OMB Control No.: 2127-0004

Part 573 Safety Recall Report

19V-634

Manufacturer Name: BMW of North America, LLC

Submission Date: AUG 28, 2019 NHTSA Recall No.: 19V-634

Manufacturer Recall No.: NR



Manufacturer Information:

Manufacturer Name: BMW of North America, LLC

Address: P.O. Box 1227

Westwood NJ 07675-1227

Company phone: 18005257417

Population:

Number of potentially involved: 683 Estimated percentage with defect: 100 %

Vehicle Information:

Vehicle 1: 2020-2020 MINI Hardtop 2 Door (Cooper, Cooper S; JCW)

Vehicle Type: LIGHT VEHICLES

Body Style: 2-DOOR Power Train: GAS

Descriptive Information: Approximately 683 vehicles may not fully conform to FMVSS 214 Section 7.2.6.

Basis for recall population determination: Vehicle assembly information, supplier production records, and engineering release documentation was used to determine

the start and end date of potentially affected vehicles.

Recall component difference to non-recall component: Rear side trim panels were

installed in potentially affected vehicles without a crash pad.

Production Dates: JUN 11, 2019 - AUG 14, 2019

VIN Range 1 : Begin : End: NR Not sequential

Description of Noncompliance:

Description of the This recall involves the side impact performance requirements pertaining to

Noncompliance: rear seat passengers. Affected vehicles may not fully conform to FMVSS 214

Section 7.2.6 because rear side trim panels were assembled without a crash pad. Specifically, potentially affected vehicles may not conform to FMVSS 214

Section 7.2.6(b).

FMVSS 1: 214 - Side impact protection

FMVSS 2: NR

Description of the Safety Risk: If rear side trim panels do not include a crash pad, then rear seat passengers

could be at a slightly higher risk of injury during a severe side impact.

Description of the Cause: NR

Identification of Any Warning NR that can Occur :

Supplier Identification:

Component Manufacturer

Name: EDAG Engineering GmbH Address: Frankfurter Ring 105

Munich FOREIGN STATES D-80807

Country: Germany

Chronology:

On August 14, 2019, during routine checks of Bills-of-Material (BOM), it was noticed that the BOMs did not include crash pads for the rear side trim panels. An immediate analysis was initiated which suggested a releasing issue could have occurred for the Model Year 2020 MINI Hardtop 2 Door vehicles.

After further analysis, it was suspected that the release issue could have caused the supplier to manufacture the rear side trim panels without the crash pads.

Vehicle assembly information, supplier production records, and engineering release documentation were reviewed to identify potentially affected vehicles.

On August 21, 2019, it was determined that affected vehicles may not conform to FMVSS 214 Section 7.2.6(b). As a result, BMW decided to conduct a voluntary recall.

BMW has not received any reports, nor is BMW otherwise aware, of any accidents or injuries related to this issue.

Description of Remedy:

Description of Remedy Program: The crash pads (left / right) will be installed in potentially affected

vehicles.

Owners will be notified by First Class mail and instructed to take their vehicle to an authorized MINI dealer to have the remedy performed for free. If this condition were to occur to a potentially affected vehicle prior to this recall, the remedy would be covered by the MINI New Vehicle Limited Warranty program. Therefore, reimbursement for a prenotification remedy re Part 573.13 and Part 577.11 is not necessary.

How Remedy Component Differs Recall component: Crash pad (left / right) - p/n (7436519 / 7436520). from Recalled Component:

Identify How/When Recall Condition NR was Corrected in Production:

Recall Schedule:

Description of Recall Schedule: Dealer notification is planned to begin and end on August 28, 2019.

Owner notification is planned to begin and end on October 16, 2019.

Planned Dealer Notification Date: AUG 28, 2019 - AUG 28, 2019 Planned Owner Notification Date: OCT 16, 2019 - OCT 16, 2019

* NR - Not Reported