

**REPORT NUMBER: SINCAP-MGA-19-049**

**NEW CAR ASSESSMENT PROGRAM (NCAP)  
Moving Deformable Barrier Side Impact Test**

**FORD MOTOR CO.  
2019 Ford F-250 SuperCab XL Truck  
NHTSA No.: M20190210**

**MGA RESEARCH CORPORATION  
5000 Warren Road  
Burlington, WI 53105**



**Test Date: July 17, 2019**

**Final Report Date: September 19, 2019**

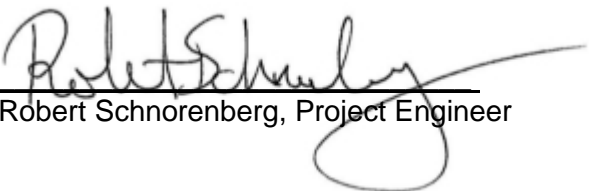
**FINAL REPORT**

**U.S. DEPARTMENT OF TRANSPORTATION  
National Highway Traffic Safety Administration  
Office of Crashworthiness Standards  
Mail Code: NRM-110  
1200 New Jersey Ave, SE  
Room W43-410  
Washington, DC 20590**

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Approval Date: September 19, 2019

FINAL REPORT ACCEPTANCE BY OCWS:

\_\_\_\_\_  
Division Chief, New Car Assessment Program  
NHTSA, Office of Crashworthiness Standards

Date: \_\_\_\_\_

\_\_\_\_\_  
COTR, New Car Assessment Program  
NHTSA, Office of Crashworthiness Standards

Date: \_\_\_\_\_

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**15. Supplementary Notes**

**16. Abstract**

A 55/28 km/h 90° Moving Deformable Barrier NCAP Side Impact Test was conducted on the 2019 Ford F-250 SuperCab XL Truck in accordance with the specifications of the Office of Crashworthiness Standards NCAP Side Laboratory Test Procedure for the generation of consumer information on vehicle side crash protection. The test was conducted at MGA Research Corporation in Burlington, Wisconsin on July 17, 2019.

The impact velocity of the Moving Deformable Barrier (MDB) was 61.86 km/h, and the ambient temperature at the struck (driver's) side of the target vehicle at the time of impact was 21.6°C. The target vehicle post-test maximum crush was 172 mm at level 1. The test vehicle's performance was as follows:

Measurement Description	Units	Driver ATD (ES-2re)	
		Threshold	Result
Head Injury Criteria (HIC <sub>36</sub> )		1000	12
Maximum Thorax Rib Deflection	mm	44	18
Total Abdominal Force	N	2500	517
Pubic Symphysis Force	N	6000	556
Resultant Lower Spine Acceleration	g	82*	23

Measurement Description	Units	Passenger ATD (SID-IIs)	
		Threshold	Result
Head Injury Criteria (HIC <sub>36</sub> )		1000	37
Resultant Lower Spine Acceleration	g	82	19
Total Pelvic Force (sum of acetabular and iliac forces)	N	5525	246
Maximum Thoracic Rib Deflection	mm	38*	2
Maximum Abdomen Rib Deflection	mm	45*	0

\*Proposed IARV

The doors on the struck side of the vehicle did not separate from the body at the hinges or latches and the opposite doors did not open during the side impact event.

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## TABLE OF CONTENTS

<u>Section</u>		<u>Page No.</u>
1	Test Purpose and Procedure	1
2	Summary of Test Results	2
3	Occupant and Vehicle Information / Data Sheets	4

<u>Data Sheet No.</u>		<u>Page No.</u>
1	General Test and Vehicle Parameter Data	5
2	Seat, Seat Belt, Steering Wheel Adjustment and Fuel System Data	9
3	Dummy Longitudinal Clearance Dimensions	13
4	Dummy Lateral Clearance Dimensions	14
5	Camera and Instrumentation Data	15
6	Test Vehicle Accelerometer Locations	16
7	MDB Accelerometer Locations	17
8	Post-Test Observations	18
9	MDB Summary of Results	20
10	Test Vehicle Profile Measurements	21
11	Test Vehicle Exterior Crush Measurements	22
12	MDB Exterior Static Crush Measurements	25
13	Vehicle and MDB Damage Profile Distances	26
14	FMVSS No. 301 Static Rollover Results	27
15	Dummy/Vehicle Temperature Stabilization Data	28

<u>Appendix</u>		
A	Photographs	A
B	Dummy Response Data	B
C	Dummy Calibration and Performance Verification Data	C
D	Test Equipment and Instrumentation Calibration Data	D

**SECTION 1**  
**TEST PURPOSE AND PROCEDURE**

This moving deformable barrier side impact test is part of the MY 2019 New Car Assessment Program Side Impact Test Program, sponsored by the National Highway Traffic Safety Administration (NHTSA), under Contract No. DTNH22-14-D-00353. The purpose of this test is to generate comparative side impact performance in a 2019 Ford F-250 SuperCab XL Truck. The side impact test was conducted in accordance with the Office of Crashworthiness Standard's Side NCAP Laboratory Test Procedure dated October 2015.

## SECTION 2 SUMMARY OF TEST RESULTS

A 2019 Ford F-250 SuperCab XL Truck was impacted on the left (driver's) side by a Moving Deformable Barrier (MDB) which was moving forward in a 27° crabbed position to the tow road guidance system at a velocity of 61.86 km/h. The target vehicle was stationary and was positioned at an angle of 63° to the line of forward motion. The side impact test was conducted by MGA Research Corporation in Burlington, Wisconsin on July 17, 2019. Pre-test and post-test photographs of the test vehicle, the MDB, and the dummies (ES-2re and SID-IIs) are included in this report.

Dummies were placed in the driver and left rear designated seating positions according to instructions specified in the OCWS NCAP Side Laboratory Test Procedure dated October 2015. The side impact event was documented by eleven (11) cameras. Camera locations are included in this report.

The dummies were instrumented in the following manner:

### DRIVER ATD (ES-2re)

Primary and Redundant Head CG Triaxial Accelerometers  
 Chest Upper Rib, Middle Rib, and Lower Rib Y-Axis Displacement Potentiometers  
 Abdomen Forward, Middle, and Rear Y-Axis Load Cells  
 Lower Spine (T12) Triaxial Accelerometers  
 Pubic Symphysis Y-Axis Load Cell

### PASSENGER ATD (SID-IIs)

Primary and Redundant Head CG Triaxial Accelerometers  
 Primary Head CG Angular Rate Sensors  
 Chest Upper Rib, Middle Rib, and Lower Rib Y-Axis Displacement Potentiometers  
 Abdomen Upper Rib and Lower Rib Y-Axis Displacement Potentiometers  
 Lower Spine (T12) Triaxial Accelerometers  
 Acetabulum and Iliac Wing Y-Axis Load Cells

Appendix B contains the dummy response data. Dummy configuration and performance verification data can be found in Appendix C of this report. Appendix D contains the test equipment and instrumentation calibration data. Dummy Injury readings were recorded as follows:

### DUMMY INJURY VALUES

Measurement Description	Units	Driver ATD (ES-2re)	
		Threshold	Result
Head Injury Criteria (HIC <sub>36</sub> )		1000	12
Maximum Thorax Rib Deflection	mm	44	18
Total Abdominal Force	N	2500	517
Pubic Symphysis Force	N	6000	556
Resultant Lower Spine Acceleration	g	82*	23

Measurement Description	Units	Passenger ATD (SID-IIs)	
		Threshold	Result
Head Injury Criteria (HIC <sub>36</sub> )		1000	37
Resultant Lower Spine Acceleration	g	82	19
Total Pelvic Force (sum of acetabular and iliac forces)	N	5525	246
Maximum Thoracic Rib Deflection	mm	38*	2
Maximum Abdomen Rib Deflection	mm	45*	0

\*Proposed IARV

Supplemental restraint information is given below:

**SUPPLEMENTAL RESTRAINT SYSTEM INFORMATION**

Restraint Type	Struck Side Driver		Struck Side Left Rear Passenger	
	Mounted	Deployed	Mounted	Deployed
Frontal Airbag	Yes	No		
Knee Airbag	No			
Side Curtain Airbag	Yes	Yes	Yes	Yes
Side Torso/Pelvis Airbag	Yes	Yes	No	
Seat Belt Pretensioner	Yes	Yes	No	
Seat Belt Load Limiter	Yes		No	
Other:	No		No	

The test data can be found on the NHTSA website at [www.nhtsa.gov](http://www.nhtsa.gov)

**GENERAL COMMENTS**

Passenger Head ARS X, Y, Z were not installed.  
 Vehicle CG Y recorded no valid data after 15 ms.  
 Left Front Sill Y recorded questionable data between 32-38 ms.  
 Left Rear Sill Y recorded no valid data after 22 ms.  
 Left Lower B-Post Y was not installed.  
 Left Mid B-Post Y was not installed.

MGA does not endorse or certify products. The manufacturer's name appears solely for identification purposes.

**SECTION 3**  
**OCCUPANT AND VEHICLE INFORMATION / DATA SHEETS**



**DATA SHEET NO. 1  
GENERAL TEST AND VEHICLE PARAMETER DATA**

Test Vehicle: 2019 Ford F-250 SuperCab XL Truck  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: M20190210  
 Test Date: 7/17/2019

**TEST VEHICLE INFORMATION AND OPTIONS**

NHTSA No.	M20190210	Traction Control System (TCS)	Yes
Model Year	2019	Auto-Leveling System	No
Make	Ford	Automatic Door Locks (ADL)	Yes
Model	F-250 SuperCab XL	Power Window Auto-Reverse	Yes
Body Style	Truck	Other Optional Feature	No
VIN	1FT7X2A64KED99364	Driver Front Airbag	Yes
Body Color	Magnetic	Driver Curtain Airbag	Yes
Odometer Reading (km/mi)	47 km / 29 mi	Driver Head/Torso Airbag	No
Engine Displacement (L)	6.2 L	Driver Torso Airbag	No
Type/No. Cylinders	V8	Driver Torso/Pelvis Airbag	Yes
Engine Placement	Longitudinal	Driver Pelvis Airbag	No
Transmission Type	Automatic	Driver Knee Airbag	No
Transmission Speeds	6	Rear Pass. Curtain Airbag	Yes
Overdrive	Yes	Rear Pass. Head/Torso Airbag	No
Final Drive	RWD	Rear Pass. Torso Airbag	No
Roof Rack	No	Rear Pass. Torso/Pelvis Airbag	No
Sunroof/T-Top	No	Rear Pass. Pelvis Airbag	No
Running Boards	No	Driver Seat Belt Pretensioner	Yes
Tilt Steering Wheel	Yes	Rear Pass. Seat Belt Pretensioner	No
Power Seats	No	Driver Load Limiter	Yes
Anti-Lock Brakes (ABS)	Yes	Rear Pass. Load Limiter	No
		Other Restraint Feature	N/A

Does owner's manual provide instruction to turn off automatic door locks?	Yes
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**DATA FROM CERTIFICATION LABEL**

Manufactured By	FORD MOTOR CO.	GVWR (kg)	4536
Date of Manufacture	01/19	GAWR Front (kg)	1792
		GAWR Rear (kg)	2876

**VEHICLE SEATING AND WEIGHT CAPACITY DATA**

Measured Parameter	Front	Rear	Third	Total	
Designated Seating Capacity (DSC)	3	3		6	
Capacity Weight (VCW) (kg)				1769	(A)
DSC x 68.04 kg				408	(B)
Rated Cargo and Luggage Weight (RCLW) (kg)				136*	(A-B)

\* Rated Cargo and Luggage Weight (RCLW) limited to maximum of 300 lbs (136 kg).

**VEHICLE SEAT TYPE**

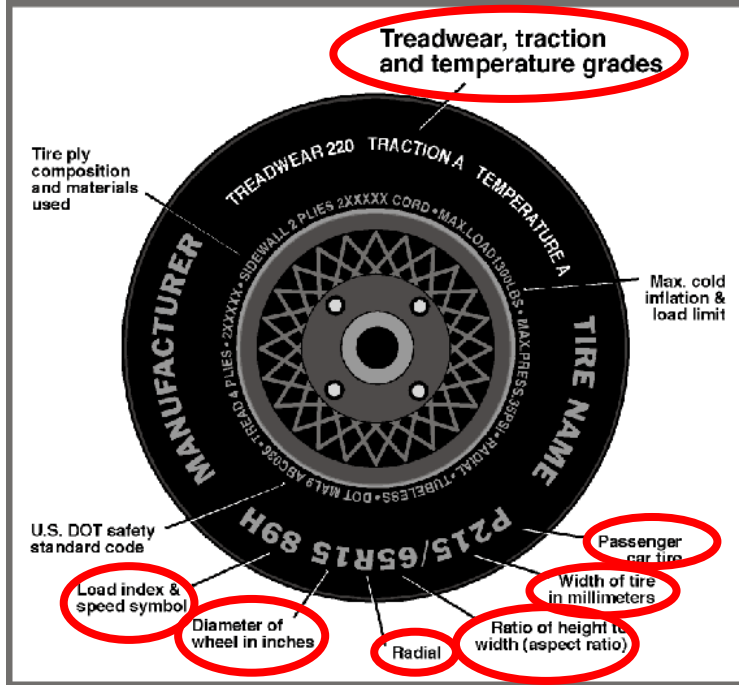
Seating Location	Type of Seat Pan				Type of Seat Back		
	Bucket	Bench	Split Bench	Contoured	Fixed	Adjustable	
						Manual	Power
Front Seat	X					X	
Rear or Second Row			X		X		
Third Row Seat							

**DATA SHEET NO. 1 (CONTINUED)**  
**GENERAL TEST AND VEHICLE PARAMETER DATA**

Test Vehicle: 2019 Ford F-250 SuperCab XL Truck  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: M20190210  
 Test Date: 7/17/2019

**VEHICLE TIRE INFORMATION**



Measured Parameter	Front	Rear
Max. Tire Pressure (kPa)	550	550
Cold Pressure (kPa)	420	520
Recommended Tire Size	LT275/65R18	LT275/65R18
Tire Size on Vehicle	LT275/65R18	LT275/65R18
Tire Manufacturer	Continental	Continental
Tire Model	ContiTrac	ContiTrac
Treadwear	None	None
Traction	None	None
Temperature Grade	None	None
Tire Plies Sidewall	2 Polyester	2 Polyester
Tire Plies Body	2 Polyester, 2 Steel, 2 Polyamide	2 Polyester, 2 Steel, 2 Polyamide
Load Index/Speed Symbol	123 / 120 S	123 / 120 S
Tire Material	Rubber	Rubber
DOT Safety Code Left	A3B9 H00R 5118	A3B9 H00R 5118
DOT Safety Code Right	A3B9 H00R 5118	A3B9 H00R 5119

**DATA SHEET NO. 1 (CONTINUED)**  
**GENERAL TEST AND VEHICLE PARAMETER DATA**

Test Vehicle: 2019 Ford F-250 SuperCab XL Truck  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: M20190210  
 Test Date: 7/17/2019

**TEST VEHICLE TIRE PRESSURES**

	Units	LF	RF	LR	RR
As Delivered	kPa	380	380	460	460
Tire Placard	kPa	420	420	520	520
Owner's Manual	kPa	420	420	520	520
As Tested	kPa	420	420	520	520

**MDB TIRE SPECIFICATIONS**

	Requirement	Units	LF	RF	LR	RR
Tire Size	P205/75R15	N/A	P205/75R15	P205/75R15	P205/75R15	P205/75R15
Tire Pressure	200 ± 21	kPa	200	200	200	200

**TEST VEHICLE AXLE WEIGHTS**

	Units	As Delivered (UVW)			As Tested (ATW)			Fully Loaded		
		Front	Rear	Total	Front	Rear	Total	Front	Rear	Total
Left	kg	777.0	597.0		815.5	704.0		816.5	724.5	
Right	kg	768.5	593.5		781.0	693.5		761.0	699.0	
Ratio	%	56.5%	43.5%		53.3%	46.7%		52.6%	47.4%	
Totals	kg	1545.5	1190.5	2736.0	1596.5	1397.5	2994.0	1577.5	1423.5	3001.0

**TARGET TEST WEIGHT CALCULATION**

Measured Parameter	Units	Value	
Total Delivered Weight (UVW)	kg	2736.0	(A)
Sum of Actual Weight of 2 P572 ATDs Used	kg	129	(B)
Rated Cargo/Luggage Weight (RCLW)	kg	136	(C)
Calculated Test Vehicle Target Weight (TVTWTW)	kg	3001.0	(A+B+C)

Does the measured As Tested Vehicle Weight lie within the required weight range (i.e. Calculated Test Vehicle Target Weight – 4.5 kg to 9 kg)? **YES**

**TEST VEHICLE ATTITUDES AND CG**

	Units	Fully Loaded	As Tested	Meets Requirement*
Left Front	mm	943	943	Yes
Right Front	mm	942	934	Yes
Right Rear	mm	1030	1030	Yes
Left Rear	mm	1045	1035	Yes
Vehicle CG (Aft of Front Axle)	mm	1783	1755	
Vehicle CG (Left (+) / Right (-) from Longitudinal Centerline)	mm	23	13	

\* ND=Nose Down (-), NU=Nose Up (+)    \*\* LD=Left Down (-), LU=Left Up (+)

\*\*\* The "As Tested" vehicle attitude measurements must be equal to or within ± 10 mm of the "Fully Loaded" vehicle attitude measurements at each wheel well.

Test height adjustable suspension setting, if applicable:	Not Applicable
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**DATA SHEET NO. 1 (CONTINUED)**  
**GENERAL TEST AND VEHICLE PARAMETER DATA**

Test Vehicle: 2019 Ford F-250 SuperCab XL Truck  
Test Program: NCAP Side MDB Impact Test

NHTSA No.: M20190210  
Test Date: 7/17/2019

**WEIGHT OF BALLAST AND VEHICLE COMPONENTS REMOVED TO MEET TVTW**

<b>Component Description</b>	<b>Units</b>	<b>Weight</b>
Weight of Ballast Added	kg	110
Components Removed: none	kg	

**DATA SHEET NO. 2**  
**SEAT, SEAT BELT, STEERING WHEEL ADJUSTMENT AND FUEL SYSTEM DATA**

Test Vehicle: 2019 Ford F-250 SuperCab XL Truck  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: M20190210  
 Test Date: 7/17/2019

**SEAT POSITIONING**

The driver's seat, front center seat (if applicable), and right front passenger's seat should be set to the mid-track, lowest, mid-angle position. The struck-side rear passenger's seat, rear center seat, and non-struck side rear passenger's seats should be set to the rear-most, lowest, mid-angle position.

**SCRL ANGLE RANGE**

Seat	SCRL (°)		
	Max	Min	Mid
Driver Seat	Fixed	Fixed	Fixed
Front Passenger Seat	Fixed	Fixed	Fixed
Front Center Seat	Fixed	Fixed	Fixed
Struck Side Rear Seat	Fixed	Fixed	Fixed
Non-Struck Side Rear Seat	Fixed	Fixed	Fixed
Rear Center Seat	Fixed	Fixed	Fixed

**SEAT HEIGHT AND ANGLE**

Seat	As-Tested SCRL Angle (Mid) (°)	As-Tested SCRP Height (mm)	SCRP Height Position	SCRP Height (mm)		
				Rear-Most	Mid	Forward-Most
Driver Seat	Fixed	Fixed	Max	Fixed	Fixed	Fixed
			Mid	Fixed	Fixed	Fixed
			Min	Fixed	Fixed	Fixed
Front Passenger Seat	Fixed	Fixed	Max	Fixed	Fixed	Fixed
			Mid	Fixed	Fixed	Fixed
			Min	Fixed	Fixed	Fixed
Front Center Seat	Fixed	Fixed	Max	Fixed	Fixed	Fixed
			Mid	Fixed	Fixed	Fixed
			Min	Fixed	Fixed	Fixed
Struck Side Rear Seat	Fixed	Fixed	Max	Fixed	Fixed	Fixed
			Mid	Fixed	Fixed	Fixed
			Min	Fixed	Fixed	Fixed
Non-Struck Side Rear Seat	Fixed	Fixed	Max	Fixed	Fixed	Fixed
			Mid	Fixed	Fixed	Fixed
			Min	Fixed	Fixed	Fixed
Rear Center Seat	Fixed	Fixed	Max	Fixed	Fixed	Fixed
			Mid	Fixed	Fixed	Fixed
			Min	Fixed	Fixed	Fixed

**DATA SHEET NO. 2 (CONTINUED)**  
**SEAT, SEAT BELT, STEERING WHEEL ADJUSTMENT AND FUEL SYSTEM DATA**

Test Vehicle: 2019 Ford F-250 SuperCab XL Truck  
 Test Program: NCAP Side MDB Impact Test

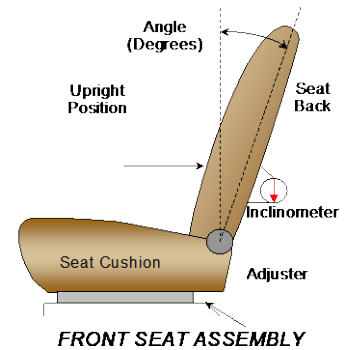
NHTSA No.: M20190210  
 Test Date: 7/17/2019

**SEAT FORE/AFT POSITIONS**

Seat	Total Fore/Aft Travel		Test Position from Forward-Most Position	
	mm	Detents (1 <sup>st</sup> as 1)	mm	Detent (1 <sup>st</sup> as 0)
Driver Seat	255	38	131	19
Front Passenger Seat	255	38	131	19
Front Center Seat	Fixed		Fixed	
Struck Side Rear Seat	Fixed		Fixed	
Non-Struck Side Rear Seat	Fixed		Fixed	
Rear Center Seat	Fixed		Fixed	

**SEAT BACK ANGLE ADJUSTMENT**

The driver's seat back is positioned to the manufacturer's designated design angle. The front passenger's seat back is positioned in a similar manner as the driver's seat back. The struck side rear seat back is adjusted following Appendix C, "Positioning Dummies in the Test Vehicle" in the NCAP Laboratory Test Procedure dated October 2015. The rear center and non-struck side rear outboard seat backs are positioned to match the struck side rear seat back.



Seat	Total Seat Back Angle Range		Test Position from Vertical	
	Degrees	Detents (1 <sup>st</sup> as 1)	Degrees	Detent (1 <sup>st</sup> as 0)
Driver Seat	49.1	28	2.5	9
Front Passenger Seat	52.2	28	0.4	9
Front Center Seat	Fixed		Fixed	
Struck Side Rear Seat	Fixed		3.9	
Non-Struck Side Rear Seat	Fixed		3.9	
Rear Center Seat	Fixed		3.9	

Driver seat back angle measured on headrest post.  
 Left rear passenger seat back angle measured on headrest post.

**DATA SHEET NO. 2 (CONTINUED)**  
**SEAT, SEAT BELT, STEERING WHEEL ADJUSTMENT AND FUEL SYSTEM DATA**

Test Vehicle: 2019 Ford F-250 SuperCab XL Truck  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: M20190210  
 Test Date: 7/17/2019

**SEAT BELT ANCHORAGE ADJUSTMENT**

Seat belt anchorages are adjusted in accordance with the information provided by the manufacturer on Form No. 1.

	Total # of Positions	Placed in Position #
Driver Seat	4	0 (Uppermost as 0)
Rear Seat	Fixed	

**HEAD RESTRAINT ADJUSTMENT**

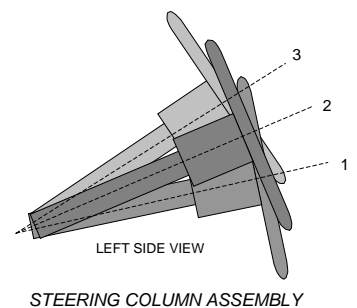
The driver's head restraint is adjusted to the highest and most full forward in-use position. The struck-side rear passenger's head restraint is adjusted to the lowest and most full forward in-use position.

	Total # of Positions	Placed in Position #
Driver Seat	3	2 (Lowest as 0) / Fixed Fore-Aft
Rear Seat	Fixed	

**STEERING COLUMN ADJUSTMENT**

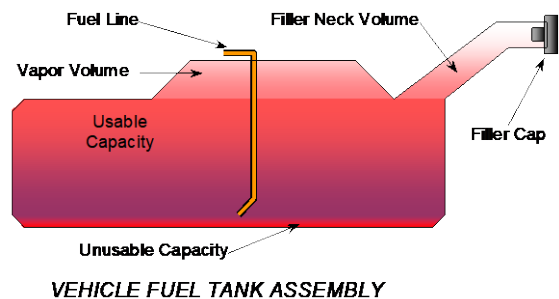
Steering wheel and column adjustments are made so that the steering wheel hub is at the center of its geometric locus it describes when it moves through its full range of motion.

	Wheel Angle (°)	Fore/Aft Position (mm)
Lowermost, Position 1	69.7	
Geometric Center, Position 2	67.7	
Uppermost, Position 3	65.7	
Telescoping Steering Wheel Travel		42
Test Position	67.7	21



**FUEL PUMP**

The vehicle is equipped with an electronic fuel pump. The electric fuel pump operates for 3 seconds to pressurize the fuel system following the actuation of the ignition. If no attempt has been made to start the engine within 3 seconds following ignition actuation, the fuel pump will shut off. The fuel pump operates continuously while the engine is running. If the engine stalls the fuel pump is deactivated. Also, the fuel pump is shut-off by the restraint control module to stop fuel flow to the engine if the vehicle sustains an impact above a certain magnitude. The filler neck is located on the driver's side.



**DATA SHEET NO. 2 (CONTINUED)**  
**SEAT, SEAT BELT, STEERING WHEEL ADJUSTMENT AND FUEL SYSTEM DATA**

Test Vehicle: 2019 Ford F-250 SuperCab XL Truck  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: M20190210  
 Test Date: 7/17/2019

**FUEL TANK CAPACITY DATA**

	<b>Liters</b>
Usable Capacity of Standard Tank (see Form No. 1)	128.7
Usable Capacity of Optional Tank (see Form No. 1)	
Usable Capacity of Standard Tank as Specified in Owner's Manual	128.7
Usable Capacity of Optional Tank as Specified in Owner's Manual	
93% of Usable Capacity	119.7
Actual Amount of Solvent Used	119.6
1/3 of Usable Capacity	42.9

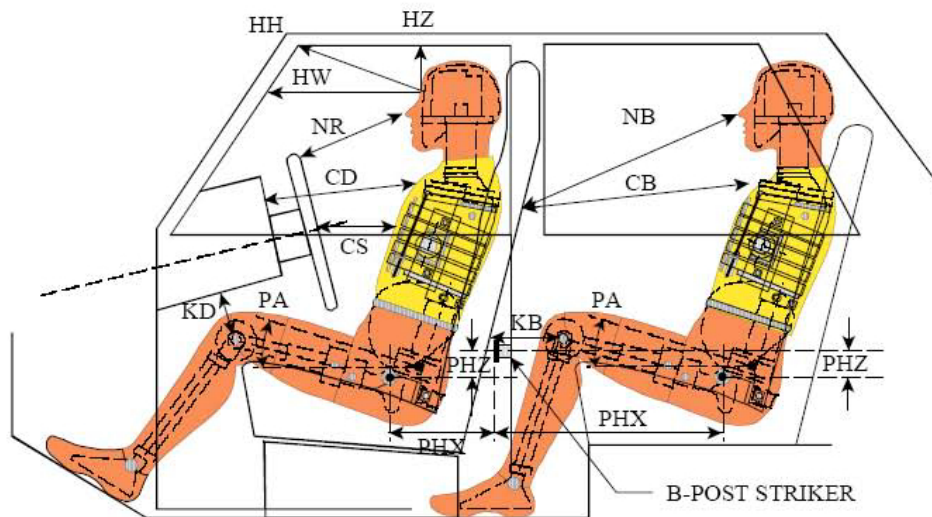
Is the actual amount of solvent used in the test equal to 93%  $\pm$  1%  
 of the Usable Capacity stated in Form No. 1? **YES**



**DATA SHEET NO. 3  
DUMMY LONGITUDINAL CLEARANCE DIMENSIONS**

Test Vehicle: 2019 Ford F-250 SuperCab XL Truck  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: M20190210  
 Test Date: 7/17/2019



**LEFT SIDE VIEW**

NOTE: 2-DOOR VEHICLE SHOWN.  
 REAR DUMMY PHX & PHZ  
 MEASUREMENTS FOR A 4-DOOR  
 VEHICLE WOULD USE THE C-POST  
 STRIKER AS A REFERENCE POINT

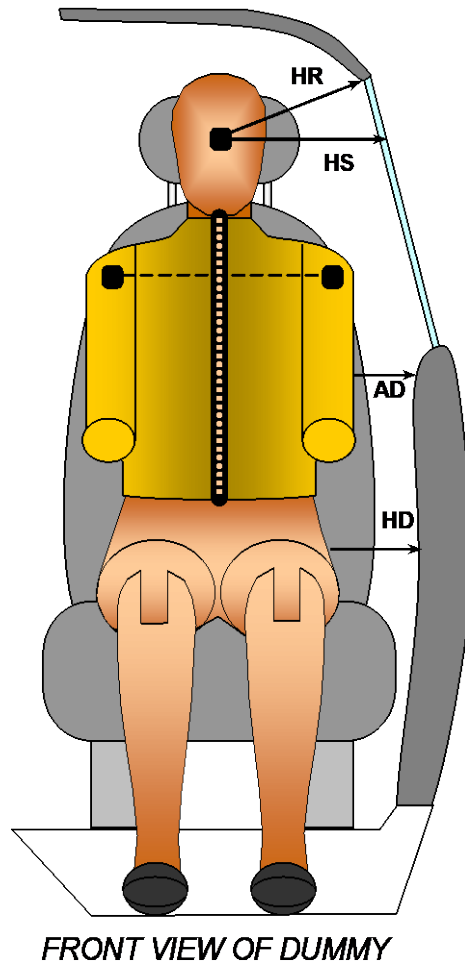
Driver Code	Pass. Code	Measurement Description	Driver		Passenger	
			Length (mm)	Angle (°)	Length (mm)	Angle (°)
HH		Head to Header	497	16.1		
HW		Head to Windshield	697	0		
HZ	HZ	Head to Roof Liner	198	90	316	90
NR	NB	Nose to Rim/Seat Back	474	11.1	418	14.8
CD	CB	Chest to Dashboard/Seat Back	640	8.7	436	8.4
CS		Chest to Steering Wheel	405	8.9		
KDL	KBL	Left Knee to Dash/Seat Back	160	22.4	176	18.0
KDR	KBR	Right Knee to Dash/Seat Back	143	25.5	178	18.8
PAX	PAX	Pelvic Tilt Angle X		23.8		19.9
PAY	PAY	Pelvic Tilt Angle Y		-0.5		0.7
PHX	PHX	Hip Point to Striker (X-Axis)	308		506*	
PHZ	PHZ	Hip Point to Striker (Z-Axis)	60		17*	

\* Measurements taken to driver door striker face

**DATA SHEET NO. 4  
DUMMY LATERAL CLEARANCE DIMENSIONS**

Test Vehicle: 2019 Ford F-250 SuperCab XL Truck  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: M20190210  
 Test Date: 7/17/2019

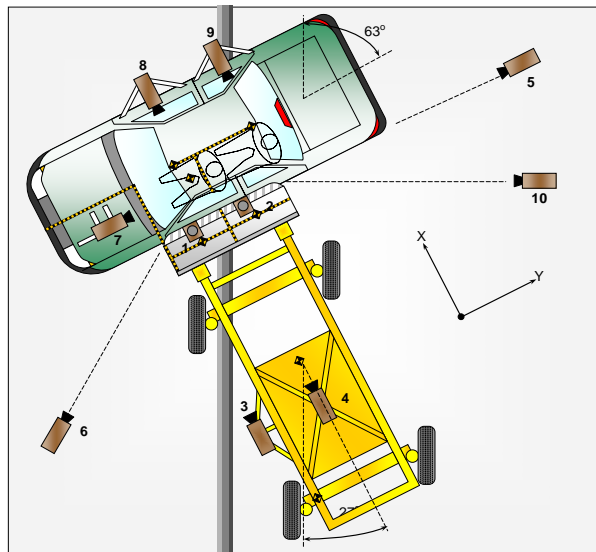


Code	Measurement Description	Driver	Passenger
		Length (mm)	
HR	Head to Side Header	192	274
HS	Head to Side Window	355	380
AD	Arm to Door	129	177
HD	Hip Point to Door	161	208

**DATA SHEET NO. 5**  
**CAMERA AND INSTRUMENTATION DATA**

Test Vehicle: 2019 Ford F-250 SuperCab XL Truck  
Test Program: NCAP Side MDB Impact Test

NHTSA No.: M20190210  
Test Date: 7/17/2019



**CAMERA LOCATIONS AND DATA**

No.	Camera View	Coordinates* (mm)			Lens (mm)	Frame Rate (fps)
		X	Y	Z		
1	Overhead Overall	960	410	-4995	8.5	1000
2	Overhead Close-Up	200	0	-4895	20	1000
3	Left Impact Point (MDB)				50	1000
4	Side Overall (MDB)				16	1000
5	Rear	10	6940	-1570	24	1000
6	Left Front	-1830	-6830	-1660	24	1000
7	Driver Front (OB)				16	1000
8	Driver Side (OB)				8	1000
9	Passenger Side (OB)				8	1000
10	Real Time Left Rear					30
11	Real Time Inrun					30

Reference: Impact Point projected to Ground; +X = To Front of MDB, + Y = To Right of MDB, +Z = Down

\*All measurements accurate to  $\pm 6$  mm

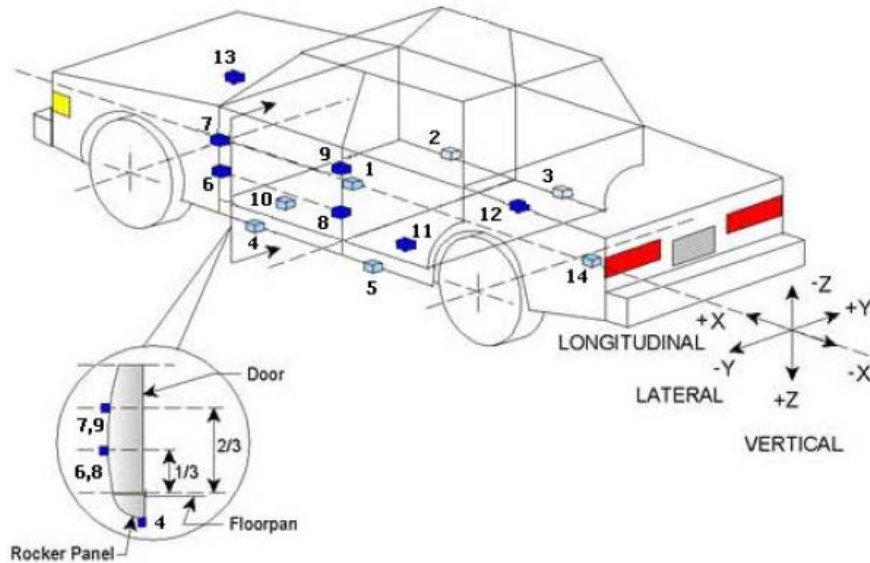
**INSTRUMENTATION**

	Number of Channels
Driver Dummy	16
Passenger Dummy	16
Vehicle Structure	21
MDB Accelerometers	5
MDB Contacts	2
<b>Total</b>	<b>60</b>

**DATA SHEET NO. 6  
TEST VEHICLE ACCELEROMETER LOCATIONS**

Test Vehicle: 2019 Ford F-250 SuperCab XL Truck  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: M20190210  
 Test Date: 7/17/2019



**TEST VEHICLE ACCELEROMETER LOCATIONS**

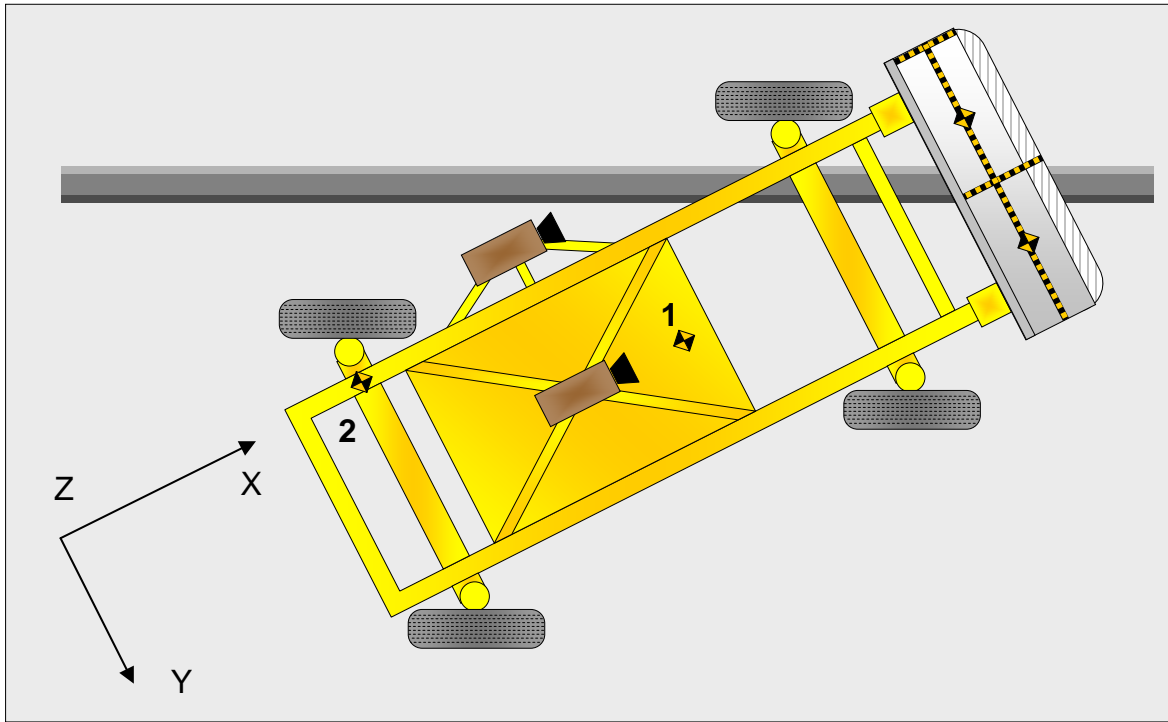
No.	ID	Coordinates (mm)		
		X	Y	Z
1	Vehicle CG	3361	-22	-655
2	Right Sill at Front Seat	3314	864	-485
3	Right Sill at Rear Seat	2510	864	-521
4	Left Sill at Front Door	3743	-864	-470
5	Left Sill at Rear Door	2833	-864	-493
6	Left Lower A-Post	4370	-906	-771
7	Left Middle A-Post	4365	-896	-1113
8	Left Lower B-Post			
9	Left Middle B-Post			
10	Front Seat Track	3502	-434	-682
11	Rear Seat Structure	2798	-388	-711
12	Rt. Rear Occ. Compartment	2791	445	-697
13	Engine Block	4919	0	-1302
14	Rear Above Axle	1398	0	-840

Reference: X – Rear Surface of Vehicle (+ forward)  
 Y – Vehicle Centerline (+ to right)  
 Z – Ground Plane (+ down)

**DATA SHEET NO. 7  
MDB ACCELEROMETER LOCATIONS**

Test Vehicle: 2019 Ford F-250 SuperCab XL Truck  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: M20190210  
 Test Date: 7/17/2019



**MDB ACCELEROMETER LOCATIONS**

No.	Accelerometer Location	Coordinates (mm)		
		X	Y	Z
1	MDB CG	-1105	0	-330
2	MDB Rear	-2580	-650	-625

Reference: X – MDB Face (+ forward)  
 Y – MDB Centerline (+ to right)  
 Z – Ground Plane (+ down)

**DATA SHEET NO. 8  
POST-TEST OBSERVATIONS**

Test Vehicle: 2019 Ford F-250 SuperCab XL Truck  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: M20190210  
 Test Date: 7/17/2019

**TEST DUMMY INFORMATION AND CONTACT POINTS**

Description	Front Seat Dummy (ES-2re)	Rear Seat Dummy (SID-IIs)
Face	Curtain Airbag	Curtain Airbag
Top of Head	Headliner	Curtain Airbag, C-Pillar
Left Side of Head	Curtain Airbag, Headliner	Curtain Airbag, C-Pillar
Back of Head	Headrest	C-Pillar
Left Shoulder	Curtain Airbag	Door Panel, C-Pillar
Upper Torso	Side Torso/Pelvis Airbag, Seatback	None
Lower Torso	Side Torso/Pelvis Airbag, Seatback	None
Left Hip	Side Torso/Pelvis Airbag, Seat Cushion	Seat Cushion
Left Knee	Door Panel	Door Panel

**POST-TEST DOOR PERFORMANCE**

Description	Struck Side		Non-Struck Side		Rear Hatch
	Front	Rear	Front	Rear	
Remained Closed and Operational	No	No	Yes	Yes	
Total Separation from Vehicle at Hinges or Latches	No	No	No	No	
Latch or Hinge Systems Pulled Out of Their Anchorages	No	No	No	No	
Disengaged from Latched Position	No	No	No	No	
Latch Separated from Striker	No	No	No	No	
Jammed Shut	Yes	Yes	No	No	
If Door Opened at Striker, Record Width of Opening at Striker (mm)					

**POST-TEST SEAT PERFORMANCE**

Description	Struck Side		Non-Struck Side	
	Front	Rear	Front	Rear
Seat Movement Along Seat Track	No	No	No	No
Seat Disengagement from Floor Pan	No	No	No	No
Seat Back Movement from Initial Position	No	No	No	No
Seat Back Collapse	No	No	No	No

**POST-TEST STRUCTURAL OBSERVATIONS**

Critical Areas of Performance	Observations and Conclusions
Pillar Performance	No Separation
Sill Separation	None
Windshield Damage	None
Side Window Damage	LF window cracked
Other Notable Effects	None

**DATA SHEET NO. 8 (CONTINUED)  
POST-TEST OBSERVATIONS**

Test Vehicle: 2019 Ford F-250 SuperCab XL Truck  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: M20190210  
 Test Date: 7/17/2019

**SUPPLEMENTAL RESTRAINT SYSTEM INFORMATION**

Restraint Type	Struck Side Driver		Struck Side Left Rear Passenger	
	Mounted	Deployed	Mounted	Deployed
	Frontal Airbag	Yes	No	
Knee Airbag	No			
Side Curtain Airbag	Yes	Yes	Yes	Yes
Side Torso/Pelvis Airbag	Yes	Yes	No	
Seat Belt Pretensioner	Yes	Yes	No	
Seat Belt Load Limiter	Yes		No	
Other:	No		No	

**IMPACT POINT LOCATION DATA**

Measured Parameter	Units	Tolerance	Value
Vehicle Wheel Base	mm		3759
Vertical Impact Reference Line (Aft of Front Axle) (Intended Impact Point)	mm		508
Actual Impact Point (Aft of Front Axle)	mm		502
Horizontal Offset (+forward / -rearward)	mm	+/- 50 of intended impact point	6
Vertical Offset (+down / -up)	mm	+/- 20 of intended impact point	1

**DATA SHEET NO. 9  
MDB SUMMARY OF RESULTS**

Test Vehicle: 2019 Ford F-250 SuperCab XL Truck  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: M20190210  
 Test Date: 7/17/2019

**MDB SPECIFICATIONS**

Measurement Description	Length (mm)
Overall Width of Framework Carriage	1250
Overall Length Including Honeycomb Face	4119
Wheelbase of Framework Carriage	2584
CG Location aft of Front Axle	1128

**MDB WEIGHTS**

	Units	Front Axle	Rear Axle	Total
Left	kg	427.9	264.0	
Right	kg	340.6	331.2	
Ratio	%	56.4	43.6	
Totals	kg	768.5	595.2	1363.7

**SPEED AND ANGLE AT IMPACT DATA**

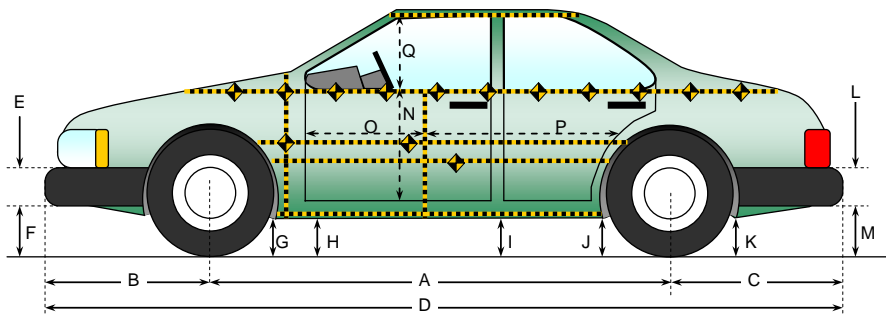
Measured Parameter	Units	Requirement	Value
Trap No. 1 Velocity (Primary)	km/h	61.1 to 62.7	61.86
Trap No. 2 Velocity (Redundant)	km/h	61.1 to 62.7	62.02
MDB CL to Target Vehicle CL	degrees	88.5 to 91.5	90.7
MDB Forward Line of Motion to Target Vehicle CL	degrees	62.5 to 63.5	63.4
MDB Crabbed Angle to MDB Forward Line of Motion	degrees	26 to 28	26.5



**DATA SHEET NO. 10  
TEST VEHICLE PROFILE MEASUREMENTS**

Test Vehicle: 2019 Ford F-250 SuperCab XL Truck  
Test Program: NCAP Side MDB Impact Test

NHTSA No.: M20190210  
Test Date: 7/17/2019



All measurements in (mm) with tolerance of  $\pm 3$  mm

**LEFT SIDE VIEW**

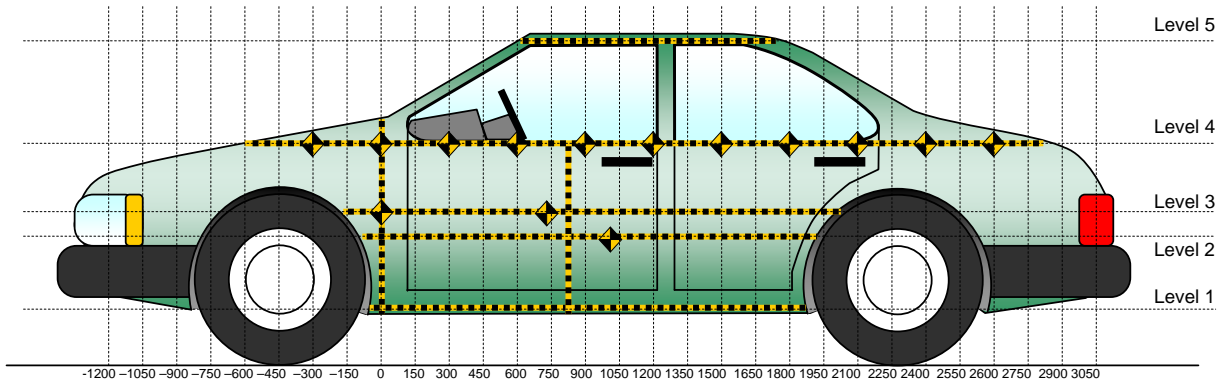
**VEHICLE PRE- AND POST-TEST MEASUREMENT INFORMATION**

Code	Measurement Description	Pre-Test	Post-Test	Difference
A	Wheelbase	3759	3790	-31
B	Front Axle to FSOV	977	1005	-28
C	Rear Axle to RSOV	1323	1247	76
D	Total Length at Centerline	6059	6042	17
E	Front Bumper Thickness	334	334	0
F	Front Bumper Bottom to Ground	335	336	-1
G	Sill Height at Front Wheel Well	438	429	9
H	Sill Height at Front Door Leading Edge	441	430	11
I	Sill Height at B Pillar	466	452	14
J1	Sill Height at Rear Wheel Well	484	486	-2
J2	Pinch Weld Height at Rear Wheel Well	476	483	-7
K	Sill Height Aft of Rear Wheel Well	507	509	-2
L	Rear Bumper Thickness	230	230	0
M	Rear Bumper Bottom to Ground	408	406	2
N	Sill Height to Window Bottom Sill	936	807	129
O	Front Door Leading Edge to Impact CL	689	686	3
P	Rear Door Trailing Edge to Impact CL	1236	1213	23
Q	Front Window Opening	550	557	-7
R	Right Side Length	5365	5352	13
S	Left Side Length	5365	5316	49
T	Vehicle Width at B Post	2028	1955	73

**DATA SHEET NO. 11**  
**TEST VEHICLE EXTERIOR CRUSH MEASUREMENTS**

Test Vehicle: 2019 Ford F-250 SuperCab XL Truck  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: M20190210  
 Test Date: 7/17/2019



All Measurements Shown in mm

**LEFT SIDE VIEW**

**MAXIMUM EXTERIOR CRUSH MEASUREMENTS**

Level	Measurement Description	Height Above Ground	Maximum Exterior Static Crush	Distance from Impact
1	Sill Top	531	172	750
2	Mid Door	845	161	1650
3	Occupant H-Point	993	143	1650
4	Window Sill	1215	94	1650
5	Window Top	1872	30	2100

Note: The measurements are taken along the vertical impact reference line. Vehicle measurements forward of the vertical impact reference line are negative.

**DATA SHEET NO. 11 (CONTINUED)**  
**TEST VEHICLE EXTERIOR CRUSH MEASUREMENTS**

Test Vehicle: 2019 Ford F-250 SuperCab XL Truck  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: M20190210  
 Test Date: 7/17/2019

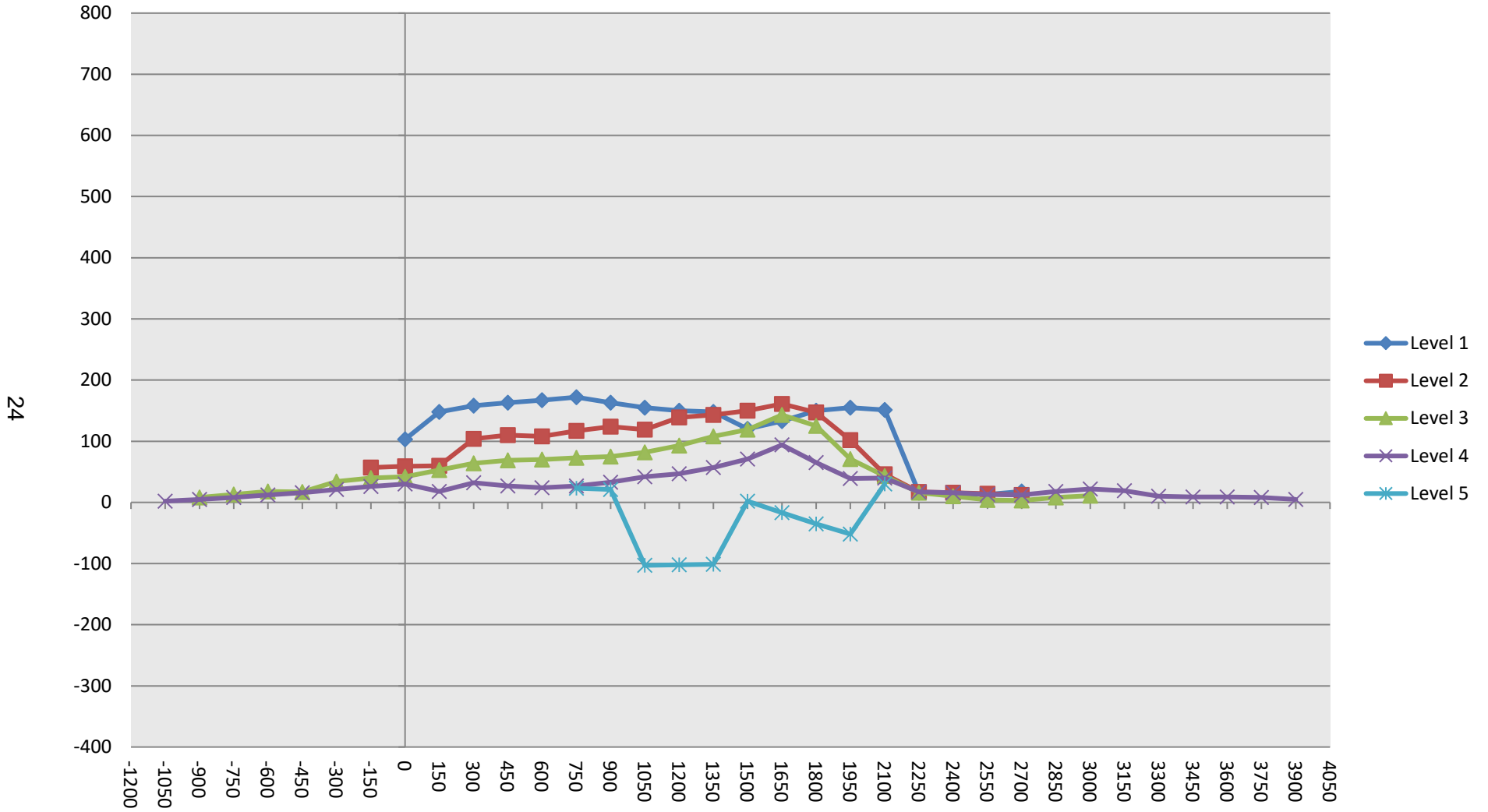
	Pre-Test					Post-Test					Difference				
	1	2	3	4	5	1	2	3	4	5	1	2	3	4	5
-2100															
-1950															
-1800															
-1650															
-1500															
-1350															
-1200															
-1050				229					231					2	
-900			138	197				146	202				8	5	
-750			102	175				115	183				13	8	
-600			94	160				112	172				18	12	
-450			97	148				114	164				17	16	
-300			84	138				118	159				34	21	
-150		85	93	130			142	133	156			57	40	26	
0	110	93	104	124		213	152	146	154		103	59	42	30	
150	119	106	101	118		267	166	154	136		148	60	53	18	
300	119	104	98	115		277	208	162	147		158	104	64	32	
450	115	103	95	110		278	213	164	137		163	110	69	27	
600	113	100	92	106		280	208	162	130		167	108	70	24	
750	110	97	90	102	380	282	214	163	129	403	172	117	73	27	23
900	110	95	88	99	358	273	219	163	132	379	163	124	75	33	21
1050	109	94	85	95	354	264	213	167	137	251	155	119	82	42	-103
1200	108	92	84	94	351	258	231	177	141	249	150	139	93	47	-102
1350	108	90	83	90	347	256	233	191	147	246	148	143	108	57	-101
1500	110	94	86	92	345	230	244	205	163	347	120	150	119	71	2
1650	114	94	86	91	343	247	255	229	185	326	133	161	143	94	-17
1800	115	95	87	91	340	265	242	212	156	305	150	147	125	65	-35
1950	118	96	88	92	338	273	198	159	131	286	155	102	71	39	-52
2100	117	96	89	93	374	268	142	132	133	404	151	46	43	40	30
2250	134	109	102	105		150	126	118	122		16	17	16	17	
2400	134	110	103	103		148	126	113	119		14	16	10	16	
2550	132	109	101	104		145	123	105	117		13	14	4	13	
2700	107	87	97	105		125	99	100	117		18	12	3	12	
2850			84	108				92	126				8	18	
3000			84	109				95	131				11	22	
3150				107					126					19	
3300				109					119					10	
3450				117					126					9	
3600				124					133					9	
3750				130					138					8	
3900				137					142					5	

NOTE: Pre-test measurements are taken when the vehicle is in the "As Tested" weight condition. Vehicle measurements forward of the vertical impact reference line are negative. The crush profile grid is established prior to the test based on an estimated impact point.

**DATA SHEET NO. 11 (CONTINUED)**  
**TEST VEHICLE EXTERIOR CRUSH MEASUREMENTS**

Test Vehicle: 2019 Ford F-250 SuperCab XL Truck  
 Test Program: NCAP Side MDB Impact Test

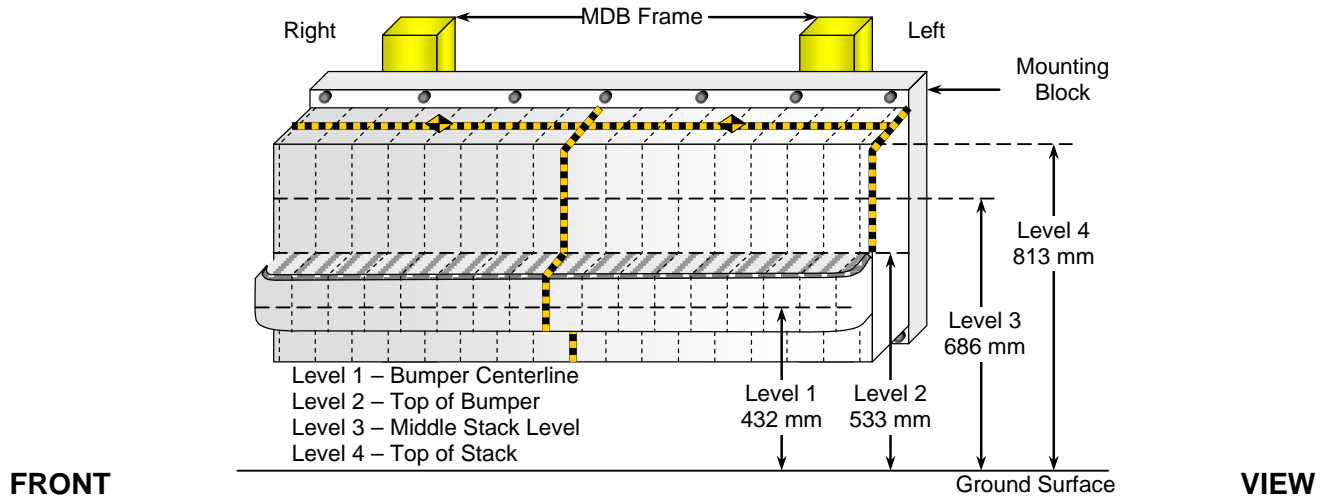
NHTSA No.: M20190210  
 Test Date: 7/17/2019



**DATA SHEET NO. 12**  
**MDB EXTERIOR STATIC CRUSH MEASUREMENTS**

Test Vehicle: 2019 Ford F-250 SuperCab XL Truck  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: M20190210  
 Test Date: 7/17/2019



**MAXIMUM STATIC CRUSH OF HONEYCOMB IMPACT FACE**

Row	Vertical Location		From Centerline		Maximum Crush (mm)
	Description	Height (mm)	Distance (mm)	Direction	
A	Center of Bumper	0	800	Right	115
B	Top of Bumper	0	800	Right	158
C	Mid-Level	0	800	Right	225
D	Top of Stack	0	800	Right	302

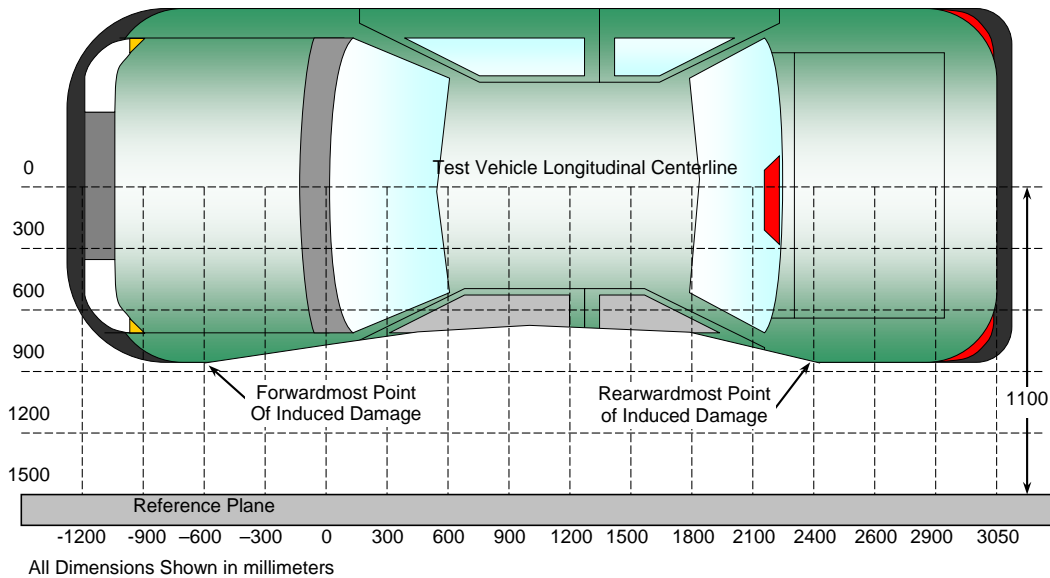
**DEFORMABLE BARRIER STATIC CRUSH**

Stack Level	Distance Right of Center (mm)								C <sub>L</sub>	Distance Left of Center (mm)							
	800	700	600	500	400	300	200	100		0	100	200	300	400	500	600	700
4	302	252	225	212	210	227	215	218	200	180	167	166	169	179	179	194	225
3	225	212	193	177	169	175	168	174	173	168	165	156	155	158	160	172	180
2	158	143	135	132	124	123	120	115	114	109	107	104	101	100	100	102	100
1	115	113	103	98	92	88	84	80	79	80	75	69	68	63	63	66	73

**DATA SHEET NO. 13  
VEHICLE AND MDB DAMAGE PROFILE DISTANCES**

Test Vehicle: 2019 Ford F-250 SuperCab XL Truck  
Test Program: NCAP Side MDB Impact Test

NHTSA No.: M20190210  
Test Date: 7/17/2019



**TOP VIEW**

**VEHICLE DAMAGE PROFILE DISTANCES**

DPD	Distance from Impact Point (mm)	Level	Post-Test (mm)	Pre-Test (mm)	Max. Static Crush (mm)
1	2070	3	140	89	51
2	1674	3	230	86	144
3	1278	3	189	83	106
4	882	3	162	88	74
5	486	3	161	93	68
6	90	3	154	101	53

**MDB DAMAGE PROFILE DISTANCES**

DPD	Distance from Impact Point (mm)	Level	Post-Test (mm)	Pre-Test (mm)	Max. Static Crush (mm)
1	800 mm right of center	1	591	476	115
2	480 mm right of center	1	563	463	100
3	160 mm right of center	1	543	463	80
4	160 mm left of center	1	535	463	72
5	480 mm left of center	1	534	463	71
6	800 mm left of center	1	549	476	73

**DATA SHEET NO. 14  
FMVSS NO. 301 STATIC ROLLOVER RESULTS**

Test Vehicle: 2019 Ford F-250 SuperCab XL Truck  
 Test Program: NCAP Side MDB Impact Test

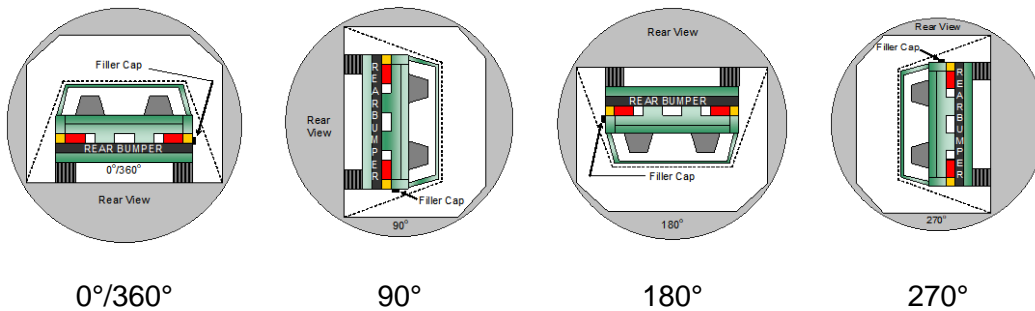
NHTSA No.: M20190210  
 Test Date: 7/17/2019

Test Time: 12:04 pm

Temperature: 21.6°C

- A. From impact until vehicle motion ceases: (Maximum Allowable = 1 ounce) 0.0 oz.
- B. For the 5 minute period after motion ceases: (Maximum Allowable = 5 ounces) 0.0 oz.
- C. For the following 25 minutes: (Maximum Allowable = 1 ounce / minute) None
- D. Spillage Details: None

**FMVSS 301 STATIC ROLLOVER DATA**



**ROLLOVER SOLVENT COLLECTION TIME TABLE IN SECONDS**

Test Phase	Rotation Time	Hold Time	Total Time
0° to 90°	94	300	394
90° to 180°	88	300	388
180° to 270°	83	300	383
270° to 360°	87	300	387

**FMVSS 301 ROLLOVER SPILLAGE TABLE (UNITS IN OUNCES)**

Test Phase	First 5 Minutes	Sixth Minute	Seventh Minute	Eighth Minute
0° to 90°	0.0	0.0	0.0	
90° to 180°	0.0	0.0	0.0	
180° to 270°	0.0	0.0	0.0	
270° to 360°	0.0	0.0	0.0	

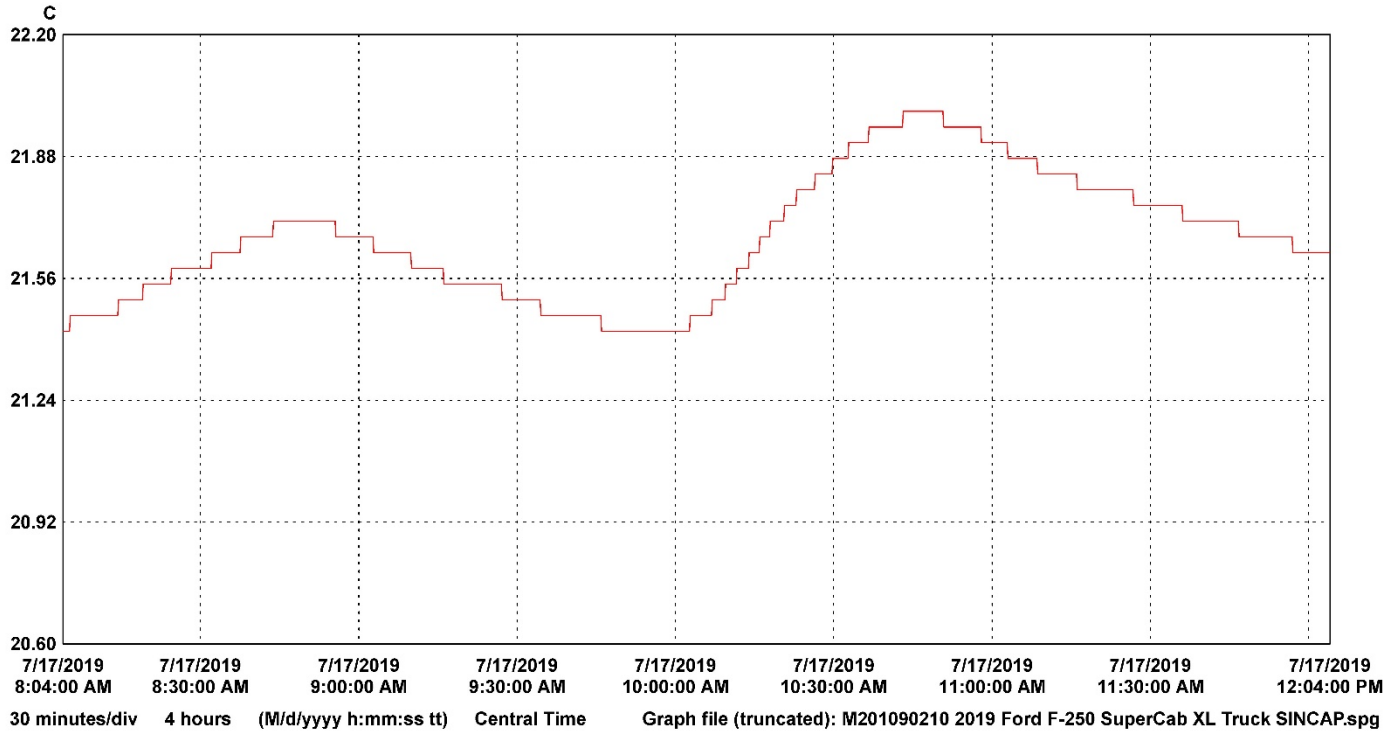
**ROLLOVER SOLVENT SPILLAGE LOCATION TABLE**

Test Phase	Spillage Location
0° to 90°	
90° to 180°	
180° to 270°	
270° to 360°	

**DATA SHEET NO. 15**  
**DUMMY/VEHICLE TEMPERATURE STABILIZATION DATA**

Test Vehicle: 2019 Ford F-250 SuperCab XL Truck  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: M20190210  
 Test Date: 7/17/2019



LN	Serial#	Description	CH	Value	Maximum	Average	Minimum	Units	CH description	Logger file
1	17012040	VSC_North_Hall 1	1	22.00	21.67	21.42	C	Temperature	17012040_VSC_North_Hall.spl	



**APPENDIX A  
PHOTOGRAPHS**

## TABLE OF PHOTOGRAPHS

		<u>Page No.</u>
Photo No. 001	As Delivered Right Front Three-Quarter View of Test Vehicle	A-1
Photo No. 002	As Delivered Left Rear Three-Quarter View of Test Vehicle	A-1
Photo No. 003	Pre-Test Frontal View of Test Vehicle	A-2
Photo No. 004	Post-Test Frontal View of Test Vehicle	A-2
Photo No. 005	Pre-Test Left Front Three-Quarter View of Test Vehicle	A-3
Photo No. 006	Post-Test Left Front Three-Quarter View of Test Vehicle	A-3
Photo No. 007	Pre-Test Left Side View of Test Vehicle	A-4
Photo No. 008	Post-Test Left Side View of Test Vehicle	A-4
Photo No. 009	Pre-Test Left Three-Quarter Rear View of Test Vehicle	A-5
Photo No. 010	Post-Test Left Three-Quarter Rear View of Test Vehicle	A-5
Photo No. 011	Pre-Test Rear View of Test Vehicle	A-6
Photo No. 012	Post-Test Rear View of Test Vehicle	A-6
Photo No. 013	Pre-Test Right Side View of Test Vehicle	A-7
Photo No. 014	Post-Test Right Side View of Test Vehicle	A-7
Photo No. 015	Pre-Test Overhead View of Test Area	A-8
Photo No. 016	Post-Test Overhead View of Test Area	A-8
Photo No. 017	Pre-Test Left Side View of MDB Positioned Against Side of Test Vehicle	A-9
Photo No. 018	Pre-Test Right Side View of MDB Positioned Against Side of Test Vehicle	A-9
Photo No. 019	Pre-Test Close-Up View of Impact Point Target	A-10
Photo No. 020	Post-Test Close-Up View of Impact Point Target	A-10
Photo No. 021	Pre-Test Left Front Door Latch Close-Up	A-11
Photo No. 022	Post-Test Left Front Door Latch Close-Up	A-11

		<u>Page No.</u>
Photo No. 023	Pre-Test Left Rear Door Latch Close-Up	A-12
Photo No. 024	Post-Test Left Rear Door Latch Close-Up	A-12
Photo No. 025	Pre-Test Front Close-Up View of Driver Dummy	A-13
Photo No. 026	Post-Test Front Close-Up View of Driver Dummy	A-13
Photo No. 027	Pre-Test Left Side View of Driver Dummy Showing Belt and Chalking	A-14
Photo No. 028	Pre-Test Left Side View of Driver Dummy Shoulder and Door Top View	A-14
Photo No. 029	Post-Test Left Side View of Driver Dummy Shoulder and Door Top View	A-15
Photo No. 030	Pre-Test Frontal View of Driver Seat Back Prior to Dummy Positioning	A-15
Photo No. 031	Pre-Test Frontal View of Driver Dummy Head and Shoulders in Relation to Head Restraint	A-16
Photo No. 032	Pre-Test Frontal View of Driver Seat Pan Prior to Dummy Positioning	A-16
Photo No. 033	Pre-Test Overhead View of Driver Dummy Thighs on Seat Pan	A-17
Photo No. 034	Pre-Test Placement of Driver Dummy's Feet	A-17
Photo No. 035	Pre-Test View of Belt Anchorage for Driver Dummy	A-18
Photo No. 036	Pre-Test Left Side View of Steering Wheel	A-18
Photo No. 037	Pre-Test View of Disengaged Parking Brake	A-19
Photo No. 038	Pre-Test View of Parking Brake	A-19
Photo No. 039	Pre-Test Close-Up Left Side View of Driver Seat Track	A-20
Photo No. 040	Pre-Test Close-Up Left Side View of Driver Seat Back	A-20
Photo No. 041	Pre-Test Close-Up View of Driver Seat Back or Head Restraint	A-21
Photo No. 042	Pre-Test Driver Dummy and Door Clearance View	A-21
Photo No. 043	Post-Test Driver Dummy and Door Clearance View	A-22

		<u>Page No.</u>
Photo No. 044	Pre-Test Right Side View of Driver Dummy and Front Seat of Occupant Compartment	A-22
Photo No. 045	Post-Test Right Side View of Driver Dummy and Front Seat of Occupant Compartment	A-23
Photo No. 046	Pre-Test Driver Inner Door Panel View	A-23
Photo No. 047	Post-Test Driver Inner Door Panel View	A-24
Photo No. 048	Post-Test Driver Dummy Close-up Head Contact with Vehicle Interior View	A-24
Photo No. 049	Post-Test Driver Dummy Close-up Head Contact with Side Airbag View	A-25
Photo No. 050	Post-Test Driver Dummy Close-up Torso Contact with Vehicle Interior View	A-25
Photo No. 051	Post-Test Driver Dummy Close-up Torso Contact with Side Airbag View	A-26
Photo No. 052	Post-Test Driver Dummy Close-up Pelvis Contact with Vehicle Interior View	A-26
Photo No. 053	Post-Test Driver Dummy Close-up Pelvis Contact with Side Airbag View	A-27
Photo No. 054	Post-Test Driver Dummy Close-up Knee Contact View	A-27
Photo No. 055	Pre-Test Left Side View of Rear Passenger Dummy Showing Belt and Chalking	A-28
Photo No. 056	Pre-Test Left Side View of Rear Passenger Dummy Shoulder and Door Top View	A-28
Photo No. 057	Post-Test Left Side View of Rear Passenger Dummy Shoulder and Door Top View	A-29
Photo No. 058	Pre-Test Frontal View of Rear Passenger Seat Back Prior to Dummy Positioning	A-29
Photo No. 059	Pre-Test Frontal View of Rear Passenger Dummy Head and Shoulders in Relation to Head Restraint	A-30
Photo No. 060	Pre-Test Overhead View of Rear Passenger Seat Pan Prior to Dummy Positioning	A-30
Photo No. 061	Pre-Test Overhead View of Rear Passenger Dummy Thighs on Seat Pan	A-31
Photo No. 062	Pre-Test View of Rear Passenger Dummy's Neck Showing Position of Adjustable Neck Bracket	A-31

		<u>Page No.</u>
Photo No. 063	Pre-Test View of Rear Passenger Dummy's Head Showing Dummy's Head is Level	A-32
Photo No. 064	Pre-Test Placement of Rear Passenger Dummy's Feet	A-32
Photo No. 065	Pre-Test View of Belt Anchorage for Rear Passenger Dummy	A-33
Photo No. 066	Pre-Test Close-Up Left Side View of Rear Passenger Seat Track	A-33
Photo No. 067	Pre-Test Close-Up Left Side View of Rear Passenger Seat Back	A-34
Photo No. 068	Pre-Test Close-up View of Rear Passenger Seat Back or Head Restraint	A-34
Photo No. 069	Pre-Test Rear Passenger Dummy and Door Clearance View	A-35
Photo No. 070	Post-Test Rear Passenger Dummy and Door Clearance View	A-35
Photo No. 071	Pre-Test Right Side View of Rear Passenger Dummy and Rear Seat Occupant Compartment	A-36
Photo No. 072	Post-Test Right Side View of Rear Passenger Dummy and Rear Seat Occupant Compartment	A-36
Photo No. 073	Pre-Test Rear Passenger Inner Door Panel View	A-37
Photo No. 074	Post-Test Rear Passenger Inner Door Panel View	A-37
Photo No. 075	Post-Test Rear Passenger Dummy Close-up Head Contact with Vehicle Interior View	A-38
Photo No. 076	Post-Test Rear Passenger Dummy Close-up Head Contact with Side Airbag View	A-38
Photo No. 077	Post-Test Rear Passenger Dummy Close-up Torso Contact with Vehicle Interior View	A-39
Photo No. 078	Post-Test Rear Passenger Dummy Close-up Torso Contact with Side Airbag View	A-39
Photo No. 079	Post-Test Rear Passenger Dummy Close-up Pelvis Contact with Vehicle Interior View	A-40
Photo No. 080	Post-Test Rear Passenger Dummy Close-up Pelvis Contact with Side Airbag View	A-40
Photo No. 081	Post-Test Rear Passenger Dummy Close-up Knee Contact View	A-41
Photo No. 082	Pre-Test View of Fuel Filler Cap or Fuel Filler Neck	A-41

		<u>Page No.</u>
Photo No. 083	Post-Test View of Fuel Filler Cap or Fuel Filler Neck	A-42
Photo No. 084	Pre-Test Front View of MDB Impactor Face	A-42
Photo No. 085	Post-Test Front View of MDB Impactor Face	A-43
Photo No. 086	Pre-Test Top View of MDB Impactor Face	A-43
Photo No. 087	Post-Test Top View of MDB Impactor Face	A-44
Photo No. 088	Pre-Test Left Side View of MDB Impactor Face	A-44
Photo No. 089	Post-Test Left Side View of MDB Impactor Face	A-45
Photo No. 090	Pre-Test Right Side View of MDB Impactor Face	A-45
Photo No. 091	Post-Test Right Side View of MDB Impactor Face	A-46
Photo No. 092	Close-Up View of Vehicle's Certification Label	A-46
Photo No. 093	Close-Up View of Vehicle's Tire Information Placard or Label	A-47
Photo No. 094	Pre-Test Ballast View	A-47
Photo No. 095	Post-Test Primary and Redundant Speed Trap Read-Out	A-48
Photo No. 096	FMVSS No. 301 Static Rollover 0 Degrees	A-48
Photo No. 097	FMVSS No. 301 Static Rollover 90 Degrees	A-49
Photo No. 098	FMVSS No. 301 Static Rollover 180 Degrees	A-49
Photo No. 099	FMVSS No. 301 Static Rollover 270 Degrees	A-50
Photo No. 100	FMVSS No. 301 Static Rollover 360 Degrees	A-50
Photo No. 101	Impact Event	A-51
Photo No. 102	Monroney Label	A-51
Photo No. 103	Head Restraint Use and Adjustment Information from Vehicle Owner's Manual	A-52



Photo No. 001 - As Delivered Right Front Three-Quarter View of Test Vehicle



Photo No. 002 - As Delivered Left Rear Three-Quarter View of Test Vehicle



Photo No. 003 - Pre-Test Frontal View of Test Vehicle



Photo No. 004 - Post-Test Frontal View of Test Vehicle





Photo No. 005 - Pre-Test Left Front Three-Quarter View of Test Vehicle



Photo No. 006 - Post-Test Left Front Three-Quarter View of Test Vehicle



Photo No. 007 - Pre-Test Left Side View of Test Vehicle



Photo No. 008 - Post-Test Left Side View of Test Vehicle



Photo No. 009 - Pre-Test Left Three-Quarter Rear View of Test Vehicle



Photo No. 010 - Post-Test Left Three-Quarter Rear View of Test Vehicle



Photo No. 011 - Pre-Test Rear View of Test Vehicle



Photo No. 012 - Post-Test Rear View of Test Vehicle



Photo No. 013 - Pre-Test Right Side View of Test Vehicle



Photo No. 014 - Post-Test Right Side View of Test Vehicle

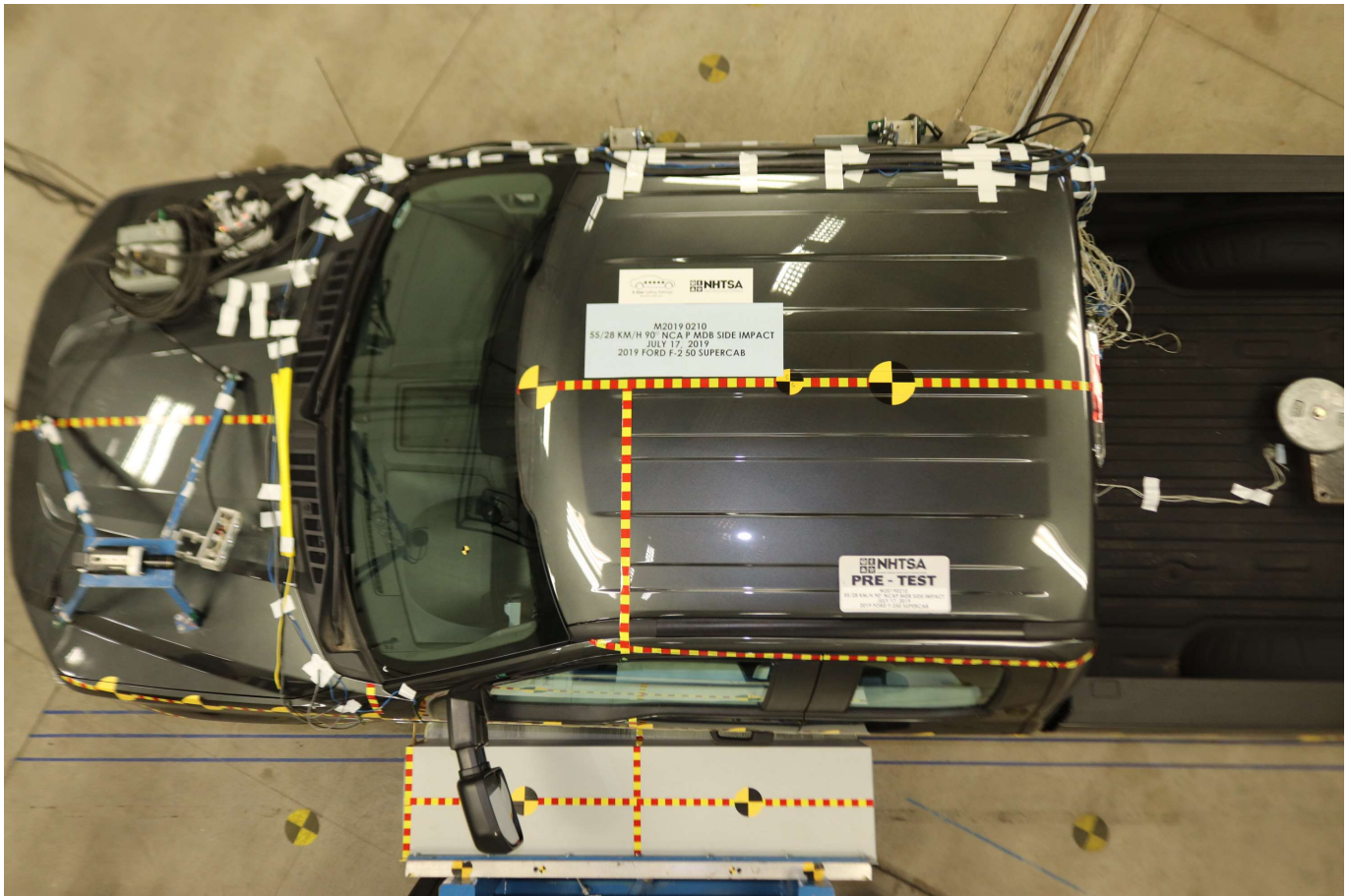


Photo No. 015 - Pre-Test Overhead View of Test Area

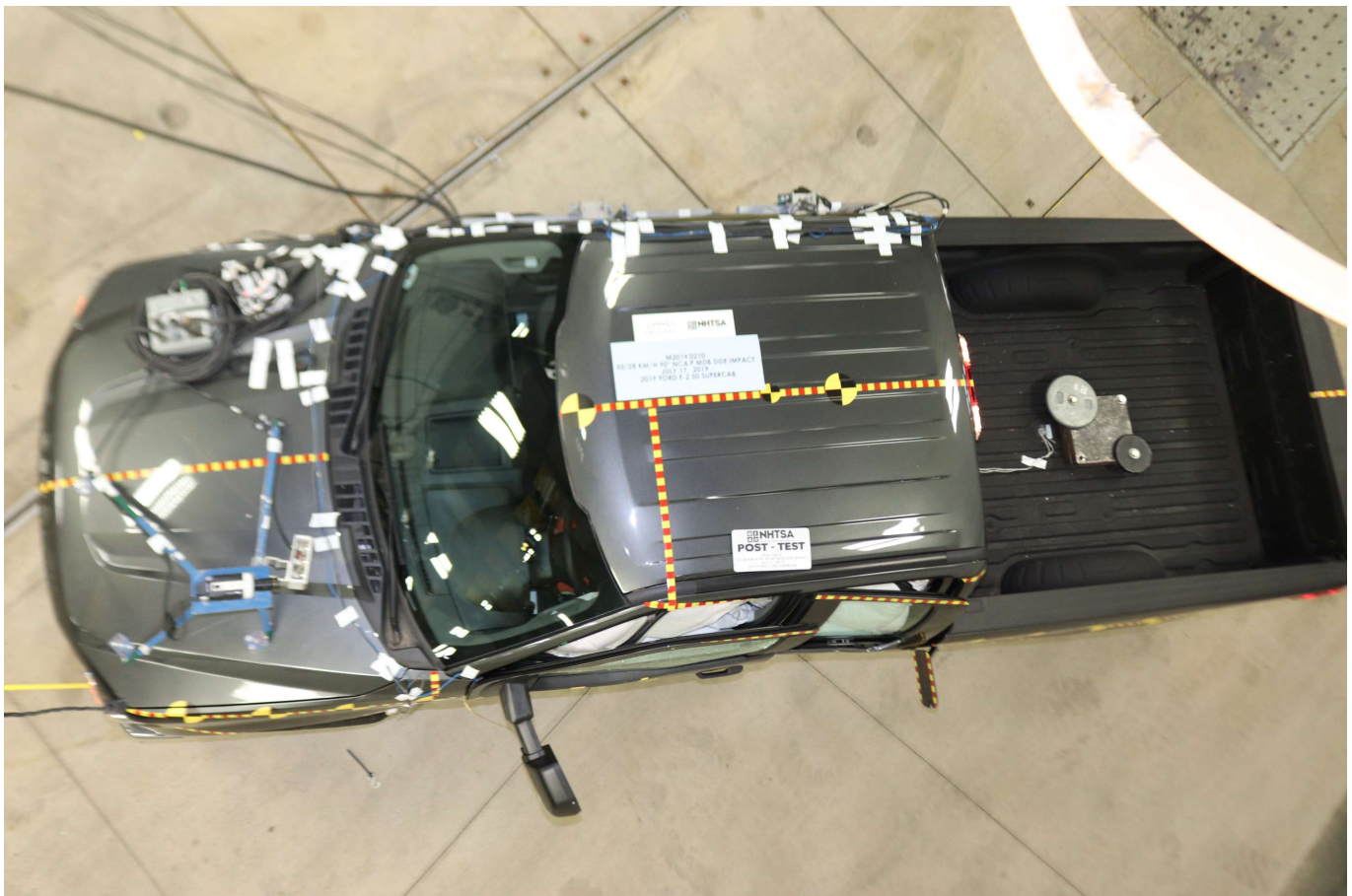


Photo No. 016 - Post-Test Overhead View of Test Area



Photo No. 017 - Pre-Test Left Side View of MDB Positioned Against Side of Test Vehicle

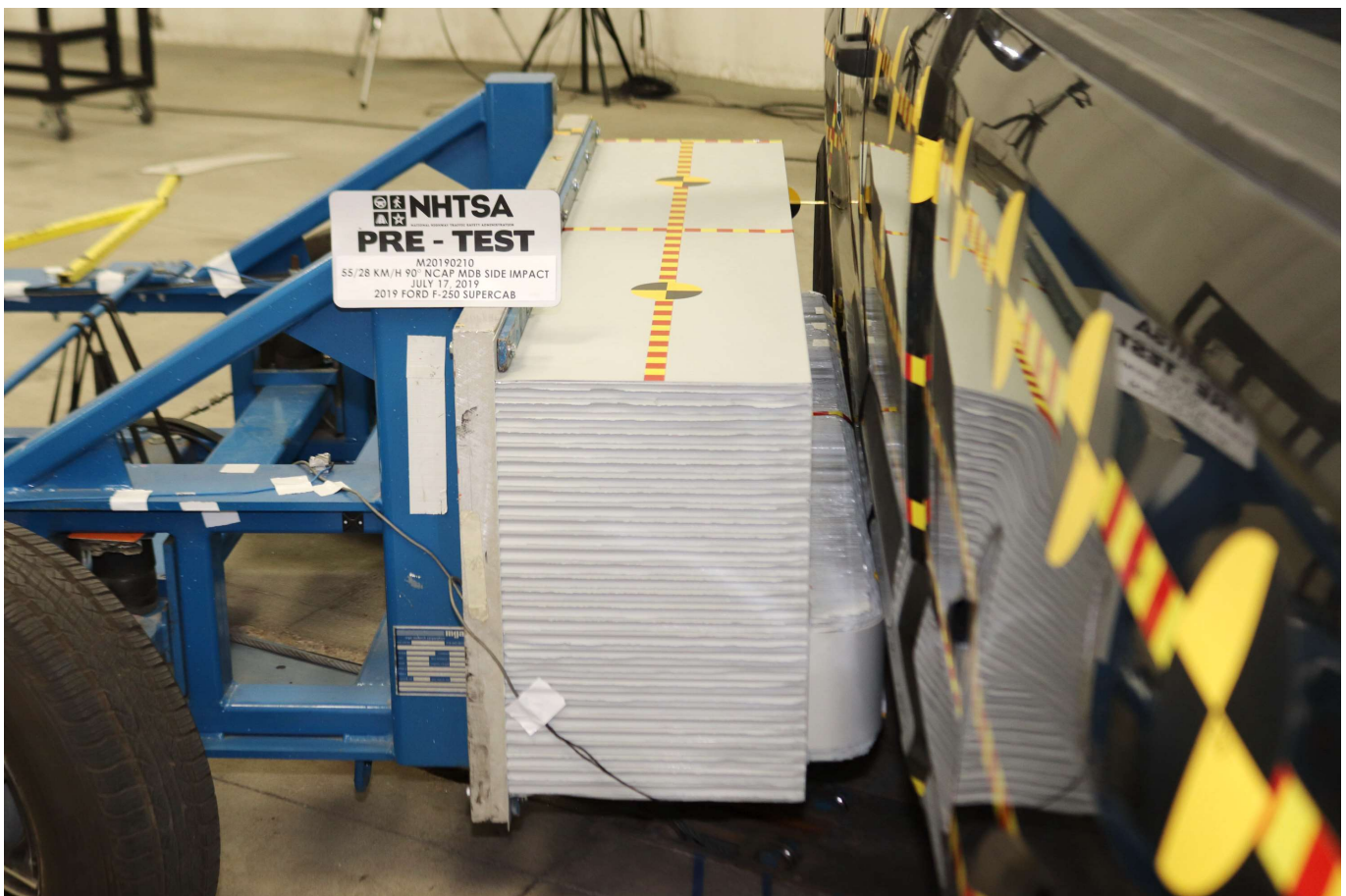


Photo No. 018 - Pre-Test Right Side View of MDB Positioned Against Side of Test Vehicle



Photo No. 019 - Pre-Test Close-Up View of Impact Point Target



Photo No. 020 - Post-Test Close-Up View of Impact Point Target





Photo No. 021 - Pre-Test Left Front Door Latch Close-Up



Photo No. 022 - Post-Test Left Front Door Latch Close-Up

**PHOTOGRAPH NOT APPLICABLE**

Photo No. 023 - Pre-Test Left Rear Door Latch Close-Up

**PHOTOGRAPH NOT APPLICABLE**

Photo No. 024 - Post-Test Left Rear Door Latch Close-Up



Photo No. 025 - Pre-Test Front Close-Up View of Driver Dummy



Photo No. 026 - Post-Test Front Close-Up View of Driver Dummy



Photo No. 027 - Pre-Test Left Side View of Driver Dummy Showing Belt and Chalking



Photo No. 028 - Pre-Test Left Side View of Driver Dummy Shoulder and Door Top View



Photo No. 029 - Post-Test Left Side View of Driver Dummy Shoulder and Door Top View



Photo No. 030 - Pre-Test Frontal View of Driver Seat Back Prior to Dummy Positioning



Photo No. 031 - Pre-Test Frontal View of Driver Dummy Head and Shoulders in Relation to Head Restraint



Photo No. 032 - Pre-Test Frontal View of Driver Seat Pan Prior to Dummy Positioning



Photo No. 033 - Pre-Test Overhead View of Driver Dummy Thighs on Seat Pan



Photo No. 034 - Pre-Test Placement of Driver Dummy Feet



Photo No. 035 - Pre-Test View of Belt Anchorage for Driver Dummy



Photo No. 036 - Pre-Test Left Side View of Steering Wheel





Photo No. 037 - Pre-Test View of Disengaged Parking Brake



Photo No. 038 - Pre-Test View of Parking Brake



Photo No. 039 - Pre-Test Close-Up Left Side View of Driver Seat Track

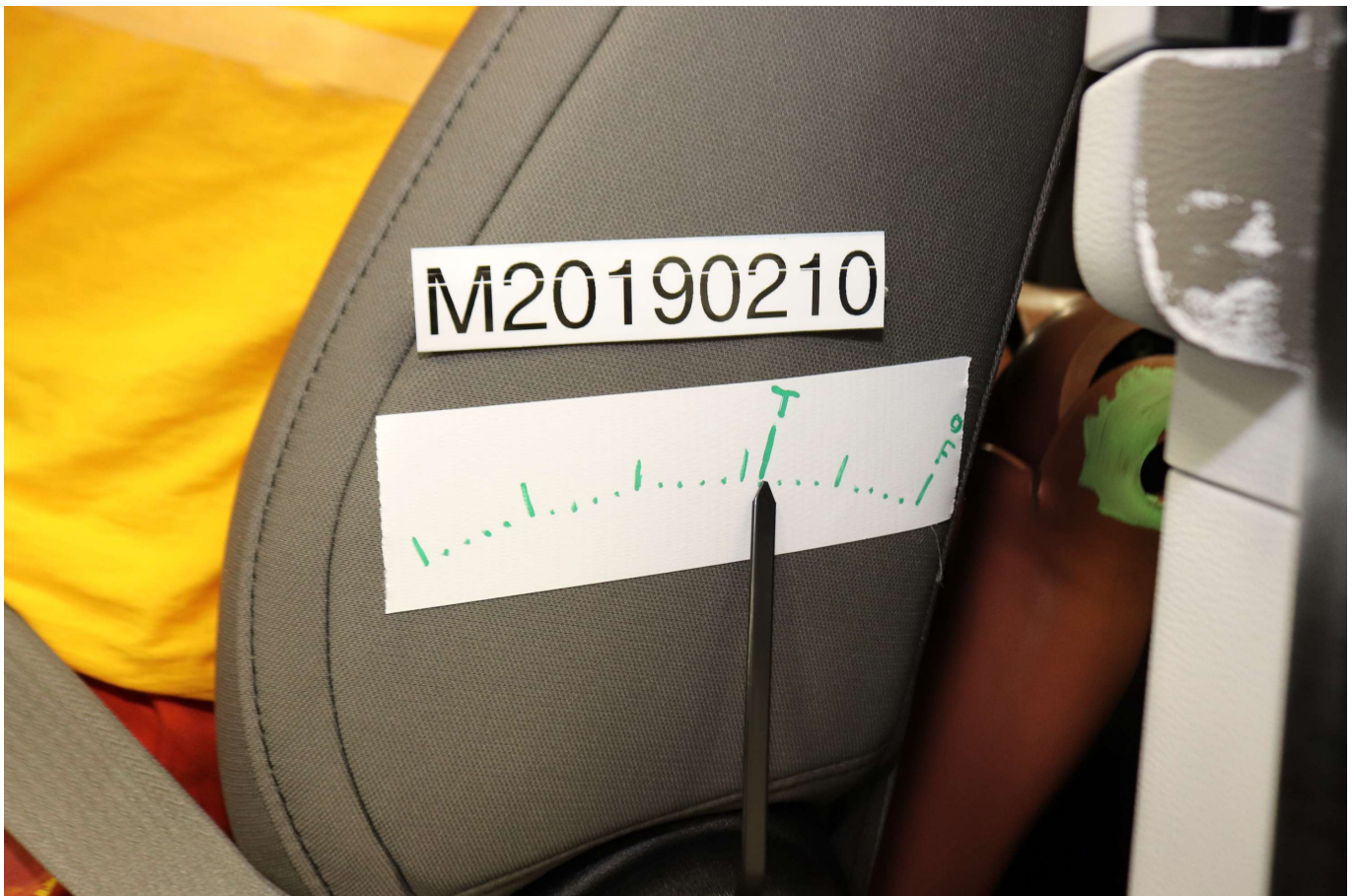


Photo No. 040 - Pre-Test Close-Up Left Side View of Driver Seat Back



Photo No. 041 - Pre-Test Close-Up View of Driver Seat Back or Head Restraint



Photo No. 042 - Pre-Test Driver Dummy and Door Clearance View



Photo No. 043 - Post-Test Driver Dummy and Door Clearance View



Photo No. 044 - Pre-Test Right Side View of Driver Dummy and Front Seat of Occupant Compartment



Photo No. 045 - Post-Test Right Side View of Driver Dummy and Front Seat of Occupant Compartment



Photo No. 046 - Pre-Test Driver Inner Door Panel View



Photo No. 047 - Post-Test Driver Inner Door Panel View



Photo No. 048 - Post-Test Driver Dummy Close-up Head Contact with Vehicle Interior View



Photo No. 049 - Post-Test Driver Dummy Close-up Head Contact with Side Airbag View



Photo No. 050 - Post-Test Driver Dummy Close-up Torso Contact with Vehicle Interior View



Photo No. 051 - Post-Test Driver Dummy Close-up Torso Contact with Side Airbag View



Photo No. 052 - Post-Test Driver Dummy Close-up Pelvis Contact with Vehicle Interior View





Photo No. 053 - Post-Test Driver Dummy Close-up Pelvis Contact with Side Airbag View



Photo No. 054 - Post-Test Driver Dummy Close-up Knee Contact View



Photo No. 055 - Pre-Test Left Side View of Rear Passenger Dummy Showing Belt and Chalking



Photo No. 056 - Pre-Test Left Side View of Rear Passenger Dummy Shoulder and Door Top View



Photo No. 057 - Post-Test Left Side View of Rear Passenger Dummy Shoulder and Door Top View



Photo No. 058 - Pre-Test Frontal View of Rear Passenger Seat Back Prior to Dummy Positioning

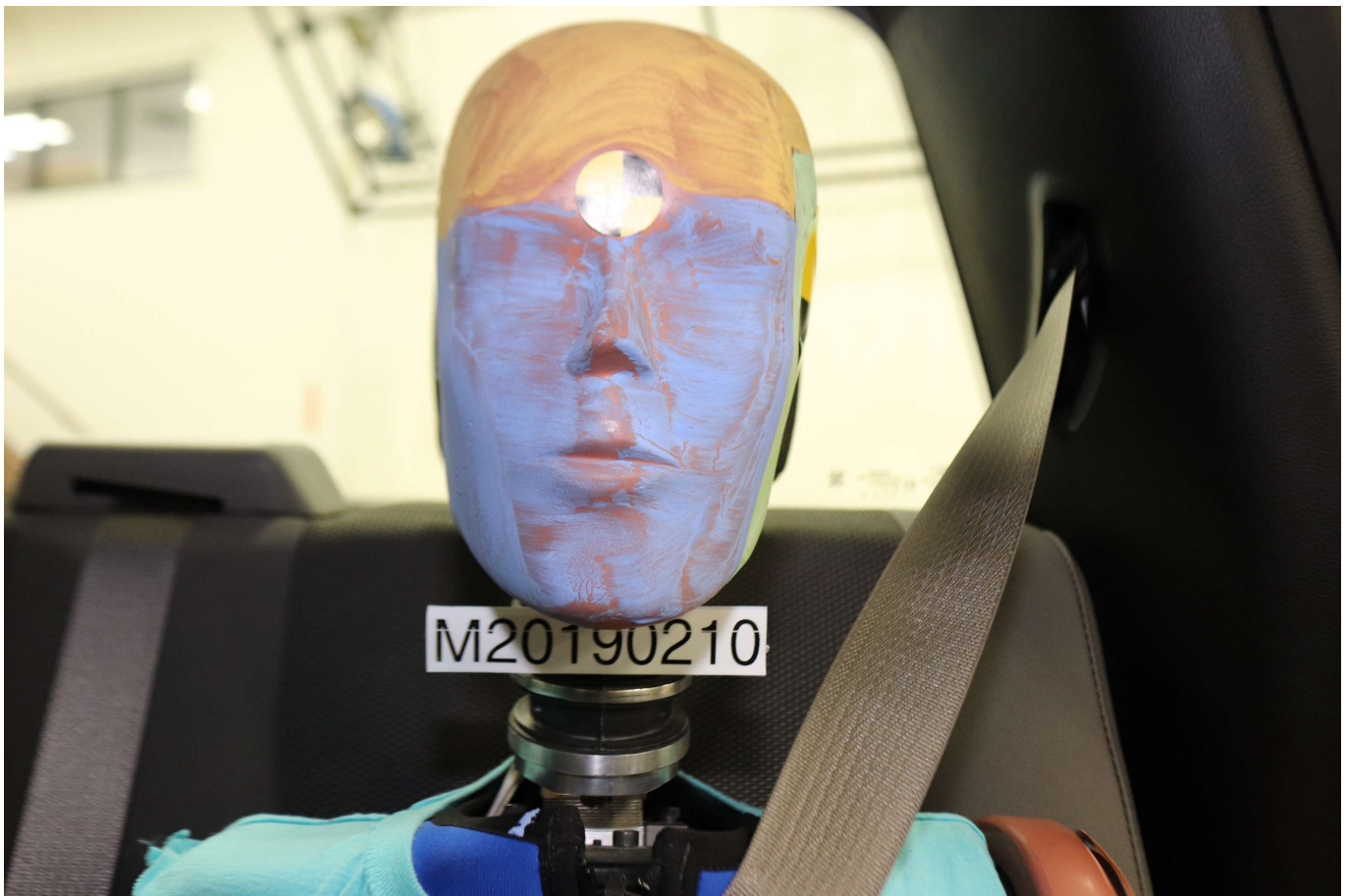


Photo No. 059 - Pre-Test Frontal View of Rear Passenger Dummy Head and Shoulders in Relation to Head Restraint



Photo No. 060 - Pre-Test Overhead View of Rear Passenger Seat Pan Prior to Dummy Positioning

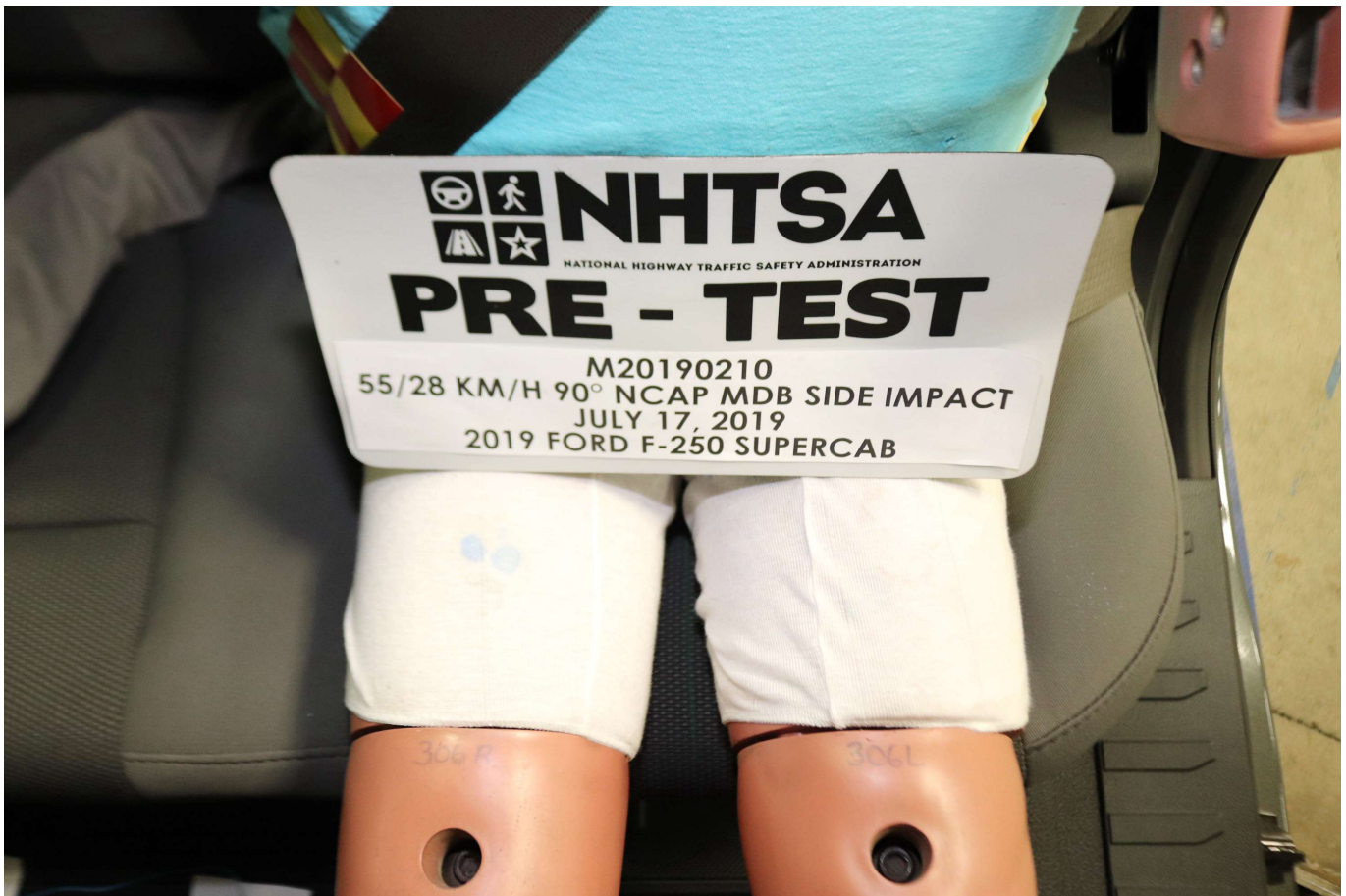


Photo No. 061 - Pre-Test Overhead View of Rear Passenger Dummy Thighs on Seat Pan



Photo No. 062 - Pre-Test View of Rear Passenger Dummy Neck Showing Position of Adjustable Neck Bracket



Photo No. 063 - Pre-Test View of Rear Passenger Dummy Head Showing Dummy Head is Level



Photo No. 064 - Pre-Test Placement of Rear Passenger Dummy Feet



Photo No. 065 - Pre-Test View of Belt Anchorage for Rear Passenger Dummy



Photo No. 066 - Pre-Test Close-Up Left Side View of Rear Passenger Seat Track



Photo No. 067 - Pre-Test Close-Up Left Side View of Rear Passenger Seat Back



Photo No. 068 - Pre-Test Close-up View of Rear Passenger Seat Back or Head Restraint





Photo No. 069 - Pre-Test Rear Passenger Dummy and Door Clearance View



Photo No. 070 - Post-Test Rear Passenger Dummy and Door Clearance View



Photo No. 071 - Pre-Test Right Side View of Rear Passenger Dummy and Rear Seat Occupant Compartment



Photo No. 072 - Post-Test Right Side View of Rear Passenger Dummy and Rear Seat Occupant Compartment



Photo No. 073 - Pre-Test Rear Passenger Inner Door Panel View



Photo No. 074 - Post-Test Rear Passenger Inner Door Panel View



Photo No. 075 - Post-Test Rear Passenger Dummy Close-up Head Contact with Vehicle Interior View



Photo No. 076 - Post-Test Rear Passenger Dummy Close-up Head Contact with Side Airbag View



Photo No. 077 - Post-Test Rear Passenger Dummy Close-up Torso Contact with Vehicle Interior View

**PHOTOGRAPH NOT APPLICABLE**

Photo No. 078 - Post-Test Rear Passenger Dummy Close-up Torso Contact with Side Airbag View



Photo No. 079 - Post-Test Rear Passenger Dummy Close-up Pelvis Contact with Vehicle Interior View

**PHOTOGRAPH NOT APPLICABLE**

Photo No. 080 - Post-Test Rear Passenger Dummy Close-up Pelvis Contact with Side Airbag View



Photo No. 081 - Post-Test Rear Passenger Dummy Close-up Knee Contact View



Photo No. 082 - Pre-Test View of Fuel Filler Cap or Fuel Filler Neck



Photo No. 083 - Post-Test View of Fuel Filler Cap or Fuel Filler Neck



Photo No. 084 - Pre-Test Front View of MDB Impactor Face



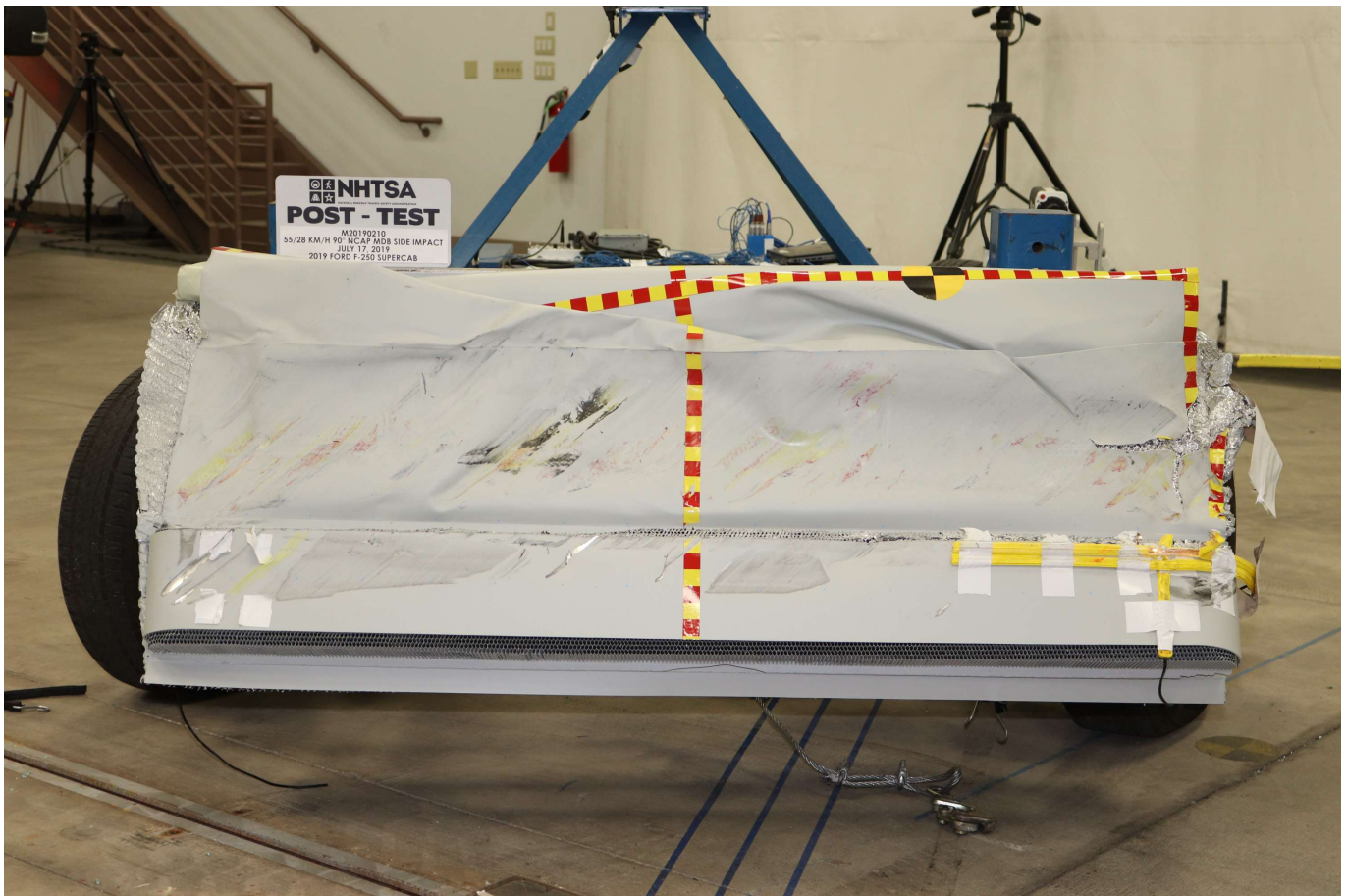


Photo No. 085 - Post-Test Front View of MDB Impactor Face



Photo No. 086 - Pre-Test Top View of MDB Impactor Face



Photo No. 087 - Post-Test Top View of MDB Impactor Face



Photo No. 088 - Pre-Test Left Side View of MDB Impactor Face

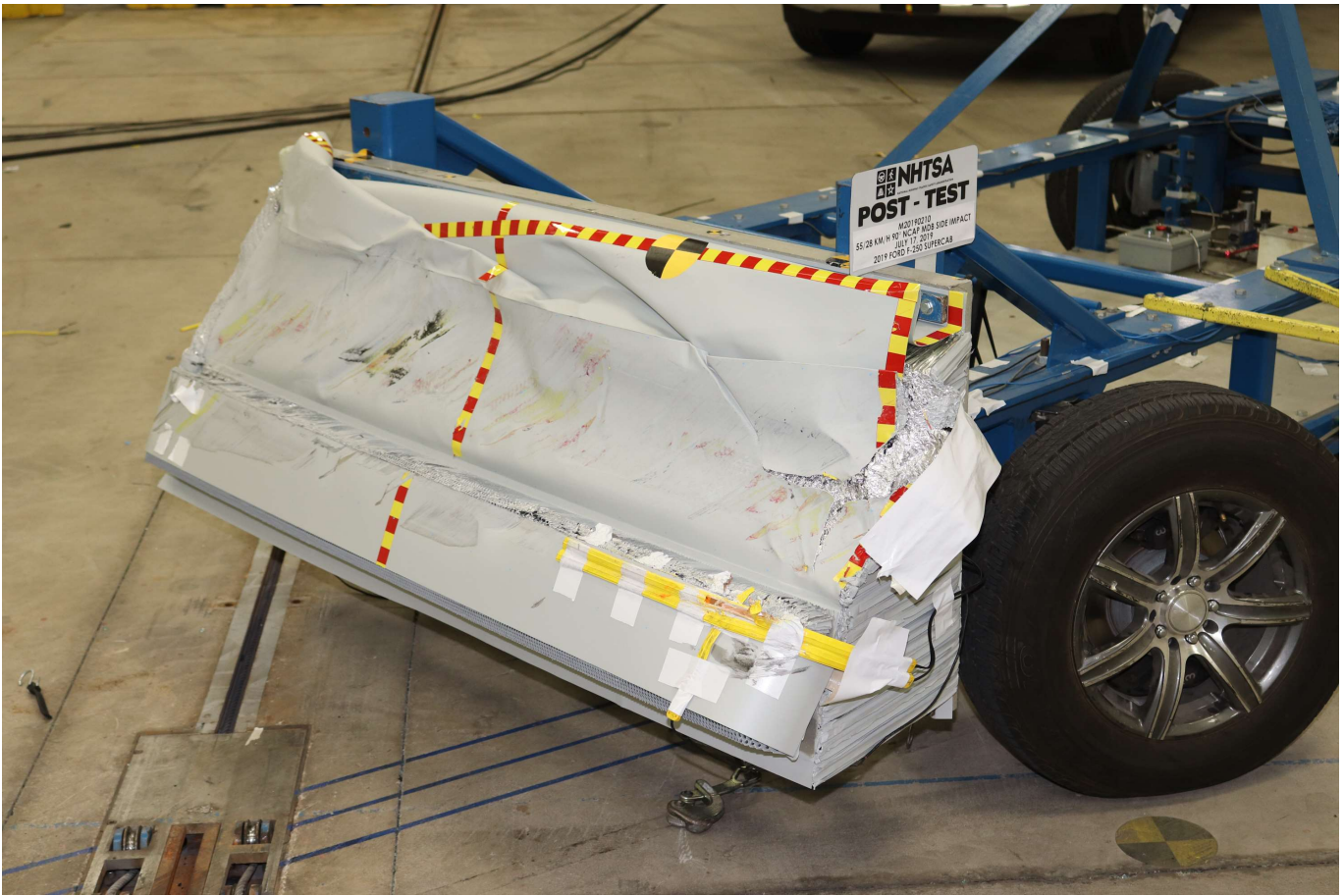


Photo No. 089 - Post-Test Left Side View of MDB Impactor Face



Photo No. 090 - Pre-Test Right Side View of MDB Impactor Face



Photo No. 091 - Post-Test Right Side View of MDB Impactor Face



Photo No. 092 - Close-Up View of Vehicle Certification Label



Photo No. 093 - Close-Up View of Vehicle Tire Information Placard or Label



Photo No. 094 - Pre-Test Ballast View



Photo No. 095 - Post-Test Primary and Redundant Speed Trap Read-Out



Photo No. 096 - FMVSS Photo No. 301 Static Rollover 0 Degrees



Photo No. 097 - FMVSS Photo No. 301 Static Rollover 90 Degrees



Photo No. 098 - FMVSS Photo No. 301 Static Rollover 180 Degrees

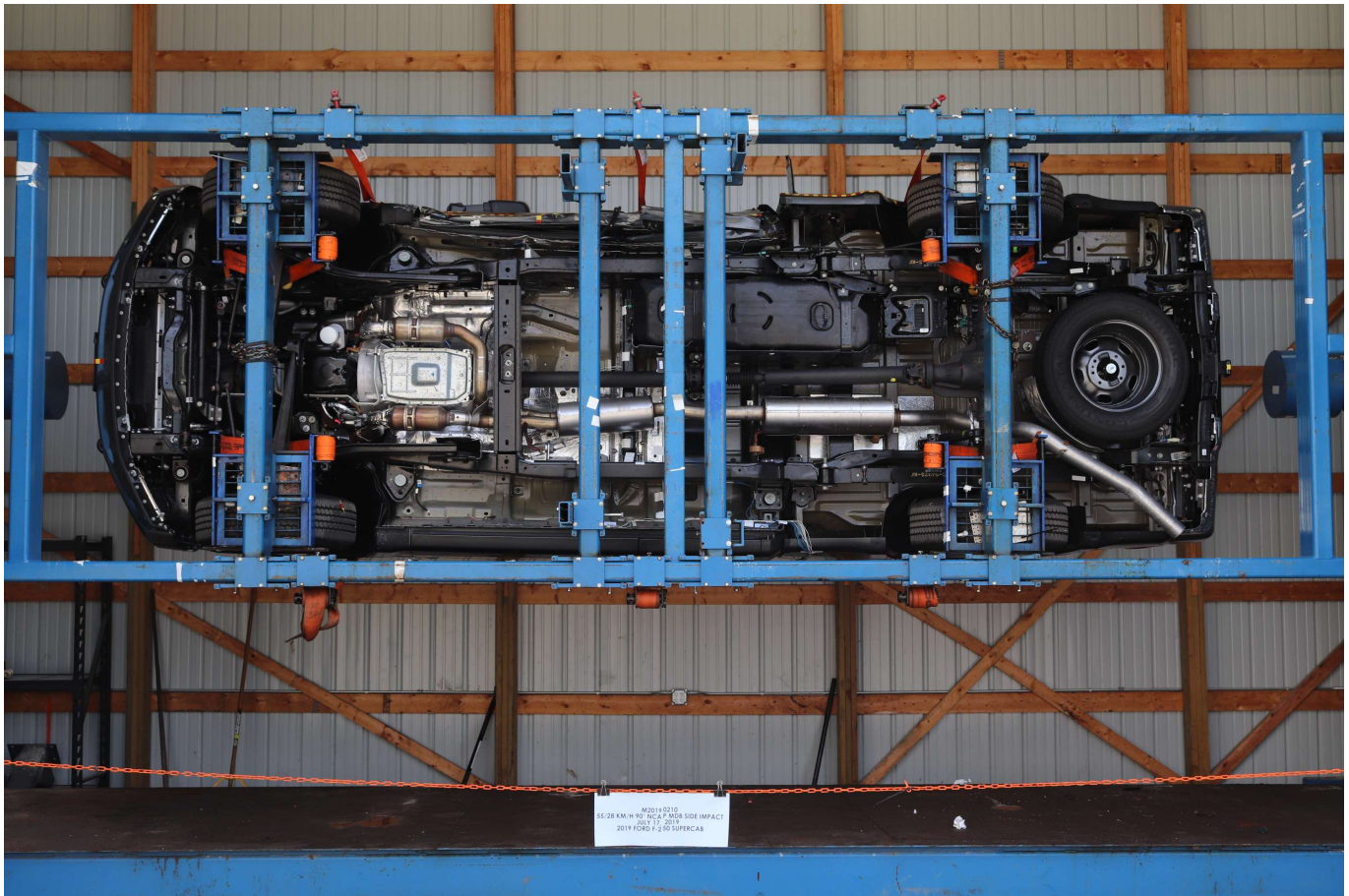


Photo No. 099 - FMVSS Photo No. 301 Static Rollover 270 Degrees




Photo No. 100 - FMVSS Photo No. 301 Static Rollover 360 Degrees





Photo No. 101 - Impact Event

		<b>VEHICLE DESCRIPTION</b> <b>SUPER DUTY</b> 2019 F250 SRW 4X2 SUPERDUTY XL 148" WB STYLESIDE 6.2L EFI V-8 ENGINE 6-SPEED AUTOMATIC TRANS G		<b>KEY</b> D99364	
<b>Go Further</b> ford.com		<b>EXTERIOR</b> MAGNETIC MEDIUM EARTH GRAY CLOTH			
<b>STANDARD EQUIPMENT INCLUDED AT NO EXTRA CHARGE</b>					
<b>EXTERIOR</b> • BOX RAIL/TAILOUT MOLDINGS • DOOR HANDLES - BLACK • HEADLAMPS - WIPER ACTIVATED • LOCKING REMOVABLE TAILGATE • PICKUP BOX, TIE DOWN HOOKS • NA W/BOX DLT • SPARE TIRE AND WHEEL LOCK • NA W/BOX DLT • TOW HOOKS • TRAILER SWAY CONTROL		<b>INTERIOR</b> • 60/40 FOLD-UP REAR BENCH SEAT • AIR COND, MANUAL FRONT • DRIVER SEAT-MANUAL LUMBAR • OUTSIDE TEMP DISPLAY • PARTICULATE AIR FILTER • TILT/TELESCOPE STR COLUMN • VINYL SUN VISORS		<b>FUNCTIONAL</b> • 4-WHEEL ANTI-LOCK DISC BRAKING SYSTEM • HILL START ASSIST • JEWEL EFFECT HEADLAMPS • MYKEY® • REAR VIEW CAMERA • NA W/BOX DLT • TWIN I-BEAM INDEPENDENT FRT SUSPENSION W/STAB BAR	
		<b>SAFETY/SECURITY</b> • ADVANCETRAC WITH RSC • AIRBAGS - SAFETY CANOPY • BELT-MINDER CHIME • DRIVER/PASSENGER AIR BAGS • SECURILOCK® ANTI-THEFT SYS • SOS POST CRASH ALERT SYS		<b>WARRANTY</b> • 3YR/36,000 BUMPER / BUMPER • 5YR/60,000 POWERTRAIN • 5YR/60,000 ROADSIDE ASSIST • 5YR/100,000 DIESEL ENGINE	
<b>INCLUDED ON THIS VEHICLE</b>		<b>(MSRP)</b>		<b>(MSRP)</b>	
<b>OPTIONAL EQUIPMENT/OTHER</b> PREFERRED EQUIPMENT PKG.600A 6-SPEED AUTOMATIC TRANS G 3.73 ELECTRONIC-LOCKING AXLE POWER EQUIPMENT GROUP STX APPEARANCE PACKAGE .LT275/65R18E BSW ALL SEASON .CRUISE CONTROL .AM/FM STEREO MP3/CLK .SILVER CAST ALUM WHEELS-18" .SYNC VOICE ACTIVATED SYSTEMS 10000# GVWR PACKAGE 50 STATE EMISSIONS SPARE TIRE AND WHEEL TRAILER BRAKE CONTROLLER TELESCOPING TT MIRR-PWR/HTD JACK WHEEL WELL LINERS FRONT & REAR TOUGH BED SPRAY IN BEDLINER CLOTH 40/20/40 SEAT		<b>PRICE INFORMATION</b> BASE PRICE \$35,485.00 TOTAL OPTIONS/OTHER 4,285.00 TOTAL VEHICLE & OPTIONS/OTHER DESTINATION & DELIVERY 39,770.00 1,595.00			
SOLD TO Peacock Ford 1875 South Orlando Avenue Maitland FL 32751		RAMP ONE <b>CA29</b>		FINAL ASSEMBLY PLANT <b>KENTUCKY</b>	
SHIP TO (IF OTHER THAN SOLD TO) Peacock Ford 1875 South Orlando Avenue Maitland FL 32751		RAMP TWO <b>CONVOY</b>		<b>TOTAL MSRP \$41,365.00</b>	
SHIP THROUGH GROUND EFFECTS LTD 12201 WESTPORT RD LOUISVILLE KY		METHOD OF TRANSP. <b>CONVOY</b>		ITEM #: <b>24-1120 O/T 2</b>	
This label is affixed pursuant to the Federal Automobile Information Disclosure Act. Gasoline, License, and Title Fees, State and Local taxes are not included. Dealer installed options or accessories are not included unless listed above.		KA161 N RB 2X 950 002318 01 16 19		Whether you decide to lease or finance your vehicle, you'll find the choices that are right for you. See your dealer for details or visit <a href="http://www.ford.com/finance">www.ford.com/finance</a> .	




<b>EPA DOT Fuel Economy and Environment</b>	
<b>FUEL ECONOMY RATINGS NOT REQUIRED ON THIS VEHICLE</b>	
<a href="http://fuelconomy.gov">fuelconomy.gov</a> Calculate personalized estimates and compare vehicles	
<b>GOVERNMENT 5-STAR SAFETY RATINGS</b>	
<b>Overall Vehicle Score Not Rated</b> Based on the combined ratings of frontal, side and rollover. Should ONLY be compared to other vehicles of similar size and weight.	
<b>Frontal Crash</b>	<b>Driver Passenger Not Rated</b>
Based on the risk of injury in a frontal impact. Should ONLY be compared to other vehicles of similar size and weight.	
<b>Side Crash</b>	<b>Front seat Rear seat Not Rated Not Rated</b>
Based on the risk of injury in a side impact.	
<b>Rollover</b>	<b>★★★★</b>
Based on the risk of rollover in a single-vehicle crash.	
Star ratings range from 1 to 5 stars (★★★★★), with 5 being the highest. Source: National Highway Traffic Safety Administration (NHTSA). <a href="http://www.safercar.gov">www.safercar.gov</a> or 1-888-327-4236	
1FT7X2A64KED99364 	
<b>WARNING:</b> Operating, servicing and maintaining a passenger vehicle, pickup truck, van, or off-road vehicle can expose you to chemicals including engine exhaust, carbon monoxide, phthalates, and lead, which are known to the State of California to cause cancer and birth defects or other reproductive harm. To minimize exposure, avoid breathing exhaust, do not idle the engine except as necessary, service your vehicle in a well-ventilated area and wear gloves or wash your hands frequently when servicing your vehicle. For more information go to <a href="http://www.P65Warnings.ca.gov/passenger-vehicle">www.P65Warnings.ca.gov/passenger-vehicle</a> .	
SCAN OR TEXT 3FKED99364 TO #8082  Have 9 Data codes may apply. Text HELP for help.	
 <b>FORD PROTECT™</b> Insist on Ford Protect! The only extended service plan fully backed by Ford and honored at every Ford dealership in the U.S., Canada and Mexico. See your Ford dealer or visit <a href="http://www.FordOwner.com">www.FordOwner.com</a> .	

Photo No. 102 - Monroney Label

**SITTING IN THE CORRECT POSITION**

**WARNING:** Sitting improperly, out of position or with the seatback reclined too far can take weight off the seat cushion and affect the decision of the passenger sensing system, resulting in serious injury or death in the event of a crash. Always sit upright against your seat back, with your feet on the floor.

**WARNING:** Do not recline the seatback too far as this can cause the occupant to slide under the seatbelt, resulting in serious injury in the event of a collision.

**WARNING:** Do not place objects higher than the top of the seat backrest. Failure to follow this instruction could result in personal injury or death in the event of a sudden stop or crash.

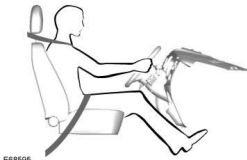
We recommend that you follow these guidelines:

- Sit in an upright position with the base of your spine as far back as possible.
- Do not recline the seat backrest so that your torso is more than 30° from the upright position.
- Adjust the head restraint so that the top of it is level with the top of your head and as far forward as possible. Make sure that you remain comfortable.
- Keep sufficient distance between yourself and the steering wheel. We recommend a minimum of 10 in (25 cm) between your breastbone and the airbag cover.
- Hold the steering wheel with your arms slightly bent.
- Bend your legs slightly so that you can press the pedals fully.
- Position the shoulder strap of the seatbelt over the center of your shoulder and position the lap strap tightly across your hips.

Make sure that your driving position is comfortable and that you can maintain full control of your vehicle.

**HEAD RESTRAINTS**

**WARNING:** Fully adjust the head restraint before you sit in or operate your vehicle. This will help minimize the risk of neck injury in the event of a crash. Do not adjust the head restraint when your vehicle is moving.

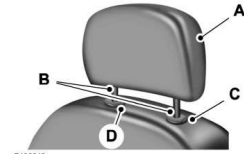


When you use them properly, the seat, head restraint, seatbelt and airbags will provide optimum protection in the event of a crash.

**WARNING:** The head restraint is a safety device. Whenever possible it should be installed and properly adjusted when the seat is occupied. Failure to adjust the head restraint properly could reduce its effectiveness during certain impacts.

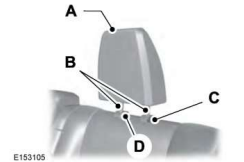
**Note:** Adjust the seat backrest to an upright driving position before adjusting the head restraint. Adjust the head restraint so that the top of it is level with the top of your head and as far forward as possible. Make sure that you remain comfortable. If you are extremely tall, adjust the head restraint to its highest position.

**Front Seat Head Restraint**



E113642

**Rear Seat Outermost Head Restraints**



E1151105

The head restraints may consist of:

- A An energy absorbing head restraint.
- B Two steel stems.
- C Guide sleeve adjust and release button.
- D Guide sleeve unlock and remove button.

**Adjusting the Head Restraint**

**Raising the Head Restraint**

Pull the head restraint up.

**Lowering the Head Restraint**

1. Press and hold button C.
2. Push the head restraint down.

**Removing the Head Restraint**

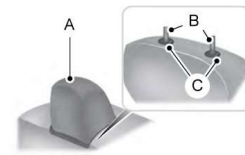
1. Press and hold buttons C and D.
2. Pull the head restraint up.

**Installing the Head Restraint**

Align the steel stems into the guide sleeves and push the head restraint down until it locks.

**Front Row Center and Rear Seat Center (Crew Cab) Head Restraints**

Your vehicle may have head restraints that are non-adjustable. The non-adjustable head restraints consist of:



E1162872

- A An energy absorbing head restraint.
- B Two steel stems.
- C Guide sleeve unlock and remove button.

**Removing the Head Restraint**

1. Press and hold buttons C.
2. Pull up the head restraint.

**Installing the Head Restraint**

Align the steel stems into the guide sleeves and push the head restraint down until it locks.

**Front Seat Center Head Restraint**

Your vehicle may have a front row center head restraint that you cannot adjust or remove.

**Tilting Head Restraints (If Equipped)**

The front head restraints tilt for extra comfort.



E1144727

1. Adjust the seat backrest to an upright driving or riding position.
2. Pivot the head restraint forward toward your head to the desired position.

After the head restraint reaches the forward-most tilt position, pivot it forward again to release it to the rearward, un-tilted position.

**Note:** Do not attempt to force the head restraint backward after you tilt it. Instead, continue tilting it forward until the head restraint releases to the upright position.

**MANUAL SEATS (IF EQUIPPED)**

**WARNING:** Do not adjust the driver's seat or seatback when your vehicle is moving.

**APPENDIX B**  
**DUMMY RESPONSE DATA PLOTS**

**TABLE OF DATA PLOTS**  
**Driver Dummy Instrumentation Plots**

<b><u>No.</u></b>	<b><u>Description</u></b>	<b><u>Page No.</u></b>
Figure No. 1.	Driver Head Acceleration (X) Primary vs. Time	B-1
Figure No. 2.	Driver Head Acceleration (Y) Primary vs. Time	B-1
Figure No. 3.	Driver Head Acceleration (Z) Primary vs. Time	B-1
Figure No. 4.	Driver Head Resultant Acceleration Primary vs. Time	B-1
Figure No. 5.	Driver Upper Thorax Rib Deflection (Y) vs. Time	B-2
Figure No. 6.	Driver Middle Thorax Rib Deflection (Y) vs. Time	B-2
Figure No. 7.	Driver Lower Thorax Rib Deflection (Y) vs. Time	B-2
Figure No. 8.	Driver Thorax Rib Deflection Maximum vs. Time	B-2
Figure No. 9.	Driver Anterior Abdomen Force (Y) vs. Time	B-3
Figure No. 10.	Driver Middle Abdomen Force (Y) vs. Time	B-3
Figure No. 11.	Driver Posterior Abdomen Force (Y) vs. Time	B-3
Figure No. 12.	Driver Total Abdominal Force (Y) vs. Time	B-3
Figure No. 13.	Driver Pubic Symphysis Force (Y) vs. Time	B-4
Figure No. 14.	Passenger Head Acceleration (X) Primary vs. Time	B-5
Figure No. 15.	Passenger Head Acceleration (Y) Primary vs. Time	B-5
Figure No. 16.	Passenger Head Acceleration (Z) Primary vs. Time	B-5
Figure No. 17.	Passenger Head Resultant Acceleration Primary vs. Time	B-5
Figure No. 18.	Passenger Lower Spine T12 Acceleration (X) vs. Time	B-6
Figure No. 19.	Passenger Lower Spine T12 Acceleration (Y) vs. Time	B-6
Figure No. 20.	Passenger Lower Spine T12 Acceleration (Z) vs. Time	B-6
Figure No. 21.	Passenger Lower Spine T12 Resultant Acceleration vs. Time	B-6
Figure No. 22.	Passenger Iliac Force on Impact Side (Y) vs. Time	B-7
Figure No. 23.	Passenger Acetabulum Force on Impact Side (Y) vs. Time	B-7
Figure No. 24.	Passenger Total Pelvic Force on Impact Side (Y) vs. Time	B-7

The following additional data for this test can be obtained from the Research and Development section of the NHTSA website. The website can be found at [www.nhtsa.gov](http://www.nhtsa.gov)

**Additional Driver & Passenger Dummy Instrumentation Data**

Passenger Head Angular Velocity (X)  
Passenger Head Angular Velocity (Y)  
Passenger Head Angular Velocity (Z)  
Driver Lower Spine T12 Acceleration (X)  
Driver Lower Spine T12 Acceleration (Y)  
Driver Lower Spine T12 Acceleration (Z)  
Passenger Upper Thorax Rib Deflection (Y)  
Passenger Middle Thorax Rib Deflection (Y)  
Passenger Lower Thorax Rib Deflection (Y)  
Passenger Upper Abdomen Rib Deflection (Y)  
Passenger Lower Abdomen Rib Deflection (Y)  
Driver Head Acceleration Redundant (X)  
Driver Head Acceleration Redundant (Y)  
Driver Head Acceleration Redundant (Z)  
Passenger Head Acceleration Redundant (X)  
Passenger Head Acceleration Redundant (Y)  
Passenger Head Acceleration Redundant (Z)

### **Vehicle Instrumentation Data**

Vehicle Center of Gravity Acceleration (X)  
Vehicle Center of Gravity Acceleration (Y)  
Vehicle Center of Gravity Acceleration (Z)  
Right Side Sill at Front Seat Acceleration (X)  
Right Side Sill at Front Seat Acceleration (Y)  
Right Side Sill at Front Seat Acceleration (Z)  
Right Side Sill at Rear Seat Acceleration (X)  
Right Side Sill at Rear Seat Acceleration (Y)  
Right Side Sill at Rear Seat Acceleration (Z)  
Left Side Sill at Front Seat Acceleration (Y)  
Left Side Sill at Rear Seat Acceleration (Y)  
Lower A-Post Acceleration (Y)  
Middle A-Post Acceleration (Y)  
Lower B-Post Acceleration (Y)  
Middle B-Post Acceleration (Y)  
Front Seat Track Acceleration (Y)  
Rear Seat Track Acceleration (Y)  
Right Rear Occupant Compartment Acceleration (Y)  
Engine Block (X)  
Engine Block (Y)  
Rear Floorpan Above Axle Acceleration (X)  
Rear Floorpan Above Axle Acceleration (Y)  
Rear Floorpan Above Axle Acceleration (Z)

### **MDB Instrumentation Data**

MDB Center of Gravity Acceleration (X)

MDB Center of Gravity Acceleration (Y)

MDB Center of Gravity Acceleration (Z)

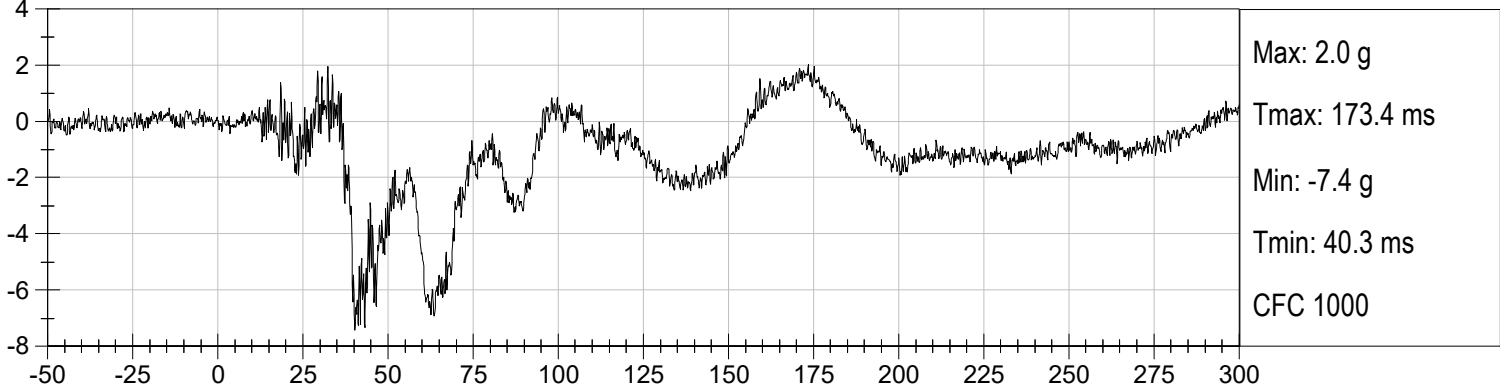
MDB Rear Acceleration (X)

MDB Rear Acceleration (Y)

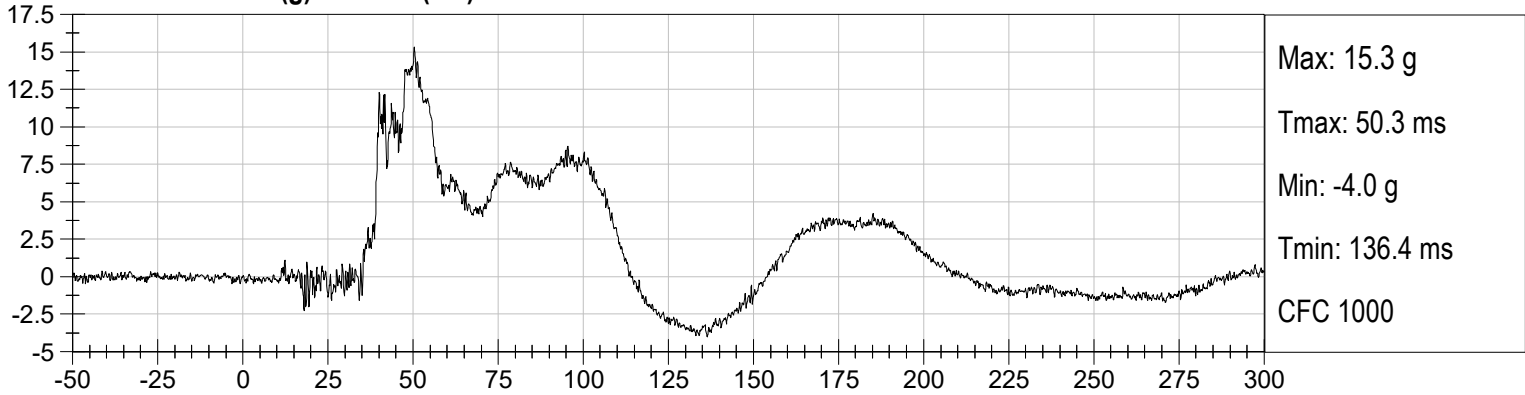
Left MDB Contact Switch

Right MDB Contact Switch

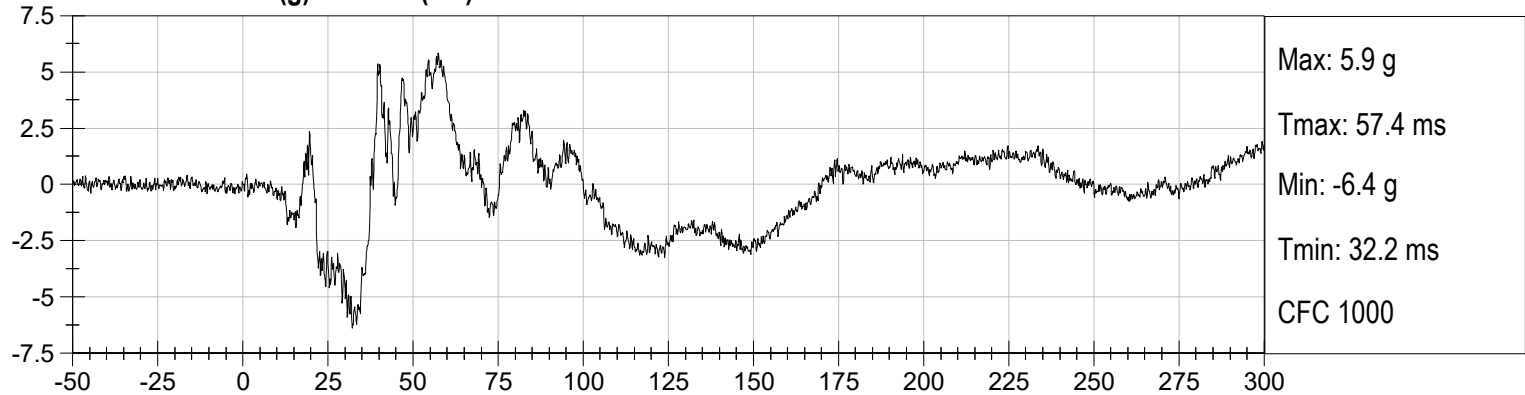
**DRIVER HEAD X (g) vs Time (ms)**



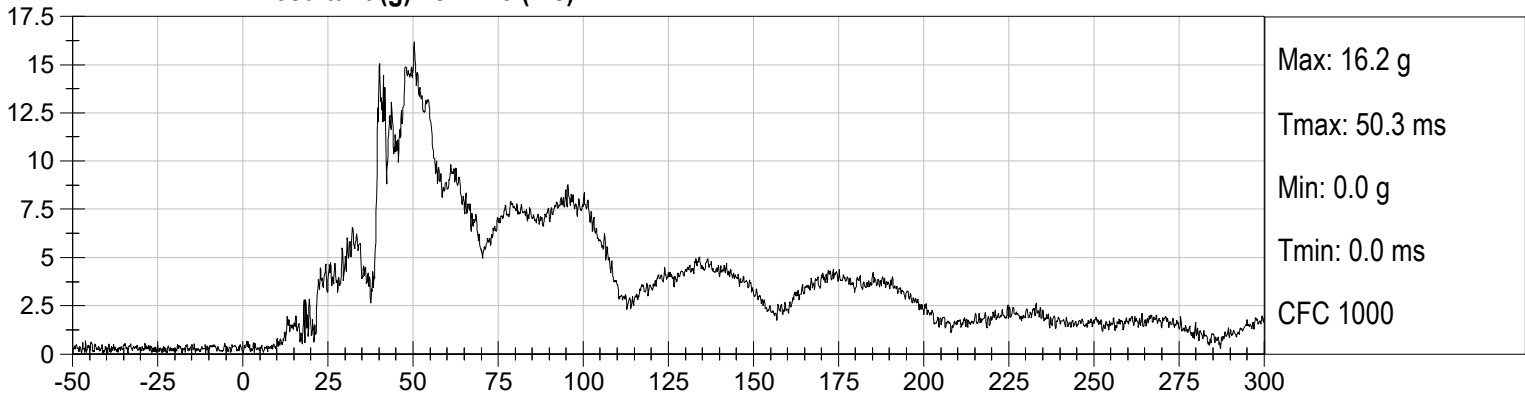
**DRIVER HEAD Y (g) vs Time (ms)**



**DRIVER HEAD Z (g) vs Time (ms)**

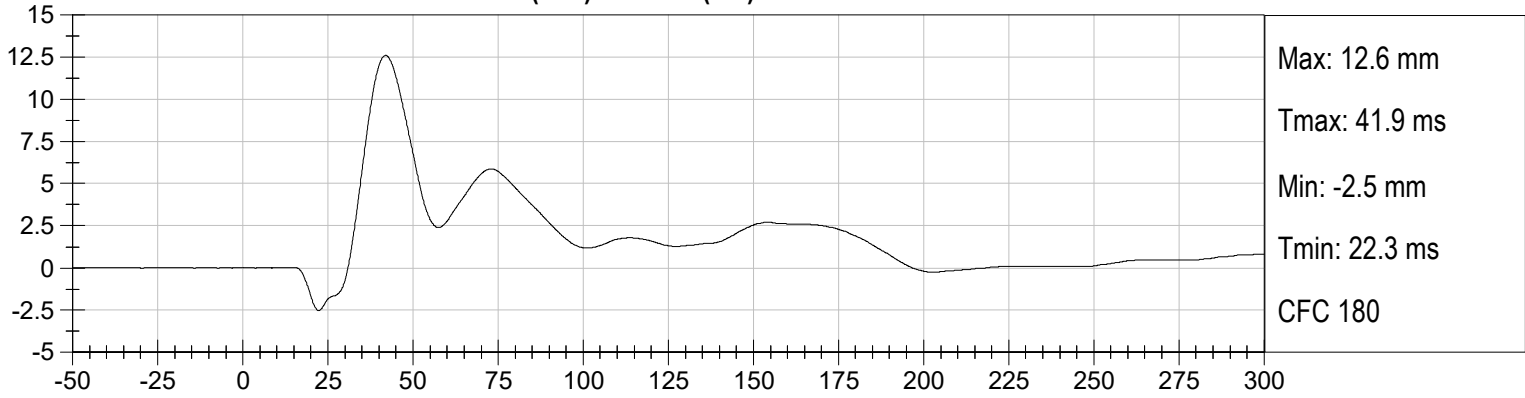


**DRIVER HEAD Resultant (g) vs Time (ms)**

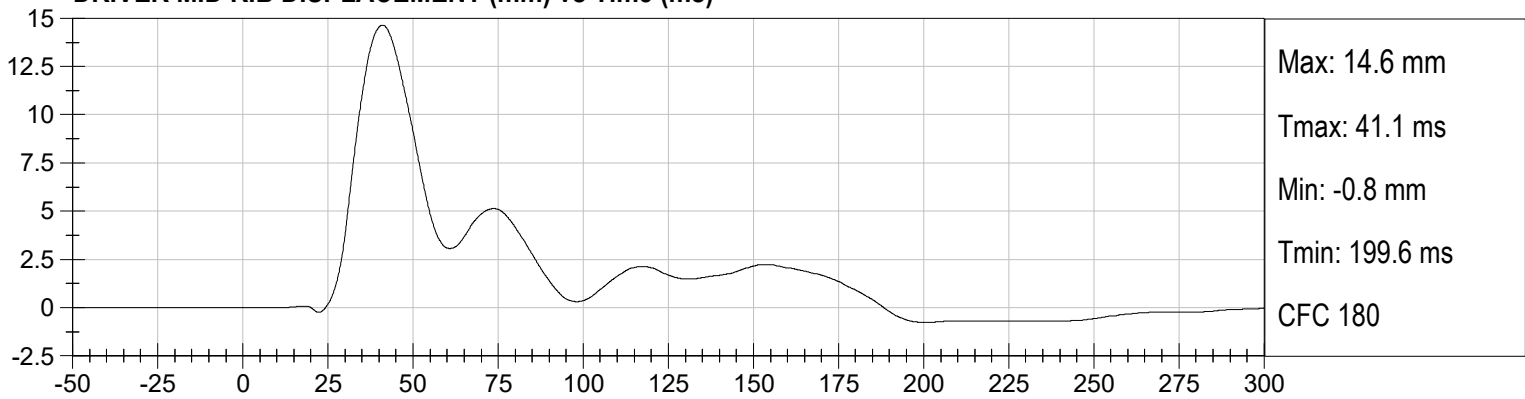




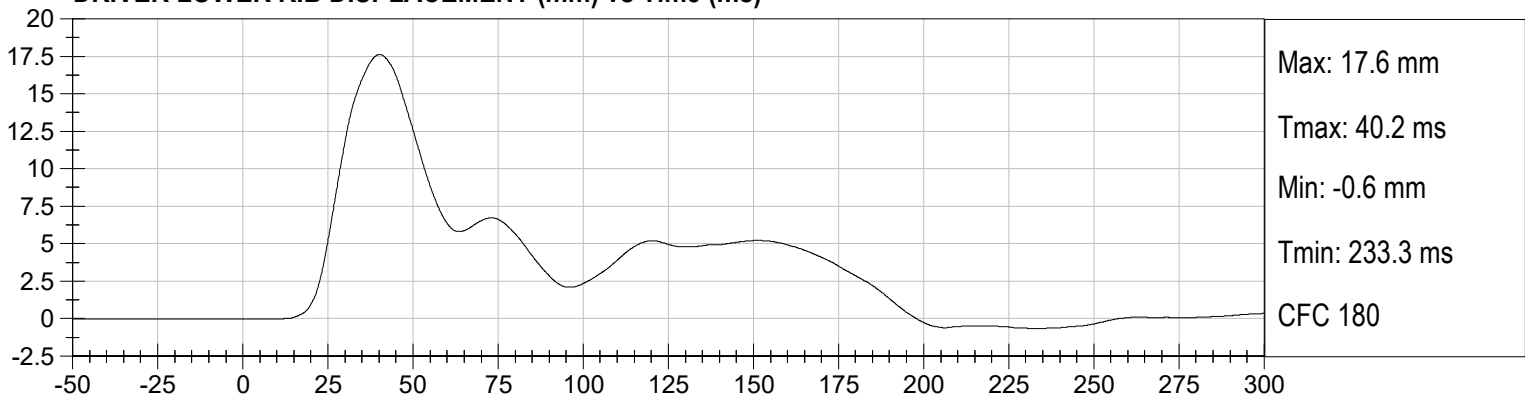
**DRIVER UPPER RIB DISPLACEMENT (mm) vs Time (ms)**



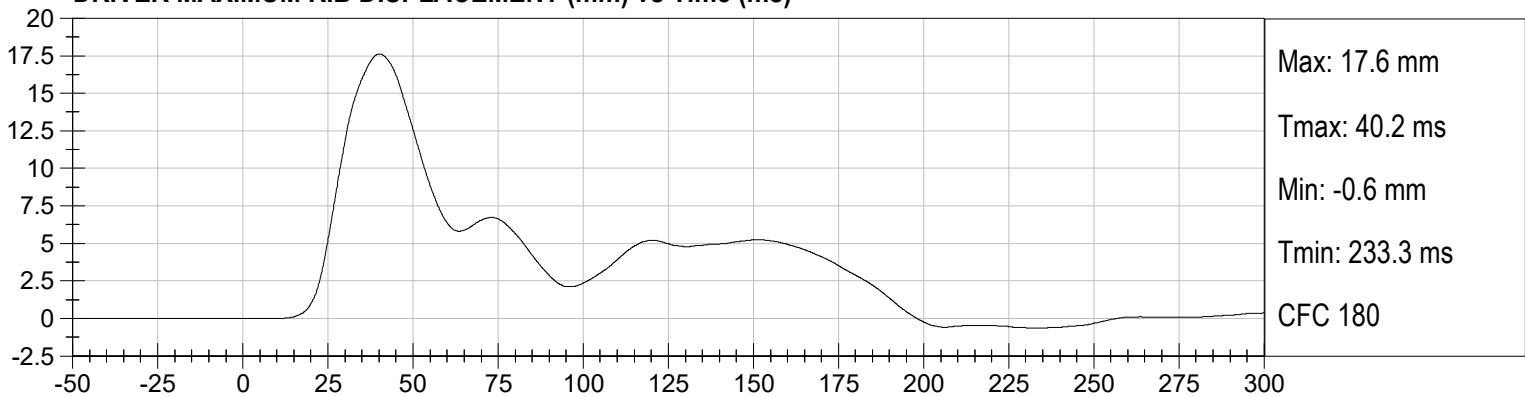
**DRIVER MID RIB DISPLACEMENT (mm) vs Time (ms)**



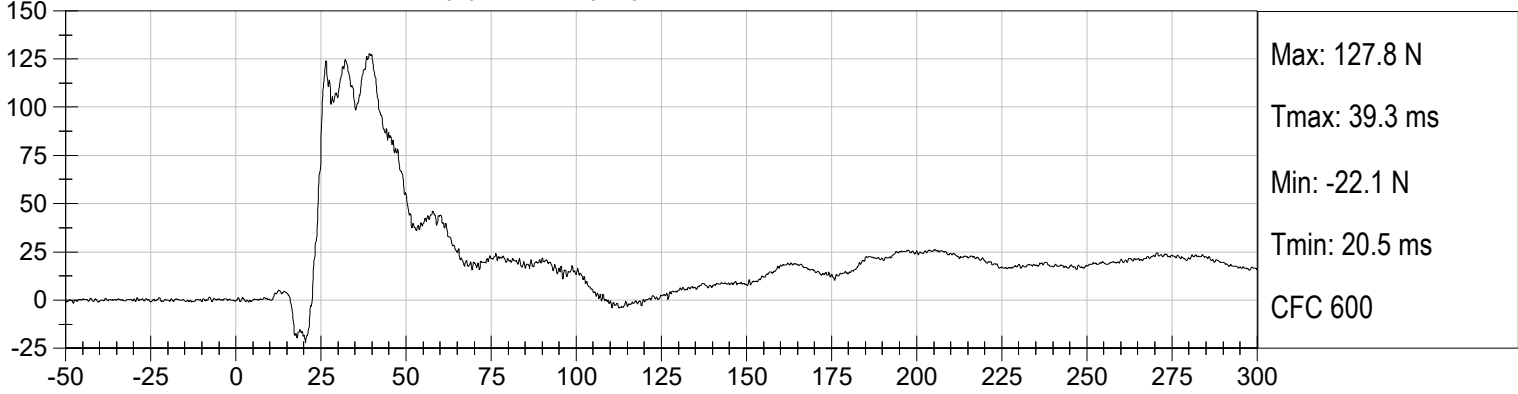
**DRIVER LOWER RIB DISPLACEMENT (mm) vs Time (ms)**



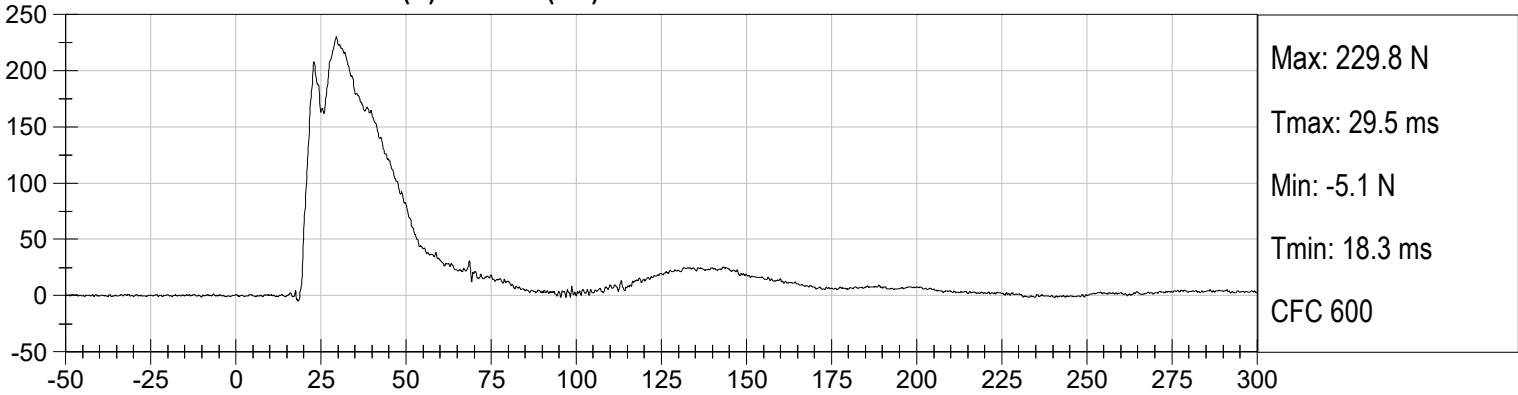
**DRIVER MAXIMUM RIB DISPLACEMENT (mm) vs Time (ms)**



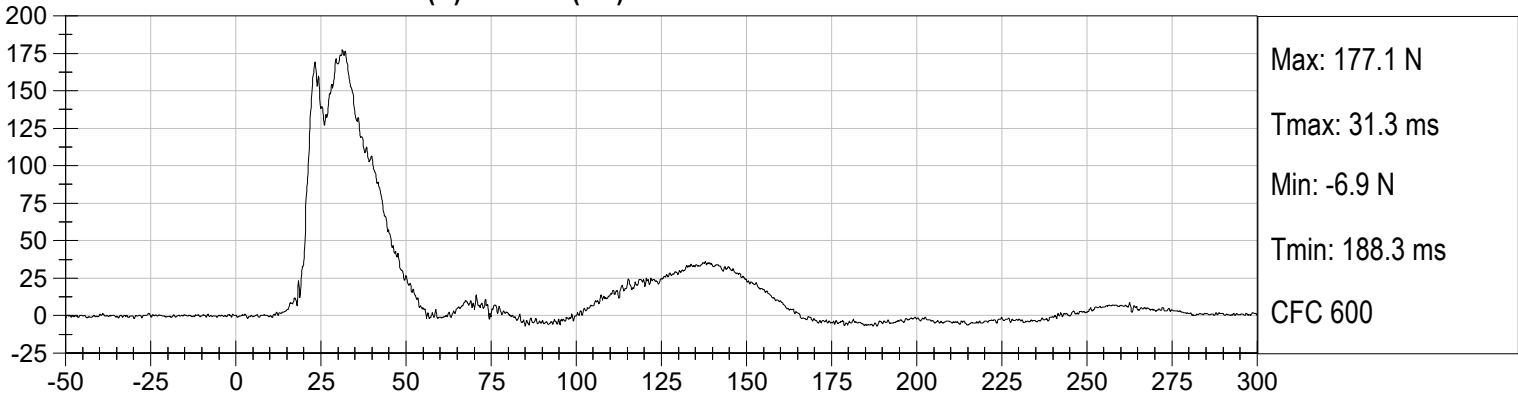
**DRIVER FRONT ABDOMEN FY (N) vs Time (ms)**



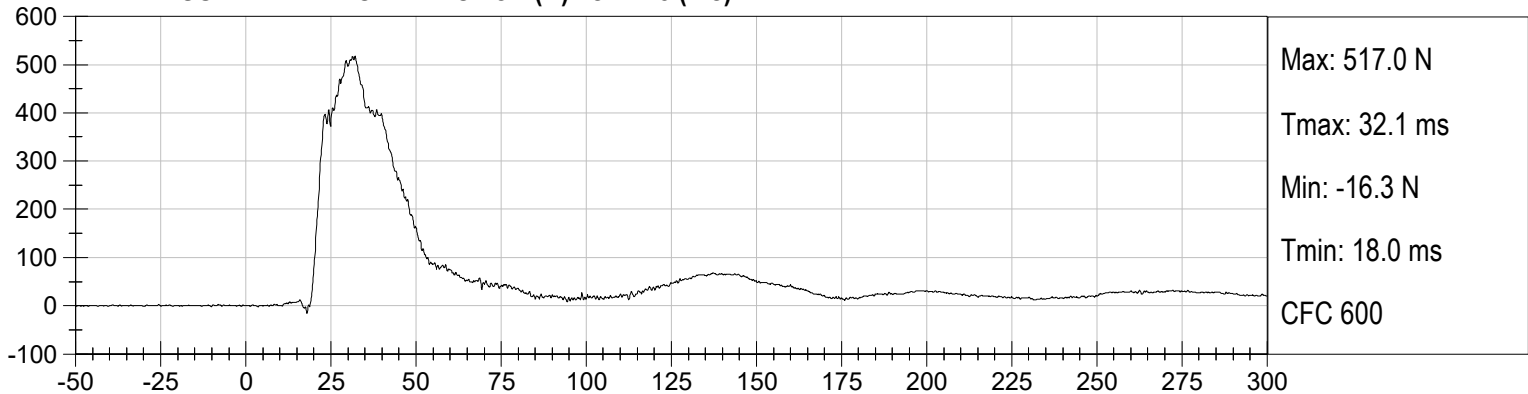
**DRIVER MID ABDOMEN FY (N) vs Time (ms)**

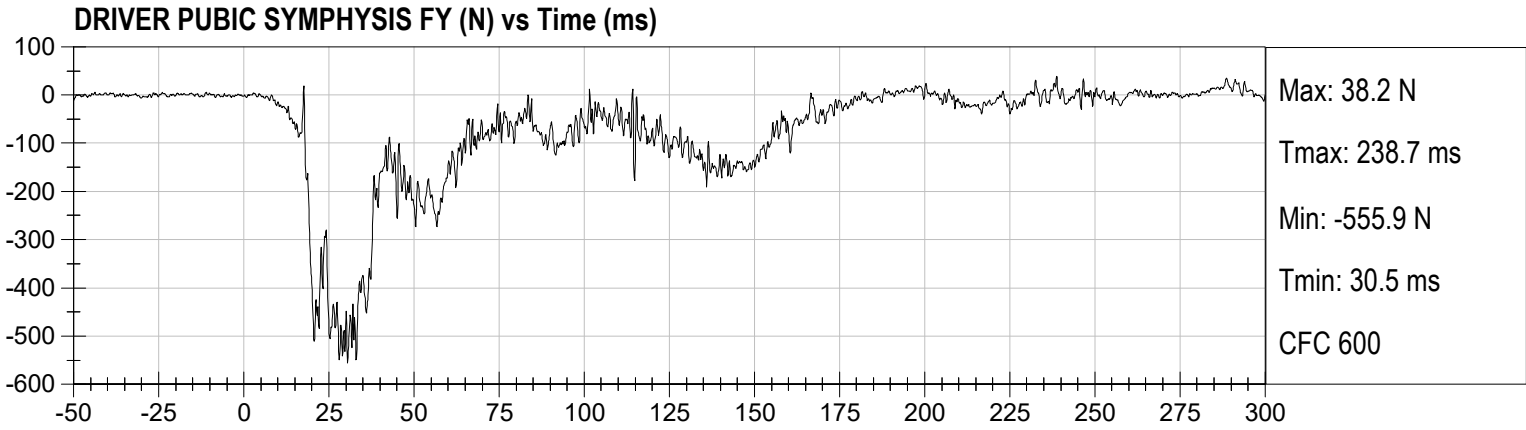


**DRIVER REAR ABDOMEN FY (N) vs Time (ms)**

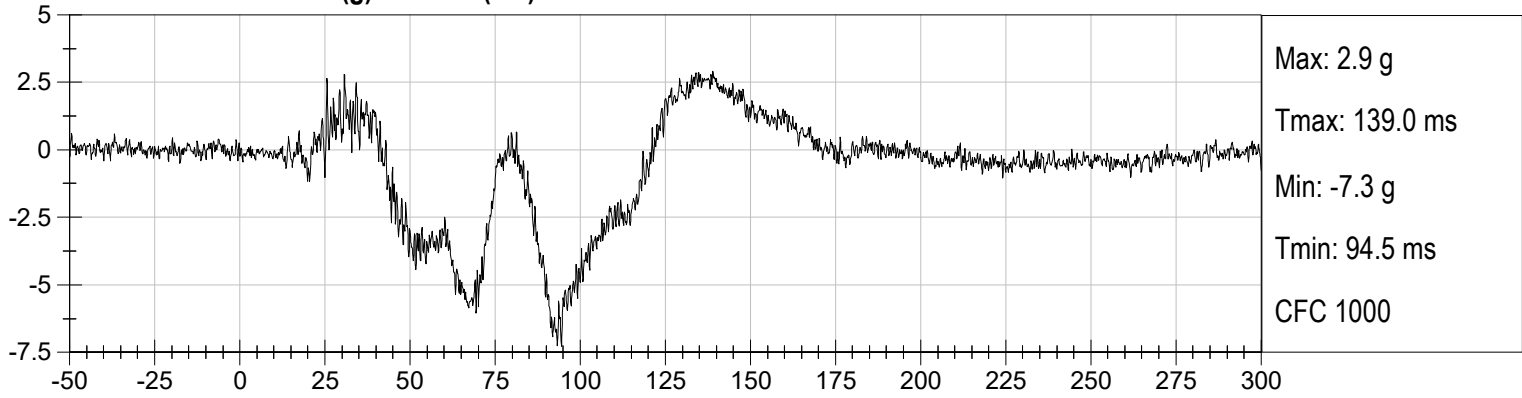


**DRIVER SUMMED ABDOMEN FORCE (N) vs Time (ms)**

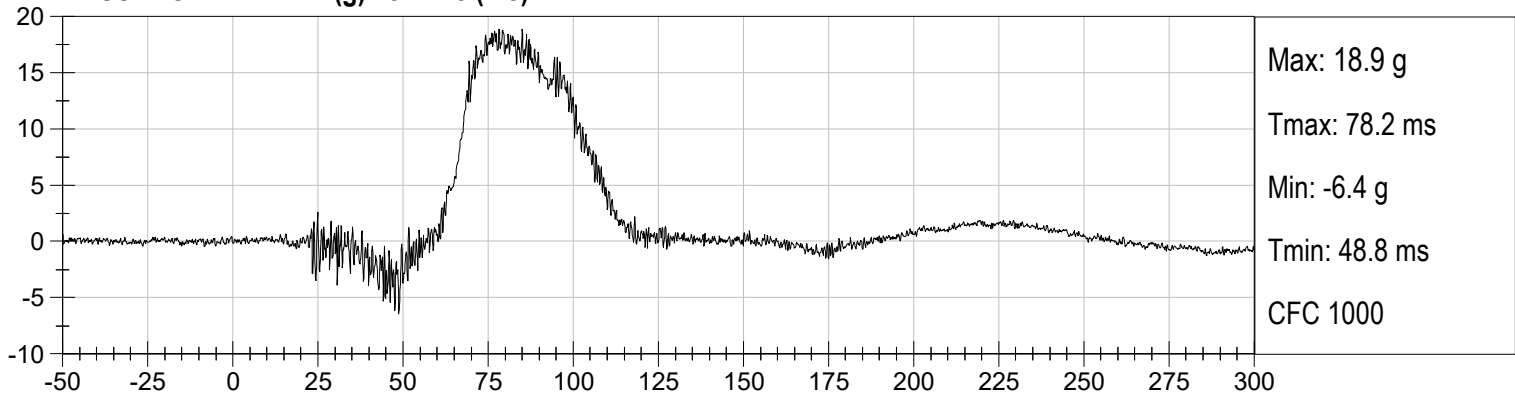




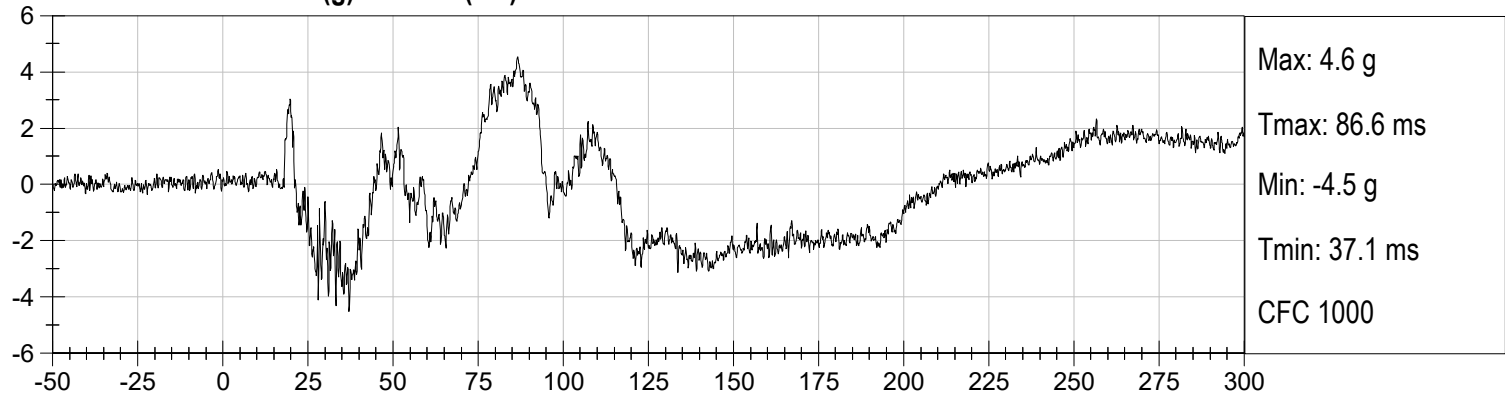
**PASSENGER HEAD X (g) vs Time (ms)**



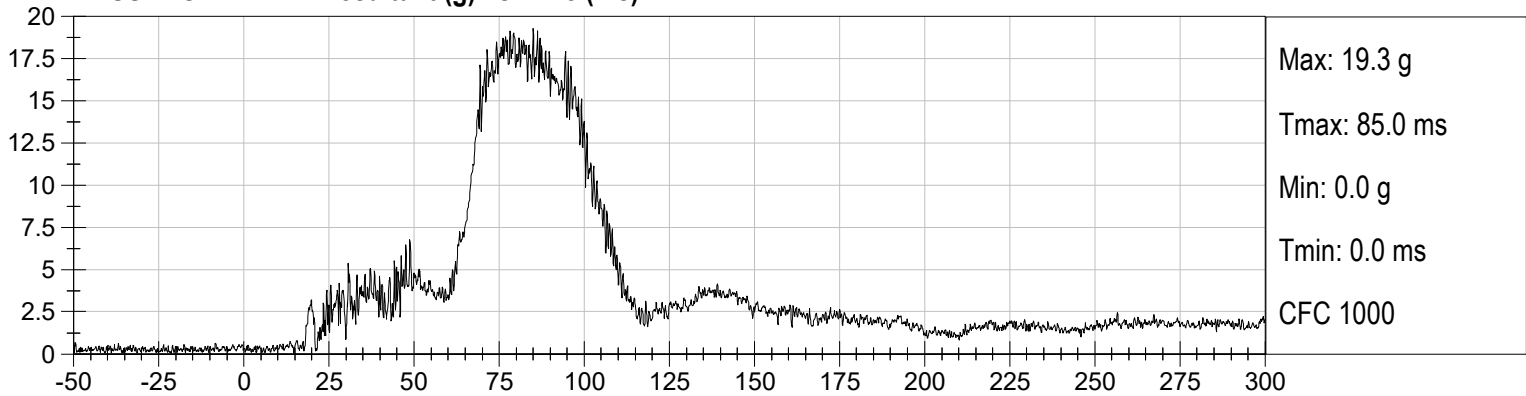
**PASSENGER HEAD Y (g) vs Time (ms)**



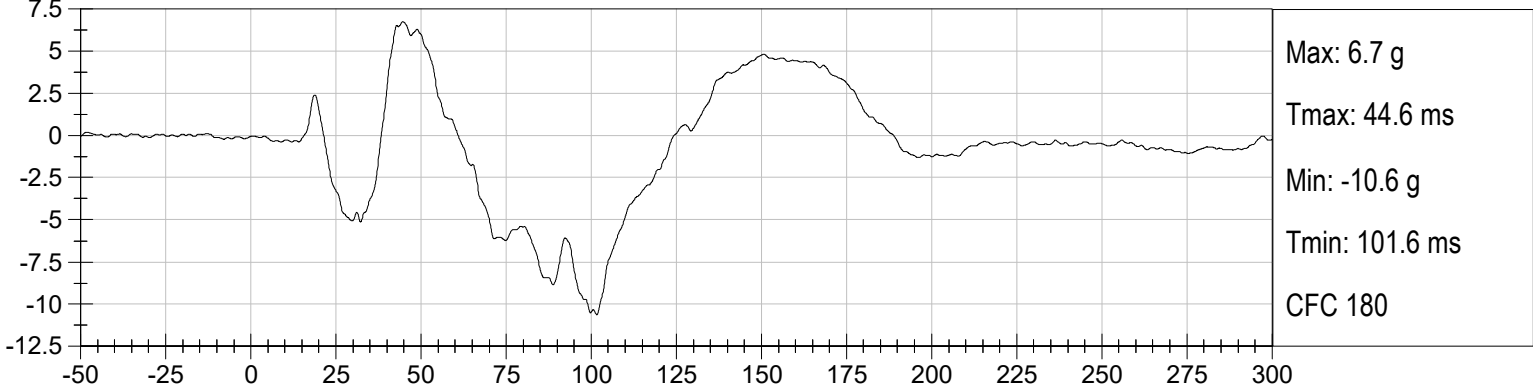
**PASSENGER HEAD Z (g) vs Time (ms)**



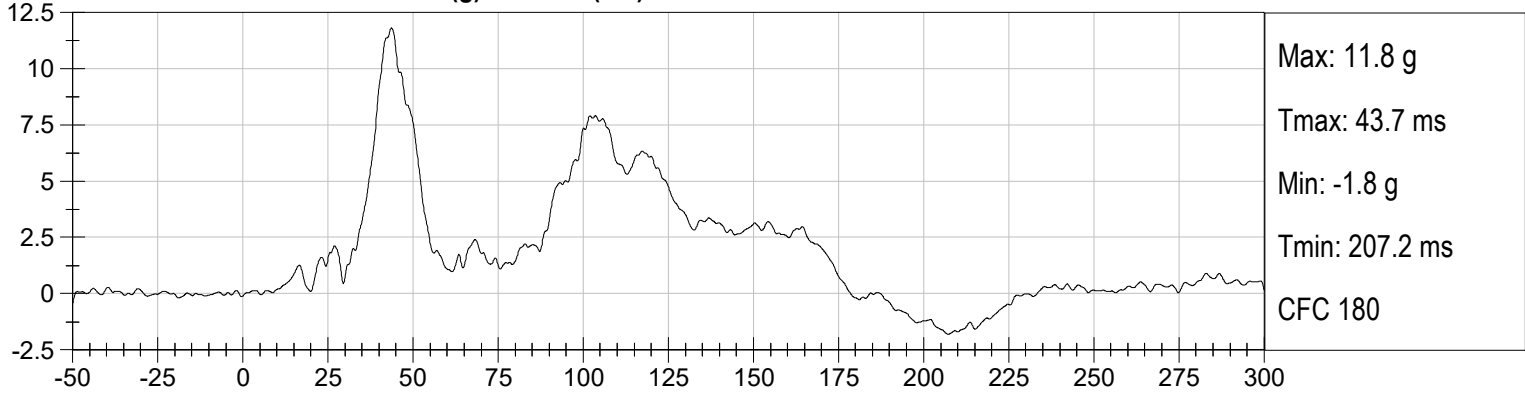
**PASSENGER HEAD Resultant (g) vs Time (ms)**



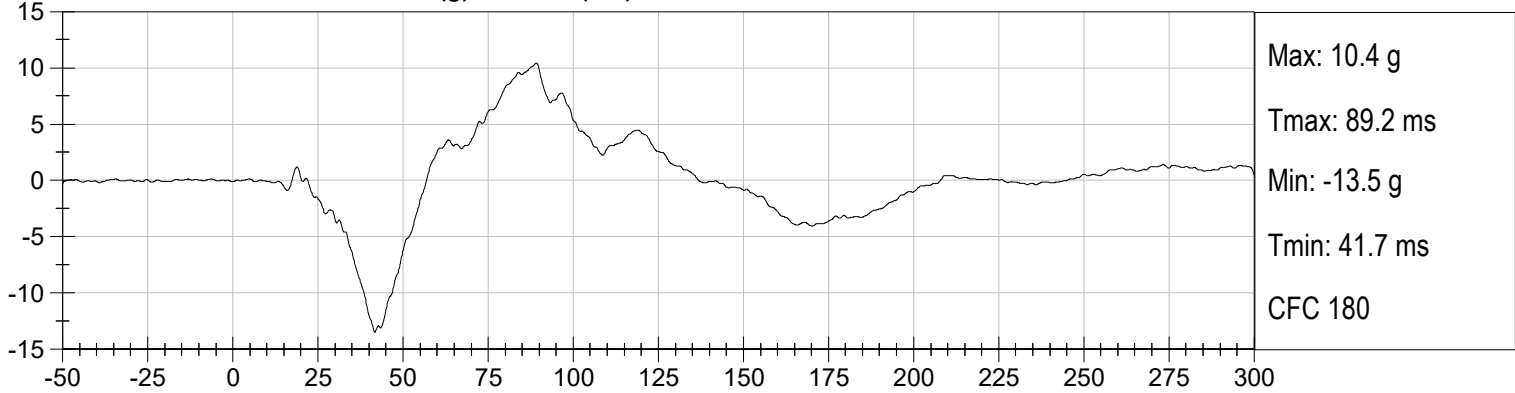
**PASSENGER LOWER SPINE X (g) vs Time (ms)**



**PASSENGER LOWER SPINE Y (g) vs Time (ms)**



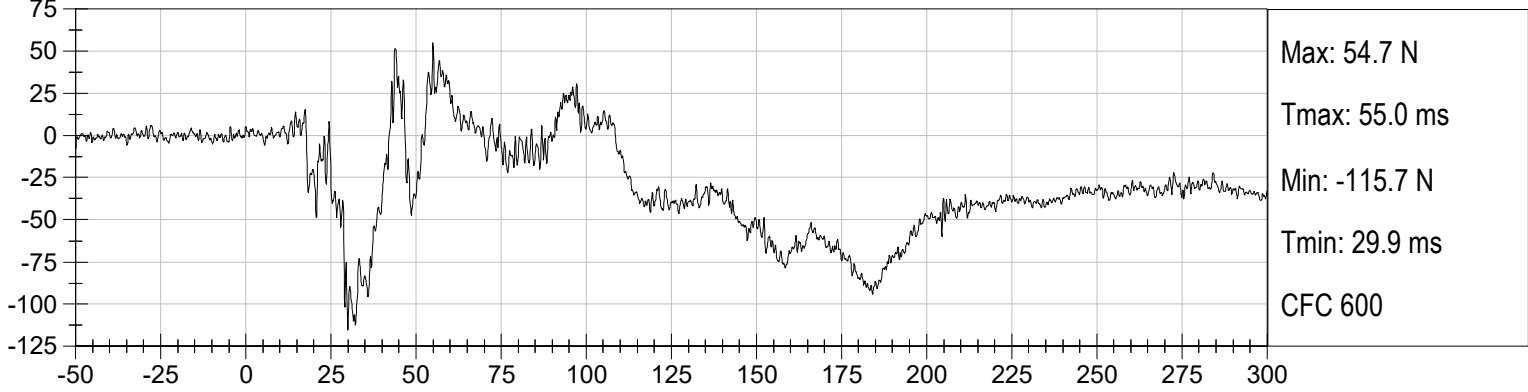
**PASSENGER LOWER SPINE Z (g) vs Time (ms)**



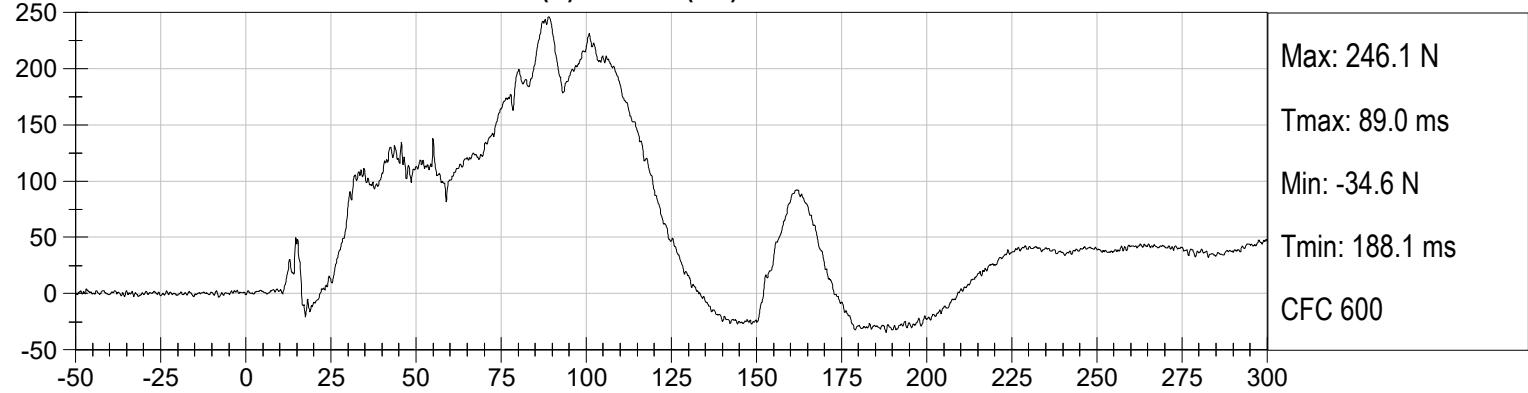
**PASSENGER LOWER SPINE Resultant (g) vs Time (ms)**



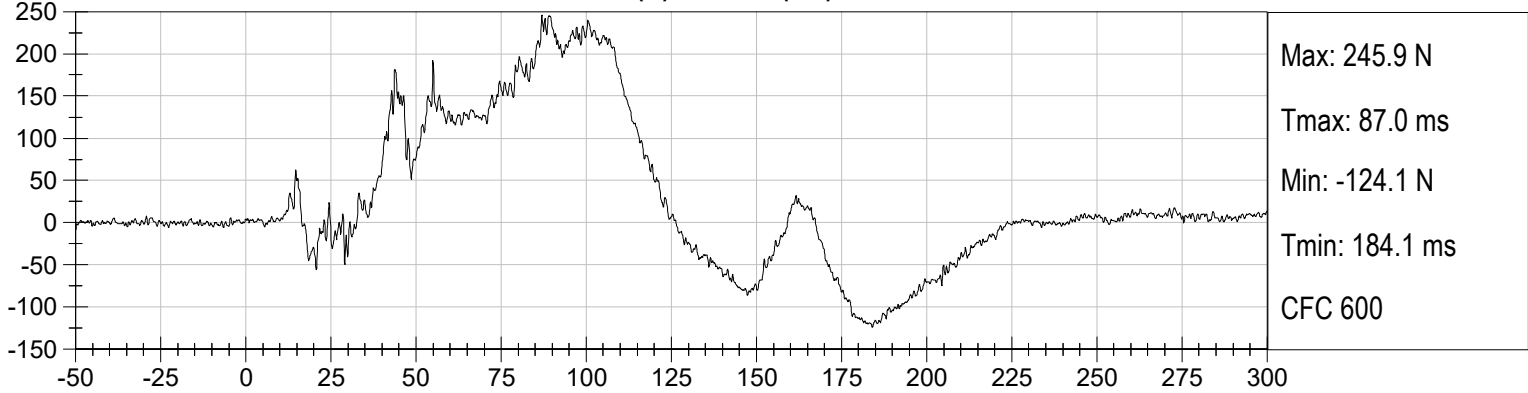
**PASSENGER LEFT ILIUM CREST FY (N) vs Time (ms)**



**PASSENGER LEFT ACETABULUM FY (N) vs Time (ms)**



**PASSENGER LEFT LATERAL PELVIC FORCE (N) vs Time (ms)**



**APPENDIX C**  
**DUMMY CONFIGURATION AND PERFORMANCE VERIFICATION DATA**

**CALIBRATION TEST RESULTS**

**PRE-TEST**

**EUROSID 2 (ES-2RE) MALE – DRIVER ATD**



**ES-2re External Measurements**  
**SN: 032**

<b>No.</b>	<b>Name</b>	<b>Spec. (mm)</b>	<b>Result</b>	<b>Pass/Fail</b>
1	Sitting Height	900 - 918	915	Pass
2	Seat to Shoulder Joint	558 - 572	568	Pass
3	Seat to Lower Face of Thoracic Spine Box	346 - 356	355	Pass
4	Seat to Hip Joint (center of bolt)	97 - 103	98	Pass
5	Sole to Seat, Sitting	333 - 451	440	Pass
6	Head Width	152 - 158	157	Pass
7	Shoulder/Arm Width	461 - 479	464	Pass
8	Thorax Width	322 - 332	323	Pass
9	Abdomen Width	273 - 287	281	Pass
10	Pelvis Lap Width	359 - 373	370	Pass
11	Head Depth	196 - 206	203	Pass
12	Thorax Depth	262 - 272	264	Pass
13	Abdomen Depth	194 - 204	196	Pass
14	Pelvis Depth	235 - 245	236	Pass
15	Back of Buttocks to Hip Joint (center of bolt)	150 - 160	151	Pass
16	Back of Buttocks to Front Knee	597 - 615	607	Pass

**MGA RESEARCH CORPORATION**  
**HEAD DROP TEST**  
**ES-2re DUMMY**

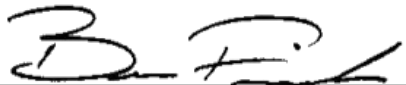
ATD Serial No: 032

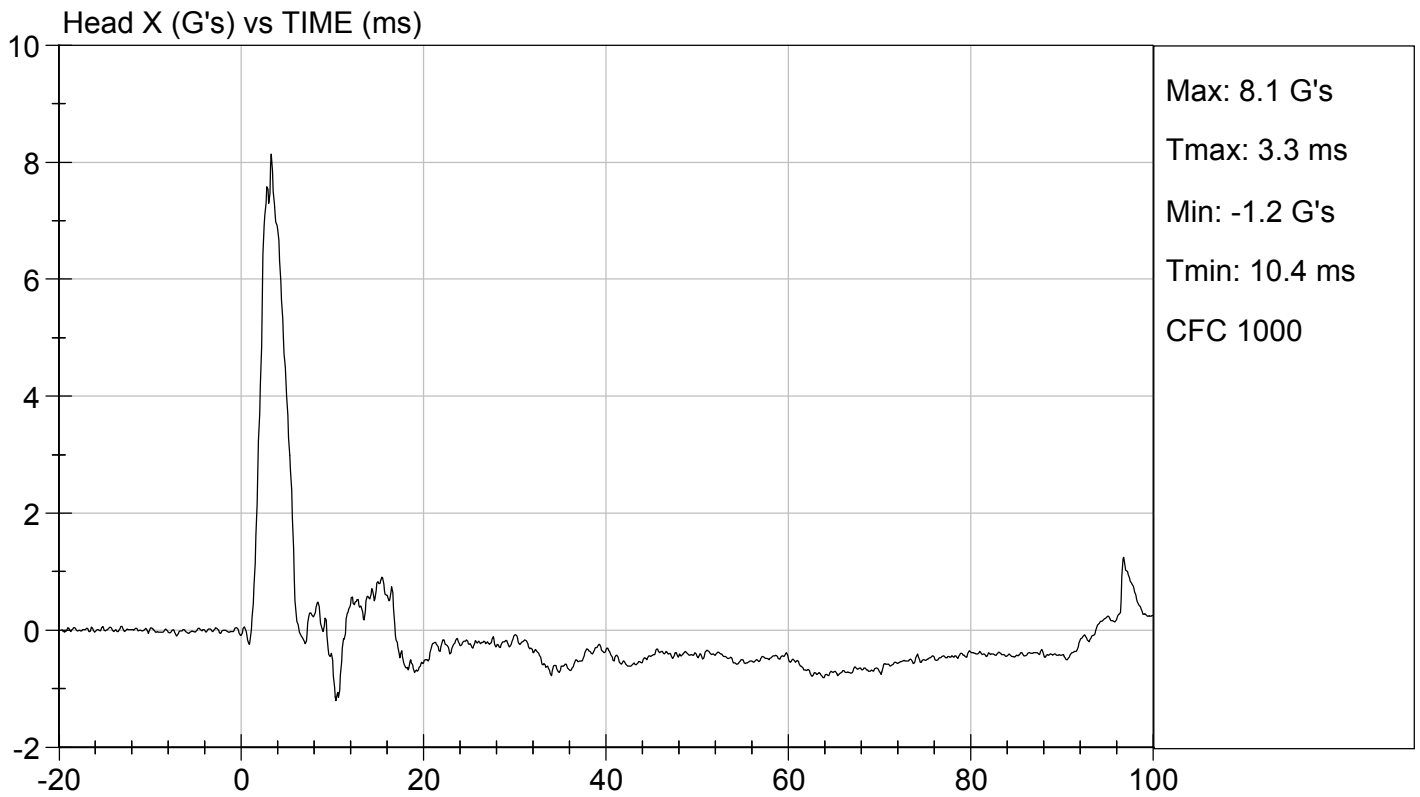
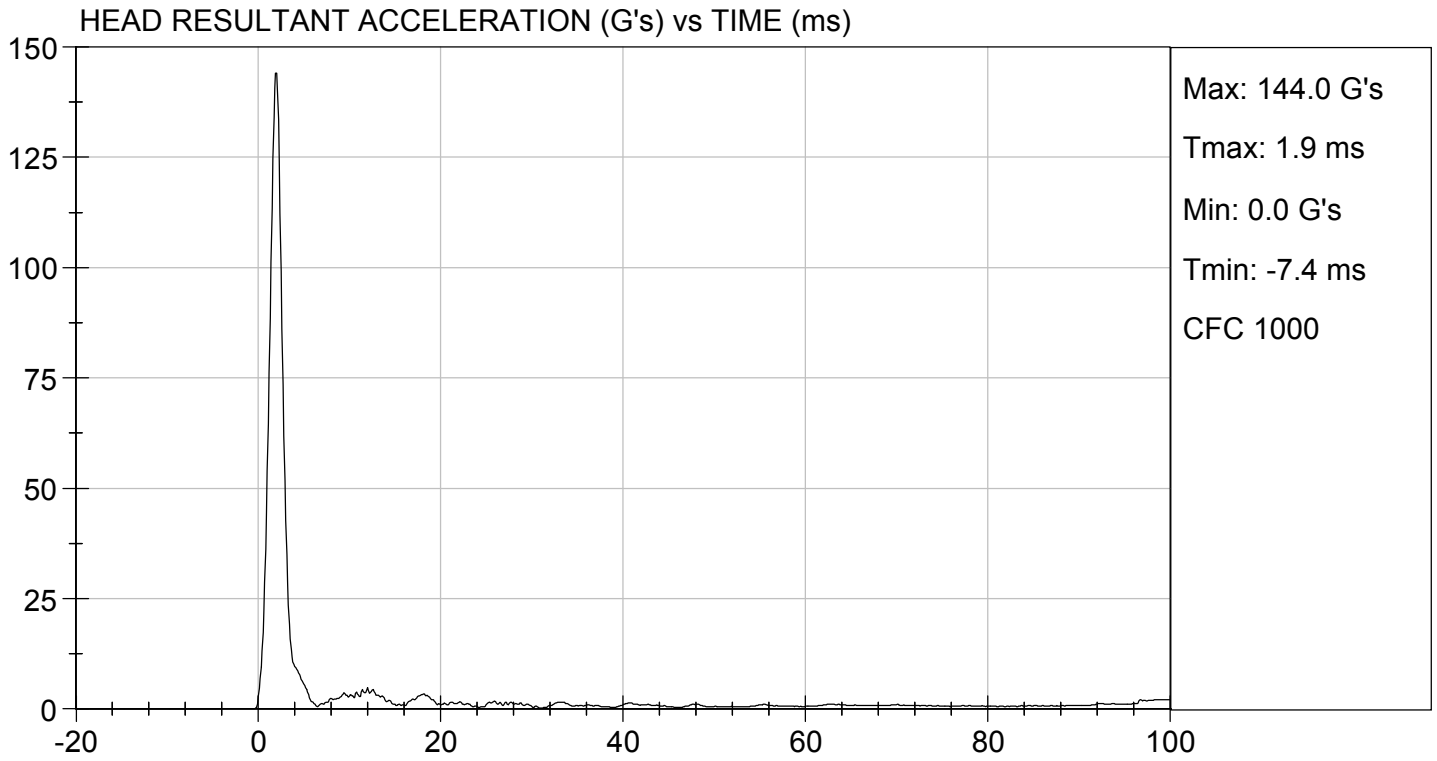
Test ID: D191681

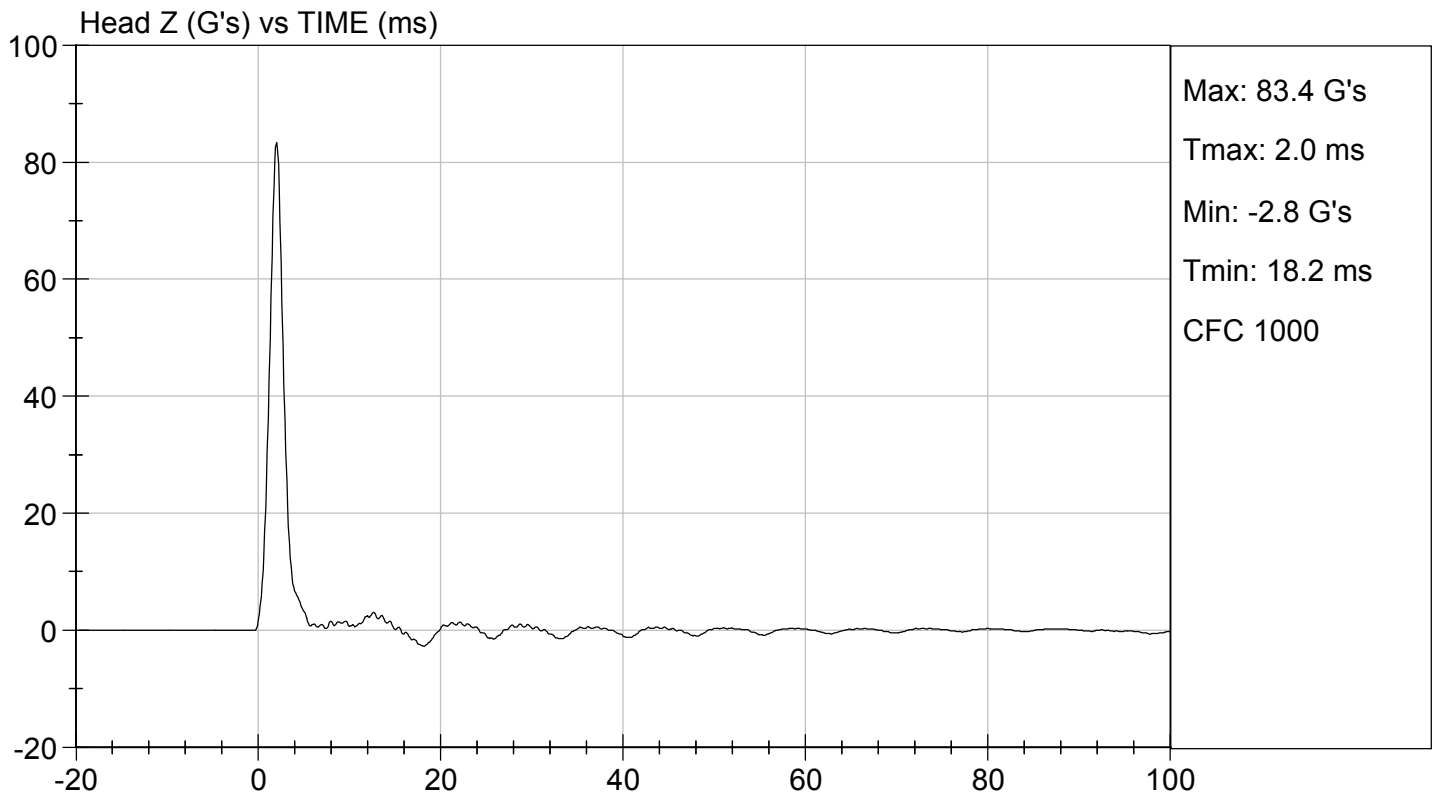
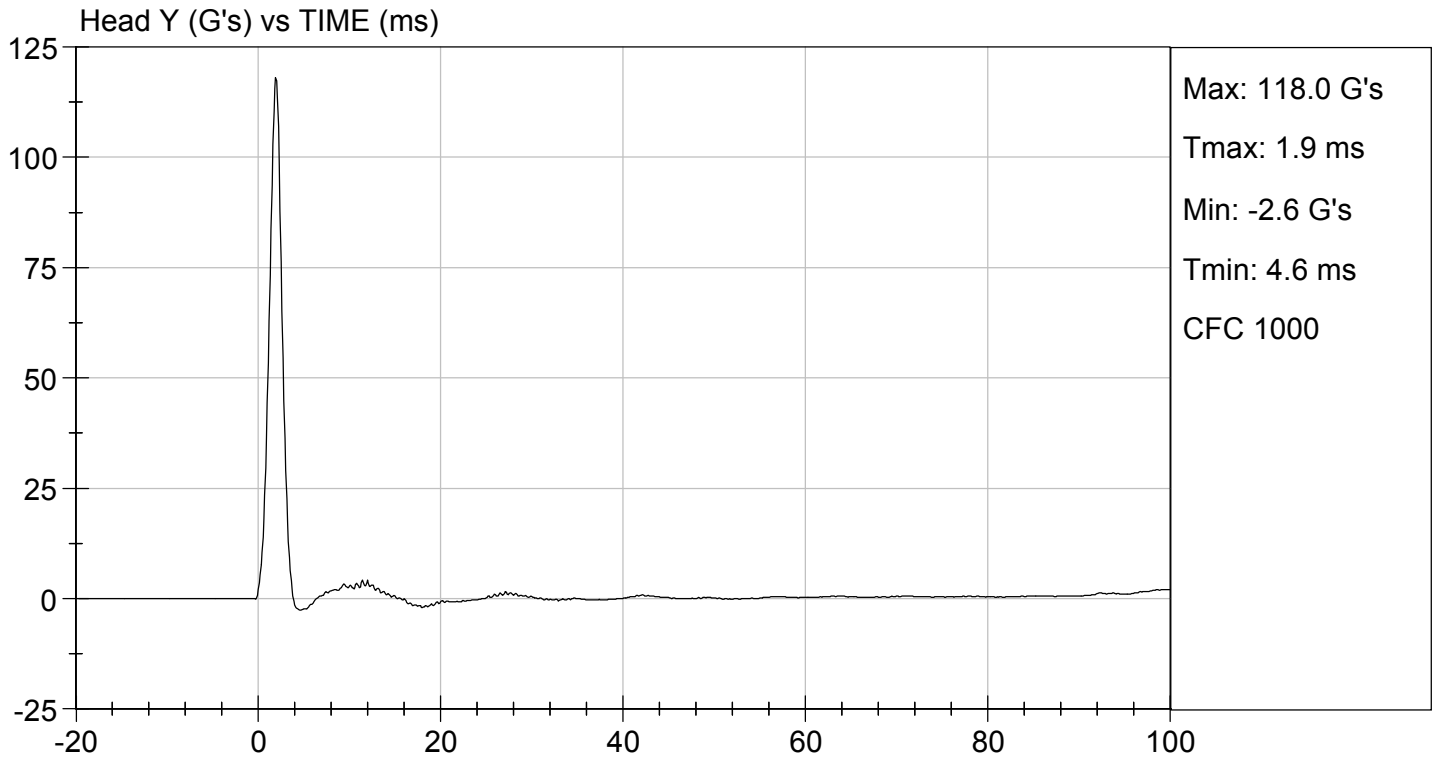
Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	21.6	Pass
Laboratory Relative Humidity	%	10 to 70	42	Pass
Peak Resultant Acceleration	G's	125 to 155	144	Pass
Peak Longitudinal Acceleration	G's	<= +/- 15.0	8.1	Pass
Unimodal	N/A	Yes	Yes	Pass
Oscillations	N/A	within 15% of peak	Yes	Pass
Overall Test Results				Pass

  
 Laboratory Technician

05/30/2019  
 Test Date

  
 Approved By





**MGA RESEARCH CORPORATION**  
**NECK PENDULUM TEST**  
**ES-2re DUMMY**

**ATD Serial No:** 032

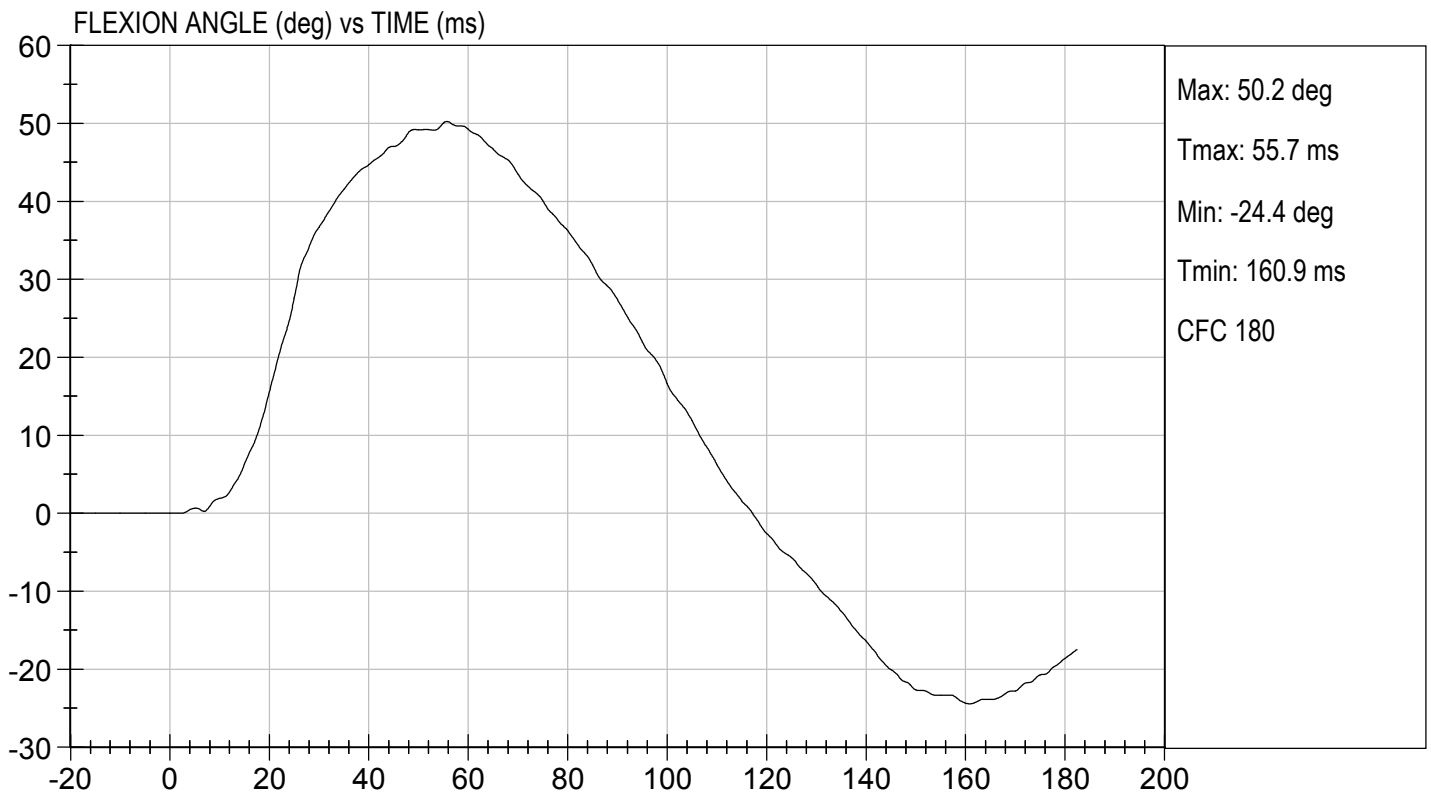
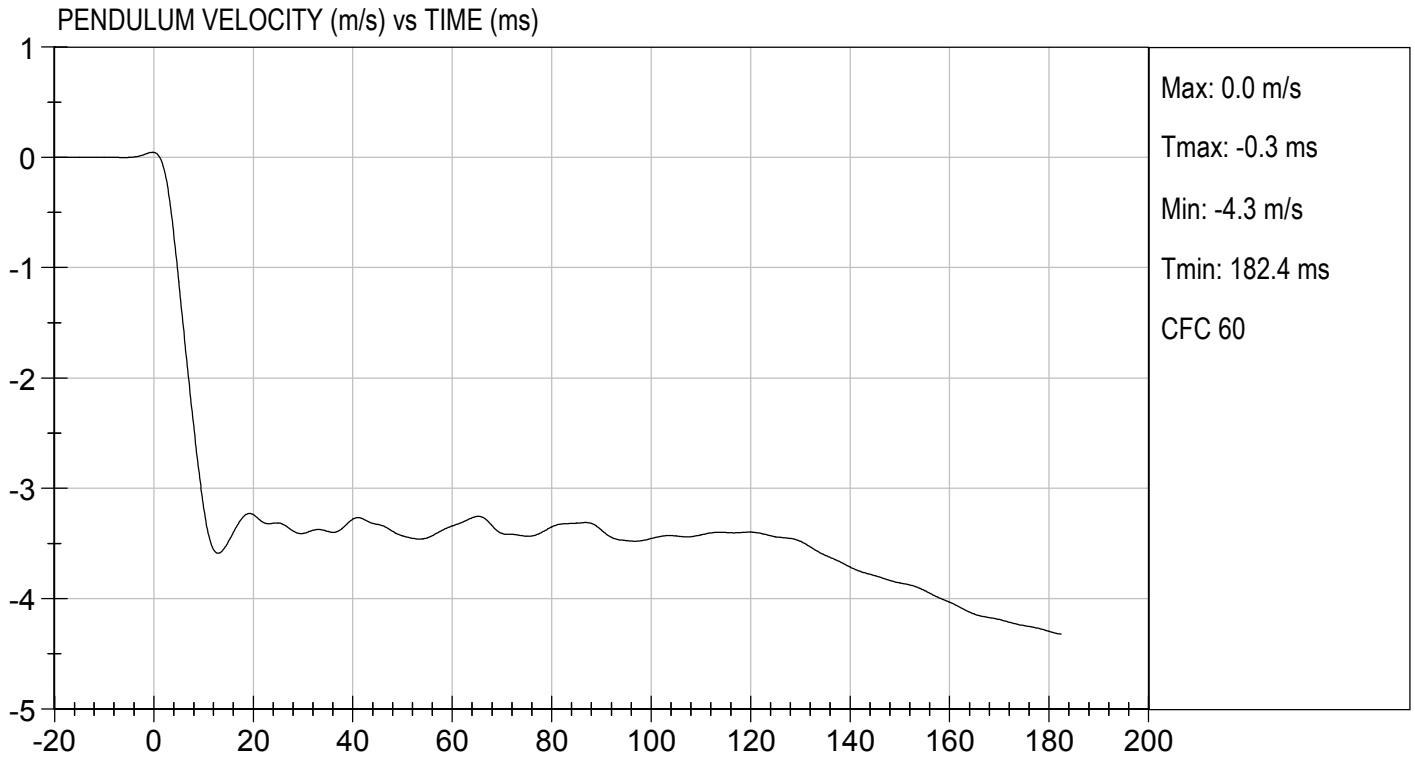
**Test I.D.:** D191682

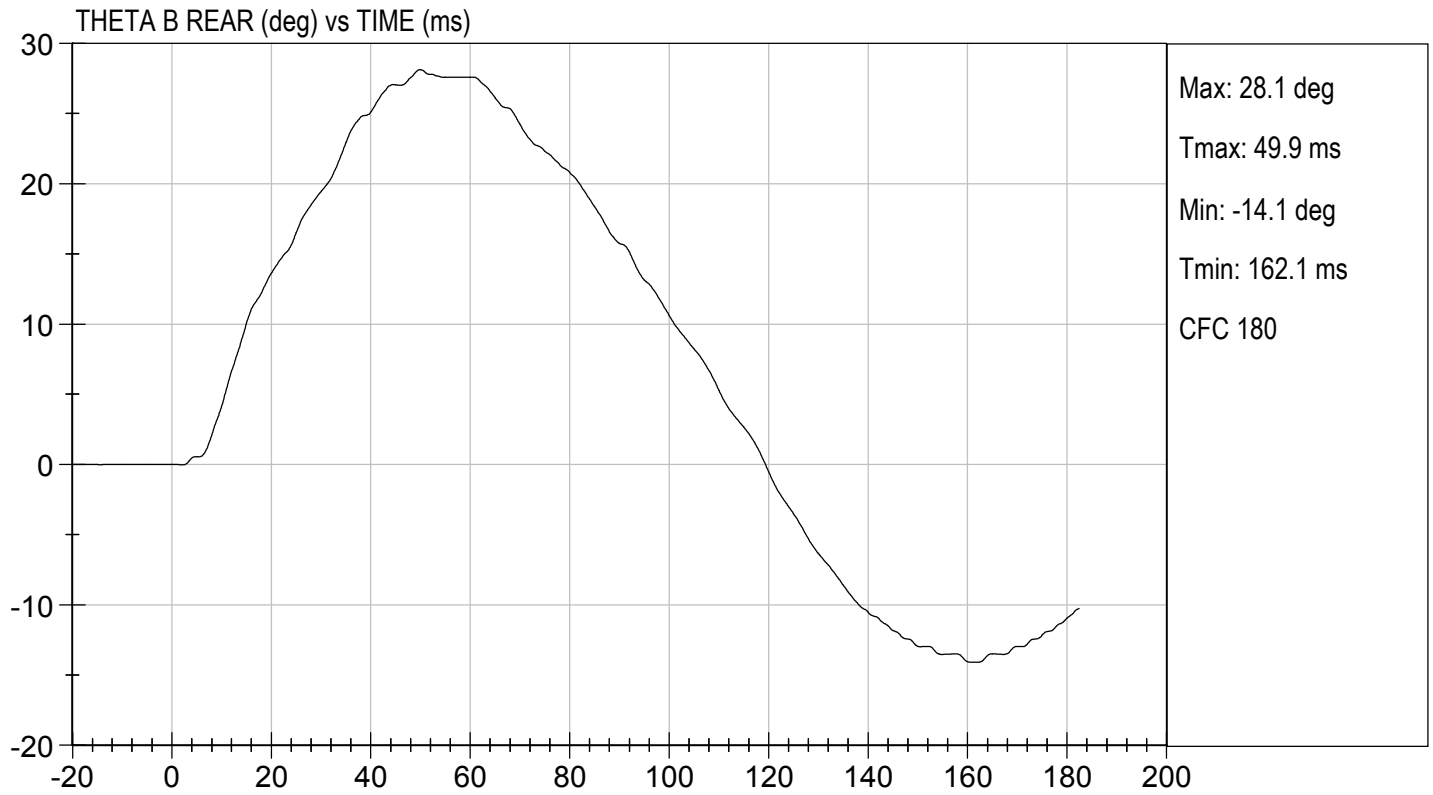
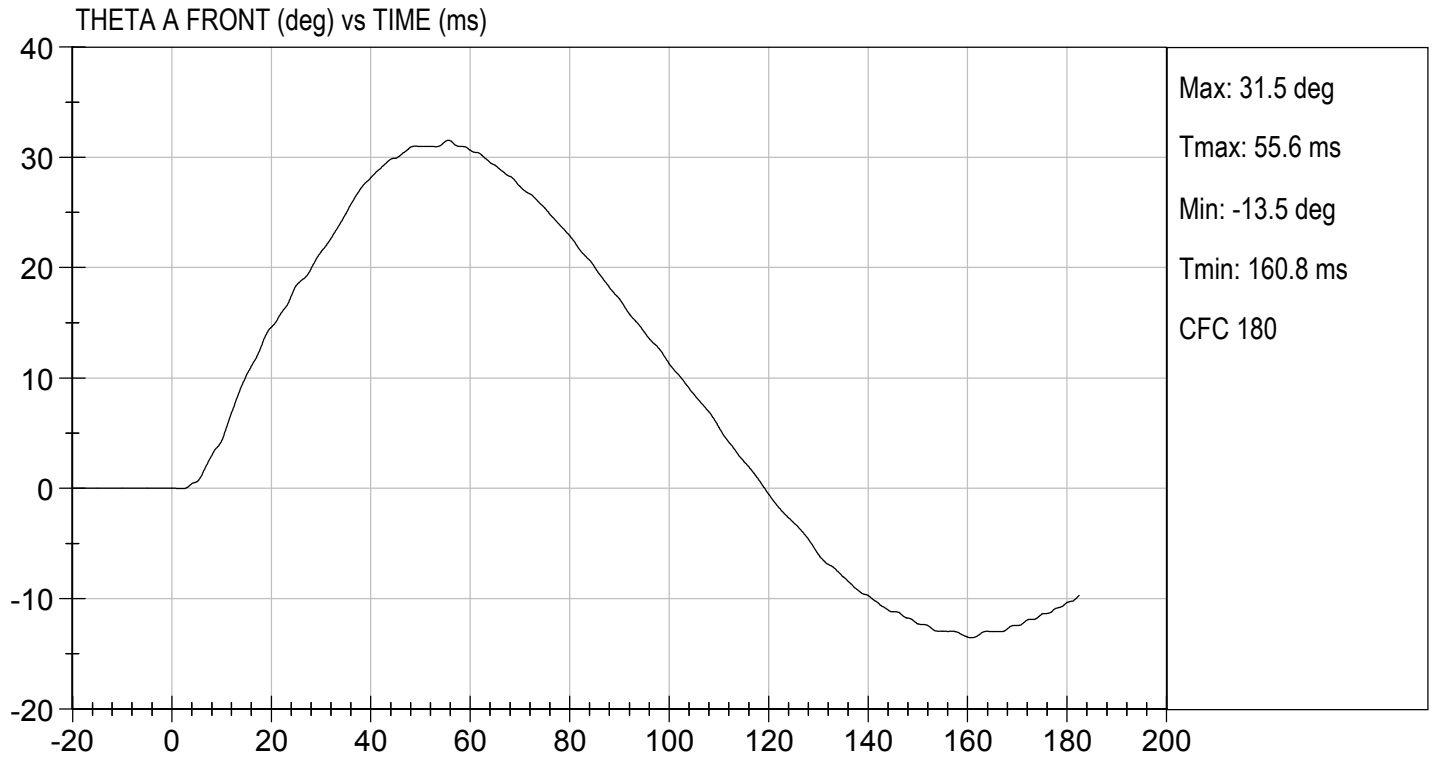
Tested Parameter	Units	Specification	Result	Pass/Fail	
Laboratory Temperature	deg C	20.6 to 22.2	21.7	Pass	
Laboratory Relative Humidity	%	10 to 70	48	Pass	
Pendulum Speed	m/s	3.30 to 3.50	3.44	Pass	
Pendulum Velocity	1 ms	m/s	-0.05 to 0.00	0.01	Pass
	3 ms	m/s	-0.25 to -0.375	-0.34	Pass
	14 ms	m/s	-3.20 to -3.70	-3.55	Pass
	17 ms	m/s	>= -3.70	-3.32	Pass
Maximum Flexion Angle	deg	49.0 to 59.0	50.2	Pass	
Time of Maximum Flexion Angle	ms	54.0 to 66.0	55.7	Pass	
Head Rotation Decay Time to 0 Degree	ms	53.0 to 88.0	61.5	Pass	
<b>Overall Results</b>				<b>Pass</b>	

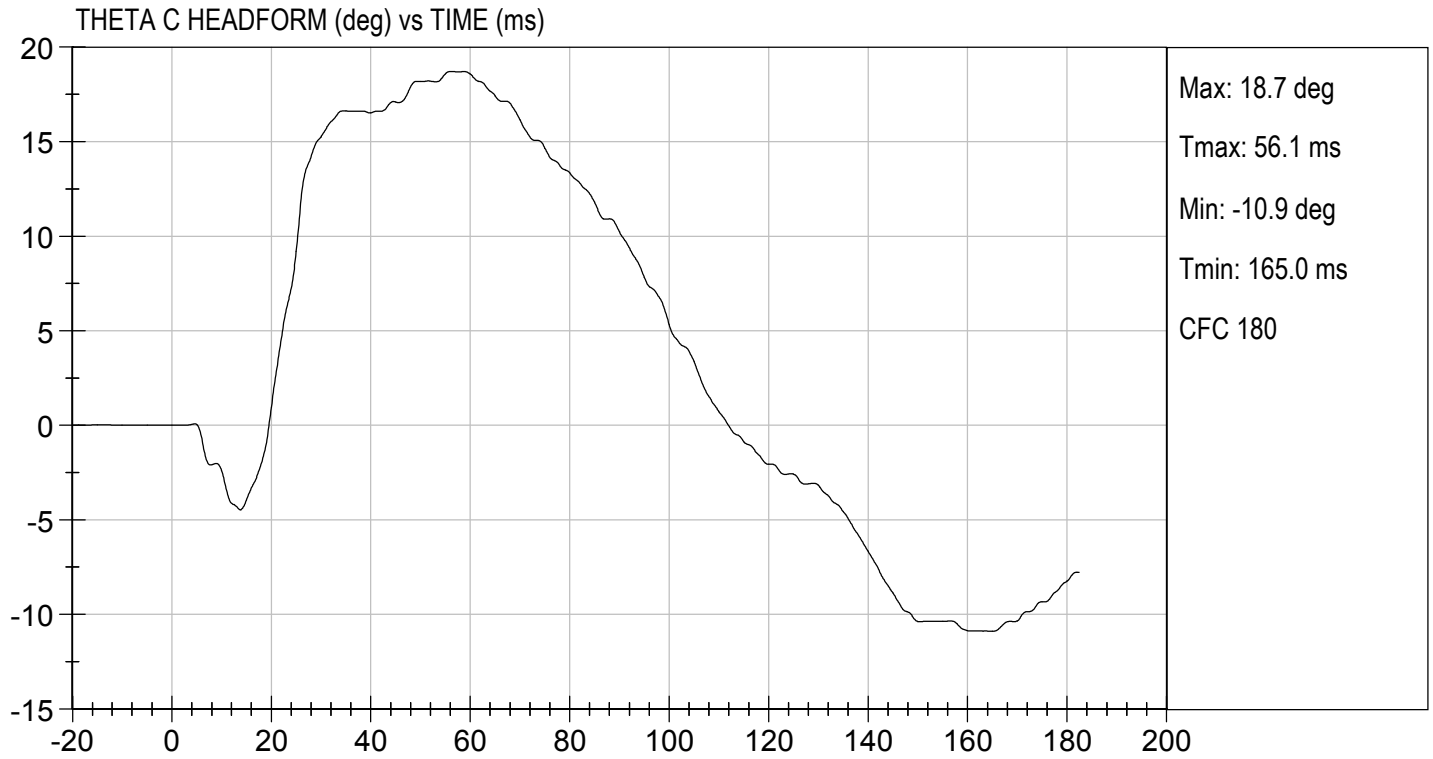
*Danielle Redinlaugh*  
 Laboratory Technician

05/30/2019  
 Test Date

*B. F.*  
 Approved By









**MGA RESEARCH CORPORATION**  
**SHOULDER IMPACT TEST**  
**ES-2re DUMMY**

ATD Serial No: 032

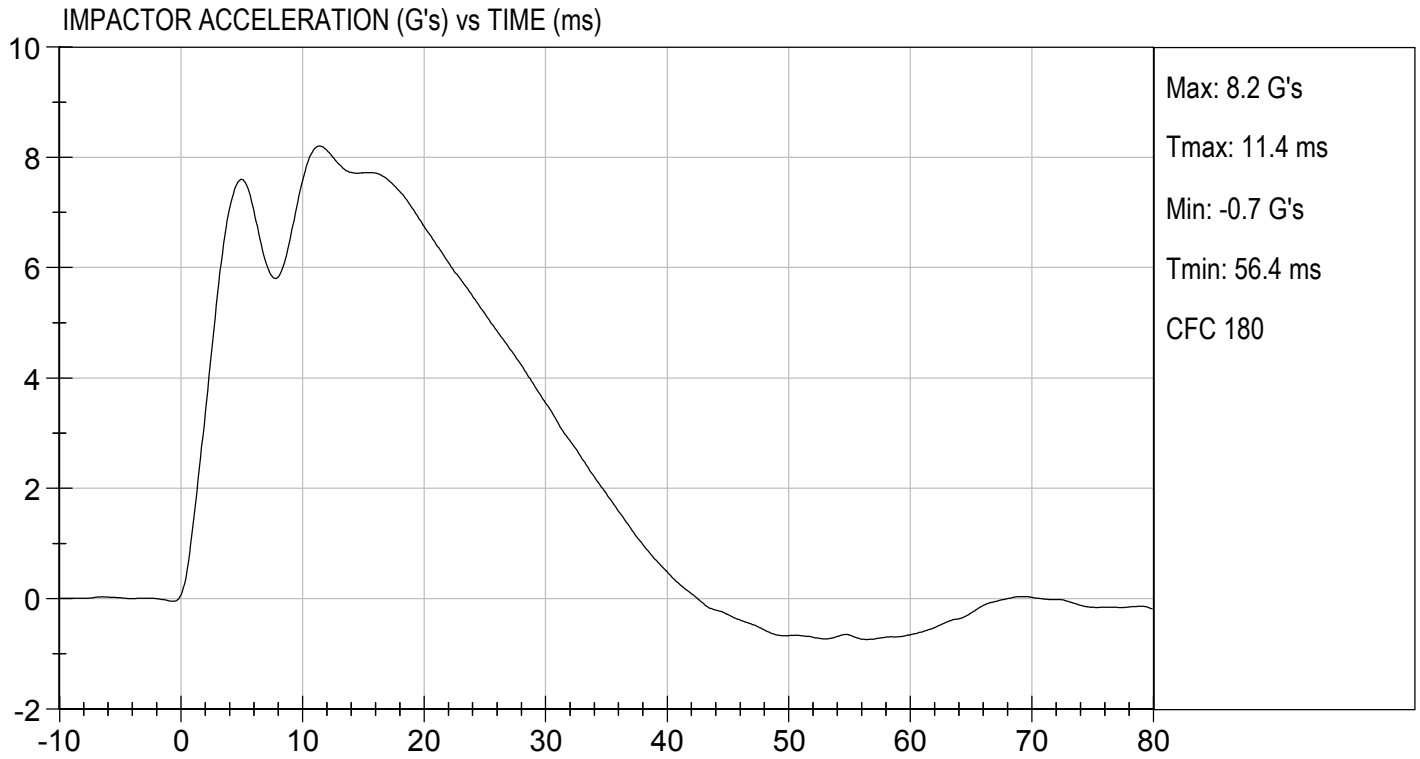
Test I.D: D191683

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.7	Pass
Laboratory Relative Humidity	%	10 to 70	51	Pass
Pendulum Speed	m/s	4.20 to 4.40	4.27	Pass
Peak Impactor Acceleration	G's	7.5 to 10.5	8.2	Pass
Overall Test Results				Pass

Jacob D Taylor  
 Laboratory Technician

05/31/2019  
 Test Date

B. F. K.  
 Approved By



MGA RESEARCH CORPORATION

UPPER RIB TEST

ES-2re DUMMY

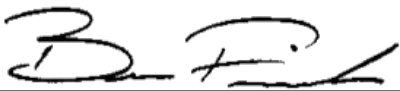
ATD Serial No: 032

Test I.D: D19AX4

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	20.9	Pass
Laboratory Relative Humidity	%	10 to 70	45	Pass
Displacement at 459 mm	mm	36.0 to 40.0	39.0	Pass
Displacement at 815 mm	mm	46.0 to 51.0	49.8	Pass
Overall Test Results				Pass

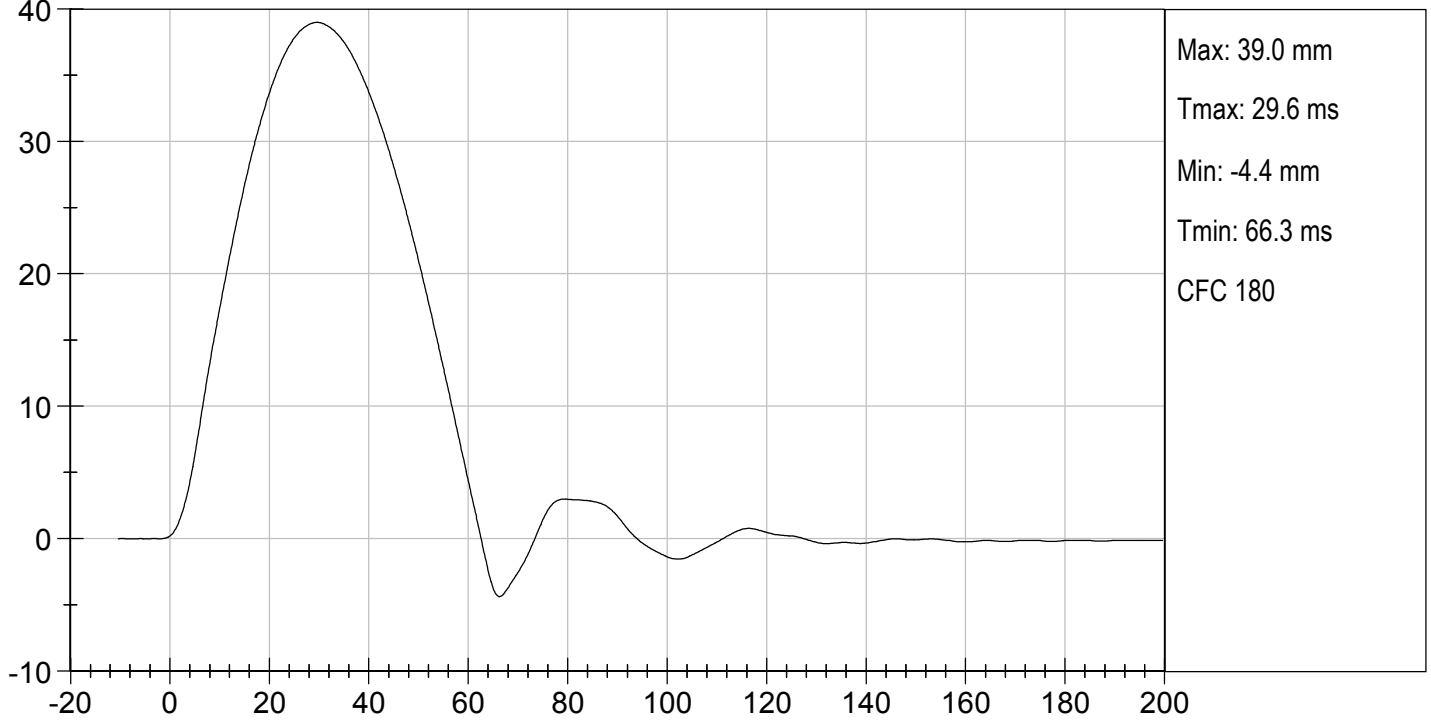
  
Laboratory Technician

07/10/2019  
Test Date

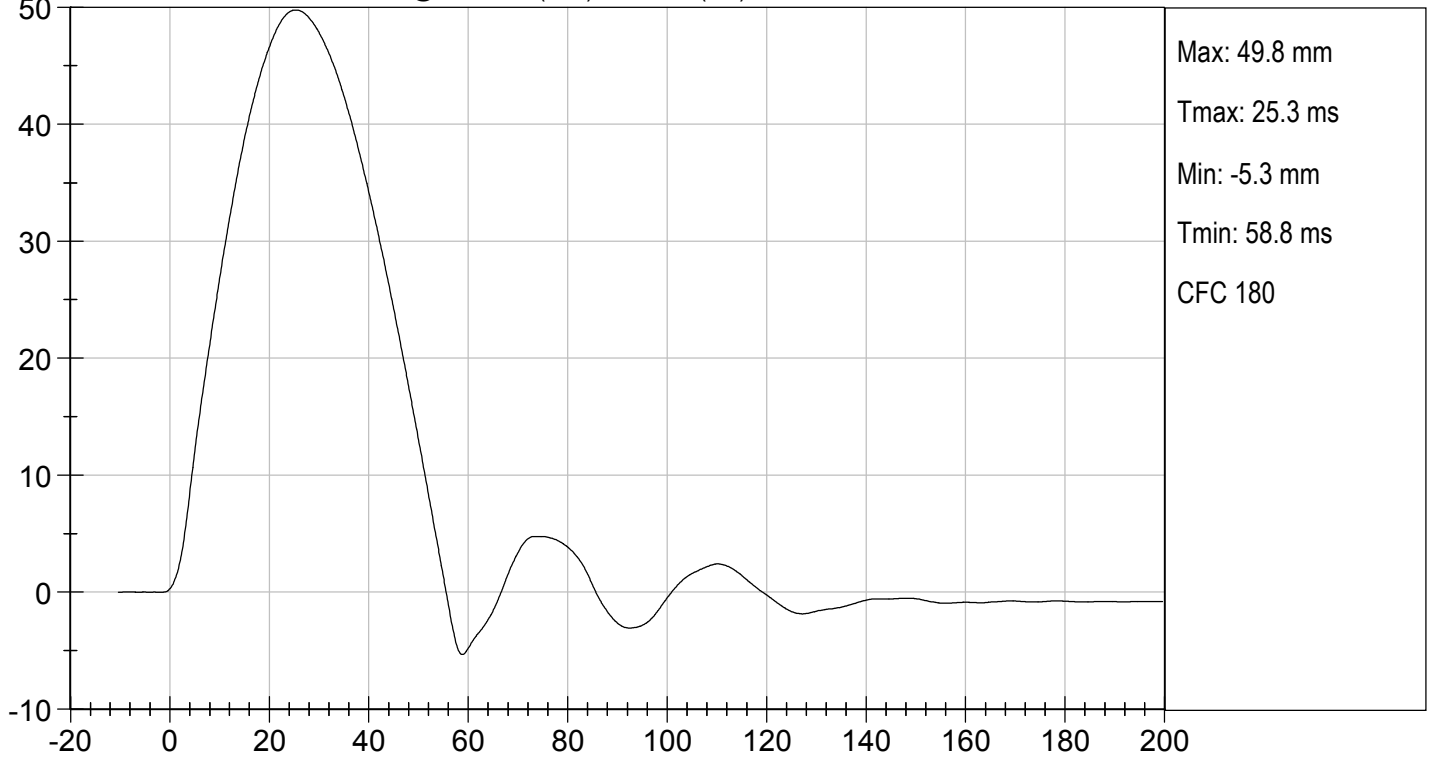
  
Approved By



UPPER RIB DISPLACEMENT @ 459 mm (mm) vs TIME (ms)



UPPER RIB DISPLACEMENT @ 815 mm (mm) vs TIME (ms)



MGA RESEARCH CORPORATION

MID RIB TEST

ES-2re DUMMY

ATD Serial No: 032

Test I.D: D19AX5

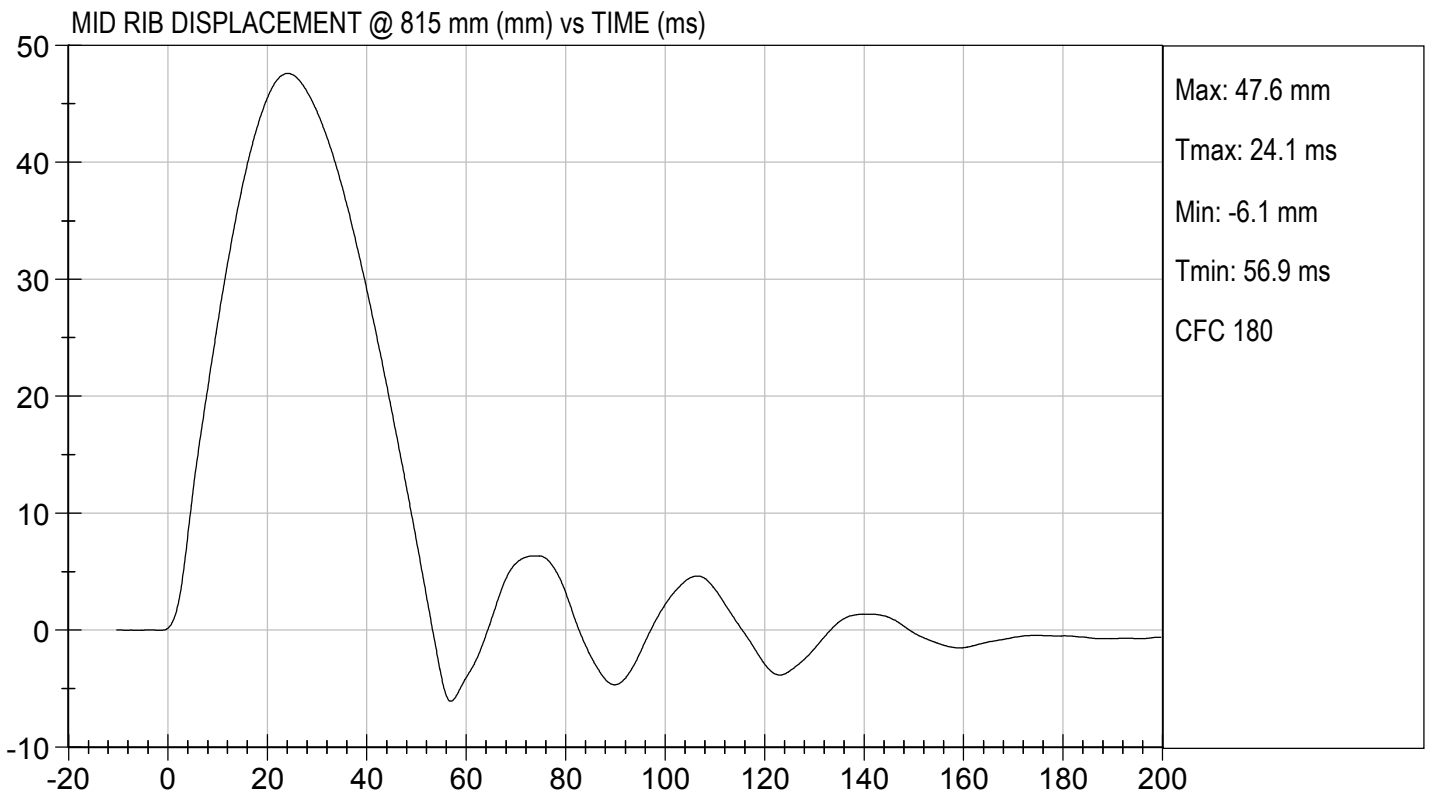
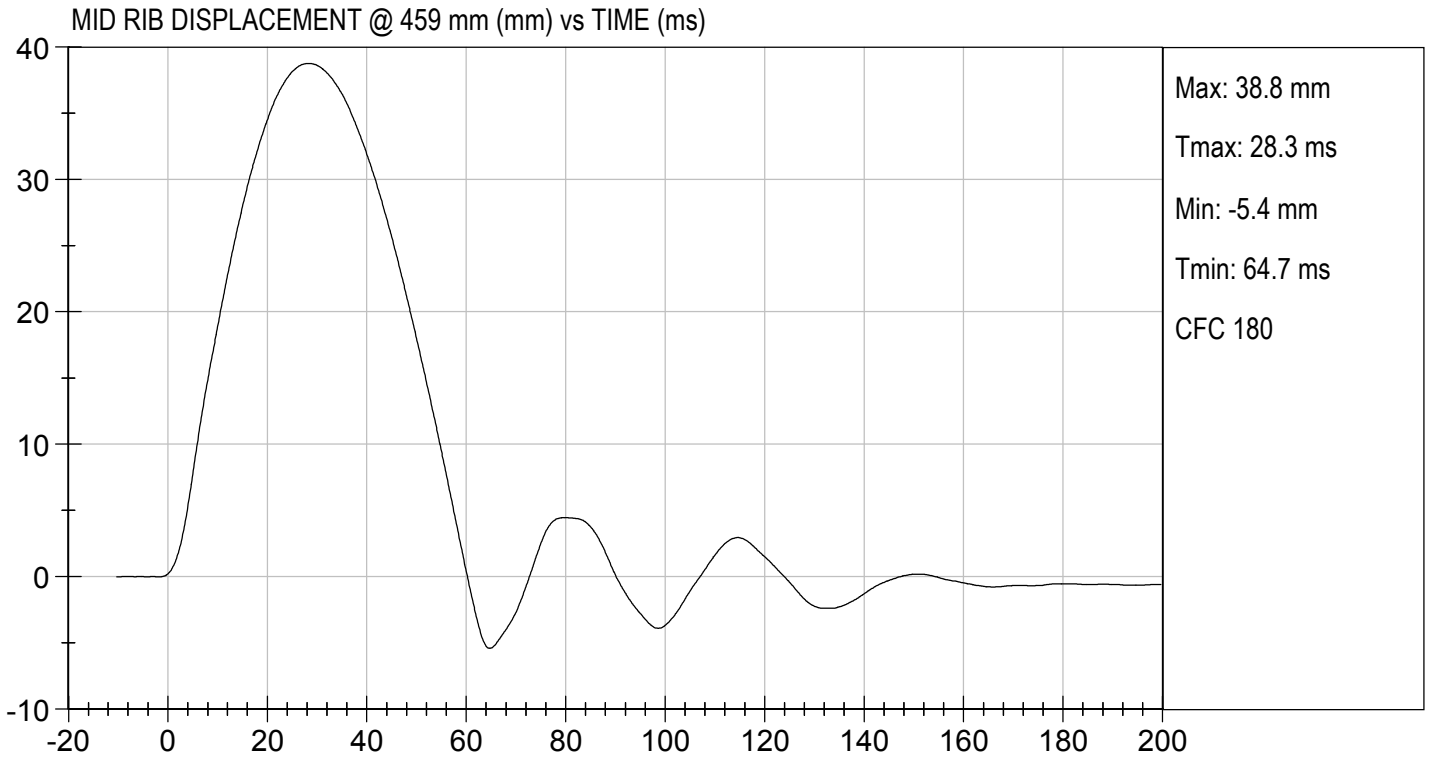
Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	20.9	Pass
Laboratory Relative Humidity	%	10 to 70	45	Pass
Displacement at 459 mm	mm	36.0 to 40.0	38.8	Pass
Displacement at 815 mm	mm	46.0 to 51.0	47.6	Pass
Overall Test Results				Pass

Jacob D Taylor  
Laboratory Technician

07/10/2019

Test Date

B. Fink  
Approved By



MGA RESEARCH CORPORATION

LOWER RIB TEST

ES-2re DUMMY

ATD Serial No: 032

Test I.D: D19AX6

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	20.9	Pass
Laboratory Relative Humidity	%	10 to 70	45	Pass
Displacement at 459 mm	mm	36.0 to 40.0	37.5	Pass
Displacement at 815 mm	mm	46.0 to 51.0	48.1	Pass
Overall Test Results				Pass

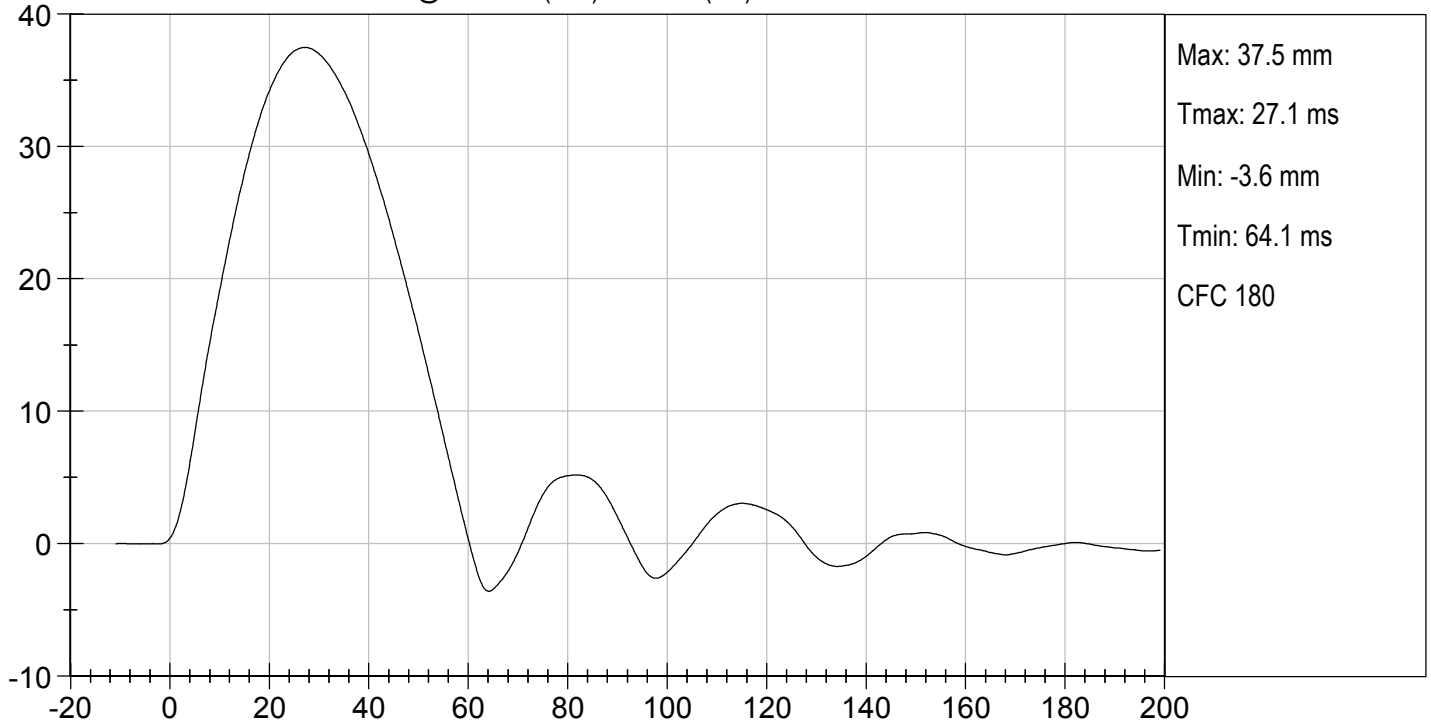
Jacob D Taylor  
Laboratory Technician

B. F. K.  
Approved By

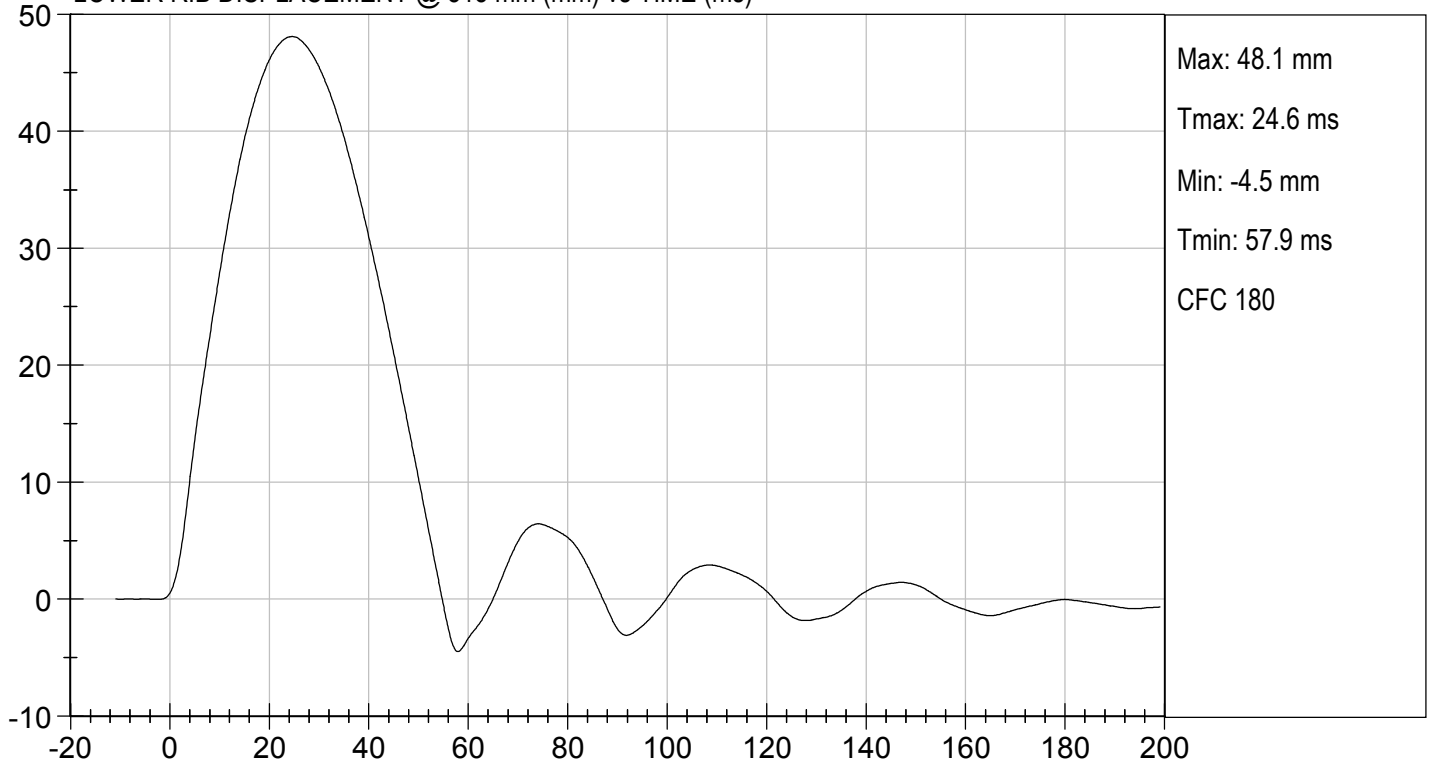
07/10/2019  
Test Date



LOWER RIB DISPLACEMENT @ 459 mm (mm) vs TIME (ms)



LOWER RIB DISPLACEMENT @ 815 mm (mm) vs TIME (ms)





MGA RESEARCH CORPORATION

ABDOMEN TEST

ES-2re DUMMY

ATD Serial No: 032

Test I.D: D191687

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.7	Pass
Laboratory Relative Humidity	%	10 to 70	51	Pass
Probe Speed	m/s	3.90 to 4.10	4.10	Pass
Maximum Impactor Force	N	4000 to 4800	4180	Pass
Time of Maximum Impactor Force	ms	10.6 to 13.0	11.6	Pass
Maximum Total Abdomen Force	N	2200 to 2700	2303	Pass
Time of Maximum Abdomen Force	ms	10.0 to 12.3	11.8	Pass
Overall Test Results				Pass

Jacob D Taylor  
Laboratory Technician

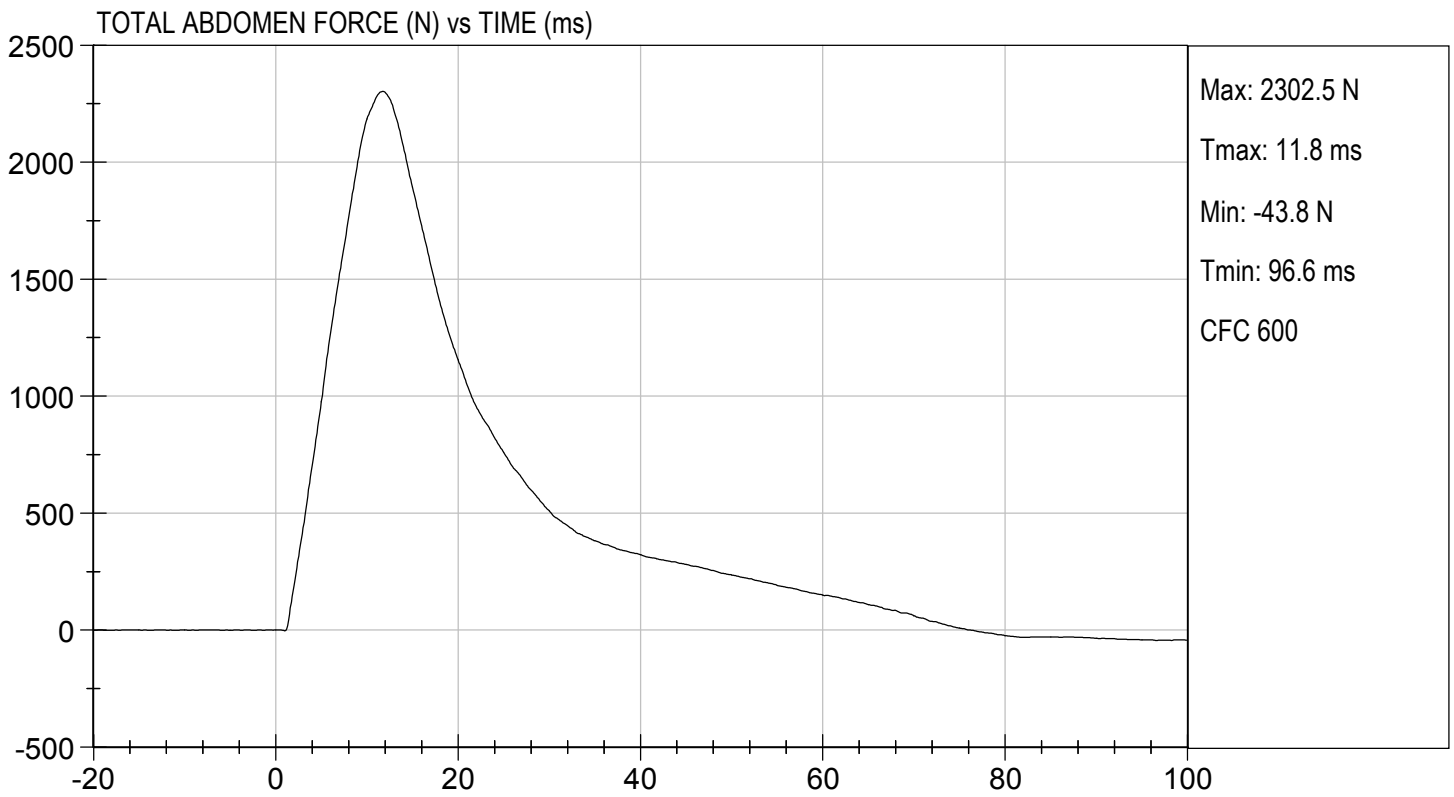
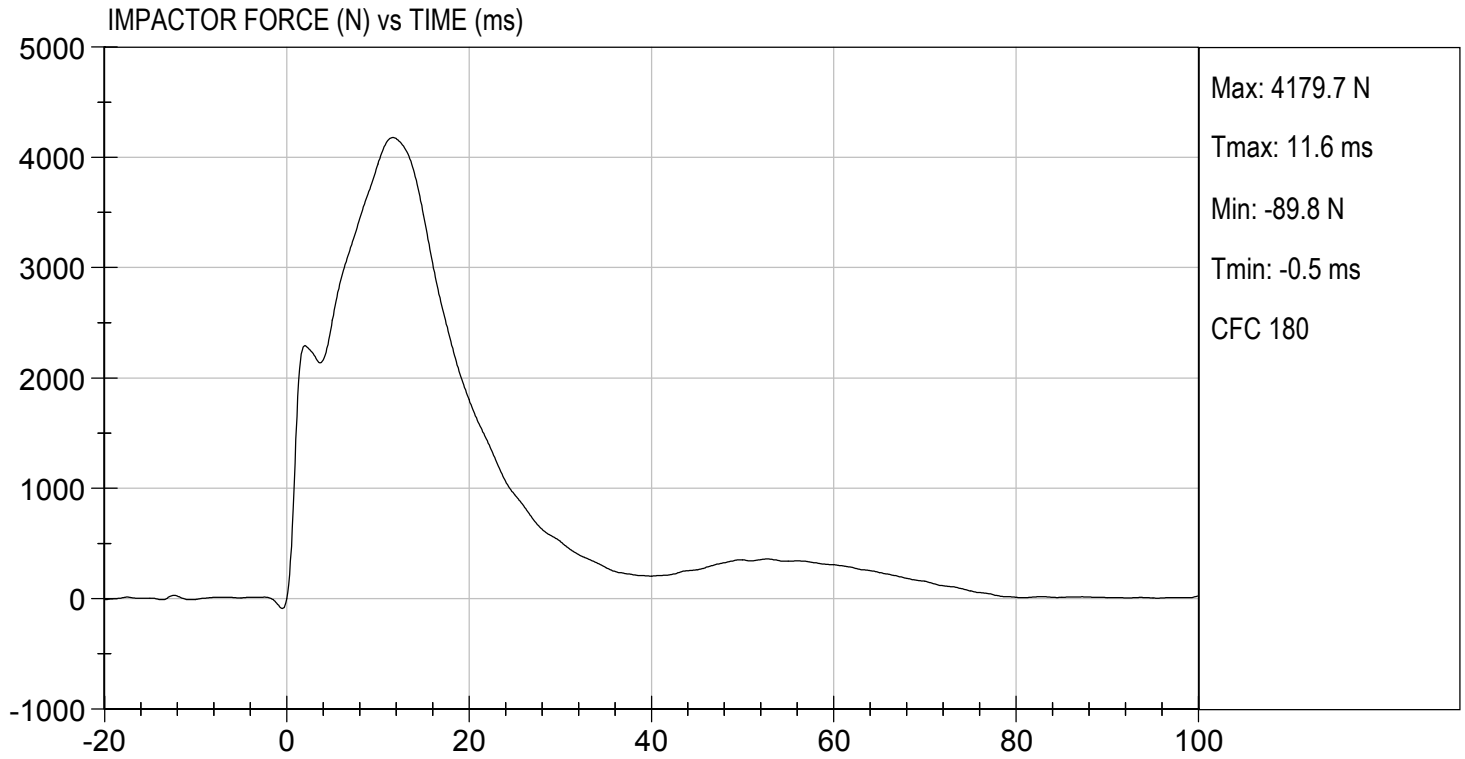
05/31/2019  
Test Date

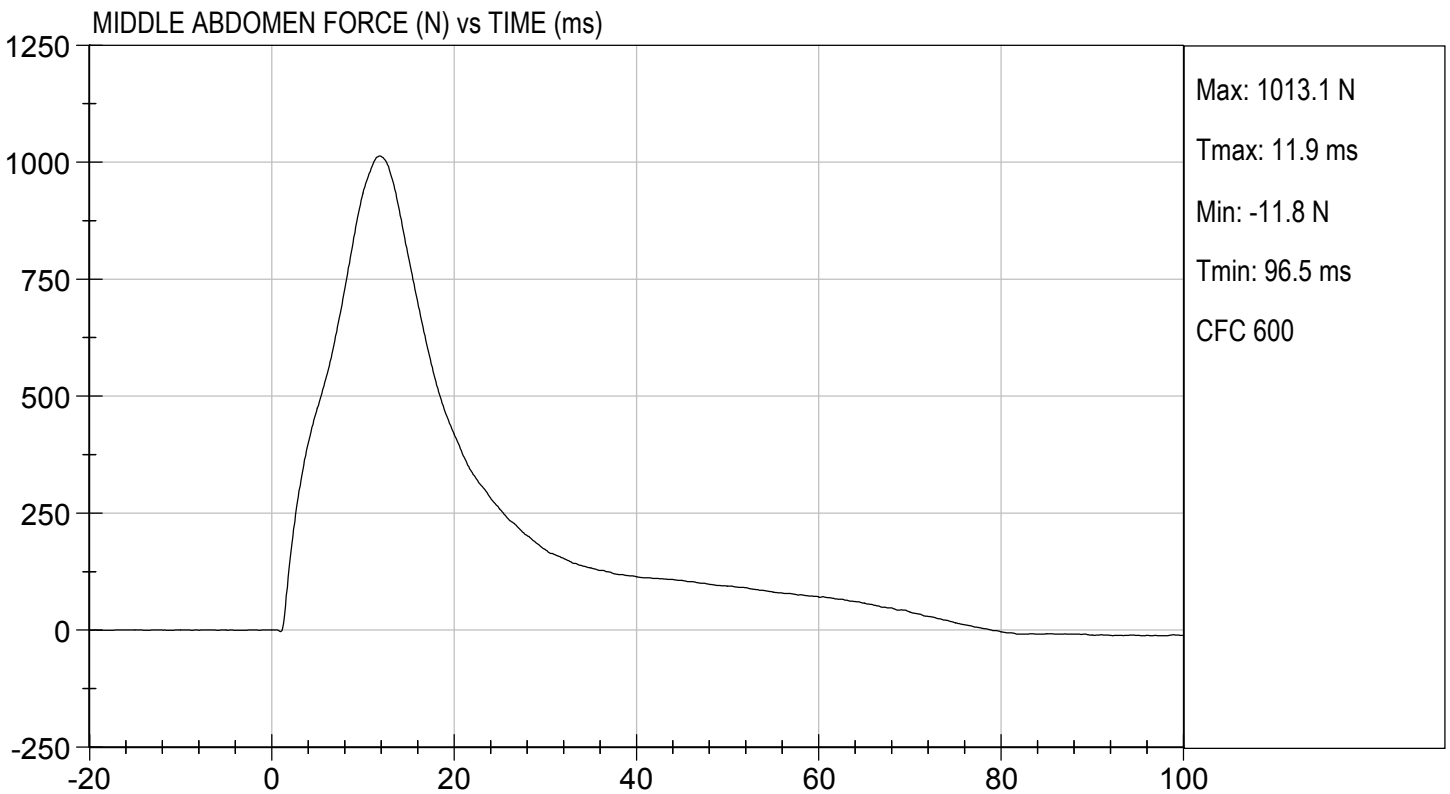
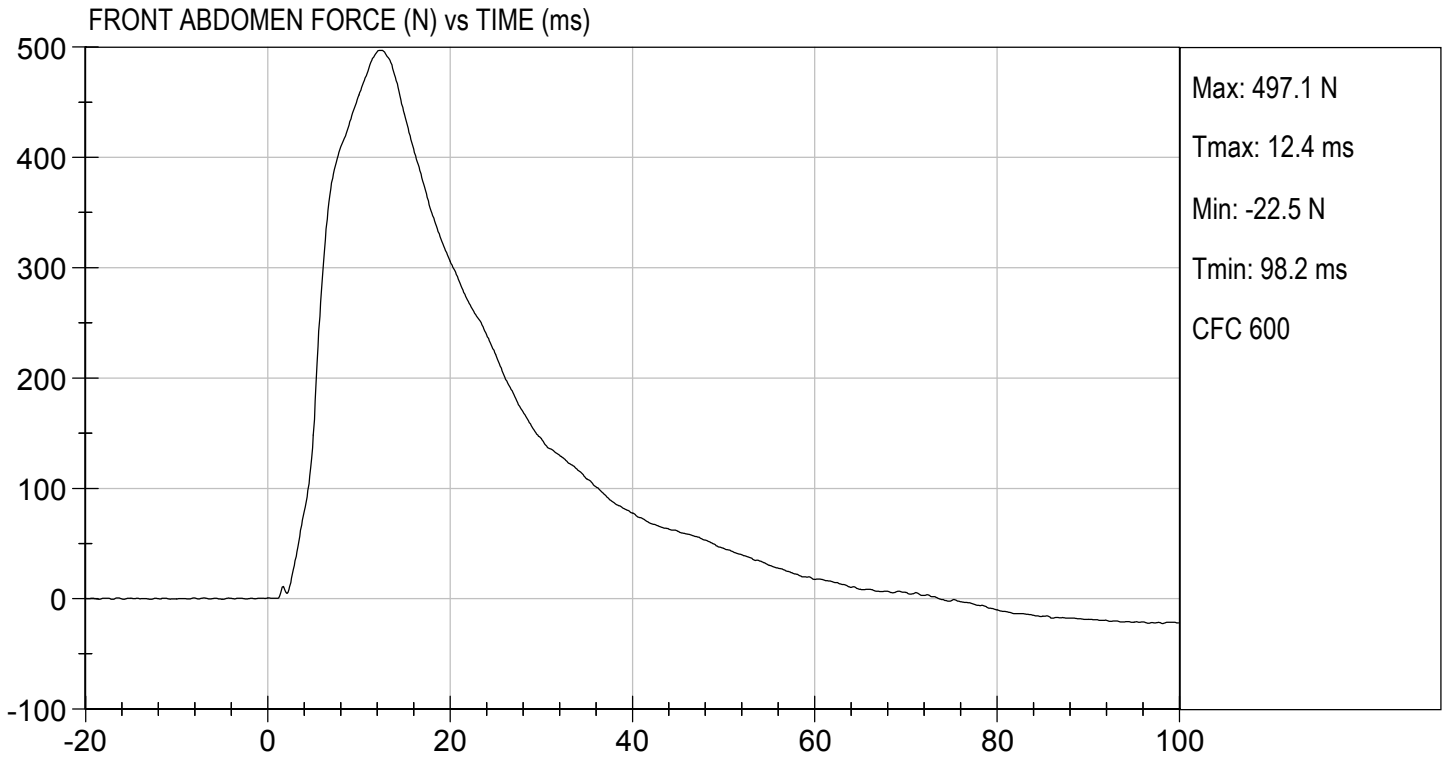
B. F. H.  
Approved By



TEST DESC: ABDOMEN IMPACT  
VELOCITY: 13.44 ft/s, 4.10 m/s

TEST DATE: 05/31/2019  
TEST #: D191687

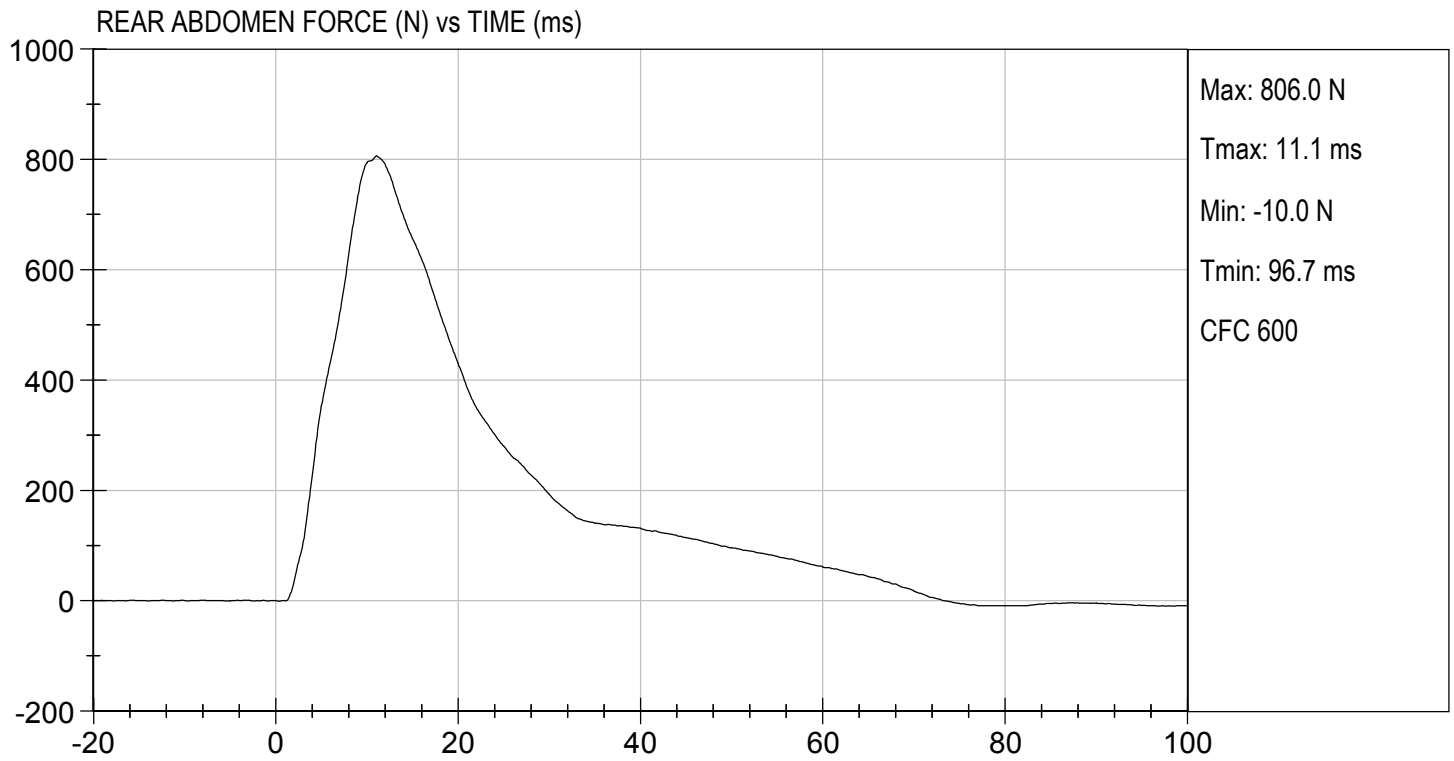






TEST DESC: ABDOMEN IMPACT  
VELOCITY: 13.44 ft/s, 4.10 m/s

TEST DATE: 05/31/2019  
TEST #: D191687



**MGA RESEARCH CORPORATION**  
**LUMBAR SPINE TEST**  
**ES-2re DUMMY**

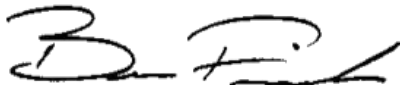
**ATD Serial No:** 032

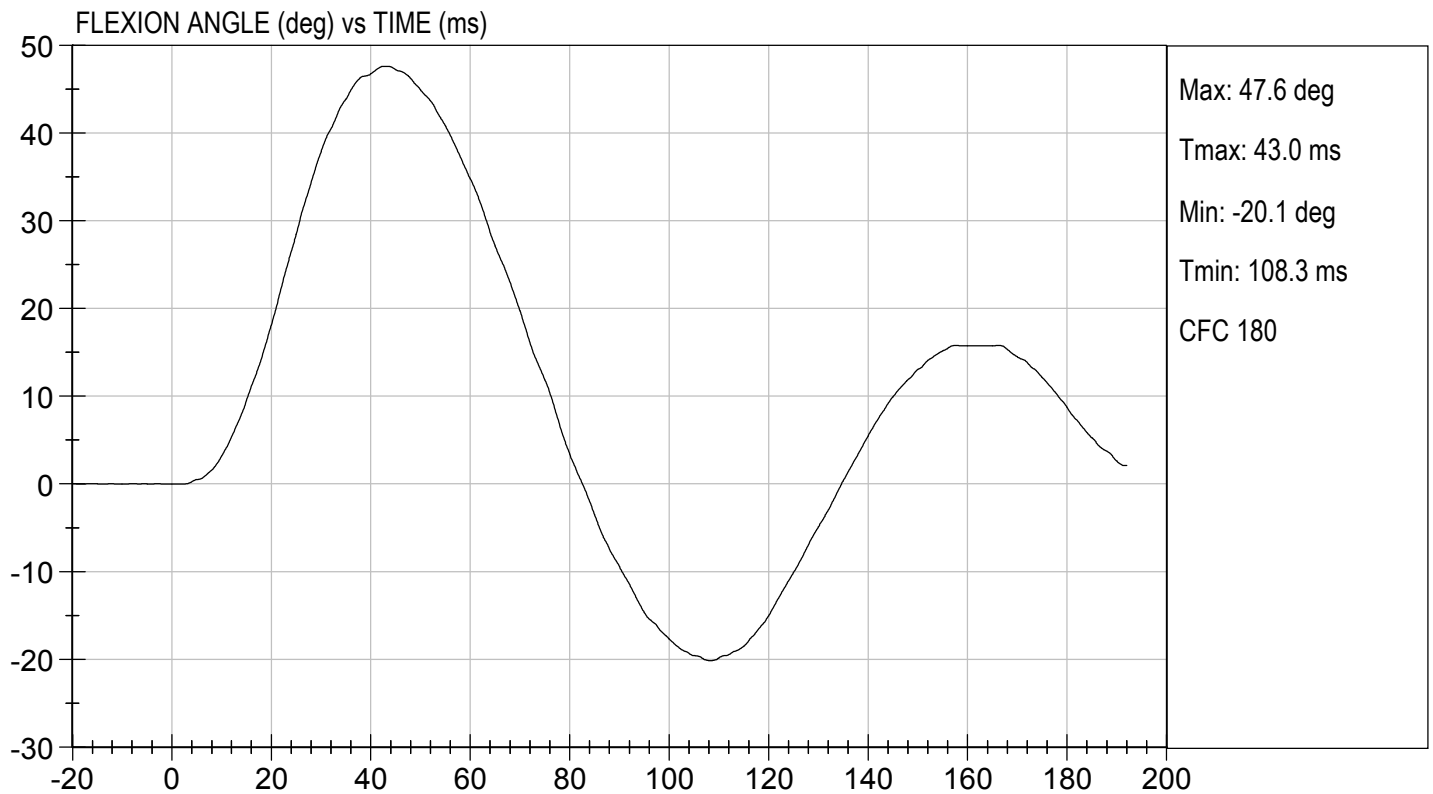
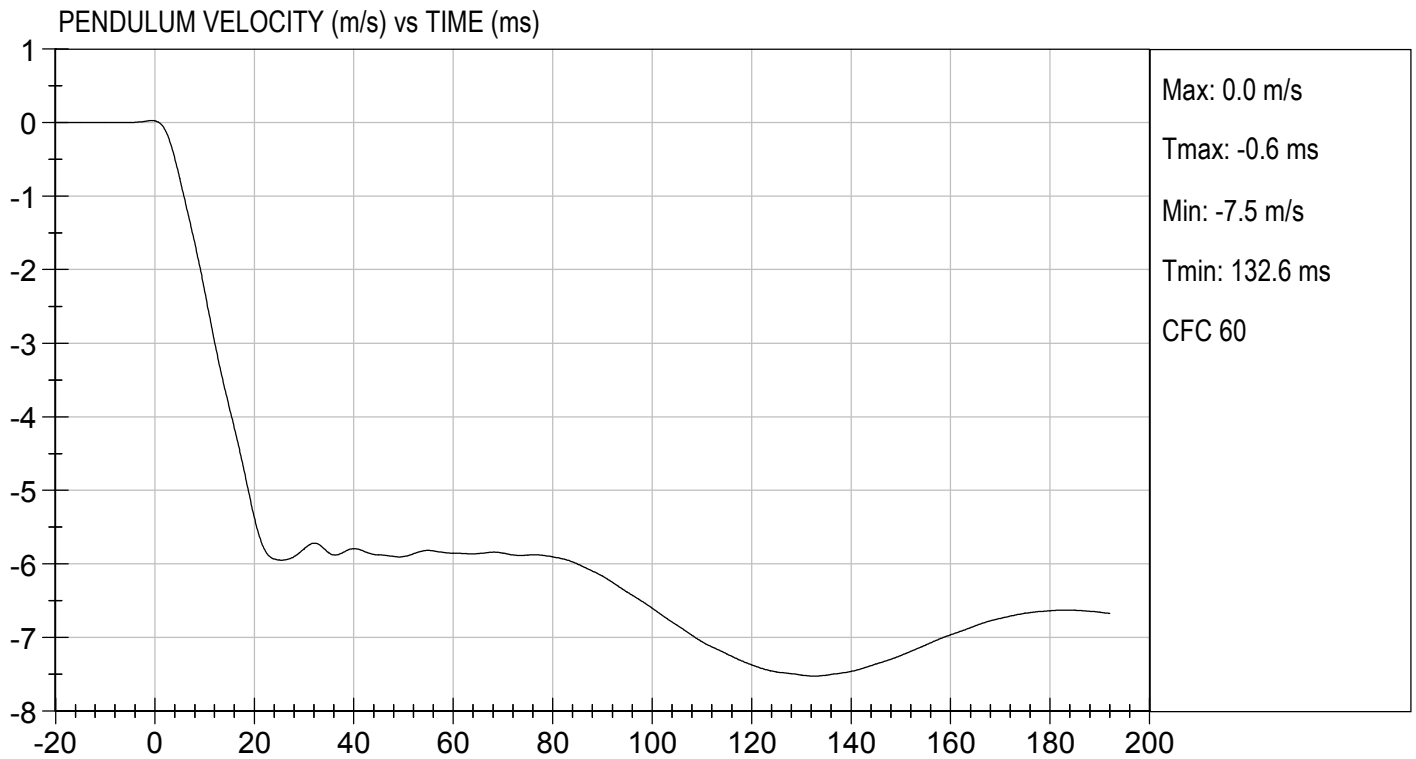
**Test I.D.:** D191688

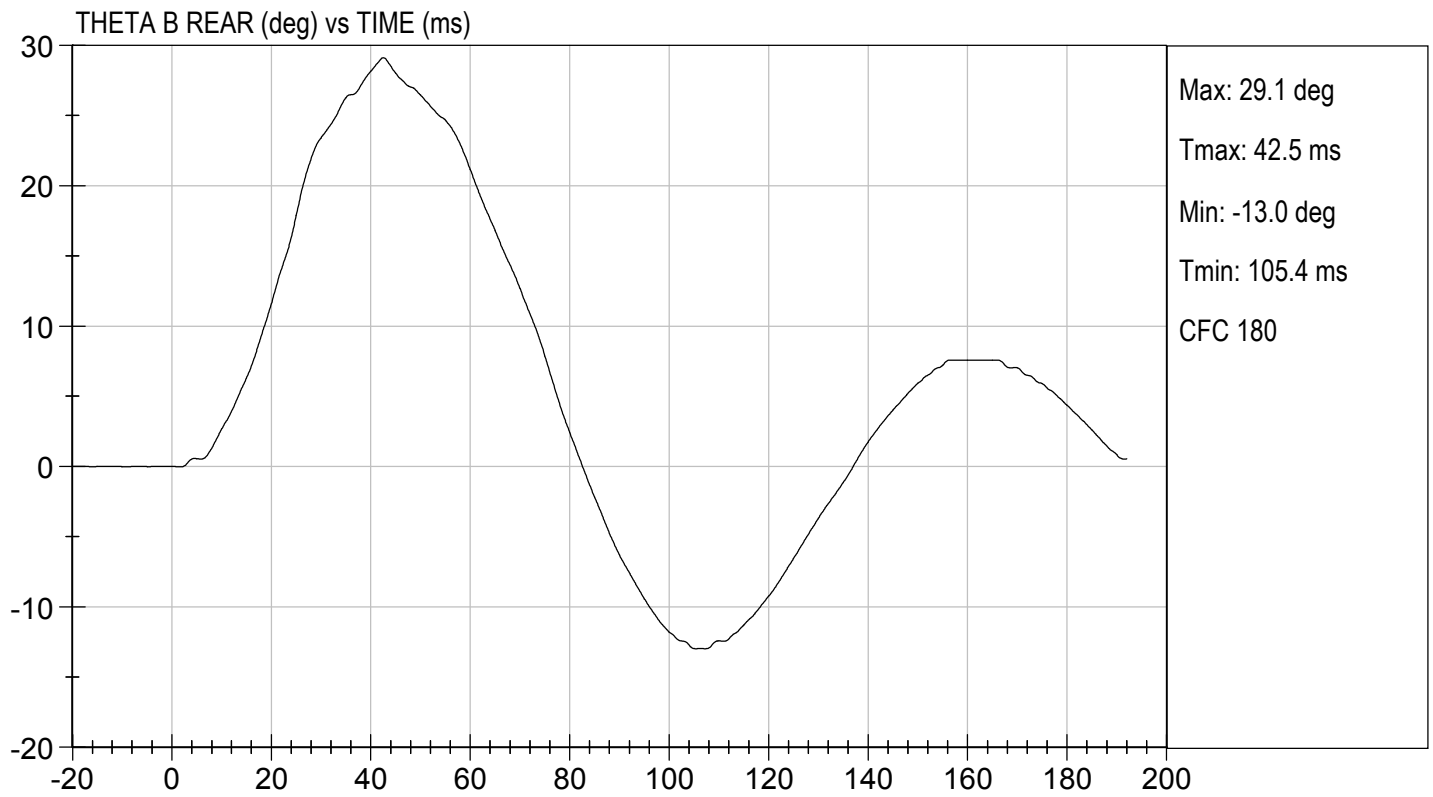
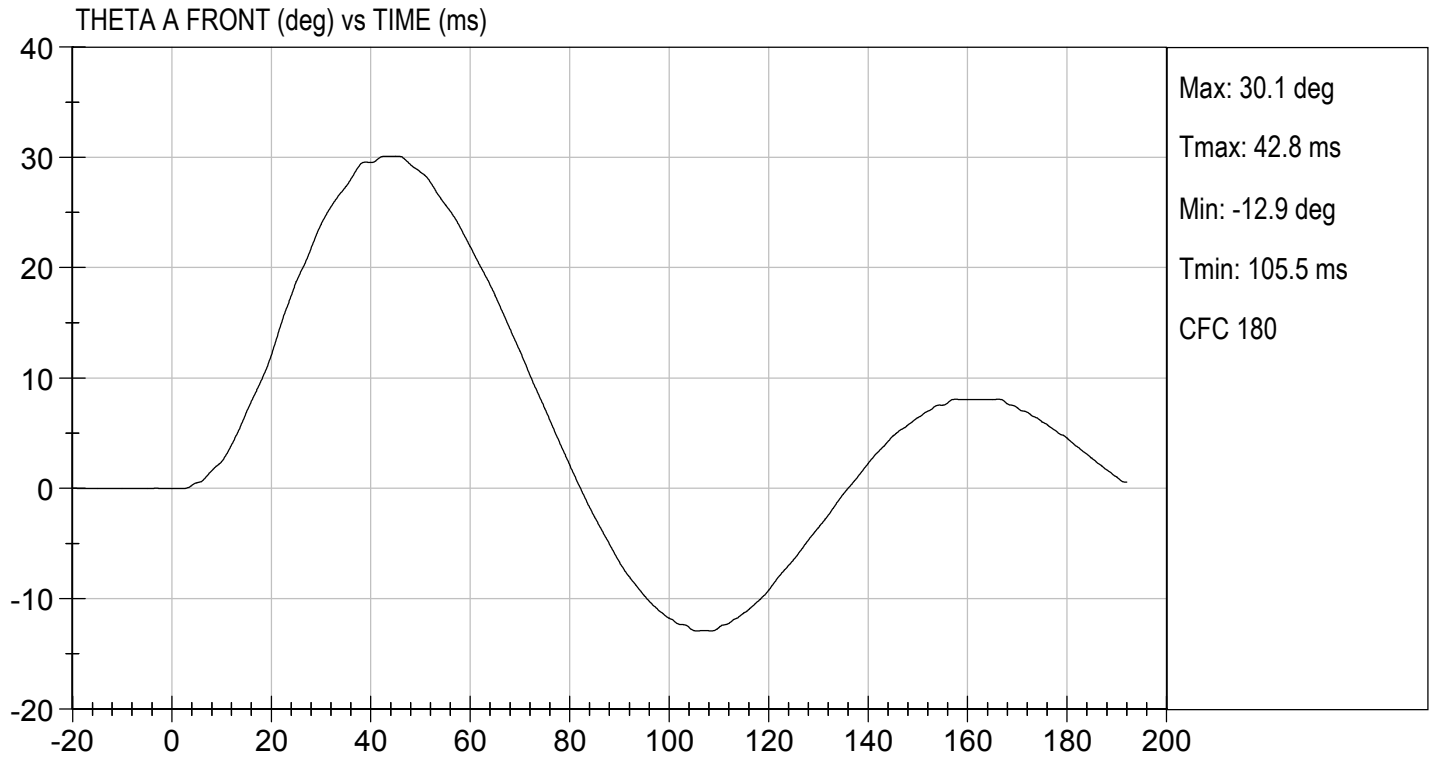
Tested Parameter	Units	Specification	Result	Pass/Fail	
Laboratory Temperature	deg C	20.6 to 22.2	21.7	Pass	
Laboratory Relative Humidity	%	10 to 70	48	Pass	
Pendulum Speed	m/s	5.95 to 6.15	6.05	Pass	
Pendulum Velocity	1 ms	m/s	-0.05 to 0.00	-0.01	Pass
	3.7 ms	m/s	-0.425 to -0.24	-0.411	Pass
	27 ms	m/s	-6.50 to -5.80	-5.93	Pass
	30 ms	m/s	>= -6.50	-5.80	Pass
Maximum Flexion Angle	deg	45.0 to 55.0	47.6	Pass	
Time of Maximum Flexion Angle	ms	39.0 to 53.0	43.0	Pass	
Headform Rotation Decay to Initial Position	ms	37 to 57	40	Pass	
<b>Overall Results</b>				<b>Pass</b>	

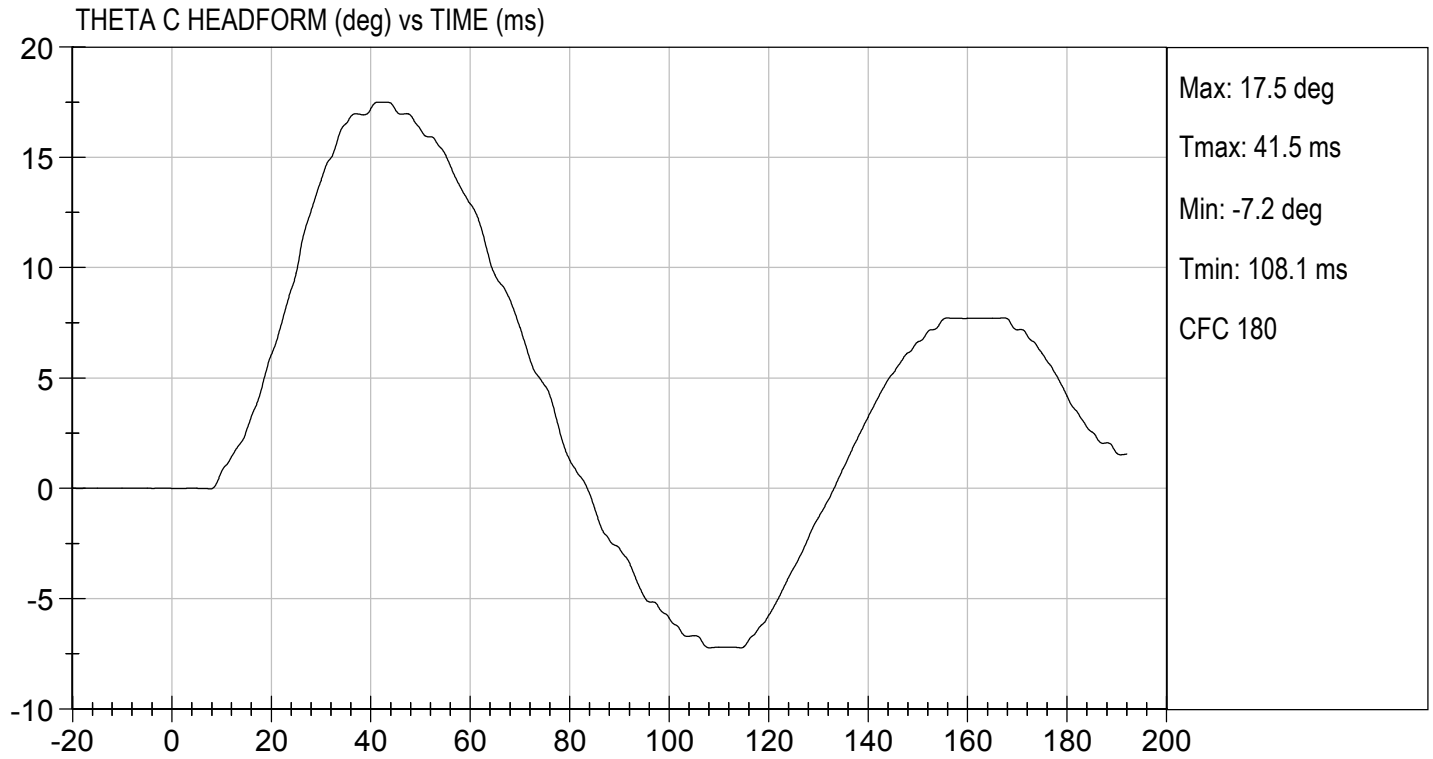
  
 Laboratory Technician

05/29/2019  
 Test Date

  
 Approved By










MGA RESEARCH CORPORATION

PELVIS TEST  
ES-2re DUMMY

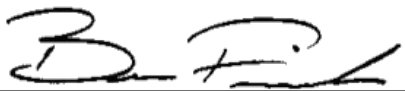
ATD Serial No: 032

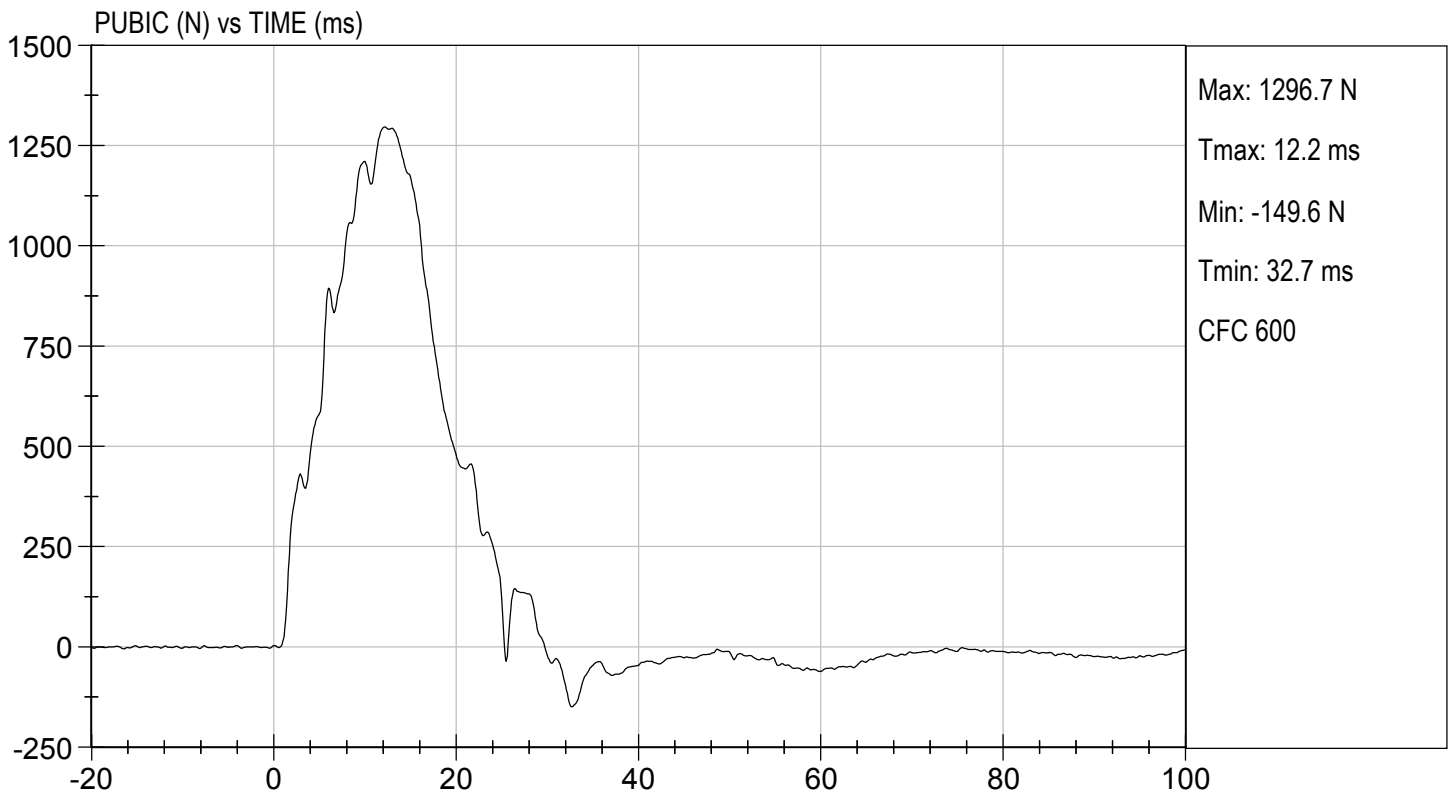
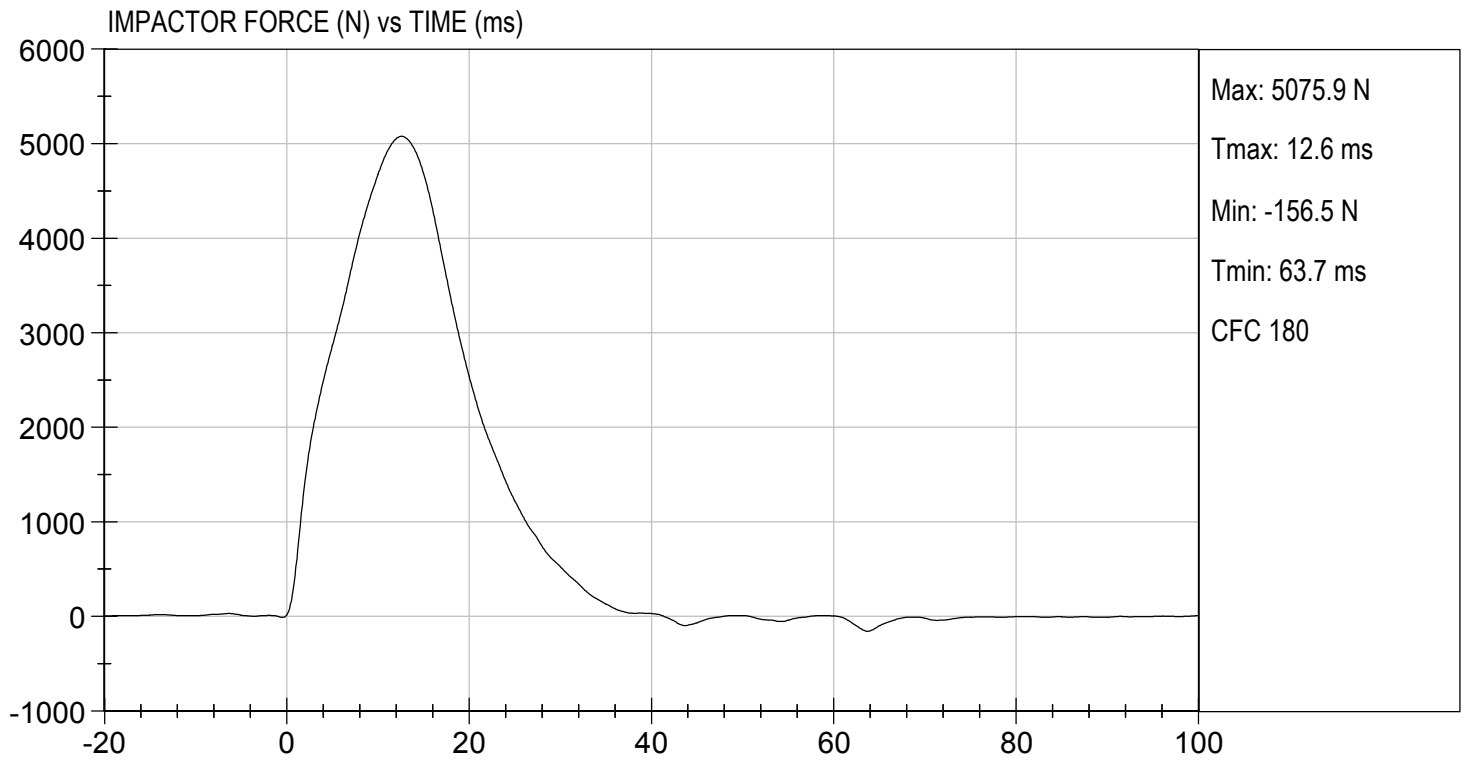
Test I.D: D191689

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.7	Pass
Laboratory Relative Humidity	%	10 to 70	51	Pass
Probe Speed	m/s	4.20 to 4.40	4.39	Pass
Maximum Impactor Force	N	4700 to 5400	5076	Pass
Time of Maximum Impactor Force	ms	11.8 to 16.1	12.6	Pass
Maximum Pubic Force	N	1230 to 1590	1297	Pass
Time of Maximum Pubic Force	ms	12.2 to 17.0	12.2	Pass
Overall Test Results				Pass

  
Laboratory Technician

05/31/2019  
Test Date

  
Approved By



**MGA RESEARCH CORPORATION**  
**THORAX IMPACT TEST**  
**ES-2re DUMMY**

ATD Serial No: 032

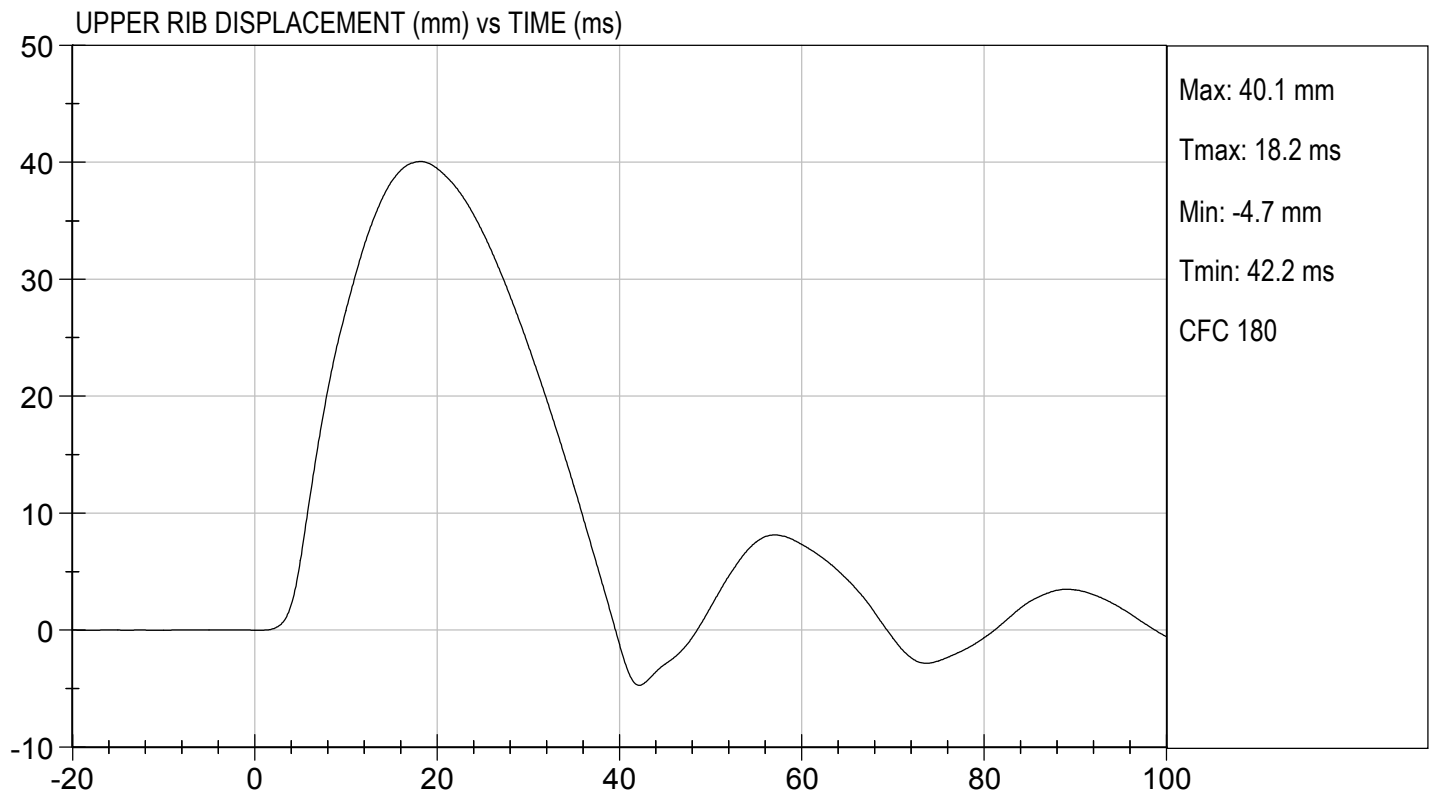
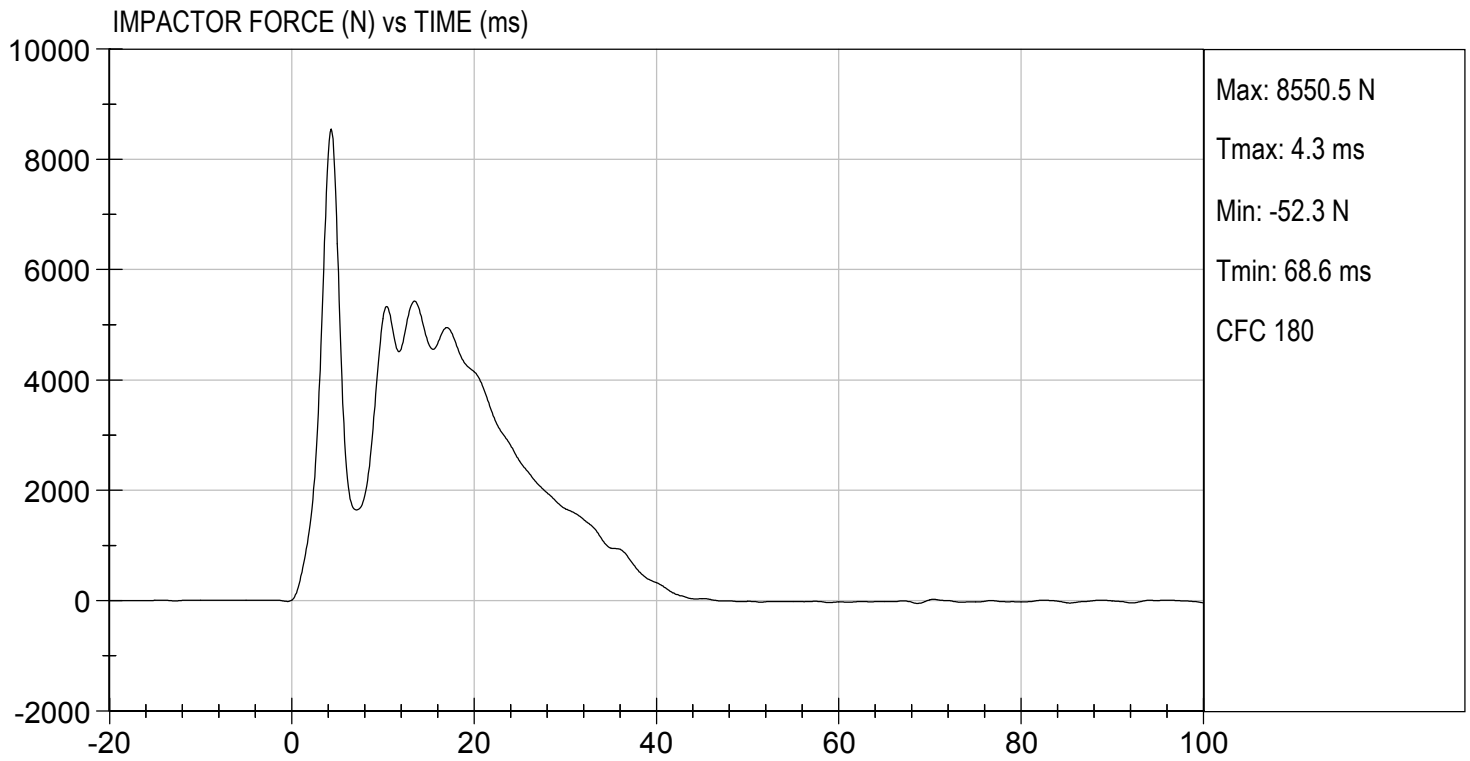
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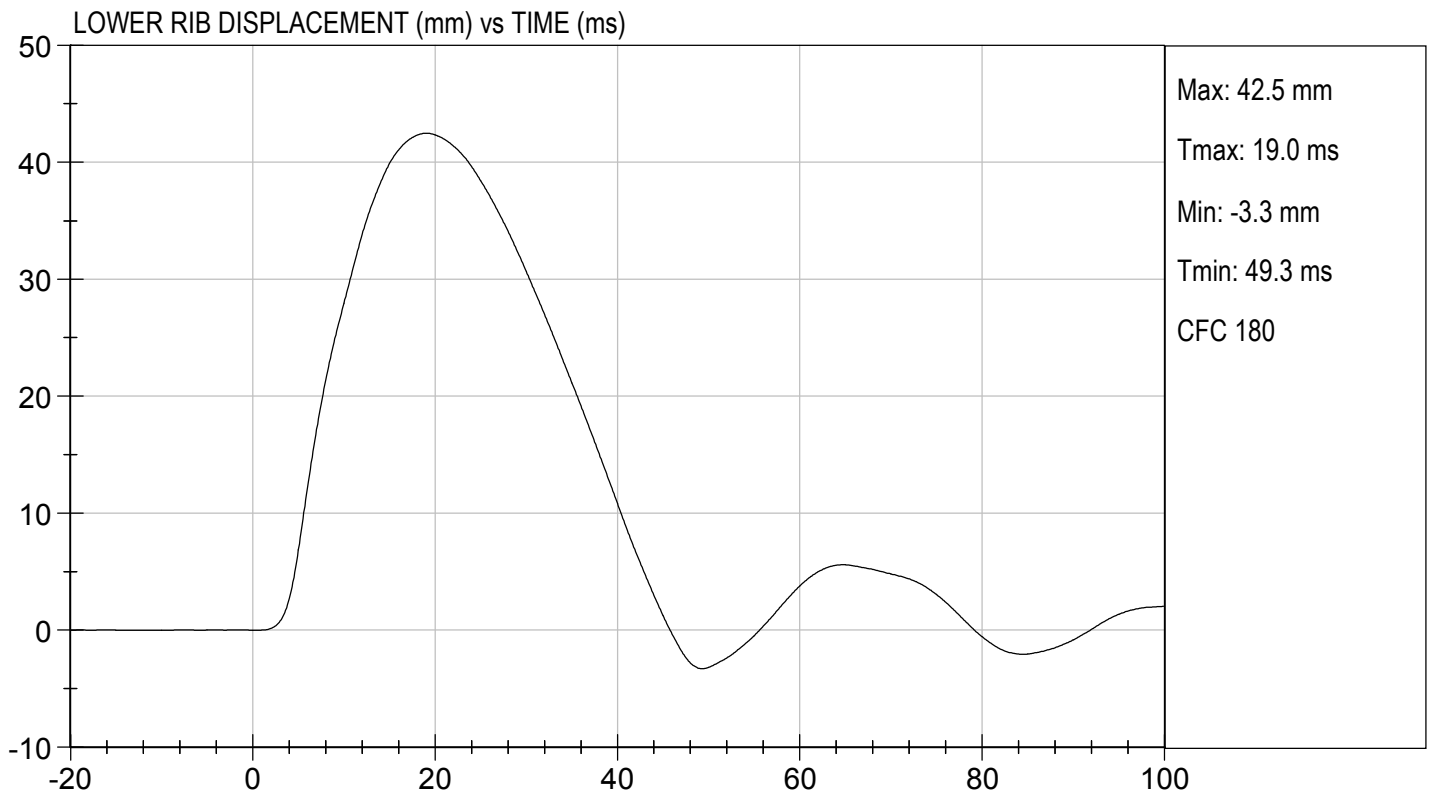
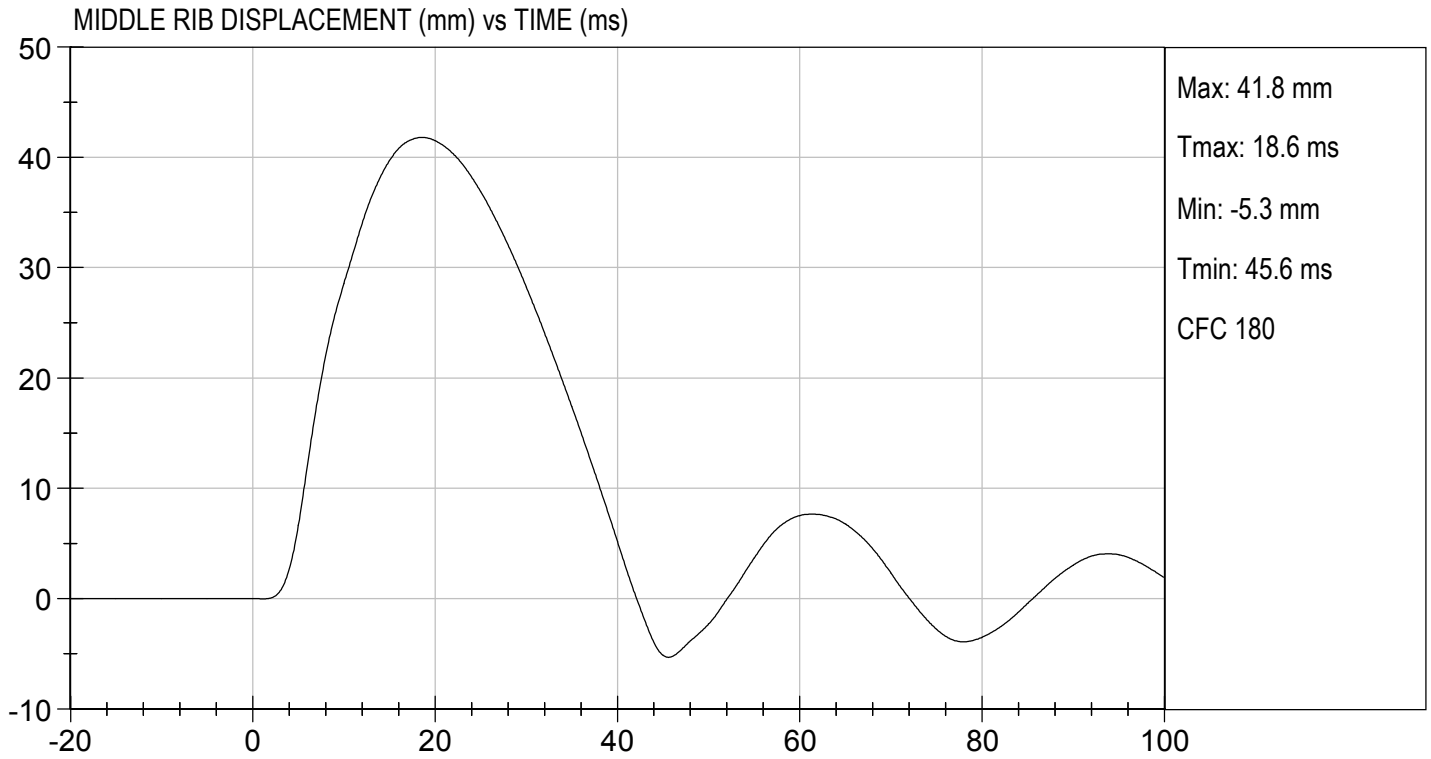
Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	20.9	Pass
Humidity	%	10 to 70	45	Pass
Probe Speed	m/s	5.40 to 5.60	5.52	Pass
Maximum Impactor Force (after 6 ms)	N	5100 to 6200	5430	Pass
Upper Rib Displacement	mm	34.0 to 41.0	40.1	Pass
Middle Rib Displacement	mm	37.0 to 45.0	41.8	Pass
Lower Rib Displacement	mm	37.0 to 44.0	42.5	Pass
Overall Test Results				Pass

*Jacob D Taylor*  
 Laboratory Technician

07/10/2019  
 Test Date

*B. F. [Signature]*  
 Approved By





**CALIBRATION TEST RESULTS**

**POST-TEST**

**EUROSID 2 (ES-2RE) MALE – DRIVER ATD**

**ES-2re External Measurements**  
**SN: 032**

<b>No.</b>	<b>Name</b>	<b>Spec. (mm)</b>	<b>Result</b>	<b>Pass/Fail</b>
1	Sitting Height	900 - 918	915	Pass
2	Seat to Shoulder Joint	558 - 572	568	Pass
3	Seat to Lower Face of Thoracic Spine Box	346 - 356	355	Pass
4	Seat to Hip Joint (center of bolt)	97 - 103	98	Pass
5	Sole to Seat, Sitting	333 - 451	440	Pass
6	Head Width	152 - 158	157	Pass
7	Shoulder/Arm Width	461 - 479	464	Pass
8	Thorax Width	322 - 332	323	Pass
9	Abdomen Width	273 - 287	281	Pass
10	Pelvis Lap Width	359 - 373	370	Pass
11	Head Depth	196 - 206	203	Pass
12	Thorax Depth	262 - 272	264	Pass
13	Abdomen Depth	194 - 204	196	Pass
14	Pelvis Depth	235 - 245	236	Pass
15	Back of Buttocks to Hip Joint (center of bolt)	150 - 160	151	Pass
16	Back of Buttocks to Front Knee	597 - 615	607	Pass

**MGA RESEARCH CORPORATION**  
**HEAD DROP TEST**  
**ES-2re DUMMY**

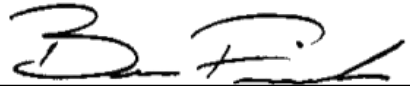
ATD Serial No: 032

Test ID: D192201

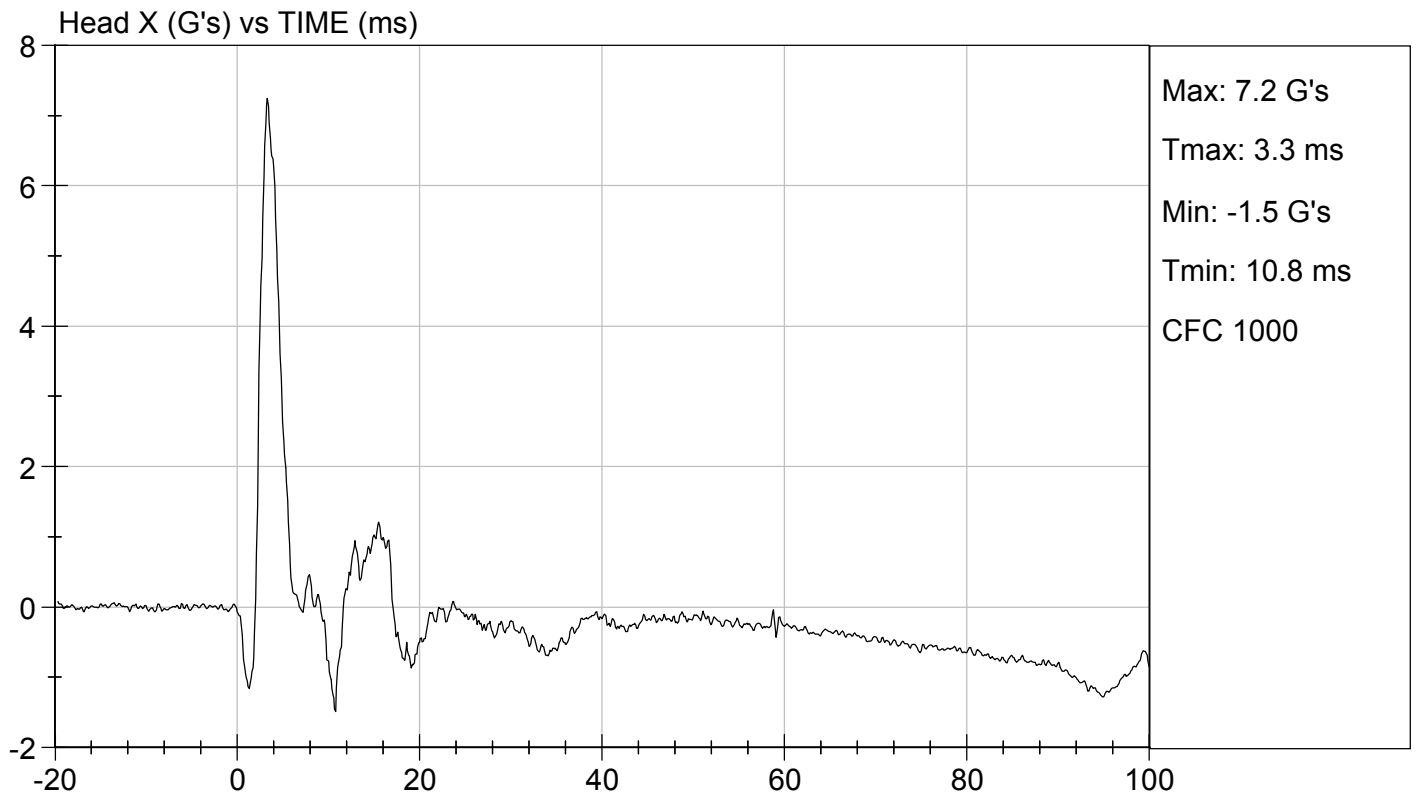
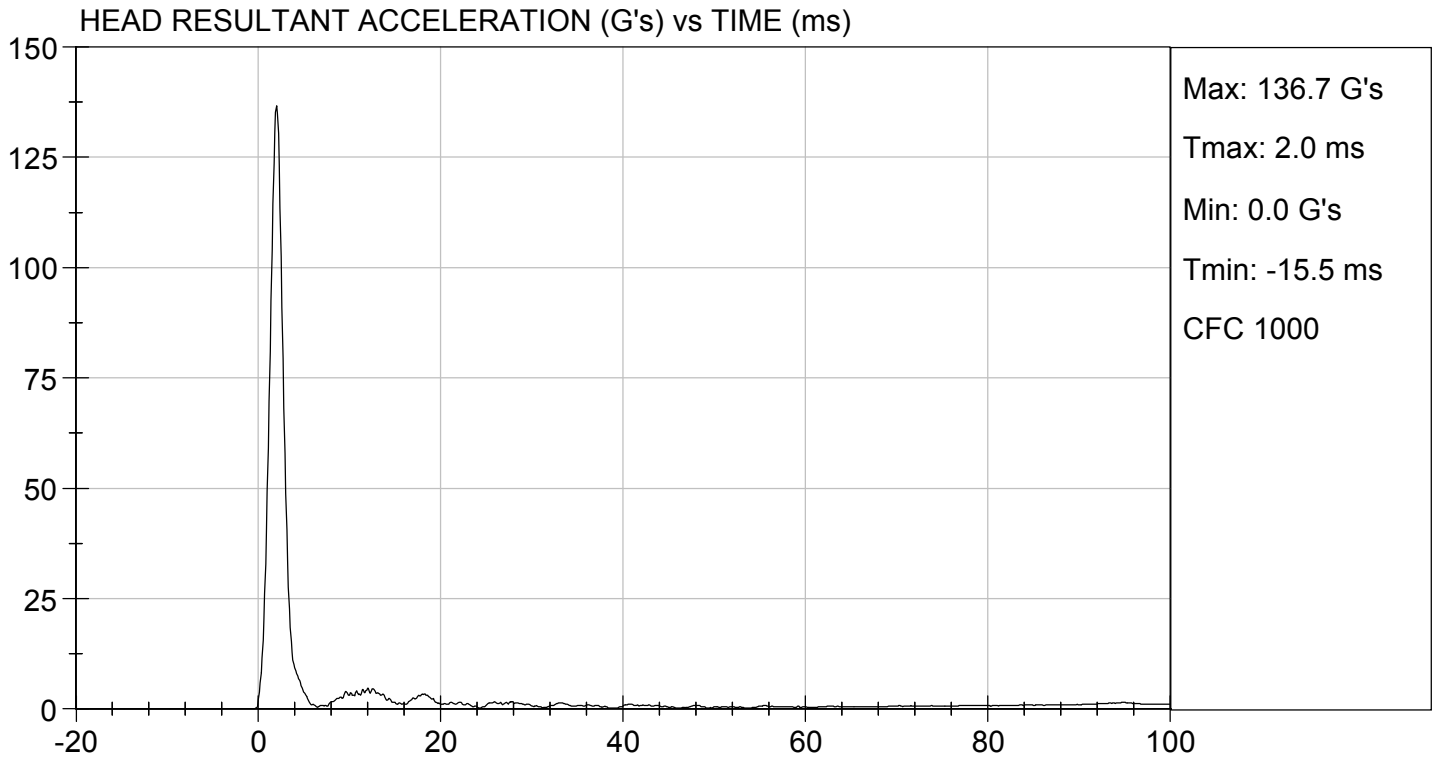
Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	21.5	Pass
Laboratory Relative Humidity	%	10 to 70	45	Pass
Peak Resultant Acceleration	G's	125 to 155	137	Pass
Peak Longitudinal Acceleration	G's	<= +/- 15.0	7.2	Pass
Unimodal	N/A	Yes	Yes	Pass
Oscillations	N/A	within 15% of peak	Yes	Pass
Overall Test Results				Pass

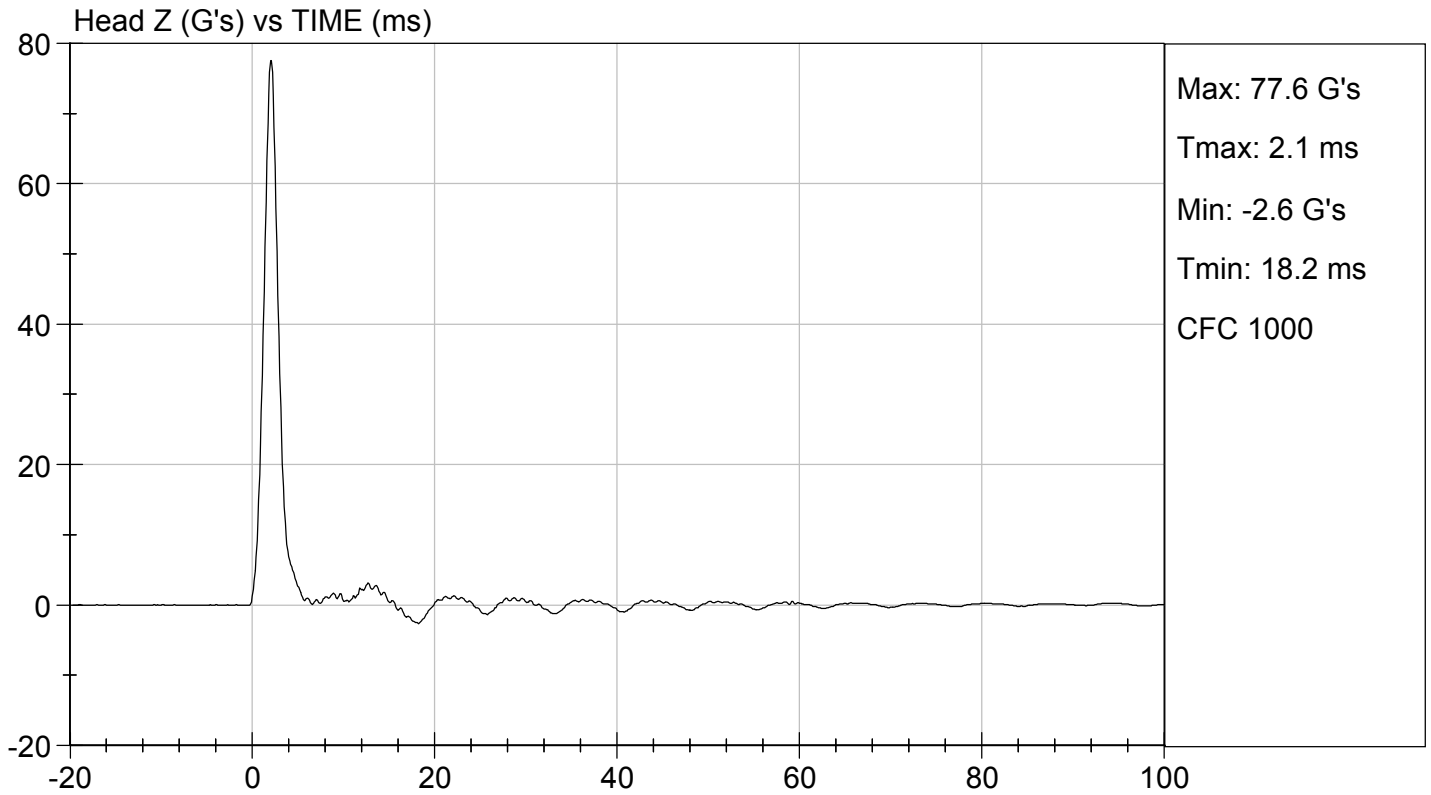
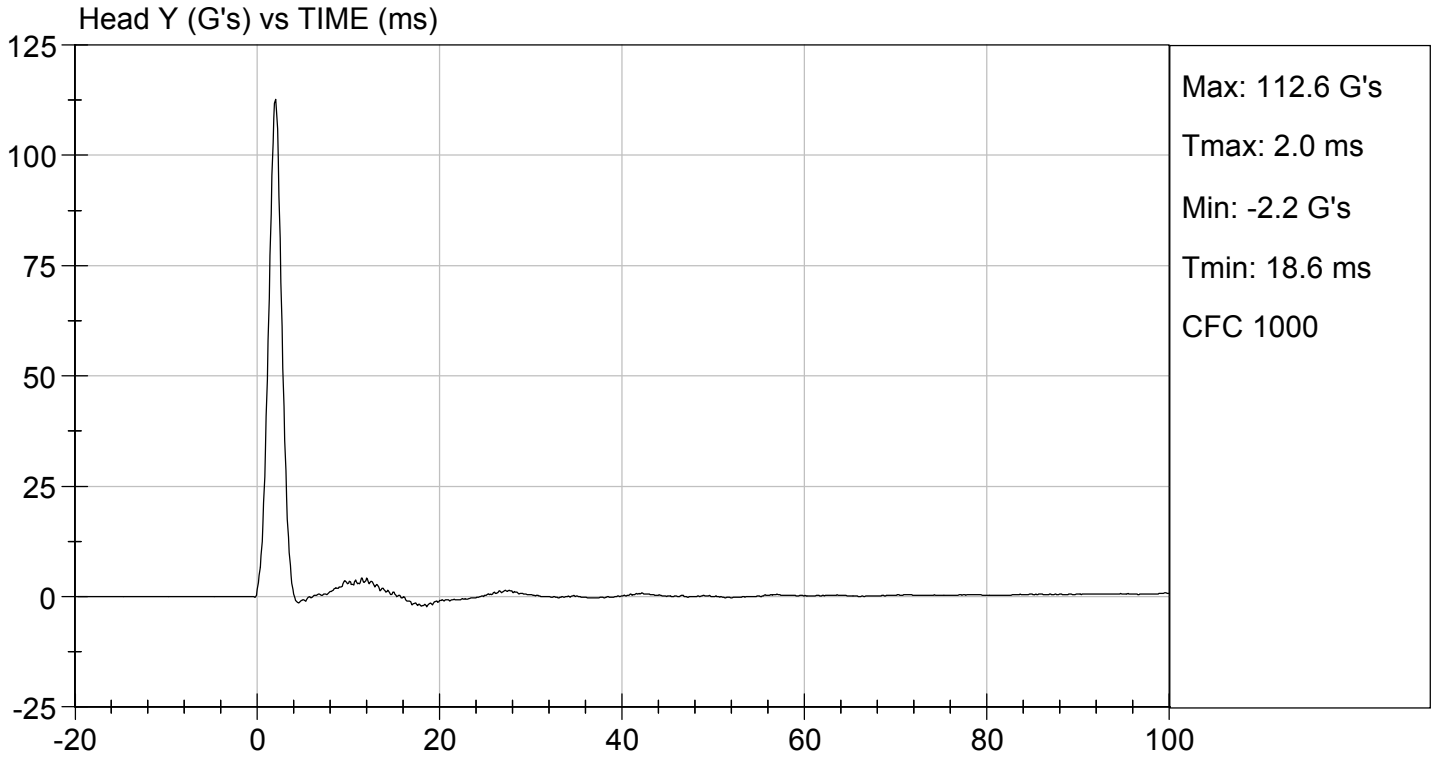
  
 Laboratory Technician

07/18/2019  
 Test Date

  
 Approved By







**MGA RESEARCH CORPORATION**  
**NECK PENDULUM TEST**  
**ES-2re DUMMY**

ATD Serial No: 032

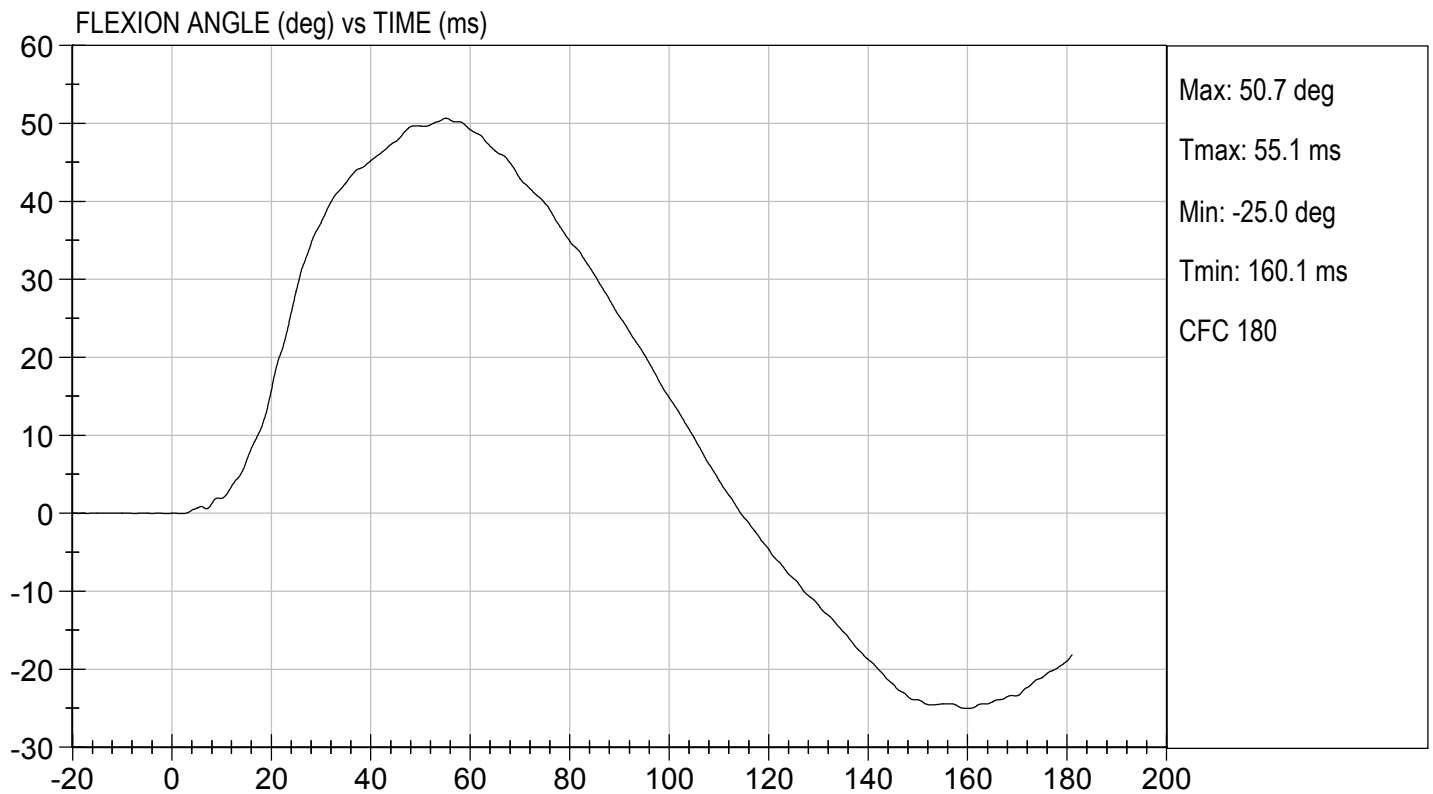
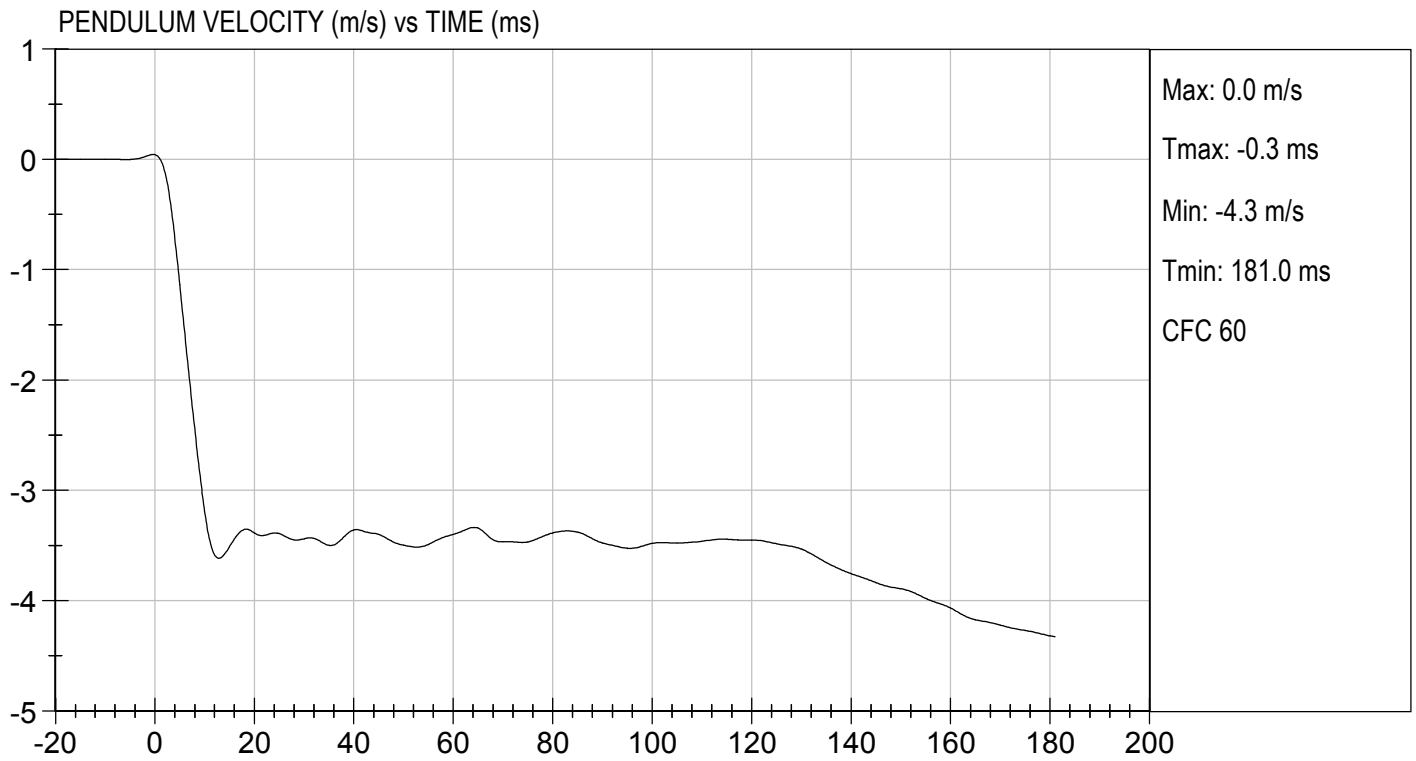
Test I.D.: D192202

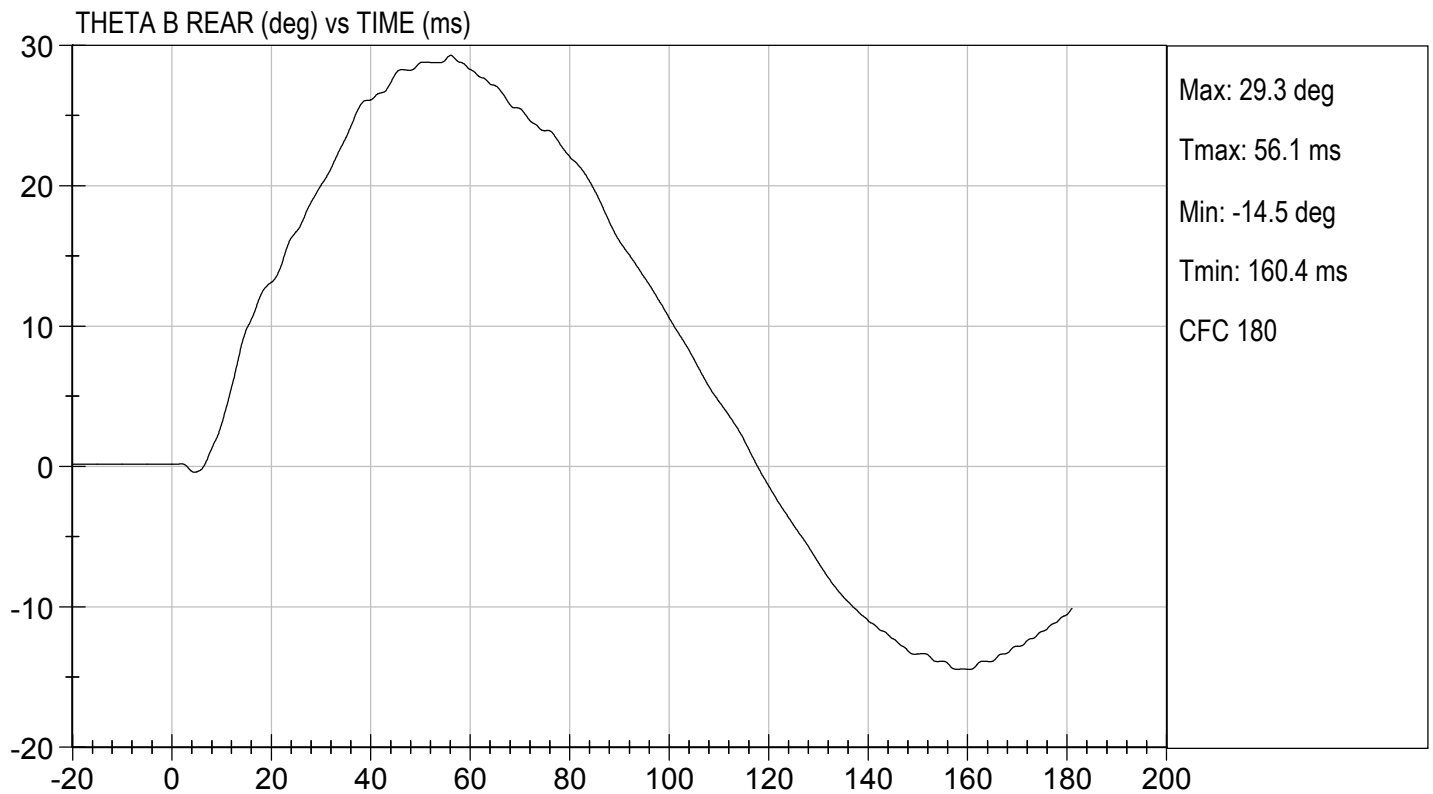
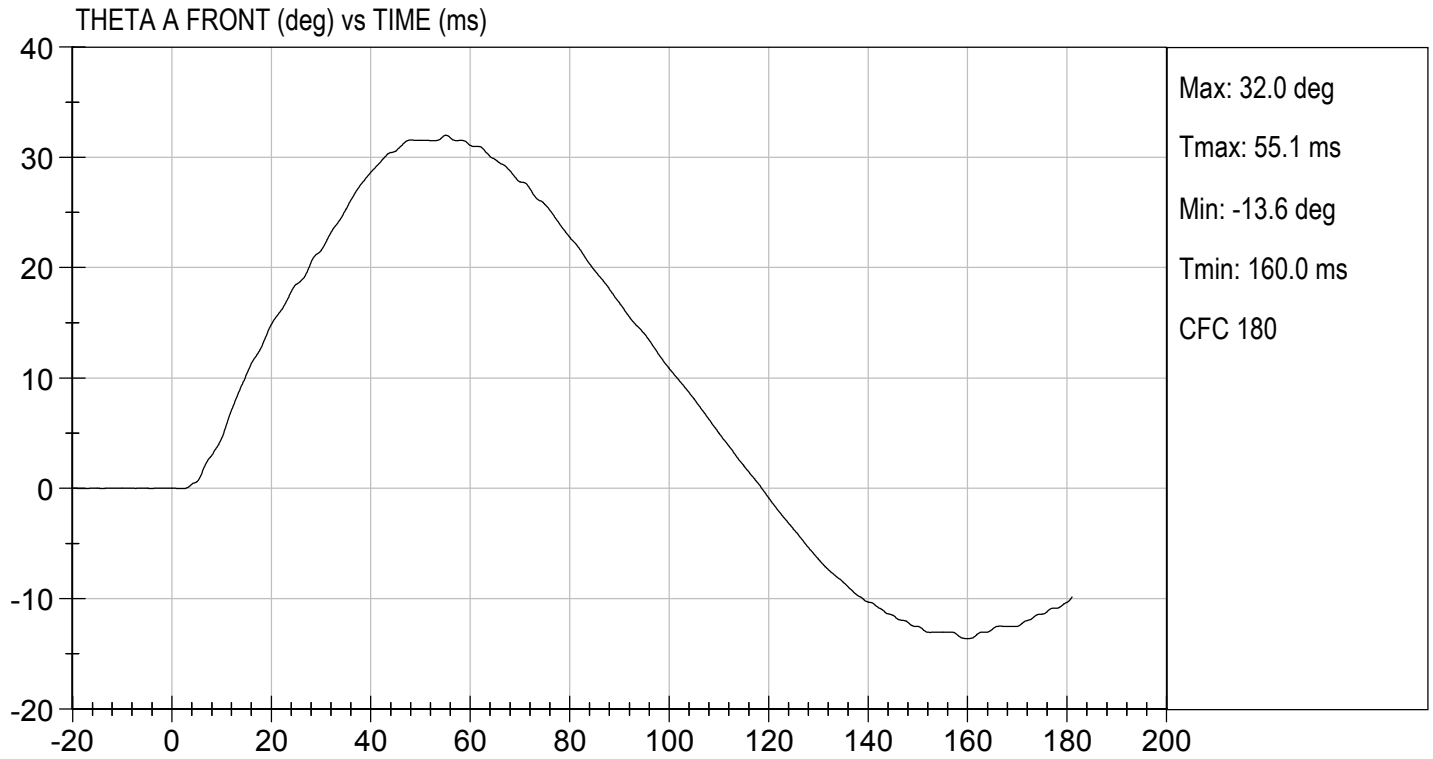
Tested Parameter	Units	Specification	Result	Pass/Fail	
Laboratory Temperature	deg C	20.6 to 22.2	21.5	Pass	
Laboratory Relative Humidity	%	10 to 70	45	Pass	
Pendulum Speed	m/s	3.30 to 3.50	3.43	Pass	
Pendulum Velocity	1 ms	m/s	-0.05 to 0.00	0.00	Pass
	3 ms	m/s	-0.25 to -0.375	-0.35	Pass
	14 ms	m/s	-3.20 to -3.70	-3.58	Pass
	17 ms	m/s	>= -3.70	-3.38	Pass
Maximum Flexion Angle	deg	49.0 to 59.0	50.7	Pass	
Time of Maximum Flexion Angle	ms	54.0 to 66.0	55.1	Pass	
Head Rotation Decay Time to 0 Degree	ms	53.0 to 88.0	59.3	Pass	
Overall Results				Pass	

*Danielle Redinlaugh*  
 Laboratory Technician

07/18/2019  
 Test Date

*B. F. H.*  
 Approved By

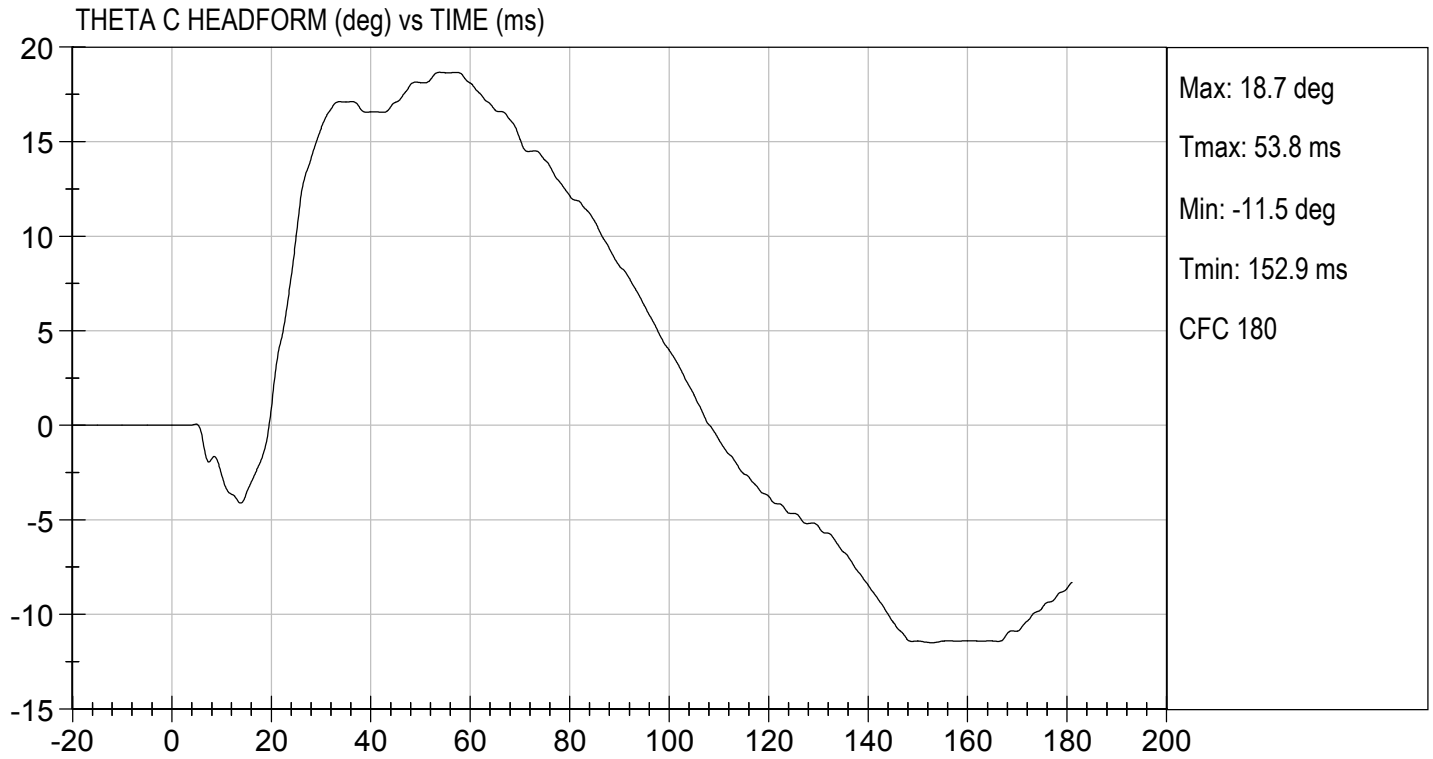






TEST DESC: NECK BENDING  
VELOCITY: 11.26 ft/s, 3.43 m/s

TEST DATE: 07/18/2019  
TEST #: D192202



**MGA RESEARCH CORPORATION**  
**SHOULDER IMPACT TEST**  
**ES-2re DUMMY**

ATD Serial No: 032

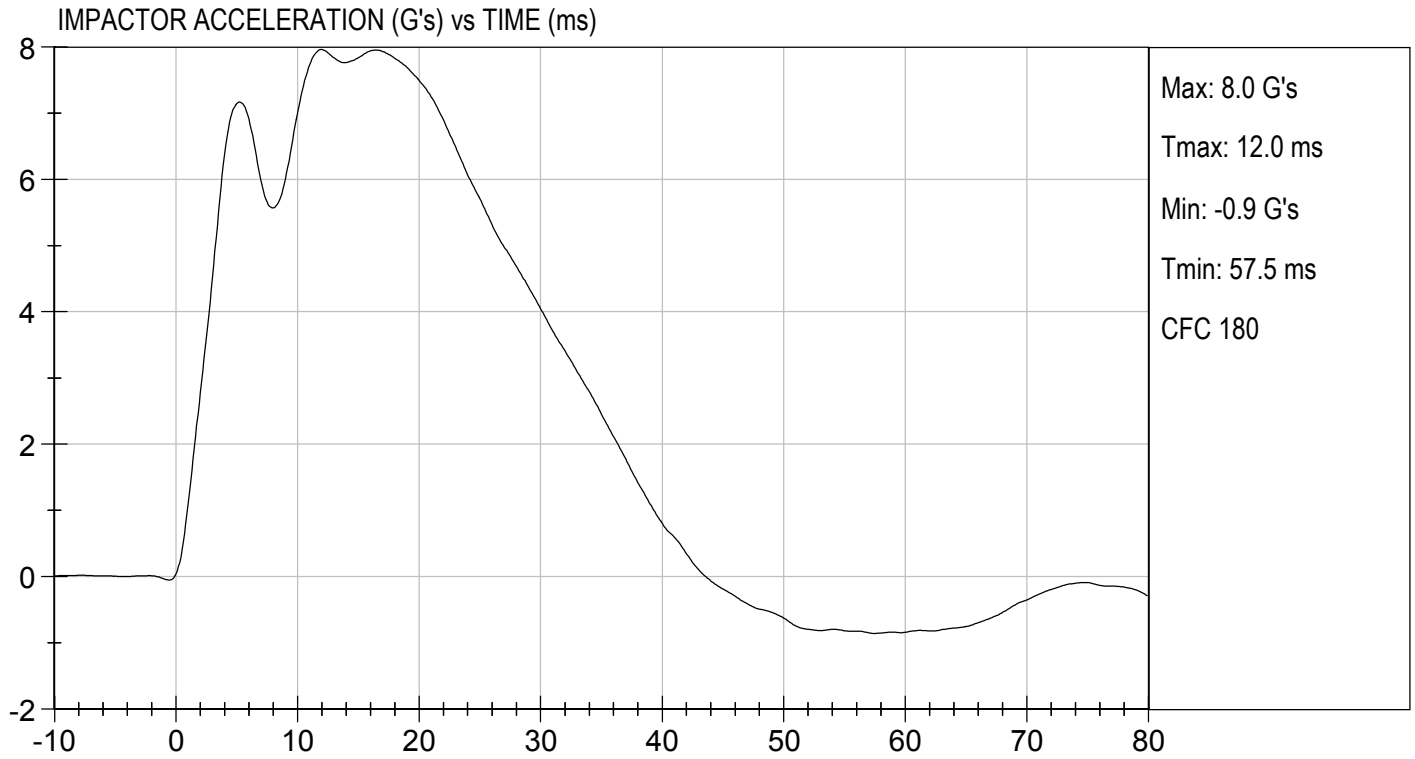
Test I.D: D192203

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.5	Pass
Laboratory Relative Humidity	%	10 to 70	45	Pass
Pendulum Speed	m/s	4.20 to 4.40	4.2	Pass
Peak Impactor Acceleration	G's	7.5 to 10.5	8.0	Pass
Overall Test Results				Pass

*Danielle Redinlaugh*  
 Laboratory Technician

07/18/2019  
 Test Date

*B. Fink*  
 Approved By





MGA RESEARCH CORPORATION

UPPER RIB TEST

ES-2re DUMMY

ATD Serial No: 032

Test I.D: D192204

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.5	Pass
Laboratory Relative Humidity	%	10 to 70	45	Pass
Displacement at 459 mm	mm	36.0 to 40.0	39.5	Pass
Displacement at 815 mm	mm	46.0 to 51.0	50.6	Pass
Overall Test Results				Pass

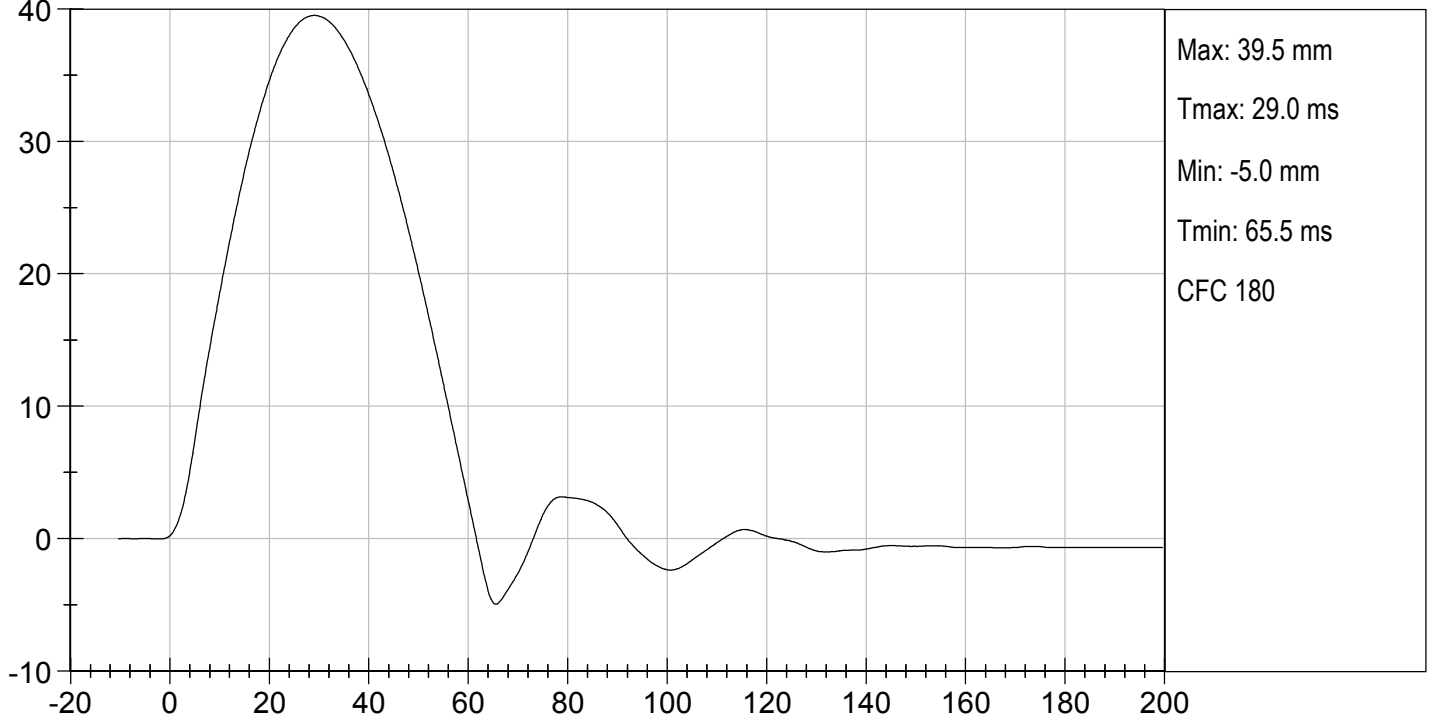
Danielle Redinlaugh  
Laboratory Technician

07/18/2019  
Test Date

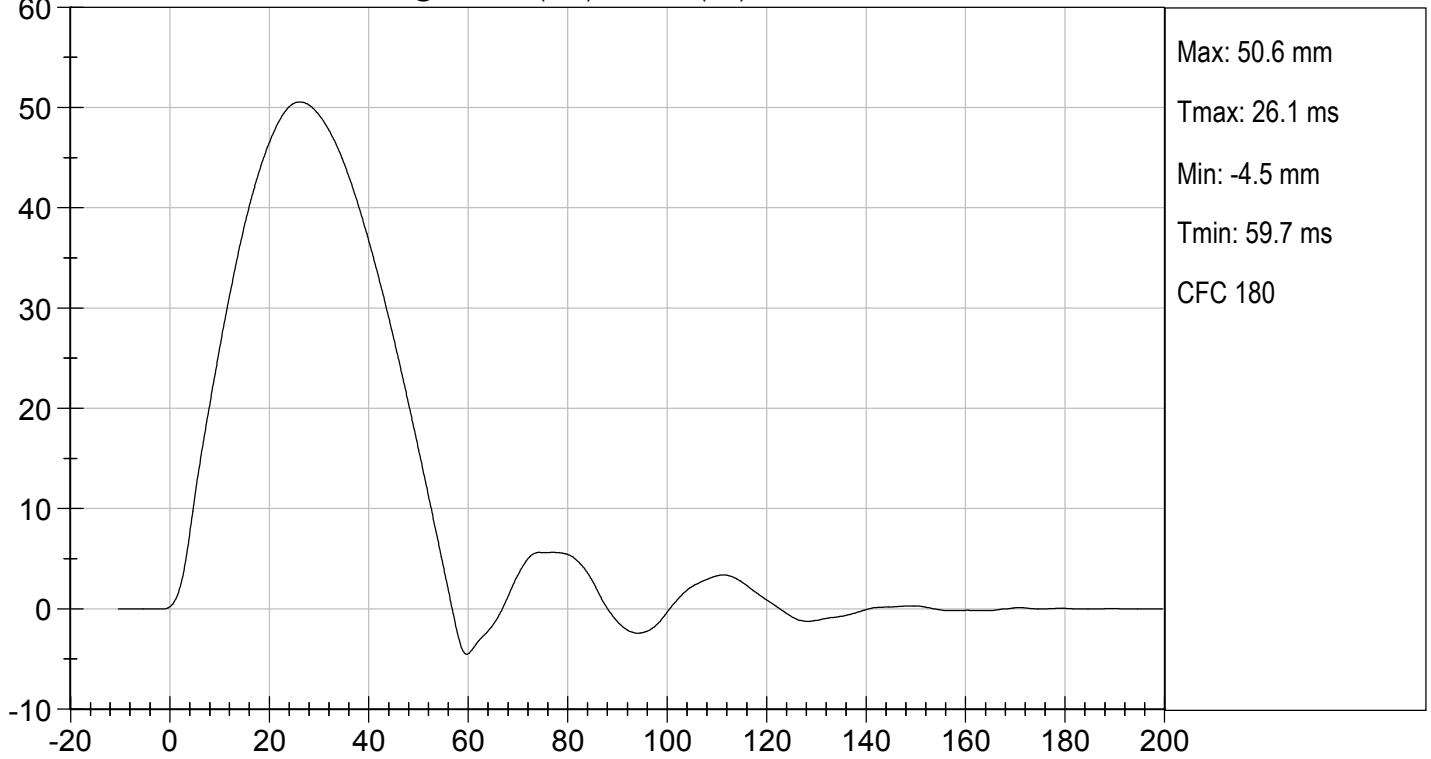
B. Fink  
Approved By



UPPER RIB DISPLACEMENT @ 459 mm (mm) vs TIME (ms)



UPPER RIB DISPLACEMENT @ 815 mm (mm) vs TIME (ms)



MGA RESEARCH CORPORATION


MID RIB TEST

ES-2re DUMMY

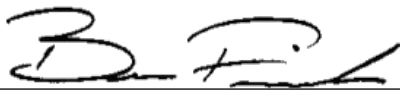
ATD Serial No: 032

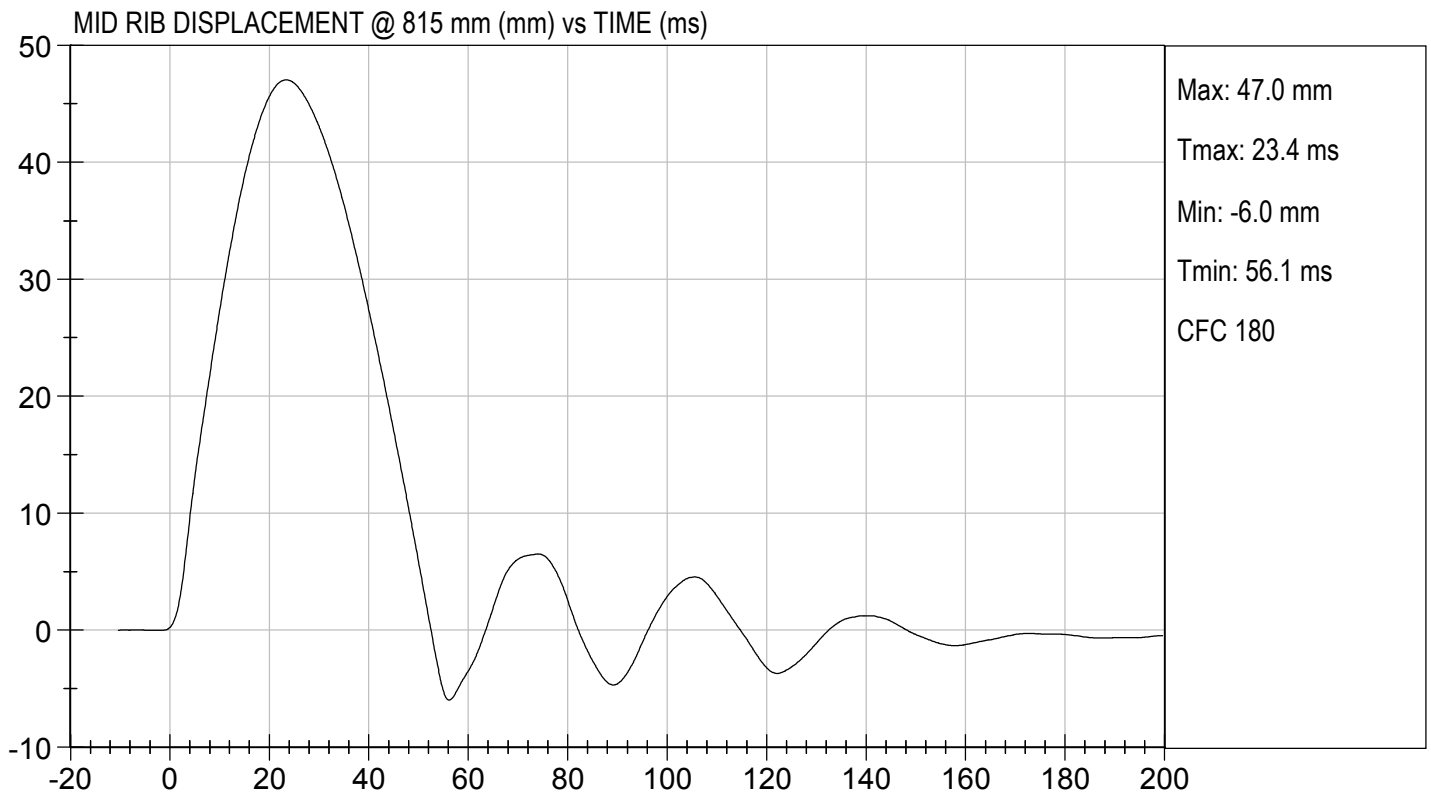
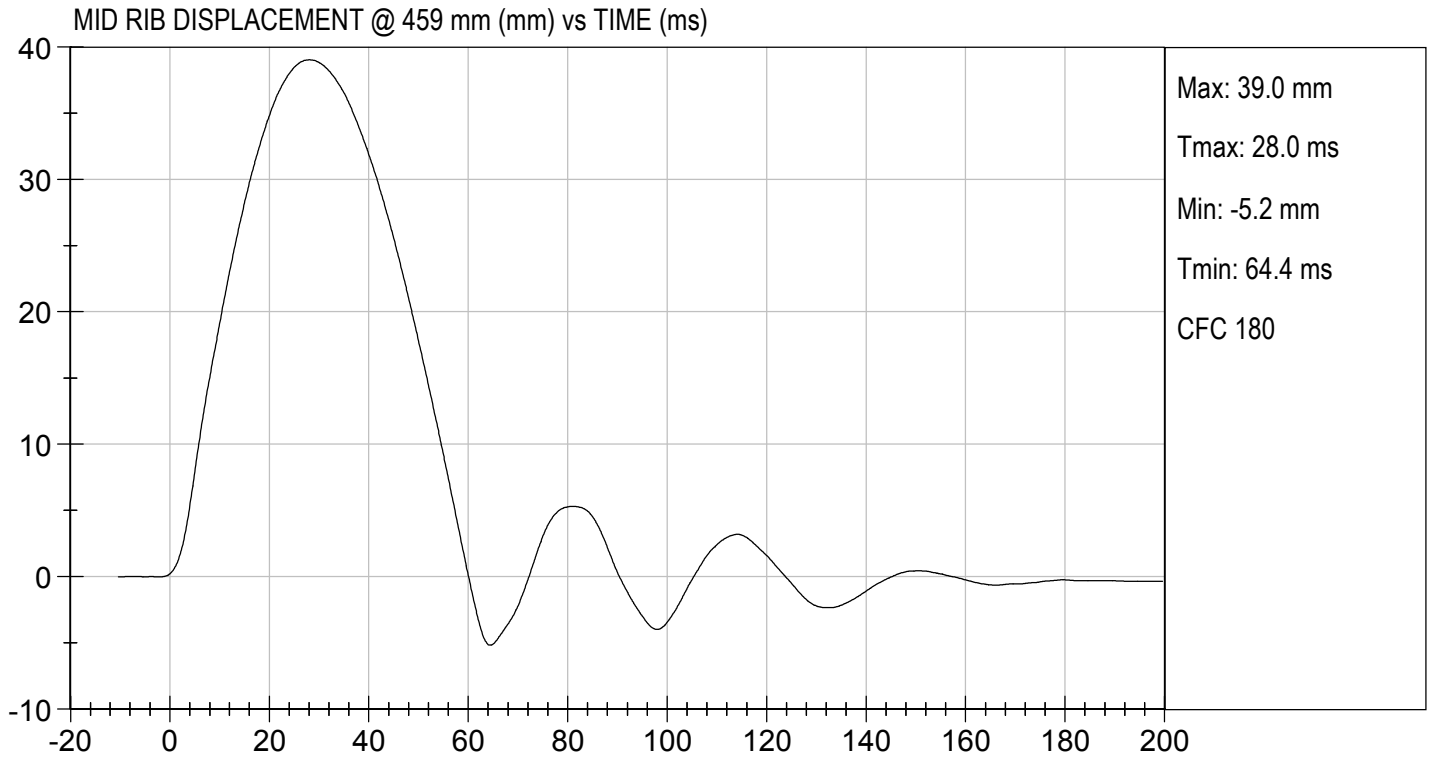
Test I.D: D192205

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.5	Pass
Laboratory Relative Humidity	%	10 to 70	45	Pass
Displacement at 459 mm	mm	36.0 to 40.0	39.0	Pass
Displacement at 815 mm	mm	46.0 to 51.0	47.1	Pass
Overall Test Results				Pass

  
Laboratory Technician

07/18/2019  
Test Date

  
Approved By



MGA RESEARCH CORPORATION

LOWER RIB TEST

ES-2re DUMMY

ATD Serial No: 032

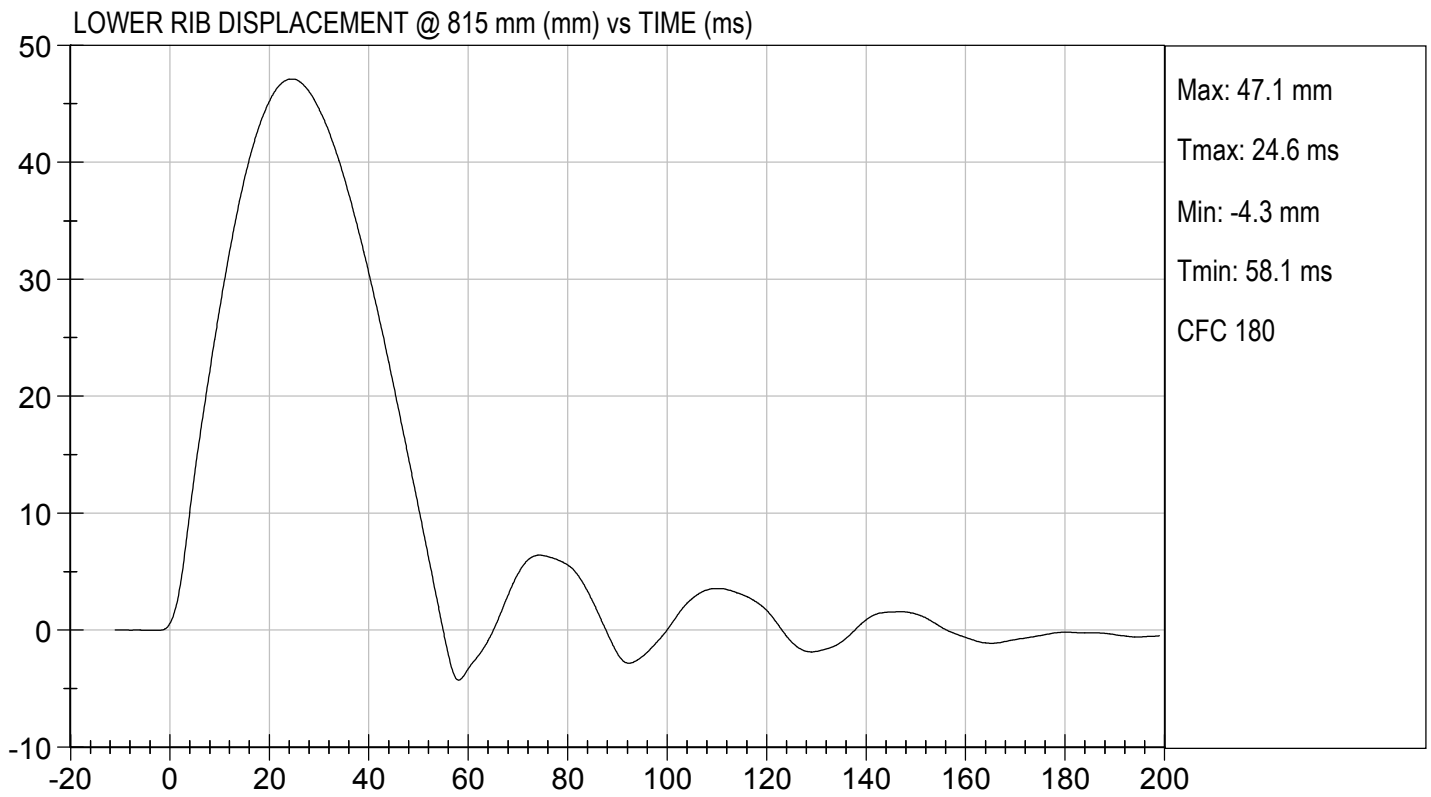
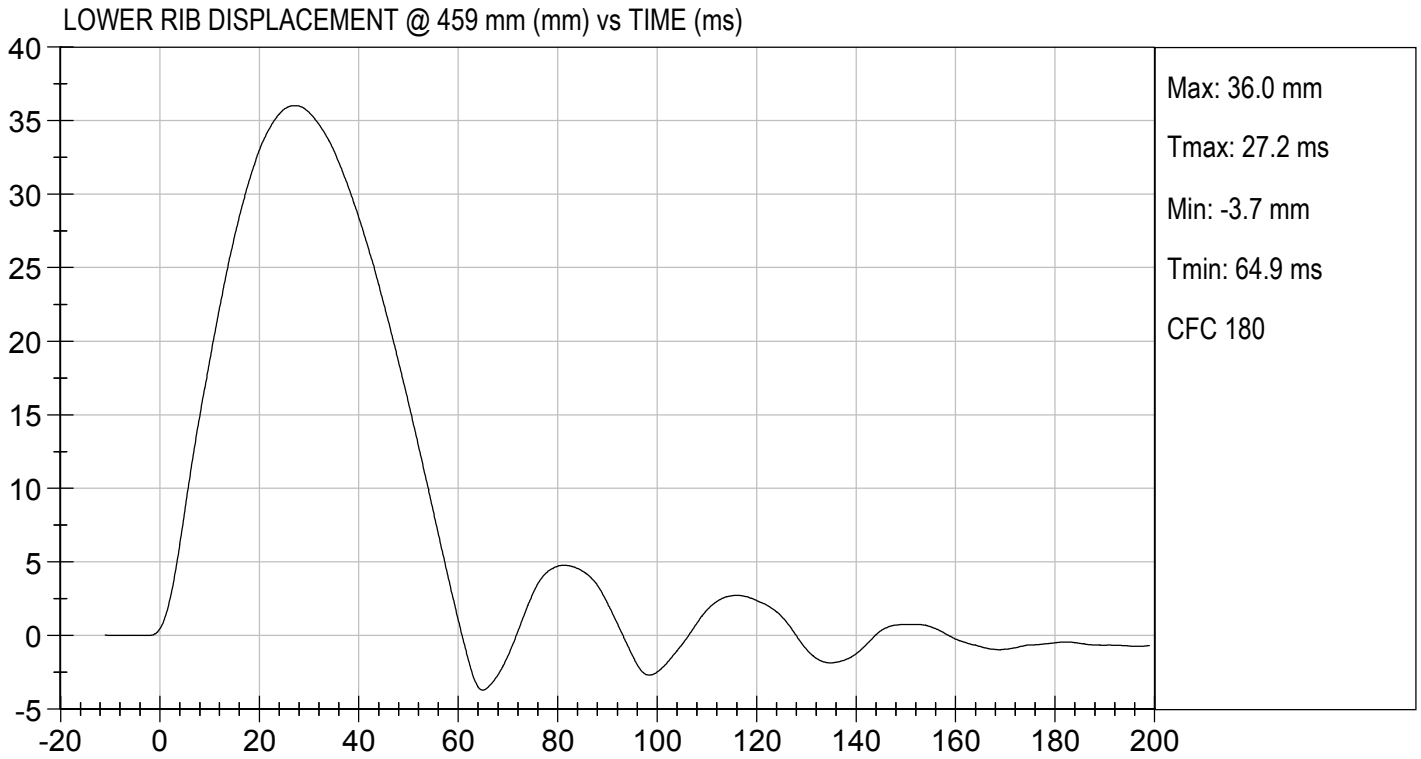
Test I.D: D192206

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.5	Pass
Laboratory Relative Humidity	%	10 to 70	45	Pass
Displacement at 459 mm	mm	36.0 to 40.0	36.0	Pass
Displacement at 815 mm	mm	46.0 to 51.0	47.1	Pass
Overall Test Results				Pass

Danielle Redinlaugh  
Laboratory Technician

07/18/2019  
Test Date

B. F. K.  
Approved By



**MGA RESEARCH CORPORATION**

**ABDOMEN TEST**

**ES-2re DUMMY**

**ATD Serial No:** 032

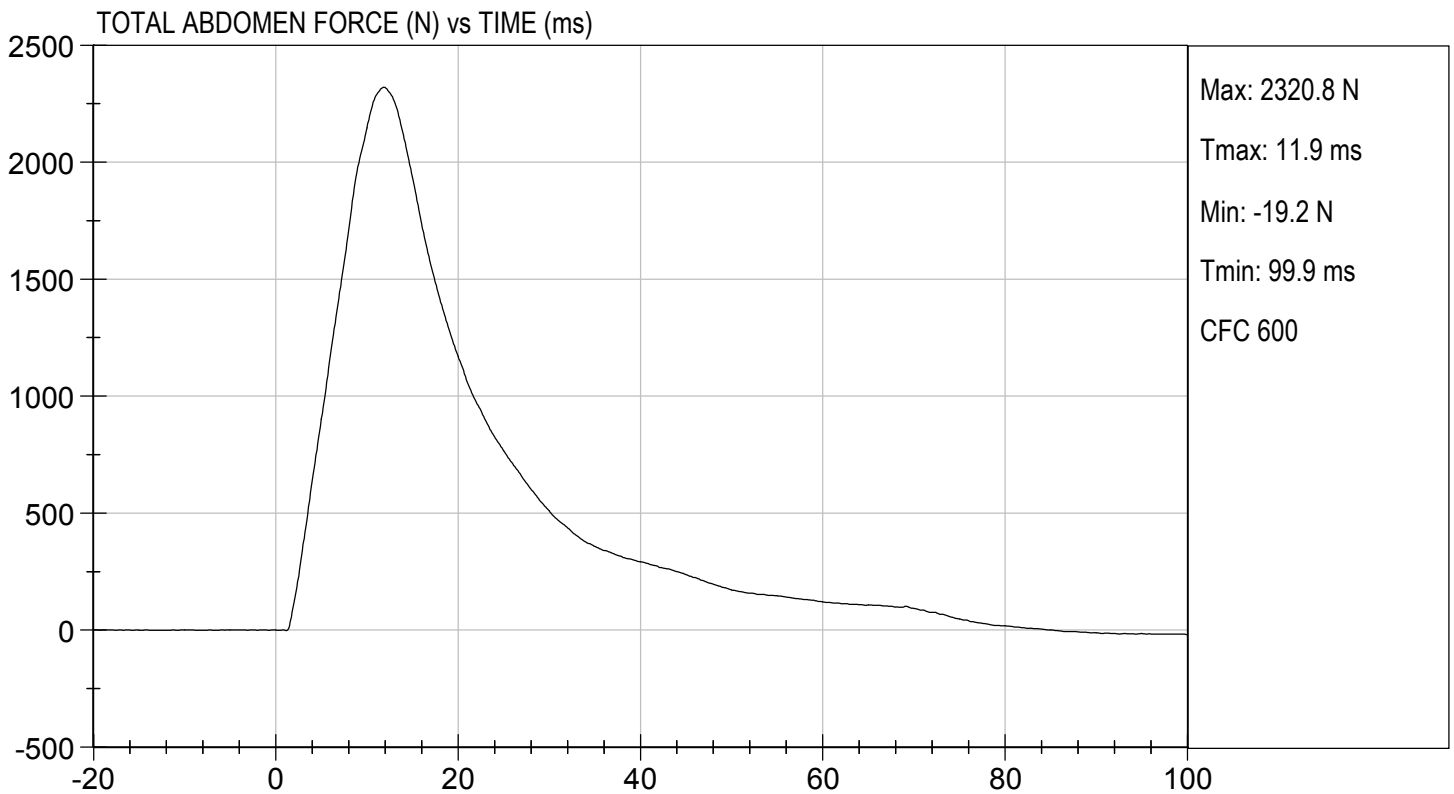
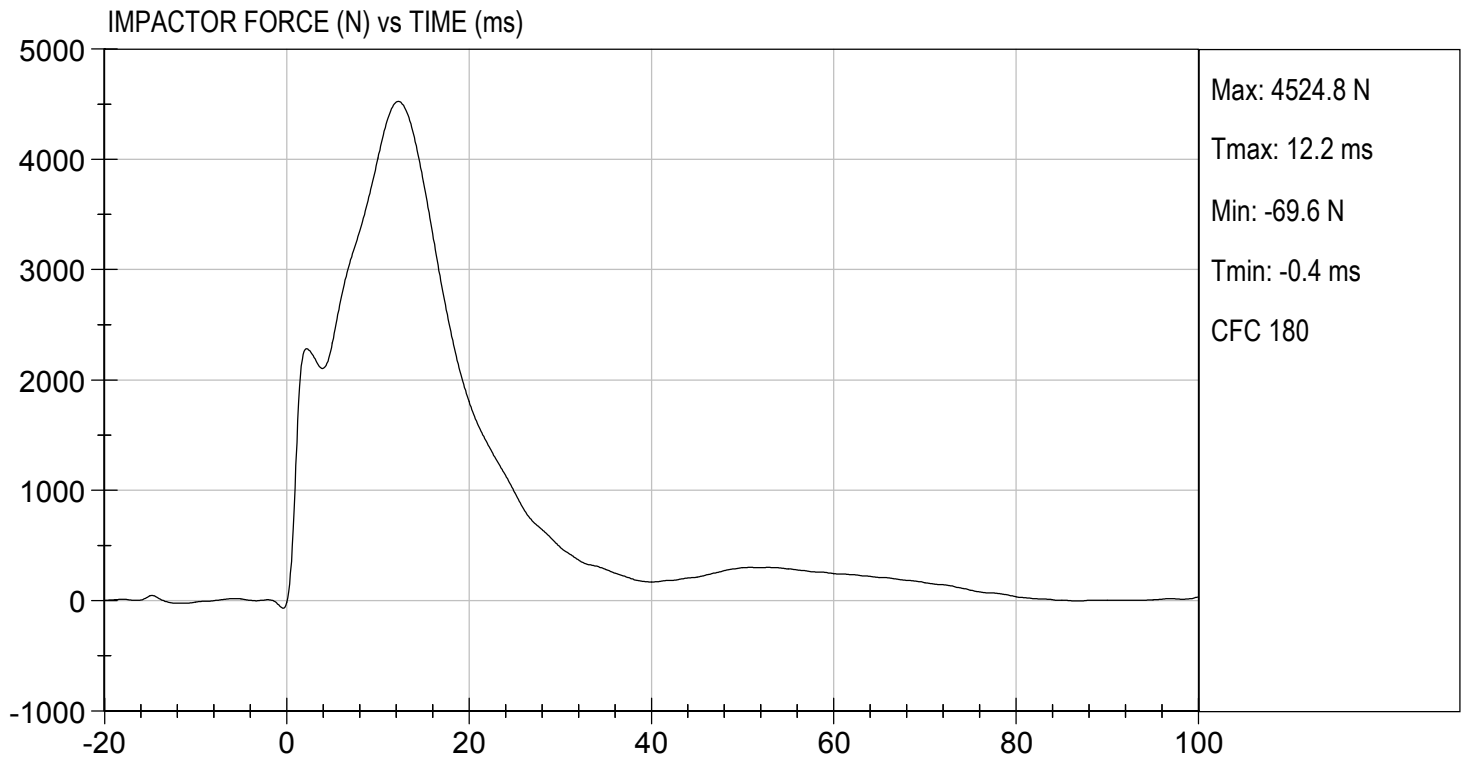
**Test I.D:** D192207

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.5	Pass
Laboratory Relative Humidity	%	10 to 70	45	Pass
Probe Speed	m/s	3.90 to 4.10	4.05	Pass
Maximum Impactor Force	N	4000 to 4800	4525	Pass
Time of Maximum Impactor Force	ms	10.6 to 13.0	12.2	Pass
Maximum Total Abdomen Force	N	2200 to 2700	2321	Pass
Time of Maximum Abdomen Force	ms	10.0 to 12.3	11.9	Pass
Overall Test Results				Pass

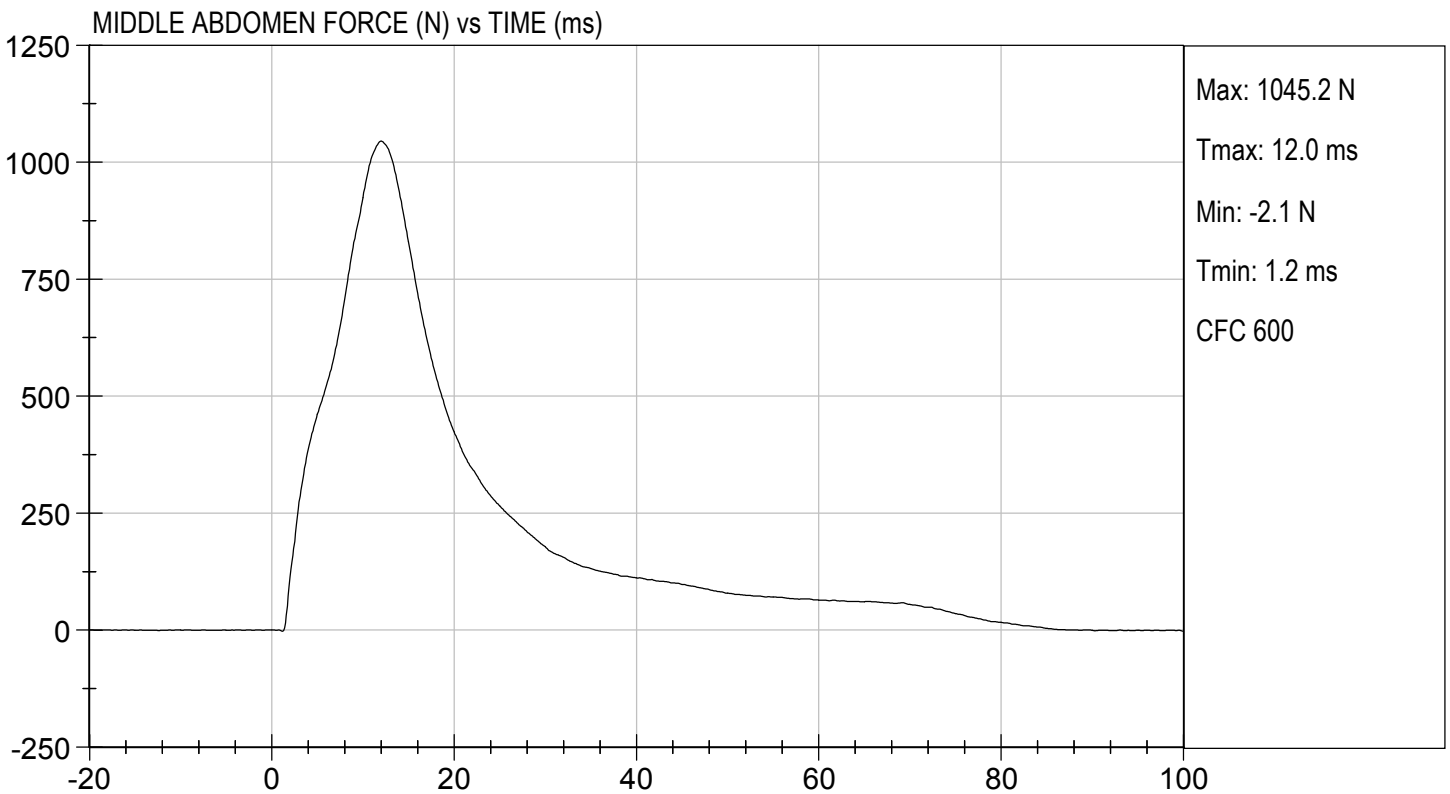
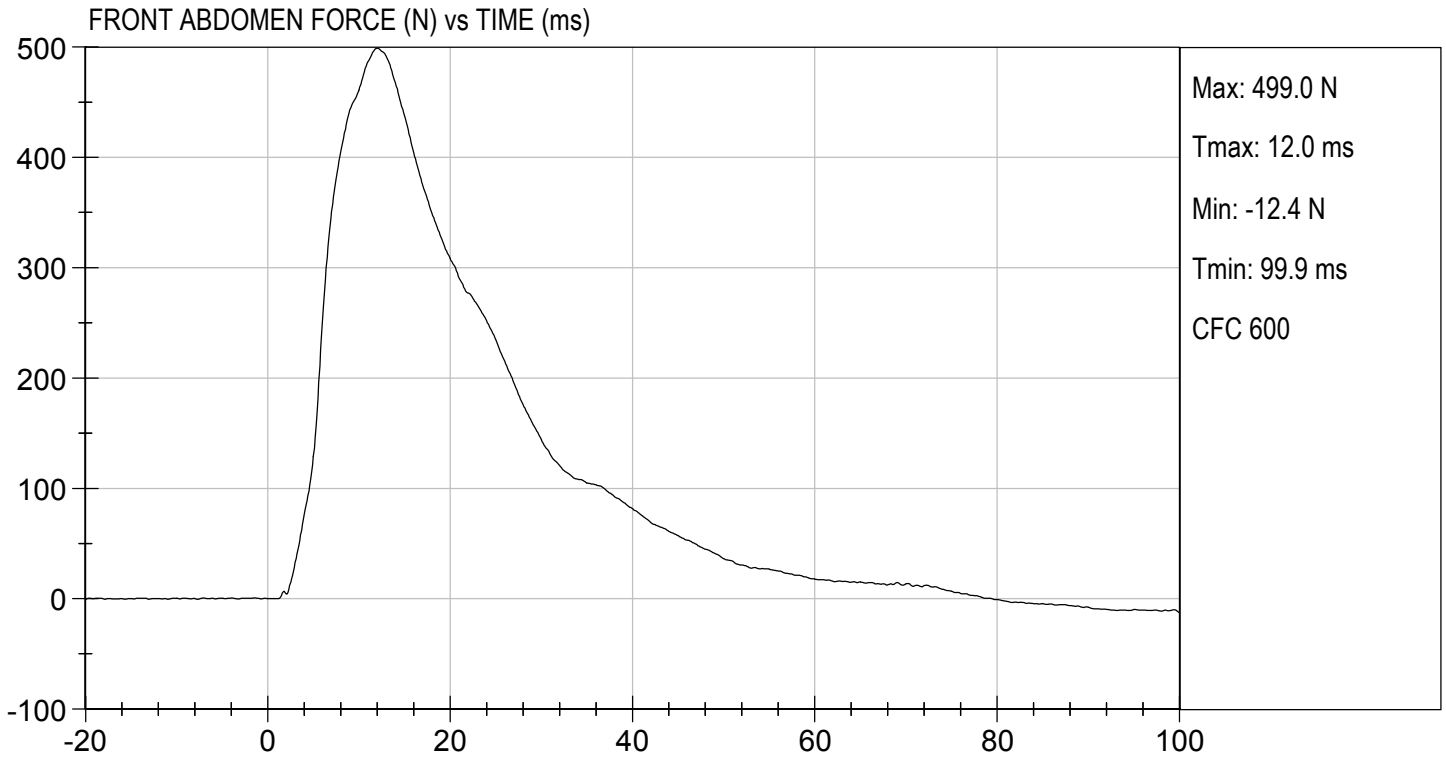
*Danielle Redinlaugh*  
Laboratory Technician

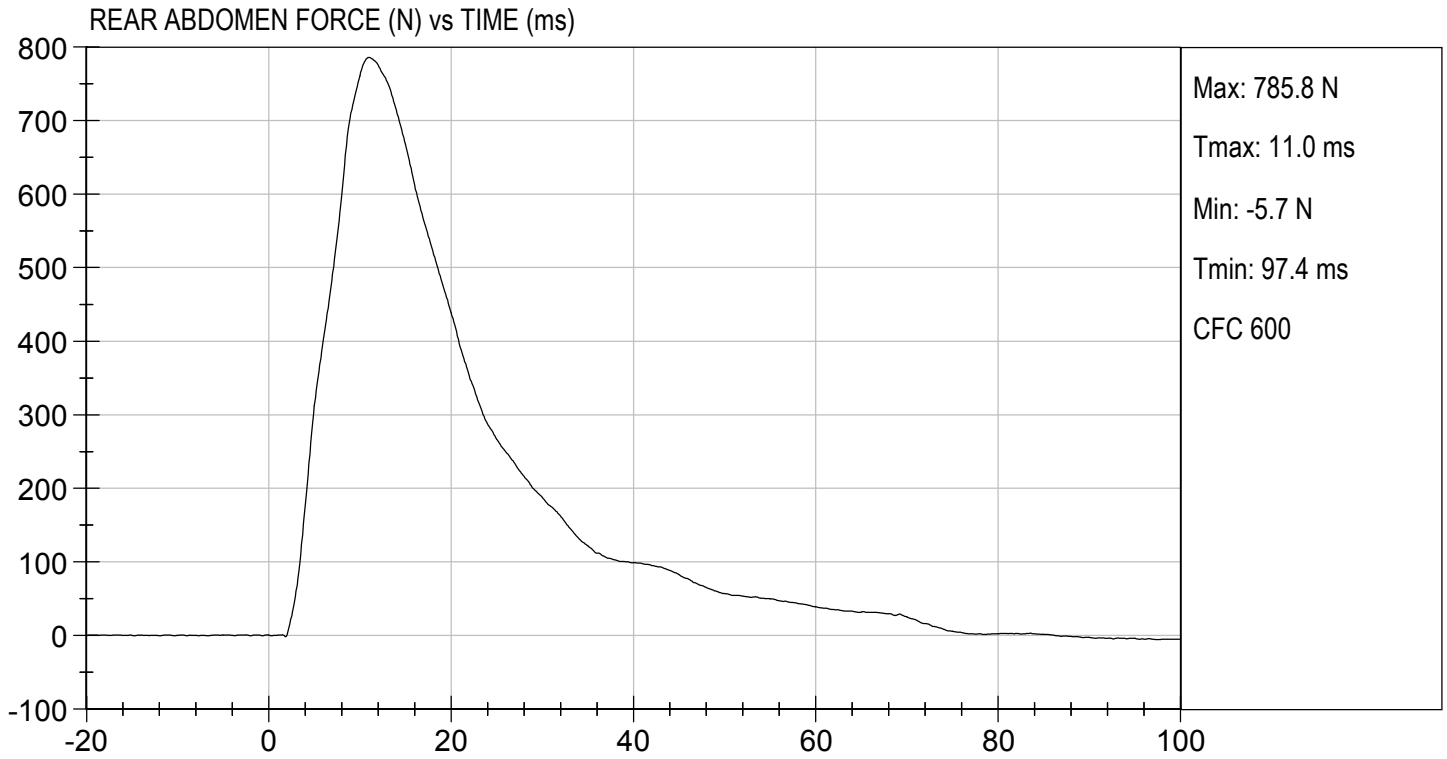
07/18/2019  
Test Date

*B. F.*  
Approved By









**MGA RESEARCH CORPORATION**  
**LUMBAR SPINE TEST**  
**ES-2re DUMMY**

**ATD Serial No:** 032

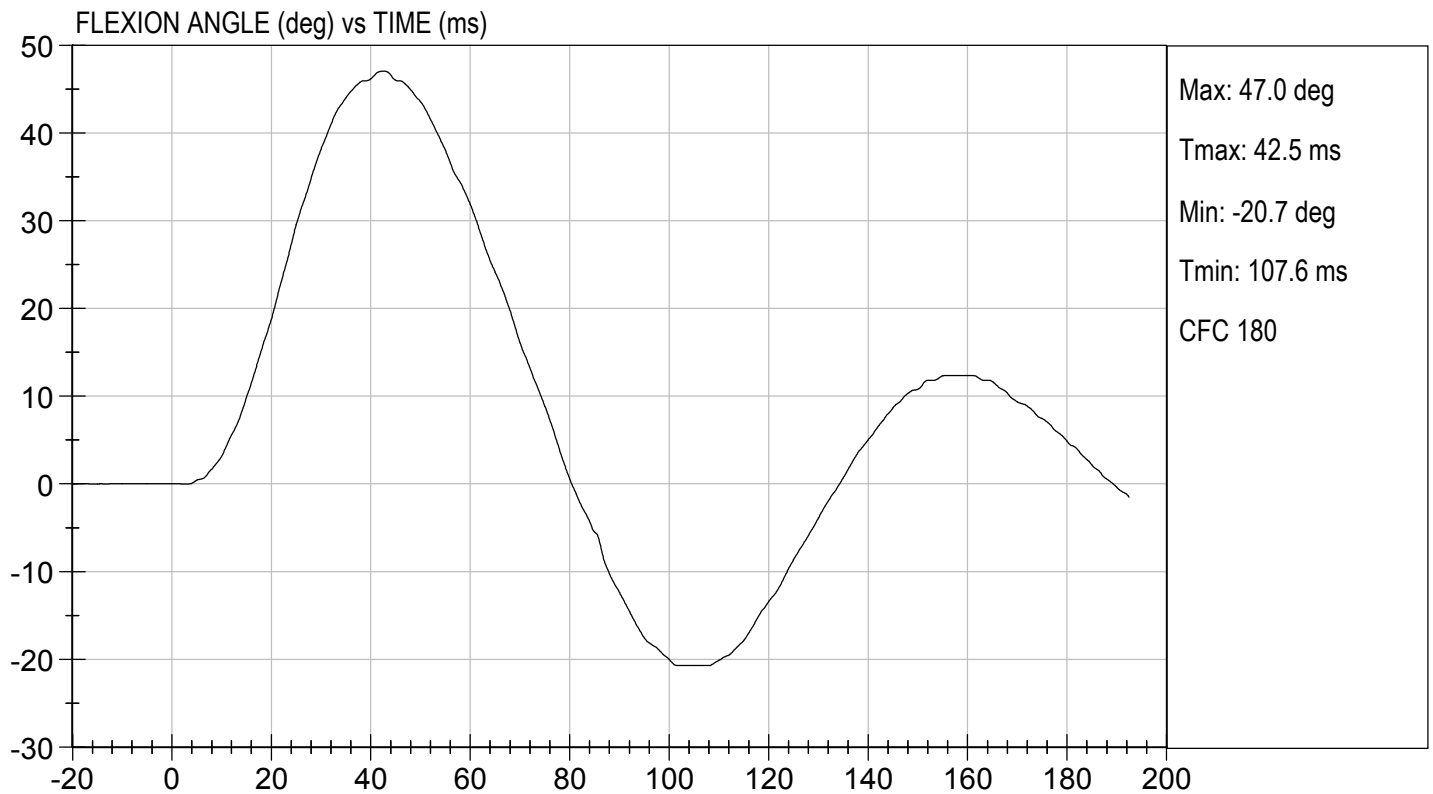
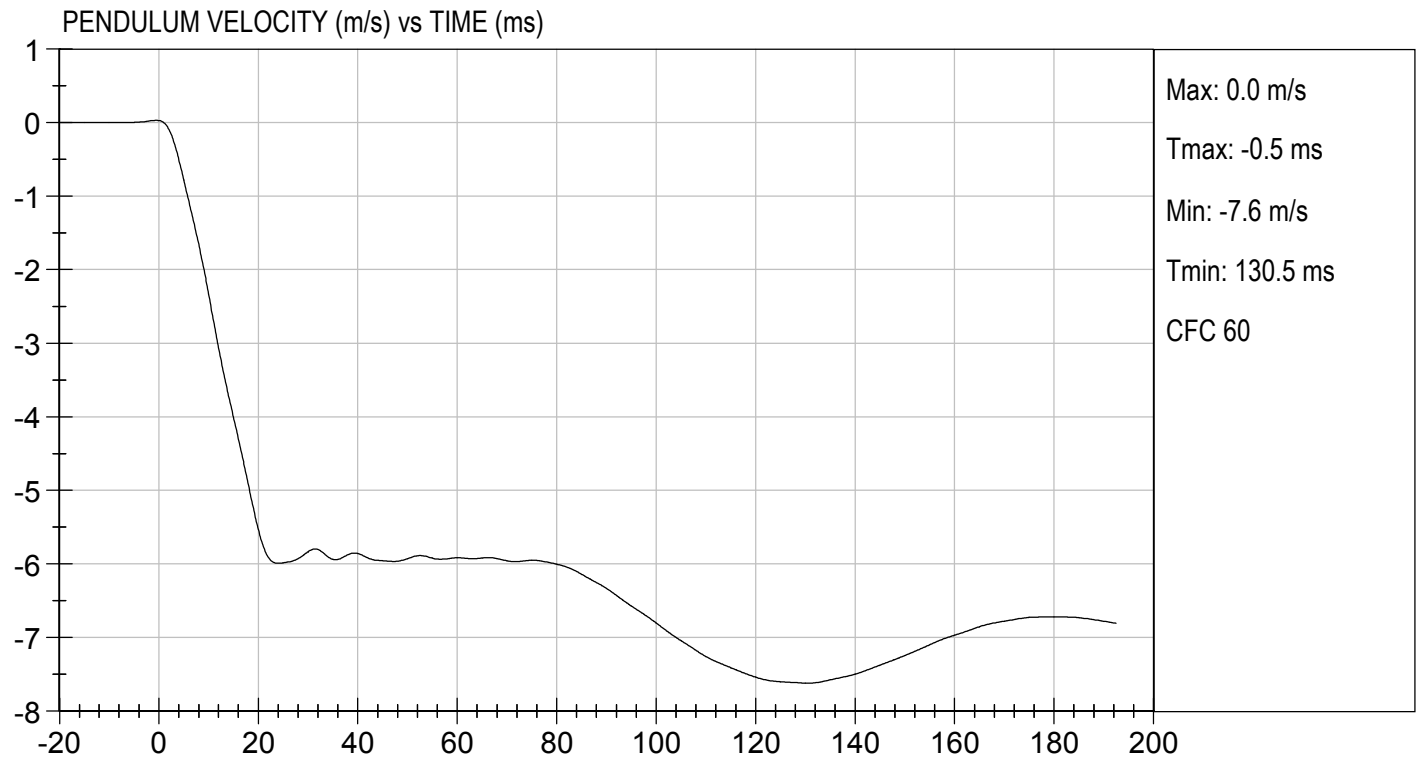
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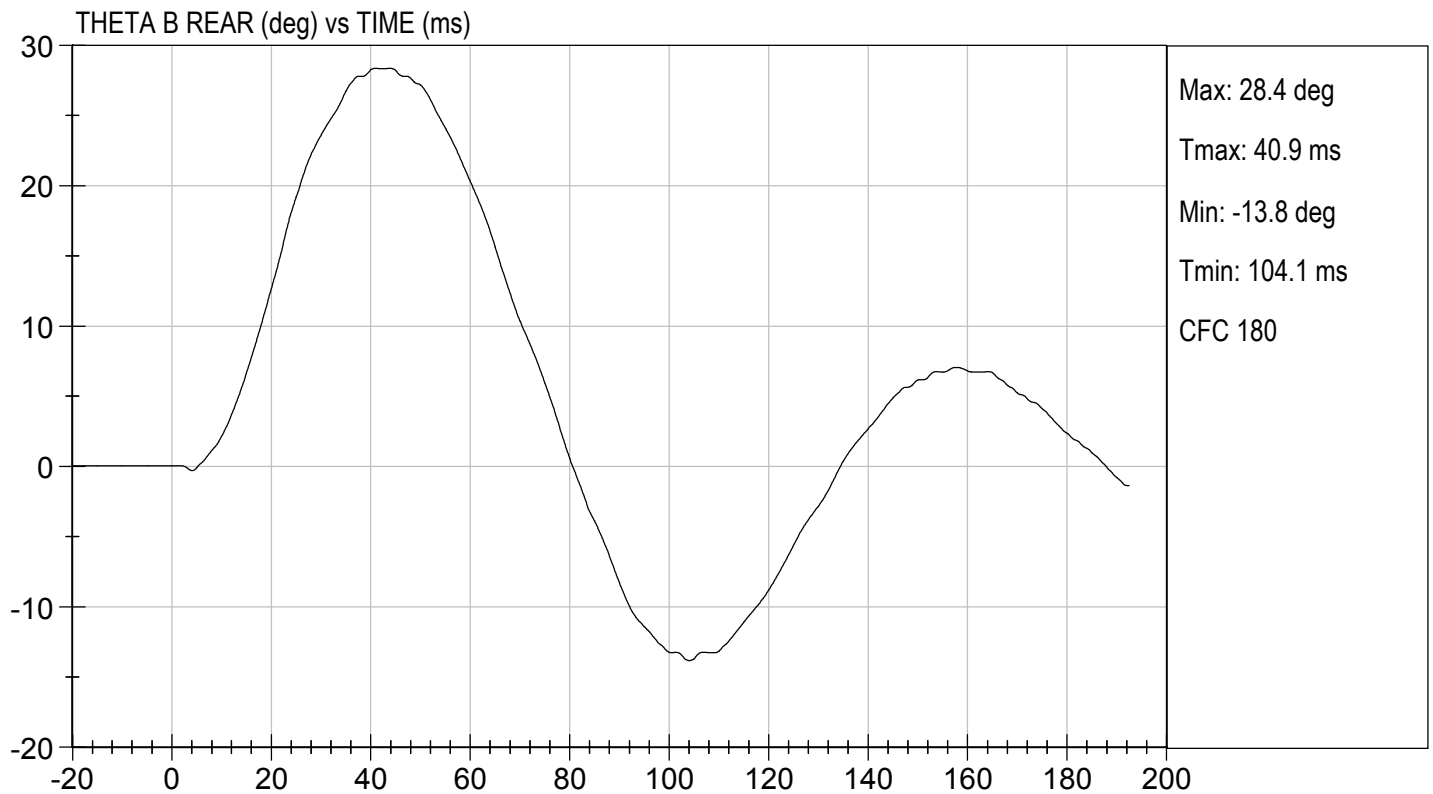
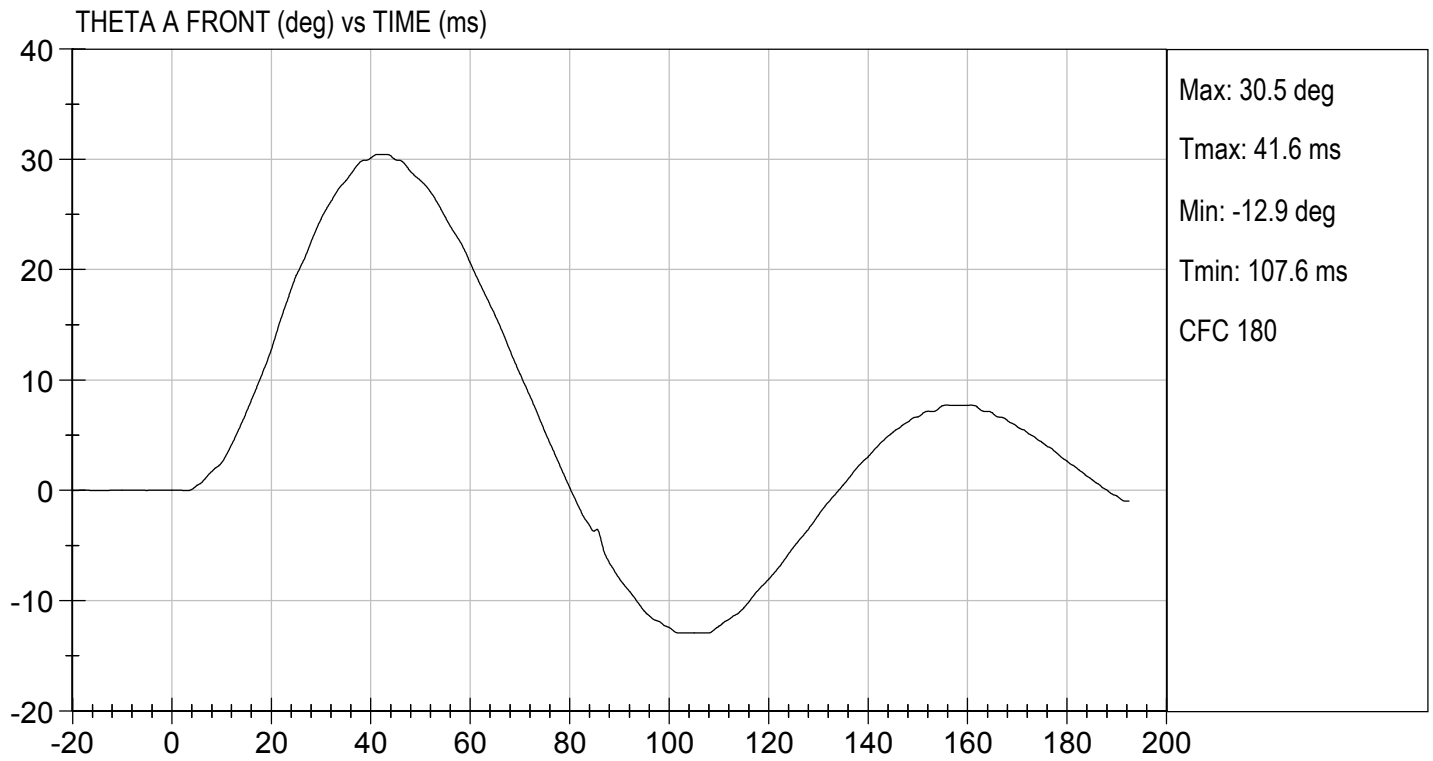
Tested Parameter	Units	Specification	Result	Pass/Fail	
Laboratory Temperature	deg C	20.6 to 22.2	21.5	Pass	
Laboratory Relative Humidity	%	10 to 70	45	Pass	
Pendulum Speed	m/s	5.95 to 6.15	6.12	Pass	
Pendulum Velocity	1 ms	m/s	-0.05 to 0.00	-0.00	Pass
	3.7 ms	m/s	-0.425 to -0.24	-0.424	Pass
	27 ms	m/s	-6.50 to -5.80	-5.96	Pass
	30 ms	m/s	>= -6.50	-5.83	Pass
Maximum Flexion Angle	deg	45.0 to 55.0	47.0	Pass	
Time of Maximum Flexion Angle	ms	39.0 to 53.0	42.5	Pass	
Headform Rotation Decay to Initial Position	ms	37 to 57	38	Pass	
<b>Overall Results</b>				<b>Pass</b>	

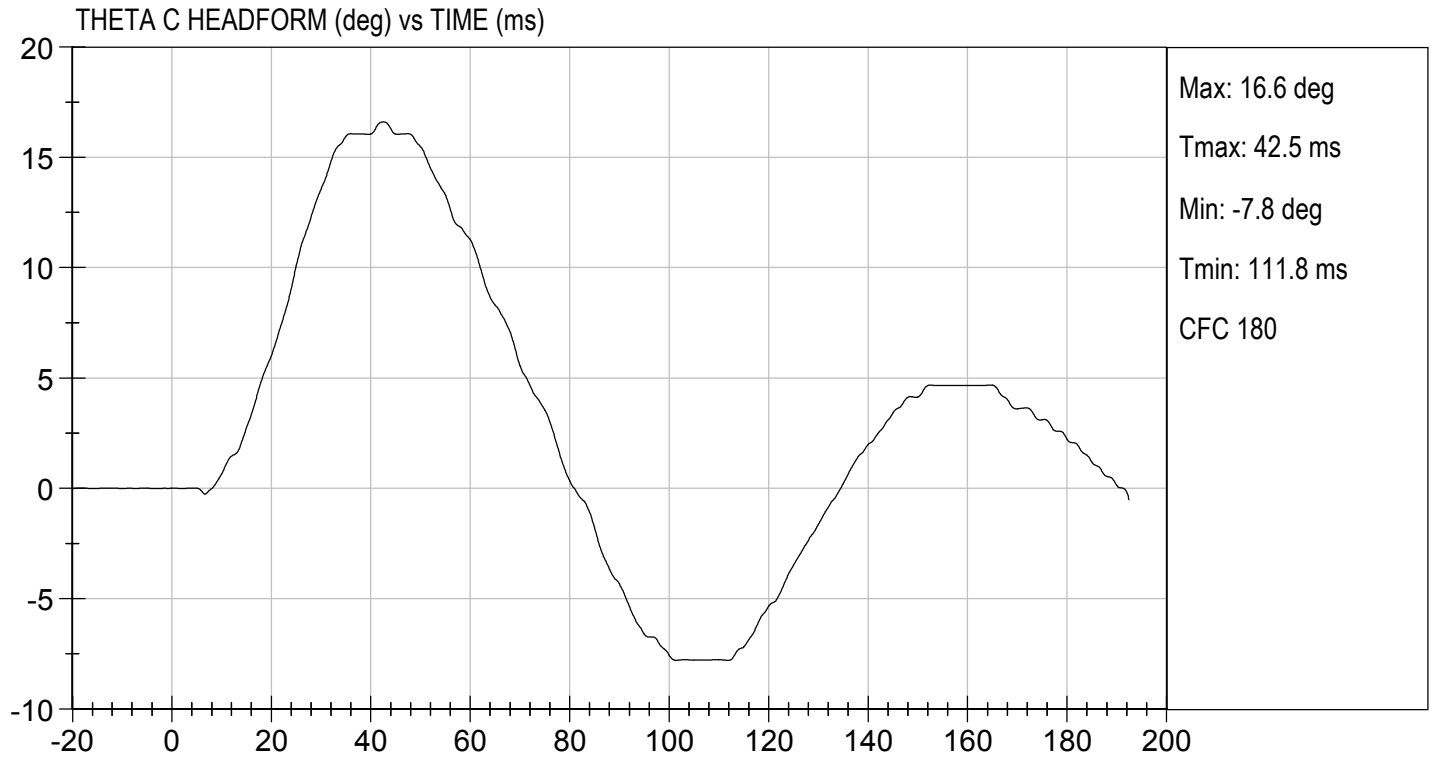
*Danielle Redinlaugh*  
 Laboratory Technician

07/18/2019  
 Test Date

*B. F. H.*  
 Approved By







**MGA RESEARCH CORPORATION**

**PELVIS TEST  
ES-2re DUMMY**

**ATD Serial No:** 032

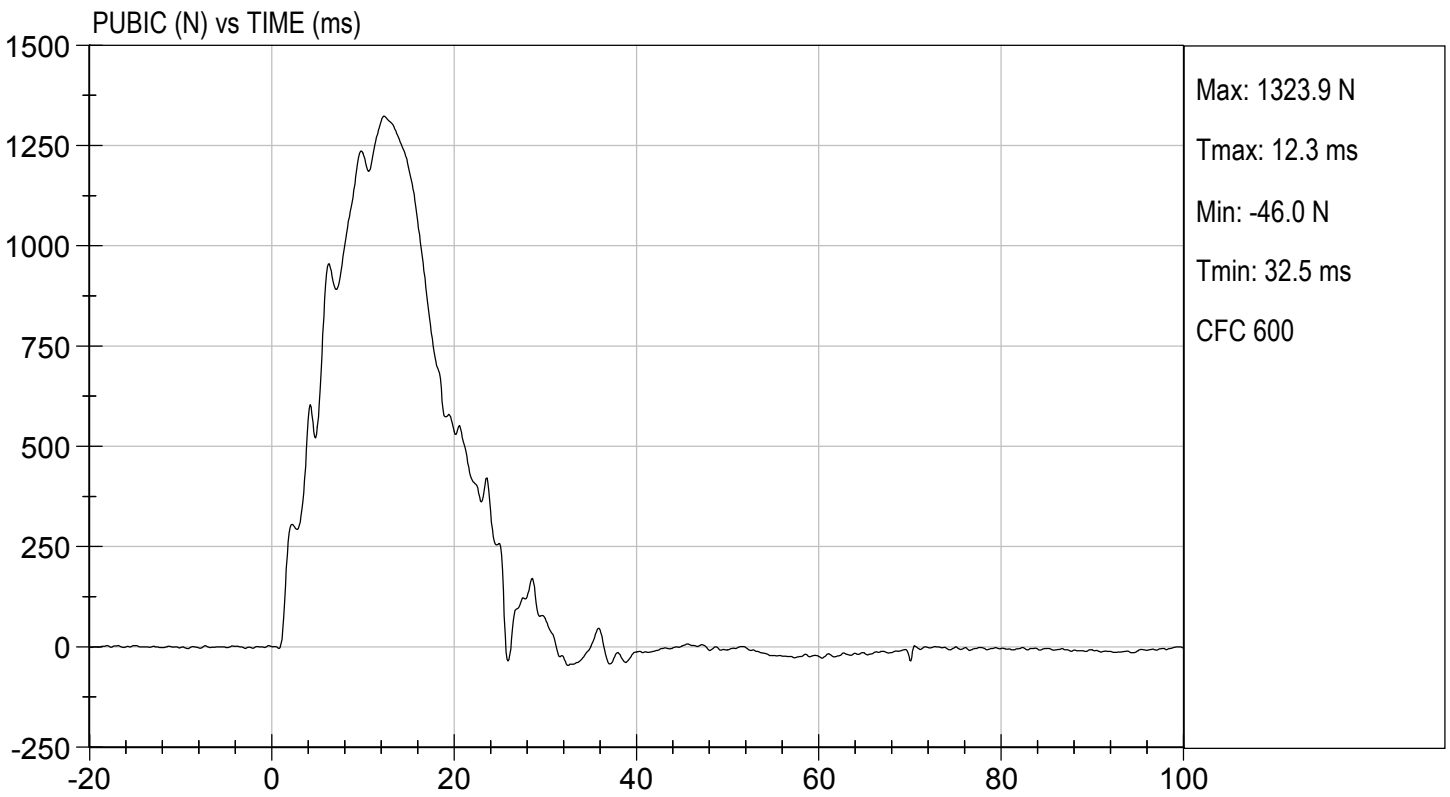
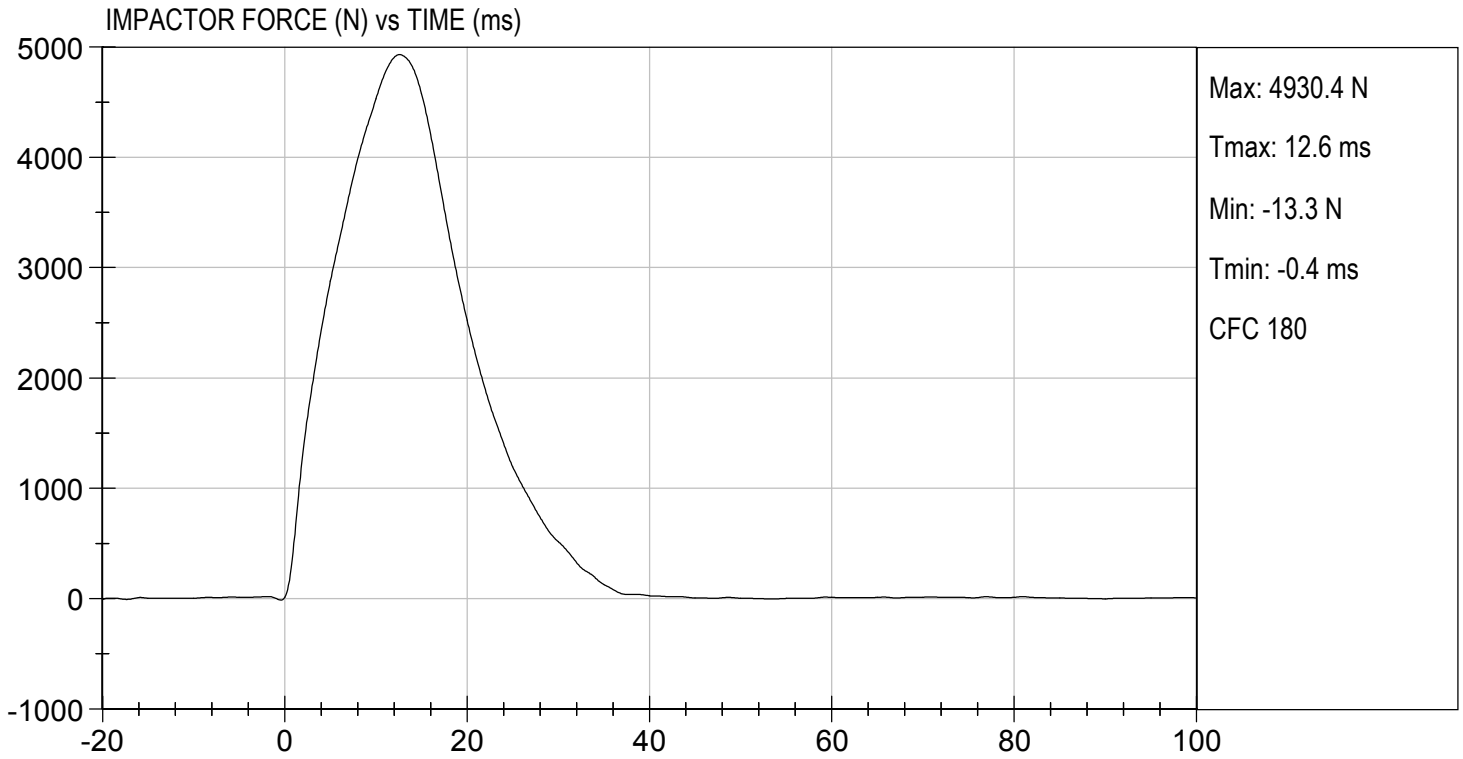
**Test I.D:** D192209

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.5	Pass
Laboratory Relative Humidity	%	10 to 70	45	Pass
Probe Speed	m/s	4.20 to 4.40	4.27	Pass
Maximum Impactor Force	N	4700 to 5400	4930	Pass
Time of Maximum Impactor Force	ms	11.8 to 16.1	12.6	Pass
Maximum Pubic Force	N	1230 to 1590	1324	Pass
Time of Maximum Pubic Force	ms	12.2 to 17.0	12.3	Pass
<b>Overall Test Results</b>				<b>Pass</b>

*Danielle Redinlaugh*  
 \_\_\_\_\_  
 Laboratory Technician

07/18/2019  
 \_\_\_\_\_  
 Test Date

*B. F. L.*  
 \_\_\_\_\_  
 Approved By





**MGA RESEARCH CORPORATION**  
**THORAX IMPACT TEST**  
**ES-2re DUMMY**

ATD Serial No: 032

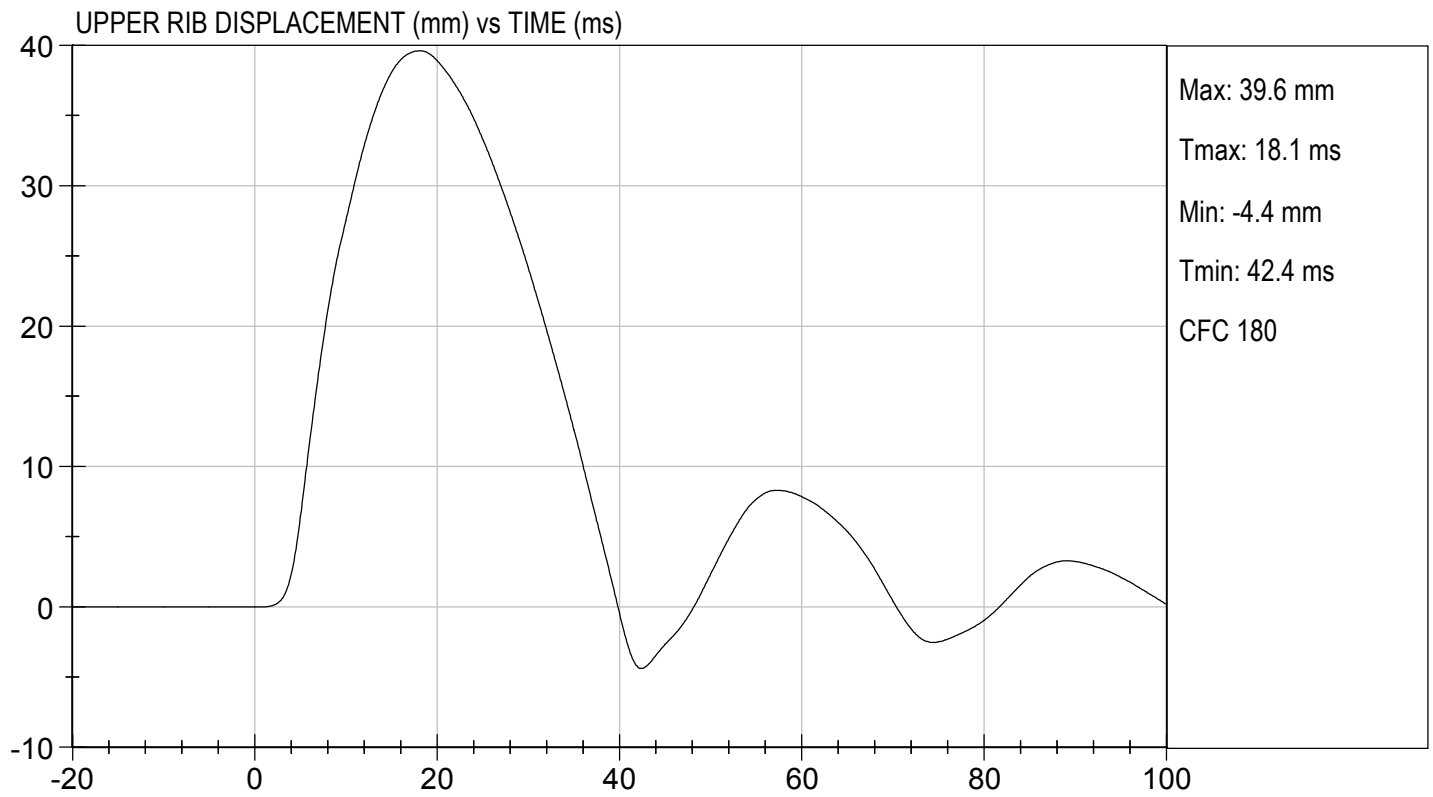
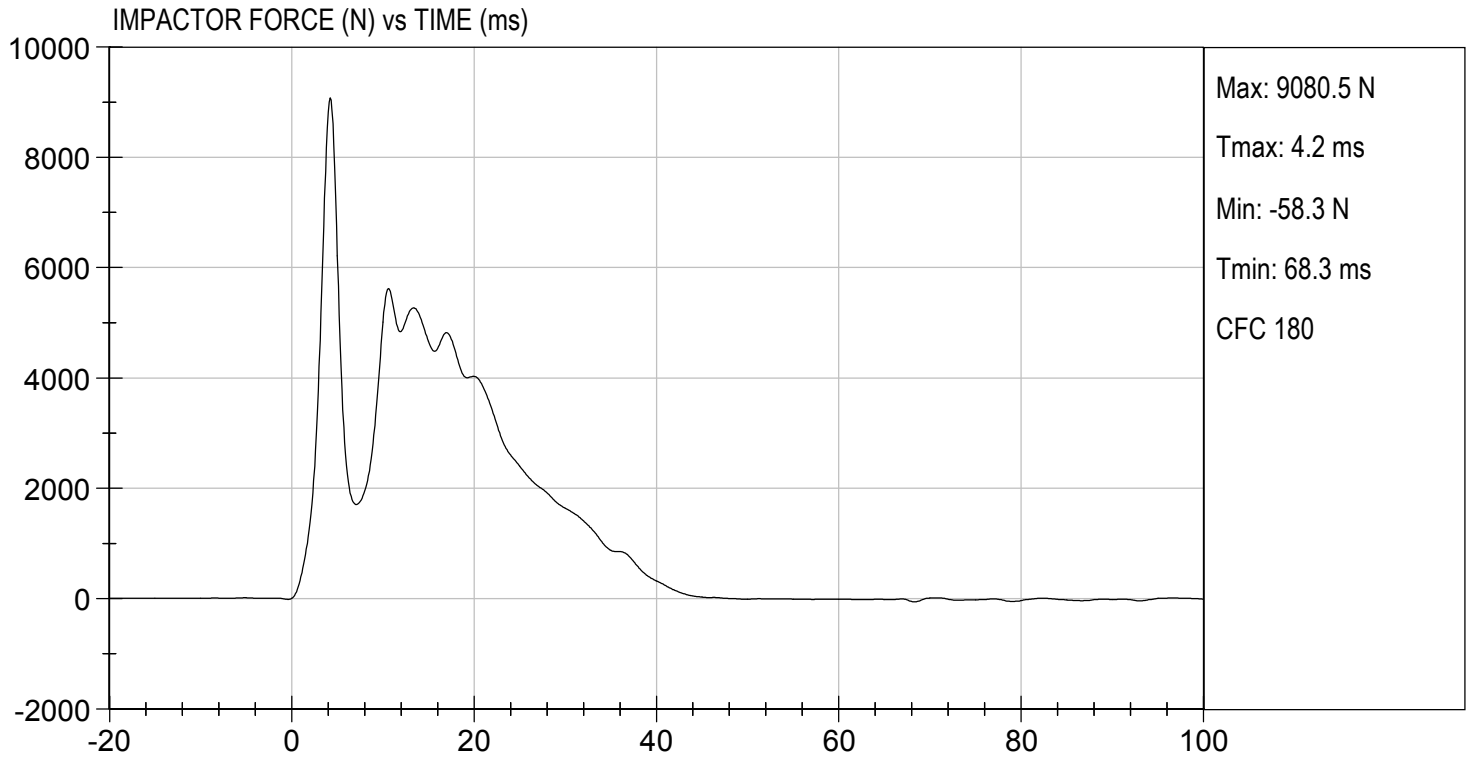
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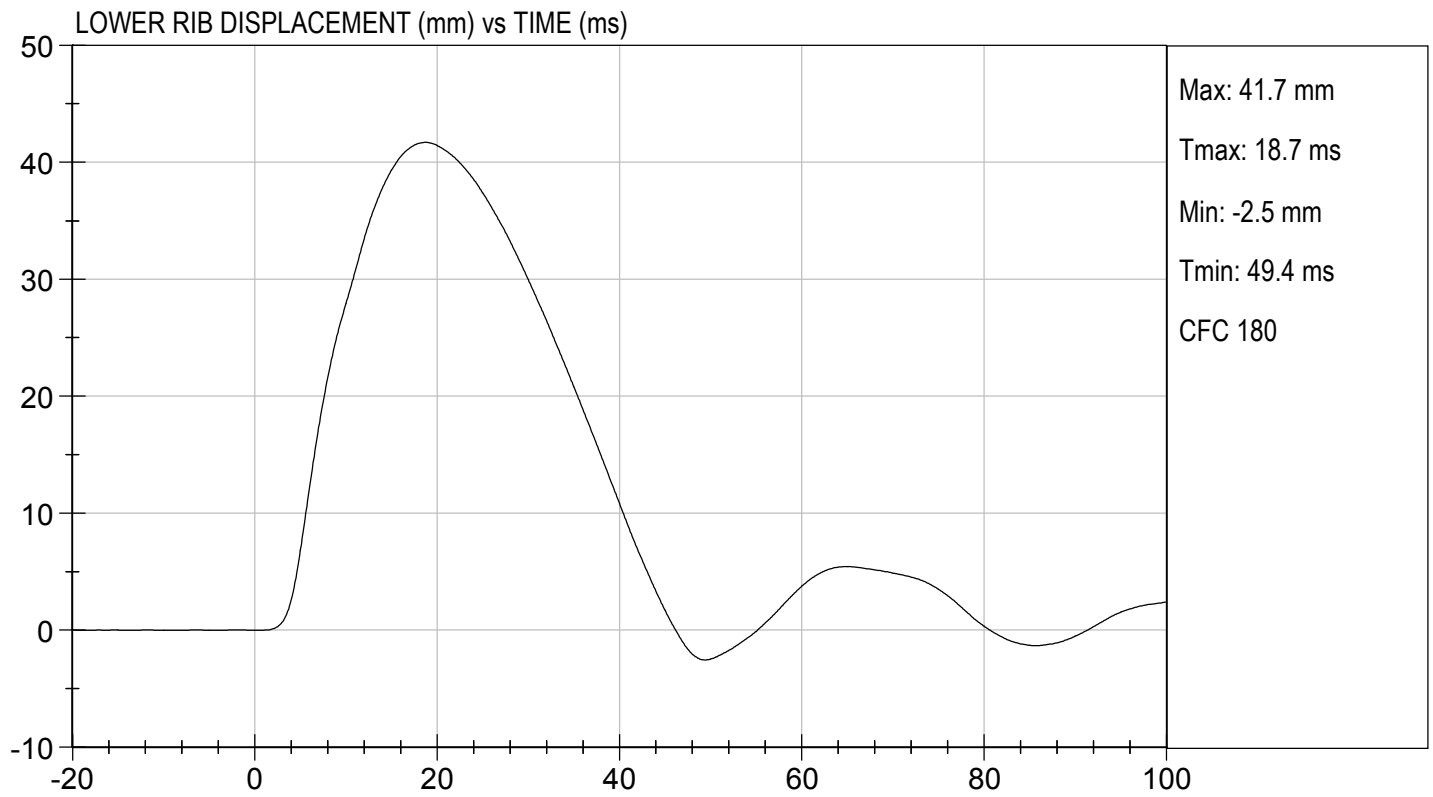
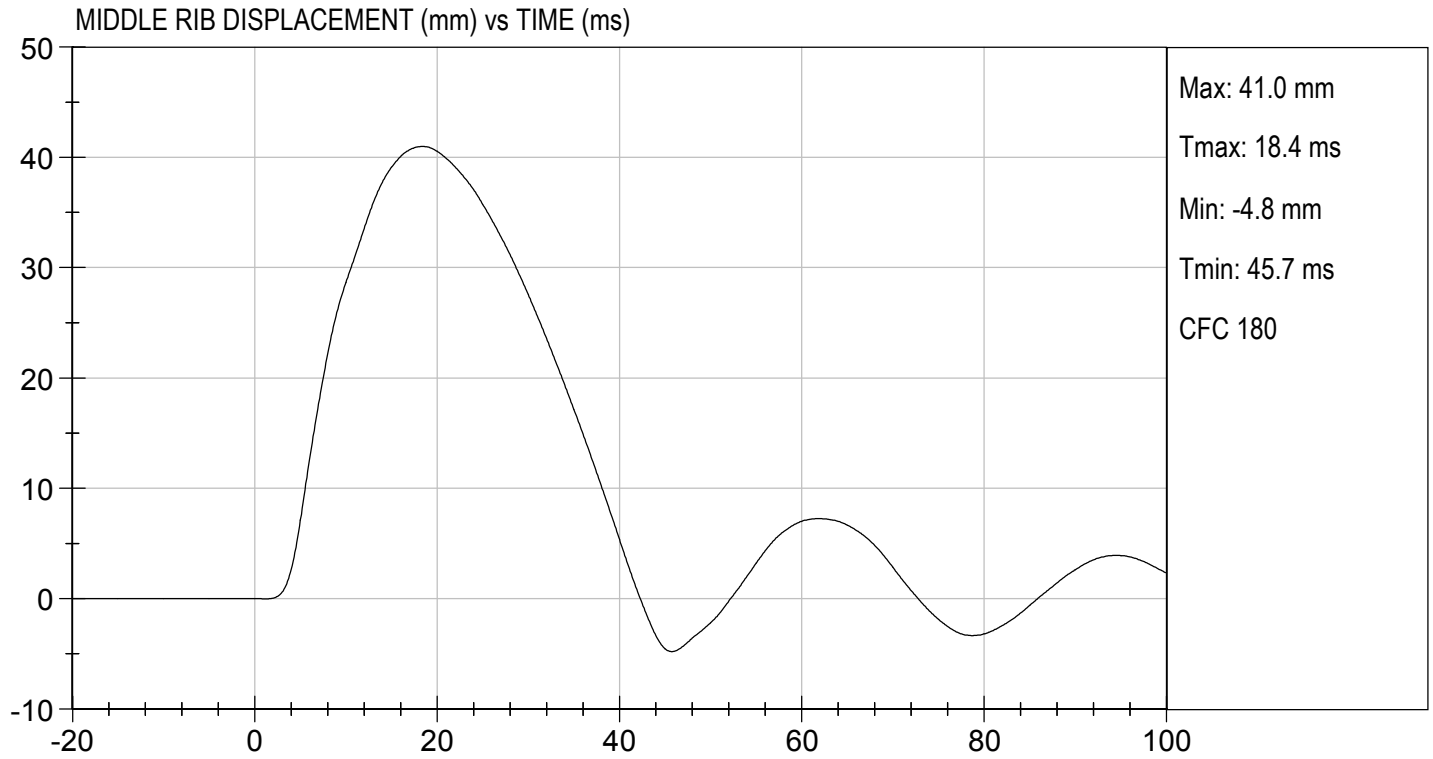
Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.5	Pass
Humidity	%	10 to 70	45	Pass
Probe Speed	m/s	5.40 to 5.60	5.40	Pass
Maximum Impactor Force (after 6 ms)	N	5100 to 6200	5624	Pass
Upper Rib Displacement	mm	34.0 to 41.0	39.6	Pass
Middle Rib Displacement	mm	37.0 to 45.0	41.0	Pass
Lower Rib Displacement	mm	37.0 to 44.0	41.7	Pass
Overall Test Results				Pass

*Danielle Redinlaugh*  
 Laboratory Technician

07/18/2019  
 Test Date

*B. F.*  
 Approved By





**CALIBRATION TEST RESULTS**

**PRE-TEST**

**SID-IIS 5TH PERCENTILE FEMALE - PASSENGER ATD**

**SID-IIsD External Measurements**  
**SN: 306**

<b>No.</b>	<b>Name</b>	<b>Spec. (mm)</b>	<b>Result</b>	<b>Pass/Fail</b>
<b>A</b>	Sitting Height	772 - 788	785	Pass
<b>B</b>	Shoulder Pivot Height	437 - 453	449	Pass
<b>C</b>	H-point Height	79 - 89	86	Pass
<b>D</b>	H-point from Seatback	141 - 151	147	Pass
<b>E</b>	Shoulder Pivot from Backline	97 - 107	99	Pass
<b>F</b>	Thigh Clearance	119 -135	120	Pass
<b>G</b>	Head Breadth	140 - 148	141	Pass
<b>H</b>	Head Back from Backline	40 - 46	45	Pass
<b>I</b>	Head Depth	178 - 188	182	Pass
<b>J</b>	Head Circumference	541 - 551	550	Pass
<b>K</b>	Buttock to Knee Length	514 - 540	538	Pass
<b>L</b>	Popliteal Height	343 - 369	349	Pass
<b>M</b>	Knee Pivot to Floor Height	392 - 409	394	Pass
<b>N</b>	Buttock Popliteal Length	416 - 442	435	Pass
<b>O</b>	Chest Depth w/o Jacket	195 - 211	198	Pass
<b>P</b>	Foot Length	216 - 232	222	Pass
<b>Q</b>	Hip Breadth (w/ pelvic plugs)	313 - 323	317	Pass
<b>R</b>	Arm Length	249 - 259	250	Pass
<b>S</b>	Knee Joint to Seatback	477 - 493	483	Pass
<b>V</b>	Shoulder Width	341 - 357	351	Pass
<b>W</b>	Foot Width	78 - 94	82	Pass
<b>Y</b>	Chest Circumference w/ jacket	851 - 881	863	Pass
<b>Z</b>	Waist Circumference	761 - 791	782	Pass

**MGA RESEARCH CORPORATION  
HEAD DROP TEST  
SID-IIs BUILD LEVEL D DUMMY**

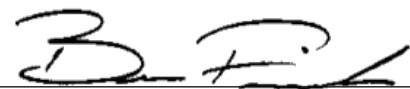
**ATD Serial No:** 306

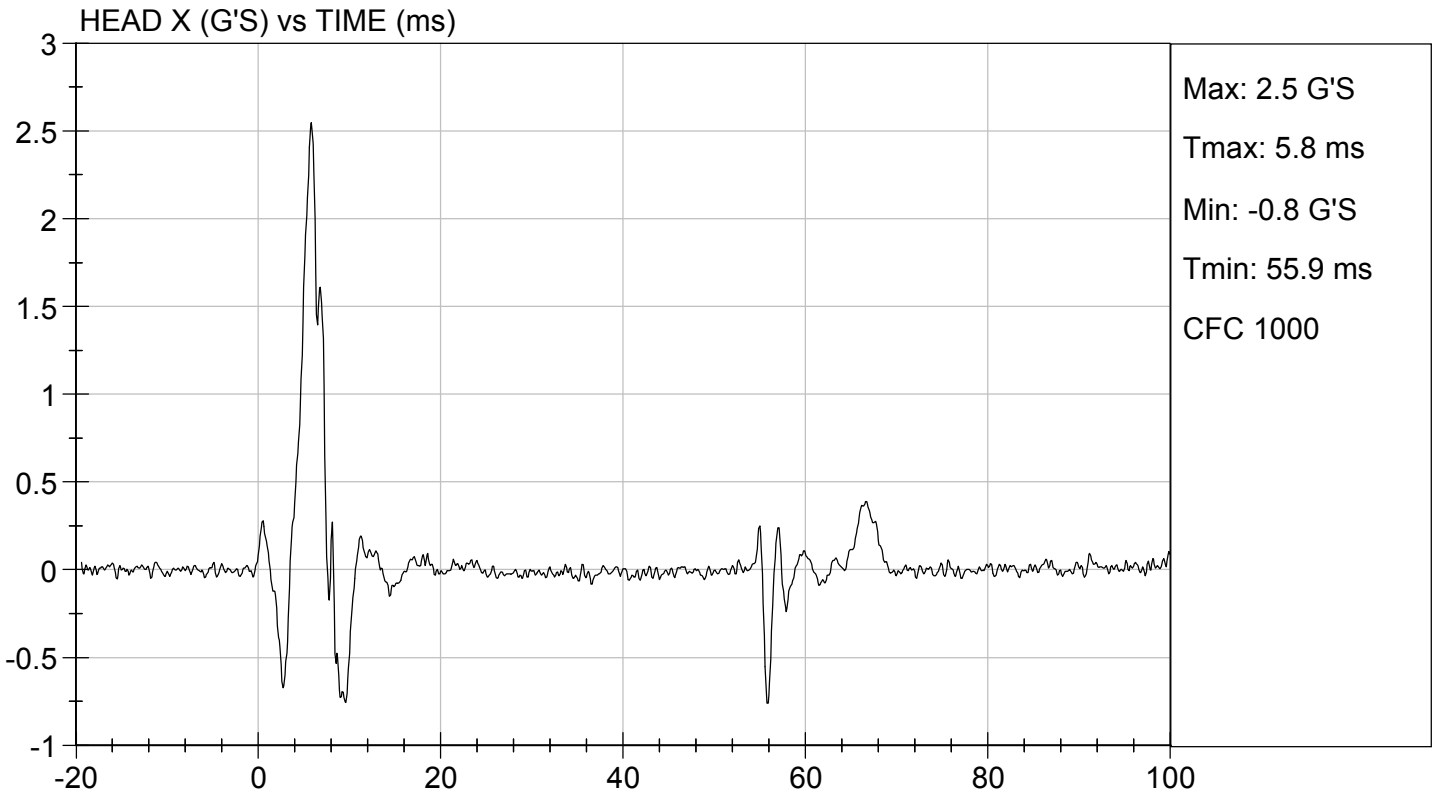
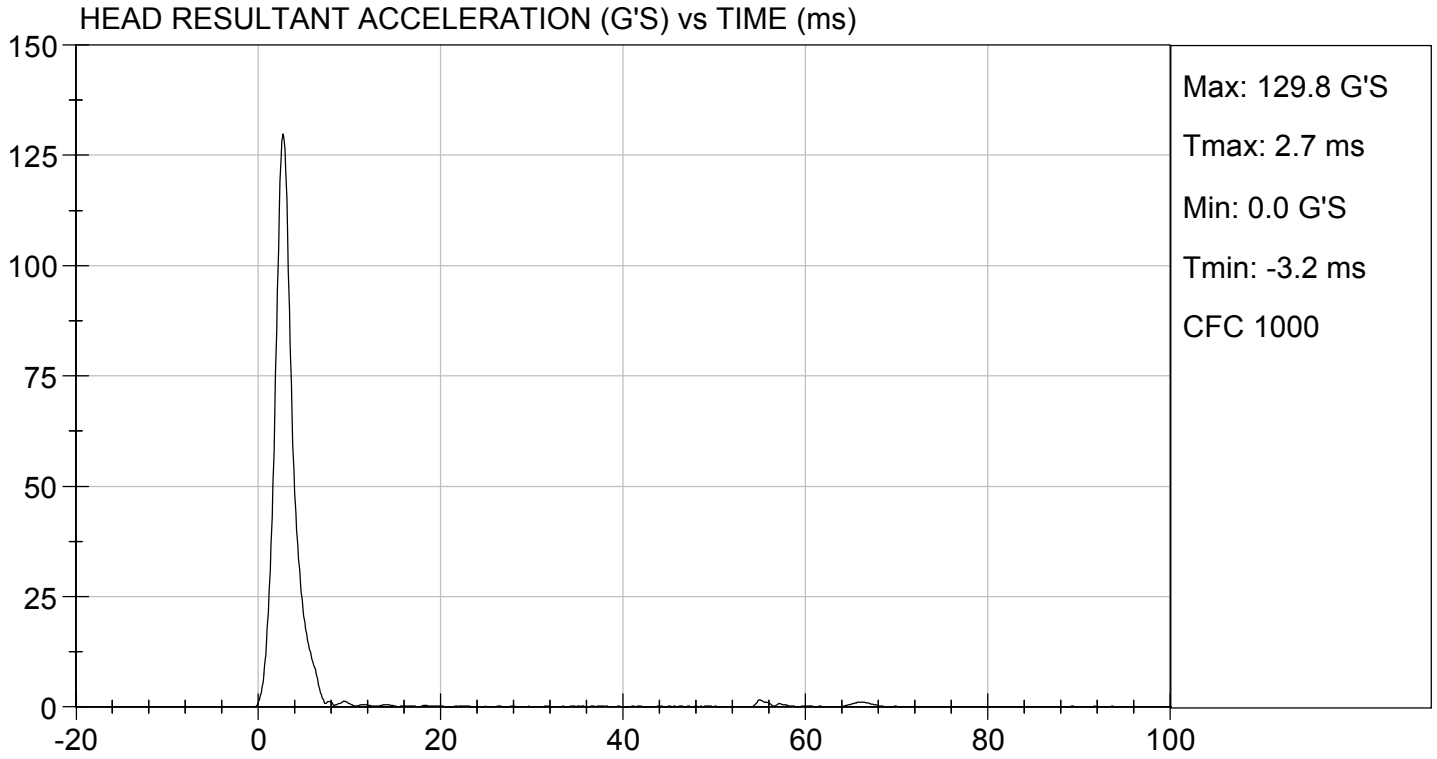
**Test ID:** D191691

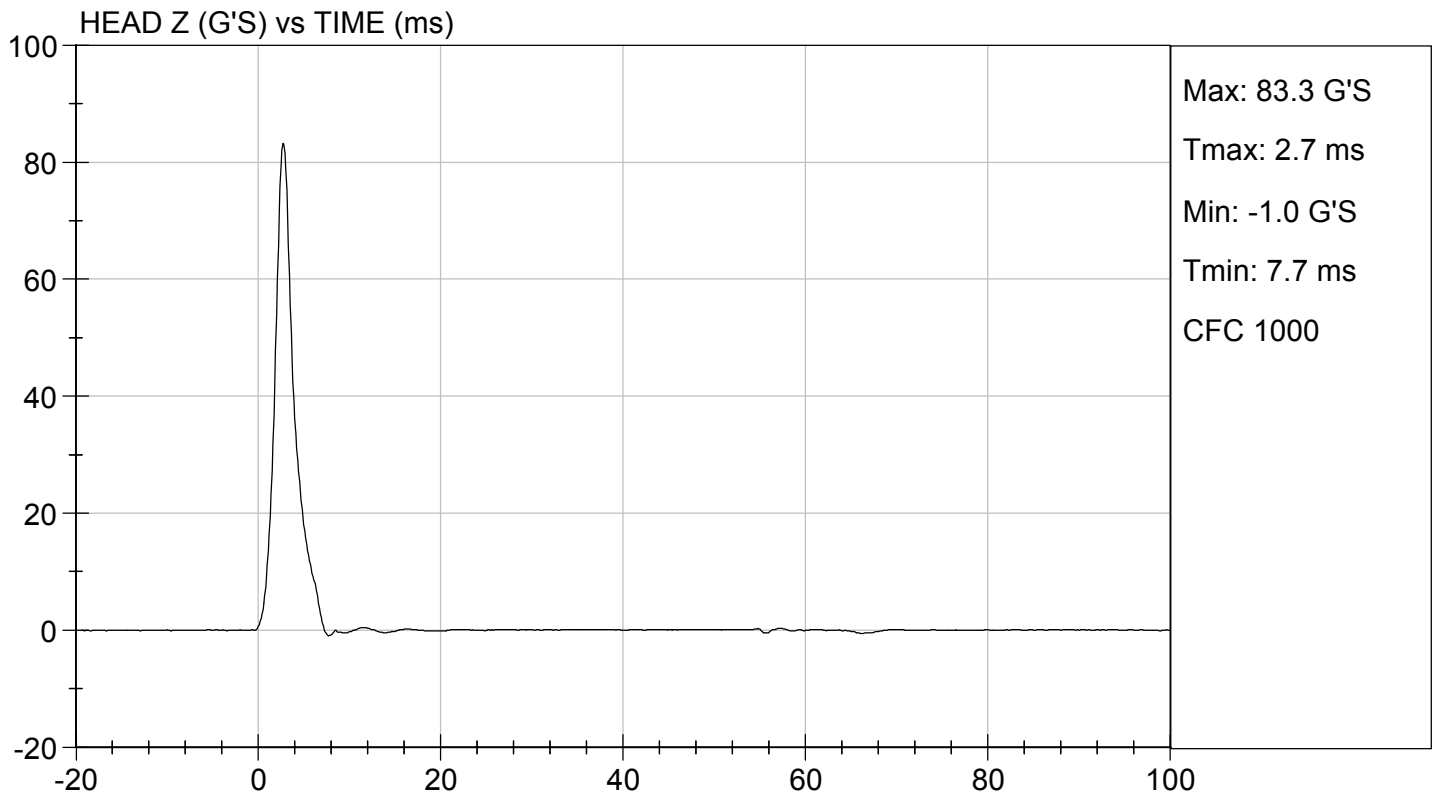
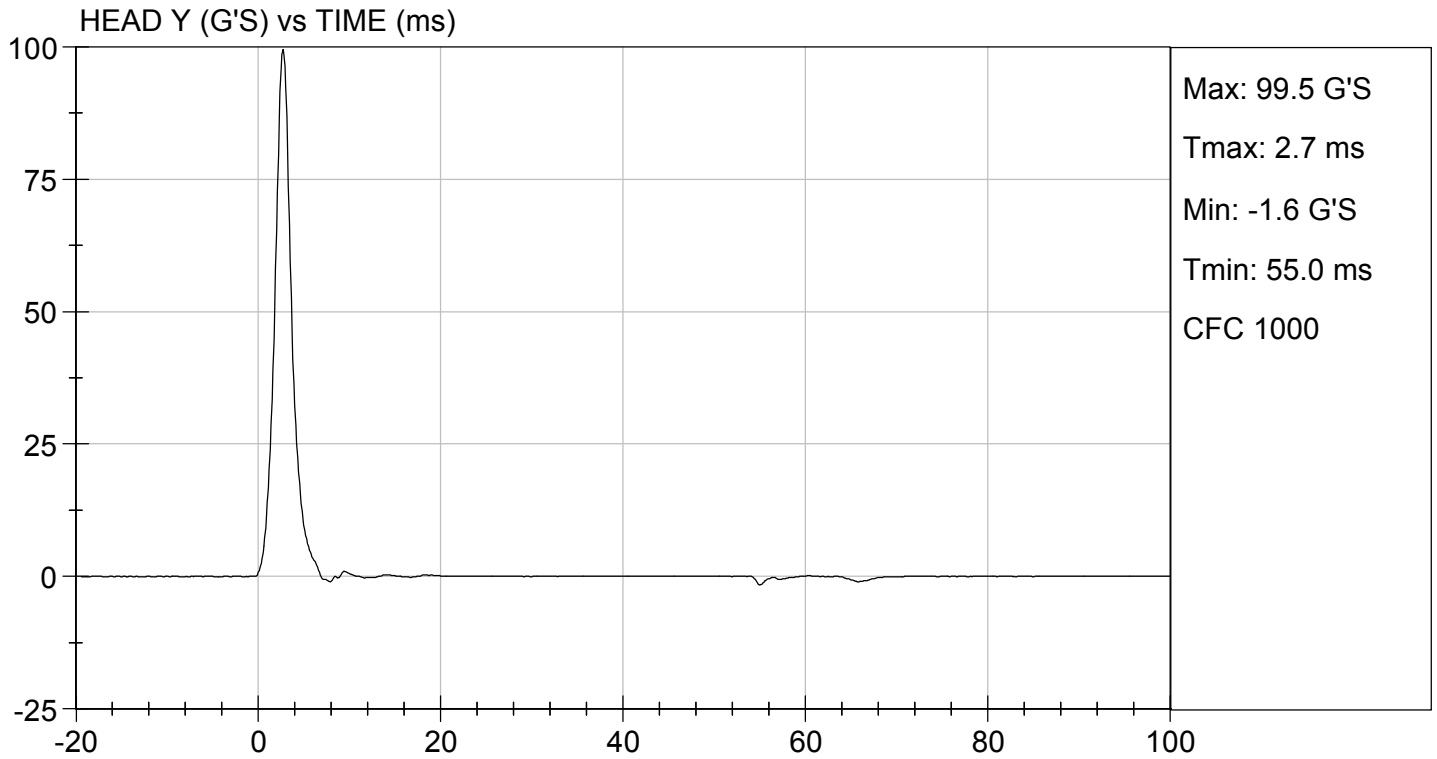
Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.6	Pass
Laboratory Relative Humidity	%	10 to 70	52	Pass
Peak Resultant Acceleration	G's	115 to 137	130	Pass
Peak Longitudinal Acceleration	G's	+/- 15	2.5	Pass
Unimodal	N/A	Yes	Yes	Pass
Oscillations	N/A	<15%	Yes	Pass
			Overall Test Results	Pass

  
\_\_\_\_\_  
Laboratory Technician

05/31/2019  
\_\_\_\_\_  
Test Date

  
\_\_\_\_\_  
Approved By





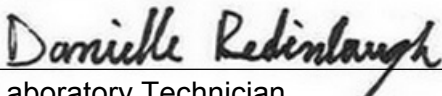


**MGA RESEARCH CORPORATION  
LATERAL NECK PENDULUM TEST  
SID-IIs BUILD LEVEL D DUMMY**

ATD Serial No: 306

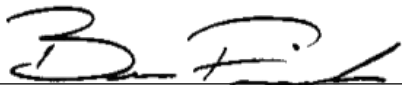
Test I.D.: D191692

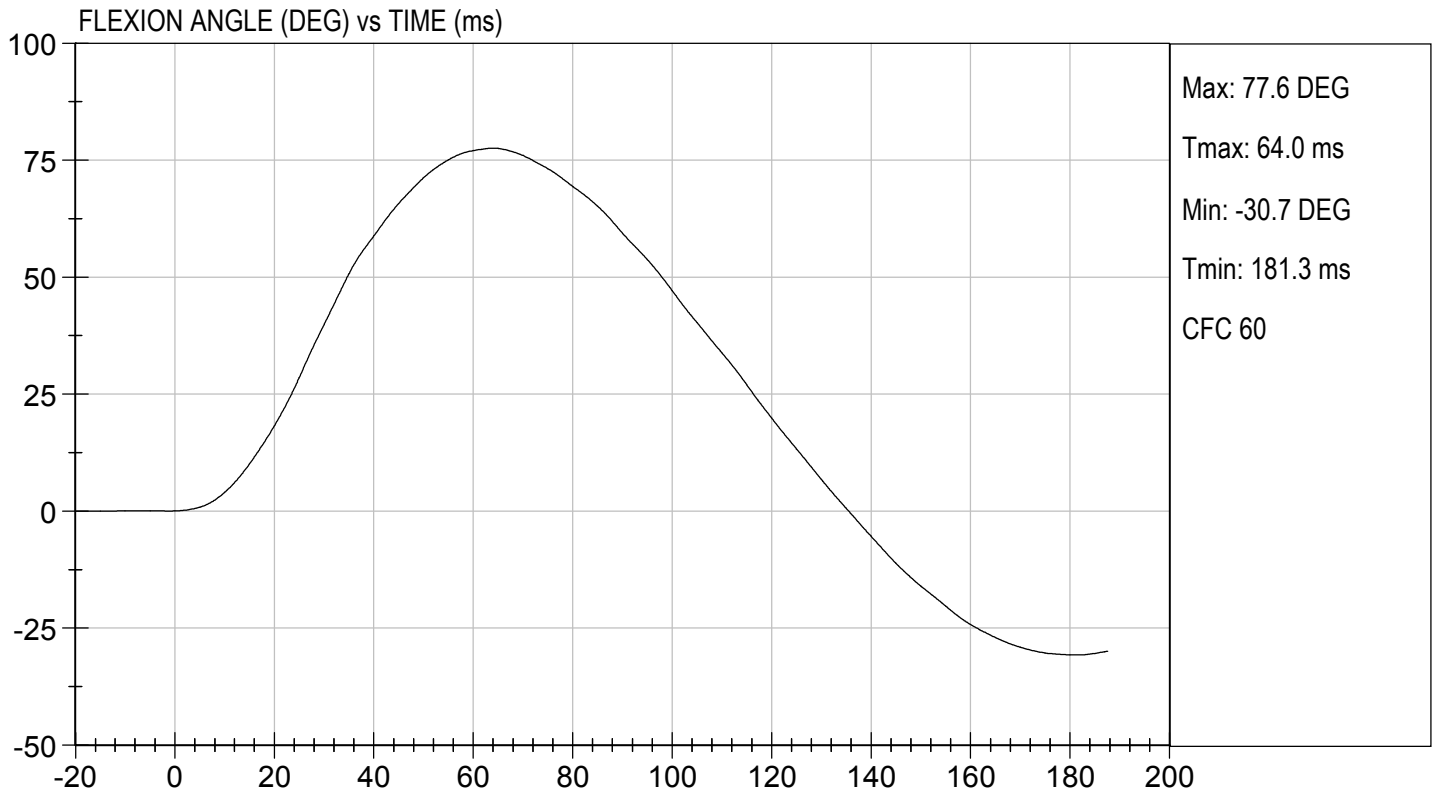
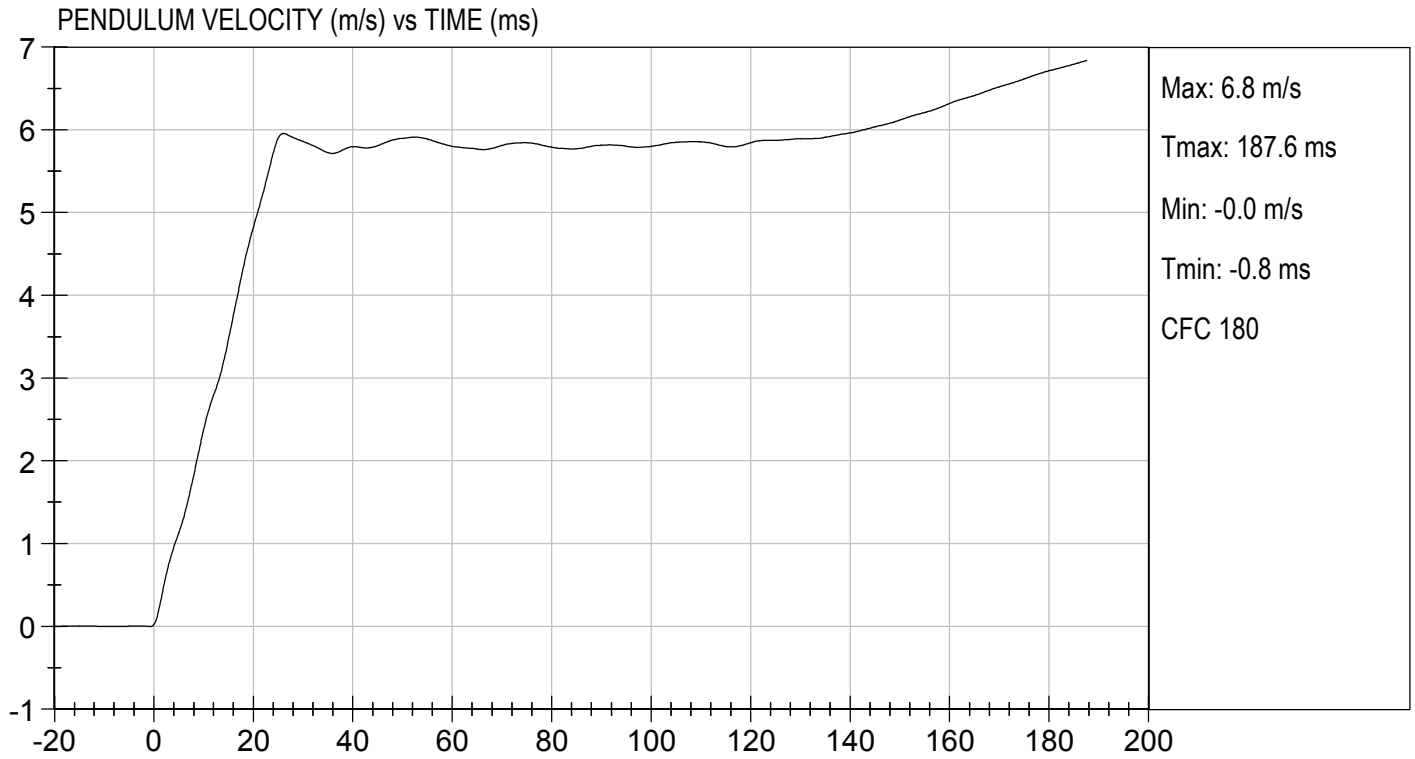
Tested Parameter	Units	Specification	Result	Pass/Fail	
Temperature	deg C	20.6 to 22.2	21.6	Pass	
Humidity	%	10 to 70	52	Pass	
Impact Velocity	m/s	5.51 to 5.63	5.58	Pass	
Pendulum Velocity	10 ms	m/s	2.20 to 2.80	2.38	Pass
	15 ms	m/s	3.30 to 4.10	3.47	Pass
	20 ms	m/s	4.40 to 5.40	4.82	Pass
	25 ms	m/s	5.40 to 6.10	5.90	Pass
	25-100 ms	m/s	5.50 to 6.20	5.96	Pass
Maximum D-Plane Rotation	deg	71 to 81	78	Pass	
Time of Maximum D-Plane Rotation	ms	50 to 70	64	Pass	
Maximum Occipital Condyle Moment	Nm	-44 to -36	-39	Pass	
Time of Moment Decay to 0 Nm	ms	102 to 126	120	Pass	
<b>Overall Test Results</b>				<b>Pass</b>	

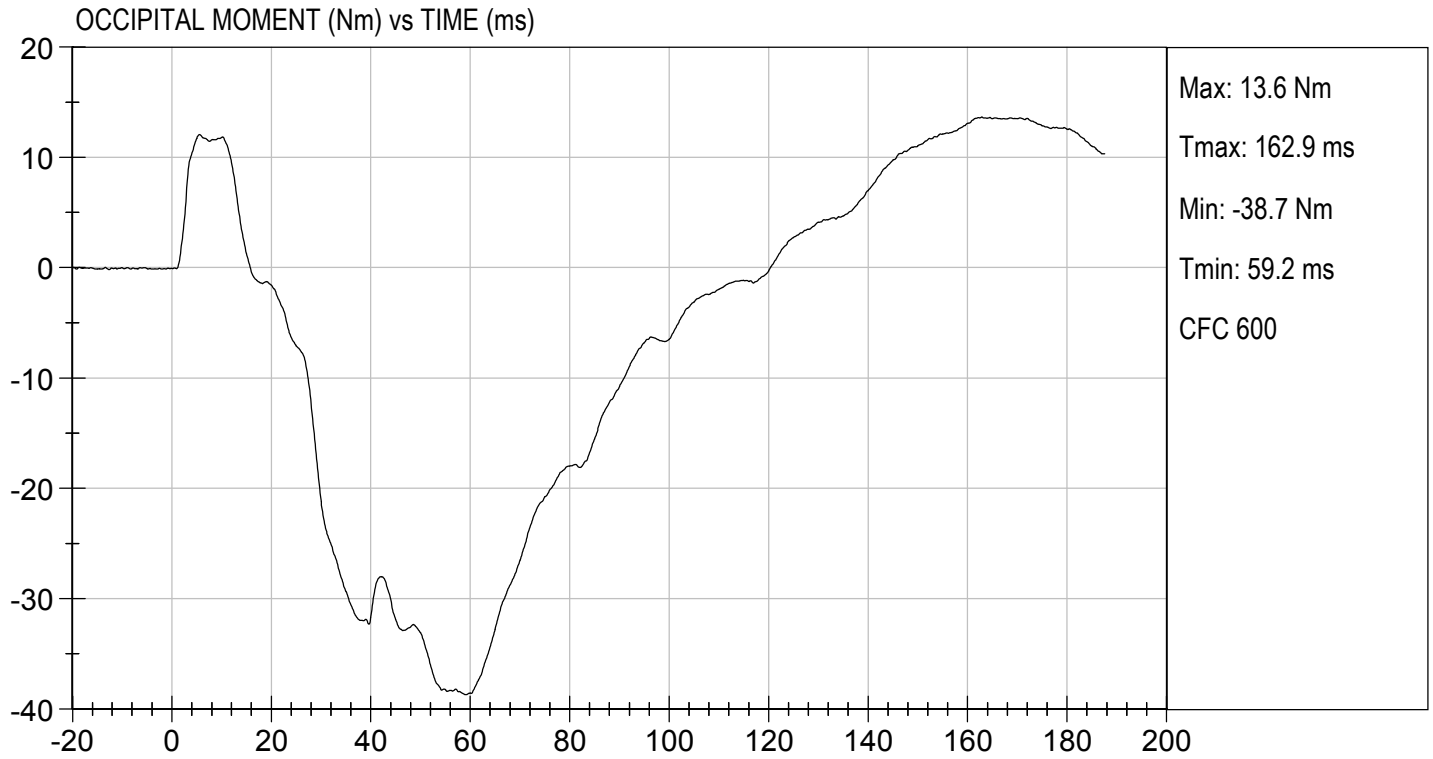
  
Laboratory Technician

05/31/2019

Test Date

  
Approved By





**MGA RESEARCH CORPORATION**  
**SHOULDER IMPACT TEST**  
**SID-IIs BUILD LEVEL D DUMMY**

ATD Serial No: 306

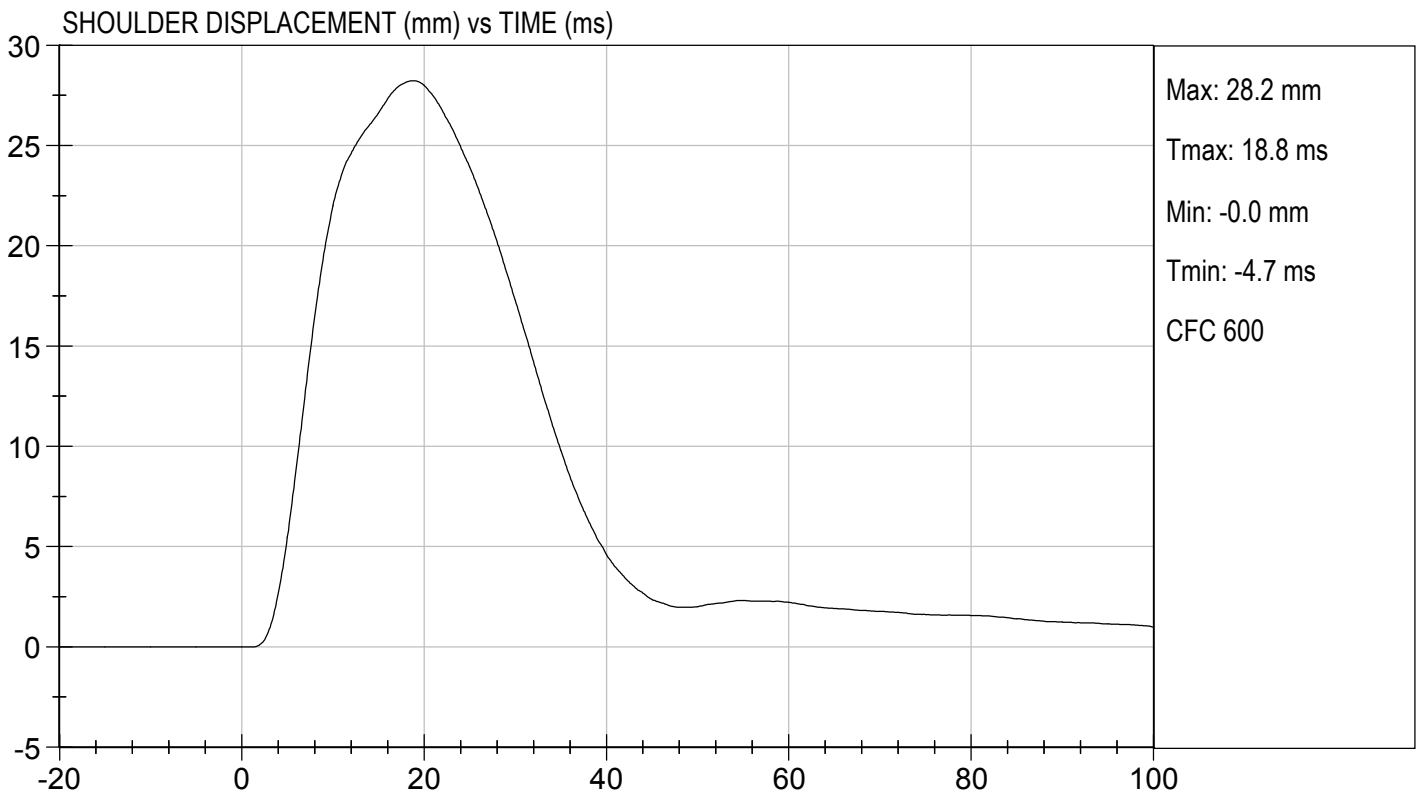
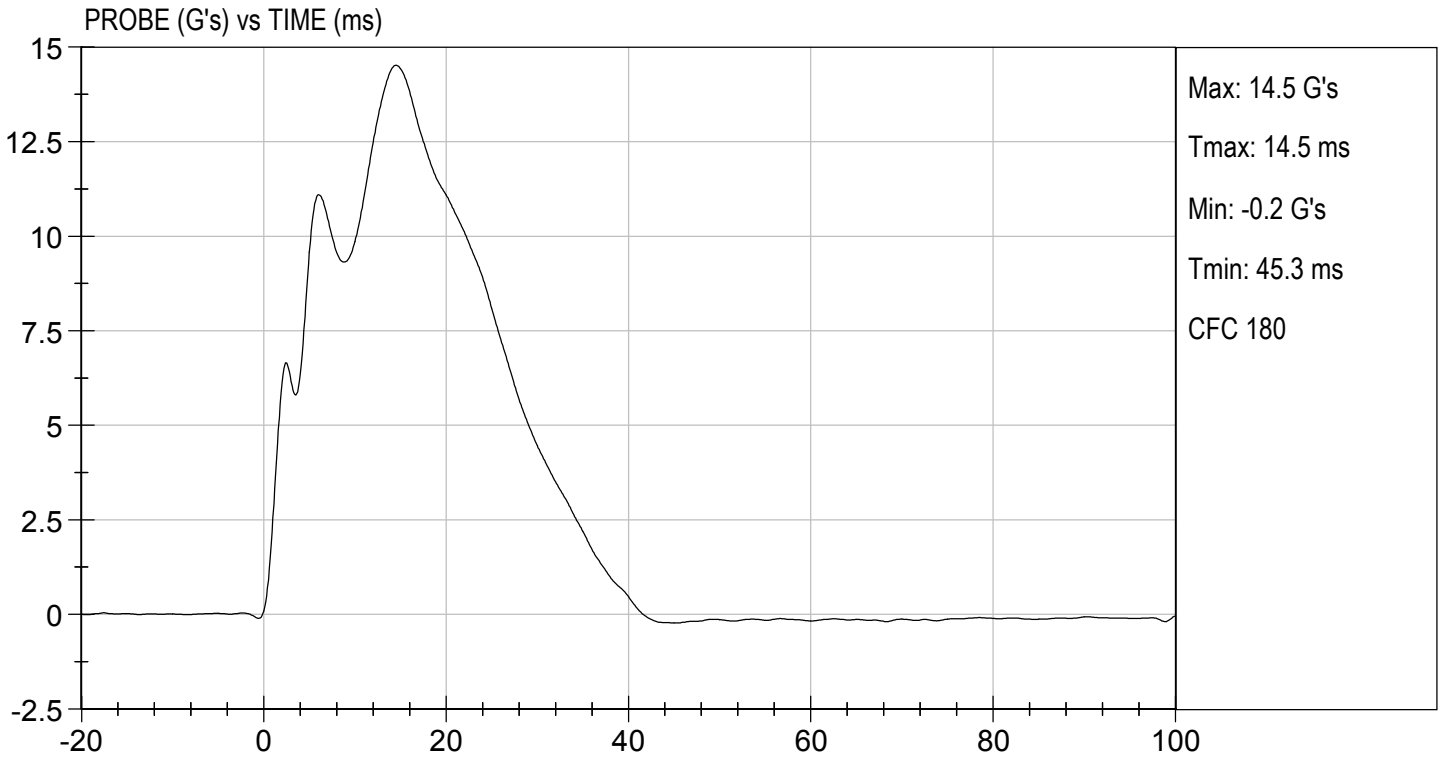
Test ID: D191693

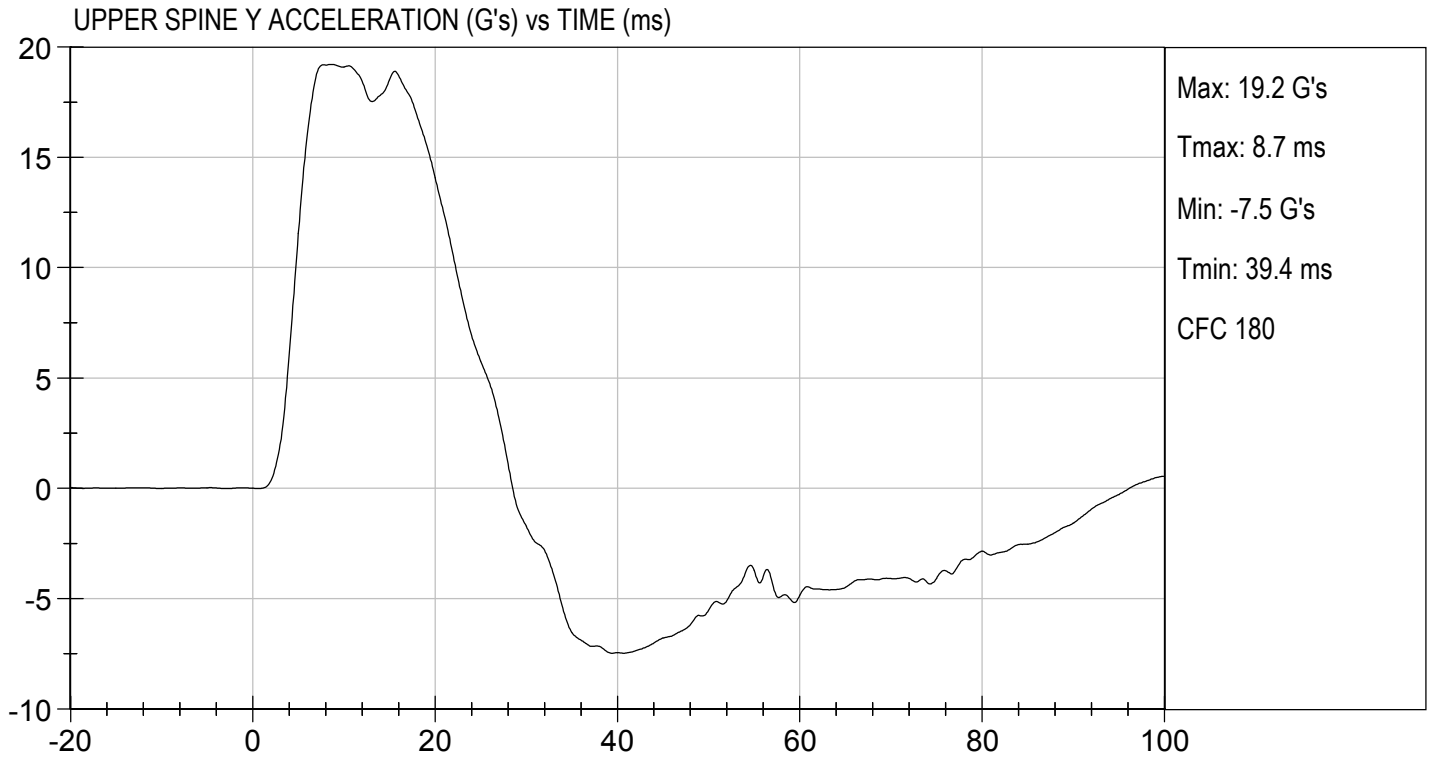
Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.6	Pass
Laboratory Relative Humidity	%	10 to 70	48	Pass
Impact Velocity	m/s	4.20 to 4.40	4.34	Pass
Maximum Probe Acceleration	G's	13 to 18	15	Pass
Shoulder Displacement	mm	28 to 37	28	Pass
Upper Spine (T1) Y Acceleration	G's	17 to 22	19	Pass
Overall Test Results				Pass

Jacob D Taylor  
 Laboratory Technician

05/30/2019  
 Test Date

B. F. K.  
 Approved By



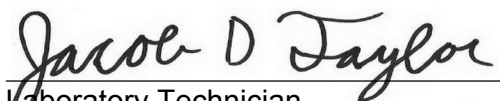


**MGA RESEARCH CORPORATION**  
**THORAX (WITH ARM) IMPACT TEST**  
**SID-IIs BUILD LEVEL D DUMMY**

ATD Serial No: 306

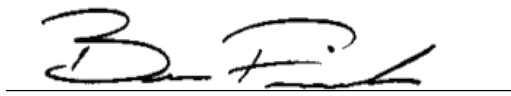
Test I.D: D191694

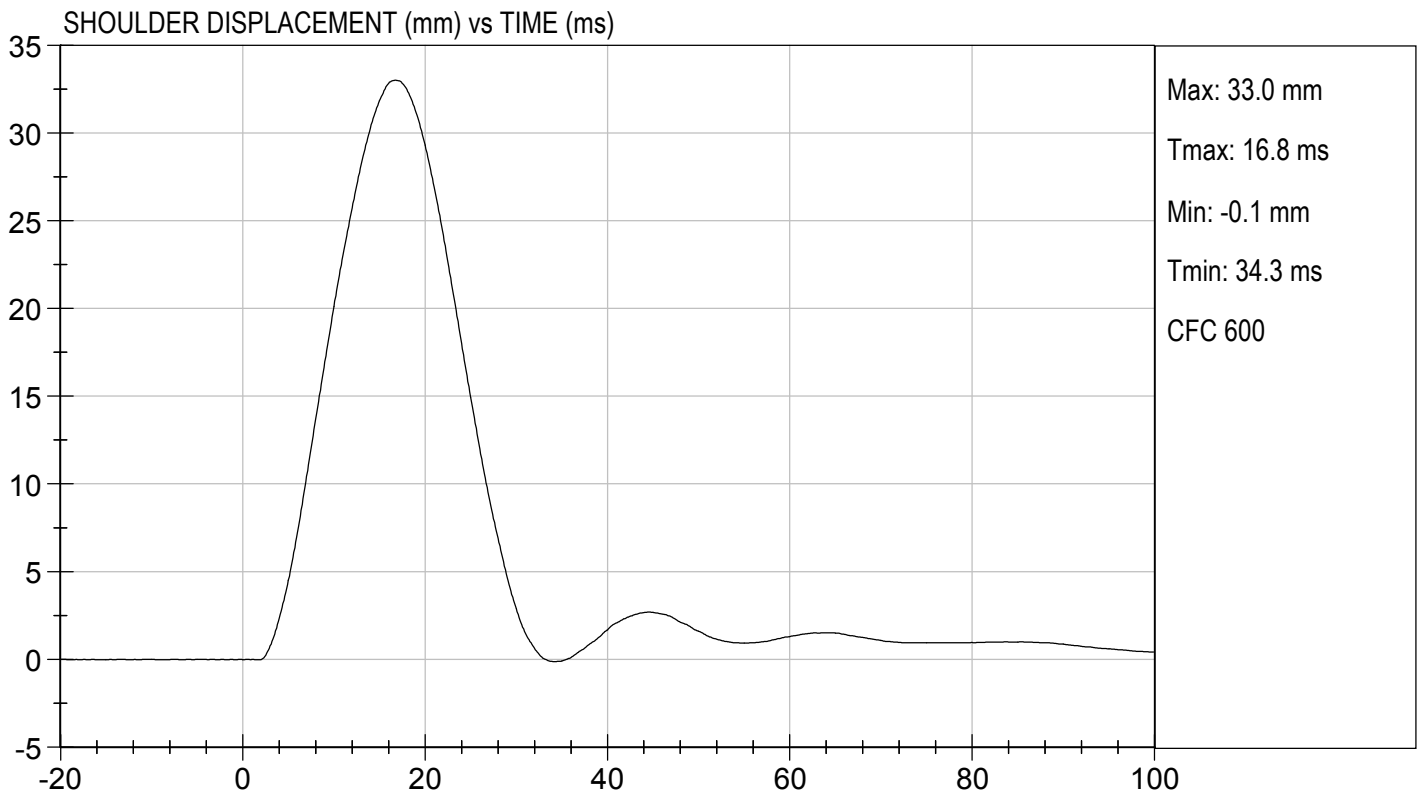
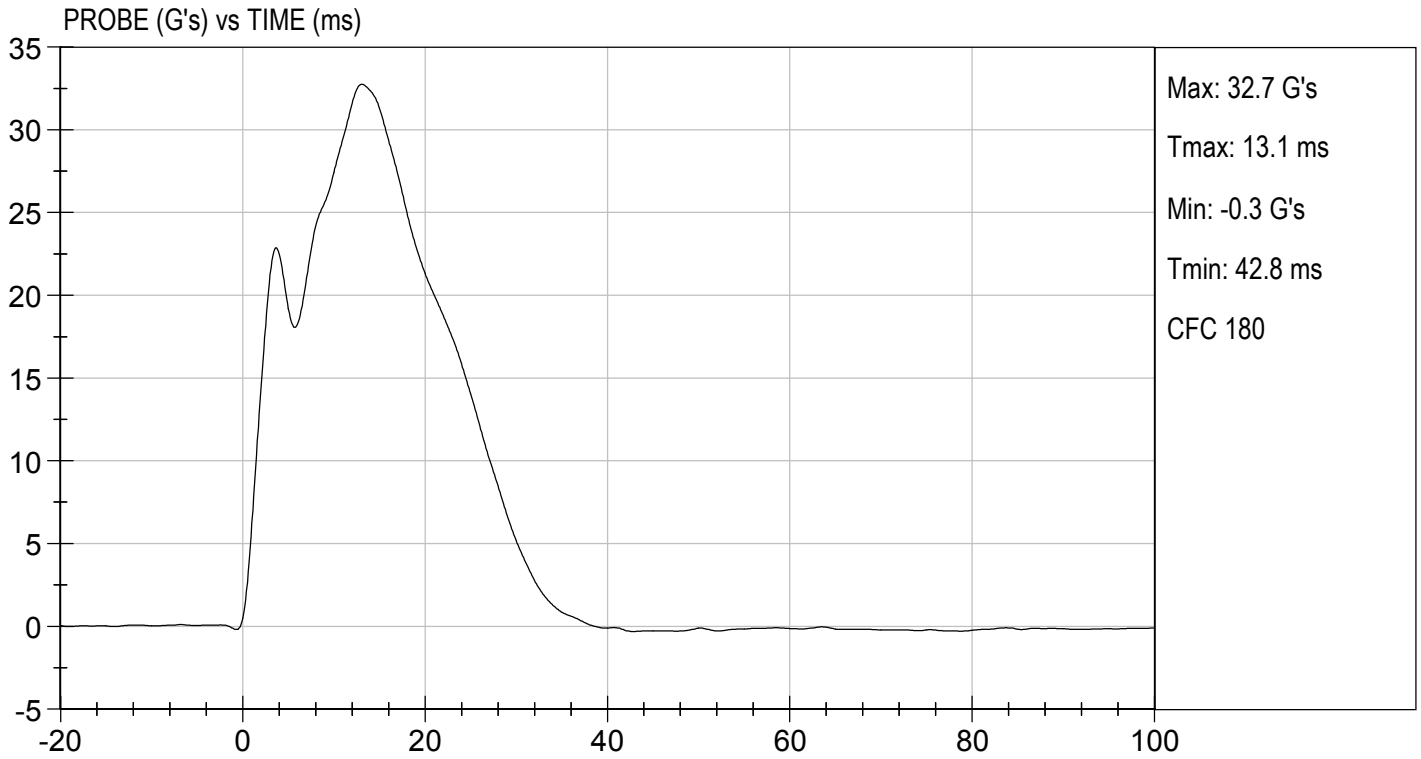
Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.6	Pass
Humidity	%	10 to 70	48	Pass
Impact Velocity	m/s	6.60 to 6.80	6.80	Pass
Maximum Probe Acceleration	G's	30 to 36	33	Pass
Shoulder Displacement	mm	31 to 40	33	Pass
Upper Rib Displacement	mm	25 to 32	27	Pass
Middle Rib Displacement	mm	30 to 36	31	Pass
Lower Rib Displacement	mm	32 to 38	33	Pass
Upper Spine (T1) Y Acceleration	G's	34 to 43	41	Pass
Lower Spine (T12) Y Acceleration	G's	29 to 37	33	Pass
Overall Test Results				Pass

  
 Laboratory Technician

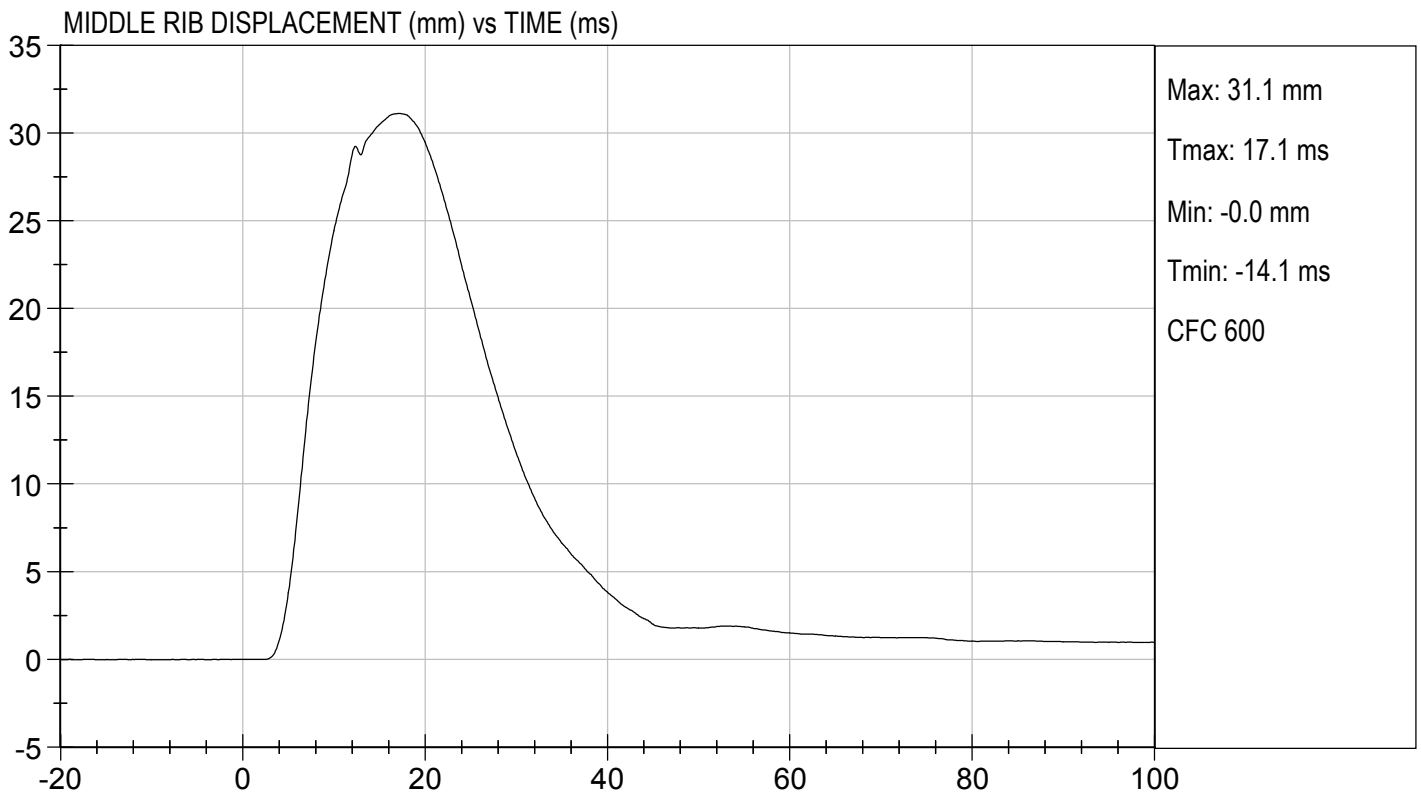
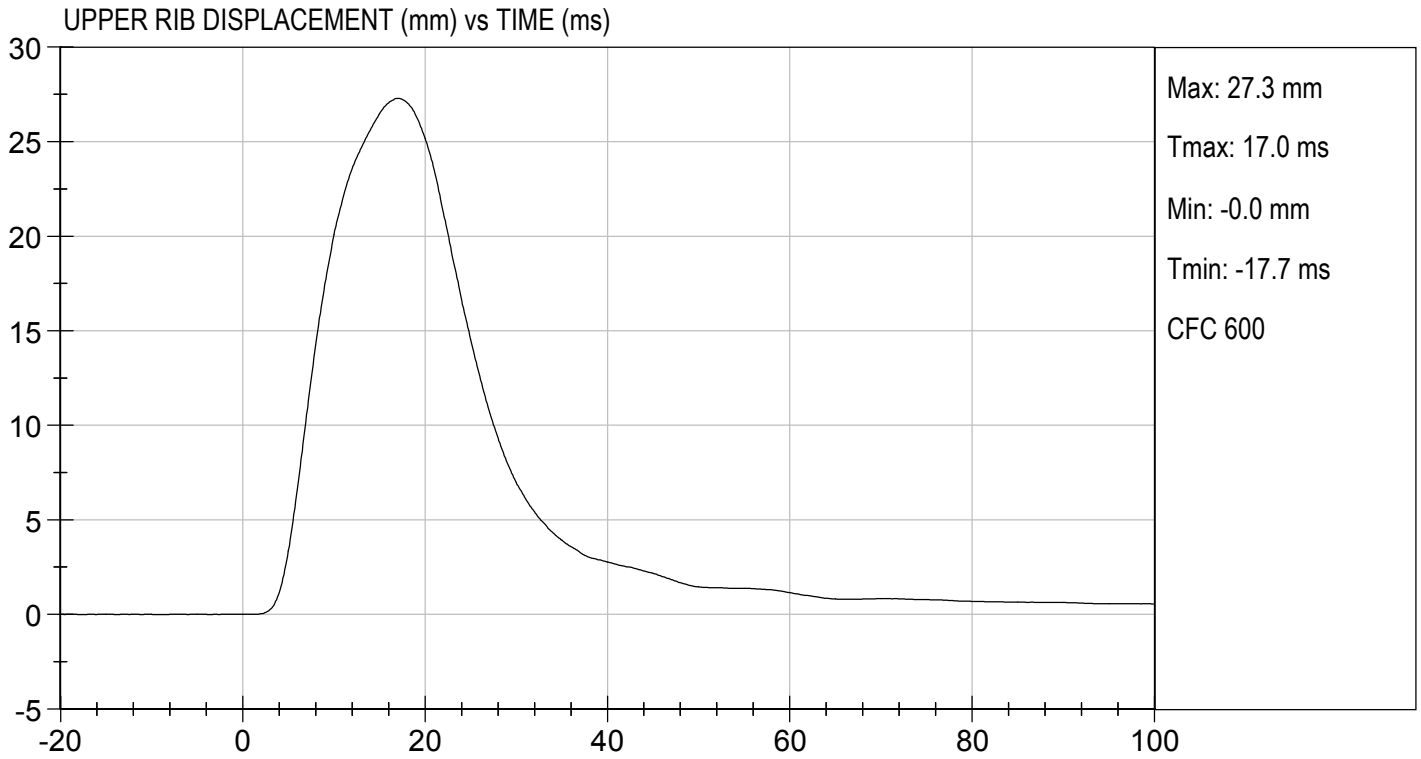
05/30/2019

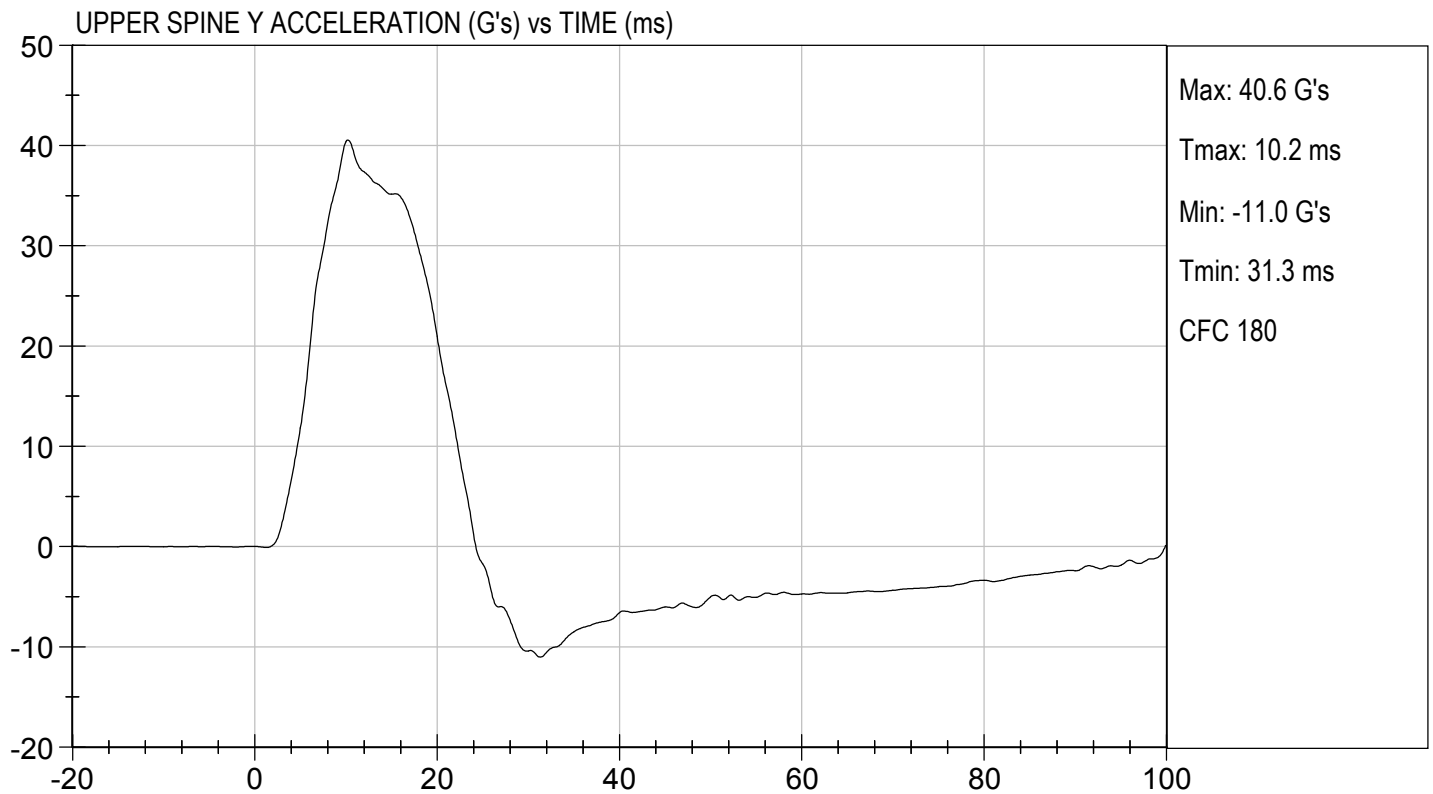
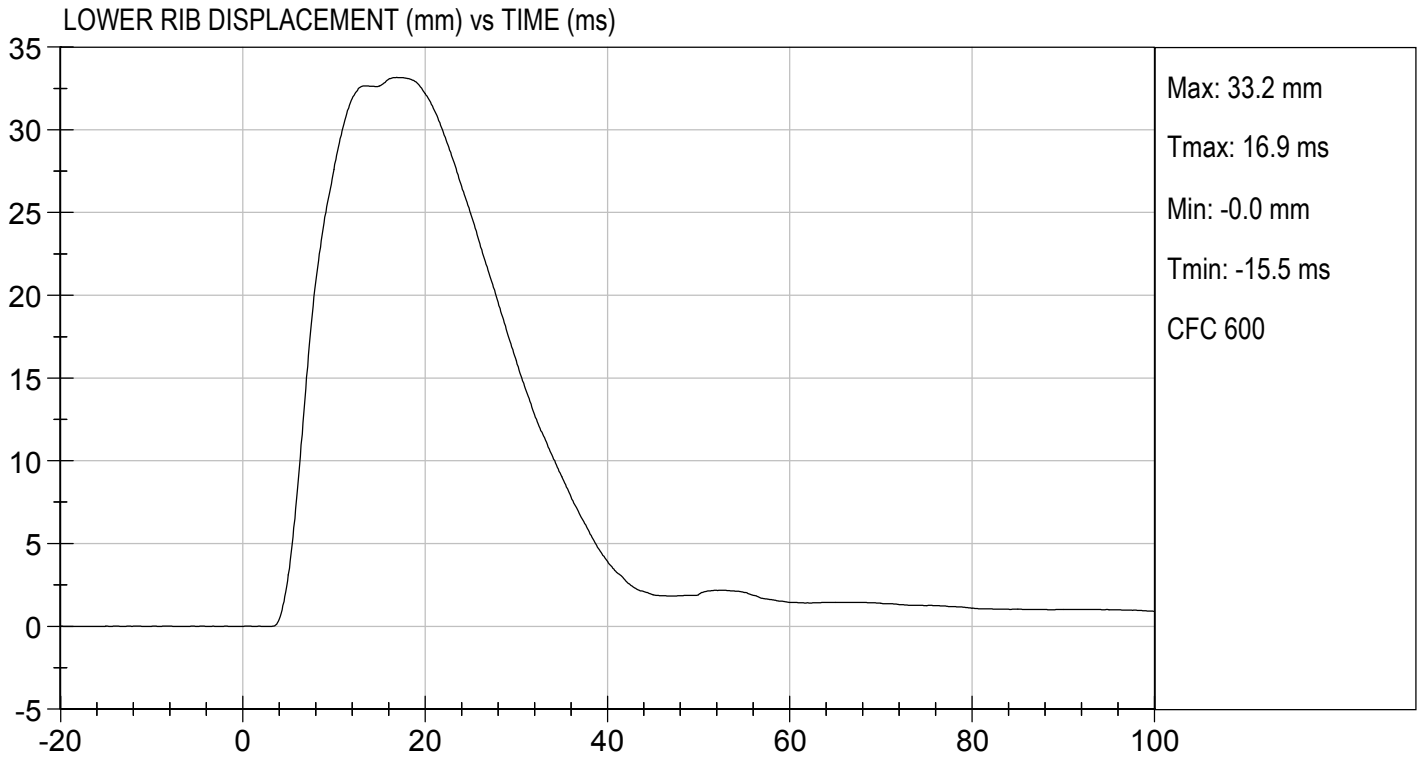
Test Date

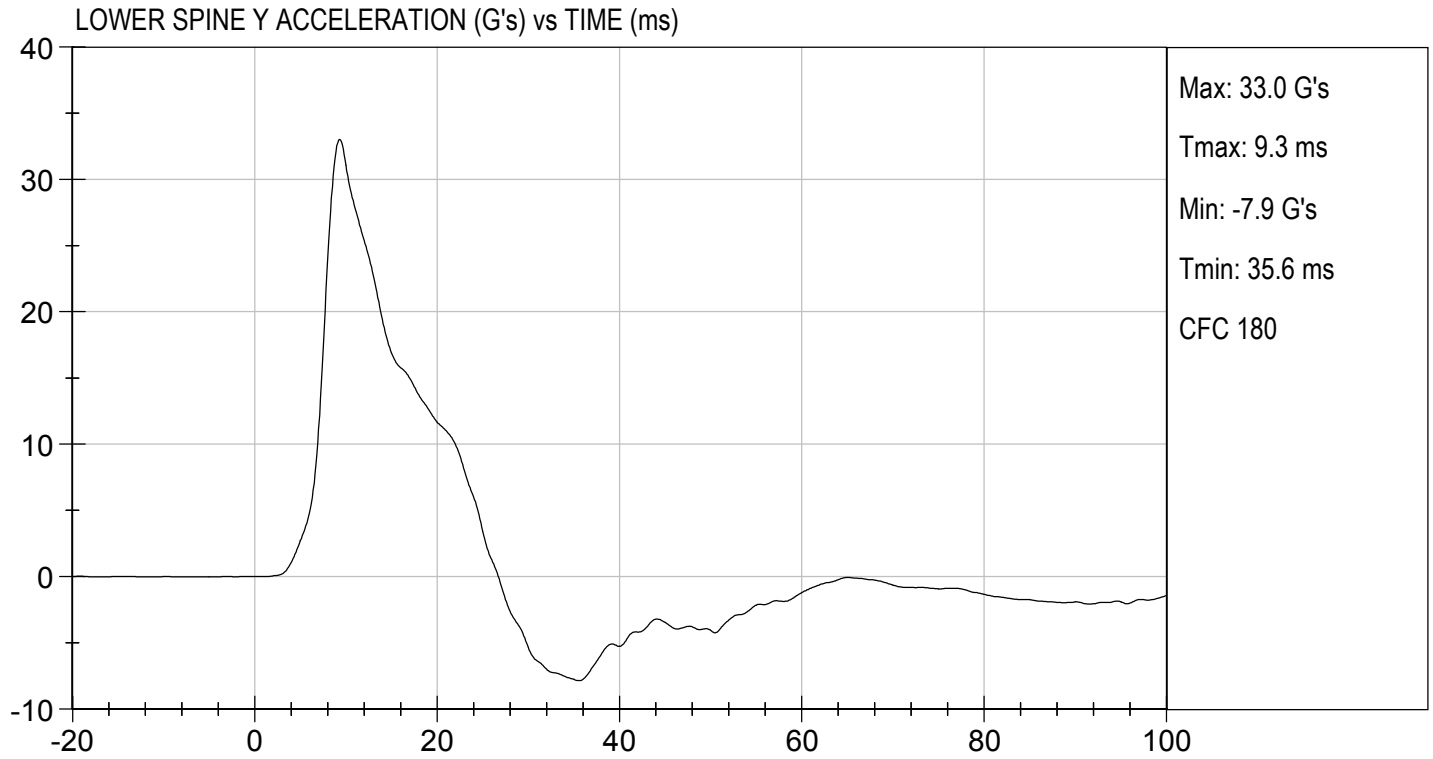
  
 Approved By











**MGA RESEARCH CORPORATION**  
**THORAX (WITHOUT ARM) IMPACT TEST**  
**SID-IIs BUILD LEVEL D DUMMY**

ATD Serial No: 306

Test I.D: D191695

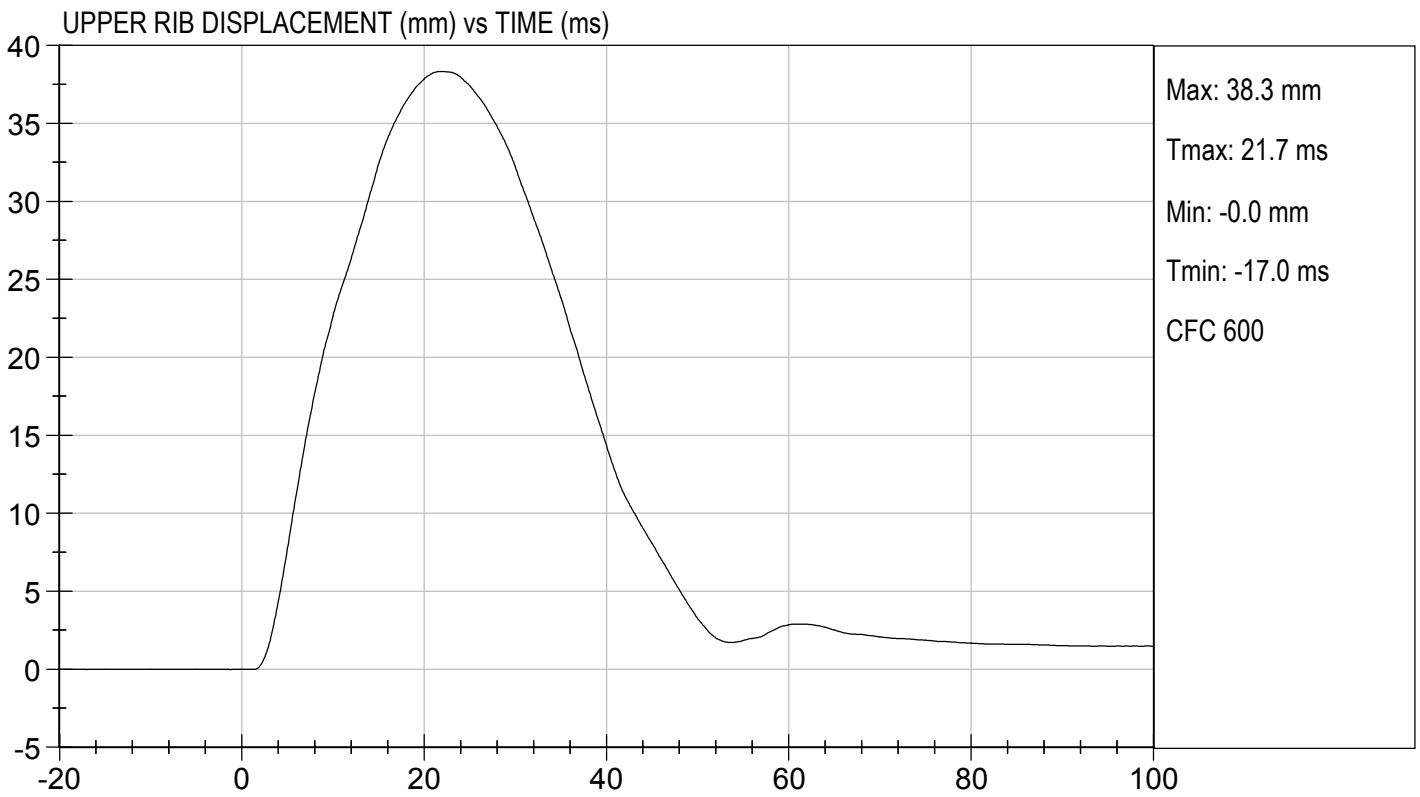
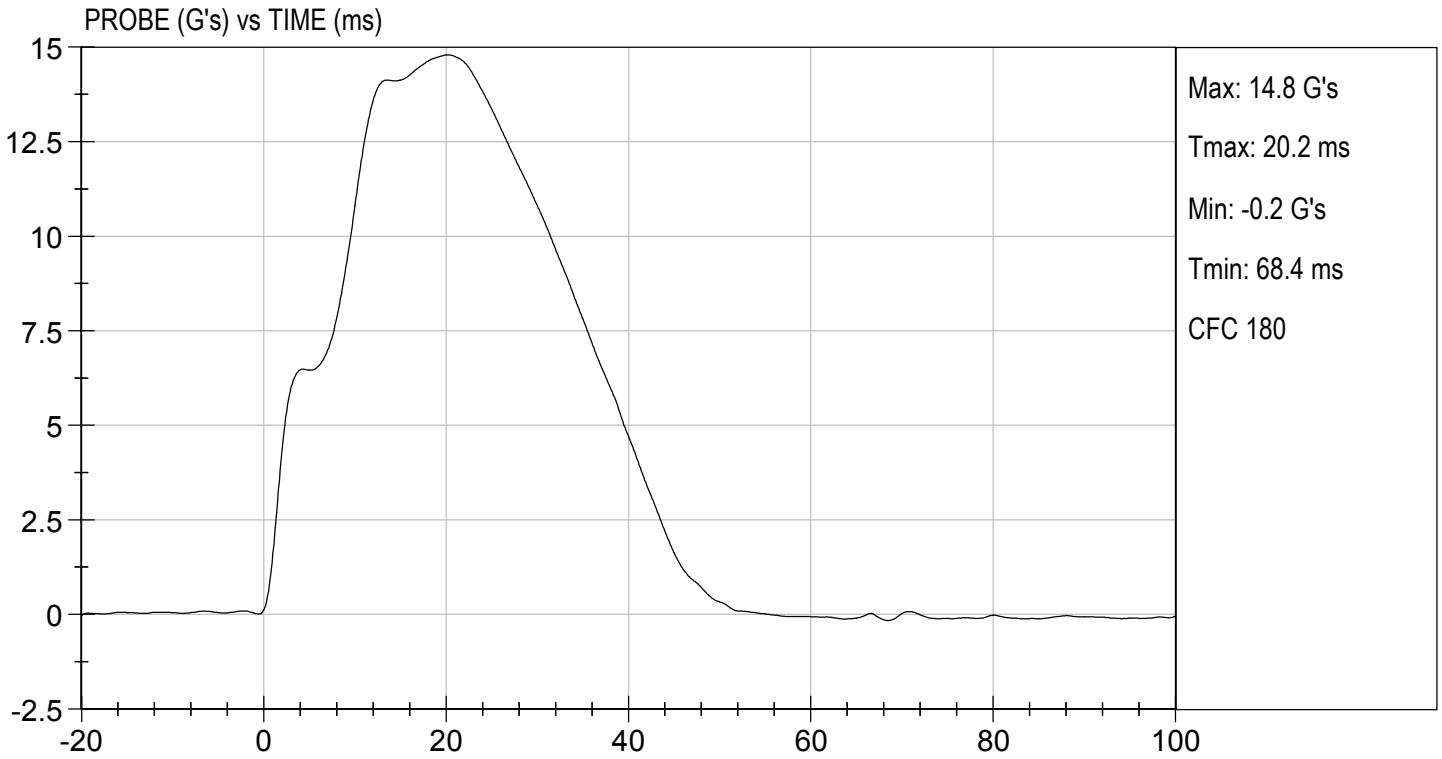
Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.6	Pass
Humidity	%	10 to 70	48	Pass
Impact Velocity	m/s	4.20 to 4.40	4.34	Pass
Maximum Probe Acceleration	G's	14 to 18	15	Pass
Upper Rib Displacement	mm	32 to 40	38	Pass
Middle Rib Displacement	mm	39 to 45	41	Pass
Lower Rib Displacement	mm	35 to 43	37	Pass
Upper Spine (T1) Y Acceleration	G's	13 to 17	15	Pass
Lower Spine (T12) Y Acceleration	G's	7 to 11	9	Pass
<b>Overall Test Results</b>				<b>Pass</b>

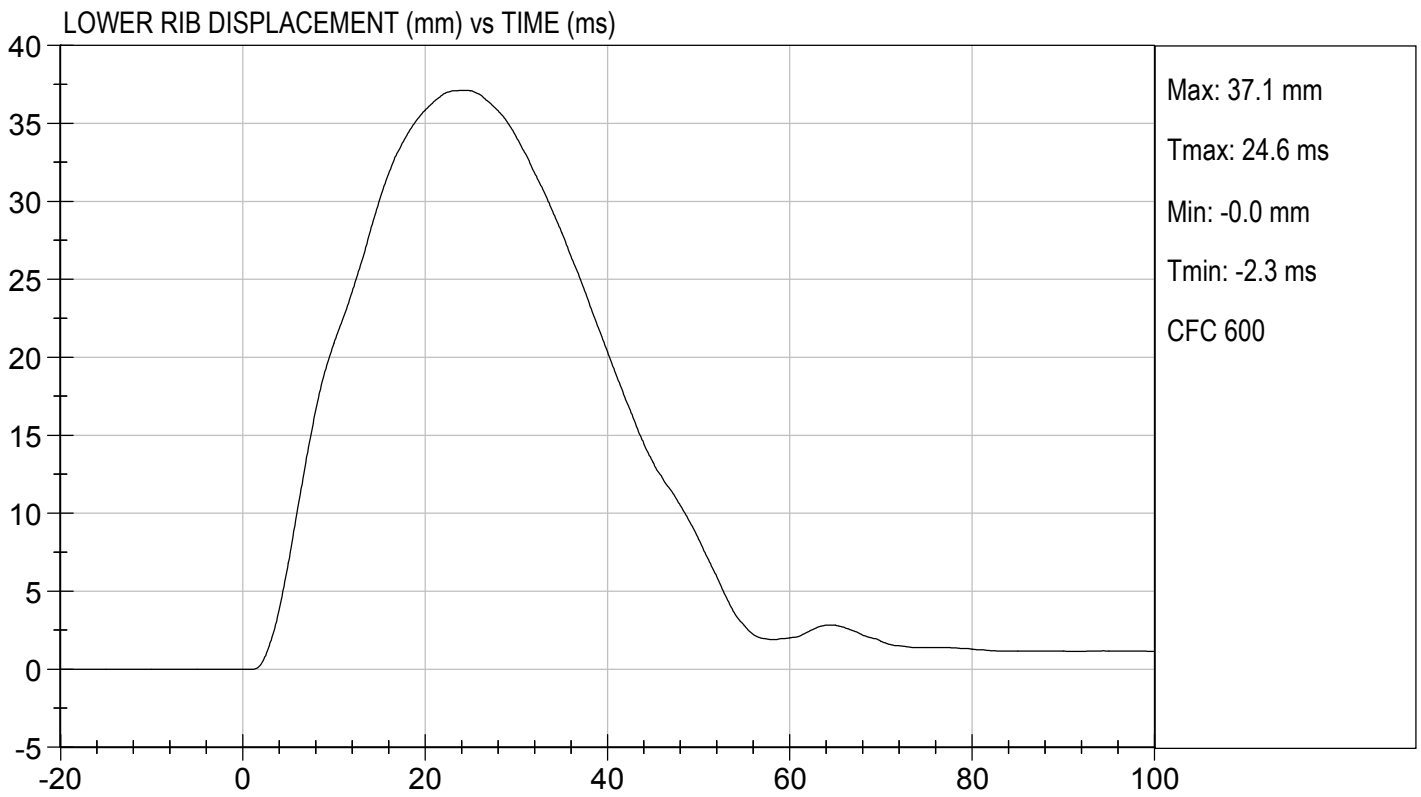
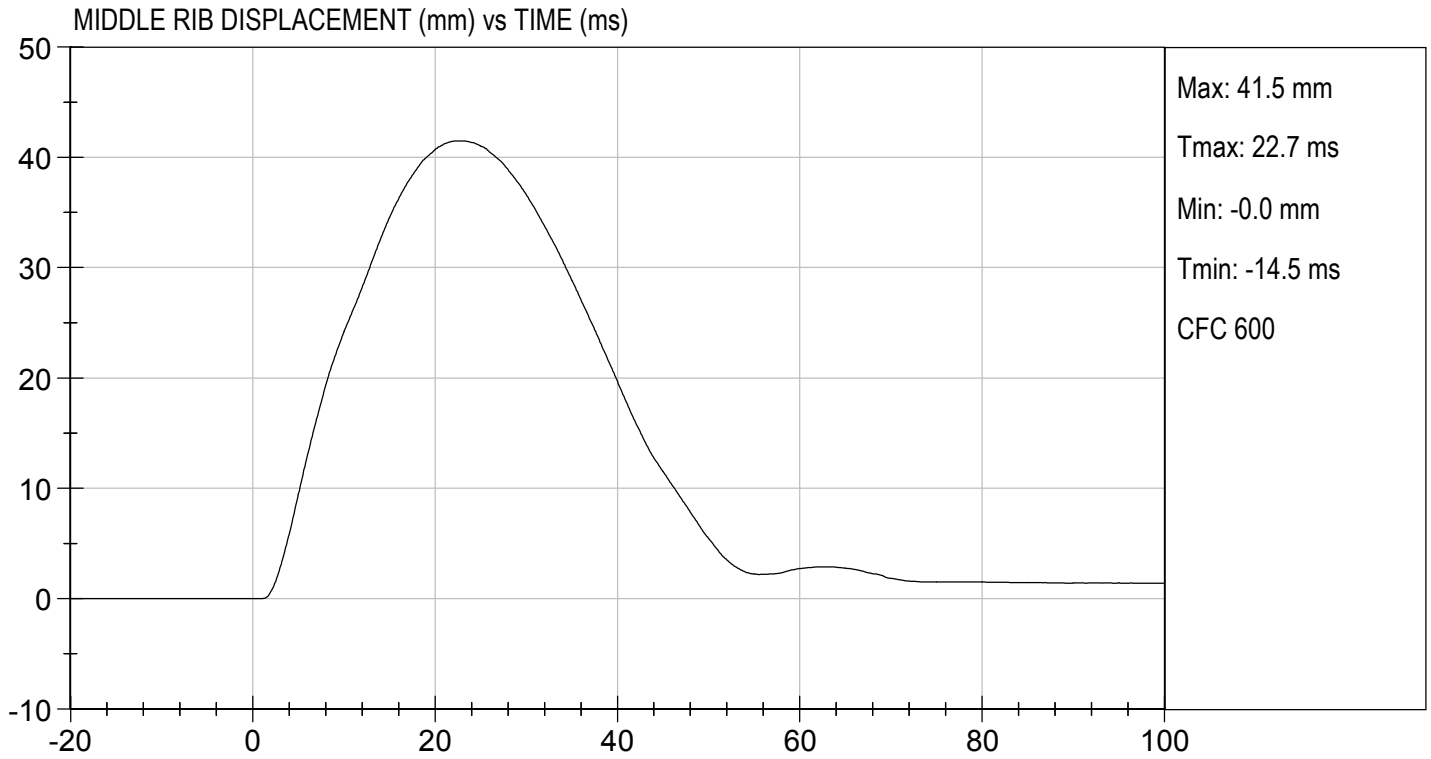
*Jacob D Taylor*  
 Laboratory Technician

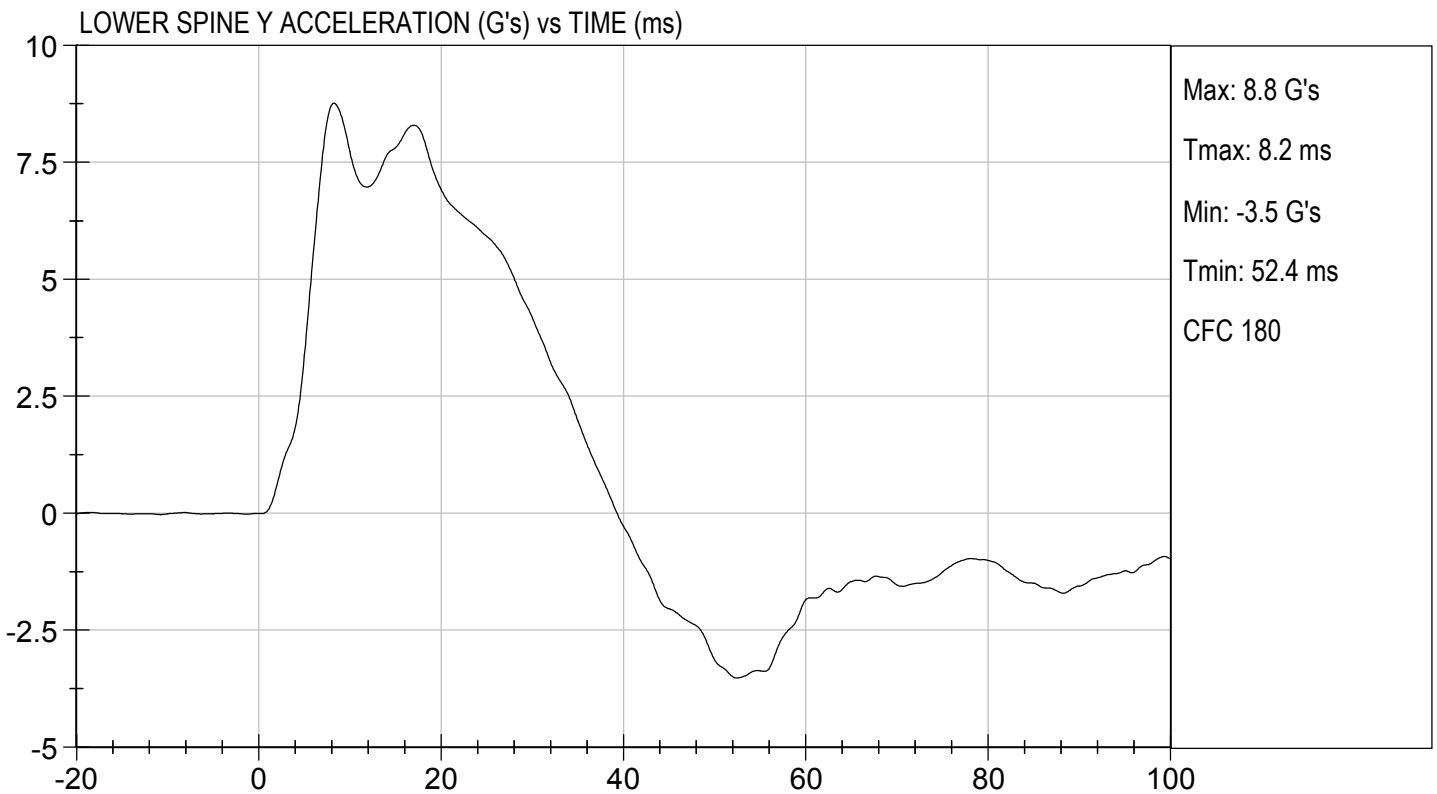
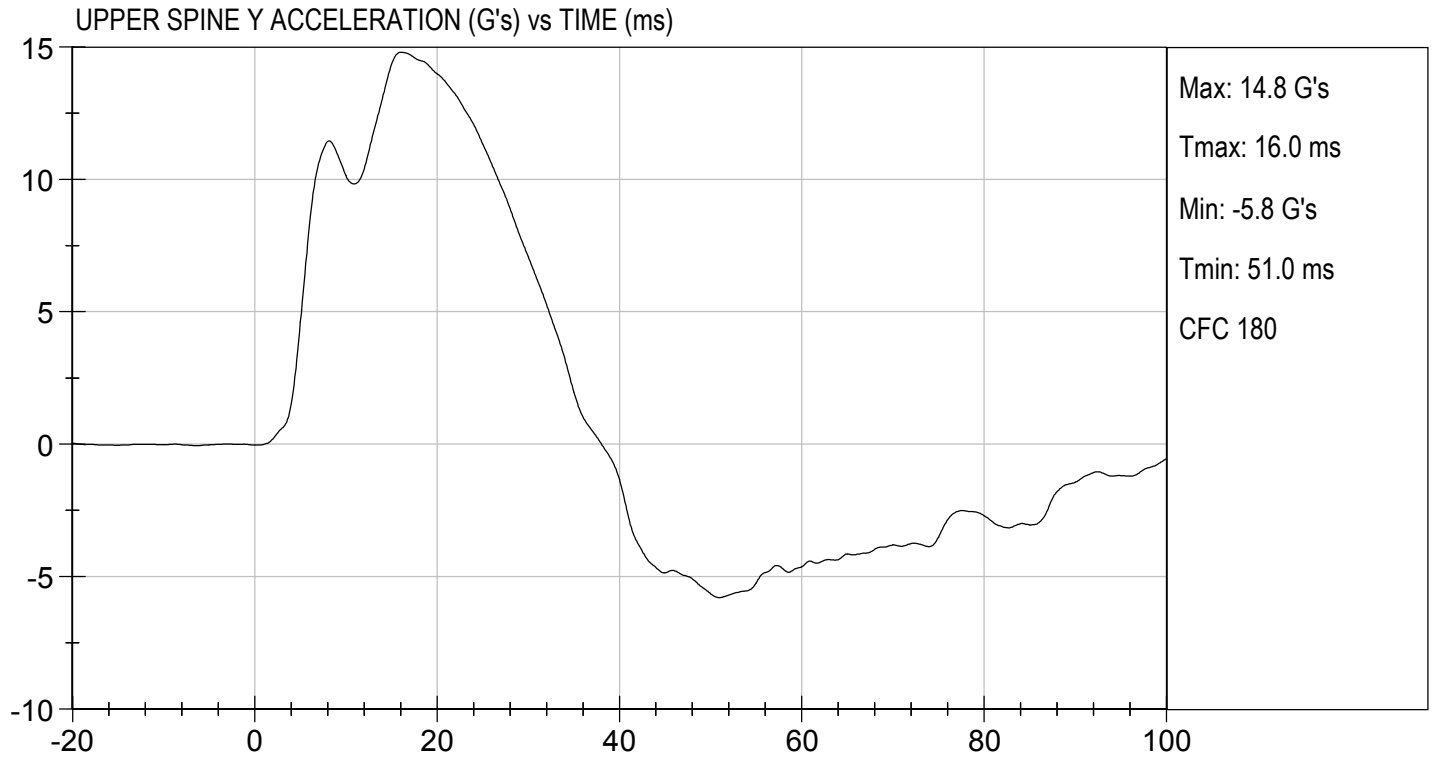
05/30/2019

Test Date

*B. F. L.*  
 Approved By







**MGA RESEARCH CORPORATION**  
**ABDOMINAL IMPACT TEST**  
**SID-IIs BUILD LEVEL D DUMMY**

ATD Serial No: 306

Test I.D: D191696

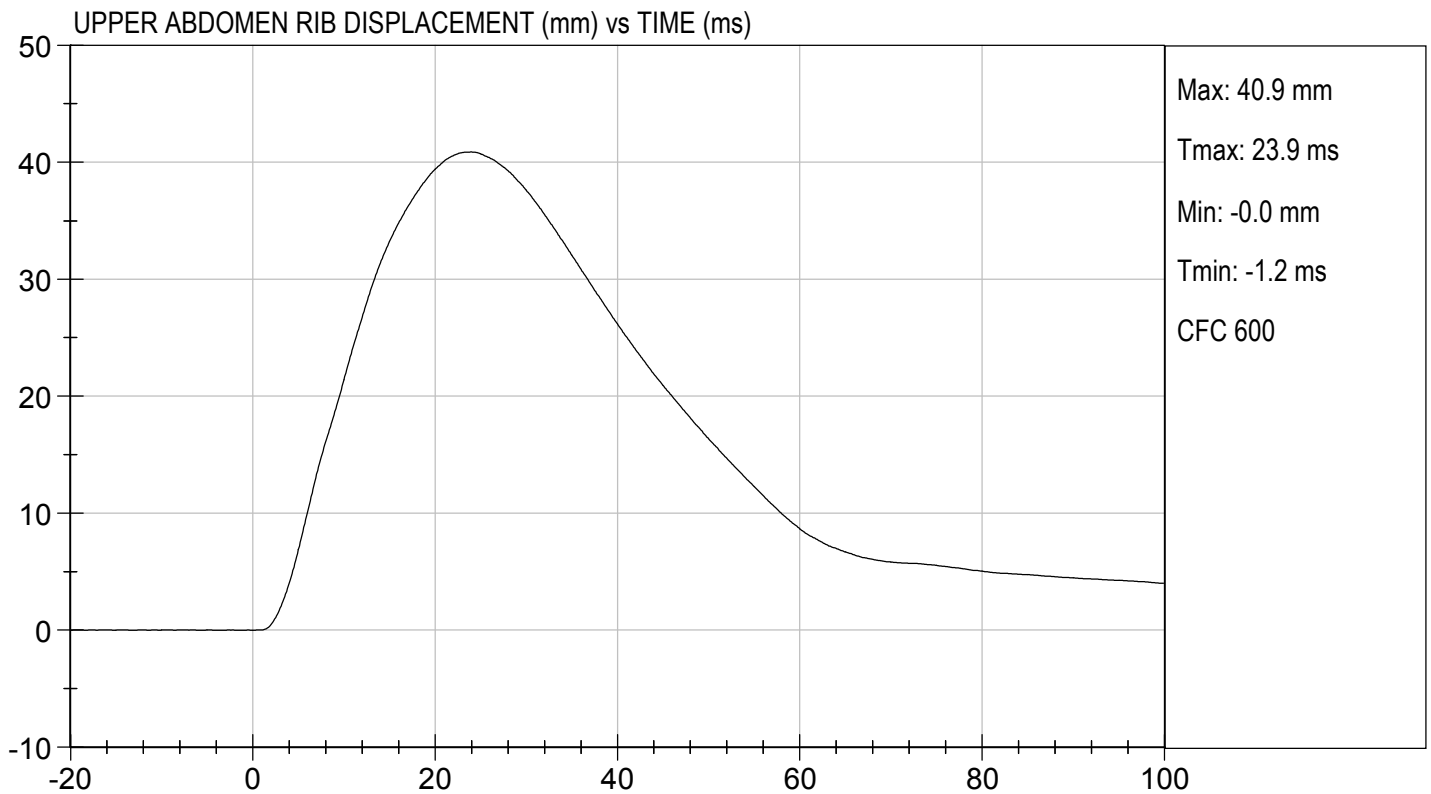
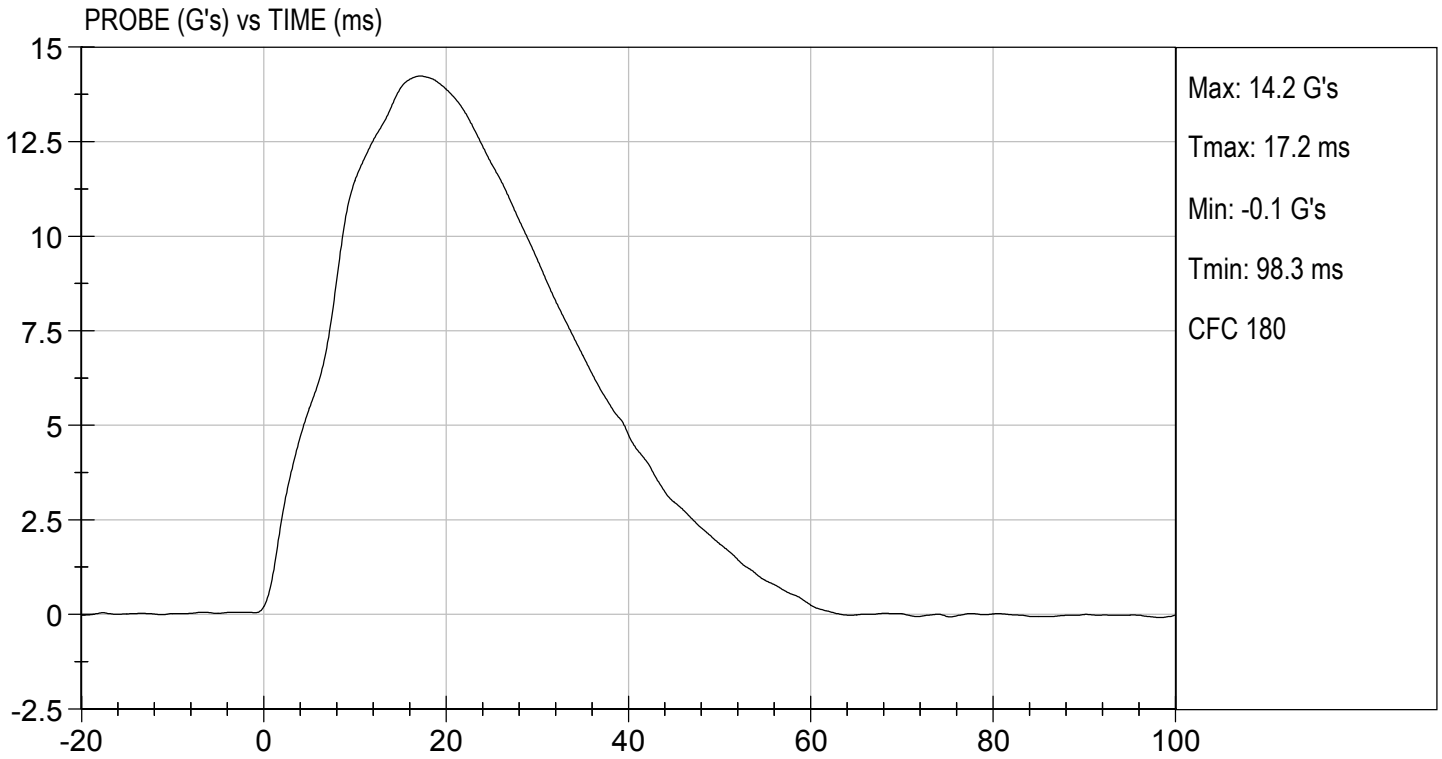
Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.6	Pass
Humidity	%	10 to 70	48	Pass
Impact Velocity	m/s	4.20 to 4.40	4.34	Pass
Maximum Probe Acceleration	G's	12 to 16	14	Pass
Upper Abdomen Rib Displacement	mm	36 to 47	41	Pass
Lower Abdomen Rib Displacement	mm	33 to 44	37	Pass
Lower Spine (T12) Y Acceleration	G's	9 to 14	12	Pass
Overall Test Results				Pass

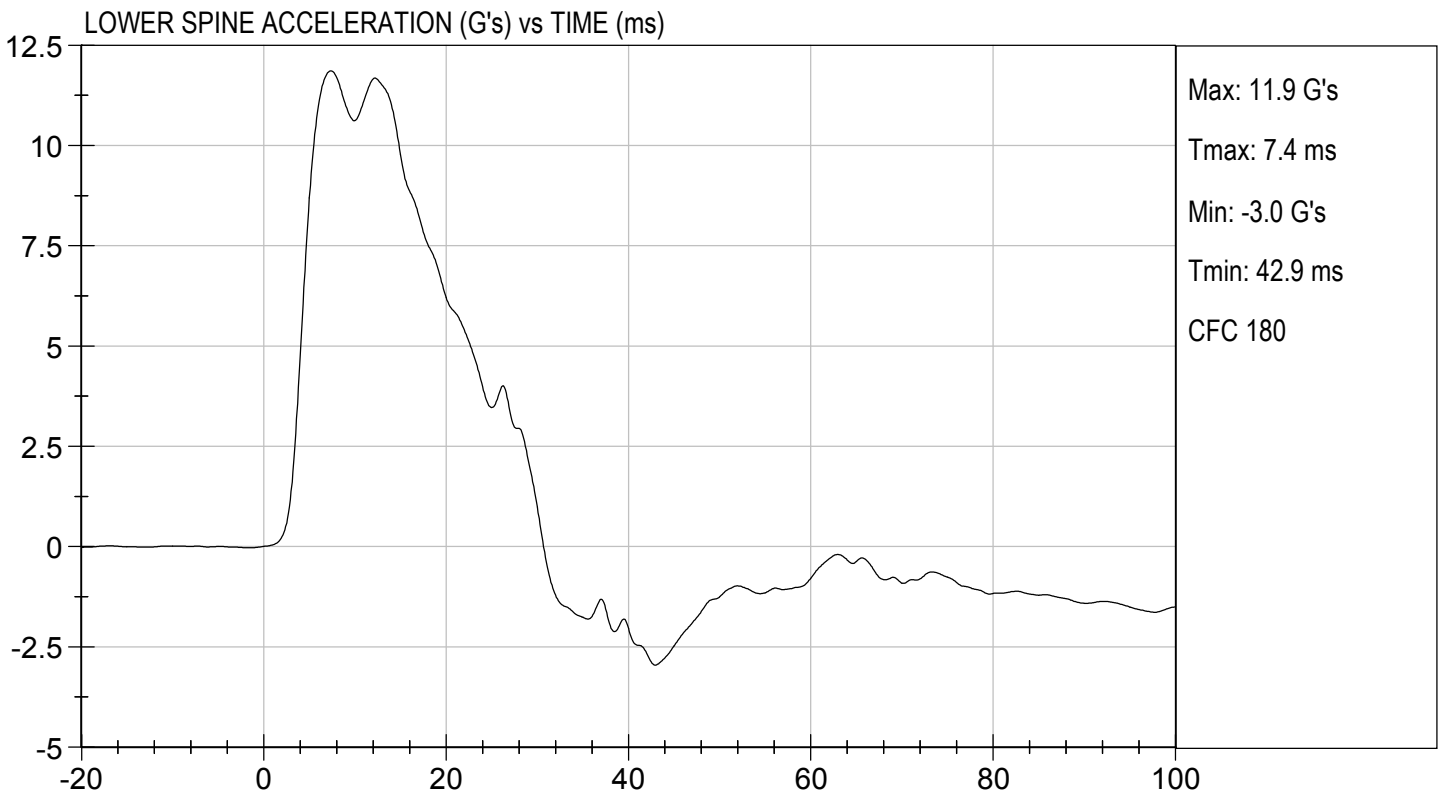
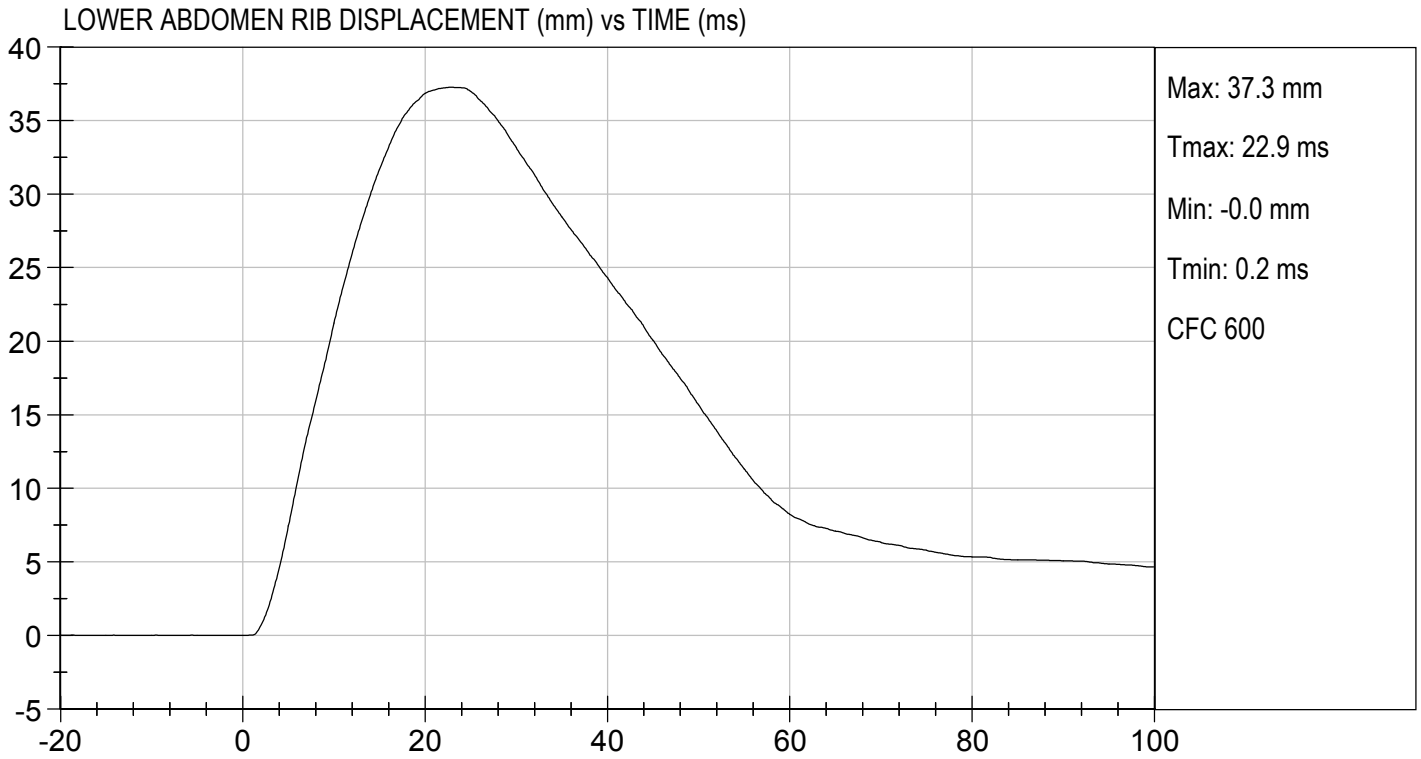
Jacob D Taylor  
 Laboratory Technician

05/30/2019  
 Test Date

B. F. K.  
 Approved By







**MGA RESEARCH CORPORATION**  
**PELVIS IMPACT TEST**  
**SID-IIs BUILD LEVEL D DUMMY**

ATD Serial No: 306

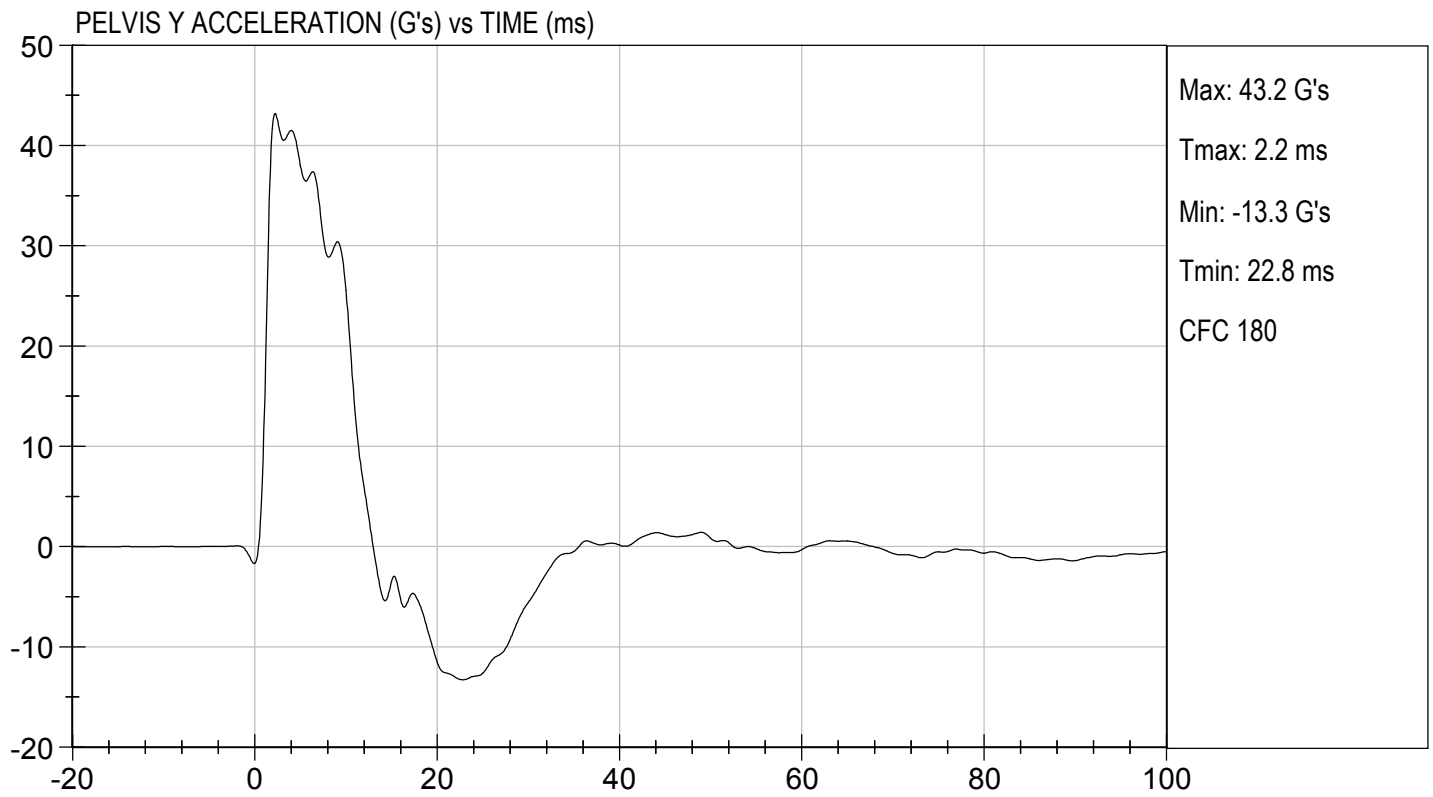
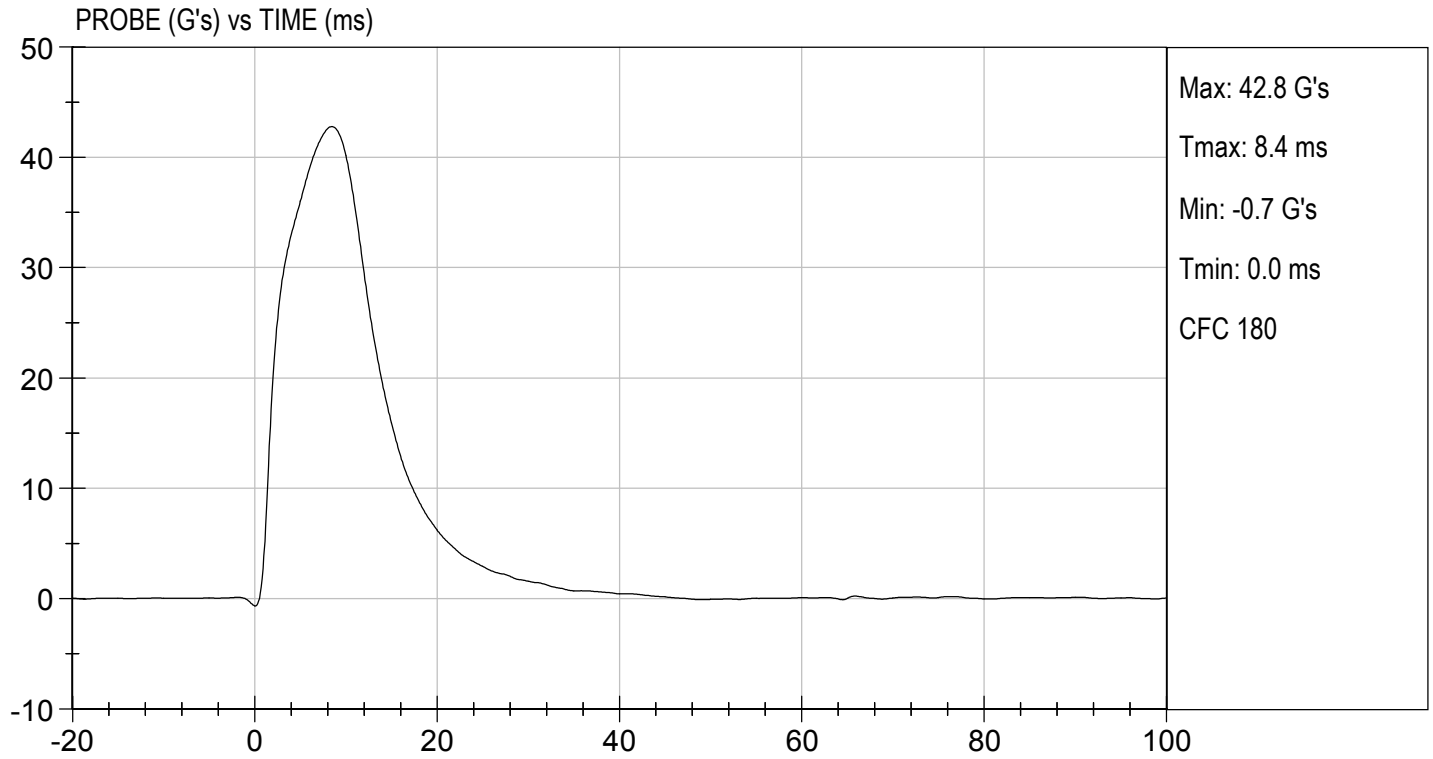
Test I.D: D191697

Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.6	Pass
Humidity	%	10 to 70	48	Pass
Impact Velocity	m/s	6.60 to 6.80	6.60	Pass
Maximum Probe Acceleration	G's	38 to 47	43	Pass
Pelvis Y Acceleration After 6 ms	G's	34 to 42	37	Pass
Peak Acetabulum Force	N	3600 to 4300	4,018	Pass
Overall Test Results				Pass

*Jacob D Taylor*  
 Laboratory Technician

05/30/2019  
 Test Date

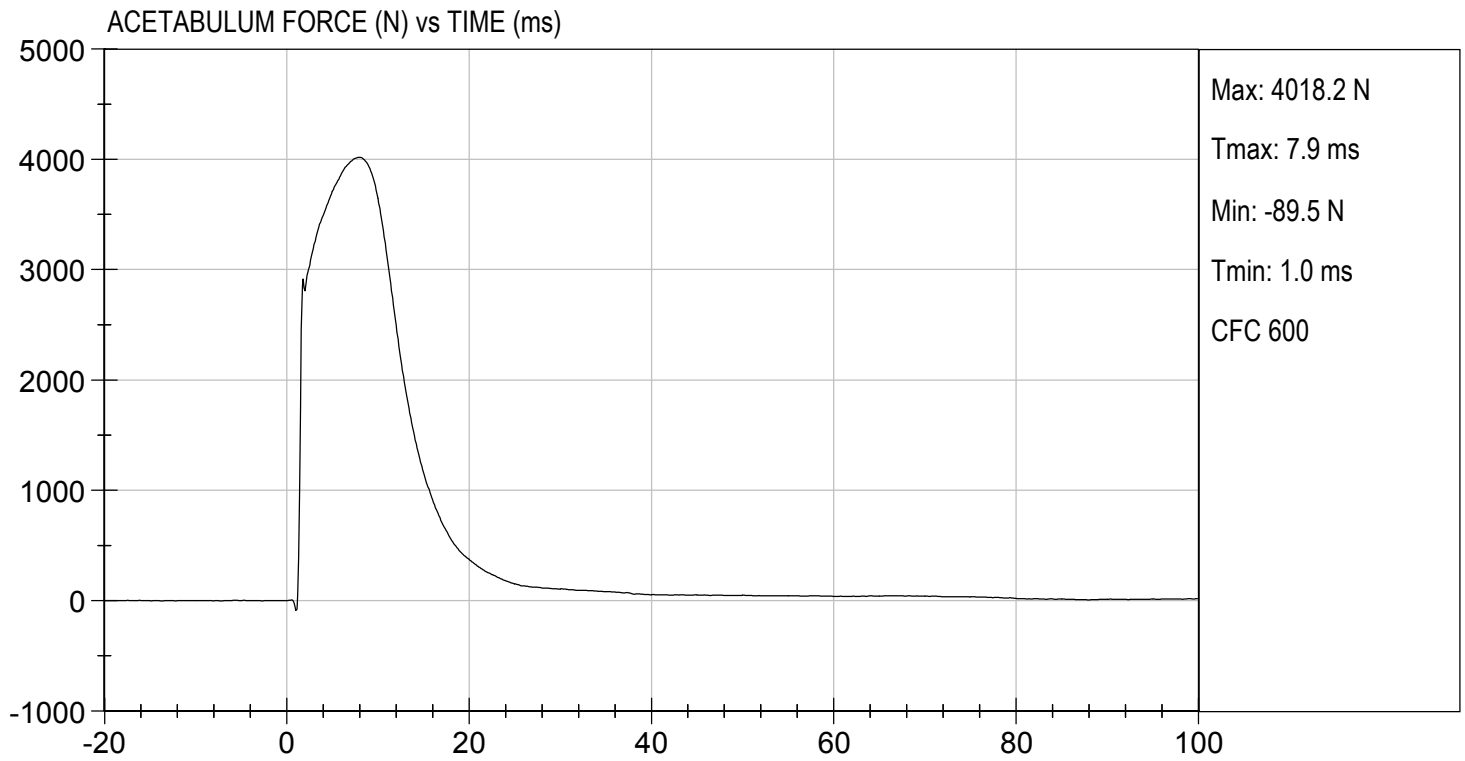
*B. F. K.*  
 Approved By





TEST DESC: PELVIS IMPACT  
VELOCITY: 21.65 ft/s, 6.60 m/s

TEST DATE: 05/30/2019  
TEST #: D191697



**MGA RESEARCH CORPORATION**  
**ILIAC IMPACT TEST**  
**SID-IIs BUILD LEVEL D DUMMY**

ATD Serial No: 306

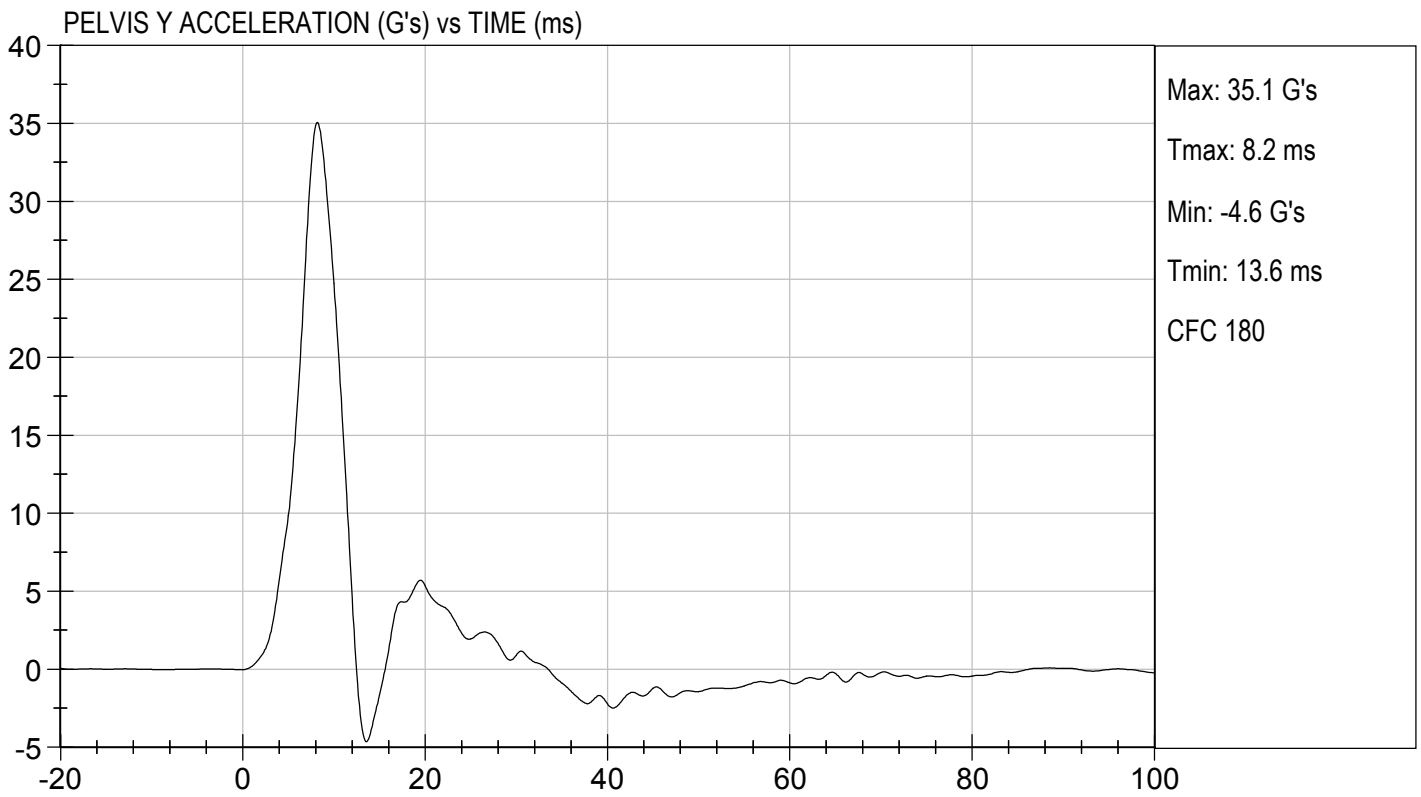
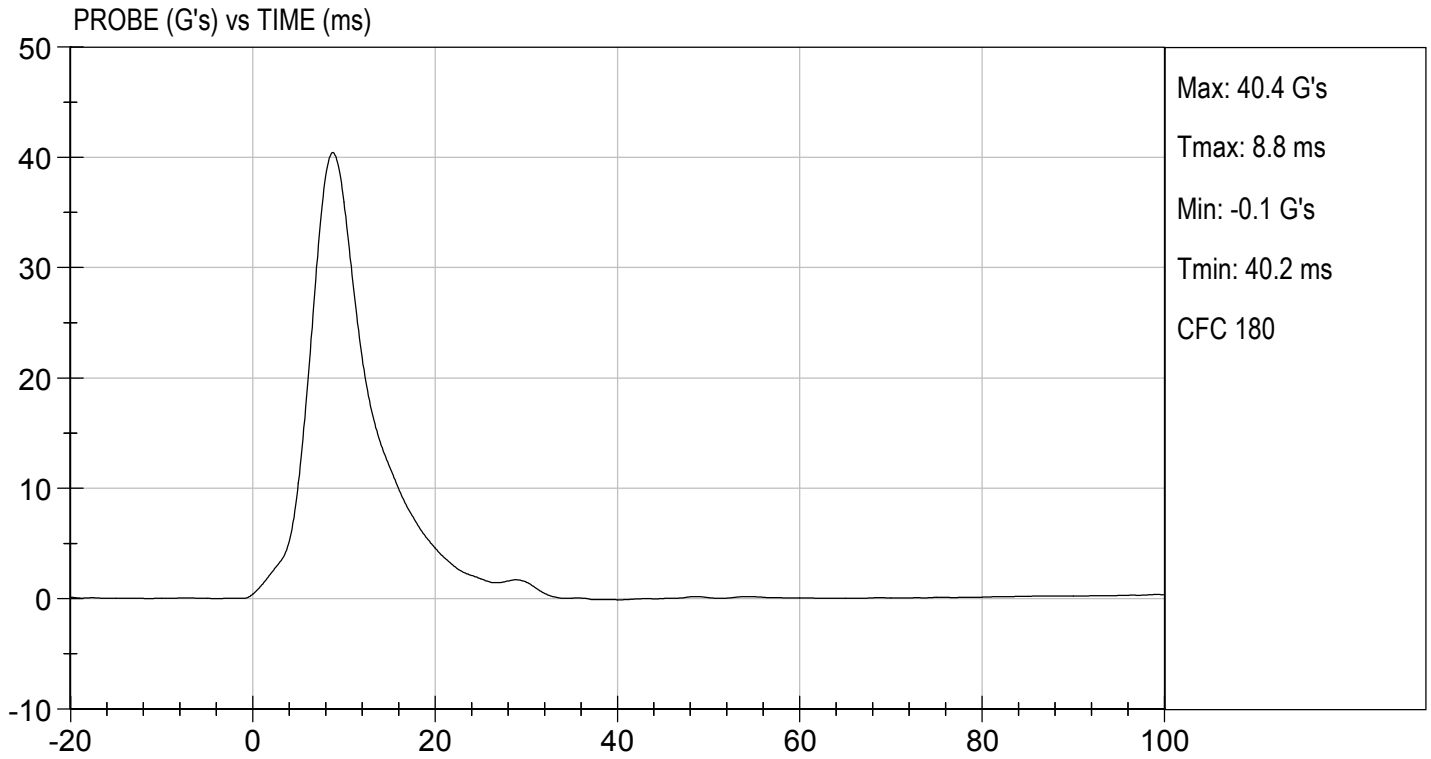
Test I.D: D191698

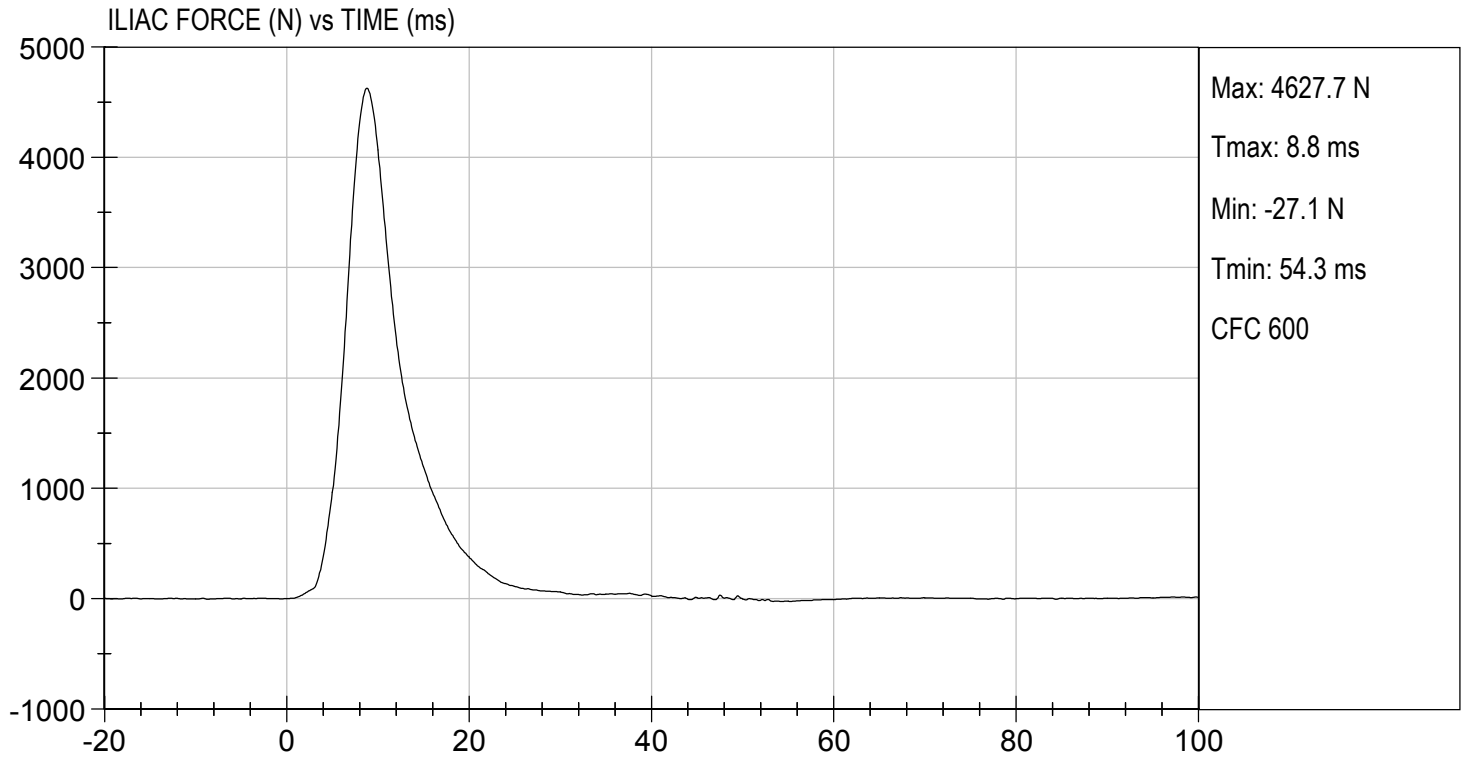
Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.6	Pass
Humidity	%	10 to 70	48	Pass
Impact Velocity	m/s	4.20 to 4.40	4.21	Pass
Maximum Probe Acceleration	G's	36 to 45	40	Pass
Pelvis Y Acceleration	G's	28 to 39	35	Pass
Peak Pelvis Iliac Force	N	4100 to 5100	4,628	Pass
Overall Test Results				Pass

*Jacob D Taylor*  
 Laboratory Technician

05/30/2019  
 Test Date

*B. F. [Signature]*  
 Approved By







**CALIBRATION TEST RESULTS**

**POST-TEST**

**SID-IIS 5TH PERCENTILE FEMALE - PASSENGER ATD**

**SID-IIsD External Measurements**  
**SN: 306**

<b>No.</b>	<b>Name</b>	<b>Spec. (mm)</b>	<b>Result</b>	<b>Pass/Fail</b>
<b>A</b>	Sitting Height	772 - 788	785	Pass
<b>B</b>	Shoulder Pivot Height	437 - 453	449	Pass
<b>C</b>	H-point Height	79 - 89	86	Pass
<b>D</b>	H-point from Seatback	141 - 151	147	Pass
<b>E</b>	Shoulder Pivot from Backline	97 - 107	99	Pass
<b>F</b>	Thigh Clearance	119 -135	120	Pass
<b>G</b>	Head Breadth	140 - 148	141	Pass
<b>H</b>	Head Back from Backline	40 - 46	45	Pass
<b>I</b>	Head Depth	178 - 188	182	Pass
<b>J</b>	Head Circumference	541 - 551	550	Pass
<b>K</b>	Buttock to Knee Length	514 - 540	538	Pass
<b>L</b>	Popliteal Height	343 - 369	349	Pass
<b>M</b>	Knee Pivot to Floor Height	392 - 409	394	Pass
<b>N</b>	Buttock Popliteal Length	416 - 442	435	Pass
<b>O</b>	Chest Depth w/o Jacket	195 - 211	198	Pass
<b>P</b>	Foot Length	216 - 232	222	Pass
<b>Q</b>	Hip Breadth (w/ pelvic plugs)	313 - 323	317	Pass
<b>R</b>	Arm Length	249 - 259	250	Pass
<b>S</b>	Knee Joint to Seatback	477 - 493	483	Pass
<b>V</b>	Shoulder Width	341 - 357	351	Pass
<b>W</b>	Foot Width	78 - 94	82	Pass
<b>Y</b>	Chest Circumference w/ jacket	851 - 881	863	Pass
<b>Z</b>	Waist Circumference	761 - 791	782	Pass

**MGA RESEARCH CORPORATION**  
**HEAD DROP TEST**  
**SID-IIs BUILD LEVEL D DUMMY**

ATD Serial No: 306

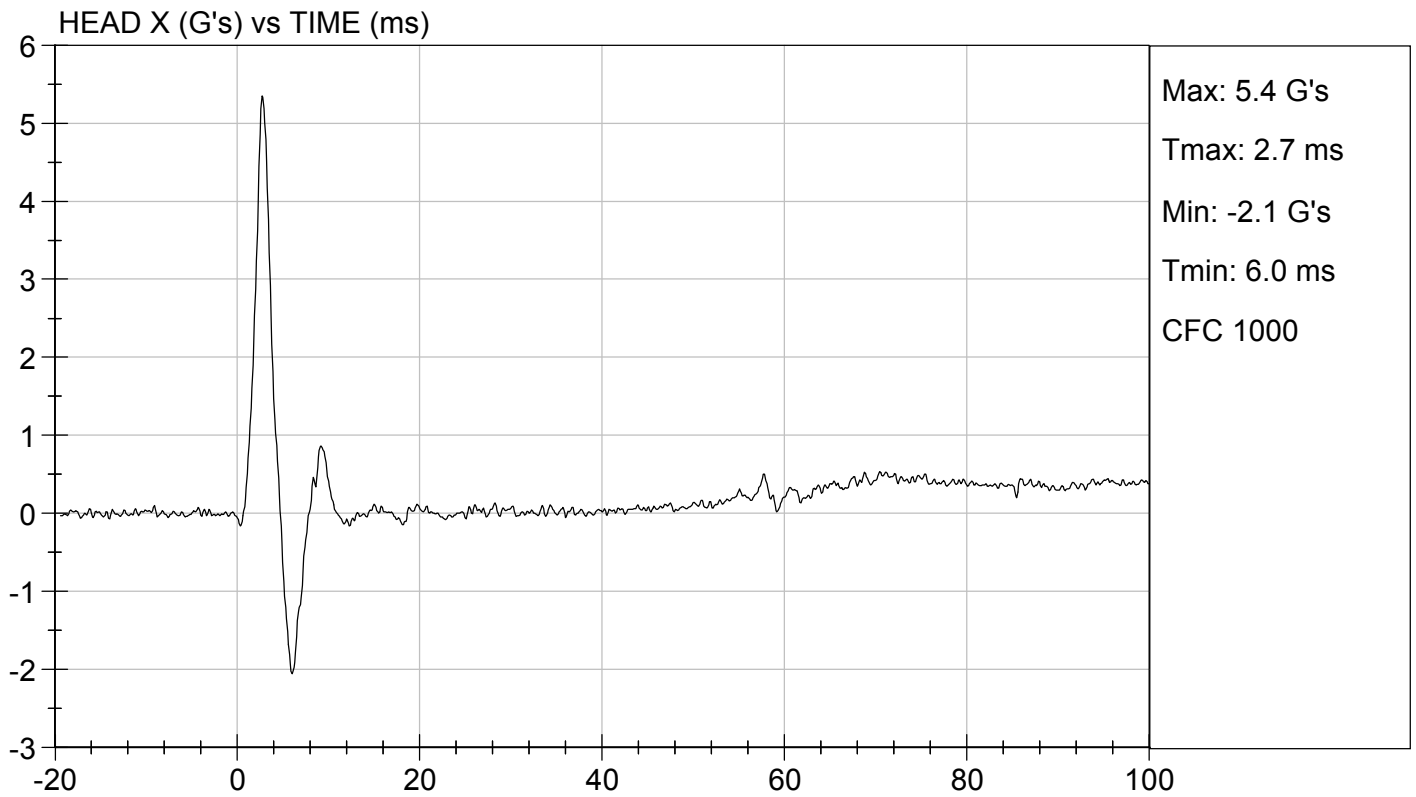
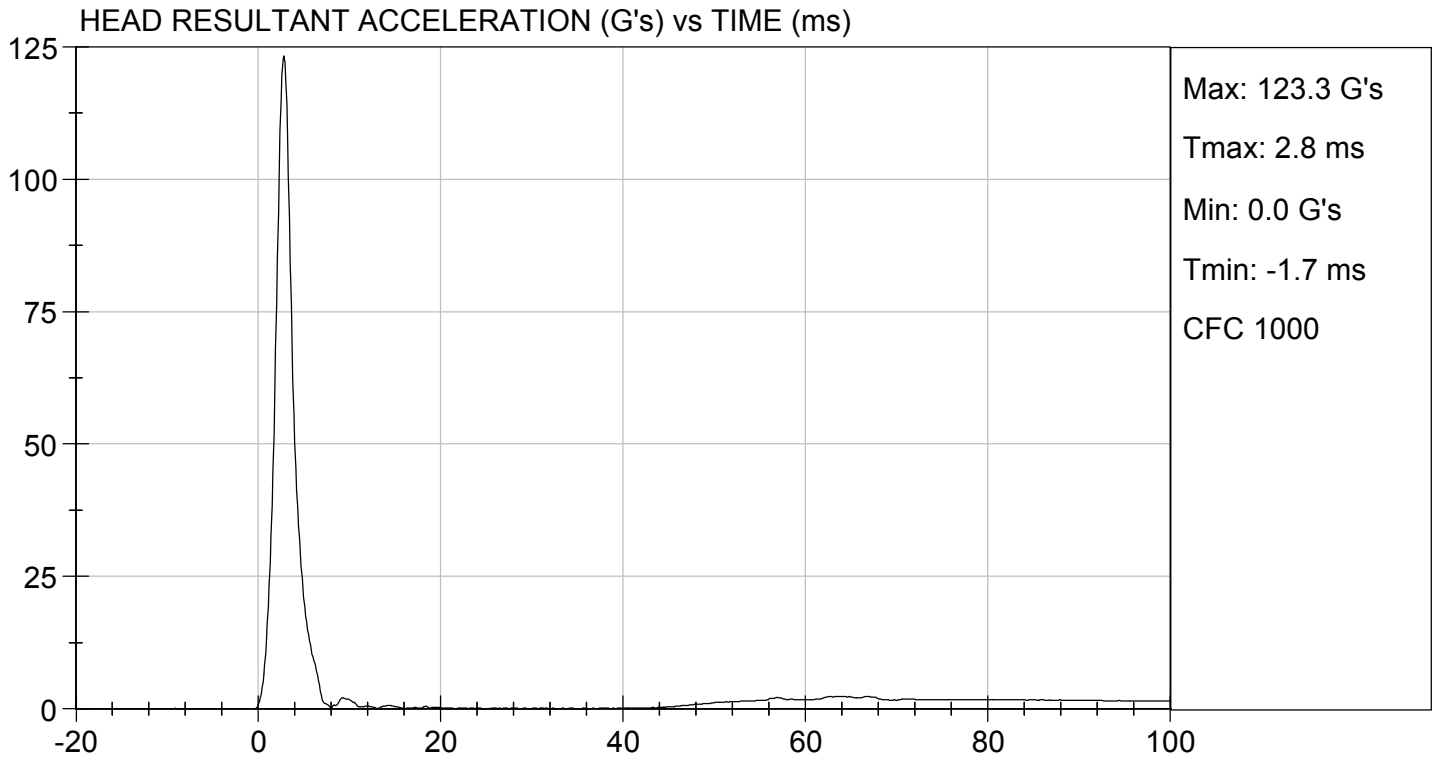
Test ID: D192211

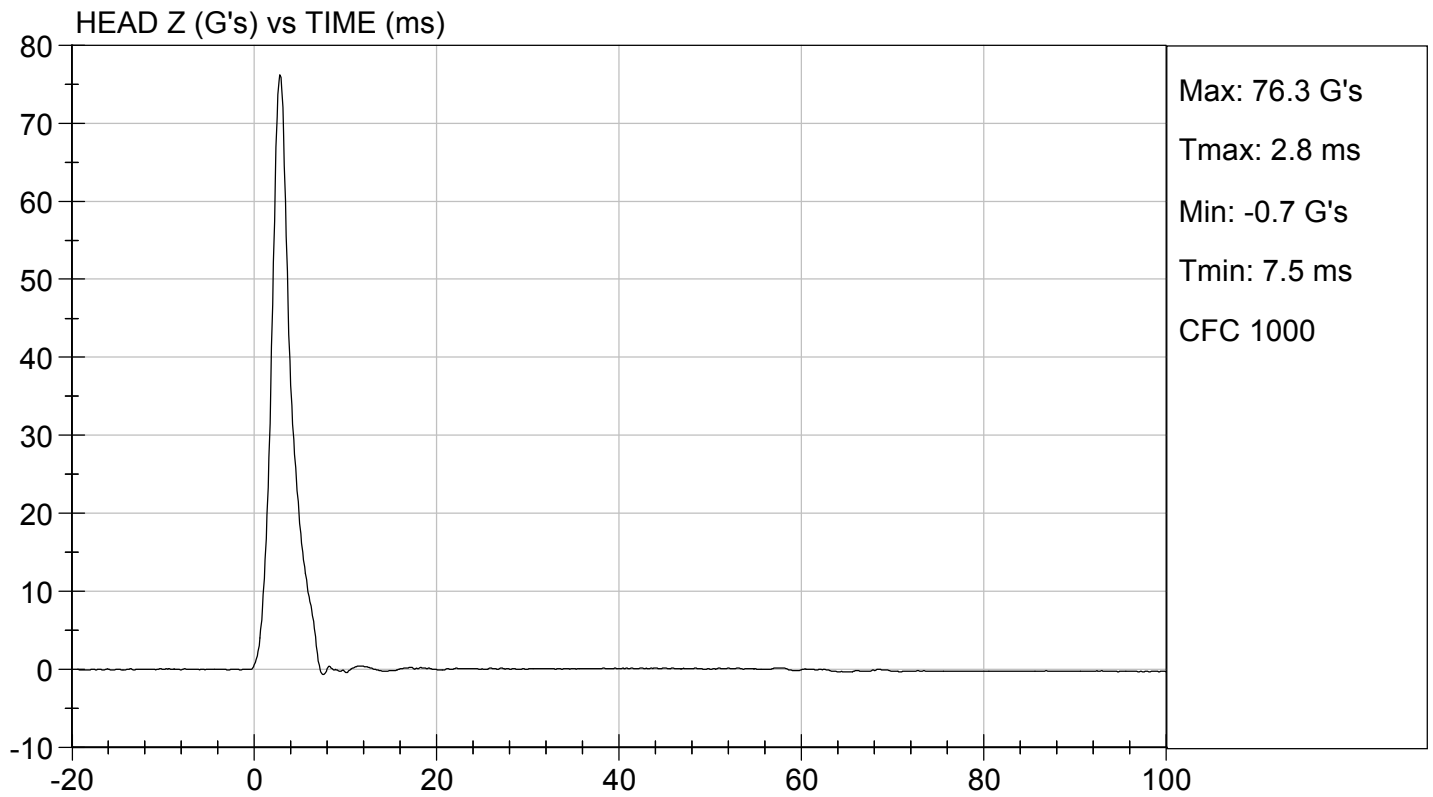
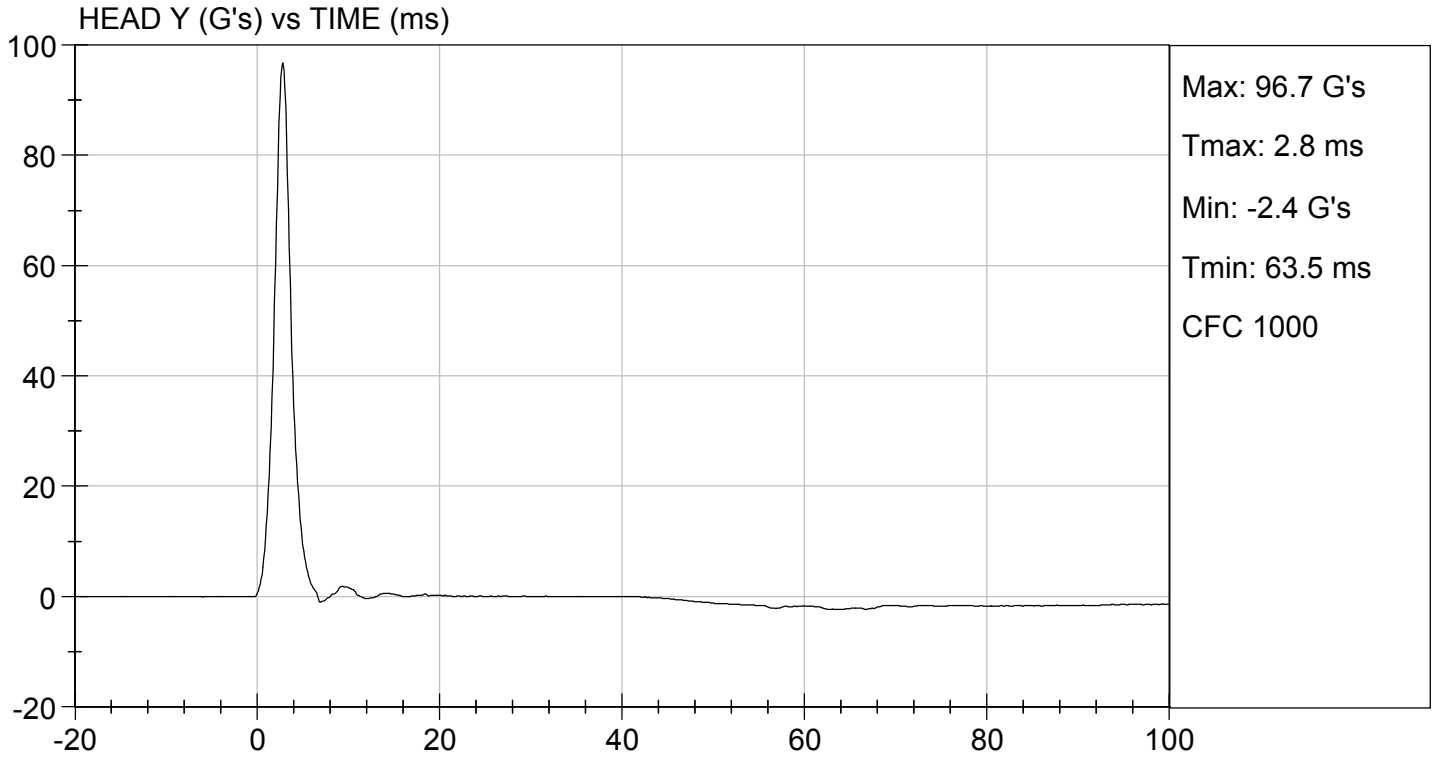
Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.5	Pass
Laboratory Relative Humidity	%	10 to 70	45	Pass
Peak Resultant Acceleration	G's	115 to 137	123	Pass
Peak Longitudinal Acceleration	G's	+/- 15	5.4	Pass
Unimodal	N/A	Yes	Yes	Pass
Oscillations	N/A	<15%	Yes	Pass
Overall Test Results				Pass

*Danielle Redinlaugh*  
 Laboratory Technician

07/18/2019  
 Test Date

*B. F. L.*  
 Approved By





**MGA RESEARCH CORPORATION  
LATERAL NECK PENDULUM TEST  
SID-IIs BUILD LEVEL D DUMMY**

ATD Serial No: 306

Test I.D.: D192212

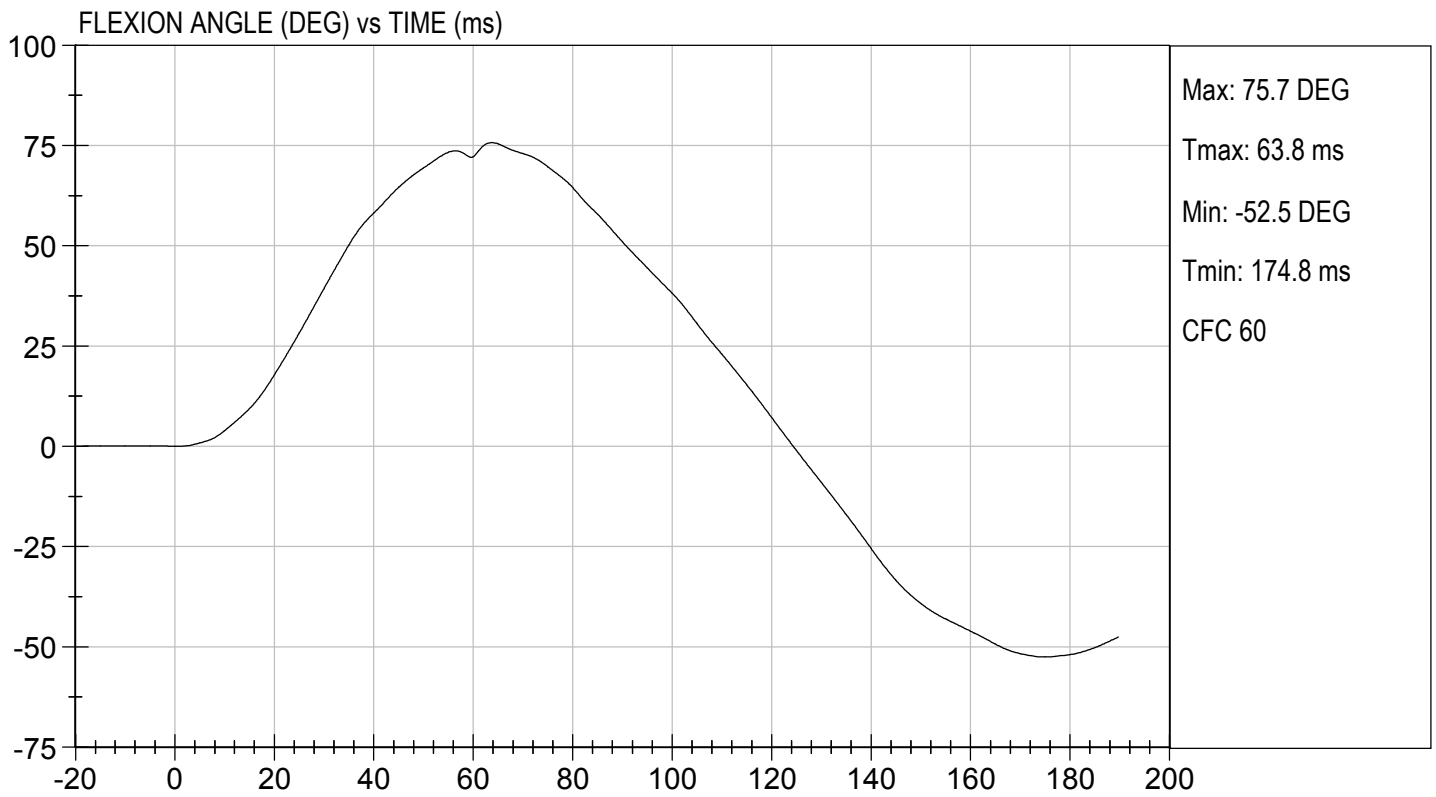
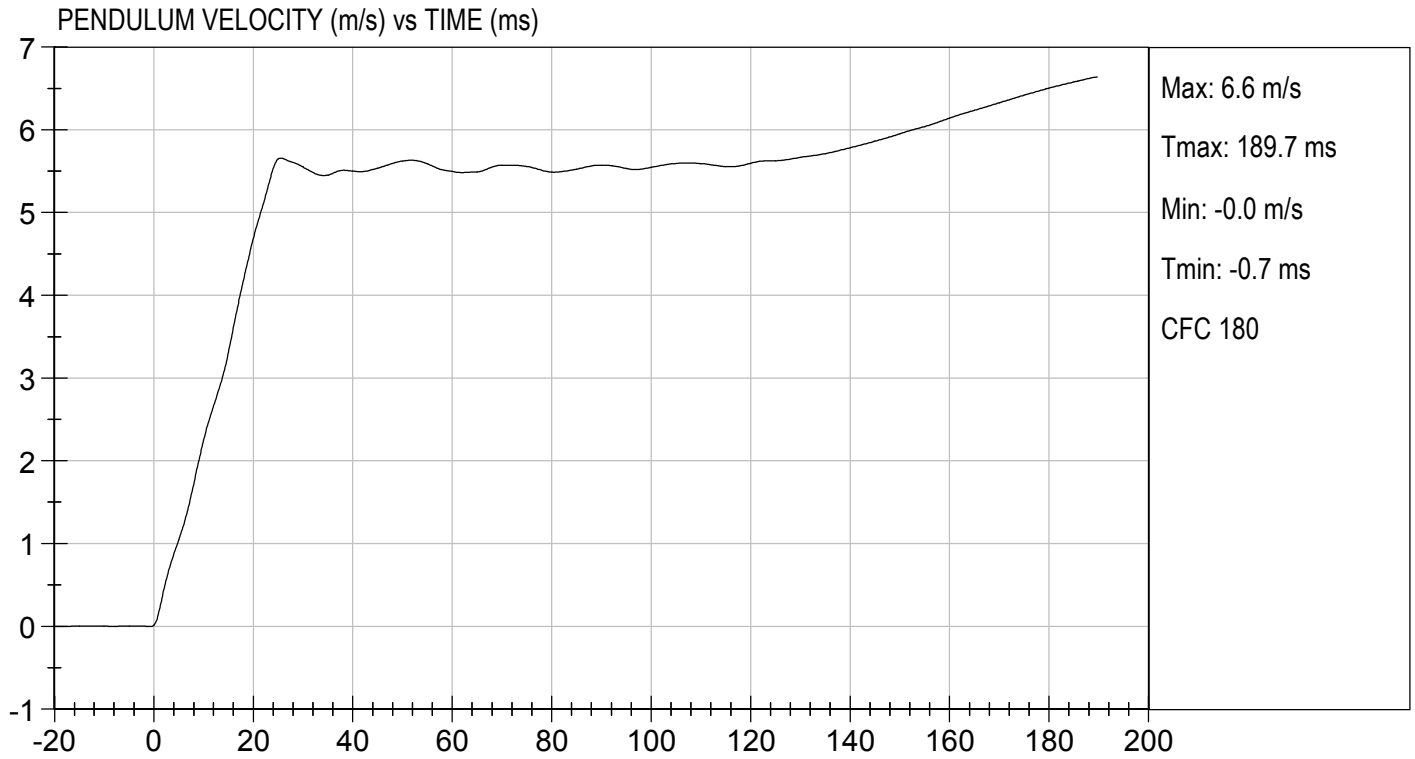
Tested Parameter	Units	Specification	Result	Pass/Fail	
Temperature	deg C	20.6 to 22.2	21.5	Pass	
Humidity	%	10 to 70	45	Pass	
Impact Velocity	m/s	5.51 to 5.63	5.61	Pass	
Pendulum Velocity	10 ms	m/s	2.20 to 2.80	2.25	Pass
	15 ms	m/s	3.30 to 4.10	3.31	Pass
	20 ms	m/s	4.40 to 5.40	4.69	Pass
	25 ms	m/s	5.40 to 6.10	5.65	Pass
	25-100 ms	m/s	5.50 to 6.20	5.66	Pass
Maximum D-Plane Rotation	deg	71 to 81	76	Pass	
Time of Maximum D-Plane Rotation	ms	50 to 70	64	Pass	
Maximum Occipital Condyle Moment	Nm	-44 to -36	-37	Pass	
Time of Moment Decay to 0 Nm	ms	102 to 126	112	Pass	
<b>Overall Test Results</b>				<b>Pass</b>	

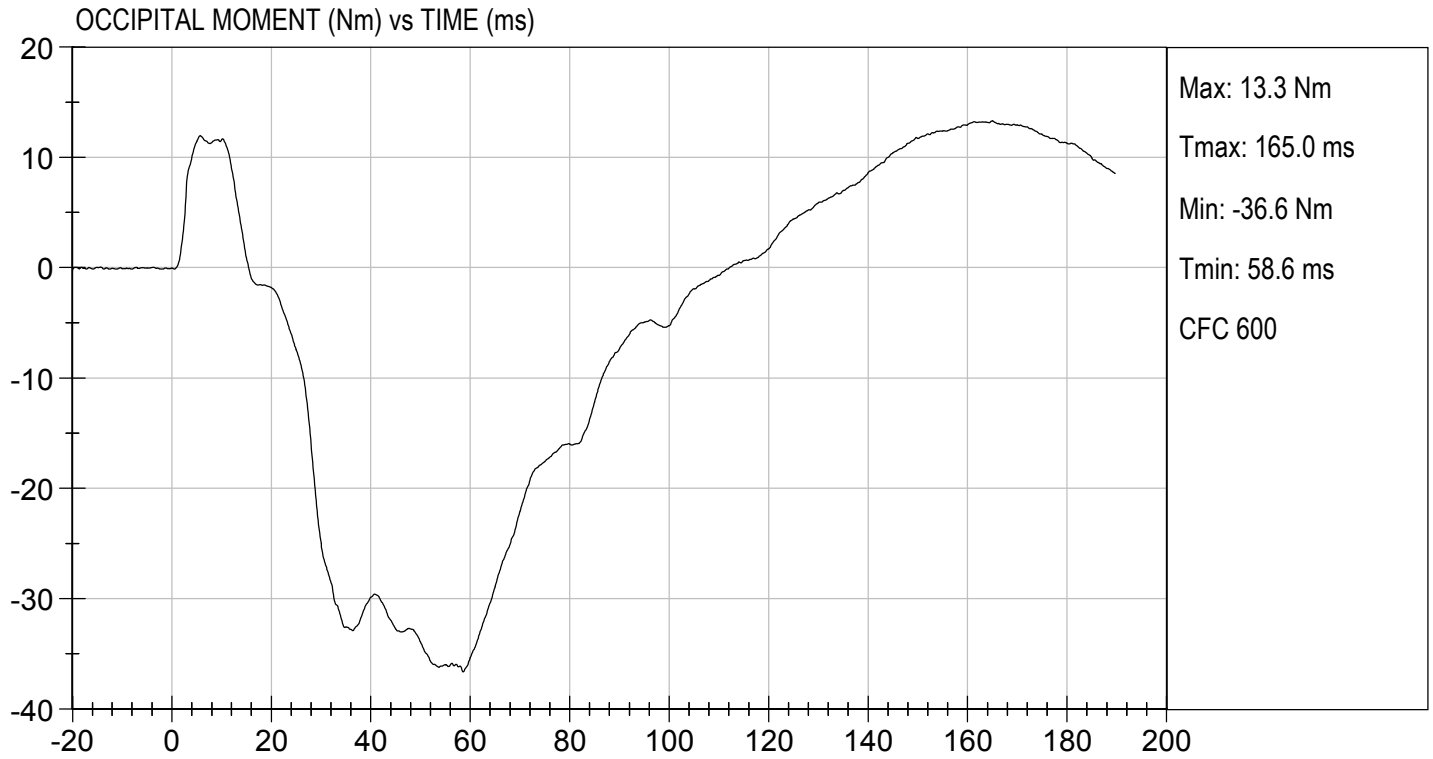
*Danielle Redinlaugh*  
Laboratory Technician

07/18/2019

Test Date

*B. F. H.*  
Approved By







**MGA RESEARCH CORPORATION**  
**SHOULDER IMPACT TEST**  
**SID-IIs BUILD LEVEL D DUMMY**

ATD Serial No: 306

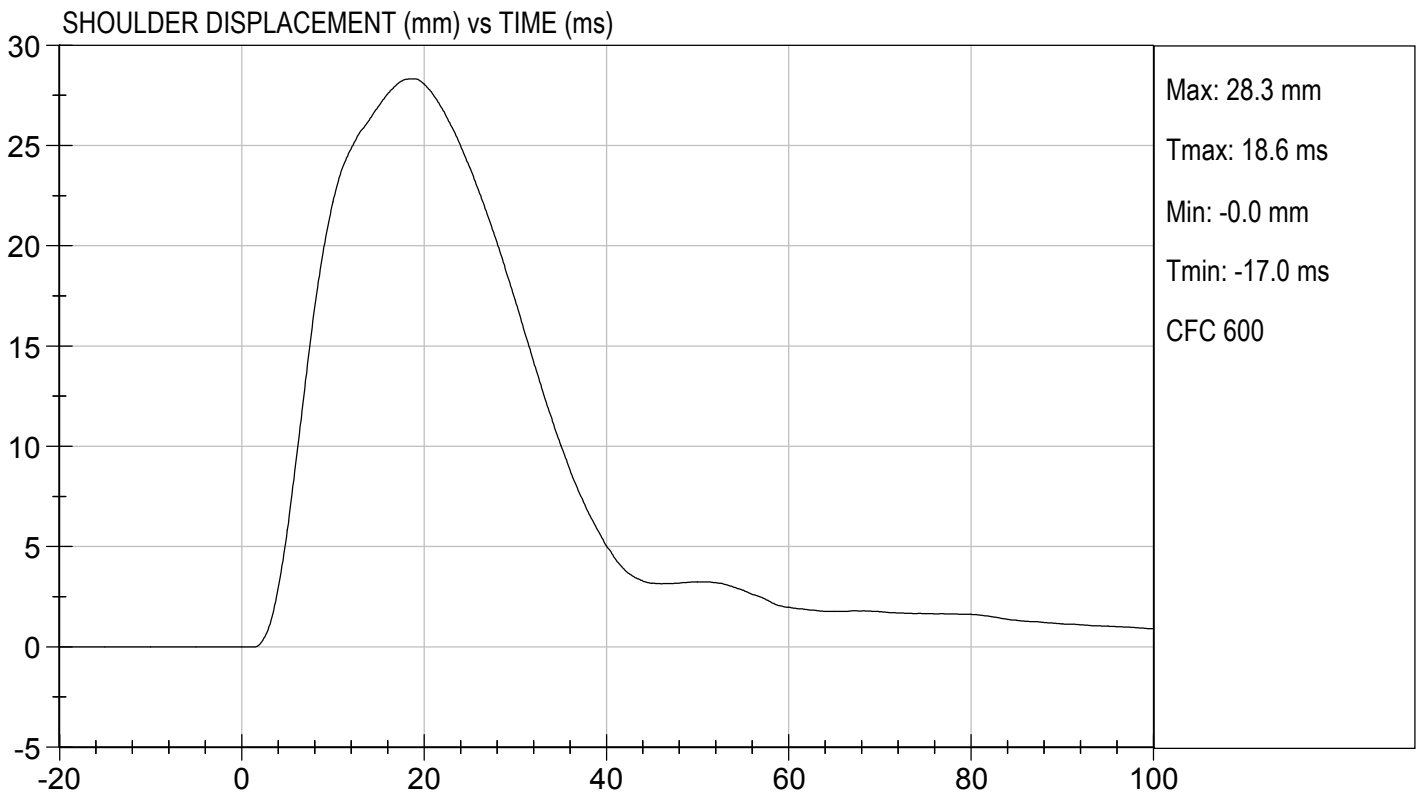
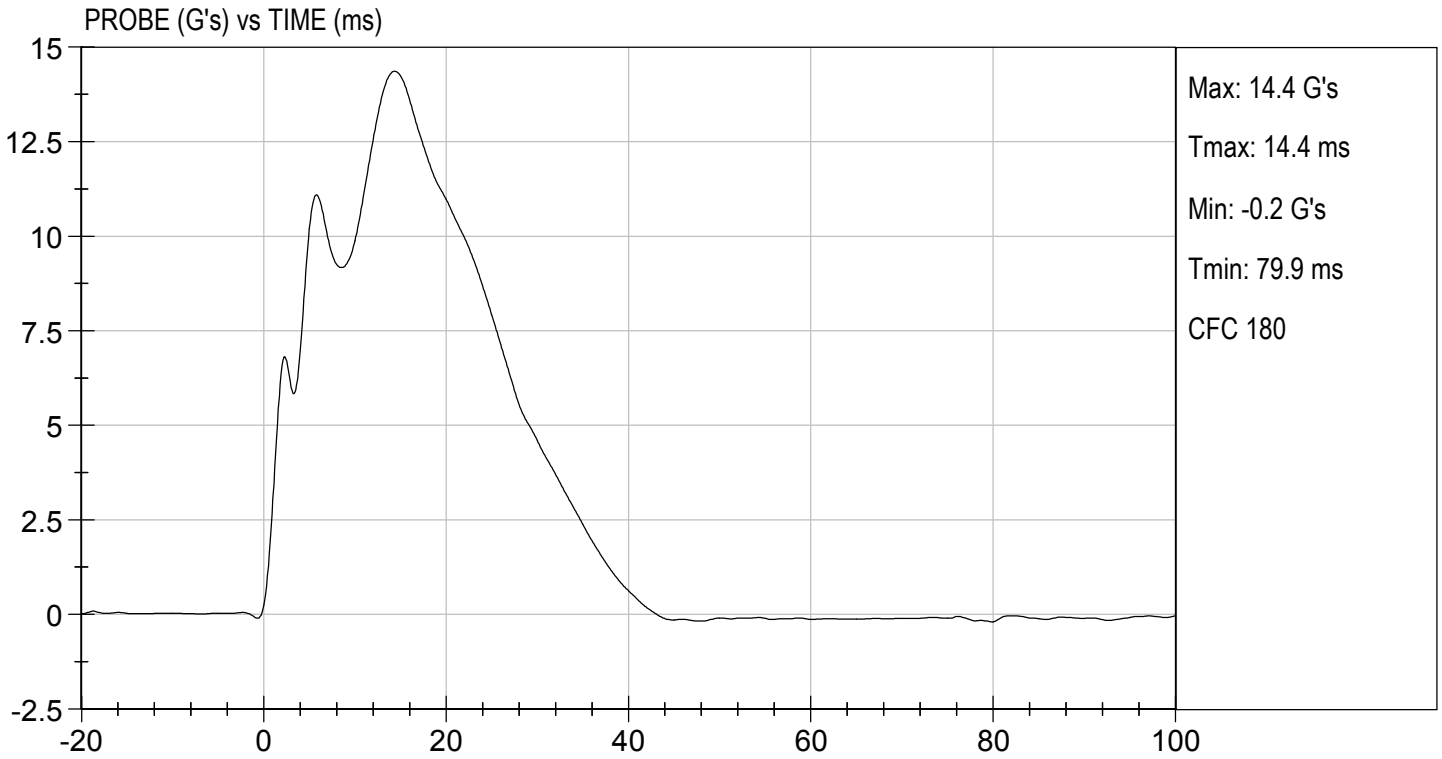
Test ID: D192213

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.3	Pass
Laboratory Relative Humidity	%	10 to 70	48	Pass
Impact Velocity	m/s	4.20 to 4.40	4.34	Pass
Maximum Probe Acceleration	G's	13 to 18	14	Pass
Shoulder Displacement	mm	28 to 37	28	Pass
Upper Spine (T1) Y Acceleration	G's	17 to 22	20	Pass
Overall Test Results				Pass

*Jacob D Taylor*  
 Laboratory Technician

07/19/2019  
 Test Date

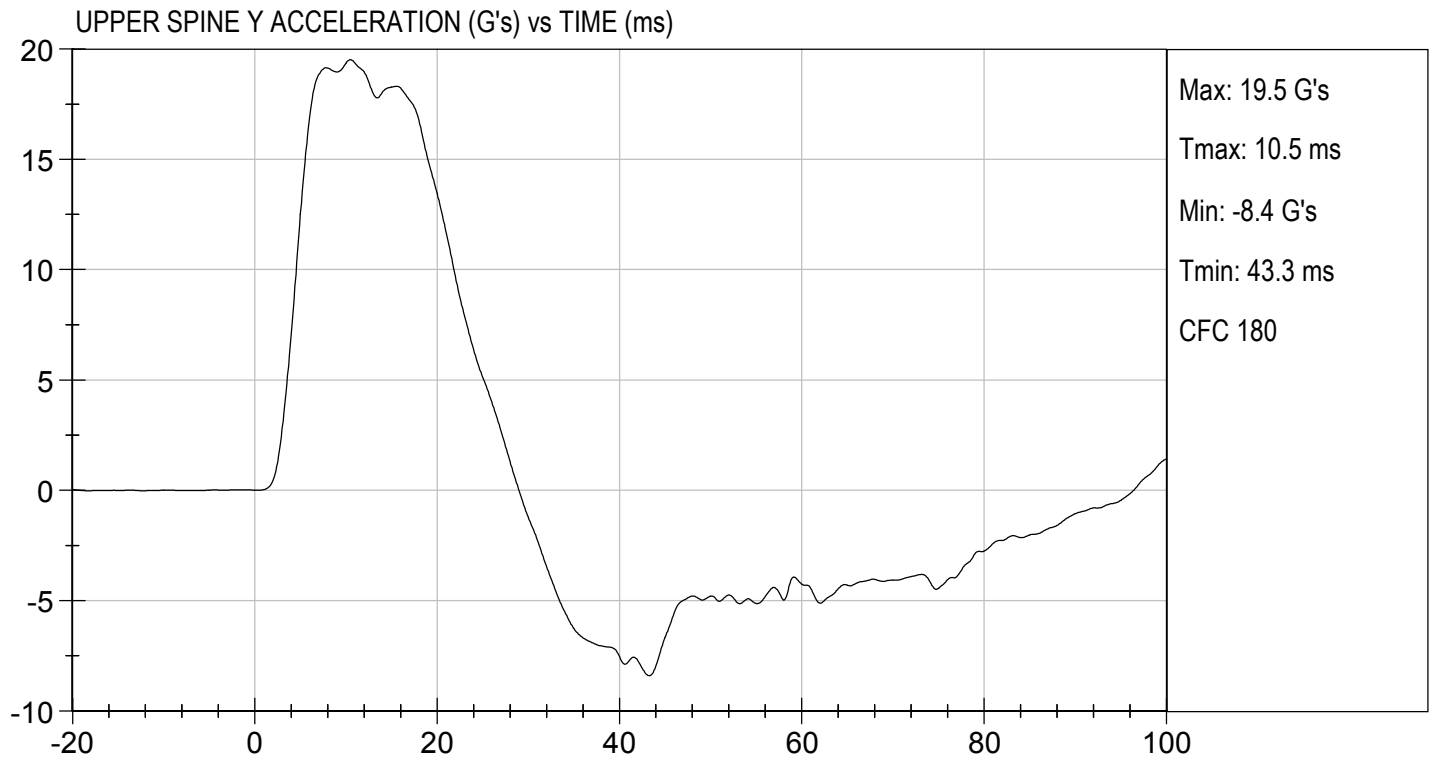
*B. F. H.*  
 Approved By





TEST DESC: SHOULDER IMPACT  
VELOCITY: 14.25 ft/s, 4.34 m/s

TEST DATE: 07/19/2019  
TEST #: D192213



**MGA RESEARCH CORPORATION  
THORAX (WITH ARM) IMPACT TEST  
SID-IIs BUILD LEVEL D DUMMY**

ATD Serial No: 306

Test I.D: D192214

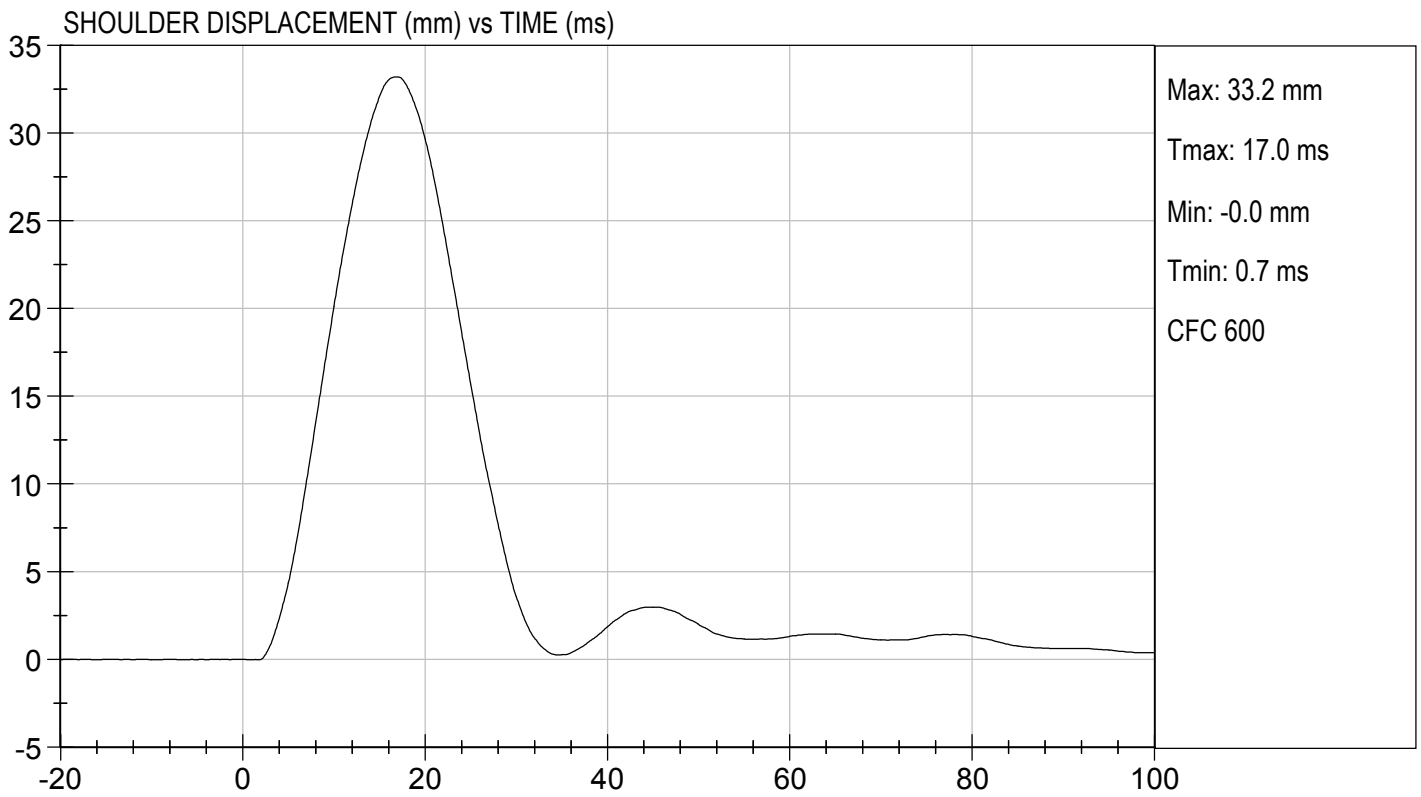
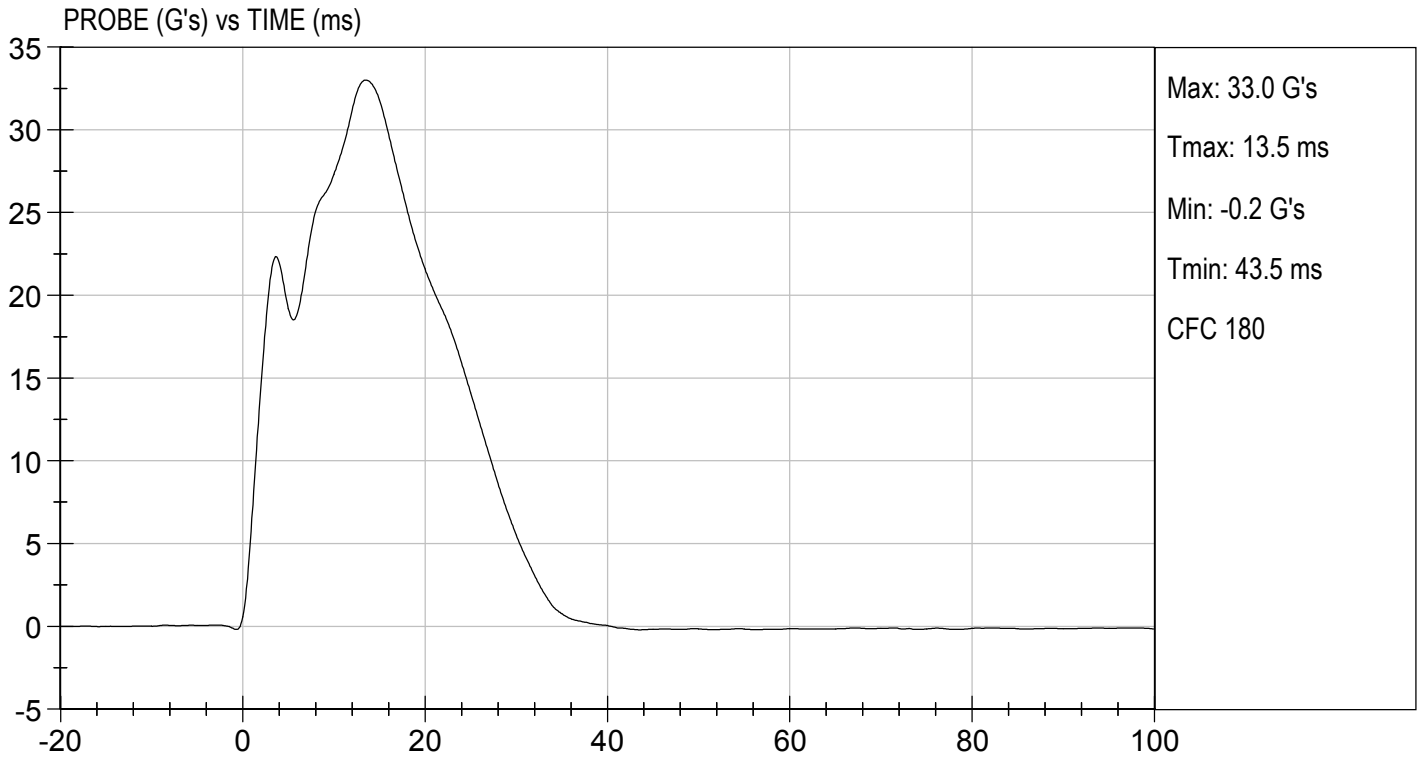
Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.3	Pass
Humidity	%	10 to 70	48	Pass
Impact Velocity	m/s	6.60 to 6.80	6.77	Pass
Maximum Probe Acceleration	G's	30 to 36	33	Pass
Shoulder Displacement	mm	31 to 40	33	Pass
Upper Rib Displacement	mm	25 to 32	27	Pass
Middle Rib Displacement	mm	30 to 36	32	Pass
Lower Rib Displacement	mm	32 to 38	34	Pass
Upper Spine (T1) Y Acceleration	G's	34 to 43	40	Pass
Lower Spine (T12) Y Acceleration	G's	29 to 37	33	Pass
Overall Test Results				Pass

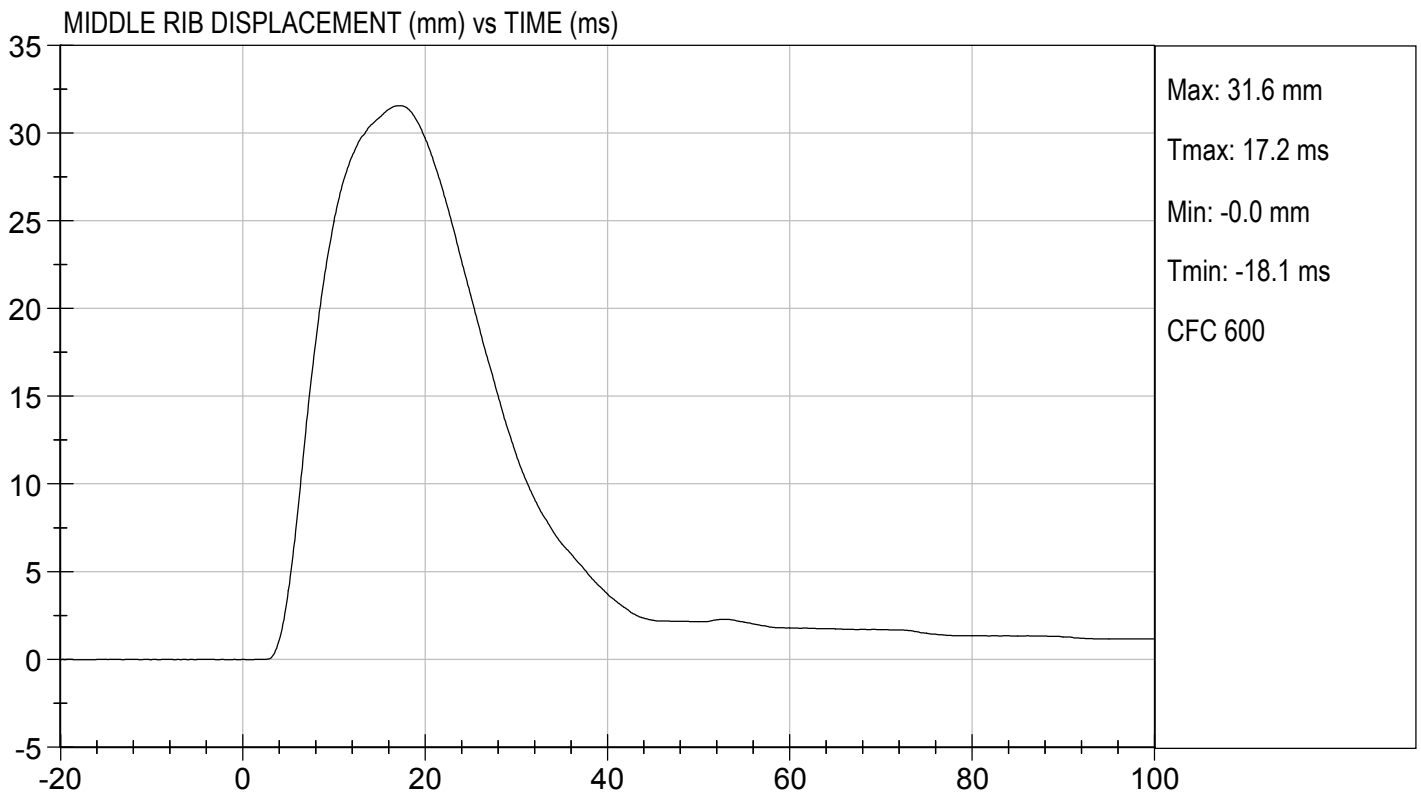
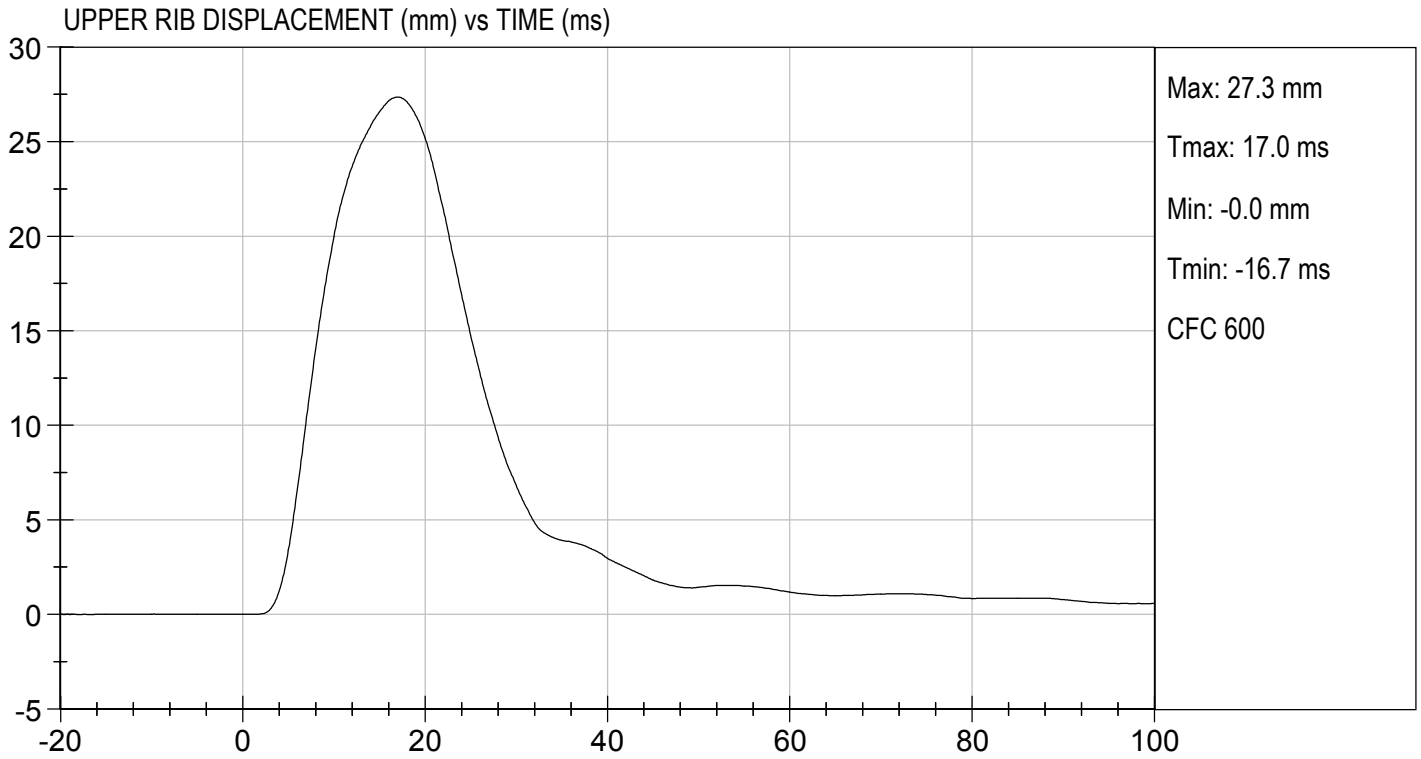
Jacob D Taylor  
Laboratory Technician

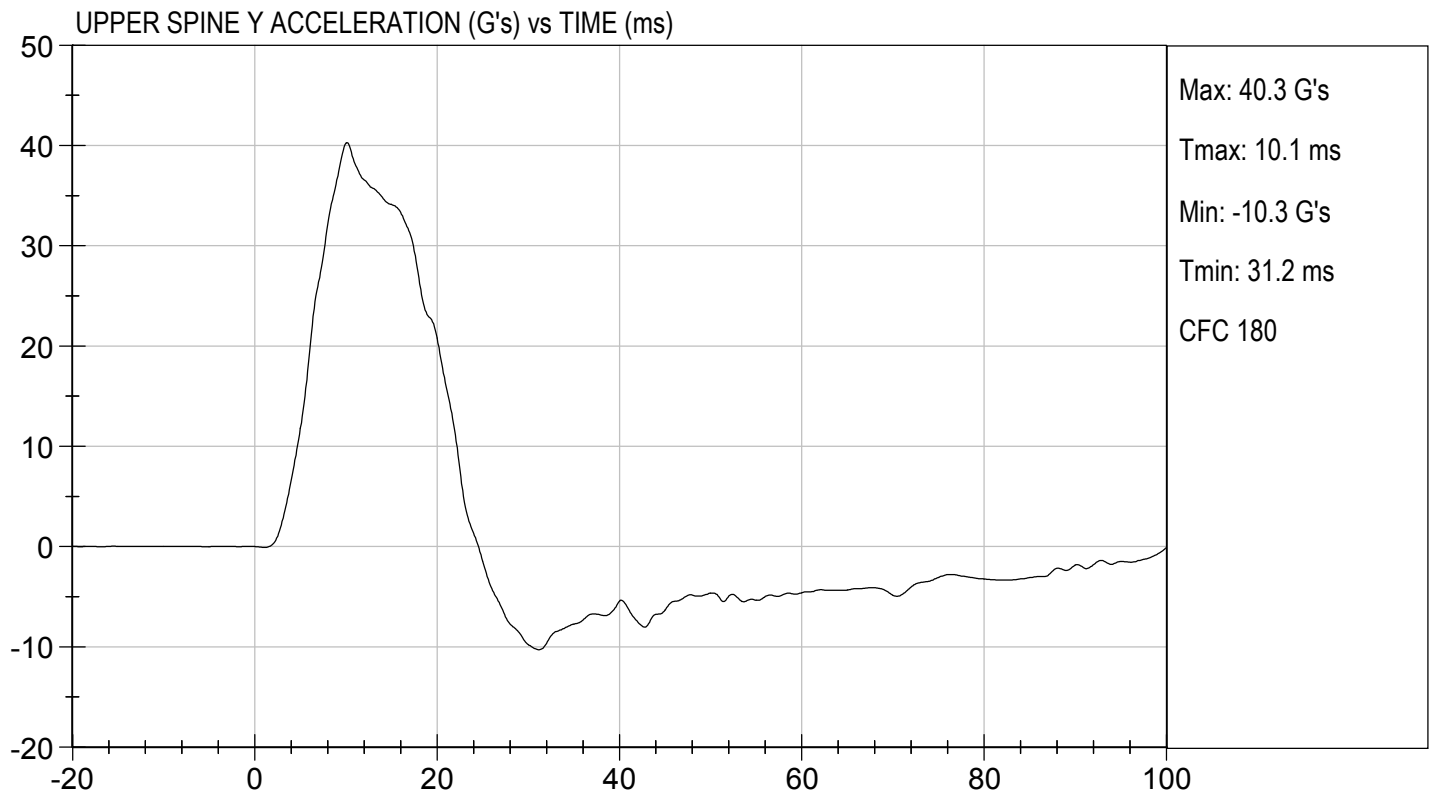
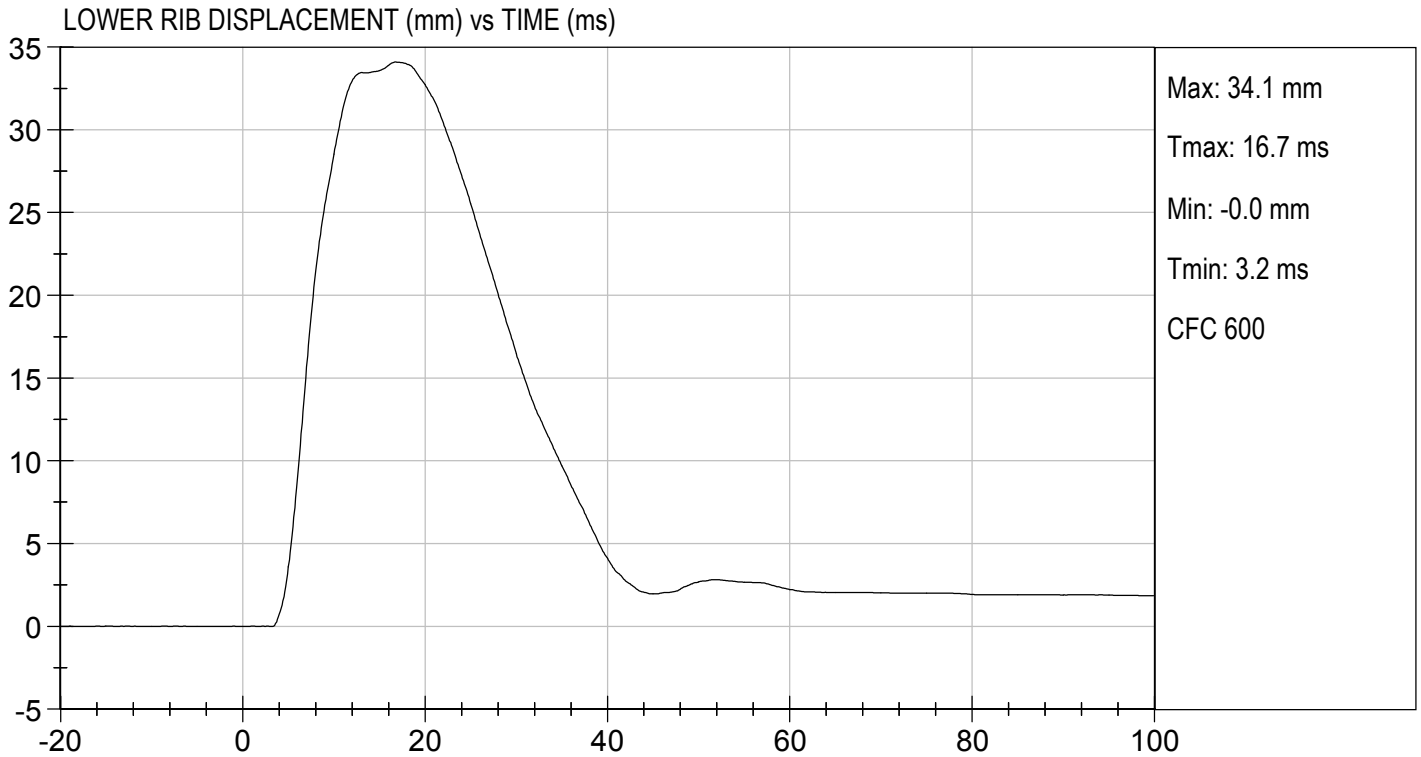
07/19/2019

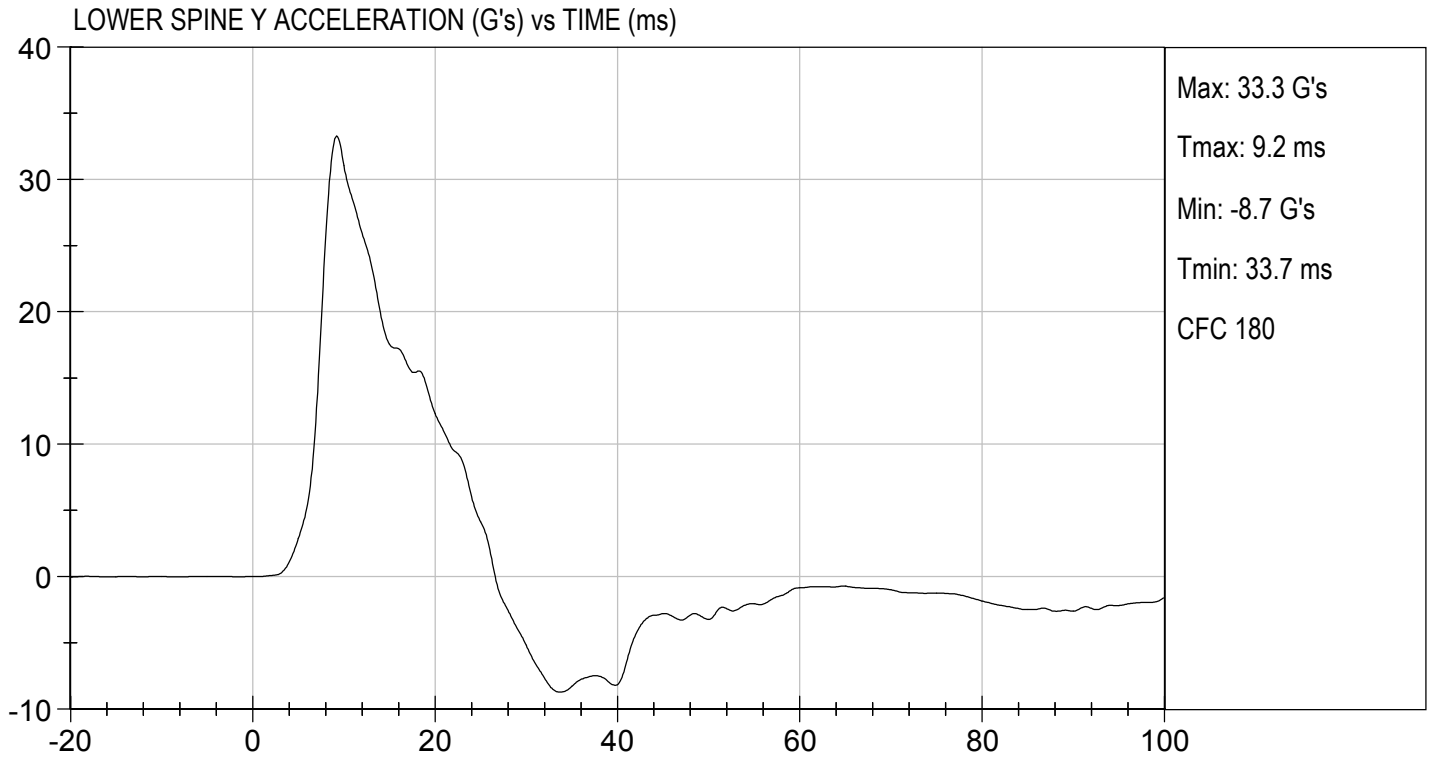
Test Date

B. F. H.  
Approved By









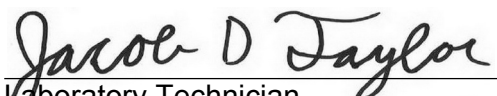


**MGA RESEARCH CORPORATION**  
**THORAX (WITHOUT ARM) IMPACT TEST**  
**SID-IIs BUILD LEVEL D DUMMY**

ATD Serial No: 306

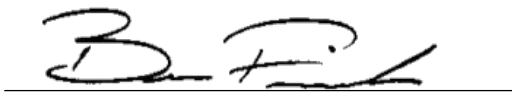
Test I.D: D192215

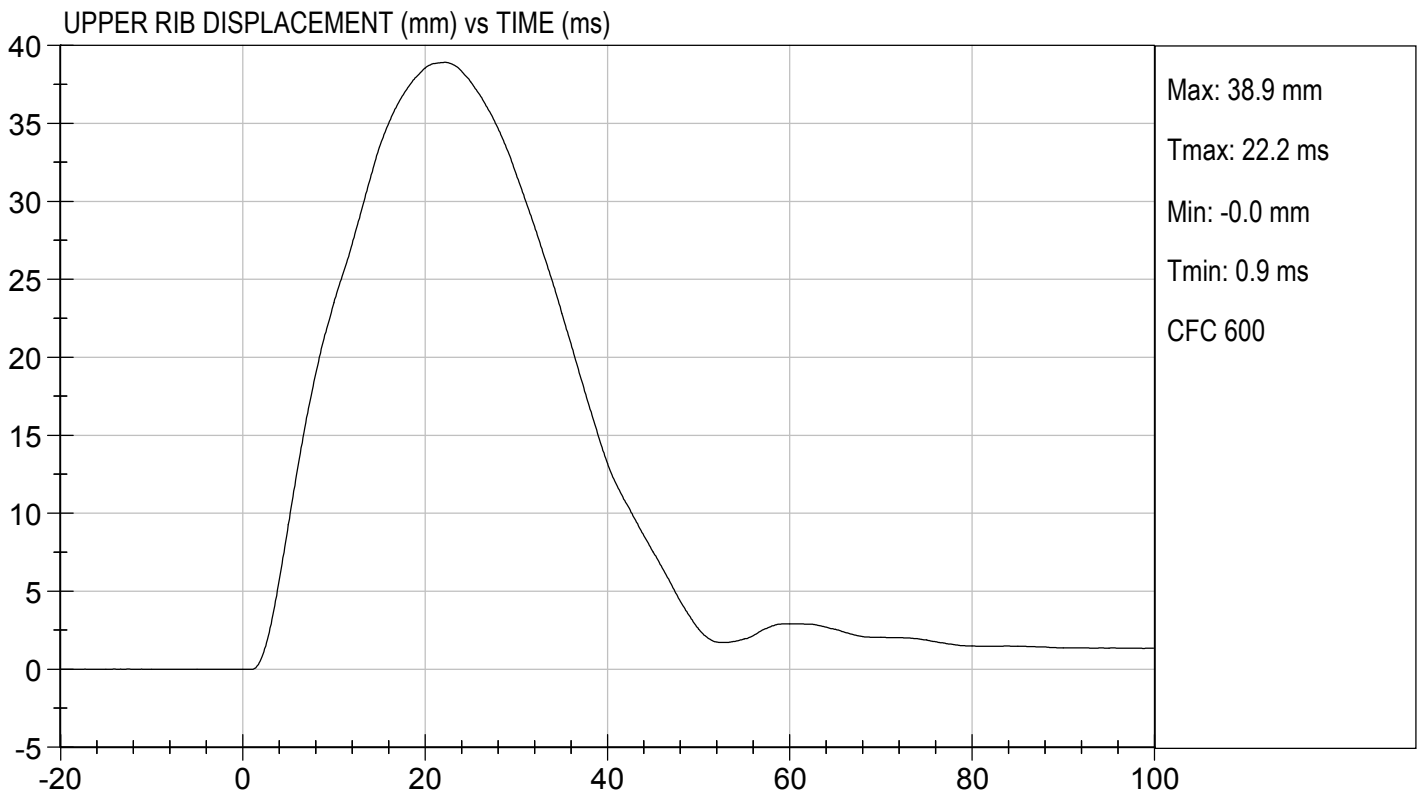
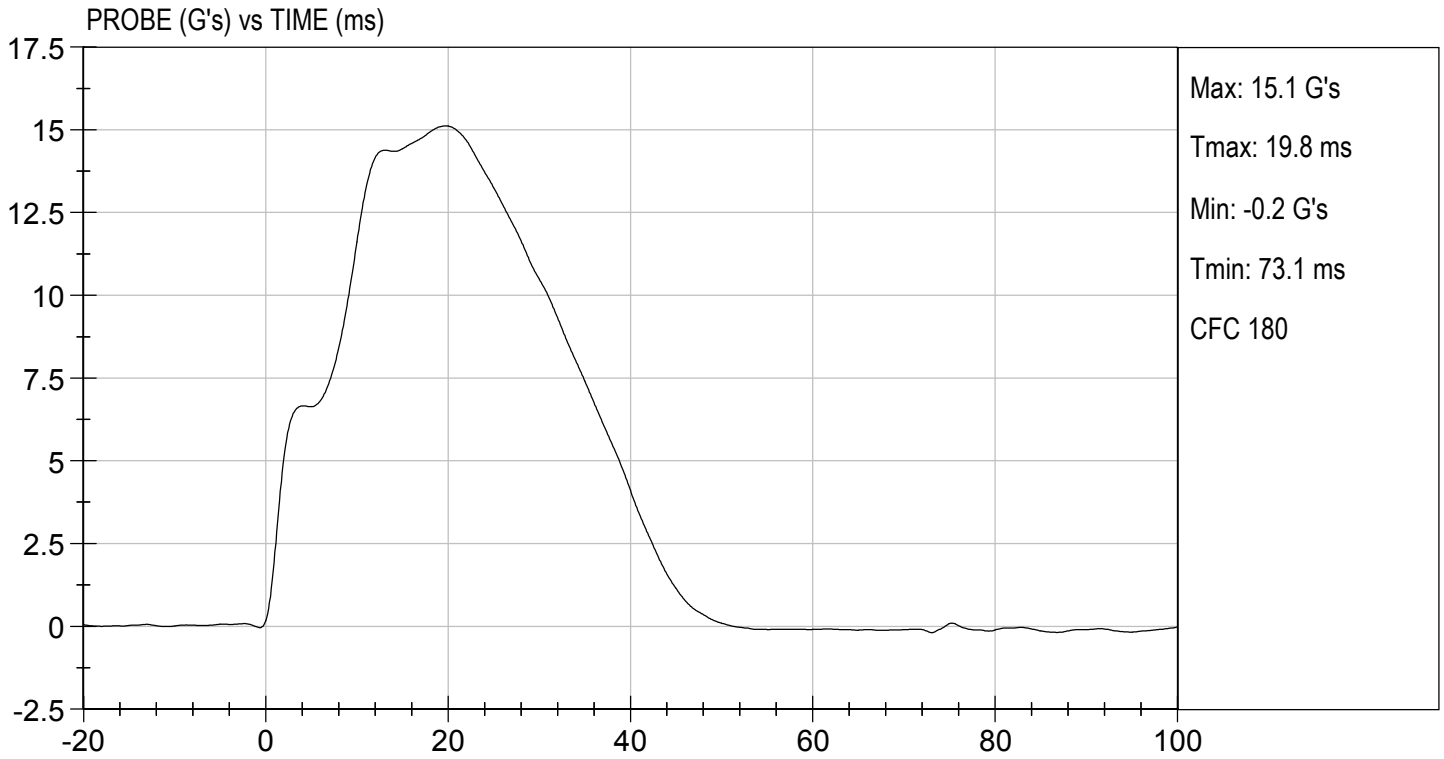
Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.3	Pass
Humidity	%	10 to 70	48	Pass
Impact Velocity	m/s	4.20 to 4.40	4.30	Pass
Maximum Probe Acceleration	G's	14 to 18	15	Pass
Upper Rib Displacement	mm	32 to 40	39	Pass
Middle Rib Displacement	mm	39 to 45	42	Pass
Lower Rib Displacement	mm	35 to 43	36	Pass
Upper Spine (T1) Y Acceleration	G's	13 to 17	15	Pass
Lower Spine (T12) Y Acceleration	G's	7 to 11	9	Pass
Overall Test Results				Pass

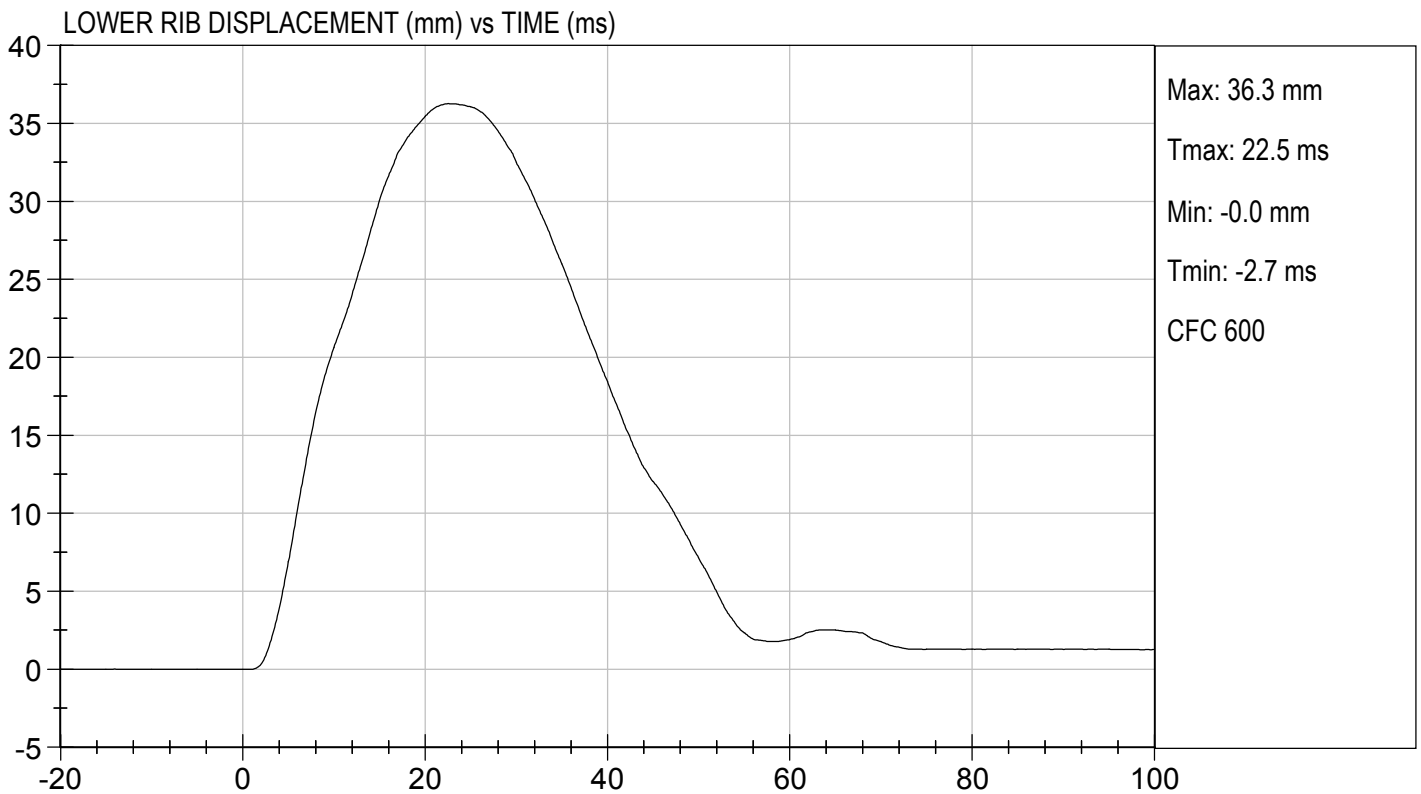
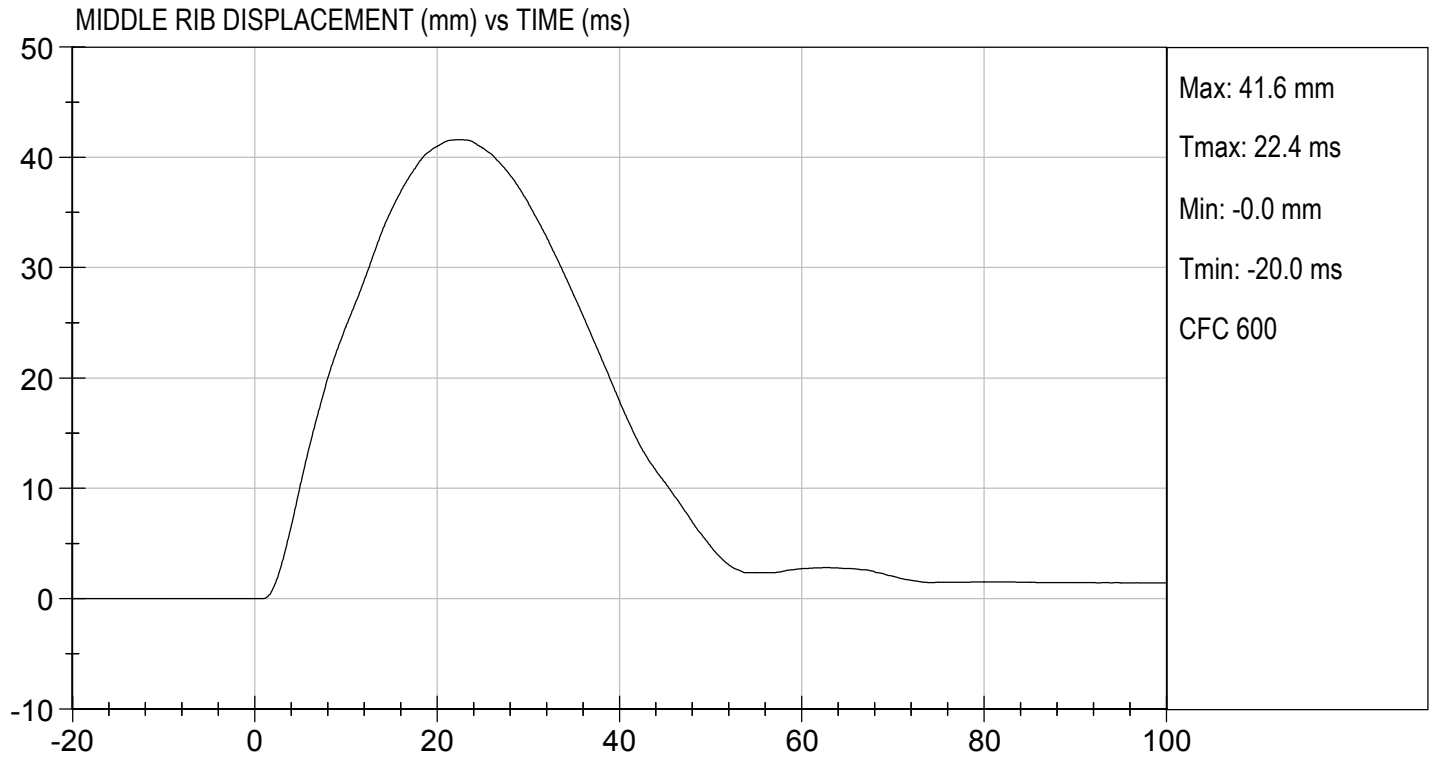
  
 Laboratory Technician

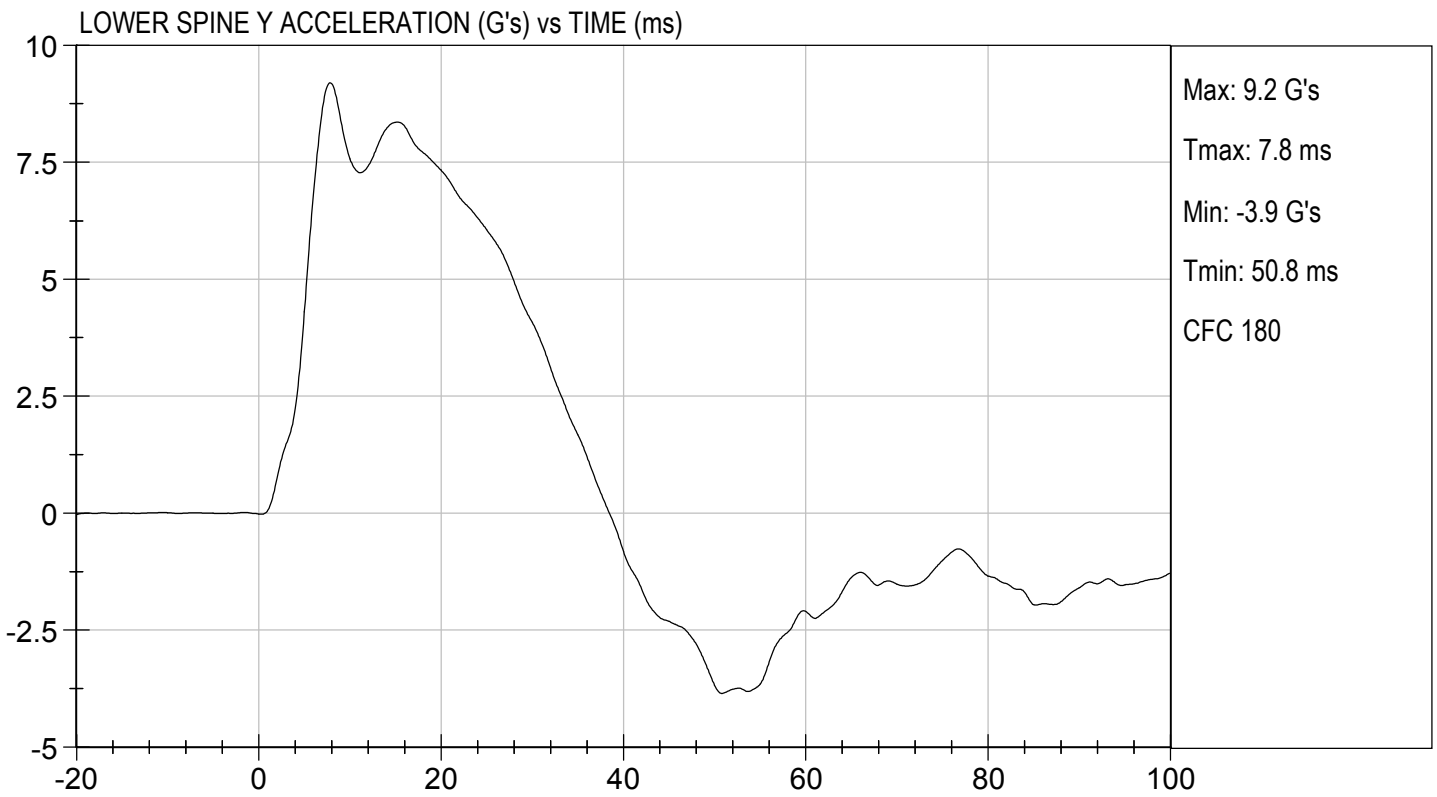
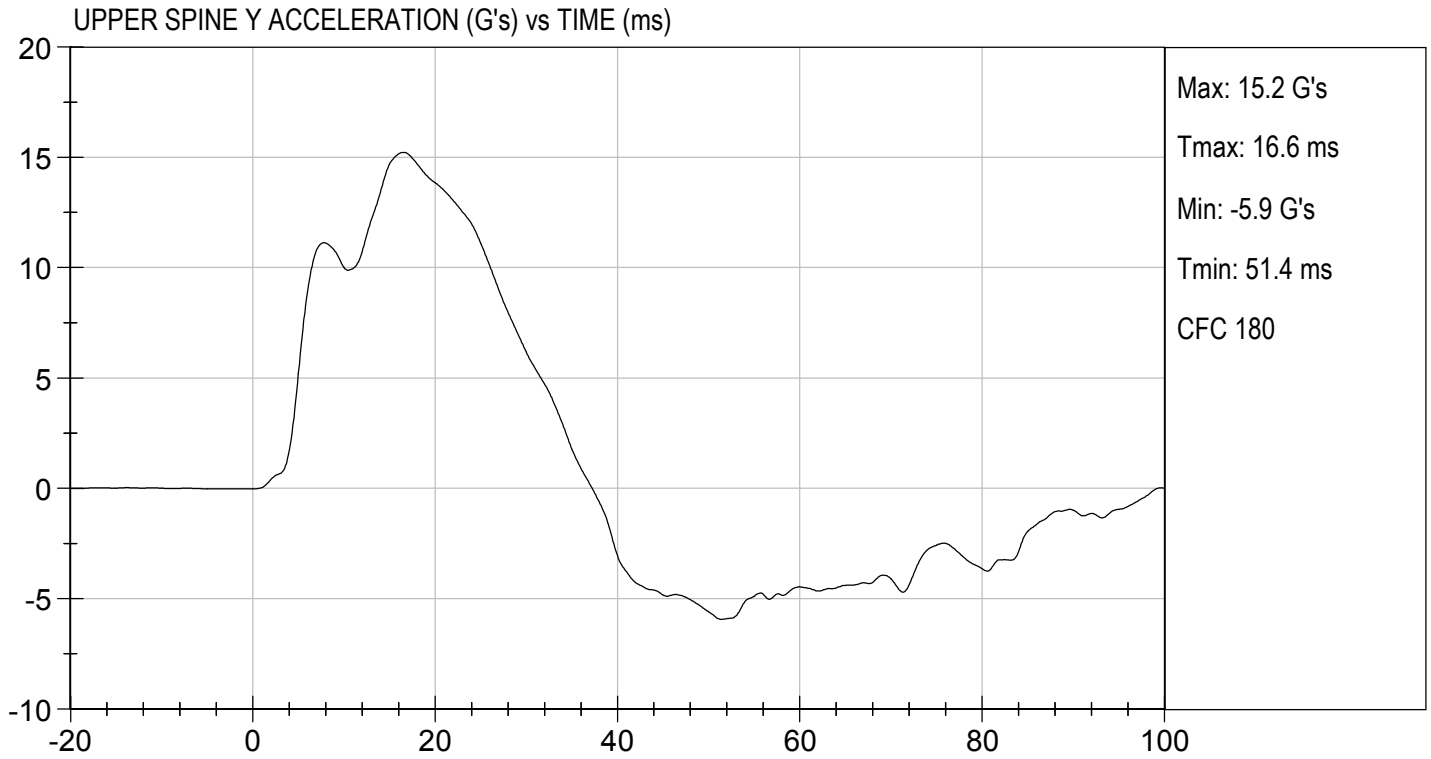
07/19/2019

Test Date

  
 Approved By







**MGA RESEARCH CORPORATION**  
**ABDOMINAL IMPACT TEST**  
**SID-IIs BUILD LEVEL D DUMMY**

ATD Serial No: 306

Test I.D: D192216

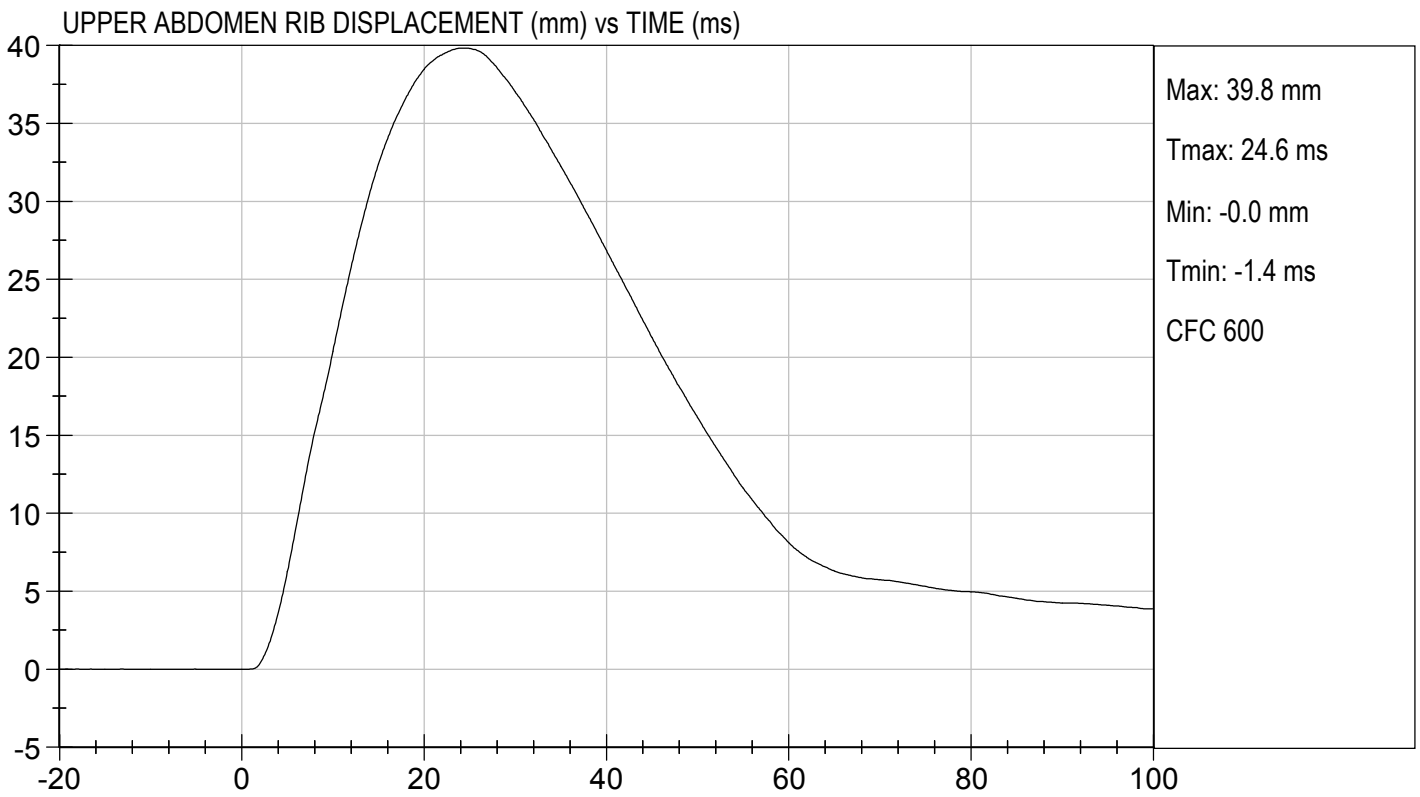
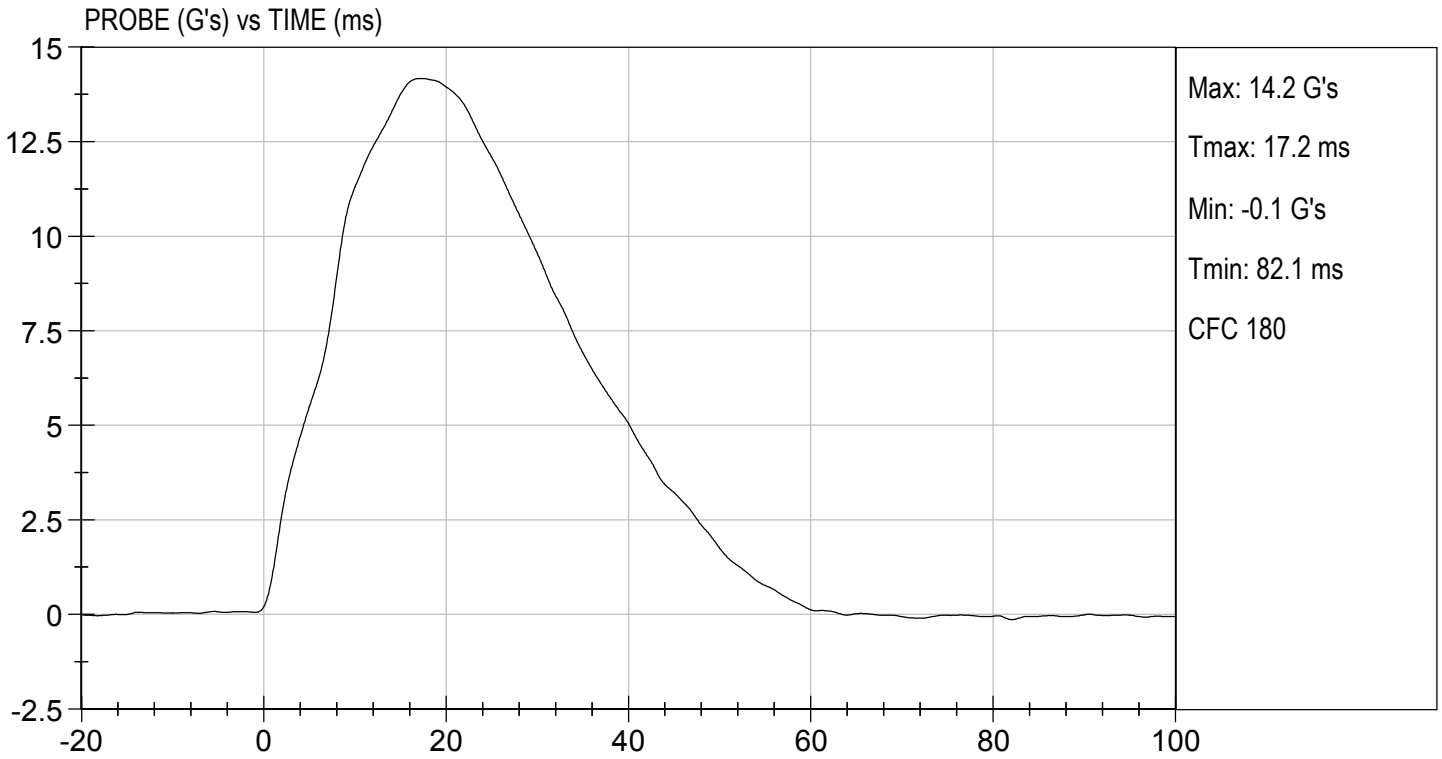
Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.5	Pass
Humidity	%	10 to 70	45	Pass
Impact Velocity	m/s	4.20 to 4.40	4.30	Pass
Maximum Probe Acceleration	G's	12 to 16	14	Pass
Upper Abdomen Rib Displacement	mm	36 to 47	40	Pass
Lower Abdomen Rib Displacement	mm	33 to 44	39	Pass
Lower Spine (T12) Y Acceleration	G's	9 to 14	12	Pass
Overall Test Results				Pass

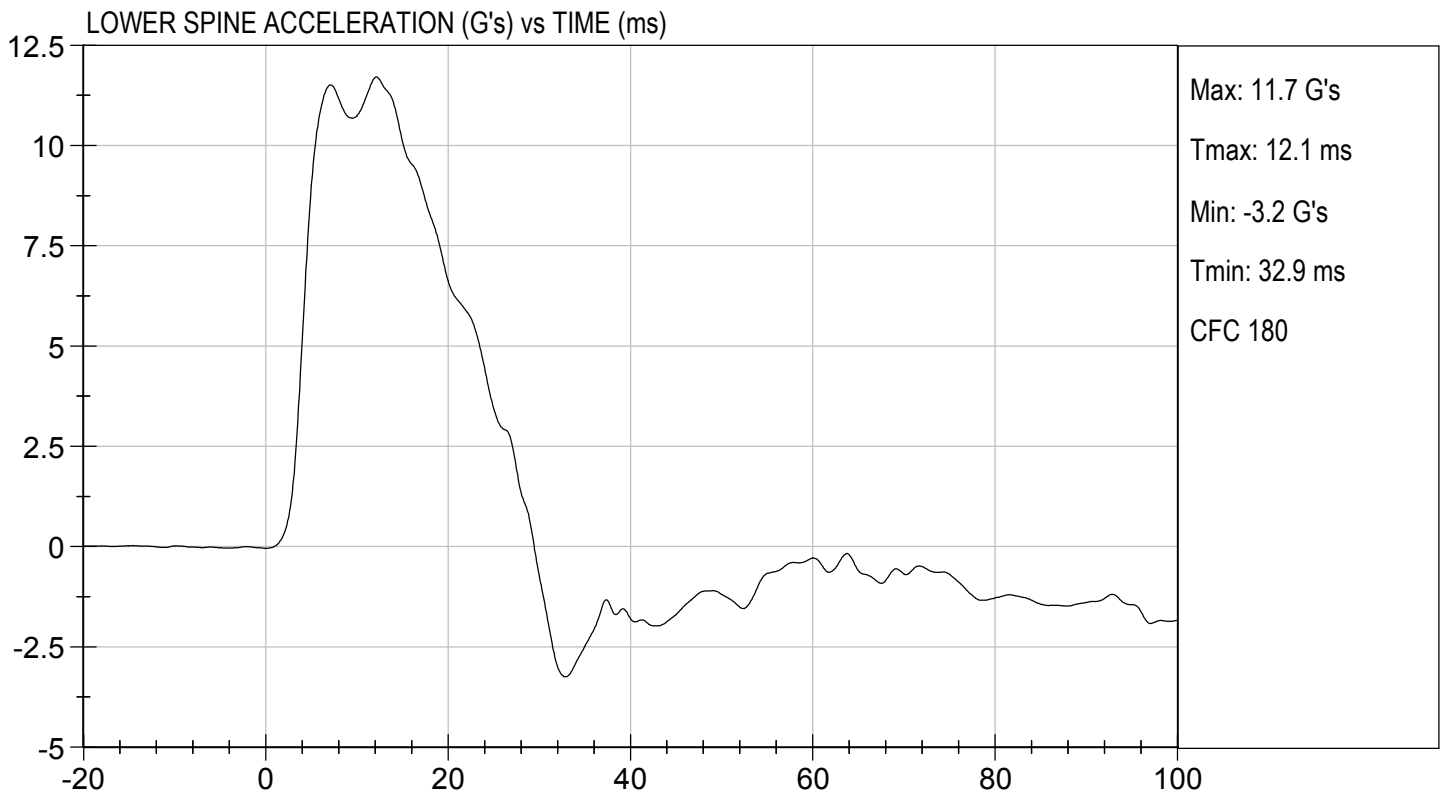
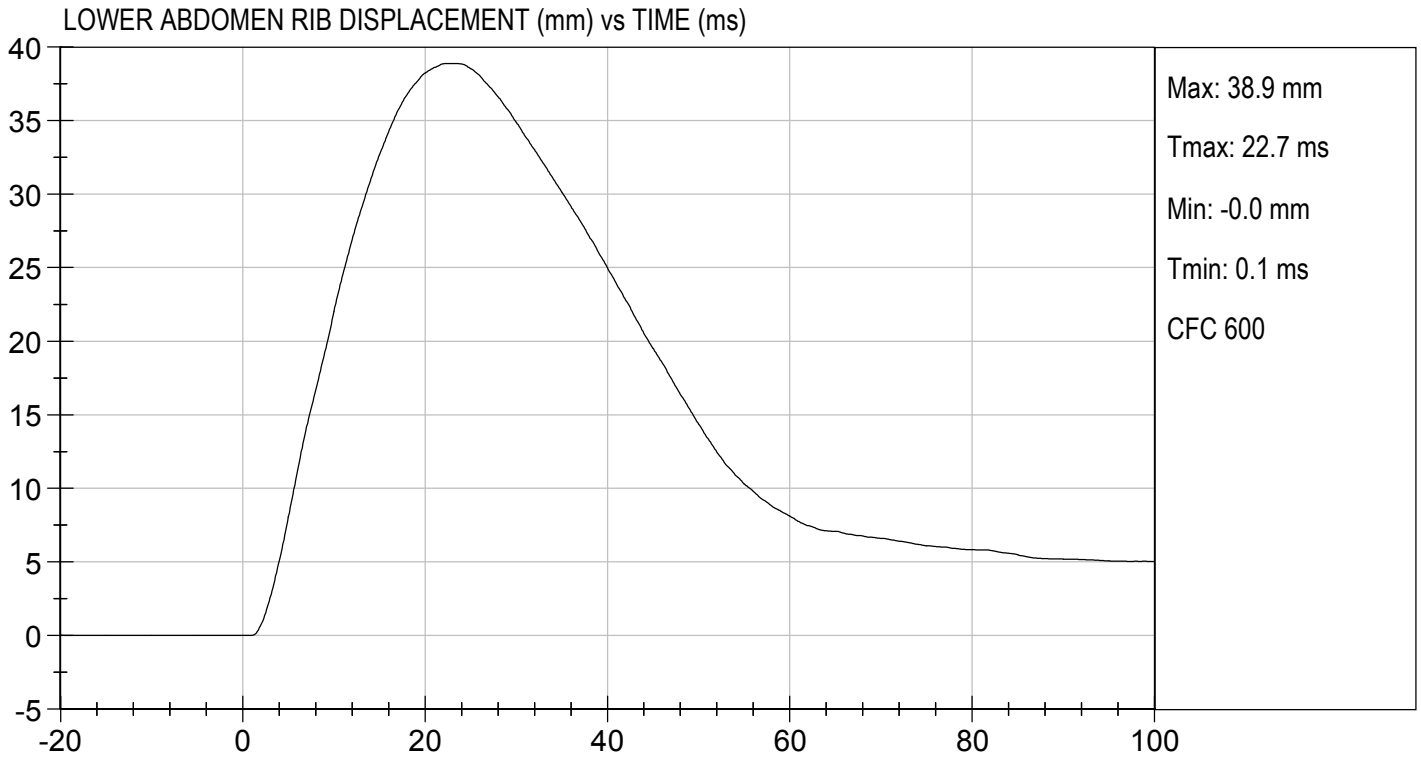
Jacob D Taylor  
Laboratory Technician

07/18/2019

Test Date

B. F. K.  
Approved By





**MGA RESEARCH CORPORATION**  
**PELVIS IMPACT TEST**  
**SID-IIs BUILD LEVEL D DUMMY**

ATD Serial No: 306

Test I.D: D192217

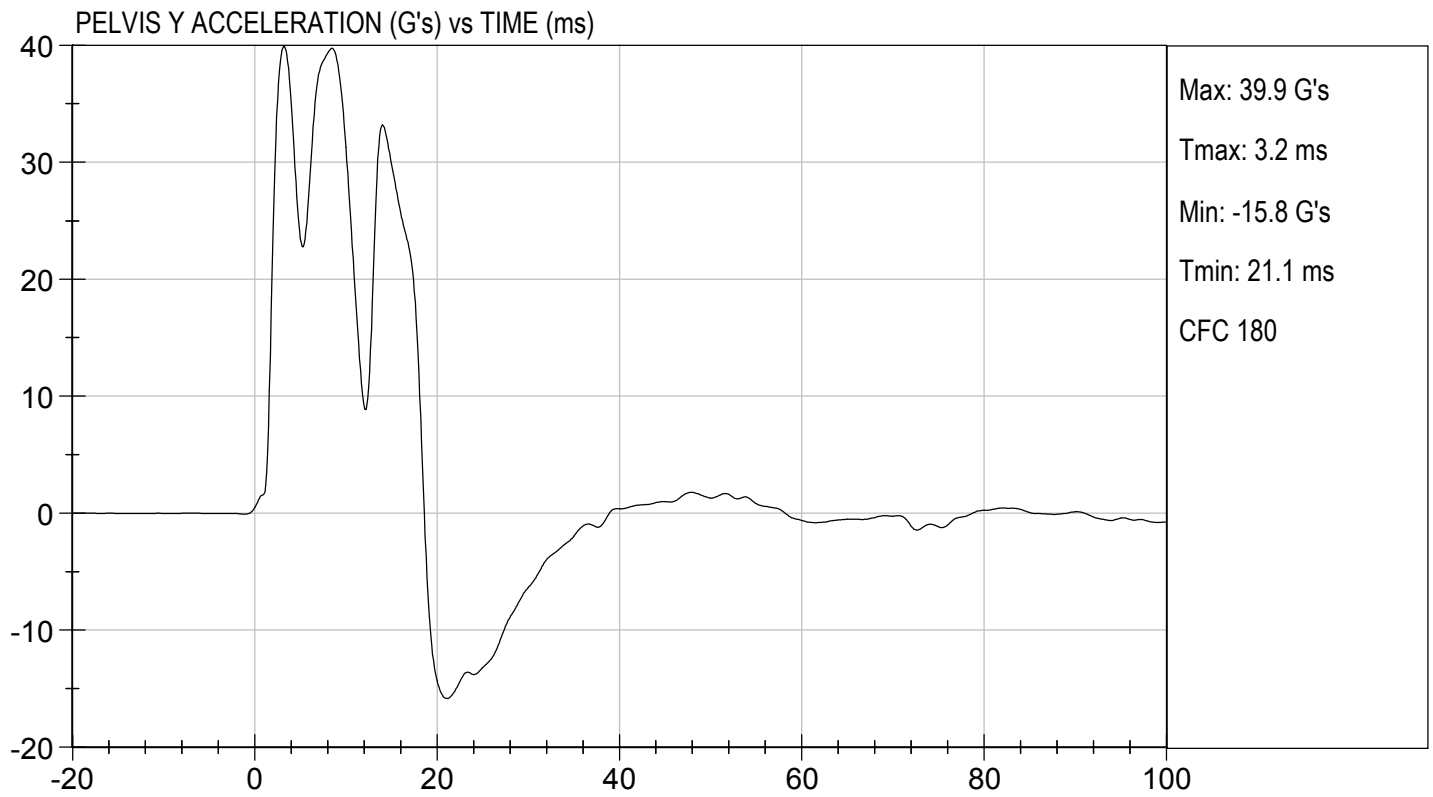
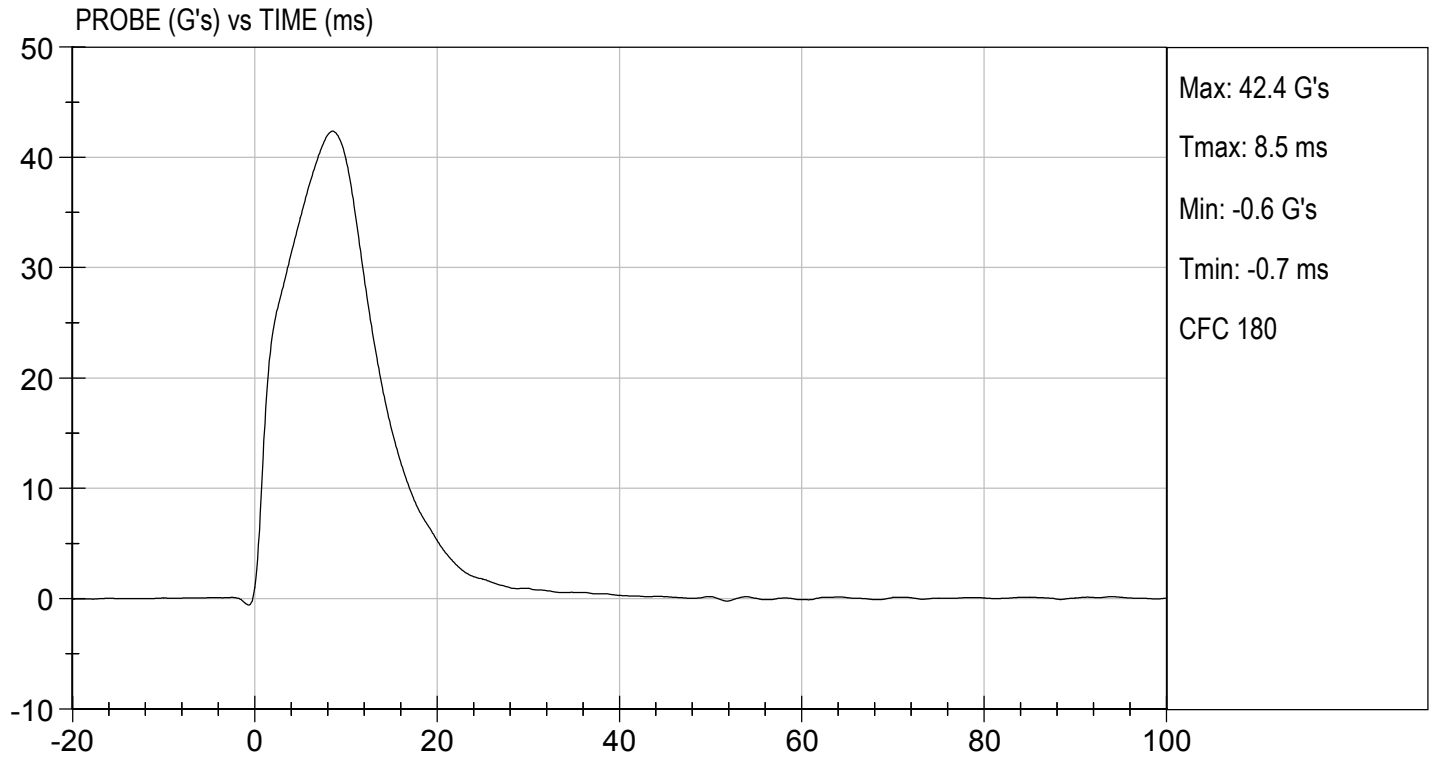
Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.3	Pass
Humidity	%	10 to 70	48	Pass
Impact Velocity	m/s	6.60 to 6.80	6.68	Pass
Maximum Probe Acceleration	G's	38 to 47	42	Pass
Pelvis Y Acceleration After 6 ms	G's	34 to 42	40	Pass
Peak Acetabulum Force	N	3600 to 4300	3,624	Pass
<b>Overall Test Results</b>				<b>Pass</b>

Jacob D Taylor  
 Laboratory Technician

07/19/2019  
 Test Date

B. F. K.  
 Approved By

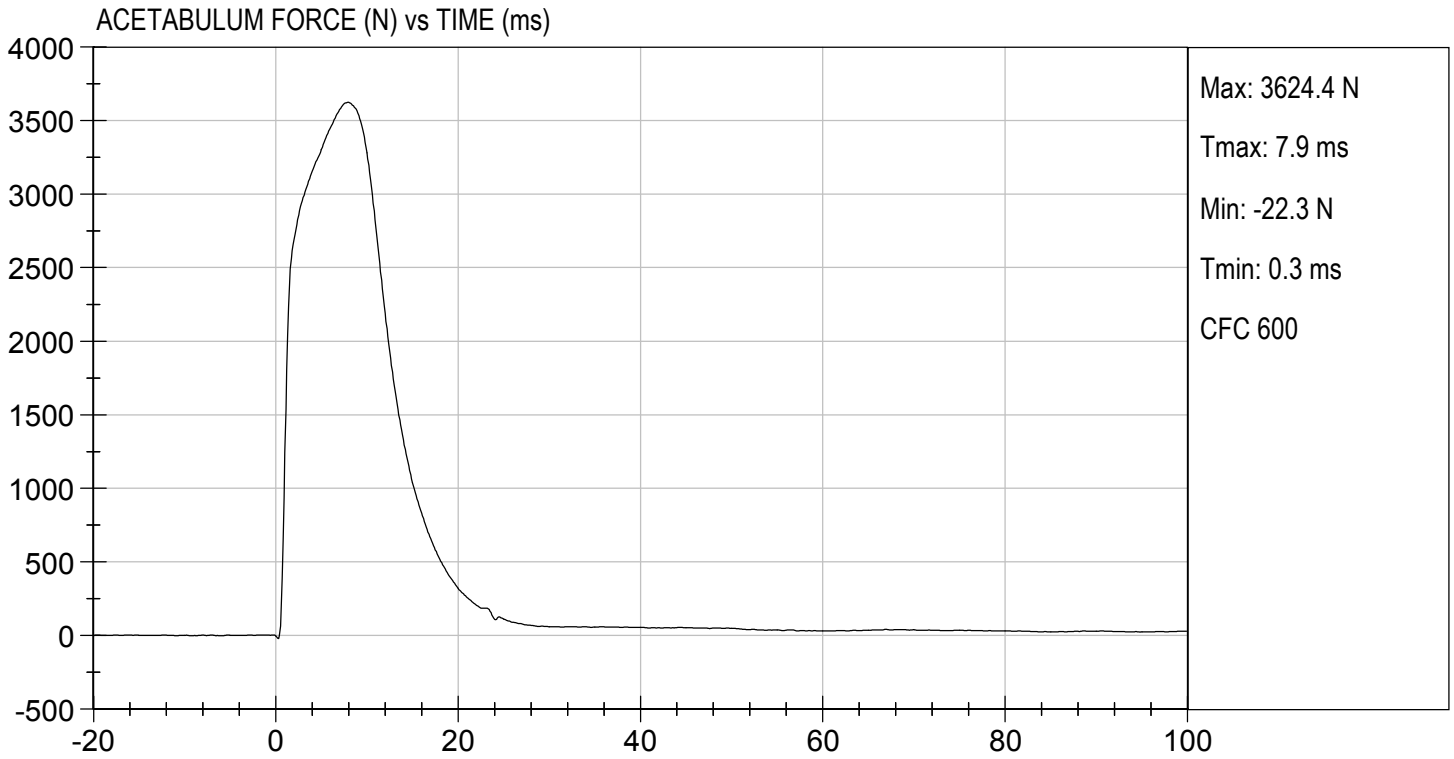






TEST DESC: PELVIS IMPACT  
VELOCITY: 21.93 ft/s, 6.68 m/s

TEST DATE: 07/19/2019  
TEST #: D192217



**MGA RESEARCH CORPORATION**  
**ILIAC IMPACT TEST**  
**SID-IIs BUILD LEVEL D DUMMY**

**ATD Serial No:** 306

**Test I.D:** D192218

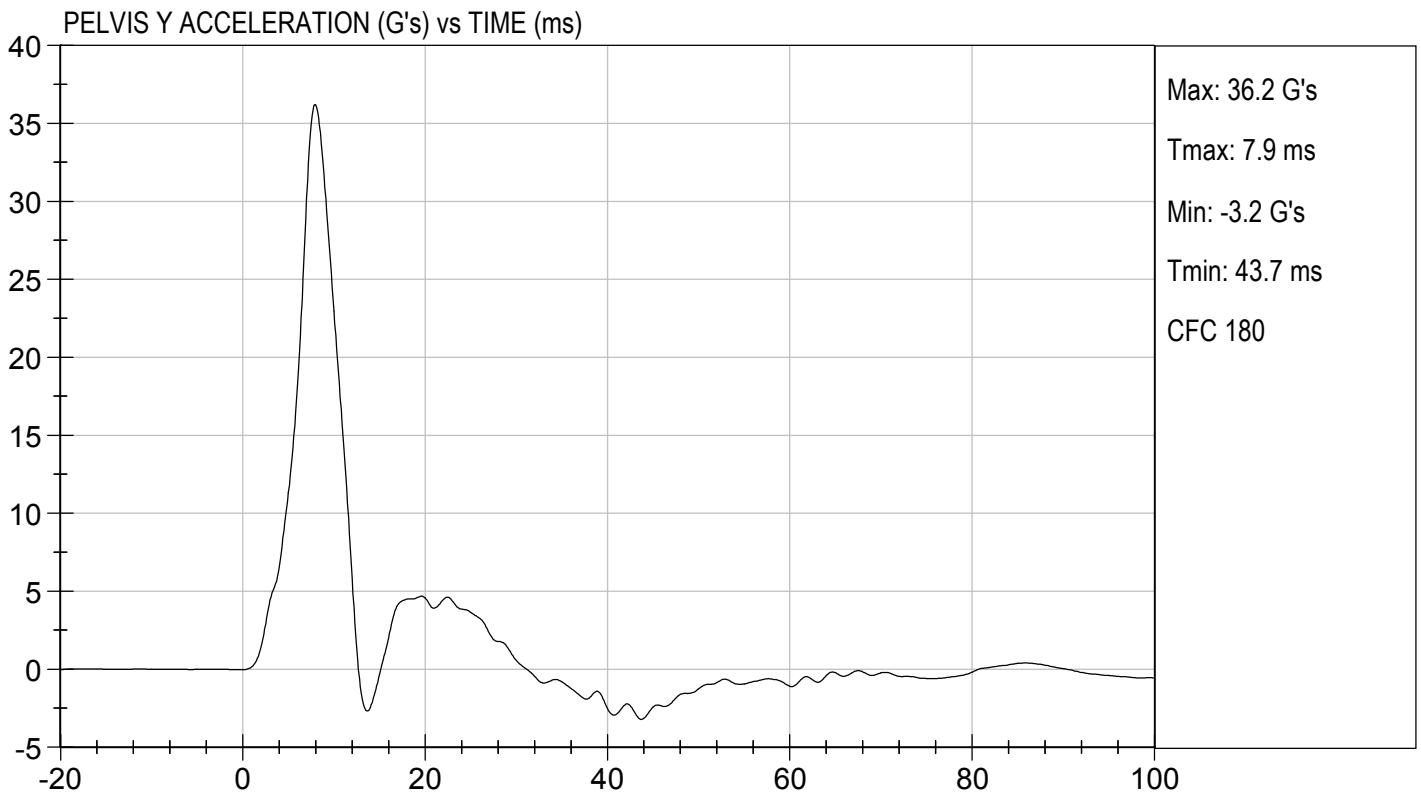
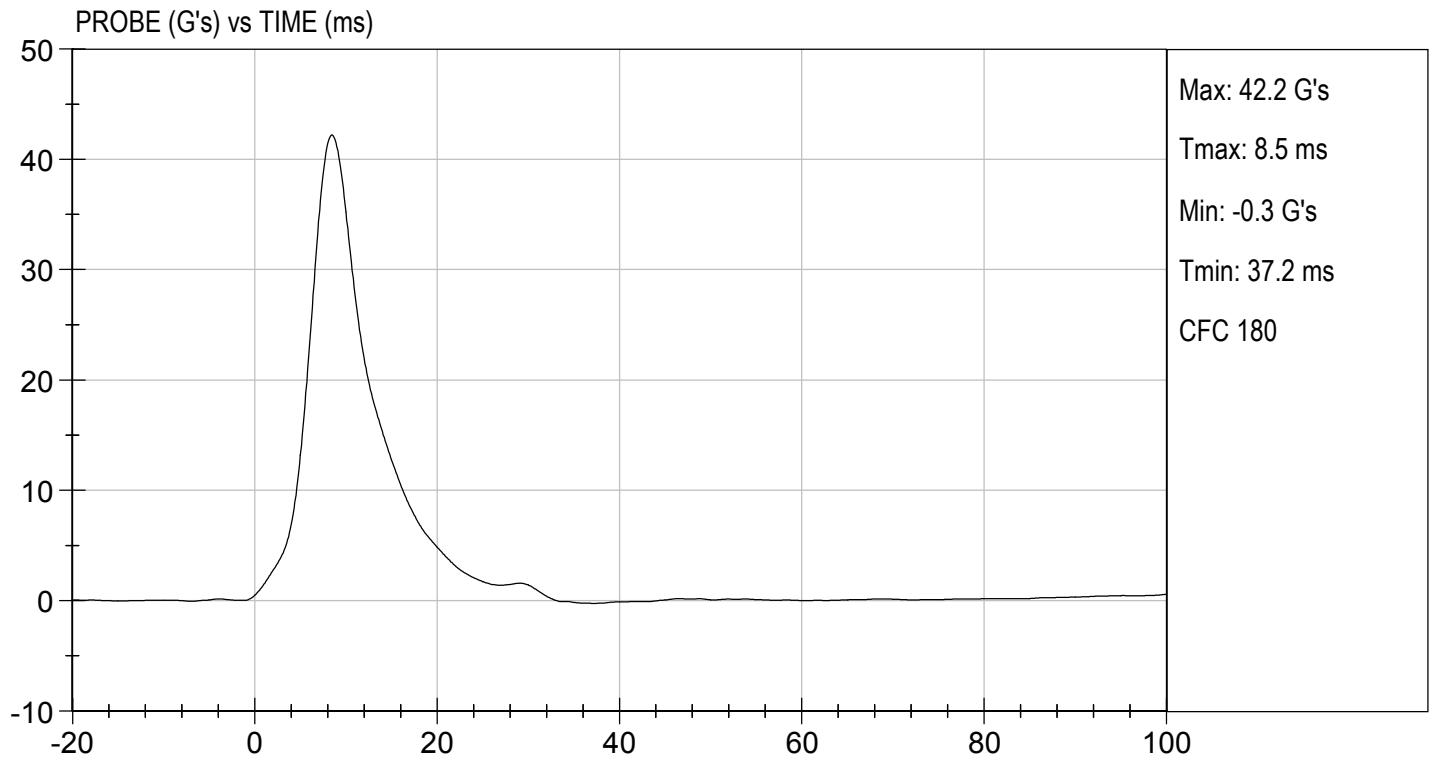
Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.3	Pass
Humidity	%	10 to 70	48	Pass
Impact Velocity	m/s	4.20 to 4.40	4.38	Pass
Maximum Probe Acceleration	G's	36 to 45	42	Pass
Pelvis Y Acceleration	G's	28 to 39	36	Pass
Peak Pelvis Iliac Force	N	4100 to 5100	4,774	Pass
<b>Overall Test Results</b>				<b>Pass</b>

Jacob D Taylor  
 Laboratory Technician

07/19/2019

Test Date

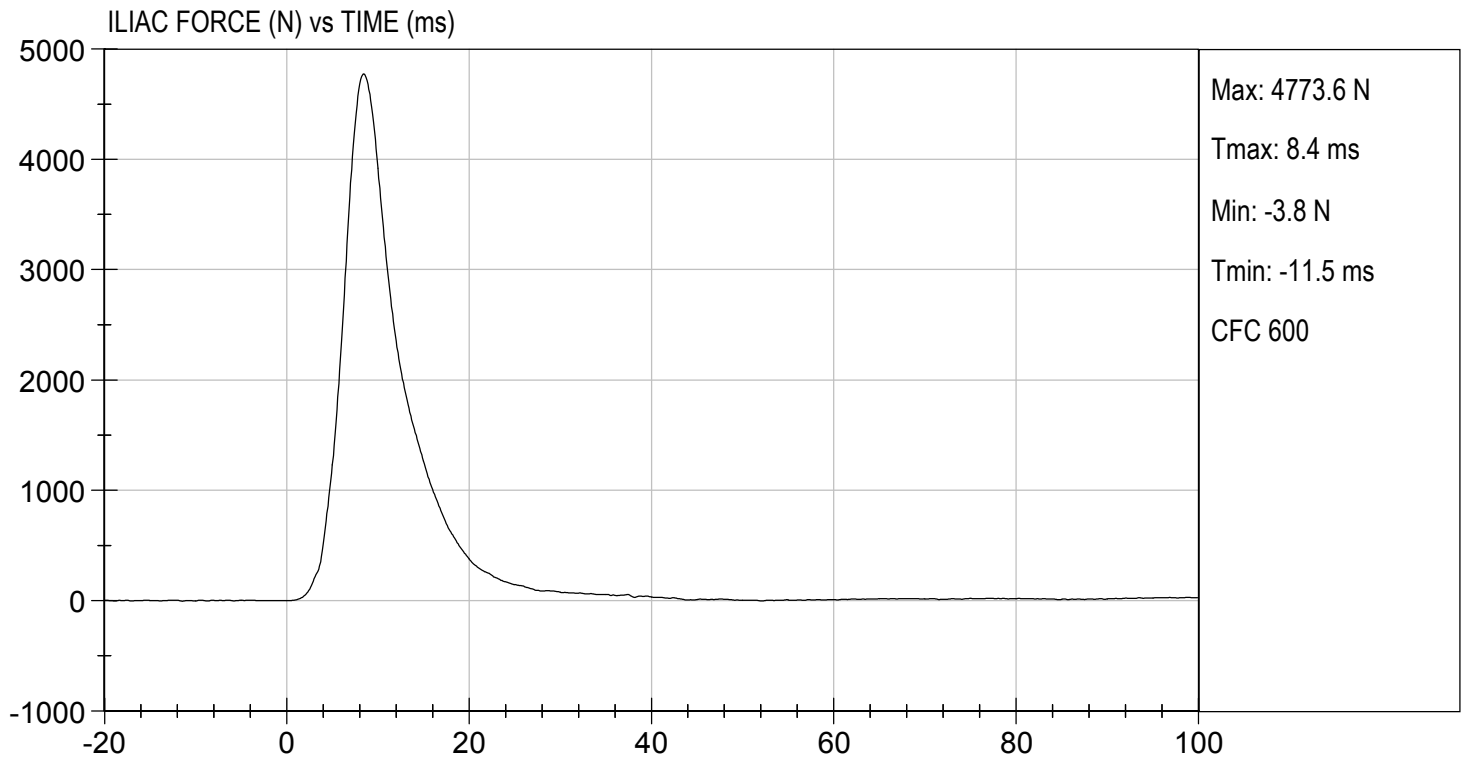
B. F. [Signature]  
 Approved By





TEST DESC: ILLIAC  
VELOCITY: 14.37 ft/s, 4.38 m/s

TEST DATE: 07/19/2019  
TEST #: D192218





**SID-IIs Pelvis Plug Certification Test**

Plug S/N 12303

Test Number 6688

Report Number 6703

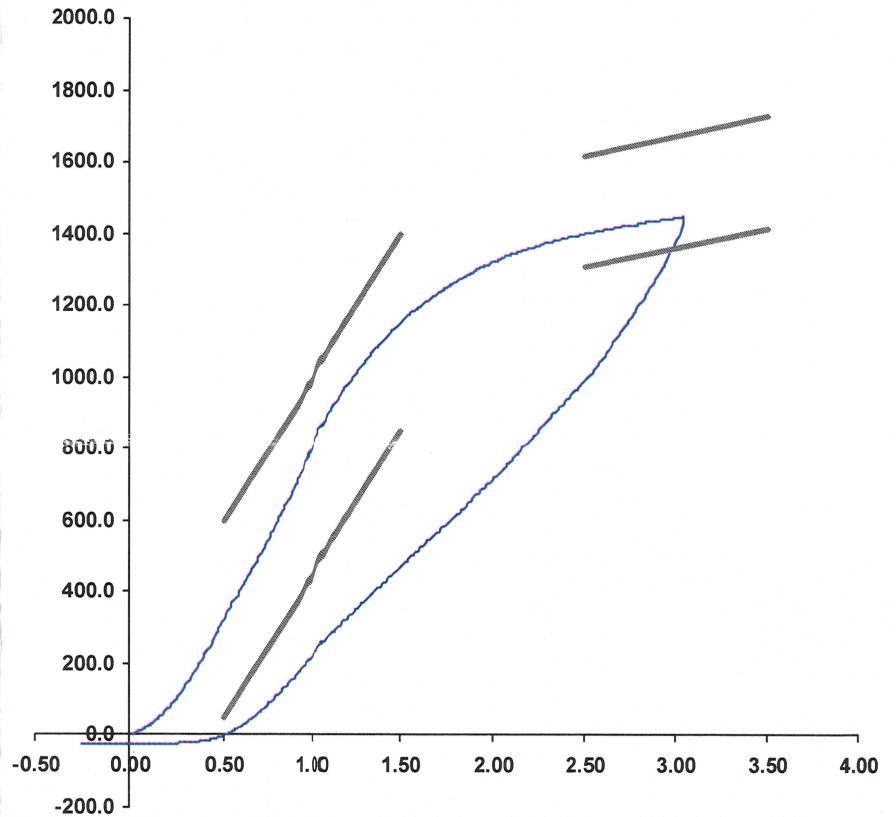
Test Date 3/15/2018 12:10:33 PM

	<u>Test Results</u>	<u>Spec Min</u>	<u>Spec Max</u>
Force @ 0.5 mm (N)	323.10	50.00	600.00
Force @ 1.5 mm (N)	1,158.04	850.00	1,400.00
Force @ 2.5 mm (N)	1,401.09	1,306.00	1,618.00
Force @ 3.0 mm (N)	1,447.03	1,361.00	1,673.00

Testing Machine STM-20 5965542  
 Load Cell S/N (FI360947), Units (LBS) 1000  
 Crosshead Speed ( mm / min ) or Rate 12.7  
 Extension or Position Measured by XHD\_100 ( XHD100 )

Notes:

Force (-N) vs Extension (-mm)



Operator \_\_\_\_\_  
 Part Number 180-4450

Template No 107 15-Mar-18  
 SACO Research

By : DC Date : 3/15/18



**SID-IIs Pelvis Plug Certification Test**

Plug S/N 12513

Test Number 7440

Report Number 7454

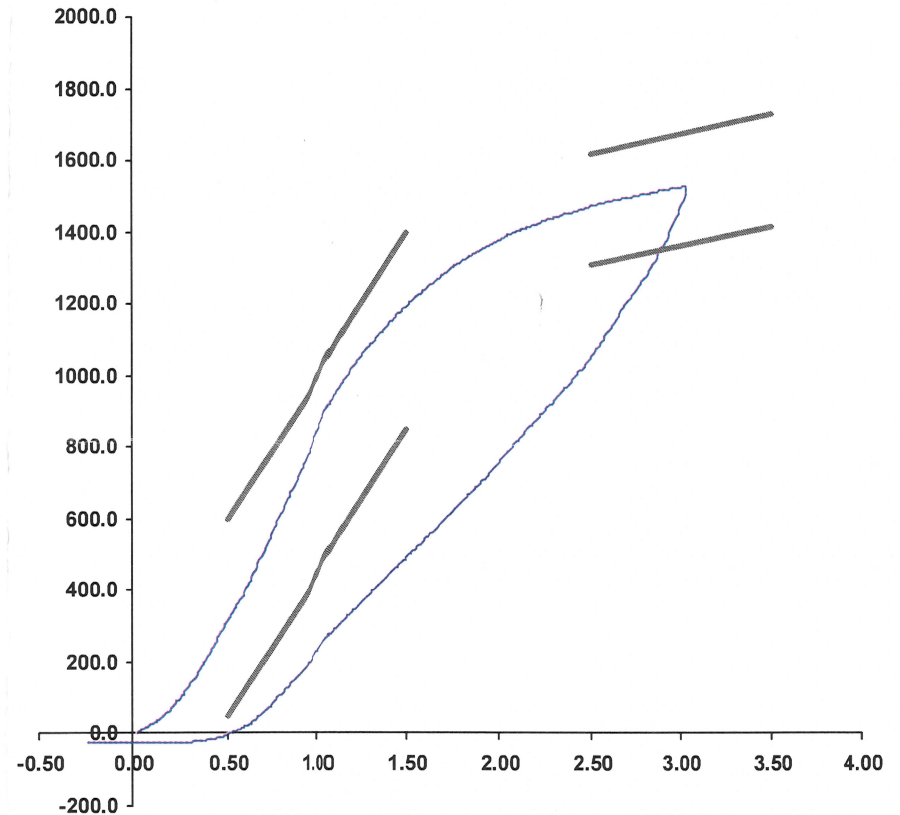
Test Date 10/2/2018 8:19:09 AM

	<u>Test Results</u>	<u>Spec Min</u>	<u>Spec Max</u>
Force @ 0.5 mm (N)	319.56	50.00	600.00
Force @ 1.5 mm (N)	1,196.17	850.00	1,400.00
Force @ 2.5 mm (N)	1,470.22	1,306.00	1,618.00
Force @ 3.0 mm (N)	1,524.65	1,361.00	1,673.00

Testing Machine STM-20 5965542  
 Load Cell S/N (FI360947), Units (LBS) 1000  
 Crosshead Speed ( mm / min ) or Rate 12.7  
 Extension or Position Measured by XHD\_100 ( XHD100 )

Notes:

Force (-N) vs Extension (-mm)



Operator DC

Part Number 180-4450

Template No 107 02-Oct-18  
 SACO Research

By: DC Date: 10/2/18

**APPENDIX D**  
**TEST EQUIPMENT AND INSTRUMENTATION CALIBRATION DATA**



**Table 1 – Dummy Instrumentation (ES-2re)**

		ES-2re S/N 032			
		Serial Number	Manufacturer	Calibration Date	
Head CG Accelerometers		X	P79711	Endevco	01/18/19
		Y	P79712	Endevco	01/18/19
		Z	P88170	Endevco	01/18/19
		Xr	P79750	Endevco	01/18/19
		Yr	P79751	Endevco	01/18/19
		Zr	P79753	Endevco	01/18/19
Thorax Rib Displacement Potentiometers	Upper	Y	G176	Honeywell	01/18/19
	Middle	Y	G169	Honeywell	01/18/19
	Lower	Y	G164	Honeywell	01/18/19
Abdomen Load Cells	Forward	Y	ABG1513	Denton	09/12/18
	Middle	Y	ABG1531	Denton	09/12/18
	Rear	Y	ABG1536	Denton	09/12/18
Lower Spine Accelerometers (T12)		X	P79574	Endevco	01/18/19
		Y	P82097	Endevco	01/18/19
		Z	P82603	Endevco	01/18/19
Public Symphysis Load Cell		Y	PG462	Denton	09/12/18

**Table 2 – Dummy Instrumentation (SID-IIs)**

				SID-IIs S/N 306			
				Serial Number	Manufacturer	Calibration Date	
Head CG Accelerometers				X	P79445	Endevco	07/12/19
				Y	P79721	Endevco	07/12/19
				Z	P79724	Endevco	07/12/19
				Xr	P84999	Endevco	07/12/19
				Yr	P85000	Endevco	07/12/19
				Zr	P85001	Endevco	07/12/19
Head Angular Rate Sensors				X			
				Y			
				Z			
Displacement Potentiometers	Thoracic Rib	Upper	Y	G033	FTSS	07/12/19	
		Middle	Y	G1261	FTSS	07/12/19	
		Lower	Y	G1270	FTSS	07/12/19	
	Abdominal Rib	Upper	Y	G032	FTSS	07/12/19	
		Lower	Y	G1304	FTSS	07/12/19	
Lower Spine Accelerometers (T12)				X	P96332	Endevco	07/12/19
				Y	P96335	Endevco	07/12/19
				Z	P96341	Endevco	07/12/19
Acetabulum Load Cell				Y	ACG268	Denton	12/04/18
Iliac Wing Load Cell				Y	IWG273	Denton	12/04/18
Pelvis Plug (struck side)					12303	SACO	03/15/18
Pelvis Plug (non-struck side)					12513	SACO	10/02/18

**Table 3 – Vehicle Instrumentation**

			Serial Number	Manufacturer	Calibration Date
1	Vehicle Center of Gravity	X	P92951	Endevco	07/10/19
	Vehicle Center of Gravity	Y	P88698	Endevco	07/10/19
	Vehicle Center of Gravity	Z	P97405	Endevco	07/10/19
2	Right Sill at Front Seat	X	T17965	Endevco	07/10/19
	Right Sill at Front Seat	Y	T18987	Endevco	01/24/19
	Right Sill at Front Seat	Z	T18979	Endevco	01/24/19
3	Right Sill at Rear Seat	X	PCB1020	PCB	04/08/19
	Right Sill at Rear Seat	Y	PCB1109	PCB	04/08/19
	Right Sill at Rear Seat	Z	PCB1053	PCB	04/08/19
4	Left Sill at Front Door	Y	PCB1231	PCB	07/11/19
5	Left Sill at Rear Door	Y	PCB1257	PCB	07/11/19
6	Left A-Post Lower	Y	PCB1255	PCB	07/11/19
7	Left A-Post Middle	Y	PCB1253	PCB	07/11/19
8	Left B-Post Lower	Y			
9	Left B-Post Middle	Y			
10	Front Seat Track	Y	PCB1293	PCB	07/11/19
11	Rear Seat Track or Structure	Y	PCB1275	PCB	07/11/19
12	Right Rear Occ. Compartment	Y	PCB1282	PCB	07/11/19
13	Engine Block	X	PCB1159	PCB	07/11/19
	Engine Block	Y	PCB1239	PCB	07/11/19
14	Rear Floorpan Above Axle	X	P88717	Endevco	07/10/19
	Rear Floorpan Above Axle	Y	P92964	Endevco	07/10/19
	Rear Floorpan Above Axle	Z	P84455	Endevco	07/10/19

**Table 4 – MDB Instrumentation**

		Serial Number	Manufacturer	Calibration Date
MDB Center of Gravity	X	PCB753D	PCB	03/21/19
MDB Center of Gravity	Y	PCB557D	PCB	03/21/19
MDB Center of Gravity	Z	PCB511D	PCB	03/21/19
Left Frame at Rear Axle Centerline	X	PCB660D	PCB	03/21/19
Left Frame at Rear Axle Centerline	Y	PCB661D	PCB	03/21/19