

REPORT NUMBER: SPNCAP-CAL-19-004

**NEW CAR ASSESSMENT PROGRAM (NCAP)
SIDE IMPACT POLE TEST**

**Toyota Motor Corporation
2019 Toyota RAV-4
SUV**

NHTSA No: M20195102

**PREPARED BY:
CALSPAN CORPORATION
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May 29, 2019

FINAL REPORT

**PREPARED FOR:
U.S. DEPARTMENT OF TRANSPORTATION
NATIONAL HIGHWAY TRAFFIC SAFETY ADMINISTRATION
OFFICE OF CRASHWORTHINESS STANDARDS
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Date: May 29, 2019

FINAL REPORT ACCEPTANCE BY OCWS:

Division Chief, New Car Assessment Program
NHTSA, Office of Crashworthiness Standards

Date: _____

COTR, New Car Assessment Program
NHTSA, Office of Crashworthiness Standards

Date: _____

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16. Abstract <p>A 32.20 km/h (20 mph), 75° oblique impact Side NCAP Test was conducted on the subject 2019 Toyota RAV-4 four door SUV in accordance with the specifications of the Office of Crashworthiness Standards Side NCAP Pole Laboratory Test Procedure for the generation of consumer information on vehicle side pole crash protection. This test was conducted at Calspan Corporation's Transportation Test Operations facility in Buffalo, New York on March 5, 2019.</p> <p>The impact velocity of the vehicle was 32.23 km/h, and the ambient temperature at the struck (driver's) side of the target vehicle was 21°C. The target vehicle's maximum post-test static crush was 344 mm located at level 2. The test vehicle's occupant performance data is as follows:</p> <table border="1"> <thead> <tr> <th rowspan="2">Measurement Description</th> <th colspan="3">Driver ATD (SID-IIs) (Serial No. DG8012)</th> </tr> <tr> <th>Units</th> <th>Threshold</th> <th>Result</th> </tr> </thead> <tbody> <tr> <td>Head Injury Criteria (HIC₃₆)</td> <td></td> <td>1000</td> <td>298.982</td> </tr> <tr> <td>Resultant Lower Spine Acceleration</td> <td>G</td> <td>82</td> <td>35.769</td> </tr> <tr> <td>Total Pelvic Force (sum of acetabular and iliac forces)</td> <td>N</td> <td>5525</td> <td>3713.431</td> </tr> <tr> <td>Maximum Thoracic Rib Deflection</td> <td>mm</td> <td>38</td> <td>15.119</td> </tr> <tr> <td>Maximum Abdomen Rib Deflection</td> <td>mm</td> <td>45</td> <td>21.255</td> </tr> </tbody> </table> <p>The two doors on the struck side of the vehicle did not separate from the body at the hinges or latches and the opposite doors did not open during the side impact event.</p>				Measurement Description	Driver ATD (SID-IIs) (Serial No. DG8012)			Units	Threshold	Result	Head Injury Criteria (HIC ₃₆)		1000	298.982	Resultant Lower Spine Acceleration	G	82	35.769	Total Pelvic Force (sum of acetabular and iliac forces)	N	5525	3713.431	Maximum Thoracic Rib Deflection	mm	38	15.119	Maximum Abdomen Rib Deflection	mm	45	21.255
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17. Key Words New Car Assessment Program (NCAP) Side Impact Pole Part 572V SID-IIs		18. Distribution Statement <u>Copies of this report are available from:</u> National Highway Traffic Safety Administration Technical Information Services Division, NPO-411 1200 New Jersey Ave. SE Washington, D.C. 20590 e-mail: tis@nhtsa.dot.gov FAX: 202-493-2833																												
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SECTION 1

TEST PURPOSE AND PROCEDURE

This side impact test was conducted as part of the MY 2019 New Car Assessment Program Side Impact Test Program, sponsored by the National Highway Traffic Safety Administration (NHTSA), under Contract No. DTNH22-14-D-00352. The purpose of this test is to generate comparative side impact performance in a 2019 Toyota RAV-4 four door SUV. The side impact test was conducted in accordance with the Office of Crashworthiness Standard's Side NCAP Pole Laboratory Test Procedure, dated October 2015.

SECTION 2

SUMMARY OF TEST RESULTS

A rigid pole side impact test was conducted on a 2019 Toyota RAV-4 four door SUV. The subject vehicle was towed into the rigid pole at an angle of 75° and a velocity of 32.23 km/h. The test was conducted by Calspan Corporation's Transportation Test Operations facility in Buffalo, New York on March 5, 2019. Pre-test and post-test photographs of the test vehicle and side impact dummy (SID-IIs) are included in Appendix A of this report.

One Part 572V (SID-IIs) dummy was placed in the driver designated seating position according to instructions specified in the OCWS Side NCAP Pole Laboratory Test Procedure, dated October 2015. Camera locations and other pertinent camera information are included on page 3-11 in this report.

The Part 572V (SID-IIs) dummy was instrumented accordingly:

Head CG tri-axial accelerometers

Thorax upper, middle, and lower rib displacement potentiometers

Abdomen upper and lower rib displacement potentiometers

Lower spine tri-axial accelerometers

Iliac load cell

Acetabulum load cell

Appendix B contains the dummy response data. Dummy configuration and performance verification data can be found in Appendix C of this report. Appendix D identifies all serial numbers, manufacturers, and calibration dates for test equipment, dummy sensors, potentiometers, and load cells used to collect data during the test.

Injury readings for the SID-IIs dummy were recorded as follows:

INJURY READINGS

Measurement Description	Driver ATD (SID-IIs)		
	Units	IARV	Result
Head Injury Criteria (HIC ₃₆)		1000	298.982
Resultant Lower Spine Acceleration	g	82	35.769
Total Pelvic Force (sum of acetabular and iliac forces)	N	5525	3713.431
Maximum Thoracic Rib Deflection	mm	38*	15.119
Maximum Abdominal Rib Deflection	mm	45*	21.255

*Proposed IARV

Supplemental restraint information was recorded as follows:

SUPPLEMENTAL RESTRAINT INFORMATION

Restraint Type	Left Front (Driver) Occupant Location 1		Left Rear (Passenger) Occupant Location 4	
	Mounted	Deployed	Mounted	Deployed
Frontal Airbag	Yes	No		
Knee Airbag	Yes	No		
Side Airbag 1 - Curtain	Yes	Yes	Yes	Yes
Side Airbag 2 – Torso/Pelvis	Yes	Yes	No	N/A
Seat Belt Pretensioner	Yes	Yes	No	N/A
Seat Belt Load Limiter	Yes	Yes	No	N/A
Other				

GENERAL COMMENTS:

1. P1 serial number – DG8012

Data Anomalies:

- Left Lower A-Pillar Y Acceleration, Exceeded calibration range at 58.5 ms
- Left A-Pillar at Sill Y Acceleration, Questionable data from 54-57 ms

SECTION 3

OCCUPANT AND VEHICLE INFORMATION

This section contains information reporting for the following Data Sheets:

Data Sheet No. 1 – General Test and Vehicle Parameter Data

Data Sheet No. 2 – Seat, Seat Belt, Steering Wheel Adjustment and Fuel Systems Data

Data Sheet No. 3 – Dummy Longitudinal Clearance Dimensions

Data Sheet No. 4 – Dummy Lateral Clearance Dimensions

Data Sheet No. 5 – Camera and instrumentation Data

Data Sheet No. 6 – Vehicle Accelerometer Data

Data Sheet No. 7 – Rigid Pole Load Cell Data

Data Sheet No. 8 – Post-Test Observations

Data Sheet No. 9 – Test Vehicle Profile Measurements

Data Sheet No. 10 – Test Vehicle Exterior Crush Measurements

Data Sheet No. 11 – Vehicle Damage Profile Distances

Data Sheet No. 12 – FMVSS No. 301 Static Rollover Results

Data Sheet No. 13 – Dummy / Vehicle Temperature and Humidity Stabilization Data

DATA SHEET NO. 1
GENERAL TEST AND VEHICLE PARAMETER DATA

Test Vehicle: 2019 Toyota RAV-4 four door SUV
 Test Program: NCAP Side Pole Impact Test

NHTSA No.: M20195102
 Test Date: 3/5/2019

TEST VEHICLE INFORMATION AND OPTIONS

NHTSA No.	M20195102
Model Year	2019
Make	Toyota
Model	RAV-4
Body Style	SUV
VIN	JTMK1RFV7KJ002368
Body Color	Charcoal Gray
Odometer Reading (km/mi)	160 miles
Engine Displacement (L)	2.5
Type / No. Cylinders	I4
Engine Placement	Transverse
Transmission Type	Automatic
Transmission Speeds	8-Speed
Overdrive	Yes
Final Drive	Front Wheel Drive
Roof Rack	Yes
Sunroof / T-Top	No
Running Boards	No
Tilt Steering Wheel	Yes
Power Seats	No
Anti-Lock Brakes (ABS)	Yes

Traction Control System (TCS)	Yes
Auto-Leveling System	No
Automatic Door Locks (ADL)	Yes
Power Window Auto-Reverse	No
Other Optional Feature	--
Driver Front Airbag	Yes
Driver Curtain Airbag	Yes
Driver Head/Torso Airbag	No
Driver Torso Airbag	No
Driver Torso / Pelvis Airbag	Yes
Driver Pelvis Airbag	No
Driver Knee Airbag	Yes
Rear Pass. Curtain Airbag	Yes
Rear Pass. Head / Torso Airbag	No
Rear Pass. Torso Airbag	No
Rear Pass. Torso / Pelvis Airbag	No
Rear Pass. Pelvis Airbag	No
Driver Seat Belt Pretensioner	Yes
Rear Pass. Seat Belt Pretensioner	No
Driver Load Limiter	Yes
Rear Pass. Load Limiter	No
Other – Front Pass Seat Cushion Airbag	Yes

Does owner's manual provide instructions to turn off automatic door locks?

Yes

DATA FROM CERTIFICATION LABEL

Manufactured By	Toyota Motor Corporation
Date of Manufacture	11/18
Vehicle Type	MPV

GVWR (kg)	2090
GAWR Front (kg)	1150
GAWR Rear (kg)	1150

VEHICLE SEATING AND WEIGHT CAPACITY DATA

Measured Parameter	Front	Rear	Third	Total
Designated Seating Capacity (DSC)	2	3	N/A	5
Capacity Weight (VCW) (kg)				397*
DSC X 68.04 kg				340.2
Cargo Weight (RCLW) (kg)				56.8

(A)
 (B)
 (A-B)

*Vehicle capacity weight was reduced by 13kgs due to load carrying capacity reduction label

VEHICLE SEAT TYPE

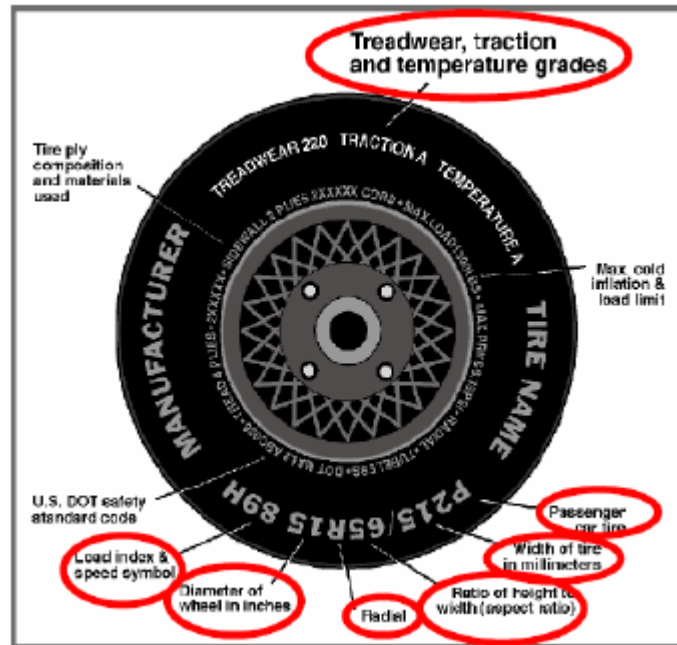
Seating Location	Type of Seat Pan				Type of Seat Back	
	Bucket	Bench	Split Bench	Contoured	Fixed	Adjustable
						W/ Lever W/ Knob
Front Seat	X					X
Rear or Second Row Seat			X			X
Third Row seat						

DATA SHEET NO. 1 ... (CONTINUED)
GENERAL TEST AND VEHICLE PARAMETER DATA

Test Vehicle:	2019 Toyota RAV-4 four door SUV
Test Program:	NCAP Side Pole Impact Test

NHTSA No.: M20195102
Test Date: 3/5/2019

Collected for year, make, model, & VIN, all items circled in red, tire manufacturer and tire name.



VEHICLE TIRE INFORMATION

Measured Parameter	Front	Rear
Maximum Tire Pressure (kPa)	350	350
Cold Pressure (kPa)	240	240
Recommended Tire Size	225/65R17	225/65R17
Tire Size on Vehicle	225/65R17	225/65R17
Tire Manufacturer	Dunlop	Dunlop
Tire Model	Grand trek PT20	Grand trek PT20
Treadwear	360	360
Traction	B	B
Temperature Grades	A	A
Tire Plies Sidewall	2 Polyester	2 Polyester
Tire Plies Body	2 Polyester, 2 Steel, 1 Polyamide	2 Polyester, 2 Steel, 1 Polyamide
Load Index/Speed Symbol	102H	102H
Tire Material	Rubber	Rubber
DOT Safety Code Left	R8F5LM9R3718	R8F5LM9R3718
DOT Safety Code Right	R8F5LM9R3718	R8F5LM9R3718

DATA SHEET NO. 1 ... (CONTINUED)
GENERAL TEST AND VEHICLE PARAMETER DATA

Test Vehicle: 2019 Toyota RAV-4 four door SUV
 Test Program: NCAP Side Pole Impact Test

NHTSA No.: M20195102
 Test Date: 3/5/2019

TIRE PRESSURES

	Units	LF	RF	LR	RR
As Delivered	kPa	250	250	250	250
Tire Placard	kPa	240	240	240	240
Owner's Manual	kPa	240	240	240	240
As Tested	kPa	240	240	240	240

TEST VEHICLE AXLE WEIGHTS

	Units	As Delivered (UVW)			As Tested (ATW)			Fully Loaded		
		Front	Rear	Total	Front	Rear	Total	Front	Rear	Total
Left	kg	444	329		479.5	355		467	378	
Right	kg	460	303		452	350		467	343	
Ratio	%	59	41		56.9	43.1		56	44	
Totals	kg	904	632	1536	931.5	705	1636.5	934	721	1655

TARGET TEST WEIGHT CALCULATION

Measured Parameter	Units	Value	
Total As Delivered Weight (UVW)	kg	1536	(A)
Actual Weight of 1 P572V (SID-IIs) ATD Used	kg	50	(B)
Rated Cargo / Luggage Weight (RCLW)	kg	56.8	(C)
Calculated Vehicle Target Weight (TVTW)	kg	1642.8	(A+B+C)

Does the measured As Test Vehicle Weight lie within the required weight range
 (i.e. Calculated Test Vehicle Target Weight – 4.5 kg to – 9 kg)? ☒ Yes ☐ No

TEST VEHICLE ATTITUDES AND CG

Measurement Description	Units	As Delivered	As Tested	Fully Loaded	Meets Rqmt***
Driver Door Sill Angle (front-to-rear)*	Deg	-0.50	-0.50	-0.45	Yes
Front Passenger Sill Angle (front-to-rear)*	Deg	-0.75	-0.55	-0.40	Yes
Front Bumper-Line Angle (left-to-right)**	Deg	0.15	0.10	-0.10	Yes
Rear Bumper-Line Angle (left-to-right)**	Deg	-0.05	-0.10	-0.20	Yes
Vehicle CG (Aft of Front Axle)	mm	1105	1157	1170	
Vehicle CG (Left (+) / Right (-) from Longitudinal Centerline)	mm	5	16	17	

* ND = Nose Down (-), NU = Nose Up (+)

** LD = Left Down (-), LU = Left Up (+)

*** The "As Tested" vehicle attitude measurements must be equal to or between the "As Delivered" and "Fully Loaded" vehicle attitude measurements. Indicate "Yes" or "No" for Meets Requirement

DATA SHEET NO. 1 ... (CONTINUED)
GENERAL TEST AND VEHICLE PARAMETER DATA

Test Vehicle: 2019 Toyota RAV-4 four door SUV
 Test Program: NCAP Side Pole Impact Test

NHTSA No.: M20195102
 Test Date: 3/5/2019

WEIGHT OF BALLAST AND VEHICLE COMPONENTS REMOVED TO MEET TVTW

Component Description	Weight (kg)
Trunk Carpeting	12
Spare Tire	15
Jack	5
Tail Light	1
Roof Cross Bars	4
Front Passenger Window	3
Ballast / Equipment Added	27

Test Height – Adjustable Suspension Setting, if Applicable	N/A
------------------------------------------------------------	-----

DATA SHEET NO. 2
SEAT, SEAT BELT, STEERING WHEEL ADJUSTMENT AND FUEL SYSTEMS DATA

Test Vehicle: 2019 Toyota RAV-4 four door SUV
 Test Program: NCAP Side Pole Impact Test

NHTSA No.: M20195102
 Test Date: 3/5/2019

SEAT POSITIONING

The driver's seat, front center seat (if applicable), and right front passenger's seat should be set to the forward-most, mid-height, mid-angle position. The struck-side rear passenger's seat, rear center seat, and non-struck side rear passenger's seats should be set to the rear-most, lowest, mid-angle position.

SCRL ANGLE RANGE

Seat	SCRL (°)		
	Max	Min	Mid
Driver Seat	15.3	10.1	12.7
Front Passenger Seat	Not Adjustable		
Front Center Seat	N/A	N/A	N/A
Struck Side Rear Seat	Fixed	Fixed	Fixed
Non-Struck Side Rear Seat	Fixed	Fixed	Fixed
Rear Center Seat	Fixed	Fixed	Fixed

SEAT HEIGHT AND ANGLE

Seat	As Tested SCRL Angle (Mid) (°)	As Tested SCRP Height (mm)	SCRP Height Position	SCRP Height (mm)		
				Rearmost	Mid-Fore / Aft	Forward- Most
Driver Seat	12.7	15	Max	-	-	-
			Mid	12	13.5	15
			Min	-	-	-
Front Passenger Seat	Not Adjustable		Max	-	-	-
			Mid	-	-	-
			Min	-	-	-
Front Center Seat	N/A	N/A	Max	-	-	-
			Mid	-	-	-
			Min	-	-	-
Struck Side Rear Seat	Fixed	Fixed	Max	-	-	-
			Mid	-	-	-
			Min	-	-	-
Non-Struck Side Rear Seat	Fixed	Fixed	Max	-	-	-
			Mid	-	-	-
			Min	-	-	-
Rear Center Seat	Fixed	Fixed	Max	-	-	-
			Mid	-	-	-
			Min	-	-	-

DATA SHEET NO. 2 ... (CONTINUED)
SEAT, SEAT BELT, STEERING WHEEL ADJUSTMENT AND FUEL SYSTEMS DATA

Test Vehicle: 2019 Toyota RAV-4 four door SUV
 Test Program: NCAP Side Pole Impact Test

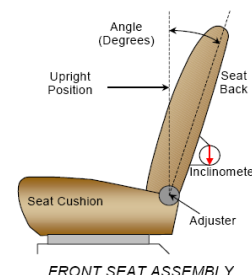
NHTSA No.: M20195102
 Test Date: 3/5/2019

SEAT FORE / AFT POSITION

Seat	Total Fore / Aft Travel		Test Position from Forward most Position	
	mm	Detents*	mm	Detents*
Driver Seat	240	25 (0-24)	0	0
Front Passenger Seat	240	25 (0-24)	0	0
Front Center Seat	N/A	N/A	N/A	N/A
Struck Side Rear Seat	FIXED	FIXED	FIXED	FIXED
Non-Struck Side Rear Seat	FIXED	FIXED	FIXED	FIXED
Rear Center Seat	FIXED	FIXED	FIXED	FIXED

SEAT BACK ANGLE ADJUSTMENT

The driver's seat back is positioned such that the dummy's head is level. The front center and front passenger's seat backs are positioned in a similar manner as the driver's seat back. The struck-side rear passenger seat back is positioned in accordance with the information provided by the manufacturer on Form No. 1 for the 5th percentile female dummy in a Side NCAP MDB test. The rear center and non-struck side rear passenger's seat back are set to match the struck-side rear seat back.



Seat	Total Seat Back Angle Range		Test Position from Most Upright	
	Degrees	Detents*	Degrees	Detents*
Driver Seat w/Seated Dummy	51.9	N/A	7.0	N/A
Front Passenger Seat	52	N/A	6.0	N/A
Front Center Seat	N/A	N/A	N/A	N/A
Struck Side Rear Seat	6.0	2	11.5	0
Non-Struck Side Rear Seat	6.0	2	11.5	0
Rear Center Seat	6.0	2	11.5	0

SEAT BELT ANCHORAGE ADJUSTMENT

Seat belt anchorages are adjusted in accordance with the information provided by the manufacturer on Form No. 1. Zero is defined as the uppermost detent

Seat	Total # of Positions	Placed in Position #
Driver Seat	4	0

HEAD RESTRAINT ADJUSTMENT

The driver's head restraint is adjusted to the lowest and most full forward in-use position.

Seat	Total # of Positions	Placed in Position #
Driver Seat	3	Lowest

DATA SHEET NO. 2 ... (CONTINUED)
SEAT, SEAT BELT, STEERING WHEEL ADJUSTMENT AND FUEL SYSTEMS DATA

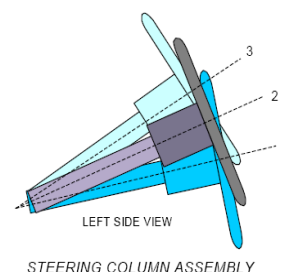
Test Vehicle: 2019 Toyota RAV-4 four door SUV
 Test Program: NCAP Side Pole Impact Test

NHTSA No.: M20195102
 Test Date: 3/5/2019

STEERING COLUMN ADJUSTMENT

Steering wheel and column adjustments are made so that the steering wheel hub is at the center of its geometric locus it describes when it moves through its full range of motion.

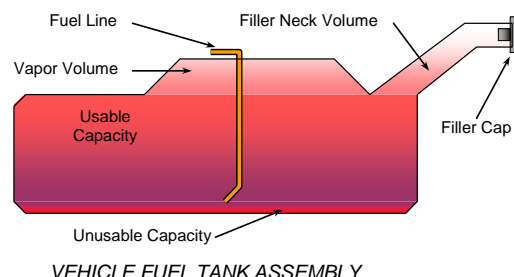
	Degrees	Fore / Aft Position (mm)
Lowermost – Position 1	19.7	
Geometric Center – Position 2	21.4	
Uppermost – Position 3	23.7	
Telescoping Steering Wheel Travel		60
Test Position	21.4	30



FUEL PUMP

Describe the fuel pump type, details about how it operates, and the location of the fuel filler neck.

The vehicle is equipped with an electric fuel pump.
The fuel filler neck is on the left side of the vehicle.
The pump creates positive pressure in the fuel lines, pushing the gasoline to the engine. See form 1 for more information.



FUEL TANK CAPACITY DATA

Description	Liters
Usable Capacity of "Standard Tank" - see Form No. 1	55
Usable Capacity of "Optional Tank" - see Form No. 1	N/A
Usable Capacity of "Standard Tank" - see Owner's Manual	55
Usable Capacity of "Optional Tank" - see Owner's Manual	N/A
93% of Usable Capacity	51.2
Actual Amount of Solvent Used in Test	51.2
1/3 of Usable Capacity	18.3

Is the Actual Amount of Solvent Used in the test equal to 93% \pm 1% of the Usable Capacity stated in Form No. 1?



Yes

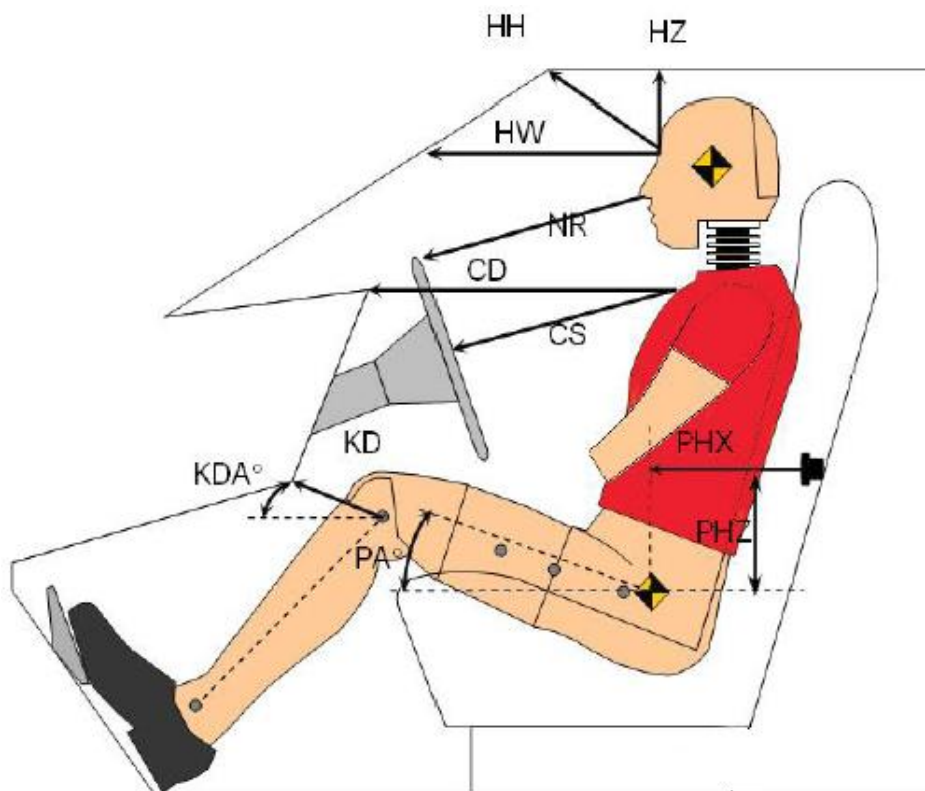


No

DATA SHEET NO. 3
DUMMY LONGITUDINAL CLEARANCE DIMENSIONS

Test Vehicle: 2019 Toyota RAV-4 four door SUV
 Test Program: NCAP Side Pole Impact Test

NHTSA No.: M20195102
 Test Date: 3/5/2019



Left Side View

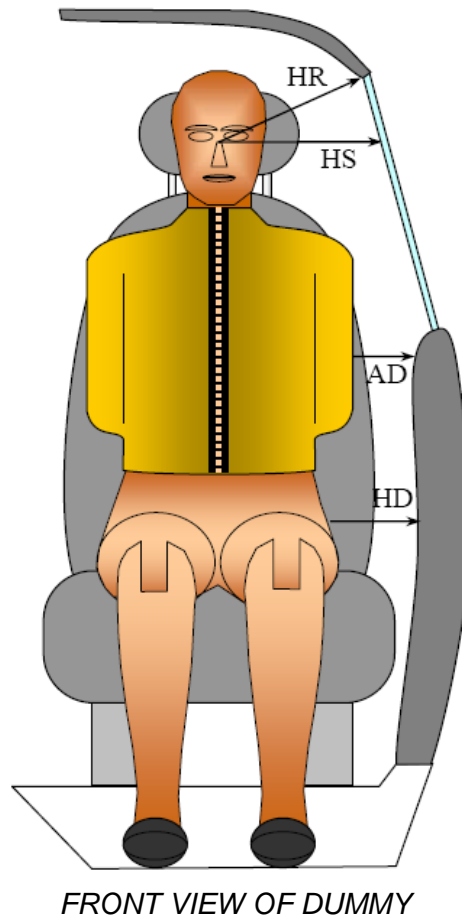
DUMMY LONGITUDINAL CLEARANCE DIMENSION INFORMATION

Driver Code	Description	Driver (Serial No. DG8012)	
		Length (mm)	Angle (°)
HH	Head to Header	251	
HW	Head to Windshield	548	
HZ	Head to Roof Liner	205	
NR	Nose to Rim	204	
CD	Chest to Dash	375	
CS	Chest to Steering Wheel	164	
KD(L) / KDA(L)°	Left Knee to Dash	100	28.5
KD(R) / KDA(R)°	Right Knee to Dash	112	18.9
PAX°	Pelvic Tilt Angle (X-Axis)		17.8
PAY°	Pelvic Tilt Angle (Y-Axis)		0.3
PHX	Hip Point to Striker (X-Axis)	336	
PHZ	Hip Point to Striker (Z-Axis)	171	

DATA SHEET NO. 4
DUMMY LATERAL CLEARANCE DIMENSIONS

Test Vehicle: 2019 Toyota RAV-4 four door SUV
Test Program: NCAP Side Pole Impact Test

NHTSA No.: M20195102
Test Date: 3/5/2019



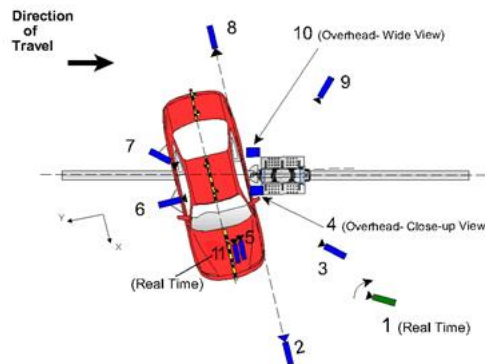
DUMMY LATERAL CLEARANCE DIMENSION INFORMATION

Code	Measurement Description	Units	Driver - Length (Serial No. DG8012)
HR	Head To Side Header	mm	248
HS	Head to Side Window	mm	379
AD	Arm to Door	mm	135
HD	Hip Point to Door	mm	179

DATA SHEET NO. 5 CAMERA AND INSTRUMENTATION DATA

Test Vehicle: 2019 Toyota RAV-4 four door SUV
Test Program: NCAP Side Pole Impact Test

NHTSA No.: M20195102
Test Date: 3/5/2019



CAMERA LOCATIONS AND DATA

No.	Camera View	Coordinates (mm)			Lens Length (mm)	Operating Frame Rate (fps)
		X	Y	Z		
1	Real-time (24 - 30 fps) pan view of impact				Zoom	60
2	Front ground level - impact view	0	7107	-1152	24	1000
3	Impact side 45° - forward pole view	-1208	3879	-1126	12.5	1000
4	Overhead Close-up view of impact	0	0	-9375	35	1000
5	Onboard - dummy front view				25	1000
6	Onboard - dummy side view				12.5	1000
7	Onboard - dummy rear oblique view				8	1000
8	Rear ground level - impact view	0	-7793	-1387	24	1000
9	Impact side 45° - rearward pole view	-4051	-6318	-1466	24	1000
10	Overhead wide - view of impact	0	200	-9375	12.5	1000
11	Real-time (24 - 30 fps) - dummy front view				Zoom	60

Notes: Reference - From Point of Impact for X and Y; from Ground for Z
+X = Forward of vehicle, +Y = Right of vehicle, +Z = Down
* All measurements accurate to ± 6 mm. Vehicle is at a 75° angle to the rigid pole.

Comments: All cameras operated as intended.

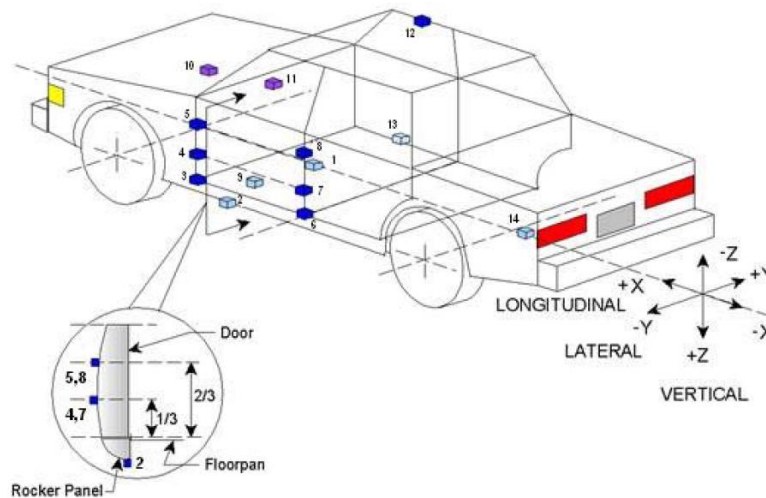
INSTRUMENTATION

Description	Number of Channels
Driver Dummy Channels	16
Vehicle Structure Accelerometers	18
Pole Load Cells	8
Total	42

DATA SHEET NO. 6 VEHICLE ACCELEROMETER DATA

Test Vehicle: 2019 Toyota RAV-4 four door SUV
Test Program: NCAP Side Pole Impact Test

NHTSA No.: M20195102
Test Date: 3/5/2019



TEST VEHICLE ACCELEROMETER LOCATIONS

No.	Accelerometer Location	Coordinates (mm)		
		X	Y	Z
1	Vehicle CG	2496	2	-105
2	Left Floor Sill	2788	-671	161
3	A-Pillar Sill	3106	-652	141
4	A-Pillar Low	3149	-654	-85
5	A-Pillar Mid	3088	-673	-588
6	B-Pillar Sill	2083	-657	142
7	B-Pillar Low	2115	-684	-180
8	B-Pillar Mid	2090	-679	-530
9	Driver Seat Track	2204	-558	110
10	Engine Top	3844	136	-315
11	Firewall	3407	13	-165
12	Right Roof	2183	505	-1036
13	Right Floor Sill	2808	679	149
14	Rear Floorpan	887	31	120

Reference: X – Rear surface of vehicle (+ forward)
Y – Vehicle centerline (+ to right)
Z – Ground plane (+ down)

DATA SHEET NO. 7
RIGID POLE LOAD CELL DATA

Test Vehicle: 2019 Toyota RAV-4 four door SUV
Test Program: NCAP Side Pole Impact Test

NHTSA No.: M20195102
Test Date: 3/5/2019

POLE BARRIER



RIGID POLE LOAD CELL LOCATIONS

ID	Units	Height From Ground
1	mm	200
2	mm	590
3	mm	750
4	mm	1075
5	mm	1260
6	mm	1740
7	mm	1920
8	mm	2300

**DATA SHEET NO. 8
POST-TEST OBSERVATIONS**

Test Vehicle: 2019 Toyota RAV-4 four door SUV
Test Program: NCAP Side Pole Impact Test

NHTSA No.: M20195102
Test Date: 3/5/2019

TEST DUMMY INFORMATION AND CONTACT POINTS

Dummy Body Part	Driver Seat Dummy (SID-IIs)
Face	Curtain Air Bag
Top of Head	Curtain Air bag
Left Side of Head	Curtain Air bag
Back of Head	Head Restraint
Left Shoulder	Seat back
Upper Torso	Seat back
Lower Torso	Seat back
Left Hip	Seat back & Torso/Pelvis Air Bag
Left Knee	No Contact

POST-TEST DOOR PERFORMANCE

Description	Struck Side		Non-Struck Side		Rear Hatch/ Other
	Front	Rear	Front	Rear	
Remained Closed and Operational	No	No	Yes	Yes	Yes
Total Separation from Vehicle at Hinges or Latches	No	No	No	No	No
Latch or Hinge Systems Pulled Out of Their Anchorages	No	No	No	No	No
Disengaged from Latched Position	No	No	No	No	No
Latch Separated from Striker	No	No	No	No	No
Jammed Shut	Yes	Yes	No	No	No
If Door Opened at Striker, Width of Opening at Striker (mm)	0	0	0	0	0

POST-TEST SEAT PERFORMANCE

Description	Struck Side		Non-Struck Side	
	Front	Rear	Front	Rear
Seat Movement Along Seat Track	No	No	No	No
Seat Disengagement from Floor Pan	No	No	No	No
Seat Back Movement from Initial Position	No	No	No	No
Seat Back Collapse	No	No	No	No

DATA SHEET NO. 8 ... (CONTINUED)
POST-TEST OBSERVATIONS

Test Vehicle: 2019 Toyota RAV-4 four door SUV
Test Program: NCAP Side Pole Impact Test

NHTSA No.: M20195102
Test Date: 3/5/2019

POST-TEST STRUCTURAL OBSERVATIONS

Critical Areas of Performance	Observations and Conclusions
Pillar Performance	A-Pillar buckled
Sill Separation	None
Windshield Damage	Cracks throughout and separation along driver A-Pillar
Side Window Damage	Driver's window shattered during impact
Other Notable Effects	None

SUPPLEMENTAL RESTRAINT SYSTEM INFORMATION

Restraint Type	Struck Side Driver		Struck Side Rear Passenger	
	Mounted	Deployed	Mounted	Deployed
Frontal Airbag	Yes	No		
Knee Airbag	Yes	No		
Side Airbag 1 - Curtain	Yes	Yes	Yes	Yes
Side Airbag 2 – Torso/Pelvis	Yes	Yes	No	N/A
Seat Belt Pretensioner	Yes	Yes	No	N/A
Seat Belt Load Limiter	Yes	Yes	No	N/A
Other				

VEHICLE SPEED, VEHICLE ANGLE AT IMPACT AND IMPACT POINT LOCATION DATA

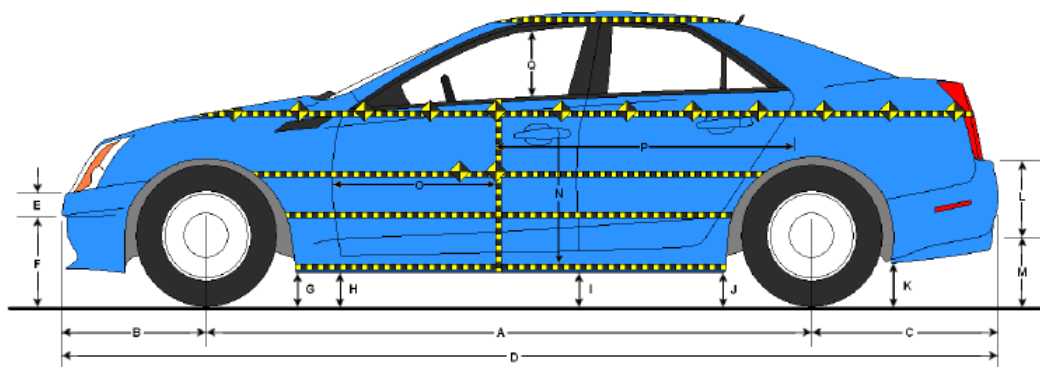
Measured Parameter	Units	Tolerance	Value
Vertical Impact Ref Line - Aft of Front Axle, Intended Impact Pt	mm		1073
Actual Impact Point - Aft of Front Axle	mm		1075
Horizontal Offset (+ forward / - rearward)	mm	+/- 38 *	-2
Angle Between Vehicle's Longitudinal Centerline and Line of Forward Motion	deg	75 +/- 3	75.0
Trap No. 1 Velocity - Primary	kph	31.4 to 33.0	32.23
Trap No. 2 Velocity - Redundant	kph	31.4 to 33.0	32.26

* Of Intended Impact Point

DATA SHEET NO. 9 TEST VEHICLE PROFILE MEASUREMENTS

Test Vehicle: 2019 Toyota RAV-4 four door SUV
Test Program: NCAP Side Pole Impact Test

NHTSA No.: M20195102
Test Date: 3/5/2019



LEFT SIDE VIEW

VEHICLE PRE- AND POST-TEST MEASUREMENT INFORMATION

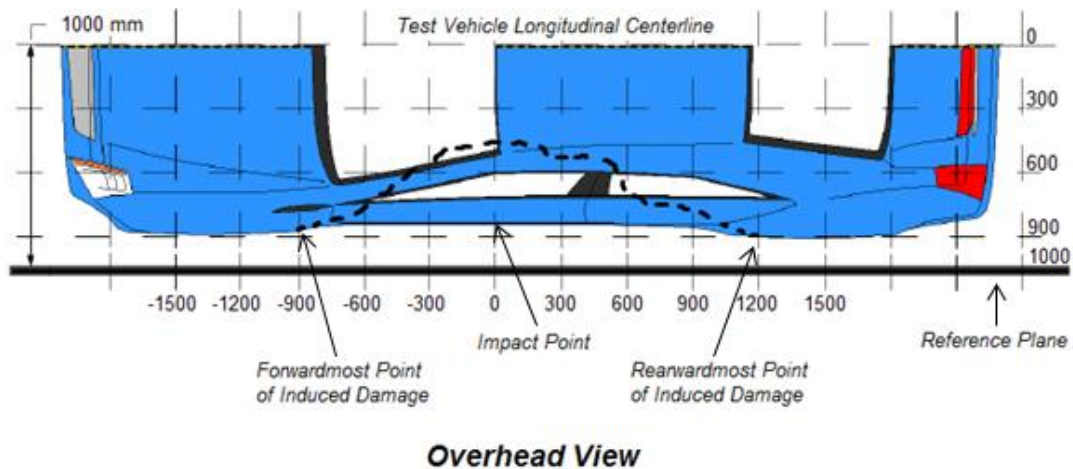
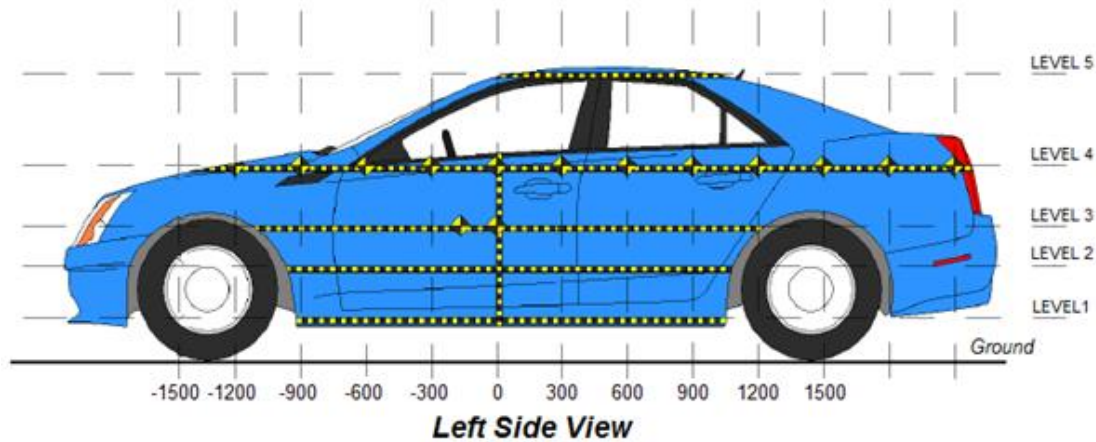
Code	Description	Pre-Test	Post-Test	Difference
A	Vehicle Wheelbase	2686	2640	46
B	Front Axle to FSOV	912	940	-28
C	Rear Axle to RSOV	990	990	0
D	Total Length at Centerline	4589	4570	19
E	Front Bumper Thickness	120	120	0
F	Front Bumper Bottom to Ground	502	548	-46
G	Sill Height at Front Wheel Well	295	289	6
H	Sill Height at Front Door Leading Edge	276	270	6
I	Sill Height at B-Pillar	275	295	-20
J1	Sill Height at Rear Wheel Well	300	319	-19
J2	Pinch Weld Height at Rear Wheel Well	274	295	-21
K	Sill Height Aft of Rear Wheel Well	308	313	-5
L	Rear Bumper Thickness	170	170	0
M	Rear Bumper Bottom to Ground	438	428	10
N	Sill Height to Bottom of Front Window Sill	849	853	-4
O	Front Door Leading Edge to Impact CL	613	532	81
P	Rear Door Trailing Edge to Impact CL	1497	1433	64
Q	Front Window Opening	416	399	17
R	Right Side Length	4554	4562	-8
S	Left Side Length	4552	4505	47
T	Vehicle Width at B-Pillars	1823	1757	66

* All measurements in mm with tolerance of $\pm 3\text{mm}$

DATA SHEET NO. 10
TEST VEHICLE EXTERIOR CRUSH MEASUREMENTS

Test Vehicle: 2019 Toyota RAV-4 four door SUV
 Test Program: NCAP Side Pole Impact Test

NHTSA No.: M20195102
 Test Date: 3/5/2019



MAXIMUM EXTERIOR CRUSH MEASUREMENTS

Level	Measurement Description	Units	Height Above Ground	Maximum Exterior Static Crush	Distance from Impact
1	Sill Top	mm	352	303	0
2	Occupant Hip Point	mm	716	344	0
3	Mid - Door	mm	826	340	0
4	Window Sill	mm	1098	263	0
5	Window Top	mm	1589	46	300

NOTE: The above measurements should be taken along the vertical impact reference line. Vehicle measurements forward of the vertical impact reference line are negative.

DATA SHEET NO. 10 ... (CONTINUED)
TEST VEHICLE EXTERIOR CRUSH MEASUREMENTS

Test Vehicle: 2019 Toyota RAV-4 four door SUV
 Test Program: NCAP Side Pole Impact Test

NHTSA No.: M20195102
 Test Date: 3/5/2019

EXTERIOR CRUSH MEASUREMENTS AT EACH LEVEL

	Pre-Test					Post-Test					Difference				
	1	2	3	4	5	1	2	3	4	5	1	2	3	4	5
-1500															
-1350															
-1200															
-1050															
-900			926	793				954	830				-28	-37	
-750		928	921	813			948	943	838			-20	-22	-25	
-600	878	922	916	825		883	939	933	839		-5	-17	-17	-14	
-450	881	917	914	823		852	871	859	806		29	46	55	17	
-300	885	918	916	822		768	764	771	730		117	154	145	92	
-150	888	918	917	830		681	661	662	654		207	257	255	176	
0	890	918	917	843		587	574	577	580		303	344	340	263	
150	891	916	916	850		643	618	616	622		248	298	300	228	
300	891	914	915	857	634	751	733	729	721	588	140	181	186	136	46
450	891	912	913	862	643	844	829	831	810	620	47	83	82	52	23
600	892	908	909	865	642	836	857	862	827	637	56	51	47	38	5
750	891	907	905	868	640	852	868	869	840	641	39	39	36	28	-1
900	891	911	906	870	636	867	886	881	852	639	24	25	25	18	-3
1050	889	917	913	866	631	879	904	900	859	635	10	13	13	7	-4
1200		916	921	861	627		914	920	865	629		2	1	-4	-2
1350			925	854	623			936	867	624			-11	-13	-1
1500				857	624				879	624				-22	0

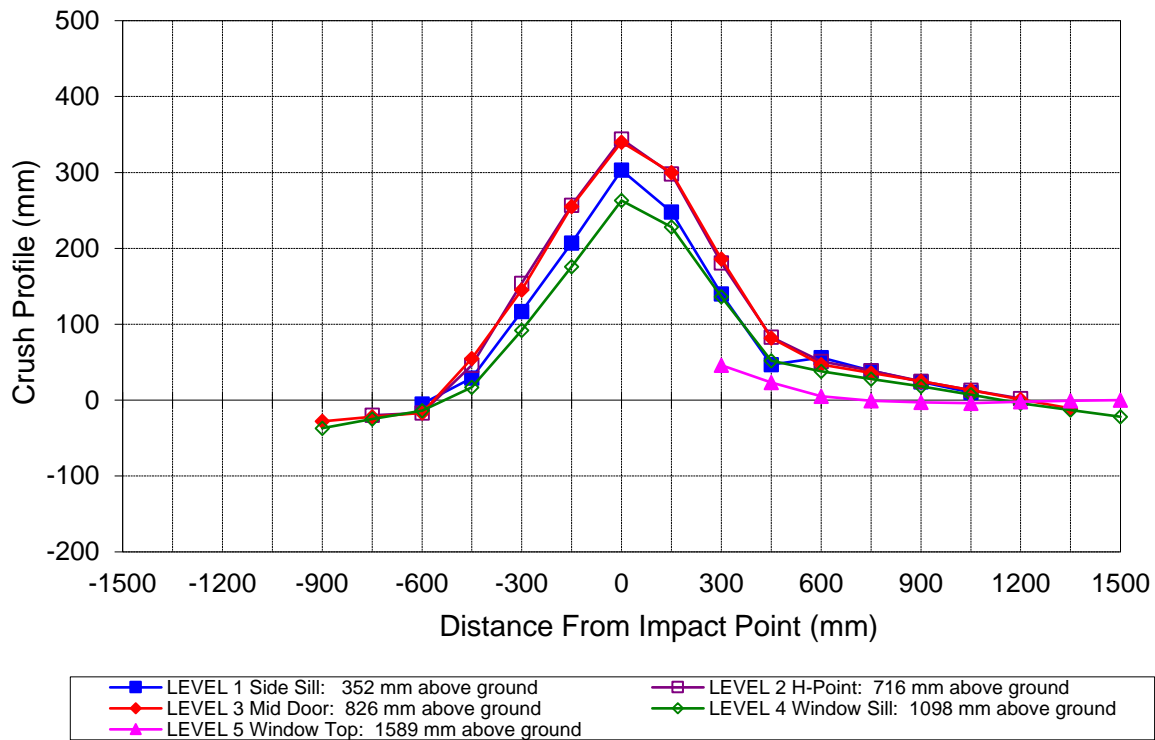
NOTE: Pre-test measurements are taken when the vehicle is in the “As Tested” weight condition. Vehicle measurements forward of the vertical impact reference line are negative. The crush profile grid is established prior to the test based on an estimated impact point. The final distance from impact is determined after the final dummy positioning and the pole is aligned with the center of gravity of the dummy’s head.

DATA SHEET NO. 10 ... (CONTINUED)
TEST VEHICLE EXTERIOR CRUSH MEASUREMENTS

Test Vehicle: 2019 Toyota RAV-4 four door SUV
Test Program: NCAP Side Pole Impact Test

NHTSA No.: M20195102
Test Date: 3/5/2019

Vehicle Exterior Crush Measurements - Visual Representation

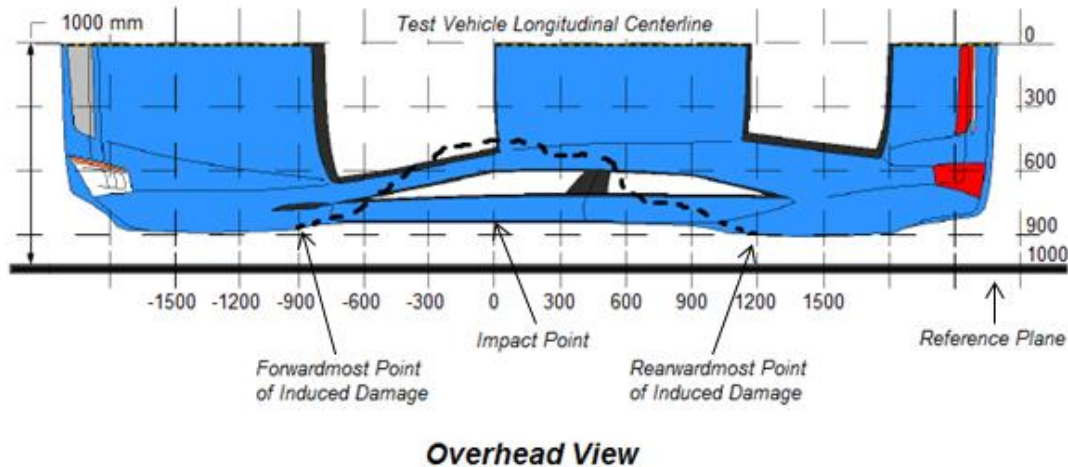


DATA SHEET NO. 11 **VEHICLE DAMAGE PROFILE DISTANCES**

Test Vehicle: 2019 Toyota RAV-4 four door SUV
 Test Program: NCAP Side Pole Impact Test

NHTSA No.: M20195102
 Test Date: 3/5/2019

For guidance regarding damage profile distance measurements, please refer to the latest version of the *NHTSA Test Reference Guide, Volume 1: Vehicle Tests*.



VEHICLE DAMAGE PROFILE DISTANCES

DPD	Distance From Impact Point (mm)	Level	Post-Test (mm)	Pre-Test (mm)	Crush (mm)
1	-900	3	46	74	-28
2	-450	3	141	86	55
3	0	3	423	83	340
4	450	3	169	87	82
5	900	3	119	94	25
6	1350	3	64	75	-11

DATA SHEET NO. 12
FMVSS NO. 301 STATIC ROLLOVER RESULTS

Test Vehicle: <u>2019 Toyota RAV-4 four door SUV</u>	NHTSA No.: <u>M20195102</u>
Test Program: <u>NCAP Side MDB Impact Test</u>	Test Date: <u>3/5/2019</u>
Test Time: <u>11:22 AM</u>	Temperature: <u>21° C</u>

- A. From impact until vehicle motion ceases: 0 oz.
(Maximum allowable is 1 oz.)
- B. For the 5-minute period after motion ceases: 0 oz.
(Maximum allowable is 5 oz.)
- C. For the following 25 minutes: 0 oz.
(Maximum allowable is 1 oz./minute)
- D. Spillage Details: No Spillage Occurred

FMVSS NO. 301 STATIC ROLLOVER DATA



ROLLOVER SOLVENT COLLECTION TIME TABLE IN SECONDS

Test Phase	Rotation Time	Hold Time	Total Time
0° to 90°	64	300	364
90° to 180°	65	300	365
180° to 270°	65	300	365
270° to 360°	67	300	367

FMVSS NO. 301 ROLLOVER SPILLAGE TABLE

Test Phase	First 5 Minutes	Sixth Minute	Seventh Minute	Eighth Minute
0° to 90°	0	0	0	0
90° to 180°	0	0	0	0
180° to 270°	0	0	0	0
270° to 360°	0	0	0	0

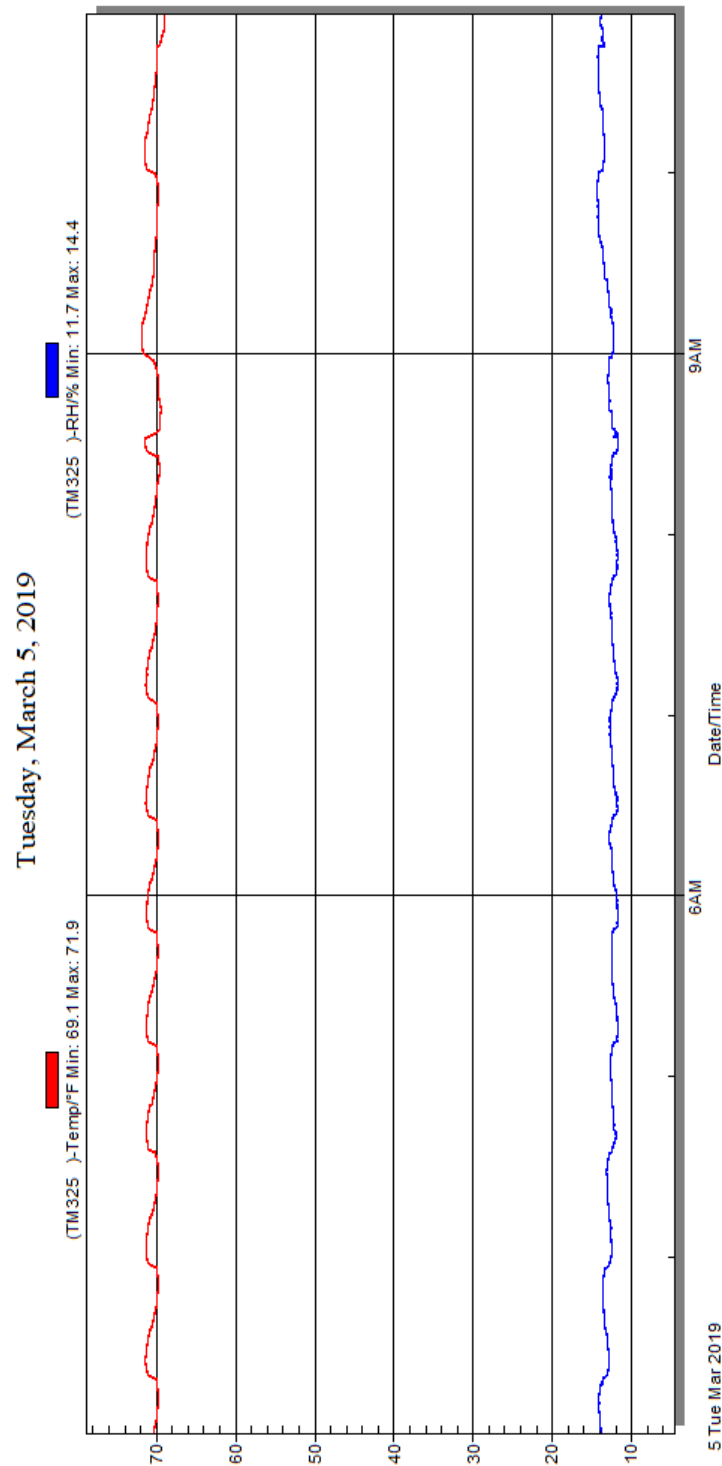
ROLLOVER SOLVENT SPILLAGE LOCATION TABLE

Test Phase	Spillage Location
0° to 90°	No Spillage Occurred
90° to 180°	No Spillage Occurred
180° to 270°	No Spillage Occurred
270° to 360°	No Spillage Occurred

DATA SHEET NO. 13
DUMMY / VEHICLE TEMPERATURE AND HUMIDITY STABILIZATION DATA

Test Vehicle: 2019 Toyota RAV-4 four door SUV
 Test Program: NCAP Side Pole Impact Test

NHTSA No.: M20195102
 Test Date: 3/5/2019



Temperature and Humidity Stabilization Chart / Data for Dummies and Test Vehicle

APPENDIX A
PHOTOGRAPHS

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M20195102

Figure A-1: As Delivered Right Front $\frac{3}{4}$ View of Test Vehicle



M20195102

Figure A-2: As Delivered Left Rear $\frac{3}{4}$ View of Test Vehicle

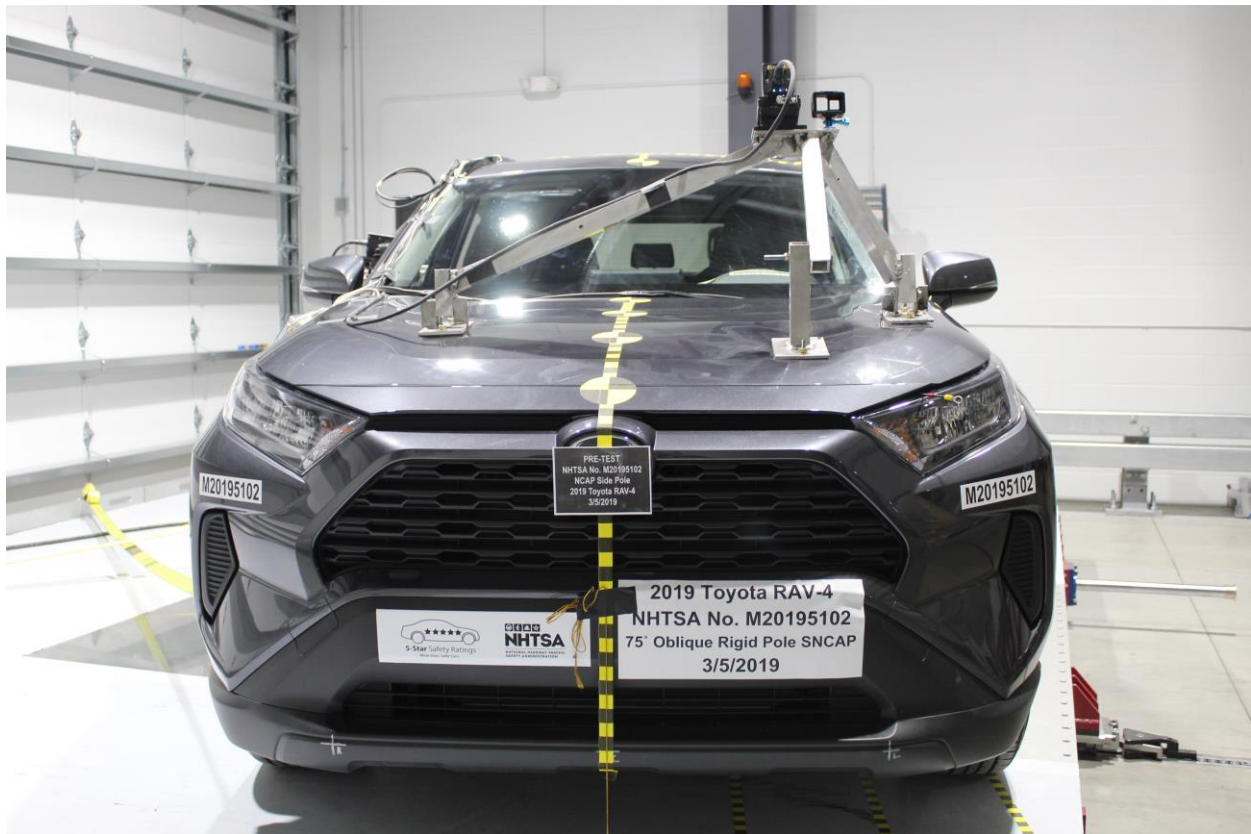


Figure A-3: Pre-Test Frontal View of Test Vehicle



Figure A-4: Post-Test Frontal View of Test Vehicle



Figure A-5: Pre-Test Left Front $\frac{3}{4}$ View of Test Vehicle



Figure A-6: Post-Test Left Front $\frac{3}{4}$ View of Test Vehicle



Figure A-7: Pre-Test Left Side View of Test Vehicle



Figure A-8: Post-Test Left Side View of Test Vehicle



Figure A-9: Pre-Test Left Rear $\frac{3}{4}$ View of Test Vehicle



Figure A-10: Post-Test Left Rear $\frac{3}{4}$ View of Test Vehicle



Figure A-11: Pre-Test Rear View of Test Vehicle



Figure A-12: Post-Test Rear View of Test Vehicle



Figure A-13: Pre-Test Right Side View of Test Vehicle



Figure A-14: Post-Test Right Side View of Test Vehicle

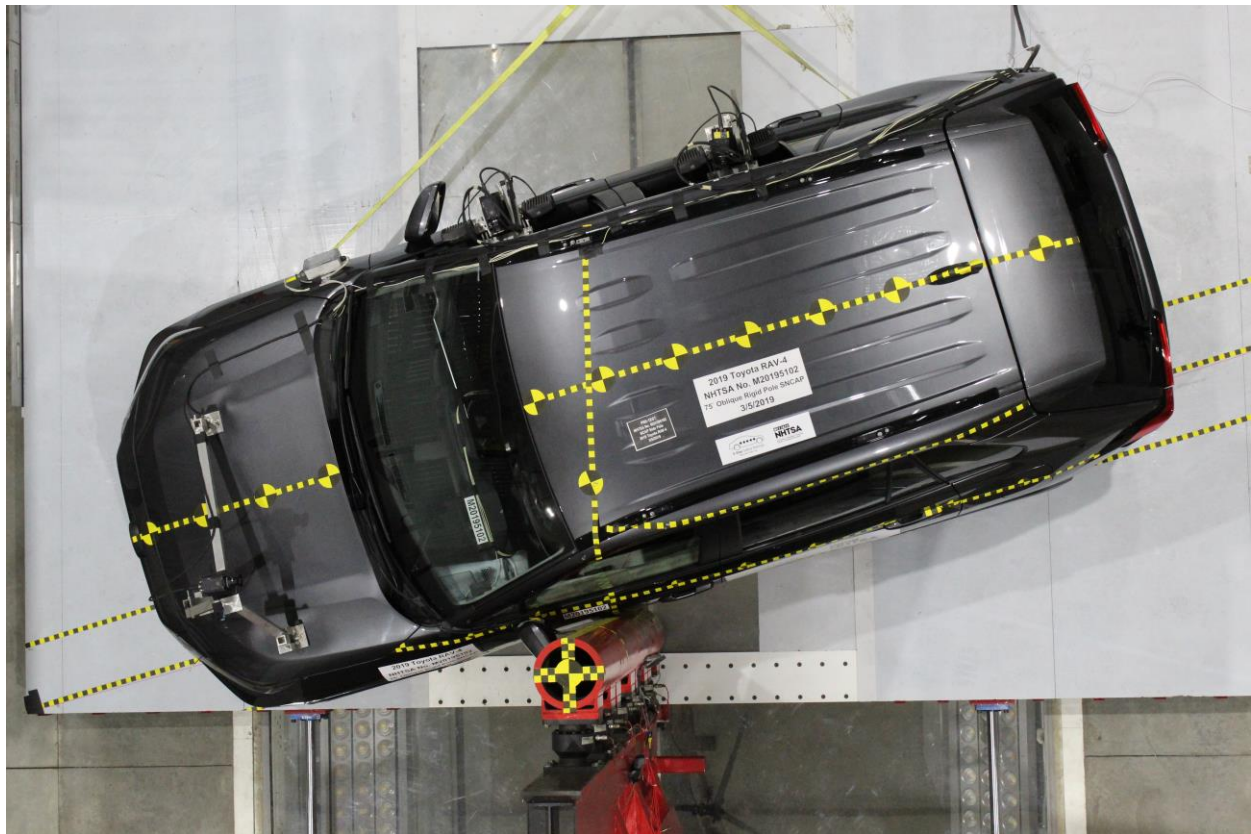


Figure A-15: Pre-Test Overhead View of Test Area



Figure A-16: Post-Test Overhead View of Test Area

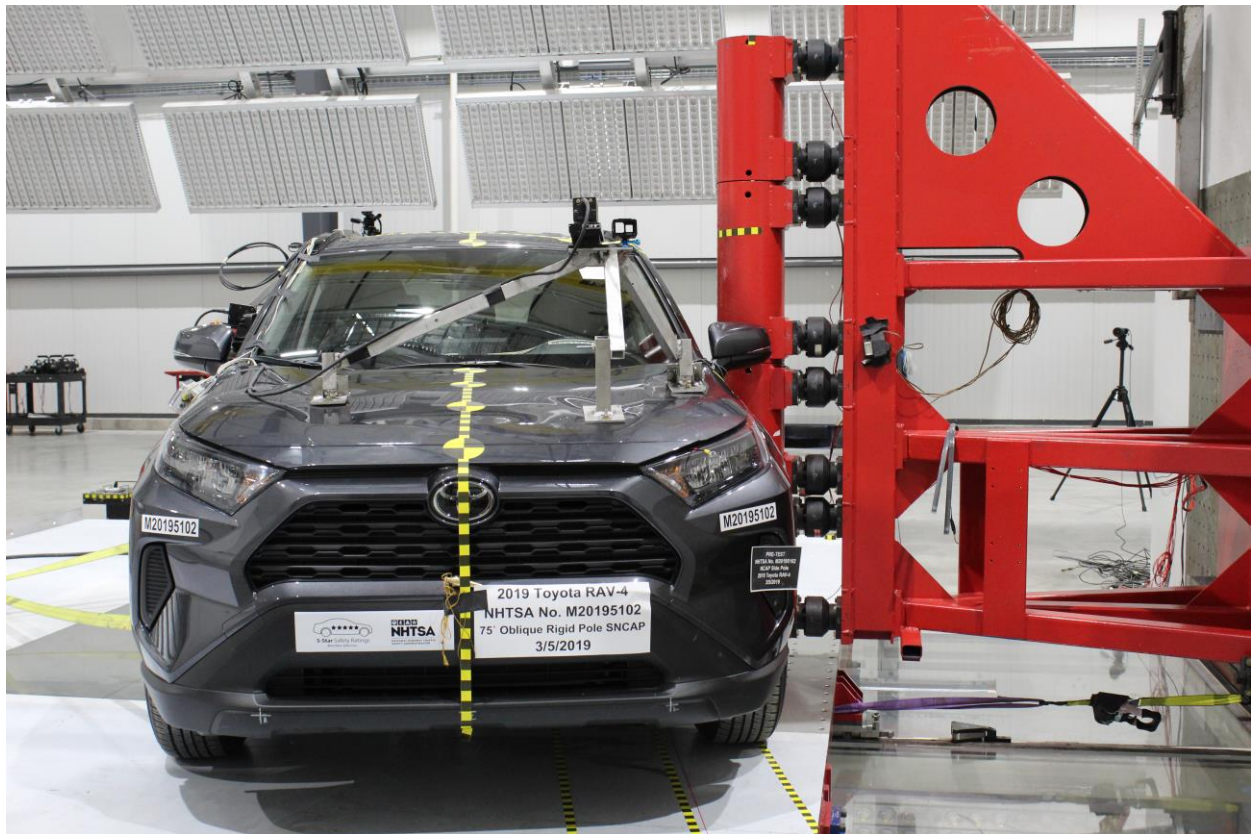


Figure A-17: Pre-Test Left Side View of Pole Positioned Against Side of Vehicle



Figure A-18: Pre-Test Right Side View of Pole Positioned Against Side of Vehicle



Figure A-19: Pre-Test Close-Up View of Impact Point Target



Figure A-20: Post-Test Close-Up View of Impact Point Target Showing Impact Location



Figure A-21: Pre-Test Front Close-Up View of Dummy Head and Chest



Figure A-22: Post-Test Front Close-Up View of Dummy



Figure A-23: Pre-Test Left Side View of Dummy Showing Belt and Chalking



Figure A-24: Pre-Test Left Side View of Dummy Shoulder and Door Top View



Figure A-25: Post-Test Left Side View of Dummy Shoulder and Door Top View



Figure A-26: Pre-Test Frontal View of Seat Back Prior to Dummy Positioning



Figure A-27: Pre-Test Frontal Close-Up View of Dummy Head / Shoulders in Relation to Head Restraint



Figure A-28: Pre-Test Frontal View of Seat Pan Prior to Dummy Positioning



Figure A-29: Pre-Test Overhead View of Dummy Thighs on Seat Pan

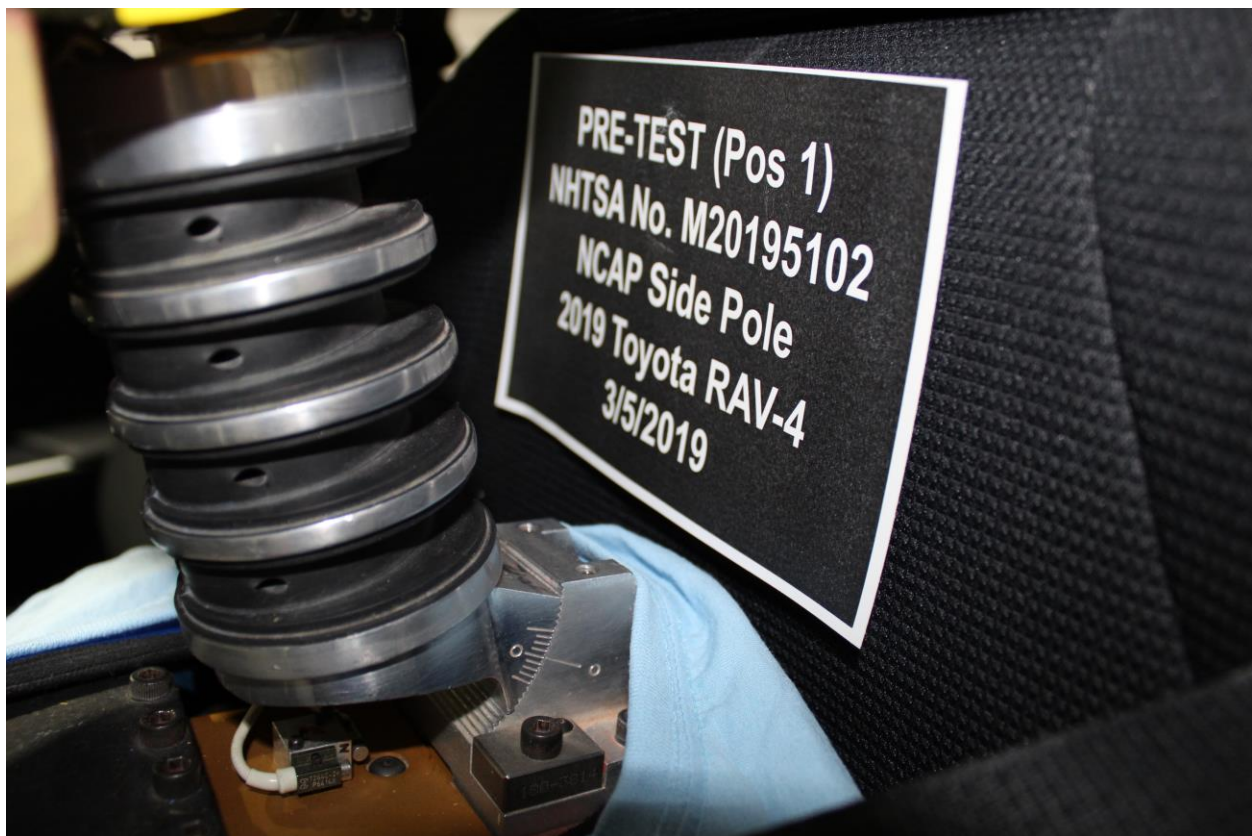


Figure A-30: Pre-Test Left Side View of Dummy's Neck Showing Position of Adjustable Neck Bracket



Figure A-31: Pre-Test Left Side View of Dummy's Head Showing Dummy's Head is Level



Figure A-32: Pre-Test Placement of Dummy's Feet

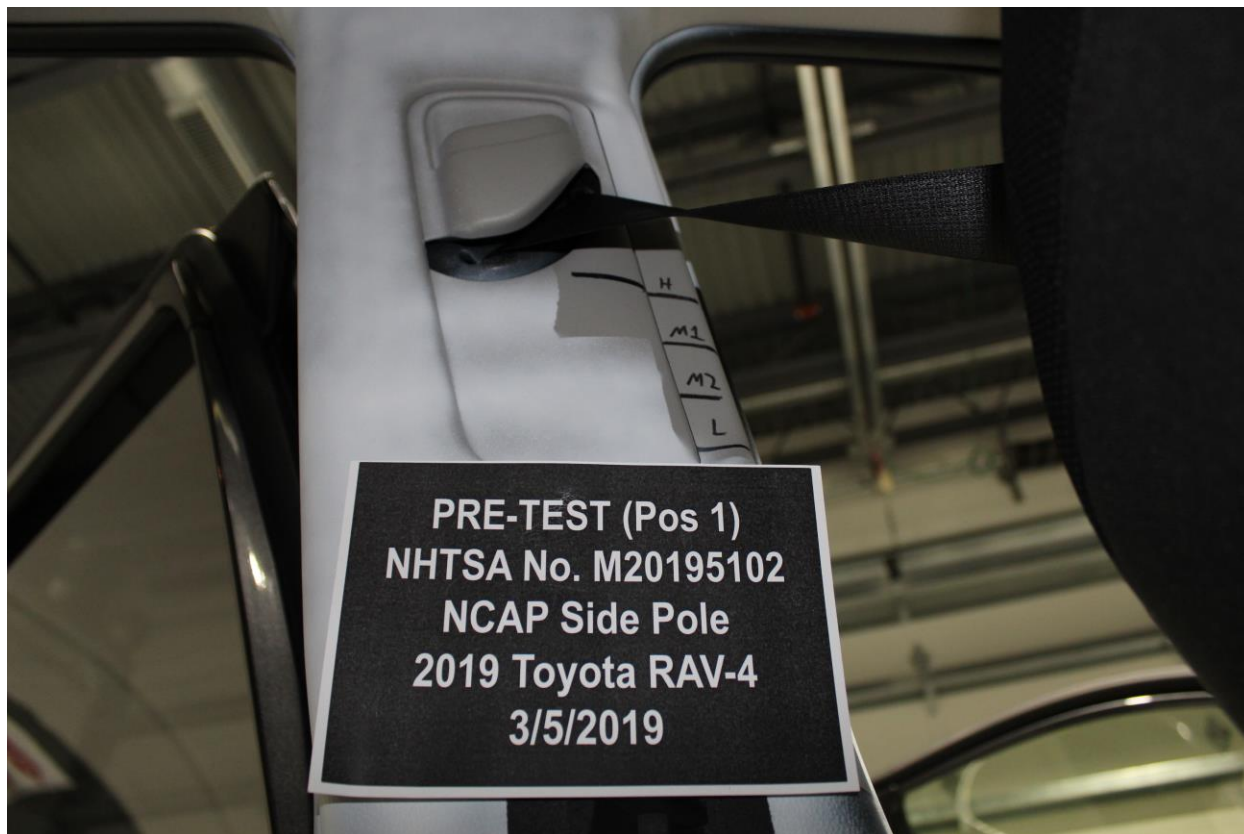


Figure A-33: Pre-Test View of Belt Anchorage for Dummy



Figure A-34: Pre-Test Left Side View of Steering Wheel



Figure A-35: Pre-Test View of Disengaged Parking Brake



Figure A-36: Pre-Test View of Parking Brake



Figure A-37: Pre-Test Close-Up Left Side View of Driver Seat Track



Figure A-38: Pre-Test Close-Up Left Side View of Driver Seat Back



Figure A-39: Pre-Test Close-Up View of Driver Seat Back or Head Restraint

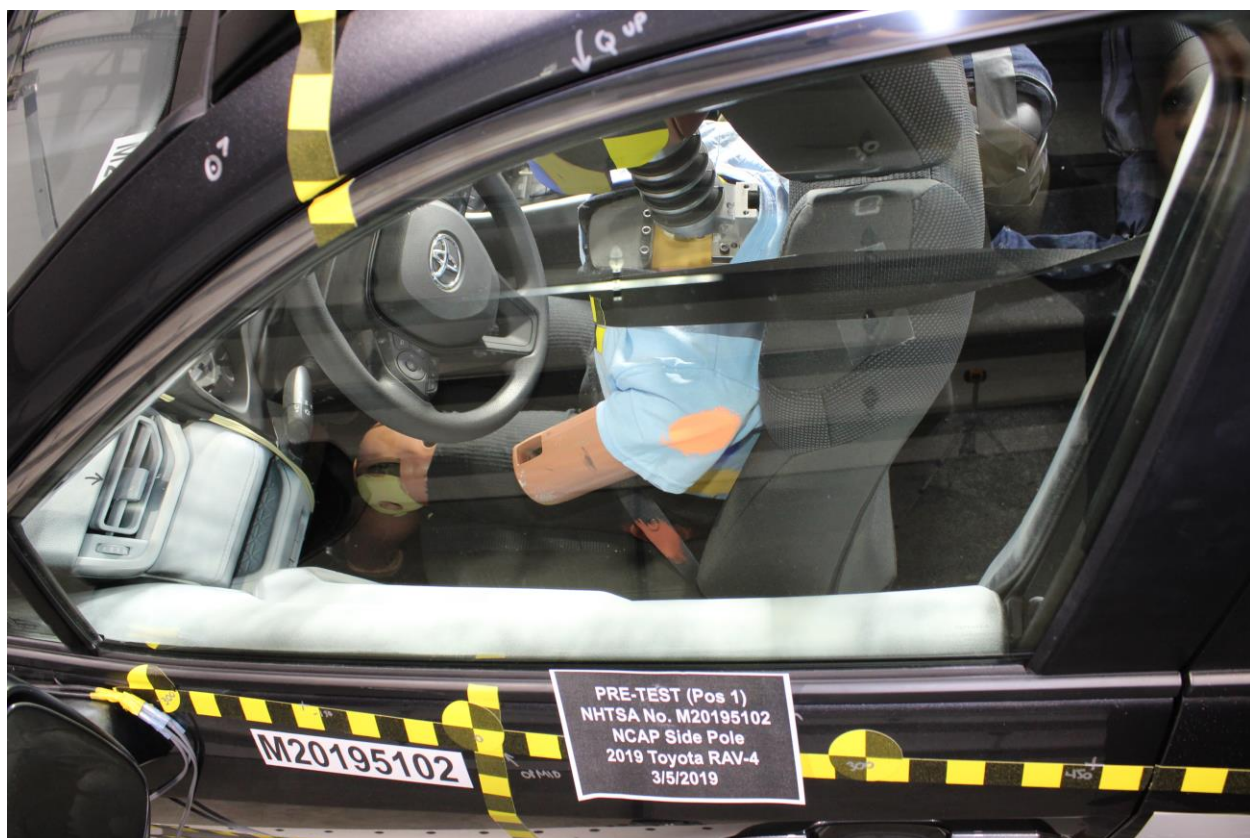


Figure A-40: Pre-Test Dummy and Door Clearance View



Figure A-41: Post-Test Dummy and Door Clearance View

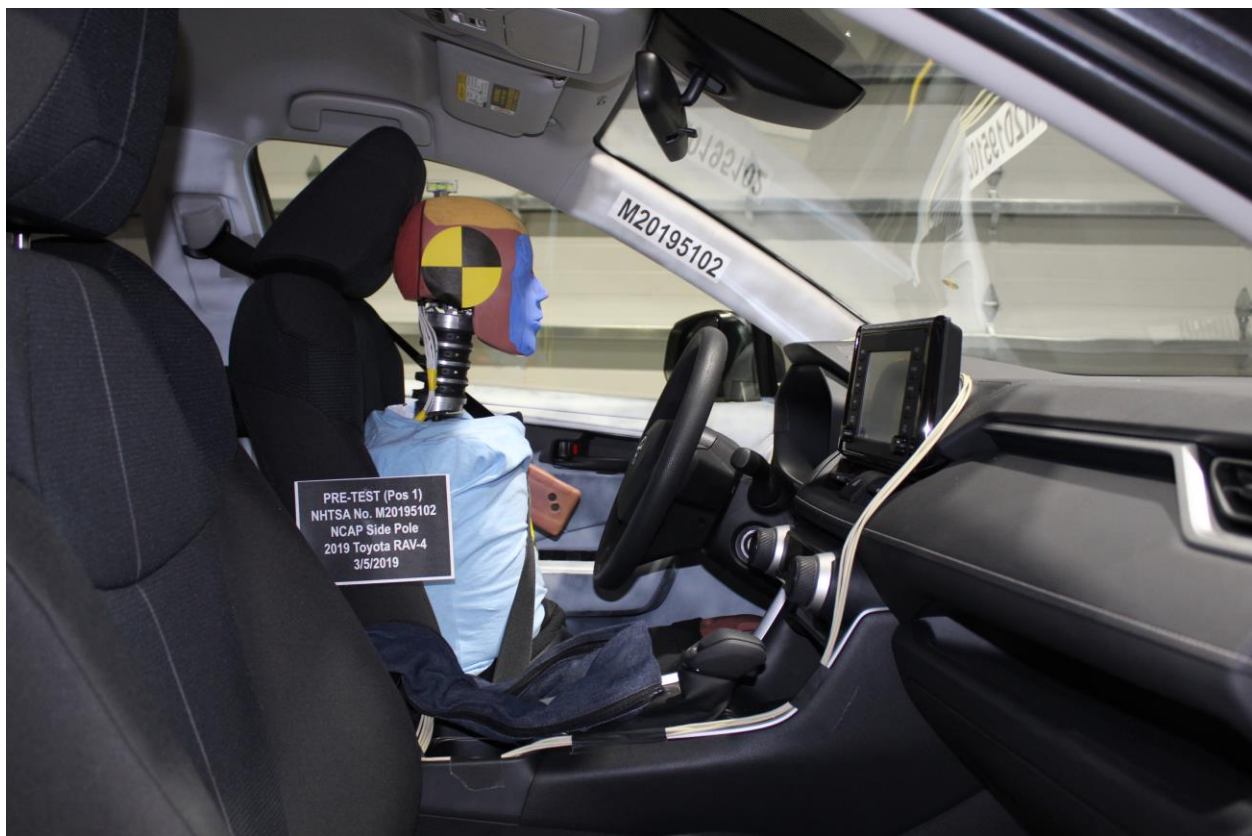


Figure A-42: Pre-Test Right Side View of Dummy and Front Seat of Occupant Compartment



Figure A-43: Post-Test Right Side View of Dummy and Front Seat of Occupant Compartment

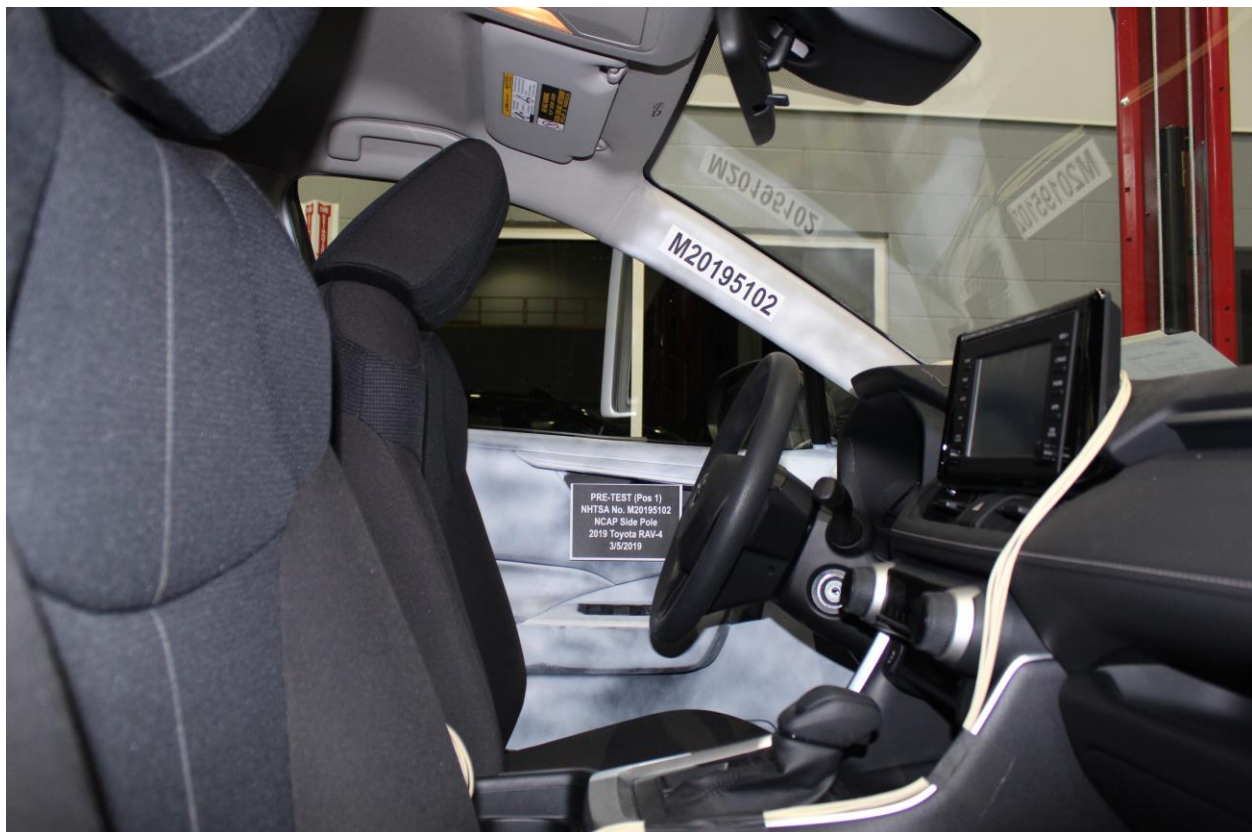


Figure A-44: Pre-Test Inner Door Panel View



Figure A-45: Post-Test Inner Door Panel View Showing Dummy Contact Location



Figure A-46: Post-Test Dummy Close-Up Head Contact with Vehicle Interior View



Figure A-47: Post-Test Dummy Close-Up Head Contact with Side Airbag View

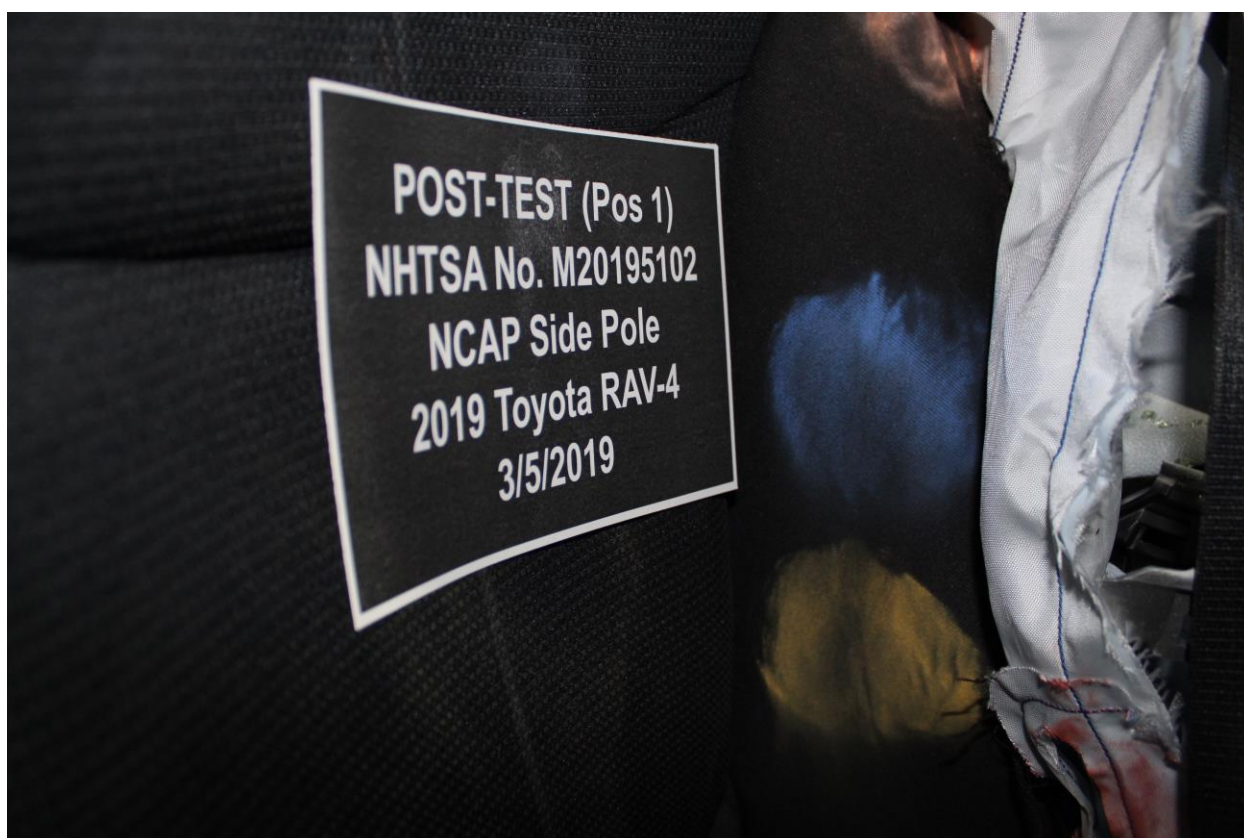


Figure A-48: Post-Test Dummy Close-Up Torso Contact with Vehicle Interior View

Photo Not Applicable

Figure A-49: Post-Test Dummy Close-Up Torso Contact with Side Airbag View



Figure A-50: Post-Test Dummy Close-Up Pelvis Contact with Vehicle Interior View



Figure A-51: Post-Test Dummy Close-Up Pelvis Contact with Side Airbag View

Photo Not Applicable

Figure A-52: Post-Test Dummy Close-Up Knee Contact with Vehicle Interior View



Figure A-53: Pre-Test View of Fuel Filler Cap or Fuel Filler Neck



Figure A-54: Post-Test View of Fuel Filler Cap or Fuel Filler Neck



Figure A-55: Close-Up View of Vehicle's Certification Label



Figure A-55a: Close-Up View of Reduced Load Capacity Label



Figure A-56: Close-Up View of Vehicle's Tire Information Placard or Label

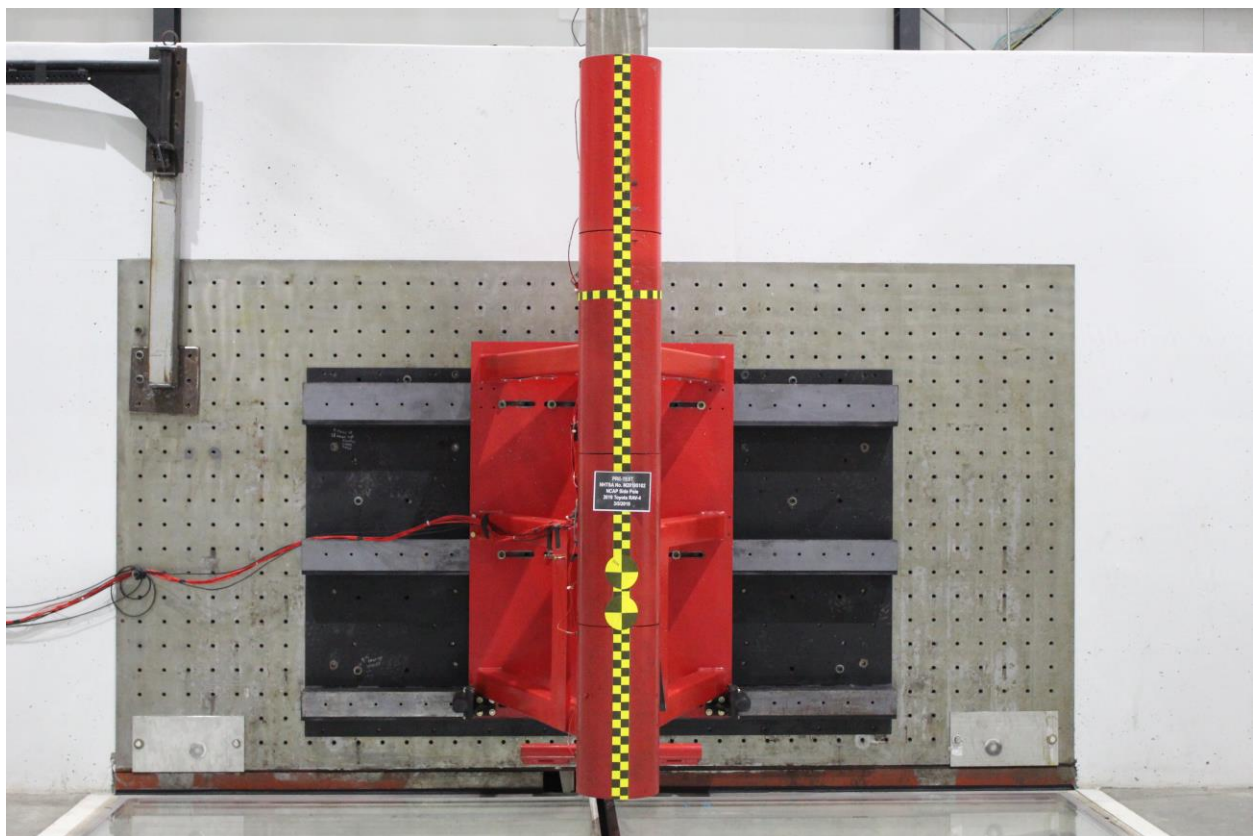


Figure A-57: Pre-Test Pole Barrier Front View

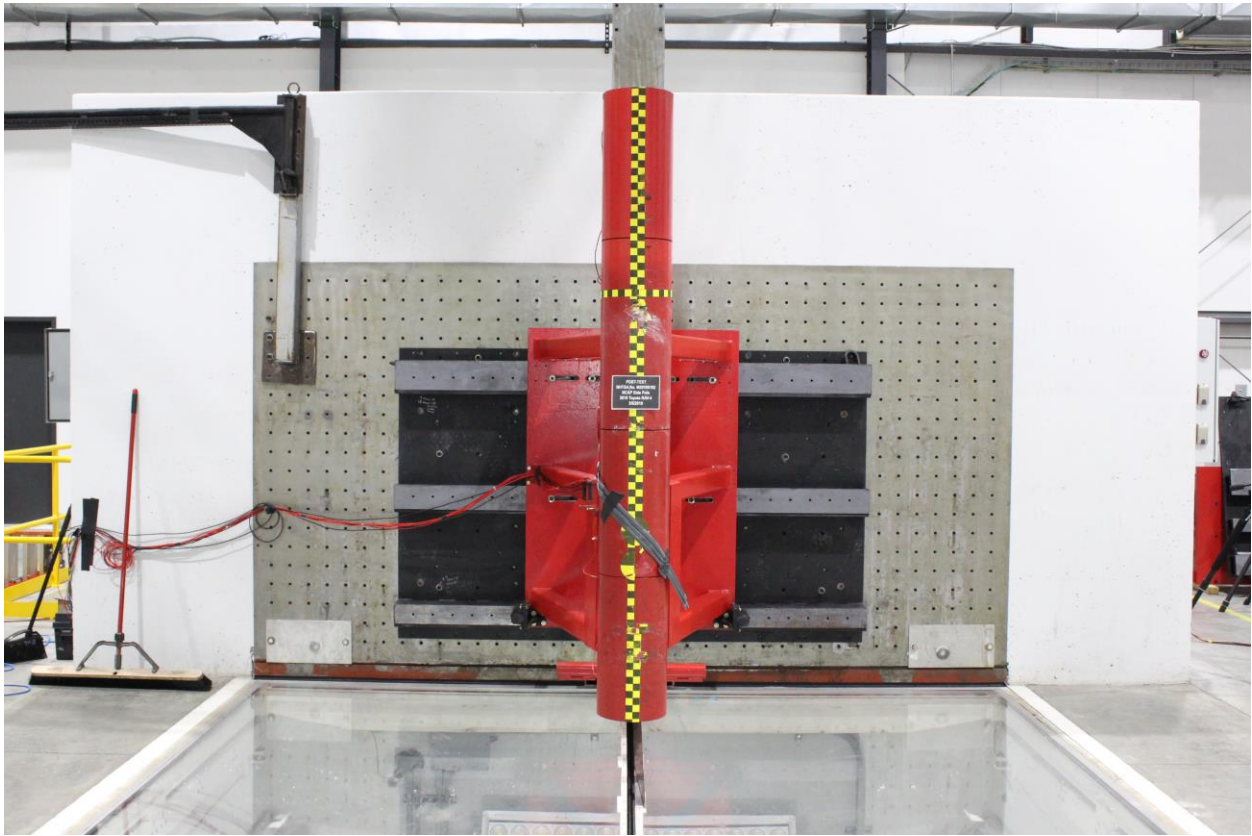


Figure A-58: Post-Test Pole Barrier Front View

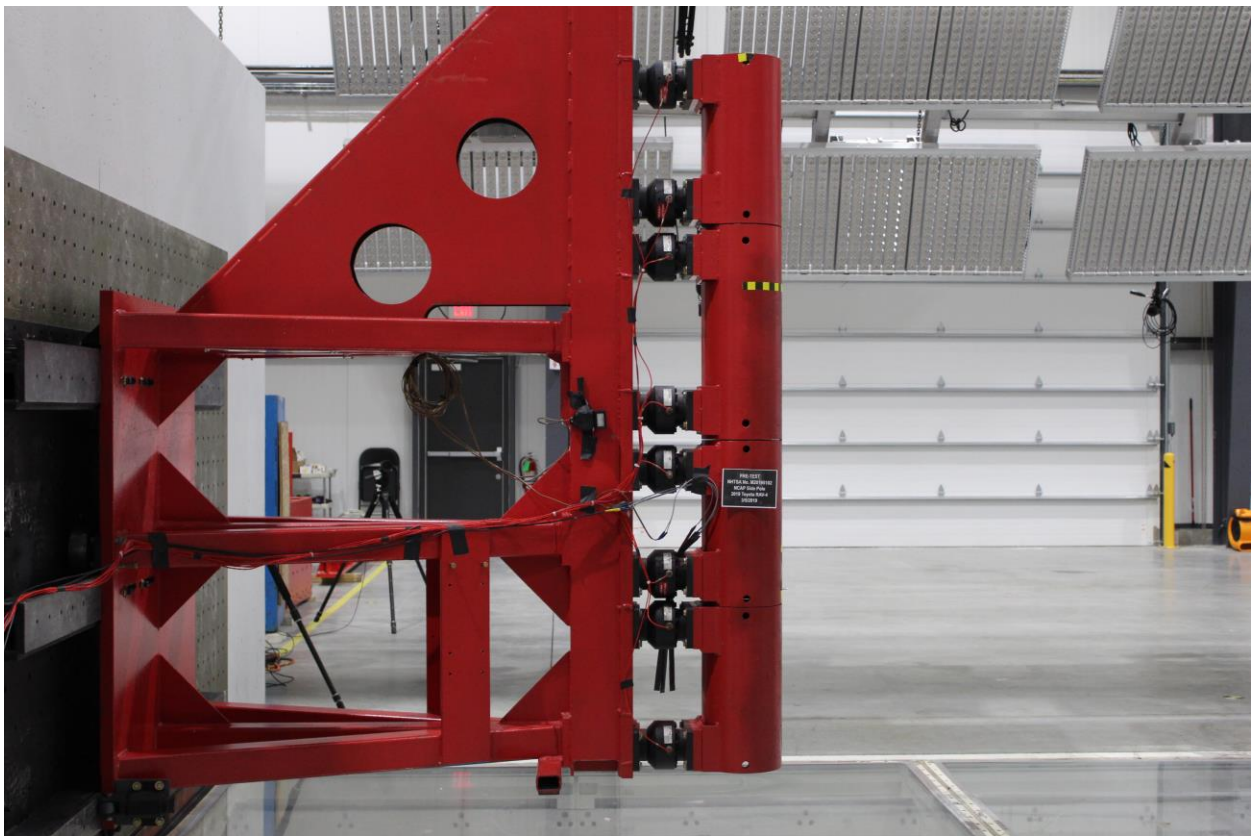


Figure A-59: Pre-Test Pole Barrier Side View

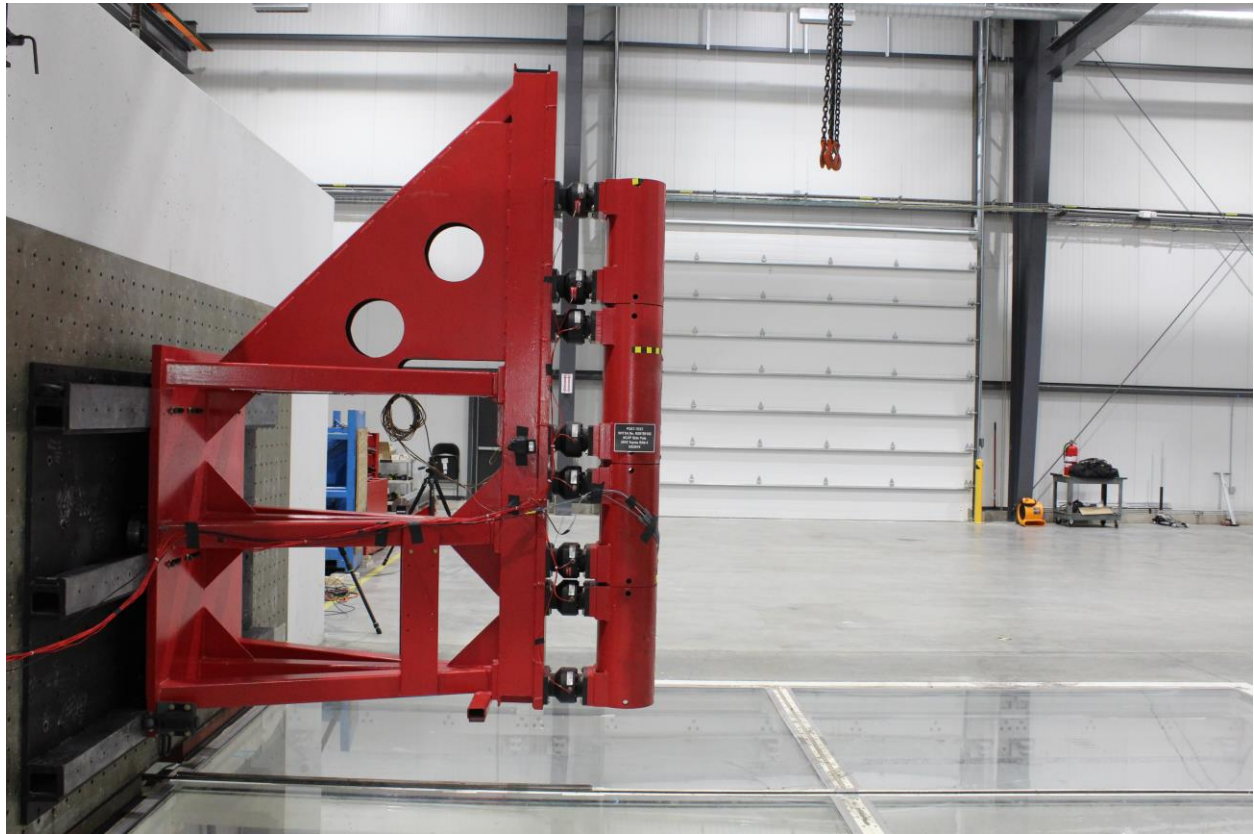


Figure A-60: Post-Test Pole Barrier Side View

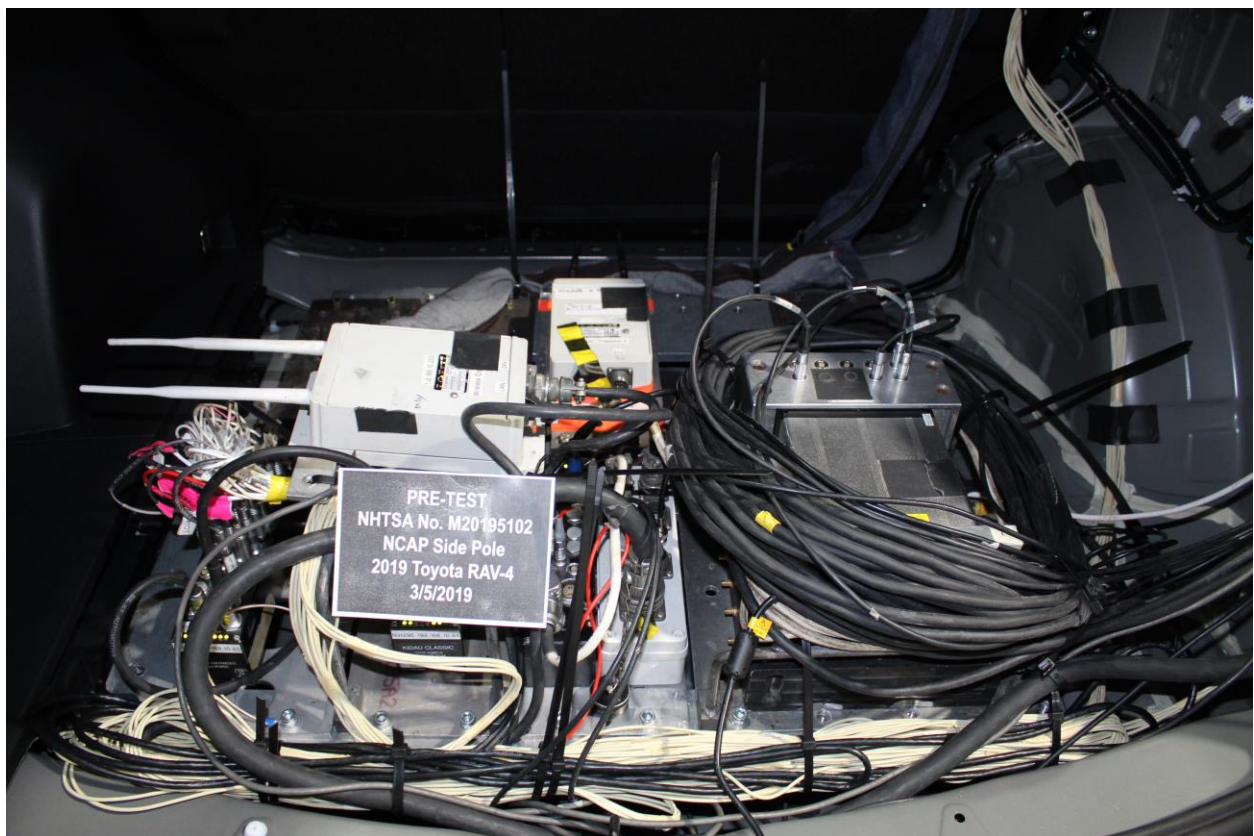


Figure A-61: Pre-Test Ballast View



Figure A-62: Post-Test Primary and Redundant Speed Trap Read-Out



Figure A-63: FMVSS No. 301 Static Rollover 0 Degrees

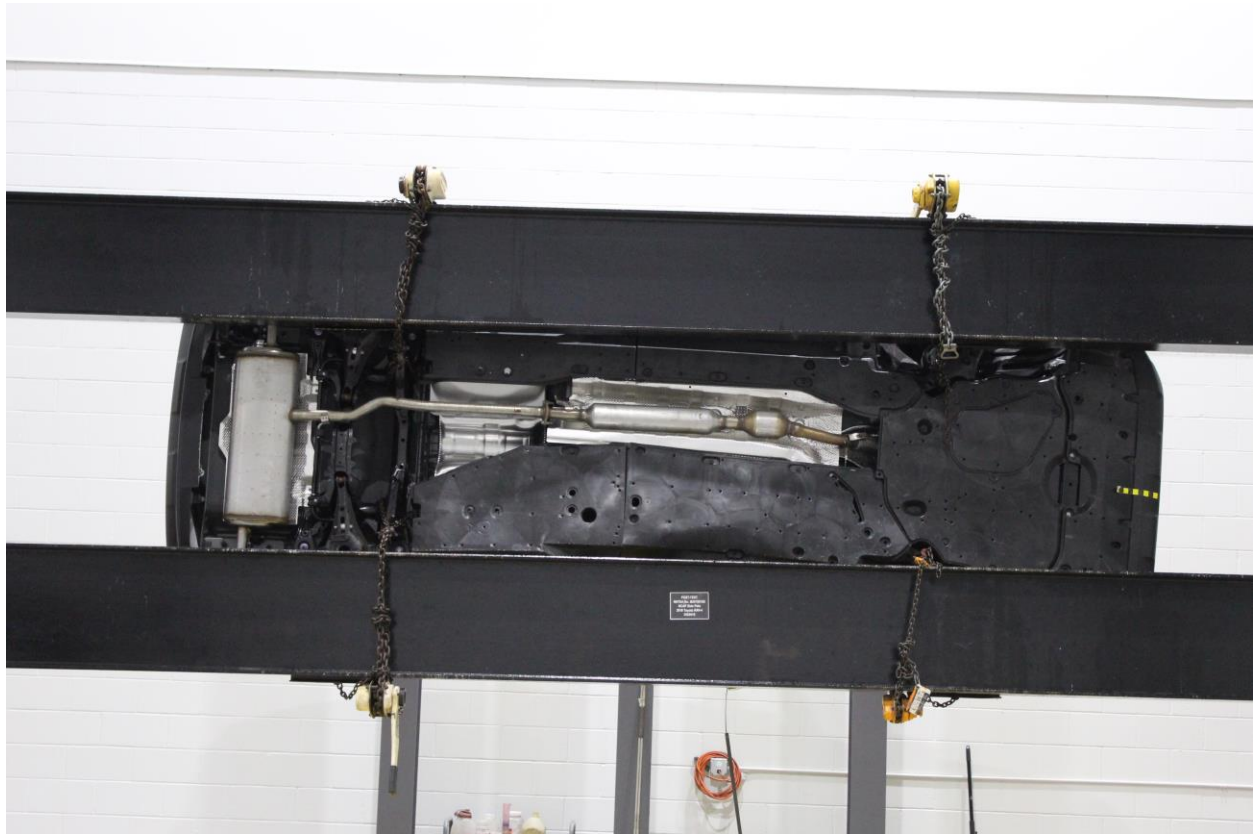


Figure A-64: FMVSS No. 301 Static Rollover 90 Degrees



Figure A-65: FMVSS No. 301 Static Rollover 180 Degrees



Figure A-66: FMVSS No. 301 Static Rollover 270 Degrees

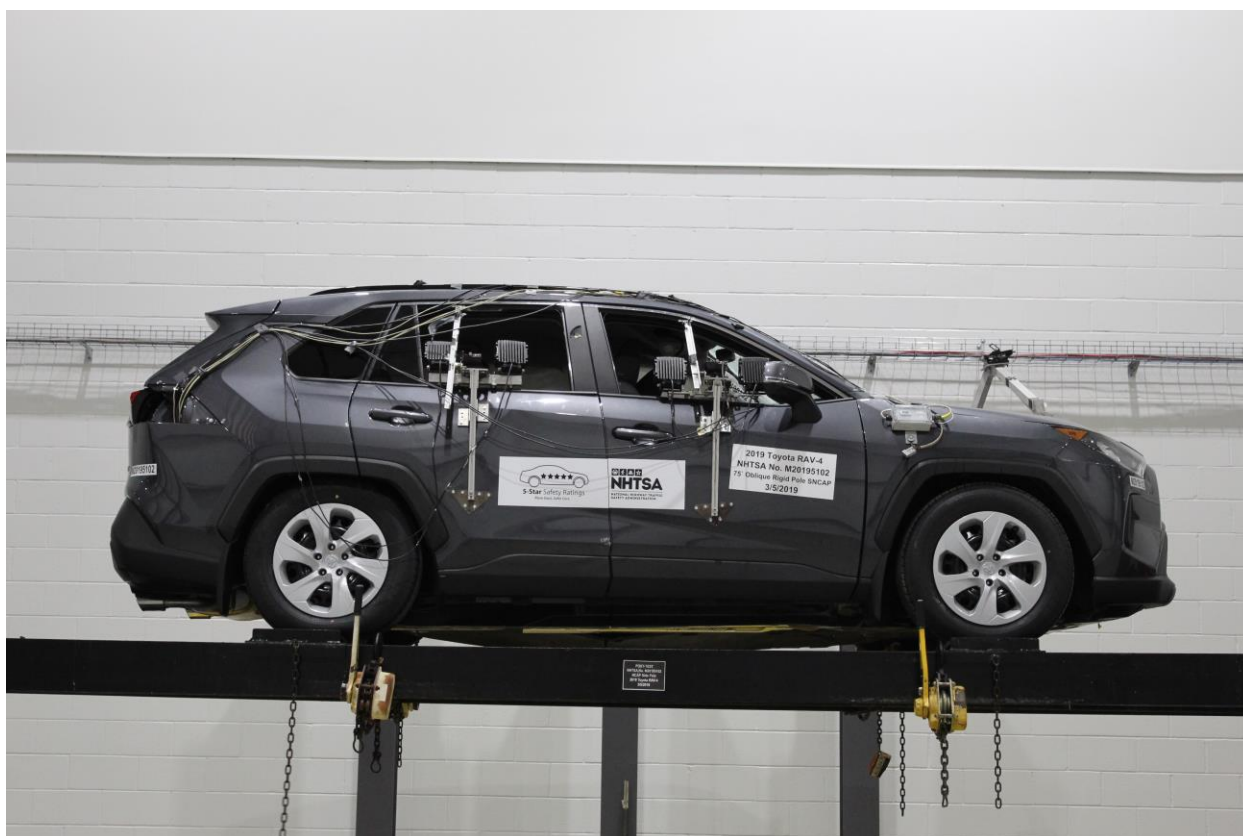


Figure A-67: FMVSS No. 301 Static Rollover 360 Degrees

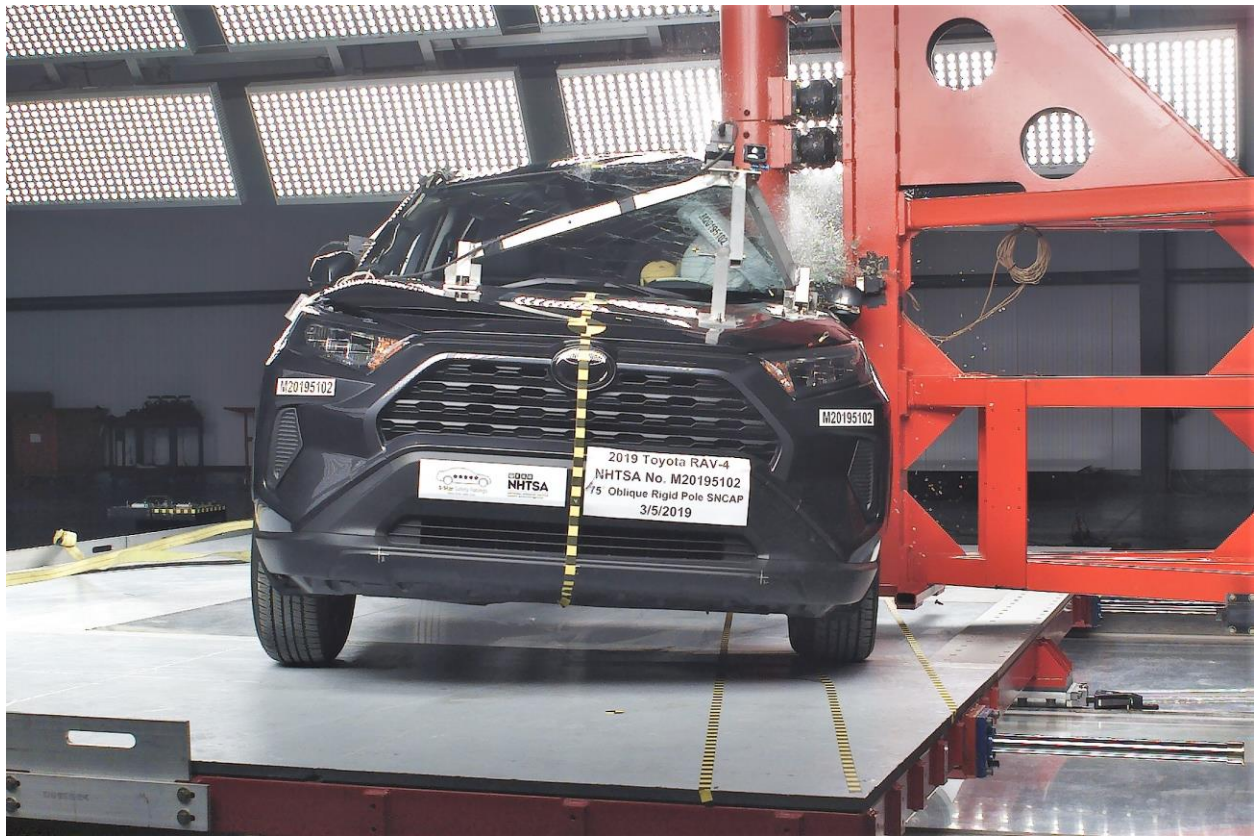


Figure A-68: Impact Event

TOYOTA
Let's Go Places

DESC: **RAV4** LE FWD SUV
VIN: **JTMK1RFV7KJ002368**
YR/MDL: 2019/4430A
CLR: MAGNETIC GRAY MET/820 (01C3/20)
FINAL ASSEMBLY POINT: TOYOTA, AICHI, JAPAN

GOVERNMENT 5-STAR SAFETY RATINGS

This vehicle has not been rated by the government for overall vehicle score, frontal crash, side crash or rollover risk.

Star ratings range from 1 to 5 stars (★★★★★) with 5 being the highest.
Source: National Highway Traffic Safety Administration (NHTSA)
www.safercar.gov or 1-888-327-4236

STANDARD EQUIPMENT

MECHANICAL & PERFORMANCE

- 2.5L 4-Cylinder Engine w/ Dual VVT-i
- 203 hp @ 6600 rpm / 184 lb-ft @ 5000 rpm
- Direct Shift 8-spd Auto Transmission
- Front-wheel Drive (FWD)
- Eco, Sport and Normal Modes

SAFETY & CONVENIENCE

- Toyota Safety Sense 2.0: Pre-Collision Sys. w/ Pedestrian Detection, Full-Speed Range Dynamic Radar Cruise Control, Lane Departure Alert w/ Steering Assist, Lane Tracing Assist, Automatic High Beams, Road Sign Assist
- Star Safety System: VSC, TRAC, ABS, Steel Brake-Force Distribution, Brake Assist(BA) & Smart Stop Technology (SST)
- Integrated Back-Up Camera
- Eight Airbags
- LAATCH Lower Anchor & Tether for Children

EXTERIOR

- 17-in. Steel Wheels with Covers
- LED Headlights/Daytime Running Lights
- Power Outside Mirrors
- Low Profile Roof Rails
- Privacy Glass

INTERIOR

- Entune 3.0 Audio
- 7.0" Touch Screen, 6 Speakers, HandsFree Bluetooth Phone/Music, USB Media Port, Two 12V Power Outlets
- Siri Eyes Free, Apple CarPlay Compatible
- 4.2" Color Multi-Information Display
- Remote Keyless Entry
- Fabric Seats
- Electronic Parking Brake
- **Full Tank of Gas**

MANUFACTURER'S SUGGESTED RETAIL PRICE \$25,500.00

OPTIONAL EQUIPMENT

FE	50 State Emissions	
BD	Blind Spot Monitor (BSM) with Rear Cross-Traffic Alert (RCTA) Includes Color-Keyed Heated Power Outside Mirrors with Turn Signal and Blind Spot Warning Indicators	590.00
TC	Rear Cargo Area Cover	90.00
3T	Roof Rack Cross Bars	315.00
2T	All Weather Floor Liners and Cargo Tray	269.00
MF	Mudguard	129.00
DK	Preferred Owner's Portfolio	

Fuel Economy and Environment

Fuel Economy

30 MPG combined city/hwy
26 city
35 highway

You save \$500 in fuel costs over 5 years compared to the average new vehicle.

Annual fuel cost \$1,300

Fuel Economy & Greenhouse Gas Rating (EPA est. only)

Smog Rating (EPA est. only)

3.3 gallons per 100 miles

7 (Best)

6 (Best)

DELIVERY PROCESSING AND HANDLING FEE 1,095.00

TOTAL \$27,988.00

The New Vehicle Limited Warranty provides 3-year/50,000-mile basic coverage. 5-year/100,000-mile powertrain coverage. Also a 3-year/50,000-mile corrosion perforation coverage. See Warranty and Maintenance Guide for details. An extended service contract may be available for this vehicle. Ask dealer for details.

Manufacturer's suggested retail price includes manufacturer's recommended pre-delivery service. Gasoline, license and title fees, applicable taxes, state and local taxes and dealer and distributor installed options and accessories are not included in the manufacturer's suggested retail price.

ToyotaCare, which covers normal factory scheduled maintenance for two years or 25,000 miles, whichever occurs first, is included as part of the sales price of this vehicle for qualifying buyers. See participating dealer for eligibility and coverage details.

Delivered by Truck to: 37155
AUBREY ALEXANDER TOYOTA
1524 N. SUSQUEHANNA TRAIL
SELINGROVE PA 17870

Figure A-69: Monroney Label

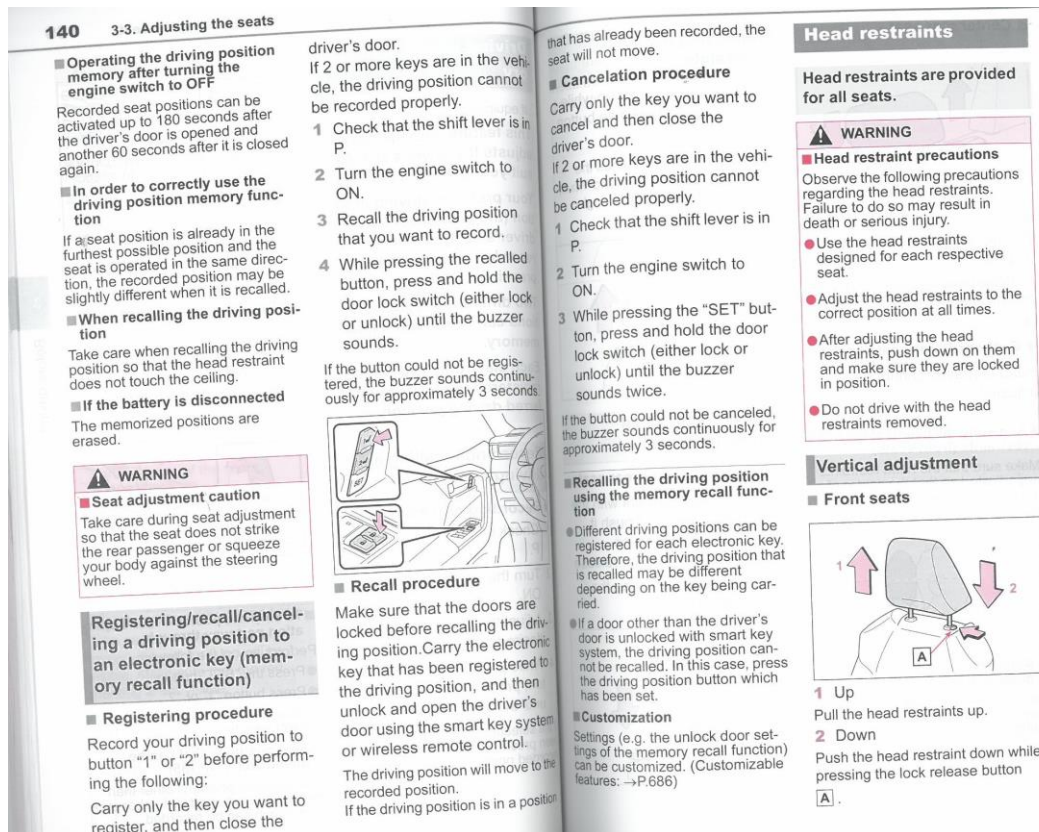


Figure A-70: Head Restraint Use and Adjustment Information from Vehicle Owner's Manual



Figure A-71: Post-Test View of Shattered Vehicle Inner Door Panel (if applicable)

APPENDIX B

VEHICLE AND DUMMY RESPONSE DATA PLOTS

TABLE OF DATA PLOTS

Driver Dummy Instrumentation Plots

Fig.	Description	Page
1	Driver Head Acceleration (X) Primary vs. Time	B-4
2	Driver Head Acceleration (Y) Primary vs. Time	B-4
3	Driver Head Acceleration (Z) Primary vs. Time	B-4
4	Driver Head Resultant Acceleration Primary vs. Time	B-4
5	Driver Lower Spine T12 Acceleration (X) vs. Time	B-5
6	Driver Lower Spine T12 Acceleration (Y) vs. Time	B-5
7	Driver Lower Spine T12 Acceleration (Z) vs. Time	B-5
8	Driver Lower Spine T12 Resultant Acceleration vs. Time	B-5
9	Driver Iliac Wing Force on Impact Side (Y) vs. Time	B-6
10	Driver Acetabulum Force on Impact Side (Y) vs. Time	B-6
11	Driver Total Pelvis Force on Impact Side (Y) vs. Time	B-6

The following additional data for this test can be obtained from the Research and Development section of the NHTSA website. The website can be found at www.NHTSA.gov.

Additional Driver Dummy Instrumentation Data

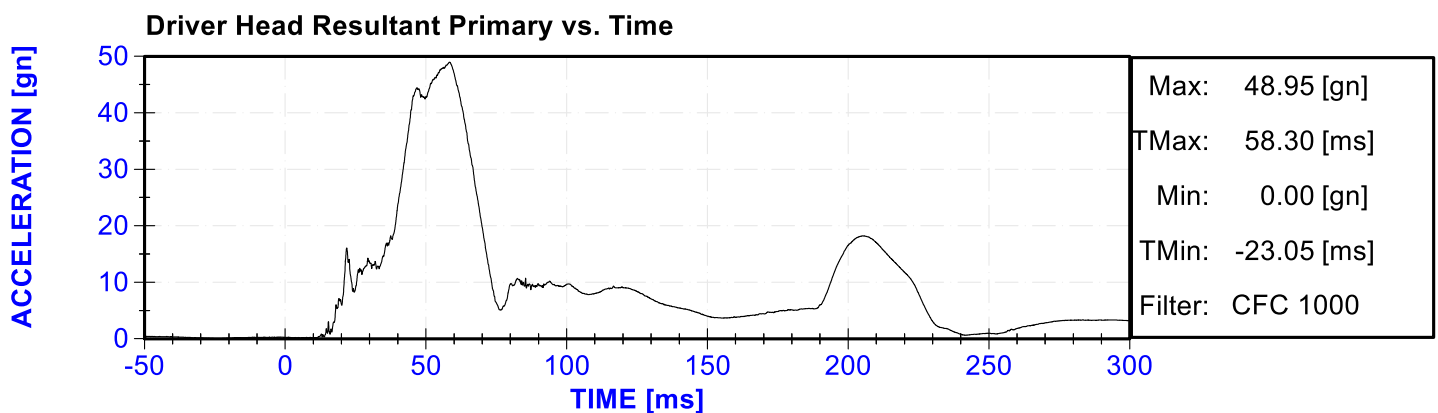
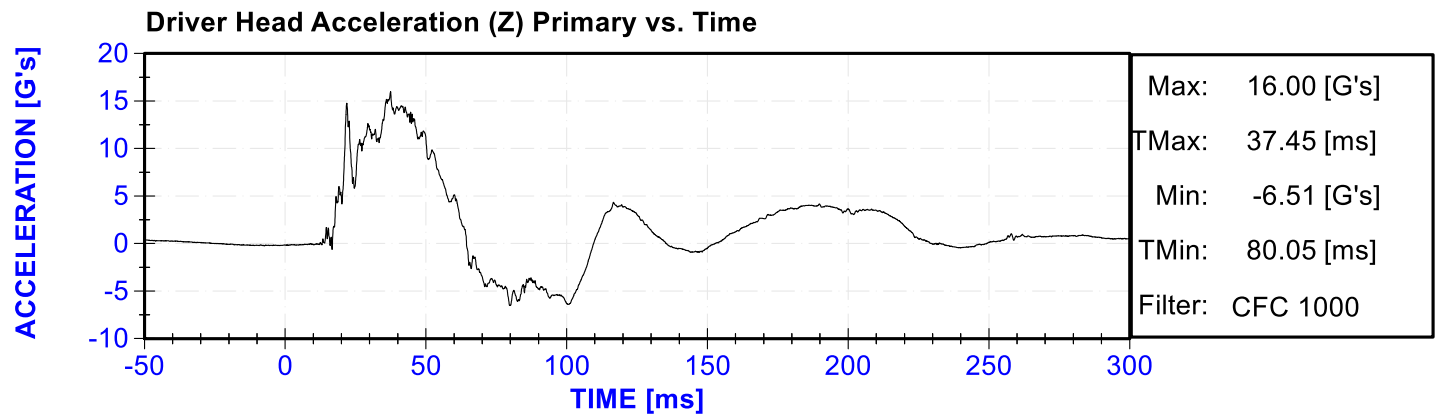
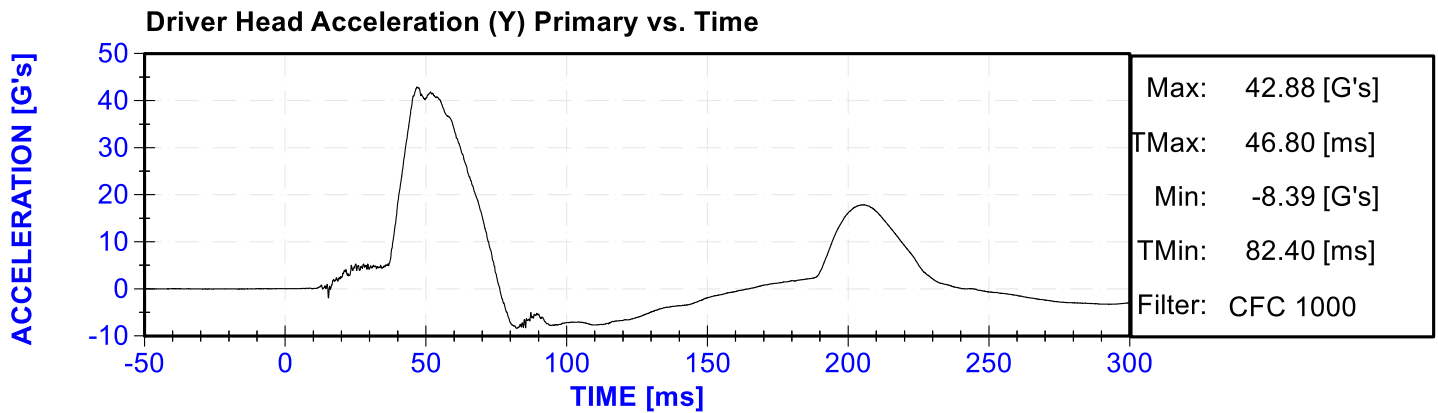
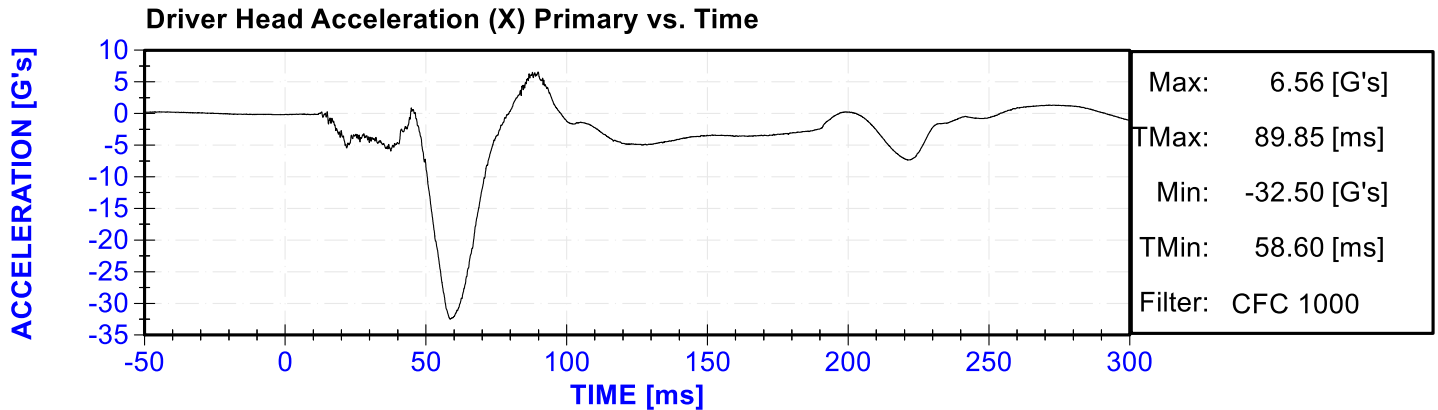
Driver Head Acceleration Redundant (X)
Driver Head Acceleration Redundant (Y)
Driver Head Acceleration Redundant (Z)
Driver Upper Thorax Rib Deflection (Y)
Driver Middle Thorax Rib Deflection (Y)
Driver Lower Thorax Rib Deflection (Y)
Driver Upper Abdomen Rib Deflection (Y)
Driver Lower Abdomen Rib Deflection (Y)

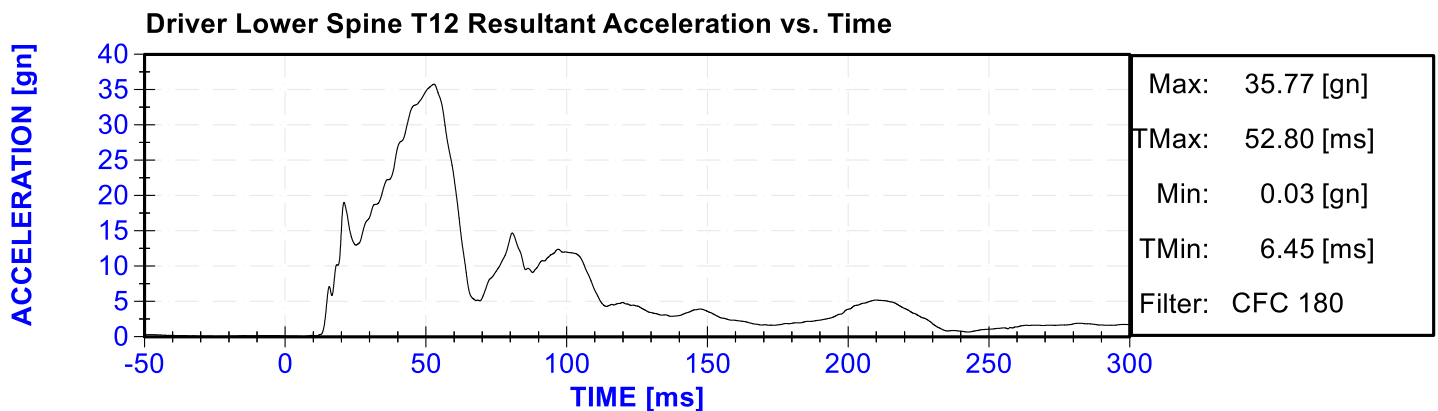
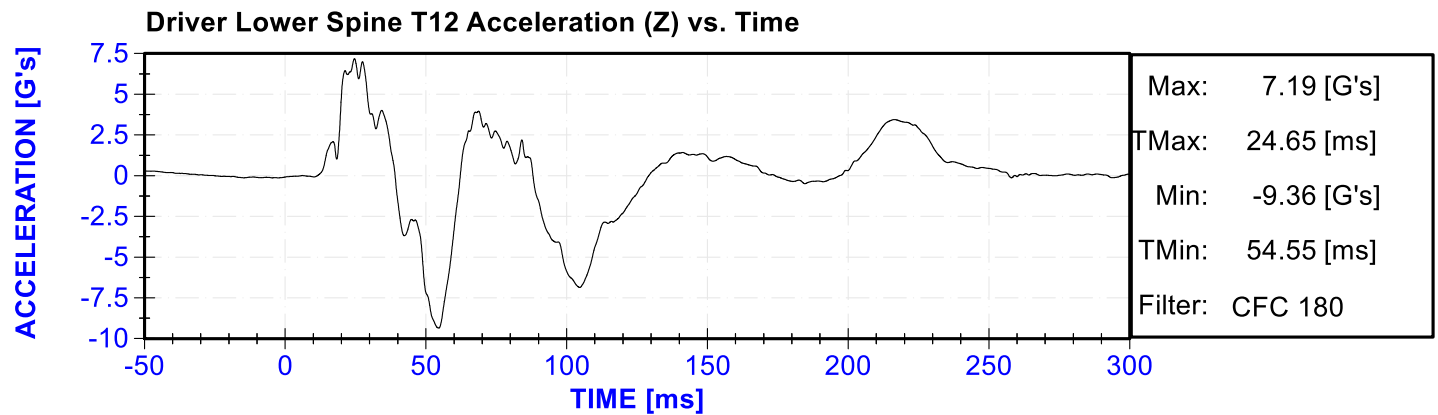
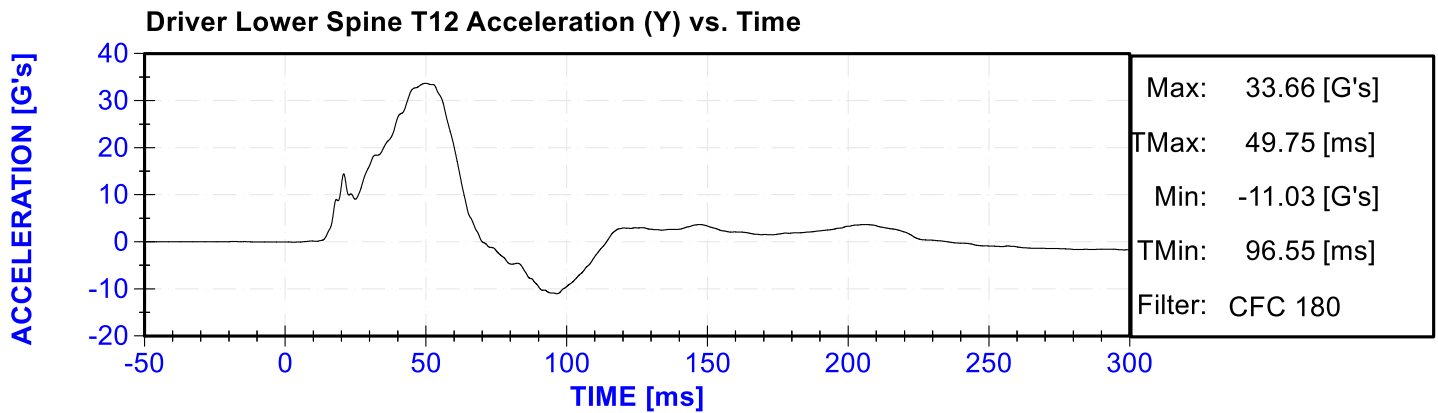
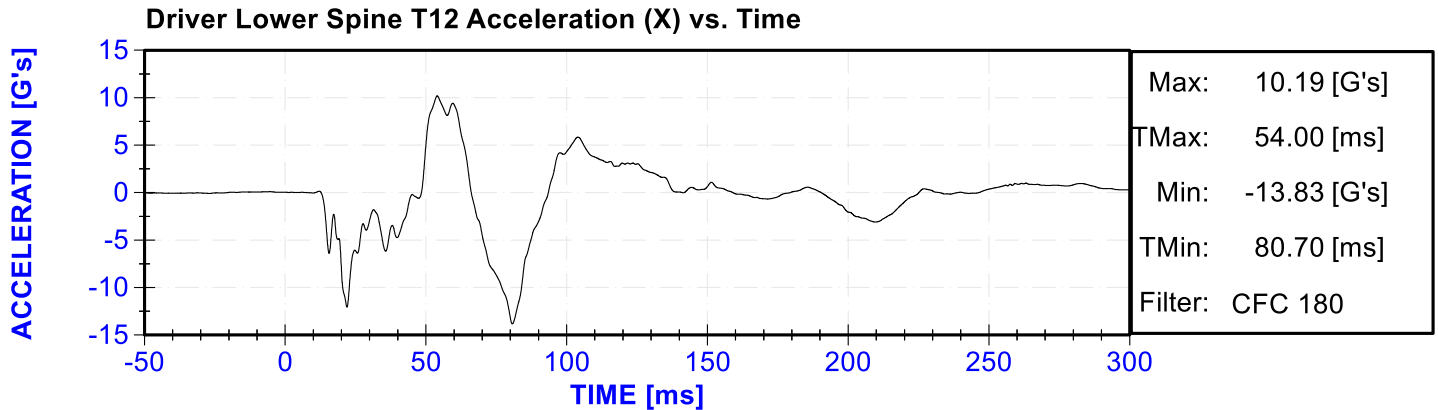
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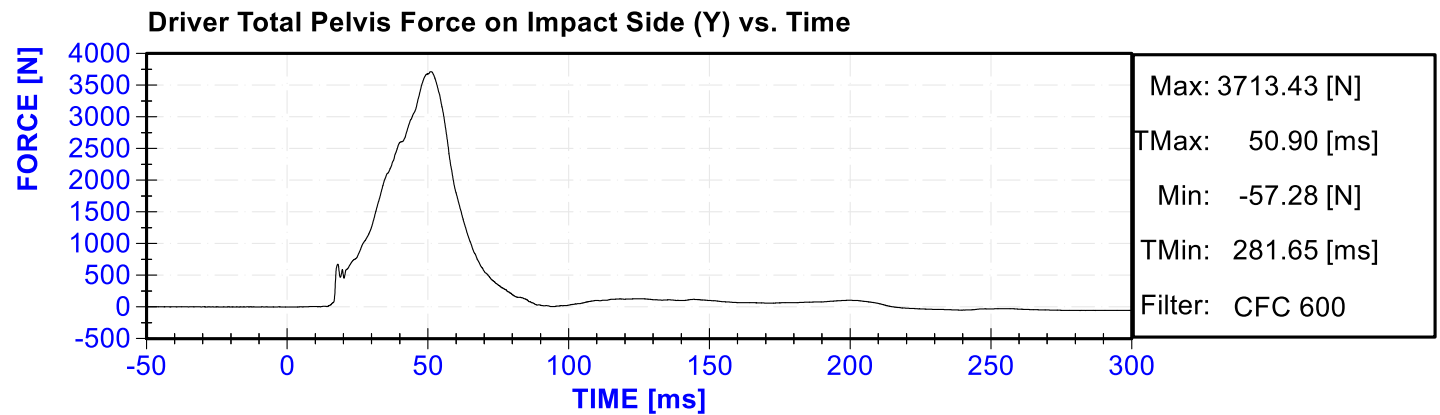
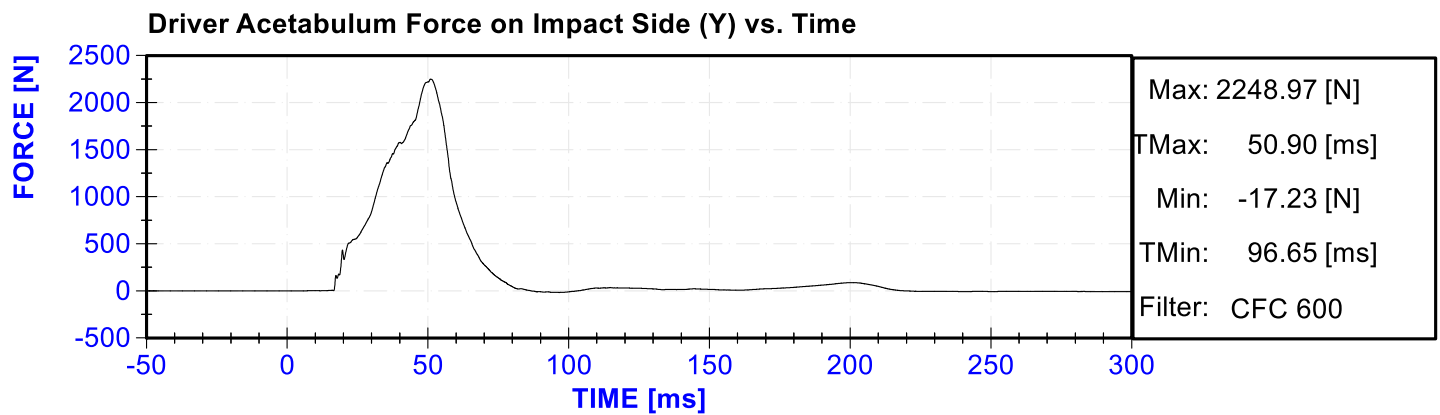
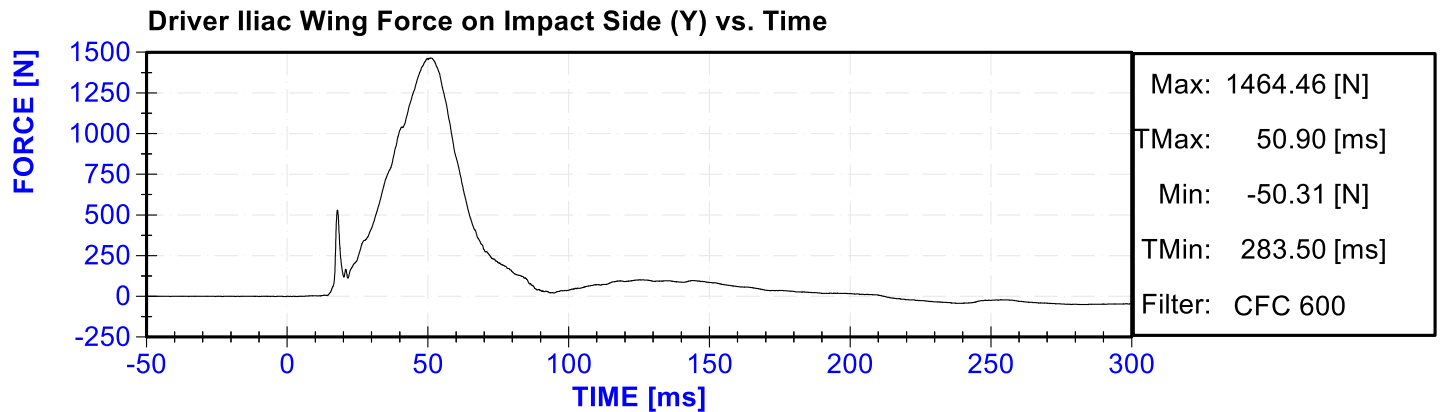
Vehicle Center of Gravity Acceleration (X)
Vehicle Center of Gravity Acceleration (Y)
Vehicle Center of Gravity Acceleration (Z)
Left Floor Sill Acceleration (Y)
Left A-Pillar Sill Acceleration (Y)
Left Lower A-Pillar Acceleration (Y)
Left Mid A-Pillar Acceleration (Y)
Left B-Pillar Sill Acceleration (Y)
Left Lower B-Pillar Acceleration (Y)
Left Mid B-Pillar Acceleration (Y)
Driver Seat Track at Dummy Hip Point Acceleration (Y)
Engine Top Acceleration (X)
Engine Top Acceleration (Y)
Firewall Center Acceleration (Y)
Right Roof at Vertical Impact Reference Line Acceleration (Y)
Right Sill at Vertical Impact Reference Line Acceleration (Y)
Rear Floorpan Behind Rear Axle at Centerline Acceleration (X)
Rear Floorpan Behind Rear Axle at Centerline Acceleration (Y)

Pole Instrumentation Data

Load Cell Pole Barrier #1 Force (Y)
Load Cell Pole Barrier #2 Force (Y)
Load Cell Pole Barrier #3 Force (Y)
Load Cell Pole Barrier #4 Force (Y)
Load Cell Pole Barrier #5 Force (Y)
Load Cell Pole Barrier #6 Force (Y)
Load Cell Pole Barrier #7 Force (Y)
Load Cell Pole Barrier #8 Force (Y)







APPENDIX C

DUMMY CONFIGURATION AND PERFORMANCE VERIFICATION DATA

CALIBRATION TEST RESULTS

PRE-TEST

SID-IIS 5TH PERCENTILE FEMALE - DRIVER ATD

SERIAL NO: DG8012

(CONFIGURED FOR LEFT SIDE IMPACT)

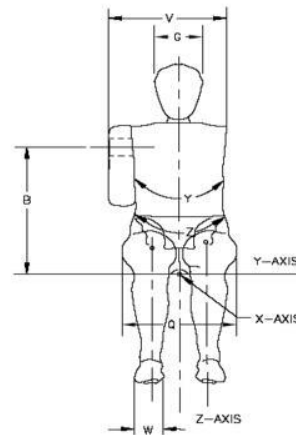
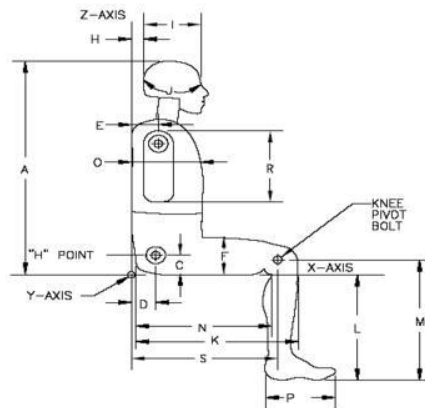


External Measurements - SID-IIs

Technician: K. Dutton

Date: 02/20/2019

Dummy Serial Number: DG8012



Symbol	Description	Specification (mm)		Result (mm)	Pass/Fail
A	Sitting Height	772	788	780	Pass
B	Shoulder Pivot Height	437	453	449	Pass
C	H-point Height	79	89	86	Pass
D	H-point from seatback	141	151	147	Pass
E	Shoulder Pivot from Backline	97	107	104	Pass
F	Thigh Clearance	119	135	125	Pass
G	Head Breadth	140	148	143	Pass
H	Head Back from Backline	40	46	44	Pass
I	Head Depth	178	188	185	Pass
J	Head Circumference	541	551	547	Pass
K	Buttock to Knee Length	514	540	528	Pass
L	Popliteal Height	343	369	356	Pass
M	Knee Pivot to floor height	392	409	403	Pass
N	Buttock Popliteal Length	416	442	433	Pass
O	Chest Depth w/o jacket	195	211	207	Pass
P	Foot Length	216	232	221	Pass
Q	Hip Breadth (w/pelvic plugs)	313	323	319	Pass
R	Arm Length	249	259	253	Pass
S	Knee Joint to seatback	477	493	485	Pass
V	Shoulder Width	341	357	344	Pass
W	Foot Width	78	94	85	Pass
Y	Chest Circumference w/jacket	851	881	867	Pass
Z	Waist Circumference	761	791	781	Pass

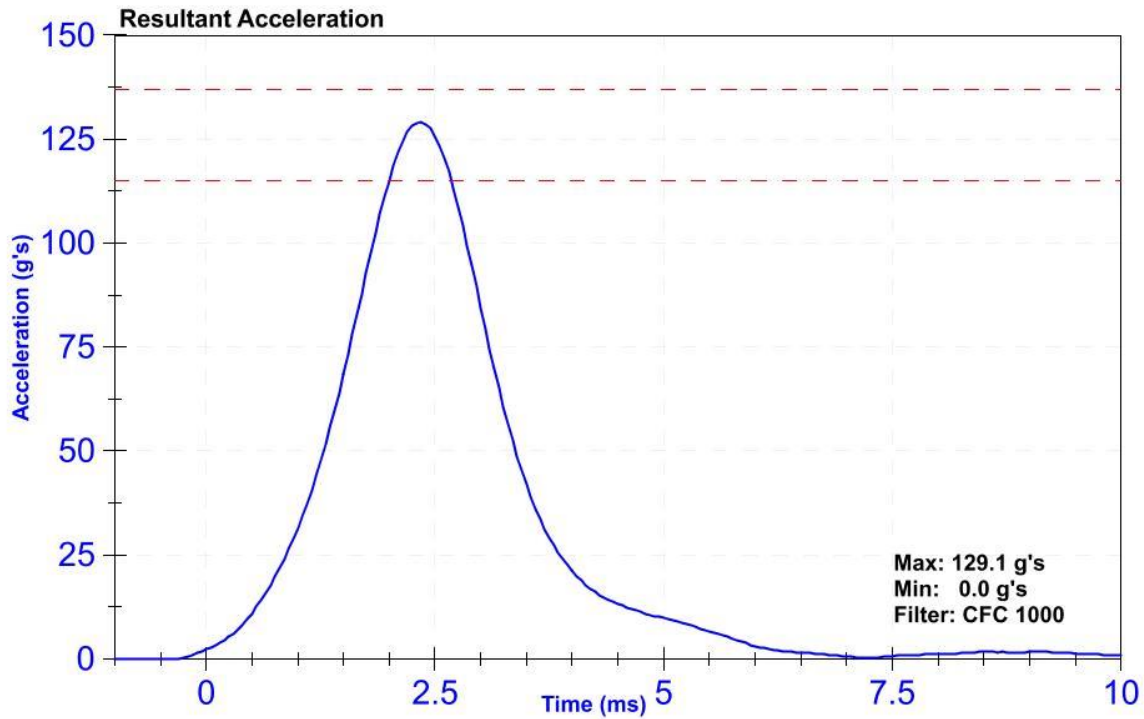
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ATD Serial Number	DG8012	Laboratory Supervisor	K. Brogan

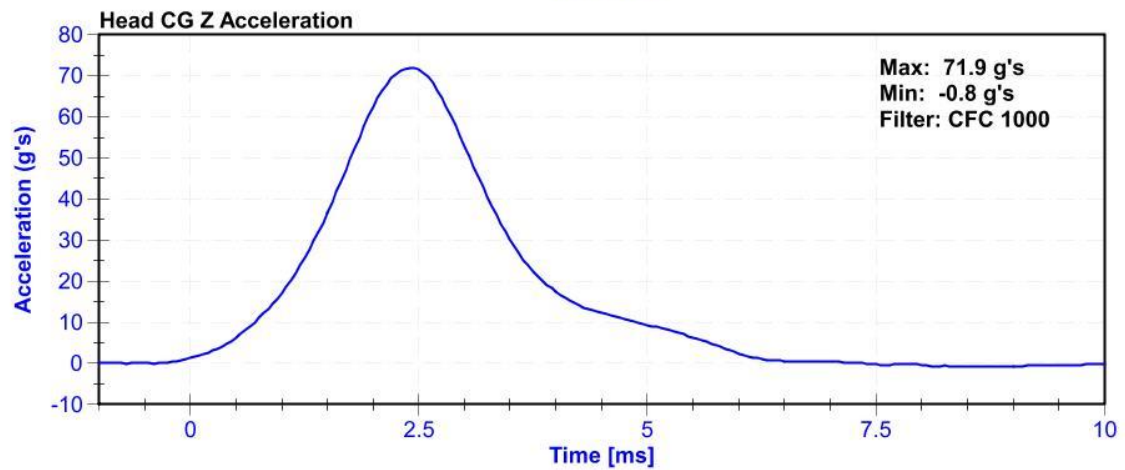
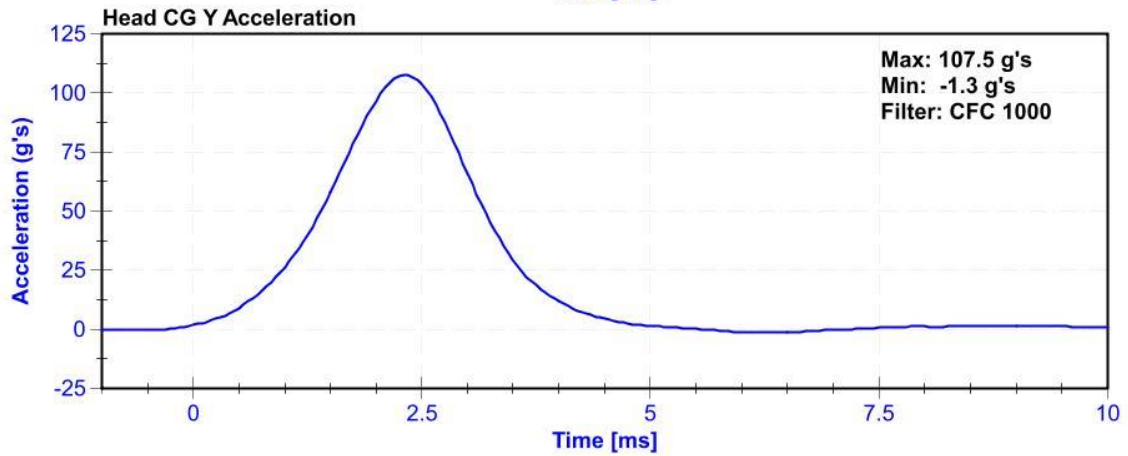
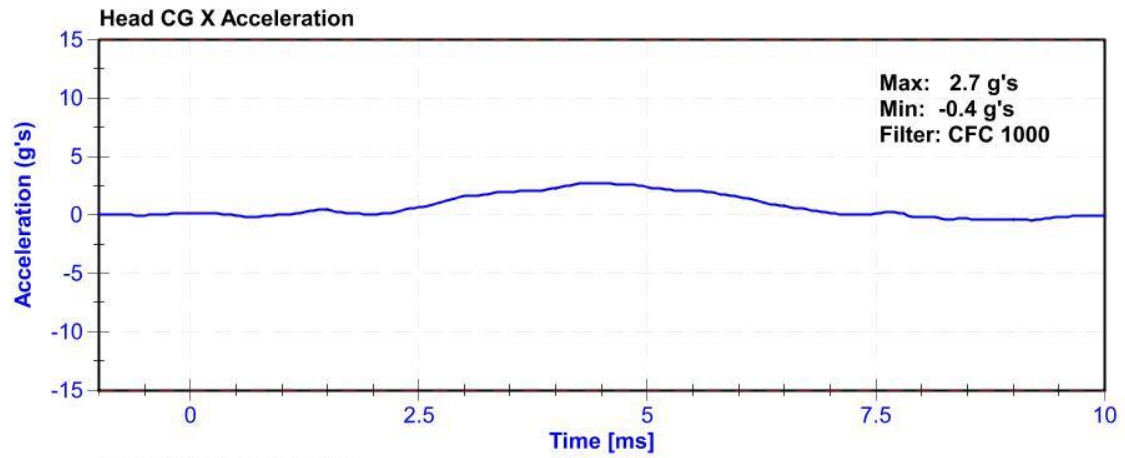
Results

Test Parameter	Minimum Specification	Maximum Specification	Unit	Result	Pass/Fail
Temperature	20.6	22.2	°C	21.2	Pass
Humidity	10	70	%	19	Pass
Resultant Acceleration	115	137	g's	129.1	Pass
Oscillation	0	15	%	1.3	Pass
Fore-Aft Acceleration	-15	15	g's	2.7	Pass

Transducer Calibrations

Channel	Manufacturer	Serial Number	Calibration Date	Calibration Due Date
X Accelerometer	ENDEVCO 7264	AC-P74788	10/18/2018	4/18/2019
Y Accelerometer	ENDEVCO 7264CT	AC-P83432	10/18/2018	4/18/2019
Z Accelerometer	ENDEVCO 7264	AC-P83319	10/18/2018	4/18/2019





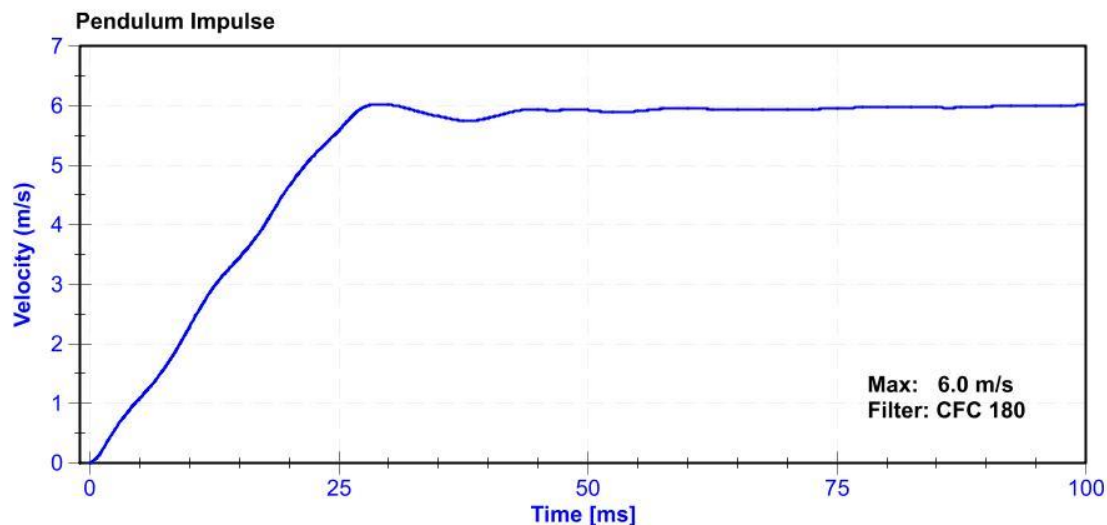
ATD Manufacturer	FTSS	Test Technician	C. Mantell
ATD Serial Number	DG8012	Laboratory Supervisor	K. Brogan

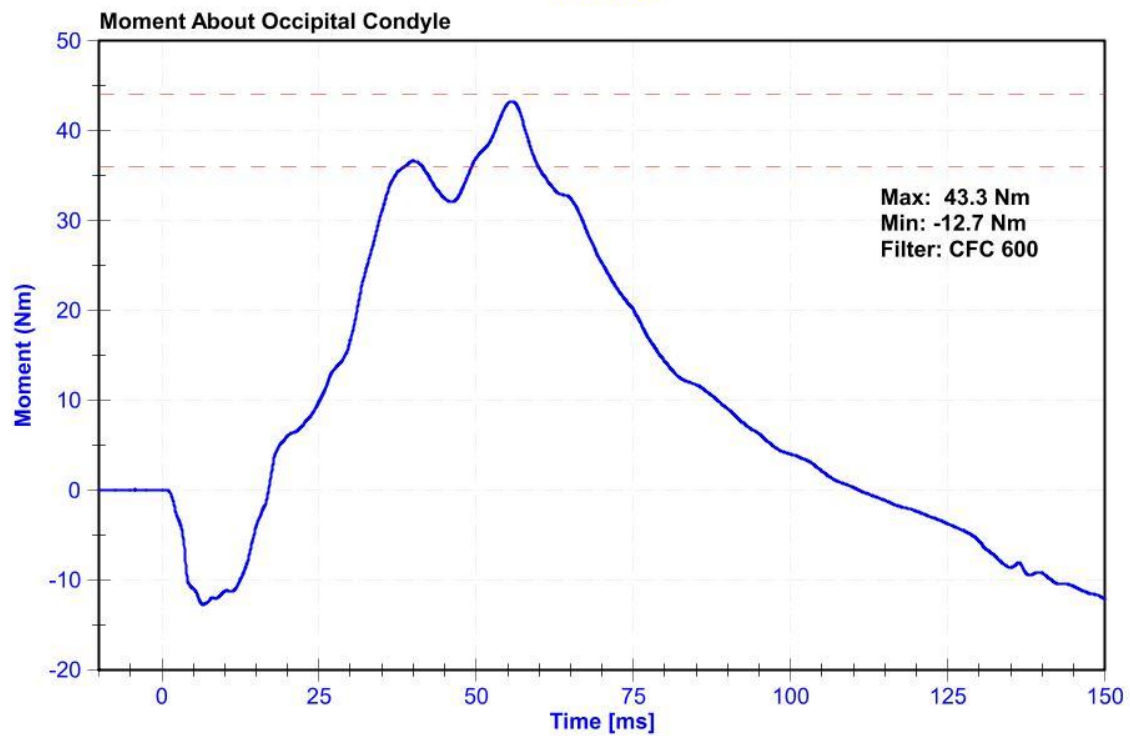
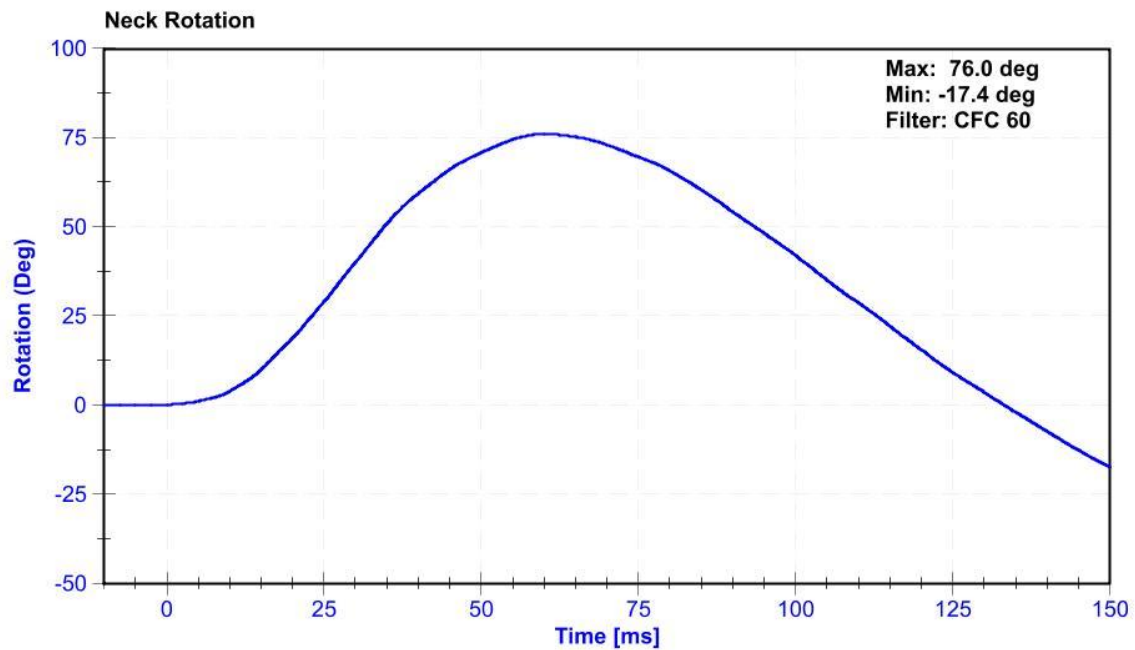
Results

Test Parameter	Minimum Specification	Maximum Specification	Unit	Result	Pass/Fail
Temperature	20.6	22.2	°C	21.3	Pass
Humidity	10	70	%	17.5	Pass
Velocity	5.51	5.63	m/s	5.514	Pass
Pendulum Impulse at 10ms	2.2	2.8	m/s	2.29	Pass
Pendulum Impulse at 15ms	3.3	4.1	m/s	3.45	Pass
Pendulum Impulse at 20ms	4.4	5.4	m/s	4.65	Pass
Pendulum Impulse at 25ms	5.4	6.1	m/s	5.58	Pass
Pendulum Impulse from 25 to 100ms	5.5	6.2	m/s	6.02	Pass
Neck Rotation	71	81	deg	76.0	Pass
Time at Maximum Rotation	50	70	ms	60.3	Pass
Moment about the OC	36	44	Nm	43.3	Pass
Moment Decay to 0 Nm	102	126	ms	111.0	Pass

Transducer Calibrations

Channel	Manufacturer	Serial Number	Calibration Date	Calibration Due Date
Pendulum Accelerometer	ENDEVCO 7231CT	AC-AH5M9 Pend	1/29/2019	1/29/2020
Pendulum Potentiometer	Denton 78051-342	DS-184Pend	11/1/2018	11/1/2019
Condyle Potentiometer	Denton 78051-342	DS-185Pend	11/1/2018	11/1/2019
Upper Neck Load Cell	Denton 1716	LC-2018 FY	9/28/2018	9/28/2019





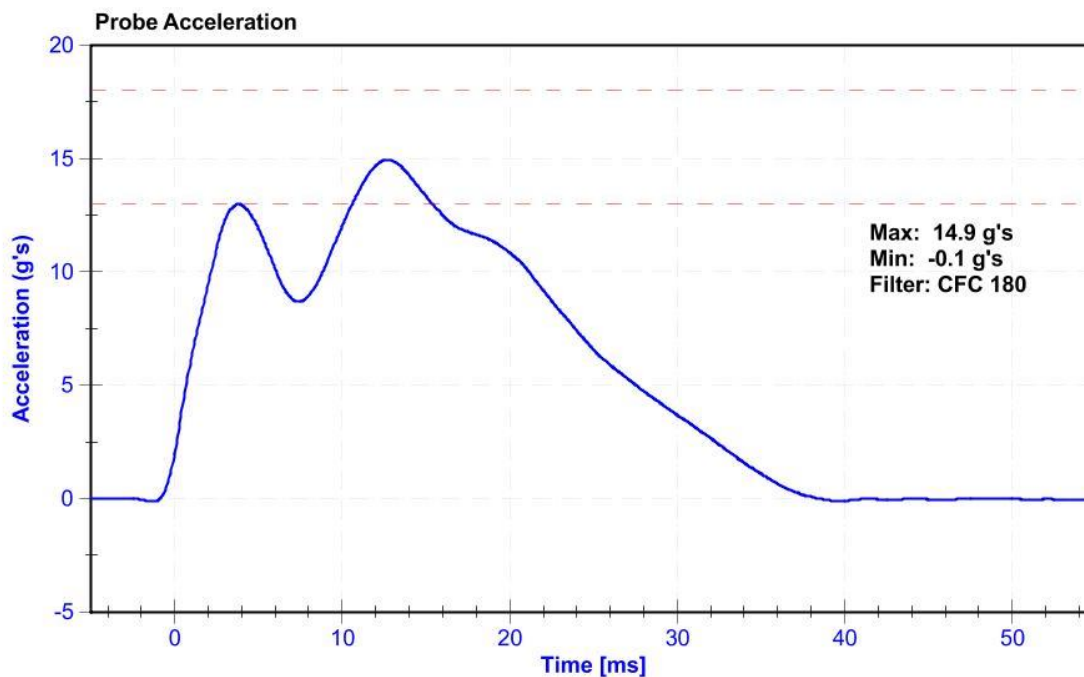
ATD Manufacturer	FTSS	Test Technician	D.Reinhard
ATD Serial Number	DG8012	Laboratory Supervisor	K. Brogan

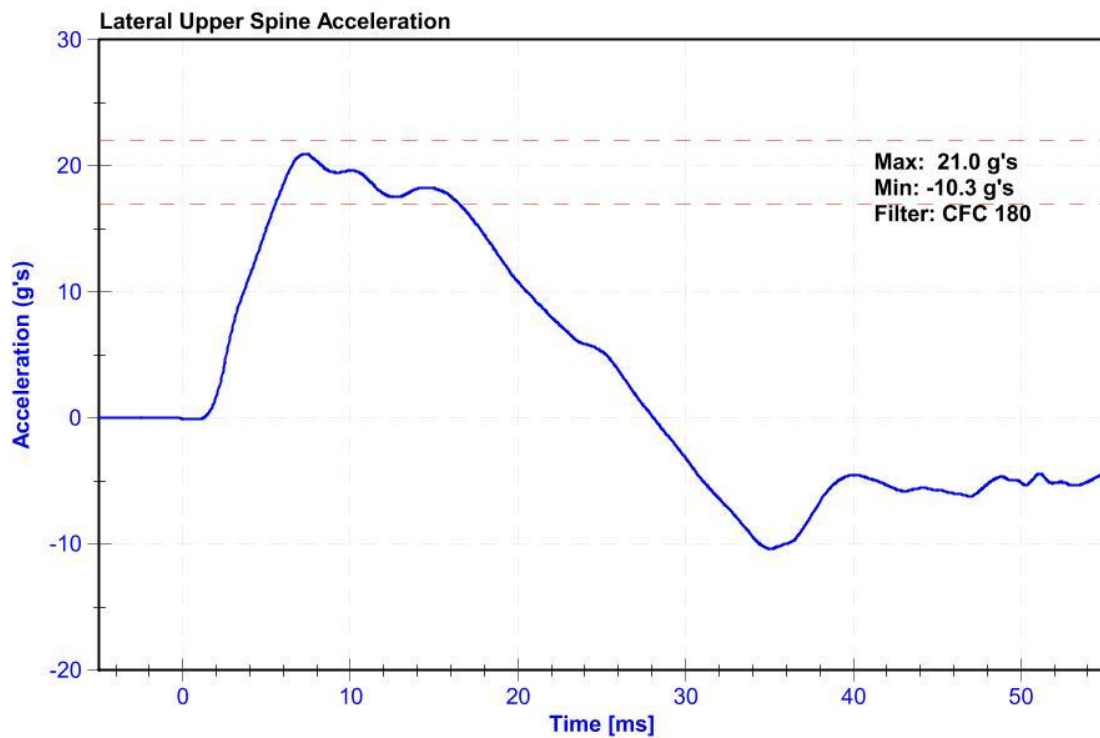
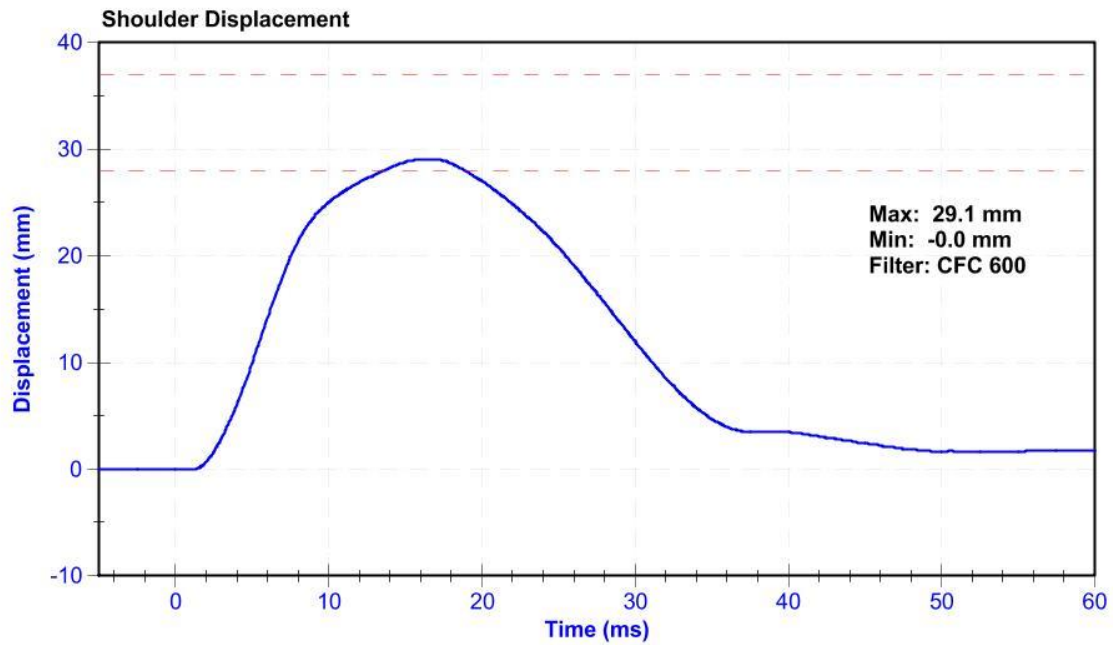
Results

Test Parameter	Minimum Specification	Maximum Specification	Unit	Result	Pass/Fail
Temperature	20.6	22.2	°C	22	Pass
Humidity	10	70	%	23	Pass
Velocity	4.2	4.4	m/s	4.37	Pass
Probe Acceleration	13	18	g's	14.9	Pass
Shoulder Deflection	28	37	mm	29.1	Pass
Lateral Upper Spine Acceleration	17	22	g's	21.0	Pass

Transducer Calibrations

Channel	Manufacturer	Serial Number	Calibration Date	Calibration Due Date
Pendulum Accelerometer	ENDEVCO 7264CT	AC-P23904	11/1/2018	5/2/2019
Shoulder Potentiometer	Servo 08TC1-3745	DS-1845GFE	10/11/2018	10/11/2019
Upper Spine Y Accelerometer	ENDEVCO 7264CT	AC-P64148	10/23/2018	4/23/2019





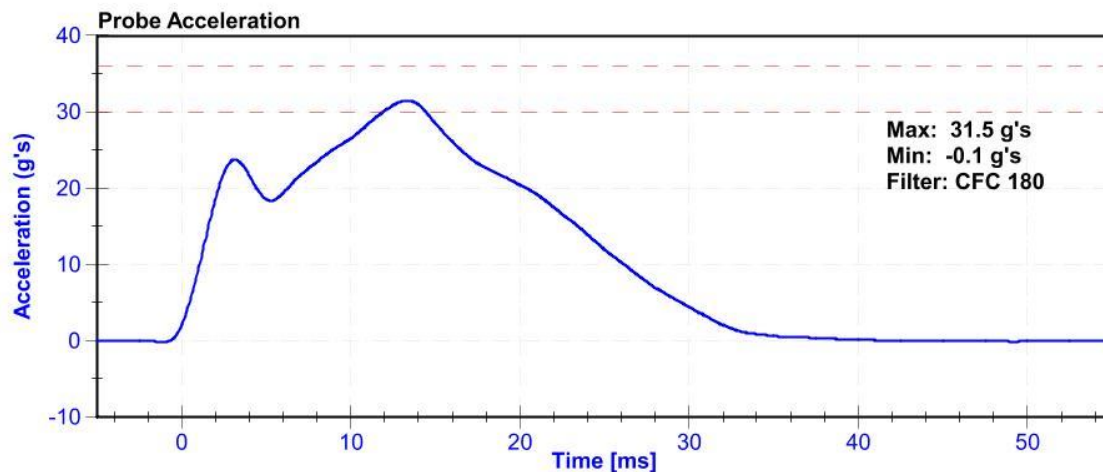
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ATD Serial Number	DG8012	Laboratory Supervisor	K. Brogan

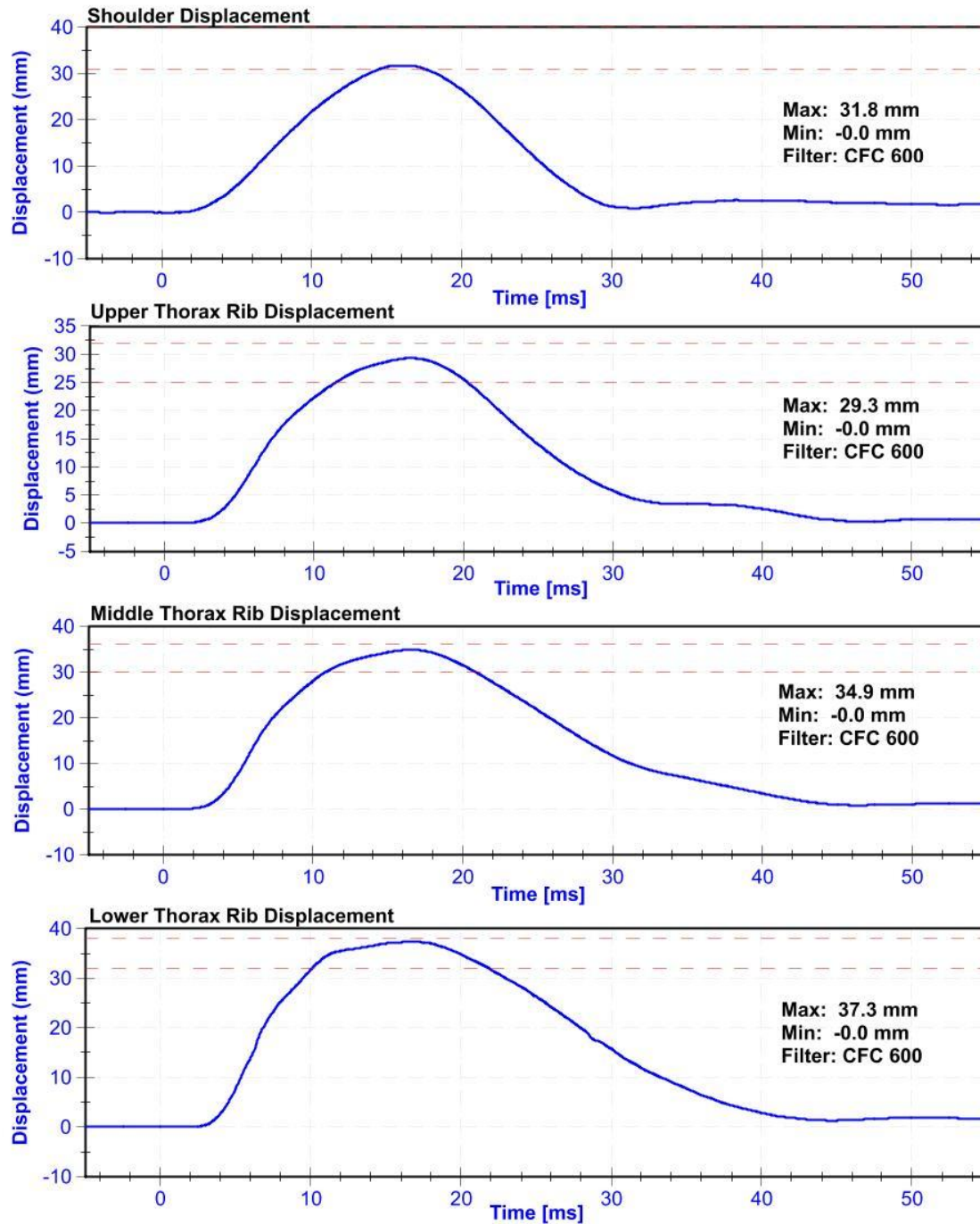
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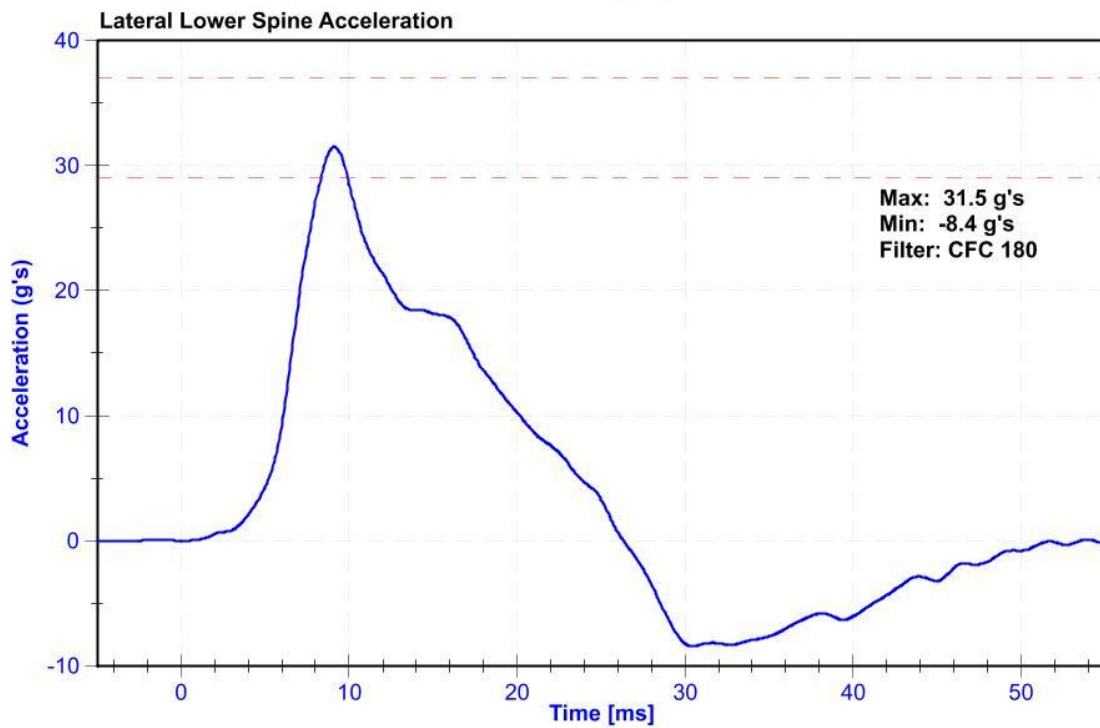
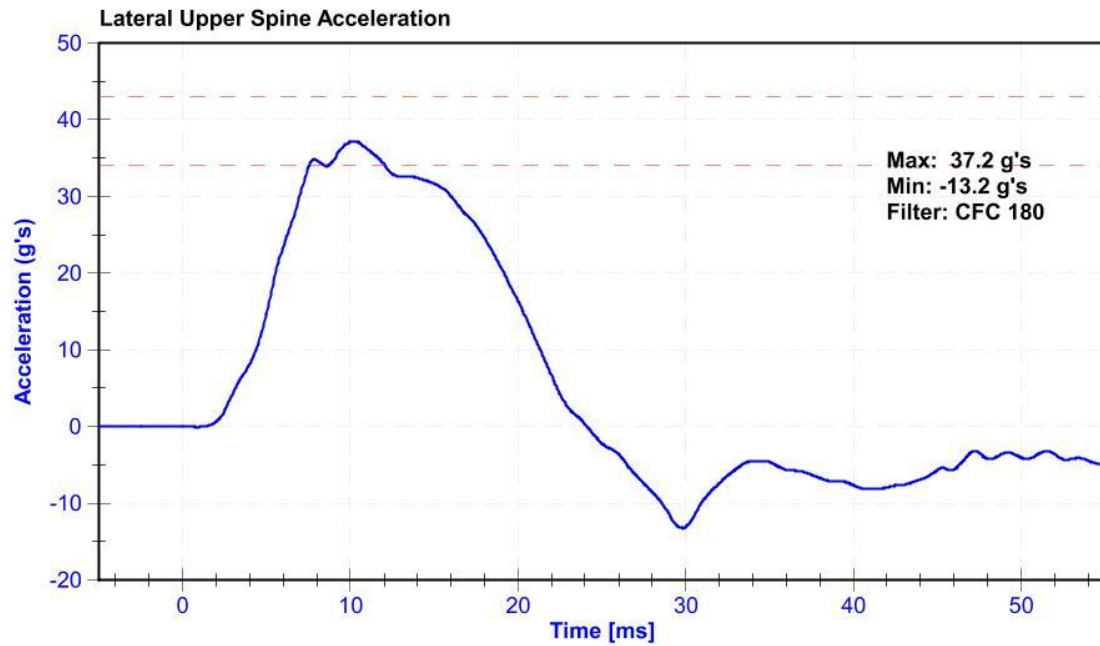
Test Parameter	Minimum Specification	Maximum Specification	Unit	Result	Pass/Fail
Temperature	20.6	22.2	°C	21.4	Pass
Humidity	10	70	%	36.6	Pass
Velocity	6.6	6.8	m/s	6.76	Pass
Probe Acceleration after 5 ms	30	36	g's	31.5	Pass
Lateral Upper Spine Acceleration	34	43	g's	37.2	Pass
Lateral Lower Spine Acceleration	29	37	g's	31.5	Pass
Shoulder Deflection	31	40	mm	31.8	Pass
Upper Thorax Rib Deflection	25	32	mm	29.3	Pass
Mid Thorax Rib Deflection	30	36	mm	34.9	Pass
Lower Thorax Rib Deflection	32	38	mm	37.3	Pass

Transducer Calibrations

Channel	Manufacturer	Serial Number	Calibration Date	Calibration Due Date
Pendulum Accelerometer	ENDEVCO 7264CT	AC-P23904	11/1/2018	5/2/2019
Upper Spine T1 Y Accelerometer	ENDEVCO 7264CT	AC-P64148	10/23/2018	4/23/2019
Upper Spine T12 Y Accelerometer	ENDEVCO 7264CT	AC-P51699	10/16/2018	4/16/2019
Shoulder Potentiometer	Servo 08TC1-3745	DS-1845GFE	10/11/2018	10/11/2019
Upper Thorax Rib Potentiometer	Servo 1246	DS-2165GFE	5/15/2018	5/15/2019
Middle Thorax Rib Potentiometer	Servo 08TC1-3621	DS-45 GFE	10/12/2018	10/12/2019
Lower Thorax Rib Potentiometer	Servo 08TC1-3787	DS-011GFE	10/12/2018	10/12/2019







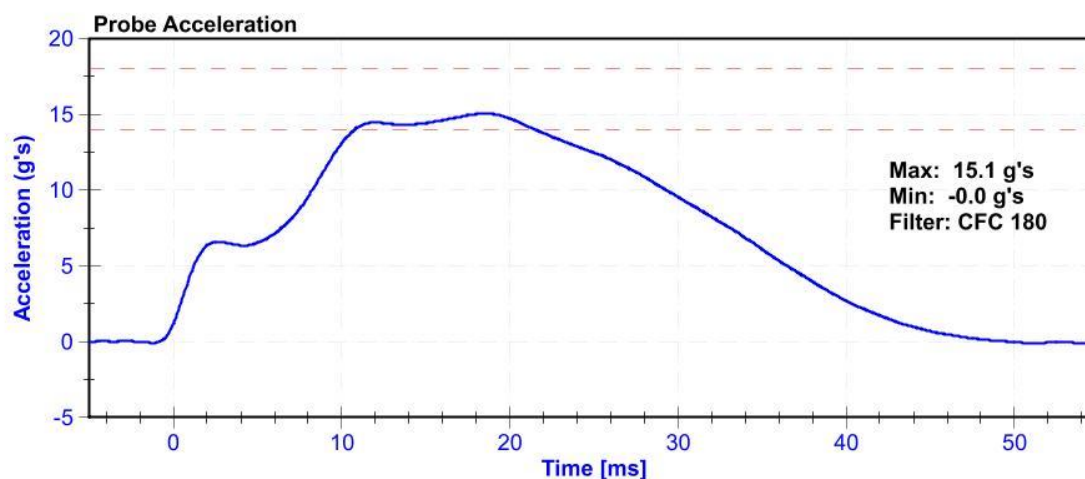
ATD Manufacturer	FTSS	Test Technician	D.Reinhard
ATD Serial Number	DG8012	Laboratory Supervisor	K. Brogan

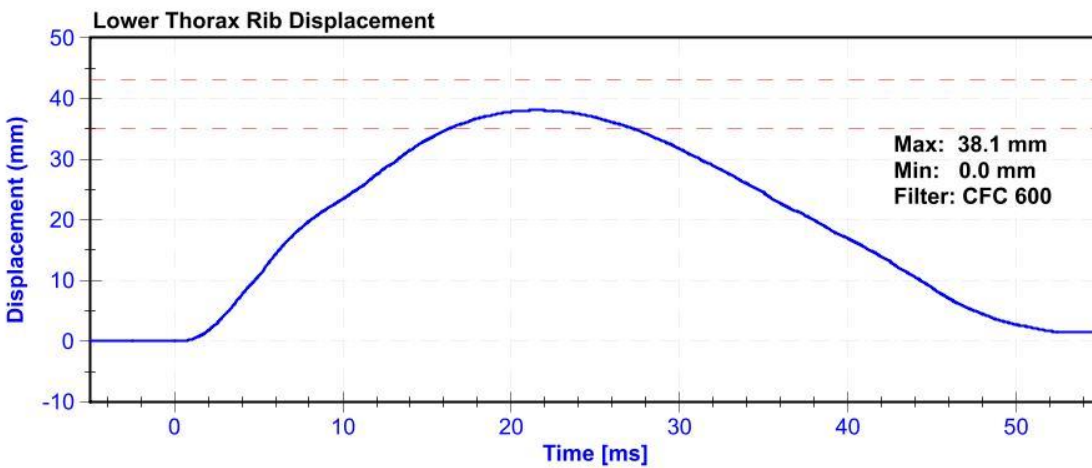
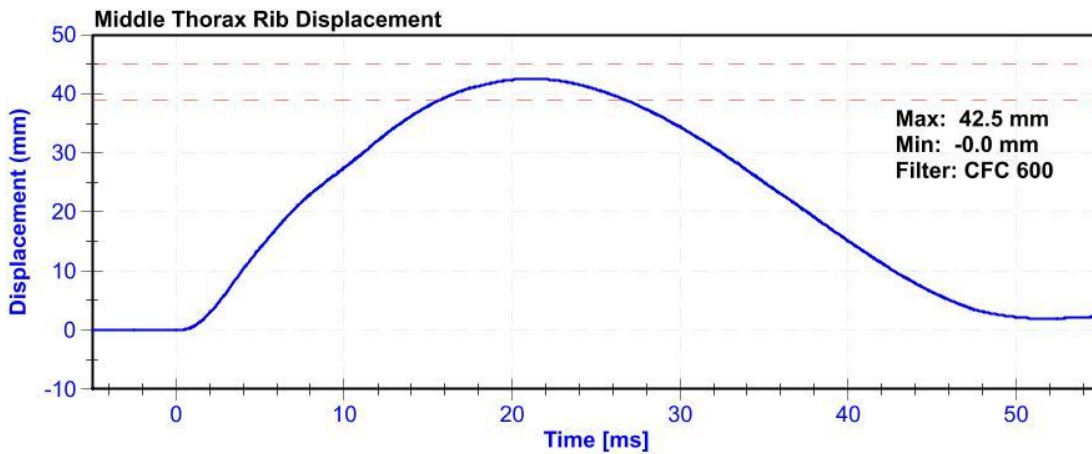
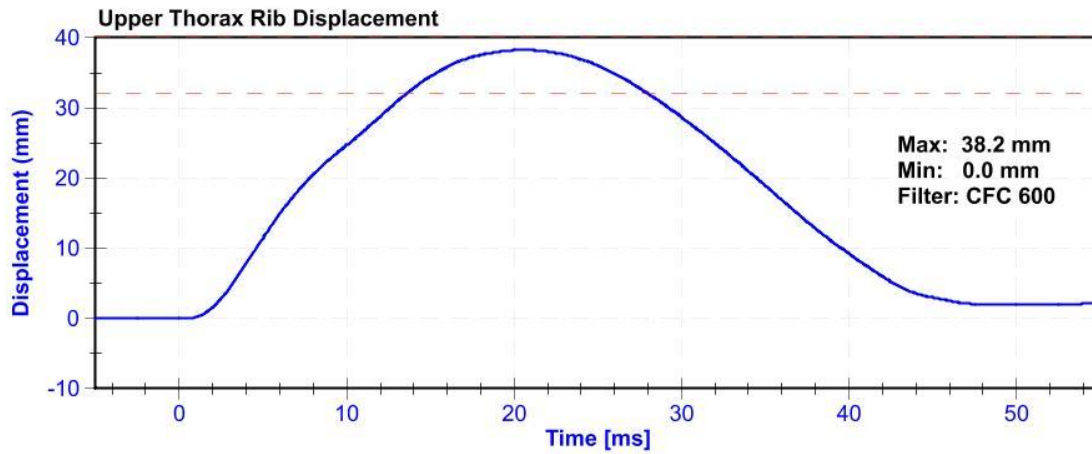
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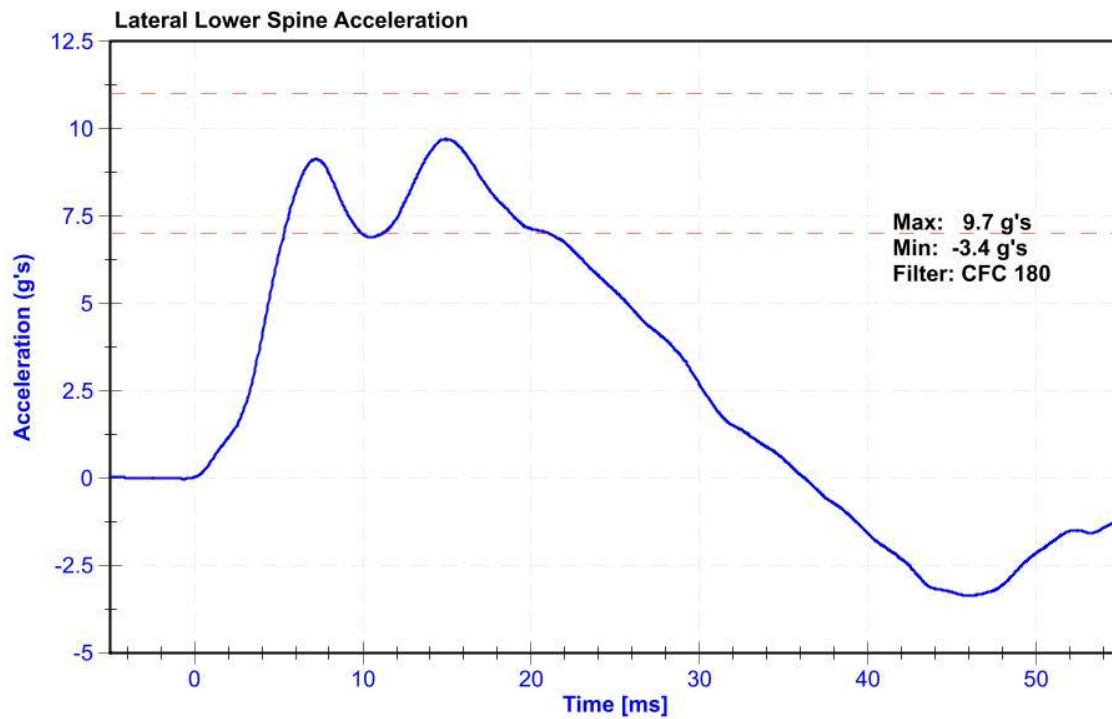
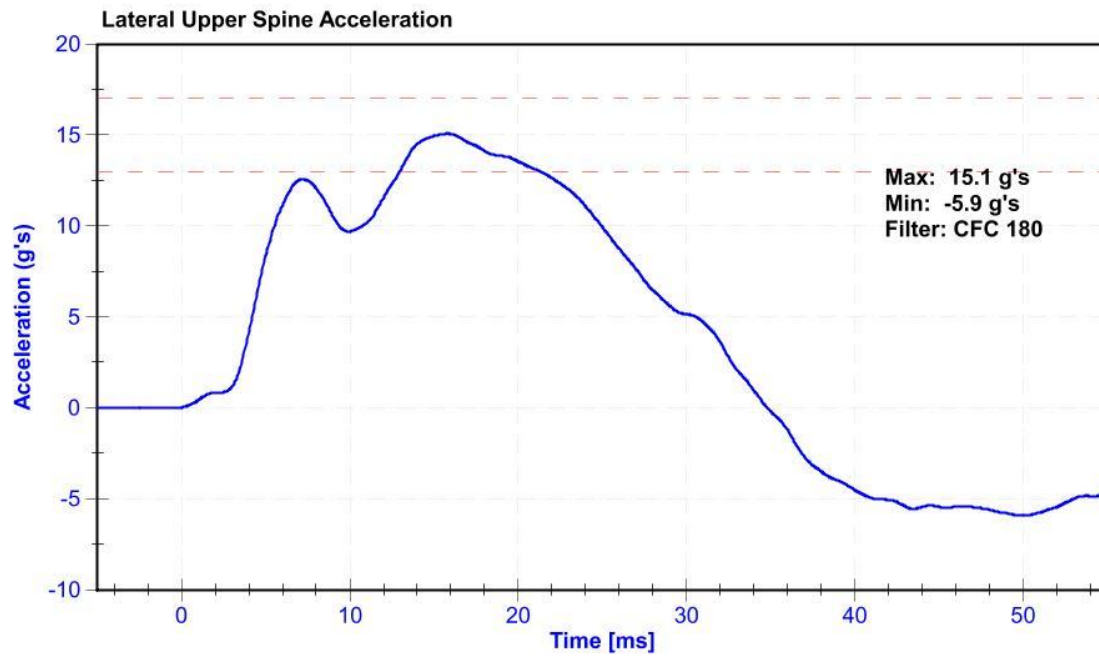
Test Parameter	Minimum Specification	Maximum Specification	Unit	Result	Pass/Fail
Temperature	20.6	22.2	°C	20.9	Pass
Humidity	10	70	%	17.3	Pass
Velocity	4.2	4.4	m/s	4.35	Pass
Probe Acceleration	14	18	g's	15.1	Pass
Lateral Upper Spine Acceleration	13	17	g's	15.1	Pass
Lateral Lower Spine Acceleration	7	11	g's	9.7	Pass
Upper Thorax Rib Deflection	32	40	mm	38.2	Pass
Middle Thorax Rib Deflection	39	45	mm	42.5	Pass
Lower Thorax Rib Deflection	35	43	mm	38.1	Pass

Transducer Calibrations

Channel	Manufacturer	Serial Number	Calibration Date	Calibration Due Date
Pendulum Accelerometer	ENDEVCO 7264CT	AC-P23904	11/1/2018	5/2/2019
Upper Spine Y Accelerometer	ENDEVCO 7264CT	AC-P64148	10/23/2018	4/23/2019
Lower Spine Y Accelerometer	ENDEVCO 7264CT	AC-P51699	10/16/2018	4/16/2019
Upper Thorax Rib Potentiometer	Servo 1246	DS-2165GFE	5/15/2018	5/15/2019
Middle Thorax Rib Potentiometer	Servo 08TC1-3621	DS-45 GFE	10/12/2018	10/12/2019
Lower Thorax Rib Potentiometer	Servo 08TC1-3787	DS-011GFE	10/12/2018	10/12/2019







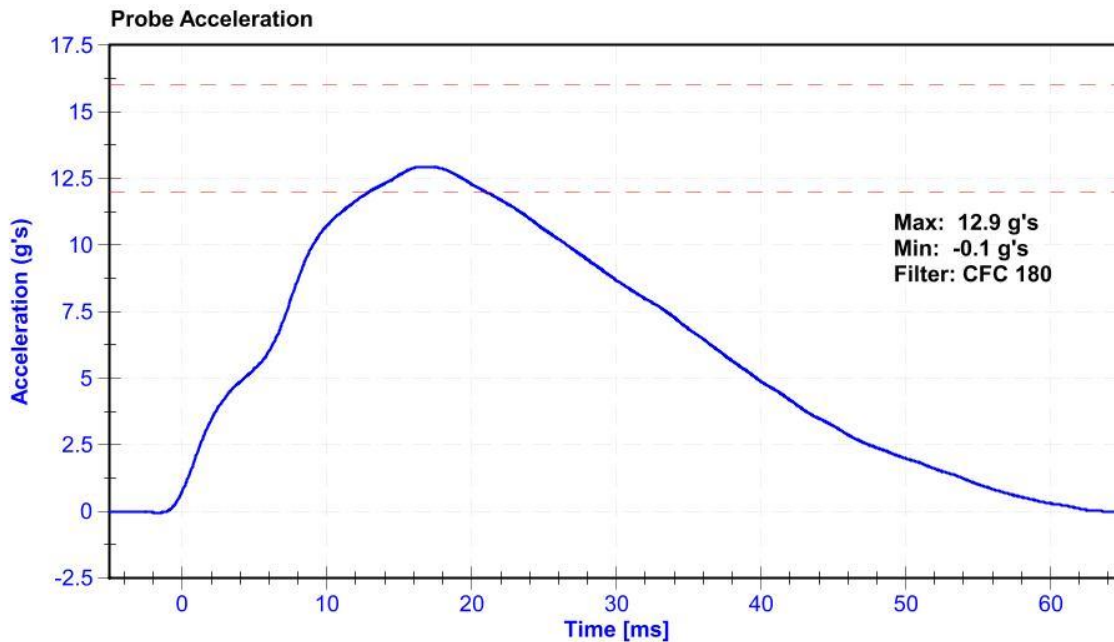
ATD Manufacturer	FTSS	Test Technician	D.Reinhard
ATD Serial Number	DG8012	Laboratory Supervisor	K. Brogan

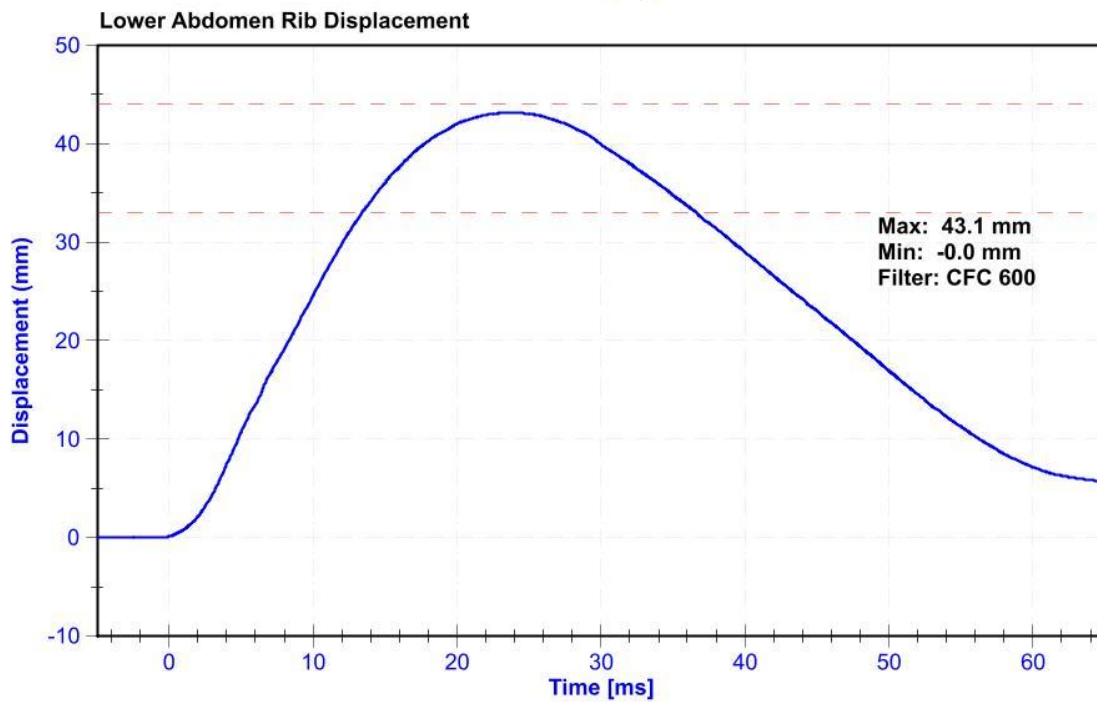
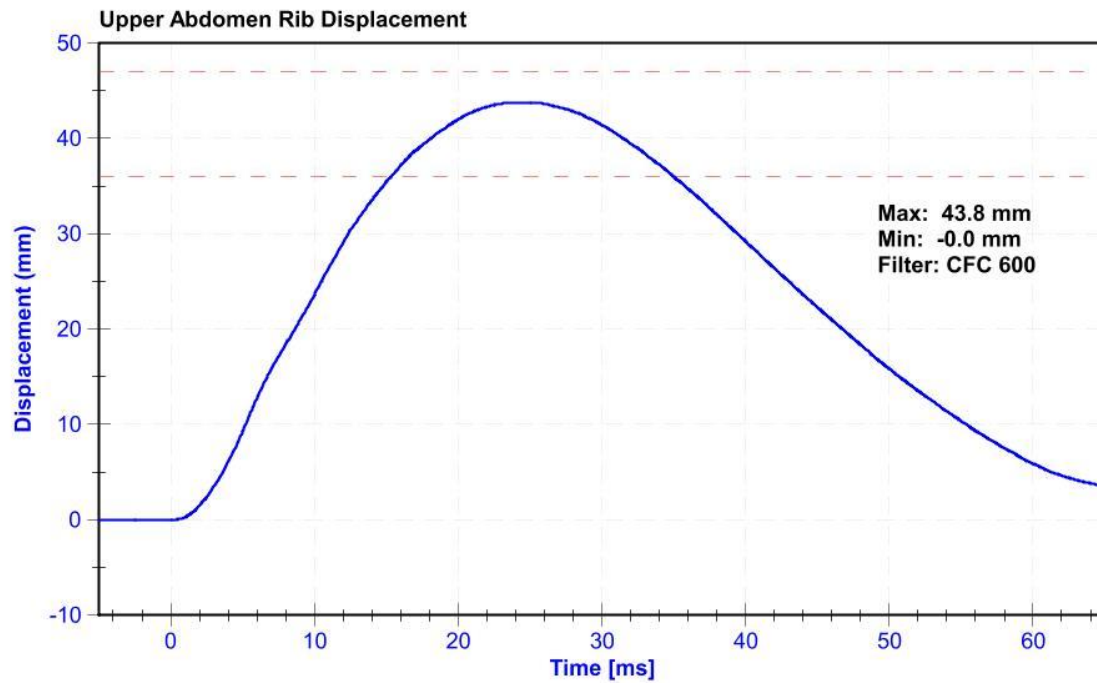
Results

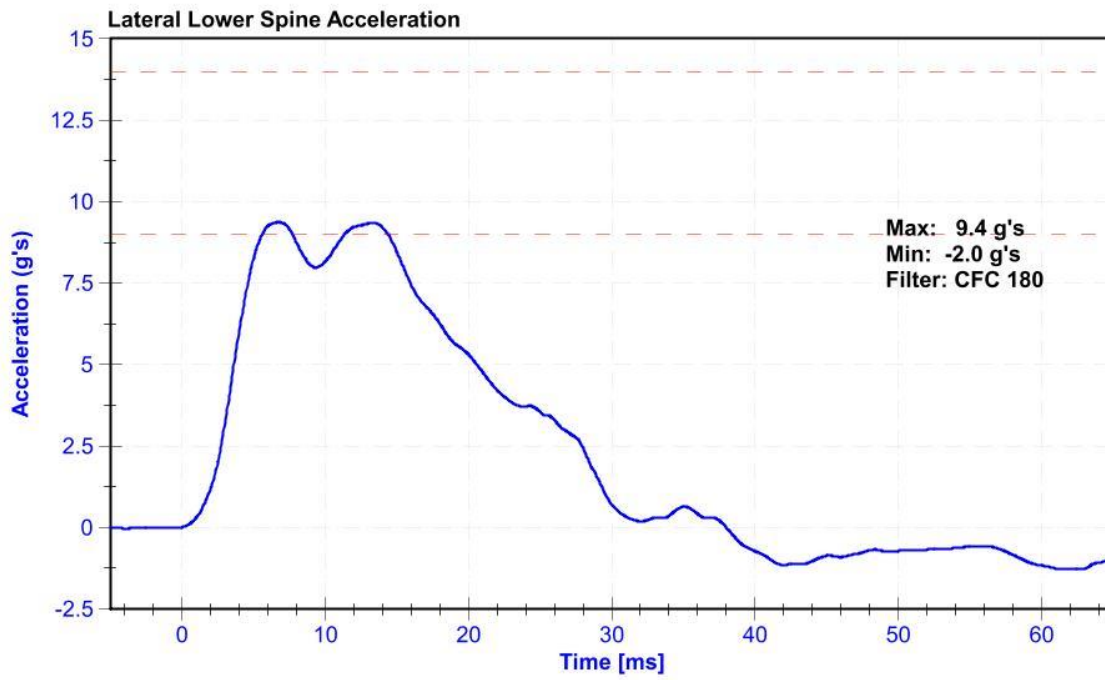
Test Parameter	Minimum Specification	Maximum Specification	Unit	Result	Pass/Fail
Temperature	20.6	22.2	°C	20.7	Pass
Humidity	10	70	%	34.8	Pass
Velocity	4.2	4.4	m/s	4.37	Pass
Probe Acceleration	12	16	g's	12.9	Pass
Lateral Lower Spine Acceleration	9	14	g's	9.4	Pass
Upper Abdomen Rib Deflection	36	47	mm	43.8	Pass
Lower Abdomen Rib Deflection	33	44	mm	43.1	Pass

Transducer Calibrations

Channel	Manufacturer	Serial Number	Calibration Date	Calibration Due Date
Probe Accelerometer	ENDEVCO 7264CT	AC-P23904	11/1/2018	5/2/2019
Lower Spine Y Accelerometer	ENDEVCO 7264CT	AC-P51699	10/16/2018	4/16/2019
Upper Abdomen Rib Potentiometer	Servo 08TC1-3725	DS-008GFE	10/11/2018	10/11/2019
Lower Abdomen Rib Potentiometer	Servo 08TC1-3745	DS-1774GFE	10/12/2018	10/12/2019







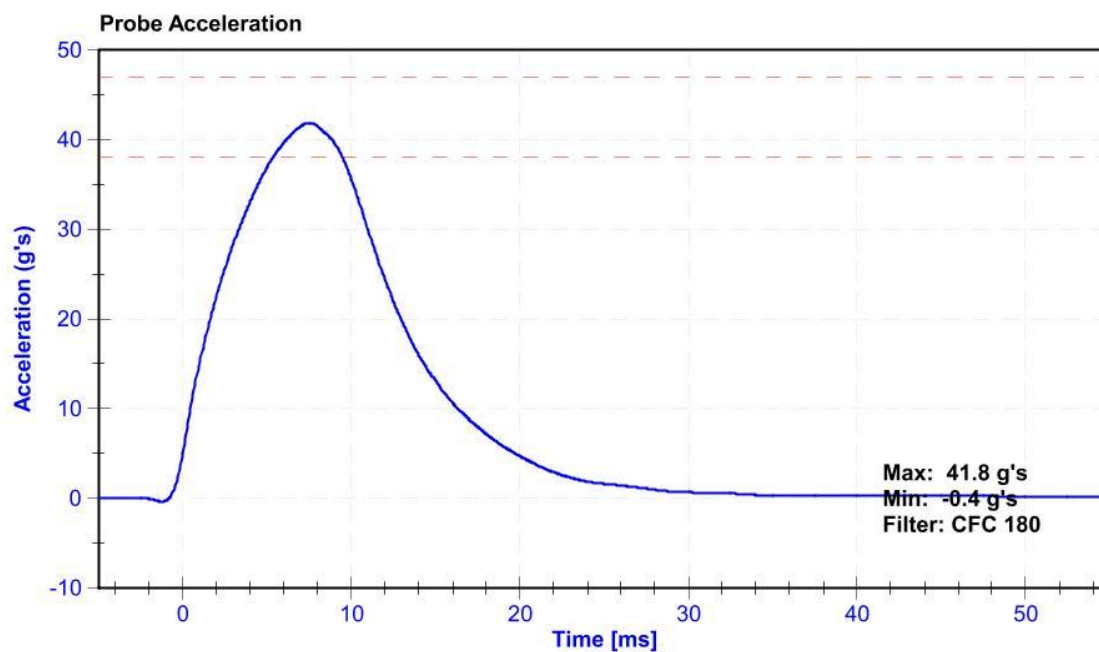
ATD Manufacturer	FTSS	Test Technician	D.Reinhard
ATD Serial Number	DG8012	Laboratory Supervisor	K. Brogan

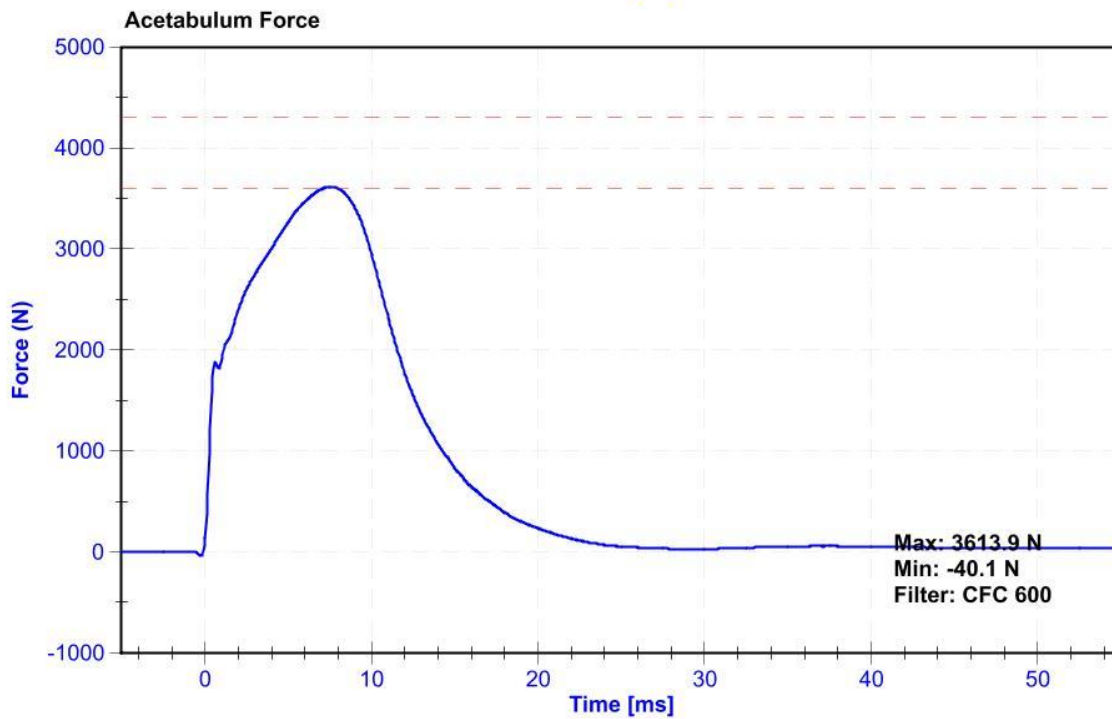
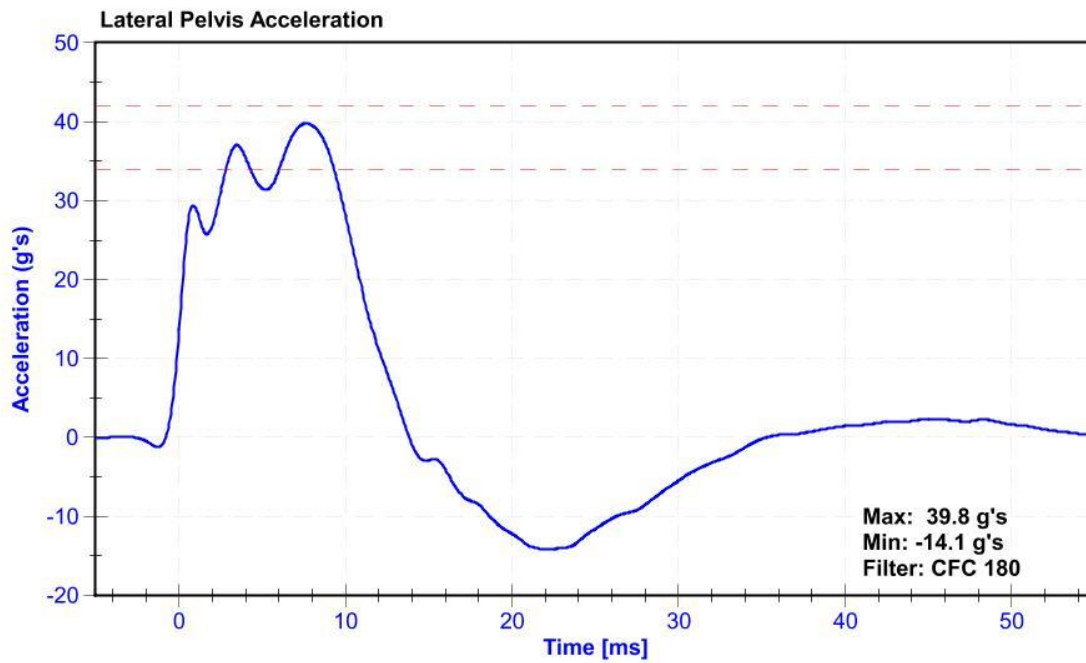
Results

Test Parameter	Minimum Specification	Maximum Specification	Unit	Result	Pass/Fail
Temperature	20.6	22.2	°C	21.2	Pass
Humidity	10	70	%	17.7	Pass
Velocity	6.6	6.8	m/s	6.61	Pass
Probe Acceleration	38	47	g's	41.8	Pass
Lateral Pelvis Acceleration after 6ms	34	42	g's	39.8	Pass
Acetabulum Force	3600	4300	N	3613.9	Pass

Transducer Calibrations

Channel	Manufacturer	Serial Number	Calibration Date	Calibration Due Date
Pendulum Accelerometer	ENDEVCO 7264CT	AC-P23904	11/1/2018	5/2/2019
Pelvis Y Accelerometer	ENDEVCO 7264CT	AC-P51875	10/17/2018	4/17/2019
Acetabulum Load Cell	Denton 3249J	LC-4986Fy	6/4/2018	6/4/2019
Certification Plug	SACO	11820	1/23/2018	N/A
Crash Test Plug	SACO	11420	8/29/2016	N/A







Desoria Crash 3/24/19

SID-IIs Pelvis Plug Certification Test

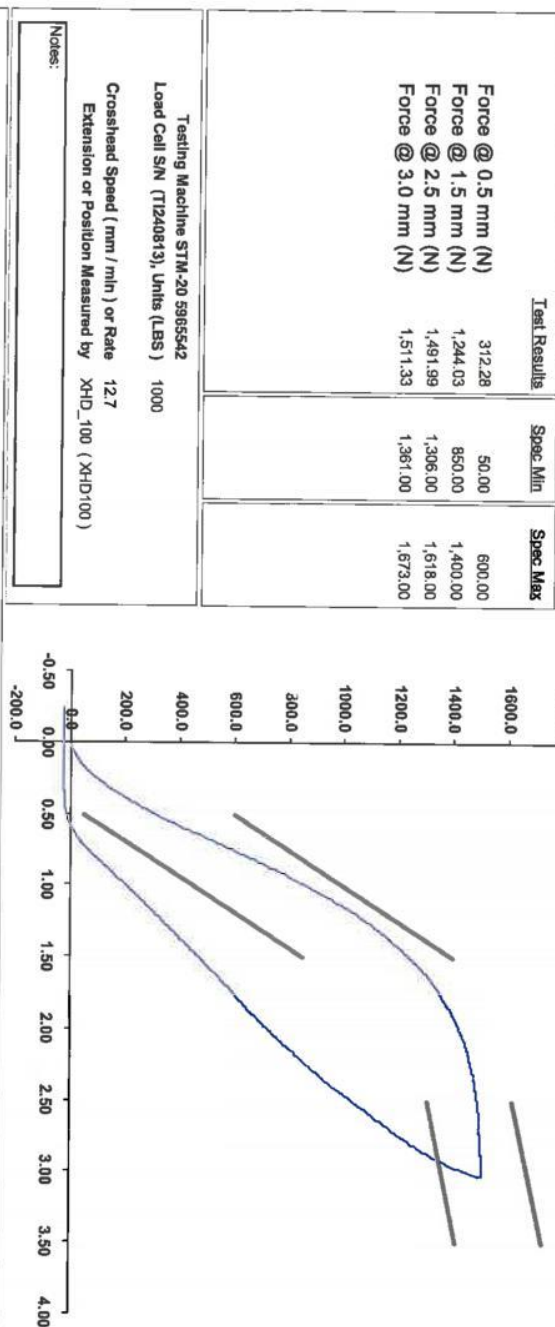
Plug S/N 11420

Test Number 2889

Report Number 2886

Test Date 8/29/2016 11:10:32 AM

Force (-N) vs Extension (-mm)



Template No 107 29-Aug-16
SACO Research

By: DC Date: 8/29/16
SACO Research 41735 Elm St, #401 Murrieta, CA 92562 Tel 310-694-2082 FAX



Desolacet Plug 2/26/19

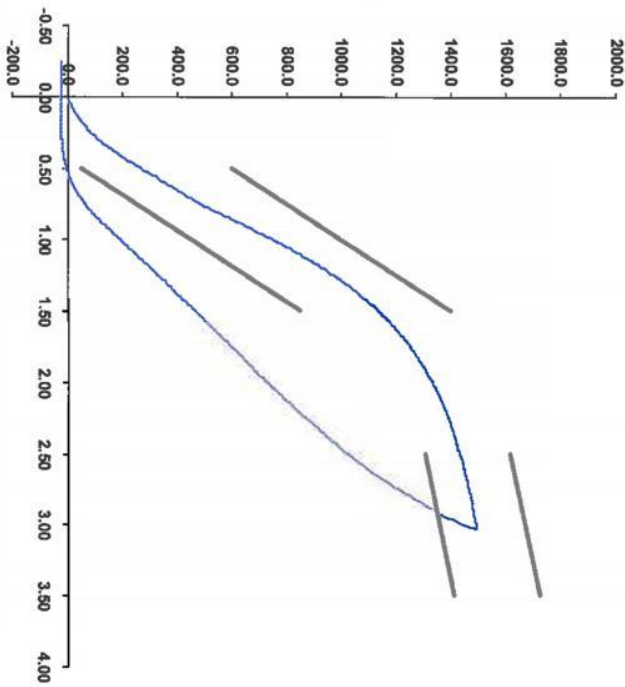
SID-lis Pelvis Plug Certification Test

Plug S/N 11820
 Test Number 5930
 Report Number 5946
 Test Date 1/23/2018 7:53:01 AM

Test Results	Spec Min	Spec Max
Force @ 0.5 mm (N)	50.00	600.00
Force @ 1.5 mm (N)	850.00	1,400.00
Force @ 2.5 mm (N)	1,306.00	1,618.00
Force @ 3.0 mm (N)	1,361.00	1,673.00

Testing Machine STM-20 586542
 Load Cell S/N (F1360947), Units (LBS) 1000
 Preload Value (-N) 22.24
 Crosshead Speed (mm/min) or Rate 12.7
 Extension or Position Measured by XHD_100 (XHD100)

Notes:



Operator

Part Number 180-4450

Template No 107 23-Jan-18
 SACO Research

By: BC Date: 1/23/18
 SACO Research 41735 Elm St. #401 Murrieta, CA 92562 Tel 310-694-2082 FAX

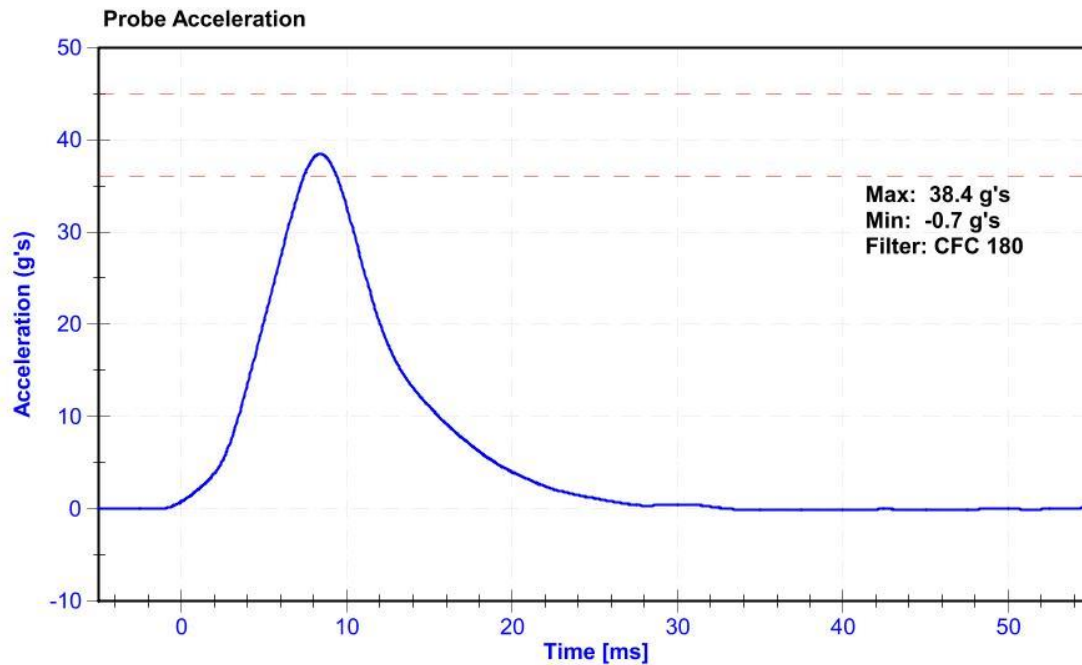
ATD Manufacturer	FTSS	Test Technician	D.Reinhard
ATD Serial Number	DG8012	Laboratory Supervisor	K.Brogan

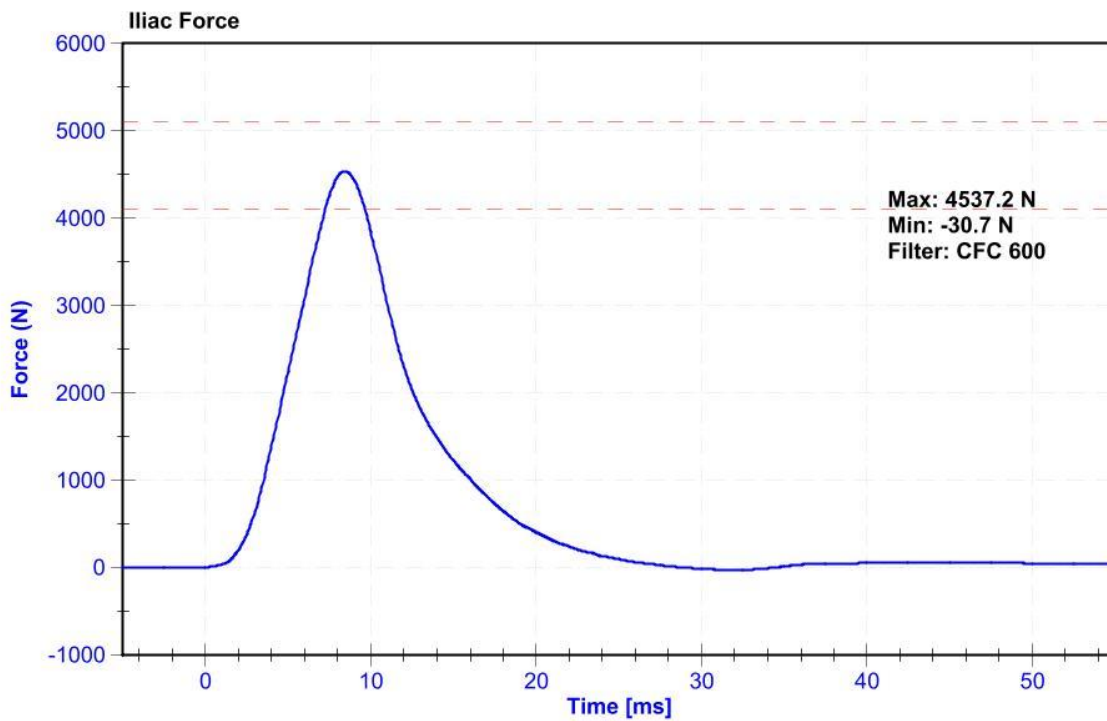
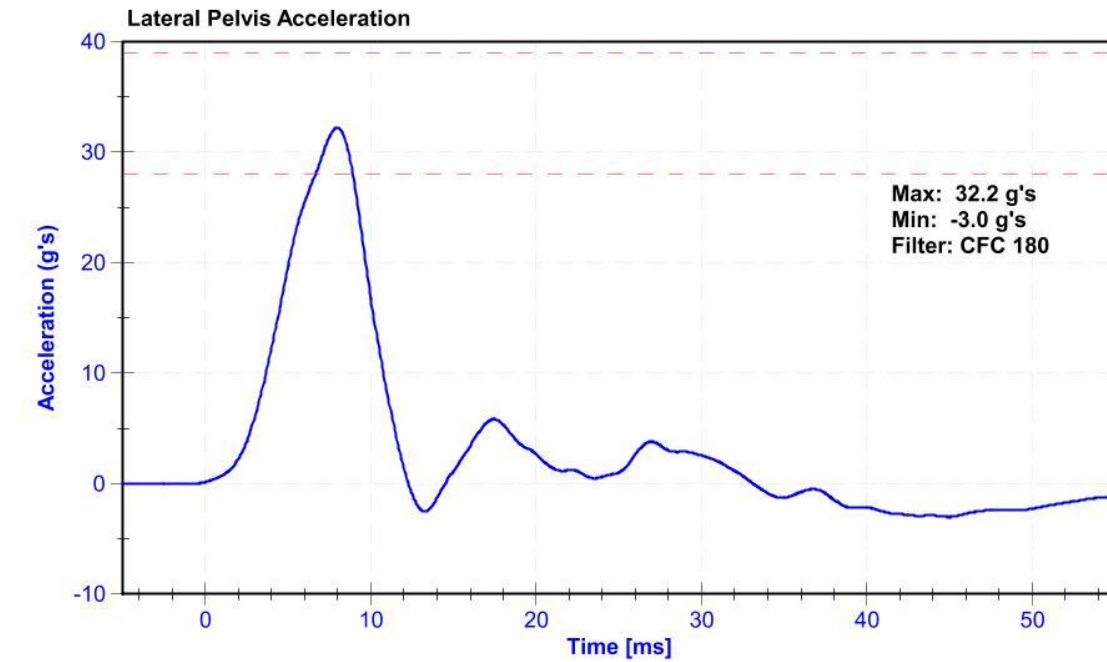
Results

Test Parameter	Minimum Specification	Maximum Specification	Unit	Result	Pass/Fail
Temperature	20.6	22.2	°C	22.0	Pass
Humidity	10	70	%	19.4	Pass
Velocity	4.2	4.4	m/s	4.39	Pass
Probe Acceleration	36	45	g's	38.4	Pass
Lateral Pelvis Acceleration	28	39	g's	32.2	Pass
Iliac Force	4100	5100	N	4537.2	Pass

Transducer Calibrations

Channel	Manufacturer	Serial Number	Calibration Date	Calibration Due Date
Pendulum Accelerometer	ENDEVCO 7264CT	AC-P23904	11/1/2018	5/2/2019
Pelvis Y Accelerometer	ENDEVCO 7264CT	AC-P51875	10/17/2018	4/17/2019
Iliac Load Cell	DENTON 3228J	LC-279Fy	10/4/2018	10/4/2019





CALIBRATION TEST RESULTS

POST-TEST

SID-IIS 5TH PERCENTILE FEMALE - DRIVER ATD

SERIAL NO: DG8012

(CONFIGURED FOR LEFT SIDE IMPACT)

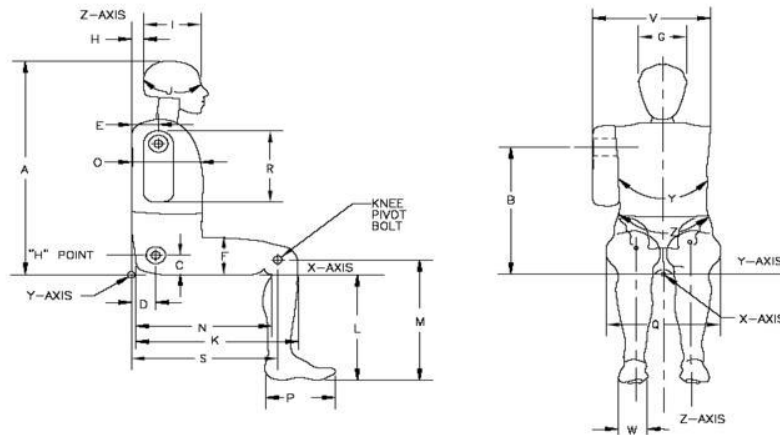


External Measurements - SID-IIs

Technician: **K. Dutton**

Date: **03/05/2019**

Dummy Serial Number: **DG8012**



Symbol	Description	Specification (mm)		Result (mm)	Pass/Fail
A	Sitting Height	772	788	780	Pass
B	Shoulder Pivot Height	437	453	446	Pass
C	H-point Height	79	89	86	Pass
D	H-point from seatback	141	151	147	Pass
E	Shoulder Pivot from Backline	97	107	104	Pass
F	Thigh Clearance	119	135	126	Pass
G	Head Breadth	140	148	143	Pass
H	Head Back from Backline	40	46	44	Pass
I	Head Depth	178	188	185	Pass
J	Head Circumference	541	551	547	Pass
K	Buttock to Knee Length	514	540	528	Pass
L	Popliteal Height	343	369	356	Pass
M	Knee Pivot to floor height	392	409	403	Pass
N	Buttock Popliteal Length	416	442	433	Pass
O	Chest Depth w/o jacket	195	211	206	Pass
P	Foot Length	216	232	221	Pass
Q	Hip Breadth (w/pelvic plugs)	313	323	319	Pass
R	Arm Length	249	259	253	Pass
S	Knee Joint to seatback	477	493	486	Pass
V	Shoulder Width	341	357	344	Pass
W	Foot Width	78	94	85	Pass
Y	Chest Circumference w/jacket	851	881	867	Pass
Z	Waist Circumference	761	791	781	Pass

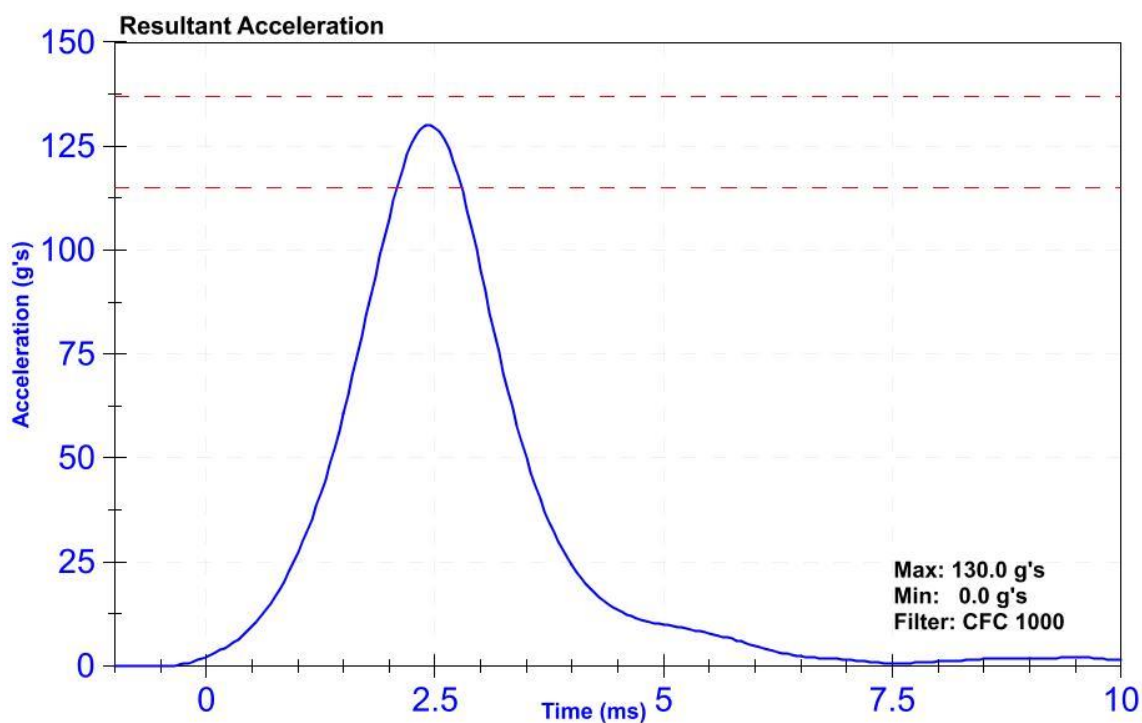
ATD Manufacturer	FTSS	Test Technician	C. Mantell
ATD Serial Number	DG8012	Laboratory Supervisor	K. Brogan

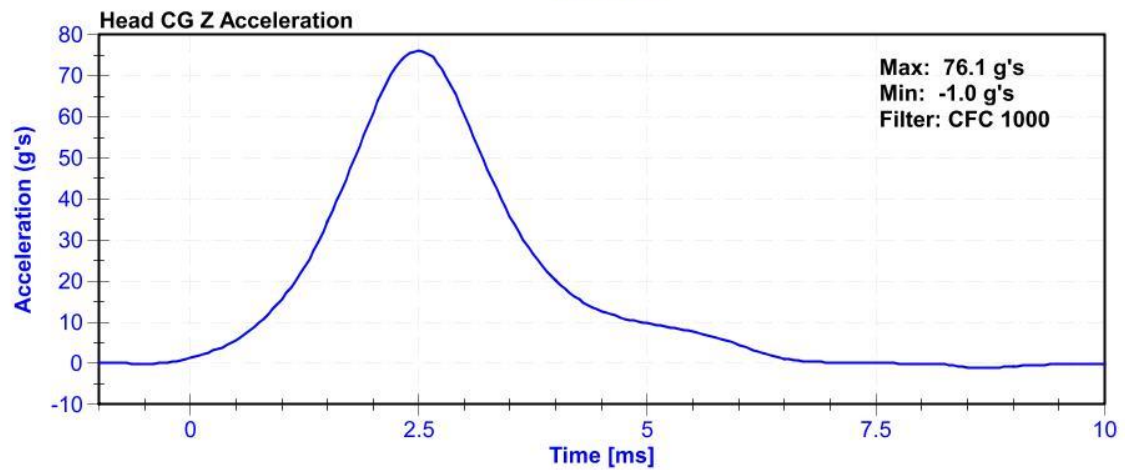
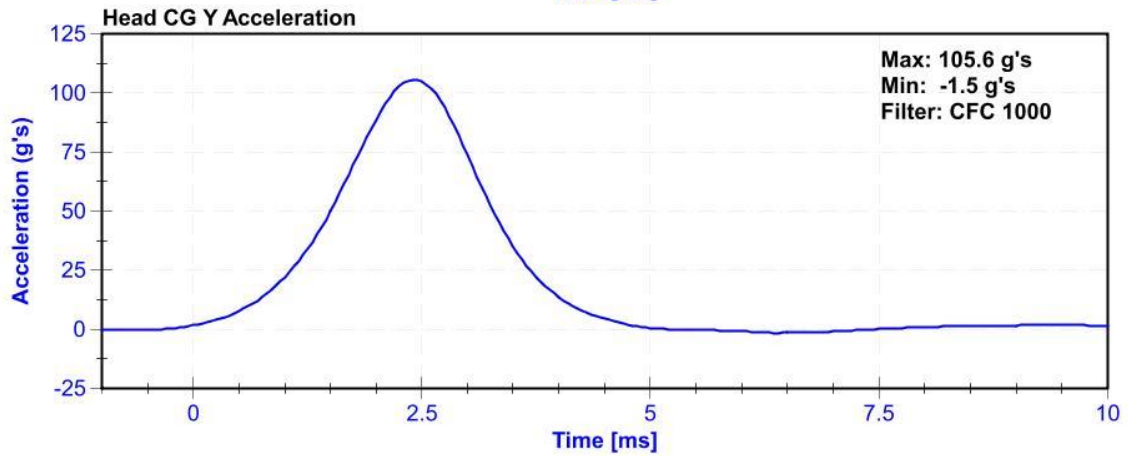
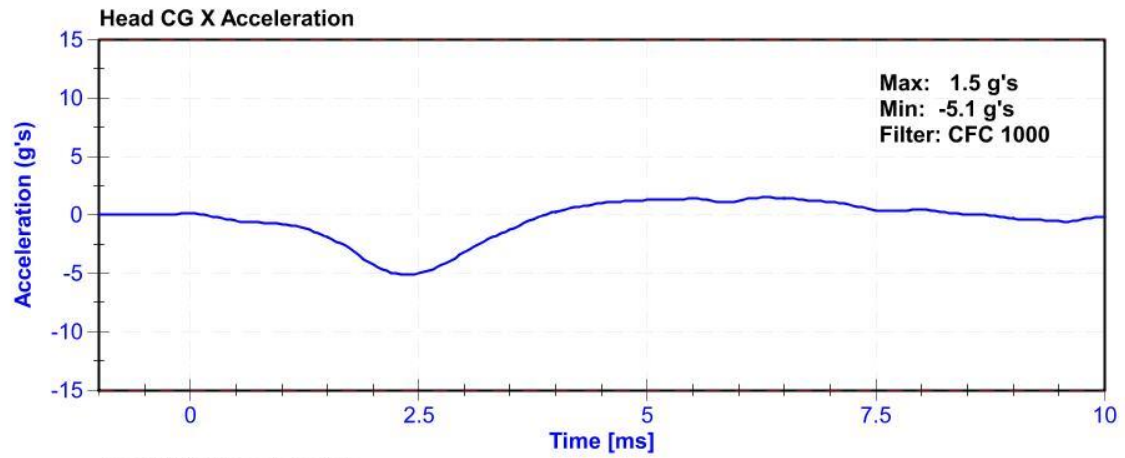
Results

Test Parameter	Minimum Specification	Maximum Specification	Unit	Result	Pass/Fail
Temperature	20.6	22.2	°C	22	Pass
Humidity	10	70	%	16.8	Pass
Resultant Acceleration	115	137	g's	130.0	Pass
Oscillation	0	15	%	1.6	Pass
Fore-Aft Acceleration	-15	15	g's	-5.1	Pass

Transducer Calibrations

Channel	Manufacturer	Serial Number	Calibration Date	Calibration Due Date
X Accelerometer	ENDEVCO 7264	AC-P74788	10/18/2018	4/18/2019
Y Accelerometer	ENDEVCO 7264CT	AC-P83432	10/18/2018	4/18/2019
Z Accelerometer	ENDEVCO 7264	AC-P83319	10/18/2018	4/18/2019





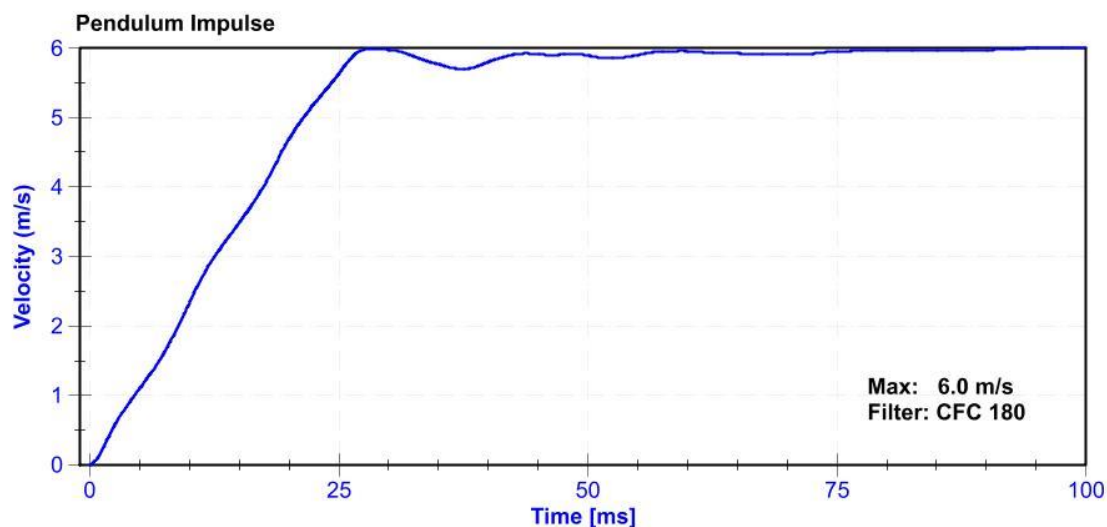
ATD Manufacturer	FTSS	Test Technician	C. Mantell
ATD Serial Number	DG8012	Laboratory Supervisor	K. Brogan

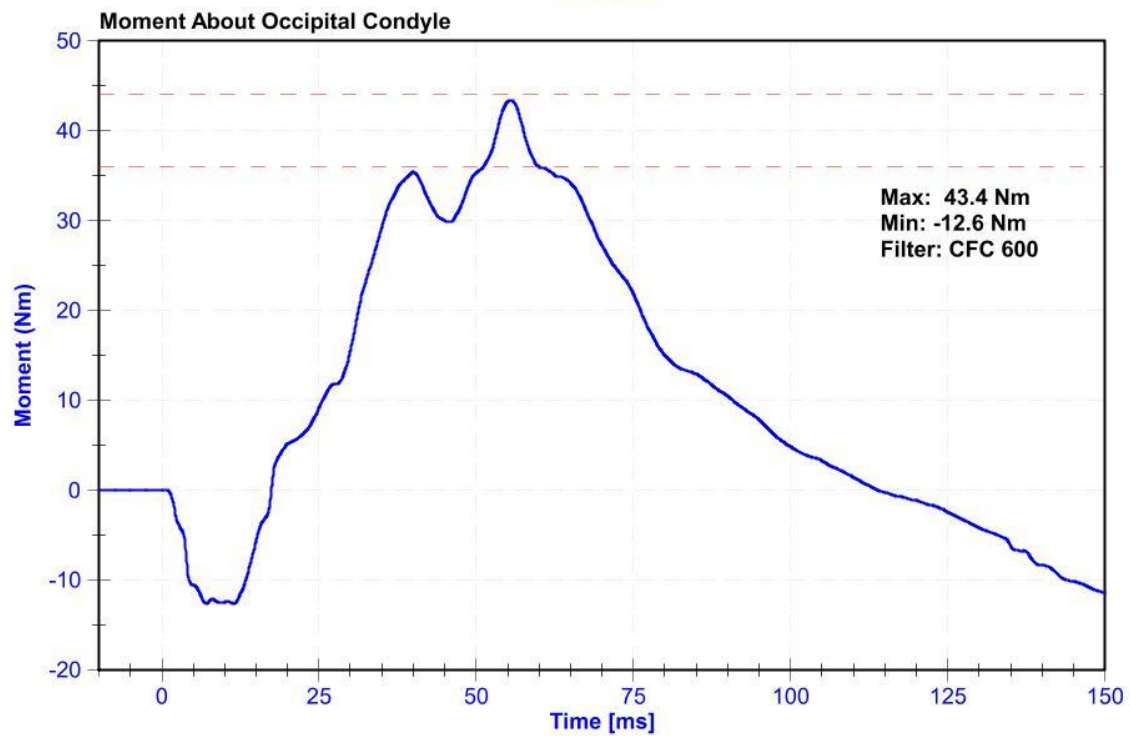
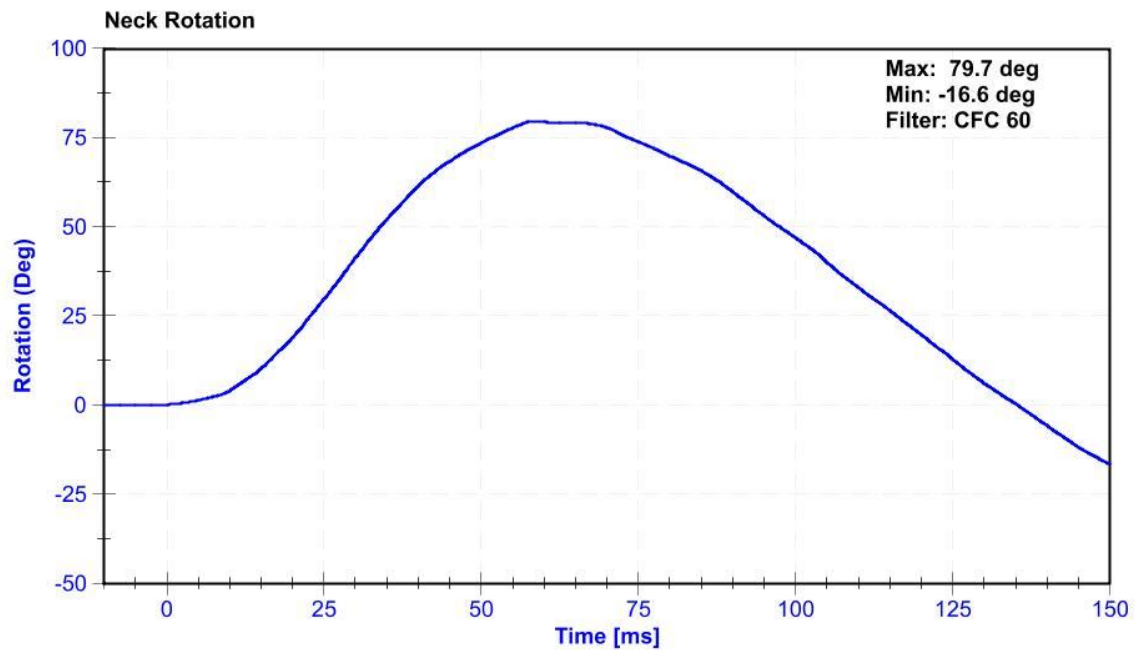
Results

Test Parameter	Minimum Specification	Maximum Specification	Unit	Result	Pass/Fail
Temperature	20.6	22.2	°C	22	Pass
Humidity	10	70	%	15.8	Pass
Velocity	5.51	5.63	m/s	5.514	Pass
Pendulum Impulse at 10ms	2.2	2.8	m/s	2.33	Pass
Pendulum Impulse at 15ms	3.3	4.1	m/s	3.49	Pass
Pendulum Impulse at 20ms	4.4	5.4	m/s	4.69	Pass
Pendulum Impulse at 25ms	5.4	6.1	m/s	5.63	Pass
Pendulum Impulse from 25 to 100ms	5.5	6.2	m/s	6.00	Pass
Neck Rotation	71	81	deg	79.7	Pass
Time at Maximum Rotation	50	70	ms	58.6	Pass
Moment about the OC	36	44	Nm	43.4	Pass
Moment Decay to 0 Nm	102	126	ms	113.9	Pass

Transducer Calibrations

Channel	Manufacturer	Serial Number	Calibration Date	Calibration Due Date
Pendulum Accelerometer	ENDEVCO 7231CT	AC-AH5M9 Pend	1/29/2019	1/29/2020
Pendulum Potentiometer	Denton 78051-342	DS-184Pend	11/1/2018	11/1/2019
Condyle Potentiometer	Denton 78051-342	DS-185Pend	11/1/2018	11/1/2019
Upper Neck Load Cell	Denton 1716	LC-2018 FY	9/28/2018	9/28/2019





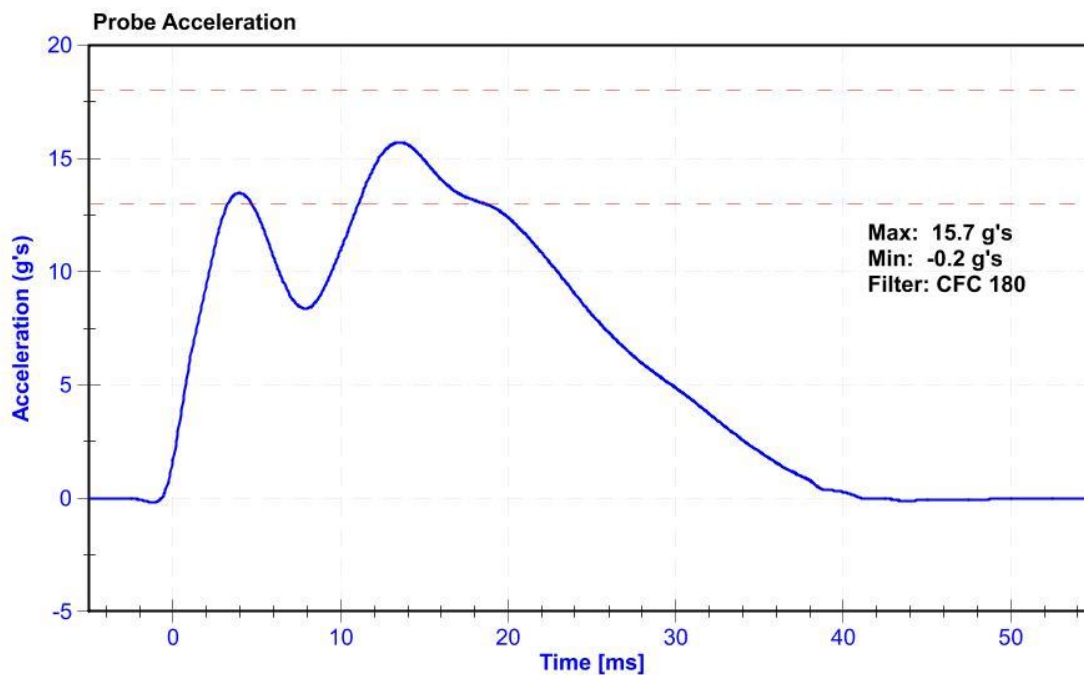
ATD Manufacturer	FTSS	Test Technician	K. Dutton
ATD Serial Number	DG8012	Laboratory Supervisor	K. Brogan

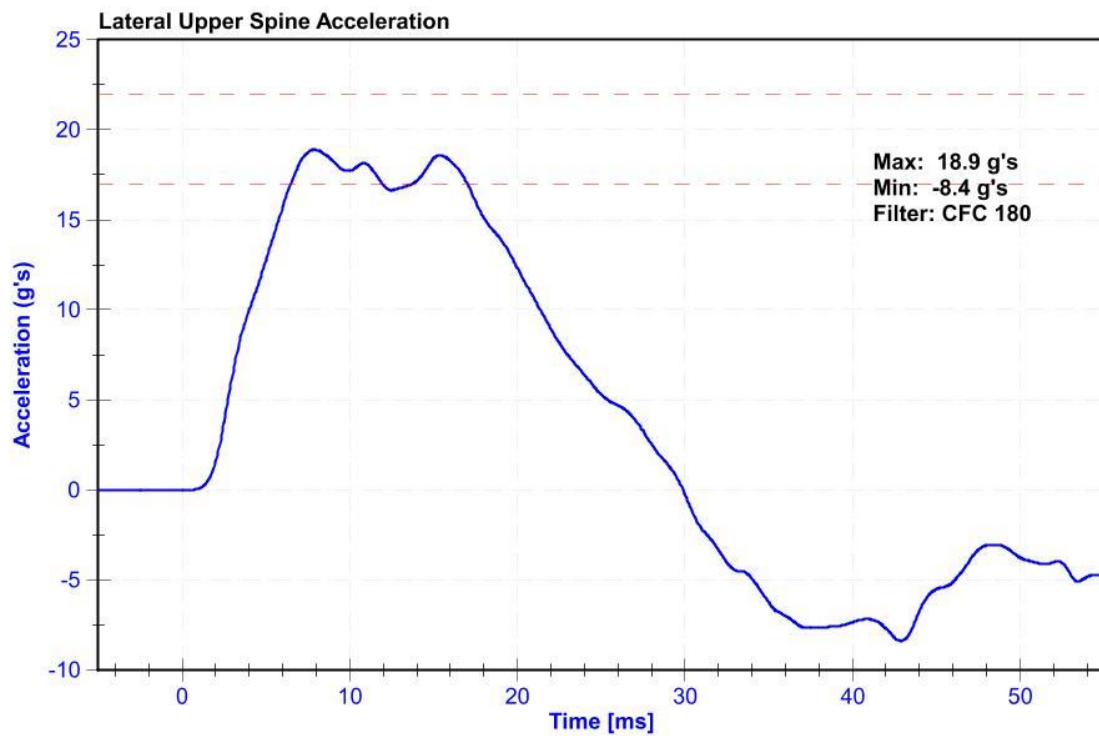
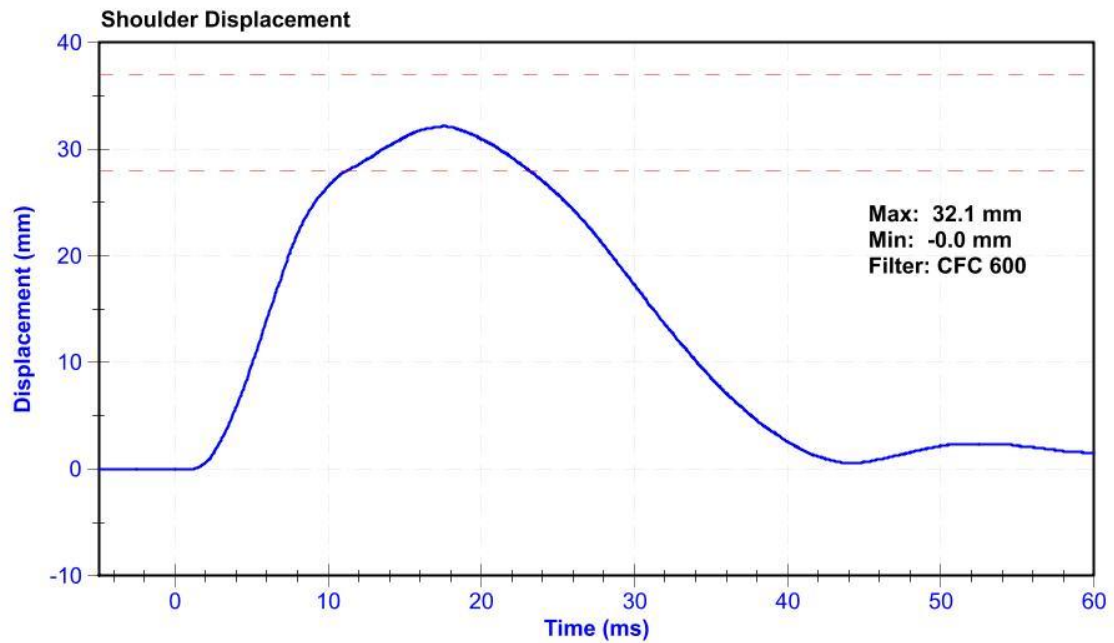
Results

Test Parameter	Minimum Specification	Maximum Specification	Unit	Result	Pass/Fail
Temperature	20.6	22.2	°C	22	Pass
Humidity	10	70	%	16.9	Pass
Velocity	4.2	4.4	m/s	4.37	Pass
Probe Acceleration	13	18	g's	15.7	Pass
Shoulder Deflection	28	37	mm	32.1	Pass
Lateral Upper Spine Acceleration	17	22	g's	18.9	Pass

Transducer Calibrations

Channel	Manufacturer	Serial Number	Calibration Date	Calibration Due Date
Pendulum Accelerometer	Endevco 7264C	AC-P94667	11/1/2018	11/1/2019
Shoulder Potentiometer	Servo 08TC1-3745	DS-1845GFE	10/11/2018	10/11/2019
Upper Spine Y Accelerometer	ENDEVCO 7264CT	AC-P64148	10/23/2018	4/23/2019





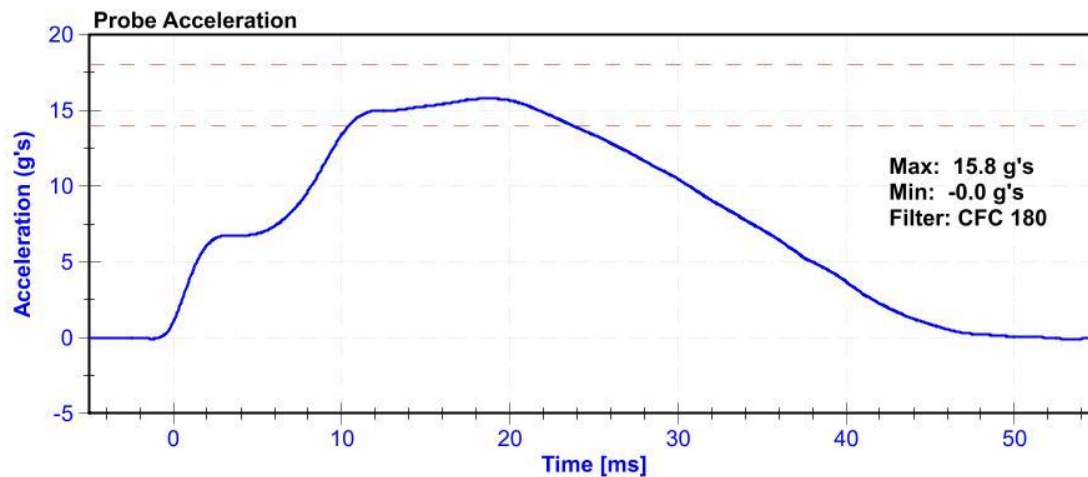
ATD Manufacturer	FTSS	Test Technician	D.Reinhard
ATD Serial Number	DG-8012	Laboratory Supervisor	K. Brogan

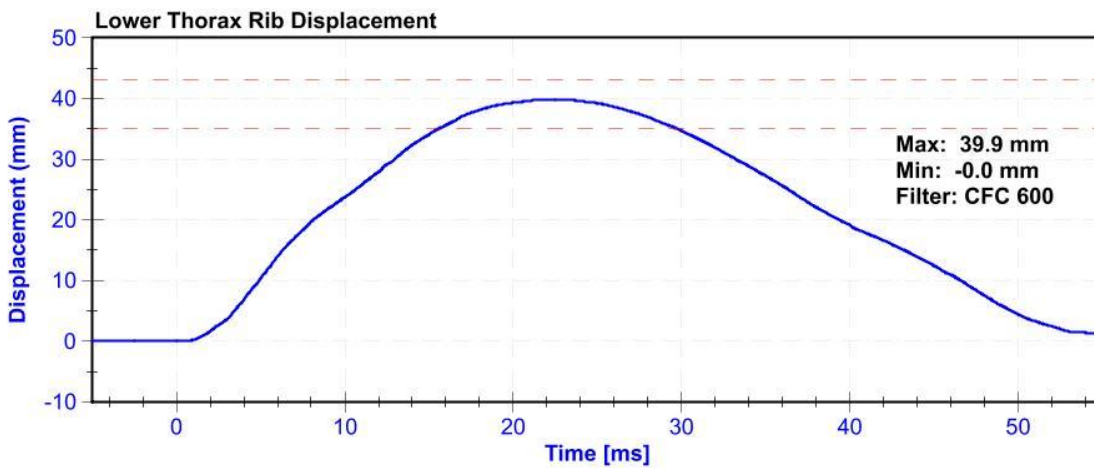
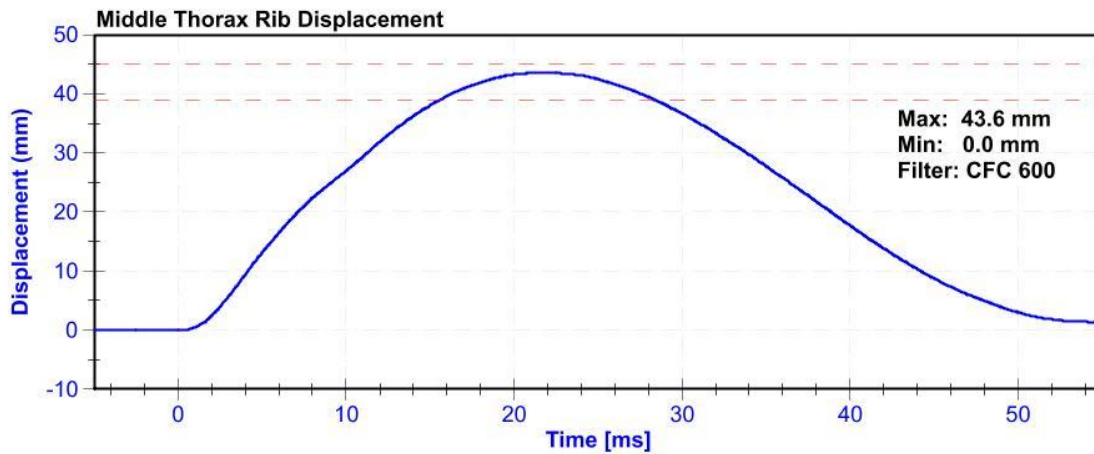
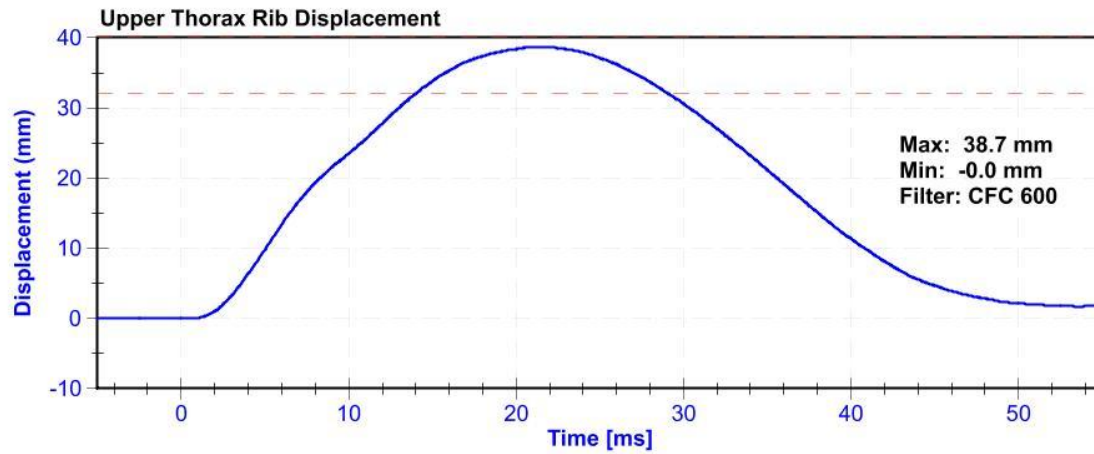
Results

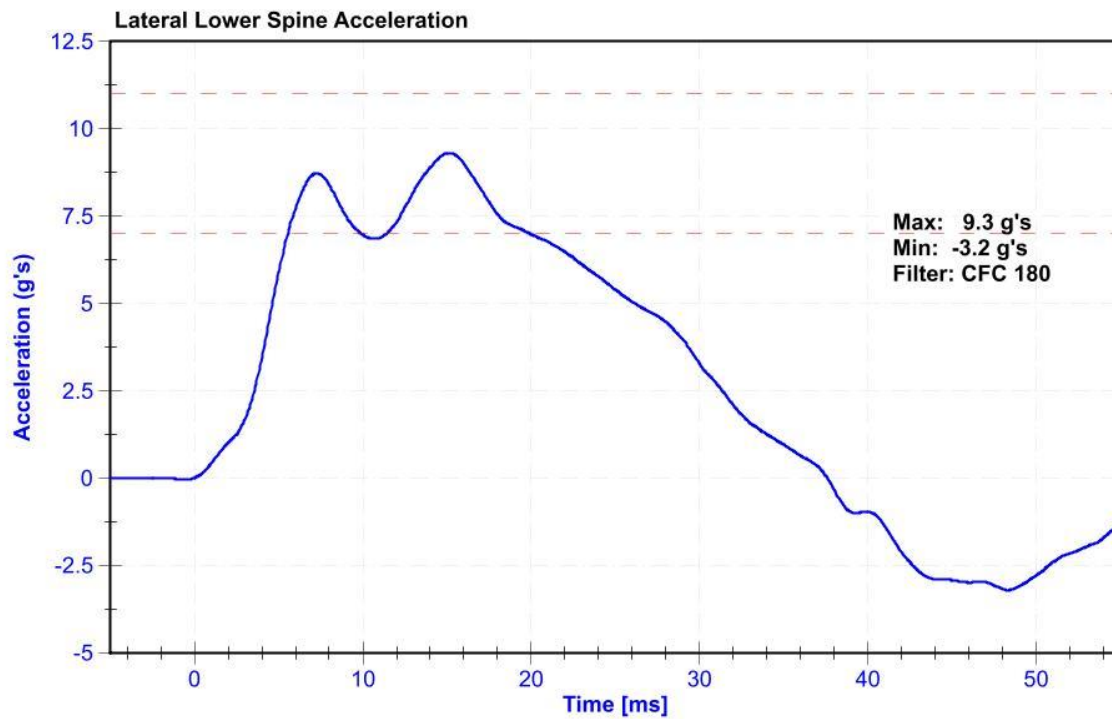
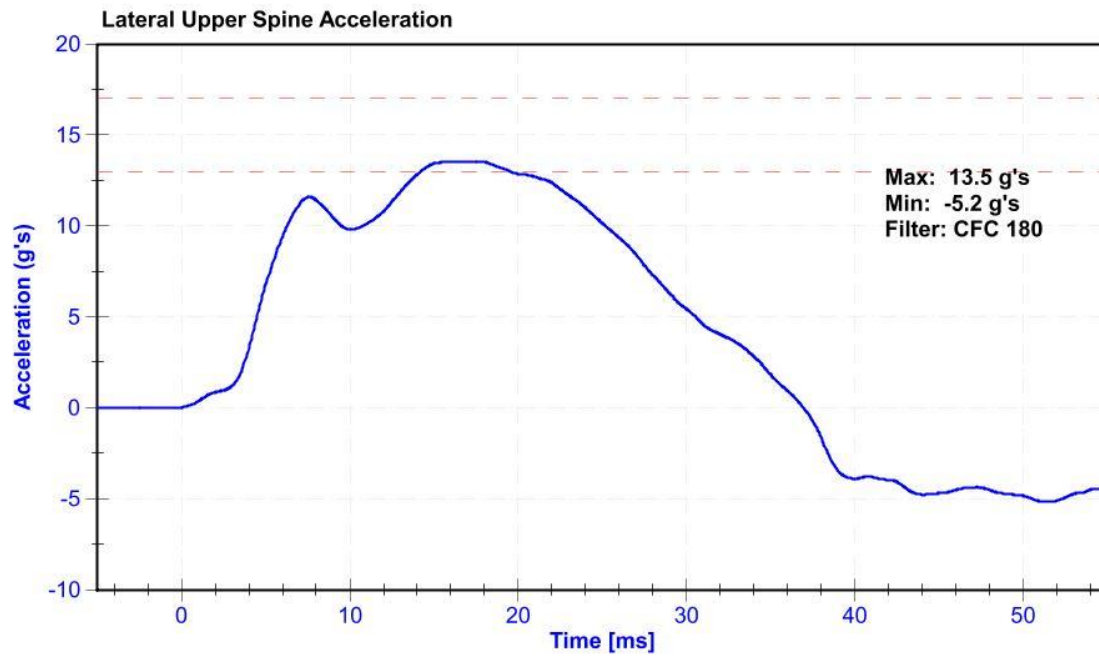
Test Parameter	Minimum Specification	Maximum Specification	Unit	Result	Pass/Fail
Temperature	20.6	22.2	°C	20.9	Pass
Humidity	10	70	%	17.3	Pass
Velocity	4.2	4.4	m/s	4.35	Pass
Probe Acceleration	14	18	g's	15.8	Pass
Lateral Upper Spine Acceleration	13	17	g's	13.5	Pass
Lateral Lower Spine Acceleration	7	11	g's	9.3	Pass
Upper Thorax Rib Deflection	32	40	mm	38.7	Pass
Middle Thorax Rib Deflection	39	45	mm	43.6	Pass
Lower Thorax Rib Deflection	35	43	mm	39.9	Pass

Transducer Calibrations

Channel	Manufacturer	Serial Number	Calibration Date	Calibration Due Date
Pendulum Accelerometer	Endevco 7264C	AC-P94667	11/1/2018	11/1/2019
Upper Spine Y Accelerometer	ENDEVCO 7264CT	AC-P64148	10/23/2018	4/23/2019
Lower Spine Y Accelerometer	ENDEVCO 7264CT	AC-P51699	10/16/2018	4/16/2019
Upper Thorax Rib Potentiometer	Servo 1246	DS-2165GFE	5/15/2018	5/15/2019
Middle Thorax Rib Potentiometer	Servo 08TC1-3621	DS-45 GFE	10/12/2018	10/12/2019
Lower Thorax Rib Potentiometer	Servo 08TC1-3787	DS-011GFE	10/12/2018	10/12/2019







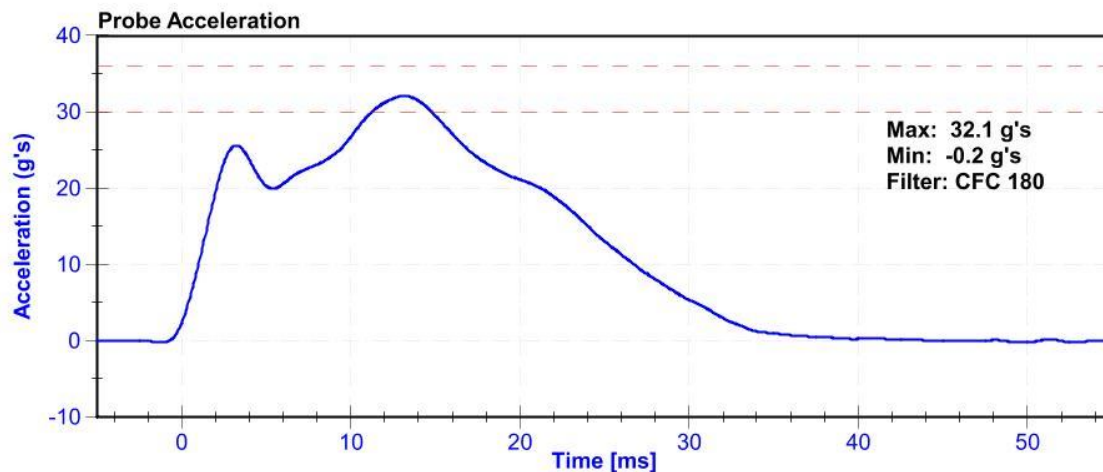
ATD Manufacturer	FTSS	Test Technician	K. Dutton
ATD Serial Number	DG8012	Laboratory Supervisor	K. Brogan

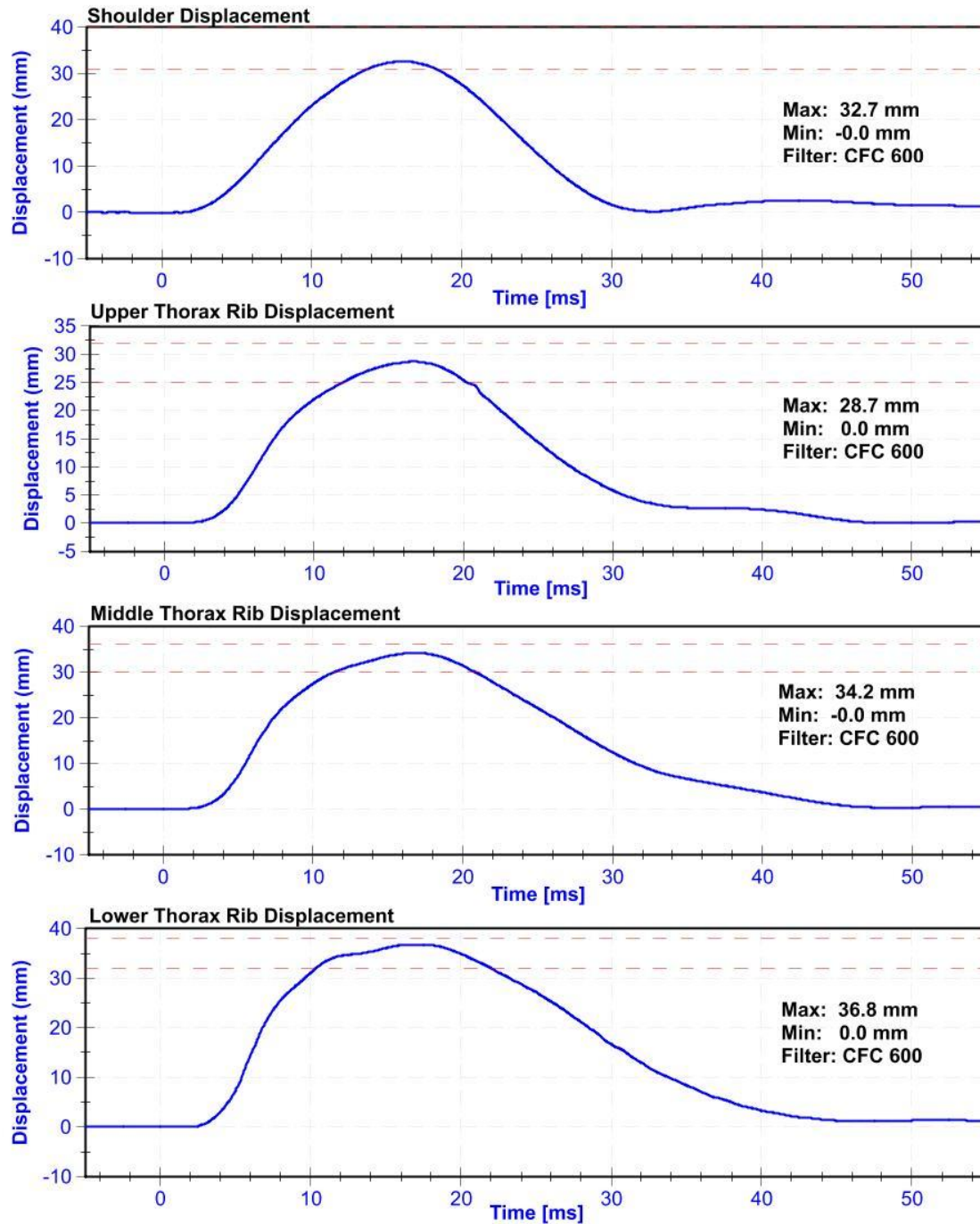
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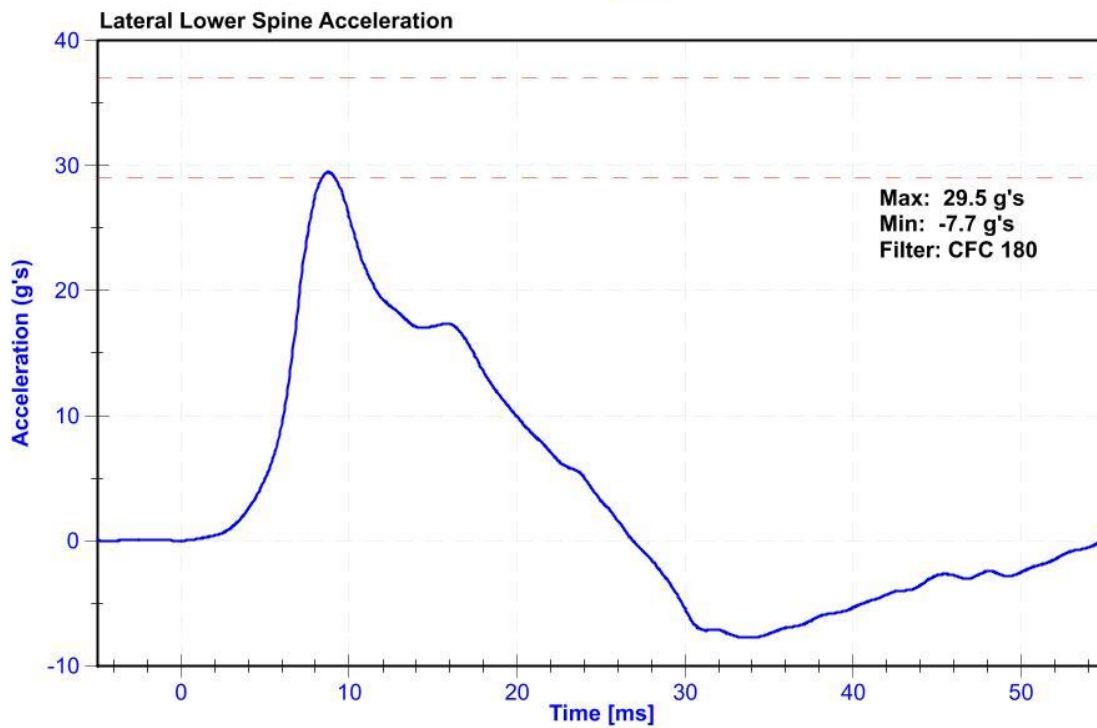
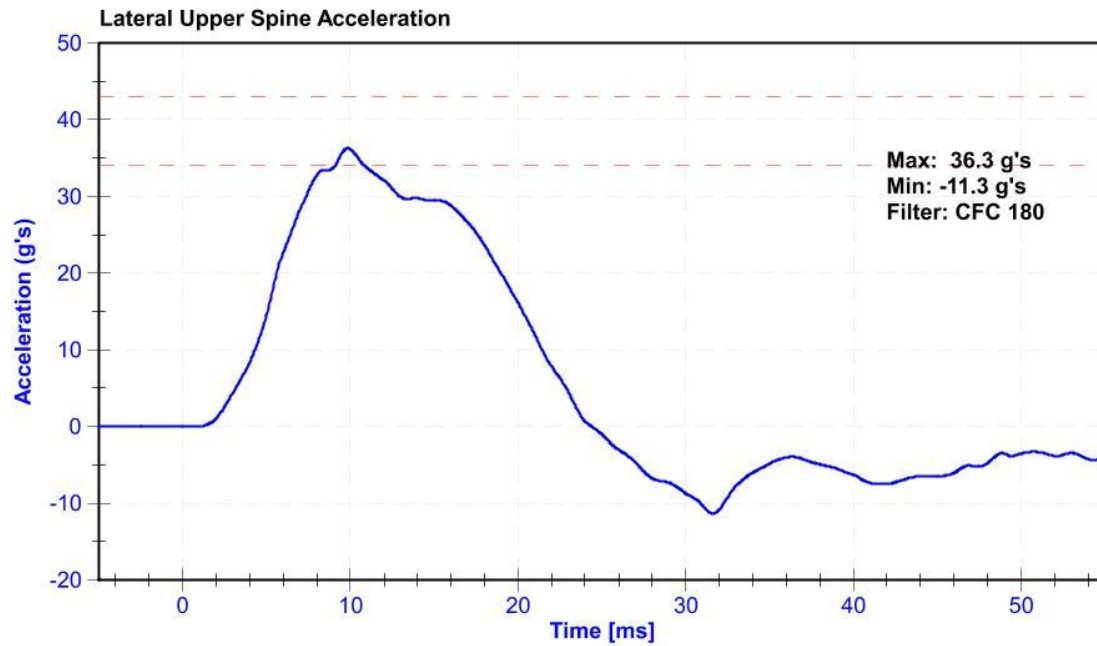
Test Parameter	Minimum Specification	Maximum Specification	Unit	Result	Pass/Fail
Temperature	20.6	22.2	°C	22.0	Pass
Humidity	10	70	%	17.6	Pass
Velocity	6.6	6.8	m/s	6.61	Pass
Probe Acceleration after 5 ms	30	36	g's	32.1	Pass
Lateral Upper Spine Acceleration	34	43	g's	36.3	Pass
Lateral Lower Spine Acceleration	29	37	g's	29.5	Pass
Shoulder Deflection	31	40	mm	32.7	Pass
Upper Thorax Rib Deflection	25	32	mm	28.7	Pass
Mid Thorax Rib Deflection	30	36	mm	34.2	Pass
Lower Thorax Rib Deflection	32	38	mm	36.8	Pass

Transducer Calibrations

Channel	Manufacturer	Serial Number	Calibration Date	Calibration Due Date
Pendulum Accelerometer	Endevco 7264C	AC-P94667	11/1/2018	11/1/2019
Upper Spine T1 Y Accelerometer	ENDEVCO 7264CT	AC-P64148	10/23/2018	4/23/2019
Upper Spine T12 Y Accelerometer	ENDEVCO 7264CT	AC-P51699	10/16/2018	4/16/2019
Shoulder Potentiometer	Servo 08TC1-3745	DS-1845GFE	10/11/2018	10/11/2019
Upper Thorax Rib Potentiometer	Servo 1246	DS-2165GFE	5/15/2018	5/15/2019
Middle Thorax Rib Potentiometer	Servo 08TC1-3621	DS-45 GFE	10/12/2018	10/12/2019
Lower Thorax Rib Potentiometer	Servo 08TC1-3787	DS-011GFE	10/12/2018	10/12/2019







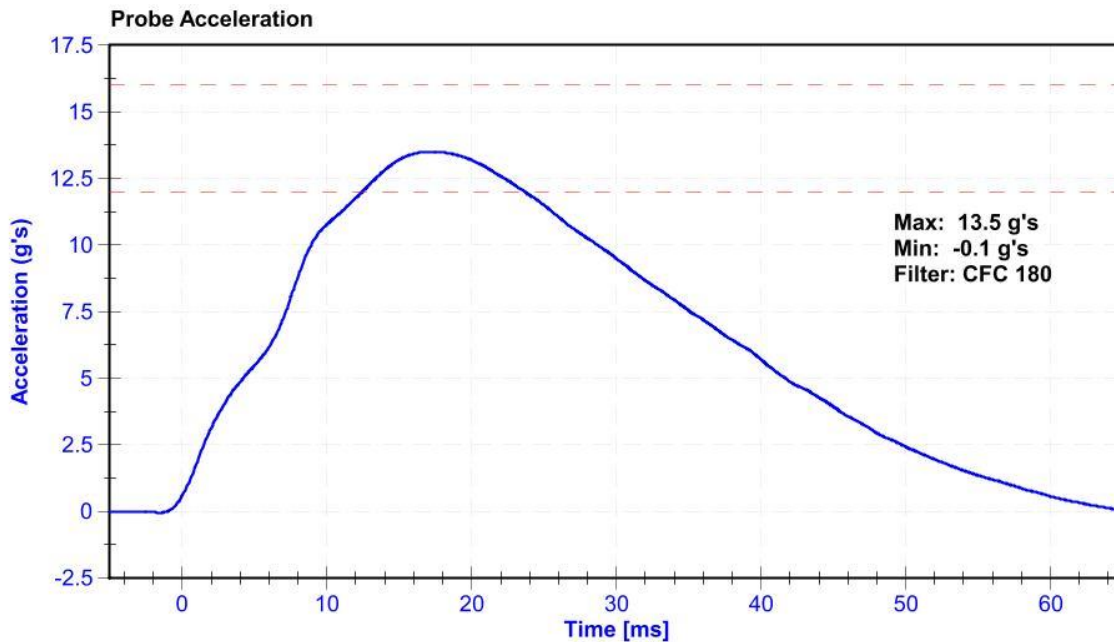
ATD Manufacturer	FTSS	Test Technician	D.Reinhard
ATD Serial Number	DG8012	Laboratory Supervisor	K. Brogan

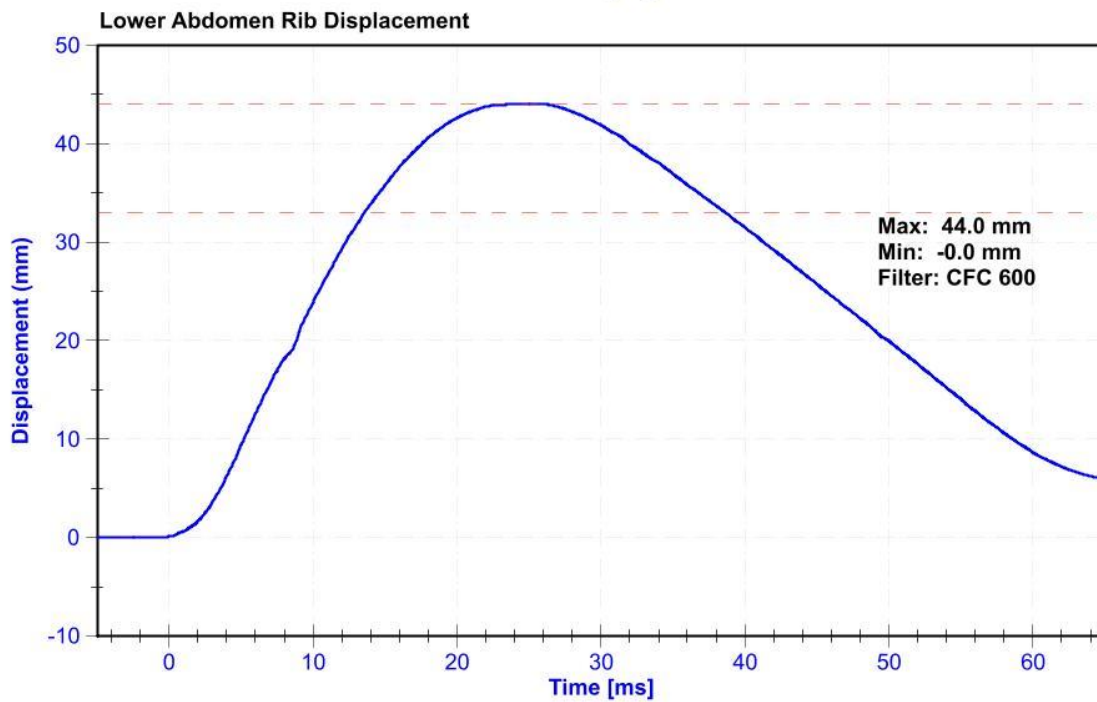
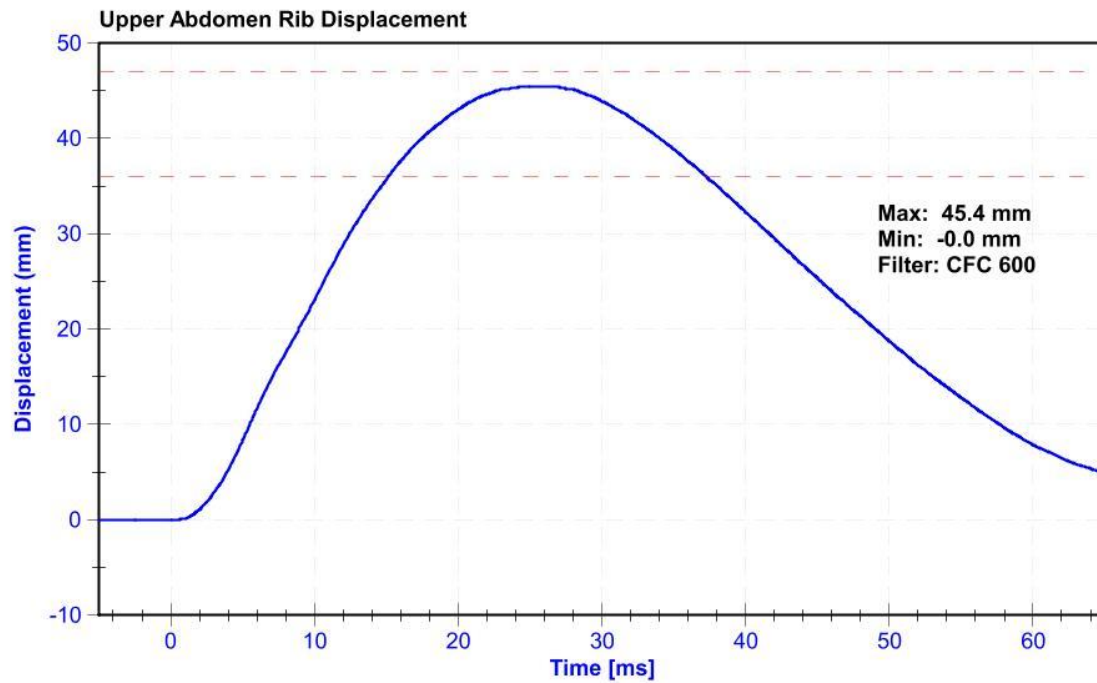
Results

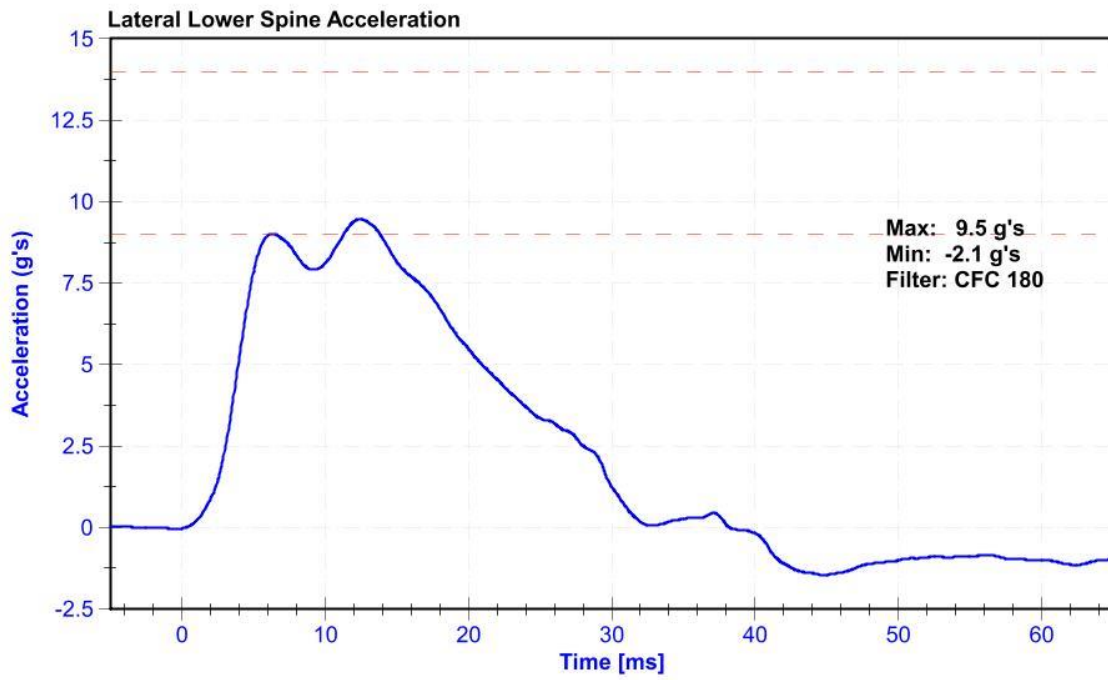
Test Parameter	Minimum Specification	Maximum Specification	Unit	Result	Pass/Fail
Temperature	20.6	22.2	°C	22.0	Pass
Humidity	10	70	%	18.5	Pass
Velocity	4.2	4.4	m/s	4.36	Pass
Probe Acceleration	12	16	g's	13.5	Pass
Lateral Lower Spine Acceleration	9	14	g's	9.5	Pass
Upper Abdomen Rib Deflection	36	47	mm	45.4	Pass
Lower Abdomen Rib Deflection	33	44	mm	44.0	Pass

Transducer Calibrations

Channel	Manufacturer	Serial Number	Calibration Date	Calibration Due Date
Probe Accelerometer	Endevco 7264C	AC-P94667	11/1/2018	11/1/2019
Lower Spine Y Accelerometer	ENDEVCO 7264CT	AC-P51699	10/16/2018	4/16/2019
Upper Abdomen Rib Potentiometer	Servo 08TC1-3725	DS-008GFE	10/11/2018	10/11/2019
Lower Abdomen Rib Potentiometer	Servo 08TC1-3745	DS-1774GFE	10/12/2018	10/12/2019







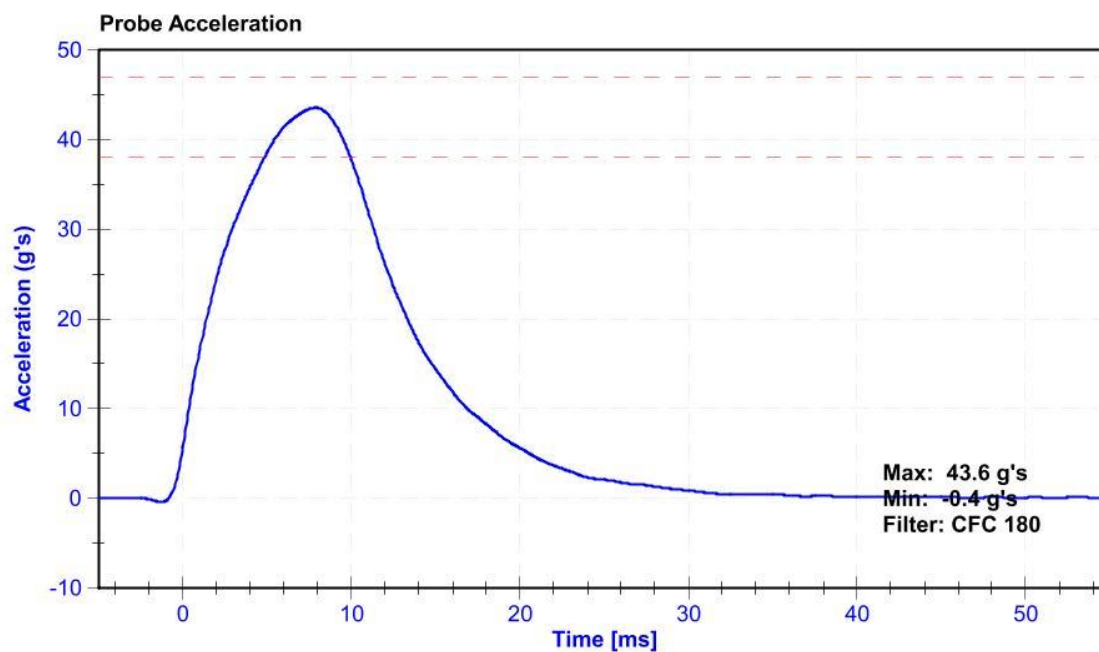
ATD Manufacturer	FTSS	Test Technician	K. Dutton
ATD Serial Number	DG8012	Laboratory Supervisor	K. Brogan

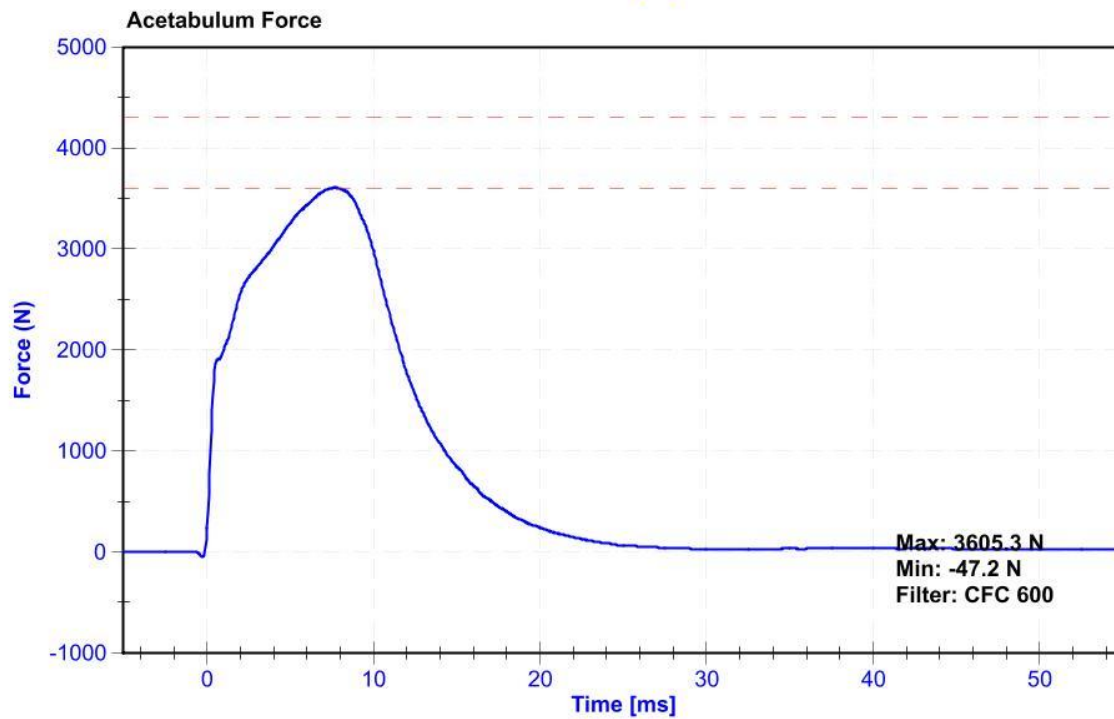
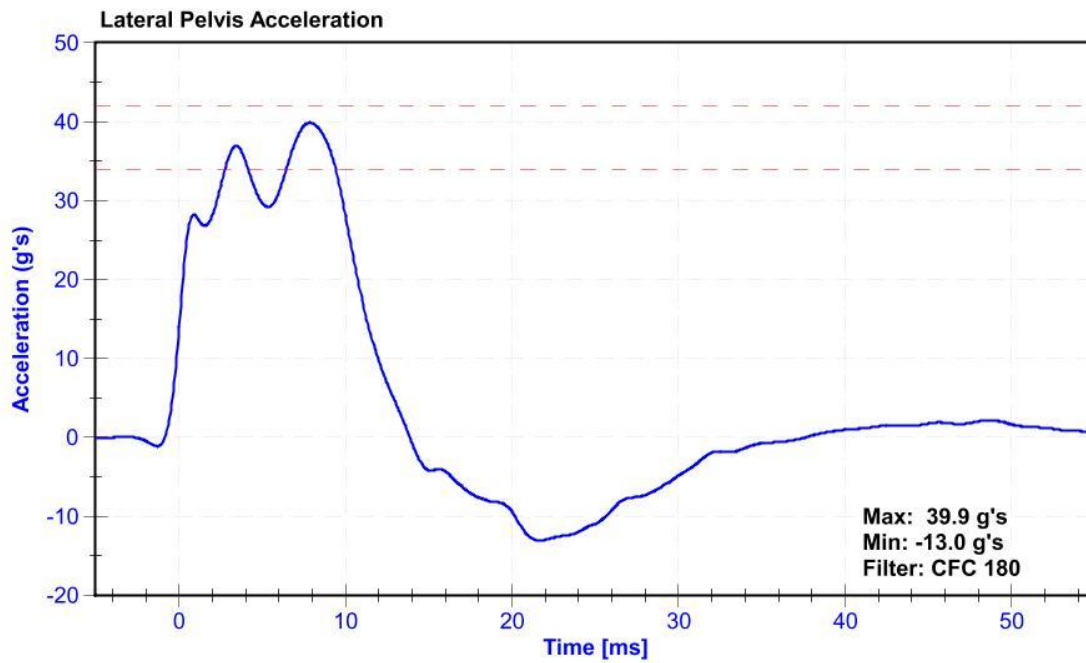
Results

Test Parameter	Minimum Specification	Maximum Specification	Unit	Result	Pass/Fail
Temperature	20.6	22.2	°C	22	Pass
Humidity	10	70	%	16.7	Pass
Velocity	6.6	6.8	m/s	6.63	Pass
Probe Acceleration	38	47	g's	43.6	Pass
Lateral Pelvis Acceleration after 6ms	34	42	g's	39.9	Pass
Acetabulum Force	3600	4300	N	3605.3	Pass

Transducer Calibrations

Channel	Manufacturer	Serial Number	Calibration Date	Calibration Due Date
Pendulum Accelerometer	Endevco 7264C	AC-P94667	11/1/2018	11/1/2019
Pelvis Y Accelerometer	ENDEVCO 7264CT	AC-P51875	10/17/2018	4/17/2019
Acetabulum Load Cell	Denton 3249J	LC-4986Fy	6/4/2018	6/4/2019
Certification Plug	Humanetics	11461	8/31/2016	N/A
Crash Test Plug	Humanetics	11960	2/2/2018	N/A







Crash Plys

3-5-19

SID-IIs Pelvis Plug Certification Test

Plug S/N 11960

Test Number 6174

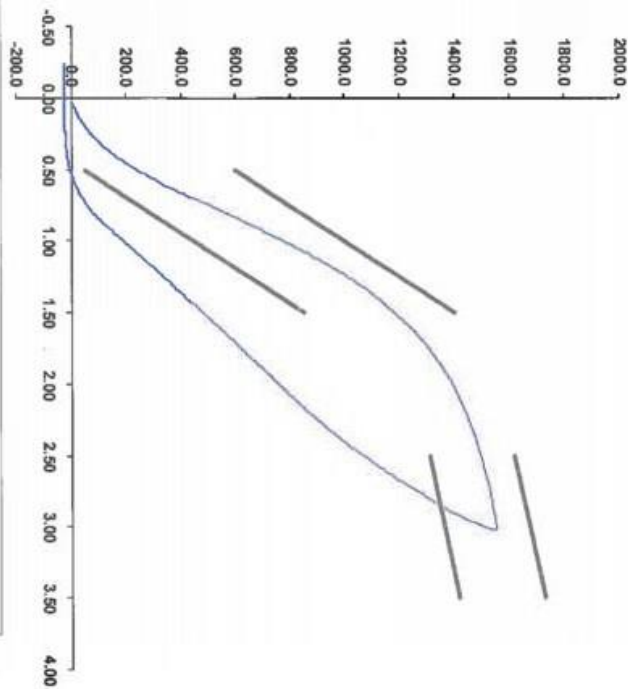
Report Number 6191

Test Date 2/2/2018 10:23:20 AM

Force (-N) vs Extension (-mm)

Test Results	Spec Min	Spec Max
Force @ 0.5 mm (N)	244.27	50.00
Force @ 1.5 mm (N)	1,178.31	890.00
Force @ 2.5 mm (N)	1,494.32	1,306.00
Force @ 3.0 mm (N)	1,552.46	1,673.00

Toeing Machine STM-20 5965542	1000
Load Cell S/N (F1360947), Units (LBS)	
Crosshead Speed (mm/min) or Rate	127
Extension or Position Measured by	XHD_100 (XHD100)



Operator

Part Number 180-4450

Template No 107 02-Feb-18
SACO Research

By: *VC* Date: *2/2/18*

SACO Research 41735 Elm St. #401 Murrieta, CA 92562 Tel 310-694-2082 FAX



Test 4
3-5-19

SID-11s Pelvis Plug Certification Test

Force (-N) vs Extension (-mm)

Plug S/N 11461

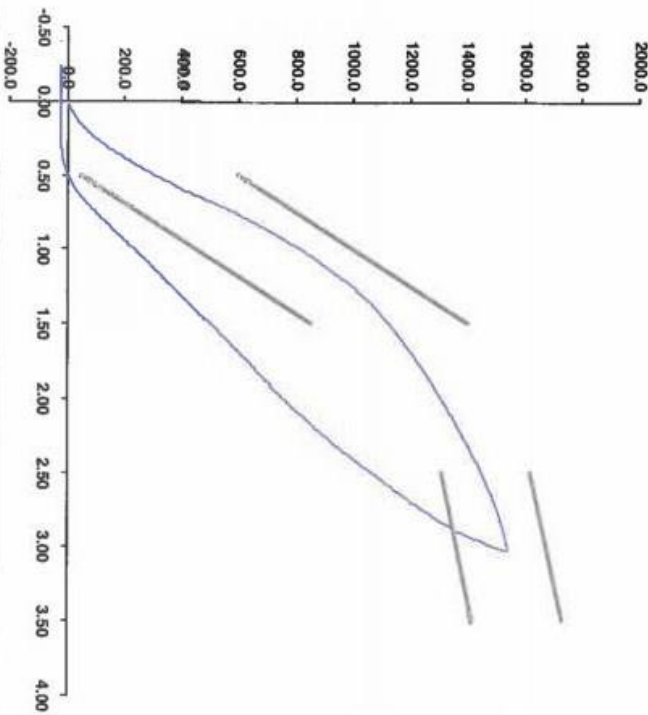
Test Number 2976

Report Number 2973

Test Date 8/31/2016 8:48:14 AM

Test Results		
	Spec Min	Spec Max
Force @ 0.5 mm (N)	50.00	600.00
Force @ 1.5 mm (N)	850.00	1,400.00
Force @ 2.5 mm (N)	1,306.00	1,618.00
Force @ 3.0 mm (N)	1,361.00	1,673.00

Testing Machine STM-20 5965542	Load Cell S/N (T1240813), Units (LBS)	1000
Crosshead Speed (mm/min) or Rate	12.7	
Extension or Position Measured by	XHD-100 (XHD100)	



Operator DC

Part Number 180-4450

31-Aug-16

Template No 107
SACO Research

By: *DC*

Date: 8/31/16

SACO Research 41735 Elm St, #401 Murietta, CA 92562 Tel 310-694-2082 FAX

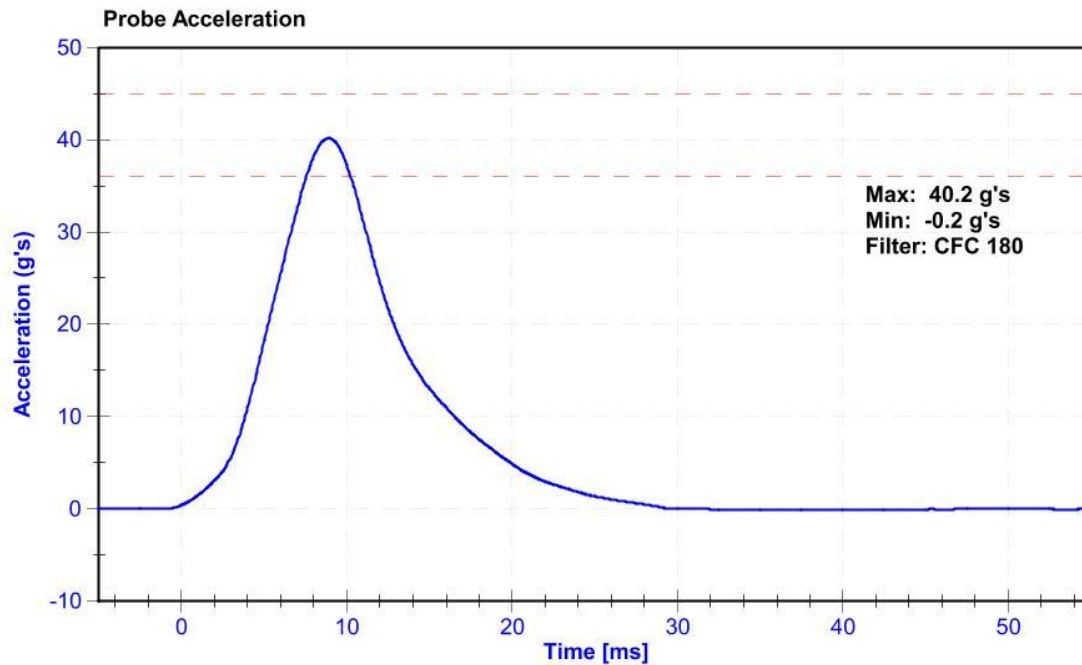
ATD Manufacturer	FTSS	Test Technician	D.Reinhard
ATD Serial Number	DG8012	Laboratory Supervisor	K.Brogan

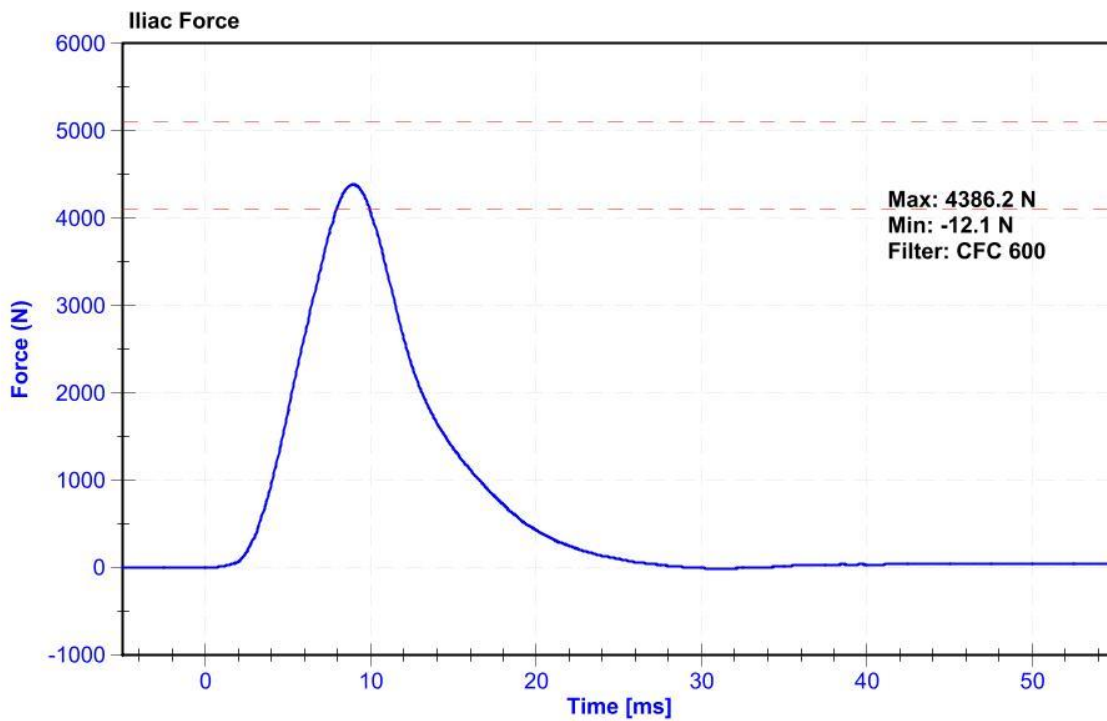
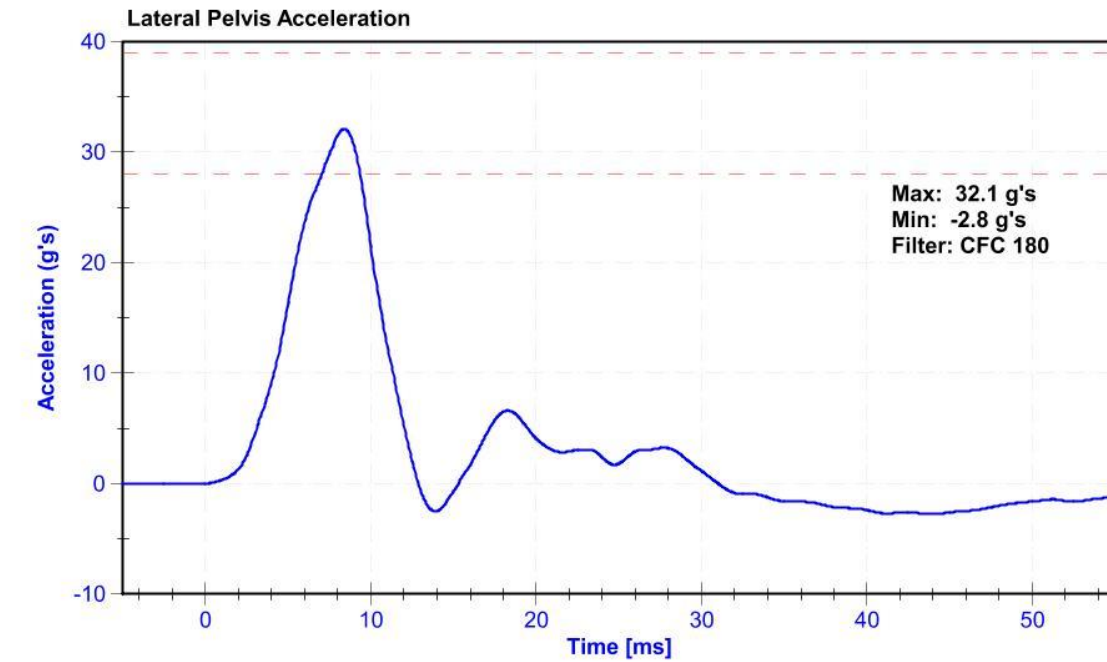
Results

Test Parameter	Minimum Specification	Maximum Specification	Unit	Result	Pass/Fail
Temperature	20.6	22.2	°C	22.0	Pass
Humidity	10	70	%	17.0	Pass
Velocity	4.2	4.4	m/s	4.39	Pass
Probe Acceleration	36	45	g's	40.2	Pass
Lateral Pelvis Acceleration	28	39	g's	32.1	Pass
Iliac Force	4100	5100	N	4386.2	Pass

Transducer Calibrations

Channel	Manufacturer	Serial Number	Calibration Date	Calibration Due Date
Pendulum Accelerometer	Endevco 7264C	AC-P94667	11/1/2018	11/1/2019
Pelvis Y Accelerometer	ENDEVCO 7264CT	AC-P51875	10/17/2018	4/17/2019
Iliac Load Cell	DENTON 3228J	LC-279Fy	10/4/2018	10/4/2019





APPENDIX D

TEST EQUIPMENT AND INSTRUMENTATION CALIBRATION DATA

Table 1 – Dummy Instrumentation (SID-IIs)

			SID-IIs S/N: DG8012			
			Serial Number	Manufacturer	Calibration Date	
Head Accelerometers			X	AC-P74788	ENDEVCO	10/18/2018
			Y	AC-P83432	ENDEVCO	10/18/2018
			Z	AC-P83319	ENDEVCO	10/18/2018
Head Accelerometers - Redundant			X	AC-P80334	ENDEVCO	10/18/2018
			Y	AC-P63841	ENDEVCO	1/21/2019
			Z	AC-P83322	ENDEVCO	10/18/2018
Displacement Potentiometer	Shoulder		Y			
	Thoracic Rib	Upper	Y	DS-2165GFE	Servo	5/15/2018
		Middle	Y	DS-45 GFE	Servo	10/12/2018
		Lower	Y	DS-011GFE	Servo	10/12/2018
	Abdominal Rib	Upper	Y	DS-008GFE	Servo	10/11/2018
		Lower	Y	DS-1774GFE	Servo	10/12/2018
Lower Spine Accelerometers (T12)			X	AC-P45019	ENDEVCO	10/17/2018
			Y	AC-P51699	ENDEVCO	10/16/2018
			Z	AC-P51685	ENDEVCO	10/17/2018
Acetabulum Load Cell			Y	LC-4986Fy	DENTON	6/4/2018
Lilac Wing Load Cell			Y	LC-279Fy	DENTON	10/4/2018
Pelvis Plug (Struck Side)				11420	SACO	8/29/2016
Pelvis Plug (Non-Struck Side)						

Table 2 – Vehicle Instrumentation

Vehicle Instrumentation		Serial Number	Manufacturer	Calibration Date
Vehicle Center of Gravity	X	AC-A255840	MSI 1201-1000	1/17/2019
Vehicle Center of Gravity	Y	AC-A255844	MSI 1201-1000	1/17/2019
Vehicle Center of Gravity	Z	AC-A255859	MSI 1201-1000	1/17/2019
Left Floor Sill	Y	AC-A280977	MSI 1201-1000	11/23/2018
A-Pillar Sill	Y	AC-A280323	MSI 1201-1000	11/14/2018
A-Pillar Low	Y	AC-A280934	MSI 1201-1000	11/24/2018
A-Pillar Mid	Y	AC-A280915	MSI 1201-1000	11/21/2018
B-Pillar Sill	Y	AC-A280906	MSI 1201-1000	11/21/2018
B-Pillar Low	Y	AC-A280210	MSI 1201-1000	11/13/2018
B-Pillar Mid	Y	AC-A280922	MSI 1201-1000	11/21/2018
Driver Seat	Y	AC-A280346	MSI 1201-1000	11/14/2018
Engine Top	X	AC-A280325	MSI 1201-1000	11/14/2018
Engine Top	Y	AC-A280900	MSI 1201-1000	11/21/2018
Firewall	Y	AC-A280912	MSI 1201-1000	11/21/2018
Right Roof	Y	AC-A280317	MSI 1201-1000	11/14/2018
Right Floor Sill	Y	AC-A280209	MSI 1201-1000	11/16/2018
Rear Floorpan	X	AC-A280928	MSI 1201-1000	11/22/2018
Rear Floorpan	Y	AC-A281012	MSI 1201-1000	11/26/2018

Table 3 – Pole Instrumentation

Pole Instrumentation	Serial Number	Manufacturer	Calibration Date
Load Cell 1	LC-18879	Interface 1220-FS	8/3/2018
Load Cell 2	LC-18852	Interface 1220-FS	8/3/2018
Load Cell 3	LC-46955	Interface 1220-FS	8/3/2018
Load Cell 4	LC-18882	Interface 1220-FS	8/3/2018
Load Cell 5	LC-18864	Interface 1220-FS	8/3/2018
Load Cell 6	LC-18847	Interface 1220-FS	8/3/2018
Load Cell 7	LC-62086	Interface 1220-FS	8/3/2018
Load Cell 8	LC-46962	Interface 1220-FS	8/3/2018