

REPORT NUMBER: SPNCAP-MGA-19-052

**NEW CAR ASSESSMENT PROGRAM (NCAP)
Side Impact Pole Test**

**AUDI AG
2019 Audi Q3 45 TFSI quattro
NHTSA No.: M20195804**

**MGA RESEARCH CORPORATION
5000 Warren Road
Burlington, WI 53105**



Test Date: September 23, 2019

Final Report Date: February 3, 2020

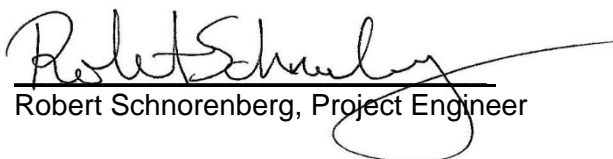
FINAL REPORT

**U.S. DEPARTMENT OF TRANSPORTATION
National Highway Traffic Safety Administration
Office of Crashworthiness Standards
Mail Code: NRM-110
1200 New Jersey Ave, SE
Room W43-410
Washington, DC 20590**

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Approval Date: February 3, 2020

FINAL REPORT ACCEPTANCE BY OCWS:

Division Chief, New Car Assessment Program
NHTSA, Office of Crashworthiness Standards

COTR, New Car Assessment Program
NHTSA, Office of Crashworthiness Standards

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7. Author(s) Ben Fischer, Project Engineer		6. Performing Organization Code MGA																											
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16. Abstract A 32.20 km/h, 75° oblique impact Side NCAP Test was conducted on the subject 2019 Audi Q3 45 TFSI quattro 5-Door SUV in accordance with the specifications of the Office of Crashworthiness Standards Side NCAP Pole Laboratory Test Procedure for the generation of consumer information on vehicle side pole crash protection. The test was conducted at MGA Research Corporation in Burlington, Wisconsin on September 23, 2019. The impact velocity was 32.39 km/h, and the ambient temperature at the struck (driver's) side of the target vehicle at the time of impact was 21.4°C. The test vehicle post-test maximum crush was 320 mm at level 1. The test vehicle's performance was as follows:																													
<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th rowspan="2" style="text-align: center;">Measurement Description</th> <th rowspan="2" style="text-align: center;">Units</th> <th colspan="2" style="text-align: center;">Driver ATD (SID-IIs)</th> </tr> <tr> <th style="text-align: center;">Threshold</th> <th style="text-align: center;">Result</th> </tr> </thead> <tbody> <tr> <td>Head Injury Criteria (HIC₃₆)</td> <td></td> <td style="text-align: center;">1000</td> <td style="text-align: center;">504</td> </tr> <tr> <td>Resultant Lower Spine Acceleration</td> <td style="text-align: center;">g</td> <td style="text-align: center;">82</td> <td style="text-align: center;">47</td> </tr> <tr> <td>Total Pelvic Force (sum of acetabular and iliac forces)</td> <td style="text-align: center;">N</td> <td style="text-align: center;">5525</td> <td style="text-align: center;">2158</td> </tr> <tr> <td>Maximum Thoracic Rib Deflection</td> <td style="text-align: center;">mm</td> <td style="text-align: center;">38*</td> <td style="text-align: center;">25</td> </tr> <tr> <td>Maximum Abdomen Rib Deflection</td> <td style="text-align: center;">mm</td> <td style="text-align: center;">45*</td> <td style="text-align: center;">24</td> </tr> </tbody> </table> <p style="text-align: center;">*Proposed IARV</p>				Measurement Description	Units	Driver ATD (SID-IIs)		Threshold	Result	Head Injury Criteria (HIC ₃₆)		1000	504	Resultant Lower Spine Acceleration	g	82	47	Total Pelvic Force (sum of acetabular and iliac forces)	N	5525	2158	Maximum Thoracic Rib Deflection	mm	38*	25	Maximum Abdomen Rib Deflection	mm	45*	24
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The doors on the struck side of the vehicle did not separate from the body at the hinges or latches and the opposite doors did not open during the side impact event.																													
17. Key Words New Car Assessment Program (NCAP) Side Impact Pole Part 572V SID-IIs		18. Distribution Statement Copies of this report are available from: National Highway Traffic Safety Administration Technical Information Services Division, NPO-411 1200 New Jersey Ave, SE Washington, DC 20590																											
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SECTION 1
TEST PURPOSE AND PROCEDURE

This side impact test is part of the MY 2019 New Car Assessment Program Side Impact Test Program, sponsored by the National Highway Traffic Safety Administration (NHTSA), under Contract No. DTNH22-14-D-00353. The purpose of this test is to generate comparative side impact performance in a 2019 Audi Q3 45 TFSI quattro 5-Door SUV. The side impact test was conducted in accordance with the Office of Crashworthiness Standard's Side NCAP Pole Laboratory Test Procedure, dated October 2015.

SECTION 2 SUMMARY OF TEST RESULTS

A rigid pole side impact test was conducted on a 2019 Audi Q3 45 TFSI quattro 5-Door SUV. The subject vehicle was towed into the rigid pole at an angle of 75° and a velocity of 32.39 km/h. The test was conducted by MGA Research Corporation in Burlington, Wisconsin on September 23, 2019. Pre-test and post-test photographs of the test vehicle and side impact dummy (SID-IIs) are included in Appendix A of this report.

One Part 572V (SID-IIs) dummy was placed in the driver designated seating position according to instructions specified in the OCWS Side NCAP Pole Laboratory Test Procedure dated October 2015. Camera locations and other pertinent camera information are included in this report.

The Part 572V (SID-IIs) dummy was instrumented accordingly:

- Primary and Redundant Head CG Triaxial Accelerometers
- Thorax Upper, Middle, and Lower Rib Displacement Potentiometers
- Abdomen Upper Rib and Lower Rib Displacement Potentiometers
- Lower Spine (T12) Triaxial Accelerometers
- Iliac Load Cell
- Acetabulum Load Cell

Appendix B contains the vehicle and dummy response data. Dummy configuration and performance verification data can be found in Appendix C of this report. Appendix D contains the test equipment and instrumentation calibration data.

Injury readings for the SID-IIs dummy were recorded as follows:

Measurement Description	Units	Driver ATD (SID-IIs)	
		Threshold	Result
Head Injury Criteria (HIC ₃₆)		1000	504
Resultant Lower Spine Acceleration	g	82	47
Total Pelvic Force (sum of acetabular and iliac forces)	N	5525	2158
Maximum Thoracic Rib Deflection	mm	38*	25
Maximum Abdomen Rib Deflection	mm	45*	24

*Proposed IARV

Supplemental restraint information is given below:

Restraint Type	Struck Side Driver		Struck Side Left Rear Passenger	
	Mounted	Deployed	Mounted	Deployed
Frontal Airbag	Yes	No		
Knee Airbag	Yes	No		
Side Curtain Airbag	Yes	Yes	Yes	Yes
Side Torso/Pelvis Airbag	Yes	Yes	No	
Seat Belt Pretensioner	Yes	Yes	Yes	Yes
Seat Belt Load Limiter	Yes		Yes	
Other:	No		No	

The test data can be found on the NHTSA website at www.nhtsa.gov

GENERAL COMMENTS

Left Lower B-Post Y was not installed.
 Left Mid B-Post Y was not installed.
 Vehicle CG X recorded no valid data after 28 ms.
 Vehicle CG Y recorded no valid data after 28 ms
 Vehicle CG Z recorded no valid data after 28 ms
 Left Floor Sill Y recorded no valid data after 30 ms.
 Load Cell Pole #8 Fy recorded no valid data.

MGA does not endorse or certify products. The manufacturer's name appears solely for identification purposes.

**SECTION 3
OCCUPANT AND VEHICLE INFORMATION**

**DATA SHEET NO. 1
GENERAL TEST AND VEHICLE PARAMETER DATA**

Test Vehicle: 2019 Audi Q3 45 TFSI quattro 5-Door SUV
 Test Program: NCAP Side Pole Impact Test

NHTSA No.: M20195804
 Test Date: 9/23/2019

TEST VEHICLE INFORMATION AND OPTIONS

NHTSA No.	M20195804	Traction Control System (TCS)	Yes
Model Year	2019	Auto-Leveling System	No
Make	Audi	Automatic Door Locks (ADL)	Yes
Model	Q3 45 TFSI quattro	Power Window Auto-Reverse	Yes
Body Style	5-Door SUV	Other Optional Feature	No
VIN	WA1AECF3XK1081833	Driver Front Airbag	Yes
Body Color	Nano Gray Metallic	Driver Curtain Airbag	Yes
Odometer Reading (km/mi)	24 km / 15 mi	Driver Head/Torso Airbag	No
Engine Displacement (L)	2.0 L	Driver Torso Airbag	No
Type/No. Cylinders	I4	Driver Torso/Pelvis Airbag	Yes
Engine Placement	Lateral	Driver Pelvis Airbag	No
Transmission Type	Automatic	Driver Knee Airbag	Yes
Transmission Speeds	8	Rear Pass. Curtain Airbag	Yes
Overdrive	Yes	Rear Pass. Head/Torso Airbag	No
Final Drive	AWD	Rear Pass. Torso Airbag	No
Roof Rack	No	Rear Pass. Torso/Pelvis Airbag	No
Sunroof/T-Top	Yes	Rear Pass. Pelvis Airbag	No
Running Boards	No	Driver Seat Belt Pretensioner	Yes
Tilt Steering Wheel	Yes	Rear Pass. Seat Belt Pretensioner	Yes
Power Seats	Yes	Driver Load Limiter	Yes
Anti-Lock Brakes (ABS)	Yes	Rear Pass. Load Limiter	Yes
		Other Restraint Feature	N/A

Does owner's manual provide instruction to turn off automatic door locks?	No
---	----

DATA FROM CERTIFICATION LABEL

Manufactured By	AUDI AG	GVWR (kg)	2320
Date of Manufacture	07 19	GAWR Front (kg)	1220
		GAWR Rear (kg)	1200

VEHICLE SEATING AND WEIGHT CAPACITY DATA

Measured Parameter	Front	Rear	Third	Total	
Designated Seating Capacity (DSC)	2	3		5	
Capacity Weight (VCW) (kg)				495	(A)
DSC x 68.04 kg				340	(B)
Rated Cargo and Luggage Weight (RCLW) (kg)				136*	(A-B)

* Rated Cargo and Luggage Weight (RCLW) limited to maximum of 300 lbs (136 kg).

VEHICLE SEAT TYPE

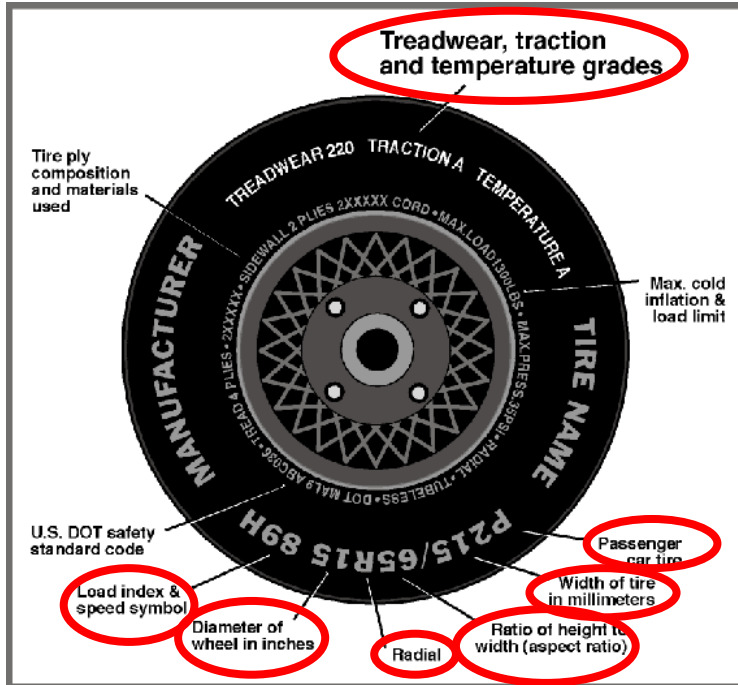
Seating Location	Type of Seat Pan				Type of Seat Back		
	Bucket	Bench	Split Bench	Contoured	Fixed	Adjustable	
						Manual	Power
Front Seat	X					w/ Knob	Driver
Rear or Second Row			X			X	
Third Row Seat							

DATA SHEET NO. 1 (CONTINUED)
GENERAL TEST AND VEHICLE PARAMETER DATA

Test Vehicle: 2019 Audi Q3 45 TFSI quattro 5-Door SUV
 Test Program: NCAP Side Pole Impact Test

NHTSA No.: M20195804
 Test Date: 9/23/2019

VEHICLE TIRE INFORMATION



Measured Parameter	Front	Rear
Max. Tire Pressure (kPa)	350	350
Cold Pressure (kPa)	260	260
Recommended Tire Size	235/55R18	235/55R18
Tire Size on Vehicle	235/55R18	235/55R18
Tire Manufacturer	Goodyear	Goodyear
Tire Model	Eagle Sport	Eagle Sport
Treadwear	560	560
Traction	A	A
Temperature Grade	A	A
Tire Plies Sidewall	2 Polyester	2 Polyester
Tire Plies Body	2 Polyester, 2 Steel, 1 Polyamide	2 Polyester, 2 Steel, 1 Polyamide
Load Index/Speed Symbol	100H	100H
Tire Material	Rubber	Rubber
DOT Safety Code Left	N53L LE1R 2319	N53L LE1R 2319
DOT Safety Code Right	N53L LE1R 2319	N53L LE1R 2319

DATA SHEET NO. 1 (CONTINUED)
GENERAL TEST AND VEHICLE PARAMETER DATA

Test Vehicle: 2019 Audi Q3 45 TFSI quattro 5-Door SUV
 Test Program: NCAP Side Pole Impact Test

NHTSA No.: M20195804
 Test Date: 9/23/2019

TEST PRESSURES

	Units	LF	RF	LR	RR
As Delivered	kPa	240	240	240	240
Tire Placard	kPa	260	260	260	260
Owner's Manual	kPa	260	260	260	260
As Tested	kPa	260	260	260	260

TEST AXLE VEHICLE WEIGHTS

	Units	As Delivered (UVW)			As Tested (ATW)			Fully Loaded		
		Front	Rear	Total	Front	Rear	Total	Front	Rear	Total
Left	kg	501.5	385.0		515.0	477.0		514.0	477.5	
Right	kg	508.5	365.0		510.0	439.5		508.0	448.0	
Ratio	%	57.4%	42.6%		52.8%	47.2%		52.5%	47.5%	
Totals	kg	1010.0	750.0	1760.0	1025.0	916.5	1941.5	1022.0	925.5	1947.5

TARGET TEST WEIGHT CALCULATION

Measured Parameter	Units	Value	
Total Delivered Weight (UVW)	kg	1760.0	(A)
Sum of Actual Weight of 2 P572 ATDs Used	kg	52	(B)
Rated Cargo/Luggage Weight (RCLW)	kg	136	(C)
Calculated Test Vehicle Target Weight (TVTWTW)	kg	1948.0	(A+B+C)

Does the measured As Tested Vehicle Weight lie within the required weight range (i.e. Calculated Test Vehicle Target Weight – 4.5 kg to 9 kg)? **YES**

TEST VEHICLE ATTITUDES AND CG

	Units	As Delivered	As Tested	Fully Loaded	Meets Requirement
Driver Door Sill Angle (front-to-back)*	deg	0.5	0.6	1.4	Yes
Front Pass. Door Sill Angle (front-to-back)*	deg	-1.2	0.0	0.0	Yes
Front Bumper Angle (left-to-right)**	deg	0.4	0.4	0.6	Yes
Rear Bumper Angle (left-to-right)**	deg	0.5	0.5	0.5	Yes
Vehicle CG (Aft of Front Axle)	mm	1143	1266	1275	
Vehicle CG (Left (+) / Right (-) from Longitudinal Centerline)	mm	6	17	14	

* ND=Nose Down (-), NU=Nose Up (+) ** LD=Left Down (-), LU=Left Up (+)

*** The "As Tested" vehicle attitude measurements must be equal to or between the "As Delivered" and "Fully Loaded" vehicle attitude measurements.

WEIGHT OF BALLAST AND VEHICLE COMPONENTS REMOVED TO MEET TVTWTW

Component Description	Units	Weight
Weight of Ballast Added	kg	108
Components Removed: None	kg	

Test height adjustable suspension setting, if applicable:	Not Applicable
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DATA SHEET NO. 2
SEAT, SEAT BELT, STEERING WHEEL ADJUSTMENT AND FUEL SYSTEM DATA

Test Vehicle: 2019 Audi Q3 45 TFSI quattro 5-Door SUV
 Test Program: NCAP Side Pole Impact Test

NHTSA No.: M20195804
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SEAT POSITIONING

The driver's seat, front center seat (if applicable), and right front passenger's seat should be set to the forward-most, mid-height, mid-angle position. The struck-side rear passenger's seat, rear center seat, and non-struck side rear passenger's seats should be set to the rear-most, lowest, mid-angle position.

SCRL ANGLE RANGE

Seat	SCRL (°)		
	Max	Min	Mid
Driver Seat	26.5	15.0	20.8
Front Passenger Seat	23.3	18.8	21.1
Front Center Seat			
Struck Side Rear Seat	Fixed	Fixed	Fixed
Non-Struck Side Rear Seat	Fixed	Fixed	Fixed
Rear Center Seat	Fixed	Fixed	Fixed

SEAT HEIGHT AND ANGLE

Seat	As-Tested SCRL Angle (Mid) (°)	As-Tested SCRP Height (mm)	SCRP Height Position	SCRP Height (mm)		
				Rear-Most	Mid	Forward-Most
Driver Seat	20.8	32	Max	64	64	64
			Mid	32	32	32
			Min	0	0	0
Front Passenger Seat	21.1	Fixed	Max	Fixed	Fixed	Fixed
			Mid	Fixed	Fixed	Fixed
			Min	Fixed	Fixed	Fixed
Front Center Seat			Max			
			Mid			
			Min			
Struck Side Rear Seat	Fixed	Fixed	Max	Fixed	Fixed	Fixed
			Mid	Fixed	Fixed	Fixed
			Min	Fixed	Fixed	Fixed
Non-Struck Side Rear Seat	Fixed	Fixed	Max	Fixed	Fixed	Fixed
			Mid	Fixed	Fixed	Fixed
			Min	Fixed	Fixed	Fixed
Rear Center Seat	Fixed	Fixed	Max	Fixed	Fixed	Fixed
			Mid	Fixed	Fixed	Fixed
			Min	Fixed	Fixed	Fixed

DATA SHEET NO. 2 (CONTINUED)
SEAT, SEAT BELT, STEERING WHEEL ADJUSTMENT, AND FUEL SYSTEM DATA

Test Vehicle: 2019 Audi Q3 45 TFSI quattro 5-Door SUV
 Test Program: NCAP Side Pole Impact Test

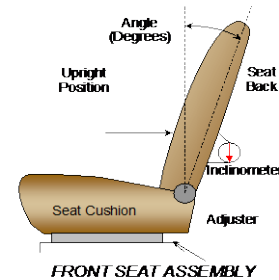
NHTSA No.: M20195804
 Test Date: 9/23/2019

SEAT FORE/AFT POSITIONS

Seat	Total Fore/Aft Travel		Test Position from Forward-Most Position	
	mm	Detents (1 st as 1)	mm	Detent (1 st as 0)
Driver Seat	247		0	
Front Passenger Seat	186	28	0	0
Front Center Seat				
Struck Side Rear Seat	150	16	150	15
Non-Struck Side Rear Seat	150	16	150	15
Rear Center Seat	150	16	150	15

SEAT BACK ANGLE ADJUSTMENT

The driver's seat back is positioned such that the dummy's head is level. The front center and front passenger's seat backs are positioned in a similar manner as the driver's seat back. All rear passenger seat backs are positioned in accordance with the information provided by the manufacturer on Form No. 1 for the 5th percentile female dummy in a Side NCAP MDB test.



Seat	Total Seat Back Angle Range		Test Position from Vertical	
	Degrees	Detents (1 st as 1)	Degrees	Detent (1 st as 0)
Driver Seat	71.5		12.8	
Front Passenger Seat	64.6		12.8	
Front Center Seat				
Struck Side Rear Seat	27.1	14	6.5	3
Non-Struck Side Rear Seat	27.1	14	6.5	3
Rear Center Seat	27.1	14	6.5	3

All seat back angles measured on outboard headrest post.

SEAT BELT ANCHORAGE ADJUSTMENT

Seat belt anchorages are adjusted in accordance with the information provided by the manufacturer on Form No. 1.

	Total # of Positions	Placed in Position #
Driver Seat	4	0 (Uppermost as 0)

HEAD RESTRAINT ADJUSTMENT

Head restraints are adjusted to the lowest and most full forward in-use position.

	Total # of Positions	Placed in Position #
Driver Seat	5	0 (Lowest as 0) / Full-Forward

DATA SHEET NO. 2 (CONTINUED)
SEAT, SEAT BELT, STEERING WHEEL ADJUSTMENT, AND FUEL SYSTEM DATA

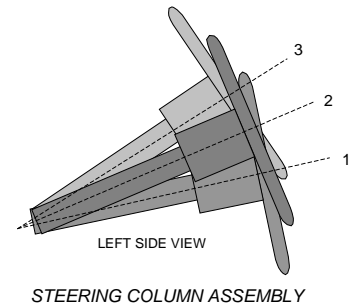
Test Vehicle: 2019 Audi Q3 45 TFSI quattro 5-Door SUV
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NHTSA No.: M20195804
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STEERING COLUMN ADJUSTMENT

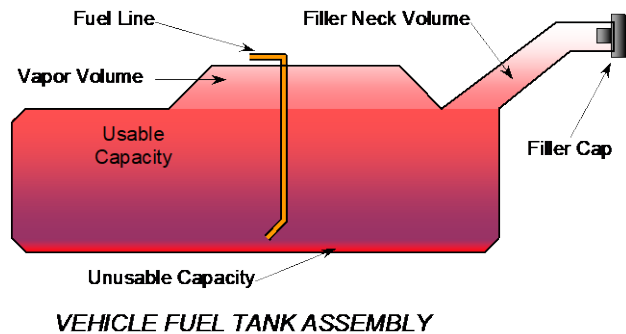
Steering wheel and column adjustments are made so that the steering wheel geometric locus is described when it moves through its full range of motion.

	Wheel Angle (°)	Fore/Aft Position (mm)
Lowermost, Position 1	70.1	
Geometric Center, Position 2	67.5	
Uppermost, Position 3	64.8	
Telescoping Steering Wheel Travel		56
Test Position	67.5	28



FUEL PUMP

The vehicle is equipped with an electronic fuel pump. At ignition “on” the pump will work for a short time to put pressure to the system. If the engine is started the pump works normally. The filler neck is located on the passenger’s side.



FUEL TANK CAPACITY DATA

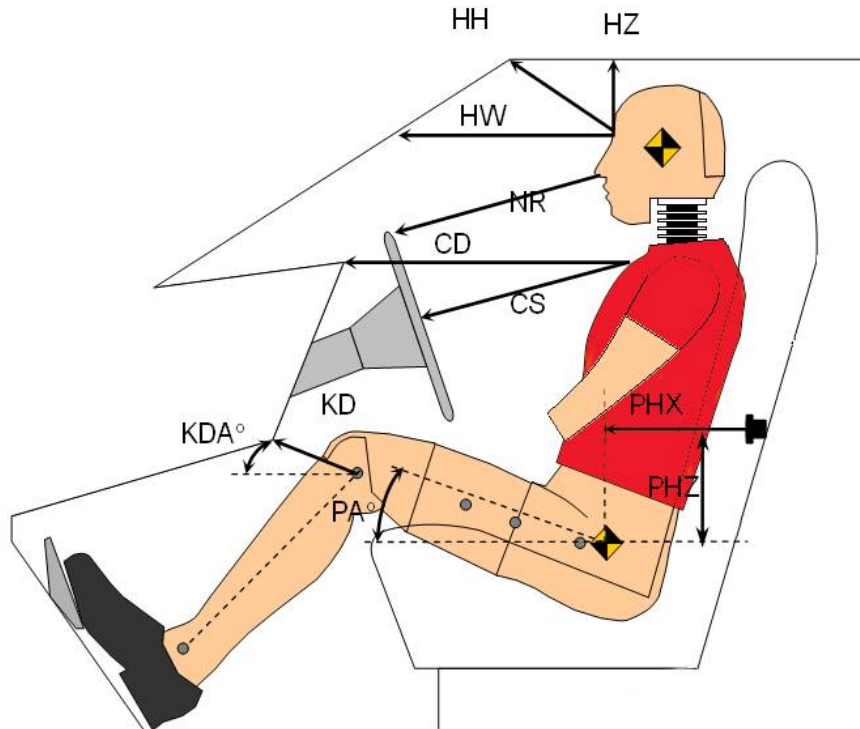
	Liters
Usable Capacity of Standard Tank (see Form No. 1)	60.0
Usable Capacity of Optional Tank (see Form No. 1)	
Usable Capacity of Standard Tank as Specified in Owner’s Manual	60.0
Usable Capacity of Optional Tank as Specified in Owner’s Manual	
93% of Usable Capacity	55.8
Actual Amount of Solvent Used	55.6
1/3 of Usable Capacity	20.0

Is the actual amount of solvent used in the test equal to 93% ± 1% of the Usable Capacity stated in Form No. 1? **YES**

**DATA SHEET NO. 3
DUMMY LONGITUDINAL CLEARANCE DIMENSIONS**

Test Vehicle: 2019 Audi Q3 45 TFSI quattro 5-Door SUV
 Test Program: NCAP Side Pole Impact Test

NHTSA No.: M20195804
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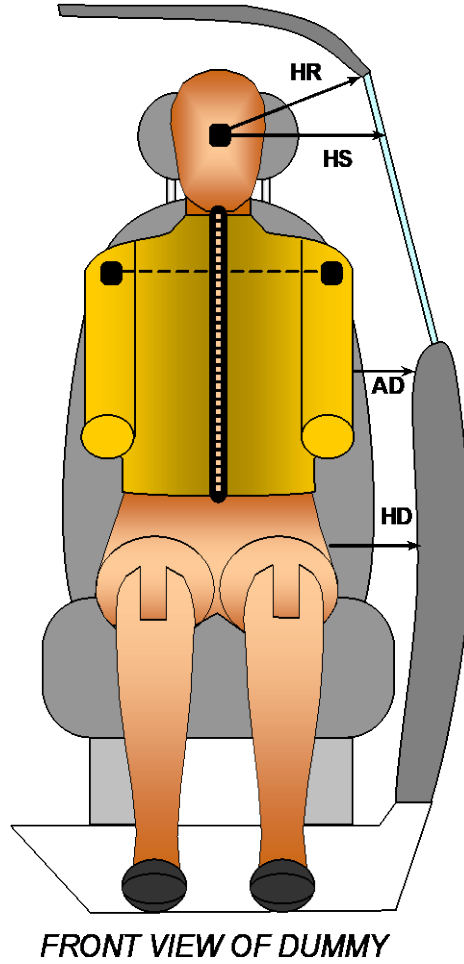
LEFT SIDE VIEW

Driver Code	Pass. Code	Measurement Description	Driver	
			Length (mm)	Angle (°)
HH		Head to Header	262	
HW		Head to Windshield	595	
HZ	HZ	Head to Roof Liner	190	
NR	NB	Nose to Rim/Seat Back	236	
CD	CB	Chest to Dashboard/Seat Back	428	
CS		Chest to Steering Wheel	192	
KDL	KBL	Left Knee to Dash/Seat Back	142	42.5
KDR	KBR	Right Knee to Dash/Seat Back	135	44.1
PAX	PAX	Pelvic Tilt Angle X		21.8
PAY	PAY	Pelvic Tilt Angle Y		-0.3
PHX	PHX	Hip Point to Striker (X-Axis)	319	
PHZ	PHZ	Hip Point to Striker (Z-Axis)	175	

**DATA SHEET NO. 4
DUMMY LATERAL CLEARANCE DIMENSIONS**

Test Vehicle: 2019 Audi Q3 45 TFSI quattro 5-Door SUV
 Test Program: NCAP Side Pole Impact Test

NHTSA No.: M20195804
 Test Date: 9/23/2019

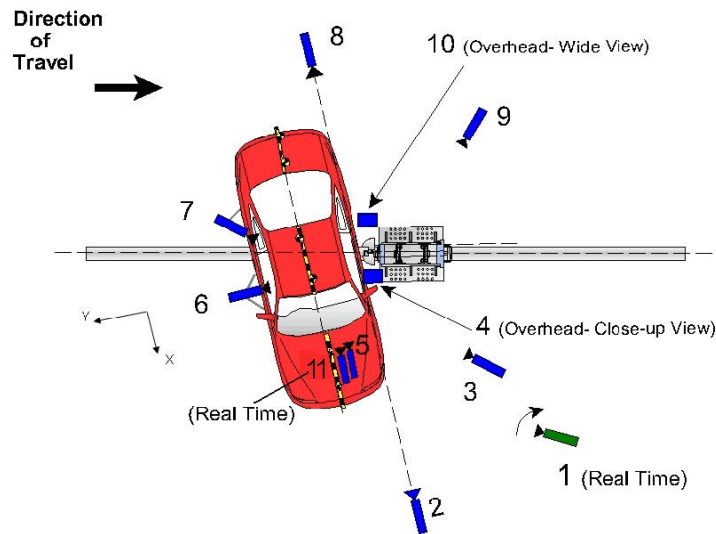


Code	Measurement Description	Driver
		Length (mm)
HR	Head to Side Header	262
HS	Head to Side Window	384
AD	Arm to Door	190
HD	Hip Point to Door	183

**DATA SHEET NO. 5
CAMERA AND INSTRUMENTATION DATA**

Test Vehicle: 2019 Audi Q3 45 TFSI quattro 5-Door SUV
 Test Program: NCAP Side Pole Impact Test

NHTSA No.: M20195804
 Test Date: 9/23/2019



Reference: (from Point of Impact for X and Y; from Ground for Z):
 +X = Forward of Impact, + Y = Right of Impact, +Z = Down

No.	Camera View	Coordinates* (mm)			Lens (mm)	Frame Rate (fps)
		X	Y	Z		
1	Real-Time Pan View					30
2	Front Ground Level	6200	200	-2050	25	1000
3	Impact Side 45° Forward	4550	-1650	-1950	20	1000
4	Overhead Closeup	0	0	-6670	70	1000
5	Onboard – Driver Front				16	1000
6	Onboard – Driver Side				8	1000
7	Onboard – Driver Rear				8	1000
8	Rear Ground Level	-7150	230	-2000	25	1000
9	Impact Side 45° Rearward	-3000	-3800	-1950	20	1000
10	Overhead Wide View	-320	750	-6650	11	1000
11	Real-Time Dummy Front View					30

*All measurements accurate to ±6 mm

Note: Vehicle was positioned at a 75° angle to the rigid pole.

Explain why camera(s) did not operate as intended: None

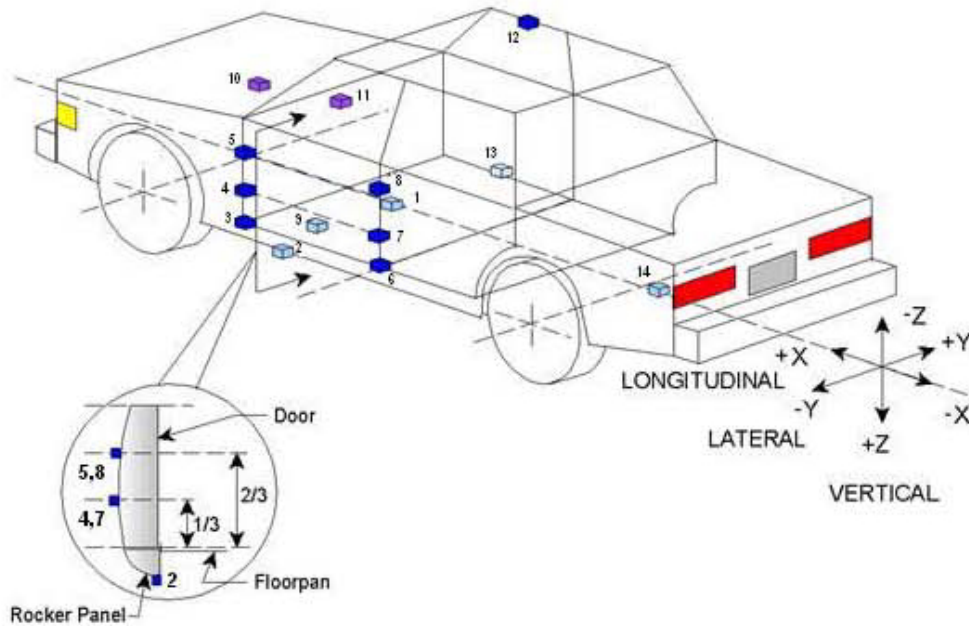
INSTRUMENTATION

	Number of Channels
Driver Dummy	19
Vehicle Structure	18
Pole Load Cells	8
Total	45

**DATA SHEET NO. 6
VEHICLE ACCELEROMETER DATA**

Test Vehicle: 2019 Audi Q3 45 TFSI quattro 5-Door SUV
 Test Program: NCAP Side Pole Impact Test

NHTSA No.: M20195804
 Test Date: 9/23/2019



TEST VEHICLE ACCELEROMETER LOCATIONS

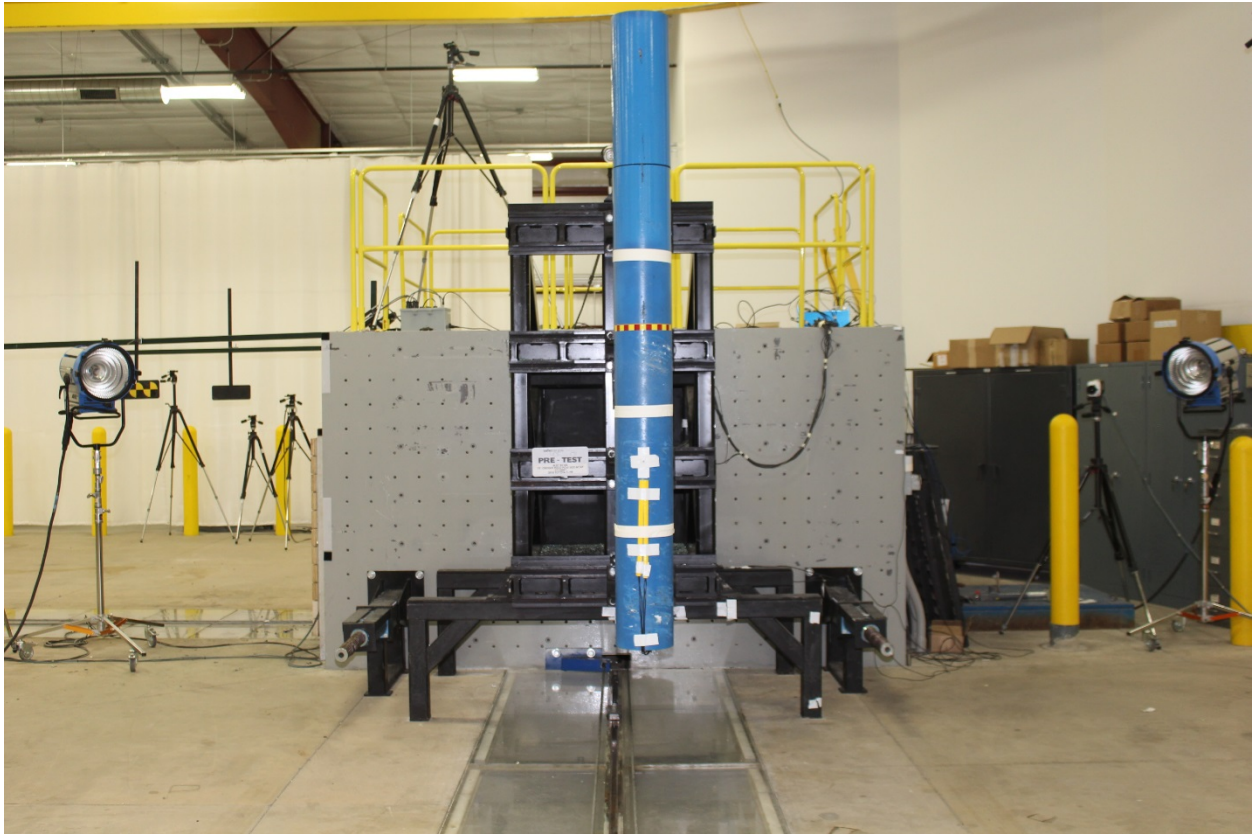
No.	ID	Coordinates (mm)		
		X	Y	Z
1	Vehicle CG	2457	195	-253
2	Left Floor Sill	2756	-748	-270
3	A Pillar Sill	3097	-748	-267
4	A Pillar Low	3022	-810	-624
5	A Pillar Mid	3012	-813	-845
6	B Pillar Sill	2197	-748	-268
7	B Pillar Low			
8	B Pillar Mid			
9	Driver Seat Track	2276	-368	-379
10	Engine Top	3781	15	-821
11	Firewall	3429	0	-979
12	Right Roof	1985	491	-1575
13	Right Floor Sill	2744	748	-275
14	Rear Floorpan	964	-2	-524

Reference: X – Test Vehicle Rear Bumper (+forward)
 Y – Test Vehicle Centerline (+ to right)
 Z – Ground Plane (+ down)

**DATA SHEET NO. 7
RIGID POLE LOAD CELL DATA**

Test Vehicle: 2019 Audi Q3 45 TFSI quattro 5-Door SUV
 Test Program: NCAP Side Pole Impact Test

NHTSA No.: M20195804
 Test Date: 9/23/2019



254 mm Diameter Rigid Pole

Load Cell Locations	
ID	Height from Impact Surface (mm)
1	182
2	470
3	698
4	986
5	1212
6	1641
7	1854
8	2053

**DATA SHEET NO. 8
POST-TEST OBSERVATIONS**

Test Vehicle: 2019 Audi Q3 45 TFSI quattro 5-Door SUV
 Test Program: NCAP Side Pole Impact Test

NHTSA No.: M20195804
 Test Date: 9/23/2019

TEST DUMMY INFORMATION AND CONTACT POINTS

Description	Driver Dummy (SID-IIs)
Face	Curtain Airbag
Top of Head	Curtain Airbag
Left Side of Head	Curtain Airbag
Back of Head	Curtain Airbag, Headrest
Left Shoulder	Side Torso/Pelvis Airbag, Seat Back
Upper Torso	Side Torso/Pelvis Airbag, Seat Back
Lower Torso	Side Torso/Pelvis Airbag, Seat Back
Left Hip	Side Torso/Pelvis Airbag
Left Knee	Door Panel

POST-TEST DOOR PERFORMANCE

Description	Struck Side		Non-Struck Side		Rear Hatch
	Front	Rear	Front	Rear	
Remained Closed and Operational	No	No	Yes	Yes	Yes
Total Separation from Vehicle at Hinges or Latches	No	No	No	No	No
Latch or Hinge Systems Pulled Out of Their Anchorages	No	No	No	No	No
Disengaged from Latched Position	No	No	No	No	No
Latch Separated from Striker	No	No	No	No	No
Jammed Shut	Yes	Yes	No	No	No
If Door Opened at Striker, Record Width of Opening at Striker (mm)					

POST-TEST SEAT PERFORMANCE

Description	Struck Side		Non-Struck Side	
	Front	Rear	Front	Rear
Seat Movement Along Seat Track	No	No	No	No
Seat Disengagement from Floor Pan	No	No	No	No
Seat Back Movement from Initial Position	No	No	No	No
Seat Back Collapse	No	No	No	No

POST-TEST STRUCTURAL OBSERVATIONS

Critical Areas of Performance	Observations and Conclusions
Pillar Performance	No Separation
Sill Separation	None
Windshield Damage	Cracked
Side Window Damage	LF window broken
Other Notable Effects	None

**DATA SHEET NO. 8 (CONTINUED)
POST-TEST OBSERVATIONS**

Test Vehicle: 2019 Audi Q3 45 TFSI quattro 5-Door SUV
 Test Program: NCAP Side Pole Impact Test

NHTSA No.: M20195804
 Test Date: 9/23/2019

SUPPLEMENTAL RESTRAINT SYSTEM INFORMATION

Restraint Type	Struck Side Driver		Struck Side Left Rear Passenger	
	Mounted	Deployed	Mounted	Deployed
	Frontal Airbag	Yes	No	
Knee Airbag	Yes	No		
Side Curtain Airbag	Yes	Yes	Yes	Yes
Side Torso/Pelvis Airbag	Yes	Yes	No	
Seat Belt Pretensioner	Yes	Yes	Yes	Yes
Seat Belt Load Limiter	Yes		Yes	
Other:	No		No	

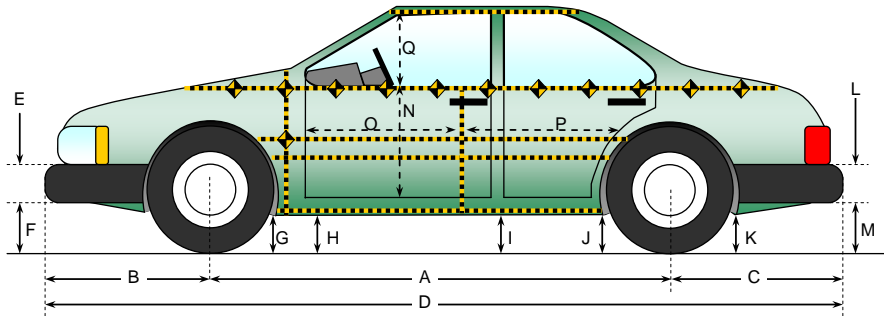
SPEED, ANGLE AT IMPACT, AND IMPACT POINT LOCATION DATA

Measured Parameter	Units	Tolerance	Value
Vertical Impact Reference Line (Aft of Front Axle) (Intended Impact Point)	mm		1087
Actual Impact Point (Aft of Front Axle)	mm		1091
Horizontal Offset (+forward / -rearward)	mm	+/- 38 of Intended Impact Point	-4
Angle Between Vehicle's Longitudinal Centerline and Line of Forward Motion	degrees	75 +/- 3	75.2
Trap No. 1 Velocity (Primary)	km/h	31.4 to 33.0	32.39
Trap No. 2 Velocity (Redundant)	km/h	31.4 to 33.0	32.48

**DATA SHEET NO. 9
VEHICLE PROFILE MEASUREMENTS**

Test Vehicle: 2019 Audi Q3 45 TFSI quattro 5-Door SUV
 Test Program: NCAP Side Pole Impact Test

NHTSA No.: M20195804
 Test Date: 9/23/2019



All measurements in (mm) with tolerance of ± 3 mm

LEFT SIDE VIEW

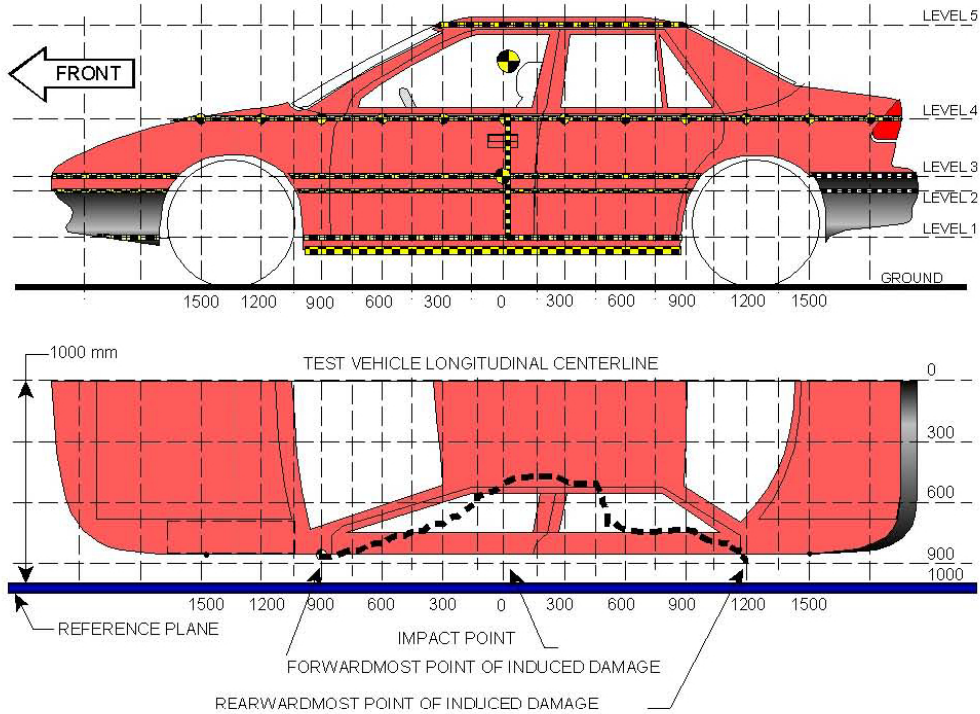
VEHICLE PRE- AND POST-TEST MEASUREMENT INFORMATION

Code	Measurement Description	Pre-Test	Post-Test	Difference
A	Wheelbase	2682	2639	43
B	Front Axle to FSOV	891	992	-101
C	Rear Axle to RSOV	911	815	96
D	Total Vehicle Length at Centerline	4484	4446	38
E	Front Bumper Thickness	130	130	0
F	Front Bumper Bottom to Ground	276	296	-20
G	Sill Height at Front Wheel Well	259	249	10
H	Sill Height at Front Door Leading Edge	259	248	11
I	Sill Height at B-Pillar	267	273	-6
J1	Sill Height at Rear Wheel Well	251	255	-4
J2	Pinch Weld Height at Rear Wheel Well	253	255	-2
K	Sill Height Aft of Rear Wheel Well	318	313	5
L	Rear Bumper Thickness	104	104	0
M	Rear Bumper Bottom to Ground	404	388	16
N	Sill Height to Bottom of Front Window Sill	670	665	5
O	Front Door Leading Edge to Impact CL	621	513	108
P	Rear Door Trailing Edge to Impact CL	1242	1164	78
Q	Front Window Opening	399	330	69
R	Right Side Length	3759	3766	-7
S	Left Side Length	3759	3672	87
T	Vehicle Width at B-Pillars	1819	1746	73

DATA SHEET NO. 10
VEHICLE EXTERIOR CRUSH MEASUREMENTS

Test Vehicle: 2019 Audi Q3 45 TFSI quattro 5-Door SUV
Test Program: NCAP Side Pole Impact Test

NHTSA No.: M20195804
Test Date: 9/23/2019



NOTE: The measurements are taken along the vertical impact reference line.
Vehicle measurements forward of the vertical impact reference line are negative.

MAXIMUM EXTERIOR CRUSH MEASUREMENTS

Level	Measurement Description	Height Above Ground	Maximum Exterior Static Crush	Distance from Impact
1	Sill Top	502	320	0
2	Mid Door	649	309	0
3	Occupant H-Point	729	318	0
4	Window Sill	1055	283	0
5	Window Top	1530	98	75

DATA SHEET NO. 10 (CONTINUED)
VEHICLE EXTERIOR CRUSH MEASUREMENTS

Test Vehicle: 2019 Audi Q3 45 TFSI quattro 5-Door SUV
 Test Program: NCAP Side Pole Impact Test

NHTSA No.: M20195804
 Test Date: 9/23/2019

Pre-test measurements are taken when the vehicle is in the "As Tested" weight condition. Vehicle measurements forward of the vertical impact reference line are negative. The crush profile grid is established prior to the test based on an estimated impact point.

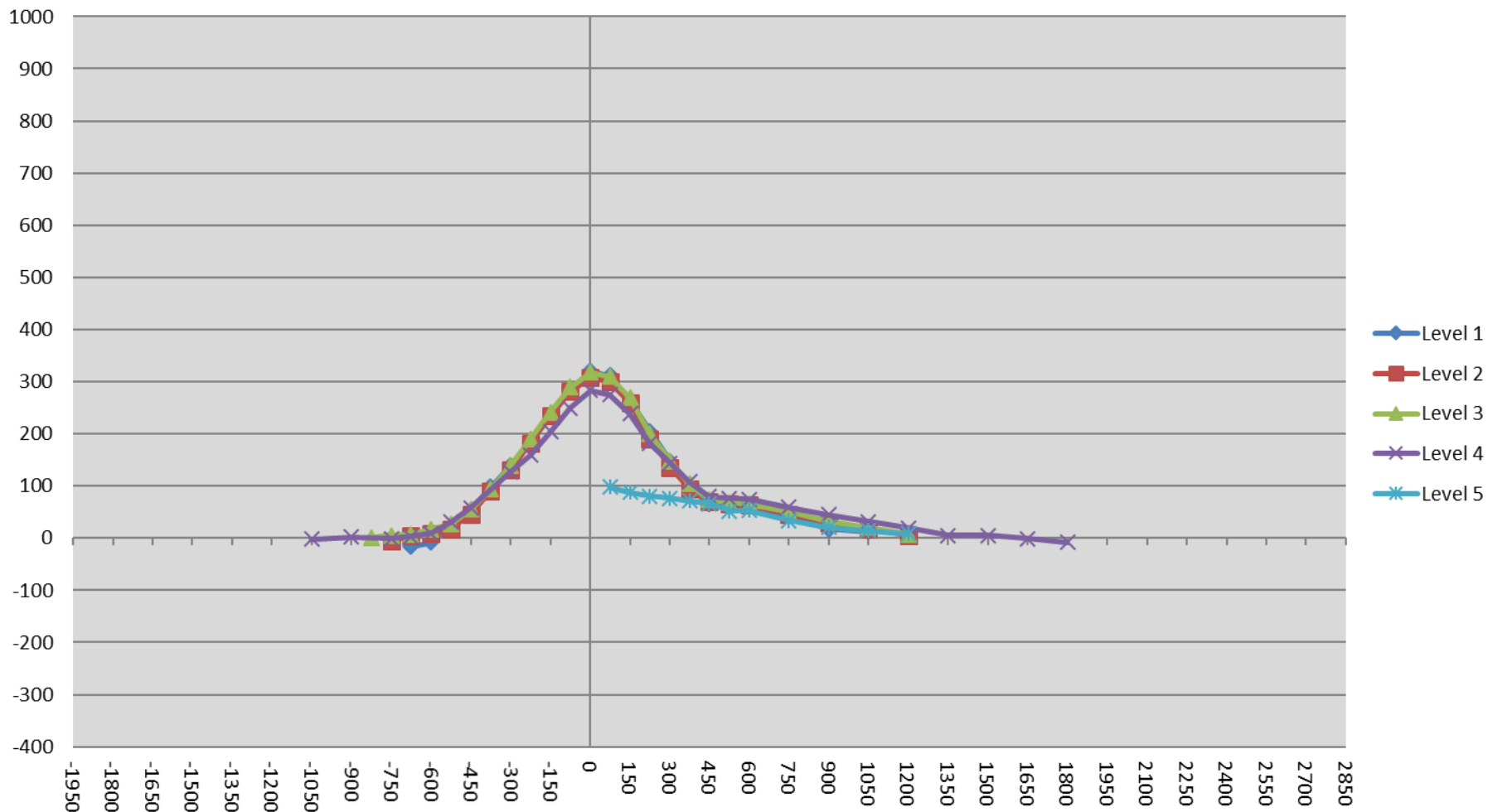
	Pre-Test					Post-Test					Difference				
	1	2	3	4	5	1	2	3	4	5	1	2	3	4	5
-2700															
-2550															
-2400															
-2250															
-2100															
-1950															
-1800															
-1650															
-1500															
-1350															
-1200															
-1050				354					352					-2	
-900				319					321					2	
-825			186					187					1		
-750		188	189	307			182	194	306			-6	5	-1	
-675	198	191	192	302		182	196	199	305		-16	5	7	3	
-600	200	195	195	295		192	204	212	304		-8	9	17	9	
-525	203	199	199	290		224	216	226	321		21	17	27	31	
-450	205	203	203	286		259	249	258	344		54	46	55	58	
-375	204	206	205			302	297	299			98	91	94		
-300	201	208	207	275		341	339	347	402		140	131	140	127	
-225	199	209	207	273		384	391	396	432		185	182	189	159	
-150	196	209	207	267		428	444	448	471		232	235	241	204	
-75	194	209	206	263		479	490	495	513		285	281	289	250	
0	193	209	206	261		513	518	524	544		320	309	318	283	
75	192	209	206	257	492	404	508	516	532	590	212	299	310	275	98
150	192	209	205	257	490	457	469	474	495	578	265	260	269	238	88
225	191	209	205	255	486	396	400	405	436	567	205	191	200	181	81
300	191	209	205	253	486	339	345	353	397	562	148	136	148	144	76
375	191	210	206	252	486	287	305	310	360	557	96	95	104	108	71
450	190	210	206	252	487	256	280	279	332	553	66	70	73	80	66
525	191	210	207	250	489	252	276	275	326	541	61	66	68	76	52
600	192	210	208	250	489	251	273	273	324	542	59	63	65	74	53
675															
750	194	212	210	251	494	237	258	260	310	528	43	46	50	59	34
825															
900	197	209	207	252	501	214	239	240	297	521	17	30	33	45	20
1050	197	195	196	250	508	209	212	216	282	522	12	17	20	32	14
1200		189	188	234	527		194	195	253	535		5	7	19	8
1350				231					236					5	
1500				237					242					5	
1650				246					245					-1	
1800				262					282					20	
1950															
2100															
2250															
2400															
2550															
2700															

DATA SHEET NO. 10 (CONTINUED)
VEHICLE EXTERIOR CRUSH MEASUREMENTS

Test Vehicle: 2019 Audi Q3 45 TFSI quattro 5-Door SUV
Test Program: NCAP Side Pole Impact Test

NHTSA No.: M20195804
Test Date: 9/23/2019

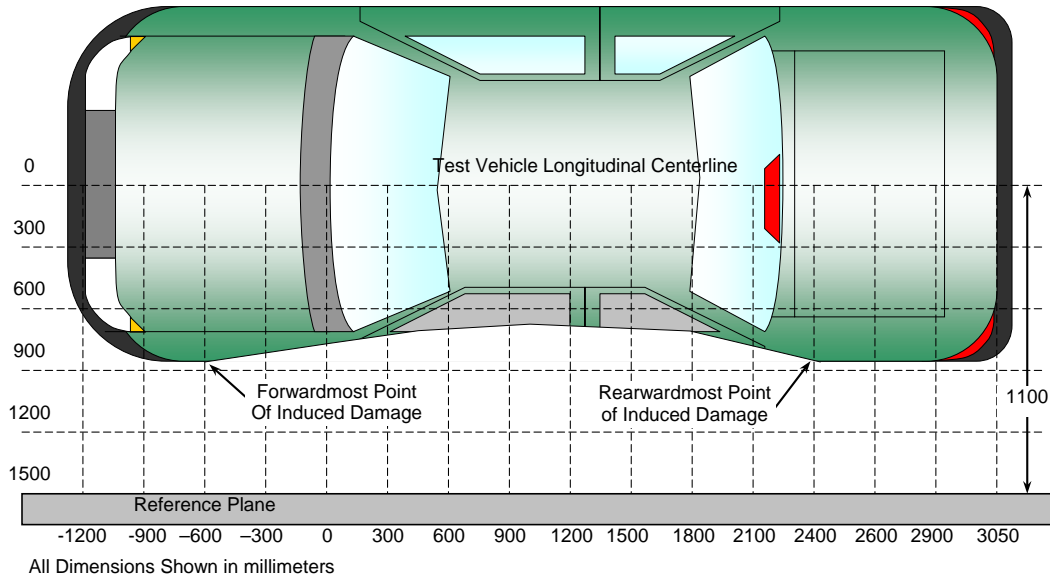
21



**DATA SHEET NO. 11
VEHICLE DAMAGE PROFILE DISTANCES**

Test Vehicle: 2019 Audi Q3 45 TFSI quattro 5-Door SUV
 Test Program: NCAP Side Pole Impact Test

NHTSA No.: M20195804
 Test Date: 9/23/2019



TOP VIEW

VEHICLE DAMAGE PROFILE DISTANCES

DPD	Distance from Impact Point (mm)	Level	Pre-Test (mm)	Post-Test (mm)	Max. Static Crush (mm)
1	425	3	206	195	-11
2	218	3	205	334	129
3	11	3	206	452	246
4	-196	3	207	342	135
5	-403	3	204	204	0
6	-610	3	195	140	-55

DATA SHEET NO. 12
FMVSS NO. 301 STATIC ROLLOVER RESULTS

Test Vehicle: 2019 Audi Q3 45 TFSI quattro 5-Door SUV
 Test Program: NCAP Side Pole Impact Test

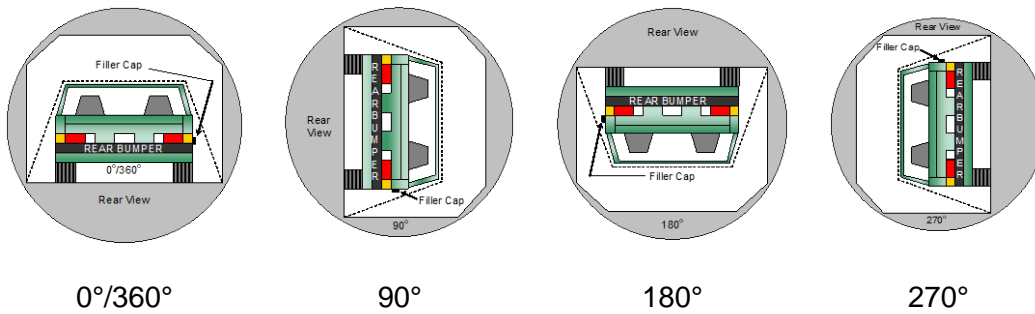
NHTSA No.: M20195804
 Test Date: 9/23/2019

Test Time: 3:56 pm

Temperature: 21.4°C

- A. From impact until vehicle motion ceases: (Maximum Allowable = 1 ounce) 0.0 oz.
- B. For the 5 minute period after motion ceases: (Maximum Allowable = 5 ounces) 0.0 oz.
- C. For the following 25 minutes: (Maximum Allowable = 1 ounce / minute) None
- D. Spillage Details: None

FMVSS 301 STATIC ROLLOVER DATA



ROLLOVER SOLVENT COLLECTION TIME TABLE IN SECONDS

Test Phase	Rotation Time	Hold Time	Total Time
0° to 90°	112	300	412
90° to 180°	111	300	411
180° to 270°	108	300	408
270° to 360°	110	300	410

FMVSS 301 ROLLOVER SPILLAGE TABLE (UNITS IN OUNCES)

Test Phase	First 5 Minutes	Sixth Minute	Seventh Minute	Eighth Minute
0° to 90°	0.0	0.0	0.0	
90° to 180°	0.0	0.0	0.0	
180° to 270°	0.0	0.0	0.0	
270° to 360°	0.0	0.0	0.0	

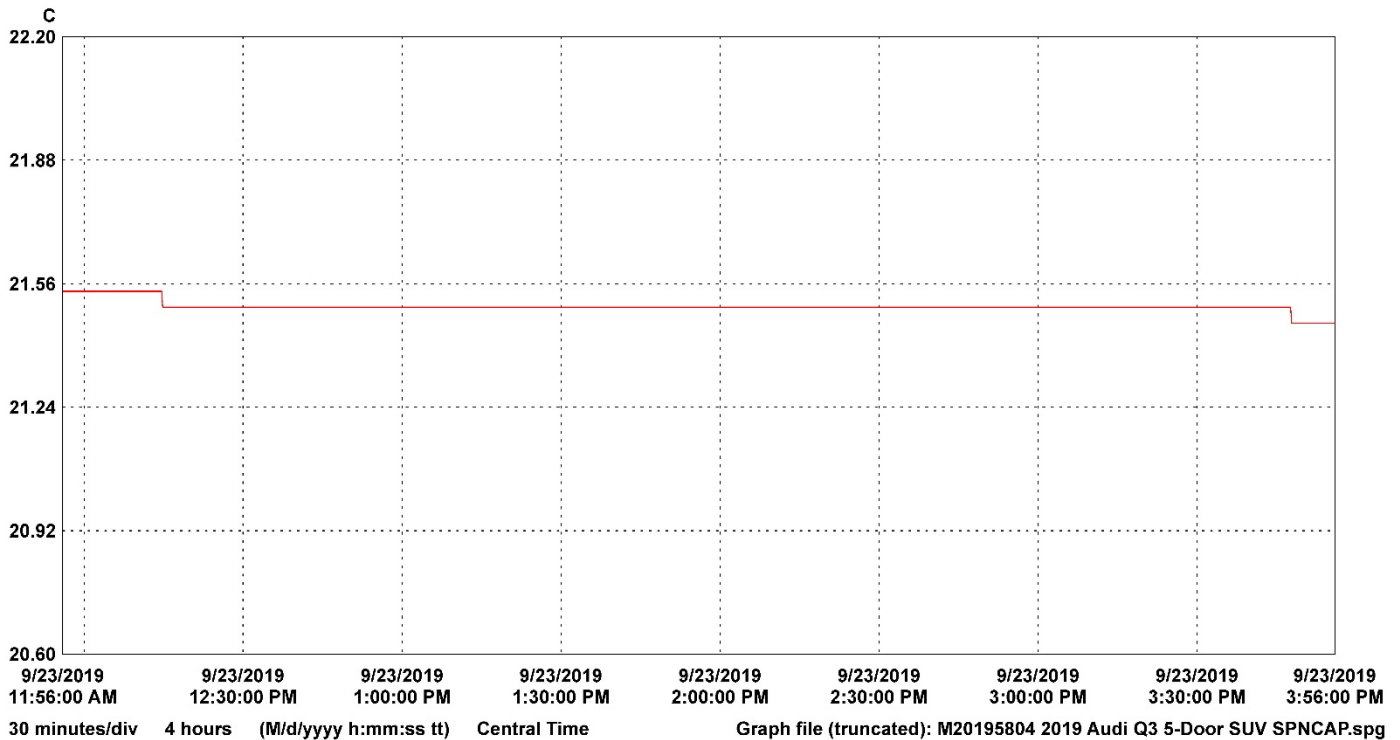
ROLLOVER SOLVENT SPILLAGE LOCATION TABLE

Test Phase	Spillage Location
0° to 90°	
90° to 180°	
180° to 270°	
270° to 360°	

DATA SHEET NO. 13
DUMMY/VEHICLE TEMPERATURE STABILIZATION DATA

Test Vehicle: 2019 Audi Q3 45 TFSI quattro 5-Door SUV
 Test Program: NCAP Side Pole Impact Test

NHTSA No.: M20195804
 Test Date: 9/23/2019



LN	Serial #	Description	CH	Value	Maximum	Average	Minimum	Units	CH description	Logger file
1	15212045	VSC_South_Hall	1	21.54	21.50	21.46	C	Temperature	12102107_VSC_South_Hall.spl	

**APPENDIX A
PHOTOGRAPHS**

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Photo No. 001 - As Delivered Right Front Three-Quarter View of Test Vehicle



Photo No. 002 - As Delivered Left Rear Three-Quarter View of Test Vehicle

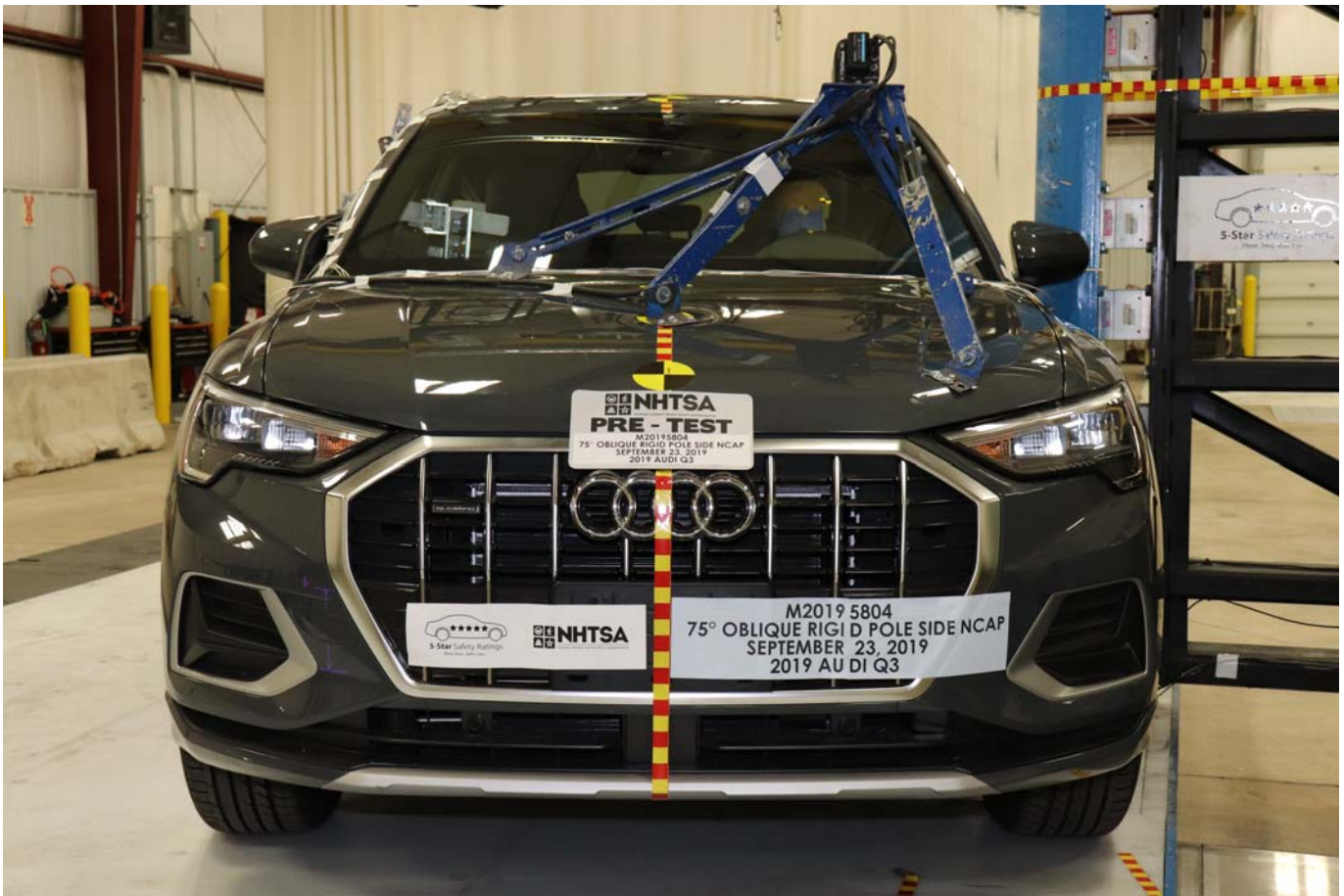


Photo No. 003 - Pre-Test Frontal View of Test Vehicle



Photo No. 004 - Post-Test Frontal View of Test Vehicle



Photo No. 005 - Pre-Test Left Front Three-Quarter View of Test Vehicle



Photo No. 006 - Post-Test Left Front Three-Quarter View of Test Vehicle



Photo No. 007 - Pre-Test Left Side View of Test Vehicle



Photo No. 008 - Post-Test Left Side View of Test Vehicle



Photo No. 009 - Pre-Test Left Rear Three-Quarter View of Test Vehicle



Photo No. 010 - Post-Test Left Rear Three-Quarter View of Test Vehicle



Photo No. 011 - Pre-Test Rear View of Test Vehicle

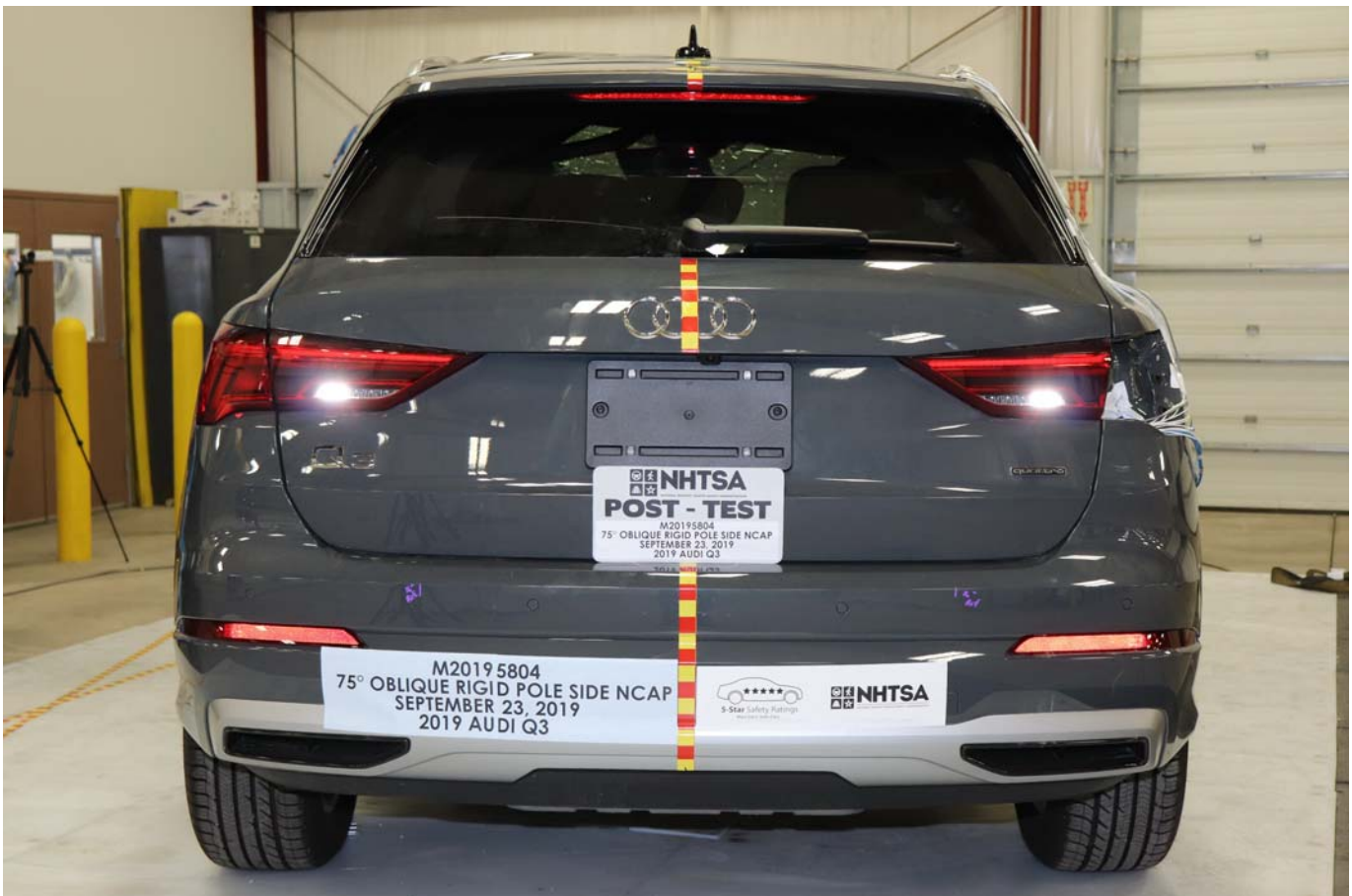


Photo No. 012 - Post-Test Rear View of Test Vehicle



Photo No. 013 - Pre-Test Right Side View of Test Vehicle



Photo No. 014 - Post-Test Right Side View of Test Vehicle

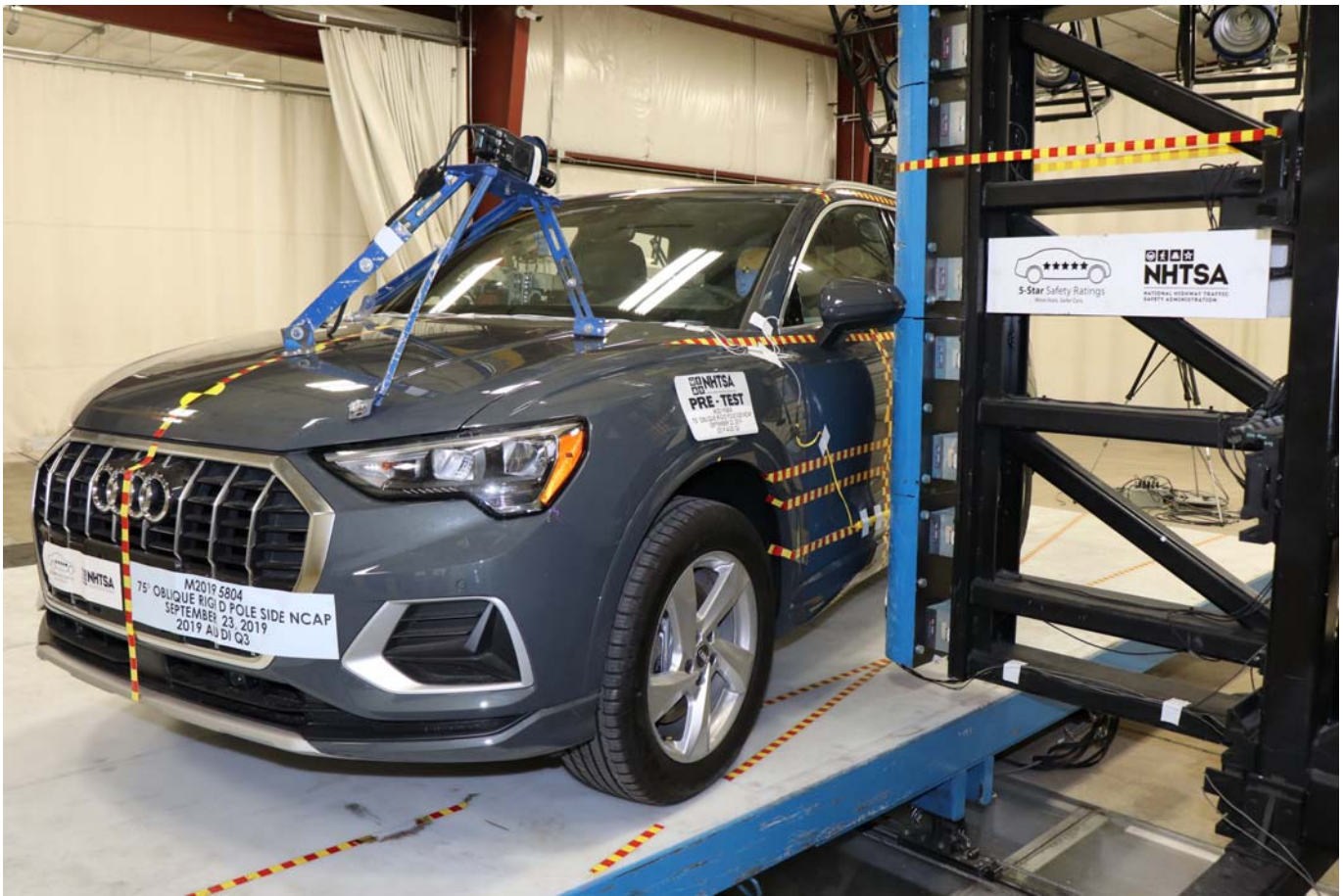


Photo No. 017 - Pre-Test Left Side View of Pole Positioned Against Side of Vehicle



Photo No. 018 - Pre-Test Right Side View of Pole Positioned Against Side of Vehicle



Photo No. 019 - Pre-Test Close-Up View of Impact Point Target

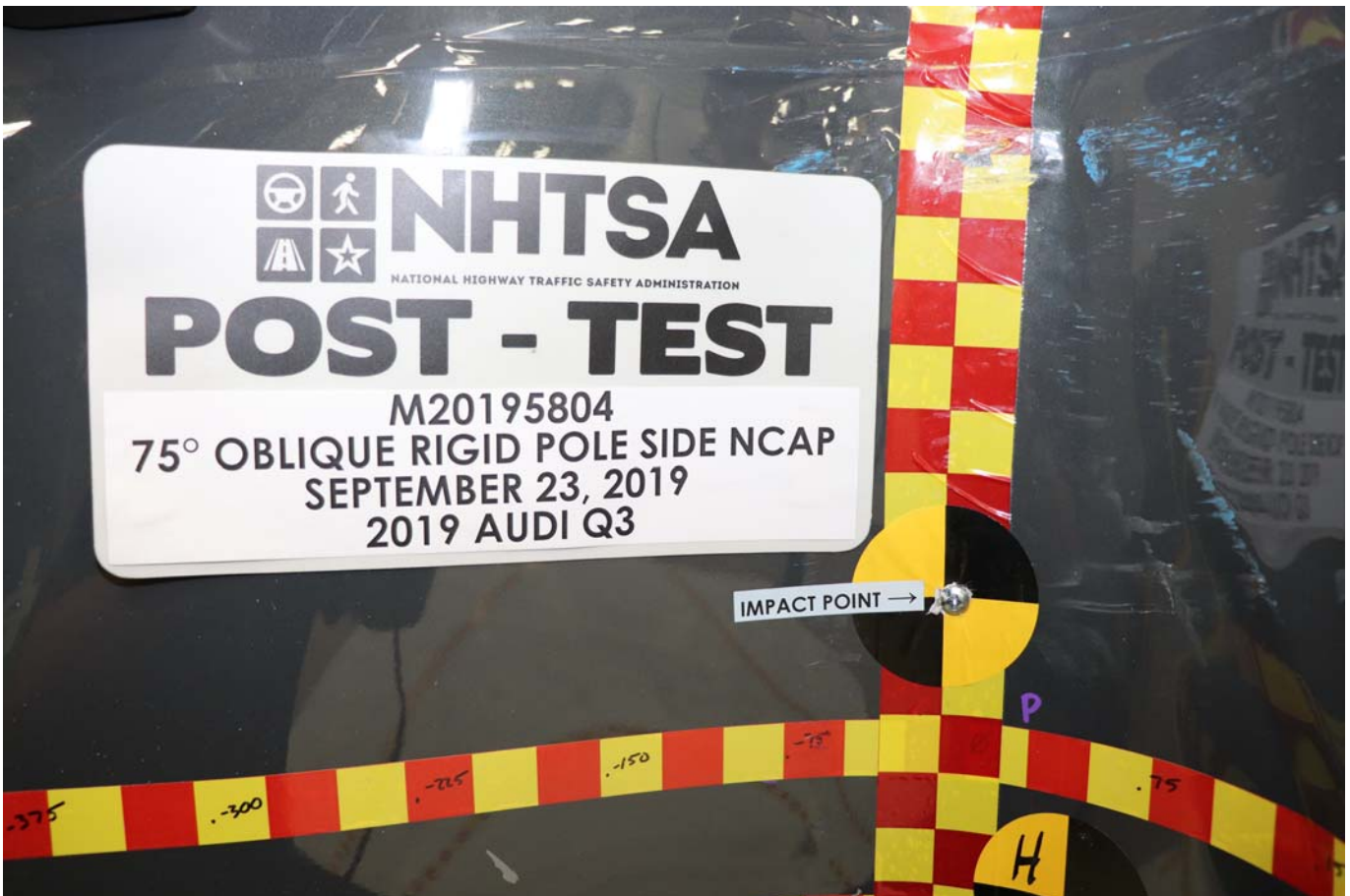


Photo No. 020 - Post-Test Close-Up View of Impact Point Target Showing Impact Location



Photo No. 021 - Pre-Test Front Close-Up View of Dummy Head and Chest



Photo No. 022 - Post-Test Front Close-Up View of Dummy



Photo No. 023 - Pre-Test Left Side View of Dummy Showing Belt and Chalking



Photo No. 024 - Pre-Test Left Side View of Dummy Shoulder and Door Top View



Photo No. 025 - Post-Test Left Side View of Dummy Shoulder and Door Top View



Photo No. 026 - Pre-Test Front View of Seat Back Prior to Dummy Positioning



Photo No. 027 - Pre-Test Front Close-Up View of Dummy Head and Shoulders in Relation to Head Restraint

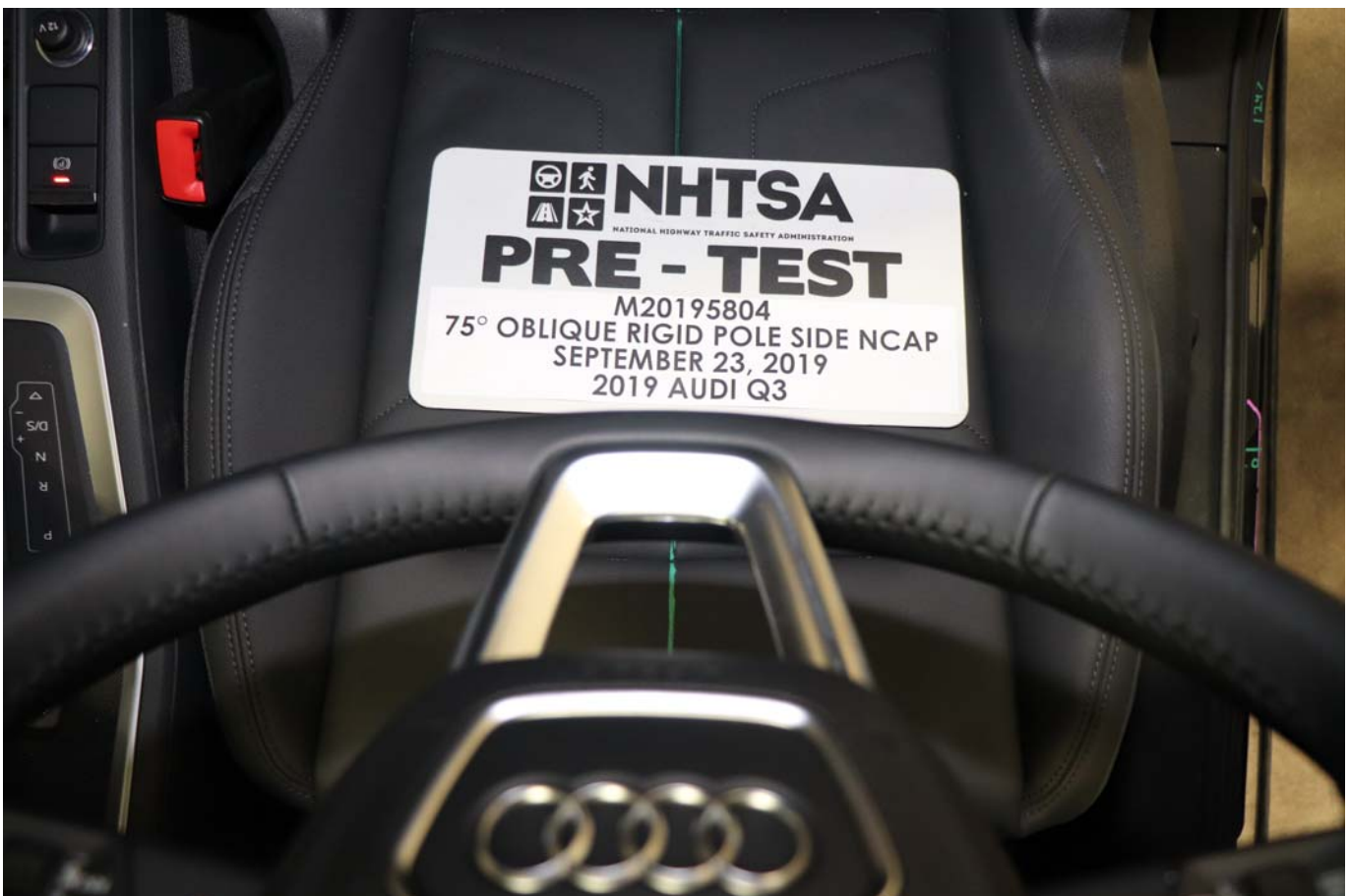


Photo No. 028 - Pre-Test Front View of Seat Pan Prior to Dummy Positioning



Photo No. 029 - Pre-Test Overhead View of Dummy Thighs on Seat Pan



Photo No. 030 - Pre-Test Left Side View of Dummy Neck Showing Position of Adjustable Neck Bracket



Photo No. 031 - Pre-Test Left Side View of Dummy Head Showing Dummy Head is Level

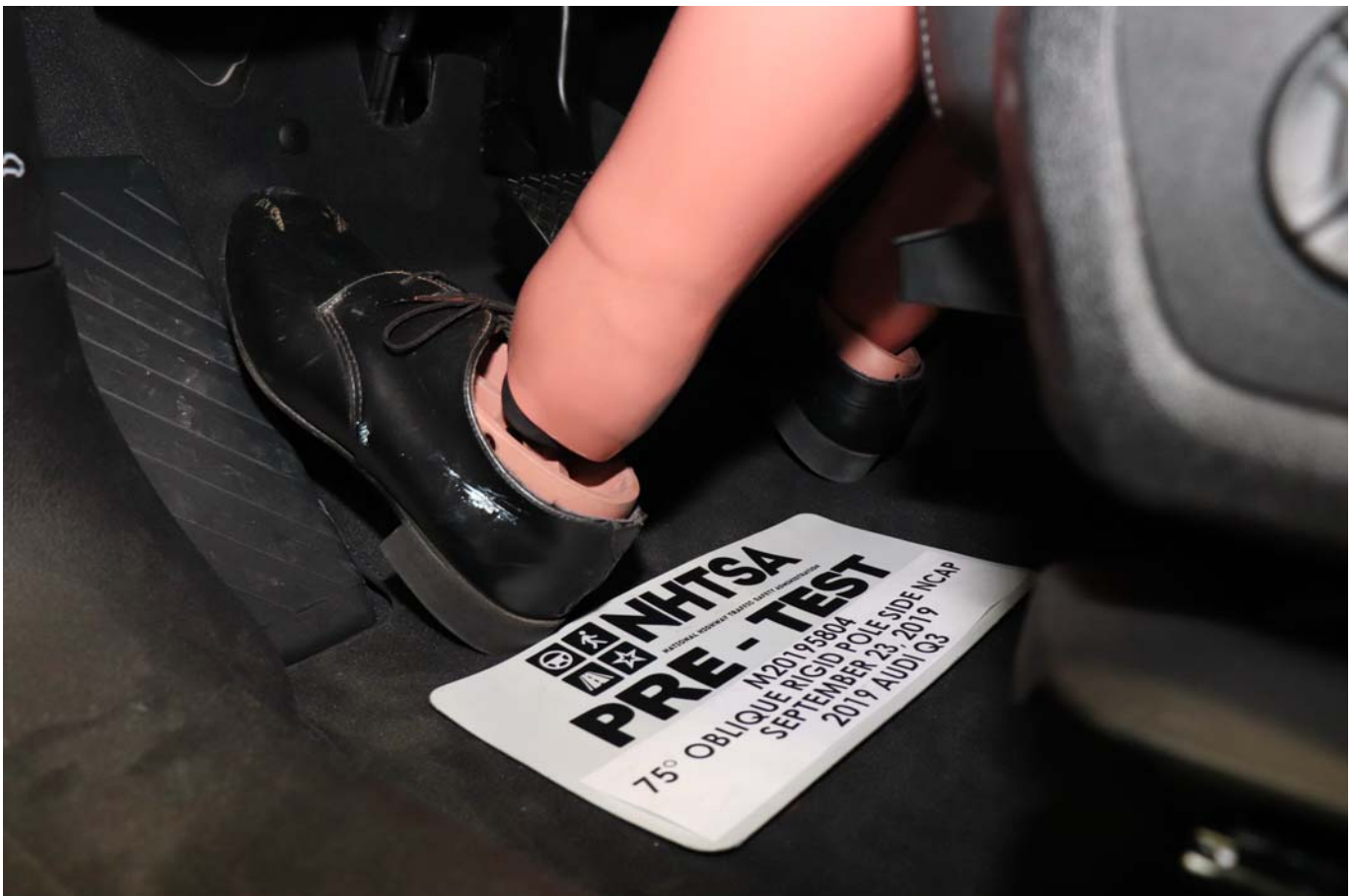


Photo No. 032 - Pre-Test Placement of Dummy Feet



Photo No. 033 - Pre-Test View of Belt Anchorage for Dummy



Photo No. 034 - Pre-Test Left Side View of Steering Wheel



Photo No. 035 - Pre-Test View of Disengaged Parking Brake



Photo No. 036 - Pre-Test View of Parking Brake



Photo No. 037 - Pre-Test Close-Up Left Side View of Driver Seat Track



Photo No. 038 - Pre-Test Close-Up Left Side View of Driver Seat Back

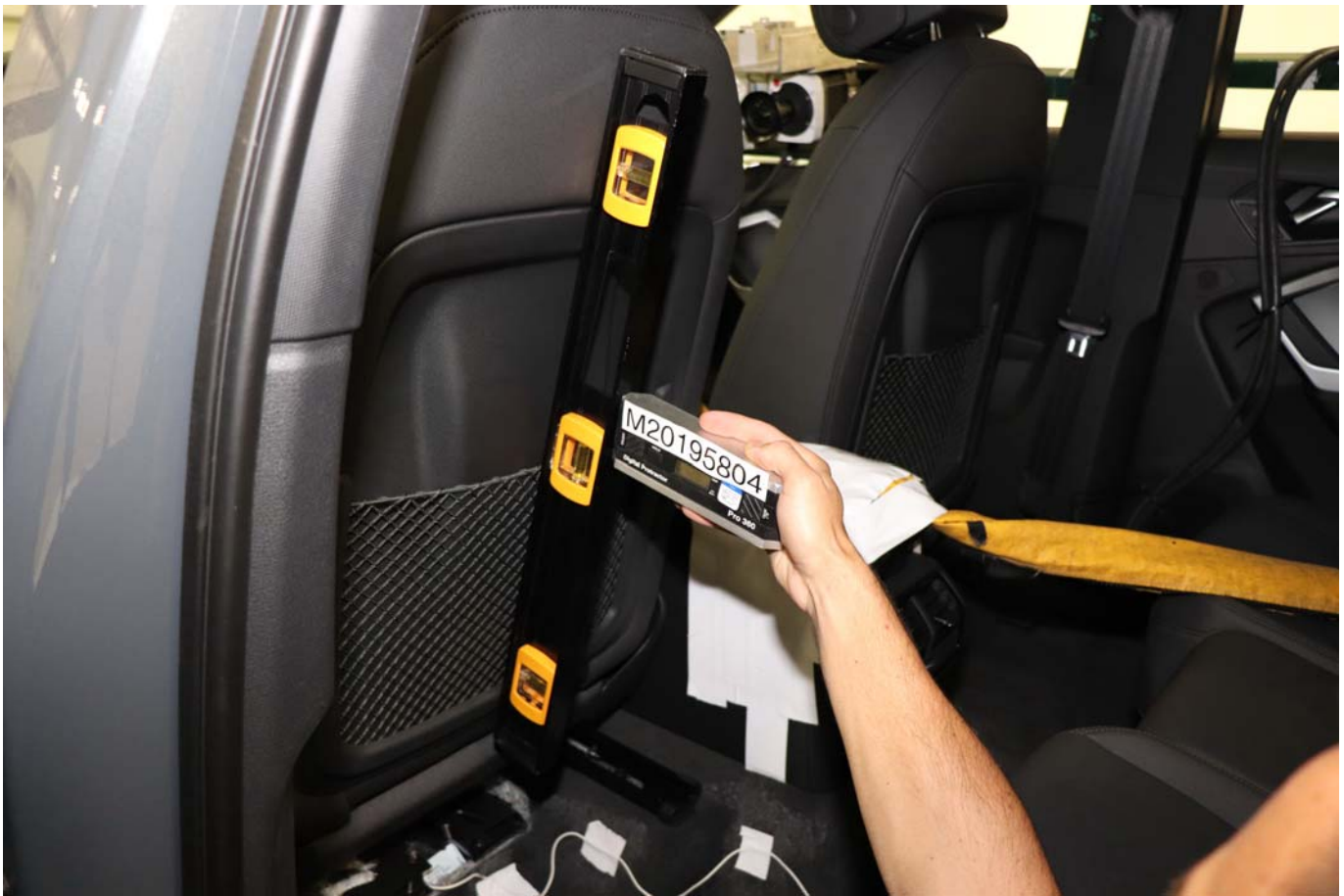


Photo No. 039 - Pre-Test Close-Up View of Driver Seat Back or Head Restraint



Photo No. 040 - Pre-Test Dummy and Door Clearance View



Photo No. 041 - Post-Test Dummy and Door Clearance View



Photo No. 042 - Pre-Test Right Side View of Dummy and Front Seat of Occupant Compartment



Photo No. 043 - Post-Test Right Side View of Dummy and Front Seat of Occupant Compartment

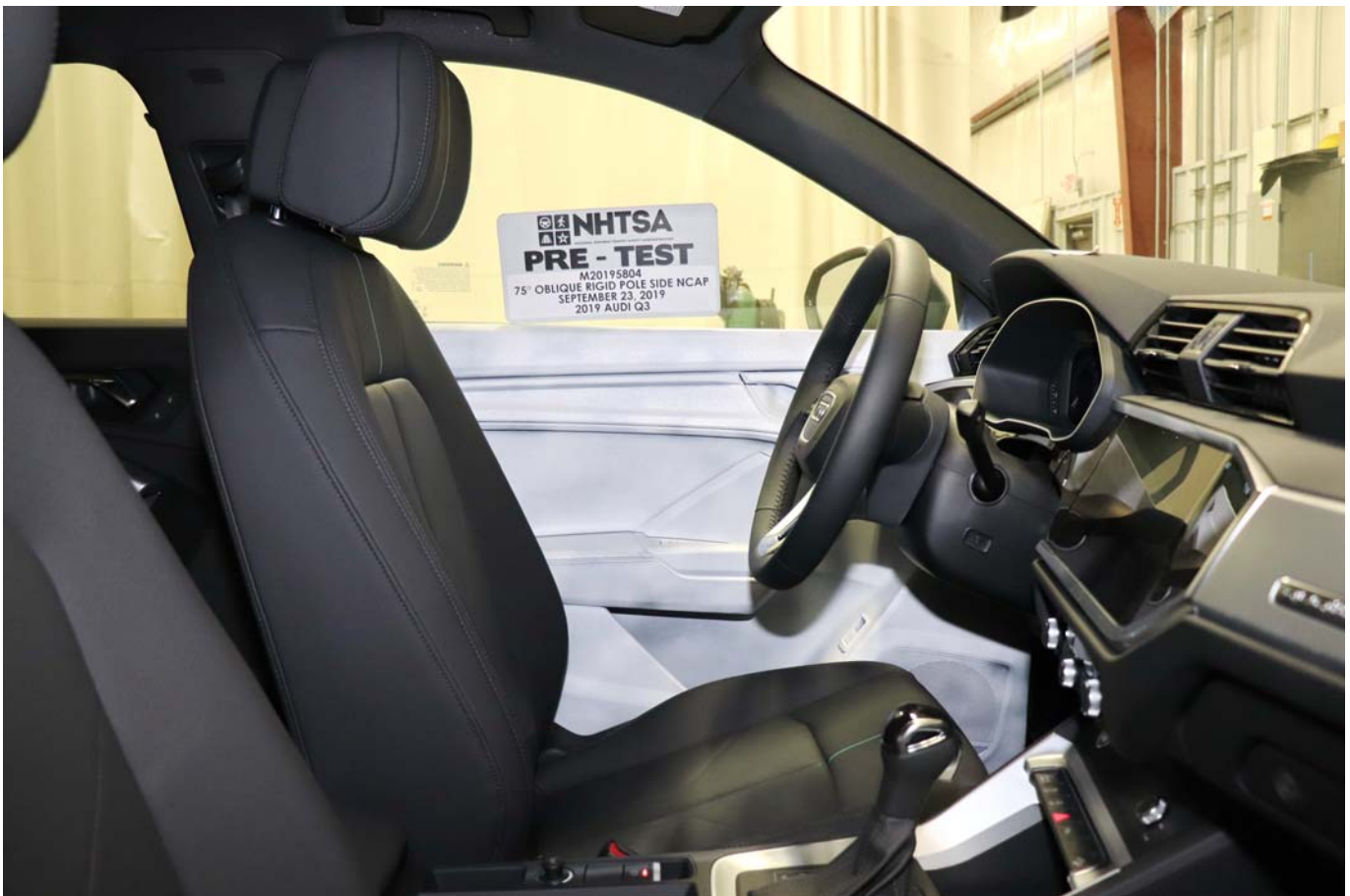


Photo No. 044 - Pre-Test Inner Door Panel View



Photo No. 045 - Post-Test Inner Door Panel View Showing Dummy Contact Location



Photo No. 046 - Post-Test Dummy Close-Up Head Contact with Vehicle Interior View



Photo No. 047 - Post-Test Dummy Close-Up Head Contact with Side Air Bag View



Photo No. 048 - Post-Test Dummy Close-Up Torso Contact with Vehicle Interior View



Photo No. 049 - Post-Test Dummy Close-Up Torso Contact with Side Air Bag View



Photo No. 050 - Post-Test Dummy Close-Up Pelvis Contact with Vehicle Interior View



Photo No. 051 - Post-Test Dummy Close-Up Pelvis Contact with Side Air Bag View



Photo No. 052 - Post-Test Dummy Close-Up Knee Contact with Vehicle Interior View



Photo No. 053 - Pre-Test View of Fuel Filler Cap or Fuel Filler Neck



Photo No. 054 - Post-Test View of Fuel Filler Cap or Fuel Filler Neck



Photo No. 055 - Close-Up View of Vehicle Certification Label



Photo No. 056 - Close-Up View of Vehicle Tire Information Placard or Label

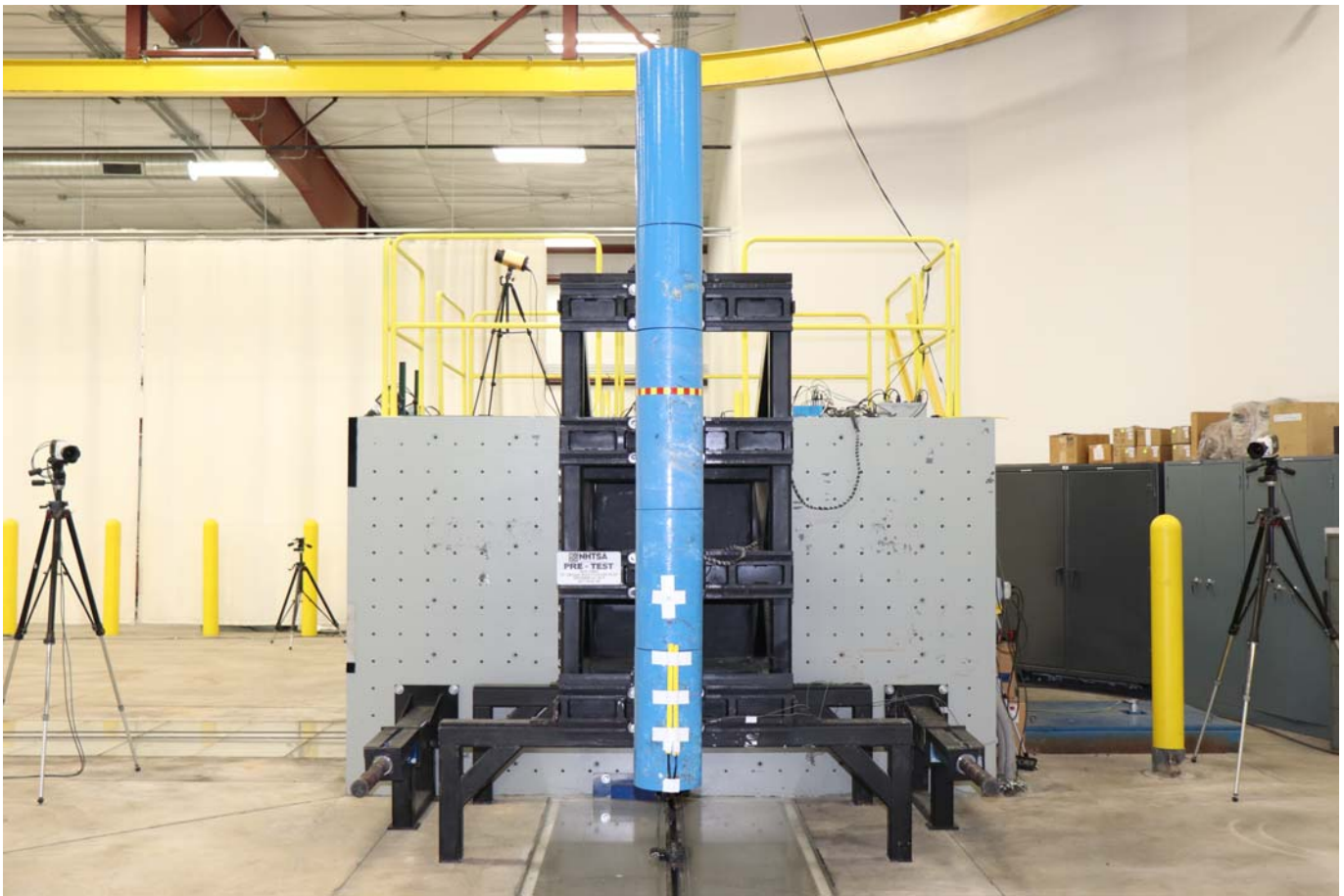


Photo No. 057 - Pre-Test Pole Barrier Front View

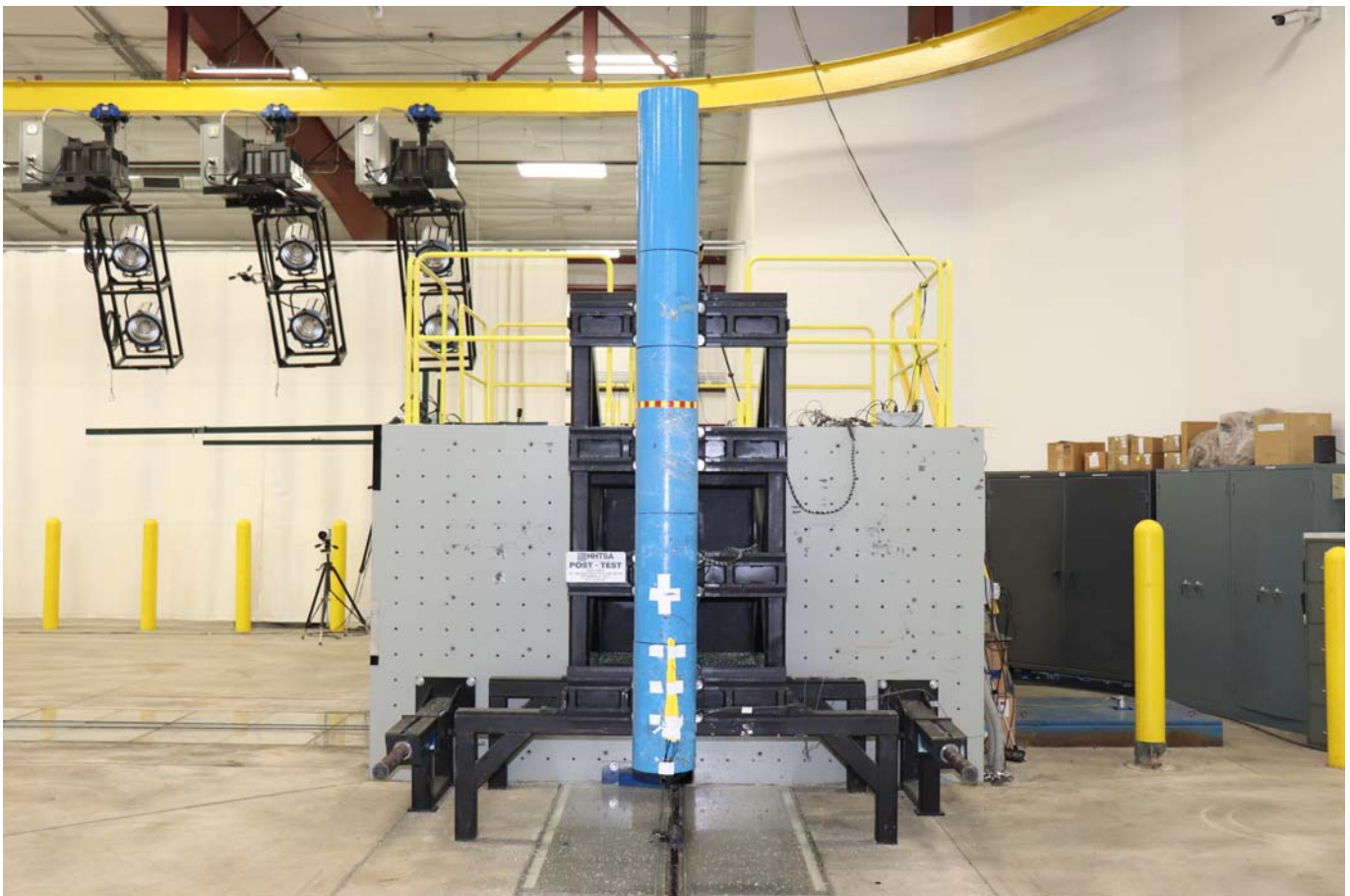


Photo No. 058 - Post-Test Pole Barrier Front View



Photo No. 059 - Pre-Test Pole Barrier Side View



Photo No. 060 - Post-Test Pole Barrier Side View



Photo No. 061 - Pre-Test Ballast View



Photo No. 062 - Post-Test Primary and Redundant Speed Trap Read-Out



Photo No. 063 - FMVSS Photo No. 301 Static Rollover 0 Degrees



Photo No. 064 - FMVSS Photo No. 301 Static Rollover 90 Degrees



Photo No. 065 - FMVSS Photo No. 301 Static Rollover 180 Degrees



Photo No. 066 - FMVSS Photo No. 301 Static Rollover 270 Degrees



Photo No. 067 - FMVSS Photo No. 301 Static Rollover 360 Degrees



Photo No. 068 - Impact Event



STANDARD EQUIPMENT (unless replaced by options)

- ### TECHNICAL
- 2.0L I4 engine
 - 8-speed Tiptronic transmission with quattro all-wheel drive system
 - 18" 5-arm design wheels with 235/55 all-season tires
 - Speed sensitive electromechanical power steering
 - Start stop system
 - Temporary spare tire with tool kit and car jack

COMFORT/TECHNOLOGY

- Audi drive select
- Audi MMI touch response (8.8" touchscreen)
- Audi smartphone interface
- Audi sound system
- Aluminum roof rails
- Digital instrument cluster (10.25" screen)
- Dual-zone automatic climate control
- Exterior with full-paint finish
- Heated front seats
- Leather seating surfaces
- LED headlights with High beam assist
- Micrometallic Silver Inlay
- Panoramic sunroof
- Preparation for mobile phone (Bluetooth®)
- Power adjustable, heated exterior mirrors
- Power tailgate
- Rear seat with 40/20/40 split folding, sliding, and reclining
- Three-spoke multifunction steering wheel
- USB-C (x1) and USB-A (x3) ports
- 8-way power driver's seat with 4-way power lumbar

SAFETY/CONVENIENCE

- Advanced Airbag Protection System with 6 airbags
- Anti-lock Braking System (ABS) w/ Brake Assist
- Audi pre sense basic (preventative occupant protection)
- Audi pre sense front
- Child safety locks in rear doors, power
- Electronic Stabilization Control (ESC) w/ Offroad mode
- Electronic vehicle immobilization
- LED Daytime Running Lights (DRLs)
- LED taillights w/ dynamic turn signals
- Lower Anchors and Tethers for Children (LATCH)
- Rearview camera
- Tire Pressure Monitoring System (TPMS)

WARRANTY/MAINTENANCE

- 4 Year/50,000 mile (whichever occurs first) New Vehicle Limited Warranty*
 - 12 Year Limited Warranty Against Corrosion Perforation
 - 1 Year/10,000 mile (whichever occurs first) First Scheduled Maintenance Service FREE OF CHARGE
 - 4 Years Roadside Assistance coverage provided by a third party supplier
- *Please refer to the 2019 Audi Warranty and Maintenance Booklet for complete coverage information.

MANUFACTURER'S SUGGESTED RETAIL PRICE

2019 Audi Q3 45 TFSI quattro **\$34,700.00**

PACKAGES / OPTIONS

Nano Gray metallic	\$595.00
Black interior	Included
Convenience package	\$1,600.00
Alarm	
HomeLink® garage door opener	
SiriusXM® All Access service w/3-month trial subscription	
Audi advanced key	
Audi parking system plus	
Audi side assist with rear cross traffic assist	
Lane departure warning	
Apple® Lightning® and USB Type-C cables	\$110.00
Audi cargo box	\$75.00
Destination Charge	\$995.00

Total Price: \$38,075.00

Fuel, license, title fees, taxes and dealer-installed accessories are not included.

MODEL: F3BBEA

VIN: WA1AECF3XK1081833

DEALER: 422A34
AUDI CALABASAS
24650 CALABASAS RD.
CALABASAS, CA 91302
Port of Entry: SAN DIEGO

SHIP TO: 422A34
AUDI CALABASAS
24650 CALABASAS RD.
CALABASAS, CA 91302
COMM NUM: WJ4245
Transportation Method: TRUCK

GOVERNMENT 5-STAR SAFETY RATINGS

Overall Vehicle Score Not Rated

Based on the combined ratings of frontal, side and rollover. Should ONLY be compared to other vehicles of similar size and weight.

Frontal Crash	Driver Passenger	Not Rated
---------------	------------------	-----------

Based on the risk of injury in a frontal impact. Should ONLY be compared to other vehicles of similar size and weight.

Side Crash	Front Seat Rear Seat	Not Rated
------------	----------------------	-----------

Based on the risk of injury in a side impact.

Rollover	Not Rated
----------	-----------

Based on the risk of rollover in a single-vehicle crash.

Star ratings range from 1 to 5 stars (★★★★★) with 5 being the highest.

Source: National Highway Traffic Safety Administration (NHTSA).

www.safercar.gov or 1-888-327-4236

EPA DOT Fuel Economy and Environment Gasoline Vehicle

Fuel Economy **22** MPG
combined city/hwy

19 city 27 highway

4.5 gallons per 100 miles

Small Sport Utility Vehicles range from 18 to 120 MPG. The best vehicle rates 136 MPG.

You spend \$1,750 more in fuel costs over 5 years compared to the average new vehicle.

Annual fuel cost \$1,750

Fuel Economy & Greenhouse Gas Rating (tailpipe only) **4**

Smog Rating (tailpipe only) **7**

This vehicle emits 399 grams of CO₂ per mile. The best emits 0 grams per mile (tailpipe only). Producing and distributing fuel also create emissions, learn more at fuelconomy.gov.

Actual results will vary for many reasons, including driving conditions and how you drive and maintain your vehicle. The average new vehicle gets 27 MPG and costs \$7,000 to fuel over 5 years. Cost estimates are based on 15,000 miles per year at \$2.55 per gallon. MPGe is miles per gasoline gallon equivalent. Vehicle emissions are a significant cause of climate change and smog.

fuelconomy.gov
Calculate personalized estimates and compare vehicles

PARTS CONTENT INFORMATION

For Vehicles In This Carline	1%	For This Vehicle:	Final Assembly Point: GYOR, HUNGARY
U.S./Canadian Parts Content:	1%	Country Of Origin:	ENGINE: HUNGARY
Major Sources Of Foreign			TRANSMISSION: JAPAN
Parts Content:	HUNGARY: 44%		
	GERMANY: 31%		

NOTE: PARTS CONTENT DOES NOT INCLUDE FINAL ASSEMBLY, DISTRIBUTION OR OTHER NON-PARTS COSTS.

Photo No. 069 - Monroney Label

Sitting correctly and safely

Head restraints

General information



Fig. 55 Correctly adjusted head restraints

Make sure that:

- The upper edge of the head restraint is as even as possible with the top of your head
- The head restraint is as close as possible to the back of the head
- The head restraints in any occupied rear seats are all the way up

WARNING

- There is one head restraint for each seat. All vehicle occupants must adjust the head restraint correctly before every trip. Having head restraints that are not adjusted correctly or not installed in the vehicle increases the risk of a neck injury during sudden or unexpected driving or braking maneuvers or in a collision.
- Only remove the rear seat head restraints if it is necessary to install a child safety seat ⇒ page 66. Stow the removed head restraints securely, for example in the luggage compartment. Reinstall the head restraints immediately once the child safety seat has been removed. Driving without head restraints increases the risk of serious neck injuries.

Front head restraints

Applies to: vehicles with adjustable head restraints

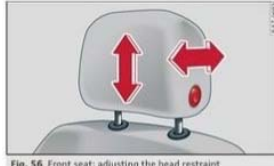


Fig. 56 Front seat: adjusting the head restraint

Adjusting the head restraints

- To adjust the head restraint upward or forward, slide it until it locks into place.
- To adjust the head restraint downward or backward, press the button on the side and slide the head restraint. Release the button and slide the head restraint farther until it locks into place.

Rear head restraints

Applies to: vehicles with adjustable head restraints

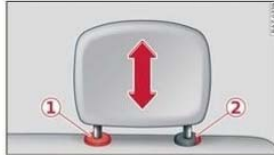


Fig. 57 Rear seat: adjusting or removing the head restraint

Adjusting the head restraints

- To adjust the head restraint upward, slide it until it locks into place.
- To adjust the head restraint downward, press the button ② and slide the head restraint. Release the button and slide the head restraint farther until it locks into place.

Removing the headrests

Applies to: vehicles with removable head restraints

- Fold the backrest forward slightly ⇒ page 75.
- Move the head restraint upward all the way. ▶

Sitting correctly and safely

- Insert a suitable tool such as the the vehicle key or mechanical key into the release point on the base ① and press the button ②. Pull the head restraint out of the backrest at the same time ⇒ **▲** in *General information* on page 57.

Installing the headrests

Applies to: vehicles with removable head restraints

- Fold the backrest forward slightly ⇒ page 75.
- Slide the posts on the head restraint down into the guides until the posts click into place.
- Press the button ② and slide the head restraint all the way down. It should not be possible to remove the head restraint from the backrest without pressing the button.

Safety belts

General information

Each seat is equipped with a three-point safety belt. Safety belts that are worn correctly are the most effective way to reduce the risk of serious or fatal injuries in a collision. Therefore, wear your safety belt correctly and make sure that all vehicle passengers are also wearing their safety belts correctly when the vehicle is moving.

Even though your vehicle is equipped with an airbag system, every vehicle passenger must still always wear the appropriate safety belt. In addition to their normal protective function, safety belts also hold vehicle occupants in the correct seating position in the event of a collision so that the airbags can deploy correctly and provide additional protection. Safety belts provide protection during collisions when the airbags do not deploy or if they have already deployed.

WARNING

- The risk of serious or fatal injury increases if the safety belt is not fastened, if it is worn incorrectly, or if it is damaged.
- All vehicle occupants, including the driver, must fasten their safety belts correctly before every trip and must always keep their safety belts fastened during the trip, regardless of whether the seat is equipped with an airbag or not. This also applies to children

that are seated in a child safety seat that is appropriate for their weight and age and that is secured with a safety belt.

- In the event of a collision, vehicle occupants that are not wearing safety belts could be propelled through the vehicle interior and collide with vehicle components, such as the steering wheel, instrument panel, windshield, or doors. In some situations, vehicle occupants could also be ejected from the vehicle. Vehicle occupants in the rear seats who do not wear safety belts not only endanger themselves, but also other people in the vehicle.

- Only one person may be fastened with a safety belt at a time. Never secure more than one person, including children, with a single safety belt.

- Never allow children or infants to ride on another person's lap and be belted into the safety belt with them.

- Insert the belt buckle only in the belt latch belonging to the corresponding seat, so that the protective function is not impaired.
- To ensure the maximum protective function of the safety belts, all vehicle passengers must sit in the correct seating position ⇒ page 53.

- Check the condition of your vehicle's safety belts regularly. If you find damage to the belt webbing, the belt connections, the retractor, or the buckle, have the damaged safety belt replaced by an authorized Audi dealer or authorized Audi Service Facility.
- The safety belts must not be removed or modified in any way. Do not attempt to repair the safety belts yourself.

- Safety belts that are strained during an accident, and thus stretched, must be replaced by an authorized Audi dealer or authorized Audi Service Facility.



Photo No. 071 - Post-Test View of Shattered Vehicle Inner Door Panel

APPENDIX B
DUMMY RESPONSE DATA PLOTS

TABLE OF DATA PLOTS
Driver Dummy Instrumentation Plots

		<u>Page No.</u>
Figure No. 1.	Driver Head CG Acceleration (X) vs. Time	B-1
Figure No. 2.	Driver Head CG Acceleration (Y) vs. Time	B-1
Figure No. 3.	Driver Head CG Acceleration (Z) vs. Time	B-1
Figure No. 4.	Driver Head CG Resultant Acceleration (X) vs. Time	B-1
Figure No. 5.	Driver Lower Spine T12 Acceleration (X) vs. Time	B-2
Figure No. 6.	Driver Lower Spine T12 Acceleration (Y) vs. Time	B-2
Figure No. 7.	Driver Lower Spine T12 Acceleration (Z) vs. Time	B-2
Figure No. 8.	Driver Lower Spine T12 Resultant Acceleration vs. Time	B-2
Figure No. 9.	Driver Iliac Wing Force on Impact Side (Y) vs. Time	B-3
Figure No. 10.	Driver Acetabulum Force on Impact Side (Y) vs. Time	B-3
Figure No. 11.	Driver Total Pelvis Force on Impact Side (Y) vs. Time	B-3

The following additional data for this test can be obtained from the Research and Development section of the NHTSA website. The website can be found at www.nhtsa.gov

Additional Driver Dummy Instrumentation Data

Driver Head CG Redundant Acceleration (X) vs. Time

Driver Head CG Redundant Acceleration (Y) vs. Time

Driver Head CG Redundant Acceleration (Z) vs. Time

Driver Head Angular Velocity X (Deg/Sec) vs. Time

Driver Head Angular Velocity Y (Deg/Sec) vs. Time

Driver Head Angular Velocity Z (Deg/Sec) vs. Time

Driver Upper Thorax Rib Deflection (Y)

Driver Middle Thorax Rib Deflection (Y)

Driver Lower Thorax Rib Deflection (Y)

Driver Upper Abdomen Rib Deflection (Y)

Driver Lower Abdomen Rib Deflection (Y)

Vehicle Instrumentation Data

Vehicle Center of Gravity Acceleration (X)

Vehicle Center of Gravity Acceleration (Y)

Vehicle Center of Gravity Acceleration (Z)

Left Floor Sill Acceleration (Y)

Left A-Pillar Sill Acceleration (Y)

Left Lower A-Pillar Acceleration (Y)

Left Mid A-Pillar Acceleration (Y)

Left B-Pillar Sill Acceleration (Y)

Left Lower B-Pillar Acceleration (Y)

Left Mid B-Pillar Acceleration (Y)

Driver Seat Track at Dummy Hip Point Acceleration (Y)

Engine Top Acceleration (X)

Engine Top Acceleration (Y)

Firewall Center Acceleration (Y)

Right Roof at Vertical Impact Reference Line Acceleration (Y)

Right Sill at Vertical Impact Reference Line Acceleration (Y)

Rear Floorpan Behind Rear Axle at Centerline Acceleration (X)

Rear Floorpan Behind Rear Axle at Centerline Acceleration (Y)

Pole Instrumentation Data

Load Cell Pole Barrier #1 Force (Y)

Load Cell Pole Barrier #2 Force (Y)

Load Cell Pole Barrier #3 Force (Y)

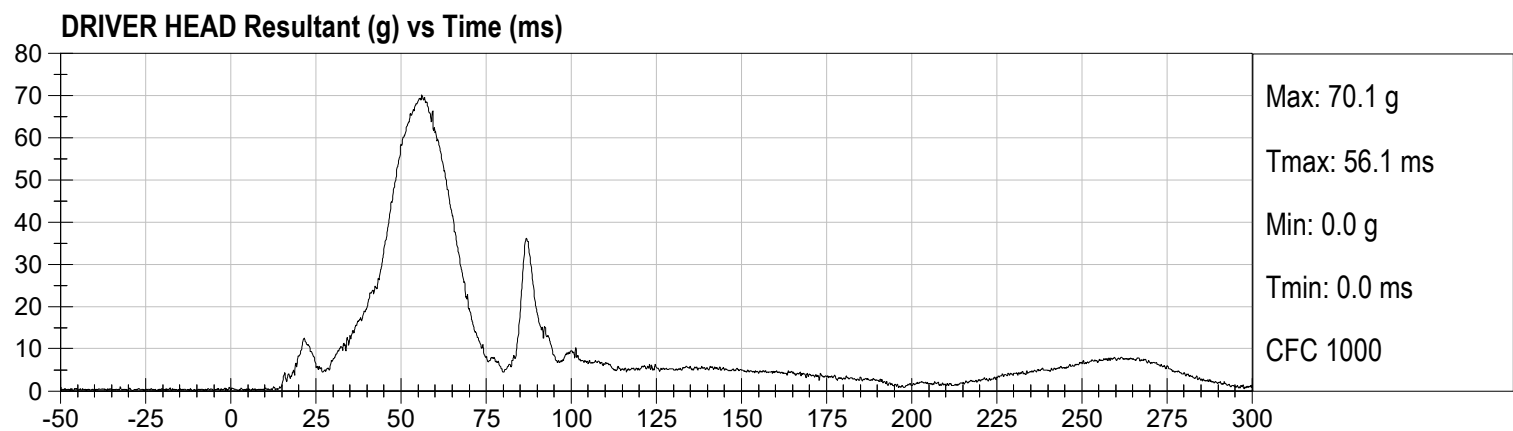
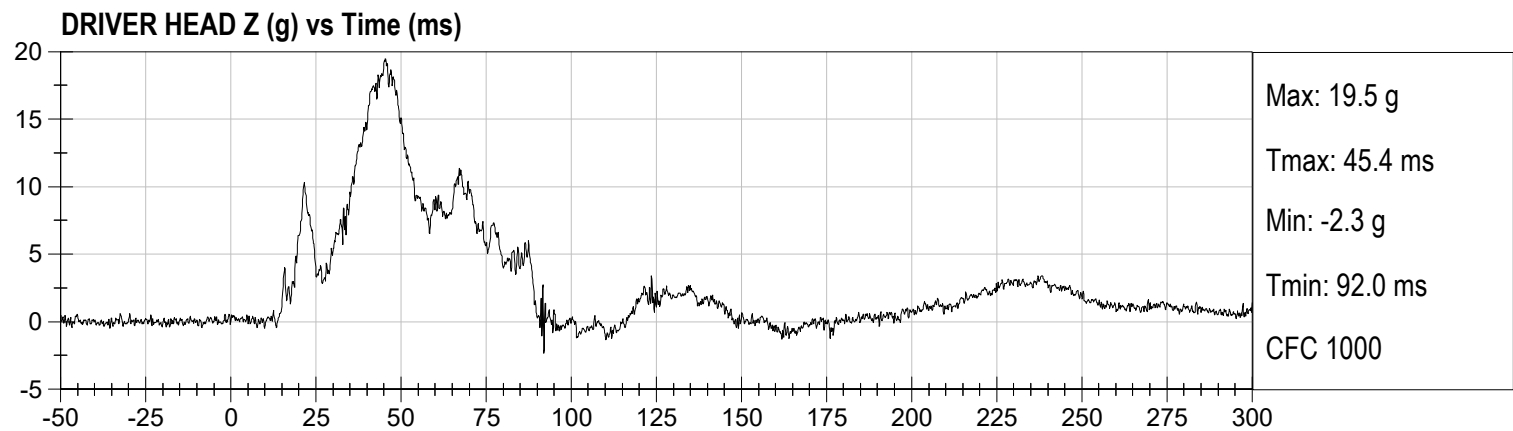
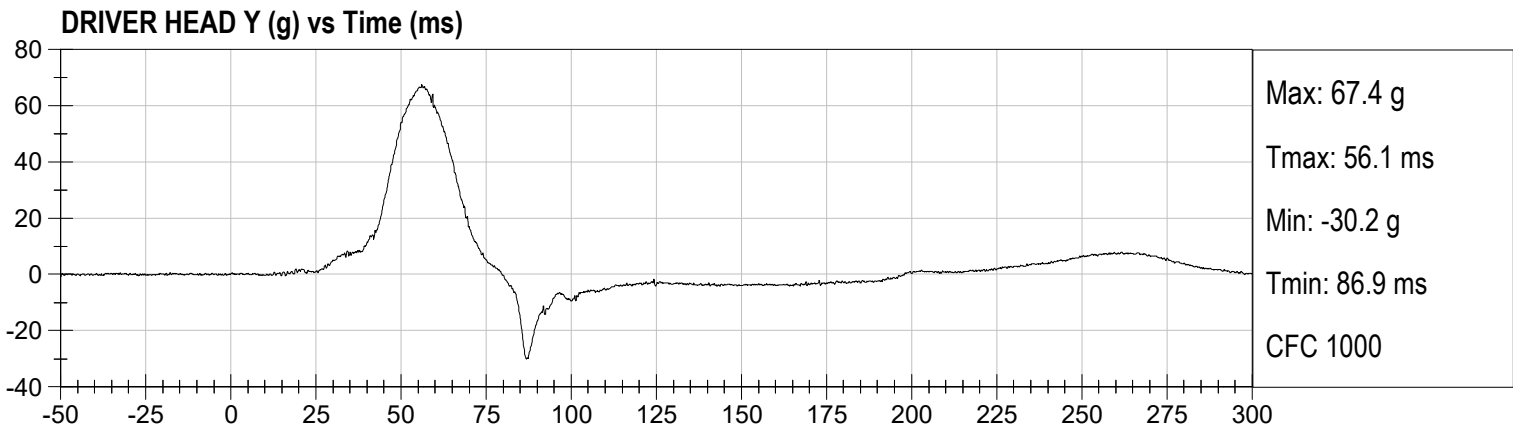
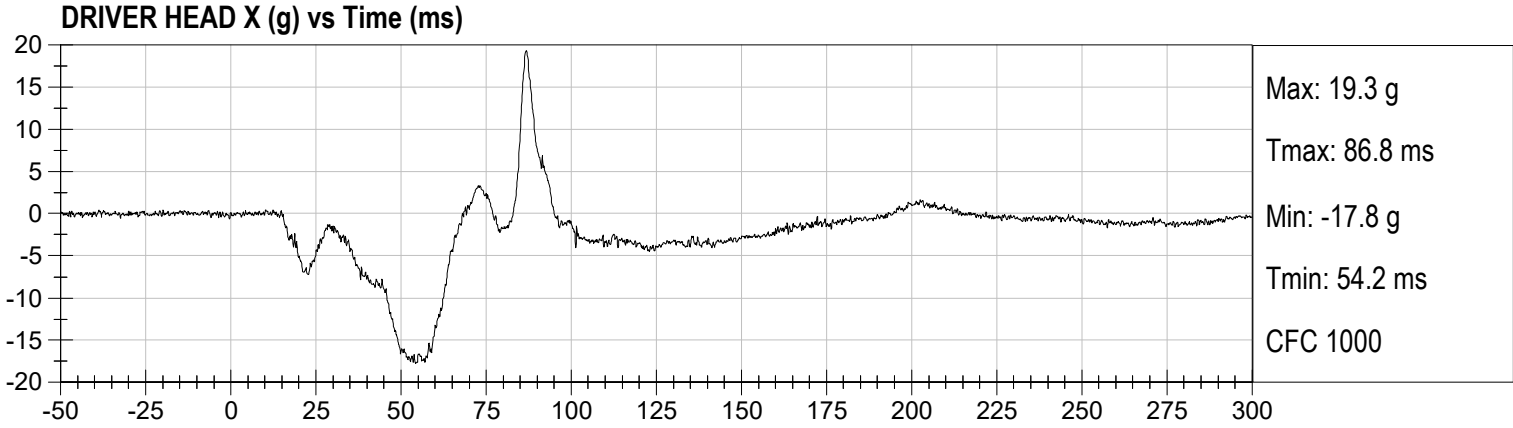
Load Cell Pole Barrier #4 Force (Y)

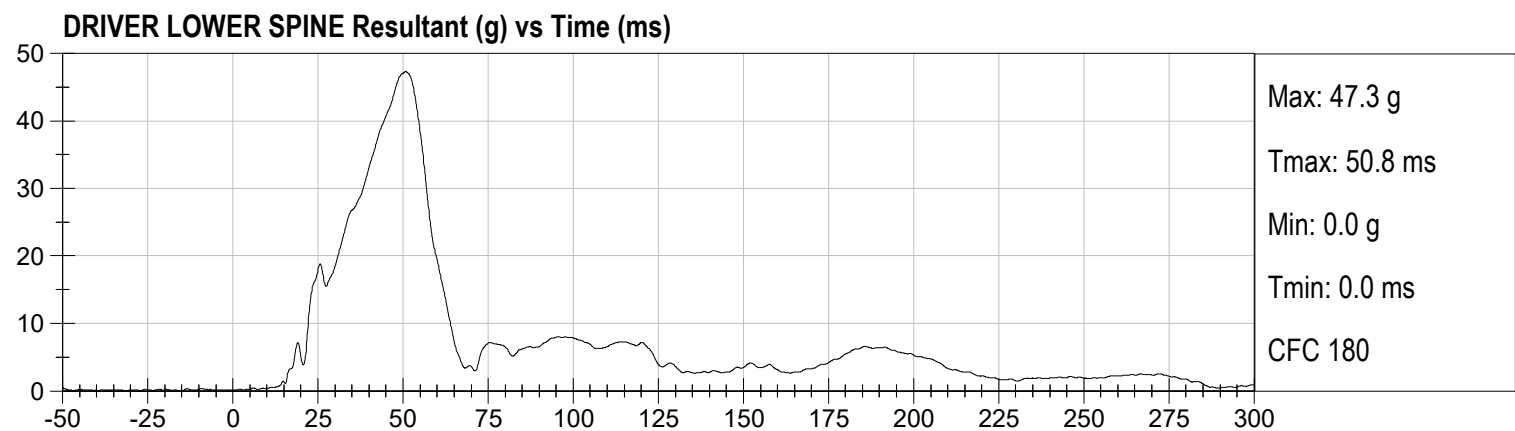
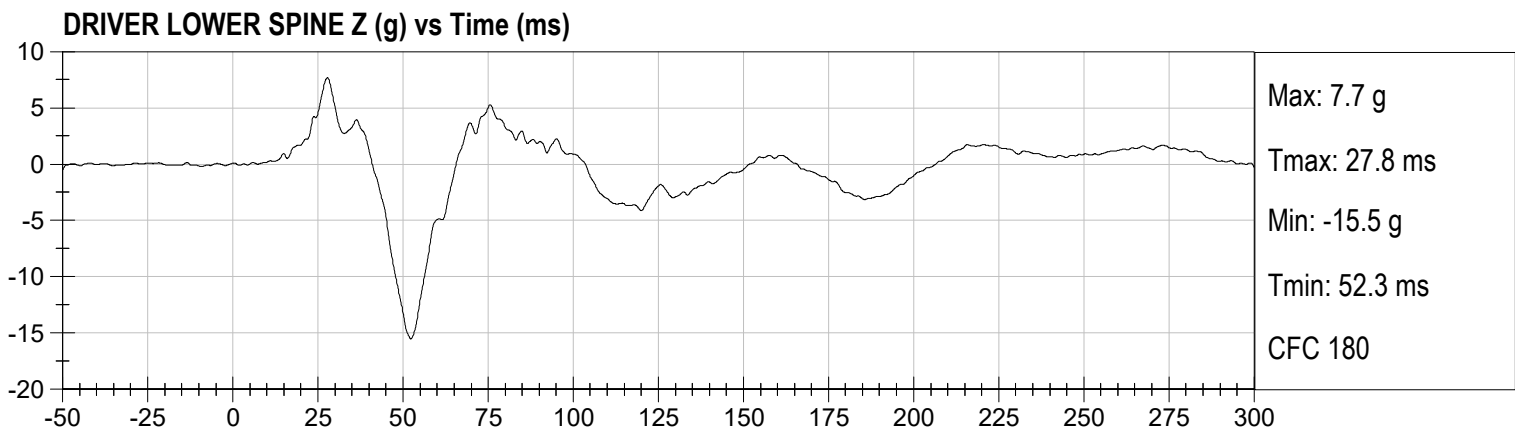
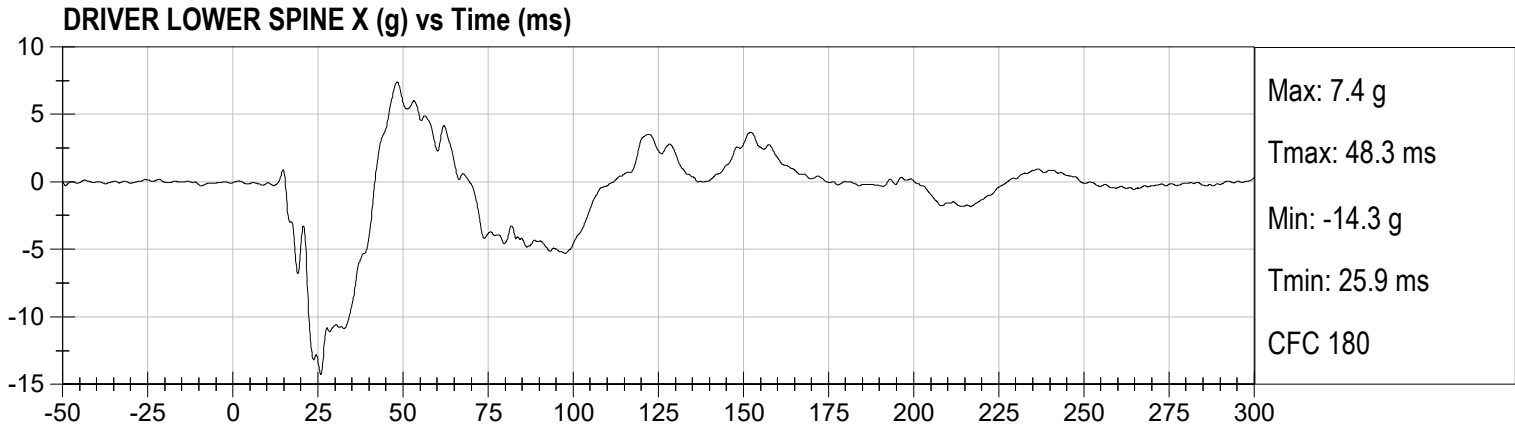
Load Cell Pole Barrier #5 Force (Y)

Load Cell Pole Barrier #6 Force (Y)

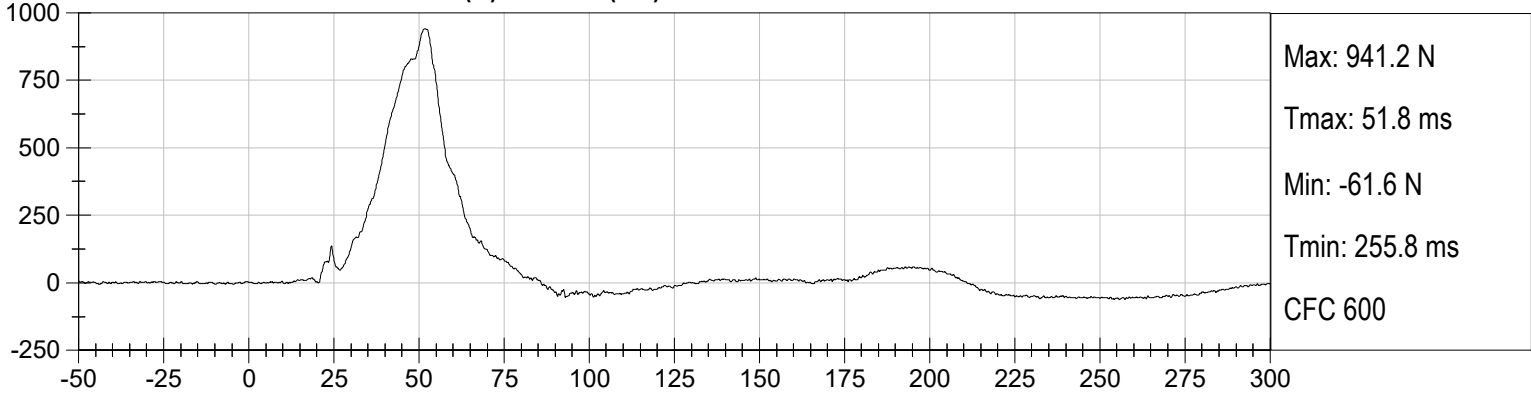
Load Cell Pole Barrier #7 Force (Y)

Load Cell Pole Barrier #8 Force (Y)

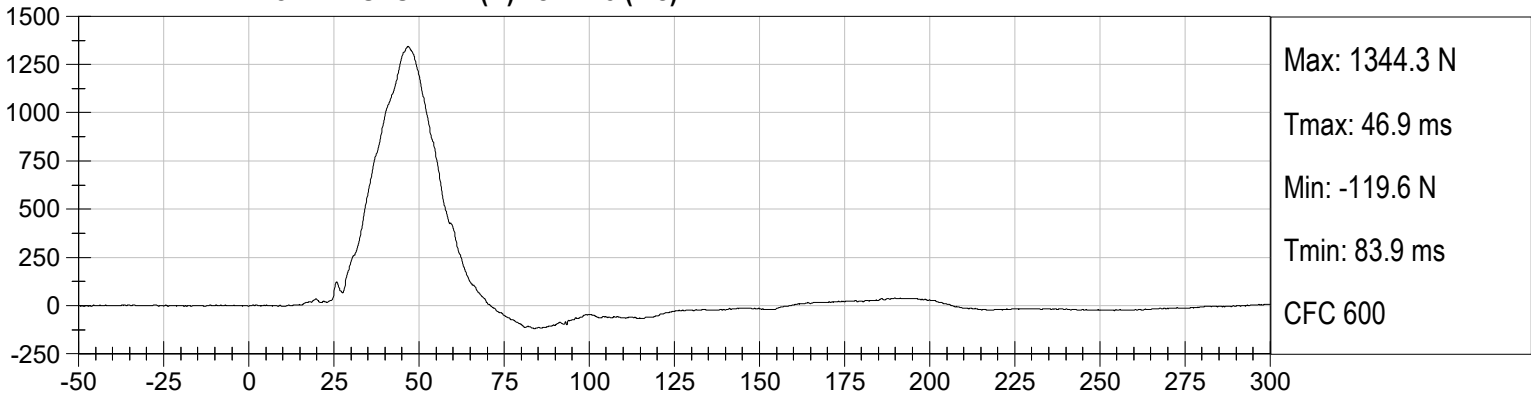




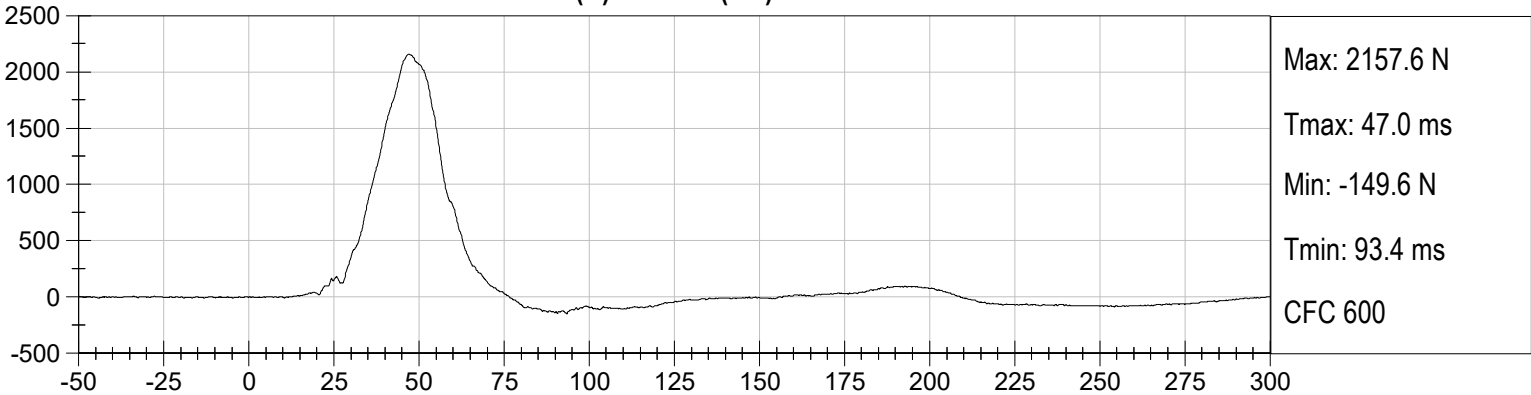
DRIVER LEFT ILIUM CREST FY (N) vs Time (ms)



DRIVER LEFT ACETABULUM FY (N) vs Time (ms)



DRIVER LEFT LATERAL PELVIC FORCE (N) vs Time (ms)



APPENDIX C
DUMMY CONFIGURATION AND PERFORMANCE VERIFICATION DATA

CALIBRATION TEST RESULTS

PRE-TEST

SID-IIS 5TH PERCENTILE FEMALE - DRIVER ATD

SID-IIsD External Measurements
SN: 296

No.	Name	Spec. (mm)	Result	Pass/Fail
A	Sitting Height	772 - 788	784	Pass
B	Shoulder Pivot Height	437 - 453	442	Pass
C	H-point Height	79 - 89	83	Pass
D	H-point from Seatback	141 - 151	145	Pass
E	Shoulder Pivot from Backline	97 - 107	99	Pass
F	Thigh Clearance	119 - 135	121	Pass
G	Head Breadth	140 - 148	142	Pass
H	Head Back from Backline	40 - 46	45	Pass
I	Head Depth	178 - 188	180	Pass
J	Head Circumference	541 - 551	548	Pass
K	Buttock to Knee Length	514 - 540	535	Pass
L	Popliteal Height	343 - 369	358	Pass
M	Knee Pivot to Floor Height	392 - 409	404	Pass
N	Buttock Popliteal Length	416 - 442	435	Pass
O	Chest Depth w/o Jacket	195 - 211	206	Pass
P	Foot Length	216 - 232	219	Pass
Q	Hip Breadth (w/ pelvic plugs)	313 - 323	316	Pass
R	Arm Length	249 - 259	250	Pass
S	Knee Joint to Seatback	477 - 493	481	Pass
V	Shoulder Width	341 - 357	346	Pass
W	Foot Width	78 - 94	85	Pass
Y	Chest Circumference w/ jacket	851 - 881	870	Pass
Z	Waist Circumference	761 - 791	772	Pass

MGA RESEARCH CORPORATION
HEAD DROP TEST
SID-IIs BUILD LEVEL D DUMMY

ATD Serial No: 296

Test ID: D192881

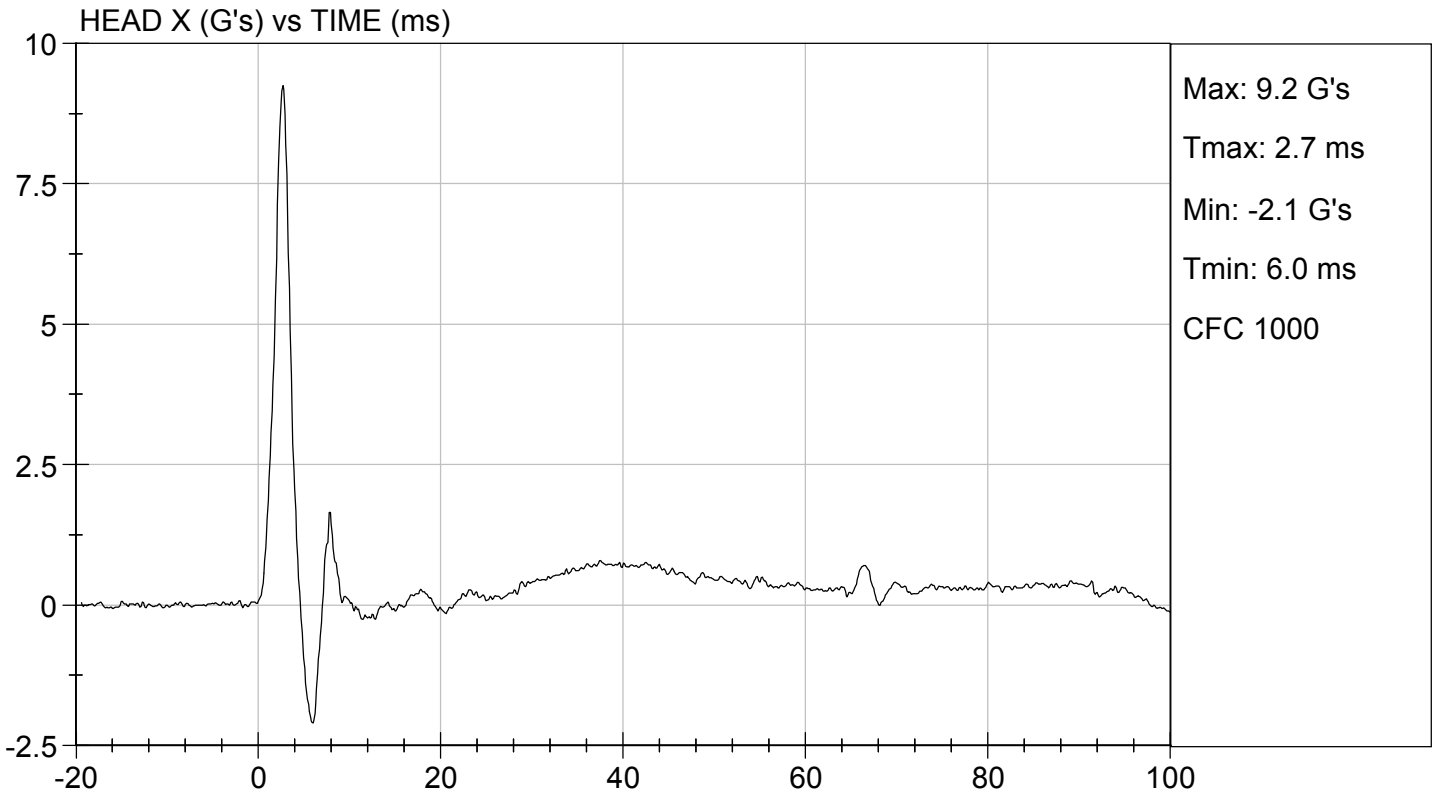
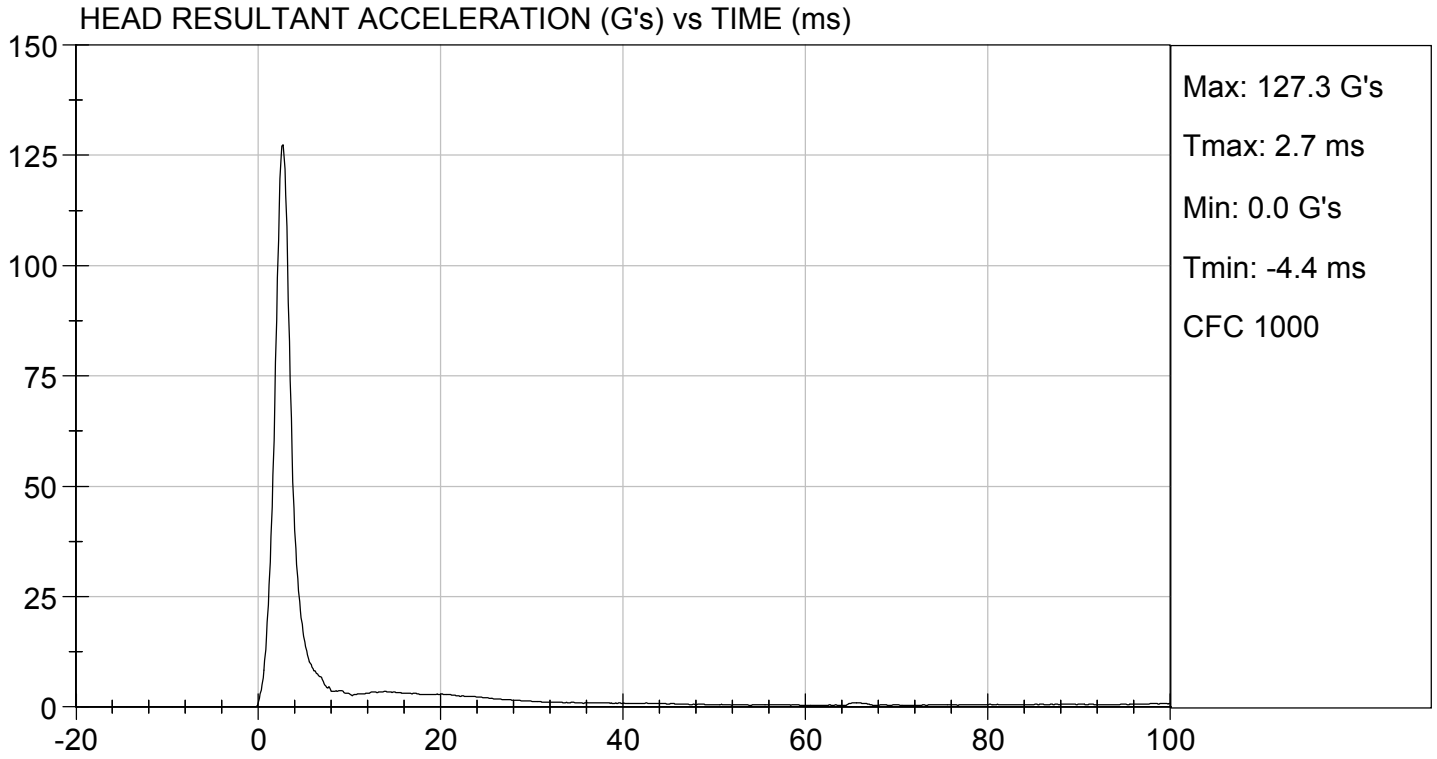
Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.5	Pass
Laboratory Relative Humidity	%	10 to 70	44	Pass
Peak Resultant Acceleration	G's	115 to 137	127	Pass
Peak Longitudinal Acceleration	G's	+/- 15	9.2	Pass
Unimodal	N/A	Yes	Yes	Pass
Oscillations	N/A	<15%	Yes	Pass
Overall Test Results				Pass

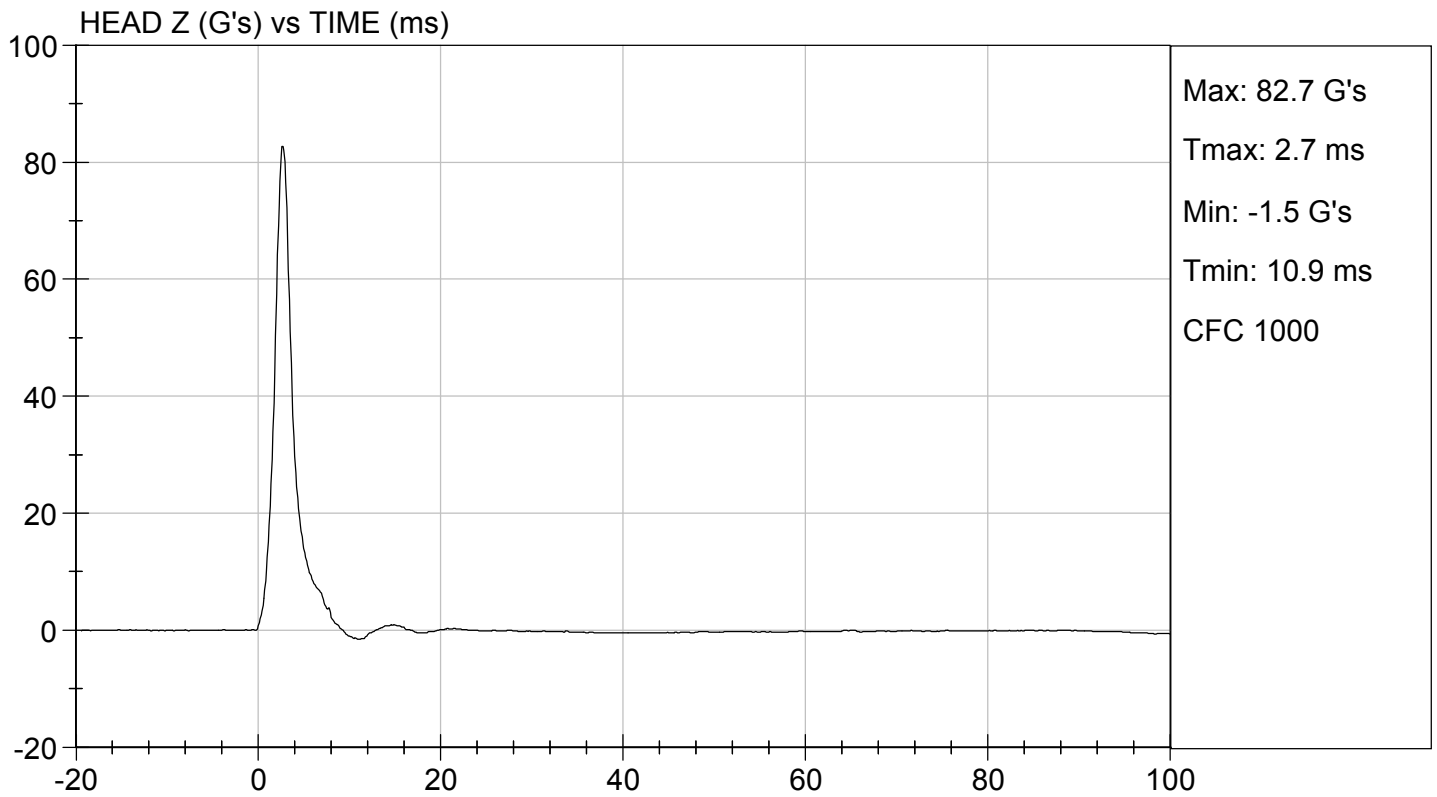
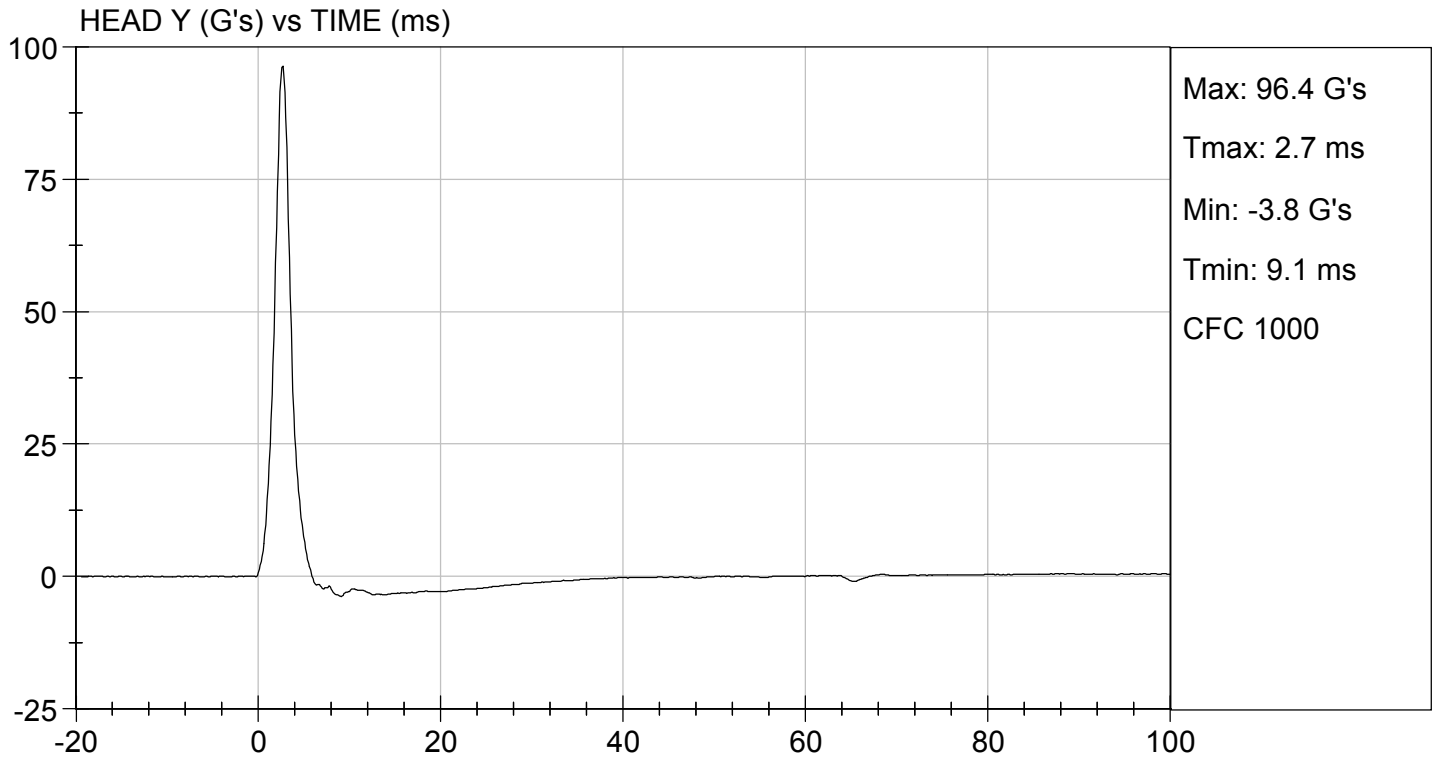
Jacob D Taylor
 Laboratory Technician

09/12/2019

Test Date

Robert Schumley
 Approved By



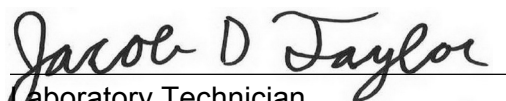


**MGA RESEARCH CORPORATION
LATERAL NECK PENDULUM TEST
SID-IIs BUILD LEVEL D DUMMY**

ATD Serial No: 296

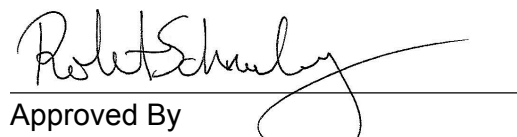
Test I.D.: D192882

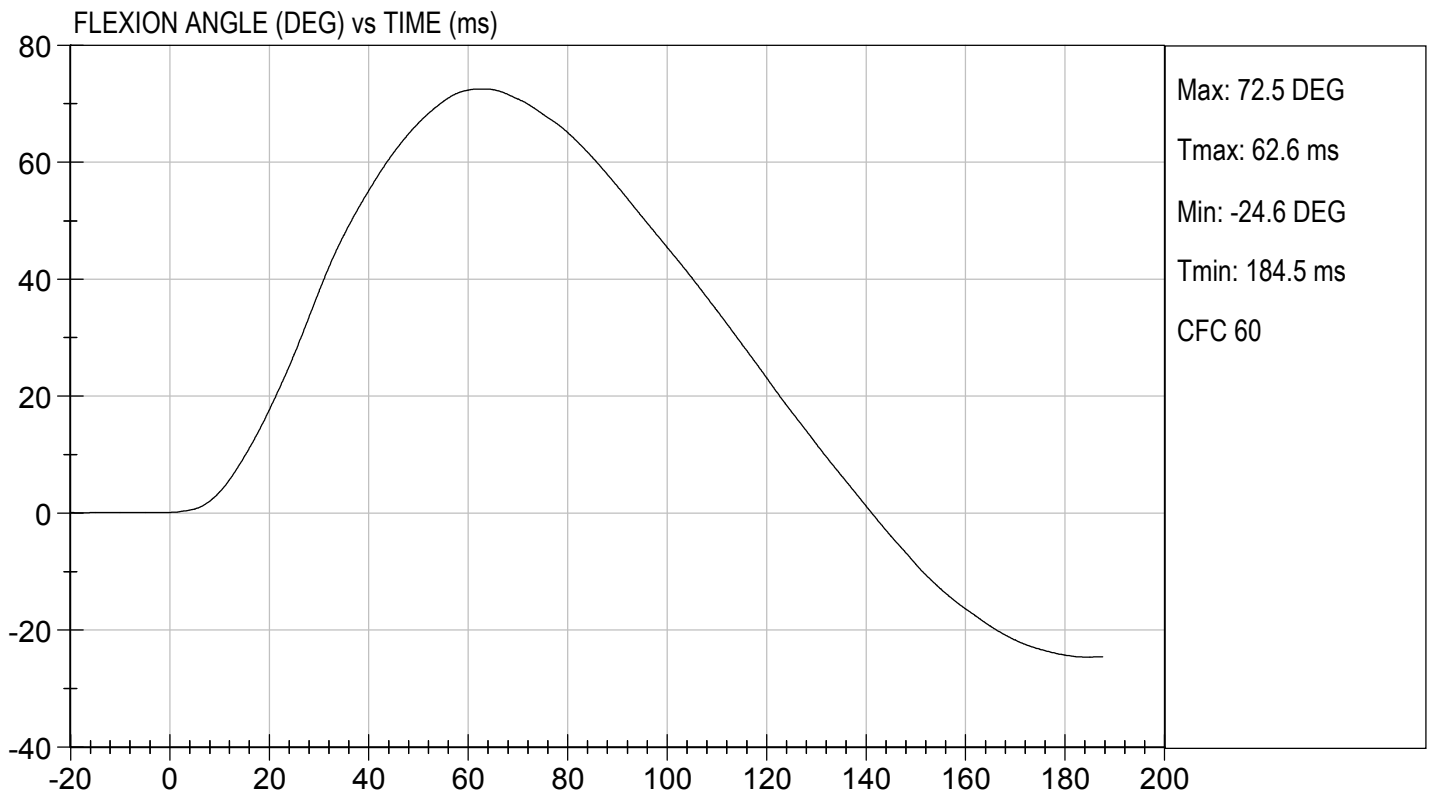
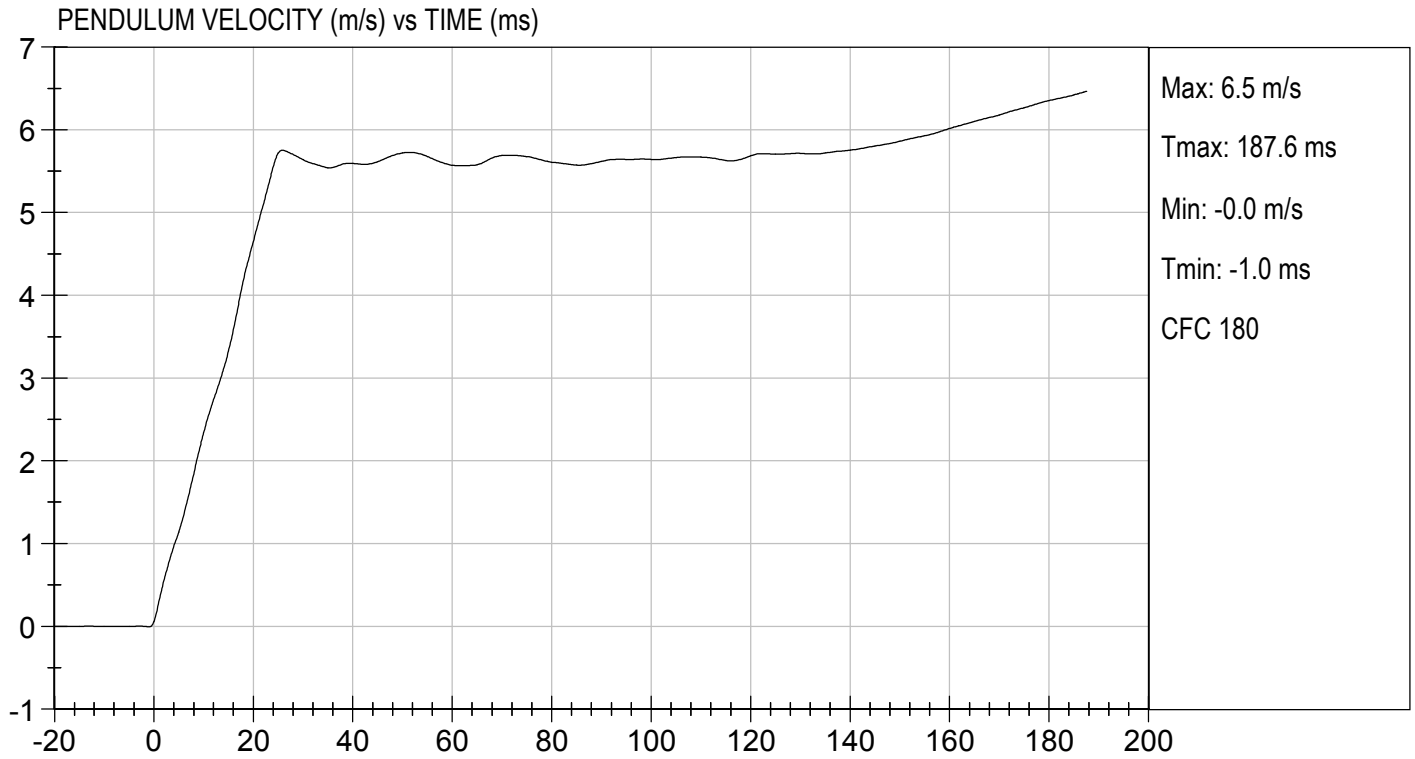
Tested Parameter	Units	Specification	Result	Pass/Fail	
Temperature	deg C	20.6 to 22.2	21.9	Pass	
Humidity	%	10 to 70	45	Pass	
Impact Velocity	m/s	5.51 to 5.63	5.63	Pass	
Pendulum Velocity	10 ms	m/s	2.20 to 2.80	2.34	Pass
	15 ms	m/s	3.30 to 4.10	3.33	Pass
	20 ms	m/s	4.40 to 5.40	4.65	Pass
	25 ms	m/s	5.40 to 6.10	5.72	Pass
	25-100 ms	m/s	5.50 to 6.20	5.75	Pass
Maximum D-Plane Rotation	deg	71 to 81	73	Pass	
Time of Maximum D-Plane Rotation	ms	50 to 70	63	Pass	
Maximum Occipital Condyle Moment	Nm	-44 to -36	-37	Pass	
Time of Moment Decay to 0 Nm	ms	102 to 126	120	Pass	
Overall Test Results				Pass	

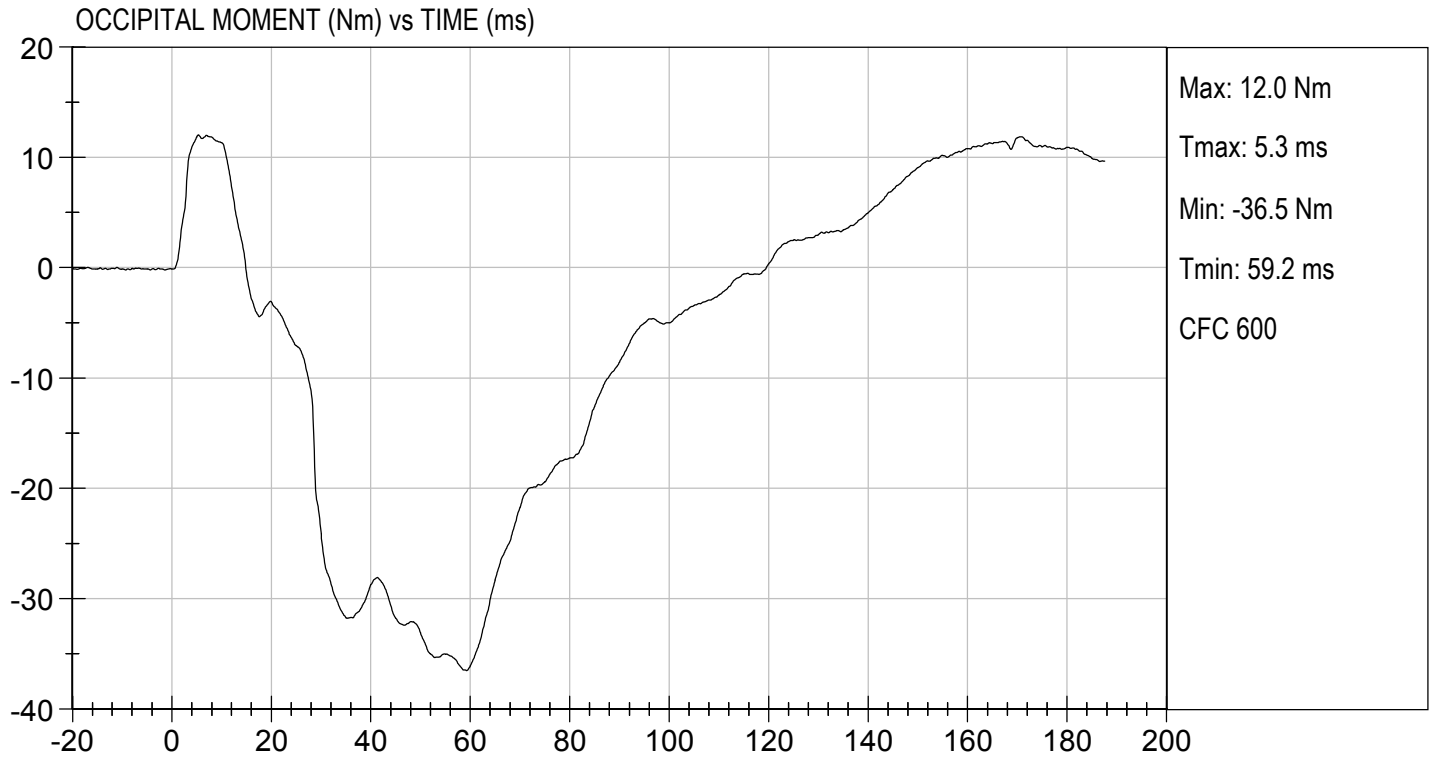

Laboratory Technician

09/13/2019

Test Date


Approved By





**MGA RESEARCH CORPORATION
SHOULDER IMPACT TEST
SID-IIs BUILD LEVEL D DUMMY**

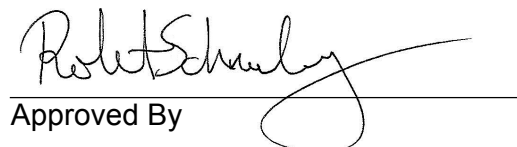
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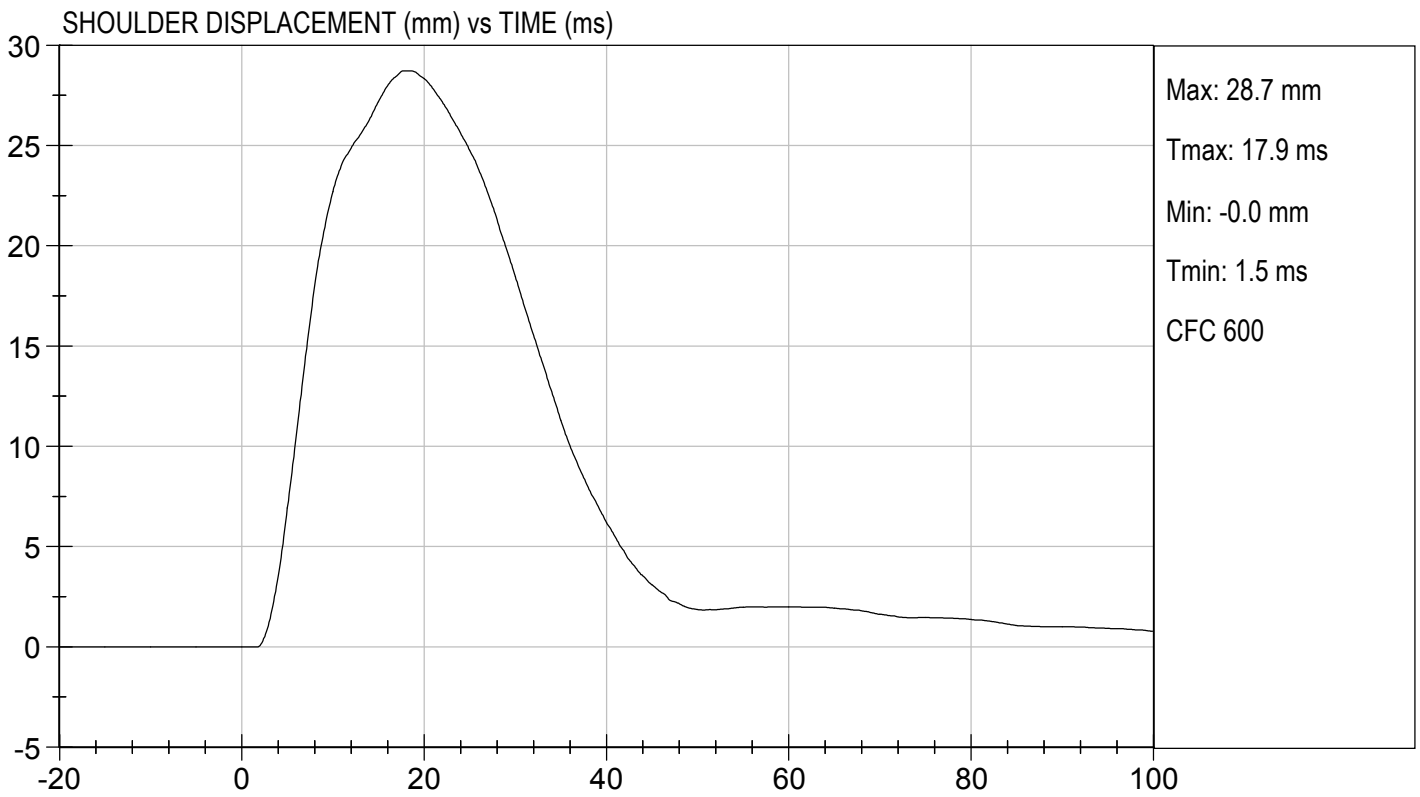
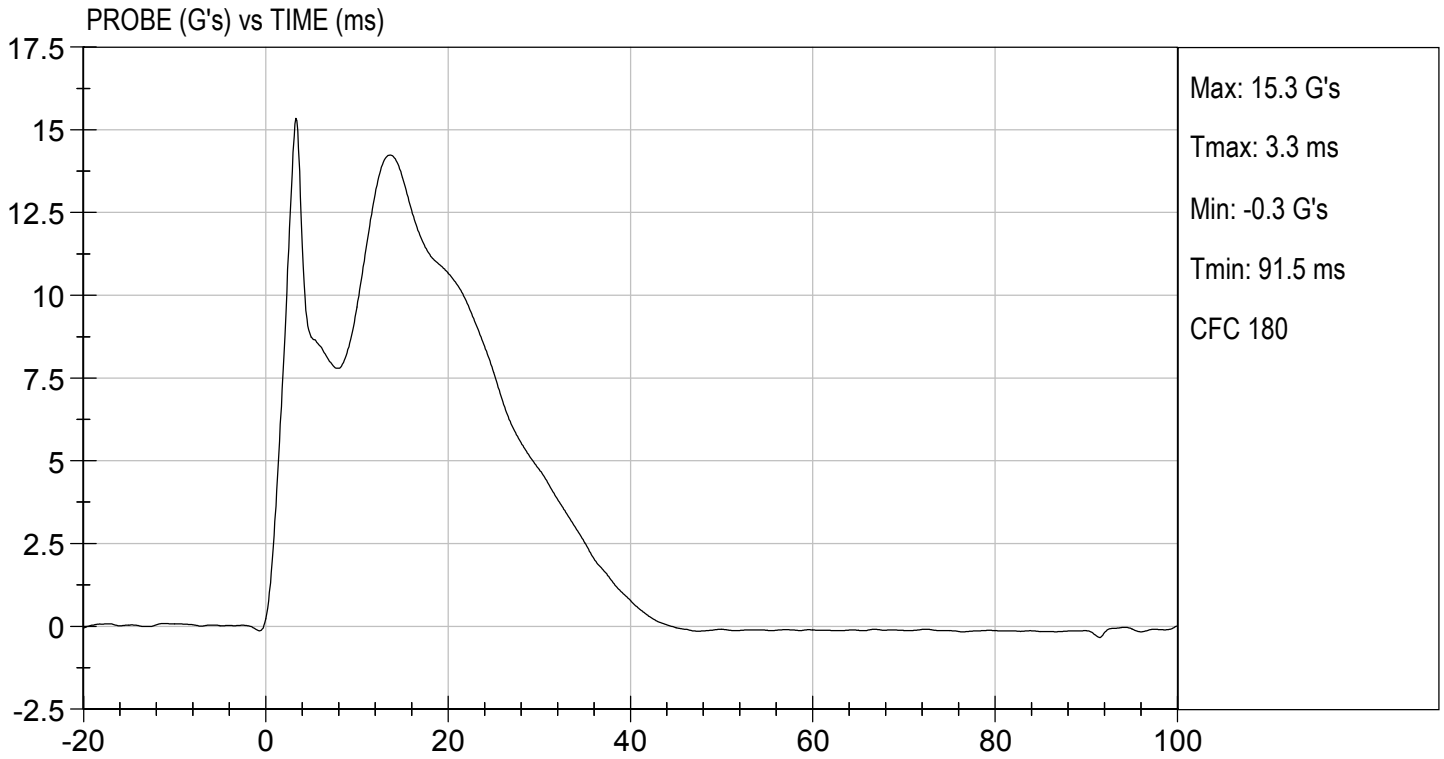
Test ID: D192883

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.9	Pass
Laboratory Relative Humidity	%	10 to 70	45	Pass
Impact Velocity	m/s	4.20 to 4.40	4.27	Pass
Maximum Probe Acceleration	G's	13 to 18	15	Pass
Shoulder Displacement	mm	28 to 37	29	Pass
Upper Spine (T1) Y Acceleration	G's	17 to 22	19	Pass
Overall Test Results				Pass


Laboratory Technician

09/13/2019
Test Date

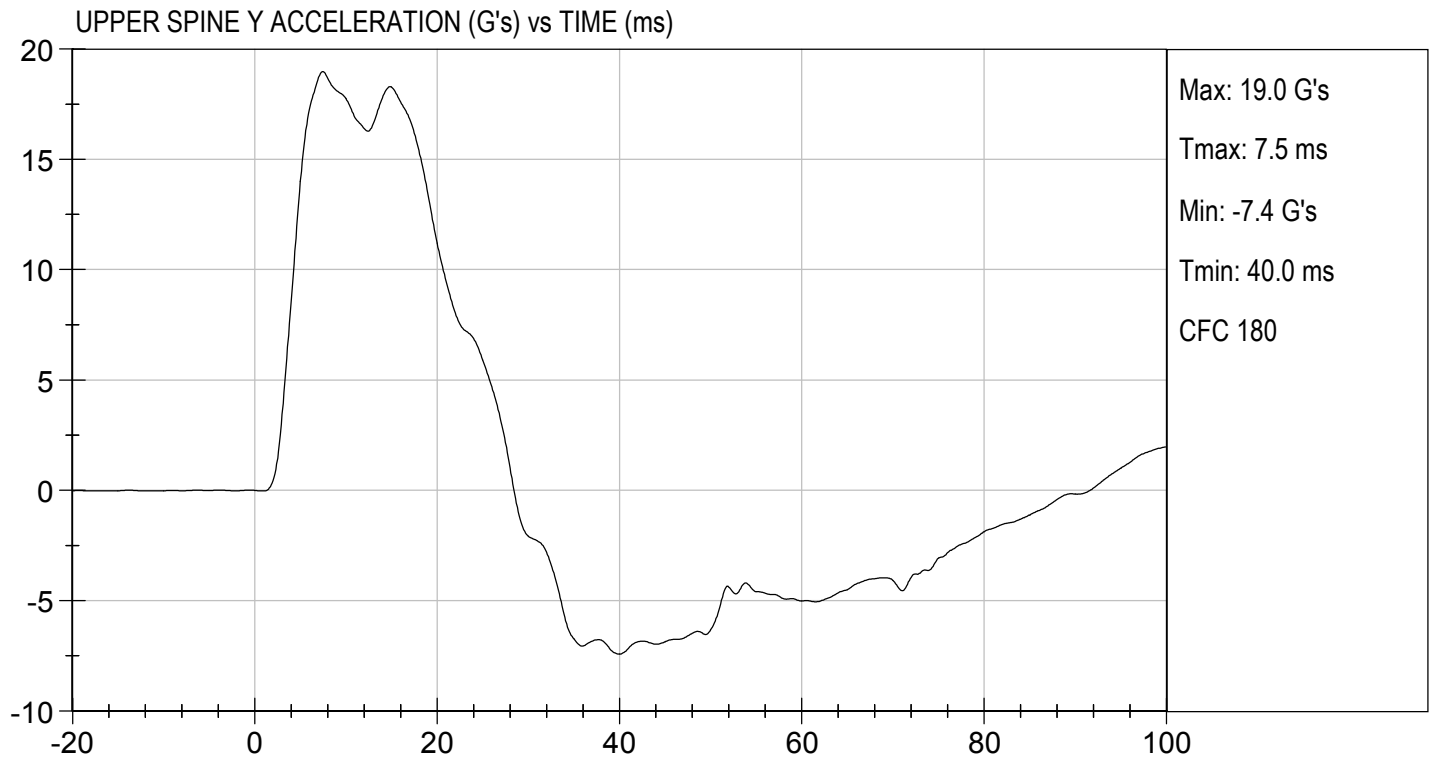

Approved By





TEST DESC: SHOULDER IMPACT
VELOCITY: 14.01 ft/s, 4.27 m/s

TEST DATE: 09/13/2019
TEST #: D192883



**MGA RESEARCH CORPORATION
THORAX (WITH ARM) IMPACT TEST
SID-IIs BUILD LEVEL D DUMMY**

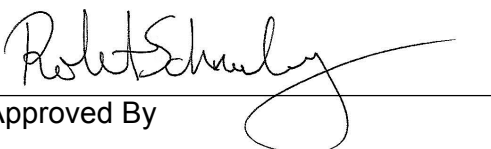
ATD Serial No: 296

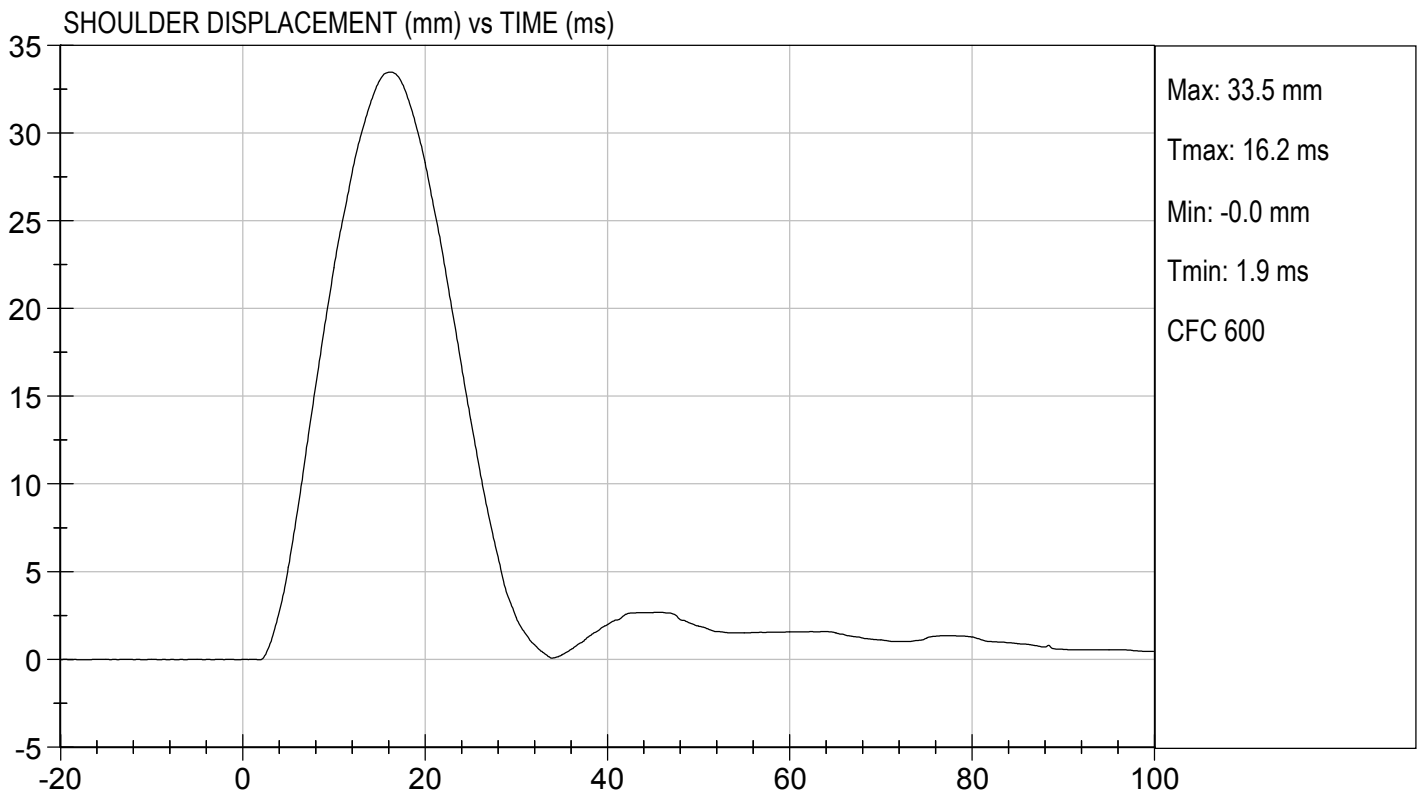
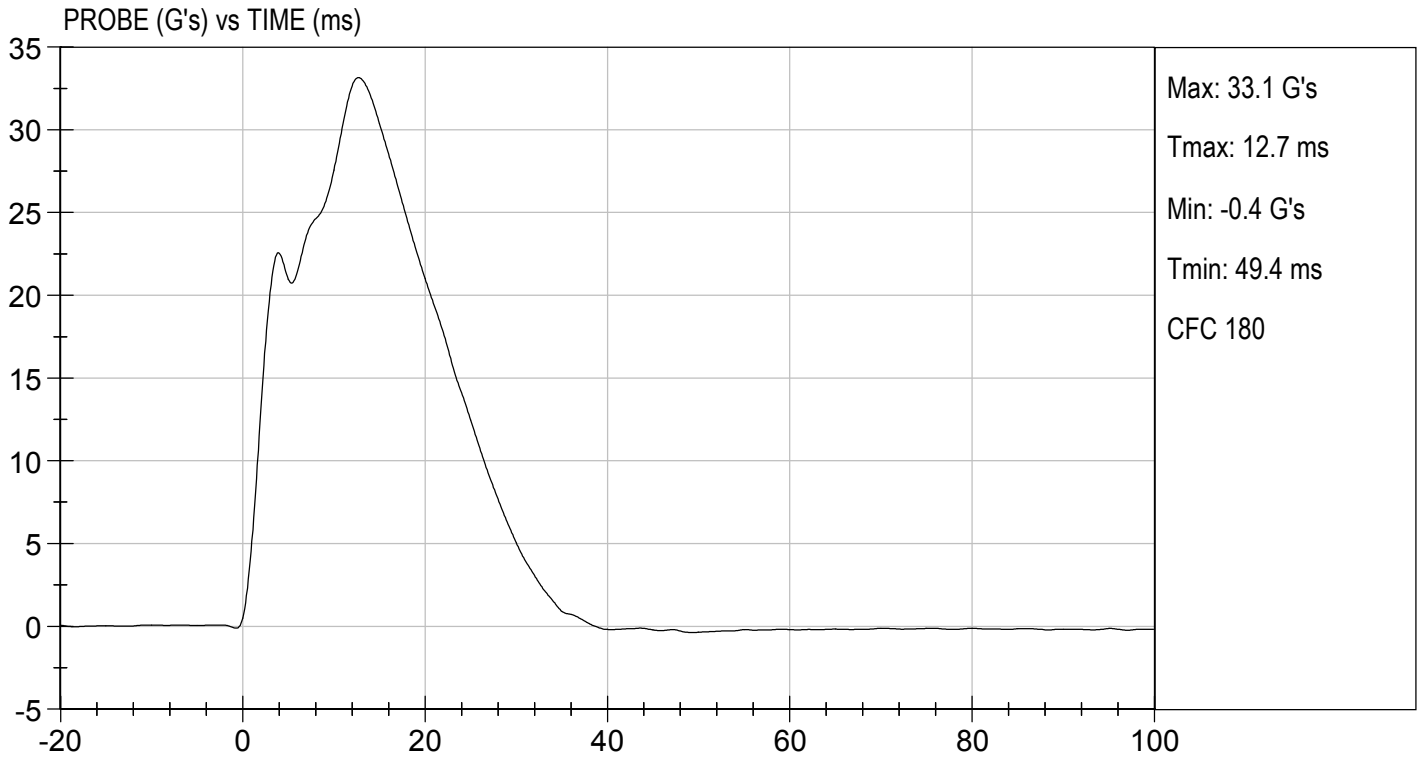
Test I.D: D192884

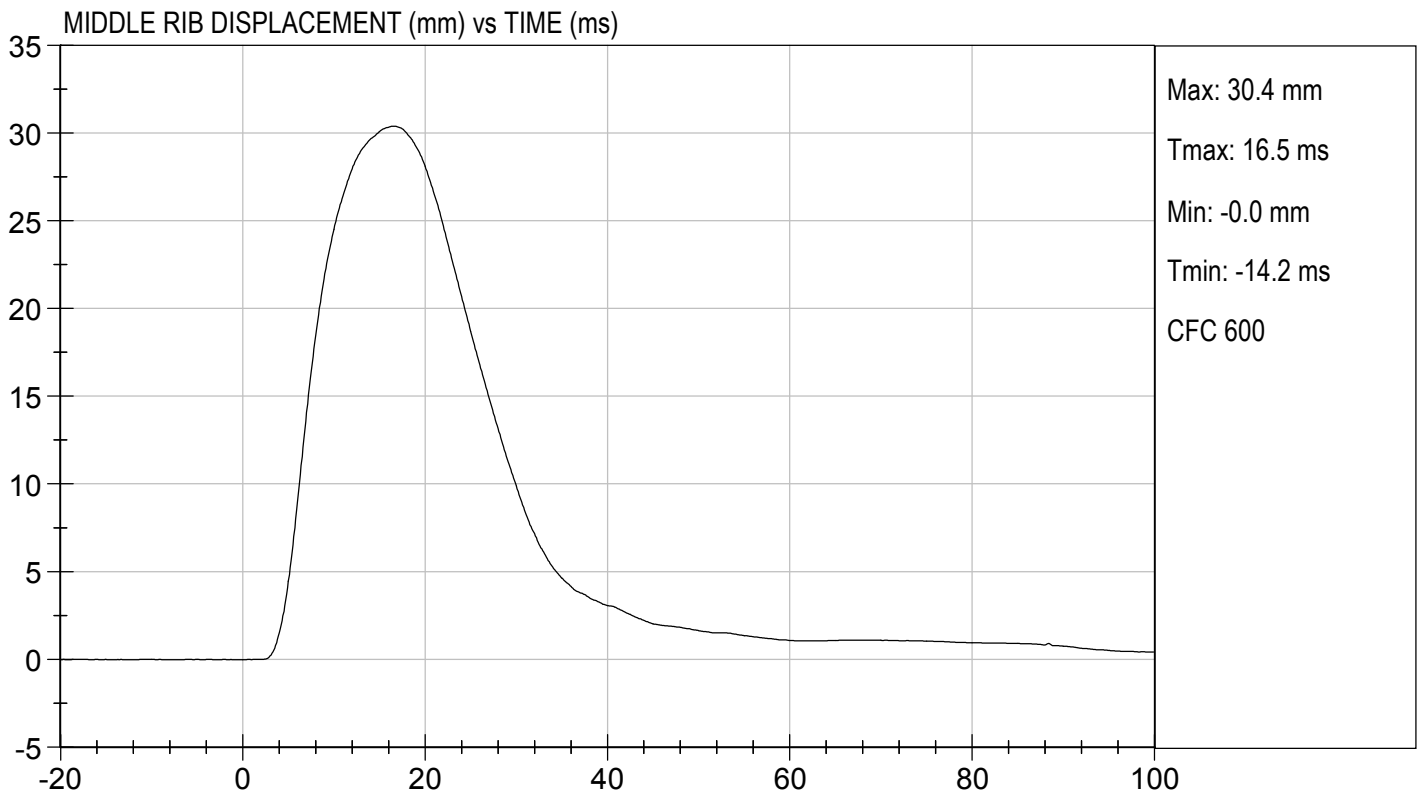
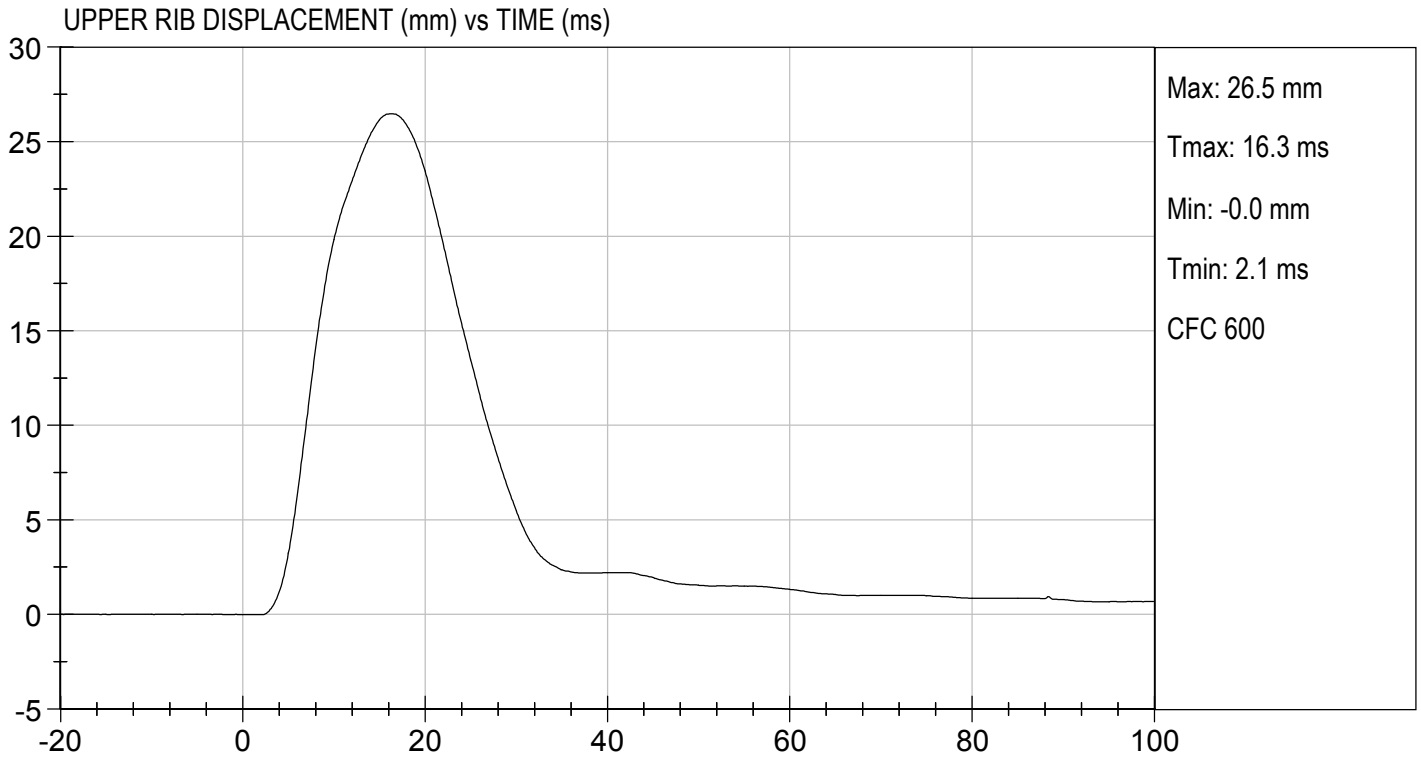
Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.9	Pass
Humidity	%	10 to 70	45	Pass
Impact Velocity	m/s	6.60 to 6.80	6.63	Pass
Maximum Probe Acceleration	G's	30 to 36	33	Pass
Shoulder Displacement	mm	31 to 40	33	Pass
Upper Rib Displacement	mm	25 to 32	26	Pass
Middle Rib Displacement	mm	30 to 36	30	Pass
Lower Rib Displacement	mm	32 to 38	34	Pass
Upper Spine (T1) Y Acceleration	G's	34 to 43	40	Pass
Lower Spine (T12) Y Acceleration	G's	29 to 37	33	Pass
Overall Test Results				Pass

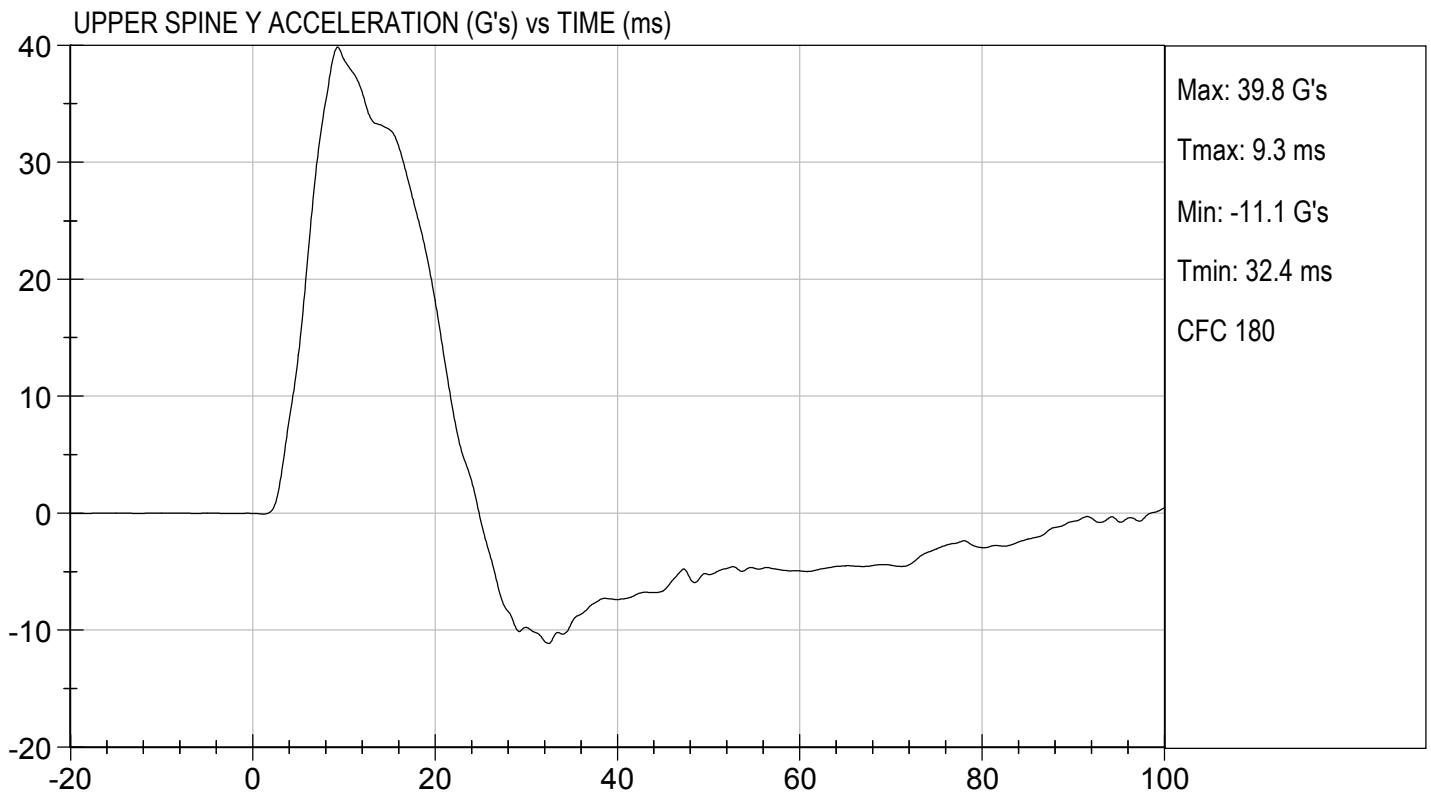
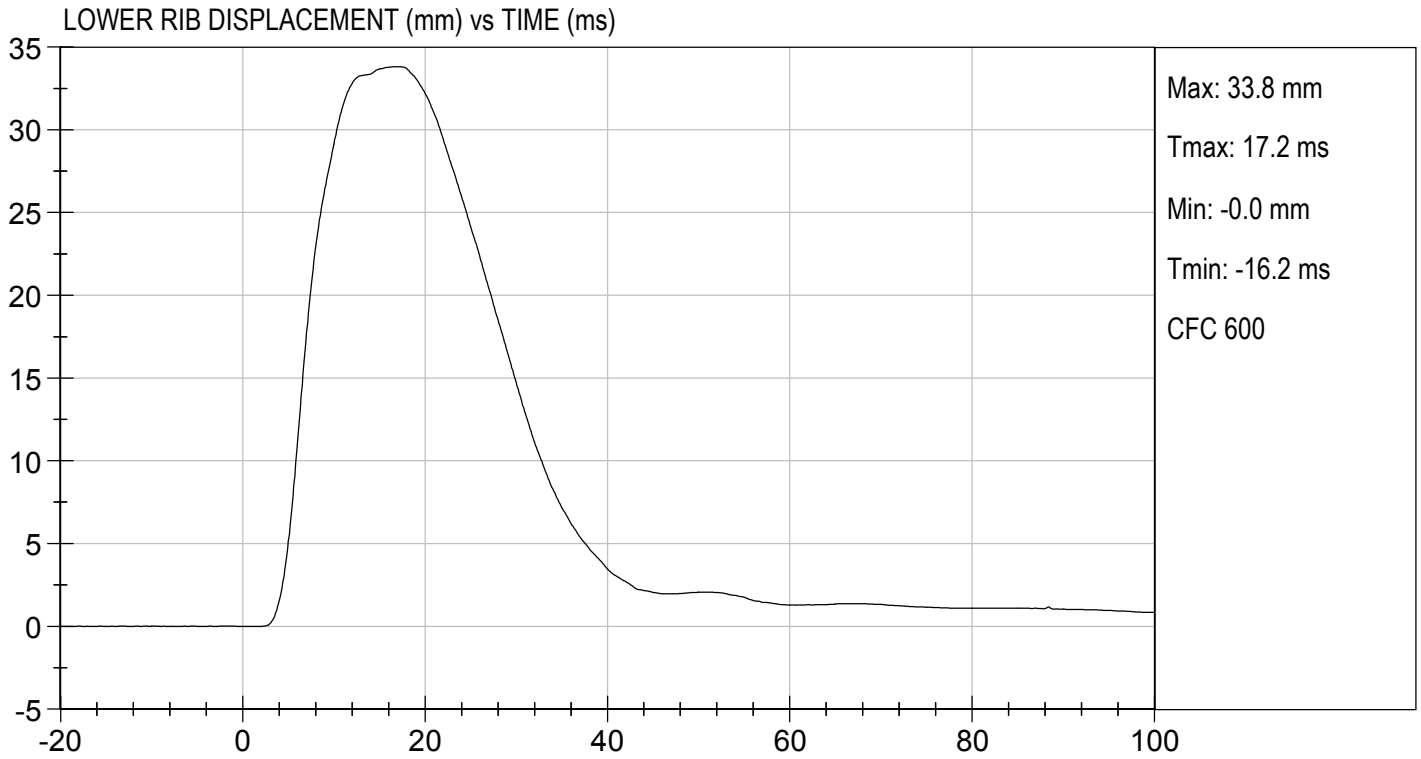

Laboratory Technician

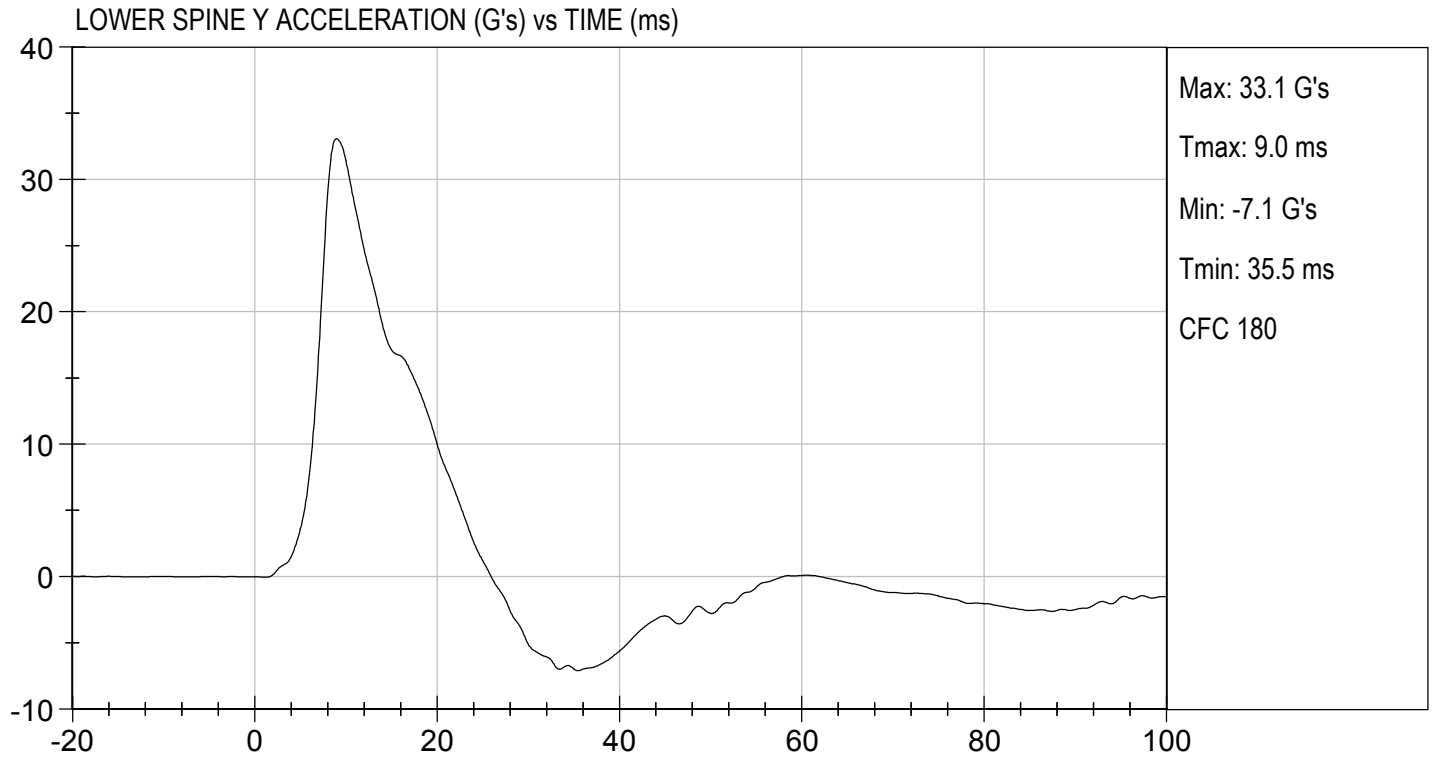
09/13/2019
Test Date


Approved By









MGA RESEARCH CORPORATION
THORAX (WITHOUT ARM) IMPACT TEST
SID-IIs BUILD LEVEL D DUMMY

ATD Serial No: 296

Test I.D: D192885

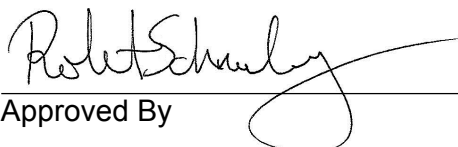
Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.9	Pass
Humidity	%	10 to 70	45	Pass
Impact Velocity	m/s	4.20 to 4.40	4.23	Pass
Maximum Probe Acceleration	G's	14 to 18	15	Pass
Upper Rib Displacement	mm	32 to 40	38	Pass
Middle Rib Displacement	mm	39 to 45	43	Pass
Lower Rib Displacement	mm	35 to 43	40	Pass
Upper Spine (T1) Y Acceleration	G's	13 to 17	14	Pass
Lower Spine (T12) Y Acceleration	G's	7 to 11	9	Pass
Overall Test Results				Pass



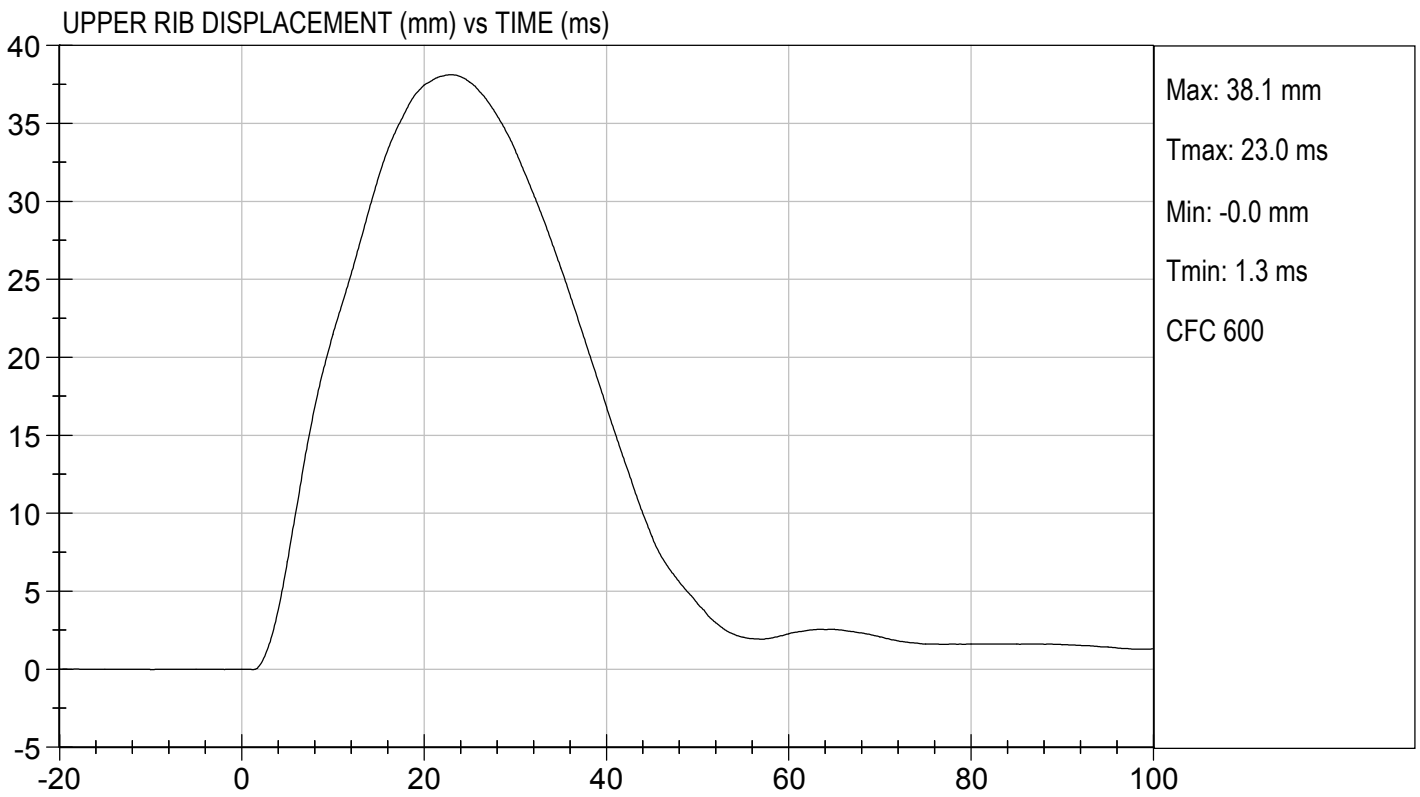
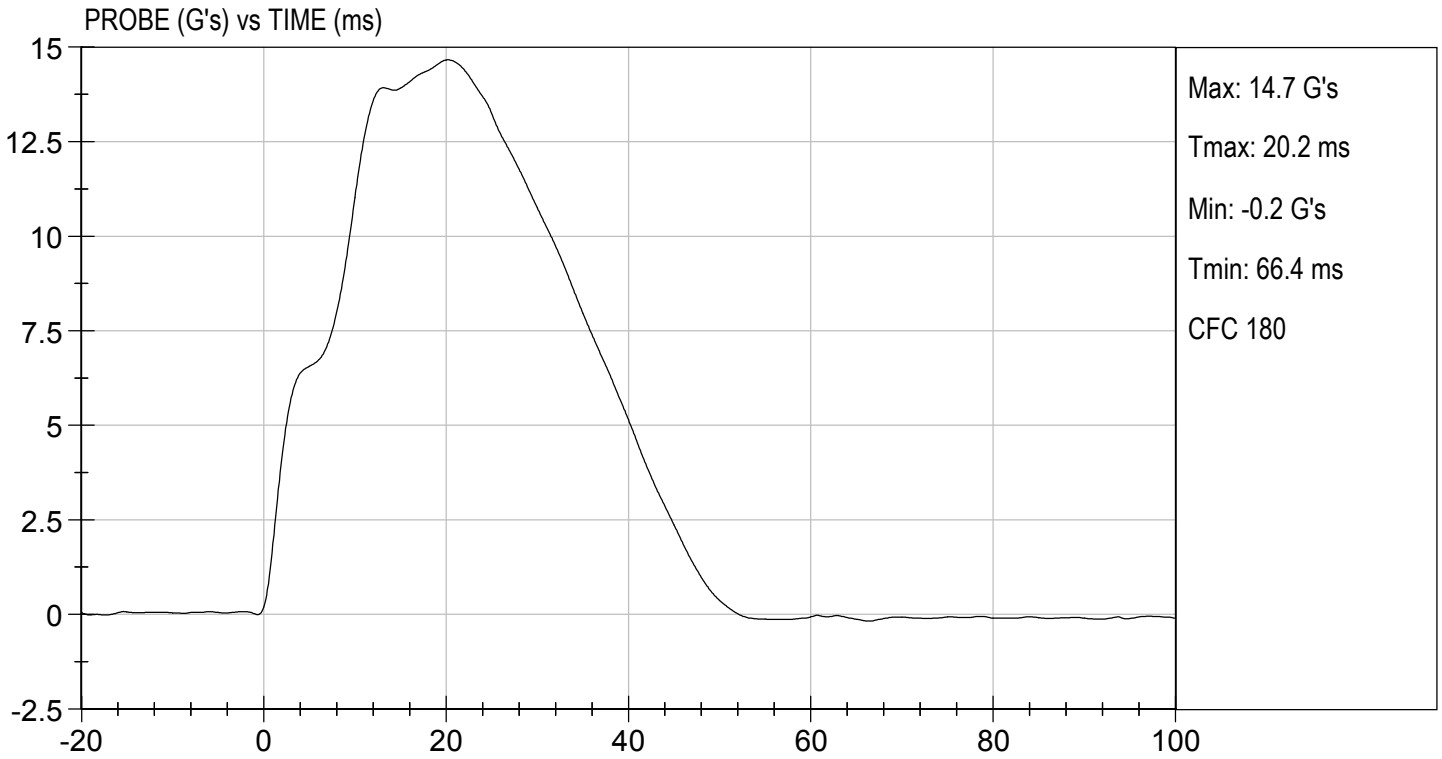
Laboratory Technician

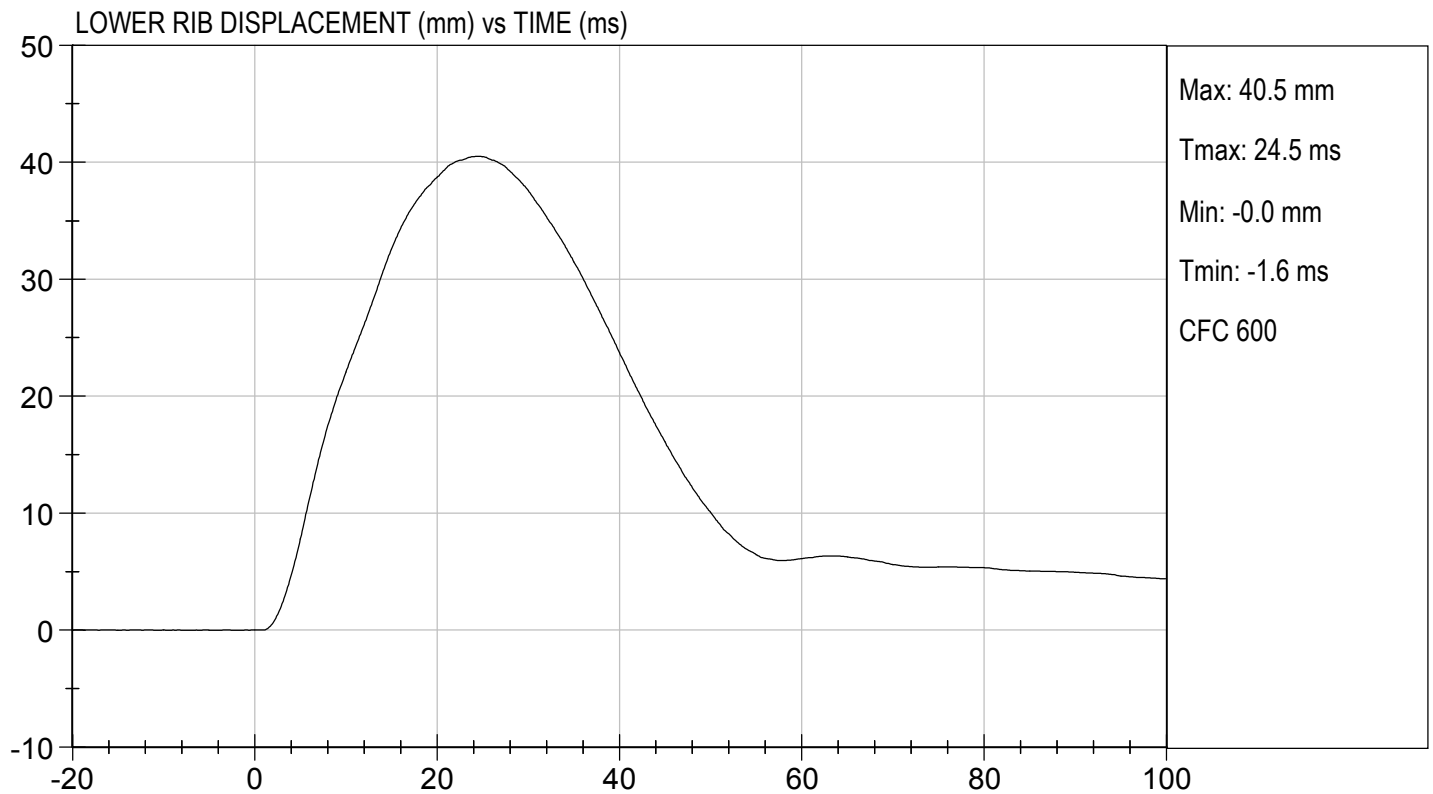
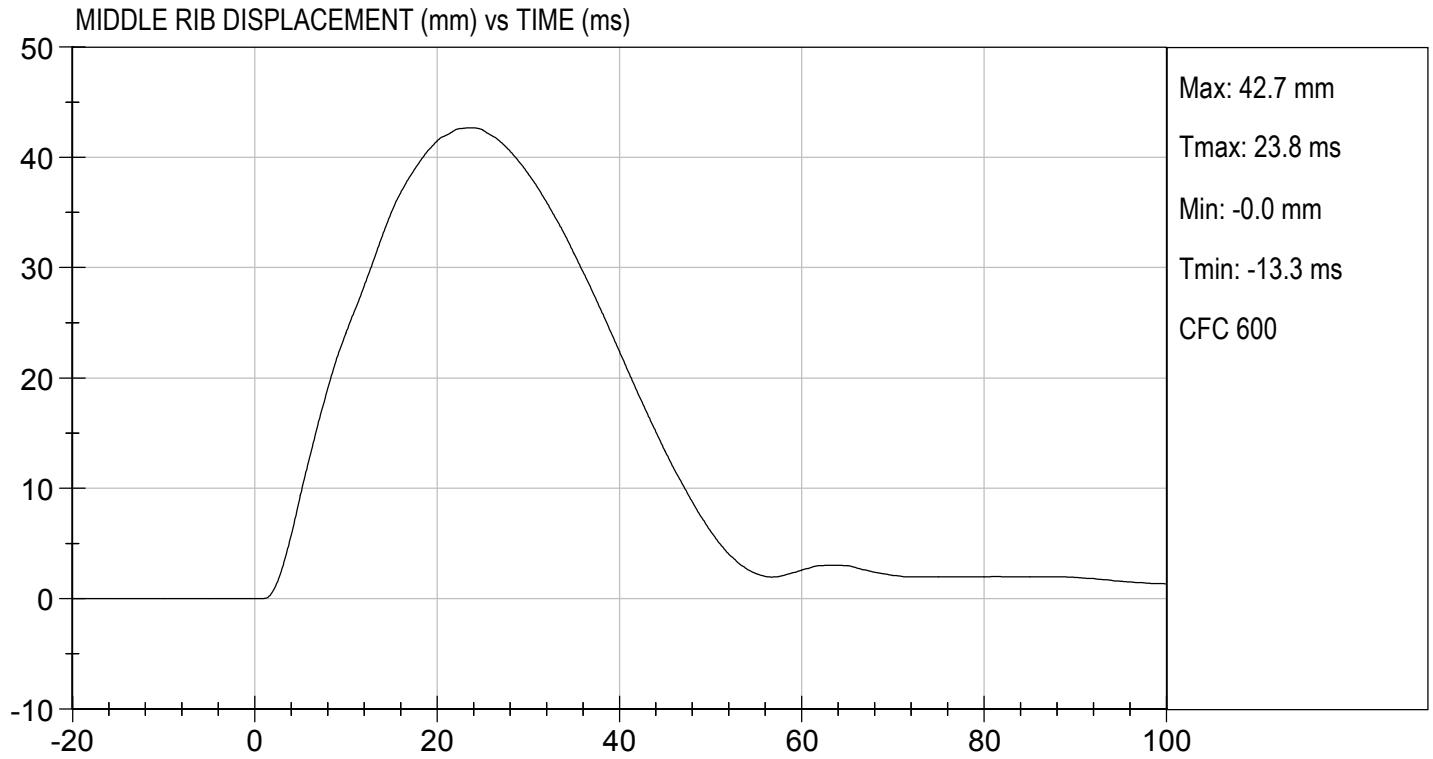
09/13/2019

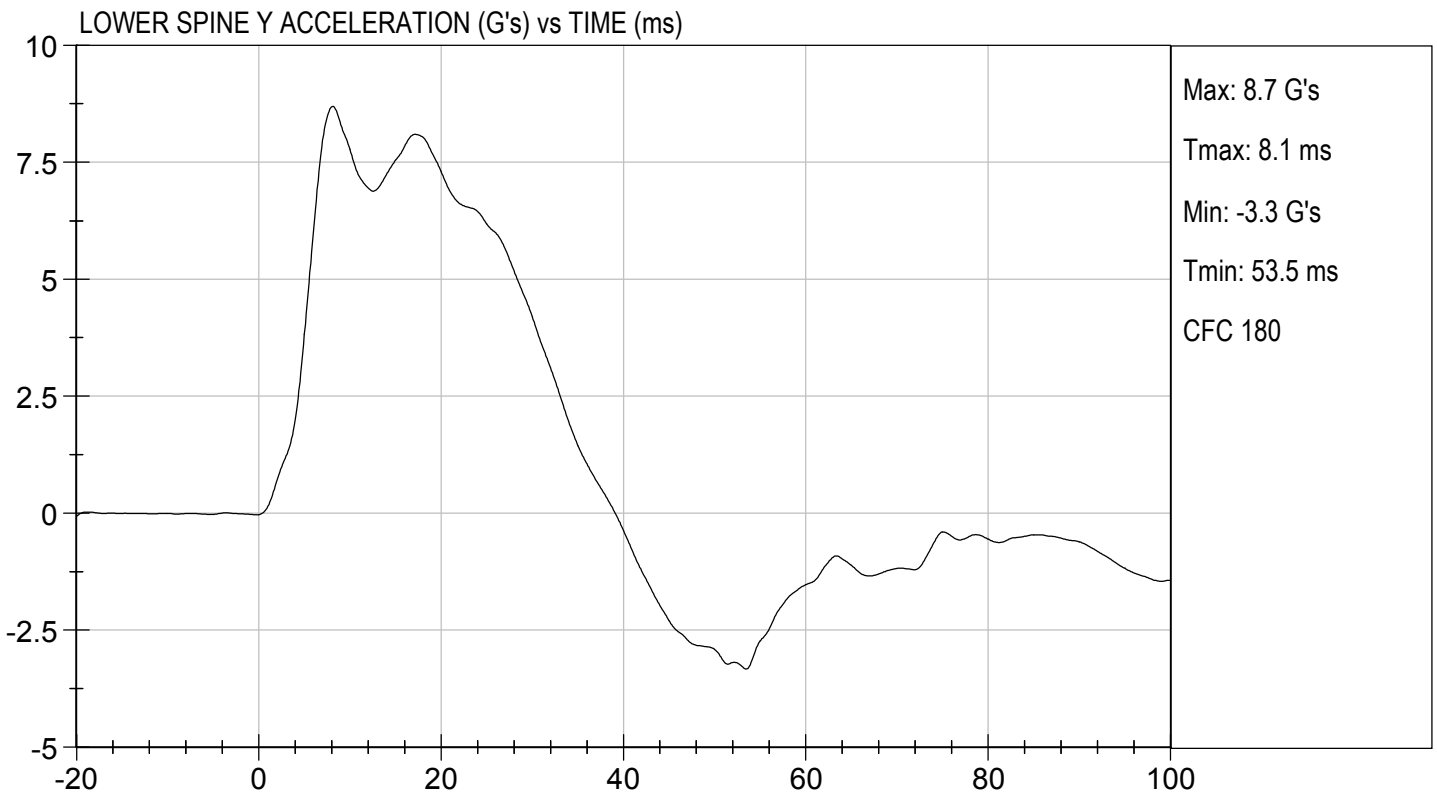
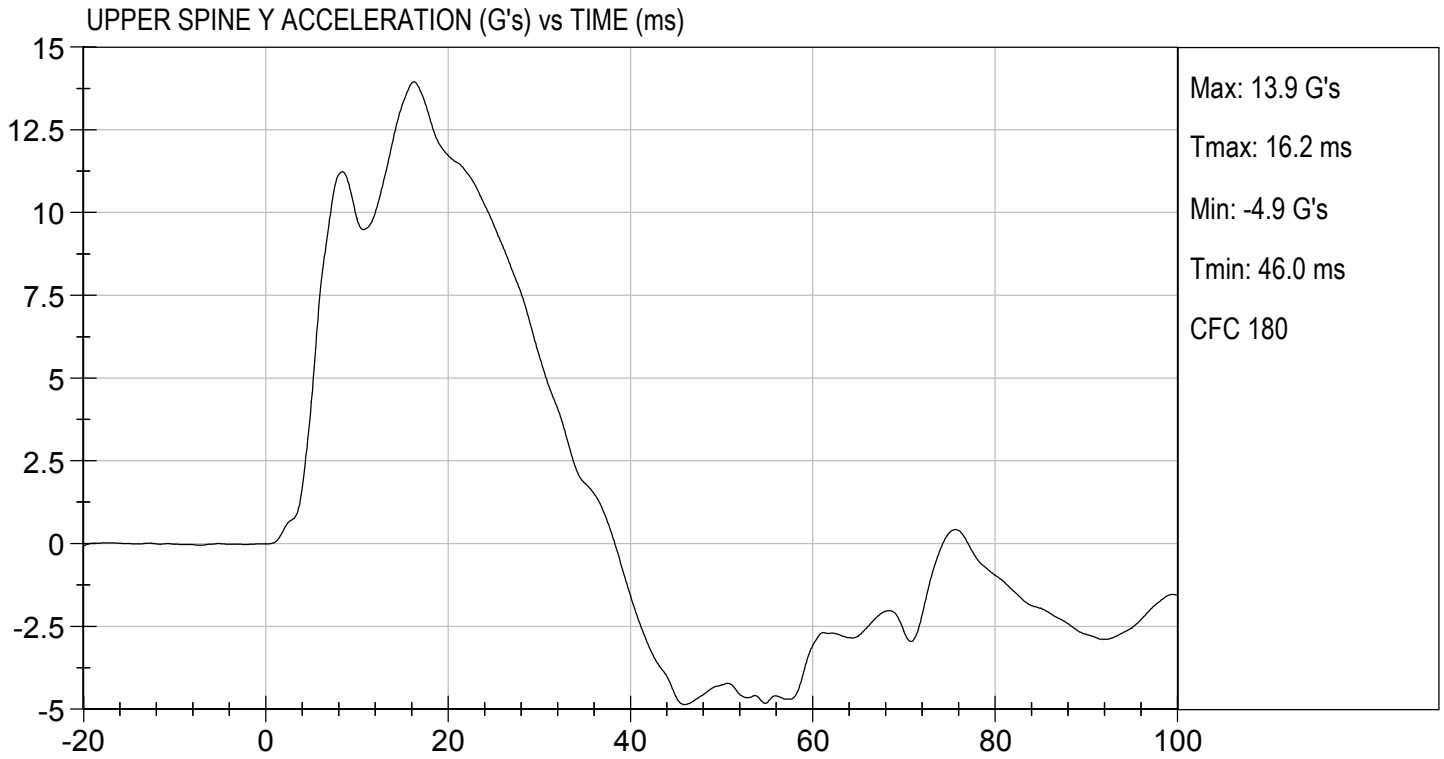
Test Date



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MGA RESEARCH CORPORATION
ABDOMINAL IMPACT TEST
SID-IIs BUILD LEVEL D DUMMY

ATD Serial No: 296

Test I.D: D192886

Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.9	Pass
Humidity	%	10 to 70	45	Pass
Impact Velocity	m/s	4.20 to 4.40	4.23	Pass
Maximum Probe Acceleration	G's	12 to 16	14	Pass
Upper Abdomen Rib Displacement	mm	36 to 47	40	Pass
Lower Abdomen Rib Displacement	mm	33 to 44	38	Pass
Lower Spine (T12) Y Acceleration	G's	9 to 14	11	Pass
Overall Test Results				Pass



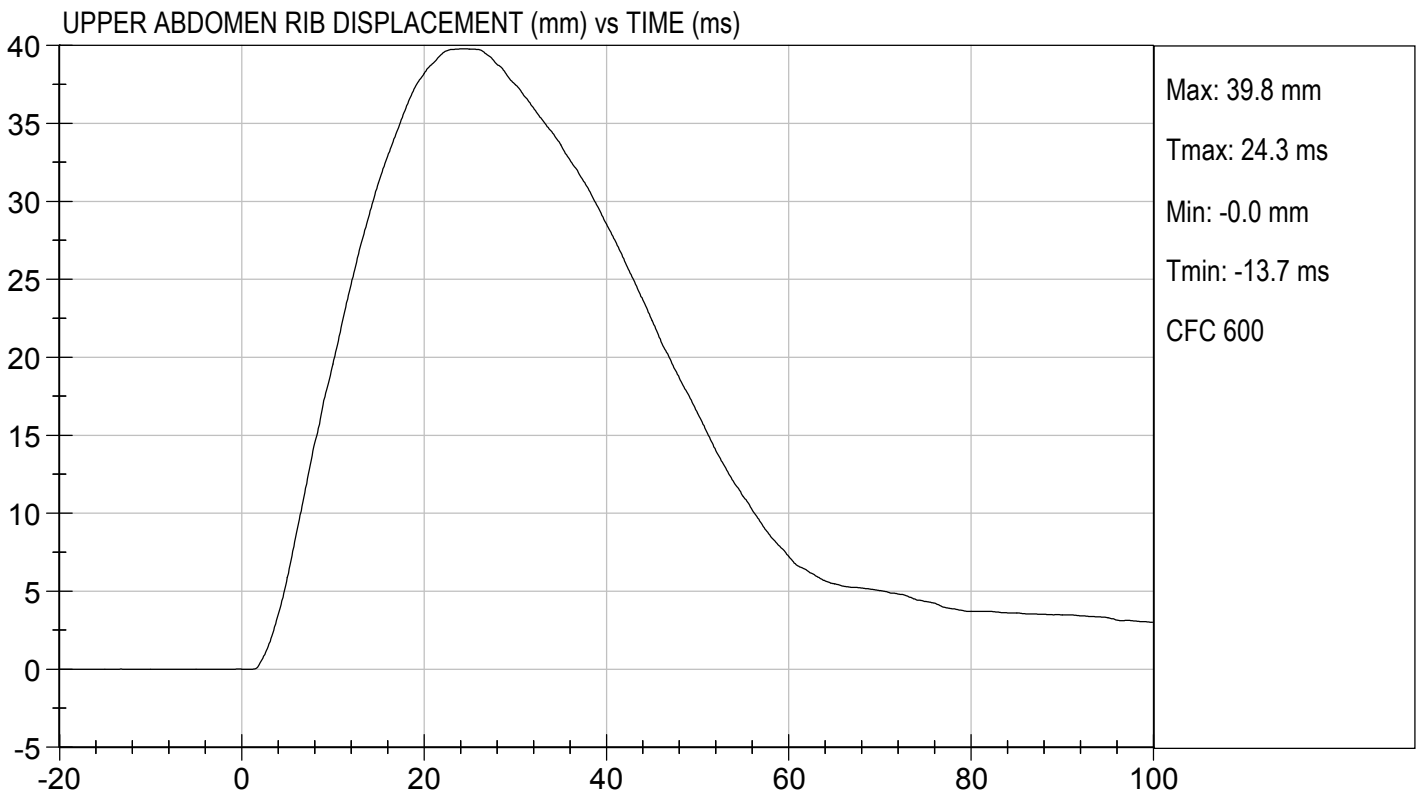
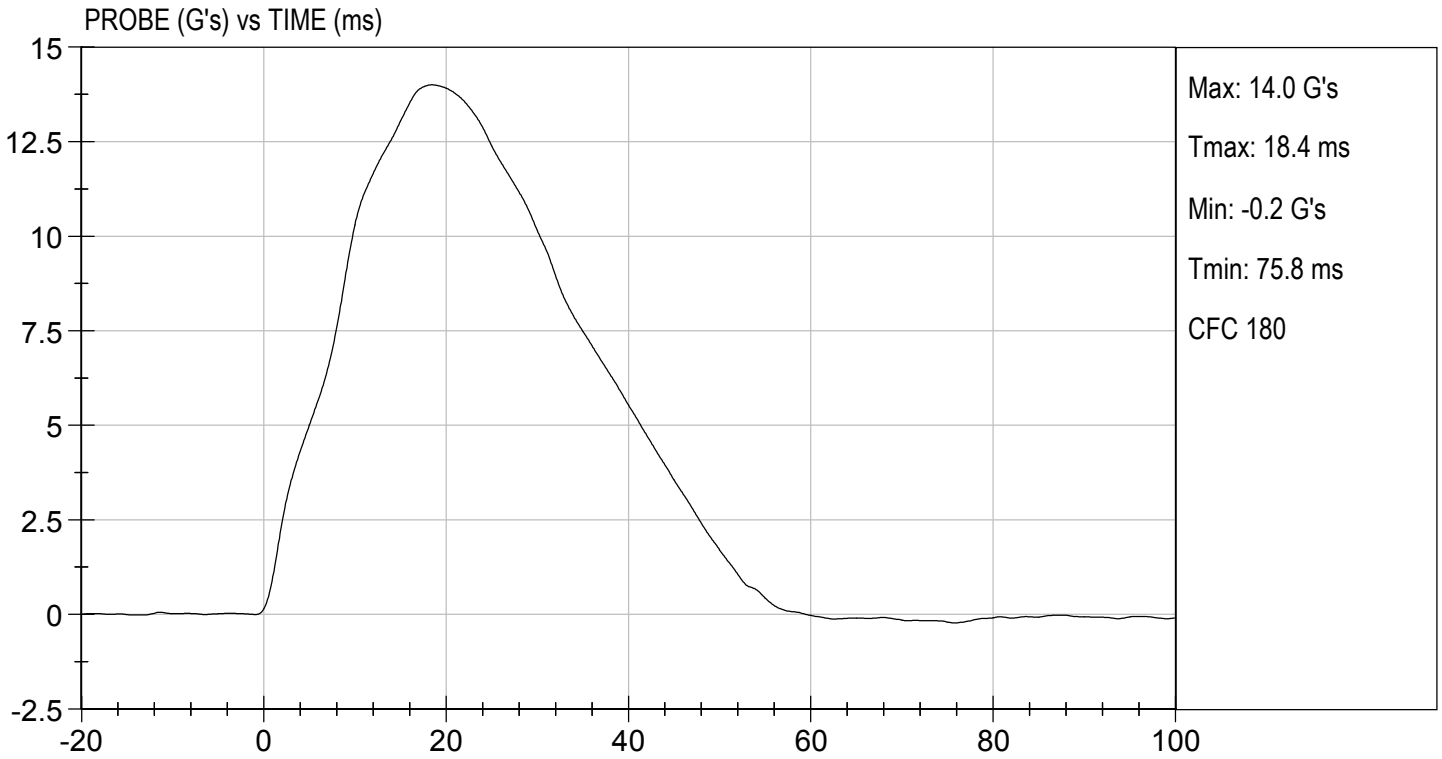
Laboratory Technician

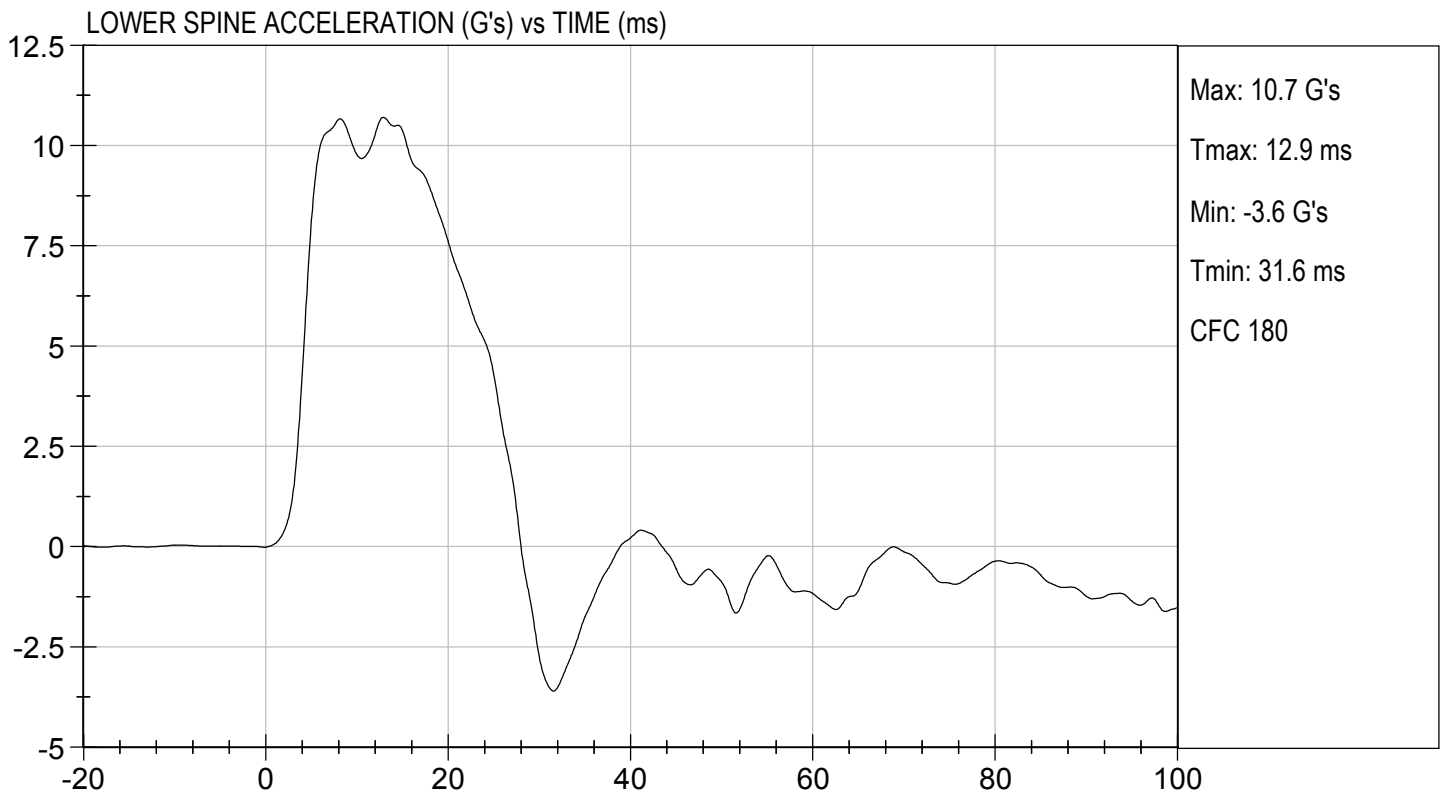
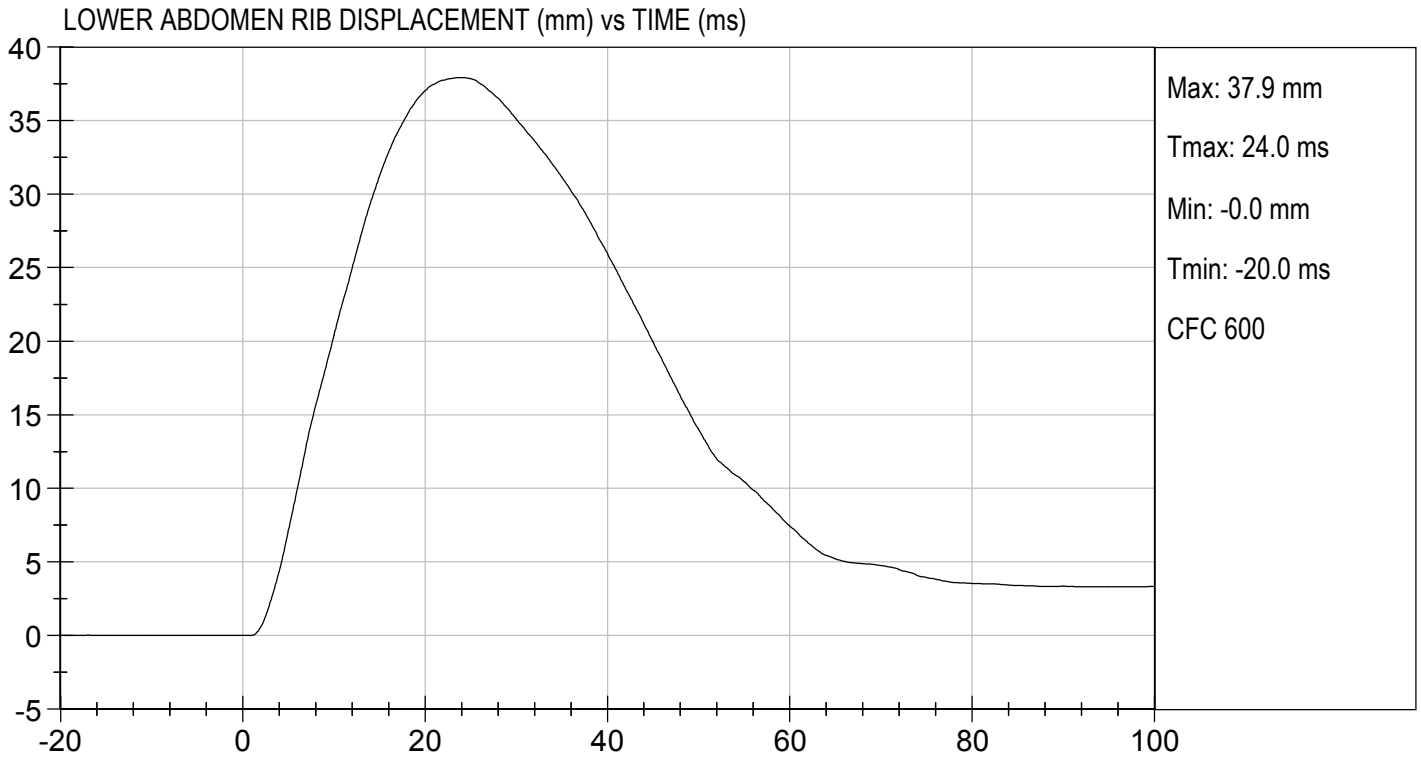
09/13/2019

Test Date



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MGA RESEARCH CORPORATION
PELVIS IMPACT TEST
SID-IIs BUILD LEVEL D DUMMY

ATD Serial No: 296

Test I.D: D192887

Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.7	Pass
Humidity	%	10 to 70	58	Pass
Impact Velocity	m/s	6.60 to 6.80	6.63	Pass
Maximum Probe Acceleration	G's	38 to 47	47	Pass
Pelvis Y Acceleration After 6 ms	G's	34 to 42	38	Pass
Peak Acetabulum Force	N	3600 to 4300	4,205	Pass
Overall Test Results				Pass



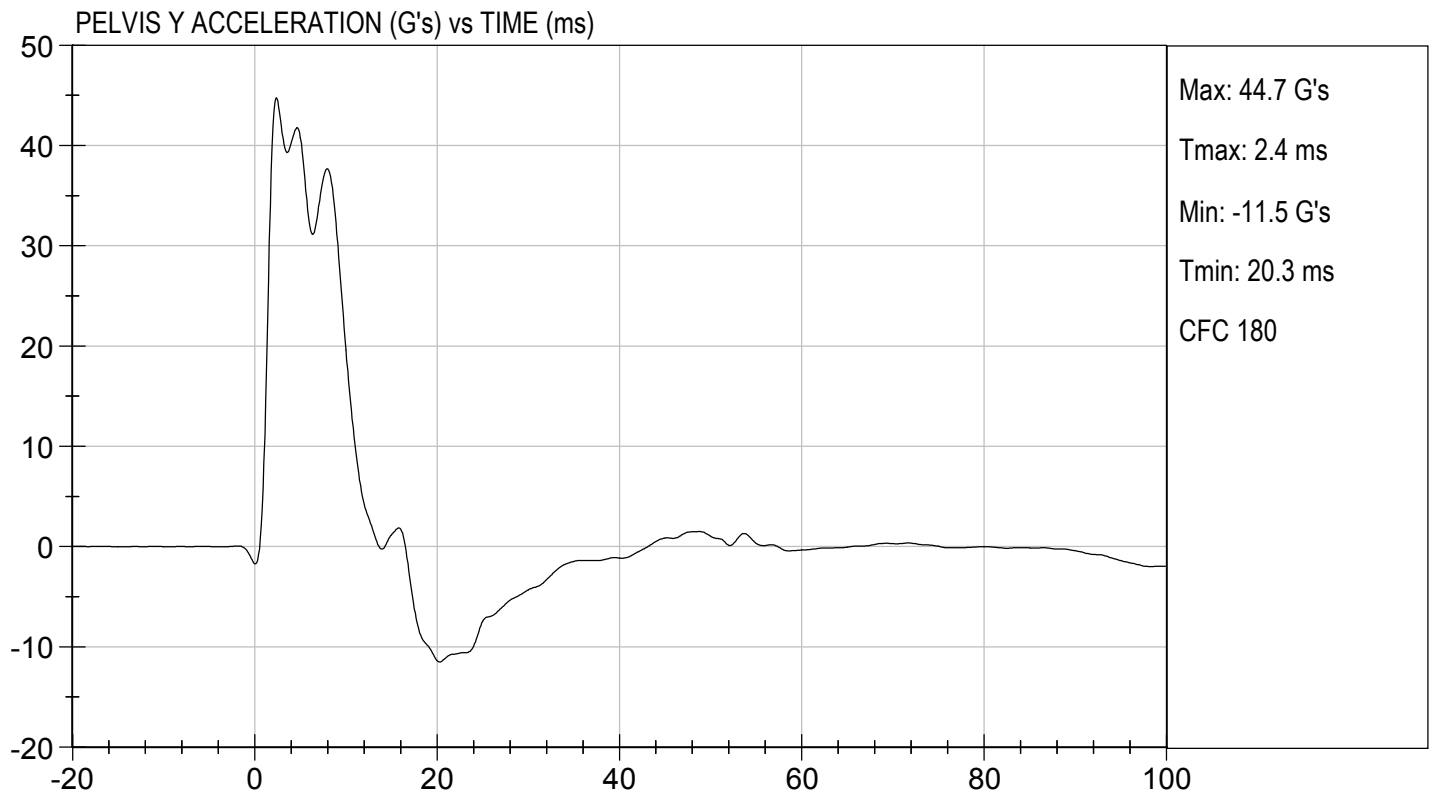
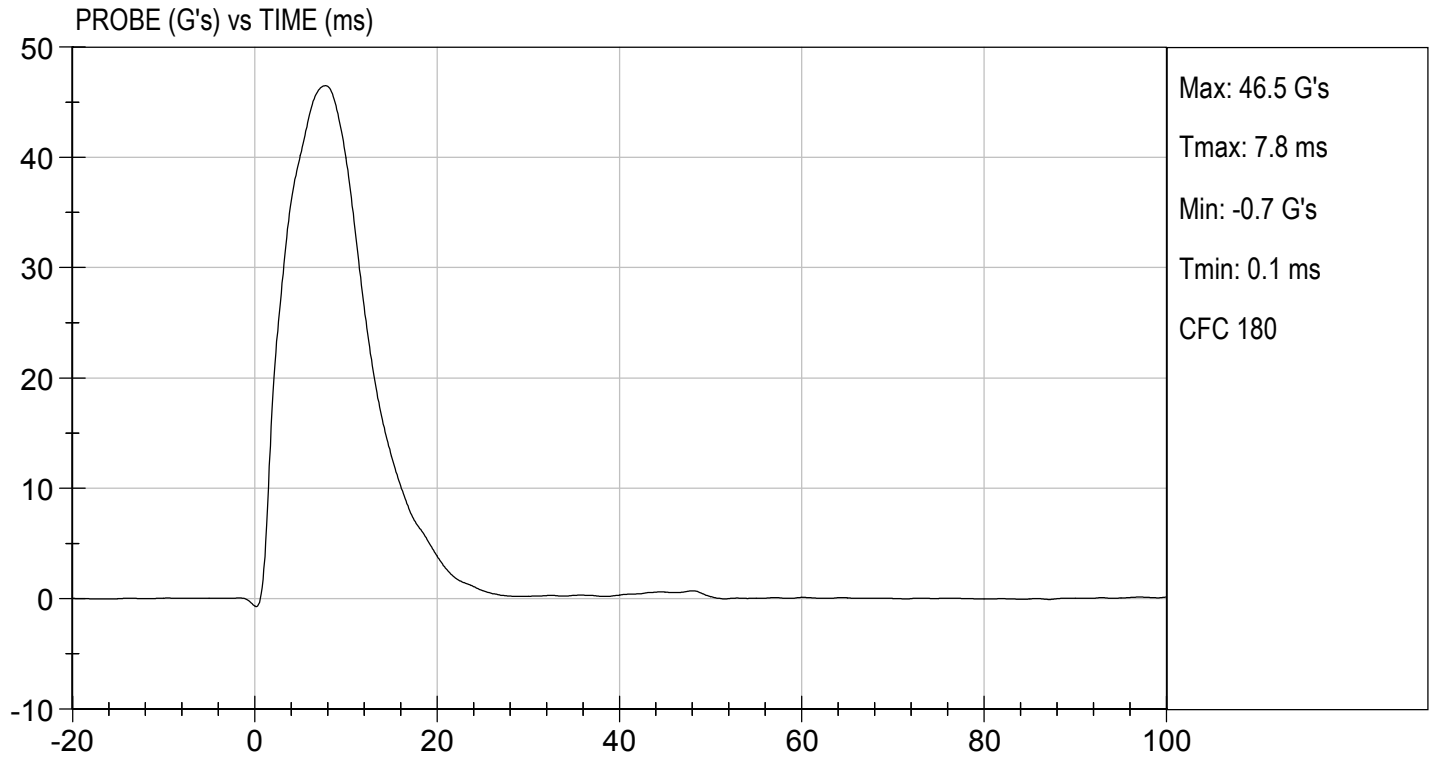
Laboratory Technician

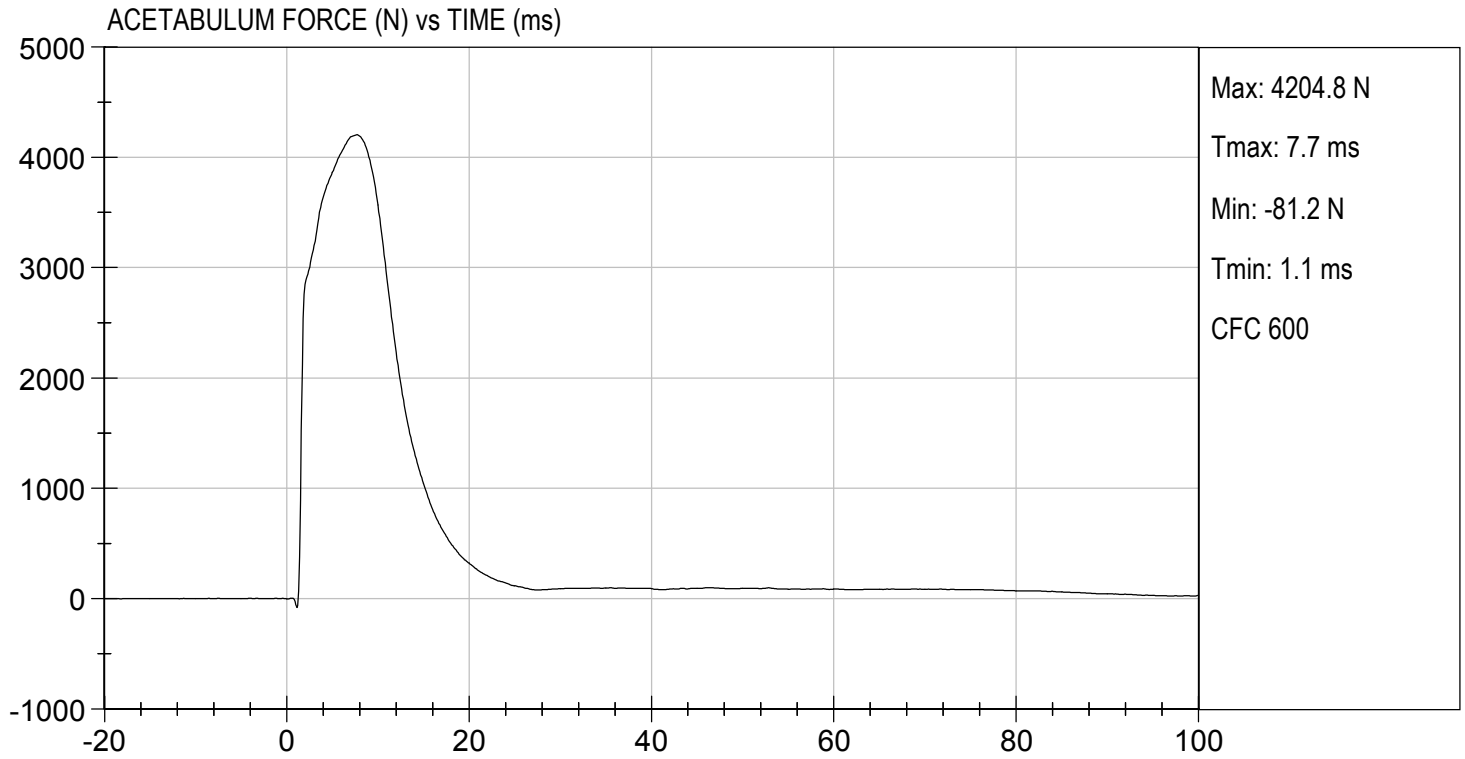
09/16/2019

Test Date



Approved By





MGA RESEARCH CORPORATION
ILIAC IMPACT TEST
SID-IIs BUILD LEVEL D DUMMY

ATD Serial No: 296

Test I.D: D192888

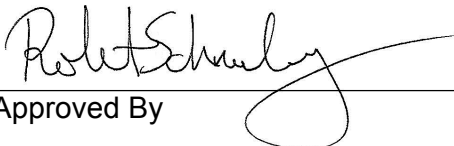
Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.7	Pass
Humidity	%	10 to 70	58	Pass
Impact Velocity	m/s	4.20 to 4.40	4.38	Pass
Maximum Probe Acceleration	G's	36 to 45	36	Pass
Pelvis Y Acceleration	G's	28 to 39	28	Pass
Peak Pelvis Iliac Force	N	4100 to 5100	4,192	Pass
Overall Test Results				Pass



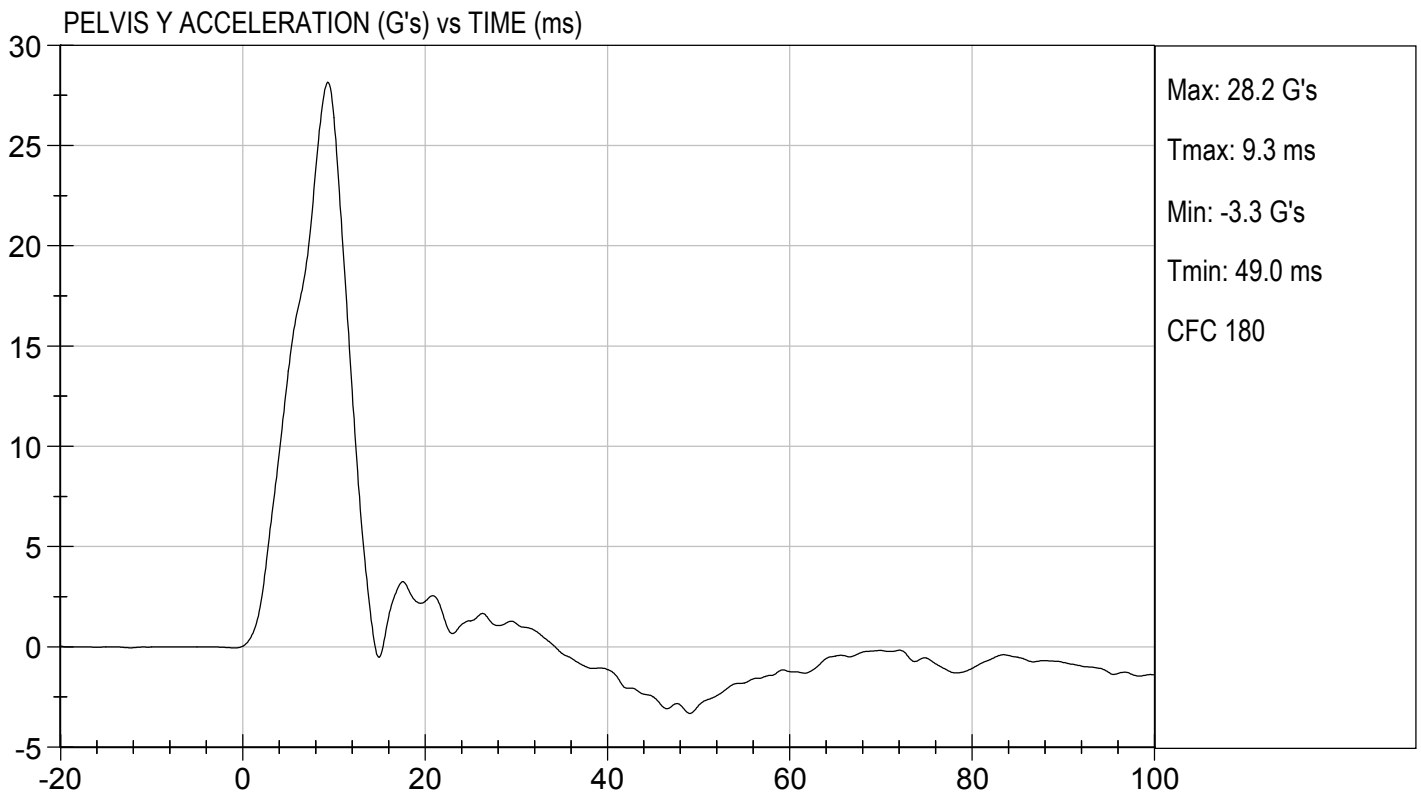
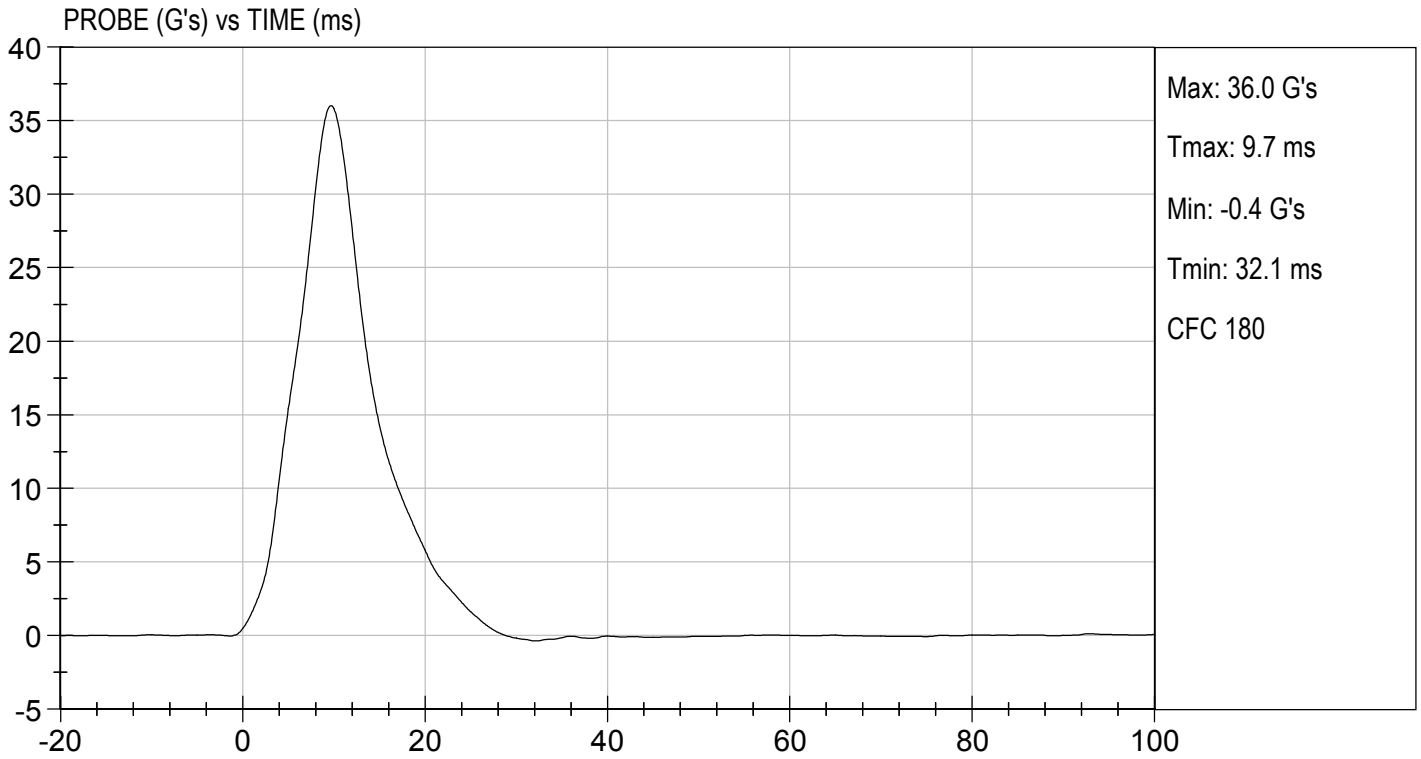
Laboratory Technician

09/16/2019

Test Date



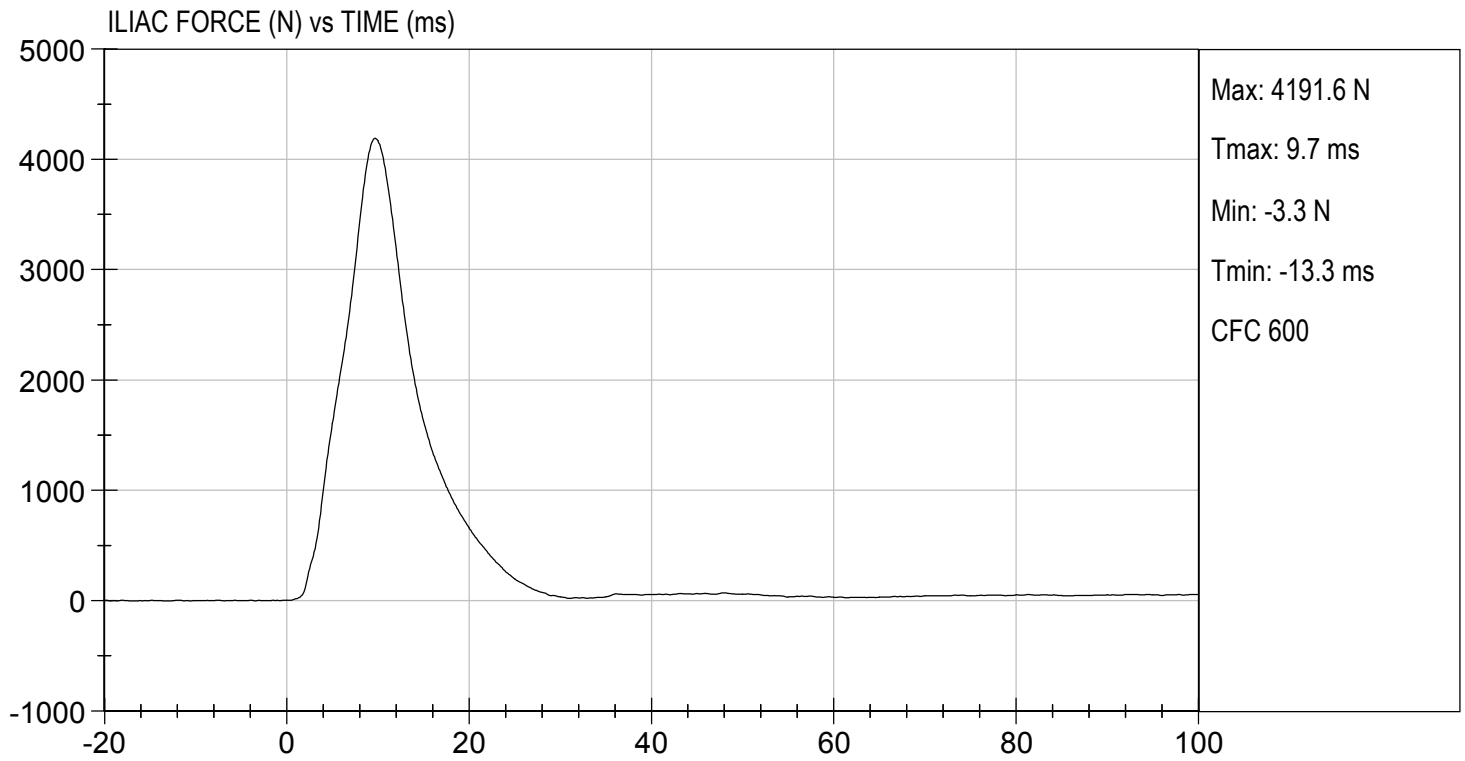
Approved By





TEST DESC: ILLIAC
VELOCITY: 14.37 ft/s, 4.38 m/s

TEST DATE: 09/16/2019
TEST #: D192888



CALIBRATION TEST RESULTS

POST-TEST

SID-IIS 5TH PERCENTILE FEMALE - DRIVER ATD

SID-IIsD External Measurements
SN: 296

No.	Name	Spec. (mm)	Result	Pass/Fail
A	Sitting Height	772 - 788	784	Pass
B	Shoulder Pivot Height	437 - 453	442	Pass
C	H-point Height	79 - 89	83	Pass
D	H-point from Seatback	141 - 151	145	Pass
E	Shoulder Pivot from Backline	97 - 107	99	Pass
F	Thigh Clearance	119 - 135	121	Pass
G	Head Breadth	140 - 148	142	Pass
H	Head Back from Backline	40 - 46	45	Pass
I	Head Depth	178 - 188	180	Pass
J	Head Circumference	541 - 551	548	Pass
K	Buttock to Knee Length	514 - 540	535	Pass
L	Popliteal Height	343 - 369	358	Pass
M	Knee Pivot to Floor Height	392 - 409	404	Pass
N	Buttock Popliteal Length	416 - 442	435	Pass
O	Chest Depth w/o Jacket	195 - 211	206	Pass
P	Foot Length	216 - 232	219	Pass
Q	Hip Breadth (w/ pelvic plugs)	313 - 323	316	Pass
R	Arm Length	249 - 259	250	Pass
S	Knee Joint to Seatback	477 - 493	481	Pass
V	Shoulder Width	341 - 357	346	Pass
W	Foot Width	78 - 94	85	Pass
Y	Chest Circumference w/ jacket	851 - 881	870	Pass
Z	Waist Circumference	761 - 791	772	Pass

**MGA RESEARCH CORPORATION
HEAD DROP TEST
SID-IIs BUILD LEVEL D DUMMY**

ATD Serial No: 296

Test ID: D193031

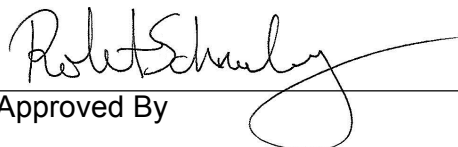
Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.2	Pass
Laboratory Relative Humidity	%	10 to 70	44	Pass
Peak Resultant Acceleration	G's	115 to 137	119	Pass
Peak Longitudinal Acceleration	G's	+/- 15	-3.7	Pass
Unimodal	N/A	Yes	Yes	Pass
Oscillations	N/A	<15%	Yes	Pass
Overall Test Results				Pass



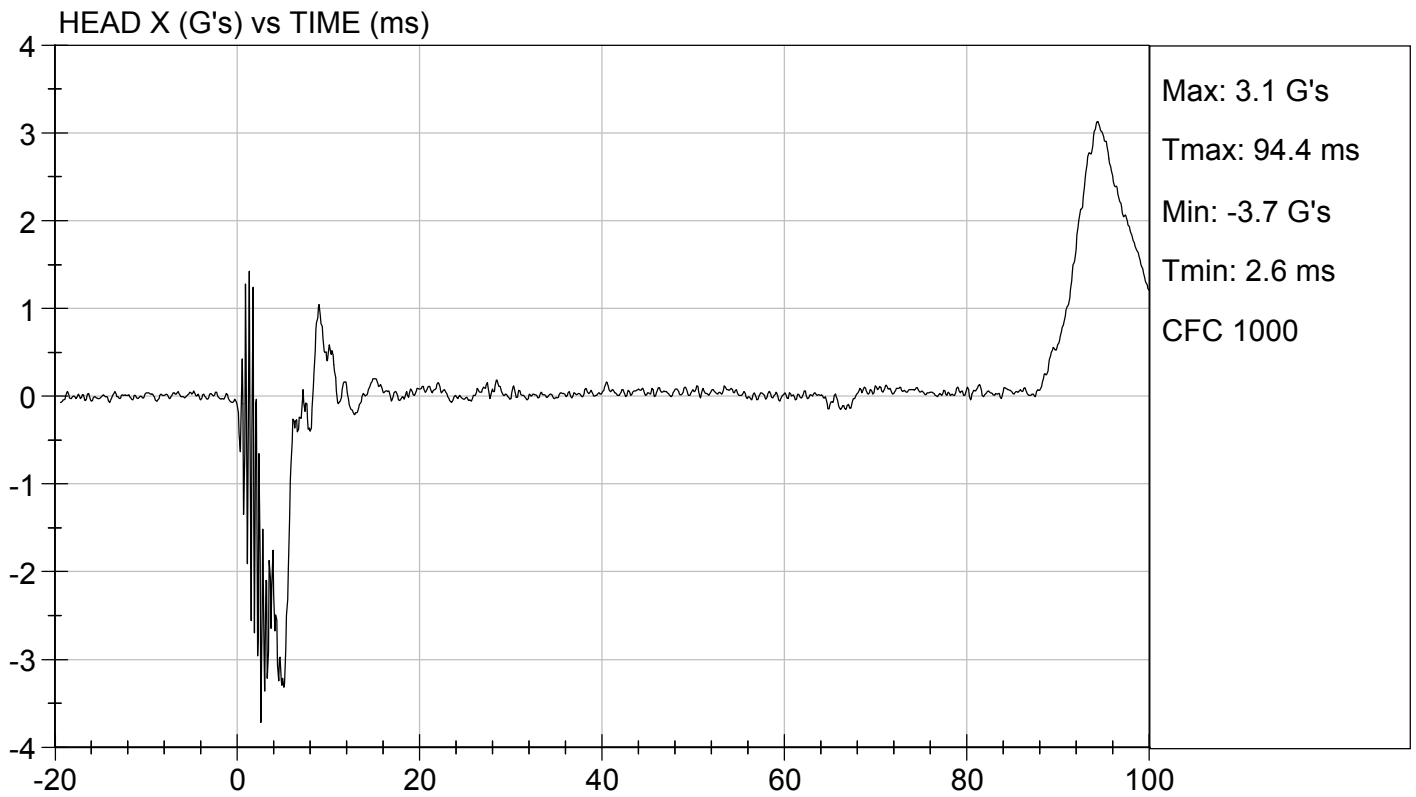
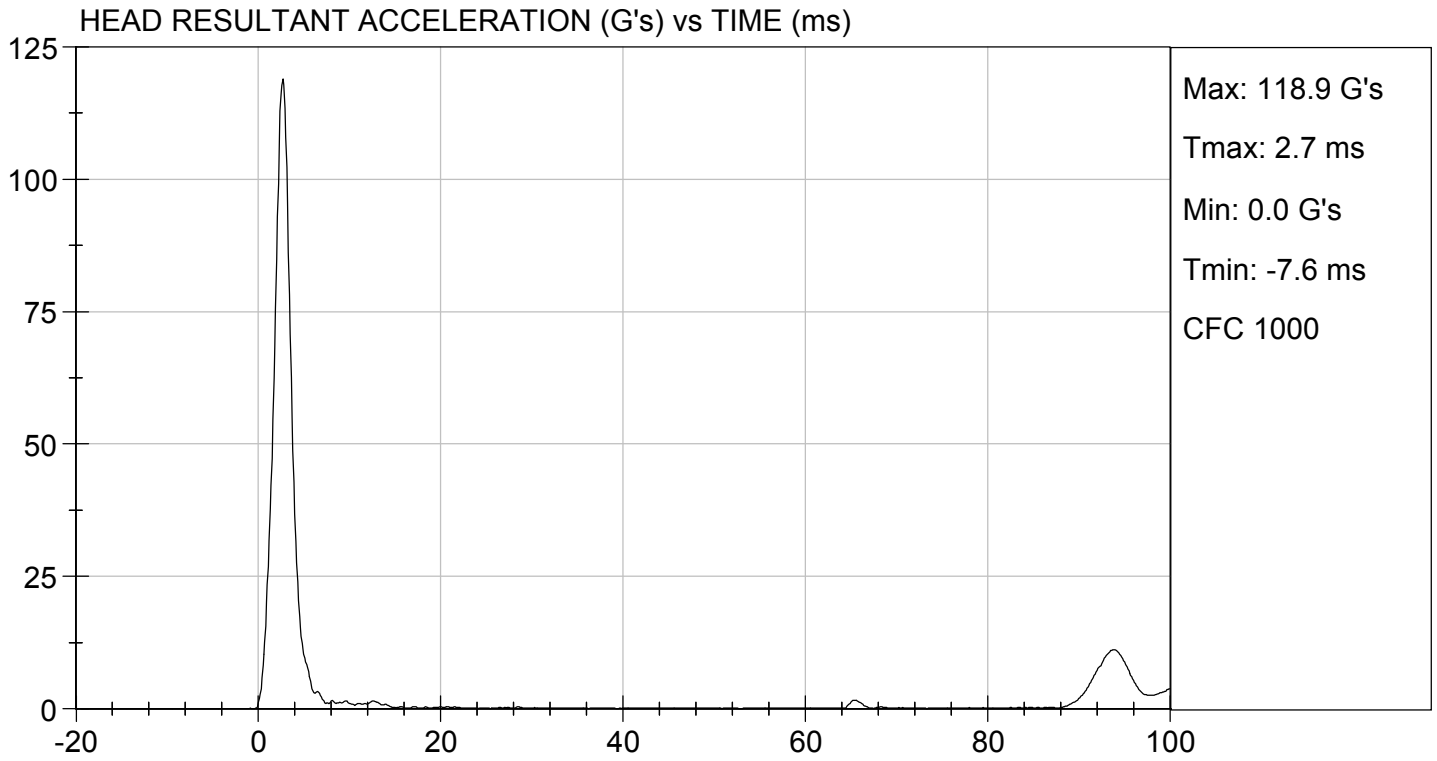
Laboratory Technician

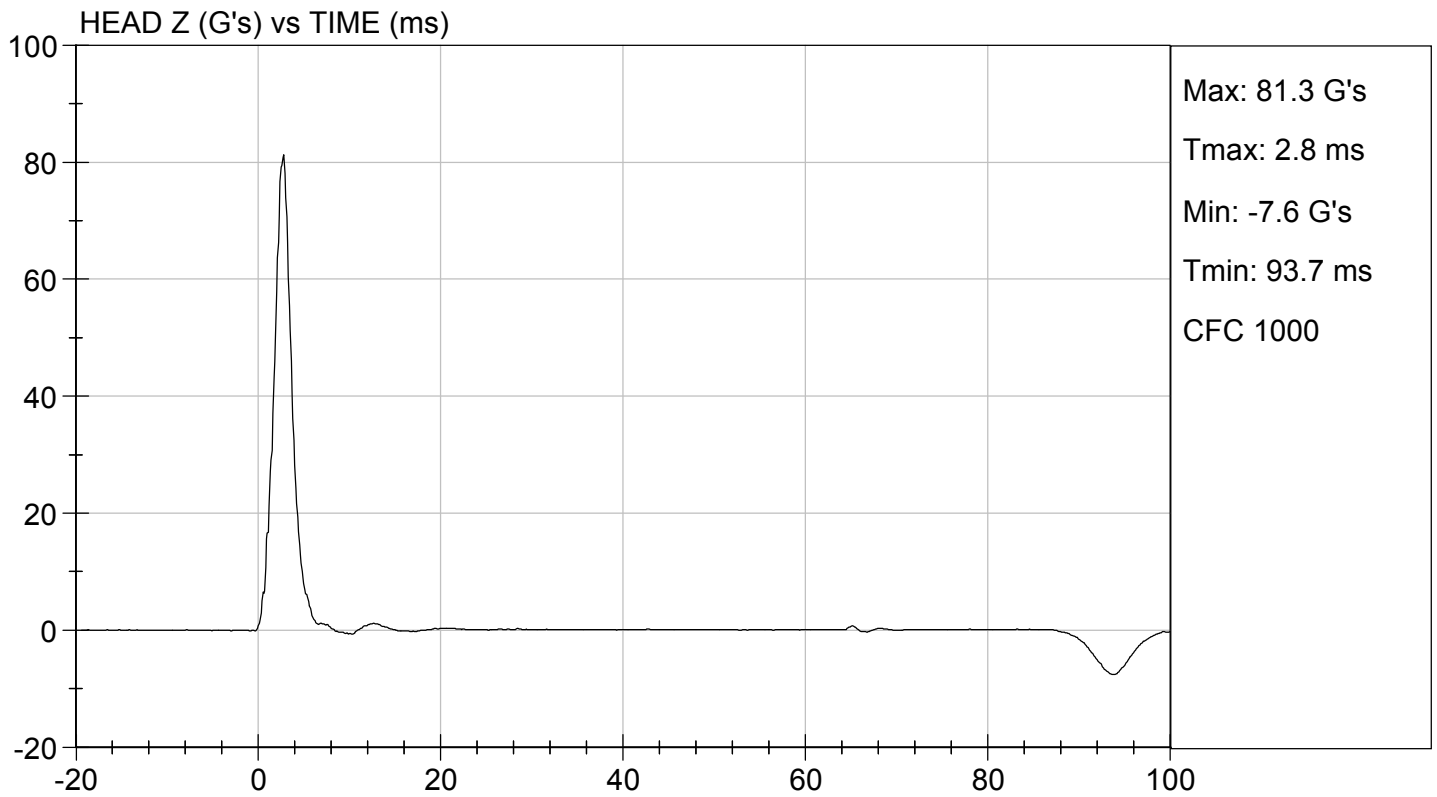
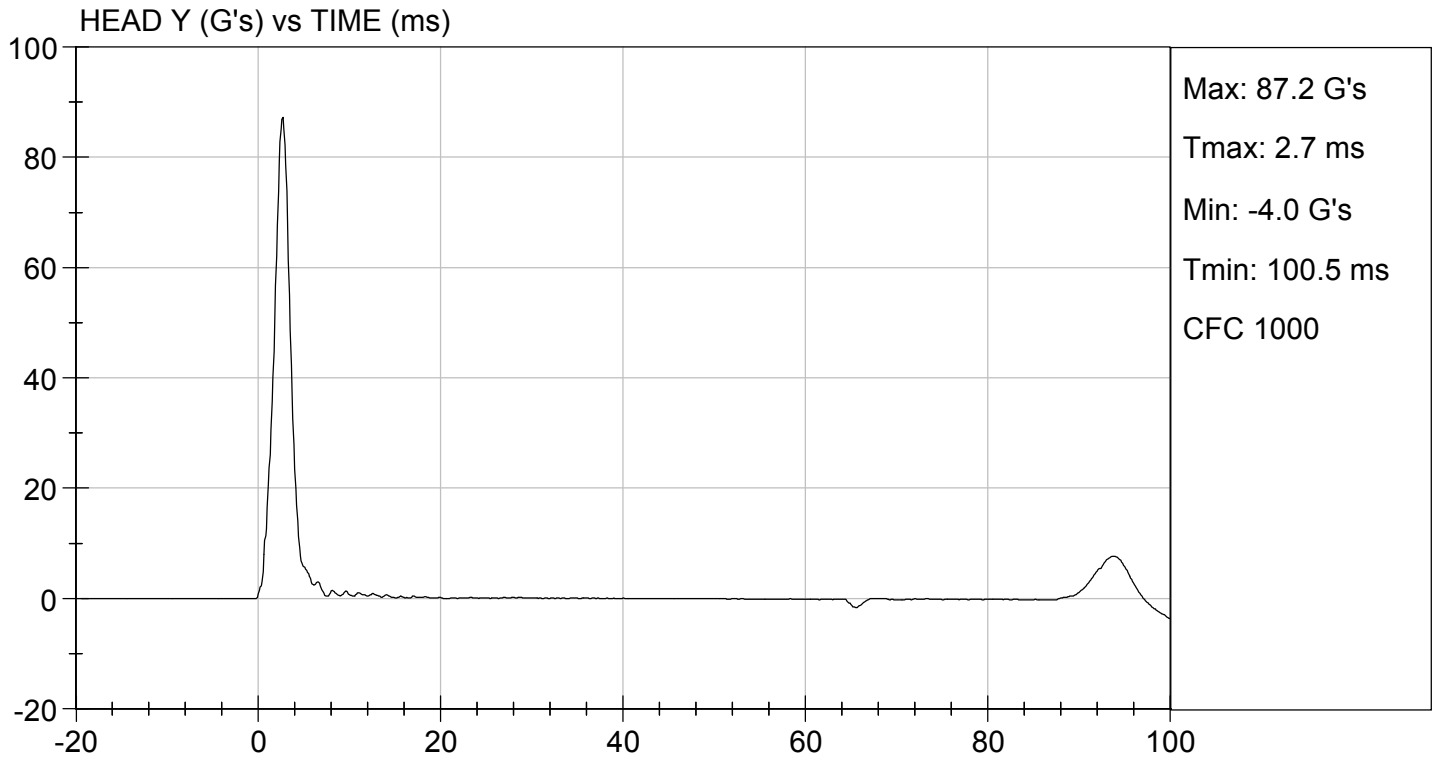
09/25/2019

Test Date



Approved By





**MGA RESEARCH CORPORATION
LATERAL NECK PENDULUM TEST
SID-IIs BUILD LEVEL D DUMMY**

ATD Serial No: 296

Test I.D.: D193032

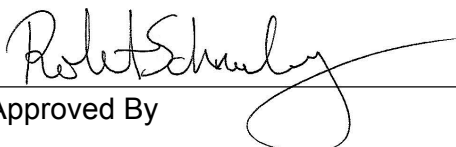
Tested Parameter	Units	Specification	Result	Pass/Fail	
Temperature	deg C	20.6 to 22.2	21.6	Pass	
Humidity	%	10 to 70	38	Pass	
Impact Velocity	m/s	5.51 to 5.63	5.58	Pass	
Pendulum Velocity	10 ms	m/s	2.20 to 2.80	2.63	Pass
	15 ms	m/s	3.30 to 4.10	3.74	Pass
	20 ms	m/s	4.40 to 5.40	5.02	Pass
	25 ms	m/s	5.40 to 6.10	5.63	Pass
	25-100 ms	m/s	5.50 to 6.20	5.63	Pass
Maximum D-Plane Rotation	deg	71 to 81	73	Pass	
Time of Maximum D-Plane Rotation	ms	50 to 70	62	Pass	
Maximum Occipital Condyle Moment	Nm	-44 to -36	-36	Pass	
Time of Moment Decay to 0 Nm	ms	102 to 126	118	Pass	
Overall Test Results				Pass	



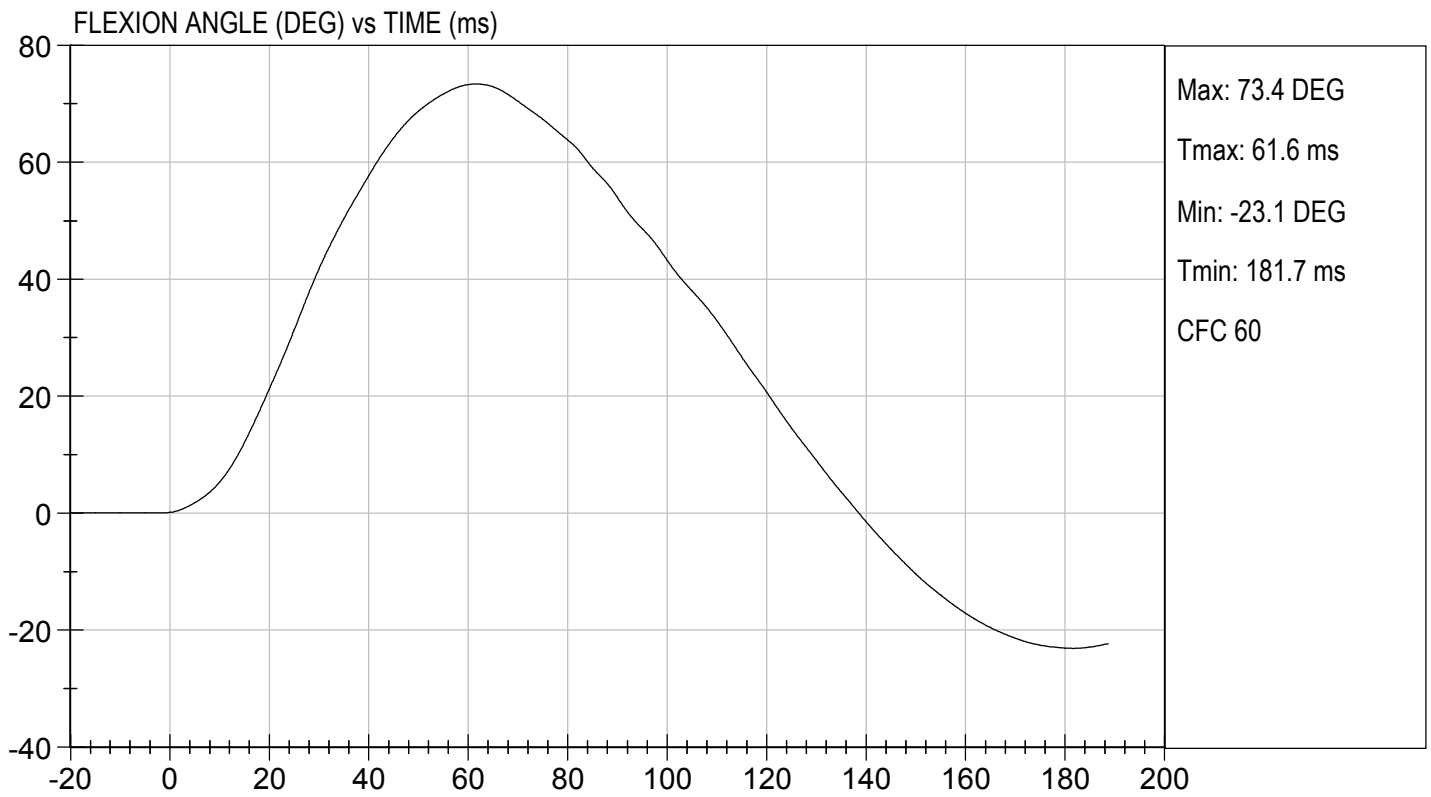
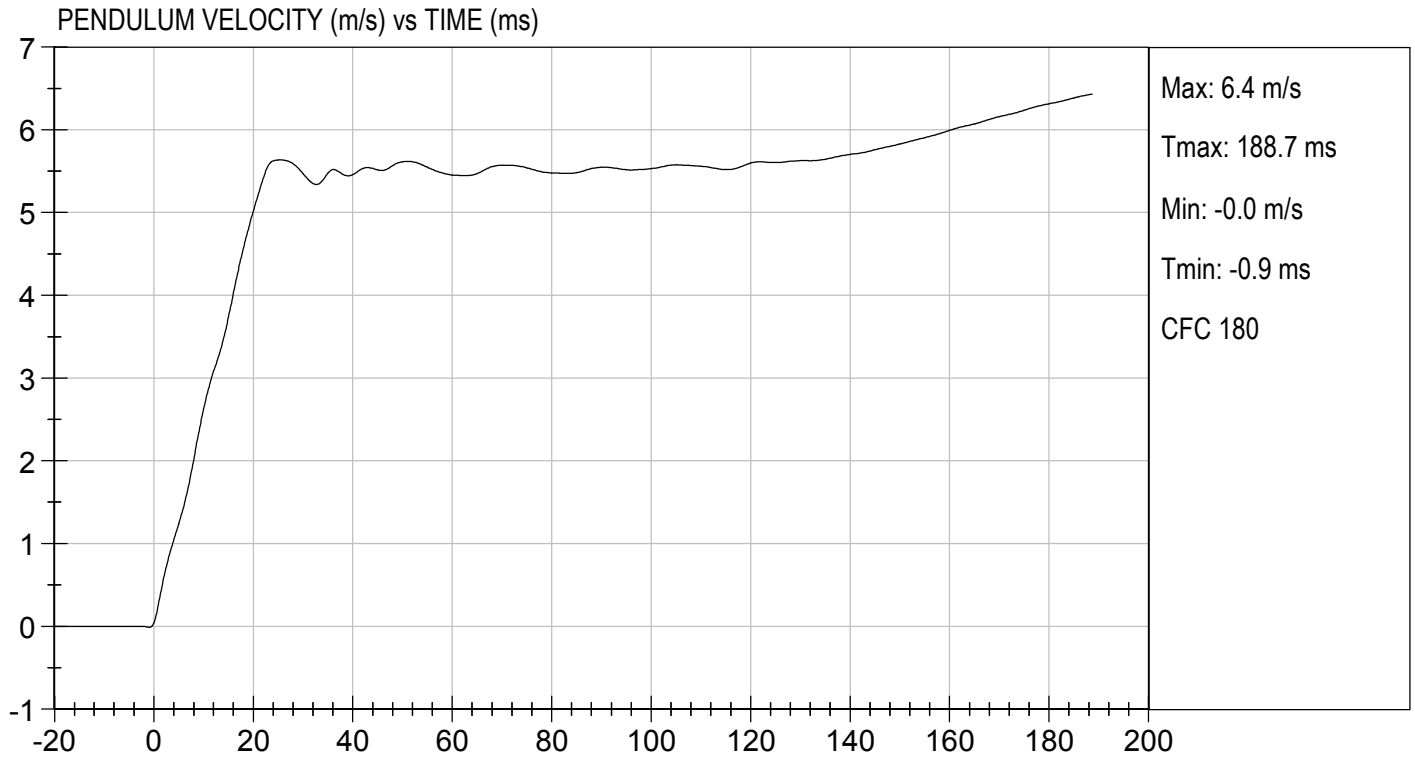
Laboratory Technician

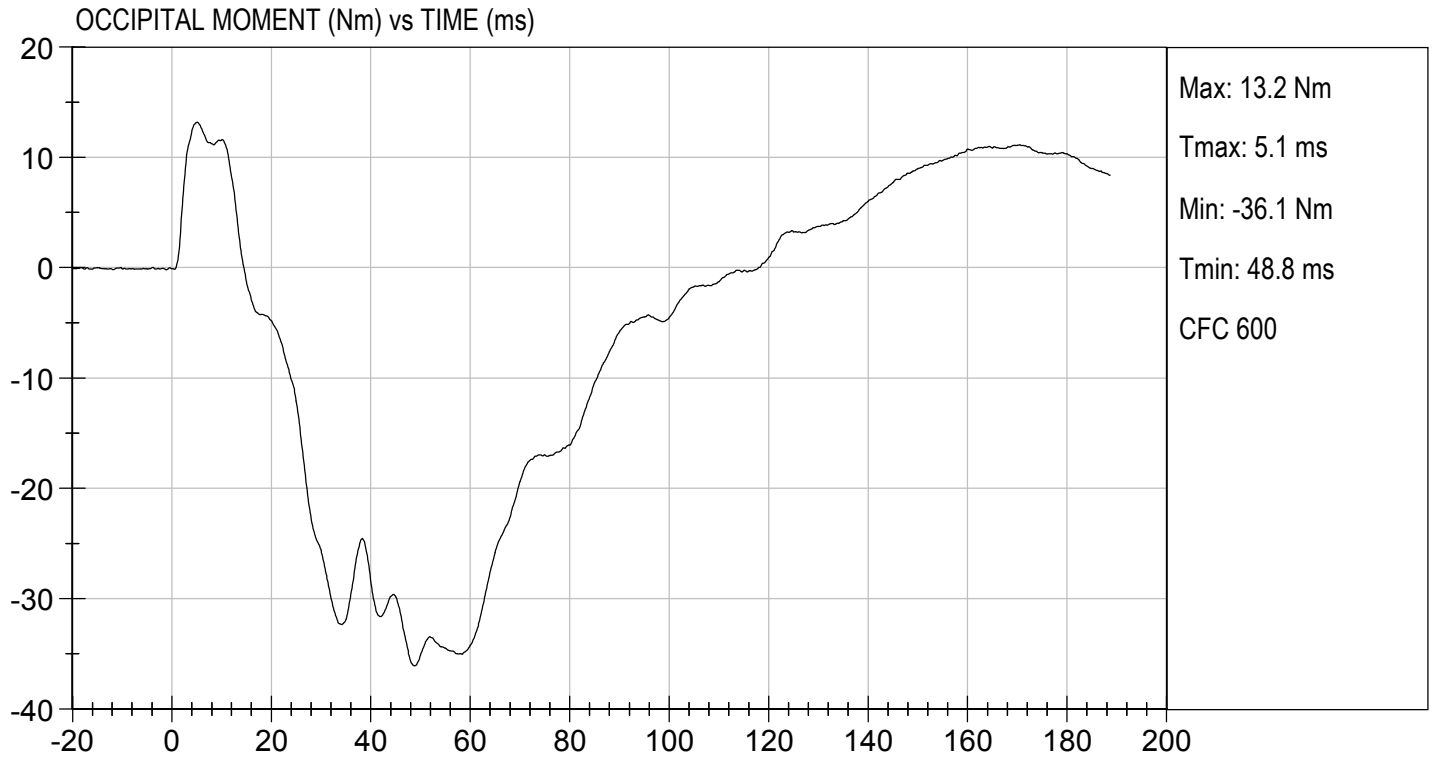
09/26/2019

Test Date



Approved By



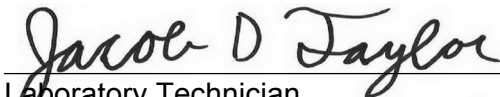


MGA RESEARCH CORPORATION
SHOULDER IMPACT TEST
SID-IIs BUILD LEVEL D DUMMY


ATD Serial No: 296

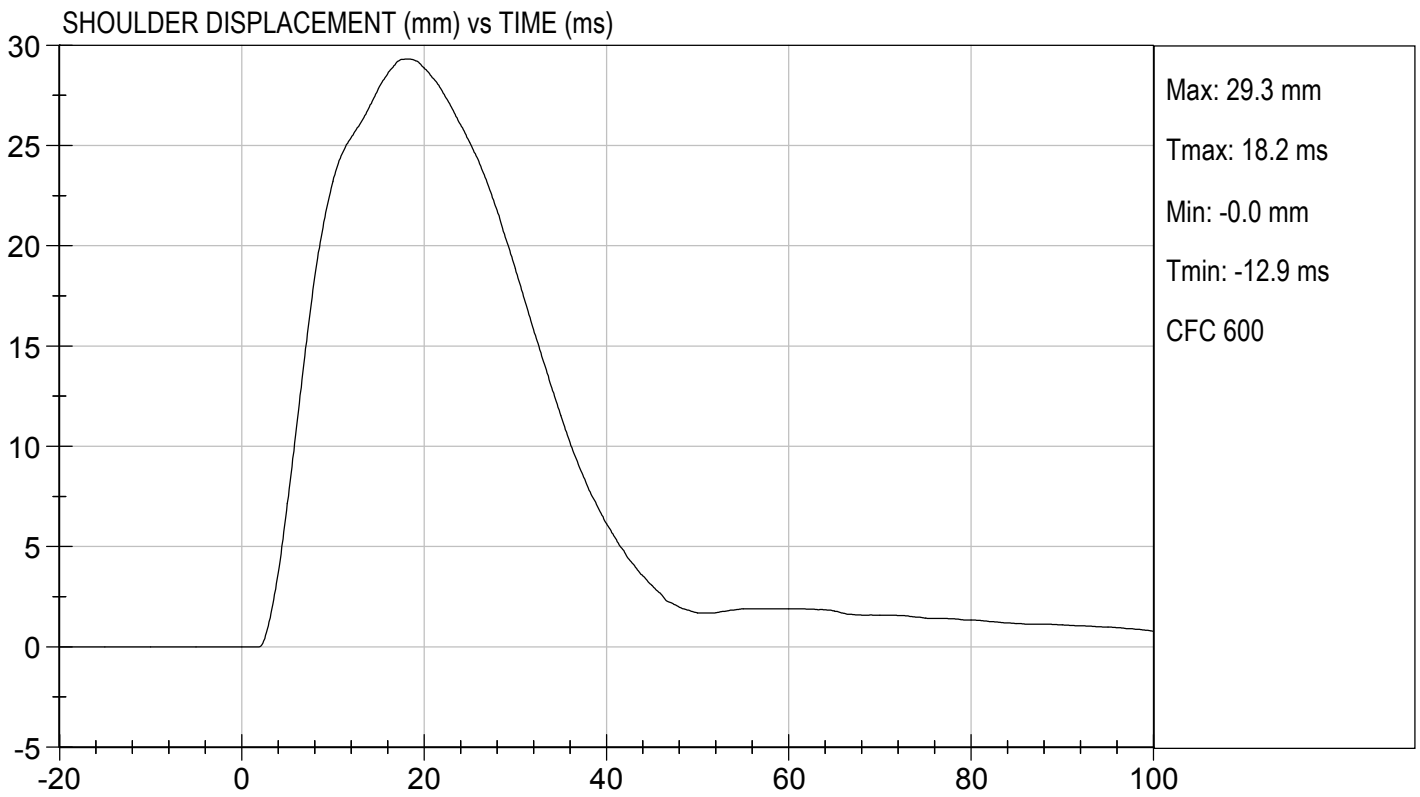
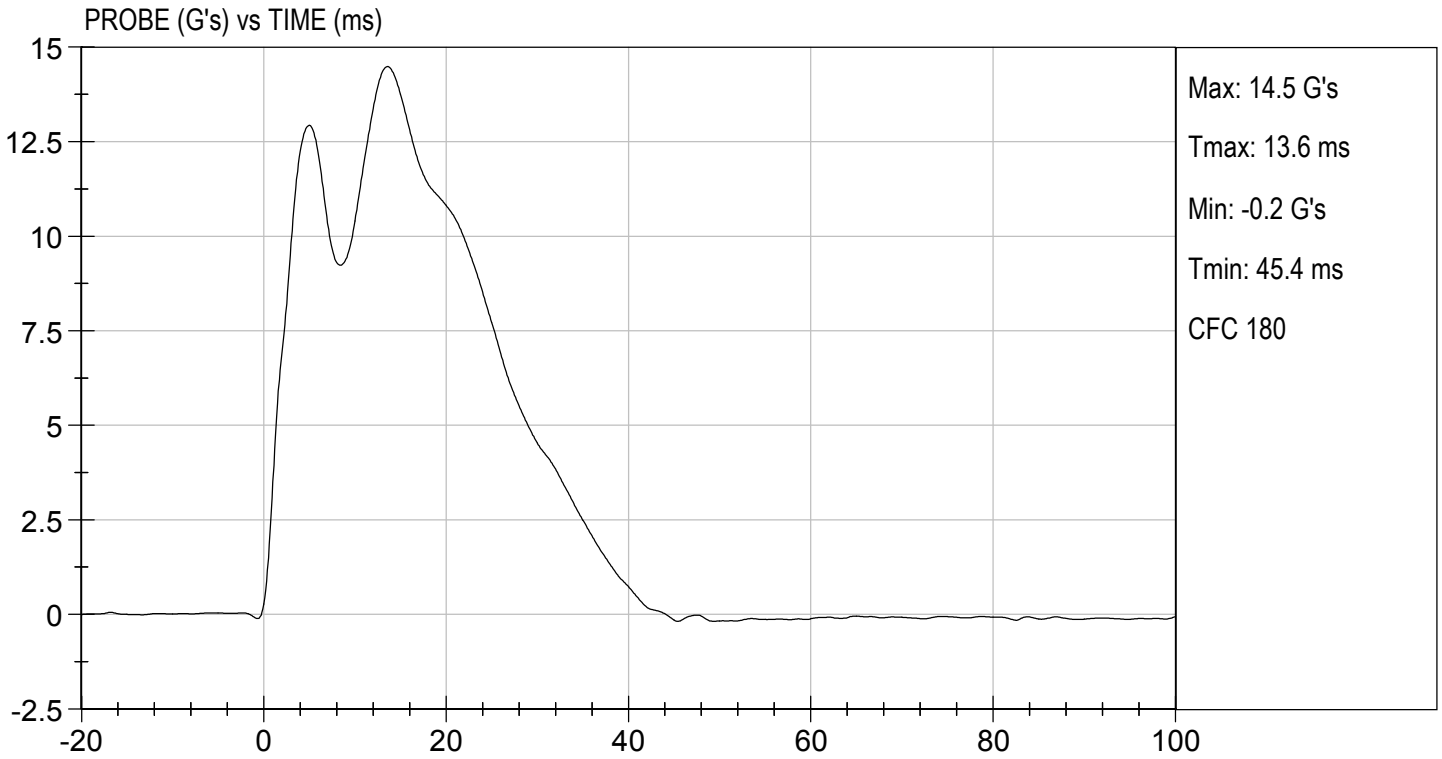
Test ID: D193033

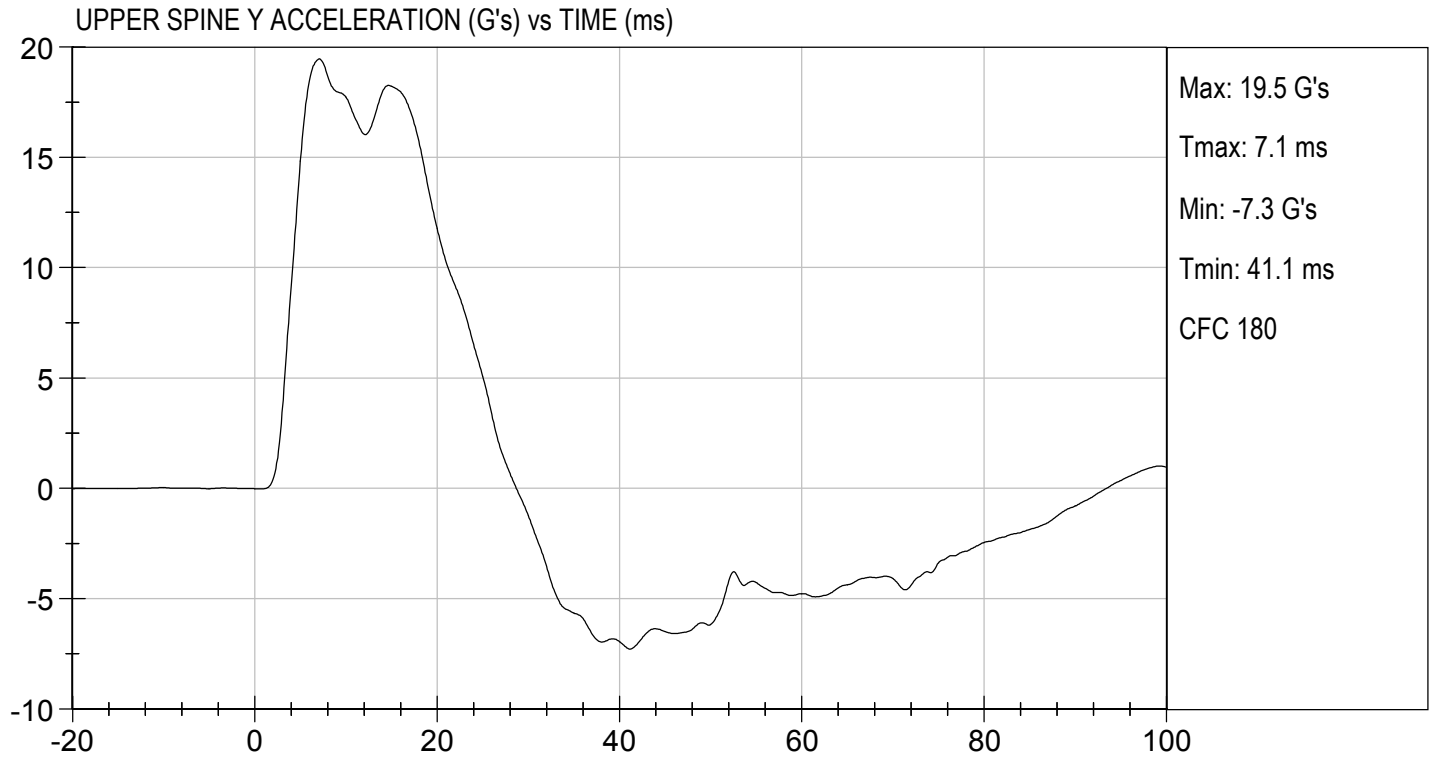
Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.6	Pass
Laboratory Relative Humidity	%	10 to 70	38	Pass
Impact Velocity	m/s	4.20 to 4.40	4.30	Pass
Maximum Probe Acceleration	G's	13 to 18	14	Pass
Shoulder Displacement	mm	28 to 37	29	Pass
Upper Spine (T1) Y Acceleration	G's	17 to 22	19	Pass
Overall Test Results				Pass


 Laboratory Technician

09/26/2019
 Test Date


 Approved By



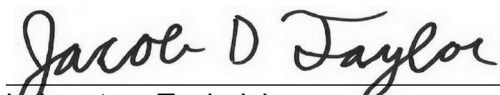


**MGA RESEARCH CORPORATION
THORAX (WITH ARM) IMPACT TEST
SID-IIs BUILD LEVEL D DUMMY**

ATD Serial No: 296

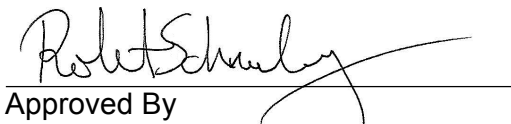
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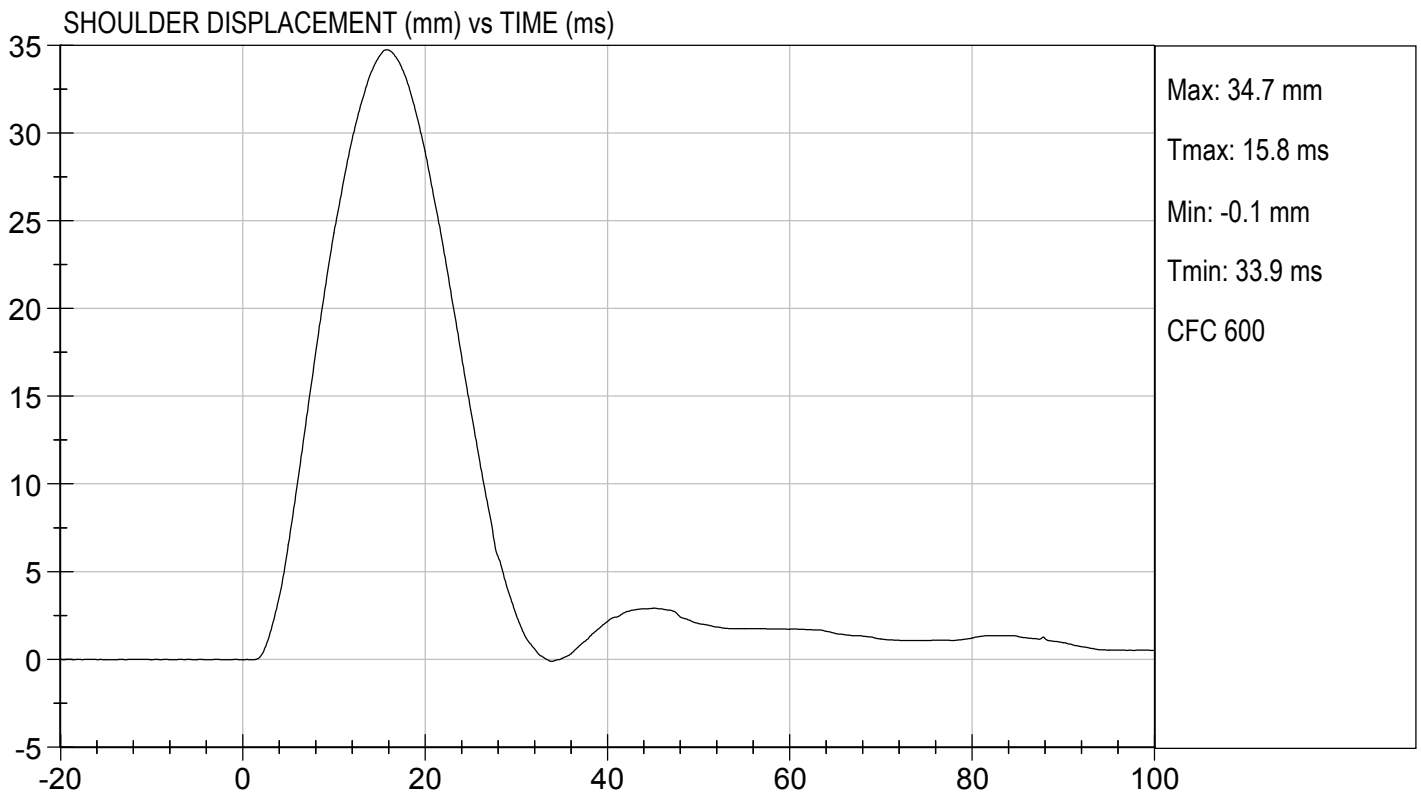
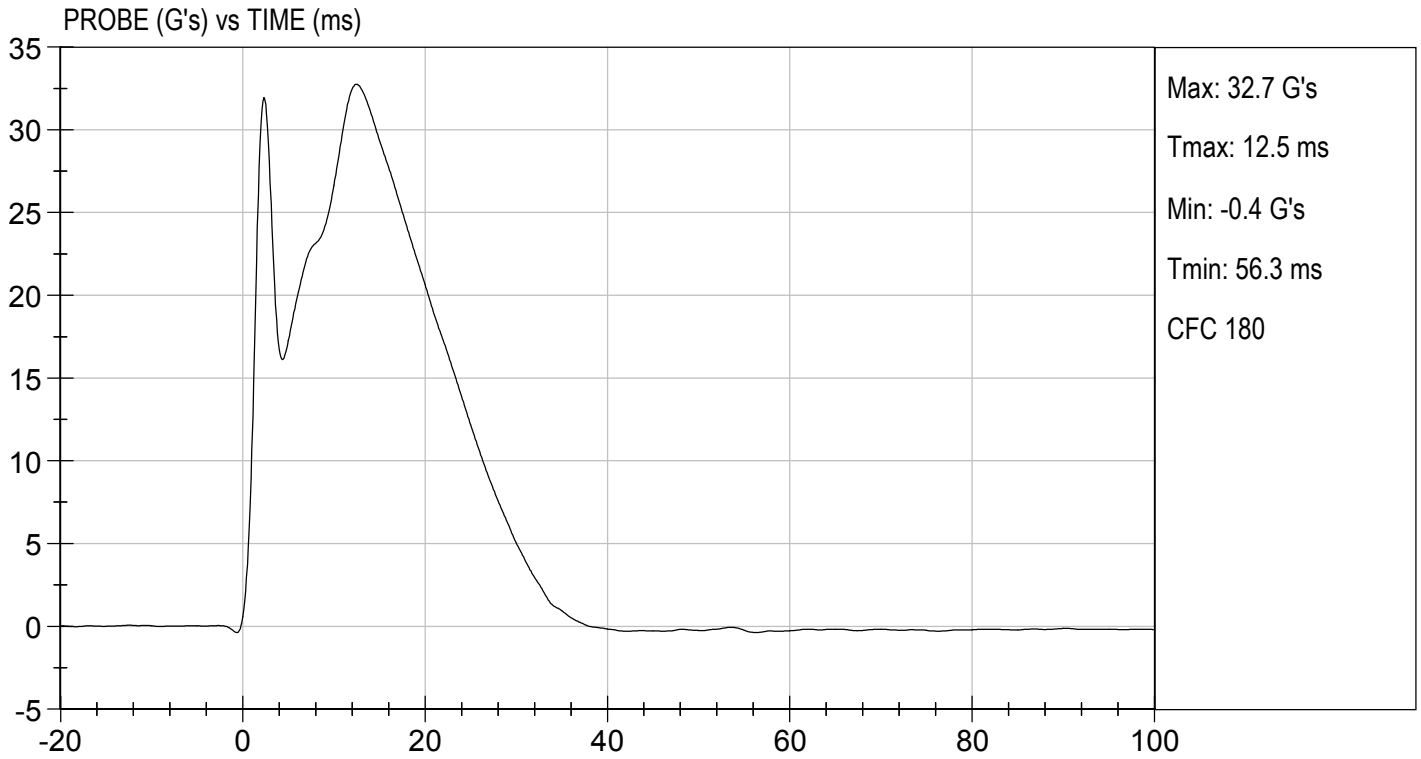
Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.6	Pass
Humidity	%	10 to 70	38	Pass
Impact Velocity	m/s	6.60 to 6.80	6.80	Pass
Maximum Probe Acceleration	G's	30 to 36	33	Pass
Shoulder Displacement	mm	31 to 40	35	Pass
Upper Rib Displacement	mm	25 to 32	27	Pass
Middle Rib Displacement	mm	30 to 36	30	Pass
Lower Rib Displacement	mm	32 to 38	33	Pass
Upper Spine (T1) Y Acceleration	G's	34 to 43	39	Pass
Lower Spine (T12) Y Acceleration	G's	29 to 37	34	Pass
Overall Test Results				Pass

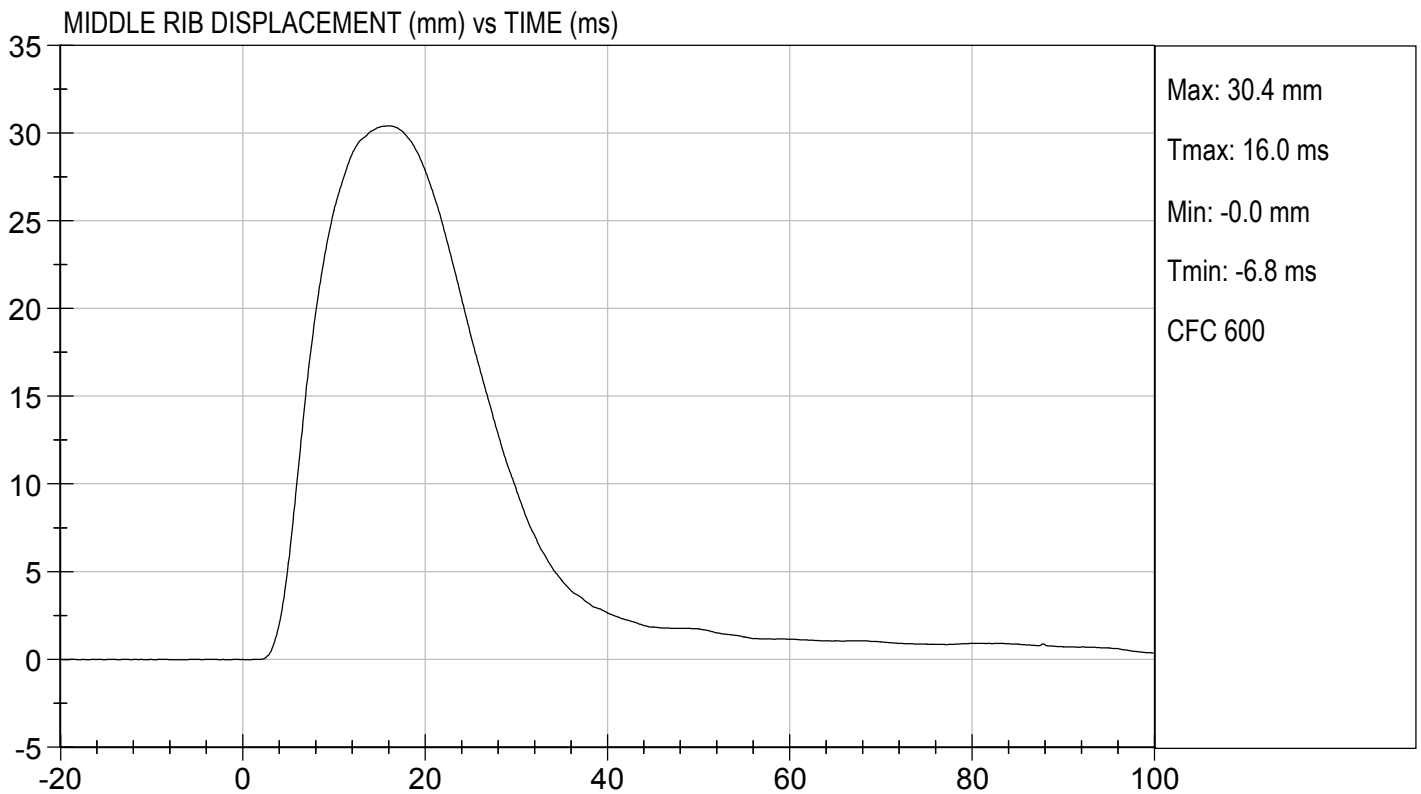
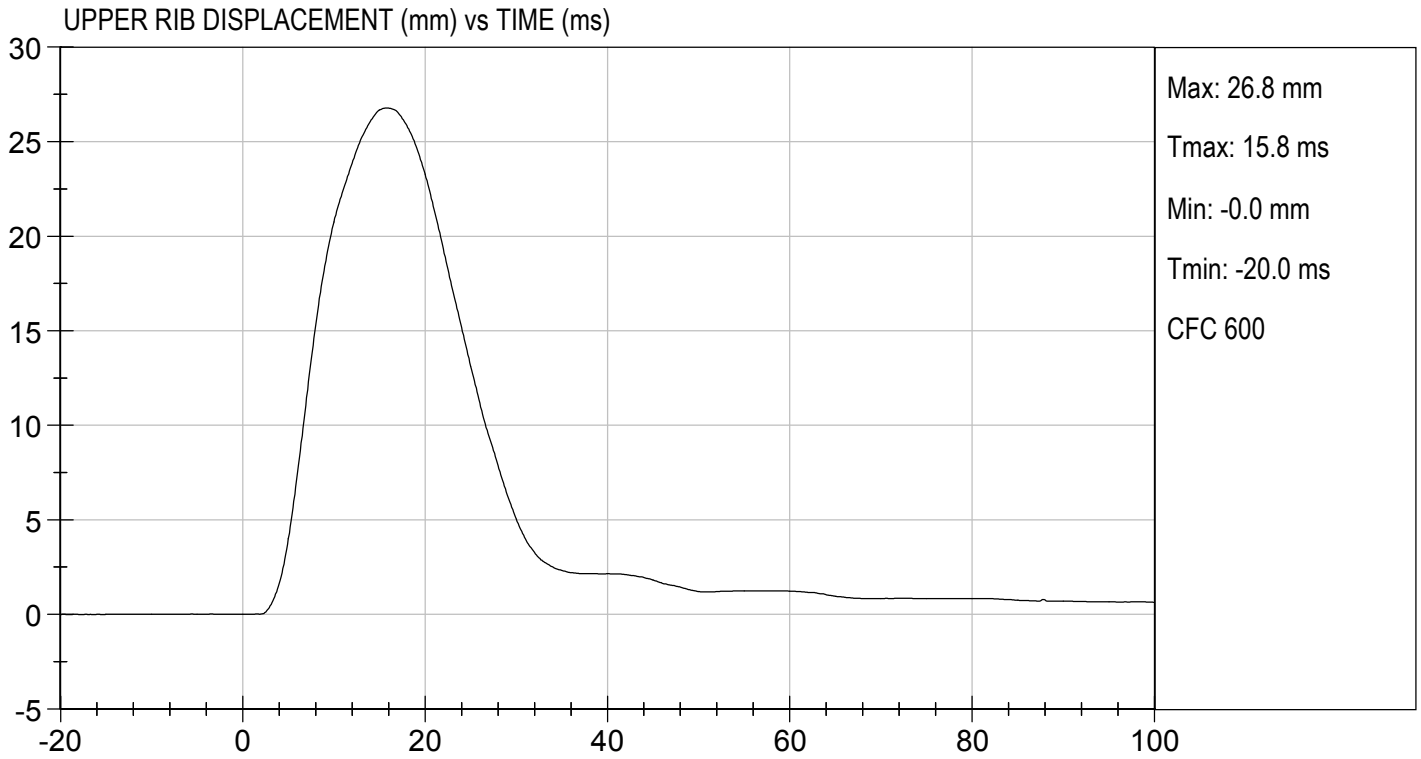

Laboratory Technician

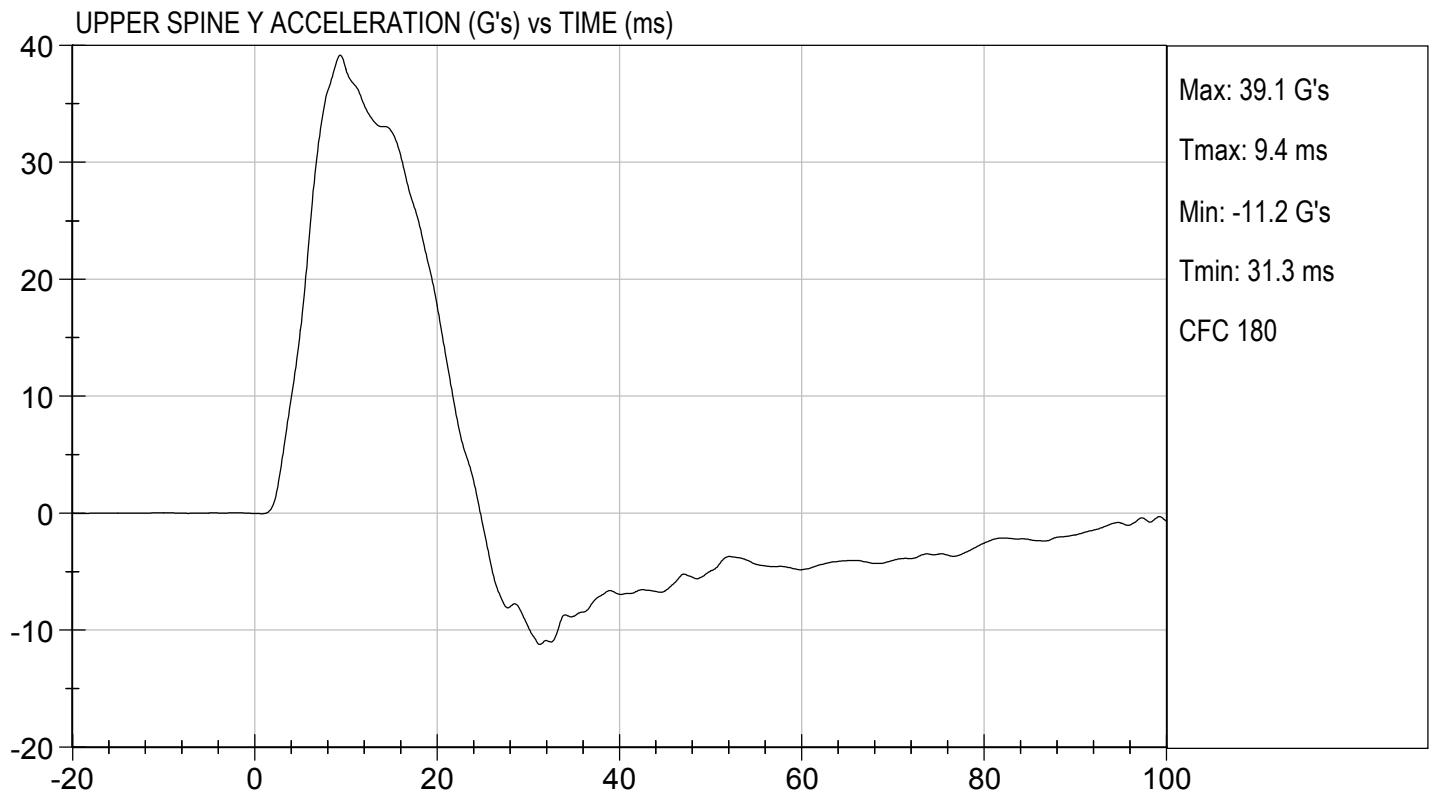
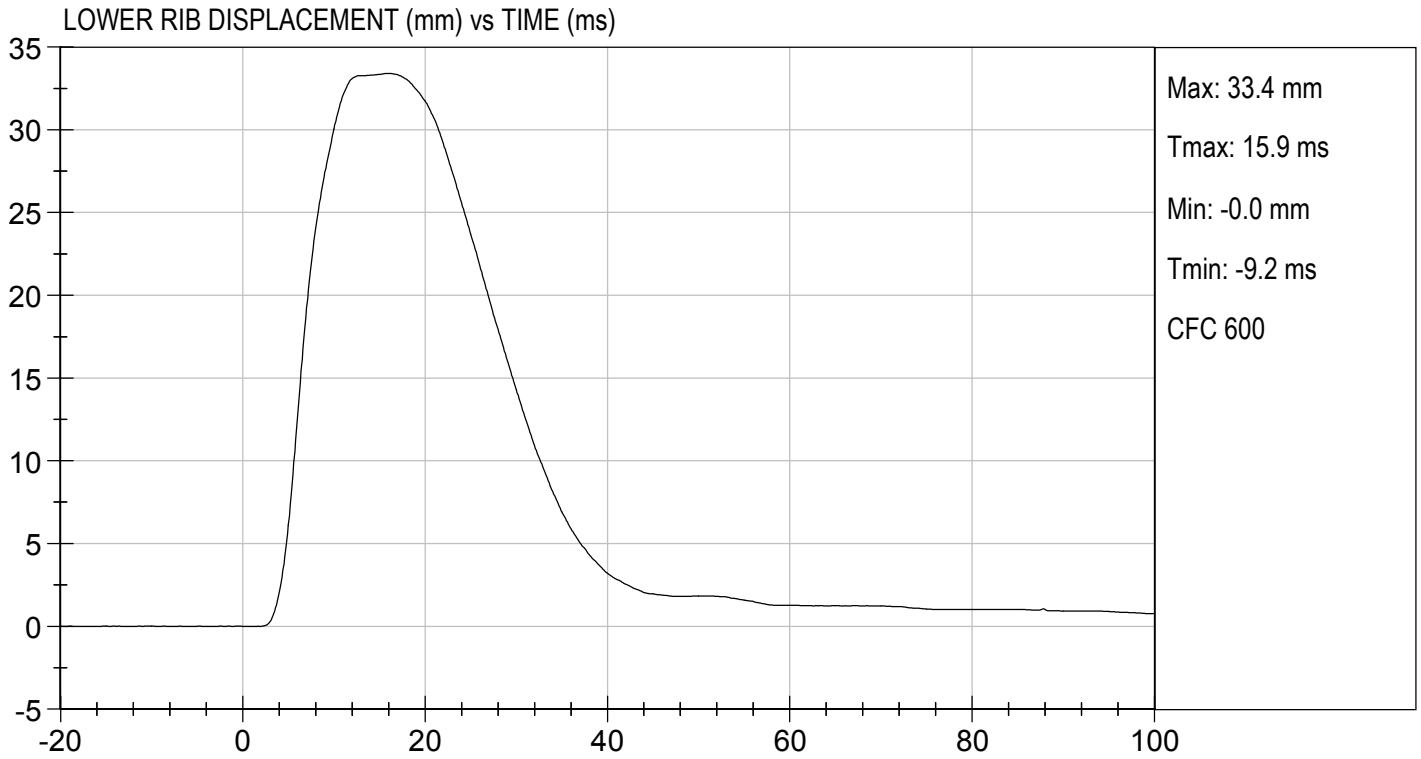
09/26/2019

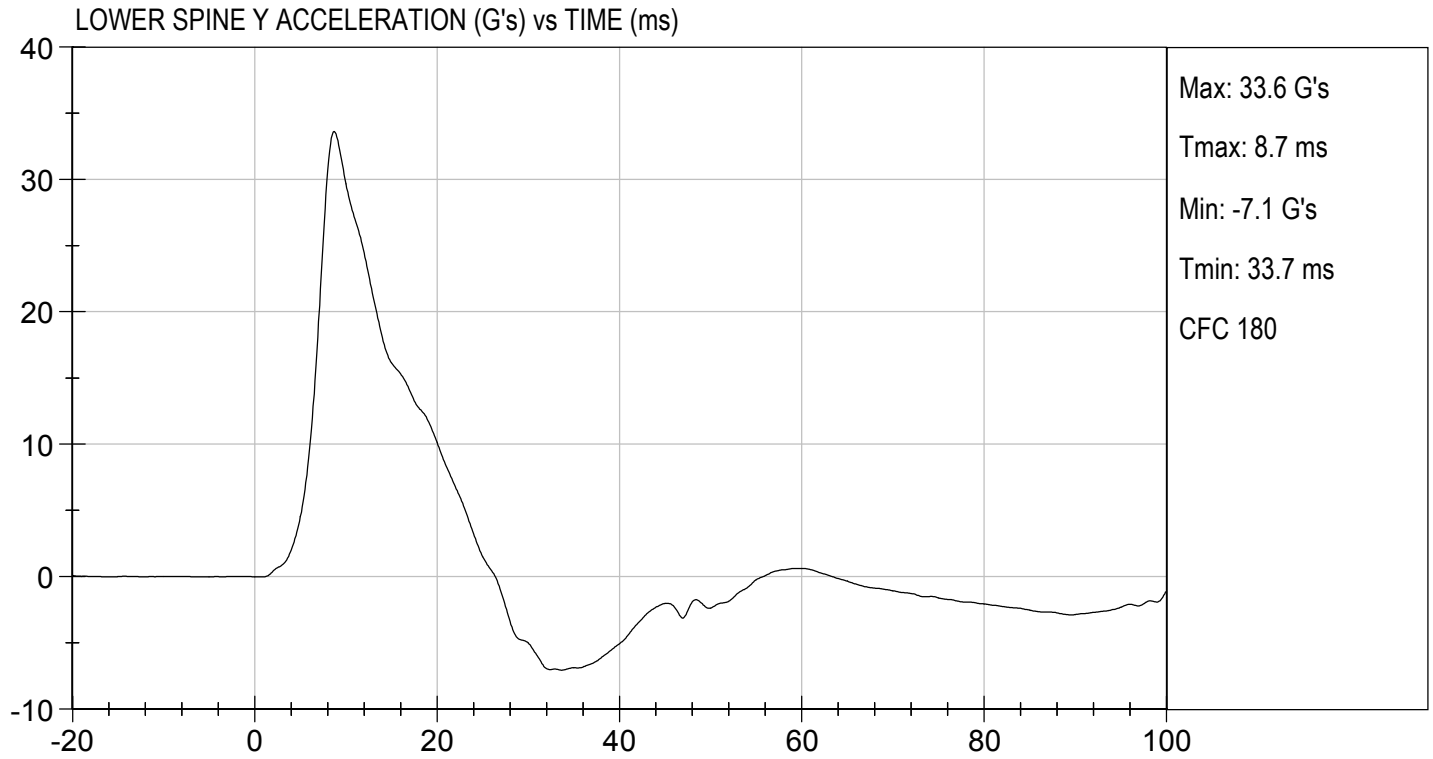
Test Date


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MGA RESEARCH CORPORATION
THORAX (WITHOUT ARM) IMPACT TEST
SID-IIs BUILD LEVEL D DUMMY

ATD Serial No: 296

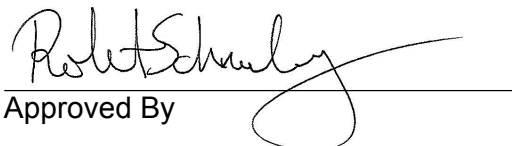
Test I.D: D193035

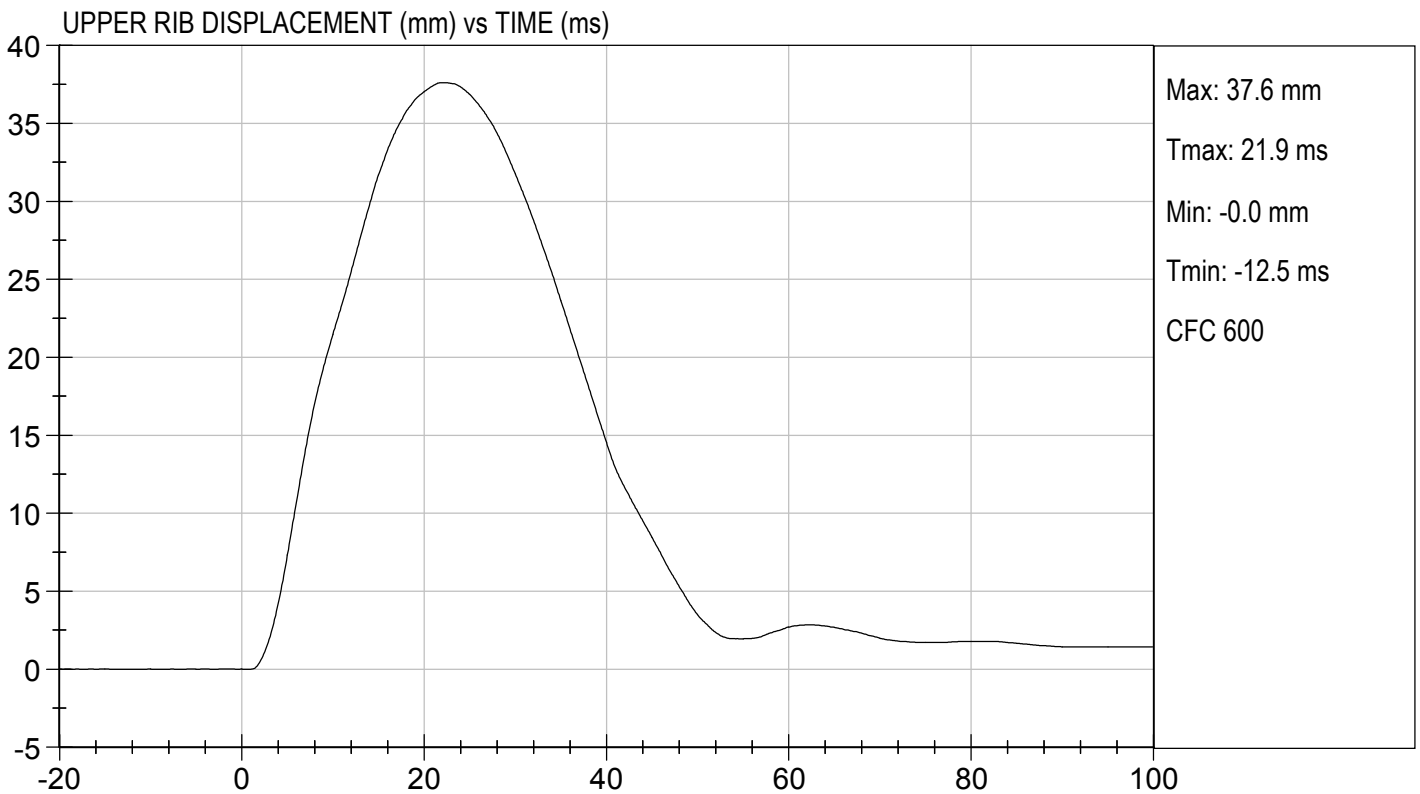
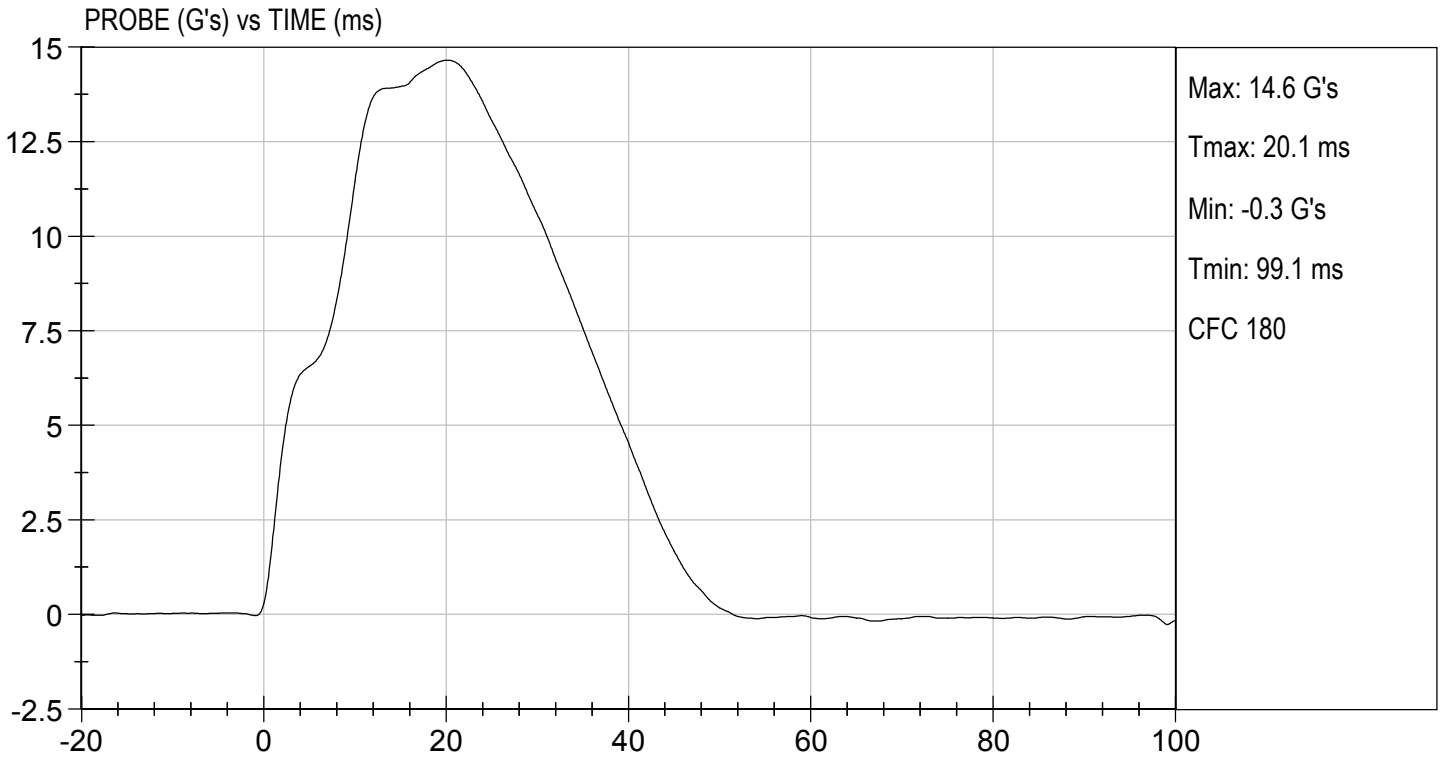
Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.6	Pass
Humidity	%	10 to 70	38	Pass
Impact Velocity	m/s	4.20 to 4.40	4.23	Pass
Maximum Probe Acceleration	G's	14 to 18	15	Pass
Upper Rib Displacement	mm	32 to 40	38	Pass
Middle Rib Displacement	mm	39 to 45	42	Pass
Lower Rib Displacement	mm	35 to 43	40	Pass
Upper Spine (T1) Y Acceleration	G's	13 to 17	14	Pass
Lower Spine (T12) Y Acceleration	G's	7 to 11	9	Pass
Overall Test Results				Pass

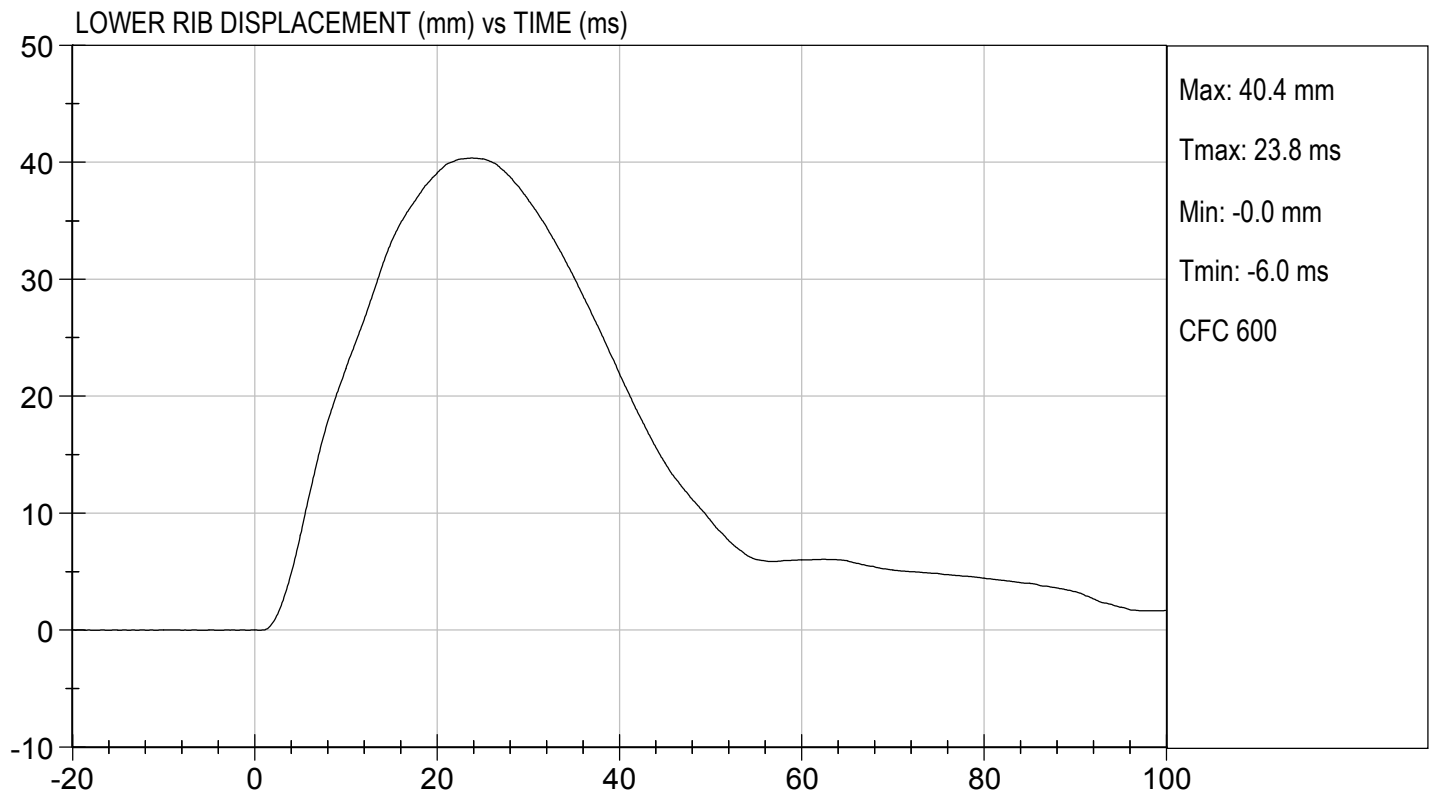
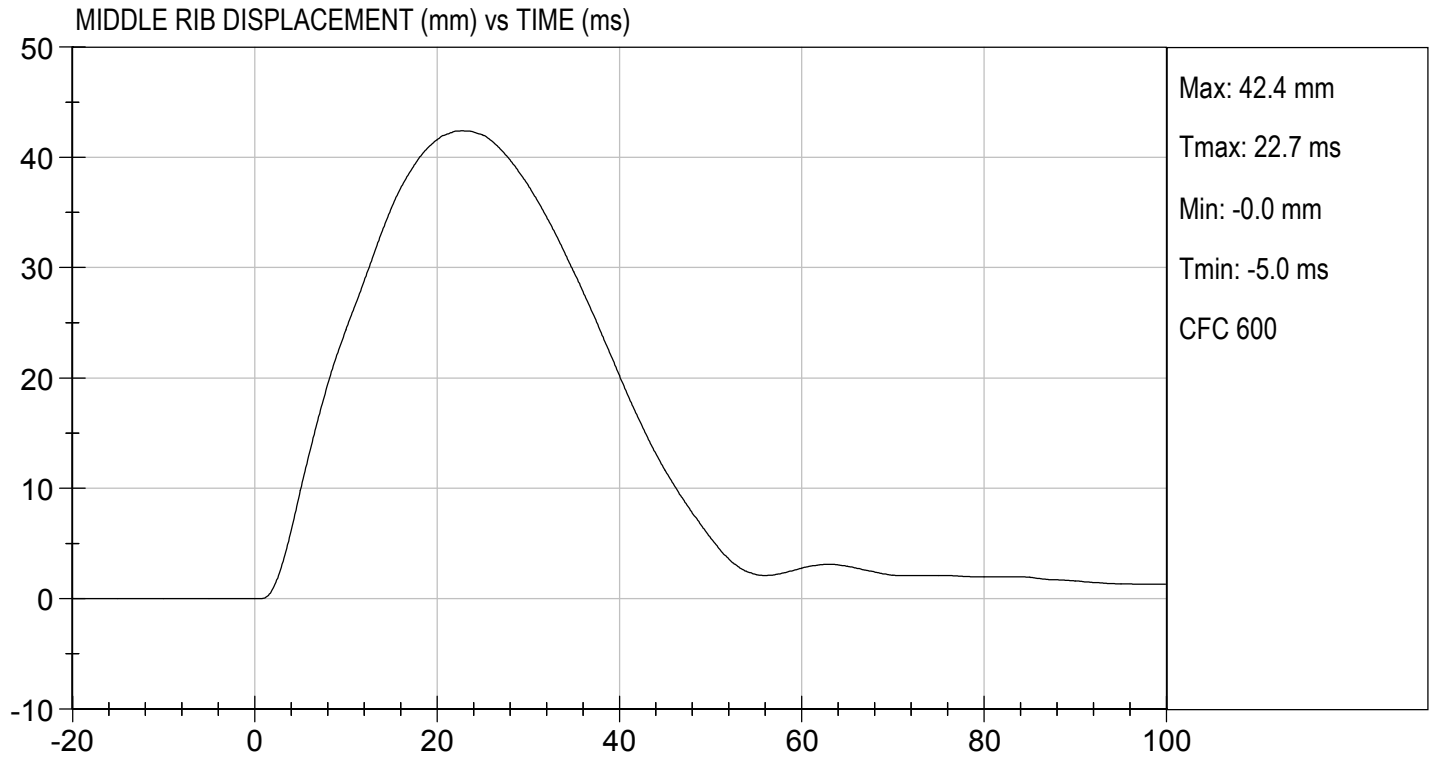

 Laboratory Technician

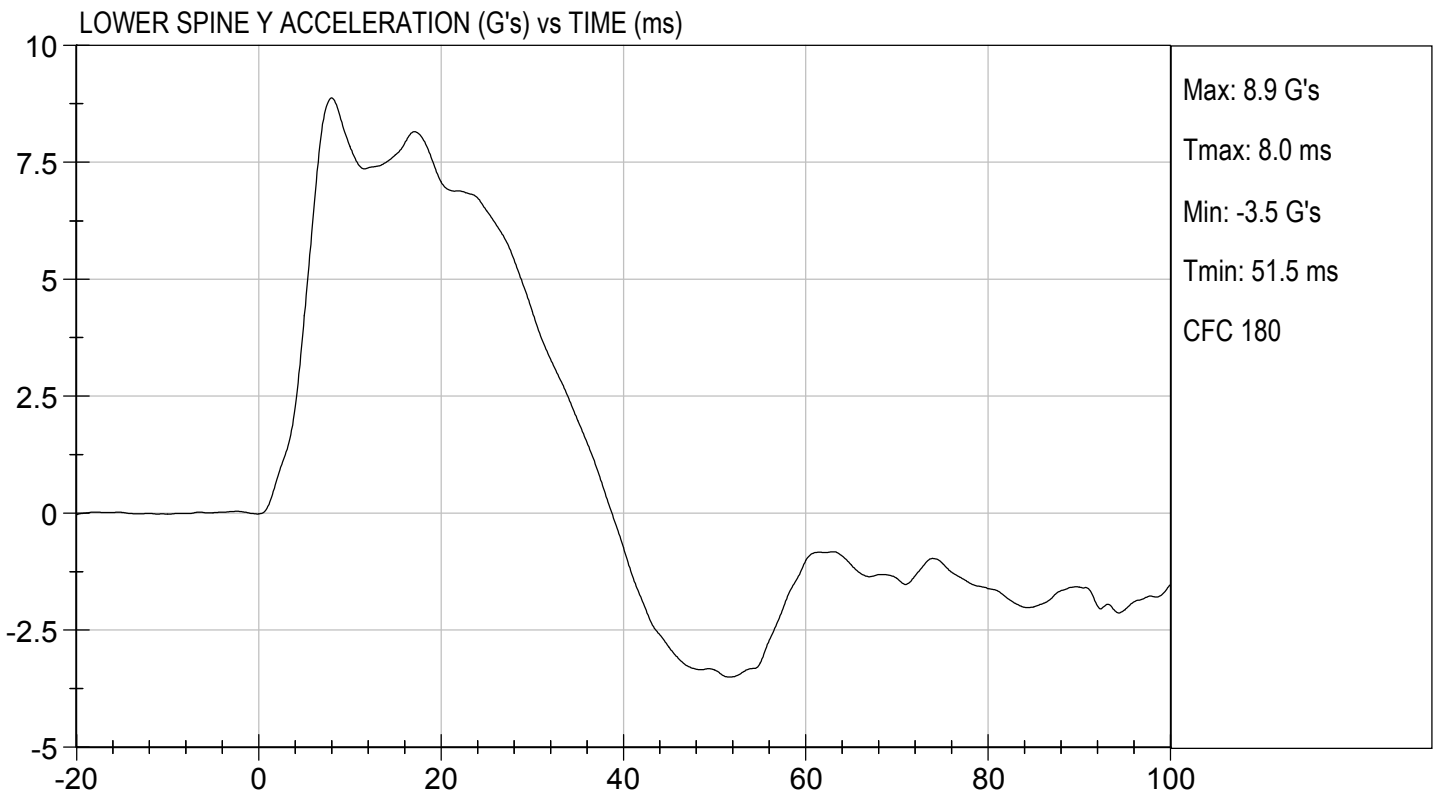
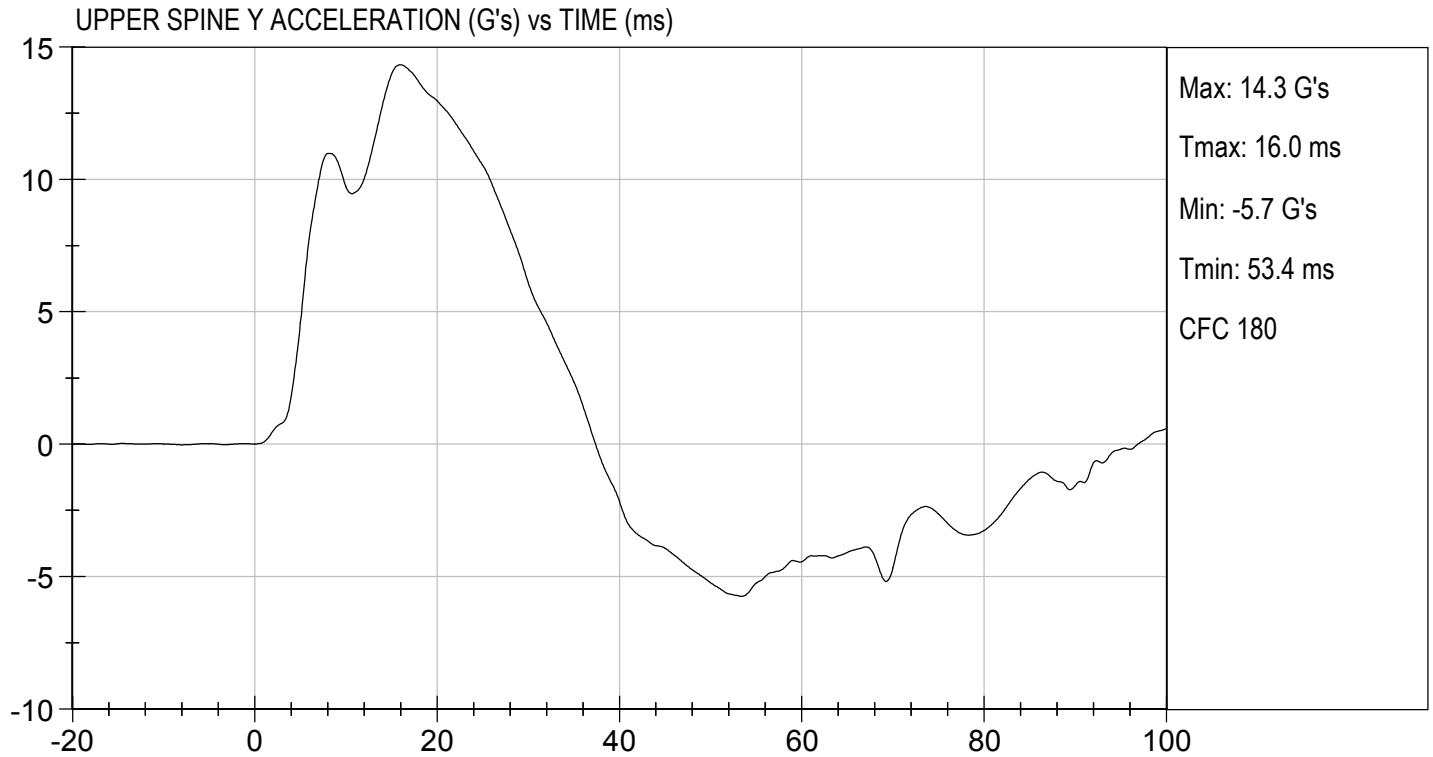
09/26/2019

Test Date


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MGA RESEARCH CORPORATION
ABDOMINAL IMPACT TEST
SID-IIs BUILD LEVEL D DUMMY

ATD Serial No: 296

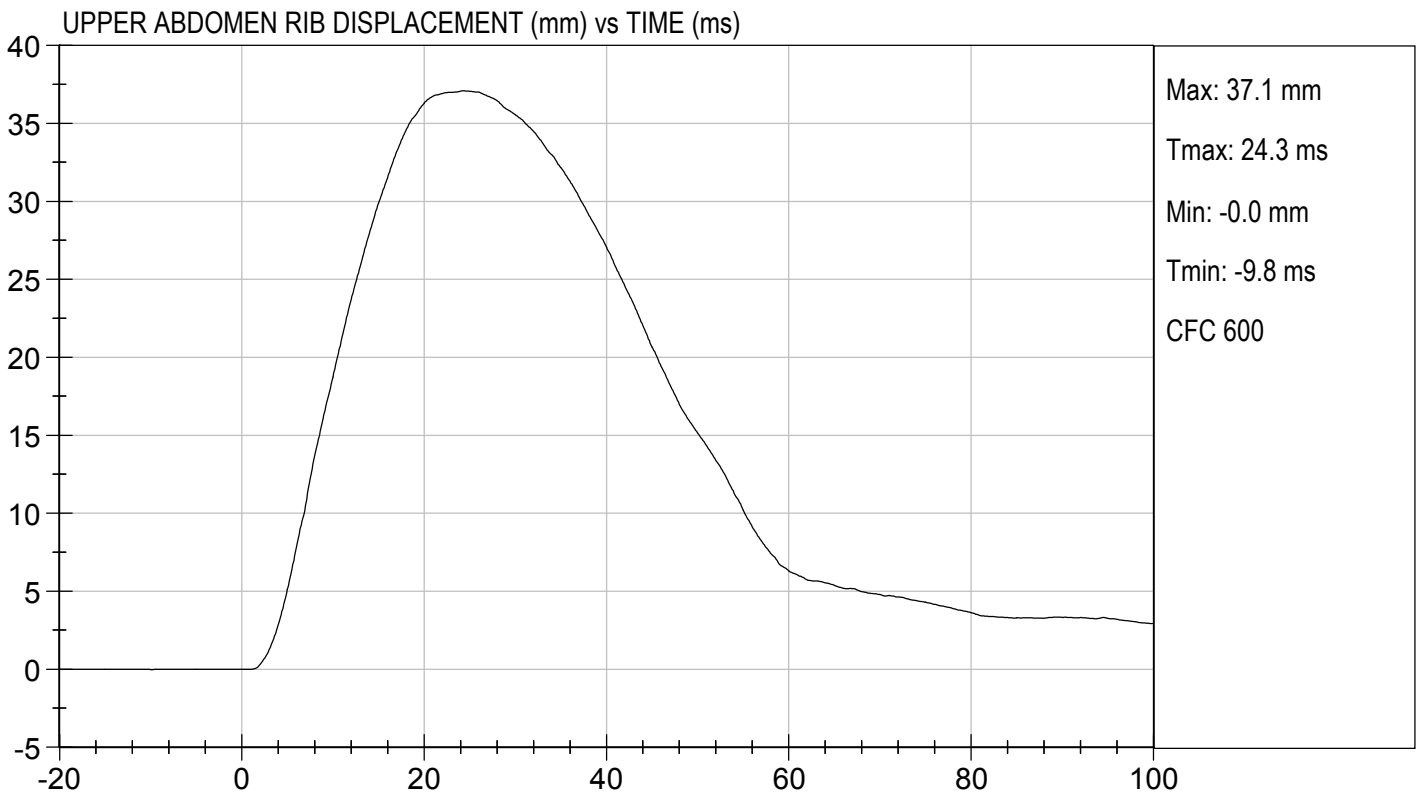
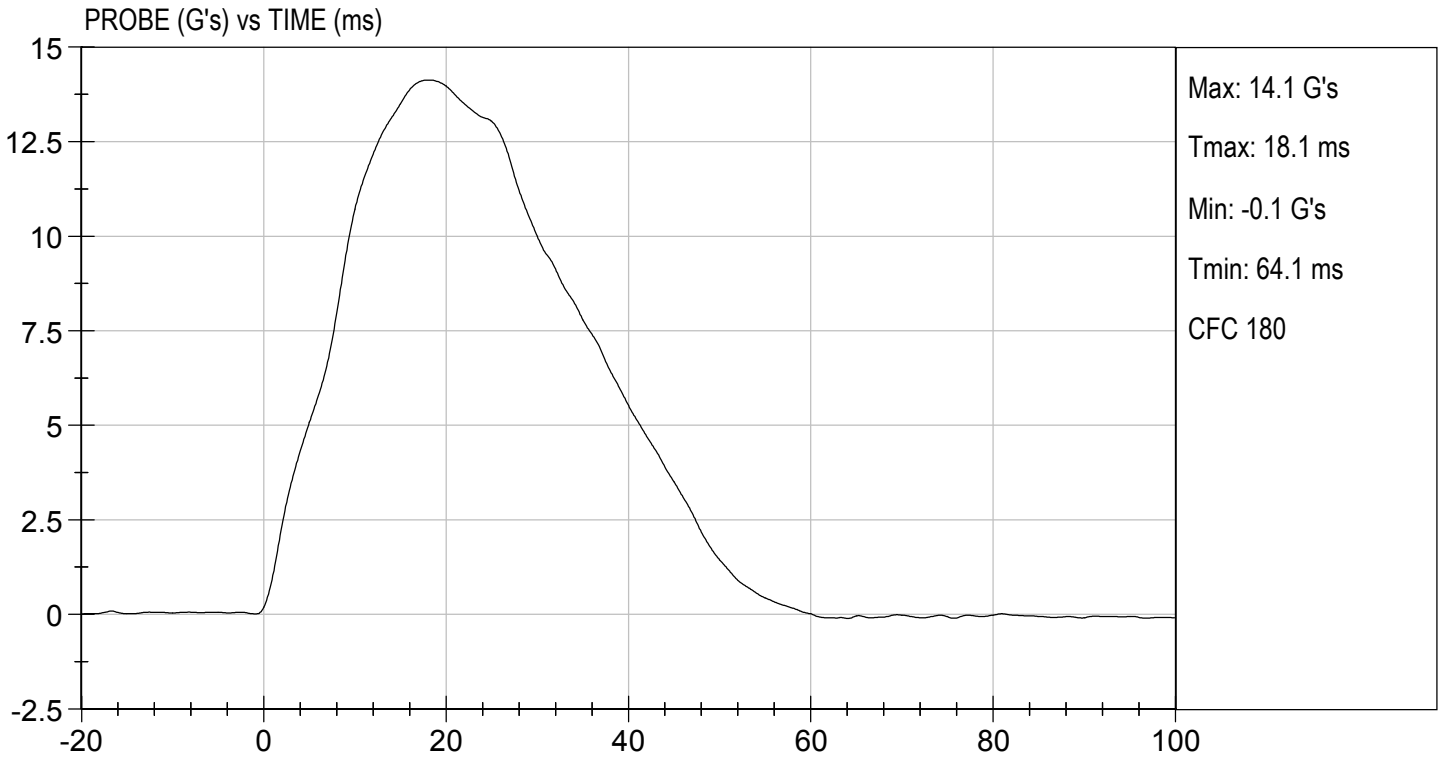
Test I.D: D193036

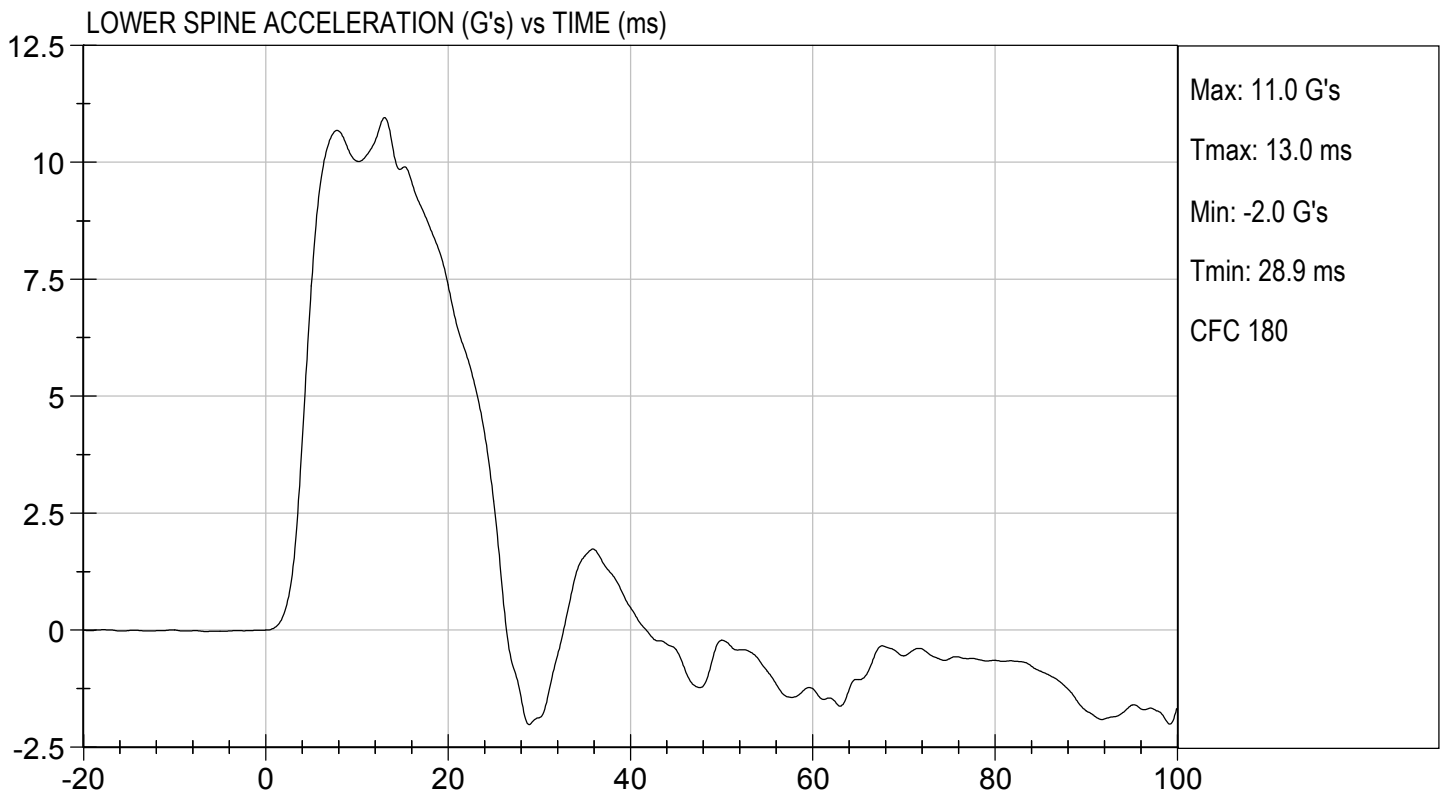
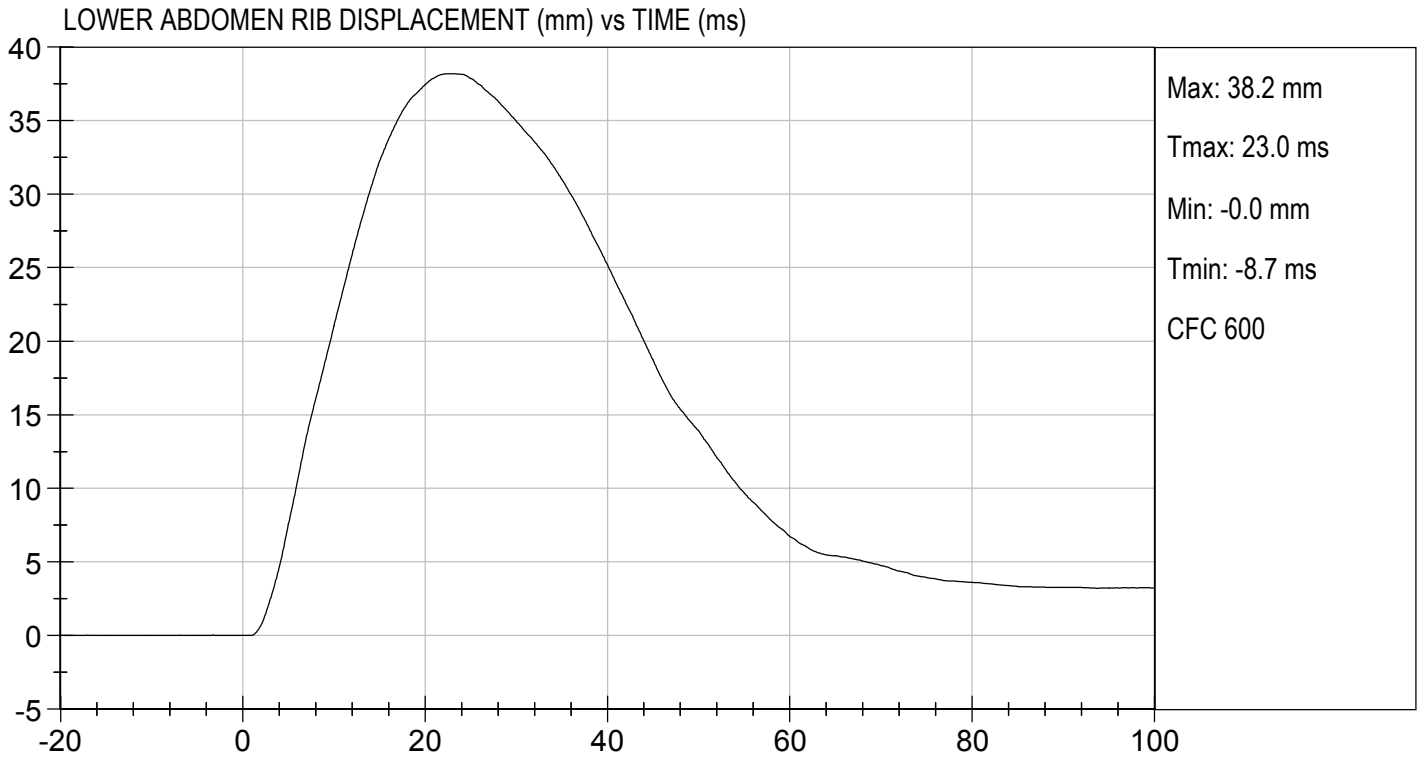
Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.6	Pass
Humidity	%	10 to 70	38	Pass
Impact Velocity	m/s	4.20 to 4.40	4.30	Pass
Maximum Probe Acceleration	G's	12 to 16	14	Pass
Upper Abdomen Rib Displacement	mm	36 to 47	37	Pass
Lower Abdomen Rib Displacement	mm	33 to 44	38	Pass
Lower Spine (T12) Y Acceleration	G's	9 to 14	11	Pass
Overall Test Results				Pass

Jacob D Taylor
 Laboratory Technician

09/26/2019
 Test Date

Robert Schaub
 Approved By





**MGA RESEARCH CORPORATION
 PELVIS IMPACT TEST
 SID-IIs BUILD LEVEL D DUMMY**

ATD Serial No: 296

Test I.D: D193037

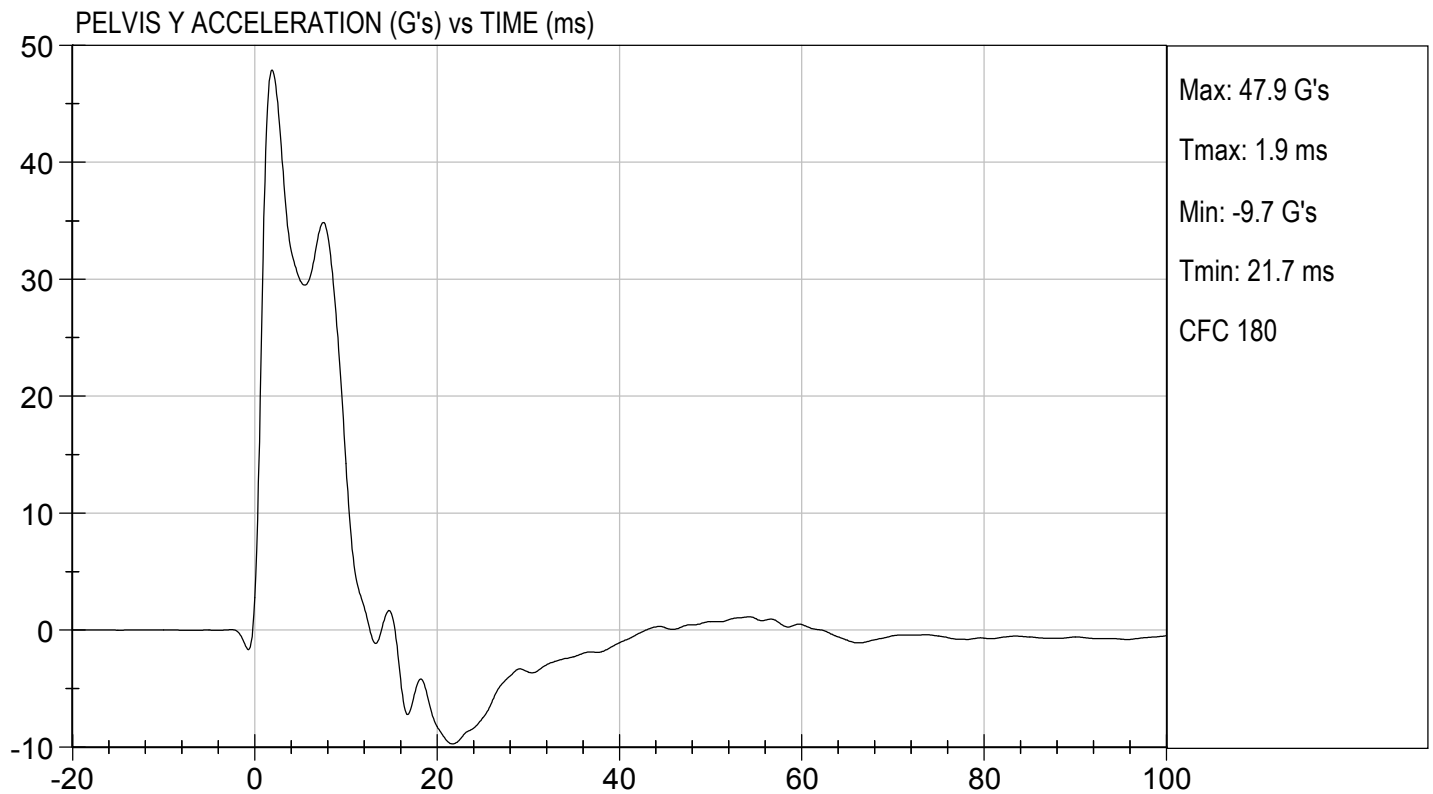
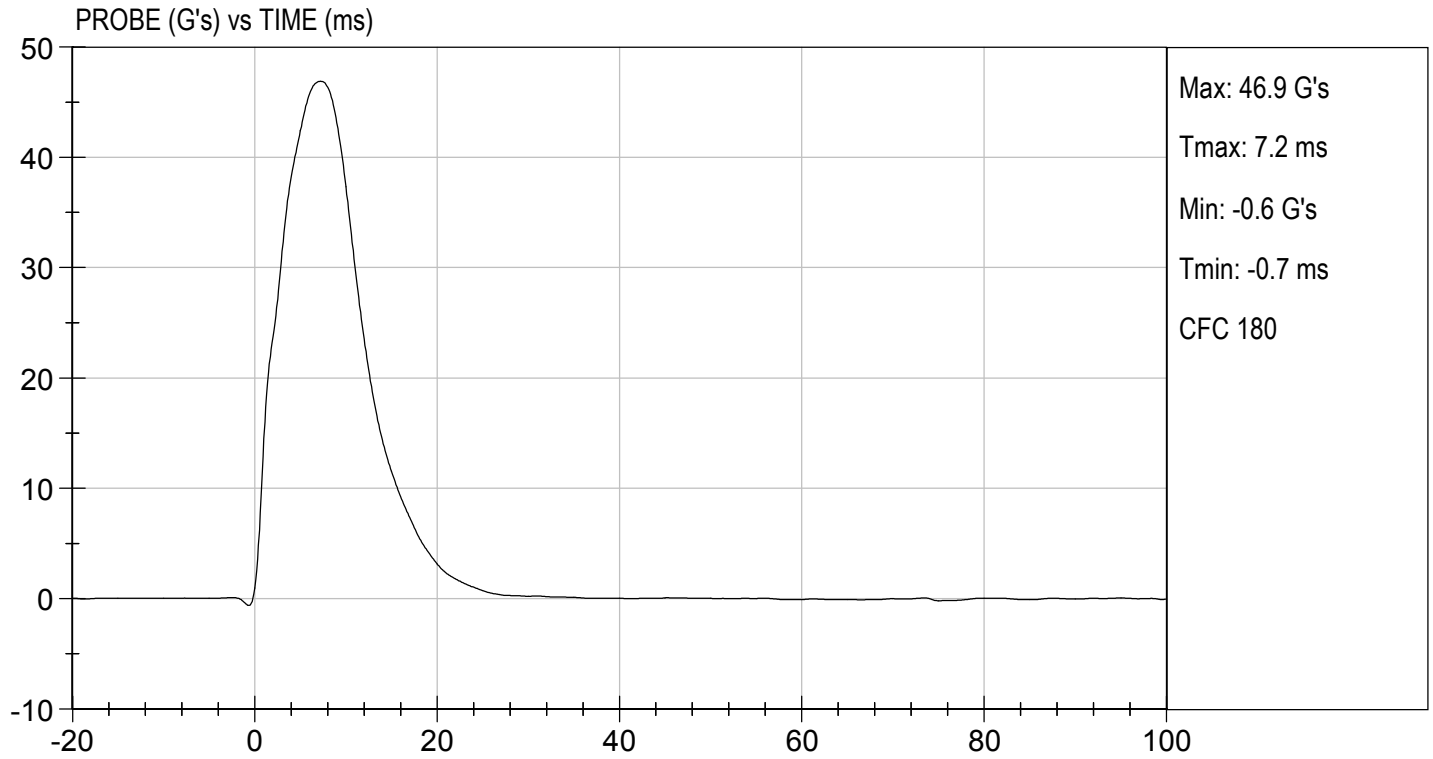
Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.6	Pass
Humidity	%	10 to 70	38	Pass
Impact Velocity	m/s	6.60 to 6.80	6.60	Pass
Maximum Probe Acceleration	G's	38 to 47	47	Pass
Pelvis Y Acceleration After 6 ms	G's	34 to 42	35	Pass
Peak Acetabulum Force	N	3600 to 4300	4,250	Pass
Overall Test Results				Pass

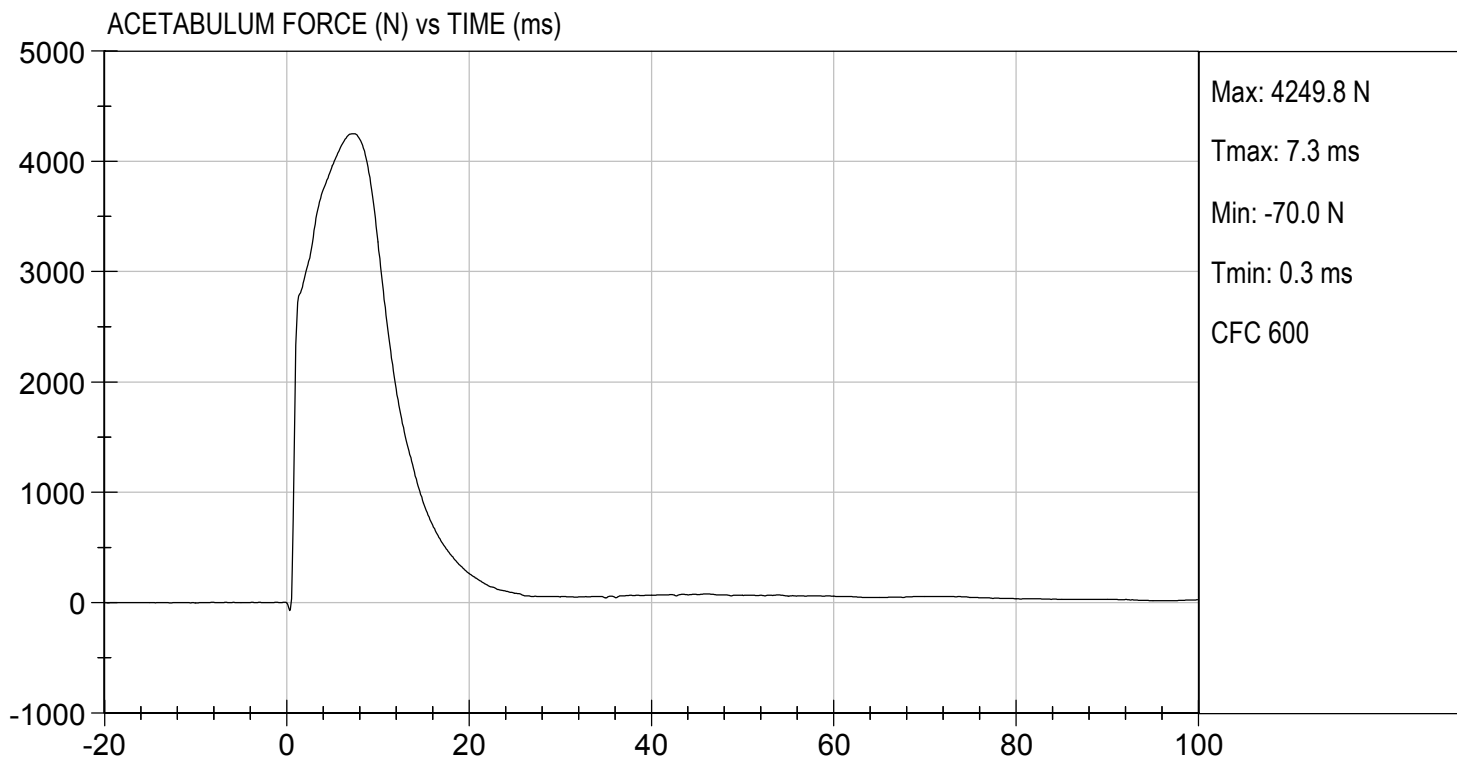
Jacob D Taylor
 Laboratory Technician

09/26/2019

Test Date

Robert Schaub
 Approved By





MGA RESEARCH CORPORATION
ILIAC IMPACT TEST
SID-IIs BUILD LEVEL D DUMMY

ATD Serial No: 296

Test I.D: D193038

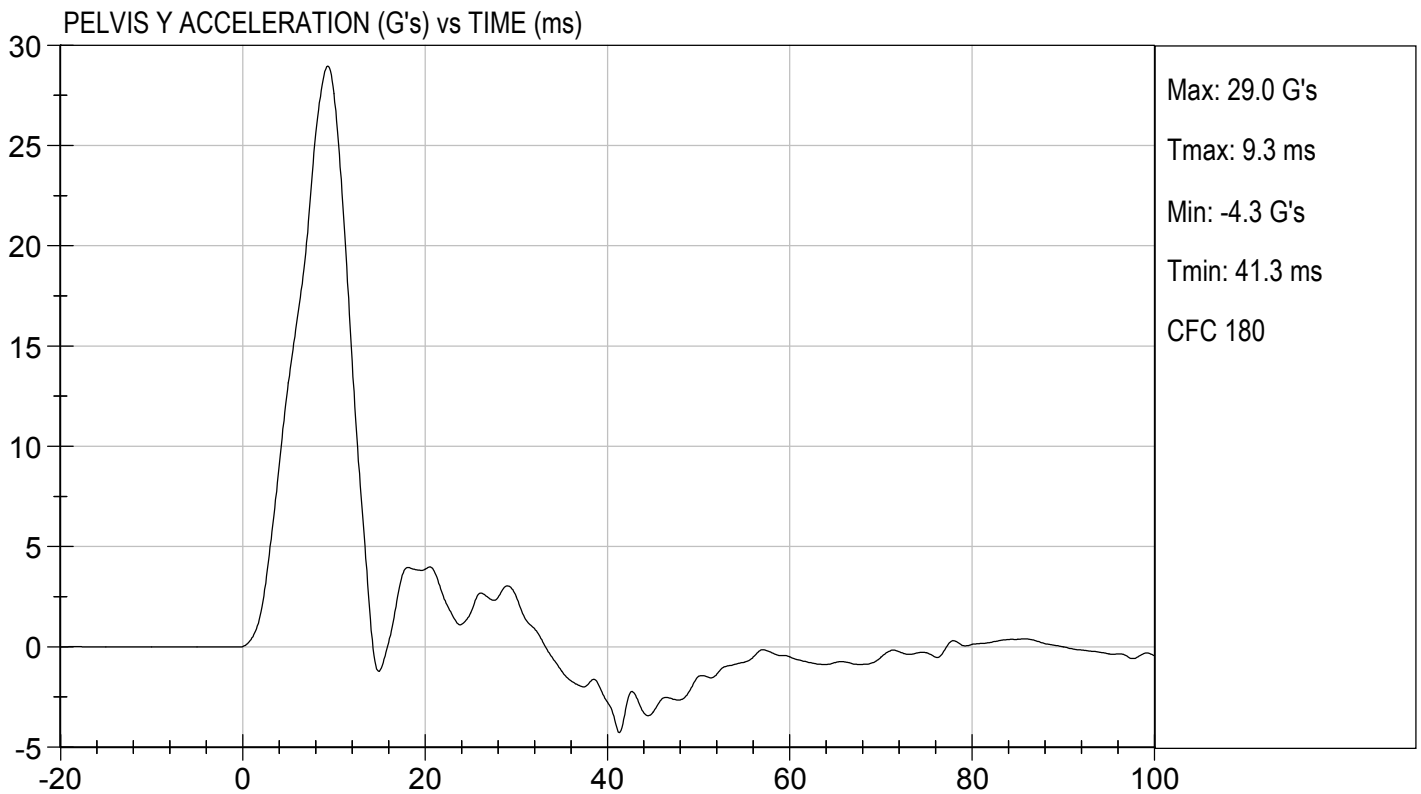
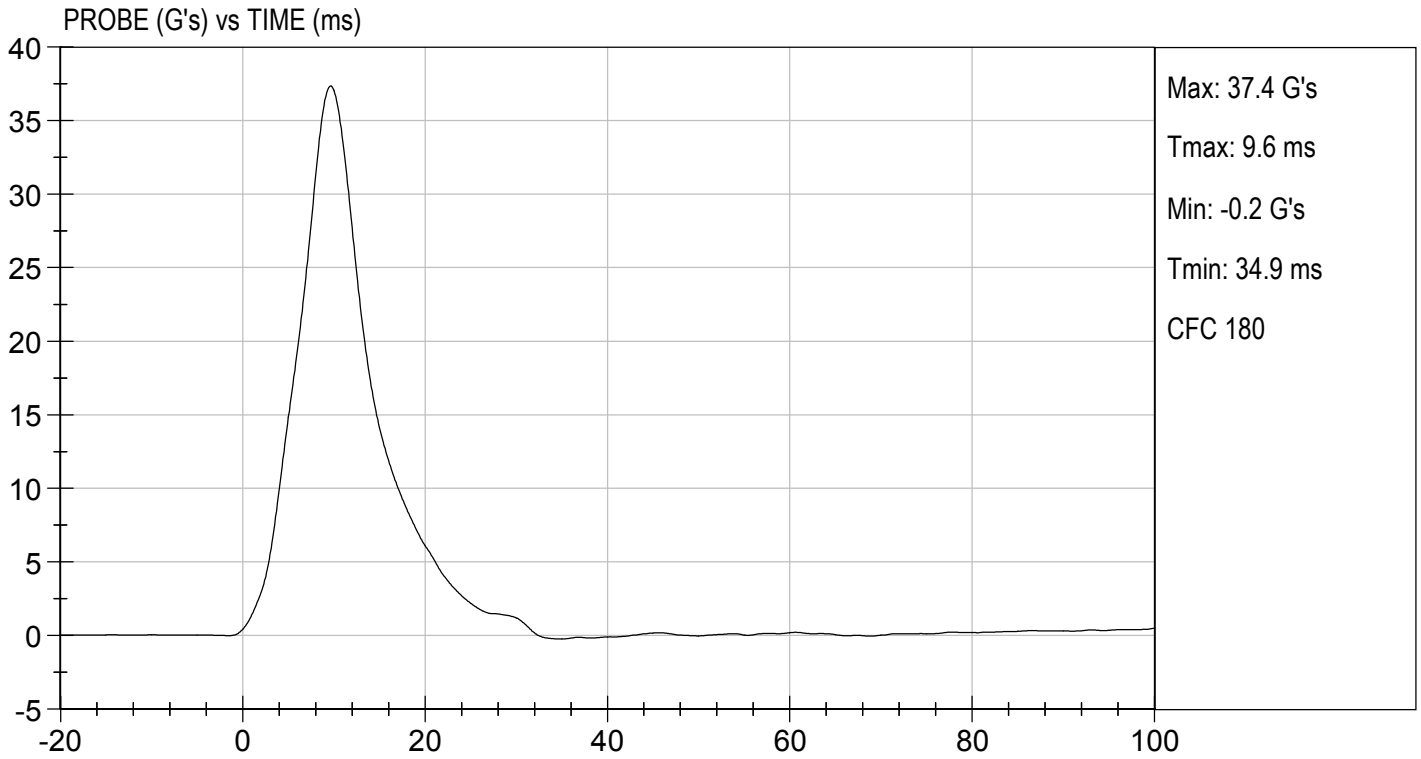
Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	22.0	Pass
Humidity	%	10 to 70	44	Pass
Impact Velocity	m/s	4.20 to 4.40	4.38	Pass
Maximum Probe Acceleration	G's	36 to 45	37	Pass
Pelvis Y Acceleration	G's	28 to 39	29	Pass
Peak Pelvis Iliac Force	N	4100 to 5100	4,380	Pass
Overall Test Results				Pass

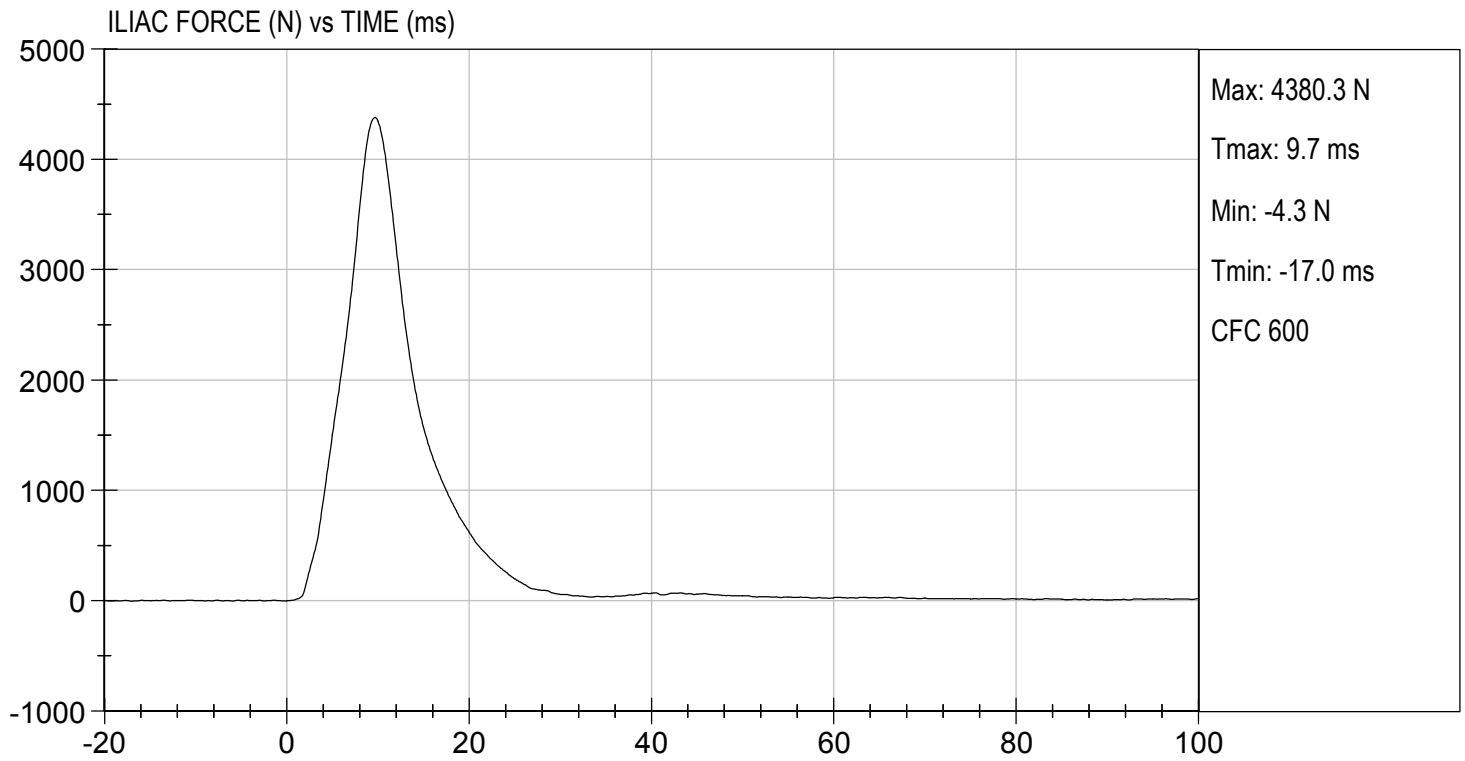
Jacob D Taylor
 Laboratory Technician

09/26/2019

Test Date

Robert Schaub
 Approved By







SID-IIs Pelvis Plug Certification Test

Plug S/N 12293

Test Number 6677

Report Number 6692

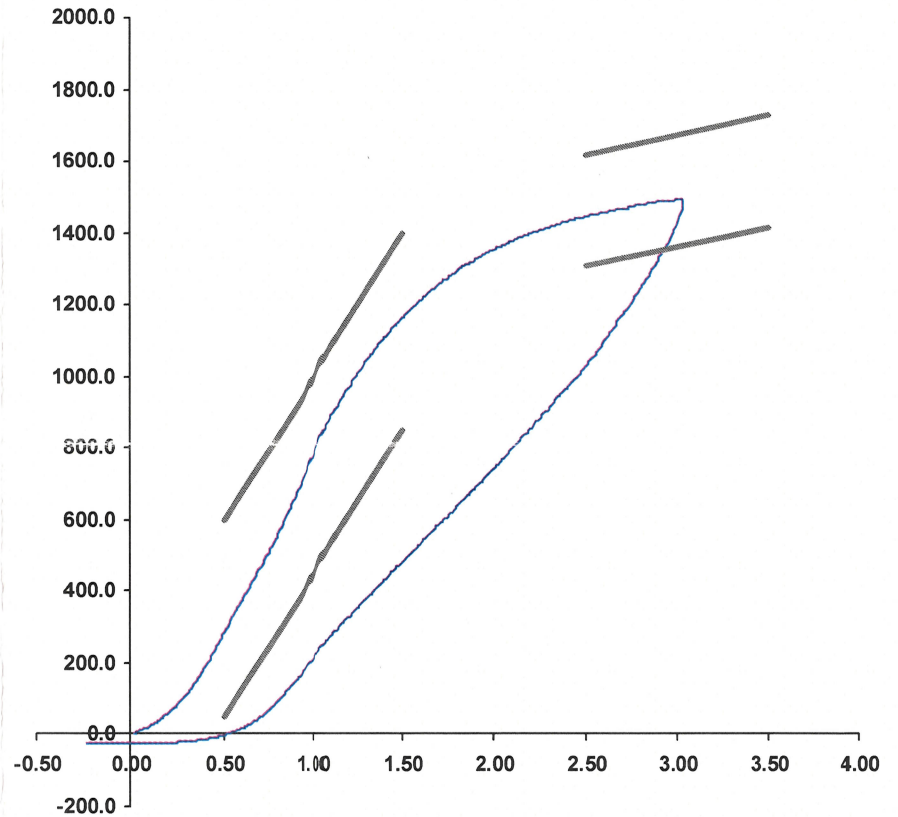
Test Date 3/15/2018 11:54:33 AM

	<u>Test Results</u>	<u>Spec Min</u>	<u>Spec Max</u>
Force @ 0.5 mm (N)	285.43	50.00	600.00
Force @ 1.5 mm (N)	1,165.48	850.00	1,400.00
Force @ 2.5 mm (N)	1,444.87	1,306.00	1,618.00
Force @ 3.0 mm (N)	1,493.24	1,361.00	1,673.00

Testing Machine STM-20 5965542
 Load Cell S/N (FI360947), Units (LBS) 1000
 Crosshead Speed (mm / min) or Rate 12.7
 Extension or Position Measured by XHD_100 (XHD100)

Notes:

Force (-N) vs Extension (-mm)



Operator _____
 Part Number 180-4450

Template No 107 15-Mar-18
 SACO Research

By : DC Date : 3/15/18



SID-IIs Pelvis Plug Certification Test

Plug S/N 12502

Test Number 7429

Report Number 7443

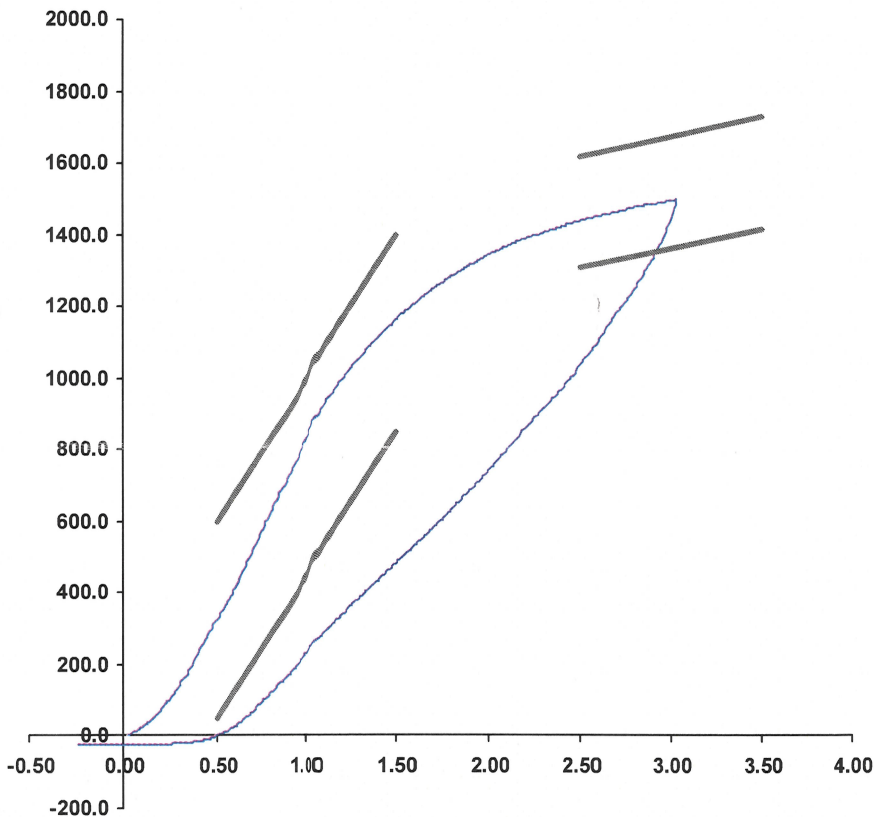
Test Date 10/2/2018 8:07:10 AM

	<u>Test Results</u>	<u>Spec Min</u>	<u>Spec Max</u>
Force @ 0.5 mm (N)	328.69	50.00	600.00
Force @ 1.5 mm (N)	1,166.29	850.00	1,400.00
Force @ 2.5 mm (N)	1,438.00	1,306.00	1,618.00
Force @ 3.0 mm (N)	1,494.88	1,361.00	1,673.00

Testing Machine STM-20 5965542
 Load Cell S/N (FI360947), Units (LBS) 1000
 Crosshead Speed (mm / min) or Rate 12.7
 Extension or Position Measured by XHD_100 (XHD100)

Notes:

Force (-N) vs Extension (-mm)



Operator DC

Part Number 180-4450

Template No 107 02-Oct-18
 SACO Research

By : DC Date : 10/2/18

APPENDIX D
TEST EQUIPMENT AND INSTRUMENTATION CALIBRATION DATA

Table 1 – Dummy Instrumentation

			SID-IIs S/N 296			
			Serial Number	Manufacturer	Calibration Date	
Head CG Accelerometers			X	P85003	Endevco	07/12/19
			Y	P94783	Endevco	07/12/19
			Z	P94786	Endevco	07/12/19
			Xr	P94938	Endevco	07/12/19
			Yr	P96854	Endevco	07/12/19
			Zr	P97386	Endevco	07/12/19
Head Angular Rate Sensors			X	ARS7421	DTS	07/08/19
			Y	ARS7413	DTS	07/08/19
			Z	ARS7423	DTS	07/08/19
Displacement Potentiometers	Thoracic Rib	Upper	Y	G012	Servo	07/12/19
		Middle	Y	G1163	FTSS	07/12/19
		Lower	Y	G1158	FTSS	07/12/19
	Abdominal Rib	Upper	Y	G1146	FTSS	07/12/19
		Lower	Y	G1126	FTSS	07/12/19
Lower Spine Accelerometers (T12)			X	P79418	Endevco	07/12/19
			Y	P79439	Endevco	07/12/19
			Z	P79614	Endevco	07/12/19
Acetabulum Load Cell			Y	ACG269	Denton	03/15/19
Iliac Wing Load Cell			Y	IWG282	Denton	03/15/19
Pelvis Plug (struck side)				12293	SACO	03/15/18
Pelvis Plug (non-struck side)				12502	SACO	10/02/18

Table 2 – Vehicle Instrumentation

		Serial Number	Manufacturer	Calibration Date
Vehicle Center of Gravity	X	PCB1187	PCB	07/12/19
Vehicle Center of Gravity	Y	PCB1204	PCB	07/12/19
Vehicle Center of Gravity	Z	PCB1047	PCB	07/12/19
Left Floor Sill	Y	T19962	Endevco	07/25/19
A-Pillar Sill	Y	T20400	Endevco	09/13/19
A-Pillar Low	Y	T20358	Endevco	09/13/19
A-Pillar Mid	Y	T20370	Endevco	09/13/19
B-Pillar Sill	Y	T20398	Endevco	09/13/19
B-Pillar Low	Y			
B-Pillar Mid	Y			
Driver Seat	Y	T20341	Endevco	09/13/19
Engine Top	X	T19988	Endevco	06/13/19
Engine Top	Y	T19996	Endevco	06/13/19
Firewall	Y	T18985	Endevco	08/28/19
Right Roof	Y	T20031	Endevco	09/13/19
Right Floor Sill	Y	T20343	Endevco	09/13/19
Rear Floorpan	X	T21446	Endevco	07/26/19
Rear Floorpan	Y	T21456	Endevco	07/26/19

Table 3 – Pole Instrumentation

	Serial Number	Manufacturer	Calibration Date
Load Cell 1	DG6277	FTSS	07/30/18
Load Cell 2	DG6278	FTSS	07/30/18
Load Cell 3	DG6279	FTSS	07/30/18
Load Cell 4	DG6280	FTSS	07/30/18
Load Cell 5	DG6281	FTSS	07/30/18
Load Cell 6	DG6283	FTSS	07/30/18
Load Cell 7	DG6284	FTSS	07/30/18
Load Cell 8	DG6582	FTSS	07/30/18