# NEW CAR ASSESSMENT PROGRAM (NCAP) DYNAMIC ROLLOVER RESISTANCE TEST

#### FCA US LLC

2019 Jeep Wrangler Unlimited 4WD

TEST NUMBER: 19-13

#### Final Report 11 April 2019



Prepared by:

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Prepared for:

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Report Prepared by:

John Lenkeit, Program Manager	Date:	11 April 2019
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An NCAP Dynamic Rollover Maneuver (Fishhook) Test was conducted on a 2019 Jeep Wrangler Unlimited 4WD at Dynamic Research, Inc. on March 20, 2019. The vehicle did not experience two-wheel lift. The vehicle's steering angle at 0.3 g lateral acceleration at 50 mph was 43.3 degrees.					
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# Section I

Beginning with the 2006 fiscal year, the National Highway Traffic Safety Administration (NHTSA) has engaged Dynamic Research, Inc. (DRI) of Torrance, CA to conduct dynamic rollover testing and gather data from that testing as part of NHTSA's New Car Assessment Program (NCAP).

The purpose of the testing reported herein was to determine if a typical 2019 Jeep Wrangler Unlimited 4WD would experience tip-up, defined as simultaneous two-wheel lift of two inches or more at an entry speed of 50 mph or less in the Fishhook Procedure developed by NHTSA. This procedure may be found at www.regulations.gov, docket item NHTSA-2006-26555-0136.

The testing reported herein was accomplished under contract DTNH22-14-D-00332. The task order is entitled, "New Car Assessment Program (NCAP) Non-Destructive Vehicle Testing and Data Gathering."

# Section II VEHICLE PREPARATION

#### A. TEST VEHICLE

The test vehicle was new or in as-new condition, meaning the vehicle had been driven no more than 500 miles prior to the start of dynamic rollover testing. It was acquired through a commercial rental/leasing company. Details of the test vehicle are given in Table 1.

#### B. TIRES

All tires used were new, and of the same make, model, size, and DOT specification of those installed on the vehicle when purchased new. Tire inflation pressures were in accordance with the recommendations indicated on each vehicle's identification placard. To further reduce the possibility of tire debeading, the tires were mounted to the rims without the use of tire mounting lubricant. Tire specifications are listed in Table 2.

#### C. VEHICLE LOADING

The multi-passenger load, described in the Fishhook Procedure, was used for all tests. The load and positioning of the load in the vehicle are listed in Table 3.

In addition to water dummies, the loading included instrumentation, a steering machine, and outriggers. Test vehicle bumper assemblies were removed for outrigger installation. The reduction in vehicle weight due to the removal of the bumpers was offset by the additional weight of the outriggers and their mounting system. The outrigger system typically outweighs the bumper assemblies.

General Data						
Model year, make, model 2019 Jeep Wrangler Unlimited 4WD						
VIN	1C4HJXEG5KW53xxxx					
Body style	MPV					
Number of doors	4					
Trim level	LIMITED	SAHARA				
Seating positions	Front: 2 <sup>nd</sup> row 3 <sup>rd</sup> row 4 <sup>th</sup> row 5 <sup>th</sup> ro				5 <sup>th</sup> row	
	2	3	0	0	0	
Electronic stability control	Yes		I	I		
4-Wheel ABS (Yes/No)	Yes					
Power steering (Yes/No)	Yes					
Major optional equipment	Leather-Trimmed Seats w/ Sahara Logo, LED Lighting Group, 8.4-Inch Radio and Premium Audio Group, Jeep Active Safety Group, Hard Top Headliner, Cargo Tub Liner by Mopar, Plastic Door Sill Guards by Mopar, All-Weather Floor Mats, 8- Speed Automatic Transmission, 2.72:1 Selec-Trac Full-Time 4WD System, Anti-Spin Differential Rear Axle, Remote Proximity Keyless Entry, Body-Color 3- Piece Hard Top, Remote-Start System, Jeep Trail Rated Kit.					
Odometer at start of testing 39 miles						
	Drivetra	ain				
Engine cylinder arrangement	V-6					
Engine displacement	3.6 L					
Transmission type	Automatic	;				
Drive arrangement	4WD					
	Chass	is				
Track width	F: 63 in (1	600.2 mm)	, R: 63 in (	(1600.2 mm	ı)	
Wheelbase	118.25 in (3003.5 mm)					
Curb weight	4448 lb (2	017.6 kg)				
Certificatio	on Data from	n Vehicle's	Label			
Vehicle manufactured by	FCA US L	LC				
Date of manufacture	ate of manufacture 1-19					

GVWR	5500 lb	(2495 kg)
GAWR Front	2700 lb	(1225 kg)
GAWR Rear	3000 lb	(1361 kg)

Tire Manufacturer	Bridgestone
Tire Model	Dueler A/T
Tire Size	Front: 255/70R18 Rear: 255/70R18
Load rating	Front: 113 Rear: 113
Speed rating	Front: T Rear: T
Treadwear grade	Front: 400 Rear: 400
Traction grade	Front: B Rear: B
Temperature grade	Front: B Rear: B
Location of "Recommended Tire Pressure" label	Driver's door jamb
Recommended cold tire pressure	Front: 36 psi, (250 kPa) Rear: 36 psi, (250 kPa)
First 8 digits of DOT code	Front: 9BXJ RHD Rear: 9BXJ RHD

Table 3. Vehicle Loading

Water dummy and other loading	3 water dummies in second row			
Water dummy weight	175 lb (79.4 kg)			
Fuel level	Full			
Weight as Tested				
Left front	1281 lb (581.1 kg)			
Right front	1322 lb (599.6 kg)			
Left rear	1414 lb (641.4 kg)			
Right rear	1449 lb (657.3 kg)			

#### D. STEERING CONTROLLER

Precise controlled steering is accomplished using a steering machine designed and constructed by DRI. DRI has used its Automated Vehicle Controller (AVC) steering machine for many vehicle tests including FMVSS 126 tests. It can provide up to 65 ft-lb torque and rates over 1300 deg/sec. The integrated angle encoder has an unlimited range with a resolution of 0.045 degrees and an accuracy of ±0.045 degrees. The steering motor is controlled by a MicroAutoBox II from dSPACE which also acts as the data acquisition system.

#### E. REAL-TIME CONTROLLER AND DATA ACQUISITION

Data acquisition is achieved using a MicroAutoBox II from dSPACE which also serves as the real-time system for the steering controller. Data from the Oxford IMU, including Longitudinal, Lateral, and Vertical Acceleration, Roll, Yaw, and Pitch Rate, Forward and Lateral Velocity, Roll and Pitch Angle are sent over Ethernet to the Micro AutoBox. The Oxford IMUs are calibrated per the manufacturer's recommended schedule (Table 5). The MicroAutoBox II specifications are:

> Model: D-Space Micro-Autobox II 1401/1513 Base Board SN 549068 I/O Board SN 588523

Two video cameras were used to record the Fishhook runs. They were positioned nominally as shown in Figure 1. The recorded videotapes were reviewed after the Fishhook runs to check for any two wheel lift. If any two wheel lift was observed, eight infrared distance measuring sensors for measurement of wheel lift (two sensors at each wheel) were then mounted for use in subsequent confirmation Fishhook tests.

#### F. EQUIPMENT WEIGHT

#### F. Equipment Weight

Table 4 lists the equipment and associated weights outlined in the NHTSA Laboratory Test Procedure for Dynamic Rollover and the equipment at DRI used for this specific test program. The equipment used at DRI for this test program differs slightly from the equipment that was previously used by NHTSA for rollover testing. Because DRI's equipment is lighter than NHTSA's equipment, DRI uses ballast to maintain a consistent weight and weight distribution in the vehicle.

Equipment	Location	Equipment Weight (Ib)	
		NHTSA*	DRI
Data Acquisition System	Front passenger seat	58	
Steering Machine	Handwheel	31	31
Steering Machine Electronics Box	Passenger row foot well behind the front passenger seat. If vehicle does not have a rear passenger row foot well, the Electronics Box should be placed in the front passenger seat foot well.	39	
MABX, and laptop	Front passenger seat		21
Motor control and power supply	Front passenger footwell		26
Ballast	Front passenger footwell		50
	Total	128	128

Table 4. Weight of In-Cab Test Equipment

\* Table A.1 from US DOT NHTSA - Laboratory Test Procedure for Dynamic Rollover - The Fishhook Maneuver Test Procedure -New Car Assessment Program (NCAP) - March 2013

#### G. SENSORS

A list of the sensors is given in Table 5.

#### H. OTHER VEHICLE PREPARATION

In addition to installation and preparation discussed above, the test vehicle was prepared as follows:

- Front and rear bumpers were removed
- Outrigger mounts were installed in the bumper locations and titanium outriggers were fastened to these mounts
- Airbags were removed or otherwise disabled

Photographs of the vehicle tested are given in Appendix A.

Table 5. Sensors

Measured Variable	Sensor	Range	Resolution	Accuracy	Specifics	Serial Number	Calibration
Vehicle Tire Pressure	Tire Pressure Gauge	0-100 psi 0-690 kPa	0.01 psi 6.89 kPa	< 1% error between 20 and 100 psi	Omega DPG8001	17042707002	By: DRI Date: 6/21/2018 Due: 6/21/2019
Vehicle Total,	Platform Scales (Minter)	1200 lb/platform 5338 N/platform	1 lb 4.4 N	0.5% of applied load	Intercomp SWI	1110M206352	By: DRI Date: 1/3/2019 Due: 1/3/2020
Wheel, and Axle Load	Platform Scales (Torrance)	1500 lb/platform 6672 N/platform	1 lb 4.4 N	0.5% of applied load	Intercomp SWI	24032361	By: DRI Date: 12/11/2018 Due: 12/11/2019
Handwheel Angle	Steering Angle Encoder (Automated Steering Controller)	±800 deg	0.045 deg	±0.045 deg	DRI Automatic Vehicle Controller using D-Space Micro- Autobox II	NA	Verified by DRI at installation <sup>1</sup>
Longitudinal, Lateral, and Vertical Acceleration Roll, Yaw, and Pitch Rate, Forward and Lateral Velocity, Roll and Pitch Angle	Multi-Axis Inertial Sensing System	Accels ± 5 g, Angular Rate ±300 deg/s, Angle >45 deg, Velocity >200 km/h	Accels .001 g, Angular Rate 0.01 deg/s, Angle 0.05 deg, Velocity 0.1 km/h	Accels .001g, Angular Rate 0.01 deg/s, Angle 0.05 deg, Velocity 0.1 km/h	Oxford xNav 550	015360	By: Oxford Technical Solutions Date: 6/21/2017 Due: 6/21/2019

<sup>1.</sup> The steering encoder is checked prior to beginning tests to verify that there are no faults. The steering controller is installed in the vehicle and the steering wheel is turned through two complete revolutions while recording data. The data are then reviewed for any dropouts or other nonlinearities that would indicate dust intrusion or faulty sectors.

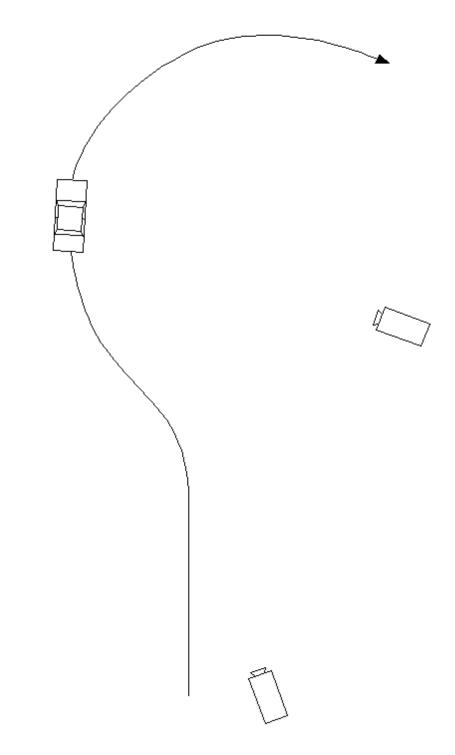


Figure 1. Nominal Position of Video Cameras for Fishhook Tests

## Section III TEST PROCEDURES

This section includes a general overview of the test procedures and details of the particular test.

#### A. TEST PROCEDURE OVERVIEW

This test was conducted in accordance with NHTSA's NCAP Rollover Resistance Test Procedure (Fishhook) as described in the Federal Register (68 FR 59250). Detailed descriptions of the test procedure, pass/fail criteria, and data acquisition specifications may be found at docket NHTSA-2001-9663.

There are two major components of the test procedure, the Slowly Increasing Steer (SIS) pre-test and the Fishhook test.

The Slowly Increasing Steer (SIS) maneuver was used to characterize the steady state lateral dynamics of each vehicle, and is based on the "Constant Speed, Variable Steer" test defined in SAE J266. The maneuver is used to determine the handwheel angle that produces a lateral acceleration of 0.3 g at 50 mph. This handwheel angle is then used to determine the magnitude of steering to be used for the NHTSA Fishhook maneuver.

SIS tests were performed at a constant speed of 50 mph. Handwheel angle was input at a rate of 13.5 deg/sec, from 0 to an angle that provided at least 0.55 g. Three tests were conducted in each direction, and the data for the six runs were averaged to obtain the handwheel angle that produced 0.3 g at 50 mph.

The Fishhook test is a programmed steering maneuver that is implemented via the steering controller. The vehicle was initially steered in one direction and then the steering was reversed. The timing, magnitude and rate of the steering were prescribed by the Fishhook Procedure.

To begin the maneuver, the vehicle was driven in a straight line at a speed slightly greater than the desired entrance speed. The driver then released the throttle. When the vehicle was at the target speed, the steering controller automatically initiated the steering maneuver. Following completion of the steering reversal the handwheel position was maintained for three seconds, and then returned to zero angle in 1 second. The tests were conducted in both left-right and right-left directions. The "Default" test series used a handwheel angle equal to 6.5 times the handwheel angle that produced 0.3 g at 50 mph in the SIS tests, and initial vehicle speeds beginning at 35 mph and concluding up to 50 mph (if no two-wheel lift occurs). Supplemental tests were also done, as specified in the Fishhook Procedure.

#### B. TEST CONDITIONS

#### 1. Test Surface

The tests were conducted on the Vehicle Dynamics Area at DRI's Minter Field facility, located near Bakersfield, California, on 3/20/2019. The VDA has a smooth, flat (slope less than 0.5% throughout) asphaltic concrete surface. Its dimensions are as shown in Figure 2. It was built in the spring of 2005.

VDA surface friction measurements were accomplished using the DRI Mobile Tire Tester. Three runs were done, one at each of three previously determined locations. Each run provided for a minimum of 3 seconds of tire friction at constant normal load, slip angle, and speed in a free rolling condition. The test was accomplished using an ASTM E1136 tire with an inflation pressure of 35 ( $\pm$ 0.5) psi at a test speed of 40 ( $\pm$ 0.5) mph. The net slip angle of the test tire for each test run was 7.5 deg. The test tire was no older than 6 months from the date of manufacture. The surface friction measurement results are shown in Table 6.

#### Table 6. Surface Friction

Date of surface friction measurements	3/19/2019
Average normalized lateral force	0.826

#### 2. Fishhook Handwheel Angles

The 0.3 g handwheel angle obtained from the SIS tests and the handwheel angles used in the Fishhook tests are shown in Table 7.

Table 7.	Handwheel	Angles
----------	-----------	--------

0.3 g handwheel angle (from SIS tests at 50 mph)	43.3°
5.5 scalar handwheel angle for Fishhook Test	238°
6.5 scalar handwheel angle for Fishhook Test	281°

# 3. Weather Conditions

The weather conditions, recorded at the end of testing, are shown in Table 8.

Ambient temperature	48.2° F ( 9° C)
Wind Speed	0 mph (0 m/s)
Wind Direction	N/A

Table 8. Weather Conditions

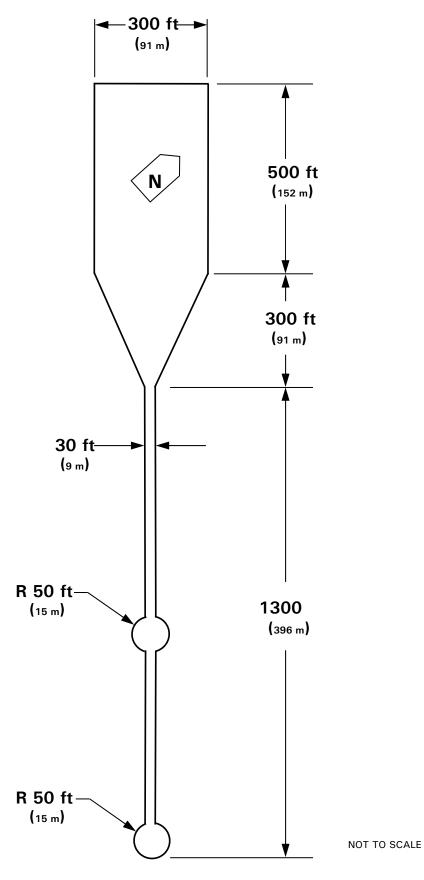


Figure 2. DRI-Minter Vehicle Dynamics Area

# Section IV RESULTS

The test run log is given in Appendix B. The Slowly Increasing Steer Test Worksheet is given in Appendix C. Appendix D contains time history plots for the 50 mph runs and any runs which resulted in two-wheel lift. For the 2019 Jeep Wrangler Unlimited 4WD, there was no two-wheel lift at any test condition.

APPENDIX A

Photographs

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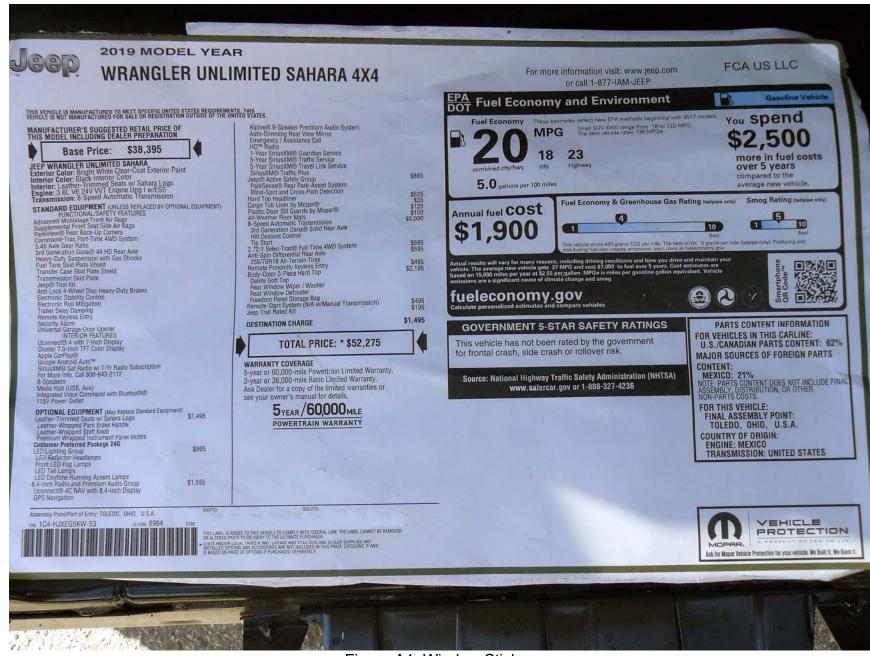


Figure A1. Window Sticker



Figure A2. Front View, Test Vehicle as Delivered



Figure A3. Rear View, Test Vehicle as Delivered



Figure A4. Front View, Test Vehicle in Test Condition



Figure A5. Rear View, Test Vehicle in Test Condition



Figure A6. Instrumentation in Test Vehicle

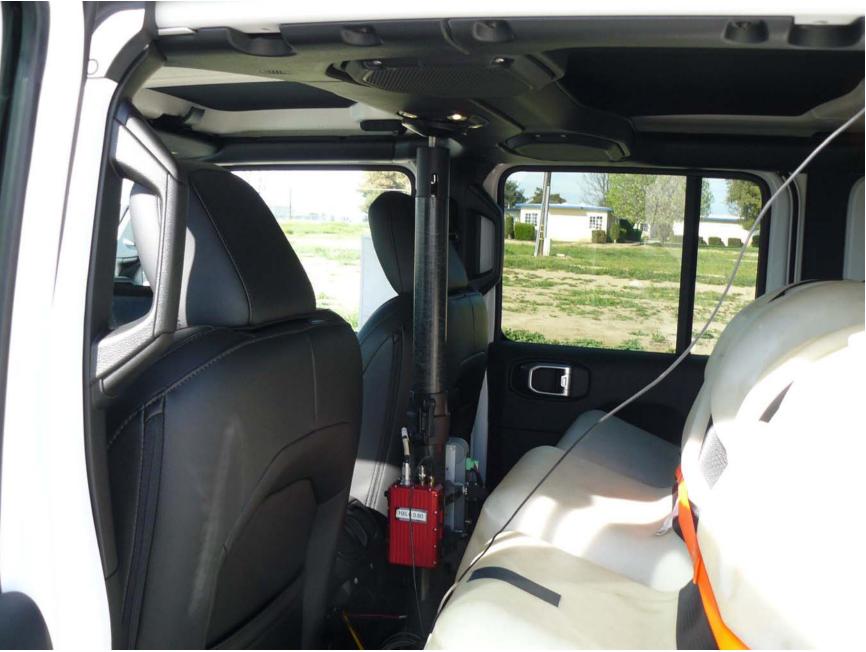


Figure A7. Steering Controller and Computer



Figure A8. Ballast Condition

# APPENDIX B

Test Run Log

Vehicle:	2019 Jeep Wrangler Unlimited 4WD					JHR Test Date: 3/20/2019
Run Number	Test Type	Speed (mph)	Handwheel Angle (deg)	Dir. of First Steer	2 Wheel Lift	Notes
1	Tire Warm-Up	35	60	Right	NA	
2	"	"	80	"	"	
3	"	"	"	"	"	
4	"	"	"	"	"	
5	2x SWA last cycle					
6	Static	0	0			
7	Steady State	50	0			
8	Slowly Increasing Steer	50	60	Left	NA	
9	n	"	"	Left	"	
10	"	"	"	Left	"	
11	"	"	"	Right	"	
12	"	"	"	Right	"	
13	"	"	"	Right	"	
14	Fishhook 6.5 Scalar	35	281	Left	No	
15	II	40	"	"	"	
16	n	45	"	"	"	
17	"	47.5	"	"	"	
18	"	50	"	"	"	
19	Fishhook 5.5 Scalar	45	238	Left	No	
20	"	47.5	"		"	
21	"	50	"	"	"	

Vehicle:	2019 Jeep Wrangler Unlimited 4WD			Driver: JHR		JHR	Test Date: 3/20/2019
Run Number	Test Type	Speed (mph)	Handwheel Angle (deg)	Dir. of First Steer	2 Wheel Lift		Notes
22	Fishhook 6.5 Scalar	35	281	Right	No		
23	"	40	"	"	"		
24	"	45	"	"	"		
25	"	47.5	"	-			
26	" 50 "		"	=	-		
27	Fishhook 5.5 Scalar	45	238	Right	No		
28	II	47.5	"	=	-		
29	II	50	"	=	-		

APPENDIX C

Slowly Increasing Steer Test Worksheet

#### NCAP, 2019 Jeep Wrangler Unlimited 4WD , Multi-Passenger Load, Test Date: 3/20/2019

SIS\_out\_v2

Run	Dir of Steer	Start Speed (mph)	End Speed (mph)	Speed Red. (%)	Index of ay @ 0.3g	HW Angle (deg) at 0.3g	ay (g) @ 0.3g index	6.5x HW Angle (deg)	Ramp Time (sec) at 6.5x	5.5x HW Angle (deg)	Ramp Time (sec) at 5.5x	R2	Zero Begin Index	Zero End Index
8	L	49.0	4.9	90.0	1426	-41.8	-0.306	-271.8	-0.3774	-230.0	-0.3194	0.9959	600	800
9	L	50.5	-0.1	100.2	1426	-41.8	-0.305	-271.6	-0.3773	-229.8	-0.3192	0.9927	600	800
10	L	49.5	1.3	97.4	1428	-42.0	-0.297	-272.7	-0.3787	-230.7	-0.3205	0.9944	600	800
11	R	49.9	1.4	97.1	1464	44.4	0.298	288.8	0.4011	244.4	0.3394	0.9949	600	800
12	R	49.6	5.0	89.9	1466	44.5	0.310	289.0	0.4013	244.5	0.3396	0.9878	600	800
13	R	49.2	2.1	95.8	1475	45.2	0.293	293.6	0.4078	248.4	0.3451	0.9919	600	800

Mean: 43.3

0.301 281

0.391

0.331

238

Steering Controller Input Values

Scalar 6.5 values:

Initial HW angle:	281	deg
Initial time:	0.391	s
Reversal HW angle:	-281	deg
Reversal time:	0.781	S

#### Scalar 5.5 values:

Initial HW angle:	238	deg
Initial time:	0.331	s
Reversal HW angle:	-238	deg
Reversal time:	0.661	s

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Time History Plots

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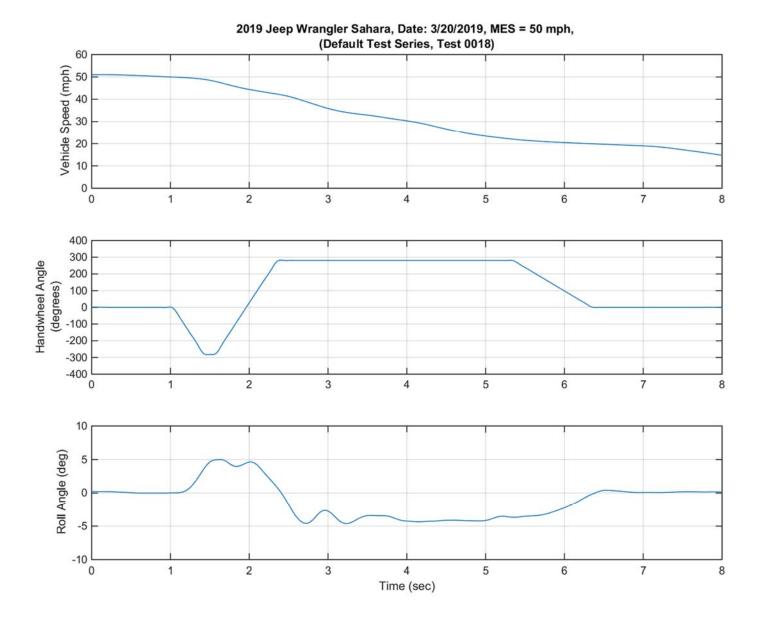


Figure D1. Vehicle Speed, Handwheel Angle, and Roll Angle Time History Plots for Default Test Series, L-R, 50 mph

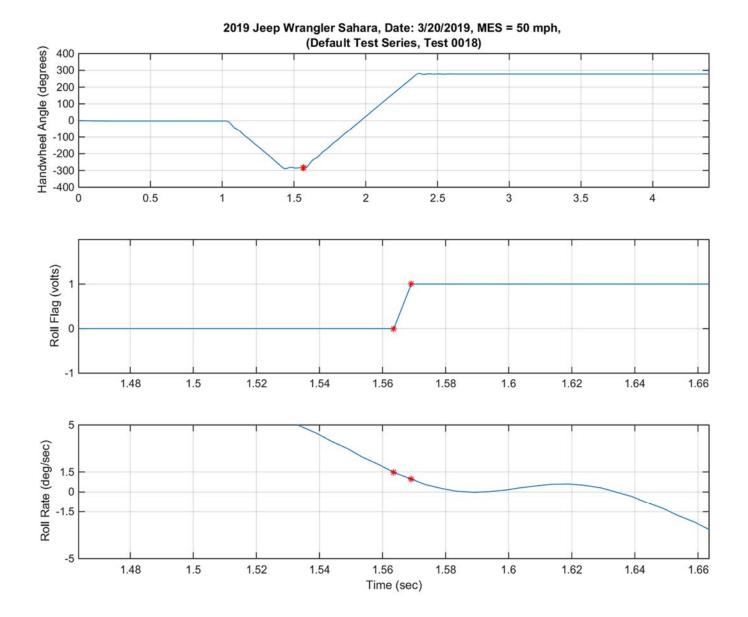
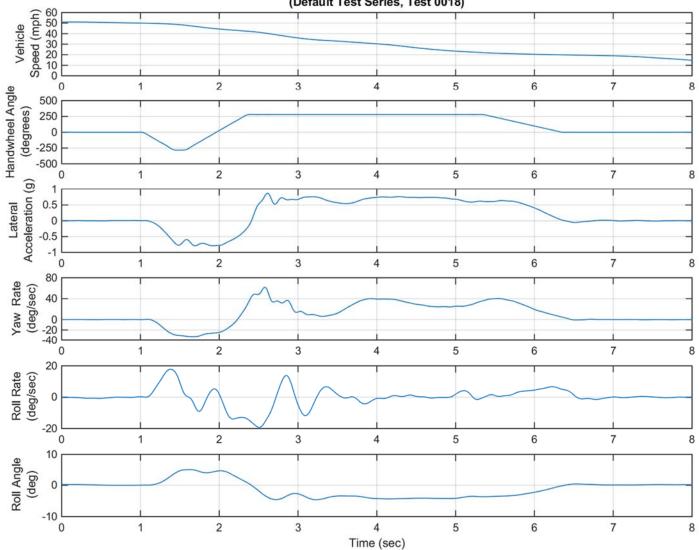
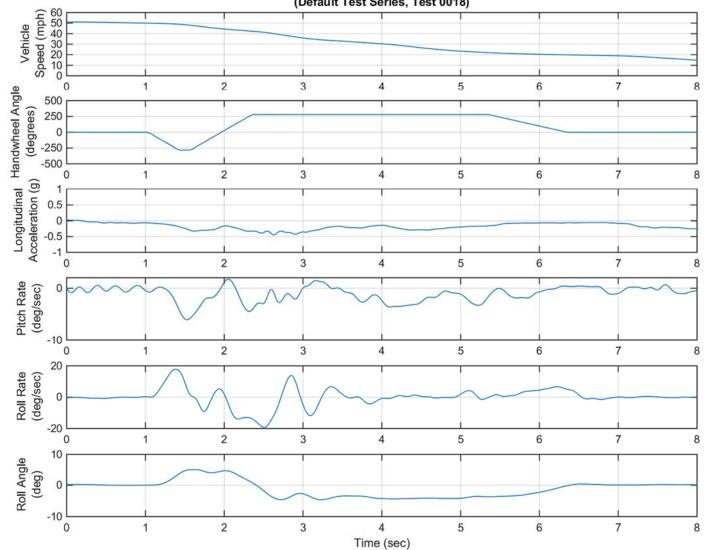


Figure D2. Steering Machine Operation Time History Plots for Default Test Series, L-R, 50 mph



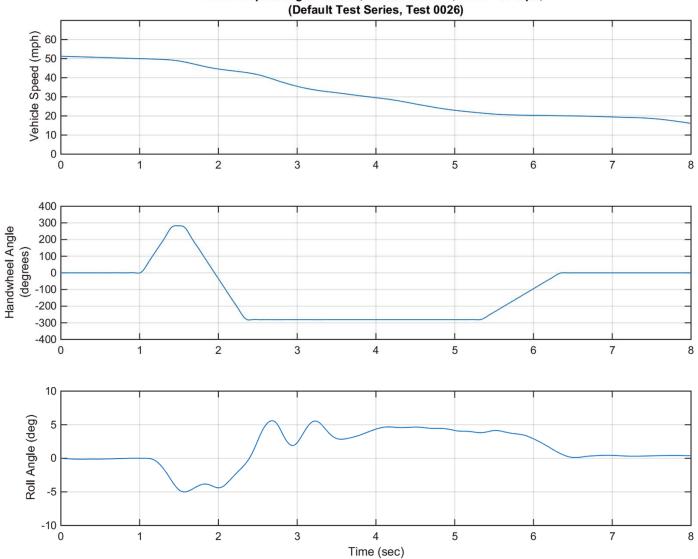
2019 Jeep Wrangler Sahara, Date: 3/20/2019, MES = 50 mph, (Default Test Series, Test 0018)

Figure D3. Yaw Rate, Roll Rate, and Lateral Acceleration Time History Plots For Default Test Series, L-R, 50 mph



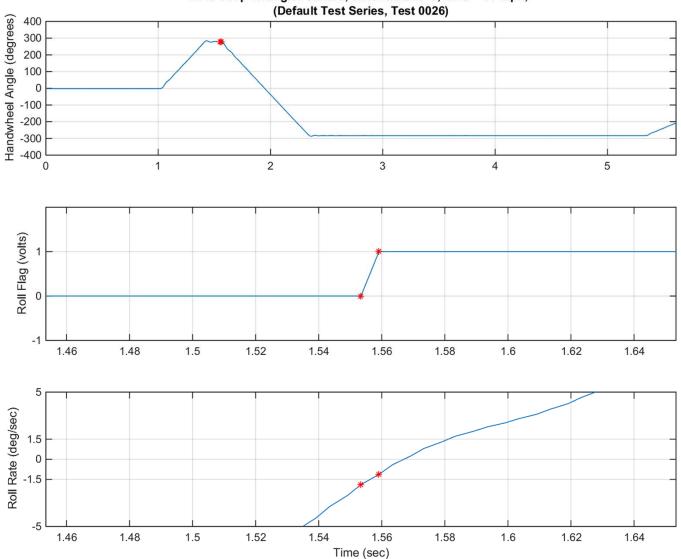
2019 Jeep Wrangler Sahara, Date: 3/20/2019, MES = 50 mph, (Default Test Series, Test 0018)

Figure D4. Pitch Rate and Longitudinal Acceleration Time History Plots for Default Test Series, L-R, 50 mph



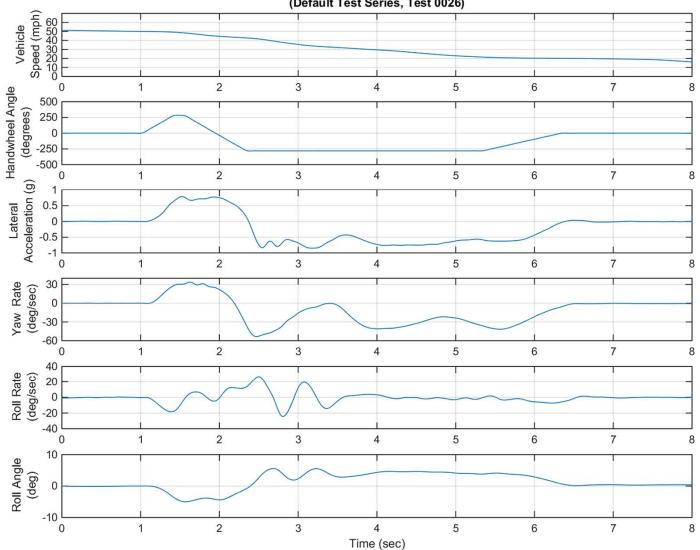
2019 Jeep Wrangler Sahara, Date: 3/20/2019, MES = 50 mph,

Figure D5. Vehicle Speed, Handwheel Angle, and Roll Angle Time History Plots for Default Test Series, R-L, 50 mph



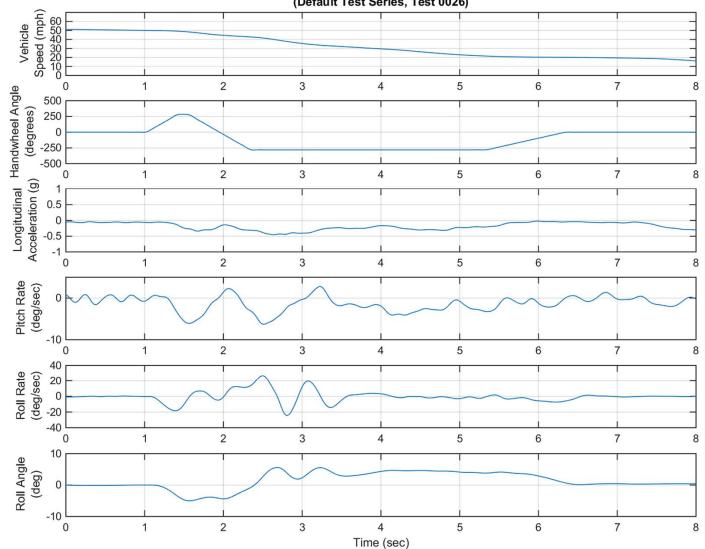
2019 Jeep Wrangler Sahara, Date: 3/20/2019, MES = 50 mph,

Figure D6. Steering Machine Operation Time History Plots for Default Test Series, R-L, 50 mph



2019 Jeep Wrangler Sahara, Date: 3/20/2019, MES = 50 mph, (Default Test Series, Test 0026)

Figure D7. Yaw Rate, Roll Rate, and Lateral Acceleration Time History Plots for Default Test Series, R-L, 50 mph



2019 Jeep Wrangler Sahara, Date: 3/20/2019, MES = 50 mph, (Default Test Series, Test 0026)

Figure D8. Pitch Rate and Longitudinal Acceleration Time History Plots or Default Test Series, R-L, 50 mph

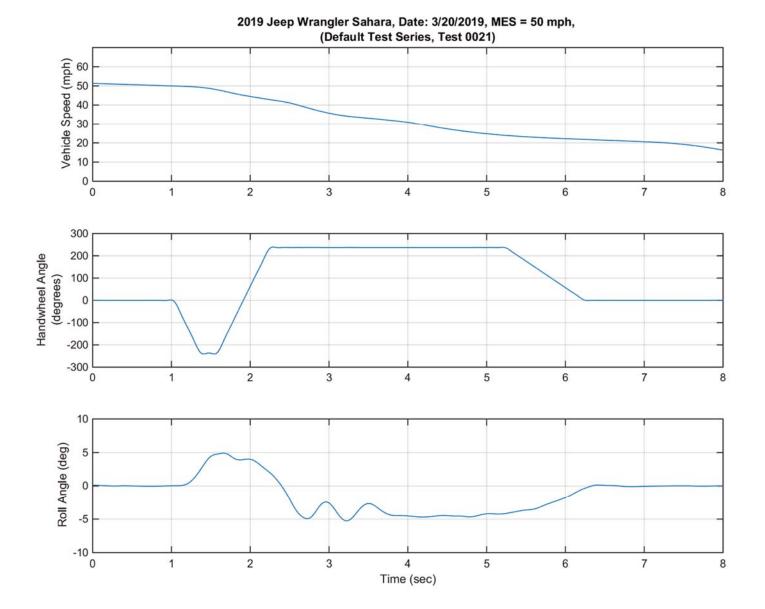


Figure D9. Vehicle Speed, Handwheel Angle, and Roll Angle Time History Plots for Supplemental 2 Test Series, L-R, 50 mph

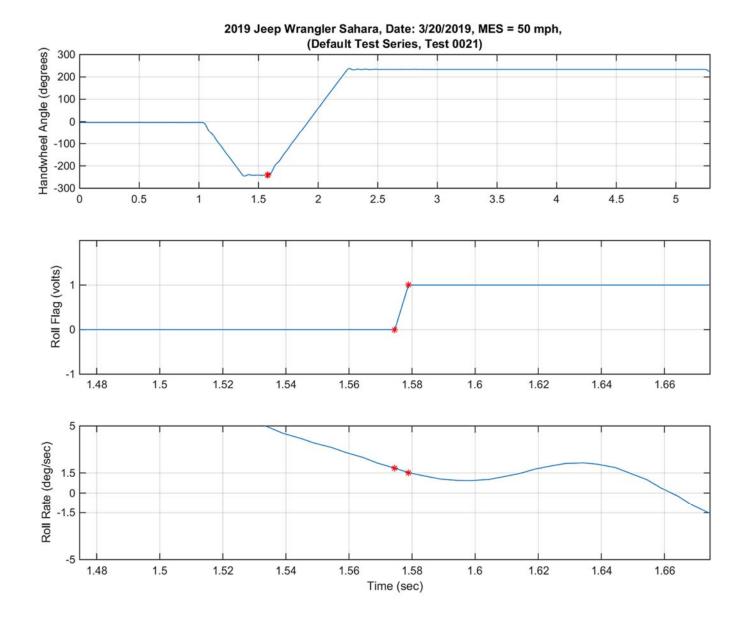
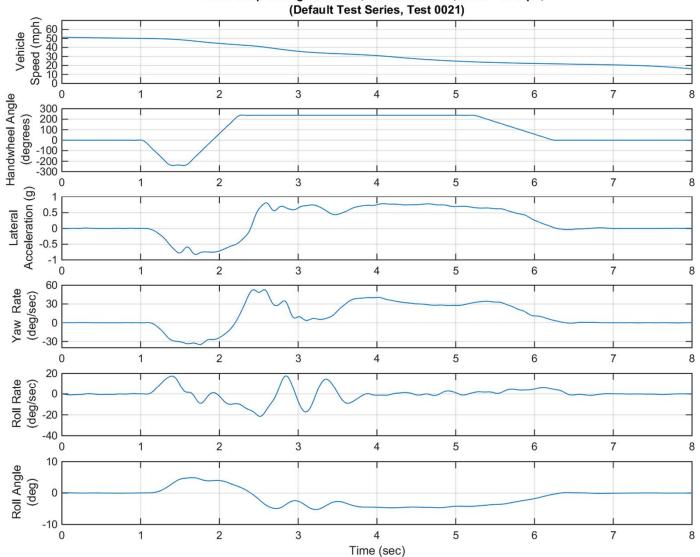
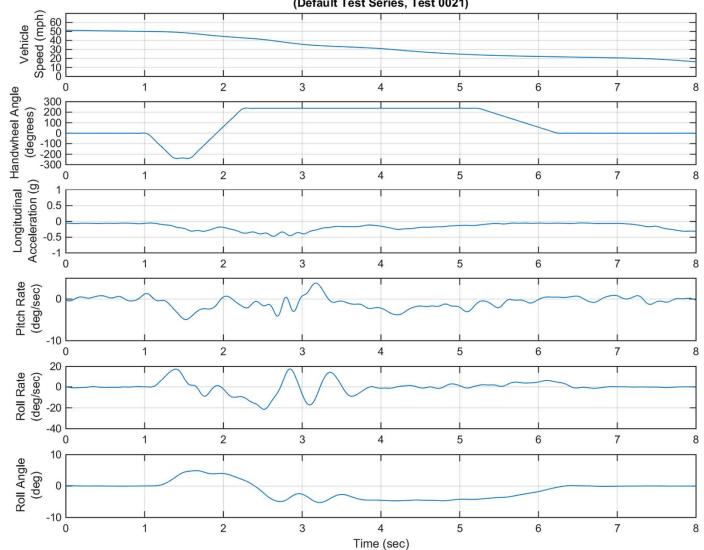


Figure D10. Steering Machine Operation Time History Plots for Supplemental 2 Test Series, L-R, 50 mph



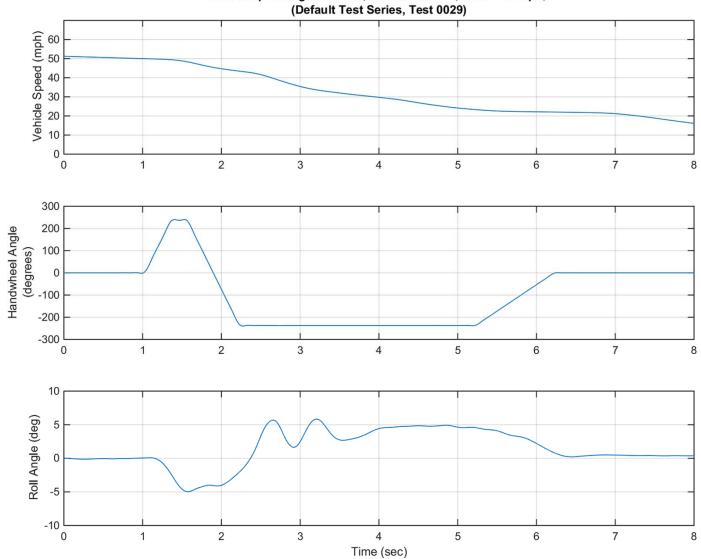
2019 Jeep Wrangler Sahara, Date: 3/20/2019, MES = 50 mph,

Figure D11. Yaw Rate, Roll Rate, and Lateral Acceleration Time History Plots for Supplemental 2 Test Series, L-R, 50 mph



2019 Jeep Wrangler Sahara, Date: 3/20/2019, MES = 50 mph, (Default Test Series, Test 0021)

Figure D12. Pitch Rate and Longitudinal Acceleration Time History Plots for Supplemental 2 Test Series, L-R, 50 mph



2019 Jeep Wrangler Sahara, Date: 3/20/2019, MES = 50 mph,

Figure D13. Vehicle Speed, Handwheel Angle, and Roll Angle Time History Plots for Supplemental 2 Test Series, R-L, 50 mph

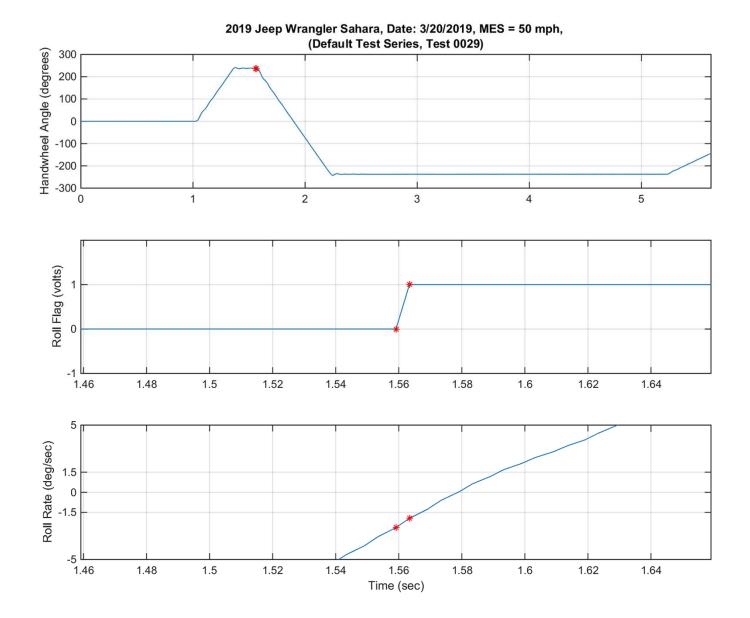
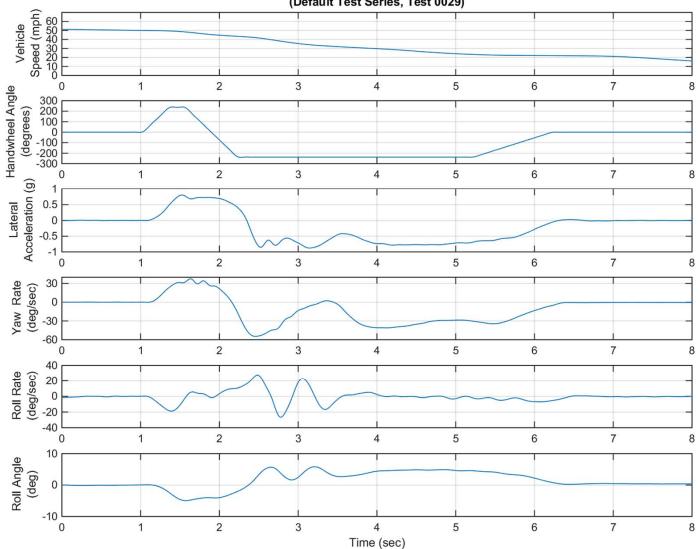
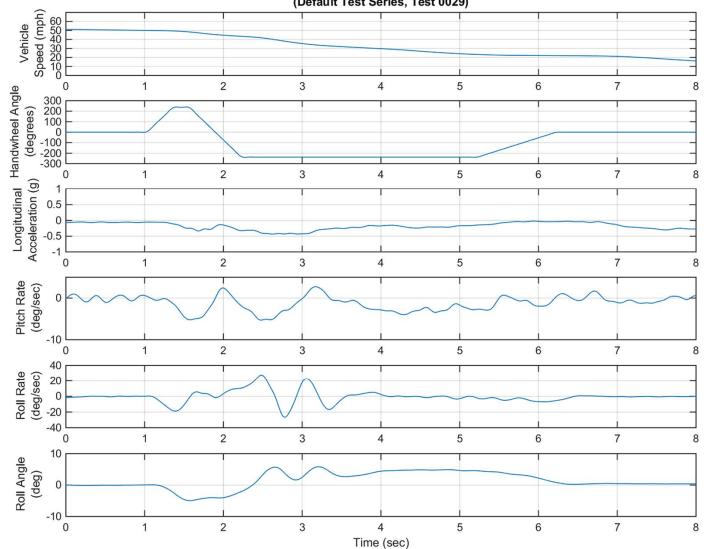


Figure D14. Steering Machine Operation Time History Plots for Supplemental 2 Test Series, R-L, 50 mph



2019 Jeep Wrangler Sahara, Date: 3/20/2019, MES = 50 mph, (Default Test Series, Test 0029)

Figure D15. Yaw Rate, Roll Rate, and Lateral Acceleration Time History Plots for Supplemental 2 Test Series, R-L, 50 mph



2019 Jeep Wrangler Sahara, Date: 3/20/2019, MES = 50 mph, (Default Test Series, Test 0029)

Figure D16. Pitch Rate and Longitudinal Acceleration Time History Plots for Supplemental 2 Test Series, R-L, 50 mph