
Test I.D: D200376

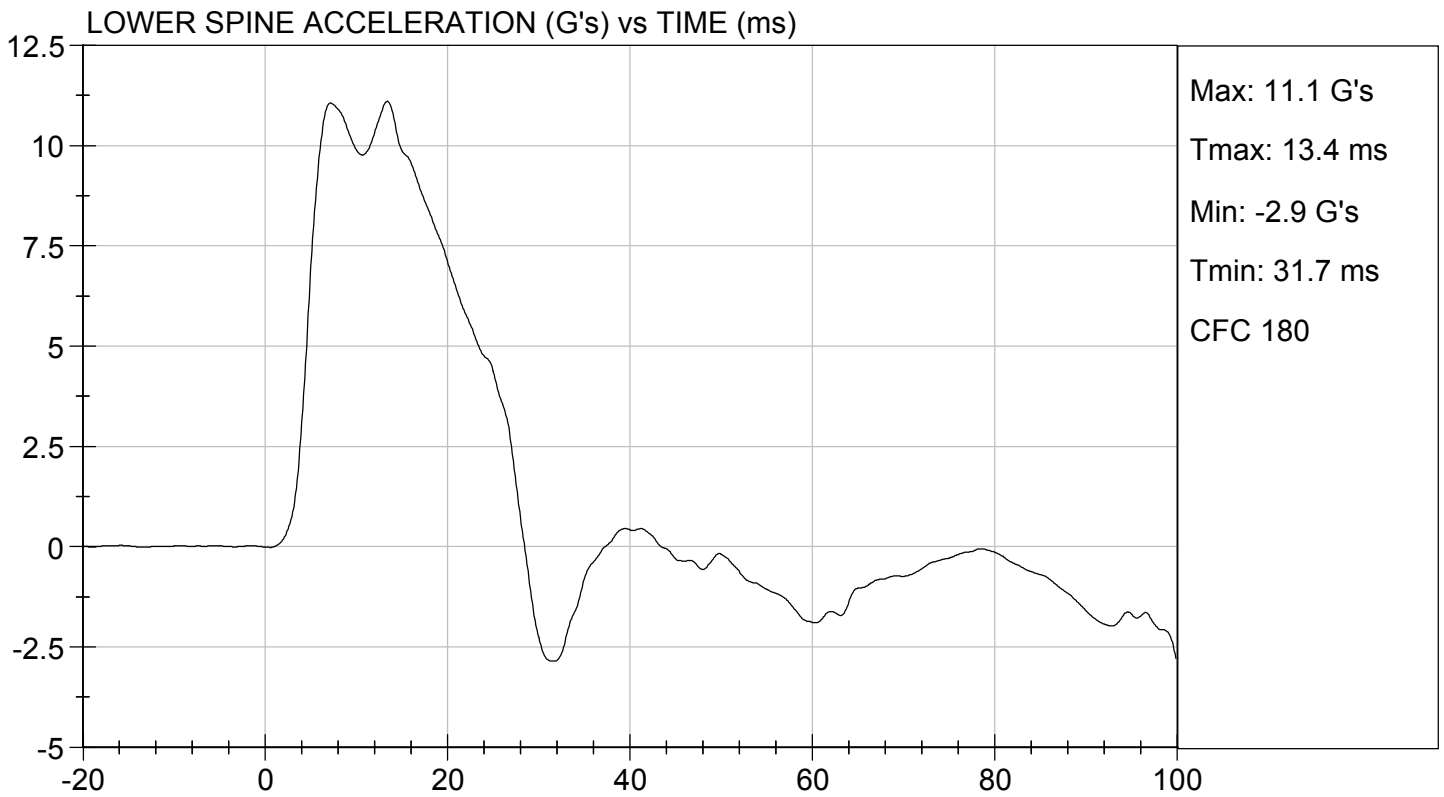
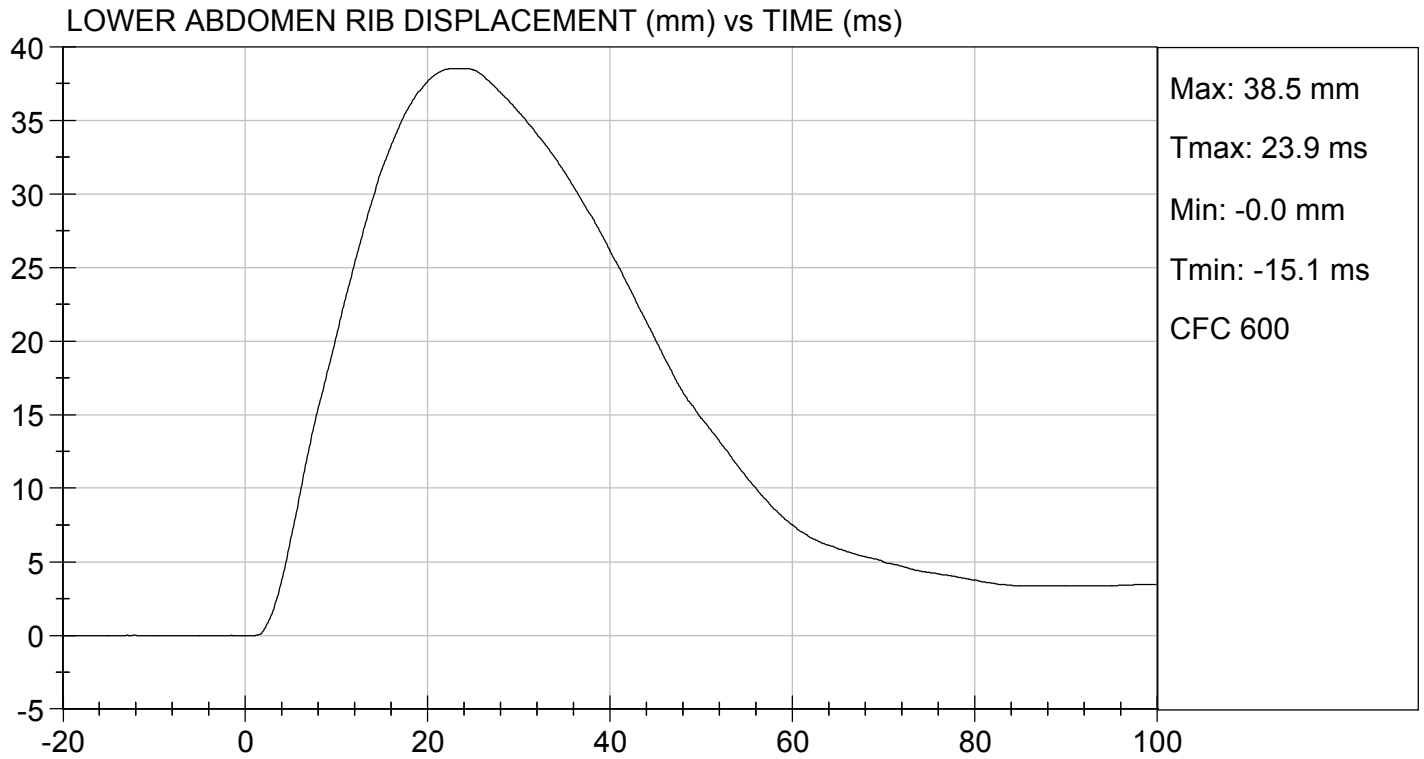
Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.7	Pass
Humidity	%	10 to 70	34	Pass
Impact Velocity	m/s	4.20 to 4.40	4.23	Pass
Maximum Probe Acceleration	G's	12 to 16	14	Pass
Upper Abdomen Rib Displacement	mm	36 to 47	39	Pass
Lower Abdomen Rib Displacement	mm	33 to 44	39	Pass
Lower Spine (T12) Y Acceleration	G's	9 to 14	11	Pass
Overall Test Results				Pass


 Laboratory Technician

01/30/2020
 Test Date


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MGA RESEARCH CORPORATION
PELVIS IMPACT TEST
SID-IIs BUILD LEVEL D DUMMY

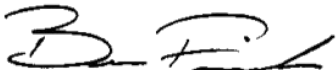
ATD Serial No: 296

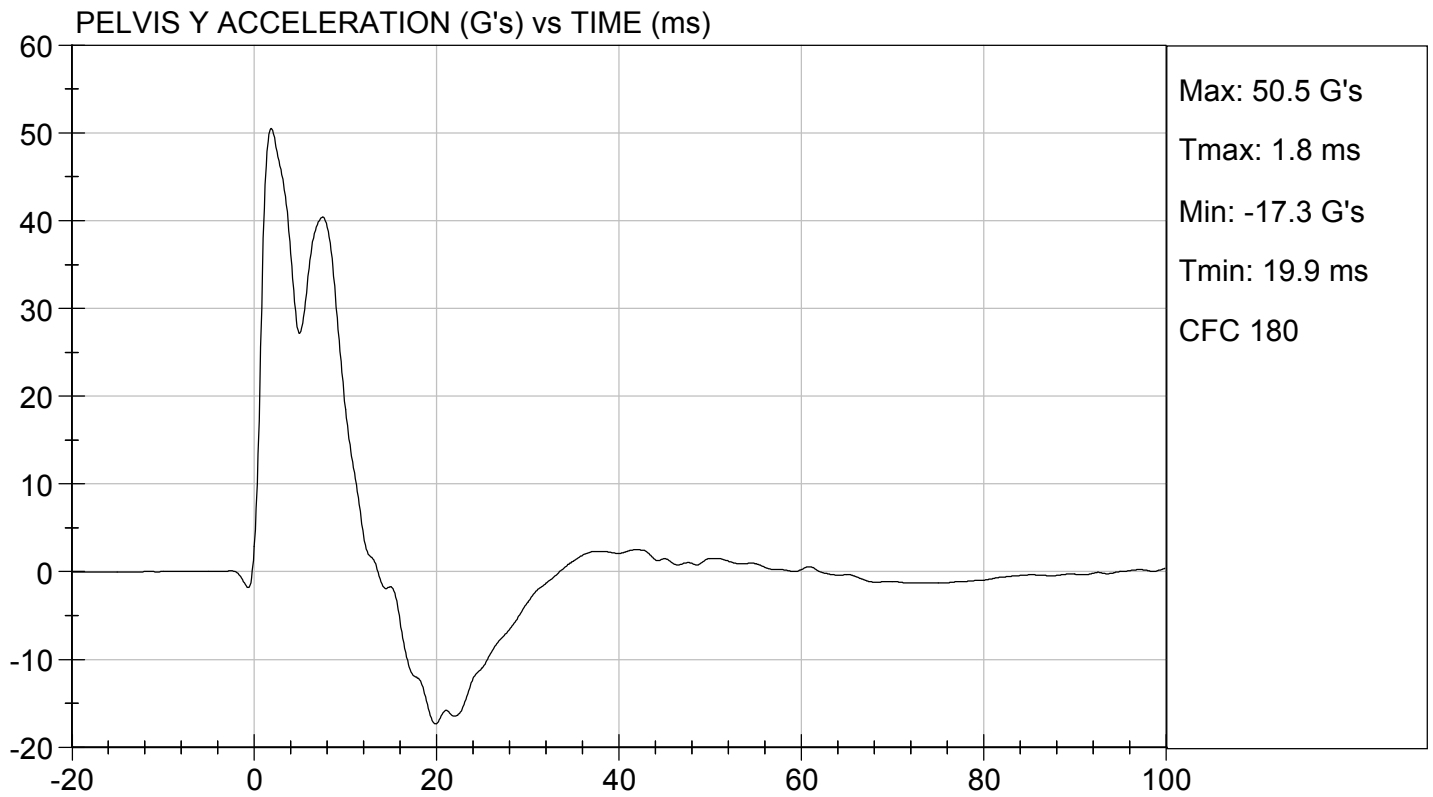
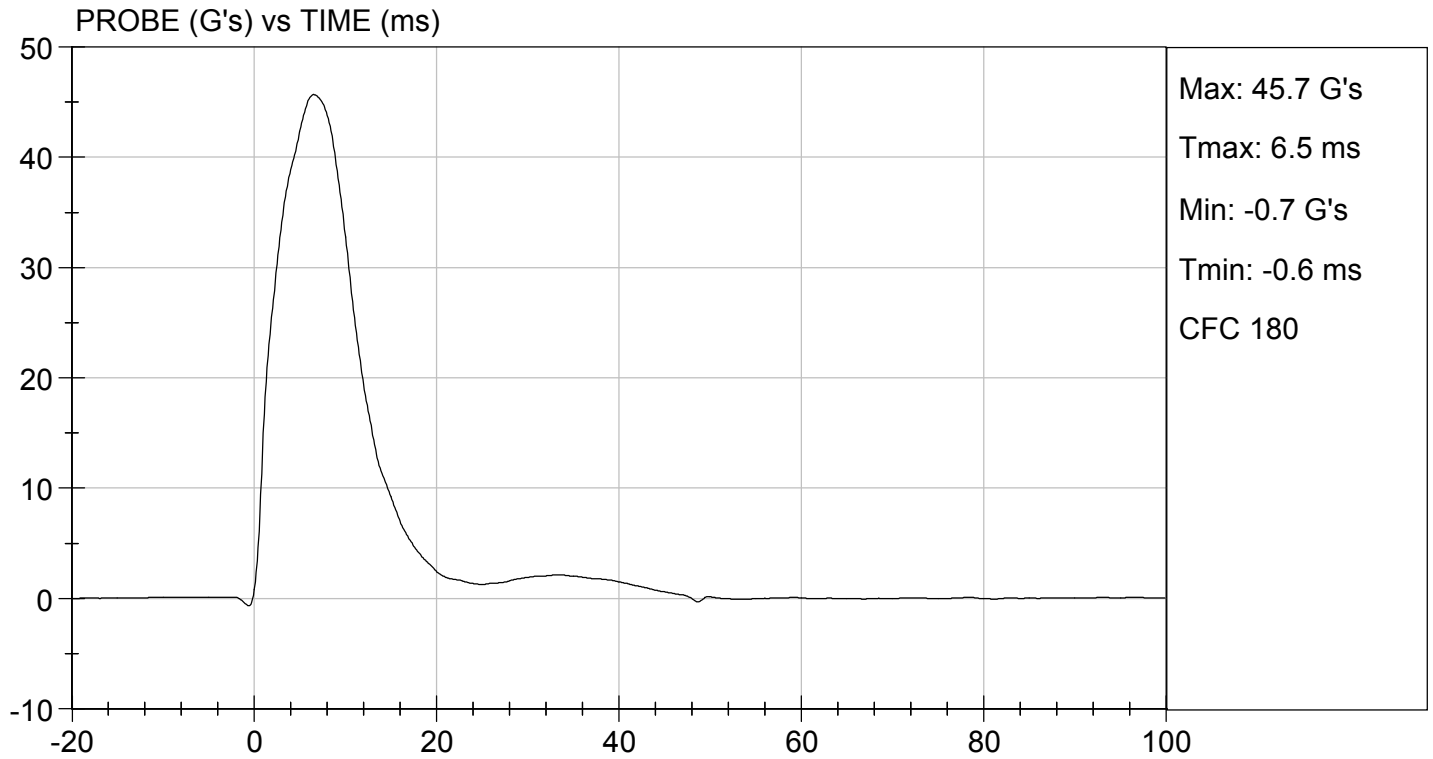
Test I.D: D200377

Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.7	Pass
Humidity	%	10 to 70	34	Pass
Impact Velocity	m/s	6.60 to 6.80	6.60	Pass
Maximum Probe Acceleration	G's	38 to 47	46	Pass
Pelvis Y Acceleration After 6 ms	G's	34 to 42	40	Pass
Peak Acetabulum Force	N	3600 to 4300	3,948	Pass
Overall Test Results				Pass


 Laboratory Technician

01/30/2020
 Test Date

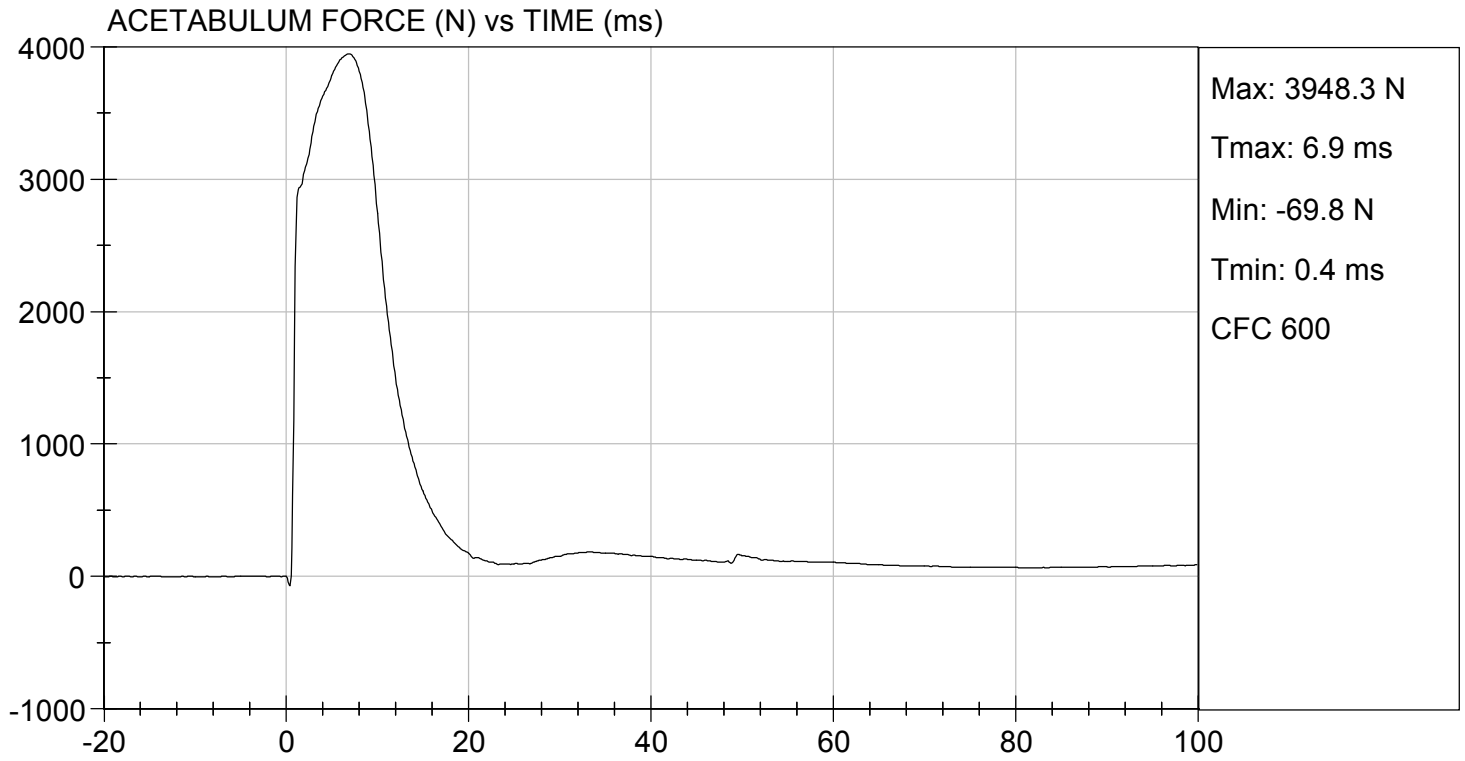

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TEST DESC: PELVIS IMPACT
VELOCITY: 21.64 ft/s, 6.60 m/s

TEST DATE: 01/30/2020
TEST #: D200377




MGA RESEARCH CORPORATION
ILIAC IMPACT TEST
SID-IIs BUILD LEVEL D DUMMY

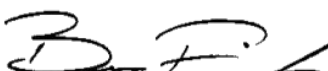
ATD Serial No: 296

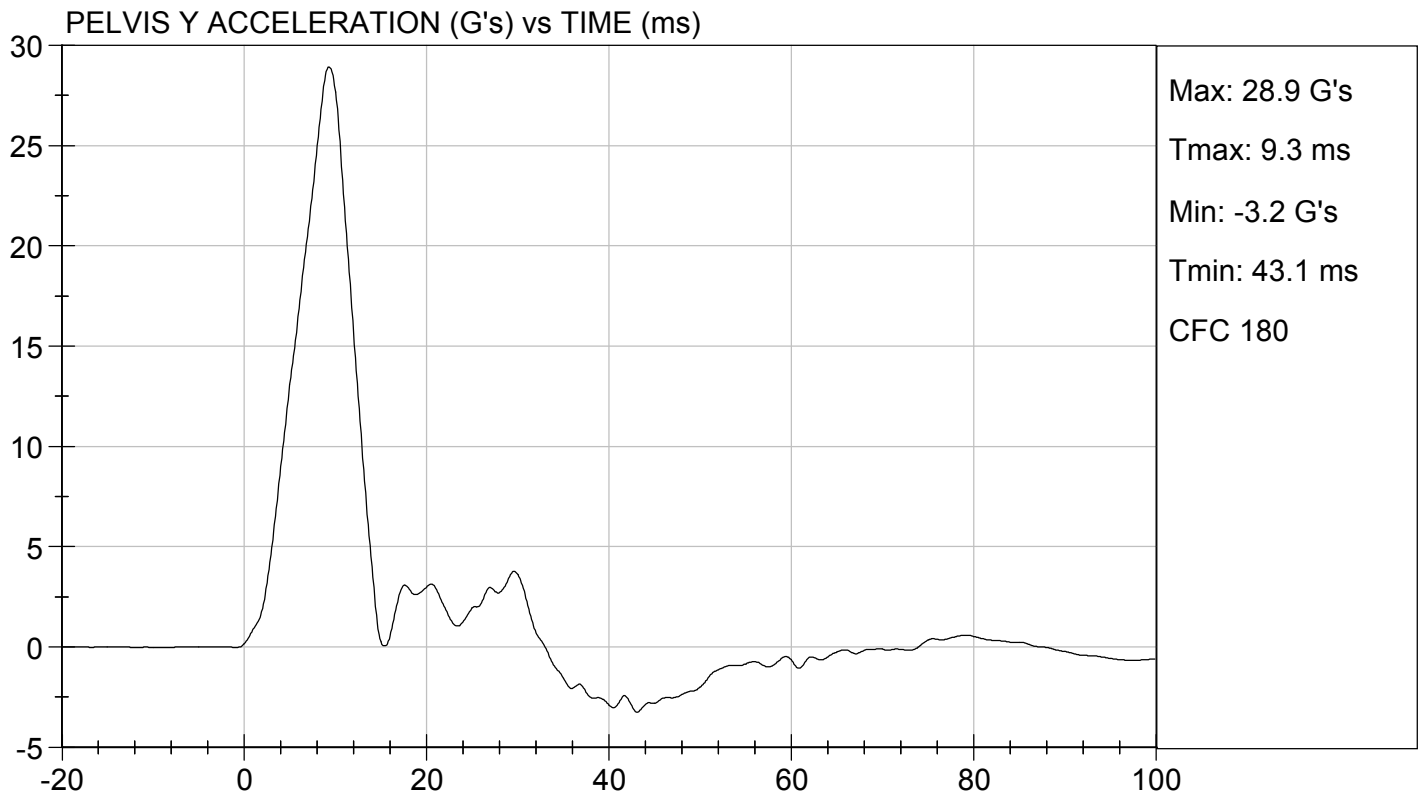
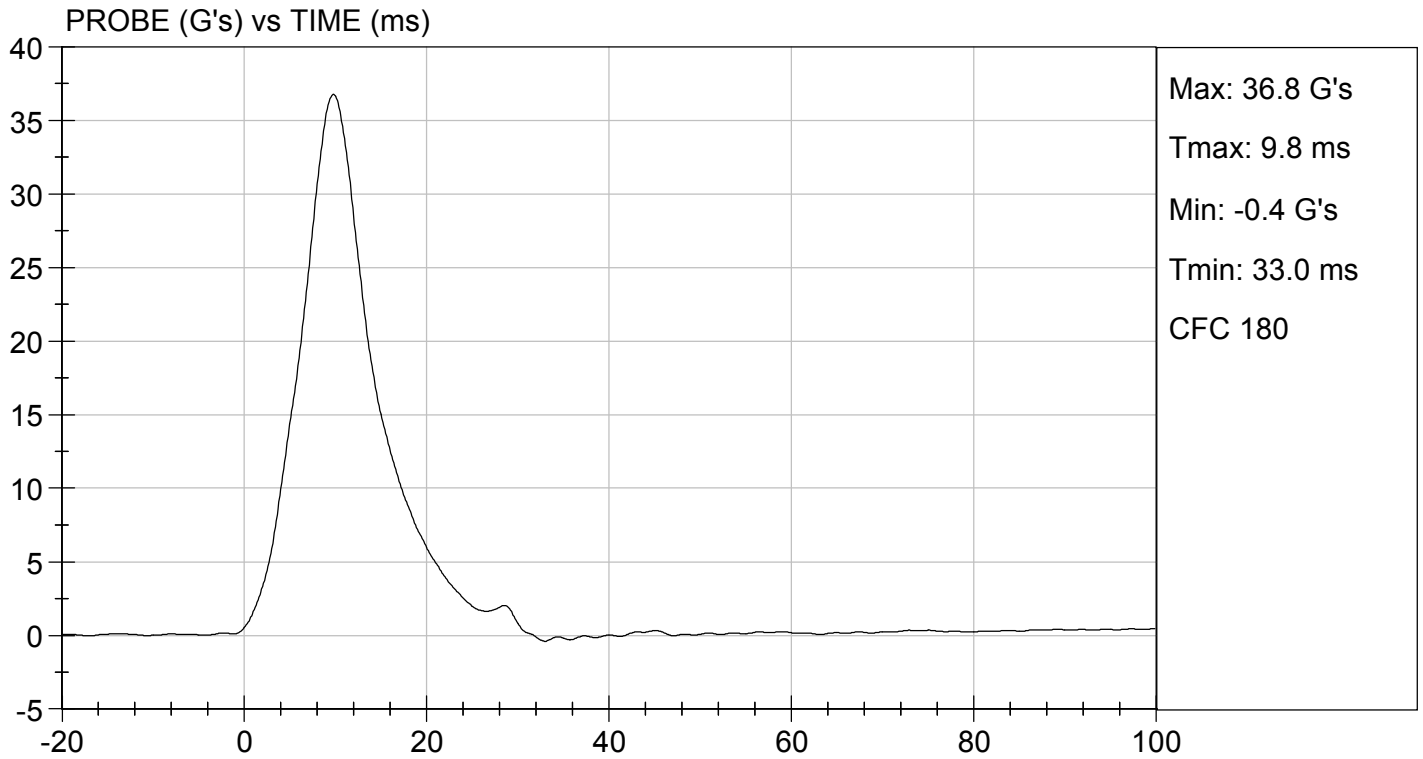
Test I.D: D200378

Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	20.6	Pass
Humidity	%	10 to 70	23	Pass
Impact Velocity	m/s	4.20 to 4.40	4.40	Pass
Maximum Probe Acceleration	G's	36 to 45	37	Pass
Pelvis Y Acceleration	G's	28 to 39	29	Pass
Peak Pelvis Iliac Force	N	4100 to 5100	4,133	Pass
Overall Test Results				Pass


 Laboratory Technician

01/31/2020
 Test Date

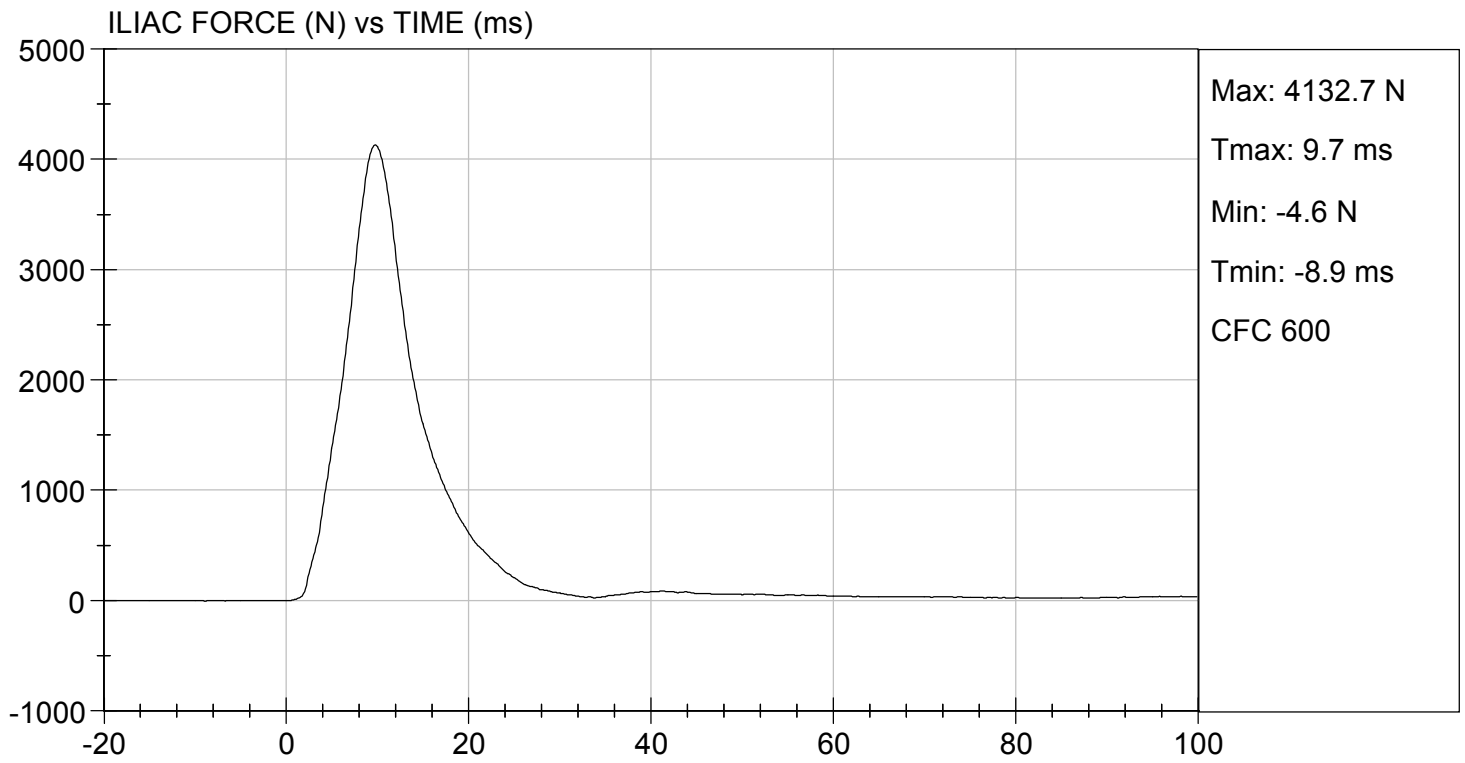

 Approved By





TEST DESC: ILLIAC
VELOCITY: 14.44 ft/s, 4.40 m/s

TEST DATE: 01/31/2020
TEST #: D200378





SID-IIs Pelvis Plug Certification Test

Plug S/N 13173

Test Number 10568

Report Number 10603

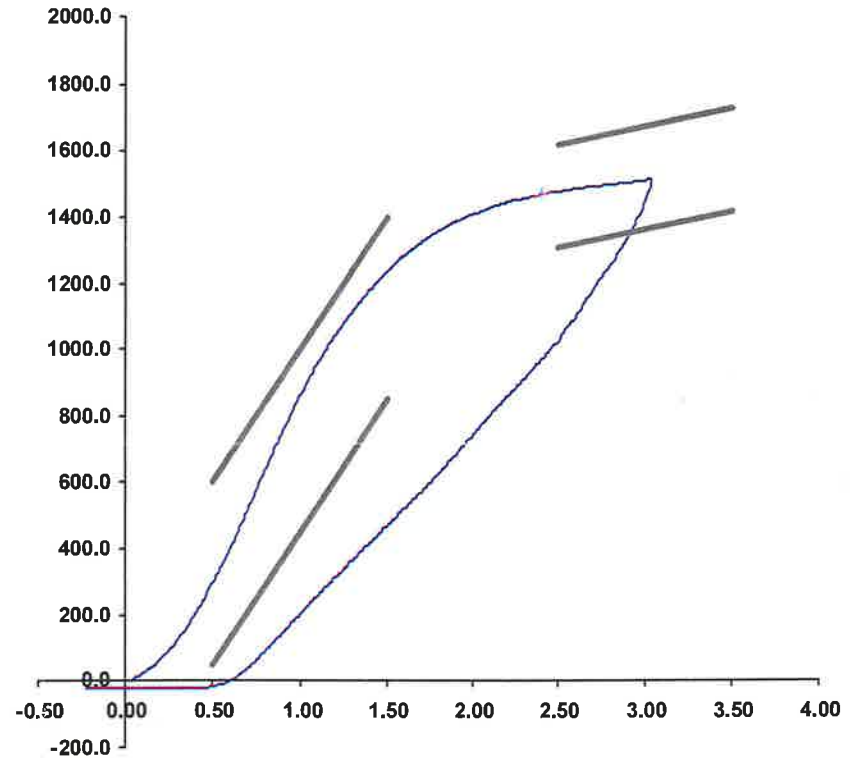
Test Date 8/8/2019 11:12:21 AM

	<u>Test Results</u>	<u>Spec Min</u>	<u>Spec Max</u>
Force @ 0.5 mm (N)	302.94	50.00	600.00
Force @ 1.5 mm (N)	1,234.84	850.00	1,400.00
Force @ 2.5 mm (N)	1,476.42	1,306.00	1,618.00
Force @ 3.0 mm (N)	1,512.11	1,361.00	1,673.00

Testing Machine STM-20 596542
 Load Cell S/N (F1360947), Units (LBS) 1000
 Crosshead Speed (mm / min) or Rate 12.7
 Extension or Position Measured by XHD_100 (XHD100)

Notes:

Force (-N) vs Extension (-mm)



Operator 131

Part Number 180-4450

Template No 107 08-Aug-19
 SACO Research

By : DC Date : 8/8/2019



SID-IIs Pelvis Plug Certification Test

Plug S/N 12585

Test Number 7515

Report Number 7530

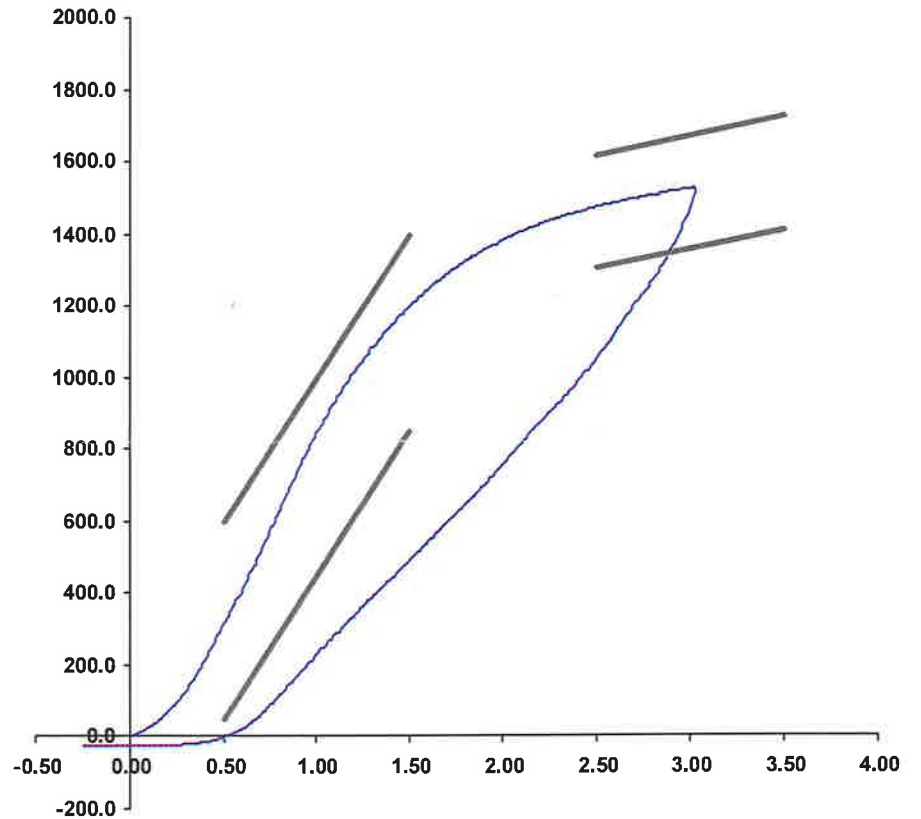
Test Date 10/3/2018 10:21:15 AM

	<u>Test Results</u>	<u>Spec Min</u>	<u>Spec Max</u>
Force @ 0.5 mm (N)	315.58	50.00	600.00
Force @ 1.5 mm (N)	1,202.26	850.00	1,400.00
Force @ 2.5 mm (N)	1,478.25	1,306.00	1,618.00
Force @ 3.0 mm (N)	1,528.04	1,361.00	1,673.00

Testing Machine STM-20 5965542
 Load Cell S/N (FI360947), Units (LBS) 1000
 Crosshead Speed (mm / min) or Rate 12.7
 Extension or Position Measured by XHD_100 (XHD100)

Notes:

Force (-N) vs Extension (-mm)



Operator _____
 Part Number 180-4450

Template No 107 03-Oct-18
 SACO Research

By : DC Date : 10/3/18

APPENDIX D
TEST EQUIPMENT AND INSTRUMENTATION CALIBRATION DATA

Table 1 – Dummy Instrumentation (ES-2re)

		ES-2re S/N 032			
		Serial Number	Manufacturer	Calibration Date	
Head CG Accelerometers		X	P79711	Endevco	12/23/2019
		Y	P79712	Endevco	12/23/2019
		Z	P79750	Endevco	12/23/2019
		Xr	P79751	Endevco	12/23/2019
		Yr	P79753	Endevco	12/23/2019
		Zr	P88170	Endevco	12/23/2019
Thorax Rib Displacement Potentiometers	Upper	Y	G176	Honeywell	12/23/2019
	Middle	Y	G169	Honeywell	12/23/2019
	Lower	Y	G164	Honeywell	12/23/2019
Abdomen Load Cells	Forward	Y	ABG1532	Denton	8/13/2019
	Middle	Y	ABG1534	Denton	8/13/2019
	Rear	Y	ABG1535	Denton	8/13/2019
Lower Spine Accelerometers (T12)		X	P79574	Endevco	12/23/2019
		Y	P82097	Endevco	12/23/2019
		Z	P82603	Endevco	12/23/2019
Public Symphysis Load Cell		Y	PG461	Denton	8/13/2019

Table 2 – Dummy Instrumentation (SID-IIs)

			SID-IIs S/N 296			
			Serial Number	Manufacturer	Calibration Date	
Head CG Accelerometers			X	P85003	Endevco	12/31/2019
			Y	P94783	Endevco	12/31/2019
			Z	P94786	Endevco	12/31/2019
			Xr	P94938	Endevco	12/31/2019
			Yr	P96854	Endevco	12/31/2019
			Zr	P97386	Endevco	12/31/2019
Head Angular Rate Sensors			X	ARS7421	DTS	7/8/2019
			Y	ARS7413	DTS	7/8/2019
			Z	ARS7423	DTS	7/8/2019
Displacement Potentiometers	Thoracic Rib	Upper	Y	G012	Servo	12/31/2019
		Middle	Y	G1163	FTSS	12/31/2019
		Lower	Y	G1158	FTSS	1/2/2020
	Abdominal Rib	Upper	Y	G1146	FTSS	1/2/2020
		Lower	Y	G1126	FTSS	1/2/2020
Lower Spine Accelerometers (T12)			X	P79418	Endevco	12/31/2019
			Y	P79439	Endevco	12/31/2019
			Z	P79614	Endevco	12/31/2019
Acetabulum Load Cell			Y	ACG269	Denton	3/15/2019
Iliac Wing Load Cell			Y	IWG282	Denton	3/15/2019
Pelvis Plug (struck side)				13173	SACO	8/8/2019
Pelvis Plug (non-struck side)				12585	SACO	10/3/2018

Table 3 – Vehicle Instrumentation

			Serial Number	Manufacturer	Calibration Date
1	Vehicle Center of Gravity	X	A305709	MSI	11/19/2019
	Vehicle Center of Gravity	Y	A305693	MSI	11/20/2019
	Vehicle Center of Gravity	Z	A305719	MSI	11/19/2019
2	Right Sill at Front Seat	X	A305678	MSI	11/21/2019
	Right Sill at Front Seat	Y	A305723	MSI	11/21/2019
	Right Sill at Front Seat	Z	A305688	MSI	11/21/2019
3	Right Sill at Rear Seat	X	T20727	Endevco	1/2/2020
	Right Sill at Rear Seat	Y	T20733	Endevco	1/2/2020
	Right Sill at Rear Seat	Z	T19519	Endevco	12/3/2019
4	Left Sill at Front Door	Y	T20345	Endevco	9/27/2019
5	Left Sill at Rear Door	Y	T19976	Endevco	12/18/2019
6	Left A-Post Lower	Y	T19377	Endevco	12/18/2019
7	Left A-Post Middle	Y	T19999	Endevco	12/18/2019
8	Left B-Post Lower	Y	A310677	MSI	11/20/2019
9	Left B-Post Middle	Y	A305682	MSI	11/20/2019
10	Front Seat Track	Y	A311213	MSI	11/21/2019
11	Rear Seat Track or Structure	Y	A305705	MSI	11/21/2019
12	Right Rear Occ. Compartment	Y	A305676	MSI	11/21/2019
13	Engine Block	X	T20381	Endevco	9/26/2019
	Engine Block	Y	T20034	Endevco	9/26/2019
14	Rear Floorpan Above Axle	X	T20776	Endevco	12/20/2019
	Rear Floorpan Above Axle	Y	T20748	Endevco	12/20/2019
	Rear Floorpan Above Axle	Z	T20772	Endevco	12/20/2019

Table 4 – MDB Instrumentation

		Serial Number	Manufacturer	Calibration Date
MDB Center of Gravity	X	PCB660D	PCB	9/23/2019
MDB Center of Gravity	Y	PCB659D	PCB	9/23/2019
MDB Center of Gravity	Z	PCB661D	PCB	9/23/2019
Left Frame at Rear Axle Centerline	X	PCB557D	PCB	9/23/2019
Left Frame at Rear Axle Centerline	Y	PCB753D	PCB	9/23/2019